

STATE	STATE	PROJECT REFERENCE NO.		SHEET NO.	TOTAL SHEETS	
N.C.	15	15BPR.128				
STAT	E PROJ. NO.	F. A. PROJ. NO.		DESCRIPT	ION	
15B	PR.128.1	_		P.E.		
15BF	PR.128.3	_		CONS	ST.	



STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

BUNCOMBE COUNTY

LOCATION: BRIDGE #100053 ON NC 146 OVER FRENCH BROAD RIVER BRIDGE #100076 ON US 25 OVER SR 3556, SOUTHERN RAILROAD AND SWANNANOA RIVER BRIDGE #100278 ON SR 1348 OVER FRENCH BROAD RIVER AND SOUTHERN RAILROAD

TYPE OF WORK: BRIDGE PRESERVATION – DECK REPAIR, SHOTBLASTING, SILANE DECK TREATMENT, LATEX MODIFIED CONCRETE OVERLAY-VERY EARLY STRENGTH, JOINT REHABILITATION, CONCRETE MEDIAN REPLACEMENT, DRAINAGE CLEANOUT AND REPAIR, STRUCTURAL STEEL REPAIRS, CLEANING AND PAINTING STRUCTURAL STEEL, CLEANING AND PAINTING BEARINGS, SUBSTRUCTURE REPAIRS AND ROADWAY APPROACH MILLING.

INDEX OF SHEETS

1	TITLE SHEET
1A	INDEX OF SHEETS
S–1	TOTAL BILL OF MATERIAL
S1–1 THRU S1–6	STRUCTURAL PLANS – BRIDGE
S2–1 THRU S2–16	STRUCTURAL PLANS – BRIDGE
S3–1 THRU S3–23	STRUCTURAL PLANS – BRIDGE
SN. NSN	STANDARD NOTES

STATE	STATE	PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	15	1A		
STAT	E PROJ. NO.	DESCRIPT	ION	
15B	PR.128.1	_	P.E.	,
15BF	PR.128.3	_	CON	ST.

NO. 100053 NO. 100076 NO. 100278



BRIDGE NO.	INCIDENTAL MILLING	ASPHALT CONCRETE SURFACE COURSE TYPE S9.5B	ASPHALT BINDER FOR PLANT MIX	GROOVING BRIDGE FLOORS	EPOXY COATED REINFORCING STEEL	CONCRETE WORK FOR MEDIAN REPLACEMENT	CLASS II SURFACE PREPARATION	LATEX MODIFIED CONCRETE OVERLAY- VERY EARLY STRENGTH	PLACING AND FINISHING OF LATEX MODIFIED CONCRETE OVERLAY-VERY EARLY STRENGTH	SCARIFYING BRIDGE DECK	HYDRO- DEMOLITION OF BRIDGE DECK			
	SQ.YDS.	TONS	TONS	SQ.FT.	LBS.	SQ.FT.	SQ.YDS.	CU.YDS.	SQ.YDS.	SQ.YDS.	SQ. YDS.			
100053						527								
100076					4,796									
100278	134	11	1	16,834			80.8	114.3	2,055	2,055	2,055			
TOTAL	134	11	1	16,834	4,796	527	80.8	114.3	2,055	2,055	2,055			

	— TOTAL BILL OF MATERIAL —													
BRIDGE NO.	CONCRETE REPAIRS	SHOTCRETE REPAIRS	EPOXY RESIN INJECTION	FOAM JOINT SEALS FOR PRESERVATION	STRIP SEALS FOR PRESERVATION	EXPANSION JOINT SEALS FOR PRESERVATION	MODULAR JOINT REPAIR	MOLDED RUBBER SEGMENTAL EXPANSION JOINT	ELASTOMERIC CONCRETE FOR PRESERVATION	BRIDGE JOINT DEMOLITION	CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT	CONCRETE WORK FOR JOINT REPLACEMENT	POLLUTION CONTROL	
	CU.FT.	CU.FT.	LIN.FT.	LIN.FT.	LIN.FT.	LIN.FT.	SQ.FT.	LUMP SUM	CU.FT.	SQ.FT.	SQ.FT.	SQ.FT.	LUMP SUM	
100053				357.0					81.0	299.0				
100076					99.7	84.0	1,043	LUMP SUM			19.0	499	LUMP SUM	
100278	1.6	103.5	66.0	266.0					73.5	252.0			LUMP SUM	
TOTAL	1.6	103.5	66.0	623.0	99.7	84.0	1,043	LUMP SUM	154.5	551.0	19.0	499	LUMP SUM	

BRIDGE NO.	EPOXY COATING	BEAM REPAIR PLATING	SHOTBLASTING BRIDGE DECK	SILANE DECK TREATMENT	CLEANING AND REPAINTING OF BRIDGE NO	PAINTING CONTAINMENT FOR BRIDGE NO	CLEANING AND PAINTING OF EXISTING BEARINGS WITH HIGH RATIO CALCIUM SULFONATE	BRIDGE DRAINAGE CLEANOUT AND REPAIR	RAILROAD CONTRACTOR PROTECTIVE SERVICES				
	SQ.FT.	LBS.	SQ. YDS.	SQ.YDS.	LUMP SUM	LUMP SUM	EACH	LUMP SUM	DAY				
100053			5,175	5,175									
100076			9,862	9,862				LUMP SUM	60				
100278	605.5	1,172			LUMP SUM	LUMP SUM	80		60				
TOTAL	605.5	1,172	15,037	15,037	LUMP SUM	LUMP SUM	80	LUMP SUM	120				

DRAWN BY : _ B.E. LANNING	DATE: 07/2022
CHECKED BY B.E. ATKINSON	DATE : 07/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

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NOTE: ____

AT THE TIME OF THE PREPARATION OF THESE PLANS, IT WAS NOT ANTICIPATED THAT THE FOLLOWING ITEM(S) LISTED WOULD BE REQUIRED. HOWEVER, IT MAY BE DETERMINED IN THE FIELD THAT THE FOLLOWING ITEM(S) LISTED, OR OTHER WORK WILL BE NECESSARY TO PROPERLY COMPLETE THE INTENDED BRIDGE PRESERVATION/REHABILITATION WORK. THE CONTRACTOR SHALL BE PREPARED TO PERFORM SUCH WORK IN A TIMELY MANNER, AS DETERMINED IN THE FIELD. SUCH WORK SHALL BE CONSIDERED EXTRA WORK AND SHALL BE ADDRESSED AS PER ARTICLE 104-7 OF THE STANDARD SPECIFICATIONS. PROJECT SPECIAL PROVISIONS THAT OUTLINE REQUIREMENTS FOR THESE POTENTIAL ADDITIONAL WORK ITEMS HAVE BEEN PROVIDED IN THE PROJECT DOCUMENTS, BUT NO QUANTITIES HAVE BEEN LISTED. ACTUAL PAY ITEMS, QUANTITIES, AND COSTS WILL BE ESTABLISHED, AS REQUIRED, IF EXTRA WORK IS ENCOUNTERED. UNANTICIPATED ITEMS:

ITEM	DESCRIPTION	UNIT
1	CLASS III SURFACE PREPARATION	SY
2	CONCRETE FOR DECK REPAIR	
3	VOLUMETRIC MIXER	LS

	PROJECT	NO	15BPF	₹.128.3
	BL	INCOM	BE	
	BRIDGE	NO. <u>10</u>	<u>0053,</u> 1002	<u>100076</u> 278
CAROLANA A	DEPART	state of MENT OF R	NORTH CAROLINA TRANSP(RALEIGH	RTATION
EAL 4939 MEF.P		TOTA OF MA	L BIL Ateri <i>i</i>	L \L

MI ENGINEERING			REVI	SION	٩S		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	NO.	BY:	DATE:	S-1
(919) 851-6606	1			3			TOTAL SHEETS
FIRM PE NUMBER : P-0671	2			4			48



LOCATION SKETCH

INFORMATION INDICATED ON THE LOCATION SKETCH SHALL BE CONSIDERED GENERAL INFORMATION ONLY. CONTRACTOR SHALL CONFIRM, THROUGH OTHER SOURCES, SPECIFIC INFORMATION REGARDING THE BRIDGES, ROADWAYS, UTILITIES, THE SURROUNDING AREA, AND ANY OTHER ASPECTS THAT MAY BE NECESSARY TO PERFORM AND COMPLETE THE PROJECT.

2/2025	40:37 AM	er: blanning
1/2/	10:40	User

DRAWN BY :	B.E. LANNING	DATE :	05/2022
CHECKED BY :	B.E. ATKINSON	DATE :	05/2022
DESIGN ENGIN	EER OF RECORD : B.E. ATKINSON	DATE :	12/2024

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BRIDGE CO	ORDINATES
LATITUDE	LONGITUDE
35°-28′-54.19″	82°-33′-28.64″

DOC UNLE

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Saf	Et	Y	RE	QU	II
FOF	R C	ON	TR	OL	,
TRA	ANS	PO	RT	AT	I
EXI	IST	IN	G	JO	II
OF	BR	ID	GE	D	E(
FOF	r C	ON	CR	ΕT	E

MENSIONS AND BRIDGE CONDITION ARE FROM THE BEST INFORMATION HE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON ND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS ONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL IREMENTS. OF TRAFFIC AND LIMITS ON PHASING OF CONSTRUCTION, SEE ION MANAGEMENT PLANS. INTS AND DECK DRAINS SHALL BE SEALED PRIOR TO BEGINNING REPAIR CK. DECK REPAIR FOR SILANE DECK TREATMENT, SEE SPECIAL PROVISIONS. FOR SHOTBLASTING BRIDGE DECK AND SILANE DECK TREATMENT, SEE SILANE DECK TREATMENT SPECIAL PROVISIONS. FOR BRIDGE JOINT DEMOLITION, SEE SPECIAL PROVISIONS. FOR ELASTOMERIC CONCRETE FOR PRESERVATIONS, SEE SPECIAL PROVISIONS. FOR FOAM JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS. FOR CONCRETE WORK FOR MEDIAN REPLACEMENT, SEE SPECIAL PROVISIONS. FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS. FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS, FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS. FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

	PROJEC E BRIDGE	CT NO. BUNCO	<u>15E</u> MBE 1C	<u>3PR.12</u> C0 0053	8.3 UNTY
Docassing free Hoy. CAROL Manual Manua Manual Manual Manua	DEPA	stati RTMENT	e of north card OF TRAN Raleigh	NSPORTA	TION
241BB DE36C417 SEAL 24939 HAR CINEF. CONT HAR E. ATKING 1/2/2025	G F OVE	ENERA OR BRI R FREM	AL DR DGE ON NCH BRO	AWIN NC 14 DAD RIV	G 6 VER
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED					
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. ВY: 1 2	REVIS	ыолы ву: 3 4	DATE:	SHEET NO. S1-2 TOTAL SHEETS 48

1/2/2025 10:40:40 User: blo

RAWN BY :B.E. LANNING	DATE : C	5/2022
HECKED BY : B.E. ATKINSON	DATE : C	5/2022
ESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 1	2/2024

FOR CONTROL OF TRAFFIC AND LIMITS OF PHASING OF CONSTRUCTION, SEE TRANSPORTATION

PROJECT NO. 15BPR.128.3 ____ COUNTY

DEPARTMENT OF TRANSPORTATION

TYP]	[CAL	SEC	CTION	
AND	SIL	ANE	DECK	
Т	REA	ΓΜΕΙ	NT	

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1/2/202

MI ENGINEERING			REVIS	SION	۱S		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	N0 .	BY:	DATE:	NO.	BY:	DATE:	S1-3
(919) 851-6606	1			3			TOTAL SHEETS
FIRM PE NUMBER : P-0671	2			4			48

1/2/202 10:40:41

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AS-BUILT REPAIR QUANTITY TABLE TOP OF DECK REPAIRS							
APPROACH SLAB 1 &	2						
	ESTIMATE	ACTUAL					
SHOTBLASTING BRIDGE DECK	572 SY						
SILANE DECK TREATMENT	572 SY						
SPANS A, B, C & D							
	ESTIMATE	ACTUAL					
BRIDGE JOINT DEMOLITION	299 SF						
* CONCRETE WORK FOR MEDIAN REPLACEMENT	527 SF						
CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT	0.0 SF						
SHOTBLASTING BRIDGE DECK	4,603 SY						
SILANE DECK TREATMENT	4,603 SY						

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER. THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE.

