

7/19/2017 4:46:43 PM \\vbn\gdn\proj\raleigh\3862103 NCDOT U-5312 Wilkes Co\NCDOT\Traffic\Signals\Design\Plans\UO U-5312.sig - Tish.dgn

**CONTRACT:**

**TIP PROJECT: U-5312**

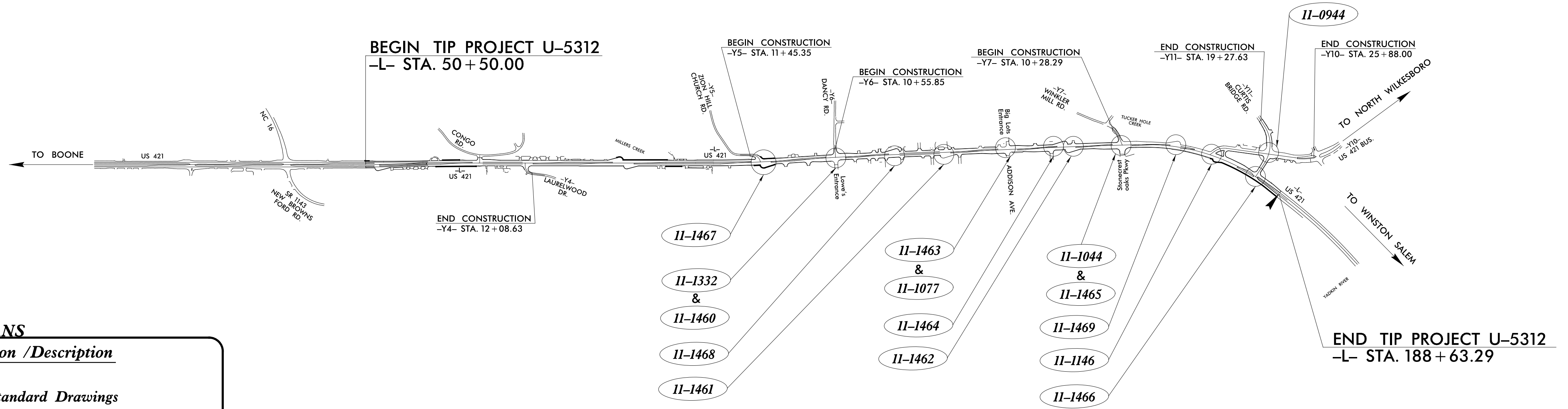
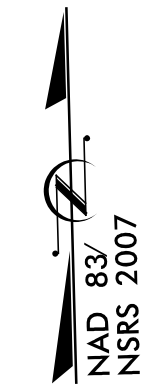
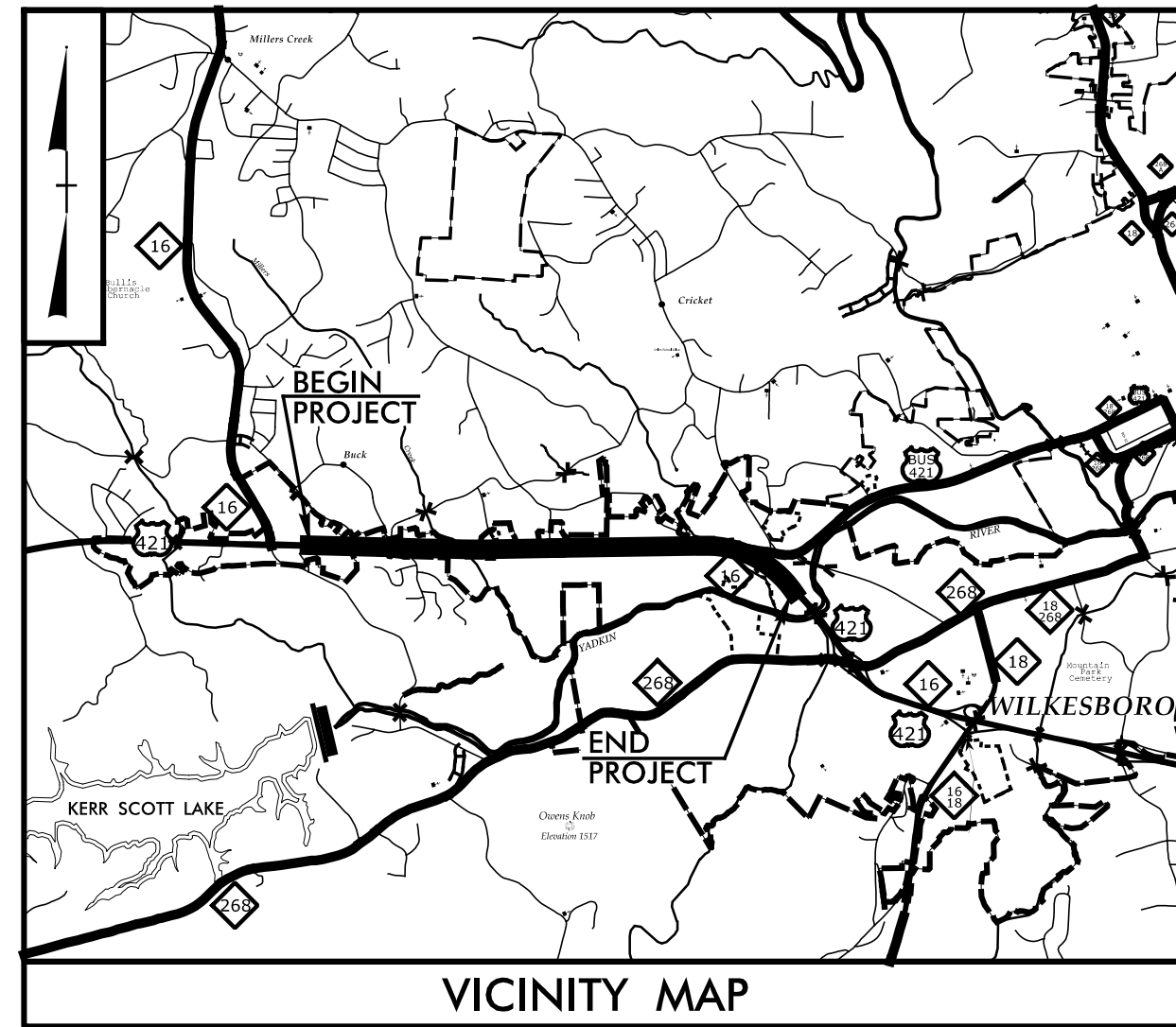
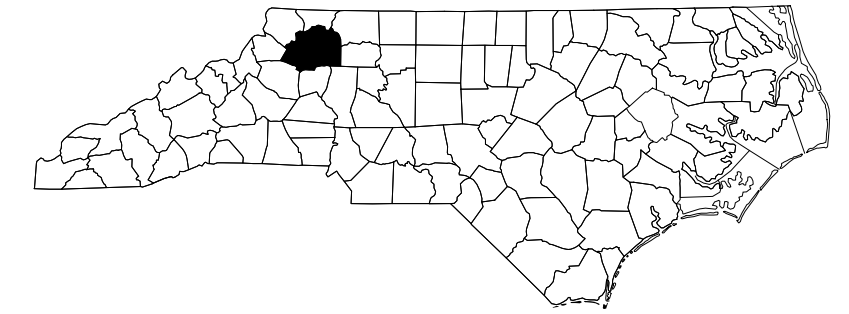
STATE OF NORTH CAROLINA  
DIVISION OF HIGHWAYS

**WILKES COUNTY**

LOCATION: US 421 FROM EAST OF NC 16 TO US 421 BUSINESS  
IN WILKESBORO

TYPE OF WORK: TRAFFIC SIGNALS AND TRAFFIC SIGNAL COMMUNICATIONS

Project No.	Sheet No.
U-5312	Sig. 1.0



**INDEX OF PLANS**

Sheet #	Sig. Inv. No.	Location /Description
Sig. 1.0		Title Sheet
Sig. 1.1-1.2		Revised Standard Drawings
Sig. 2.0-2.5	11-1471	US 421 - NC 16 at Dancy Road West U-Turn
Sig. 3.0-3.13	11-1332 & 11-1460	US 421 - NC 16 at Dancy Road/Lowes Entrance
Sig. 4.0-4.12	11-1468	US 421 - NC 16 at Dancy Road East U-Turn
Sig. 5.0-5.5	11-1461	US 421 - NC 16 at Addison Avenue West U-Turn
Sig. 6.0-6.14	11-1077 & 11-1463	US 421 - NC 16 at Addison Avenue/Big Lots Entrance
Sig. 7.0-7.7	11-1464	US 421 - NC 16 at Addison Avenue East U-Turn
Sig. 8.0-8.7	11-1462	US 421 - NC 16 at SR 1322 (Winkler Mill Road) West U-Turn
Sig. 9.0-9.19	11-1044 & 11-1465	US 421 - NC 16 at SR 1322 (Winkler Mill Road) East U-Turn
Sig. 10.0-10.3	11-1469	US 421 - NC 16 at Winkler Mill Road East U-Turn
Sig. 11.0-11.12	11-1146	US 421 - NC 16 at US 421 Business
Sig. 12.0-12.12	11-0944	US 421 Business at SR 1372 (Curtis Bridge Road)
Sig. 13.0-13.3	11-1466	US 421 at SR 1372 (Curtis Bridge Road)
Sig. M1-M8		Standard Metal Pole Details
SCP. 1-15		Signal Communications Plans

**LEGEND**

## - #### SIGNAL INVENTORY NUMBER

**TRANSPORTATION SYSTEMS MANAGEMENT AND OPERATIONS UNIT**

Contacts:

- R. Nicholas Zinser, PE - Western Region Signals Engineer
- Keith M. Mims, PE - Signal Equipment Design Engineer
- Gregory A. Green - Signal Communications Project Engineer
- Heidi T. Berggren, EI - Signal Communications Project Design Engineer

Prepared for the North Carolina Department of Transportation  
In the Office of:



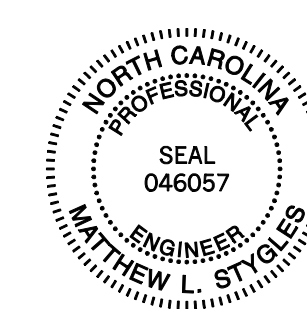
VHB Engineering NC, P.C. (C-3705)  
940 Main Campus Drive, Suite 500  
Raleigh, NC 27606  
919.829.0328

Refer to Roadway Standard Drawings NCDOT" dated January 2018 and Standard Specifications for Roads and Structures" dated January 2018.

**Jimmy Goodnight, PE**  
PROJECT ENGINEER

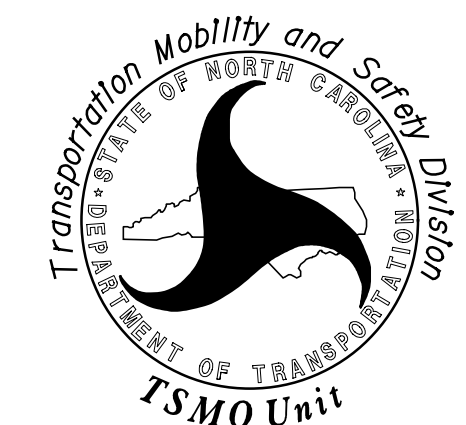
**Srilatha R. Chiluka, PE**  
**Jianxin (Justine) Ma, PE**  
**Matthew L. Stygles, PE**  
PROJECT DESIGN ENGINEER

**SEAL**



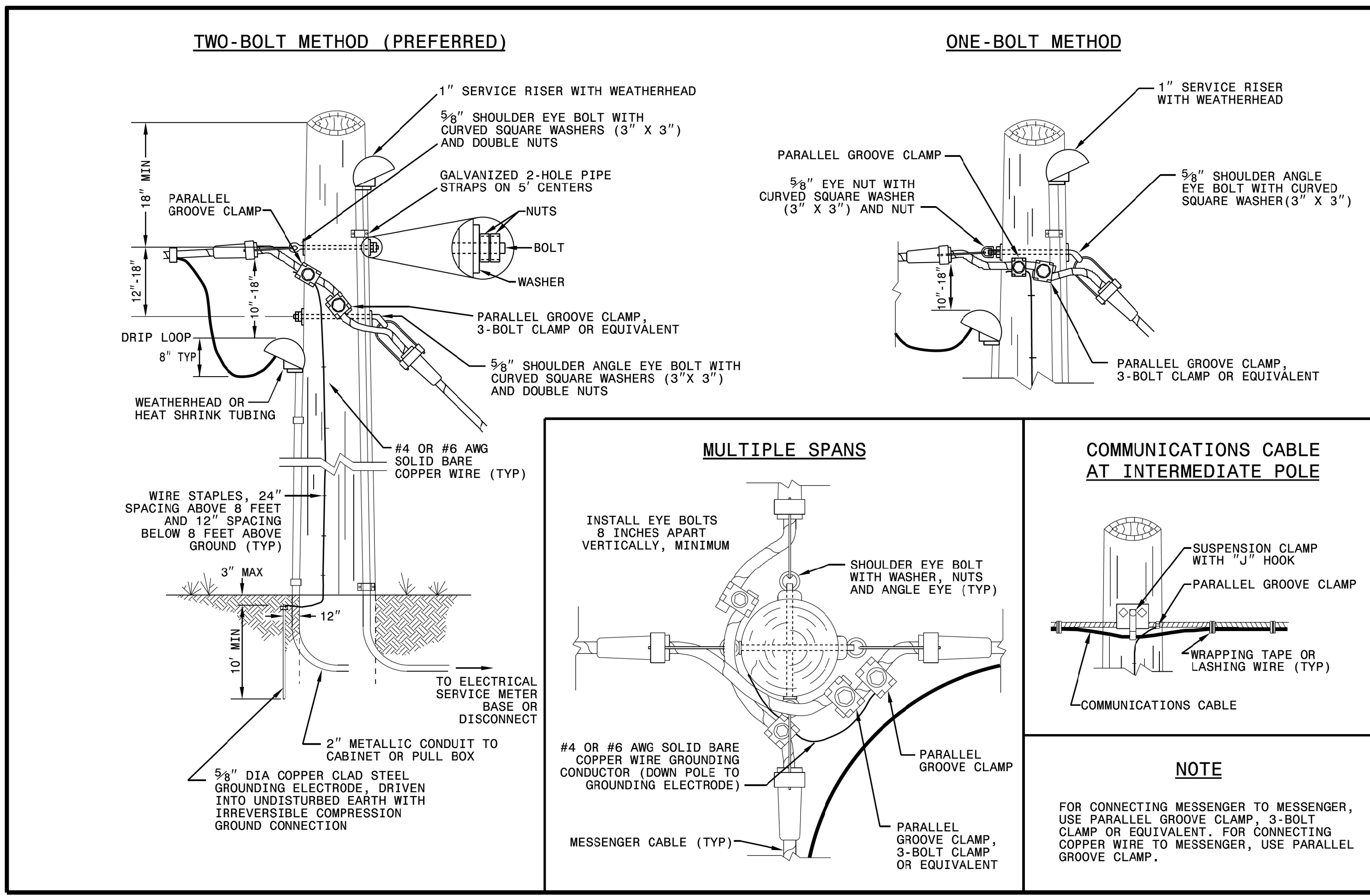
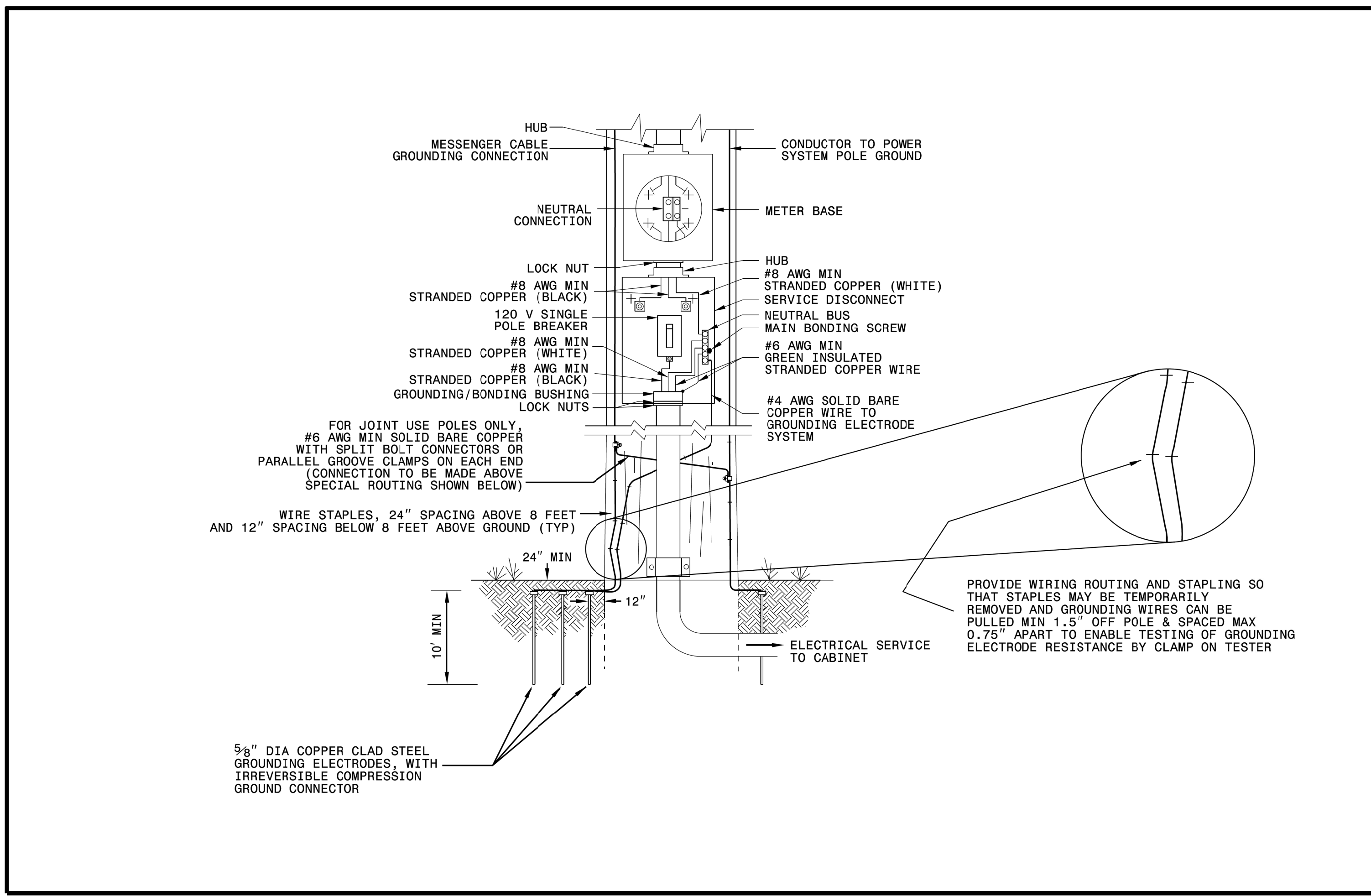
DocuSigned by:  
*Matthew L. Stygles*  
5/24/2023  
SIGNATURE DATE

DIVISION OF HIGHWAYS  
TRANSPORTATION MOBILITY AND SAFETY DIVISION



750 N. Greenfield Parkway, Garner, NC 27529

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



DOCUMENT NOT CONSIDERED  
FINAL UNLESS ALL  
SIGNATURES COMPLETED

See Plate for Title

Prepared in the Offices of:

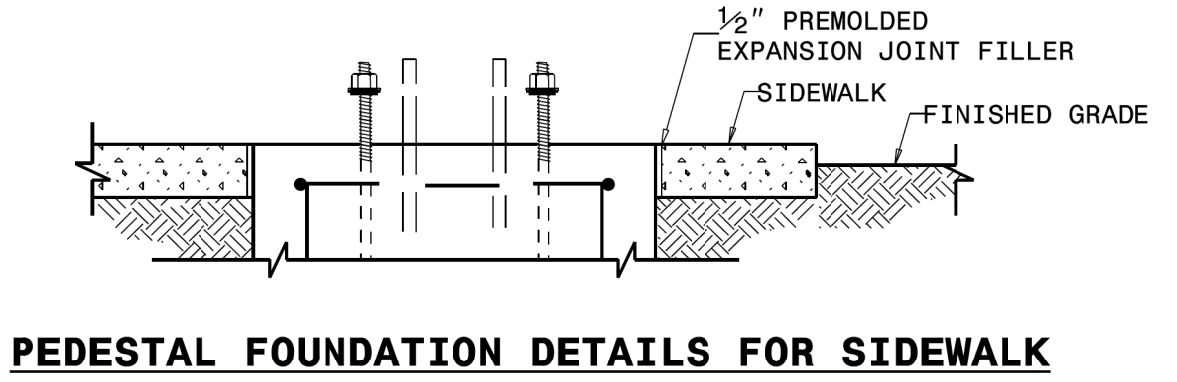
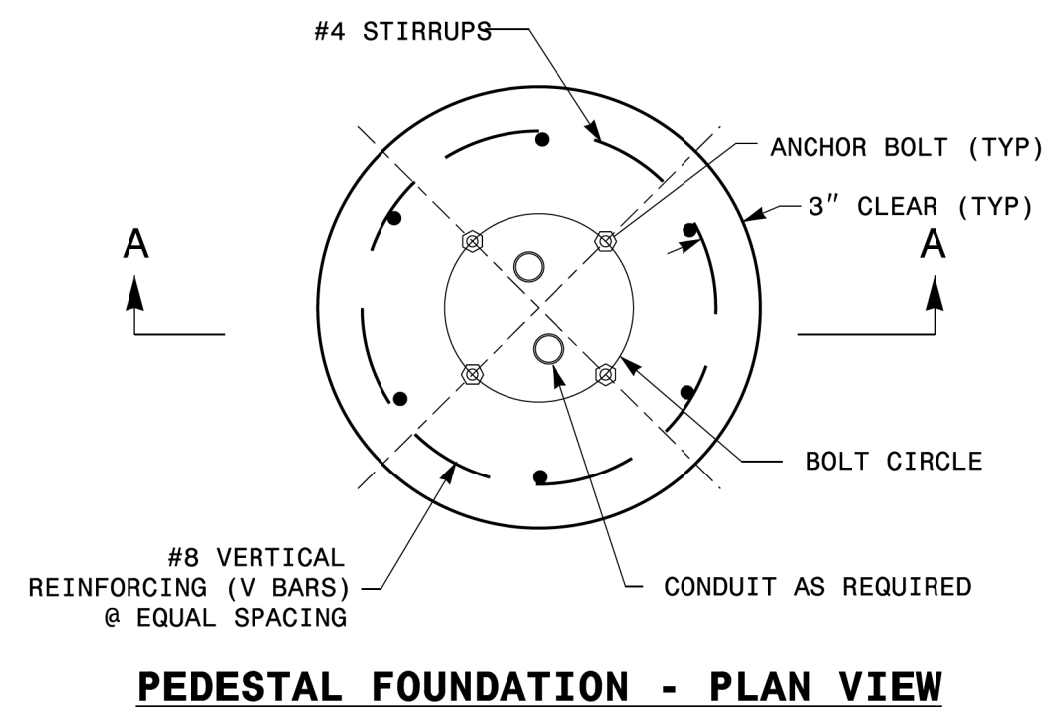
SEAL

DocuSigned by:  
Mohd Aslami

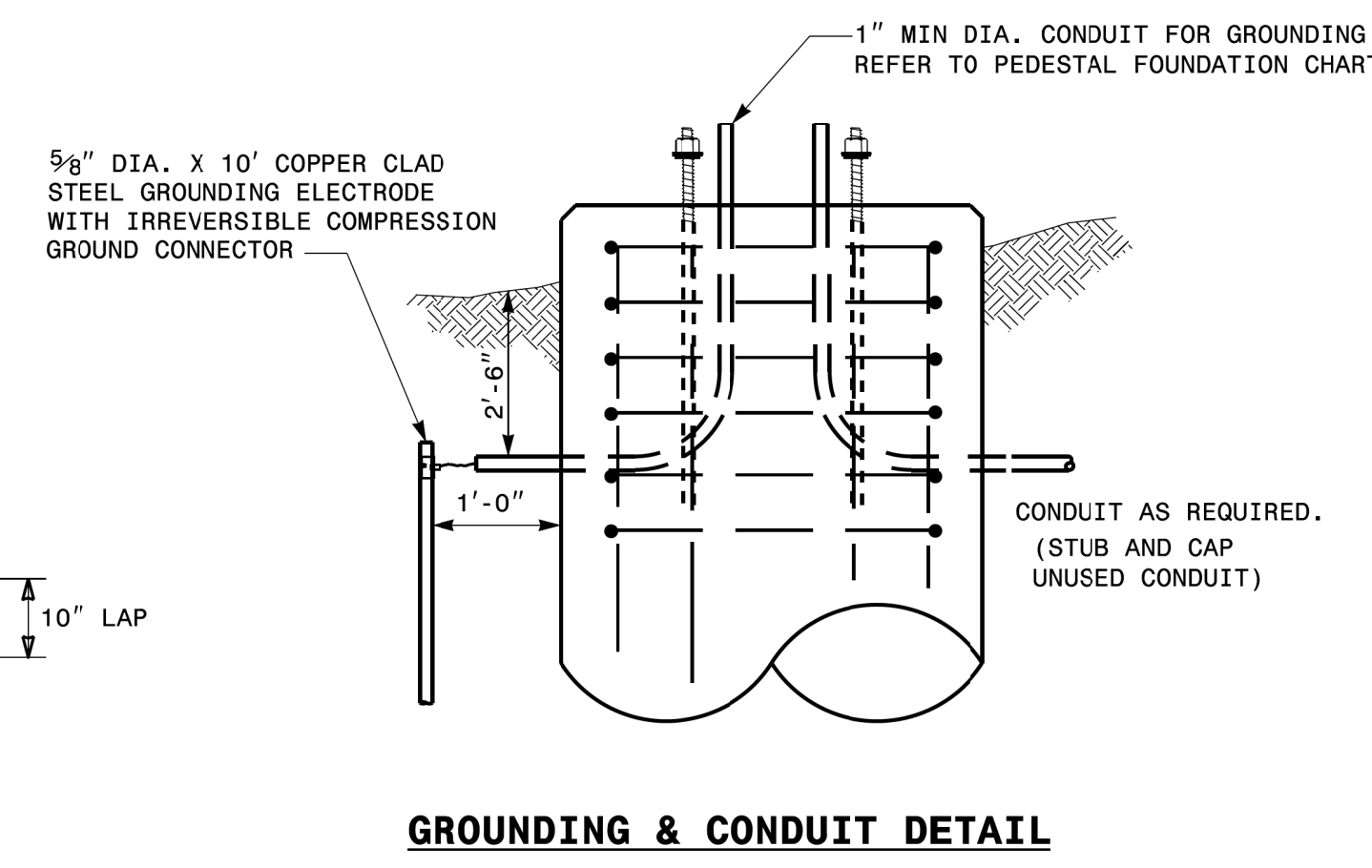
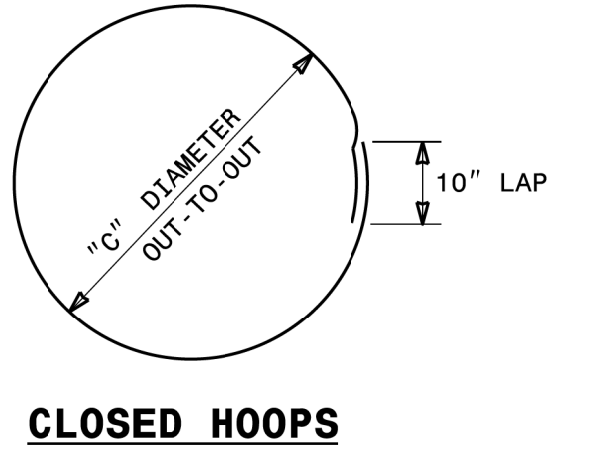
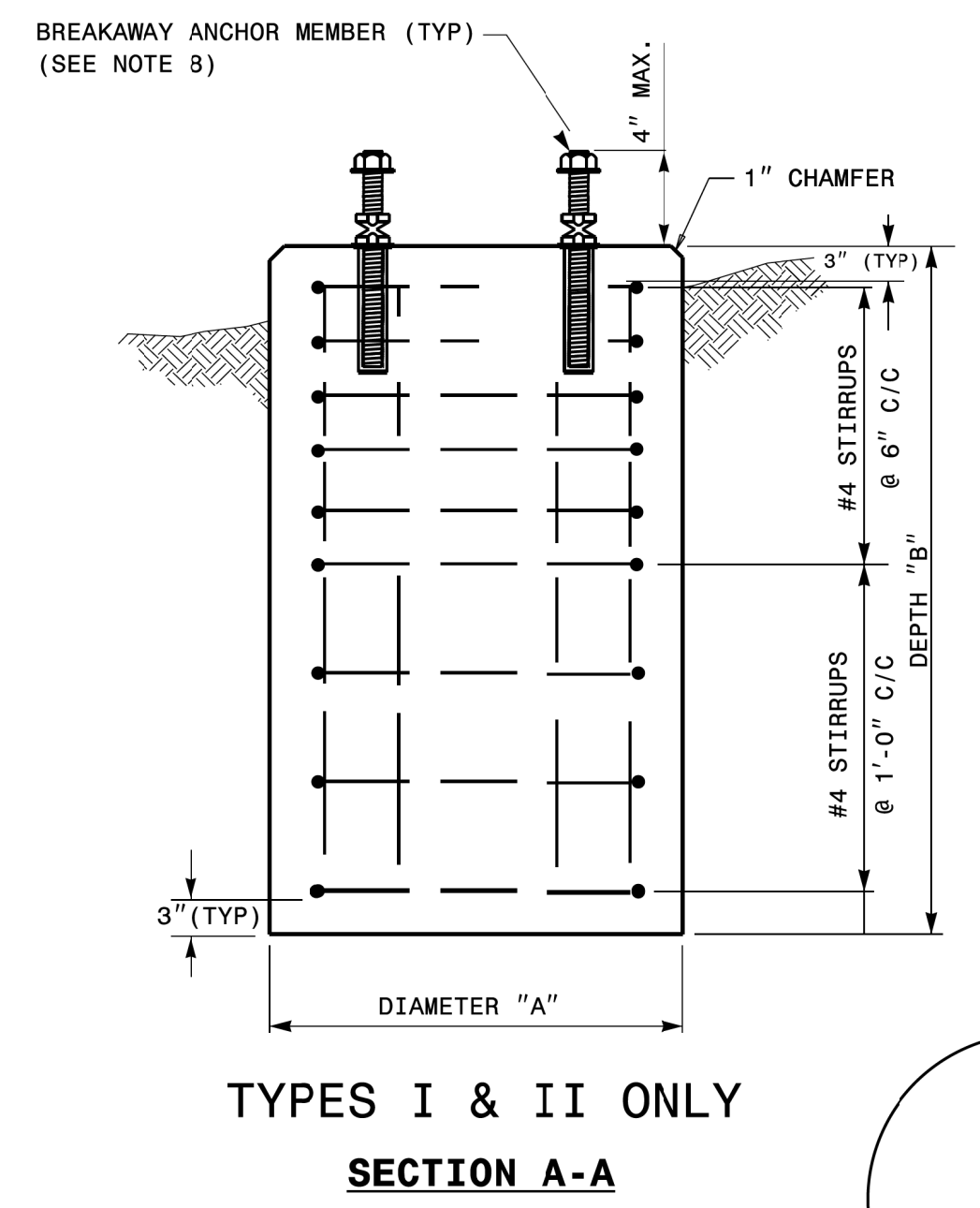
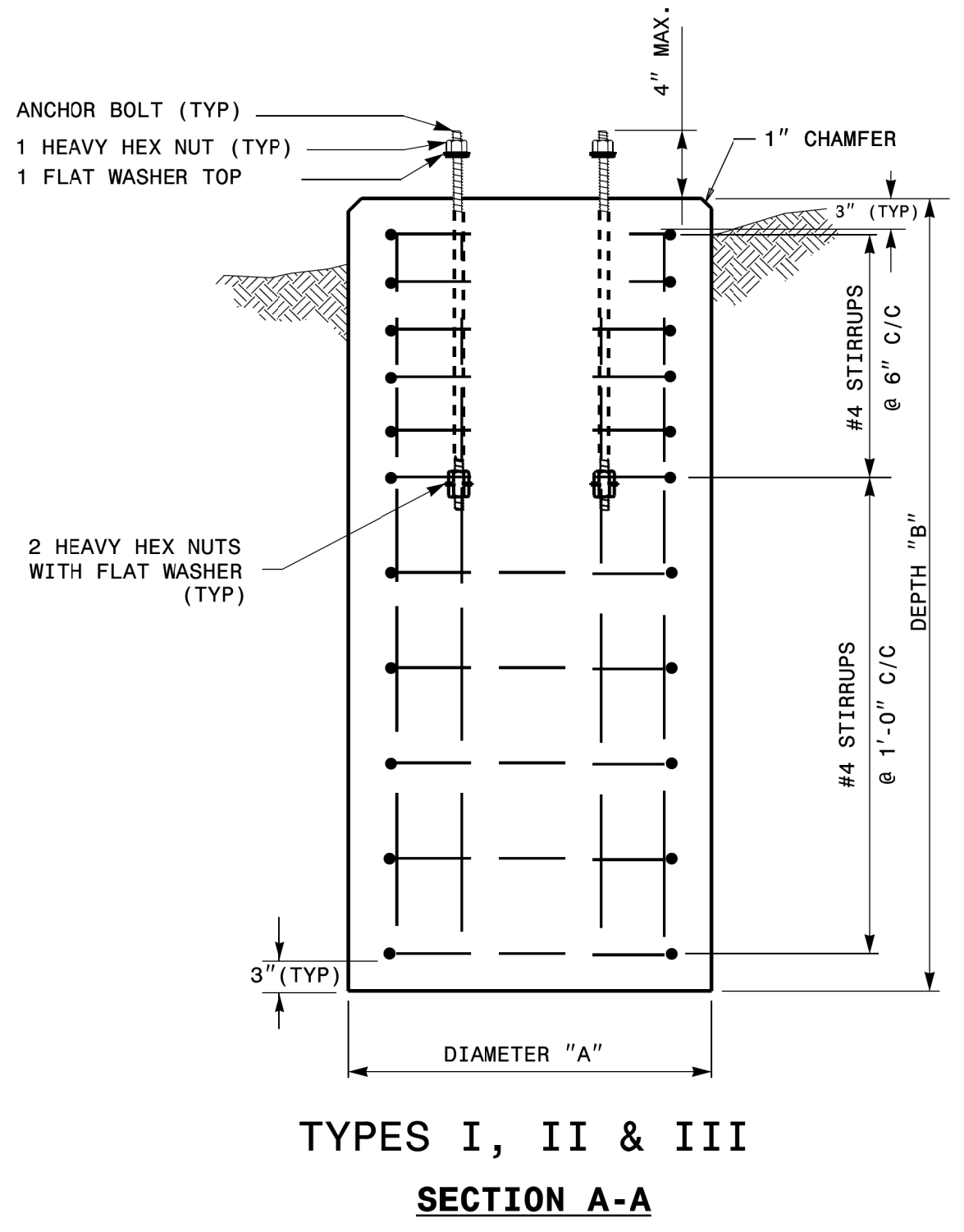
750 N. Greenfield Parkway  
Garner, NC 27529

10/11/2017  
DATE

11-OCT-2017 08:56  
U:\2018 Std Drawings\Plate Sheets\2018\_Plate Sheet -dgn  
r.w.hough



- NOTES:**
- CAST FOUNDATION AGAINST UNDISTURBED SOIL WHEREVER CONDITIONS PERMIT. IN UNSTABLE SOIL, CAST-IN-PLACE TUBE FORMS ARE ALLOWED WITH APPROVAL.
  - COMPLY WITH APPLICABLE PROVISIONS OF SECTION 825 FOR CONCRETE CONSTRUCTION.
  - USE CLASS "A" CONCRETE THAT MEETS THE REQUIREMENTS OF SECTION 1000 WITH A COMPRESSION STRENGTH AT 28 DAYS OF  $F'c = 3000$  PSI (MIN.).
  - USE ASTM GRADE 60 DEFORMED BARS FOR ALL REINFORCING STEEL.
  - GRADE IS ASSUMED TO BE (8H:1V) OR FLATTER. FOUNDATION SIZE AND DEPTHS ARE BASED ON THE FOLLOWING SOIL DESIGN PARAMETERS:
    - A. SANDY TYPE SOIL
    - B. NO GROUND WATER WITHIN 5'-0" OF SURFACE ELEVATION
    - C. WIND SPEED NOT TO EXCEED 140 MPH
 IF ACTUAL CONDITIONS VARY SUBSTANTIALLY FROM THOSE ASSUMED, THE FOUNDATION DEPTH MAY BE ADJUSTED. IN THIS CASE, CONTACT THE ENGINEER.
  - MAINTAIN AT LEAST 3" COVER ON ALL REINFORCEMENT.
  - ORIENT CONDUIT AS REQUIRED BY THE DESIGN OR AS DICTATED BY FIELD CONDITIONS.
  - USE ADHESIVE ANCHOR FOR THREADED COUPLING INSERT. FOR TYPE I MINIMUM DEPTH NECESSARY IS 0'-4 1/2" AND FOR TYPE II MINIMUM DEPTH NECESSARY IS 0'-6 5/8". FOLLOW MANUFACTURER'S INSTALLATION INSTRUCTIONS.



PEDESTAL FOUNDATION TYPE AND SIZE							
TYPE	PEDESTAL DESCRIPTION	SIZE			ANCHOR BOLT		INSTALL GROUNDING SYSTEM (YES/NO)
		DIAMETER "A" FT	DEPTH "B" FT	CONCRETE VOLUME CY	DIAMETER (MIN.) IN	LENGTH FT-IN	
I	PEDESTRIAN PUSHBUTTON	2'-0"	3'-6"	.41	1/2	1'-6"	NO
II	NORMAL-DUTY	2'-0"	5'-0"	.58	3/4	2'-0"	YES
III	HEAVY-DUTY	2'-6"	7'-0"	1.27	1	4'-0"	YES

REINFORCING STEEL SCHEDULE												
TYPE	V-BAR				STIRRUP							
	SIZE #	QTY	LENGTH	WEIGHT LBS	QUANTITY			LENGTH	DIAMETER "C" FT	OVERLAP MIN.	WEIGHT LBS	TOTAL STEEL WEIGHT LBS
					ON 6" CENTERS	ON 12" CENTERS	TOTAL					
I	8	6	3'-0"	56	4	0	4	4	5'-7"	1'-6"	0'-10"	71
II	8	6	4'-6"	86	4	5	3	8	5'-7"	1'-6"	0'-10"	116
III	8	6	6'-6"	122	4	7	4	11	7'-2"	2'-0"	0'-10"	175

STATE OF NORTH CAROLINA  
 DEPT. OF TRANSPORTATION  
 DIVISION OF HIGHWAYS  
 RALEIGH, N.C.

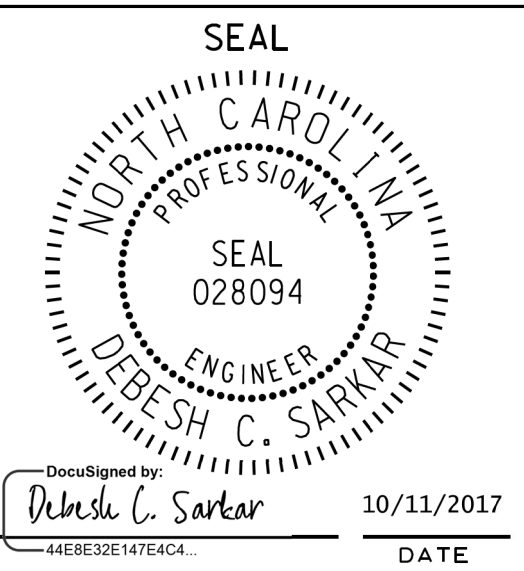
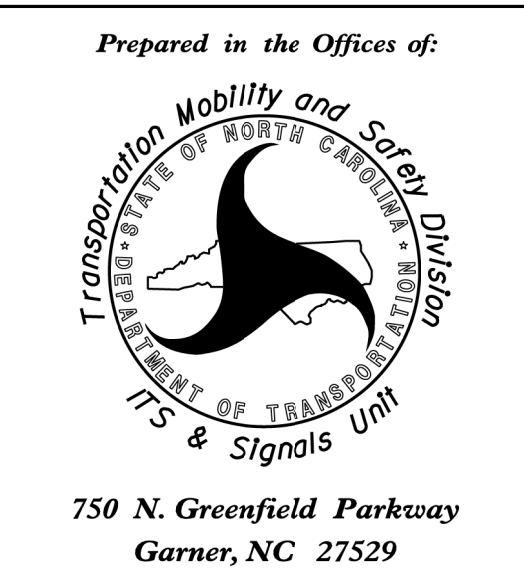
ENGLISH STANDARD DRAWING FOR  
**PEDESTALS**  
 FOUNDATIONS

SHEET 1 OF 1  
**1743D01**

11-NOV-2017 09:03  
 U:\2018 SHD Drawings\Plate Sheets\2018\_Plate Sheet -dgn  
 r.w.kouji

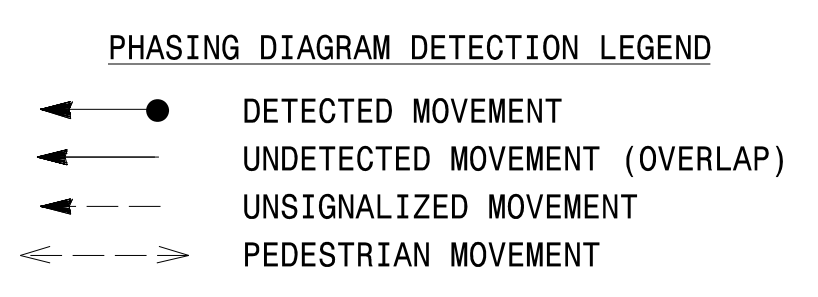
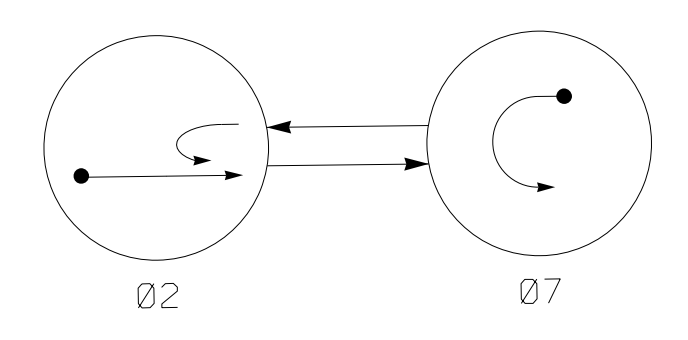
DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

See Plate for Title



2 Phase Fully Actuated (Isolated)

PHASING DIAGRAM



SIGNAL FACE I.D.

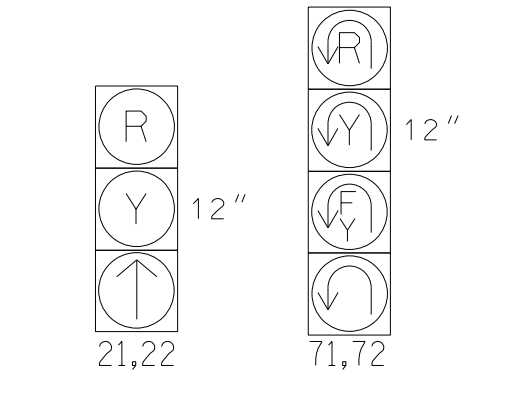


TABLE OF OPERATION

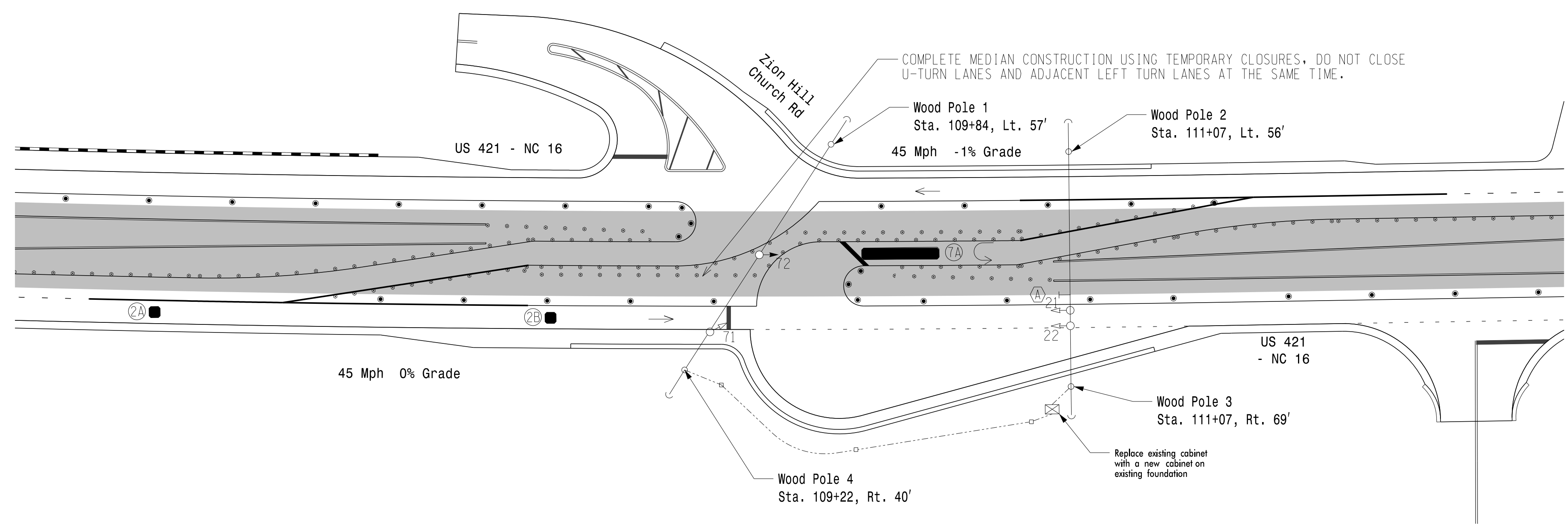
SIGNAL FACE	PHASE		
	02	07	FLASH
21,22	↑	R	Y
71,72	↓	←	→

MAXTIME DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND INITIAL	CALL	DELAY DURING GREEN	NEW CARD	
2A	*	300	*	*	2	-	1.6	X	-	X	-	*
2B	*	90	*	*	2	-	-	X	-	X	-	*
7A	*	0	*	*	7	15.0	-	X	-	X	-	*

\* Video Detection Zone

- NOTES
1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
  2. Do not program signal for late night operation unless otherwise directed by the Engineer.
  3. Set all detector units to presence mode.
  4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
  5. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
  6. Refer to Pavement Marking Plans for proposed stop bar locations.



MAXTIME TIMING CHART

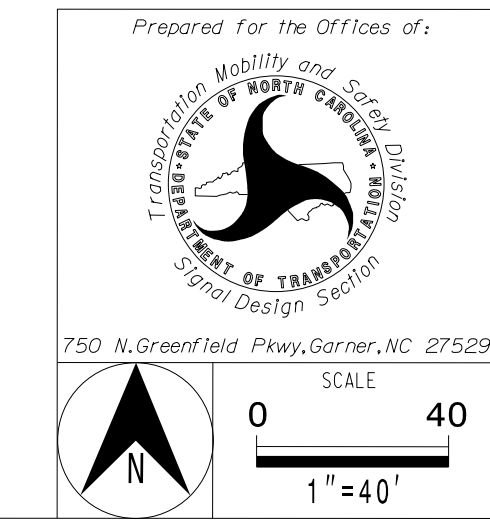
FEATURE	PHASE	
	2	7
Walk *	-	-
Ped Clear *	-	-
Min Green	12	7
Passage *	2.0	2.0
Max 1 *	60	30
Yellow Change	4.5	3.0
Red Clear	1.1	4.0
Added Initial *	-	-
Maximum Initial *	-	-
Time Before Reduction *	-	-
Time To Reduce *	-	-
Minimum Gap	-	-
Advance Walk	-	-
Non Lock Detector	-	X
Vehicle Recall	MIN RECALL	-
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

LEGEND

PROPOSED	EXISTING
○ Signal Pole with Guy	● Signal Pole with Guy
○ Signal Pole with Sidewalk Guy	● Signal Pole with Sidewalk Guy
○ Traffic Signal Head	● Traffic Signal Head
○ Sign	● Sign
○ Pedestrian Signal Head With Push Button & Sign	● Pedestrian Signal Head With Push Button & Sign
○ Inductive Loop Detector	○ Inductive Loop Detector
■ Video Detection Zone	N/A
■ Construction Zone	N/A
⊠ Controller & Cabinet	⊠ Controller & Cabinet
□ Junction Box	□ Junction Box
--- 2-in Underground Conduit	--- 2-in Underground Conduit
--- Right of Way	--- Right of Way
-E- Temporary Construction Easement	N/A
→ Directional Arrow	→ Directional Arrow
○ Type II Signal Pedestal	● Type II Signal Pedestal
○ No Left Turn Sign (R3-2)	○ No Left Turn Sign (R3-2)
● Drum	○ Drum
○ Skinny Drum	○ Skinny Drum

New Installation - Temporary Design 1(Phase 9)



US 421-NC 16 at SR 1323 (Dancy Road)/Lowe's Entrance West U-Turn

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

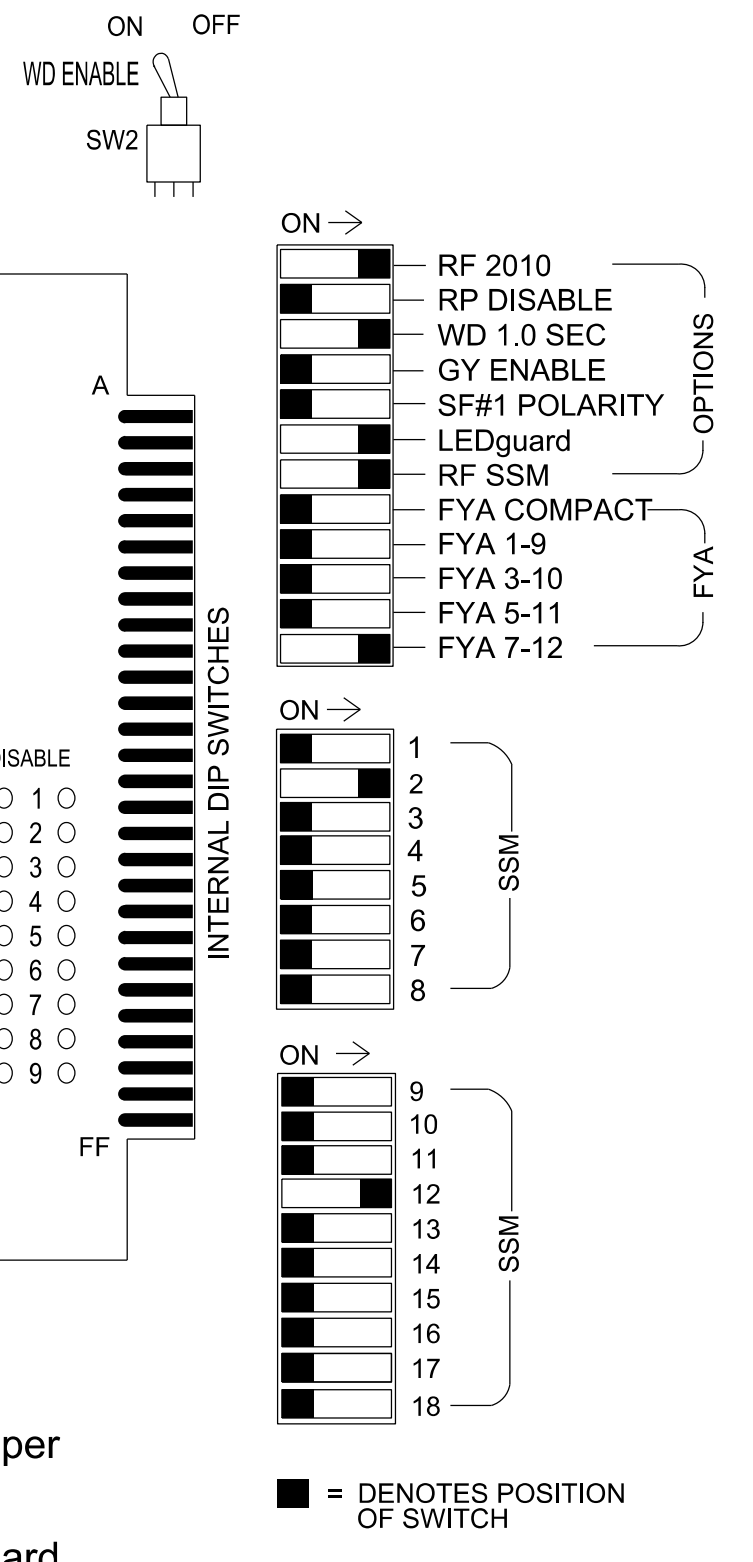
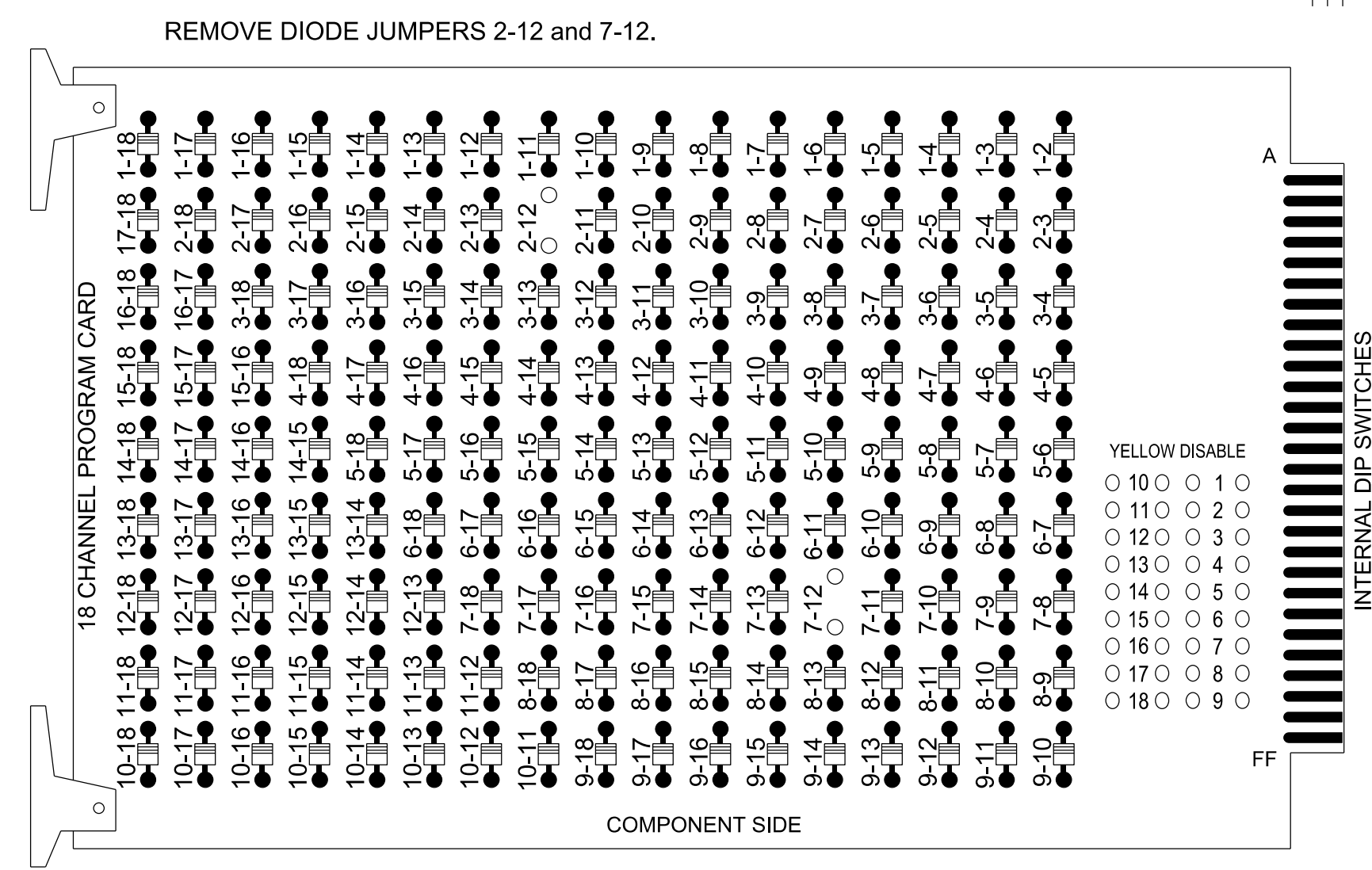
REVISIONS	INIT.	DATE

SCALE: 1" = 40'



3/4/2023 10:09:33 PM R:\Tratific\signal\Design\Signal\Temporary Signal Design\U5312\_11-XXXXT1\_Ph 9\_Sig \_dsn\_Dancy Rd West U Turn.dgn schiluka

**18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL**  
(remove jumpers and set switches as shown)



**NOTES**

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
2. Program controller to start up in phase 2 Green No Walk.
3. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

**EQUIPMENT INFORMATION**

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2, S10, AUX S5  
 Phases Used.....2,7  
 Overlap "1".....NOT USED  
 Overlap "2".....NOT USED  
 Overlap "3".....NOT USED  
 Overlap "4".....\*

\*See overlap programming detail on sheet 2.

**SIGNAL HEAD HOOK-UP CHART**

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6	
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18	
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE	
SIGNAL HEAD NO.	NU	21,22	NU	NU	NU	NU	NU	NU	NU	71,72	*	NU	NU	NU	NU	NU	71,72	*	NU
RED		128																	
YELLOW		129									*								
GREEN		130																	
RED ARROW																			A101
YELLOW ARROW																			A102
FLASHING YELLOW ARROW																			A103
GREEN ARROW										124									

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

**INPUT FILE POSITION LAYOUT**  
(front view)

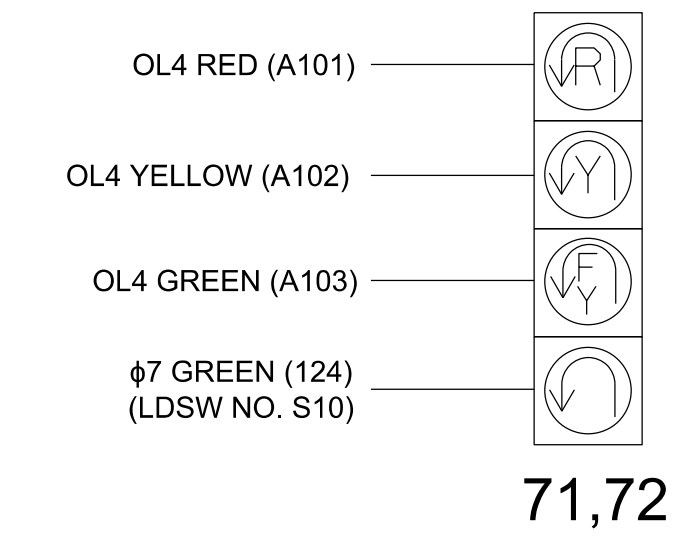
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
FILE "I" U L	S	S	S	S	S	S	S	S	S	S	S	S	S	S	FS
	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	DC ISOLATOR
	T	T	T	T	T	T	T	T	T	T	T	T	T	T	ST
	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	DC ISOLATOR
FILE "J" U L	S	S	S	S	S	S	S	S	S	S	S	S	S	S	
	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	-O	
	T	T	T	T	T	T	T	T	T	T	T	T	T	T	
	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	

EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

**SPECIAL DETECTOR NOTE**

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

**FYA SIGNAL WIRING DETAIL**  
(wire signal heads as shown)



**MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING**

Front Panel  
 Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

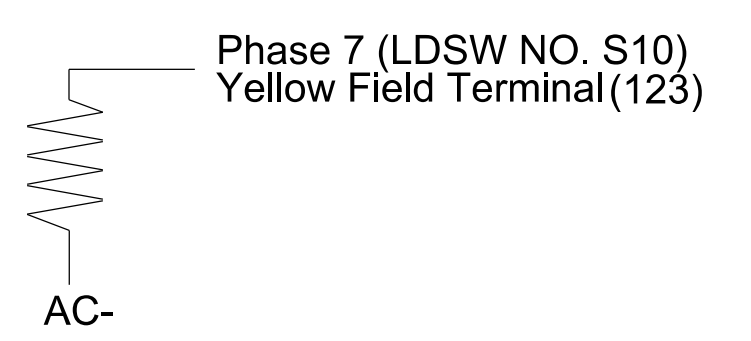
Web Interface  
 Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	4
Type	FYA 4 - Section
Included Phases	2
Modifier Phases	7
Trail Green	0
Trail Yellow	0.0
Trail Red	0.0

**LOAD RESISTOR INSTALLATION DETAIL**  
(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1467T  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A

Temporary Installation - Electrical Detail 1 of 1(Phase 9)

ELECTRICAL AND PROGRAMMING DETAILS FOR:

Prepared For the Offices of:

North Carolina Department of Transportation  
 Division 11 Wilkes County Wilkesboro

US 421 - NC 16 at  
 SR 1323 (Dancy Road)/  
 Lowe's Entrance  
 West U-Turn

PLAN DATE: May 2023 REVIEWED BY: M.L.Stygles  
 PREPARED BY: S.R.Chiluka REVIEWED BY: J.Ma

REVISIONS: INIT. DATE

750 N.Greenfield Pkwy, Garner, NC 27529

SEAL  
 NORTH CAROLINA PROFESSIONAL ENGINEER  
 SEAL 046057  
 MATTHEW L. STYGLES

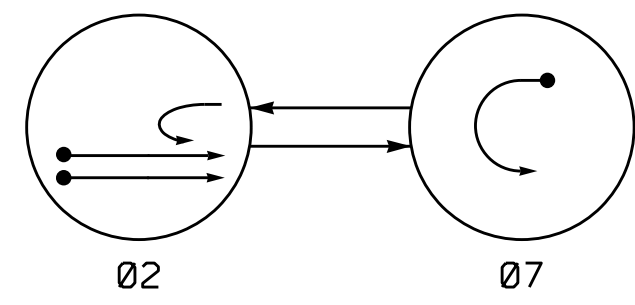
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by: *M.L. Stygles* 5/24/2023

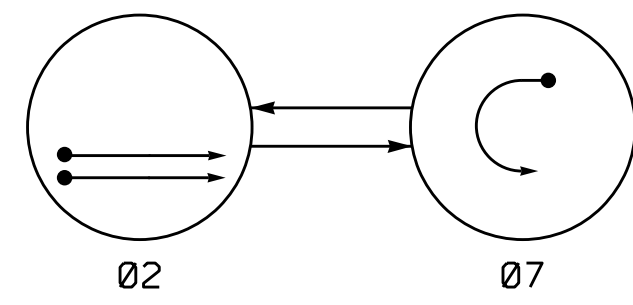
SIG. INVENTORY NO. 11-1467T

5/23/2019 3:15:01 PM  
 R:\Traffic\c45\Signal\Drawings\gn04\gn04.dwg  
 R:\Traffic\c45\Signal\Drawings\gn04\gn04.dwg  
 schiluka

**DEFAULT PHASING DIAGRAM**



**ALTERNATE PHASING DIAGRAM**

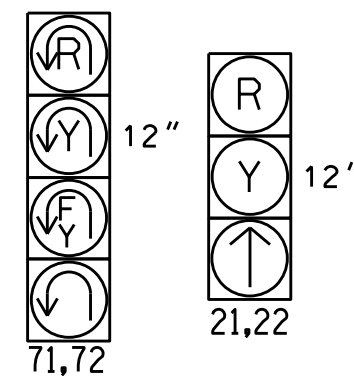


**PHASING DIAGRAM DETECTION LEGEND**

- ← ● DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ← - - UNSIGNALIZED MOVEMENT
- ← - - - PEDESTRIAN MOVEMENT

**SIGNAL FACE I.D.**

All Heads L.E.D.



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	02	07	FLASH
21,22	↑	R	Y
71,72	↑	⊘	⊘

**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	02	07	FLASH
21,22	↑	R	Y
71,72	⊘	⊘	⊘

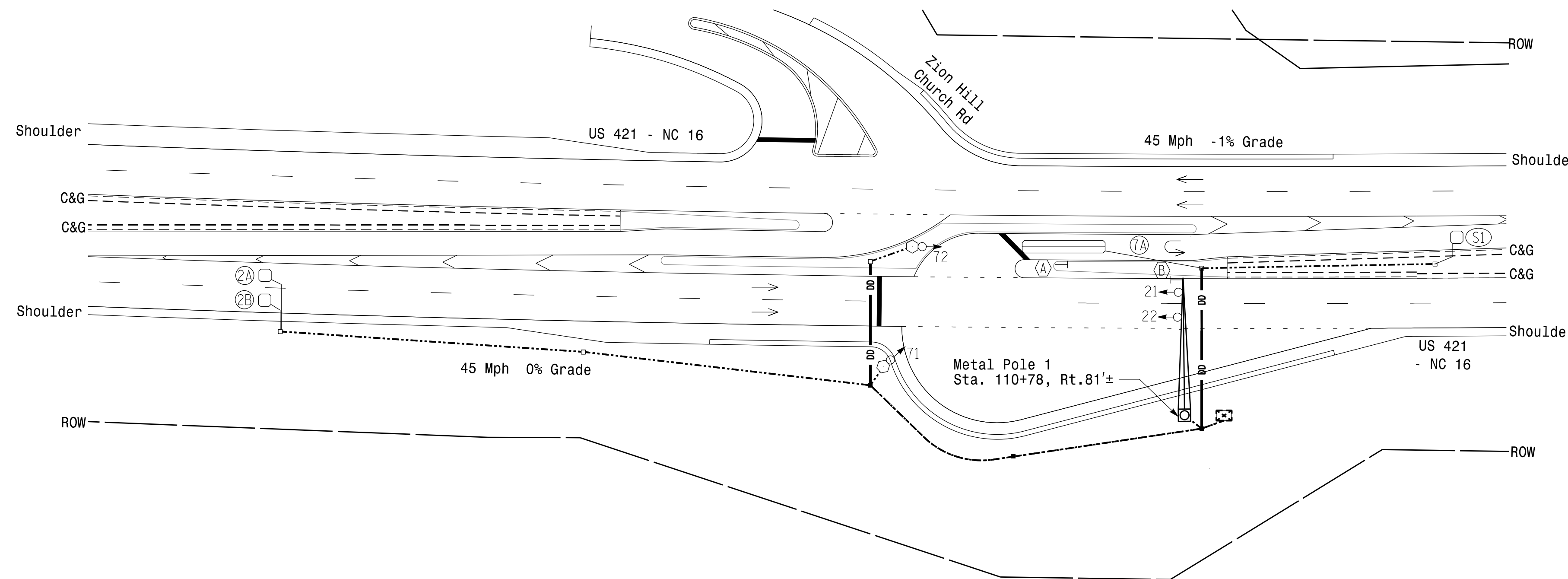
MAXTIME DETECTOR INSTALLATION CHART											
LOOP	DETECTOR				PROGRAMMING						
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL DURING GREEN	NEW CARD
2A	6X6	300	5	X	2	-	-	X	X	X	-
2B	6X6	300	5	X	2	-	-	X	X	X	-
7A	6X40	0	2-4-2	X	7	15.0*	-	X	-	X	-
S1	6X6	200	3	-	-	-	-	-	-	-	-

\* Disable delay during alternate phasing operation

**2 Phase Fully Actuated W/ Alternate Phasing Operation Wilkesboro Closed Loop System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- The division Traffic Engineer will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- Refer to Pavement Marking Plans for proposed stop bar locations.



**MAXTIME TIMING CHART**

FEATURE	PHASE	
	2	7
Walk *	-	-
Ped Clear *	-	-
Min Green	12	7
Passage *	6.0	2.0
Max I *	60	30
Yellow Change	4.5	3.0
Red Clear	1.1	4.0
Added Initial *	1.5	-
Maximum Initial *	34	-
Time Before Reduction *	15	-
Time To Reduce *	30	-
Minimum Gap	3.4	-
Advance Walk	-	-
Non Lock Detector	-	X
Vehicle Recall	MIN RECALL	-
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

- | PROPOSED | EXISTING |
|----------|----------|
| ○        | ●        |
| ○        | ○        |
| ○        | ○        |
| □        | □        |
| □        | □        |
| ---      | ---      |
| N/A      | N/A      |
| →        | →        |
| →        | →        |
| Ⓐ        | Ⓐ        |
| Ⓑ        | Ⓑ        |

**New Installation - Final Design**

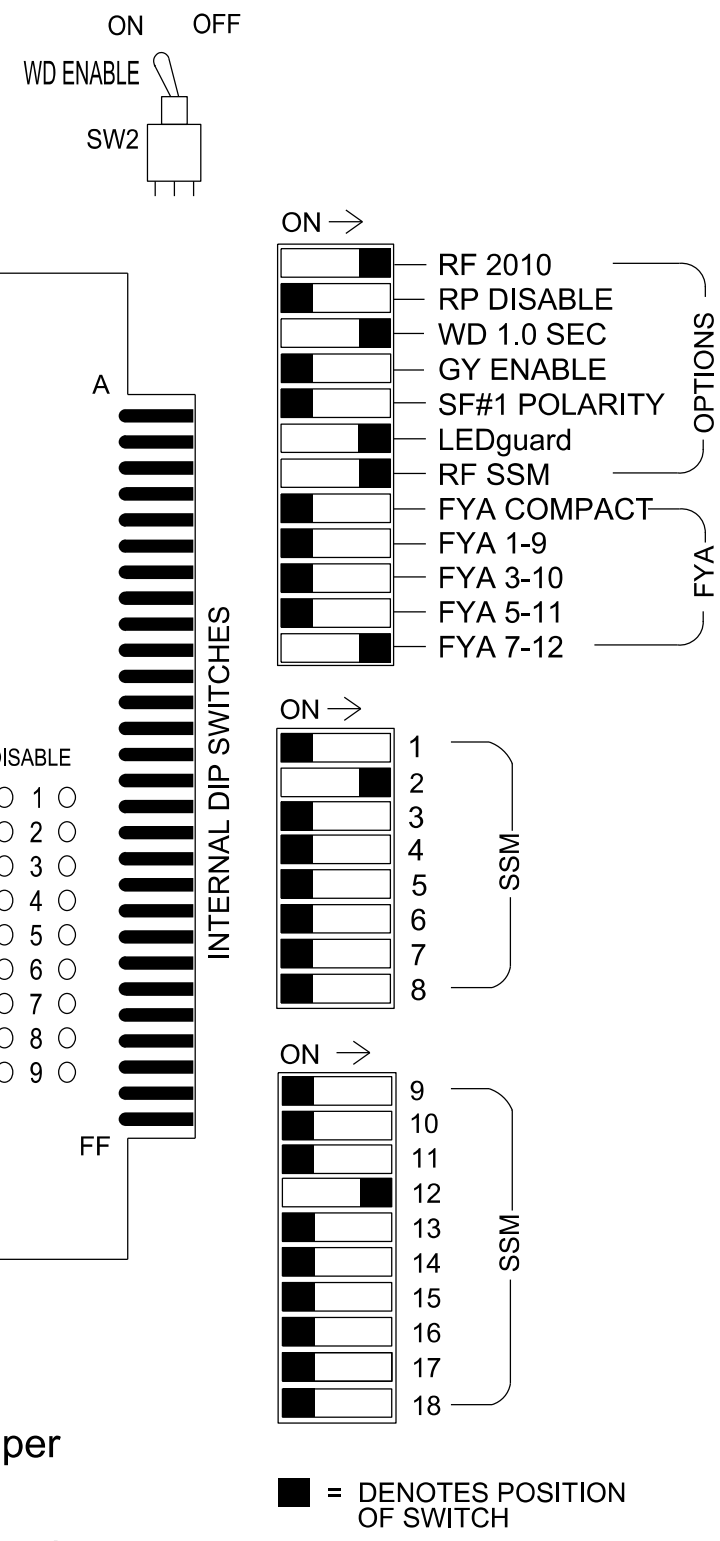
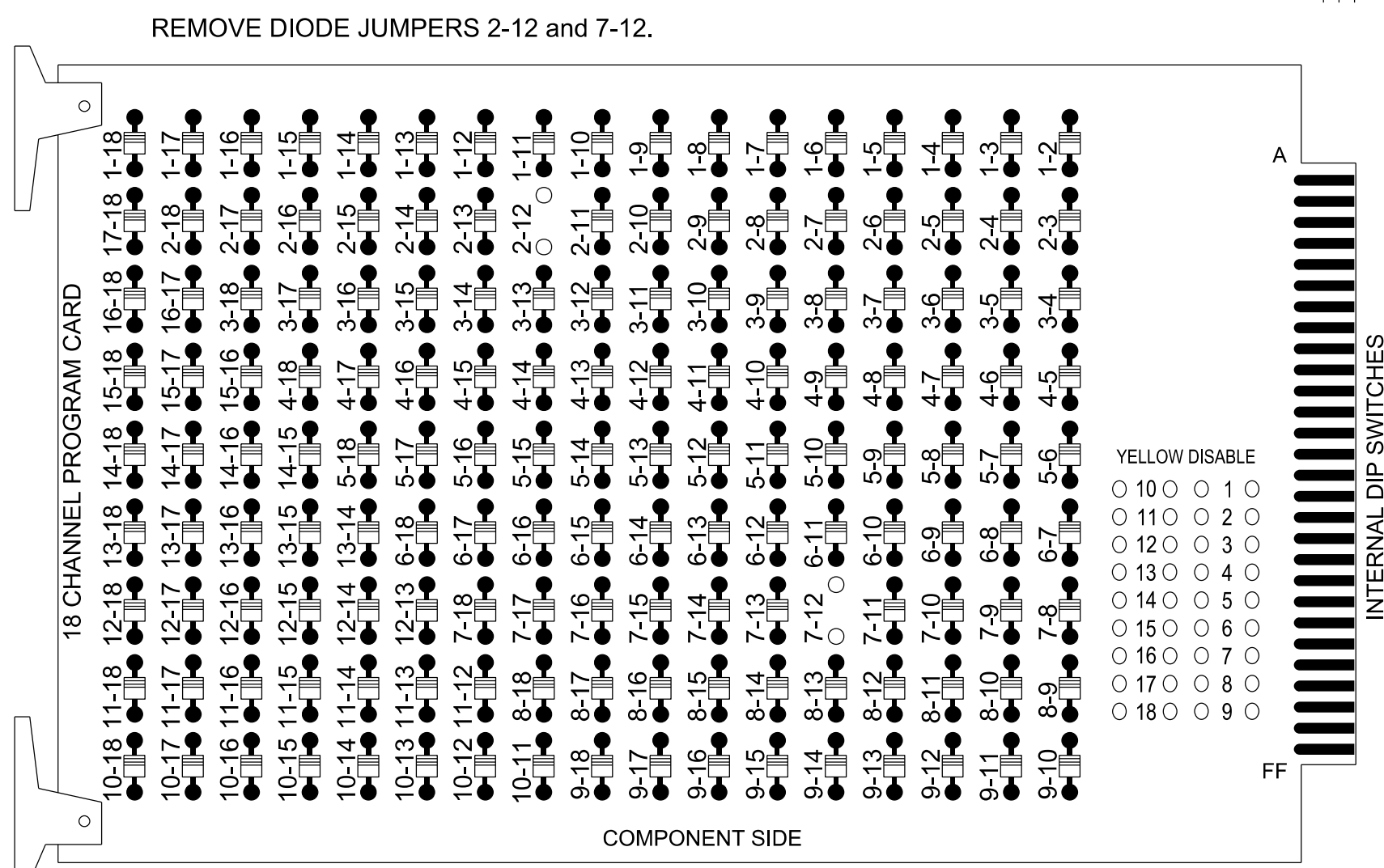
US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance West U-Turn	
Division 11	Wilkes County Wilkesboro
PLAN DATE: May 2023	REVIEWED BY: M. Stygles
PREPARED BY: S.R. Chiluka	REVIEWED BY: J. Ma
REVISIONS	INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

5/16/2023 5:16:39 AM R:\Traffic\Signals\Design\100% Design Plans\111467\_sig\_dsn\_202305.dgn schi\_luka

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



**NOTES:**

1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
3. Ensure that the Red Enable is active at all times during normal operation.
4. Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### NOTES

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
2. Program controller to start up in phase 2 Green No Walk.
3. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
4. The cabinet and controller are part of the Wilkesboro Closed Loop System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2, S10, AUX S5  
 Phases Used.....2,7  
 Overlap "1".....NOT USED  
 Overlap "2".....NOT USED  
 Overlap "3".....NOT USED  
 Overlap "4".....\*

\*See overlap programming detail on sheet 2.

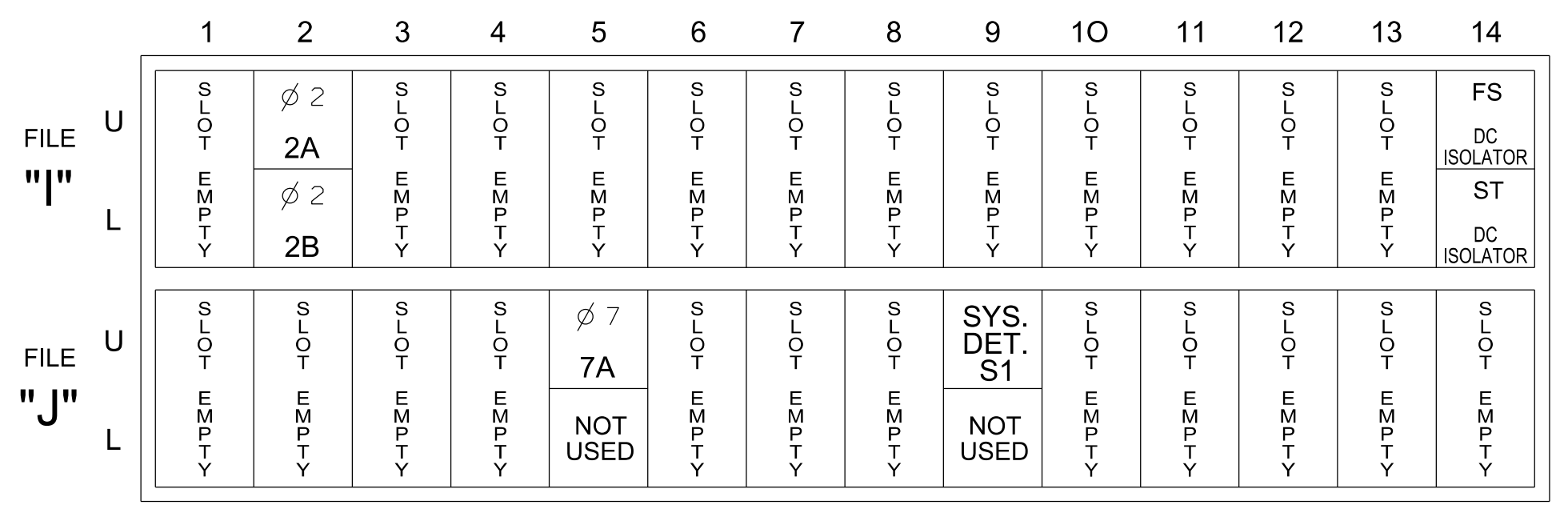
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	PED	3	4	PED	5	6	PED	7	8	PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	NU	21,22	NU	NU	NU	NU	NU	NU	NU	71,72	*	NU	NU	NU	NU	NU	71,72	NU
RED		128																
YELLOW		129								*								
GREEN		130																
RED ARROW																		A101
YELLOW ARROW																		A102
FLASHING YELLOW ARROW																		A103
GREEN ARROW										124								

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)

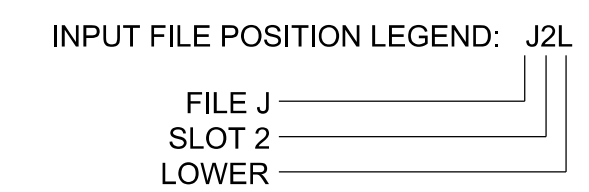


EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

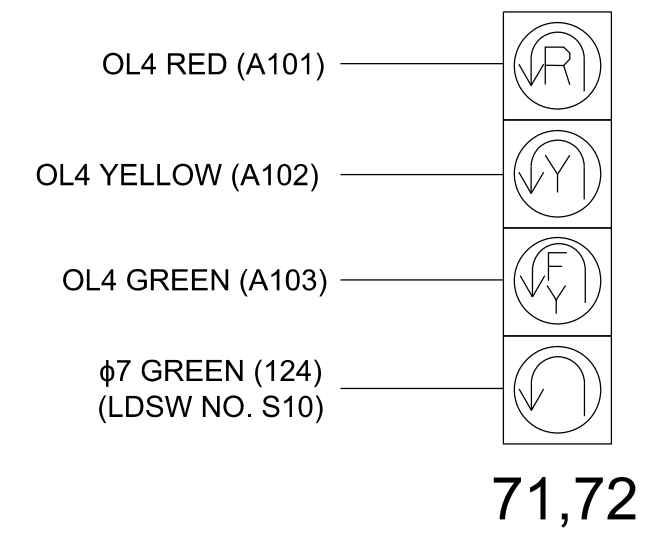
LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	QUEUE	CALL	DELAY DURING GREEN
2A	TB2-5.6	I2U	39	1	2	2			X	X		X	
2B	TB2-7.8	I2L	43	5	3	2			X	X		X	
7A	TB5-5.6	J5U	57	19	21	7	15		X			X	
*S1	TB7-9.10	J9U	59	21	27	SYS			X			X	

\*System detector only. Remove any assigned vehicle phase.



### FYA SIGNAL WIRING DETAIL

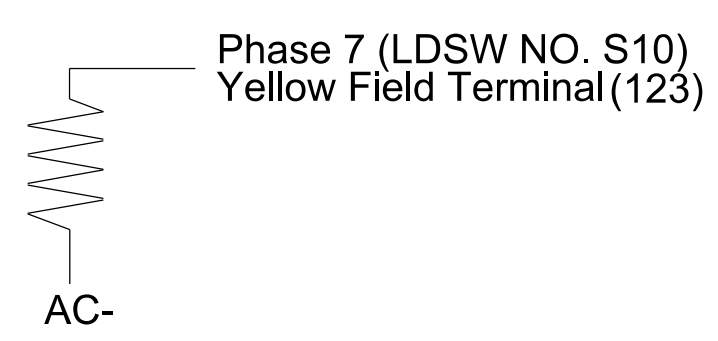
(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)

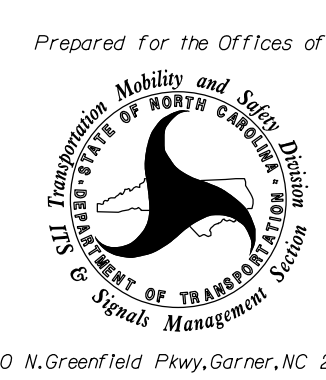


THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1467  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A



Electrical Detail Sheet 1 of 2

ELECTRICAL AND PROGRAMMING DETAILS FOR:

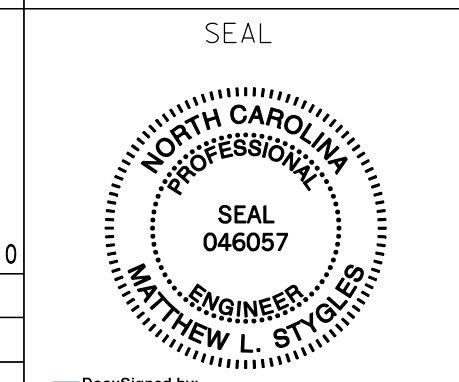


US 421 - NC 16 at SR 1323 (Dancy Road)/Lowe's Entrance West U-Turn  
 Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: J. Ma  
 PREPARED BY: M.L. Stygles REVIEWED BY: S.R. Chiluka

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



DocSigned by: M.L. Stygles 5/24/2023  
 DATE: 5/24/2023  
 SIG. INVENTORY NO. 11-1467

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	4
Type	FYA 4 - Section
Included Phases	2
Modifier Phases	7
Trail Green	0
Trail Yellow	0.0
Trail Red	0.0

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

#### Overlap Plan 2

Overlap	4
Type	FYA 4 - Section
Included Phases	-
Modifier Phases	7
Trail Green	0
Trail Yellow	0.0
Trail Red	0.0

← NOTICE INCLUDED PHASE

### MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

#### ALTERNATE PHASING CHANGE SUMMARY

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

OVERLAP PLAN 2: Modifies overlap included phases for heads 71 and 72 to run protected turns only.

VEH DET PLAN 2: Reduces delay time for phase 7 call on loop 7A to 0 seconds.

### MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOP 7A

Front Panel  
Main Menu >Controller >Detector >Veh Det Plans

Web Interface  
Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

#### Plan 2

Detector	Call Phase	Delay
21	7	-

7A

### MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Coordination >Patterns

Web Interface  
Home >Controller >Coordination >Patterns

#### Pattern Parameters

Pattern	Veh Det Plan	Overlap Plan
*	2	2

\* The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

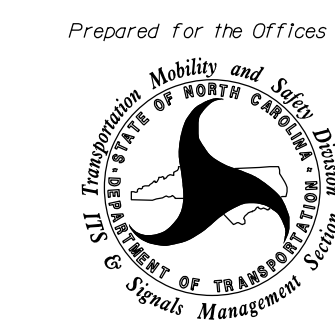
THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1467  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

#### Electrical Detail Sheet 2 of 2

ELECTRICAL AND PROGRAMMING DETAILS FOR:



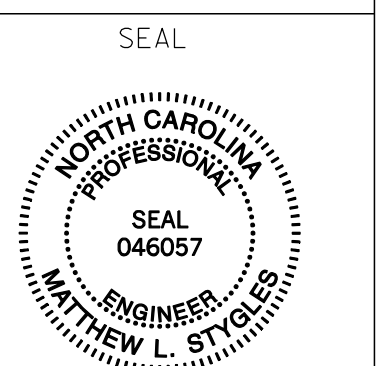
750 N. Greenfield Pkwy, Garner, NC 27529

US 421 - NC 16 at SR 1323 (Dancy Road)/Lowe's Entrance West U-Turn

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: J. Ma  
PREPARED BY: M.L. Stygles REVIEWED BY: S.R. Chiluka

REVISIONS	INIT.	DATE



DocuSigned by: *Matthew L. Stygles* 5/24/2023

SIG. INVENTORY NO. 11-1467



METAL POLE No. 1

MAST ARM LOADING SCHEDULE

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5"W X 52.5"L	60 LBS
	SIGN RIGID MOUNTED	9.0 S.F.	36.0"W X 36.0"L	20 LBS
	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0"W X 96.0"L	36 LBS

NOTES

DESIGN REFERENCE MATERIAL

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

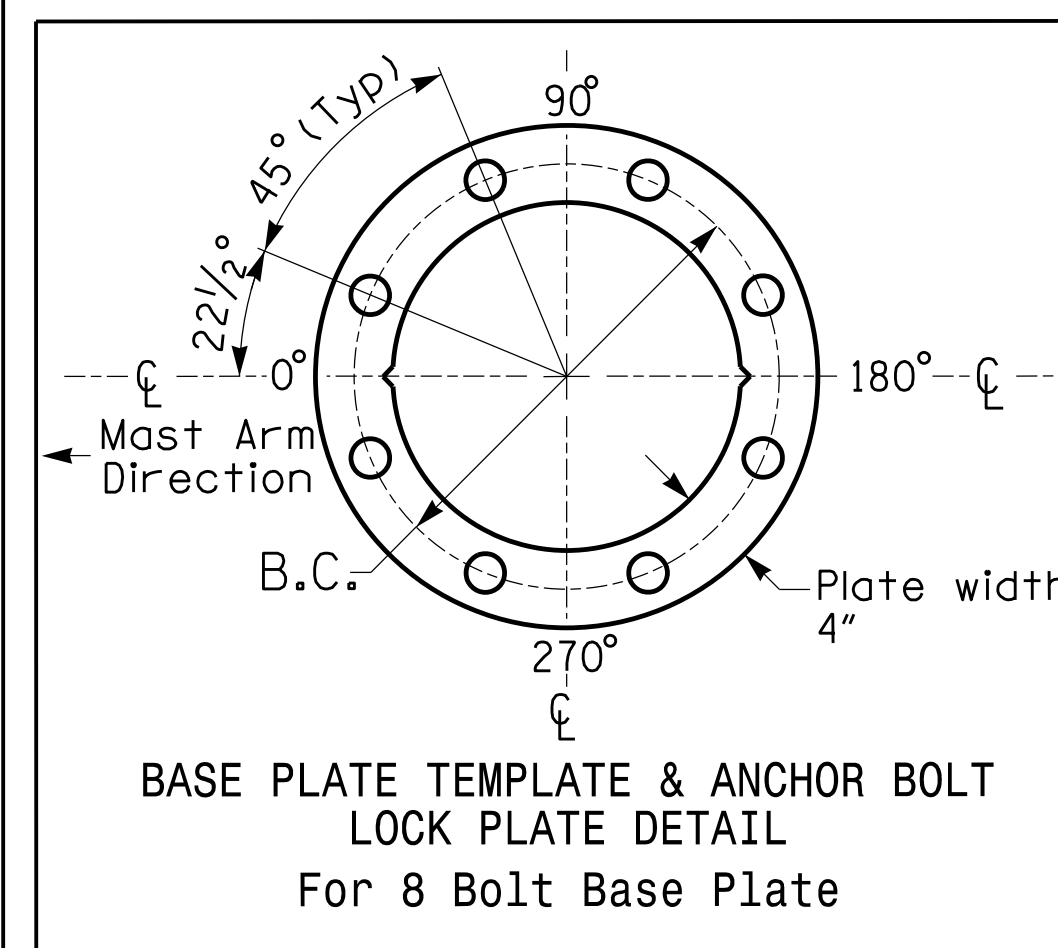
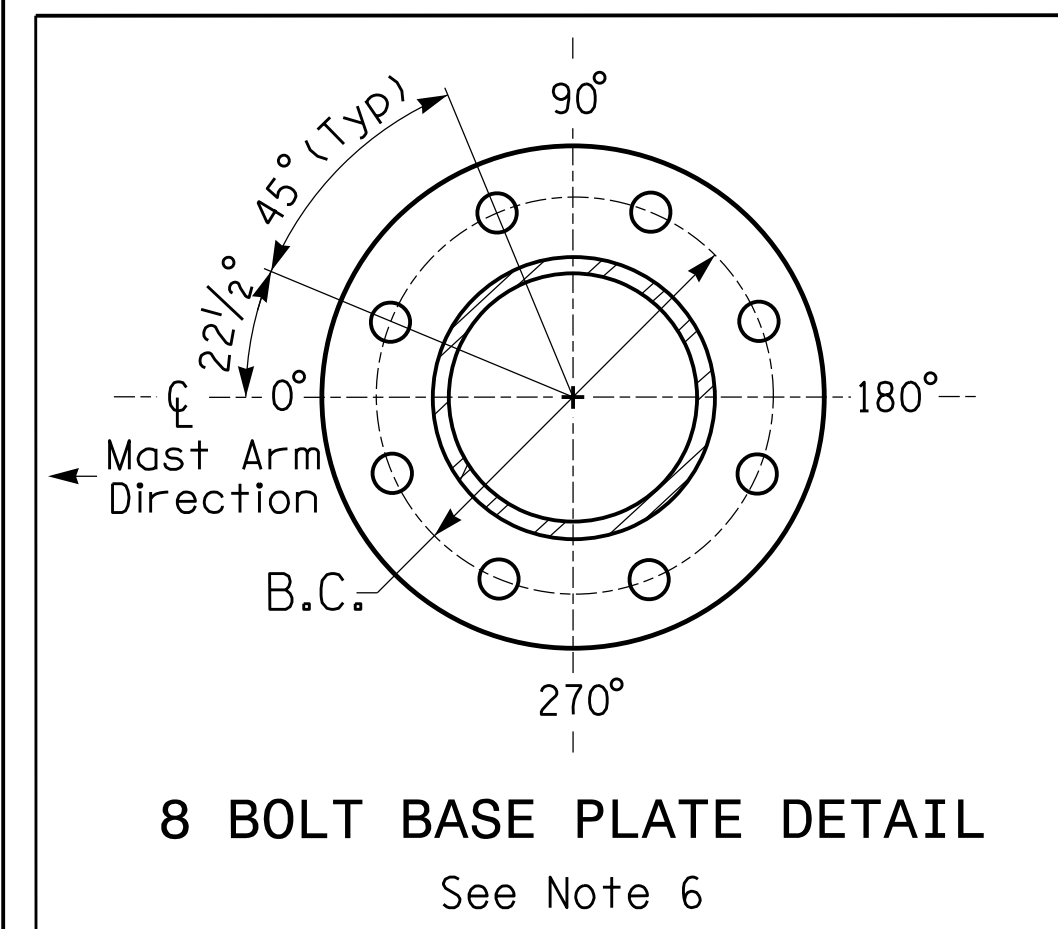
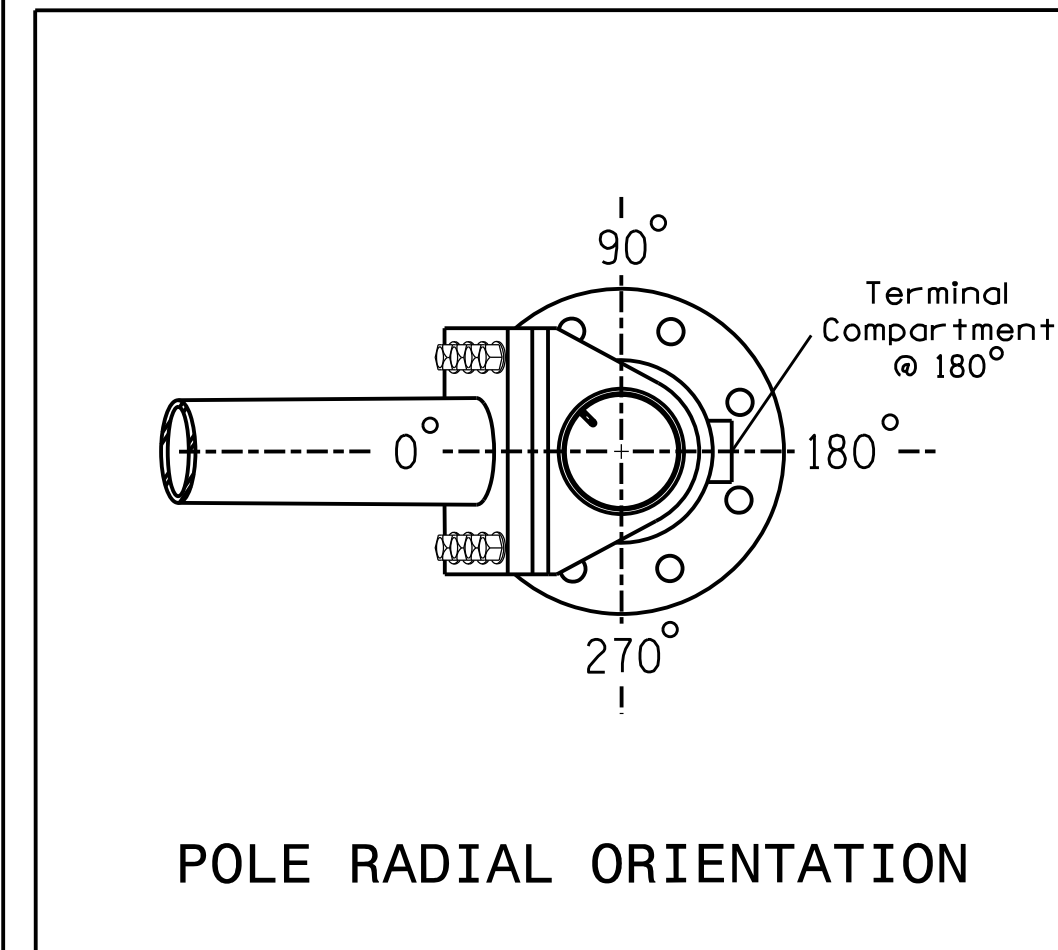
DESIGN REQUIREMENTS

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
  - Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

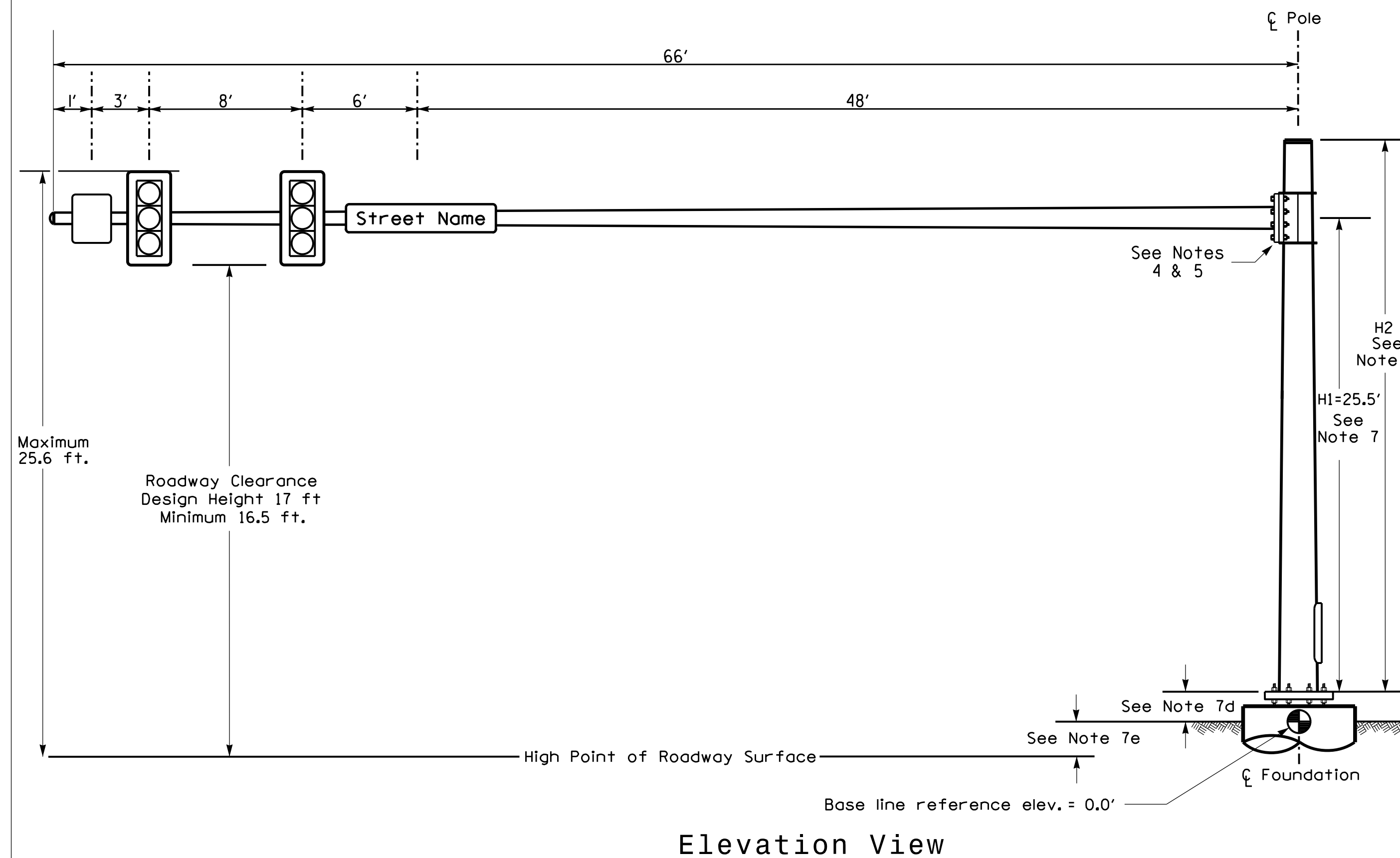
**SPECIAL NOTE**  
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

Elevation Data for Mast Arm Attachment (H1)

Elevation Differences for:	Pole 1
Baseline reference point at $\phi$ Foundation @ ground level	0.0 ft.
Elevation difference at High point of roadway surface	+4.38 ft.
Elevation difference at Edge of travelway or face of curb	+5.23 ft.



Design Loading for METAL POLE NO. 1



10/31/2022 8:48:46 AM R:\Traffic\Signals\Design\Signals\100% Design\Plans\111467\_sig\_mil\_202305.dgn schiluka

NCDOT Wind Zone 4 (90 mph)

 Prepared For the Offices of: TRANSPORTATION MOBILITY AND SAFETY DIVISION NORTH CAROLINA DEPARTMENT OF TRANSPORTATION SIGNAL DESIGN SECTION 750 N. Greenfield Pkwy, Garner, NC 27529	US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance West U-Turn		SEAL  S. R. CHILUKA ENGINEER
	Division 11 Wilkes County Wilkesboro PLAN DATE: May 2023 REVIEWED BY: M. Stygles PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma	REVISIONS INIT. DATE SIGNATURE DATE SIG. INVENTORY NO. 11-1467	

**vhb**  
VHB Engineering NC, P.C. (C-3705)  
940 Main Campus Drive, Suite 500  
Raleigh, NC 27606  
919.829.0328

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL  
NORTH CAROLINA PROFESSIONAL ENGINEER  
SEAL 047250  
S. R. CHILUKA  
5/24/2023

PHASING DIAGRAM

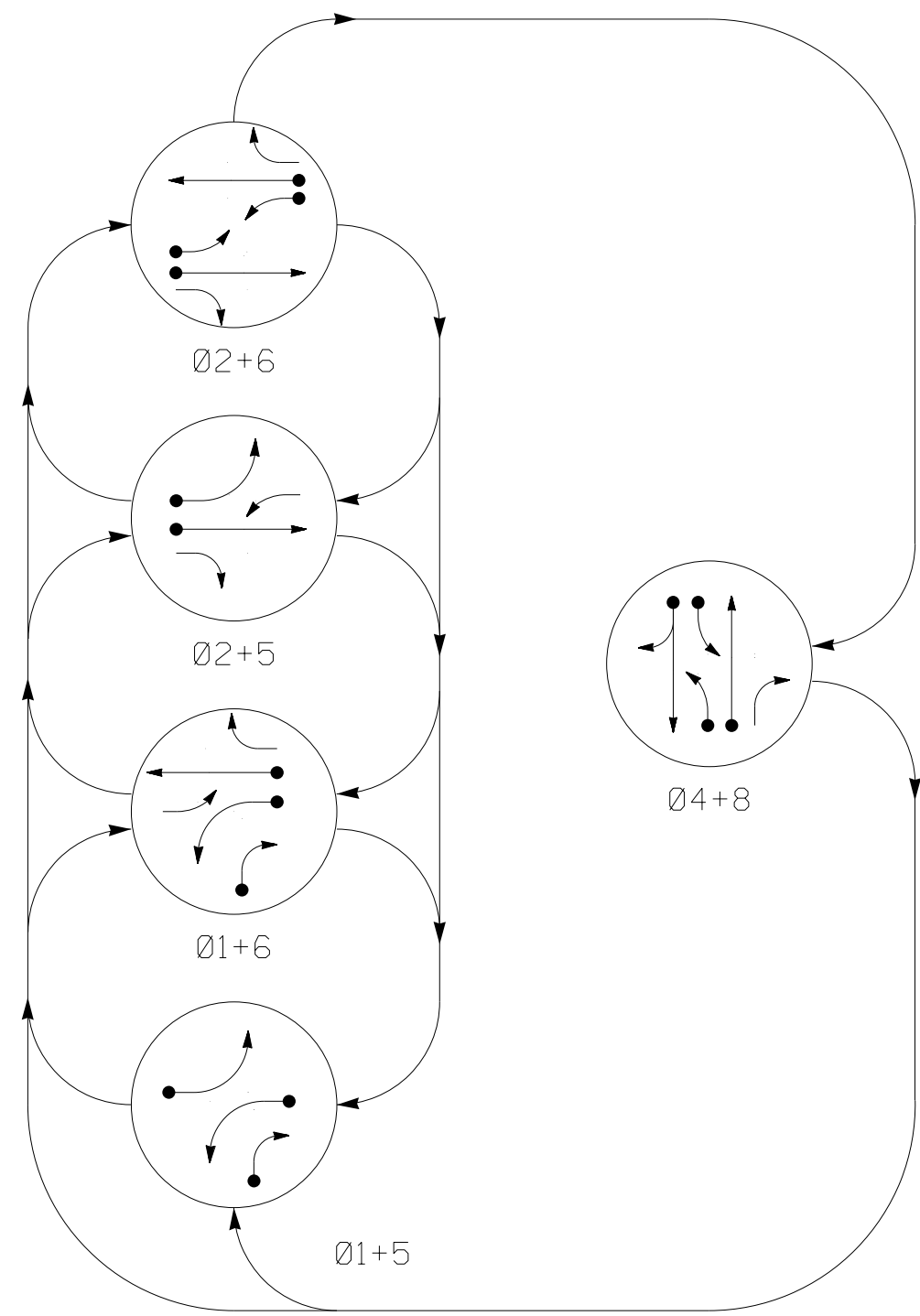
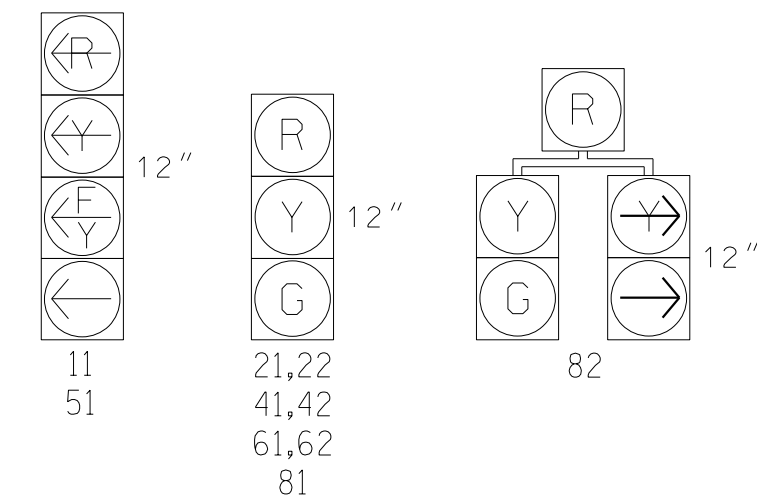


TABLE OF OPERATION

SIGNAL FACE	PHASE					
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 4 + 8	F L O O P
11	←	←	←	←	←	←
21, 22	R	R	G	G	R	Y
41, 42	R	R	R	R	G	R
51	←	←	←	←	←	←
61, 62	R	G	R	G	R	Y
81	R	R	R	R	G	R
82	R	R	R	R	G	R

SIGNAL FACE I.D.

All Heads L.E.D.



MAXTIME DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	NEW CARD	
1A	*	0	*	*	1	15.0	-	X	-	X	-	*
1B	*	+5	*	*	1	15.0	-	X	-	X	-	*
2A	*	300	*	*	2	-	1.6	X	-	X	-	*
2B	*	90	*	*	2	-	-	X	-	X	-	*
4A	*	+5	*	*	4	3.0	-	X	-	X	-	*
4B	*	0	*	*	4	10.0	-	X	-	X	-	*
4C	*	0	*	*	4	15.0	-	X	-	X	-	*
5A	*	0	*	*	5	15.0	-	X	-	X	-	*
6A	*	300	*	*	6	-	1.6	X	-	X	-	*
6B	*	90	*	*	6	-	-	X	-	X	-	*
8A	*	+5	*	*	8	3.0	-	X	-	X	-	*
8B	*	+5	*	*	8	-	-	X	-	X	-	*

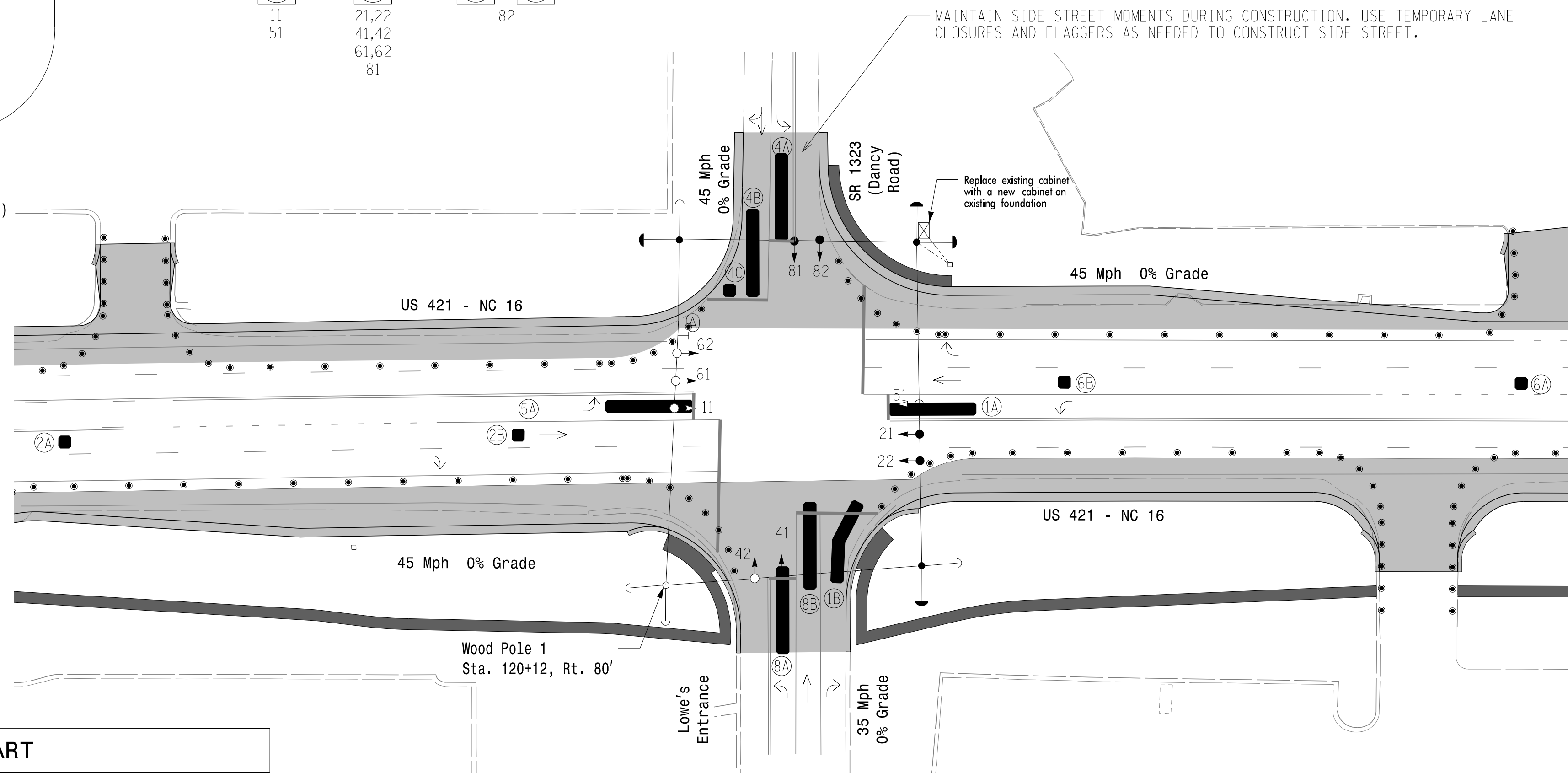
\*Video Detection Zone

5 Phase Fully Actuated (Isolated) NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Phase 1 and/or phase 5 may be lagged.
4. Set all detector units to presence mode.
5. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
6. Refer to Pavement Marking Plans for proposed stop bar locations.
7. Reposition existing signal heads as shown on this plan.

PHASING DIAGRAM DETECTION LEGEND

- ← ● DETECTED MOVEMENT
- ← ○ UNDETECTED MOVEMENT (OVERLAP)
- ← ○ UNSIGNALIZED MOVEMENT
- ← ○ PEDESTRIAN MOVEMENT



LEGEND

- | PROPOSED                          | EXISTING                          |
|-----------------------------------|-----------------------------------|
| ○ → Traffic Signal Head           | ● → Traffic Signal Head           |
| ○ → Signal Pole with Guy          | ● → Signal Pole with Guy          |
| ○ → Signal Pole with Sidewalk Guy | ● → Signal Pole with Sidewalk Guy |
| ○ → Video Detector                | ○ → Video Detector                |
| ▬ Video Detection Zone            | N/A                               |
| ▬ Inductive Loop Detector         | ▬ Inductive Loop Detector         |
| □ Controller & Cabinet            | □ Controller & Cabinet            |
| □ Junction Box                    | □ Junction Box                    |
| --- 2-in Underground Conduit      | --- 2-in Underground Conduit      |
| N/A Right of Way                  | → Right of Way                    |
| → Directional Arrow               | → Directional Arrow               |
| ▬ Construction Zone               | N/A                               |
| ○ Wood Pole                       | ● Wood Pole                       |
| ⓐ Right Arrow "ONLY" Sign R3-5R   | ⓐ Right Arrow "ONLY" Sign R3-5R   |
| ● Drum                            | N/A                               |
| ● Skinny Drum                     | N/A                               |

MAXTIME TIMING CHART

FEATURE	PHASE					
	1	2	4	5	6	8
Walk *	-	-	-	-	-	-
Ped Clear *	-	-	-	-	-	-
Min Green	7	12	7	7	12	7
Passage *	2.0	2.0	2.0	2.0	2.0	2.0
Max I *	25	60	20	15	60	20
Yellow Change	3.0	4.5	4.5	3.0	4.5	3.8
Red Clear	2.3	1.2	1.2	1.9	1.2	1.4
Added Initial *	-	-	-	-	-	-
Maximum Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Advance Walk	-	-	-	-	-	-
Non Lock Detector	X	-	X	X	-	-
Vehicle Recall	-	MIN RECALL	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

3/1/2023 10:06:10 PM R:\Traffic\Signals\Design\Plans\Temporary Signal Design\11332TL1.sig \_dsn\_202305.dgn



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

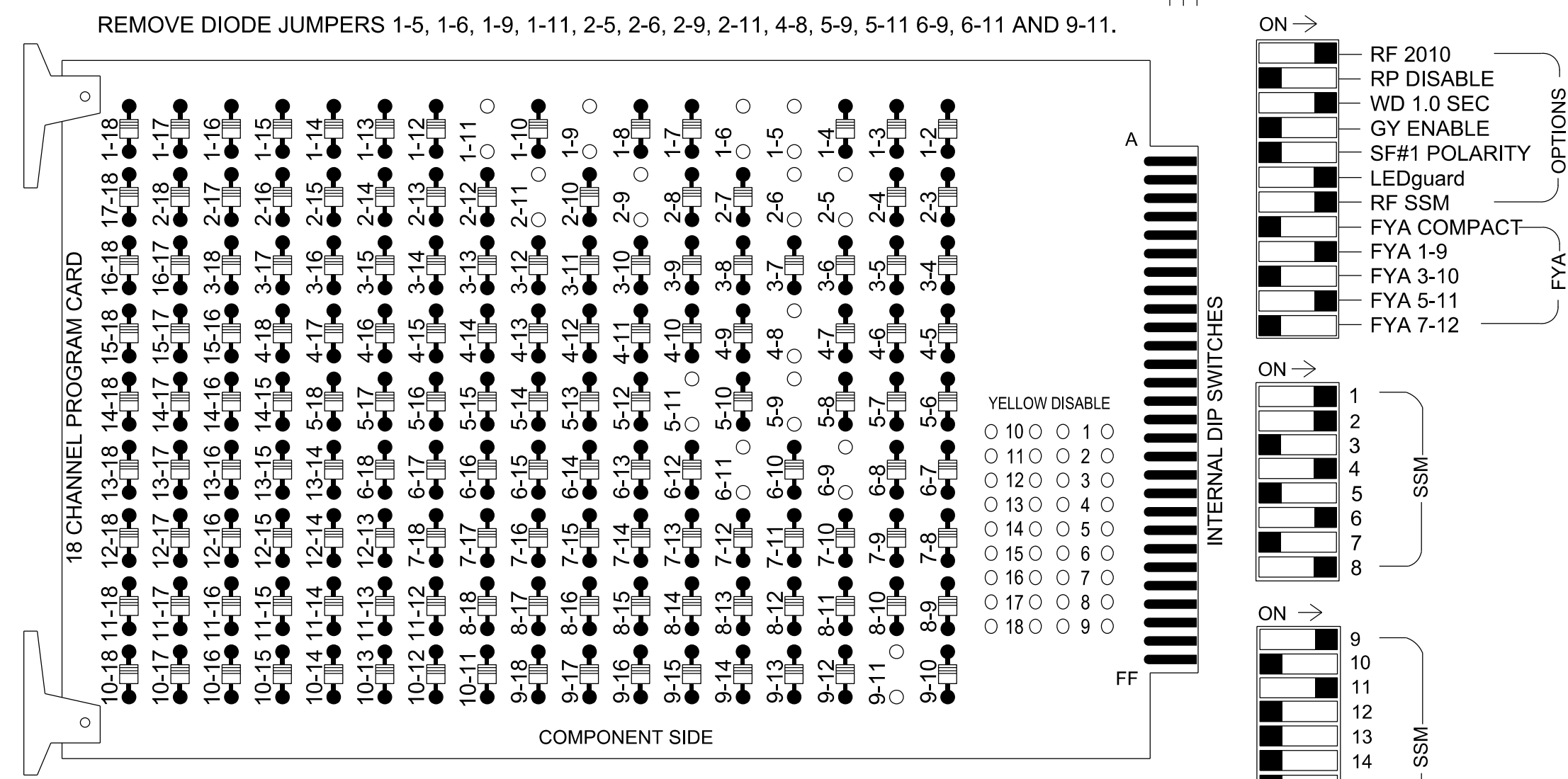
New Installation - Temporary Design 1 (Phase 8)

	<p>US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance</p>		
	<p>Division 11 Wilkes County Wilkesboro</p>	<p>PLANNED BY: May 2023 REVIEWED BY: M.L. Stygles</p>	
<p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>SCALE: 0 40 1" = 40'</p>	<p>REVISIONS</p>	<p>INIT. DATE</p>

SIGNATURE: S.R. Chiluka DATE: 5/24/2023  
INVENTORY NO. 11-1332T1

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

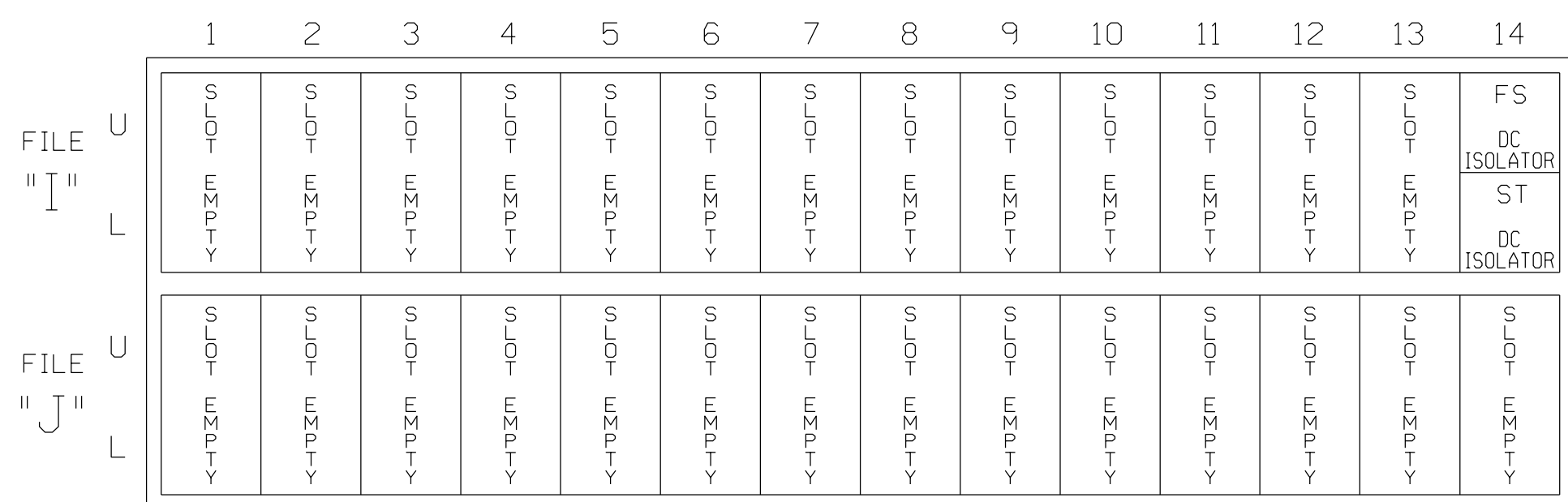


**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### INPUT FILE POSITION LAYOUT

(front view)



EX.: 1A, 2A, ETC. = LOOP NO.'S

⊗ Wired Input - Do not populate slot with detector card

FS = FLASH SENSE  
ST = STOP TIME

### SPECIAL DETECTOR NOTE

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program phases 4 and 8 for Dual Entry.
- Program controller to start up in phase 2 Green No Walk and 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
Cabinet.....332 w/ Aux  
Software.....Q-Free MAXTIME  
Cabinet Mount.....Base  
Output File Positions.....18 With Aux. Output File  
Load Switches Used.....S1, S2, S5, S7, S8, S11, AUX S1, AUX S2  
Phases Used.....1, 2, 4, 5, 6, 8  
Overlap "1".....\*  
Overlap "2".....NOT USED  
Overlap "3".....\*  
Overlap "4".....NOT USED

\*See overlap programming detail this sheet

### FLASHER CIRCUIT MODIFICATION DETAIL

IN ORDER TO ENSURE THAT SIGNALS FLASH CONCURRENTLY ON THE SAME APPROACH, MAKE THE FOLLOWING FLASHER CIRCUIT CHANGES:

- ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-4 AND TERMINATE ON T2-2.
- ON REAR OF PDA - REMOVE WIRE FROM TERM. T2-5 AND TERMINATE ON T2-3.
- REMOVE FLASHER UNIT 2.

THE CHANGES LISTED ABOVE TIES ALL PHASES AND OVERLAPS TO FLASHER UNIT 1.

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	3
Type	FYA 4 - Section	FYA 4 - Section
Included Phases	2	6
Modifier Phases	1	5
Traill Green	0	0
Traill Yellow	0.0	0.0
Traill Red	0.0	0.0

### SIGNAL HEAD HOOK-UP CHART

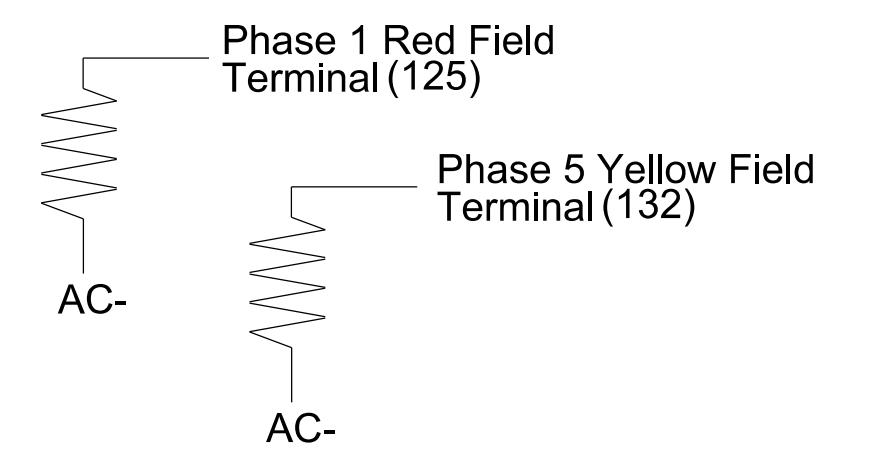
LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	5	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	11*	82	21,22	NU	41,42	NU	51*	61,62	NU	81,82	NU	11*	NU	NU	51*	NU	NU	NU
RED	*	128			101			134			107							
YELLOW					102		*	135			108							
GREEN					103			136			109							
RED ARROW													A121				A114	
YELLOW ARROW		128											A122				A115	
FLASHING YELLOW ARROW													A123				A116	
GREEN ARROW	127	127						133										

NU = Not Used  
\* Denotes install load resistor. See load resistor installation detail this sheet.  
\*See pictorial of head wiring in detail this sheet.

### LOAD RESISTOR INSTALLATION DETAIL

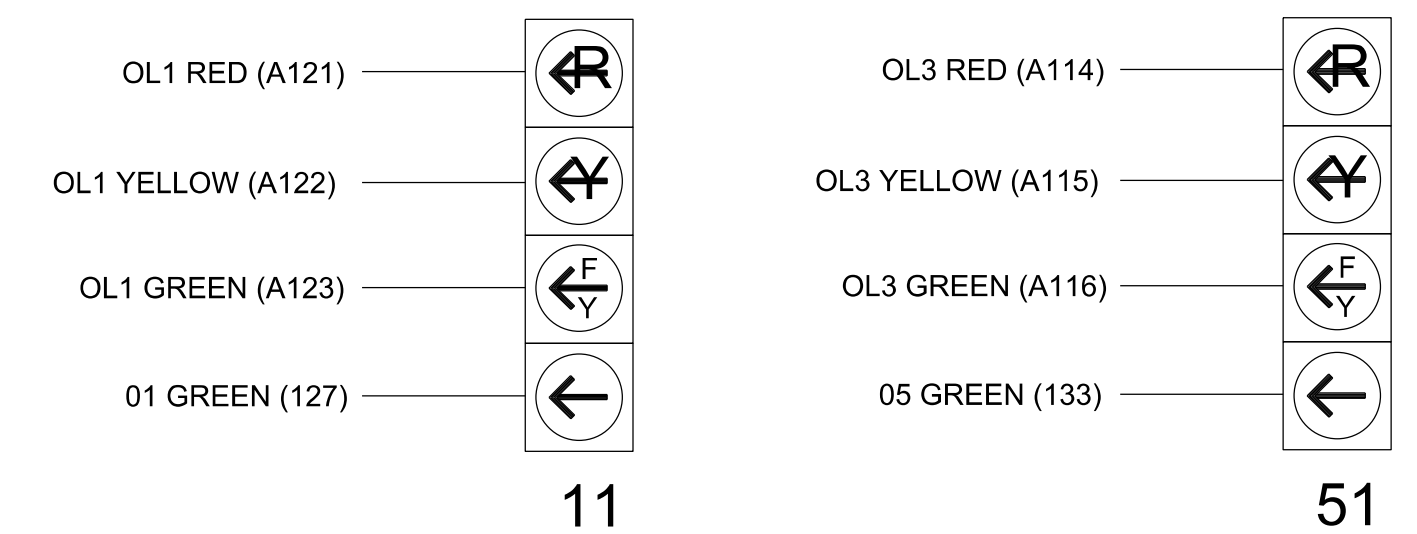
(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1332T1  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A

Temporary Installation - Electrical Detail 1 of 1 (Phase 8)

ELECTRICAL AND PROGRAMMING DETAILS FOR:



750 N. Greenfield Pkwy, Garner, NC 27529

US 421 - NC 16

at  
SR 1323 (Dancy Rd)/  
Lowe's Entrance

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L.Stygles

PREPARED BY: S.R.Chiluka REVIEWED BY: J.Ma

REVISIONS INIT. DATE

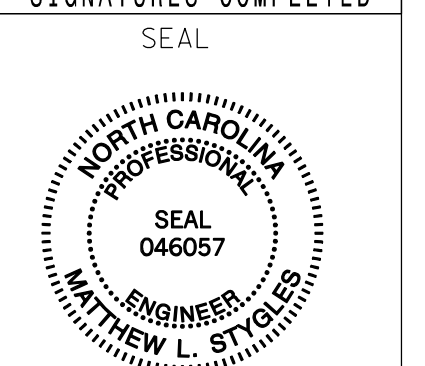
DocuSigned by: Matthew L. Stygles 5/24/2023

SIGNATURE DATE



VHB Engineering NC, P.C. (C-3705)  
940 Main Campus Drive, Suite 500  
Raleigh, NC 27606  
919.829.0328

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



DocuSigned by: Matthew L. Stygles 5/24/2023

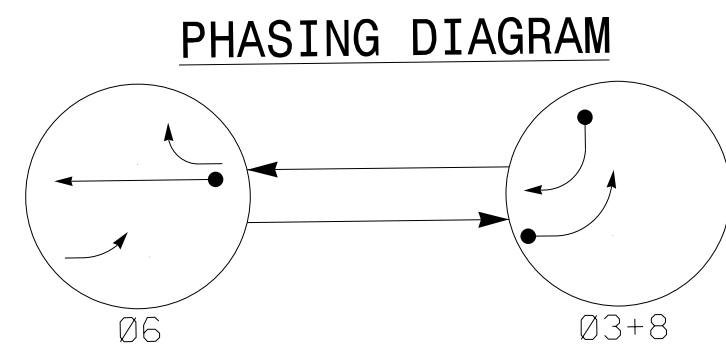
SIGNATURE DATE

SIG. INVENTORY NO. II-1332T1

2 Phase Fully Actuated (Isolated)

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Refer to Pavement Marking Plans for proposed stop bar locations.
6. Reposition existing signal heads as shown on this plan.

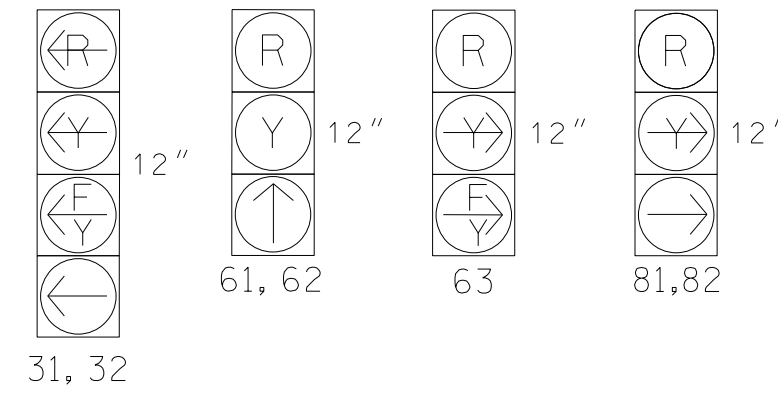


PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

SIGNAL FACE I.D.

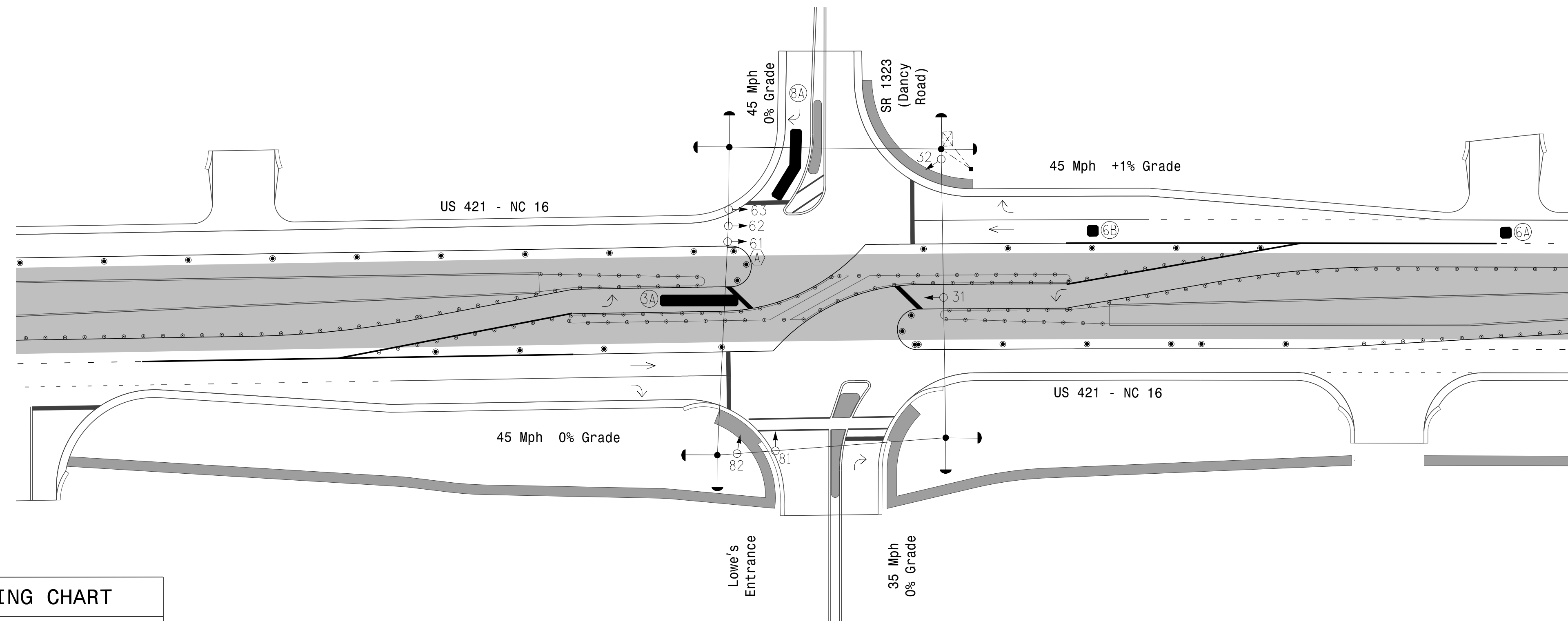
All Heads L.E.D.



SIGNAL FACE	PHASE		
	06	03+8	FLUSH
31,32	Y	Y	Y
61,62	Y	R	Y
63	Y	R	Y
81,82	R	R	R

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING						
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL DELAY DURING GREEN	NEW CARD
3A	*	0	*	*	3	15.0	-	X	X	-	*
6A	*	300	*	*	6	-	1.6	X	X	-	*
6B	*	90	*	*	6	-	-	X	X	-	*
8A	*	0	*	*	4	15.0	-	X	X	-	*

\*Video Detection Zone



PROPOSED	EXISTING
	N/A
N/A	
	N/A
	N/A
	N/A

FEATURE	PHASE		
	3	6	8
Walk *	-	-	7
Ped Clear *	-	-	12
Min Green	7	12	7
Passage *	2.0	2.0	2.0
Max 1 *	30	60	30
Yellow Change	3.0	4.4	3.0
Red Clear	2.4	1.3	1.4
Added Initial *	-	-	-
Maximum Initial *	-	-	-
Time Before Reduction *	-	-	-
Time To Reduce *	-	-	-
Minimum Gap	-	-	-
Advance Walk	-	-	-
Non Lock Detector	X	-	X
Vehicle Recall	-	MIN RECALL	-
Dual Entry	X	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

2/14/2012 6:30:44 AM R:\Traffic\Signals\Design\Signals\00% Design Plans\Temporary Signal Design\11332T2.sig \_dsn\_202305.dgn

Signal Upgrade - Temporary Design 2(Phase 9)

750 N. Greenfield Pkwy, Garner, NC 27529

**US 421 - NC 16**  
at  
**SR 1323 (Dancy Road)**

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

SEAL

5/24/2023

SCALE: 0 40  
1" = 40'



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL

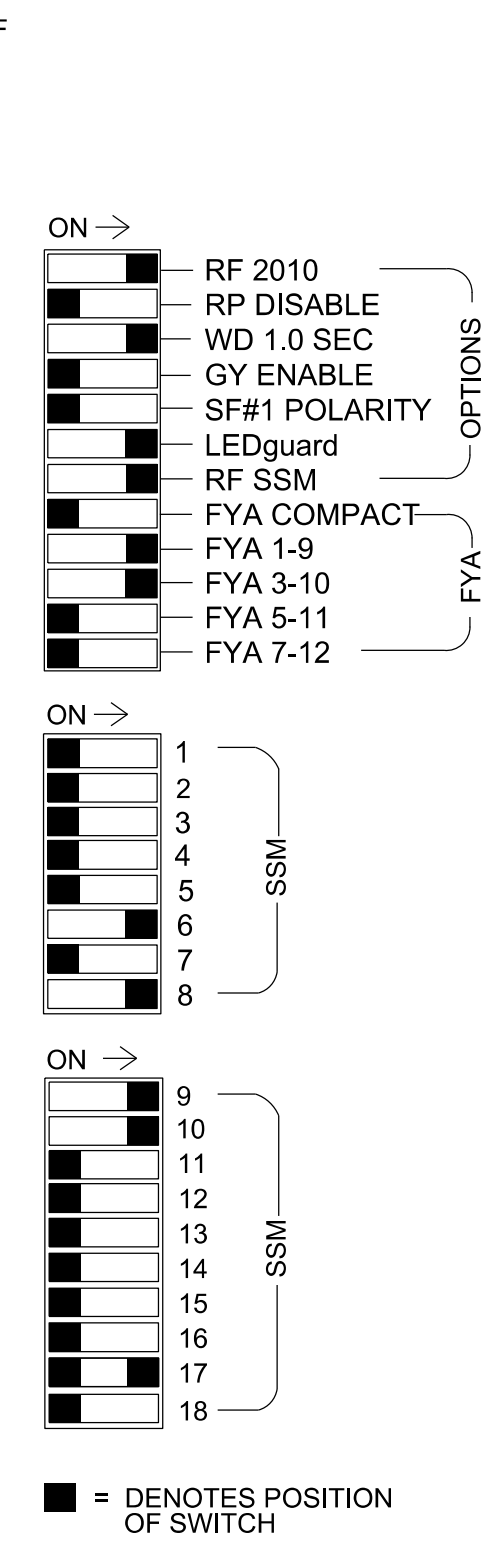
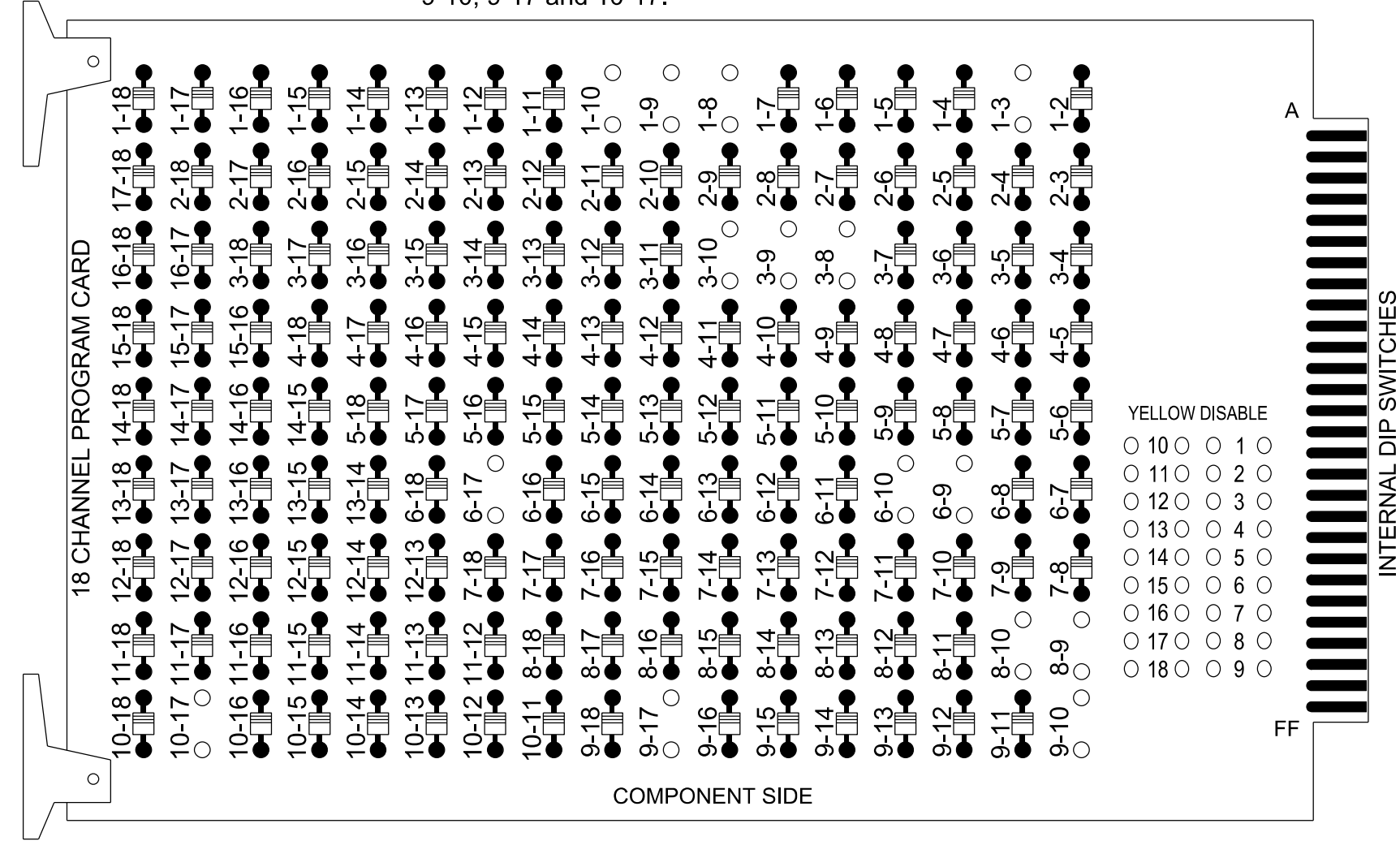
5/24/2023

SIG. INVENTORY NO. II-1332T2

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

REMOVE DIODE JUMPERS 1-3, 1-8, 1-9, 1-10, 3-8, 3-9, 3-10, 6-9, 6-10, 6-17, 8-9, 8-10, 9-10, 9-17 and 10-17.



- NOTES:**
1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
  2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
  3. Ensure that the Red Enable is active at all times during normal operation.
  4. Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### INPUT FILE POSITION LAYOUT

(front view)

1	2	3	4	5	6	7	8	9	10	11	12	13	14
FS	FS	FS	FS	FS	FS	FS	FS	FS	FS	FS	FS	FS	FS
DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR
ST	ST	ST	ST	ST	ST	ST	ST	ST	ST	ST	ST	ST	ST
DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR	DC ISOLATOR

EX.: 1A, 2A, ETC. = LOOP NO.'S

FS = FLASH SENSE  
ST = STOP TIME

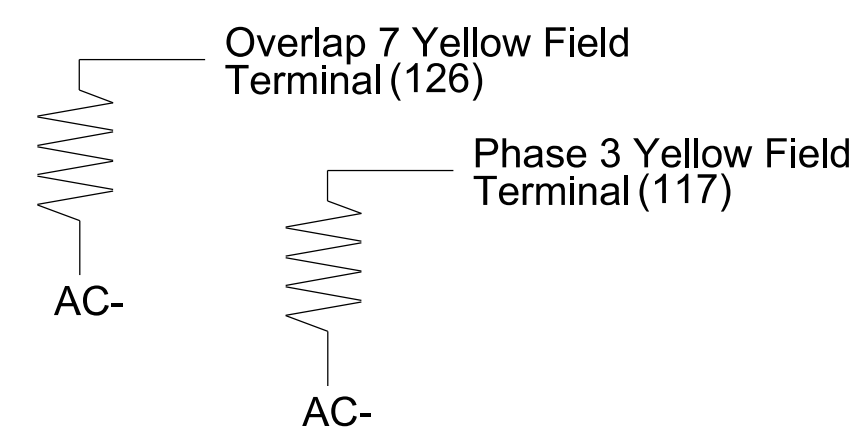
### SPECIAL DETECTOR NOTE

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



### NOTES

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
2. Program controller to start up in phase 6 Green No Walk.
3. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
Cabinet.....332 w/ Aux  
Software.....Q-Free MAXTIME  
Cabinet Mount.....Base  
Output File Positions.....18 With Aux. Output File  
Load Switches Used.....S1,S4,S8,S11,AUX S1,AUX S2,AUX S3  
Phases Used.....3, 6, 8  
Overlap "1".....\*  
Overlap "2".....\*  
Overlap "3".....NOT USED  
Overlap "4".....NOT USED  
Overlap "5".....\*

\*See overlap programming detail on sheet 2.

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

Channel Configuration

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5		X		5
6	Phase Vehicle	6	X		X	6
7	Phase Vehicle	7		X		7
8	Phase Vehicle	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4		X		12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5	X		X	17
18	Overlap	6		X		18

ASSIGN CHANNEL 1 TO OVERLAP 7

### OVERLAP PROGRAMMING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

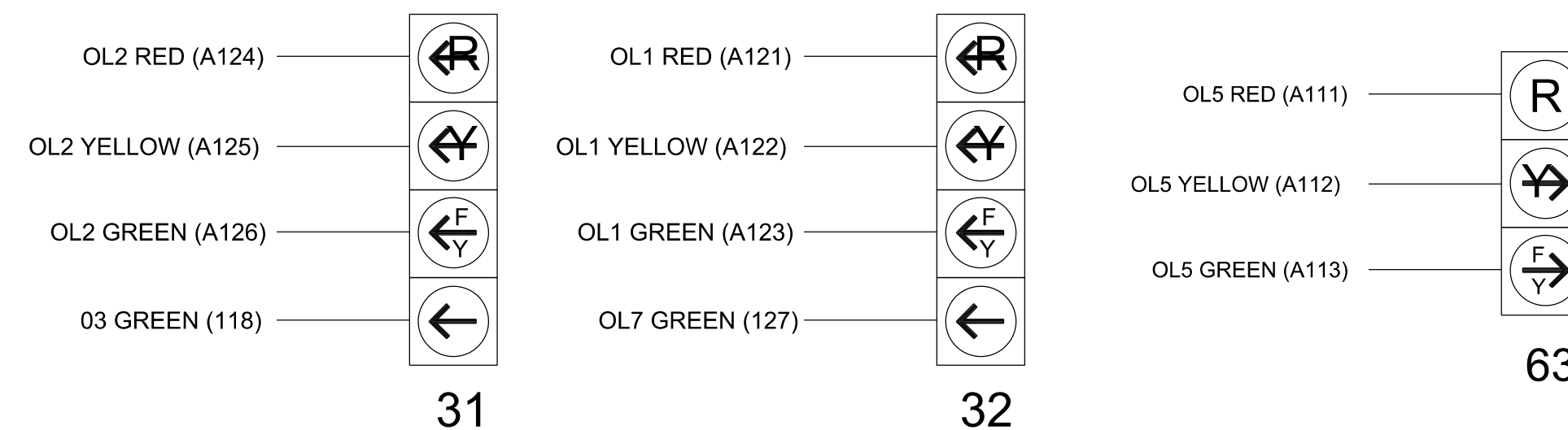
Overlap Plan 1

Overlap	1	2	5	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	6	3
Modifier Phases	3	3	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

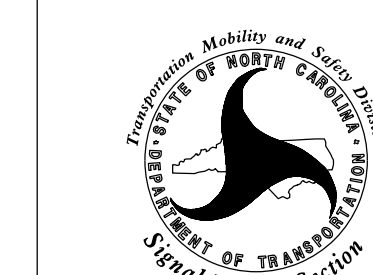
THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1332T2  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A

### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



ELECTRICAL AND PROGRAMMING DETAILS FOR:



750 N. Greenfield Pkwy, Garner, NC 27529

US 421 - NC 16  
at  
SR 1323 (Dancy Rd) /

Division 11 Wilkes County Wilkesboro  
PLAN DATE: May 2023 REVIEWED BY: M.L.Stygles  
PREPARED BY: S.R.Chiluka REVIEWED BY: J.Ma

REVISIONS	INIT.	DATE



VHB Engineering NC, P.C. (C-3705)  
940 Main Campus Drive, Suite 500  
Raleigh, NC 27606  
919.829.0328

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL  
NORTH CAROLINA PROFESSIONAL ENGINEER  
MATTHEW L. STYGLES  
046057  
5/24/2023

2 Phase Fully Actuated W/ Alternate Phasing Operation Wilkesboro Closed Loop System

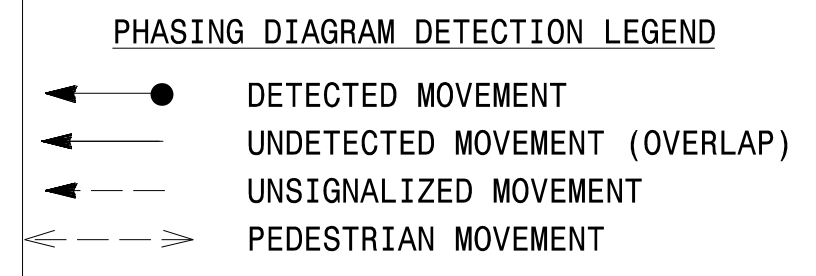
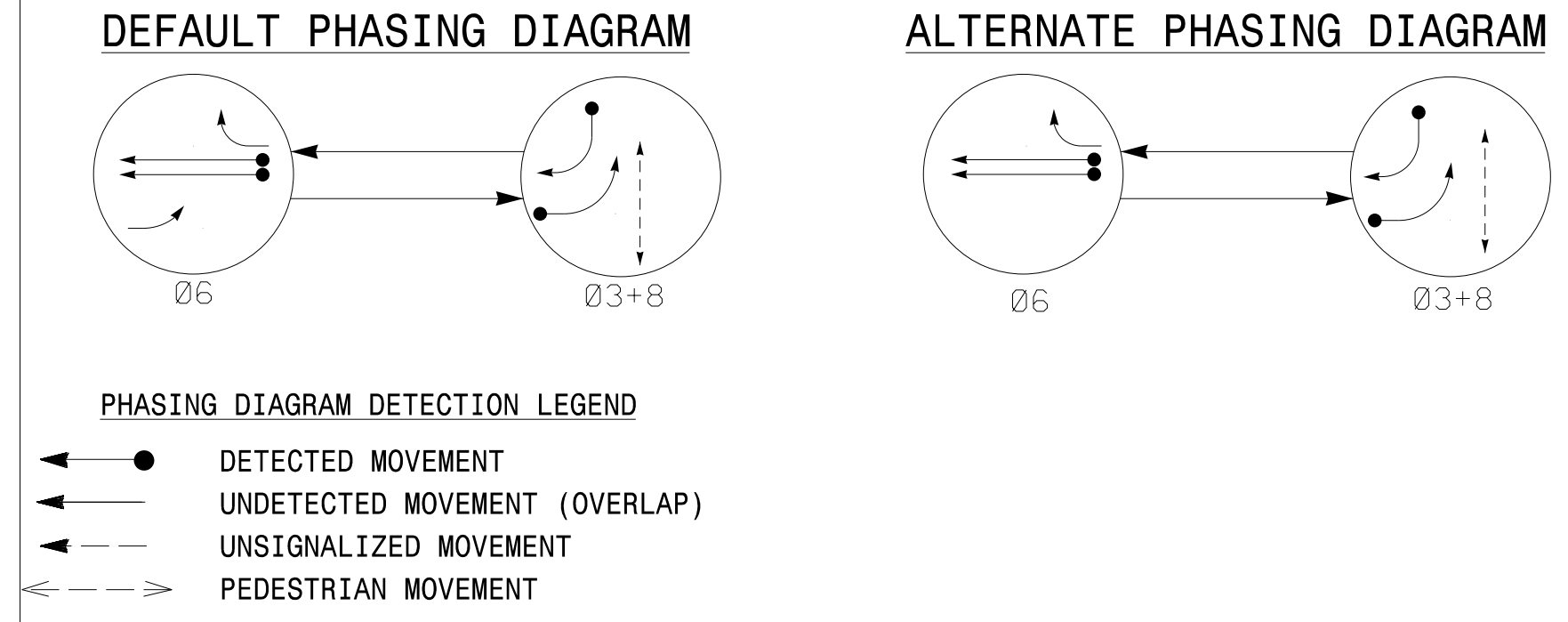
NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. The Division Traffic Engineer will determine the hours of use for each phasing plan.
5. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
6. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
7. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
8. Refer to Pavement Marking Plans for proposed stop bar locations.

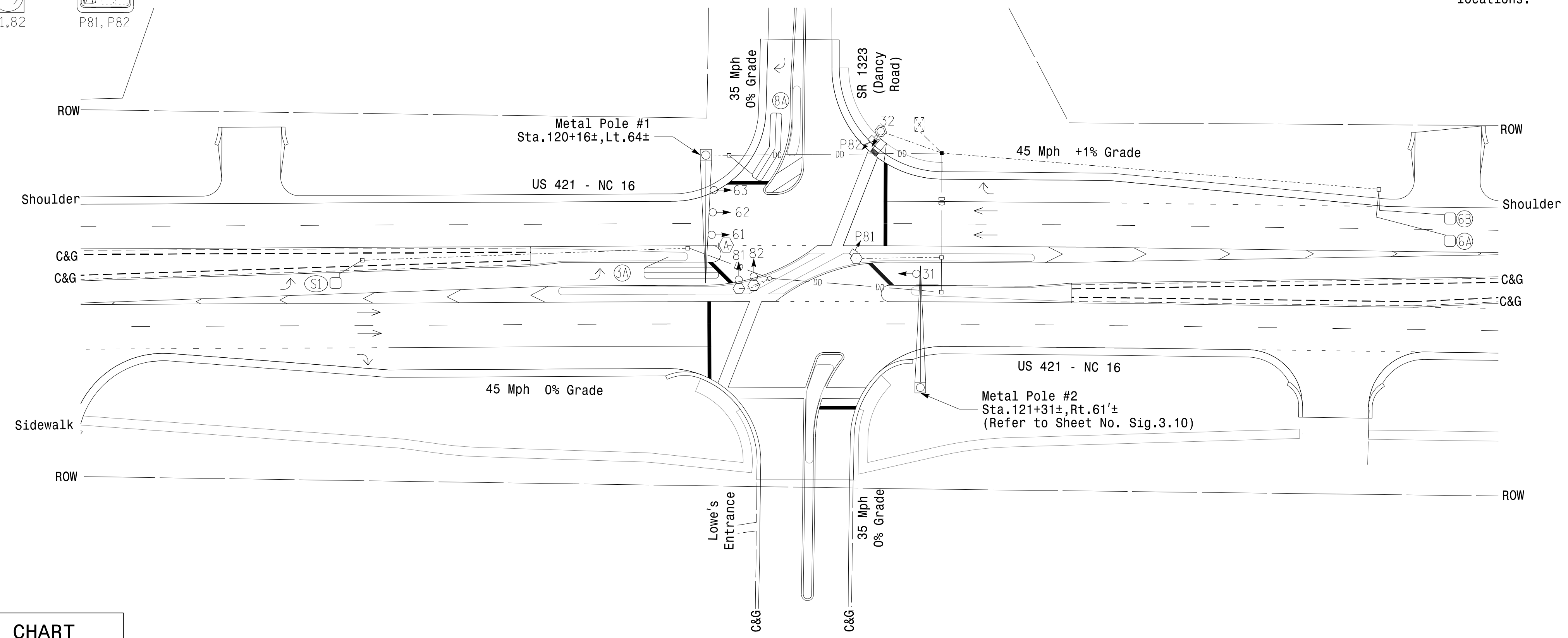
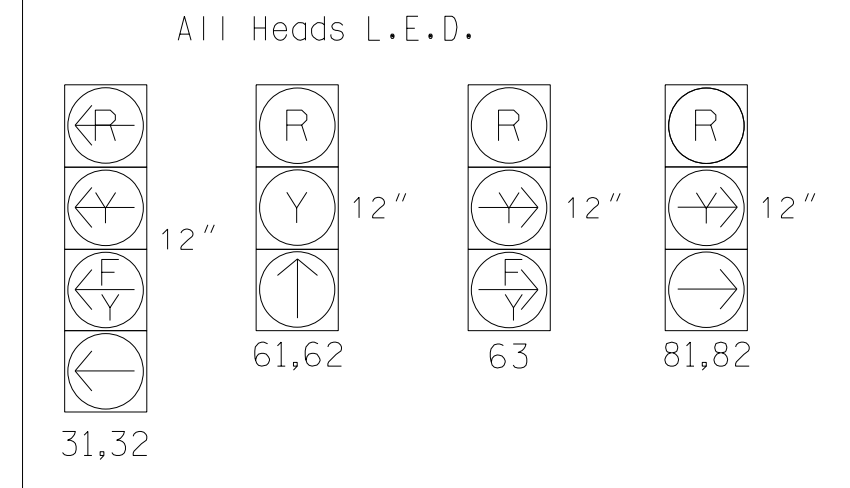
MAXTIME DETECTOR INSTALLATION CHART											
DETECTOR					PROGRAMMING						
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	CALL	DELAY DURING GREEN
3A	6X40	0	2-4-2	X	3	15.0*	-	X	-	X	-
6A	6X6	300	4	X	6	-	-	X	X	X	-
6B	6X6	300	4	X	6	-	-	X	X	X	-
8A	6X40	0	2-4-2	X	8	15.0	-	X	-	X	-
S1	6X6	200	5	X	-	-	-	-	-	-	-

\* Disable delay during alternate phasing operation

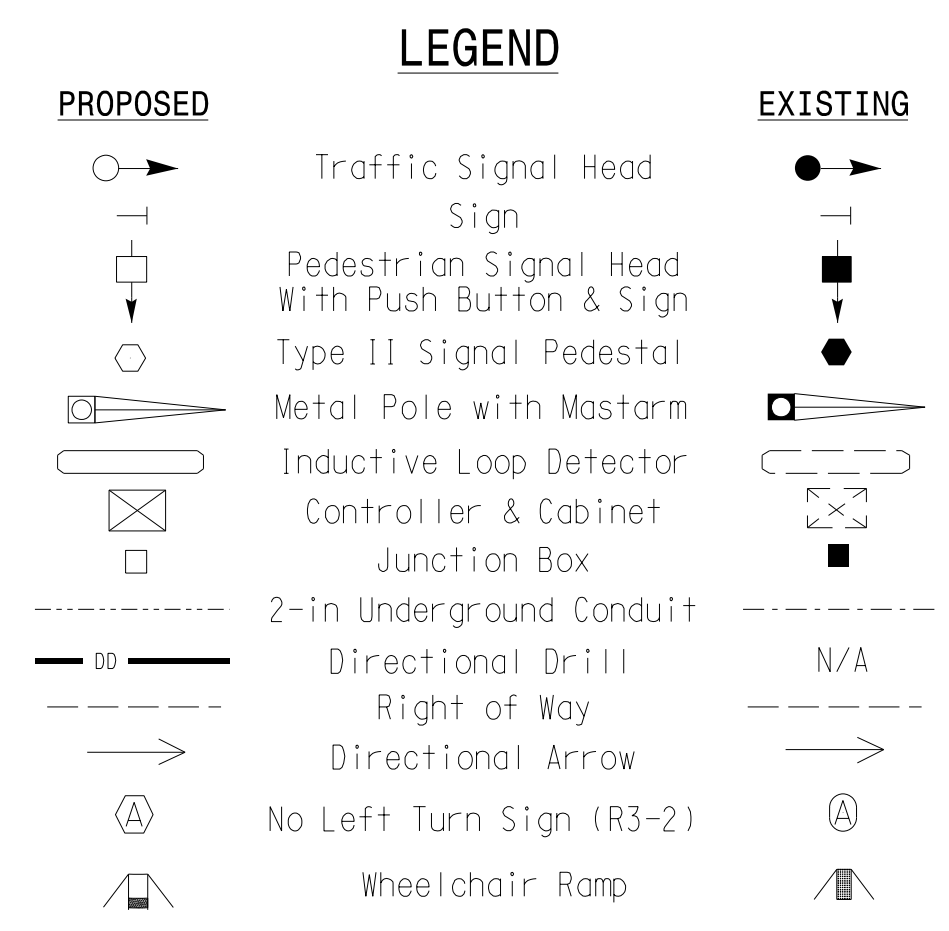
DEFAULT PHASING TABLE OF OPERATION				ALTERNATE PHASING TABLE OF OPERATION			
SIGNAL FACE	PHASE			SIGNAL FACE	PHASE		
	06	03+8	FLASH		03	03+8	FLASH
31,32	←	→	↔	←	→	↔	
61,62	↑	↓	↕	↑	↓	↕	
63	↖	↗	↔	↖	↗	↔	
81,82	↖	↗	↔	↖	↗	↔	
P81,P82	DW	W	DRK	DW	W	DRK	



SIGNAL FACE I.D.



FEATURE	PHASE		
	3	6	8
Walk *	-	-	7
Ped Clear *	-	-	12
Min Green	7	12	7
Passage *	2.0	6.0	2.0
Max 1 *	30	60	30
Yellow Change	3.0	4.4	3.8
Red Clear	2.4	1.3	1.0
Added Initial *	-	1.5	-
Maximum Initial *	-	34	-
Time Before Reduction *	-	15	-
Time To Reduce *	-	30	-
Minimum Gap	-	3.4	-
Advance Walk	-	-	-
Non Lock Detector	X	-	X
Vehicle Recall	-	MIN RECALL	-
Dual Entry	X	-	X



\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

1/30/2023 8:54:37 AM R:\Traffic\Signals\Design Plans\11332\_sig\_dsn\_202305.dgn schiluka



Signal Upgrade - Final Design

Prepared for the Offices of:

750 N. Greenfield Pkwy, Garner, NC 27529

US 421-NC 16 at SR 1323 (Dancy Road)

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

SCALE 0 40

REVISIONS

INIT. DATE

SIGNATURE DATE

SIG. INVENTORY NO. 11-1332

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL

NORTH CAROLINA PROFESSIONAL ENGINEER

SRIKANTHA R. CHILUKA

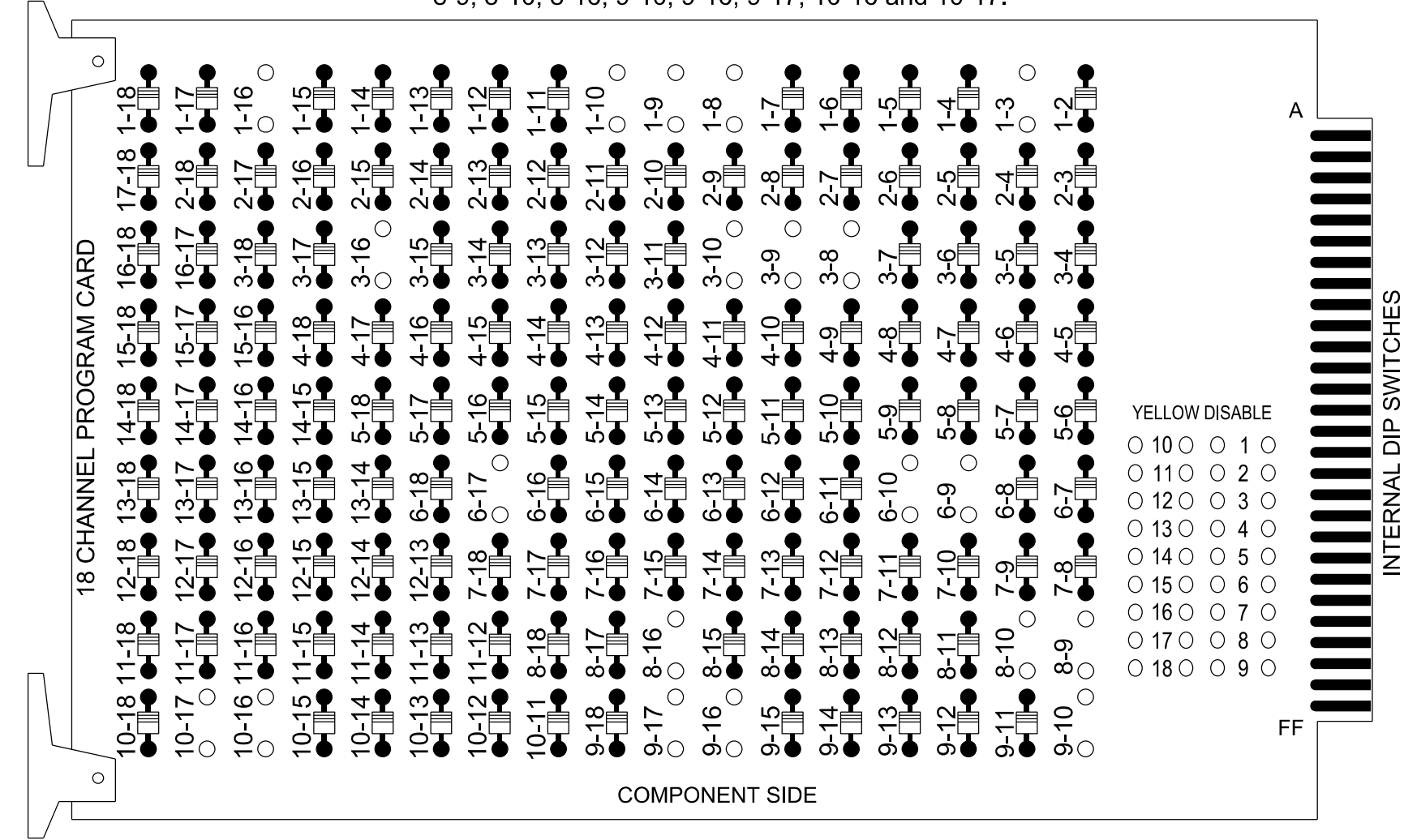
047250

5/24/2023

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)

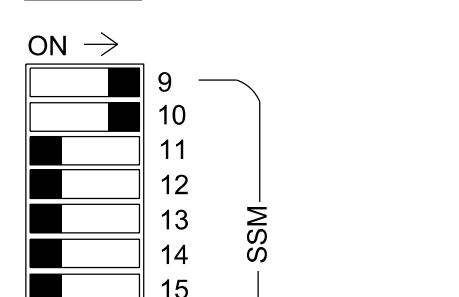
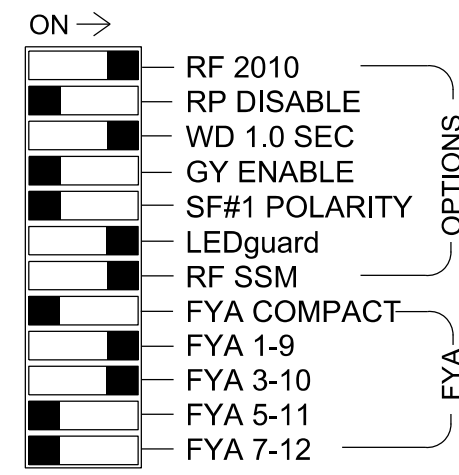
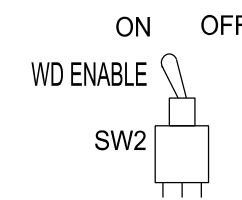
REMOVE DIODE JUMPERS 1-3, 1-8, 1-9, 1-10, 1-16, 3-8, 3-9, 3-10, 3-16, 6-9, 6-10, 6-17, 8-9, 8-10, 8-16, 9-10, 9-16, 9-17, 10-16 and 10-17.



REMOVE JUMPERS AS SHOWN

NOTES:

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.



■ = DENOTES POSITION OF SWITCH

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the Wilkesboro Closed Loop System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1,S4,S8,S11,S12,AUX S1,AUX S2,AUX S3  
 Phases Used.....3,6,8,8PED  
 Overlap "1".....\*  
 Overlap "2".....\*  
 Overlap "3".....NOT USED  
 Overlap "4".....NOT USED  
 Overlap "5".....\*  
 Overlap "7".....\*

\*See overlap programming detail on sheet 2.

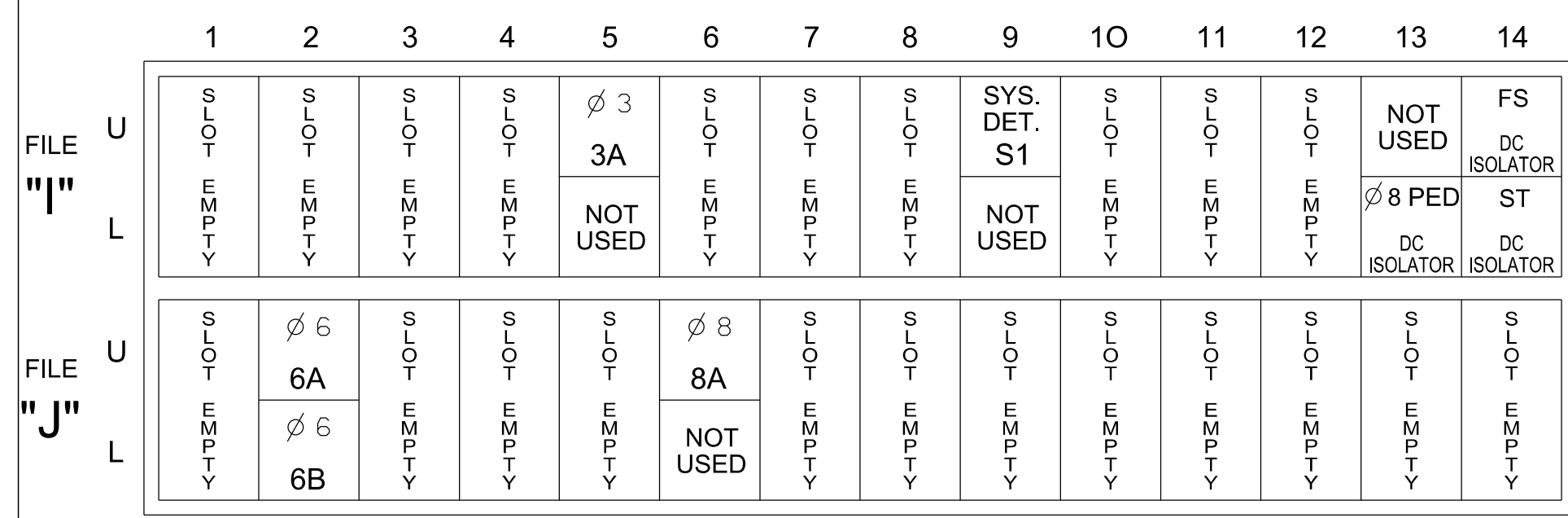
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	OL7	2	PED	3	4	PED	5	6	PED	7	8	PED	OL1	OL2	OL5	OL3	OL4	SPARE
SIGNAL HEAD NO.	32*	NU	NU	31*	NU	NU	NU	61,62	NU	NU	81,82	P81, P82	32*	31*	63*	NU	NU	NU
RED								134			107				A111			
YELLOW	*			*				135										
GREEN																		
RED ARROW															A121	A124		
YELLOW ARROW										108					A122	A125	A112	
FLASHING YELLOW ARROW															A123	A126	A113	
GREEN ARROW	127			118				136		109								
Hand icon																		104
Person icon																		106

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 ★ See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



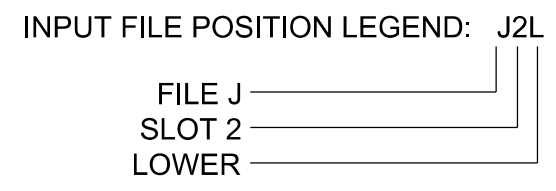
EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	QUEUE	CALL	DELAY DURING GREEN
3A	TB4-5,6	I5U	58	20	7	3	15					X	
*S1	TB6-9,10	I9U	60	22	13	SYS							
6A	TB3-5,6	J2U	40	2	16	6			X	X		X	
6B	TB3-7,8	J2L	44	6	17	6			X	X		X	
8A	TB5-9,10	J6U	42	4	22	8	15		X			X	
PED PUSH BUTTONS													
P81,P82	TB8-8,9	I13L	70	36	8	PED 8							

NOTE: INSTALL DC ISOLATOR IN INPUT FILE SLOT I13.

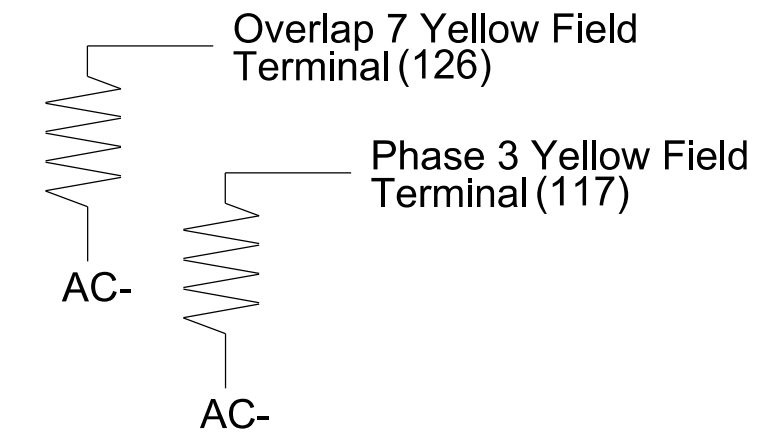
\*System detector only. Remove any assigned vehicle phase.



### LOAD RESISTOR INSTALLATION DETAIL

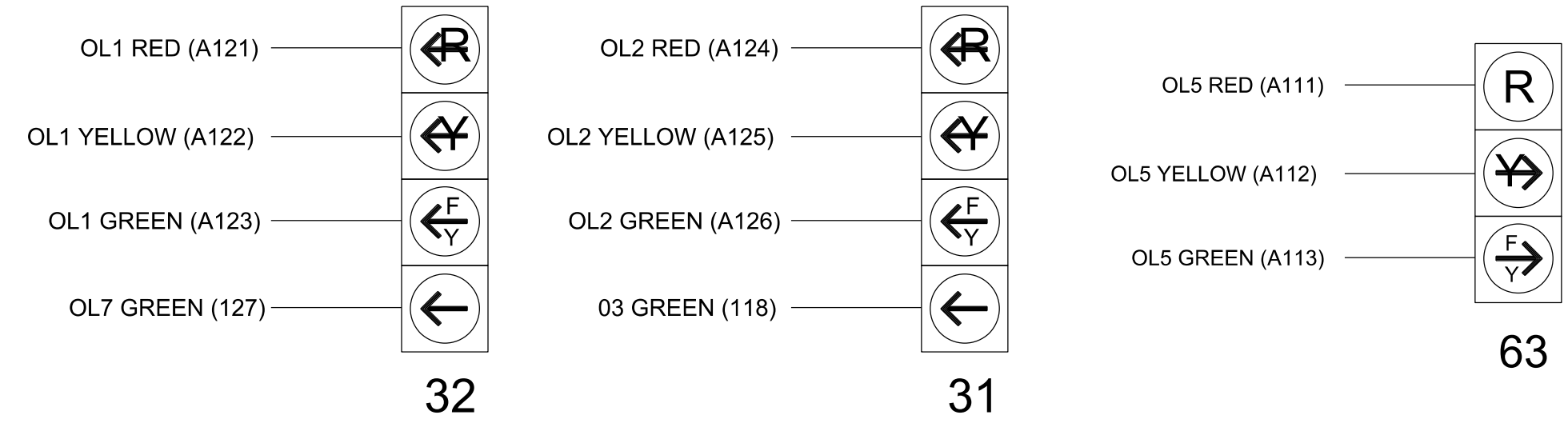
(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



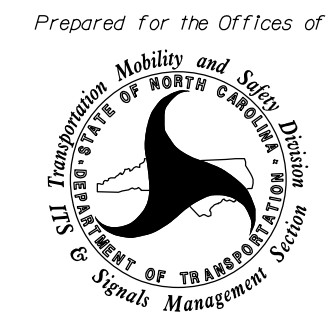
5/23/2019 3:15:01 PM \*\*\*BDD:\*\*\* [C:\Program Files\Autodesk\Signal Design\Projects\U-5312\_Sig.3.5\Signal Design\U-5312\_Sig.3.5.dgn] sch1.luk

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1332  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED:



Electrical Detail - Sheet 1 of 2

ELECTRICAL AND PROGRAMMING DETAILS FOR:



US 421-NC 16 at SR 1323 (Dancy Road)	
Division 11 Wilkes County	Wilkesboro
PLAN DATE: May 2023	REVIEWED BY: J. Ma
PREPARED BY: M.L. Styles	REVIEWED BY: S.R. Chiluka
REVISIONS	INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL	DATE
Matthew L. Styles	5/24/2023
SIGNATURE	DATE

### MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

**ALTERNATE PHASING CHANGE SUMMARY**

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

**OVERLAP PLAN 2:** Modifies overlap included phases for heads 31 and 32 to run protected turns only.

**VEH DET PLAN 2:** Reduces delay time for phase 3 call on loop 3A to 0 seconds.

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

#### Channel Configuration

ASSIGN CHANNEL 1 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5		X		5
6	Phase Vehicle	6	X		X	6
7	Phase Vehicle	7		X		7
8	Phase Vehicle	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4		X		12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5	X		X	17
18	Overlap	6		X		18

### MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Coordination >Patterns

Web Interface  
Home >Controller >Coordination >Patterns

Pattern Parameters

Pattern	Veh Det Plan	Overlap Plan
*	2	2

\*The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

### MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOP 3A

Front Panel  
Main Menu >Controller >Detector >Veh Det Plans

Web Interface  
Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

Plan 2

Detector	Call Phase	Delay
3A	7	3
		-

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	2	5	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	6	3
Modifier Phases	3	3	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

#### Overlap Plan 2

Overlap	1	2	5	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	-	-	6	3
Modifier Phases	3	3	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0

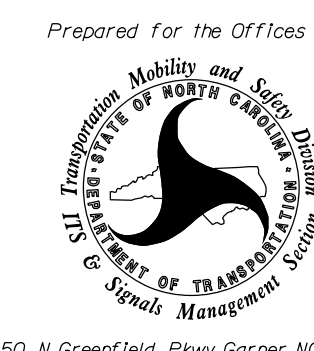
← NOTICE INCLUDED PHASE

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1332  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED:



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

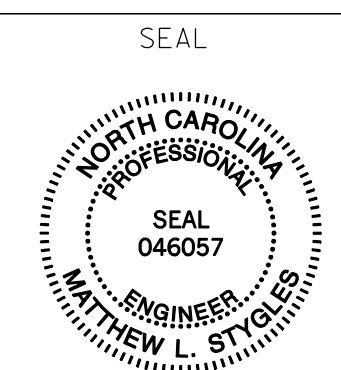
Electrical Detail - Sheet 2 of 2  
ELECTRICAL AND PROGRAMMING DETAILS FOR:



US 421-NC 16  
at  
SR 1323 (Dancy Road)

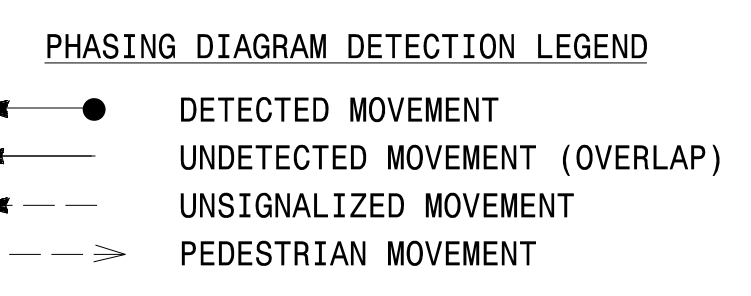
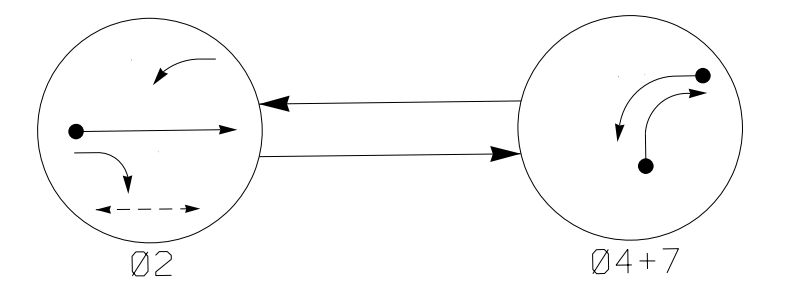
Division 11 Wilkes County Wilkesboro

PLAN DATE:	May 2023	REVIEWED BY:	J. Ma
PREPARED BY:	M.L. Stygles	REVIEWED BY:	S.R. Chiluka
REVISIONS	INIT.	DATE	



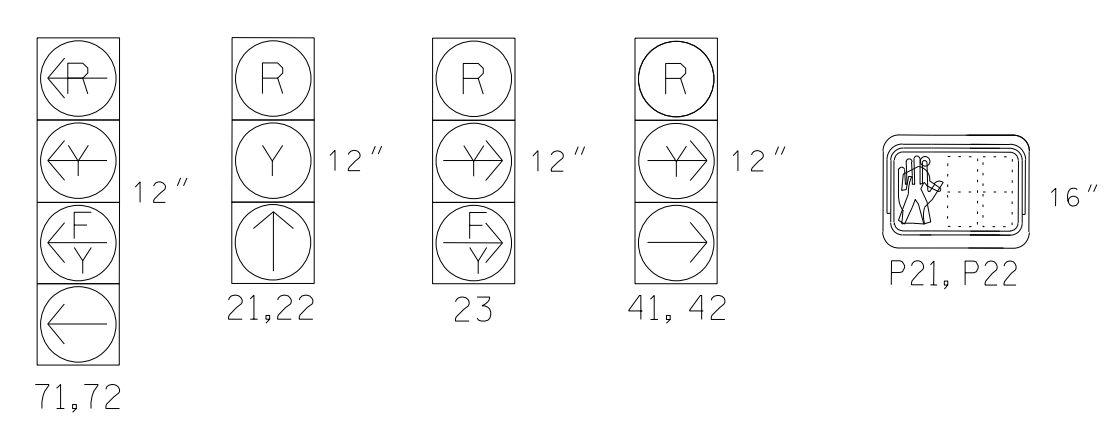


**PHASING DIAGRAM**



**SIGNAL FACE I.D.**

All Heads L.E.D.



