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	STATE PROJ. NO.	F. A. PROJ. NO.	DESCRIPTION
	67070.1.1	N/A	PE
	67070.2.1	N/A	RIGHT-OF-WAY
	67070.2.1	N/A	UTILITIES
	67070.3.1	N/A	CONSTRUCTION
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FOUNDATION NOTES

OBSERVE A 2 MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT TO WITHIN 2 FT. OF FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT 1 AND END BENT 2.FOR BRIDGE WAITING PERIODS, SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS.

SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS FOR THE SETTLEMENT GAUGES REQUIRED AT END BENT 1 AND END BENT 2.

FOR PILES, SEE PILE PROVISIONS AND SECTION 450 OF THE STANDARD SPECIFICATIONS.

FOR DRILLED PIERS, SEE SECTION 411 OF THE STANDARD SPECIFICATIONS.

DO NOT USE POLYMER SLURRY FOR DRILLED PIERS AT BENT 1 AND BENT 2.

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	DRAWN BY:J.WILSON		DATE :_	10/22
/10 BF	CHECKED BY:D.RUGGLES		DATE :_	10/22
10. US	DESIGN ENGINEER OF RECORD: WILS	ON	DATE :_	10/22

061.

FOUNDATION LAYOUT

DIMENSIONS LOCATING PILES ARE SHOWN TO THE CENTERLINE OF PILES





SUMMARY OF PILE INFORMATION/INSTALLATION

(Blank entries indicate item is not applicable to structure)

End Pont/					Driven Piles				Predrilling for Piles*		Drilled-In Piles		
Bent No, Pile(s) #-# (e.g., "Bent 1, Piles 1-5")	Factored Resistance per Pile TONS	Pile Cut-Off (Top of Pile) Elevation FT	Estimated Pile Lenth per Pile FT	Scour Critical Elevation FT	Min Pile Tip (Tip No Higher Than) Elev FT	Required Driving Resistance (RDR)** per Pile TONS	Total Pile Redrives Quantity EACH	Predrilling Length per Pile Lin FT	Predrilling Elevation (Elev Not To Predrill Below) FT	Maximum Predrilling Dia INCHES	Pile Excavation (Bottom of Hole) Elev FT	Pile Exc Not In Soil per Pile Lin FT	Pile Exc In Soil per Pile Lin FT
End Bent 1 (Piles 1-9)	100	413.05	50			170							
End Bent 2 (Piles 1-9)	105	408.51	40			175							
]						

*Predrilling for Piles is required for end bents/bents with a predrilling length and at the Contractor's option for end bents/bents with predrilling information but no predrilling length. Factored Resistance + Factored Downdrag Load + Factored Dead Load Nominal Scour Resistance $\frac{l}{l}$ + Nominal Downdrag Resistance + $\frac{1}{Scour Resistance Factor}$ ***RDR*

Dynamic Resistance Factor

PILE DESIGN INFORMATION

(Blank entries indicate item is not applicable to structure)

End Bent/ Bent No, Pile(s) #-# (e.g., "Bent 1, Piles 1-5")	Factored Axial Load per Pile TONS	Factored Downdrag Load per Pile TONS	Factored Dead Load* per Pile TONS	Dynamic Resistance Factor	Nominal Downdrag Resistance per Pile TONS	Nominal Scour Resistance per Pile TONS	Scour Resistance Factor (Default = 1.00)
End Bent 1 (Piles 1-9)	97			0.60			
End Bent 2 (Piles 1-9)	104			0.60			

*Factored Dead Load is factored weight of pile above the ground line.

SUMMARY OF DRILLED PIER INFORMATION/INSTALLATION

(Blank entries indicate item is not applicable to structure)

End Bent/ Bent No, Pier(s) #-# (e.g., "Bent 1, Piers 1-3")	Factored Resistance per Pier TONS	Minimum Pier Tip (Tip No Higher Than) Elevation FT	Required Tip Resistance per Pier TSF	Scour Critical Elevation FT	Minimum Drilled Pier Penetration Into Rock per Pier Lin FT	Drilled Pier Length per Pier Lin FT	Drilled Pier Length Not In Soil per Pier Lin FT	Drilled Pier Length In Soil per Pier Lin FT	Permanent Steel Casing Required? YES or MAYBE	Permanent Steel Casing Tip Elevation (Elev Not To Extend Casing Below) FT	Permanent Steel Casing Length* per Pier Lin FT
Bent 1 (Piers 1-3)	445	351	5	384		46	12	34			
Bent 2 (Piers 1-3)	455	360	5	383		35	15	20			

*Permanent Steel Casing Length equals the difference between the ground line or top of drilled pier elevation, whichever is higher, and the permanent casing tip elevation.

NOTES:

1. The Pile and Drilled Pier Foundation Tables are based on the bridge substructure design and foundation recommendations sealed by a North Carolina Professional Engineer (Donald W Brown, Jr., PE, #028422) on 11-19-21.

2. Total Pile Driving Equipment Setup quantity (not shown in Pile Foundation Tables) equals the number of driven piles, i.e., the number of piles with a Required Driving Resistance. 3. The Engineer will determine the need for PDA Testing, Pipe Pile Plates, Permanent Steel Casing, SPTs, CSL Testing, SID Inspections and PITs when these items may be required.

Pi	le Driving Analyz	er (PDA)		Pile Order Le	ngths
End Bent/ Bent No	PDA Testing Required? YES or MAYBE	PDA Test Pile Length FT	Total PDA Testing Quantity EACH	End Bent/ Bent No(s)	Pile Order Length Basis* EST or PDA
End Bent 1 (Piles 1-9)	MAYBE	55			
End Bent 2 (Piles 1-9)	MAYBE	45			
			2		

*EST = Pile order lengths from estimated pile lengths; PDA = Pile order lengths based on PDA testing. For groups of end bents/bents with pile order lengths based on PDA testing, the first end bent/bent no. listed for each group is the representative end bent/bent with the PDA.

(Blank entries indicate item is not applicable to structure)

End Bent/ Bent No, Pier(s) #-# (e.g., "Bent 1, Piers 1-3")	Standard Penetration Test (SPT) Required? YES or MAYBE	Crosshole Sonic Logging (CSL) Required?* YES or MAYBE	Total CSL Tube Length (For All Tubes) per Pier Lin FT	Shaft Inspection Device (SID) Required? YES or MAYBE	Pile Integrity Test (PIT) Required? MAYBE
Bent 1 (Piers 1-3)		MAYBE	190	MAYBE	
Bent 2 (Piers 1-3)		MAYBE	146	MAYBE	
TOTAL QTY:		2		2	

*CSL Tubes are required if CSL Testing is or may be required. The number of CSL Tubes per drilled pier is equal to one tube per foot of design pier diameter with at least 4 tubes per pier. The length of each CSL Tube is equal to the drilled pier length plus 1.5 ft.

SUMMARY OF PDA/PILE ORDER LENGTHS

(Blank entries indicate item is not applicable to structure)

SUMMARY OF DRILLED PIER TESTING

BR-0070 PROJECT NO.

_COUNTY

STATION: <u>30+57.00 -L-</u>

CASWELL

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH SEAL 028422 PILE AND DRILLED PIER FOUNDATION TABLES 10/10/2022 - Lonald N: Br |

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PDA Esting	SID INSPECTIONS	CSL TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A Concrete	BRIDGE APPROACH SLABS	REINFORCING STEEL
EACH	EACH	EACH	SF	SF	СҮ	LUMP SUM	LBS
			11,199	11,002		LUMP SUM	
					67.1		9,182
					45.4		13,875
					45.5		12,466
					66.7		9,115
2	2	2	11,199	11,002	224.7	LUMP SUM	44,638

ELASTOMERIC BEARINGS	STRIP SEAL Expansion joint	63" PRESTRESSED CONCRETE FLORIDA I-BEAMS				
LUMP SUM	LUMP SUM	No.	LF			
LUMP SUM	LUMP SUM	12	1,126.50			
LUMP SUM	LUMP SUM	12	1,126.50			

THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED

FOR 63" PRESTRESSED CONCRETE FLORIDA I-BEAMS, SEE

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING. THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS. THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1. FOR OTHER DESIGN DATA AND GENERAL NOTES. SEE SHEET SN. FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS. FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS. FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION. AND UPON REMOVAL OF THE CAUSEWAY. THE CLASS II RIP RAP USED IN THE CAUSEWAY MAY BE PLACED AS RIP RAP SLOPE PROTECTION. SEE SPECIAL PROVISIONS FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY ACCESS AT STATION 30+57.00 -L-.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

THE EXISTING STRUCTURE CONSISTING OF REINFORCED CONCRETE DECK GIRDER SPANS OF 7 @ 40'-0" WITH 28'-0" CLEAR ROADWAY WITH REINFORCED CONCRETE DECK ON PRESTRESSED CONCRETE PILE BENTS AND LOCATED WEST OF THE PROPOSED BRIDGE LOCATION SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY NOT POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE DURING CONSTRUCTION OF THE PROPOSED BRIDGE, A LOAD LIMIT MAY BE POSTED AND MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR. THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCE BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED IN A MANNER THAT PREVENTS DEBRIS FROM FALLING INTO THE WATER. THE CONTRACTOR SHALL SUBMIT DEMOLITION PLANS FOR REVIEW AND REMOVE THE BRIDGE IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.

BRIDGES."

THE SCOUR CRITICAL ELEVATION FOR BENT 1 IS ELEVATION 384' AND FOR BENT 2 IS ELEVATION 383'. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.

FOR EROSION CONTROL MEASURES. SEE EROSION CONTROL PLANS.

THE LOCATION OF THE CONSTRUCTION JOINT IN THE DRILLED PIERS IS BASED ON AN APPROXIMATE GROUND LINE ELEVATION. IF THE CONSTRUCTION JOINT IS ABOVE THE ACTUAL GROUND ELEVATION, THE CONTRACTOR SHALL PLACE THE CONSTRUCTION JOINT 1 FT. BELOW THE GROUND LINE.

FOR ASBESTOS ASSESSMENT FOR BRIDGE DEMOLITION AND RENOVATION ACTIVITIES.SEE SPECIAL PROVISIONS.



NOTES

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18 - EVALUATING SCOUR AT

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LEVEL		VEHICLE	VEIGHT (W) (TONS) (TONS) CONTROLLING # CONTROLLING # CONTROLLING # LOAD RATING # TING FACTORS (RF)	TONS = W × RF	LIVE-LOAD Factors (Y _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD Factors (Y _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	COMMENT NUMBER		
		HL-93 (INVENTORY)	NZA	$\langle 1 \rangle$	1.11		1.75	0.868	1.11	А	I	37.28	1.101	1.64	В	I	11.26	0.80	0.780	1.11	В	I	59.13	
DESIGN		HL-93 (OPERATING)	NZA		1.44		1.35	0.868	1.44	А	I	37.28	1.101	2.16	В	I	11.26	N/A						
RATING		HS-20 (INVENTORY)	36.000	2	1.47	52.92	1.75	0.868	1.47	А	I	37.28	1.101	2.37	В	I	11.26	0.80	0.843	1.58	С	I	42.28	
		HS-20 (OPERATING)	36.000		1.90	68.40	1.35	0.868	1.90	А	I	37.28	1.101	3.10	В	I	11.26	N/A						
	ш —	SNSH	13.500		3.68	49.68	1.40	0.868	4.18	А	I	37.28	1.101	7.97	В	I	11.26	0.80	0.843	3.68	С	I	42.28	
		SNGARBS2	20.000		2.70	54.00	1.40	0.868	3.10	А	I	37.28	1.101	5.53	В	I	11.26	0.80	0.843	2.70	С	I	42.28	
	ICLE	SNAGRIS2	22.000		2.53	55.66	1.40	0.868	2.93	А	I	37.28	1.101	5.08	В	I	11.26	0.80	0.843	2.53	С	I	42.28	
	< EH	SNCOTTS3	27.250		1.83	49.87	1.40	0.868	2.08	А	I	37.28	1.101	3.83	В	I	11.26	0.80	0.843	1.83	С	I	42.28	
	SLE (S	SNAGGRS4	34.925		1.51	52.74	1.40	0.868	1.73	А	I	37.28	1.101	2.95	В	I	11.26	0.80	0.843	1.51	С	I	42.28	
	ING	SNS5A	35.550		1.48	52.61	1.40	0.868	1.69	А	I	37.28	1.101	2.92	В	I	11.26	0.80	0.843	1.48	С	I	42.28	
		SNS6A	39.950		1.35	53.93	1.40	0.868	1.55	А	I	37.28	1.101	2.66	В	I	11.26	0.80	0.843	1.35	С	I	42.28	
LEGAL		SNS7B	42.000		1.29	54.18	1.40	0.868	1.48	А	I	37.28	1.101	2.57	В	I	11.26	0.80	0.843	1.29	С	I	42.28	
RATING	ER	TNAGRIT3	33.000		1.64	54.12	1.40	0.868	1.89	А	I	37.28	1.101	3.17	В	I	11.26	0.80	0.843	1.64	С	I	42.28	
	RAII	TNT4A	33.075		1.65	54.57	1.40	0.868	1.90	А	I	37.28	1.101	3.09	В	I	11.26	0.80	0.843	1.65	С	I	42.28	
	VI-T	TNT6A	41.600		1.34	55.74	1.40	0.868	1.55	А	I	37.28	1.101	2.65	В	I	11.26	0.80	0.843	1.34	С	I	42.28	
	SEN ST)	TNT7A	42.000		1.34	56.28	1.40	0.868	1.56	А	I	37.28	1.101	2.58	В	I	11.26	0.80	0.843	1.34	С	I	42.28	
	TOR (TT)	TNT7B	42.000		1.38	57.96	1.40	0.868	1.61	А	I	37.28	1.101	2.48	В	I	11.26	0.80	0.843	1.38	С	I	42.28	
	TRAC	TNAGRIT4	43.000		1.32	56.76	1.40	0.868	1.53	А	I	37.28	1.101	2.41	В	I	11.26	0.80	0.843	1.32	С	I	42.28	
	JCK	TNAGT5A	45.000		1.25	56.25	1.40	0.868	1.45	А	I	37.28	1.101	2.35	В	I	11.26	0.80	0.843	1.25	С	I	42.28	
	TRL	TNAGT5B	45.000	$\langle 3 \rangle$	1.24	55.80	1.40	0.868	1.43	А	I	37.28	1.101	2.42	В	I	11.26	0.80	0.843	1.24	С	I	42.28	





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LOAD FACTORS:

DESIGN	LIMIT STATE	γ_{DC}	γ_{DW}
LOAD RATING FACTORS	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES. ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

- 1. 2.
- 3.
- 4.

$\langle \# \rangle$ Controlling load rating
1 DESIGN LOAD RATING (HL-93)
2 DESIGN LOAD RATING (HS-20)
<pre>3 LEGAL LOAD RATING **</pre>
* * SEE CHART FOR VEHICLE TYPE
GIRDER LOCATION
I - INTERIOR GIRDER
EL – EXTERIOR LEFT GIRDER
ER – EXTERIOR RIGHT GIRDER

	PROJECT NO. <u>BR-0070</u>
	CASWELLCOUNTY
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DESIGN ENGINEER OF RECORD: <u>J.WILSON</u> DATE : <u>10/22</u>



• INDICATES NON-CONTINUOUS REINFORCING STEEL OVER LINK SLAB

- INDICATES CONTINUOUS REINFORCING STEEL FROM END BENT 1 TO END BENT 2

NOTES

PROVIDE $1^{1}/_{4}$ " HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF 'A' BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (C.H.C.M.) @ 4'-O"CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF 'A' BARS A CLEAR DISTANCE OF $2\frac{1}{2}$ " ABOVE THE TOP OF THE REMOVABLE FORM.

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.





PLAN @ END BENT DIAPHRAGM

#5 G1 BAR MAY BE SHIFTED SLIGHTLY AS NECESSARY, TO CLEAR REINFORCING STEEL AND STIRRUPS



* * THE TOP OF THE GIRDER IN THE REGION OF THE LINK SLAB SHALL BE SMOOTH (NOT RAKED) AND FREE OF STIRRUPS, ANCHOR STUDS, DECK FORMWORK ATTACHMENTS, AND OVERHANG FALSEWORK/FORMWORK ATTACHMENTS



NOTES

METAL STAY-IN-PLACE FORMS SHALL NOT BE WELDED TO BEAM OR GIRDER FLANGES IN THE REGION OF THE LINK SLAB.



A 1¹/₂" DEEP, ³/₈" WIDE CONTRACTION JOINT AT BENT CONTROL LINE SHALL BE SAWN WITHIN 24 HOURS OF POURING THE LINK SLAB DECK. THE JOINT SHALL BE FILLED WITH JOINT SEALER MATERIAL. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

LINK SLAB CHART					
BENT	DIMENSION A	DIMENSION B			
1	4′-8″	6'-10"			
2	6'-10"	5′-2″			

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DRAWN BY:	J.WILS	ON	DATE :_	10/2
CHECKED BY:	D. RUGG	LES	DATE :_	10/2
DESIGN ENGINEER	OF RECORD:	J.WILSON	DATE :_	10/2



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3′-1 /4″	_

	0.6" Ø L.R.GRADE 270 STRANDS							
	AR	REA	ULTI Stre	MATE NGTH	E APPLIED H PRESTRESS			
	(SQUARE	INCHES)	(LBS. PEF	R STRAND)	(LBS. PER	STRAND)		
	0.2	217	58,6	500	43,9	950		
	REIN	FORCI	NG ST	EEL F(DR ONE	GDR		
	BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT		
	S1	54	#5	5	6'-1"	343		
	S2	28	#5	4	6'-1"	178		
	S3	38	#3	2	3'-4"	48		
	S4	76	#3	1	4'-3"	121		
	S5	2	#5	3	10′-9″	22		
	S6	2	#5	3	9'-9"	20		
	S7	10	#4	3	8'-5"	56		
	S8	172	#5	7	4'-8"	837		
	S9	118	#4	5	6'-1"	480		
	S10	40	#5	STR	3′-8″	153		
XT.	S12	4	#5	6	10'-0"	42		
INT.	S12	8	#5	6	10'-0"	83		
EXT.	S14	5	#4	STR	8'-0"	27		
INT.	S15	5	#4	STR	14'-3"	48		
	S16	22	#5	5	5'-5"	124		
			BAR -	TYPES				

	4		751-	-11¾″	3	03'-11″
	PROJE	ECT N CAS) WELL	BR-C)070 C0	UNTY
TH CAROL	STAT	ION:	30+5	57.00		
SEAL	SHEET 1	OF 5				
usigned by: C. William 10/10/2022	state of north carolina DEPARTMENT OF TRANSPORTATION Raleigh					
D3D599F4642A		SUPE	RST	RUCT	URE	
UMENT NOT CONSIDERED FINAL UNLESS ALL IGNATURES COMPLETED	63	3″F.I.E	3.PR Rete	ESTR	RESSEI 2DFR	\supset
Firm License No. C-1051 223 S West St, Suite 1100 Raleigh, NC 27603		001101	SPAN	A A		
T 919.380.8750 www.stewartinc.com		REV	ISIONS			SHEET NO.
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	0.6	5″Ø L. F	R.GRA[DE 270	STRAN	NDS
	AR	ΕA	ULTI Stre	MATE NGTH	APP PRES	LIED TRESS
	(SQUARE	INCHES)	(LBS.PEF	STRAND)	(LBS.PER	STRAND)
	0.2	17	58,6	500	43,	950
	REINF	FORCIN	NG ST	EEL F()r one	E GDR
	BAR S1 S2	NUMBER 16 28	SIZE #5 #5	TYPE 5 4	LENGTH 6'-1"	WEIGHT 102 178
	S3	38	#3	2	3'-4"	48
	S4 S5	76	#3 #5	1 3	4'-3" 10'-9"	121
	S6	2	#5	3	9'-9"	20
	<u> </u>	10	#4 #5	<u> </u>	<u>8'-5"</u> 4'-8"	56
	S9	206	#4	5	6'-1"	837
EXT.	S10 S12	81	#5 #5	51R 6	<u>3'-8"</u> 10'-0"	310 83
INT.	S12	16	#5	6	10'-0"	167
EXT. INT.	S14 S15	10	#4 #4	STR	8-0	95
	S16	32	#5 #6	5	5'-5" 5'-5"	181
	511	20	BAR ⁻	 Fypfs	<u> </u>	220
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	QUA	<u>ANTITIE</u>	ES FO	R ONE	GIRD	ER
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			LE	}_	C.Y.	No.
	EXTERIOR	GIRDER	3,3	20	30.7	50
		GIRI	DERS	REQUI	RED	
	NUM	BER	LE	NGTH	TOTAL	LENGTH
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STATION: <u>30+5(.00</u> -L-SHEET 2 OF 5 STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH 10/10/2022 SUPERSTRUCTURE 63" F.I.B. PRESTRESSED CONCRETE GIRDER Firm License No. C-1051 223 S West St, Suite 1100 span b

