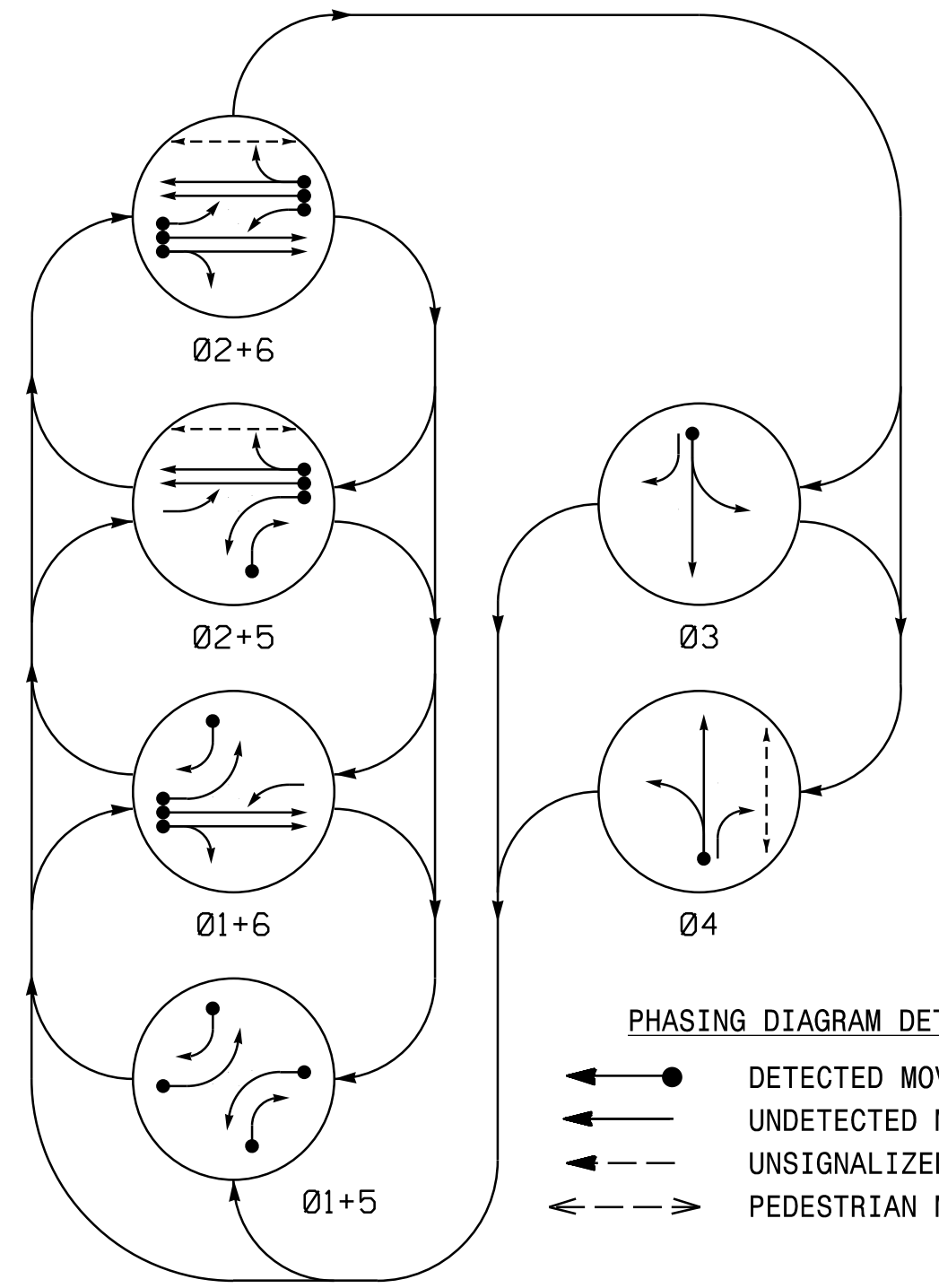


**PHASING DIAGRAM**



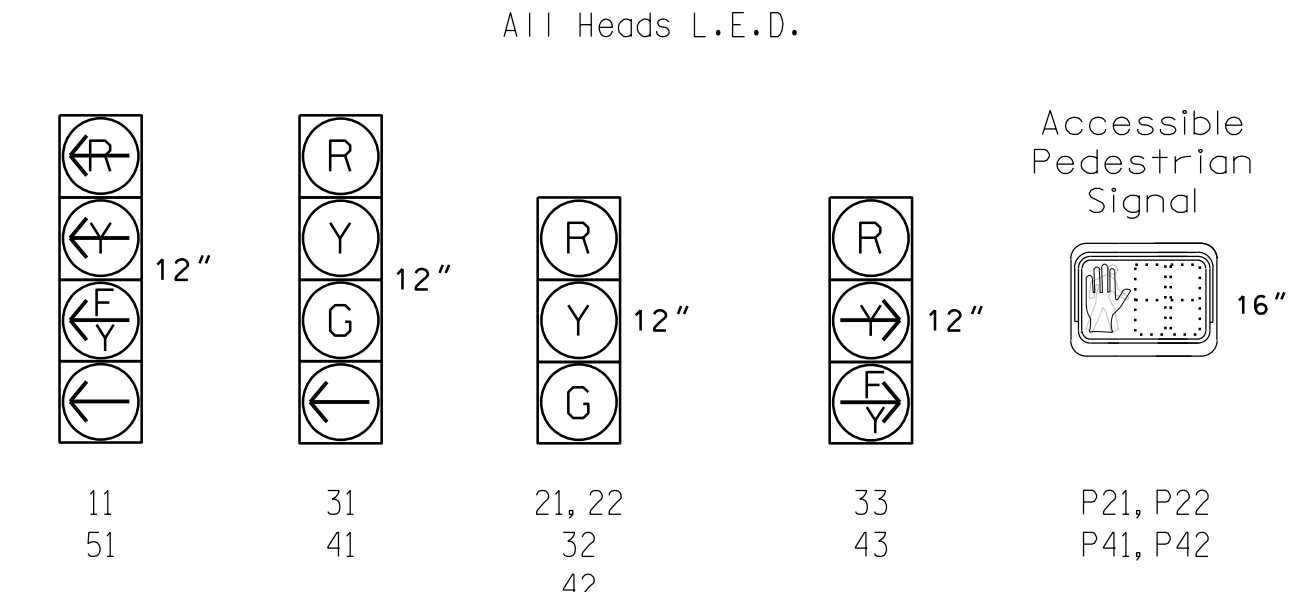
**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	01+5	01+6	02+5	02+6	03	04
11	R	R	R	R	R	R
21, 22	R	R	G	G	R	Y
31	R	R	R	R	G	R
32	R	R	R	R	G	R
33	R	R	R	R	R	R
41	R	R	R	R	R	G
42	R	R	R	R	R	G
43	R	R	R	R	R	R
51	R	R	R	R	R	R
61, 62	R	G	R	G	R	Y
P21, P22	DW	DW	W	W	DW	DRK
P41, P42	DW	DW	DW	DW	W	DRK

**SIGNAL FACE I.D.**



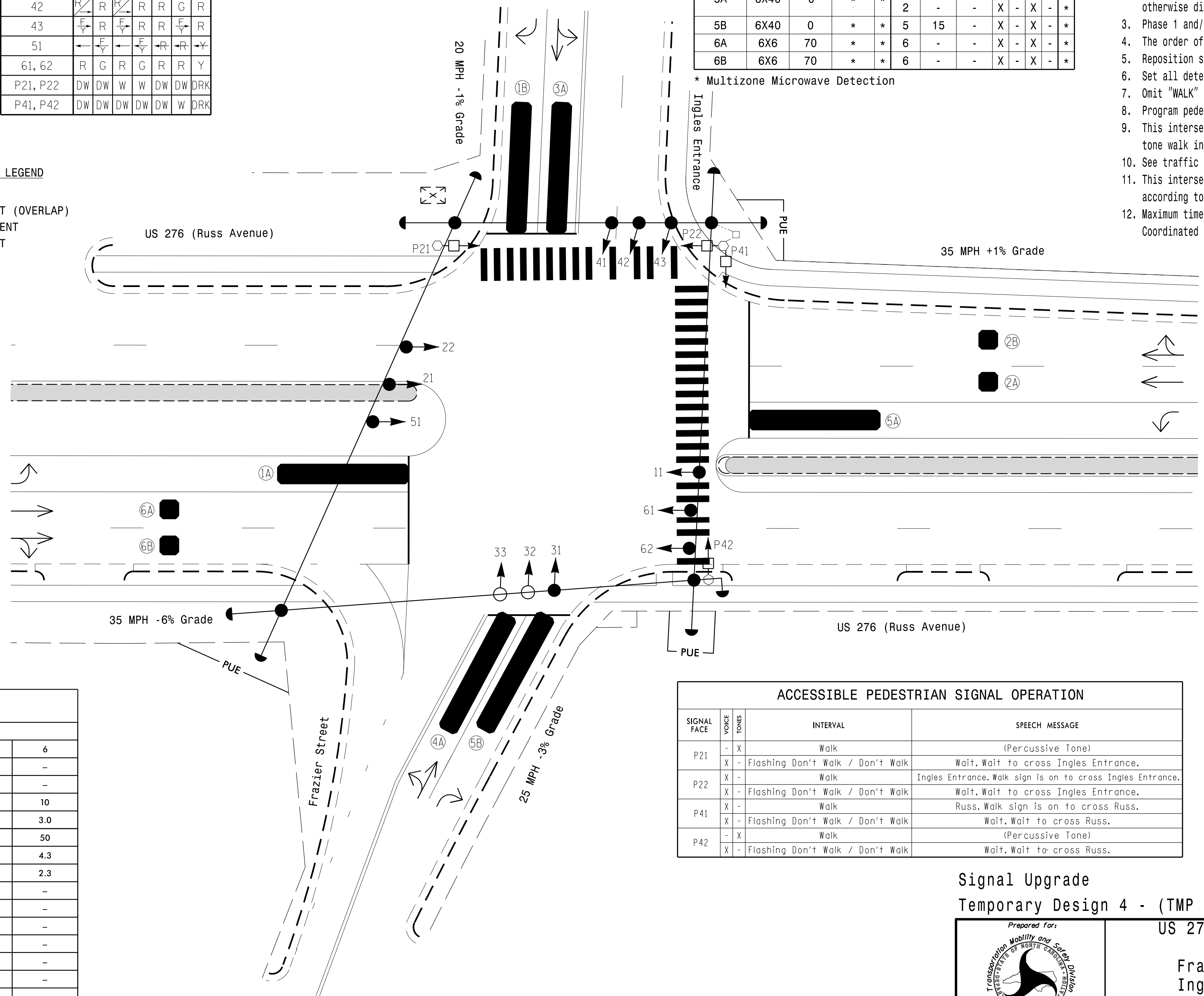
**MAXTIME DETECTOR INSTALLATION CHART**

ZONE	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN	NEW CARD
1A	6X40	0	*	*	1	15	-	X	-	X	-	*
2A	6X6	70	*	*	2	-	-	X	-	X	-	*
2B	6X6	70	*	*	2	-	-	X	-	X	-	*
3A	6X40	0	*	*	3	10	-	X	-	X	-	*
4A	6X40	0	*	*	4	3	-	X	-	X	-	*
5A	6X40	0	*	*	5	15	-	X	-	X	-	*
5B	6X40	0	*	*	2	-	-	X	-	X	-	*
6A	6X6	70	*	*	6	-	-	X	-	X	-	*
6B	6X6	70	*	*	6	-	-	X	-	X	-	*

**6 Phase Fully Actuated D14-12\_Waynesville**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- The order of phase 3 and phase 4 may be reversed.
- Reposition signal heads 21, 22, 31 and 51.
- Set all detector units to presence mode.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown flashing "Don't Walk" time only.
- This intersection features accessible pedestrian signals utilizing percussive tone walk indications and/or speech messages.
- See traffic control plans for stop bar and crosswalk locations.
- This intersection uses multizone microwave detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.



**MAXTIME TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Walk *	-	7	-	7	-	-
Ped Clear *	-	17	-	24	-	-
Min Green	7	10	7	7	7	10
Passage *	2.0	3.0	2.0	2.0	2.0	3.0
Max I *	15	50	20	20	15	50
Yellow Change	3.1	4.3	3.0	3.3	3.0	4.3
Red Clear	2.9	2.3	3.4	2.9	3.1	2.3
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	X	-
Vehicle Recall	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-

**ACCESSIBLE PEDESTRIAN SIGNAL OPERATION**

SIGNAL FACE	VOICE TONES	INTERVAL	SPEECH MESSAGE
P21	- X	Walk	(Percussive Tone)
X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Ingles Entrance.
P22	X -	Walk	Ingles Entrance. Walk sign is on to cross Ingles Entrance.
X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Ingles Entrance.
P41	X -	Walk	Russ. Walk sign is on to cross Russ.
X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Russ.
P42	- X	Walk	(Percussive Tone)
X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Russ.

**LEGEND**

PROPOSED	EXISTING
Traffic Signal Head	N/A
Modified Signal Head	N/A
Sign	N/A
Pedestrian Signal Head With Push Button & Sign	N/A
Signal Pole with Guy	N/A
Signal Pole with Sidewalk Guy	N/A
Inductive Loop Detector	N/A
Controller & Cabinet	N/A
Junction Box	N/A
2-in Underground Conduit	N/A
Right of Way	N/A
Directional Arrow	N/A
Microwave Detection Zone	N/A
Construction Zone	N/A
Type II Signal Pedestal	N/A
Proposed Utility Easement	N/A

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**Signal Upgrade Temporary Design 4 - (TMP Phase III)**



US 276 (Russ Avenue) at Frazier Street / Ingles Entrance

Division 14 Haywood County Waynesville

PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton

PREPARED BY: TS Popelka RKA PROJ. NO.: 16085 (040)

750 N. Greenfield Pkwy, Garner, NC 27529

SEAL: NORTH CAROLINA PROFESSIONAL ENGINEER, WILLIAM J. HAMILTON, 32396

SIGNATURE: William J. Hamilton DATE: 04/11/2023

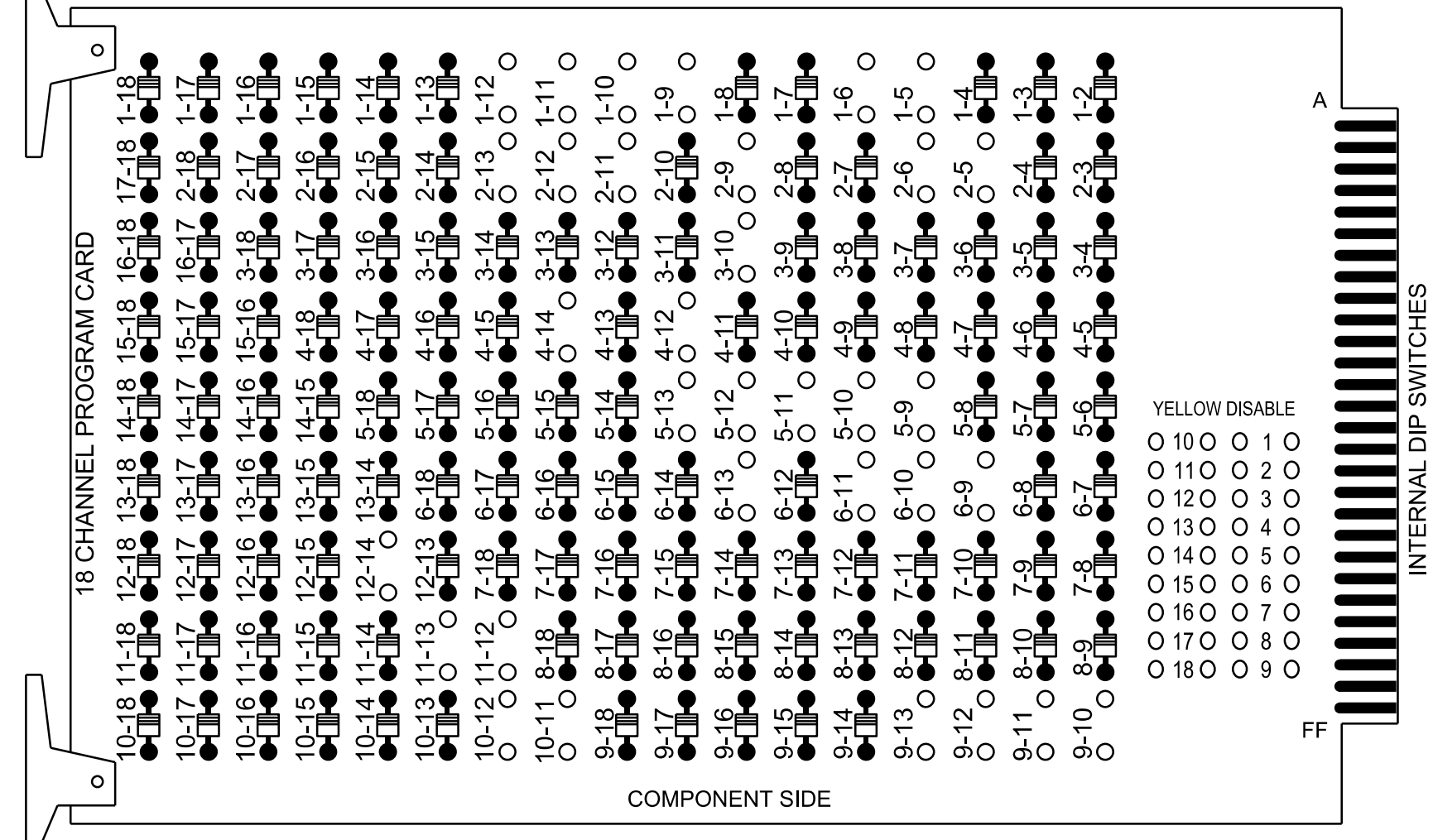
SIG. INVENTORY NO. 14-107514



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

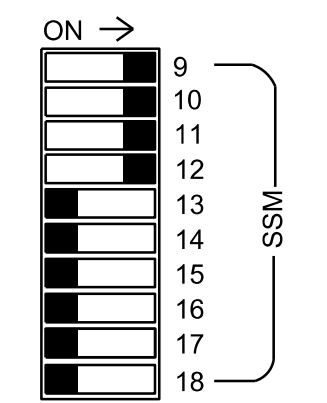
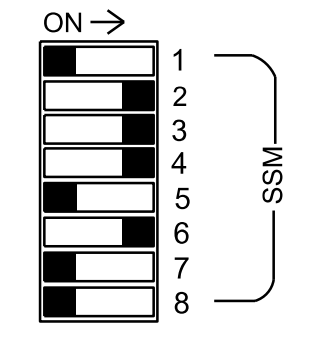
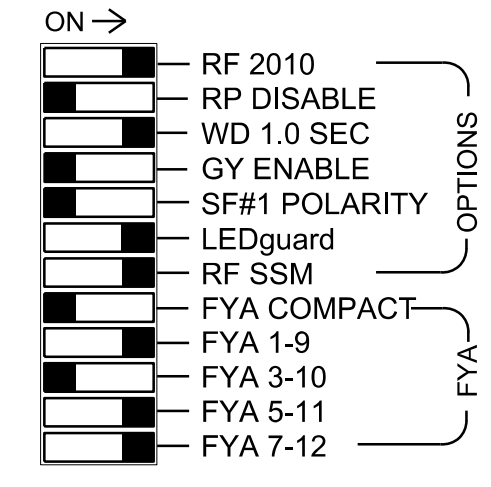
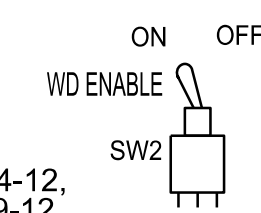
REMOVE DIODE JUMPERS 1-5, 1-6, 1-9, 1-10, 1-11, 1-12, 2-5, 2-6, 2-9, 2-11, 2-12, 2-13, 3-10, 4-12, 4-14, 5-9, 5-10, 5-11, 5-12, 5-13, 6-9, 6-10, 6-11, 6-13, 9-10, 9-11, 9-12, 9-13, 10-11, 10-12, 11-12, 11-13 AND 12-14.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.



■ = DENOTES POSITION OF SWITCH

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 2 Green Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the D14-12 Waynesville Signal System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1, S2, S3, S4, S5, S6, S7, S8,  
 AUX S1, AUX S2, AUX S4, AUX S5  
 Phases Used.....1, 2, 2PED, 3, 4, 4PED, 5, 6  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....\*  
 Overlap "4".....\*

\*See overlap programming detail on sheet 2

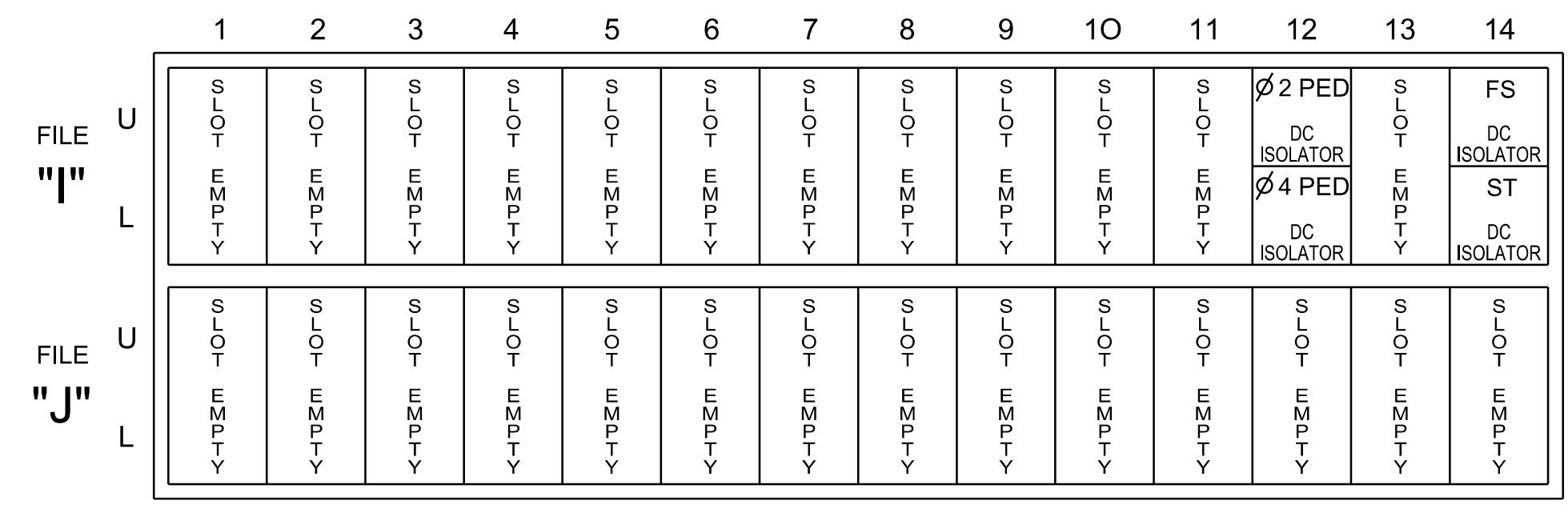
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6	
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18	
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE	
SIGNAL HEAD NO.	11	21,22	P21, P22	31	32	41	42	P41, P42	51	61,62	NU	NU	11	33	NU	51	43	NU	
RED		128		116	116	101	101			134					A124			A101	
YELLOW	*	129		117	117	102	102		*	135									
GREEN		130		118	118	103	103			136									
RED ARROW															A121			A114	
YELLOW ARROW															A122	A125		A115	A102
FLASHING YELLOW ARROW															A123	A126		A116	A103
GREEN ARROW	127			118		103				133									
Hand				113						104									
Person				115						106									

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



EX. : 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE  
 ST = STOP TIME

### SPECIAL DETECTOR NOTE

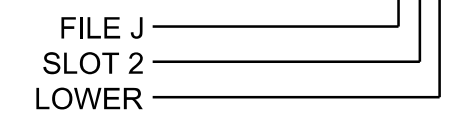
Install a multizone microwave detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
PED PUSH BUTTONS												
P21,P22	TB8-4,6	I12U	67	33	2	PED 2						
P41,P42	TB8-5,6	I12L	69	35	4	PED 4						

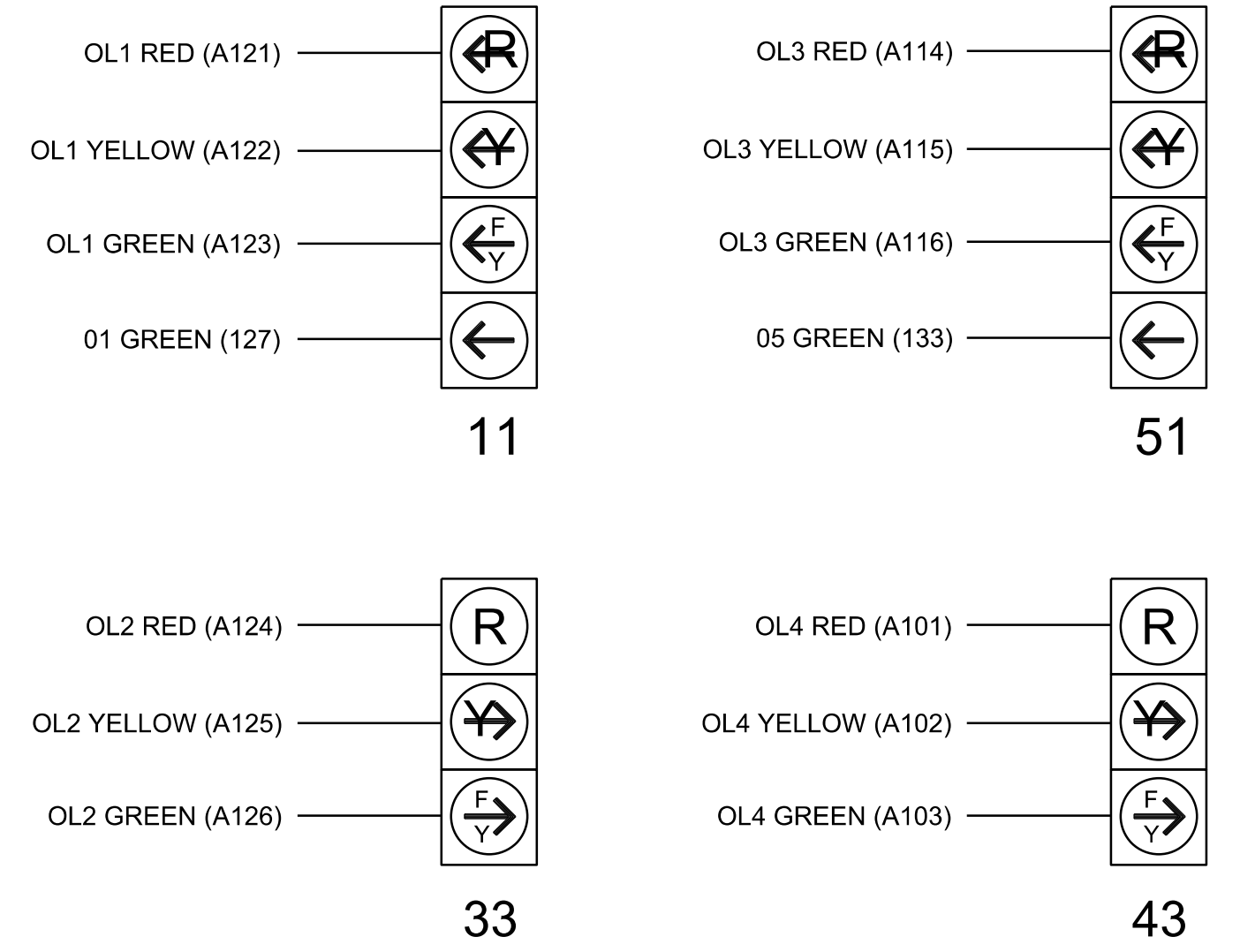
NOTE: INSTALL DC ISOLATORS IN INPUT FILE SLOT I12.

INPUT FILE POSITION LEGEND: J2L



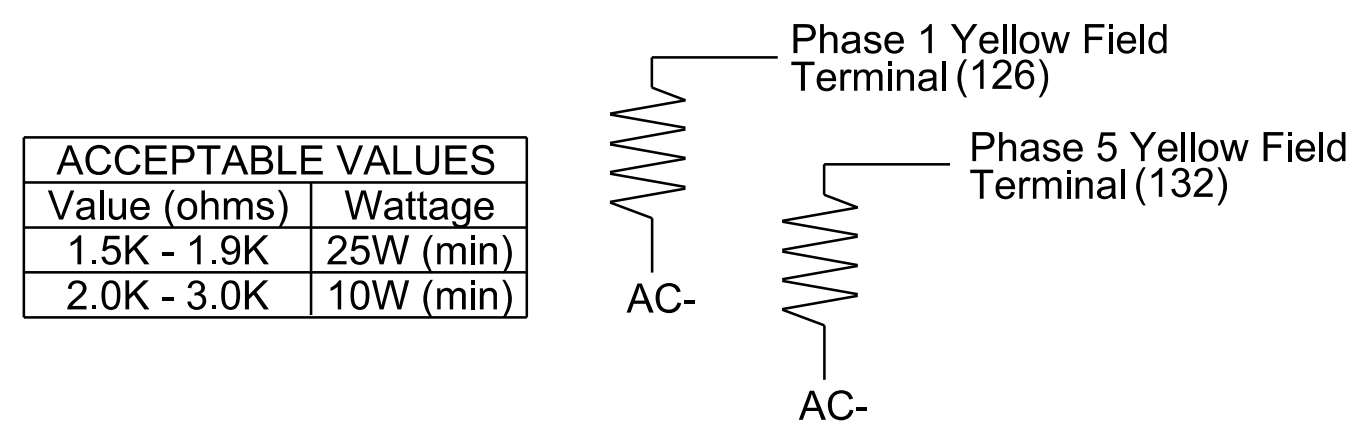
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)



Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)

Electrical Detail - Sheet 1 of 2  
 Temporary Design 4 - (TMP Phase III)

Prepared For:

Infrastructure Consulting Services, Inc.  
**RKA**  
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Division 14 Haywood County Waynesville  
 at  
 Frazier Street / Ingles Entrance

PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton  
 PREPARED BY: TS Popelka RKA PROJ. NO: 16085 (040)

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 14-1075T4  
 DESIGNED: Apr 2023  
 SEALED: 04/11/2023  
 REVISED: N/A

Seal of William J. Hamilton, Professional Engineer, License No. 32396

REVISIONS: INIT. DATE

SIGNATURE: DATE

SIG. INVENTORY NO. 14-1075T4

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	3	4
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section
Included Phases	2	1,3	6	4,5
Modifier Phases	1	1	5	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

### FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO INSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

1. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.
2. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.
3. REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

### ACCESSIBLE PEDESTRIAN SIGNAL (APS) INSTALLATION NOTES

1. Install push buttons and APS equipment per manufacturer's instructions.
2. Provide a dedicated cable to each push button per manufacturer's instructions.
3. If APS equipment is mounted in cabinet, use filtered power (i.e., Controller Receptacle) to power APS equipment. Do not use Equipment Receptacle, which is a GFCI outlet.
4. Never attempt to operate a standard contact closure push button with the APS system unless cabinet is re-wired for standard button operation or unless explicitly allowed by the manufacturer.
5. Place manufacturer's instructions in cabinet with cabinet prints, signal plans, and electrical details.

### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 14-1075T4  
DESIGNED: Apr 2023  
SEALED: 04/11/2023  
REVISED: N/A

Electrical Detail - Sheet 2 of 2  
Temporary Design 4 - (TMP Phase III)

DOCUMENT NOT CONSIDERED FINAL  
UNLESS ALL SIGNATURES COMPLETED

ELECTRICAL AND PROGRAMMING  
DETAILS FOR:

US 276 (Russ Avenue)  
at  
Frazier Street /  
Ingles Entrance

SEAL

SEAL  
32396  
WILLIAM J. HAMILTON  
ENGINEER  
NORTH CAROLINA  
PROFESSIONAL  
SEAL

DocuSign  
Signature  
William J. Hamilton  
04/11/2023  
DATE

SIGNATURE DATE

SIG. INVENTORY NO. 14-1075T4

Division 14	Haywood County	Waynesville
PLAN DATE: April 2023	REVIEWED BY: WJ Hamilton	
PREPARED BY: TS Popelka	RKA PROJ. NO: 16085 (040)	
REVISIONS	INIT.	DATE

Infrastructure Consulting Services, Inc.  
and  
**RKA**  
RAMEY KEMP ASSOCIATES  
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Prepared For:

750 N. Greenfield Pkwy, Garner, NC 27529

4/12/2023  
...41075T4...sm.e.le.2020mmda.dgn  
User: J.Wendt

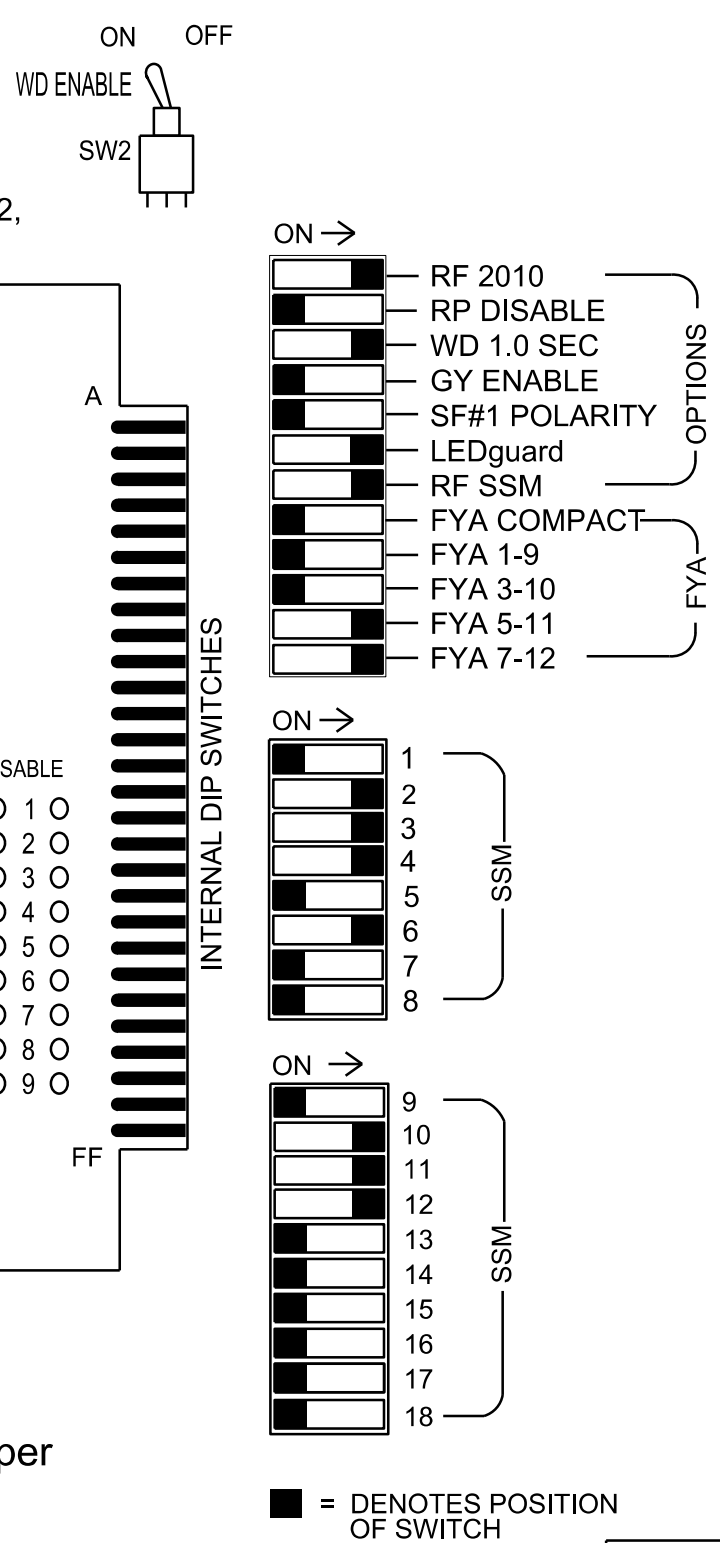
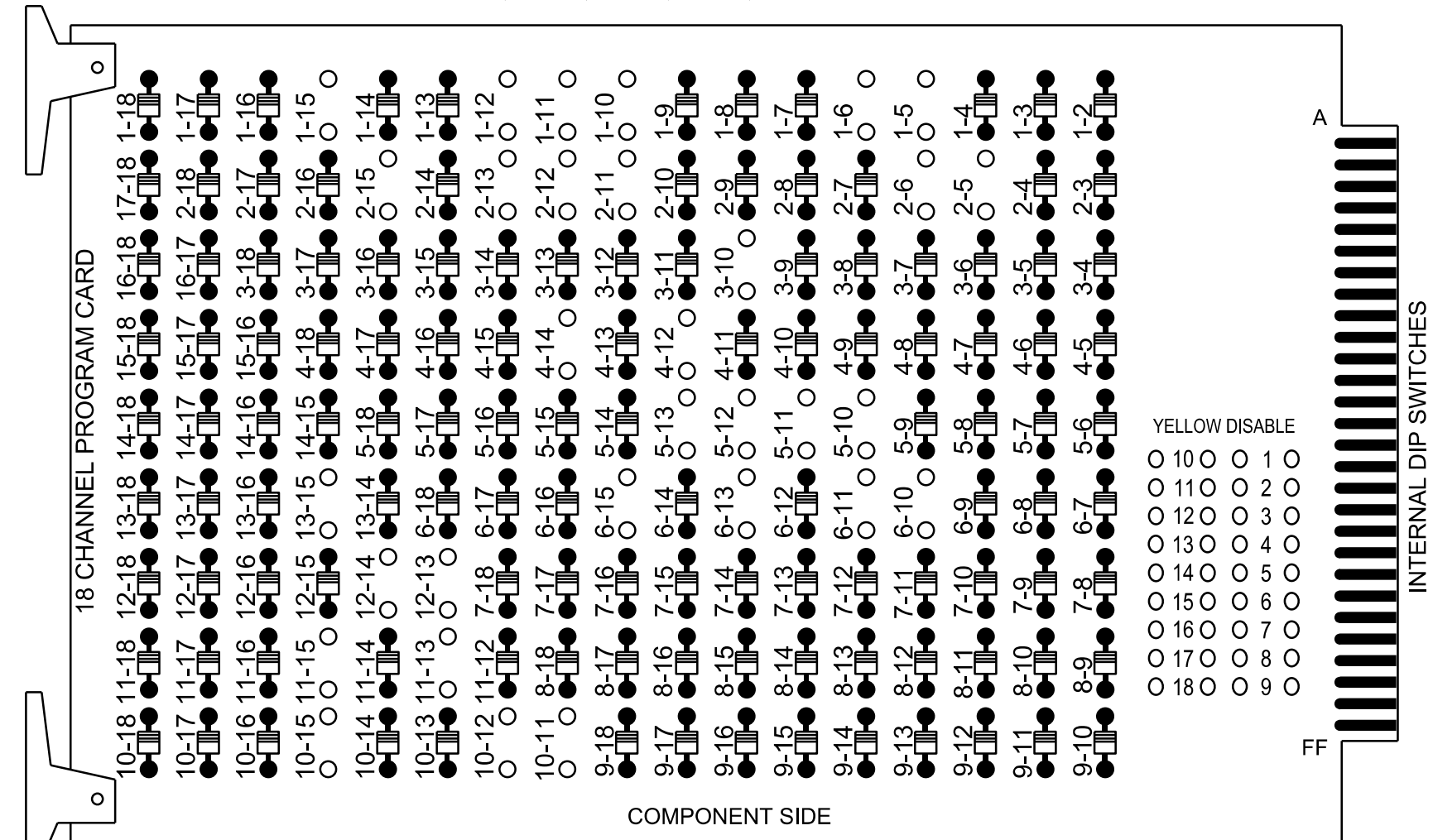






18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown) REMOVE DIODE JUMPERS 1-5, 1-6, 1-10, 1-11, 1-12, 1-15, 2-5, 2-6, 2-11, 2-12, 2-13, 2-15, 3-10, 4-12, 4-14, 5-10, 5-11, 5-12, 5-13, 6-10, 6-11, 6-13, 6-15, 10-11, 10-12, 10-15, 11-13, 11-15, 12-13, 12-14 AND 13-15.



REMOVE JUMPERS AS SHOWN

- NOTES: 1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently. 2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board. 3. Ensure that the Red Enable is active at all times during normal operation. 4. Integrate monitor with Ethernet network in cabinet.

NOTES

- 1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan. 2. Program controller to start up in phase 2 Green Walk and 6 Green Walk. 3. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location. 4. The cabinet and controller are part of the D14-12 Waynesville Signal System.

EQUIPMENT INFORMATION

Controller.....2070LX Cabinet.....332 w/ Aux Software.....Q-Free MAXTIME Cabinet Mount.....Base Output File Positions.....18 With Aux. Output File Load Switches Used.....S1, S2, S3, S4, S5, S6, S7, S8, AUX S2, AUX S4, AUX S5 Phases Used.....1, 2, 2PED, 3, 4, 4PED, 5, 6, 6PED Overlap "1".....NOT USED Overlap "2".....\* Overlap "3".....\* Overlap "4".....\*

\*See overlap programming detail on sheet 2

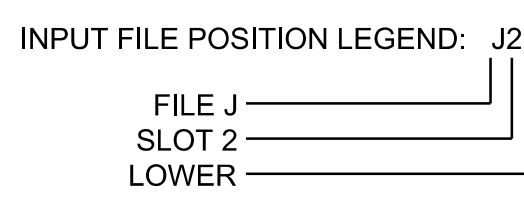
SIGNAL HEAD HOOK-UP CHART

Table with columns for LOAD SWITCH NO., CMU CHANNEL NO., PHASE, SIGNAL HEAD NO., RED, YELLOW, GREEN, RED ARROW, YELLOW ARROW, FLASHING YELLOW ARROW, GREEN ARROW, and pedestrian symbols. Includes load resistor values like A124, A101, A114, etc.

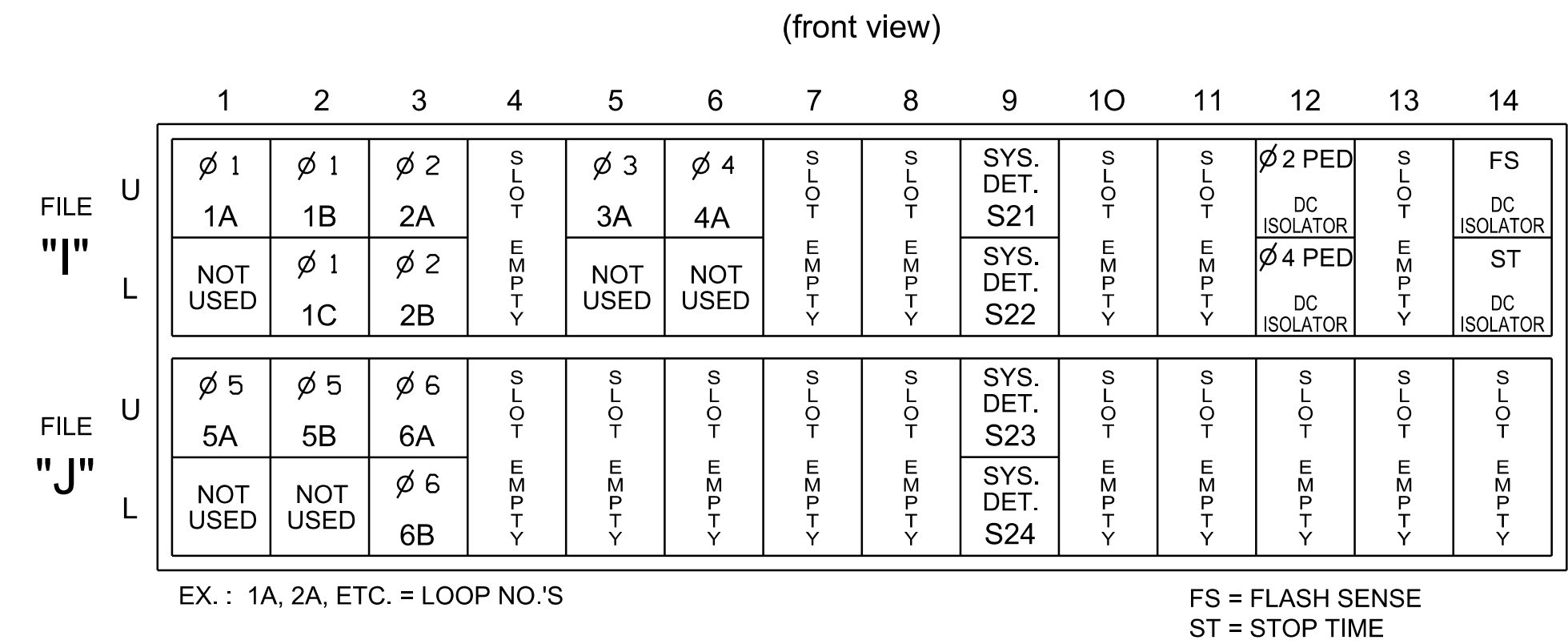
NU = Not Used \* Denotes install load resistor. See load resistor installation detail this sheet. ★ See pictorial of head wiring in detail this sheet.

INPUT FILE CONNECTION & PROGRAMMING CHART

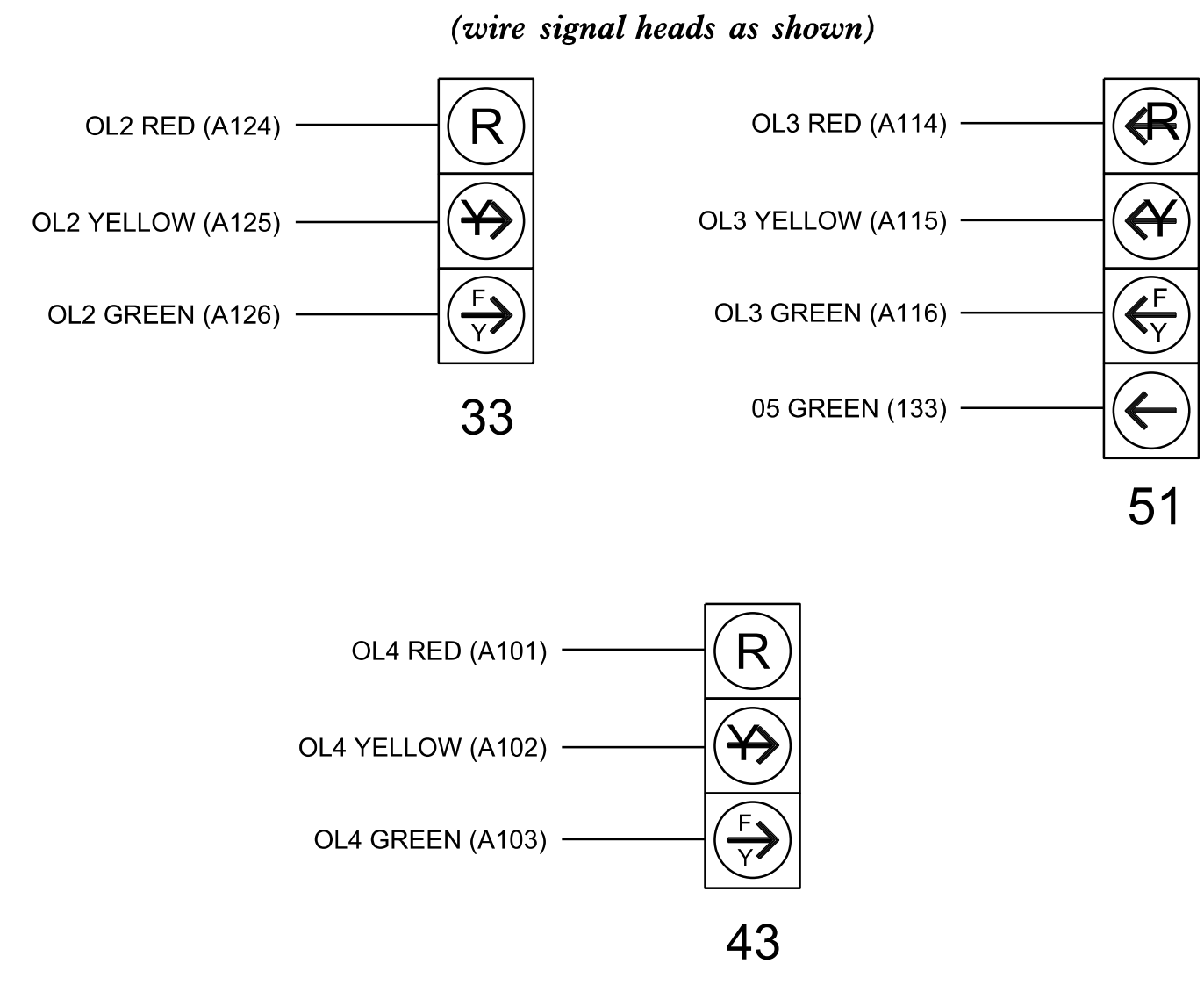
Table with columns: LOOP NO., LOOP TERMINAL, INPUT FILE POS., PIN NO., INPUT POINT, DETECTOR NO., CALL PHASE, DELAY TIME, EXTEND TIME, EXTEND, ADDED INITIAL, CALL, DELAY DURING GREEN. Includes notes about DC isolators and system detector.



