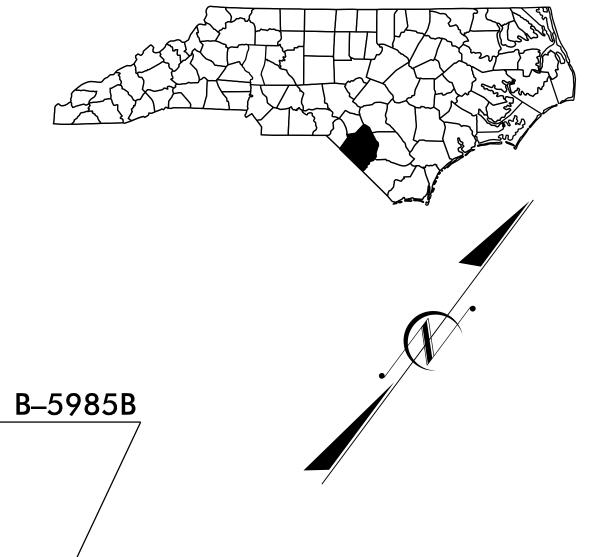


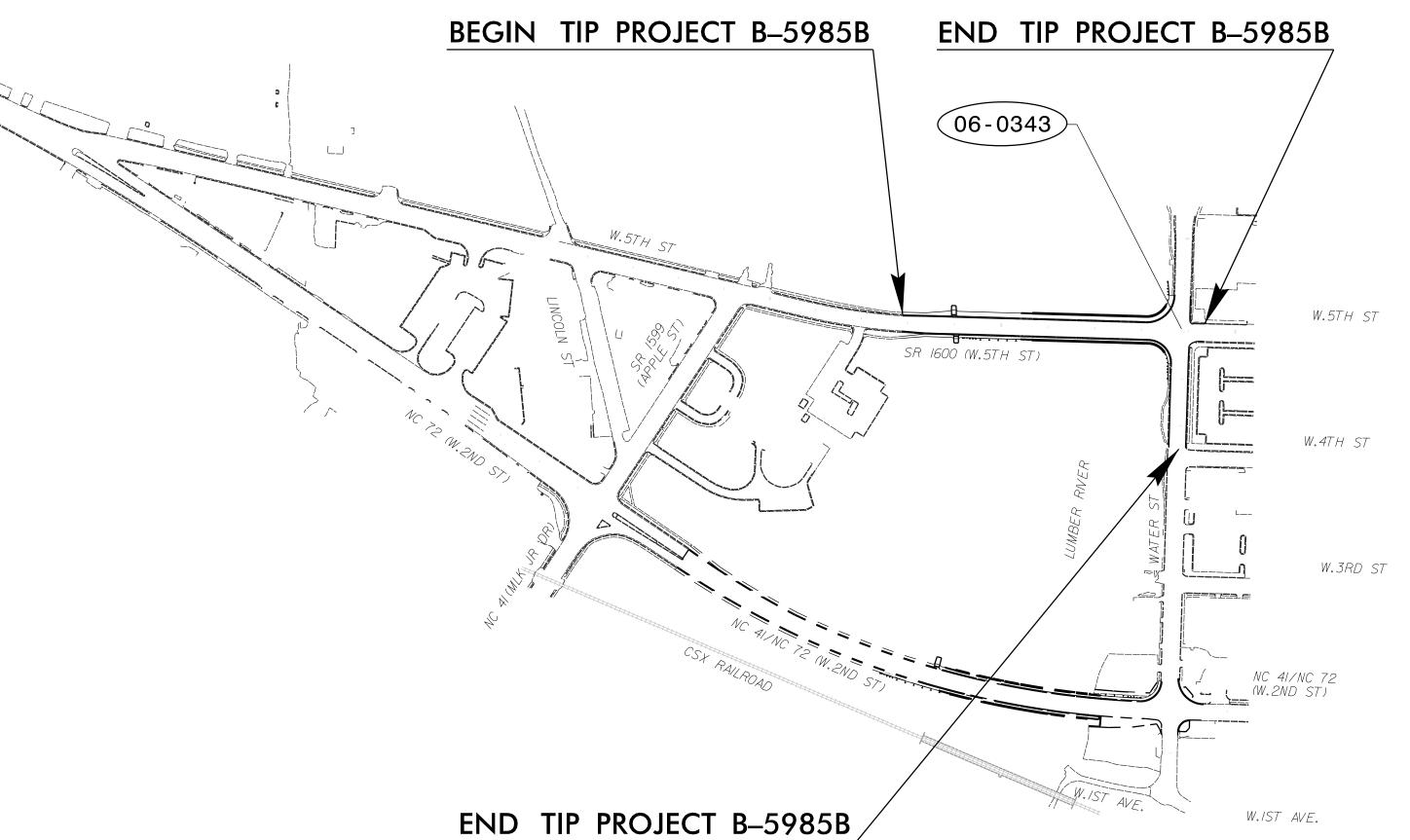
STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

ROBESON COUNTY

LOCATION: BRIDGE NO. 770175 OVER LUMBER RIVER ON SR 1600 TYPE OF WORK: TRAFFIC SIGNALS

Project No. Sheet No. **B**-5985**B** SIG 1.0



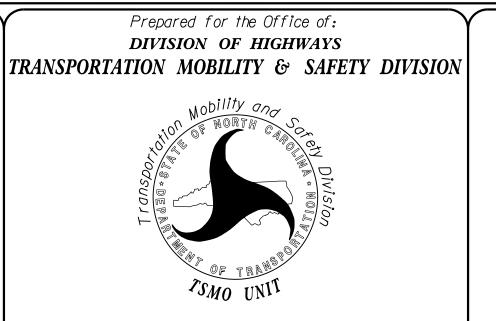


Sheet #	Location/Description
	4
SIG 1.0	Title Sheet
SIG 2.0 to SIG 2.5	06-0343 - SR 1600 (West 5th Street) @ SR 1536 (Water Street)
MIA to M9	Metal Pole Standards

TRANSPORTATION SYSTEMS MANAGEMENT & OPERATION UNIT Contacts:

Zachary Little, PE Signals Engineer, Eastern Region D. Todd Joyce, PE Signal Equipment Design Review Engineer

Gregory A. Green Signal Communication Project Engineer





Stantec Consulting Services Inc. 801 Jones Franklin Rd-Suite 300 Raleigh, NC 27606

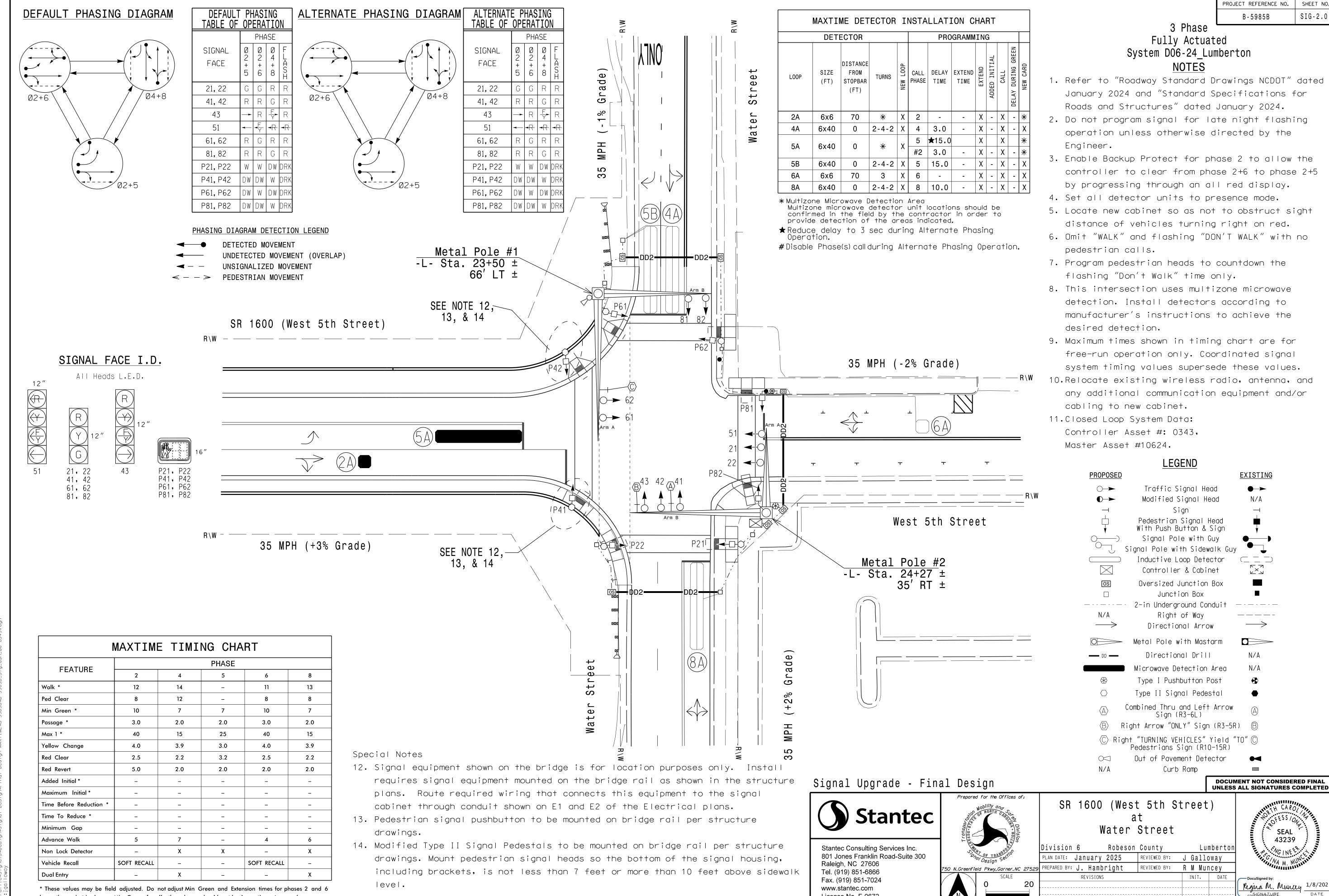
Tel. 919.851.6866 Fax. 919.851.7024 www.stantec.com License No. F-0672

Regina Muncey, PE Senior Transportation Engineer Jason Galloway, PE Senior Traffic Engineer James Hambright Senior Transportation Technician Refer to "Roadway Standard Drawings NCDOT" dated January 2024 and "Standard Specifications for Roads and Structures" dated January 2024.

LEGEND

XX-XXXX - SIGNAL INVENTORY NUMBER XX-XXXX - SIGNAL REMOVAL

750 N. Greenfield Parkway, Garner, NC 27529



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License No. F-0672

1" = 20'

SIG. INVENTORY NO. 06-0343

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6

lower than what is shown. Min Green for all other phases should not be lower than 4 seconds

18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

REMOVE DIODE JUMPERS 2-5, 2-6, 2-7, 2-11, 2-12, 2-13, 2-15, 4-8, 4-12, 4-14, 4-16, 5-7, 5-11, 5-12, 5-13, 6-11, 6-13, 6-15, 7-11, 7-12, 7-13, 8-12, 8-14, 8-16, 11-12, 11-13, 11-15, 12-13, 12-14, 12-16, 13-15 and 14-16.

COMPONENT SIDE

REMOVE JUMPERS AS SHOWN

1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.

- 2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- 3. Ensure that the Red Enable is active at all times during normal operation.
- 4. Integrate monitor with Ethernet network in cabinet.

NOTES

- 1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- 2. Program phases 4 and 8 for Dual Entry.
- 3. Program phase 2, 4, 6, and 8 for Simultaneous Start.
- 4. Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- 5. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- 6. The cabinet and controller are part of the D06-24_Lumberton System.

EQUIPMENT INFORMATION

Controller	2070LX
Cabinet	332 w/ Aux
Software	Q-Free MAXTIME
Cabinet Mount	Base
Output File Positions	18 With Aux. Output File
Load Switches Used	S2, S3, S5, S6, S7, S8, S9
	S10, S11, S12, AUX S4, AUX S5
Phases Used	2, 2PED, 4, 4PED, 5, 6, 6PED,
	8, 8PED
Overlap "1"	Not Used
Overlap "2"	Not Used
Overlap "3"	*
Overlan "4"	*

*See overlap programming detail on sheet 2

INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
4A	TB4-9,10	I6U	41	3	8	4	3.0		Х		Х	
ΕΛ	TD2 4.2	1411	E E	17	15 *	5	15.0		Х		Х	
5A	TB3-1,2	J1U	55	-	31 *	2	3.0		Х		Х	Х
6A	TB3-5,6	J2U	40	2	16	6			Х		Х	
5B	TB3-7,8	J2L	44	6	17	5	15.0		Х		Х	
8A	TB5-9,10	J6U	42	4	22	8	10.0		Х		Х	
PED PUSH BUTTONS												
P21;P22	TB8-4,6	I12U	67	33	2	PED 2	NOTE:					
P41,P42	TB8-5,6	I12L	69	35	4	PED 4	INSTALL DC ISOLATORS IN INPUT FILE SLOTS I12 AND I13.					
P61,P62	TB8-7,9	I13U	68	34	6	PED 6						
P81;P82	TB8-8,9	I13L	70	36	8	PED 8						

*For the detectors to work as shown on the signal design plan, see the Detector Programming Detail for Alternate Phasing on sheet 2 of 3.

