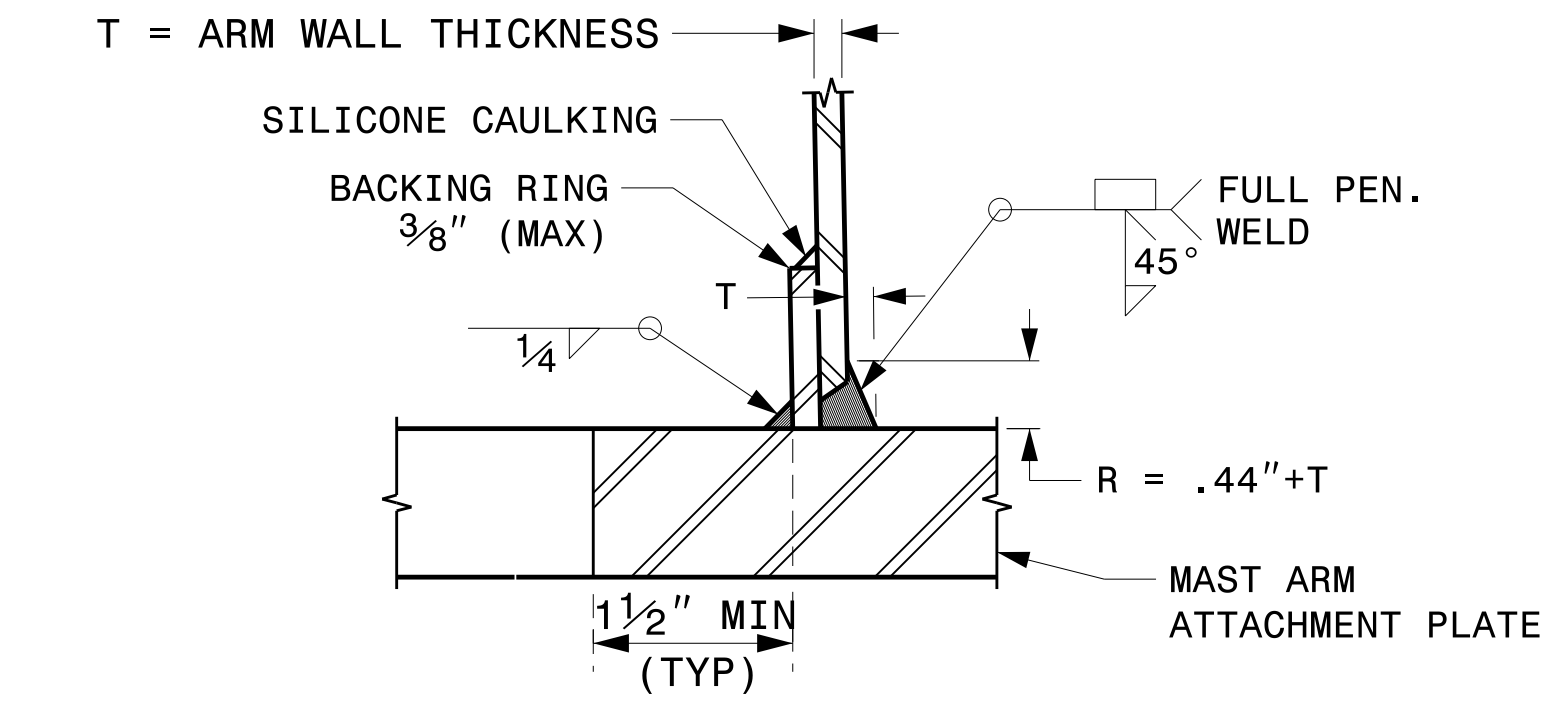
