

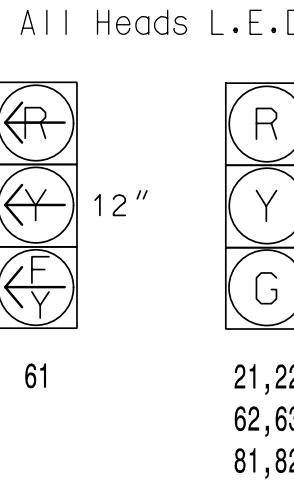
2 Phase
 Fully Actuated
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 62 and 63.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Remove existing "Left Turn Signal" sign-(R10-10L)
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A & 2B and 6A & 6B, as shown.
- Existing signal heads 61 & 62 have been relabeled to 62 & 63, respectively.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and detection zones as needed to achieve the phasing shown.
- City system data:
Controller Asset #1320.

TABLE OF OPERATION		
SIGNAL FACE	PHASE	
	0 2 4 6	0 4 8 FLASH
21,22	G	R Y
61	F	R Y
62,63	G	R Y
81,82	R	G R

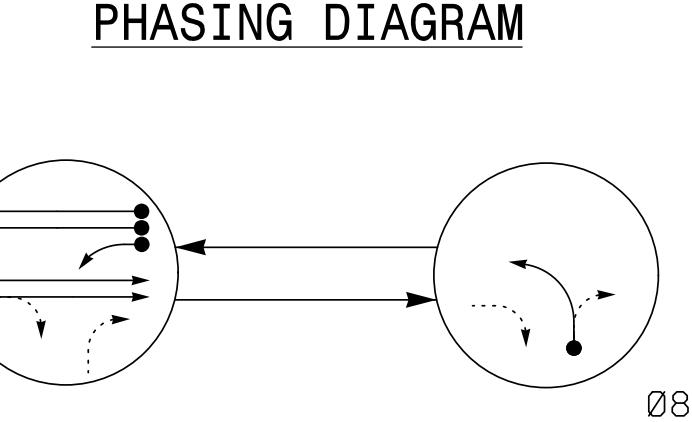
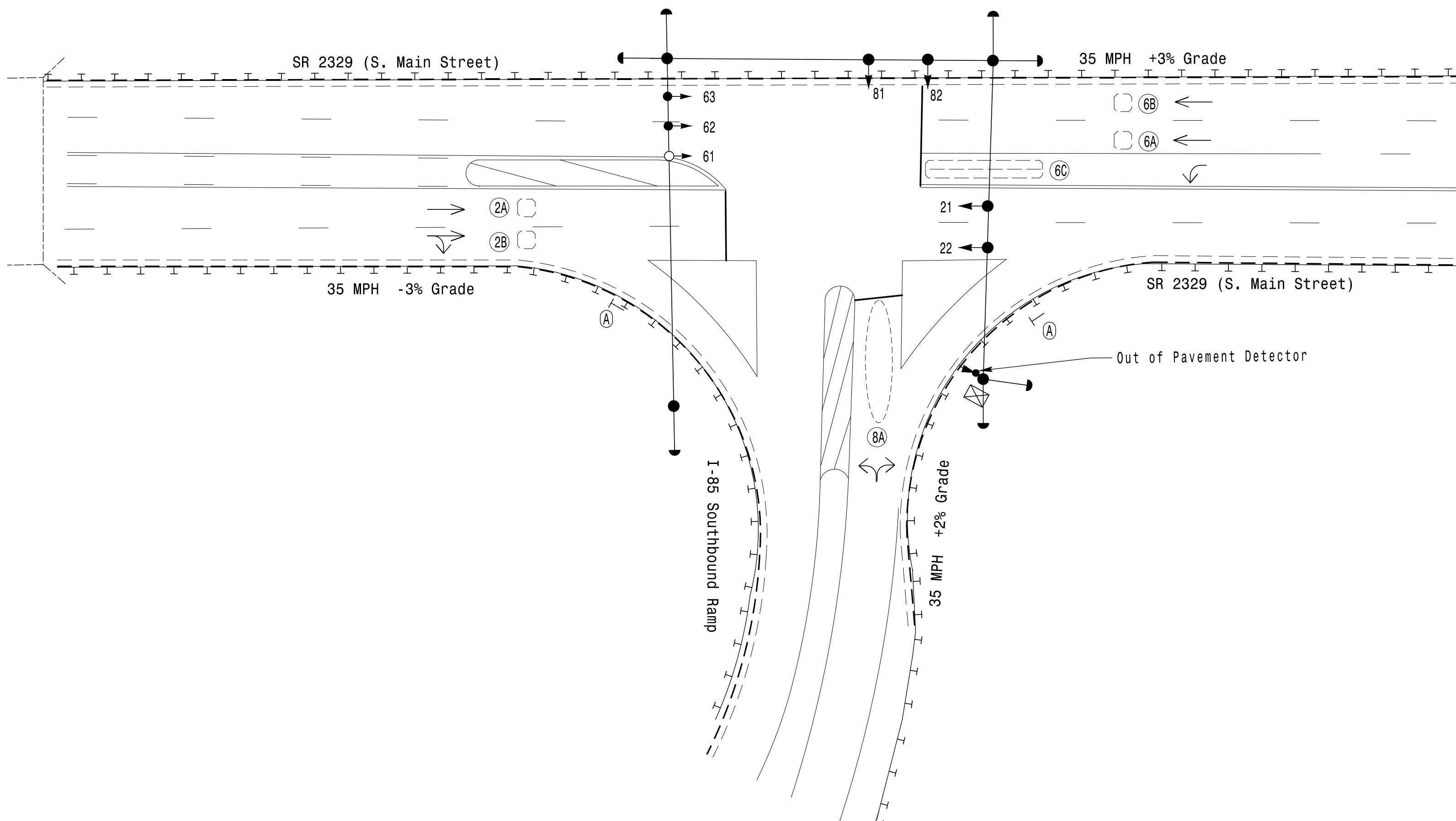
SIGNAL FACE I.D.



DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR		PROGRAMMING			
					PHASE	CALIBRATION	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N - X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N - X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N - X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N - X
6C	6X40	0	2-4-2	-	6	Yes	-	-	-	N - X
* 8A	N/A	0	N/A	-	8	Yes	-	-	-	N - X

* Microwave Detection

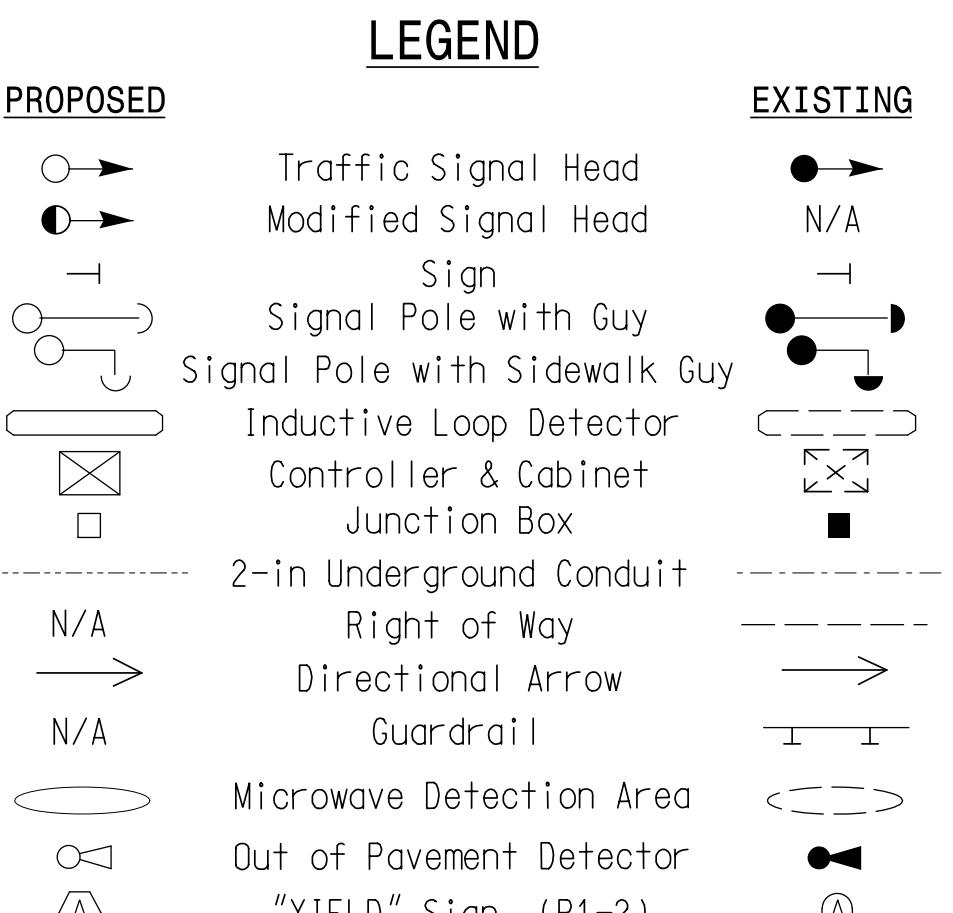


PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignaled Movement
- Pedestrian Movement

TIMING CHART			
FEATURE	PHASE		
	2	6	8
Min Green *	10	10	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	3.0	3.0	3.0
Max 1 *	45	45	25
Yellow	4.1	4.1	3.0
Red Clear	1.8	1.8	2.4
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	-	-	-
Max Initial *	-	-	-
Time Before Reduction *	-	-	-
Time To Reduce *	-	-	-
Minimum Gap	-	-	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

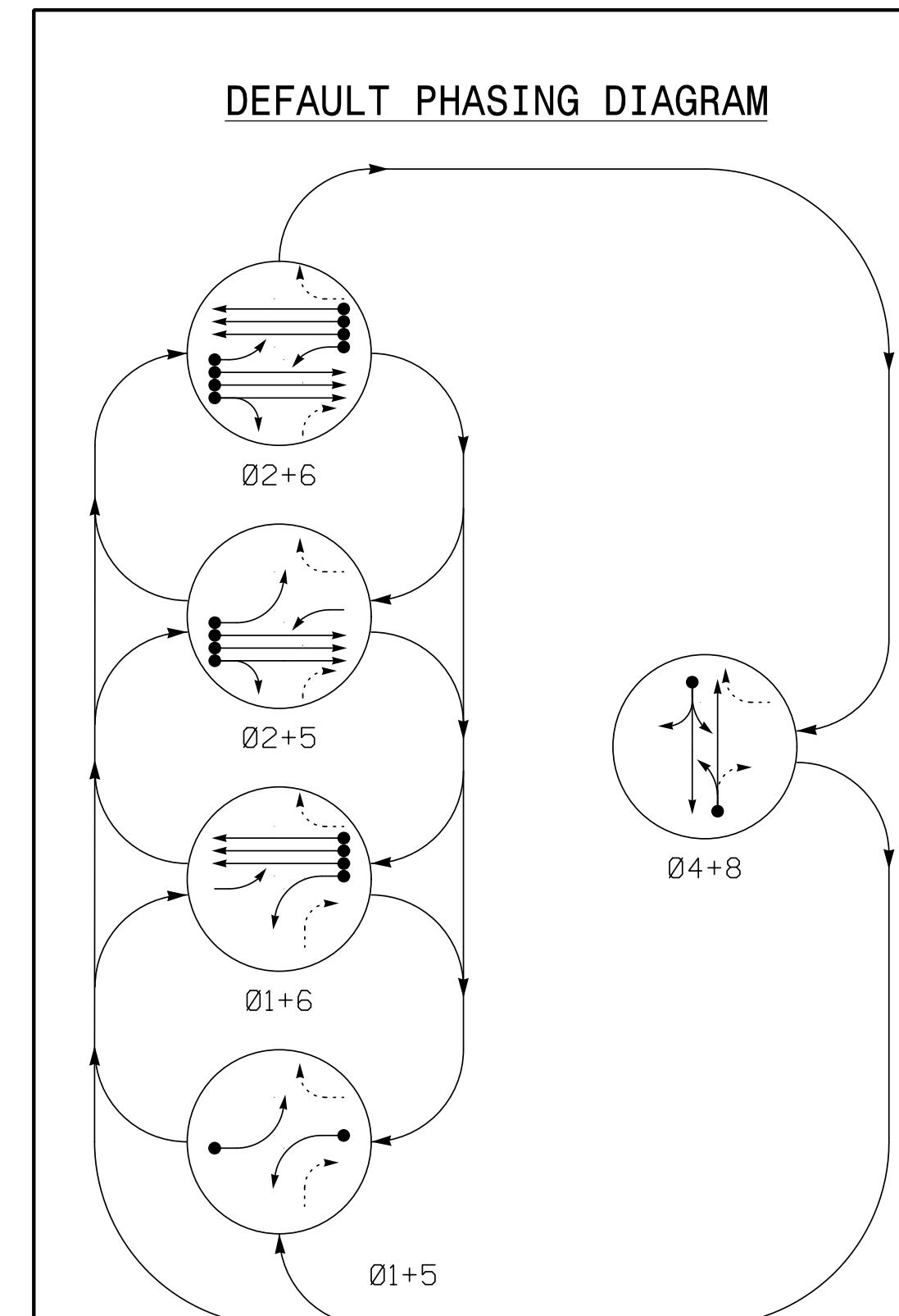
* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown.
Min Green for all other phases should not be lower than 4 seconds.



