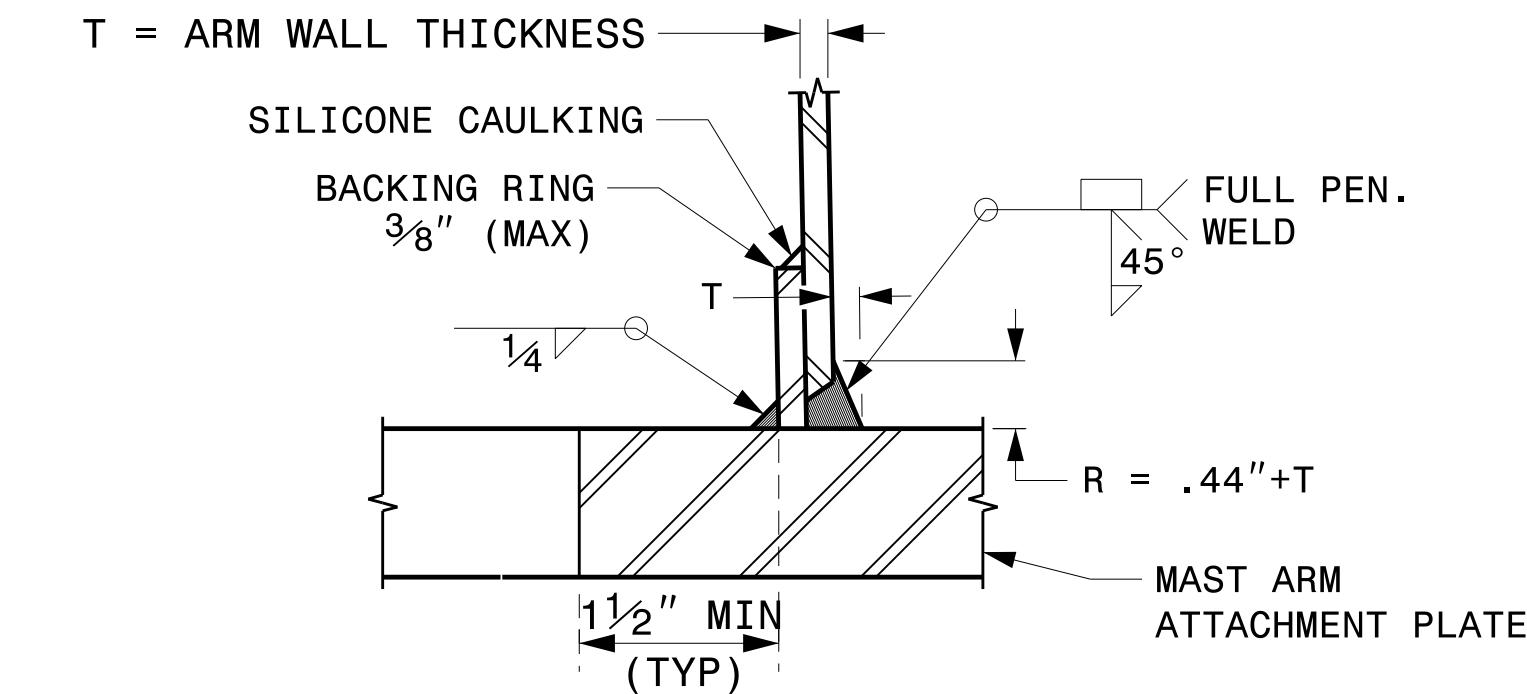
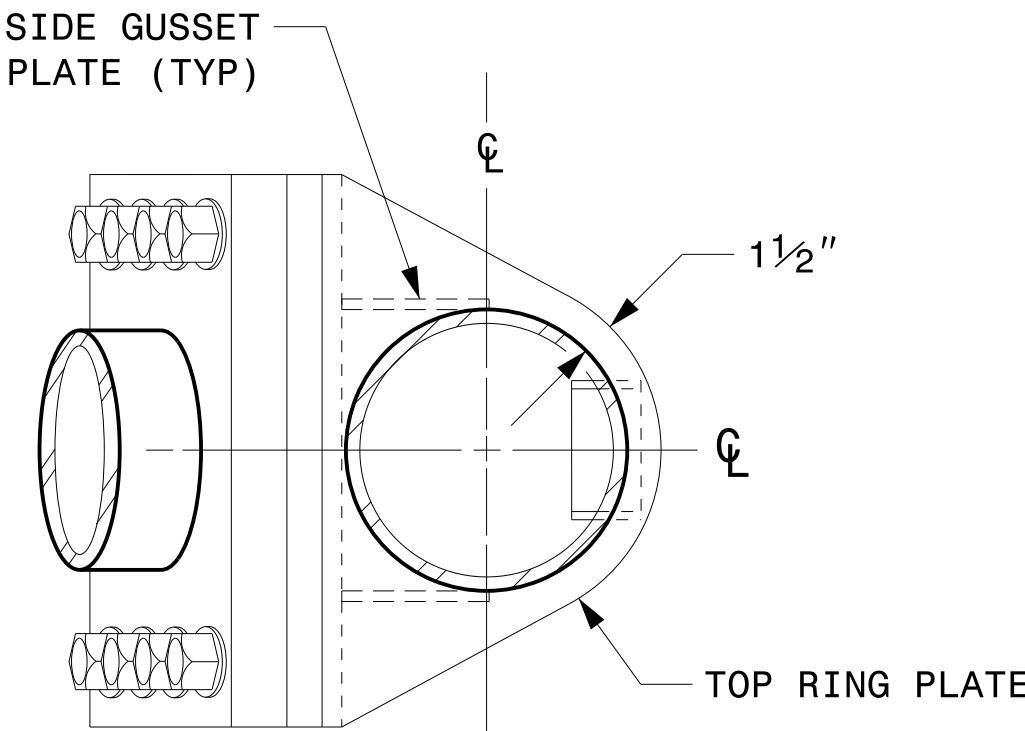


PROJECT I.D. NO.	SHEET NO.
U-5906	Sig.M5

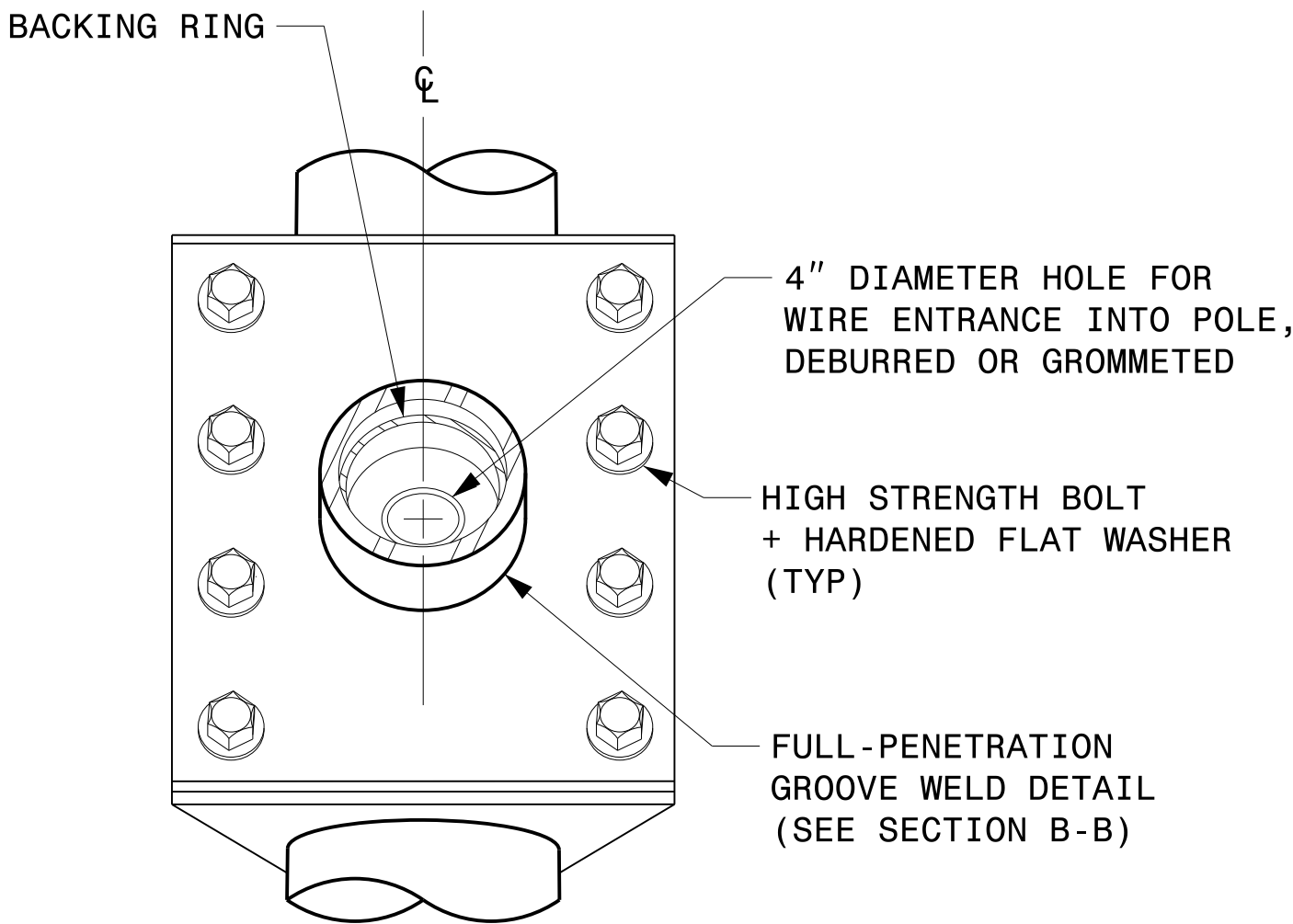
WELDED RING STIFFENED MAST ARM CONNECTION