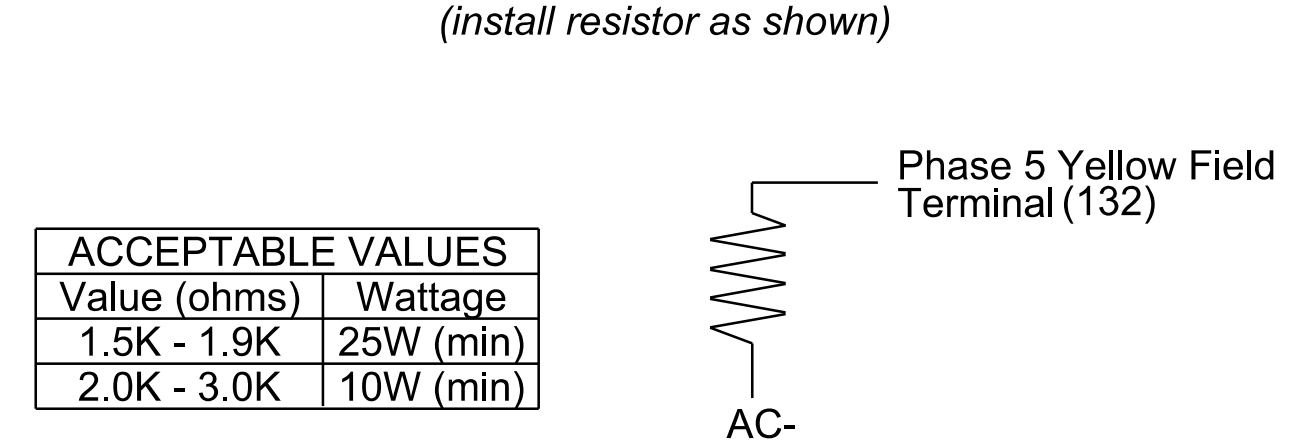
INPUT FILE POSITION LAYOUT



FYA SIGNAL WIRING DETAIL

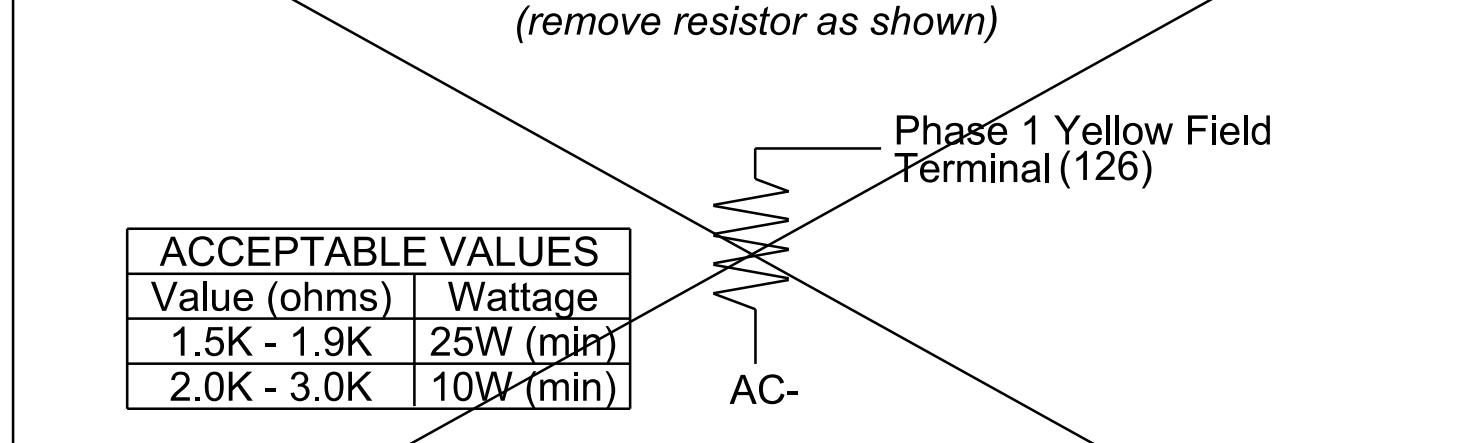


LOAD RESISTOR INSTALLATION DETAIL



ACCEPTABLE VALUES table with columns Value (ohms) and Wattage. Values: 1.5K - 1.9K, 25W (min); 2.0K - 3.0K, 10W (min).

LOAD RESISTOR REMOVAL DETAIL



ACCEPTABLE VALUES table with columns Value (ohms) and Wattage. Values: 1.5K - 1.9K, 25W (min); 2.0K - 3.0K, 10W (min).

REMOVE!

Electrical Detail - Sheet 1 of 2 Final Design

Project information block including: US 276 (Russ Avenue) at Frazier Street / Ingles Entrance, Division 14 Haywood County Waynesville, PLAN DATE: April 2023, REVIEWED BY: WJ Hamilton, PREPARED BY: TS Popelka, RKA PROJ. NO.: 16085 (040), and a signature block for William J. Hamilton.

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	3	4
Type	Off	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section
Included Phases	-	1,3	6	4,5
Modifier Phases	-	-	5	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

### ACCESSIBLE PEDESTRIAN SIGNAL (APS) INSTALLATION NOTES

1. Install push buttons and APS equipment per manufacturer's instructions.
2. Provide a dedicated cable to each push button per manufacturer's instructions.
3. If APS equipment is mounted in cabinet, use filtered power (i.e., Controller Receptacle) to power APS equipment. Do not use Equipment Receptacle, which is a GFCI outlet.
4. Never attempt to operate a standard contact closure push button with the APS system unless cabinet is re-wired for standard button operation or unless explicitly allowed by the manufacturer.
5. Place manufacturer's instructions in cabinet with cabinet prints, signal plans, and electrical details.

### FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO INSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

1. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.
2. ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.
3. REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

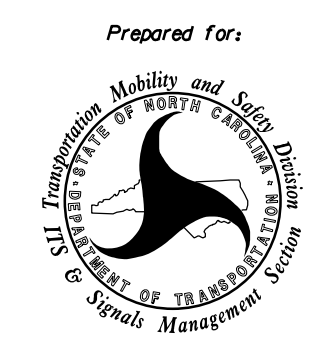
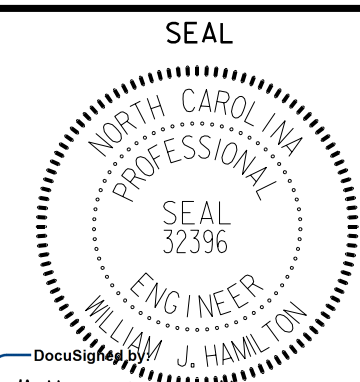
### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 14-1075  
DESIGNED: Apr 2023  
SEALED: 04/11/2023  
REVISED: N/A

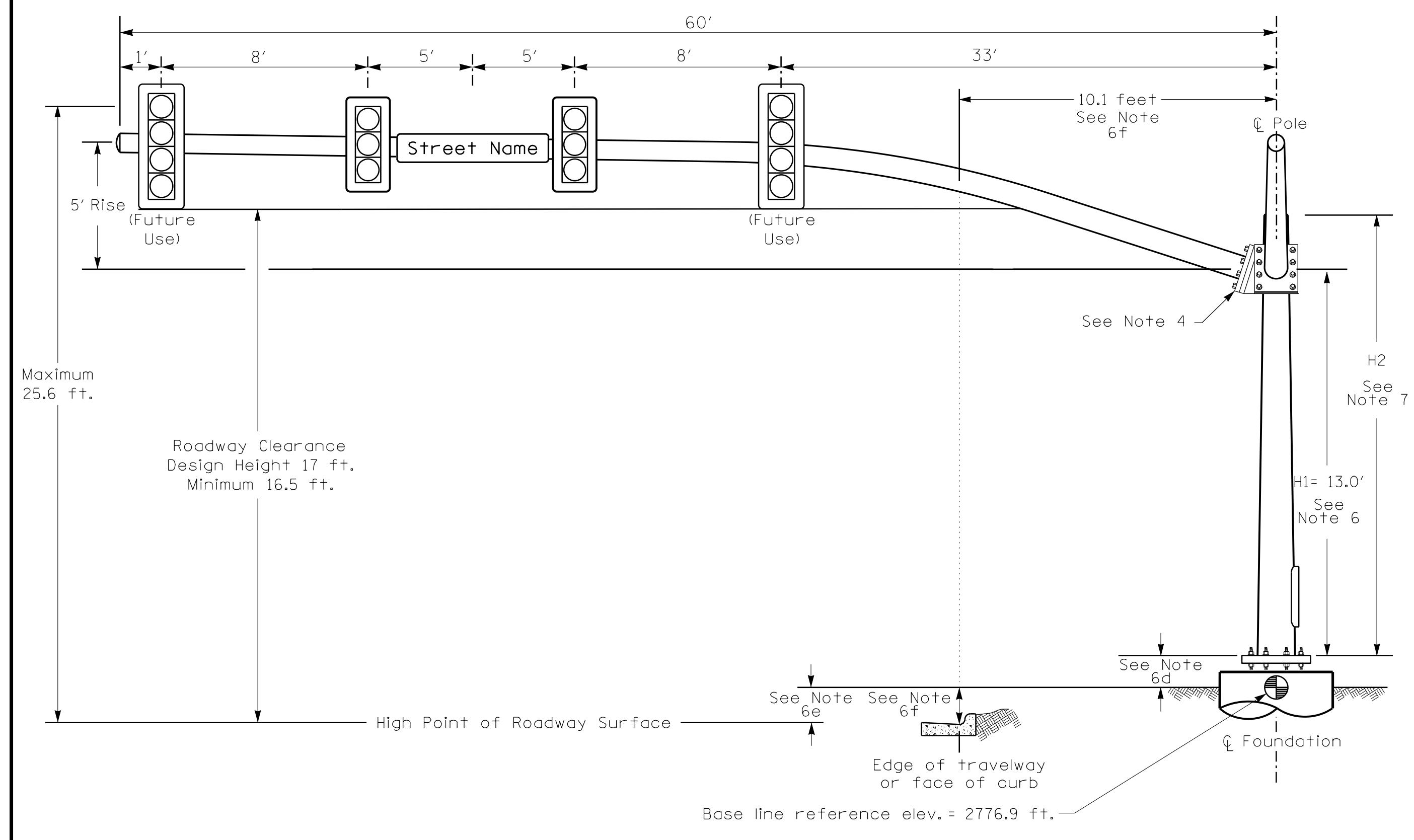
Electrical Detail - Sheet 2 of 2  
Final Design

DOCUMENT NOT CONSIDERED FINAL  
UNLESS ALL SIGNATURES COMPLETED

<p style="font-size: x-small;">ELECTRICAL AND PROGRAMMING DETAILS FOR:</p> <div style="text-align: center;"> <p style="font-size: x-small;">Prepared For:</p>  <p style="font-size: x-small;">750 N. Greenfield Pkwy, Garner, NC 27529</p> </div>	<p><b>US 276 (Russ Avenue) at Frazier Street / Ingles Entrance</b></p> <p>Division 14 Haywood County Waynesville</p> <table style="width: 100%; font-size: x-small;"> <tr> <td>PLAN DATE: April 2023</td> <td>REVIEWED BY: WJ Hamilton</td> </tr> <tr> <td>PREPARED BY: TS Popelka</td> <td>RKA PROJ. NO: 16085 (040)</td> </tr> </table> <table border="1" style="width: 100%; font-size: x-small;"> <thead> <tr> <th>REVISIONS</th> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>	PLAN DATE: April 2023	REVIEWED BY: WJ Hamilton	PREPARED BY: TS Popelka	RKA PROJ. NO: 16085 (040)	REVISIONS	INIT.	DATE										<div style="text-align: center;"> <p style="font-size: x-small;">SEAL</p>  <p style="font-size: x-small;">William J. Hamilton Professional Engineer North Carolina License No. 32396</p> </div> <table style="width: 100%; font-size: x-small;"> <tr> <td style="text-align: center;">SIGNATURE</td> <td style="text-align: center;">DATE</td> </tr> <tr> <td style="text-align: center;">04/11/2023</td> <td style="text-align: center;">04/11/2023</td> </tr> </table> <p style="font-size: x-small;">SIG. INVENTORY NO. 14-1075</p>	SIGNATURE	DATE	04/11/2023	04/11/2023
PLAN DATE: April 2023	REVIEWED BY: WJ Hamilton																					
PREPARED BY: TS Popelka	RKA PROJ. NO: 16085 (040)																					
REVISIONS	INIT.	DATE																				
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04/11/2023	04/11/2023																					

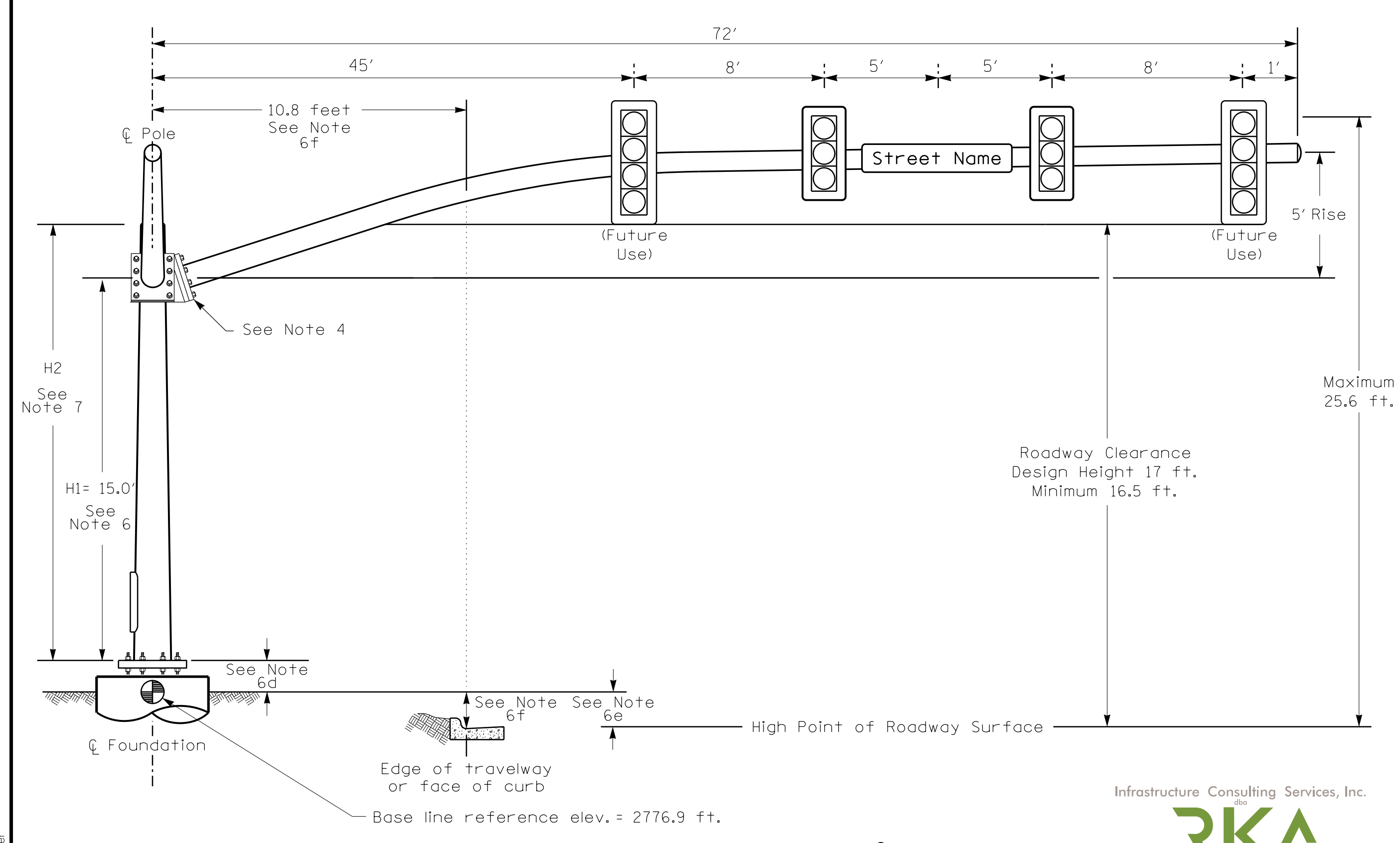


**Design Loading for METAL POLE NO. 1, MAST ARM A**



Elevation View @ 270°

**Design Loading for METAL POLE NO. 1, MAST ARM B**



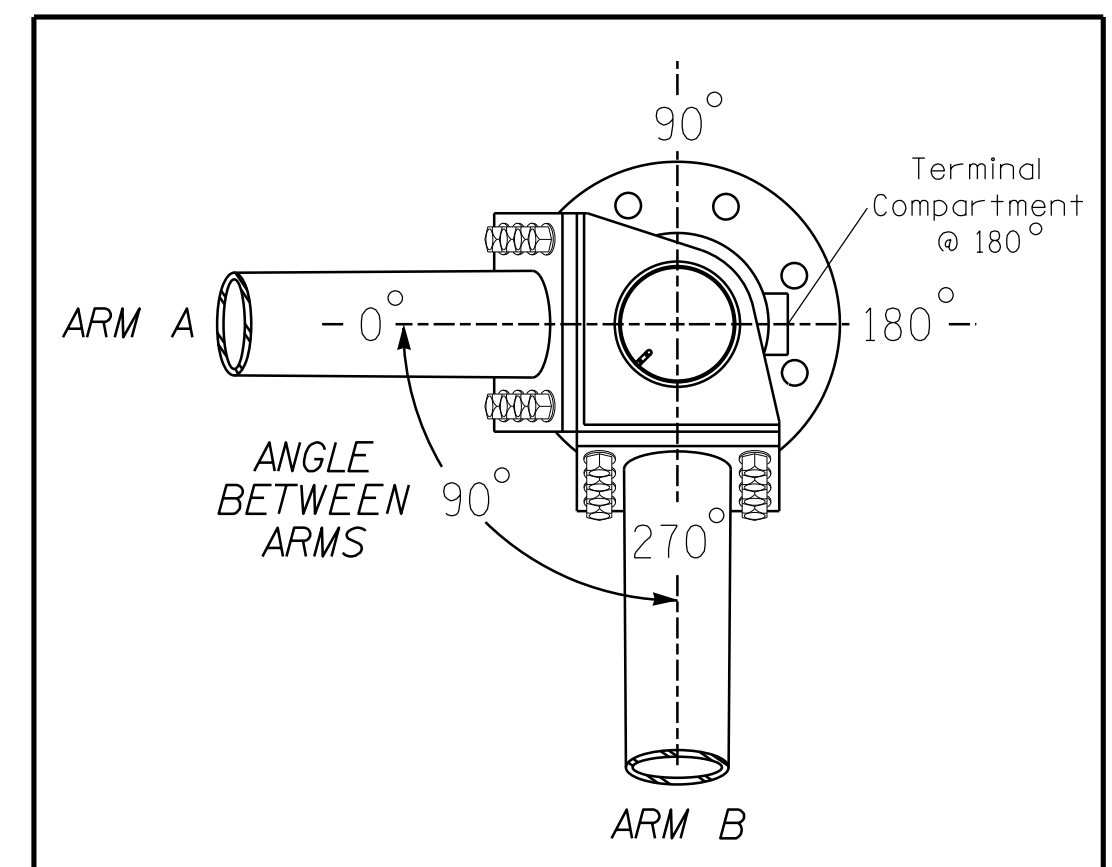
Elevation View @ 0°

**SPECIAL NOTE**

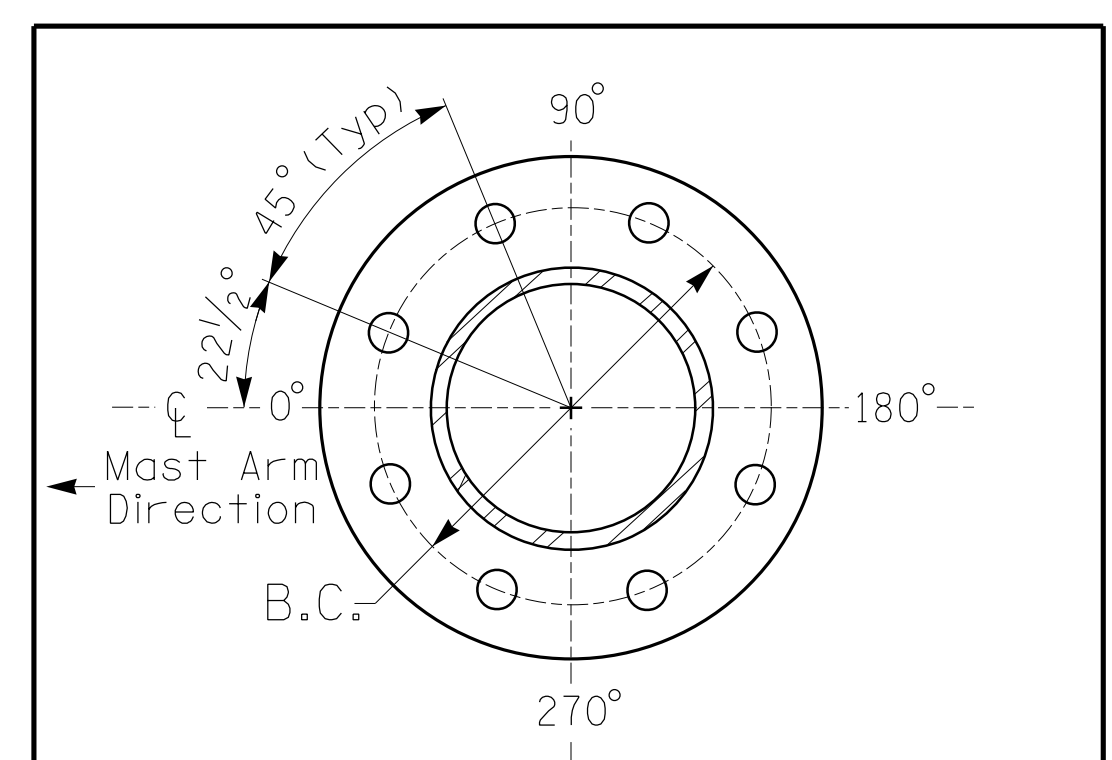
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

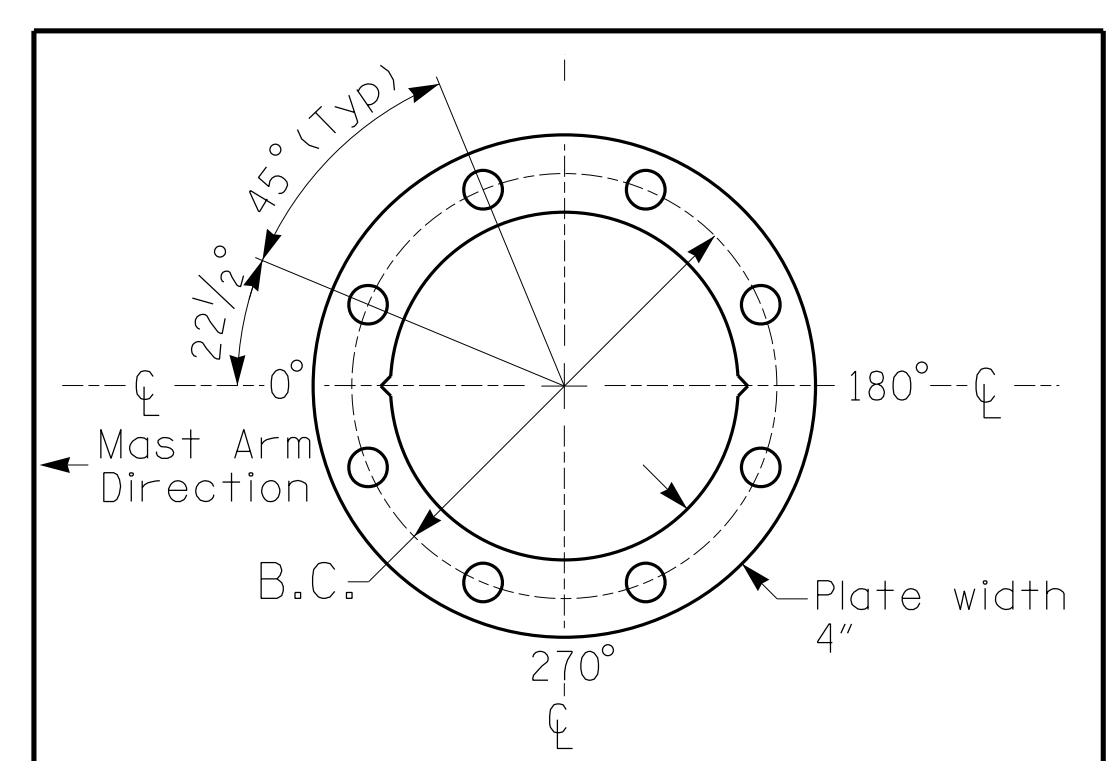
Elevation Differences for:	Arm A	Arm B
Baseline reference point at $\odot$ Foundation @ ground level	2776.9 ft.	2776.9 ft.
Elevation difference at High point of roadway surface	+2.0 ft.	+0.7 ft.
Elevation difference at Edge of travelway or face of curb	+0.6 ft.	-0.7 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

**MAST ARM LOADING SCHEDULE**

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5" W X 66.0" L	74 LBS
	STREET NAME SIGN RIGID MOUNTED	12.0 S.F.	18.0" W X 96.0" L	27 LBS

**NOTES**

**DESIGN REFERENCE MATERIAL**

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/LTS-Design-Resources.aspx>

**DESIGN REQUIREMENTS**

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Nominal vertical rise in mast arm is 5 feet as measured from the centerline of the arm base to the centerline of the free end of the arm.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
  - Provide horizontal distance from the proposed centerline of the foundation to the edge of travelway. Refer to the Elevation Data Chart for elevation difference between the proposed foundation ground level and the edge of travelway. This information is necessary to ensure that the roadway clearance is maintained at the edge of the travelway and to aid in the camber design of the arm.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

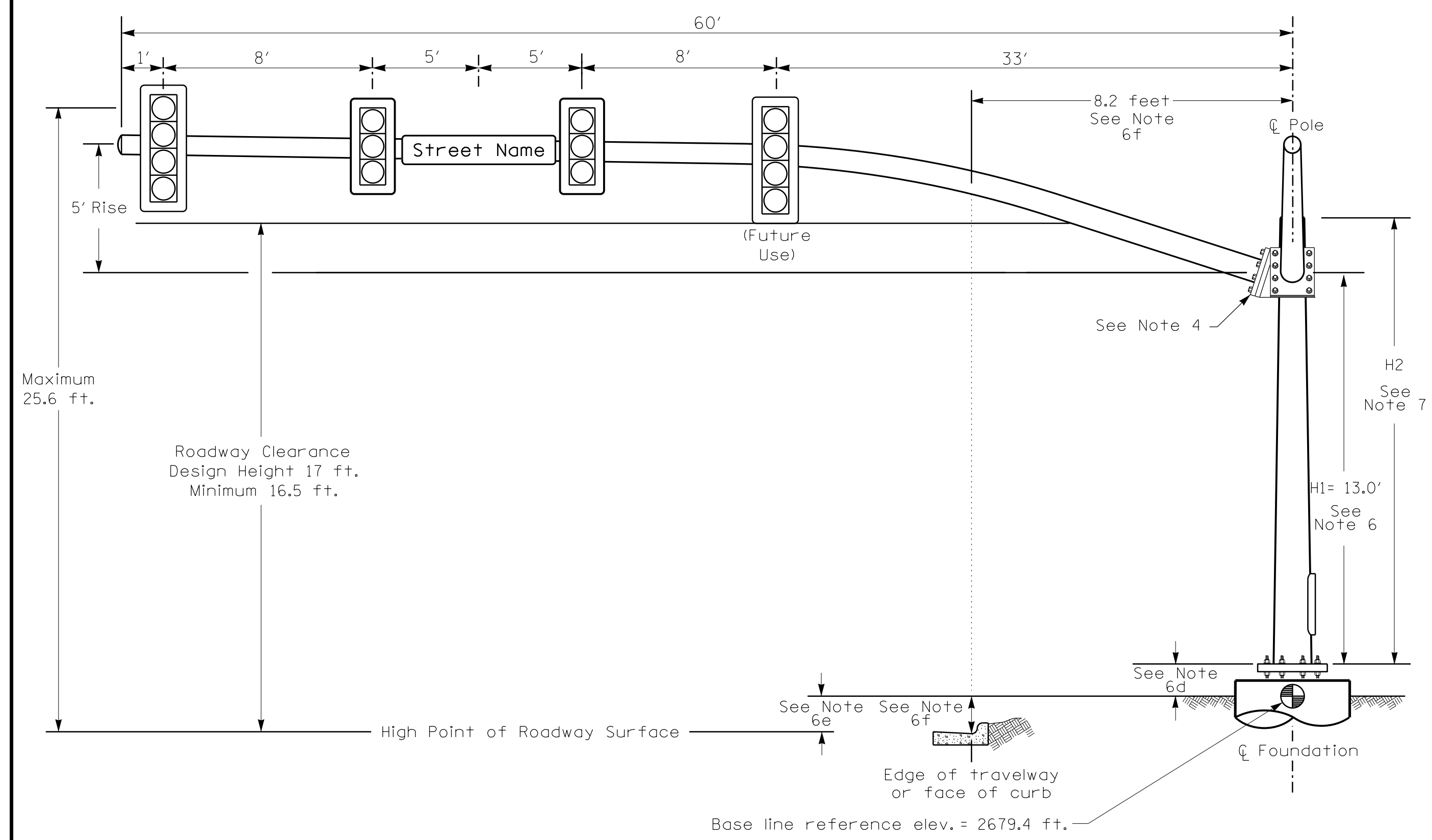
**NCDOT Wind Zone 5 (120 mph)**

	<p>US 276 (Russ Avenue) at Frazier Street / Ingles Entrance</p>		
	<p>Division 14 Haywood County Waynesville</p>	<p>Division 14 Haywood County Waynesville</p>	
<p>PLAN DATE: April 2023</p>	<p>REVIEWED BY: WJ Hamilton</p>	<p>PREPARED BY: TS Popeika</p>	<p>REVIEWED BY: 16085 (040)</p>
<p>750 N.Greenfield Phwy, Garner, NC 27529</p>	<p>SCALE: 0 N/A</p>	<p>REVISIONS:</p>	<p>INIT. DATE</p>
<p>Infrastructure Consulting Services, Inc. <b>RKA</b> RAMEY KEMP ASSOCIATES 8210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28226 Phone: 704-646-4260   www.rameykemp.com   NC License No. F-1489</p>	<p>DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED</p>	<p>SEAL NORTH CAROLINA PROFESSIONAL ENGINEER WILLIAM J. HAMILTON SEAL 32396</p>	<p>04/11/2023 SIGNATURE SIG. INVENTORY NO. 14-1075</p>

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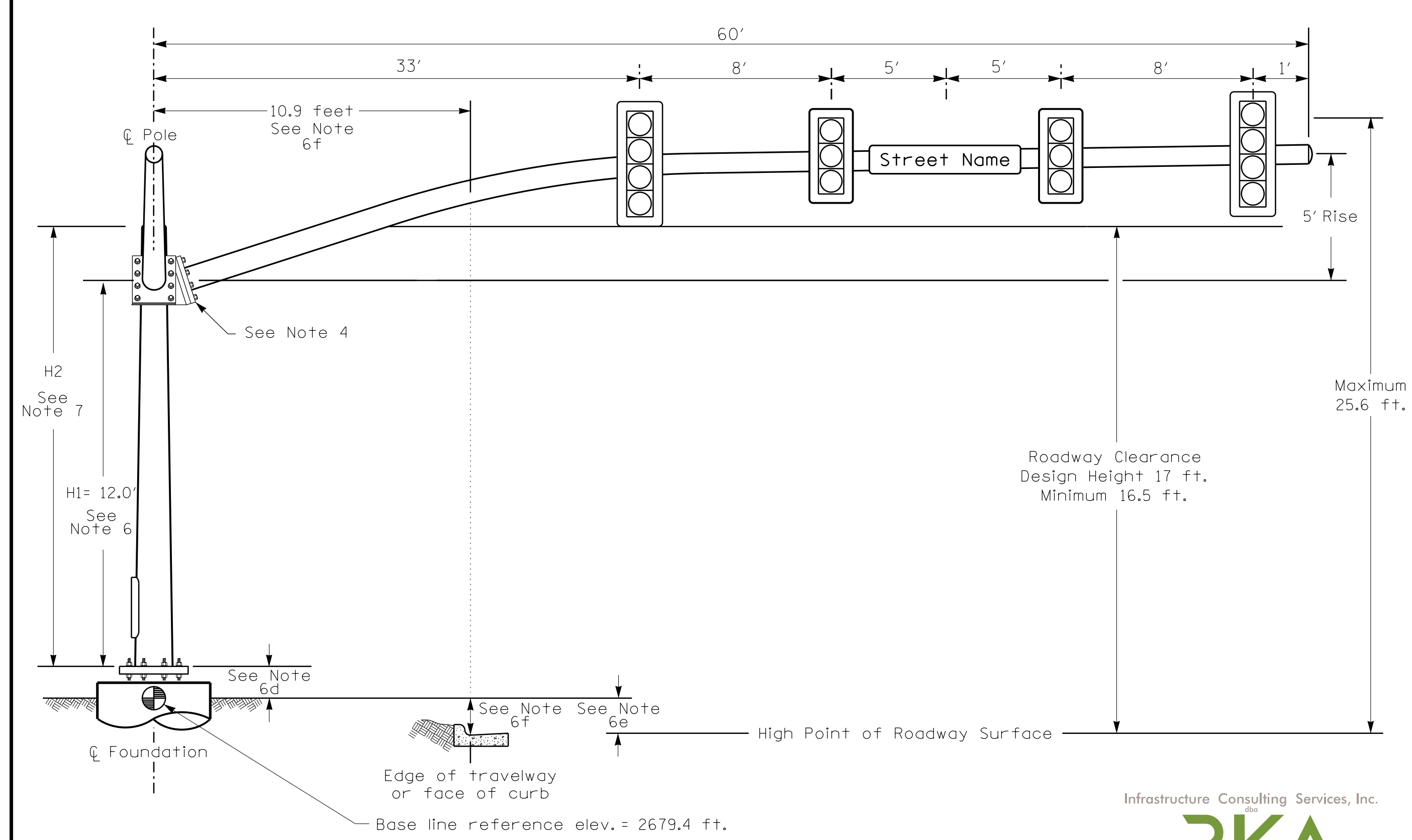


Design Loading for METAL POLE NO. 2, MAST ARM A



Elevation View @ 270°

Design Loading for METAL POLE NO. 2, MAST ARM B



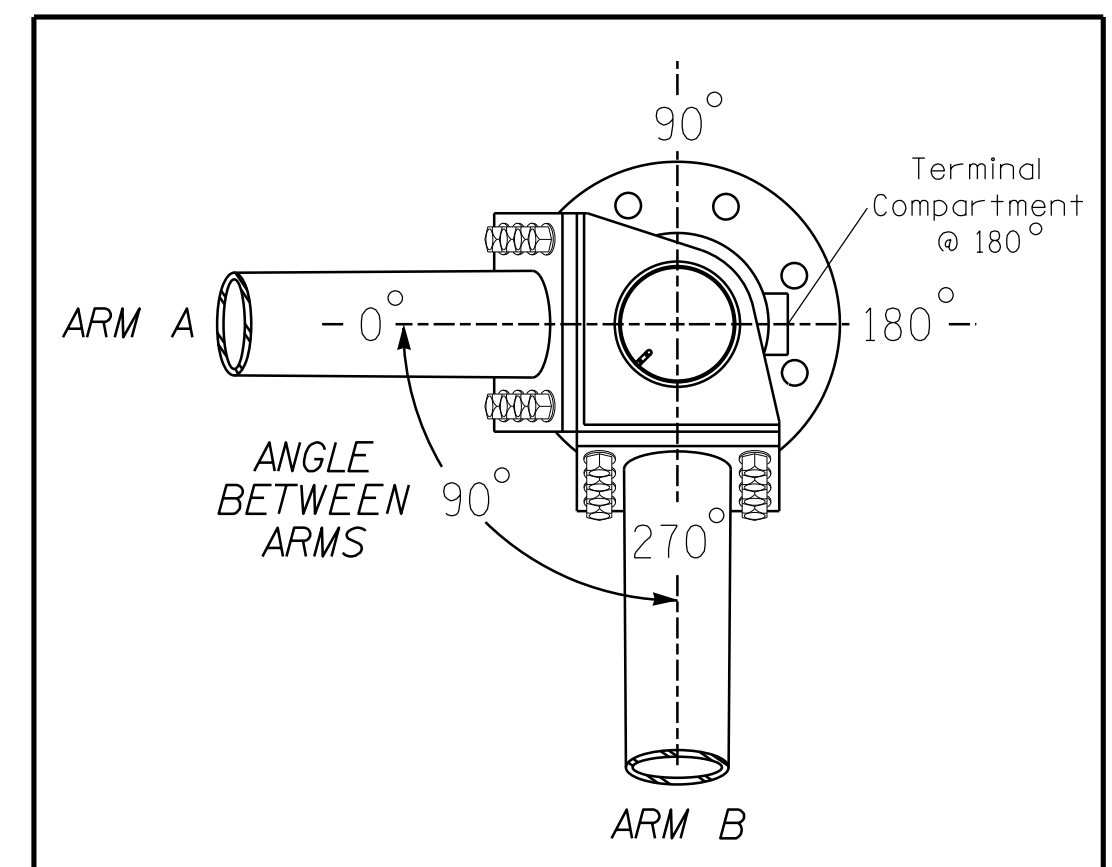
Elevation View @ 0°

SPECIAL NOTE

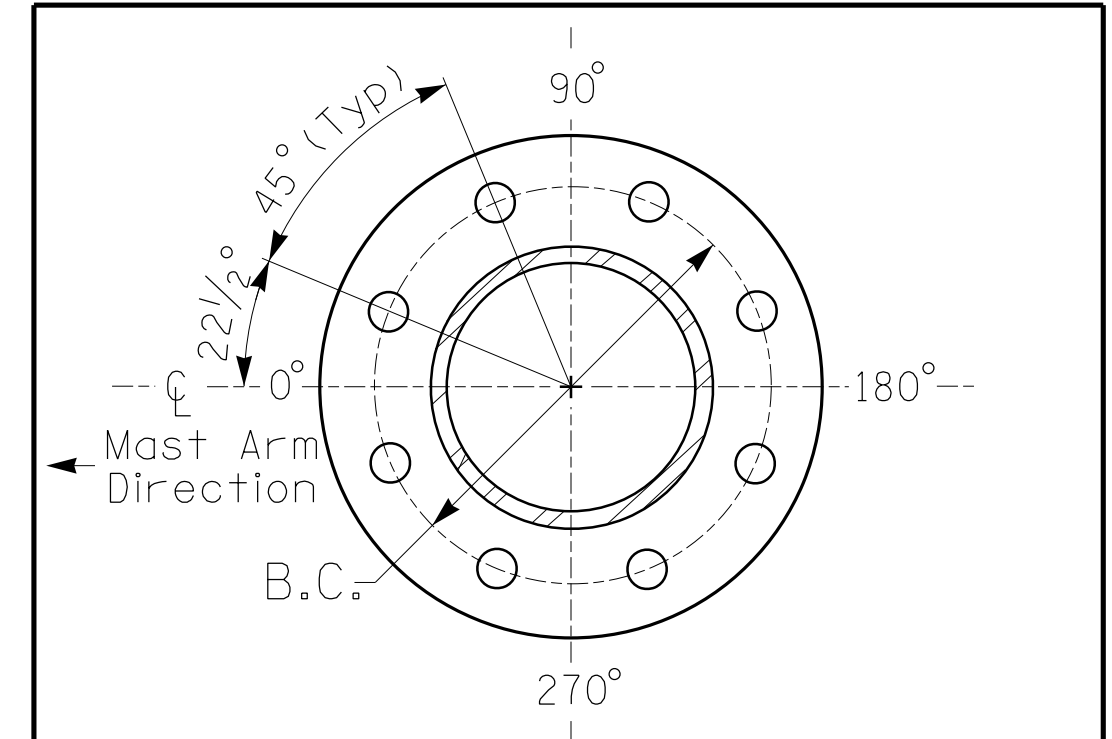
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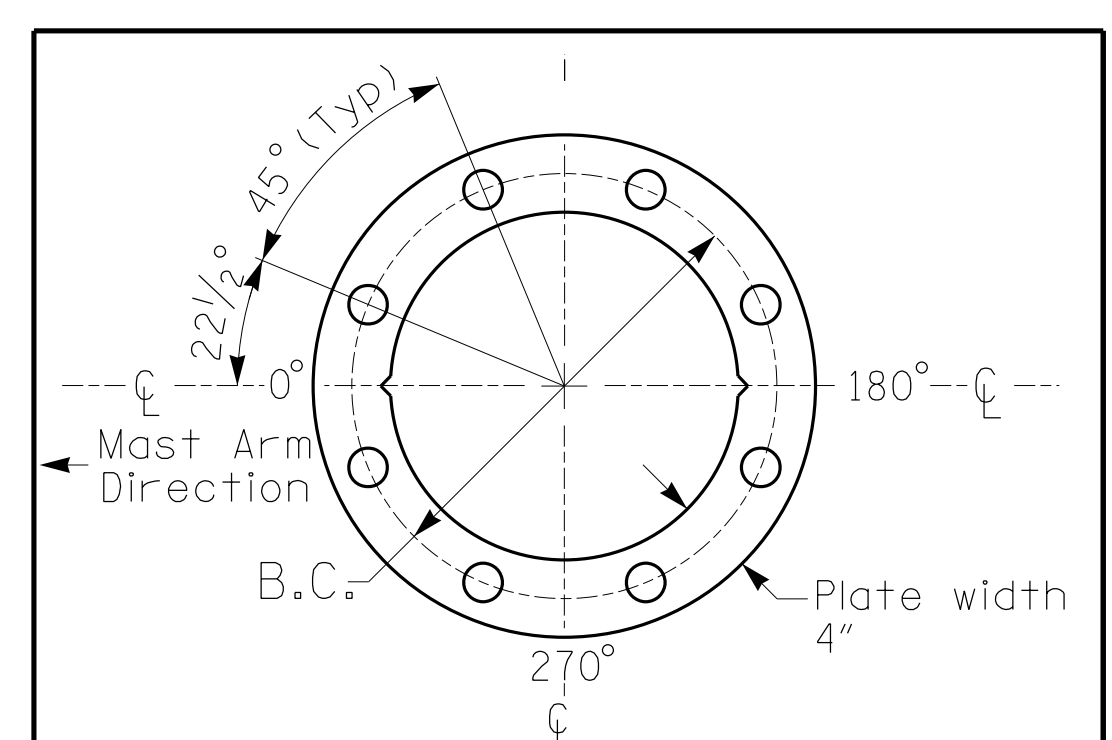
Elevation Differences for:	Arm A	Arm B
Baseline reference point at $\phi$ Foundation @ ground level	2679.4 ft.	2679.4 ft.
Elevation difference at High point of roadway surface	-1.3 ft.	-2.0 ft.
Elevation difference at Edge of travelway or face of curb	-1.1 ft.	-1.9 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



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All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

NCDOT Wind Zone 5 (120 mph)

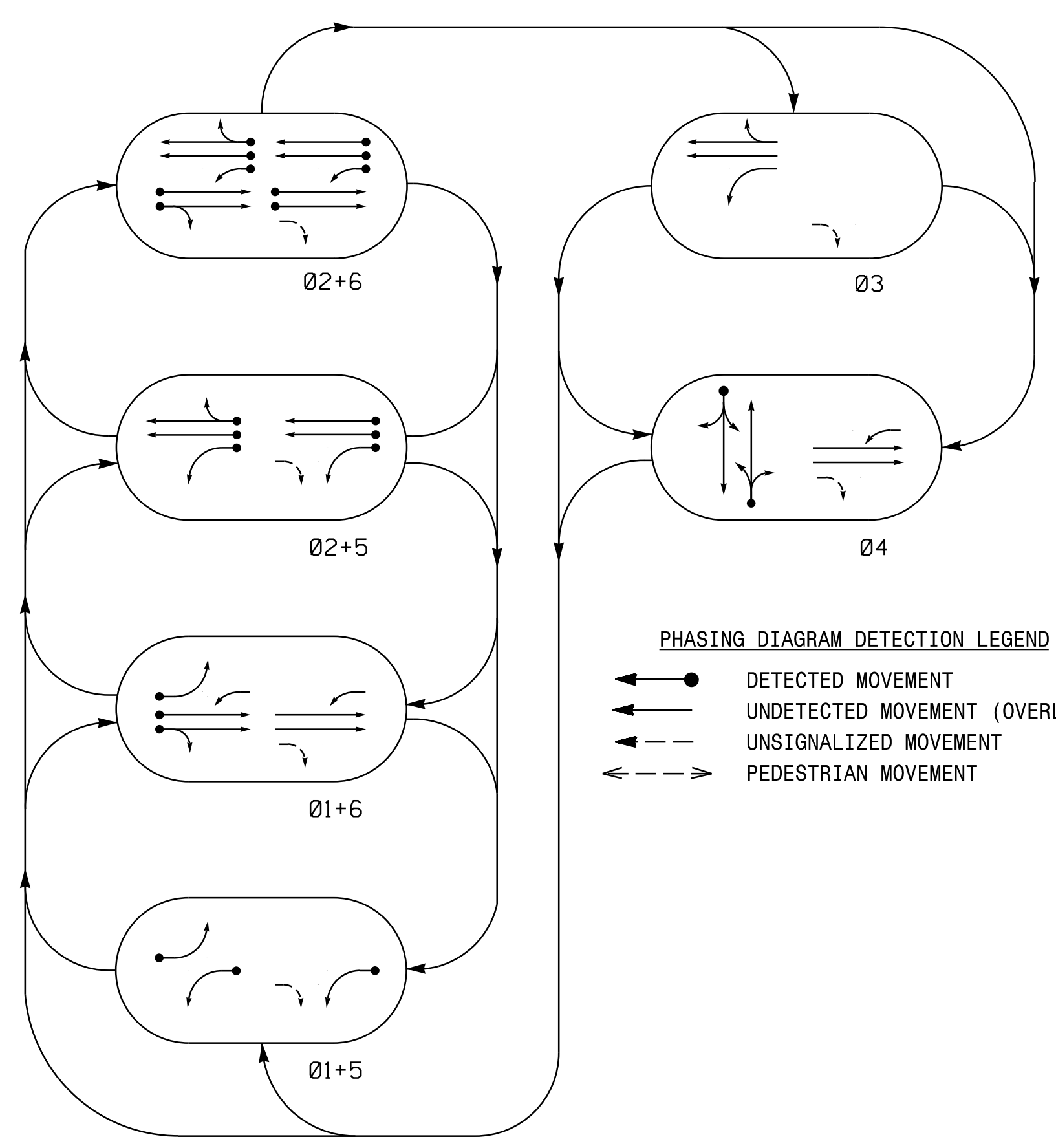
	US 276 (Russ Avenue) at Frazier Street / Ingles Entrance		
	Division 14 Haywood County Waynesville PLAN DATE: April 2023 PREPARED BY: TS Popeika	REVIEWED BY: WJ Hamilton REVIEWED BY: 16085 (040) REVISIONS:	

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DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



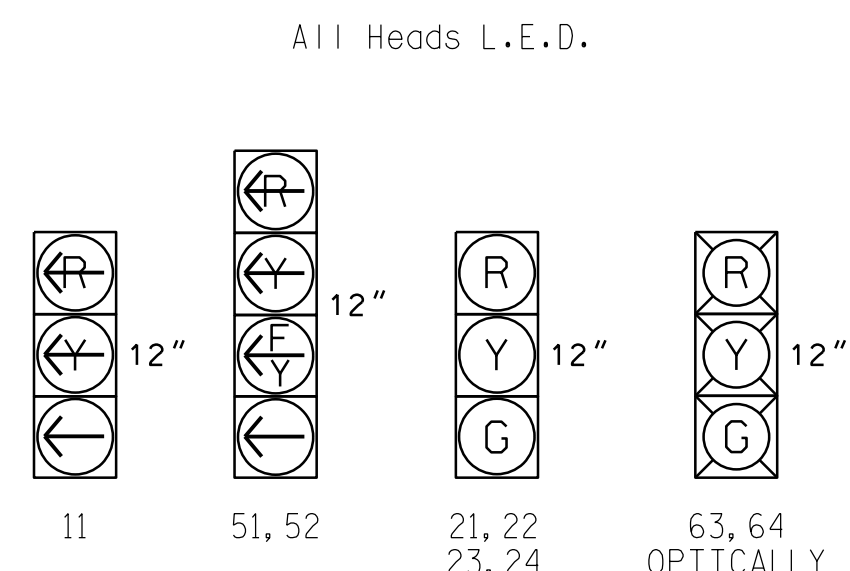
**PHASING DIAGRAM**



**TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	01+5	01+6	02+5	02+6	03	04
11	—	—	—	—	—	—
21, 22	R	R	G	G	R	Y
23, 24	R	R	G	G	R	Y
41, 42, 43	R	R	R	R	R	G
44, 45	R	R	R	R	R	G
51	—	—	—	—	—	—
52	—	—	—	—	—	—
61, 62	R	G	R	G	R	Y
63, 64	R	G	R	G	R	Y

**SIGNAL FACE I.D.**



**MAXTIME DETECTOR INSTALLATION CHART**

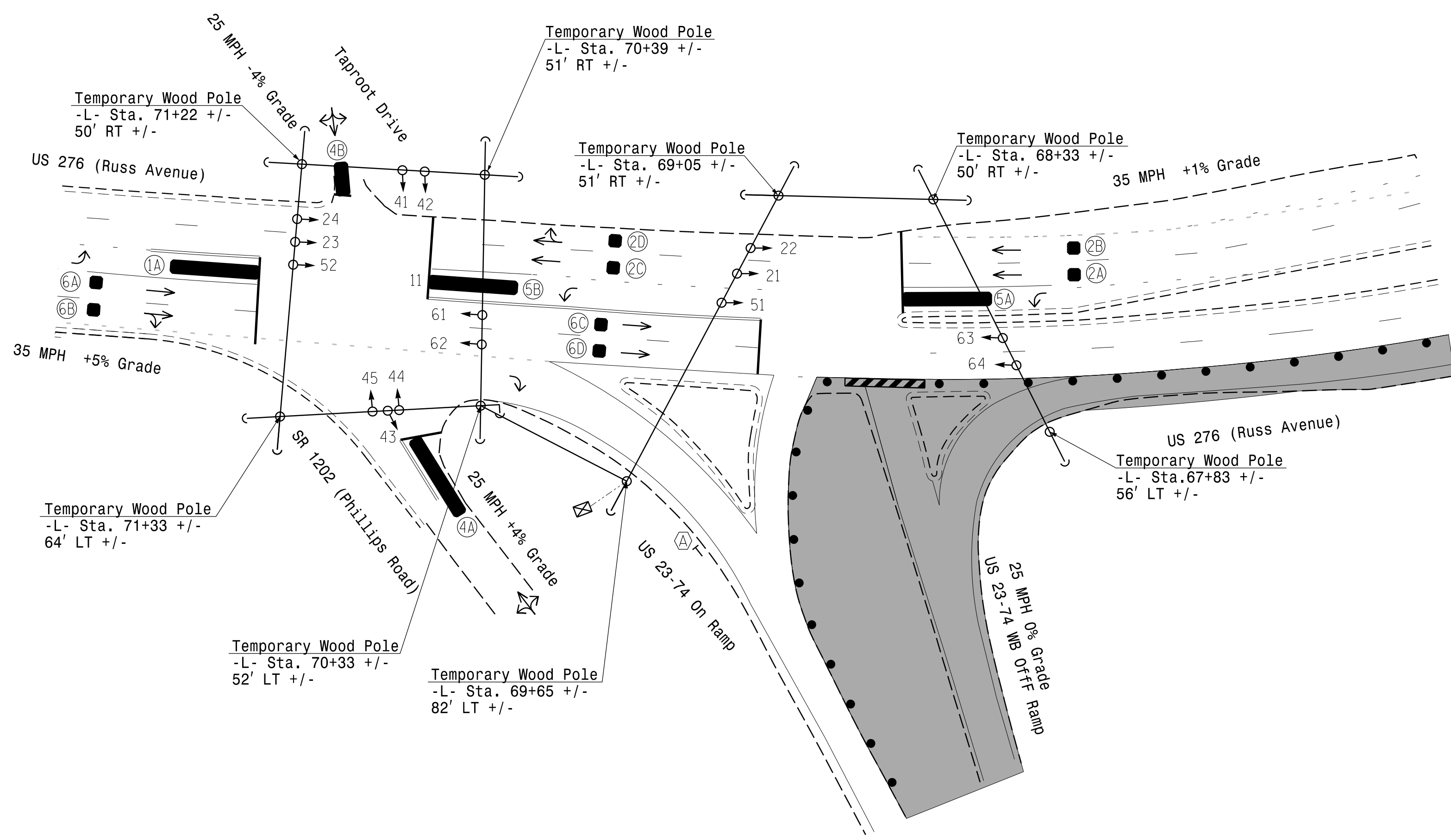
ZONE	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	INITIAL CALL	DELAY DURING GREEN	NEW CARD	
1A	6X40	0	*	*	1	3	-	X	-	X	-	*
2A,2B	6X6	70	*	*	2	-	-	X	-	X	-	*
2C,2D	6X6	70	*	*	2	-	-	X	-	X	-	*
4A	6X40	0	*	*	4	10	-	X	-	X	-	*
4B	6X15	0	*	*	4	10	-	X	-	X	-	*
5A	6X40	0	*	*	5	15	-	X	-	X	-	*
5B	6X40	0	*	*	2	-	-	X	-	X	-	*
					5	15	-	X	-	X	-	*
6A	6X6	70	*	*	2	3	-	X	-	X	-	*
					6	-	-	X	-	X	-	*
6B	6X6	70	*	*	6	-	-	X	-	X	-	*

\* Multizone Microwave Detection

**6 Phase Fully Actuated D14-12\_Waynesville**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 or phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- See traffic control plans for stop bar and crosswalk locations.
- This intersection uses multizone microwave detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.