Signal Upgrade

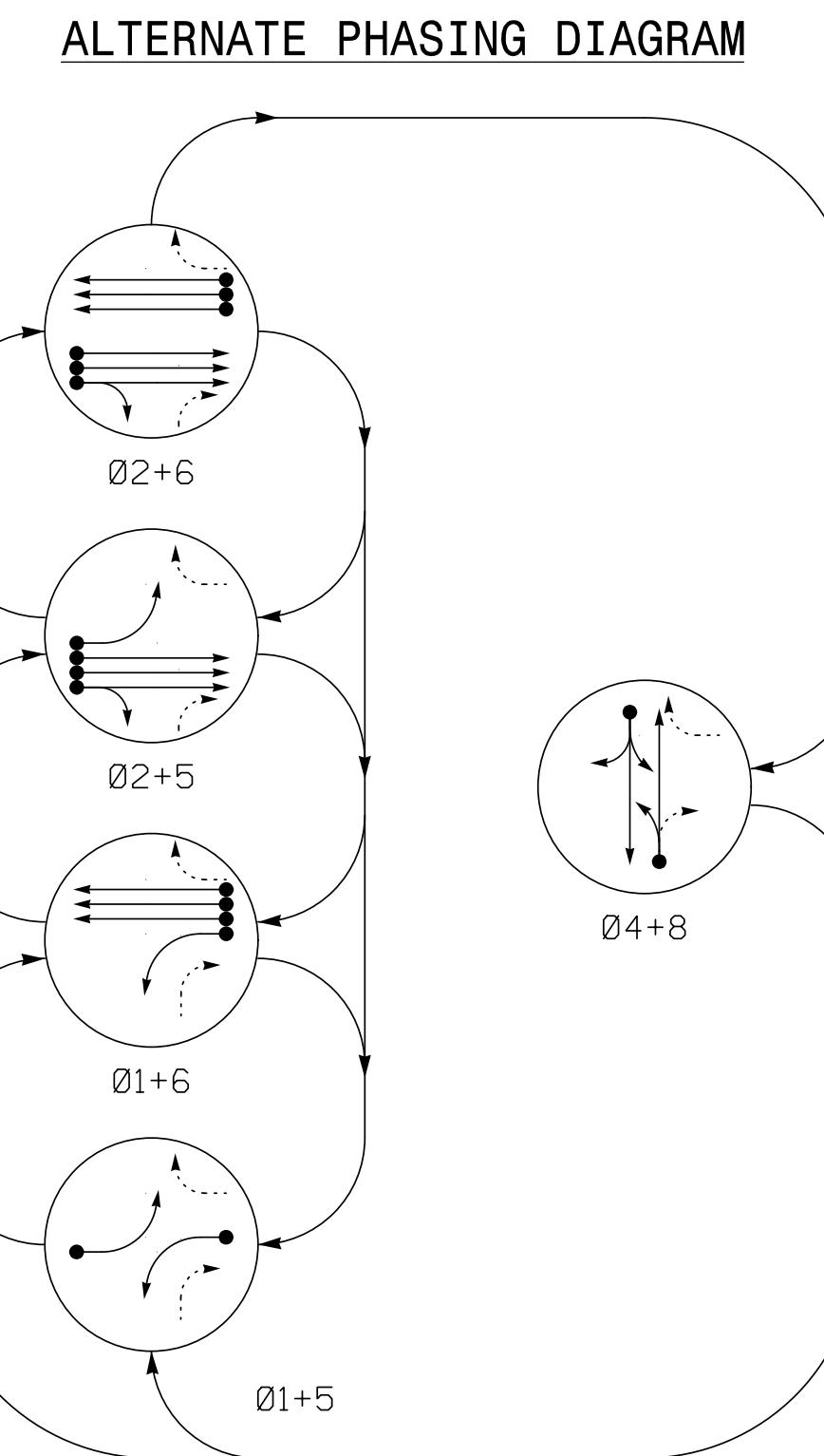
Prepared For:		SR 2329 (S. Main Street) at I-85 Southbound Ramp		Document Not Considered Final Unless All Signatures Completed	
		Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: LL Matney REVIEWED BY: KP Baumann NC License #F-0102 750 N. Greenfield Pkwy, Garner, NC 27523 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000		 DocuSigned by: DATE: 3/11/2022 SIGNATURE DATE: 3/11/2022 SIG. INVENTORY NO. 12-1320	
REVISIONS	INIT.	DATE			
0	30	1"=30'			

PROJECT REFERENCE NO. C-5703 SHEET NO. Sig.107.0



DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE							
	0	0	0	0	0	F	L	A
1 + 5	6 + 1	2 + 3	4 + 6	8 + 0				
11	← ←	— F Y	— F Y	— R —	— Y			
21, 22, 23	R R	G G	R Y					
41, 42	R R	R R	G R					
51	← F Y	← F Y	— R —	— Y				
61, 62, 63	R G	R G	R Y					
81, 82	R R	R R	G R					



ALTERNATE PHASING TABLE OF OPERATION

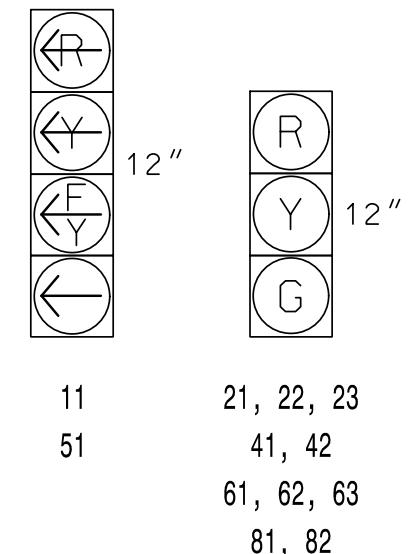
SIGNAL FACE	PHASE							
	0	0	0	0	0	F	L	A
1 + 5	6 + 1	2 + 3	4 + 6	8 + 0				
11	← ←	— R —	— R —	— R —	— Y			
21, 22, 23	R R	G G	R Y					
41, 42	R R	R R	G R					
51	← R —	← R —	— R —	— Y				
61, 62, 63	R G	R G	R Y					
81, 82	R R	R R	G R					

DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING	
				NEW LOOP	PHASE
1A	6X40	0	2-4-2	-	1 Yes - 15*
				6#	Yes - 3 - G - X
2A	6X6	355	EXIST	-	2 Yes - - X N - X
2B	6X6	355	EXIST	-	2 Yes - - X N - X
2C	6X6	355	EXIST	-	2 Yes - - X N - X
4A	6X60	+5	2-4-2	-	4 Yes - 3 - N - X
4B	6X40	+5	2-4-2	-	4 Yes - 15 - N - X
5A	6X40	0	2-4-2	-	5 Yes - 15* - N - X
				2#	Yes - 3 - G - X
6A	6X6	355	EXIST	-	6 Yes - - X N - X
6B	6X6	355	EXIST	-	6 Yes - - X N - X
6C	6X6	355	EXIST	-	6 Yes - - X N - X
8A	6X60	+5	2-4-2	-	8 Yes - 3 - N - X
8B	6X25	+5	2-4-2	-	8 Yes - 10 - N - X

* Disable delay during Alternate Phasing Operation.
Disable phase call for loop during Alternate Phasing operation.

SIGNAL FACE I.D.
All Heads L.E.D.