FOR SECTION A-A AND B-B, SEE ``JOINT DETAILS' SHEET.

REMOVE ``KEEP RIGHT'' SIGN DURING DEMOLITION OF CONCRETE MEDIAN AND PLACE BACK IN SERVICE DURING CONCRETE MEDIAN REPLACEMENT. PAYMENT FOR THE REMOVAL AND REPLACEMENT OF "KEEP RIGHT" SIGN SHALL BE INCIDENTAL TO OTHER PAY ITEMS.

PROJECT NO. 15BPR.128.3 _ COUNTY

SILANE DECK TREATMENT AND CONCRETE MEDIAN

55 ALL	SIGNATURES COMPLETED							
	MI ENGINEERING			REVIS	SIO	٩S		SHEET NO.
	1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	NO.	BY:	DATE:	S1-4
	(919) 851-6606	1			3			TOTAL SHEETS
	FIRM PE NUMBER : P-0671	2			4			48

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> county BRIDGE NO. <u>100053</u>
241BBOOKB36C417. SEAL 24939 E. ATMINUTURIN 1/2/2025	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH SUPERSTRUCTURE CONCRETE MEDIAN REPLACEMENT DETAILS
UMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONSSHEET NO.NO.BY:DATE:NO.BY:DATE:S1-513TOTAL SHEETS2448

FINAL JOINT SEALS SHALL NOT BE INSTALLED UNTIL THE OVERLAY OR SEALANT WORK IS COMPLETE.

THE CONTRACTOR SHALL FIELD VERIFY THE EXISTING JOINT OPENING PRIOR TO ORDERING JOINT SEAL MATERIAL. IF THE ACTUAL JOINT OPENING VARIES FROM THE OPENING INDICATED IN THE DETAILS BY MORE THAN $\frac{1}{4}$, notify THE ENGINEER.

THE MANUFACTURER IS TO PROVIDE THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE FOAM JOINT SEAL FOR THE SIZE OF THE OPENING ON THE PLANS AND ACCOMODATE THE MINIMUM EXPANSION SHOWN ON THE PLANS.

FOAM JOINTS SHALL BE INSTALLED AS PER THE MANUFACTURER'S RECOMMENDATIONS.

THE CONTRACTOR SHALL TAKE CARE DURING JOINT REHAB OPERATIONS NOT TO DROP ANY MATERIAL BELOW THE BRIDGE, WITHOUT PROTECTIVE DEVICES BELOW TO CATCH THE MATERIAL. ANY MATERIAL THAT FALLS BELOW THE BRIDGE SHAL BE CONTAINED, REMOVED AND DISPOSED OF BY THE CONTRACTOR AT NO EXTRA COST TO THE DEPARTMENT. IF THE ENGINEER DETERMINES THAT THE PROTECTIVE DEVICES ARE NOT ADEQUATE OR NOT BEING EMPLOYED, THE WORK SHALL BE SUSPENDED UNTIL ADEQUATE PROTECTION IS PROVIDED.

THE CONTRACTOR WILL NOT BE PERMITTED TO FORM THE JOINTS IN LIEU OF SAWING THE JOINT.

THE INSTALLED FOAM JOINT SEALS SHALL BE WATER TIGHT.

THE CONTRACTOR SHALL SAW CUT TO A NOMINAL DEPTH OF 1/2" BUT REINFORCING STEEL SHALL NOT BE DAMAGED. CONTRACTOR SHALL REMOVE SURFACE CONCRETE TO VERIFY THAT SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING STEEL

QUANTITIES SHOWN FOR ELASTOMERIC CONCRETE FOR PRESERVATION ARE BASED ON THE MINIMUM JOINT DEMOLITION SHOWN.

FOR EXCAVATION BELOW THE BOTTOM OF THE PLANNED JOINT DEMOLITION, CONCRETE FOR DECK REPAIR SHALL BE PLACED IN THE EXCAVATED AREA TO THE ELEVATION AT BOTTOM OF THE PROPOSED ELASTOMERIC CONCRETE FOR PRESERVATION HEADERS SHOWN.

FINAL SURFACE OF THE JOINT DEMOLITION AREA PRIOR TO PLACEMENT OF CONCRETE REPAIR MATERIAL OR ELASTOMERIC CONCRETE SHOULD BE REASONABLY FLAT AND LEVEL. ENGINEER SHALL DETERMINE THE ACCEPTABILIT OF THE SURFACE PRIOR TO PLACEMENT OF REPAIR CONCRETE OR ELASTOMERIC CONCRETE.

FOR BRIDGE JOINT DEMOLITION, SEE SPECIAL PROVISIONS.

FOR CONCRETE FOR DECK REPAIR, SEE SPECIAL PROVISIONS.

FOR FOAM JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS.

FOR ELASTOMERIC CONCRETE FOR PRESERVATION, SEE SPECIAL PROVISIONS.

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> county BRIDGE NO. <u>100053</u>
Docassing Realby CARO/ By 241B5 000836C417 SEAL 24939 E. ATKING MEER 1/2/2025	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH SUPERSTRUCTURE JOINT DETAILS
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONSSHEET NO.NO.BY:DATE:NO.BY:DATE:SHEET NO.133TOTAL SHEETS2448

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1/2/20 10:40:4

DRAWN BY : B.E. LANNING	DATE: 05/2022
CHECKED BY : B.E. ATKINSON	DATE: 05/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

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INFORMATION INDICATED ON THE LOCATION SKETCH SHALL BE CONSIDERED GENERAL INFORMATION ONLY. CONTRACTOR SHALL CONFIRM, THROUGH OTHER SOURCES, SPECIFIC INFORMATION REGARDING THE BRIDGES, ROADWAYS, UTILITIES, THE SURROUNDING AREA, AND ANY OTHER ASPECTS THAT MAY BE NECESSARY TO PERFORM AND COMPLETE THE PROJECT.

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DRAWN BY :	B.E. LANNING	DATE :	05/2022
CHECKED BY	B.E. ATKINSON	DATE :	05/2022
DESIGN ENGI	NEER OF RECORD : B.E. ATKINSON	DATE :	12/2024

LOCATION SKETCH

BRIDGE CO	ORDINATES
LATITUDE	LONGITUDE
35°-34′-7.83″	82°-32′-52.76″

NOTES: EXISTING DIMENSIONS AND BRIDGE CONDITION ARE FROM THE BEST INFORMATION AVAILABLE.THE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON THE PLANS AND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS DIFFER. IT IS THE CONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL SAFETY REQUIREMENTS. FOR CONTROL OF TRAFFIC AND LIMITS ON PHASING OF CONSTRUCTION, SEE TRANSPORTATION MANAGEMENT PLANS. THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THAT SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE. EXISTING JOINTS AND DECK DRAINS SHALL BE SEALED PRIOR TO BEGINNING REPAIR OF BRIDGE DECK. FOR BRIDGE DRAINAGE CLEANOUT AND REPAIR, SEE SPECIAL PROVISIONS. FOR CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT, SEE SPECIAL PROVISIONS. FOR SHOTBLASTING BRIDGE DECK AND SILANE DECK TREATMENT, SEE SILANE DECK TREATMENT SPECIAL PROVISIONS. FOR BRIDGE JOINT DEMOLITION. SEE SPECIAL PROVISIONS. FOR CONCRETE WORK FOR JOINT REPLACEMENT, SEE SPECIAL PROVISIONS. FOR STRIP SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS. FOR EXPANSION JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS. FOR MODULAR JOINT REPAIR, SEE SPECIAL PROVISIONS. EXISTING MODULAR JOINT AND DECK REINFORCING STEEL SHOWN IS BASED ON BEST INFORMATION AVAILABLE. ALL PROPOSED EXPANSION JOINT DIMENSIONS,OPENINGS AND BLOCKOUTS ARE SHOWN AT 60° F.CONTRACTOR SHALL FOLLOW MANUFACTURER'S INSTALLATION GUIDELINES AND MAKE ANY NECESSARY ADJUSTMENTS. PRIOR TO BEGINNING WORK,CONTRACTOR SHALL SUBMIT FOR REVIEW AND APPROVAL A COMPLETE SEQUENCE OF TASKS FOR EACH OPERATION AFFECTING THE BRIDGE SURFACE AND/OR TRAFFIC. CONTRACTOR SHALL DETERMINE EXTENT OF WORKING AREA,STAGING PROCESS, AND INSTALL COVER PLATE ASSEMBLY AS NECESSARY TO MEET THE REQUIREMENTS OF TRAFFIC MANAGEMENT PLANS. ANY DAMAGE TO EXISTING REINFORCING STEEL.DURING CONTRACTOR'S OPERATIONS,SHALL BE REPAIRED AS DIRECTED BY THE ENGINEER AND PERFORMED AT NO ADDITIONAL COST. CONTRACTOR SHALL HAVE A REPRESENTIVE FROM THE JOINT MANUFACTURER PRESENT DURING INSTALLATION OF PROPOSED RUBBER PLATE TYPE EXPANSION JOINT. FOR SUBMITTAL OF WORKING DRAWINGS. SEE SPECIAL PROVISIONS. FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS, FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS. FOR CRANE SAFETY, SEE SPECIAL PROVISIONS. FOR NOTES ON WORKING OVER NSRR RIGHT OF WAY, SEE SHEET NSN.

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> COUNTY BRIDGE NO. <u>100076</u> SHEET 3 OF 3
Docusing for Hoy. CARO/ Barbaro CARO/ 241B000036C417 SEAL 24939 C. ATKINGUNEER E. ATKINGUNE 1/2/2025	DEPARTMENT OF TRANSPORTATION RALEIGH GENERAL DRAWING FOR BRIDGE ON US 25 OVER SR 3556 (MEADOW RD.), NORFOLK SOUTHERN RAILROAD
UMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	AND SWANNANOA RIVER
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: SHEET NO. S2-3 1 3 3 TOTAL SHEETS SHEET NO. SHEET NO. SHEET NO. 2 4 48 48

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TABLE OF DIMENSIONS				
LOCATION	А	В	С	D
W.P.1 (FILL FACE @ END BENT 1)	86′-4″	84'-0"	74′-0″	37'-0"
W.P.2 (@ BENT 1)	86′-4″	84'-0"	74′-0″	37'-0"
W.P.3 (@ BENT 2)	86′-4″	84'-0"	74′-0″	37'-0"
W.P.4 (@ BENT 3)	81′-10″	79′-6″	69′-6″	34'-9"
W.P.5 (@ BENT 4)	77′-0″	74′-8″	64′-8″	32′-4″
W.P.6 (@ BENT 5)	72′-0″	69′-8″	59′-8″	29'-10"
W.P.7 (@ BENT 6)	67′-4″	65′-0″	55′-0″	27′-6″
W.P.8 (@ BENT 7)	62'-4"	60'-0"	50'-0"	25′-0″
W.P.9 (@ BENT 8)	62'-4"	60'-0"	50'-0"	25'-0"
W.P.10 (@ BENT 9)	62'-4"	60'-0"	50'-0"	25'-0"
W.P.11 (FILL FACE @ END BENT 2)	62'-4"	60'-0"	50'-0"	25'-0"

FOR CONTROL OF TRAFFIC AND LIMITS OF PHASING OF CONSTRUCTION, SEE TRANSPORTATION MANAGEMENT PLANS.

MI ENGINEERING			REV]	ISION	15		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	N0 .	BY:	DATE:	NO.	BY:	DATE:	S2-4
(919) 851-6606	1			3			TOTAL SHEETS
FIRM PE NUMBER : P-0671	2			4			48

BUILT REPAIR QUANTITY TABLE			
TOP OF DECK REPAIRS			
** APPROACH SLAB 1			
	ESTIMATE	ACTUAL	
GE DECK	107 SY		
MENT	107 SY		
SPANS A & B			
	ESTIMATE	ACTUAL	
AIR	588 SF		
AIR FOR SILANE DECK TREATMENT	4.0 SF		
GE DECK	1776 SY		
MENT	1776 SY		

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE. FOR SECTION A-A, SEE ``EXPANSION JOINT SEAL REPAIR DETAILS' SHEETS.

FOR SECTION B-B, SEE ``MODULAR EXPANSION JOINT DETAILS' SHEETS.

SILANE DECK TREATMENT MODULAR JOINT REPAIR CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT	PROJECT NO. <u>15BPR.128</u> BUNCOMBE COL BRIDGE NO. <u>100076</u> SHEET 1 OF 3	<u>3.3</u> JNTY
241BD CR336C417 SEAL 24939 W. E. ATWINGTON 1/2/2025	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTAT RALEIGH SUPERSTRUCTURE SILANE DECK TREATM APPROACH SLAB 1 SPANS A & B	ion MENT L
JMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	JIANJA & D	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS NO. BY: DATE: NO. BY: DATE: 1 3 4 4 4	SHEET NO. S2-5 TOTAL SHEETS 48

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AS-BUILT REPAIR QUANTITY TABLE TOP OF DECK REPAIRS			
SPANS C, D, E & F			
	ESTIMATE	ACTUAL	
MODULAR JOINT REPAIR	455 SF		
CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT	9.0 SF		
SHOTBLASTING BRIDGE DECK	4462 SY		
SILANE DECK TREATMENT	4462 SY		

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE.

FOR SECTION B-B, SEE ``MODULAR EXPANSION JOINT DETAILS' SHEETS.

1/2/2025 10**:**40:54 AM

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	(3) Buncombe
	38 15BPR 52
	Bridges/M21001
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DRAWN BY : B.E. LANNING	DATE: 05/2022
CHECKED BY : B.E. ATKINSON	DATE: 05/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

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AS-BUILT REPAIR QUANTITY TABLE TOP OF DECK REPAIRS ** APPROACH SLAB 2 ** APPROACH SLAB 2 ESTIMATE ACTUAL ASTING BRIDGE DECK 0 SY DECK TREATMENT 0 SY SPANS G, H, I & J SPANS G, H, I & J ESTIMATE ACTUAL TE WORK FOR JOINT REPLACEMENT (END BENT 2) A99 SF TE DECK REPAIR FOR SILANE DECK TREATMENT 6.0 SF ASTING BRIDGE DECK 3517 SY				
** APPROACH SLAB 2ESTIMATEACTUALASTING BRIDGE DECKO SYDECK TREATMENTO SYSPANS G, H, I & JTE WORK FOR JOINT REPLACEMENT (END BENT 2)499 SFTE DECK REPAIR FOR SILANE DECK TREATMENT6.0 SFASTING BRIDGE DECK3517 SYDECK TREATMENT3517 SY	AS-BUILT REPAIR QUANTITY TABLE TOP OF DECK REPAIRS			
ESTIMATEACTUALASTING BRIDGE DECKO SYDECK TREATMENTO SYSPANS C, H, I & JESTIMATEACTUALTE WORK FOR JOINT REPLACEMENT (END BENT 2)499 SFACTUALTE DECK REPAIR FOR SILANE DECK TREATMENT6.0 SFASTING BRIDGE DECK3517 SYDECK TREATMENT3517 SY	** APPROACH SLAB 2			
ASTING BRIDGE DECKO SYDECK TREATMENTO SYSPANS G, H, I & JESTIMATEACTUALIE WORK FOR JOINT REPLACEMENT (END BENT 2)499 SFACTUALTE DECK REPAIR FOR SILANE DECK TREATMENT6.0 SFASTING BRIDGE DECK3517 SYDECK TREATMENT3517 SY		ESTIMATE	ACTUAL	
DECK TREATMENTO SYSPANS G, H, I & JSPANS G, H, I & JESTIMATEACTUALIE WORK FOR JOINT REPLACEMENT (END BENT 2)499 SFTE DECK REPAIR FOR SILANE DECK TREATMENT6.0 SFASTING BRIDGE DECK3517 SYDECK TREATMENT3517 SY	ASTING BRIDGE DECK	0 SY		
SPANS G, H, I & JESTIMATEACTUALTE WORK FOR JOINT REPLACEMENT (END BENT 2)499 SFTE DECK REPAIR FOR SILANE DECK TREATMENT6.0 SFASTING BRIDGE DECK3517 SYDECK TREATMENT3517 SY	DECK TREATMENT	0 SY		
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TE WORK FOR JOINT REPLACEMENT (END BENT 2) 499 SF TE DECK REPAIR FOR SILANE DECK TREATMENT 6.0 SF ASTING BRIDGE DECK 3517 SY DECK TREATMENT 3517 SY		ESTIMATE	ACTUAL	
TE DECK REPAIR FOR SILANE DECK TREATMENT 6.0 SF ASTING BRIDGE DECK 3517 SY DECK TREATMENT 3517 SY	TE WORK FOR JOINT REPLACEMENT (END BENT 2)	499 SF		
ASTING BRIDGE DECK 3517 SY 3517 SY	TE DECK REPAIR FOR SILANE DECK TREATMENT	6.0 SF		
DECK TREATMENT 3517 SY	ASTING BRIDGE DECK	3517 SY		
	DECK TREATMENT	3517 SY		

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE. FOR SECTION B-B, SEE ``MODULAR EXPANSION JOINT DETAILS' SHEET. FOR SECTION C-C, SEE ``STRIP SEAL EXPANSION JOINT DETAILS' SHEET.

MODULAR JOINT REPAIR	PROJECT NO.	15BPR.12	8.3
CONCRETE DECK REPAIR FOR SILANE DECK TREATMENT	BUNCO		UNTY
CONCRETE WORK FOR JOINT REPLACEMENT	BRIDGE NO	100076	
241BD CAROL 241BD CAROL 24339 CONEFT CONEFT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	DEPARTMENT SUPER SILANE DE SPANS APPROA	OF NORTH CAROLINA OF TRANSPORTA RALEIGH RSTRUCTURE CK TREAT G, H, I & ACH SLAB	TION MENT J 2
MI ENGINEERING	REVISI	IONS	SHEET NO.
1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. BY: DATE: N 1 2 2 2 2	ио. ву: Date: 33 4.	S2-7 TOTAL SHEETS 48

	CONTRACTOR SHALL FIELD VERIFY THE EXISTING JOINT OPENING PRIOR TO ORDERING JOINT SEAL MATERIAL. IF THE ACTUAL JOINT OPENING VARIES FROM THE OPENING INDICATED IN THE DETAILS BY MORE THAN $\frac{1}{4}$, NOTIFY THE ENGINEER.
	THE MANUFACTURER IS TO PROVIDE THE NOMINAL GLAND SIZE BASED ON EXISTING JOINT OPENINGS AND ANTICIPATED MOVEMENTS.
ND N DPER	THE CONTRACTOR SHALL TAKE CARE DURING JOINT REHAB OPERATIONS NOT TO DROP ANY MATERIAL BELOW THE BRIDGE, WITHOUT PROTECTIVE DEVICES BELOW TO CATCH THE MATERIAL. ANY MATERIAL THAT FALLS BELOW THE BRIDGE SHALL BE CONTAINED, REMOVED AND DISPOSED OF DEPARTMENT. IF THE ENGINEER DETERMINES THAT THE PROTECTIVE DEVICES ARE NOT ADEQUATE OR NOT BEING EMPLOYED, THE WORK SHALL BE SUSPENDED UNTIL ADEQUATE IS PROVIDED.
THE	RETAIN ALL EXISTING HOLD-DOWN PLATES AND HARDWARE.CLEAN AND REPAIR AS NEEDED.CONTRACTOR SHALL REPLACE DAMAGED HOLD-DOWN PLATES AND/OR HARDWARE AS NEEDED OR DIRECTED BY THE ENGINEER AT NO EXTRA COST TO THE DEPARTMENT.
HE -LBS, E	ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FORM ALLOY 304 STAINLESS STEEL.
SS	FOR EXPANSION JOINT SEAL FOR PRESERVATION, SEE SPECIAL PROVISIONS.
	NO SEPARATE PAYMENT WILL BE MADE FOR REMOVING AND REINSTALLING SIDEWALK AND RAIL COVER PLATES, THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE LINEAR FEET PRICE BID FOR ``EXPANSION JOINT SEALS FOR PRESERVATION''.

MOVEMENT AND) SETTING AT JO	INT	
TOTAL MOVEMENT ALONG (RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
3/4"	1''/16″	19/16″	15/16″

JOINT REPAIR QUANTIT	Y TABLE	
	ESTIMATED	ACTUAL
ALS FOR PRESERVATION	84.0 LF	

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> COUNTY BRIDGE NO. <u>100076</u> SHEET 1 OF 2
Docussian Phylic CAROL Barbon Started by: CAROL SEAL 24939 CHOINEEL Started by: CAROL 24939 CHOINEEL Started by: CAROL 24939 CHOINEEL Started by: CAROL 24939 CHOINEEL Started by: CAROL 24939 CAROL 24930 C	DEPARTMENT OF TRANSPORTATION RALEIGH EXPANSION JOINT SEAL REPAIR DETAILS
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED	AT END BENT 1
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONSSHEET NO.NO.BY:DATE:NO.BY:DATE:S2-8134TOTAL SHEETSTOTAL SHEETS2448

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ADHESIVE ANCHOR BOLTS AND HARDWARE FOR THE PROPOSED EXPANSION JOINT SHALL BE GALVANIZED PER ASTM A153 AND INSTALLED PER THE MANUFACTURER'S

JOINT REPAIR	QUANTITY TABLE	
	ESTIMATED	ACTUAL
MODULAR JOINT REPAIR	1,043 SF	

EXISTING CONCRETE TO BE REMOVED NEW CONCRETE FOR DECK REPAIR	PROJECT NO. BUNCON BRIDGE NO	15B MBE 100	PR.12 C0 0076	8.3 UNTY
	SHEET 1 OF 3			
Docusting feerby: CARO/ Bay Docusting feerby: CARO/ 241Bb00036c417 SEAL 24939	DEPARTMENT	OF NORTH CAROL OF TRANS RALEIGH	SPORTAT	TION ON
E. ATKING 1/2/2025			AILS	
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED				ر
	REVISI	ONS		SHEET NO.
RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. BY: DATE: N 1 2 4	ю. вү: 33 А,	DATE:	SZ-IU TOTAL SHEETS 48

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END VIEW (NORMAL TO SIDEWALK)

* CONCRETE RECESS DIMENSIONS:

 $\frac{13}{16}$ " for the side of the joint having the $\frac{1}{2}$ " cover plate with a $\frac{1}{4}$ " backing plate. $\frac{9}{16}$ " for the side of the joint having only the $\frac{1}{2}$ " cover plate.

DRAWN BY : B.E. LANNING	DATE :	06/2022
CHECKED BY B.E. ATKINSON	DATE :	07/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE :	12/2024

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NOTES:

FOR MODULAR JOINT REPAIR, SEE SPECIAL PROVISIONS.

THE STEEL PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 OR APPROVED EQUAL AND BE PAINTED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. AT THE CONTRACTOR'S OPTION. THE PLATES MAY BE METALLIZED AFTER FABRICATION. SEE SPECIAL PROVISIONS FOR THERMAL SPRAYED COATINGS (METALLIZATION).

THE $\frac{3}{4}$ " Ø HEX HEAD BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL.

THE $\frac{3}{4}$ " concrete inserts shall be closed-end ferrules with LOOPED WIRE STRUTS ATTACHED TO THEM. THE INSERTS SHALL CONFORM TO AASHTO M169, GRADE 12L14 AND SHALL HAVE A TENSILE WORKING LOAD CAPACITY OF 3000 LBS.

NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE COVER PLATE. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT PRICE FOR ``MODULAR JOINT REPAIR''.