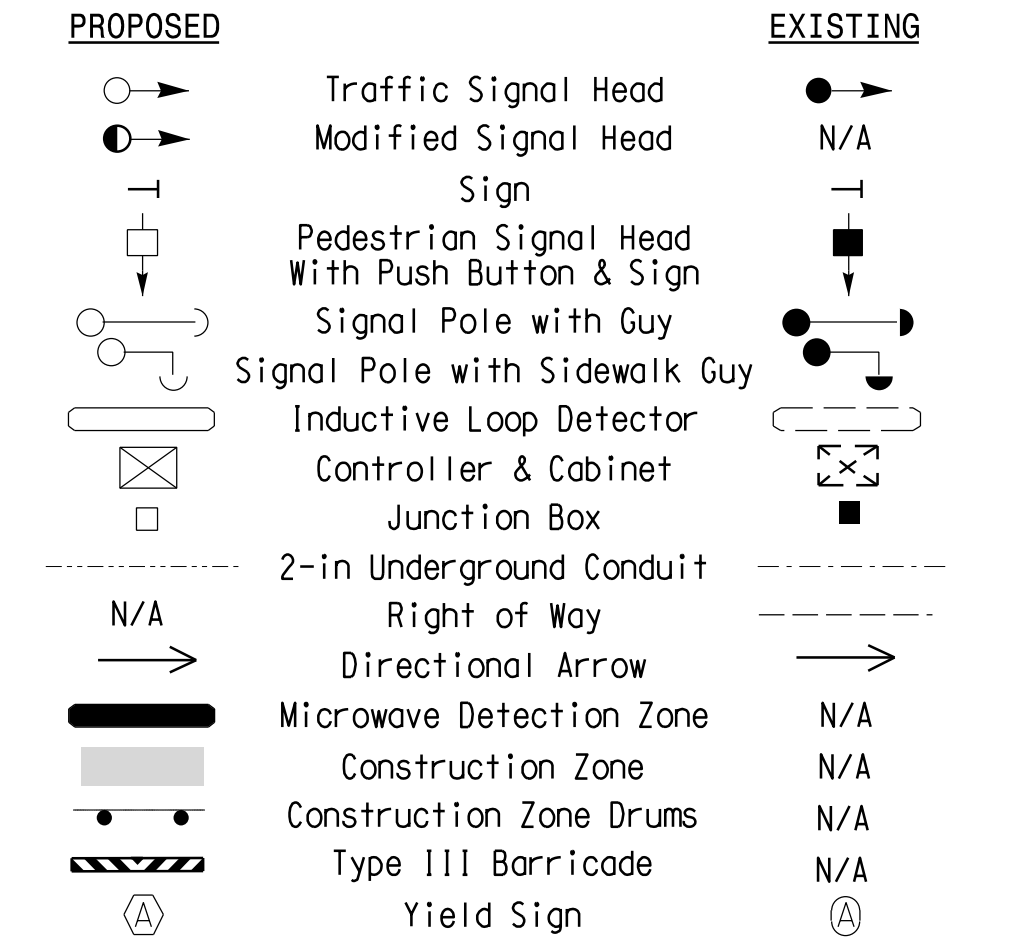


**MAXTIME TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Walk *	-	-	-	-	-	-
Ped Clear *	-	-	-	-	-	-
Min Green	7	10	7	7	7	10
Passage *	2.0	3.0	2.0	2.0	2.0	3.0
Max 1 *	15	60	15	15	15	60
Yellow Change	3.0	3.8	3.2	3.4	3.0	3.8
Red Clear	1.9	1.5	2.4	2.9	2.1	1.5
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	X	-
Vehicle Recall	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade  
Temporary Design 1 - (TMP Phase I, Step 1)**

Infrastructure Consulting Services, Inc.  
**RKA**  
RAMEY KEMP ASSOCIATES  
210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28262  
Phone: 704-549-4260 | www.rameykemp.com | NC License No. P-1489

Prepared for:  
Transportation Mobility and Safety Division  
Department of Transportation  
Signal Design Section  
750 N. Greenfield Pkwy, Garner, NC 27529  
SCALE  
0 40  
1" = 40'

**US 276 (Russ Avenue)  
at  
US 23 - 74 WB Ramps**  
Division 14 Haywood County Waynesville  
PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton  
PREPARED BY: TS Popelka RKA PROJ. NO.: 16085 (040)  
REVISIONS INIT. DATE

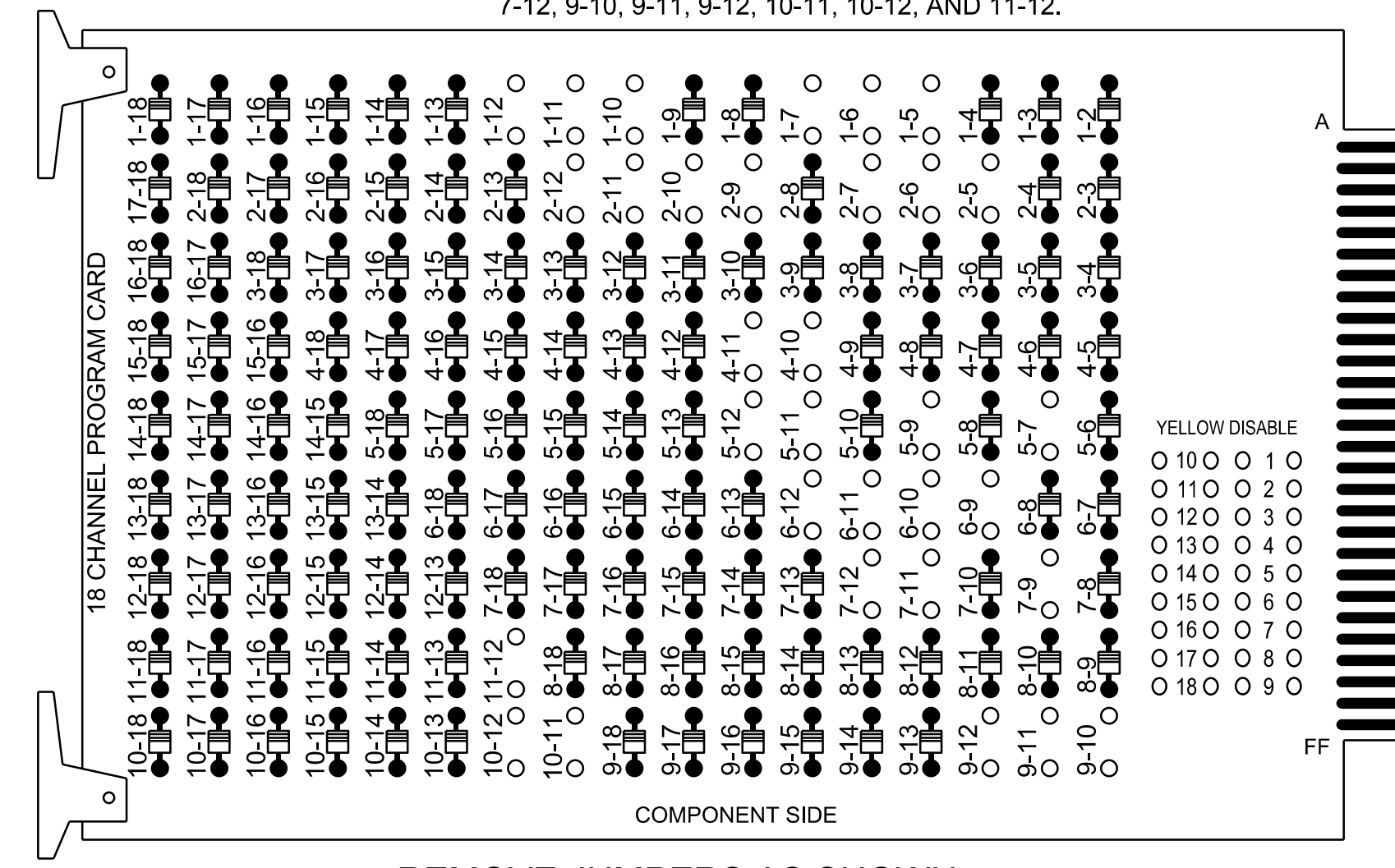
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED  
SEAL  
NORTH CAROLINA PROFESSIONAL ENGINEER  
SEAL 32396  
William J. Hamilton  
04/11/2023  
SIGNATURE DATE  
SIG. INVENTORY NO. 14-097411



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

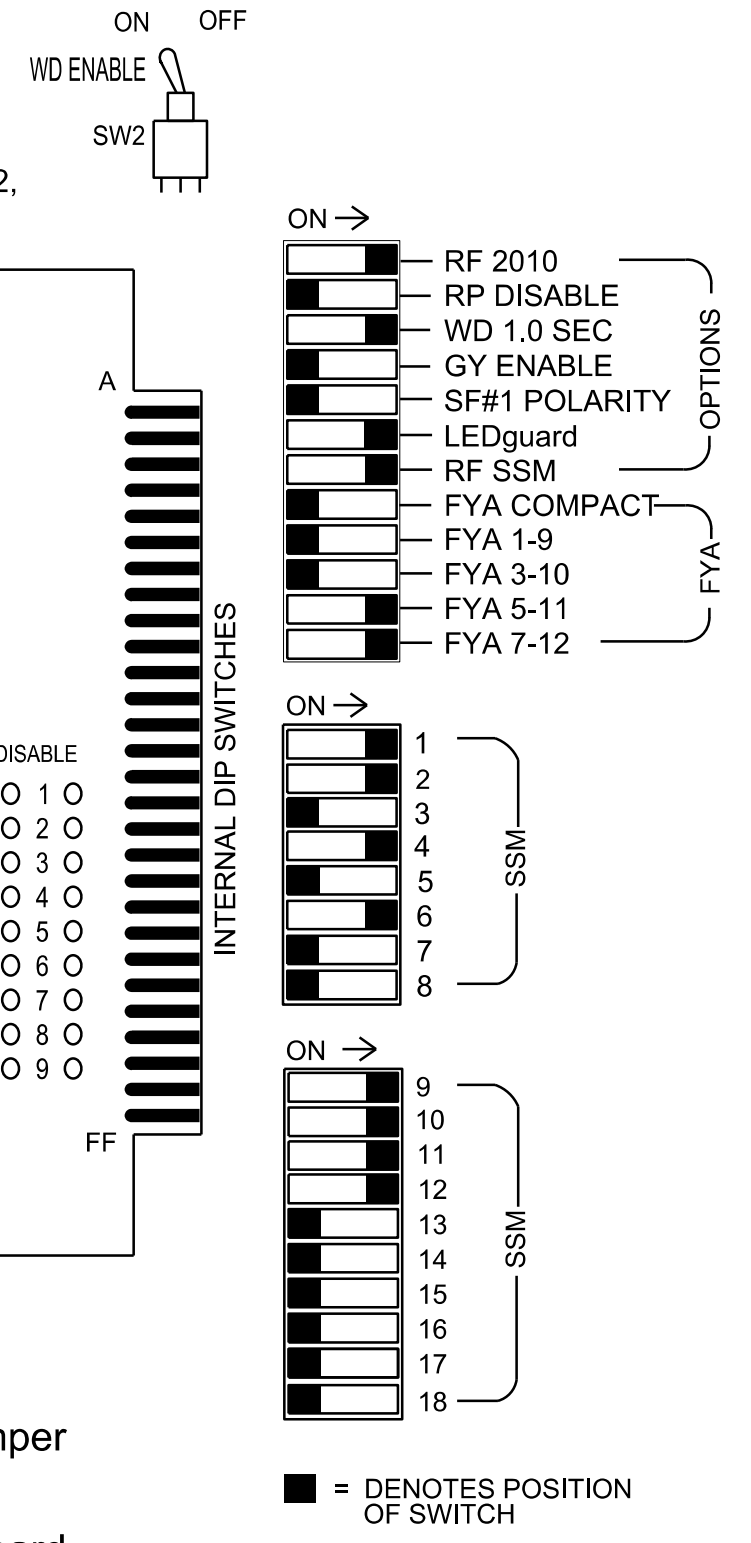
REMOVE DIODE JUMPERS 1-5, 1-6, 1-7, 1-10, 1-11, 1-12, 2-5, 2-6, 2-7, 2-9, 2-10, 2-11, 2-12, 4-10, 4-11, 5-7, 5-9, 5-11, 5-12, 6-9, 6-10, 6-11, 6-12, 7-9, 7-11, 7-12, 9-10, 9-11, 9-12, 10-11, 10-12, AND 11-12.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.



### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the D14-12 Waynesville Signal System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1, S2, S5, S7, S8, S10, AUX S1, AUX S2, AUX S4, AUX S5  
 Phases Used.....1, 2, 3, 4, 5, 6  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....\*  
 Overlap "4".....\*  
 Overlap "7".....\*

\*See overlap programming detail on sheet 2

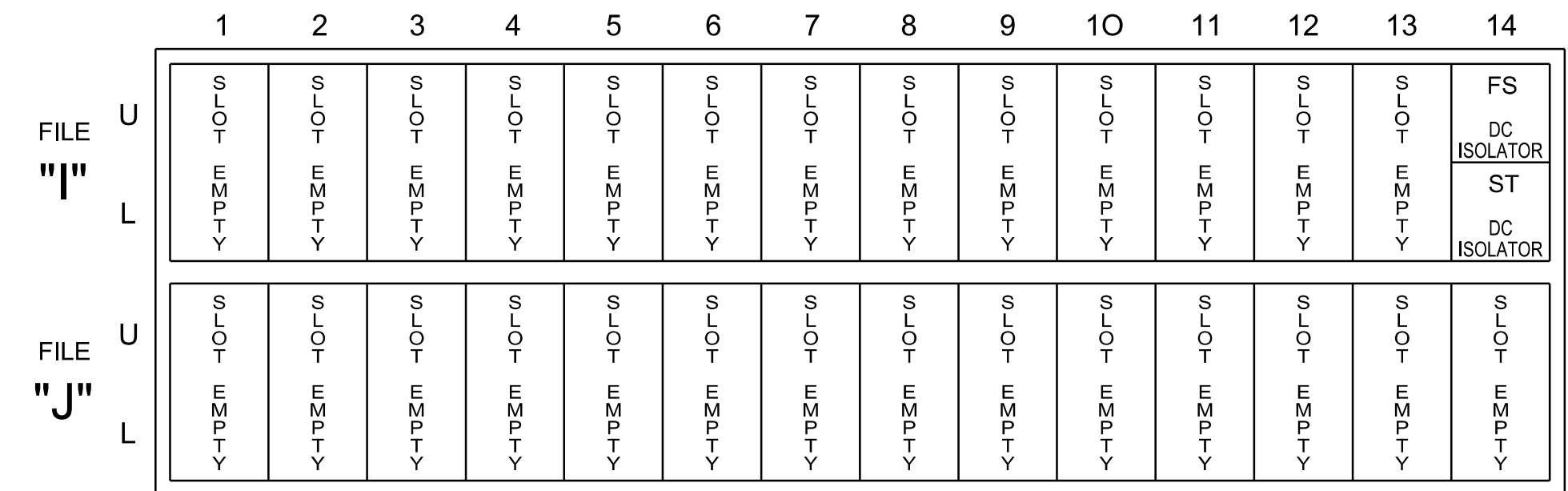
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6			
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18			
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	OL7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE			
SIGNAL HEAD NO.	11	21,22	NU	NC	41,42,43,44,45	NU	51	61,62	NU	52	NU	NU	23,24	63,64	NU	51	52	NU			
RED		128			101			134					A121	A124							
YELLOW		129			102		*	135		*			A122	A125							
GREEN		130			103			136					A123	A126							
RED ARROW	125																	A114	A101		
YELLOW ARROW	126																		A115	A102	
FLASHING YELLOW ARROW																				A116	A103
GREEN ARROW	127							133		124											

NU = Not Used  
 NC = Not Connection  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 ★ See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



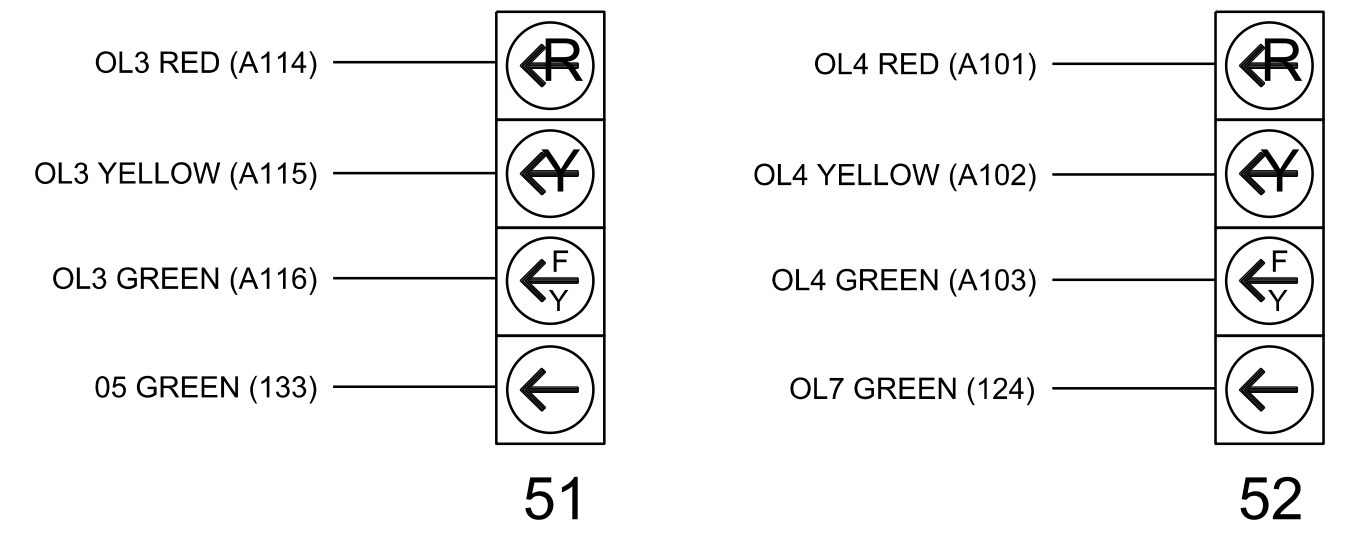
EX. : 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### SPECIAL DETECTOR NOTE

Install a multizone microwave detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### FYA SIGNAL WIRING DETAIL

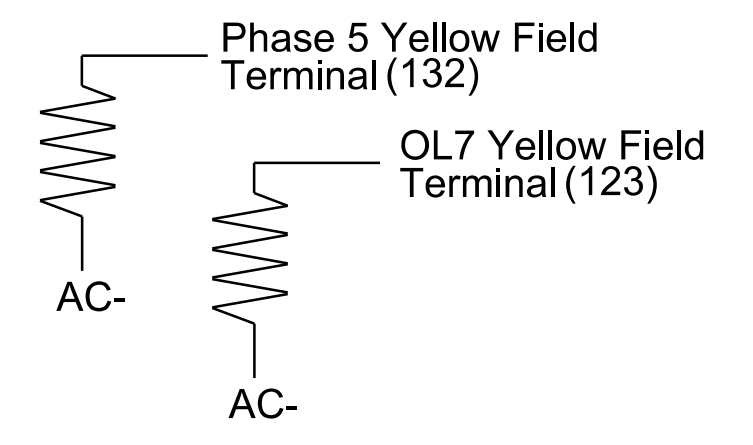
(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 14-0974T1  
 DESIGNED: Apr 2023  
 SEALED: 04/11/2023  
 REVISED: N/A

Electrical Detail - Sheet 1 of 2  
 Temporary Design 1 - (TMP Phase I, Step 1)

ELECTRICAL AND PROGRAMMING DETAILS FOR: Prepared For: RAMEY KEMP ASSOCIATES 8210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28223 Phone: 704-548-4200   www.rameykemp.com   NC License No. F-1489	US 276 (Russ Avenue) at US 23-74 WB Ramps Division 14 Haywood County Waynesville	SEAL  William J. Hamilton 04/11/2023
	PLAN DATE: April 2023 PREPARED BY: TS Popelka	
REVISIONS INIT. DATE		SIG. INVENTORY NO. 14-0974T1



### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	3	4	7
Type	Normal	Normal	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	2,3	4,6	4,6	6	3,5
Modifier Phases	-	-	5	-	-
Modifier Overlaps	-	-	-	7	-
Trail Green	0	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0	0.0

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration


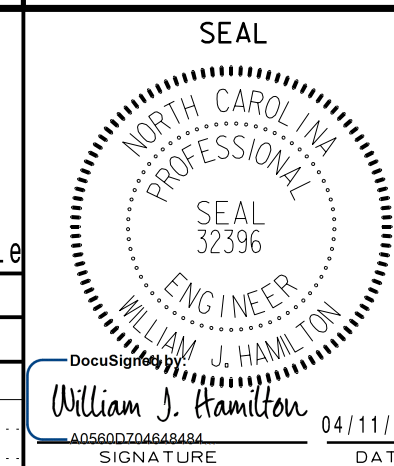
Channel Configuration

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Phase Vehicle	1		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5	X			5
6	Phase Vehicle	6	X		X	6
7	Overlap	7	X			7
8	Phase Vehicle	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4	X			12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5		X		17
18	Overlap	6		X		18

OVERLAP 7  
IN CHANNEL 7 →

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 14-0974T1  
DESIGNED: Apr 2023  
SEALED: 04/11/2023  
REVISED: N/A

Electrical Detail - Sheet 2 of 2  
Temporary Design 1 - (TMP Phase I, Step 1)

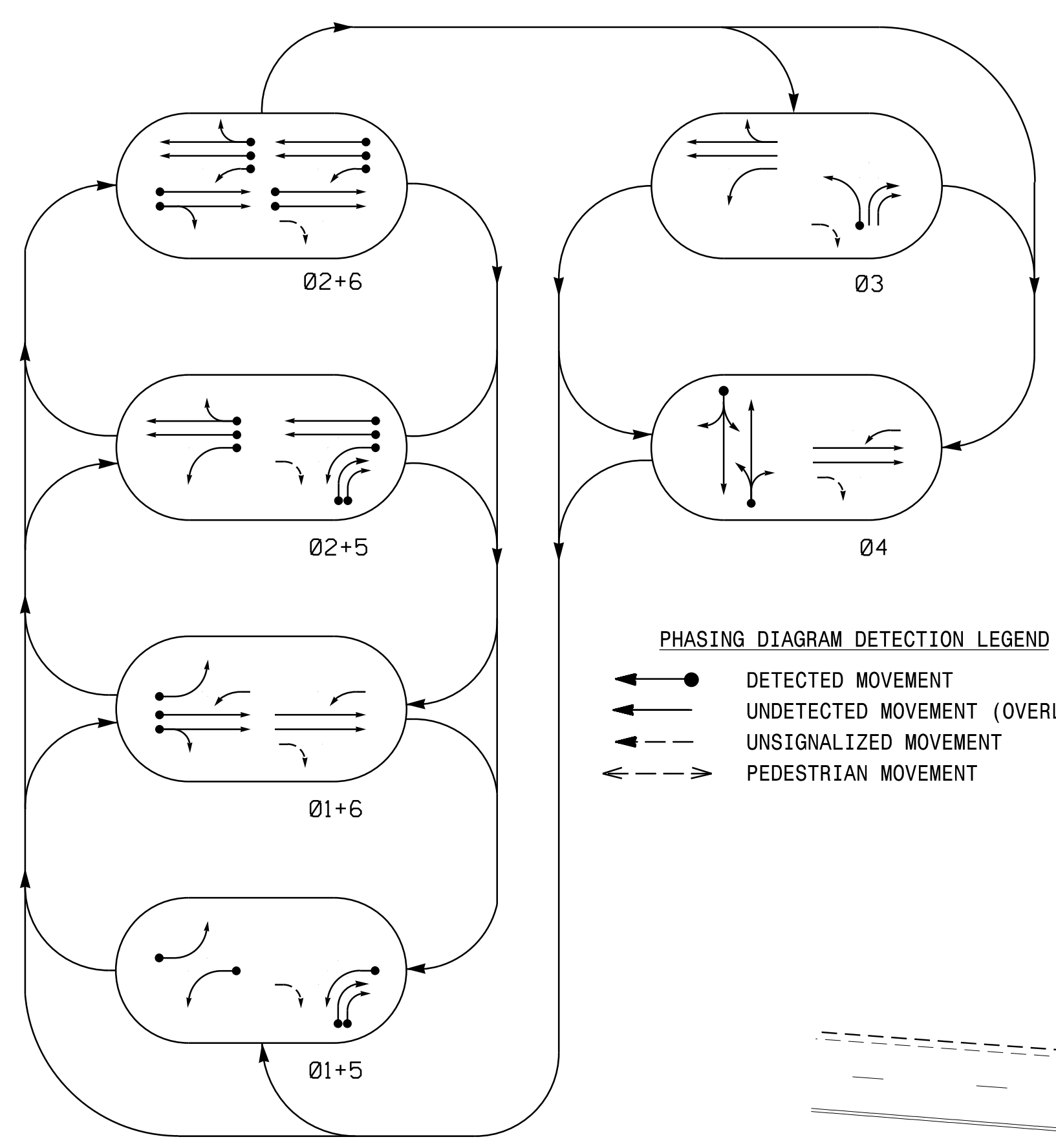
ELECTRICAL AND PROGRAMMING DETAILS FOR:  Prepared For:  RAMEY KEMP ASSOCIATES 8210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28262 Phone: 704-548-4280   www.rameykemp.com   NC License No. F-1489	US 276 (Russ Avenue) at US 23-74 WB Ramps		SEAL  WILLIAM J. HAMILTON ENGINEER 04/11/2023
	Division 14 Haywood County Waynesville PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton PREPARED BY: TS Popelka RKA PROJ. NO: 16085 (040)	REVISIONS INIT. DATE _____ _____	

DOCUMENT NOT CONSIDERED FINAL  
UNLESS ALL SIGNATURES COMPLETED

SIG. INVENTORY NO. 14-0974T1



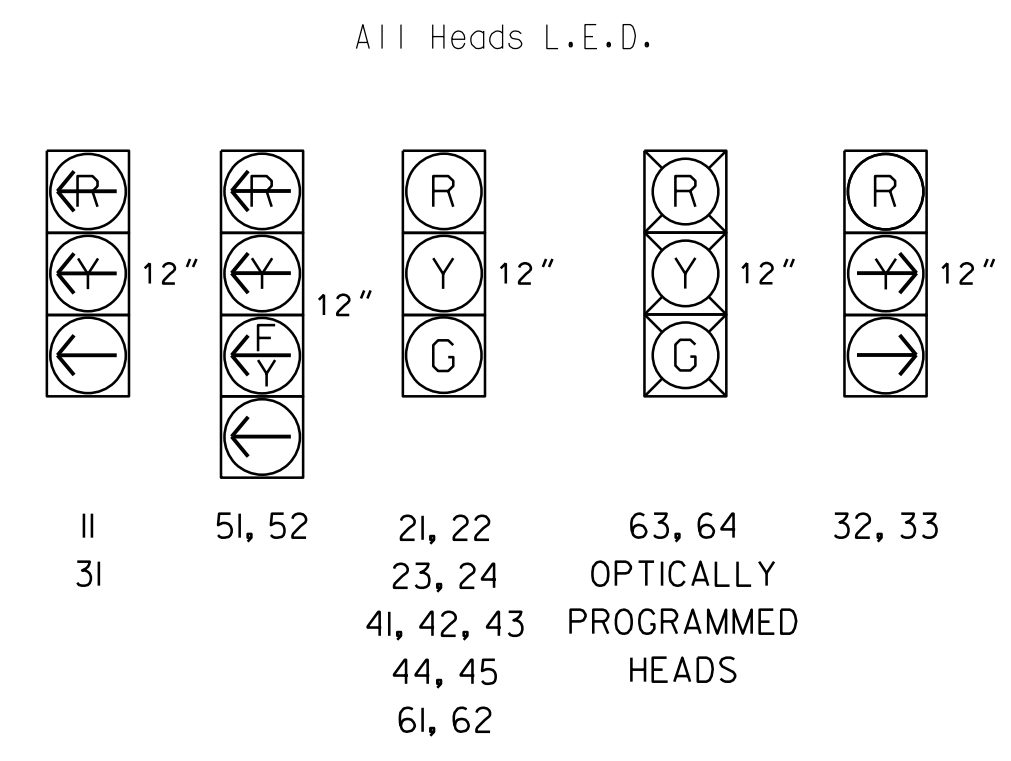
**PHASING DIAGRAM**



**TABLE OF OPERATION**

SIGNAL FACE	PHASE						FLIGHT
	01+5	01+6	02+5	02+6	03	04	
11	—	—	—	—	—	—	—
21, 22	R	R	G	G	R	R	Y
23, 24	R	R	G	G	G	R	Y
31	—	—	—	—	—	—	—
32, 33	—	R	—	R	—	R	R
41, 42, 43	R	R	R	R	R	G	R
44, 45	R	R	R	R	R	G	R
51	—	—	—	—	—	—	—
52	—	—	—	—	—	—	—
61, 62	R	G	R	G	R	R	Y
63, 64	R	G	R	G	R	G	Y

**SIGNAL FACE I.D.**



**MAXTIME DETECTOR INSTALLATION CHART**

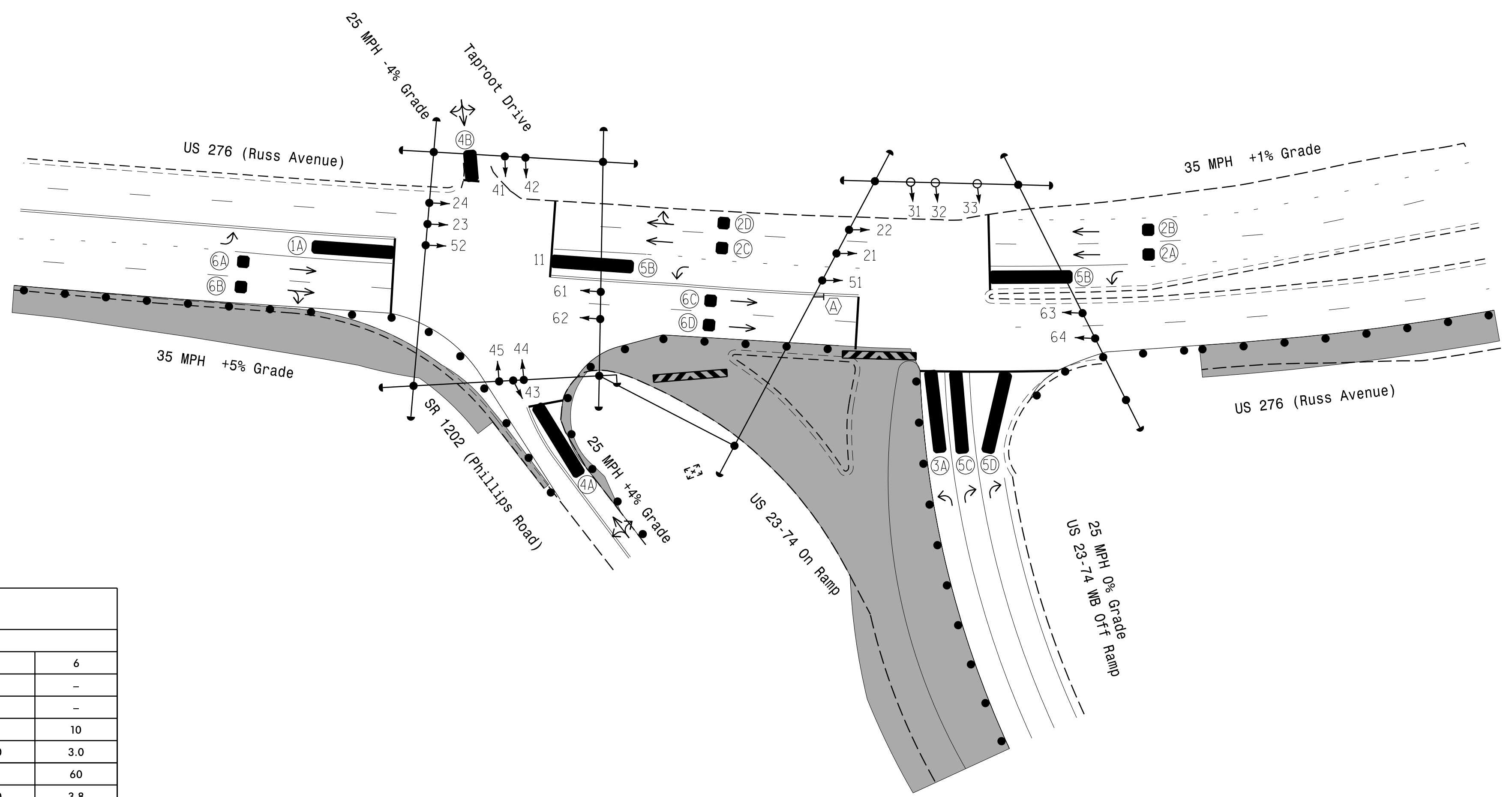
ZONE	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	NEW CARD	
1A	6X40	0	*	*	1	3	-	X	-	X	-	*
2A,2B	6X6	70	*	*	2	-	-	X	-	X	-	*
2C,2D	6X6	70	*	*	2	-	-	X	-	X	-	*
3A	6X40	0	*	*	3	-	-	X	-	X	-	*
4A	6X40	0	*	*	4	10	-	X	-	X	-	*
4B	6X15	0	*	*	4	10	-	X	-	X	-	*
5A	6X40	0	*	*	5	15	-	X	-	X	-	*
5B	6X40	0	*	*	2	3	-	X	-	X	-	*
5C	6X40	0	*	*	5	15	-	X	-	X	-	*
5D	6X40	0	*	*	5	15	-	X	-	X	-	*
6A,6B	6X6	70	*	*	6	-	-	X	-	X	-	*
6C,6D	6X6	70	*	*	6	-	-	X	-	X	-	*

\* Multizone Microwave Detection

**6 Phase Fully Actuated D14-12\_Waynesville**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 or phase 5 may be lagged.
- Reposition existing signal heads numbered 31, 33, 41 and 42.
- Set all detector units to presence mode.
- See traffic control plans for stop bar and crosswalk locations.
- This intersection uses multizone microwave detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.

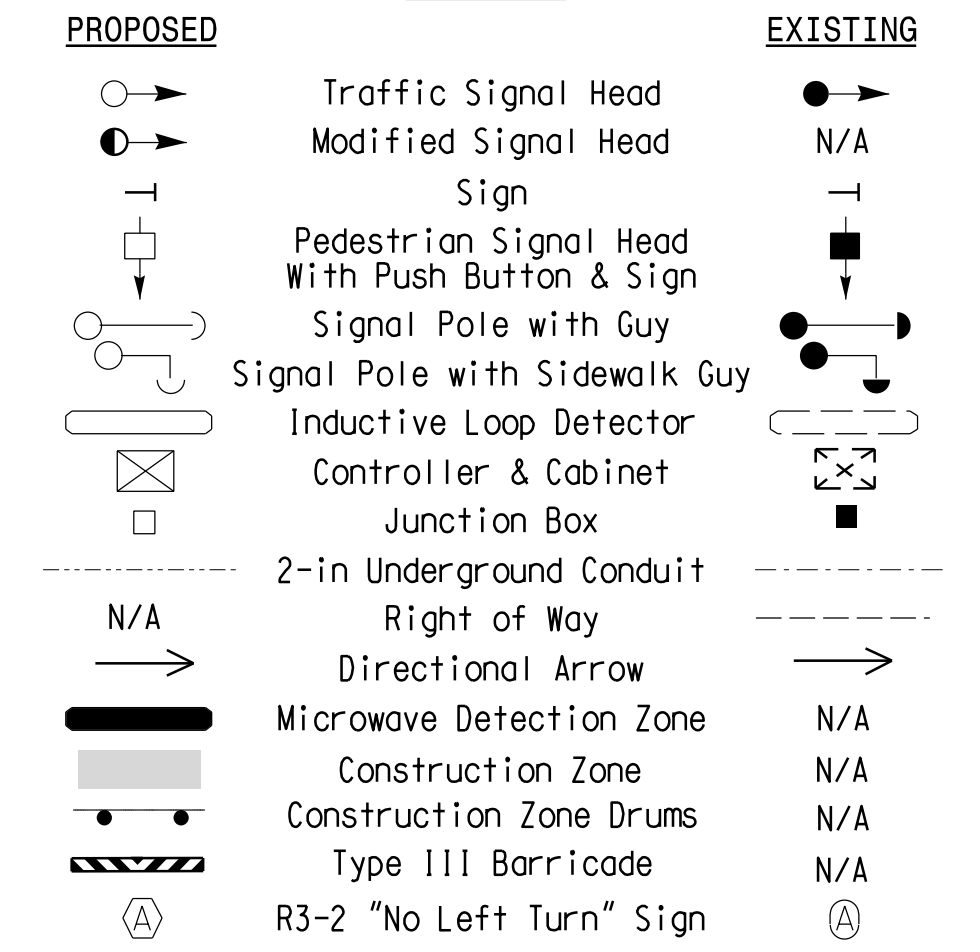


**MAXTIME TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Walk *	-	-	-	-	-	-
Ped Clear *	-	-	-	-	-	-
Min Green	7	10	7	7	7	10
Passage *	2.0	3.0	2.0	2.0	2.0	3.0
Max 1 *	15	60	15	15	15	60
Yellow Change	3.0	3.8	3.0	3.4	3.0	3.8
Red Clear	1.9	1.5	2.3	2.9	1.8	1.5
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	X	-
Vehicle Recall	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade Temporary Design 2 - (TMP Phase I, Step 2)**

Infrastructure Consulting Services, Inc.  
**RKA**  
 RAMEY KEMP ASSOCIATES  
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 Phone: 704-549-4200 | www.rameykemp.com | NC License No. P-1489

Prepared For:  
 Transportation Mobility and Safety Program  
 UNIVERSITY OF NORTH CAROLINA  
 STATE OF CAROLINA  
 Signal Design Section

750 N. Greenfield Pkwy, Garner, NC 27529  
 SCALE: 0 40  
 1" = 40'

**US 276 (Russ Avenue) at US 23 - 74 WB Ramps**

Division 14 Haywood County Waynesville  
 PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton  
 PREPARED BY: TS Popelka RKA PROJ. NO.: 16085 (040)

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

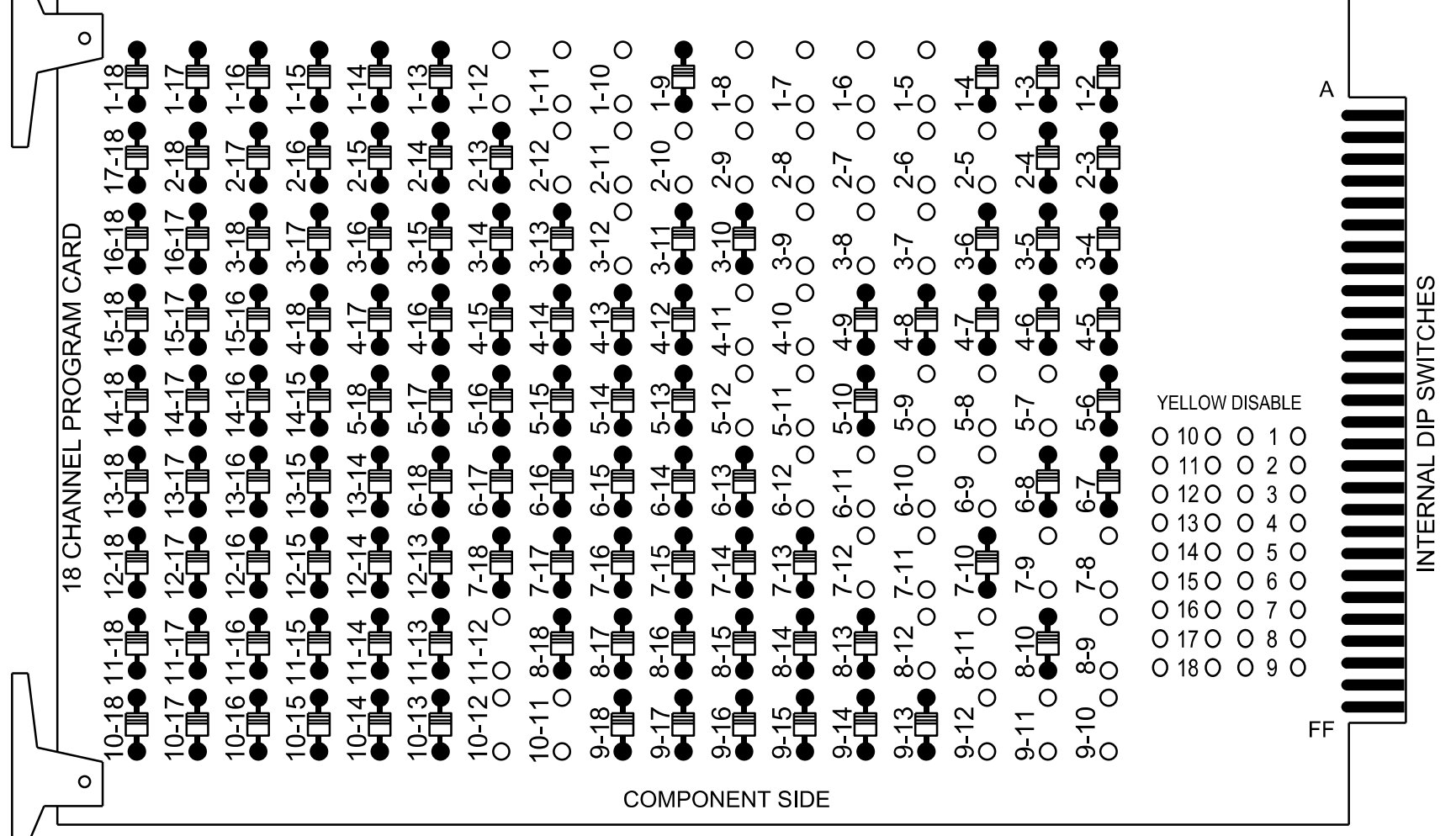
SEAL  
 NORTH CAROLINA PROFESSIONAL ENGINEER  
 SEAL 32396  
 WILLIAM J. HAMILTON  
 Signature: William J. Hamilton  
 DATE: 04/11/2023  
 SIGNATURE: \_\_\_\_\_  
 DATE: \_\_\_\_\_  
 SIG. INVENTORY NO. 14-0974T2



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

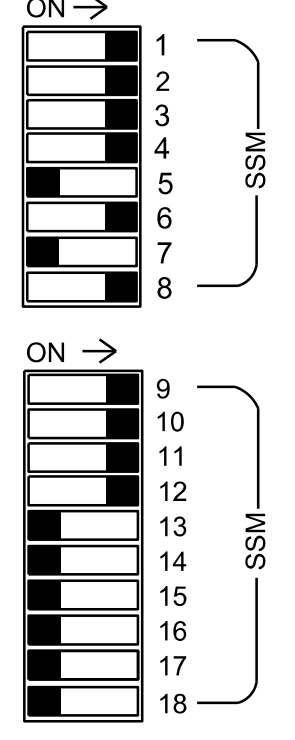
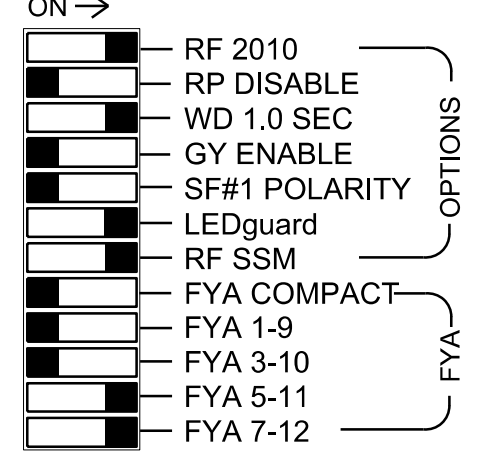
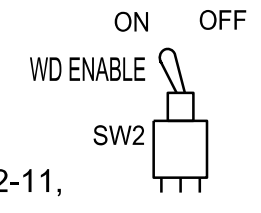
REMOVE DIODE JUMPERS 1-5, 1-6, 1-7, 1-8, 1-10, 1-11, 1-12, 2-5, 2-6, 2-7, 2-8, 2-9, 2-10, 2-11, 2-12, 3-7, 3-8, 3-9, 3-12, 4-10, 4-11, 5-7, 5-8, 5-9, 5-11, 5-12, 6-9, 6-10, 6-11, 6-12, 7-8, 7-9, 7-11, 7-12, 8-9, 8-11, 8-12, 9-10, 9-11, 9-12, 10-11, 10-12 AND 11-12.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.



■ = DENOTES POSITION OF SWITCH

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the D14-12 Waynesville Signal System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1, S2, S4, S5, S7, S8, S10, S11, AUX S1, AUX S2, AUX S4, AUX S5  
 Phases Used.....1, 2, 3, 4, 5, 6  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....\*  
 Overlap "4".....\*  
 Overlap "7".....\*  
 Overlap "8".....\*

\*See overlap programming detail on sheet 2

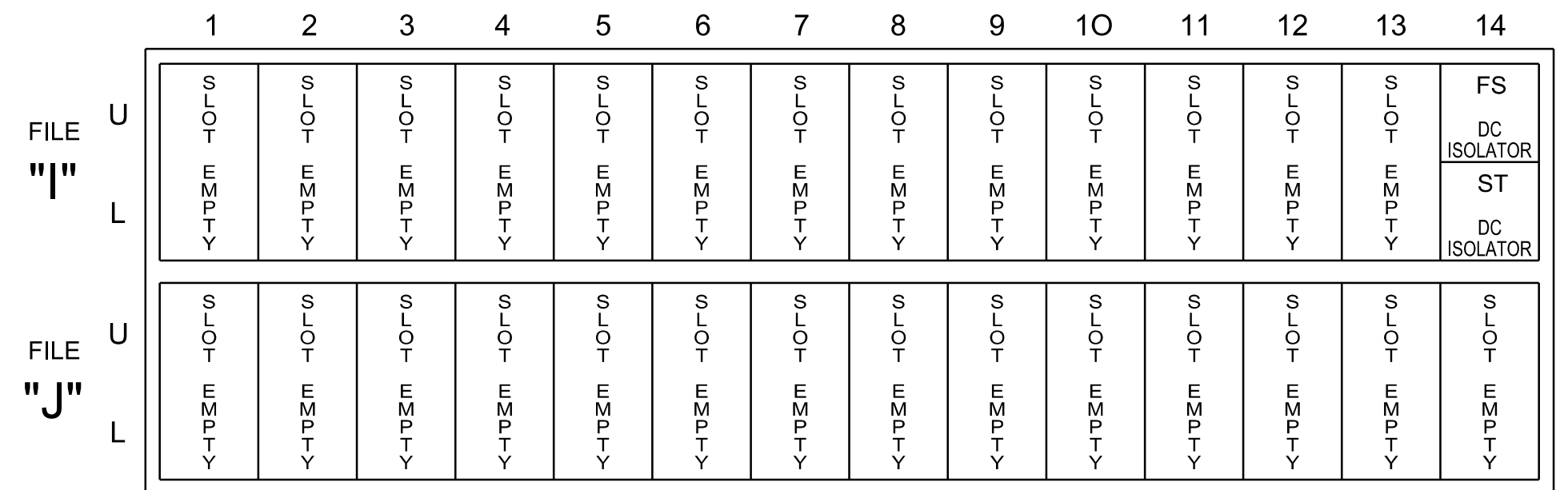
#### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	OL7	OL8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	11	21,22	NU	31	41,42 43,44, 45	NU	51	61,62	NU	52	32,33	NU	23,24	63,64	NU	51	52	NU
RED		128			101			134			107		A121	A124				
YELLOW		129			102		*	135		*			A122	A125				
GREEN		130			103			136					A123	A126				
RED ARROW	125			116													A114	A101
YELLOW ARROW	126			117						108							A115	A102
FLASHING YELLOW ARROW																	A116	A103
GREEN ARROW	127			118			133			124	109							

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



EX.: 1A, 2A, ETC. = LOOP NO.'S

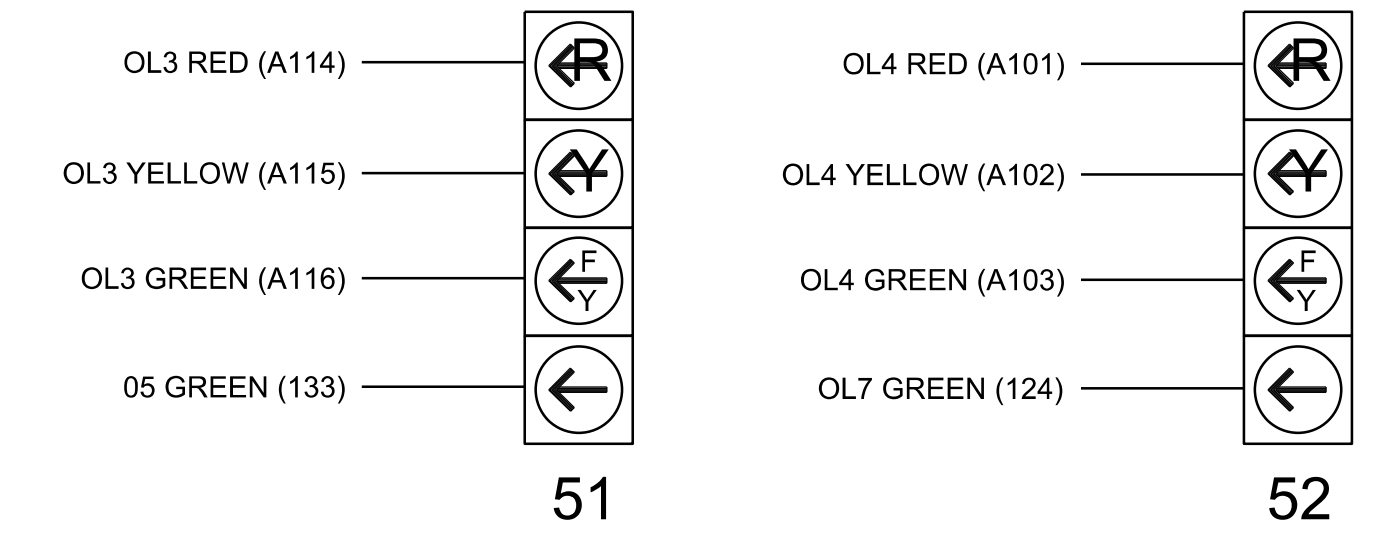
FS = FLASH SENSE  
 ST = STOP TIME

### SPECIAL DETECTOR NOTE

Install a multizone microwave detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

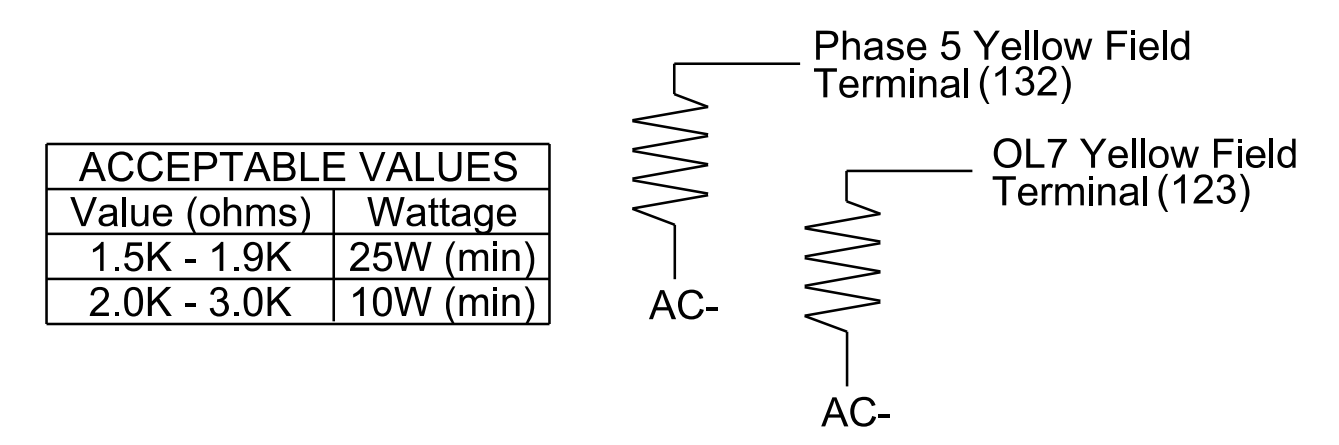
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)



Electrical Detail - Sheet 1 of 2  
 Temporary Design 2 - (TMP Phase I, Step 2)

ELECTRICAL AND PROGRAMMING DETAILS FOR: Prepared For: RAMEY KEMP ASSOCIATES 8210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28223 Phone: 704-548-4200   www.rameykemp.com   NC License No. F-1489	US 276 (Russ Avenue) at US 23-74 WB Ramps		SEAL WILLIAM J. HAMILTON ENGINEER 04/11/2023
	Division 14 Haywood County Waynesville PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton PREPARED BY: TS Popelka RKA PROJ. NO: 16085 (040)		
THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 14-0974T2 DESIGNED: Apr 2023 SEALED: 04/11/2023 REVISED: N/A			DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
REVISIONS: INIT. DATE			SIG. INVENTORY NO. 14-0974T2



### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	3	4	7	8
Type	Normal	Normal	FYA 4 - Section	FYA 4 - Section	Normal	Normal
Included Phases	2,3	4,6	4,6	6	3,5	3,5
Modifier Phases	-	-	5	-	-	-
Modifier Overlaps	-	-	-	7	-	-
Trail Green	0	0	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0	0.0	0.0

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

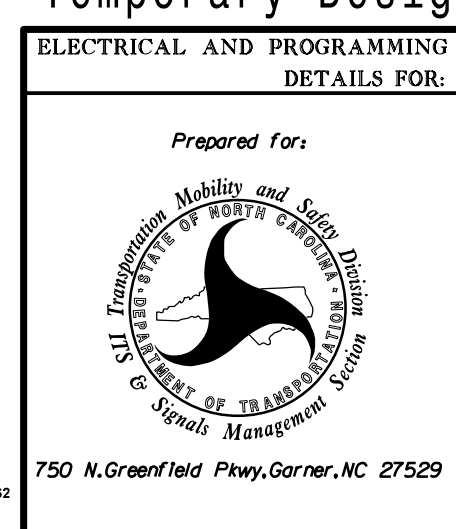
Channel Configuration

OVERLAP 7  
IN CHANNEL 7  
OVERLAP 8  
IN CHANNEL 8

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Phase Vehicle	1		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5	X			5
6	Phase Vehicle	6	X		X	6
7	Overlap	7	X			7
8	Overlap	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4	X			12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5		X		17
18	Overlap	6		X		18

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 14-0974T2  
DESIGNED: Apr 2023  
SEALED: 04/11/2023  
REVISED: N/A

Electrical Detail - Sheet 2 of 2  
Temporary Design 2 - (TMP Phase I, Step 2)



ELECTRICAL AND PROGRAMMING DETAILS FOR:		US 276 (Russ Avenue) at US 23-74 WB Ramps	
Division 14		Haywood County Waynesville	
PLAN DATE: April 2023	REVIEWED BY: WJ Hamilton		
PREPARED BY: TS Popelka	RKA PROJ. NO: 16085 (040)		
REVISIONS	INIT.	DATE	

DOCUMENT NOT CONSIDERED FINAL  
UNLESS ALL SIGNATURES COMPLETED

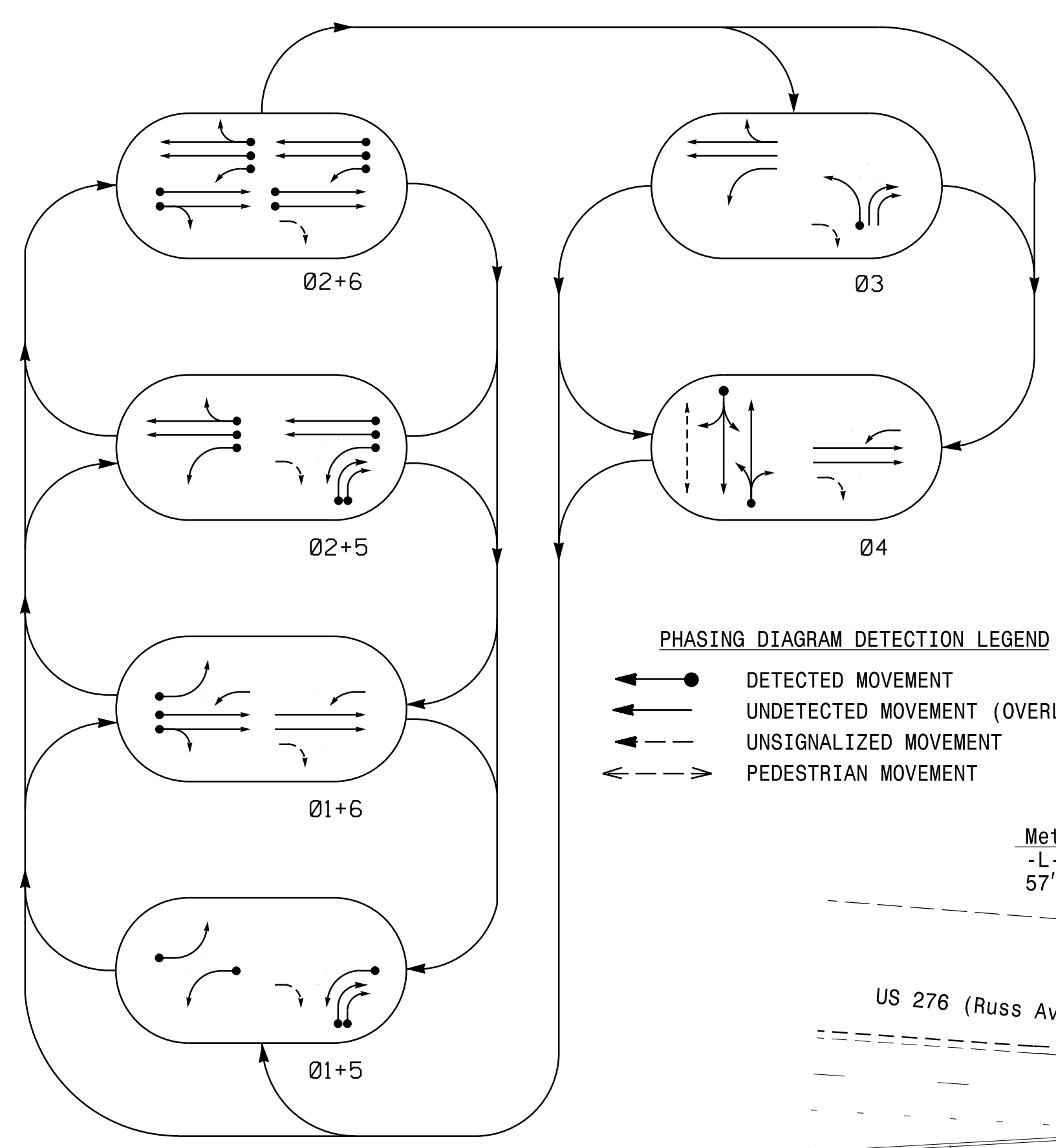
SEAL  
NORTH CAROLINA  
PROFESSIONAL  
ENGINEER  
WILLIAM J. HAMILTON  
SEAL 32396

DocuSign  
Signature  
DATE  
04/11/2023

SIG. INVENTORY NO. 14-0974T2

4/11/2023  
...410974T2\_sml.ele\_2023mmd.dgn  
User: jwendt

**PHASING DIAGRAM**

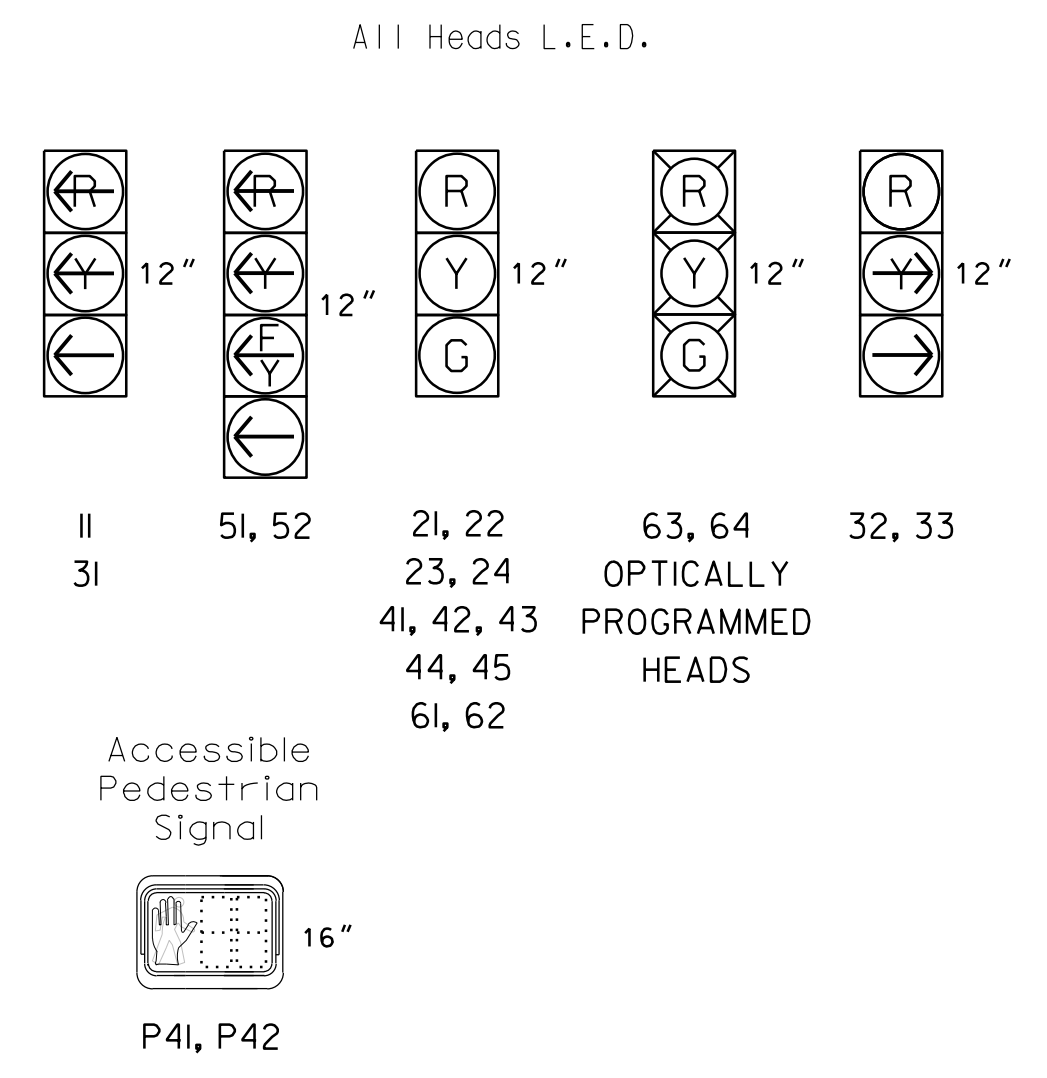


**PHASING DIAGRAM DETECTION LEGEND**  
 ● DETECTED MOVEMENT  
 ○ UNDETECTED MOVEMENT (OVERLAP)  
 - - - UNSIGNALIZED MOVEMENT  
 - - - PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE						TOTAL
	01+5	01+6	02+5	02+6	03	04	
II	←	←	←	←	←	←	6
21, 22	R	R	G	G	R	R	Y
23, 24	R	R	G	G	G	R	Y
31	←	←	←	←	←	←	6
32, 33	←	←	R	←	R	R	
41, 42, 43	R	R	R	R	R	G	R
44, 45	R	R	R	R	R	G	R
51	←	←	←	←	←	←	6
52	←	←	←	←	←	←	6
61, 62	R	G	R	G	R	R	Y
63, 64	R	G	R	G	R	G	Y
P41, P42	DW	DW	DW	DW	DW	W DRK	

**SIGNAL FACE I.D.**



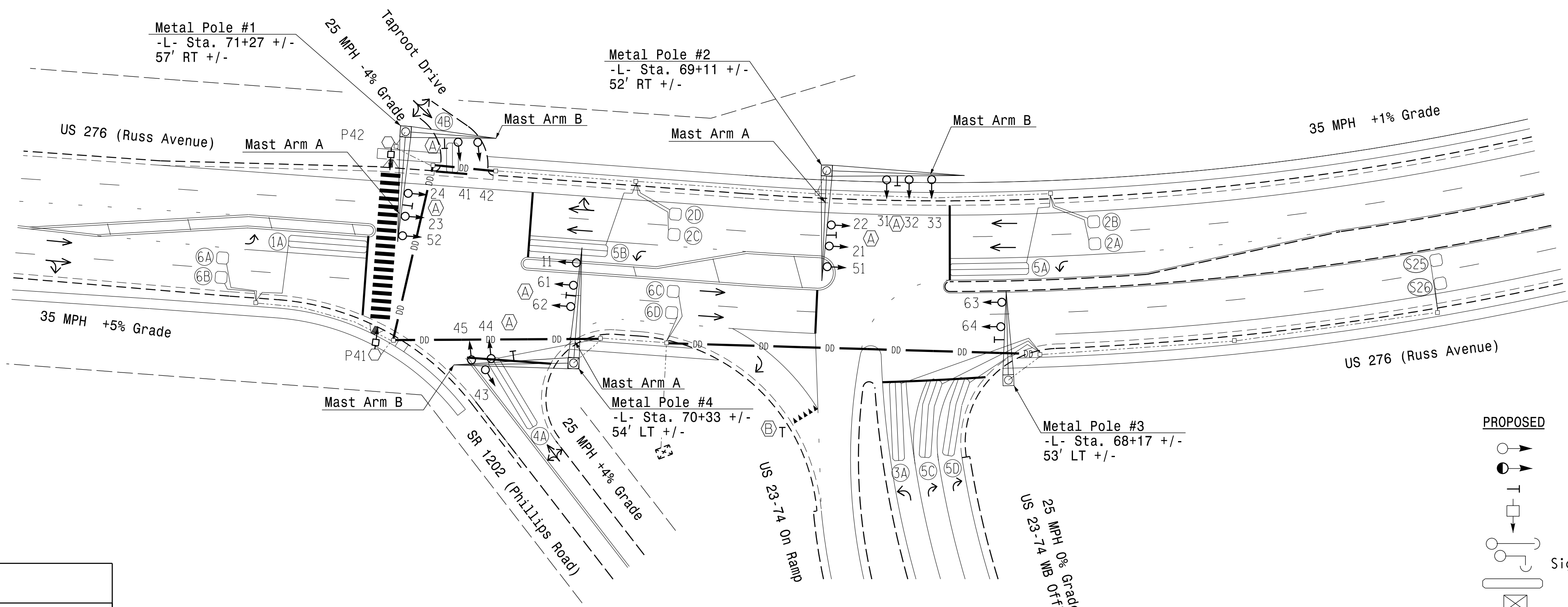
**MAXTIME DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL CALL	DELAY DURING GREEN	NEW CARD	
1A	6X40	0	2-4-2	X	1	-	-	X	-	X	-	X
2A,2B	6X6	70	5	X	2	-	-	X	-	X	-	X
2C,2D	6X6	70	5	X	2	-	-	X	-	X	-	X
3A	6X40	0	2-4-2	X	3	-	-	X	-	X	-	X
4A	6X40	0	2-4-2	X	4	10	-	X	-	X	-	X
4B	6X15	0	2-4-2	X	4	10	-	X	-	X	-	X
5A	6X40	0	2-4-2	X	5	15	-	X	-	X	-	X
5B	6X40	0	2-4-2	X	5	15	-	X	-	X	-	X
5C	6X40	0	2-4-2	X	5	15	-	X	-	X	-	X
5D	6X40	0	2-4-2	X	5	15	-	X	-	X	-	X
6A,6B	6X6	70	5	X	6	-	-	X	-	X	-	X
6C,6D	6X6	70	5	X	6	-	-	X	-	X	-	X
S25	6X6	+320	5	X	-	-	-	-	-	-	-	X
S26	6X6	+320	5	X	-	-	-	-	-	-	-	X

**6 Phase Fully Actuated D14-12\_Waynesville**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- This intersection features accessible pedestrian signals utilizing percussive tone walk indications and/or speech messages.
- See pavement marking plans for stop bar and crosswalk locations.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.



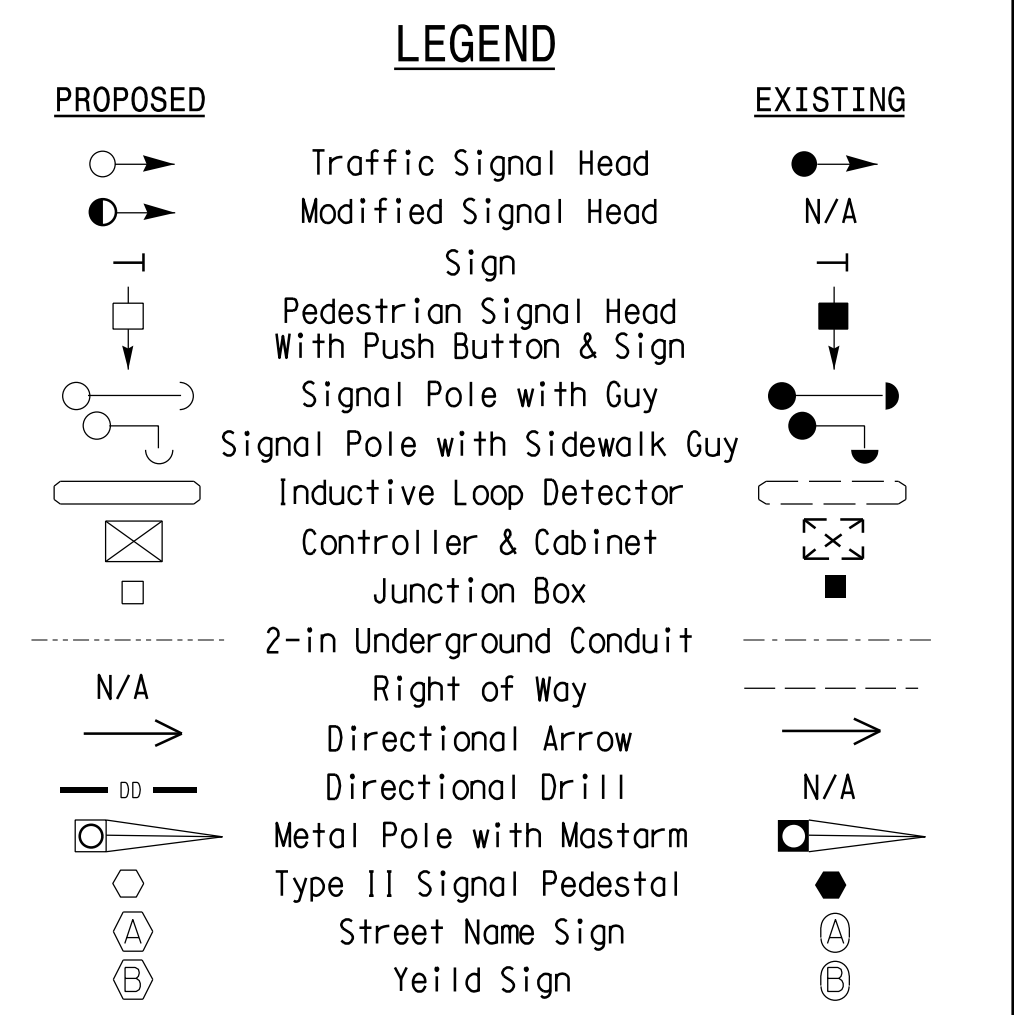
**MAXTIME TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Walk *	-	-	-	7	-	-
Ped Clear *	-	-	-	20	-	-
Min Green	7	10	7	7	7	10
Passage *	2.0	3.0	2.0	2.0	2.0	3.0
Max 1 *	15	60	15	15	15	60
Yellow Change	3.0	3.8	3.2	3.4	3.0	3.8
Red Clear	2.3	1.7	2.4	2.9	2.3	1.7
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	X	-
Vehicle Recall	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**ACCESSIBLE PEDESTRIAN SIGNAL OPERATION**

SIGNAL FACE	VOICE TONES	INTERVAL	SPEECH MESSAGE
P41	- X	Walk	(Percussive Tone)
P41	X -	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Russ.
P42	- X	Walk	(Percussive Tone)
P42	X -	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Russ.



**Signal Upgrade - Final Design**

Infrastructure Consulting Services, Inc.  
**RKA**  
 RAMEY KEMP ASSOCIATES  
210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28262  
 Phone: 704-549-4260 | www.rameykemp.com | NC License No. P-1489

**US 276 (Russ Avenue)  
at  
US 23 - 74 WB Ramps**

Division 14 Haywood County Waynesville

PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton

PREPARED BY: TS Popelka RKA PROJ. NO.: 16085 (040)

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL  
 NORTH CAROLINA PROFESSIONAL ENGINEER  
 SEAL 32396  
 WILLIAM J. HAMILTON  
 Signature: *William J. Hamilton*  
 DATE: 04/11/2023

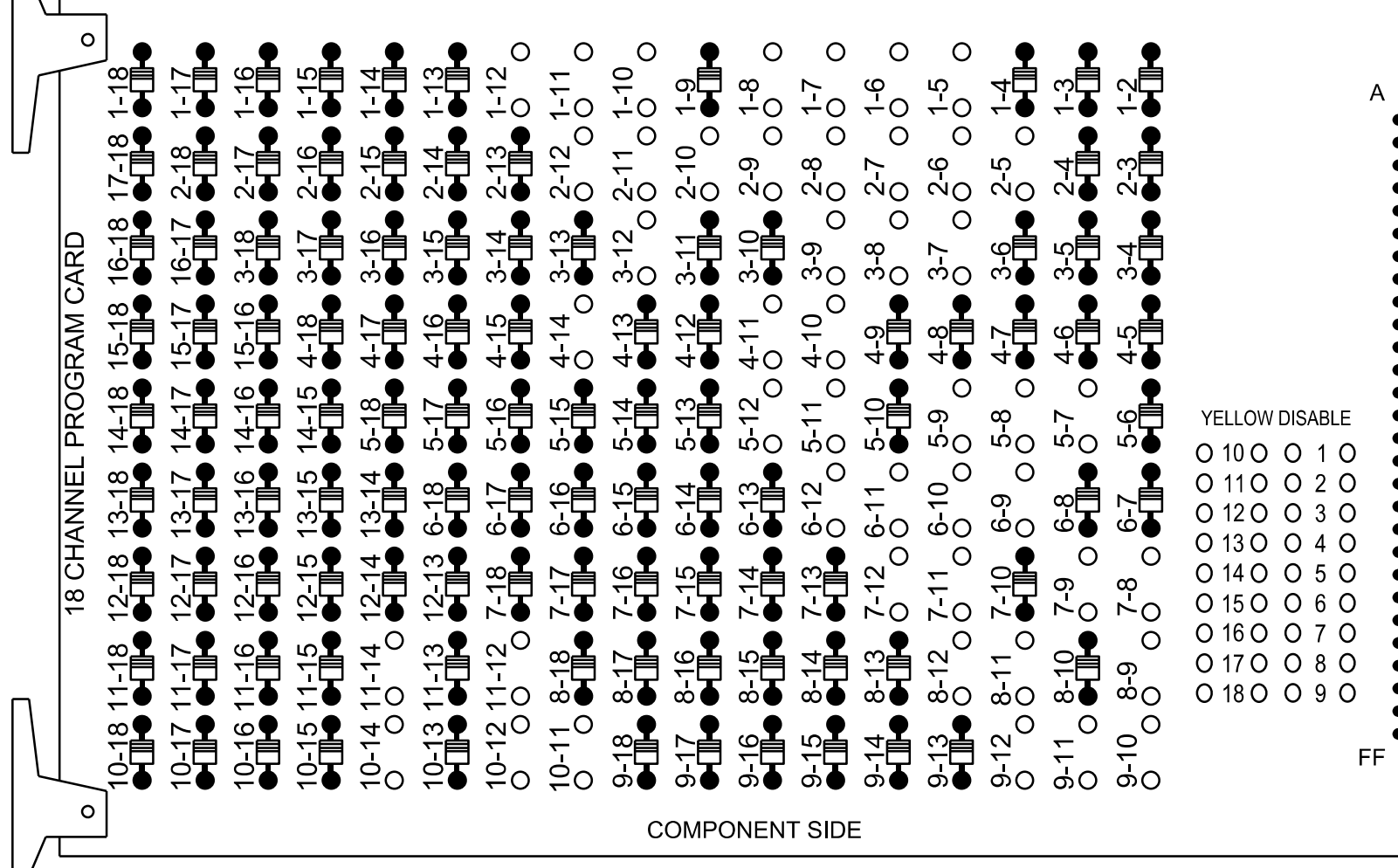
REVISIONS	INIT.	DATE



### 18 CHANNEL IP CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

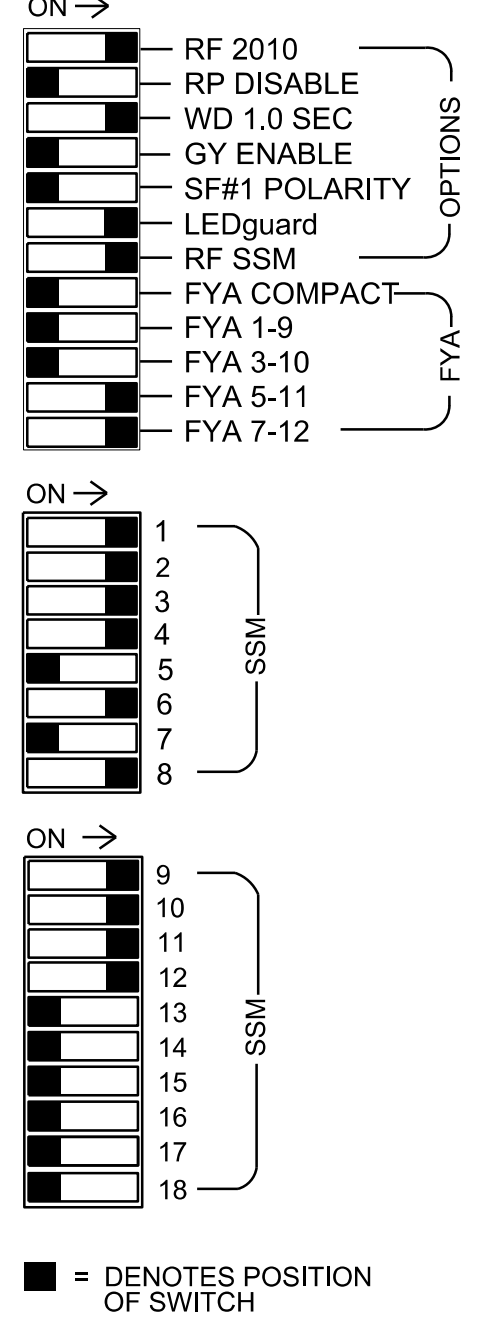
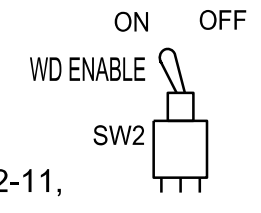
REMOVE DIODE JUMPERS 1-5, 1-6, 1-7, 1-8, 1-10, 1-11, 1-12, 2-5, 2-6, 2-7, 2-8, 2-9, 2-10, 2-11, 2-12, 3-7, 3-8, 3-9, 3-12, 4-10, 4-11, 4-14, 5-7, 5-8, 5-9, 5-11, 5-12, 6-9, 6-10, 6-11, 6-12, 7-8, 7-9, 7-11, 7-12, 8-9, 8-11, 8-12, 9-10, 9-11, 9-12, 10-11, 10-12, 10-14, 11-12 AND 11-14.



REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Integrate monitor with Ethernet network in cabinet.



### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the D14-12 Waynesville Signal System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1, S2, S4, S5, S6, S7, S8, S10, S11, AUX S1, AUX S2, AUX S4, AUX S5  
 Phases Used.....1, 2, 3, 4, 4PED, 5, 6  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....\*  
 Overlap "4".....\*  
 Overlap "7".....\*  
 Overlap "8".....\*

\*See overlap programming detail on sheet 2

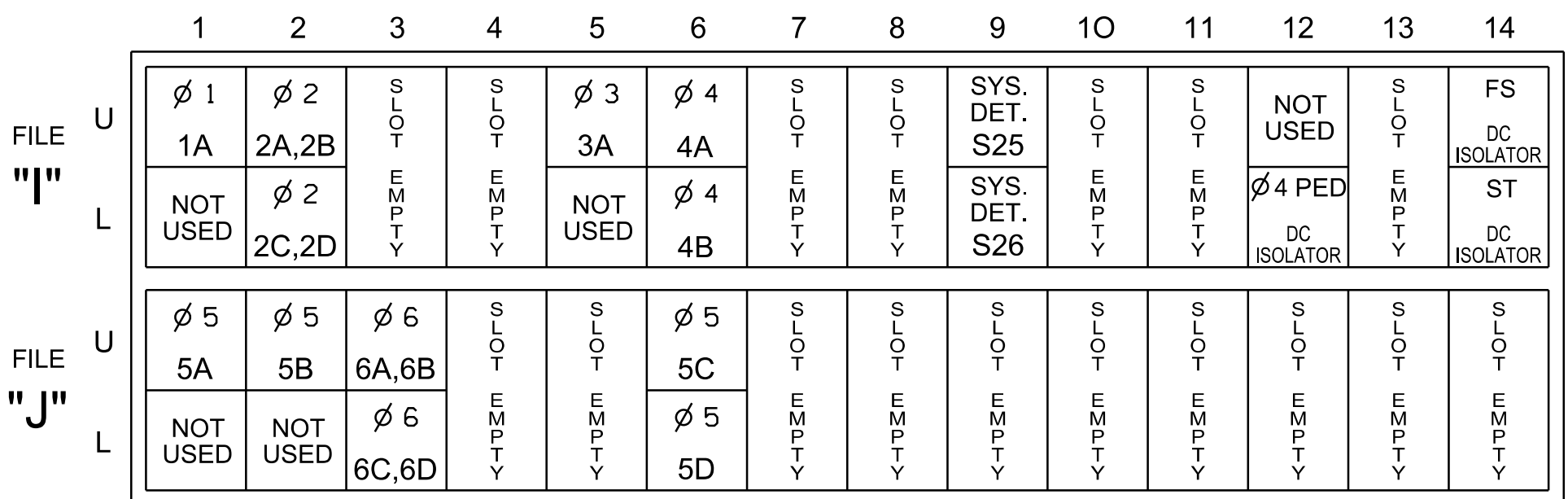
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	OL7	OL8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	11	21,22	NU	31	41,42,43,44,45	P41, P42	51	61,62	NU	52	32,33	NU	23,24	63,64	NU	51	52	NU
RED		128			101			134			107		A121	A124				
YELLOW		129			102		*	135		*			A122	A125				
GREEN		130			103			136					A123	A126				
RED ARROW	125				116											A114	A101	
YELLOW ARROW	126				117						108					A115	A102	
FLASHING YELLOW ARROW																A116	A103	
GREEN ARROW	127				118			133			124	109						
Hand								104										
Walker								106										

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 ★ See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



EX.: 1A, 2A, ETC. = LOOP NO.'S

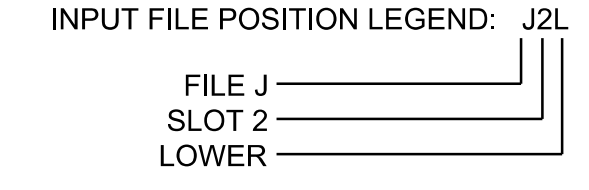
FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
1A	TB2-1,2	I1U	56	18	1	1					X	
2A,2B	TB2-5,6	I2U	39	1	2	2				X	X	
2C,2D	TB2-7,8	I2L	43	5	3	2				X	X	
3A	TB4-5,6	I5U	58	20	7	3				X	X	
4A	TB4-9,10	I6U	41	3	8	4	10			X	X	
4B	TB4-11,12	I6L	45	7	9	4	10			X	X	
*S25	TB6-9,10	I9U	60	22	13							
*S26	TB6-11,12	I9L	62	24	14							
5A	TB3-1,2	J1U	55	17	15	5	15			X	X	
				-	31	2				X	X	
				-	33	2				X	X	
5B	TB3-5,6	J2U	40	2	16	5	15			X	X	
5C	TB5-9,10	J6U	42	4	22	5	15			X	X	
5D	TB5-11,12	J6L	46	8	23	5	15			X	X	
6A,6B	TB3-9,10	J3U	64	30	18	6				X	X	
6C,6D	TB3-11,12	J3L	77	43	19	6				X	X	
PED PUSH BUTTONS												
P41,P42	TB8-5,6	I12L	69	35	4	PED 4						

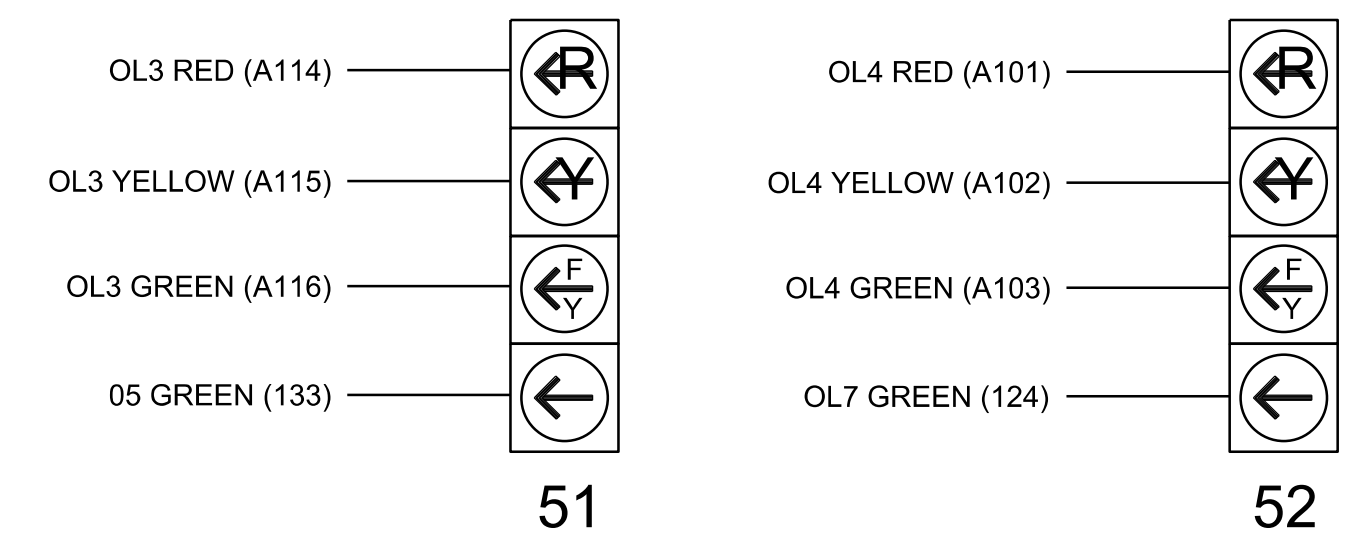
NOTE: INSTALL DC ISOLATOR IN INPUT FILE SLOT I12.

\*System detector only. Remove any assigned vehicle phase.



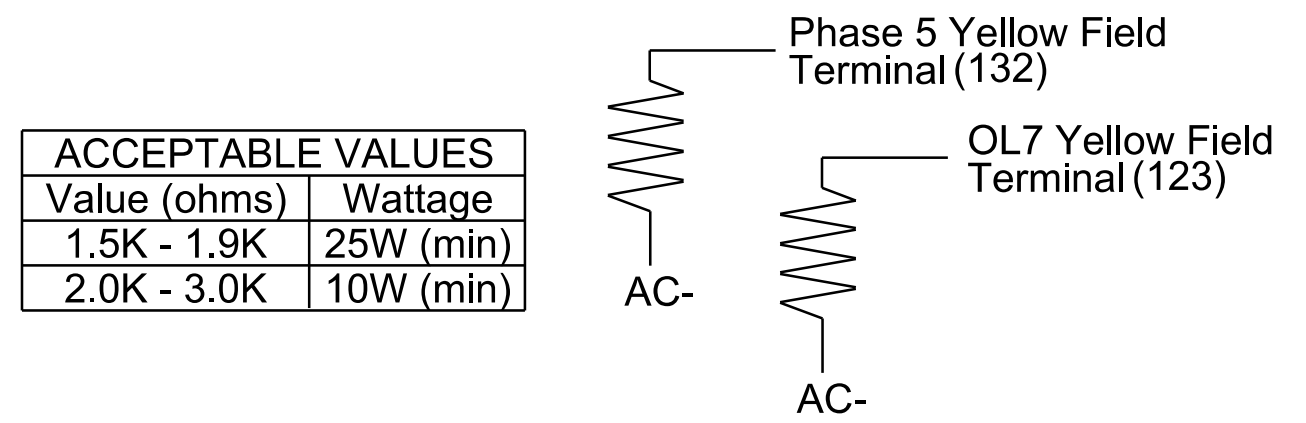
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)



ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)

### COUNTDOWN PEDESTRIAN SIGNAL OPERATION

Countdown Ped Signals are required to display timing only during Ped Clearance Interval. Consult Ped Signal Module user's manual for instructions on selecting this feature.

Electrical Detail - Sheet 1 of 2  
 Final Design

US 276 (Russ Avenue) at US 23-74 WB Ramps

Division 14 Haywood County Waynesville

PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton

PREPARED BY: TS Popelka RKA PROJ. NO: 16085 (040)

REVISIONS: INIT. DATE

750 N. Greenfield Pkwy, Garner, NC 27529

Infrastructure Consulting Services, Inc. RKA RAMEY KEMP ASSOCIATES

6210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28226 Phone: 704-548-4200 | www.rameykemp.com | NC License No. F-1489

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 14-0974  
 DESIGNED: Apr 2023  
 SEALED: 04/11/2023  
 REVISED: N/A

SEAL NORTH CAROLINA PROFESSIONAL ENGINEER WILLIAM J. HAMILTON

04/11/2023

SIG. INVENTORY NO. 14-0974

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	3	4	7	8
Type	Normal	Normal	FYA 4 - Section	FYA 4 - Section	Normal	Normal
Included Phases	2,3	4,6	4,6	6	3,5	3,5
Modifier Phases	-	-	5	-	-	-
Modifier Overlaps	-	-	-	7	-	-
Trail Green	0	0	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0	0.0	0.0

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

Channel Configuration

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Phase Vehicle	1		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5	X			5
6	Phase Vehicle	6	X		X	6
7	Overlap	7	X			7
8	Overlap	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4	X			12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5		X		17
18	Overlap	6		X		18

OVERLAP 7  
IN CHANNEL 7 →  
OVERLAP 8  
IN CHANNEL 8 →


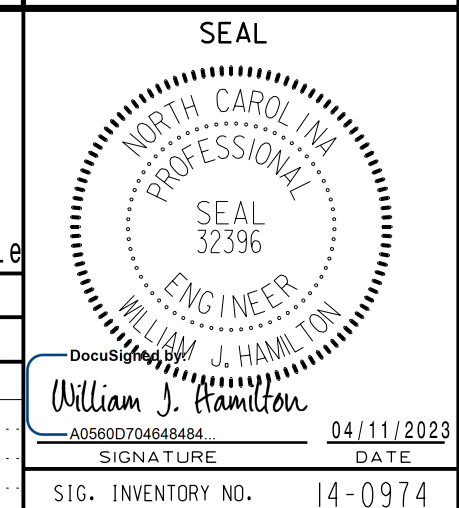
### ACCESSIBLE PEDESTRIAN SIGNAL (APS) INSTALLATION NOTES

1. Install push buttons and APS equipment per manufacturer's instructions.
2. Provide a dedicated cable to each push button per manufacturer's instructions.
3. If APS equipment is mounted in cabinet, use filtered power (i.e., Controller Receptacle) to power APS equipment. Do not use Equipment Receptacle, which is a GFCI outlet.
4. Never attempt to operate a standard contact closure push button with the APS system unless cabinet is re-wired for standard button operation or unless explicitly allowed by the manufacturer.
5. Place manufacturer's instructions in cabinet with cabinet prints, signal plans, and electrical details.