LOWER -

(front view)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14
FILE U	SLOT EMPTY	SLOT EMPTY	SLOT EMPTY	SLOT EMPTY	SLOT EMPTY	Ø 4 4A NOT USED	SLOT EMPTY	S LOT EMPTY	SLOT EMPTY	SLOT EMPTY	SLOT EMPTY	Ø4 PED	DC ISOLATOR	DC ISOLATOR ST DC
FILE U	Ø 5 5A NOT USED	Ø 66AØ 55B	SLOT EMPTY	SLOT EMPTY	SLOT EMPTY	Ø 8 8A NOT USED	SLOT EMPTY	S L O T E M P T Y	SLOT EMPTY	S L O T E M P T Y	SLOT EMPTY	SLOT EMPTY	S L O T E M P T Y	SLOT EMPTY

INPUT FILE POSITION LAYOUT

EX.: 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE ST = STOP TIME

ON OFF

RP DISABLE

├─ FYA COMPACT──

─ WD 1.0 SEC - GY ENABLE - SF#1 POLARITY

■ LEDguard — RF SSM

- FYA 1-9

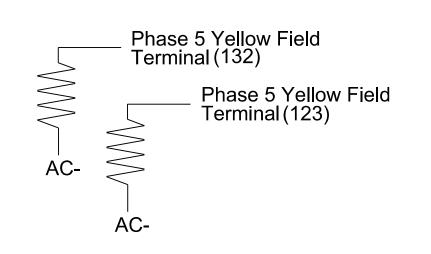
FYA 3-10 — FYA 5-11 ____FYA 7-12

WD ENABLE \

LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES Value (ohms) Wattage 1.5K - 1.9K 25W (min) 2.0K - 3.0K | 10W (min)



SPECIAL DETECTOR NOTE

For Zones 2A and 5A, install a multizone microwave detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer -approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

For Detection Zone 5A, the equipment placement is typical for a NCDOT installation. Inputs associated with these slots are compatible with alternate operation programming located on the following sheets of this electrical detail.

Final Design

License No. F-0672

Electrical Detail - Sheet 1 of 3

Stantec Stantec Consulting Services Inc.

801 Jones Franklin Road-Suite 300 Raleigh, NC 27606 Tel. (919) 851-6866 Fax. (919) 851-7024 www.stantec.com

ELECTRICAL AND PROGRAMMING Prepared for the Offices of:

at Division 6 Robeson County

REVISED: N/A

Water Street

SR 1600 (West 5th Street)

SEAL 029904 Jason Galloway 1/9/2025

SIG-2.1

PROJECT REFERENCE NO.

B-5985B

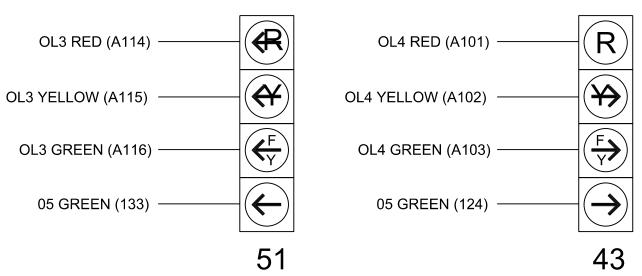
SIGNAL HEAD HOOK-UP CHART																		
LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	5	8	8 PED	OL1	OL2	SPARE			SPARE
SIGNAL HEAD NO.	NU	21.22	P21, P22	NU	41,42	P41, P42	★ 51	61,62	P61, P62	★ 43	81,82	P81, P82	NU	NU	NU	★ 51	4 3 ★	NU
RED		128	٠		101	·		134			107						A101	·
YELLOW		129			102		*	135		*	108							
GREEN		130		·	103			136	-		109							
RED ARROW																A114		
YELLOW ARROW														·		A115	A102	
FLASHING YELLOW ARROW																A116	A103	
GREEN ARROW							133			124								
₩		-	113		-	104		·	119			110		·	·			
*			115			106			121			112						

NU = Not Used

- *Denotes install load resistor. See load resistor installation detail this sheet.
- ★See pictorial of head wiring in detail this sheet.

FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

> THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 06-0343 DESIGNED: January 2025 SEALED: 1/8/2025

> > **DOCUMENT NOT CONSIDERED FINAL** UNLESS ALL SIGNATURES COMPLETED

SIG. INVENTORY NO.

Lumberton PLAN DATE: January 2025 REVIEWED BY: R M Muncey PREPARED BY: J Galloway REVIEWED BY: REVISIONS INIT. DATE 750 N.Greenfield Pkwy,Garner,NC 27529

PROJECT REFERENCE NO. SIG-2.2 B-5985B

OUTPUT CHANNEL CONFIGURATION

Front Panel

Main Menu >Controller >More>Channels>Channels Config

Web Interface

Home >Controller >Advanced IO>Channels>Channels Configuration

Channel Configuration

	Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
	1	Phase Vehicle	1		Х	Χ	1
	2	Phase Vehicle	2	·	Х		2
	3	Phase Vehicle	3		Х	Х	3
	4	Phase Vehicle	4		Х		4
	5	Phase Vehicle	5	·	Х		5
	6	Phase Vehicle	6	·	Х	Х	6
NOTE	7	Phase Vehicle	5		Х		7
·	8	Phase Vehicle	8		Х	Х	8
	9	Overlap	1		Х	Х	9
	10	Overlap	2	·	Х	Х	10
	11	Overlap	3		Х		11
	12	Overlap	4	·	Х		12
	13	Phase Ped	2	·	·		13
	14	Phase Ped	4				14
	15	Phase Ped	6	·			15
	16	Phase Ped	8	·	·		16
	17	Overlap	5		Χ	Х	17
	18	Overlap	6	·	Χ		18

MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOP 5A

Front Panel

Main Menu >Controller >Detector >Veh Det Plans

Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

Plan 2

5A

Detector	Call Phase	Delay
15	5	3.0
31	0	÷

MAXTIME STARTUP AND SOFTWARE FLASH PROGRAMMING DETAIL

Front Panel

Main Menu >Controller >Unit

Web Interface

Home >Controller >Unit

Modify parameters as shown below and save changes.

Start Up Parameters

StartUp Clearance Hold

Unit Flash Parameters All Red Flash Exit Time

MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel

Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface

Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

3	4
FYA 4 - Section	FYA 4 - Section
6	4
5	5
÷	÷
0	0
0:0	0.0
0:0	0.0
	FYA 4 - Section 6 5 - 0 0.0

MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel

Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface

Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

Overlap Plan 2

Overlap	3	4	
Туре	FYA 4 - Section	FYA 4 - Section	
Included Phases	4	4	NOTICE INCLUDED PHASE
Modifier Phases	5	5	
Modifier Overlaps	4	±	
Trail Green	0	0	
Trail Yellow	0.0	0.0	
Trail Red	0.0	0.0	

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 06-0343 DESIGNED: January 2025 SEALED: 1/8/2025

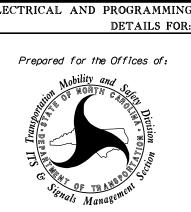
REVISED: N/A

Final Design Electrical Detail - Sheet 2 of 3



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License No. F-0672



750 N.Greenfield Pkwy,Garner,NC 27529

SR 1600 (West 5th Street) at

Water Street Robeson County Division 6

Lumberton PLAN DATE: January 2025 REVIEWED BY: R M Muncey PREPARED BY: J Galloway REVIEWED BY: REVISIONS INIT. DATE

SEAL 029904

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Jason Galloway SIG. INVENTORY NO.

MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

ALTERNATE PHASING CHANGE SUMMARY

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP PLAN 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

OVERLAP PLAN 2: Modifies overlap included phases

for head 51 to run protected turns only.

VEH DET PLAN 2: Disables phase 2 call on loop 5A

and reduces delay time for phase 5 call on loop 5A to 3.0 seconds.

ALL RED BACKUP PROGRAMMING

Front Panel

Main Menu >Controller >Sequence & Phs Config>Backup Prevention > Backup Through Red

Web Interface

Home >Controller >Backup Prevention >Backup Calls Phase Plans > (scroll down) to Backup Through Red

Backup Through All Red

Sequence	Backup Through All Red
1	YES

FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO INSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

1. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.

2. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.

3. REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

PROJECT REFERENCE NO. B-5985B

SIG-2.3

MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel

Main Menu >Controller >Coordination >Patterns

Web Interface

Home >Controller >Coordination >Patterns

Pattern Parameters

i attorri i ara	11101010	
Pattern	Veh Det Plan	Overlap Plan
*	2	2

*The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

BACKUP PREVENTION PROGRAMMING

Front Panel

Main Menu > Controller > Sequence & Phs Config > Backup Prevention > Backup Protection Plan

Web Interface

Home >Controller> Backup Prevention >Backup Protection Plan

Sequence 1

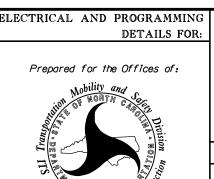
No Backup Phase	1	2	3	4	5	6	7	8
Serve Phase 1	-	-	-	-	÷	ŀ	÷	-
Serve Phase 2	-	-	-	-	÷	ŀ	÷	-
Serve Phase 3	_	÷	÷	÷	÷	÷	-	÷
Serve Phase 4	_	÷	÷	÷	÷	÷	-	÷
Serve Phase 5	_	÷	÷	÷	÷	÷	-	÷
Serve Phase 6	_	÷	÷	÷	Χ	÷	-	÷
Serve Phase 7	<u> -</u>	÷	÷	÷	÷	-	÷	÷
Serve Phase 8	<u>-</u>	<u> </u>	<u> </u>	<u> </u>	÷	ŀ	÷	÷

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 06-0343 DESIGNED: January 2025 SEALED: 1/8/2025 REVISED: N/A

Final Design Electrical Detail - Sheet 3 of 3



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SR 1600 (West 5th Street) at Water Street

REVISIONS

Robeson County Division 6 PLAN DATE: January 2025 REVIEWED BY: R M Muncey PREPARED BY: J Galloway REVIEWED BY:

SEAL 029904 Lumberton INIT. DATE

Jason Galloway 1/9/2025

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SIG. INVENTORY NO.

License No. F-0672

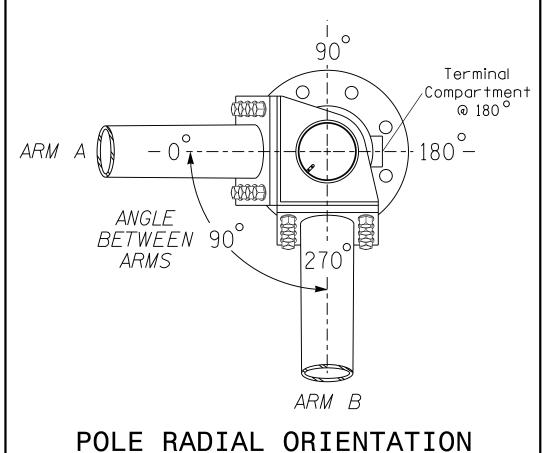
Design Loading for METAL POLE NO. 1, Mast Arm "B" 52.0′ 32.5′ 6.75 Street Name _ See Notes _ 4 & 5 Н2 See Note 8 H1= 20.80' Maximum 25.6 ft. Note 7 Roadway Clearance Design Height 17 ft Minimum 16.5 ft. See Note 7d See Note 7e -High Point of Roadway Surface-C Foundation Base line reference elev. = 0.0' Elevation View

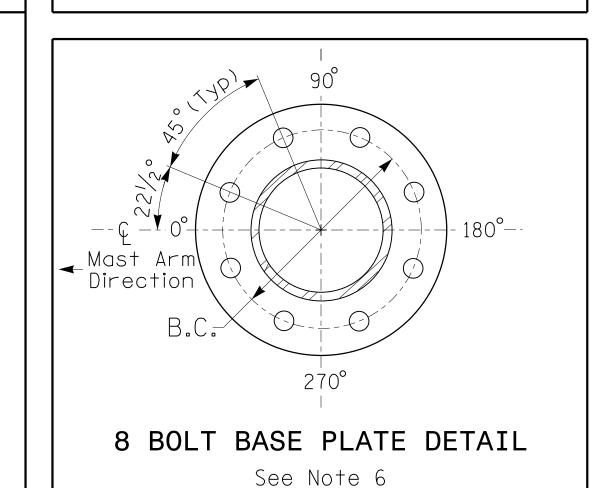
SPECIAL NOTE

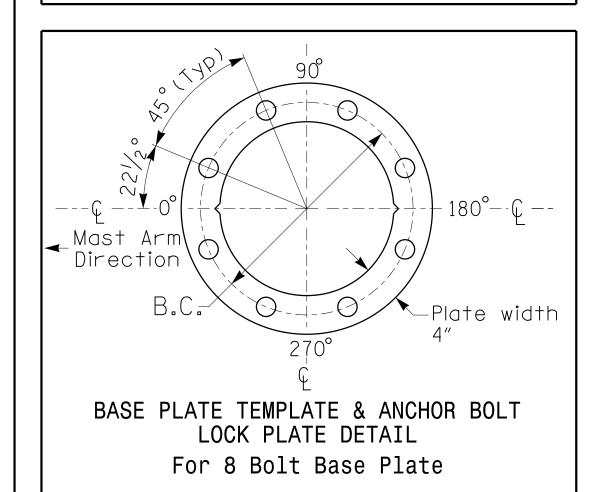
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

Elevation Data for Mast Arm Attachment (H1)

Elevation Differences for:	Arm "A"	Arm "B"
Baseline reference point at & Foundation @ ground level	0.0 ft.	0.0 ft.
Elevation difference at High point of roadway surface	- 0.83 ft.	- 0.22 ft.
Elevation difference at Edge of travelway or face of curb	+/-0.0 ft.	+/-0.0 ft.







