STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION



STATE BRIDGE MANAGEMENT UNIT

CONTRACT PROPOSAL

CONTRACT/WBS NUMBER: DO00147 / WBS 17BP.9.R.1

ROUTE: SR 1136 (Volunteer Rd) COUNTY: Stokes

DESCRIPTION: Bridge # 13- Replacement with Precast Prestressed 3-sided Arch Culvert

BID OPENING:

2:00 PM, Thursday January 26, 2012

NOTICE:

ALL BIDDERS SHALL COMPLY WITH ALL APPLICABLE LAWS REGULATING THE PRACTICE OF GENERAL CONTRACTING AS CONTAINED IN CHAPTER 87 OF THE GENERAL STATUTES OF NORTH CAROLINA WHICH REQUIRES THE BIDDER TO BE LICENSED BY THE N.C. LICENSING BOARD FOR CONTRACTORS WHEN BIDDING ON ANY NON-FEDERAL AID PROJECT WHERE THE BID IS \$30,000 OR MORE, EXCEPT FOR CERTAIN SPECIALTY WORK AS DETERMINED BY THE LICENSING BOARD. BIDDERS SHALL ALSO COMPLY WITH ALL OTHER APPLICABLE LAWS REGULATING THE PRACTICES OF ELECTRICAL, PLUMBING, HEATING AND AIR CONDITIONING AND REFRIGERATION CONTRACTING AS CONTAINED IN CHAPTER 87 OF THE GENERAL STATUTES OF NORTH CAROLINA.

NAME OF BIDDER

ADDRESS OF BIDDER

RETURN BIDS TO: Mr. Rick Nelson, PE Asst. State Structures Management Engineer 1000 Birch Ridge Drive, Door A-4 Raleigh, NC 27610

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APPENDIX EXECUTION OF CONTRACT FORM W-9 MBE/WBE FORMS AWARD LIMITS OF MULTIPLE PROJECTS BRIDGE LOCATION MAP

PRE-QUALIFYING TO BID

In order to qualify to bid on this contract, all prospective Bidders shall be pre-qualified with the Department of Transportation prior to submitting a bid. Contractors who are not pre-qualified may obtain information and forms for pre-qualifying from:

Contractual Services Unit State Contractual Services Engineer Neal Galehouse, PE Tel: (919) 733-7174 Fax: (919) 715-7378

All required pre-qualification statements and documents shall be filed with the State Contractual Services Engineer at least two weeks prior to the date of opening bids.

PUBLIC ADVERISEMENT

There will NOT be a Pre-Bid Conference for this project. Advertisement for this project is posted on our web site with the plans and proposal at: <u>http://www.ncdot.gov/business/letting/bridge/default.html</u>.

In order for Prospective Bidders to bid on these projects, the Prospective Bidders are required to send an email to Rick Nelson at: <u>enelson@ncdot.gov</u> requesting hard copies of the sealed proposals. Once the Prospective Bidders have requested the sealed hard copies of the proposals, the Prospective Bidders will then be put on the Bid List. **Hard copies of the proposals must be requested by January 17, 2012 for the Prospective Bidders to be eligible to bid on these projects**. Only Prospective Bidders, who are bidding as Prime Contractors, should submit e-mail requests for hard copies of the proposals. Sub-Contractors and suppliers may download unsealed plans and proposals from the website.

There will be no cost for these plans and proposal.

A list of plan holders will be posted on the website.

AVAILABILITY OF FUNDS - TERMINATION OF CONTRACTS

Payments made on this contract are subject to availability of funds as allocated by the General Assembly. If the General Assembly fails to allocate adequate funds, the Department reserves the right to terminate this contract.

In the event of termination, the Contractor shall be given a written notice of termination at least 60 days before completion of schedule work for which funds are available. In the event of termination, the Contractor shall be paid for the work already performed in accordance with the contract specifications.

PREPARATION AND SUBMISSION OF BIDS

All bids shall be prepared and submitted in accordance with the following listed requirements.

- 1. The proposal form furnished by the Department shall be used and shall not be taken apart or altered.
- 2. All entries including signatures shall be written in ink.
- 3. The amount bid shall be written in figures in the proper place in the proposal form.
- 2. Changes in any entry shall be made by marking through the entry in ink and making the correct entry adjacent thereto in ink. A representative of the Bidder shall initial the change in ink.
- 3. The bid shall be properly executed. In order to constitute proper execution, the bid shall show the Contractor's name, address, and License Number and shall be signed by an authorized representative. Bids submitted by corporations shall bear the seal of the corporation.
- 4. The bid shall not contain any unauthorized additions, deletions, or conditional bids.
- 7. The Bidder shall not add any provision reserving the right to accept or reject an award, or to enter into a contract pursuant to an award.
- 8. The bid shall be accompanied by a bid bond on the form furnished by the Department or by a bid deposit. The bid bond shall be completely and properly executed in accordance with the requirements of "Bid Bond or Bid Deposit". The bid deposit shall be a certified check or cashiers check in accordance with "Bid Bond or Bid Deposit".
- 9. The bid shall be placed in a sealed envelope (complete proposal) and shall have been delivered to and received by the Department prior to the time specified in the invitation to bid.

REJECTION OF BIDS

Any bid submitted which fails to comply with any of the requirements contained herein shall be considered irregular and may be rejected.

AWARD OF CONTRACT

The award of the contract, if it be awarded, will be made to the lowest responsible Bidder. The lowest responsible Bidder will be notified that his bid has been accepted and that he has been awarded the contract.

BID BOND OR BID DEPOSIT

Each bid shall be accompanied by a corporate bid bond or a bid deposit of a certified or cashiers check in the amount of at least 5% of the total amount bid for contract. No bid will be considered or accepted unless accompanied by one of the foregoing securities. The bid bond shall be executed by a Corporate Surety licensed to do business in North

Carolina and the certified check or cashiers check shall be drawn on a bank or trust company insured by the Federal Deposit Insurance Corporation and made payable to the Department of Transportation in an amount of at least 5% of the total amount bid for the contract. The condition of the bid bond or bid deposit is: the Principal shall not withdraw its bid within 60 days after the opening of the same, and if the contract is awarded to the Principal, the Principal shall within 15 days after the prescribed contract documents are mailed to him for signature, execute such contractual documents as may be required by the terms of the bid and give payment and performance bonds with good and sufficient surety as required for the faithful performance of the contract and for the protection of all persons supplying labor and materials in the prosecution of the work; in the event of the failure of the Principal to enter into such contract and execute such documents as may be required, then the amount of the bid bond shall be immediately paid to the Department as liquidated damages or, in the case of a bid deposit, the deposit shall be forfeited to the Department.

When a bid is secured by a bid bond, the bid bond shall be on the form furnished by the Department. The bid bond shall be executed by both the Bidder and a Corporate Surety licensed under the laws of North Carolina to write such bonds.

The execution by the Bidder shall be in the same manner as required under "Preparation and Submission of Bids" for the proper execution of the bid. The execution by the Corporate Surety shall be the same as is provided for under "Preparation and Submission of Bids" for the execution of the bid by a corporation. The seal of the Corporate Surety shall be affixed to the bid bond. The bid bond form furnished is for execution of the Corporate Surety by a General Agent or Attorney in Fact. A certified copy of the Power of Attorney shall be attached if the bid bond is executed by a General Agent or Attorney in Fact. The Power of Attorney shall contain a certification that the Power of Attorney is still in full effect as of the date of the execution of the bid bond by the General Agent or Attorney in Fact. If the bid bond is executed by the Corporate Surety by the President, Vice President, or Assistant Vice President, and attested to by the Secretary or Assistant Secretary, then the bid bond form furnished shall be modified for such execution, instead of execution by the Attorney in Fact or the General Agent.

When a bid is secured by a bid deposit (certified check or cashiers check), the execution of a bid bond will not be required.

All bid bonds will be retained by the Department until the contract is executed by the successful Bidder, after which all such bid bonds will be returned to the Bidder or the Surety.

PERFORMANCE BOND AND PAYMENT BOND REQUIREMENTS

Bonds will not be required by the Department if the awarded amount of the contract is less than Three Hundred Thousand Dollars (\$300,000.), otherwise, the following shall apply:

- (A) The successful Bidder, at the time of the execution of the contract, shall provide a contract performance bond in the amount of one hundred percent (100%) of the contract amount, conditioned upon the faithful performance of the contract in accordance with the plans, specifications and conditions of the contract. Such bond shall be solely for the protection of the contracting body which awarded the contract.
- (B) The successful Bidder, at the time of the execution of the contract, shall provide a contract payment bond in the amount of one hundred percent (100%) of the contract amount, conditioned upon the prompt payment for all labor or materials for which a contractor or sub-contractor is liable. The payment bond shall be solely for the protection of the persons furnishing materials or performing labor for which a contractor or subcontractor is liable.

The performance bond and the payment bond shall be executed by one or more surety companies legally authorized to do business in the State of North Carolina and become effective upon the awarding of the construction contract.

Before an award is made, the apparent low bidder will be notified in writing to submit to the Purchasing Section, a performance bond and payment bond, each in the amount of 100% of the contract.

DELIVERY OF BIDS

All bids (complete proposal) shall be placed in a sealed envelope having the name and address of the Bidder, and the Statement on the outside of the envelope:

"Bid for State Highway Project No. WBS 17BP.9.R.1"

If delivered by mail, the sealed envelope shall be placed in another sealed envelope and the outer envelope addressed to:

N. C. DEPARTMENT OF TRANSPORTATION STRUCTURES MANAGEMENT UNIT 1000 BIRCH RIDGE DRIVE, DOOR A-4 RALEIGH, NC 27610

ATTENTION: Mr. Rick Nelson

The outer envelope shall also bear the statement:

"BID FOR STATE HIGHWAY PROJECT NO. WBS 17BP.9.R.1"

If delivered in person, the sealed envelope shall be delivered to the office of North Carolina Department of Transportation, Structures Management Unit, 1000 Birch Ridge Drive, Raleigh, Door A-4, NC 27610. All bids shall be delivered prior to the time specified in the invitation to bid. Bids received after 2:00 PM, January 26, 2012, will not be accepted.

GENERAL PROVISIONS

A. SCOPE OF WORK

This work shall consist of the removal of the existing structure; clearing and grubbing; excavation and embankment; constructing a precast reinforced concrete 3-Sided culvert with wing walls, on cast in place reinforced concrete footings, in accordance with the plans and special provisions in this contract; guardrail; roadway base course and pavement; grading within limits of the project as shown on plans; placement of rip rap; temporary erosion control; seeding and mulching; and all other incidental items necessary to complete the project as shown on the plans. The Department will be responsible for placement of final pavement markings.

Only the construction centerline, control points with a reference station and benchmark location shall be furnished on the plans. All other engineering, surveying, layout and measurements shall be the responsibility of the contractor.

B. LOCATION AND DESCRIPTION

The existing bridge is consisting of 2@30'-6" spans, Timber deck on steel I beams with RC full height abutments at end bents and timber cap & pile concrete encased interior bents and a clear roadway of 24.1' is located on SR 1136 across Little Yadkin Creek, 125 Ft. East of junction SR 1163. This bridge shall be replaced by a precast prestressed concrete arch culvert on a 90 degree skew and 24' roadway width. (SEE BRIDGE LOCATION MAP)

C. CONTRACT TIME AND LIQUIDATED DAMAGES

The date of availability for this contract is the date the Contractor begins work but not before **March 1, 2012**, or later than **March 28, 2012**, except that work in jurisdictional waters and wetlands shall not begin until a meeting between NCDOT, Regulatory Agencies, and the Contractor is held as stipulated in the permits contained elsewhere in this proposal. This delay in availability has been considered in determining the contract time for this project.

The completion date for this contract is **Sixty** (60) consecutive calendar days after and including the date the Contractor begins work.

Except where otherwise provided by the contract, observation periods required by the contract will not be a part of the work to be completed by the completion date and/or intermediate contract times stated in the contract. The acceptable completion of the observation periods that extend beyond the final completion date shall be a part of the work covered by the performance and payment bonds.

The liquidated damages for this contract time are **Five Hundred Dollars** (**\$500.00**) per calendar day. At the preconstruction conference the Contractor shall declare his expected date for beginning work. Should the Contractor desire revise this date, he shall notify the Engineer in writing at least thirty (30) days prior to the revised date.

D. CONSTRUCTION METHODS

The contractor shall perform all construction activities in accordance with the applicable requirements of the NCDOT Standard Specifications for Roads and Structures dated July 2006, except as otherwise specified herein.

Wherever reference is made in the Specifications to information shown in the plans, such information will be furnished by the Engineer.

E. SITE INVESTIGATION AND REPRESENTATION

The Contractor acknowledges that he has satisfied himself as to the nature of the work, and general and local conditions; particularly those bearing on transportation, availability of labor, State Regulations for safety and security of property, roads, and facilities required for the prosecution of the work and all matters which can in any way affect the work or cost thereof under this contract. Any failure by the Contractor to acquaint himself with all the available information concerning these conditions will not relieve him from the responsibility for estimating properly the difficulty of cost of successfully performing the work.

F. CONTROL OF EROSION, SILT AND POLLUTION

Control of erosion, siltation and pollution shall meet the requirements of section 107-13 of the Standard Specifications for Roads and Structures dated July 2006, and as shown on the plans.

The Contractor may, at his option, submit an alternate plan and sequence by submitting 3 copies of the proposed alternate to the Engineer for approval. Approval must be obtained before construction is started on the alternate plan.

In the event the erosion and sedimentation control plan is not followed or properly maintained, all other work shall be suspended until corrections are made.

G. MATERIALS AND TESTING

The Engineer reserves the right to perform all sampling and testing in Accordance with Section 106 of the Standard Specifications and the Department's "Material and Tests Manual". However, the Engineer may reduce the frequency of sampling

and testing where he deems it appropriate for the project under construction. All material must be approved by the Engineer prior to being used.

H. TRAFFIC CONTROL

The Contractor will be required to give the Engineer a minimum of two (2) weeks written notice before starting work. The Department will be responsible for erection and maintenance of all traffic control devices.

I. INDEMNIFICATION

The Contractor shall indemnify, defend and save harmless, the State, the Department, and all of its officers, agents and employees from all damages, suits, actions or claims brought of any injuries or damages sustained by any person or property on account of the Contractor's operations in connection with the contract. It is specifically understood and agreed that this indemnification agreement does not cover or indemnify the Department for its own negligence, breach of contract, equipment failure or other circumstance of operation beyond the control of the Contractor. The Contractor shall be responsible for and indemnify and save the Department harmless for any and all damages to its property caused by the negligence of the Contractor, its employees or agents in carrying out this contract.

J. PROOF OF COVERAGE

Pursuant to N.C.G.S. § 97-19, all contractor/subcontractors of the Department Of Transportation are required to show proof of coverage issued by a workers' compensation insurance carrier, or a certificate of compliance issued by the Department of Insurance for self-insured contractor/subcontractors stating that it has complied with N.C.G.S. § 97-93 irrespective of whether contractor/subcontractors have regularly in service fewer than three employees in the same business within the State of North Carolina, and contractor/subcontractors shall be hereinafter liable under the Workers' Compensation Act for payment of compensation and other benefits to its employees for any injury or death due to an occupational disease or injury-by-accident arising out of and in the course and scope of performance of the work insured by the contractor or subcontractor. Proof is to be obtained prior to services beginning.

K. COMPENSATION

The Department agrees to pay the Contractor the total project bid cost including any bid item overruns, minus any liquidated damages, when he has satisfactorily completed the scheduled work described herein.

WBS ELEMENT: 17BP.5.H.2

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L. ADDITIONAL COMPENSATION and/or EXTENSION OF COMPLETION DATE

Any claims for additional compensation and/or extensions of the completion date shall be submitted to the Engineer with detailed justification within thirty (30) days after receipt of final invoice payment. The failure on the part of the Contractor to submit the claim(s) within thirty (30) days shall be a bar to recovery.

M. BASIS OF PAYMENT

Monthly partial payments will be made in accordance with Section 109-4 of the NCDOT Standard Specifications dated July 2006.

N. WORK PROCEDURES AND ASSIGNMENTS

1. ENGINEER

The Engineer for this project through issuance of a purchase order shall be the Assistant State Structures Management Engineer of Operations, Division of Highways, North Carolina Department of Transportation, acting directly or through his duly authorized representatives.

After a purchase order is issued, the Engineer for this project shall be the Division 9 Bridge Program Manager, Division of Highways, North Carolina Department of Transportation, acting directly or through his duly authorized representatives.

2. AUTHORITY OF THE ENGINEER

The Engineer will decide all questions which may arise as to the quality and acceptability of work performed and as to the rate of progress of the work; all questions which may arise as to the interpretation of the contract; and all questions as to the acceptable fulfillment of the contract on the part of the Contractor. His decision shall be final and he shall have executive authority to enforce and make effective such decisions and orders as the Contractor fails to carry out promptly.

3. CONTRACTOR SUPERVISION

The Contractor shall have a responsible Supervisor for the purpose of supervising, scheduling and coordinating this contract with the Engineer.

4. AVAILABILITY

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Provisions shall be made so that a Supervisor can be contacted at any time during the work day during the length of the contract.

O. COMPETITIVE PROPOSALS

Pursuant to the provisions of G.S. 143-54 under penalty of perjury, the signer of this proposal certifies this proposal has not been arrived at collusively nor otherwise in violation of Federal or North Carolina Anti-Trust Laws. All proposals must be signed by the owner or an officer of the firm.

P. ACCEPTANCE AND REJECTION

The right is reserved by the Contracting Agency to accept or reject all proposals or to waive any informality in the proposals.

Q. REMOVAL OF EXISTING STRUCTURE

The Contractor shall be responsible for complete removal of any remaining portion of the existing structures. The Contractor's attention is directed to Article 402-2 of the Standard Specifications.

R. UTILITY CONFLICTS

The Department will be responsible for the adjustment of any utility at the bridge site prior to the date of availability.

S. ASPHALT CONCRETE TYPE B 25.0B, S9.5B, AND I19.0B

The quantity of Asphalt Concrete Types B 25.0B, S9.5B, and I19.0B measured as provided in Sections 610 of the Standard Specification, including furnishing all materials and placement, shall be paid for at the contract unit price per ton for "Asphalt Concrete Base Course, Type B25.0B" and "Asphalt Concrete Surface Course Type S9.5B" and "Asphalt Concrete Intermediate Course Type I19.0B".

Asphalt Binder for Plant Mix shall be measured as provided in Section 620 of the Standard Specifications. Payment Asphalt Binder for Plant Mix shall be paid for at the contract unit price per ton for "Asphalt Binder for Plant Mix, Type PG 64-22." The above price and payment shall be full compensation for completing the item in place. No other separate measurement of payment will be made.

T. CLASS II RIP RAP

Placement of all rip rap shall be in accordance with the Specifications. Compensation for filter fabric used in conjunction with rip rap will be included in the Contract unit price for Class II Rip Rap.

U. STEEL BM GUARDRAIL

Furnish all labor, equipment, materials and incidentals necessary to install guardrail as indicated on the plans, the Roadway Standard Drawings dated July 2006 and the Standard Specifications.

All work covered by this special provision shall be paid for at the unit bid price for "Steel BM Guardrail".

The cost of guardrail delineators and the concrete barrier rails delineators shall be included in the unit bid price for "Steel BM Guardrail."

MINIMUM WAGES

(7-21-09)

- **FEDERAL:** The Fair Labor Standards Act provides that with certain exceptions every employer shall pay wages at the rate of not less than SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.
- **STATE:** The North Carolina Minimum Wage Act provides that every employer shall pay to each of his employees, wages at a rate of not less than SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all skilled labor employed on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all intermediate labor employed on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

The minimum wage paid to all unskilled labor on this contract shall be SEVEN DOLLARS AND TWENTY FIVE CENTS (\$7.25) per hour.

This determination of the intent of the application of this act to the contract on this project is the responsibility of the Contractor.

The Contractor shall have no claim against the Department of Transportation for any changes in the minimum wage laws, Federal or State. It is the responsibility of the Contractor to keep fully informed of all Federal and State Laws affecting his contract.

PROGRESS SCHEDULE:

(12-18-07)

11

Z-5

Page 1-72, Article 108-2 Progress Schedule, delete in its entirety and replace with the following:

The Contractor shall prepare and submit for review and approval a schedule of proposed working progress. This schedule shall be submitted on forms supplied by the Engineer or in a format that is approved by the Engineer. A detailed Critical Path Method (CPM) schedule shall not be submitted to replace the progress schedule details required below.

The proposed progress schedule shall be submitted no later than 7 days prior to the date of the project preconstruction conference and shall be approved before any payments will be processed for the project.

When the Engineer has extended the completion date or if the project overrun is anticipated to exceed 5%, the Contractor may submit a revised progress schedule to the Engineer for review and approval. If plan revisions are anticipated to change the sequence of operations in such a manner as will effect the progress but not the completion date, then the Contractor may submit a revised progress schedule for review and approval but the completion date shall remain unchanged.

The proposed progress schedule shall contain the following items:

- (A) A time scale diagram with major work activities and milestone dates clearly labeled.
- (B) A cash curve corresponding to the milestones and work activities established above.
- (C) A written narrative that explains the sequence of work, the controlling operation(s), intermediate completion dates, milestones, project phasing, anticipated work schedule, and estimated resources. In addition, explain how permit requirements, submittal tracking, and coordination with subcontractors, utility companies and other entities will be performed.

Major work activities are defined as components comprising more than 5% of the total project cost or occupying more than 10% of total contract time and shall include, if applicable, the following:

Clearing and grubbing Grading Drainage Soil stabilization Aggregate base course Pavement Culverts Bridges (including removal) Signals, ITS, and lighting Overhead signs

Major Milestones are derived from the project construction phasing and shall include, if applicable, the following:

Start of construction Intermediate completion dates or times Seasonal limitation/observation periods/moratoriums Traffic shifts Beginning and end of each traffic control phase or work area Road openings Completion date

LIABILITY INSURANCE:

(11-18-08)

Page 1-68, Article 107-16 is amended to include the following as the first, second, third and fourth paragraphs:

The Contractor shall be liable for any losses resulting from a breach of the terms of this contract. The Contractor shall be liable for any losses due to the negligence or willful misconduct of its agents, assigns and employees including any sub-contractors which causes damage to others for which the Department is found liable under the Torts Claims Act, or in the General Courts of Justice, provided the Department provides prompt notice to the Contractor and that the Contractor has an opportunity to defend against such claims. The Contractor shall not be responsible for punitive damages.

The Contractor shall at its sole cost and expense obtain and furnish to the Department an original standard ACORD form certificate of insurance evidencing commercial general liability with a limit for bodily injury and property damage in the amount of \$5,000,000.00 per occurrence and general aggregate, covering the Contractor from claims or damages for bodily injury, personal injury, or for property damages which may arise from operating under the contract by the employees and agents of the Contractor. The required limit of insurance may be obtained by a single general liability policy or the combination of a general liability and excess liability or umbrella policy. The State of North Carolina shall be named as an additional insured on this commercial general liability policy. The policy may contain the

following language as relates to the State as an additional insured: "This insurance with respect to the additional insured applies only to the extent that the additional insured is held liable for

SP1 G80

WBS ELEMENT: 17BP.5.H.2

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your or your agent's acts or omissions arising out of and in the course of operations performed for the additional insured."

The Contractor shall maintain all legally required insurance coverage, including without limitation, worker's compensation and vehicle liability, in the amounts required by law. Providing and maintaining adequate insurance coverage is a material obligation of the contractor and is of the essence of this contract. All such insurance shall meet all laws of the State of North Carolina. Such insurance coverage shall be obtained from companies that are authorized to provide such coverage and that are authorized by the Commissioner of Insurance to do business in North Carolina. The Contractor shall at all times comply with the terms of such insurance policies.

Upon execution of the contract, provide evidence of the above insurance requirements to the Engineer.

MAINTENANCE OF THE PROJECT:

(11-20-07)

SP1G125

Revise the 2006 Standard Specifications as follows:

Page 1-40, Article 104-10 Maintenance of the Project is amended as follows:

Add the following after the first sentence of the first paragraph.

All guardrail/guiderail within the project limits shall be included in this maintenance.

Add the following as the last sentence of the first paragraph:

The Contractor shall perform weekly inspections of guardrail and guiderail and shall report damages to the Engineer on the same day of the weekly inspection. Where damaged guardrail or guiderail is repaired or replaced as a result of maintaining the project in accordance with this Article, such repair or replacement shall be performed within 7 consecutive calendar days of such inspection report.

Page 1-41, Article 104-10 Maintenance of the Project is amended to replace the last sentence of the second paragraph with the following:

The Contractor will not be directly compensated for any maintenance operations necessary, except for maintenance of guardrail/guiderail, as this work will be considered incidental to the work covered by the various contract items. The provisions of Article 104-7, Extra Work, and Article 104-8, Compensation and Record Keeping will apply to authorized maintenance of guardrail/guiderail. Performance of weekly inspections of guardrail/guiderail, and the damage reports required as described above, will be considered to be an incidental part of the work being paid for by the various contract items.

TWELVE MONTH GUARANTEE:

(7-15-03)

- (A) The Contractor shall guarantee materials and workmanship against latent and patent defects arising from faulty materials, faulty workmanship or negligence for a period of twelve months following the date of final acceptance of the work for maintenance and shall replace such defective materials and workmanship without cost to the Department. The Contractor will not be responsible for damage due to faulty design, normal wear and tear, for negligence on the part of the Department, and/or for use in excess of the design.
- (B) Where items of equipment or material carry a manufacturer's guarantee for any period in excess of twelve months, then the manufacturer's guarantee shall apply for that particular piece of equipment or material. The Department's first remedy shall be through the manufacturer although the Contractor is responsible for invoking the warranted repair work with the manufacturer. The Contractor's responsibility shall be limited to the term of the manufacturer's guarantee. NCDOT would be afforded the same warranty as provided by the Manufacturer.

This guarantee provision shall be invoked only for major components of work in which the Contractor would be wholly responsible for under the terms of the contract. Examples would include pavement structures, bridge components, and sign structures. This provision will not be used as a mechanism to force the Contractor to return to the project to make repairs or perform additional work that the Department would normally compensate the Contractor for. In addition, routine maintenance activities (i.e. mowing grass, debris removal, ruts in earth shoulders,) are not parts of this guarantee.

Appropriate provisions of the payment and/or performance bonds shall cover this guarantee for the project.

To ensure uniform application statewide the Division Engineer will forward details regarding the circumstances surrounding any proposed guarantee repairs to the Chief Engineer for review and approval prior to the work being performed.

LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC

(12-19-06) (Rev. 3-16-2010)

Revise the 2006 Standard Specifications as follows:

Page 1-60, 107-2 Assignment of Claims Void, replace the reference from G.S. 143-3.3 to G.S. 143B-426.40A.

Page 1-69, 107-18 Contractor's Responsibility for Work, in the first paragraph, last sentence, replace the word *legally* with the word *contractually*.

LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC

SP1 G145

SP 1 G151

WBS ELEMENT: 17BP.5.H.2

STOKES BRIDGE #13

(12-19-06) (Rev. 3-16-2010)

Revise the 2006 Standard Specifications as follows:

Page 1-60, 107-2 Assignment of Claims Void, replace the reference from G.S. 143-3.3 to G.S. 143B-426.40A.

Page 1-69, 107-18 Contractor's Responsibility for Work, in the first paragraph, last sentence, replace the word *legally* with the word *contractually*.

GIFTS FROM VENDORS AND CONTRACTORS:

(12-15-09)

SP1 G152

By Executive Order 24, issued by Governor Perdue, and *N.C. G.S.* § *133-32*, it is unlawful for any vendor or contractor (i.e. architect, bidder, contractor, construction manager, design professional, engineer, landlord, offeror, seller, subcontractor, supplier, or vendor), to make gifts or to give favors to any State employee of the Governor's Cabinet Agencies (i.e. Administration, Commerce, Correction, Crime Control and Public Safety, Cultural Resources, Environment and Natural Resources, Health and Human Services, Juvenile Justice and Delinquency Prevention, Revenue, Transportation, and the Office of the Governor). This prohibition covers those vendors and contractors who:

- (1) have a contract with a governmental agency; or
- (2) have performed under such a contract within the past year; or
- (3) anticipate bidding on such a contract in the future.

For additional information regarding the specific requirements and exemptions, vendors and contractors are encouraged to review Executive Order 24 and G.S. § 133-32.

Executive Order 24 also encouraged and invited other State Agencies to implement the requirements and prohibitions of the Executive Order to their agencies. Vendors and contractors should contact other State Agencies to determine if those agencies have adopted Executive Order 24.

EROSION AND SEDIMENT CONTROL/STORMWATER CERTIFICATION:

(1-16-07) (Rev 11-16-10)

SP1 G180

General

Schedule and conduct construction activities in a manner that will minimize soil erosion and the resulting sedimentation and turbidity of surface waters. Comply with the requirements herein regardless of whether or not a National Pollution discharge Elimination System (NPDES) permit for the work is required.

SP 1 G151

Establish a chain of responsibility for operations and subcontractors' operations to ensure that the *Erosion and Sediment Control/Stormwater Pollution Prevention Plan* is implemented and maintained over the life of the contract.

- (A) Certified Supervisor Provide a certified Erosion and Sediment Control/Stormwater Supervisor to manage the Contractor and subcontractor operations, insure compliance with Federal, State and Local ordinances and regulations, and manage the Quality Control Program.
- (B) *Certified Foreman* Provide a certified, trained foreman for each construction operation that increases the potential for soil erosion or the possible sedimentation and turbidity of surface waters.
- (C) *Certified Installer* Provide a certified installer to install or direct the installation for erosion or sediment/stormwater control practices.
- (D) *Certified Designer* Provide a certified designer for the design of the erosion and sediment control/stormwater component of reclamation plans and, if applicable, for the design of the project erosion and sediment control/stormwater plan.

Roles and Responsibilities

- (A) Certified Erosion and Sediment Control/Stormwater Supervisor The Certified Supervisor shall be Level II and responsible for ensuring the erosion and sediment control/stormwater plan is adequately implemented and maintained on the project and for conducting the quality control program. The Certified Supervisor shall be on the project within 24 hours notice from initial exposure of an erodible surface to the project's final acceptance. Perform the following duties:
 - (1) Manage Operations Coordinate and schedule the work of subcontractors so that erosion and sediment control/stormwater measures are fully executed for each operation and in a timely manner over the duration of the contract.
 - (a) Oversee the work of subcontractors so that appropriate erosion and sediment control/stormwater preventive measures are conformed to at each stage of the work.
 - (b) Prepare the required National Pollutant Discharge Elimination System (NPDES) Inspection Record and submit to the Engineer.
 - (c) Attend all weekly or monthly construction meetings to discuss the findings of the NPDES inspection and other related issues.
 - (d) Implement the erosion and sediment control/stormwater site plans requested.
 - (e) Provide any needed erosion and sediment control/stormwater practices for the Contractor's temporary work not shown on the plans, such as, but not

limited to work platforms, temporary construction, pumping operations, plant and storage yards, and cofferdams.

- (f) Acquire applicable permits and comply with requirements for borrow pits, dewatering, and any temporary work conducted by the Contractor in jurisdictional areas.
- (g) Conduct all erosion and sediment control/stormwater work in a timely and workmanlike manner.
- (h) Fully perform and install erosion and sediment control/stormwater work prior to any suspension of the work.
- (i) Coordinate with Department, Federal, State and Local Regulatory agencies on resolution of erosion and sediment control/stormwater issues due to the Contractor's operations.
- (j) Ensure that proper cleanup occurs from vehicle tracking on paved surfaces or any location where sediment leaves the Right-of-Way.
- (k) Have available a set of erosion and sediment control/stormwater plans that are initialed and include the installation date of Best Management Practices. These practices shall include temporary and permanent groundcover and be properly updated to reflect necessary plan and field changes for use and review by Department personnel as well as regulatory agencies.
- (2) Requirements set forth under the NPDES Permit The Department's NPDES Stormwater permit (NCS000250) outlines certain objectives and management measures pertaining to construction activities. The permit references *NCG010000*, *General Permit to Discharge Stormwater* under the NPDES, and states that the Department shall incorporate the applicable requirements into its delegated Erosion and Sediment Control Program for construction activities disturbing one or more acres of land. The Department further incorporates these requirements on all contracted bridge and culvert work at jurisdictional waters, regardless of size. Some of the requirements are, but are not limited to:
 - (a) Control project site waste to prevent contamination of surface or ground waters of the state, i.e. from equipment operation/maintenance, construction materials, concrete washout, chemicals, litter, fuels, lubricants, coolants, hydraulic fluids, any other petroleum products, and sanitary waste.
 - (b) Inspect erosion and sediment control/stormwater devices and stormwater discharge outfalls at least once every 7 calendar days, twice weekly for construction related *Federal Clean Water Act, Section 303(d)* impaired streams with turbidity violations, and within 24 hours after a significant rainfall event of 0.5 inch that occurs within a 24 hour period.
 - (c) Maintain an onsite rain gauge or use the Department's Multi-Sensor Precipitation Estimate website to maintain a daily record of rainfall amounts and dates.
 - (d) Maintain erosion and sediment control/stormwater inspection records for review by Department and Regulatory personnel upon request.

- (e) Implement approved reclamation plans on all borrow pits, waste sites and staging areas.
- (f) Maintain a log of turbidity test results as outlined in the Department's Procedure for Monitoring Borrow Pit Discharge.
- (g) Provide secondary containment for bulk storage of liquid materials.
- (h) Provide training for employees concerning general erosion and sediment control/stormwater awareness, the Department's NPDES Stormwater Permit NCS000250 requirements, and the applicable requirements of the *General Permit, NCG010000.*
- Report violations of the NPDES permit to the Engineer immediately who will notify the Division of Water Quality Regional Office within 24 hours of becoming aware of the violation.
- (3) Quality Control Program Maintain a quality control program to control erosion, prevent sedimentation and follow provisions/conditions of permits. The quality control program shall:
 - (a) Follow permit requirements related to the Contractor and subcontractors' construction activities.
 - (b) Ensure that all operators and subcontractors on site have the proper erosion and sediment control/stormwater certification.
 - (c) Notify the Engineer when the required certified erosion and sediment control/stormwater personnel are not available on the job site when needed.
 - (d) Conduct the inspections required by the NPDES permit.
 - (e) Take corrective actions in the proper timeframe as required by the NPDES permit for problem areas identified during the NPDES inspections.
 - (f) Incorporate erosion control into the work in a timely manner and stabilize disturbed areas with mulch/seed or vegetative cover on a section-by-section basis.
 - (g) Use flocculants approved by state regulatory authorities where appropriate and where required for turbidity and sedimentation reduction.
 - (h) Ensure proper installation and maintenance of temporary erosion and sediment control devices.
 - (i) Remove temporary erosion or sediment control devices when they are no longer necessary as agreed upon by the Engineer.
 - (j) The Contractor's quality control and inspection procedures shall be subject to review by the Engineer. Maintain NPDES inspection records and make records available at all times for verification by the Engineer.
- (B) *Certified Foreman* At least one Certified Foreman shall be onsite for each type of work listed herein during the respective construction activities to control erosion, prevent sedimentation and follow permit provisions:
 - (1) Foreman in charge of grading activities

- (2) Foreman in charge of bridge or culvert construction over jurisdictional areas
- (3) Foreman in charge of utility activities

The Contractor may request to use the same person as the Level II Supervisor and Level II Foreman. This person shall be onsite whenever construction activities as described above are taking place. This request shall be approved by the Engineer prior to work beginning.

The Contractor may request to name a single Level II Foreman to oversee multiple construction activities on small bridge or culvert replacement projects. This request shall be approved by the Engineer prior to work beginning.

- (C) *Certified Installers* Provide at least one onsite, Level I Certified Installer for each of the following erosion and sediment control/stormwater crew:
 - (1) Seeding and Mulching
 - (2) Temporary Seeding
 - (3) Temporary Mulching
 - (4) Sodding
 - (5) Silt fence or other perimeter erosion/sediment control device installations
 - (6) Erosion control blanket installation
 - (7) Hydraulic tackifier installation
 - (8) Turbidity curtain installation
 - (9) Rock ditch check/sediment dam installation
 - (10) Ditch liner/matting installation
 - (11) Inlet protection
 - (12) Riprap placement
 - (13) Stormwater BMP installations (such as but not limited to level spreaders, retention/detention devices)
 - (14) Pipe installations within jurisdictional areas

If a Level I *Certified Installer* is not onsite, the Contractor may substitute a Level II Foreman for a Level I Installer, provided the Level II Foreman is not tasked to another crew requiring Level II Foreman oversight.

(D) Certified Designer – Include the certification number of the Level III-B Certified Designer on the erosion and sediment control/stormwater component of all reclamation plans and if applicable, the certification number of the Level III-A Certified Designer on the design of the project erosion and sediment control/stormwater plan.

Preconstruction Meeting

Furnish the names of the *Certified Erosion and Sediment Control/Stormwater Supervisor*, *Certified Foremen, Certified Installers* and *Certified Designer* and notify the Engineer of changes in certified personnel over the life of the contract within 2 days of change.

Ethical Responsibility

Any company performing work for the North Carolina Department of Transportation has the ethical responsibility to fully disclose any reprimand or dismissal of an employee resulting from improper testing or falsification of records.

Revocation or Suspension of Certification

Upon recommendation of the Chief Engineer – Operations to the certification entity, certification for *Supervisor*, *Certified Foremen*, *Certified Installers* and *Certified Designer* may be revoked or suspended with the issuance of an *Immediate Corrective Action (ICA)*, *Notice of Violation (NOV)*, or *Cease and Desist Order* for erosion and sediment control/stormwater related issues.

The Chief Engineer may recommend suspension or permanent revocation of certification due to the following:

- (A) Failure to adequately perform the duties as defined within this certification provision.
- (B) Issuance of an ICA, NOV, or Cease and Desist Order.
- (C) Failure to fully perform environmental commitments as detailed within the permit conditions and specifications.
- (D) Demonstration of erroneous documentation or reporting techniques.
- (E) Cheating or copying another candidate's work on an examination.
- (F) Intentional falsification of records.
- (G) Directing a subordinate under direct or indirect supervision to perform any of the above actions.
- (H) Dismissal from a company for any of the above reasons.
- (I) Suspension or revocation of one's certification by another entity.