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 14-0974  
DESIGNED: Apr 2023  
SEALED: 04/11/2023  
REVISED: N/A

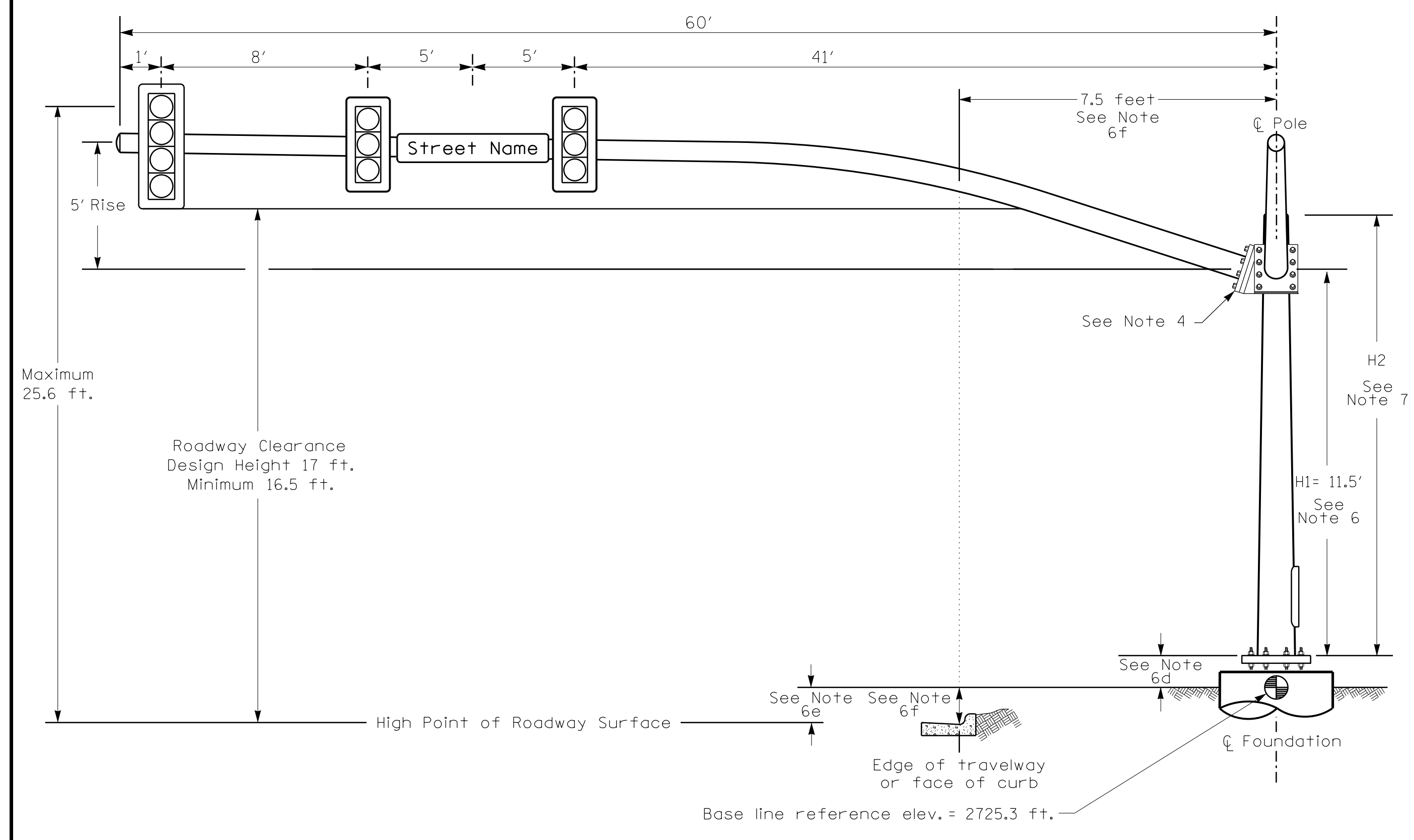
Electrical Detail - Sheet 2 of 2  
Final Design

DOCUMENT NOT CONSIDERED FINAL  
UNLESS ALL SIGNATURES COMPLETED

ELECTRICAL AND PROGRAMMING DETAILS FOR:  Prepared For:  750 N. Greenfield Pkwy, Garner, NC 27529	US 276 (Russ Avenue) at US 23-74 WB Ramps		SEAL  WILLIAM J. HAMILTON ENGINEER NORTH CAROLINA SEAL 32396
	Division 14 Haywood County Waynesville	PLAN DATE: April 2023 PREPARED BY: TS Popelka	
REVISIONS INIT. DATE			SIGNATURE DATE: 04/11/2023
			SIG. INVENTORY NO. 14-0974

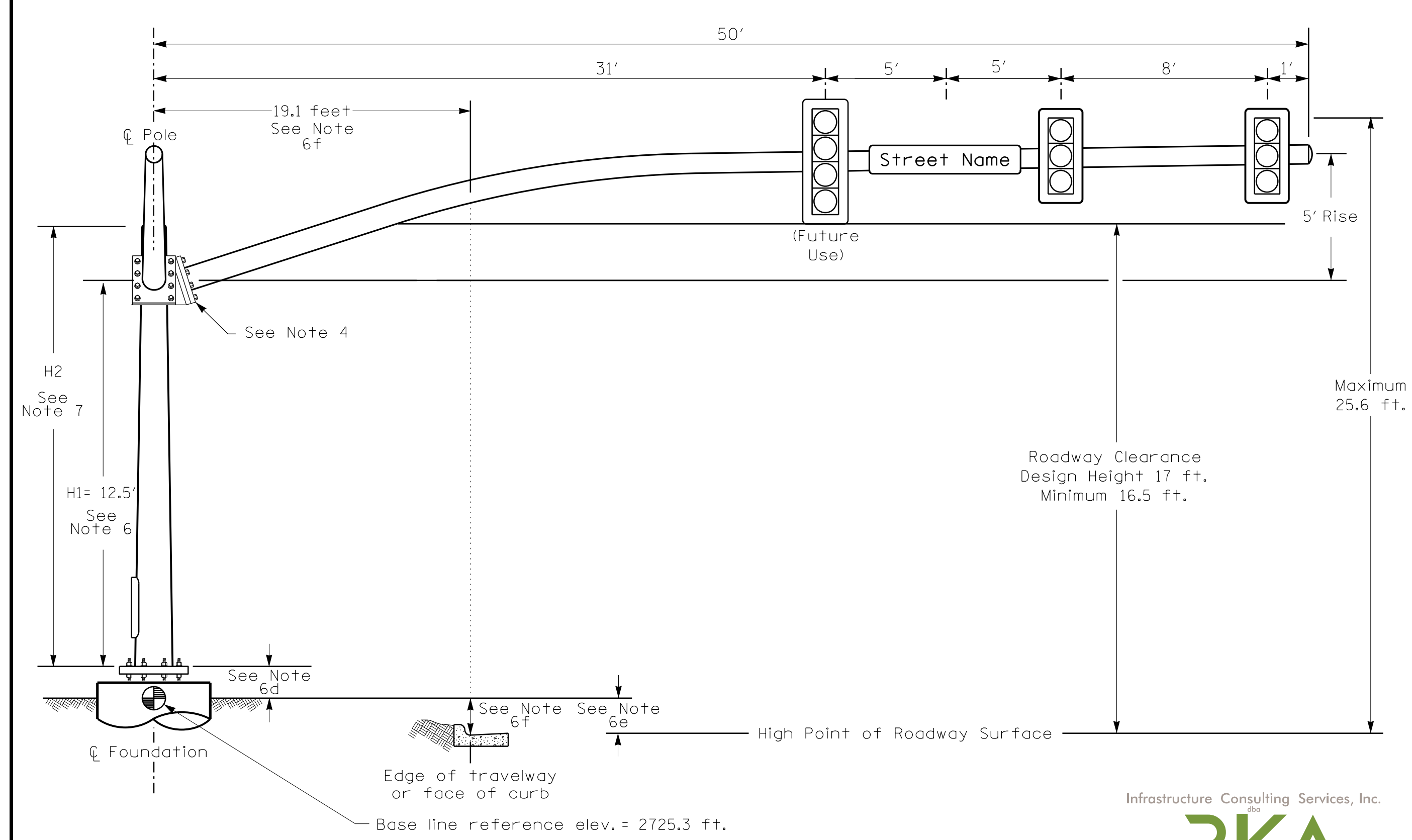


**Design Loading for METAL POLE NO. 1, MAST ARM A**



Elevation View @ 270°

**Design Loading for METAL POLE NO. 1, MAST ARM B**



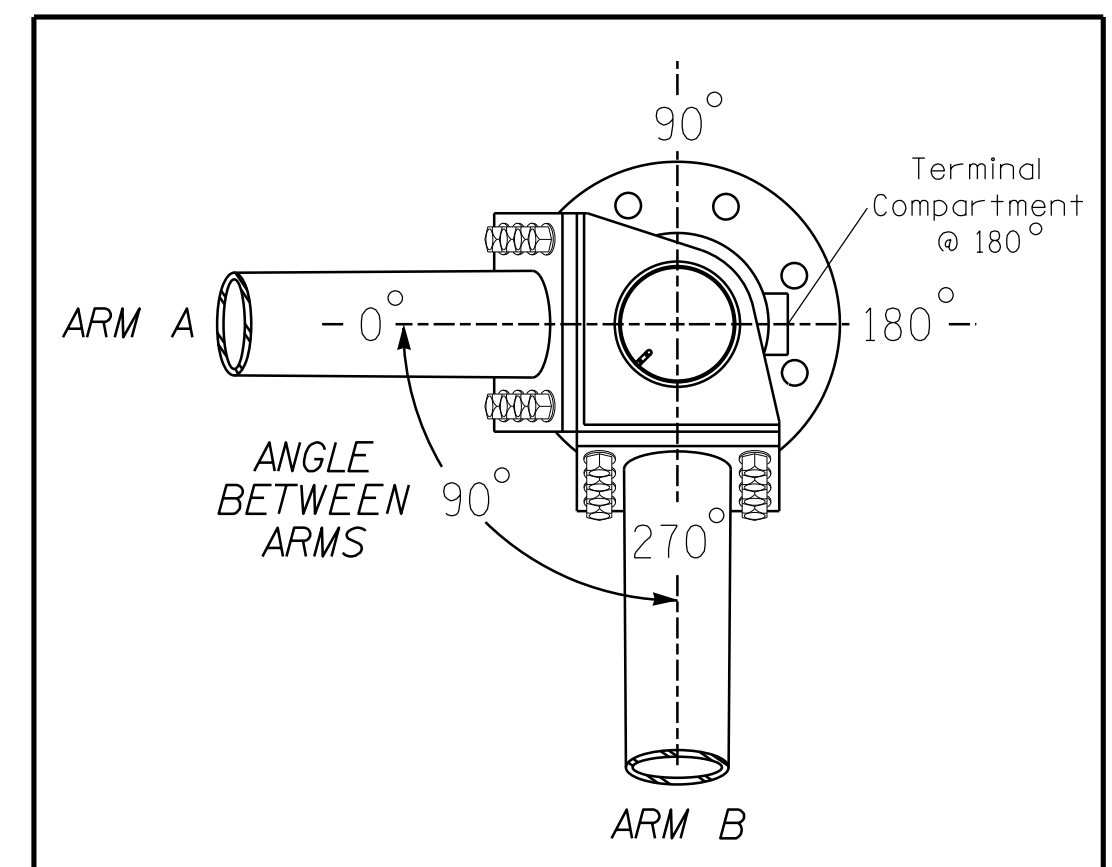
Elevation View @ 0°

**SPECIAL NOTE**

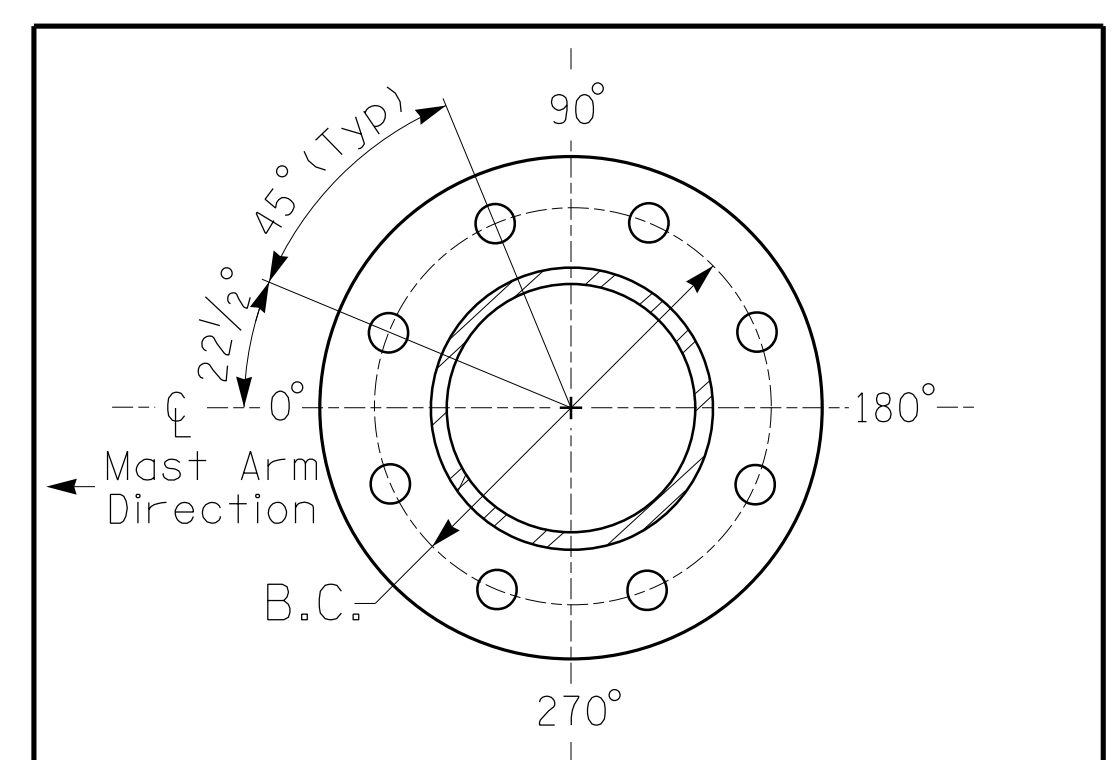
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

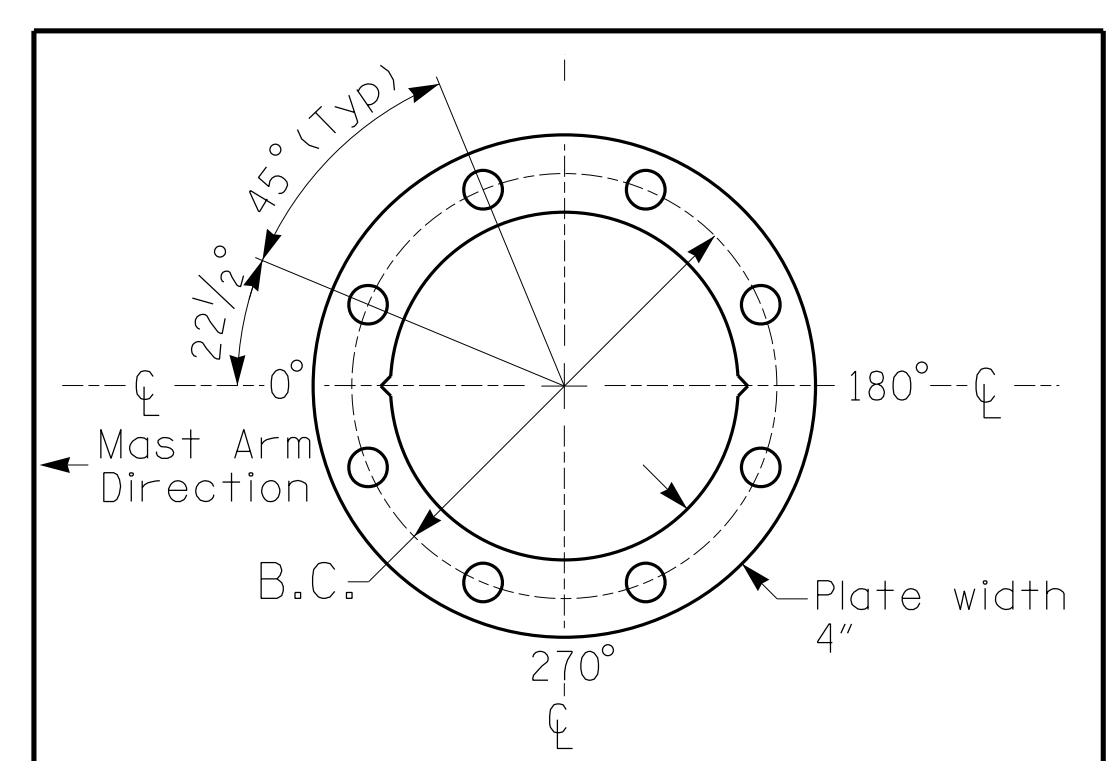
Elevation Differences for:	Arm A	Arm B
Baseline reference point at $\odot$ Foundation @ ground level	2725.3 ft.	2725.3 ft.
Elevation difference at High point of roadway surface	-2.9 ft.	-1.6 ft.
Elevation difference at Edge of travelway or face of curb	-3.1 ft.	-1.5 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

**MAST ARM LOADING SCHEDULE**

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5" W X 66.0" L	74 LBS
	STREET NAME SIGN RIGID MOUNTED	12.0 S.F.	18.0" W X 96.0" L	27 LBS

**NOTES**

**DESIGN REFERENCE MATERIAL**

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

**DESIGN REQUIREMENTS**

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Nominal vertical rise in mast arm is 5 feet as measured from the centerline of the arm base to the centerline of the free end of the arm.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
  - Provide horizontal distance from the proposed centerline of the foundation to the edge of travelway. Refer to the Elevation Data Chart for elevation difference between the proposed foundation ground level and the edge of the travelway. This information is necessary to ensure that the roadway clearance is maintained at the edge of the travelway and to aid in the camber design of the arm.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

**NCDOT Wind Zone 5 (120 mph)**

Prepared in the Offices of:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 SCALE: 0 N/A  
 N/A

**US 276 (Russ Avenue) at US 23 - 74 WB Ramps**  
 Division 14 Haywood County Waynesville  
 PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton  
 PREPARED BY: TS Popeika REVIEWED BY: 16085 (040)  
 REVISIONS: INIT. DATE

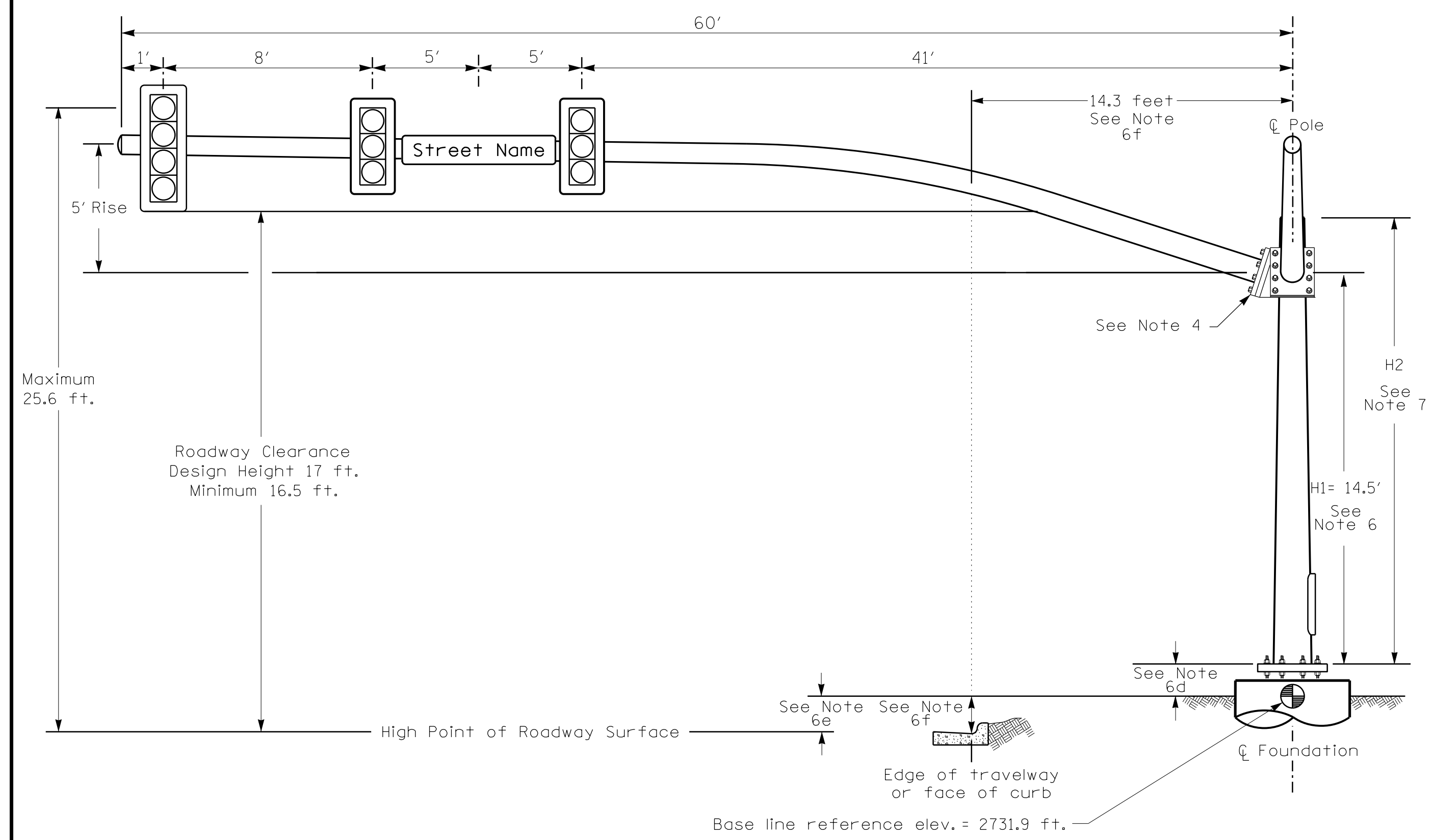
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED  
 SEAL  
  
 William J. Hamilton  
 04/11/2023  
 SIGNATURE DATE  
 SIG. INVENTORY NO. 14-0974



**METAL POLE No. 2**

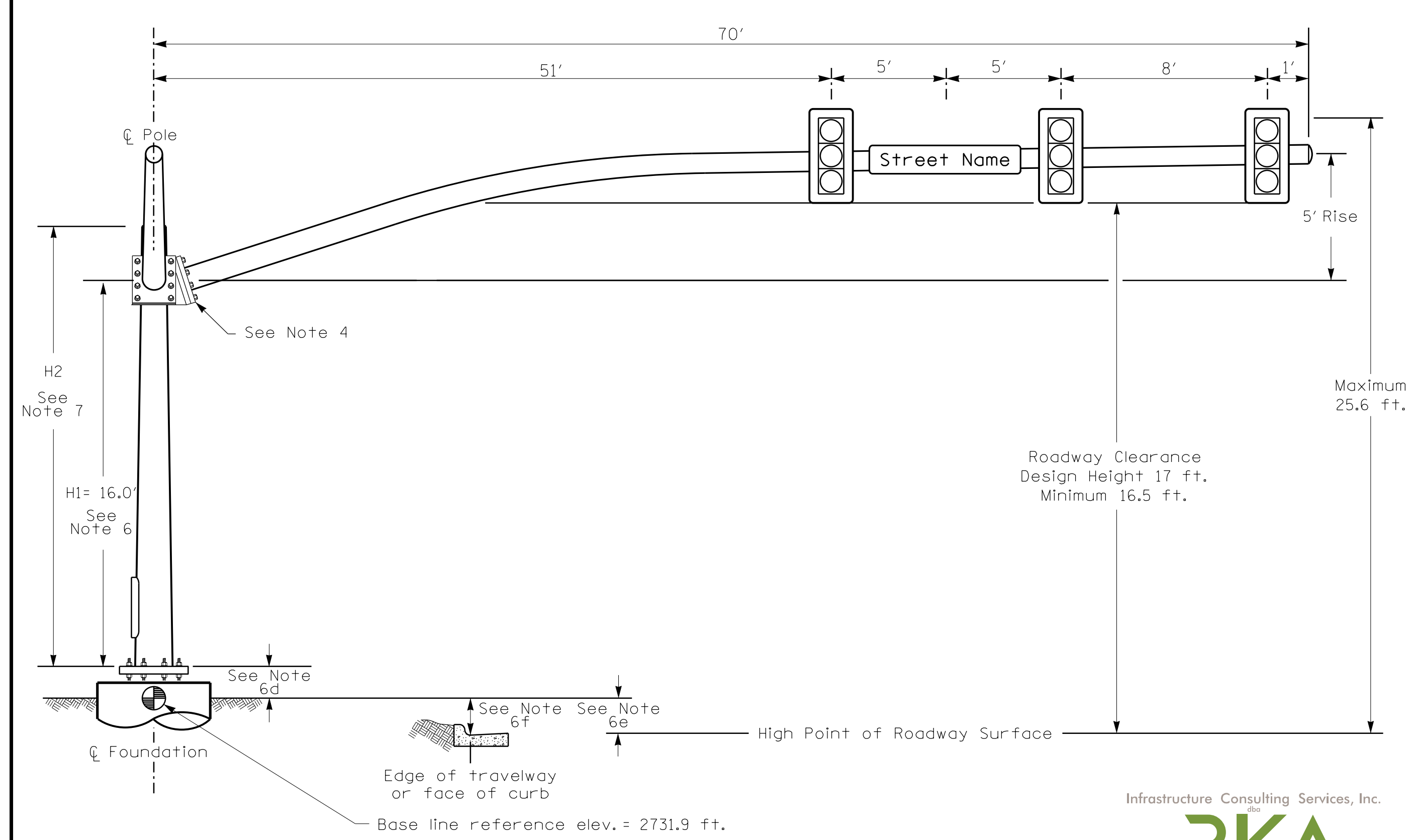
PROJECT REFERENCE NO.	SHEET NO.
U-5839	Sig 9.11

**Design Loading for METAL POLE NO. 2, MAST ARM A**



Elevation View @ 270°

**Design Loading for METAL POLE NO. 2, MAST ARM B**



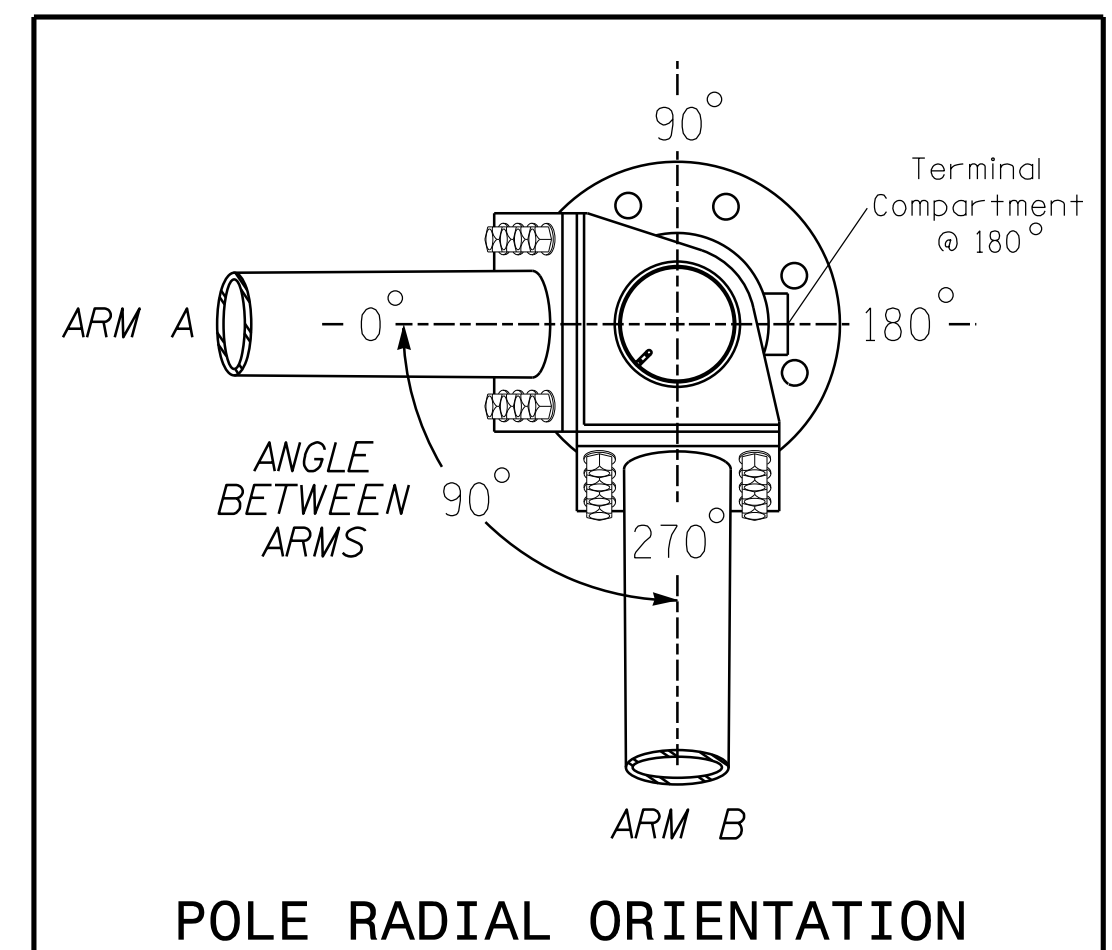
Elevation View @ 0°

**SPECIAL NOTE**

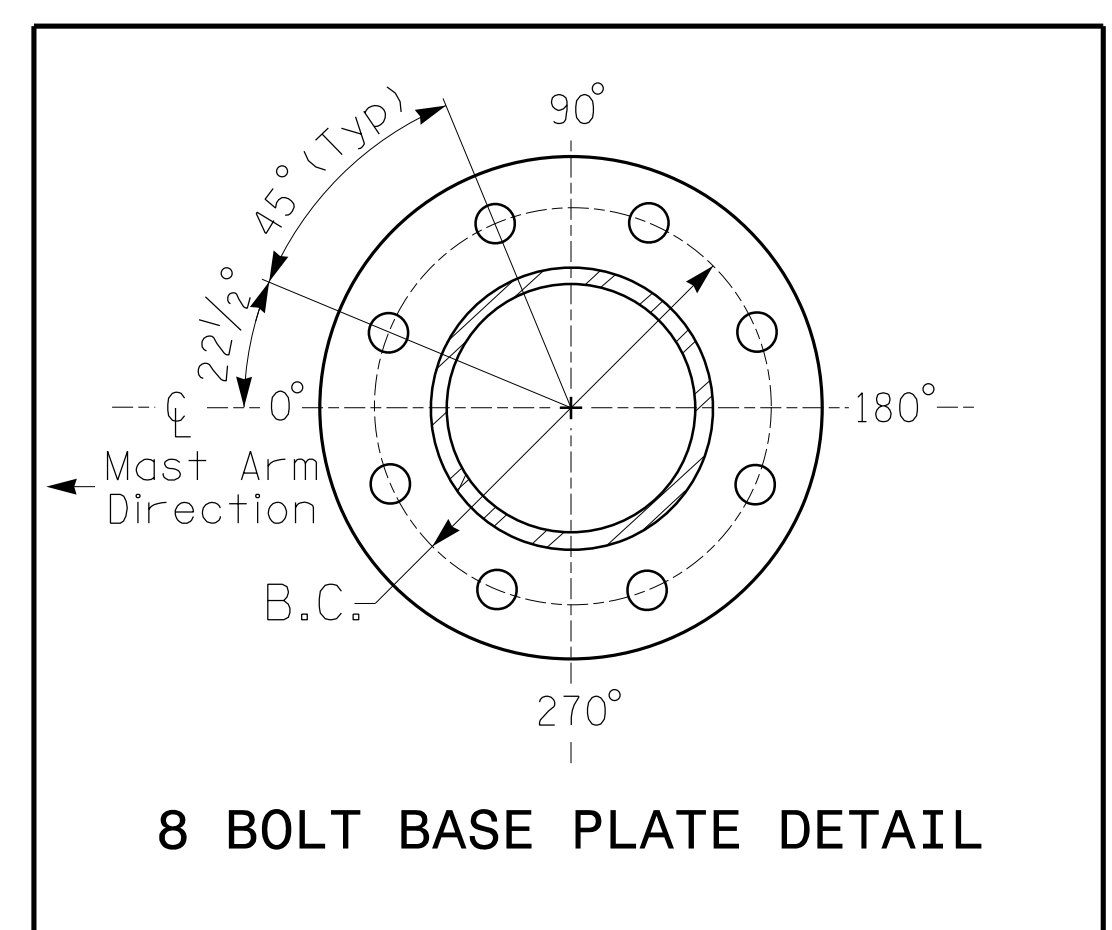
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**Elevation Data for Mast Arm Attachment (H1)**

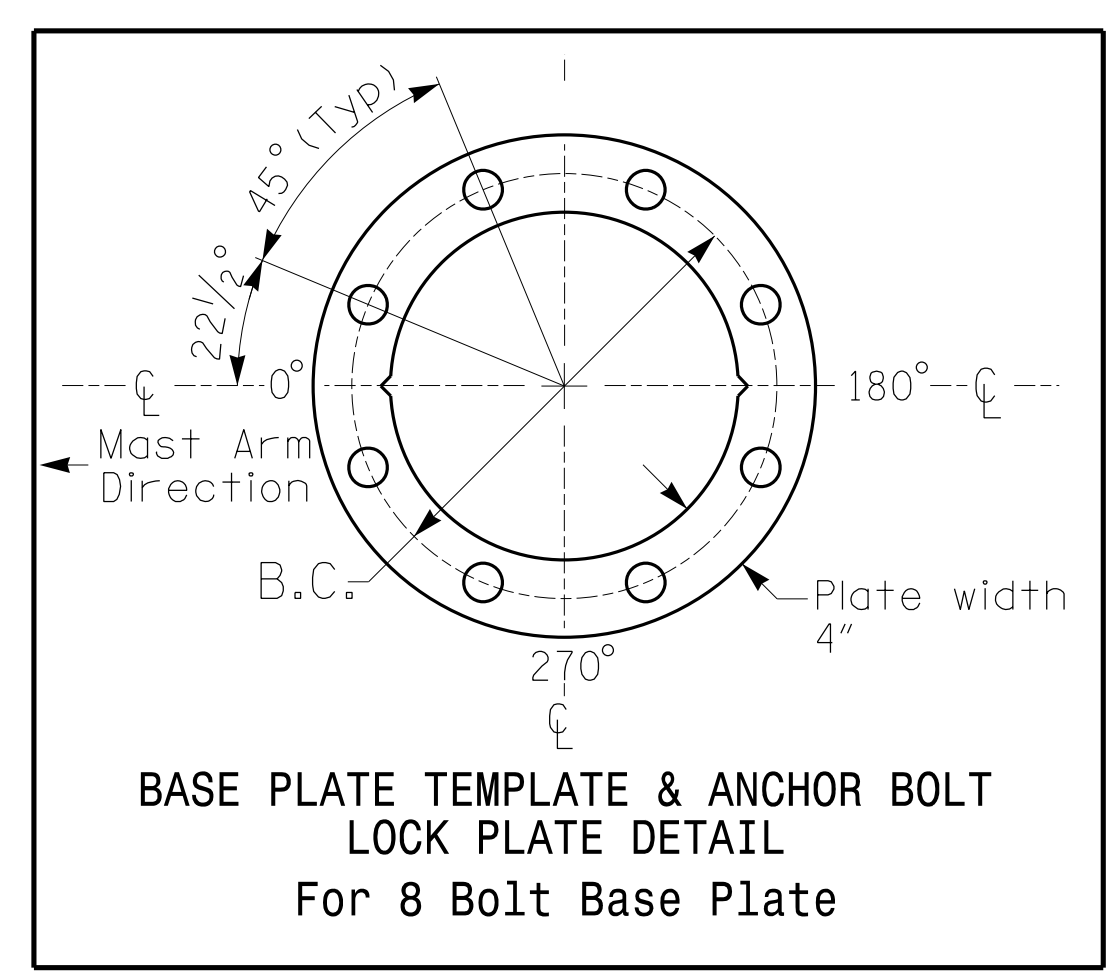
Elevation Differences for:	Arm A	Arm B
Baseline reference point at $\odot$ Foundation @ ground level	2731.9 ft.	2731.9 ft.
Elevation difference at High point of roadway surface	+0.4 ft.	+2.5 ft.
Elevation difference at Edge of travelway or face of curb	-1.4 ft.	-0.6 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

**MAST ARM LOADING SCHEDULE**

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
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**NOTES**

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- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

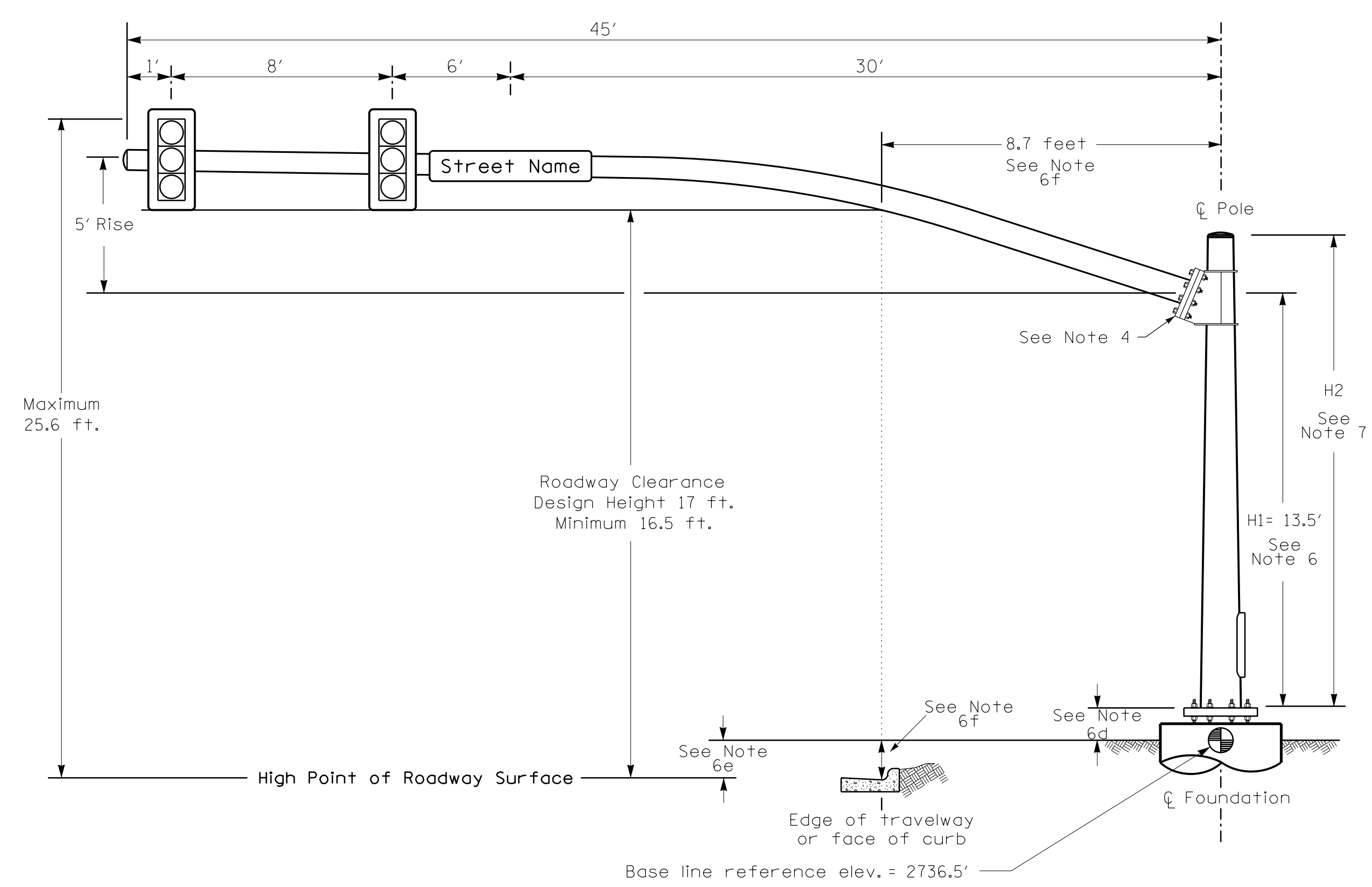
**NCDOT Wind Zone 5 (120 mph)**

	<p>Prepared in the Offices of:</p> <p>Infrastructure Consulting Services, Inc. <b>RKA</b> RAMEY KEMP ASSOCIATES</p> <p>8210 University Executive Park Drive Suite 220 Charlotte, North Carolina 28262 Phone: 704-549-4260   www.rameykemp.com   NC License No. F-1489</p>		<p>US 276 (Russ Avenue) at US 23 - 74 WB Ramps</p> <p>Division 14 Haywood County Waynesville</p> <p>PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton</p> <p>PREPARED BY: TS Popeika REVIEWED BY: 16085 (040)</p> <p>SCALE: 0 N/A</p>	<p>DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED</p> <p>SEAL</p> <p>WILLIAM J. HAMILTON PROFESSIONAL ENGINEER SEAL 32396</p> <p>04/11/2023</p> <p>SIGNATURE</p> <p>SIG. INVENTORY NO. 14-0974</p>
	<p>750 N. Greenfield Pkwy, Garner, NC 27529</p> <p>REVISIONS</p> <p>INIT. DATE</p>			

4/10/2023  
User: saw1.cbr



### Design Loading for METAL POLE NO. 3



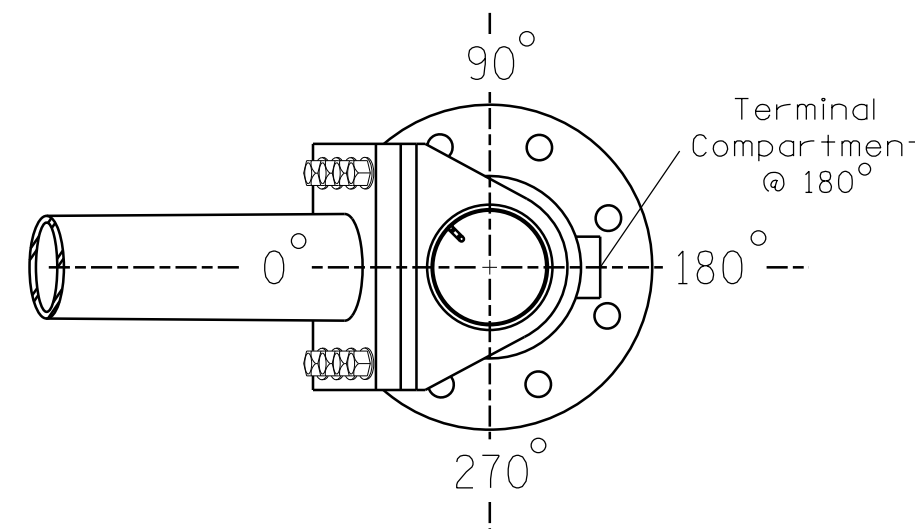
Elevation View

### SPECIAL NOTE

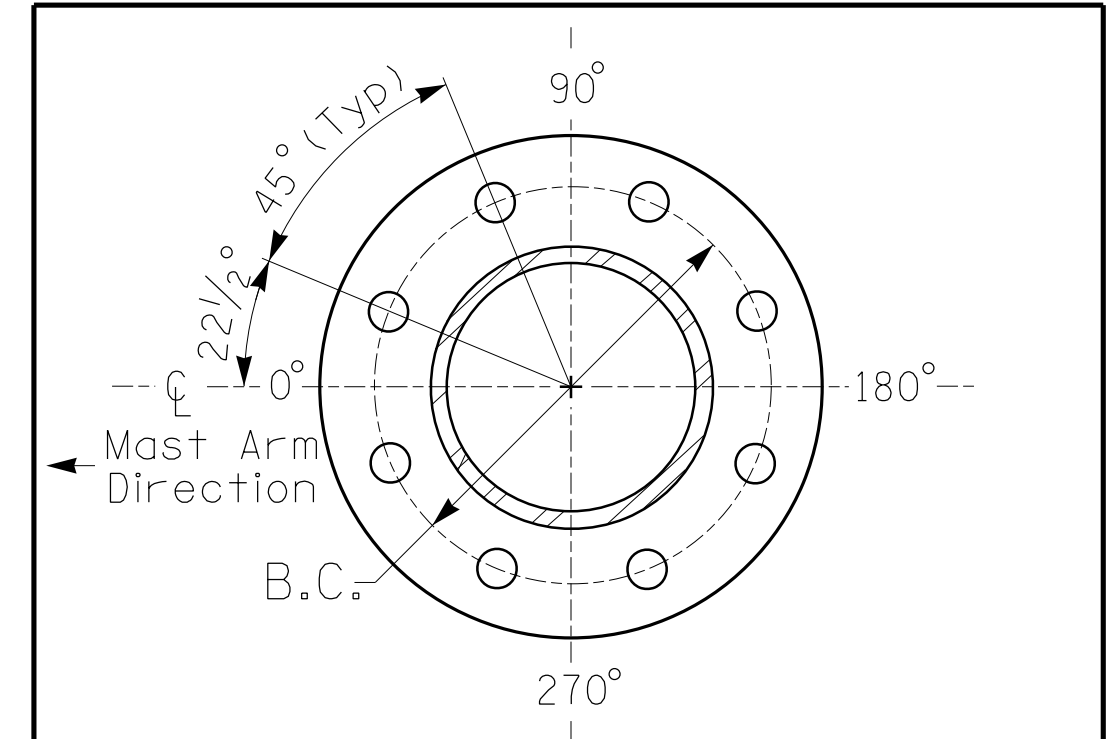
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

### Elevation Data for Mast Arm Attachment (H1)

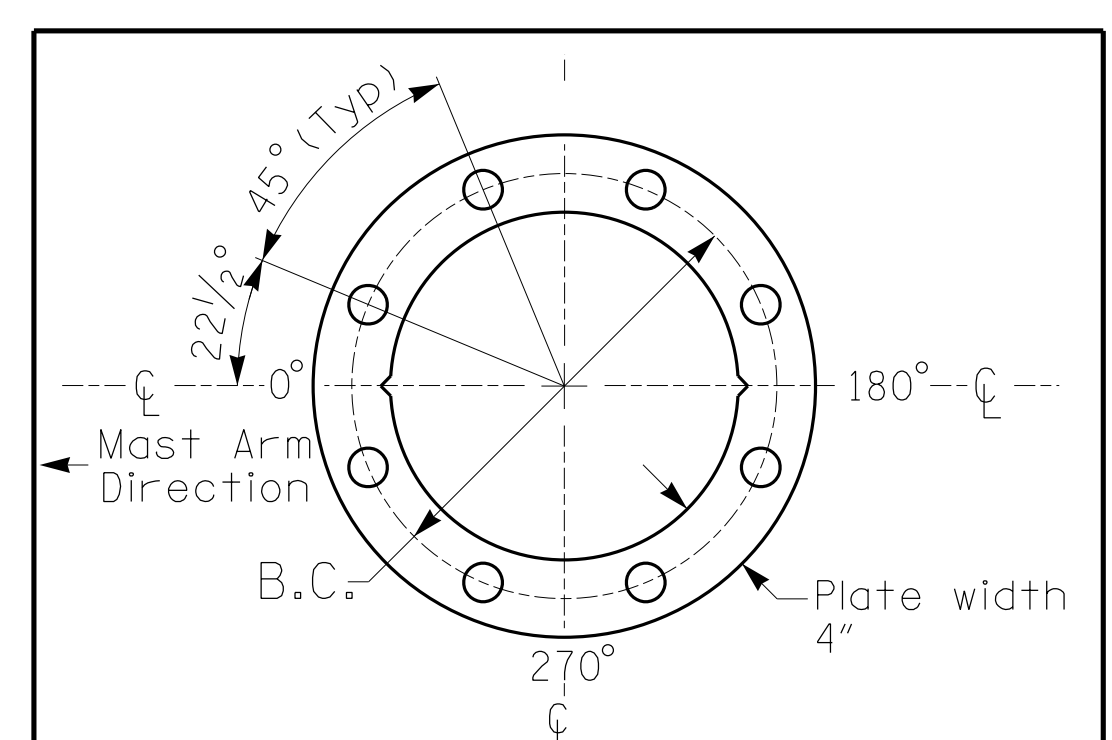
Elevation Differences for:	Pole 1
Baseline reference point at $\phi$ Foundation @ ground level	2736.5 ft.
Elevation difference at High point of roadway surface	0.0 ft.
Elevation difference at Edge of travelway or face of curb	+0.1 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

### METAL POLE No. 3

PROJECT REFERENCE NO.	SHEET NO.
U-5839	Sig 9.12

### MAST ARM LOADING SCHEDULE

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	STREET NAME SIGN RIGID MOUNTED	12.0 S.F.	18.0" W X 96.0" L	27 LBS

### NOTES

#### DESIGN REFERENCE MATERIAL

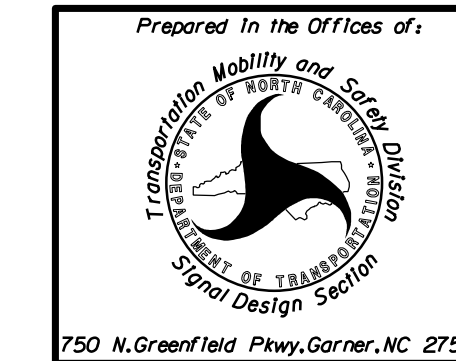
- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

#### DESIGN REQUIREMENTS

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Nominal vertical rise in mast arm is 5 feet as measured from the centerline of the arm base to the centerline of the free end of the arm.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
  - Provide horizontal distance from the proposed centerline of the foundation to the edge of travelway. Refer to the Elevation Data Chart for elevation difference between the proposed foundation ground level and the edge of travelway. This information is necessary to ensure that the roadway clearance is maintained at the edge of the travelway and to aid in the camber design of the arm.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