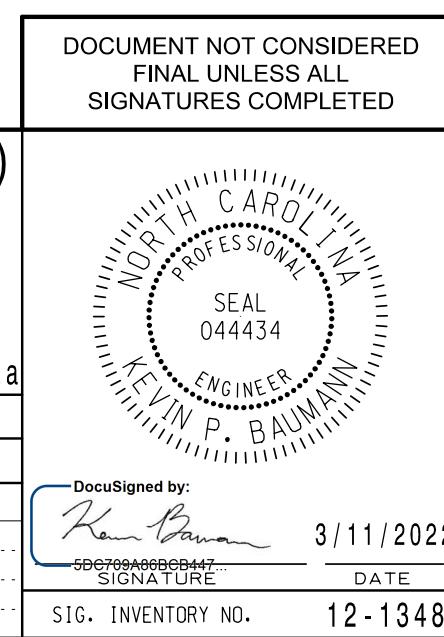
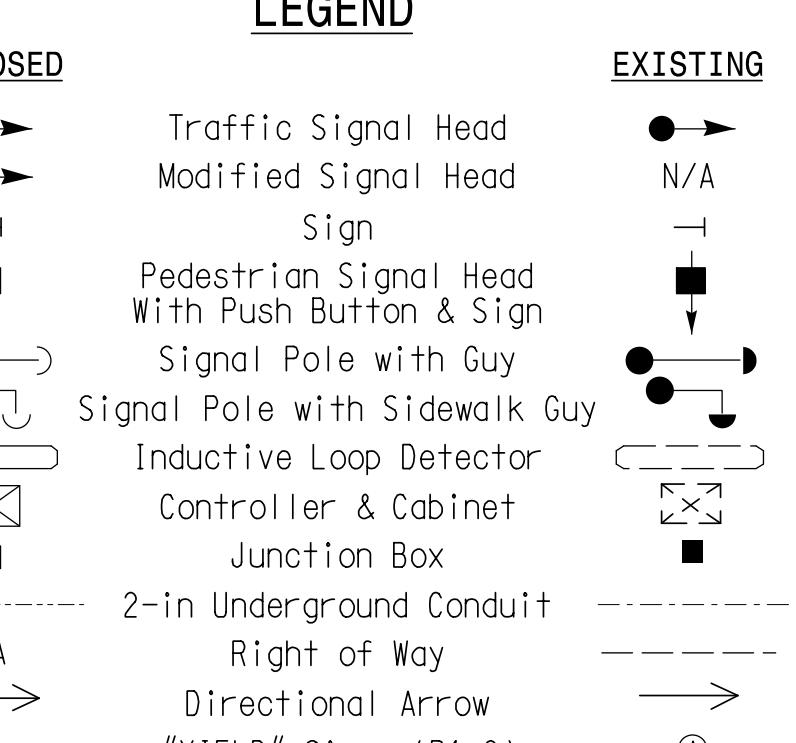
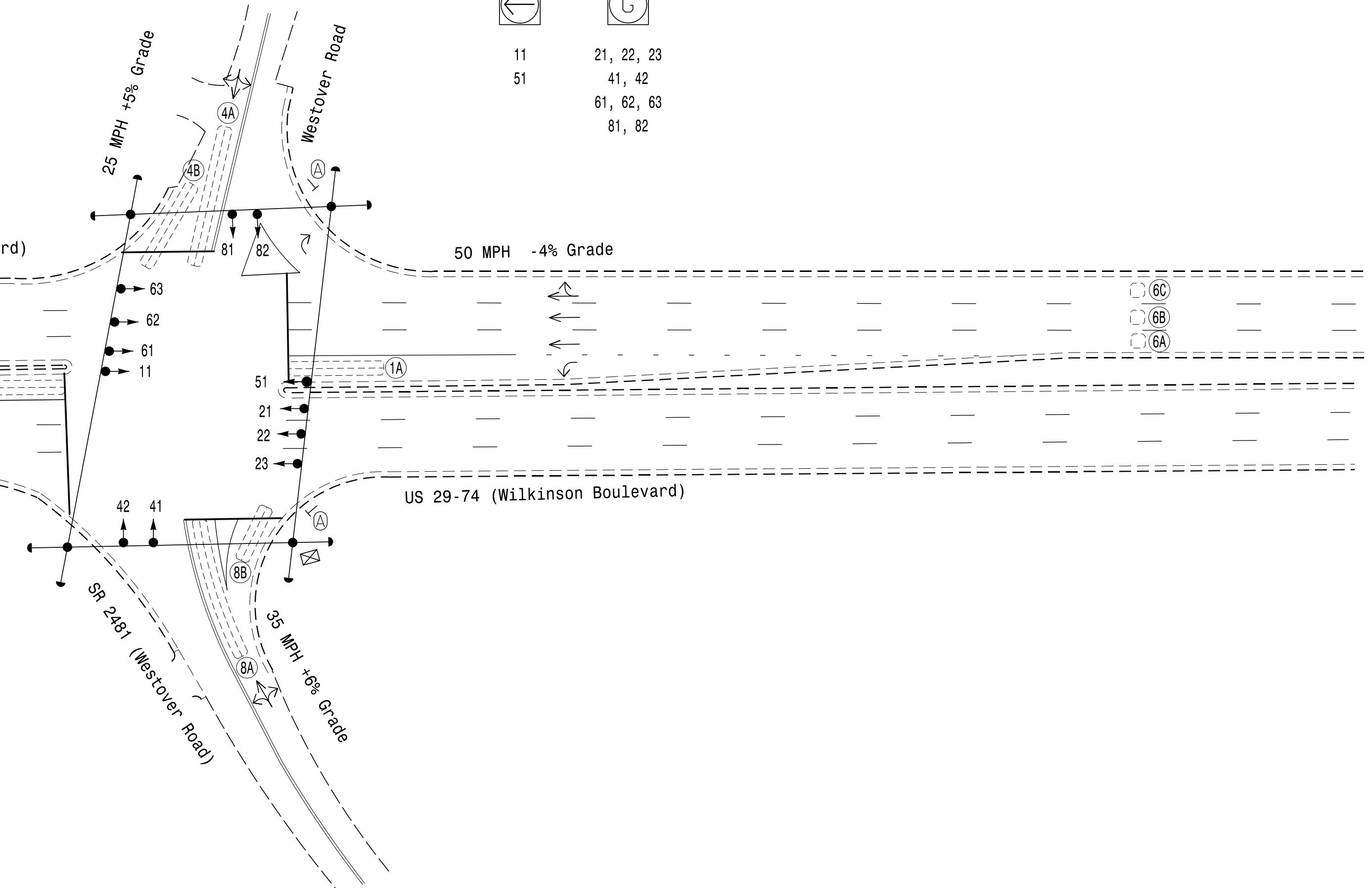
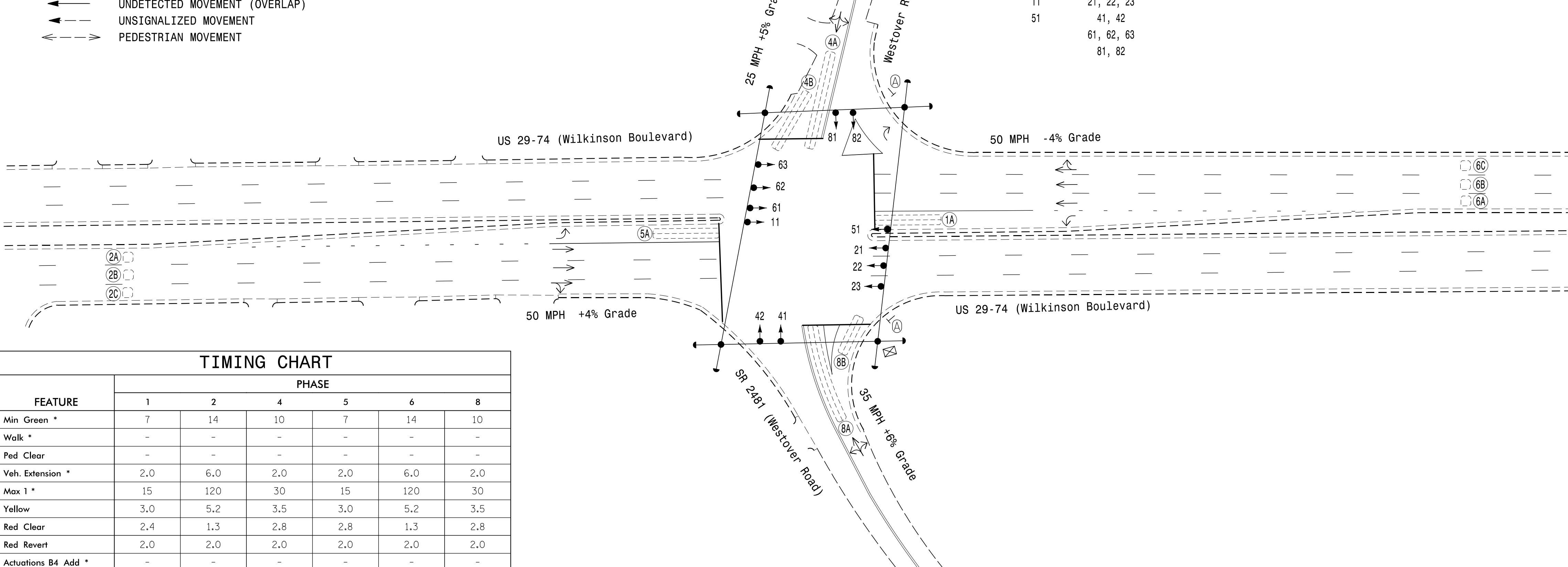
11 21, 22, 23
51 41, 42
61, 62, 63
81, 82

5 Phase Fully Actuated With Alternate Phasing Operation Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #1348

Controller Asset #1348



Signal Upgrade

Prepared For: Transportation Mobility and Safety Division, State of North Carolina, Department of Transportation, Signal Design Section

US 29-74 (Wilkinson Boulevard) at SR 2481 (Westover Road) / Westover Road

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS INIT. DATE

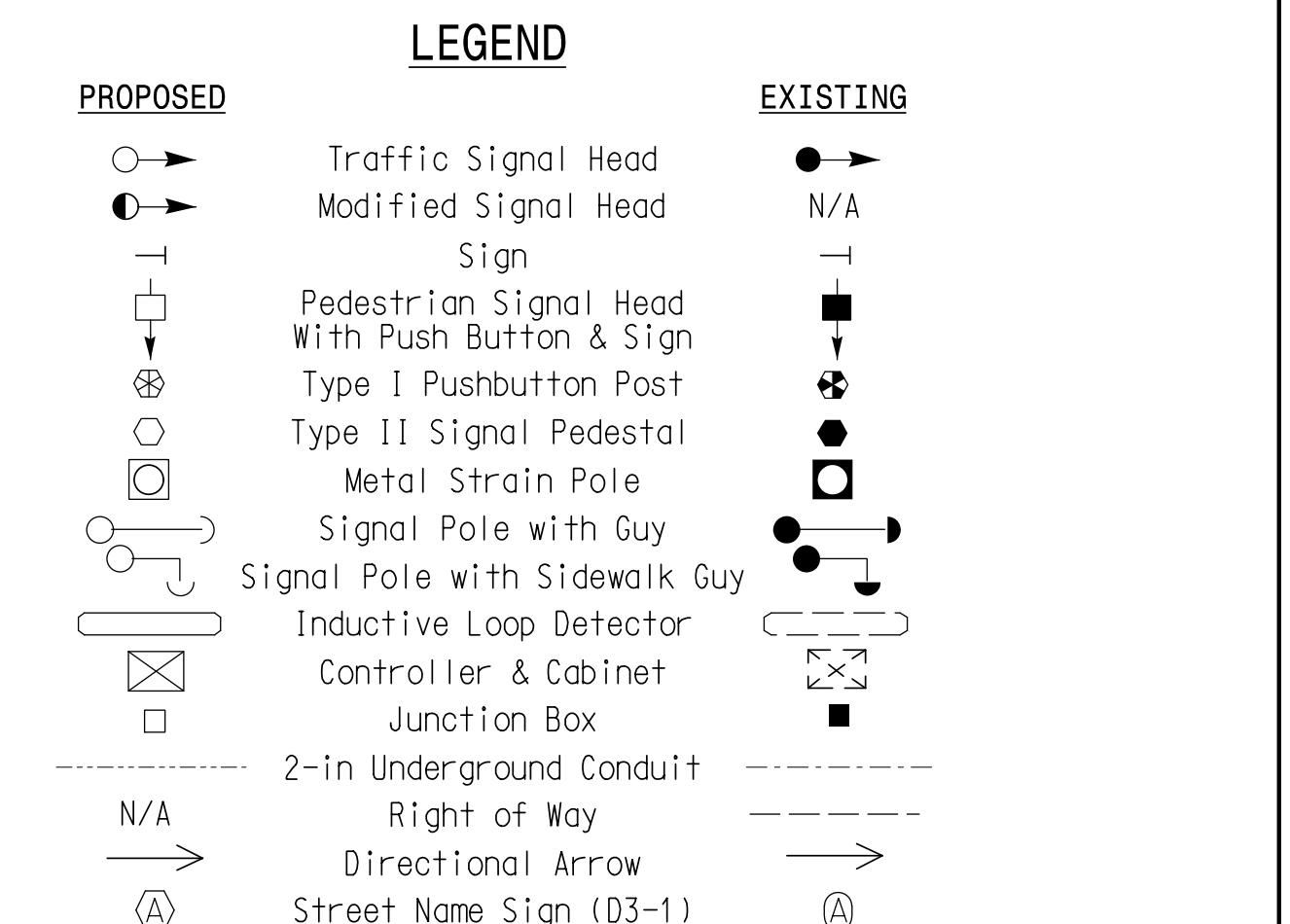
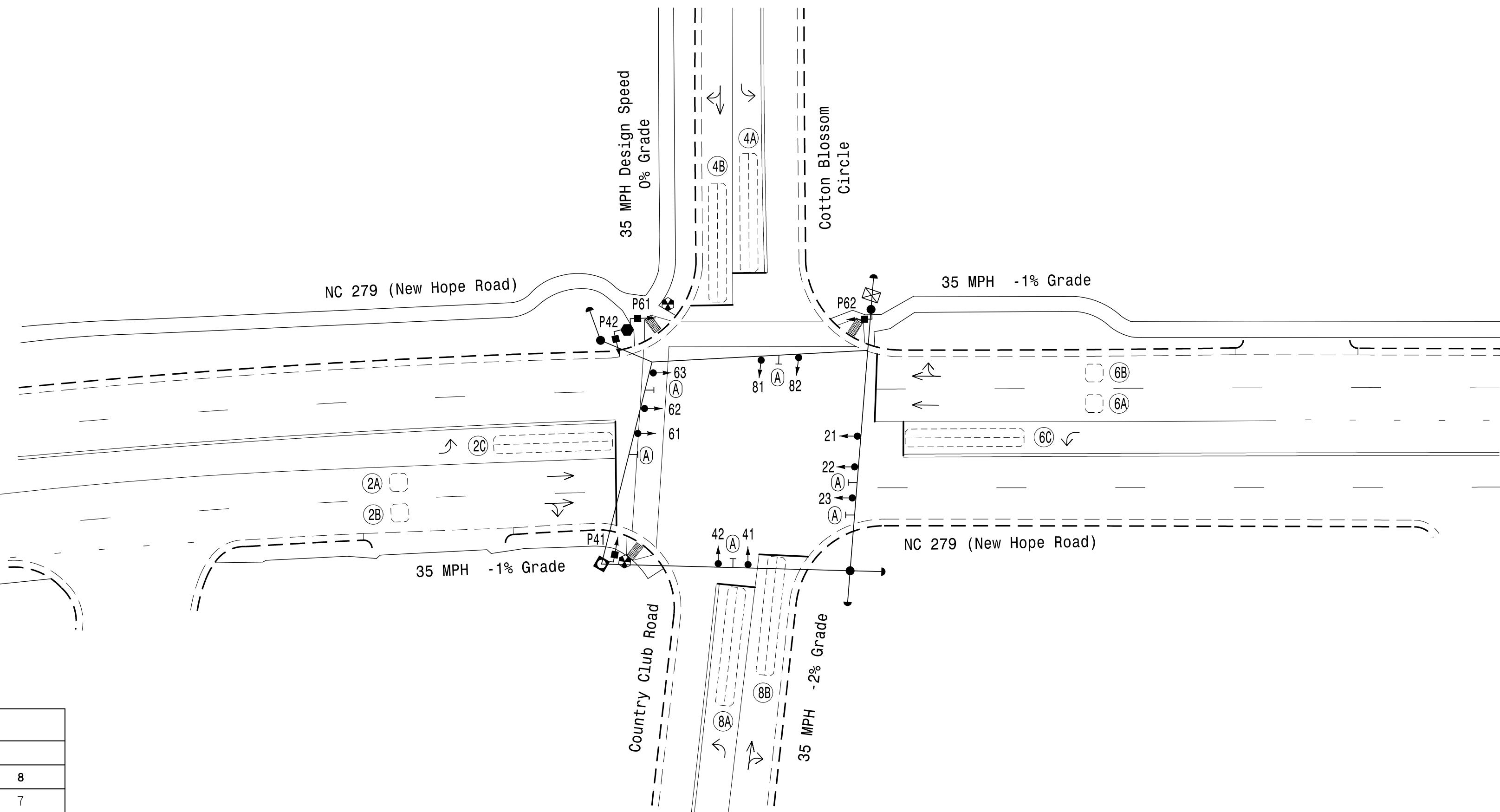
0 40
1"=40'

PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000 DocuSigned by: Kelvin Baumann 3/11/2022 SIGNATURE DATE S10. INVENTORY NO. 12-1348

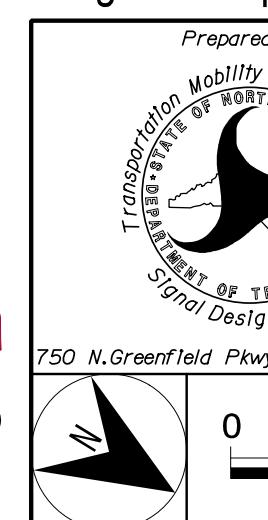
2 Phase Fully Actuated Gastonia Signal System

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Set all detector units to presence mode.
 4. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 5. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
 6. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
 7. Pavement markings are existing.
 8. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 9. Install new cabinet on the existing cabinet foundation.
 10. All new cabinets and base extenders shall be black in color.
See Project Special Provisions for details.
 11. Reconnect lead-in cable to separate loops 2A, 2B, 6A, & 6B, as shown.
 12. City of system data:



Signal Upgrade



PLANS PREPARED IN THE OFFICE OF:
Kimley >> Horn

NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

 <p>Prepared For:</p> <p>Transportation Mobility and Safety Division DEPARTMENT OF TRANSPORTATION Signal Design Section</p> <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<h1>NC 279 (New Hope Road)</h1> <p>at</p> <h2>Country Club Road / Cotton Blossom Circle</h2> <p>Division 12 Gaston County Gastonia</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">PLAN DATE:</td> <td style="width: 33%;">May 2021</td> <td style="width: 33%;">REVIEWED BY:</td> <td>SL Phillips</td> </tr> <tr> <td>PREPARED BY:</td> <td>CF Davis</td> <td>REVIEWED BY:</td> <td>KP Baumann</td> </tr> </table>			PLAN DATE:	May 2021	REVIEWED BY:	SL Phillips	PREPARED BY:	CF Davis	REVIEWED BY:	KP Baumann
PLAN DATE:	May 2021	REVIEWED BY:	SL Phillips								
PREPARED BY:	CF Davis	REVIEWED BY:	KP Baumann								
	SCALE	INIT.	DATE								
0	30										
1" = 30'											
REVISIONS											
<p>DocuSigned by:  5DC709A86BCB447 SIGNATURE DATE 3/11/2022</p>											
SIG. INVENTORY NO. 12-1354											

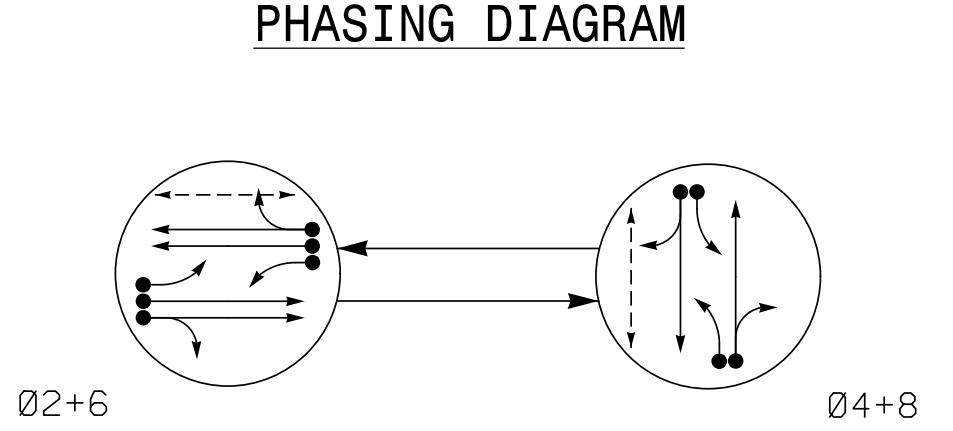
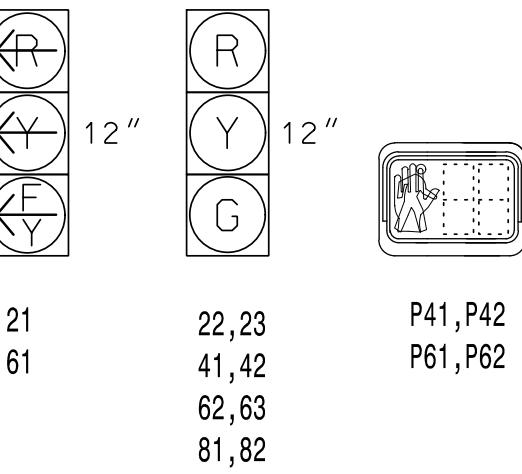


TABLE OF OPERATION

SIGNAL FACE	PHASE		
	Ø 2 + 6	Ø 4 + 8	F L A S H
21	$\frac{F}{Y}$	$\frac{-R}{-Y}$	$\frac{-Y}{-X}$
22,23	G	R	Y
41,42	R	G	R
61	$\frac{F}{Y}$	$\frac{-R}{-Y}$	$\frac{-Y}{-X}$
62,63	G	R	Y
81,82	R	G	R
P41,P42	DW	W	DR
P61,P62	W	DW	DR

SIGNAL FACE I.D.

All Heads L.E.D.



DETECTOR INSTALLATION CHART

DETECTOR					PROGRAMMING							
DOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM	LOOP
											NEW CARD	
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2C	6X40	0	2-4-2	-	2	Yes	-	-	-	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	3	-	N	-	X
4B	6X40	0	2-4-2	-	4	Yes	-	5	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X40	0	2-4-2	-	6	Yes	-	-	-	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	3	-	N	-	X
8B	6X40	0	2-4-2	-	8	Yes	-	5	-	N	-	X

TIMING CHART				
FEATURE	PHASE			
	2	4	6	8
Min Green *	10	7	10	7
Walk *	-	7	7	-
Ped Clear	-	18	15	-
Veh. Extension *	3.0	2.0	3.0	2.0
Max 1 *	45	25	45	25
Yellow	3.9	4.0	3.9	4.0
Red Clear	1.5	1.6	1.5	1.6
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	X	-
Recall Position	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

2 Phase
 Fully Actuated
 Gastonia Signal System

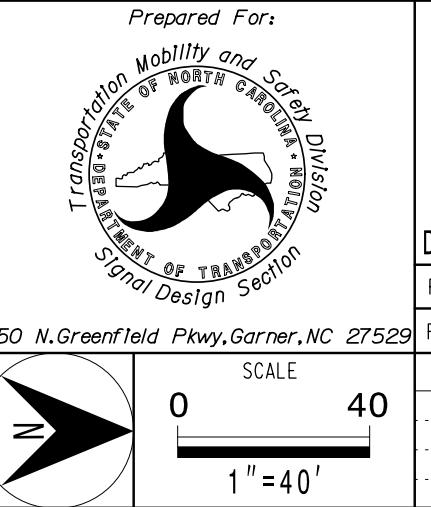
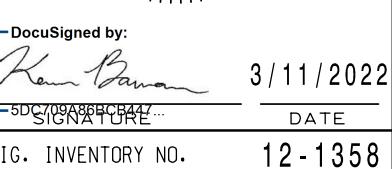
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 22 & 23.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing loops 2B, 2C, & 2D have been relabeled to 2A, 2B, & 2C, respectively.
- Reconnect lead-in cable to separate loops 2A, 2B, 4A, 4B, 6A, & 6B, as shown.
- Existing signal heads 21 & 22 have been relabeled to 22 & 23, respectively.
- City system data:
Controller Asset #1358.

LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
● → Modified Signal Head	— N/A
— Sign	— Sign
□ Pedestrian Signal Head	— Pedestrian Signal Head
— With Push Button & Sign	— With Push Button & Sign
— Signal Pole with Guy	— Signal Pole with Guy
— Inductive Loop Detector	— Inductive Loop Detector
— Controller & Cabinet	— Controller & Cabinet
— Junction Box	— Junction Box
— 2-in Underground Conduit	— 2-in Underground Conduit
— Right of Way	— Right of Way
— Directional Arrow	— Directional Arrow
(A) Street Name Sign (D3-1)	(A) Street Name Sign (D3-1)
(B) "YIELD" Sign (R1-2)	(B) "YIELD" Sign (R1-2)

