

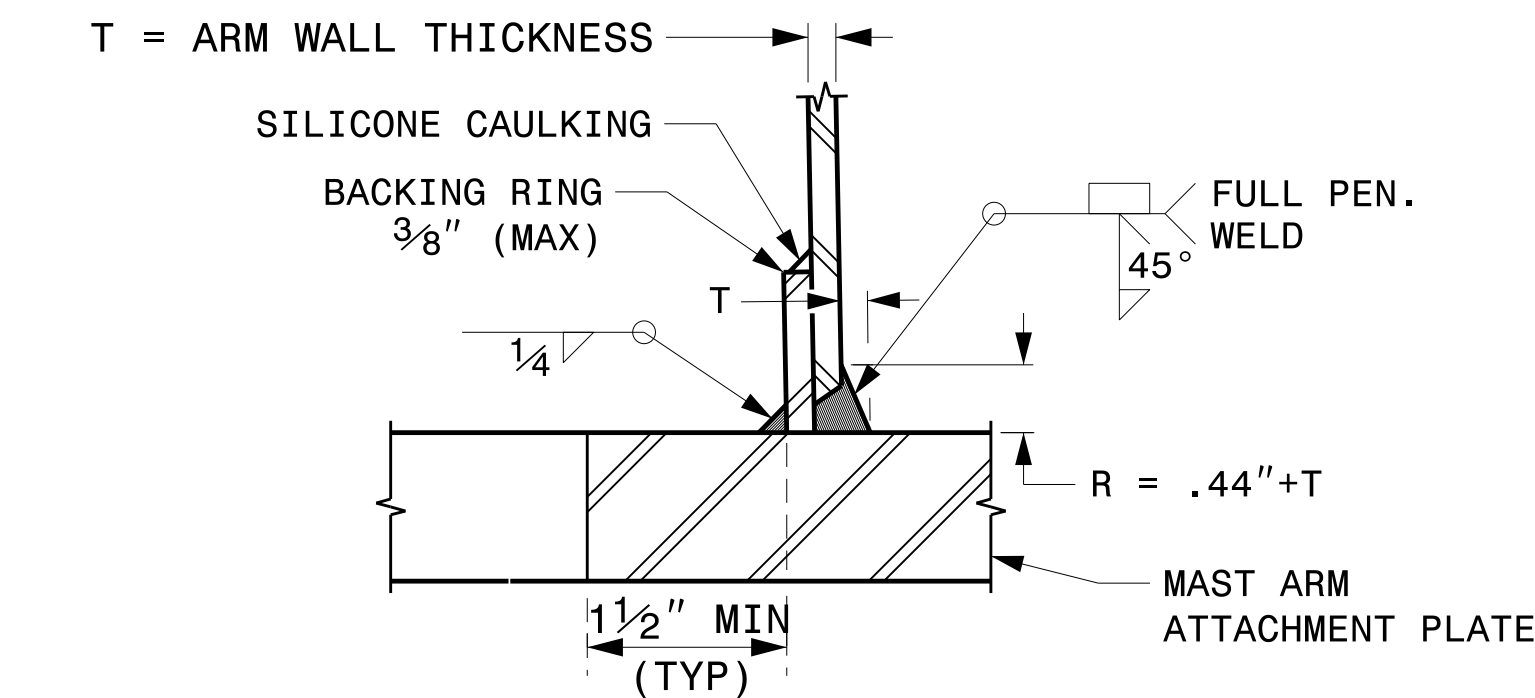
WELDED RING STIFFENED MAST ARM CONNECTION

PROJECT I.D. NO.