	Raleigh, NC 27603 T 919.380.8750 www.stewartinc.com			REVIS	SION	S		SHEET NO.
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3'-1'/4" 3'-1 ¹ /4"	

	0.6" Ø L.R.GRADE 270 STRANDS							
	AR	AREA ULTIMATE Strength			APPLIED PRESTRESS			
	(SQUARE	INCHES)	(LBS. PEF	STRAND)	(LBS. PER	STRAND)		
	0.2	217	58,6	500	43,9	950		
	REIN	FORCI	NG ST	EEL F(DR ONE	GDR		
	BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT		
	S1	52	#5	5	6'-1"	330		
	S2	28	#5	4	6'-1"	178		
	S3	38	#3	2	3'-4"	48		
	S4	76	#3	1	4'-3"	121		
	S5	2	#5	3	10′-9″	22		
	S6	2	#5	3	9'-9"	20		
	S7	10	#4	3	8'-5"	56		
	S8	190	#5	7	4'-8"	925		
	S9	138	#4	5	6'-1"	561		
	S10	46	#5	STR	3′-8″	176		
ΣΧΤ.	S12	4	#5	6	10′-0″	42		
INT.	S12	8	#5	6	10'-0"	83		
EXT.	S14	5	#4	STR	8'-0"	27		
INT.	S15	5	#4	STR	14'-3"	48		
	S16	24	#5	5	5'-5"	136		
			BAR -	TYPES				

	4		85′-11 ¾ ″		343'-11"
	PROJE	ECT N CAS	O. <u>BR</u> -	-0070	
TH CARO	STAT	ION:	30+57.C	<u> </u>	
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040384 040384 Signed by: C. 10/10/2022 030599F4642A	DEP,	artmen" SUPE	ate of north car T OF TRA raleigh	nsporta CTURE	ATION
JMENT NOT CONSIDERED FINAL UNLESS ALL GNATURES COMPLETED Firm License No. C-1051	63	3″F.I.E Concf	3.PRESI Rete gi	RESSE RDER	D
223 S West St, Suite 1100 Raleigh, NC 27603 T 919.380.8750		REV	SPAN C		SHEET NO.
	NO. BY:	DATE:	NO. BY:	DATE:	S-14
	1		<u>3</u> <u>4</u>		TOTAL SHEETS 39

ALL REINFORCING STEEL SHALL BE GRADE 60.

ELEVATION VIEW.

SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE ``B'' REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6,500 PSI.

0F 4500 lbs.

2 OF 5, AND 3 OF 5.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN

EMBEDDED PLATE ``B-1'' SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF $\frac{1}{4}$ ". (EXCLUDING LINK SLAB AREA)

THE CONTRACTOR HAS THE OPTION TO PROVIDE,AT NO ADDITIONAL COST TO THE DEPARTMENT,2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD

FOR SECTION C-C, SEE ``63"F.I.B PRESTRESSED CONCRETE GIRDER' SHEETS 1 OF 5,

	PROJECT NO. <u>BR-0070</u>					
	CASWELL COUNTY					
TH CARO	STATION: <u>30+57.00</u> -L-					
	SHEET 4 OF 5					
-DocuSigned by: -DocuSigned by: -Beffrey. C. Wilson -844D3D599F4642A	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD					
DCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	PRESTRESSED CONCRETE GIRDER For i tnk slab					
Firm License No. C-1051 223 S West St, Suite 1100	DETAILS					
Raleigh, NC 27603 T 919.380.8750 www.stewartinc.com	REVISIONS SHEET NO.					
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BOLT THROUGH	
BOLT	
HARDENED WASHER	DO(
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BOLT WITH DTI ASSEMBLY DETAIL	STE

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STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL $^{1}\!\!/_{4}$ TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS,NUTS,WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW. COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCÉPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

TABLE

GIRDER TYPE	CHANNEL SIZE	DIM ``A''	DIM ``B''	DIM ``L''	
63″F.I.B.	MC 18 × 42.7	2'-10"	1'-2"	1'-6"	

PROJE	ECT NC) <u> </u>	-0070	
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	INT Steel For	ERMEDI DIAPH 63″F	IATE IRAGMS T B	
Pf	RESTRE (SSED C GIRDER	CONCRE S	ΤE
	REVIS		DATE	SHEET NO. S-16
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	Р R O J E S T A T SHEET 5 DEP	PROJECT NC CASW STATION: SHEET 5 OF 5 DEPARTMENT DEPARTMENT STEEL FOR PRESTRE (REVIS	PROJECT NO. <u>BR</u> <u>CASWELL</u> STATION: <u>30+57.0</u> SHEET 5 OF 5 STATE OF NORTH CAP DEPARTMENT OF TRA RALEIGH INTERMED STEEL DIAPH FOR 63" F. PRESTRESSED (GIRDER NO. BY: DATE: NO. BY: 1 3	PROJECT NO. <u>BR-0070</u> <u>CASWELL</u> CC STATION: <u>30+57.00 -L-</u> SHEET 5 OF 5 STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTA RALEIGH INTERMEDIATE STEEL DIAPHRAGMS FOR 63"F.I.B. PRESTRESSED CONCRE GIRDERS NO. BY: DATE: NO. BY: DATE: 1 3 2 4 3 4 3 4 3 4 4 4 4 4 4 4 4 4 4 4 4 4

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF $^{/\!/}_2$ Turn. The THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2"Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED.AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS. TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449.NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.

