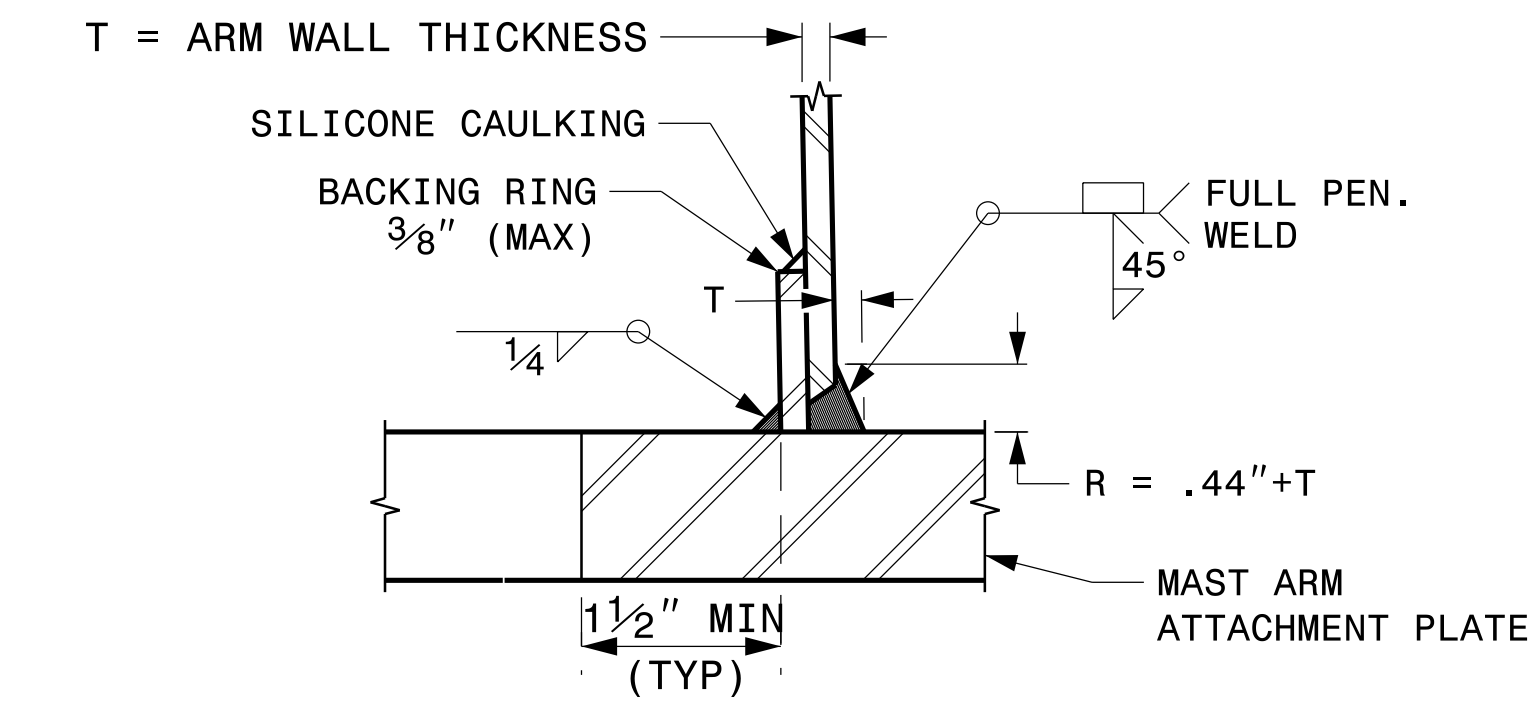
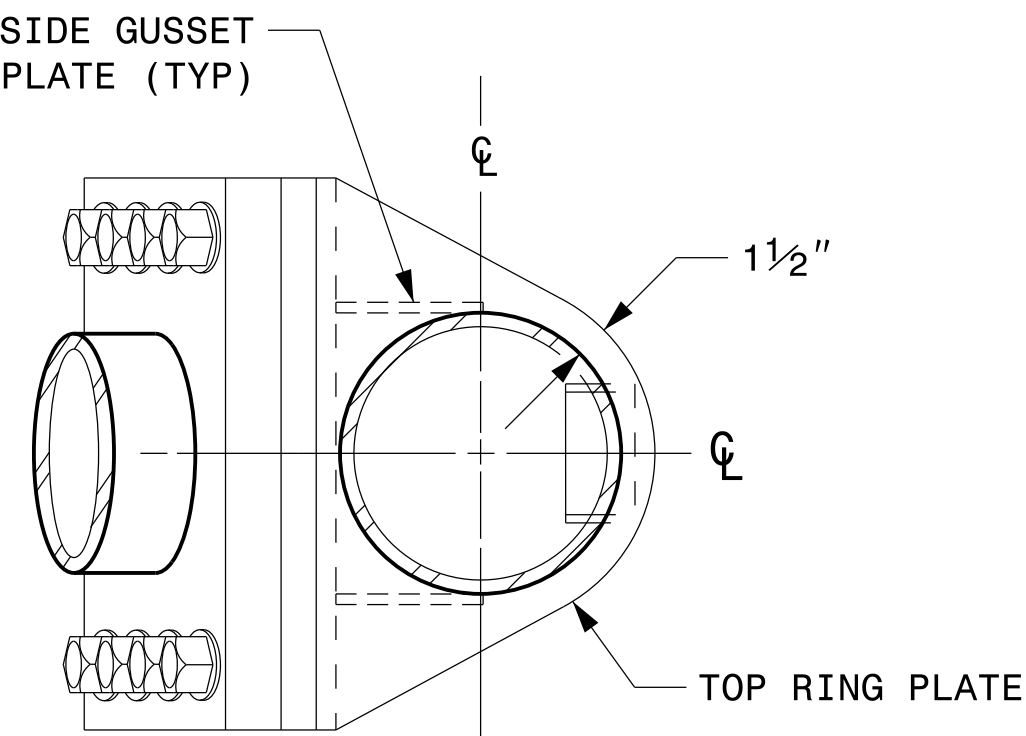


WELDED RING STIFFENED MAST ARM CONNECTION

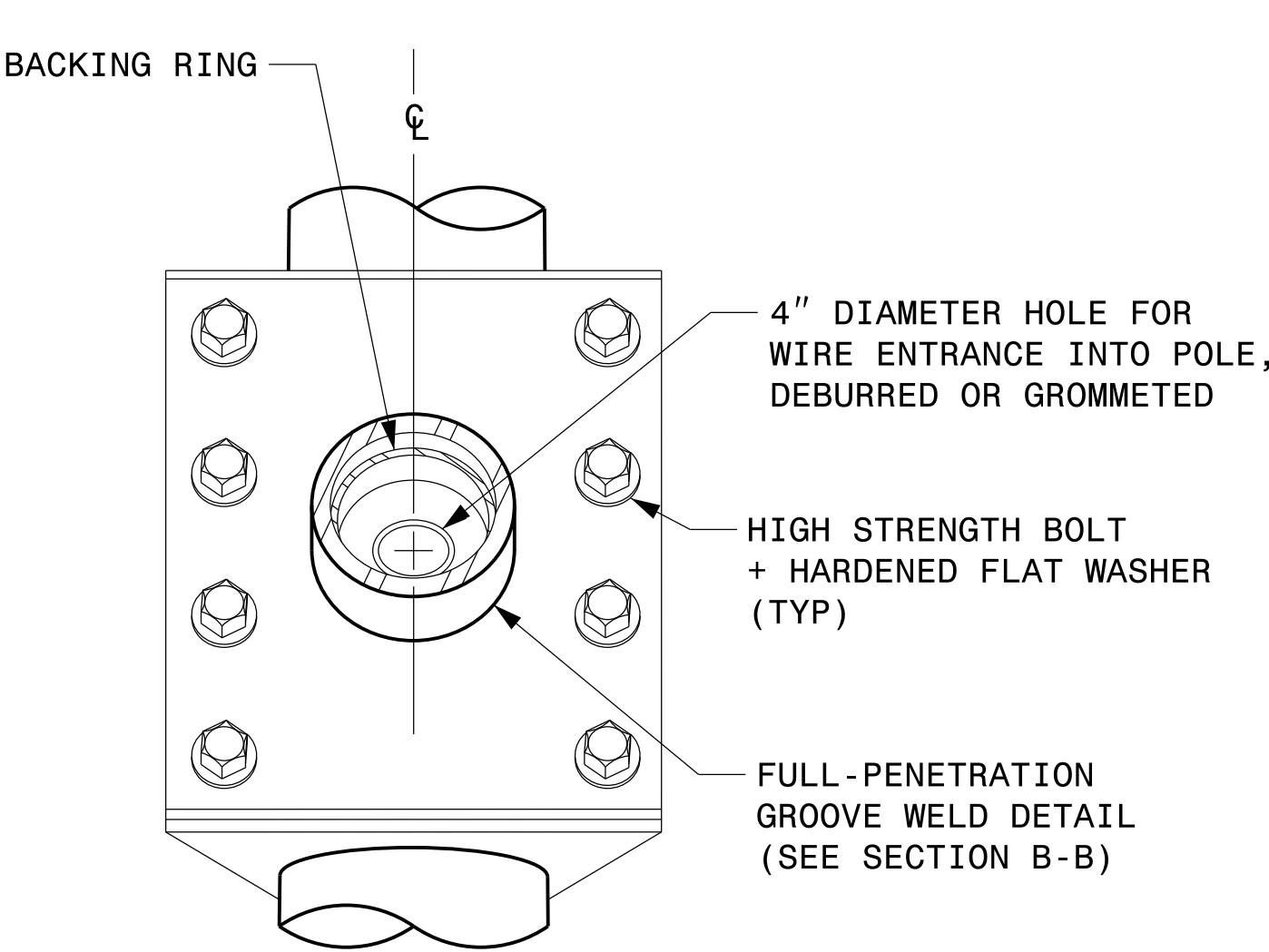
PROJECT I.D. NO.	SHEET NO.
U-4700 CB	Sig.M5