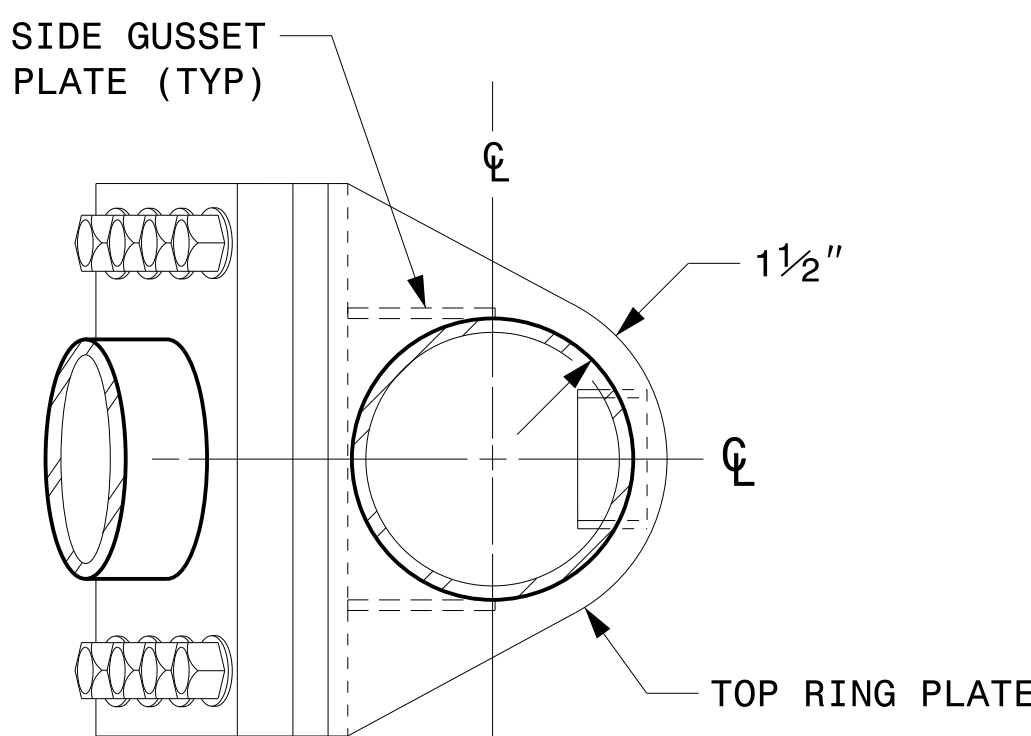
SHEET NO.

R-5759

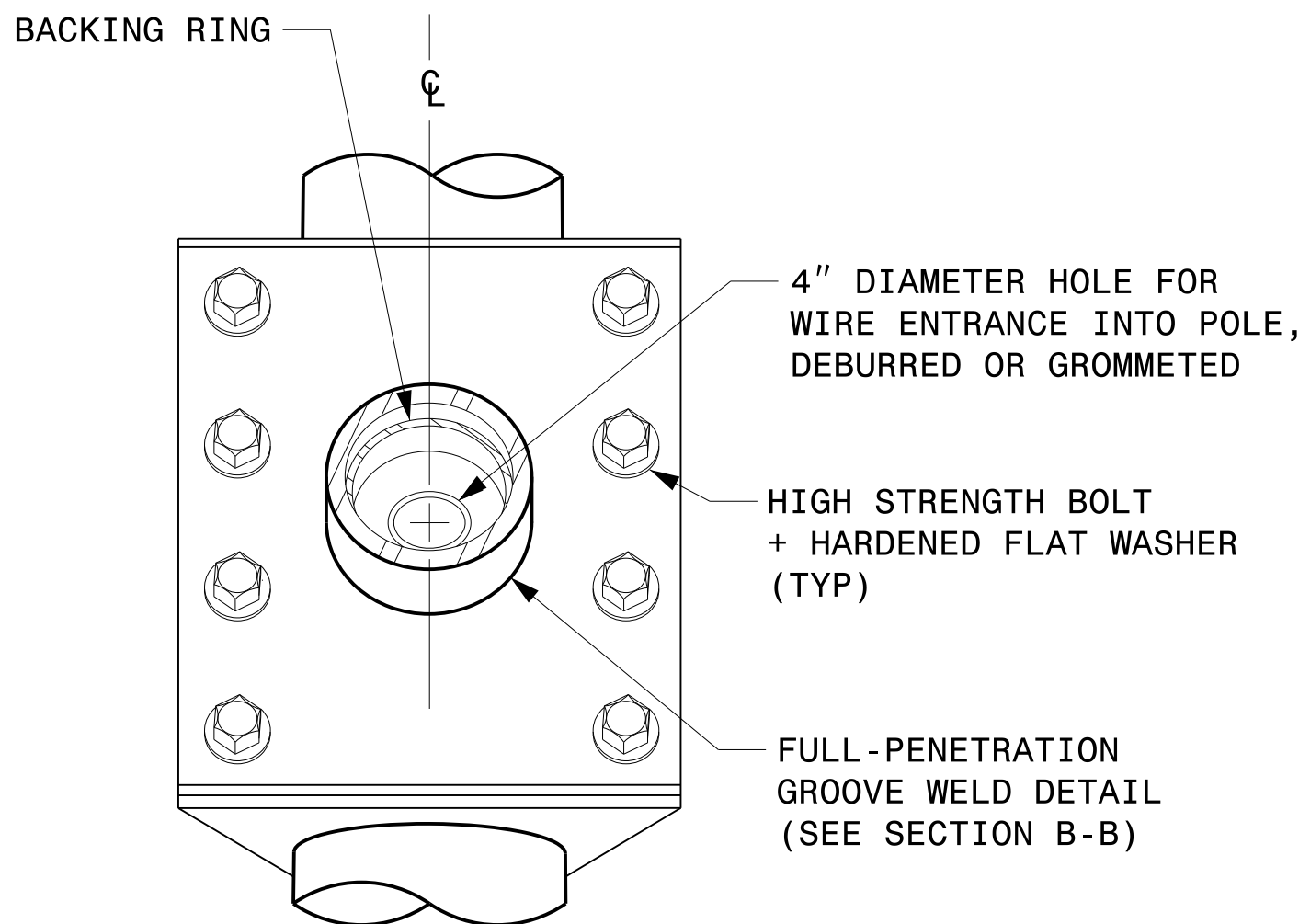
Sig.M5



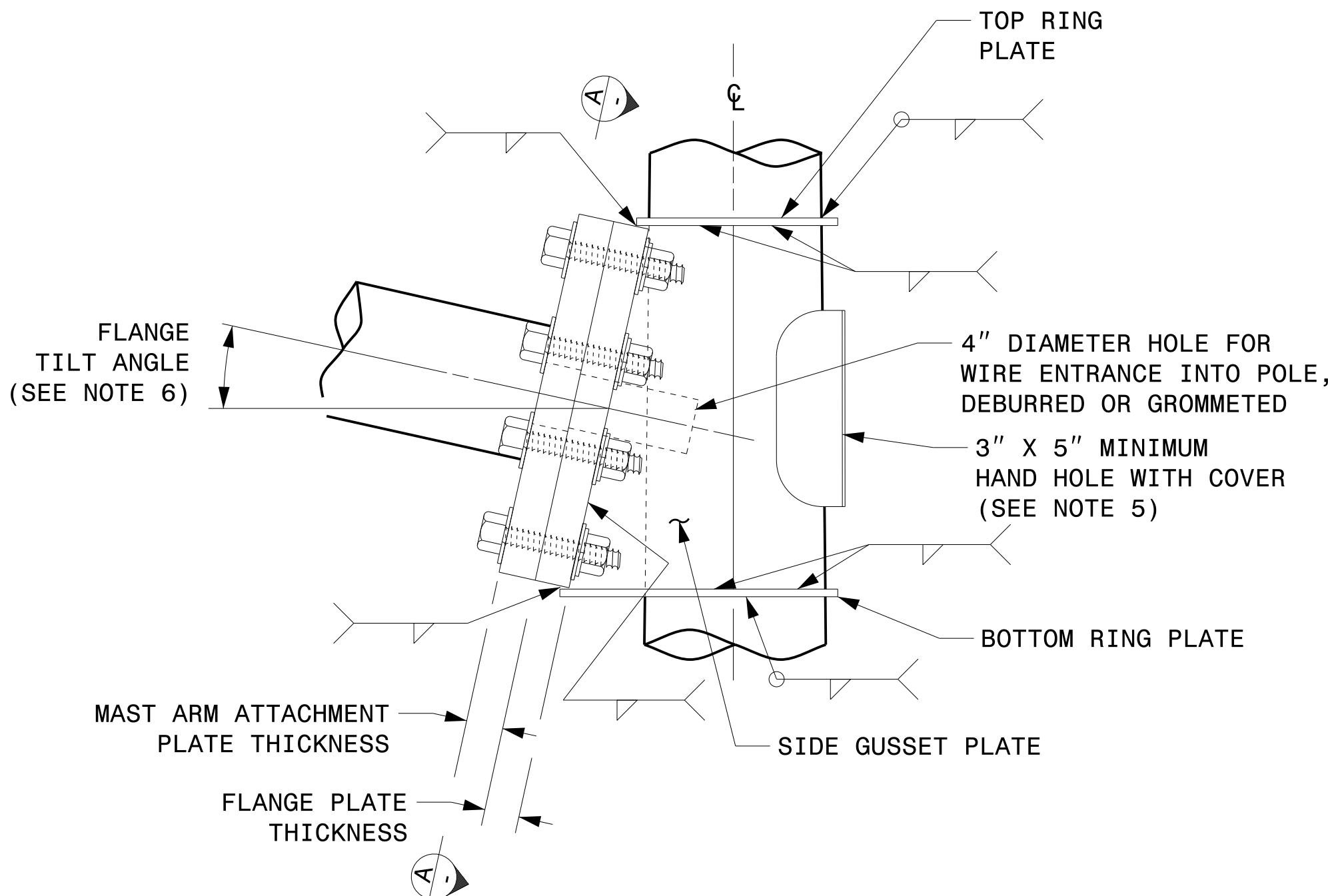
SECTION B-B
FULL-PENETRATION GROOVE WELD DETAIL