	SKEW ANGLE	TOTAL MOVEMENT Along & Roadway
BENT 2	90°-00′-00″	2 ¹³ / ₁₆ ″
BENT 6	90°-00′-00″	4 ¹ / ₁₆ "

NOTES:

- EXISTING MODULAR EXPANSION JOINT DETAILS ARE SHOWN FOR INFORMATION ONLY. ACTUAL FIELD CONDITIONS MAY VARY. THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT IF ACTUAL CONDITIONS VARY FROM WHAT IS SHOWN IN THESE PLANS.
- THE CONTRACTOR SHALL HAVE A REPRESENTATIVE FROM THE JOINT MANUFACTURER PRESENT DURING INSTALLATION OF PROPOSED EXPANSION JOINT SEAL.
- ALL EXPOSED ENDS OF CUT BARS SHALL BE COATED WITH EPOXY PRIOR TO THE NEW JOINT MATERIAL INSTALLATION.
- THE CONTRACTOR SHALL PREPARE THE BOTTOM SURFACE OF THE BLOCKOUT TO BE PARALLEL WITH THE PLANE OF THE ROADWAY AND PROVIDE A UNIFORM SURFACE.
- REINFORCING STEEL MAY BE SHIFTED SLIGHTLY.
- FOR STRIP SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS.
- FOR CONCRETE WORK FOR JOINT REPLACEMENT, SEE SPECIAL PROVISIONS.

PROPOSED JOINT REPAIR

JOINT REPAIR QUANTITY TABLE			
	ESTIMATED	ACTUAL	
STRIP SEALS FOR PRESERVATION	99.7 LF		
CONCRETE WORK FOR JOINT REPLACEMENT	499 SF		

EXISTING CONCRETE TO BE REMOVED NEW CONCRETE FOR DECK REPAIR	PROJECT NO. <u>15BPR.12</u> <u>BUNCOMBE</u> co bridge no. <u>100076</u>	8.3 UNTY
	SHEET 1 OF 4	
241BJ CONSIGNER 241BJ CONSIGNER 24939 E. ATKING 1/2/2025	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTA RALEIGH STRIP SEAL EXPANS JOINT DETAILS AT FND RENT 2	TION
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED		
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS NO. BY: DATE: NO. BY: DATE: 1 3 4 4	SHEET NO. S2-13 TOTAL SHEETS 48

AT 90° F

1¹/8″

DRAWN BY : _____B.E. LANNING 06/2022 DATE : __ DATE : 07/2022 CHECKED BY : B.E. ATKINSON _ DATE : 12/2024 DESIGN ENGINEER OF RECORD : B.E. ATKINSON

END BENT 2143°-00'-00"

2[|]/8″

AT 45° F

1¹¹/16″

AT 60° F

 $1^{1}/2^{\prime\prime}$

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JOINT INSTALLATION PROCEDURE:

- 1. INSTALL THE STRIP SEAL EXPANSION JOINT AS RECOMMENDED BY THE MANUFACTURER.
- 2. A MANUFACTURER'S REPRESENTATIVE SHALL BE PRESENT DURING INSTALLATION OF THE JOINT.
- 3. PLACE STEEL RETAINER RAILS IN JOINT OPENING. PROPERLY ALIGN THE RAILS BOTH HORIZONTALLY AND VERTICALLY. DO NOT WELD SUPPORT SYSTEM TO THE METALLIZED SURFACES OF THE STEEL RETAINER RAILS.
- 4. CONFLICTING REINFORCING STEEL MAY BE SHIFTED SLIGHTLY WHEN NECESSARY.
- 5. DECK SLAB CONCRETE PLACEMENT OPERATIONS SHALL COMMENCE PER THE POURING SEQUENCE AFTER FINAL JOINT ALIGNMENT IS SET.
- 6. PROTECT THE STEEL RETAINER RAILS FROM BEING FOULED BY CONCRETE SPILLOVER DURING THE DECK POUR.
- 7. LOOSEN THE STEEL RETAINER RAIL SUPPORT SYSTEM TO ALLOW MOVEMENT WHILE CONCRETE CURES.
- 8. RE-LEVEL AND RE-ALIGN STEEL RETAINER RAIL AS REQUIRED ON OPPOSITE SIDE OF JOINT.
- 9. PLACE APPROACH/DECK SLAB CONCRETE.
- 10. ONCE THE CONCRETE HAS HARDENED SUFFICIENTLY ON BOTH SIDES OF JOINT. STEEL RETAINER RAILS SHALL BE CLEANED THOROUGHLY AND SEAL CHANNELS SHALL BE INSPECTED TO ASCERTAIN THE ABSENCE OF CONCRETE AND DEBRIS.
- 11. COAT THE STRIP SEAL LUGS WITH LUBRICANT-ADHESIVE AND INSTALL THE NEOPRENE STRIP SEAL GLAND AS RECOMMENDED BY THE STRIP SEAL EXPANSION JOINT MANUFACTURER.

	DIMENSION ``B''	
RPENDICULAR INT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
2 ³ / ₁₆ "	* 2″	15⁄8″

* FROM EXISTING PLANS

GENERAL NOTES

FOR STRIP SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS.

STEEL RETAINER RAILS AND COVER PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 OR GRADE 50 STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MIN.

ONLY STEEL RETAINER RAILS OF ONE-PIECE CONSTRUCTION ARE PERMITTED. STEEL RETAINER RAILS CONSISTING OF TWO OR MORE COMPONENTS WELDED TOGETHER TO OBTAIN THEIR FINAL CROSS-SECTIONAL SHAPE ARE NOT PERMITTED.

STUD ANCHORS SHALL BE SHOP WELDED AND SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

SURFACES COMING IN CONTACT WITH STRIP SEAL GLAND SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.

UPON COMPLETION OF SHOP FABRICATION. THE STEEL RETAINER RAILS SHALL BE METALLIZED AS SHOWN IN THE ``METALLIZING DETAIL''. SEE SPECIAL PROVISIONS FOR THERMAL SPRAYED COATINGS (METALLIZATION).

INSTALLED STEEL RETAINER RAILS SHALL FOLLOW THE ROADWAY SLOPE.

FIELD SPLICES OF THE RETAINER RAILS SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. FINISHED WELDS SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).

NEOPRENE STRIP SEAL GLAND SHALL BE CONTINUOUS THROUGHOUT THE JOINT AND SHALL BE COMPATIBLE WITH THE STEEL RETAINER RAILS. FIELD SPLICING THE GLAND IS NOT PERMITTED.

NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.

THE COVER PLATES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.FOR THERMAL SPRAYED COATINGS (METALLIZATION). SEE SPECIAL PROVISIONS.

THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE $\frac{3}{4}$ " Ø BOLT IS 10 KIPS.FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

	PROJECT NO) <u> 15E</u>	3PR.12	8.3	
	BUNCOMBE COUNTY				
	BRIDGE NO.	10	0076		
	SHEET 2 OF 4				
Docostigne Hov: CARO/ Within the By Star E Harstock 17	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH				
SEAL 24939 HARDON E. ATKING 1/2/2025	STRIP S JOIN	EAL EX	XPANS AILS	SION	
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED	AI	LINU DE			
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100	REN NO. BY: DATE:	ISIONS	DATE:	SHEET NO. S2-14	
RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	1 2	<u> </u>		TOTAL SHEETS 48	

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NOTES:

CONTRACTOR SHALL CLEAN AND PAINT EXISTING SIDEWALK COVER PLATE TO INSTALL OVER NEW STRIP SEAL JOINT INSTALLATION.

CONTRACTOR SHALL VERIFY LAYOUT AND CONSTRUCTION OF NEW SIDEWALK SECTION FOR PROPER FIT UP OF COVER PLATE.

FOR DETAILS AND NOTES OF CONCRETE INSERT REQUIRED FOR COVER PLATE INSTALLATION, SEE ``MODULAR EXPANSION JOINT DETAILS AT BENTS 2 AND 6, SHEET 3 OF 3''.

RENE D	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> COUNTY BRIDGE NO. <u>100076</u> SHEET 3 OF 4
Docussion How CAROL But the CAROL 241BBO BE36C417 SEAL 24939 E. ATKING MULLING 1/2/2025	DEPARTMENT OF TRANSPORTATION RALEIGH STRIP SEAL EXPANSION JOINT DETAILS AT END BENT 2
CUMENT NOT CONSIDERED FINAL LESS ALL SIGNATURES COMPLETED	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: S2-15 1 3 TOTAL SHEETS 2 4 48

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NOTES: PHASING AND SPLICING OF BARS.

MATERIAL INSTALLATION.

THE CONTRACTOR SHALL SUBMIT REINFORCING PLANS FOR APPROVAL BEFORE FABRICATION OF REBARS. COORDINATE WITH TRAFFIC MANAGEMENT PLANS FOR PLACEMENT OF TRANSVERSE BARS WITH RESPECT TO

TOP LONGITUNDINAL BARS IN DECK AND SIDEWALK Shall be retained. Field cut as necessary for PLACEMENT OF THE PROPOSED STRIP SEAL EXPANSION JOINT. ALL EXPOSED ENDS OF CUT BARS SHALL BE COATED WITH EPOXY PRIOR TO THE NEW JOINT

REINFORCING STEEL MAY BE SHIFTED SLIGHTLY.

BILL OF MATERIAL					
	4	AT EN	ND BE	ENT 2	
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
₩ A4	24	#5	STR	34′-8″	868
₩ A5	16	#4	STR	7′-5″	79
₩ B3	222	#4	2	3′-9″	556
₩ B4	20	#4	STR	3′-5″	46
*EPOX REIN	XY CC NFORC)ATED CING ST	EEL	1	549 LBS
CONCR	ETEF	FOR DEC	CK_REPA	IR	407 CF
JOINT REPAIR 499 SF					
BAR TYPES					
3'-2" 7" HK					
ALL BAR DIMENSIONS ARE OUT TO OUT.					
	DAN				0.001.

SPLICE LENGTHS				
BAR SIZE	EPOXY COATED			
#4	1'-11"			
#5	2'-5"			

	PROJECT Bl	NO.	15E MBE	<u>3PR.12</u> C0	8.3 UNTY
	BRIDGE	NO	10	0076	
	SHEET 4 OF	4			
Docossie feel by: CARO////////////////////////////////////	DEPAR	state TMENT DCC	OF NORTH CARC OF TRAN RALEIGH		TION
E. ATKING 1/2/2025	TNTC ل ۵	IOINI	DET	AILS	
UMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED		· · <u> </u> ·			
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. BY:	REVIS	IONS NO. BY: 3 4	DATE:	SHEET NO. S2-16 TOTAL SHEETS 48

PROFILE INFORMATION IS TAKEN FROM THE ORIGINAL PLANS AND THE ROUTINE INSPECTION REPORT DATED 02/16/2022. BRIDGE ORIENTATION CONFORMS TO ROUTINE INSPECTION REPORT.

SCOPE OF WORK:

- PARTIALLY REMOVE BRIDGE DECK CONCRETE USING SCARIFICATION AND HYDRO-DEMOLITION METHODS.
- PERFORM CLASS II SURFACE PREPARATION.
- OVERLAY PREPARED BRIDGE DECK WITH LATEX MODIFIED CONCRETE VERY EARLY STRENGTH (LMC-VES).
- RECONSTRUCT BRIDGE DECK JOINTS AND INSTALL JOINT SEALS.
- GROOVE LMC-VES BRIDGE DECK.
- SUBSTRUCTURE REPAIRS USING EPOXY RESIN INJECTION AND SHOTCRETE. - EPOXY COATING OF TOP OF CAPS.
- STRUCTURAL STEEL REPAIRS.
- CLEAN AND PAINT STEEL BEAMS.
- CLEAN AND PAINT BEARINGS WITH HRCSA.
- MILL AND REPAVE APPROACHES.

I HEREBY CERTIFY THAT THIS STRUCTURE HAS REHABILITATED ACCORDING TO THESE PLANS OR AS NOTED HEREIN.

DATE

RESIDENT ENGINEER

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> COUNTY BRIDGE NO. <u>100278</u> SHEET 1 OF 3			
Docusing Techby: CARO/ Barbarbarbarbarbarbarbarbarbarbarbarbarba	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH GENERAL DRAWING FOR BRIDGE ON SR 1348 OVER SOUTHERN RAILROAD			
UMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	AND FRENCH BROAD RIVER			
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: STOTAL SHEETS 1 3 4 48 48			

TO SR 1477

	PROJEC E BRIDGE	CT NO. BUNCO E NO	<u>15E</u> MBE 1C	<u>3PR.12</u> C0 0278	28.3 UNTY
	SHEET 2 C)F 3			
Docasting Revolve CARO/ Winning Barrow St. PASISHON Providence	DEPA	STATE RTMENT	OF NORTH CARG	NSPORTA	TION
	GENERAL DRAWING				
ATKING 1/2/2025	F (O V I	DR BRIE)GE ON THERN	SR 134 RAILRC	48)AD
UMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	AN	U FREN	гн ркл	AD KIV	ΓK
		REVIS	IONS		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	NO. BY:	DATE:	NO. BY:	DATE:	S3-2
(919) 851-6606 FIRM PE NUMBER : P-0671	1		3 4		TOTAL SHEETS 48

DRAWN BY : B.E. LANNING	DATE: 05/2022
CHECKED BY B.E. ATKINSON	DATE: 05/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

NOTES:

EXISTING DIMENSIONS AND BRIDGE CONDITION ARE FROM THE BEST INFORMATION AVAILABLE.THE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON THE PLANS AND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS DIFFER.

IT IS THE CONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL SAFETY REQUIREMENTS. FOR CONTROL OF TRAFFIC AND LIMITS ON PHASING OF CONSTRUCTION, SEE TRANSPORTATION MANAGEMENT PLANS. DURING CONSTRUCTION, BERMS OR APPROPRIATE MEASURES SHALL BE USED TO ENSURE HYDRO-DEMOLITION WATER DOES NOT FLOW OR MIGRATE INTO ACTIVE TRAVEL LANES. EXISTING JOINTS AND DECK DRAINS SHALL BE SEALED PRIOR TO BEGINNING SURFACE PREPARATION OF BRIDGE DECK. FOR CLASS II SURFACE PREPARATION, SCARIFYING BRIDGE DECK AND HYDRO-DEMOLITION OF BRIDGE DECK, SEE LMC OVERLAY SURFACE PREPARATION SPECIAL PROVISIONS. THE CONTRACTOR MUST COLLECT, TREAT AND DISPOSE OF RUN-OFF WATER FROM THE HYDRO-DEMOLITION PROCESS, SEE LMC OVERLAY SURFACE PREPARATION SPECIAL PROVISION. LONGITUDINAL CONSTRUCTION JOINTS OF OVERLAYS SHALL BE LOCATED ALONG THE CENTERLINE OR EDGE OF TRAVEL LANES. FOR BRIDGE JOINT DEMOLITION, SEE SPECIAL PROVISIONS. FOR LATEX MODIFIED CONCRETE OVERLAY-VERY EARLY STRENGTH, SEE SPECIAL PROVISIONS. FOR FOAM JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS. FOR ELASTOMERIC CONCRETE FOR PRESERVATION. SEE SPECIAL PROVISIONS. FOR VOLUMETRIC MIXER, SEE SPECIAL PROVISIONS. FOR CONCRETE FOR DECK REPAIR, SEE SPECIAL PROVISIONS. FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS. FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS. FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS. FOR CRANE SAFETY, SEE SPECIAL PROVISIONS. FOR CONCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS. FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS. FOR EPOXY COATING AND DEBRIS REMOVAL, SEE SPECIAL PROVISIONS. WORK ON BRIDGE SHALL BE PREFORMED SO AS NOT TO ALLOW DEBRIS TO FALL BELOW. THE CONTRACTOR SHALL SUBMIT PLANS FOR CONSTRUCTION IN ACCORDANCE TO THE PROJECT SPECIAL PROVISION. PRIOR TO BEGINNING WORK, CONTRACTOR SHALL SUBMIT FOR REVIEW AND APPROVAL A COMPLETE SEQUENCE OF TASKS FOR EACH OPERATION AFFECTING THE BRIDGE SURFACE AND/OR TRAFFIC. ANY DAMAGE TO EXISTING REINFORCING STEEL, DURING CONTRACTOR'S OPERATIONS, SHALL BE REPAIRED AS DIRECTED BY THE ENGINEER AND PERFORMED AT NO ADDITIONAL COST. FOR POLLUTION CONTROL, SEE SPECIAL PROVISIONS. FOR CLEANING AND PAINTING EXISTING BEARINGS WITH HRCSA, SEE SPECIAL PROVISIONS. FOR BEAM REPAIR PLATING, SEE SPECIAL PROVISIONS. FOR CLEANING AND REPAINTING OF BRIDGE, AND PAINTING CONTAINMENT FOR BRIDGE, SEE ``PAINTING EXISTING STRUCTURE" SPECIAL PROVISION.

	PROJEC E BRIDGE	CT NO. B <u>UNCO</u> E NO	<u>15E</u> MBE 1C	<u>3PR.12</u> C0 0278	28.3 UNTY
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CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED	AN	J FREN	CH RKO	AD RIV	'EK
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	№. вү: 1 2	REVIS DATE:	IONS NO. ВҮ: 3 Д	DATE:	SHEET NO. S3-3 TOTAL SHEETS 48

SEE TRAFFIC MANAGEMENT PLANS FOR LANE WIDTHS, SEQUENCING, AND OTHER TRAFFIC CONTROL MEASURES FOR STAGING OF OVERLAY SURFACE PREPARATION AND LMC-VES PLACEMENT.

WHEN PREPARING THE SURFACE FOR LMC OVERLAY-VES ADJACENT TO A PREVIOUSLY PLACED LMC-VES STAGE, THE PREVIOUSLY PLACED LMC-VES SHALL BE REMOVED FOR A DISTANCE OF 4-INCHES FROM THE LMC-VES EDGE. THE SURFACE OF THE NEW STAGE AREA, ALONG WITH THE 4 INCH OVERLAY AREA, SHALL BE PREPARED AS PER THE LMC OVERLAY SURFACE PREPARATION SPECIAL PROVISIONS.NEW LMC-VES SHALL BE PLACED IN THE 4-INCH OVERLAP, AS PART OF NEW LMC-VES STAGE PLACEMENT.

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> county BRIDGE NO. <u>100278</u>
Docusting the Mby CARO/ Barbar E Halshows 241B5 00836C417 SEAL 24939 HON E. ATWINGING E. ATWING 1/2/2025	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH SUPERSTRUCTURE TYPICAL SECTION & LATEX MODIFIED
JMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	DETAILS
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: SHEET NO. 1 3 TOTAL SHEETS 2 4 48

AS-BUILT REPAIR QUANTITY TABLE SPANS A AND B				
TOP OF DECK REF	PAIRS			
	ESTIMATE	ACTUAL		
SCARIFYING BRIDGE DECK	393.0 SY			
HYDRO-DEMOLITION OF BRIDGE DECK	393.0 SY			
CLASS II SURFACE PREPARATION	0.5 SY			
LATEX MODIFIED CONCRETE OVERLAY- VERY EARLY STRENGTH	21.9 CY			
PLACING & FINISHING LMC-VES OVERLAY	393.0 SY			
BRIDGE JOINT DEMOLITION	54.0 SF			
GROOVING BRIDGE FLOORS	3201 SF			

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE.

PAYMENT FOR CLASS II SURFACE PREPARATION IS BASED ON THE SQUARE FEET OF ADDITIONAL DEMOLITION REQUIRED FOLLOWING HYDRO-DEMOLITION OF THE BRIDGE DECK.SEE ``LMC OVERLAY SURFACE PREPARATION'' SPECIAL PROVISIONS. FOR SECTION A-A, SEE ``JOINT DETAILS' SHEET.

	PROJEC E BRIDGE	CT NO. B <u>UNCO</u> E NO = 4	<u>15E</u> MBE 1C	3PR.12 C0 0278	8.3 UNTY
Docassing Red by CARO/ Bind Constant Red by CARO/ 24185000836C417. SEAL 24939 WGINEFR: STan KONEFR: STan 1/2/2025	depa SUR	SUPE FACE SPAN	e of NORTH CARG OF TRAN RALEIGH RSTRUC PREP NS A	SPORTA TURE ARAT & B	TION
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MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	№. вү: 1 2	REVIS DATE:	ыолы ву: мо. ву: 3 4	DATE:	SHEET NO. S3-5 TOTAL SHEETS 48

AS-BUILT REPAIR QUANTITY TABLE SPANS C AND D							
TOP OF DECK REF	PAIRS						
	ESTIMATE	ACTUAL					
SCARIFYING BRIDGE DECK	590.0 SY						
HYDRO-DEMOLITION OF BRIDGE DECK	590.0 SY						
CLASS II SURFACE PREPARATION	0.3 SY						
LATEX MODIFIED CONCRETE OVERLAY- VERY EARLY STRENGTH	32.8 CY						
PLACING & FINISHING LMC-VES OVERLAY	590.0 SY						
BRIDGE JOINT DEMOLITION	72.0 SF						
GROOVING BRIDGE FLOORS	4844 SF						
CONCRETE REPAIRS	1.3 CF						

NOTES: REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE. PAYMENT FOR CLASS II SURFACE PREPARATION IS BASED ON THE SQUARE FEET OF ADDITIONAL DEMOLITION REQUIRED FOLLOWING HYDRO-DEMOLITION OF THE BRIDGE DECK.SEE ``LMC OVERLAY SURFACE PREPARATION'' SPECIAL PROVISIONS. CONCRETE REPAIRS MAY BE REPLACED WITH SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER. FOR SECTION A-A.SEE ``JOINT DETAILS'' SHEET. € JOINT @ BENT 4--⁄ -1 SF -1 SF (FOC) (FOC) BRIDGE JOINT DEMOLITION CLASS II SURFACE PREPARATION DECK SCARIFICATION, HYDRO-DEMOLITION AND LATEX MODIFIED CONCRETE OVERLAY-VES PROJECT NO. 15BPR.128.3 CONCRETE REPAIR BUNCOMBE _ COUNTY 100278 BRIDGE NO.____ SHEET 2 OF 4 STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH SUPERSTRUCTURE SURFACE PREPARATION SPANS C & D 1/2/2025 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED SHEET NO REVISIONS MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671 S3-6 NO. BY: DATE: BY: DATE: total sheets **48**

AS-BUILT REPAIR QUANTITY TABLE SPANS E AND F						
TOP OF DECK REF	PAIRS					
	ESTIMATE	ACTUAL				
SCARIFYING BRIDGE DECK	590.0 SY					
HYDRO-DEMOLITION OF BRIDGE DECK	590.0 SY					
CLASS II SURFACE PREPARATION	80.0 SY					
LATEX MODIFIED CONCRETE OVERLAY- VERY EARLY STRENGTH	32.8 CY					
PLACING & FINISHING LMC-VES OVERLAY	590.0 SY					
BRIDGE JOINT DEMOLITION	72.0 SF					
GROOVING BRIDGE FLOORS	4844 SF					

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE. PAYMENT FOR CLASS II SURFACE PREPARATION IS BASED ON THE SQUARE FEET OF ADDITIONAL DEMOLITION REQUIRED FOLLOWING HYDRO-DEMOLITION OF THE BRIDGE DECK.SEE ``LMC OVERLAY SURFACE PREPARATION'' SPECIAL PROVISIONS. FOR SECTION A-A, SEE ``JOINT DETAILS' SHEET. € JOINT @ BENT 6-⁄ -360 SF

	PROJECT NO. <u>15BPR.128.3</u> <u>BUNCOMBE</u> COUNTY BRIDGE NO. <u>100278</u> SHEET 3 OF 4
241BOORDSGC417 SEAL 24939 <i>E. ATWING J. 2</i> /2025	DEPARTMENT OF TRANSPORTATION RALEIGH SUPERSTRUCTURE SURFACE PREPARATION SPANS E & F
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: S3-7 1 3 3 1 TOTAL SHEETS 3 2 4 48 48

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE BASED ON THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER WILL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATIONS AND DESCRIPTION OF THE REPAIRS AND ENTER THE ACTUAL QUANTITIES INTO THE AS-BUILT REPAIR QUANTITY TABLE.

