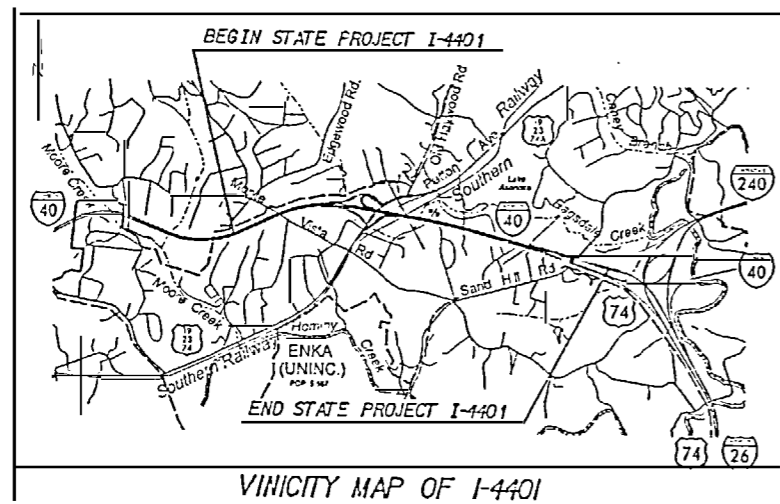


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TIP PROJECT: I-4401

CONTRACT: C201277

STRUCTURES



STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS
BUNCOMBE COUNTY

LOCATION: I-40 AUXILIARY LANES FROM WEST OF US 19-23 (SMOKY PARK HIGHWAY) TO THE I-240 / I-26 INTERCHANGE

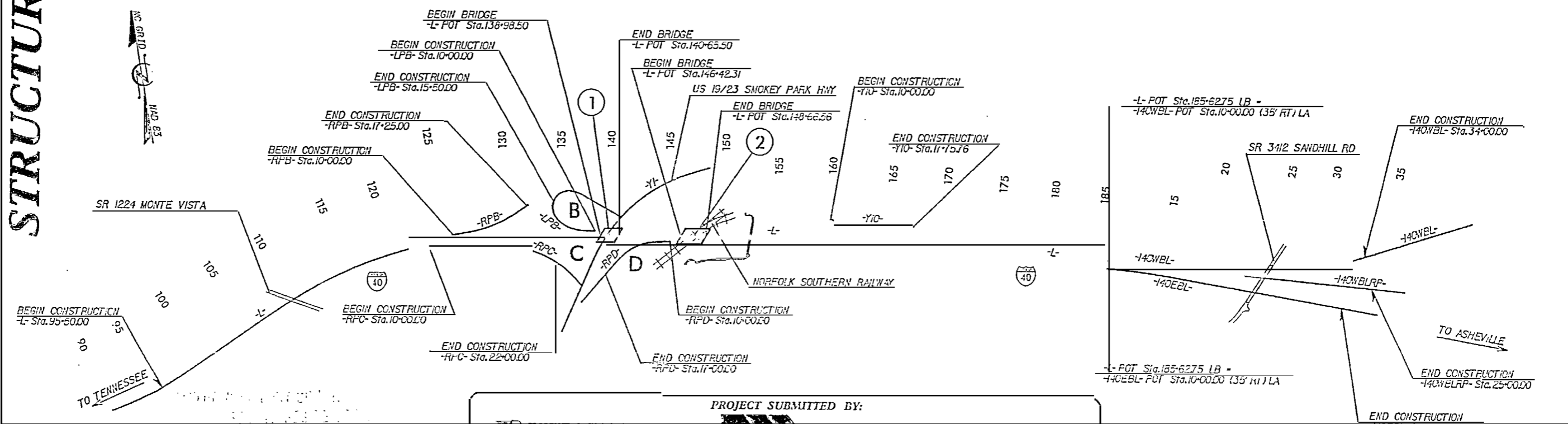
TYPE OF WORK: GRADING, DRAINAGE, STRUCTURES, PAVING
GUARDRAIL, SIGNALS AND SIGNING

RFC-S2-6A
DATE: 2-15-06

BRIDGE ON I-40 OVER NSC RAILROAD
COMPLETE BRIDGE CONSTRUCTION PLANS
STRUCTURE 2 **313**

STATE	STATE PROJECT REFERENCE NO.	PROJECT NO.	TOTAL SHEETS
N.C.	I-4401		
STATE PROJECT NO.	F.A. PROJECT NO.	DESCRIPTION	
8.1845801	NHIMF-40-1(142)46		

RFC INDEX		
RFC	DESCRIPTION	DATE
RFC-S2-1A	SUBSTRUCTURE PLANS (17 SHEETS)	9-13-05
RFC-S2-2A	CONCRETE GIRDERS (4 SHEETS)	9-13-05
	BEARINGS (1 SHEET)	
RFC-S2-3A	GIRDER DIAPHRAGM DETAILS (1 SHEET)	11-16-05
RFC-S2-4A	FRAMING PLAN (1 SHEET)	1-10-06
RFC-S2-5A	SUPERSTRUCTURE PLANS (21 SHEET)	1-10-06
RFC-S2-5B	GENERAL NOTES, DRAWING INDEX & STAGED CONSTRUCTION (3 SHEET)	1-18-06
RFC-S2-6A	COMPLETE BRIDGE CONSTRUCTION PLANS	2-15-06



PROJECT SUBMITTED BY:

FLORENS & HUTCHISON, INC.
CONSULTING ENGINEERS
410 WESTMARE BLVD, SUITE 410
RALEIGH, NC 27617

TAYLOR & MURPHY

WALSH WHITEHEAD ASSOCIATES, INC.
Consulting Engineers
1002 W. WENTWORTH ST. # 200 • CHARLOTTE, NC 28208

1726-61-16
2-20-06

Prepared for:
DIVISION OF HIGHWAYS
1000 Birch Ridge Dr., Raleigh, NC, 27610

2072 STANDARD SPECIFICATIONS

ENGINEER

2-15-06

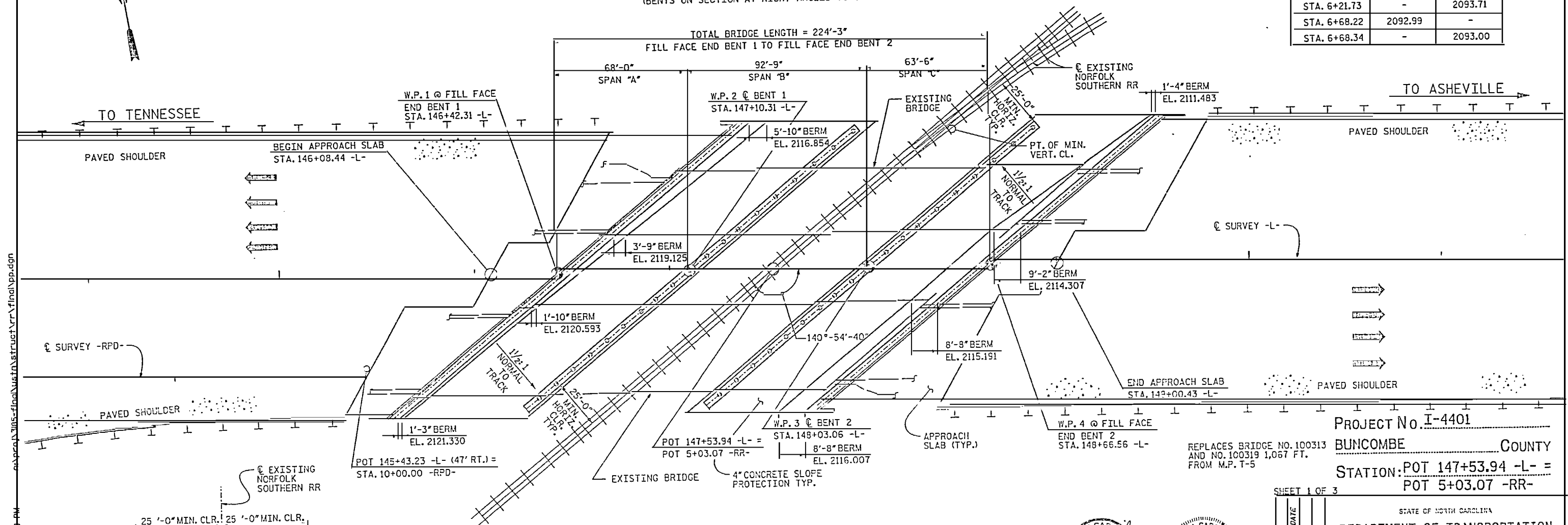
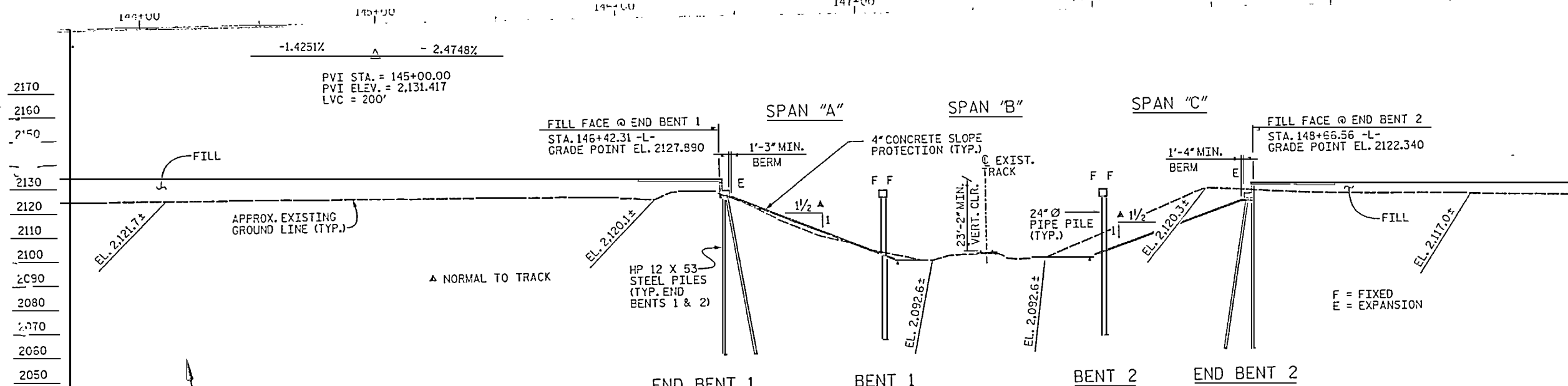
2-15-06

DIVISION OF HIGHWAYS
STATE OF NORTH CAROLINA

STATE DESIGN ENGINEER P.S.

DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED
DIVISION ADMINISTRATOR



PLAN
(END BENT PILES NOT SHOWN FOR CLARITY)



PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L- =
POT 5+03.07 -RR-

SHEET 1 OF 3

REVISIONS	NO.	BY	DATE
	1		
	2		
	3		
	4		

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
GENERAL DRAWING FOR BRIDGE
ON I-40 OVER NSC RAILROAD

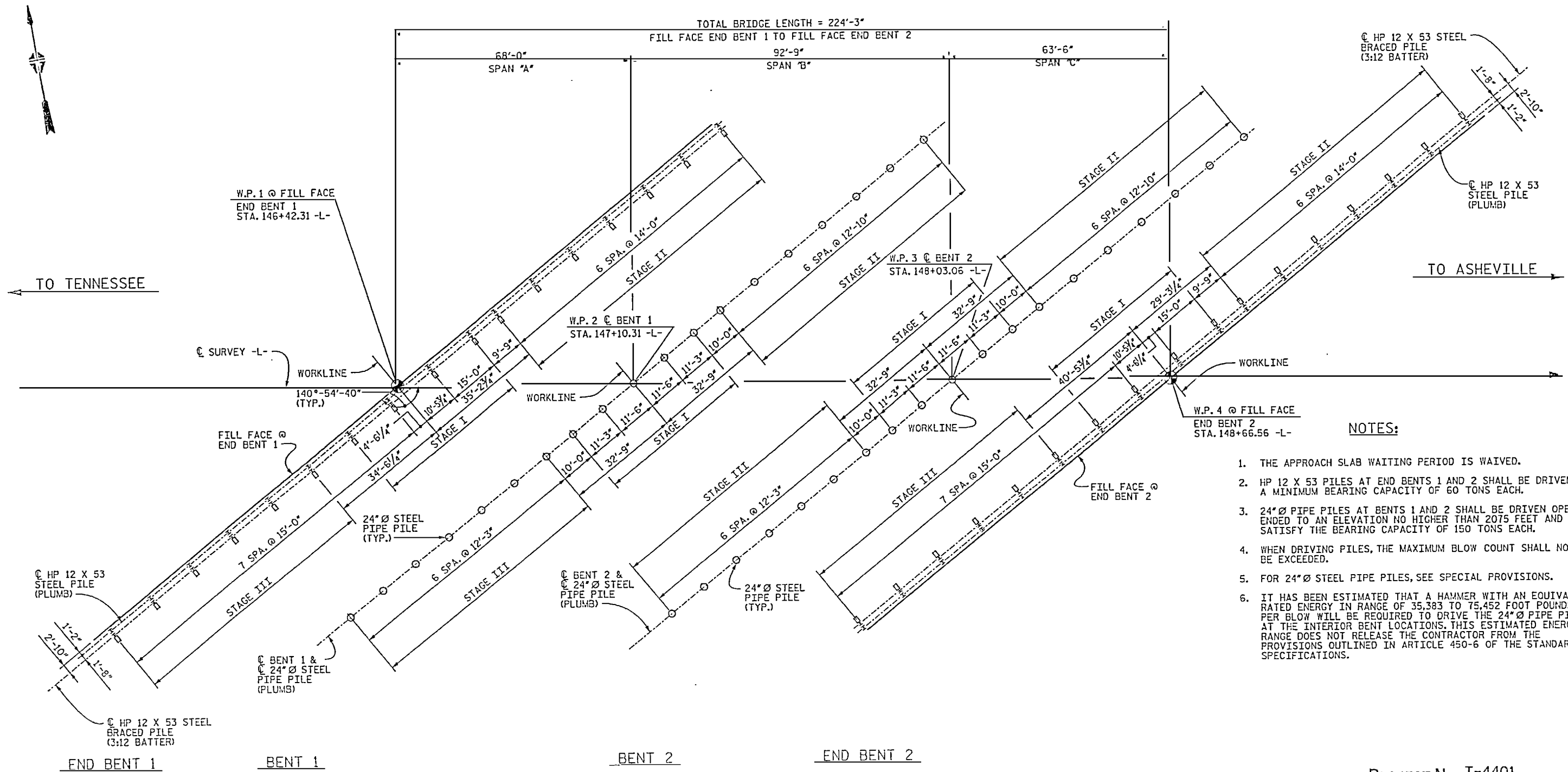


FLORENCE & HUTCHESON, INC.
CONSULTING ENGINEERS
P.O. BOX 35824 CHARLOTTE, N.C. 28235

WV RALPH WINTERGARD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35824 CHARLOTTE, N.C. 28235
DRAWN BY: MFR DATE: 5-05
CHECKED BY: MFR DATE: 6-05

SHEET NO. S2-1
TOTAL SHEETS 48

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 kelpen.courbun



- NOTES:**
1. THE APPROACH SLAB WAITING PERIOD IS WAIVED.
 2. HP 12 X 53 PILES AT END BENTS 1 AND 2 SHALL BE DRIVEN TO A MINIMUM BEARING CAPACITY OF 60 TONS EACH.
 3. 24" Ø PIPE PILES AT BENTS 1 AND 2 SHALL BE DRIVEN OPEN ENDED TO AN ELEVATION NO HIGHER THAN 2075 FEET AND SATISFY THE BEARING CAPACITY OF 150 TONS EACH.
 4. WHEN DRIVING PILES, THE MAXIMUM BLOW COUNT SHALL NOT BE EXCEEDED.
 5. FOR 24" Ø STEEL PIPE PILES, SEE SPECIAL PROVISIONS.
 6. IT HAS BEEN ESTIMATED THAT A HAMMER WITH AN EQUIVALENT RATED ENERGY IN RANGE OF 35,383 TO 75,452 FOOT POUNDS PER BLOW WILL BE REQUIRED TO DRIVE THE 24" Ø PIPE PILES AT THE INTERIOR BENT LOCATIONS. THIS ESTIMATED ENERGY RANGE DOES NOT RELEASE THE CONTRACTOR FROM THE PROVISIONS OUTLINED IN ARTICLE 450-6 OF THE STANDARD SPECIFICATIONS.

FOUNDATION LAYOUT

ALL END BENT PILES SHALL BE HP 12 X 53 STEEL PILES.
 ALL BENT PILES SHALL BE 24" Ø X 1/2" STEEL PIPE PILES.
 DIMENSIONS TO PILES ARE MEASURED TO C OF PILE.

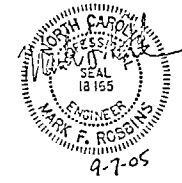
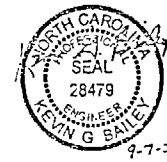
PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**GENERAL DRAWING
FOUNDATION LAYOUT**

NO.	BY	DATE	REVISIONS
1	TLS	7-05	1
2	HEW	7-05	2



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 400 WESTLIFE DRIVE, SUITE 415
 FLORENCE, SC 29502

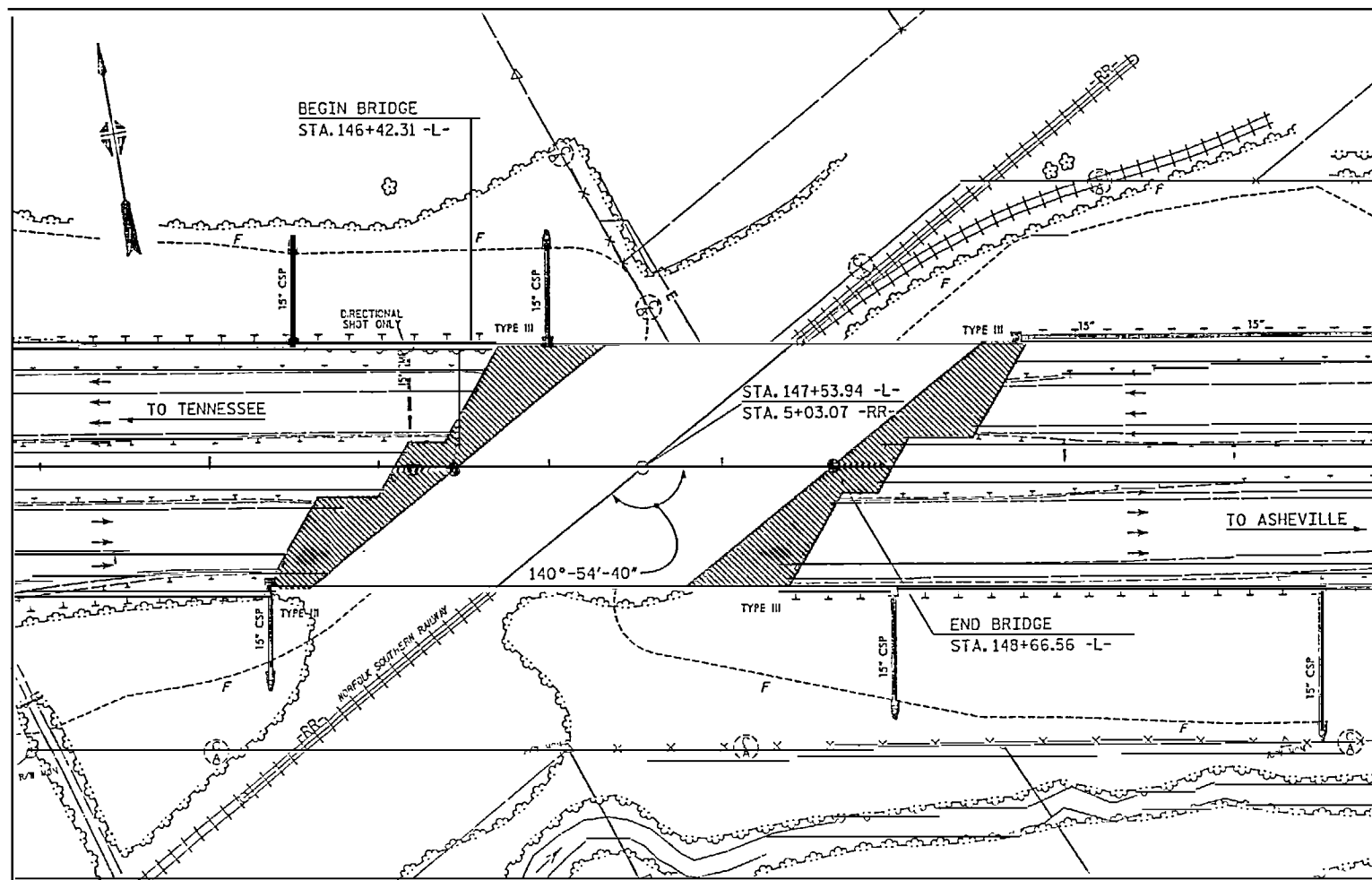
RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235
 DRAWN BY: TLS DATE: 7-05 DWG. NO.:
 CHECKED BY: HEW DATE: 7-05 D-1726.02

SHEET NO. S2-2
 TOTAL SHEETS 48

TOTAL BILL OF MATERIAL											
	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	REINFORCING STEEL	45° PREST. CONCRETE GIRDERS	HP 12 X 53 STEEL PILES	24" Ø STEEL PIPE PILES	CONCRETE BARRIER RAIL	CONCRETE MEDIAN RAIL	4" SLOPE PROTECTION	
	SQ. FT.	SQ. FT.	CU. YDS.	LBS.	LIN. FT.	NO.	LIN. FT.	NO.	LIN. FT.	LIN. FT.	SO. YDS.
SUPERSTRUCTURE	31,632	29,088			4,109				441.89	220.95	
END BENT 1			185.3	25,377		34	2,556				1,515
BENT 1			162.4	17,063			19	1,250			
BENT 2			162.4	17,063			19	1,250			
END BENT 2			183.2	25,158		34	2,165				1,502
TOTAL	31,632	29,088	693.3	84,651	4,109	68	4,721	38	2,500	441.89	220.95

△ GENERAL NOTES:

- ASSUMED LIVE LOAD = HS20 OR ALTERNATE LOADING.
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.
- FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.
- THIS BRIDGE HAS BEEN DESIGNED BY STRENGTH DESIGN METHOD AS SPECIFIED IN AASHTO STANDARD SPECIFICATIONS.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE "STANDARD SPECIFICATIONS FOR SEISMIC DESIGN OF HIGHWAY BRIDGES" FOR SEISMIC PERFORMANCE CATEGORY B.
- FOR REINFORCED CONCRETE DECK SLAB, SEE SPECIAL PROVISIONS
- STRUCTURAL STEEL FOR DIAPHRAGMS SHALL BE AASHTO M270 GRADE 50 GALVANIZED IN ACCORDANCE WITH ARTICLE 1076 OF THE STANDARD SPECIFICATIONS.
- THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: ONE 30" SAMPLE OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS FOR BAR SIZE UP TO #8. FOR #9, #10 AND #11 BARS, THE FABRICATOR SHALL DESIGNATE THE BARS WHERE SAMPLES ARE GOING TO BE TAKEN. FOR DESIGNATED BARS, THE FABRICATOR SHALL PROVIDE ADDITIONAL 30" LENGTH AND THE SAMPLES SHALL BE TAKEN AT END OF BARS.
- FOR MAINTENANCE AND PROTECTION OF TRAFFIC BENEATH PROPOSED BRIDGE, SEE SPECIAL PROVISIONS.
- ALL FALSEWORK AND FORMS FOR THE CAST-IN-PLACE DECK SLAB CONTINUOUS UNIT SHALL REMAIN IN PLACE UNTIL THE ENTIRE UNIT IS CAST AND CURED.
- FOR FALSEWORK AND FORMS OVER OR ADJACENT TO TRAFFIC, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
- THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO ADDITIONAL PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL.
- THE EXISTING STRUCTURES CONSISTING OF A THREE SPAN CONCRETE GIRDER BRIDGE SHALL BE REMOVED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- IN AS MUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIAL CONTAINING LEAD BASED PAINT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR.



NOTE: FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.
FOR BENCHMARK DATA, SEE ROADWAY PLANS.

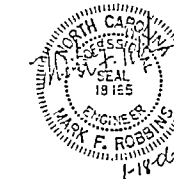
LOCATION SKETCH

△ DRAWING INDEX:

- | | | |
|--|--|--------------------------------|
| 1 General Drawing Plan and Elevation, Sheet 1 of 3 | 17 Type III Prestress Concrete Girders, Sheet 1 of 4 | 36 End Bent 2, Sheet 2 of 5 |
| 2 General Drawing Foundation Layout, Sheet 2 of 3 | 18 Type III Prestress Concrete Girders, Sheet 2 of 4 | 37 End Bent 2, Sheet 3 of 5 |
| 3 General Drawing General Notes, Location Sketch, Drawing Index & Total Bill of Material, Sheet 3 of 3 | 19 Type III Prestress Concrete Girders, Sheet 3 of 4 | 38 End Bent 2, Sheet 4 of 5 |
| 4 Construction Staging, Sheet 1 of 3 | 20 Type III Prestress Concrete Girders, Sheet 4 of 4 | 39 End Bent 2, Sheet 5 of 5 |
| 5 Construction Staging, Sheet 2 of 3 | 21 Elastomeric Bearing Details | 40 Slope Protection |
| 6 Construction Staging, Sheet 3 of 3 | 22 Concrete Barrier Rail Sheet 1 of 2 | 41 Approach Slab, Sheet 1 of 7 |
| 7 Typical Section, Sheet 1 of 3 | 22a Concrete Barrier Rail Sheet 2 of 2 | 42 Approach Slab, Sheet 2 of 7 |
| 7a Typical Section, Sheet 2 of 3 | 23 Standard Armored Evazote Joint Details | 43 Approach Slab, Sheet 3 of 7 |
| 7b Typical Section, Sheet 3 of 3 | 24 Standard Superstructure Bill of Material | 44 Approach Slab, Sheet 4 of 7 |
| 8 Superstructure Details, Sheet 1 of 2 | 25 End Bent 1, Sheet 1 of 5 | 45 Approach Slab, Sheet 5 of 7 |
| 8a Superstructure Details, Sheet 2 of 2 | 26 End Bent 1, Sheet 2 of 5 | 46 Approach Slab, Sheet 6 of 7 |
| 9 Plan of Spans, Sheet 1 of 6 | 27 End Bent 1, Sheet 3 of 5 | 47 Approach Slab, Sheet 7 of 7 |
| 10 Plan of Spans, Sheet 2 of 6 | 28 End Bent 1, Sheet 4 of 5 | 48 Standard Notes |
| 11 Plan of Spans, Sheet 3 of 6 | 29 End Bent 1, Sheet 5 of 5 | |
| 12 Plan of Spans, Sheet 4 of 6 | 30 Interior Bents, Sheet 1 of 4 | |
| 13 Plan of Spans, Sheet 5 of 6 | 31 Interior Bents, Sheet 2 of 4 | |
| 14 Plan of Spans, Sheet 6 of 6 | 32 Interior Bents, Sheet 3 of 4 | |
| 15 Pouring Diagram and Lap Stagger Details | 33 Interior Bents, Sheet 4 of 4 | |
| 16 Framing Plan | 34 24" Steel Pipe Pile | |
| | 35 End Bent 2, Sheet 1 of 5 | |

△ REVISED GENERAL NOTES AND DRAWING INDEX.

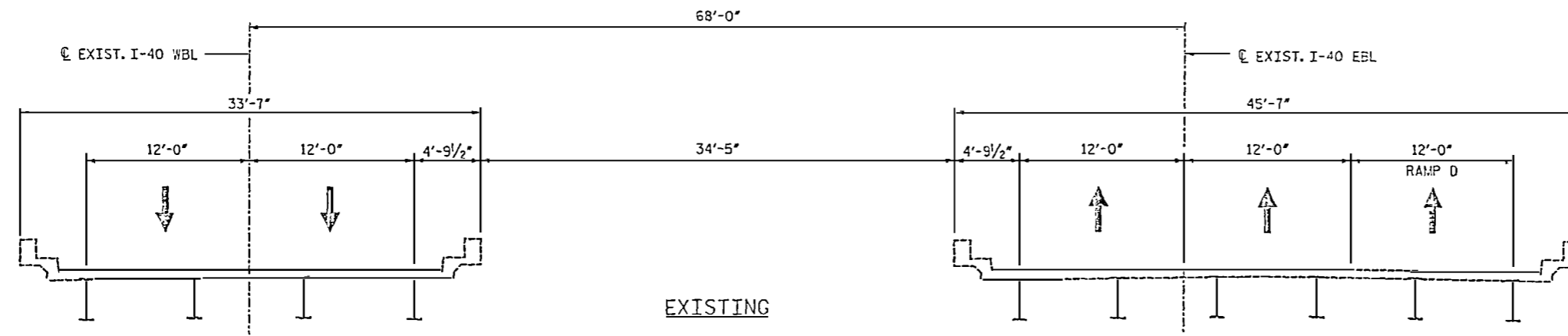
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BUNCOMBE COUNTY
STATION: POT 147+53.94 -L- =
POT 5+03.07 -RR-



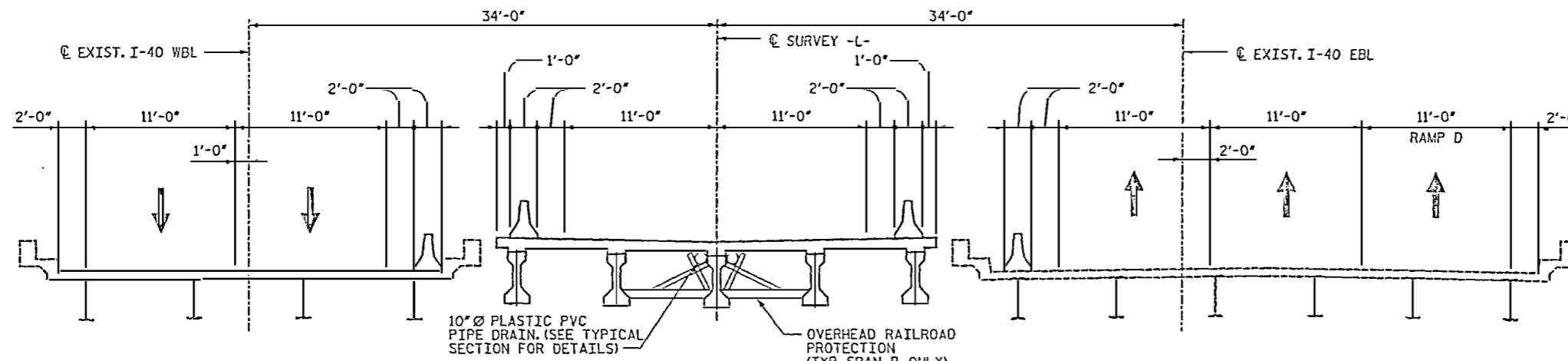
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
GENERAL DRAWING
LOCATION SKETCH, GENERAL
NOTES, DRAWING INDEX, &
TOTAL BILL OF MATERIAL

		RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35824 CHARLOTTE, N.C. 28035		SHEET NO. 52-3
DRAWN BY T.L.S. CHECKED BY P.E.K.	DATE: 9-03 DATE: 12-05	DATE: 1-19-06 DATE: 1-19-06	TOTAL SHEETS: 43	1 2

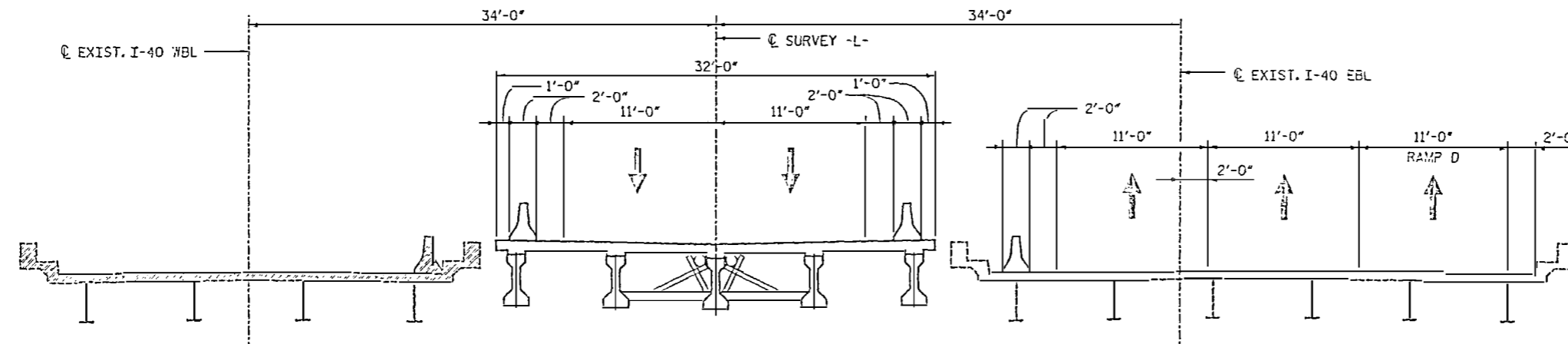
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EXISTING



STAGE 1



STAGE 2A

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

CONSTRUCTION STAGING



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 400 WESTGATE BLVD SUITE 400
 RALEIGH, NC 27607

RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28235

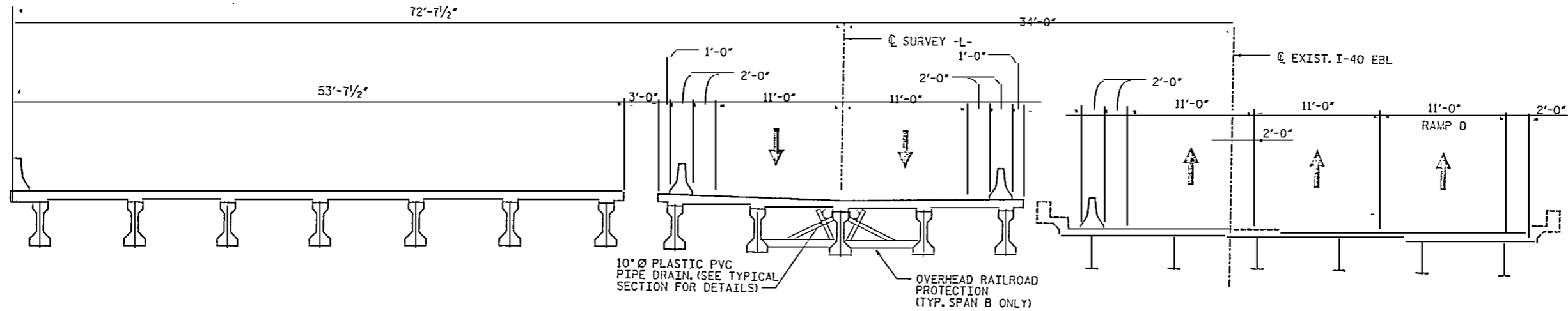
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 CHECKED BY: MFR DATE: 5-03 D-1736.04

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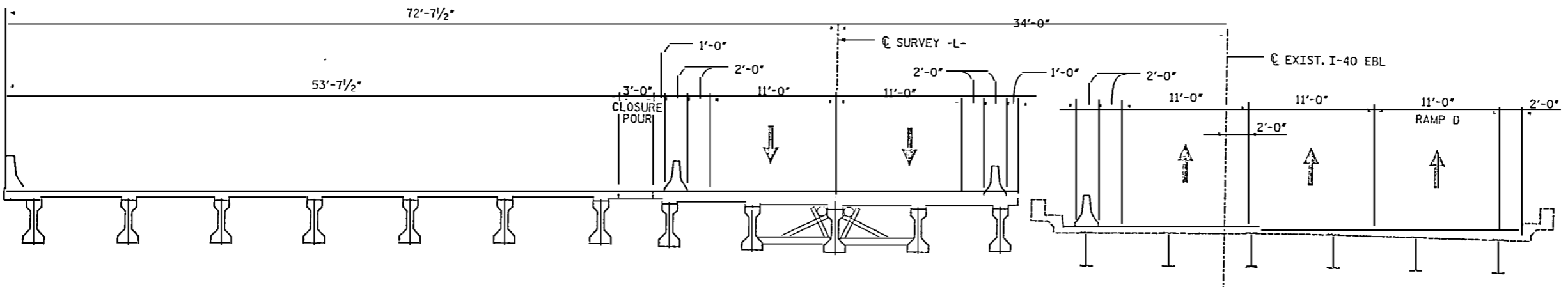
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 TOTAL SHEETS 43

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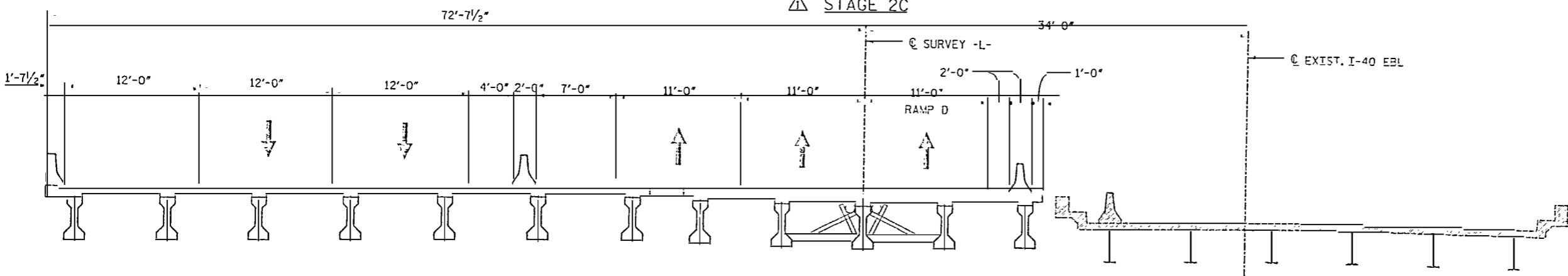
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△ STAGE 2B



△ STAGE 2C

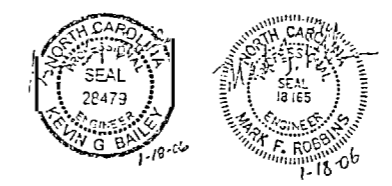


△ STAGE 3A

△ REVISED STAGE II SECTION

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 2 OF 3



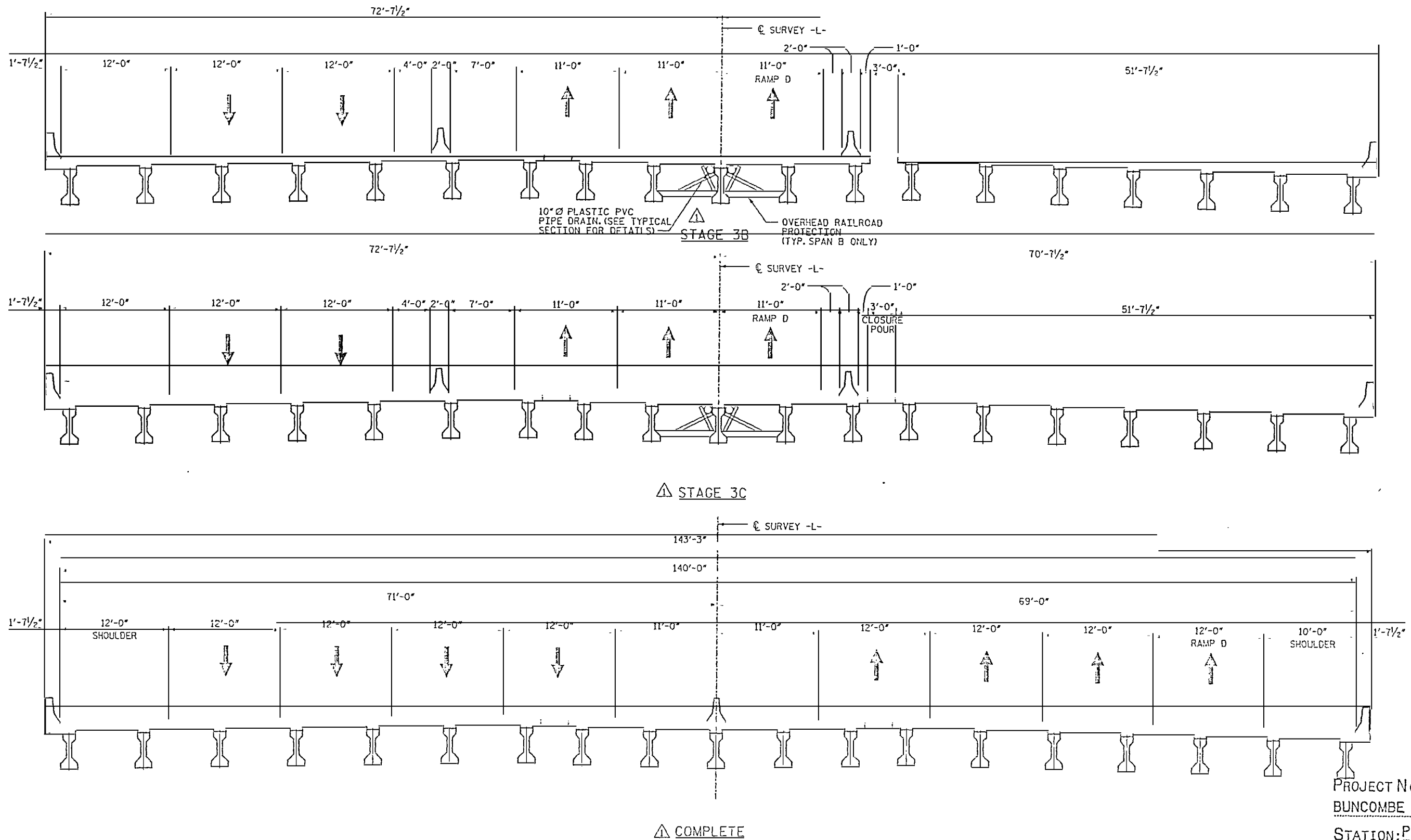
	FLORENCE & HUTCHESON INC. CONSULTING ENGINEERS 400 HITCHCOCK BLVD. SUITE 470 FLORENCE, SC 29502	RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28225
DRAWN BY: JCB CHECKED BY: MFR	DATE: 5-05 DATE: 6-05	DRG. NO.: D-1736.05

REVISIONS		DATE	BY
NO.	DATE	BY	
1	1-06	JCB	
2			

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
CONSTRUCTION STAGING

SHEET NO. 52-5
TOTAL SHEETS 43

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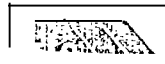
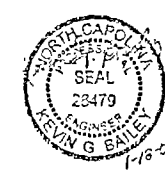
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 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 3 OF 3

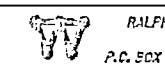
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BY	SWA	1-06
DATE	NO.	BY
1-06	3	1

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
CONSTRUCTION STAGING

△ COMPLETE

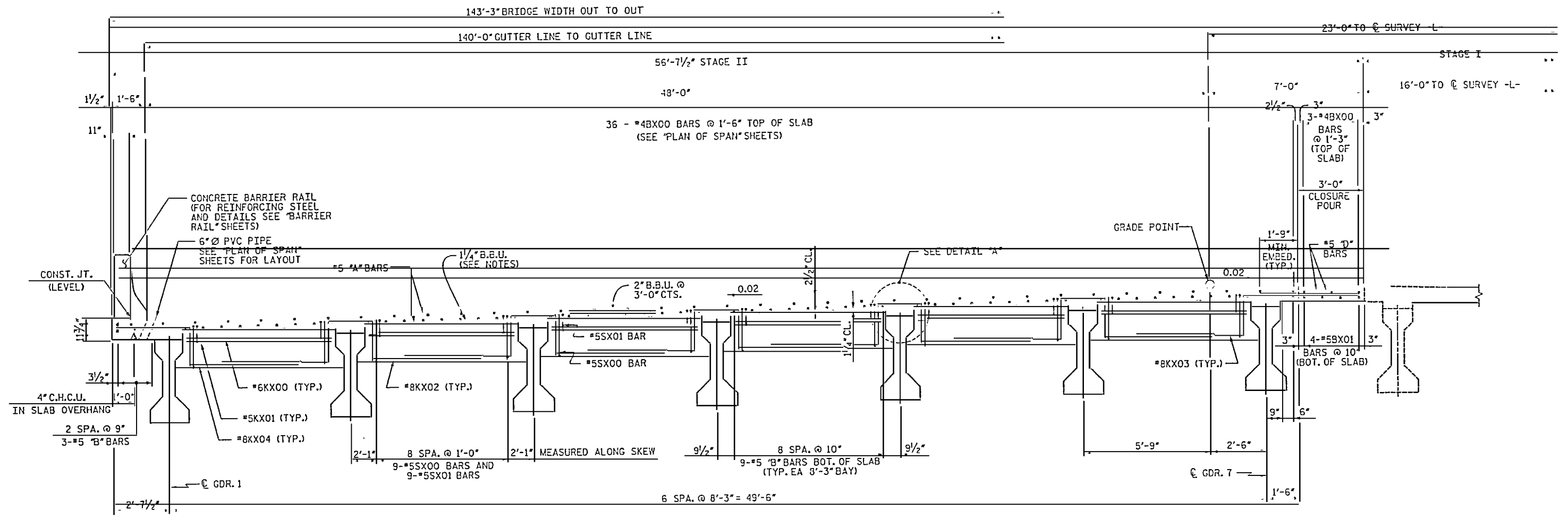


FLORENCE & HUTCHINSON, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235



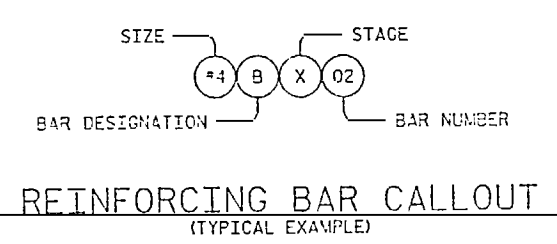
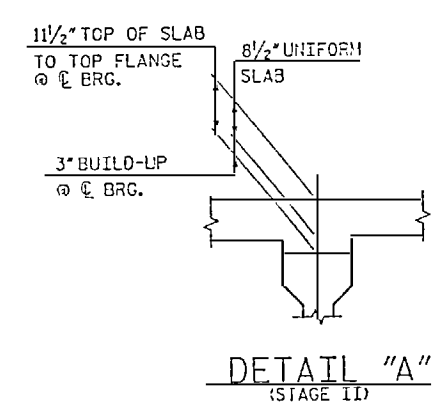
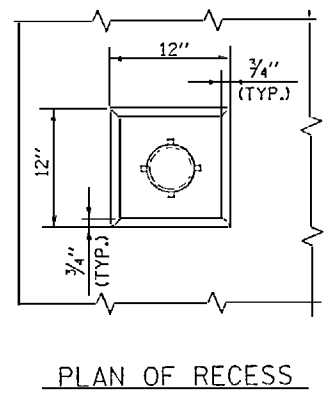
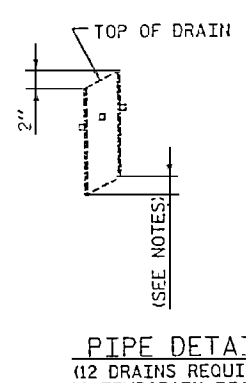
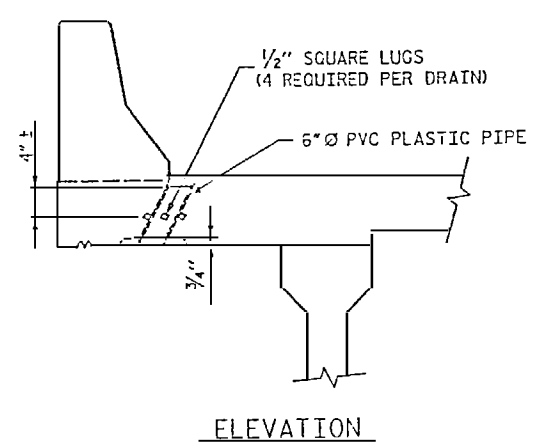
RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235

SHEET NO. 02-5
 TOTAL SHEETS 10



TYPICAL SECTION AT END BENT

NOTES:
 SEE SHEET 2 OF 3 FOR NOTES.



- TOP OF FLOOR DRAINS TO BE SET 3/8" BELOW SURFACE OF SLAB.
- 4 - 1/2" SQUARE LUGS TO BE GLUED TO THE PVC PLASTIC PIPE AT EQUAL SPACES AROUND THE PIPE DRAIN APPROXIMATELY 4" FROM THE TOP OF THE PIPE.
- DRAIN TO BE SET TO MATCH SLOPE OF BOTTOM OF OVERHANG
- THE 6" Ø PVC PLASTIC PIPE AND FITTINGS SHALL BE SCHEDULE 40 AND CONFORM TO ASTM D1785.