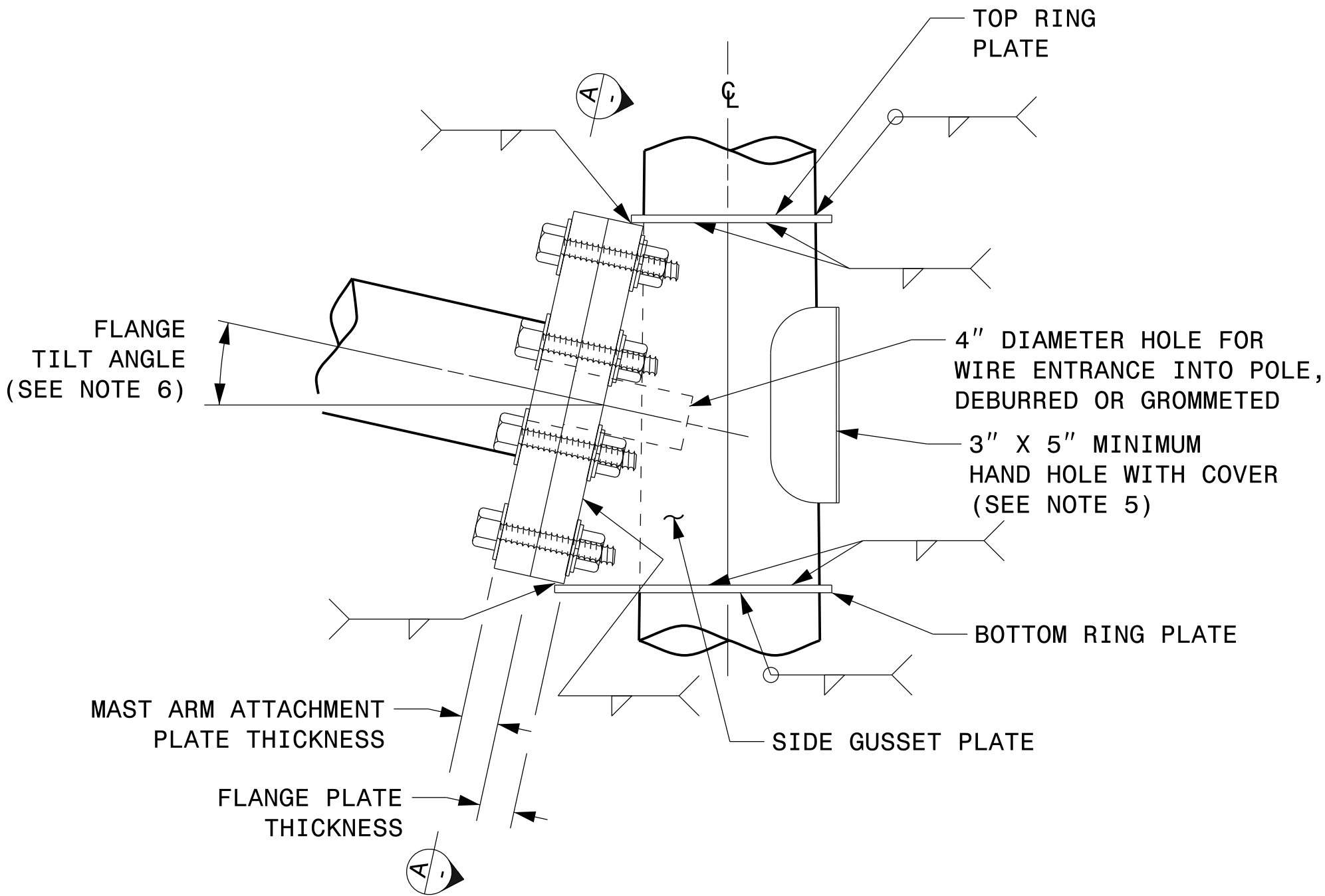
SECTION B-B
FULL-PENETRATION GROOVE WELD DETAIL