METAL POLE No. 1

PROJECT REFERENCE NO.	SHEET NO.
B-5985B	SIG2.4

	MAST ARM LOADING SCHE	DULE		
LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5″W X 66.0″L	74 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-5 SECTION-WITH BACKPLATE	16.3 S.F.	42.0″W X 56.0″L	103 LBS
Street Name	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0" W X 96.0"L	36 LBS
1	SIGN RIGID MOUNTED	7.5 S.F.	30.0" W X 36.0"L	14 LBS

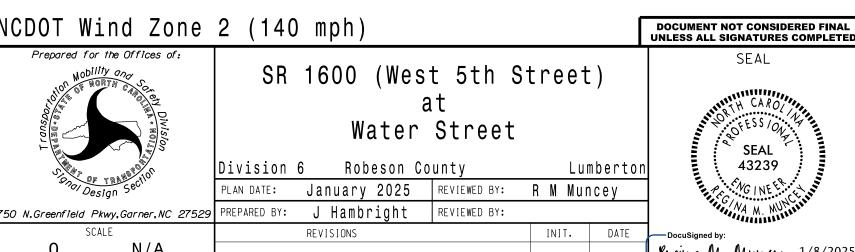
NOTES

DESIGN REFERENCE MATERIAL

- 1. Design the traffic signal structure and foundation in accordance with:
- The 1st Edition 2015 AASHTO LRFD "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
- The 2024 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to
- the specifications can be found in the traffic signal project special provisions.
- The 2024 NCDOT Roadway Standard Drawings.
- The traffic signal project plans and special provisions.
- The NCDOT "Metal Pole Standards" located at the following NCDOT website: https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx

DESIGN REQUIREMENTS

- 2. Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- 3. Design all signal supports using force ratios that do not exceed 0.9.
- 4. The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- 5. A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements. This requires staggering the connections. Use elevation data for each arm to determine appropriate arm connection points.
- 6. Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- 7. The mast arm attachment height (H1) shown is based on the following design assumptions: a. Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
- b. Signal heads are rigidly mounted and vertically centered on the mast arm.
- c. The roadway clearance height for design is as shown in the elevation views.
- d. The top of the pole base plate is 0.75 feet above the ground elevation. e. Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- 8. The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
- Mast arm attachment height (H1) plus 2 feet, or
- H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- 9. If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- 10. The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- 11. The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.



NCDOT Wind Zone 2 (140 mph)

N/A

Regina M. Muncey 1/8/2025 SIG. INVENTORY NO. 06-0343

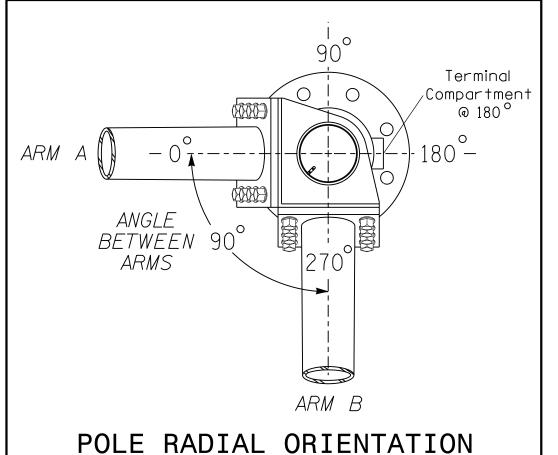
Design Loading for METAL POLE NO. 2, Mast Arm "B" 63.0′ 43.5′ 6.75′ Street Name _ See Notes _ 4 & 5 Н2 See Note 8 H1= 20.20' Maximum 25.6 ft. Note 7 Roadway Clearance Design Height 17 ft Minimum 16.5 ft. See Note 7d See Note 7e -High Point of Roadway Surface-C Foundation Base line reference elev. = 0.0' Elevation View

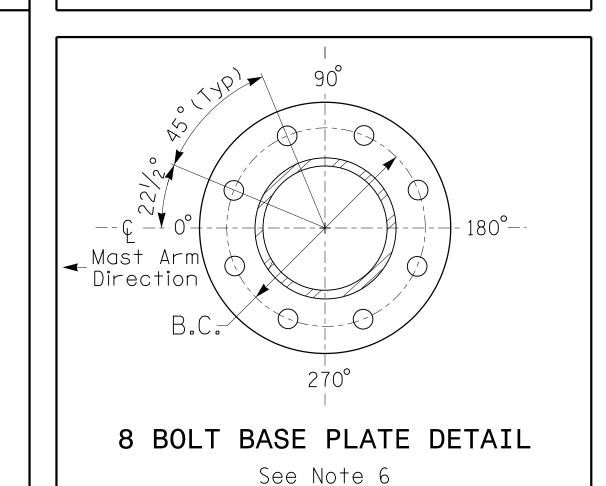
SPECIAL NOTE

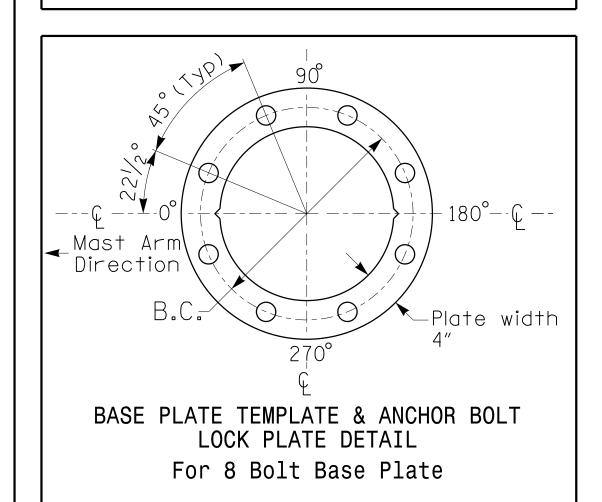
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

Elevation Data for Mast Arm Attachment (H1)

Elevation Differences for:	Arm "A"	Arm "B"
Baseline reference point at © Foundation @ ground level	0.0 ft.	0.0 ft.
Elevation difference at High point of roadway surface	+ 0.43 ft.	- 0.80 ft.
Elevation difference at Edge of travelway or face of curb	+/-0.0 ft.	+/-0.0 ft.







METAL POLE No. 2

PROJECT REFERENCE NO.	SHEET NO.
B-5985B	SIG2.5

	MAST ARM LOADING SCHE	DULE		
loading Symbol	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5″W X 66.0″L	74 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5″W X 52.5″L	60 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-5 SECTION-WITH BACKPLATE	16.3 S.F.	42.0″W X 56.0″L	103 LBS
Street Name	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0″W X 96.0″L	36 LBS
1	SIGN RIGID MOUNTED	7.5 S.F.	30.0″W X 36.0″L	14 LBS

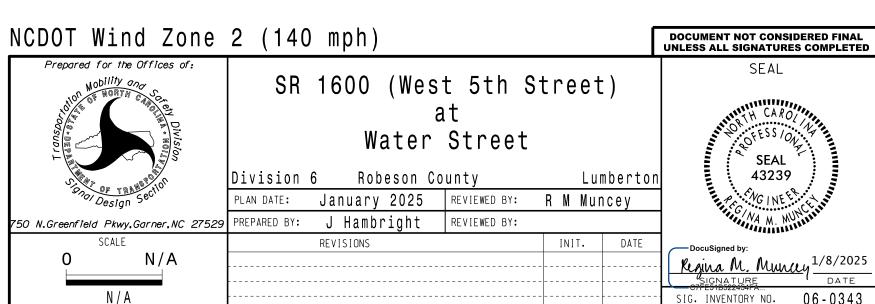
NOTES

DESIGN REFERENCE MATERIAL

- 1. Design the traffic signal structure and foundation in accordance with:
- The 1st Edition 2015 AASHTO LRFD "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
- The 2024 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to
- the specifications can be found in the traffic signal project special provisions.
- The 2024 NCDOT Roadway Standard Drawings.
- The traffic signal project plans and special provisions.
- The NCDOT "Metal Pole Standards" located at the following NCDOT website: https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx

DESIGN REQUIREMENTS

- 2. Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- 3. Design all signal supports using force ratios that do not exceed 0.9.
- 4. The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- 5. A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements. This requires staggering the connections. Use elevation data for each arm to determine appropriate arm connection points.
- 6. Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- 7. The mast arm attachment height (H1) shown is based on the following design assumptions: a. Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
- b. Signal heads are rigidly mounted and vertically centered on the mast arm.
- c. The roadway clearance height for design is as shown in the elevation views.
- d. The top of the pole base plate is 0.75 feet above the ground elevation. e. Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- 8. The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
- Mast arm attachment height (H1) plus 2 feet, or
- H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot. 9. If pole location adjustments are required, the contractor must gain approval from the
- Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- 10. The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- 11. The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.



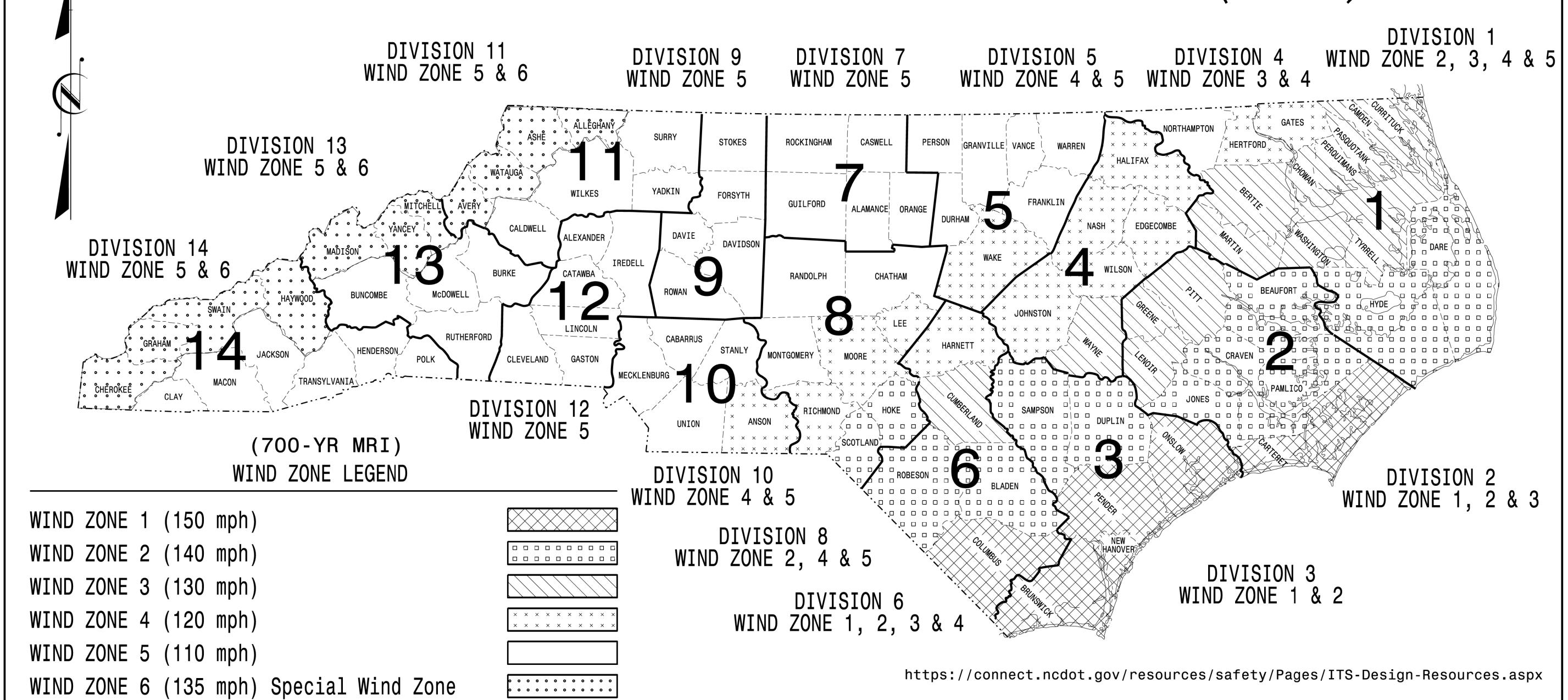
SIG. INVENTORY NO. 06-0343

STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

PROJECT I.D. NO. |Sig.M1A|

B-5985B

STANDARD DRAWINGS FOR ALL METAL POLES (LRFD)





Designed in conformance with the latest 2020 Interim to the 1st Edition 2015

AASHTO LRFD

Standard Specifications for Highway Signs, Luminaires, and Traffic Signals

DRAWING NUMBER

INDEX OF PLANS **DESCRIPTION**

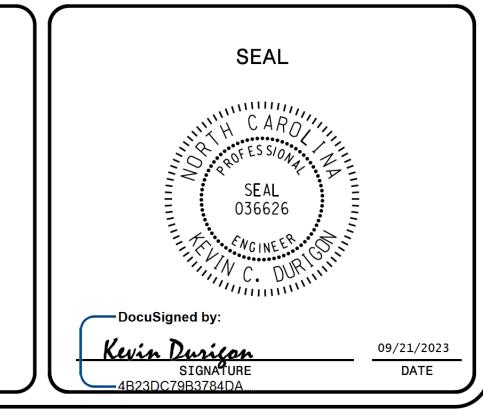
Sig. M	<i>1A</i>	Statewide Wind Zone Map (700-yr MRI)
Sig. M	1 B	Statewide Wind Zone Map (10-yr MRI)
Sig. M	2	Typical Fabrication Details-All Metal Poles
Sig. M	3	Typical Fabrication Details-Strain Poles
Sig. M	4	Typical Fabrication Details-Mast Arm Poles
Sig. M	5	Typical Fabrication Details-Mast Arm Connection
Sig. M	6	Typical Fabrication Details-Strain Pole Attachment
Sig. M	7	Construction Details-Foundations
Sig. M	8	Standard Strain Pole Foundation-All Soil Condition
Sig. M	9	Typical Fabrication Details-CCTV Camera Poles