Suspension or revocation of a certification will be sent by certified mail to the certificant and the Corporate Head of the company that employs the certificant.

A certificant has the right to appeal any adverse action which results in suspension or permanent revocation of certification by responding, in writing, to the Chief Engineer within 10 calendar days after receiving notice of the proposed adverse action.

Chief Engineer – Operations 1537 Mail Service Center Raleigh, NC 27699-1537

Failure to appeal within 10 calendar days will result in the proposed adverse action becoming effective on the date specified on the certified notice. Failure to appeal within the time specified will result in a waiver of all future appeal rights regarding the adverse action taken. The certificant will not be allowed to perform duties associated with the certification during the appeal process.

STOKES BRIDGE #13

If a certification is temporarily suspended, the certificant shall pass any applicable written examination and any proficiency examination, at the conclusion of the specified suspension period, prior to having the certification reinstated.

Measurement and Payment

Certified Erosion and Sediment Control/Stormwater Supervisor, Certified Foremen, Certified Installers and *Certified Designer* will be incidental to the project for which no direct compensation will be made.

PAYOUT SCHEDULE:

1-19-10

Submit an Anticipated Monthly Payout Schedule prior to beginning construction. The Anticipated Monthly Payout Schedule will be used by the Department to monitor funding levels for this project. Include a monthly percentage breakdown (in terms of the total contract amount) of the work anticipated to be completed. The schedule should begin with the date the Contractor plans to begin construction and end with the anticipated completion date. Submit updates of the Anticipated Monthly Payout Schedule on March 15, June 15, September 15, and December 15 of each calendar year until project acceptance. Submit the original Anticipated Monthly Payout Schedule and all subsequent updates to the Resident Engineer with a copy to the State Construction Engineer at 1 South Wilmington Street, 1543 Mail Service Center, Raleigh, NC 27699-1543.

PROCEDURE FOR MONITORING BORROW PIT DISCHARGE: 2-20-07

SP 1G 181

Water discharge from borrow pit sites shall not cause surface waters to exceed 50 NTUs (nephelometric turbidity unit) in streams not designated as trout waters and 10 NTUs in streams, lakes or reservoirs designated as trout waters. For lakes and reservoirs not designated as trout waters, the turbidity shall not exceed 25 NTUs. If the turbidity exceeds these levels due to natural background conditions, the existing turbidity level shall not be increased.

If during any operating day, the downstream water quality exceeds the standard, the Contractor shall do all of the following:

(A) Either cease discharge or modify the discharge volume or turbidity levels to bring the downstream turbidity levels into compliance, or

SP1G185

- (B) Evaluate the upstream conditions to determine if the exceedance of the standard is due to natural background conditions. If the background turbidity measurements exceed the standard, operation of the pit and discharge can continue as long as the stream turbidity levels are not increased due to the discharge.
- (C) Measure and record the turbidity test results (time, date and sampler) at all defined sampling locations 30 minutes after startup and at a minimum, one additional sampling of all sampling locations during that 24-hour period in which the borrow pit is discharging.
- (D) Notify DWQ within 24 hours of any stream turbidity standard exceedances that are not brought into compliance.

During the Environmental Assessment required by Article 230-4 of the *Standard Specifications*, the Contractor shall define the point at which the discharge enters into the State's surface waters and the appropriate sampling locations. Sampling locations shall include points upstream and downstream from the point at which the discharge enters these waters. Upstream sampling location shall be located so that it is not influenced by backwater conditions and represents natural background conditions. Downstream sampling location shall be located at the point where complete mixing of the discharge and receiving water has occurred.

The discharge shall be closely monitored when water from the dewatering activities is introduced into jurisdictional wetlands. Any time visible sedimentation (deposition of sediment) on the wetland surface is observed, the dewatering activity will be suspended until turbidity levels in the stilling basin can be reduced to a level where sediment deposition does not occur. Staining of wetland surfaces from suspended clay particles, occurring after evaporation or infiltration, does not constitute sedimentation. No activities shall occur in wetlands that adversely affect the functioning of a wetland. Visible sedimentation will be considered an indication of possible adverse impacts on wetland use.

The Engineer will perform independent turbidity tests on a random basis. These results will be maintained in a log within the project records. Records will include, at a minimum, turbidity test results, time, date and name of sampler. Should the Department's test results exceed those of the Contractor's test results, an immediate test shall be performed jointly with the results superceding the previous test results of both the Department and the Contractor.

The Contractor shall use the *NCDOT Turbidity Reduction Options for Borrow Pits Matrix*, available at <u>http://www.ncdot.org/doh/preconstruct/ps/contracts/letting.html</u> to plan, design, construct, and maintain BMPs to address water quality standards. Tier I Methods include stilling basins which are standard compensatory BMPs. Other Tier I methods are noncompensatory and shall be used when needed to meet the stream turbidity standards. Tier II Methods are also noncompensatory and are options that may be needed for protection of rare or unique resources or where special environmental conditions exist at the site which have led to additional requirements being placed in the DWQ's 401 Certifications and approval letters, Isolated Wetland Permits, Riparian Buffer Authorization or a DOT Reclamation Plan's Environmental Assessment for the specific site. Should the Contractor exhaust all Tier I Methods on a site exclusive of rare

or unique resources or special environmental conditions, Tier II Methods may be required by regulators on a case by case basis per supplemental agreement.

The Contractor may use cation exchange capacity (CEC) values from proposed site borings to plan and develop the bid for the project. CEC values exceeding 15 milliequivalents per 100 grams of soil may indicate a high potential for turbidity and should be avoided when dewatering into surface water is proposed.

No additional compensation for monitoring borrow pit discharge will be paid

CONTRACTOR CLAIM SUBMITTAL FORM:

(9-16-08)

If the Contractor elects to file a written claim or requests an extension of contract time, it shall be submitted on the Contractor Claim Submittal Form (CCSF) available through the Construction Unit or http://ncdot.org/doh/operations/dp_chief_eng/constructionunit/formsmanuals/.

MINORITY BUSINESS ENTERPRISE AND WOMEN BUSINESS ENTERPRISE: SP1 G67

(10-16-07)(Rev 11-15-11)

Description

The purpose of this Special Provision is to carry out the North Carolina Department of Transportation's policy of ensuring nondiscrimination in the award and administration of contracts financed in whole or in part with State funds.

Definitions

Additional MBE/WBE Subcontractors - Any MBE/WBE submitted at the time of bid that will not be used to meet either the MBE or WBE goal. No submittal of a Letter of Intent is required, unless the additional participation is used for banking purposes.

Committed MBE/WBE Subcontractor - Any MBE/WBE submitted at the time of bid that is being used to meet either the MBE or WBE goal by submission of a Letter of Intent. Or any MBE or WBE used as a replacement for a previously committed MBE or WBE firm.

Contract Goals Requirement - The approved MBE and WBE participation at time of award, but not greater than the advertised contract goals for each.

Goal Confirmation Letter - Written documentation from the Department to the bidder confirming the Contractor's approved, committed MBE and WBE participation along with a listing of the committed MBE and WBE firms.

Manufacturer - A firm that operates or maintains a factory or establishment that produces on the premises, the materials or supplies obtained by the Contractor.

SP1G140

WBS ELEMENT: 17BP.5.H.2

MBE Goal - A portion of the total contract, expressed as a percentage, that is to be performed by committed MBE subcontractor(s).

Minority Business Enterprise (MBE) - A firm certified as a Disadvantaged Minority-Owned Business Enterprise through the North Carolina Unified Certification Program.

Regular Dealer - A firm that owns, operates, or maintains a store, warehouse, or other establishment in which the materials or supplies required for the performance of the contract are bought, kept in stock, and regularly sold to the public in the usual course of business. A regular dealer engages in, as its principal business and in its own name, the purchase and sale or lease of the products in question. A regular dealer in such bulk items as steel, cement, gravel, stone, and petroleum products need not keep such products in stock, if it owns and operates distribution equipment for the products. Brokers and packagers are not regarded as manufacturers or regular dealers within the meaning of this section.

North Carolina Unified Certification Program (NCUCP) - A program that provides comprehensive services and information to applicants for MBE/WBE certification. The MBE/WBE program follows the same regulations as the federal Disadvantaged Business Enterprise (DBE) program in accordance with 49 CFR Part 26.

United States Department of Transportation (USDOT) - Federal agency responsible for issuing regulations (49 CFR Part 26) and official guidance for the DBE program.

WBE Goal - A portion of the total contract, expressed as a percentage, that is to be performed by committed WBE subcontractor(s).

Women Business Enterprise (WBE) - A firm certified as a Disadvantaged Women-Owned Business Enterprise through the North Carolina Unified Certification Program.

Forms and Websites Referenced in this Provision

Payment Tracking System - On-line system in which the Contractor enters the payments made to MBE and WBE subcontractors who have performed work on the project. https://apps.dot.state.nc.us/Vendor/PaymentTracking/

DBE-IS *Subcontractor Payment Information* - Form for reporting the payments made to all MBE/WBE firms working on the project. This form is for paper bid projects only. http://www.ncdot.org/doh/forms/files/DBE-IS.xls

RF-1 *MBE/WBE Replacement Request Form* - Form for replacing a committed MBE or WBE. https://apps.dot.state.nc.us/_includes/download/external.html?pdf=http%3A//www.ncdot.gov/ doh/forms/files/RF-1.pdf

SAF *Subcontract Approval Form* - Form required for approval to sublet the contract. http://www.ncdot.org/doh/operations/dp_chief_eng/constructionunit/saf.xls

JC-1 *Joint Check Notification Form* - Form and procedures for joint check notification. The form acts as a written joint check agreement among the parties providing full and prompt disclosure of the expected use of joint checks.

 $https://apps.dot.state.nc.us/_includes/download/external.html?pdf=http%3A//www.ncdot.gov/doh/forms/files/JC-1.pdf$

Letter of Intent - Form signed by the Contractor and the MBE/WBE subcontractor, manufacturer or regular dealer that affirms that a portion of said contract is going to be performed by the signed MBE/WBE for the amount listed at the time of bid.

http://www.ncdot.org/doh/preconstruct/ps/contracts/letterofintent.pdf

Listing of MBE and WBE Subcontractors Form - Form for entering MBE/WBE subcontractors on a project that will meet this MBE and WBE goals. This form is for paper bids only. http://www.ncdot.gov/doh/preconstruct/ps/word/MISC3.doc

Subcontractor Quote Comparison Sheet - Spreadsheet for showing all subcontractor quotes in the work areas where MBEs and WBEs quoted on the project. This sheet is submitted with good faith effort packages.

http://www.ncdot.gov/business/ocs/goodfaith/excel/Ex_Subcontractor_Quote_Comparison.xls

MBE and WBE Goal

The following goals for participation by Minority Business Enterprises and Women Business Enterprises are established for this contract:

- (A) Minority Business Enterprises 2 %
 - (1) *If the MBE goal is more than zero*, the Contractor shall exercise all necessary and reasonable steps to ensure that MBEs participate in at least the percent of the contract as set forth above as the MBE goal.
 - (2) *If the MBE goal is zero*, the Contractor shall make an effort to recruit and use MBEs during the performance of the contract. Any MBE participation obtained shall be reported to the Department.
- (B) Women Business Enterprises **4** %
 - (1) *If the WBE goal is more than zero*, the Contractor shall exercise all necessary and reasonable steps to ensure that WBEs participate in at least the percent of the contract as set forth above as the WBE goal.
 - (2) *If the WBE goal is zero*, the Contractor shall make an effort to recruit and use WBEs during the performance of the contract. Any WBE participation obtained shall be reported to the Department.

Directory of Transportation Firms (Directory)

Real-time information is available about firms doing business with the Department and firms that are certified through NCUCP in the Directory of Transportation Firms. Only firms identified in the Directory as MBE and WBE certified shall be used to meet the MBE and WBE goals respectively. The Directory can be found at the following link. https://partner.ncdot.gov/VendorDirectory/default.html

The listing of an individual firm in the directory shall not be construed as an endorsement of the firm's capability to perform certain work.

Listing of MBE/WBE Subcontractors

At the time of bid, bidders shall submit all MBE and WBE participation that they anticipate to use during the life of the contract. Only those identified to meet the MBE goal and the WBE goal will be considered committed, even though the listing shall include both committed MBE/WBE subcontractors and additional MBE/WBE subcontractors. Any additional MBE/WBE subcontractor participation above the goal for which letters of intent are received will follow the elsewhere in this guidelines found provision. All other banking additional MBE/WBE subcontractor participation submitted at the time of bid will be used toward the Department's overall race-neutral goals. Only those firms with current MBE and WBE certification at the time of bid opening will be acceptable for listing in the bidder's submittal of MBE and WBE participation. The Contractor shall indicate the following required information:

(A) Electronic Bids

Bidders shall submit a listing of MBE and WBE participation in the appropriate section of Expedite, the bidding software of Bid Express[®].

- (1) Submit the names and addresses of MBE and WBE firms identified to participate in the contract. If the bidder uses the updated listing of MBE and WBE firms shown in Expedite, the bidder may use the dropdown menu to access the name and address of the firms.
- (2) Submit the contract line numbers of work to be performed by each MBE and WBE firm. When no figures or firms are entered, the bidder will be considered to have no MBE or WBE participation.
- (3) The bidder shall be responsible for ensuring that the MBE and WBE are certified at the time of bid by checking the Directory of Transportation Firms. If the firm is not certified at the time of the bid-letting, that MBE's or WBE's participation will not count towards achieving either the MBE or WBE goal.

(B) Paper Bids

Blank forms will not be deemed to represent zero participation. Bids submitted that do not have MBE and WBE participation indicated on the appropriate form will not be read publicly during the opening of bids. The Department will not consider these bids for award and the proposal will be rejected.

- (1) If either the MBE or WBE goal is more than zero,
 - (a) Bidders, at the time the bid proposal is submitted, shall submit a listing of MBE/WBE participation, including the names and addresses on *Listing of MBE and WBE Subcontractors* contained elsewhere in the contract documents in order for the bid to be considered responsive. Bidders shall indicate the total dollar value of the MBE and WBE participation for the contract.
 - (b) If bidders have no MBE or WBE participation, they shall indicate this on the *Listing of MBE and WBE Subcontractors* by entering the word "None" or the number "0." This form shall be completed in its entirety.
 - (c) The bidder shall be responsible for ensuring that the MBE/WBE is certified at the time of bid by checking the Directory of Transportation Firms. If the firm is not certified at the time of the bid-letting, that MBE's or WBE's participation will not count towards achieving the corresponding goal.
- (2) If either the MBE or WBE goal is zero, bidders, at the time the bid proposal is submitted, shall enter the word "None"; or the number "0"; or if there is participation, add the value on the *Listing of MBE and WBE Subcontractors* contained elsewhere in the contract documents.

MBE or WBE Prime Contractor

When a certified MBE or WBE firm bids on a contract that contains MBE and WBE goals, the firm is responsible for meeting the goals or making good faith efforts to meet the goals, just like any other bidder. In most cases, a MBE or WBE bidder on a contract will meet one of the goals by virtue of the work it performs on the contract with its own forces. However, all the work that is performed by the MBE or WBE bidder and any other similarly certified subcontractors will count toward the goal. The MBE or WBE bidder shall list itself along with any MBE or WBE subcontractors, if any, in order to receive credit toward the goals.

For example, on a proposed contract, the WBE goal is 10%, and the MBE goal is 8%. A WBE bidder puts in a bid where they will perform 40% of the contract work and have a WBE subcontractor which will perform another 5% of the work. Together the two WBE firms submit on the *Listing of MBE and WBE Subcontractors* a value of 45% of the contract which fulfills the WBE goal. The 8% MBE goal shall be obtained through MBE participation with MBE certified subcontractors or documented through a good faith effort. It should be noted that you cannot combine the two goals to meet an overall value. The two goals shall remain separate.

MBE/WBE prime contractors shall also follow Sections A and B listed under *Listing of MBE and WBE Subcontractor* just as a non-MBE/WBE bidder would.

Written Documentation – Letter of Intent

The bidder shall submit written documentation for each MBE/WBE that will be used to meet the MBE and WBE goals of the contract, indicating the bidder's commitment to use the MBE/WBE in the contract. This documentation shall be submitted on the Department's form titled *Letter of Intent*.

The documentation shall be received in the office of the State Contractor Utilization Engineer or at DBE@ncdot.gov no later than 12:00 noon of the sixth calendar day following opening of bids, unless the sixth day falls on an official state holiday. In that situation, it is due in the office of the State Contractor Utilization Engineer no later than 12:00 noon on the next official state business day.

If the bidder fails to submit the Letter of Intent from each committed MBE and WBE to be used toward the MBE and WBE goals, or if the form is incomplete (i.e. both signatures are not present), the MBE/WBE participation will not count toward meeting the MBE/WBE goal. If the lack of this participation drops the commitment below either the MBE or WBE goal, the Contractor shall submit evidence of good faith efforts for the goal not met, completed in its entirety, to the State Contractor Utilization Engineer or DBE@ncdot.gov no later than 12:00 noon on the eighth calendar day following opening of bids, unless the eighth day falls on an official state holiday. In that situation, it is due in the office of the State Contractor Utilization Engineer no later than 12:00 noon on the next official state business day.

Submission of Good Faith Effort

If the bidder fails to meet or exceed either the MBE or the WBE goal the apparent lowest responsive bidder shall submit to the Department documentation of adequate good faith efforts made to reach that specific goal(s).

A hard copy and an electronic copy of this information shall be received in the office of the State Contractor Utilization Engineer or at DBE@ncdot.gov no later than 12:00 noon of the sixth calendar day following opening of bids unless the sixth day falls on an official state holiday. In that situation, it would be due in the office of the State Contractor Utilization Engineer the next official state business day. If the contractor cannot send the information electronically, then one complete set and 9 copies of this information shall be received under the same time constraints above.

Note: Where the information submitted includes repetitious solicitation letters, it will be acceptable to submit a representative letter along with a distribution list of the firms that were solicited. Documentation of MBE/WBE quotations shall be a part of the good faith effort

submittal. This documentation may include written subcontractor quotations, telephone log notations of verbal quotations, or other types of quotation documentation.

Consideration of Good Faith Effort for Projects with MBE/WBE Goals More Than Zero

Adequate good faith efforts mean that the bidder took all necessary and reasonable steps to achieve the goal which, by their scope, intensity, and appropriateness, could reasonably be expected to obtain sufficient MBE/WBE participation. Adequate good faith efforts also mean that the bidder actively and aggressively sought MBE/WBE participation. Mere *pro forma* efforts are not considered good faith efforts.

The Department will consider the quality, quantity, and intensity of the different kinds of efforts a bidder has made. Listed below are examples of the types of actions a bidder will take in making a good faith effort to meet the goals and are not intended to be exclusive or exhaustive, nor is it intended to be a mandatory checklist.

- (A) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices through the use of the NCDOT Directory of Transportation Firms) the interest of all certified MBEs/WBEs who have the capability to perform the work of the contract. The bidder must solicit this interest within at least 10 days prior to bid opening to allow the MBEs/WBEs to respond to the solicitation. Solicitation shall provide the opportunity to MBEs/WBEs within the Division and surrounding Divisions where the project is located. The bidder must determine with certainty if the MBEs/WBEs are interested by taking appropriate steps to follow up initial solicitations.
- (B) Selecting portions of the work to be performed by MBEs/WBEs in order to increase the likelihood that the MBE and WBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate MBE/WBE participation, even when the prime contractor might otherwise prefer to perform these work items with its own forces.
- (C) Providing interested MBEs/WBEs with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
- (D) (1) Negotiating in good faith with interested MBEs/WBEs. It is the bidder's responsibility to make a portion of the work available to MBE/WBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available MBE/WBE subcontractors and suppliers, so as to facilitate MBE/WBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of MBEs/WBEs that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for MBEs/WBEs to perform the work.

- (2) A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including MBE/WBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using MBEs/WBEs is not in itself sufficient reason for a bidder's failure to meet the contract MBE or WBE goals, as long as such costs are reasonable. Also, the ability or desire of a prime contractor to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidding contractors are not, however, required to accept higher quotes from MBEs/WBEs if the price difference is excessive or unreasonable.
- (E) Not rejecting MBEs/WBEs as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associates and political or social affiliations (for example, union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.
- (F) Making efforts to assist interested MBEs/WBEs in obtaining bonding, lines of credit, or insurance as required by the recipient or bidder.
- (G) Making efforts to assist interested MBEs/WBEs in obtaining necessary equipment, supplies, materials, or related assistance or services.
- (H) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; Federal, State, and local minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of MBEs/WBEs. Contact within 7 days from the bid opening the Business Development Manager in the Business Opportunity and Work Force Development Unit to give notification of the bidder's inability to get MBE or WBE quotes.
- (I) Any other evidence that the bidder submits which shows that the bidder has made reasonable good faith efforts to meet the MBE and WBE goal.

In addition, the Department may take into account the following:

- (1) Whether the bidder's documentation reflects a clear and realistic plan for achieving the MBE and WBE goals.
- (2) The bidders' past performance in meeting the MBE and WBE goals.
- (3) The performance of other bidders in meeting the MBE and WBE goals. For example, when the apparent successful bidder fails to meet the goals, but others

meet it, you may reasonably raise the question of whether, with additional reasonable efforts the apparent successful bidder could have met the goals. If the apparent successful bidder fails to meet the MBE and WBE goals, but meets or exceeds the average MBE and WBE participation obtained by other bidders, the Department may view this, in conjunction with other factors, as evidence of the apparent successful bidder having made a good faith effort.

If the Department does not award the contract to the apparent lowest responsive bidder, the Department reserves the right to award the contract to the next lowest responsive bidder that can satisfy to the Department that the MBE and WBE goals can be met or that an adequate good faith effort has been made to meet the MBE and WBE goals.

Non-Good Faith Appeal

The State Contractor Utilization Engineer will notify the contractor verbally and in writing of non-good faith. A contractor may appeal a determination of non-good faith made by the Goal Compliance Committee. If a contractor wishes to appeal the determination made by the Committee, they shall provide written notification to the State Contractual Services Engineer or at DBE@ncdot.gov. The appeal shall be made within 2 business days of notification of the determination of non-good faith.

Counting MBE/WBE Participation Toward Meeting MBE/WBE Goals

(A) Participation

The total dollar value of the participation by a committed MBE/WBE will be counted toward the contract goal requirements. The total dollar value of participation by a committed MBE/WBE will be based upon the value of work actually performed by the MBE/WBE and the actual payments to MBE/WBE firms by the Contractor.

(B) Joint Checks

Prior notification of joint check use shall be required when counting MBE/WBE participation for services or purchases that involves the use of a joint check. Notification shall be through submission of Form JC-1 (*Joint Check Notification Form*) and the use of joint checks shall be in accordance with the Department's Joint Check Procedures.

(C) Subcontracts (Non-Trucking)

A MBE/WBE may enter into subcontracts. Work that a MBE subcontracts to another MBE firm may be counted toward the MBE contract goal requirement. The same holds for work that a WBE subcontracts to another WBE firm. Work that a MBE subcontracts to a non-MBE firm does <u>not</u> count toward the MBE contract goal requirement. Again, the same holds true for the work that a WBE subcontracts to a non-WBE firm. If a MBE

or WBE contractor or subcontractor subcontracts a significantly greater portion of the work of the contract than would be expected on the basis of standard industry practices, it shall be presumed that the MBE or WBE is not performing a commercially useful function. The MBE/WBE may present evidence to rebut this presumption to the Department. The Department's decision on the rebuttal of this presumption may be subject to review by the Office of Inspector General, NCDOT.

(D) Joint Venture

When a MBE or WBE performs as a participant in a joint venture, the Contractor may count toward its contract goal requirement a portion of the total value of participation with the MBE or WBE in the joint venture, that portion of the total dollar value being a distinct clearly defined portion of work that the MBE or WBE performs with its forces.

(E) Suppliers

A contractor may count toward its MBE or WBE requirement 60 percent of its expenditures for materials and supplies required to complete the contract and obtained from a MBE or WBE regular dealer and 100 percent of such expenditures from a MBE or WBE manufacturer.

(F) Manufacturers and Regular Dealers

A contractor may count toward its MBE or WBE requirement the following expenditures to MBE/WBE firms that are not manufacturers or regular dealers:

- (1) The fees or commissions charged by a MBE/WBE firm for providing a *bona fide* service, such as professional, technical, consultant, or managerial services, or for providing bonds or insurance specifically required for the performance of a DOT-assisted contract, provided the fees or commissions are determined to be reasonable and not excessive as compared with fees and commissions customarily allowed for similar services.
- (2) With respect to materials or supplies purchased from a MBE/WBE, which is neither a manufacturer nor a regular dealer, count the entire amount of fees or commissions charged for assistance in the procurement of the materials and supplies, or fees or transportation charges for the delivery of materials or supplies required on a job site (but not the cost of the materials and supplies themselves), provided the fees are determined to be reasonable and not excessive as compared with fees customarily allowed for similar services.

Commercially Useful Function

(A) MBE/WBE Utilization

The Contractor may count toward its contract goal requirement only expenditures to MBEs and WBEs that perform a commercially useful function in the work of a contract. A MBE/WBE performs a commercially useful function when it is responsible for execution of the work of the contract and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. To perform a commercially useful function, the MBE/WBE shall also be responsible with respect to materials and supplies used on the contract, for negotiating price, determining quality and quantity, ordering the material and installing (where applicable) and paying for the material itself. To determine whether a MBE/WBE is performing a commercially useful function, the Department will evaluate the amount of work subcontracted, industry practices, whether the amount the firm is to be paid under the contract is commensurate with the work it is actually performing and the MBE/WBE credit claimed for its performance of the work, and any other relevant factors.

(B) MBE/WBE Utilization in Trucking

The following factors will be used to determine if a MBE or WBE trucking firm is performing a commercially useful function.

- (1) The MBE/WBE shall be responsible for the management and supervision of the entire trucking operation for which it is responsible on a particular contract, and there shall not be a contrived arrangement for the purpose of meeting the MBE or WBE goal.
- (2) The MBE/WBE shall itself own and operate at least one fully licensed, insured, and operational truck used on the contract.
- (3) The MBE/WBE receives credit for the total value of the transportation services it provides on the contract using trucks it owns, insures, and operates using drivers it employs.
- (4) The MBE may subcontract the work to another MBE firm, including an owner-operator who is certified as a MBE. The same holds true that a WBE may subcontract the work to another WBE firm, including an owner-operator who is certified as a WBE. When this occurs, the MBE or WBE who subcontracts work receives credit for the total value of the transportation services the subcontracted MBE or WBE provides on the contract. It should be noted that every effort shall be made by MBE and WBE contractors to subcontract to the same certification (i.e., MBEs to MBEs and WBEs to WBEs), in order to fulfill the goal requirement. This, however, may not always be possible due to the limitation of firms in the area. If the MBE or WBE firm shows a good faith effort

has been made to reach out to similarly certified transportation service providers and there is no interest or availability, and they can get assistance from other certified providers, the Engineer will not hold the prime liable for meeting the goal.

- (5) The MBE/WBE may also subcontract the work to a non-MBE/WBE firm, including from an owner-operator. The MBE/WBE who subcontracts the work to a non-MBE/WBE is entitled to credit for the total value of transportation services provided by the non-MBE/WBE subcontractor not to exceed the value of transportation services provided by MBE/WBE-owned trucks on the contract. Additional participation by non-MBE/WBE subcontractors receives credit only for the fee or commission it receives as a result of the subcontract arrangement. The value of services performed under subcontract agreements between the MBE/WBE and the Contractor will not count towards the MBE/WBE contract requirement.
- (6) A MBE/WBE may lease truck(s) from an established equipment leasing business open to the general public. The lease must indicate that the MBE/WBE has exclusive use of and control over the truck. This requirement does not preclude the leased truck from working for others during the term of the lease with the consent of the MBE/WBE, so long as the lease gives the MBE/WBE absolute priority for use of the leased truck. This type of lease may count toward the MBE/WBE's credit as long as the driver is under the MBE/WBE's payroll.
- (7) Subcontracted/leased trucks shall display clearly on the dashboard the name of the MBE/WBE that they are subcontracted/leased to and their own company name if it is not identified on the truck itself. Magnetic door signs are not permitted.

Banking MBE/WBE Credit

If the bid of the lowest responsive bidder exceeds \$500,000 and if the committed MBE/WBE participation submitted by Letter of Intent exceeds the algebraic sum of the MBE or WBE goal by \$1,000 or more, the excess will be placed on deposit by the Department for future use by the bidder. Separate accounts will be maintained for MBE and WBE participation and these may accumulate for a period not to exceed 24 months.

When the apparent lowest responsive bidder fails to submit sufficient participation by MBE firms to meet the contract goal, as part of the good faith effort, the Department will consider allowing the bidder to withdraw funds to meet the MBE goal as long as there are adequate funds available from the bidder's MBE bank account.

When the apparent lowest responsive bidder fails to submit sufficient participation by WBE firms to meet the contract goal, as part of the good faith effort, the Department will consider allowing the bidder to withdraw funds to meet the WBE goal as long as there are adequate funds available from the bidder's WBE bank account.

MBE/WBE Replacement

When a Contractor has relied on a commitment to a MBE or WBE firm (or an approved substitute MBE or WBE firm) to meet all or part of a contract goal requirement, the contractor shall not terminate the MBE/WBE for convenience. This includes, but is not limited to, instances in which the Contractor seeks to perform the work of the terminated subcontractor with another MBE/WBE subcontractor, a non-MBE/WBE subcontractor, or with the Contractor's own forces or those of an affiliate. A MBE/WBE may only be terminated after receiving the Engineer's written approval based upon a finding of good cause for the termination.

All requests for replacement of a committed MBE/WBE firm shall be submitted to the Engineer for approval on Form RF-1 (*Replacement Request*). If the Contractor fails to follow this procedure, the Contractor may be disqualified from further bidding for a period of up to 6 months.

The Contractor shall comply with the following for replacement of a committed MBE/WBE:

(A) Performance Related Replacement

When a committed MBE is terminated for good cause as stated above, an additional MBE that was submitted at the time of bid may be used to fulfill the MBE commitment. The same holds true if a committed WBE is terminated for good cause, an additional WBE that was submitted at the time of bid may be used to fulfill the WBE goal. A good faith effort will only be required for removing a committed MBE/WBE if there were no additional MBEs/WBEs submitted at the time of bid to cover the same amount of work as the MBE/WBE that was terminated.

If a replacement MBE/WBE is not found that can perform at least the same amount of work as the terminated MBE/WBE, the Contractor shall submit a good faith effort documenting the steps taken. Such documentation shall include, but not be limited to, the following:

- (1) Copies of written notification to MBEs/WBEs that their interest is solicited in contracting the work defaulted by the previous MBE/WBE or in subcontracting other items of work in the contract.
- (2) Efforts to negotiate with MBEs/WBEs for specific subbids including, at a minimum:
 - (a) The names, addresses, and telephone numbers of MBEs/WBEs who were contacted.
 - (b) A description of the information provided to MBEs/WBEs regarding the plans and specifications for portions of the work to be performed.
- (3) A list of reasons why MBE/WBE quotes were not accepted.

- (4) Efforts made to assist the MBEs/WBEs contacted, if needed, in obtaining bonding or insurance required by the Contractor.
- (B) Decertification Replacement
 - (1) When a committed MBE/WBE is decertified by the Department after the SAF (*Subcontract Approval Form*) has been received by the Department, the Department will not require the Contractor to solicit replacement MBE/WBE participation equal to the remaining work to be performed by the decertified firm. The participation equal to the remaining work performed by the decertified firm will count toward the contract goal requirement.
 - (2) When a committed MBE/WBE is decertified prior to the Department receiving the SAF (*Subcontract Approval Form*) for the named MBE/WBE firm, the Contractor shall take all necessary and reasonable steps to replace the MBE/WBE subcontractor with another similarly certified MBE/WBE subcontractor to perform at least the same amount of work to meet the MBE/WBE goal requirement. If a MBE/WBE firm is not found to do the same amount of work, a good faith effort must be submitted to NCDOT (see A herein for required documentation).

Changes in the Work

When the Engineer makes changes that result in the reduction or elimination of work to be performed by a committed MBE/WBE, the Contractor will not be required to seek additional participation. When the Engineer makes changes that result in additional work to be performed by a MBE/WBE based upon the Contractor's commitment, the MBE/WBE shall participate in additional work to the same extent as the MBE/WBE participated in the original contract work.

When the Engineer makes changes that result in extra work, which has more than a minimal impact on the contract amount, the Contractor shall seek additional participation by MBEs/WBEs unless otherwise approved by the Engineer.

When the Engineer makes changes that result in an alteration of plans or details of construction, and a portion or all of the work had been expected to be performed by a committed MBE/WBE, the Contractor shall seek participation by MBEs/WBEs unless otherwise approved by the Engineer.

When the Contractor requests changes in the work that result in the reduction or elimination of work that the Contractor committed to be performed by a MBE/WBE, the Contractor shall seek additional participation by MBEs/WBEs equal to the reduced MBE/WBE participation caused by the changes.

Reports and Documentation

A SAF (*Subcontract Approval Form*) shall be submitted for all work which is to be performed by a MBE/WBE subcontractor. The Department reserves the right to require copies of actual subcontract agreements involving MBE/WBE subcontractors.

When using transportation services to meet the contract commitment, the Contractor shall submit a proposed trucking plan in addition to the SAF. The plan shall be submitted prior to beginning construction on the project. The plan shall include the names of all trucking firms proposed for use, their certification type(s), the number of trucks owned by the firm, as well as the individual truck identification numbers, and the line item(s) being performed.

Within 30 calendar days of entering into an agreement with a MBE/WBE for materials, supplies or services, not otherwise documented by the SAF as specified above, the Contractor shall furnish the Engineer a copy of the agreement. The documentation shall also indicate the percentage (60% or 100%) of expenditures claimed for MBE/WBE credit.

Reporting Minority and Women Business Enterprise Participation

The Contractor shall provide the Engineer with an accounting of payments made to all MBE and WBE firms, including material suppliers and contractors at all levels (prime, subcontractor, or second tier subcontractor). This accounting shall be furnished to the Engineer for any given month by the end of the following month. Failure to submit this information accordingly may result in the following action:

- (A) Withholding of money due in the next partial pay estimate; or
- (B) Removal of an approved contractor from the prequalified bidders' list or the removal of other entities from the approved subcontractors list.

While each contractor (prime, subcontractor, 2nd tier subcontractor) is responsible for accurate accounting of payments to MBEs/WBEs, it shall be the prime contractor's responsibility to report all monthly and final payment information in the correct reporting manner.

Failure on the part of the Contractor to submit the required information in the time frame specified may result in the disqualification of that contractor and any affiliate companies from further bidding until the required information is submitted.

Failure on the part of any subcontractor to submit the required information in the time frame specified may result in the disqualification of that contractor and any affiliate companies from being approved for work on future DOT projects until the required information is submitted.

Contractors reporting transportation services provided by non-MBE/WBE lessees shall evaluate the value of services provided during the month of the reporting period only.

At any time, the Engineer can request written verification of subcontractor payments.

(A) Electronic Bids Reporting

The Contractor shall report the accounting of payments through the Department's Payment Tracking System.

(B) Paper Bids Reporting

The Contractor shall report the accounting of payments on the Department's DBE-IS (*Subcontractor Payment Information*) with each invoice. Invoices will not be processed for payment until the DBE-IS is received.

Failure to Meet Contract Requirements

Failure to meet contract requirements in accordance with Subarticle 102-16(J) of the 2006 Standard Specifications may be cause to disqualify the Contractor from further bidding for a specified length of time.

ROADWAY PROVISIONS

LUMP SUM GRADING

Lump sum grading shall be performed in accordance with Section 226 Comprehensive Grading of the 2006 Standard Specifications.

CLEARING AND GRUBBING

Clearing and grubbing at the site shall have been performed in accordance with Article 200-3, 200-4 and 200-5 of the Standard Specifications. Perform clearing on this project to the limits established by Method "II" shown on Standard No. 200.02 of the *Roadway Standard Drawings*.

Payment for "Clearing and Grubbing" will be included at the lump sum bid price for *Grading*. This price shall be full compensation for all materials, tools, equipment, labor, and for all incidentals necessary to complete the work.

EXCAVATION AND EMBANKMENT

Description:

Furnish all labor, equipment, materials, and incidentals necessary to complete applicable items of work defined in Division 2, Division 5, Section 410, Section 412, Section 414, and Section 416 of the July 2006 Standard Specifications for Roads and Structures.

Materials:

All material shall conform to the Specifications or any applicable contract special provision.

Construction Methods:

All work shall be performed in accordance with the Specifications or any applicable contract special provision.

Basis of Payment:

All work covered by this section will be paid for at the contract lump sum price for *Grading*.

EMBANKMENTS:

(5-16-06) (Rev 7-21-09)

Revise the *Standard Specifications* as follows:

Page 2-22, Article 235-3 Materials, add the following as the second sentence of the second paragraph:

Aerate and dry material containing moisture content in excess of what is required to achieve embankment stability and specified density.

Page 2-22, Subarticle 235-4(B) Embankment Formation, add the following:

(16) Do not place rock or broken pavement in embankment areas where piles or drilled shaft foundations are to be constructed. This shall include but not be limited to piles and foundations for structures, metal signal poles, overhead sign structures, and high mount lighting.

SHOULDER AND FILL SLOPE MATERIAL:

(5-21-02)

SP2 R45 A

Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 226 of the 2006 Standard Specifications except as follows:

Construct the top 6 inches of shoulder and fill slopes with soils capable of supporting vegetation.

Provide soil with a P.I. greater than 6 and less than 25 and with a pH ranging from 5.5 to 6.8. Remove stones and other foreign material 2 inches or larger in diameter. All soil is subject to test and acceptance or rejection by the Engineer.

Obtain material from within the project limits or approved borrow source.

Measurement and Payment

No direct payment will be made for this work, as the cost of this work will be considered to be a part of the work being paid for at the contract lump sum price for *Grading*.

FINE GRADING SUBGRADE, SHOULDERS AND DITCHES:

(7-21-09)

SP5R01

Revise the *Standard Specifications* as follows:

Page 5-1, Article 500-1 Description, replace the first sentence with the following:

SP2R18

Perform the work covered by this section including but not limited to preparing, grading, shaping, manipulating moisture content, and compacting either an unstabilized or stabilized roadbed to a condition suitable for placement of base course, pavement, and shoulders.

SECTION 300 Chapter 2 PIPE INSTALLATION

300-1 DESCRIPTION

Excavate, undercut, provide material, condition foundation, lay pipe, joint and couple pipe sections, and furnish and place all backfill material as necessary to install the various types of pipe culverts and fittings required to complete the project.

Install pipe in accordance with the detail in the plans.

Do not waste excavation unless permitted. Use suitable excavated material as backfill; or in the formation of embankments, subgrades, and shoulders; or as otherwise directed. Furnish disposal areas for the unsuitable material. The Engineer will identify excavated materials that are unsuitable.

Where traffic is to be maintained, install pipe in sections so that half the width of the roadway is available to traffic.

300-2 MATERIALS

Refer to Division 10:

Item	Section
Flowable Fill	1000
Select Materials	1016
Joint Materials	1032-9(G)
Engineering Fabrics	1056

Provide foundation conditioning material meeting the requirements of Article 1016-3 for Class V or VI Select Material as shown in the contract documents.

Provide bedding material meeting the requirements of Article 1016-3 for Class II (Type 1 only) or Class III Select Material as shown in contract documents.

Provide backfill material meeting the requirements of Article 1016-3 for Class II (Type 1 for Flexible Pipe) or Class III Select Material as shown in the contract documents.

Provide filter fabric meeting the requirements of Article 1056-2 for any type of engineering fabric.

Provide foundation conditioning fabric meeting the requirements of Article 1056-2 for Type 2 Engineering Fabric.

Do not use corrugated steel pipe in the following counties:

Beaufort, Bertie, Bladen, Brunswick, Camden, Carteret, Chowan, Columbus, Craven, Currituck, Dare, Gates, Hertford, Hyde, Jones, Martin, New Hanover, Onslow, Pamlico, Pasquotank, Pender, Perquimans, Tyrrell, and Washington.

300-3 UNLOADING AND HANDLING

Unload and handle pipe with reasonable care. Do not roll or drag metal pipe or plates over gravel or rock during handling. Take necessary precautions to ensure the method used in lifting or placing the pipe does not induce stress fatigue in the pipe. Use a lifting device that uniformly distributes the weight of the pipe along its axis or circumference. Repair minor damage to pipe when permitted. Remove pipe from the project that is severely damaged or is rejected as being unfit for use. Undamaged portions of a joint or section may be used where partial lengths are required.

300-4 PREPARATION OF PIPE FOUNDATION

Prepare the pipe foundation in accordance with the applicable method as shown in the contract documents, true to line and grade, and uniformly firm.

Camber invert grade an amount sufficient to prevent the development of sag or back slope in the flow line. The Contractor shall determine the amount of camber required and submit to the Engineer for approval.

Where material is found to be of poor supporting value or of rock and when the Engineer cannot make adjustment in the location of the pipe, undercut existing foundation material within the limits established on the plans. Backfill the undercut with foundation conditioning material. Encapsulate the foundation conditioning material with foundation conditioning fabric prior to placing bedding material. Overlap all transverse and longitudinal joints in the fabric at least 18 inches.

Maintain the pipe foundation in a dry condition.

300-5 INVERT ELEVATIONS

The proposed pipe culvert invert elevations shown on the Drainage Summary Sheets are based upon information available when the plans were prepared. If proposed invert elevations are adjusted during construction based upon actual conditions encountered, no claim for an extension of time for any reason resulting from this information will be allowed.

STOKES BRIDGE #13

When a pipe culvert is to be installed in a trench and the average actual elevation of the pipe between drainage structures deviates from the average proposed elevation shown on the Drainage Summary Sheets by more than one foot a pay adjustment will be made as follows:

Where:	Pay Adjustment (per linear foot) CUP = Contract Unit Price of Pipe	= [(APE-AAE)± 1 foot] (0.15 X CUP) Culvert
	AAE = Average Actual Elevation	(Actual Inlet elev. + Actual Outlet elev.)
	-	2
	APE = Average Plan Elevation	(<u>Plan Inlet elev. + Plan Outlet elev.</u>)

When the actual location of a pipe culvert is changed from the location shown on the plans, the Engineer will make a pay adjustment deemed warranted based upon the relation of the pipe culvert as shown on the plans to the finished roadway and the relation of the pipe culvert as constructed to the finished roadway.

The top elevation column on the drainage summary sheet indicates the flow elevation at the top of structures intended to collect surface water.

The top elevation column on drainage structures not intended to collect surface water indicates the elevation at the top of the cover.

300 -6 LAYING PIPE

The Department reserves the right to perform forensic testing on any installed pipe.

(A) **Rigid Pipe**

Concrete and welded steel pipe will be considered rigid pipe. Lay pipe on prepared foundation, bell or groove end upgrade with the spigot or tongue fully inserted. Check each joint for alignment and grade as the work proceeds.

Use flexible plastic joint material except when material of another type is specified in the contract documents. Joint material of another type may be used when permitted.

Repair lift holes in concrete pipe, if present. Thoroughly clean and soak the lift hole and completely fill the void with an approved non-shrink grout. Submit alternate details for repairing lift holes to the engineer for review and approval.

For all pipes 42 inches in diameter and larger, wrap filter fabric around all pipe joints. Extend fabric at least 12 inches beyond each side of the joint. Secure fabric against the outside of the pipe by methods approved by the Engineer.

(B) Flexible Pipe (Except Structural Plate Pipe)

Corrugated steel, corrugated aluminum, corrugated polyethylene (HDPE), and polyvinylchloride (PVC) pipe will be considered flexible pipe. Place flexible pipe carefully on the prepared foundation starting at the downstream end with the inside circumferential laps pointing downstream and with the longitudinal laps at the side or quarter points.

Handle coated corrugated steel pipe with special care to avoid damage to coatings.

Join pipe sections with coupling band, fully bolted and properly sealed. Provide coupling bands for annular and helical corrugated metal pipe with circumferential and longitudinal strength sufficient to preserve the alignment, prevent separation of the sections, and prevent backfill infiltration. Match-mark all pipe 60 inches or larger in diameter at the plant for proper installation on the project.

At locations indicated in the plans, corrugated steel pipe sections shall be jointed together with rod and lug coupling bands, fully bolted. Sleeve gaskets shall be used in conjunction with rod and lug couplings and the joints properly sealed. Coupling bands shall provide circumferential and longitudinal strength sufficient to preserve the alignment, prevent separation of the sections and prevent infiltration of backfill material.

300-7 BEDDING AND BACKFILLING

Loosely place bedding material, in a uniform layer, a depth equal to the inside diameter of the pipe divided by 6 or 6 inches, whichever is greater. Leave bedding material directly beneath the pipe uncompacted and allow pipe seating and backfill to accomplish compaction. Excavate recesses to receive the bells where bells and spigot type pipe is used.

Place fill around the pipe in accordance with the applicable method shown on the plans in layers not to exceed 6 inches loose unless otherwise permitted. Compact to the density required by Subarticle 235-4(C). Approval of the backfill material is required prior to its use. Use select material as shown in the contract documents.

Take care during backfill and compaction operations to maintain alignment and prevent damage to the joints. Keep backfill free from stones, frozen lumps, chunks of highly plastic clay, or other objectionable material.

Grade and maintain all pipe backfill areas in such a condition that erosion or saturation will not damage the pipe foundation or backfill.

Excavatable flowable fill may be used for backfill when approved by the Engineer. When using excavatable flowable fill, ensure that the pipe is not displaced and does not float during backfill. Submit methods for supporting the pipe and material placement to the Engineer for review and approval. Do not operate heavy equipment over any pipe until it has been properly backfilled with a minimum 3 feet of cover. Place, maintain, and finally remove the required cover that is above the proposed finished grade at no cost to the Department. Remove and replace, at no cost to the Department, pipe that becomes misaligned, shows excessive settlement, or has been otherwise damaged by the Contractor's operations.

300-8 INSPECTION AND MAINTENANCE

Prior to final acceptance, the Engineer will perform random video camera and or mandrel inspections to ensure proper jointing and that deformations do not exceed allowable limits. Replace pipes having cracks greater than 0.1 inches or deflections greater than 7.5 percent. Repair or replace pipes with cracks greater than 0.01 inches, exhibiting displacement across a crack, exhibiting bulges, creases, tears, spalls, or delamination. Maintain all pipe installations in a condition such that they will function continuously from the time the pipe is installed until the project is accepted.

300-9 MEASUREMENT AND PAYMENT

General

No measurement will be made of any work covered by this section except as listed below. Removal and disposal of existing pavement is a part of the excavation for the new pipe culvert installation. Repair of the pavement will be made in accordance with Section 654.

Foundation Conditioning

Using Local Material

Undercut excavation is all excavation removed by undercutting below the bottom of the trench as staked. *Undercut Excavation* will be measured as the actual number of cubic yards of undercut excavation, measured in its original position and computed by the average end area method, that has been removed as called for in the contract and will be paid for at double the contract unit price for *Unclassified Excavation* as provided in Article 225-7.

Local material used for conditioning the foundation will be measured and paid for in accordance with Article 225-7 for *Unclassified Excavation* or in accordance with Article 230-5 for *Borrow Excavation* depending on the source of the material.

Local material used to replace pipe undercut excavation will be measured and paid for in accordance with Article 225-7 or Article 230-5.

Using Other Than Local Material

No measurement and payment will be made for *Undercut Excavation*. The material used to replace pipe undercut excavation will be classified as foundation conditioning material.

Foundation Conditioning Material, Minor Structures will be measured and paid for as the actual number of tons of this material weighed in trucks on certified platform scales or other certified weighing devices.

No direct payment will be paid for undercut excavation. Payment at the contract unit price for *Foundation Conditioning Material, Minor Structures* will be full compensation for all work of pipe undercut excavation.

Foundation Conditioning Fabric

Foundation Conditioning Fabric will be measured and paid for in square yards. The measurement will be based on the theoretical calculation using length of pipe installed and two times the standard trench width. No separate measurement will be made for overlapping fabric or the vertical fabric dimensions required to encapsulate the foundation conditioning material.

Bedding and Backfill - Select Material

No measurement will be made for select bedding and backfill material required in the contract documents. The select bedding and backfill material will be included in the cost of the installed pipe.

Where unclassified excavation or borrow material meets the requirements for select bedding and backfill and is approved for use by the Engineer, no deductions will be made to these pay items to account for use in the pipe installation.

Payment will be made under:

Pay Item

Foundation Conditioning Material, Minor Structures Chapter 4 Foundation Conditioning Fabric

SECTION 310 Chapter 5 PIPE CULVERTS

310-1 DESCRIPTION

Furnish and install drainage pipe at locations and size called for in the contract documents. The work includes construction of joints and connections to other pipes, endwalls, and drainage structures.

310-2 MATERIALS

Refer to Division 10:

Item

47

Chapter 3 Pay Unit Ton Square Yard

STOKES BRIDGE #13

Plain Concrete Pipe Culvert	1032-9(B)
Reinforced Concrete Pipe Culvert	1032-9(C)
Precast Concrete Pipe End Sections	1032-9(D)
Concrete Pipe Tees and Elbows	1032-9(E)
Corrugated Aluminum Alloy Pipe Culvert	1032-2(A)
Corrugated Aluminum Alloy Pipe Tees and Elbows	1032-2(B)
Corrugated Steel Culvert Pipe and Pipe Arch	1032-3(A)
Prefabricated Corrugated Steel Pipe End Sections	1032-3(B)
Corrugated Steel Pipe Tees and Elbows	1032-3(C)
Corrugated Steel Eccentric Reducers	1032-3(D)
HDPE Smooth Lined Corrugated Plastic Pipe	1032-10
Polyvinylchloride (PVC) Pipe	1032-11

Suppliers that provide metal pipe culverts, fittings, and all other accessories covered by this section shall meet the requirements of the Department's Brand Certification program for metal pipe culverts, and be listed on the Department's pre-approved list for suppliers of metal pipe culvert.

Do not use corrugated steel pipe in the following counties:

Beaufort, Bertie, Bladen, Brunswick, Camden, Carteret, Chowan, Columbus, Craven, Currituck, Dare, Gates, Hertford, Hyde, Jones, Martin, New Hanover, Onslow, Pamlico, Pasquotank, Pender, Perquimans, Tyrell, and Washington.

310-3 PIPE INSTALLATION

WBS ELEMENT: 17BP.5.H.2

Install pipe, pipe tees, and elbows in accordance with Section 300.

310-4 SIDE DRAIN PIPE

Side drain pipe is defined as storm drain pipe running parallel to the roadway to include pipe in medians, outside ditches, driveways, and under shoulder berm gutter along outside shoulders greater than 4 feet wide.

Where shown in the plans, side drain pipe may be Class II Reinforced Concrete Pipe, aluminized corrugated steel pipe, corrugated aluminum alloy pipe, HDPE pipe, or PVC pipe. Corrugated steel pipe is restricted in the counties listed in Article 310-2. Install side drain pipe in accordance to Section 300. Cover for side drain pipe shall be at least one foot.

310-5 PIPE END SECTIONS

Choose which material to use for the required end sections. Both corrugated steel and concrete pipe end sections will work on concrete pipe, corrugated steel pipe, and HDPE smooth lined corrugated plastic pipe.

310-6 MEASUREMENT AND PAYMENT

Pipe will be measured and paid as the actual number of linear feet of pipe that has been incorporated into the completed and accepted work. Measurement of pipe will be made by counting the number of joints used and multiplying by the length of the joint to obtain the number of linear feet of pipe installed and accepted. Measurements of partial joints will be made along the longest length of the partial joint to the nearest 0.1 foot. Select bedding and backfill material will be included in the cost of the installed pipe.

Pipe End Sections, Tees, Elbows, and *Eccentric Reducers* will be measured and paid as the actual number of each of these items that have been incorporated into the completed and accepted work.

Payment will be made under:

Chapter 6 Pay Item

___ R.C. Pipe Culverts, Class ____

- ___" x ___" x ___" R.C. Pipe Tees, Class____ __" R.C. Pipe Elbows, Class ____.
- ____ K.C. Tipe Ellows, Class _____. ___ C.A.A. Pipe Culvert, ___ Thick ___ x ___ x__ C.A.A. Pipe Tees, ___ Thick
- ____" C.A.A. Pipe Elbows, ___" Thick ___" C.S. Pipe Culverts, ___" Thick
- ____ x ___ C.S. Pipe Arch Culverts, ___ Thick
- _____x ___" x___" C.S. Pipe Tees, ___" Thick
- ____ C.S. Pipe Elbows, ___ Thick
- ____ x ___ C.S. Eccentric Reducers, ___ Thick
- ___" HDPE Pipe
- ____ PVC Pipe
- ____'' Side Drain Pipe
- ____ Side Drain Pipe Elbows
- ____ Pipe End Section

ASPHALT PAVEMENTS - SUPERPAVE:

(7-18-06)(Rev 10-18-11)

Revise the 2006 Standard Specifications as follows:

Page 6-2, Article 600-9 Measurement and Payment, delete the second paragraph.

Page 6-12, Subarticle 609-5(C)(2), Required Sampling and Testing Frequencies, first partial paragraph at the top of the page, delete last sentence and replace with the following:

Chapter 7 Pay Unit Chapter 8 Linear Foot Chapter 9 Each Chapter 10 Each Linear Foot Each Each Linear Foot Linear Foot Each Each Each Linear Foot Linear Foot Linear Foot Each Each

SP6 R01

If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-12, Subarticle 609-5(C)(2), Quality Control Minimum Sampling and Testing Schedule, first paragraph, delete and replace with the following:

Sample and test the completed mixture from each mix design per plant per year at the following minimum frequency during mix production:

Second paragraph, delete the fourth sentence and replace with the following:

When daily production of each mix design exceeds 100 tons and a regularly scheduled full test series random sample location for that mix design does not occur during that day's production, perform at least one partial test series consisting of Items A and B in the schedule below.

Page 6-12, Subarticle 609-5(C)(2)(c) Maximum Specific Gravity, add after (AASHTO T 209):

or ASTM D2041

Page 6-13, last line and on page and Page 6-14, Subarticle 609-5(C)(2)(e) Tensile Strength Ratio (TSR), add a heading before the first paragraph as follows:

(i) Option 1

Insert the following immediately after the first paragraph:

(ii) Option 2

Mix sampled from truck at plant with one set of specimens prepared by the Contractor and then tested jointly by QA and QC at a mutually agreed upon lab site within the first 7 calendar days after beginning production of each new mix design.

Second paragraph, delete and replace with the following:

Test all TSR specimens required by either option noted above on either a recording test press or a test press that maintains the peak load reading after the specimen has broken.

Subarticle 609-5(C)(3) Control Charts, delete the second sentence of the first paragraph and replace with the following:

For mix incorporated into the project, record full test series data from all regularly scheduled random samples or directed samples that replace regularly scheduled random samples, on control charts the same day the test results are obtained.

Page 6-15, Subarticle 609-5(C)(3) Control Charts, first paragraph on this page, delete the last sentence and substitute the following:

Denote the moving average control limits with a dash green line and the individual test limits with a dash red line.

Page 6-15, Subarticle 609-5(C)(3)(a), (b) and (c), replace (a) (b) and (c) with the following:

- (a) A change in the binder percentage, aggregate blend, or G_{mm} is made on the JMF, or
- (b) When the Contractor elects to stop or is required to stop production after one or two moving average values, respectively, fall outside the moving average limits as outlined in Subarticle 609-5(C)(6), or
- (c) If failure to stop production after two consecutive moving averages exceed the moving average limits occurs, but production does stop at a subsequent time, re-establish a new moving average beginning at the actual production stop point.

Page 6-15, Subarticle 609-5(C)(4) Control Limits, replace the first paragraph and the CONTROL LIMITS Table on page 6-16 with the following:

The following are established as control limits for mix production. Apply the individual limits to the individual test results. Control limits for the moving average limits are based on a moving average of the last 4 data points. Apply all control limits to the applicable target source.

Target Source	Moving Average Limit	Individual Limit				
JMF	±4.0 %	±8.0 %				
JMF	±1.5 %	±2.5 %				
JMF	±0.3 %	±0.7 %				
JMF	±1.0 %	±2.0 %				
Min. Spec. Limit	Min Spec. Limit	-1.0%				
1.0	±0.4	±0.8				
Max. Spec. Limit	N/A	+2.0%				
Min. Spec. Limit	N/A	- 15%				
	Target SourceJMFJMFJMFMin. Spec. Limit1.0Max. Spec. Limit	Target SourceMoving Average LimitJMF $\pm 4.0 \%$ JMF $\pm 1.5 \%$ JMF $\pm 0.3 \%$ JMF $\pm 1.0 \%$ Min. Spec. LimitMin Spec. Limit1.0 ± 0.4 Max. Spec. LimitN/A				

CONTROL LIMITS

Page 6-16, Subarticle 609-5(C)(5) Warning Bands, delete this subarticle in its entirety.

Pages 6-16 through 6-19, Subarticle 609-5(C)(6), delete the word "warning" and replace with the words "moving average".

Page 6-16, Subarticle 609-5(C)(6) Corrective Actions, first paragraph, first sentence, delete and replace with the following:

Immediately notify the Engineer when moving averages exceed the moving average limits.

Page 6-17, Subarticle 609-5(C)(6) Corrective Actions, delete the third full paragraph and replace with the following:

Failure to stop production when required due to an individual mix test not meeting the specified requirements will subject all mix from the stop point tonnage to the point when the next individual test is back on or within the moving average limits, or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable.

Sixth full paragraph, delete the first, second, and third sentence and replace with the following:

Immediately notify the Engineer when any moving average value exceeds the moving average limit. If two consecutive moving average values for any one of the mix control criteria fall outside the moving average limits, cease production of that mix, immediately notify the Engineer of the stoppage, and make adjustments. The Contractor may elect to stop production after only one moving average value falls outside the moving average limits.

Page 6-18, Subarticle 609-5(C)(6) Corrective Actions, second full paragraph, delete and replace with the following:

If the process adjustment improves the property in question such that the moving average after four additional tests is on or within the moving average limits, the Contractor may continue production with no reduction in payment.

Page 6-18, Subarticle 609-5(C)(6) Corrective Actions, delete the third and fourth full paragraphs, including the Table for Payment for Mix Produced in the Warning Bands and substitute the following:

If the adjustment does not improve the property in question such that the moving average after four additional individual tests is outside the moving average limits, the mix will be evaluated for acceptance in accordance with Article 105-3. Reduced payment for or removal of the mix in question will be applied starting from the plant sample tonnage at the stop point to the sample tonnage when the moving average is on or within the moving average limits. In addition, any mix that is obviously unacceptable will be rejected for use in the work.

Page 6-19, Subarticle 609-5(C)(6) Corrective Actions, first paragraph, delete and replace with the following:

Failure to stop production and make adjustments when required due to two consecutive moving average values falling outside the moving average limits will subject all mix produced from the stop point tonnage to the tonnage point when the moving average is back on or within the moving average limits or to the tonnage point when production is actually stopped, whichever occurs first, to being considered unacceptable. Remove this material and replaced with materials that comply

with the Specifications at no additional costs to the Department, unless otherwise approved. Payment will be made for the actual quantities of materials required to replace the removed quantities, not to exceed the original amounts.

Page 6-20, Subarticle 609-5(D)(1) General, delete the third full paragraph, and replace with the following:

Perform the sampling and testing at the minimum test frequencies as specified above. Should the density testing frequency fail to meet the minimum frequency as specified above, all mix without the required density test representation will be considered unsatisfactory. If the Engineer allows the mix to remain in place, payment will be made in accordance with Article 105-3.

Page 6-22, Subarticle 609-5(D)(4) Nuclear Gauge Density Procedures, third paragraph, insert the following as the second sentence:

Determine the Daily Standard Count in the presence of the QA Roadway Technician or QA Nuclear Gauge Technician on days when a control strip is being placed.

Page 6-23, Subarticle 609-5(D)(5) Limited Production Procedure, delete the first paragraph including (a), (b), (c) and substitute the following:

Proceed on limited production when, for the same mix type and on the same contract, one of the following conditions occur (except as noted in the first paragraph below).

- (a) Two consecutive failing lots, except on resurfacing*
- (b) Three consecutive failing lots on resurfacing*
- (c) Two consecutive failing nuclear control strips.

* Resurfacing is defined as the first new uniform layer placed on an existing pavement.

Page 6-25, Article 609-6 QUALITY ASSURANCE, DENSITY QUALITY ASSURANCE, insert the following items after item (E):

- (F) By retesting Quality Control core samples from control strips (either core or nuclear) at a frequency of 100% of the frequency required of the Contractor;
- (G)By observing the Contractor perform all standard counts of the Quality Control nuclear gauge prior to usage each nuclear density testing day; or
- (H) By any combination of the above.

Page 6-28, Subarticle 610-3(A) Mix Design-General, delete the fourth and fifth paragraphs and replace with the following:

Reclaimed Asphalt Pavement (RAP) or Reclaimed Asphalt Shingles (RAS) may be incorporated into asphalt plant mixes in accordance with Article 1012-1 and the following applicable requirements.

Reclaimed asphalt pavement (RAP) may constitute up to 50% of the total material used in recycled mixtures, except for mix Type S 12.5D, Type S 9.5D, and mixtures containing reclaimed asphalt shingle material (RAS). Reclaimed asphalt shingle (RAS) material may constitute up to 6% by weight of total mixture for any mix. When both RAP and RAS are used, do not use a combined percentage of RAS and RAP greater than 20% by weight of total mixture, unless otherwise approved. When the percent of binder contributed from RAS or a combination of RAS and RAP exceeds 20% but not more than 30% of the total binder in the completed mix, the virgin binder PG grade shall be one grade below (both high and low temperature grade) the binder grade specified in Table 610-2 for the mix type, unless otherwise approved. When the percent of binder contributed from RAS or a combination of RAS and RAP exceeds 30% of the total binder in the completed mix, the Engineer will establish and approve the virgin binder PG grade. Use approved methods to determine if any binder grade adjustments are necessary to achieve the performance grade for the specified mix type.

For Type S 12.5D and Type S 9.5D mixes, the maximum percentage of reclaimed asphalt material is limited to 20% and shall be produced using virgin asphalt binder grade PG 76-22. For all other recycled mix types, the virgin binder PG grade shall be as specified in Table 610-2A for the specified mix type.

When the percentage of RAP is greater than 20% but not more than 30% of the total mixture, use RAP meeting the requirements for processed or fractionated RAP in accordance with the requirements of Article 1012-1.

When the percentage of RAP is greater than 30% of the total mixture, use an approved stockpile of RAP in accordance with Subarticle 1012-1(C). Use approved test methods to determine if any binder grade adjustments are necessary to achieve the performance grade for the specified mix type. The Engineer will establish and approve the virgin asphalt binder grade to be used.

		SU	PERP		ILE 010-2 X DESIG		ERIA			
Type ES	Design ESALs	Binder PG Compaction Levels No. Gyrations		Max. Rut Depth (mm)	Volumetric Properties (c)					
- 5 F -	WIIIIOIIS G			N _{ini}	N _{des}		VMA % Min.	VTM %	VFA Min Max.	%G _{mm} @N _{ini}
S-4.75A(e)	< 0.3	64 -22	6	50		20.0	7.0 - 15.0			
SF-9.5A	< 0.3	64 -22	6	50	11.5	16.0	3.0 - 5.0	70 - 80	≤ 91.5	
S-9.5B	0.3 - 3	64 -22	7	65	9.5	15.5	3.0 - 5.0	65 - 80	≤ 90.5	
S-9.5C	3 - 30	70 -22	7	75	6.5	15.5	3.0 - 5.0	65 - 78	≤ 90.5	
S-9.5D	> 30	76 -22	8	100	4.5	15.5	3.0 - 5.0	65 - 78	≤ 90.0	
S-12.5C	3 - 30	70 -22	7	75	6.5	14.5	3.0 - 5.0	65 - 78	≤ 90.5	
S-12.5D	> 30	76 -22	8	100	4.5	14.5	3.0 - 5.0	65 - 78	≤ 90.0	
I-19.0B	< 3	64 -22	7	65		13.5	3.0 - 5.0	65 - 78	≤ 90.5	
I-19.0C	3 - 30	64 -22	7	75		13.5	3.0 - 5.0	65 - 78	≤ 90.0	
I-19.0D	> 30	70 - 22	8	100		13.5	3.0 - 5.0	65 - 78	≤ 90.0	
B-25.0B	< 3	64 -22	7	65		12.5	3.0 - 5.0	65 - 78	≤ 90.5	
B-25.0C	> 3	64 -22	7	75		12.5	3.0 - 5.0	65 - 78	≤ 90.0	
	Design Pa	rameter					Design	n Criteria		
All Mix	1. Dust to Binder Ratio $(P_{0.075}/P_{be})$ 0.6 – 1.4		-1.4							
Types	2. Retained (AASHTO		•	(TSR)		85% Min. (d)				

Page 6-34, Subarticle 610-3(C) Job Mix Formula, delete Table 610-2 and associated notes and replace with the following:

TABLE 610-2

Notes: (a) Based on 20 year design traffic.

Volumetric Properties based on specimens compacted to N_{des} as modified by the (b) Department.

AASHTO T 283 Modified (No Freeze-Thaw cycle required). TSR for (c) Type S 4.75A, Type B 25.0B, and Type B 25.0C mixes is 80% minimum.

Mix Design Criteria for Type S 4.75A may be modified subject to the approval of (d) the Engineer.

Page 6-34, Insert the following immediately after Table 610-2:

SUPERPAVE MIX DESIGN CRITERIA						
	Percentage of RAP in Mix					
	Category 1	Category 2	Category 3			
Mix Type	% RAP ≤20%	$20.1\% \le \% RAP \le 30.0\%$	%RAP > 30.0%			
All A and B Level Mixes, I19.0C, B25.0C	PG 64 -22	PG 64 -22	TBD			
\$9.5C, \$12.5C, I19.0D	PG 70 -22	PG 64-22	TBD			
S 9.5D and S12.5D	PG 76-22	N/A	N/A			

TABLE 610-2A SUPERPAVE MIX DESIGN CRITERIA

Note: (1) Category 1 RAP has been processed to a maximum size of 2 inches.

- (2) Category 2 RAP has been processed to a maximum size of one inch by either crushing and or screening to reduce variability in the gradations.
- (3) Category 3 RAP has been processed to a maximum size of one inch, fractionating the RAP into 2 or more sized stockpiles

Page 6-35, Table 610-3 delete and replace with the following:

ASPHALT PLACEMENT- MINIMUM TEMPERATURE REQUIREMENTS					
Asphalt Concrete Mix Type	Minimum Air Temperature	Minimum Surface Temperature			
ACBC, Type B 25.0B, C, B 37.5C	35°F	35°F			
ACIC, Type I 19.0B, C, D	35°F	35°F			
ACSC, Type S 4.75A, SF 9.5A, S 9.5B	40°F	50°F*			
ACSC, Type S 9.5C, S 12.5C	45°F	50°F			
ACSC, Type S 9.5D, S 12.5D	50°F	50°F			

TABLE 610-3

* 35°F if surface is soil or aggregate base for secondary road construction.

Page 6-44, Article 610-8 SPREADING AND FINISHING, third full paragraph, replace the first sentence with the following:

Use the 30 foot minimum length mobile grade reference system or the non-contacting laser or sonar type ski with at least four referencing stations mounted on the paver at a minimum length of 24 feet to control the longitudinal profile when placing the initial lanes and all adjacent lanes of all layers, including resurfacing and asphalt in-lays, unless otherwise specified or approved.

Page 6-45, Article 610-8 SPREADING AND FINISHING delete the third paragraph on page 6-45 and replace with the following:

Use a Material Transfer Vehicle (MTV) when placing all asphalt concrete plant mix pavements which require the use of asphalt binder grade PG 76-22 and for all types of OGAFC, unless otherwise approved. Use a MTV for all surface mix regardless of binder grade placed on

Interstate and US routes that have four or more lanes and median divided. Where required above, utilize the MTV when placing all full width travel lanes and collector lanes. Use MTV for all ramps, loops, -Y- line travel lanes, full width acceleration and deceleration lanes, and full width turn lanes that are greater than 1,000 feet in length.

Page 6-50, Article 610-13 DENSITY ACCEPTANCE, delete the second paragraph and replace with the following:

As an exception, when the first layer of mix is a surface course and is being placed directly on an unprimed aggregate or soil base, the layer will be included in the "Other" construction category.

Page 6-50, Article 610-13 DENSITY ACCEPTANCE, delete the formula and description in the middle of the page and replace with the following:

	PF	$= 100 - 10(D)^{1.465}$
Where:	PF	= Pay Factor (computed to 0.1%)
	D	= the deficiency of the lot average density,
		not to exceed 2.0%

Page 6-51, Article 610-15 MEASUREMENT AND PAYMENT, fourth paragraph, delete and replace with the following:

Furnishing asphalt binder will be paid for as provided in Article 620-4.

Page 6-53, Article 620-4 MEASUREMENT AND PAYMENT, modify as follows:

First Paragraph, delete and replace with the following:

Asphalt Binder for Plant Mix and Polymer Modified Asphalt Binder for Plant Mix will be measured and paid for as the theoretical number of tons required by the applicable job mix formula based on the actual number of tons of plant mix completed and accepted on the job.

Second paragraph, delete entire paragraph.

Sixth paragraph, delete the last sentence.

Seventh paragraph, delete the paragraph and replace with the following:

The adjusted contract unit price will then be applied to the theoretical quantity of asphalt binder authorized for use in the plant mix placed during the partial payment period involved, except that where recycled plant mix is used, the adjusted unit price will be applied only to the theoretical number of tons of additional asphalt binder materials required by the job mix formula.

Delete pay items and add the following pay items:

Pay Item	Pay Unit
Asphalt Binder for Plant Mix	Ton
Polymer Modified Asphalt Binder for Plant Mix	Ton

Page 6-55, Article 650-2 Materials, insert the following at the end of the list of items.

Reclaimed asphalt shingles 1012-1(F)

Page 6-57, Subarticle 650-3(B), Mix Design Criteria, insert the following as the fourth paragraph.

Reclaimed asphalt shingle (RAS) material may constitute up to 6% by weight of total mixture. The maximum percentage of binder contributed from reclaimed asphalt material will be 20% of the total binder in the completed mix.

Page 6-59, Article 650-5 CONSTRUCTION REQUIREMENTS delete the second paragraph from the bottom of the page beginning "Use a Material Transfer Vehicle (MTV)..." and replace with the following:

Use a Material Transfer Vehicle (MTV) when placing all asphalt concrete plant mix pavements which require the use of asphalt binder grade PG 76-22 and for all types of OGAFC, unless otherwise approved. Use a MTV for all surface mix regardless of binder grade placed on Interstate and US routes that have four or more lanes and median divided. Where required above, utilize the MTV when placing all full width travel lanes and collector lanes. Use MTV for all ramps, loops, -Y- line travel lanes, full width acceleration and deceleration lanes, and full width turn lanes that are greater than 1,000 feet in length.

Page 6-61, Article 650-7 MEASUREMENT AND PAYMENT delete the second paragraph and replace with the following:

Furnishing asphalt binder for the mix will be paid for as provided in Article 620-4 for *Asphalt Binder for Plant Mix* or *Polymer Modified Asphalt Binder for Plant Mix*. Adjustments in contract unit price due to asphalt binder price fluctuations will be made in accordance with Article 620-4.

Page 6-64, Article 652-6 MEASUREMENT AND PAYMENT delete the second paragraph and replace with the following:

Asphalt Binder for Plant Mix will be paid for in accordance with Article 620-4.

Page 6-69, TABLE 660-1 MATERIAL APPLICATION RATES AND TEMPERATURES, add the following:

Type of Coat	Grade of Asphalt	Asphalt Rate gal/yd ²	Application Temperature °F	Aggregate Size	Aggregate Rate lb./sq. yd. Total
Sand Seal	CRS-2 or CRS-2P	0.22-0.30	150-175	Blotting Sand	12-15

Page 6-75, Subarticle 660-9(B) Asphalt Seal Coat, add the following as sub-item (5):

(5) Sand Seal

Place the fully required amount of asphalt material in one application and immediately cover with the seal coat aggregate. Uniformly spread the fully required amount of aggregate in one application and correct all non-uniform areas prior to rolling.

Immediately after the aggregate has been uniformly spread, perform rolling.

When directed, broom excess aggregate material from the surface of the seal coat.

When the sand seal is to be constructed for temporary sealing purposes only and will not be used by traffic, other grades of asphalt material meeting the requirements of Articles 1020-6 and 1020-7 may be used in lieu of the grade of asphalt required by Table 660-1 when approved.

Page 6-76, Article 661-1 DESCRIPTION, add the following as the 2nd paragraph:

Provide and conduct the quality control and required testing for acceptance of the UBWC in accordance with *Quality Management System for Asphalt Pavements (OGAFC, PADL, and Ultra-Thin HMA Version)*, included in the contract.

Page 6-76, Article 661-2 MATERIALS, add the following after Asphalt Binder, Grade 70-28:

Item	Section
Asphalt Binder, Grade 76-22	1020
Reclaimed Asphalt Shingles	1012

Page 6-78, Subarticle 661-2(E), Asphalt Binder For Plant Mix, Grade PG 70-28, rename as POLYMER MODIFIED ASPHALT BINDER FOR PLANT MIX and add the following as the first paragraph:

Use either PG 70-28 or PG 76-22 binder in the mix design. The grade of asphalt binder to be paid for the production of Ultra-thin will be *Polymer Modified Asphalt Binder For Plant Mix*.

Page 6-79, Subarticle 661-2(G) Composition of Mix, add the following as the third sentence of the first paragraph.

The percent of asphalt binder contributed from the RAS shall not exceed 20% of the total binder in the completed mix.

Page 6-80, Article 661-2(G) Composition of Mix, replace Table 661-4 and associated notes with the following:

	TABLE 661-4 – MIXTURE DESIGN CRITERIAGradation Design Criteria (% Passing by Weight)							
Standar	Standard Sieves 1/2 in. Type A 3/8 in. Type B 1/4 in. Type C							
ASTM	mm		(% Passing by Weig	jht)				
³ ⁄ ₄ inch	19.0	100						
¹ / ₂ inch	12.5	85 - 100	100					
3/8 inch	9.5	60 - 80	85 - 100	100				
#4	4.75	28 - 38	28-44	40 - 55				
#8	2.36	19 - 32	17 – 34	22 - 32				
#16	1.18	15 - 23	13 - 23	15 - 25				
#30	0.600	10 - 18	8 - 18	10 - 18				
#50	0.300	8 - 13	6 - 13	8 - 13				
#100	0.150	6 - 10	4 - 10	6 - 10				
#200	0.075	4.0 - 7.0	3.0 - 7.0	4.0 - 7.0				

Mix Design Criteria					
	1/2 in. Type A	3/8 in. Type B	1/4 in. Type C		
Asphalt Content, %	4.6 - 5.6	4.6 - 5.8	5.0 - 5.8		
Draindown Test, AASHTO T 305	0.1% max.				
Moisture Sensitivity, AASHTO T 283*	80% min.				
Application Rate, lb/ yd ²	90	70	50		
Approximate Application Depth, in.	3/4	5/8	1/2		
Asphalt PG Grade,	PG 70-28 or	PG 70-28 or	PG 70-28 or		
AASHTO M 320	PG 76-22	PG 76-22	PG 76-22		

NOTE: *Specimens for T-283 testing are to be compacted using the SUPERPAVE gyratory compactor. The mixtures shall be compacted using 100 gyrations to achieve specimens approximately 95 mm in height. Use mixture and compaction temperatures recommended by the binder supplier.

Page 6-80, Subarticle 661-3(A) Equipment, add the following as the first paragraph:

Use asphalt mixing plants in accordance with Article 610-5 of the Standard Specifications.

Page 6-82, Subarticle 661-3(C), Application of Ultra-thin Bonded Wearing Course, delete the first paragraph and add the following as the first and second paragraphs:

Use only one asphalt binder PG grade for the entire project, unless the Engineer gives written approval.

Do not place Ultra-thin Bonded Wearing Course between October 31 and April 1, when the pavement surface temperature is less than 50° F or on a wet pavement. In addition, when PG 76-22 binder is used in the JMF, place the wearing course only when the road pavement surface temperature is 60° F or higher and the air temperature in the shade away from artificial heat is 60° F or higher.

Page 6-83, Article 661-4, MEASUREMENT AND PAYMENT delete third paragraph and replace with the following:

Polymer Modified Asphalt Binder For Plant Mix will be paid for in accordance with Article 620-4. Asphalt binder price adjustments when applicable will be based on Grade PG 64-22, regardless of the grade used.

Page 10-40, Subarticle 1012-1(A) General, add the following at the end of the last paragraph, last sentence:

or ultra-thin bonded wearing course.

Page 10-41, Table 1012-1, delete the entries for OGAFC and add new entries for OGAFC and a row for UBWC with entries:

Mix Type	Coarse Aggregate Angularity ^(b) ASTM D5821	Fine Aggregate Angularity % Minimum AASHTO T304 Method A	Sand Equivalent % Minimum AASHTO T176	Flat & Elongated 5:1 Ratio % Maximum ASTM D4791 Section 8.4
S 9.5 D	100/100	45	50	10
OGAFC	100/100	N/A	N/A	10
UBWC	100/85	40	45	10

Delete Note (c) under the Table 1012-1 and replace with the following:

(c) Does not apply to Mix Types SF 9.5A and S 9.5B.

Page 10-42, Subarticle 1012-1(B)(6) Toughness (Resistance to Abrasion), add as the last sentence:

The percentage loss for aggregate used in UBWC shall be no more than 35%.

Page 10-43, Subarticle 1012-1(F) Reclaimed Asphalt Shingle Material (RAS), delete and replace with the following:

(F) Reclaimed Asphalt Shingles (RAS)

For use in asphalt mix, Reclaimed Asphalt Shingles (RAS) can be either manufacturer- waste shingles or post-consumer shingles that have been processed into a product that meets the requirements of this section.

Manufacturer-waste RAS (MRAS) are processed shingle materials discarded from the manufacturing of new asphalt shingles. It may include asphalt shingles or shingle tabs that have been rejected by the shingle manufacturer.

Post-consumer RAS (PRAS) are processed shingle materials recovered from mixed roofing material scrap removed from existing structures. Tear-off shingle scrap must be sorted and other roofing debris, including nails, plastic, metal, wood, coal tar epoxy, rubber materials, or other undesirable components, shall be removed. This sorting of the scrap must be done prior to grinding of the PRAS for use in asphalt production.

Sample and test PRAS for asbestos and provide results demonstrating that the bulk samples contain less than one percent of asbestos containing material in accordance with Federal, State of North Carolina, and Local regulations. Use NC-accredited Asbestos Inspectors or Roofing Supervisors to sample the PRAS to meet the above criteria. Maintain records on-site indicating shingle source(s), asbestos operation plan approved by Division of Public Health's Health Hazards Control Unit, and all asbestos analytical reports. All documentation will be subject to review by the Department.

Process RAS by ambient grinding or granulating methods such that 100% of the particles will pass the 9.50 mm (3/8") sieve when tested in accordance with AASHTO T27. Perform sieve analysis on processed asphalt shingles prior to ignition or solvent extraction testing.

RAS shall contain no more than 0.5% by total cumulative weight of deleterious materials. These materials include, but are not limited to, excessive dirt, debris, concrete, metals, glass, paper, rubber, wood, plastic, soil, brick, tars, or other contaminating substances.

Blend RAS with fine aggregate or RAP, meeting the requirements of this Section, if needed to keep the processed material workable.

MRAS and PRAS shall not be blended together for the production of hot mix asphalt.

(1) Mix Design RAS

Incorporate RAS from stockpiles that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design.

(2) Mix Production RAS

New Source RAS is defined as acceptable material which was not included in the stockpile when samples were taken for mix design purposes. Process new source RAS so that all materials will meet the gradation requirements prior to introduction into the plant mixer unit.

After a stockpile of processed RAS has been sampled and mix designs made from these samples, do not add new source RAS to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAS before blending with the existing stockpile.

Store new source RAS in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAS may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix. Store RAS materials in such a manner as to prevent contamination.

Field approval of new source RAS will be based on the table below and volumetric mix properties on the mix with the new source RAS included. Provided these tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAS may continue to be used.

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of the table below, do not use the new source RAS unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

NEW SOURCE RAS BINDER AND GRADATION TOLERANCES (Apply Tolerances to Mix Design Data)				
P _b %	±2.5			
Sieve Size, mm	Tolerance			
4.75	±5			
2.36	±4			
1.18	±4			
0.300	±4			
0.150	±4			
0.075	±2.0			

(G) Reclaimed Asphalt Pavement (RAP)

(1) Mix Design RAP

Incorporate RAP from stockpiles or other sources that have been tested for uniformity of gradation and binder content prior to use in an asphalt mix design. Use reclaimed asphalt pavement that meets all requirements specified for *one of* the following *two* classifications.

(a) Millings

Existing reclaimed asphalt pavement (RAP) that is removed from its original location by a milling process as specified in Section 607. Millings should be such that it has a uniform gradation and binder content and all materials will pass a 2" sieve prior to introduction into the plant mixer unit.

(b) **Processed RAP**

RAP that is processed in some manner (possibly by crushing and/or use of a blending method) to produce a uniform gradation and binder content in the RAP prior to use in a recycled mix. Process RAP so that all materials have a uniform gradation and binder content and will pass a 1" sieve prior to introduction into the plant mixer unit.

(c) Fractionated RAP

Fractionated RAP is defined as having two or more RAP stockpiles, where the RAP is divided into coarse and fine fractions. Grade RAP so that all materials will pass a 1" sieve. The coarse RAP stockpile shall only contain material retained on a 3/8" screen, unless otherwise approved. The fine RAP stockpile shall only contain material passing the 3/8" screen, unless otherwise approved. The Engineer may allow the Contractor to use an alternate to the 3/8" screen to fractionate the RAP. The maximum percentages of fractionated RAP may be comprised of coarse, fine, or the combination of both. Utilize a separate cold feed bin for each stockpile of fractionated RAP used.

(d) Approved Stockpiled RAP

Approved Stockpiled RAP is defined as fractionated RAP which has been isolated and tested for asphalt content, gradation, and asphalt binder characteristics with the intent to be used in mix designs with greater than 30% RAP materials. Fractionate the RAP in accordance with Subarticle 1012-1(G)(1)(c). Utilize a separate cold feed bin for each approved stockpile of RAP used.

Perform extraction tests at a rate of 1 per 1000 tons of RAP, with a minimum of 5 tests per stockpile to determine the asphalt content and gradation. Separate stockpiles of RAP material by

fine and coarse fractions. Erect and maintain a sign satisfactory to the Engineer on each stockpile to identify the material. Assure that no deleterious material is allowed in any stockpile. The Engineer may reject by visual inspection any stockpiles that are not kept clean, separated, and free of foreign materials.

Submit requests for RAP stockpile approval to the Engineer with the following information at the time of the request:

- (1) Approximate tons of materials in stockpile
- (2) Name or Identification number for the stockpile
- (3) Asphalt binder content and gradation test results
- (4) Asphalt characteristics of the Stockpile.

For the Stockpiled RAP to be considered for approval, the gradation and asphalt content shall be uniform. Individual test results, when compared to the target, will be accepted if within the tolerances listed below:

(Apply Tolerances to Mix Design Data)					
±0.3%					
Percent Passing					
±5%					
±5%					
±5%					
±5%					
±5%					
<u>+</u> 4%					
±4%					
<u>+</u> 4%					
<u>±4%</u>					
$\pm 1.5\%$					

APPROVED STOCKPILED RAP GRADATION and BINDER TOLERANCES (Apply Tolerances to Mix Design Data)

Note: If more than 20% of the individual sieves are out of the gradation tolerances, or if more than 20% of the asphalt binder content test results fall outside the appropriate tolerances, the RAP shall not be used in HMA unless the RAP representing the failing tests is removed from the stockpile.

Do not add additional material to any approved RAP stockpile, unless otherwise approved by the Engineer.

Maintain at the plant site a record system for all approved RAP stockpiles. Include at a minimum the following: Stockpile identification and a sketch of all stockpile areas at the plant site; all RAP test results (including asphalt content, gradation, and asphalt binder characteristics).

(2) Mix Production RAP

During mix production, use RAP that meets the criteria for one of the following categories:

(a) Mix Design RAP

RAP contained in the mix design stockpiles as described above may be used in all applicable JMFs. These stockpiles have been pretested: however, they are subject to required QC/QA testing in accordance with Subarticle 609-5(C)(2).

(b) New Source RAP

New Source RAP is defined as any acceptable material that was not included in the stockpile or other source when samples were taken for mix design purposes. Process new source RAP so that all materials have a uniform gradation and binder content and will pass a 2" sieve prior to introduction into the plant mixer unit.

After a stockpile of millings, processed RAP, or fractionated RAP has been sampled and mix designs made from these samples, do not add new source RAP to the original stockpile without prior field testing to insure gradation and binder uniformity. Sample and test new source RAP before blending with the existing stockpile.

Store new source RAP in a separate stockpile until the material can be sampled and tested for comparison with the original recycled mix design data. New source RAP may also be placed against the existing stockpile in a linear manner provided it is sampled for mix design conformity prior to its use in the recycled mix.

Unprocessed RAP is asphalt material that was not milled and/or has not been processed to obtain a uniform gradation and binder content and is not representative of the RAP used during the applicable mix design. Unprocessed RAP shall not be incorporated into any JMFs prior to processing. Different sources of unprocessed RAP may be stockpiled together provided it is generally free of contamination and will be processed prior to use in a recycled mix. RAP contamination in the form of excessive dirt, debris, clean stone, concrete, etc. will not be allowed. Incidental amounts of dirt, concrete, and clean stone may be acceptable. Unprocessed RAP may be processed and then classified as a new source RAP as described above.

Field approval of new source RAP will be based on Table 1012-2 below and volumetric mix properties on the mix with the new source RAP included. Provided the Table 1012-2 tolerances are met, volumetric properties of the new mix will then be performed. If all volumetric mix properties meet the mix design criteria for that mix type, the new source RAP may continue to be used.

STOKES BRIDGE #13

If the gradation, binder content, or any of the volumetric mix properties are not within the allowable tolerances of Table 1012-2, do not use the new source RAP unless approved by the Engineer. The Contractor may elect to either not use the stockpile, to request an adjustment to the JMF, or to redesign the mix.

	TABLE 1012-2 NEW SOURCE RAP GRADATION and BINDER TOLERANCES (Apply Tolerances to Mix Design Data)								
Mix Type	()-20% RA	Р	20 ⁺ -30 % RAP		30 ⁺ % RAP			
Sieve (mm)	Base	Inter.	Surf.	Base	Inter.	Surf.	Base	Inter.	Surf.
P_b %		$\pm 0.7\%$	1	$\pm 0.4\%$		$\pm 0.3\%$			
25.0	±10	-	-	±7	-	-	±5	-	-
19.0	±10	±10	-	±7	±7	-	±5	±5	-
12.5	-	±10	±10	-	±7	±7	-	±5	±5
9.5	-	-	±10	-	-	±7	-	-	±5
4.75	±10	-	±10	±7	-	±7	±5	-	±5
2.36	± 8	±8	±8	±5	±5	±5	±4	±4	±4
1.18	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.300	±8	±8	±8	±5	±5	±5	±4	±4	±4
0.150	-	-	±8	-	-	±5	-	-	±4
0.075	±4	±4	±4	±2	±2	±2	±1.5	±1.5	±1.5

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES: (11-21-00) (Rev 7-19-11)

SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Туре В 25.0	4.4%
Asphalt Concrete Intermediate Course	Type I 19.0	4.8%
Asphalt Concrete Surface Course	Type S 4.75A	6.8%
Asphalt Concrete Surface Course	Type SF 9.5A	6.7%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.5%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2006 Standard Specifications.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the *Standard Specifications*.

The base price index for asphalt binder for plant mix is \$588.21 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on 12/01/11.

BORROW EXCAVATION AND SHPO DOCUMENTATION FOR BORROW/WASTE SITES:

(12-18-07) (4-15-08)

SP8 R02

Revise the 2006 Standard Specifications as follows:

Division 2 Earthwork

Page 2-16, Subarticle 230-1(D), add the words: *The Contractor specifically waives* as the first words of the sentence.

Page 2-17, Article 230-4(B) Contractor Furnished Sources, first paragraph, first sentence replace with the following:

Prior to the approval of any borrow sources developed for use on any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the removal of the borrow material from the borrow sources(s) will have no effect on any known district, site building, structure, or object,

architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places.

Division 8 Incidentals

Page 8-9, Article 802-2 General Requirements, add the following as the 1st paragraph:

Prior to the removal of any waste from any project, obtain certification from the State Historic Preservation Officer of the State Department of Cultural Resources certifying that the deposition of the waste material to the proposed waste area will have no effect on any known district, site building, structure, or object, architectural and/or archaeological that is included or eligible for inclusion in the National Register of Historic Places. Furnish a copy of this certification to the Engineer prior to performing any work in the proposed waste site.

SP6 R25

Page 8-10, Article 802-2, General Requirements, 4th paragraph, add the following as the 2nd sentence:

The Department's borrow and waste site reclamation procedures for contracted projects is available on the NCDOT website and shall be used for all borrow and waste sites on this project.

GUARDRAIL ANCHOR UNITS, TYPE 350:

(4-20-04) (Rev. 8-16-11)

Description

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2006 Standard Specifications, and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the guardrail anchor units or approved equal.

Guardrail anchor unit (ET-Plus) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Spring, Texas 79720 Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

(A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Section 106-2 of the 2006 *Standard Specifications*.

(B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Section 105-2 of the *2006 Standard Specifications*.

SP8 R65

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Section 1088-3 of the *Standard Specifications* and is incidental to the cost of the guardrail anchor unit.

Measurement and Payment

Measurement and payment will be made in accordance with Articles 862-6 of the 2006 Standard Specifications.

Payment will be made under:

Pay Item Guardrail Anchor Units, Type 350 Pay Unit Each

GALVANIZED HIGH STRENGTH BOLTS, NUTS AND WASHERS: (2-17-09)

SP10 R02

Revise the Standard Specifications as follows:

Page 10-126, Subarticle 1072-7(F)(3) Change the AASHTO reference to B 695 Class 55

Page 10-247, Table 1092-2, Steel Sign Materials, Change High Strength Bolts, Nuts & Washers ASTM Specifications for Galvanizing to B695 Class 55.

Page 10-259, Subarticle 1094-1(A) Breakaway or Simple Steel Beam Sign Supports, replace the third paragraph with the following:

Fabricate high strength bolts, nuts, and washers required for breakaway supports from steel in accordance with ASTM A325 and galvanize in accordance with AASHTO B 695 Class 55.

Page 10-261, Article 1096-2 Steel Overhead Sign Structures, replace the last sentence with the following:

The galvanizing shall meet the requirement of AASHTO B 695 Class 55 for fasteners and of ASTM A123 for other structural steel.

AGGREGATE PRODUCTION:

(11-20-01)

Provide aggregate from a producer who uses the current Aggregate Quality Control/Quality Assurance Program that is in effect at the time of shipment.

No price adjustment is allowed to contractors or producers who use the program. Participation in the program does not relieve the producer of the responsibility of complying with all requirements of the *Standard Specifications*. Copies of this procedure are available upon request from the Materials and Test Unit.

PORTLAND CEMENT CONCRETE (Alkali-Silica Reaction): 2-20-07

Revise the 2006 Standard Specifications as follows:

Article 1024-1(A), replace the 2nd paragraph with the following:

Certain combinations of cement and aggregate exhibit an adverse alkali-silica reaction. The alkalinity of any cement, expressed as sodium-oxide equivalent, shall not exceed 1.0 percent. For mix designs that contain non-reactive aggregates and cement with an alkali content less than 0.6%, straight cement or a combination of cement and fly ash, cement and ground granulated blast furnace slag or cement and microsilica may be used. The pozzolan quantity shall not exceed the amount shown in Table 1024-1. For mixes that contain cement with an alkali content between 0.6% and 1.0%, and for mixes that contain a reactive aggregate documented by the Department, regardless of the alkali content of the cement, use a pozzolan in the amount shown in Table 1024-1.

Table 1024-1Pozzolans for Use in Portland Cement ConcretePozzolanRateClass F Fly Ash20% by weight of required cement content, with 1.2Ground Granulated Blast Furnace Slag35%-50% by weight of required cement content
with 1 lb slag per lb of cement replacedMicrosilica4%-8% by weight of required cement content, with
1 lb microsilica per lb of cement replaced

Obtain the list of reactive aggregates documented by the Department at:http://www.ncdot.org/doh/operations/materials/pdf/quarryasrprob.pdf

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SP10 R05

SP10 R16

WATER FOR CONCRETE:

(10-19-10)

Revise the Standard Specifications for Roads and Structures as follows:

Page 10-63, Article 1024-4, replace article with the following:

1024-4 WATER

Ensure that water used to condition, wash, or as an integral part of materials is clear and free from injurious amounts of oil, acid, alkali, organic matter, or other deleterious substance. It shall not be salty or brackish. Water used in the production of concrete or grout shall be from wells or public water systems which are suitable for drinking and must meet the criteria listed in Table 1024-1.

Test all water from wells and public water supplies from all out of state locations and in the following counties: Beaufort, Bertie, Brunswick, Camden, Carteret, Chowan, Craven, Currituck, Dare, Gates, Hyde, New Hanover, Onslow, Pamlico, Pasquotank, Pender, Perquimans, Tyrell, and Washington unless the Engineer waives the testing requirements. Water from a municipal water supply in all other NC counties may be accepted by the Engineer without testing.

USED IN THE PRODUCTION OF CONCRETE				
Requirement	Limit	Test Method		
Compressive Strength, minimum percent of control at 3 and 7 days	90 percent	NCDOT Modified / AASHTO T106		
Time of set, deviation from	From 1:00 hr. earlier	NCDOT Modified /		
control	to 1:30 hr. later	AASHTO T131		
рН	4.5 to 8.5	NCDOT Modified /		
	4.5 10 0.5	AASHTO T26		
Chloride Ion Content, Max.	250 ppm	ASTM D512		
Total Solids Content (Residue), Max.	1000 ppm	NCDOT Modified / Standard Methods for Examination of Water and Wastewater		
Resistivity, Min.	0.500 kohm-cm	NCDOT Modified / ASTM D1125		
Sulfate as SO ₄ , Max.	1500 ppm	NCDOT Modified / ASTM D516		
Presence of Sugar	None	NCDOT Procedure		
Dissolved Organic Matter	None	NCDOT Modified / AASHTO T26		

TABLE 1024-1 ACCEPTANCE CRITERIA FOR WATER SED IN THE PRODUCTION OF CONCRET

Page 10-65, Article 1026-4, replace article with the following:

1026-4 WATER

All water used for curing concrete shall meet the requirements of Article 1024-4 and Table 1024-1. Water from wells, streams, ponds, or public water systems may be used.

ENGINEERING FABRICS:

(7-18-06) (Rev. 10-19-10)

SP10 R40

Revise the *Standard Specifications* as follows:

Page 10-99, Delete Section 1056 ENGINEERING FABRICS and replace it with the following:

SECTION 1056 ENGINEERING FABRICS

1056-1 General

Use engineering fabrics that meet the requirements of Article 4.1 of AASHTO M288 and have been evaluated by National Transportation Product Evaluation Program (NTPEP).

When required, sew fabrics together in accordance with Article X1.1.4 of AASHTO M288. Provide sewn seams with seam strengths meeting the required strengths for the engineering fabric type and class specified.

Load, transport, unload and store fabrics such that they are kept clean and free of damage. Label, ship and store fabrics in accordance with Section 7 of AASHTO M288. Fabrics with defects, flaws, deterioration or damage will be rejected. Do not unwrap fabrics until just before installation. With the exception of fabrics for temporary silt fences and mechanically stabilized earth (MSE) wall faces, do not leave fabrics exposed for more than 7 days before covering fabrics with material.

When required, use pins a minimum of 3/16" in diameter and 18" long with a point at one end and a head at the other end that will retain a steel washer with a minimum outside diameter of 1.5". When wire staples are required, provide staples in accordance with Subarticle 1060-8(D) of the *Standard Specifications*.

1056-2 Fabric Properties

Provide Type 1 Certified Mill Test Report, Type 2 Typical Certified Mill Test Report or Type 4 Certified Test Report in accordance with Article 106-3 of the *Standard Specifications*. Furnish certifications with minimum average roll values (MARV) as defined by ASTM D4439 for all

fabric properties with the exception of elongation. For testing fabrics, a lot is defined as a single day's production.

Provide engineering fabric types and classes in accordance with the contract. Machine direction (MD) and cross-machine direction (CD) are as defined by ASTM D4439. Use woven or nonwoven fabrics with properties meeting the requirements of Table 1056-1.

TABLE 1056-1 FABRIC PROPERTY REQUIREMENTS						
Property	ASTM Requirements (MARV ¹)					
1 0	Test Method	Type 1	Type 2	Type 3 ²	Type 4	Type 5 ³
Typical Application		Shoulder Drains	Under Riprap	Temporary Silt Fence	Soil Stabilization	Temporary MSE Walls
Elongation (MD & CD)	D4632	≥ 50 %	\geq 50 %	\leq 25 %	< 50 %	< 50 %
Grab Strength (MD & CD)	D4632	90 lbs	205 lbs	100 lbs	180 lbs	
Tear Strength (MD & CD)	D4533	40 lbs	80 lbs		70 lbs	
Puncture Strength	D6241	220 lbs	440 lbs		370 lbs	
Wide Width Tensile Strength @ Ultimate (MD & CD)	D4595					2400 lbs/ft (unless required otherwise in the contract)
Permittivity	D4491	0.20 sec^{-1}	0.20 sec^{-1}	0.05 sec^{-1}	0.05 sec^{-1}	0.20 sec^{-1}
Apparent Opening Size ⁴	D4751	#60	#60	#30	#40	#30
Ultraviolet Stability (retained strength) ⁵	D4355	50 %	50 %	70 %	50 %	50%
¹ MARV does no ² Minimum roll w ³ Minimum roll w ⁴ US Sieve No. p ⁵ After 500 hours	ridth of 36" ridth of 13 f er AASHT(required t required O M92	·		·	·

EROSION CONTROL SPECIAL PROVISIONS

Native Grass Seeding And Mulching

Chapter 11 West

Native Grass Seeding and Mulching shall be performed on the disturbed areas of wetlands and riparian areas, and adjacent to Stream Relocation and/or trout stream construction within a 50 foot zone on both sides of the stream or depression, measured from top of stream bank or center of depression. The stream bank of the stream relocation shall be seeded by a method that does not alter the typical cross section of the stream bank. Native Grass Seeding and Mulching shall also be performed in the permanent soil reinforcement mat section of preformed scour holes, and in other areas as directed.

The kinds of seed and fertilizer, and the rates of application of seed, fertilizer, and limestone, shall be as stated below. During periods of overlapping dates, the kind of seed to be used shall be determined. All rates are in pounds per acre.

August 1 - June 1 N		May 1	May 1 – September 1	
18#	Creeping Red Fescue	18#	Creeping Red Fescue	
8#	Big Bluestem	8#	Big Bluestem	
6#	Indiangrass	6#	Indiangrass	
4#	Switchgrass	4#	Switchgrass	
35#	Rye Grain	25#	German or Browntop Millet	
500#	Fertilizer	500#	Fertilizer	
4000#	Limestone	4000#	Limestone	

Approved Creeping Red Fescue Cultivars:

Aberdeen Boreal Epic Cindy Lou

Fertilizer shall be 10-20-20 analysis. A different analysis of fertilizer may be used provided the 1-2-2 ratio is maintained and the rate of application adjusted to provide the same amount of plant food as a 10-20-20 analysis and as directed.

Native Grass Seeding and Mulching shall be performed in accordance with Section 1660 of the *Standard Specifications* and vegetative cover sufficient to restrain erosion shall be installed immediately following grade establishment.

Measurement and Payment

Native Grass *Seeding and Mulching* will be measured and paid for in accordance with Article 1660-8 of the *Standard Specifications*.

RESPONSE FOR EROSION CONTROL:

Description

Furnish the labor, materials, tools and equipment necessary to move personnel, equipment, and supplies to the project necessary for the pursuit of any or all of the following work as shown herein, by an approved subcontractor.

Section	Erosion Control Item	Unit
1605	Temporary Silt Fence	LF
SP	Special Sediment Control Fence	LF/TON
1615	Temporary Mulching	ACR
1620	Seed - Temporary Seeding	LB
1620	Fertilizer - Temporary Seeding	TN
1631	Matting for Erosion Control	SY
SP	Coir Fiber Mat	SY
SP	Coir Fiber Baffles	LF
SP	Permanent Soil Reinforcement Mat	SY
1660	Seeding and Mulching	ACR
1661	Seed - Repair Seeding	LB
1661	Fertilizer - Repair Seeding	TON
1662	Seed - Supplemental Seeding	LB
1665	Fertilizer Topdressing	TON
SP	Safety/Highly Visible Fencing	LF
SP	Response for Erosion Control	EA

Construction Methods

Provide an approved subcontractor who performs an erosion control action as described in the NPDES Inspection Form SPPP30. Each erosion control action may include one or more of the above work items.

Measurement and Payment

Response for Erosion Control will be measured and paid for by counting the actual number of times the subcontractor moves onto the project, including borrow and waste sites, and

satisfactorily completes an erosion control action described in Form 1675. The provisions of Article 104-5 of the *Standard Specifications* will not apply to this item of work. Payment will be made under:

Pay Item

Response for Erosion Control

STOCKPILE AREAS:

The Contractor shall install and maintain erosion control devices sufficient to contain sediment around any erodible material stockpile areas as directed.

ACCESS AND HAUL ROADS:

• At the end of each working day, the Contractor shall install or re-establish temporary diversions or earth berms across access/haul roads to direct runoff into sediment devices. Silt fence sections that are temporarily removed shall be reinstalled across access/haul roads at the end of each working day.

WASTE AND BORROW SOURCES:

Payment for temporary erosion control measures, except those made necessary by the Contractor's own negligence or for his own convenience, will be paid for at the appropriate contract unit price for the devices or measures utilized in borrow sources and waste areas.

No additional payment will be made for erosion control devices or permanent seeding and mulching in any commercial borrow or waste pit. All erosion and sediment control practices that may be required on a commercial borrow or waste site will be done at the Contractor's expense.

GRAVEL CONSTRUCTION ENTRANCE:

Description

This work consists of furnishing, installing, and maintaining and removing any and all material required for the construction of a *Gravel Construction Entrance*.

Materials

Refer to Division 10

Item Filter Fabric for Drainage, Type 2 Stone for Erosion Control, Class A Section 1056 1042 77

Pay Unit Each

WBS ELEMENT: 17BP.5.H.2

Construction Methods

The Contractor shall install a Gravel Construction Entrance in accordance with Standard Drawing No. 1607.01 and at locations as directed.

Measurement and Payment

Filter Fabric for Drainage will be measured and paid for in accordance with Article 876-4 of the *Standard Specifications*.

Stone for Erosion Control, Class ____ will be measured and paid for in accordance with Article 1610-4 of the *Standard Specifications*.

Such price and payment shall be considered full compensation for all work covered by this section including all materials, construction, maintenance, and removal of Gravel Construction Entrance.

IMPERVIOUS DIKE:

Description

This work consists of furnishing, installing, maintaining, and removing an *Impervious Dike* for the purpose of diverting normal stream flow around the construction site. The Contractor shall construct an impervious dike in such a manner approved by the Engineer. The impervious dike shall not permit seepage of water into the construction site or contribute to siltation of the stream. The impervious dike shall be constructed of an acceptable material in the locations noted on the plans or as directed.

Materials

Acceptable materials shall include but not be limited to sheet piles, sandbags, and/or the placement of an acceptable size stone lined with polypropylene or other impervious fabric.

Earth material shall not be used to construct an impervious dike when it is in direct contact with the stream unless vegetation can be established before contact with the stream takes place.

Measurement and Payment

Impervious Dike will be measured and paid as the actual number of linear feet of impervious dike(s) constructed, measured in place from end to end of each separate installation that has been completed and accepted. Such price and payment will be full compensation for all work including but not limited to furnishing materials, construction, maintenance, and removal of the impervious dike.

Payment will be made under:

Pay Item

Impervious Dike

Chapter 12 Pay Unit Linear Foot

SPECIAL STILLING BASIN:

Description

This work consists of furnishing, placing, and removing special stilling basin(s) as directed. The special stilling basin can be used to filter pumped water during construction of drilled piers, footing excavation, and/or culvert construction. The special stilling basin can also be used for sediment storage at the outlet of temporary slope drain pipe(s).

Materials

Refer to Division 10

Item	Chapter 13 Section
Filter Fabric for Drainage, Type 2	1056
Sediment Control Stone	1005

The filter fabric and sediment control stone shall be clean and shall not contain debris.

The special stilling basin shall be a water permeable fabric bag that traps sand, silt, and fines as sediment-laden water is pumped into it, or as runoff flows into it through the temporary slope drain pipe(s).

The special stilling basin shall be a bag constructed to a minimum size of 10' x 15' made from a nonwoven fabric. It shall have a sewn-in 8" (maximum) spout for receiving pump discharge. The bag seams shall be sewn with a double needle machine using a high strength thread. The seams shall have a minimum wide width strength as follows:

Test Method	Chapter 14 Minimum
	Specifications
ASTM D-4884	60 lb/in

The fabric used to construct the bag shall be stabilized to provide resistance to ultra-violet degradation and meet the following specifications for flow rates, strength, and permeability:

Property	Test Method	Minimum Specifications
Weight	ASTM D-3776	8.0 oz/yd
Grab tensile	ASTM D-4632	200.0 lb
Puncture	ASTM D-4833	130.0 lb
Flow rate	ASTM D-4491	80.0 gal/min/sf

Permittivity	ASTM D-4491	1.2 1/sec
UV Resistance	ASTM D-4355	70.0%

Construction Methods

The Contractor shall install the special stilling basin(s), filter fabric, and stone in accordance with Standard Drawing No. 1630.06 and at locations on the plans and as directed. The special stilling basin(s) shall be placed on level ground.

The special stilling basin(s) shall be constructed such that it is portable and can be used adjacent to each drilled pier, footing and/or culvert, as required by the project commitments. If needed, temporary slope drain pipe(s) or pump discharge hoses will be attached to the special stilling basin(s) to divert runoff or pumped effluent directly into the special stilling basin(s). The special stilling basin may be cut to allow slope drain pipe to be inserted if needed and tied off tightly. The remaining sleeve or spout of the bag, if present, may be used to connect more than one special stilling basin in series as directed. If not used in this manner, the sleeve shall be tied off tightly to allow the bag to contain the effluent and force it to filter through the sides of the special stilling basin. The special stilling basin(s) shall be placed so the incoming runoff or pumped effluent flows into and through it without causing erosion to adjacent slopes or streambanks. In areas of turbidity and water quality concern, the special stilling basin(s) shall be placed up grade and its runoff directed into a sediment control measure before being allowed to discharge into jurisdictional waters.

The special stilling basin(s) shall be replaced and disposed of when it is $\frac{3}{4}$ full of sediment or when it is impractical for the bag to filter the sediment out at a reasonable flow rate. Prior approval from the Engineer shall be received before removal and replacement.

The Contractor shall be responsible for providing a sufficient quantity of bags to contain silt from pumped effluent during construction of drilled piers, footing excavation, and/or culvert construction. A sufficient quantity of special stilling basins shall be provided to contain sediment from temporary slope drain runoff.

Measurement and Payment

Special Stilling Basin will be measured and paid as the actual number of bags used during temporary slope drain installation, drilled pier construction, footing excavation, and/or culvert construction as specified and accepted.

Filter Fabric for Drainage will be measured and paid for in accordance with Article 876-4 of the *Standard Specifications*.

Sediment Control Stone will be measured and paid for in accordance with Article 1610-4 of the Standard Specifications.

Such price and payment will be full compensation for all work covered by this section, including but not limited to, furnishing all materials, placing and maintaining the special stilling basin(s), and removal and disposal of silt accumulations and bag.

Payment will be made under:

Pay Item

Special Stilling Basin

Pay Unit Each

SPECIAL SEDIMENT CONTROL FENCE:

Description

This work consists of furnishing materials, and the construction, maintenance, and removal of *Special Sediment Control Fence*. Place special sediment control fence as shown on the plans or as directed.

Materials

(A) Posts

Steel posts shall be at least 5 ft. in length, approximately 1 3/8" wide measured parallel to the fence, and have a minimum weight of 1.25 lb/ft of length. The post shall be equipped with an anchor plate having a minimum area of 14.0 square inches, and shall have a means of retaining wire in the desired position without displacement.

(B) ¹/₄" Hardware Cloth

Hardware cloth shall have ¹/₄" openings constructed from #24 gauge wire. Install hardware cloth in accordance with Standard Drawing No. 1606.01.

(C) Sediment Control Stone

Sediment Control Stone shall meet the requirements of Section 1005 of the *Standard Specifications*. Install stone in accordance with Standard Drawing No. 1606.01.

Construction Methods

The Contractor shall maintain the special sediment control fence until the project is accepted or until the fence is removed, and shall remove and dispose of silt accumulations at the fence when so directed in accordance with the requirements of Section 1630 of the *Standard Specifications*.

Measurement and Payment

¹/₄" *Hardware Cloth* will be measured and paid for in accordance with Article 1632-5 of the *Standard Specifications*.

Sediment Control Stone will be measured and paid for in accordance with Article 1610-4 of the *Standard Specifications*.

STRUCTURE PROVISIONS

PRECAST REINFORCED CONCRETE 3-SIDED CULVERT AT STA. 10+15.80

1.0 GENERAL

SPECIAL

The design of the precast members is the responsibility of the Contractor and is subject to review, comments and approval. Submit two sets of detailed plans for review. Include all details in the plans, including the size and spacing of the required reinforcement necessary to build the precast culvert. Include checked design calculations for the precast members complying with the latest AASHTO Standard Specifications and requirements detailed herein. Have a North Carolina Registered Professional Engineer check and seal the plans and design calculations. Specifications should include both the manufacturing and installation of three sided culvert. After the plans are reviewed and, if necessary, the corrections made, submit one set of reproducible tracings on 22" x 34" sheets to become the revised contract plans. (NOTE: The 3-Sided Precast Culvert and wing walls have been selected and purchased by the Department for this project. See concrete backfill detail on SHT S-2. If subgrade is excavated outside of footing below top of footing elevation of 859 ft.; fill in with Class A concrete as per Standard Specification Section 1000 after footing has been poured and formwork has been removed. All work for concrete backfill including materials is considered incidental to installation of Precast Reinforced Concrete 3 sided Culvert. Shop drawings and design information may be obtained from Pomona Pipe Products (Chris Beaty ph. No. (336)-292-8060). The Contractor will be responsible for coordinating shipment of the culvert and all else required for installation.

A mandatory pre-installation meeting is required prior to installation. Representatives from the Contractor, the precast culvert manufacturer, and the Department should attend this meeting. The precast culvert manufacturer representative shall be on site during installation.

2.0 PRECAST SECTIONS

A. Manufacture

Precast culverts may be manufactured by either the wet cast method or dry cast method.

- 1. Mixture-In addition to the requirements of Section 1077 of the Standard Specifications, do not proportion the mix with less than 564 lb/yd³(335 kg/m³) of Portland cement.
- 2. Handling- Handling devices or holes are permitted in each section for the purpose of handling and laying. Submit details of handling devices or holes for approval and do not cast any concrete until approval is granted. Remove all handling devices flush with concrete surfaces as directed. Fill holes in a neat workmanlike manner with an approved non-metallic non-shrink grout, concrete, or hole plug.

B. Joints

Produce the precast reinforced concrete culvert section with keyway joints. Design and form these ends of the culvert section so, when the sections are laid together, they make a continuous line of culvert sections with a smooth interior free of appreciable irregularities in the flowline. The keyway joints shall be grouted with a non-shrink, nonmetallic grout or Class AA concrete. The material shall be shown on the shop drawings when they are submitted for review. The internal joint material shall be installed in accordance with the manufacturers recommendations. Seal the external keyway joint with an outside sealer wrap that is at least 12 inches (300 mm) wide and covers the joint on both sides and the top of the section. Use ConWrap CS-212 from Concrete Sealants, Inc., EZ-Wrap from Press-Seal Gasket Corporation, Seal Wrap from Mar-Mac Manufacturing Co., Inc., Cadilloc External Pipe Joint from Cadilloc or an approved equal for the outside sealer wrap. If the outside sealer wrap is not applied in a continuous strip along the entire joint, a 12 inch (300 mm) minimum lap of the outside sealer wrap is permitted. Before placing the outside sealer wrap, clean and prime the area receiving the outside sealer wrap in accordance with the sealer wrap manufacturer recommendation. The joint wrap manufacturer installation recommendations shall be included with shop drawings submitted for review.

During the backfilling operation, care shall be taken to keep the joint wrap in its proper location over the joint.

C. Installation

- 1. Lifting- It is the responsibility of the contractor to ensure that a crane of the correct lifting capacity is available to handle precast concrete units. Site conditions must be checked well in advance of shipping to ensure proper crane location and to avoid any lifting restrictions. The lift anchors or holes provided in each section are only means to lift the elements unless otherwise approved by manufacturer.
- 2. Construction Equipment Weight Restrictions- In no case shall equipment operating in excess of the design load be permitted over the culvert units unless otherwise approved by manufacturer.
- 3. Equipment Restrictions- No construction equipment shall cross the bare precast concrete unit. The contractor shall refer to the Manufacturers specifications for additional restrictions.
- 4. Backfill- No backfill shall be placed against any structural elements until they have been approved by the Engineer. Complete backfill in accordance with Section 414 of the Standard Specifications and Manufacturer's Specifications.