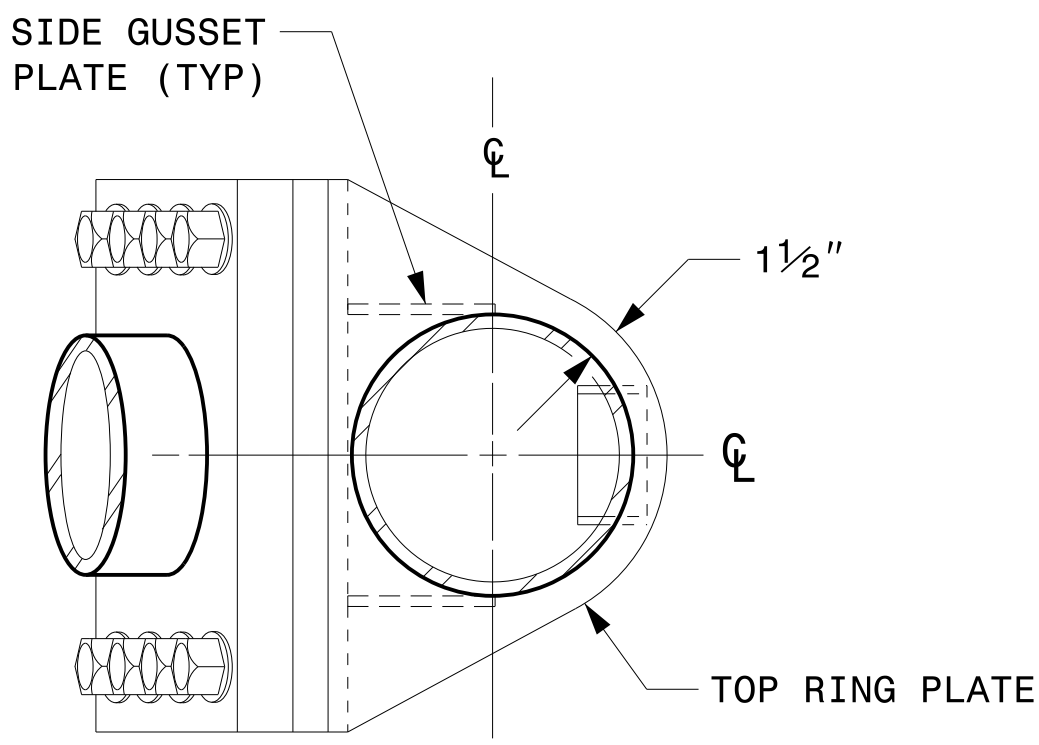