**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	0 2	0 4 + 7	FLASH
21, 23	↑	R	Y
23	↓	R	Y
41, 42	R	→	R
71, 72	←	←	←
P21, P22	W	DW	DRK

**MAXTIME DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	PROGRAMMING								
			DETECTOR	TURN	NEW LOOP	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	CALL	NEW CARD
2A	*	300	*	*	2	-	1.6	X	X	-	*
2B	*	90	*	*	2	-	-	X	X	-	*
4A	*	0	*	*	4	15.0	-	X	X	-	*
7A	*	0	*	*	7	15.0*	-	X	X	-	*

\*Video Detection Zone

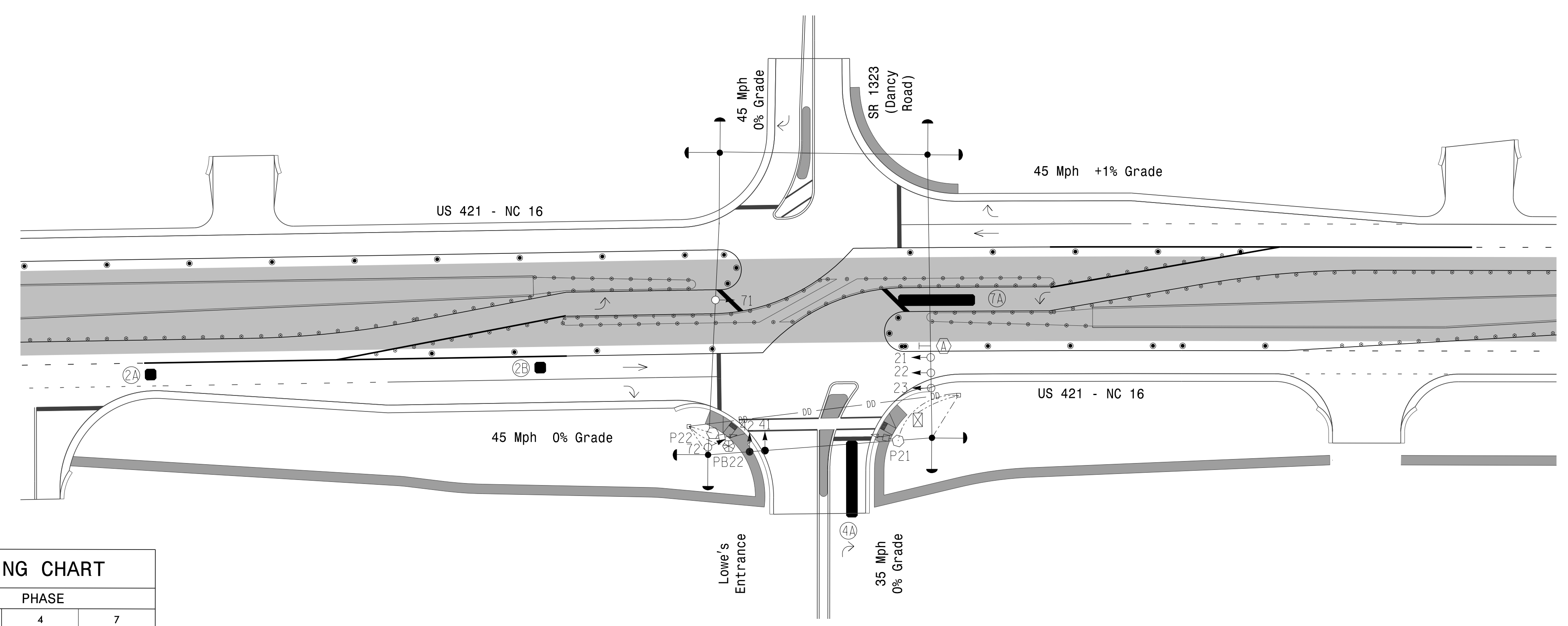
**2 Phase Fully Actuated (Isolated)**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
6. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
7. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
8. To provide a leading pedestrian interval on phase 6, program FYA heads 71,72 and 23 to delay for 3 seconds after the start of the phase 6 walk interval. See electrical details.
9. Refer to Pavement Marking Plans for proposed stop bar locations.
10. Reposition signal heads as shown on this plan.

**LEGEND**

PROPOSED	EXISTING
	N/A
N/A	
	N/A
	N/A
	N/A



**MAXTIME TIMING CHART**

FEATURE	PHASE		
	2	4	7
Walk *	7	-	-
Ped Clear *	16	-	-
Min Green	12	7	7
Passage *	2.0	2.0	2.0
Max I *	60	30	30
Yellow Change	4.5	3.0	3.0
Red Clear	1.3	1.4	2.3
Added Initial *	-	-	-
Maximum Initial *	-	-	-
Time Before Reduction *	-	-	-
Time To Reduce *	-	-	-
Minimum Gap	-	-	-
Advance Walk	**	-	-
Non Lock Detector	-	X	X
Vehicle Recall	MIN RECALL	-	-
Dual Entry	-	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.  
 \*\* See Note 8

2/14/2012 6:30:44 AM R:\Traffic\Signals\Design Plans\Temporary Signal Design\U5312\_11-1460T1\_Ph 9\_Sig \_dsn\_Lowes Ent.dgn schiluka

**New Installation - Temporary Design 1(Phase 9)**

750 N. Greenfield Pkwy, Garner, NC 27529

**US 421 - NC 16 at Lowe's Entrance**

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

SEAL

SEAL 047250

SIGNATURE: S.R. CHILUKA

SCALE: 1" = 40'

REVISIONS	INIT.	DATE

VHB Engineering NC, P.C. (C-3705)  
 940 Main Campus Drive, Suite 500  
 Raleigh, NC 27606  
 919.829.0328

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL

SEAL 047250

SIGNATURE: S.R. CHILUKA

DocuSign by SRCheWuk 5/26/2023

SIG. INVENTORY NO. 11-1460T1



### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

#### Channel Configuration

ASSIGN CHANNEL 5 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Phase Vehicle	1	-	X	X	1
2	Phase Vehicle	2	X	-	-	2
3	Phase Vehicle	3	-	X	X	3
4	Phase Vehicle	4	-	X	-	4
5	Overlap	7	-	X	-	5
6	Phase Vehicle	6	X	-	X	6
7	Phase Vehicle	7	-	X	-	7
8	Phase Vehicle	8	-	X	X	8
9	Overlap	1	X	-	X	9
10	Overlap	2	-	X	X	10
11	Overlap	3	X	-	-	11
12	Overlap	4	X	-	-	12
13	Phase Ped	2	-	-	-	13
14	Phase Ped	4	-	-	-	14
15	Phase Ped	6	-	-	-	15
16	Phase Ped	8	-	-	-	16
17	Overlap	5	-	X	X	17
18	Overlap	6	X	-	-	18

### MAXTIME OVERLAP PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	3	4	6	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	2	2	2	7
Modifier Phases	7	7	7	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0
FYA Ped Delay	3.0	3.0	3.0	0.0

5/23/2019 3:15:01 PM \*\*\*BDD:\*\*\*PCJ:\*\*\*1616138621.03 NDDOT U-5312 Wilkes Co\NDDOT\Traffic\Signal\Signal\490%\Design Plans\U5312\_11-1462\_Sig\_eie\_Addi son Ave.dgn sch:llukg

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 11-1460T  
DESIGNED: May 2023  
SEALED: 5/26/2023  
REVISED:



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

#### Temporary Installation - Electrical Detail 2 of 2 (Phase 9)

	<b>US 421-NC 16</b> at <b>Lowe's Entrance</b>	
	Division 11 Wilkes County Wilkesboro	
PLAN DATE: <b>MaY 2023</b>	REVIEWED BY: <b>J. Ma</b>	
PREPARED BY: <b>M.L. Stygles</b>	REVIEWED BY:	
REVISIONS	INIT.	DATE
_____	_____	_____

SEAL

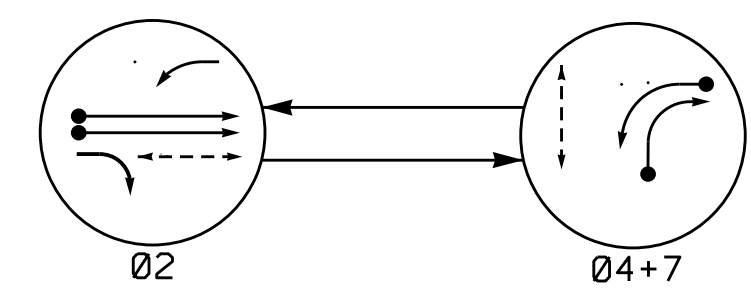
DocuSigned by:  
*Matthew L. Stygles* 5/26/2023  
DATE

SIG. INVENTORY NO. 11-1460T

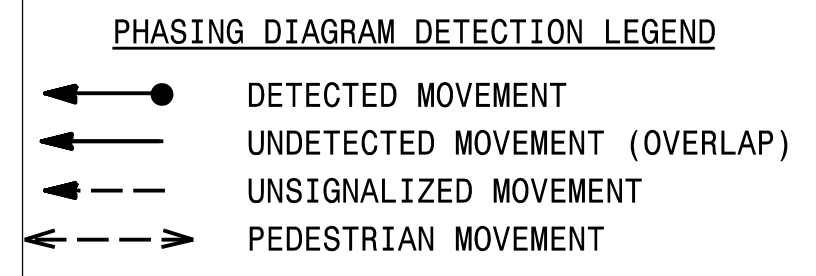
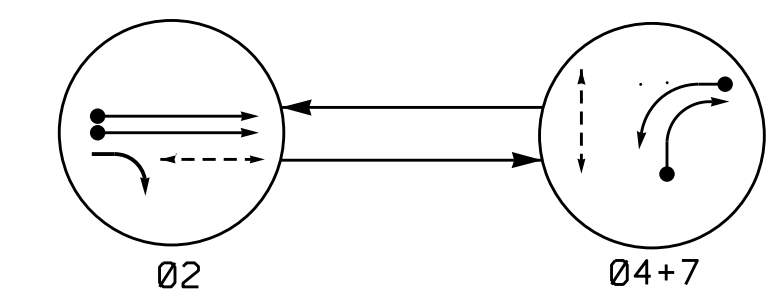
2 Phase Fully Actuated W/ Alternate Phasing Operation Wilkesboro Closed Loop System NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- The Division Traffic Engineer will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- To provide a leading pedestrian interval on phase 6, program FYA heads 71, 72 and 23 to delay for 3 seconds after the start of the phase 6 walk interval. See electrical details.
- Refer to Pavement Marking Plans for proposed stopbar locations.

DEFAULT PHASING DIAGRAM



ALTERNATE PHASING DIAGRAM



DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE		
	0 2	0 4 + 7	FLASH
21, 22	↑	R	Y
23	↓	R	Y
41, 42	R	→	R
71, 72	←	←	Y
P21, P22	W	DW	DRK
P41, P42	DW	W	DRK

ALTERNATE PHASING TABLE OF OPERATION

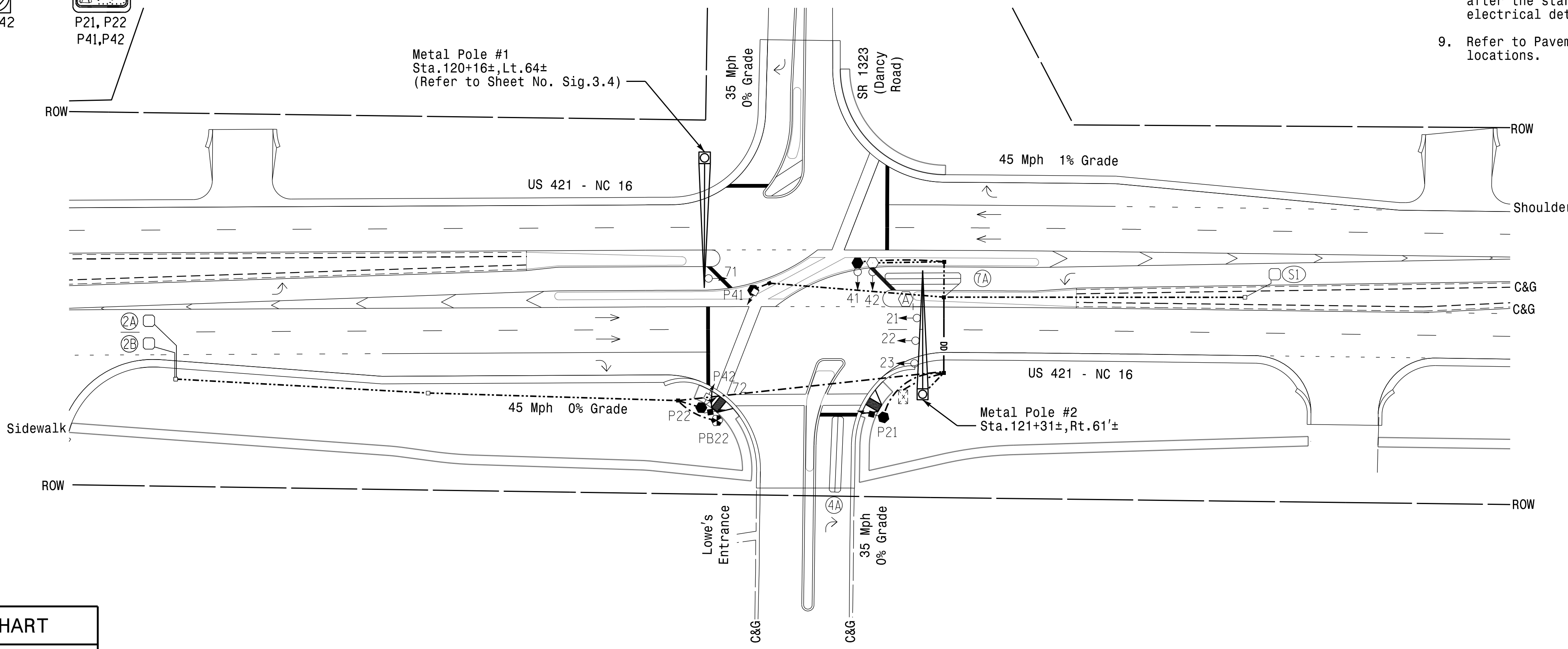
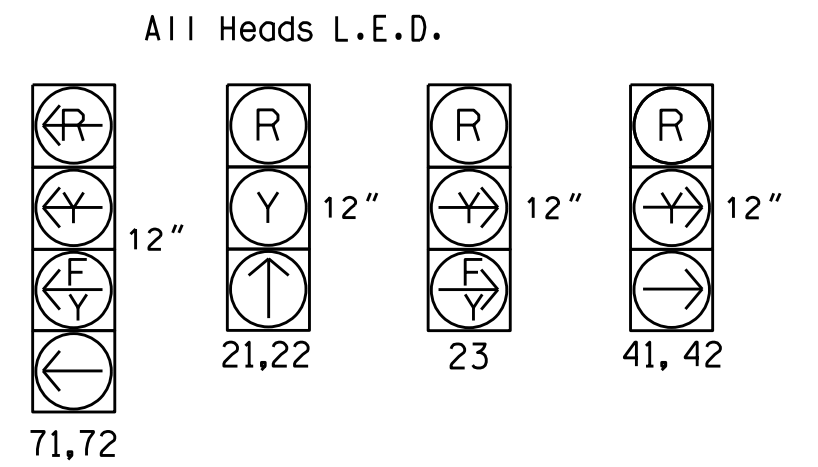
SIGNAL FACE	PHASE		
	0 2	0 4 + 7	FLASH
21, 22	↑	R	Y
23	↓	R	Y
41, 42	R	→	R
71, 72	←	←	Y
P21, P22	W	DW	DRK
P41, P42	DW	W	DRK

MAXTIME DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL CALL	DELAY DURING GREEN	NEW CARD	
2A	6X6	300	5	Y	2				X	X	X	X
2B	6X6	300	5	Y	2				X	X	X	X
4A	6X40	0	2-4-2	Y	4	15.0*			X	X	X	X
7A	6X40	0	2-4-2	Y	7	15.0			X	X	X	X
S1	6X6	200	3	Y	-							X

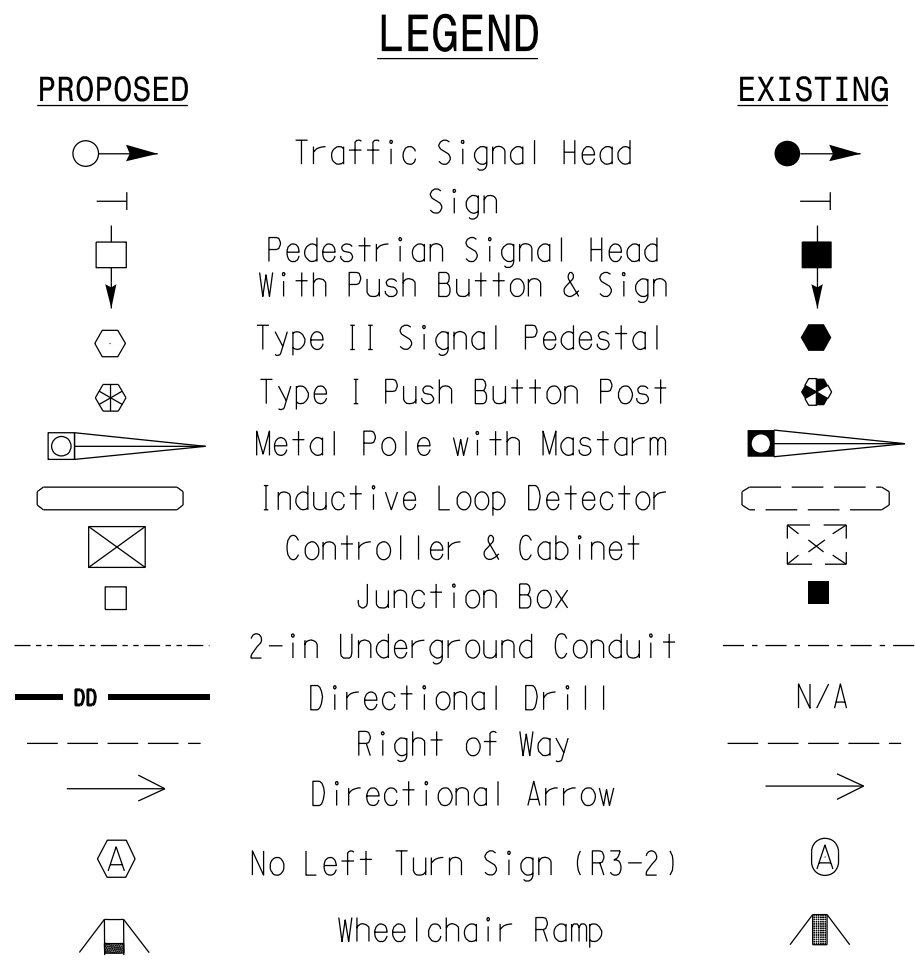
\* Disable delay during alternate phasing operation

SIGNAL FACE I.D.



MAXTIME TIMING CHART

FEATURE	PHASE		
	2	4	7
Walk *	7	7	-
Ped Clear *	17	12	-
Min Green	12	7	7
Passage *	6.0	2.0	2.0
Max 1 *	60	30	30
Yellow Change	4.5	3.0	3.0
Red Clear	1.3	1.9	2.3
Added Initial *	1.5	-	-
Maximum Initial *	34	-	-
Time Before Reduction *	15	-	-
Time To Reduce *	30	-	-
Minimum Gap	3.4	-	-
Advance Walk	**	-	-
Non Lock Detector	-	X	X
Vehicle Recall	MIN RECALL	-	-
Dual Entry	-	X	X

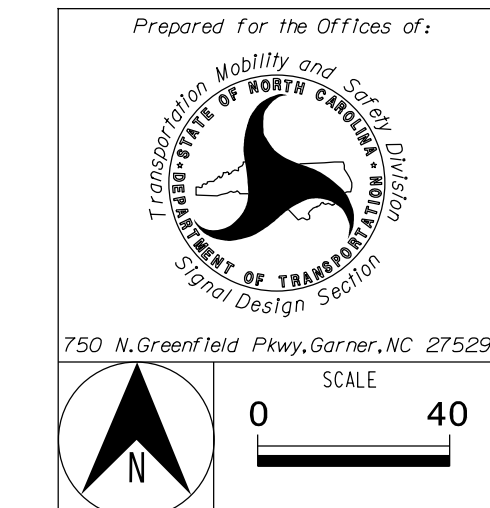


\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.  
 \*\* See note 8

5/24/2023 9:39:04 AM R:\Traffic\Signals\Design\Plans\11460\_sig\_dsn\_202305.dgn schiluka



New Installation - Final Design



US 421-NC 16 at Lowe's Entrance

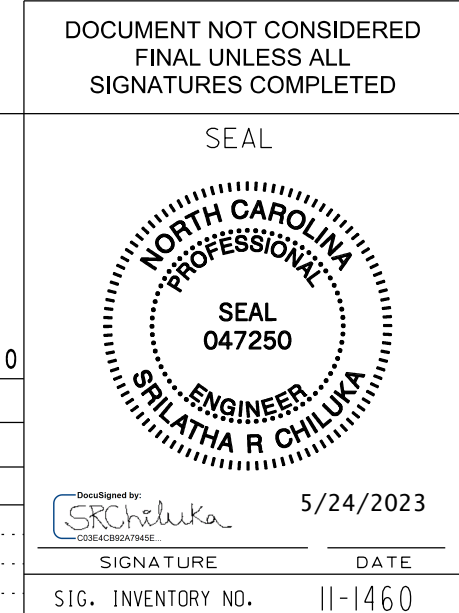
Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

REVISIONS	INIT.	DATE

SCALE 0 40



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL

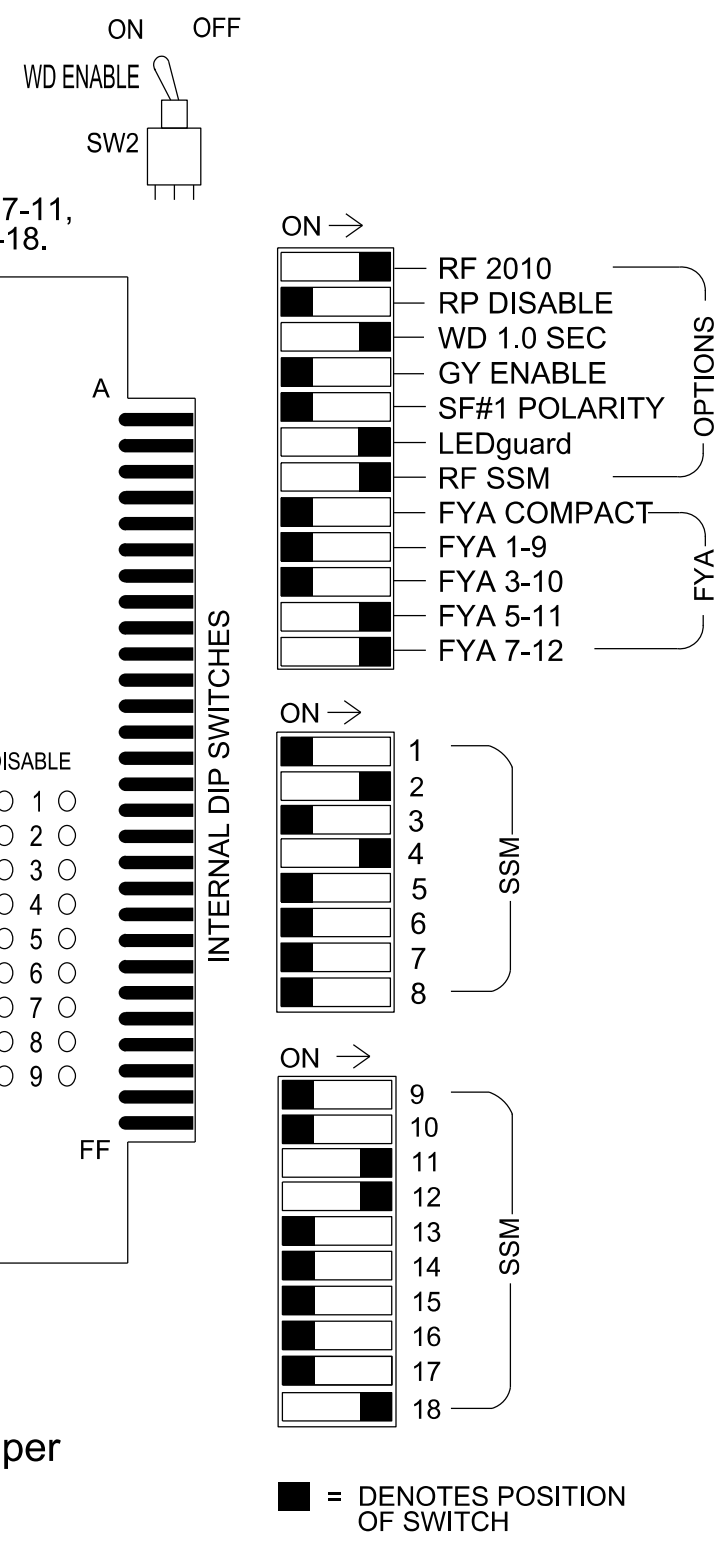
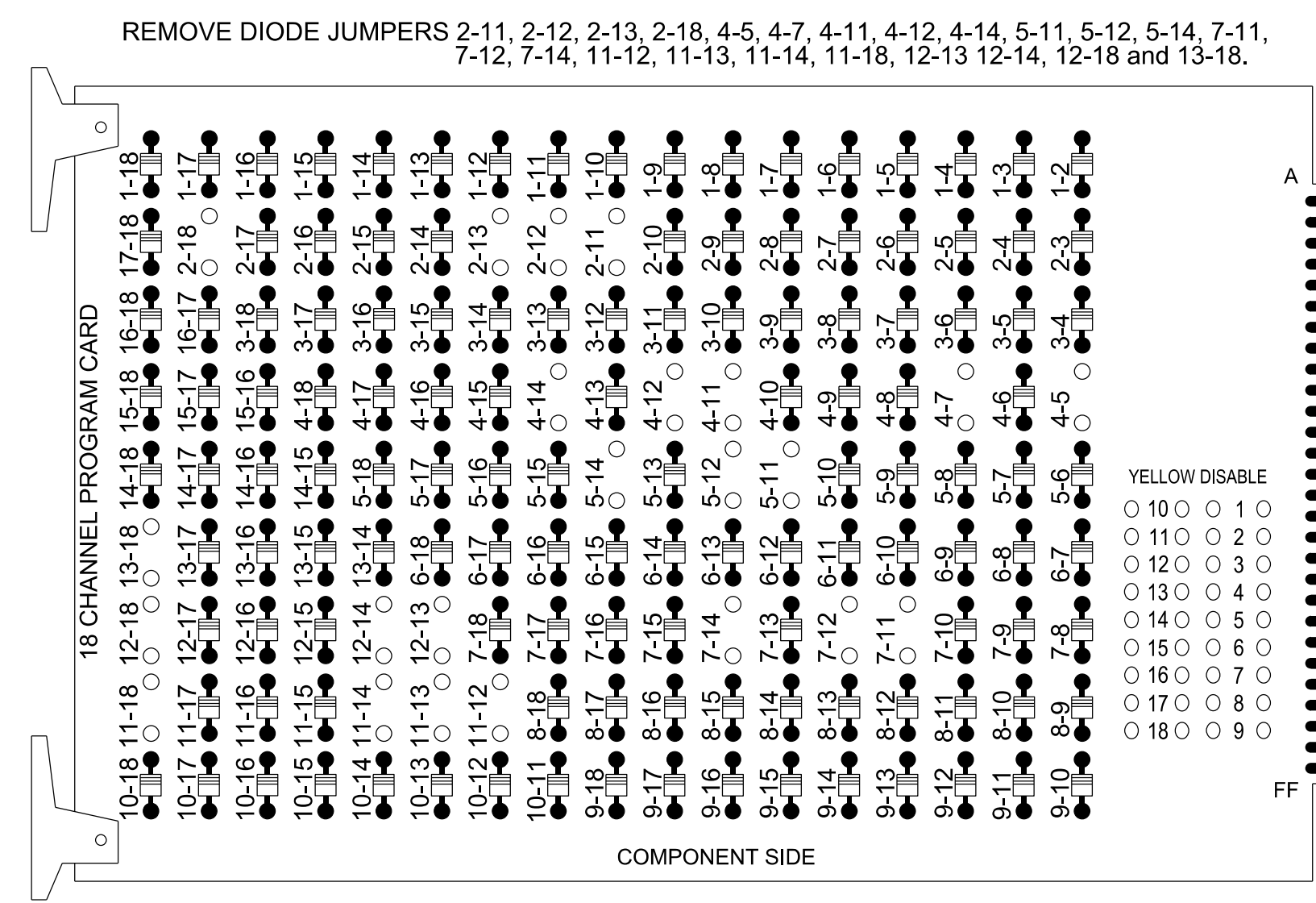
5/24/2023

SIGNATURE DATE

SIG. INVENTORY NO. 11-1460

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program phases 4 and 7 for Dual Entry.
- Program controller to start up in phase 2 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the Wilkesboro Closed Loop System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S2,S3,S5,S6,S7,S10,AUX S4,AUX S5, AUX S6  
 Phases Used.....2, 2PED, 4, 4PED, 7  
 Overlap "1".....NOT USED  
 Overlap "2".....NOT USED  
 Overlap "3".....\*  
 Overlap "4".....\*  
 Overlap "6".....\*  
 Overlap "7".....\*

\*See overlap programming detail on sheet 2.

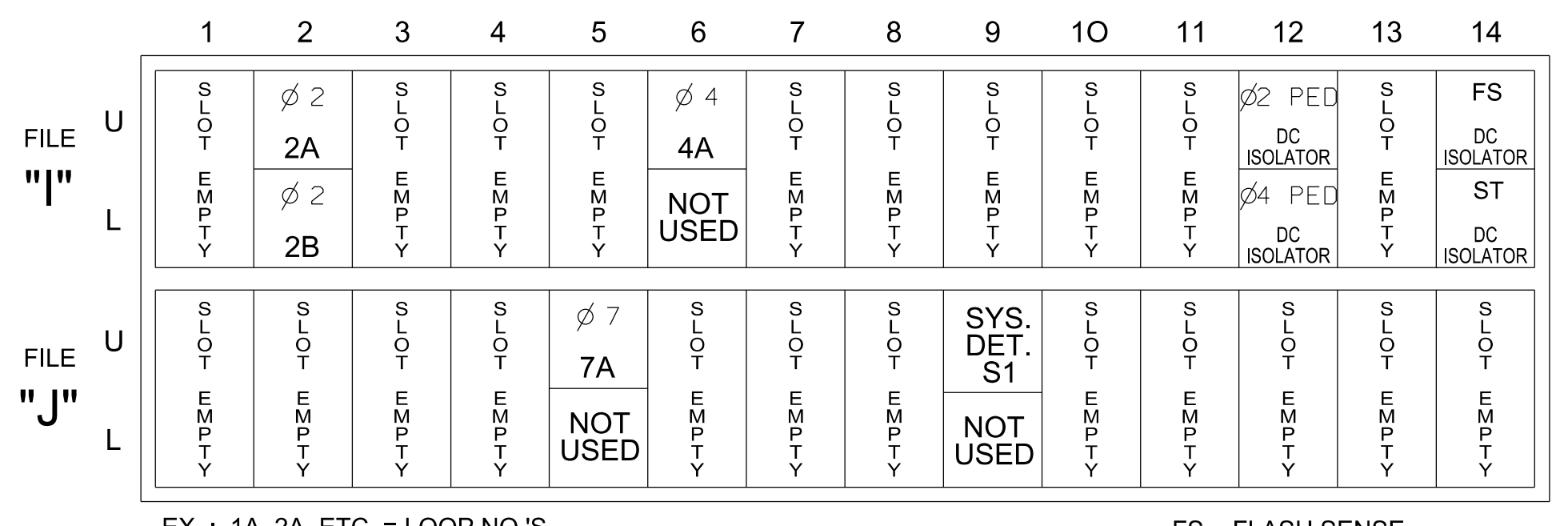
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	1	2	2 PED	3	4	4 PED	OL7	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	OL6
SIGNAL HEAD NO.	NU	21,22	P21, P22	NU	41,42	P41, P42	72*	NU	NU	71*	NU	NU	NU	NU	NU	72*	71*	23*
RED		128			101													A104
YELLOW		129					*			*								
GREEN																		
RED ARROW																		A114 A101
YELLOW ARROW					102													A115 A102 A105
FLASHING YELLOW ARROW																		A116 A103 A106
GREEN ARROW		130			103		133			124								
Hand icon				113		104												
Walking person icon				115		106												

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



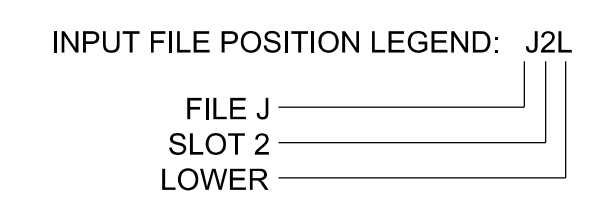
EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### INPUT FILE CONNECTION & PROGRAMMING CHART

LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	QUEUE	CALL	DELAY DURING GREEN
2A	TB2-5,6	I2U	39	1	2	2			X	X		X	
2B	TB2-7,8	I2L	43	5	3	2			X	X		X	
4A	TB4-9,10	I6U	41	3	8	4	15		X			X	
7A	TB5-5,6	J5U	57	19	21	7	15		X			X	
*S1	TB7-9,10	J9U	59	21	27	SYS			X			X	
PED PUSH BUTTONS													
P21,P22	TB8-4,6	I12U	67	33		PED 2							
P41,P42	TB8-5,6	I12L	69	35		PED 4							

NOTE:  
 INSTALL DC ISOLATOR IN INPUT FILE SLOT I12.

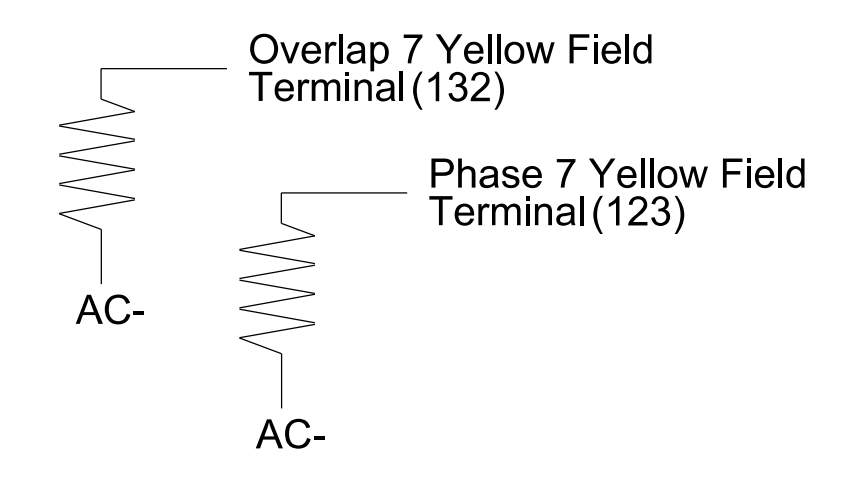
\*System detector only. Remove any assigned vehicle phase.



### LOAD RESISTOR INSTALLATION DETAIL

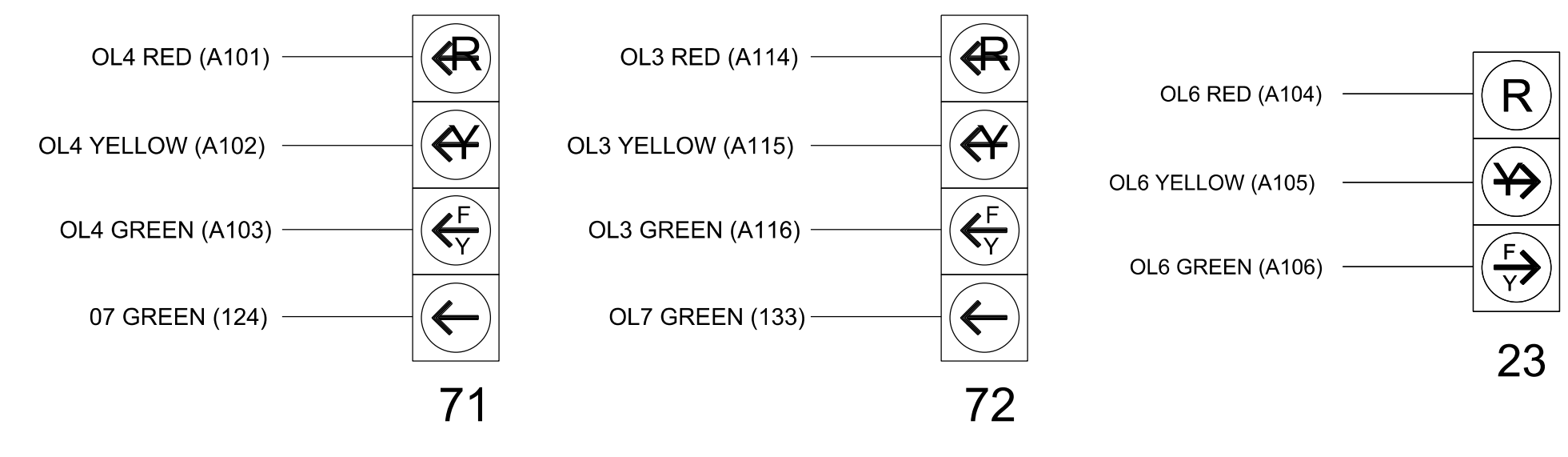
(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



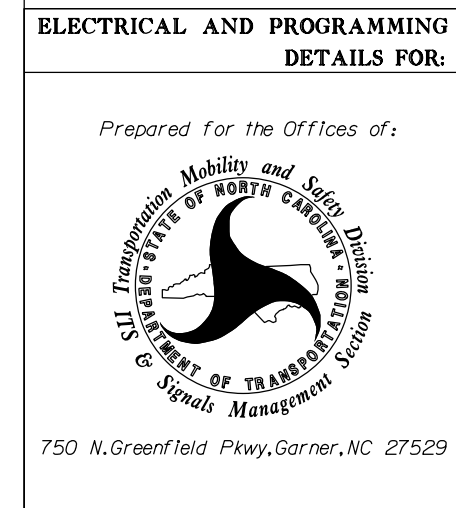
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1460  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A

Electrical Detail - Sheet 1 of 2



ELECTRICAL AND PROGRAMMING DETAILS FOR:	
US 421-NC 16 at Lowe's Entrance	
Division 11 Wilkes County	Wilkesboro
PLAN DATE: May 2023	REVIEWED BY: J. Ma
PREPARED BY: M.L. Styles	REVIEWED BY: S.R. Chiluka
REVISIONS	INIT. DATE



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SEAL	
NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 046057 MATTHEW L. STYLES	
DocSigned by: <i>Matthew L. Styles</i>	5/24/2023
SIGNATURE	DATE

5/23/2019 3:15:01 PM \*\*\*7B56D \*\*\*PCJ \*\*\*01619\*\*\*28621.03 NCDOT U-5312 Wilkes Co\NCDOT\Traffic\Signal\490% Design Plans\U5312\_11-1462\_Sig\_Le\_Add\son Ave.dgn

## MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

### ALTERNATE PHASING CHANGE SUMMARY

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

OVERLAP PLAN 2: Modifies overlap included phases for heads 71 and 72 to run protected turns only.

VEH DET PLAN 2: Reduces delay time for phase 7 call on loop 7A to 0 seconds.

## OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

### Channel Configuration

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Phase Vehicle	1		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Overlap	7		X		5
6	Phase Vehicle	6	X		X	6
7	Phase Vehicle	7		X		7
8	Phase Vehicle	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2		X	X	10
11	Overlap	3	X			11
12	Overlap	4	X			12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5		X	X	17
18	Overlap	6	X			18

## MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Coordination >Patterns

Web Interface  
Home >Controller >Coordination >Patterns

### Pattern Parameters

Pattern	Veh Det Plan	Overlap Plan
*	2	2

\*The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

## MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOP 7A

Front Panel  
Main Menu >Controller >Detector >Veh Det Plans

Web Interface  
Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

Plan 2		
Detector	Call Phase	Delay
7A	21	7

## MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

### Overlap Plan 1

Overlap	3	4	6	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	2	2	2	7
Modifier Phases	7	7	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0
FYA Ped Delay	3.0	3.0	3.0	0.0

## MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

### Overlap Plan 2

Overlap	3	4	6	7
Type	FYA 4 - Section	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	-	-	2	7
Modifier Phases	7	7	-	-
Trail Green	0	0	0	0
Trail Yellow	0.0	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0	0.0
FYA Ped Delay	3.0	3.0	3.0	0.0

← NOTICE INCLUDED PHASE

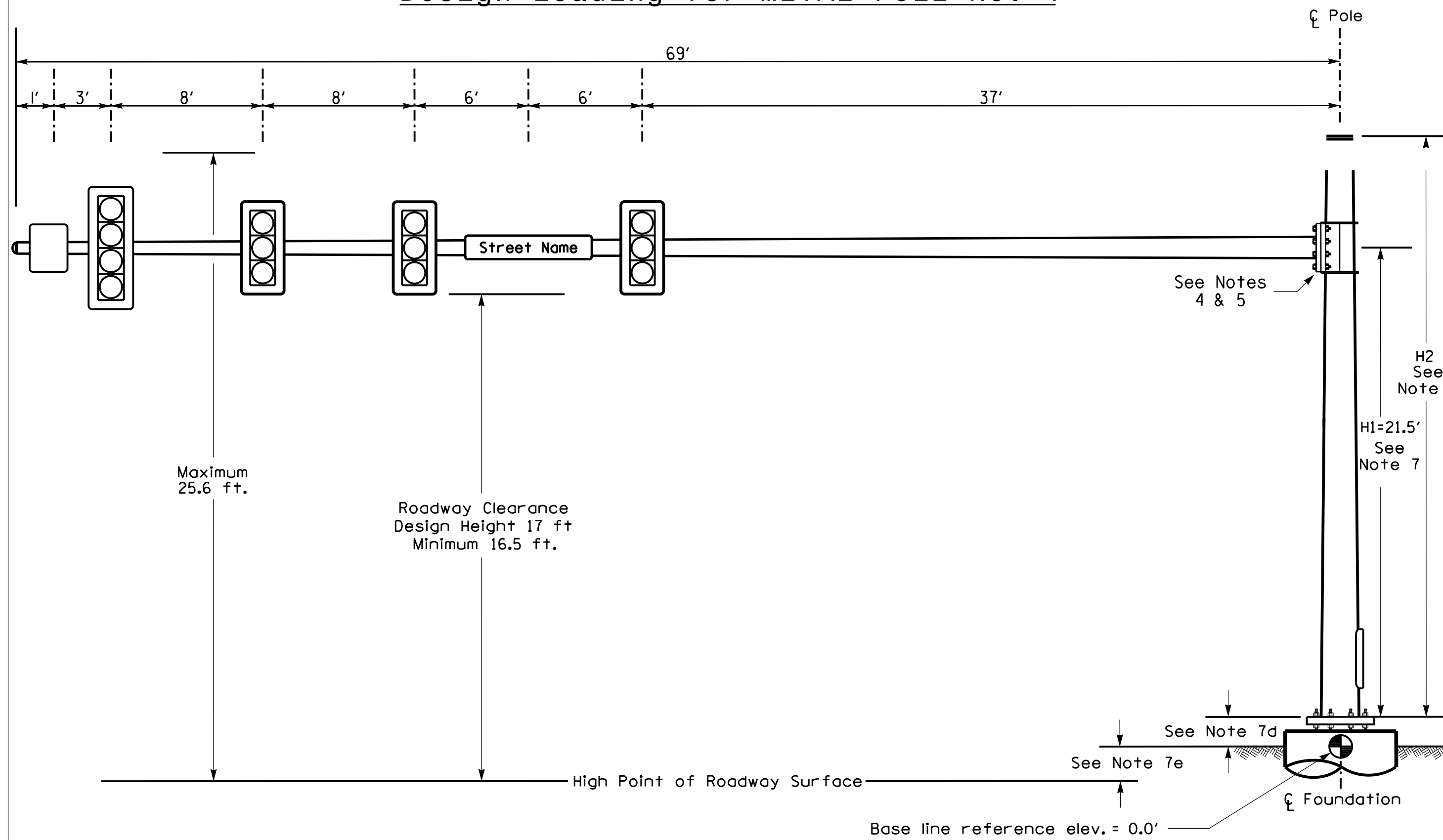
THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1460  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A



Electrical Detail - Sheet 2 of 2

<p>Prepared for the Offices of:</p> <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>US 421-NC 16 at Lowe's Entrance</p>		<p>DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED</p> <p>SEAL</p>					
	<p>Division 11 Wilkes County Wilkesboro</p>							
	<p>PLAN DATE: May 2023</p>	<p>REVIEWED BY: J. Ma</p>						
	<p>PREPARED BY: M.L. Stygles</p>	<p>REVIEWED BY: S.R. Chiluka</p>						
<table border="1"> <thead> <tr> <th>REVISIONS</th> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>	REVISIONS	INIT.	DATE				<p>DocuSigned by:  5/24/2023</p>	<p>SIG. INVENTORY NO. 11-1460</p>
REVISIONS	INIT.	DATE						

**Design Loading for METAL POLE NO. 1**



Elevation View

**SPECIAL NOTE**

The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

Elevation Differences for:	Pole 1	Pole 2
Baseline reference point at $\phi$ Foundation @ ground level	0.0 ft.	0.0 ft.
Elevation difference at High point of roadway surface	+0.5 ft.	+3.1 ft.
Elevation difference at Edge of travelway or face of curb	-0.4 ft.	+2.3 ft.