DRAIN DETAILS

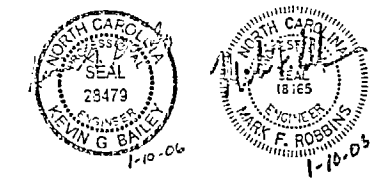
(EXTERIOR OVERHANG DETAILS SHOWN, STAGE I DETAILS SIMILAR)

SHEET 1 OF 3

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

TYPICAL SECTION
 STAGE II



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 405 W. STATE ST. SUITE 418
 RALEIGH, NC 27601

RALPH WHITEHEAD ASSOCIATES, J.C.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28235

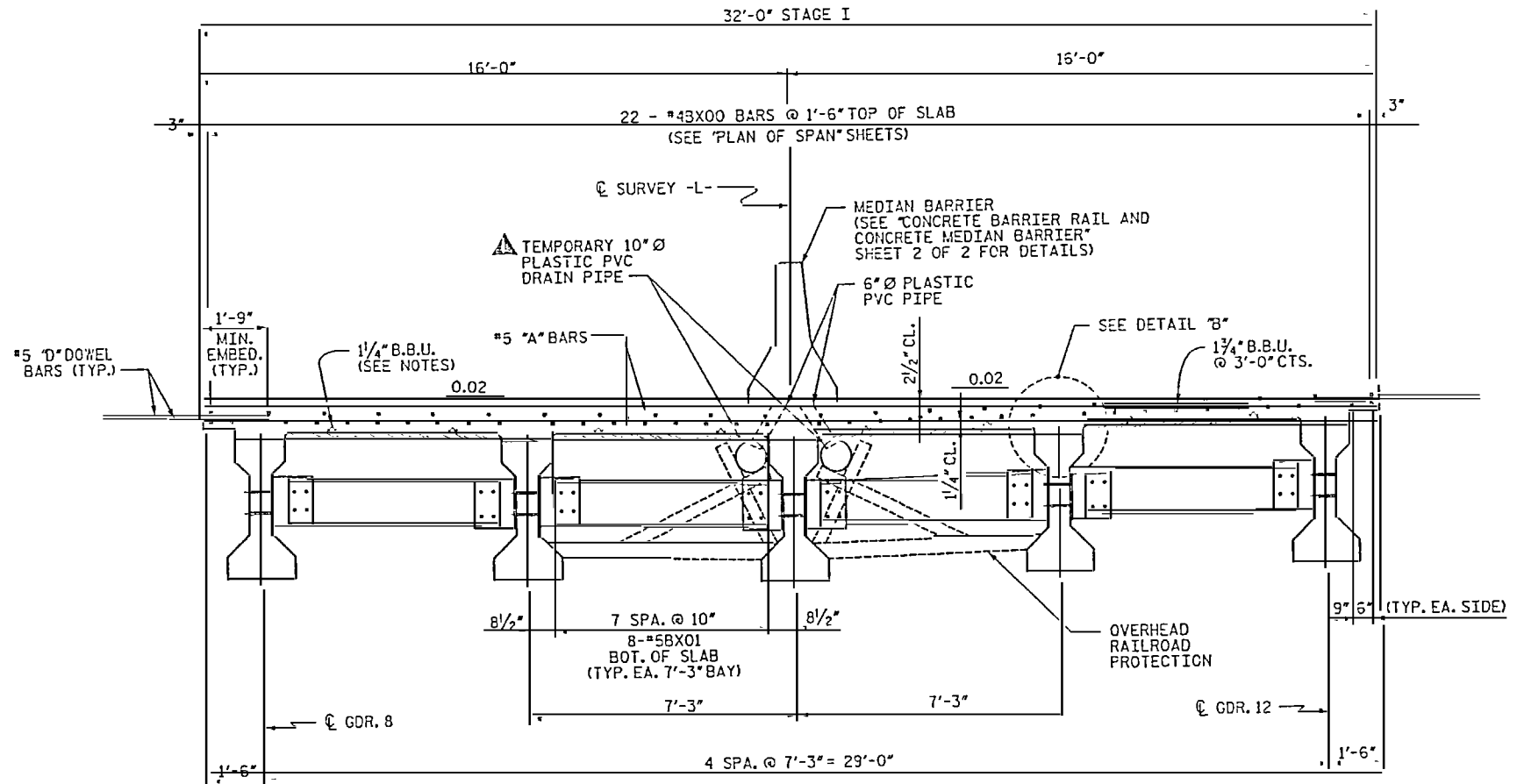
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SHEET NO. S2-7
 TOTAL SHEETS 43

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143'-3" BRIDGE WIDTH OUT TO OUT
 140'-0" GUTTER LINE TO GUTTER LINE



NOTES:

BARRIER RAIL IN A CONTINUOUS SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THE UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.

PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

PROVIDE 1/4" HIGH BEAM BOLSTERS UPPER B.B.U. AT 4'-0" CENTERS ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF "A" BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS AT 4'-0" CENTERS WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF "A" BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

HEIGHT OF CONTINUOUS HIGH CHAIR IN OVERHANGS IS CALCULATED AT CL BENT. CONTRACTOR MAY VARY HEIGHTS, AS NECESSARY, DUE TO GIRDER CAMBER.

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED GIRDERS.

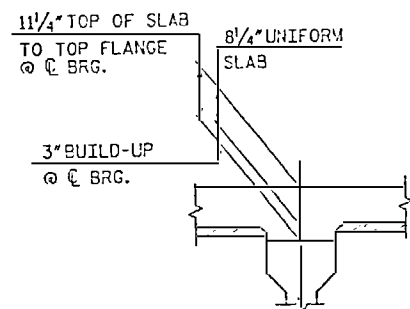
#5 "C" BARS MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO CLEAR DECK REINFORCING STEEL AND GIRDER STIRRUPS. SEE PLAN OF SPANS FOR "C" BAR LOCATIONS.

SEE CONSTRUCTION SEQUENCE SHEETS AND TRAFFIC CONTROL PLANS FOR LOCATION AND PAY LIMITS OF THE ANCHORED PORTABLE CONCRETE BARRIER.

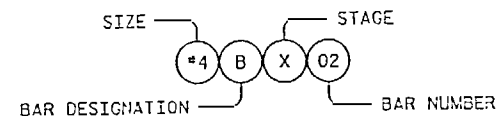
DOWELS SHALL BE PLACED IN THE SAME HORIZONTAL PLANE AS THE TOP SLAB REINFORCING STEEL.

TEMPORARY 10" Ø PLASTIC PVC DRAIN PIPES TO RUN CONTINUOUSLY FROM BENT 1 TO BENT 2. DRAIN PIPES TO BE HELD IN PLACE USING BRACING AND BLOCKING SUPPORTED BY THE OVERHEAD RAILROAD PROTECTION. TEMPORARY DRAIN PIPES TO REMAIN IN PLACE UNTIL MEDIAN BARRIER IS POURED. THE DRAIN PIPE ENDS WILL BE CAPPED AT BENT 1. AT BENT 2 THE 10" Ø DRAIN PIPES WILL FLOW INTO 12" Ø CORRUGATED PLASTIC PIPE AND RUN AWAY FROM BRIDGE AND RAILWAY DITCH, AT THE APPROVAL OF THE ENGINEER.

TYPICAL SECTION AT INTERMEDIATE DIAPHRAGM



DETAIL "B" (STAGE I)



REINFORCING BAR CALLOUT (TYPICAL EXAMPLE)

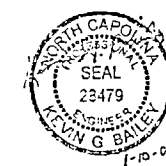
PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 2 OF 3

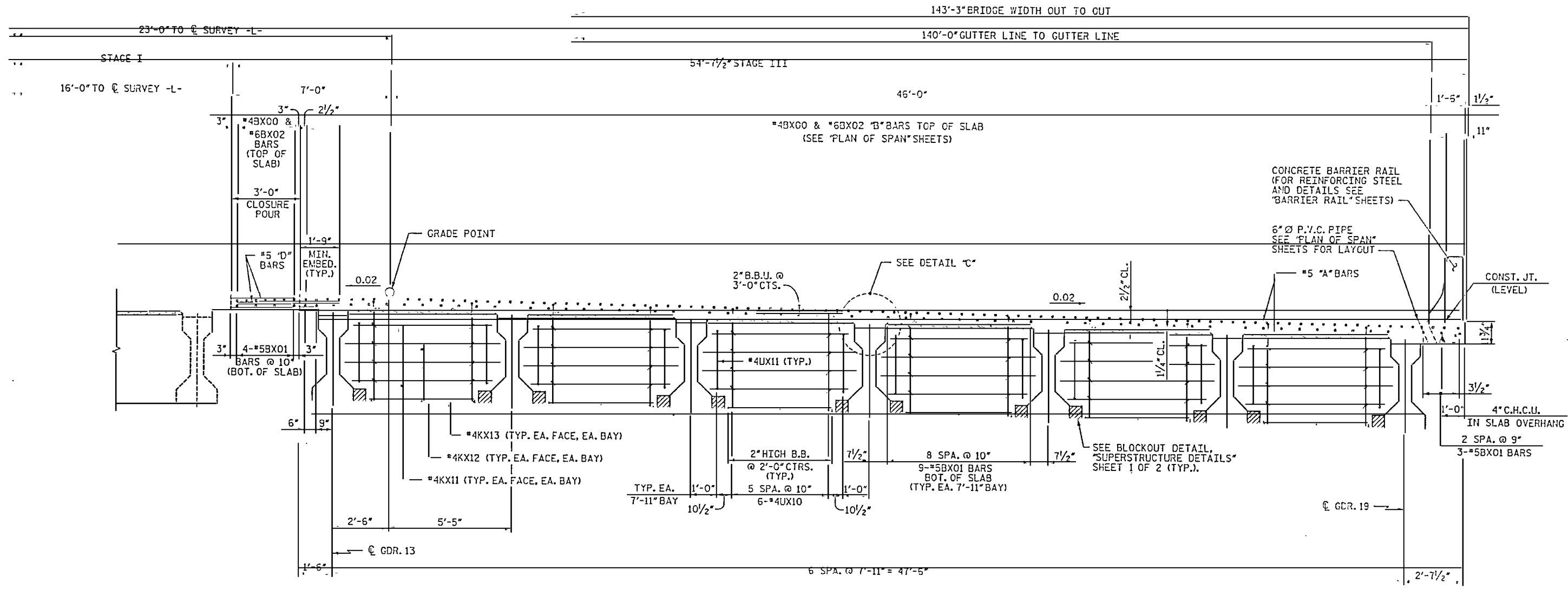
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIG-1

TYPICAL SECTION
 STAGE I

REVISIONS	NO.	DATE	BY
	1		
	2		

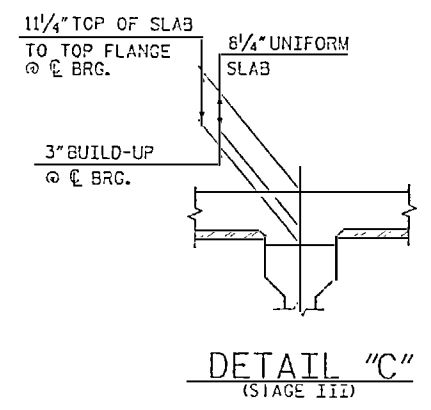
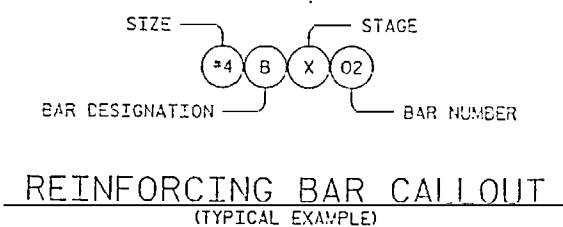


			DRAWN BY AJP DATE 9-05 CHECKED BY KGB DATE 9-05	RALPH WITTEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 25524 CHARLOTTE, NC 28225 DATE 9-05	SHEET NO. 52-7a TOTAL SHEETS 18
			TAYLOR & MURPHY	FLORENCE & HUTCHESON, INC. CONSULTING ENGINEERS 400 WRESTLING BLVD. SUITE 101 RALEIGH, NC 27607	DATE 9-05



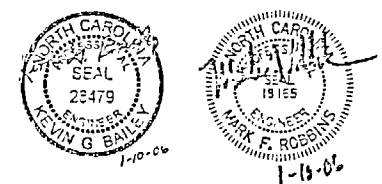
TYPICAL SECTION AT BENT DIAPHRAGM

NOTES:
FOR ADDITIONAL NOTES SEE SHEET 2 OF 3 FOR NOTES.
SEE SHEET 1 OF 3 FOR DRAIN DETAILS.



PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 3 OF 3



REVISIONS	
NO.	DATE
1	
2	

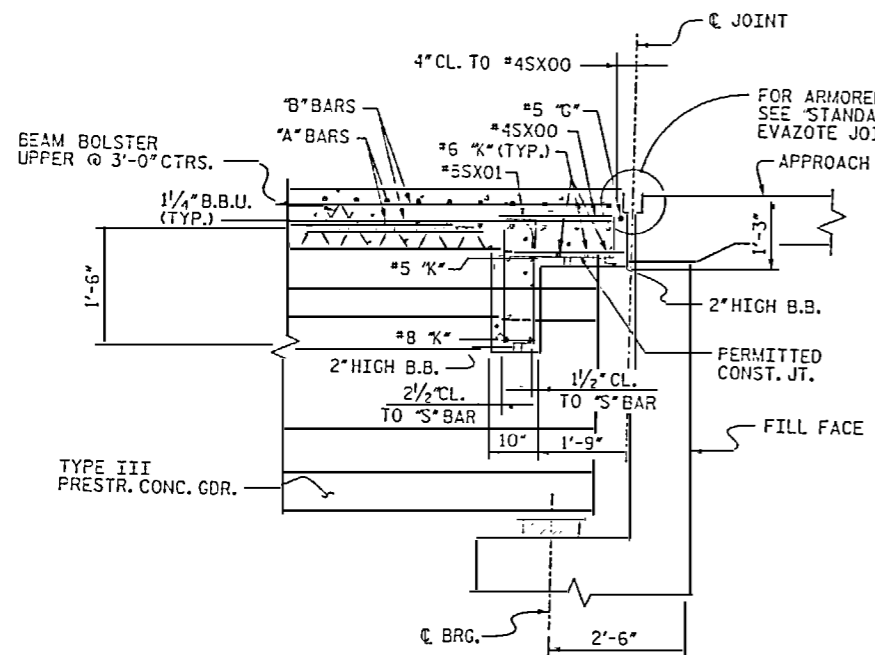
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RELISION
TYPICAL SECTION
STAGE III

NO.	BY	DATE	DATE
1	AJP	9-05	1-19-06
2	XGB	10-05	D-1736.07b

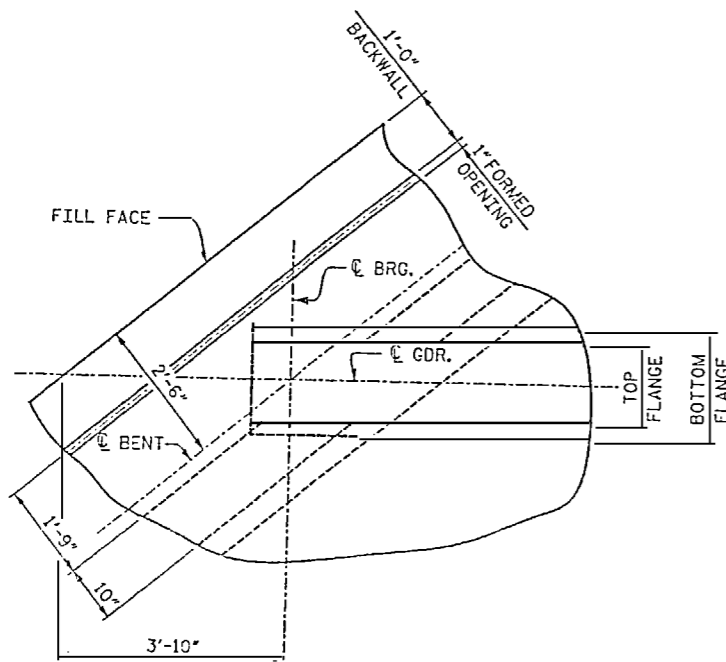
FLORENCE & HUTCHESON INC.
CONSULTING ENGINEERS
P.O. BOX 3564 CHARLOTTE, NC 28215

RALPH WHITEHEAD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 3564 CHARLOTTE, NC 28215

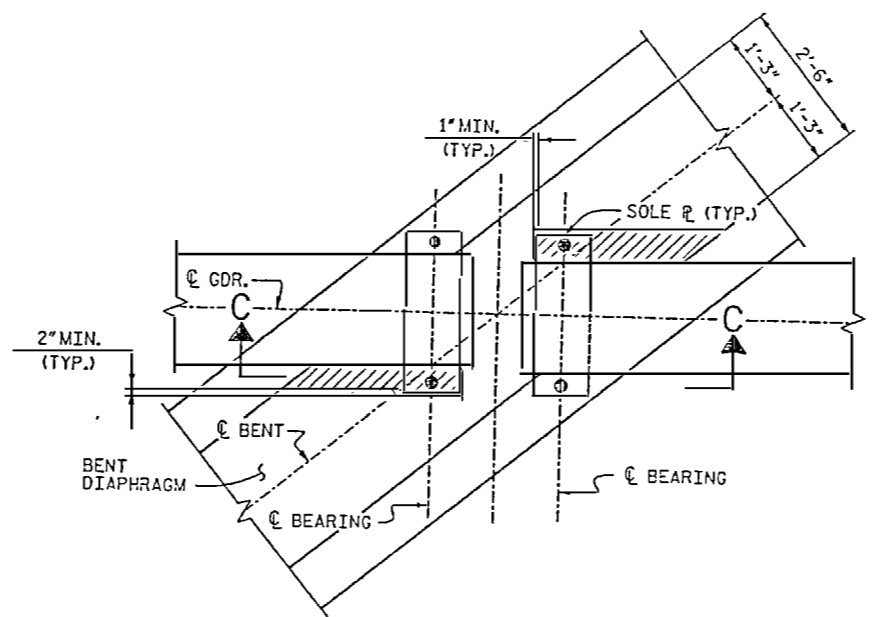
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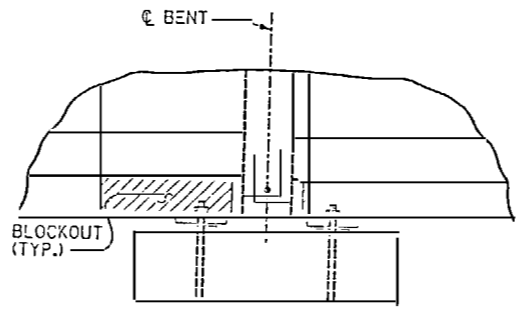
SECTION A-A
(EXPANSION DIAPHRAGM)



PLAN
(SECTION A-A)

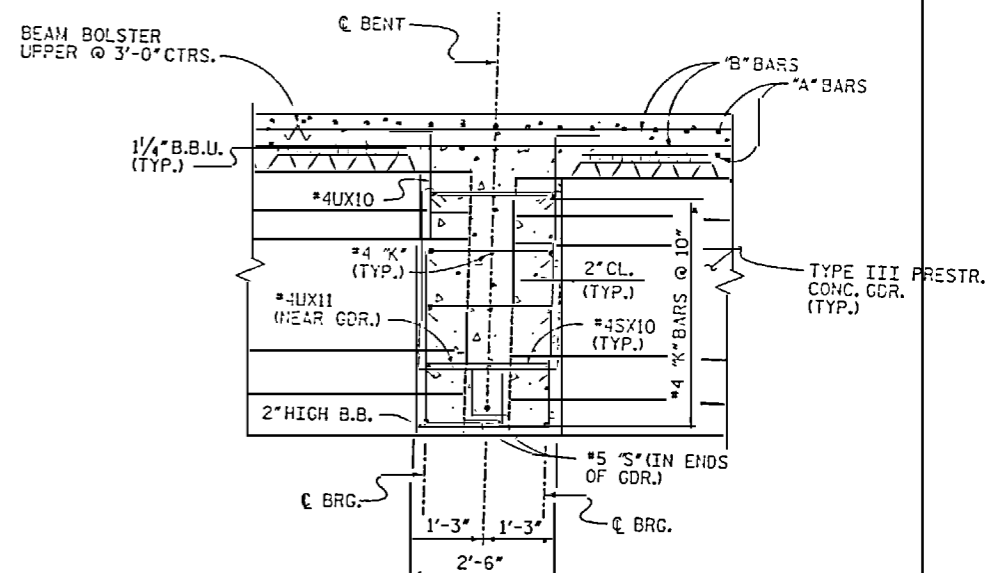


PLAN VIEW

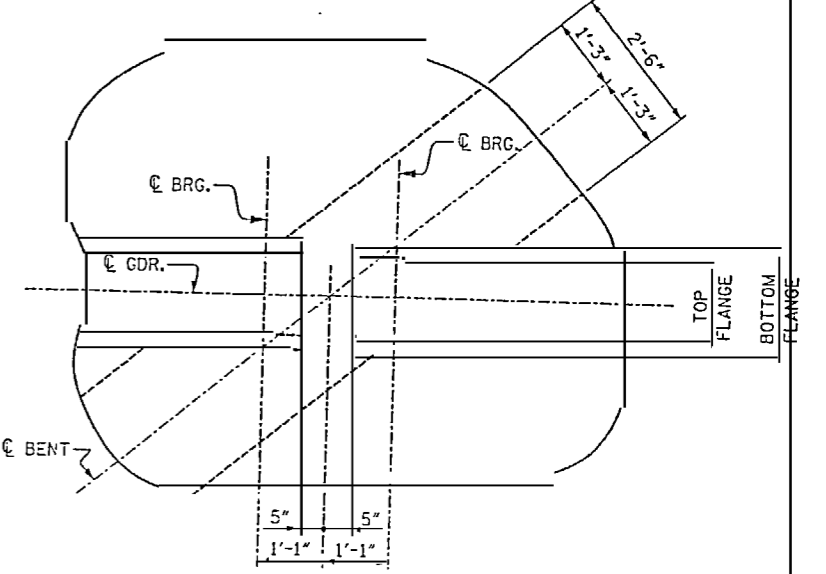


SECTION C-C

BENT DIAPHRAGM BLOCKOUT DETAIL



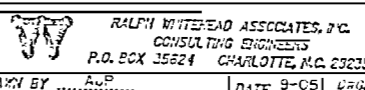
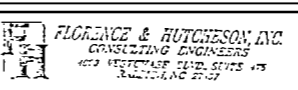
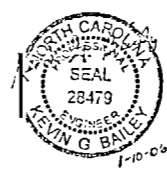
SECTION B-B
(BENT DIAPHRAGM)



PLAN
(SECTION B-B)

PROJECT NO. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 1 OF 2



DRAWN BY: KGB
 CHECKED BY: KGB
 DATE: 9-05
 DATE: 10-05

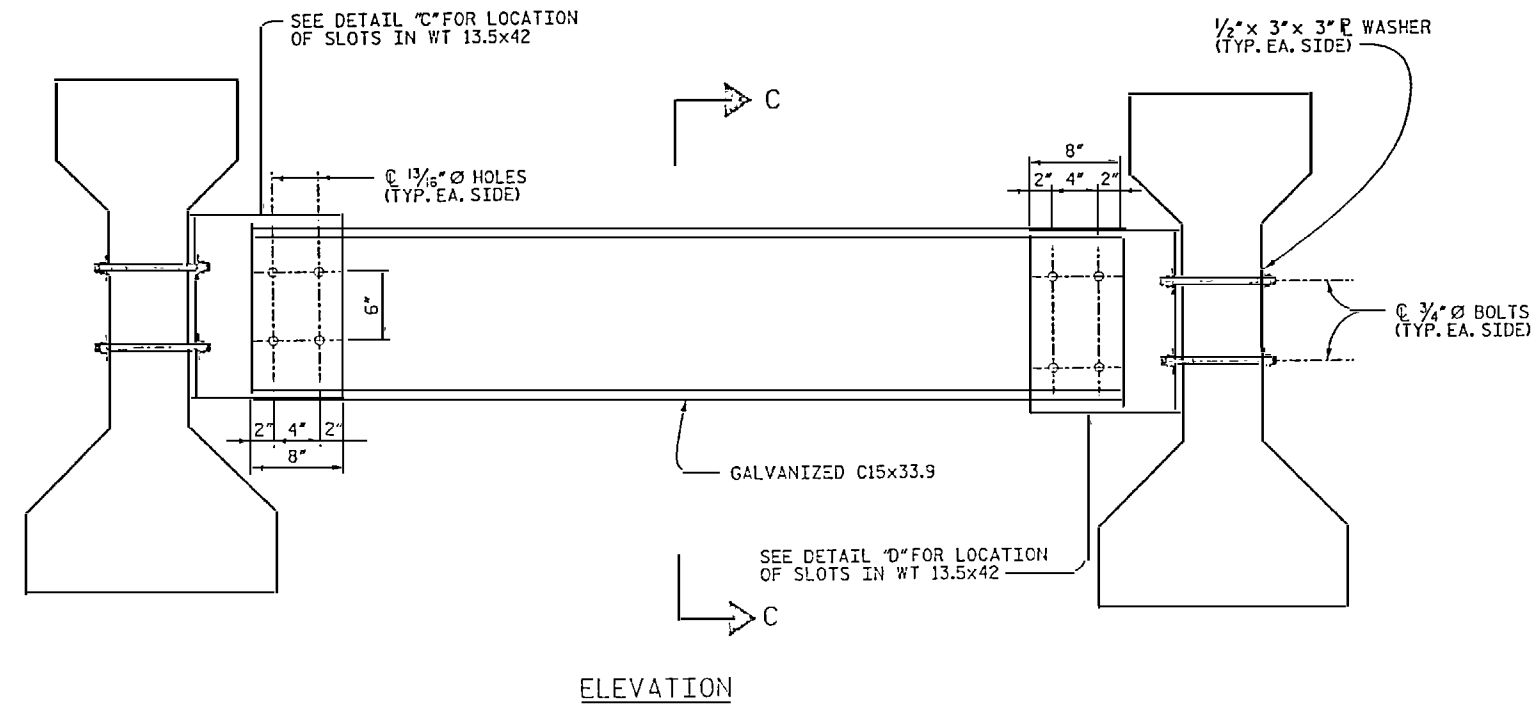
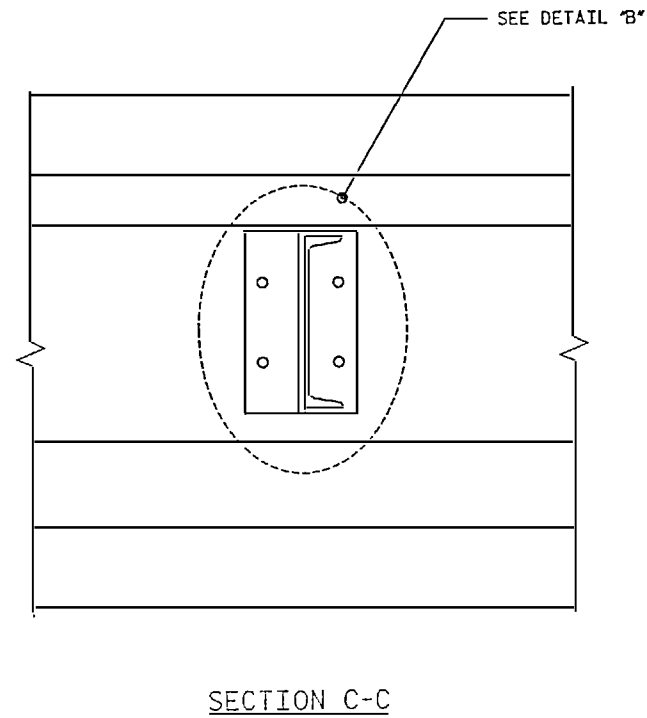
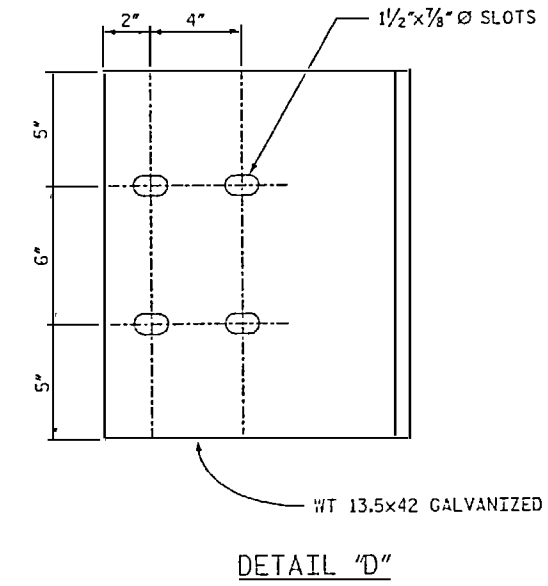
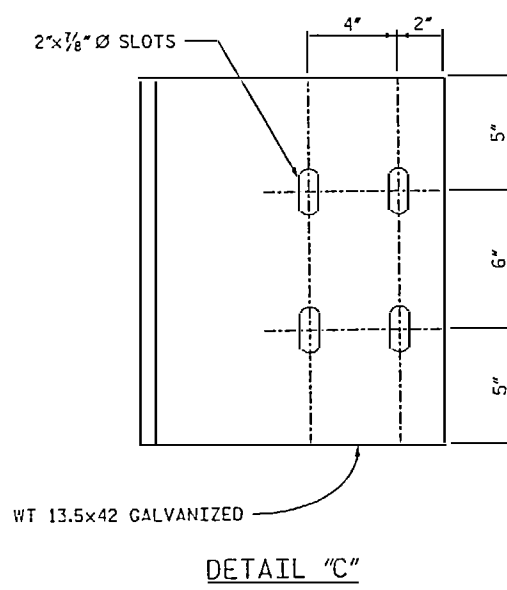
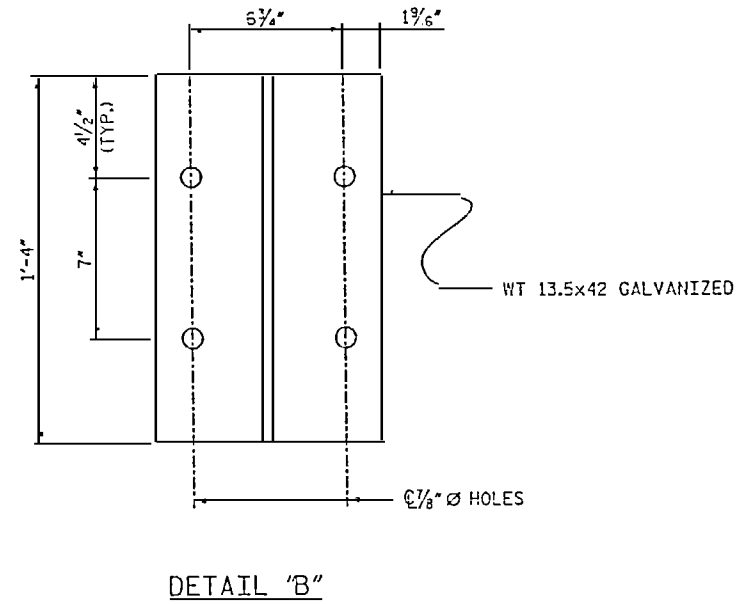
REVISIONS	NO.	DATE	BY
	1		
	2		

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE DETAILS

SHEET NO. 3
 TOTAL SHEETS 5

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 11/16/2005
 thomson.townsend



INTERMEDIATE DIAPHRAGM DETAILS

NOTE: STEEL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

(48 INTERMEDIATE DIAPHRAGMS REQUIRED)

STRUCTURAL STEEL (LBS.)
15,784

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 2 OF 2

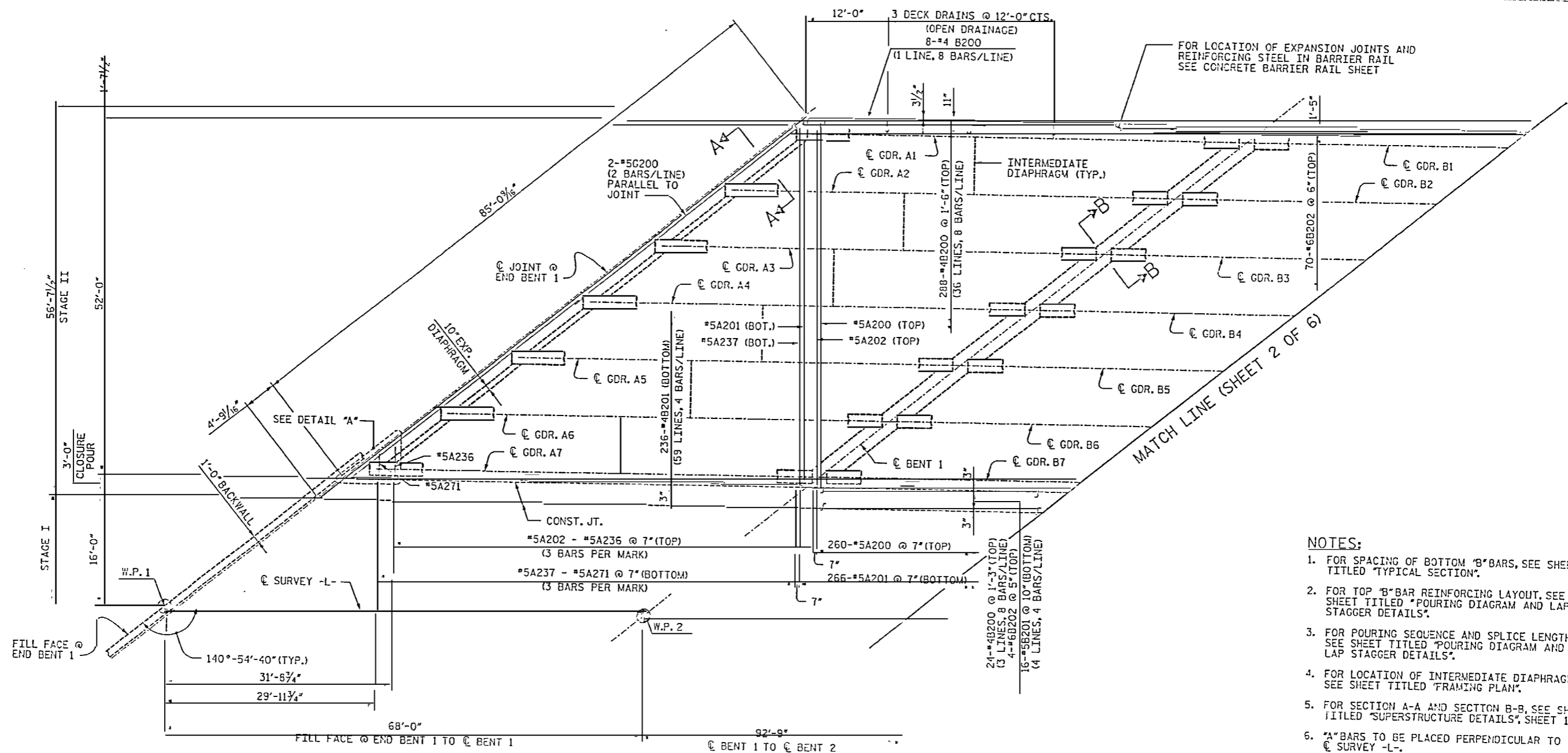
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 FALEIGH
 SUPERSTRUCTURE
 DETAILS



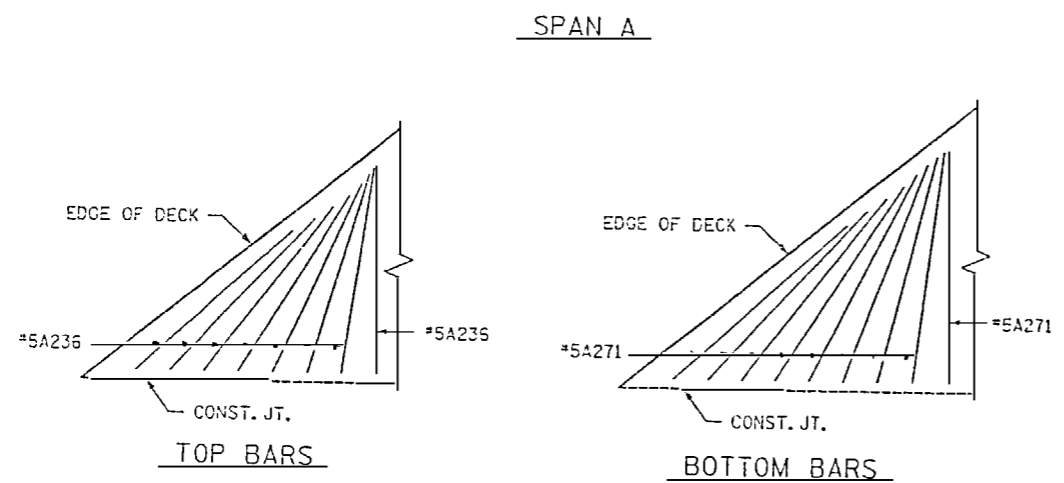
			RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28025		SHEET NO. 52-83 TOTAL SHEETS 48
			DRAWN BY: AJP/TJT CHECKED BY: KGB	DATE: 9-05 DATE: 10-05	

REVISIONS		DATE	BY
NO.	1		
NO.	2		

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- NOTES:**
1. FOR SPACING OF BOTTOM "B" BARS, SEE SHEETS TITLED "TYPICAL SECTION".
 2. FOR TOP "B" BAR REINFORCING LAYOUT, SEE SHEET TITLED "POURING DIAGRAM AND LAP STAGGER DETAILS".
 3. FOR POURING SEQUENCE AND SPLICE LENGTHS, SEE SHEET TITLED "POURING DIAGRAM AND LAP STAGGER DETAILS".
 4. FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE SHEET TITLED "FRAMING PLAN".
 5. FOR SECTION A-A AND SECTION B-B, SEE SHEET TITLED "SUPERSTRUCTURE DETAILS", SHEET 1 OF 2.
 6. "A" BARS TO BE PLACED PERPENDICULAR TO SURVEY -L-.
 7. FOR STAGE I-II DOWEL BAR LAYOUT, SEE SHEET 3 OF 6.
 8. FOR EXPANSION DIAPHRAGM DETAILS, SEE SHEET 5 OF 6.
 9. FOR BENT DIAPHRAGM DETAILS, SEE SHEET 6 OF 6.
 10. FOR DECK DRAIN DETAILS, SEE SHEET TITLE "TYPICAL SECTION STAGE II".



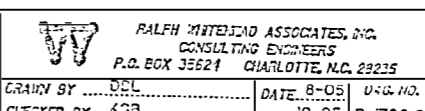
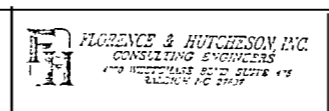
DETAIL "A"
(DISPLAY BARS @ END BENT 1 SHOWN, END BENT 2 DETAILS SIMILAR)

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 1 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

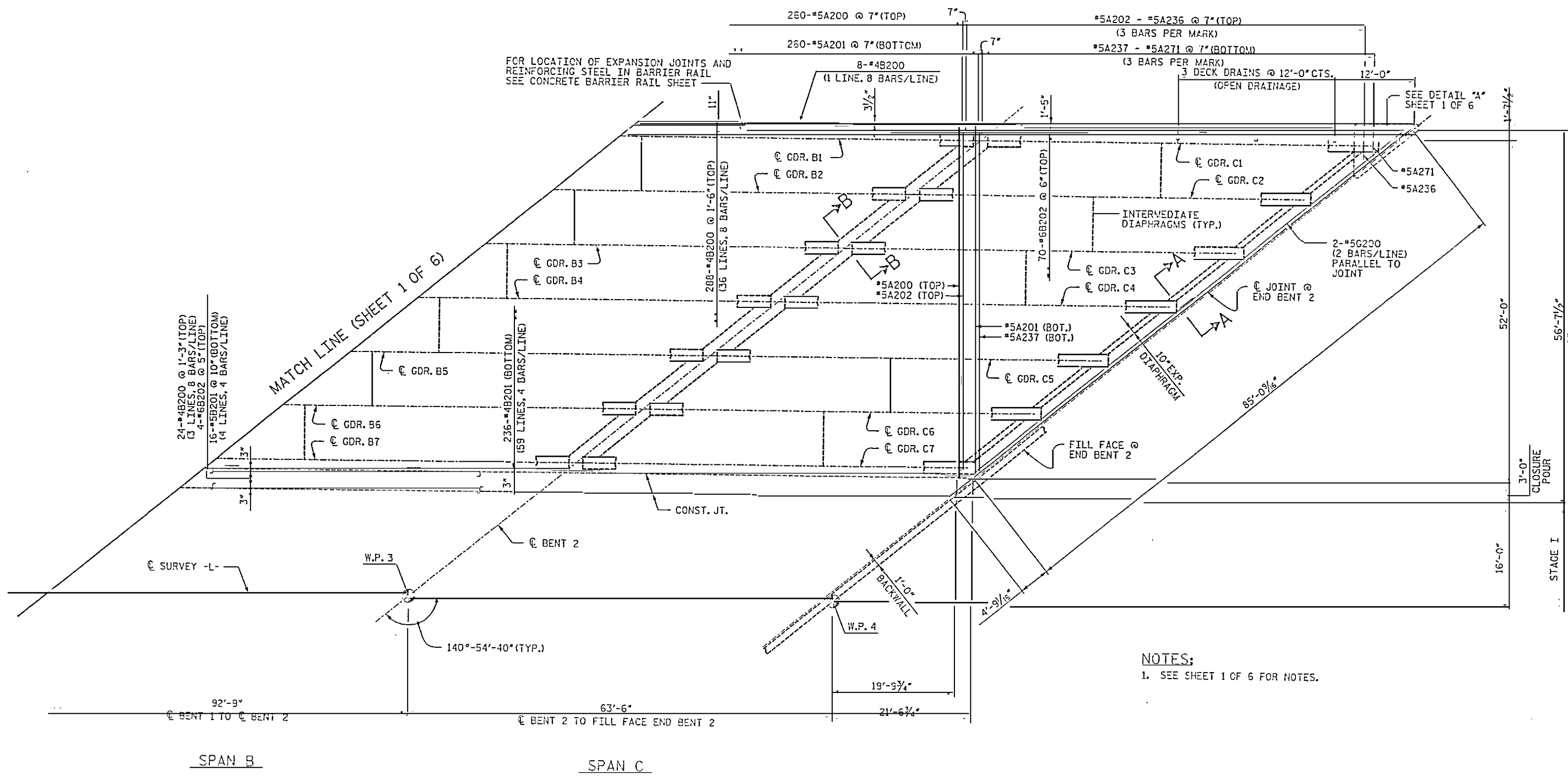
PLAN OF SPAN A & B
 STAGE II



NO.	DATE	BY
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2		

SHEET NO. 2 OF 6
 TOTAL SHEETS 6

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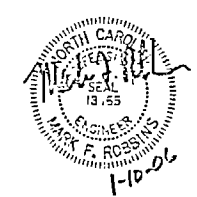
FOR LOCATION OF EXPANSION JOINTS AND REINFORCING STEEL IN BARRIER RAIL SEE CONCRETE BARRIER RAIL SHEET

NOTES:
1. SEE SHEET 1 OF 6 FOR NOTES.

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 2 OF 6

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
PLAN OF SPAN B & C
STAGE II



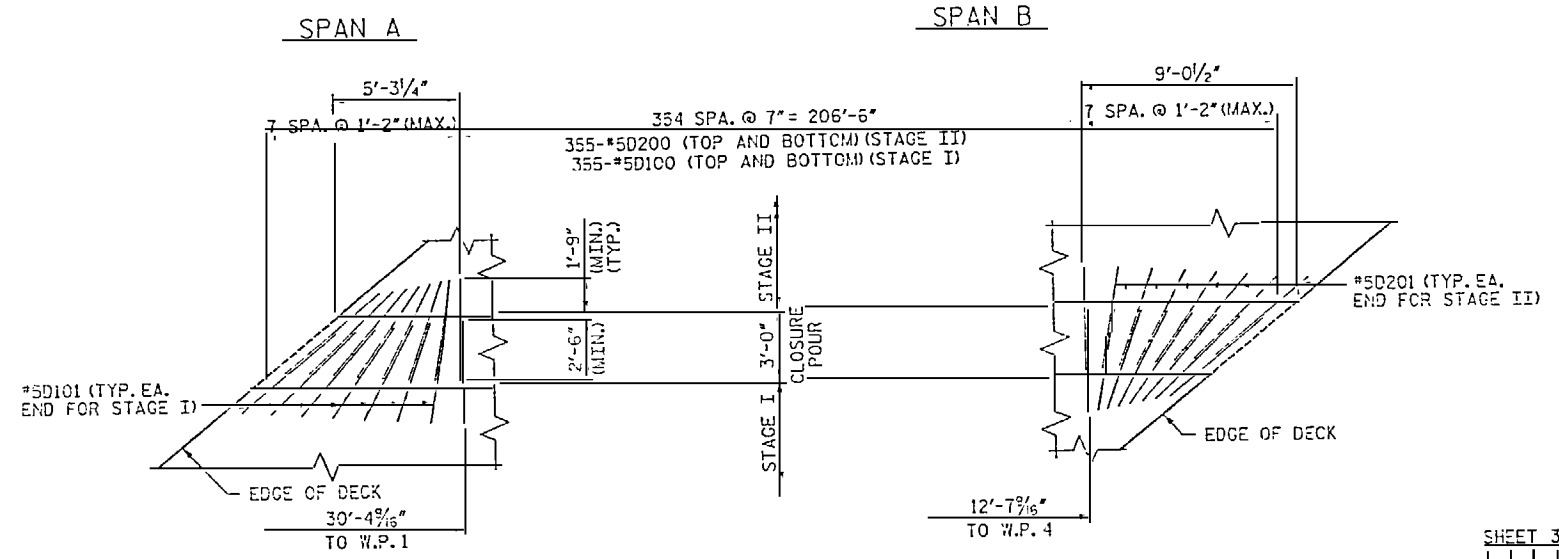
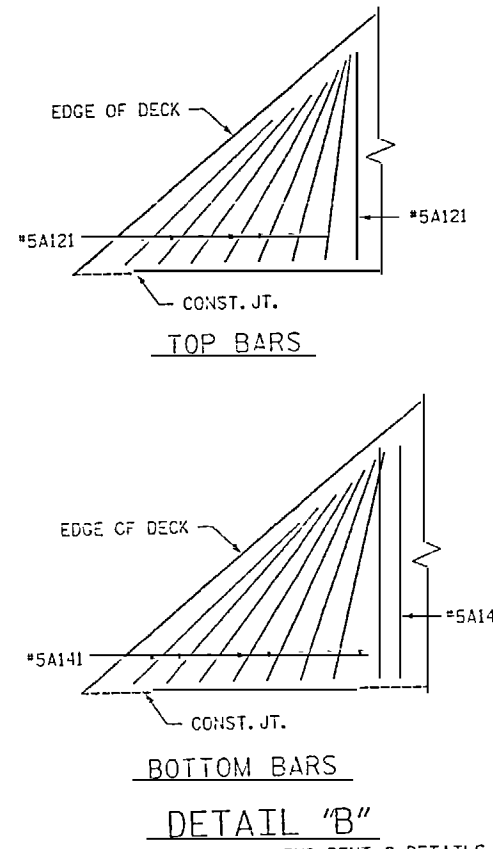
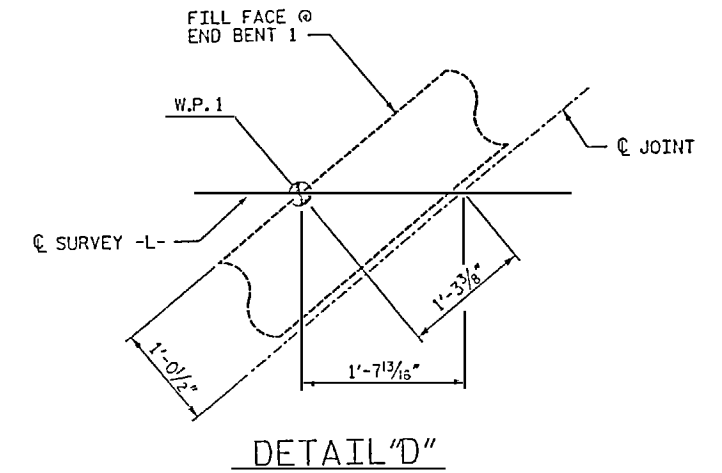
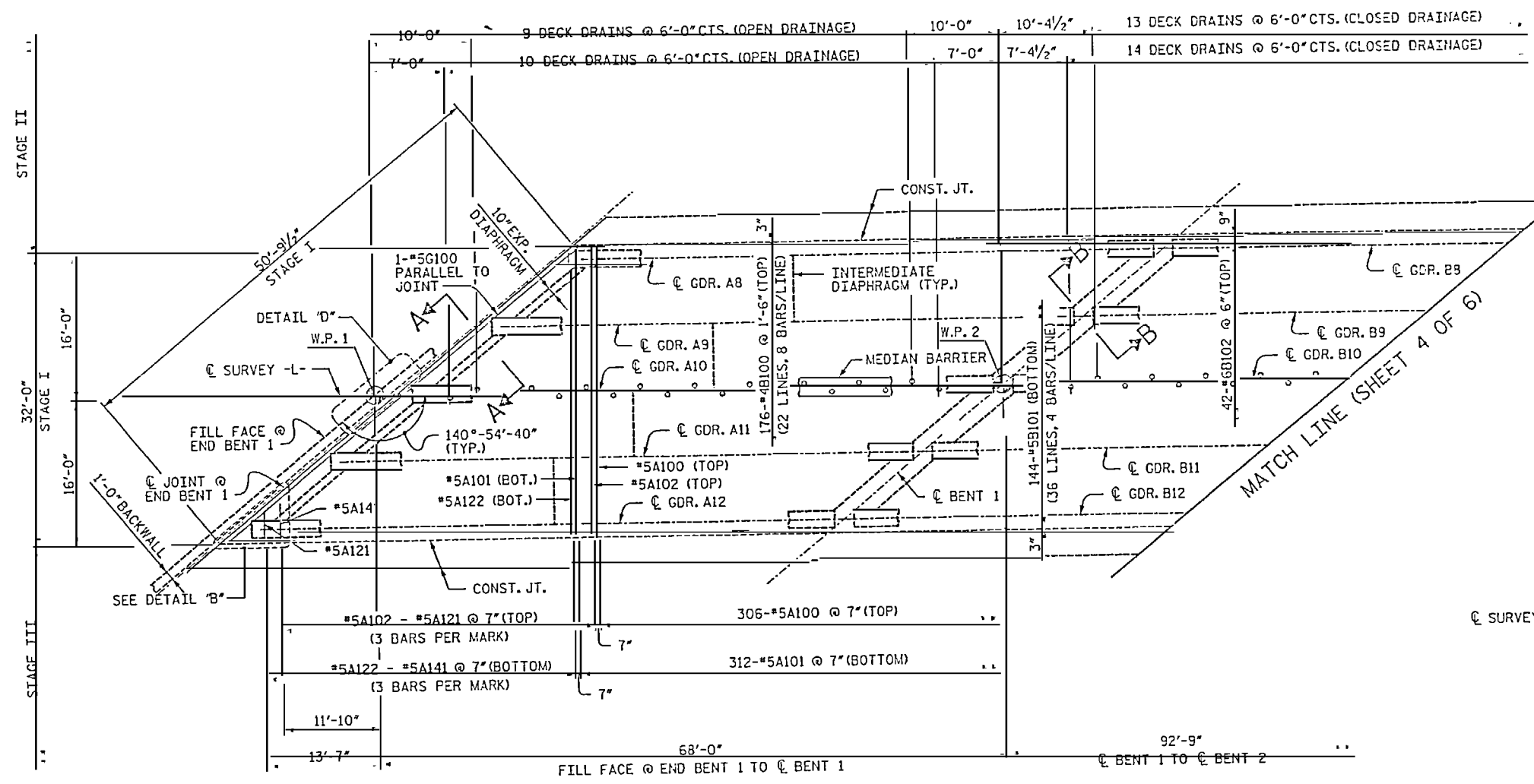
FLORENCE & HUTCHESON, INC.
CONSULTING ENGINEERS
4100 WILSON ROAD SUITE 475
RALEIGH, NC 27617

RALPH WENTHEAD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35624 CHARLOTTE, NC 28235
DRAWN BY DDL DATE 8-05
CHECKED BY KGB DATE 10-05

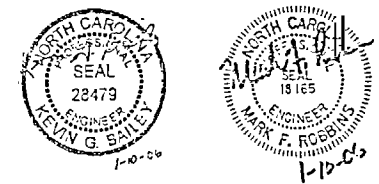
NO.	BY	DATE
1		
2		

SHEET NO. 52-10
TOTAL SHEETS 48

- NOTES:**
1. FOR STAGE I-III DOWEL BARS LAYOUT, SEE SHEET 4 OF 6.
 2. FOR ADDITIONAL NOTES, SEE SHEET 1 OF 6.



DOWEL BAR LAYOUT
 STAGE I-II



PROJECT No. I-4401
BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
PLAN OF SPAN A & B
STAGE I

SHEET 3 OF 6

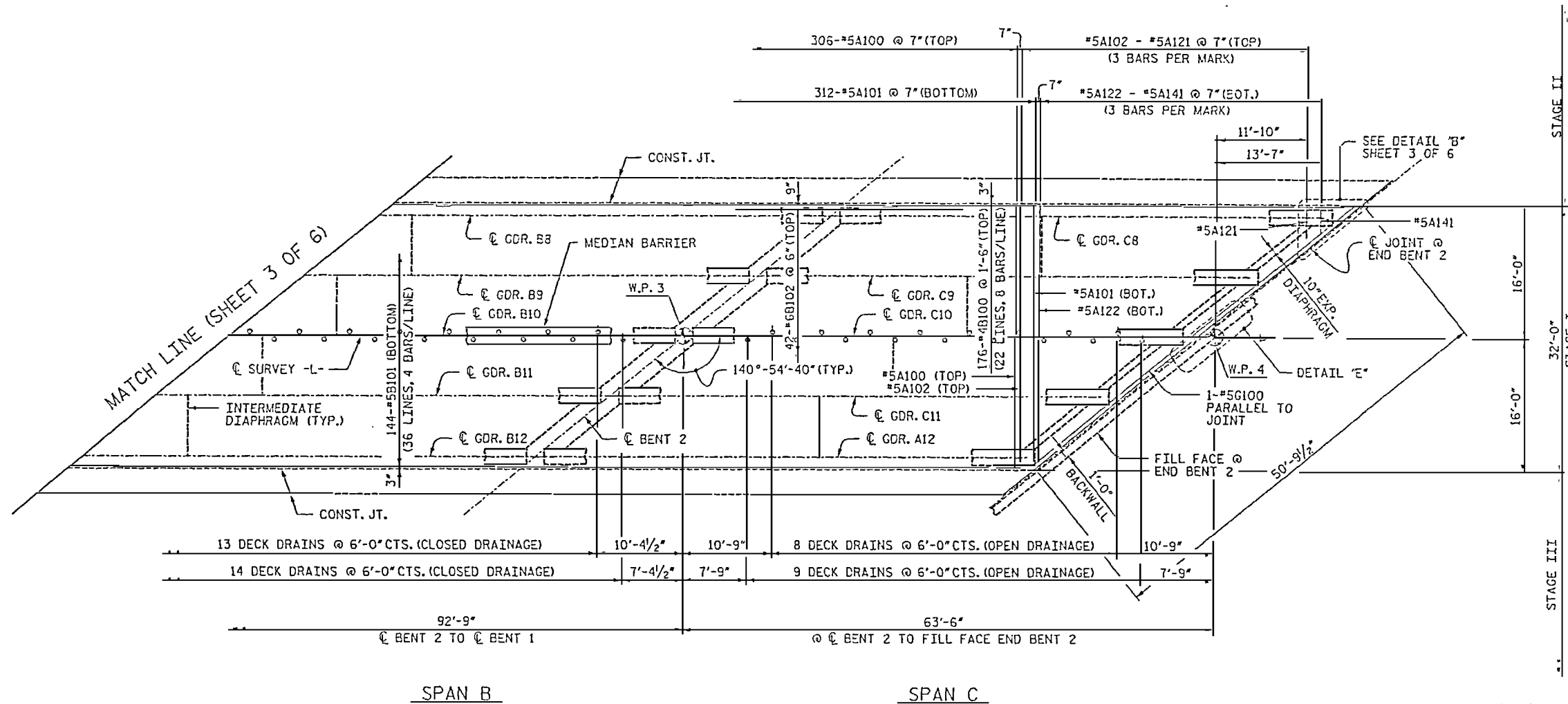
REVISIONS	
NO.	DATE
1	3
2	4

 TMC & MURPHY CONSULTING ENGINEERS 400 WATKINS BLDG. SUITE 615 RALEIGH, NC 27601	 FLORESCU & HUTCHESON, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28235	 RALPH WITTEKAMP ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28235	DRAWN BY: <u>DEL</u> CHECKED BY: <u>KGB</u>	DATE: <u>8-05</u> DATE: <u>12-05</u>	DATE: <u>12-05</u> DATE: <u>D-1786.11</u>	SHEET NO. <u>52-11</u> TOTAL SHEETS <u>33</u>
			NO. <u>1</u> BY <u>DEL</u> DATE <u>8-05</u>	NO. <u>2</u> BY <u>KGB</u> DATE <u>12-05</u>	NO. <u>3</u> BY <u>DEL</u> DATE <u>12-05</u>	NO. <u>4</u> BY <u>DEL</u> DATE <u>12-05</u>

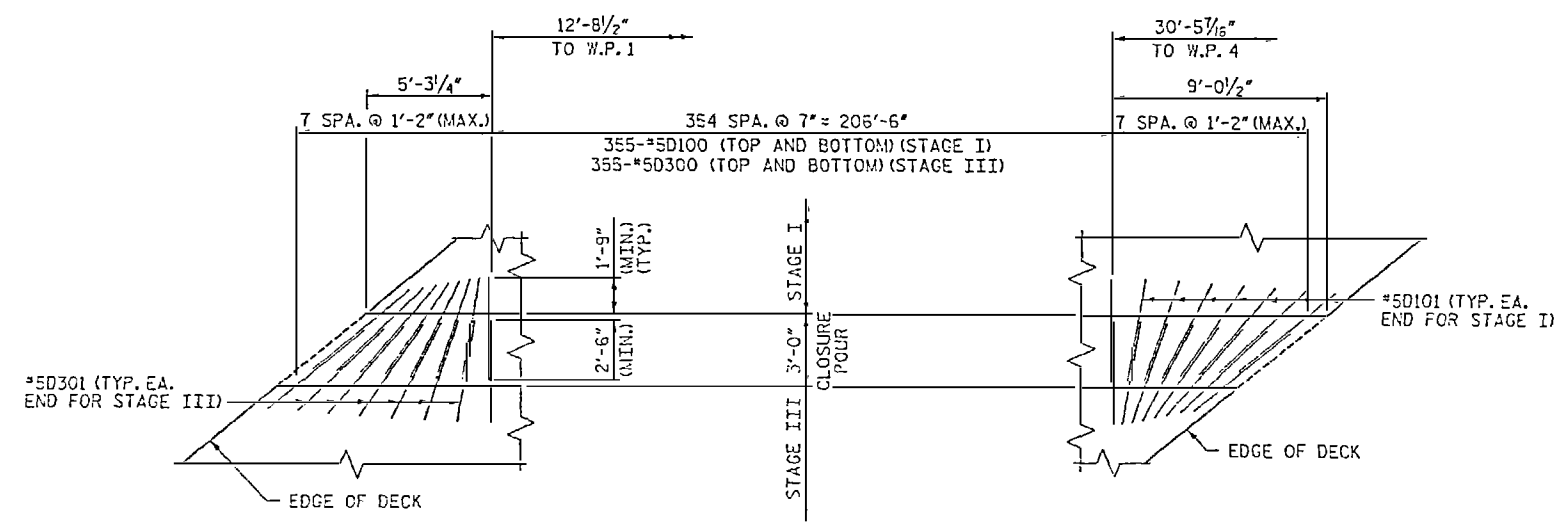
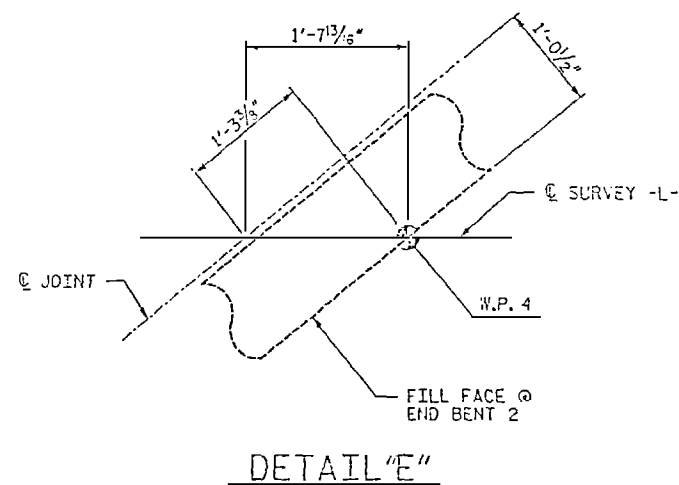
Timothy Townsends 07/07/2006
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(SPRAY BARS @ END BENT 1 SHOWN, END BENT 2 DETAILS SIMILAR)

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NOTES:
 1. SEE SHEET 1 OF 6 FOR NOTES.



DOWEL BAR LAYOUT
STAGE I-III

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

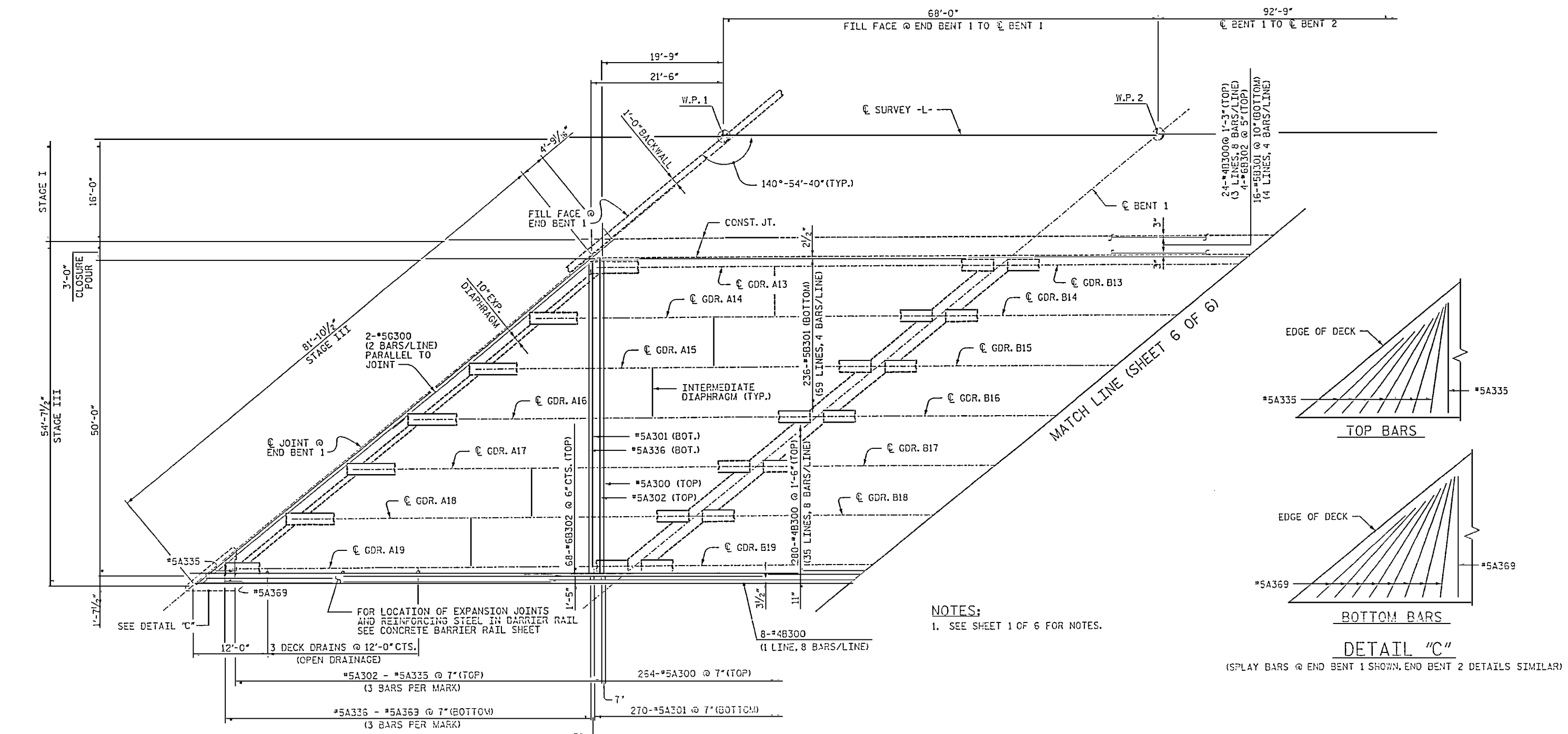
SHEET 4 OF 6

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 PALEIGH
 PLAN OF SPAN B & C
 STAGE I

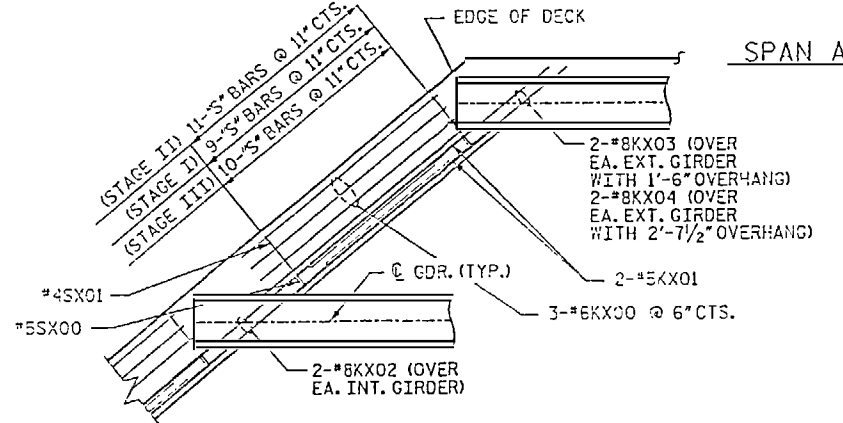
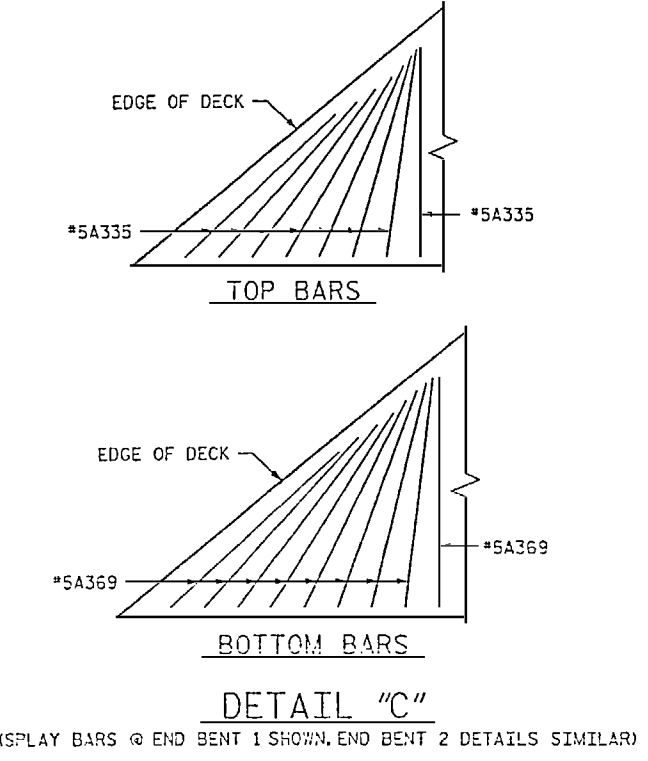


			DRAWN BY: DDL CHECKED BY: KGB	DATE: 8-05 DATE: 12-05	DWG. NO.: D-178612
			REVISIONS NO. BY DATE 1 1 2		
			SHEET NO. 52-12 TOTAL SHEETS 43		

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NOTES:
 1. SEE SHEET 1 OF 6 FOR NOTES.



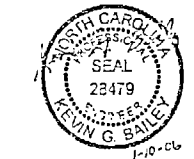
EXPANSION DIAPHRAGM DETAIL

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 5 OF 6

NO.	BY	DATE
1		
2		

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 PLAN OF SPAN A & B
 STAGE III



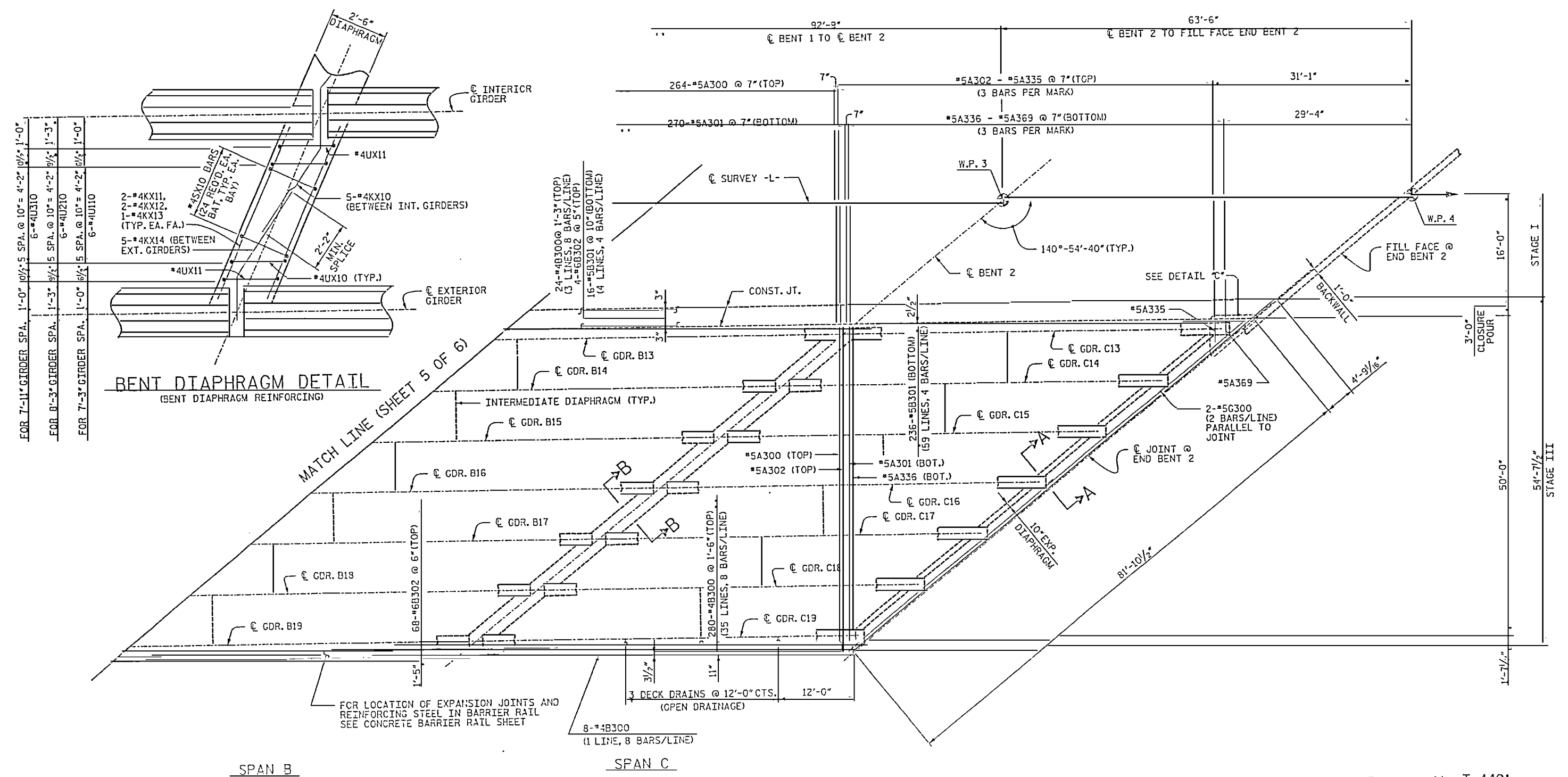
FLORENCE & HUTCHISON INC.
 CONSULTING ENGINEERS
 400 WESTERN AVENUE, SUITE 400
 RALEIGH, NC 27601

RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28235

DRAWN BY: DDL
 CHECKED BY: KGB
 DATE: 8-05
 DATE: 12-05

SHEET NO. 52-13
 TOTAL SHEETS 45

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NOTES:
 1. FOR STAGE I-III DOWEL BAR LAYOUT, SEE SHEET 4 OF 6.
 2. FOR ADDITIONAL NOTES, SEE SHEET 1 OF 6.

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

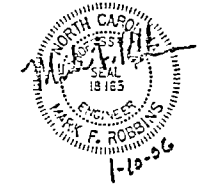
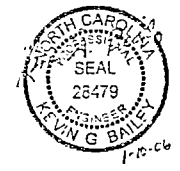
SHEET 6 OF 5

REVISIONS		DATE	BY	NO.

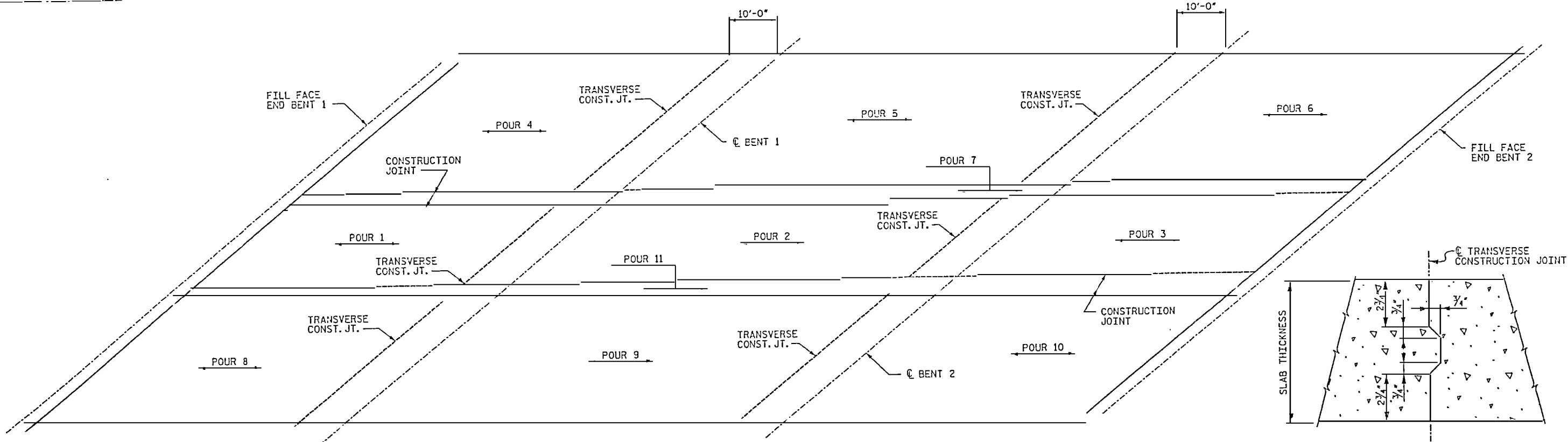
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

PLAN OF SPAN B & C
 STAGE III

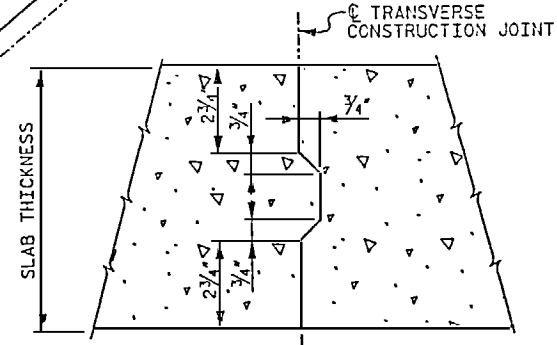
SHEET NO.	52-14
TOTAL SHEETS	48



			RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28235	DRAWN BY: DDL CHECKED BY: KGB	DATE: 8-05 DATE: 12-05	DWG. NO.: D-1766.14
			SHEET NO.: 52-14 TOTAL SHEETS: 48			

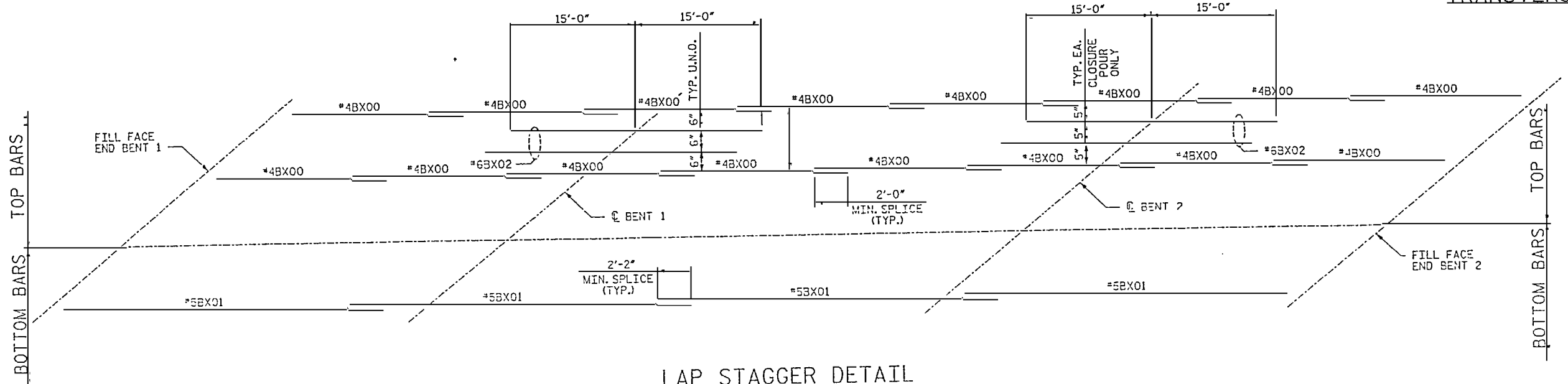


POURING DIAGRAM



NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THROUGH JOINT.

TRANSVERSE CONSTRUCTION JOINT IN DECK SLAB



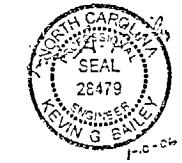
LAP STAGGER DETAIL

FOR BAR MARKS, SEE SHEETS TITLED "TYPICAL SECTION" AND "PLAN OF SPAN".

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

POURING DIAGRAM
 AND LAP STAGGER DETAILS



REVISIONS	
NO.	DATE
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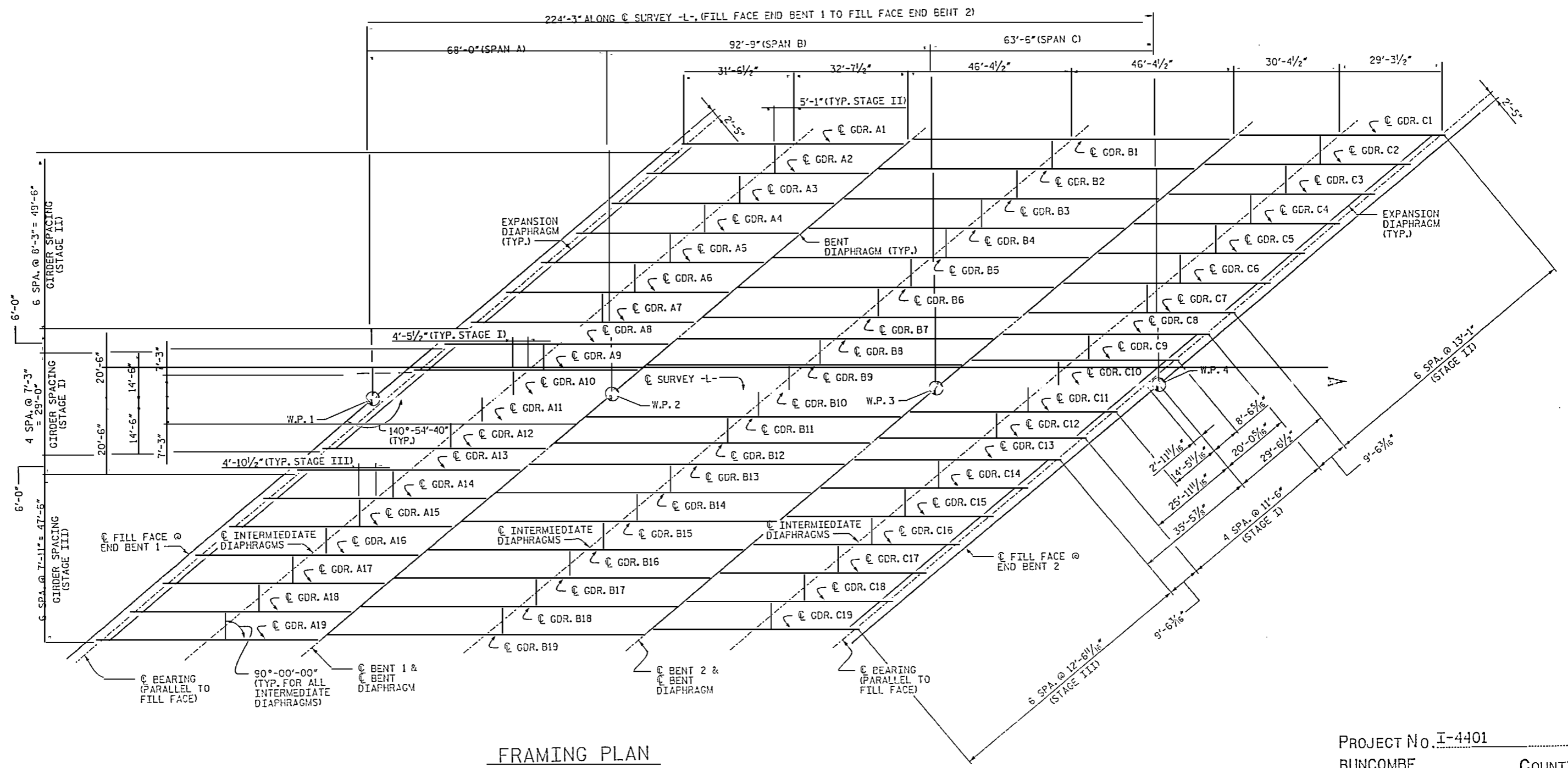


FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 402 WESTCHASE BLVD. SUITE 175
 RALEIGH, NC 27607

RALPH WATKINS ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHAPLOTTE, N.C. 27225
 DRAWN BY TJT DATE 09-05
 CHECKED BY KGB DATE 10-05

SHEET NO. S2-15
 TOTAL SHEETS 48

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 11/02/05 11:05 AM
 timothy.townsend 09/06/2006



FRAMING PLAN

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

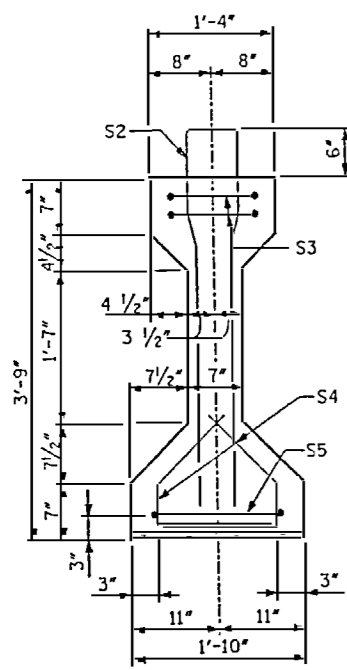
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 PALEIGH

FRAMING PLAN

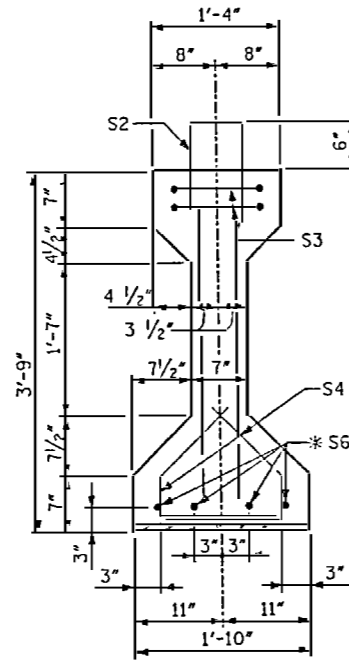


 TNLCR & INLRPHY	 FILCRENS & HUTCHESON, INC. CONSULTING ENGINEERS 400 WESTGATE SUITE 410 WASHINGTON, NC 27683	 RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35524 CHARLOTTE, N.C. 28225	DRAWN BY: T.J.T. CHECKED BY: KGB	DATE: 9-05 DATE: 10-05	PROJ. NO.: C1785.5
			NO. BY: 1 NO. BY: 2	REVISIONS:	SHEET NO. 52-15 TOTAL SHEETS 43

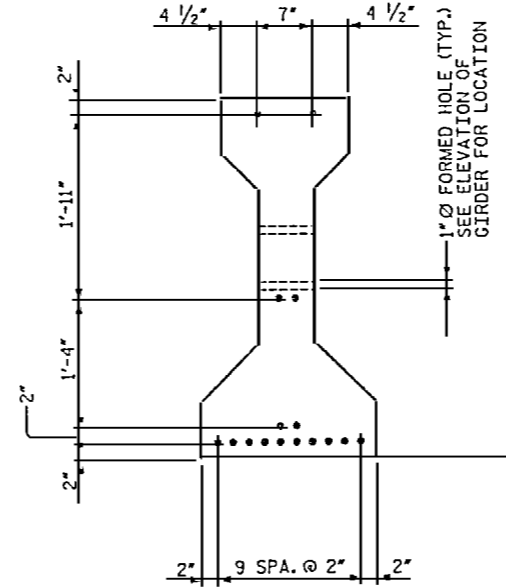
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 tmc:hty.townsend 01/10/2006



SECTION A-A



SECTION B-B



0.6" Ø LOW RELAXATION STRAND LAYOUT

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6400 PSI.

DEPENDENT ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

0.6" Ø L. R. GRADE 270 STRANDS

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,590	43,943

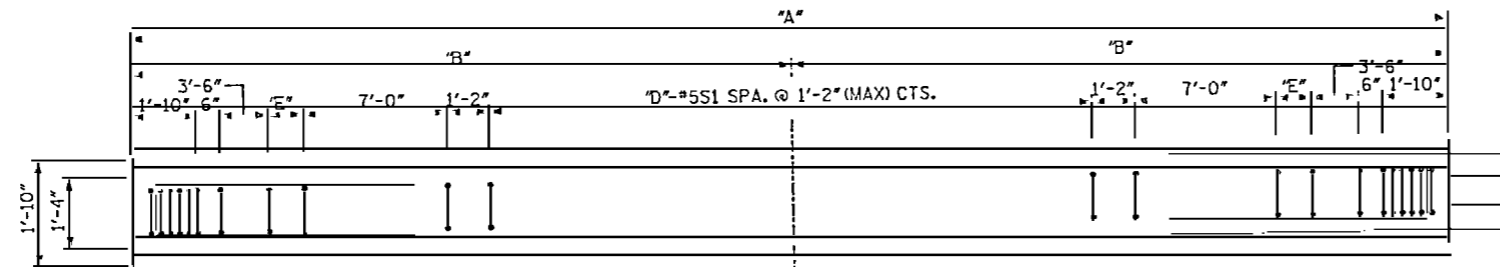
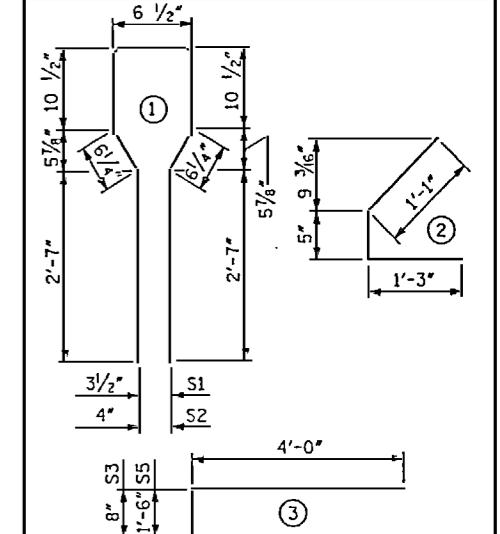
REINFORCING STEEL FOR ONE GIRDER

SPAN	BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
SPAN A	S1	66	#5	(1)	8'-6"	585
	S1	62	#5	(1)	8'-6"	550
	S2	12	#5	(1)	8'-6"	153
SPAN C	S3	4	#4	(3)	8'-8"	23
	S4	88	#4	(2)	2'-9"	161
	S4	88	#4	(2)	2'-9"	161
	S5	1	#4	(3)	9'-6"	6
	*S6	4	#5	STR.	3'-8"	15

*NOTE: S6 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

BAR TYPES

ALL BAR DIMENSIONS ARE OUT-TO-OUT.



PLAN OF GIRDER

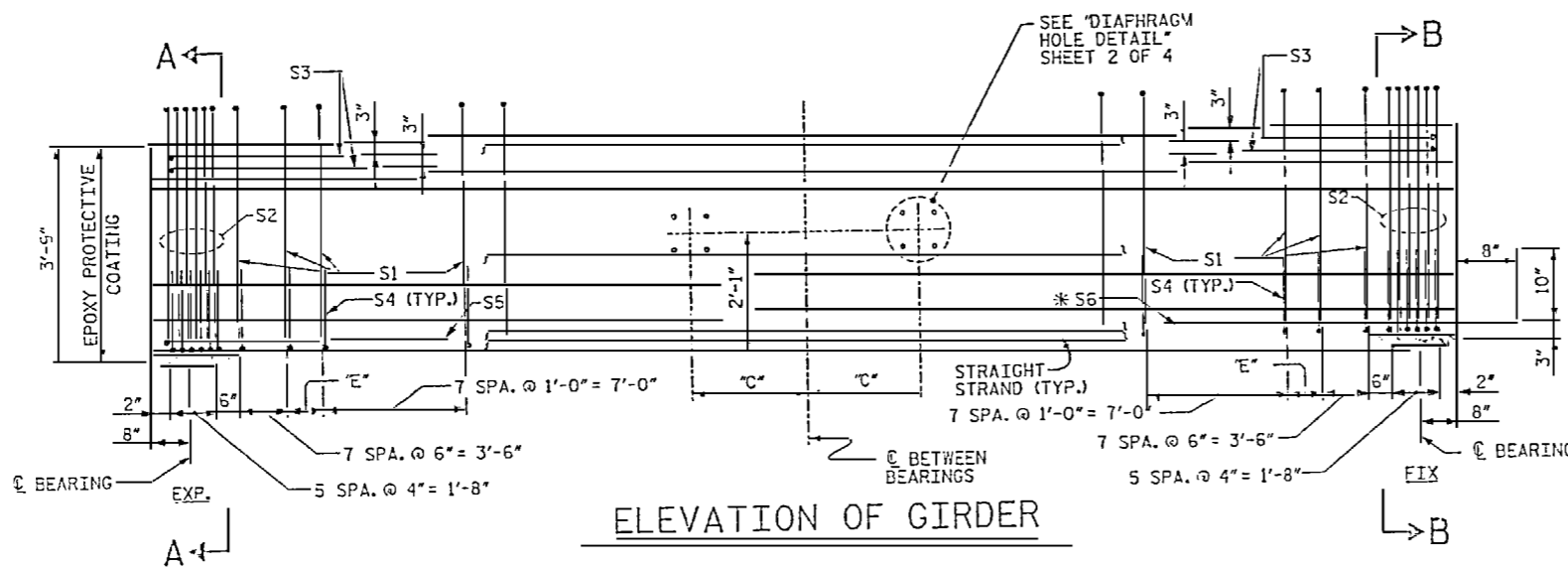
GIRDER DIMENSIONS			
DIMENSION	GIRDER	SPAN A	SPAN C
"A"	1-19	64'-5"	59'-11"
"B"	1-19	32'-2 1/2"	29'-11 1/2"
"C"	1-7	5'-1"	5'-1"
	8-12	4'-5 1/2"	4'-5 1/2"
"D"	13-19	4'-10 1/2"	4'-10 1/2"
	1-19	34	30
"E"	1-19	8 1/2"	9 1/2"

QUANTITIES FOR ONE GIRDER

REINFORCING STEEL	8,000 PSI CONCRETE		0.6" Ø L.R. STRANDS
	LB.	C.Y.	No.
SPAN A	943	9.3	16
SPAN C	908	8.6	16

GIRDERS REQUIRED

	NUMBER	LENGTH	TOTAL LENGTH
SPAN A	19	64'-5"	1,223'-11"
SPAN C	19	59'-11"	1,138'-5"



ELEVATION OF GIRDER

NOTES:

- FABRICATOR SHALL LAYOUT 1" HOLES AND ADJUST #5S1 SPACING TO PROVIDE 2" MINIMUM CLEAR TO HOLE. ADJUSTMENT SHALL NOT EXCEED SPACING SHOWN.
- USE 1" Ø PVC PIPE TO FORM HOLES FOR DIAPHRAGM BOLTS. PVC PIPE TO REMAIN IN PLACE.



PROJECT No. I-4401

BUNCOMBE COUNTY

STATION: POT 147+53.94 -L-

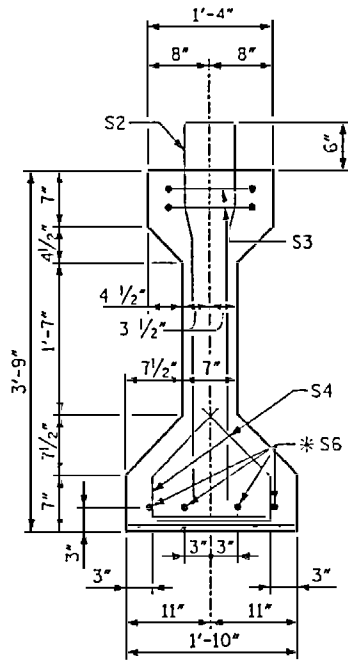
POT 5+03.07 -RR-

SHEET 1 OF 4

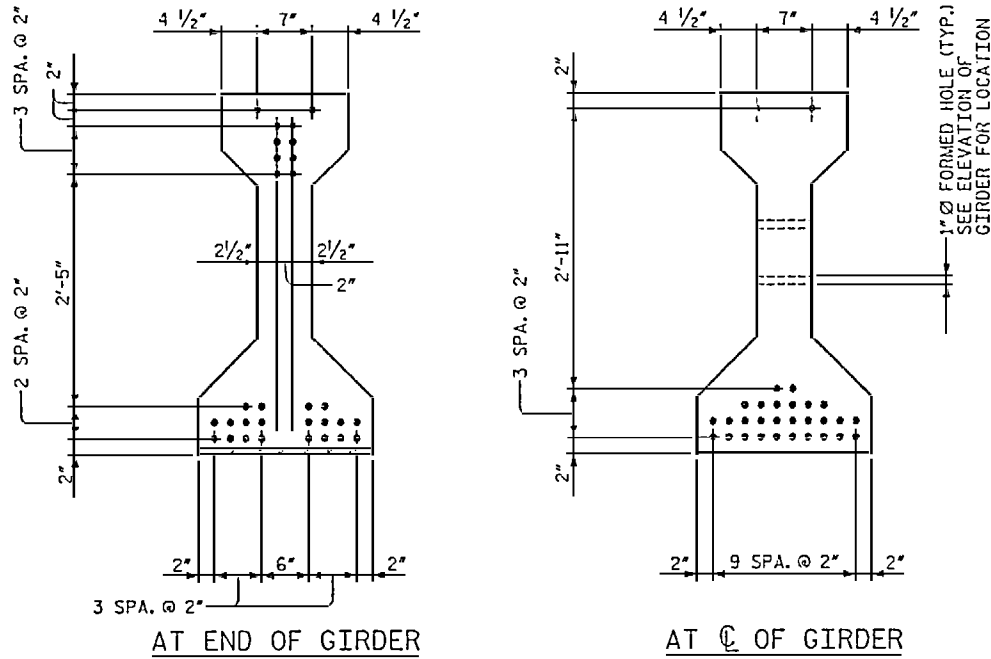
REVISIONS	NO.	DATE	BY
	1		
	2		

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
AASHTO TYPE III
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
SPANS A & C

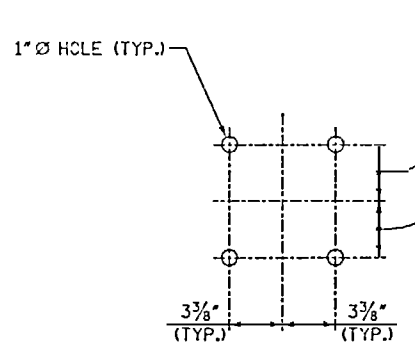
			DRAWN BY: T.J.T. CHECKED BY: M.F.R.	DATE: 7-05 DATE: 8-05	D.P.N. NO.: D-1786.17	SHEET NO.: S2-17
			RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 36624 CHARLOTTE, N.C. 28215			TOTAL SHEETS: 43



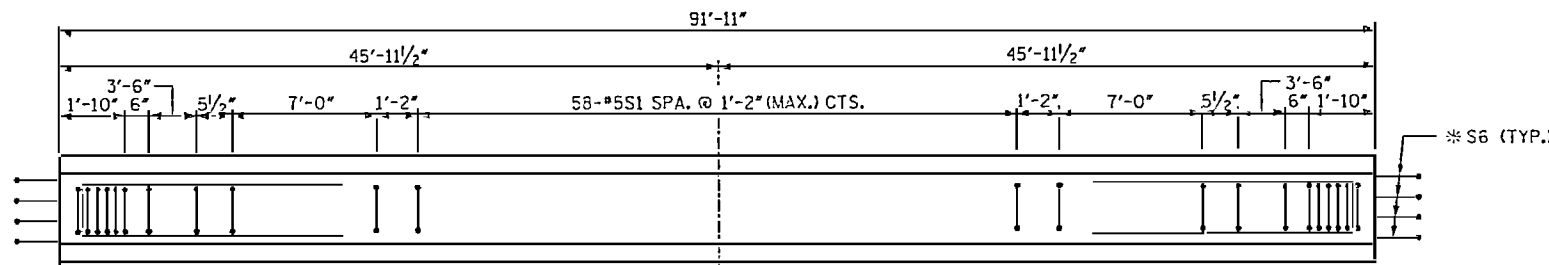
SECTION A-A



AT END OF GIRDER
AT C. OF GIRDER
0.6" Ø LOW RELAXATION STRAND LAYOUT

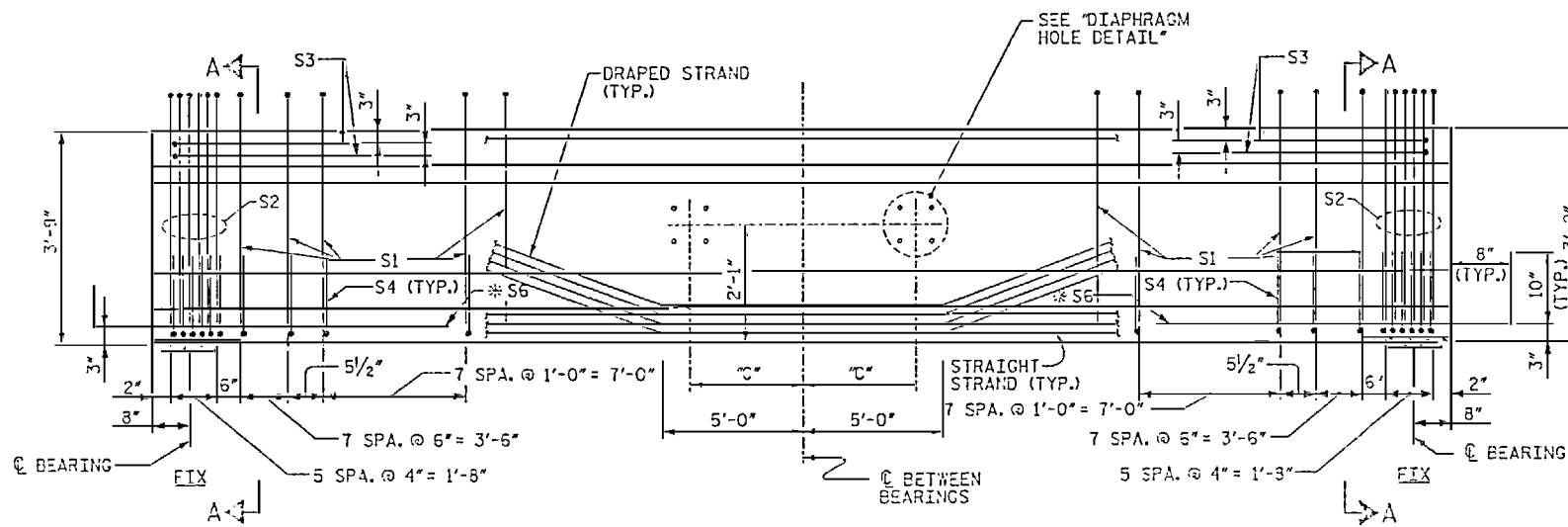


DIAPHRAGM HOLE DETAIL



PLAN OF GIRDER

DIMENSION "C"	
GDR. 1-7	5'-1"
GDR. 8-12	4'-5 1/2"
GDR. 13-19	4'-10 1/2"



ELEVATION OF GIRDER

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6400 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

0.6" Ø L. R. GRADE 270 STRANDS

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,590	43,943

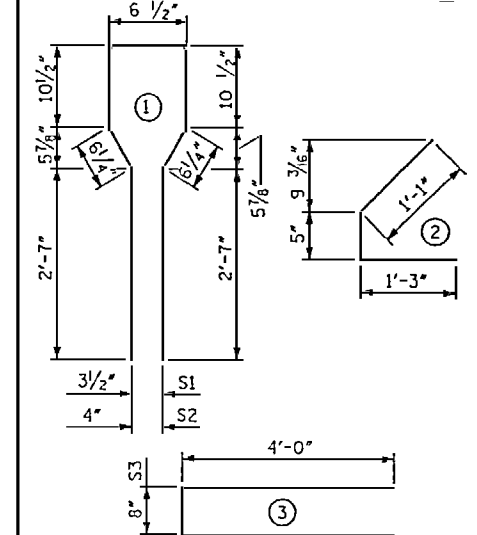
REINFORCING STEEL FOR ONE GIRDER

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	90	#5	(1)	8'-6"	799
S2	12	#6	(1)	8'-6"	153
S3	4	#4	(3)	8'-8"	23
S4	88	#4	(2)	2'-9"	162
S6	8	#5	STR.	3'-8"	31

* NOTE: S6 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

BAR TYPES

ALL BAR DIMENSIONS ARE OUT-TO-OUT.



QUANTITIES FOR ONE GIRDER

REINFORCING STEEL LB.	8,000 PSI CONCRETE C.Y.	0.6" Ø L.R. STRANDS No.
1,167	13.2	30

GIRDERS REQUIRED

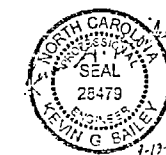
NUMBER	LENGTH	TOTAL LENGTH
19	91'-11"	1,746'-5"

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

NOTES:

1. FABRICATOR SHALL LAYOUT 1" Ø HOLES AND ADJUST #5S1 SPACING TO PROVIDE 2" MINIMUM CLEAR TO HOLE. ADJUSTMENT SHALL NOT EXCEED SPACING SHOWN.

2. USE 1" Ø PVC PIPE TO FORM HOLES FOR DIAPHRAGM BOLTS. PVC PIPE TO REMAIN IN PLACE.



DRAWN BY: TJT DATE: 7-05
 CHECKED BY: MFR DATE: 3-05

RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35024 CHARLOTTE, N.C. 28225

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

AASHTO TYPE III
 PRESTRESSED CONCRETE GIRDER
 CONTINUOUS FOR LIVE LOAD
 SPAN B

SHEET 2 OF 4
 REVISIONS: NO. DATE BY
 1 7 1
 2 1 1

SHEET NO. 52-18
 TOTAL SHEETS 48

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TIE ROD ASSEMBLY SHALL BE AASHTO M270 GRADE 36 STRUCTURAL STEEL.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW. FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. BEVEL EDGES OF PLATE "B-1" TO GIVE CLOSE FIT BUT NOT TIGHT FIT TO STEEL CASTING FORM.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2' BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

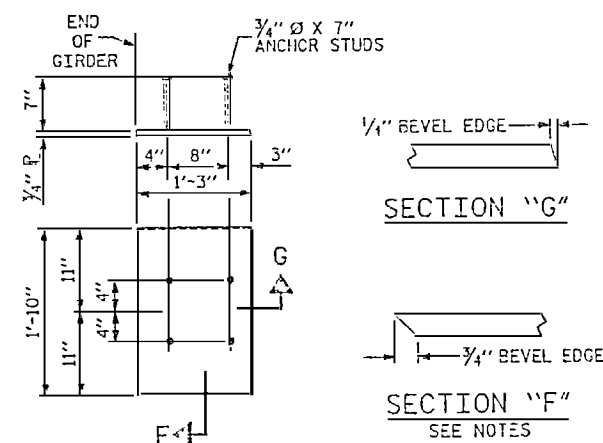
WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 1/2" OF THE THEORETICAL LOCATION SHOWN.

FOR VERTICAL CRACKS IN PRESTRESSED CONCRETE GIRDERS PRIOR TO DETENSIONING, SEE SPECIAL PROVISIONS.

FOR PRESTRESSED CONCRETE MEMBERS, SEE SPECIAL PROVISIONS.

SPAN A CAMBER AND DEFLECTIONS

	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	
GIRDER 1	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.011	-0.022	-0.030	-0.035	-0.037	-0.035	-0.030	-0.021	-0.011	0.000
	FINAL CAMBER (IN.)	0"	3/16"	5/16"	3/8"	7/16"	7/16"	7/16"	3/8"	5/16"	3/16"	0"
GIRDERS 2-6	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.014	-0.028	-0.039	-0.046	-0.048	-0.046	-0.038	-0.028	-0.014	0.000
	FINAL CAMBER (IN.)	0"	3/16"	1/4"	5/16"	5/16"	5/16"	5/16"	5/16"	1/4"	3/16"	0"
GIRDER 7	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.009	-0.019	-0.026	-0.030	-0.032	-0.030	-0.026	-0.019	-0.009	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	1/2"	1/2"	1/2"	3/8"	3/8"	1/4"	0"
GIRDERS 8 & 12	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.008	-0.016	-0.023	-0.027	-0.028	-0.027	-0.023	-0.016	-0.008	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	5/16"	5/16"	5/16"	1/2"	3/8"	1/4"	0"
GIRDERS 9-11	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.012	-0.024	-0.033	-0.039	-0.041	-0.039	-0.033	-0.024	-0.012	0.000
	FINAL CAMBER (IN.)	0"	3/16"	5/16"	3/8"	3/8"	3/8"	3/8"	3/8"	5/16"	3/16"	0"
GIRDER 13	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.009	-0.017	-0.024	-0.028	-0.030	-0.028	-0.024	-0.017	-0.008	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	1/2"	1/2"	1/2"	1/2"	3/8"	1/4"	0"
GIRDERS 14-18	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.013	-0.026	-0.036	-0.043	-0.045	-0.043	-0.036	-0.026	-0.013	0.000
	FINAL CAMBER (IN.)	0"	3/16"	5/16"	5/16"	3/8"	3/8"	3/8"	5/16"	5/16"	3/16"	0"
GIRDER 19	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.029	0.050	0.064	0.071	0.074	0.071	0.064	0.050	0.029	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.010	-0.021	-0.029	-0.034	-0.035	-0.034	-0.028	-0.020	-0.010	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	7/16"	7/16"	7/16"	7/16"	7/16"	3/8"	1/4"	0"



EMBEDDED PLATE "B-1" DETAILS

TWO EMBEDDED PLATES "B-1" ARE REQUIRED FOR EACH GIRDER.

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 3 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 PRESTRESSED CONCRETE GIRDER
 CONTINUOUS FOR LIVE LOAD
 DETAILS & CAMBER



	FLORENCE & HUTCHESON, INC. CONSULTING ENGINEERS 420 WESTCHASE BLVD, SUITE 415 RALEIGH, NC 27607	RALPH HATHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35824 CHAPLOTTE, N.C. 28225	DRAWN BY T.J.T.	DATE 7-05	DRG. NO.
			CHECKED BY MFR	DATE 8-05	D-1705.19
			NO. 1	DATE	BY
			NO. 2	DATE	BY
			NO. 3	DATE	BY
			NO. 4	DATE	BY
			NO. 5	DATE	BY
			NO. 6	DATE	BY
			NO. 7	DATE	BY
			NO. 8	DATE	BY
			NO. 9	DATE	BY
			NO. 10	DATE	BY

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SPAN B CAMBER AND DEFLECTIONS

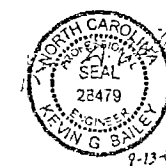
	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	
GIRDER 1	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.046	-0.092	-0.127	-0.150	-0.157	-0.150	-0.127	-0.092	-0.046	0.000
	FINAL CAMBER (IN.)	0"	5/8"	1/16"	1 3/8"	1 1/16"	1 5/8"	1 1/16"	1 3/8"	1 1/16"	5/8"	0"
GIRDERS 2-6	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.059	-0.117	-0.163	-0.192	-0.202	-0.192	-0.163	-0.117	-0.059	0.000
	FINAL CAMBER (IN.)	0"	7/16"	3/4"	1 5/16"	1 1/16"	1 1/16"	1 1/16"	1 5/16"	3/4"	7/16"	0"
GIRDER 7	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.040	-0.078	-0.108	-0.128	-0.134	-0.128	-0.108	-0.078	-0.040	0.000
	FINAL CAMBER (IN.)	0"	1/16"	1 3/16"	1 1/16"	1 1 3/16"	1 7/8"	1 1 3/16"	1 3/16"	1 3/16"	1 1/16"	0"
GIRDERS 8 & 12	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.035	-0.069	-0.096	-0.113	-0.118	-0.113	-0.096	-0.069	-0.035	0.000
	FINAL CAMBER (IN.)	0"	3/4"	1 5/16"	1 3/4"	2"	2 1/16"	2"	1 3/4"	1 5/16"	3/4"	0"
GIRDERS 9-11	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.051	-0.100	-0.139	-0.164	-0.172	-0.164	-0.139	-0.100	-0.051	0.000
	FINAL CAMBER (IN.)	0"	5/16"	1 5/16"	1 3/16"	1 3/8"	1 7/16"	1 3/8"	1 3/16"	1 5/16"	5/16"	0"
GIRDER 13	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.037	-0.073	-0.101	-0.119	-0.124	-0.119	-0.101	-0.073	-0.037	0.000
	FINAL CAMBER (IN.)	0"	3/4"	1 1/4"	1 1 1/16"	1 5/16"	2"	1 5/16"	1 1 1/16"	1 1/4"	3/4"	0"
GIRDERS 14-18	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.055	-0.109	-0.151	-0.178	-0.188	-0.178	-0.151	-0.109	-0.055	0.000
	FINAL CAMBER (IN.)	0"	1/2"	1 3/16"	1 1/16"	1 3/16"	1 1/4"	1 3/16"	1 1/16"	1 3/16"	1/2"	0"
GIRDER 19	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.098	0.179	0.240	0.279	0.293	0.279	0.240	0.179	0.098	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.044	-0.087	-0.121	-0.142	-0.149	-0.142	-0.121	-0.087	-0.044	0.000
	FINAL CAMBER (IN.)	0"	5/8"	1 1/8"	1 1/16"	1 5/8"	1 1 1/16"	1 5/8"	1 1/16"	1 1/8"	5/8"	0"

SPAN C CAMBER AND DEFLECTIONS

	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	
GIRDER 1	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.003	-0.016	-0.022	-0.026	-0.028	-0.027	-0.023	-0.016	-0.003	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	7/16"	1/2"	1/2"	1/2"	7/16"	3/8"	1/4"	0"
GIRDERS 2-6	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.010	-0.020	-0.029	-0.034	-0.036	-0.034	-0.029	-0.021	-0.010	0.000
	FINAL CAMBER (IN.)	0"	3/16"	5/16"	3/8"	7/16"	7/16"	3/8"	3/8"	5/16"	3/16"	0"
GIRDER 7	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.007	-0.014	-0.019	-0.023	-0.024	-0.023	-0.019	-0.014	-0.007	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	5/8"	5/8"	5/8"	1/2"	3/8"	1/4"	0"
GIRDERS 8 & 12	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.006	-0.012	-0.017	-0.020	-0.021	-0.020	-0.017	-0.012	-0.006	0.000
	FINAL CAMBER (IN.)	0"	1/4"	7/16"	1/2"	5/8"	5/8"	5/8"	1/2"	7/16"	1/4"	0"
GIRDERS 9-11	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.009	-0.018	-0.025	-0.029	-0.031	-0.029	-0.025	-0.018	-0.009	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	7/16"	7/16"	1/2"	7/16"	7/16"	3/8"	1/4"	0"
GIRDER 13	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.006	-0.013	-0.018	-0.021	-0.022	-0.021	-0.018	-0.013	-0.006	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	5/8"	5/8"	5/8"	1/2"	3/8"	1/4"	0"
GIRDERS 14-18	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.010	-0.019	-0.027	-0.032	-0.034	-0.032	-0.027	-0.019	-0.010	0.000
	FINAL CAMBER (IN.)	0"	3/16"	5/16"	3/8"	7/16"	7/16"	7/16"	3/8"	5/16"	3/16"	0"
GIRDER 19	CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.027	0.047	0.060	0.068	0.070	0.068	0.060	0.047	0.027	0.000
	DEFLECTION DUE TO SUPERIMPOSED D.L. (FT.)	0.000	-0.007	-0.015	-0.021	-0.025	-0.027	-0.025	-0.021	-0.015	-0.007	0.000
	FINAL CAMBER (IN.)	0"	1/4"	3/8"	1/2"	1/2"	1/2"	1/2"	1/2"	3/8"	1/4"	0"

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 4 OF 4



FLORENCIA & HUTCHERSON INC.
CONSULTING ENGINEERS
2510 WESTINGHOUSE AVENUE
CHARLOTTE, NC 28205



RALPH W. HEATH ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35624 CHARLOTTE, NC 28235

REVISIONS	NO.	BY	DATE
	1		
	2		
	3		

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
PRESTRESSED CONCRETE GIRDER
CONTINUOUS FOR LIVE LOAD
CAMBER

SHEET NO. 52-20
TOTAL SHEETS 45

NOTES

FOR ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURR WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1765.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

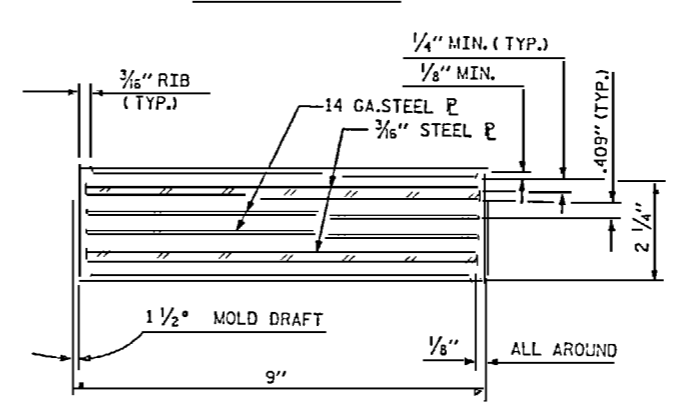
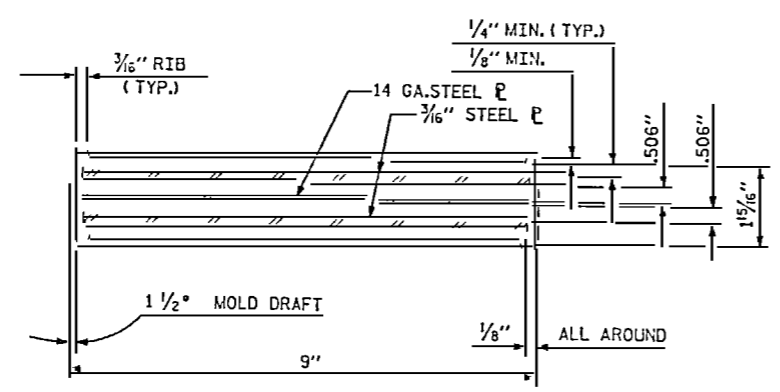
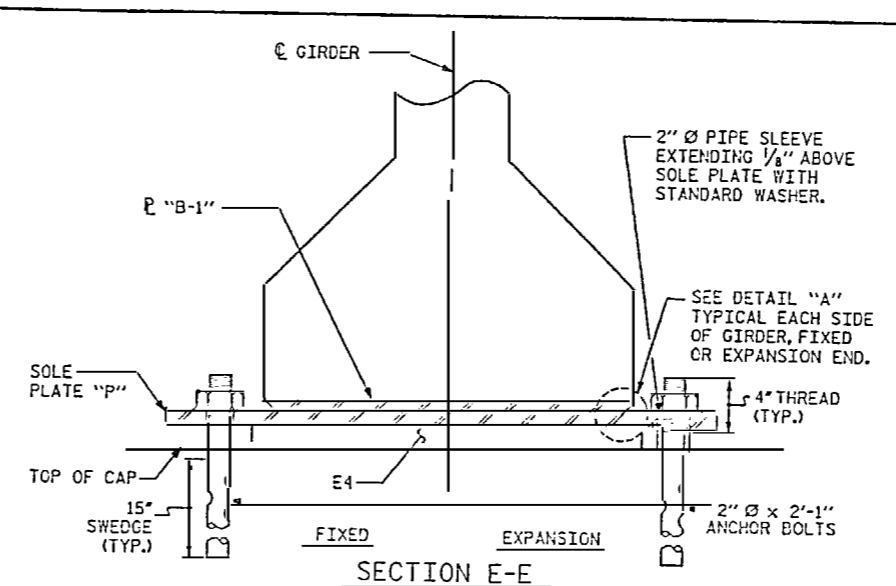
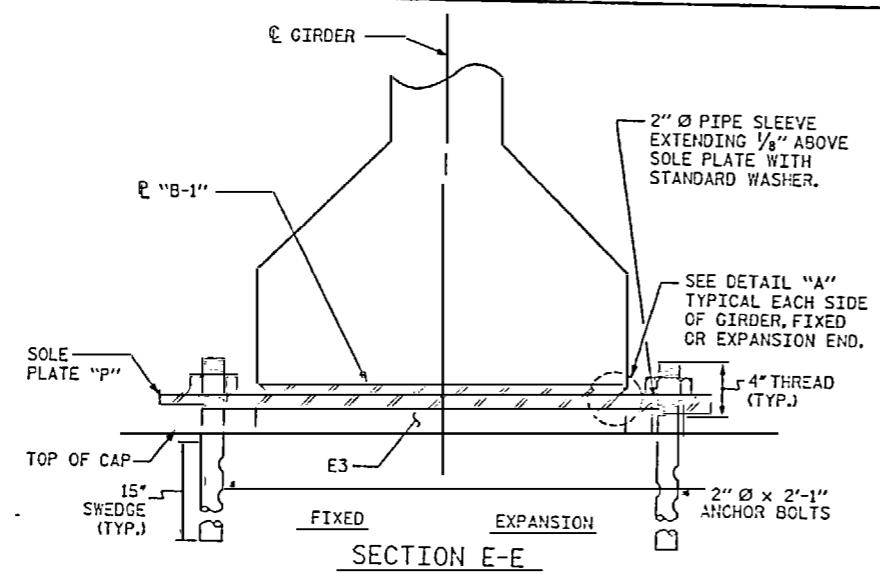
PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

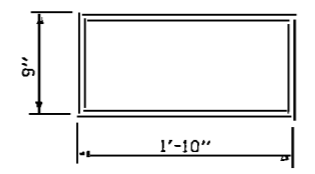
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. NO SHOP DRAWINGS ARE REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

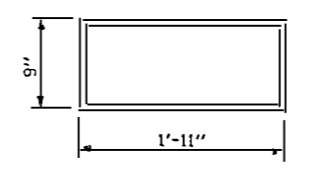


TYPICAL SECTION OF ELASTOMERIC BEARINGS

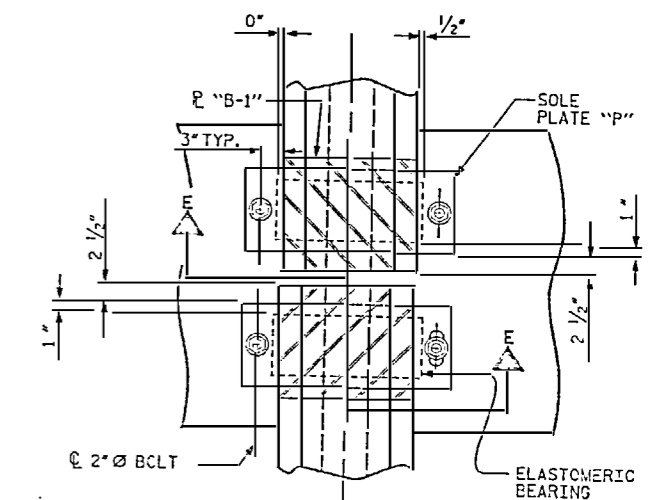
TYPICAL SECTION OF ELASTOMERIC BEARINGS



E3 (76 REQ'D)
TYPE IV



E4 (38 REQ'D)
TYPE V

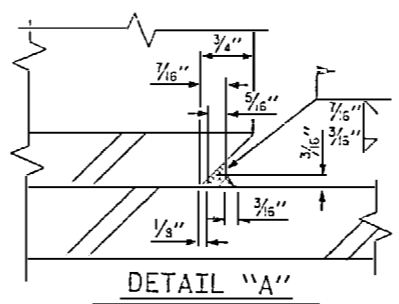
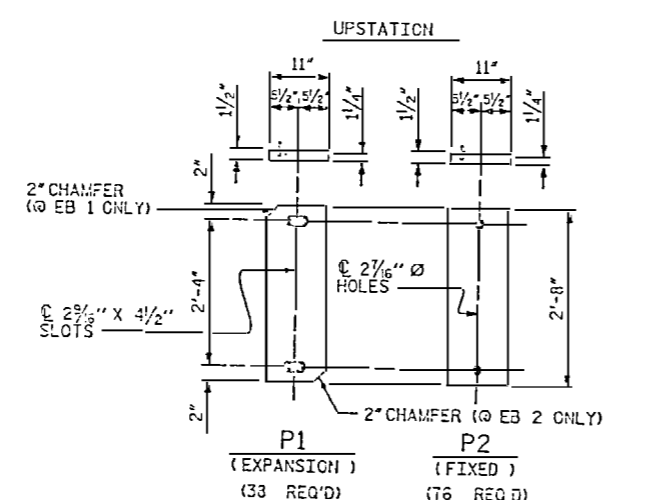


TYPICAL HALF-PLAN (SHOWING BENTS 1 & 2)

TYPICAL HALF-PLAN (SHOWING END BENTS)

— LOAD RATINGS —

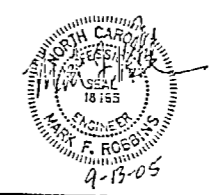
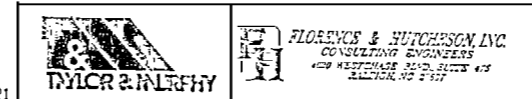
	MAX. D.L. + L.L.
TYPE IV	137 K
TYPE V	180 K



ASSEMBLED BY: MFR DATE: 8-05
CHECKED BY: KGB DATE: 8-05

DRAWN BY: EEM 2/97 ACC'D 2/5/97
CHECKED BY: VAP 2/97 REV. 8/15/93 RHW/LES
REV. 10/17/00 RHW/LES

D-1795.21



PROJECT NO. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

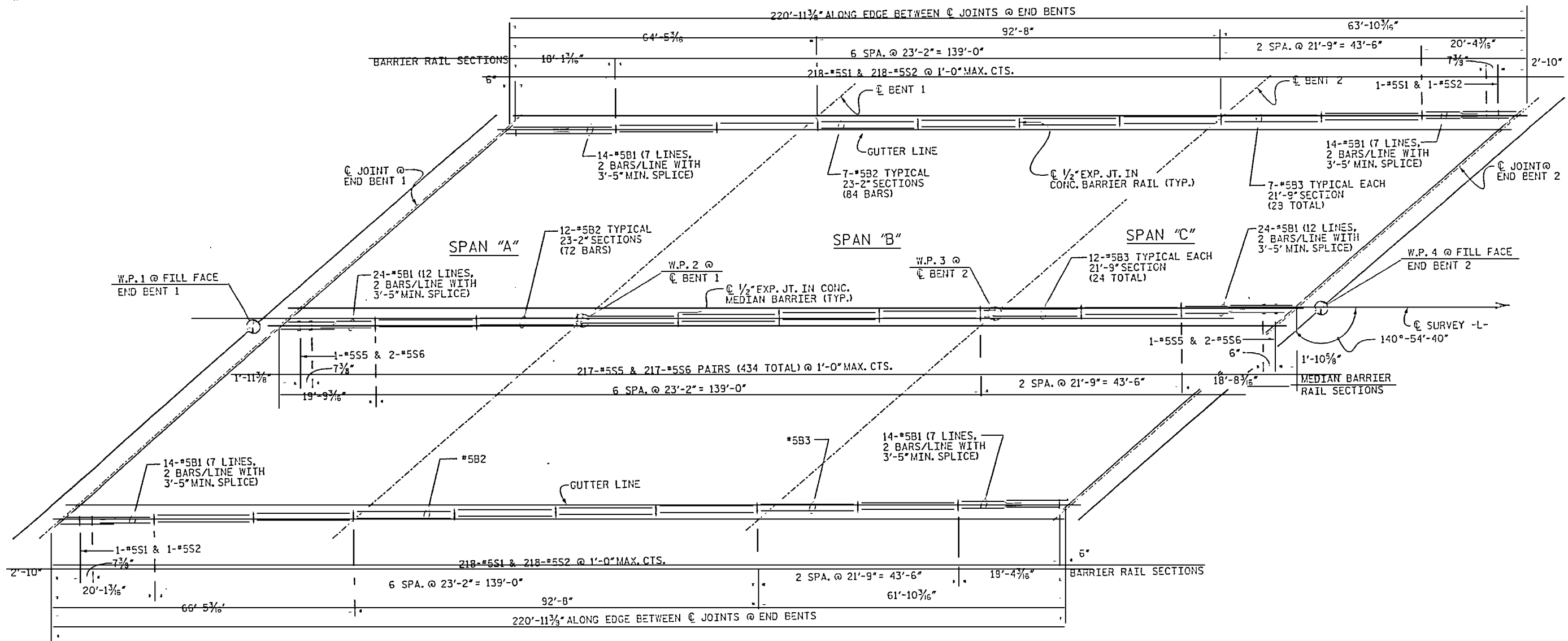
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD
ELASTOMERIC BEARING
DETAILS
PRESTRESSED CONCRETE GIRDER
JULY SUPERSTRUCTURE 1996

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

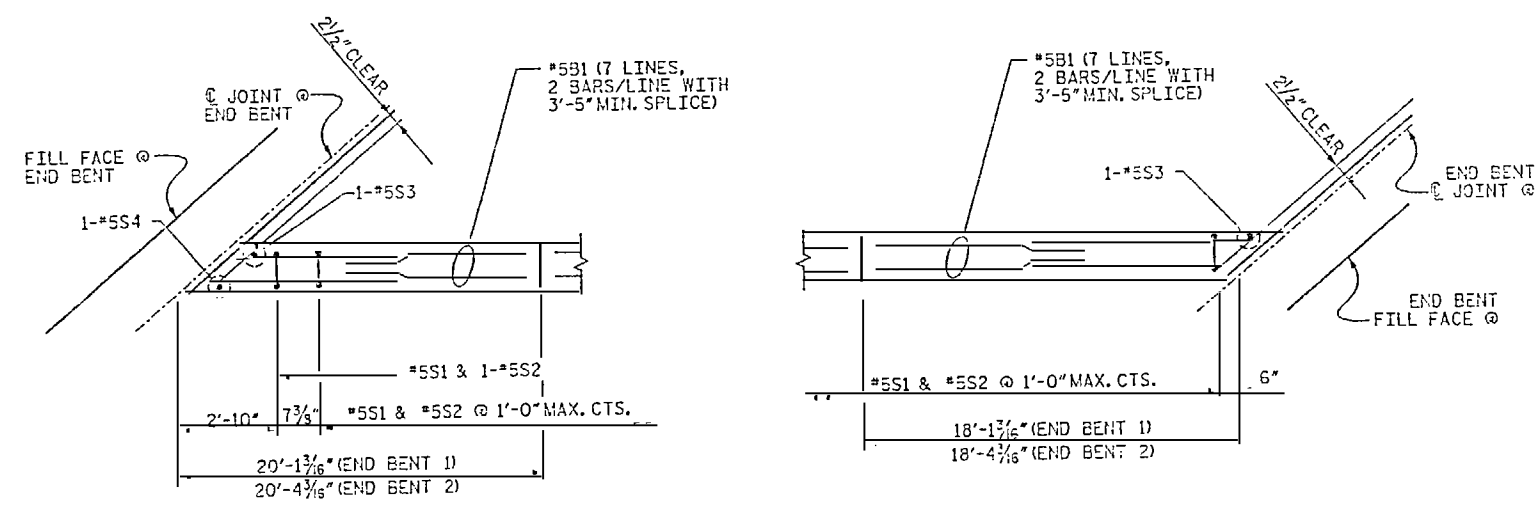
SHEET NO. S2-21
TOTAL SHEETS 43
STD.No.EB3/E34

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PLAN

NOTES:
 ADHESIVELY ANCHOR #5S3 AND #5S4 AFTER DECK HAS CURED. SEE NOTES SHEET 2 OF 2.
 THE FORMED OPENING IN THE BARRIER RAILS AND MEDIAN SHALL MATCH THE FORMED JOINT OPENINGS FOR END BENT 1 AND 2. FOR OPENING WIDTHS SEE THE "STANDARD ARMORED EVAZOTE JOINT DETAILS" SHEET.



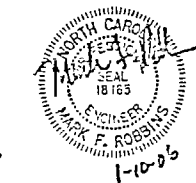
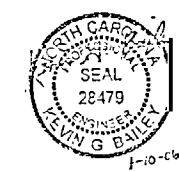
BARRIER CORNER DETAILS

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 1 OF 2

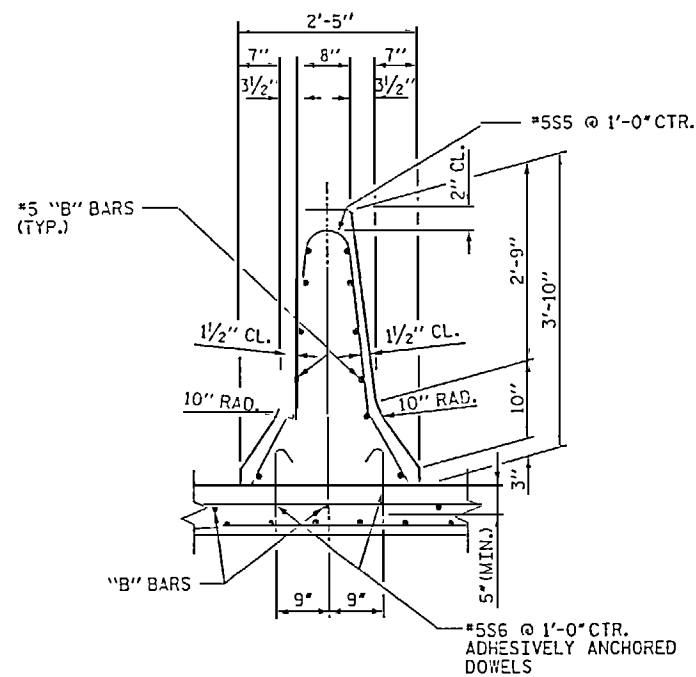
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

CONCRETE BARRIER RAIL

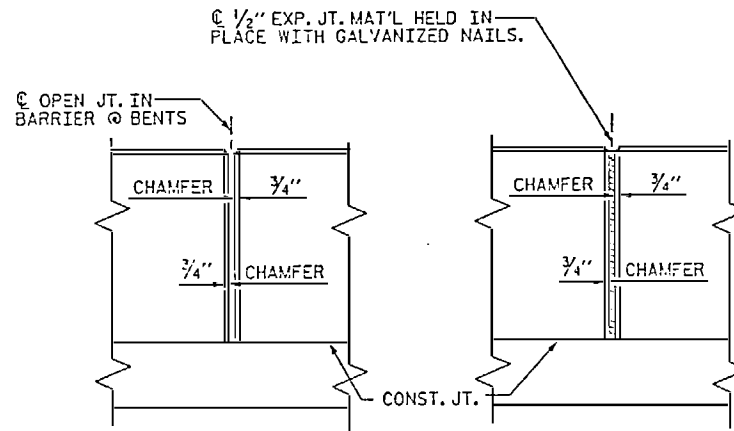


			RALEIGH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35624 CHARLOTTE, N.C. 28235		SHEET 52-22 TOTAL SHEETS 49
			DRAWN BY: MFR CHECKED BY: BAC	DATE: 08-05 DATE: 08-05	

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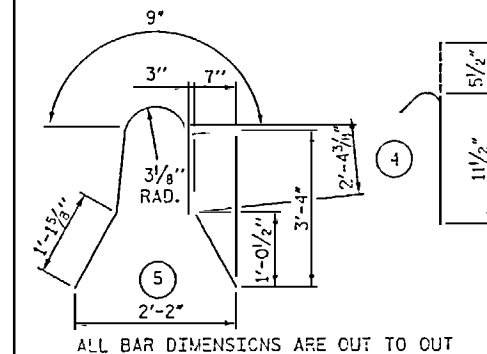
SECTION THRU MEDIAN BARRIER



ELEVATION AT EXPANSION JOINTS

MEDIAN BARRIER DETAILS

BAR TYPES



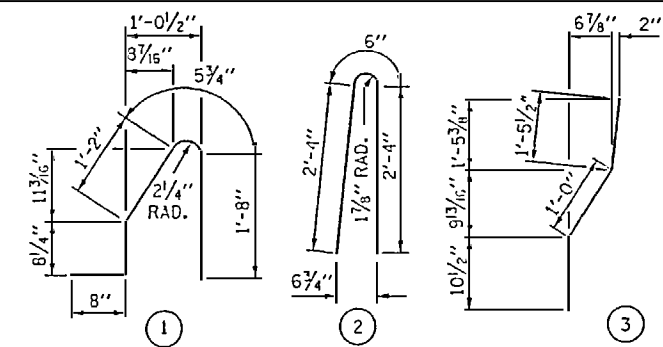
BILL OF MATERIAL

FOR CONCRETE MEDIAN BARRIER ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	48	#5	STR	11'-9"	588
* B2	72	#5	STR	22'-7"	1,636
* B3	24	#5	STR	21'-2"	530
* S5	219	#5	5	7'-9"	1,770
* S6	438	#5	4	1'-5"	647

* EPOXY COATED REINFORCING STEEL	5,231 LBS.
CLASS AA CONCRETE	38.8 CU. YDS.
CONCRETE MEDIAN BARRIER	220.95 LIN. FT.

BAR TYPES



BILL OF MATERIAL

FOR CONCRETE BARRIER RAIL ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	56	#5	STR	11'-9"	686
* B2	84	#5	STR	22'-7"	1,979
* B3	28	#5	STR	21'-2"	618
* S1	438	#5	1	4'-8"	2,132
* S2	438	#5	2	5'-2"	2,360
* S3	4	#5	3	3'-4"	14
* S4	2	#5	STR	3'-2"	7

* EPOXY COATED REINFORCING STEEL	7,796 LBS.
CLASS AA CONCRETE	44.2 CU. YDS.
CONCRETE BARRIER RAIL	441.89 LIN. FT.

NOTES

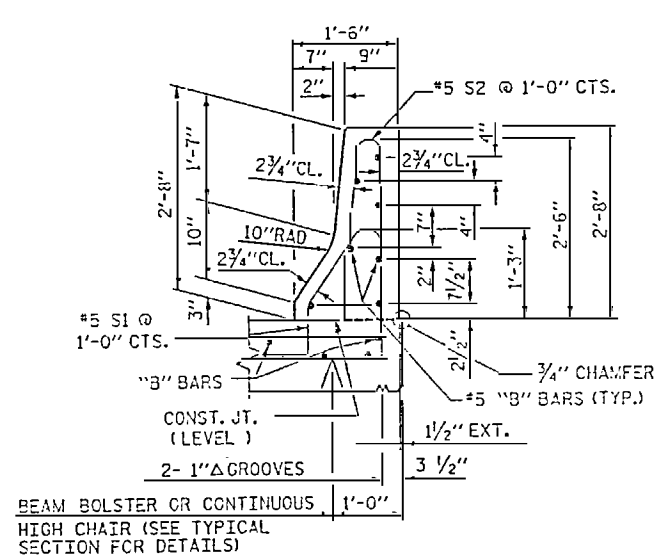
THE BARRIER RAIL AND MEDIAN BARRIER IN EACH SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS AND MEDIAN BARRIER SHALL BE EPOXY COATED.

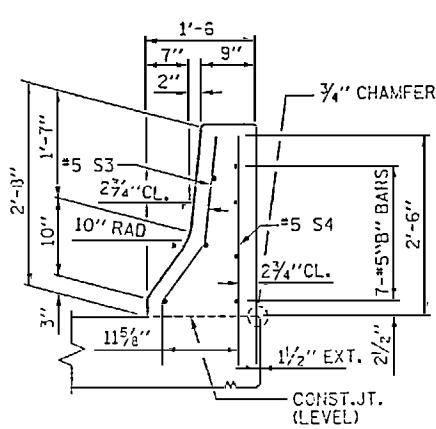
VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-106(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

THE #5 S3 AND #5 S4 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE SPECIAL PROVISIONS. THE YIELD LOAD FOR THE #5 S3 AND #5 S4 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

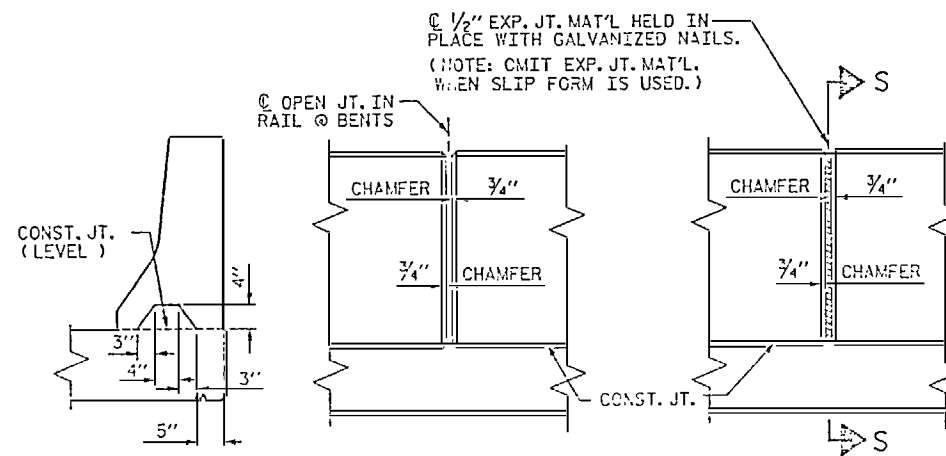
THE FORMED OPENING IN THE BARRIER RAILS AND MEDIAN SHALL MATCH THE FORMED JOINT OPENINGS FOR END BENT 1 AND 2. FOR OPENING WIDTHS SEE THE "STANDARD ARMORED EVAZOTE JOINT DETAILS" SHEET.



SECTION THRU RAIL



END VIEW



SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY
WHEN SLIP FORM IS USED)

ELEVATION AT EXPANSION JOINTS

BARRIER RAIL DETAILS

PROJECT NO. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L- =
POT 5+03.07 -RR-
SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

CONCRETE
BARRIER RAIL AND
CONCRETE MEDIAN BARRIER



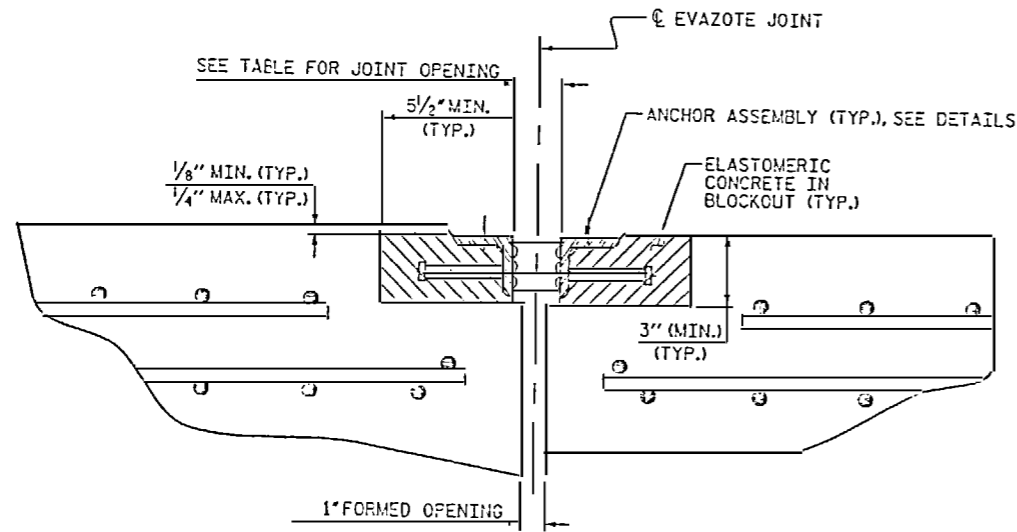
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	52-229
1			2			TOTAL SHEETS 48

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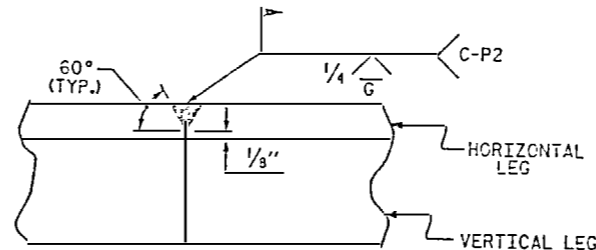
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 timothy.townsend

ASSEMBLED BY: MFR	DATE: 8-05
CHECKED BY: BAC	DATE: 9-05
DRAWN BY: AFB 5/87	REV. 3/15/89 RHW/LES
CHECKED BY: S.D. 9/87	REV. 10/17/89 RHW/LES
	REV. 5/17/83 RHW/JTE



ARMORED JOINT DETAILS

SECTION NORMAL TO JOINT AT BENT



DETAIL- FIELD WELD SPLICE OF ANGLE

NOTES

ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169 GRADES 1010 THRU 1020 OR APPROVED EQUAL.

STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON THE PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

UPON COMPLETION OF SHOP FABRICATION, THE ENTIRE ANCHOR ASSEMBLY SHALL BE METALLIZED. THE 1/2\"/>

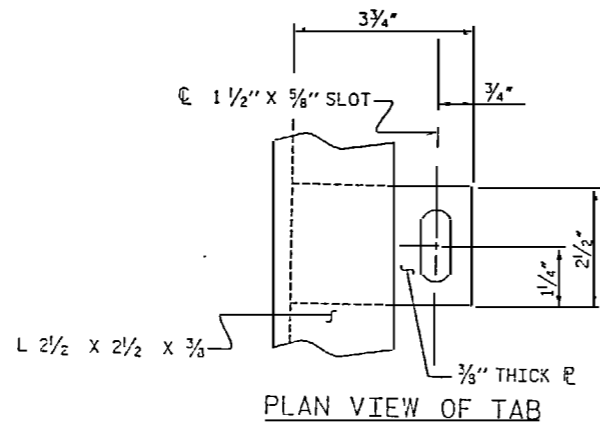
ANCHOR ASSEMBLY SHALL BE MADE CONTINUOUS THE LENGTH OF THE JOINT FROM GUTTER TO GUTTER. FOR FIELD SPLICES AT ALL CROWN BREAK POINTS, THE ENDS OF THE STEEL ANGLES SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE. FINISHED FIELD WELDS SHALL BE GRIND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR ASSEMBLY SEGMENTS SHALL NOT BE LESS THAN 12 FEET NOR MORE THAN 20 FEET IN LENGTH. SHORTER SEGMENTS MAY BE USED AT THE EDGE OF ROADWAY OR AT POINTS OF STAGED CONSTRUCTION.

THE ANCHOR ASSEMBLY SHALL BE SECURED AND LEVELED AS SHOWN IN THE 'ARMORED JOINT ANCHOR ASSEMBLY DETAILS'. NO SUBMITTALS ARE REQUIRED FOR 3/8\"/>

AFTER THE ELASTOMERIC CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE ANY EXCESS CONCRETE THAT COMES THROUGH THE WEEP HOLES AND THOROUGHLY CLEAN THE ANGLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM OF 4 MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

SEE SPECIAL PROVISIONS FOR EVAZOTE JOINT SEALS.
SEE SPECIAL PROVISIONS FOR ELASTOMERIC CONCRETE.



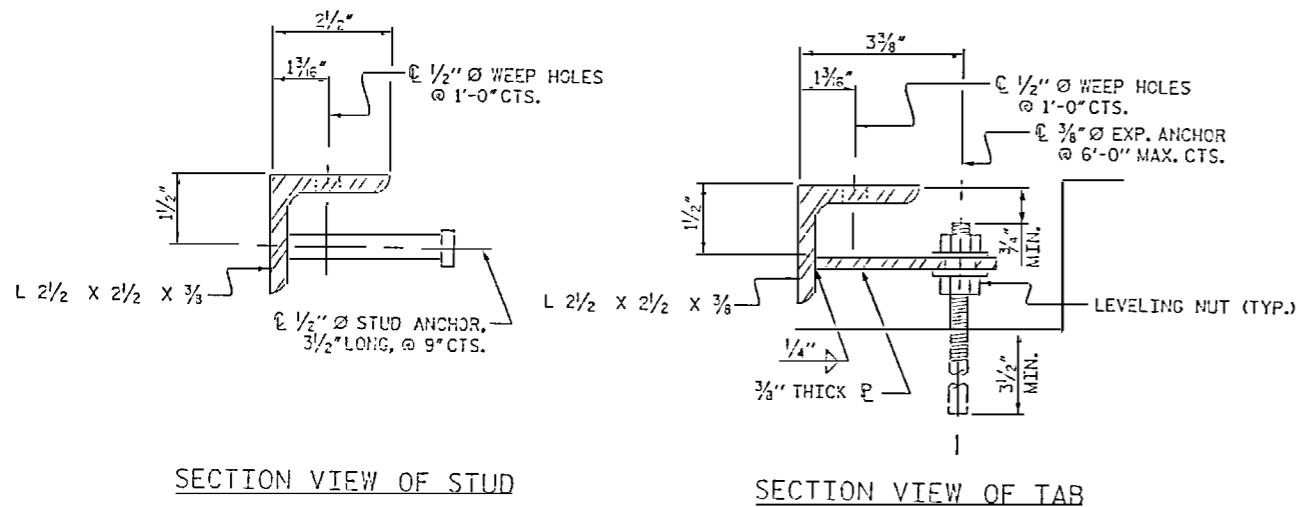
PLAN VIEW OF TAB

MOVEMENT AND SETTING AT EVAZOTE JOINT						
END BENT NO.	SKEW ANGLE	NOMINAL UNCOMPRESSED SEAL WIDTH	TOTAL MOVEMENT (ALONG C.RDWAY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
1	140°54'40"	2 1/2"	1 13/16"	2 1/8"	2"	1 13/16"
2	140°54'40"	2 1/2"	1 13/16"	2 1/8"	2"	1 13/16"

TOTAL MOVEMENT IS CALCULATED ALONG THE CENTERLINE OF ROADWAY. JOINT OPENINGS ARE MEASURED PERPENDICULAR TO THE JOINT.

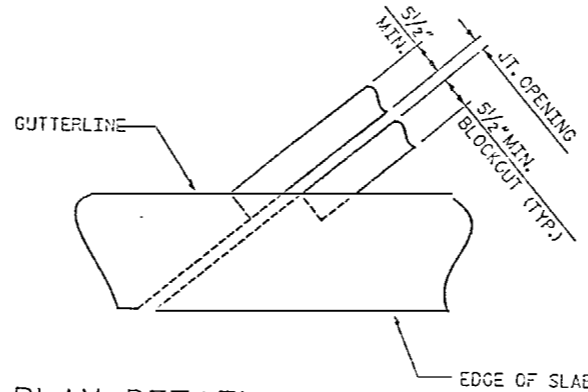
BILL OF MATERIAL		
END BENT NO.	ELASTOMERIC CONCRETE * (CU. FT.)	TOTAL LENGTH OF ANGLE (FT)
1	51.1	445'-5"
2	51.1	445'-5"

* BASED ON THE MINIMUM BLOCKOUT SHOWN.



SECTION VIEW OF STUD

SECTION VIEW OF TAB

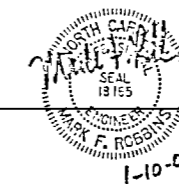
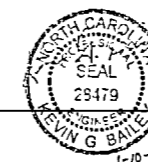


PLAN DETAIL OF BLOCKOUT

PROJECT NO. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD ARMORED EVAZOTE JOINT DETAILS



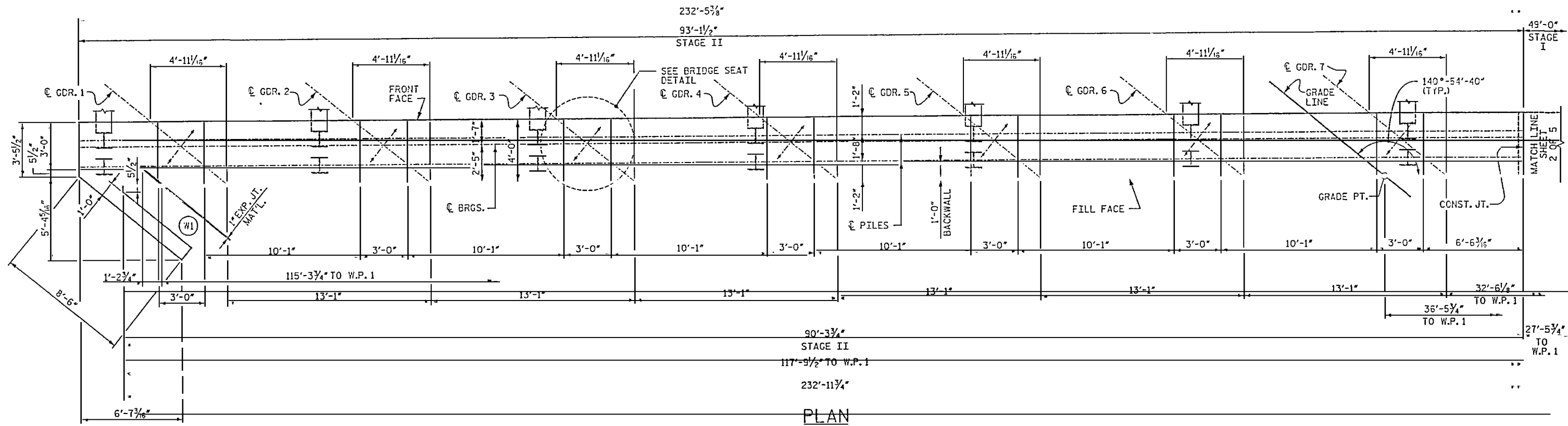
REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	
1			2			S2-23
2			3			48

D-1786.23

STD. NO. AEJ1

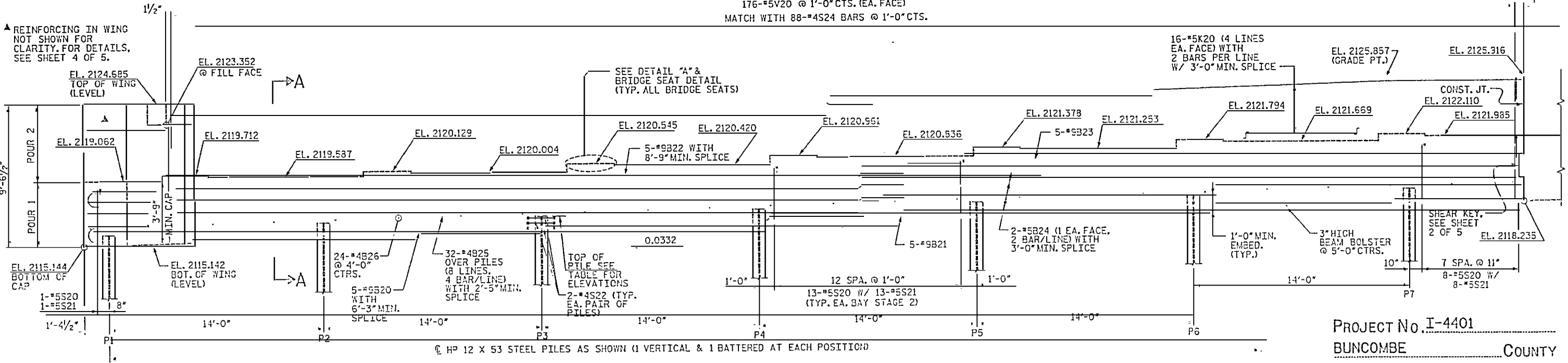
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ASSEMBLED BY: MFR	DATE: 8-05
CHECKED BY: PEK	DATE: 12-05
DRAWN BY: EEM 1/35	REV. 10/17/00 RHW/LES
CHECKED BY: RCW 1/36	REV. 7/10/01 LES/RCR
	REV. 5/7/03 RR RHW/JTE



PLAN

176-#5V20 @ 1'-0" CTS. (EA. FACE)
MATCH WITH 88-#4S24 BARS @ 1'-0" CTS.



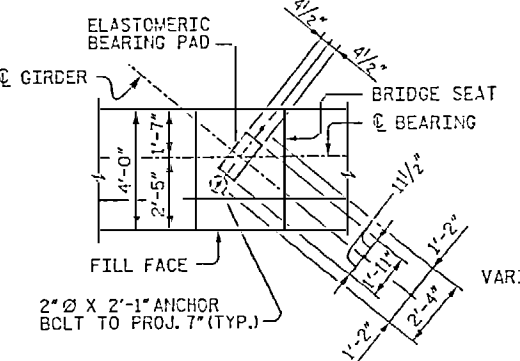
ELEVATION

(LOOKING IN THE DIRECTION OF STATIONING)

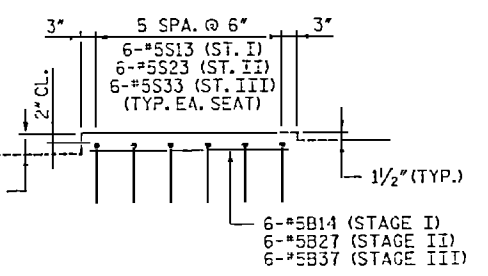
NOTES:
SEE SHEET 5 OF 5 FOR SECTIONS A-A AND B-B.
SEE SHEET 5 OF 5 FOR NOTES.

TOP OF PILE ELEVATIONS	
PILE	ELEVATION
P1	2116.206
P2	2116.671
P3	2117.136
P4	2117.601
P5	2118.055
P6	2118.530
P7	2118.995

ELEVATIONS BASED ON 1'-0" MIN. EMBEDMENT



BRIDGE SEAT DETAIL

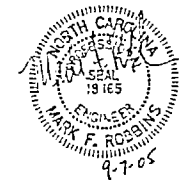


DETAIL "A"

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L- =
POT 5+03.07 -RR-

SHEET 1 OF 5

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
PALESTINE
END BENT 1
STAGE II



FLORENCE & HUTCHESON, INC.
CONSULTING ENGINEERS
100 WESTGATE SQUARE, SUITE 400
RALEIGH, NC 27607

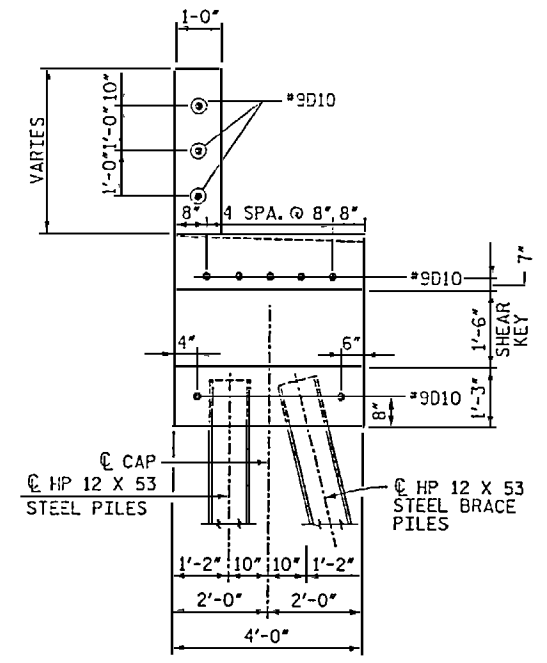
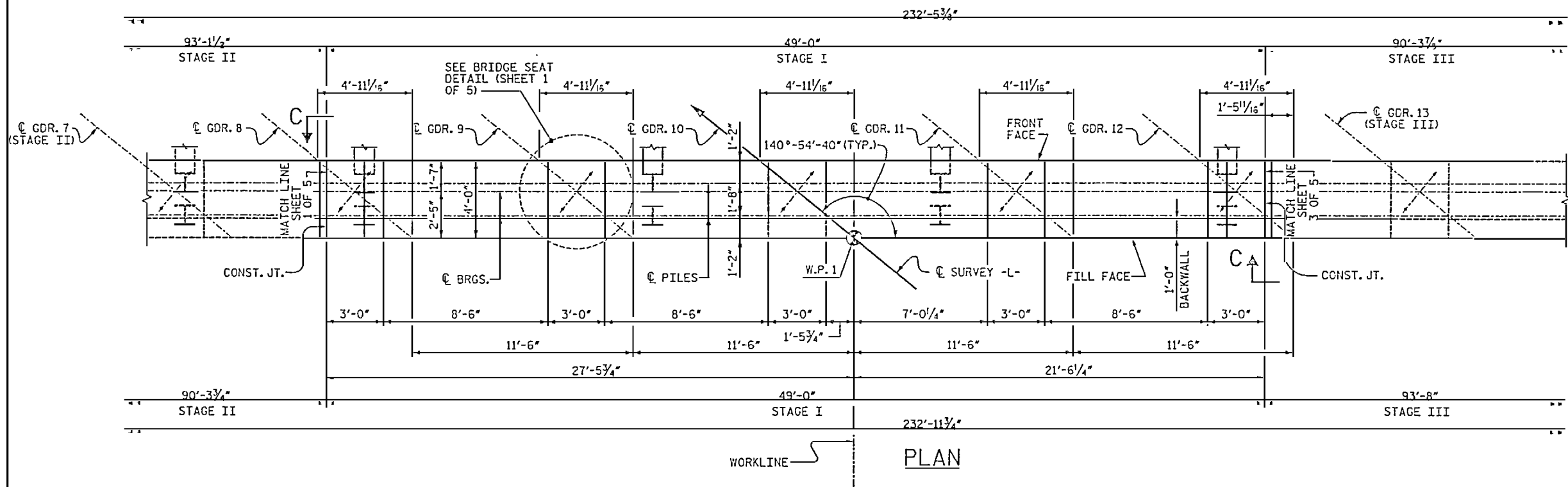
RALPH WHITEHEAD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35624 CHARLOTTE, N.C. 28235
DRAWN BY: ARH,DDL DATE: 6-05
CHECKED BY: HEW DATE: 7-05

NO.	BY	DATE	REVISIONS
1			
2			

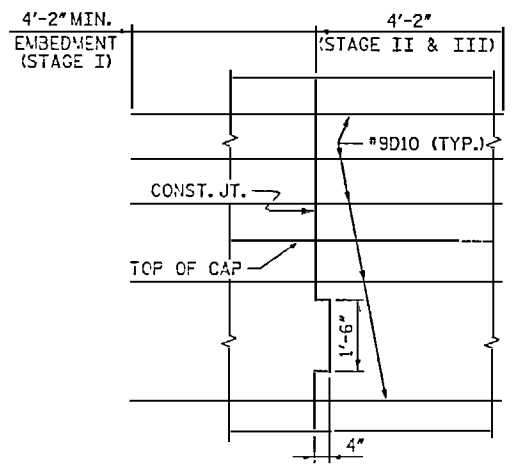
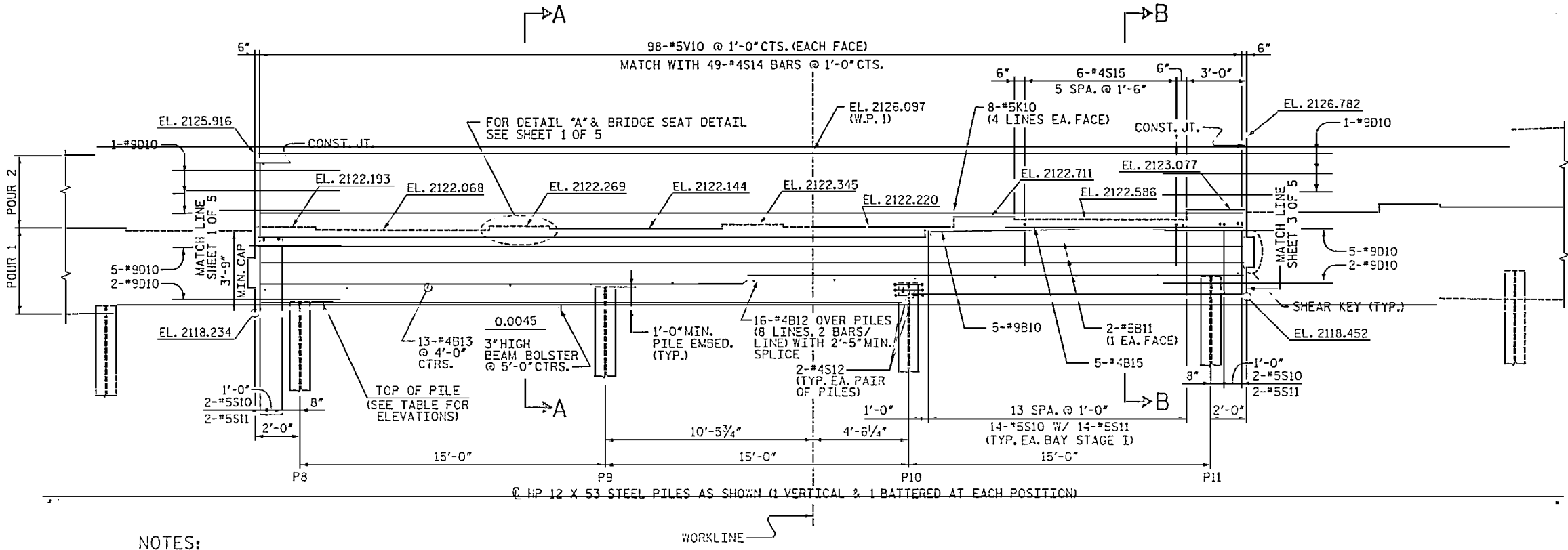
SHEET NO. S2-25
TOTAL SHEETS 3
43

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DOWEL DETAIL
(SEE NOTES FOR #9D10 DOWEL BARS)



ELEVATION C

TOP OF PILE ELEVATIONS	
PILE	ELEVATION
P8	2119.248
P9	2119.315
P10	2119.383
P11	2119.451

ELEVATIONS BASED ON 1'-0" MIN. EMBEDMENT

NOTES:
 SEE SHEET 5 OF 5 FOR SECTION A-A.
 SEE SHEET 5 OF 5 FOR NOTES.
 CONTRACTOR SHALL INSTALL #9D10 DOWEL BARS AS DETAILED, PROVIDED THERE IS ENOUGH CLEARANCE IN THE FIELD. CONTRACTOR MAY USE ADHESIVELY ANCHORED #9 DOWEL BARS OR THE USE OF MECHANICAL SPLICED #9 DOWEL BARS IN LIEU OF DETAILS SHOWN IN THESE PLANS. ADHESIVELY ANCHORED OR MECHANICAL SPLICED DOWEL BARS SHALL HAVE PRIOR APPROVAL FROM THE ENGINEER.

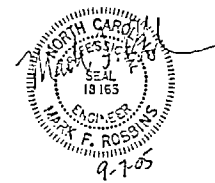
ELEVATION
(LOOKING IN THE DIRECTION OF STATIONING)

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L- =
 POT 5+03.07 -RR-

SHEET 2 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

END BENT 1
 STAGE I

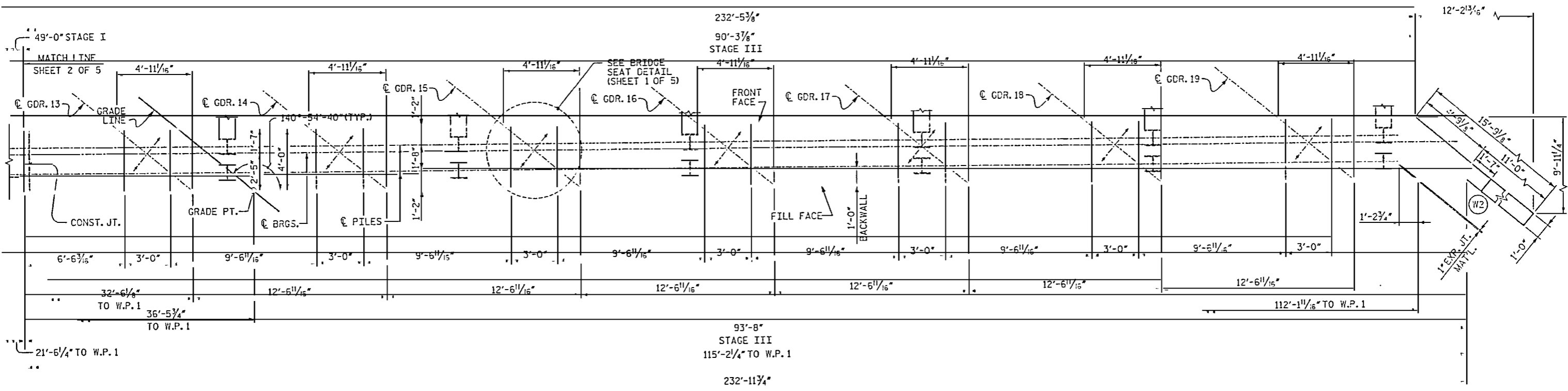


FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 400 WESTCHASE BLVD., SUITE 400
 RALEIGH, NC 27607

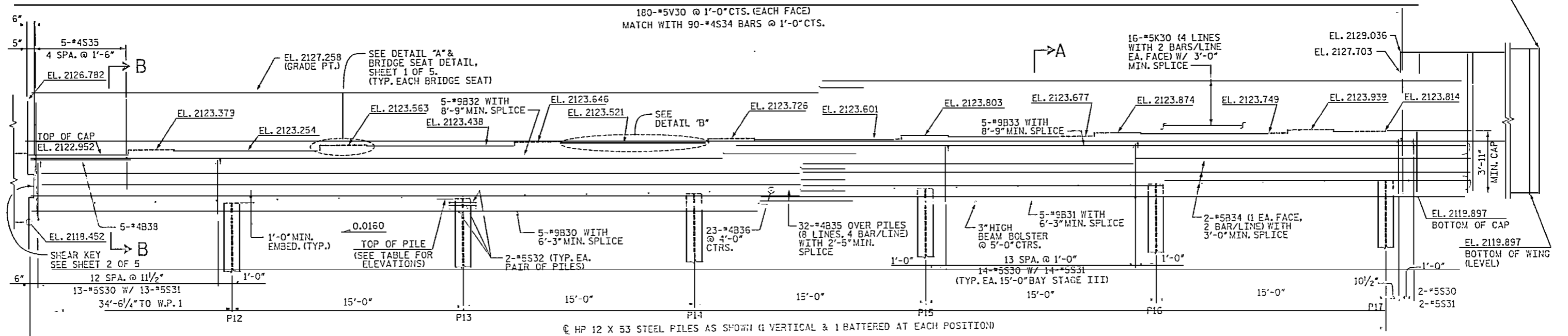
RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28225
 DRAWN BY: ARH DATE: 6-05
 CHECKED BY: HFW DATE: 7-05

REV.	DATE	BY	DATE
1			
2			

SHEET NO. 52-25
 TOTAL SHEETS 49



PLAN



ELEVATION

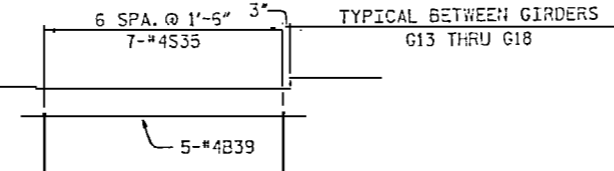
(LOOKING IN THE DIRECTION OF STATIONING)

NOTES:
 SEE SHEET 5 OF 5 FOR SECTIONS A-A AND B-B.
 SEE SHEET 5 OF 5 FOR NOTES.

TOP OF PILE ELEVATIONS

PILE	ELEVATION
P12	2119.671
P13	2119.911
P14	2120.151
P15	2120.391
P16	2120.631
P17	2120.871

ELEVATIONS BASED ON 1'-0" MIN. EMBEDMENT



DETAIL 'B'

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L- =
 POT 5+03.07 -RR-

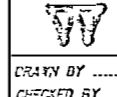
SHEET 3 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

END BENT 1
 STAGE III



FLORENCE & HUTCHISON, INC.
 CONSULTING ENGINEERS
 429 WESTLAKESHORE BLVD. SUITE 405
 RALEIGH, NC 27603



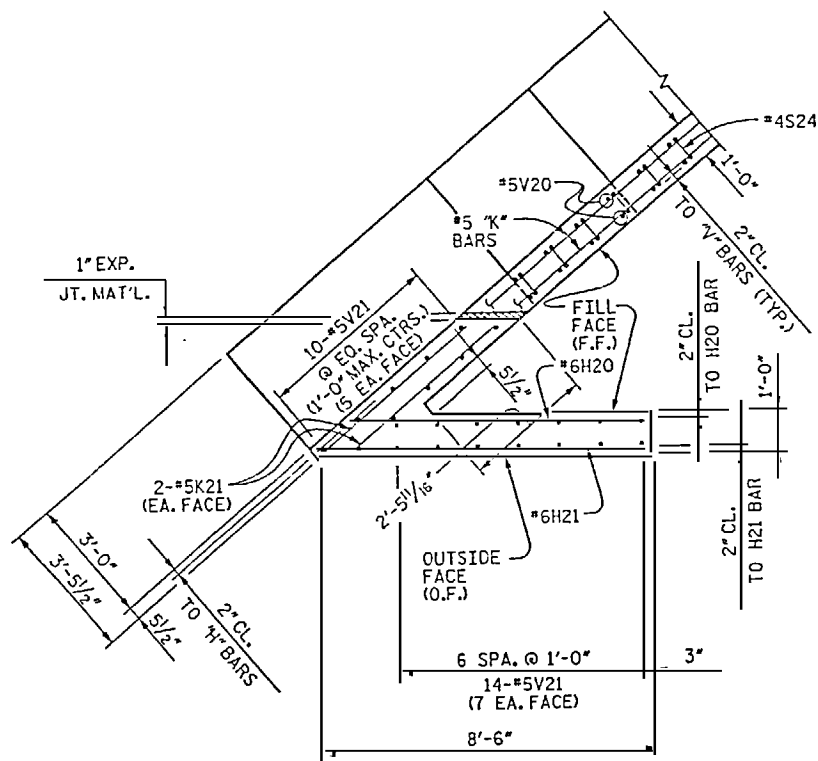
RALPH M. HEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28035

DRAWN BY ARH DATE 5-05
 CHECKED BY HFW DATE 7-05

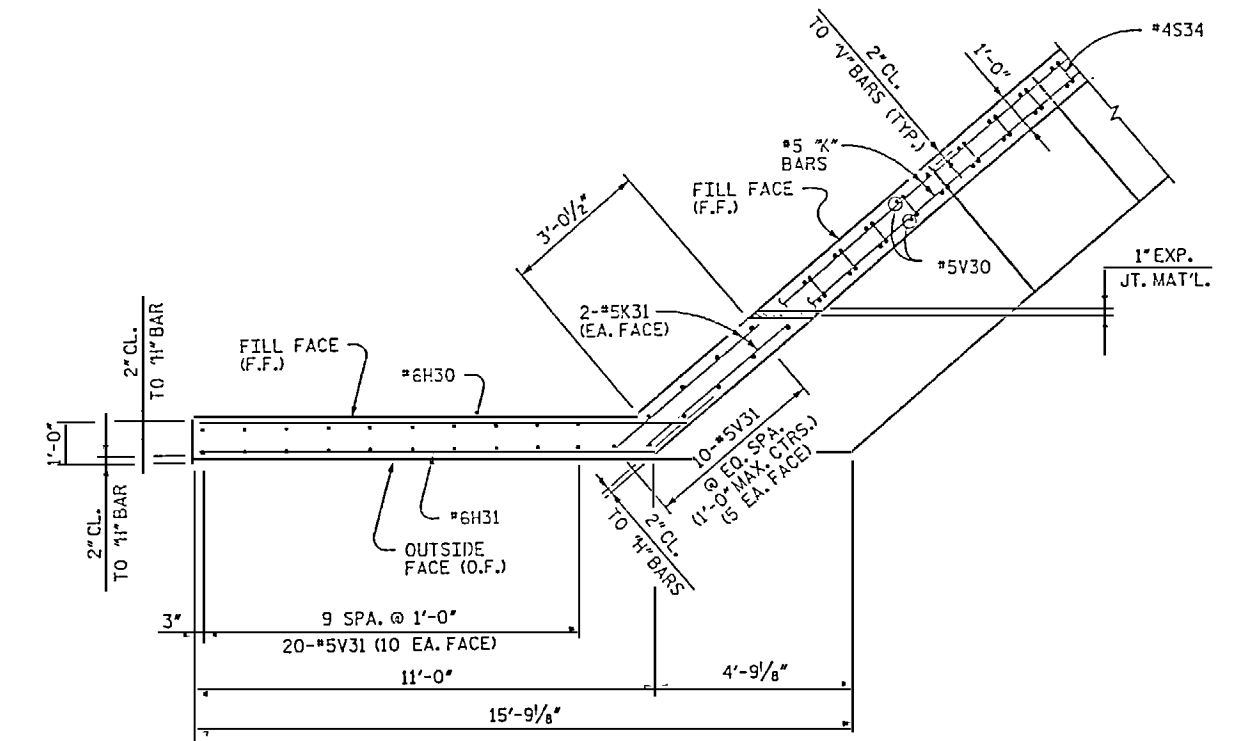
NO.	BY	DATE
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2	HFW	7-05

SHEET NO. S2-27
 TOTAL SHEETS 48

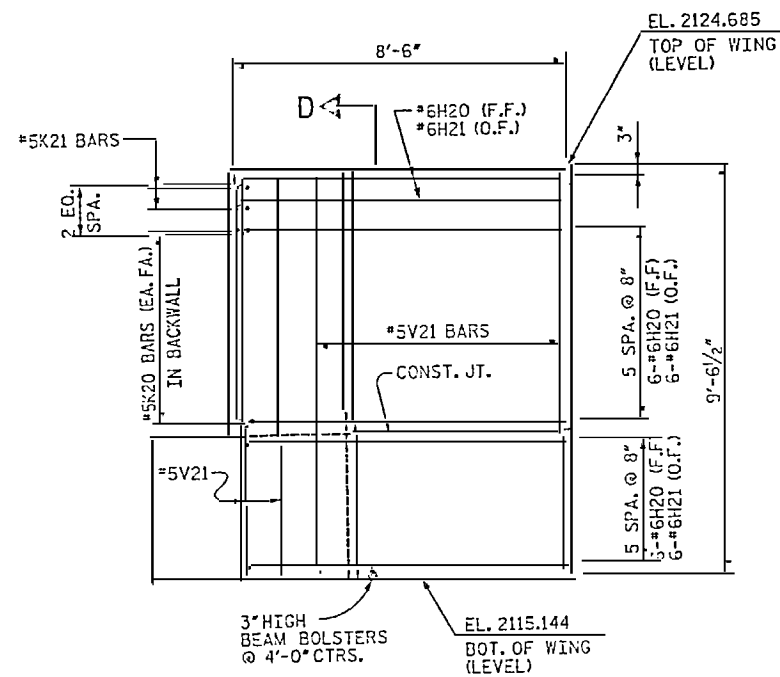
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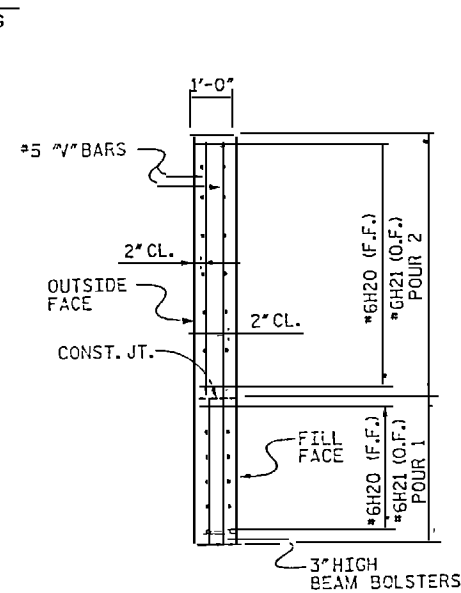
PLAN WING W1



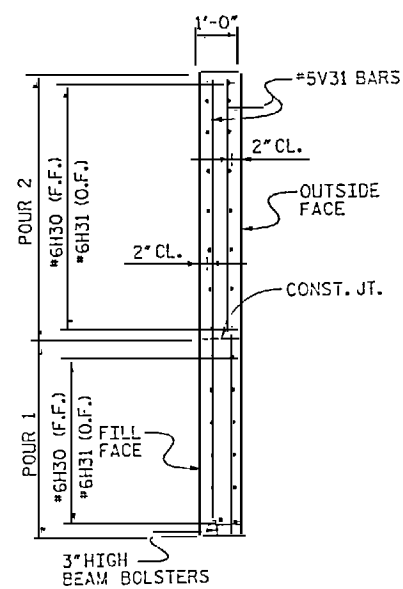
PLAN WING W2



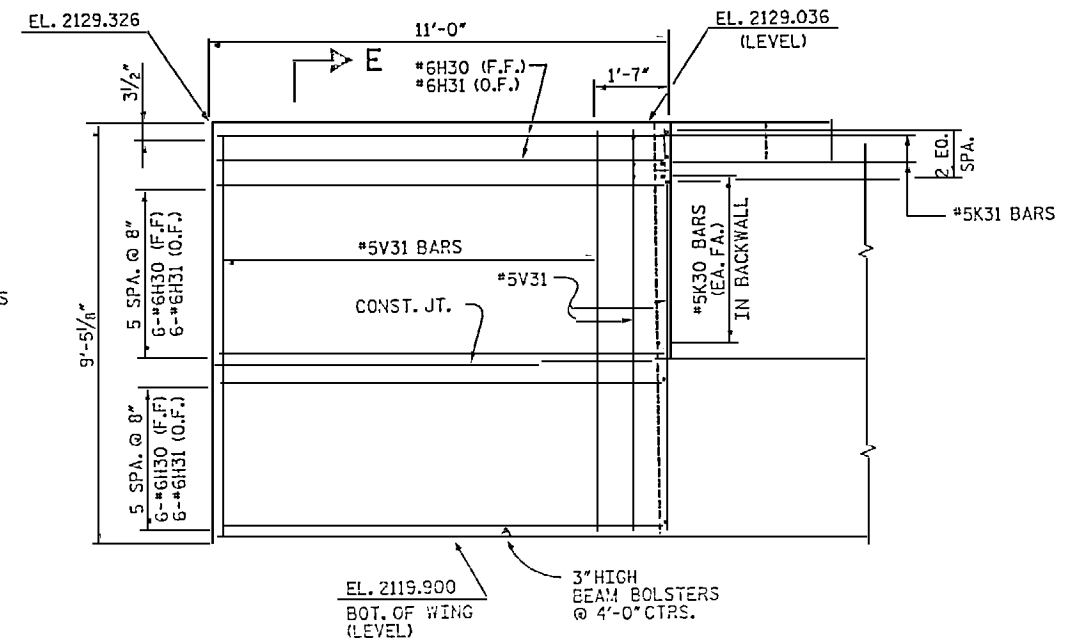
ELEVATION WING W1



SECTION D-D



SECTION E-E



ELEVATION WING W2

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 4 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RAL5104

END BENT 1

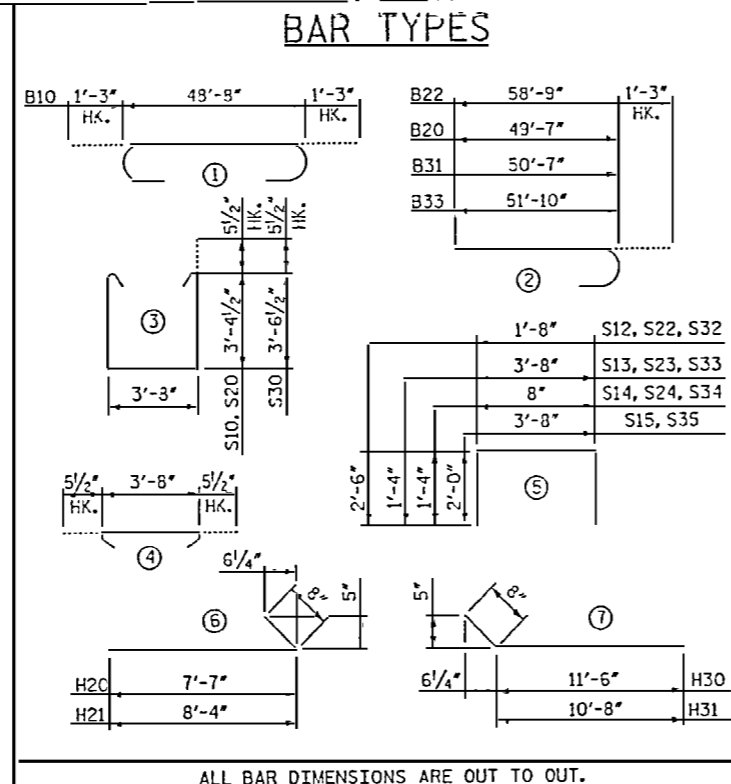
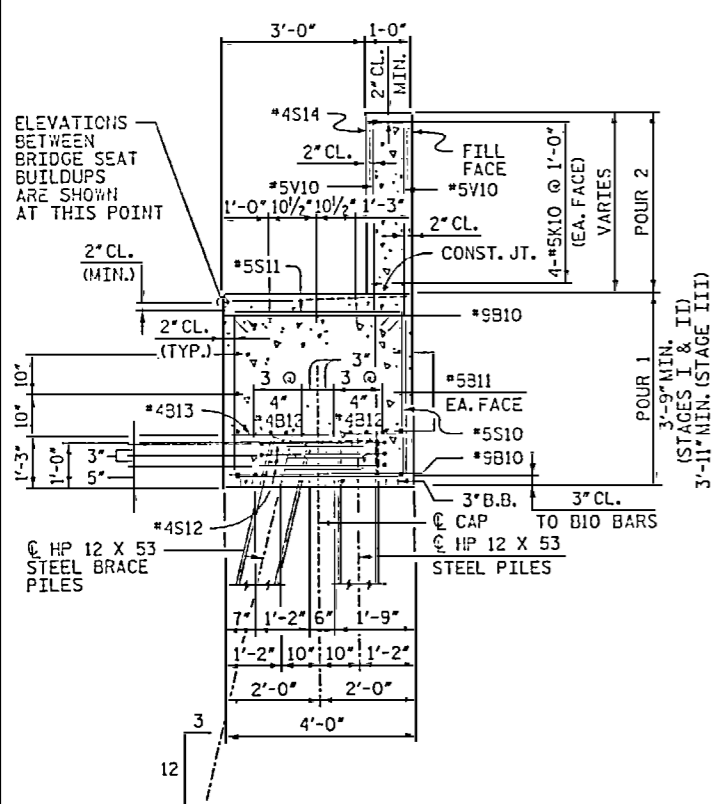


NO.	BY	DATE	REVISIONS
1			
2			

FLORENCE & HUTCHESON INC.
 CONSULTING ENGINEERS
 P.O. BOX 35924 CHARLOTTE, NC 28235
 DRAWN BY: JWP DATE: 6-05
 CHECKED BY: HFN DATE: 7-05

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 brian.couture

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END BENT 1

BILL OF REINFORCING (STAGE I)						BILL OF REINFORCING (STAGE II)						BILL OF REINFORCING (STAGE III)					
MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT	MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT	MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT
B10	10	#9	(1)	51'-2"	1,740	B20	5	#9	(2)	50'-10"	864	B30	5	#9	STR.	50'-7"	860
B11	6	#5	STR.	48'-8"	305	B21	5	#9	STR.	49'-6"	842	B31	5	#9	(2)	51'-10"	881
B12	16	#4	STR.	25'-7"	273	B22	5	#9	(2)	60'-0"	1,020	B32	5	#9	STR.	51'-10"	891
B13	13	#4	STR.	3'-8"	32	B23	5	#9	STR.	42'-10"	728	B33	5	#9	(2)	53'-1"	902
B14	30	#5	STR.	2'-8"	83	B24	12	#5	STR.	47'-11"	600	B34	12	#5	STR.	48'-11"	612
B15	5	#4	STR.	9'-6"	32	B25	32	#4	STR.	25'-1"	536	B35	32	#4	STR.	25'-7"	547
						B26	24	#4	STR.	3'-8"	59	B36	23	#4	STR.	3'-8"	56
D10	20	#9	STR.	8'-4"	567	B27	42	#5	STR.	2'-8"	117	B37	42	#5	STR.	2'-8"	117
												B38	15	#5	STR.	6'-6"	102
K10	8	#5	STR.	48'-8"	406	H20	14	#6	(6)	8'-3"	173	B39	25	#4	STR.	10'-0"	167
						H21	14	#6	(6)	9'-0"	189						
S10	46	#5	(3)	11'-4"	544							H30	14	#6	(7)	12'-2"	256
S11	46	#5	(4)	4'-7"	220	K20	16	#5	STR.	47'-11"	600	H31	14	#6	(7)	11'-4"	238
S12	24	#4	(5)	6'-8"	107	K21	4	#5	STR.	3'-8"	15						
S13	30	#5	(5)	6'-4"	158							K30	16	#5	STR.	48'-11"	816
S14	43	#4	(5)	3'-4"	109	S20	87	#5	(3)	11'-4"	1,028	K31	4	#5	STR.	3'-8"	15
S15	7	#4	(5)	7'-8"	36	S21	87	#5	(4)	4'-7"	416						
						S22	42	#4	(5)	6'-8"	197	S30	65	#5	(3)	11'-8"	1,034
V10	98	#5	STR.	7'-3"	741	S23	42	#5	(5)	6'-4"	277	S31	85	#5	(4)	4'-7"	405
						S24	89	#4	(5)	3'-4"	196	S32	36	#4	(5)	6'-8"	160
												S33	42	#5	(5)	6'-4"	277
						V20	176	#5	STR.	7'-3"	1,331	S34	90	#4	(5)	3'-4"	200
						V21	24	#5	STR.	8'-10"	221	S35	40	#4	(5)	7'-8"	205
												V30	180	#5	STR.	7'-4"	1,377
												V31	30	#5	STR.	8'-10"	276
TOTAL REINFORCING STEEL (STAGE I) = 5,393 LBS.						TOTAL REINFORCING STEEL (STAGE II) = 9,599 LBS.						TOTAL REINFORCING STEEL (STAGE III) = 10,385 LBS.					

ALL BAR DIMENSIONS ARE OUT TO OUT.

NOTES:

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.

THE TOP SURFACE AREAS OF THE END BENT CAP SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

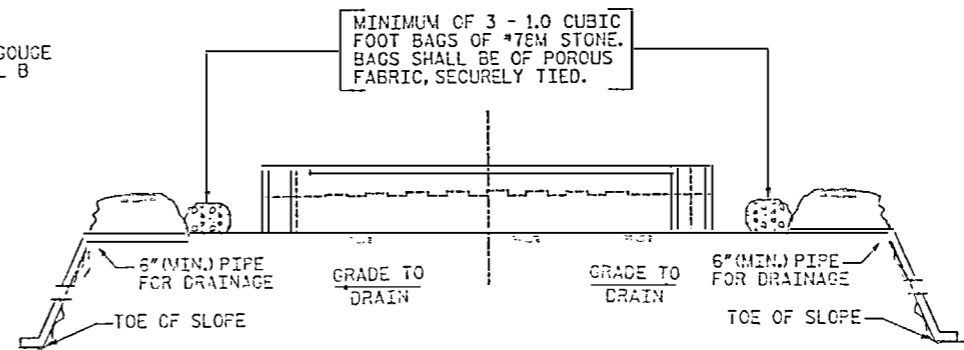
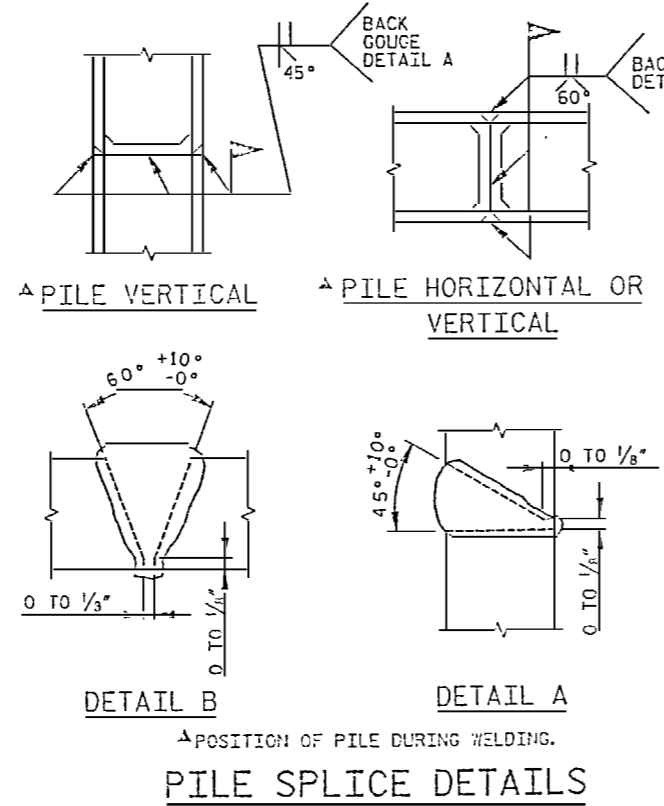
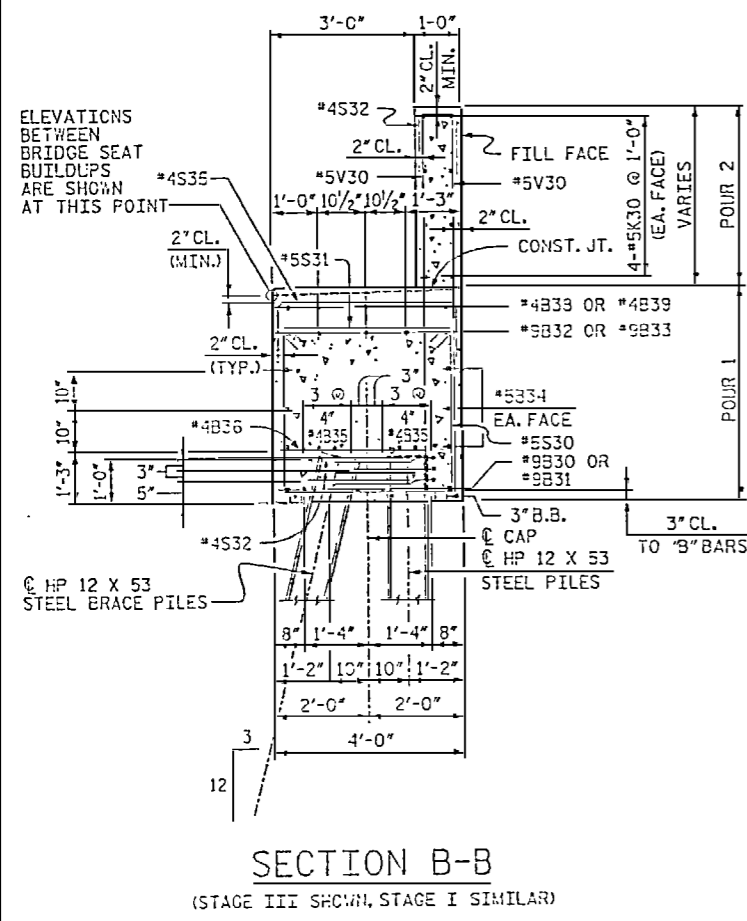
THE TOP SURFACE OF THE CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE FRONT FACE AT THE RATE OF 2%.

FOR OTHER NOTES, SEE "GENERAL DRAWING, FOUNDATION LAYOUT" SHEET.

THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4"Ø DRAIN PIPE THROUGH THE WING WALLS AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALLS MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.

END BENT 1 QUANTITIES

REINFORCING STEEL	LBS.	STAGE I	STAGE II	STAGE III	EB 1 (TOTAL)
REINFORCING STEEL	LBS.	5,393	9,599	10,385	25,377
CLASS A CONCRETE					
SUBSTRUCTURE POUR 1: CU. YARDS		29.0	57.0	61.8	147.8
SUBSTRUCTURE POUR 2: CU. YARDS		6.9	15.2	15.4	37.5
SUBSTRUCTURE TOTAL: CU. YARDS		35.9	72.2	77.2	185.3
HP 12 X 53 STEEL PILES (NO.)		8	14	12	34
LIN. FEET		604.7	1033.3	918.2	2556.2



DRAINAGE NOTES:

BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 5 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

END BENT 1

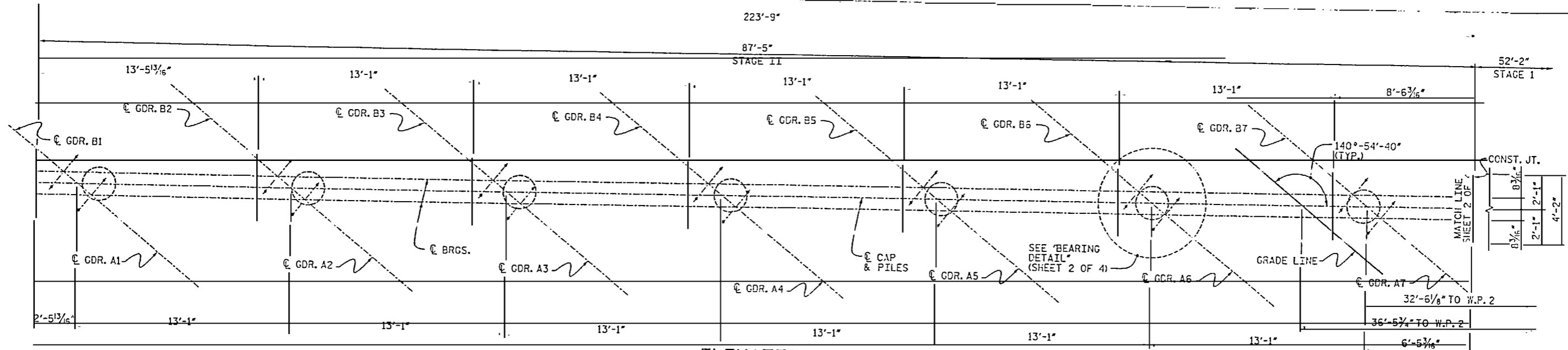
REVOLUTIONS

NO.	BY	DATE
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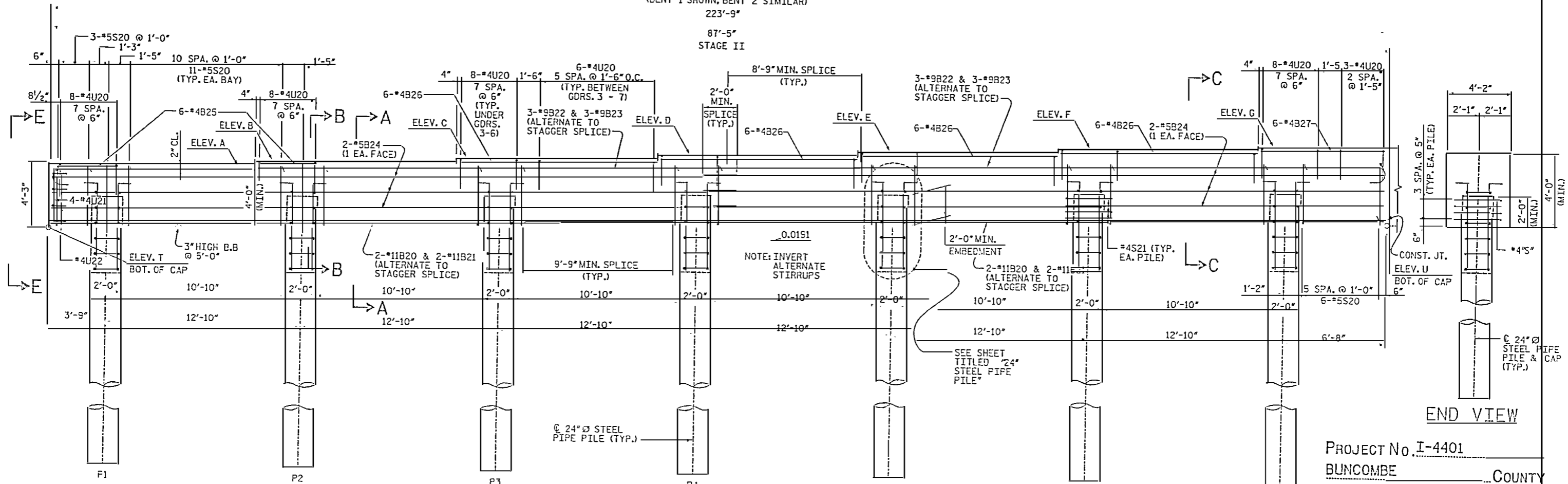
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 CHECKED BY: HPW DATE: 7-05

FLORENCE & HUTCHINSON, INC. CONSULTING ENGINEERS
 RALPH MITCHELL ASSOCIATES, INC. CONSULTING ENGINEERS

SHEET NO. 52-29
 TOTAL SHEETS 43



ELEVATION
(BENT 1 SHOWN, BENT 2 SIMILAR)
223'-9"
87'-5"
STAGE II



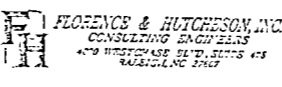
PLAN
(BENT 1 SHOWN, BENT 2 SIMILAR)

ELEVATIONS		
LOCATION	BENT 1	BENT 2
A	2119.124	2115.323
B	2118.540	2115.244
C	2118.956	2116.661
D	2119.373	2117.077
E	2119.789	2117.493
F	2120.205	2117.910
G	2120.522	2119.226
T	2113.874	2111.578
U	2115.544	2113.248

TOP OF PILE ELEVATIONS STAGE II		
PILE NO.	ELEVATION	
	BENT 1	BENT 2
P1	2115.965	2113.669
P2	2116.209	2113.913
P3	2116.454	2114.158
P4	2116.698	2114.402
P5	2116.943	2114.647
P6	2117.187	2114.891
P7	2117.432	2115.136

ELEVATIONS BASED ON 2'-0" MIN. EMBEDMENT

NOTES:
SEE SHEET 4 OF 4 FOR NOTES.
SEE SHEET 4 OF 4 FOR SECTIONS A-A, B-B, D-D, AND E-E.



RALPH WITTEHEAD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35621 CHARLOTTE, N.C. 28235
DRAWN BY: AJP DATE: 6-05
CHECKED BY: HFW DATE: 1-05

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
PALEIGH
INTERMEDIATE BENTS 1 & 2
STAGE II

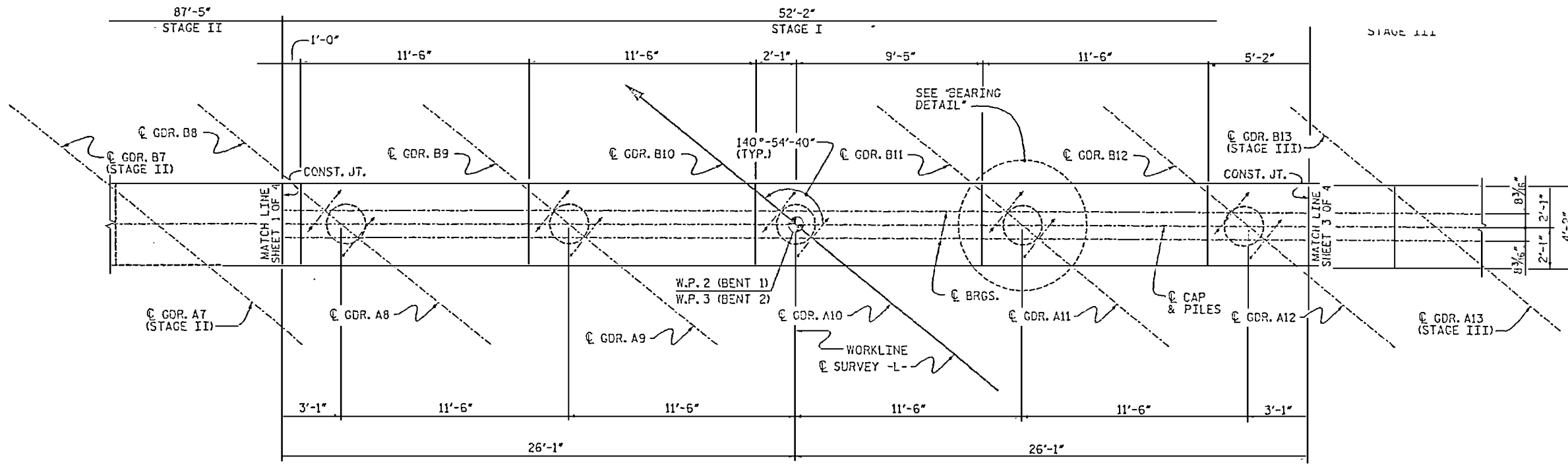
SHEET 1 OF 4

NO.	DATE	BY	REVISIONS
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2			

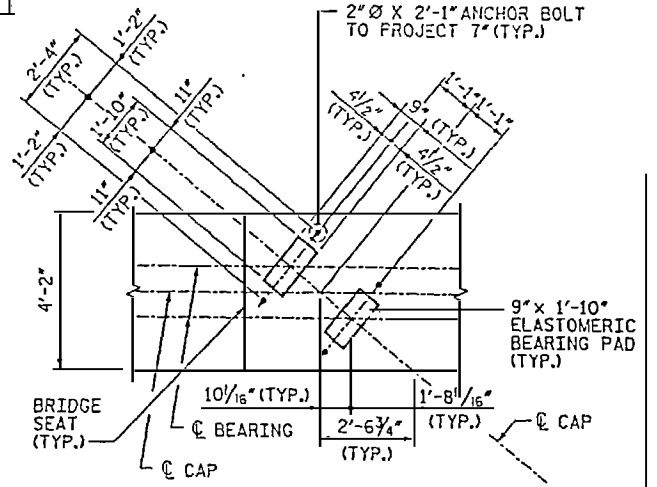
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TOTAL SHEETS 43

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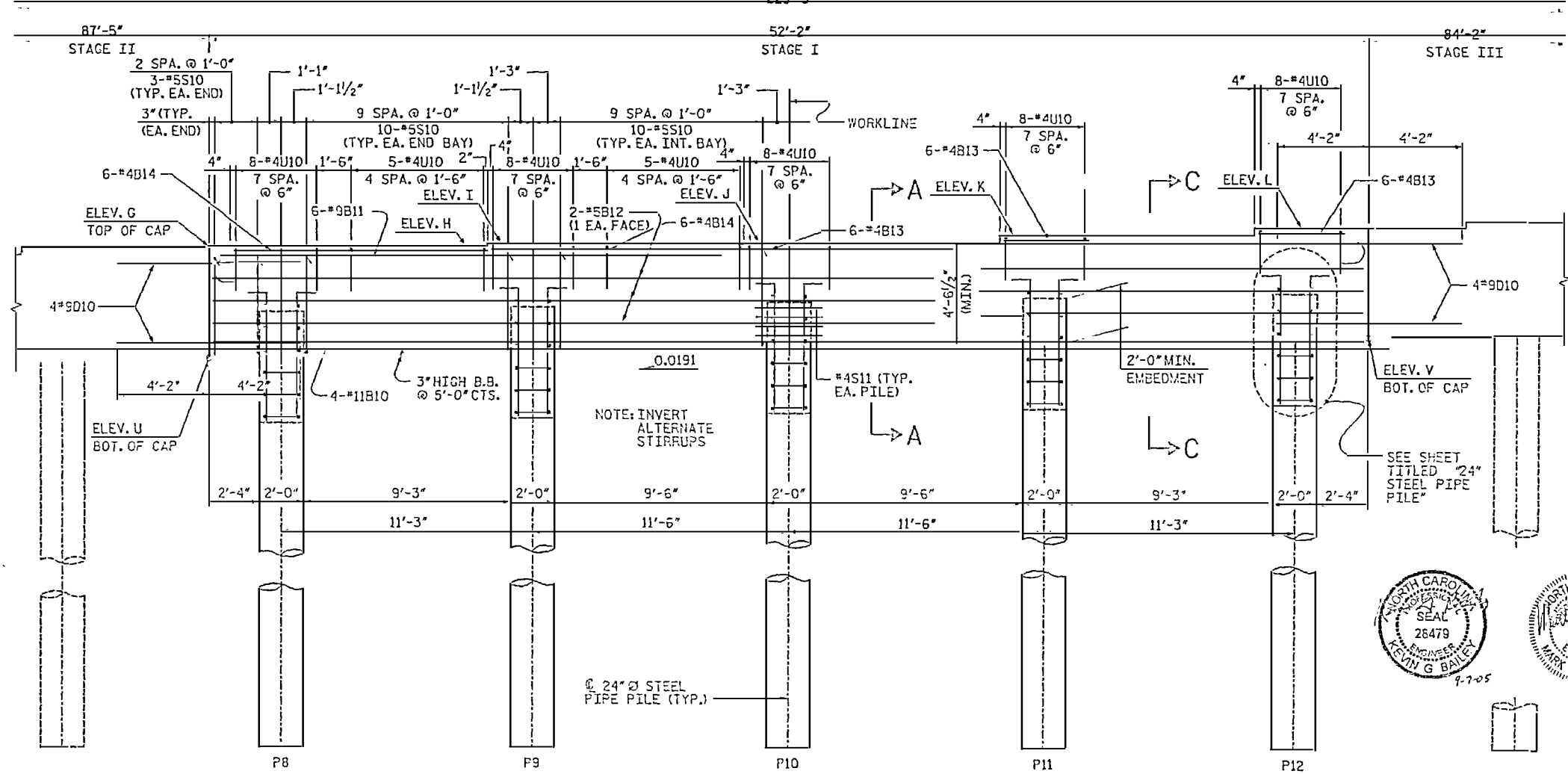
H	2120.604	2118.307
I	2120.680	2118.385
J	2120.756	2118.461
K	2121.122	2118.827
L	2121.488	2119.192
U	2115.544	2113.248
V	2116.530	2114.234



ELEVATION
(BENT 1 SHOWN, BENT 2 SIMILAR)



BEARING DETAIL

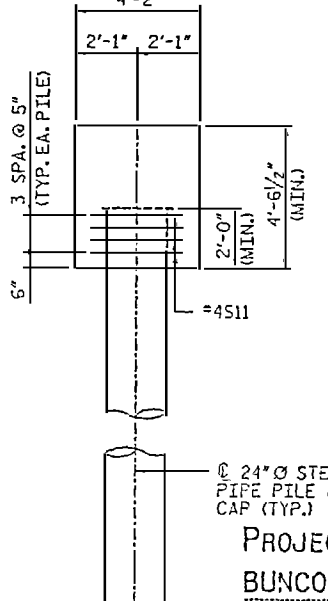


PLAN
(BENT 1 SHOWN, BENT 2 SIMILAR)

TOP OF PILE ELEVATIONS STAGE I

PILE NO.	ELEVATION	
	BENT 1	BENT 2
P8	2117.622	2115.326
P9	2117.837	2115.541
P10	2118.056	2115.760
P11	2118.275	2115.979
P12	2118.490	2116.194

ELEVATIONS BASED ON 2'-0" MIN. EMBEDMENT



PROJECT No. I-4401
BUNCOMBE COUNTY

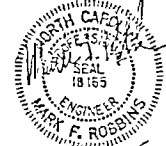
END VIEW STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 2 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

INTERMEDIATE
BENTS 1 & 2
STAGE I

REVISIONS	NO.	DATE



FLORENCE & HUTCHESON, INC. CONSULTING ENGINEERS
RALPH WHITHEAD ASSOCIATES, INC. CONSULTING ENGINEERS
P.O. BOX 35624 CHARLOTTE, N.C. 28225

DATE: 6-05

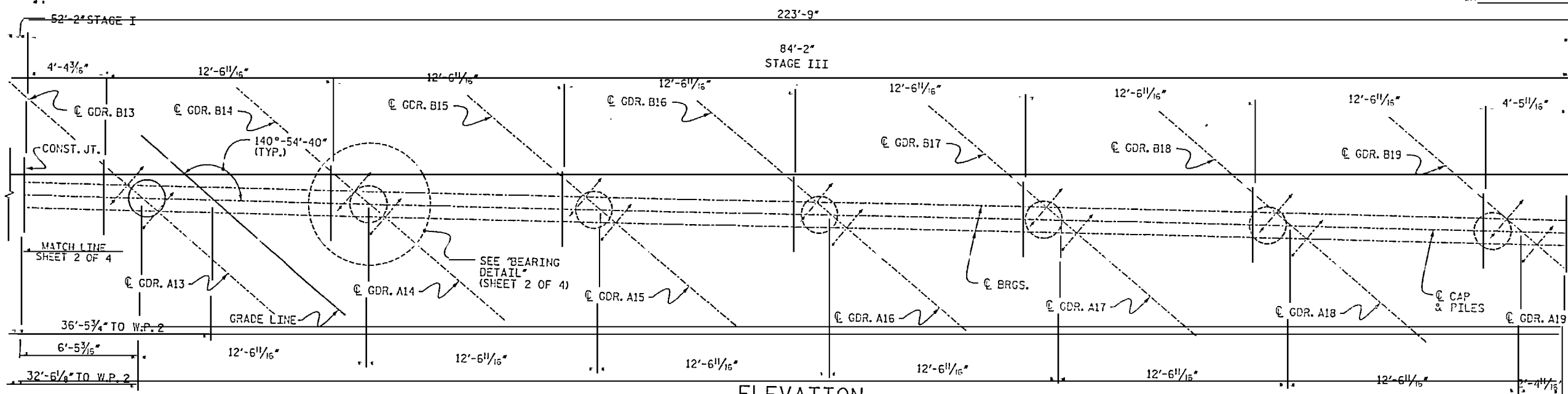
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

INTERMEDIATE BENTS 1 & 2 STAGE I

SHEET NO. S2-31
TOTAL SHEETS 43

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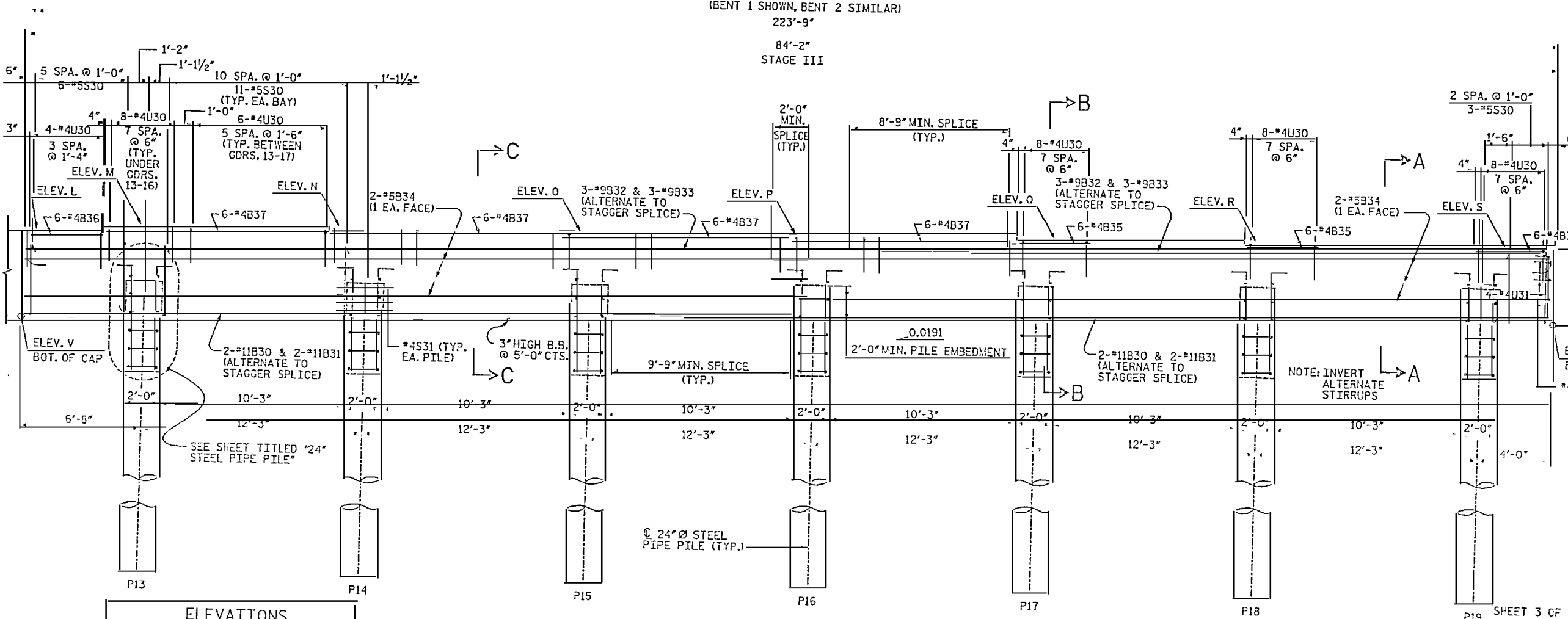
NOTES:



NOTES:
 SEE SHEET 4 OF 4 FOR NOTES.
 FOR "END VIEW" SEE SHEET 1 OF 4.
 SEE SHEET 4 OF 4 FOR SECTIONS A-A, B-B, D-D, AND E-E.

ELEVATION
 (BENT 1 SHOWN, BENT 2 SIMILAR)
 223'-9"

PILE NO.	ELEVATION	
	BENT 1	BENT 2
P13	2118.680	2116.384
P14	2118.914	2116.618
P15	2119.147	2116.851
P16	2119.380	2117.084
P17	2119.614	2117.318
P18	2119.847	2117.551
P19	2120.081	2117.785



PLAN
 (BENT 1 SHOWN, BENT 2 SIMILAR)

ELEVATIONS		
LOCATION	BENT 1	BENT 2
M	2121.791	2119.495
N	2121.974	2119.578
O	2122.057	2119.762
P	2122.139	2119.844
Q	2122.222	2119.927
R	2122.305	2120.010
S	2122.388	2120.092
V	2116.530	2114.234
W	2118.138	2115.842

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 3 OF 4



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 400 WESTCHASE BLVD., SUITE 415
 RALEIGH, NC 27607

RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235

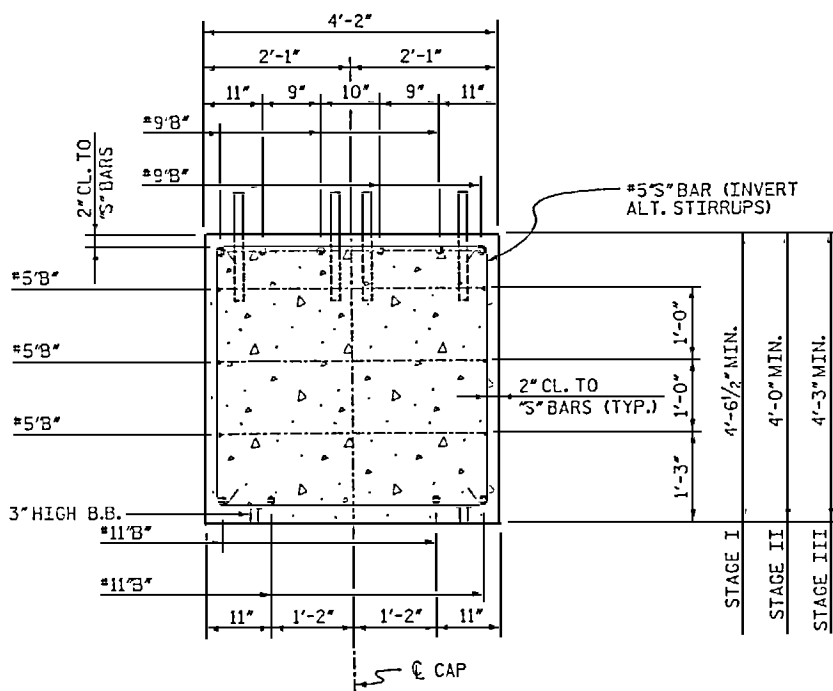
DRAWN BY: AJP DATE: 6-05
 CHECKED BY: HFW DATE: 7-05

NO.	BY	DATE	REVISIONS
1			
2			

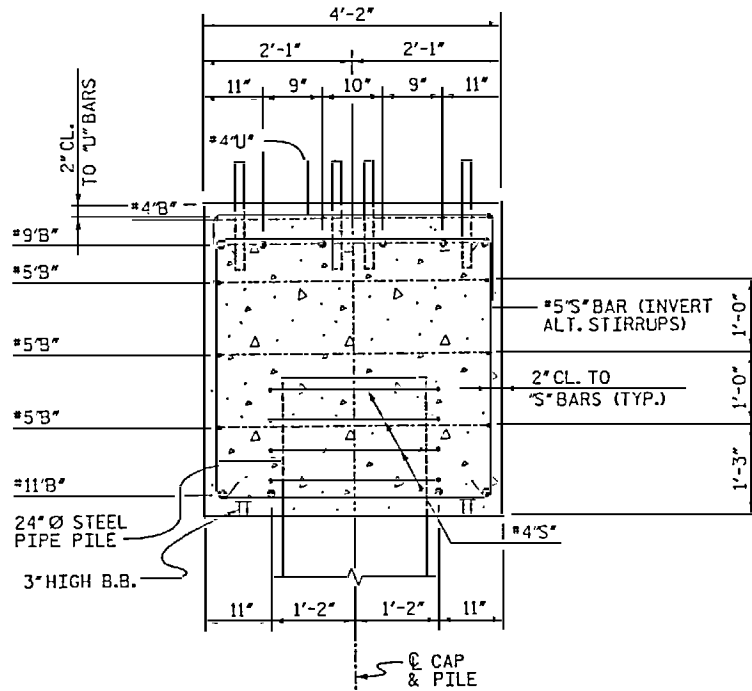
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 INTERMEDIATE
 BENTS 1 & 2
 STAGE III

SHEET NO. S2-32
 TOTAL SHEETS 43

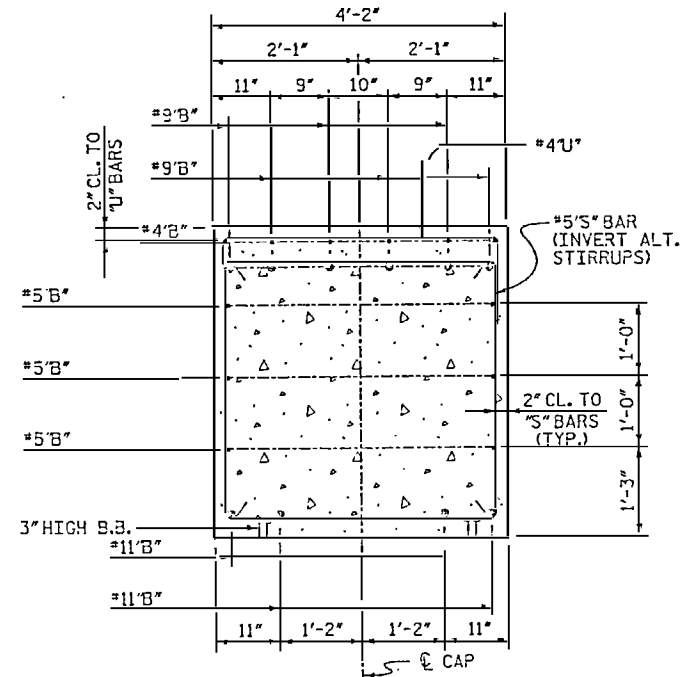
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SECTION A-A



SECTION B-B
(BARS IN 24" Ø STEEL PIPE PILE NOT SHOWN FOR CLARITY)



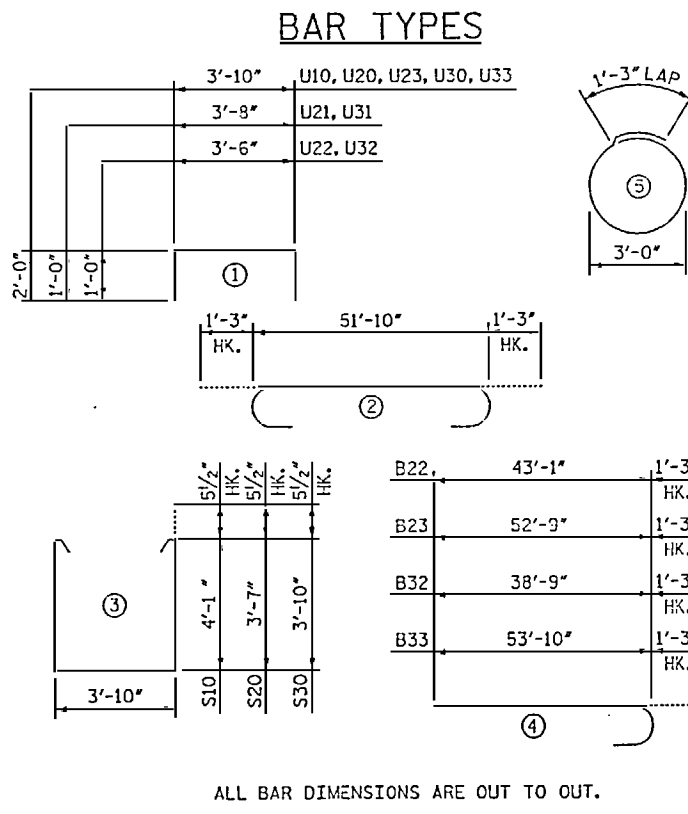
SECTION C-C

NOTES:

STIRRUPS IN CAP MAY BE SHIFTED SLIGHTLY AS NECESSARY TO CLEAR ANCHOR BOLTS.

FOR OTHER NOTES, SEE SHEET TITLED "GENERAL DRAWING FOUNDATION LAYOUT".

CONTRACTOR SHALL INSTALL #5D10 DOWEL BARS AS DETAILED, PROVIDED THERE IS ENOUGH CLEARANCE IN THE FIELD. CONTRACTOR MAY USE ADHESIVELY ANCHORED #9 DOWEL BARS OR THE USE OF MECHANICAL SPLICED #9 DOWEL BARS IN LIEU OF DETAILS SHOWN IN THESE PLANS. ADHESIVELY ANCHORED OR MECHANICAL SPLICED DOWEL BARS SHALL HAVE PRIOR APPROVAL FROM THE ENGINEER.



ALL BAR DIMENSIONS ARE OUT TO OUT.

BILL OF REINFORCING (STAGE I) (FOR ONE BENT)

MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT
B10	4	#11	STR.	51'-10"	1,102
B11	5	#9	(2)	54'-4"	1,108
B12	6	#5	STR.	51'-10"	324
B13	18	#4	STR.	3'-10"	46
B14	12	#4	STR.	11'-4"	91
D10	16	#9	STR.	8'-4"	453
S10	46	#5	(3)	12'-11"	620
S11	20	#4	(5)	10'-8"	143
U10	50	#4	(1)	7'-10"	262

TOTAL REINF. STEEL (STAGE I) = 4,149 LBS.

BILL OF REINFORCING (STAGE II) (FOR ONE BENT)

MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT
B20	4	#11	STR.	40'-7"	862
B21	4	#11	STR.	56'-3"	1,195
B22	6	#9	(4)	44'-4"	904
B23	6	#9	(4)	54'-0"	1,102
B24	12	#5	STR.	44'-8"	559
B25	12	#4	STR.	3'-10"	31
B26	24	#4	STR.	12'-11"	207
B27	6	#4	STR.	8'-1"	32
S20	75	#5	(3)	11'-11"	932
S21	28	#4	(5)	10'-8"	200

U20	83	#4	(1)	7'-10"	434
U21	4	#4	(1)	5'-6"	15
U22	3	#4	(1)	5'-8"	11

TOTAL REINF. STEEL (STAGE II) = 6,484 LBS.

BILL OF REINFORCING (STAGE III) (FOR ONE BENT)

MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT
B30	4	#11	STR.	42'-0"	893
B31	4	#11	STR.	51'-7"	1,096
B32	6	#9	(4)	40'-0"	816
B33	6	#9	(4)	55'-1"	1,124
B34	12	#5	STR.	43'-0"	538
B35	18	#4	STR.	3'-10"	46
B36	6	#4	STR.	4'-2"	17
B37	24	#4	STR.	12'-4"	198

S30	75	#5	(3)	11'-11"	932
S31	28	#4	(5)	10'-8"	200

U30	84	#4	(1)	7'-10"	440
U31	4	#4	(1)	5'-6"	15
U32	3	#4	(1)	5'-3"	11

TOTAL REINF. STEEL (STAGE III) = 6,430 LBS.

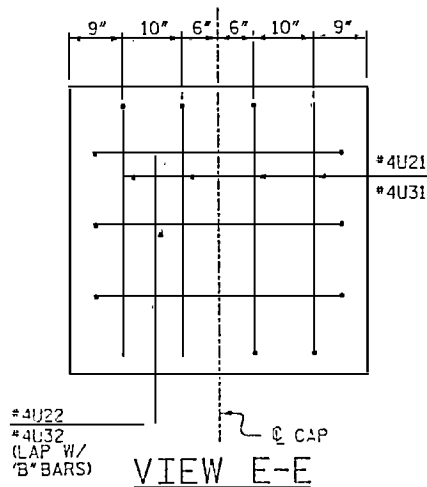
PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 4 OF 4

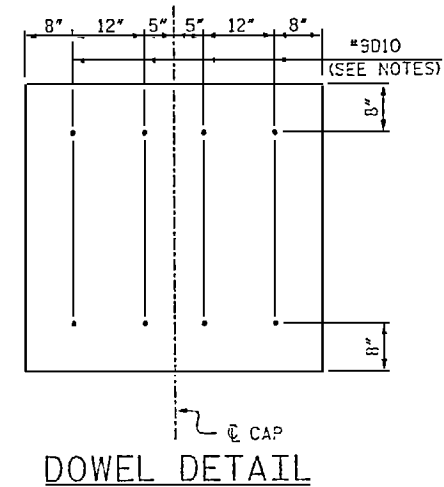
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

INTERMEDIATE
BENTS 1 & 2
STAGES I, II, & III

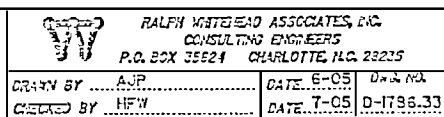
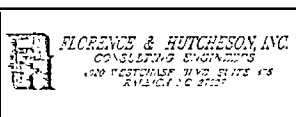
QUANTITIES		STAGE I	STAGE II	STAGE III	BENT 1 (TOTAL)	BENT 2 (TOTAL)
REINFORCING STEEL	LBS. (BENT 1 & 2)	4,149	6,484	6,430	17,063	17,063
CLASS A CONCRETE	CU. YARDS (BENT 1 & 2)	38.9	62.0	61.5	162.4	162.4
24" Ø STEEL PIPE PILES	NO. (BENT 1 & 2)	5	7	7	19	19
	LIN. FEET (BENT 1)	340.5	467.0	486.0	1,293.5	
	LIN. FEET (BENT 2)	329.0	451.0	470.0		1,250.0



VIEW E-E



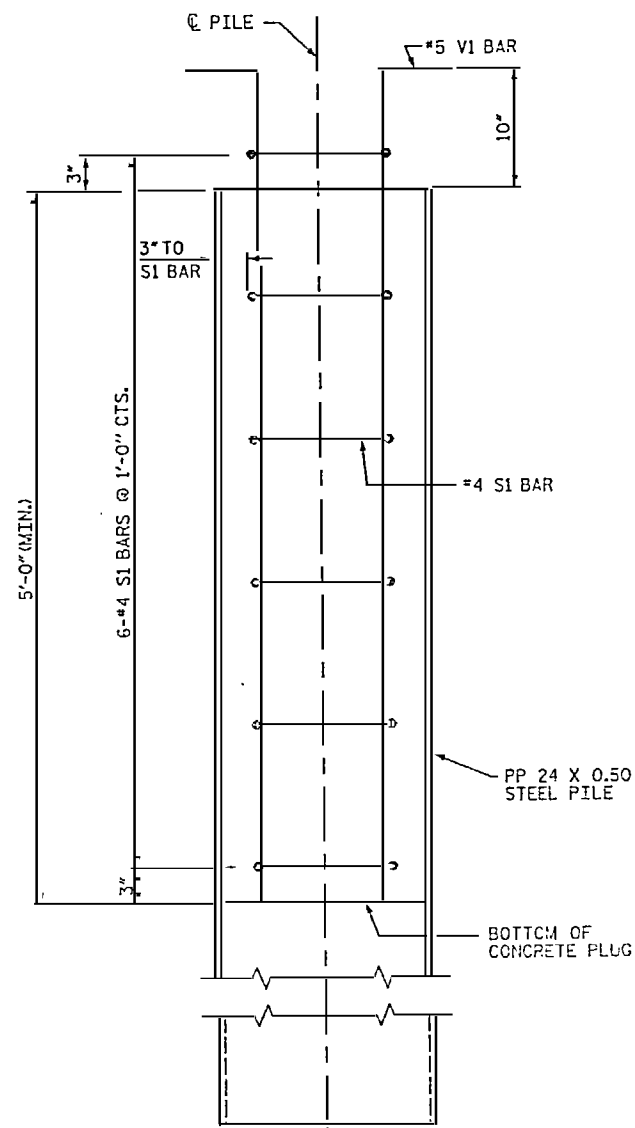
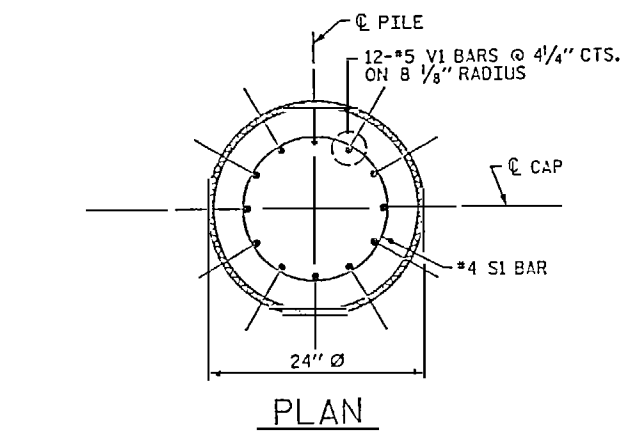
DOWEL DETAIL



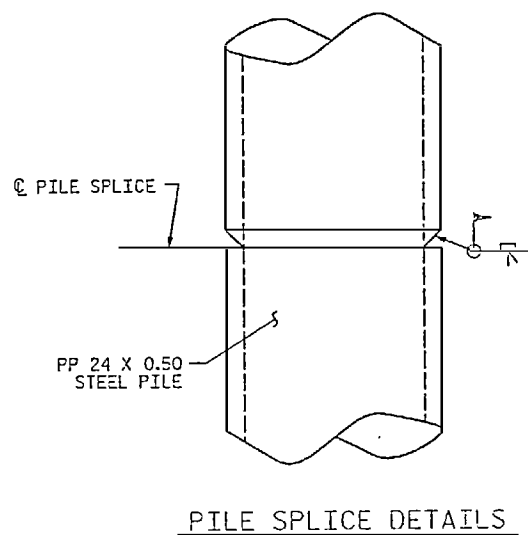
NO.	BY	DATE
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2		

SHEET NO. 52-33
TOTAL SHEETS 43

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ELEVATION
PP 24 X 0.50 STEEL PILE
(OPEN END)



PILE SPLICE DETAILS

NOTES

STEEL PILES SHALL MEET THE REQUIREMENTS OF ASTM A252 GRADE 2 AND SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. THE DRIVING PLATE, IF REQUIRED, MAY BE GALVANIZED.

THE CONCRETE IN THE PLUG SHALL BE CLASS A CONCRETE.

STEEL PILES SHALL BE EXAMINED FOR DAMAGE OR COLLAPSE AFTER BEING DRIVEN AND PRIOR TO PLACING REINFORCING STEEL AND CONCRETE IN THE TOP OF THE PILE. REJECTED PILES SHALL BE REMOVED OR THE CONTRACTOR SHALL SUBMIT A PROPOSAL TO REPAIR THE PILE.

PILE SPLICES SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS AND AWS D1.1. A MAXIMUM OF 2 PILE SPLICES PER PILE IS ALLOWED.

THE CONTRACTOR WILL NOT BE REQUIRED TO REMOVE THE SOIL FROM WITHIN THE PILES AFTER DRIVING UNLESS IT IS NECESSARY TO OBTAIN THE MINIMUM CONCRETE PLUG.

THE PILES SHALL BE DEWATERED TO THE SATISFACTION OF THE ENGINEER TO THE EXTENT NECESSARY TO OBTAIN THE MINIMUM CONCRETE PLUG WITHOUT FOULING THE CONCRETE.

THE CONCRETE PLUG WITHIN THE PILES SHALL BE FORMED SUCH THAT NO MOVEMENT OF THE REINFORCING STEEL OR CONCRETE OCCURS EITHER DURING OR AFTER THE CONCRETE PLACEMENT. THE CONCRETE PLUG SHALL BE CAST AND SHALL OBTAIN A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI PRIOR TO PLACING THE CONCRETE IN THE BENT CAP.

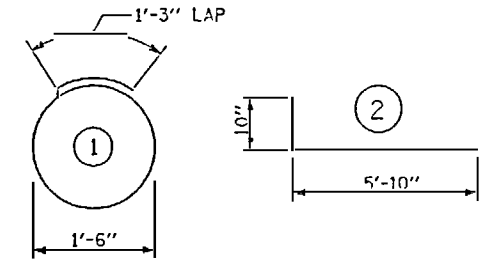
THE REINFORCING STEEL, CLASS A CONCRETE, AND DRIVING PLATE, IF REQUIRED, ARE CONSIDERED INCIDENTAL TO THE CONTRACT UNIT PRICE BID PER LINEAR FOOT FOR PP 24 X 0.50 STEEL PILES.

BILL OF MATERIAL FOR ONE PP 24 X 0.50 STEEL PILE

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
S1	6	#4	1	6'-0"	24
V1	12	#5	2	6'-8"	84
REINFORCING STEEL =					108 lbs

CLASS A CONCRETE
5'-0" MINIMUM PLUG 0.6 CY

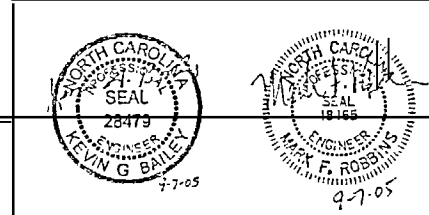
BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
24" STEEL PIPE PILE



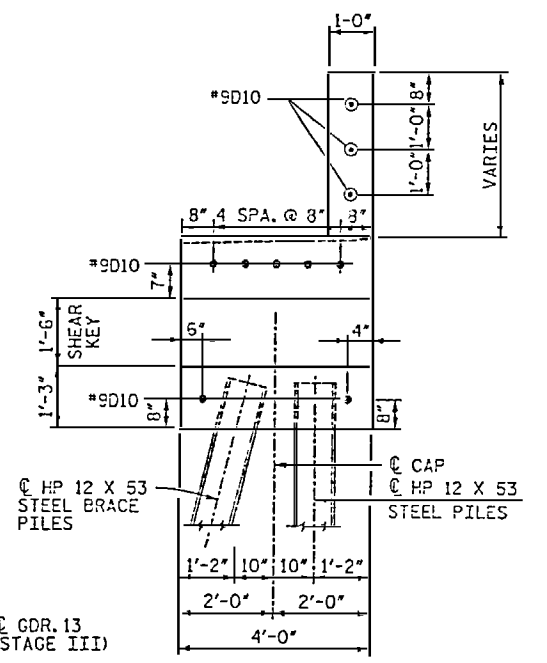
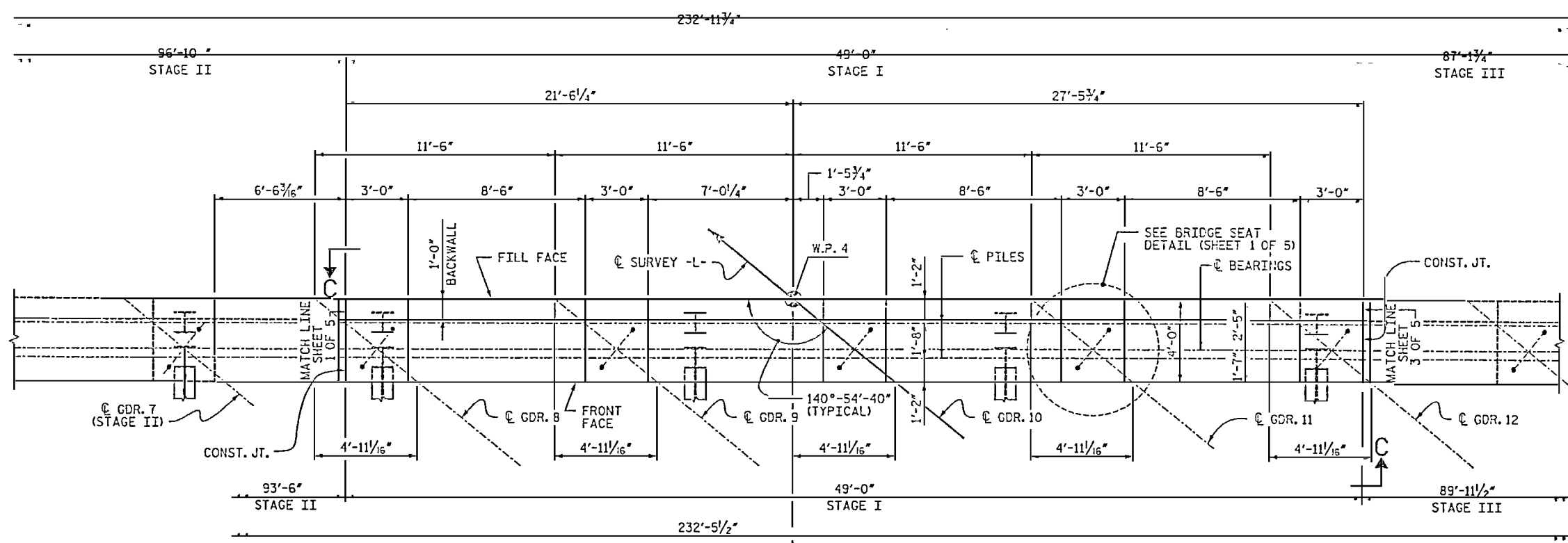
FLORENCE & HUGHESON, P.C.
CONSULTING ENGINEERS
103 WESTSHORE BLVD., SUITE 408
RALEIGH, NC 27607



ASSEMBLED BY: AJP DATE: 07-05
CHECKED BY: KGB DATE: 03-05
DRAWN BY: RAW I/GI REV. 7/10/01 RWH/LES
CHECKED BY: LES I/GI REV. 5/7/03 RWH/JTE

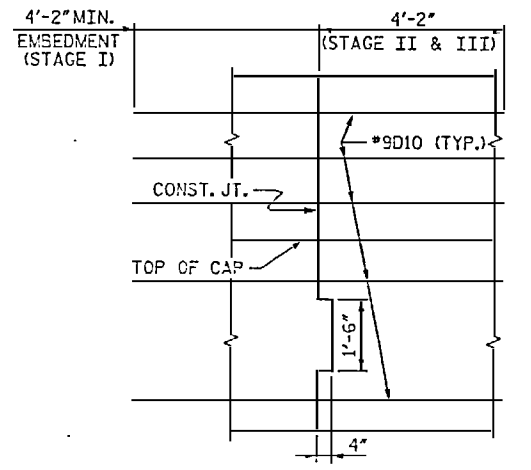
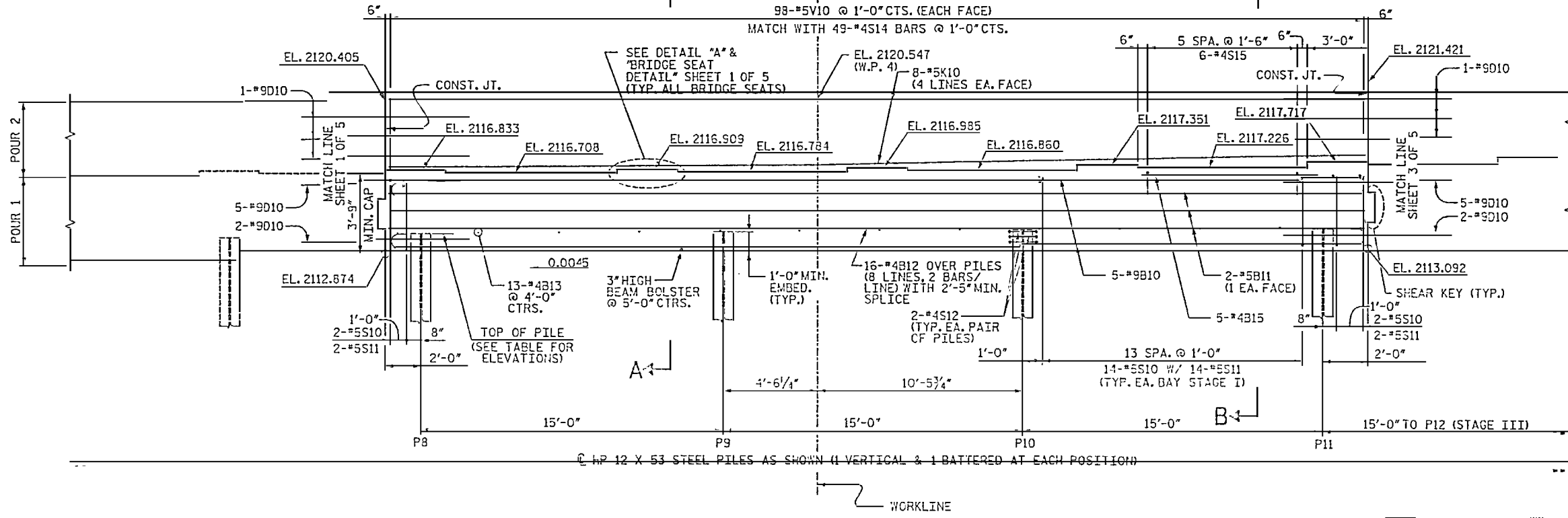
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			2		
2			3		

STD. NO. SPP1



DOWEL DETAIL
(SEE NOTES FOR #9D10 DOWEL BARS)

PLAN



ELEVATION C

ELEVATION

(LOOKING IN THE DIRECTION OF STATIONING)

NOTES:

SEE SHEET 5 OF 5 FOR SECTION A-A.
SEE SHEET 5 OF 5 FOR NOTES.

CONTRACTOR SHALL INSTALL #9D10 DOWEL BARS AS DETAILED, PROVIDED THERE IS ENOUGH CLEARANCE IN THE FIELD. CONTRACTOR MAY USE ADHESIVELY ANCHORED #9 DOWEL BARS OR THE USE OF MECHANICAL SPLICED #9 DOWEL BARS IN LIEU OF DETAILS SHOWN IN THESE PLANS. ADHESIVELY ANCHORED OR MECHANICAL SPLICED DOWEL BARS SHALL HAVE PRIOR APPROVAL FROM THE ENGINEER.