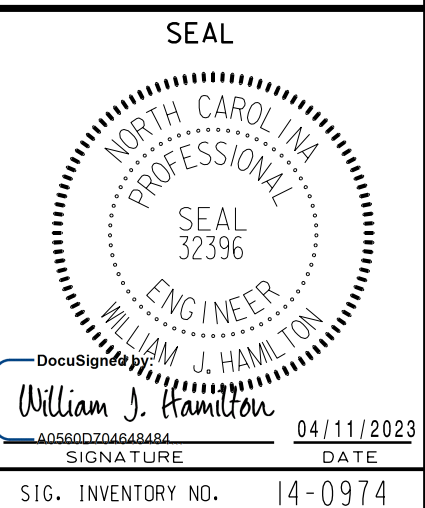
All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

NCDOT Wind Zone 5 (120 mph)



Prepared in the Offices of:  
**US 276 (Russ Avenue) at US 23 - 74 WB Ramps**  
 Division 14 Haywood County Waynesville  
 PLAN DATE: April 2023 REVIEWED BY: WJ Hamilton  
 PREPARED BY: TS Popelka REVIEWED BY: 16085 (040)

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

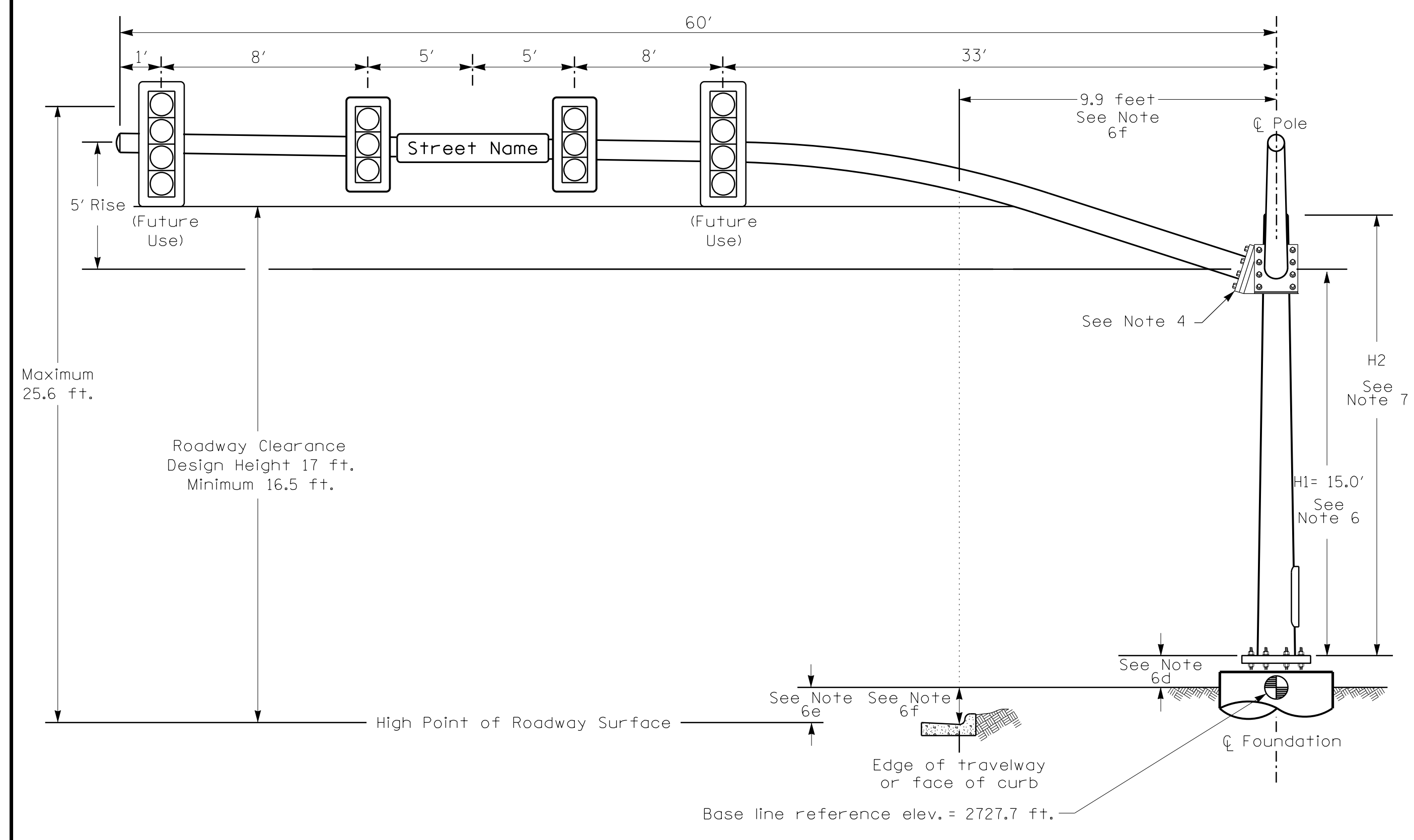


REVISIONS	INIT.	DATE

SCALE: 0 N/A  
 SIGNATURE: \_\_\_\_\_ DATE: 04/11/2023  
 SIG. INVENTORY NO. 14-0974

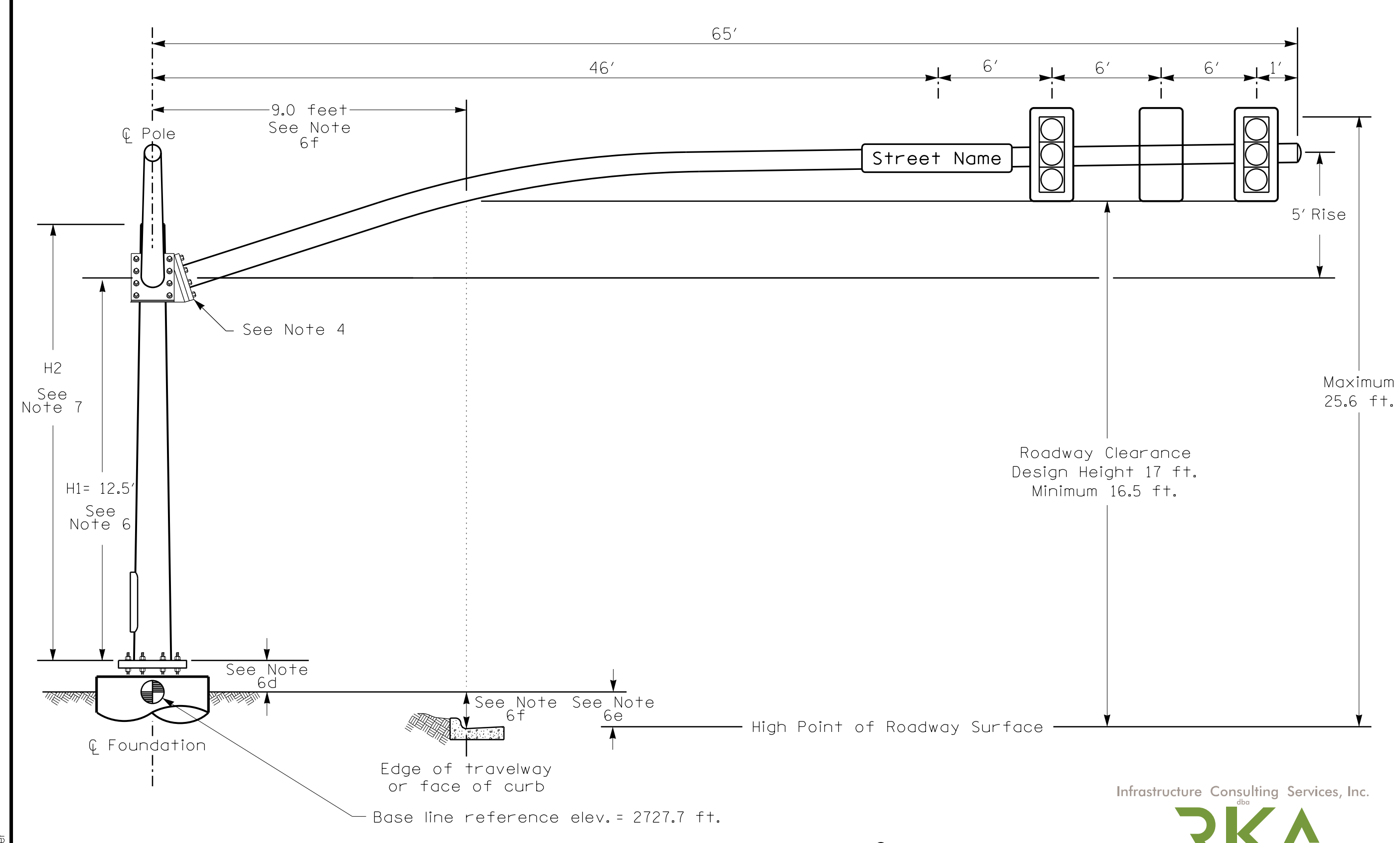


**Design Loading for METAL POLE NO. 4, MAST ARM A**



Elevation View @ 270°

**Design Loading for METAL POLE NO. 4, MAST ARM B**



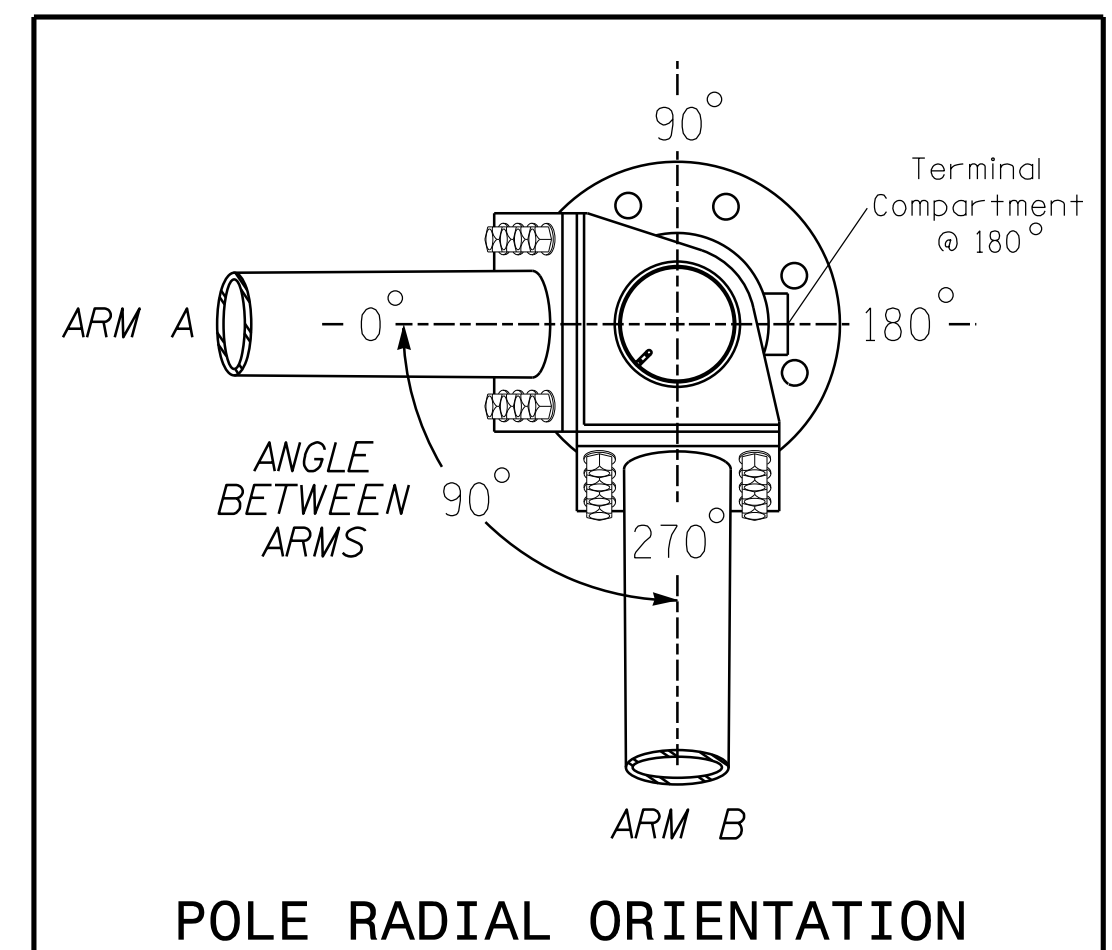
Elevation View @ 0°

**SPECIAL NOTE**

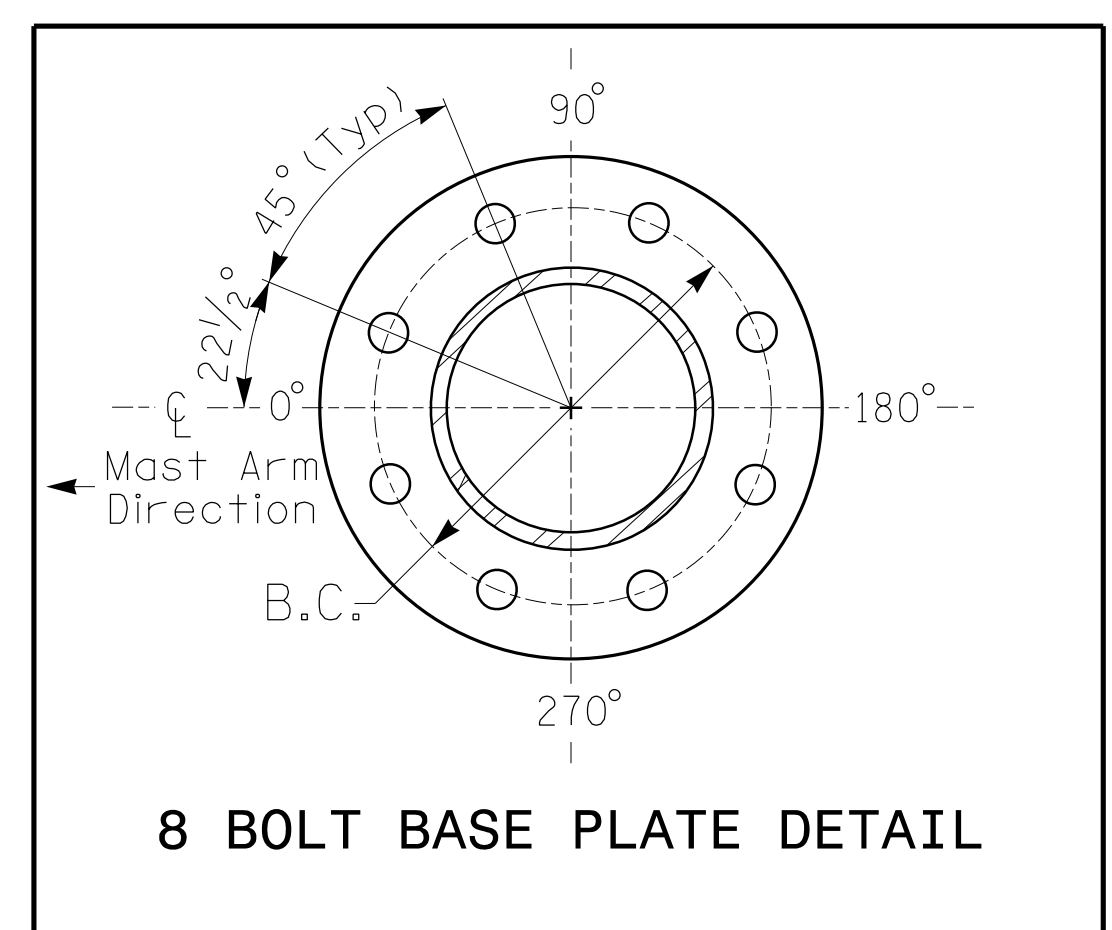
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

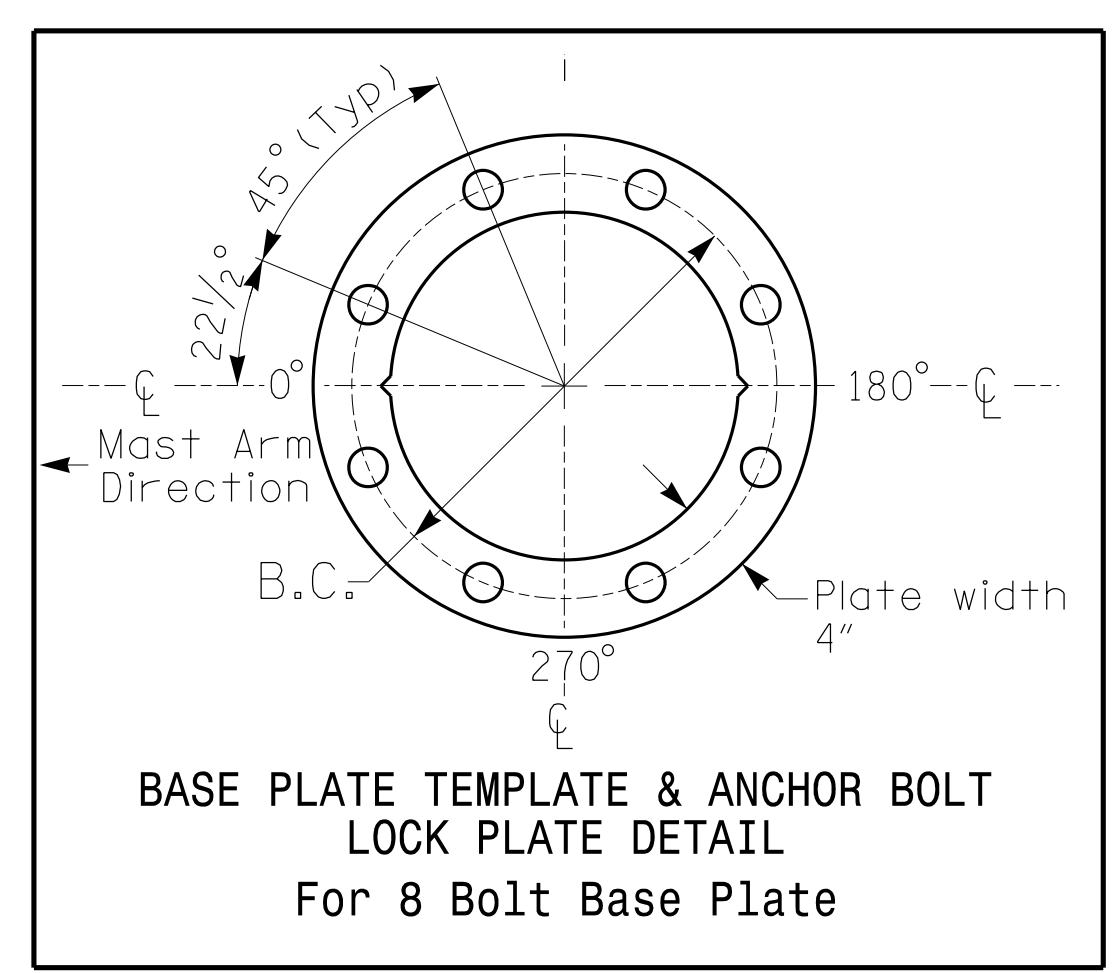
Elevation Differences for:	Arm A	Arm B
Baseline reference point at $\odot$ Foundation @ ground level	2727.7 ft.	2727.7 ft.
Elevation difference at High point of roadway surface	+1.0 ft.	-1.0 ft.
Elevation difference at Edge of travelway or face of curb	+0.7 ft.	-0.9 ft.



POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate

MAST ARM LOADING SCHEDULE				
LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5" W X 52.5" L	60 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5" W X 66.0" L	74 LBS
	STREET NAME SIGN RIGID MOUNTED	12.0 S.F.	18.0" W X 96.0" L	27 LBS

**NOTES**

**DESIGN REFERENCE MATERIAL**

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

**DESIGN REQUIREMENTS**

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Nominal vertical rise in mast arm is 5 feet as measured from the centerline of the arm base to the centerline of the free end of the arm.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
  - Provide horizontal distance from the proposed centerline of the foundation to the edge of travelway. Refer to the Elevation Data Chart for elevation difference between the proposed foundation ground level and the edge of travelway. This information is necessary to ensure that the roadway clearance is maintained at the edge of the travelway and to aid in the camber design of the arm.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

All metal poles and arms should be Hunter Green in color as specified in the project special provisions.

NCDOT Wind Zone 5 (120 mph)

US 276 (Russ Avenue) at US 23 - 74 WB Ramps	
Division 14	Haywood County
Waynesville	
PLAN DATE: April 2023	REVIEWED BY: WJ Hamilton
PREPARED BY: TS Popeika	REVIEWED BY: 16085 (040)
REVISIONS	INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL

WILLIAM J. HAMILTON  
PROFESSIONAL ENGINEER  
STATE OF NORTH CAROLINA  
LICENSE NO. 32396

04/11/2023

SIGNATURE

SIG. INVENTORY NO. 14-0974

4/10/2023  
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User: sww1.dbr

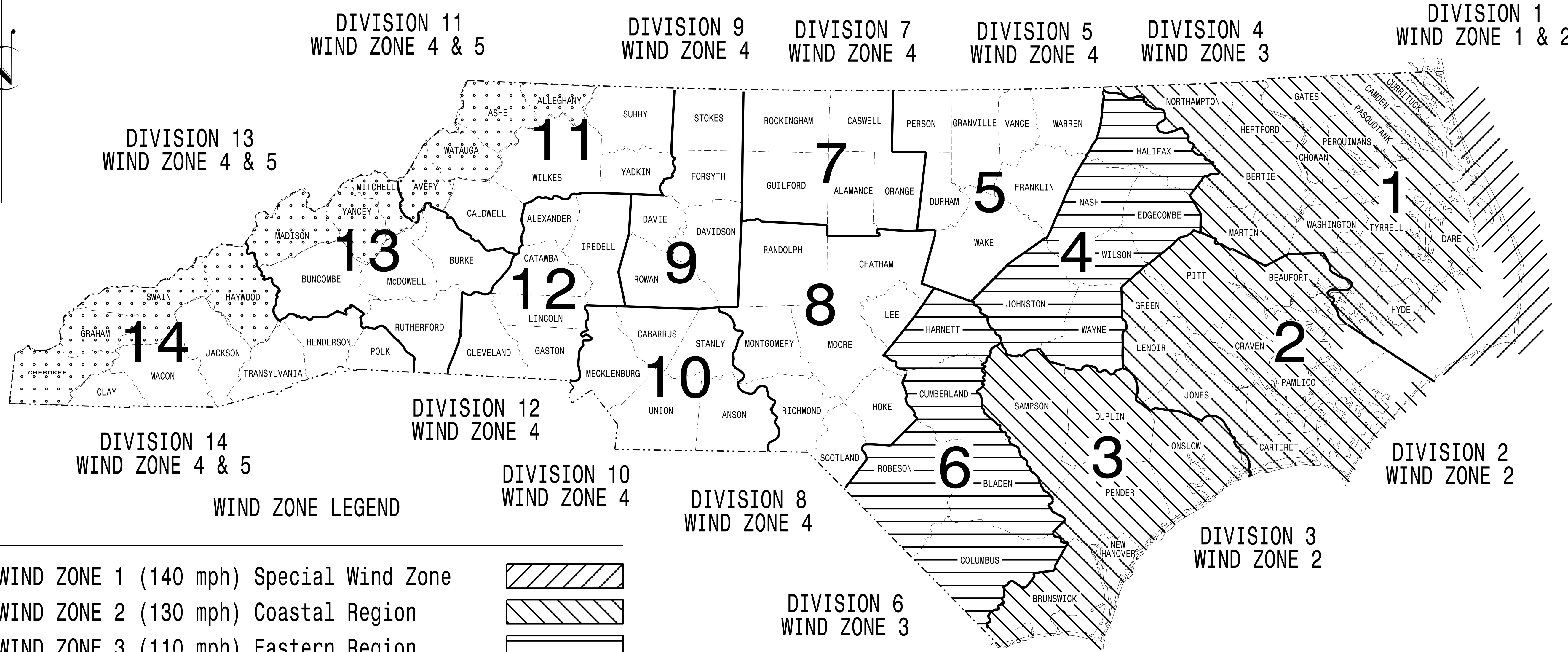
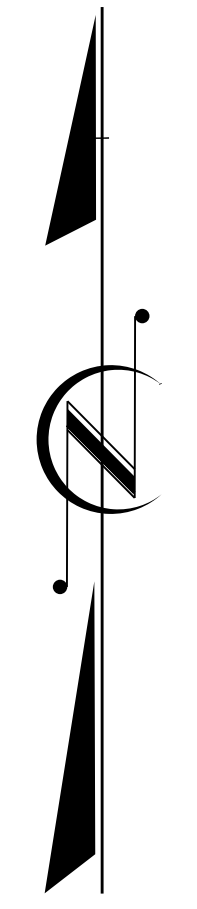


**NC DOT METAL POLE STANDARDS**

# STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

PROJECT I.D. NO.	SHEET NO.
	Sig.M1

## STANDARD DRAWINGS FOR ALL METAL POLES



**WIND ZONE LEGEND**

WIND ZONE 1 (140 mph) Special Wind Zone	
WIND ZONE 2 (130 mph) Coastal Region	
WIND ZONE 3 (110 mph) Eastern Region	
WIND ZONE 4 (90 mph) Central & Mtn. Region	
WIND ZONE 5 (120 mph) Special Wind Zone	

<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

Prepared In the Offices of:

750 N. Greenfield Pkwy.  
Garner, NC 27529

Designed in conformance  
with the latest  
2015 Interim to the  
6th Edition 2013  
**AASHTO**  
Standard Specifications for  
Structural Supports for  
Highway Signs, Luminaires,  
and Traffic Signals

DRAWING NUMBER	DESCRIPTION
Sig. M 1	Statewide Wind Zone Map
Sig. M 2	Typical Fabrication Details-All Metal Poles
Sig. M 3	Typical Fabrication Details-Strain Poles
Sig. M 4	Typical Fabrication Details-Mast Arm Poles
Sig. M 5	Typical Fabrication Details-Mast Arm Connection
Sig. M 6	Typical Fabrication Details-Strain Pole Attachments
Sig. M 7	Construction Details-Foundations
Sig. M 8	Standard Strain Pole Foundation-All Soil Conditions

**NC DOT CONTACTS:**

**MOBILITY AND SAFETY DIVISION - ITS AND SIGNALS UNIT**

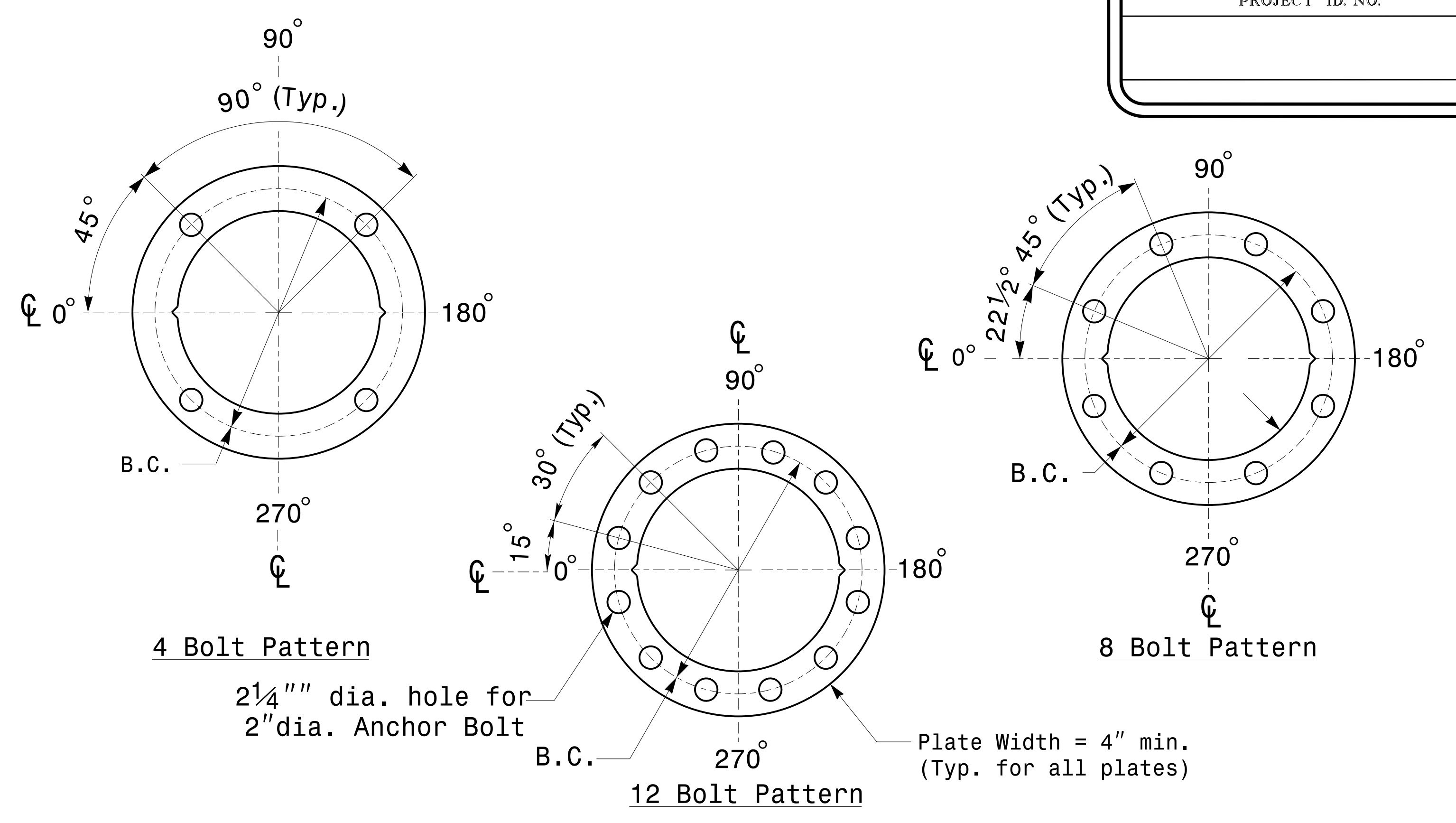
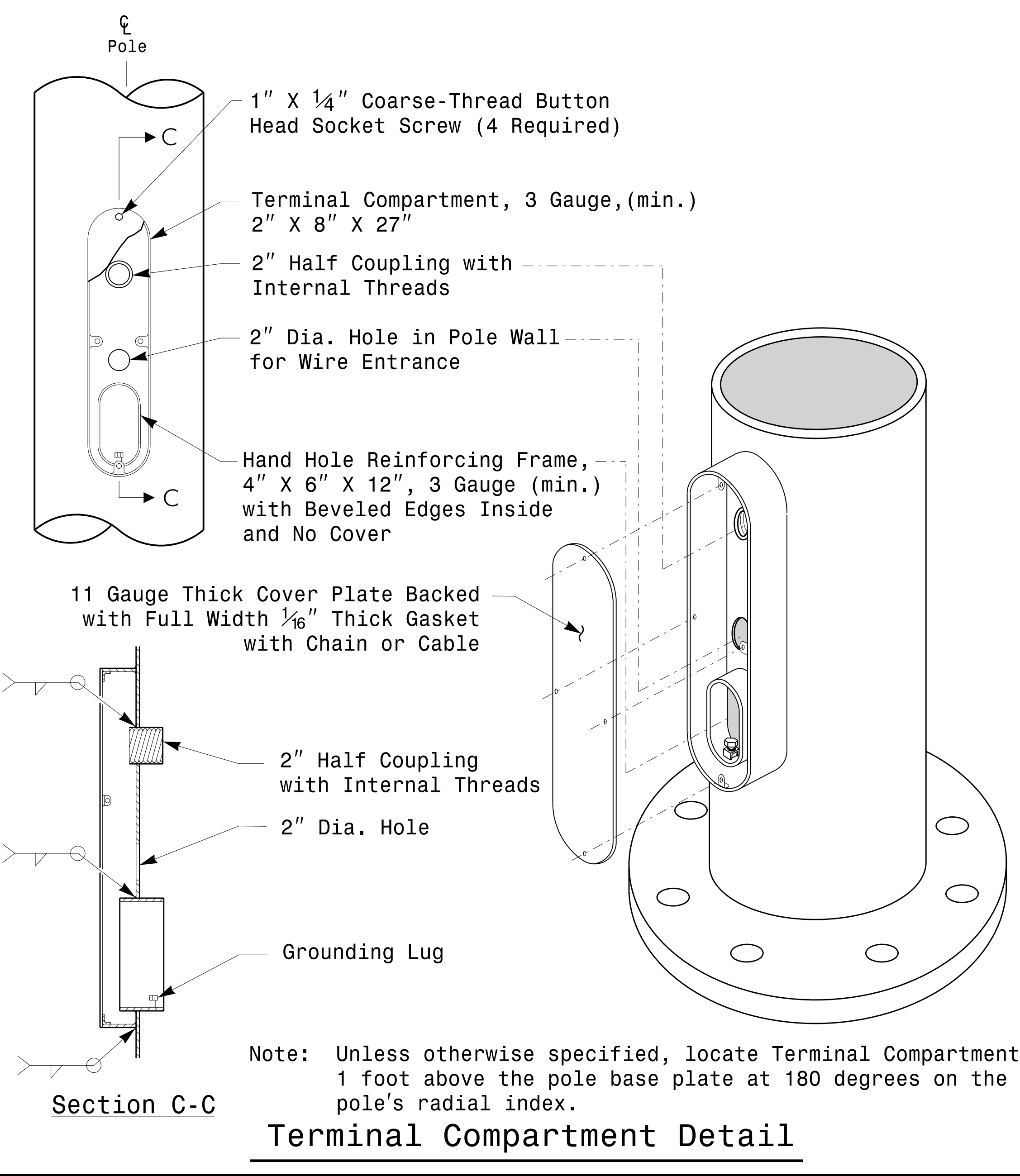
---

M.M. MC DIARMID, P.E. - STATE ITS AND SIGNALS ENGINEER  
 J.P. GALLOWAY, P.E. - STATE SIGNALS ENGINEER  
 D.C. SARKAR, P.E. - ITS AND SIGNALS SENIOR STRUCTURAL ENGINEER

SEAL

DocuSigned by:  
Debesh C. Sarkar  
DATE: 10/11/2017





MFG _____	MFG. DATE: MM/YY _____
SHAFT D/T/L/Y _____	_____
ARM-A D/T/L/Y _____	_____
ARM-B D/T/L/Y _____	_____
A.B. DIA./B.C./L/Y _____	_____
NCDOT SIG. INV. NO. _____	_____
NCDOT POLE NO. _____	_____

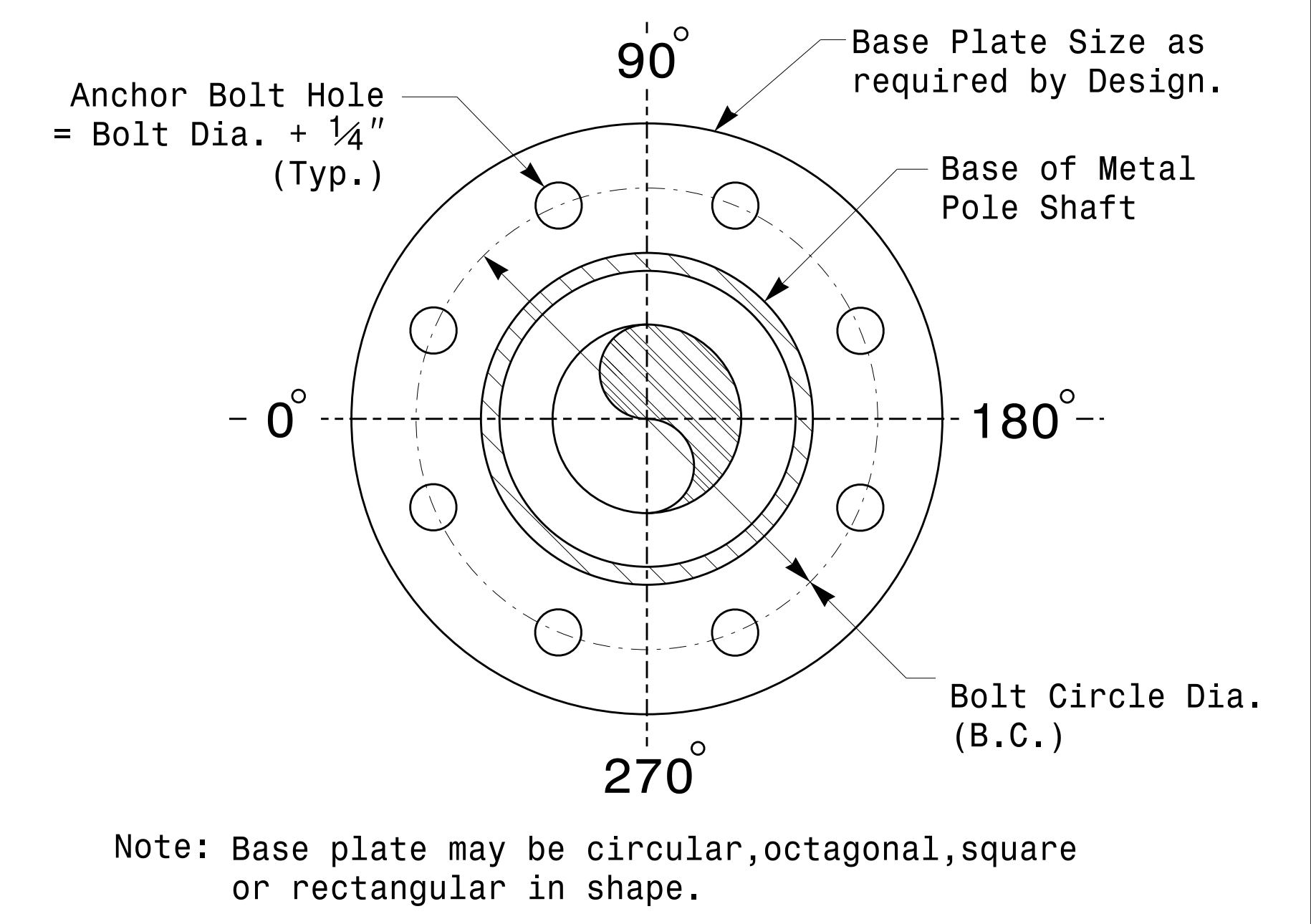
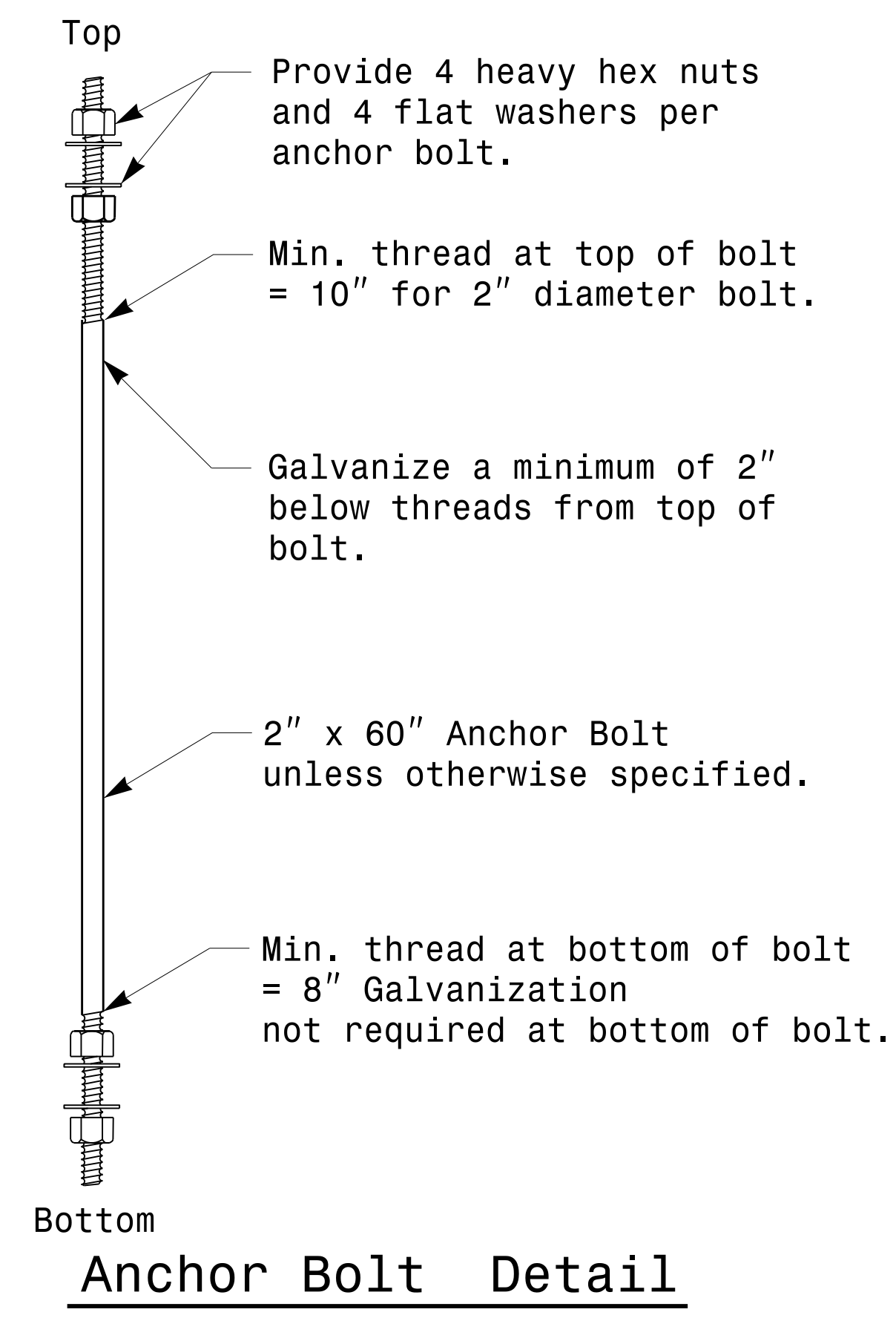
MFG _____	MFG. DATE:MM/YY _____
SECTION D/T/L/Y _____	_____
NCDOT SIG. INV. NO. _____	_____
NCDOT POLE NO. _____	_____

**Shaft I.D. Tag**  
(Provide on Shaft of Strain Poles and Mast Arm Poles Shaft)

**Arm I.D. Tag**  
(Provide on each section of a multi-section mast arm.)

- Notes:
- 1) D= Diameter, T= Thickness, L= Length, Y= Yield Strength
  - 2) A.B. = Anchor Bolt
  - 3) B.C. = Bolt Circle of Anchor Bolts
  - 4) If Custom Design, use "NCDOT STANDARD" line for Signal Inv. Number and pole I.D. number
  - 5) See drawing M3 and M4 for mounting positions of I.D. tags.

**Identification Tag Details**



Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Typical Fabrication Details For All Metal Poles	
PLAN DATE: OCTOBER 2017	DESIGNED BY: C.F. ANDREWS
PREPARED BY: N. BITTING	REVIEWED BY: D.C. SARKAR
REVISIONS	INIT. DATE

SEAL

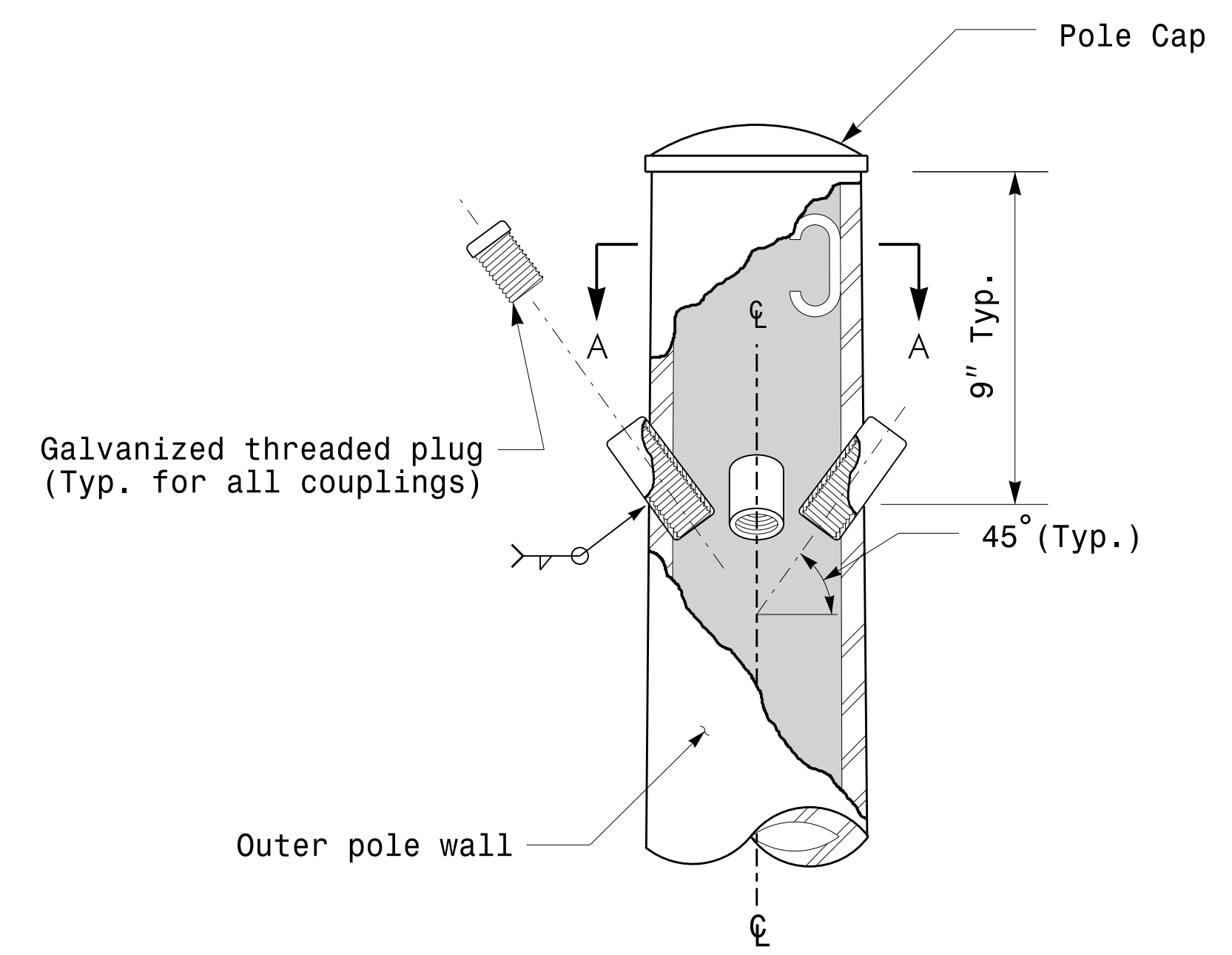
DocuSigned by: D. C. Sarkar  
44E8E328

10/11/2017  
DATE

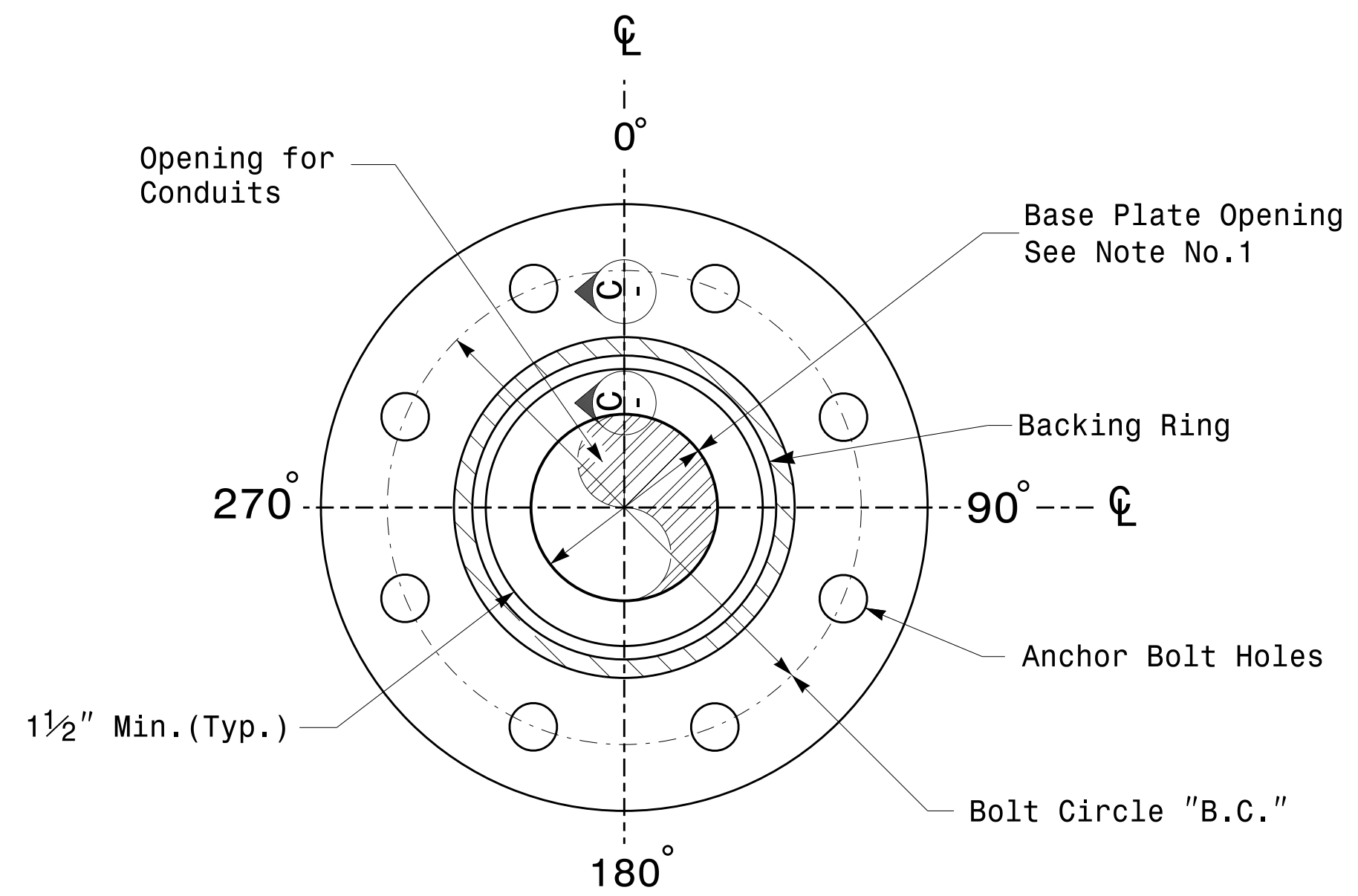


PROJECT ID. NO.	SHEET NO.
	Sig.M3

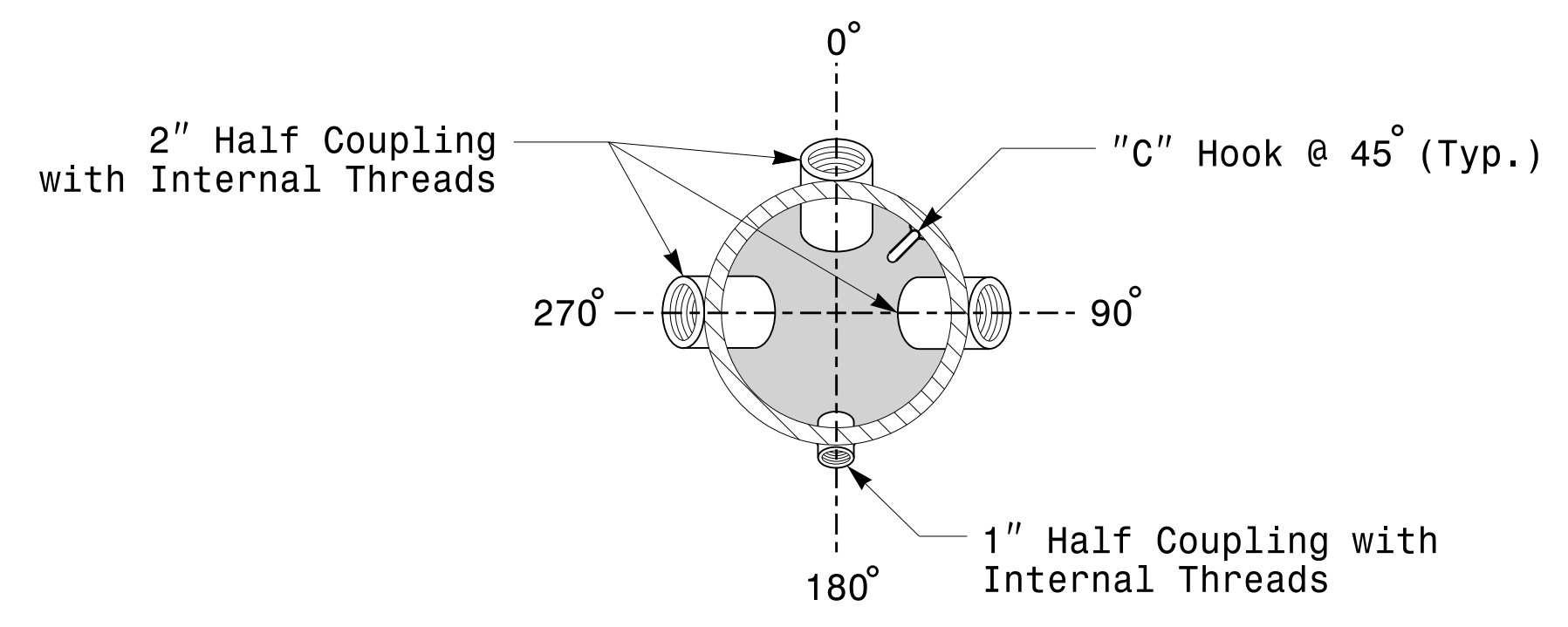
Note:  
 1. Opening in pole base plate shall be equal to pole base inside diameter minus 3 1/2" but shall not be less than 8 1/2".