MAXIMUM ALLOWABLE Service loads								
D.L.+L.L. (NO	IMPACT)							
TYPE V	365 k							

PROJECT NO. <u>BR-0070</u>

		CAS	WELL	CC	UNTY
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Signed by: WGINEER C. WINNIN Signed by: C. WINNIN 10/10/2022	DEP	artmen	ate of north caf T OF TRA raleigh STANDAF	^{rolina} NSPORTA RD	TION
IMENT NOT CONSIDERED FINAL UNLESS ALL GNATURES COMPLETED	ELA	STON	MERIC)ftati	BEAR S	RING
Firm License No. C-105: 223 S West St Suite 1100 Raleigh, NC 27603 T 919 380 8750	PRES	STRESS SUF	ED CONC PERSTRU	CRETE C CTURE	GIRDER
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STD. NO. EB4

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0.6 Ø LOW RELAXATION																						
TWENTIETH POINTS		€ BRG.	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	Q BRG.
	GIRDER																					
CAMBER (GIRDER ALONE IN PLACE)		0	0.010	0.021	0.028	0.036	0.041	0.046	0.048	0.051	0.052	0.053	0.052	0.051	0.048	0.046	0.041	0.036	0.028	0.021	0.010	0
<pre>* DEFLECTION DUE TO SUPERIMPOSED D.L. ↓</pre>	A1, A4	0	0.005	0.009	0.014	0.018	0.022	0.025	0.027	0.030	0.030	0.031	0.030	0.030	0.027	0.025	0.022	0.018	0.014	0.009	0.005	0
FINAL CAMBER		0	1/16″	1/8″	3/16″	3/16″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	1/4″	3/16″	3/16″	1/8″	1/16″	0
CAMBER (GIRDER ALONE IN PLACE)		0	0.010	0.021	0.028	0.036	0.041	0.046	0.048	0.051	0.052	0.053	0.052	0.051	0.048	0.046	0.041	0.036	0.028	0.021	0.010	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.♥	A2, A3	0	0.005	0.011	0.016	0.021	0.025	0.029	0.032	0.034	0.035	0.036	0.035	0.034	0.032	0.029	0.025	0.021	0.016	0.011	0.005	0
FINAL CAMBER		0	1/16″	۱/ ₈ ″	1/8″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	3/16″	1/8″	1/8″	1/16″	0

* INCLUDES FUTURE WEARING SURFACE

ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT ``FINAL CAMBER'', WHICH IS GIVEN IN INCHES (FRACTION FORM).

				AD	LOA	\square				$\top \land$	BLE	- 	SPA	N B								
0.6 Ø LOW RELAXATION																						
FORTIETH POINTS		€ BRG.	0.025	0.05	0.075	0.10	0.125	0.150	0.175	0.20	0.225	0.25	0.275	0.30	0.325	0.35	0.375	0.40	0.425	0.45	0.475	0.50
	GIRDER		•					•	•						•	•				•		
CAMBER (GIRDER ALONE IN PLACE)		0	0.029	0.059	0.088	0.117	0.138	0.159	0.180	0.201	0.215	0.228	0.242	0.256	0.264	0.271	0.279	0.287	0.289	0.291	0.294	0.296
* DEFLECTION DUE TO SUPERIMPOSED D.L. ♦	B1, B4	0	0.015	0.030	0.045	0.059	0.073	0.087	0.101	0.115	0.126	0.137	0.148	0.159	0.166	0.173	0.180	0.187	0.189	0.192	0.194	0.197
FINAL CAMBER		0	3/16″	3/8″	1/2″	11/16″	3/4″	7/8″	15/16″	1 "	1 ¹ / ₁₆ ″	11/8″	11/8″	1 ³ / ₁₆ ″	1 ³ / ₁₆ ″	13/16″	1 ³ / ₁₆ ″	13/16″	13/16″	13/16″	1 ³ / ₁₆ ″	1 ³ / ₁₆ ″
CAMBER (GIRDER ALONE IN PLACE)		0	0.029	0.059	0.088	0.117	0.138	0.159	0.180	0.201	0.215	0.228	0.242	0.256	0.264	0.271	0.279	0.287	0.289	0.291	0.294	0.296
* DEFLECTION DUE TO SUPERIMPOSED D.L.↓	B2, B3	0	0.017	0.034	0.052	0.069	0.085	0.101	0.117	0.134	0.146	0.159	0.172	0.185	0.193	0.201	0.209	0.217	0.220	0.222	0.225	0.228
FINAL CAMBER		0	1/8″	5/16″	7/16″	9/16″	5/8″	"/16	3/4″	13/16″	13/16″	13/16″	7/8″	7/8″	7/8″	7/8″	13/16″	13/16″	13/16″	13/16″	13/16″	13/16″

* Includes future wearing surface

ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT ``FINAL CAMBER'', WHICH IS GIVEN IN INCHES (FRACTION FORM).

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0.525	0.55	0.575	0.60	0.625	0.650	0.675	0.70	0.725	0.750	0.775	0.80	0.825	0.850	0.875	0.90	0.925	0.950	0.975	€ BRG.
0.294	0.291	0.289	0.287	0.279	0.271	0.264	0.256	0.242	0.228	0.215	0.201	0.180	0.159	0.138	0.117	0.088	0.059	0.029	0
0.194	0.192	0.189	0.187	0.180	0.173	0.166	0.159	0.148	0.137	0.126	0.115	0.101	0.087	0.073	0.059	0.045	0.030	0.015	0
1 ³ / ₁₆ ″	1 3/16 "	1 ³ / ₁₆ ″	1 3/16″	1 ³ / ₁₆ ″	13/16″	1 ³ / ₁₆ ″	1 ³ / ₁₆ ″	1 ¹ /8″	11/8″	1 / ₁₆ ″	1″	15/16″	7/8″	3/4″	11/16″	1/2″	3/8″	3/16″	0
0.294	0.291	0.289	0.287	0.279	0.271	0.264	0.256	0.242	0.228	0.215	0.201	0.180	0.159	0.138	0.117	0.088	0.059	0.029	0
0.225	0.222	0.220	0.217	0.209	0.201	0.193	0.185	0.172	0.159	0.146	0.134	0.117	0.101	0.085	0.069	0.052	0.034	0.017	0
13/16″	13/16″	13/16″	13/16″	13/16″	7/8″	7/8″	7/8″	7/8″	13/16″	13/16″	13/16″	3/4″	11/16″	5/8″	9/16″	7/16″	5/16″	1/8″	0

* INCLUDES FUTURE WEARING SURFACE ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT ``FINAL CAMBER'', WHICH IS GIVEN IN INCHES (FRACTION FORM).

DRAWN BY:	J. WILSON	DATE :10/22
CHECKED BY:	D. RUGGLES	DATE : 10/22
DESIGN ENGINEER	OF RECORD: J.WILSON	DATE: 10/22

BR-0070

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	SHEET 1	OF 2			
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Jeffrey C. Wilson 10/10/2022 -844D3D599F4642A		SUPEI	RSTRUC	CTURE	
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T 919.380.8750 www.stewartinc.com		REVIS	SIONS		SHEET NO.
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0.6 Ø LOW RELAXATION																						
TWENTIETH POINTS		Q BRG.	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	€ BRG.
	GIRDER																					
CAMBER (GIRDER ALONE IN PLACE)		0	0.013	0.025	0.034	0.043	0.048	0.054	0.057	0.060	0.061	0.062	0.061	0.060	0.057	0.054	0.048	0.043	0.034	0.025	0.013	0
* DEFLECTION DUE TO SUPERIMPOSED D.L. ↓	C1, C4	0	0.008	0.015	0.023	0.030	0.036	0.041	0.045	0.049	0.050	0.051	0.050	0.049	0.045	0.041	0.036	0.030	0.023	0.015	0.008	0
FINAL CAMBER		0	1/16″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/8″	1/16″	0
CAMBER (GIRDER ALONE IN PLACE)		0	0.013	0.025	0.034	0.043	0.048	0.054	0.057	0.060	0.061	0.062	0.061	0.060	0.057	0.054	0.048	0.043	0.034	0.025	0.013	0
* DEFLECTION DUE TO SUPERIMPOSED D.L. ♥	C2,C3	0	0.009	0.018	0.026	0.034	0.041	0.048	0.052	0.056	0.058	0.059	0.058	0.056	0.052	0.048	0.041	0.034	0.026	0.018	0.009	0
FINAL CAMBER		0	1/16″	1/8″	1/8″	1/8″	1/16″	1/16″	/ ₁₆ ″	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	1/8″	1/8″	1/8″	1/16″	0

* INCLUDES FUTURE WEARING SURFACE

ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT ``FINAL CAMBER'', WHICH IS GIVEN IN INCHES (FRACTION FORM).

