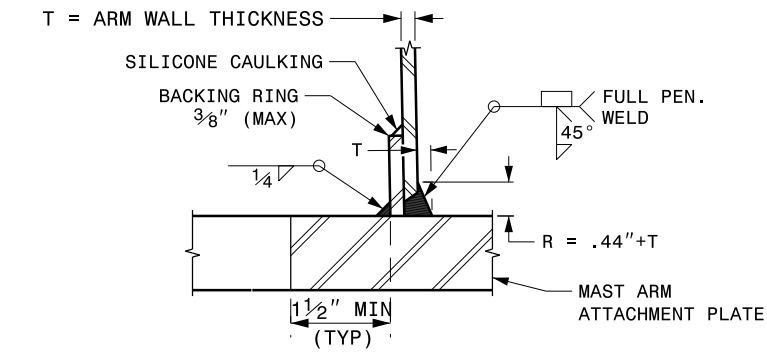
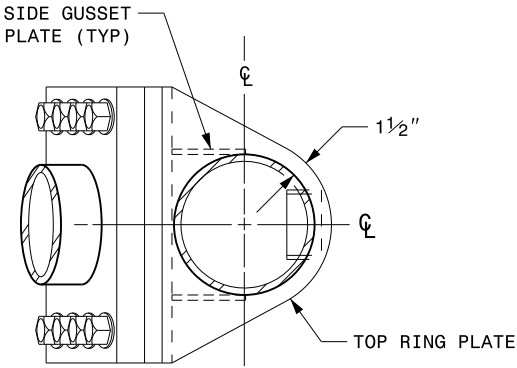


WELDED RING STIFFENED MAST ARM CONNECTION

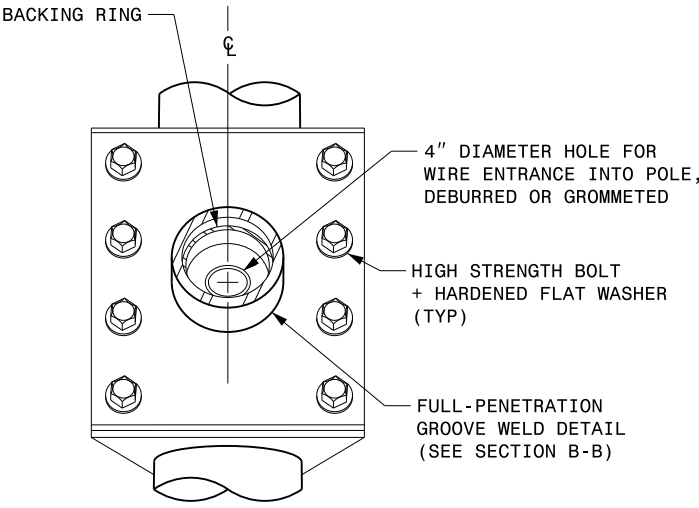
PROJECT I.D. NO.	SHEET NO.
	Sig.M5



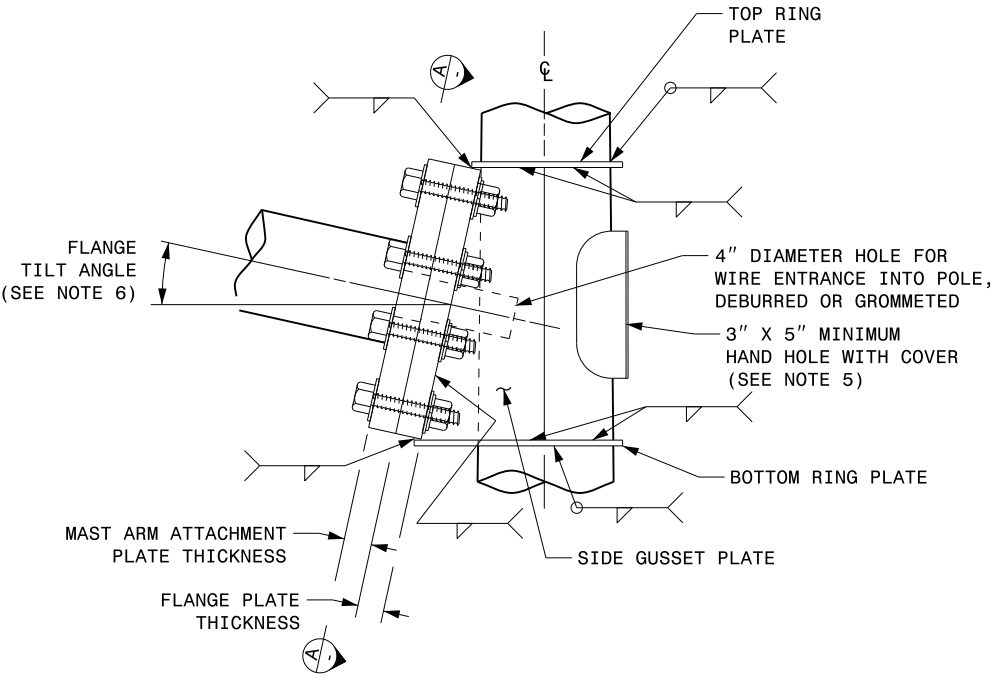
SECTION B-B
FULL-PENETRATION GROOVE WELD DETAIL