**METAL POLE No. 1 and 2**

**MAST ARM LOADING SCHEDULE**

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-4 SECTION-WITH BACKPLATE	11.5 S.F.	25.5"W X 66.0"L	74 LBS
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5"W X 52.5"L	60 LBS
	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0"W X 96.0"L	36 LBS
	SIGN RIGID MOUNTED	9.0 S.F.	36.0"W X 36.0"L	20 LBS

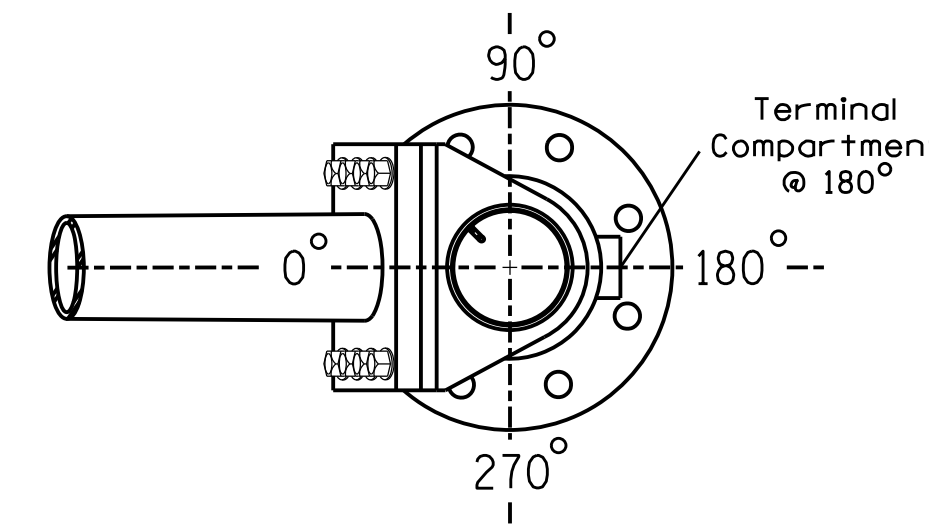
**NOTES**

**DESIGN REFERENCE MATERIAL**

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website: <https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

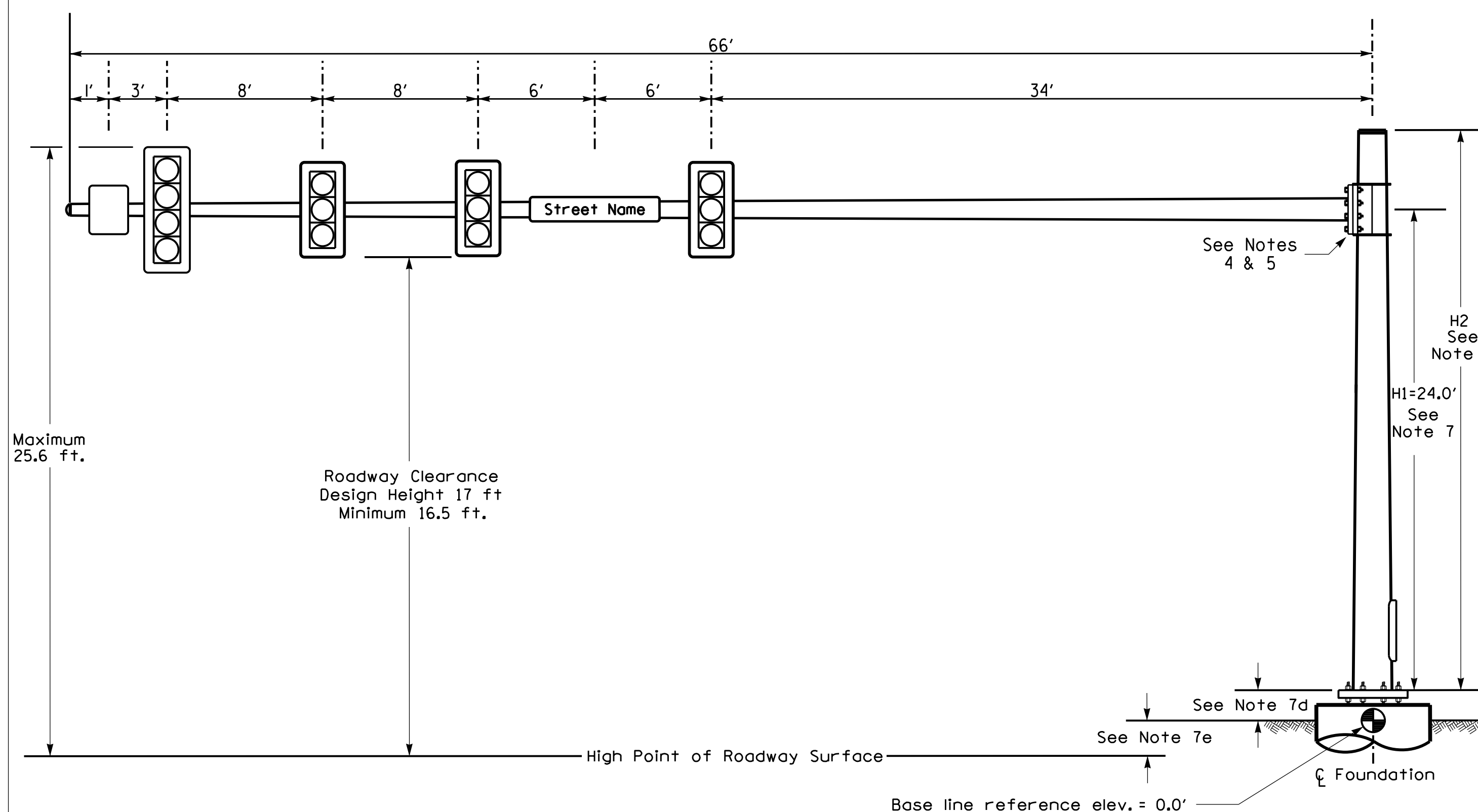
**DESIGN REQUIREMENTS**

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
- Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

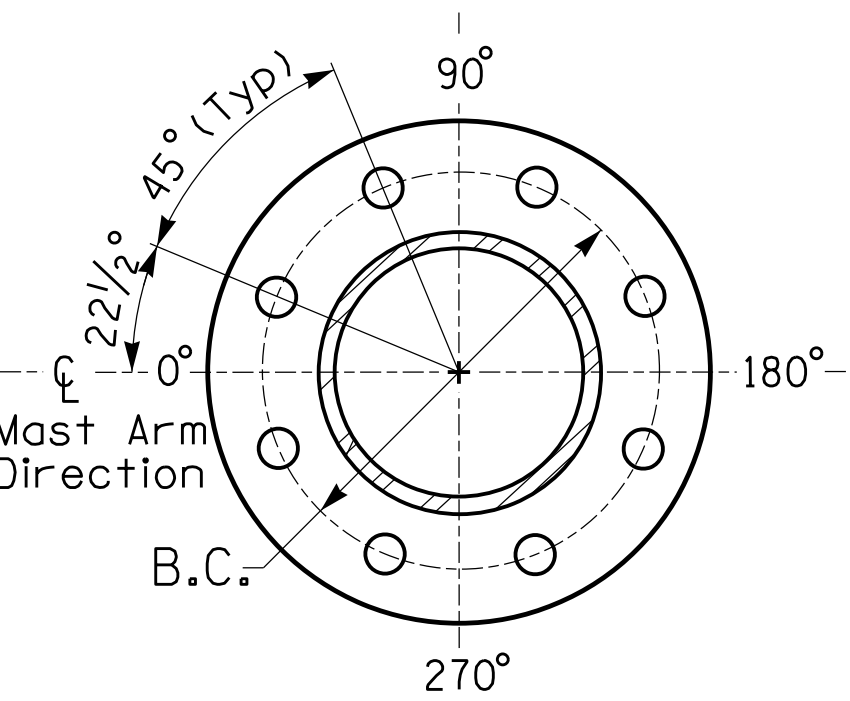


POLE RADIAL ORIENTATION

**Design Loading for METAL POLE NO. 2**

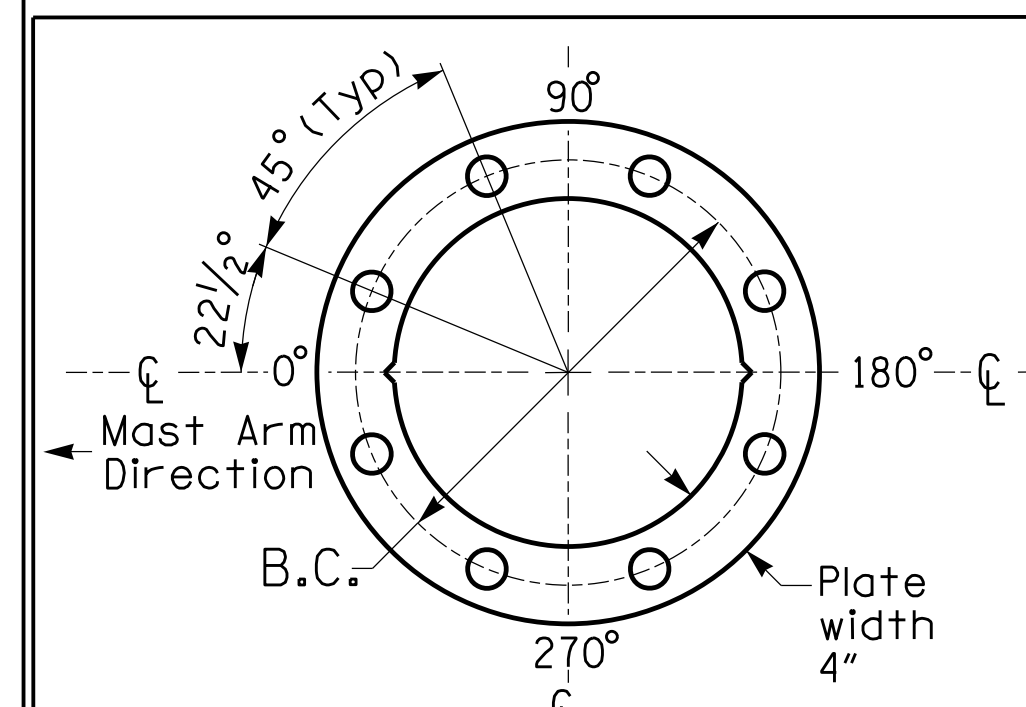


Elevation View



8 BOLT BASE PLATE DETAIL

See Note 6



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL For 8 Bolt Base Plate



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

NCDOT Wind Zone 4 (90 mph)

	Prepared For the Offices of: US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance		SEAL 
	Division 11 PLAN DATE: May 2023 PREPARED BY: S.R. Chiluka	Wilkes County REVIEWED BY: M. Stygles REVIEWED BY: J. Ma	

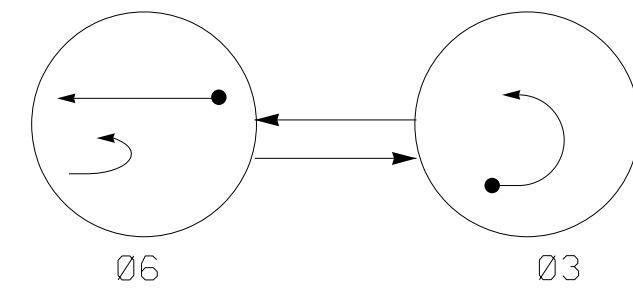
5/24/2023 10:33:59 AM  
 R:\Traffic\Signals\Design\Signals\100%\Design Plans\11332\_11460\_sig\_ml\_m2\_202305.dgn  
 schiluka

**2 Phase  
Fully Actuated  
(Isolated)**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
6. Refer to Pavement Marking Plans for proposed stop bar locations.

**PHASING DIAGRAM**



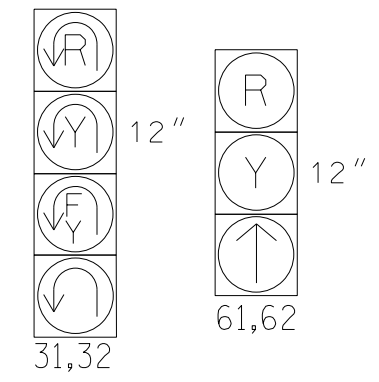
**PHASING DIAGRAM DETECTION LEGEND**

- ← DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ← UNSIGNALIZED MOVEMENT
- ⬅ --- ➡ PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	Ø 3	Ø 6	F
31,32	↻	↻	↻
61,62	R	↑	Y

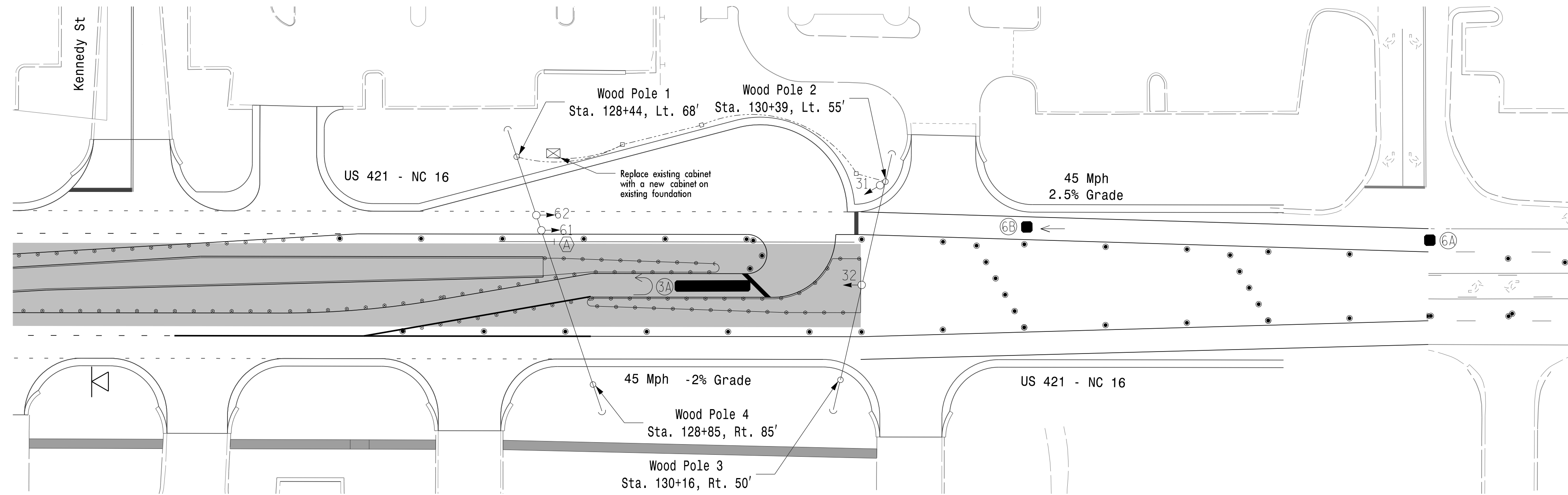
**SIGNAL FACE I.D.**  
All Heads L.E.D.



**MAXTIME DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND INITIAL	CALL	DELAY DURING GREEN	NEW CARD	
3A	*	0	*	*	3	15.0	-	X	-	X	-	*
6A	*	300	*	*	6	-	1.6	X	-	X	-	*
6B	*	90	*	*	6	-	-	X	-	X	-	*

\*Video Detection Zone



**LEGEND**

PROPOSED	EXISTING
	N/A
	N/A
	N/A
	N/A
	N/A

**MAXTIME TIMING CHART**

FEATURE	PHASE	
	3	6
Walk *	-	-
Ped Clear *	-	-
Min Green	7	12
Passage *	2.0	2.0
Max I *	30	60
Yellow Change	3.0	4.3
Red Clear	3.3	1.0
Added Initial *	-	-
Maximum Initial *	-	-
Time Before Reduction *	-	-
Time To Reduce *	-	-
Minimum Gap	-	-
Advance Walk	-	-
Non Lock Detector	X	-
Vehicle Recall	-	MIN RECALL
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

3/28/2023 12:12:18 PM \\vhp\gbl\proj\RaLeigh\38621.03 NCDOT U-5312 Wilkes Co\NCDOT\Traffic\Signals\Design\Signals\100% Design Plans\Temporary Signal Design\11468T1\_sig\_dsn\_202305.dgn schiluka



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

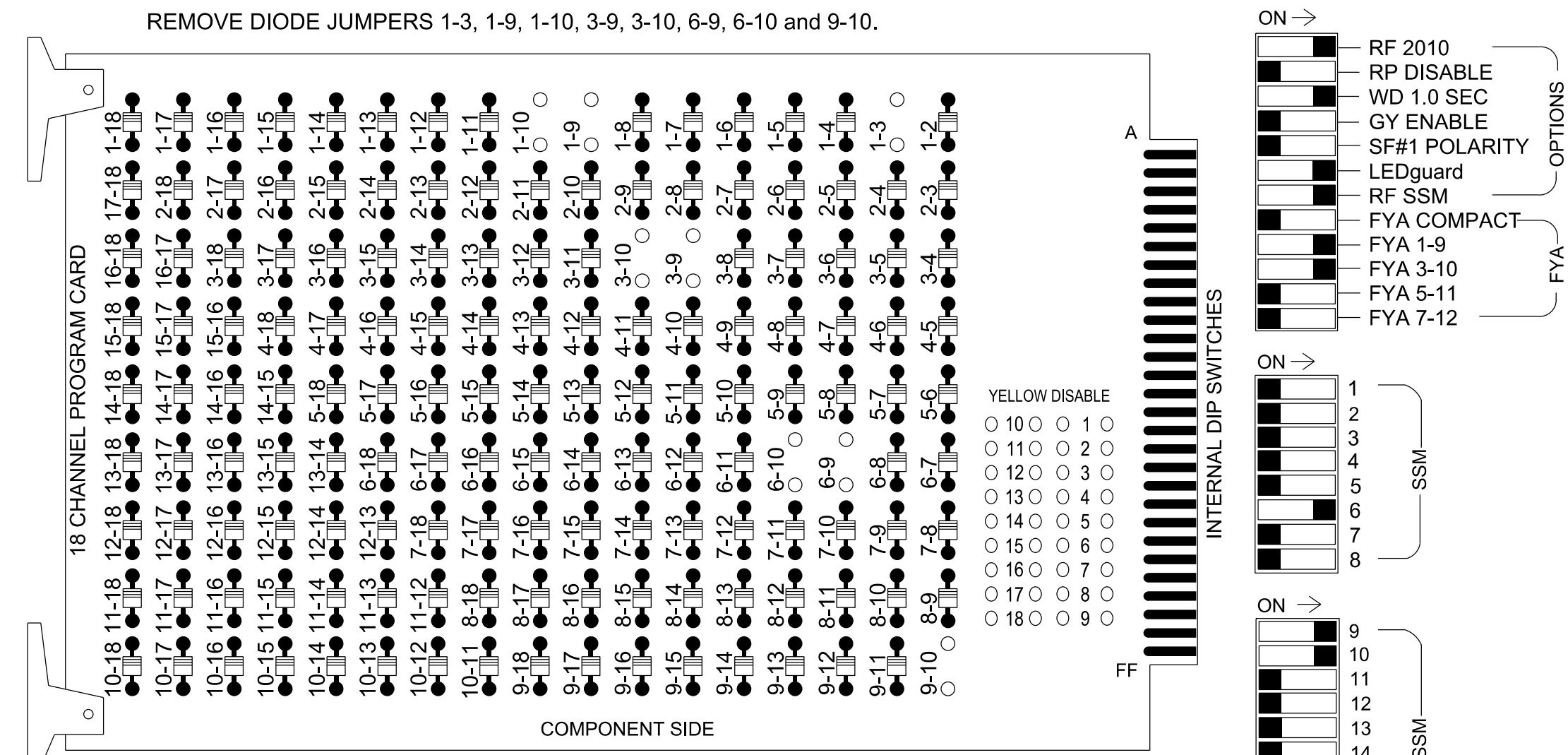
**New Installation - Temporary Design 1(Phase 9)**

	<p><b>US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn</b></p>							
	<p>Division 11 Wilkes County Wilkesboro</p> <p>PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles</p> <p>PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma</p>	<p>750 N. Greenfield Pkwy, Garner, NC 27529</p> <p>SCALE: 1" = 40'</p>		<p>REVISIONS</p> <table border="1"> <thead> <tr> <th>NO.</th> <th>INIT.</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>	NO.	INIT.	DATE	
NO.	INIT.	DATE						



### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



**NOTES:**

1. Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
2. Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
3. Ensure that the Red Enable is active at all times during normal operation.
4. Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### NOTES

1. To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
2. Program controller to start up in phase 6 Green No Walk.
3. If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1,S4,S8,AUX S1,AUX S2  
 Phases Used.....3,6  
 Overlap "1".....NOT USED  
 Overlap "2".....\*  
 Overlap "3".....NOT USED  
 Overlap "4".....NOT USED  
 Overlap "7".....\*  
 \*See overlap programming detail on sheet 2.

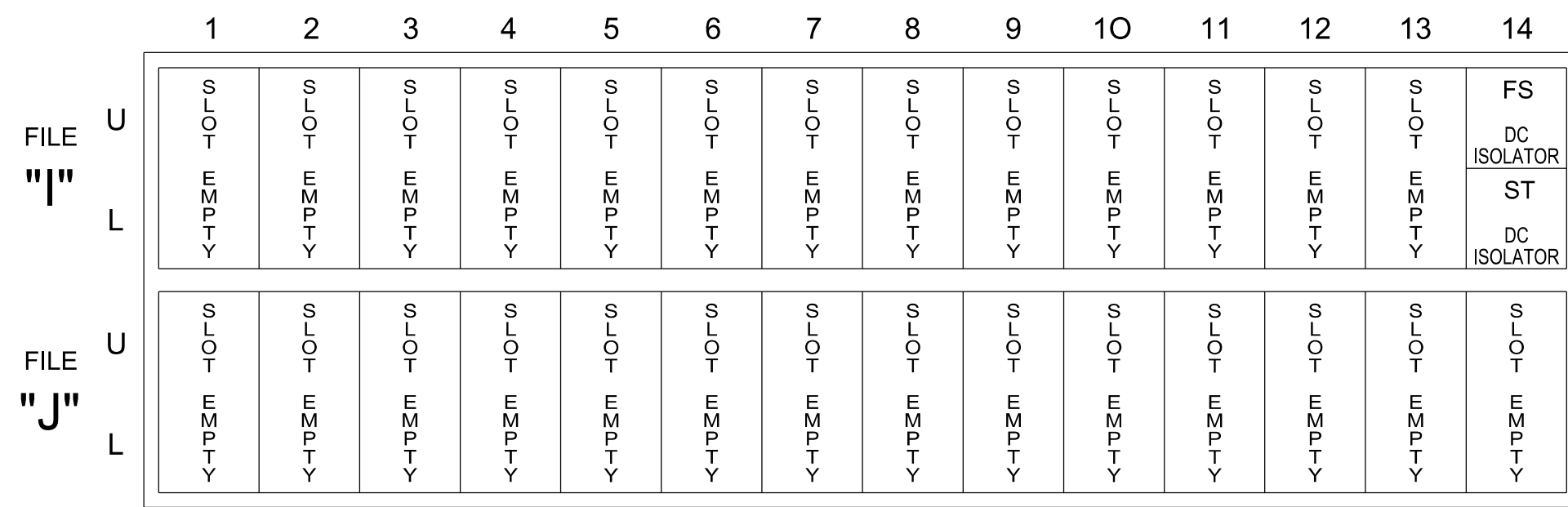
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	OL7	2	PED	3	4	PED	7	6	PED	7	8	PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	32*	NU	NU	31*	NU	NU	NU	61,62	NU	NU	NU	NU	32*	31*	NU	NU	NU	NU
RED								134										
YELLOW	*			*				135										
GREEN								136										
RED ARROW														A121	A124			
YELLOW ARROW														A122	A125			
FLASHING YELLOW ARROW														A123	A126			
GREEN ARROW	127				118													

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



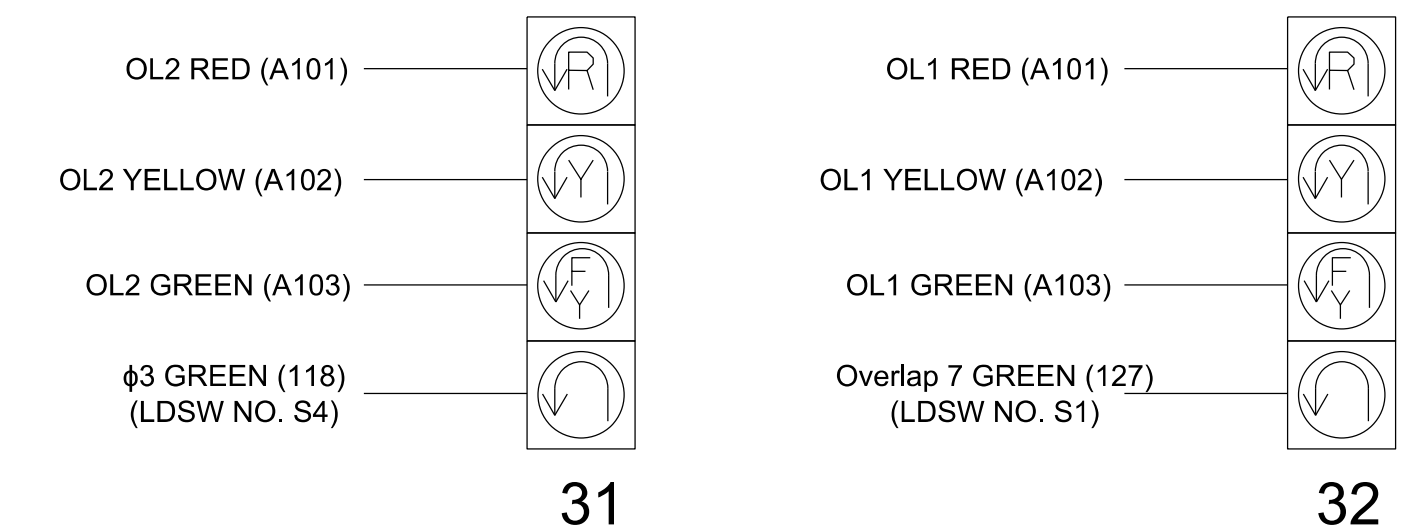
EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### SPECIAL DETECTOR NOTE

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### FYA SIGNAL WIRING DETAIL

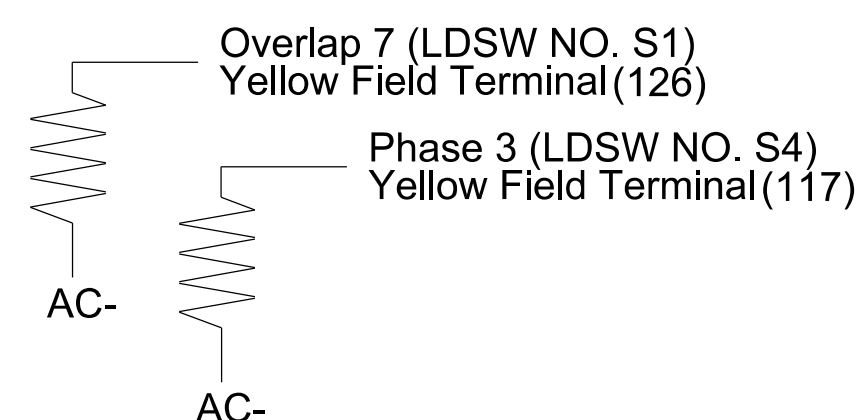
(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468T1  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A

Temporary Installation - Electrical Detail 1 of 2 (Phase 9)

ELECTRICAL AND PROGRAMMING DETAILS FOR: Prepared for the Offices of: 750 N. Greenfield Pkwy, Garner, NC 27529	<b>US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn</b>		SEAL M.L. STYGLES ENGINEER
	Division 11 Wilkes County Wilkesboro PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma		



### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

#### Channel Configuration

ASSIGN CHANNEL 1 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7	-	X	X	1
2	Phase Vehicle	2	X	-	-	2
3	Phase Vehicle	3	-	X	X	3
4	Phase Vehicle	4	-	X	-	4
5	Phase Vehicle	5	-	X	-	5
6	Phase Vehicle	6	X	-	X	6
7	Phase Vehicle	7	-	X	-	7
8	Phase Vehicle	8	-	X	X	8
9	Overlap	1	X	-	X	9
10	Overlap	2	X	-	X	10
11	Overlap	3	X	-	-	11
12	Overlap	4	-	X	-	12
13	Phase Ped	2	-	-	-	13
14	Phase Ped	4	-	-	-	14
15	Phase Ped	6	-	-	-	15
16	Phase Ped	8	-	-	-	16
17	Overlap	5	-	X	X	17
18	Overlap	6	-	X	-	18

### MAXTIME OVERLAP PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	2	7
Type	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	3
Modifier Phases	3	3	-
Trail Green	0	0	0
Trail Yellow	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0

5/23/2023 3:15:01 PM  
 R:\Traffic\cads\signal\design\signal\design\Temporary\_Signal\_Design\U5312\_11-XXXXT\_Sig\_Ele\_Dancy\_Rd\_East\_U\_Turn.dgn  
 schiluka

THIS ELECTRICAL DETAIL IS FOR  
THE SIGNAL DESIGN: 11-1468T1  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A

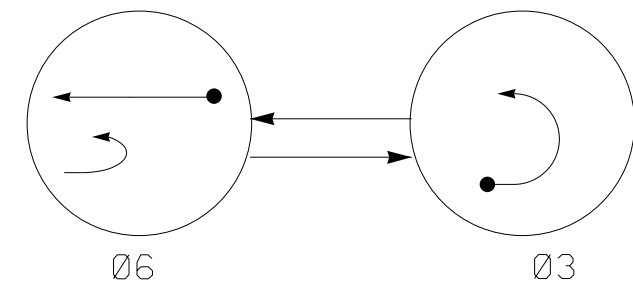


Temporary Installation - Electrical Detail 2 of 2  
(Phase 9)

DOCUMENT NOT CONSIDERED  
FINAL UNLESS ALL  
SIGNATURES COMPLETED

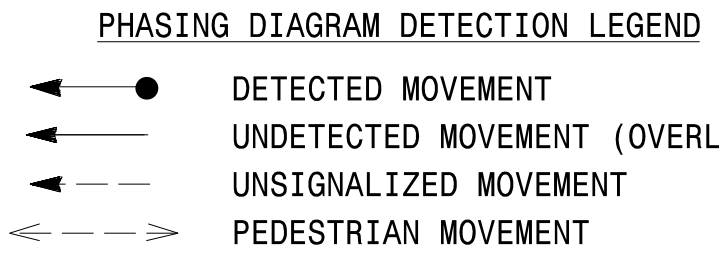
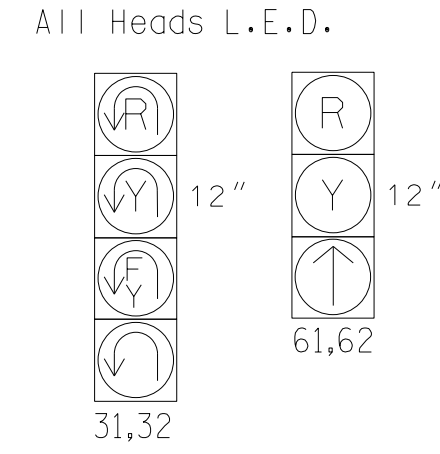
	<b>US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn</b>		
	Division 11 Wilkes County Wilkesboro		
Prepared for the Offices of: S.R. Chiluka	PLAN DATE: May 2023 PREPARED BY: S.R. Chiluka	REVIEWED BY: M.L. Stygles REVIEWED BY: J. Ma	SEAL 046057 MATTHEW L. STYGLES ENGINEER
REVISIONS		INIT. DATE	DocuSigned by:  DATE: 5/24/2023
750 N. Greenfield Pkwy, Garner, NC 27529			SIG. INVENTORY NO. 11-1468T1

PHASING DIAGRAM



SIGNAL FACE	PHASE		
	3	6	1
31,32	←	→	↺
61,62	R	↑	Y

SIGNAL FACE I.D.



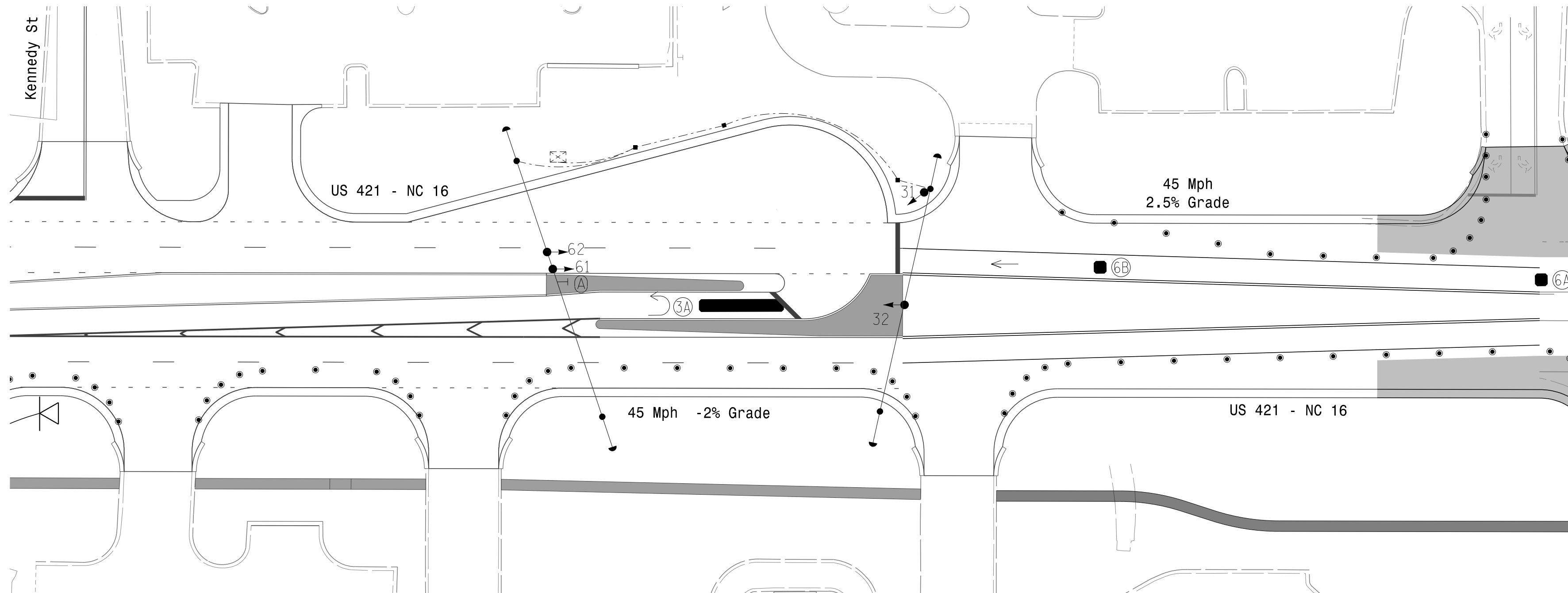
LOOP	DETECTOR				PROGRAMMING							
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND INITIAL	ADDED INITIAL	CALL	DELAY DURING GREEN	NEW CARD
3A	*	0	*	*	3	15.0	-	X	-	X	-	*
6A	*	300	*	*	6	-	1.6	X	-	X	-	*
6B	*	90	*	*	6	-	-	X	-	X	-	*

\*Video Detection Zone

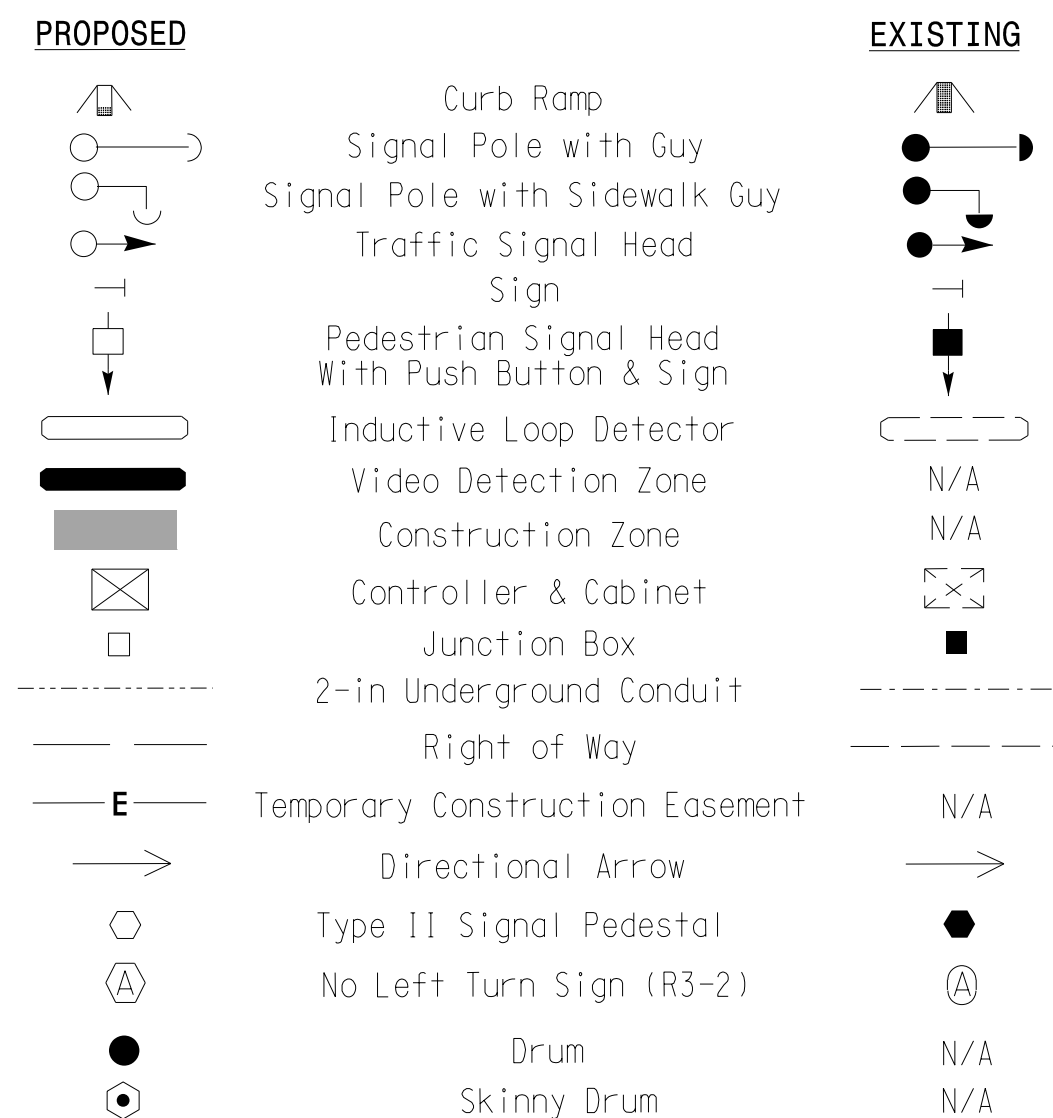
2 Phase Fully Actuated (Isolated)

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Refer to Pavement Marking Plans for proposed stop bar locations.



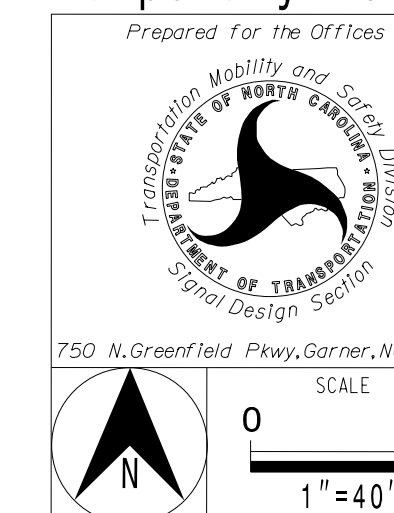
LEGEND



FEATURE	PHASE	
	3	6
Walk *	-	-
Ped Clear *	-	-
Min Green	7	12
Passage *	2.0	2.0
Max 1 *	30	60
Yellow Change	3.0	4.3
Red Clear	3.3	1.0
Added Initial *	-	-
Maximum Initial *	-	-
Time Before Reduction *	-	-
Time To Reduce *	-	-
Minimum Gap	-	-
Advance Walk	-	-
Non Lock Detector	X	-
Vehicle Recall	-	MIN RECALL
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Temporary Design 2 (Phase 10)



US 421-NC 16 at SR 1323 (Dancy Road)/Lowe's Entrance East U-Turn	
Division 11 Wilkes County	Wilkesboro
PLAN DATE: May 2023	REVIEWED BY: M.L. Stygles
PREPARED BY: S.R. Chiluka	REVIEWED BY: J. Ma
REVISIONS	INIT. DATE

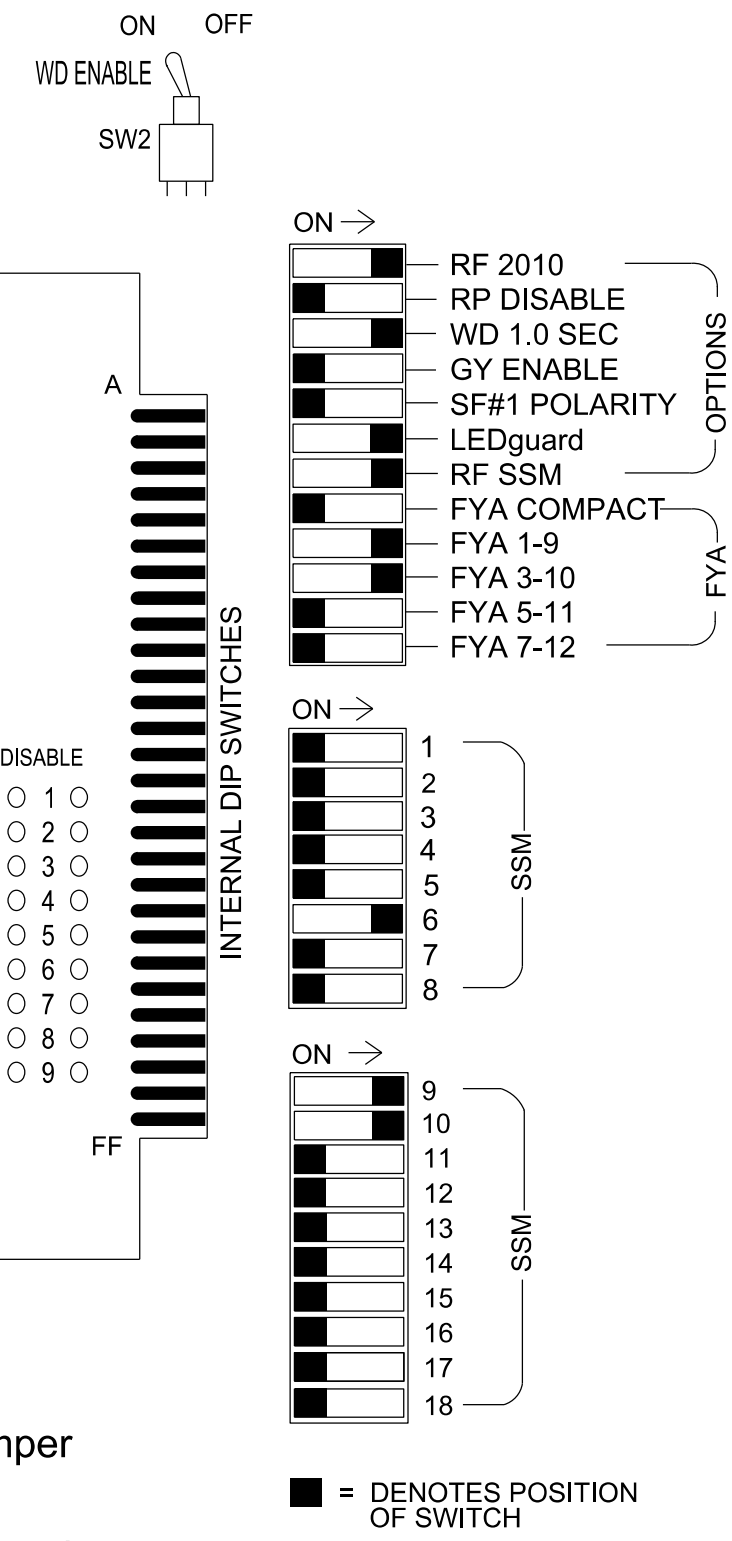
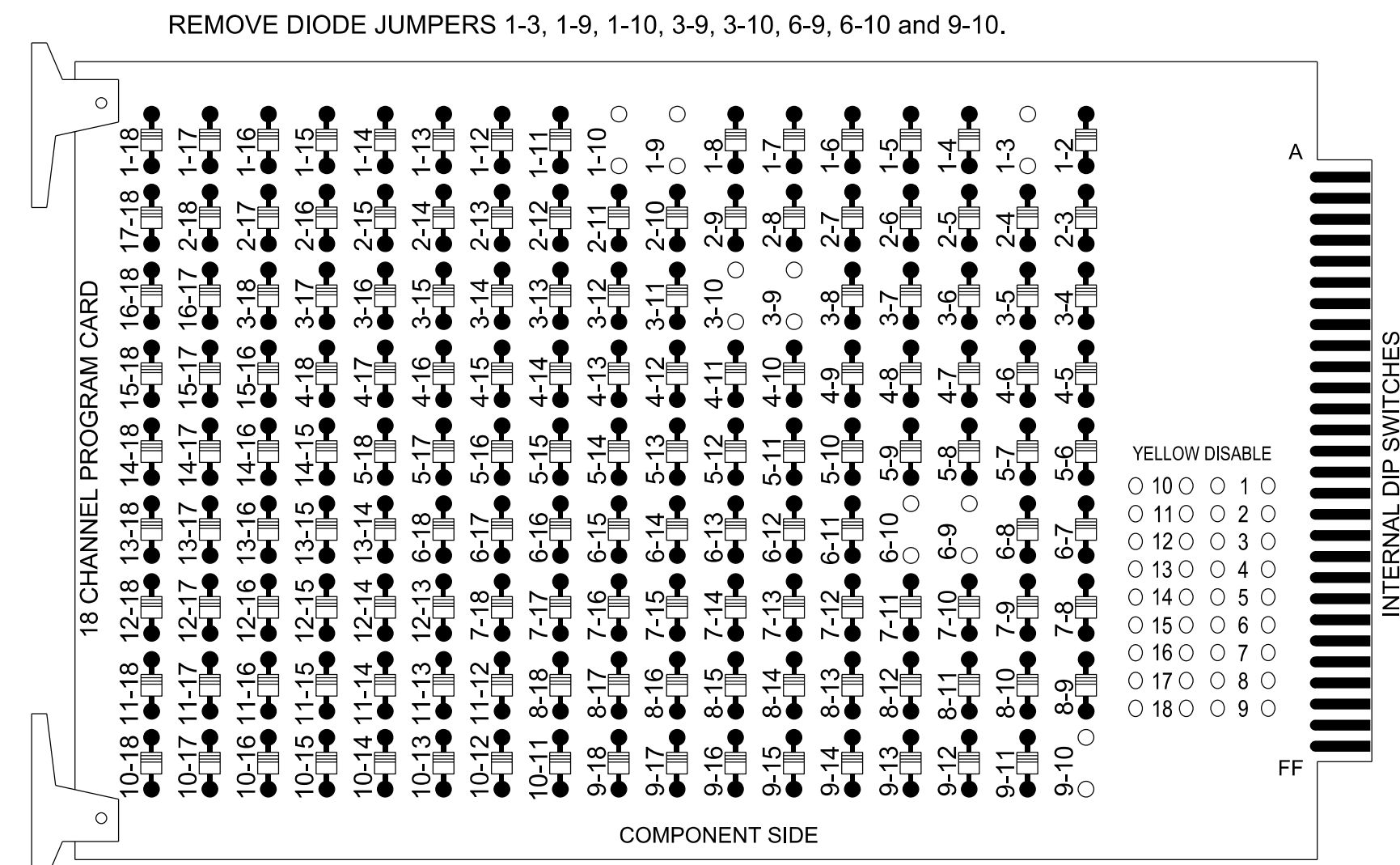


DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



- NOTES:**
- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
  - Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
  - Ensure that the Red Enable is active at all times during normal operation.
  - Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.

### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1,S4,S8,AUX S1,AUX S2  
 Phases Used.....3,6  
 Overlap "1".....NOT USED  
 Overlap "2".....\*  
 Overlap "3".....NOT USED  
 Overlap "4".....NOT USED  
 Overlap "7".....\*

\*See overlap programming detail on sheet 2.

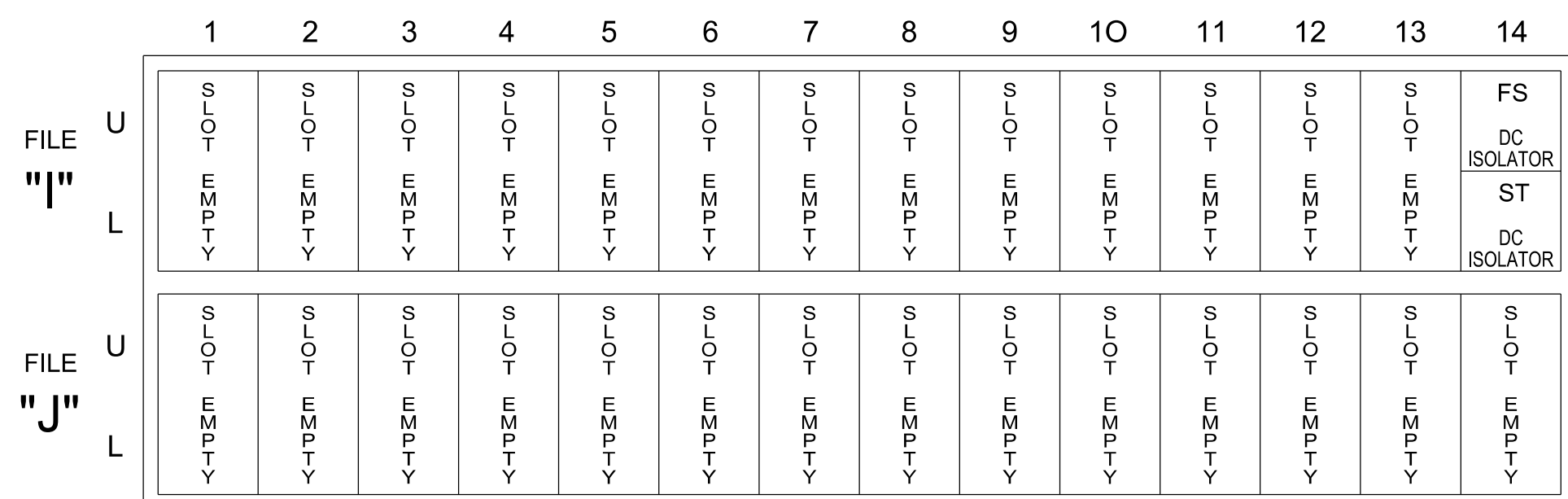
### SIGNAL HEAD HOOK-UP CHART

LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	OL7	2	2 PED	3	4	4 PED	7	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	32*	NU	NU	31*	NU	NU	NU	61,62	NU	NU	NU	NU	32*	31*	NU	NU	NU	NU
RED								134										
YELLOW	*			*				135										
GREEN								136										
RED ARROW														A121	A124			
YELLOW ARROW														A122	A125			
FLASHING YELLOW ARROW														A123	A126			
GREEN ARROW	127			118														

NU = Not Used  
 \* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

(front view)



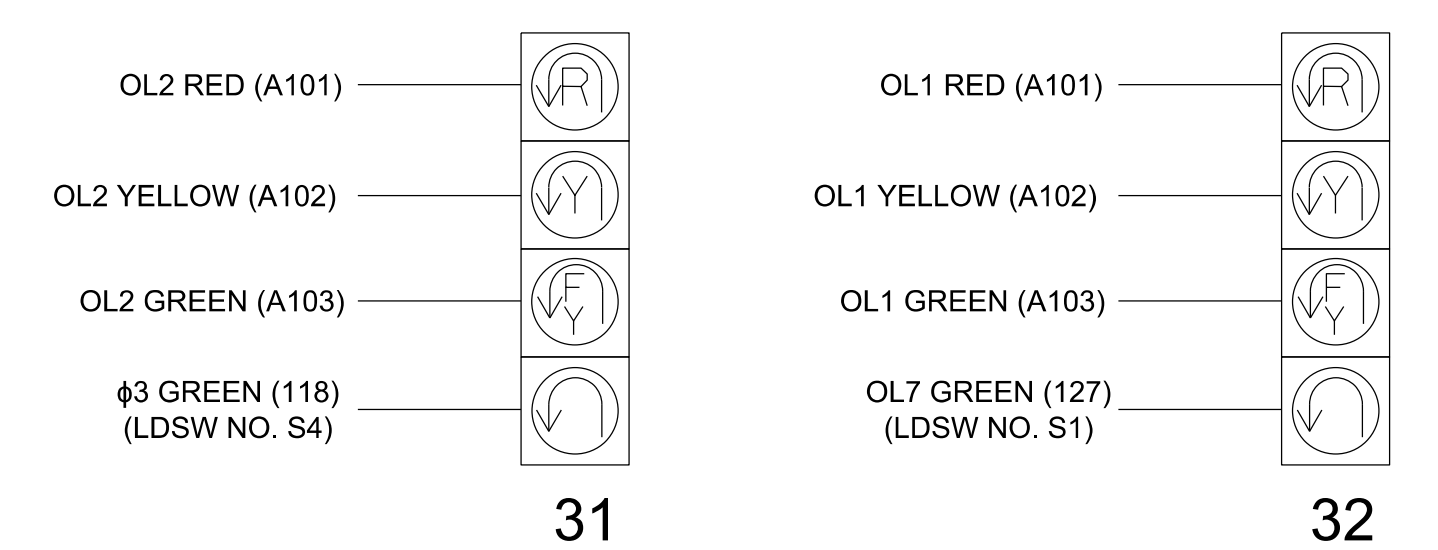
EX.: 1A, 2A, ETC. = LOOP NO.'S  
 FS = FLASH SENSE  
 ST = STOP TIME

### SPECIAL DETECTOR NOTE

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### FYA SIGNAL WIRING DETAIL

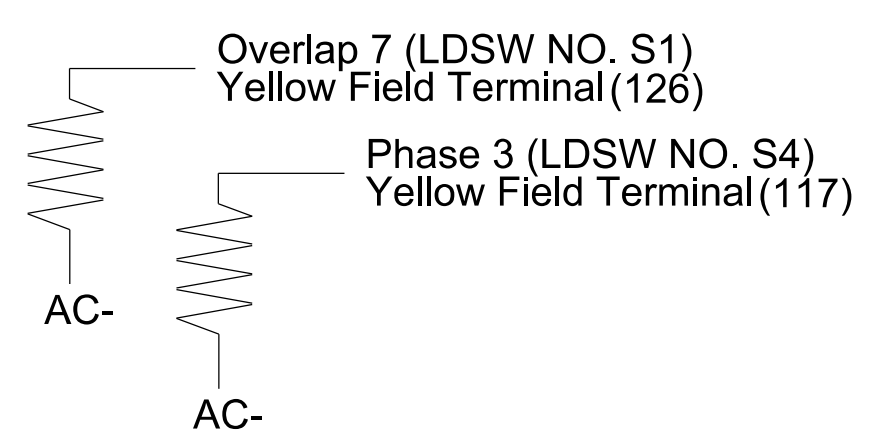
(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468T2  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A

Temporary Installation - Electrical Detail 1 of 2 (Phase 10)

US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L.Stygles

PREPARED BY: S.R.Chiluka REVIEWED BY: J.Ma

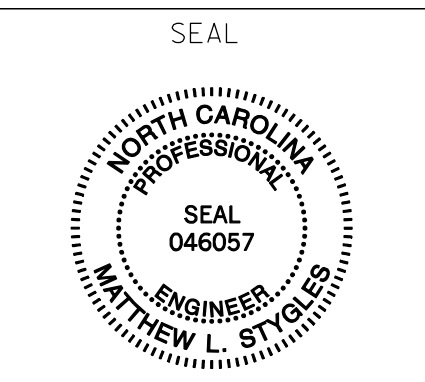
REVISIONS: \_\_\_\_\_ INIT. DATE

DocSigned by: *Matthew L. Stygles* 5/24/2023

SIG. INVENTORY NO. 11-1468T2



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



5/23/2019 3:15:01 PM R:\Projects\11-1468T2\Sigs\11-1468T2\_Sig\_Ele\_Dancy\_Rd\_East\_U\_Turn.dgn sch1.luka

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

#### Channel Configuration

ASSIGN CHANNEL 1 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7	-	X	X	1
2	Phase Vehicle	2	X	-	-	2
3	Phase Vehicle	3	-	X	X	3
4	Phase Vehicle	4	-	X	-	4
5	Phase Vehicle	5	-	X	-	5
6	Phase Vehicle	6	X	-	X	6
7	Phase Vehicle	7	-	X	-	7
8	Phase Vehicle	8	-	X	X	8
9	Overlap	1	X	-	X	9
10	Overlap	2	X	-	X	10
11	Overlap	3	X	-	-	11
12	Overlap	4	-	X	-	12
13	Phase Ped	2	-	-	-	13
14	Phase Ped	4	-	-	-	14
15	Phase Ped	6	-	-	-	15
16	Phase Ped	8	-	-	-	16
17	Overlap	5	-	X	X	17
18	Overlap	6	-	X	-	18

### MAXTIME OVERLAP PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	2	7
Type	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	3
Modifier Phases	3	3	-
Trail Green	0	0	0
Trail Yellow	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0

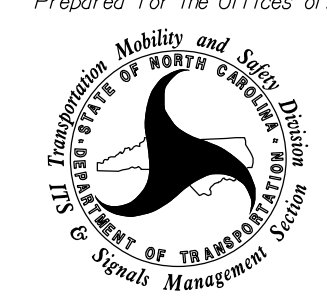
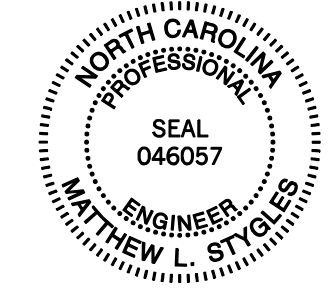

5/23/2023 3:15:01 PM  
 R:\Projects\Traffic\c\651\Signal Design\Signal Design\Temporary Signal Design\U5312\_11-XXXXT\_Sig\_Ele\_Dancy Rd East\_U Turn.dgn  
 U Turn.dgn  
 schiluka

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468T2  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A

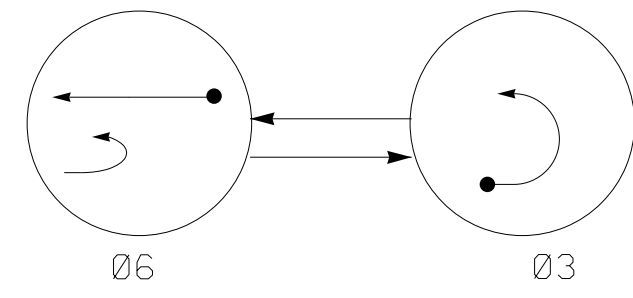


Temporary Installation - Electrical Detail 2 of 2  
(Phase 10)

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ELECTRIC AND PROGRAMMING DETAILS FOR:  Prepared for the Offices of:  750 N. Greenfield Pkwy, Garner, NC 27529	<b>US 421 - NC 16 at          SR 1323 (Dancy Road)/          Lowe's Entrance          East U-Turn</b>		SEAL  MATTHEW L. STYGLES
	Division 11 Wilkes County Wilkesboro PLAN DATE: May 2023 REVIEWED BY: M.L.Stygles PREPARED BY: S.R.Chiluka REVIEWED BY: J.Ma		
REVISIONS _____ _____ _____	INIT. _____ _____ _____	DATE _____ _____ _____	DocuSigned by:  5/24/2023 DATE _____ _____ _____

**PHASING DIAGRAM**



**PHASING DIAGRAM DETECTION LEGEND**

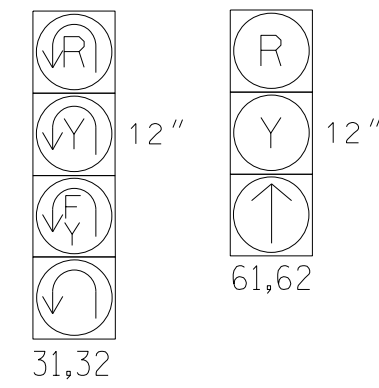
- ← ● DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ← - - UNSIGNALIZED MOVEMENT
- ← - - - PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	03	06	FLASH
31,32	←	←	←
61,62	R	↑	Y

**SIGNAL FACE I.D.**

All Heads L.E.D.



**MAXTIME DETECTOR INSTALLATION CHART**

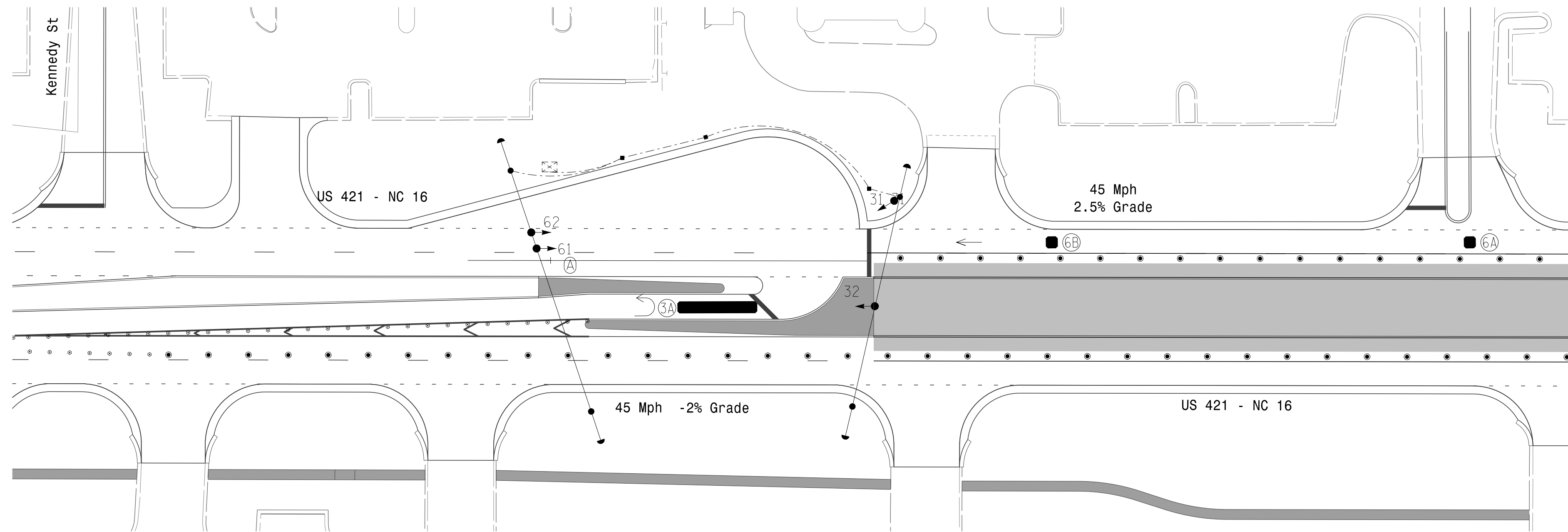
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND ADDED INITIAL	CALL	DELAY DURING GREEN	NEW CARD	
3A	*	0	*	*	3	15.0	-	X	-	X	-	*
6A	*	300	*	*	6	-	1.6	X	-	X	-	*
6B	*	90	*	*	6	-	-	X	-	X	-	*

\*Video Detection Zone

**2 Phase Fully Actuated (Isolated)**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Refer to Pavement Marking Plans for proposed stop bar locations.



**MAXTIME TIMING CHART**

FEATURE	PHASE	
	3	6
Walk *	-	-
Ped Clear *	-	-
Min Green	7	12
Passage *	2.0	2.0
Max 1 *	30	60
Yellow Change	3.0	4.3
Red Clear	3.3	1.0
Added Initial *	-	-
Maximum Initial *	-	-
Time Before Reduction *	-	-
Time To Reduce *	-	-
Minimum Gap	-	-
Advance Walk	-	-
Non Lock Detector	X	-
Vehicle Recall	-	MIN RECALL
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

PROPOSED		EXISTING
	Curb Ramp	
	Signal Pole with Guy	
	Signal Pole with Sidewalk Guy	
	Traffic Signal Head	
	Sign	
	Pedestrian Signal Head With Push Button & Sign	
	Inductive Loop Detector	
	Video Detection Zone	N/A
	Construction Zone	N/A
	Controller & Cabinet	
	Junction Box	
	2-in Underground Conduit	
	Right of Way	
	Temporary Construction Easement	N/A
	Directional Arrow	
	Type II Signal Pedestal	
	No Left Turn Sign (R3-2)	
	Drum	N/A
	Skinny Drum	N/A

2/14/2012 6:30:44 AM R:\Traffic\Signals\Design\Signals\90% Design Plans\Temporary Signal Design\U5312\_11-XXXXT3\_Ph 11\_Sig \_dsn\_Dancy Rd East U Turn.dgn U Turn.dgn schiluka



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

**Signal Upgrade - Temporary Design 3(Phase 11)**

750 N. Greenfield Pkwy, Garner, NC 27529

**US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn**

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

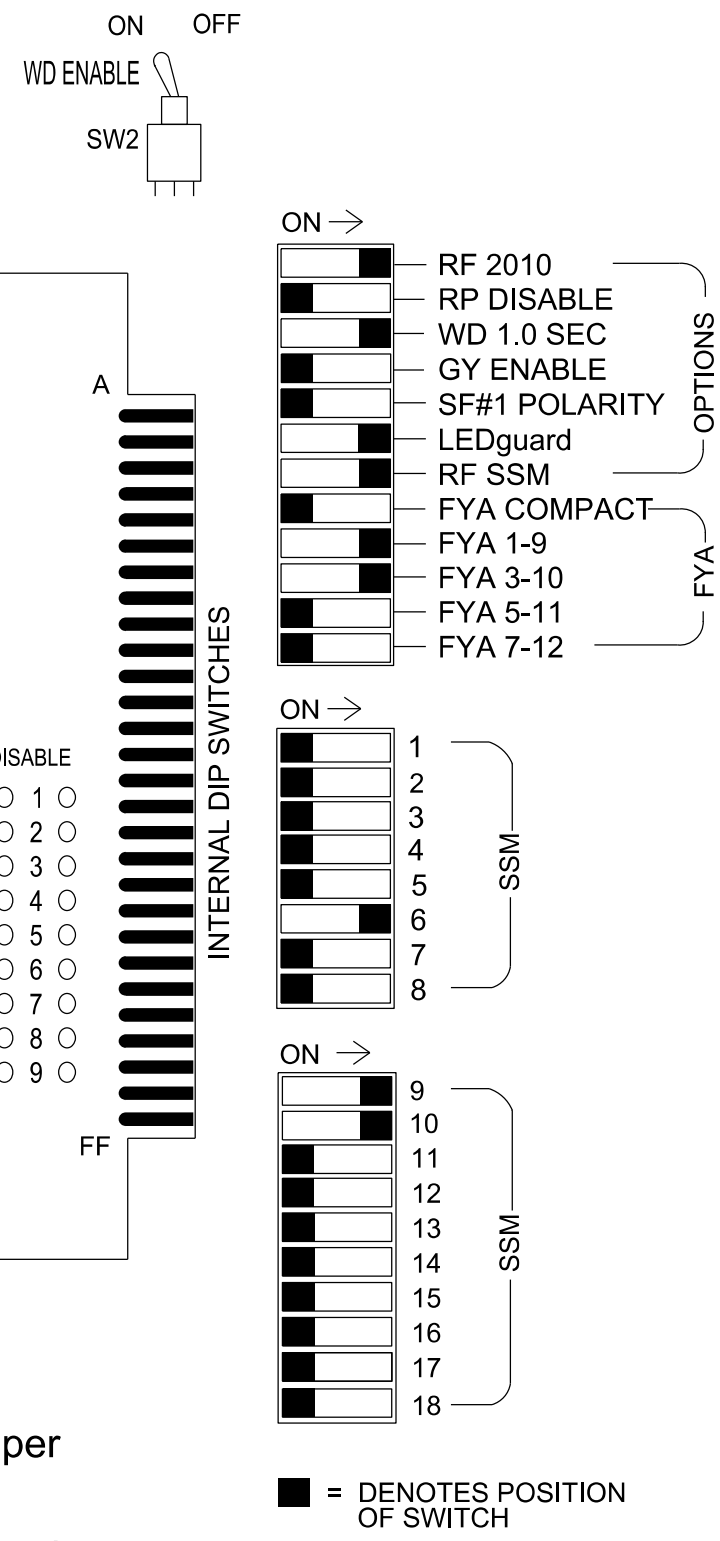
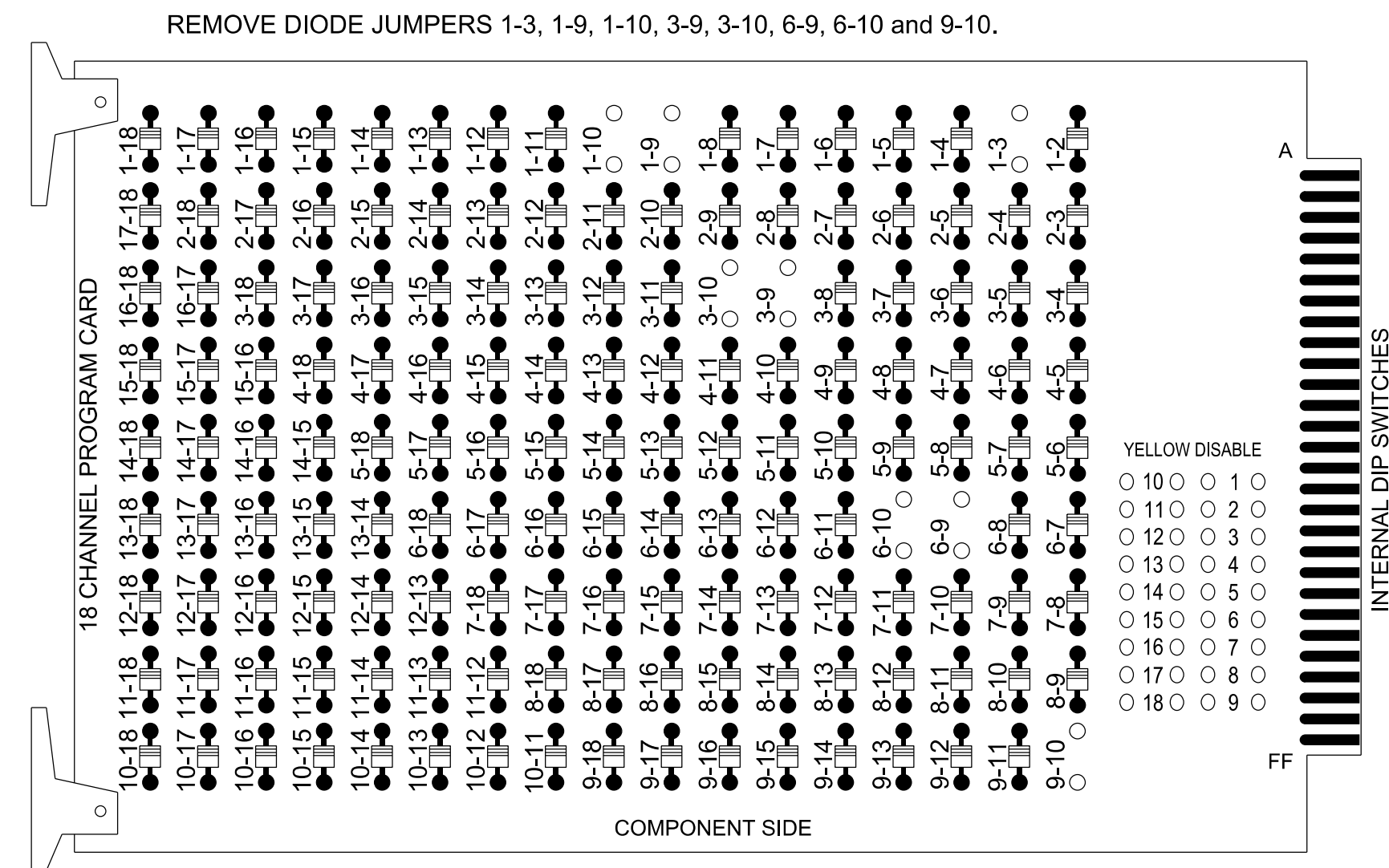
SEAL

DATE: 5/24/2023

REVISIONS	INIT.	DATE

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

(remove jumpers and set switches as shown)



### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.

### EQUIPMENT INFORMATION

Controller.....2070LX  
Cabinet.....332 w/ Aux  
Software.....Q-Free MAXTIME  
Cabinet Mount.....Base  
Output File Positions.....18 With Aux. Output File  
Load Switches Used.....S1,S4,S8,AUX S1,AUX S2  
Phases Used.....3,6  
Overlap "1".....NOT USED  
Overlap "2".....\*  
Overlap "3".....NOT USED  
Overlap "4".....NOT USED  
Overlap "7".....\*

\*See overlap programming detail on sheet 2.

### SIGNAL HEAD HOOK-UP CHART

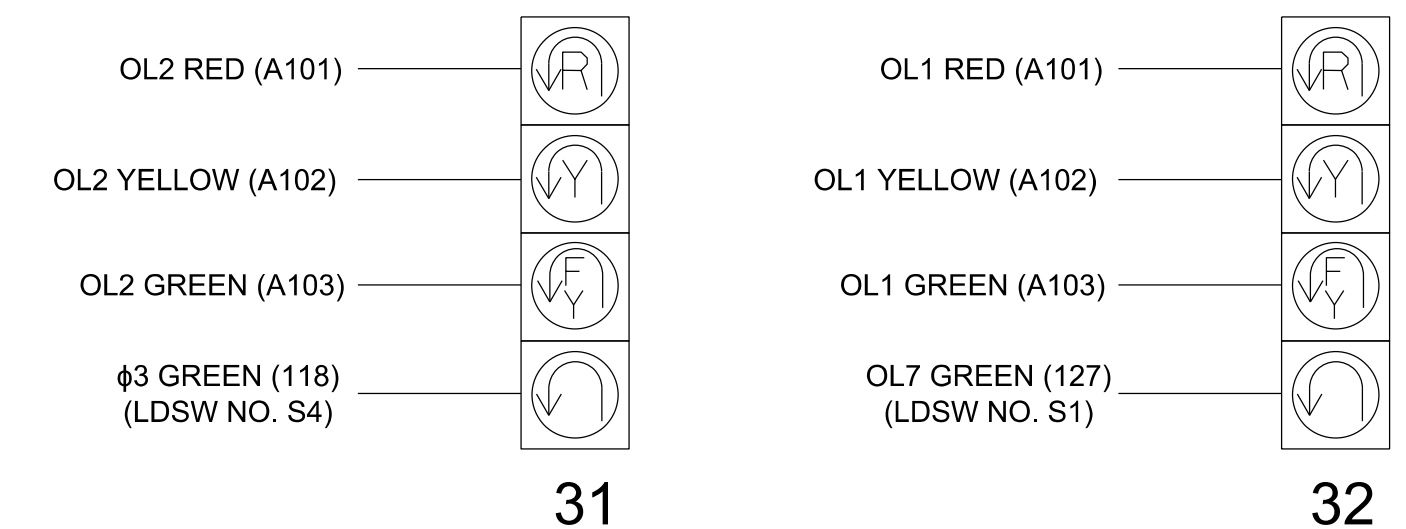
LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	OL7	2	2 PED	3	4	4 PED	7	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	32*	NU	NU	31*	NU	NU	NU	61,62	NU	NU	NU	NU	32*	31*	NU	NU	NU	NU
RED								134										
YELLOW	*			*				135										
GREEN								136										
RED ARROW														A121	A124			
YELLOW ARROW														A122	A125			
FLASHING YELLOW ARROW														A123	A126			
GREEN ARROW	127				118													

NU = Not Used

\* Denotes install load resistor. See load resistor installation detail this sheet.  
\* See pictorial of head wiring in detail this sheet.

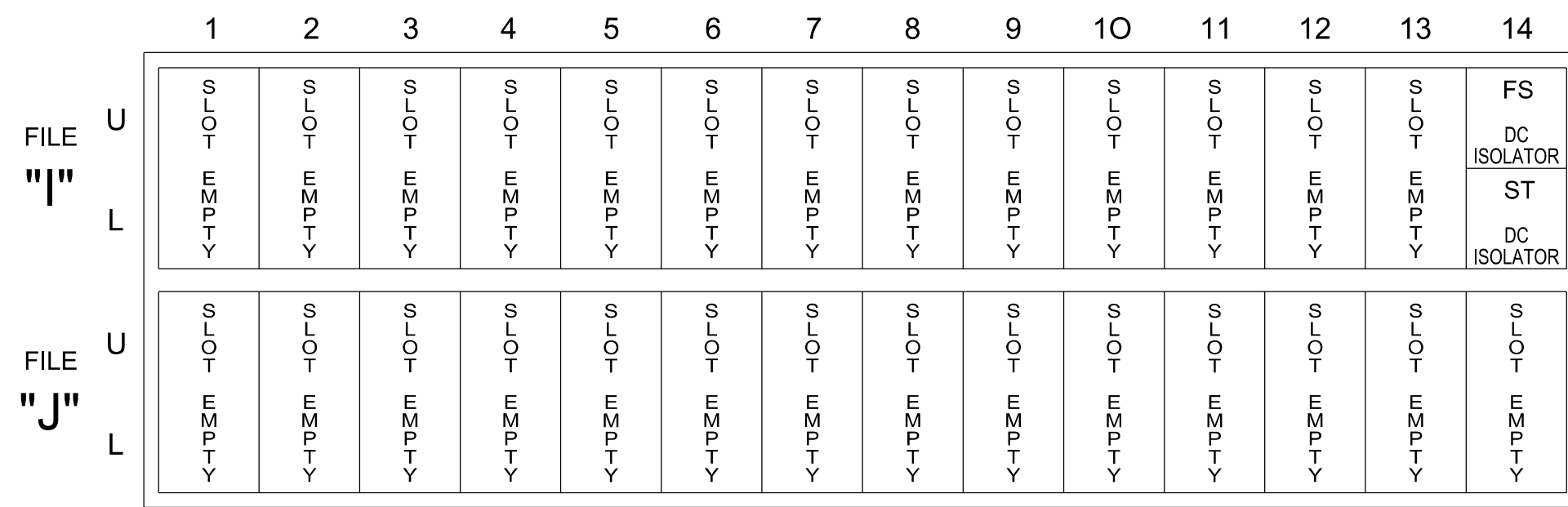
### FYA SIGNAL WIRING DETAIL

(wire signal heads as shown)



### INPUT FILE POSITION LAYOUT

(front view)



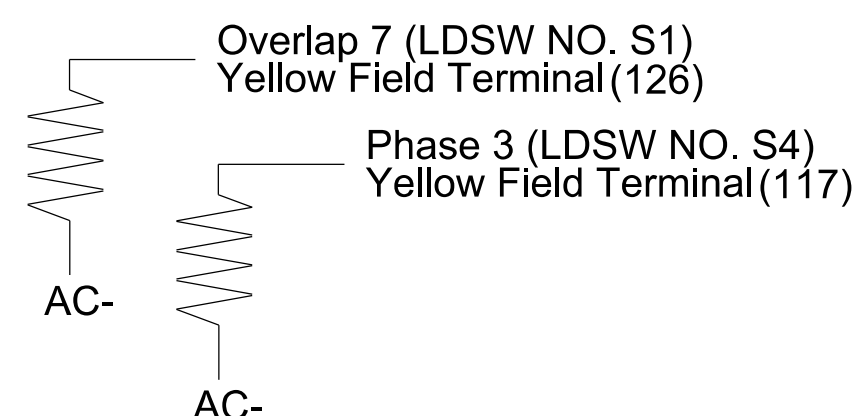
### SPECIAL DETECTOR NOTE

Install a video detection system for vehicle detection. Perform installation according to manufacturer's directions and NCDOT engineer-approved mounting locations to accomplish the detection schemes shown on the Signal Design Plans.

### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)



THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468T3  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A

Temporary Installation - Electrical Detail 1 of 2  
(Phase 11)

ELECTRICAL AND PROGRAMMING DETAILS FOR:  Prepared for the Offices of: 	<b>US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn</b>		SEAL 	
	Division 11 Wilkes County Wilkesboro		SEAL 046057 ENGINEER MATTHEW L. STYGLES	
	PLAN DATE: May 2023 PREPARED BY: S.R.Chiluka	REVIEWED BY: M.L.Stygles REVIEWED BY: J.Ma	REVISIONS INIT. DATE	Documented by: 
	750 N.Greenfield Pkwy, Garner, NC 27529		DATE: 5/24/2023	SIGNED BY: 



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

SIG. INVENTORY NO. 11-1468T3

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

#### Channel Configuration

ASSIGN CHANNEL 1 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7	-	X	X	1
2	Phase Vehicle	2	X	-	-	2
3	Phase Vehicle	3	-	X	X	3
4	Phase Vehicle	4	-	X	-	4
5	Phase Vehicle	5	-	X	-	5
6	Phase Vehicle	6	X	-	X	6
7	Phase Vehicle	7	-	X	-	7
8	Phase Vehicle	8	-	X	X	8
9	Overlap	1	X	-	X	9
10	Overlap	2	X	-	X	10
11	Overlap	3	X	-	-	11
12	Overlap	4	-	X	-	12
13	Phase Ped	2	-	-	-	13
14	Phase Ped	4	-	-	-	14
15	Phase Ped	6	-	-	-	15
16	Phase Ped	8	-	-	-	16
17	Overlap	5	-	X	X	17
18	Overlap	6	-	X	-	18

### MAXTIME OVERLAP PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

#### Overlap Plan 1

Overlap	1	2	7
Type	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	3
Modifier Phases	3	3	-
Trail Green	0	0	0
Trail Yellow	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0

5/23/2019 3:15:01 PM R:\Traffic\cads\signal\design\signal\design\Temporary\_Signal\_Design\U5312\_11-XXXXT\_Sig\_Ele\_Dancy\_Rd\_East\_U\_Turn.dgn schilluka

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468T3  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A



Temporary Installation - Electrical Detail 2 of 2 (Phase 11)

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

	<b>US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn</b>		
	Division 11 Wilkes County Wilkesboro		
Prepared for the Offices of:	PLAN DATE: May 2023	REVIEWED BY: M.L.Stygles	DocuSigned by:  DATE: 5/24/2023
PREPARED BY: S.R.Chiluka	REVIEWED BY: J.Ma	REVISIONS:	
INIT.	DATE	DATE	DATE
SIG. INVENTORY NO. 11-1468T3			DATE



2 Phase Fully Actuated W/ Alternate Phasing Operation Wilkesboro Closed Loop System

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. The Division Traffic Engineer will determine the hours of use for each phasing plan.
5. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
6. Refer to Pavement Marking Plans for proposed stop bar locations.

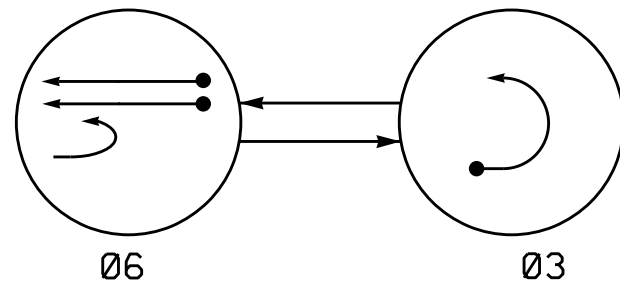
MAXTIME DETECTOR INSTALLATION CHART												
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND ADDED	INITIAL CALL	DELAY DURING GREEN	NEW CARD	
3A	6X40	0	2-4-2	-	3	15.0"	-	X	-	X	-	X
6A	6X6	300	5	-	6	-	-	X	X	X	-	X
6B	6X6	300	5	-	6	-	-	X	X	X	-	X
S1	6X6	200	3	-	-	-	-	-	-	-	-	X

\* Disable delay during alternate phasing.

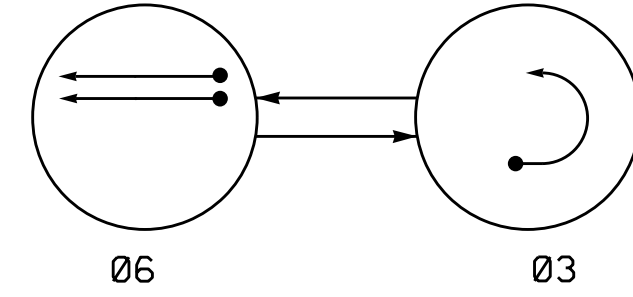
DEFAULT PHASING TABLE OF OPERATION			
SIGNAL FACE	PHASE		
	Ø3	Ø6	FLASH
31,32	↔	↔	↔
61,62	R	↑	Y

ALTERNATE PHASING TABLE OF OPERATION			
SIGNAL FACE	PHASE		
	Ø3	Ø6	FLASH
31,32	↔	R	Y
61,62	R	↑	Y

DEFAULT PHASING DIAGRAM

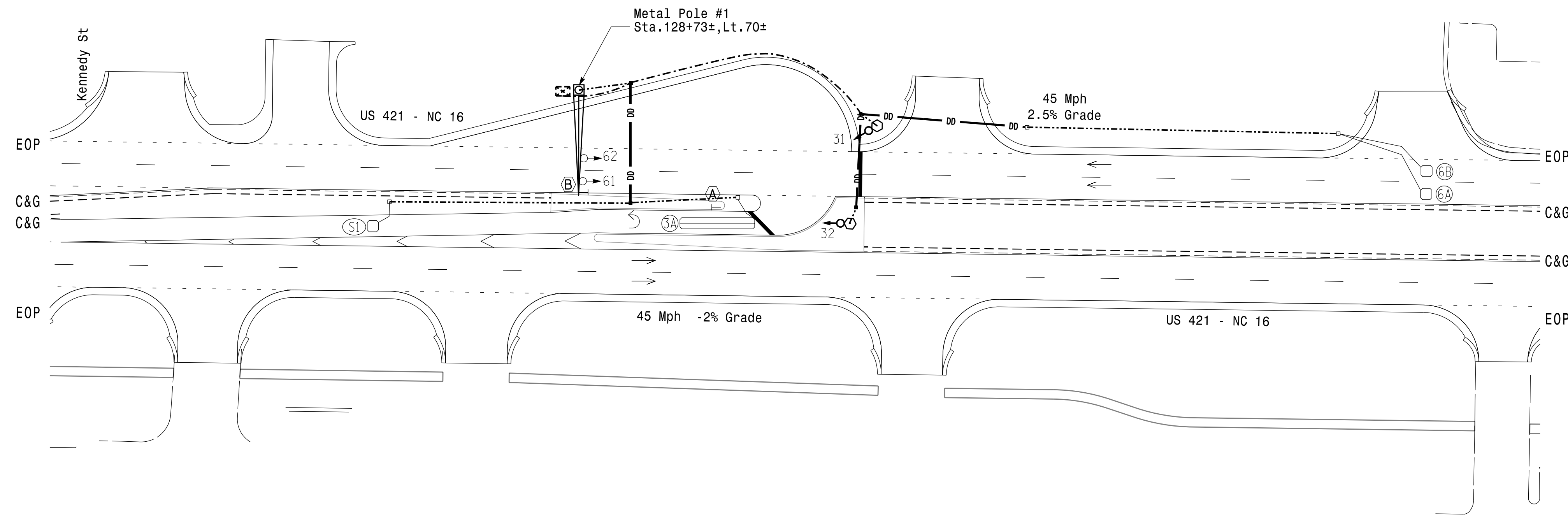
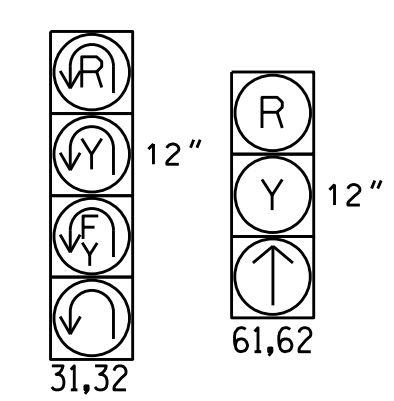


ALTERNATE PHASING DIAGRAM



- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

SIGNAL FACE I.D.



MAXTIME TIMING CHART		
FEATURE	PHASE	
	3	6
Walk *	-	-
Ped Clear *	-	-
Min Green	7	12
Passage *	2.0	6.0
Max I *	30	60
Yellow Change	3.0	4.3
Red Clear	3.3	1.0
Added Initial *	-	1.5
Maximum Initial *	-	34
Time Before Reduction *	-	15
Time To Reduce *	-	30
Minimum Gap	-	3.4
Advance Walk	-	-
Non Lock Detector	X	-
Vehicle Recall	-	MIN RECALL
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

LEGEND	
PROPOSED	EXISTING

New Installation - Final Design

750 N. Greenfield Pkwy, Garner, NC 27529

US 421-NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn

Division 11 Wilkes County Wilkesboro

PLAN DATE: May 2023 REVIEWED BY: M. Stygles

PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma

SEAL

5/24/2023

SCALE 0 40

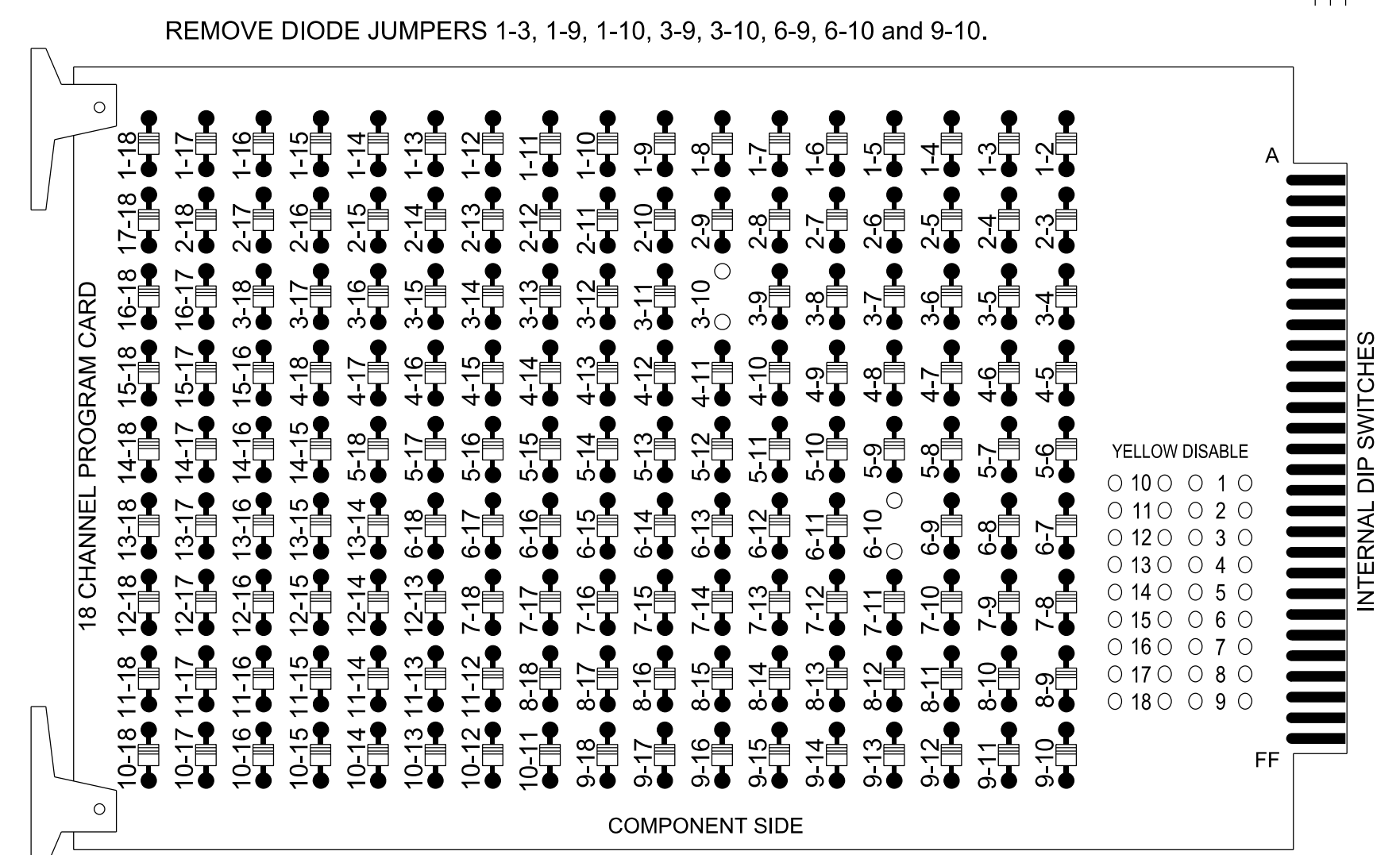
REVISIONS

NO.	INIT.	DATE

5/8/2023 6:13:13 PM R:\Traffic\Signals\Design\Plans\11468\_sig\_dsn\_202305.dgn schiluka

### 18 CHANNEL CONFLICT MONITOR PROGRAMMING DETAIL

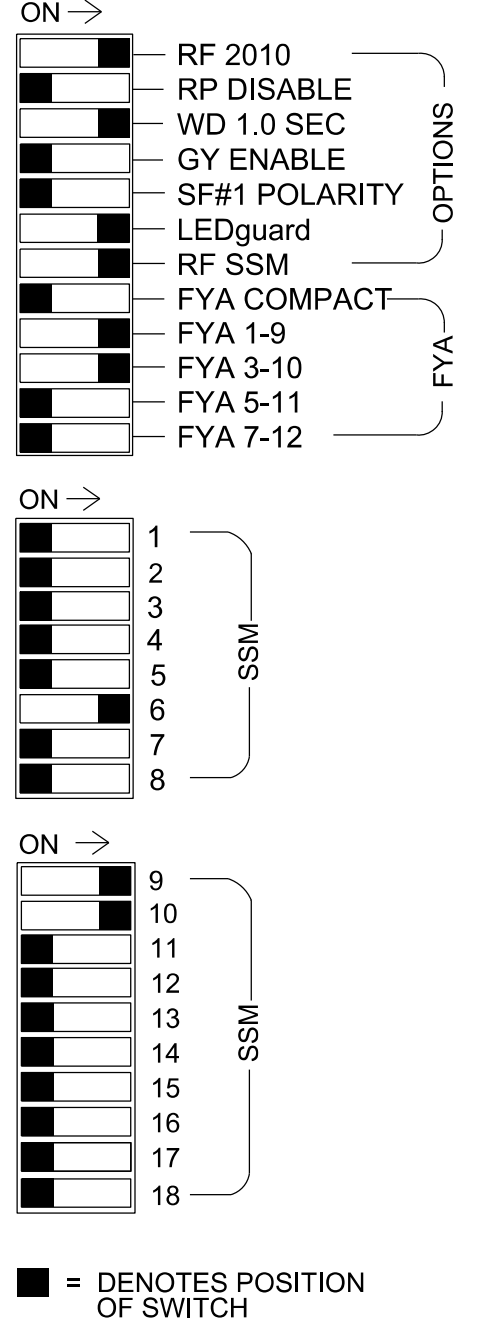
(remove jumpers and set switches as shown)



#### REMOVE JUMPERS AS SHOWN

**NOTES:**

- Card is provided with all diode jumpers in place. Removal of any jumper allows its channels to run concurrently.
- Ensure jumpers SEL2-SEL5 and SEL9 are present on the monitor board.
- Ensure that the Red Enable is active at all times during normal operation.
- Connect serial cable from conflict monitor to comm. port 1 of 2070 controller. Ensure conflict monitor communicates with 2070.