Signal Upgrade

 PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000		NC 274 (Union Road) at Osceola Street Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: CF Davis REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 40 1" = 40' DocuSigned by:  DATE: 3/11/2022 SIGNATURE DATE SIG. INVENTORY NO. 12-1358	
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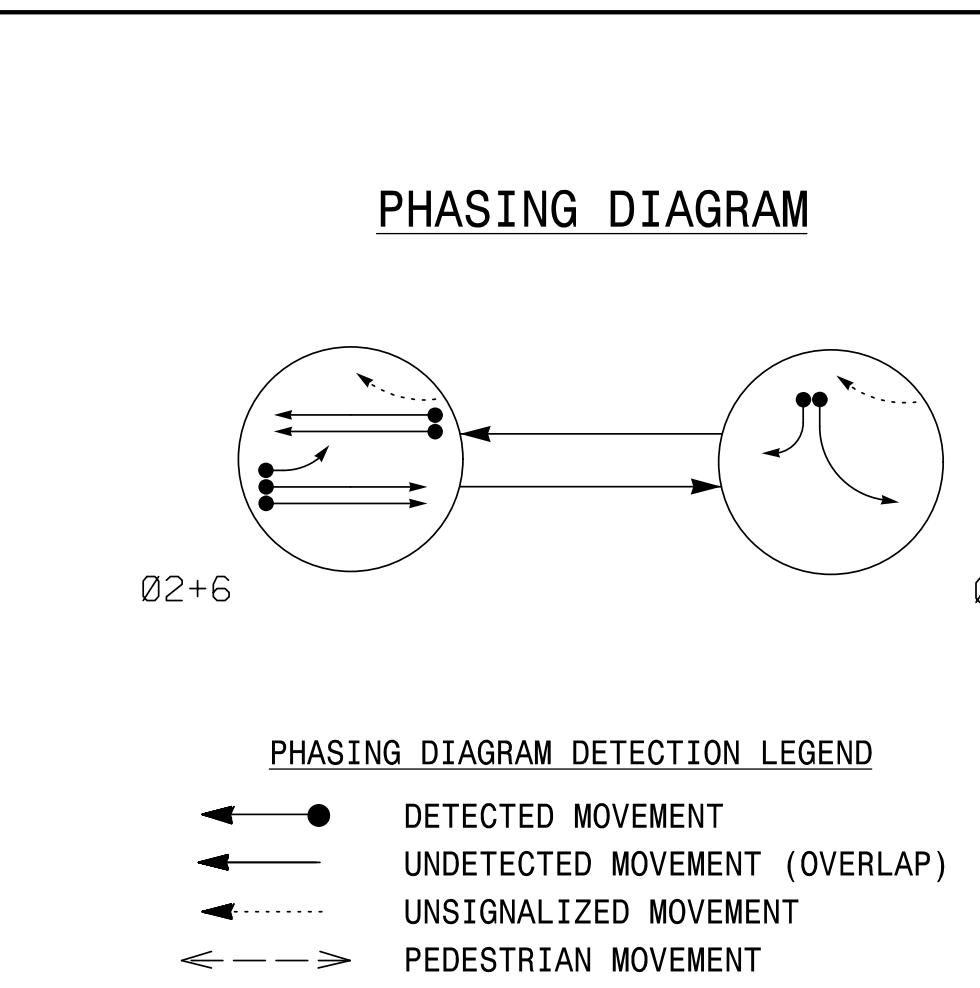
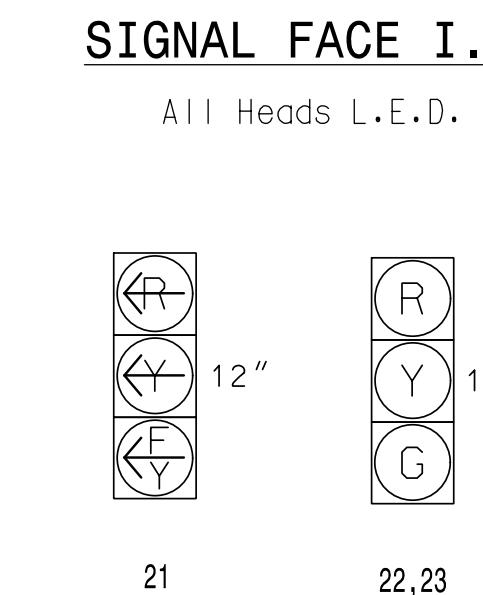
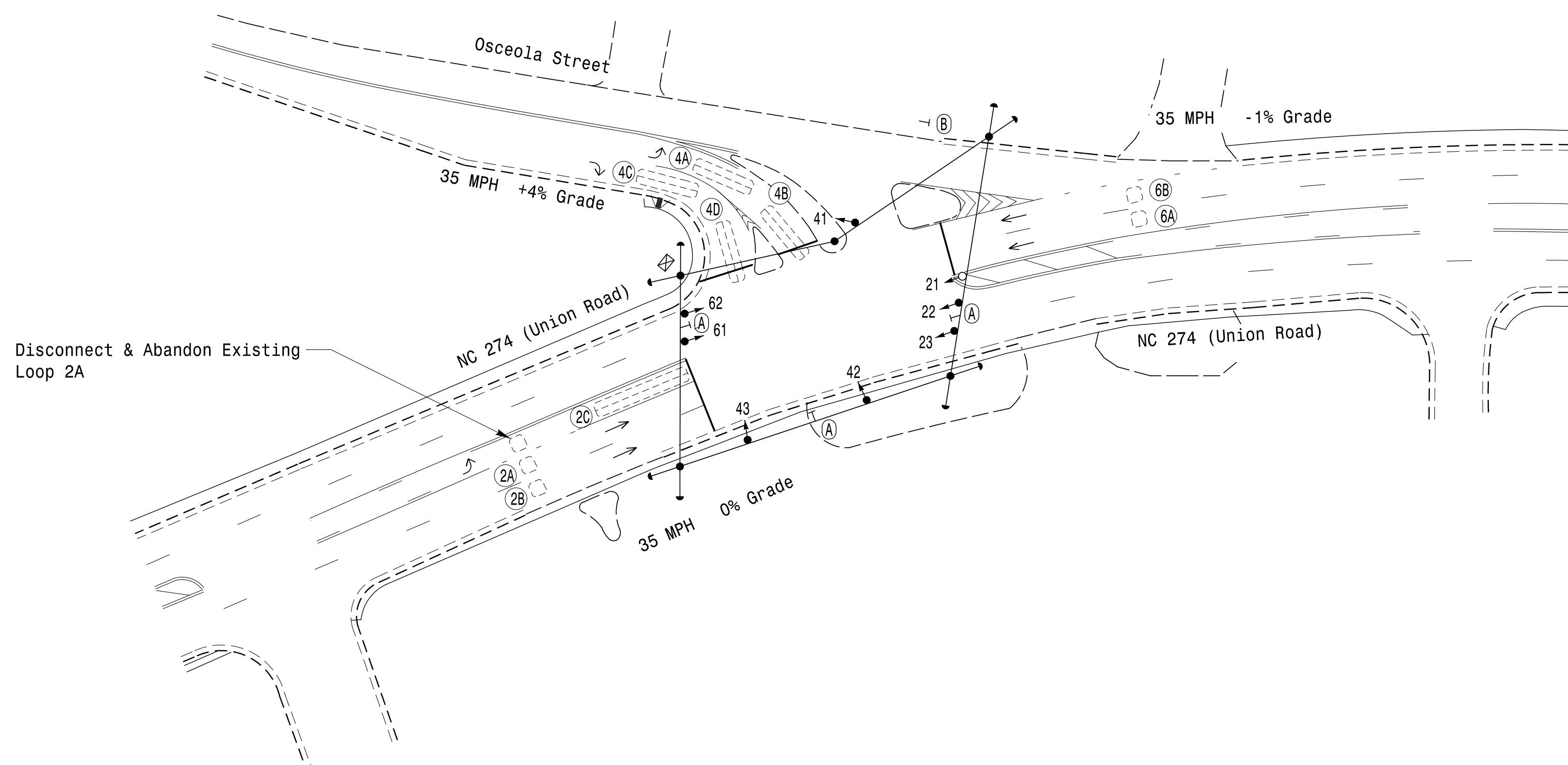
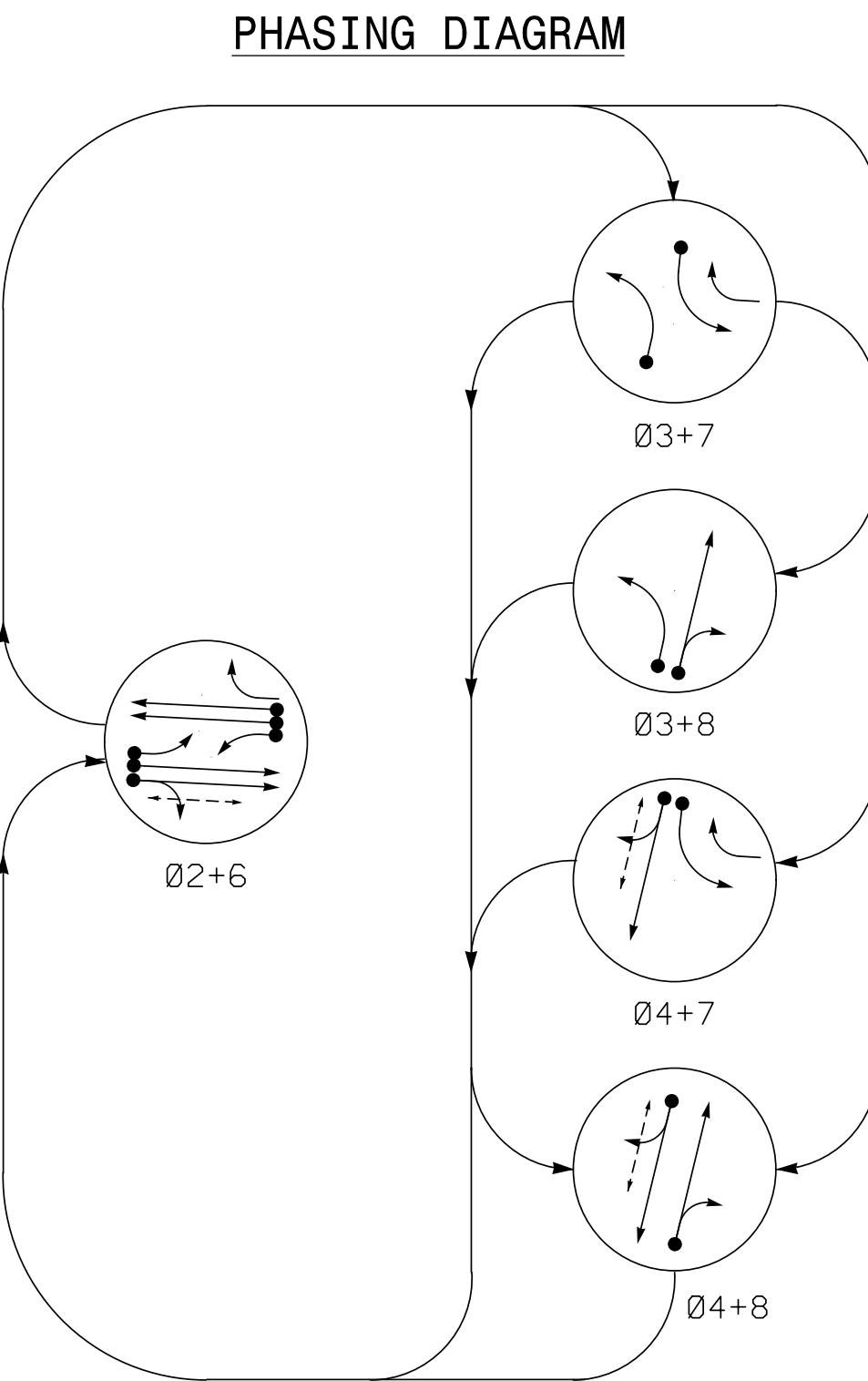


TABLE OF OPERATION	
SIGNAL FACE	PHASE
02+6	F
21	R Y
22,23	G R Y
41,42,43	R G R
61,62	G R Y



DETECTOR INSTALLATION CHART												
DETECTOR			PROGRAMMING									
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2C	6X40	0	2-4-2	-	2	Yes	-	-	-	N	-	X
4A	6X25	30	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6X25	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
4C	6X25	30	2-4-2	-	4	Yes	-	10	-	N	-	X
4D	6X25	+5	2-4-2	-	4	Yes	-	15	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X

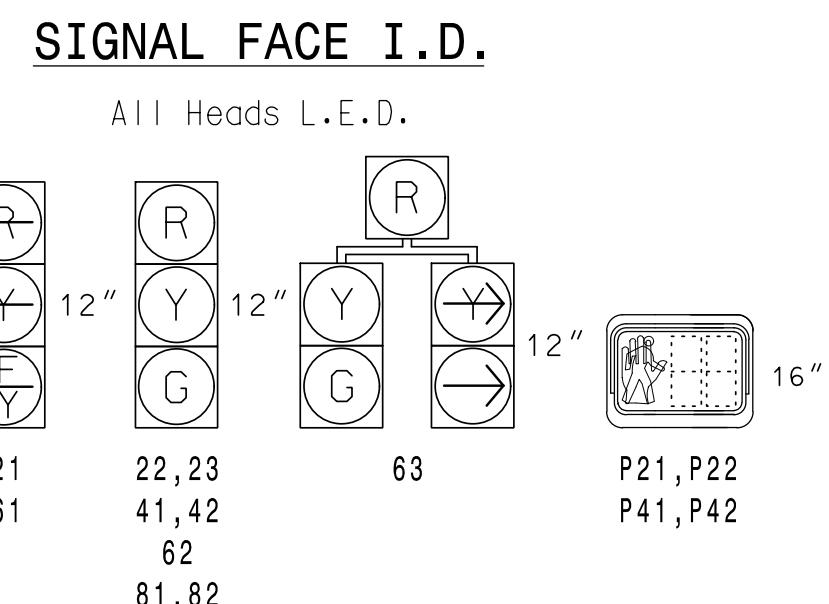




PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dotted arrow)
- Pedestrian Movement (double-headed arrow)

SIGNAL FACE	PHASE							
	0 2 3 6	0 3 7 7	0 4 8 8	0 4 8 8	FLASH			
21	F	R	R	R	Y			
22, 23	G	R	R	R	Y			
31	R	←	→	R	R			
41, 42	R	R	R	G	G			
61	Y	←	R	R	R	Y		
62	G	R	R	R	Y			
63	G	R	R	R	Y			
71	—	←	→	—	R	R		
81, 82	R	R	G	G	R			
P21, P22	W	DW	DW	DW	DRK			
P41, P42	DW	DW	DW	W	W	DRK		