WELDED RING STIFFENED MAST ARM CONNECTION

PROJECT I.D. NO.	SHEET NO.
B-4654	Sig.M5



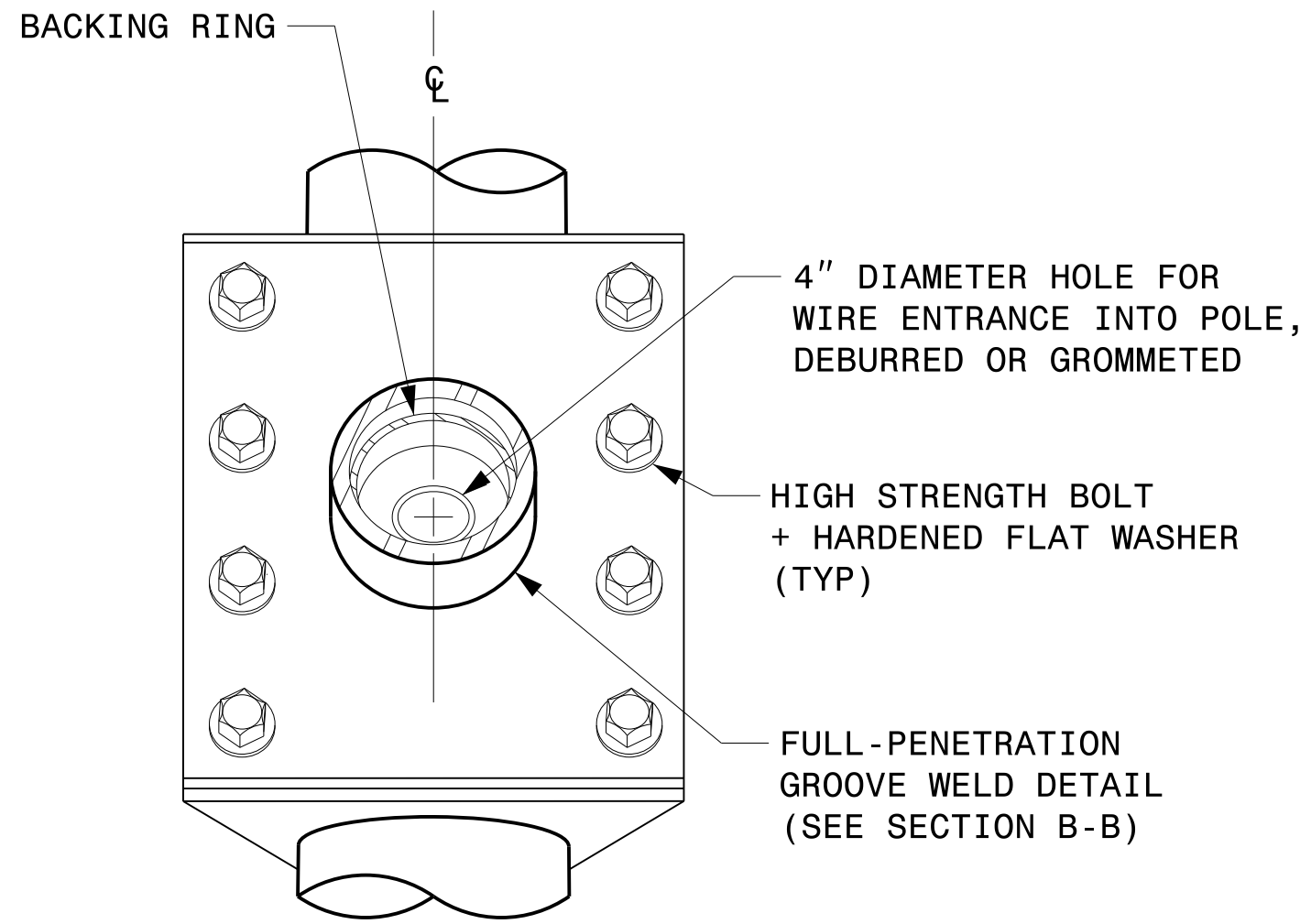
SECTION B-B
FULL-PENETRATION GROOVE WELD DETAIL