PAYMENT FOR CLASS II SURFACE PREPARATION IS BASED ON THE SQUARE FEET OF ADDITIONAL DEMOLITION REQUIRED FOLLOWING HYDRO-DEMOLITION OF THE BRIDGE DECK.SEE ``LMC OVERLAY SURFACE PREPARATION'' SPECIAL PROVISIONS.

CONCRETE REPAIRS MAY BE REPLACED WITH SHOTCRETE REPAIRS WITH THE

FOR SECTION A-A, SEE ``JOINT DETAILS' SHEET.

}	PROJEC E BRIDGE	T NO. B <u>UNCO</u> E NO	<u>15E</u> MBE 1C	<u>3PR.12</u> C0 00278	28.3 UNTY
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CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED					
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. ВҮ: 1 2	REVIS DATE:	IONS NO. вү: З Д	DATE:	SHEET NO. S3-8 TOTAL SHEETS 48

JOINT REPAI	R QUANTI	IY TABLE
	ESTIMATED	ACTUAL
FOAM JOINT SEALS FOR PRESERVATION	266.0 LF	
ELASTOM FOR PE BENT 1 BENT 2 BENT 3 BENT 4 BENT 5 BENT 6	ERIC CONC RESERVATI 10.5 10.5 10.5 10.5 10.5 10.5 10.5	RETE ON CF CF CF CF CF CF
BENT 7	10.5	CF
* TOTAL	73.5	CF

RETAIN ALL EXISTING REINFORCING STEEL. CLEAN AND REPAIR AS NEEDED.

FINAL JOINT SEALS SHALL NOT BE INSTALLED UNTIL THE LMC OVERLAY IS COMPLETE.

THE CONTRACTOR SHALL FIELD VERIFY THE EXISTING JOINT OPENING PRIOR TO ORDERING JOINT SEAL MATERIAL. IF THE ACTUAL JOINT OPENING VARIES FROM THE OPENING INDICATED IN THE DETAILS BY MORE THAN $\frac{1}{4}$, notify THE ENGINEER.

THE MANUFACTURER IS TO PROVIDE THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE FOAM JOINT SEAL FOR THE SIZE OF THE OPENING ON THE PLANS AND ACCOMMODATE THE MINIMUM EXPANSION SHOWN ON THE PLANS.

FOAM JOINTS SHALL BE INSTALLED AS PER THE MANUFACTURER'S RECOMMENDATIONS.

THE CONTRACTOR SHALL TAKE CARE DURING JOINT REHAB OPERATIONS NOT TO DROP ANY MATERIAL BELOW THE BRIDGE, WITHOUT PROTECTIVE DEVICES BELOW TO CATCH THE MATERIAL. ANY MATERIAL THAT FALLS BELOW THE BRIDGE SHALL BE CONTAINED, REMOVED AND DISPOSED OF BY THE CONTRACTOR AT NO EXTRA COST TO THE DEPARTMENT. IF THE ENGINEER DETERMINES THAT THE PROTECTIVE DEVICES ARE NOT ADEQUATE OR NOT BEING EMPLOYED, THE WORK SHALL BE SUSPENDED UNTIL ADEQUATE PROTECTION IS PROVIDED.

THE CONTRACTOR WILL NOT BE PERMITTED TO FORM THE JOINTS IN LIEU OF SAWING THE JOINT.

THE INSTALLED FOAM JOINT SEALS SHALL BE WATER TIGHT.

QUANTITIES SHOWN FOR ELASTOMERIC CONCRETE FOR PRESERVATION ARE BASED ON THE MINIMUM JOINT DEMOLITION SHOWN.

FOR EXCAVATION BELOW THE BOTTOM OF THE PLANNED JOINT DEMOLITION, CONCRETE FOR DECK REPAIR SHALL BE PLACED IN THE EXCAVATED AREA TO THE ELEVATION AT BOTTOM OF THE PROPOSED ELASTOMERIC CONCRETE FOR PRESERVATION HEADERS SHOWN.

FINAL SURFACE OF THE JOINT DEMOLITION AREA PRIOR TO PLACEMENT OF CONCRETE REPAIR MATERIAL OR ELASTOMERIC CONCRETE SHOULD BE REASONABLY FLAT AND LEVEL. ENGINEER SHALL DETERMINE THE ACCEPTABILITY OF THE SURFACE PRIOR TO PLACEMENT OF REPAIR CONCRETE OR ELASTOMERIC CONCRETE.

FOR BRIDGE JOINT DEMOLITION, SEE SPECIAL PROVISIONS.

FOR FOAM JOINT SEALS FOR PRESERVATION, SEE SPECIAL PROVISIONS.

FOR ELASTOMERIC CONCRETE FOR PRESERVATION, SEE SPECIAL PROVISIONS.

FOR CONCRETE FOR DECK REPAIR, SEE SPECIAL PROVISIONS.

PROJECT NO	15BPR.128.3
BUNCOM	BE COUNTY
BRIDGE NO	100278

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

JOINT DETAILS

CUMENT	NOT CONSIDERED FINAL SIGNATURES COMPLETED							
	MI ENGINEERING			REVI	SION	١S		SHEET NO.
	1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	NO.	BY:	DATE:	S3-9
	(919) 851-6606	1			3			TOTAL SHEETS
	FIRM PE NUMBER : P-0671	2			4			48

1/2/2025

NOTES:

EXISTING APPROACH ASPHALT PAVING TO BE MILLED AS NECESSARY TO ATTAIN MINIMUM 1¹/2" DEPTH OF NEW ASPHALT PAVING. PROVIDE NEW ASPHALT PAVING THICKNESS TO CREATE A SMOOTH TRANSITION TO THE ROADWAY AS SHOWN. NEW ASPHALT PAVING THICKNESS MAY EXCEED 11/2"DUE TO SETTLEMENT OF THE EXISTING APPROACH ASPHALT PAVING.

INCIDENTAL MILLING

C1	PROPOSED VARIABLE DEPTH ASPHALT CONCRETE SURFACE COURSE, TYPE S9.5B AT AN AVERAGE RATE OF 112 LBS. PER SQ. YD. PER 1"DEPTH, TO BE PLACED IN LAYERS NOT LESS THAN 1"IN DEPTH OR GREATER THAN 1 ¹ / ₂ " IN DEPTH.
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SUMMARY OF QUANTITIES						
	ESTIMATE	ACTUAL				
INCIDENTAL MILLING	134 SQ.YDS.					
ASPHALT CONCRETE SURFACE COURSE, TYPE S9.5B	11 TONS					
ASPHALT BINDER FOR PLANT MIX	1 TONS					

	PROJEC <u>E</u> BRIDGE	CT NO. B <u>UNCO</u> E NO	<u>15E</u> MBE 1C	<u>3PR.12</u> C0)0278	28.3 OUNTY
Docusing for by: CARO/ Billion E ASSACIATION SEAL 241BD/DB/BB/CASACIATION SEAL 24939 H. M. CINEFFI STUDIES 1/2/2025	depa Af	STAT	e of NORTH CAR OF TRAN RALEIGH	NSPORTA	TION
JMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED					
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	№. ву: 1 2	REVIS DATE:	SIONS NO. BY: 3 4	DATE:	SHEET N S3-10 TOTAL SHEETS 48

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE GIVEN WITH THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER AFTER THE STRUCTURAL STEEL HAS BEEN CLEANED, BLASTED, AND PRIMED, THE CONTRACTOR AND ENGINEER SHALL REVIEW THE STELE TO VERIFY NOTED REPAIR LOCATIONS AND TO IDENTIFY ANY ADDITIONAL REPAIR LOCATIONS. THE ENGINEER SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATION AND DESCRIPTION OF THE REPAIRS AND ADJUST THE ACTUAL QUANTITIES ENTERED INTO THE REPAIR QUANTITY TABLE. FOR REPAIR DETAILS, SEE "BEAM REPAIR PLATING DETAILS" SHEET. THE LOCATIONS AND DIMENSIONS OF THE AREAS FOR STEEL BEAM REPAIR ARE BASED ON THE BEST INFORMATION AVAILABLE. THE CONTRACTOR, IN CONJUNCTION WITH THE ENGINEER, SHALL VERIFY THE LOCATION AND EXTENTS OF REPAIR AREAS PRIOR TO STEEL FABRICATION. PAYMENT FOR ANCHOR BOLT NUT AND WASHER REPLACEMENT IS CONSIDERED INCIDENTAL TO OTHER PAY ITEMS. FOR CLEANING AND PAINTING EXISTING BEARINGS WITH HRCSA, SEE SPECIAL PROVISIONS. STRUCTURAL STEEL REPAIRS SHALL BE COMPLETED BEFORE FINAL CLEANING AND PAINTING OF STRUCTURAL STEEL. FOR BEAM REPAIR PLATING, SEE SPECIAL PROVISIONS. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-OH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR NUTS AND WASHERS, SHOP INSPECTION IS REQUIRED.

ΓHΕ	CONTRACTOR	SHALL	ENSURE	ТНАТ	EXISTING	UTILIT

ANTI	CIPAT	ED BEAM	REPAI	R LOCA	TIONS
SPAN	BEAM	LOCATION	DETAIL Type	DIM.``A''	DIM.``B''
А	1	BENT 1	С	4″	
А	2	BENT 1	А	9″	36″
А	3	BENT 1	А	6″	36″
А	4	BENT 1	А	6″	36″
А	5	BENT 1	С	6″	
В	3	BENT 1	В	33.875″	12″
В	3	BENT 1	А		36″
В	4	BENT 2	С	6″	
С	3	BENT 3	А	3″	24″
С	4	BENT 3	В	12″	8″

RAWN BY :	B.E. LANNING	DATE: 05/2022
CHECKED BY :	B.E. ATKINSON	DATE: 06/2022
DESIGN ENGI	NEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

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FRAMING PLAN - SPANS A THRU D

TIES UNDER THE BRIDGE ARE NOT DAMAGED DURING THE REPAIR OPERATIONS.

	BEA	M REPAIR	QUANTITY	(TABLE		
		SPANS	A THRU H	ł		
STEEL	STEEL PLATES STIFFENER REPAIR			ANCHOR BOLT NUT REPLACEMENT		
LE	BS.	LB	S.	E	Δ.	
ESTIMATE	ACTUAL	ESTIMATE	ACTUAL	ESTIMATE	ACTUAL	
1005		167		9		

	PROJEC E BRIDGE	T NO. SUNCO NO	<u>15E</u> MBE 1C	<u>8PR.12</u> C0 0278	8.3 UNTY
Docussing feetby: CARO/ By 241Bb BB36C417 241Bb BB36C417 SEAL 24939 HILLINGINEER: CONTINUE 1/2/2025	DEPA	STATE RTMENT SUPE BEAN LOC	E OF NORTH CARO OF TRAN RALEIGH RSTRUC M REF CATIC	TURE NSPORTA TURE PAIR NS	TION
CUMENT NOT CONSIDERED FINAL ESS ALL SIGNATURES COMPLETED		DIANJ			J
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. ВҮ: 1 2	REVIS DATE:	IONS NO. BY: 3 4	DATE:	SHEET NO. S3-11 TOTAL SHEETS 48

DRAWN BY : B.E. LANNING	DATE :	05/2022
CHECKED BY B.E. ATKINSON	DATE :	06/2022
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE :	12/2024

NOTES:

FOR NOTES AND QUANTITIES, SEE SHEET 1 OF 2.

BAT ROOST TO BE REMOVED AND SAFELY STORED DURING BEAM REPAIR AND PAINTING.

AS SOON AS IS PRACTICAL AFTER COMPLETION OF THE STEEL CLEANING AND PAINTING, THE BAT ROOST SHALL BE REPLACED AT THE EXISTING LOCATION. ALL WORK TO REMOVE, STORE, AND REPLACE THE BAT ROOST SHALL BE CONSIDERED INCIDENTAL TO CLEANING AND PAINTING OF THE STRUCTURAL STEEL.

SPECIAL CARE SHALL BE TAKEN DURING REMOVAL, HANDLING, STORAGE, AND REPLACEMENT OF THE BAT ROOST. ANY DAMAGES AND NECESSARY REPAIRS SHALL BE DONE TO THE SATISFACTION OF THE ENGINEER AT NO COST TO THE DEPARTMENT.

ANTICIPATED BEAM REPAIR LOCATIONS							
SPAN	BEAM	LOCATION	DETAIL TYPE	DIM.``A''	DIM.``B''		
G	4	BENT 6	А	4″	96″		
G	3	BENT 7	А	6″	18″		
G	4	BENT 7	С	6″			
G	5	BENT 7	А		36″		
Н	3	BENT 7	А	8″	18″		
Н	4	BENT 7	А	6″	48″		

AS-BUILT REPAIR	QUA	NTIT	Υ ΤΑ	BLE
END BENT 1		QUANT	ITIES	
	ESTI	ΜΑΤΕ	ACT	UAL
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF
CAP (VERTICAL FACE)	0.0	0.0		
CAP (HORIZONTAL FACE)	0.0	0.0		
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF
САР	0.0	0.0		
EPOXY RESIN INJECTION	LIN	.FT.	LIN	.FT.
САР	0	.0		
CURTAIN WALL	0	.0		
EPOXY COATING	AREA SF		AREA SF	
TOP OF CAP	0	.0		

VALUES IN CHART REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE.MIN.OF 1"BEHIND REBAR AND MIN. 2"CL. TO SAWCUT. SEE REPAIR DETAILS.

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE GIVEN WITH THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE INSPECTOR OR ENGINEER THE CONTRACTOR SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATION AND DESCRIPTION OF THE REPAIRS AND ADJUST THE ACTUAL QUANTITIES ENTERED INTO THE REPAIR QUANTITY TABLE.

FOR REPAIRS, SEE ``TYPICAL CAP AND COLUMN REPAIR DETAILS' SHEET. SHOTCRETE REPAIRS MAY BE REPLACED WITH CONCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR CONCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

PROJECT NO	15BPR.128.3
BUNCOM	BE COUNTY
BRIDGE NO	100278

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION SUBSTRUCTURE

END BENT 1

UMENT SS ALL	NOT CONSIDERED FINAL SIGNATURES COMPLETED							
	MI ENGINEERING			REVI	SIO	NS		SHEET N
	1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	NO.	BY:	DATE:	S3-13
	(919) 851-6606	1			3			TOTAL SHEETS
	FIRM PE NUMBER : P-0671	2			4			48

1/2/2025

AS-BUILT REPAIR	R QUANTITY TABLE					
RENT 2		QUANTITIES				
DLINI Z	ESTI	ΜΑΤΕ	ACT	UAL		
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF		
CAP (VERTICAL FACE)	12.0	6.0				
CAP (HORIZONTAL FACE)	0.0	0.0				
COLUMN	11.3	5.7				
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF		
САР	0.0	0.0				
EPOXY RESIN INJECTION	LIN	.FT.	LIN	LIN.FT.		
САР	1.	.0				
COLUMN	13	5.0				
EPOXY COATING	AR S	AREA SF		AREA		
TOP OF CAP	86	5.5				

AS-BUILT REPAIR	QUA	NTIT	Υ ΤΑ	BLE	
RENT 3	QUANTITIES				
DLINI J	ESTI	ΜΑΤΕ	ACT	UAL	
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF	
CAP (VERTICAL FACE)	48.0	24.0			
CAP (HORIZONTAL FACE)	0.0	0.0			
COLUMN	3.0	1.5			
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF	
САР	0.0	0.0			
EPOXY RESIN INJECTION	LIN	.FT.	LIN	.FT.	
САР	11	.0			
COLUMN	6	.0			
EPOXY COATING	AR S	REA F	AREA SF		
TOP OF CAP	86	5.5			

	AS-BUILT RE	EPAIR	QUA	NTIT	Y TA	BLE		
	BENT 4		QUANT					
	SHOTCRETE REPATE	35	AREA	VOLUME	AREA	VOLUME		
	CAP (VERTICAL FACE)		0.0	0.0	5F			
	CAP (HORIZONTAL FACE)		0.0	0.0				
	STRUT		20.0	10.0	-			
	CONCRETE REPAIRS	S	AREA SF	VOLUME CF	AREA SF	CF		
	САР		0.0	0.0				
	EPOXY RESIN INJE	ECTION	LIN.	.FT.	LIN.	.FT.		
			0.	.0				
			11	•••				
	EPOXY COATING		AR S	E A F	AR S	EA F		
	TOP OF CAP		86	5.5				
	MIN. 2" CL. TO SAWCUT. SEE 2 BEAM 1 COLUMN 1 COLUMN 1 COLUMN 1	PROJEC BRIDGE	T NO. UNCO NO. NO. SUBS B	15e MBE 10 of North Card OF TRAN RALEIGH STRUCT ENT	<u>PR.12</u> CO 0278 JUNA JSPORTAT URE 4	8.3 UNTY		
MEN1 S ALL	NOT CONSIDERED FINAL SIGNATURES COMPLETED				n			
	MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100	NO. BY:	REVIS: DATE:	LONS	DATE:	SHEET NO. S3-17		
	KALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	12		3 4		total sheets 48		

AS-BUILT RE	EPAIR	QUA	NTIT	Υ ΤΑ	BLE
BENT 5		ГСТТ	QUANT	TITIES	
SHOTCRETE REPATE	25	AREA	VOLUME	AREA	VOLUME
CAP (VERTICAL FACE)		3.0	1.5		CF
CAP (HORIZONTAL FACE)		0.0	0.0		
STRUT		2.0 31.3	1.0		
CONCRETE REPAIRS	5	AREA SF	VOLUME CF	AREA SF	VOLUME CF
САР		0.0	0.0		
EPOXY RESIN INJE	ECTION	LIN	.FT.	LIN	FT.
		3	.0	-	
		0	•0		
EPOXY COATING		AF S	REA SF	AR S	REA SF
TOP OF CAP		86	5.5		
MIN. 2" CL. TO SAWCUT. SEE 2 BEAM 1		T NO. SUNCO NO	ISTRUCT ENT	BPR.12 CO 0278	
		REVIS	IONS		SHEET NO.
IUTT SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. BY: 1 2	DATE:	NO. ВҮ: 3 4	DATE:	55-18 TOTAL SHEETS 48

AS-BUILT REPAIR	QUA	NTIT	Υ ΤΑ	BLE		
RENT C	QUANTITIES					
DENT 0	ESTI	ΜΑΤΕ	ACTUAL			
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF		
CAP (VERTICAL FACE)	0.0	0.0				
CAP (HORIZONTAL FACE)	0.0	0.0				
COLUMN	1.0	0.5				
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF		
САР	0.0	0.0				
EPOXY RESIN INJECTION	LIN	.FT.	LIN	.FT.		
САР	0	.0				
COLUMN	0	.0				
EPOXY COATING	AREA		AREA			
TOP OF CAP	86	5.5				

AS-BUILT REPAIR	QUA	NTIT	Υ ΤΑ	BLE	
DENT 7	QUANTITIES				
	ESTI	ΜΑΤΕ	ACTUAL		
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF	
CAP (VERTICAL FACE)	7.2	3.6			
CAP (HORIZONTAL FACE)	0.0	0.0			
COLUMN	34.5	17.3			
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF	
САР	0.0	0.0			
EPOXY RESIN INJECTION	LIN	.FT.	LIN	.FT.	
САР	21	.0			
COLUMN	0	.0			
EPOXY COATING	AREA SF		AREA SF		
TOP OF CAP	86	5.5			

VALUES IN CHART REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE. MIN. OF 1"BEHIND REBAR AND MIN. 2"CL. TO SAWCUT. SEE REPAIR DETAILS.

PROJECT NO	15BPR.128.3
BUNCON	IBE COUNTY
BRIDGE NO	100278

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION SUBSTRUCTURE

BENT 7

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MI ENGINEERING			REVI	SION	IS		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	N0 .	BY:	DATE:	NO.	BY:	DATE:	S3-20
(919) 851-6606	1			3			TOTAL SHEETS
FIRM PE NUMBER : P-0671	2			4			48

AS-BUILT REPAIR	QUA	NTIT	Υ ΤΑ	BLE			
END BENT 2	QUANTITIES						
END DENT Z	ESTI	MATE	ACTUAL				
SHOTCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF			
CAP (VERTICAL FACE)	11.6	5.8					
CAP (HORIZONTAL FACE)	0.0	0.0					
CONCRETE REPAIRS	AREA SF	VOLUME CF	AREA SF	VOLUME CF			
САР	0.0	0.0					
EPOXY RESIN INJECTION	LIN	.FT.	LIN	.FT.			
САР	0	.0					
CURTAIN WALL	0	.0					
EPOXY COATING	AREA SF		AREA SF				
TOP OF CAP	0	.0					

VALUES IN CHART REPRESENT ESTIMATED REPAIR TOTALS AFTER REMOVAL OF UNSOUND CONCRETE.MIN.OF 1"BEHIND REBAR AND MIN. 2"CL. TO SAWCUT. SEE REPAIR DETAILS.

NOTES:

REPAIR LOCATIONS AND ESTIMATE OF QUANTITIES ARE GIVEN WITH THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE INSPECTOR OR ENGINEER THE CONTRACTOR SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATION AND DESCRIPTION OF THE REPAIRS AND ADJUST THE ACTUAL QUANTITIES ENTERED INTO THE REPAIR QUANTITY TABLE.

FOR REPAIRS, SEE ``TYPICAL CAP AND COLUMN REPAIR DETAILS' SHEET. SHOTCRETE REPAIRS MAY BE REPLACED WITH CONCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR CONCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

PROJECT NO	15BPR.128.3
BUNCOM	BE COUNTY
BRIDGE NO	100278

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION SUBSTRUCTURE

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MI ENGINEERING			REVIS	SIO	٧S		SHEET NO.
1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	N0.	BY:	DATE:	S3-21
(919) 851-6606	1			3			TOTAL SHEETS
FIRM PE NUMBER : P-0671	2			4			48