WBS ELEMENT: 17BP.5.H.2

D. Construction of Foundation

Foundation Excavation for precast culvert shall meet the requirements of Section 410 of the Standard Specifications.

The bridge units and wing walls shall be installed on cast in place concrete footings. The Contractor shall be responsible for the construction of the foundations per plans and specifications. The footings shall be given a smooth float finish and shall reach a compressive strength of 2,000 psi before placement of the precast elements. Backfilling shall not begin until footing has reached full design compressive strength unless otherwise approved by the Engineer.

3.0 BASIS OF PAYMENT

Payment for Foundation Excavation will be paid for according to section 410 of the Standard Specifications.

Payment for Unclassified Structure Excavation will be paid for according to section 412 of Standard Specifications.

The Precast Reinforced Concrete Culvert as described on the plans and in this Special Provision will be paid for at the lump sum bid price the "Installation of Precast Reinforced Concrete 3-Sided Culvert". Class A Concrete per Standard Specification Section 1000 and Reinforcing Steel per Standard Specification Section 1070 required to build the footings as described on the plans and in the Special Provision will be paid for at the unit price for "Class A Concrete for Footings" and "Reinforcing Steel for Footings". Such price and payment will be full compensation for all work covered by this Special Provision, the plans and applicable parts of the Standard Specifications and will include, but not limited to, furnishing all labor, materials(including filter fabric), equipment and other incidentals necessary to complete this work. Such price and payment and all other related materials necessary for the completion of the culvert section with headwalls and wing walls including footings.

Payment will be made under:

Installation Precast Reinforced Concrete 3-Sided Culvert	L.S.
Class A Concrete for Footings	CY
Reinforcing Steel for Footings	LB

STOKES BRIDGE #13

SUBMITTAL OF WORKING DRAWINGS

(4-1-11)

1.0 GENERAL

Submit working drawings in accordance with Article 105-2 of the *Standard Specifications* and this provision. For this provision, "submittals" refers to only those listed in this provision. The list of submittals contained herein does not represent a list of required submittals for the project. Submittals are only necessary for those items as required by the contract. Make submittals that are not specifically noted in this provision directly to the Resident Engineer. Either the Structure Design Unit or the Geotechnical Engineering Unit or both units will jointly review submittals.

If a submittal contains variations from plan details or specifications or significantly affects project cost, field construction or operations, discuss the submittal with and submit all copies to the Resident Engineer. State the reason for the proposed variation in the submittal. To minimize review time, make sure all submittals are complete when initially submitted. Provide a contact name and information with each submittal. Direct any questions regarding submittal requirements to the Resident Engineer, Structure Design Unit contacts or the Geotechnical Engineering Unit contacts noted below.

In order to facilitate in-plant inspection by NCDOT and approval of working drawings, provide the name, address and telephone number of the facility where fabrication will actually be done if different than shown on the title block of the submitted working drawings. This includes, but is not limited to, precast concrete items, prestressed concrete items and fabricated steel or aluminum items.

ADDRESSES AND CONTACTS

For submittals to the Structure Design Unit, use the following addresses:

Via US mail:

Mr. G. R. Perfetti, P. E. State Bridge Design Engineer North Carolina Department of Transportation Structure Design Unit 1581 Mail Service Center Raleigh, NC 27699-1581

Attention: Mr. P. D. Lambert, P. E.

Via other delivery service:

Mr. G. R. Perfetti, P. E. State Bridge Design Engineer North Carolina Department of Transportation Structure Design Unit 1000 Birch Ridge Drive Raleigh, NC 27610

Attention: Mr. P. D. Lambert, P. E.

Submittals may also be made via email.

Send submittals to:

<u>plambert@ncdot.gov</u> (Paul Lambert)

Send an additional e-copy of the submittal to the following address:

STOKES BRIDGE #13

jgaither@ncdot.gov (James Gaither)

For submittals to the Geotechnical Engineering Unit, use the following addresses:

For projects in Divisions 1-7, use the following Eastern Regional Office address:

Via US mail:

Mr. K. J. Kim, Ph. D., P. E.
Eastern Regional Geotechnical
Manager
North Carolina Department
of Transportation
Geotechnical Engineering Unit
Eastern Regional Office
1570 Mail Service Center
Raleigh, NC 27699-1570

Via other delivery service:

Mr. K. J. Kim, Ph. D., P. E. Eastern Regional Geotechnical Manager North Carolina Department of Transportation Geotechnical Engineering Unit Eastern Regional Office 3301 Jones Sausage Road, Suite 100 Garner, NC 27529

For projects in Divisions 8-14, use the following Western Regional Office address:

Via US mail:

Mr. John Pilipchuk, L. G., P. E. Western Regional Geotechnical Manager North Carolina Department of Transportation Geotechnical Engineering Unit Western Regional Office 5253 Z Max Boulevard Harrisburg, NC 28075 Via other delivery service:

Mr. John Pilipchuk, L. G., P. E. Western Region Geotechnical Manager North Carolina Department of Transportation Geotechnical Engineering Unit Western Regional Office 5253 Z Max Boulevard Harrisburg, NC 28075

The status of the review of structure-related submittals sent to the Structure Design Unit can be viewed from the Unit's web site, via the "Contractor Submittal" link.

Direct any questions concerning submittal review status, review comments or drawing markups to the following contacts:

Primary Structures Contact:	Paul Lambert (919) 250 – 4041 (919) 250 – 4082 facsimile <u>plambert@ncdot.gov</u>	
Secondary Structures Contacts:	James Gaither David Stark	(919) 250 - 4042 (919) 250 - 4044

Eastern Regional Geotechnical Contact (Divisions 1-7):

K. J. Kim (919) 662 – 4710 (919) 662 – 3095 facsimile

kkim@ncdot.gov

Western Regional Geotechnical Contact (Divisions 8-14): John Pilipchuk (704) 455 – 8902 (704) 455 – 8912 facsimile jpilipchuk@ncdot.gov

SUBMITTAL COPIES

Furnish one complete copy of each submittal, including all attachments, to the Resident Engineer. At the same time, submit the number of hard copies shown below of the same complete submittal directly to the Structure Design Unit and/or the Geotechnical Engineering Unit.

The first table below covers "Structure Submittals". The Resident Engineer will receive review comments and drawing markups for these submittals from the Structure Design Unit. The second table in this section covers "Geotechnical Submittals". The Resident Engineer will receive review comments and drawing markups for these submittals from the Geotechnical Engineering Unit.

Unless otherwise required, submit one set of supporting calculations to either the Structure Design Unit or the Geotechnical Engineering Unit unless both units require submittal copies in which case submit a set of supporting calculations to each unit. Provide additional copies of any submittal as directed.

Submittal	Copies Required by Structure Design Unit	Copies Required by Geotechnical Engineering Unit	Contract Reference Requiring Submittal ¹
Arch Culvert Falsework	5	0	Plan Note, SN Sheet & "Falsework and Formwork"
Box Culvert Falsework ⁷	5	0	Plan Note, SN Sheet & "Falsework and Formwork"
Cofferdams	6	2	Article 410-4
Evazote Joint Seals ⁶	9	0	"Evazote Joint Seals"
Expansion Joint Seals (hold down plate type with base angle)	9	0	"Expansion Joint Seals"
Expansion Joint Seals (modular)	2, then 9	0	"Modular Expansion Joint Seals"
Expansion Joint Seals (strip seals)	9	0	"Strip Seals"
Falsework & Forms ² (substructure)	8	0	Article 420-3 & "Falsework and Formwork"
Falsework & Forms (superstructure)	8	0	Article 420-3 & "Falsework and Formwork"
Girder Erection over Railroad	5	0	Railroad Provisions
Maintenance and Protection of Traffic Beneath Proposed Structure	8	0	"Maintenance and Protection of Traffic Beneath Proposed Structure at Station"
Metal Bridge Railing	8	0	Plan Note
Metal Stay-in-Place Forms	8	0	Article 420-3

STRUCTURE SUBMITTALS

7	0	Article 1072-10
7	0	Article 1072-10
8	0	"Optional Disc Bearings"
13	0	Article 903-3(C) & Applicable Provisions
7	0	Article 420-20
8	0	"Pot Bearings"
2, then 1 reproducible	0	"Optional Precast Reinforced Concrete Box Culvert at Station"
10	1	Article 1077-2
6	0	Article 1078-11
6 and 1 reproducible	0	Article 420-3
6	0	Articles 1078-8 and 1078- 11
5	0	Railroad Provisions
2, then 1 reproducible	0	Article 420-3
2, then 1 reproducible	0	"Modular Expansion Joint Seals"
10	0	Article 1077-2 & "Sound Barrier Wall"
7	0	Article 1072-10 & "Sound Barrier Wall"
	7 8 13 7 8 2, then 1 reproducible 10 6 6 6 and 1 reproducible 6 5 2, then 1 reproducible 2, then 1 reproducible 1 reproducible	7 0 8 0 13 0 7 0 8 0 2, then 0 10 1 6 0 1 reproducible 0 5 0 2, then 0 5 0 2, then 0 1 reproducible 0

Structural Steel ⁴	2, then 7	0	Article 1072-10
Temporary Detour Structures	10	2	Article 400-3 & "Construction, Maintenance and Removal of Temporary Structure at Station"
TFE Expansion Bearings 4	8	0	Article 1072-10
FOOTNOTES			

FOOTNOTES

- 1. References are provided to help locate the part of the contract where the submittals are required. References in quotes refer to the provision by that name. Articles and subarticles refer to the *Standard Specifications*.
- 2. Submittals for these items are necessary only when required by a note on plans.
- 3. Submittals for these items may not be required. A list of pre-approved sequences is available from the producer or the Materials & Tests Unit.
- 4. The fabricator may submit these items directly to the Structure Design Unit.
- 5. The two sets of preliminary submittals required by Article 1072-10 of the *Standard Specifications* are not required for these items.
- 6. Submittals for Fabrication Drawings are not required. Submittals for Catalogue Cuts of Proposed Material are required. See Section 5.A of the referenced provision.
- 7. Submittals are necessary only when the top slab thickness is 18" or greater.

TEMPORARY SHORING:

SPECIAL

If the Contractor elects to utilize temporary shoring for his operation the following provisions shall apply.

Description

Design and construct temporary shoring in accordance with the contract. Temporary shoring includes standard shoring, temporary mechanically stabilized earth (MSE) walls and non-anchored temporary shoring. Trench boxes are not considered temporary shoring. "Standard shoring" refers to *standard temporary shoring* and *standard temporary MSE walls*. Notes on plans may restrict the use of one or both types of standard shoring. Notes on plans may also require or prohibit temporary MSE walls.

Unless noted otherwise on the plans, temporary shoring is required as shown on the plans and to maintain traffic. Temporary shoring to maintain traffic is defined as shoring necessary to provide lateral support to the side of an excavation or embankment parallel to an open travelway when a

theoretical 2:1 (H:V) slope from the bottom of the excavation or embankment intersects the existing ground line closer than 5 ft from the edge of pavement of the open travelway.

This provision is not applicable to anchored temporary shoring or the installation of pipes, drop inlets and utilities unless noted otherwise on the plans. Provide all shoring submittals before beginning work.

Materials

(A) Certifications, Storage and Handling

Provide Type 7 Contractor's Certifications in accordance with Article 106-3 of the *Standard Specifications* for all shoring materials used with the exception of reinforcing fabrics and geogrids. Furnish Type 2 Typical Certified Mill Test Reports in accordance with Article 106-3 of the *Standard Specifications* for all seam strengths and reinforcing fabric and geogrid properties. Provide minimum average roll values (MARV) in accordance with ASTM D4759 for test reports. For testing reinforcing fabric and geogrids, a lot is defined as a single day's production.

Load, transport, unload and store shoring materials such that they are kept clean and free of damage. Identify, store and handle all geogrids and geotextile fabrics in accordance with ASTM D4873. Geogrids and fabrics with defects, flaws, deterioration or damage will be rejected. Do not leave fabrics or geogrids uncovered for more than 7 days.

(B) Shoring Backfill

Use shoring backfill for the construction of all temporary shoring including backfilling behind non-anchored temporary shoring and in the reinforced zone for temporary MSE walls. Unless backfilling around culverts, use shoring backfill that meets the requirements of Class II Type I, Class III, Class V or Class VI select material in accordance with Section 1016 of the *Standard Specifications* or AASHTO M145 for soil classification A-2-4 with a maximum plasticity index (PI) of 6. For backfilling around culverts, use shoring backfill as defined herein except for A-2-4 soil.

(C) Non-anchored Temporary Shoring

Use steel shapes, plates and piles that meet the requirements of ASTM A36 and steel sheet piles that meet the requirements of Article 1084-2 of the *Standard Specifications*. Use timber lagging with a minimum allowable bending stress of 1000 psi that meets the requirements of Article 1082-1 of the *Standard Specifications*. For standard temporary shoring, use pile sections and lengths and lagging sizes as shown on the plans.

(D) Temporary MSE Walls

Use welded wire reinforcement forms, facings, mesh and mats that meet the requirements of AASHTO M55 or M221. Use connector bars and wires for welded wire wall components and support struts that meet the requirements of AASHTO M32. For standard temporary MSE walls, use wire gauges, strut sizes and welded wire components as shown on the plans.

(1) Geotextile Fabrics

Use geotextile fabrics that meet the requirements of Article 1056-1 of the *Standard Specifications*.

(a) **Reinforcing Fabric**

The reinforcement direction (RD) is defined as the direction perpendicular to the wall face and the cross-reinforcement direction (CRD) is defined as the direction parallel to the wall face.

Use woven polyester or polypropylene fabric that meets the following properties:

Property	Test Method	Requirement (MARV)
Wide Width Tensile	ASTM D4595	Varies –
Strength @ Ultimate (RD)		200 lb/in min
Wide Width Tensile	ASTM D4595	100 lb/in min
Strength @ Ultimate (CRD)		
Trapezoidal Tear Strength	ASTM D4533	100 lb min
CBR Puncture Strength	ASTM D6241	600 lb min
UV Resistance after 500 hrs	ASTM D4355	70 %
Apparent Opening Size	ASTM D4751	20 min – 70 max
(AOS), US Sieve		
Permittivity	ASTM D4491	0.20 sec^{-1}

For standard temporary MSE walls (temporary fabric wall) use reinforcing fabric wide width tensile strengths and lengths in the RD as shown on the plans.

(b) Retention Fabric

Retain shoring backfill at the face of temporary MSE walls with retention fabric. Use fabric that meets the requirements of Class 3 and the UV resistance, AOS and permittivity for separation geotextile in accordance with AASHTO M288.

(2) SierraScape Temporary Wall

Use uniaxial (UX) geogrids composed of high-density polyethylene (HDPE) manufactured by Tensar Earth Technologies. Test geogrids in accordance with ASTM D6637. Use connection rods manufactured by Tensar Earth Technologies to transfer the load between the facings and geogrids.

For standard temporary MSE walls (SierraScape temporary wall) use geogrid types and lengths as shown on the plans.

(3) Terratrel Temporary Wall

Use ribbed reinforcing steel strips manufactured by The Reinforced Earth Company that meet the requirements of ASTM A572, Grade 65. Use connector rods that meet the requirements of AASHTO M31, Grade 60 and hair pin connectors that meet the requirements of ASTM A1011, Grade 50. Use bolts, nuts and washers that meet the requirements of AASHTO M164.

For standard temporary MSE walls (Terratrel temporary wall) use ribbed steel strip size and lengths, rod lengths and diameters, hairpin connectors, bolts, nuts and washers as shown on the plans.

Embedment

"Embedment" is defined as the depth of shoring below the bottom of the excavation or the grade in front of the shoring. For cantilever shoring, embedment is the depth of the piling below the grade in front of the shoring. For temporary MSE walls, embedment is the difference between the grade elevation in front of the wall and the elevation of the bottom of the reinforced zone.

Portable Concrete Barriers

Provide portable concrete barriers in accordance with the plans and if shoring is located within the clear zone as defined in the *AASHTO Roadside Design Guide*. Use NCDOT portable concrete barriers (PCBs) in accordance with Roadway Standard Drawing No. 1170.01 and Section 1170 of the *Standard Specifications*. Use Oregon Tall F-Shape Concrete Barriers in accordance with detail drawing and special provision obtained from:

http://www.ncdot.org/doh/preconstruct/wztc/DesRes/English/DesResEng.html

The clear distance is defined as the horizontal distance from the back face of the barrier to the edge of pavement and the minimum required clear distance is shown on the traffic control plans. At the Contractor's option or if the minimum required clear distance is not available, set an unanchored PCB against the traffic side of the shoring and design shoring for traffic impact or use the "surcharge case with traffic impact" for the standard temporary shoring. An anchored PCB or Oregon barrier is required for barriers above and behind temporary MSE walls.

Contractor Designed Shoring

"Contractor designed shoring" is defined as non-anchored temporary shoring or temporary MSE walls designed by the Contractor. Unless prohibited or required, Contractor designed shoring is optional. Contractor designed shoring is required when notes on plans prohibit the use of standard shoring. Non-anchored Contractor designed shoring is prohibited when notes on plans require the use of temporary MSE walls and Contractor designed temporary MSE walls are prohibited when notes on plans prohibit the use of temporary MSE walls and Contractor designed temporary MSE walls are

Before beginning design, survey the shoring location to determine existing elevations and actual design heights. Submit design calculations and drawings including typical sections for review and acceptance showing details of the proposed design and construction sequence in accordance with Article 105-2 of the *Standard Specifications*. Have shoring designed, detailed and sealed by a Professional Engineer registered in the State of North Carolina. Submit 3 hard copies of design calculations and 10 hard copies of drawings and an electronic copy (pdf or jpeg format on CD or DVD) of both the calculations and drawings.

Design non-anchored temporary shoring in accordance with the AASHTO Guide Design Specifications for Bridge Temporary Works and temporary MSE walls in accordance with the AASHTO Allowable Stress Design Standard Specifications for Highway Bridges. Use the following soil parameters for shoring backfill in the reinforced zone.

Total Unit Weight = 120 pcf Friction Angle = 30 degrees Cohesion = 0 psf

Design temporary shoring in accordance with the in-situ assumed soil parameters shown on the plans. Design shoring for a 3-year design service life and a traffic surcharge equal to 240 psf. This surcharge is not applicable for construction traffic. If a construction surcharge will be present within a horizontal distance equal to the height of the shoring, design the shoring for the required construction surcharge. If the edge of pavement or a structure to be protected is within a horizontal distance equal to the height of the shoring for a maximum deflection of $3^{"}$. Otherwise, design shoring for a maximum deflection of $6^{"}$.

For non-anchored temporary shoring, the top of shoring elevation is defined as the elevation where the grade intersects the back face of the shoring. For traffic impact, apply 2 kips/ft to the shoring 1.5 ft above the top of shoring elevation. When designing for traffic impact, extend shoring at least 32" above the top of shoring elevation. Otherwise, extend shoring at least 6" above the top of shoring elevation.

Standard Shoring

Unless notes on plans prohibit the use of one or both types of standard shoring, standard shoring is optional. Submit a "Standard Temporary MSE Wall Selection Form" for each standard temporary MSE wall location and a "Standard Temporary Shoring Selection Form" for up to three standard temporary shoring locations. Submit selection forms at least 14 days before beginning shoring construction. Obtain standard shoring selection forms from:

http://www.ncdot.org/doh/preconstruct/highway/geotech/formdet/standards.html

(A) Standard Temporary Shoring

Determine the shoring height, traffic impact, groundwater condition and slope or surcharge case for each standard temporary shoring location. Determine the minimum required extension, embedment and sheet pile section modulus or H pile section from the plans for each location.

(B) Standard Temporary MSE Walls

Choose a standard temporary MSE wall from the multiple temporary MSE wall options shown in the plans. Do not use more than one option per wall location.

Step bottom of reinforced zone in increments equal to vertical reinforcement spacing for the wall option chosen. Determine the wall height and slope or surcharge case for each section of standard temporary MSE wall. With the exception of either the first or last section of wall, use horizontal section lengths in increments equal to the following for the wall option chosen.

Standard Temporary MSE Wall	Increment
Option	
Temporary Fabric Wall	9 ft min (varies)
Hilfiker Temporary Wall	10 ft min (varies)
SierraScape Temporary Wall	18 ft – 7 1/4 in
Retained Earth Temporary Wall	24 ft
Terratrel Temporary Wall	19 ft – 8 in

Determine the appropriate facings and/or forms and reinforcement length, spacing, strength, type, density and/or size from the plans for each wall section.

Construction Methods

When using an anchored PCB, anchor the barrier in accordance with Roadway Standard Drawing 1170.01 and Section 1170 of the *Standard Specifications*. Control drainage during construction in the vicinity of temporary shoring. Collect and direct run off away from temporary MSE walls, shoring and shoring backfill.

(A) Non-anchored Temporary Shoring

Install and interlock sheet piling or install piles as shown on the plans or accepted submittals with a tolerance of 1/2 inch per foot from vertical. Contact the Engineer if the design embedment is not achieved. If piles are placed in drilled holes, perform pile excavation to the required elevations and backfill excavations with concrete and lean sand grout.

Remove grout as necessary to install timber lagging. Install timber lagging with a minimum bearing distance of 3" on each pile flange. Backfill voids behind lagging with shoring backfill.

Perform welding in accordance with the accepted submittals and Article 1072-20 of the *Standard Specifications*.

(1) **Pile Excavation**

Excavate a hole with a diameter that will result in at least 3" of clearance around the entire pile. Use equipment of adequate capacity and capable of drilling through soil and non-soil including rock, boulders, debris, man-made objects and any other materials encountered. Blasting is not permitted to advance excavations. Blasting for core removal is permitted only when approved by the Engineer. Dispose of drilling spoils in accordance with Section 802 of the *Standard Specifications*. Drilling spoils consist of all excavated material including water removed from excavations by either pumping or drilling tools.

If unstable, caving or sloughing soils are encountered, stabilize excavations with clean watertight steel casing. Steel casings may be either sectional type or one continuous corrugated or non-corrugated piece. Provide casings of ample strength to withstand handling and driving stresses and the pressures imposed by concrete, earth or backfill. Use steel casings with an outside diameter equal to the hole size and a minimum wall thickness of 1/4 inch.

Before placing concrete, check the water inflow rate in the excavation after any pumps have been removed. If the inflow rate is less than 6" per half hour, remove any water and free fall the concrete into the excavation. Ensure that concrete flows completely around the pile. If the water inflow rate is greater than 6" per half hour, propose and obtain approval of the concrete placement procedure before placing concrete.

Center the pile in the excavation and fill the excavation with Class A concrete in accordance with Section 1000 of the *Standard Specifications* except as modified herein. Provide concrete with a slump of 6 to 8 inches. Use an approved high-range water reducer to achieve this slump. Place concrete in a continuous manner to the bottom of shoring or the elevations shown on the accepted submittals. Fill the remainder of the excavation with a lean sand grout and remove all casings.

(B) Temporary MSE Walls

The Engineer may require a wall preconstruction meeting to discuss the construction and inspection of the temporary MSE walls. If required, conduct the meeting with the Site

Superintendent, the Resident or Bridge Maintenance Engineer, the Bridge Construction Engineer and the Geotechnical Operations Engineer before beginning wall construction.

Perform all necessary clearing and grubbing in accordance with Section 200 of the *Standard Specifications*. Excavate as necessary as shown on the plans or accepted submittals. Notify the Engineer when foundation excavation is complete. Do not place shoring backfill or first reinforcement layer until obtaining approval of the excavation depth and foundation material.

If applicable, install foundations located within the reinforced zone in accordance with the plans or accepted submittals.

Erect and maintain facings and forms as shown on the plans or accepted submittals. Stagger vertical joints of facings and forms to create a running bond when possible unless shown otherwise on the plans or accepted submittals.

Place facings and forms as near to vertical as possible with no negative batter. Construct temporary MSE walls with a vertical and horizontal tolerance of 3" when measured with a 10 ft straight edge and an overall vertical plumbness (batter) and horizontal alignment of less than 6".

Place reinforcement at locations and elevations shown on the plans or accepted submittals and in slight tension free of kinks, folds, wrinkles or creases. Repair or replace any damaged reinforcement. Contact the Engineer when existing or future structures such as foundations, pavements, pipes, inlets or utilities will interfere with reinforcement. To avoid structures, deflect, skew and modify reinforcement.

Do not splice reinforcement in the reinforcement direction (RD), i.e., parallel to the wall face. Seams are allowed in the cross-reinforcement direction (CRD). Bond or sew adjacent reinforcing fabric together or overlap fabric a minimum of 18" with seams oriented perpendicular to the wall face.

Place shoring backfill in 8 to 10 inch thick lifts and compact in accordance with Subarticle 235-4(C) of the *Standard Specifications*. Use only hand operated compaction equipment within 3 ft of the wall face. Do not damage reinforcement when placing and compacting shoring backfill. End dumping directly on the reinforcement is not permitted. Do not operate heavy equipment on reinforcement until it is covered with at least 10" of shoring backfill. Do not use sheepsfoot, grid rollers or other types of compaction equipment with feet.

Cover reinforcing and retention fabric with at least 3" of shoring backfill. Place top reinforcement layer between 4 and 24 inches below top of wall as shown on the plans or accepted submittals.

Bench temporary MSE walls into the sides of excavations where applicable. If the top of wall is within 5 ft of finished grade, remove top form or facing and incorporate the top reinforcement layer into the fill when placing fill in front of the wall. Temporary MSE walls remain in place permanently unless required otherwise.

Measurement and Payment

No payment will be made for *Temporary Shoring*. All work done for temporary shoring will be considered incidental to the construction of the project. This will include all labor, tools, equipment, materials and all incidentals necessary to design and install the temporary shoring and complete the work as described in this provision.

FALSEWORK AND FORMWORK

2.0 **Description**

Use this Special Provision as a guide to develop temporary works submittals required by the Standard Specifications or other provisions; no additional submittals are required herein. Such temporary works include, but are not limited to, falsework and formwork.

Falsework is any temporary construction used to support the permanent structure until it becomes self-supporting. Formwork is the temporary structure or mold used to retain plastic or fluid concrete in its designated shape until it hardens. Access scaffolding is a temporary structure that functions as a work platform that supports construction personnel, materials, and tools, but is not intended to support the structure. Scaffolding systems that are used to temporarily support permanent structures (as opposed to functioning as work platforms) are considered to be falsework under the definitions given. Shoring is a component of falsework such as horizontal, vertical, or inclined support members. Where the term "temporary works" is used, it includes all of the temporary facilities used in bridge construction that do not become part of the permanent structure.

Design and construct safe and adequate temporary works that will support all loads imposed and provide the necessary rigidity to achieve the lines and grades shown on the plans in the final structure.

3.0 MATERIALS

Select materials suitable for temporary works; however, select materials that also ensure the safety and quality required by the design assumptions. The Engineer has authority to reject material on the basis of its condition, inappropriate use, safety, or nonconformance with the plans. Clearly identify allowable loads or stresses for all materials or manufactured devices on the plans. Revise the plan and notify the Engineer if any change to materials or material strengths is required.

(4-1-11)

4.0 **DESIGN REQUIREMENTS**

A. Working Drawings

Provide working drawings for items as specified in the contract, or as required by the Engineer, with design calculations and supporting data in sufficient detail to permit a structural and safety review of the proposed design of the temporary work.

On the drawings, show all information necessary to allow the design of any component to be checked independently as determined by the Engineer.

When concrete placement is involved, include data such as the drawings of proposed sequence, rate of placement, direction of placement, and location of all construction joints. Submit the number of copies as called for by the contract.

When required, have the drawings and calculations prepared under the guidance of, and sealed by, a North Carolina Registered Professional Engineer who is knowledgeable in temporary works design.

If requested by the Engineer, submit with the working drawings manufacturer's catalog data listing the weight of all construction equipment that will be supported on the temporary work. Show anticipated total settlements and/or deflections of falsework and forms on the working drawings. Include falsework footing settlements, joint take-up, and deflection of beams or girders. Falsework hangers that support concentrated loads and are installed at the edge of thin top flange concrete girders (such as bulb tee girders) shall be spaced so as not to exceed 75% of the manufacturer's stated safe working load. Use of dual leg hangers (such as Meadow Burke HF-42 and HF-43) are not allowed on concrete girders with thin top flanges. Design the falsework and forms supporting deck slabs and overhangs on girder bridges so that there will be no differential settlement between the girders and the deck forms during placement of deck concrete.

When staged construction of the bridge deck is required, detail falsework and forms for screed and fluid concrete loads to be independent of any previous deck pour components when the mid-span girder deflection due to deck weight is greater than ³/₄".

Note on the working drawings any anchorages, connectors, inserts, steel sleeves or other such devices used as part of the falsework or formwork that remains in the permanent structure. If the plan notes indicate that the structure contains the necessary corrosion protection required for a Corrosive Site, epoxy coat, galvanize or metalize these devices. Electroplating will not be allowed. Any coating required by the Engineer will be considered incidental to the various pay items requiring temporary works.

Design falsework and formwork requiring submittals in accordance with the 1995 AASHTO *Guide Design Specifications for Bridge Temporary Works* except as noted herein.

1. Wind Loads

Table 2.2 of Article 2.2.5.1 is modified to include wind velocities up to 110 mph (177 km/hr). In addition, Table 2.2A is included to provide the maximum wind speeds by county in North Carolina.

Height Zone	Pressure	,	a) for Indica mph (km/hr		Velocity,
feet (m) above ground	70	80	90	100	110
	(112.7)	(128.7)	(144.8)	(160.9)	(177.0)
0 to 30 (0 to 9.1)	15	20	25	30	35
	(0.72)	(0.96)	(1.20)	(1.44)	(1.68)
30 to 50 (9.1 to 15.2)	20	25	30	35	40
	(0.96)	(1.20)	(1.44)	(1.68)	(1.92)
50 to 100 (15.2 to 30.5)	25	30	35	40	45
	(1.20)	(1.44)	(1.68)	(1.92)	(2.15)
over 100 (30.5)	30	35	40	45	50
	(1.44)	(1.68)	(1.92)	(2.15)	(2.39)

 Table 2.2 - Wind Pressure Values

2. Time of Removal

The following requirements replace those of Article 3.4.8.2.

Do not remove forms until the concrete has attained strengths required in Article 420-16 of the Standard Specifications and these Special Provisions.

Do not remove forms until the concrete has sufficient strength to prevent damage to the surface.

Table 2.2A - Stead	v State Maximum	Wind Speeds by	Counties in Nort	h Carolina

COUNTY	25 YR (mph) (km/hr)	COUNTY	25 YR (mph) (km/hr)	COUNTY	25 YR (mph) (km/hr)
Alamance	70 (112.7)	Franklin	70 (112.7)	Pamlico	100 (160.9)
Alexander	70 (112.7)	Gaston	70 (112.7)	Pasquotank	100 (160.9)
Alleghany	70 (112.7)	Gates	90 (144.8)	Pender	100 (160.9)
Anson	70 (112.7)	Graham	80 (128.7)	Perquimans	100 (160.9)
Ashe	70 (112.7)	Granville	70 (112.7)	Person	70 (112.7)
Avery	70 (112.7)	Greene	80 (128.7)	Pitt	90 (144.8)
Beaufort	100 (160.9)	Guilford	70 (112.7)	Polk	80 (128.7)
Bertie	90 (144.8)	Halifax	80 (128.7)	Randolph	70 (112.7)

90 (144.8)	Harnett	70 (112.7)	Richmond	70 (112.7)
100 (160.9)	Haywood	80 (128.7)	Robeson	80 (128.7)
80 (128.7)	Henderson	80 (128.7)	Rockingham	70 (112.7)
70 (112.7)	Hertford	90 (144.8)	Rowan	70 (112.7)
70 (112.7)	Hoke	70 (112.7)	Rutherford	70 (112.7)
70 (112.7)	Hyde	110 (177.0)	Sampson	90 (144.8)
100 (160.9)	Iredell	70 (112.7)	Scotland	70 (112.7)
110 (177.0)	Jackson	80 (128.7)	Stanley	70 (112.7)
70 (112.7)	Johnston	80 (128.7)	Stokes	70 (112.7)
70 (112.7)	Jones	100 (160.9)	Surry	70 (112.7)
80 (128.7)	Lee	70 (112.7)	Swain	80 (128.7)
70 (112.7)	Lenoir	90 (144.8)	Transylvania	80 (128.7)
90 (144.8)	Lincoln	70 (112.7)	Tyrell	100 (160.9)
80 (128.7)	Macon	80 (128.7)	Union	70 (112.7)
70 (112.7)	Madison	80 (128.7)	Vance	70 (112.7)
90 (144.8)	Martin	90 (144.8)	Wake	70 (112.7)
100 (160.9)	McDowell	70 (112.7)	Warren	70 (112.7)
80 (128.7)	Mecklenburg	70 (112.7)	Washington	100 (160.9)
100 (160.9)	Mitchell	70 (112.7)	Watauga	70 (112.7)
110 (177.0)	Montgomery	70(112.7)	Wayne	80 (128.7)
70 (112.7)	Moore	70 (112.7)	Wilkes	70 (112.7)
70 (112.7)	Nash	80 (128.7)	Wilson	80 (128.7)
90 (144.8)	New Hanover	100 (160.9)	Yadkin	70 (112.7)
70 (112.7)	Northampton	80 (128.7)	Yancey	70 (112.7)
80 (128.7)	Onslow	100 (160.9)		
70 (112.7)	Orange	70 (112.7)		
	100 (160.9) 80 (128.7) 70 (112.7) 70 (112.7) 70 (112.7) 100 (160.9) 110 (177.0) 70 (112.7) 70 (112.7) 70 (112.7) 80 (128.7) 70 (112.7) 90 (144.8) 80 (128.7) 70 (112.7) 90 (144.8) 100 (160.9) 80 (128.7) 100 (160.9) 110 (177.0) 70 (112.7) 90 (144.8) 100 (160.9) 110 (177.0) 70 (112.7) 90 (144.8) 70 (112.7) 90 (144.8) 70 (112.7) 80 (128.7)	100 (160.9)Haywood80 (128.7)Henderson70 (112.7)Hertford70 (112.7)Hoke70 (112.7)Hyde100 (160.9)Iredell110 (177.0)Jackson70 (112.7)Johnston70 (112.7)Jones80 (128.7)Lee70 (112.7)Jenoir90 (144.8)Lincoln80 (128.7)Macon70 (112.7)Madison90 (144.8)Martin100 (160.9)McDowell80 (128.7)Mecklenburg100 (160.9)Mitchell110 (177.0)Montgomery70 (112.7)Nash90 (144.8)New Hanover70 (112.7)Northampton80 (128.7)Onslow	100 (160.9)Haywood80 (128.7)80 (128.7)Henderson80 (128.7)70 (112.7)Hertford90 (144.8)70 (112.7)Hoke70 (112.7)70 (112.7)Hyde110 (177.0)100 (160.9)Iredell70 (112.7)110 (177.0)Jackson80 (128.7)70 (112.7)Johnston80 (128.7)70 (112.7)Jones100 (160.9)80 (128.7)Lee70 (112.7)70 (112.7)Lenoir90 (144.8)90 (144.8)Lincoln70 (112.7)80 (128.7)Macon80 (128.7)70 (112.7)Madison80 (128.7)90 (144.8)Martin90 (144.8)100 (160.9)McDowell70 (112.7)80 (128.7)Mecklenburg70 (112.7)100 (160.9)Mitchell70 (112.7)100 (160.9)Mitchell70 (112.7)70 (112.7)Noore70 (112.7)90 (144.8)New Hanover100 (160.9)70 (112.7)Northampton80 (128.7)90 (144.8)New Hanover100 (160.9)70 (112.7)Nosthampton80 (128.7)	100 (160.9) Haywood 80 (128.7) Robeson 80 (128.7) Henderson 80 (128.7) Rockingham 70 (112.7) Hertford 90 (144.8) Rowan 70 (112.7) Hoke 70 (112.7) Rutherford 70 (112.7) Hyde 110 (177.0) Sampson 100 (160.9) Iredell 70 (112.7) Scotland 110 (177.0) Jackson 80 (128.7) Stanley 70 (112.7) Johnston 80 (128.7) Stokes 70 (112.7) Jones 100 (160.9) Surry 80 (128.7) Lee 70 (112.7) Swain 70 (112.7) Jones 100 (160.9) Surry 80 (128.7) Lee 70 (112.7) Swain 70 (112.7) Lenoir 90 (144.8) Transylvania 90 (144.8) Lincoln 70 (112.7) Tyrell 80 (128.7) Madison 80 (128.7) Vance 90 (144.8) Martin 90 (144.8) Wake 100 (160.9) Mitchell<

B. Review and Approval

The Engineer is responsible for the review and approval of temporary works' drawings.

Submit the working drawings sufficiently in advance of proposed use to allow for their review, revision (if needed), and approval without delay to the work.

The time period for review of the working drawings does not begin until complete drawings and design calculations, when required, are received by the Engineer.

Do not start construction of any temporary work for which working drawings are required until the drawings have been approved. Such approval does not relieve the Contractor of the responsibility for the accuracy and adequacy of the working drawings.

5.0 CONSTRUCTION REQUIREMENTS

All requirements of Section 420 of the Standard Specifications apply.

Construct temporary works in conformance with the approved working drawings. Ensure that the quality of materials and workmanship employed is consistent with that assumed in the design of the temporary works. Do not weld falsework members to any portion of the permanent structure unless approved. Show any welding to the permanent structure on the approved construction drawings.

Provide tell-tales attached to the forms and extending to the ground, or other means, for accurate measurement of falsework settlement. Make sure that the anticipated compressive settlement and/or deflection of falsework does not exceed 1 inch (25 mm). For cast-in-place concrete structures, make sure that the calculated deflection of falsework flexural members does not exceed 1/240 of their span regardless of whether or not the deflection is compensated by camber strips.

A. Maintenance and Inspection

Inspect and maintain the temporary work in an acceptable condition throughout the period of its use. Certify that the manufactured devices have been maintained in a condition to allow them to safely carry their rated loads. Clearly mark each piece so that its capacity can be readily determined at the job site.

Perform an in-depth inspection of an applicable portion(s) of the temporary works, in the presence of the Engineer, not more than 24 hours prior to the beginning of each concrete placement. Inspect other temporary works at least once a month to ensure that they are functioning properly. Have a North Carolina Registered Professional Engineer inspect the cofferdams, shoring, sheathing, support of excavation structures, and support systems for load tests prior to loading.

B. Foundations

Determine the safe bearing capacity of the foundation material on which the supports for temporary works rest. If required by the Engineer, conduct load tests to verify proposed bearing capacity values that are marginal or in other high-risk situations.

The use of the foundation support values shown on the contract plans of the permanent structure is permitted if the foundations are on the same level and on the same soil as those of the permanent structure.

Allow for adequate site drainage or soil protection to prevent soil saturation and washout of the soil supporting the temporary works supports.

STOKES BRIDGE #13

If piles are used, the estimation of capacities and later confirmation during construction using standard procedures based on the driving characteristics of the pile is permitted. If preferred, use load tests to confirm the estimated capacities; or, if required by the Engineer conduct load tests to verify bearing capacity values that are marginal or in other high risk situations.

The Engineer reviews and approves the proposed pile and soil bearing capacities.

6.0 **REMOVAL**

Unless otherwise permitted, remove and keep all temporary works upon completion of the work. Do not disturb or otherwise damage the finished work.

Remove temporary works in conformance with the contract documents. Remove them in such a manner as to permit the structure to uniformly and gradually take the stresses due to its own weight.

7.0 METHOD OF MEASUREMENT

Unless otherwise specified, temporary works will not be directly measured.

8.0 BASIS OF PAYMENT

Payment at the contract unit prices for the various pay items requiring temporary works will be full compensation for the above falsework and formwork.

GROUT FOR STRUCTURE

7-12-07

1.0 DESCRIPTION

This special provision addresses grout for use in structures, including continuous flight auger (CFA) piles, micropiles, soil nail and anchored retaining walls and backfilling crosshole sonic logging (CSL) tubes or grout pockets, shear keys, dowel holes and recesses for cored slabs and box beams. This provision does not apply to grout placed in posttensioning ducts for bridge beams, girders, or decks. Provide grout composed of portland cement, water and at the Contractor's option, fine aggregate and/or pozzolan. If necessary, use set controlling admixtures. Proportion, mix and place grout in accordance with the plans, the applicable section of the *Standard Specifications* or special provision for the application and this provision.

2.0 MATERIALS

Refer to Division 10 of the Standard Specifications:

Item	Article
Portland Cement	1024-1

Water	1024-4
Fine Aggregate	1014-1
Fly Ash	1024-5
Ground Granulated Blast Furnace Slag	1024-6
Admixtures	1024-3

At the Contractor's option, use an approved packaged grout in lieu of the materials above with the exception of the water. Contact the Materials and Tests (M&T) Unit for a list of approved packaged grouts. Consult the manufacturer to determine if the packaged grout selected is suitable for the application and meets the compressive strength and shrinkage requirements.

3.0 REQUIREMENTS

Unless required elsewhere in the Contract, provide non-metallic grout with minimum compressive strengths as follows:

Property	Requirement
Compressive Strength @ 3 days	2500 psi (17.2 MPa)
Compressive Strength @ 28 days	4500 psi (31.0 MPa)

For applications other than micropiles, soil nails and ground anchors, use non-shrink grout with shrinkage of less than 0.15%.

When using approved packaged grout, a grout mix design submittal is not required. Submit grout mix designs in terms of saturated surface dry weights on M&T Form 312U in accordance with the applicable section of the *Standard Specifications* or special provision for the structure. Use an approved testing laboratory to determine the grout mix proportions. Adjust proportions to compensate for surface moisture contained in the aggregates at the time of mixing. Changes in the saturated surface dry mix proportions will not be permitted unless a revised grout mix design submittal is accepted.

For each grout mix design, provide laboratory test results for compressive strength, density, flow and if applicable, aggregate gradation and shrinkage. Submit compressive strength for at least 3 cube and 2 cylinder specimens at the age of 3, 7, 14 and 28 days for a total of at least 20 specimens tested. Perform laboratory tests in accordance with the following:

Property	Test Method
Compressive Strength	AASHTO T106 and T22
Density	AASHTO T133
Flow for Sand Cement Grout	ASTM C939 (as modified below)
Flow for Neat Cement Grout (no fine aggregate)	Marsh Funnel and Cup API RP 13B-1, Section 2.2

Aggregate Gradation for Sand Cement Grout	AASHTO T27
Shrinkage for Non-shrink Grout	ASTM C1090

When testing grout for flow in accordance with ASTM C939, modify the flow cone outlet diameter from $\frac{1}{2}$ to $\frac{3}{4}$ inch (13 to 19 mm).

When grout mix designs are submitted, the Engineer will review the mix designs and notify the Contractor as to their acceptability. Do not use grout mix designs until written acceptance has been received. Acceptance of grout mix designs or use of approved packaged grouts does not relieve the Contractor of responsibility to furnish a product that meets the Contract requirements.

Upon written request from the Contractor, a grout mix design accepted and used satisfactorily on a Department project may be accepted for use on other projects.

4.0 SAMPLING AND PLACEMENT

The Engineer will determine the locations to sample grout and the number and type of samples collected for field and laboratory testing. Use API RP 13B-1 for field testing grout flow and density of neat cement grout. The compressive strength of the grout will be considered the average compressive strength test results of 3 cube or 2 cylinder specimens at 28 days.

Do not place grout if the grout temperature is less than $50^{\circ}F(10^{\circ}C)$ or more than $90^{\circ}F(32^{\circ}C)$ or if the air temperature measured at the location of the grouting operation in the shade away from artificial heat is below $40^{\circ}F(4^{\circ}C)$.

Provide grout at a rate that permits proper handling, placing and finishing in accordance with the manufacturer's recommendations unless directed otherwise by the Engineer. Use grout free of any lumps and undispersed cement. Agitate grout continuously before placement.

Control grout delivery so the interval between placing batches in the same component does not exceed 20 minutes. Place grout before the time between adding the mixing water and placing the grout exceeds that in the table below.

ELAPSED TIME FOR PLACING GROUT (with continuous agitation)											
Maximum Elapsed Time											
Air or Grout Temperature Whichever is Higher	No Set Retarding Admixture Used	Set Retarding Admixture Used									
90°F (32°C) or above	30 min.	1 hr. 15 min.									
80°F (27°C) through 89°F (31°C)	45 min.	1 hr. 30 min.									
79°F (26°C) or below	60 min.	1 hr. 45 min.									

5.0 MISCELLANEOUS

Comply with Articles 1000-9 through 1000-12 of the *Standard Specifications* to the extent applicable for grout in lieu of concrete.

HIGH STRENGTH BOLTS

The 2006 Standard Specifications shall be revised as follows:

In Section 440-8(A) - General, revise the third paragraph and insert a new paragraph four, respectively, as follows:

Make sure that plain bolts and washers have a thin coat of lubricant at the time of installation.

Use nuts that are pre-waxed by the producer/supplier prior to shipping to the project.

In Section 440-8(D) – Inspection replace the first sub-paragraph under the third paragraph with the following:

At least once each working day, place 3 calibration sample bolts of the same grade, size, representative length, and conditions as those under inspection in a tension indicating calibration device. Furnish a tension indicating calibration device certified by an approved independent testing lab within 12 calendar months prior to testing the bolts under inspection. The calibration device should be in good working order and provide accuracy within plus or minus 10 percent for the range of loads between 25,000 and 40,000 pounds. Place a washer under the part turned in tightening for each bolt if washers are so used in the structure. If no washer is used make sure that the material abutting the part turned is the same as that used in the structure.

(5-25-10)

CRANE SAFETY

(8-15-05)

Comply with the manufacturer specifications and limitations applicable to the operation of any and all cranes and derricks. Prime contractors, sub-contractors, and fully operated rental companies shall comply with the current Occupational Safety and Health Administration regulations (OSHA).

Submit all items listed below to the Engineer prior to beginning crane operations involving critical lifts. A critical lift is defined as any lift that exceeds 75 percent of the manufacturer's crane chart capacity for the radius at which the load will be lifted or requires the use of more than one crane. Changes in personnel or equipment must be reported to the Engineer and all applicable items listed below must be updated and submitted prior to continuing with crane operations.

Crane Safety Submittal List

- A. <u>Competent Person:</u> Provide the name and qualifications of the "Competent Person" responsible for crane safety and lifting operations. The named competent person will have the responsibility and authority to stop any work activity due to safety concerns.
- **B.** <u>**Riggers:**</u> Provide the qualifications and experience of the persons responsible for rigging operations. Qualifications and experience should include, but not be limited to, weight calculations, center of gravity determinations, selection and inspection of sling and rigging equipment, and safe rigging practices.
- C. <u>Crane Inspections:</u> Inspection records for all cranes shall be current and readily accessible for review upon request.
- D. <u>Certifications:</u> By July 1, 2006, crane operators performing critical lifts shall be certified by NC CCO (National Commission for the Certification of Crane Operators), or satisfactorily complete the Carolinas AGC's Professional Crane Operator's Proficiency Program. Other approved nationally accredited programs will be considered upon request. All crane operators shall also have a current CDL medical card. Submit a list of anticipated critical lifts and corresponding crane operator(s). Include current certification for the type of crane operated (small hydraulic, large hydraulic, small lattice, large lattice) and medical evaluations for each operator.

GROUT FOR STRUCTURE

07

1.0 DESCRIPTION

This special provision addresses grout for use in structures, including continuous flight auger (CFA) piles, micropiles, soil nail and anchored retaining walls and backfilling crosshole sonic logging (CSL) tubes or grout pockets, shear keys, dowel holes and recesses for cored slabs and box beams. This provision does not apply to grout placed in posttensioning ducts for bridge beams, girders, or decks. Provide grout composed of portland cement, water and at the Contractor's option, fine aggregate and/or pozzolan. If necessary, use set controlling admixtures. Proportion, mix and place grout in accordance with the plans, the applicable section of the *Standard Specifications* or special provision for the application and this provision.

2.0 MATERIALS

Refer to Division 10 of the *Standard Specifications*:

Item	Article
Portland Cement	1024-1
Water	1024-4
Fine Aggregate	1014-1
Fly Ash	1024-5
Ground Granulated Blast Furnace Slag	1024-6
Admixtures	1024-3

At the Contractor's option, use an approved packaged grout in lieu of the materials above with the exception of the water. Contact the Materials and Tests (M&T) Unit for a list of approved packaged grouts. Consult the manufacturer to determine if the packaged grout selected is suitable for the application and meets the compressive strength and shrinkage requirements.

3.0 REQUIREMENTS

Unless required elsewhere in the Contract, provide non-metallic grout with minimum compressive strengths as follows:

Property	Requirement
Compressive Strength @ 3 days	2500 psi (17.2 MPa)
Compressive Strength @ 28 days	4500 psi (31.0 MPa)

7-12-

For applications other than micropiles, soil nails and ground anchors, use non-shrink grout with shrinkage of less than 0.15%.

When using approved packaged grout, a grout mix design submittal is not required. Submit grout mix designs in terms of saturated surface dry weights on M&T Form 312U in accordance with the applicable section of the *Standard Specifications* or special provision for the structure. Use an approved testing laboratory to determine the grout mix proportions. Adjust proportions to compensate for surface moisture contained in the aggregates at the time of mixing. Changes in the saturated surface dry mix proportions will not be permitted unless a revised grout mix design submittal is accepted.

For each grout mix design, provide laboratory test results for compressive strength, density, flow and if applicable, aggregate gradation and shrinkage. Submit compressive strength for at least 3 cube and 2 cylinder specimens at the age of 3, 7, 14 and 28 days for a total of at least 20 specimens tested. Perform laboratory tests in accordance with the following:

Property	Test Method
Compressive Strength	AASHTO T106 and T22
Density	AASHTO T133
Flow for Sand Cement Grout	ASTM C939 (as modified
	below)
Flow for Neat Cement Grout	Marsh Funnel and Cup
(no fine aggregate)	API RP 13B-1, Section 2.2
Aggregate Gradation for Sand Cement Grout	AASHTO T27
Shrinkage for Non-shrink Grout	ASTM C1090

When testing grout for flow in accordance with ASTM C939, modify the flow cone outlet diameter from $\frac{1}{2}$ to $\frac{3}{4}$ inch (13 to 19 mm).

When grout mix designs are submitted, the Engineer will review the mix designs and notify the Contractor as to their acceptability. Do not use grout mix designs until written acceptance has been received. Acceptance of grout mix designs or use of approved packaged grouts does not relieve the Contractor of responsibility to furnish a product that meets the Contract requirements.

Upon written request from the Contractor, a grout mix design accepted and used satisfactorily on a Department project may be accepted for use on other projects.

4.0 SAMPLING AND PLACEMENT

The Engineer will determine the locations to sample grout and the number and type of samples collected for field and laboratory testing. Use API RP 13B-1 for field testing grout flow and density of neat cement grout. The compressive strength of the grout will be

considered the average compressive strength test results of 3 cube or 2 cylinder specimens at 28 days.

Do not place grout if the grout temperature is less than $50^{\circ}F(10^{\circ}C)$ or more than $90^{\circ}F(32^{\circ}C)$ or if the air temperature measured at the location of the grouting operation in the shade away from artificial heat is below $40^{\circ}F(4^{\circ}C)$.

Provide grout at a rate that permits proper handling, placing and finishing in accordance with the manufacturer's recommendations unless directed otherwise by the Engineer. Use grout free of any lumps and undispersed cement. Agitate grout continuously before placement.

Control grout delivery so the interval between placing batches in the same component does not exceed 20 minutes. Place grout before the time between adding the mixing water and placing the grout exceeds that in the table below.

ELAPSED TIME FOR PLACING GROUT (with continuous agitation)										
	Maximum	Elapsed Time								
Air or Grout Temperature Whichever is Higher	No Set Retarding Admixture Used	Set Retarding Admixture Used								
90°F (32°C) or above	30 min.	1 hr. 15 min.								
80°F (27°C) through 89°F (31°C)	45 min.	1 hr. 30 min.								
79°F (26°C) or below	60 min.	1 hr. 45 min.								

5.0 MISCELLANEOUS

Comply with Articles 1000-9 through 1000-12 of the *Standard Specifications* to the extent applicable for grout in lieu of concrete.

HIGH STRENGTH BOLTS

In Section 440-8(A) of the Standard Specifications, revise the third paragraph and insert a new paragraph four, respectively, as follows:

"Make sure that plain bolts and washers have a thin coat of lubricant at the time of installation."

"Use nuts that are pre-waxed by the producer/supplier prior to shipping to the project."

(11-17-06)

PRESTRESSED CONCRETE MEMBERS

(4-02-07)

The 2006 Standard Specifications shall be revised as follows:

In Section 1078-1 "General" of the Standard Specifications, add the following after the second paragraph:

(A) Producer Qualification

Producers of precast, prestressed concrete members are required to establish proof of their competency and responsibility in accordance with the Precast/Prestressed Concrete Institute's (PCI) Plant Certification Program in order to perform work for the project. Certification of the manufacturing plant under the PCI program and submission of proof of certification to the State Materials Engineer is required prior to beginning fabrication. Maintain certification

at all times while work is being performed for the Department. Submit proof of certification following each PCI audit to the State Materials Engineer for continued qualification. These same requirements apply to producers subcontracting work from the producer directly employed by the Contractor.

Employ producers PCI certified in Product Group B, Bridge Products, and in one of the appropriate categories as listed below:

- B2 Prestressed Miscellaneous Bridge Products: Includes solid piles, sheet piles and bent caps.
- B3 Prestressed Straight-Strand Bridge Members: Includes all box beams, cored slabs, straight-strand girders and bulb-tees, bridge deck panels, hollow piles, prestressed culverts and straight strand segmental components.
- B4 Prestressed Deflected-Strand Bridge Members: Includes deflected strand girders and bulb-tees, haunched girders, deflected strand segmental superstructure components and other post-tensioned elements.

Categories for other elements will be as required by the project special provision or plans.

ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS (6-11-07)

1.0 GENERAL

Installation and Testing of Adhesively anchored anchor bolts and dowels shall be in accordance with Section 420-13, 420-21 and 1081-1 of the Standard Specifications except as modified in this provision.

2.0 INSTALLATION

Installation of the adhesive anchors shall be in accordance with manufacturer's recommendations and shall occur when the concrete is above 40 degrees Fahrenheit and has reached its 28 day strength.

The anchors shall be installed before the adhesive's initial set ('gel time').

3.0 FIELD TESTING

Replace the third paragraph of Section 420-13 (C) with the following:

"In the presence of the Engineer, field test the anchor bolt or dowel in accordance with the test level shown on the plans and the following:. <u>Level One Field testing</u>: Test a minimum of 1 anchor but not less than 10% of all anchors to 50% of the yield load shown on the plans. If less than 60 anchors are to be installed, install and test the required number of anchors prior to installing the remaining anchors. If more than 60 anchors are to be installed, test the first 6 anchors prior to installing the remaining anchors.

<u>Level Two Field testing</u>: Test a minimum of 2 anchors but not less than 10% of the all anchors to 80% of the yield load shown on the plans. If less than 60 anchors are to be installed, install and test the required number of anchors prior to installing the remaining anchors. If more than 60 anchors are to be installed, test the first 6 anchors prior to installing the remaining anchors, then test 10% of the number in excess of 60 anchors.

Testing should begin only after the Manufacturer's recommended cure time has been reached. For testing, apply and hold the test load for three minutes. If the jack experiences any drop in gage reading, the test must be restarted. For the anchor to be deemed satisfactory, the test load must be held for three minutes with no movement or drop in gage reading."

4.0 REMOVAL AND REPLACEMENT OF FAILED TEST SPECIMENS:

Remove all anchors and dowels that fail the field test without damage to the surrounding concrete. Redrill holes to remove adhesive bonding material residue and clean the hole in accordance with specifications. For reinstalling replacement anchors or dowels, follow the

same procedures as new installations. Do not reuse failed anchors or dowels unless approved by the Engineer.

5.0 USAGE

The use of adhesive anchors for overhead installments is not permitted without written permission from the Engineer.

6.0 BASIS OF PAYMENT

No separate measurement or payment will be made for furnishing, installing, and testing anchor bolts/dowels. Payment at the contract unit prices for the various pay items will be full compensation for all materials, equipment, tools, labor, and incidentals necessary to complete the work.

STOKES BRIDGE #13

STANDARD SPECIAL PROVISION

ERRATA

(7-21-09)

Revise the Standard Specifications for Roads and Structures July 2006 on all projects as follows:

Division 1

Page 1-1, replace AREA - American Railway Engineering Association with American Railway Engineering and Maintenance of Way Association.

Page 1-7, remove -L- in middle of page after INVITATION TO BID and before LABORATORY.

Page 1-25, 102-16(R), move 2nd paragraph to left margin. It is not a part of this subarticle, but part of the entire article.

Division 2

Page 2-9, Subarticle 225-1(C), 1^{st} paragraph, 2^{nd} line, last word, add a "d" to make the word grade become *graded*.

Page 2-15, Subarticle 226-3, 5th paragraph, first line, replace the word *in* with the word *is*.

Page 2-23, Subarticle 235-4(B)(9), at the end of the sentence, replace finished greater with finished *grade*.

Page 2-28, Article 260-3, First paragraph, second line, remove the word foot.

Division 3

Page 3-13, Article 340-4, Second paragraph, change Flowable Backfill to Flowable Fill

Division 4

Page 4-29, Article 420-13(A) Description, change reference from Section 1082 to Article 1081-6.

Page 4-40 Subarticle 420-17(F) first line, change Subarticle 420-17(B) to (B) herein.

Page 4-70, Article 442-13(B) Second sentence, change SSPC Guide 6I to SSPC Guide 6.

Pages 4-72, 4-74, 4-76, at the top of the page, substitute the heading Section 452 with Section 450.

Page 4-79, at the top of the page, substitute the heading Section 450 with Section 452

Page 4-80, change 452-7 to 452-6 at the top of the page.

Page 4-80, change Pay Item ____Steel Pile Retaining Walls, to *Sheet* Pile Retaining Walls.

Page 4-88, 462-4, Title, Replace last word Measurement with the word PAYMENT

Division 5

Page 5-8, Article 501-15 Measurement and Payment, delete the 4th paragraph that begins The quantity of lime, measured as provided ...

Z-4

Page 5-14, Article 520-11 Measurement and Payment, first paragraph, second line, delete will be.

Division 6

Page 6-3, Article 600-9, 2nd Paragraph on this page, replace 818-5 with 818-4.

Pages 6-30 and 31, Subarticle 610-3(A)(13) Move 2 paragraphs from the margin to the right under the number (13).

Page 6-43, Article 610-8, 4th paragraph, remove the first the

Page 6-44, 2nd full paragraph, 1st sentence, delete the first *and* and add *transverse* just before cross-slope control.

Page 6-51, at the top of the page, add 610-14 on the same line, and just before the heading MAINTENANCE.

Page 6-53, Article 620-4 sixth paragraph, second line; the word that should be *which*.

Page 6-66, title, Replace EXISTNG with EXISTING

Page 6-66, Article 657-1, Description, first sentence, replace PS/AR (hot-poured rubber asphalt with *hot applied joint sealer*.

Page 6-66, Article 657-2, replace PS/AR (Hot-Poured Rubber Asphalt with the following:

Item	Section
Hot Applied Joint Sealer	1028-2

Page 6-67, at the top of the page, substitute the heading Section 654 with Section 657.

Page 6-67, Article 657-3 Construction Methods, 2nd paragraph, replace PS/AR sealant with *hot applied joint sealer*.

Page 6-71, 660-9(B)(1), Replace the first sentence of the first paragraph with the following:

Using the quantities shown in *Table 660-1*, apply asphalt material to the existing surface followed by an application of No. 78 M or lightweight aggregate.

Page 6-89; Add a period at the end of the last sentence at the bottom of the page.

Page 6-90, Article 663-5, first paragraph, first sentence, change 50oF to $50^{\circ}F$; third paragraph, fourth sentence change 325oF to $325^{\circ}F$.

Division 7

Page 7-12, at the top of the page, substitute the heading Section 710 with Section 700.

Page 7-15, Article 710-9, 4th paragraph, last line, change 710-11(B) to 710-10(B).

Division 8

Page 8-13, Article 808-3, 4th Paragraph, third line, replace Eexcavation with *Excavation*

Page 8-35, Article 848-2, Item: Replace Cncrete with Concrete

Division 9

Page 9-2, add **901-3** just before CONSTRUCTION METHODS

Division 10

Page 10-12, near bottom of page add (C) before Proportioning and Mixing of Modified Compositions, which should be bold type.

Page 10-28, at the top of the page, substitute Section 1006 for 1005.

Page 10-54, Subarticle 1018-2A), First line, substitute (B) for II, third line, substitute (B)(2) for II-b.

Pages 10-56, 10-58, 10-60 at the top of the page, substitute Section 1018 with Section 1020.

Page 10-84, Table 1042-1, Class 2, Maximum, change from 23r to 23.

Page 10-84, Article 1042-2 Testing, last sentence, replace the word alterations with the word *cycles*.

Page 10-100, Table 1056-1, replace on the line for Trapezoidal Tear Strength:

Type 1	Type 2	Typ	be 3	Type 4		
		Class A	Class B	Soil Stabilization		
45 lb	75 lb			75 lb		

Page 10-116, Subarticle 1070-10, first paragraph, second sentence, add *or* just before cold-forged sleeve.

Pages 10-136 through 10-147, at the top of the page, substitute Section 1074 with Section 1072.

Page 10-157, Article 1077-11, first paragraph, change the reference from Subarticle 420-18(B) to Subarticle 420-17(B).

Page 10-200, Subarticle 1080-14(B), change reference to ASTM D3359

Page 10-211, at the top of the page, substitute Section 1081 with Section 1082.

Page 10-229, add 1088-6 BLANK on the line above 1088-7 TUBULAR MARKERS.

Page 10-244, add **1089-10** *BLANK* and **1089-11** *BLANK* on the lines just above 1089-12 FLAGGER.

Page 10-272, delete Article 1098-6 in its entirety. Renumber Articles 1098-7 through 1098-17 as Articles 1098-6 through 1098-16 consecutively.

Division 12

Page 12-21 Add 1266-2 just before the heading MATERIALS.

Division 14

Page 14-33, Article 1413-6, first paragraph, first sentence, first line, replace made with paid for.

Division 15

- □ Page 15-2 add 1500-4 just before the heading WEEKEND, NIGHT AND HOLIDAY WORK.
- □ Page 15-4, Subarticle 1505-3(A)(2), replace the 2nd line with the following: *Provide* shielding or shoring as required under Section 150 or as required elsewhere in the contract.
- □ Page 15-5, add *1505-6* on the same line and just before the heading MEASUREMENT AND PAYMENT. (Remove the period after PAYMENT.)
- □ Page 15-6, Article 1505-6(3), delete *in Section 1175* and replace it with *elsewhere in the contract*.
- Page 15-8, add 1510-4 on the same line and just before the heading MEASUREMENT AND PAYMENT.
- □ Page 15-10, substitute **BLANK** for CONSTRUCTION REQUIREMENTS on the same line and just before 1515-4.
- □ Page 15-10, substitute CONSTRUCTION REQUIREMENTS for General Requirements
- □ Page 15-10, Article 1515-4, add (*D*) just before the bolded Fire Hydrants.
- □ Page 15-13, Article 1520-3, 8th paragraph, add *pipe* after diameter.
- □ Page 15-22, add *1540-3* on the same line and just before the heading CONSTRUCTION REQUIREMENTS.
- □ Page 15-28, Replace 1550-6 METHOD OF MEASUREMENT with *MEASUREMENT* AND PAYMENT.

Division 16

□ Page 16-12, Subarticle 1632-1(C) ¹/₄ Inch hardware cloth, change the minimum width from 24 inches to 48 inches.

Division 17

- □ Page 17-19, Subarticle 1725-2 Material, Second paragraph, change Article 1098-7 to 1098-8
- □ Page 17-20, Subarticle 1726-2 Material, Second paragraph, change Article 1098-8 to 1098-9

END

GEOTECHNICAL ATTACHMENT A

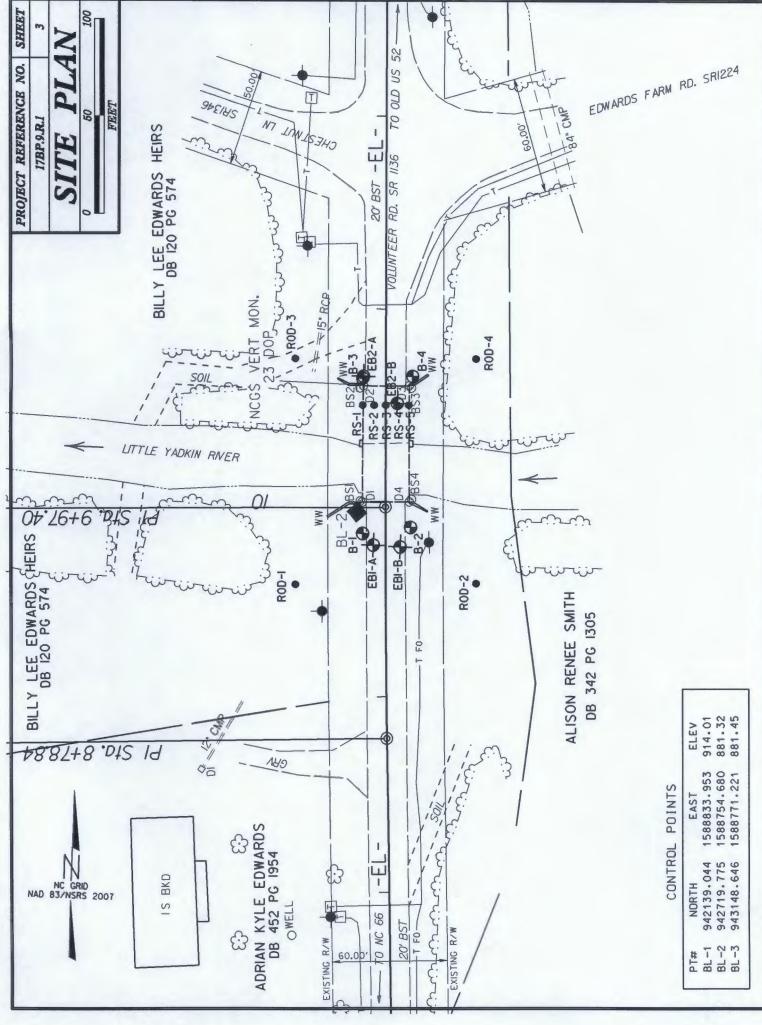
The following Geotechnical Bore Holes Sections are for information only and are not a part of this contract. These information are for investigation only and no accuracy is implied or guaranteed. No claim will be allowed as a result of the use of this information.

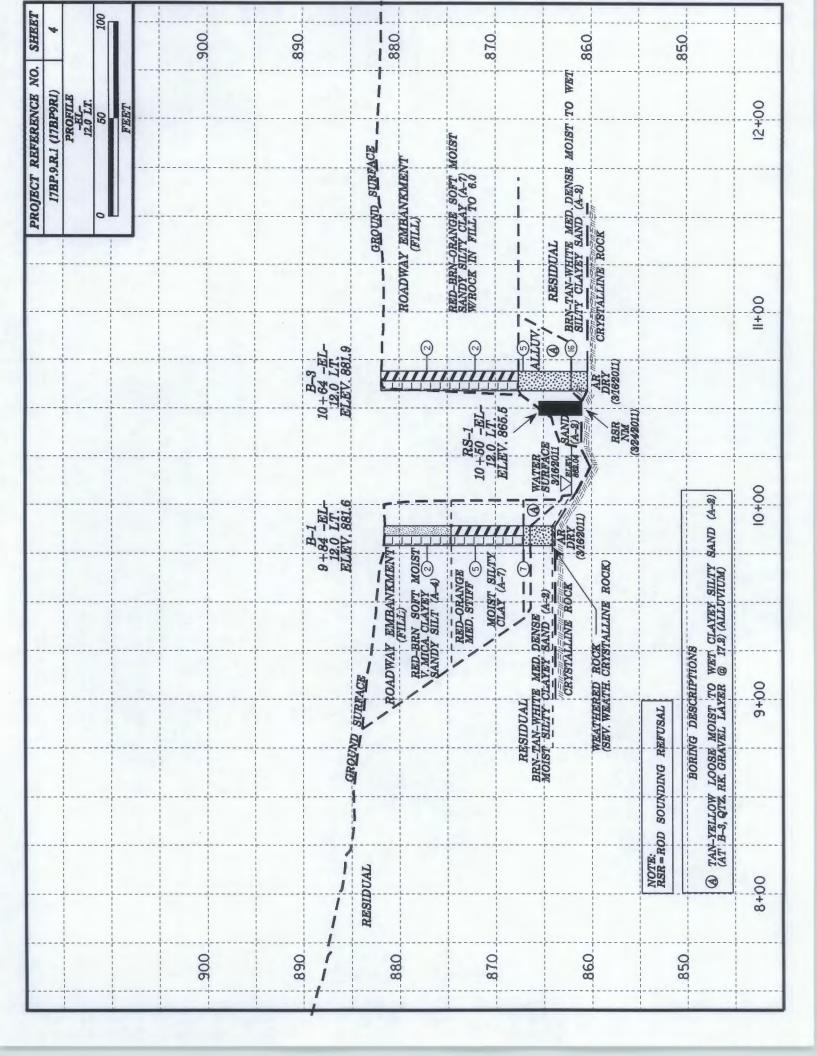
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2		-	C.L. SMITH
3 4-5	SITE PLAN PROFILE(S)	-	C.C. MURRAY
6-7 8-28	CROSS SECTION(S) BORE LOG & CORE REPORT(S)		J.E. ESTEP
29	SAMPLES	-	M.R. MOORE
30-31	CORE PHOTOS	-	
		-	
		INVESTIGATED B	Y J.E. BEVERLY
		CHECKED BY	C.B. LITTLE
		SUBMITTED BY_	C.B. LITTLE
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GENER/ SILT-C MATER: (CDHES	LAY IAL		VERY SO SOFT MEDIUM STIFF VERY ST HARD	2 TO 4 STIFF 4 TO B 8 TO 15					<0.25 0.25 TO 0 0.5 TO 1. 1 TO 2 2 TD 4 >4	.Ø	INFERRED SOIL I	LINE BOUNDARY CTION OF		MONITORING WE PIEZOMETER INSTALLATION SLOPE INDICATO INSTALLATION CONE PENETROM	DR	
U.S. STD. SH				4 10	46	-	60 20 0.25 0.0						•	SOUNDING ROD		
BOULDE (BLOR.)	R CO	BBLE COB.)	GR	AVEL GR.) 2.0	COAL	rse ND L SD.)	FIN SAN (F 19 0,25	E	SELT (SL.)	CLAY (CL.)	AR - AUGER REFUSAL BT - BORING TERMINATED CL CLAY CPT - CONE PENETRATION		ABBREV MED MEDIL MICA MICA MOD MODE NP - NON PL	CEQUS	VST - VANE WEA WEAT 7 - UNIT N 7 - DRY U	FIGHT
SIZE I	NL 12	71	3		0005	1 4 77	ONL OF	TEDMC			CSE COARSE OMT - DILATOMETER TEST		ORG ORGAN			ABBREVIATIONS
	MOISTURE S	SCALE		URE - C FIELD MC DESCRIF	DISTURE				DISTURE DE	SCRIPTION	DPT - DYNAMIC PENETRAT • - VOID RATIO F - FINE			DLITIC SANDY	S - BULK SS - SPLIT ST - SHELB	SPOON
	LIQUID	I PMT	T	- SATURI (SAT.				LIQUID; VEF .OW THE GI			FOSS FOSSILIFEROUS FRAC FRACTURED, FRACT FRAGS FRAGMENTS	URES	SLL - SLICH TCR - TRICC	Tly INE REFUSAL	RS - ROCK RT - RECOM	PACTED TRIAXIAL
PLASTIC RANGE (PD	Τ			- WET	- (W)			DI REQUIRES		то	HL - HIGHLY	UIPMEN	V ~ VERY	N SUBJECT P	RAT	
PLL DM		M MOI	STURE	- MOIST	r - (M)		SOLIDI A	t or Near		MOISTURE		ADVA	CLAY BITS		HAMMER TYPE:	MANUAL
SL	Shrink	AGE L	.IMIT _	- ORY	- (D)			ADDITIONA PTIMUM MC		то	BK-51		6" CONTINUOUS		CORE SIZE:	
				PLA	STIC	ITY	u			-			8º HOLLOW AUG			
				PLASTICI	Y INDE				TRENGTH		- CME-45C	X	TUNG -CARBIDE			
NONPLASTIC	ICITY			Ø- 6-	15			SLI			X CME-550	X		W/ ADVANCER	HAND TOOLS	
MED. PLAST HIGH PLAST		_			DR MOR	_			DIUM IGH		PORTABLE HOIST		TRICONE 2 15	STEEL TEETH	POST HOL	
				or color (-GRAY).			CORE BIT		X SOUNDING	a Rod Ear test

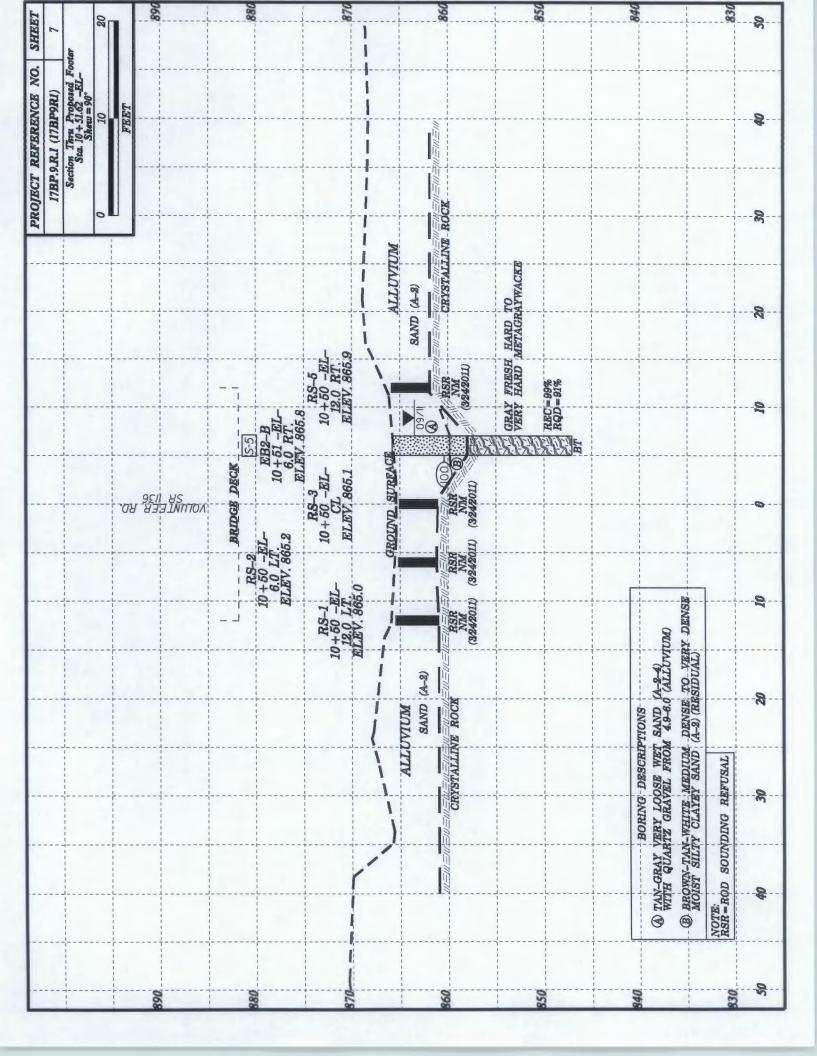
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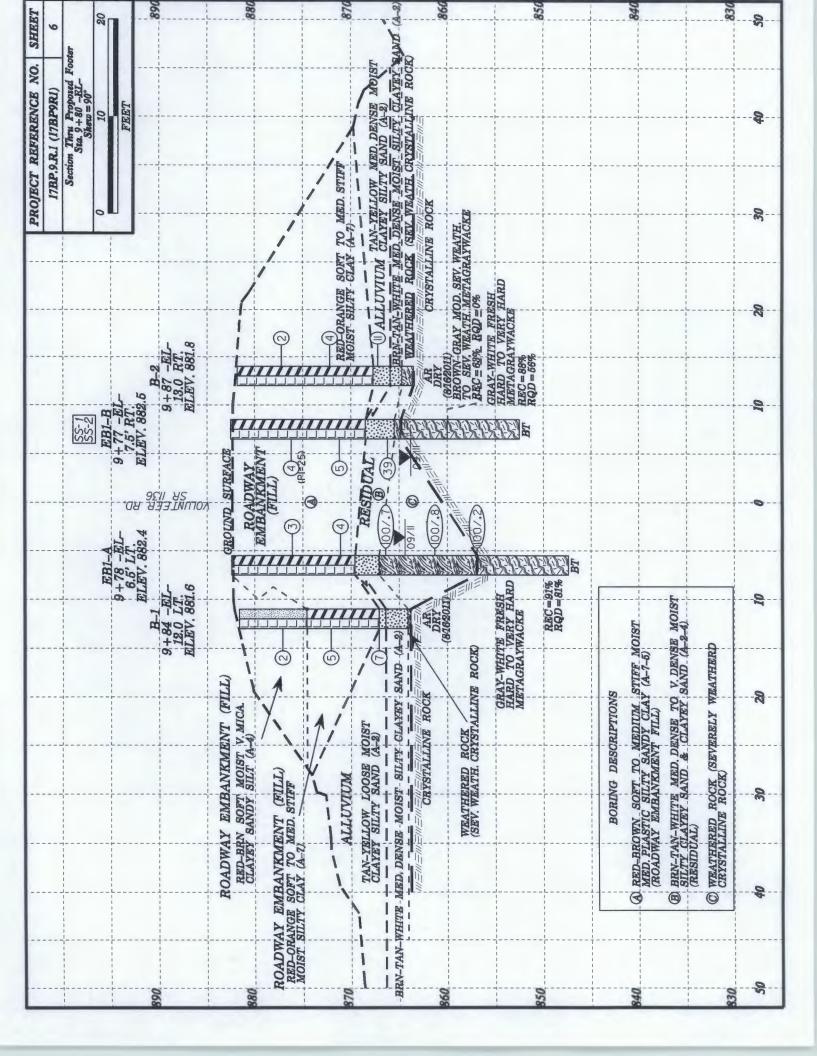
					PROJECT REFERENCE NO.	SHEET NO.		
					17BP.9.R.I (17BP9RI)	2A		
		N	ORTH CAROLINA DEPARTM	ENT OF TRANK	BOBTATION			
		1			SPORTATION			
			DIVISION OF	HIGHWAYS				
			GEOTECHNICAL ENG	INEERING UNI'	Г			
	S	OIL AND	ROCK LEGEND, TERMS,	SYMBOLS, AN	D ABBREVIATIONS			
			ESCRIPTION		TERMS AND DEFINITIONS			
ROCK LINE	INDICATES THE LEV	EL AT WHICH NON-CO.	IF TESTED, WOULD YIELD SPT REFUSAL. AN INFERRED ASTAL PLAIN MATERIAL WOULD YIELD SPT REFUSAL.		AT HAVE BEEN TRANSPORTED BY WATER.			
IN NON-COP	STAL PLAIN MATERI	BY A SPLIT SPOON S AL, THE TRANSITION	AMPLER EQUAL TO OR LESS THAN 0.1 FOOT PER 60 BLOWS. BETWEEN SOIL AND ROCK IS OFTEN REPRESENTED BY A ZONE	AQUIFER - A WATER BEARING I	Formation or strata. CKS That have been derived from sand or that (CONTAIN SAND.		
		Y DIVIDED AS FOLLO	#S:	ARGILLACEOUS - APPLIED TO	ALL ROCKS OR SUBSTANCES COMPOSED OF CLAY MINER	RALS,		
Rock (WR)		NON-COASTAL PLA	IN MATERIAL THAT WOULD YIELD SPT N VALUES > 100 IF TESTED.		RTION OF CLAY IN THEIR COMPOSITION, AS SHALE, SLAT HAT IS UNDER SUFFICIENT PRESSURE TO RISE ABOVE	-		
Crystalline Rock (CR)			GRAIN IGNEOUS AND METAMORPHIC ROCK THAT REFUSAL IF TESTED, ROCK TYPE INCLUDES GRANITE,	GROUND SURFACE.	, BUT WHICH DOES NOT NECESSARILY RISE TO OR ABO			
ION-CRYSTALL	INE	FINE TO COARSE (RAIN METAMORPHIC AND NON-COASTAL PLAIN		Hat contain appreciable amounts of calcium car 5 mixed with soil deposited by gravity on slope			
DASTAL PLAN EDIMENTARY	ROCK	COASTAL PLAIN SE	E, SLATE, SANDSTONE, ETC. DIMENTS CEMENTED INTO ROCK, BUT MAY NOT YIELD K TYPE INCLUDES LIMESTONE, SANDSTONE, CEMENTED	-	LENGTH OF ALL MATERIAL RECOVERED IN THE CORE BAR RESSED AS A PERCENTAGE.	RREL DIVIDED BY TOT		
J /	<u>t t ' r</u>		THERING		GNEOUS ROCK THAT CUTS ACROSS THE STRUCTURE OF	ADJACENT		
	HAMMER OF CRYSTA	LLINE.	ITS MAY SHOW SLIGHT STAINING, ROCK RINGS UNDER		STRATUM OR ANY PLANAR FEATURE IS INCLINED FRO	IM THE		
IV SLLD		OKEN SPECIMEN FACE), Some Joints May Show Thin Clay Coatings IF open, Shine Brightly, Rock Rings Under Hammer Blows IF	THE LINE OF DIP, MEASURED O				
SLIGHT	ROCK GENERALLY F	RESH, JOINTS STAINED S MAY CONTAIN CLAY	AND DISCOLORATION EXTENDS INTO ROCK UP TO . IN GRANITOID ROCKS SOME OCCASIONAL FELDSPAR	SIDES RELATIVE TO ONE ANDT	CTURE ZONE ALONG WHICH THERE HAS BEEN DISPLACED THER PARALLEL TO THE FRACTURE.	MENT OF THE		
MODERATE	SIGNIFICANT PORTIO	ONS OF ROCK SHOW D	RYSTALLINE ROCKS RING UNDER HAMMER BLOWS. ISCOLORATION AND WEATHERING EFFECTS. IN DULL AND DISCOLORED, SOME SHOW CLAY. ROCK HAS	FISSILE - A PROPERTY OF SPLITTING ALONG CLOSELY SPACED PARALLEL PLANES. FLOAT - ROCK FRAGMENTS ON SURFACE NEAR THEIR ORIGINAL POSITION AND DISLODGED FROM				
(MOD.)			SHOWS SIGNIFICANT LOSS OF STRENGTH AS COMPARED		DERING A STREAM, BUILT OF SEDIMENTS DEPOSITED BY	r		
SEVERE	AND DISCOLORED AN	ID A MAJORITY SHOW	R STAINED. IN GRANITOID ROCKS, ALL FELOSPARS DULL KAOLINIZATION. ROCK SHOWS SEVERE LOSS OF STRENGTH		E GEOLOGIC UNIT THAT CAN BE RECOGNIZED AND TRAC	CEO IN		
	IF TESTED, WOULD	VIELD SPT REFUSAL	IST'S PICK, ROCK GIVES "CLUNK" SOUND WHEN STRUCK.	THE FIELD. JOINT - FRACTURE IN ROCK AN	LONG WHICH ND APPRECIABLE MOVEMENT HAS OCCURRE	D.		
SEVERE (SEV.)	IN STRENGTH TO S	TRONG SOIL. IN GRAN	DR STAINED, ROCK FABRIC CLEAR AND EVIDENT BUT REDUCED TOID ROCKS ALL FELOSPARS ARE KAOLINIZED TO SOME DCK USUALLY REMAIN.	LEDGE - A SHELF-LIKE RIDGE	OR PROJECTION OF ROCK WHOSE THICKNESS IS SMALL	l compared to		
		SPT N VALUES > 100	<u>BPF</u> DR STAINED, ROCK FABRIC ELEMENTS ARE DISCERNIBLE BUT		ROCK THAT THINS OUT IN ONE OR MORE DIRECTIONS. Y MARKED WITH SPDTS OF DIFFERENT COLORS.MOTTLI	NG IN		
VENT SEVENE	THE MASS IS EFFE	TIVELY REDUCED TO	SOIL STATUS, WITH ONLY FRACHENTS WE DISCENTIBLE BUT		OR AERATION AND LACK OF GOOD ORAINAGE. NTAINED ABOVE THE NORMAL GROUND WATER LEVEL BY	THE PRESENCE OF		
	VESTIGES OF THE	ORIGINAL ROCK FABRI	REMAIN. IF TESTED, YIELDS SPT N VALUES (100 BPF	INTERVENING IMPERVIOUS STRA	ATUM.			
			ot discernible, or discernible only in small and Y be present as dikes or stringers, saprolite is	ROCK QUALITY DESIGNATION (Formed in place by the Weathering of Rock. <u>ROD</u> - A Measure of Rock Quality Described by to R Greater Than 4 Inches Divideo by the Total Le			
		ROCK	HARDNESS	EXPRESSED AS A PERCENTAGE		NOTH OF CORE RUN		
VERY HARD		CHEO BY KNIFE OR S DWS OF THE GEOLOGI	HARP PICK, BREAKING OF HAND SPECIMENS REDUIRES	SAPROLITE (SAP.) - RESIDUAL : PARENT ROCK.	SOIL THAT RETAINS THE RELIC STRUCTURE OR FABRIC	OF THE		
HARO	CAN BE SCRATCHE	D BY KNIFE OR PICK	ONLY WITH OIFFICULTY. HARD HAMMER BLOWS REQUIRED	RELATIVELY THIN COMPARED	F IGNEOUS ROCK OF APPROXIMATELY UNIFORM THICKN WITH ITS LATERAL EXTENT, THAT HAS BEEN EMPLACED			
MODERATELY	TO DETACH HAND CAN BE SCRATCHE		GOUGES OR GROOVES TO 0.25 INCHES DEEP CAN BE	TO THE BEDOING OR SCHISTO	SITY OF THE INTRUDED ROCKS.			
HARD		RD BLOW OF A GEOLO	GIST'S PICK. HAND SPECIMENS CAN BE DETACHED	SLIP PLANE.	STRIATED SURFACE THAT RESULTS FROM FRICTION A			
Medium Haro	Can be grooved Can be excavate	or Gouged 0.05 inch d in small chips to	es deep by firm pressure of Knife or Pick Point.) peices 1 inch maximum size by hard blows of the	A 140 LB. HAMMER FALLING 3	(PENETRATION RESISTANCE) (SPT) - NUMBER OF BLOWS 0 INCHES REDUIRED TO PRODUCE A PENETRATION OF 1 SPLIT SPOON SAMPLER, SPT REFUSAL IS PENETRATION	FODT INTO SOIL WI		
SOFT		R GOUGED READILY B	y Knife or Pick. Can be excavated in Fragments Ze by moderate blows of a Pick Pdint. Small., Thin	THAN Ø.1 FOOT PER 60 BLOWS STRATA CORE RECOVERY (SREC.).) - Total Length of Strata Material Recovered Div			
VERY	PIECES CAN BE B	ROKEN BY FINGER PR		OF STRATUM AND EXPRESSED A STRATA ROCK DUALITY DESIGNA	TION (SROD) - A MEASURE OF ROCK QUALITY DESCRIBED	BY		
SOFT			I BY FINGER PRESSURE, CAN BE SCRATCHED READILY BY	TOTAL LENGTH OF ROCK SEGME	INTS WITHIN A STRATUM EQUAL TO OR GREATER THAN 4 EXPRESSED AS A PERCENTAGE.	INCHES DIVIDED BY		
FF	ACTURE SPA	CING	BEDDING	TOPSOL (TS.) - SURFACE SOIL	S USUALLY CONTAINING ORGANIC MATTER.			
IERM		PACING	TERM THICKNESS	BENCH MARK: BL-2				
VERY WIDE	3 TO	THAN 19 FEET	THICKLY BEDDED 1.5 - 4 FEET THINLY BEDDED 0.16 - 1.5 FEET	9+94.70 -EL- 14.9 I N 942719.775 E 15		DN: 881.32 F		
CLOSE		O 1 FEET	VERY THINLY BEDDED 0.03 - 0.16 FEET THICKLY LAMINATED 0.008 - 0.03 FEET	NOTES:				
VERY CLO	SE LESS	THAN Ø.16 FEET	THINLY LAMINATED < 0.008 FEET	-				
OR SEDIMENT	ARY ROCKS, INDURAT		RATION G OF THE MATERIAL BY CEMENTING, HEAT, PRESSURE, ETC.	1				
	IABLE	RUBBING N	ITH FINGER FREES NUMEROUS GRAINS;					
		00.000	LOW BY HAMMER DISINTEGRATES SAMPLE.					
	DERATELY INDURATED	BREAKS E	NSILY WHEN HIT WITH HAMMER.					
IND	URATED		E DIFFICULT TO SEPARATE WITH STEEL PROBE; TO BREAK WITH HAMMER.					
EVT	REMELY INDURATED	SHARP HA	MMER BLOWS REQUIRED TO BREAK SAMPLE;					

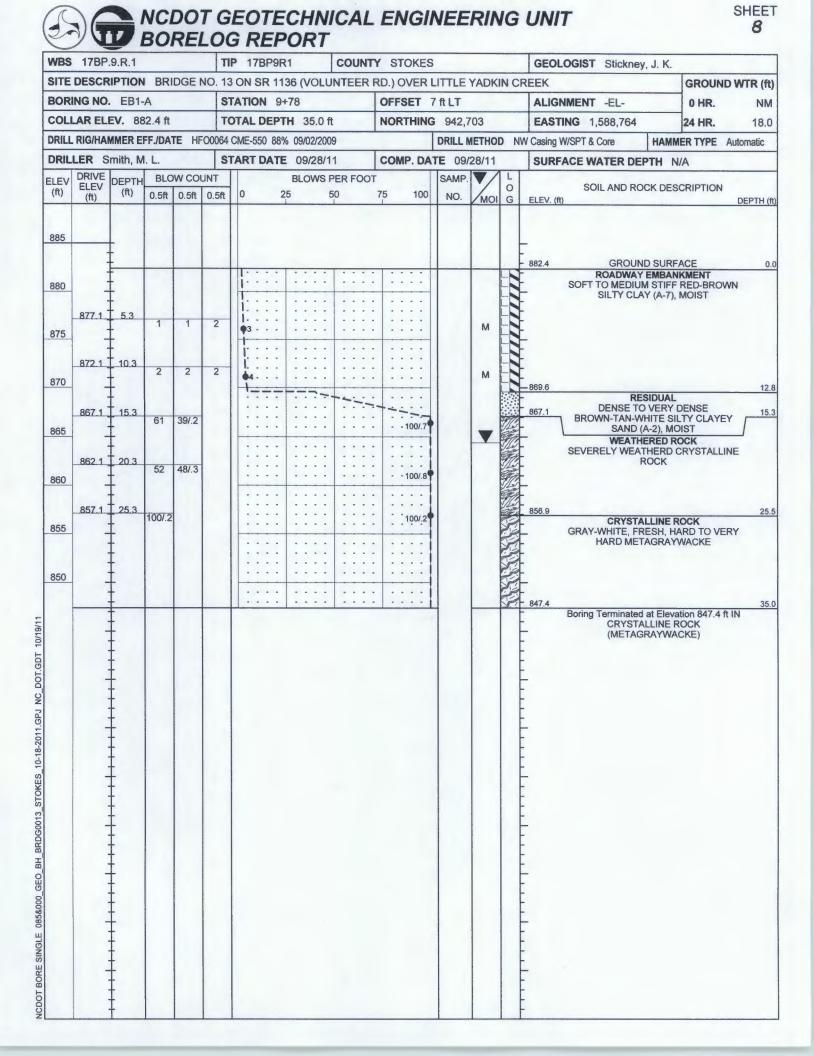




	PROJECT REFERENCE NO. SHEET
300	
890	
RESIDUAL 880	ROADWAY EMBANKAMENT ROADWAY EMBANKAMENT (FILL) RED-ORANGE SOFT TO MED. ST MOIST SILITY CLAY (A-7)
870	RS-5 10+50-EL 12.0 REL ELEV. 865.9
860	SURFACE ARM THE TOP OF ARM THE TOP OF ARM THE TOP OF A TO
850	BORING DESCRIPTIONS BORING DESCRIPTIONS (a) TAN-YELLOW MED. DENSE MOIST CLAYEY SILTY SAND (A-2) (ALLUVIUM) (b) TAN-YELLOW MED. DENSE MOIST CLAYEY SILTY SAND (A-2) (ALLUVIUM) (c) LOOSE SAND (A-2) (ALLUVIUM)
	8+00 11+00 12+00 12+00







NCDOT GEOTECHNICAL ENGINEERING UNIT CORE BORING REPORT



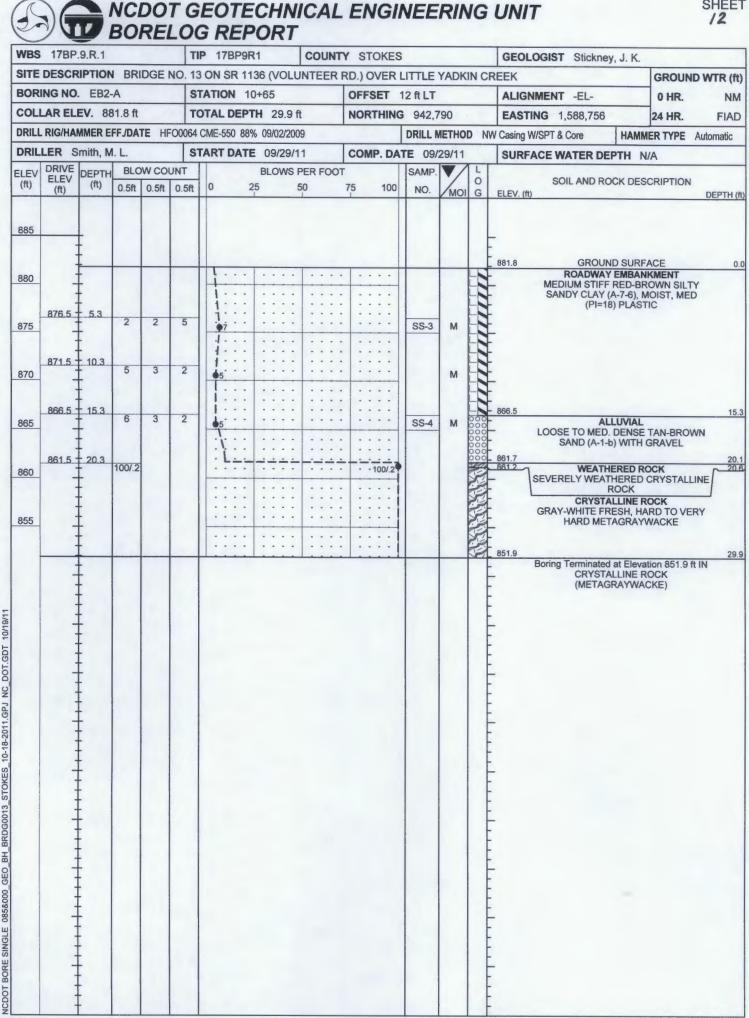
WBS	s	17BP.	9.R.1			1	17BP				Y	TOKES	GEOLOGIST Stickney, J. K.	
SITE	ED	ESCR	IPTION	BR	IDGE NO	. 13 0	N SR	1136 (Va	OLUNT	EER	RD.)	OVER LITTLE YADKIN CR	EEK	GROUND WTR (1
BOR	RIN	G NO.	EB1	A		STAT	TION	9+78			OF	SET 7 ft LT	ALIGNMENT -EL-	OHR. NI
COL	LLA	RELE	EV. 88	32.4 ft		TOT	AL DE	PTH 35	.0 ft		NC	RTHING 942,703	EASTING 1,588,764	24 HR. 18.
DRILI	LR	RIG/HAN	IMER E	FF./DA	TE HFOO	064 CM	E-550 8	38% 09/02	/2009			DRILL METHOD NW	Casing W/SPT & Core HAMM	ER TYPE Automatic
DRIL	LLE	ER S	mith, N	1. L.		STAI	RT DA	TE 09/2	28/11		cc	MP. DATE 09/28/11	SURFACE WATER DEPTH N	/A
COR	RE	SIZE	NO/N	Q		TOT	AL RU	N 9.5 ft						
ELEV		RUN	DEPTH	RUN	DRILL	REC.	JN RQD (ft)	SAMP.	STR REC.	ATA	L	D	ECONTION AND REMARKS	
(ft)	-	(ft)	(ft)	(ft)	(Min/ft)	(ft) %	(ft) %	NO.	(ft) %	(ft) %	G	ELEV. (ft)	ESCRIPTION AND REMARKS	DEPTH
356.9			ALC E										Begin Coring @ 25.5 ft	
855		856.9	25.5	4.6	1:52/1.0	(4.0) 87%	(3.1) 67%		(8.6) 91%	(7.7) 81%		. 856.9 	CRYSTALLINE ROCK SH, HARD TO VERY HARD METAG	RAYWACKE,
	1	852.3 -	- 30.1								2	. WIT	TH CLOSE FRACTURE SPACING	
		-		4.9	2:45/1.0		(4.2)				S.			
850	-	-	-			94%	86%				R	-		
	8	847.4 -	35.0								S.	847.4	d at Elevation 047 4 ft IN ODVOTALL	36
		-	-									Boring Terminate	d at Elevation 847.4 ft IN CRYSTALL (METAGRAYWACKE)	INE RUCK

WBS	17BP.	9.R.1			TI	P 17BP9R	1	COUNT	Y STOKES	5			GEOLOGIST Stickney, J. K.	
SITE	DESCR	IPTION	BR	DGE	NO. 13	ON SR 113	B6 (VOLL	INTEER	RD.) OVER	LITTLE	YADK	IN CF		GROUND WTR (f
	ING NO.					TATION 9+			OFFSET			-	ALIGNMENT -EL-	0 HR. Caved 19.
COL	LAR ELI	EV. 88	32.5 ft		TC	TAL DEPT	H 30.01	t	NORTHING	942,7	703	-	EASTING 1,588,778	24 HR. 18.
DRIL	RIG/HAN	MER E	FF./DA	TE HE	00064	CME-550 88%	09/02/200	9		DRILL	ETHO	D NV	V Casing W/SPT & Core HAM	MER TYPE Automatic
DRIL	LER S	mith, N	I. L.		ST	TART DATE	09/28/1	1	COMP. DA	TE 09/	28/11		SURFACE WATER DEPTH	N/A
ELEV	DRIVE	DEPTH	BLC	wco	UNT		BLOWS	PER FOOT		SAMP.	-	L		
(ft)	(ft)	(ft)	0.5ft	0.5ft	0.5ft	0 25	5	50	75 100	NO.	MOI		SOIL AND ROCK DE	DEPTH
885		-				1		1					882.5 GROUND SUR	
880	-	-				1							SOFT TO MEDIUM STIF	F RED-BROWN
	877.2	5.3				1						13	MED. (PI=25) PI	ASTIC
875	-	-	1	2	2	• 4				SS-1	м			
	-	-				1							-	
	872.2	10.3	2	2	3						м	1		
870	-	-												
	867.2	15.3		-									868.5 RESIDUA	
865	-	-	4	7	32					SS-2	м		MEDIUM DENSE T 865.5 BROWN-TAN-WHITE C	LAYEY SAND 17
	-	-									V		(A-2-4), MOI WEATHERED I	
										1.			GRAY-WHITE SEV CRYSTALLINE	
860	-	-											860.0 CRYSTALLINE BROWN-GRAY MOI	ROCK 22
	-	-											SEVERELY WEATHERED WEATHERED METAG	TO SEVERELY
855	-	_											CRYSTALLINE	ROCK
	-												GRAY-WHITE FRESH, H HARD, METAGRA	
													Boring Terminated at Elev CRYSTALLINE (METAGRAYW,	ROCK

NCDOT GEOTECHNICAL ENGINEERING UNIT CORE BORING REPORT



WBS	5 17	BP.	9.R.1			TIP	17BP	9R1	C	OUNT	YS	OKES GEOLOGIST Stickney, J. K.
SITE	DES	CRI	PTION	BR	IDGE NO	. 13 0	N SR	1136 (VC	DLUNT	EER	RD.)	/ER LITTLE YADKIN CREEK GROUND WTR (fi
BOR	RING	NO.	EB1-	в		STAT	TION	9+77			OF	ET 8 ft RT ALIGNMENT -EL- 0 HR. Caved 19.7
COL	LAR	ELE	V. 88	32.5 ft		TOT	AL DE	PTH 30	.0 ft		NC	HING 942,703 EASTING 1,588,778 24 HR. 18.7
DRILL	L RIG	HAM	MER E	FF./DA	TE HFOO	064 CM	E-550 8	38% 09/02	/2009			DRILL METHOD NW Casing W/SPT & Core HAMMER TYPE Automatic
DRIL	LER	Sr	nith, N	1. L.		STA	RT DA	TE 09/2	28/11		cc	P. DATE 09/28/11 SURFACE WATER DEPTH N/A
COR	E SI	ZE	NO/N	Q		TOT	AL RU	N 12.3	ft			
ELEV	RU		DEPTH	RUN	DRILL	REC.	JN RQD	SAMP.	STR REC.	ATA	LO	
(ft) 864.8	(ft	-v	(ft)	(ft)	(Min/ft)	(ft) %	(ft) %	NO.	(ft) %	(ft) %	G	DESCRIPTION AND REMARKS LEV. (ft) DEPTH (Begin Coring @ 17.7 ft
104.0	864 862	T	20.1	2.4	0:40/1.0	(1.2) 50% (3.6)	(0.0) 0% (0.6)		(3.0) 63%	(0.0) 0%	N.S.S.	64.8 CRYSTALLINE ROCK 17. BROWN-GRAY MODERATELY SEVERELY WEATHERED TO SEVERELY WEATHERED METAGRAYWACKE WITH VERY CLOSE
860	857	4	25.1			72%	12%		(6.6) 88%	(4.2) 56%		60.0 TO CLOSE FRACTURE SPACING 22 CRYSTALLINE ROCK GRAY-WHITE FRESH, HARD TO VERY HARD, METAGRAYWACKE
855		+		4.9	2:01/1.0	(4.8) 98%	(3.6) 73%				ALL.	WITH VERY CLOSE TO CLOSE FRACTURE SPACING
	852	2.5	- 30.0							-	SPI	52.5 Boring Terminated at Elevation 852.5 ft IN CRYSTALLINE ROCK



BH BRDG0013 STOKES 10-18-2011.GPJ NC DOT.GDT 085&000 GEO NCDOT BORE SINGLE SHEET

WBS	17BP.	9.R.1			TIP	17BP	9R1	С	OUNT	YS	TOKES	GEOLOGIST Stickney, J.	К.
SITE	DESCR	IPTION	BRI	DGE NO	. 13 0	N SR	1136 (VC	DLUNT	EER	RD.)	OVER LITTLE YADKIN CR	REEK	GROUND WTR
BORI	NG NO.	EB2-	A		STA	ΓΙΟΝ	10+65			OF	SET 12 ft LT	ALIGNMENT -EL-	O HR.
COLL	AR EL	EV. 88	1.8 ft		TOT	AL DE	PTH 29	.9 ft		NO	RTHING 942,790	EASTING 1,588,756	24 HR. FI
DRILL	RIG/HAI	MMER E	FF./DAT	TE HFOO	064 CM	E-550 8	88% 09/02	/2009			DRILL METHOD NW	Casing W/SPT & Core H.	AMMER TYPE Automati
DRILI	ER S	mith, M	. L.		STAI	RT DA	TE 09/2	9/11		co	MP. DATE 09/29/11	SURFACE WATER DEPTH	N/A
CORE	SIZE	NO/NO	2				N 9.3 ft						
ELEV (ft)	RUN ELEV (ft)	DEPTH (ft)	RUN (ft)	DRILL RATE (Min/ft)	REC. (ft) %	JN RQD (ft)%	SAMP. NO.	STR REC. (ft) %	ATA RQD (ft) %	LOG	D ELEV. (ft)	ESCRIPTION AND REMARKS	DEPT
861.2 860 855	861.2 - 856.7 - 851.9		4.5	2:37/1.0	(4.4) 98% (4.8) 100%	(3.4) 76% (3.2) 67%		(9.2) 99%	(6.6) 71%		861.2 GRAY-WHITE FRE WITH VERY	Begin Coring @ 20.6 ft CRYSTALLINE ROCK ESH, HARD TO VERY HARD ME CLOSE TO CLOSE FRACTURE	TAGRAYWACKE SPACING
												ad at Elevation 851.9 ft IN CRYS (METAGRAYWACKE)	TALLINE ROCK

WBS	17BP.	9.R.1			TI	P 178P9	R1	COUN	TY STOP	KES		-		GEOLOGIST Stickney, J. K.	
SITE	DESCR	IPTION	BR	DGE	NO. 13	ON SR 1	136 (VOL	UNTEER	RD.) OVE	ER LITT	LE Y	ADKI	N CF		GROUND WTR
BOR	ING NO.	EB2-	в		S	TATION	10+51		OFFSE	T 6ft F	T			ALIGNMENT -EL-	0 HR. 2
COL	LAR ELI	EV. 86	5.8 ft		T	OTAL DEP	PTH 18.7	ft	NORTH	ING 9	12,77	7		EASTING 1,588,774	24 HR. 2
DRIL	RIG/HAN	MMER E	FF./DA	TE HF	00064	CME-550 8	8% 09/02/20	09		DRI	LL ME	ETHO	D NV	V Casing W/SPT & Core HAMN	ER TYPE Automatio
DRIL	LER S	mith, N	I. L.		S	TART DAT	FE 09/29/	11	COMP.	DATE	09/2	9/11		SURFACE WATER DEPTH	I/A
ELEV (ft)	DRIVE ELEV (ft)	DEPTH (ft)		0.5ft	-	0	BLOWS	PER FOC		00 N	ИР. 0.	MOI	LOG	SOIL AND ROCK DES	CRIPTION
870 865						1				· s	-5	•		665.8 GROUND SURF - ALLUVIAL VERY LOOSE TAN-GRAY WITH QUARTZ GRAVEL F	SAND (A-2-4)
<u>360</u> <u>355</u>	861.4	4.4	0	60	40		×	1						859.8 RESIDUAL 858.0 BROWN-TAN-WHITE ME TO VERY DENSE SILTY ((A-2), MOIST CRYSTALLINE R GRAY FRESH HARD TO METAGRAYWA	DIUM DENSE CLAYEY SAND
														CRYSTALLINE R (METAGRAYWA) Note: Boring Drilled Throug Bridge Deck is 16' Above N For This Borin	CKE) h Bridge Deck. Natural Ground

WBS	17BP	.9.R.1			TIP	17BP	9R1	C	OUNT	YS	TOKES	GEOLOGIST Stickney, J. K.		
SITE	DESCR	IPTION	BRI	DGE NO	. 13 0	N SR	1136 (V	DLUN	TEER	RD.)	OVER LITTLE YADKIN CF		-	D WTR (
BORI	NG NO	. EB2	-B		STAT	TION	10+51			OF	FSET 6 ft RT	ALIGNMENT -EL-	0 HR.	2
COLL	AREL	EV. 86	65.8 ft		TOT	AL DE	PTH 18	3.7 ft		NO	RTHING 942,777	EASTING 1,588,774	24 HR.	2.
DRILL	RIG/HA	MMER E	FF./DAT	TE HFOO	064 CM	E-550 8	88% 09/02	2/2009			DRILL METHOD NV	V Casing W/SPT & Core HAM	MER TYPE	Automatic
DRIL	LER S	mith, M	1. L.		STAI	RT DA	TE 09/2	29/11		co	MP. DATE 09/29/11	SURFACE WATER DEPTH	N/A	
COR	E SIZE	NO/N	Q		TOT	AL RU	N 10.9	ft					1	
LEV (ft)	RUN ELEV (ft)	DEPTH (ft)	RUN (ft)	DRILL RATE (Min/ft)	REC. (ft) %	RQD (ft) %	SAMP, NO.	STF REC. (ft) %	RATA RQD (ft) %	LOG	D ELEV. (ft)	ESCRIPTION AND REMARKS		DEPTH
858	858.0	78	12	1.20/1.0	(4.2)	(0.7)		140.01	100			Begin Coring @ 7.8 ft		
855	858.0 856.7 851.9		1.3 4.8	1:20/1.0	(1.3) 100% (4.7) 98%	(0.7) 54% (4.4) 92%		(10.8) 99%	(9.9) 91%			CRYSTALLINE ROCK ARD TO VERY HARD METAGRAY O MODERATELY CLOSE FRACTUI		
850	847.1		4.8	1:44/1.0		(4.8) 100%					-			
t		10.7									847.1 Boring Terminate	ed at Elevation 847.1 ft IN CRYSTAL	LINE ROCI	{
											Note: Boring Drille	(METAGRAYWACKE) ad Through Bridge Deck. Bridge Dec Natural Ground For This Boring.	k is 16' Abo	ve

	5 17BP.9.R.1			TIP 17BI			TY STOKE			5.1	GEOLOGIST Stickney, J. H	Κ.
SITE	DESCRIPTIO	N BRIDG	GE NO.	13 ON SR	1136 (VO	LUNTEER	RD.) OVER	LITTLE	YADKI		REEK	GROUND WTR (f
BOR	RING NO. ROI	D-1		STATION	9+58		OFFSET	47 ft LT			ALIGNMENT -EL-	0 HR. N//
COL	LAR ELEV. 8	374.5 ft		TOTAL D	EPTH 4.6	ft	NORTHIN	G 942,6	582		EASTING 1,588,724	24 HR. N/A
DRIL	L RIG/HAMMER	EFF./DATE	N/A					DRILL	METHO	D Ro	d Sounding HA	MMER TYPE Automatic
DRI	LER Smith,	M. L.		START D	ATE 09/29	9/11	COMP. D	ATE 09/	29/11		SURFACE WATER DEPTH	N/A
ELEV (ft)	DRIVE ELEV (ft)	H BLOW 0	COUNT	ft O	BLOW 25	S PER FOC	75 100	SAMP. NO.	MOI	L O G	SOIL AND ROCK D	DESCRIPTION
875											-874.5 GROUND SU ROD SOUNDING AT	
870						 	· · · · · · · · · · · · · · · · · · ·				_869.9	
											Boring Terminated BY REFUSAL at Elevati SEVERELY WEATHERI ROCK	on 869.9 ft ON ED CRYSTALLINE

