

FOAM JOINT SEAL DETAILS

\_\_ DATE: 2-19 \_\_ DATE: 2-19 \_\_ DATE: 2-19

T. BANKOVICH

DESIGN ENGINEER OF RECORD: J. A. BATTS

CHECKED BY: J. A. BATTS

NOTES:

THE STEEL PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 OR APPROVED EQUAL. AFTER FABRICATION, THE PLATES SHALL BE COMMERCIALLY BLAST CLEANED AND EITHER COATED WITH A MINIMUM THICKNESS OF 4 MILS (DRY) OF ZINC-RICH PAINT, GALVANIZED OR METALLIZED TO A MINIMUM THICKNESS OF 6 MILS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

THE  $\frac{3}{4}$ % MEX HEAD BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL.

THE 3/4" CONCRETE INSERTS SHALL BE CLOSED-END FERRULES WITH LOOPED WIRE STRUTS ATTACHED TO THEM. THE INSERTS SHALL CONFORM TO AASHTO M169, GRADE 12L14, AND SHALL HAVE A TENSILE WORKING LOAD CAPACITY OF 3000 LBS.

NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE COVER PLATE. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE LUMP SUM PRICE FOR FOAM JOINT SEALS.

PROJECT NO. Y-4810K

CABARRUS COUNTY

STATION: 31+94.08 -L-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

SUPERSTRUCTURE

FOAM JOINT SEAL

5640 Dillard Drive, Suite 200 Cary, NC 27518

LICENSURE NO. C-4434

Cary, NC 27518	8/25/2022   11:22 AM F							
		REVISIONS						SHEET N
CENSURE NO. C-4434		NO.	BY:	DATE:	NO.	BY:	DATE:	S-34
DOCUMENT NOT CONSIDERED FINAL		1			3			TOTAL SHEETS
UNLESS ALL SIGNATURES COMPLETED		2			4			53