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10, US	DESIGN ENGINEE	R OF RECORD: <u>J.WILSON</u>	DATE : 10/22

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TH CARO	STATION: <u>30+57.00</u> -L-
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CUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	GIRDER CAMBER AND
Firm License No. C-1051 223 S West St, Suite 1100 Raleigh, NC 27603 T 919 380 8750	DEFLECTION TABLES
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	MOVEMENT AND SETTING AT JOINT									
LOCATION	N SKEW	TOTAL		DIMENSION ``A''		DIMENSION ``B''				
	ANGLE	MOVEMENT (ALONG & RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F		
END BENT	1 60°-00'-00″	7⁄8″	2 ³ / ₁₆ ″	2″	1 3⁄4 ″	2 ¹¹ / ₁₆ ″	21/2"	21/4″		
END BENT	2 60°-00′-00″	7⁄8″	2 ³ / ₁₆ "	2"	13⁄4″	211/16″	21/2"	21/4″		

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JOINT INSTALLATION PROCEDURE:

- 1. INSTALL THE STRIP SEAL EXPANSION JOINT AS RECOMMENDED BY THE MANUFACTURER.
- 2. A MANUFACTURER'S REPRESENTATIVE SHALL BE PRESENT DURING INSTALLATION OF THE JOINT.
- 3. PLACE STEEL RETAINER RAILS IN JOINT OPENING. PROPERLY ALIGN THE RAILS BOTH HORIZONTALLY AND VERTICALLY. DO NOT WELD SUPPORT SYSTEM TO THE METALLIZED SURFACES OF THE STEEL RETAINER RAILS.
- 4. CONFLICTING REINFORCING STEEL MAY BE SHIFTED SLIGHTLY WHEN NECESSARY.
- 5. DECK SLAB CONCRETE PLACEMENT OPERATIONS SHALL COMMENCE PER THE POURING SEQUENCE AFTER FINAL JOINT ALIGNMENT IS SET.
- 6. PROTECT THE STEEL RETAINER RAILS FROM BEING FOULED BY CONCRETE SPILLOVER DURING THE DECK POUR.
- 7. LOOSEN THE STEEL RETAINER RAIL SUPPORT SYSTEM TO ALLOW MOVEMENT WHILE CONCRETE CURES.
- 8. RE-LEVEL AND RE-ALIGN STEEL RETAINER RAIL AS REQUIRED ON OPPOSITE SIDE OF JOINT.
- 9. PLACE APPROACH SLAB CONCRETE.
- 10. ONCE THE CONCRETE HAS HARDENED SUFFICIENTLY ON BOTH SIDES OF JOINT, STEEL RETAINER RAILS SHALL BE CLEANED THOROUGHLY AND SEAL CHANNELS SHALL BE INSPECTED TO ASCERTAIN THE ABSENCE OF CONCRETE AND DEBRIS.
- 11. COAT THE STRIP SEAL LUGS WITH LUBRICANT-ADHESIVE AND INSTALL THE NEOPRENE STRIP SEAL GLAND AS RECOMMENDED BY THE STRIP SEAL EXPANSION JOINT MANUFACTURER.

GENERAL NOTES

FOR STRIP SEAL EXPANSION JOINTS, SEE SPECIAL PROVISIONS.

STEEL RETAINER RAILS AND COVER PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 OR GRADE 50 STEEL.ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL.ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS.MIN.

ONLY STEEL RETAINER RAILS OF ONE-PIECE CONSTRUCTION ARE PERMITTED. STEEL RETAINER RAILS CONSISTING OF TWO OR MORE COMPONENTS WELDED TOGETHER TO OBTAIN THEIR FINAL CROSS-SECTIONAL SHAPE ARE NOT PERMITTED.

STUD ANCHORS SHALL BE SHOP WELDED AND SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

SURFACES COMING IN CONTACT WITH STRIP SEAL GLAND SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.

UPON COMPLETION OF SHOP FABRICATION, THE STEEL RETAINER RAILS SHALL BE METALLIZED AS SHOWN IN THE ``METALLIZING DETAIL''. SEE SPECIAL PROVISIONS FOR THERMAL SPRAYED COATINGS (METALLIZATION).

INSTALLED STEEL RETAINER RAILS SHALL FOLLOW THE ROADWAY SLOPE.

FIELD SPLICES OF THE RETAINER RAILS SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL.FINISHED WELDS SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).

NEOPRENE STRIP SEAL GLAND SHALL BE CONTINUOUS THROUGHOUT THE JOINT AND SHALL BE COMPATIBLE WITH THE STEEL RETAINER RAILS. FIELD SPLICING THE GLAND IS NOT PERMITTED.

NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.

THE COVER PLATES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE $\frac{3}{4}$ " \varnothing BOLT IS 10 KIPS.FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

STD. NO. SSEJ1

STD. NO. SSEJ2

						В	ΤLΙ		- M	ATER	IAL					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LEN
米 A1	485	#5	STR	38′-11″	19,686	₩ A133	2	#5	STR	8'-2"	17	A226	2	#5	STR	14
A2	485	#5	STR	38′-11″	19,686	₩ A134	2	#5	STR	7'-3"	15	A227	2	#5	STR	13
★ A101	2	#5	STR	38'-2"	80	米 A135	2	#5	STR	6'-3"	13	A228	2	#5	STR	12
₩ A102	2	#5	STR	37'-3"	78	₩ A136	2	#5	STR	5'-4"	11	A229	2	#5	STR	11
米 A103	2	#5	STR	36′-4″	76	米 A137	2	#5	STR	4'-5"	9	A230	2	#5	STR	11
₩ A104	2	#5	STR	35′-4″	74	₩ A138	2	#5	STR	3'-6"	7	A231	2	#5	STR	10
米 A105	2	#5	STR	34′-5″	72	₩ A139	2	#5	STR	2'-6"	5	A232	2	#5	STR	9
₩ A106	2	#5	STR	33′-6″	70	* A140	2	#5	STR	1'-7"	3	A233	2	#5	STR	8
₩ A107	2	#5	STR	32′-7″	68	₩ A141	4	#5	STR	1'-6"	6	A234	2	#5	STR	7
₩ A108	2	#5	STR	31′-7″	66	A201	2	#5	STR	38'-2"	80	A235	2	#5	STR	6
* A109	2	#5	STR	30'-8"	64	A202	2	#5	STR	37'-3"	78	A236	2	#5	STR	5
★ A110	2	#5	STR	29′-8″	62	A203	2	#5	STR	36′-4″	76	A237	2	#5	STR	4
* A111	2	#5	STR	28'-10"	60	A204	2	#5	STR	35′-4″	74	A238	2	#5	STR	3
★ A112	2	#5	STR	27'-10"	58	A205	2	#5	STR	34′-5″	72	A239	2	#5	STR	2
₩ A113	2	#5	STR	26'-11"	56	A206	2	#5	STR	33′-6″	70	A240	2	#5	STR	1 ′
* A114	2	#5	STR	26'-0"	54	A207	2	#5	STR	32'-7"	68	A241	4	#5	STR	1′
米 A115	2	#5	STR	25'-1"	52	A208	2	#5	STR	31′-7″	66					
₩ A116	2	#5	STR	24'-1"	50	A209	2	#5	STR	30′-8″	64	米 B1	54	#4	STR	26
米 A117	2	#5	STR	23'-2"	48	A210	2	#5	STR	29'-8"	62	₩ B2	54	#5	STR	35
米 A118	2	#5	STR	22'-3"	46	A211	2	#5	STR	28'-10"	60	₩ B3	52	#5	STR	39
∗ A119	2	#5	STR	21'-4"	45	A212	2	#5	STR	27'-10"	58	₩ B4	54	#4	STR	21
₩ A120	2	#5	STR	20'-4"	42	A213	2	#5	STR	26'-11"	56	₩ B5	54	#5	STR	37
米 A121	2	#5	STR	19′-5″	41	A214	2	#5	STR	26'-0"	54	₩ B6	52	#5	STR	40
米 A122	2	#5	STR	18′-6″	39	A215	2	#5	STR	25'-1"	52	₩ B7	54	#4	STR	30
米 A123	2	#5	STR	17′-7″	37	A216	2	#5	STR	24'-1"	50	B8	180	#5	STR	58
₩ A124	2	#5	STR	16′-7″	35	A217	2	#5	STR	23'-2"	48	B9	31	#5	STR	49
米 A125	2	#5	STR	15′-8″	33	A218	2	#5	STR	22'-3"	46	B10	31	#5	STR	51
₩ A126	2	#5	STR	14′-9″	31	A219	2	#5	STR	21'-4"	45					
米 A127	2	#5	STR	13′-9″	29	A220	2	#5	STR	20'-4"	42	∗ G1	2	#5	STR	44
₩ A128	2	#5	STR	12'-10"	27	A221	2	#5	STR	19′-5″	41					
₩ A129	2	#5	STR	11'-11"	25	A222	2	#5	STR	18'-6"	39	₩ K1	8	#8	1	12
∗ A130	2	#5	STR	11'-0"	23	A223	2	#5	STR	17′-7″	37	∗ K2	8	#8	2	19
★ A131	2	#5	STR	10'-0"	21	A224	2	#5	STR	16'-7"	35	₩ K3	18	#6	STR	7′
<u>* A13</u> 2	2	#5	STR	9'-1"	19	A225	2	#5	STR	15'-8"	33					
												* S1	42	#5	3	5′

米 S1	42	#5	3	Ę
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GROOVING BRID	GE FL	OORS
APPROACH SLABS	1,612	SQ.FT.
BRIDGE DECK	9,390	SQ.FT.
TOTAL	11,002	SQ.FT.

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BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETER-MINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

BR-0070

STEWART

PARTIAL SECTION C-C

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	- (2)		
1'-5″	37′-1′	′B2	
HK.	23'-0'	″ B9	
	22'-5'	′ B 10	
	21'-9'	′ B11	
	21'-0'	′ B12	
L	5'-0"	_S10 & S10	6
	4'-9"	S8 & S14	
	4'-7"	S6 & S12	
	4'-5"	S2	
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			END	BE	NT 1	
	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
	B2 B2	8	#10 #10	1	54'-8"	1,882
	B3	8	#4	STR	10'-7"	57
	Β4	8	#4	STR	12′-5″	66
	B5	6	#5	STR	51'-10"	324
	B6 B7	2	#5 #1	SIR	21'-9"	45
	B8	14	#4	STR	4'-5"	41
	B9	2	#10	2	24'-5"	210
	B10	2	#10	2	23'-10"	205
	B11 B12	2	#10 #10	2	22'-5"	199
	B12	8	#4	STR	4'-2"	22
	H1	13	#4 #1	7	17'-7"	153
	HZ H3	13	#4 #4	8	18 -0	123
	H4	12	#4	8	14'-11"	120
	K1	20	#4 #1	STR	27'-3"	364
	ĸΖ	ð	т 4	SIR	2 -11	16
	S1	35	#5	3	12'-7"	459
	S2	60	#5	4	5'-4"	334
	53 < 1	25 28	#5 #1	3	13'-7"	354
	54 S5	20	#5	3	12'-9"	13
	S6	1	#5	4	5'-6"	6
	S7	1	#5	3	12'-11"	13
	58 < 9	1	#5 #5	4 	5'-8"	6
	S10	1	#5	4	5'-11"	6
	S11	1	#5	3	13′-9″	14
	S12	1	#5	4	5'-6"	6
	\$13 \$17	1	#5 #5	3	13'-11"	15
	S14	1	#5	3	14'-2"	15
	S16	1	#5	4	5'-11"	6
	S17	6	#6	9	11'-1"	100
	S18	6	#6	10	5'-3"	4 (
	U1	21	#Д	6	7'-5″	104
	U2	45	# 4	6	3'-8"	110
	\ / 1			CTD	0/ 1//	0.7.0
	V1 V2	90 16	#5 #5	STR	<u>9'-4''</u> 11'-10''	876 197
	V3	26	#5	STR	11'-8"	316
	V 4	14	#5	STR	10'-8"	156
	V5 Retne		#5 NC STE	STR	10'-6"	241 182 LBS
			SA CO	ll NCRFT	F RRFAKNO	WN
	POUR	#1 C	AP,LOW	iren pa	RT	48.2 C.Y.
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	CHECKED BY:	D. RUGGL	ES	DATE :_	10/22
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TEMPORARY DRAINAGE AT END BENT