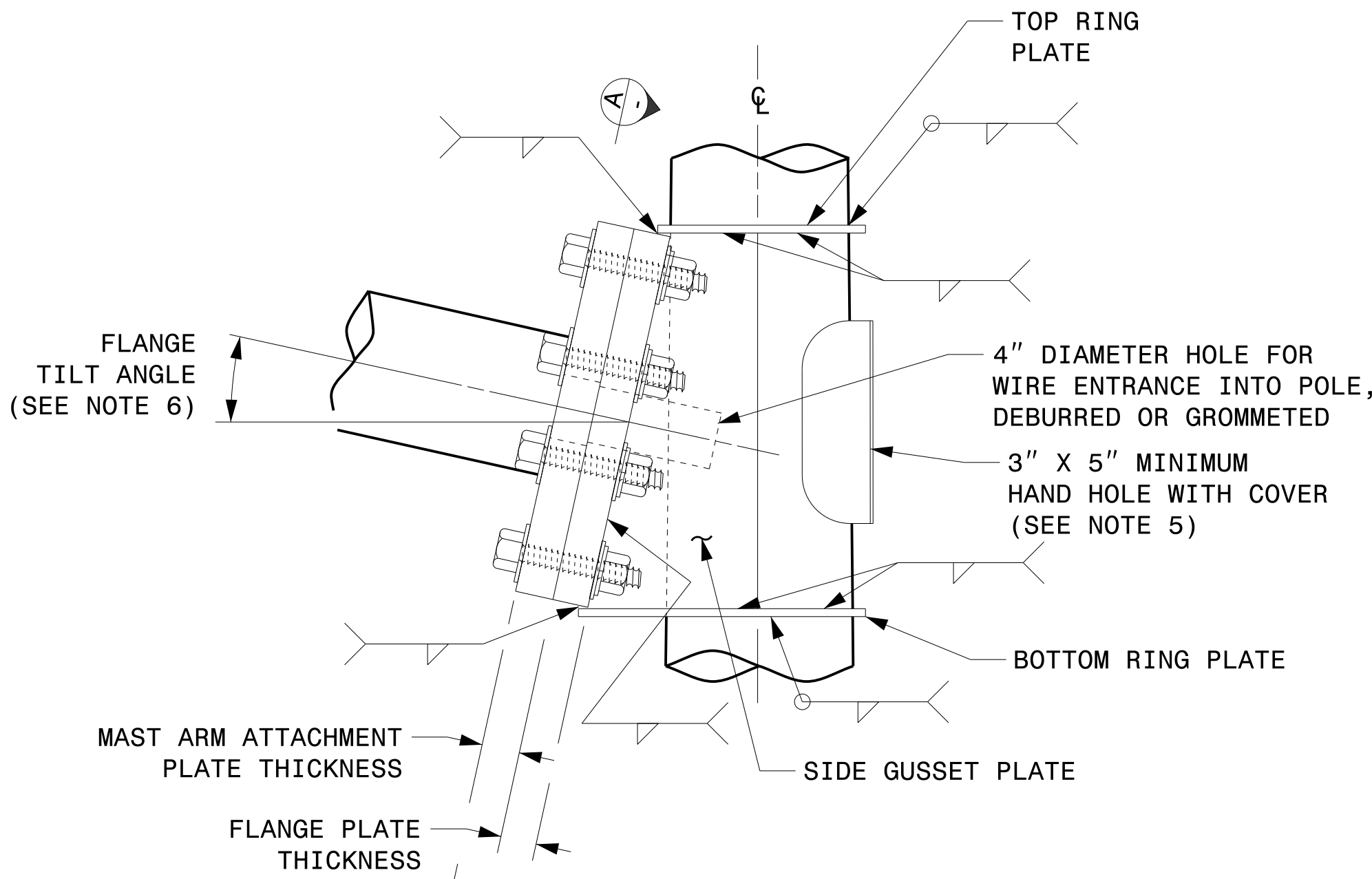
PLAN VIEW

NOTES:

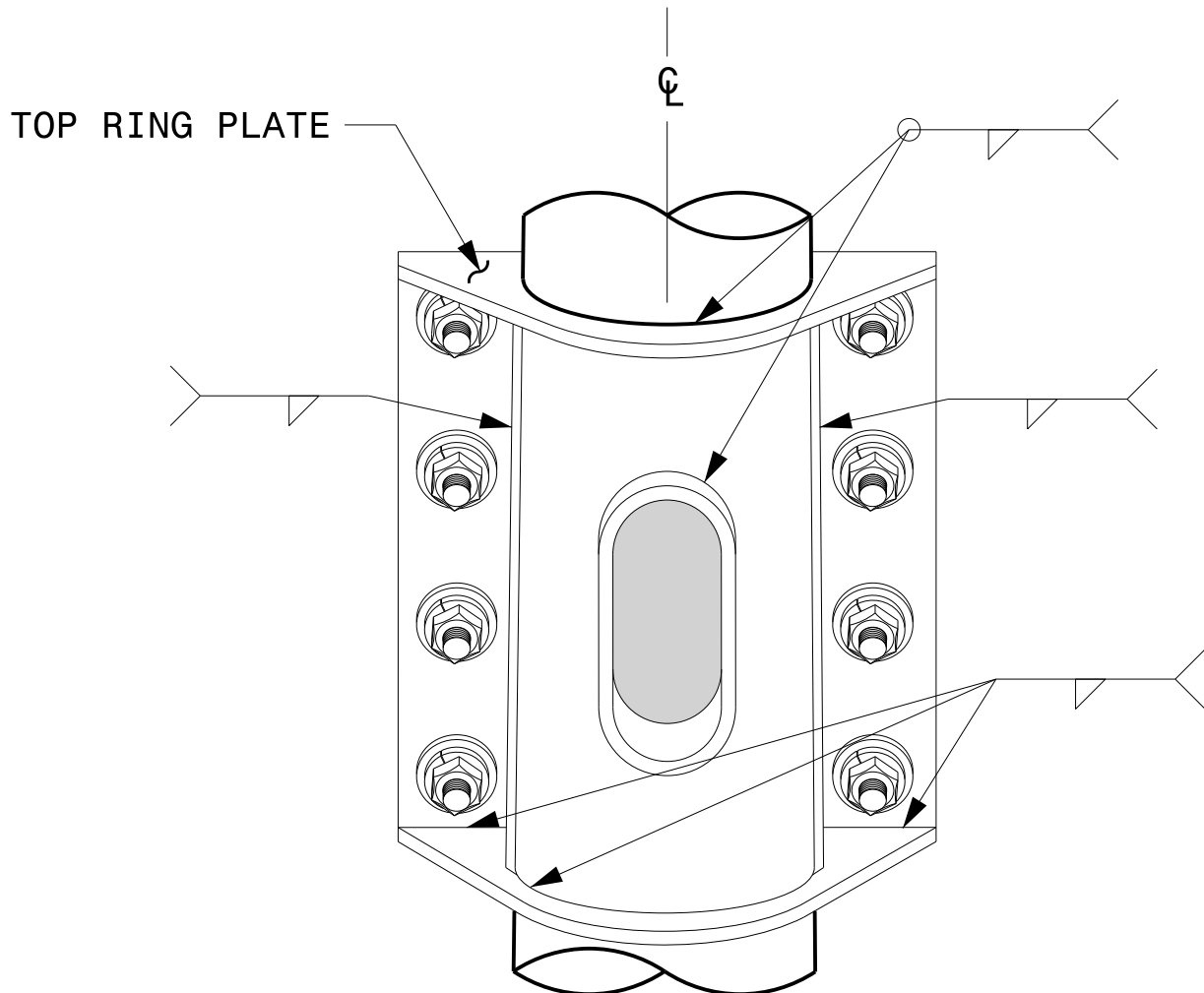
1. PROVIDE A PERMANENT MEANS OF IDENTIFICATION ABOVE THE MAST ARM TO INDICATE PROPER ATTACHMENT ORIENTATION OF THE MAST ARM.
2. DESIGNER WILL DETERMINE THE SIZE OF ALL STRUCTURAL COMPONENTS, PLATES, FASTENERS, AND WELDS SHOWN UNLESS THEY ARE ALREADY SPECIFIED.
3. FABRICATOR IS RESPONSIBLE FOR PROVIDING APPROPRIATE HOLES AT DRAINAGE POINTS TO DRAIN GALVANIZING MATERIALS.
4. FOR MINIMUM EDGE DISTANCE AND NOMINAL BOLT HOLE SIZE, FOLLOW THE LATEST AISC STEEL CONSTRUCTION MANUAL.
5. PROVIDE UPPER HANDHOLE AS NECESSARY WHEN SHAFT EXTENSIONS ARE REQUIRED FOR LUMINAIRE ARMS OR CAMERA. FOR POLES WITHOUT LUMINAIRES/CAMERA, WIRING CAN BE DONE THROUGH THE TOP OF POLE.
6. ALLOWABLE RANGE OF FLANGE TILT ANGLE WILL VARY FROM 0° TO AS REQUIRED.