TOP OF PILE ELEVATIONS

PILE	ELEVATION
P8	2113.885
P9	2113.953
P10	2114.020
P11	2114.088

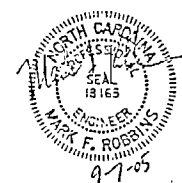
ELEVATIONS BASED ON 1'-0" MIN. EMBEDMENT

PROJECT No. I-4401
BUNCOMBE COUNTY
STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 2 OF 5

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

END BENT 2
STAGE I



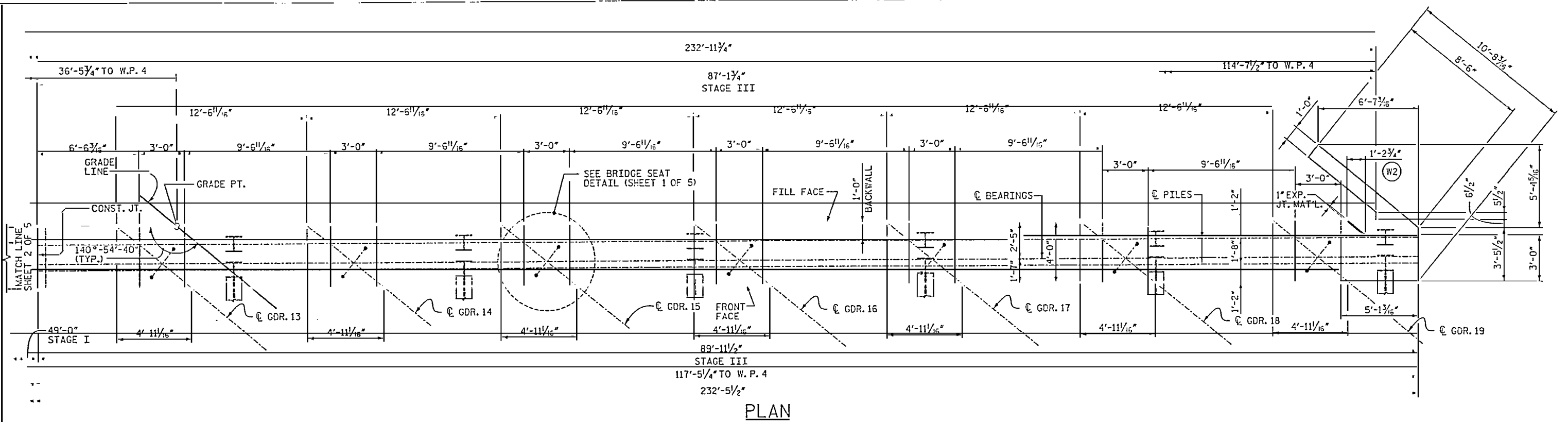
FLORENCE & HUTCHESON, INC.
CONSULTING ENGINEERS
420 W. HARRIS BLVD., SUITE 475
RALEIGH, NC 27607

RALPH WHITEHEAD ASSOCIATES, INC.
CONSULTING ENGINEERS
P.O. BOX 35624 CHARLOTTE, NC 28225
DRAWN BY: AJP DATE: 08-05
CHECKED BY: HFV DATE: 07-05

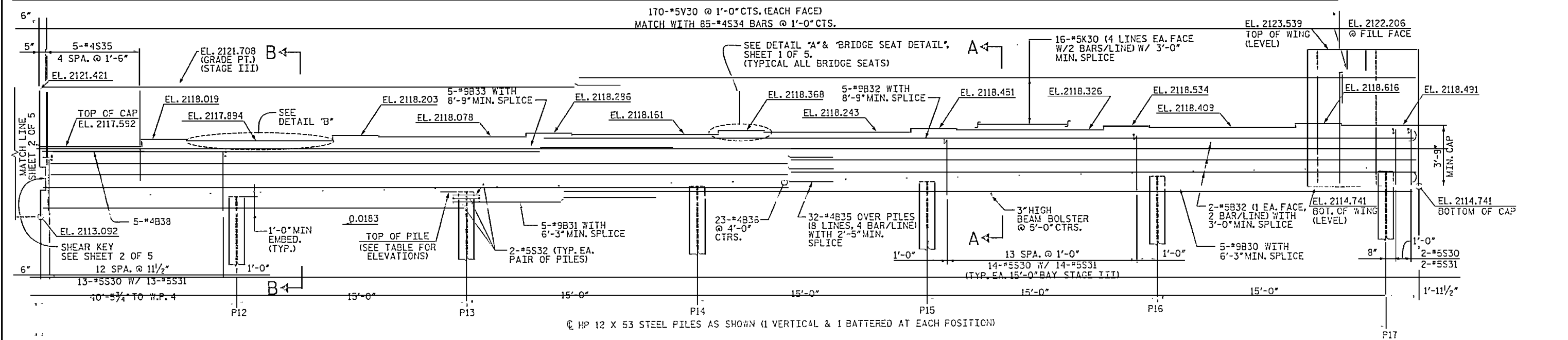
NO.	BY	DATE	REVISIONS
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2			

SHEET NO. S2-36
TOTAL SHEETS 43

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PLAN



ELEVATION

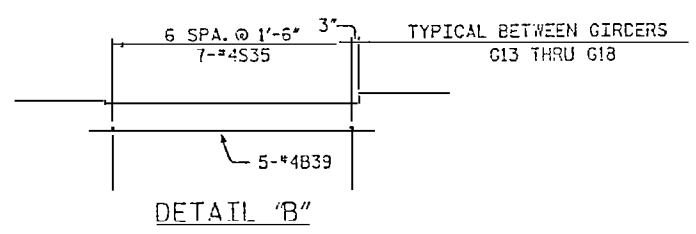
(LOOKING IN THE DIRECTION OF STATIONING)

NOTES:
 SEE SHEET 5 OF 5 FOR SECTIONS A-A AND B-B.
 SEE SHEET 5 OF 5 FOR NOTES.

PROJECT NO. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

TOP OF PILE ELEVATIONS	
PILE	ELEVATION
P12	2114.339
P13	2114.614
P14	2114.888
P15	2115.163
P16	2115.437
P17	2115.712

ELEVATIONS BASED ON 1'-0" MIN. EMBEDMENT



DETAIL 'B'



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 410 WESTPARK BLVD., SUITE 410
 RALEIGH, NC 27609

RALPH WHITEHEAD ASSOCIATES, P.C.
 CONSULTING ENGINEERS
 P.O. BOX 35624 CHARLOTTE, N.C. 28235
 DRAWN BY: AWP DATE: 08-05
 CHECKED BY: JFW DATE: 07-05

REVISIONS	
NO.	DATE
1	
2	

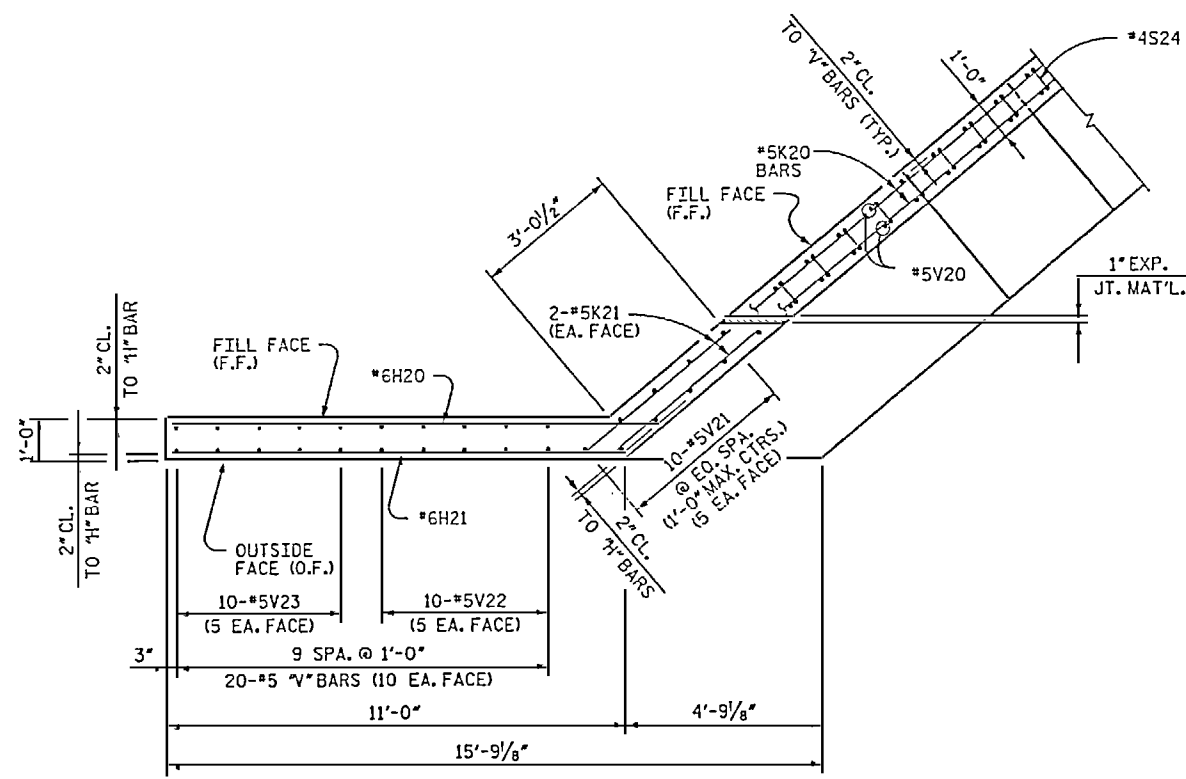
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 DIVISION

END BENT 2
 STAGE III

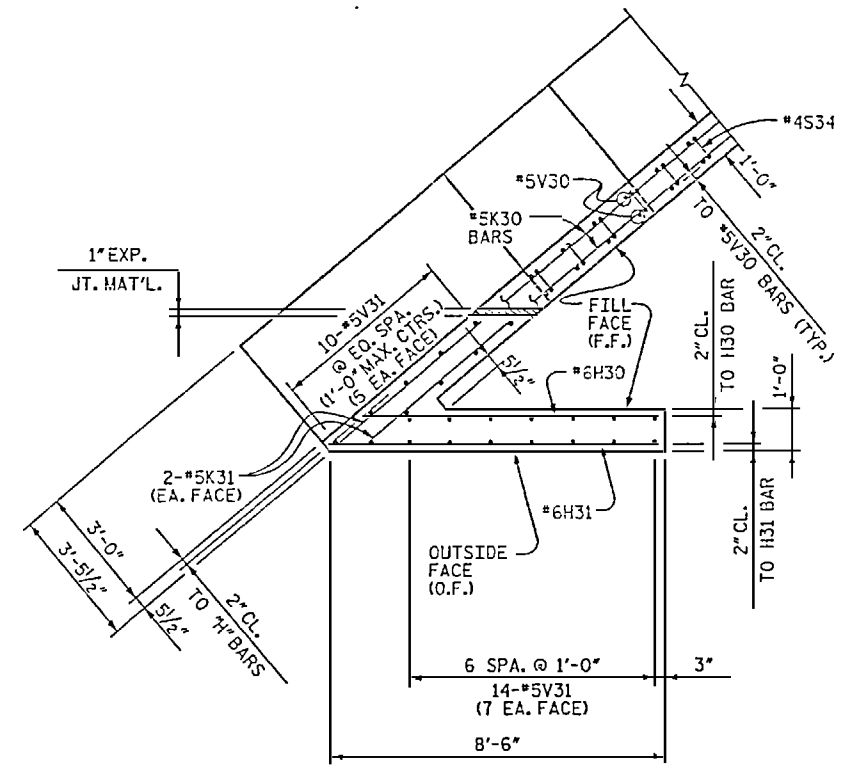
SHEET NO.	S2-37
TOTAL SHEETS	43

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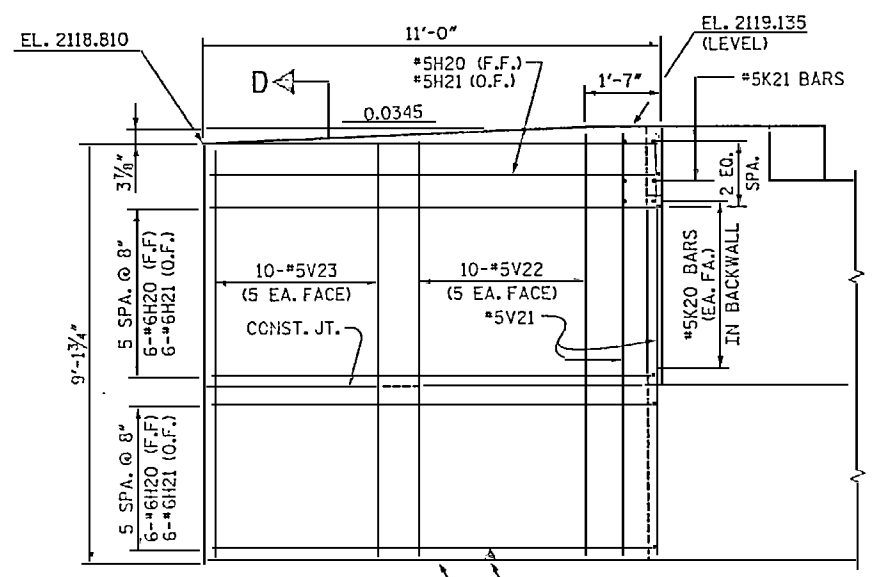
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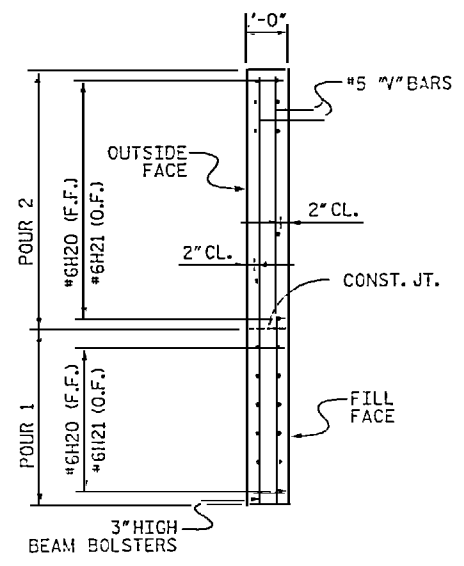
PLAN WING W1



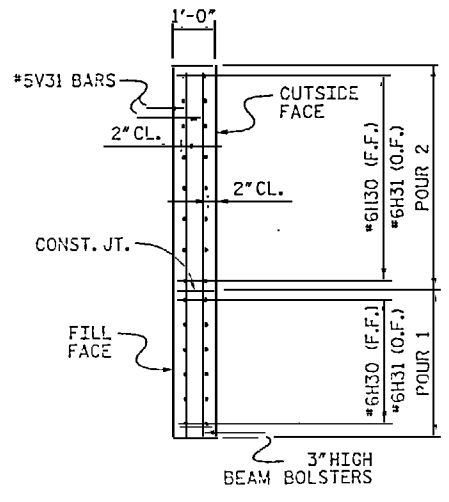
PLAN WING W2



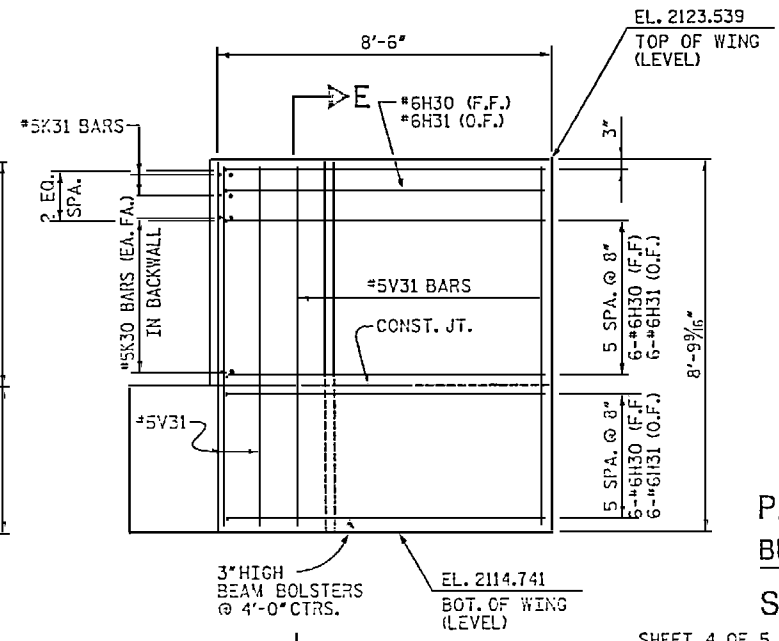
ELEVATION WING W1



SECTION D-D



SECTION E-E



ELEVATION WING W2



PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 4 OF 5

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

END BENT 2



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 P.O. BOX 15624 CHARLOTTE, N.C. 28215
 410 WILSONS BLVD. SUITE 415
 RALEIGH, NC 27607

RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 15624 CHARLOTTE, N.C. 28215
 DRAWN BY LGH DATE 7-05 DWG. NO.
 CHECKED BY RPN DATE 7-05 D-1735.33

NO.	BY	DATE	REVISIONS
1			
2			

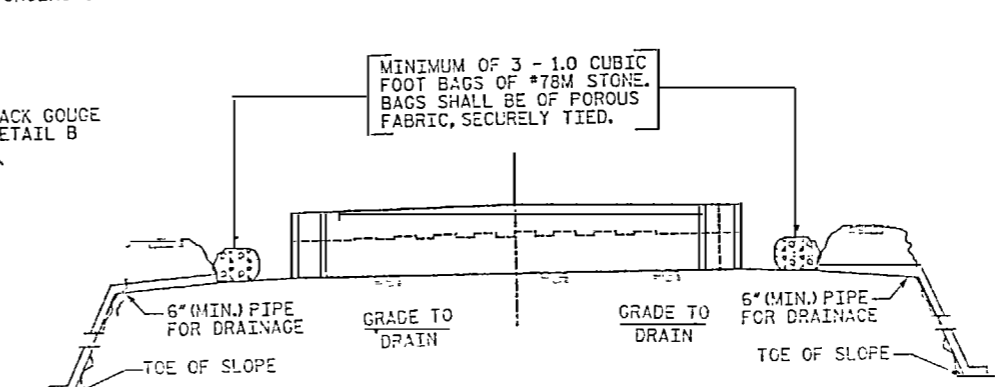
SHEET NO. S2-38
 TOTAL SHEETS 48

END BENT 2

BILL OF REINFORCING (STAGE I)					BILL OF REINFORCING (STAGE II)					BILL OF REINFORCING (STAGE III)							
MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT	MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT	MARK	NO.	SIZE	TYPE	LENGTH	WEIGHT
B10	10	#9	(1)	51'-2"	1,740	B20	5	#9	(2)	50'-10"	864	B30	5	#9	(2)	55'-3"	939
B11	6	#5	STR.	48'-8"	305	B21	5	#9	STR.	54'-8"	929	B31	5	#9	STR.	41'-11"	713
B12	18	#4	STR.	25'-7"	273	B22	5	#9	(2)	60'-0"	1,020	B32	5	#9	(2)	60'-0"	1,020
B13	13	#4	STR.	3'-9"	32	B23	5	#9	STR.	47'-9"	812	B33	5	#9	STR.	39'-8"	674
B14	30	#5	STR.	2'-8"	83	B24	12	#5	STR.	50'-6"	632	B34	12	#5	STR.	46'-4"	590
B15	5	#4	STR.	9'-6"	32	B25	32	#4	STR.	25'-4"	563	B35	32	#4	STR.	24'-3"	518
D10	20	#9	STR.	3'-4"	567	B26	24	#4	STR.	3'-8"	59	B36	23	#4	STR.	3'-8"	56
K10	3	#5	STR.	48'-8"	405	B27	42	#5	STR.	2'-8"	117	B37	42	#5	STR.	2'-8"	117
S10	46	#5	(3)	11'-4"	514	H20	14	#6	(7)	12'-4"	259	B38	5	#4	STR.	7'-6"	25
S11	46	#5	(4)	4'-7"	220	H21	14	#6	(7)	11'-5"	240	B39	25	#4	STR.	10'-6"	175
S12	24	#4	(5)	6'-4"	107							H30	14	#6	(5)	3'-4"	175
S13	30	#5	(5)	6'-4"	198							H31	14	#6	(6)	9'-1"	191
S14	49	#4	(5)	3'-4"	109							K30	16	#5	STR.	46'-4"	773
S15	6	#4	(5)	7'-8"	31							K31	4	#5	STR.	3'-8"	15
V10	98	#5	STR.	7'-1"	724	S20	88	#5	(3)	11'-4"	1,040	S30	84	#5	(3)	11'-4"	993
						S21	88	#5	(4)	4'-7"	421	S31	84	#5	(4)	4'-7"	402
						S22	42	#4	(5)	6'-8"	187	S32	36	#4	(5)	6'-8"	160
						S23	42	#5	(5)	5'-4"	277	S33	42	#5	(5)	6'-4"	277
						S24	93	#4	(5)	3'-4"	207	S34	85	#4	(5)	3'-4"	189
						V20	186	#5	STR.	7'-1"	1,374	S35	40	#4	(5)	7'-8"	205
						V21	10	#5	STR.	8'-8"	90	V30	170	#5	STR.	7'-1"	1,256
						V22	10	#5	STR.	8'-6"	89	V31	24	#5	STR.	8'-4"	209
						V23	10	#5	STR.	8'-4"	87						

TOTAL REINFORCING STEEL (STAGE I) = 5,371 LBS. TOTAL REINFORCING STEEL (STAGE II) = 10,125 LBS. TOTAL REINFORCING STEEL (STAGE III) = 9,662 LBS.

END BENT 2 QUANTITIES					
		STAGE I	STAGE II	STAGE III	ED 2 (TOTAL)
REINFORCING STEEL	LBS.	5,371	10,125	9,662	25,158
CLASS A CONCRETE					
SUBSTRUCTURE POUR 1: CU. YARDS		29.0	59.2	58.4	146.6
SUBSTRUCTURE POUR 2: CU. YARDS		6.7	15.9	14.0	36.6
SUBSTRUCTURE TOTAL: CU. YARDS		35.7	75.1	72.4	183.2
HP 12 X 53 STEEL PILES (NO.)		8	14	12	34
LIN. FEET		512.4	871.5	781.1	2165.1



TEMPORARY DRAINAGE AT END BENT

DRAINAGE NOTES:

BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DEGENERATED AND LOST THEIR EFFECTIVENESS.

PROJECT No. I-4401 BUNCOMBE COUNTY STATION: POT 147+53.94 -L- POT 5+03.07 -RR-

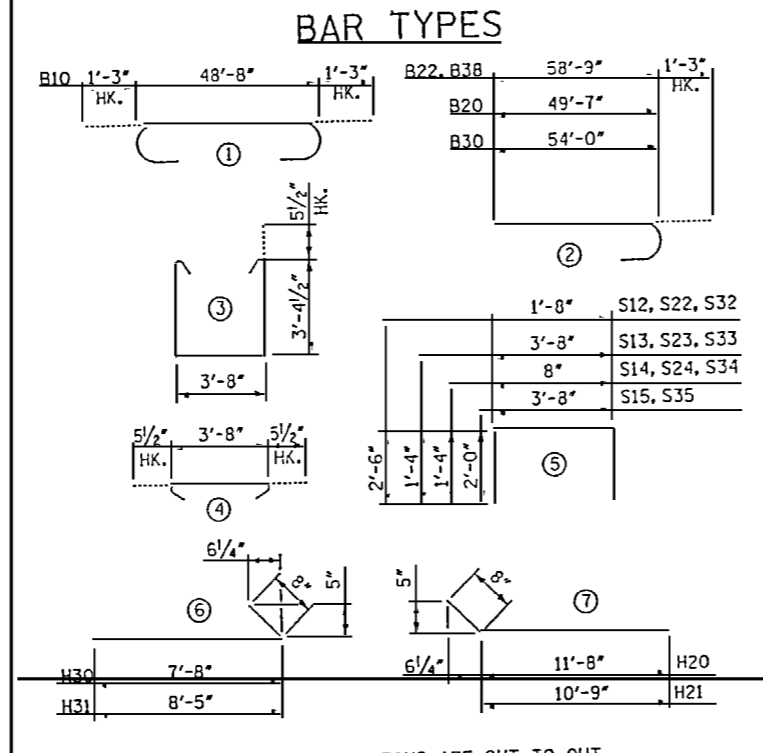
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION FOLEIGH END BENT 2

RALPH WHITEHEAD ASSOCIATES, INC. CONSULTING ENGINEERS P.O. BOX 35824 CHARLOTTE, N.C. 28035

PLORVET & HUYCHESOV INC. CONSULTING ENGINEERS 400 APPALACHIAN BLVD SUITE 405 RALEIGH, N.C. 27605

DRAWN BY: AJP DATE: 6-05 CHECKED BY: JFN DATE: 7-05

SHEET 5 OF 5



ALL BAR DIMENSIONS ARE OUT TO OUT.

NOTES:

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

FOR EPOXY PROTECTIVE COATING, SEE SPECIAL PROVISIONS.

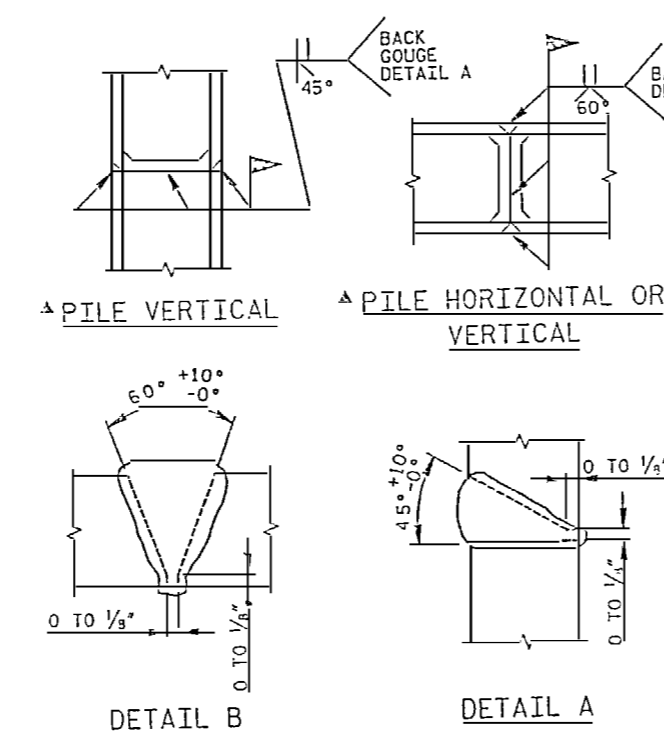
BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.

THE TOP SURFACE AREAS OF THE END BENT CAP SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

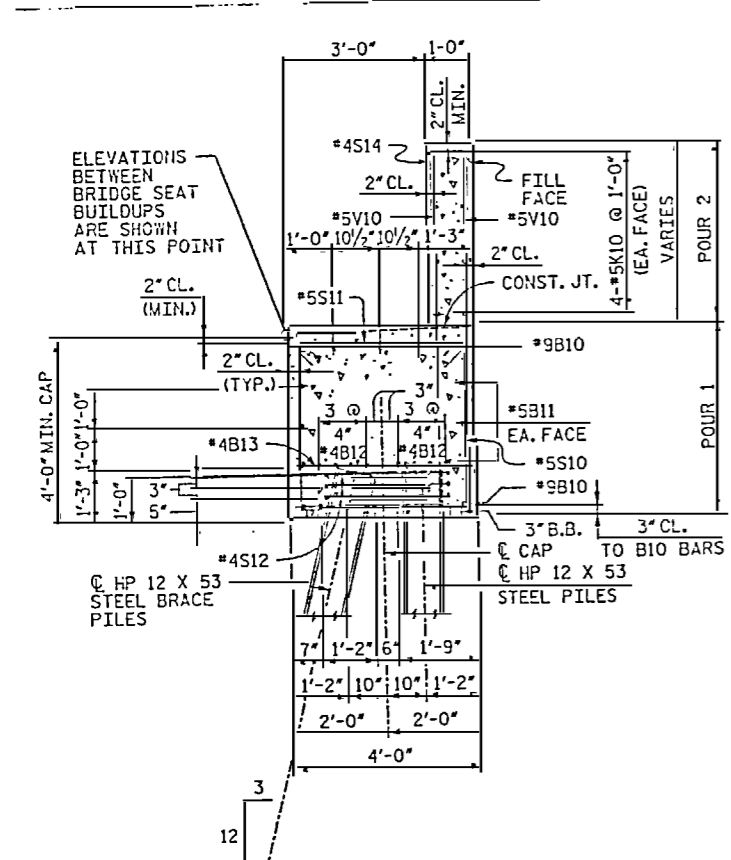
THE TOP SURFACE OF THE CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE FRONT FACE AT THE RATE OF 2%.

FOR OTHER NOTES, SEE "GENERAL DRAWING, FOUNDATION LAYOUT" SHEET.

THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4 IN. Ø DRAIN PIPE THROUGH THE WING WALLS AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALLS MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.

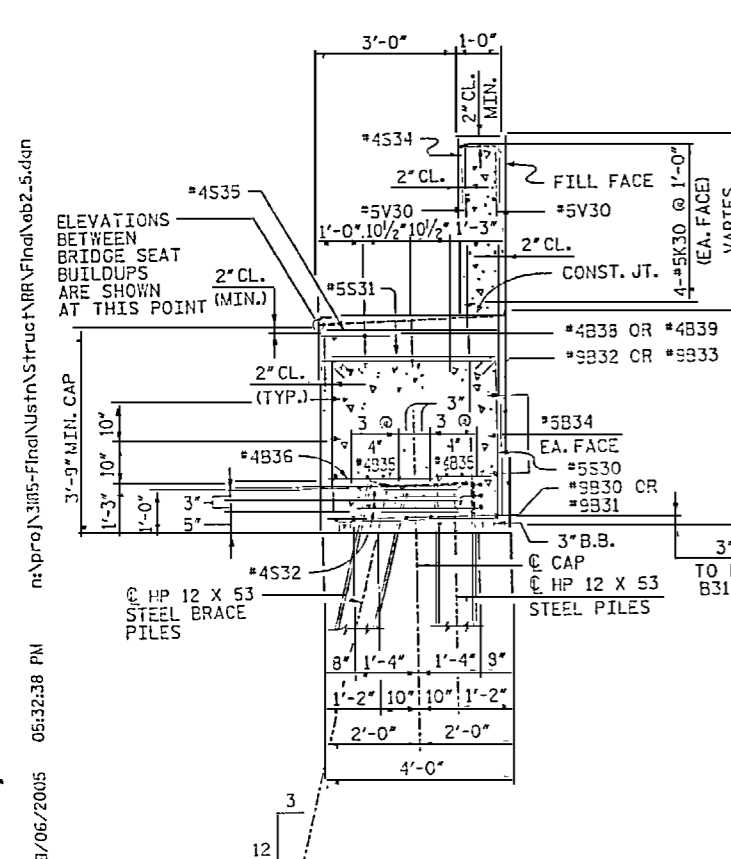


POSITION OF PILE DURING WELDING. PILE SPlice DETAILS



SECTION A-A

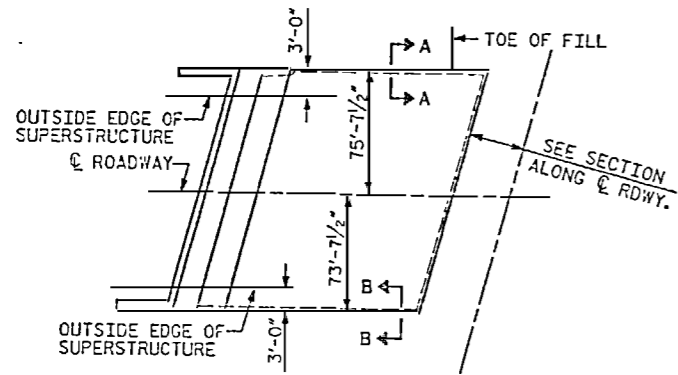
(STAGE I SHOWN, STAGES II AND III SIMILAR)



SECTION B-B

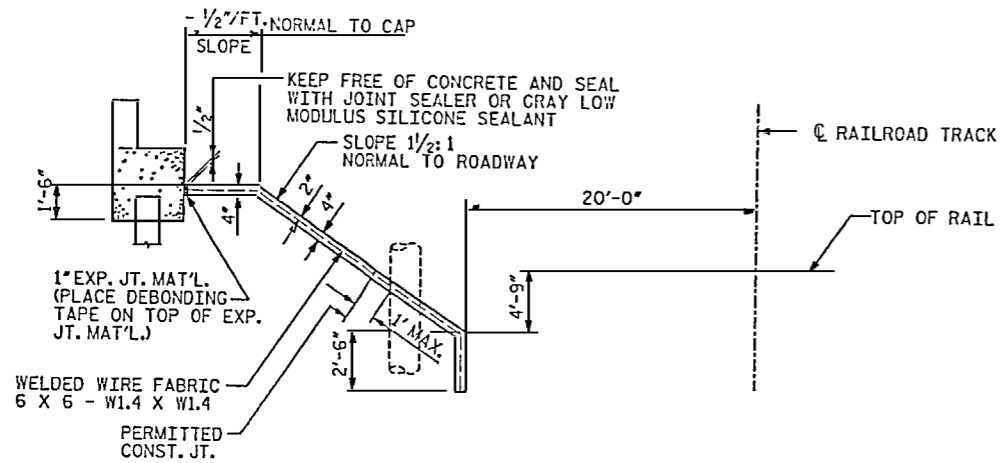
(STAGE III SHOWN, STAGE I SIMILAR)

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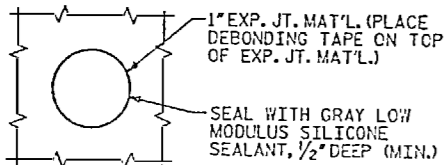


PLAN

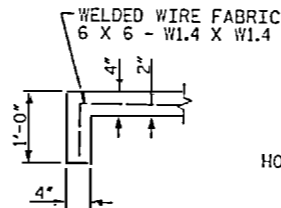
END BENT 1 SHOWN, END BENT 2 SIMILAR BY ROTATION



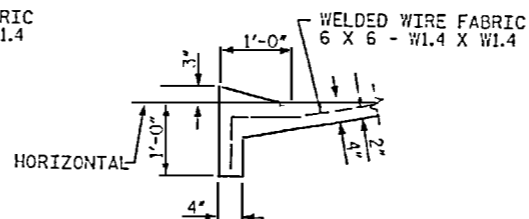
SECTION ALONG C ROADWAY



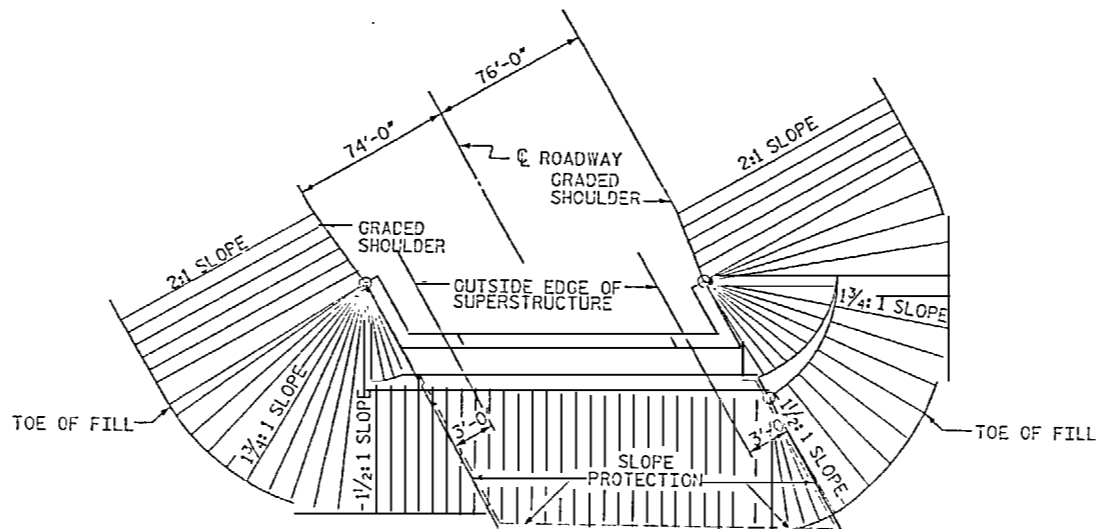
PLAN WHERE CONCRETE SLOPE PROTECTION MUST BE PLACED AROUND A BENT COLUMN



SECTION A-A



SECTION B-B



PLAN - END BENT WITH SWEEP BACK WINGS - SKEWED

GENERAL NOTES

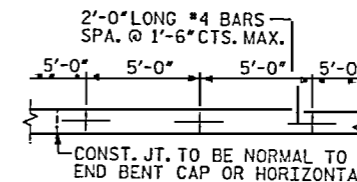
SLOPE PROTECTION SHALL BE PLACED UNDER THE ENDS OF THE BRIDGE AS SHOWN IN THE DETAILS. STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. METHOD OF MEASUREMENT AND BASIS OF PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS. FOR BERM WIDTH, SEE GENERAL DRAWING.

ALTERNATE "A"

ALTERNATE "A" SHALL CONSIST OF 4" POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60" WIDE. SLOPE PROTECTION SHALL BE POURED IN 5' STRIPS AS SHOWN IN THE "POURING DETAIL" WITH 2'-0" LONG #4 BARS PLACED ALONG THE SLOPE BETWEEN STRIPS AT 1'-6" MAXIMUM SPACING. SLOPE PROTECTION MAY BE POURED IN ALTERNATE 4' AND 5' STRIPS AS SHOWN IN THE "OPTIONAL POURING DETAIL" WITH ADJACENT RUNS OF WELDED WIRE FABRIC LAPPING AT LEAST 6". THE COST OF THE WELDED WIRE FABRIC AND #4 BARS, IF USED, SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.

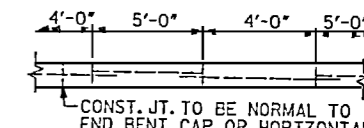
BRIDGE @ STA. 147+53.94 -L-	4 INCH SLOPE PROTECTION	* WELDED WIRE FABRIC 60 INCHES WIDE
	SQUARE YARDS	APPROX. L.F.
END BENT 1	1,515	2,778
END BENT 2	1,502	2,685

* QUANTITY SHOWN IS BASED ON 5' POURS.



STRIP WIDTHS MAY VARY IN CURVED PORTION.

POURING DETAIL



POUR A 4'-0" STRIP FIRST. STRIP WIDTHS MAY VARY IN CURVED PORTION.

OPTIONAL POURING DETAIL



PROJECT NO. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07-RR-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

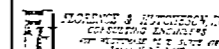
STANDARD SLOPE PROTECTION DETAILS

AUG. 1992

REVISIONS						SHEET NO. S2-40
NO.	BY	DATE	NO.	BY	DATE	
1			3			TOTAL SHEETS 48
2			3			

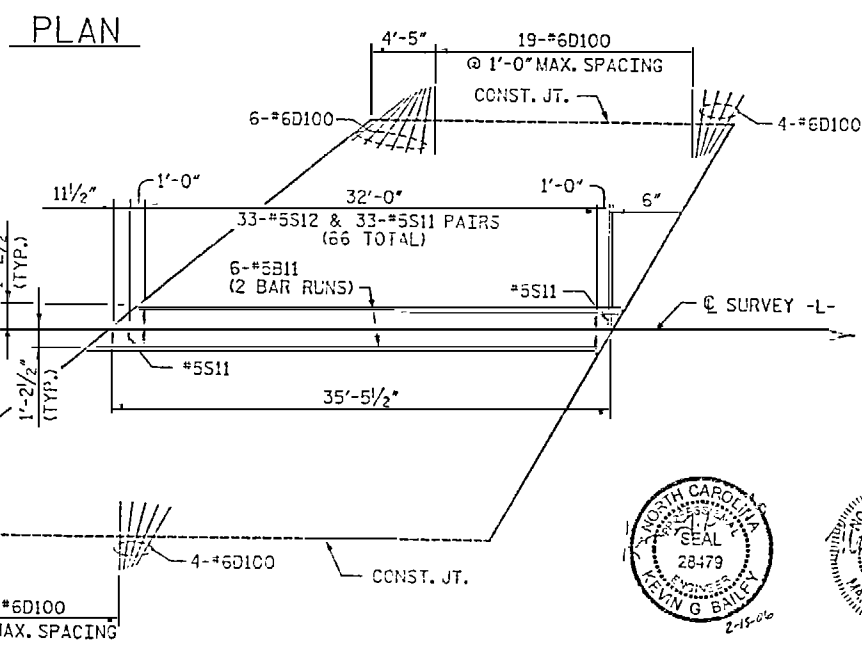
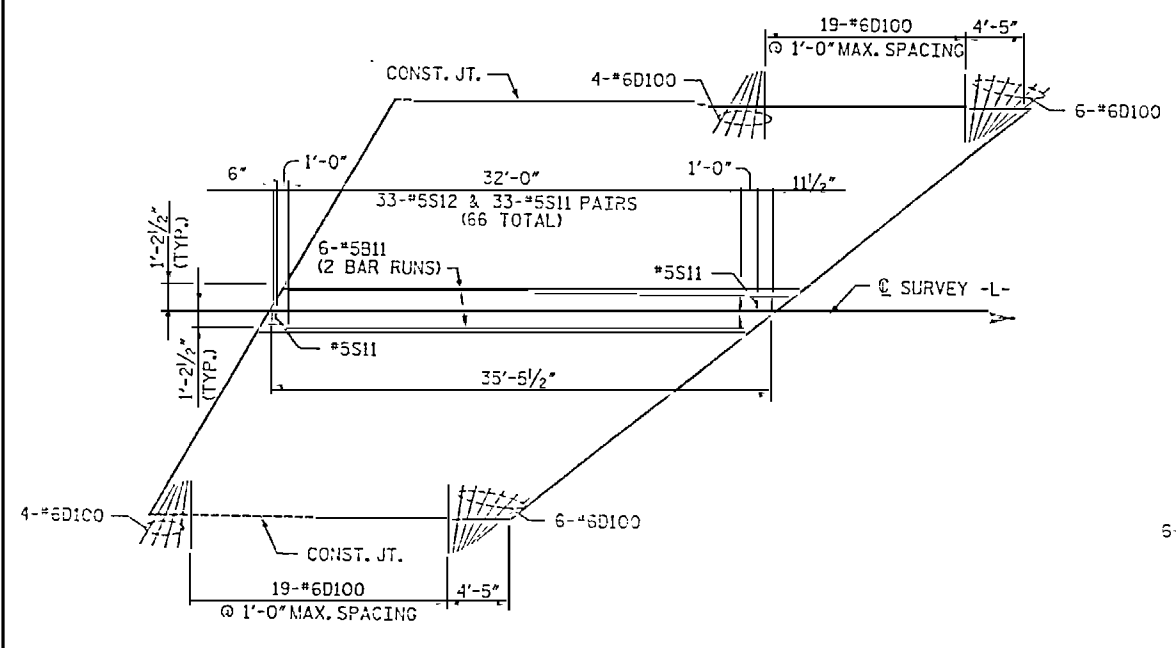
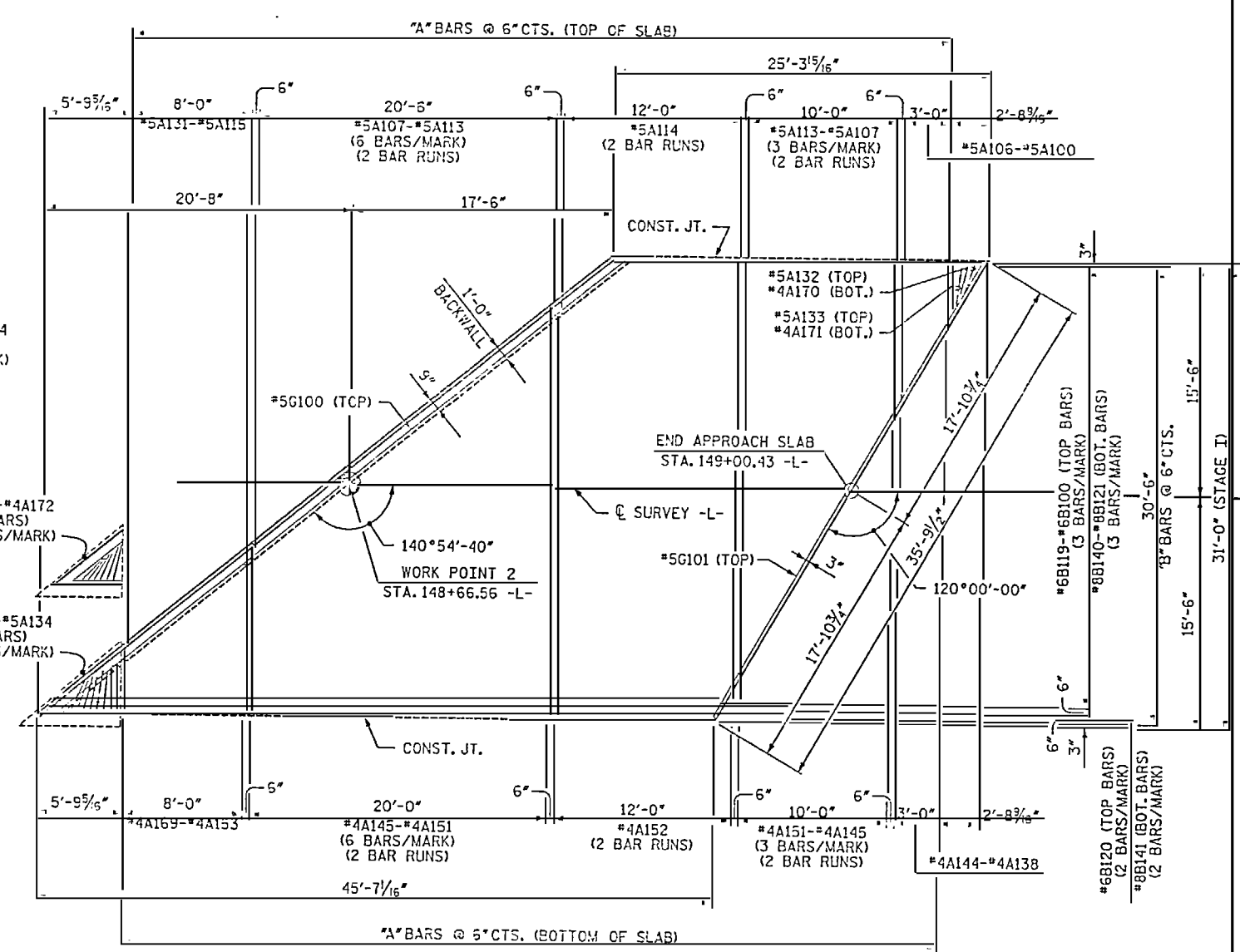
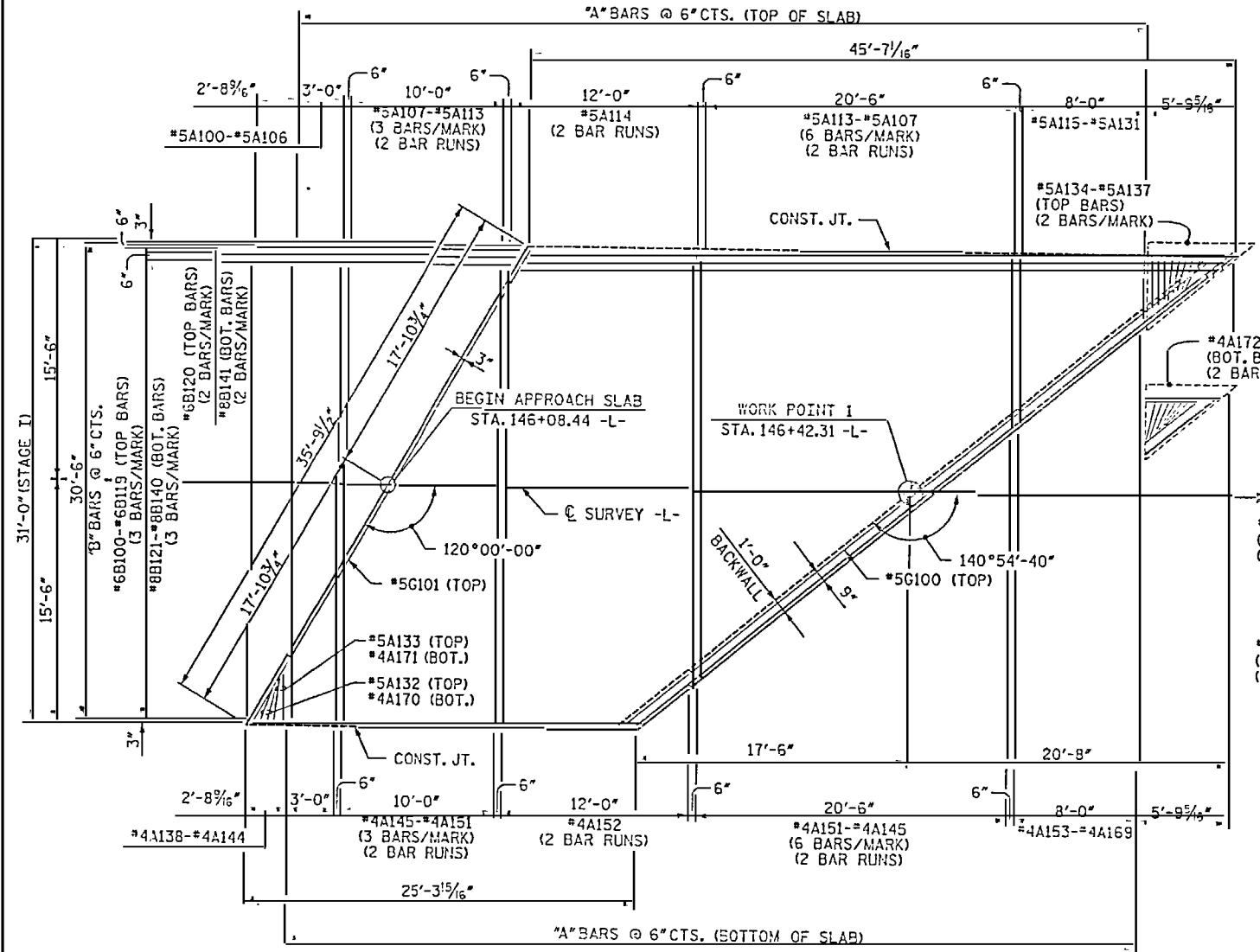
STD. NO. SP1/SP2

D-1786.40



ASSEMBLED BY : MFR	DATE : 8-05
CHECKED BY :	DATE :
DRAWN BY : ELR 5/92	REV. 10/17/03 LES/RDR
CHECKED BY : GRP 6/92	REV. 7/20/01 LES/RDR
	REV. 5/7/03 RHW/JTE

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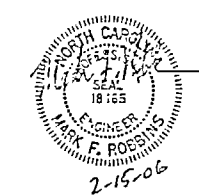
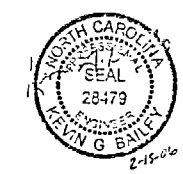


DOWEL AND MEDIAN BARRIER DETAILS

FOR MEDIAN BARRIER DETAILS, SEE "CONCRETE BARRIER RAIL AND CONCRETE MEDIAN BARRIER" SHEET 2 OF 2.

PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 1 OF 7



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235

RALPH WHITEHEAD ASSOCIATES, P.C.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28235

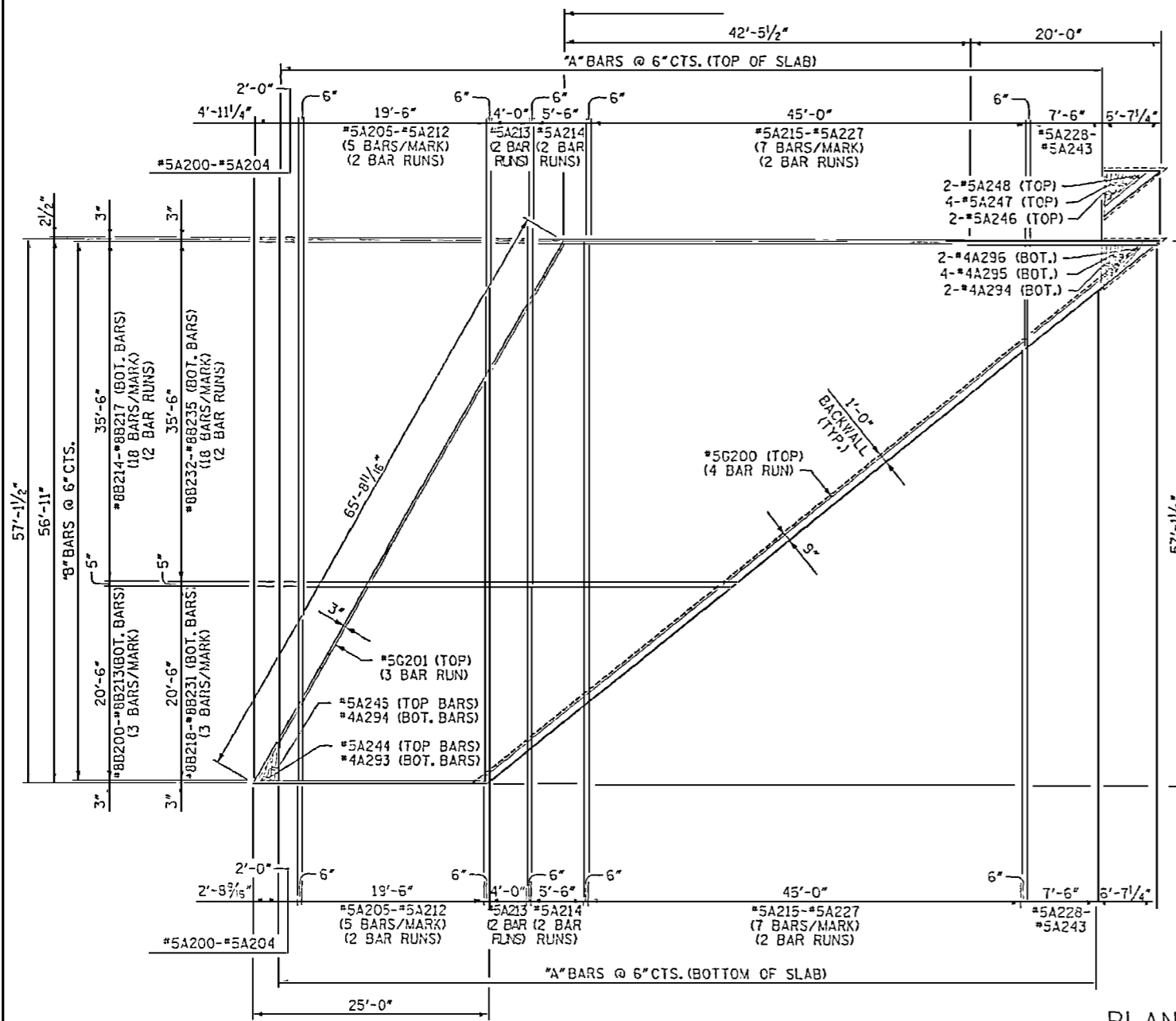
DRAWN BY LGH DATE: 1-06
 CHECKED BY PEK DATE: 1-06

NO.	DATE	BY	REVISIONS
1			
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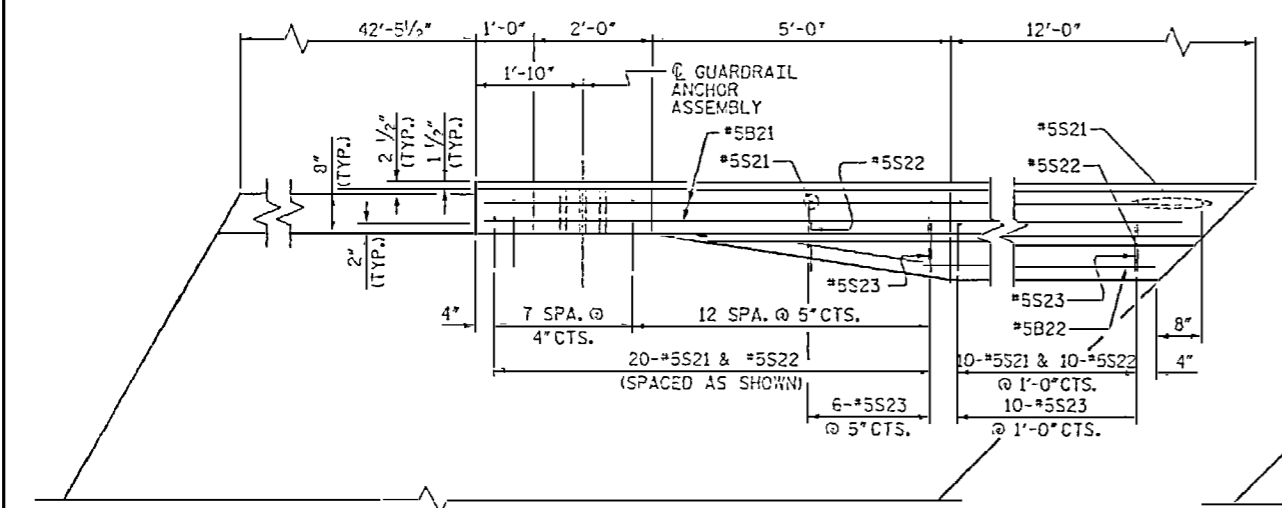
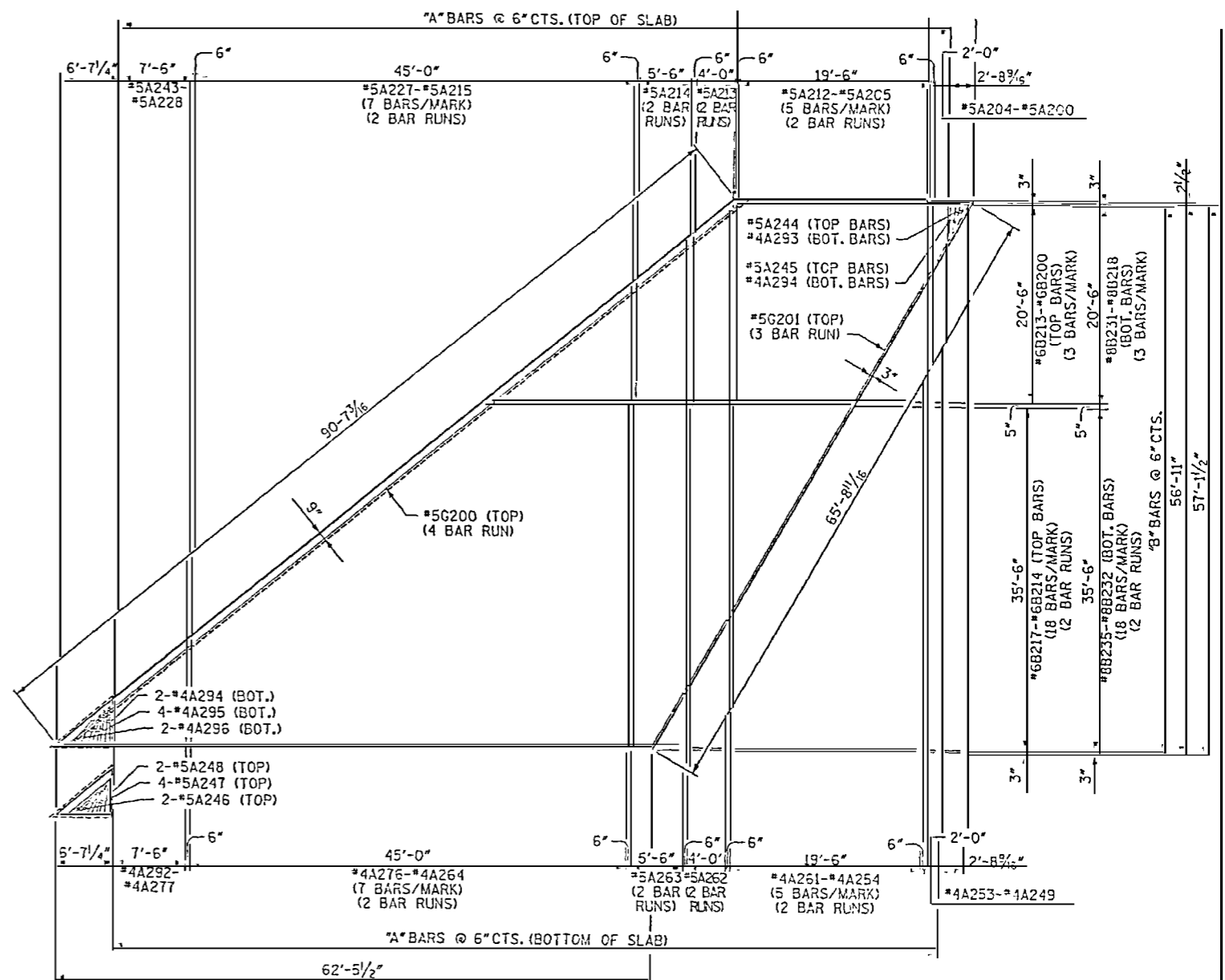
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 BRIDGE APPROACH SLAB PLAN
 STAGE I

TOTAL SHEETS: 7
 SHEET NO.: 1

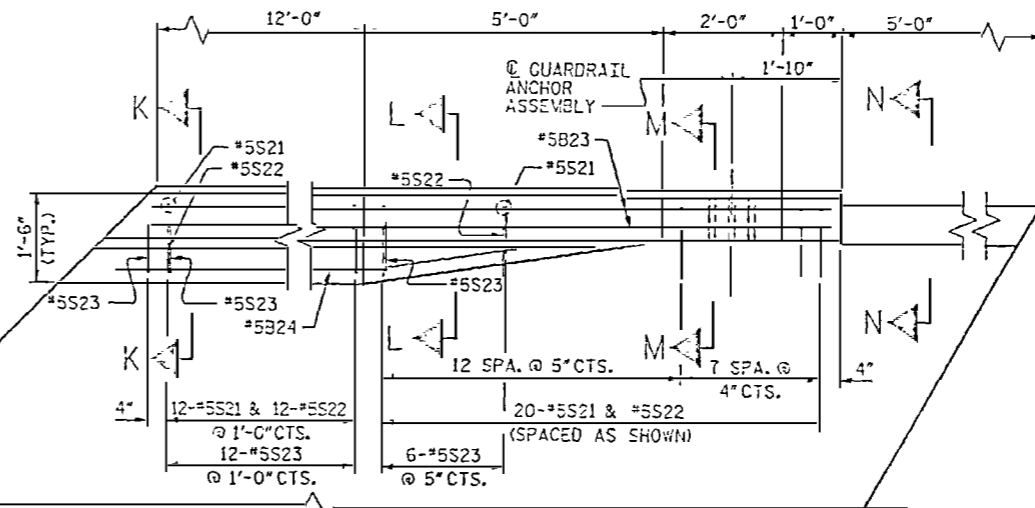
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PLAN



REINFORCED CONCRETE DETAILS



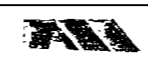
PROJECT No. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-

SHEET 2 OF 7

REVISIONS	DATE	BY

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

BRIDGE APPROACH SLAB PLAN
STAGE II



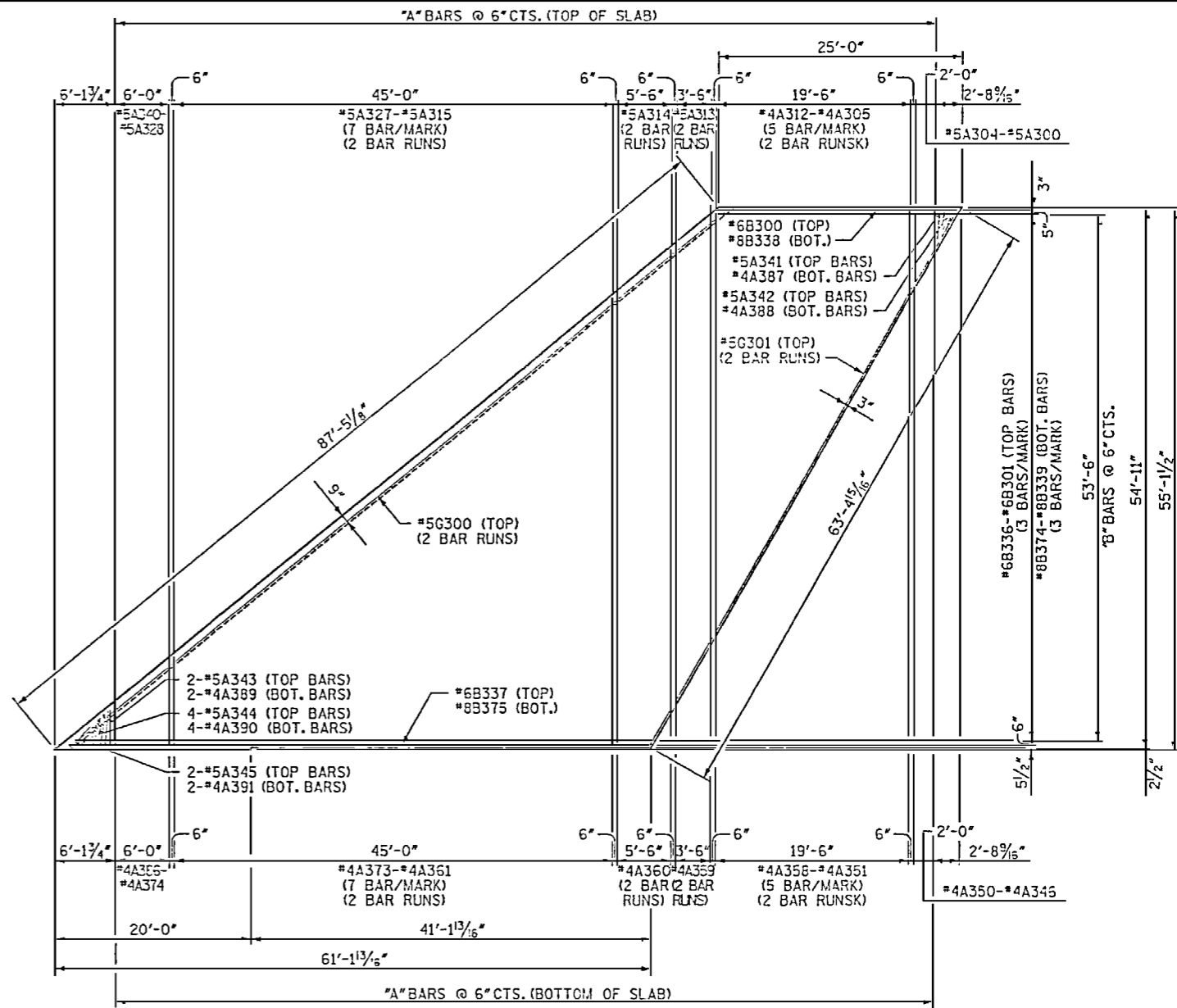
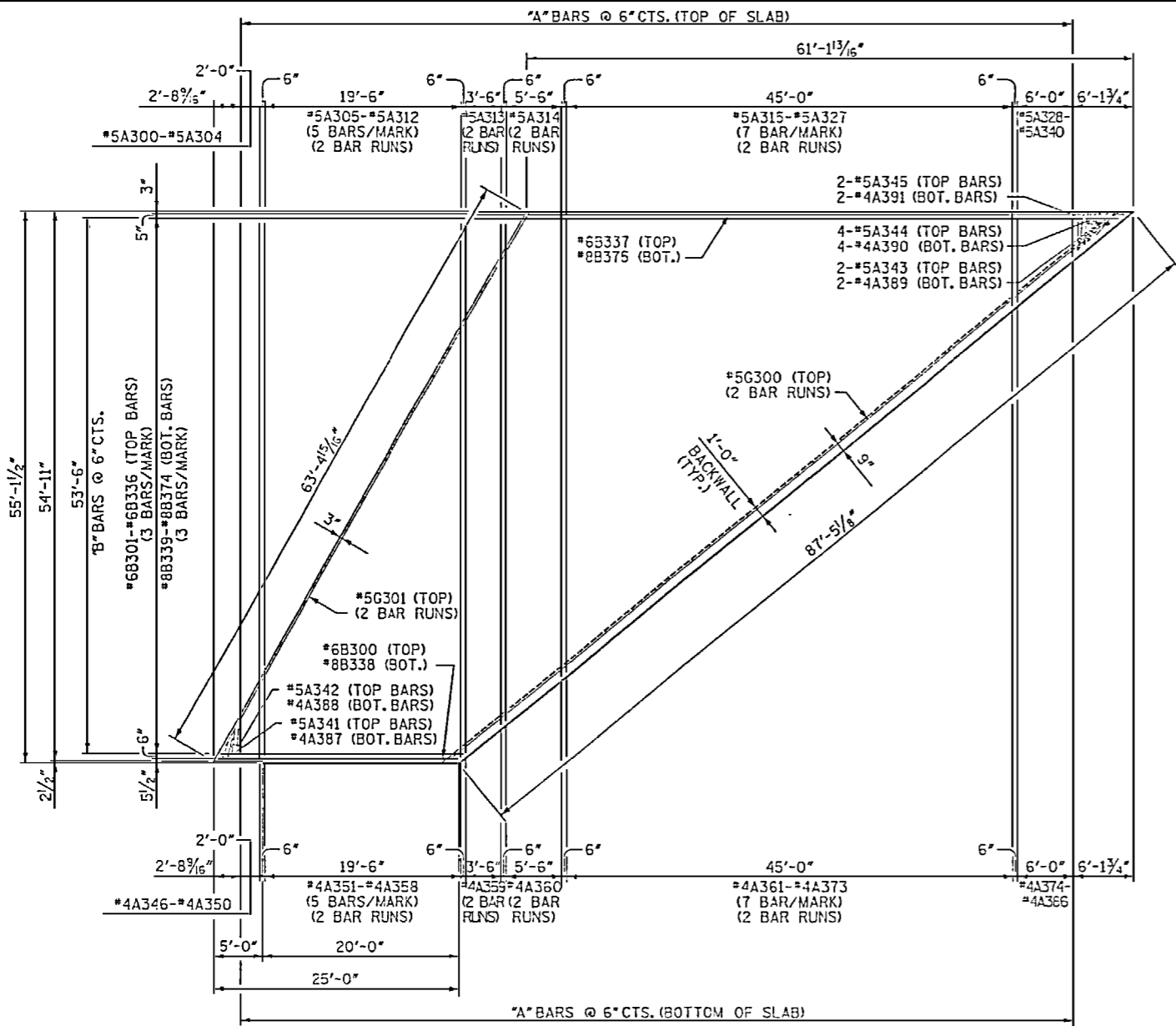
FLORENCE & HUTCHISON, INC.
 CONSULTING ENGINEERS



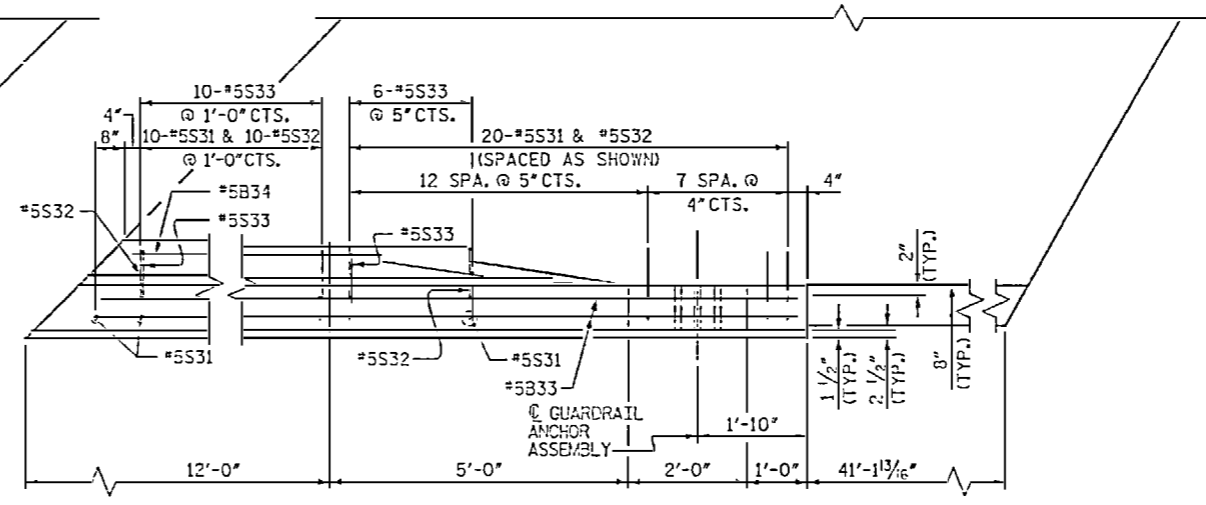
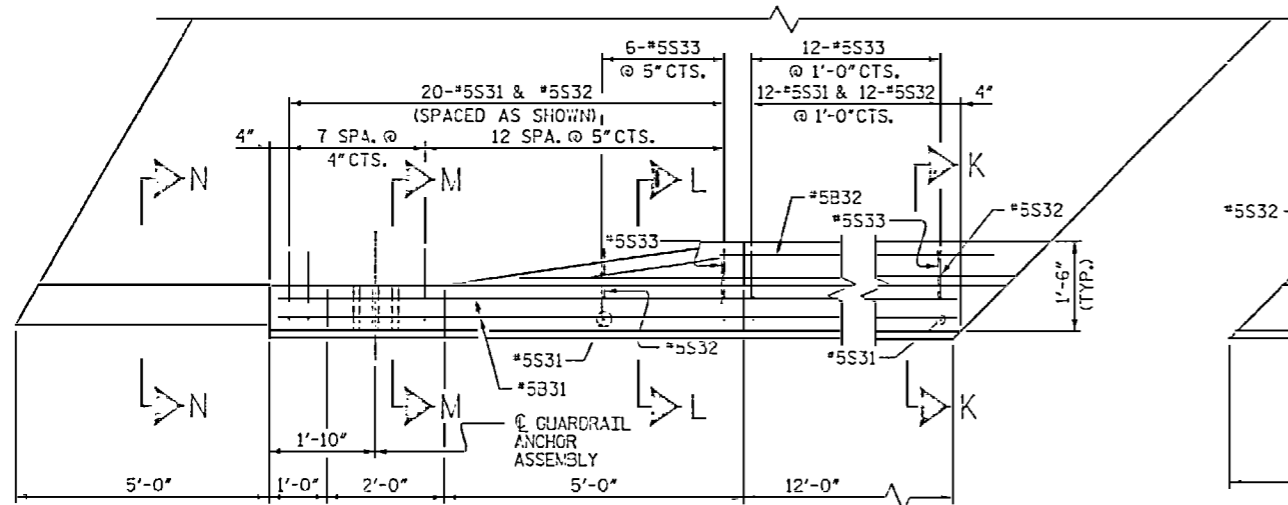
RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35524 CHARLOTTE, N.C. 28225

SHEET NO. 52-42
 TOTAL

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PLAN



BARRIER RAIL DETAILS



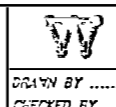
PROJECT No. I-4401
BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
POT 5+03.07 -RR-

SHEET 3 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 BRIDGE APPROACH SLAB PLAN
 STAGE III



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 433 WESTGATE BLVD, SUITE 400
 RALEIGH, NC 27607



RALPH WHITEHEAD ASSOCIATES, INC.
 CONSULTING ENGINEERS
 P.O. BOX 35624
 CHARLOTTE, NC 28225

DRAWN BY: LGH
 CHECKED BY: PEK
 DATE: 1-06
 DATE: 1-06
 DRG. NO.: D-1756.43

REVISIONS	NO.	DATE	BY
	1		
	2		

SHEET NO. 52-43
 TOTAL SHEETS 58

NOTES

THE COST OF THE BARRIER RAIL ON THE APPROACH SLAB SHALL BE INCLUDED IN THE LUMP SUM CONTRACT PRICE BID FOR BRIDGE APPROACH SLABS.

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR REINFORCED BRIDGE APPROACH FILL INCLUDING FABRIC, IMPERMEABLE GEOMEMBRANE, 4" Ø DRAINAGE PIPE, #76M STONE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

TEMPORARY DRAINAGE AND TEMPORARY BERM AND SLOPE DRAINS WILL BE PAID FOR UNDER THE LUMP SUM PRICE FOR BRIDGE APPROACH SLAB.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE.

THE 6" COMP. A.B.C. SHALL EXTEND 10'-0" BEYOND THE END OF THE APPROACH SLAB AND 1'-0" OUTSIDE OF EACH EDGE OF THE SLAB.

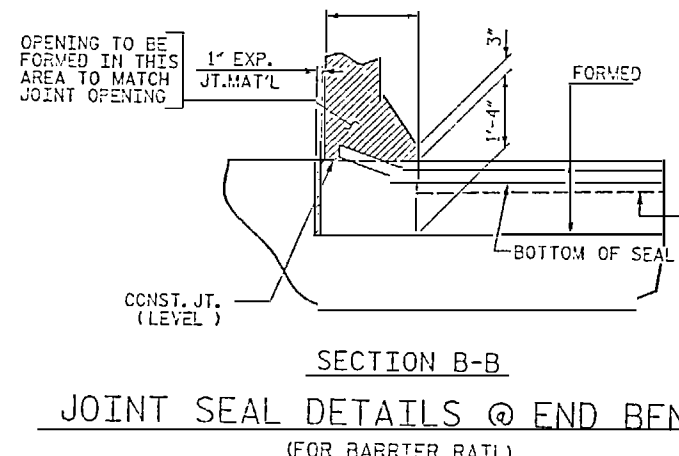
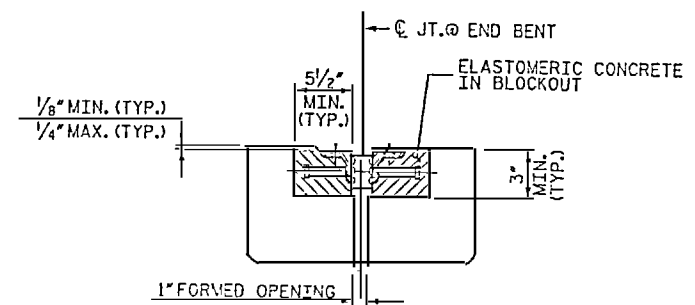
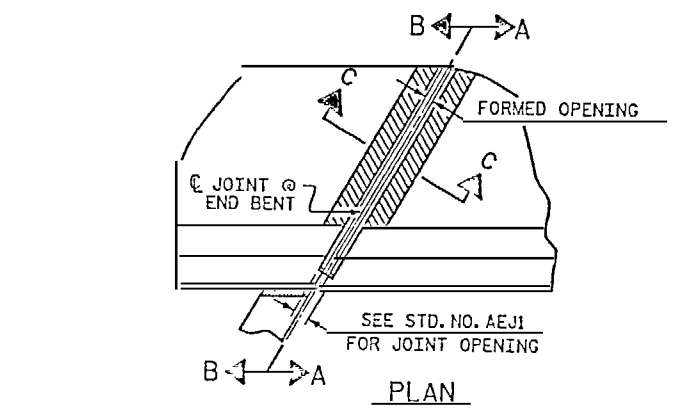
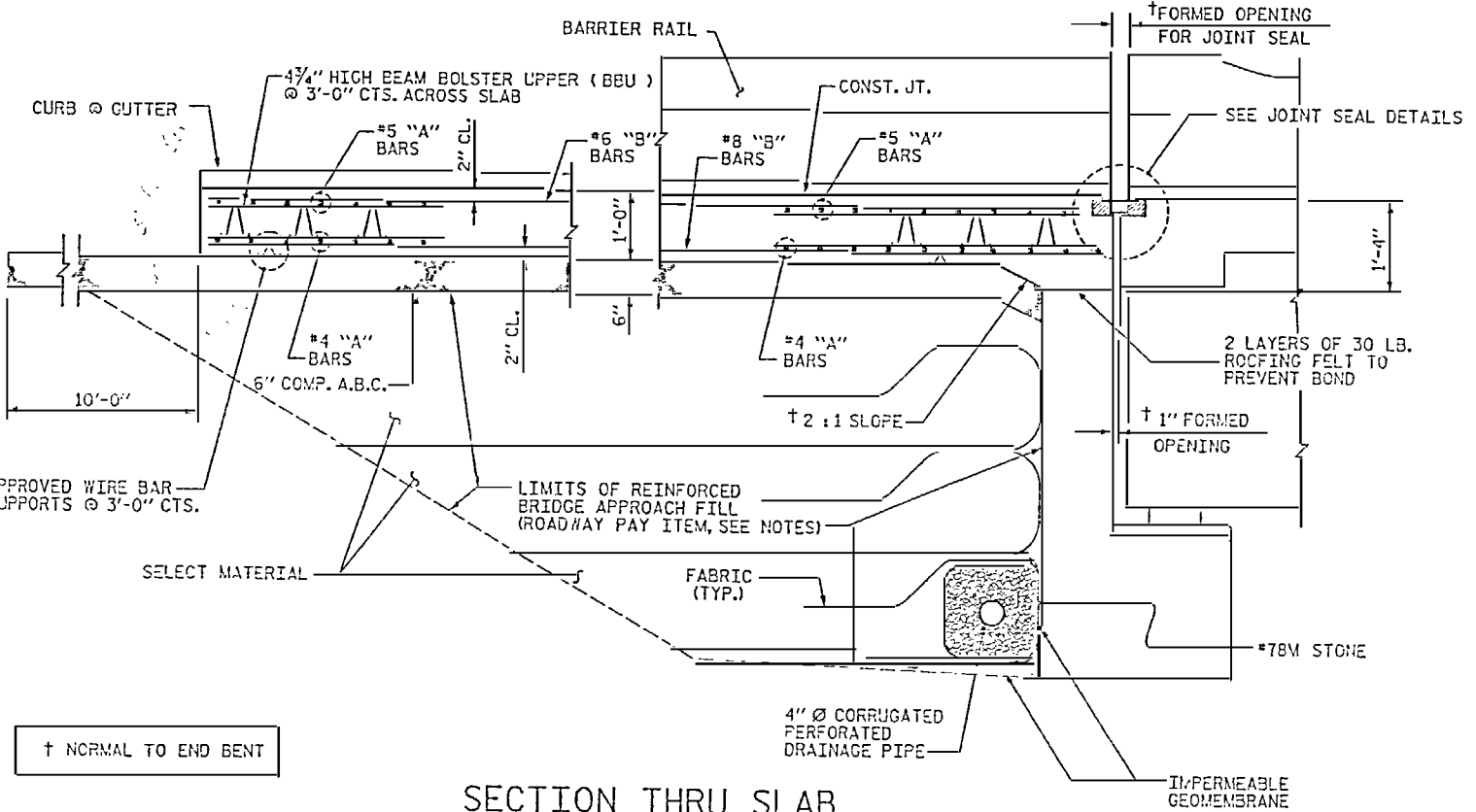
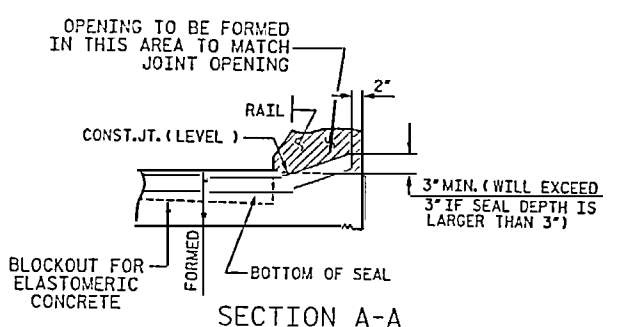
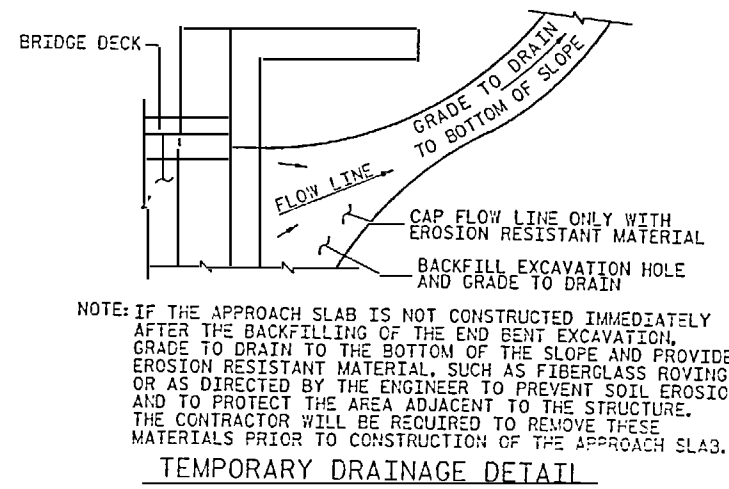
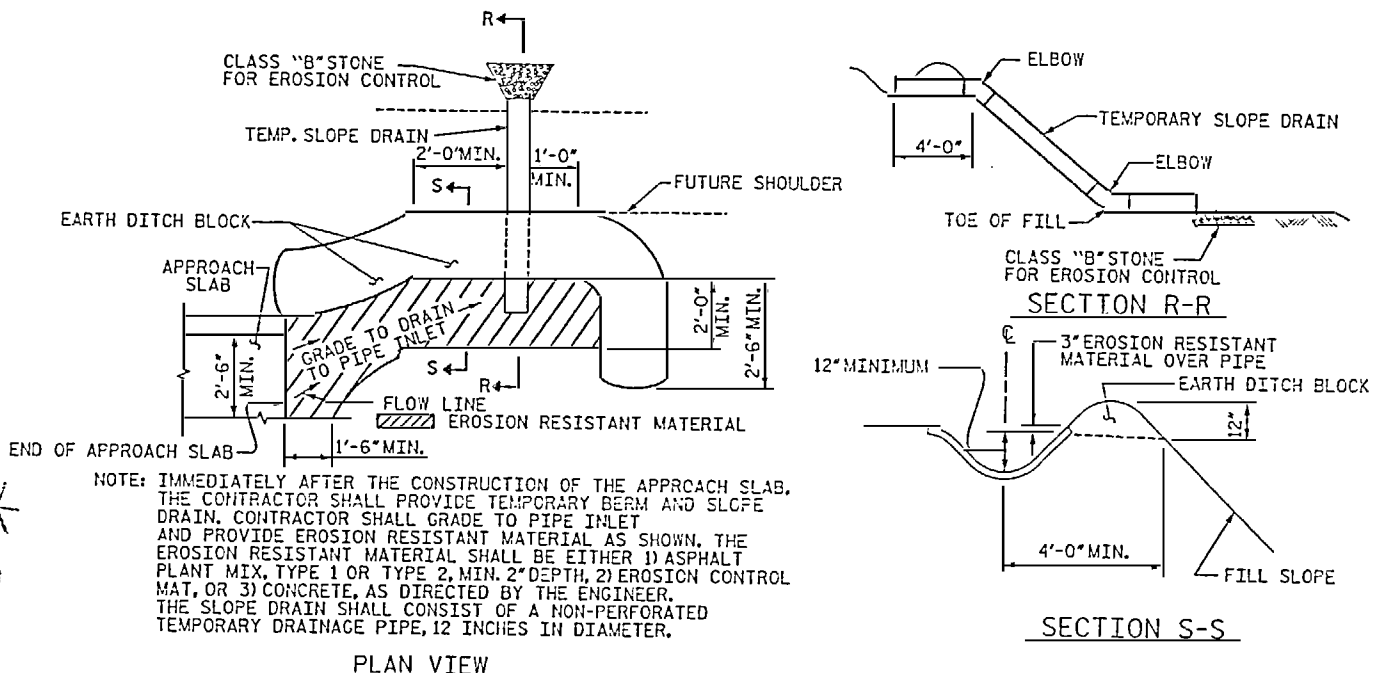
THE CONTRACTOR MAY USE 4" TYPE B-25.0B ASPHALT CONCRETE BASE COURSE IN LIEU OF 6" COMP. A.B.C. IF THIS OPTION IS USED, THE BASE COURSE SHALL EXTEND 1'-0" BEYOND THE END OF THE APPROACH SLAB AND THE WIDTH SHALL BE THE SAME AS THAT OF THE APPROACH SLAB.

THE CONTRACTOR MAY USE 5" CLASS "A" CONCRETE BASE IN LIEU OF 6" COMP. A.B.C. IF THIS OPTION IS USED, THE CONCRETE BASE SHALL EXTEND 1'-0" BEYOND THE END OF THE APPROACH SLAB AND THE WIDTH SHALL BE THE SAME AS THAT OF THE APPROACH SLAB. THE CONCRETE SHALL BE FINISHED TO A SMOOTH SURFACE AND A LAYER OF 30 LB ROOFING FELT SHALL BE PLACED BETWEEN THE CONCRETE BASE AND THE APPROACH SLAB TO PREVENT BOND. THE APPROACH SLAB SHALL NOT BE CAST UNTIL THE CONCRETE BASE HAS REACHED AN AGE OF THREE CURING DAYS.

WITH EVAZOTE JOINT SEAL

FOR EVAZOTE JOINT SEALS, SEE SPECIAL PROVISIONS.

THE NOMINAL UNCOMPRESSED SEAL WIDTH OF THE EVAZOTE JOINT SEAL SHALL BE 2 1/2".



JOINT SEAL DETAILS @ END BENT (FOR BARRIER RAIL)

PROJECT NO. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-
 SHEET 6 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 STANDARD
 BRIDGE APPROACH SLAB
 DETAILS FOR RIGID PAVEMENT
 WITH BARRIER RAIL

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ASSEMBLED BY: A.P.	DATE: 1/06
CHECKED BY: PEK	DATE: 1/06
DRAWN BY: LES B/CI	REV: 5/7/03R RRR/ITE
CHECKED BY: RDR B/CI	

D-1786.46



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 409 WESTERN BLVD. SUITE 403
 RALEIGH, NC 27601



REVISIONS					SHEET NO.
NO.	DATE	BY	DATE		
1					S2-46
2					TOTAL SHEETS 48

STD. NO. BAS2

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 7 - 1/8" Ø BOLTS WITH NUTS AND WASHERS.

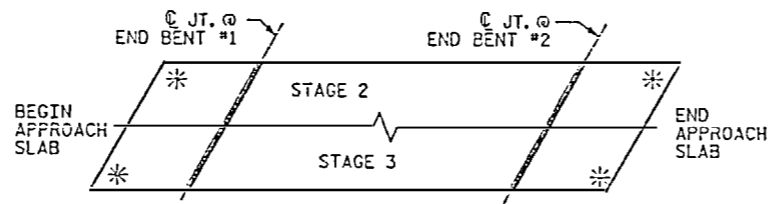
THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

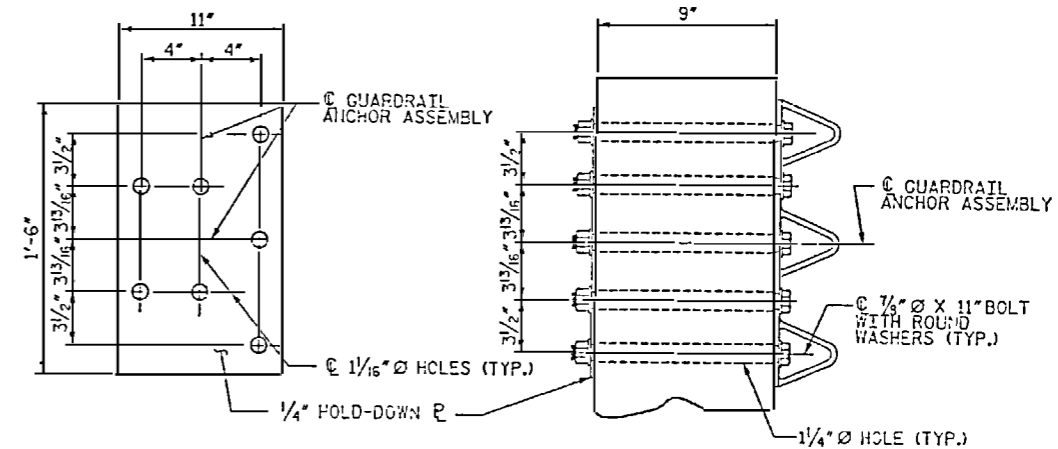
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE LUMP SUM CONTRACT PRICE BID FOR BRIDGE APPROACH SLABS.

THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



SKETCH SHOWING POINTS OF ATTACHMENT

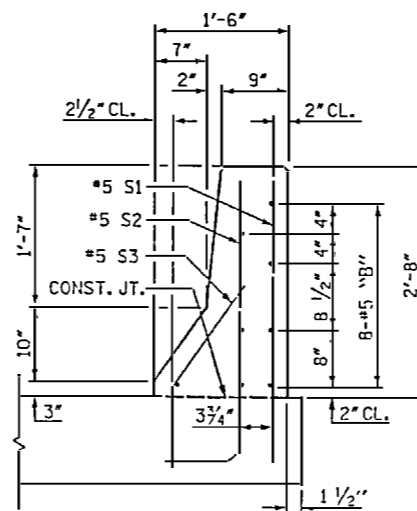
* INDICATES POINTS OF ATTACHMENT



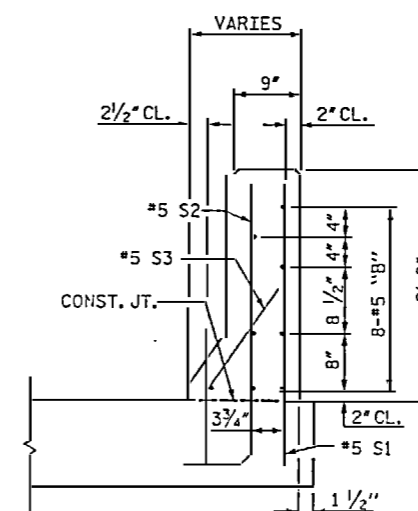
PLAN

SECTION E-E

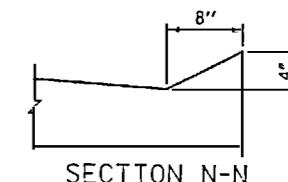
GUARDRAIL ANCHOR ASSEMBLY DETAILS



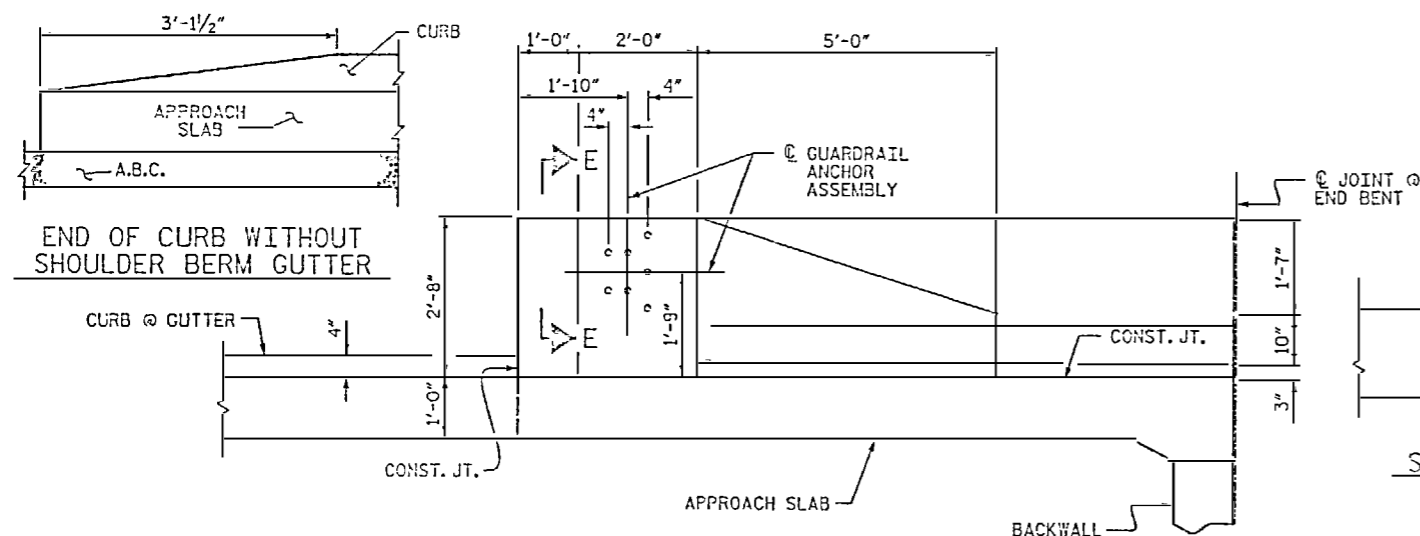
SECTION K-K



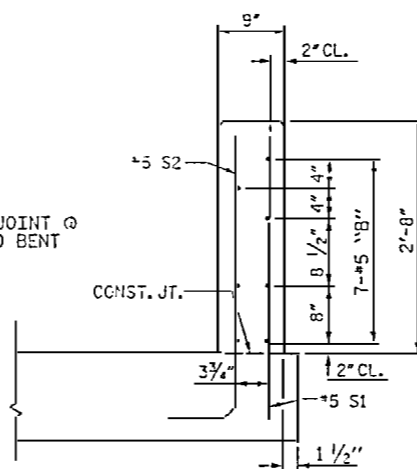
SECTION L-L



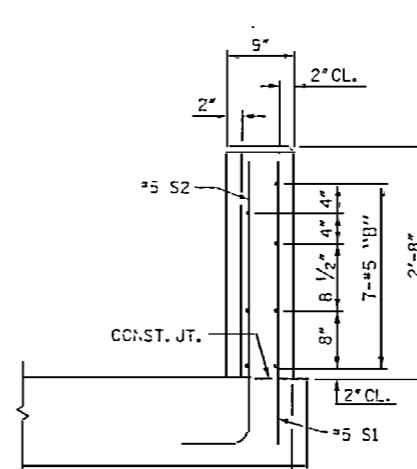
SECTION N-N



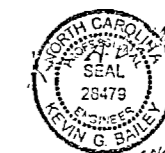
ELEVATION



SECTION M-M



END VIEW



PROJECT NO. I-4401
 BUNCOMBE COUNTY
 STATION: POT 147+53.94 -L-
 POT 5+03.07 -RR-
 SHEET 7 OF 7

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 PALESTINE
 STANDARD
 BRIDGE APPROACH SLAB
 DETAILS FOR RIGID
 PAVEMENT WITH BARRIER RAIL

ASSEMBLED BY: J.P.	DATE: 1/05
CHECKED BY: BEK	DATE: 1/05
DRAWN BY: LES 8/01	REV. 5/7/03R RAY/JTE
CHECKED BY: RCR 8/01	

D-1796.47



FLORENCE & HUTCHESON, INC.
 CONSULTING ENGINEERS
 100 WESTBANK DRIVE SUITE 100
 RALEIGH, NC 27607

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	
1			1			S2-47
2			2			302/26
			3			48

STD. NO. BAS3

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STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF		
STRUCTURAL STEEL - AASHTO M270 GRADE 36	-	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	-	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	-	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION		
GRADE 60	--	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR		
UNTREATED - EXTREME FIBER STRESS	-----	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2002 STANDARD SPECIFICATIONS "FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP; AND CLASS S SHALL BE USED FOR UNDERWATER FOOTING SEALS.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE. ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED WITH THE EXCEPTION OF #2 BARS WHICH MAY BE FABRICATED FROM COLD DRAWN STEEL WIRE. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

PLACEMENT OF BEAM OR GIRDER MEMBERS ON TRUCKS FOR HAULING SHALL BE DONE IN COMPLIANCE WITH LIMITS SHOWN ON SKETCHES PROVIDED TO THE MATERIALS AND TEST UNIT APPROVED BY THE STRUCTURE DESIGN UNIT DATED MAY 8, 1991. THESE SKETCHES PRIMARILY LIMIT THE UNSUPPORTED CANTILEVER LENGTH OF MEMBERS. WHEN THE CONTRACTOR WISHES TO PLACE MEMBERS ON TRUCKS NOT IN ACCORDANCE WITH THESE LIMITS, TO SHIP BY RAIL, TO ATTACH SHIPPING RESTRAINTS TO THE MEMBERS OR TO INVERT MEMBERS, HE SHALL SUBMIT A SKETCH FOR APPROVAL PRIOR TO SHIPPING. SEE ALSO ARTICLE 1072-11.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990

STD. NO. SN