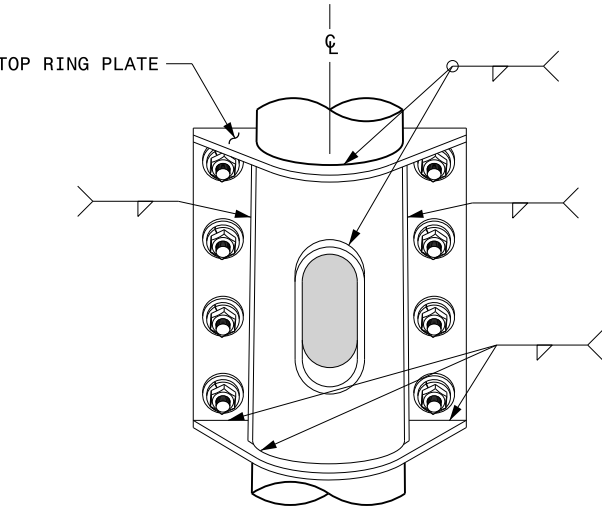
PLAN VIEW



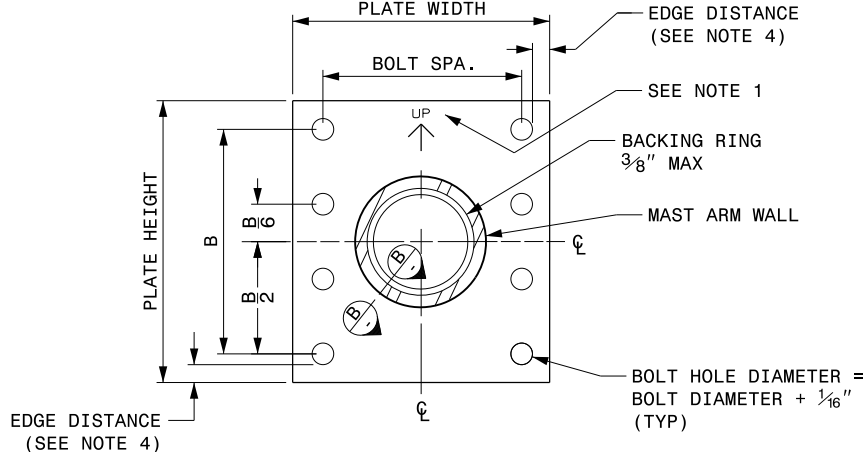
FRONT ELEVATION VIEW



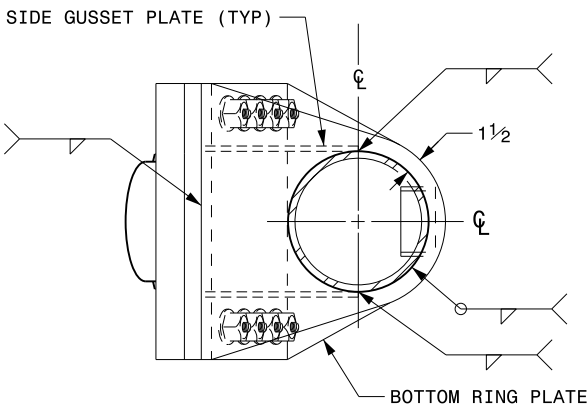
SIDE ELEVATION VIEW



BACK ELEVATION VIEW



SECTION A-A
MAST ARM ATTACHMENT PLATE



BOTTOM VIEW

- NOTES:
1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
 2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
 3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
 4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
 5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
 6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.

21-SEP-2023 08:01
S:\150501\15 Signal\Signal Design Section\Structures\Drawings\2024 Metal Pole Std Drawings for LRFD\2024 Sig.M5 Std. Connection Fabrication Details-Mast Arm Poles.dgn
Kadur Ram

Fabrication Details – Mast Arm Connection

 DocuSigned by: Kevin Durigon 09/21/2023 DATE	Typical Fabrication Details For Mast Arm Connection To Pole	
	PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F. ANDREWS	
	PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR	
	REVISIONS INIT. DATE	

0 SCALE NA
NONE