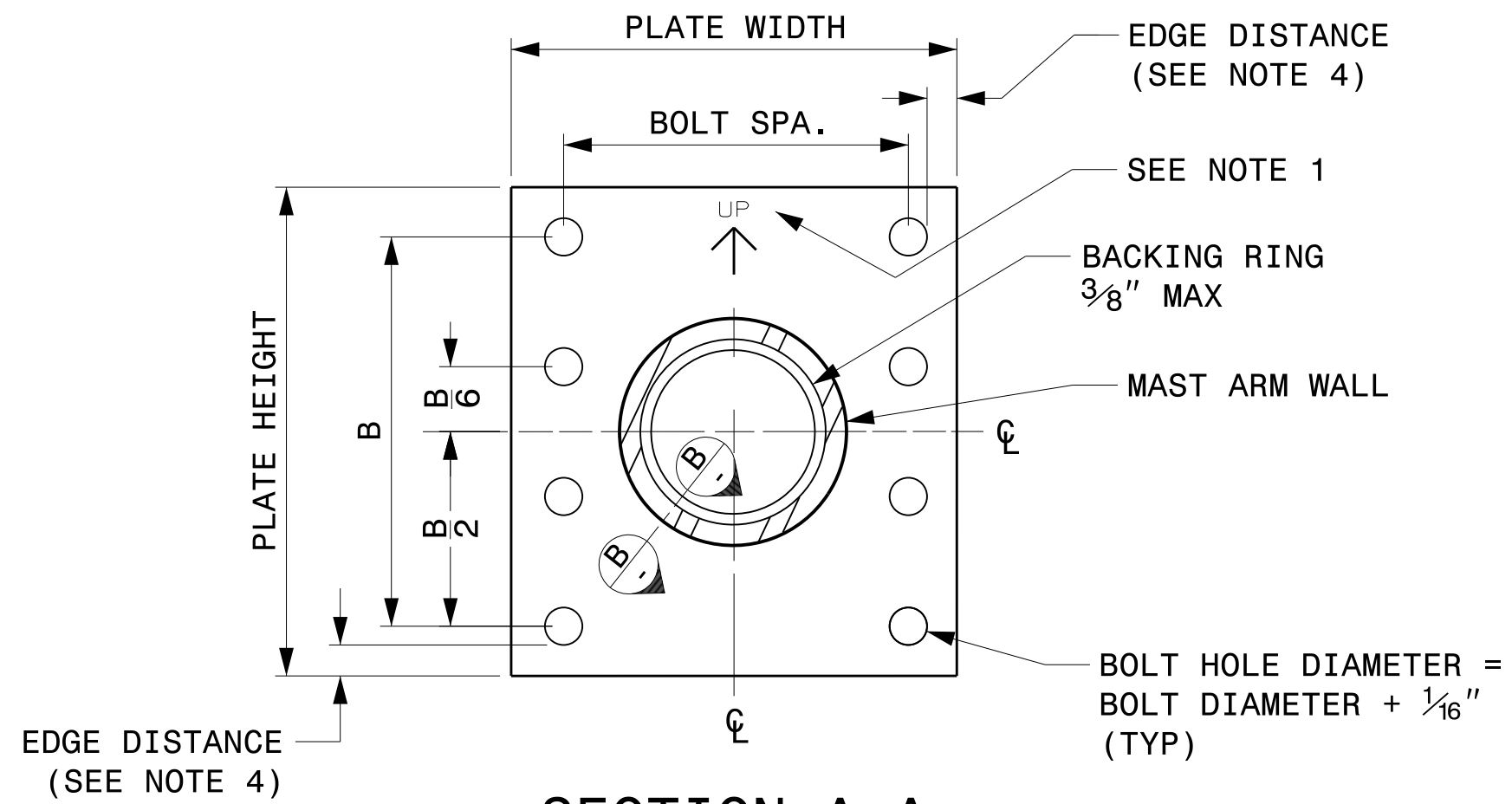
FRONT ELEVATION VIEW



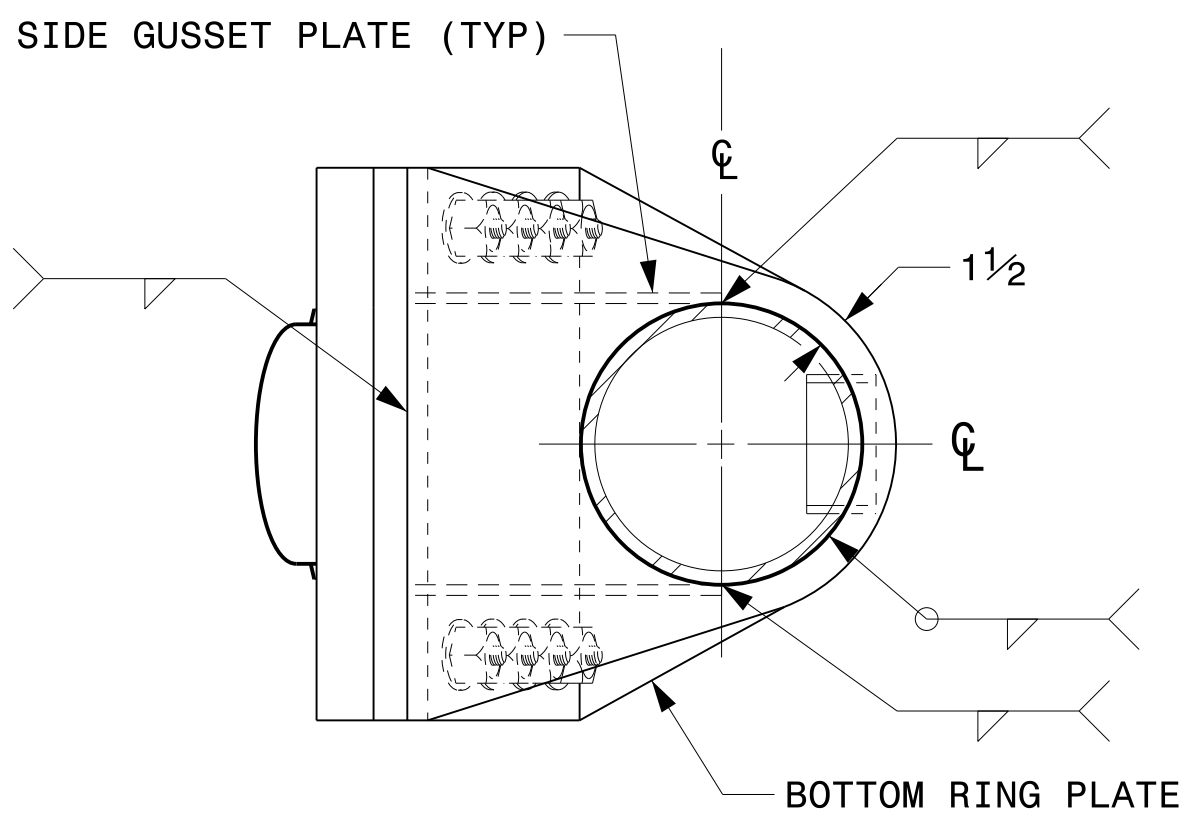
SIDE ELEVATION VIEW



BACK ELEVATION VIEW



SECTION A-A
MAST ARM ATTACHMENT PLATE



BOTTOM VIEW

	<p style="font-size: small;">Prepared In the Offices of:</p> <p style="font-size: x-small;">Typical Fabrication Details For Mast Arm Connection To Pole</p>		<p style="font-size: x-small;">SEAL</p>
	PLAN DATE: SEPTEMBER 2023 DESIGNED BY: C.F. ANDREWS PREPARED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR	REVISIONS INIT. DATE	
	SCALE: NA NONE	DocuSigned by: 4B23DC79B3784DA 09/21/2023 DATE	

03-dt-2023-10-30
S:\SS\SS\15-Signal\Signal Design\Section\Structures\Drawings\2024\Merol_Pole_Srd Drawings for LRFD\2024_Sig.M5 Stru. Connection Fabrication Detail\15-Mast Arm Poles.dgn
Kedar Tagon

Fabrication Details – Mast Arm Connection