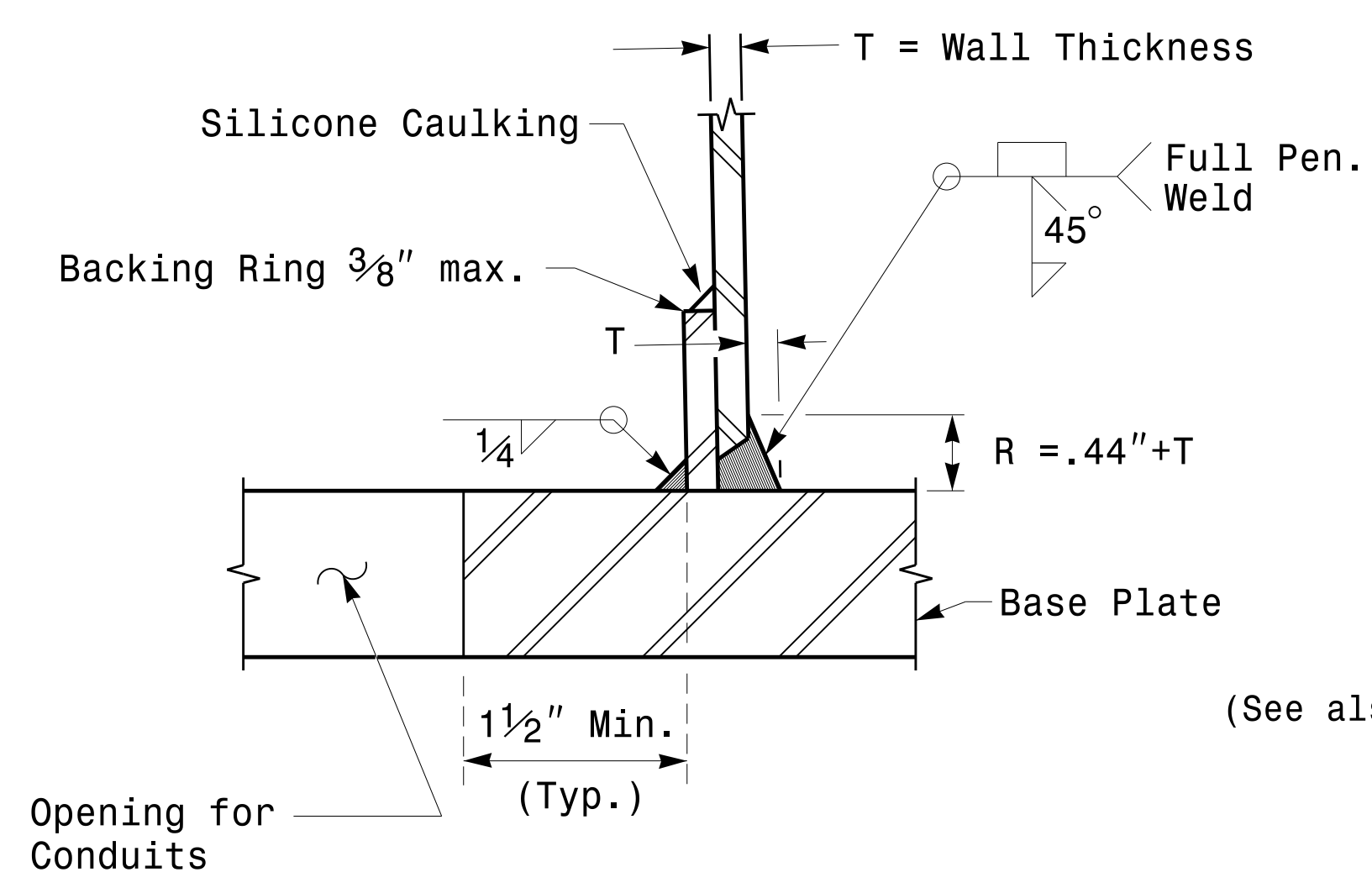
Cable Entrances at Top of Pole



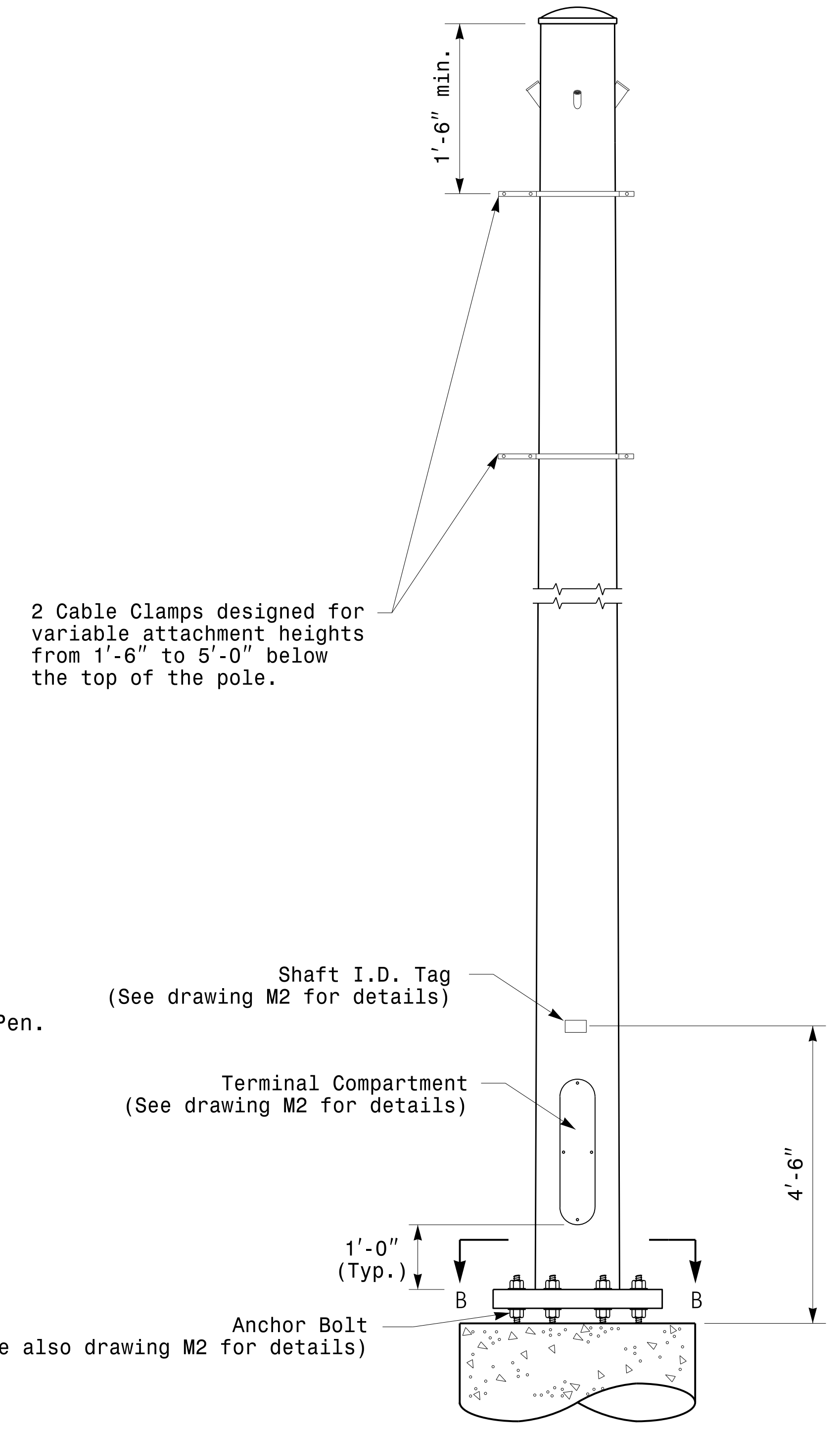
Section B-B  
Pole Base Plate Details  
(8 and 12 Bolt Pattern)



Section A-A  
Radial Orientation for Factory Installed  
Accessories at Top of Pole



Section C-C  
(Pole Attachment to Base Plate)  
Full-Penetration  
Groove Weld Detail



Monotube Strain Pole

Prepared in the Offices of:  
  
 750 N. Greenleaf Pkwy, Garner, NC 27529

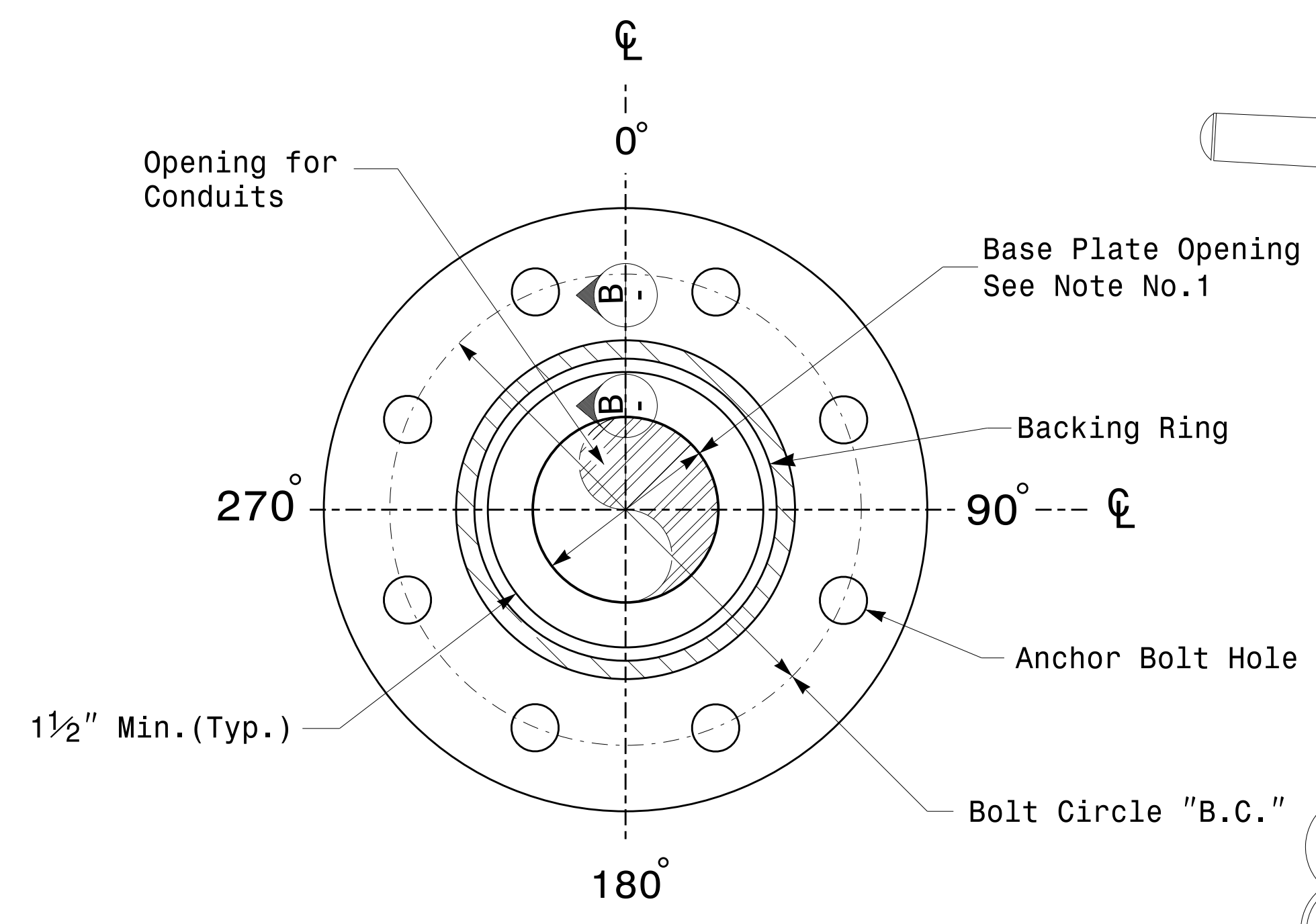
Typical Fabrication Details For Strain Poles			
PLAN DATE:	OCTOBER 2017	DESIGNED BY:	K.C. DURIGON
PREPARED BY:	N. BITTING	REVIEWED BY:	D.C. SARKAR
REVISIONS	INIT.	DATE	

SEAL  
  
 DocuSigned by:  
 Debesh C. Sarkar  
 44E8E78169FA4F9E  
 10/11/2017  
 DATE

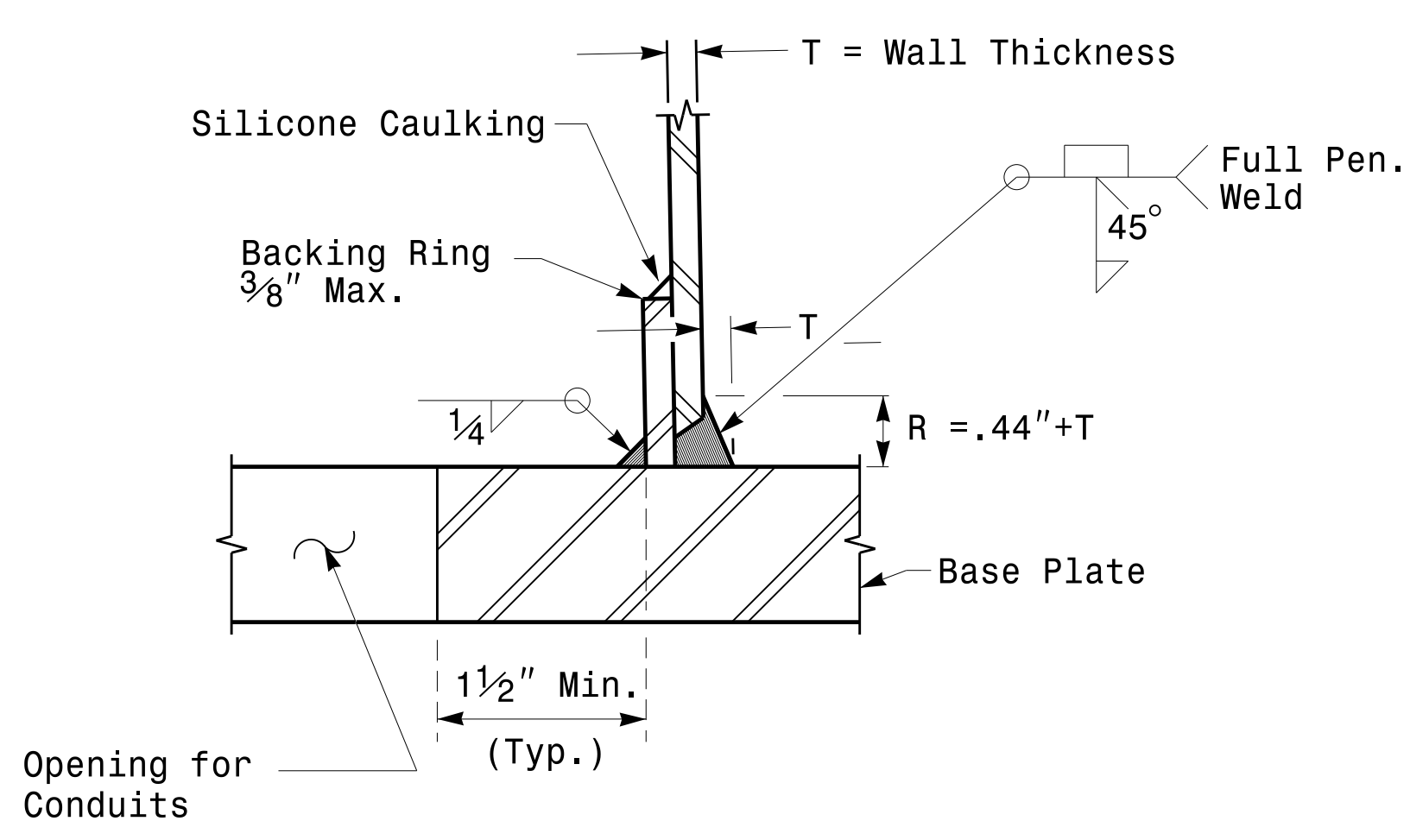
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 11/11/2017

**Fabrication Details – Strain Poles**

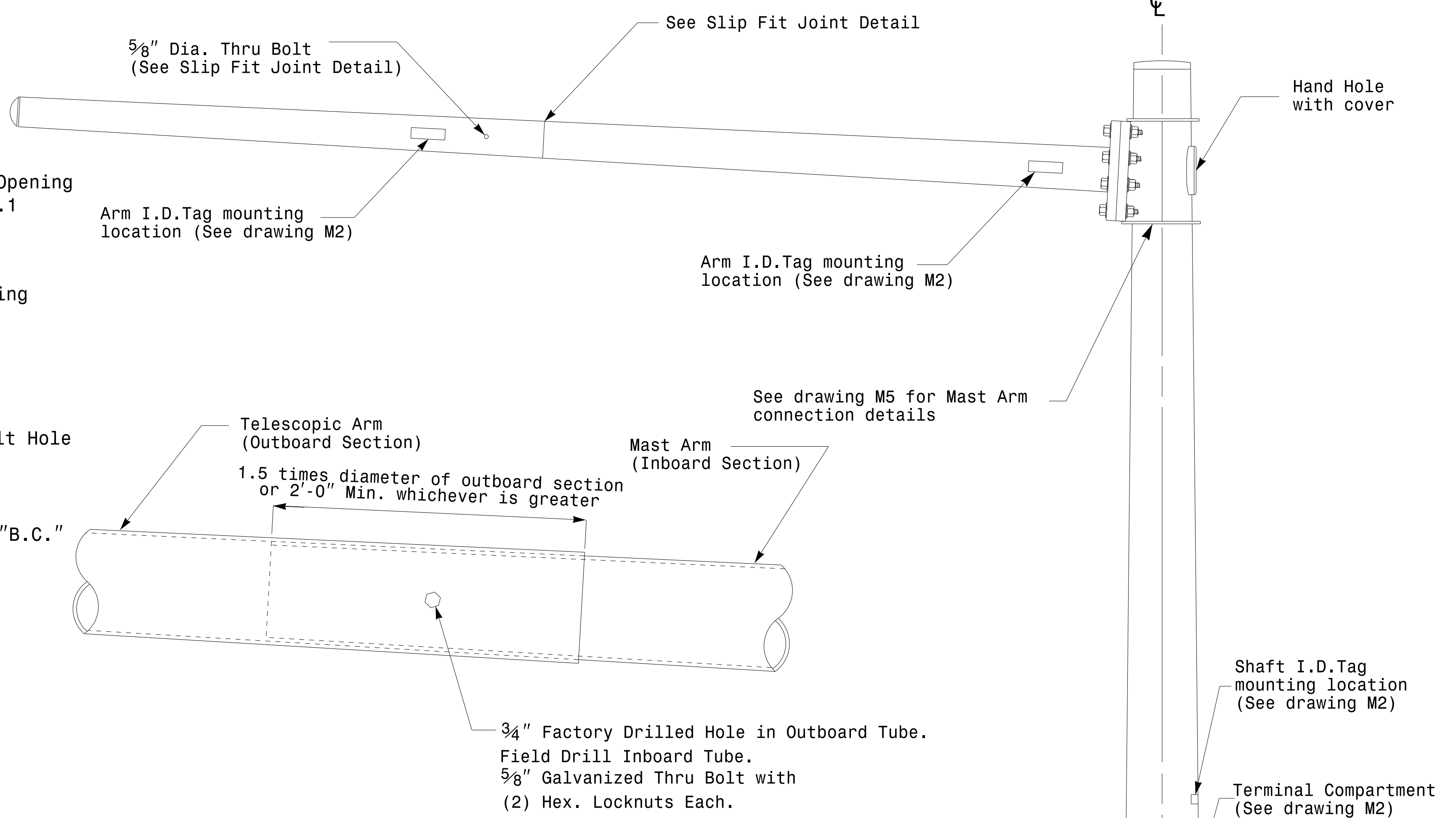
Note:  
 1. Opening in pole base plate shall be equal to pole base inside diameter minus  $3\frac{1}{2}$ " but shall not be less than  $8\frac{1}{2}$ ".



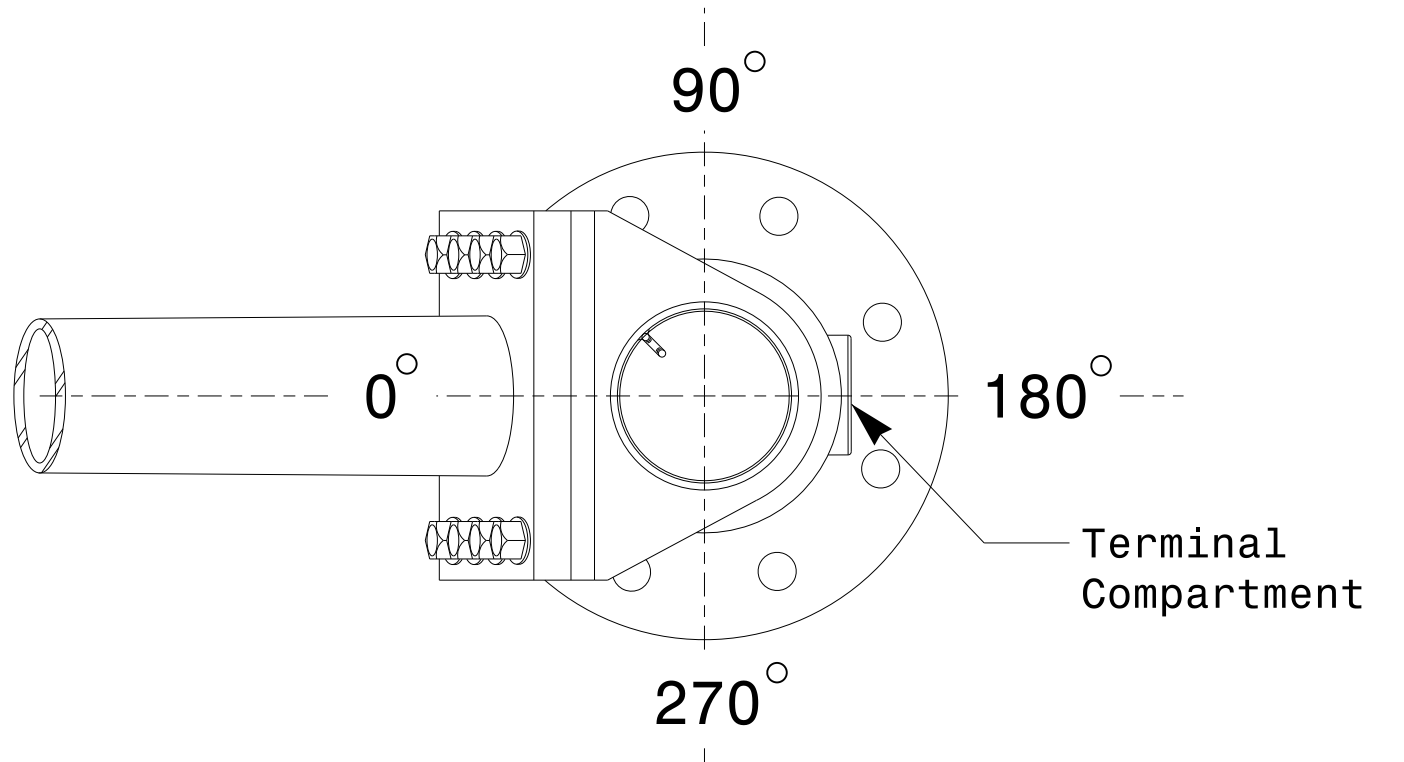
**Section A-A**  
**Pole Base Plate Details**



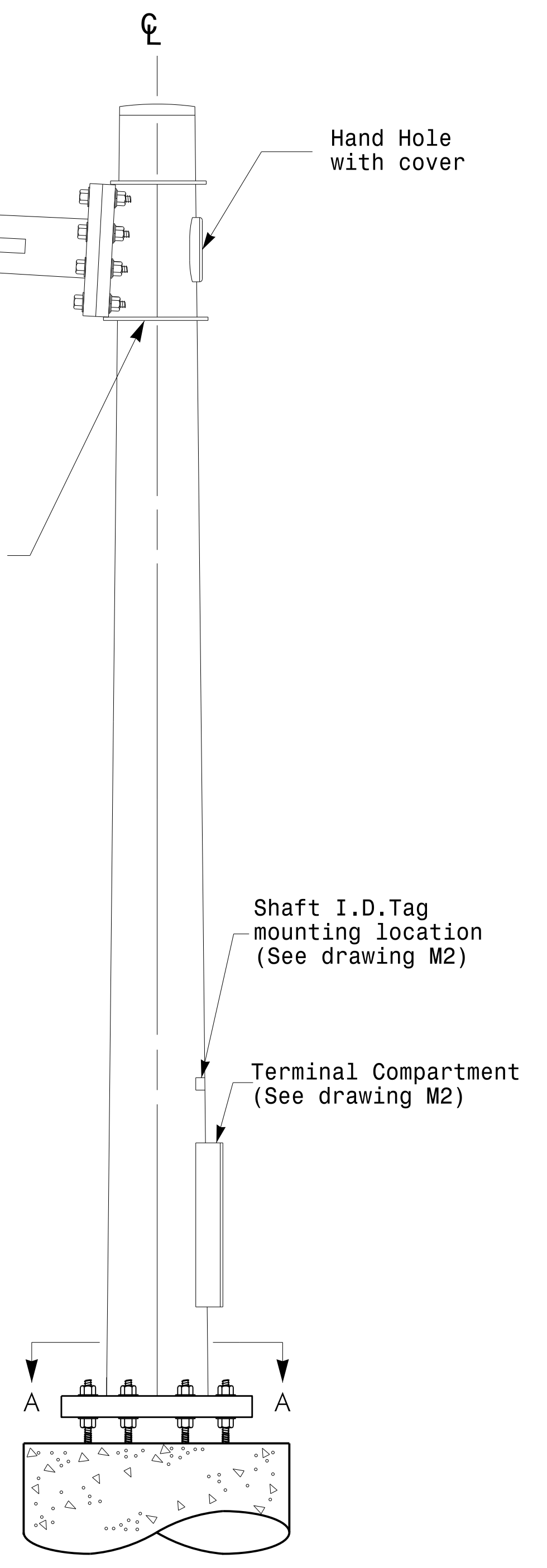
**Section B-B**  
 (Pole Attachment to Base Plate)  
**Full-Penetration Groove Weld Detail**



**Slip Fit Joint Detail for Mast Arm**



**Mast Arm Radial Orientation**



**Mast Arm Pole**

11-OCT-2017 08:33  
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 P121288

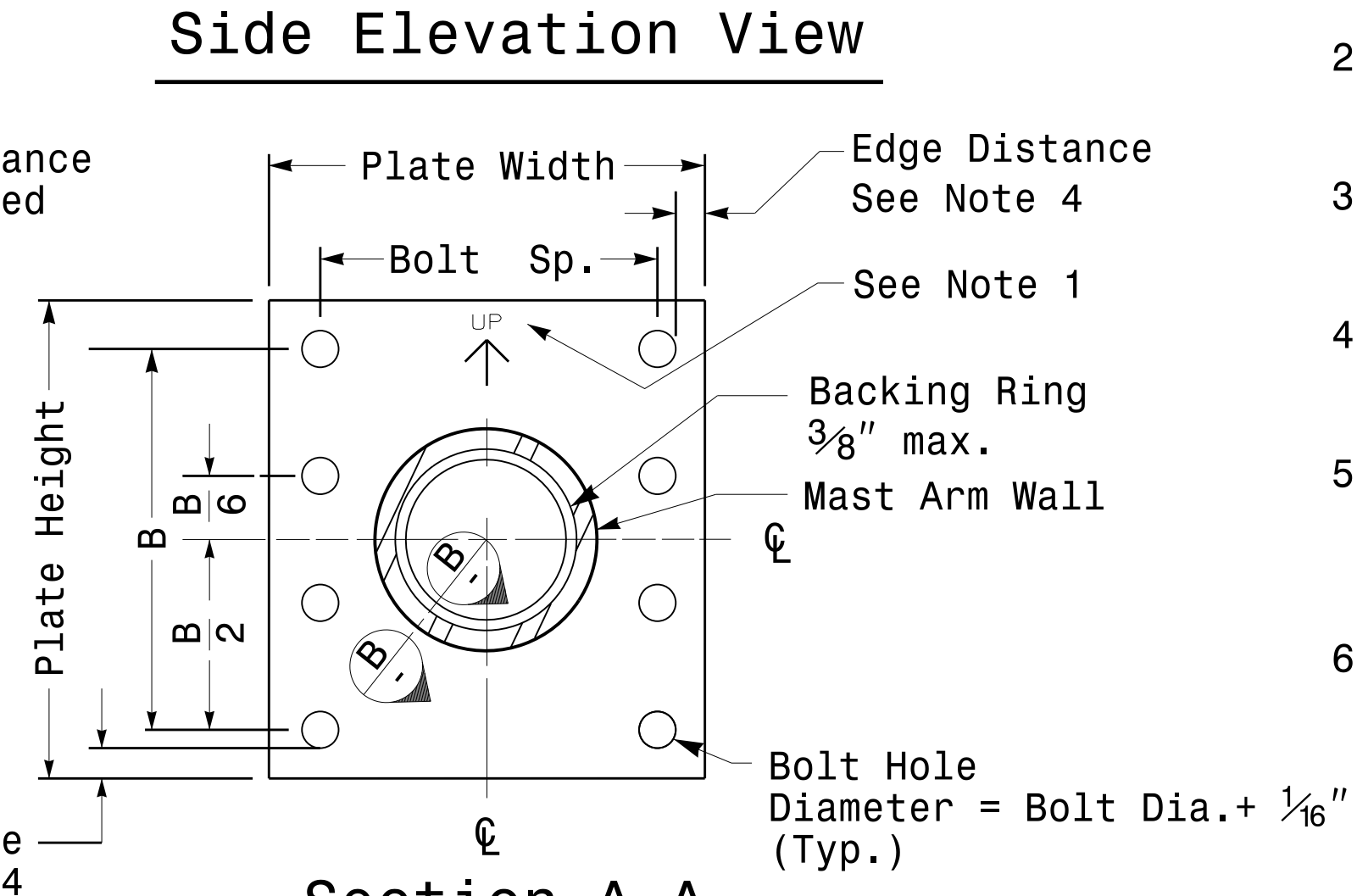
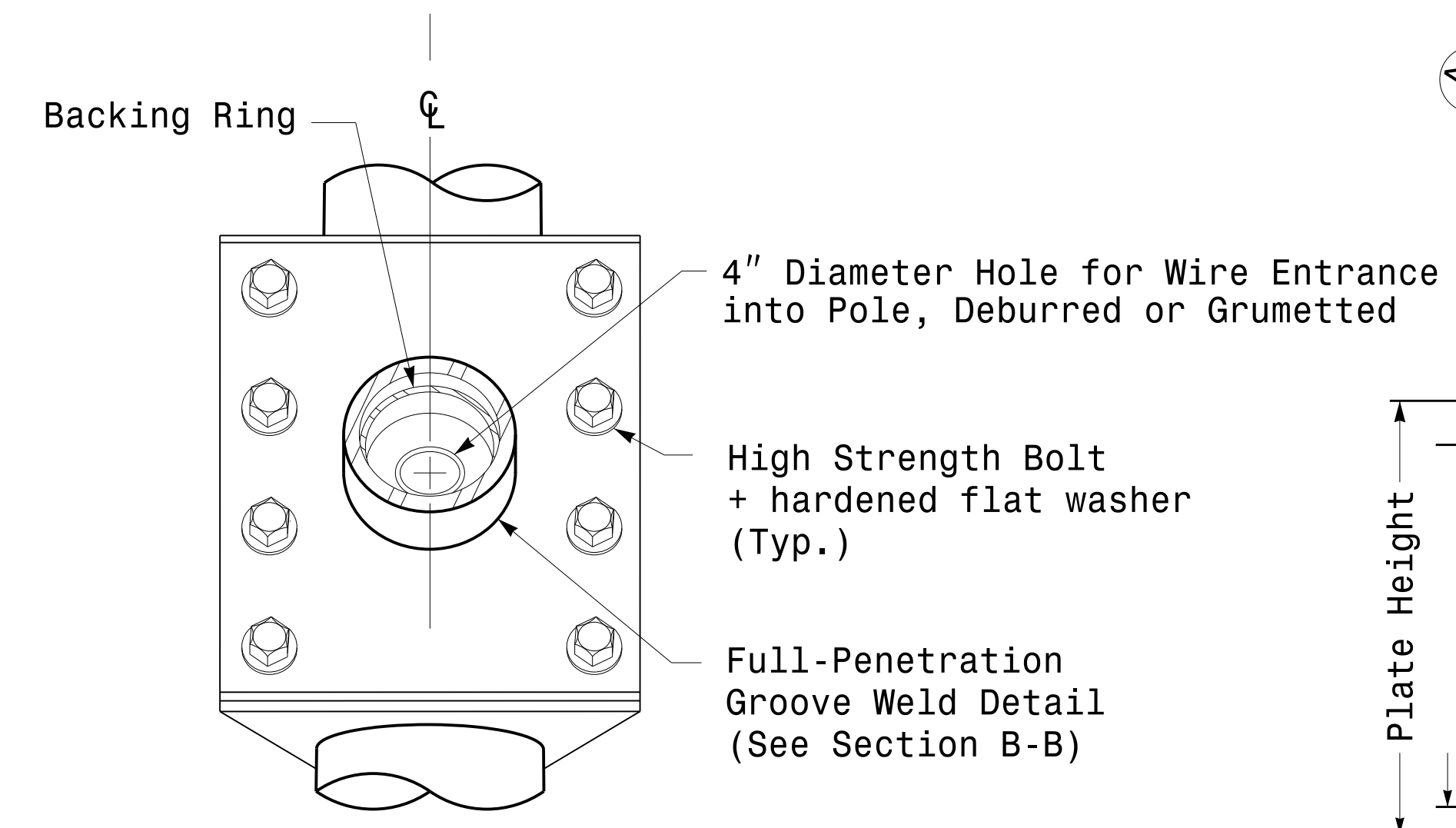
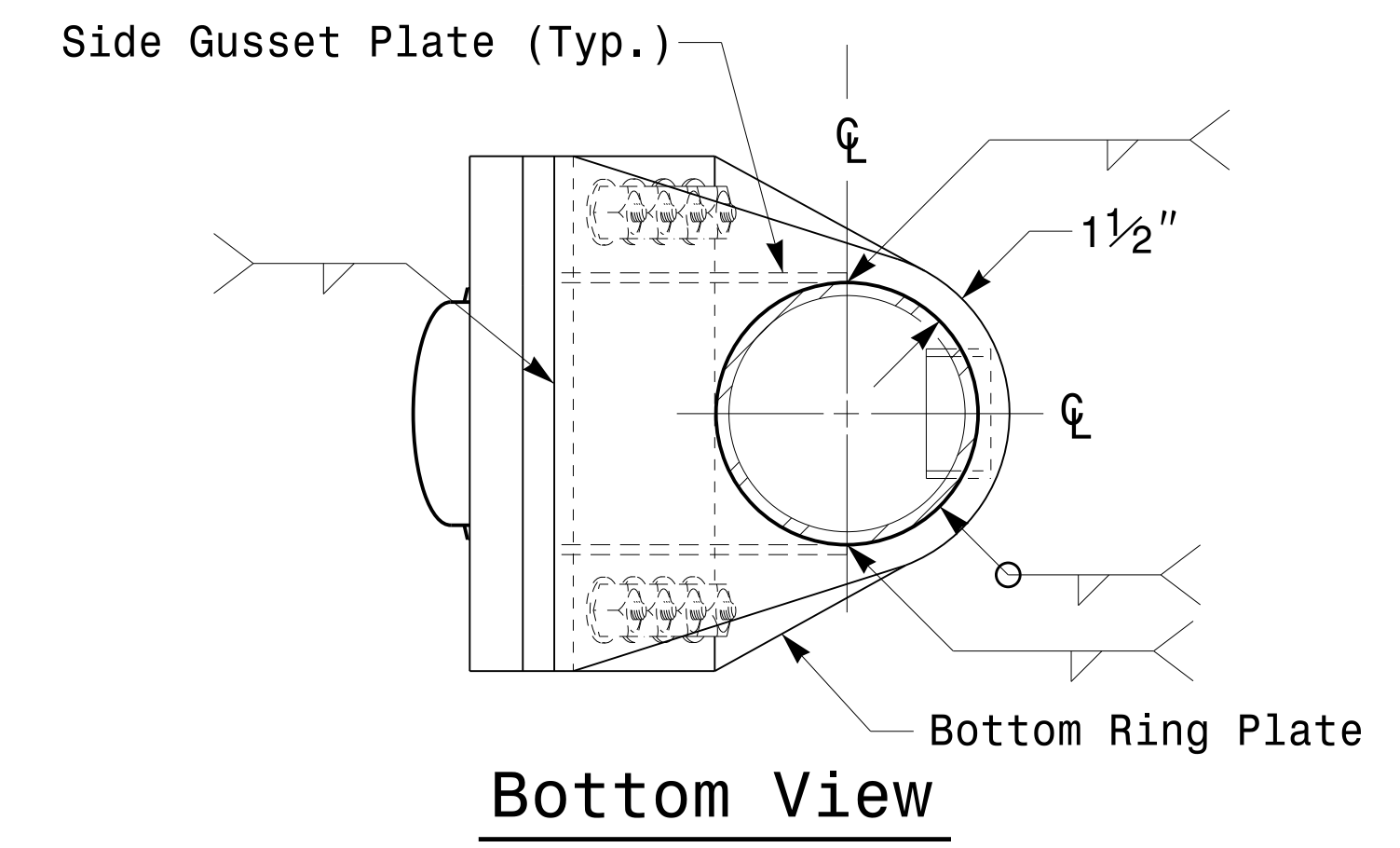
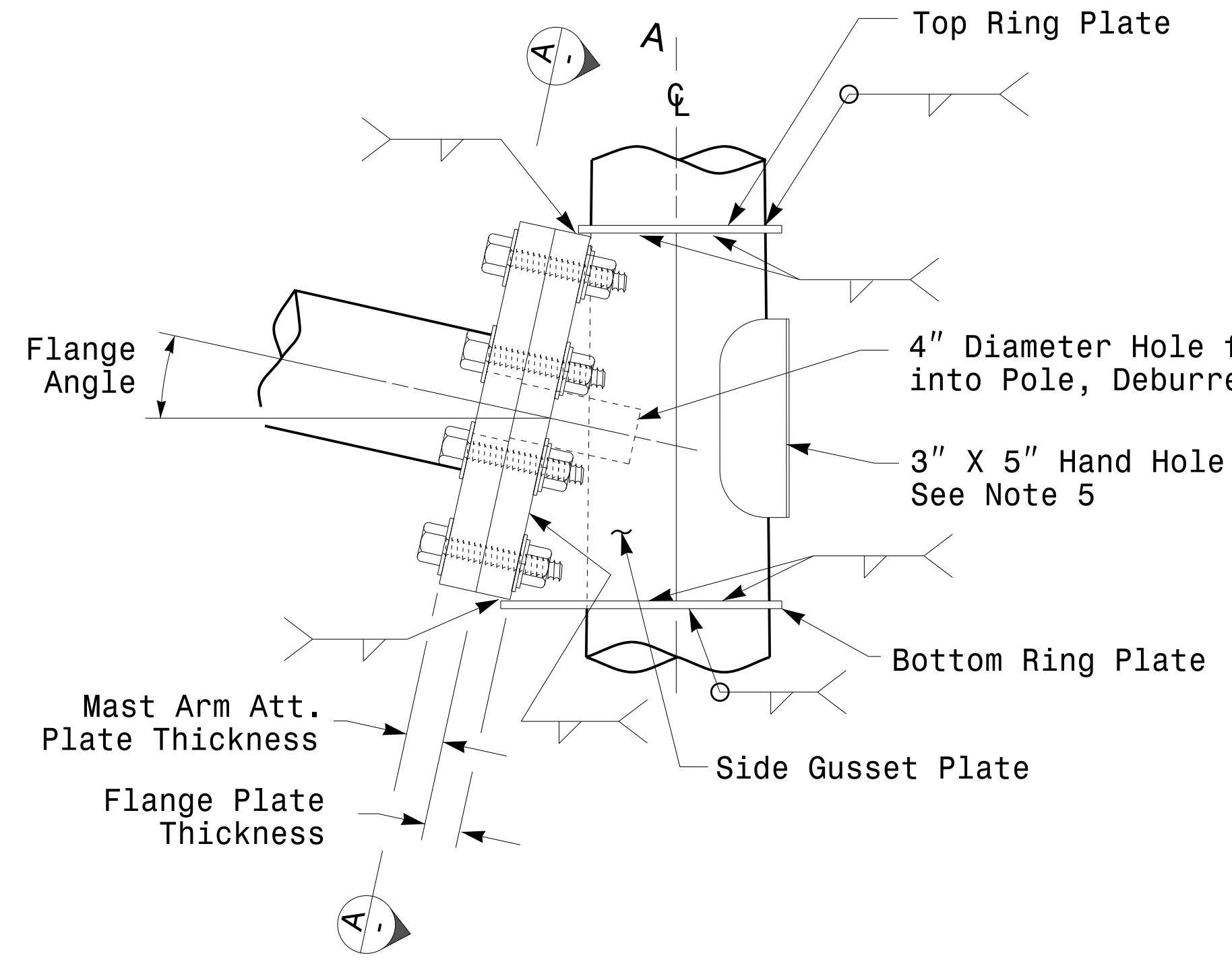
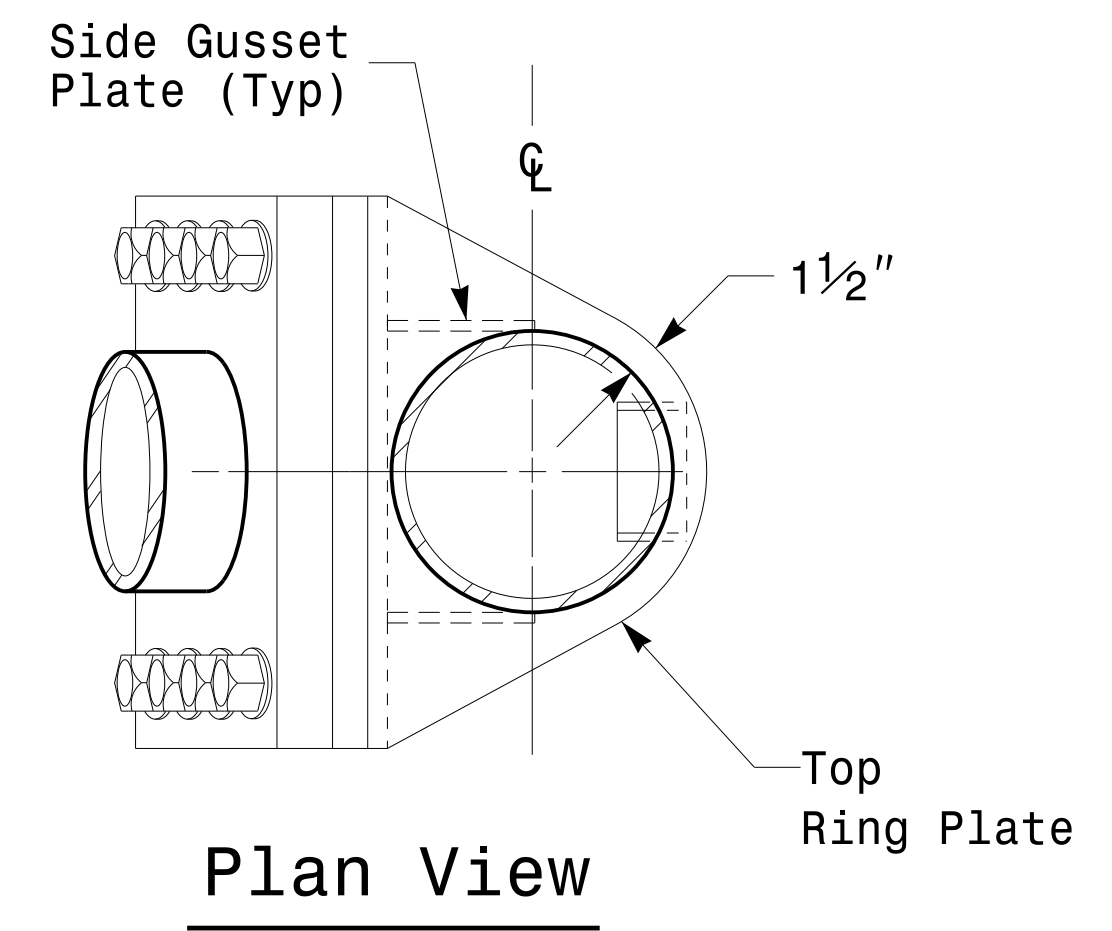
**Fabrication Details - Mast Arm Poles**

Prepared in the Offices of:  750 N. Greenfield Pkwy, Garner, NC 27529	<b>Typical Fabrication Details For Mast Arm Poles</b>		SEAL  D. C. SARKAR
	PLAN DATE: OCTOBER 2017 PREPARED BY: N. BITTING	DESIGNED BY: K.C. DURIGON REVIEWED BY: D.C. SARKAR	
SCALE: 0 NA NONE	DocuSigned by:  DINESH C. SARKAR		10/11/2017 DATE



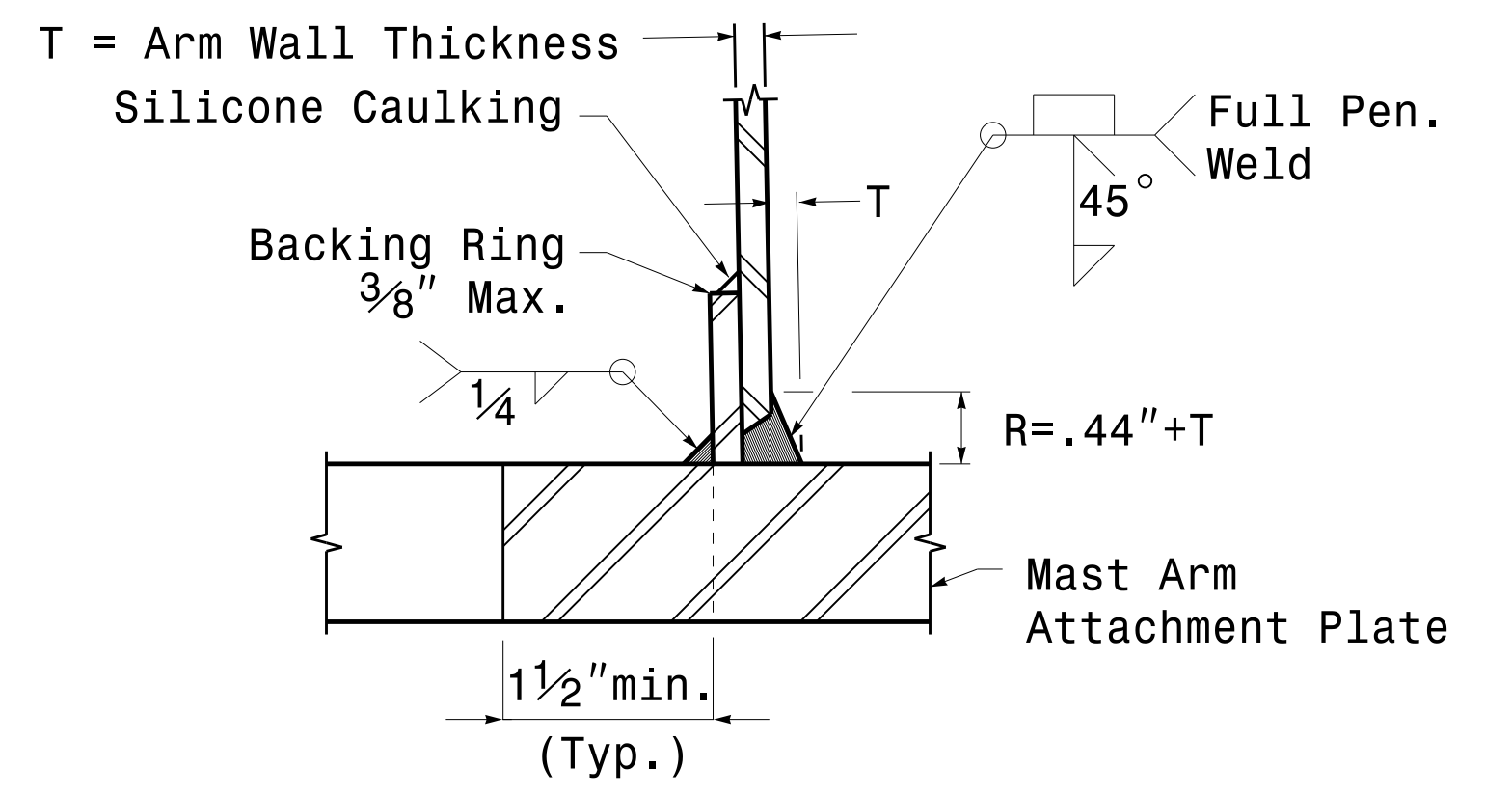
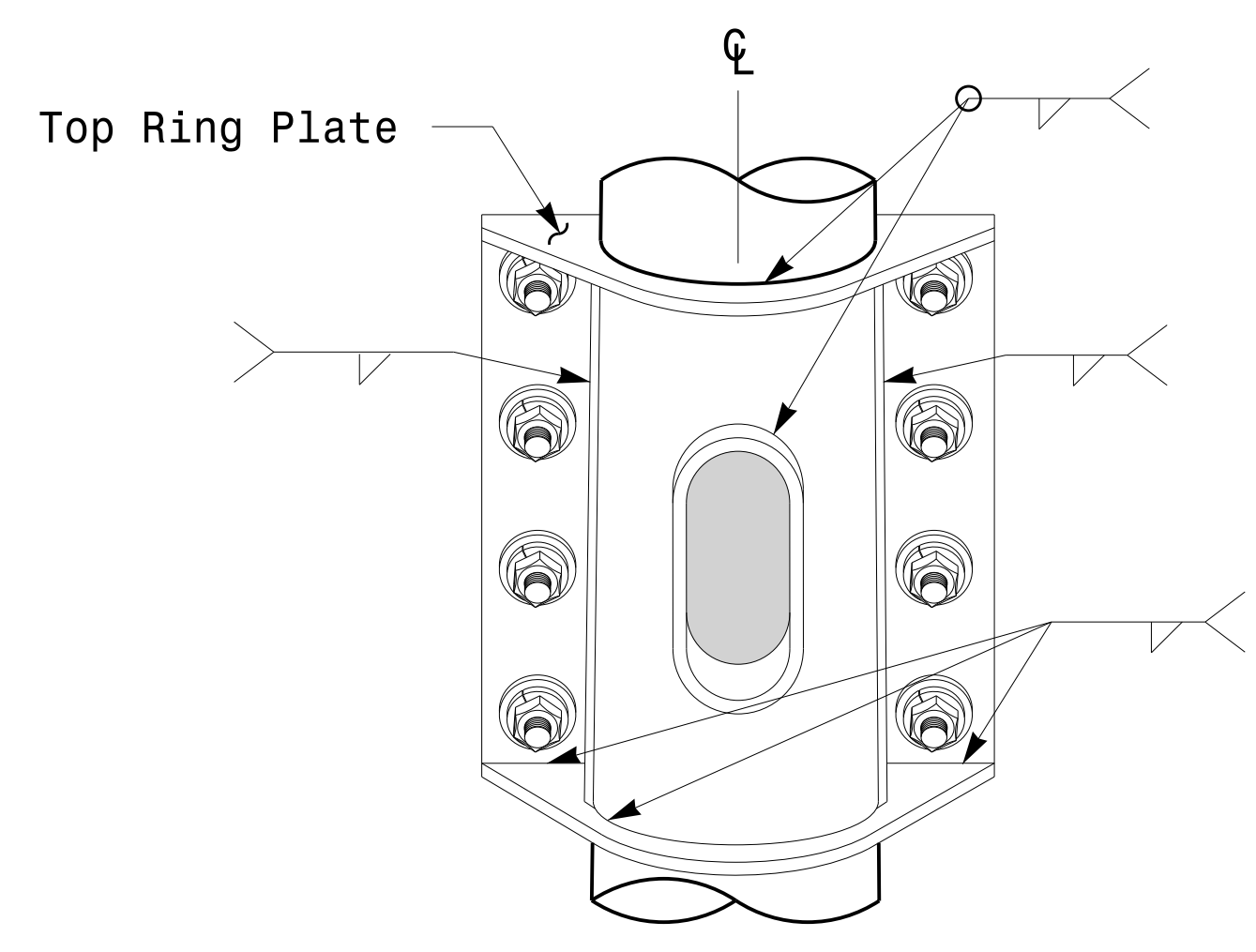
# Welded Ring Stiffened Mast Arm Connection

PROJECT ID. NO.	SHEET NO.
	Sig.M5



**Notes:**

1. Provide a permanent means of identification above the mast arm to indicate proper attachment orientation of the mast arm.
2. Designer will determine the size of all structural components, plates, fasteners, and welds shown unless they are already specified.
3. Fabricator is responsible for providing appropriate holes at drainage points to drain galvanizing materials.
4. For minimum edge distance follow AISC Table J3.4 and J3.5. For nominal bolt hole size use Table J3.3.
5. Provide upper handhole as necessary when shaft extensions are required for luminaire arms or camera. For poles without luminaires/camera, wiring can be done through the top of pole.
6. Allowable range of flange tilt angle will vary from 0° to as required.



Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

Typical Fabrication Details For Mast Arm Connection To Pole	
PLAN DATE: OCTOBER 2017	DESIGNED BY: C.F. ANDREWS
PREPARED BY: N. BITTING	REVIEWED BY: D.C. SARKAR
REVISIONS	INIT. DATE

SEAL

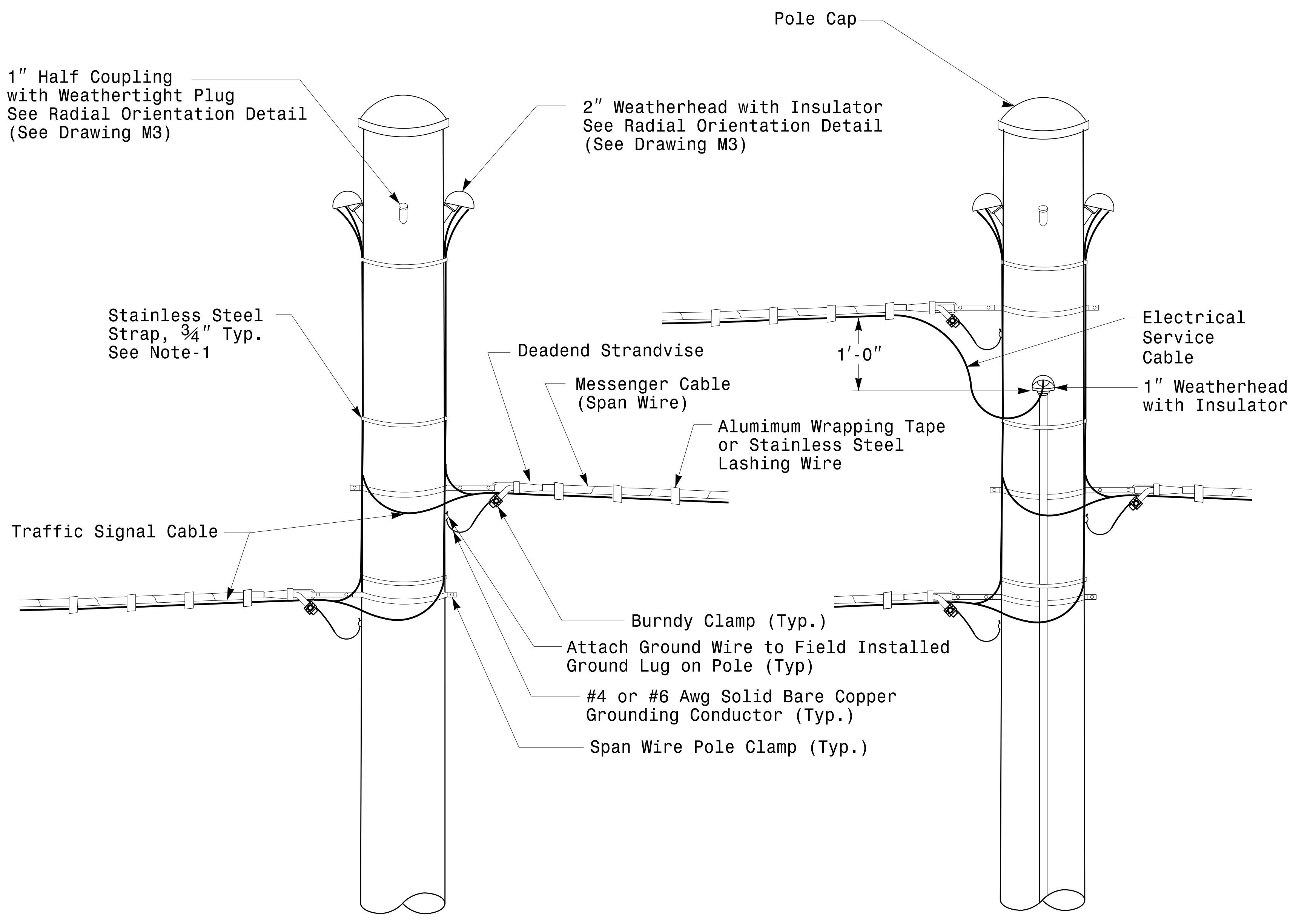
Discussed by: D.C. SARKAR

10/11/2017

DATE

Fabrication Details - Mast Arm Connection

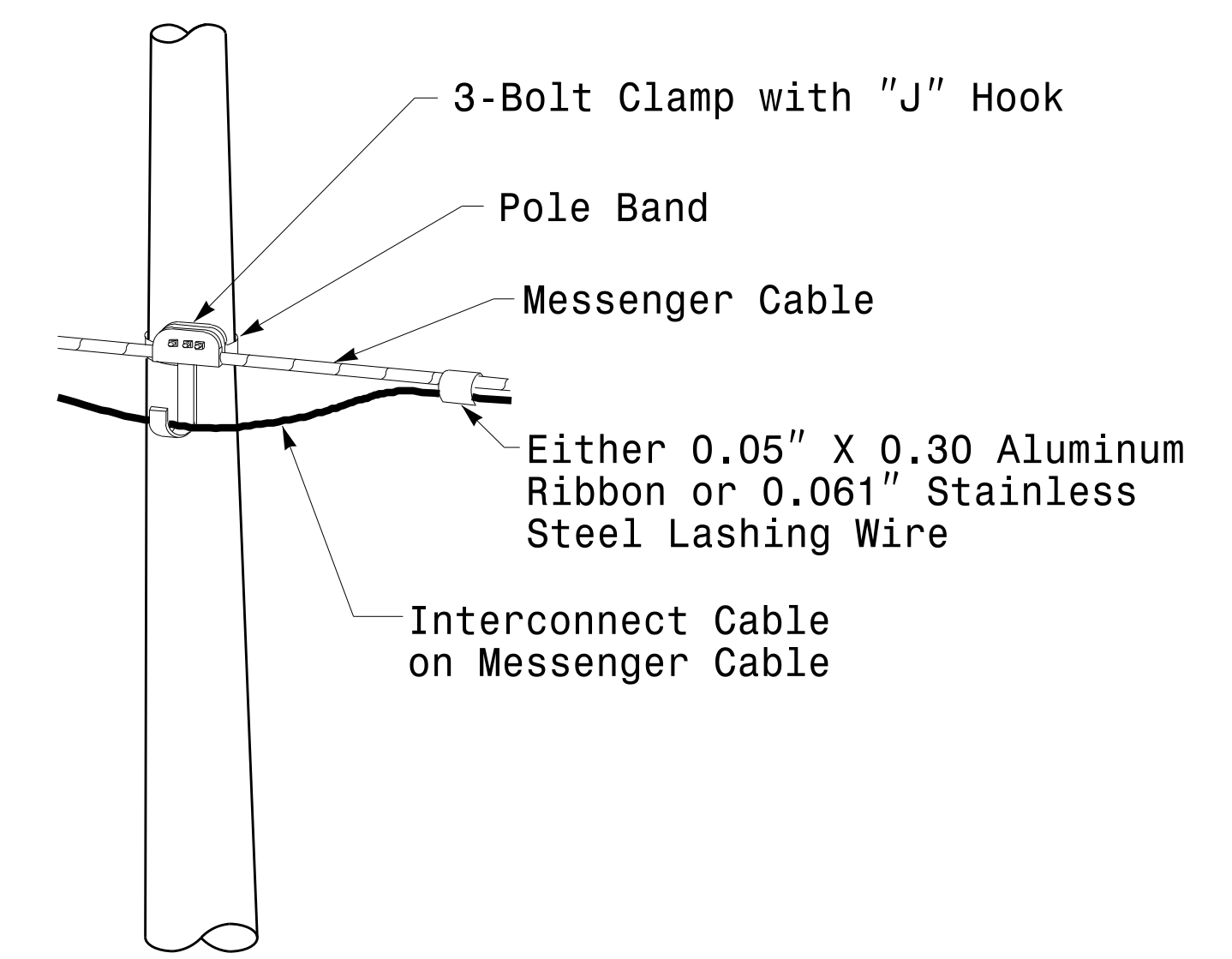
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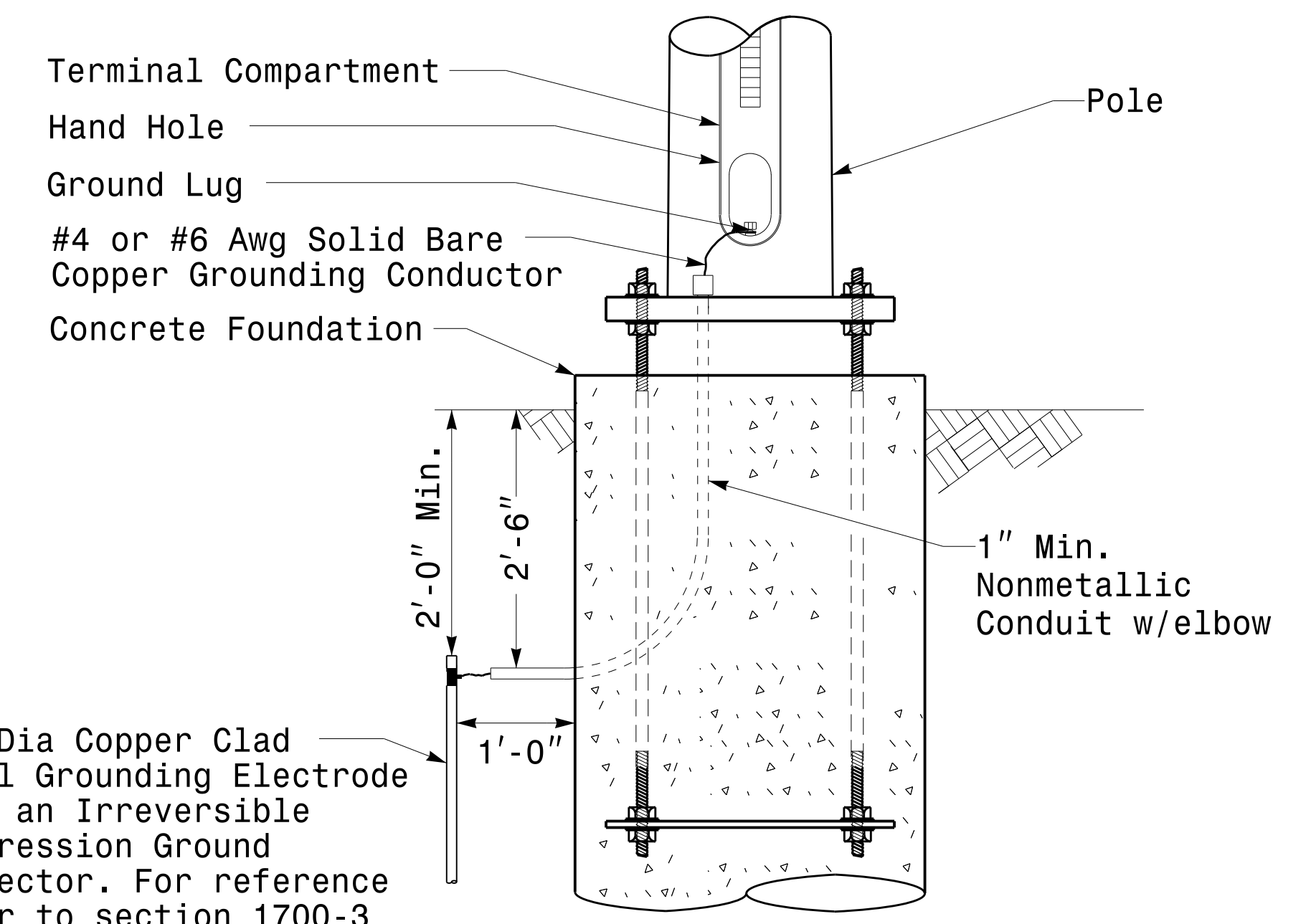
**Strain Pole Attachments**

**NOTE:**

1. Strap all signal cables to the side of the pole with 3/4" stainless steel straps when the distance between the spanwire attachment clamp and the weatherheads exceeds 3'-0".
2. Provide minimum two spanwire pole clamps per pole.
3. It is prohibited to attach two span wires at one pole clamp.
4. For general requirements refer to NCDOT Standard Specifications for Roadway and Structures, January 2018.



**Attachment of Cable to Intermediate Metal Pole**



5/8" Dia Copper Clad Steel Grounding Electrode with an Irreversible Compression Ground Connector. For reference refer to section 1700-3 K and L for electrical grounding and bonding requirements, See Note 4.

**Metal Pole Grounding Detail For Strain Pole and Mast Arm**

Prepared in the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

SCALE: 0 NA NONE

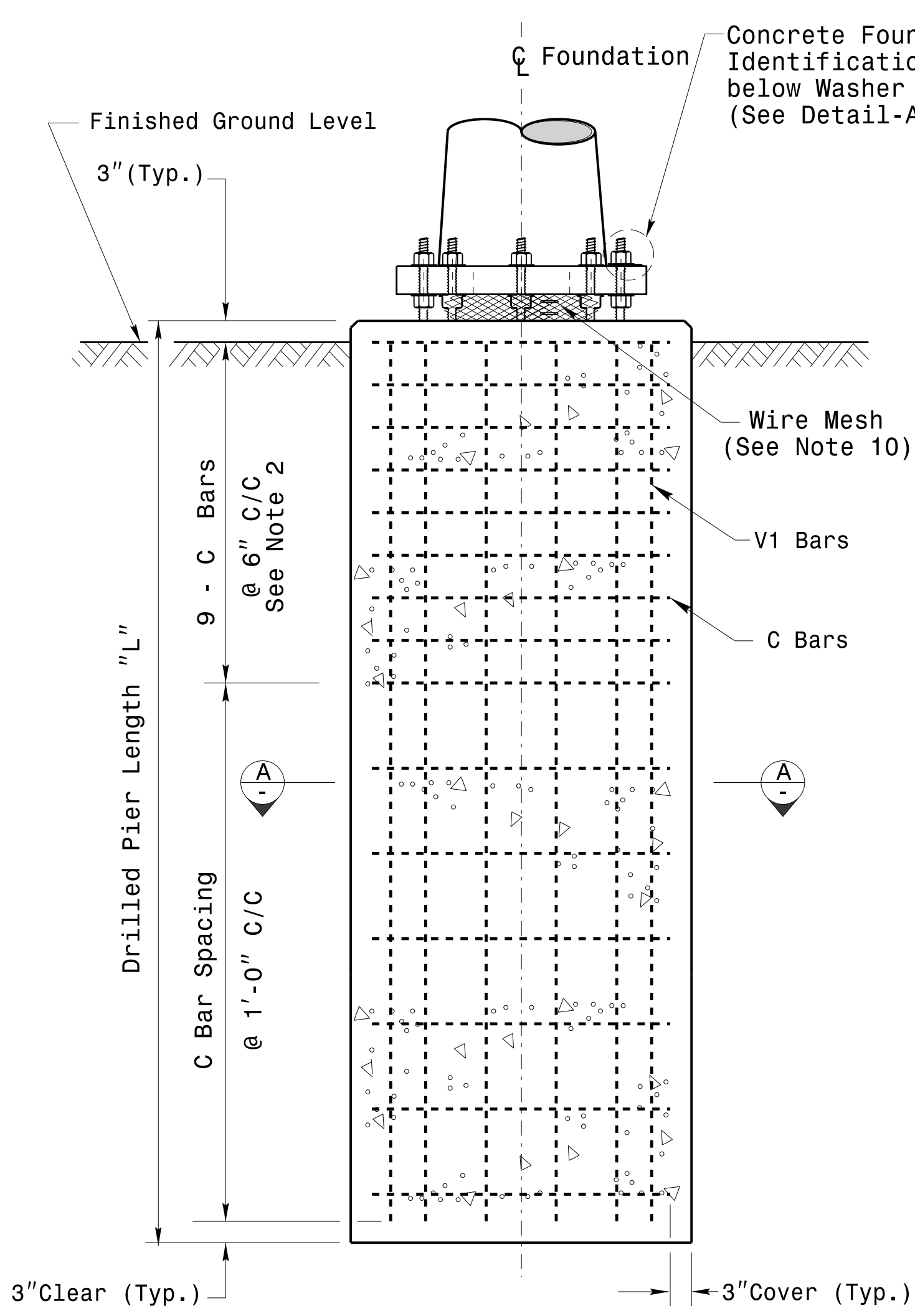
Typical Fabrication Details For Strain Pole Attachments			
PLAN DATE: OCTOBER 2017	DESIGNED BY: C.F. ANDREWS		
PREPARED BY: N. BITTING	REVIEWED BY: D.C. SARKAR		
REVISIONS	INIT.	DATE	

SEAL

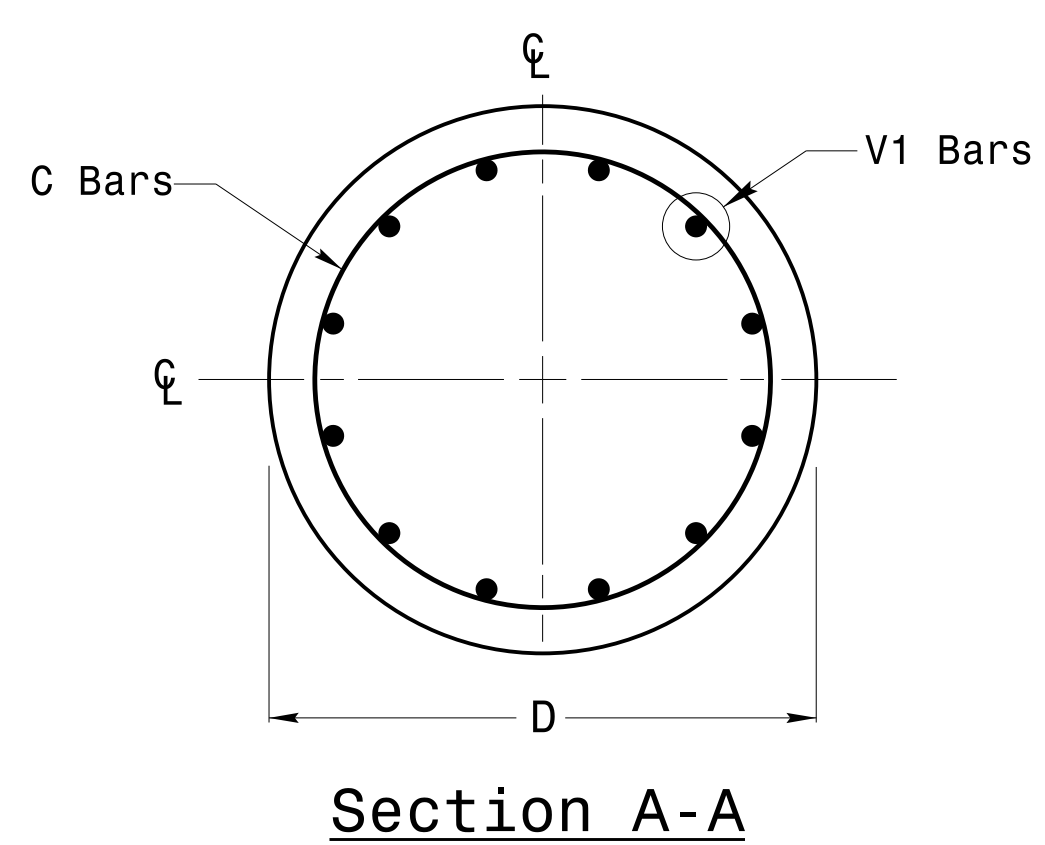
DocuSigned by: D. C. Sarkar  
DATE: 10/11/2017

11-OCT-2017 08:36 136504115 Strain Pole Attachments Design Section Eastern Region\mkt\_sheets\2016\2014\_Sig\_M6\_Std\_Fabrication\_Details-Strain\_Poles.dgn

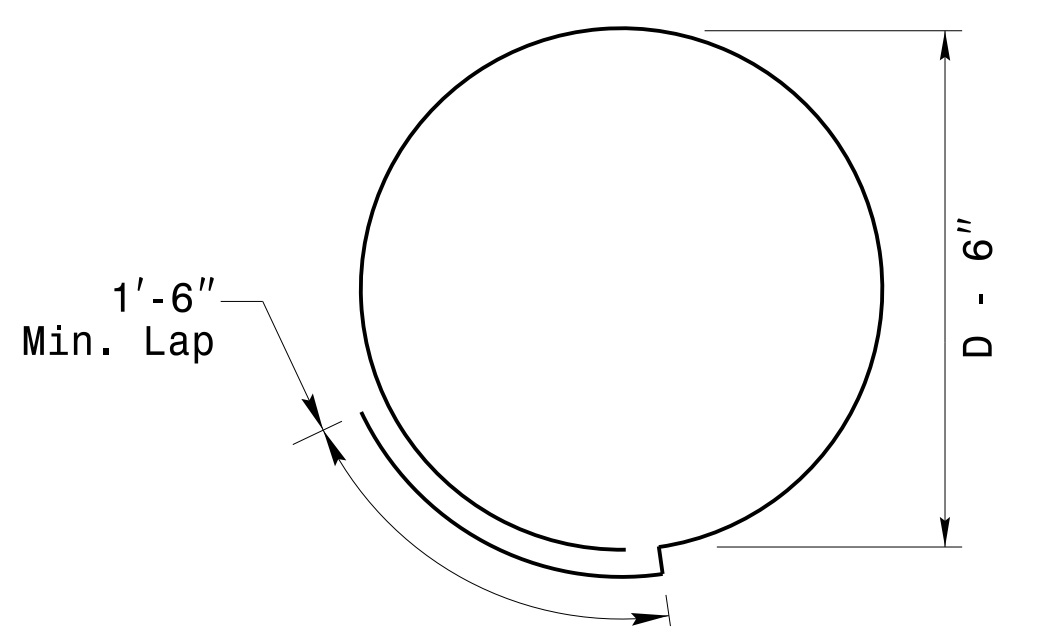




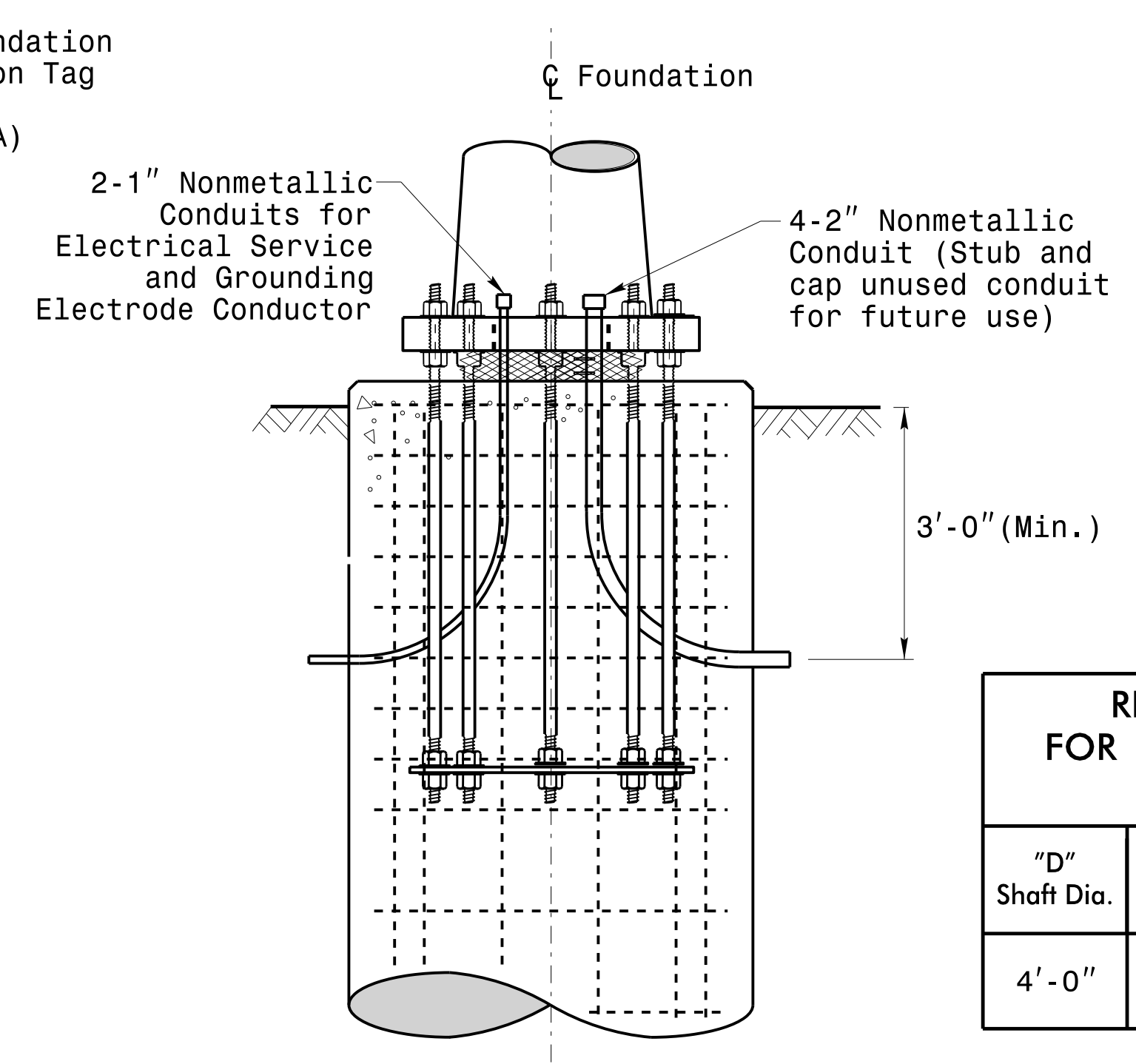
**Concrete Shaft Elevation**



**Section A-A**



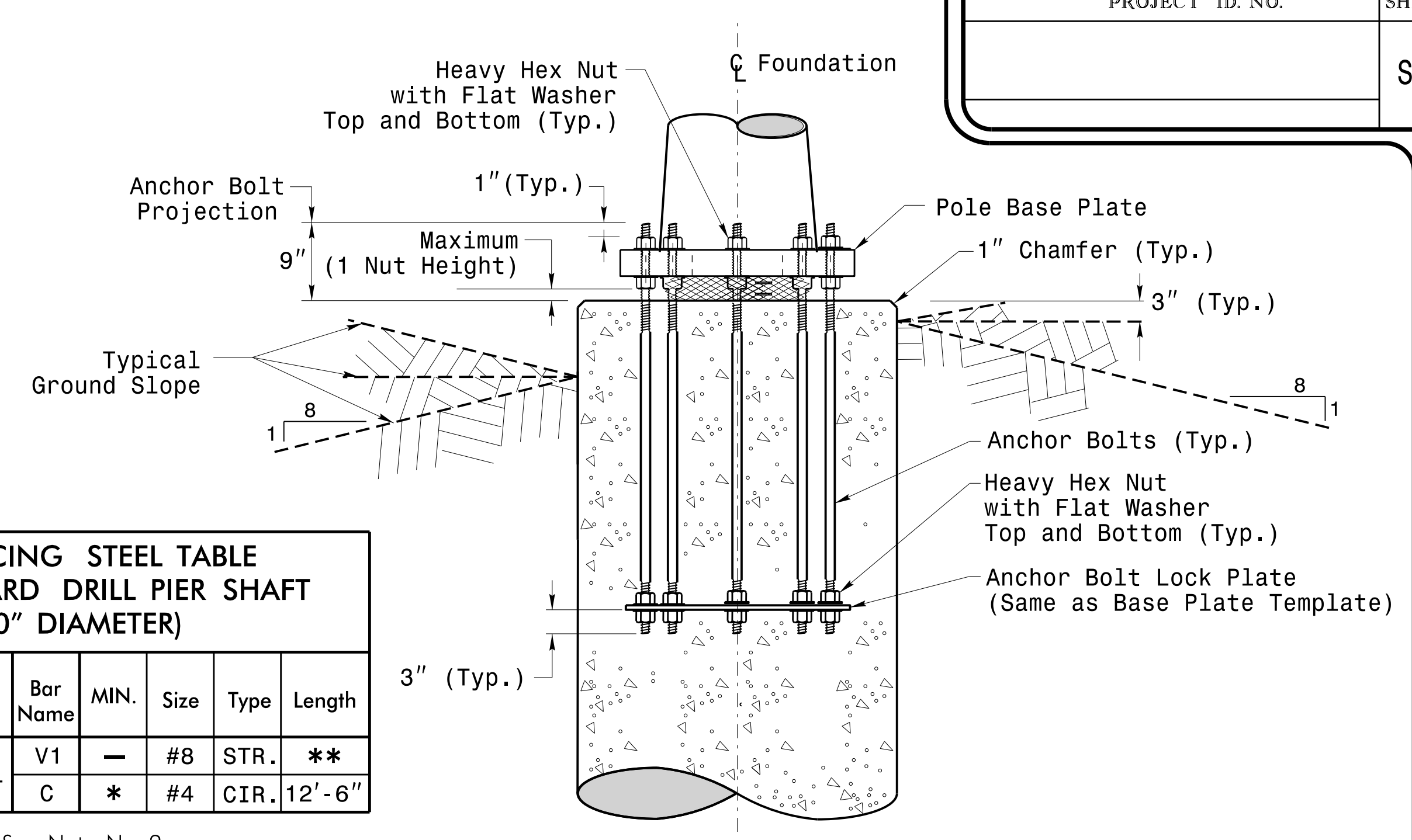
**Typical "C" Bar Detail**



**Typical Foundation Conduit Details**

"D" Shaft Dia.	Conc. Volume (cu. yds.)	Bar Name	MIN. Size	Type	Length
4'-0"	.465 x L	V1	#8	STR.	**
		C	#4	CIR.	12'-6"

\* See Note No. 2  
 \*\* See Note No. 3

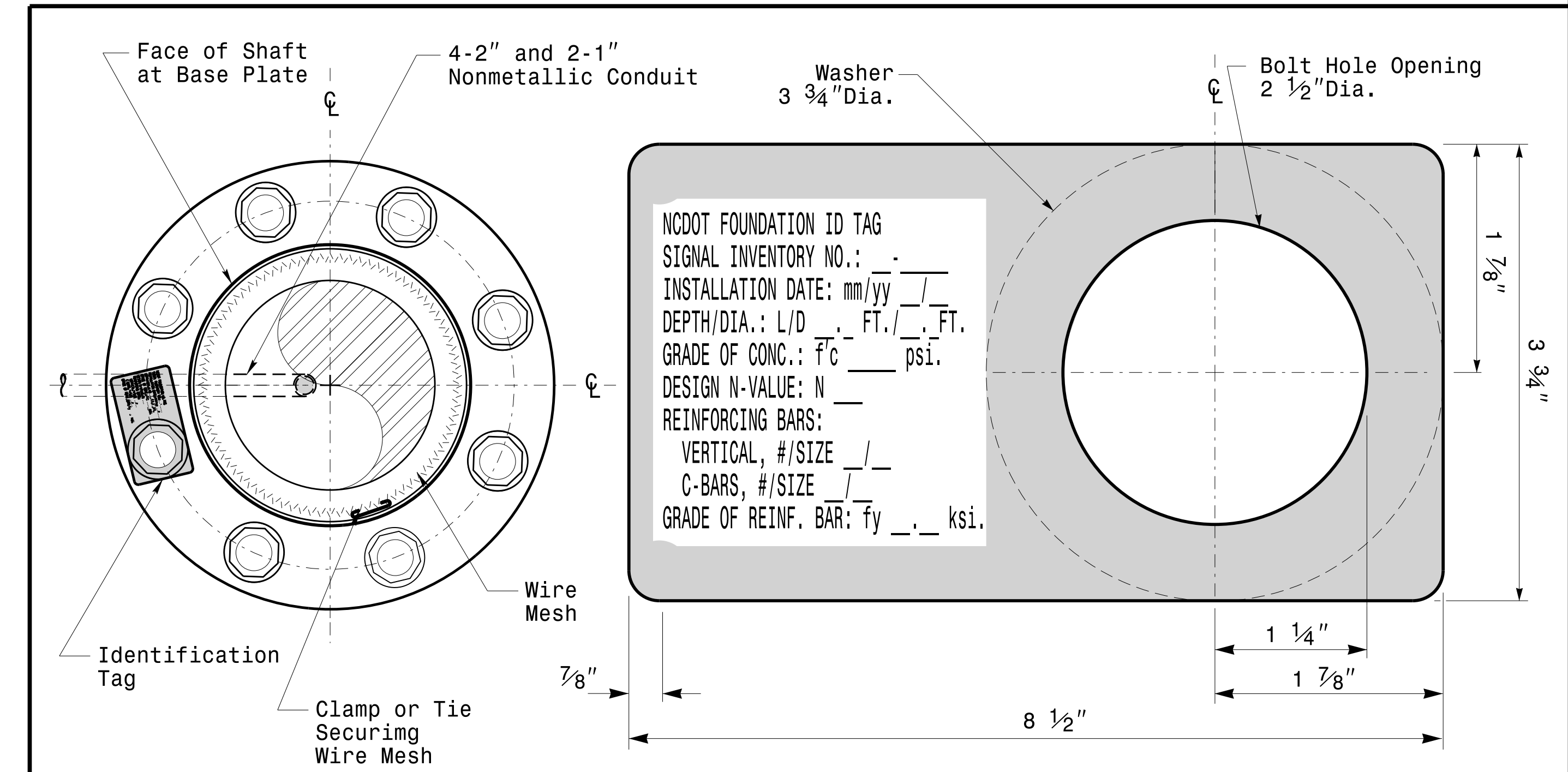


**Typical Foundation Anchor Bolt Details**

(Reinforcing Cage Not Shown for Clarity)

**General Notes:**

1. If actual subsurface conditions differ significantly from boring data contact the Engineer before excavating or placing concrete.
2. Circular tie reinforcing rings may be vertically adjusted by +/-3" at a depth between 2'-0" and 3'-0" to facilitate the installation of electrical conduit entering in the cage.
3. For standard foundations, see sheet Sig. M8 for details. Vertical reinforcing bars (V1) may be horizontally adjusted by +/-3" to facilitate the installation of electrical conduit entering into the cage.
4. Provide 2" to 5" foundation projection above ground level depending on the ground slope.
5. Unless otherwise shown, foundation designs are based on non-sloping level ground surfaces with slope ratios of 8:1 (H:V) or flatter. If actual ground line slopes are steeper contact the Engineer before excavating or placing concrete.
6. Construct foundations in accordance with NCDOT Standard Provisions SP09 R005- Foundations and Anchor Rod Assemblies for Metal Poles. All applicable 2018 NCDOT Standard Specifications are referenced in this provision. Refer to the NCDOT Resources/Specifications page located on the Connect NCDOT website.  
<https://connect.ncdot.gov/resources/Specifications and Special Provisions.aspx>
7. Use air entrained AA concrete mix with a compression strength of f'c=4500 psi.(min.) after 28 days.
8. Use ASTM A615 grade 60 deformed bars for all reinforcing steel. Maintain at least 3" cover on all reinforcement.
9. Locate the Identification Tag on the top of the base plate, directly above the conduit's entry point.
10. Provide two layers of galvanized welded 23 gauge (0.25) 6" wide 4 mesh wire around pipes under the base plate and secure it with ties if necessary.
11. Preferred location for the I.D. Tag is as shown in Detail-A; directly above the conduit entering the foundation.



**Concrete Foundation Identification Tag Details**

**Detail-A**

D = Diameter  
 L = Length/Depth  
 mm = Month  
 yy = Year

<p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>Construction Details For Foundations</p>		
	<p>PLAN DATE: OCTOBER 2018</p> <p>DESIGNED BY: C.B. COGDILL</p> <p>PREPARED BY: N. BITTING</p> <p>REVIEWED BY: D.C. SARKAR</p>	<p>REV. NO.</p> <p>COMMENTS</p> <p>INIT.</p> <p>DATE</p>	

**Construction Details - Foundations**

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 PLOT



# SOIL CONDITION

PROJECT ID. NO.	SHEET NO.
	Sig.M8

		STANDARD STRAIN POLES					STANDARD FOUNDATIONS 48" Diameter Drilled Pier Length (L) - Feet							Reinforcement				
Case No.	Pole Height (Ft.)	Base Plate BC (In.)	Reactions at the Pole Base			Clay				Sand			Longitudinal		Stirrups			
			Axial (kip)	Shear (kip)	Moment (ft-kip)	Medium N-Value 4-8	Stiff N-Value 9-15	Very Stiff N-Value 16-30	Hard N-Value >30	Loose N-Value 4-10	Medium N-Value 11-30	Dense N-Value >30	Bar Size (#)	Quantity (ea.)	Bar Size (#)	Spacing (in.)		
WIND ZONE 1	LIGHT	S26L3	26	25	2	11	270	19	13	10	8	17	14.5	12.5	8	12	4	12
		S30L3	30	25	2	11	300	19.5	13.5	10	8	17.5	15	13	8	14	4	12
		S35L3	35	25	3	11	320	20	13.5	10.5	8	17.5	15	13	8	14	4	12
	HEAVY	S30H3	30	29	3	16	450	24.5	16	12	9	21	17.5	15	8	16	4	6
		S35H3	35	29	4	16	515	26	17	12.5	9.5	22	18.5	16	8	16	4	6
WIND ZONE 2	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6
WIND ZONE 3	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6
WIND ZONE 4	LIGHT	S26L1	26	22	2	8	190	16	11.5	8.5	8	15	12.5	11	8	12	4	12
		S30L1	30	22	2	8	205	16.5	11.5	9	8	15	13	11.5	8	12	4	12
		S35L1	35	22	3	8	230	17	12	9	8	15.5	13.5	11.5	8	12	4	12
	HEAVY	S30H1	30	25	3	12	320	20.5	13.5	10.5	8	18	15	13.5	8	16	4	6
		S35H1	35	25	4	12	350	21	14	10.5	8.5	18.5	15.5	13.5	8	16	4	6
WIND ZONE 5	LIGHT	S26L2	26	23	2	10	245	18	12.5	9.5	8	16.5	14	12	8	12	4	12
		S30L2	30	23	2	10	270	18.5	12.5	10	8	16.5	14	12.5	8	12	4	12
		S35L2	35	23	3	10	300	19.5	13	10	8	17	14.5	13	8	12	4	12
	HEAVY	S30H2	30	29	3	15	415	23	15.5	11.5	9	20	17	14.5	8	16	4	6
		S35H2	35	29	4	15	475	25	16.5	12	9.5	21	17.5	15.5	8	16	4	6

### General Notes:

1. Values shown in the "Reactions at the Pole Base" column represent the minimum acceptable capacity allowed for design using a design CSR of 1.00.
2. Use chairs and spacers to maintain proper clearance.
3. For foundation, always use air-entrain concrete mix.

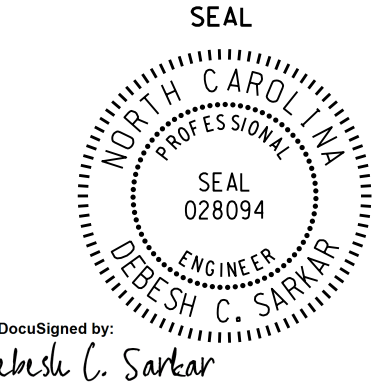
### Foundation Selection:

1. Perform a standard penetration test at each proposed foundation site to determine "N" value.
2. Select the appropriate wind zone from M 1 drawing.
3. Select the soil type (Clay or Sand) that best describes the soil characteristics.
4. Get the appropriate standard pole case number from the plans or from the Engineer.
5. Select the appropriate column under "Standard Foundations" based on soil type and "N" value. Select the appropriate row based on the pole load case.
6. The foundation depth is the value shown in the "Standard Foundations" category where the column and the row intersect.
7. Use Construction Procedures and Design Methods prescribed by FHWA-NHI-10-016 for Reference Drilled Shafts.

48" Dia. Foundations Concrete Volume (cubic yards) = (0.465) x Drilled Pier Length

Standard Strain Pole Foundation-All Soil Condition

11-007-2017-08-10 S:\112450415\Sig.M8\Sig.M8 Std. Strain Pole Found.-Saturated Soil Cond.H11on.dgn



**Standard Strain Pole Foundation for All Soil Conditions**

PLAN DATE: OCTOBER 2017    DESIGNED BY: C. B. COGDILL  
 PREPARED BY: N. BITTING    REVIEWED BY: D. C. SARKAR

10/11/2017  
DATE

REVISIONS

NO.	DATE	DESCRIPTION
1	7/12/2015	Changed "Foundation Depth" to "Drilled Pier Length" in Conc. Egn.

SCALE: 0 NA NONE