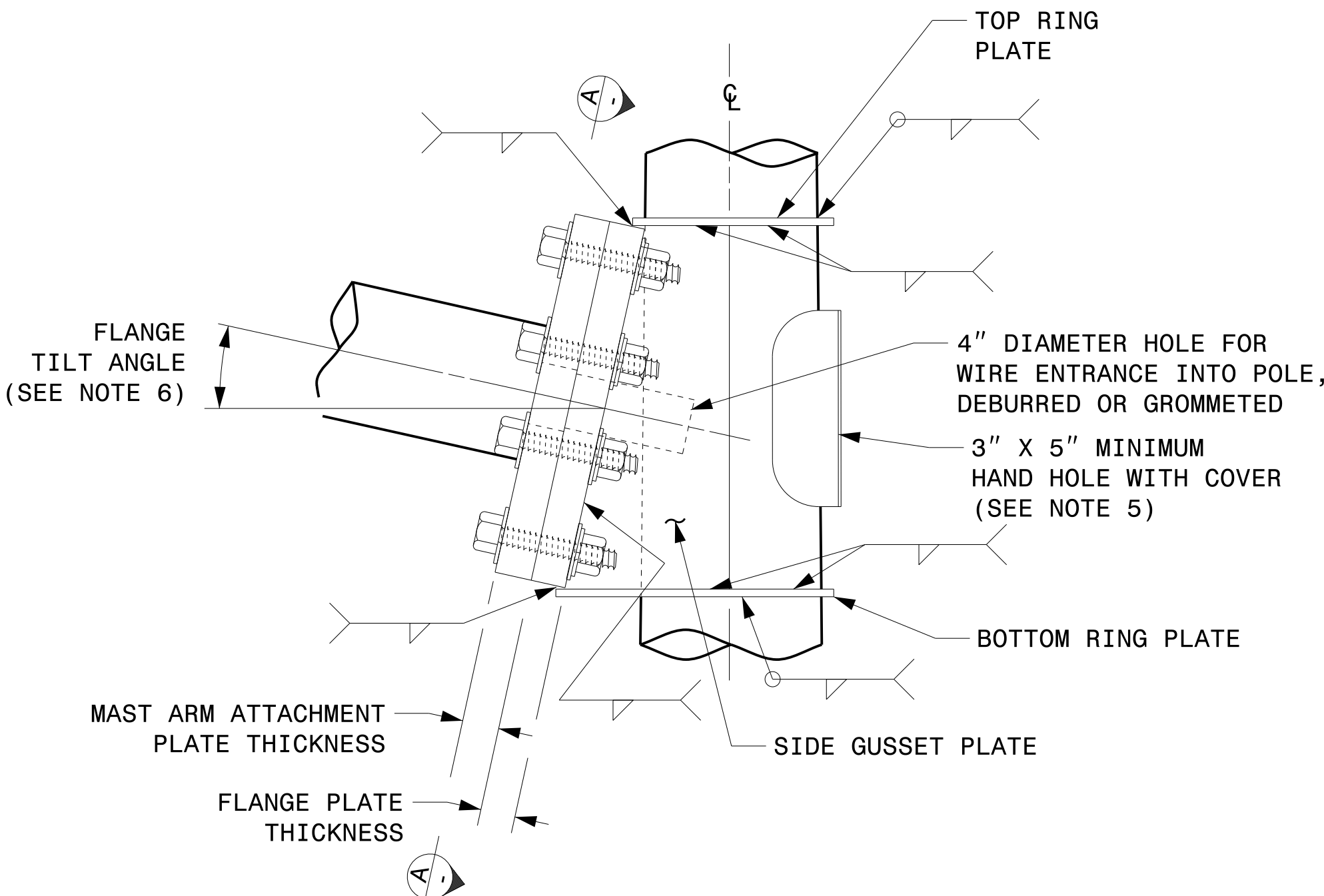
SECTION B-B
FULL-PENETRATION GROOVE WELD DETAIL