SHEET

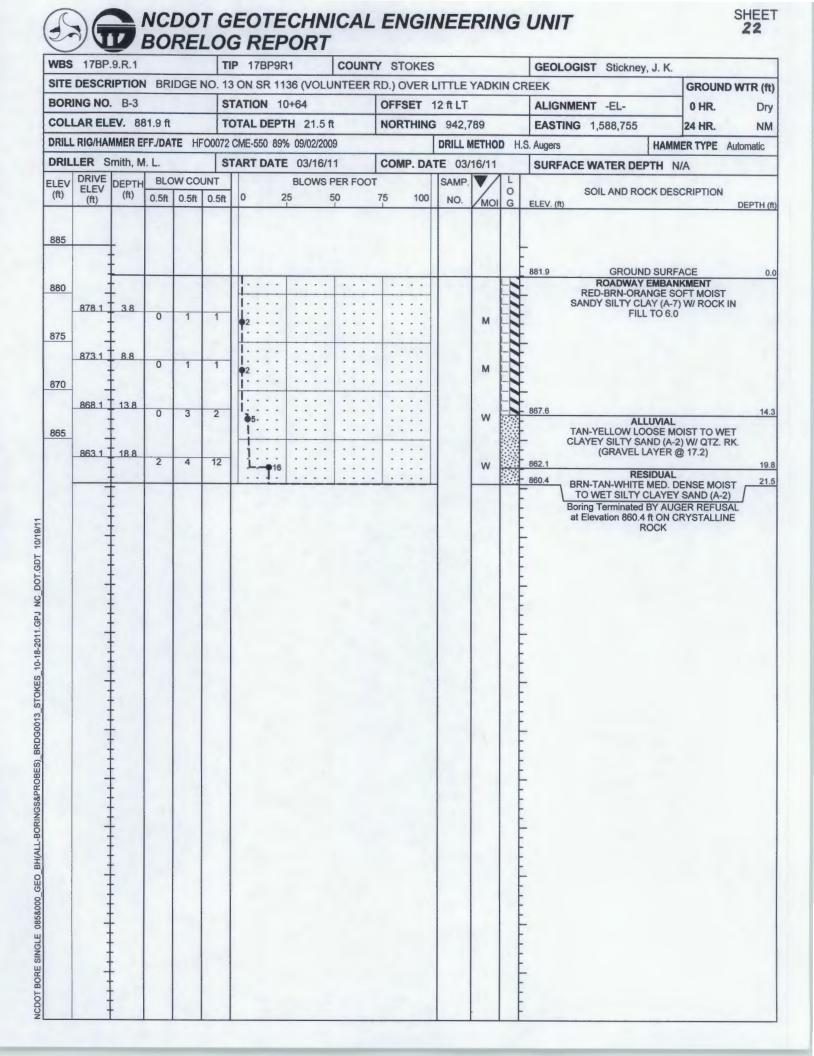
BS	17BP.	9. R .1			TI	P 17BP9R	1	COUNT	Y STOKE	3			GEOLOGIST Stickney, J.	К.	
TE	DESCR	PTION	BRI	DGE N	_			JNTEER	RD.) OVER	LITTLE	YADK			GROUNI	D WTR (
	NG NO.				-	TATION 9+			OFFSET				ALIGNMENT -EL-	0 HR.	N
DLL	AR ELE	V. 86	69.9 ft	-	т	TAL DEPT	H 3.5 ft		NORTHIN	G 942,0	586		EASTING 1,588,818	24 HR.	N
	RIG/HAN	IMER E	FF./DA	re n/a					1	DRILL	METHO	D Ro	od Sounding H	AMMER TYPE	Automatic
RILL	ER S	nith, M	I. L.		ST	ART DATE	09/29/	11	COMP. DA	TE 09	29/11		SURFACE WATER DEPTH	I N/A	
EV	DRIVE	DEPTH	BLC	w cou	NT		BLOWS	PER FOO	т	SAMP.	-	L	SOIL AND ROCK	DESCRIPTION	
t)	(ft)	(ft)	0.5ft	0.5ft	0.5ft	0 2	5	50	75 100	NO.	MOI		ELEV. (ft)	DEGORIF HON	DEPTH
70							_						869.9 GROUND S ROD SOUNDING A		B
	-												. WING V	VALL	
	-					1				4	-		Boring Terminated B	ROD SOUNDIN	NG
	-	-											REFUSAL at Eleva SEVERELY WEATHER	RED CRYSTALL	
	1												ROC	к	
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30	COLUMN TWO IS NOT				EOTE G REP			LIVU				0	UNIT		/8
WBS 17BP	9.R.1			Т	P 17BP9R	1	COUNT	Y STO	KES		and a		GEOLO	GIST Stickney, J. K.	e P
SITE DESCR	IPTION	BRI	DGEN	10.13	ON SR 11	36 (VOLU	JNTEER	RD.) OV	ER LIT	TLE	YADKI	NC	REEK		GROUND WTR (f
BORING NO	ROD-	3		ST	ATION 10)+74		OFFSE	T 47	ft LT	1		ALIGNN	NENT -EL-	OHR. N/
COLLAR EL	EV. 877	7.8 ft		т	TAL DEPT	H 3.1 ft	1	NORTH	IING	942,7	'98		EASTIN	G 1,588,720	24 HR. N/.
DRILL RIG/HAI	MMER EF	F./DAT	E N/A			1.4.1			D	RILL N	ETHO	D R	d Sounding	HAM	MER TYPE Automatic
DRILLER S	mith, M.	L.		ST	ART DATE	09/29/	11	COMP.	DATE	09/	29/11		SURFAC	CE WATER DEPTH	N/A
LEV DRIVE	DEPTH	BLO	W COL	UNT 0.5ft	0 2		PER FOO			AMP.		L O		SOIL AND ROCK DE	
		0.5ft	0.51	0.51						NO.	MOI	G	ELEV. (ft) 877.8	GROUND SUR	
875													874.7	GROUND SUR ROD SOUNDING AT E WING WAI Boring Terminated BY R REFUSAL at Elevatio EVERELY WEATHEREI ROCK Rod Sounding Refusal Boulders. Large Boulder Area.	ND OF EB2-B LL OD SOUNDING n 874.7 ft ON D CRYSTALLINE

NBS	17BP.	9.R.1			TI	P 178P9F	21	COUNT	Y STOKES				GEOLOGIST Stickney, J.	К.	
SITE	DESCR	IPTION	BRI	DGE	NO. 13	ON SR 11	36 (VOLU	JNTEER F	RD.) OVER I	ITTLE	YADK	IN CF			
	NG NO.					TATION 10			OFFSET 4				ALIGNMENT -EL-		HR. N
COLL	AR ELI	EV. 86	9.5 ft			OTAL DEPT			NORTHING				EASTING 1,588,814		HR. N
	RIG/HAM											D R			YPE Automatic
_	LER S					TART DATE	09/29/	11	COMP. DA				SURFACE WATER DEPTH		IFE Automatio
LEV	DRIVE	DEDTU	BLO	W CO	_			PER FOOT		SAMP.	Inner d	L	SURFACE WATER DEPT	N/A	
(ft)	ELEV (ft)	(ft)	0.5ft		0.5ft	0 2			75 100	NO.	MOI	0	SOIL AND ROCK	DESCRIP	
	(/							1			ZIMOI	G	ELEV. (ft)		DEPTH
370															
10	-	-	_						1				-869.5 GROUND S ROD SOUNDING A		EP2 B
	-												WING V		202-0
65	-														
	-	-										F	-		
	-									-			861.3		
	-	-											Boring Terminated BY REFUSAL at Eleva		UNDING
	-												SEVERELY WEATHER	ED CRYS	
	-												ROC	R.	
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BS	17BP.	9.R.1				P 17BP	9R1	C	OUNTY	STOKE	S			GEOLOGIST Stick	ney, J. K.	
ITE	DESCR	PTION	BRI	DGE	NO. 13	ON SR	1136 (VC	LUN		D.) OVER	LITTLE	YADK	IN CF			GROUND WT
	NG NO.					ATION				OFFSET				ALIGNMENT -EL-		0 HR.
OLI	AR ELE	V. 88	1.6 ft	1	т	TAL DE	PTH 17.	.8 ft		NORTHIN		_		EASTING 1,588,7	58	24 HR.
RILL	RIG/HAN	IMER EF	F./DAT	TE HF	00072	CME-550 8	39% 09/02/	2009			1		D H.S	S. Augers		IMER TYPE Autom
RIL	LER SI	mith, M	. L.		ST	ART DA	TE 03/1	6/11		COMP. D	1			SURFACE WATER	1	
EV	DRIVE	DEPTH	BLO	W COI	JNT		BLOW	VS PEI	RFOOT		SAMP.	V /	L			
ft)	ELEV (ft)	(ft)	0.5ft	0.5ft	0.5ft	0	25	50		75 100	NO.	MOI	O G	SOIL AND ELEV. (ft)	ROCK DE	SCRIPTION
85							٠							- 881.6 GR(DUND SUF	RFACE
80	1							-					- (2)		SOFT MO	IST V. MICA.
	878.1	3.5	1	1	1	i:::							L		Y SANDY	
5	-				'	• ² · · ·			• • • •			M	L			
5	072.4	-				1								-874.6 ROADV	VAY EMBA	NKMENT
	873.1	8.5	1	2	3	5.						м	LS			FF MOIST SILTY
D	-	-				1				••••			LS	-		
	868.1	13.5	2	3	4	4			• • • •				13	867.1		
õ	-	-	-	U		₽ 7 ·			• • • •			M		866.4	ALLUVIA	L MOIST CLAYEY
	-	-													TY SAND	(A-2)
															ROCK	

WBS	17BP.	9.R.1			TI	P 178P	9R1		COUNT	Y STO	OKES				GEOL	OGIST Stickney	, J. K.		
SITE	DESCR	IPTION	BRI	DGE	NO. 13	ON SR	1136 (V	OLUN	TEER	RD.) O	VERL	ITTLE	YADK	IN CF	REEK			GROUND	NTR (f
BOR	ING NO.	B-2			S	TATION	9+87			OFFS	ET 1	3 ft RT			ALIG	MMENT -EL-		0 HR.	Dr
COL	LAR EL	EV. 88	31.8 ft		т	OTAL DE	PTH 18	8.3 ft		NORT	HING	942,7	'13		EAST	ING 1,588,783		24 HR.	NN
DRILL	RIG/HAI	MMER E	FF./DA	TE HE	00072	CME-550	39% 09/02	2/2009				DRILL N	ETHO	D H.	S. Augers		HAMM	ER TYPE AU	tomatic
DRIL	LER S	mith, N	I. L.		S	TART DA	TE 03/	16/11		COM	P. DAT	TE 03/	16/11		SURF	ACE WATER DE	TH N	/A	
ELEV (ft)	DRIVE ELEV (ft)	DEPTH (ft)		0.5ft	-	0	BLOV 25	WS PE	ER FOOT	75	100	SAMP. NO.	MOI	LOG	ELEV. (ft	SOIL AND RO	CK DES		DEPTH (
885 880 875 870 865	_878.2 	8.6	0	1	1 2 6						· · · · · · · · · · · · · · · · · · ·		M		881.8 867.7 865.9 864.7 863.5	TAN-YELLOW M CLAYEY SII BRN-TAN-WHITE SILTY CLAY (SEV. WEATHI (SEV. WEATH . C Boring Terminated at Elevation 863.5	LUVIAL IED. DE ITY SAN SIDUAL MED. D TEY SAN RED R RED R R SIDUAL BY AUC	KMENT MED. STIFF Y (A-7) NSE MOIST ND (A-2) DENSE MOIST ND (A-2) OCK LLINE ROCK) SER REFUSA	



WBS	17BP	.9.R.1			TI	P 17B	P9R1	1	COU	NTY	STOKES	1			GEOLOGIST Stickney, J. K.		
SITE	DESCR	IPTION	BR	IDGE	NO. 13	ON SF	R 113	6 (VOL	UNTEE	RR	D.) OVER I	ITTLE	YADK			GROUND W	TR (ft
	ING NO					TATION				-	OFFSET				ALIGNMENT -EL-	0 HR.	Dry
COLI	LAR EL	EV. 88	31.8 ft		т	DTAL D	EPTH	1 15.7	ft	1	NORTHING	942.7	791		EASTING 1,588,781	24 HR.	NM
DRILL	RIG/HAI	MMER E	FF./DA	TE H	F00072	CME-550	89%	09/02/20	09				_	D H.		ER TYPE Auto	
DRIL	LER S	mith, N	I. L.		ST	ART D	ATE	03/16/	11	1	COMP. DA			-	SURFACE WATER DEPTH		
LEV	DRIVE	DEPTH	BLC	W CO				BLOWS		_		SAMP.		L			
(ft)	ELEV (ft)	(ft)	0.5ft	0.5ft	0.5ft	0	25		50	7	5 100	NO.	MOI	O G	SOIL AND ROCK DES		EPTH (f
885	-	_													-		
	-	-													881.8 GROUND SURF		0.
880	-	ŧ.					• •								- ROADWAY EMBAN - RED-BRN-ORANGE V. SO	OFT TO MED.	
	878.3	3.5	0	0	0				::	::			м		 STIFF MOIST SANDY SIL W/ LAYER OF ROCK IN 	TY CLAY (A-7)	
875	-	ŧ.			WOH	190			::				IAI				
0.0	873.3	8.5				1											
	-	F	2	2	2	4.			::	•••			м				
870	-	F				1				•••					-		
	868.3	13.5	2	2	3	1.			::				м		868.3 ALLUVIAL		13.
		-				¶ <u>5.</u>	•••					-			866.6 866.1 TAN-YELLOW LOOSE MC SILTY SAND (A-2) W/ S		15.
-	-	F													FRAGS. @ 15.0		
	-	F													RESIDUAL TAN-BRN-WHITE MED. D		
	_	ŧ.													- SILTY CLAYEY SAN Boring Terminated BY AUG		
	-	t .													at Elevation 866.1 ft ON C	RYSTALLINE	
	-	t												F	ROCK		
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WBS 17BP.9.R.1		TIP 17BP9R1	COUNTY STOKE	S			GEOLOGIST Murray, C.	C.	
SITE DESCRIPTION	BRIDGE NO). 13 ON SR 1136 (VOLI	- Lawrence		YADKI	N CR		GROUND	WTR (ff
BORING NO. RS-		STATION 10+50	OFFSET		AND DO THE OWNER		ALIGNMENT -EL-	0 HR.	NM
COLLAR ELEV. 8	65.5 ft	TOTAL DEPTH 4.5 ft				-	EASTING 1,588,756	24 HR.	NM
DRILL RIG/HAMMER E	FF./DATE N/A			-		Ro	1	AMMER TYPE N	
DRILLER N/A		START DATE 03/24/	11 COMP. D/				SURFACE WATER DEPTH		
	BLOW COUN		PER FOOT	SAMP		L			
(ft) ELEV (ft)	0.5ft 0.5ft 0.		50 75 100		MOI	0 G	SOIL AND ROCK	DESCRIPTION	DEPTH (1
865			+				865.5 GROUND S	/IAL	0
Ŧ						F	SAND ((A-2)	
1 1						-	861.0 Boring Terminated BY		4

VBS 178P.9	.R.1			TIP	17B	P9R1	1	1	cou	NTY	ST	OKES				GEOLOGIST Murray, C. C.	
TE DESCRI	PTION	BRIDG						LUN	TEE	RR	D.) O	VER	LITTLE	YADK	NC		JND WTR (f
BORING NO.				_	TION				-	1			SftLT			ALIGNMENT -EL- 0 HR	
OLLAR ELE	V. 86	5.2 ft		TOT	TAL D	EPTH	4.0	ft	-	-		-	942,	75		EASTING 1,588,762 24 HR	
RILL RIG/HAM	_														DR	od Sounding HAMMER TYP	
DRILLER N//				STA	RT D	ATE	03/2	4/11	-		COM	P. DA	TE 03/		-	SURFACE WATER DEPTH N/A	
DBBC	DEPTH	BLOW C				_	BLOW						SAMP.		L		
(ft) ELEV (ft)	(ft)	0.5ft 0.5	oft 0.5	ft	0	25		50	1	7	5	100	NO.	MOI	O G	SOIL AND ROCK DESCRIPTIO	DEPTH
																Bets 2 GROUND SURFACE ALLUVIAL SAND (A-2) 861.2 Boring Terminated BY ROD SOUN REFUSAL at Elevation 861.2 ft CRYSTALLINE ROCK	IDING

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WBS	17BP.	9.R.1			TI	• 17B	P9R1		CO	UNTY	STO	OKES	1			GEOLOG	IST Murra	iy, C. C.		
SITE	DESCR	IPTION	BR	DGE N	10.13	ON SF	R 1130	G (VOL	UNTE	ERR	(D.) O	VERL	ITTLE	YADKI	IN CI	REEK			GROUN	D WTR (
BOR	ING NO.	RS-3	3		ST	ATION	10+	50			OFFS	ET C	L			ALIGNME	NT -EL-		0 HR.	N
COLI	AR ELI	EV. 86	65.1 ft		TC	TAL D	EPTH	4.0 f	t		NOR	THING	942,7	76	-	EASTING	1,588,76	8	24 HR.	N
DRILL	RIG/HAI	MMER E	FF./DA	TE N/A	1								DRILL M	ETHO	D R	od Sounding	-	HAMM	ER TYPE	N/A
DRIL	LER N	/A			ST	ART D	ATE	03/24	/11		COM	P. DAT	TE 03/	24/11		SURFAC	WATER D	DEPTH N	/A	
LEV (ft)	DRIVE ELEV (ft)	DEPTH (ft)		0.5ft		0	25	BLOWS	SPER F		75	100	SAMP.	/	LO		SOIL AND	ROCK DES	CRIPTION	
	(14)						1		-		1			MOI	G	ELEV. (ft)				DEPTH
70	-	-														-				
65	-															865.1	GRO	UND SURF	ACE	
	-	-														-		ALLUVIAL SAND (A-2)		
		-										::				861.1		SAND (A-Z)		
																	CRYS	TALLINE R	OCK	

WBS	17BP.	9.R.1			TI	P 17B	P9R1		COL	UNTY	STO	OKES				GEOLOGIST Murray, C. C.	
SITE	DESCR	IPTION	BRI	DGE	NO. 13	ON SR	1136	(VOL	UNTE		D.) O	VERL	ITTLE	YADK	IN C		GROUND WTR
	NG NO.					ATION							ft RT			ALIGNMENT -EL-	OHR. N
COLL	AR ELI	EV. 86	5.4 ft		т	TAL DE	EPTH	4.01	ť		NORT	HING	942,7	76		EASTING 1,588,774	24 HR.
RILL	RIG/HAN	AMER E	FF./DAT	E N/	A								DRILL	IETHO	DR	od Sounding HAMM	ER TYPE N/A
RILL	ER N	/A			S	ART D	ATE	03/24	/11		COM	P. DAT	TE 03/	24/11		SURFACE WATER DEPTH N	/A
LEV	DRIVE	DEPTH	BLO	W COL	JNT		E	BLOWS	PER F	TOOT	-		SAMP.	V/	L	SOIL AND ROCK DES	
(ft)	(ft)	(ft)	0.5ft	0.5ft	0.5ft	0	25		50	-	75	100	NO.	MOI		ELEV. (ft)	DEPTH
370																	
65	-															- 865.4 GROUND SURF	ACE
	-	-														- ALLUVIAL SAND (A-2)	
	-					:::	-		: : :	::	::					- 861.4	

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SCRIPTION BRIDGE NO. 13 ON SR 1136 (VOLUNTEER RD.) OVER LITTLE YADKIN CREEK GROUND N S NO. RS-5 STATION 10+50 OFFSET 12 ft RT ALIGNMENT -EL- 0 HR. R ELEV. 865.9 ft TOTAL DEPTH 4.0 ft NORTHING 942,776 EASTING 1,588,780 24 HR. G/HAMMER EFF./DATE N/A DRILL METHOD Rod Sounding HAMMER TYPE N/A R N/A START DATE 03/24/11 COMP. DATE 03/24/11 SURFACE WATER DEPTH N/A RIVE DEPTH BLOW COUNT BLOWS PER FOOT SAMP. L O SOIL AND ROCK DESCRIPTION	VTR		ay, C. C.	GIST Murray,	GEOLO				KES	STO	UNT	CO		R1	17BP9	TIP	-			9.R.1	17BP.	WBS
G NO. RS-5 STATION 10+50 OFFSET 12 ft RT ALIGNMENT -EL- 0 HR. R ELEV. 865.9 ft TOTAL DEPTH 4.0 ft NORTHING 942,776 EASTING 1,588,780 24 HR. G/HAMMER EFF./DATE N/A DRILL METHOD Rod Sounding HAMMER TYPE N// R N/A START DATE 03/24/11 COMP. DATE 03/24/11 SURFACE WATER DEPTH N/A SOIL AND ROCK DESCRIPTION RIVE DEPTH BLOW COUNT BLOWS PER FOOT SAMP. L SOIL AND ROCK DESCRIPTION (ft) 0.5ft 0.5ft 0.5ft 0.5ft 0.5ft 0.5ft 0.5ft SOIL AND ROCK DESCRIPTION MOI G ELEV. (ft) Boring Terminated BY ROD SOUNDING REFUSAL at Elevation 861.9 ft ON Boring Terminated BY ROD SOUNDING REFUSAL at Elevation 861.9 ft ON		GROUND W				N CR	YADK	ITTLE	ER L	D.) O		NTE	VOLU	136 (N SR 1	13 (NO.	DGE	BRI	PTION	DESCR	SITE
R ELEV. 865.9 ft TOTAL DEPTH 4.0 ft NORTHING 942,776 EASTING 1,588,780 24 HR. G/HAMMER EFF./DATE N/A DRILL METHOD Rod Sounding HAMMER TYPE N// R N/A START DATE 03/24/11 COMP. DATE 03/24/11 SURFACE WATER DEPTH N/A RIVE LEV DEPTH BLOW COUNT BLOWS PER FOOT SAMP. L SOIL AND ROCK DESCRIPTION (ft) 0.5ft 0.5ft 0.5ft 0 25 50 75 100 NO. MOI G ELEV. (ft) SOIL AND ROCK DESCRIPTION BEDWS Image: Count in the i				MENT -EL-	1	1			_													
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	HT SILT		16.4	9.5		18.2	8.5		6.9
CREEK	% BY WEIGHT C. SAND F. SAND SILT		31.1	42.2		31.7	38.4		52
YADKIN C	C. SAND		10.1	28.1		19.8	45.1		36.1
ITTLE	Τd		25	80		18	NP		NP
VER L	L.L.		60	31		41	25		27
RD.) (N		4	39		7	5		
OL UNTEER	AASHTO CLASS		A-7-5(15)	A-2-4(0)		A-7-6(7)	A-1-b(0)		A-2-4(0)
N SR 1136 (V	DEPTH INTERVAL		5.8-6.8	15.8-16.8		5.8-6.8	15.8-16.8		0.0-4.0
PROJECT: 17BP.9.R.1 COUNTY: STOKES SITE DESCRIPTION: BRIDGE #13 ON SR 1136 (VOLUNTEER RD.) OVER LITTLE YADKIN CREEK	STATION	EB1-B	9+77 -EL-		EB2-A	10+65 -EL-		EB2-B	10+51 -EL-
17BP.9.R.1 STOKES UPTION: E	OFFSET		8.0 RT.			12.0 LT.			6.0 RT.
PROJECT: 17BP.9.R.1 COUNTY: STOKES SITE DESCRIPTION: E	SAMPLE NO. OFFSET		SS-1	SS-2		SS-3	SS-4		S-5

SOIL TEST RESULTS

17BP.9.R.1 STOKES COUNTY BRIDGE NO. 13 ON SR 1136 (VOLUNTEER RD.) OVER LITTLE YADKIN CREEK

SHEET 30

CORE PICTURES



17BP.9.R.1 STOKES COUNTY BRIDGE NO. 13 ON SR 1136 (VOLUNTEER RD.) OVER LITTLE YADKIN CREEK

CORE PICTURES



SHEET 31

ATTACHMENT 'B'

Environmental Permit

BID FORM

CONTRACT COST PROPOSAL

The Contractor agrees to provide the services outlined in this proposal for the following fixed price:

BRIDGE REPLACEMENT WITH PRECAST REINFORCED CONCRETE 3-SIDED CULVERT

LINE #	ITEM NUMBER	SEC #	DESCRIPTION	QUANTITY	UNIT COST	AMOUNT
1.	0000100000-N	800	MOBILIZATION	L.S.		
2.	0043000000-N	226	GRADING	L.S.		
3.	0366000000-Е	SP	15" R.C. CULVERTS, CLASS III	80 LIN. FT		
4.	1489000000-E	610	ASPHALT CONCRETE BASE COURSE, TYPE B25.0B	175 TONS		
5.	1498000000-Е	610	ASPHALT CONCRETE INTERMEDIATE COURSE, TYPE I19.5B	100 TONS		
6.	1519000000-Е	610	ASPHALT CONCRETE SURFACE COURSE, TYPE S9.5B	125 TONS		
7.	156000000-Е	620	ASPHALT BINDER FOR PLANT MIX, GRADE PG 64-22	20 TON		
8.	2286000000-N	840	MASONRY DRAINAGE STRUCTURE TBGDI,STD.DWG NO.840.35	2 EACH		
9.	303000000-Е	862	STEEL BM GUARDRAIL	200 LIN. FT		
10.	3045000000-Е	862	STEEL BM GUARDRAIL,SHOP CURVED	100 LIN. FT.		
11.	318000000-N	862	GUARDRAIL ANCHOR UNIT, TYPE 25'-0" CLEAR SPAN	2 EACH		
12.	3195000000-N	862	GUARDRAIL ANCHOR UNITS, TYPE AT-1	2 EACH		
13.	3270000000-N	SP	GUARDRAIL ANCHOR UNITS, TYPE 350	2 EACH		

WBS ELEMENT: 17BP.5.H.2

LINE #	ITEM NUMBER	SEC #	DESCRIPTION	QUANTITY	UNIT COST	AMOUNT
14.	3656000000-Е	876	FILTER FABRIC FOR DRAINAGE	510 S.Y.		
15.	600000000-Е	1605	TEMPORARY SILT FENCE	500 LIN. FT		
16.	6006000000-E	1610	STONE FOR EROSION CONTROL CLASS A	50 TON		
17.	600900000-E	1610	STONE FOR EROSION CONTROL CLASS B	50 TON		
18.	6012000000-E	1610	SEDIMENT CONTROL STONE	140 TON		
19.	603000000-Е	1630	SILT EXCAVATION	25 C.Y.		
20.	603600000-Е	1631	MATTING FOR EROSION CONTROL	2000 S.Y.		
21.	604200000-Е	1632	¹ ⁄4" HARDWARE CLOTH	100 LIN. FT.		
22.	607000000-N	SP	SPECIAL STILLING BASINS	8 EACH		
23.	6135000000-Е	SP	GENERIC EROSION CONTROL ITEM "SEEDING AND MULCHING"	1 ACR		
24.	6111000000-Е	SP	IMPERVIOUS DIKE	100 LIN. FT.		
25.	6117000000-N	SP	RESPONSE FOR EROSION CONTROL	1 EACH		
26.	803500000-N	402	REMOVAL EXISTING STRUCTURE AT STATION (10+15.80)	1 L.S.		
27.	807000000-E	410	FOUNDATION EXCAVATION	900 C.Y		

WBS ELEMENT: 17BP.5.H.2

LINE #	ITEM NUMBER	SEC #	DESCRIPTION	QUANTITY	UNIT COST	AMOUNT
29.	860800000-Е	876	RIP RAP CLASS II (2'-0" THICK)	300 TON		
30.	880400000-Е	SP	GENERIC CULVERT ITEM (INSTALLATION PRECAST REINFORCED CONCRETE THREE SIDED CULVERT)	1 L.S.		
31.	8881000000-E	SP	GENERIC STRUCTURE ITEM (CLASS A CONCRETE FOR FOOTINGS)	133 C.Y.		
32.	8889000000-E	SP	GENERIC STRUCTURE ITEM (REINFORCING STEEL FOR FOOTINGS)	16380 LB		

TOTAL PROJECT BID

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APPENDIX

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

CORPORATION

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating *N.C.G.S.* § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

	Full na	me of Corpor	ation
	Addre	ess as Prequali	ified
• • • •		D	
Attest	Secretary/Assistant Secretary	By	President/Vice President/Assistant Vice President
	Secretary/Assistant Secretary Select appropriate title		Select appropriate title
	Print or type Signer's name		Print or type Signer's name
			CORPORATE SEAL
			NOTADIZED
	AFFIDAVIT M	IUST BE	NOTARIZED
Subscribe	ed and sworn to before me this the		
da	y of 20_	·	
			NOTARY SEAL
	Signature of Notary Public		
of	County	y	
State of _			
My Com	mission Expires:		

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

PARTNERSHIP

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

Full Name of Partnership												
Address as Prequalified												
Signature of Witness By Signature of Partner												
Signature of Witness		Signature of Partner										
	_											
Print or type Signer's name		Print or type Signer's name										
AFFIDAVIT MUST BE NOTARIZED												
Subscribed and sworn to before me this the		NOTARY SEAL										
day of 20												
Signature of Notary Public												
ofCounty												
State of												
My Commission Expires:												

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

LIMITED LIABILITY COMPANY

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

Full Name of Firm				
Address as Pre	qualified			
Signature of Witness	Signature of Member/Manager/Authorized Agent Select appropriate title			
Print or type Signer's name	Print or type Signer's Name			
AFFIDAVIT MUST I	BE NOTARIZED			
Subscribed and sworn to before me this the	NOTARY SEAL			
day of 20				
Signature of Notary Public				
ofCounty				
State of				
My Commission Expires:				

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

JOINT VENTURE (2) or (3)

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating *N.C.G.S. § 133-24* within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

SIGNATURE OF CONTRACTOR

Instructions: **2 Joint Venturers** Fill in lines (1), (2) and (3) and execute. **3 Joint Venturers** Fill in lines (1), (2), (3) and (4) and execute. On Line (1), fill in the name of the Joint Venture Company. On Line (2), fill in the name of one of the joint venturers and execute below in the appropriate manner. On Line (3), print or type the name of the other joint venturer and execute below in the appropriate manner. On Line (4), fill in the name of the third joint venturer, if applicable and execute below in the appropriate manner.

(1) Name of Joint Venture (2) Name of Contractor Address as Prequalified Address as Prequalified Signature of Witness or Attest By Signature of Contractor Print or type Signer's name Print or type Signer's name If Corporation, affix Corporate Seal (3) Name of Contractor Address as Prequalified (3) Name of Contractor Print or type Signer's name By Signature of Contractor Print or type Signer's name Print or type Signer's name If Corporation, affix Corporate Seal If Corporation, affix Corporate Seal and (4) If Corporation, affix Corporate Seal If Corporation, affix Corporate Seal and (4) If Corporation, affix Corporate Seal If Corporation, affix Corporate Seal and If Corporation, affix Corporate Seal and (4) Name of Contractor (for 3 Joint Venture only) Address as Prequalified If Signature of Contractor If Signature of Witness or Attest By Signature of Contractor If Corporate Seal If Signature of Witness or Attest By Signature of Contractor If Corporate Seal If Corporate Seal If Corporate Seal If Corp	
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Signature of Witness or Attest By Signature of Contractor	
Print or type Signer's name Print or type Signer's name	
If Corporation, affix Corporate Seal	
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Commission Expires: My Commission Expires: My Commission Expires:	

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

INDIVIDUAL DOING BUSINESS UNDER A FIRM NAME

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating N.C.G.S. § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

In addition, execution of this bid in the proper manner also constitutes the Bidder's certification of status under penalty of perjury under the laws of the United States in accordance with the Debarment Certification attached, provided that the Debarment Certification also includes any required statements concerning exceptions that are applicable.

N.C.G.S. § 133-32 and Executive Order 24 prohibit the offer to, or acceptance by, any State Employee of any gift from anyone with a contract with the State, or from any person seeking to do business with the State. By execution of any response in this procurement, you attest, for your entire organization and its employees or agents, that you are not aware that any such gift has been offered, accepted, or promised by any employees of your organization.

Name of Contractor			
	Individual name		
Trading and doing business as	Full name of Firm		
	Full name of Firm		
Address as	Prequalified		
Signature of Witness	Signature of Contractor, Individually		
Print or type Signer's name	Print or type Signer's name		
AFFIDAVIT MUS	T BE NOTARIZED		
Subscribed and sworn to before me this the	NOTARY SEAL		
day of 20			
Signature of Notary Public			
ofCounty			
State of			
My Commission Expires:			

NON-COLLUSION AFFIDAVIT, DEBARMENT CERTIFICATION AND GIFT BAN CERTIFICATION

INDIVIDUAL DOING BUSINESS IN HIS OWN NAME

The person executing the bid, on behalf of the Bidder, being duly sworn, solemnly swears (or affirms) that neither he, nor any official, agent or employee of the bidder has entered into any agreement, participated in any collusion, or otherwise taken any action which is in restraint of free competitive bidding in connection with any bid or contract, that the bidder has not been convicted of violating *N.C.G.S.* § 133-24 within the last three years, and that the Bidder intends to do the work with its own bonafide employees or subcontractors and is not bidding for the benefit of another contractor.

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SIGNATURE OF CONTRACTOR

Name of Contractor

Print or type Individual name

Address as Prequalified

Signature of Contractor, Individually

Print or type Signer's Name

Signature of Witness

Print or type Signer's name

AFFIDAVIT MUST BE NOTARIZED

Subscribed and sworn to before me this the

_____ day of ______ 20___.

Signature of Notary Public

of _____County

a		
State of		

My Commission Expires:_____

NOTARY SEAL

Contract No.	
County	

DEBARMENT CERTIFICATION

Conditions for certification:

- 1. The prequalified bidder shall provide immediate written notice to the Department if at any time the bidder learns that his certification was erroneous when he submitted his debarment certification or explanation filed with the Department, or has become erroneous because of changed circumstances.
- 2. The terms *covered transaction, debarred, suspended, ineligible, lower tier covered transaction, participant, person, primary covered transaction, principal, proposal, and voluntarily excluded,* as used in this provision, have the meanings set out in the Definitions and Coverage sections of the rules implementing Executive Order 12549. A copy of the Federal Rules requiring this certification and detailing the definitions and coverages may be obtained from the Contract Officer of the Department.
- 3. The prequalified bidder agrees by submitting this form, that he will not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in NCDOT contracts, unless authorized by the Department.
- 4. For Federal Aid projects, the prequalified bidder further agrees that by submitting this form he will include the Federal-Aid Provision titled *Required Contract Provisions Federal-Aid Construction Contract (Form FHWA PR* 1273) provided by the Department, without subsequent modification, in all lower tier covered transactions.
- 5. The prequalified bidder may rely upon a certification of a participant in a lower tier covered transaction that he is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless he knows that the certification is erroneous. The bidder may decide the method and frequency by which he will determine the eligibility of his subcontractors.
- 6. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this provision. The knowledge and information of a participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.
- 7. Except as authorized in paragraph 6 herein, the Department may terminate any contract if the bidder knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available by the Federal Government.

Contract No.	
County	

DEBARMENT CERTIFICATION

The prequalified bidder certifies to the best of his knowledge and belief, that he and his principals:

- a. Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency;
- b. Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records; making false statements; or receiving stolen property;
- c. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph b. of this certification; and
- d. Have not within a three-year period preceding this proposal had one or more public transactions (Federal, State or local) terminated for cause or default.
- e. Will submit a revised Debarment Certification immediately if his status changes and will show in his bid proposal an explanation for the change in status.

If the prequalified bidder cannot certify that he is not debarred, he shall provide an explanation with this submittal. An explanation will not necessarily result in denial of participation in a contract.

Failure to submit a non-collusion affidavit and debarment certification will result in the prequalified bidder's bid being considered non-responsive.

Check here if an explanation is attached to this certification.

SUBSTITUTE FORM W-9 VENDOR REGISTRATION FORM NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

Pursuant to Internal Revenue Service (IRS) Regulations, vendors must furnish their Taxpayer Identification Number (TIN) to the State. If this number is not provided, you may be subject to a 20% withholding on each payment. To avoid this 20% withholding and to insure that accurate tax information is reported to the Internal Revenue Service and the State, please use this form to provide the requested information exactly as it appears on file with the IRS.

INDIVIDUAL AND SOLE PROPRIETOR: ENTER NAME AS SHOWN ON SOCIAL SECURITY CARD

CORPORATION OR PARTNERSHIP : ENTER	R YOUR LEGAL BUSINESS NAME		
NAME:			
MAILING ADDRESS: STREET/PO BOX:			
CITY, STATE, ZIP:			
DBA / TRADE NAME (IF APPLICABLE):			
CORPC	IDUAL (use Social Security No.) DRATION (use Federal ID No.) E/TRUST (use Federal ID no.) R / SPECIFY	PARTNERSHIP	FER (use SS No. or Fed ID No.) (use Federal ID No.) AL GOVT. (use Federal ID No.)
SOCIAL SECURITY NO.			(Social Security #)
OR FED.EMPLOYER IDENTIFICATION NO			(Employer Identification #)
REMIT TO ADDRESS: STREET / PO BOX: CITY, STATE, ZIP:			
Participation in this section is voluntary. You are not requiregistration process and its sole purpose is to collect statistifirm's group definition. What is your firm's ethnicity? (Prefer Not Team American, Hispanic American , Asian-Indian What is your firm's gender? (Prefer Not to)	ical data on those vendors doing business v o Answer, African American,	vith NCDOT. If you choose to Native American,	to participate, circle the answer that best fits your
 IRS Certification Under penalties of perjury, I certify that: The number shown on this form is my correct tax I am not subject to backup withholding because: backup withholding as a result of a failure to report all inter I am a U.S. person (including a U.S. resident alier The IRS does not require your consent backup withholding. For complete certin pdf/fw9.pdf. 	 (a) I am exempt from backup withholdi rest or dividends, or (c) the IRS has not n). to any provision of this docume 	fied me that I am no longe nt other than the certi	er subject to backup withholding, and fications required to avoid
NAME (Print or Type)		TTLE (Print or Type)	
SIGNATURE		DATE F	PHONE NUMBER

2.

3.

Contract	Number	С	_
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County (ies)

LISTING OF MBE & WBE SUBCONTRACTORS					
Sheet of					
FIRM NAME AND ADDRESS	MBE or WBE	ITEM NO.	ITEM DESCRIPTION	* AGREED UPON UNIT PRICE	** DOLLAR VOLUME OF ITEM
Contract No		County		Firm	

This form must be completed in order for the Bid to be considered responsive and be publicly read.

Bidders with no MBE and/or WBE participation must so indicate this on the form by entering the word or number zero.

County (ies)

LISTING OF MBE & WBE SUBCONTRACTORS					
				Sheet	of
	1	1	1		1
FIRM NAME AND ADDRESS	MBE or WBE	ITEM NO.	ITEM DESCRIPTION	* AGREED UPON UNIT PRICE	** DOLLAR VOLUME OF ITEM

* The Dollar Volume shown in this column shall be the Actual Price Agreed Upon by the Prime Contractor and the MBE and/or WBE subcontractor, and these prices will be used to determine the percentage of the MBE and/or WBE participation in the contract.

** Must have entry even if figure to be entered is zero.

** Dollar Volume of MBE Subcontractor \$_____

MBE Percentage of Total Contract Bid Price _____%

** Dollar Volume of WBE Subcontractor \$_____

WBE Percentage of Total Contract Bid Price _____ %

This form must be completed in order for the Bid to be considered responsive and be publicly read. Bidders with no MBE and/or WBE participation must so indicate this on the form by entering the word or number *zero*.

AWARD LIMITS ON MULTIPLE PROJECTS

It is the desire of the Proposer to be awarded contracts, the value of which will not exceed a total of \$_______, for those projects indicated below on which bids are being opened on the same date as shown in the Proposal Form. Individual projects shall be indicated by placing the project number and county in the appropriate place below. Projects not selected will not be subject to an award limit.

 (Project Number)
 (County)

 (Project Number)
 (County)

 (Project Number)
 (County)

(Project Number)

*If a Proposer desires to limit the total amount of work awarded to him in this letting, he shall state such limit in the space provided above in the second line of this form.

It is agreed that in the event that I am (we are) the successful bidder on indicated projects, the total value of which is more that the above stipulated award limits, the Board of Transportation will award me (us) projects from among those indicated which have a total value not exceeding the award limit and which will result in the best advantage to the Department of Transportation.

**Signature of Authorized Person

**Only those persons authorized to sign bids under the provisions of Article 102-8, Item 7, shall be authorized to sign this form.

(County)

