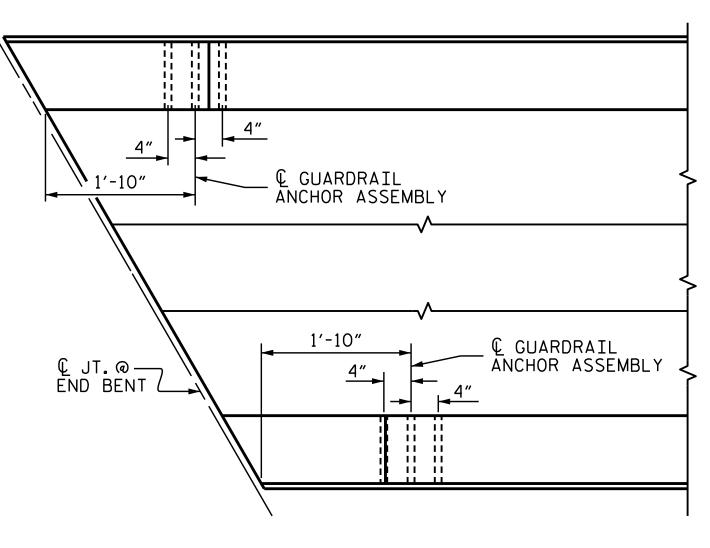


GUARDRAIL ANCHOR ASSEMBLY DETAILS



PLAN

LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.

ASSEMBLED BY : KEITH D. LAYNE CHECKED BY : NEIL C. ROHRBAUGH DATE : II/I9 DRAWN BY: MAA 5/10 REV. 1/15 REV. 12/17 REV. 5/18 MAA/THC

## NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A  $\frac{1}{4}$ " HOLD DOWN PLATE AND 7 -  $\frac{1}{8}$ " Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE  $\frac{7}{8}$ " Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

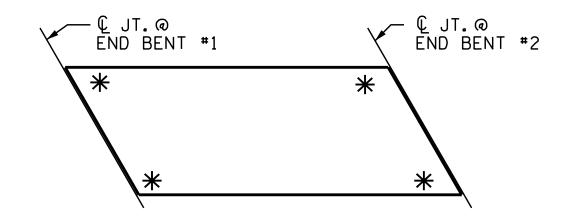
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR VERTICAL CONCRETE BARRIER RAIL.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE VERTICAL CONCRETE BARRIER RAIL TO CLEAR ASSEMBLY BOLTS.

THE 1  $\frac{1}{4}$ " Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



## SKETCH SHOWING POINTS OF ATTACHMENT

\* DENOTES GUARDRAIL ANCHOR ASSEMBLY

Prepared in the Office of:

SUMMIT

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Docusigned by:

Gry Dickey

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11/17/2022

DOCUMENT NOT CONSIDEREI FINAL UNLESS ALL SIGNATURES COMPLETED

PROJECT NO. B-5989

MADISON COUNTY

STATE OF NORTH CAROLINA

STATION: 16+18.00 -L-

DEPARTMENT OF TRANSPORTATION STANDARD GUARDRAIL ANCHORAGE DETAILS FOR VERTICAL CONCRETE

BARRIER RAIL SHEET NO. **REVISIONS** S-18 NO. BY: DATE: DATE: BY: