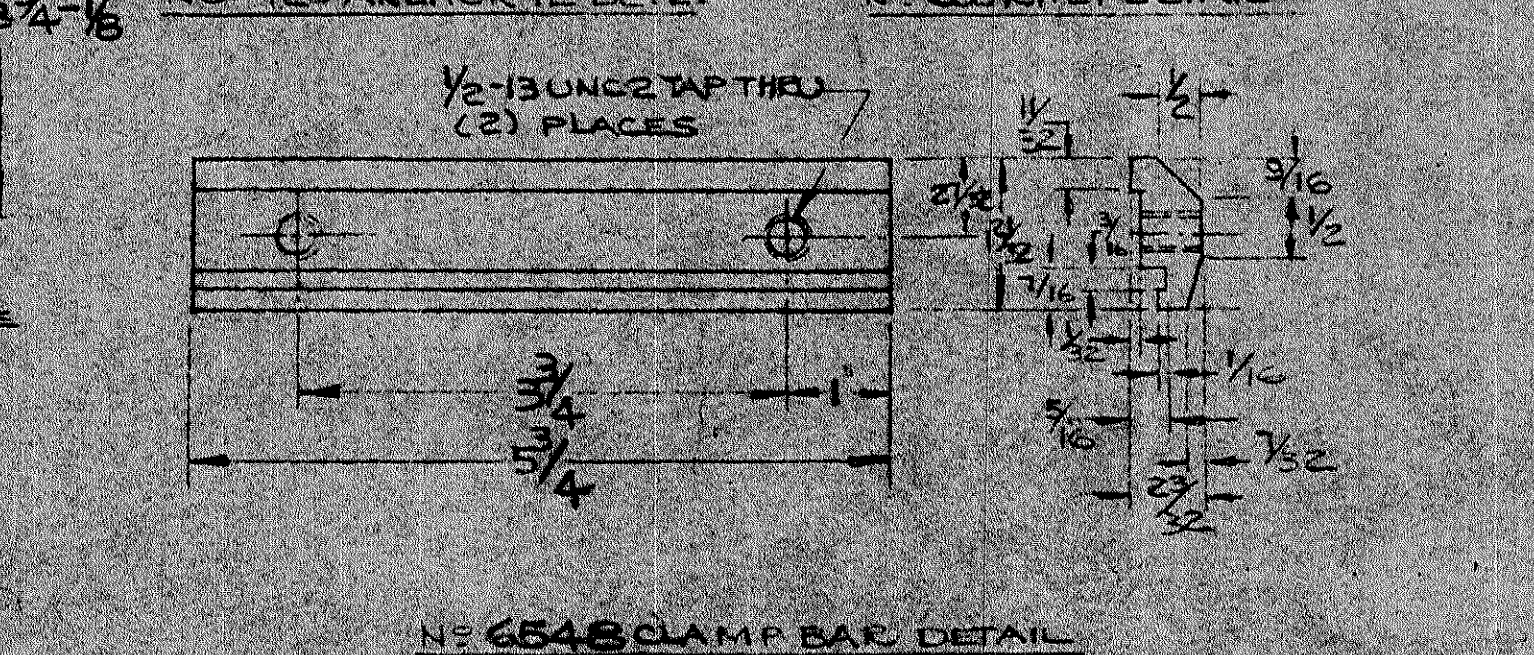
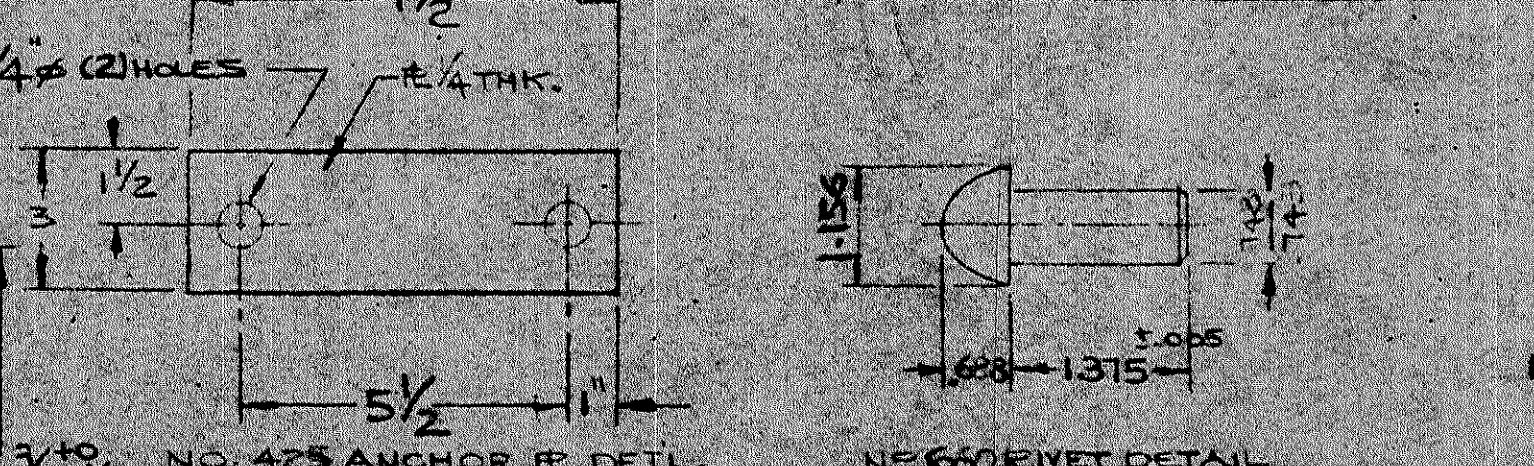
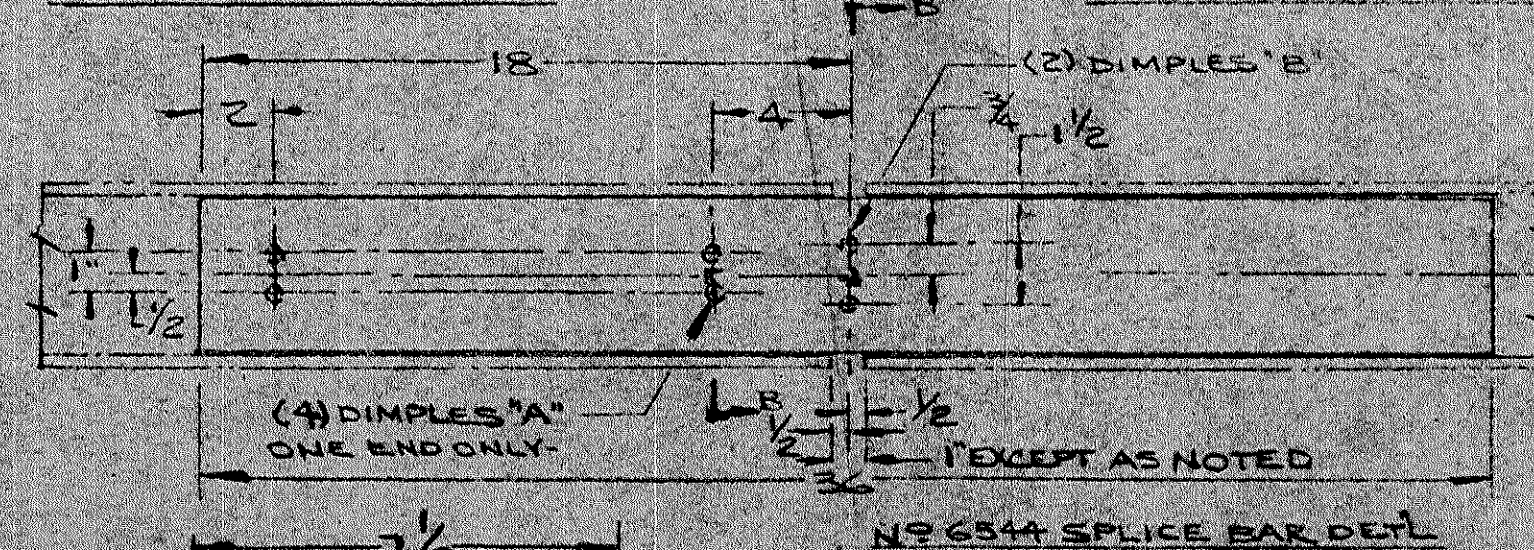
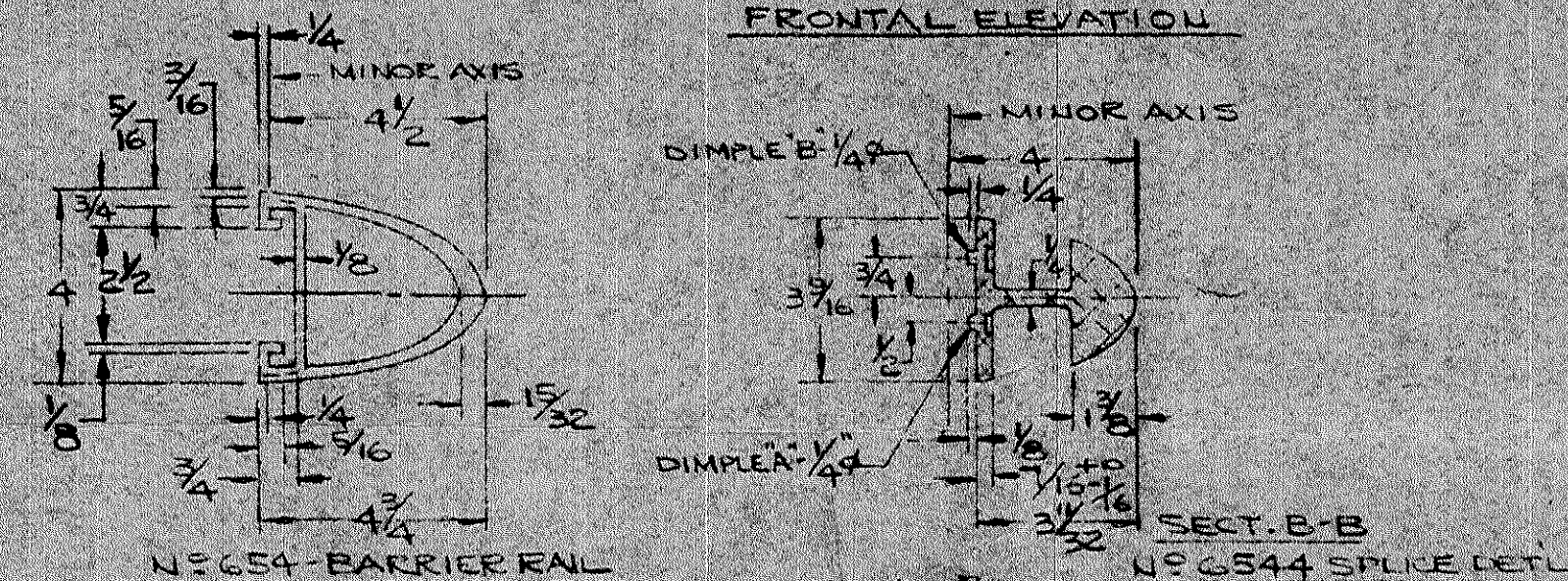
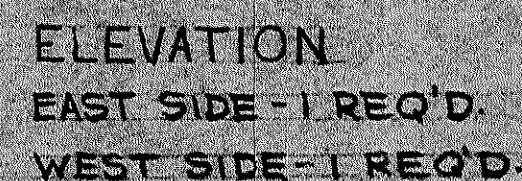
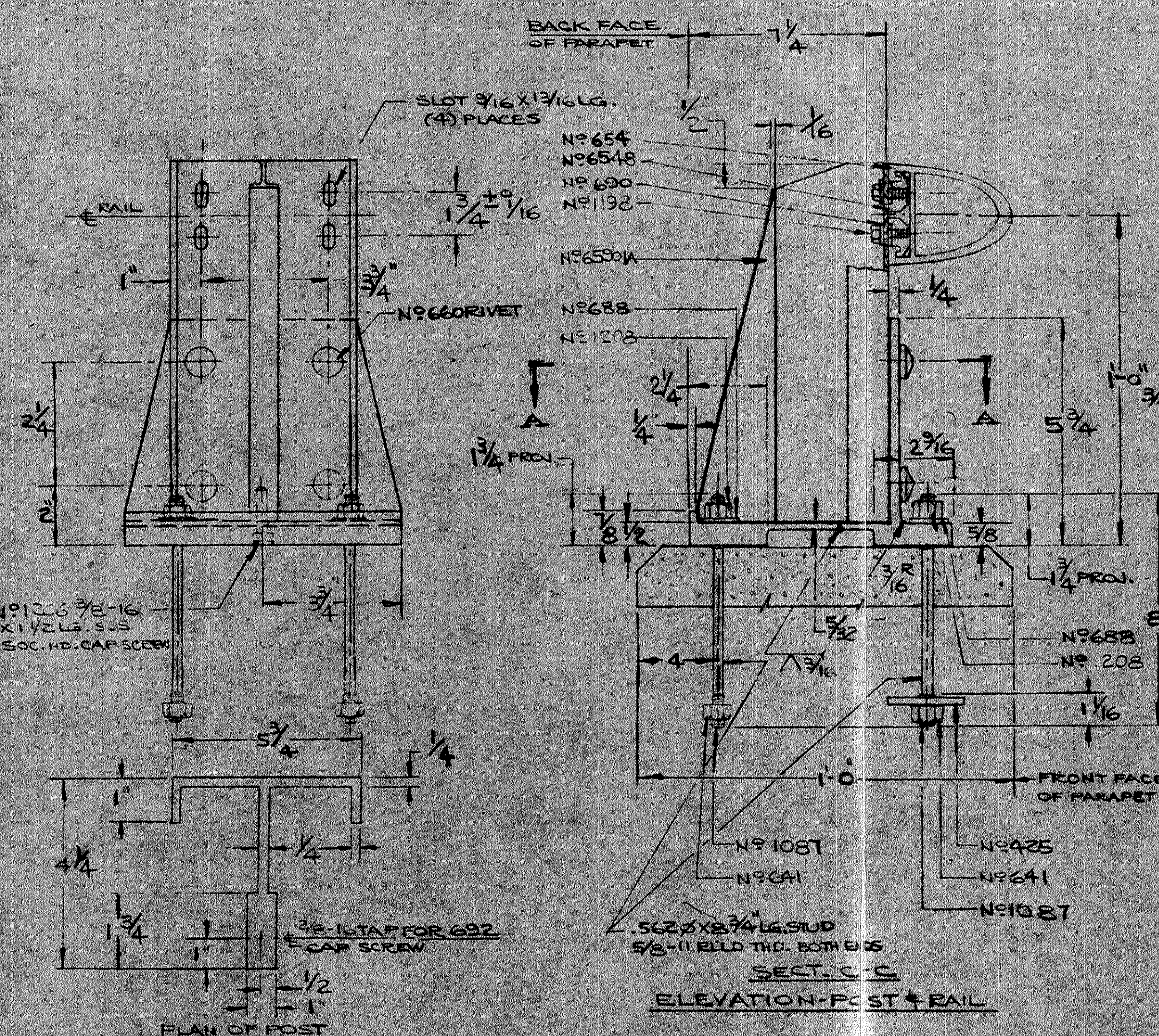




PART NUMBERS ON THIS SHEET
ARE USED FOR MANUFACTURING
PURPOSES ONLY.



1	T95	30'-4 ¹¹ / _{16"}						
1	T94	30'-5 ¹ / _{16"}						
4	T93	30'-7"						
4	T92	30'-5 ³ / _{8"}						
2	T91	34'-3 ³ / _{16"}	2	T6	34'-7 ³ / _{8"}			
QTY	ITEM	LENGTH	QTY	ITEM	LENGTH	QTY	ITEM	LENGTH
ALL	654	B221	RAIL SECTION DENOTED BY T-L-ALUM. 6061-T6					
2	"C"	—	QTS.-ALUMILASTIC COMPOUND					
4	6542	S630B B128	END PLUG CASTING-ALUM.-A356					
12	6544	B221	SPLICE BAR-ALUM. 6061-T6					
240	690	B209	1/160.D.X17321.D.X332THK.WSHR-ALUM.2024-T3-ALCLAD					
240	1198	A276	1/2-BUNC2AXI1LG.HEX.HD.CAP SCREW-S.S.TYPE430					
120	6548	B221	CLAMP BAR-ALUM. 6061-T6					
240	688	B209	1/160.D.X21/321.D.X1/8THK.WSHR-ALUM.2024-T3-ALCLAD					
240	1208	B211	5/8-11 STD.FIN HEX.THICK NUT -ALUM. 6061-T6					
240	641	A301	5/8-11 STD.FIN.Hex.NUT - STL.					
240	1081	A276	5/8 DIA.STUD X 8 3/16-5/8-11 RL D THDEA END-S.S.TYPE430					
60	425	A1	ANCHOR B. 1/4X3X7 1/2-STL.					
60	1206	A276	3/8-16X1 1/2 LG.SOCHD.CAP SCREW-S.S.430					
60	6581	B221	REAR BASE-ALUM. 6061-T6					
60	6511	B221	FRONT BASE-ALUM. 6061-T6					
240	660	B316	34HIGH BUTTON HDRIET CONE POINT-ALUM. 6061-T6					
60	6590A	B221	POST-EXTN. NO659-ALUM. 6061-T6					
60	6590A	—	POST ASSEMBLY-ALUMINUM					
QTY.	ITEM	ASTM	MATERIAL AND DESCRIPTION					
BILL OF MATERIAL								
29-51-90								
ONE RAIL FABRICATED POST								
LOCATION: OVER PROJ. LINE Y ^s BETWEEN RUFFIN & MAYFIELD								
CONTRACTOR: GUARD FENCE SIGNS, INC.						P.O. NO 1239		
DISTRICTOR:						GFS JOB NO 7841		
STATION: 930+45.72 POT L ^s 6+85.69 Y ^s POC.								
DATE	DRAWN BY	TITLE	ALUMINUM BRIDGE RAILING, NORTH CAROLINA ROCKINGHAM CO., N.C. PROJ. 8.1592802					
11-1-68	JAK							
DATE	CHECKED BY							
11-19-68	JAK							
REVISIONS								
howe 4173								
engineering co., inc.								
5600 MASSACHUSETTS AVE. INDIANAPOLIS, INDIANA 46218								
SHT. 7 OF 7								