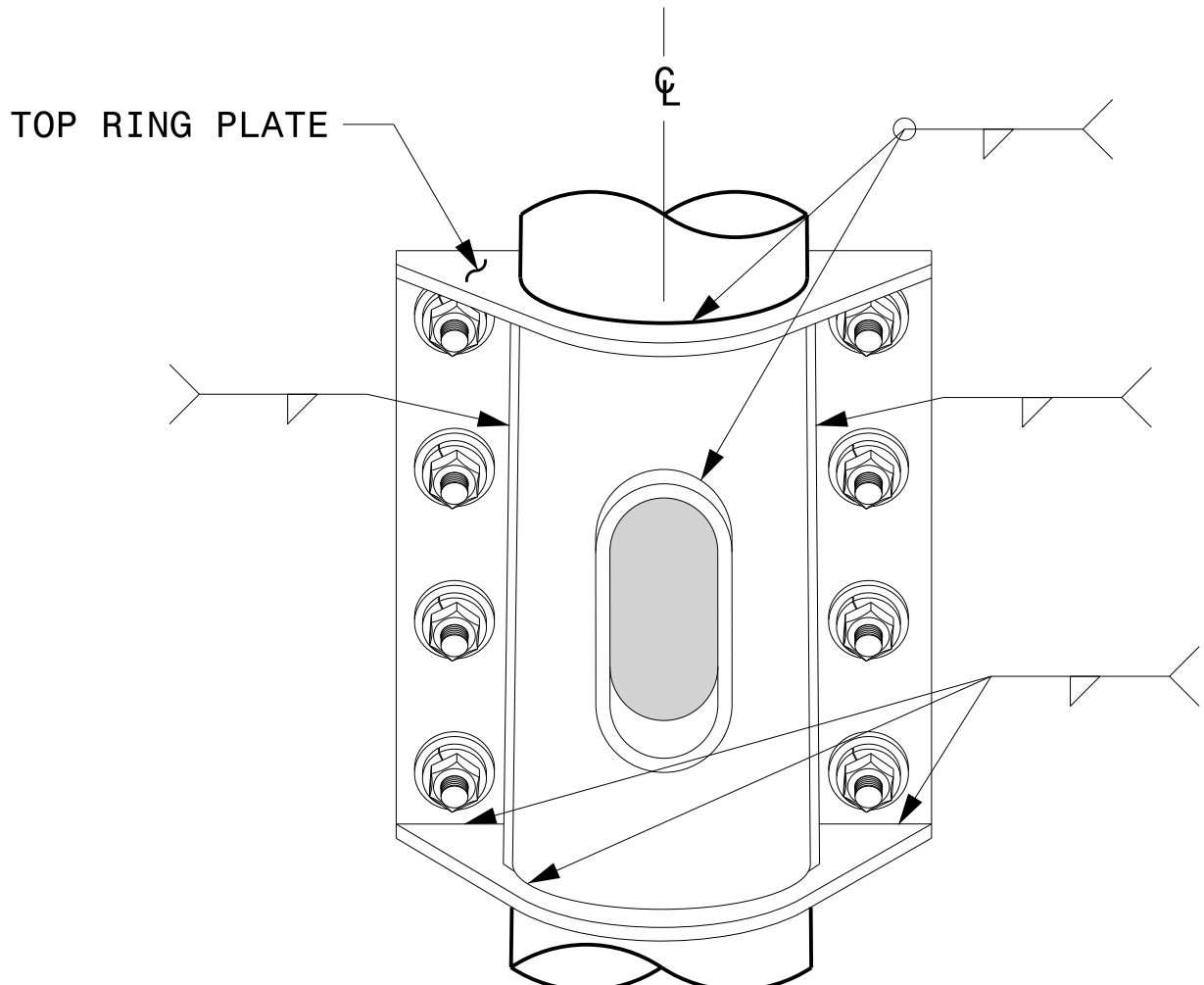
PLAN VIEW



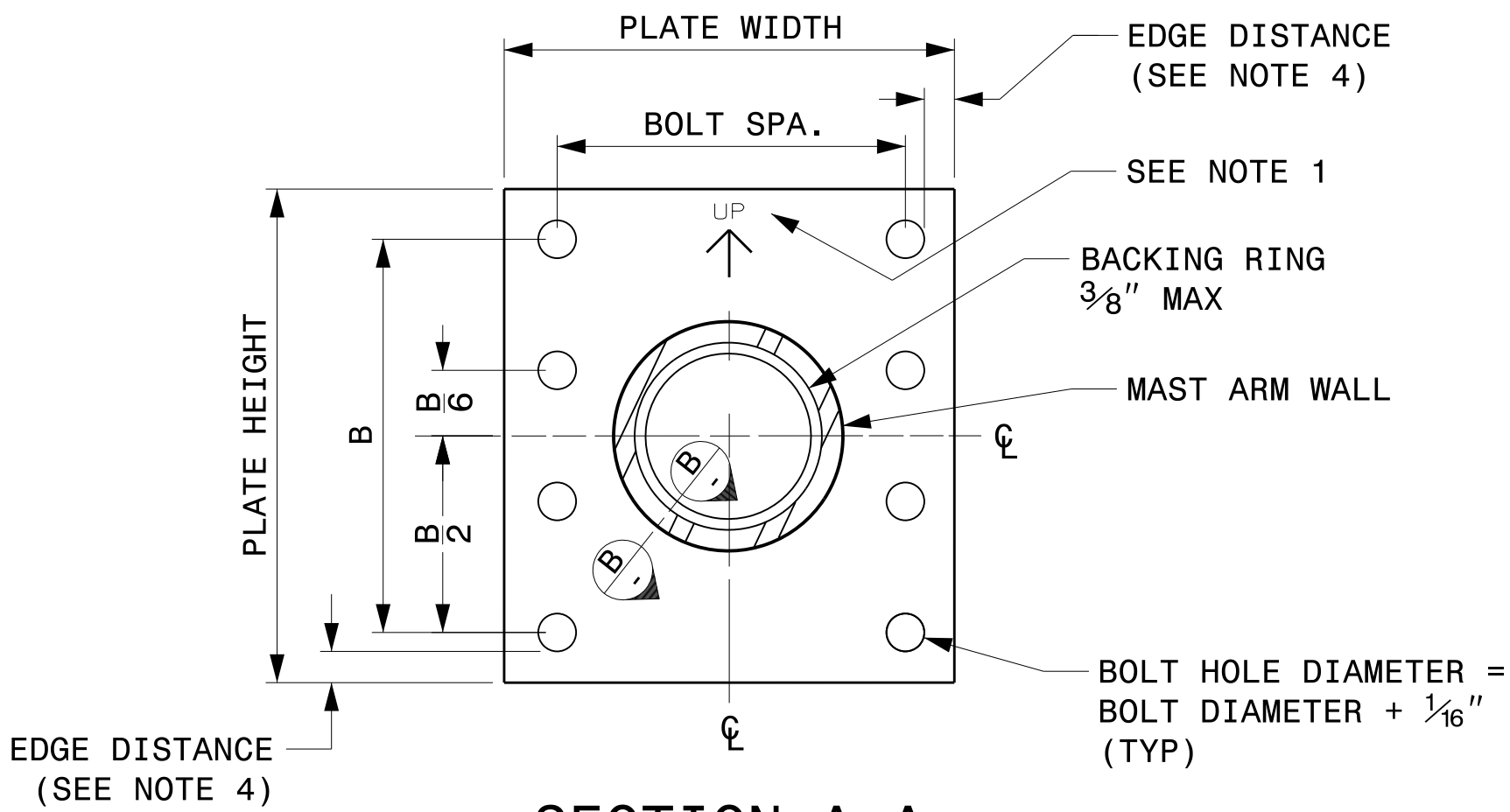
FRONT ELEVATION VIEW



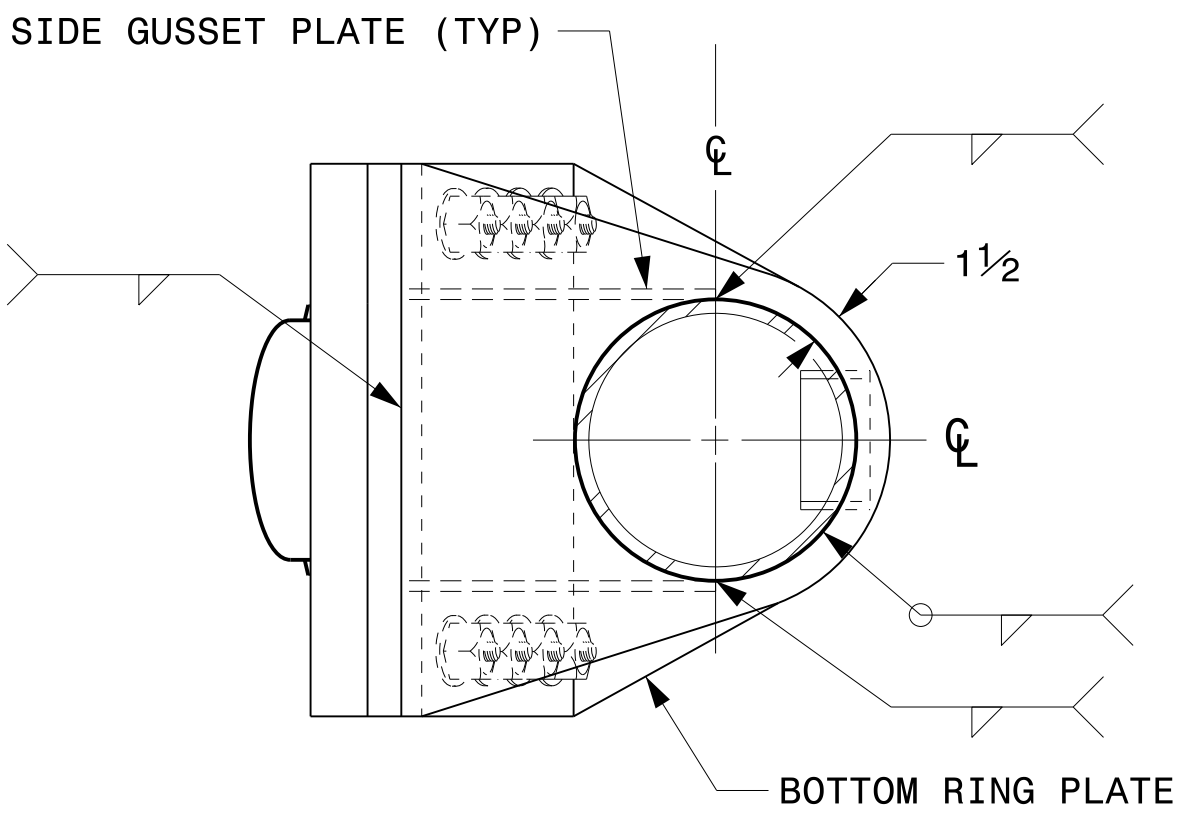
SIDE ELEVATION VIEW



BACK ELEVATION VIEW



SECTION A-A
MAST ARM ATTACHMENT PLATE



BOTTOM VIEW

NOTES:

1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.

Prepared In the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Typical Fabrication Details
For
Mast Arm Connection To Pole

PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F. ANDREWS
PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR

REVISIONS
INIT. DATE

SCALE
0 NA
NONE

SEAL

DocuSigned by:

4B23DC79B3784DA...

09/21/2023
DATE