### NOTES

- To prevent "flash-conflict" problems, insert red flash program blocks for all unused vehicle load switches in the output file. The installer shall verify that signal heads flash in accordance with the signal plan.
- Program controller to start up in phase 6 Green No Walk.
- If this signal will be managed by an ATMS software, enable controller and detector logging for all detectors used at this location.
- The cabinet and controller are part of the Wilkesboro Closed Loop System.

### EQUIPMENT INFORMATION

Controller.....2070LX  
 Cabinet.....332 w/ Aux  
 Software.....Q-Free MAXTIME  
 Cabinet Mount.....Base  
 Output File Positions.....18 With Aux. Output File  
 Load Switches Used.....S1,S4,S8,AUX S1,AUX S2  
 Phases Used.....3,6  
 Overlap "1".....NOT USED  
 Overlap "2".....\*  
 Overlap "3".....NOT USED  
 Overlap "4".....NOT USED  
 Overlap "7".....\*

\*See overlap programming detail on sheet 2.

### SIGNAL HEAD HOOK-UP CHART

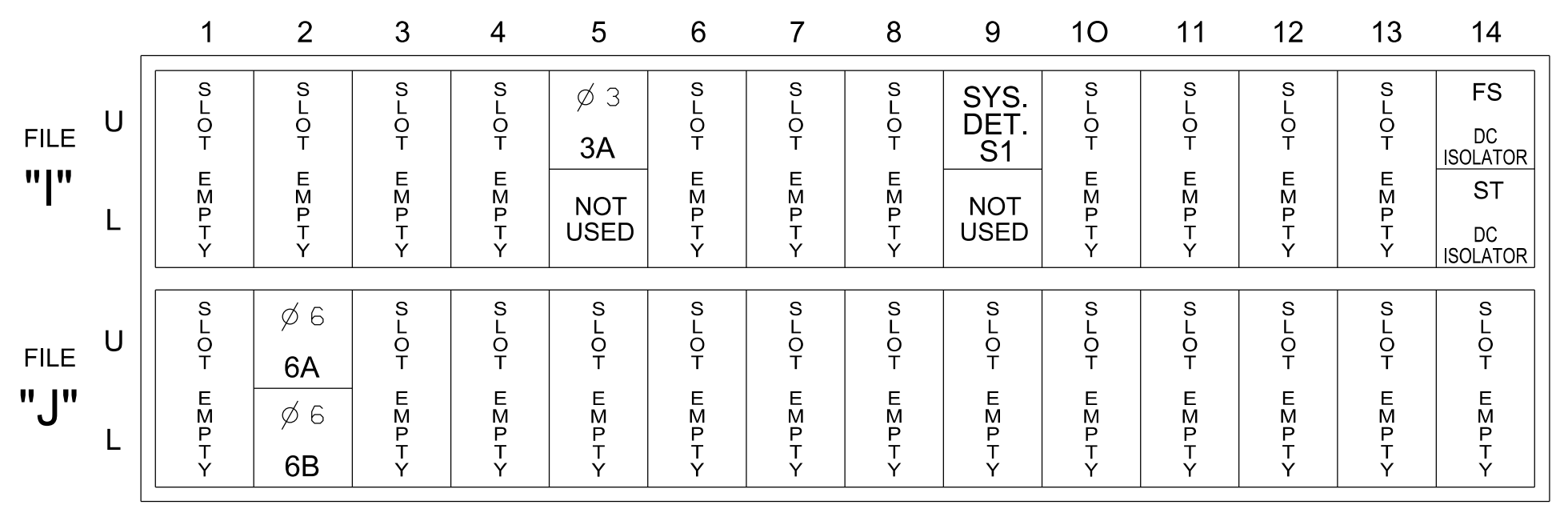
LOAD SWITCH NO.	S1	S2	S3	S4	S5	S6	S7	S8	S9	S10	S11	S12	AUX S1	AUX S2	AUX S3	AUX S4	AUX S5	AUX S6
CMU CHANNEL NO.	1	2	13	3	4	14	5	6	15	7	8	16	9	10	17	11	12	18
PHASE	OL7	2	2 PED	3	4	4 PED	7	6	6 PED	7	8	8 PED	OL1	OL2	SPARE	OL3	OL4	SPARE
SIGNAL HEAD NO.	32*	NU	NU	31*	NU	NU	NU	61,62	NU	NU	NU	NU	32*	31*	NU	NU	NU	NU
RED								134										
YELLOW	*			*				135										
GREEN								136										
RED ARROW													A121	A124				
YELLOW ARROW													A122	A125				
FLASHING YELLOW ARROW													A123	A126				
GREEN ARROW	127			118														

NU = Not Used

\* Denotes install load resistor. See load resistor installation detail this sheet.  
 \* See pictorial of head wiring in detail this sheet.

### INPUT FILE POSITION LAYOUT

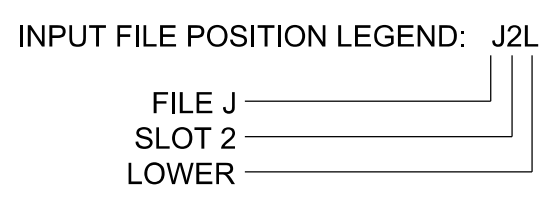
(front view)



### INPUT FILE CONNECTION & PROGRAMMING CHART

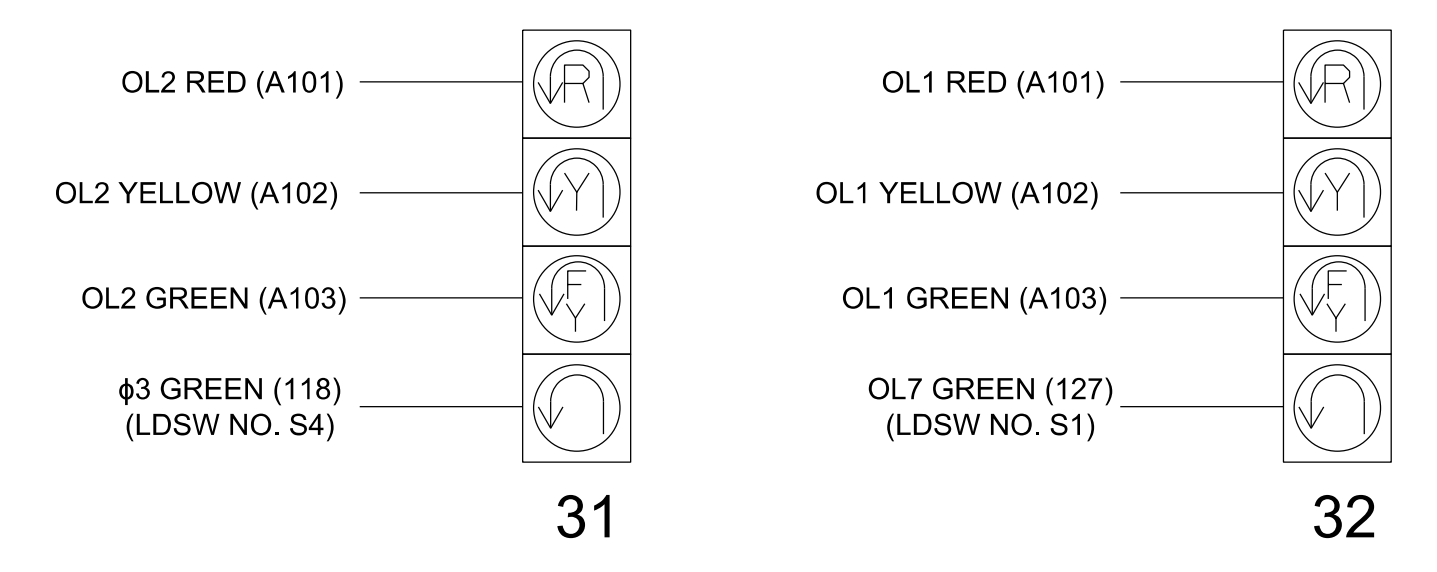
LOOP NO.	LOOP TERMINAL	INPUT FILE POS.	PIN NO.	INPUT POINT	DETECTOR NO.	CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND	ADDED INITIAL	QUEUE	CALL	DELAY DURING GREEN
3A	TB4-5.6	ISU	58	20	7	3	15		X			X	
*S1	TB6-9.10	I9U	60	22	13	SYS			X			X	
6A	TB3-5.6	J2U	40	2	16	6			X	X		X	
6B	TB3-7.8	J2L	44	6	17	6			X	X		X	

\*System detector only. Remove any assigned vehicle phase.



### FYA SIGNAL WIRING DETAIL

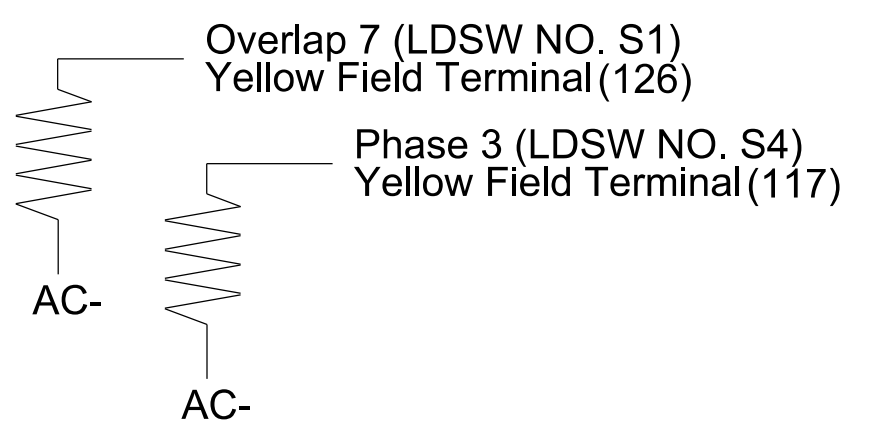
(wire signal heads as shown)



### LOAD RESISTOR INSTALLATION DETAIL

(install resistors as shown)

ACCEPTABLE VALUES	
Value (ohms)	Wattage
1.5K - 1.9K	25W (min)
2.0K - 3.0K	10W (min)

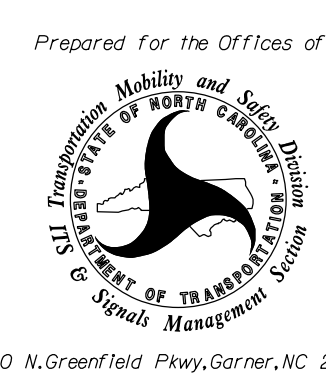


THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468  
 DESIGNED: May 2023  
 SEALED: 5/24/2023  
 REVISED: N/A



Electrical Detail Sheet 1 of 2

ELECTRICAL AND PROGRAMMING DETAILS FOR:

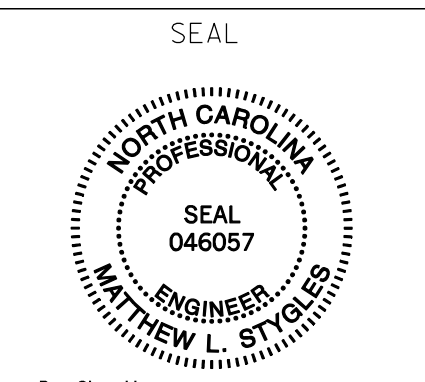


US 421 - NC 16 at SR 1323 (Dancy Road)/ Lowe's Entrance East U-Turn  
 Division 11 Wilkes County Wilkesboro

Prepared for the Offices of:  
 PLAN DATE: May 2023 REVIEWED BY: J. Ma  
 PREPARED BY: M.L. Stygles REVIEWED BY: S.R. Chiluka

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



DocSigned by: [Signature] DATE: 5/24/2023  
 SIGNATURE DATE  
 SIG. INVENTORY NO. 11-1468

5/23/2019 3:15:01 PM \*\*\*BDDP \*\*\*PCJ \*\*\*0161gn38621.03 NDDOT U-5312 Wilkes Co\*NCDDOT\*Traffic\*Signal\*Design\*Plans\*U-5312\_11-XXXX\_Sig\_ei\_e.Dancy Rd\_West U Turn.dgn sch11.luk

### MAXTIME ALTERNATE PHASING PATTERN PROGRAMMING DETAIL

Front Panel  
Main Menu >Controller >Coordination >Patterns

Web Interface  
Home >Controller >Coordination >Patterns

Pattern	Veh Det Plan	Overlap Plan
*	2	2

\*The Pattern number(s) are to be determined by the Division and/or City Traffic Engineer.

### OUTPUT CHANNEL CONFIGURATION

Front Panel  
Main Menu >Controller >More>Channels>Channels Config

Web Interface  
Home >Controller >Advanced IO>Channels>Channels Configuration

Channel Configuration

ASSIGN CHANNEL 1 TO OVERLAP 7 →

Channel	Control Type	Control Source	Flash Yellow	Flash Red	Flash Alt	MMU Channel
1	Overlap	7		X	X	1
2	Phase Vehicle	2	X			2
3	Phase Vehicle	3		X	X	3
4	Phase Vehicle	4		X		4
5	Phase Vehicle	5		X		5
6	Phase Vehicle	6	X		X	6
7	Phase Vehicle	7		X		7
8	Phase Vehicle	8		X	X	8
9	Overlap	1	X		X	9
10	Overlap	2	X		X	10
11	Overlap	3	X			11
12	Overlap	4		X		12
13	Phase Ped	2				13
14	Phase Ped	4				14
15	Phase Ped	6				15
16	Phase Ped	8				16
17	Overlap	5		X	X	17
18	Overlap	6		X		18

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR DEFAULT PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

Overlap Plan 1

Overlap	1	2	7
Type	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	6	6	3
Modifier Phases	3	3	-
Trail Green	0	0	0
Trail Yellow	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0

### MAXTIME DETECTOR PROGRAMMING DETAIL FOR ALTERNATE PHASING LOOP 7A

Front Panel  
Main Menu >Controller >Detector >Veh Det Plans

Web Interface  
Home >Controller >Detector Configuration >Vehicle Detectors

In the table view of web interface right click on "Detector" in the top left corner of the table. Copy the entire contents of Detector Plan 1. Paste Detector Plan 1 into Detector Plan 2. Modify Detector Plan 2 as shown below and save changes.

3A

Plan 2		
Detector	Call Phase	Delay
7	3	-
30	0	-

### MAXTIME ALTERNATE PHASING ACTIVATION DETAIL

To run alternate phasing, select a Pattern that is programmed to run Overlap Plan 2 and Detector Plan 2. A Pattern can be selected through the scheduler or manually by changing the Operational Mode.

PHASING	OVERLAP PLAN	VEH DET PLAN
ACTIVE PLAN REQUIRED TO RUN DEFAULT PHASING	1	1
ACTIVE PLAN REQUIRED TO RUN ALTERNATE PHASING	2	2

### MAXTIME OVERLAP PROGRAMMING DETAIL FOR ALTERNATE PHASING

Front Panel  
Main Menu >Controller >Overlap >Overlap Parameters/Overlap Timings

Web Interface  
Home >Controller >Overlap Configuration >Overlaps

In the table view of the web interface, right click on "Overlap" in the top left corner of the table. Copy the entire contents of Overlap Plan 1. Paste Overlap Plan 1 into Overlap Plan 2. Modify Overlap Plan 2 as shown below and save changes.

Overlap Plan 2

Overlap	1	2	7
Type	FYA 4 - Section	FYA 4 - Section	Normal
Included Phases	-	-	3
Modifier Phases	3	3	-
Trail Green	0	0	0
Trail Yellow	0.0	0.0	0.0
Trail Red	0.0	0.0	0.0

← NOTICE INCLUDED PHASE

#### ALTERNATE PHASING CHANGE SUMMARY

THE FOLLOWING IS A SUMMARY OF WHAT TAKES PLACE WHEN OVERLAP 2 AND VEHICLE DETECTOR PLAN 2 ACTIVATE TO CALL THE "ALTERNATE PHASING":

OVERLAP PLAN 2: Modifies overlap included phases for heads 31 and 32 to run protected turns only.

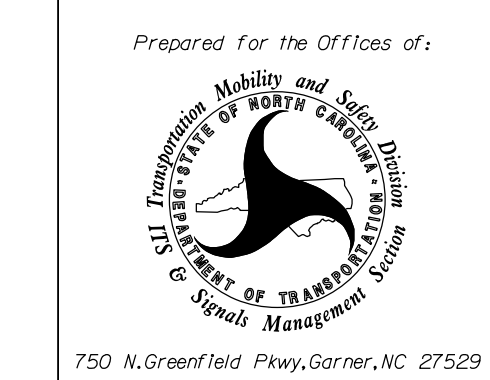
VEH DET PLAN 2: Reduces delay time for phase 3 call on loop 3A to 0 seconds.

THIS ELECTRICAL DETAIL IS FOR THE SIGNAL DESIGN: 11-1468  
DESIGNED: May 2023  
SEALED: 5/24/2023  
REVISED: N/A



Electrical Detail Sheet 2 of 2

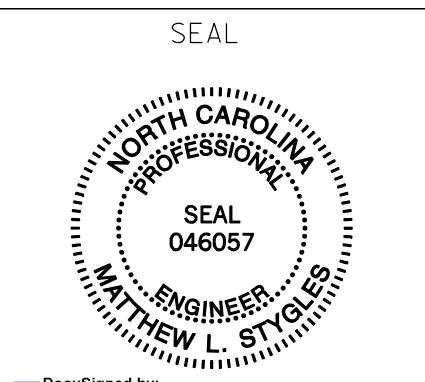
ELECTRICAL AND PROGRAMMING DETAILS FOR:



US 421 - NC 16 at SR 1323 (Dancy Road)/Lowe's Entrance East U-Turn  
Division 11 Wilkes County Wilkesboro  
PLAN DATE: May 2023 REVIEWED BY: J. Ma  
PREPARED BY: M.L. Stygles REVIEWED BY: S.R. Chiluka

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



DocuSigned by: M.L. Stygles 5/24/2023  
DATE: 5/24/2023  
SIGNATURE: M.L. Stygles  
DATE: 5/24/2023

SIG. INVENTORY NO. 11-1468

5/23/2019 3:15:01 PM \*\*\*BDDP \*\*\*PCJ \*\*\*K161 6/19/238621.03 NDDOT U-5312 Wilkes County Traffic Signal Design Plans U-5312\_11-XXXX\_Sig\_ei\_e.Dancy Rd\_West U Turn.dgn sch11.luk

METAL POLE No. 1

MAST ARM LOADING SCHEDULE

LOADING SYMBOL	DESCRIPTION	AREA	SIZE	WEIGHT
	RIGID MOUNTED SIGNAL HEAD 12"-3 SECTION-WITH BACKPLATE	9.3 S.F.	25.5"W X 52.5"L	60 LBS
	SIGN RIGID MOUNTED	9.0 S.F.	36.0"W X 36.0"L	20 LBS
	STREET NAME SIGN RIGID MOUNTED	16.0 S.F.	24.0"W X 96.0"L	36 LBS

**SPECIAL NOTE**  
The contractor is responsible for verifying that the mast arm attachment height (H1) will provide the "Design Height" clearance from the roadway before submitting final shop drawings for approval. Verify elevation data below which was obtained by field measurement or from available project survey data.

**Elevation Data for Mast Arm Attachment (H1)**

Elevation Differences for:	Pole 1
Baseline reference point at Foundation @ ground level	0.0 ft.
Elevation difference at High point of roadway surface	-1.0 ft.
Elevation difference at Edge of travelway or face of curb	-0.7 ft.

NOTES

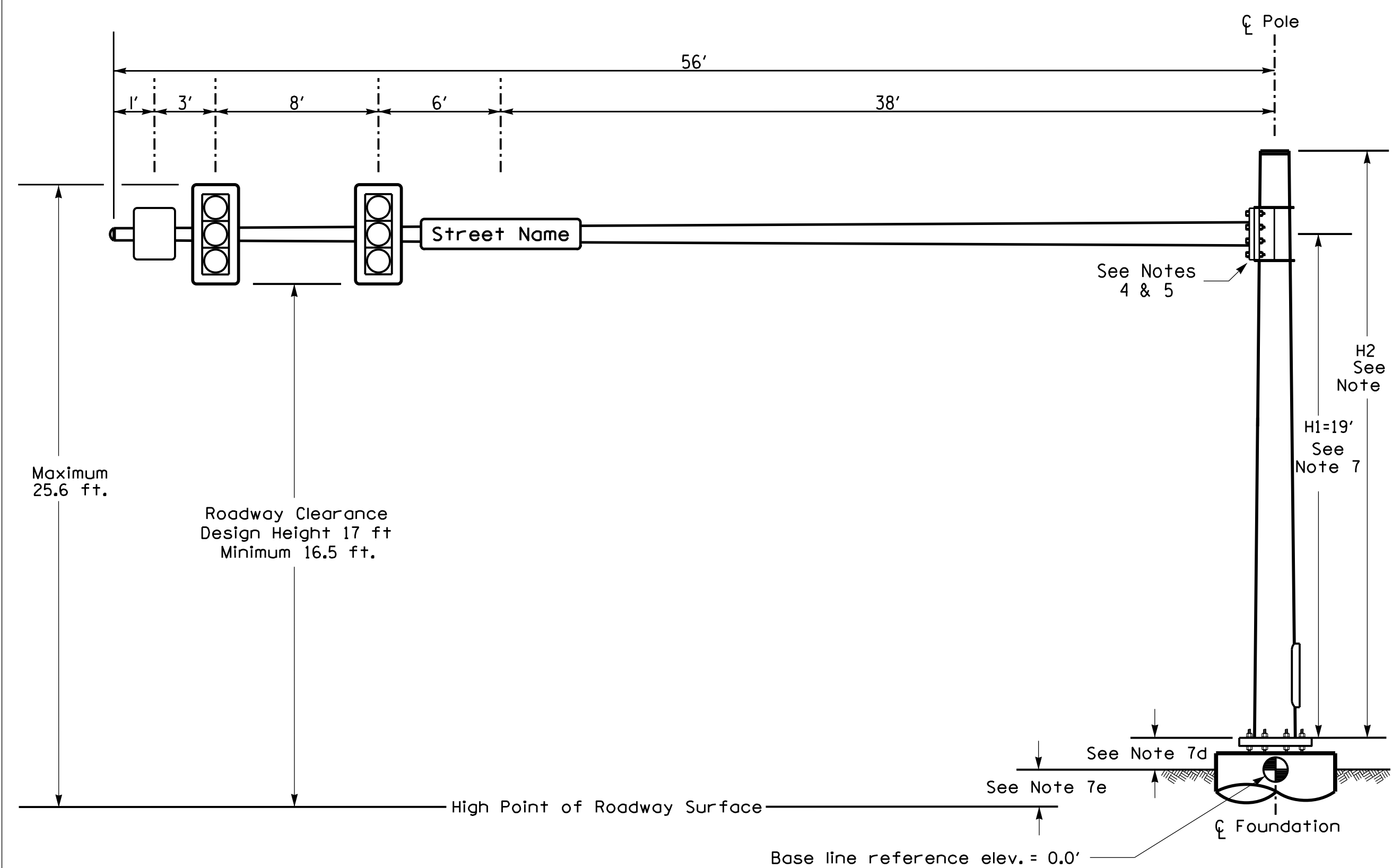
DESIGN REFERENCE MATERIAL

- Design the traffic signal structure and foundation in accordance with:
  - The 6th Edition 2013 AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, including all of the latest interim revisions.
  - The 2018 NCDOT "Standard Specifications for Roads and Structures." The latest addenda to the specifications can be found in the traffic signal project special provisions.
  - The 2018 NCDOT Roadway Standard Drawings.
  - The traffic signal project plans and special provisions.
  - The NCDOT "Metal Pole Standards" located at the following NCDOT website:  
<https://connect.ncdot.gov/resources/safety/Pages/ITS-Design-Resources.aspx>

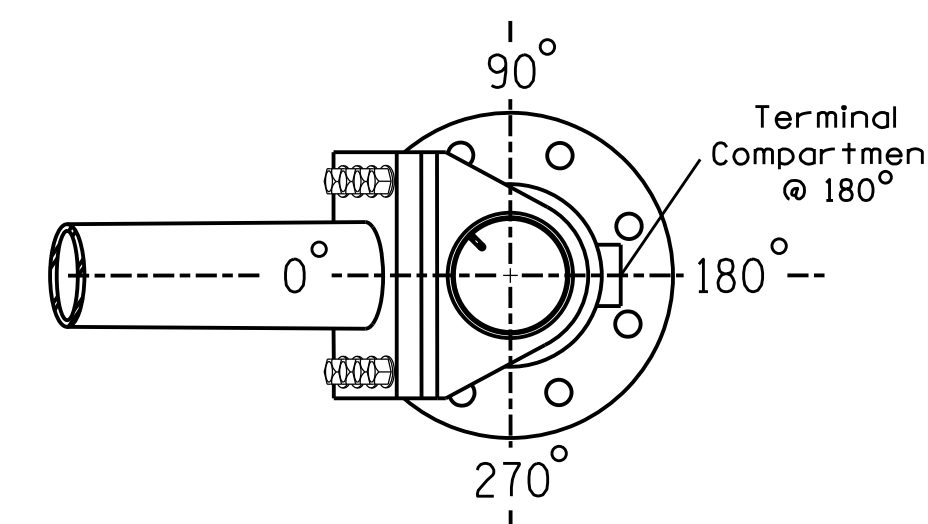
DESIGN REQUIREMENTS

- Design the traffic signal structure using the loading conditions shown in the elevation views. These are anticipated worst case "design loads" and may not represent the actual loads that will be applied at the time of the installation. The contractor should refer to the traffic signal plans for the actual loads that will be applied at the time of the installation.
- Design all signal supports using stress ratios that do not exceed 0.9.
- The camber design for the mast arm deflection should provide an appearance of a low pitched arch where the tip or the free end of the mast arm does not deflect below horizontal when fully loaded.
- A clamp-type bolted mast arm-to-pole connection may be used instead of the welded ring stiffened box connection shown as long as the connection meets all of the design requirements.
- Design base plate with 8 anchor bolt holes. Provide 2 inch x 60 inch anchor bolts.
- The mast arm attachment height (H1) shown is based on the following design assumptions:
  - Mast arm slope and deflection are not considered in determining the arm attachment height as they are assumed to offset each other.
  - Signal heads are rigidly mounted and vertically centered on the mast arm.
  - The roadway clearance height for design is as shown in the elevation views.
  - The top of the pole base plate is 0.75 feet above the ground elevation.
- Refer to the Elevation Data Chart for the elevation differences between the proposed foundation ground level and the high point of the roadway.
- The pole manufacturer will determine the total height (H2) of each pole using the greater of the following:
  - Mast arm attachment height (H1) plus 2 feet, or
  - H1 plus 1/2 of the total height of the mast arm attachment assembly plus 1 foot.
- If pole location adjustments are required, the contractor must gain approval from the Engineer as this may affect the mast arm lengths and arm attachment heights. The contractor may contact the Signal Design Section Senior Structural Engineer for assistance at (919) 814-5000.
- The contractor is responsible for verifying that the mast arm length shown will allow proper positioning of the signal heads over the roadway.
- The contractor is responsible for providing soil penetration testing data (SPT) to the pole manufacturer so site specific foundations can be designed.

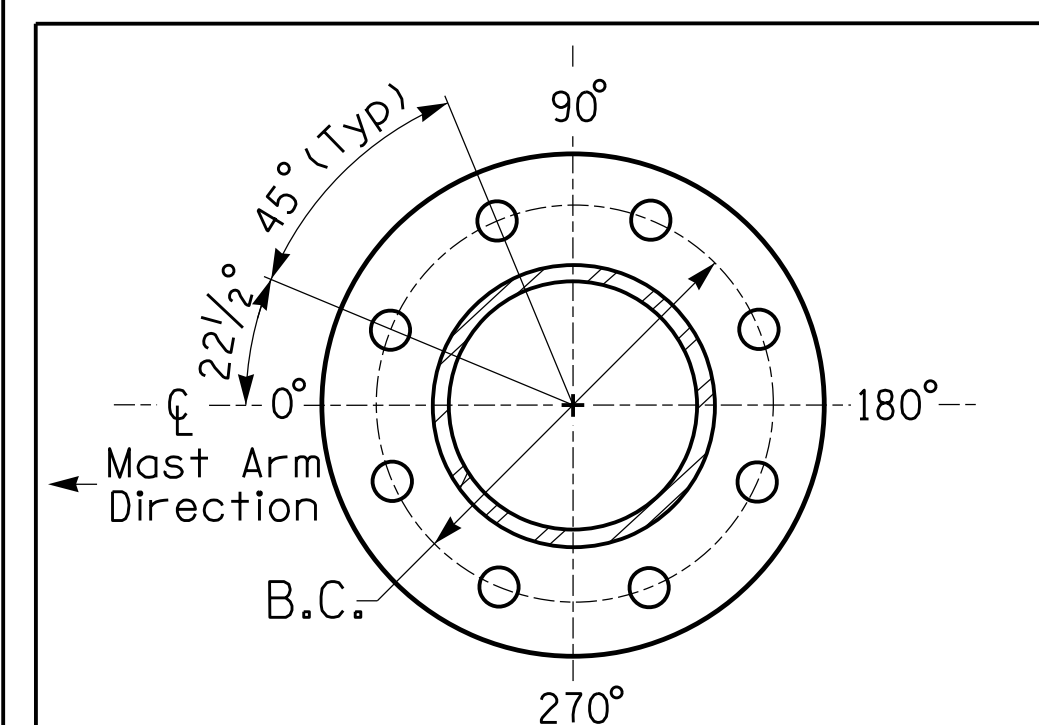
Design Loading for METAL POLE NO. 1



Elevation View

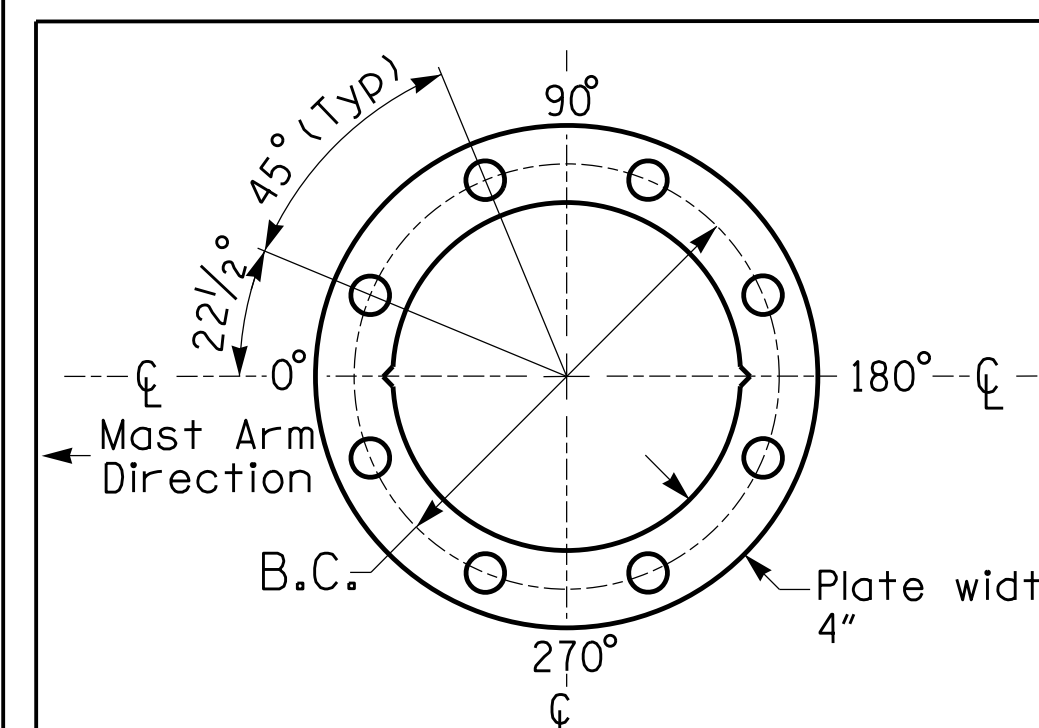


POLE RADIAL ORIENTATION



8 BOLT BASE PLATE DETAIL

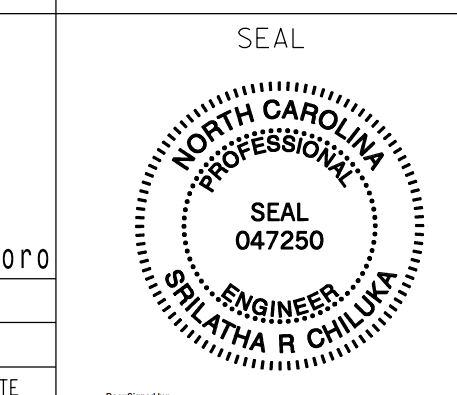
See Note 6



BASE PLATE TEMPLATE & ANCHOR BOLT LOCK PLATE DETAIL  
For 8 Bolt Base Plate



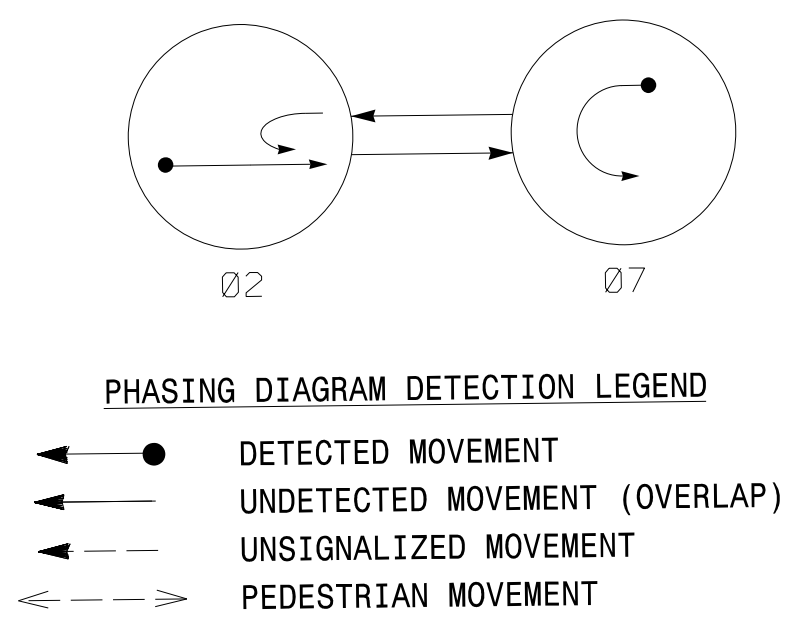
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



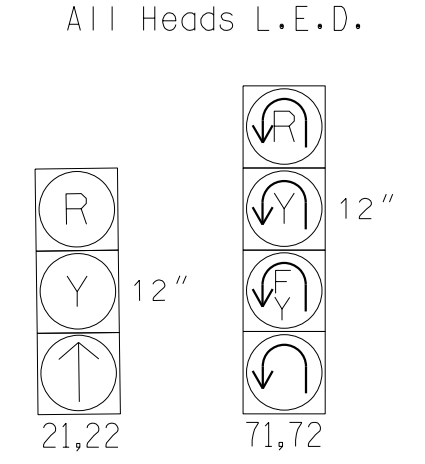
NCDOT Wind Zone 4 (90 mph)

Prepared for the Offices of:  
  
 US 421-NC 16 at  
 SR 1323 (Dancy Road)/  
 Lowe's Entrance  
 East U-Turn  
 Division 11 Wilkes County Wilkesboro  
 PLAN DATE: May 2023 REVIEWED BY: M. Stygles  
 PREPARED BY: S. R. Chiluka REVIEWED BY: J. Ma  
 SCALE: 0 N/A  
 REVISIONS: \_\_\_\_\_ INIT. DATE  
 SIGNATURE: \_\_\_\_\_ DATE: 5/24/2023  
 SIG. INVENTORY NO. 11-1468

**PHASING DIAGRAM**



**SIGNAL FACE I.D.**  
All Heads L.E.D.



**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	Ø2	Ø7	FLUSH
21,22	↑	R	Y
71,72	↶	↷	↷

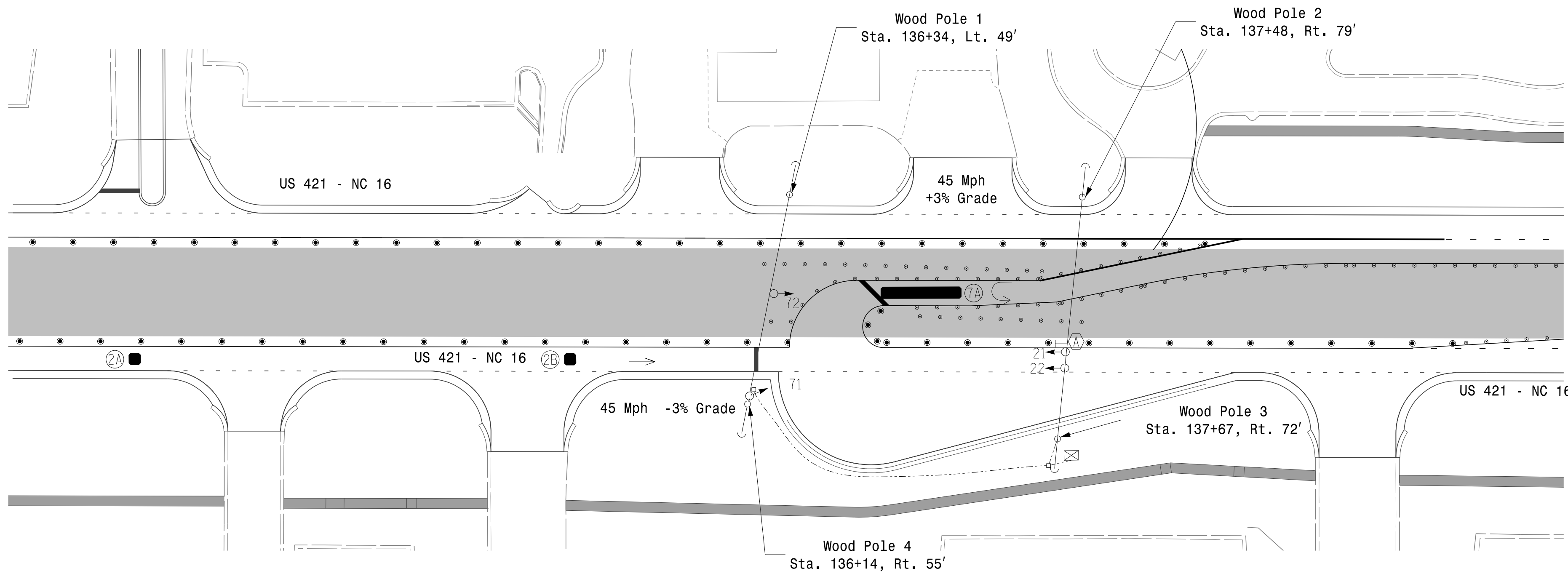
**MAXTIME DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					CALL PHASE	DELAY TIME	EXTEND TIME	EXTEND INITIAL	ADDED INITIAL	CALL	DELAY DURING GREEN	NEW CARD
2A	6X6	300	*	X	2	-	1.6	X	-	X	-	*
2B	6X6	90	*	X	2	-	-	X	-	X	-	*
7A	6X40	0	*	X	7	15.0	-	X	-	X	-	*

\* Video Detection Zone

**2 Phase Fully Actuated (Isolated)**  
**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. This intersection uses video detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
5. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
6. Refer to Pavement Marking Plans for proposed stop bar locations.

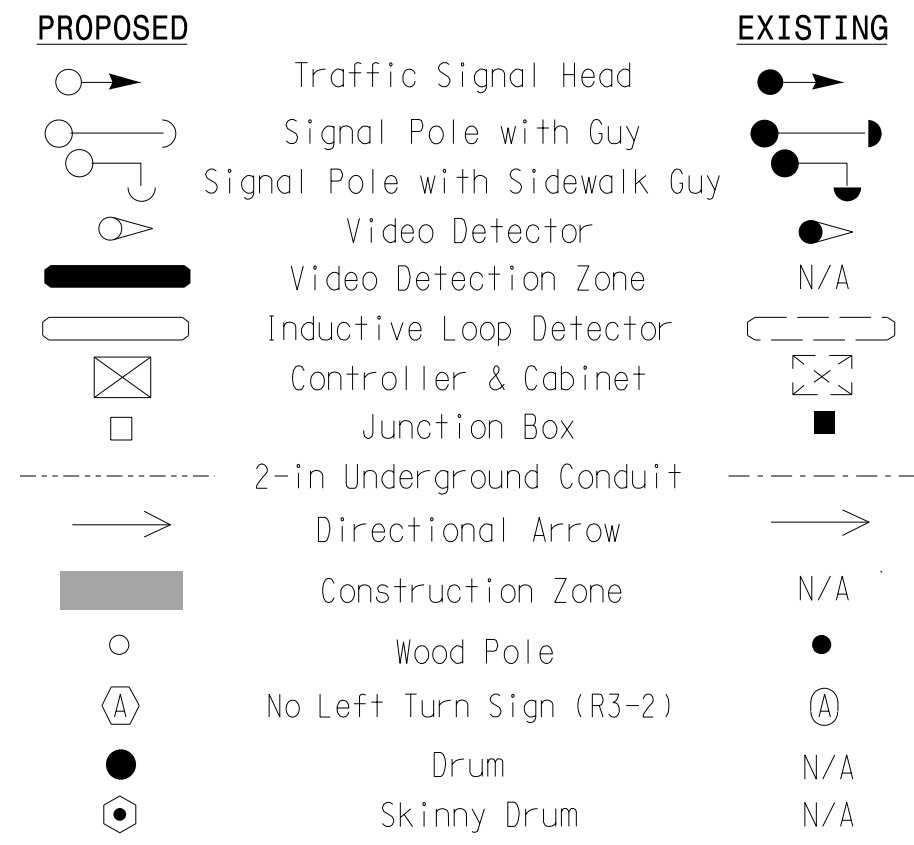


**MAXTIME TIMING CHART**

FEATURE	PHASE	
	2	7
Walk *	-	-
Ped Clear *	-	-
Min Green	12	7
Passage *	2.0	2.0
Max 1 *	60	30
Yellow Change	4.8	3.0
Red Clear	1.0	3.9
Added Initial *	-	-
Maximum Initial *	-	-
Time Before Reduction *	-	-
Time To Reduce *	-	-
Minimum Gap	-	-
Advance Walk	-	-
Non Lock Detector	-	X
Vehicle Recall	MIN RECALL	-
Dual Entry	-	-

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



3/28/2023 12:28:07 PM R:\Traffic\Signals\Design\100%\Design\Plans\Temporary Signal Design\11461T\_sig\_dsn\_202305.dgn schiluka



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

**New Installation - Temporary Design(Phase 11)**

	<p><b>US 421-NC 16 at Addison Avenue/ Big Lots Entrance West U-Turn</b></p>		
	<p>Division 11 Wilkes County Wilkesboro</p> <p>PLAN DATE: May 2023 REVIEWED BY: M.L. Stygles</p> <p>PREPARED BY: S.R. Chiluka REVIEWED BY: J. Ma</p>	<p>SCALE: 1" = 40'</p>	