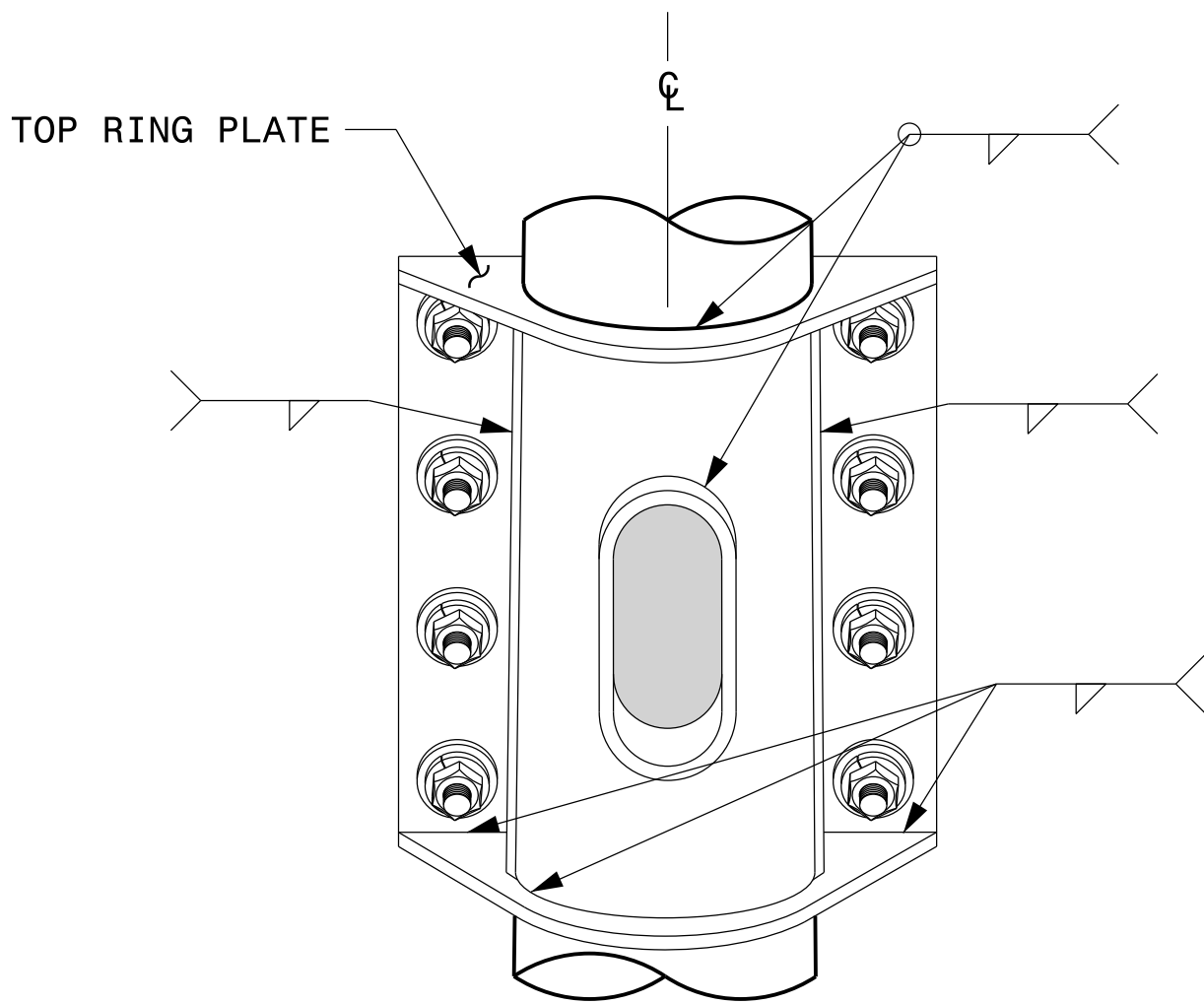
PLAN VIEW



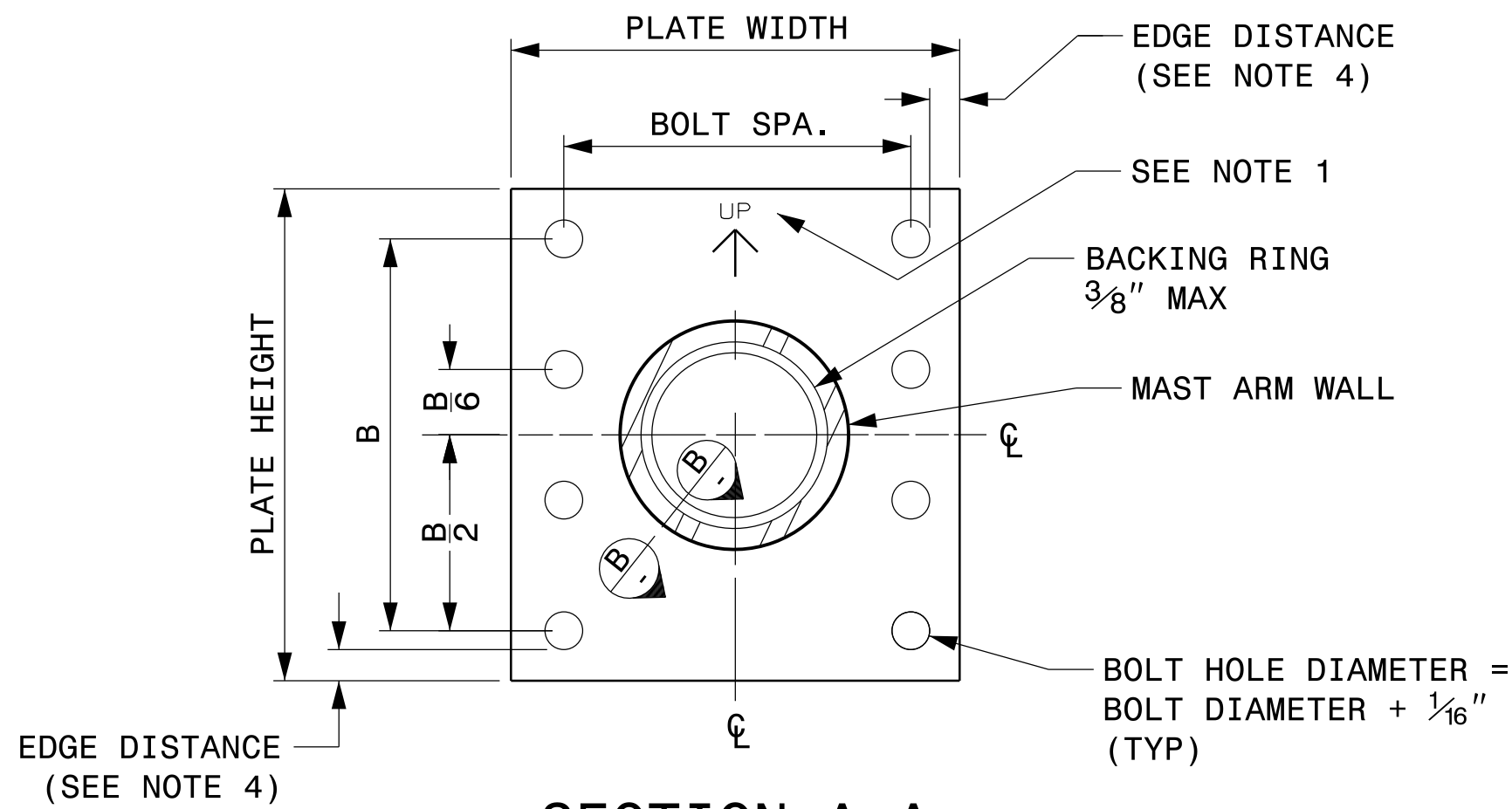
FRONT ELEVATION VIEW



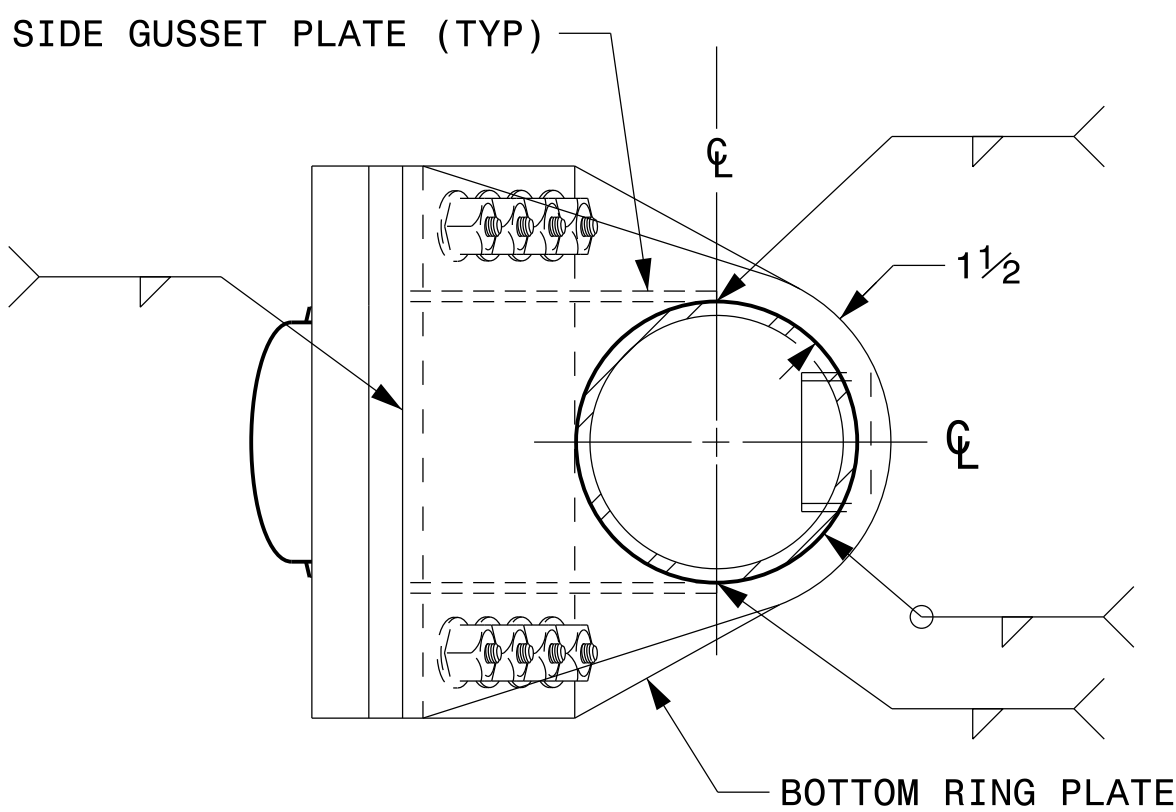
SIDE ELEVATION VIEW



BACK ELEVATION VIEW



SECTION A-A
MAST ARM ATTACHMENT PLATE



BOTTOM VIEW

NOTES:

1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.

21-SEP-2023 08:01
S:\TSS\115 Signal\Signal Design Section\Structures\Drawings\2024 Metal Pole Std Drawings for U-4700 Sig.M5 Std. Connection Fabrication Details-Mast Arm Poles.dgn
Kadur Ram

Fabrication Details – Mast Arm Connection

Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Typical Fabrication Details
For
Mast Arm Connection To Pole

PLAN DATE:	SEPTEMBER 2023	DESIGNED BY:	C.F. ANDREWS
PREPARED BY:	K.C. DURIGON	REVIEWED BY:	D.C. SARKAR
REVISIONS	INIT.	DATE	

SCALE: NA
NONE

SEAL

DocuSigned by:
Kevin Durigon
09/21/2023
DATE