BR-0070

PARTIAL SECTION C-C

	BILL OF MATERIAL						
			END	BEI	NT 2		
	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
	B1	8	#10	1	54'-8"	1,882	
(2)	B2	8	#10	2	39'-4"	1,354	
37'-11" R2	B3	8	#4	STR	10'-4"	55	
22'-2" R9		8	#4	STR	12'-5"	66	
21′-6″ B10	B5	6	#5 #E	SIR	51'-10''	324	
20'-10" R11	R7	2 2	C TT	SIK CTP	21 -b" 27'-2"	40 175	
20'-2" B12	B8	14	#4	STR	4'-5"	41	
	B9	2	#10	2	23'-7"	203	
	B10	2	#10	2	22'-11"	197	
	B11	2	#10	2	22'-3"	191	
	B12	2	#10	2	21'-7"	186	
<u>4'-9"</u> <u>58 & 514</u>	B13	8	#4	STR	4'-2"	22	
<u>4'-1" S6 & S12</u>		47				1.40	
<u>4'-5" S2</u>		13	#4	8	$\frac{1}{1} \begin{pmatrix} r - r \end{pmatrix}''$	148	
<u>_</u>		12	#4 #1	8	16 - 8	145	
	НД	12	# 4	7	15'-9"	125	
(4) $ \frac{572}{HK} $		12			15 5	120	
	K1	20	#4	STR	27'-3"	364	
	K2	8	#4	STR	2'-11"	16	
0 ″							
× U2	S1	36	#5	3	12'-7"	472	
4′-5″ ► <u>U1</u>	S2	60	#5	4	5'-4"	334	
	S3	24	#5	3	13'-7"	340	
	S4	28	#4	5	6'-6"	122	
(β)	<u>55</u>	<u> </u>	#5 #E	<u> </u>	12'-9"	15	
	20 <7	1 1	#5	<u>4</u> र	12'-11"	р 1 Т	
	58	1	#5	4	5′-8″	6	
	 	1	#5	3	13'-2"	14	
	S10	1	#5	4	5'-11"	6	
	S11	1	#5	3	13′-9″	14	
	S12	1	#5	4	5′-6″	6	
	S13	1	#5	3	13'-11"	15	
	S14	1	#5	4	5'-8"	6	
16'-5"	S15	1	#5	3	14'-2"	15	
	S16	1	#5 #C	4	5'-11"	6	
	<u> </u>	6	#C	1 Y		100 A7	
	- 210	Ö	<u> </u>		ر- ر	41	
	U1	21	#4	6	7′-5″	104	
2'-6" 8"	U2	45	#4	6	3'-8"	110	
HK.							
	V1	90	#5	STR	9'-2"	860	
•	V2	18	#5	STR	11'-4"	213	
	V3	22	#5	STR	11'-6"	264	
	V4	14	#5	STR	10'-2"	148	
	RETNI	<u> 23</u> = 0 R n t i	<u>ד "ט</u> אה כדד	<u> 51K</u> Fi	10'-4"	<u> 248</u> 9.115 RS	
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FOR	BERM	WIDTH	DIMENSIONS,	SEE	GENERAL	DRAWING.

ESTIMATED QUANTITIES						
E @ 0+57.00 -L-	RIP RAP CLASS II (2'-0"THICK)	GEOTEXTILE For drainage				
	TONS	SQUARE YARDS				
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BENT 2	346	384				

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NOTES

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FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6"Ø DRAINAGE PIPE, AND SELECT MATERIAL BACKFILL, SEE ROADWAY PLANS.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB. APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE

FOR THE 6"Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS. AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL

FOR ONE APPROACH SLAB (2 REQ'D) BAR NO. SIZE TYPE LENGTH WEIGHT * A1 50 *4 STR 22'-4" A2 52 *4 STR 22'-2" * B1 74 *5 STR 24'-0"	BILL OF MATERIAL							
BAR NO. SIZE TYPE LENGTH WEIGHT * A1 50 *4 STR 22'-4" 746 A2 52 *4 STR 22'-2" 770 * B1 74 *5 STR 24'-0" 1.852	FOR ONE APPROACH SLAB (2 REQ'D)							
* A1 50 #4 STR 22'-4" 746 A2 52 #4 STR 22'-2" 770 * B1 74 #5 STR 24'-0" 1,852	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT		
A2 52 #4 STR 22'-2" 770 * B1 74 #5 STR 24'-0" 1.852	* A1	50	#4	STR	22'-4"	746		
₩ B1 74 #5 STR 24'-0" 1.852	A2	52	#4	STR	22'-2″	770		
₩B1 74 #5 STR 24'-0" 1.852								
	₩ B1	74	#5	STR	24'-0"	1,852		
B2 74 #6 STR 24'-7" 2,732	2,732							
*B3 2 *5 STR 10'-0" 21	21							
B4 2 #6 STR 10'-0" 30	B4 2 #6 STR 10'-0" 30				30			
*B5 2 *5 STR 9'-9" 20	₩B5	*B5 2 *5 STR 9'-9" 20			20			
B6 2 #6 STR 9'-9" 29	B6	2	#6	STR	9'-9"	29		
REINFORCING STEEL * * 3,561 LBS.								
<pre>* EPOXY COATED REINFORCING STEEL ** 2,639 LBS.</pre>								
CLASS AA CONCRETE $*$ $*$ 47.6 C.Y.								

* * QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED. SEE SHEET 2 OF 2.

SECTION K-K

CURB

SPL	ICE LE	NGTHS
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

_	PROJE	CT NO <u>Casw</u>	. <u>BR-</u> Ell	- <u>0070</u> C0	UNTY	
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SEAL	SHEET 1 0	F 2				
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DCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	BRIDGE APPROACH SLAB For flexible pavement					
Firm License No. C-1051 223 S West St, Suite 1100 Raleigh, NC 27603 T 919 380 8750						
www.stewartinc.com		REVIS			SHEET NO. S-38	
WART	1 2	DATE:	<u>з</u>	DATE:	TOTAL SHEETS 39	

STD. NO. BAS2 (SHT 3a)

404 (311) 30

STD. NO. BAS4 (SHT 3a)

DESIGN DATA:

SPECIFICATIONS	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	SEE PLANS
IMPACT ALLOWANCE	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36	20,000 LBS.PER SQ.IN.
- AASHTO M270 GRADE 50W	27,000 LBS.PER SQ.IN.
- AASHTO M270 GRADE 50	27,000 LBS.PER SQ.IN.
REINFORCING STEEL IN TENSION - GRADE 60	24,000 LBS.PER SQ.IN.
CONCRETE IN COMPRESSION	1,200 LBS.PER SQ.IN.
CONCRETE IN SHEAR	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS	1,800 LBS.PER SQ.IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	375 LBS.PER SQ.IN.
EQUIVALENT FLUID PRESSURE OF EARTH	30 LBS.PER CU.FT. (MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 ``STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N.C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS. ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED $\frac{3}{4}$ " with the following exceptions: TOP CORNERS OF CURBS MAY BE ROUNDED TO 11/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

STANDARD NOTES

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION. VERTICAL CURVE ORDINATE. AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS, AND STUD SPACING CHANGES. SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " Ø studs based on the ratio of 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-O".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST $\frac{5}{16}$ " in thickness and DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

HANDRAILS AND POSTS:

