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EXTENDED TO FACILITATE TYING. EXTERIOR STRANDS. SPECIFICATIONS. D1.5 BRIDGE WELDING CODE.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN THE ELEVATION VIEW ON SHEET 1 OF 3.

AT THE ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS.OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

TIE BARS S1 AND S2 TO THE FULLY BONDED STRANDS IN THE BOTTOM OR CENTER ROW.

AT THE CONTRACTOR'S OPTION. THE LENGTH OF THE BOTTOM LEGS OF BARS S1 AND S2 MAY BE

S4 BARS MAY BE FABRICATED AS A SINGLE BAR WITH A 1'-O"MINIMUM LAP SPLICE OF THE TOP LEGS, OR THE LENGTH OF THE BOTTOM LEGS MAY BE EXTENDED TO FACILITATE TYING TO THE

EMBEDDED PLATE ``B-1'' SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6.000 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER. THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF $^{1}\!\!/_{4}$ ".