MOBILITY AND SAFETY DIVISION -TRANSPORTATION SYSTEMS MANAGEMENT AND OPERATIONS UNIT

D.Y. ISHAK – STATE SIGNALS ENGINEER

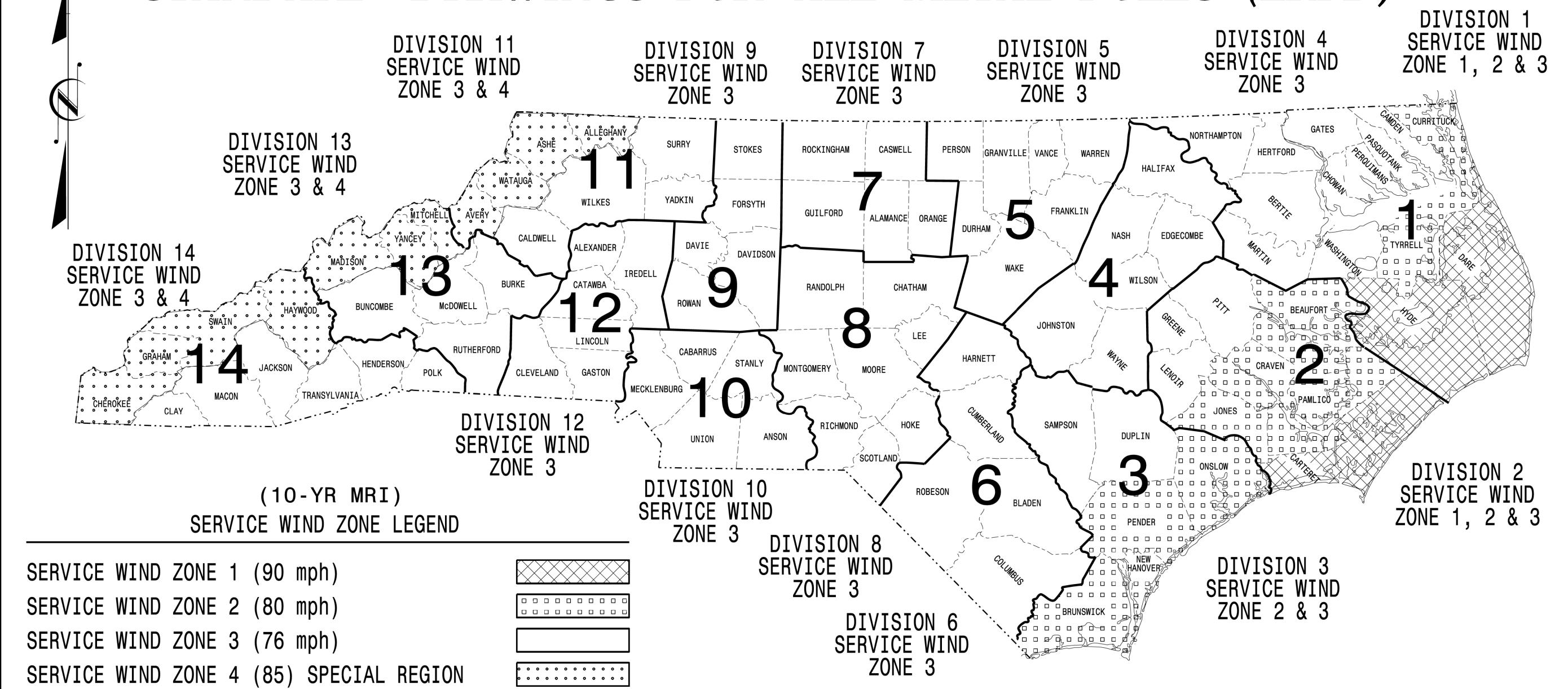
K. DURIGON, P.E. – ITS AND SIGNALS STRUCTURAL ENGINEER

B. WALKER, P.E. – ITS AND SIGNALS STRUCTURAL ENGINEER



STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS PROJECT I.D. NO. SHEET NO. B-5985B Sig.M1B

STANDARD DRAWINGS FOR ALL METAL POLES (LRFD)





Designed in conformance
with the latest
2020 Interim to the
1st Edition 2015

AASHTO LRFD

Standard Specifications for Highway Signs, Luminaires, and Traffic Signals

DRAWING NUMBER

Sig. M 9

R INDEX OF PLANS DESCRIPTION

Sig. M	1A	Statewide Wind Zone Map (700-yr MRI)
Sig. M	1 B	Statewide Wind Zone Map (10-yr MRI)
Sig. M	2	Typical Fabrication Details-All Metal Poles
Sig. M	3	Typical Fabrication Details-Strain Poles
Sig. M	4	Typical Fabrication Details-Mast Arm Poles
Sig. M	5	Typical Fabrication Details-Mast Arm Connection
Sig. M	6	Typical Fabrication Details-Strain Pole Attachments
Sig. M	7	Construction Details-Foundations
Sig. M	8	Standard Strain Pole Foundation-All Soil Conditions

Typical Fabrication Details-CCTV Camera Poles

NCDOT CONTACTS:

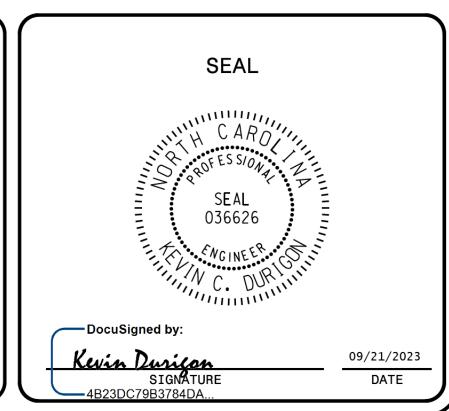
https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx

MOBILITY AND SAFETY DIVISION – TRANSPORTATION SYSTEMS MANAGEMENT AND OPERATIONS UNIT

D.Y. ISHAK – STATE SIGNALS ENGINEER

K. DURIGON, P.E. – ITS AND SIGNALS STRUCTURAL ENGINEER

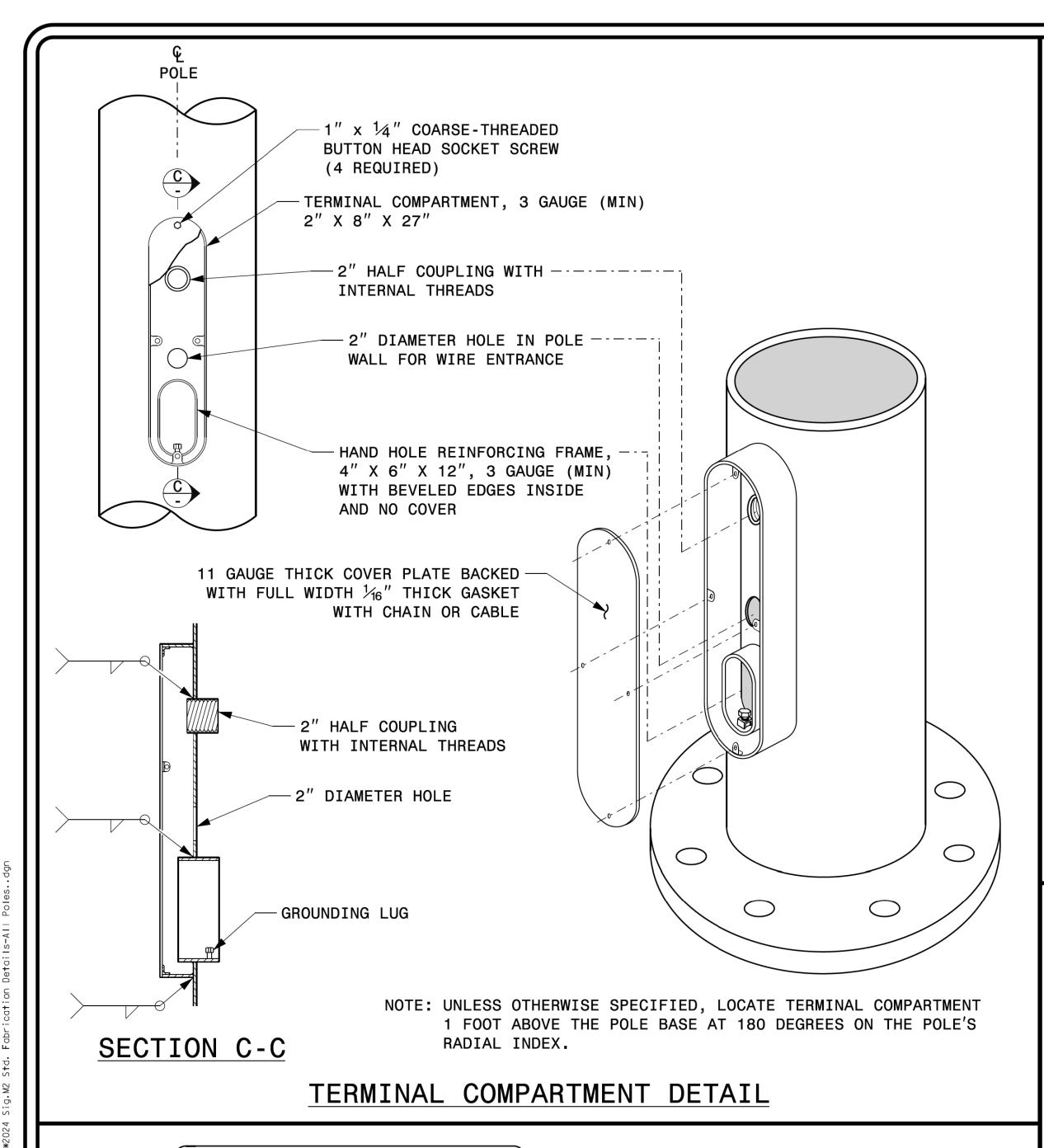
B. WALKER, P.E. – ITS AND SIGNALS STRUCTURAL ENGINEER

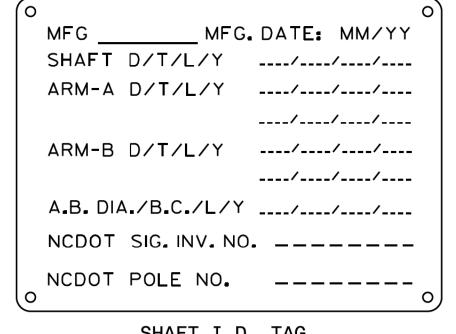




SHEET NO

Sig.M2





NCDOT POLE NO. _____ ARM I.D. TAG (PROVIDE ON EACH SECTION OF A MULTI-SECTION MAST ARM)

MFG _____MFG.DATE:MM/YY

SECTION D/T/L/Y ----/----

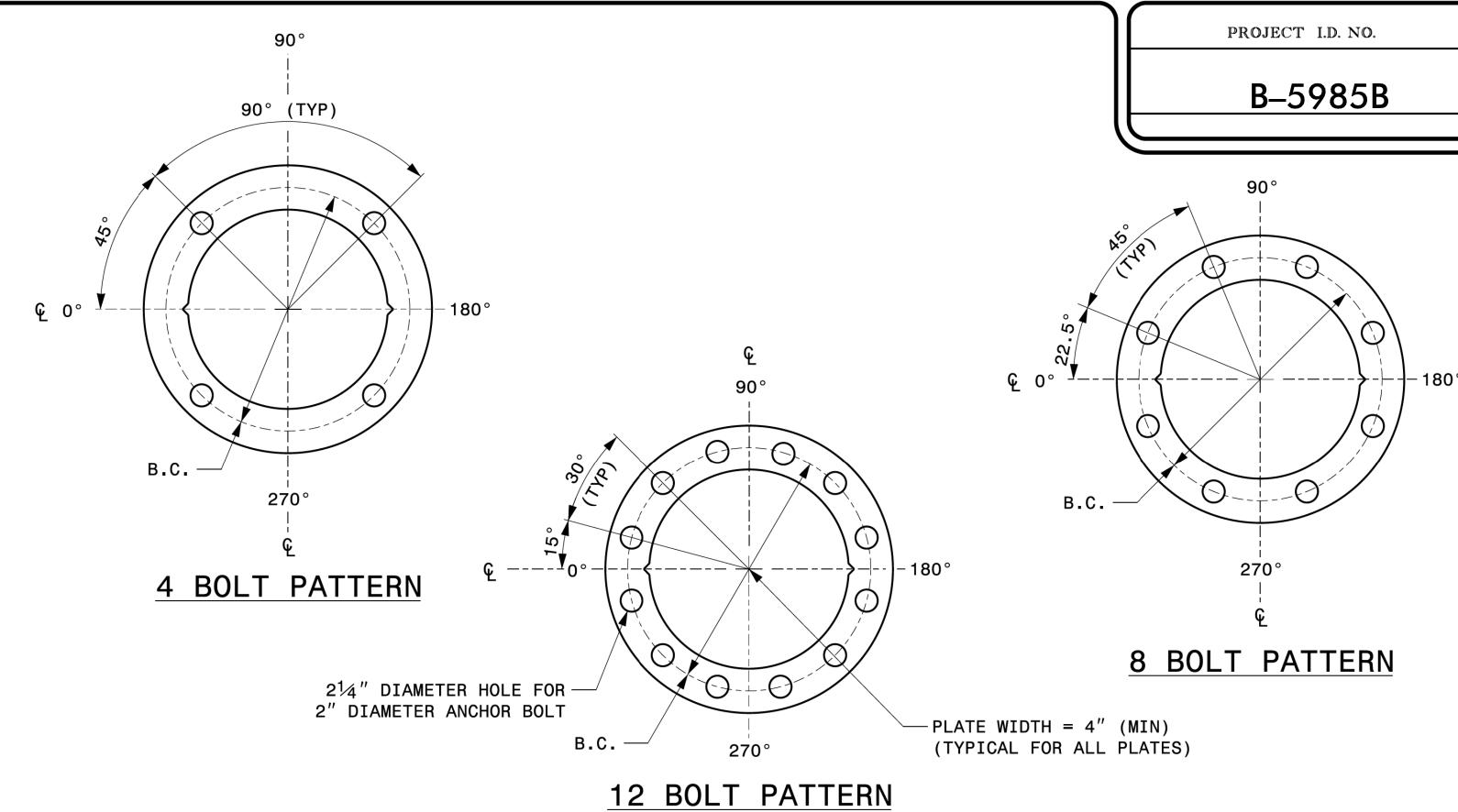
NCDOT SIG. INV. NO. _____

SHAFT I.D. TAG (PROVIDE ON SHAFT OF STRAIN POLES AND MAST ARM POLE SHAFT)

NOTES:

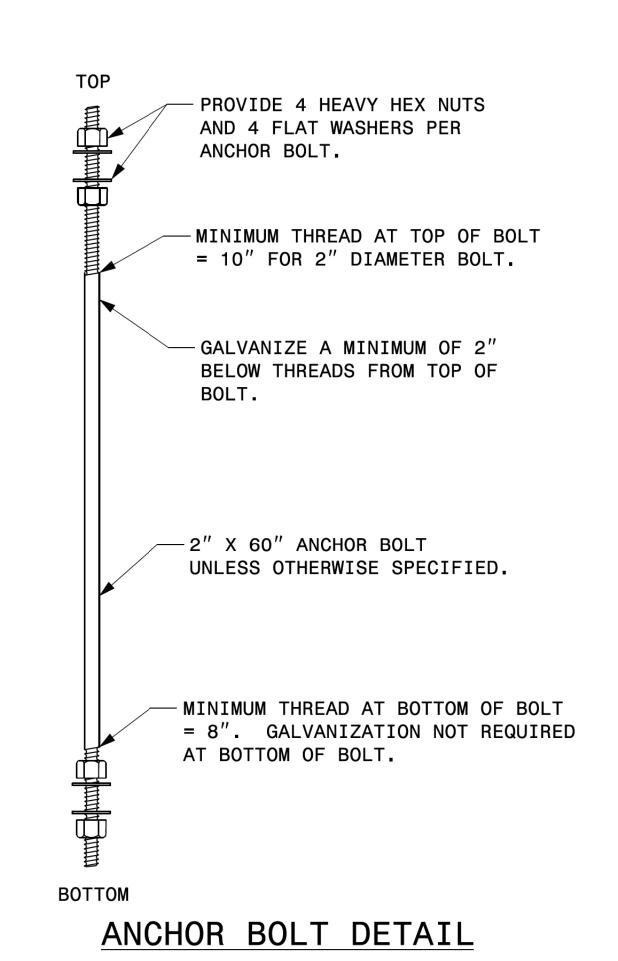
- 1. D = DIAMETER, T = THICKNESS, L = LENGTH, Y = YIELD STRENGTH
- 3. B.C. = BOLT CIRCLE OF ANCHOR BOLTS
- 4. IF STANDARD DESIGN, INCLUDE CASE NUMBER IN ADDITION TO POLE NUMBER ON "NCDOT POLE NO." LINE.
- 5. SIGNAL INV. NUMBER AND POLE I.D. NUMBER. SEE DRAWING M3 AND M4 FOR MOUNTING POSITIONS OF I.D. TAGS.