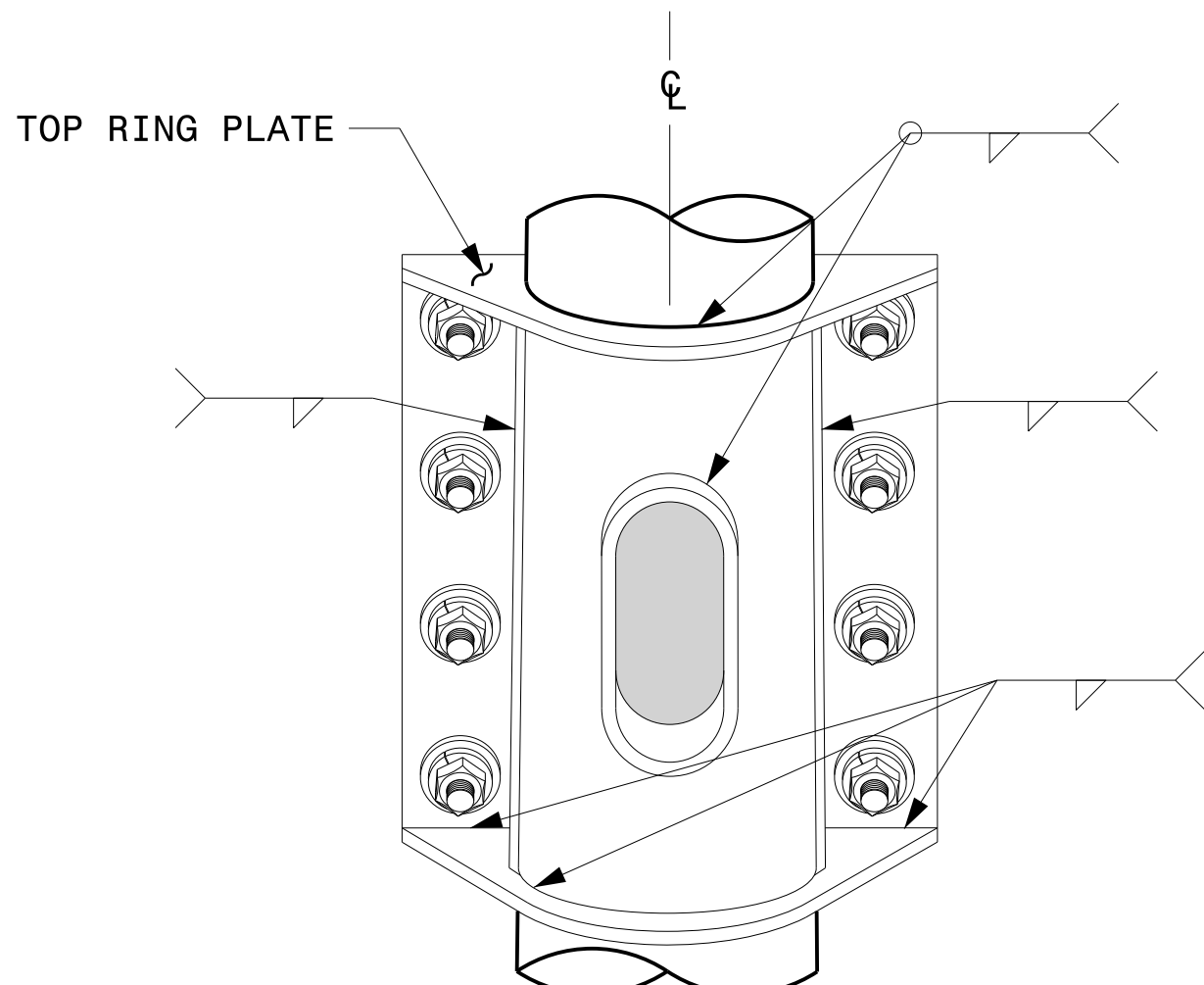
PLAN VIEW



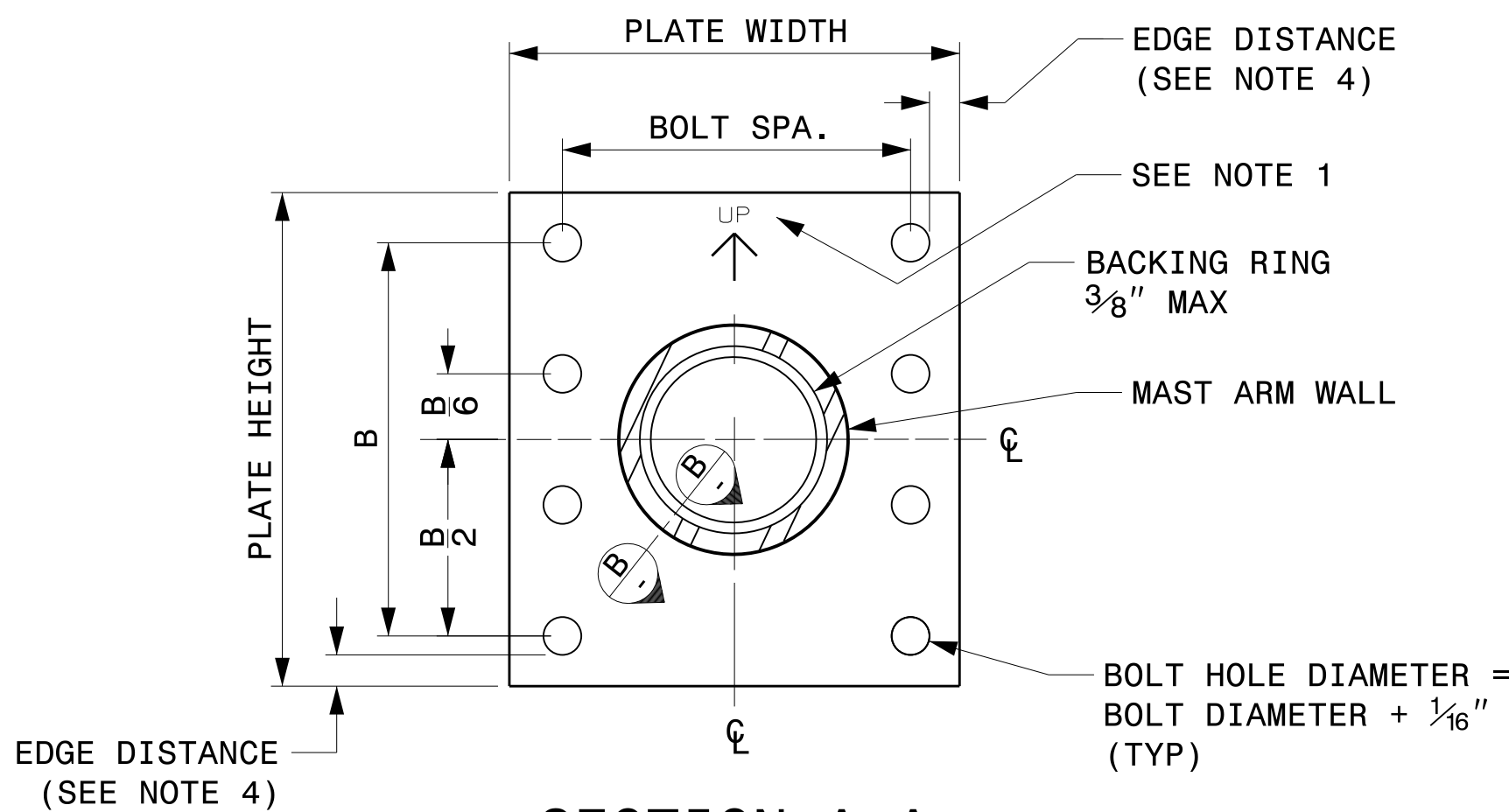
FRONT ELEVATION VIEW



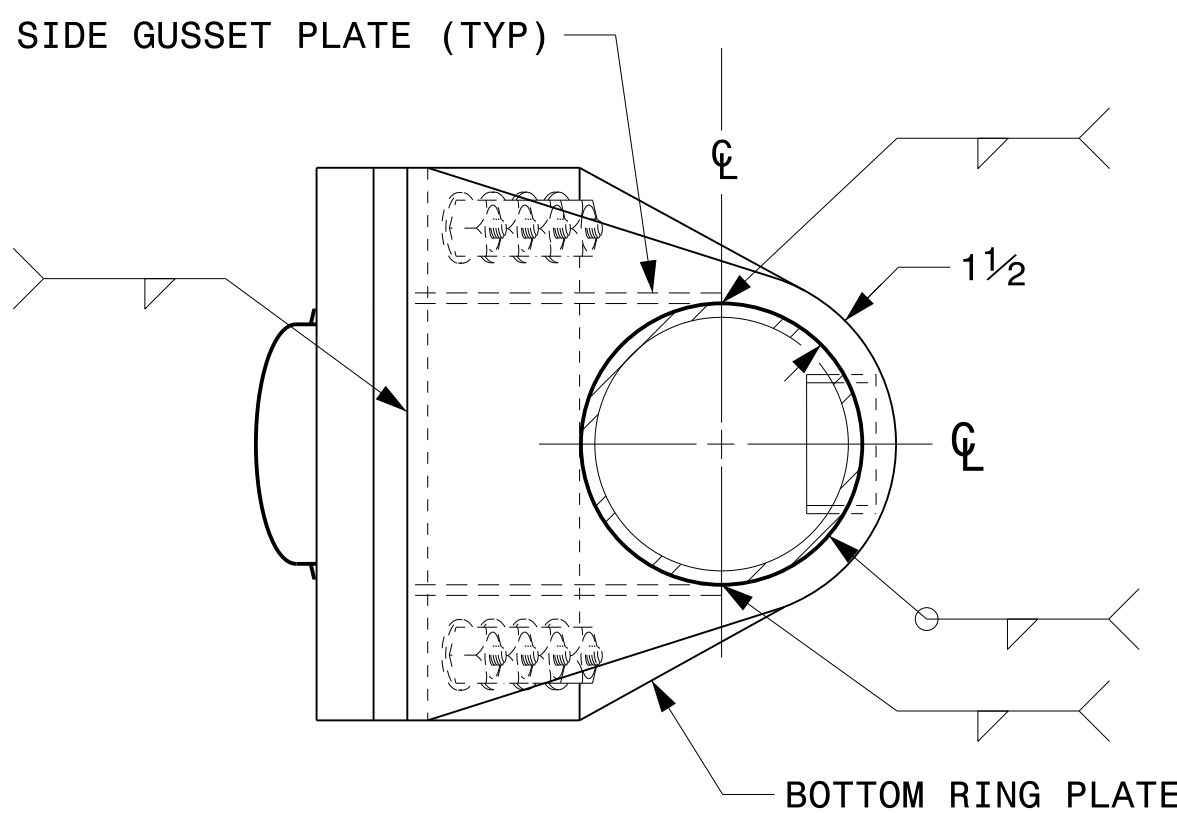
SIDE ELEVATION VIEW



BACK ELEVATION VIEW



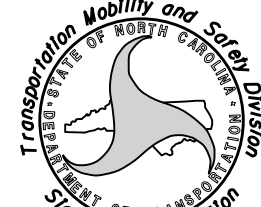
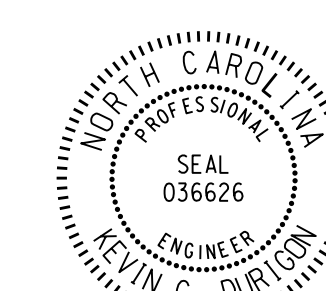
SECTION A-A
MAST ARM ATTACHMENT PLATE



BOTTOM VIEW

NOTES:

1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.

Prepared In the Offices of:  750 N. Greenfield Pkwy, Garner, NC 27529		Typical Fabrication Details For Mast Arm Connection To Pole		SEAL 	
PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F. ANDREWS		PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR		DocuSigned by: 	
SCALE 0 NA NONE		REVISIONS		INIT. DATE	
				09/21/2023 DATE	

09-001-2023 19-38
S:\1\SSM\115 Signal\Signal Design Section\Structures\Drawings\2024 Metal Pole Std Drawings for LRF\02024 Sig.M5 Stru. Connection Fabrication Details-Mast Arm Poles.dgn
Kedur.fgn

Fabrication Details – Mast Arm Connection