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ALL CONDITIONS AND DIMENSION FABRICATION OR INSTALLATION	ONS SHALL BE FIELD VERIFIED PRIOR TO N OF ANY COMPONENTS.
REPAIR PLATES SHALL BE NEW, Existing steel member or e	AND SHALL BE THE SAME GRADE OF THE Better.
REPAIR SEQUENCE:	
COORDINATE WITH MATERIALS A TO ANTICIPATED WORK.	AND TEST UNIT AT LEAST 4 DAYS PRIOR
REMOVE LIVE LOAD FROM REPAI TRAFFIC OR SHIFTING TRAFFIC	IR AREA BY EITHER CLOSING BRIDGE TO C AWAY FROM REPAIR AREA.
IF NECESSARY,REMOVE EXISTIN Repair.replace with a new s	IG STIFFENER TO INSTALL WELDED PLATE Stiffener plate of similar size.
IF BEAM DETERIORATION EXTEN CHIP AWAY CONCRETE TO DETER	NDS INTO THE CONCRETE DIAPHRAGM THEN RMINE THE EXTENT OF THE DAMAGE.
CLEAN, BLAST AND PRIME STEEL Steel repairs.	AS REQUIRED, PRIOR TO PERFORMING
ONE PLATE SHALL BE PLACED, AS Web.	S INDICATED ON EACH SIDE OF THE BEAM
EACH PLATE SHALL BE APPROXI OF THE BEAM WEB.	MATELY ONE-HALF THE ORIGINAL THICKNESS
FULLY WELD ALONG ALL SIDES	OF THE PLATES AS SHOWN.
ALL WELDING SHALL BE IN ACC AND NCDOT STANDARD SPECIFIC	ORDANCE WITH CURRENT APPLICABLE AWS Cations.
ALL WELDS SHALL BE INSPECTED AND TEST UNIT IN ACCORDANCE CODE AND STANDARD SPECIFICA	D AND TESTED BY THE NCDOT MATERIALS E WITH THE CURRENT AWS BRIDGE WELDING TIONS.
IN ACCORDANCE WITH THE STAN GRIND ALL WELDS FLUSH, AND T AND OILS FROM THE REPAIR PF	NDARD SPECIFICATIONS, AFTER REPAIR, HOROUGHLY CLEAN AREA TO REMOVE DEBRIS ROCESS.
CLEANING AND PAINTING OF RE PERFORMED AS PART OF THE OV CONTRACT.	PAIRED STRUCTURAL STEEL SHALL BE ERALL CLEANING AND PAINTING
FOR CLEANING AND PAINTING, S SPECIAL PROVISIONS.	SEE PAINTING EXISTING STRUCTURE
AFTER BEAMS ARE REPAIRED AN FROM THE BENT DIAPHRAGMS SH STEEL CUT DURING THE REMOVA SIMILAR SIZE BAR WITH AT LE STEEL. NO SEPARATE PAYMENT REINFORCING STEEL AS THIS I ITEM ``BEAM REPAIR PLATING''. PROVISIONS.	ID PAINTED, ANY CONCRETE REMOVED HALL BE RECAST. ANY REINFORCING L PROCESS SHALL BE SPLICED WITH A EAST A ONE FOOT SPLICE TO THE EXISTING SHALL BE MADE FOR CONCRETE AND S CONSIDERED INCIDENTAL TO THE PAY . FOR BEAM REPAIR PLATING, SEE SPECIAL
REMOVE ALL TRAFFIC CONTROL	DEVICES.
	PROJECT NO. 15BPR.128.3
	BUNCOMBE COUNTY
	BRIDGE NO. 100278
	STATE OF NORTH CAROLINA
Docussion of ASIS Horizon	DEPARTMENT OF TRANSPORTATION RALEIGH
	BEAM REPAIR
E. ATKING 1/2/2025	PLATING DETAILS
JMENT NOT CONSIDERED FINAL SS ALL SIGNATURES COMPLETED	
MI ENGINEERING 1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606	REVISIONS SHEET NO. NO. BY: DATE: NO. BY: DATE: S3-22 1 2 TOTAI
(919) 851-6606 FIRM PE NUMBER : P-0671	型 SHEET'S 2 4

BEAM REPAIR PLATING NOTES:

ELEVATION OF COLUMN

COLUMN REPAIR

CONTRACTOR SHALL SAW CUT TO A NOMINAL DEPTH OF 1/2" BUT REINFORCING STEEL SHALL NOT BE DAMAGED.

CONTRACTOR SHALL REMOVE SURFACE CONCRETE TO VERIFY THAT SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING STEEL.

CONTRACTOR SHALL SAW CUT THE REPAIR AREAS SO THAT THE CORNERS ARE SQUARE AS INDICATED ON THE DETAILS.

CONCRETE REPAIRS MAY BE SUBSTITUTED IN LIEU OF SHOTCRETE REPAIRS WITH THE APPROVAL OF THE ENGINEER.

TYPICAL BENT CAP REPAIRS ARE SHOWN. REPAIR DETAILS SIMILAR FOR END BENT

THE METHOD USED TO DELINEATE THE AREAS OF UNSOUND CONCRETE TO BE REPAIRED SHALL NOT PERMANENTLY MARK THE CONCRETE, LEAVE ANY RESIDUE AFTER REMOVAL OR REQUIRE HARSH CHEMICALS TO REMOVE.

THE CONTRACTOR SHALL REMOVE THE DETERIORATED CONCRETE IN ACCORDANCE WITH THE GUIDELINES SET IN THESE NOTES, IN THE SPECIAL PROVISIONS AND THE STANDARD SPECIFICATIONS.

REMOVE UNSOUND CONCRETE TO THE EXTENT NECESSARY, MINIMUM OF 1"BEHIND REBAR AND MINIMUM OF 2"CLEARANCE TO SAWCUT.

NO MORE THAN ONE-THIRD OF THE CAP OR COLUMN CROSS SECTIONAL AREA SHALL BE REMOVED AT ONE TIME. SHOULD IT BECOME NECESSARY TO REMOVE MORE THAN 30% OF A CAP OR COLUMN CROSS SECTIONAL AREA, NOTIFY THE ENGINEER PRIOR TO

SIMULTANEOUS REMOVAL OF UNSOUND CONCRETE MAY BE PERMITTED ON MORE THAN ONE FACE OF A CAP AND/OR COLUMN, IF THE AREAS OF REMOVAL ARE NOT ADJACENT TO OR DIRECTLY OPPOSITE ONE ANOTHER. IF REMOVAL EXTENDS MORE THAN 11#2" BEHIND THE MAIN REINFORCING BARS, NOTIFY THE ENGINEER PRIOR TO PROCEEDING.

REINFORCING STEEL WHICH IS DETERMINED BY THE ENGINEER TO BE REPLACED, SHALL BE REMOVED TO A POINT WHERE IT IS SOUND. THE PATCH SHALL EXTEND A SUFFICIENT DISTANCE BEYOND THIS POINT TO DEVELOP A SPLICE LENGTH SPECIFIED IN THE TABLE ON THIS SHEET.

FOR ADHESIVELEY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD

COAT ALL REPAIR SURFACE AREAS ON THE TOP OF CAPS, INCLUDING CHAMFERS, WITH EPOXY PROTECTIVE COATING, OVERLAPPING THE REPAIR AREA BY A MINIMUM OF 3" ON ALL POSSIBLE SIDES.

FOR SHOTCRETE REPAIRS, SEE SPECIAL PROVISIONS.

FOR CONCRETE REPAIRS, SEE SPECIAL PROVISIONS.

/2/2025

FOR EPOXY PROTECTIVE COATING, SEE EPOXY COATING AND DEBRIS REMOVAL SPECIAL

PROJECT NO	15BPR.128.3
BUNCOM	BE COUNTY
BRIDGE NO	100278

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

TYPICAL CAP
AND COLUMN
REPAIR DETAILS

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED			I					
	MI ENGINEERING	REVISIONS					SHEET NO.	
	1011 SCHAUB DRIVE, SUITE 100	NO.	BY:	DATE:	NO.	BY:	DATE:	S3-23
	RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	1			3			TOTAL SHEETS
		2			4			48

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DRAWN BY : _ B.E. LANNING	DATE : 01/2024
CHECKED BY : B.E. ATKINSON	DATE : 01/2024
DESIGN ENGINEER OF RECORD : B.E. ATKINSON	DATE : 12/2024

NOTES:

REFER TO NORFOLK SOUTHERN (NS) PUBLIC PROJECTS MANUAL FOR POLICIES, CRITERIA, AND STANDARDS FOR DESIGN AND CONSTRUCTION OF PROJECTS OVER, UNDER, OR ADJACENT TO NS. THE PUBLIC PROJECTS MANUAL IS LOCATED AT: http:/www.nscorp.com/content/dam/nscorp/ship/shipping-tools/Public_Projects_Manual.pdf.

FOR WORK OVER OR NEAR NSRR RIGHT OF WAY, SEE SPECIAL PROVISIONS.

ALL E-MAIL CORRESPONDENCE WITH NS SHOULD USE THE SUBJECT LINE ``SUBJECT - ASHEVILLE, NC BRO011539/BR14043 - BLUE RIDGE DIV.MP 139.35 (CROSSING 720471C) & GULF DIV.MP 143.32, (CROSSING 730299L) (15BPR.128.3)." FAILURE TO USE THIS SUBJECT LINE MAY RESULT IN DELAYED HANDLING OF SUBMISSIONS.

THE CONTRACTOR WILL NOT BE PERMITTED TO STORE ANY EQUIPMENT ON NS PROPERTY WITHOUT PERMISSION FROM THE NS RAILROAD ENGINEER IN ACCORDANCE WITH SECTION E.5.K.1 OF THE NS PUBLIC PROJECTS MANUAL.

THE CONTRACTOR IS PROHIBITED FROM COMMENCING ANY WORK ON RAILROAD RIGHTS-OF-WAY UNTIL THE CONTRACTOR HAS SIGNED AND RECEIVED A FULLY EXECUTED COPY OF THE REQUIRED NS CONTRACTOR RIGHT OF ENTRY AGREEMENT.

THE CONTRACTOR SHALL SUBMIT FOR APPROVAL AND INSTALL OVERHEAD OR VERTICAL DEMOLITION DEBRIS SHIELD(S) PRIOR TO DEMOLITION OF THE BRIDGE DECK, OTHER RELEVANT PORTIONS OF THE SUPERSTRUCTURE OVER THE TRACK AREA, AND SUBSTRUCTURE REMOVALS IN CLOSE PROXIMITY TO THE RAILROAD'S TRACK AND OTHER FACILITIES, AS DETERMINED BY THE RAILROAD ENGINEER, TO CATCH ALL FALLING DEBRIS.

THE CONTRACTOR SHALL SUBMIT FOR APPROVAL AND INSTALL PROPOSED BALLAST PROTECTION SYSTEM AT THE START OF THE PROJECT.APPROVED AND INSTALLED BALLAST SYSTEM SHALL BE CONTINUOUSLY MAINTAINED TO PREVENT ALL CONTAMINANTS FROM ENTERING THE BALLAST SECTION OF ALL TRACKS FOR THE ENTIRE DURATION OF THE PROJECT.

	BRIDGE	<u>UNCC</u> NO	<u>MBE</u> 10007	CC 76,100	0UNTY 0278	
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241B500036C417. SEAL 24939 HILLINGINEER.ST.	NOTES FOR WORKING OVER NORFOLK SOUTHERN RAILROAD					
ENT NOT CONSIDERED FINAL ALL SIGNATURES COMPLETED		RIGE	II UF	WAT		
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1011 SCHAUB DRIVE, SUITE 100 RALEIGH, NC 27606 (919) 851-6606 FIRM PE NUMBER : P-0671	NO. BY: 1 2	DATE:	NO. ВҮ: З	DATE:	NSN TOTAL SHEETS -	
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PROJECT NO. 15BPR.128.3

DESIGN DATA:

SPECIFICATIONS		AASHTO (CURRENT)
LIVE LOAD		SEE PLANS
IMPACT ALLOWANCE		SEE AASHTO
STRESS IN EXTREME STRUCTURAL STEE	20,000 LBS. PER SQ. IN.	
	- AASHTO M270 GRADE 50W	27,000 LBS. PER SQ. IN.
	- AASHTO M270 GRADE 50	27,000 LBS. PER SQ. IN.
REINFORCING STEEL	IN TENSION - GRADE 60	24,000 LBS. PER SQ. IN.
CONCRETE IN COMP	RESSION	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAF	۶	SEE AASHTO
STRUCTURAL TIMBEI	R - TREATED OR UNTREATED EXTREME FIBER STRESS	1,800 LBS. PER SQ. IN.
COMPRESSION PERF	PENDICULAR TO GRAIN OF TIMBER	375 LBS. PER SQ. IN.
EQUIVALENT FLUID F	PRESSURE OF EARTH	30 LBS. PER CU. FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2024 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES. ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED $\frac{3}{4}$ " WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1%" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A $\frac{1}{4}$ " FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS: AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A $\frac{1}{4}$ " RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

STANDARD NOTES

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT **ETC. IN CASTING SUPERSTRUCTURES:**

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " Ø STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " Ø STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ "Ø STUDS FOR 4 - ³/₄" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE. THE CONTRACTOR MAY, AT HIS OPTION. SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST $\frac{5}{16}$ " IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY $\frac{1}{16}$ " OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.