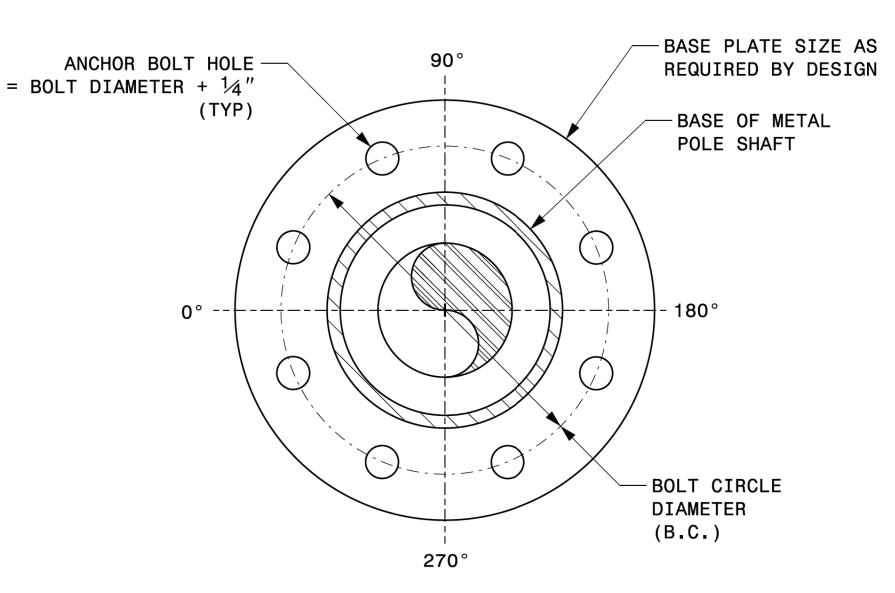
IDENTIFICATION TAG DETAILS



CONSTRUCT TEMPLATES AND PLATES FROM 1/4" (MIN) THICK STEEL. GALVANIZING IS NOT REQUIRED.

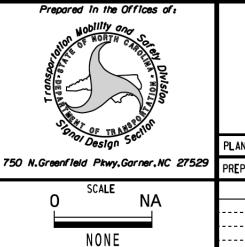
BASE PLATE TEMPLATE AND ANCHOR BOLT LOCK PLATE DETAILS





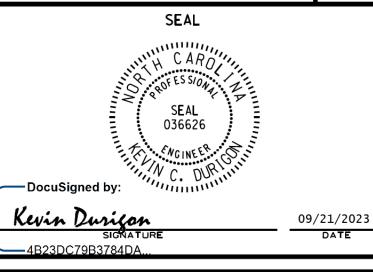
NOTE: BASE PLATE MAY BE CIRCULAR, OCTAGONAL, SQUARE OR RECTANGULAR IN SHAPE.

TYPICAL BASE PLATE DETAIL



Typical Fabrication Details For All Metal Poles

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F.ANDREWS 750 N.Greenfield Pkwy.Garner.NC 27529 PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR REVISIONS INIT. DATE

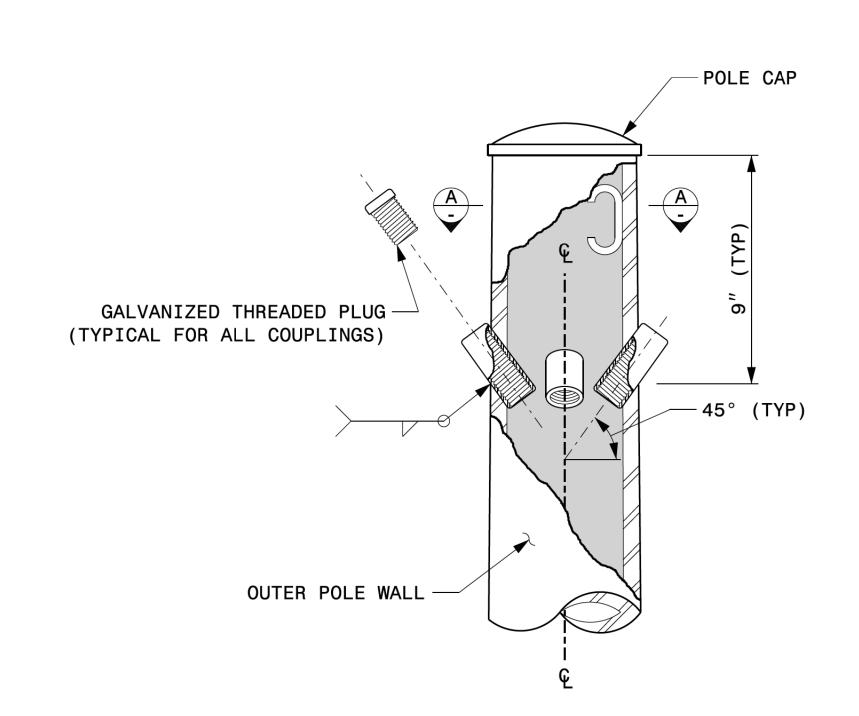


2. A.B. = ANCHOR BOLT

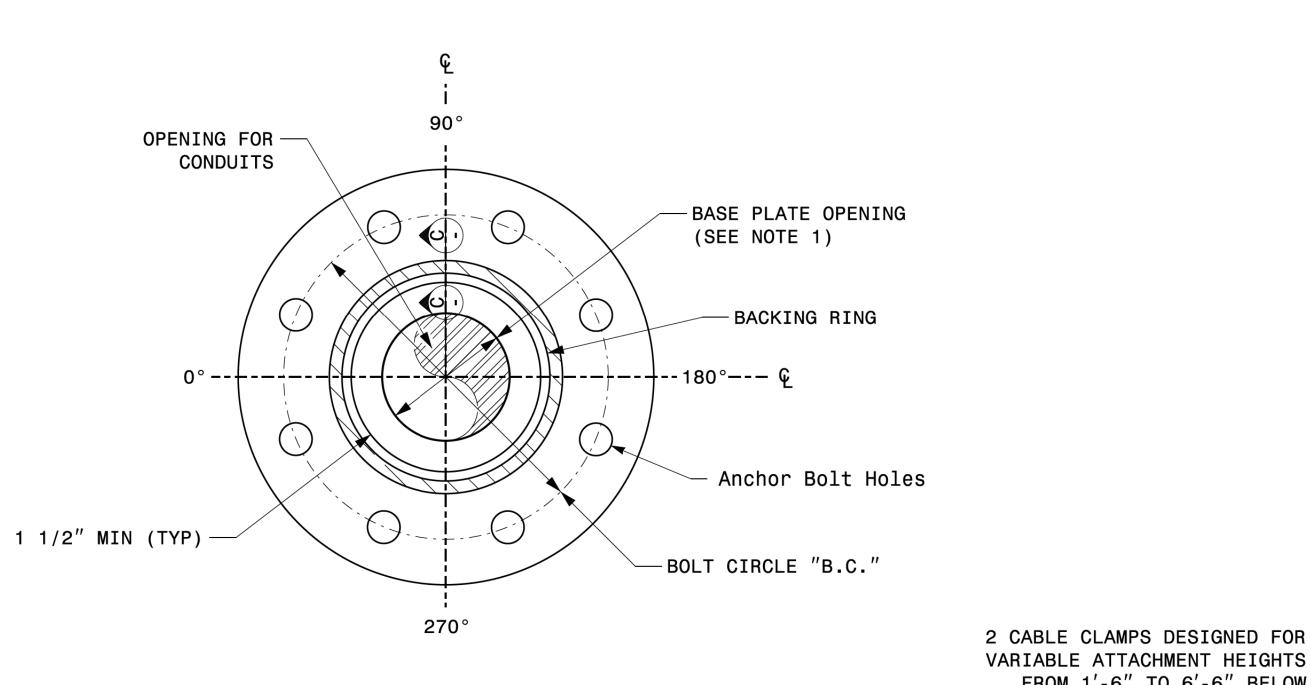
NOTE:

1. OPENING IN POLE BASE PLATE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS 31/2" BUT SHALL NOT BE LESS THAN $8\frac{1}{2}$ ".

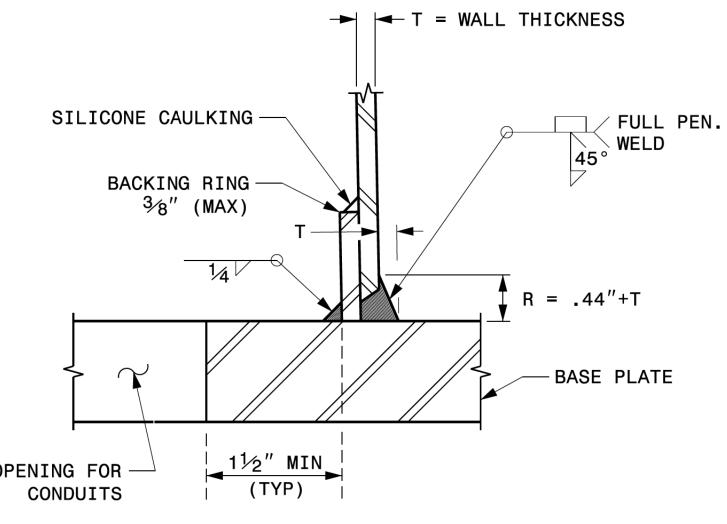
SHEET NO PROJECT I.D. NO. B-5985B Sig.M3



CABLE ENTRANCES AT TOP OF POLE

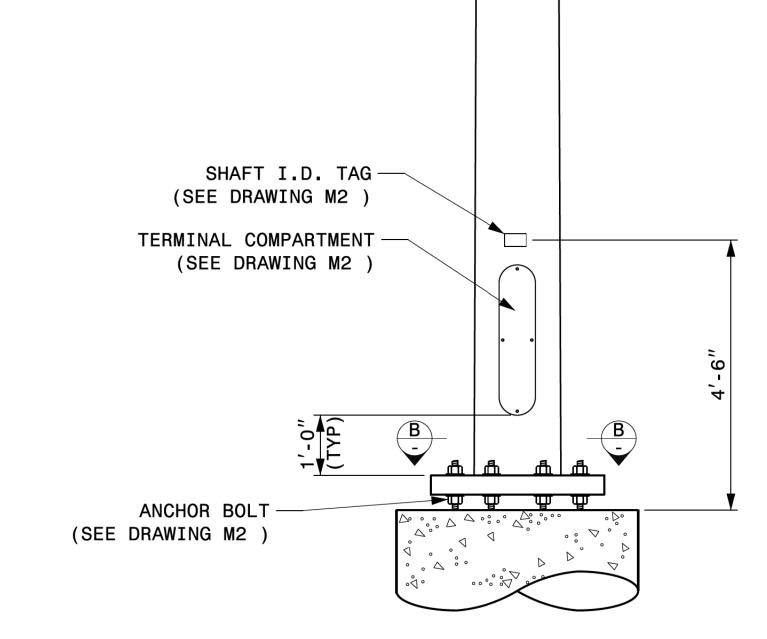


SECTION B-B POLE BASE PLATE DETAILS (8 AND 12 BOLT PATTERN)



SECTION C-C (POLE ATTACHMENT TO BASE PLATE)

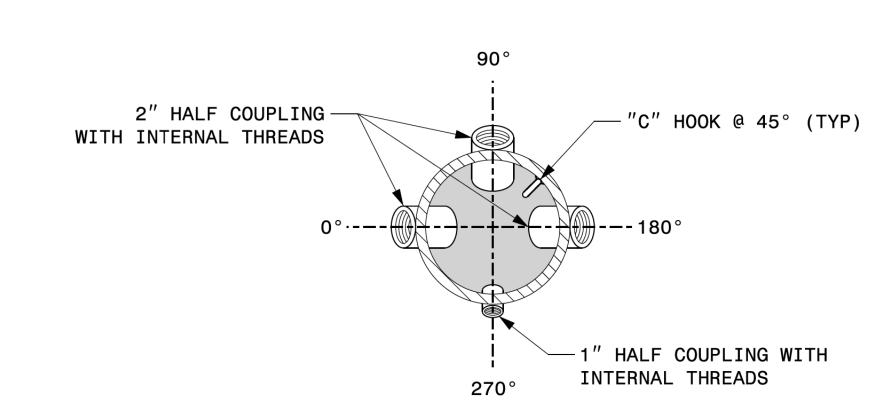
FULL-PENETRATION GROOVE WELD DETAIL



FROM 1'-6" TO 6'-6" BELOW

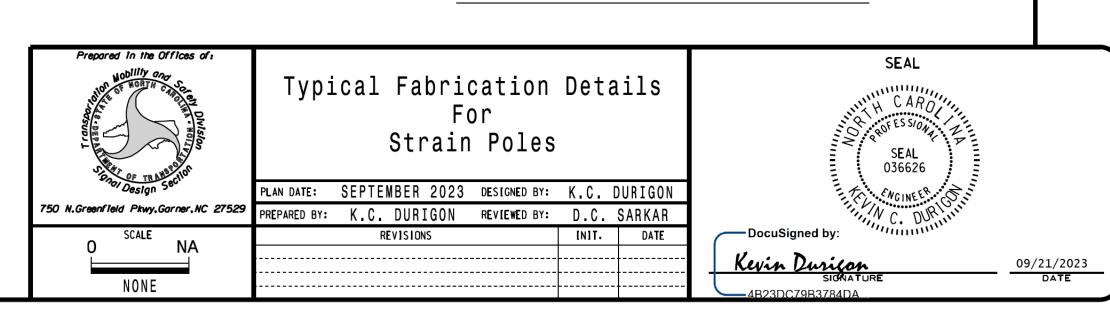
THE TOP OF THE POLE

MONOTUBE STRAIN POLE



RADIAL ORIENTATION OF FACTORY INSTALLED ACCESSORIES AT TOP OF POLE

SECTION A-A



FULL PEN. WELD

0

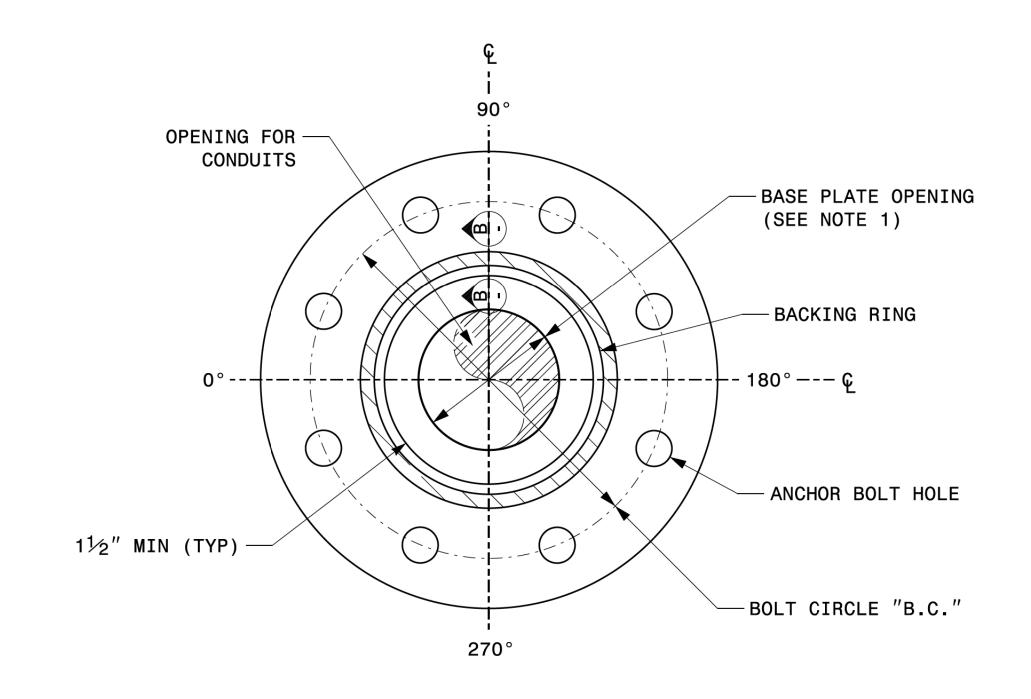
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Aast

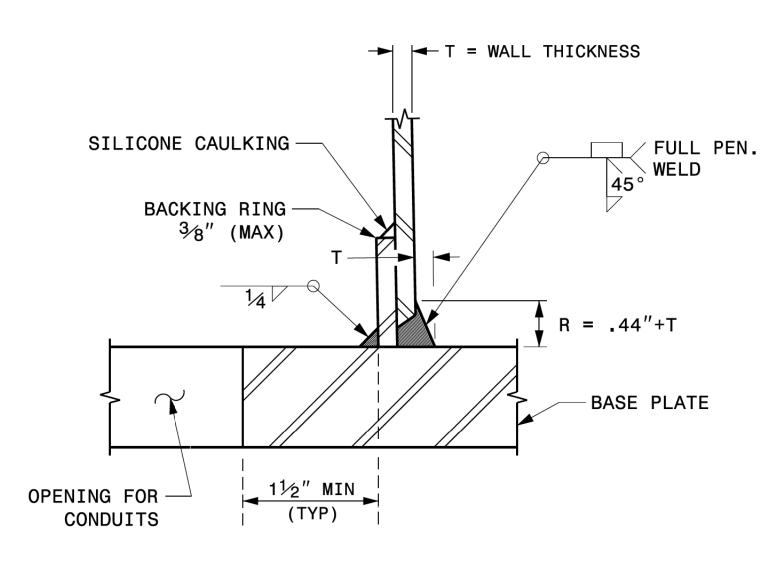
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Fabricatio

1. OPENING IN POLE BASE PLATE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS $3\frac{1}{2}$ " BUT SHALL NOT BE LESS THAN $8\frac{1}{2}$ ".

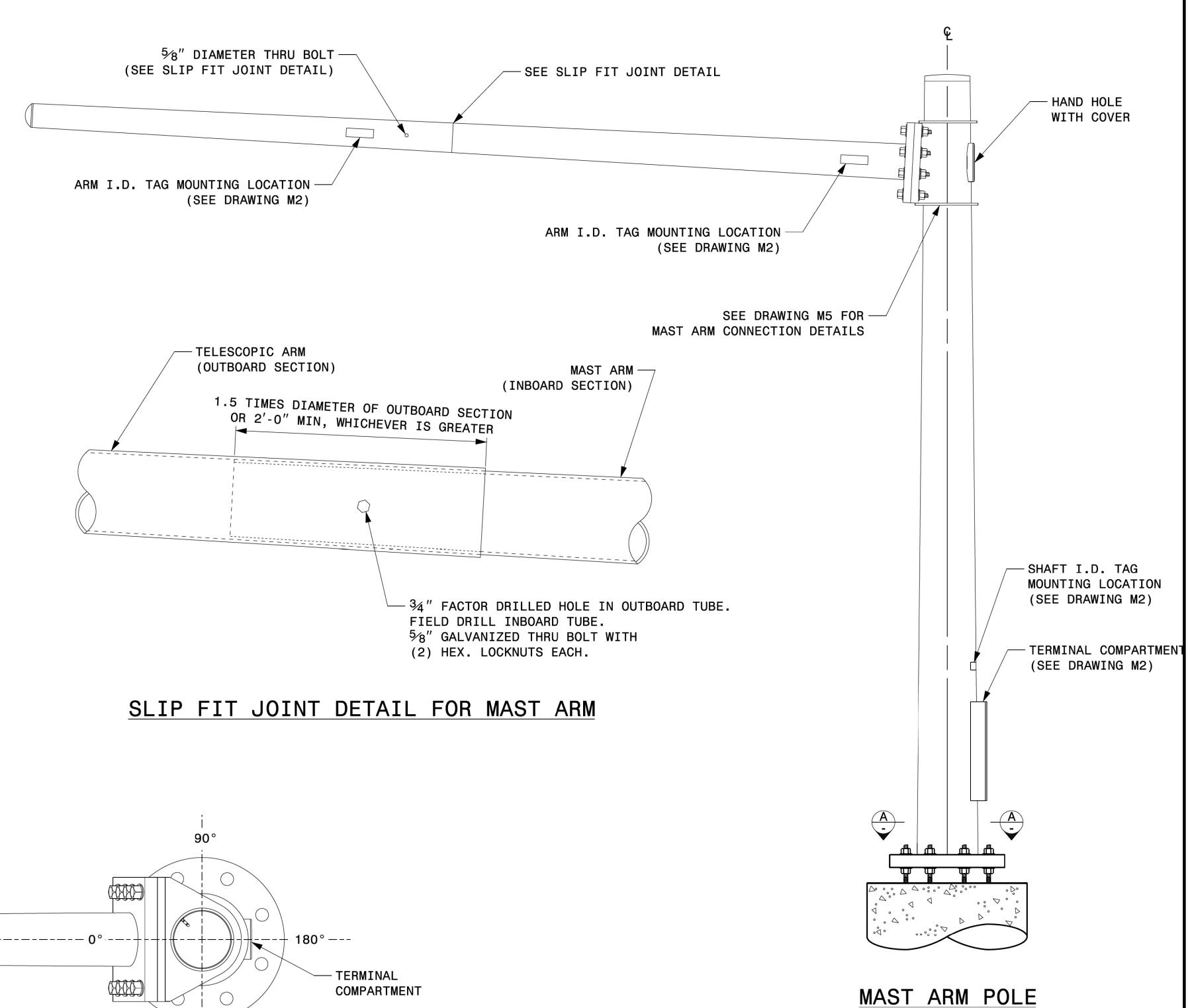


SECTION A-A
POLE BASE PLATE DETAILS



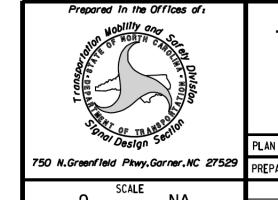
SECTION B-B
(POLE ATTACHMENT TO BASE PLATE)

FULL-PENETRATION
GROOVE WELD DETAIL



MAST ARM RADIAL ORIENTATION

270°



NONE

Typical Fabrication Details For Mast Arm Poles

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON

PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR

SCALE

O

NA

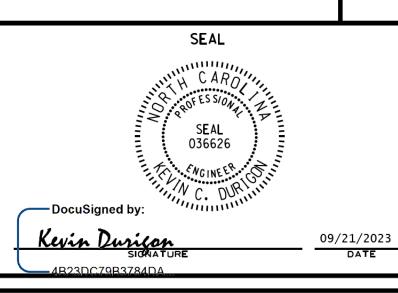
SCALE

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SCALE

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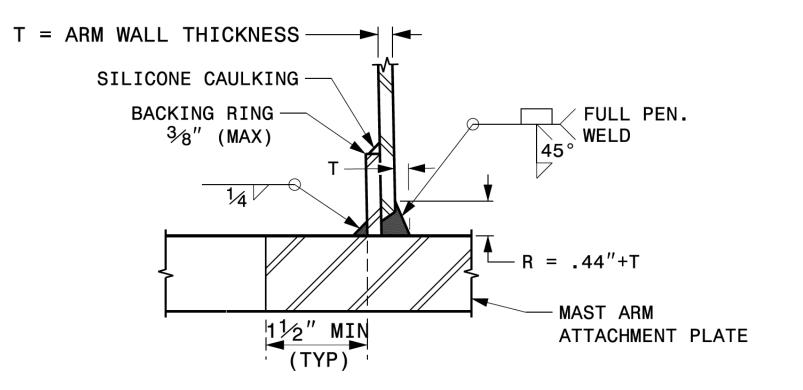


03-0CT-2023 12:35 S:*ITS&SU*ITS Signals*Signal Des kcdurigon

WELDED RING STIFFENED MAST ARM CONNECTION

SHEET NO PROJECT I.D. NO.

Sig.M5 B-5985B



SECTION B-B FULL-PENETRATION GROOVE WELD DETAIL

- 4" DIAMETER HOLE FOR

DEBURRED OR GROMMETED

+ HARDENED FLAT WASHER

-HIGH STRENGTH BOLT

FULL-PENETRATION

GROOVE WELD DETAIL (SEE SECTION B-B)

> - EDGE DISTANCE (SEE NOTE 4)

MAST ARM WALL

BOLT HOLE DIAMETER =

BOLT DIAMETER + 1/16"

-SEE NOTE 1

BACKING RING

3∕8″ MAX

(TYP)

(TYP)

PLATE WIDTH

BOLT SPA.

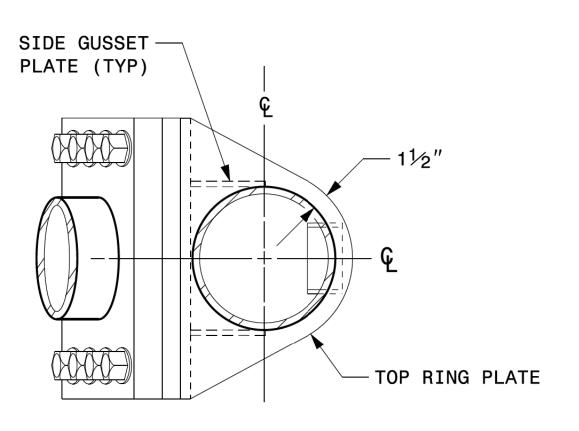
SECTION A-A

MAST ARM ATTACHMENT PLATE

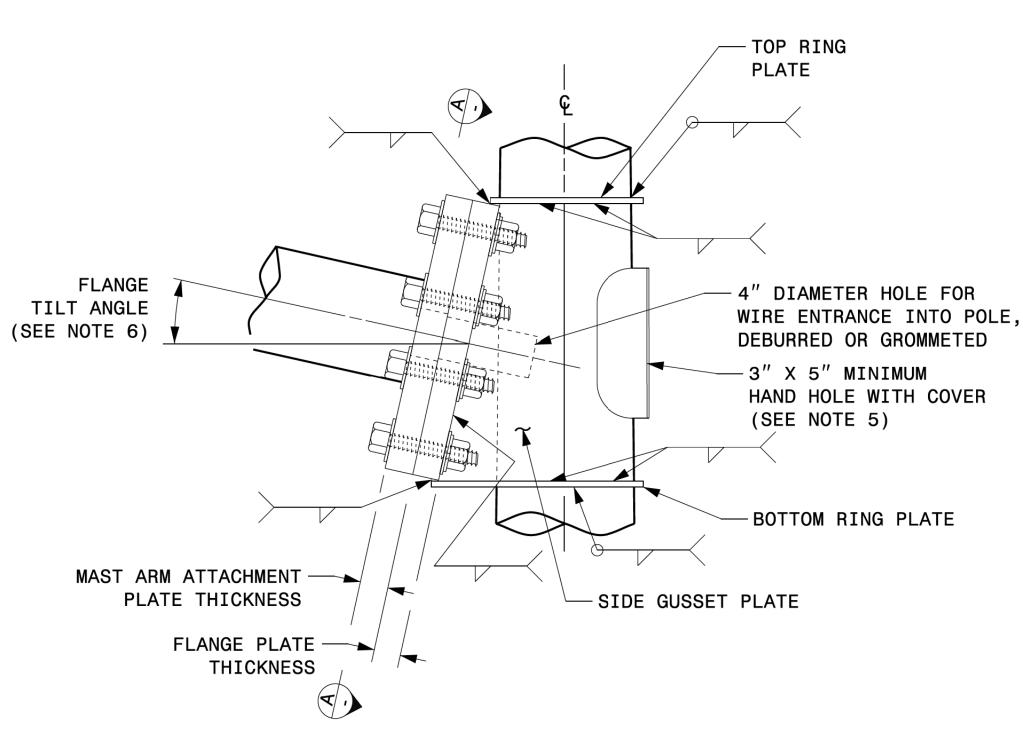
FRONT ELEVATION VIEW

 Θ

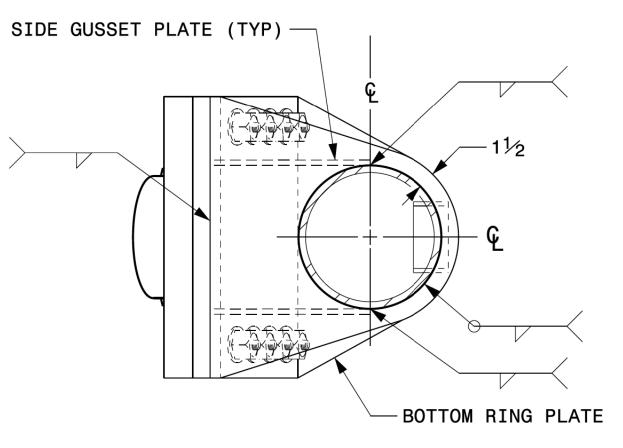
WIRE ENTRANCE INTO POLE,



PLAN VIEW



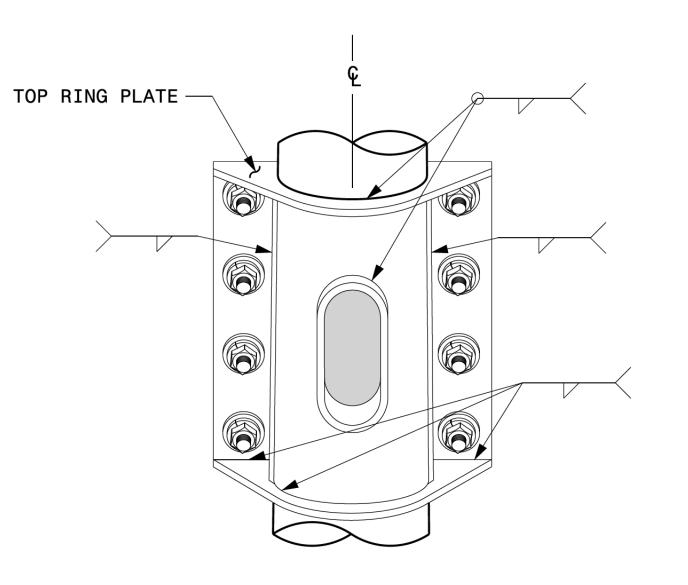
SIDE ELEVATION VIEW



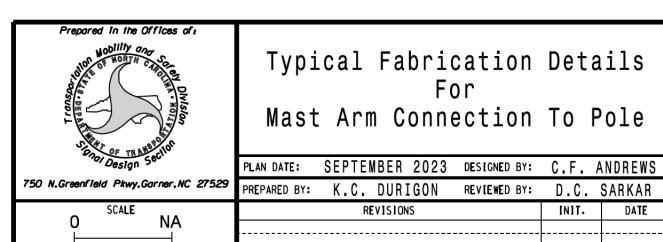
BOTTOM VIEW

NOTES:

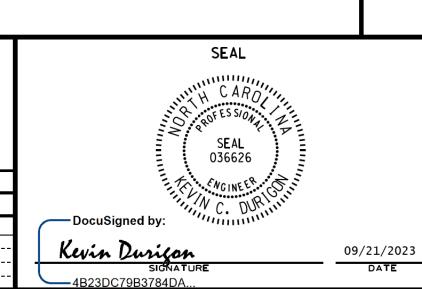
- 1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
- 2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
- 3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
- 4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
- 5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
- 6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.



BACK ELEVATION VIEW



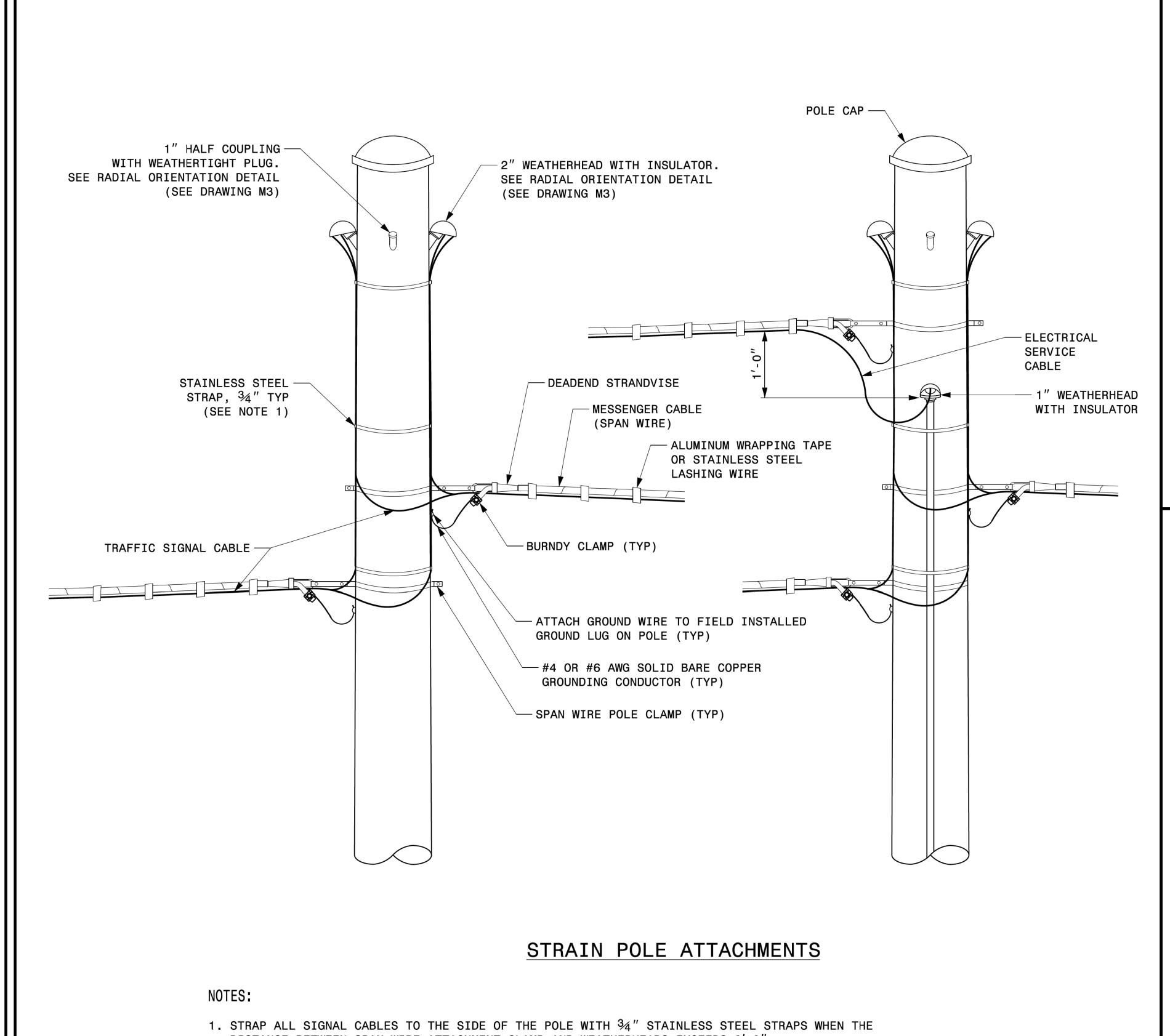
NONE



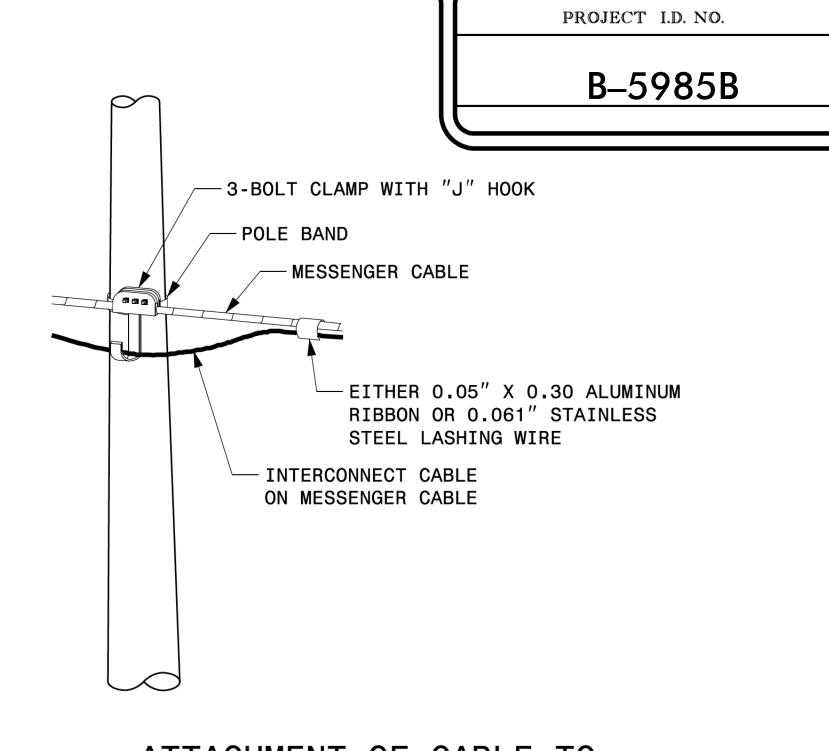
EDGE DISTANCE -

(SEE NOTE 4)

BACKING RING-



- DISTANCE BETWEEN SPAN WIRE ATTACHMENT CLAMP AND WEATHERHEADS EXCEEDS 3'-0".
- 2. PROVIDE MINIMUM TWO SPAN WIRE POLE CLAMPS PER POLE.
- 3. IT IS PROHIBITED TO ATTACH TWO SPAN WIRES AT ONE POLE CLAMP.
- 4. FOR GENERAL REQUIREMENTS, REFER TO NCDOT STANDARD SPECIFICATIONS FOR ROADWAY AND STRUCTURES, JANUARY 2024.



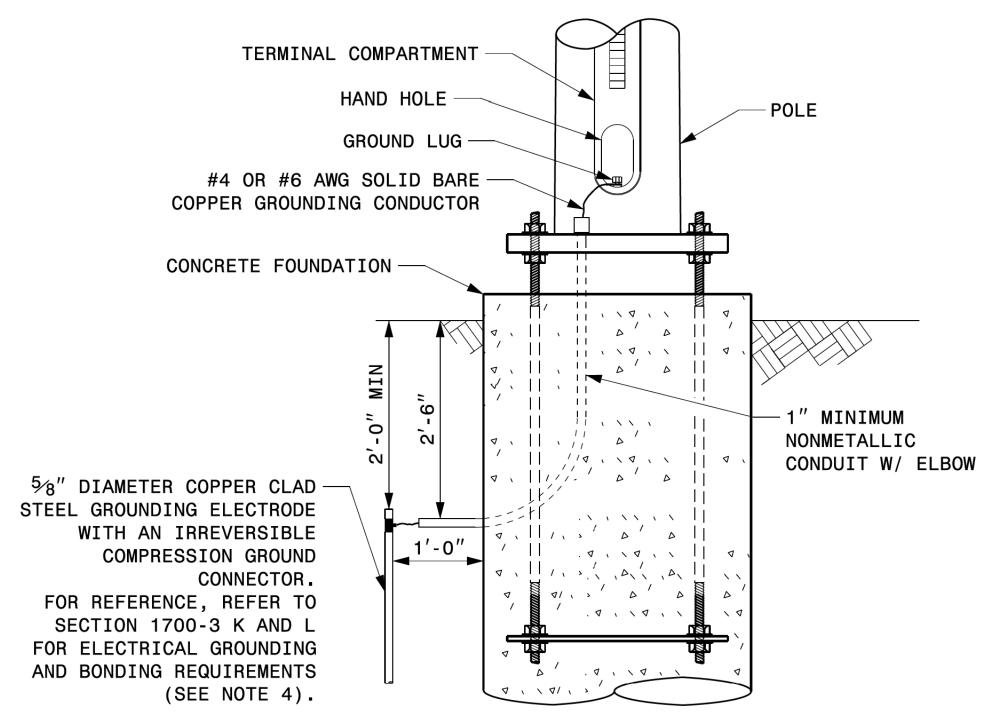
SHEET NO

Sig.M6

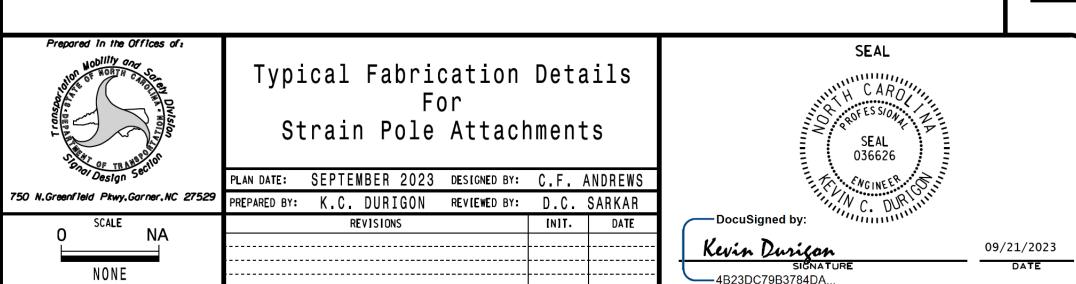
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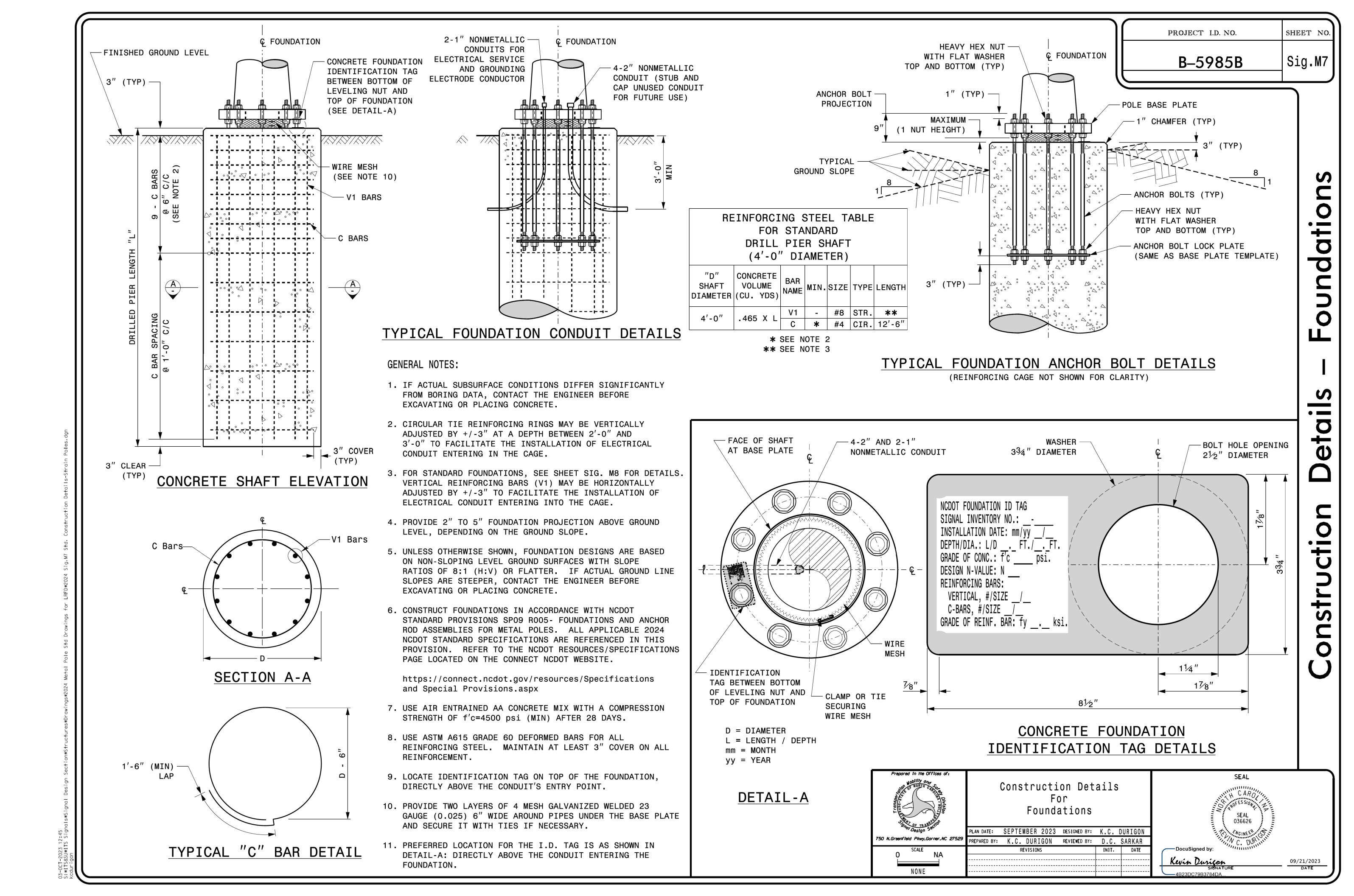
Stra

ATTACHMENT OF CABLE TO INTERMEDIATE METAL POLE



METAL POLE GROUNDING DETAIL FOR STRAIN POLE AND MAST ARM





- All Soil Conditions Signary

oundation

Standard

SOIL CONDITION

	S		NDARI N PO			STANDARD FOUNDATIONS 48" Diameter Drilled Pier Length (L) – Feet							Reinforcement			
		Base	Reaction	s at the	Pole Base		Clay			Sand			Longi	tudinal	Stirrups	
Case No.	Pole Height (Ft.)	Plate	Axial (kip)	Shear (kip)	Moment (ft–kip)	Medium N-Value 4-8	Stiff N–Value 9–15	Very Stiff N–Value 16–30		Loose N–Value 4–10	Medium N-Value 11-30	Dense N–Value >30	Bar Size (#)	Quantity (ea.)	Bar Size (#)	Spacing (in.)
S26L1	26	22	2	9	210	19.5	12.5	9	6.5	15.5	14.5	13	8	12	4	12
S26L2	26	23	2	10	240	19.5	12	9	6.5	15.5	14.5	13	8	12	4	12
S26L3	26	25	2	11	260	20.5	12	10	8	16	15	13	8	12	4	12
S30L1	30	22	2	9	230	19	11	9	7	15.5	14	12.5	8	12	4	12
S30L2	30	23	2	10	270	20	12	10	8	16	14.5	13	8	12	4	12
S30L3	30	25	2	11	290	21	12	10	8	17	15	13.5	8	12	4	12
S30H1	30	25	3	13	355	23	13	11	9	18	16.5	14.5	8	12	4	12
S30H2	30	29	3	15	405	25	14	11	9	19	17.5	15.5	8	14	4	12
S30H3	30	29	3	16	430	26	15	12	9	20	18	16	8	14	4	6
S35L1	35	22	3	8	260	19.5	12	10	8	15.5	14.5	13	8	12	4	12
S35L2	35	23	3	10	300	21	12	10	8	16.5	15	13.5	8	12	4	12
S35L3	35	25	3	10	320	21.5	13	10	8	17	15.5	14	8	12	4	12
S35H1	35	25	3	12	390	23.5	14	11	9	18	17	15	8	14	4	12
S35H2	35	29	4	14	460	26	15	12	9	20	18	16	8	14	4	6
S35H3	35	29	4	16	495	28.5	15	13.5	10	21.5	19	17	8	14	4	6

48" DIAMETER FOUNDATION CONCRETE VOLUME (CUBIC YARDS) = (0.465) x DRILLED PIER LENGTH

PROJECT I.D. NO. SHEET NO.

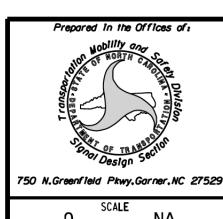
B-5985B

GENERAL NOTES:

- 1. VALUES SHOWN IN THE "REACTIONS AT THE POLE BASE" COLUMN REPRESENT THE MINIMUM ACCEPTABLE CAPACITY ALLOWED FOR DESIGN USING A COMBINED FORCE RATIO (CFR) OF 1.00.
- 2. USE CHAIRS AND SPACERS TO MAINTAIN PROPER CLEARANCE.
- 3. FOR FOUNDATION, ALWAYS USE AIR-ENTRAINED CONCRETE MIX.

FOUNDATION SELECTION:

- 1. PERFORM A STANDARD PENETRATION TEST AT EACH PROPOSED FOUNDATION SITE TO DETERMINE "N" VALUE.
- 2. SELECT THE APPROPRIATE WIND ZONE FROM M1 DRAWING.
- 3. SELECT THE SOIL TYPE (CLAY OR SAND) THAT BEST DESCRIBES THE SOIL CHARACTERISTICS.
- 4. GET THE APPROPRIATE STANDARD POLE CASE NUMBER FROM THE PLANS OR FROM THE ENGINEER.
- 5. SELECT THE APPROPRIATE COLUMN UNDER "STANDARD FOUNDATIONS"
 BASED ON SOIL TYPE AND "N" VALUE. SELECT THE APPROPRIATE ROW
 BASED ON THE POLE LOAD CASE.
- 6. THE FOUNDATION DEPTH IS THE VALUE SHOWN IN THE "STANDARD FOUNDATIONS" CATEGORY WHERE THE COLUMN AND THE ROW INTERSECT.
- 7. USE CONSTRUCTION PROCEDURES AND DESIGN METHODS PRESCRIBED BY FHWA-NHI-10-016 MANUAL FOR DRILLED SHAFTS.



NONE

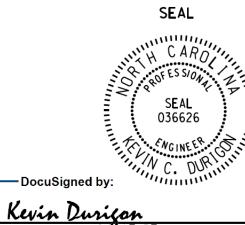
Standard Strain Pole Foundation for All Soil Conditions

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON

750 N.Greenfield Pkwy.Garner.NC 27529

PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR

REVISIONS INIT. DATE



09/21/2023 DATE

03-0CT-2023 12:48 S:*ITS&SU*ITS Signals*Signal Design kodurigon

TS&SU*ITS Signals*Signal Design Section*Structures*Drawrigon

abrication

09/21/2023 DATE

B-5985B

OPENING FOR-CONDUITS -BASE PLATE OPENING (SEE NOTE 4) -BACKING RING — 4"x8" REINFORCED -BOLT CIRCLE "B.C." $1\frac{1}{2}$ " MIN (TYP) - ANCHOR BOLT HOLES 270° 4 BOLT PATTERN FOR POLES UP TO 40' OPENING FOR -CONDUITS -BASE PLATE OPENING (SEE NOTE 4) -BACKING RING ├─-┼-┤--180°─-- € $1\frac{1}{2}$ " MIN (TYP)

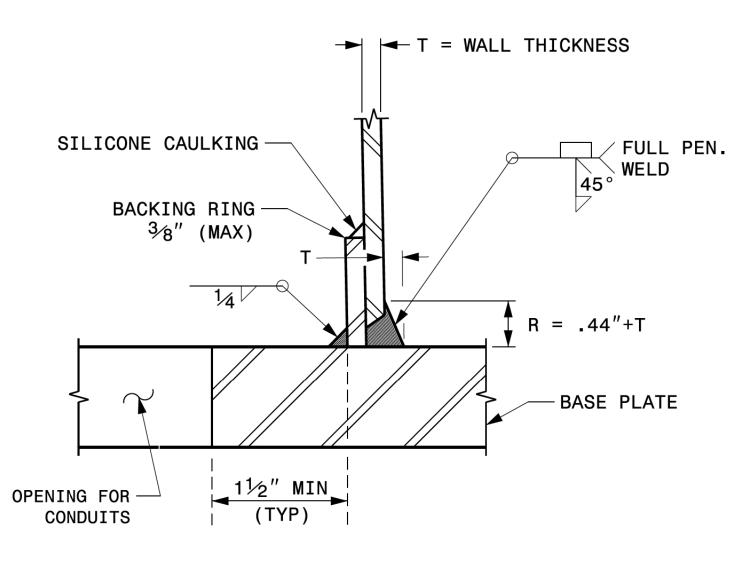
> 8 BOLT PATTERN FOR POLES TALLER THAN 40'

270°

BASE PLATE DETAILS

-BOLT CIRCLE "B.C."

- ANCHOR BOLT HOLES

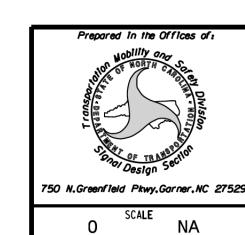


SECTION D-D (POLE ATTACHMENT TO BASE PLATE)

FULL-PENETRATION GROOVE WELD DETAIL

NOTES:

- 1. THIS DRAWING PROVIDES BASIC DETAILS FOR CCTV POLES. PROJECT REQUIREMENTS MAY REQUIRE SPECIAL FACTORY PREPS THAT ARE NOT SHOWN ON THESE DETAILS.
- 2. DETAILS FOR INTERNAL CAMERA LOWERING SYSTEMS ARE NOT SHOWN.
- 3. POLE MOUNTED CABINETS MAY REQUIRE MODIFICATIONS TO THE LOWER HANDHOLE OPENING TO MOUNT CABINETS. 4" X 8" REINFORCED HANDHOLES ARE ACCEPTABLE OPTIONS, AND MAY BE PREFERRED.
- 4. OPENING IN POLE BASE SHALL BE EQUAL TO POLE BASE INSIDE DIAMETER MINUS 31/2" BUT SHALL NOT BE LESS THAN $8\frac{1}{2}$ ".
- 5. USE COMPACT SECTION CRITERIA D/T RATIO PER AASHTO LTS-LRFD 1ST EDITION SECTION 5.7.2.



Typical Fabrication Details For CCTV Poles

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: K.C. DURIGON 750 N.Greenfleid Pkwy.Garner.NC 27529 PREPARED BY: K.C. DURIGON REVIEWED BY: C.F. ANDREWS REVISIONS [N]T. DATE NONE

SEAL --- DocuSigned by: Kevin Durisan SIGNATUR

CCTV CAMERA POLE (NOT TO SCALE)

1'-0" (TYP)

HANDHOLE

- SHAFT I.D. TAG

(SEE STANDARD

— TERMINAL COMPARTMENT

ANCHOR BOLT

DRAWING M2)

(SEE STANDARD

DRAWING M2)

(SEE NOTE 3)

2" HALF COUPLING-

(SEE DRAWING M3)

WITH INTERNAL THREADS