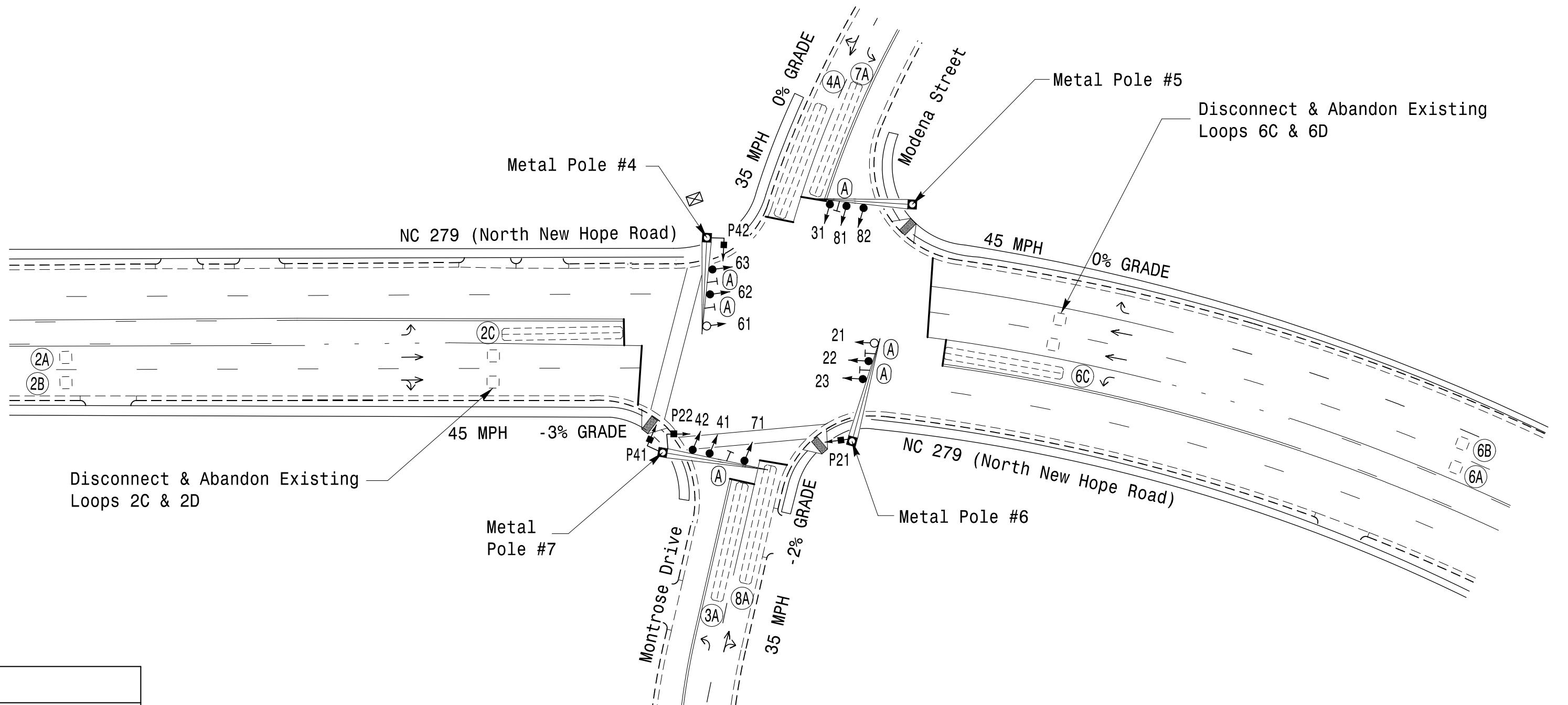


LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR		PROGRAMMING			
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N - X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N - X
2C	6X60	0	2-4-2	-	2	Yes	-	-	-	G - X
3A	6X60	0	2-4-2	-	3	Yes	-	3	-	N - X
4A	6X60	0	2-4-2	-	4	Yes	-	10	-	N - X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N - X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N - X
6C	6X60	0	2-4-2	-	6	Yes	-	-	-	G - X
7A	6X60	0	2-4-2	-	7	Yes	-	3	-	N - X
8A	6X60	0	2-4-2	-	8	Yes	-	10	-	N - X

5 Phase Fully Actuated Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 3 and/or phase 7 may be lagged.
- Reposition existing signal heads numbered 22, 23, 62, & 63.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C, & 6D.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 21 & 22 have been relabeled to 22 & 23, respectively.
- Existing loops 2E & 6E have been relabeled to 2C & 6C, respectively.
- Do NOT install backplates on Metal Pole #6.
- City system data: Controller Asset #1373



FEATURE	PHASE							
	2	3	4	6	7	8		
Min Green *	12	7	7	12	7	7		
Walk *	7	-	7	-	-	-		
Ped Clear	17	-	20	-	-	-		
Veh. Extension *	6.0	1.0	1.0	6.0	1.0	1.0		
Max 1 *	60	15	30	60	15	30		
Yellow	4.8	3.0	3.8	4.8	3.0	4.0		
Red Clear	2.0	3.1	2.3	2.0	2.6	2.3		
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0		
Actuations B4 Add *	-	-	-	-	-	-		
Seconds /Actuation *	1.5	-	-	1.5	-	-		
Max Initial *	34	-	-	34	-	-		
Time Before Reduction *	15	-	-	15	-	-		
Time To Reduce *	30	-	-	30	-	-		
Minimum Gap	3.0	-	-	3.0	-	-		
Locking Detector	X	-	-	X	-	-		
Recall Position	MIN RECALL	-	-	MIN RECALL	-	-		
Dual Entry	-	-	-	-	-	-		
Simultaneous Gap	X	X	X	X	X	X		

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Signal Upgrade

PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102		Prepared For: Transportation Mobility and Safety Division State of North Carolina Signal Design Section		NC 279 (N. New Hope Road) at Modena Street / Montrose Drive	
Division 12		Gaston County		Gastonia	
PLAN DATE: May 2021		REVIEWED BY: SL Phillips			
PREPARED BY: EE Dogde		REVIEWED BY: KP Baumann			
REVISIONS		INIT. DATE			
0		50			
1"=50'					
Scale: 1"=50' (with north arrow)					
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED					
 Kevin P. Baumann ENGINEER DATE: 3/11/2022 SIGNATURE: DATE: 3/11/2022 SIG. INVENTORY NO. 12-1373					

PROJECT REFERENCE NO. C-5703 SHEET NO. Sig.111.0

8 Phase
Fully Actuated w/
Emergency Vehicle Preemption
Gastonia Signal System

NOTES

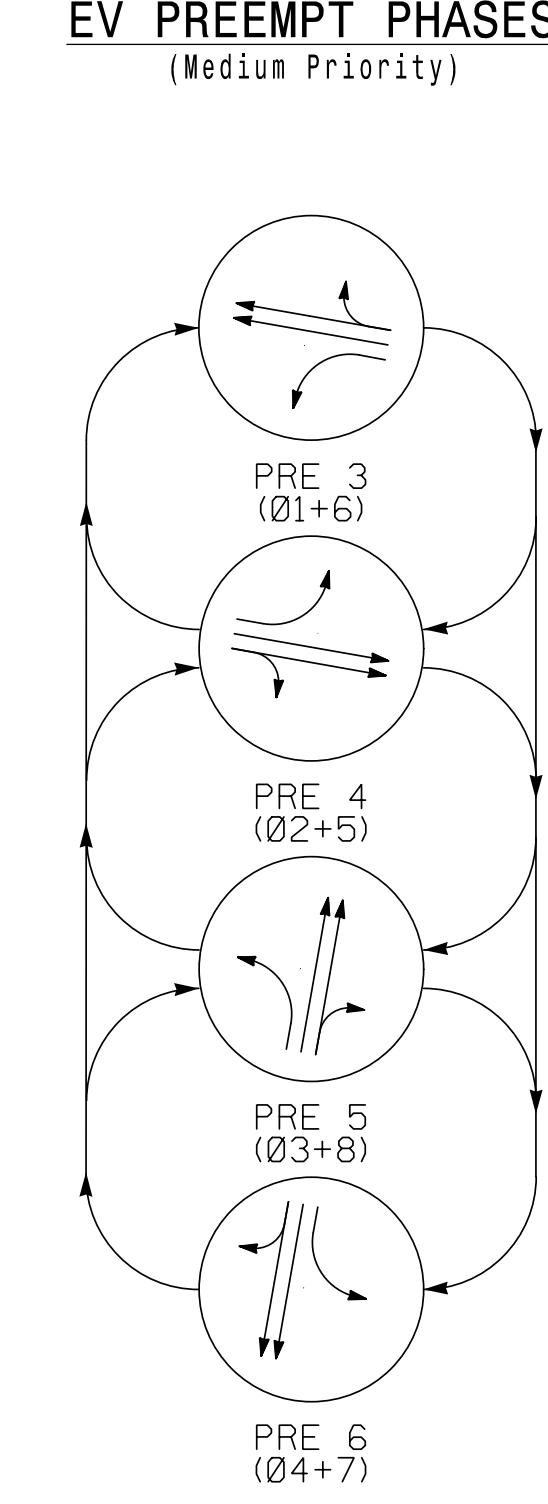
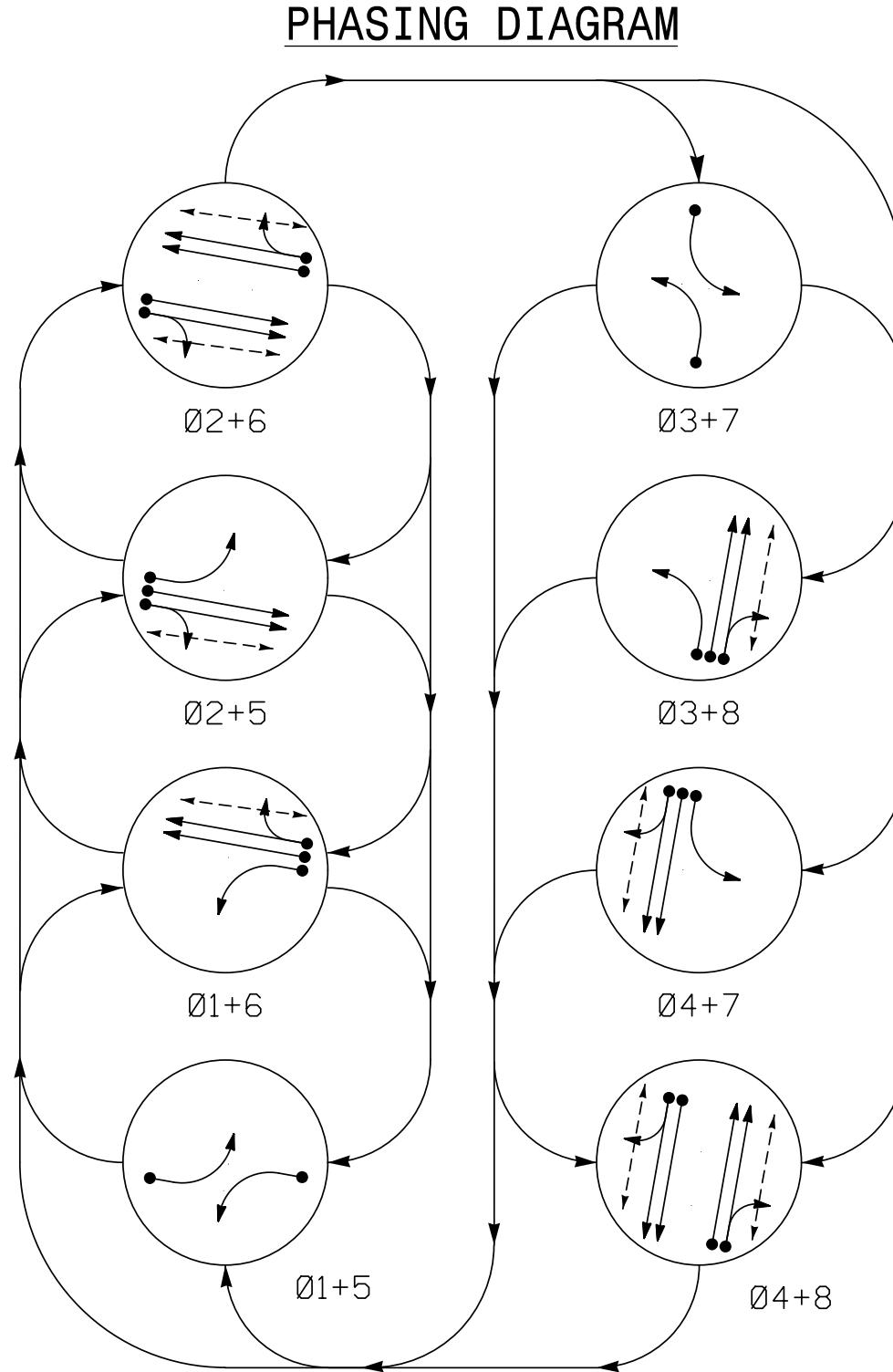
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Reposition existing signal heads numbered 41 & 42.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C and 6D.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 4A, 4B, 8A, & 8B, as shown.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- City system data:

Controller Asset #1378.

***Kimley-Horn.com\SE_BAL1\RAL_TP10\ITS\011036569_Gastonia Signal System\Signal\Signal.s54 - Signal Design\0121378-2021.dgn

11:14:46 AM Donniele.Curr

3/9/2022

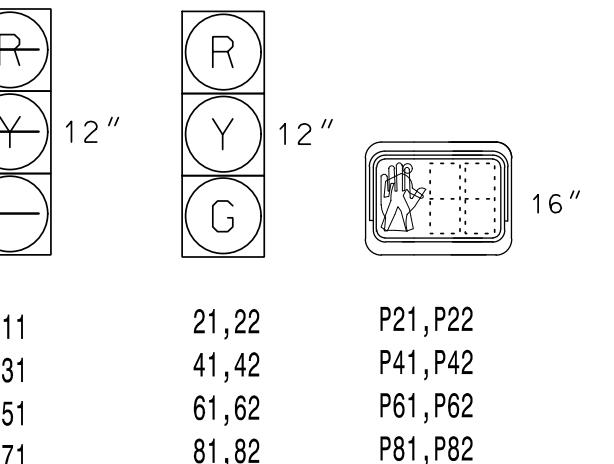


PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignaled Movement (dash-dot arrow)
- Pedestrian Movement (double-headed arrow)

SIGNAL FACE I.D.

All Heads L.E.D.



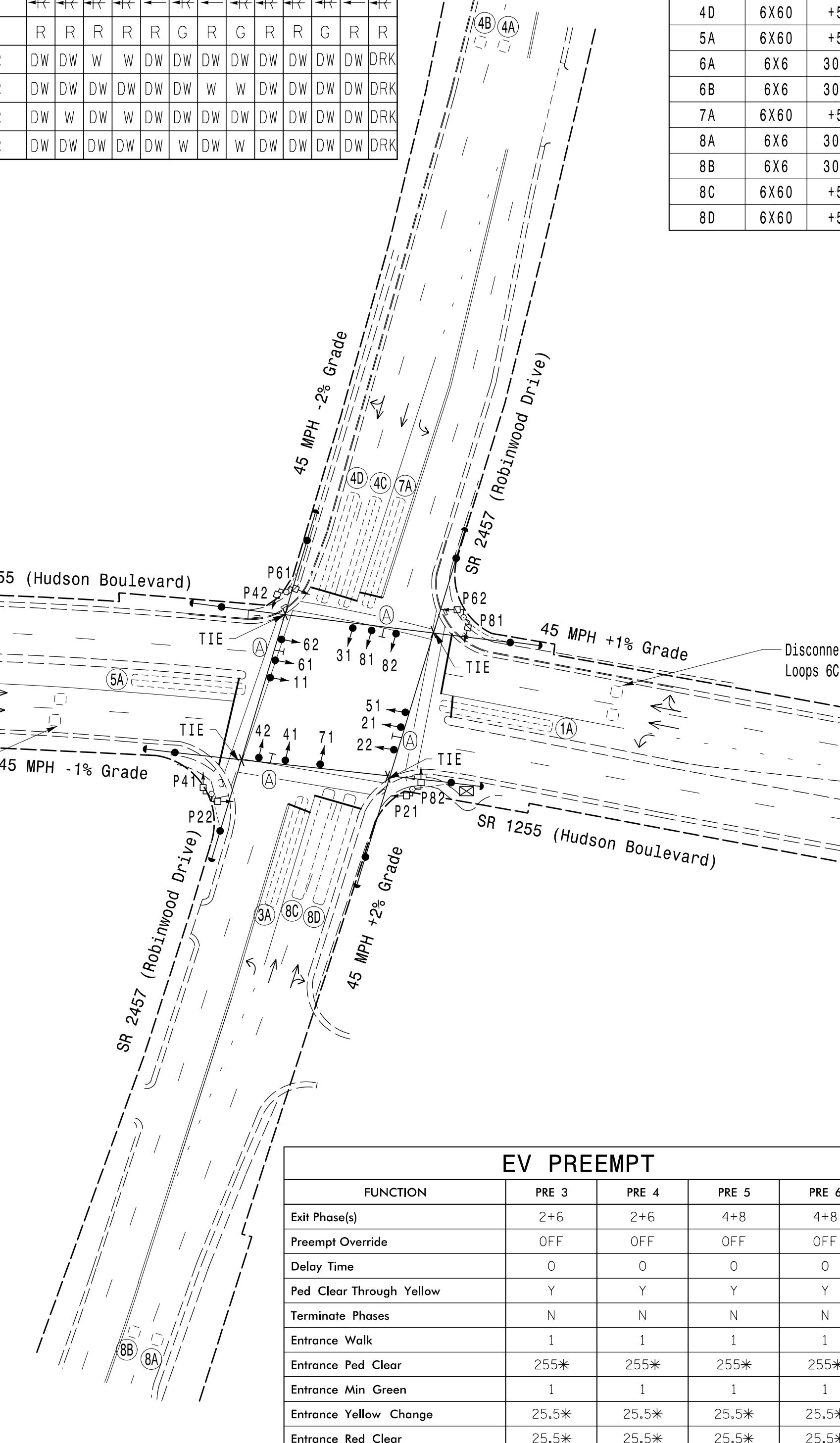
FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	4	-	4	-	4	-	4
Ped Clear	-	19	-	23	-	20	-	20
Veh. Extension *	1.0	6.0	1.0	1.0	1.0	6.0	1.0	1.0
Max 1 *	15	45	15	30	15	45	15	30
Yellow	3.0	4.6	3.0	4.7	3.0	4.4	3.0	4.3
Red Clear	3.1	1.6	2.6	1.5	2.9	1.4	2.6	1.5
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	-	-	15	-	-
Time To Reduce *	-	35	-	-	-	35	-	-
Minimum Gap	-	3.0	-	-	-	3.0	-	-
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

SIGNAL FACE	PHASE											
	0	1	2	3	4	5	6	P	R	P	E	F
11	-	-	R	R	R	R	R	R	R	R	R	R
21, 22	R	R	G	G	R	R	R	R	G	R	R	Y
31	-	R	R	R	R	R	R	R	R	R	R	R
41, 42	R	R	R	R	R	R	G	G	R	R	G	R
51	-	R	R	R	R	R	R	R	R	R	R	R
61, 62	R	G	R	G	R	R	R	R	G	R	R	Y
71	-	R	R	R	R	R	R	R	R	R	R	R
81, 82	R	R	R	R	G	R	G	R	R	G	R	R
P21, P22	DW	DW	W	W	DW	DRK						
P41, P42	DW	DW	DW	DW	DW	W	W	DW	DW	DW	DW	DRK
P61, P62	DW	W	DW	DRK								
P81, P82	DW	DW	DW	DW	W	DW	W	DW	DW	DW	DW	DRK

TABLE OF OPERATION

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING		SYSTEM LOOP NEW CARD		
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL
1A	6X60	+5	2-4-2	-	1	Yes	-	-	N
2A	6X6	300	EXIST	-	2	Yes	-	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X
3A	6X60	+5	2-4-2	-	3	Yes	-	-	N
4A	6X6	300	EXIST	-	4	NO	3.1	-	N
4B	6X6	300	EXIST	-	4	Yes	-	-	N
4C	6X60	+5	2-4-2	-	4	Yes	-	-	N
4D	6X60	+5	2-4-2	-	4	Yes	-	-	N
5A	6X60	+5	2-4-2	-	5	Yes	-	-	N
6A	6X6	300	EXIST	-	6	Yes	-	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X
7A	6X60	+5	2-4-2	-	7	Yes	-	-	N
8A	6X6	300	EXIST	-	8	NO	3.1	-	N
8B	6X6	300	EXIST	-	8	NO	3.1	-	N
8C	6X60	+5	EXIST	-	8	Yes	-	-	N
8D	6X60	+5	EXIST	-	8	Yes	-	-	N

DETECTOR INSTALLATION CHART**EV PREEP**

FUNCTION	PRE 3	PRE 4	PRE 5	PRE 6
Exit Phase(s)	2+6	2+6	4+8	4+8
Preempt Override	OFF	OFF	OFF	OFF
Delay Time	0	0	0	0
Ped Clear Through Yellow	Y	Y	Y	Y
Terminate Phases	N	N	N	N
Entrance Walk	1	1	1	1
Entrance Ped Clear	255*	255*	255*	255*
Entrance Min Green	1	1	1	1
Entrance Yellow Change	25.5*	25.5*	25.5*	25.5*
Entrance Red Clear	25.5*	25.5*	25.5*	25.5*
Minimum Dwell Time	7	7	7	7
Preempt Input Extension Time **	2	2	2	2
Preempt Max Time	120	120	120	120
Exit Yellow Change	25.5*	25.5*	25.5*	25.5*
Exit Red Clear	25.5*	25.5*	25.5*	25.5*

* Time defaults to time used for phase during normal operation
** Program Timing on GPS Detection Unit

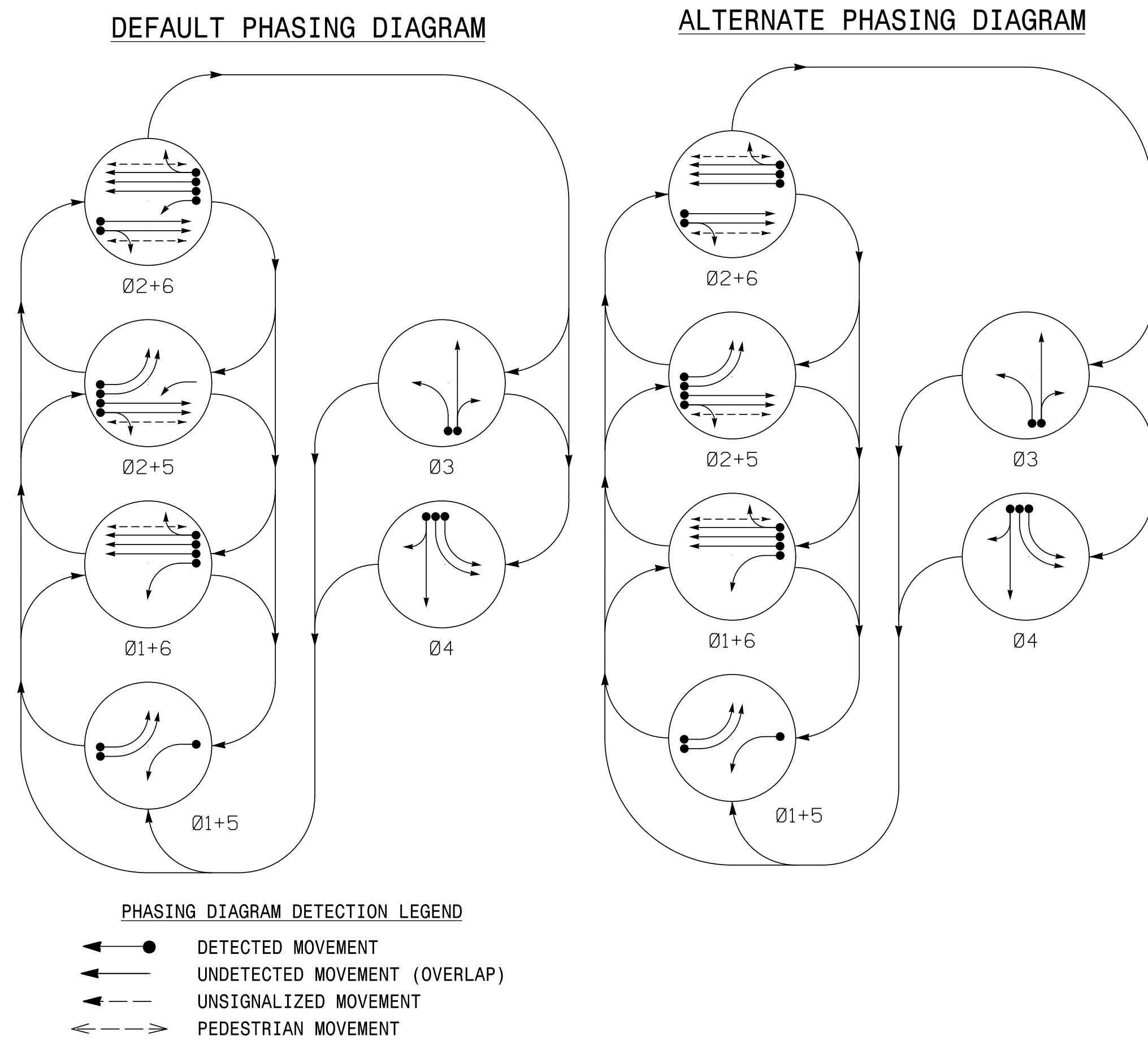
Signal Upgrade

Prepared For: Transportation Mobility and Safety Division Signal Design Section	SR 1255 (Hudson Boulevard) at SR 2457 (Robinwood Drive)
Division 12	Gaston County
PLAN DATE: May 2021	REVIEWED BY: SL Phillips
PREPARED BY: SP Pennington	REVIEWED BY: KP Baumann
REVISIONS INIT. DATE	
0 50 1"=50'	
N	
K. Baumann	
3/11/2022	
SIGNATURE DATE	

6 Phase
 Fully Actuated
 w/ Alternate Phasing Operation
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- The order of phase 3 and phase 4 may be reversed.
- Disconnect & abandon existing loops 2C, 2D, 6D, 6E and 6F.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provision for details.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #1401

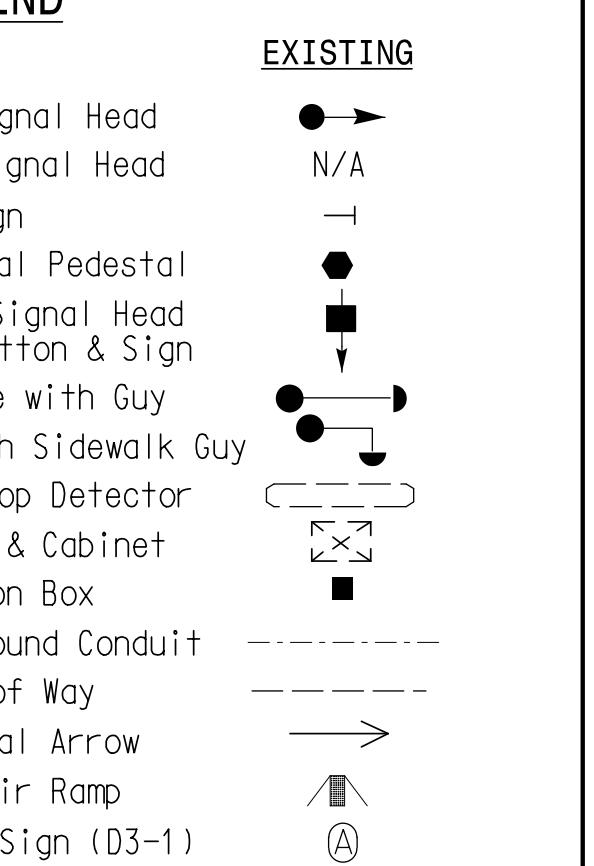
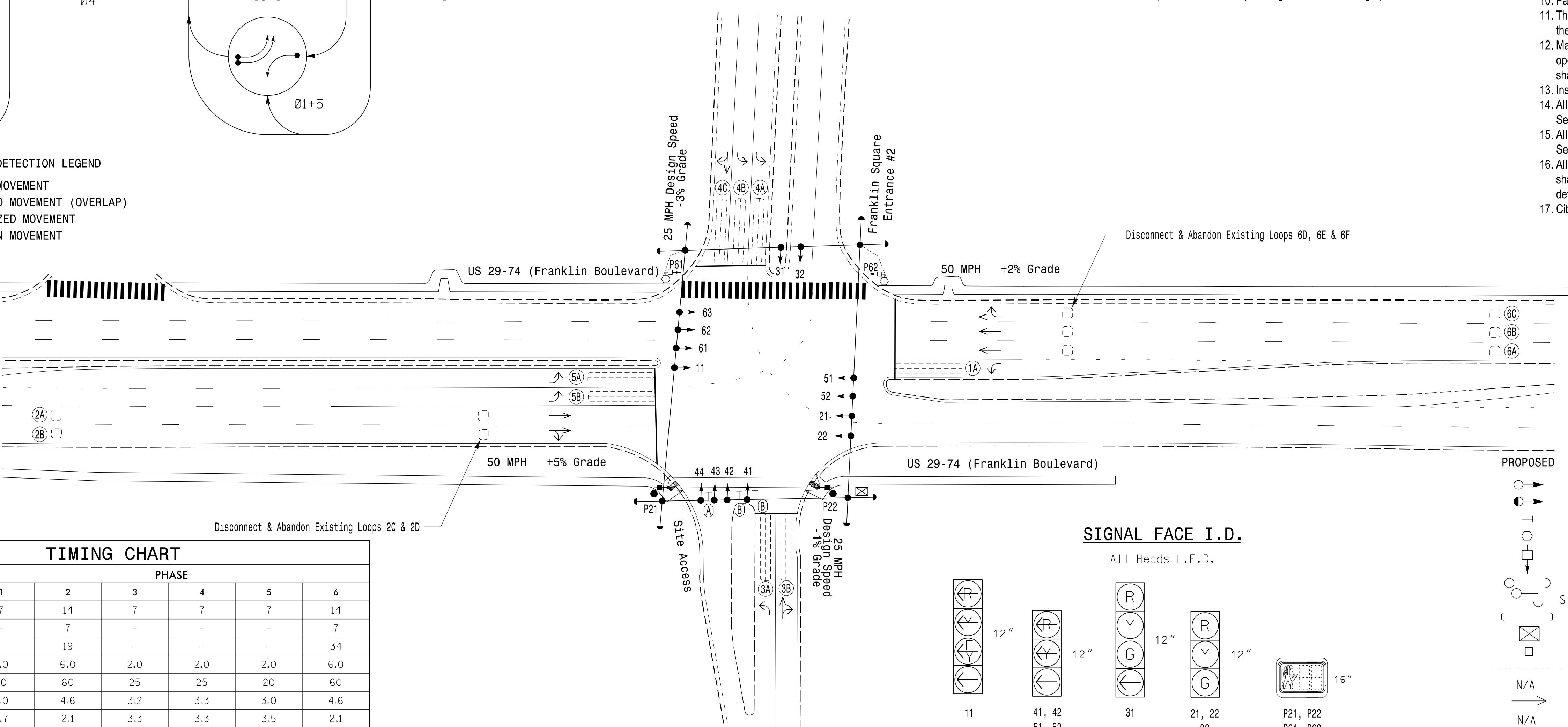


DEFAULT PHASING TABLE OF OPERATION							
SIGNAL FACE	PHASE						
	0 1 5	0 1 6	0 2 5	0 2 6	0 3	0 4	F L G H
11	-	-	F Y	F Y	R R	R R	Y
21, 22	R R	G G	R R	R R	R R	R R	Y
31	R R	R R	R R	G R	R R	R R	
32	R R	R R	R R	G R	R R	R R	
41, 42	R R	R R	R R	R R	R R	R R	
43, 44	R R	R R	R R	R R	G R	C R	
51, 52	-	-	R R	R R	R R	R R	
61, 62, 63	R R	G R	G R	R R	R R	R R	Y
P21, P22	DW DW	DW W	W W	DW DW	DW DW	DRK DRK	
P61, P62	DW DW	W W	DW W	DW DW	DW DW	DRK DRK	

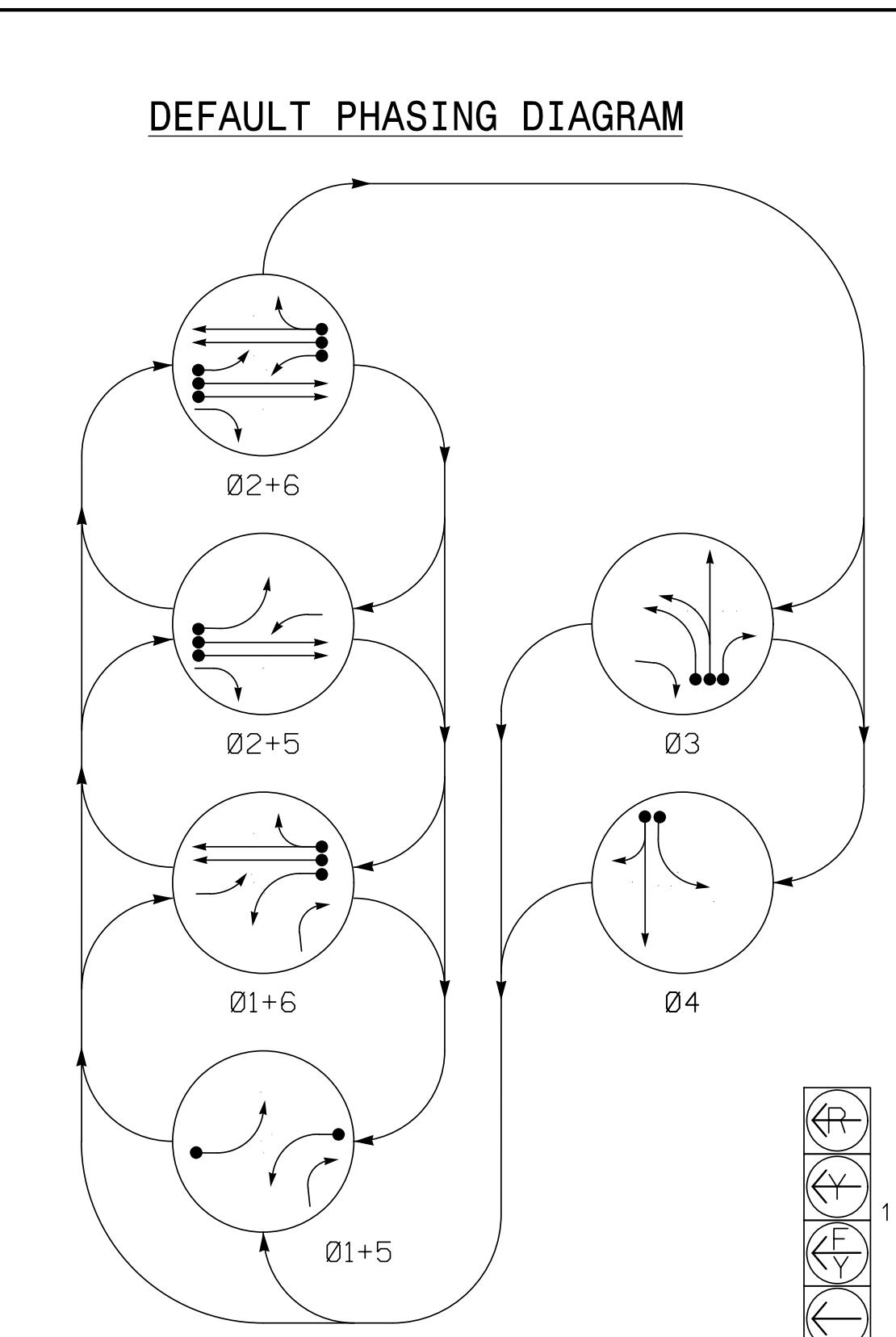
ALTERNATE PHASING TABLE OF OPERATION							
SIGNAL FACE	PHASE						
	0 1 5	0 1 6	0 2 5	0 2 6	0 3	0 4	F L G H
11	-	-	R R	R R	R R	R R	Y
21, 22	R R	G G	R R	R R	R R	R R	Y
31	R R	R R	R R	G R	R R	R R	
32	R R	R R	R R	G R	R R	R R	
41, 42	R R	R R	R R	R R	R R	R R	
43, 44	R R	R R	R R	R R	G R	C R	
51, 52	-	-	R R	R R	R R	R R	
61, 62, 63	R R	G R	G R	R R	R R	R R	Y
P21, P22	DW DW	DW W	W W	DW DW	DW DW	DRK DRK	
P61, P62	DW DW	W W	DW W	DW DW	DW DW	DRK DRK	

DETECTOR INSTALLATION CHART			
DETECTOR		PROGRAMMING	
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS
1A	6X40	0	2-4-2
2A	6X6	355	EXIST
2B	6X6	355	EXIST
3A	6X40	0	2-4-2
3B	6X40	0	2-4-2
4A	6X40	0	2-4-2
4B	6X40	0	2-4-2
4C	6X40	0	2-4-2
5A	6X40	0	2-4-2
5B	6X40	0	2-4-2
6A	6X6	355	EXIST
6B	6X6	355	EXIST
6C	6X6	355	EXIST

* Disable delay during Alternate Phasing Operation.
 # Disable phase call for loop during Alternate Phasing Operation.

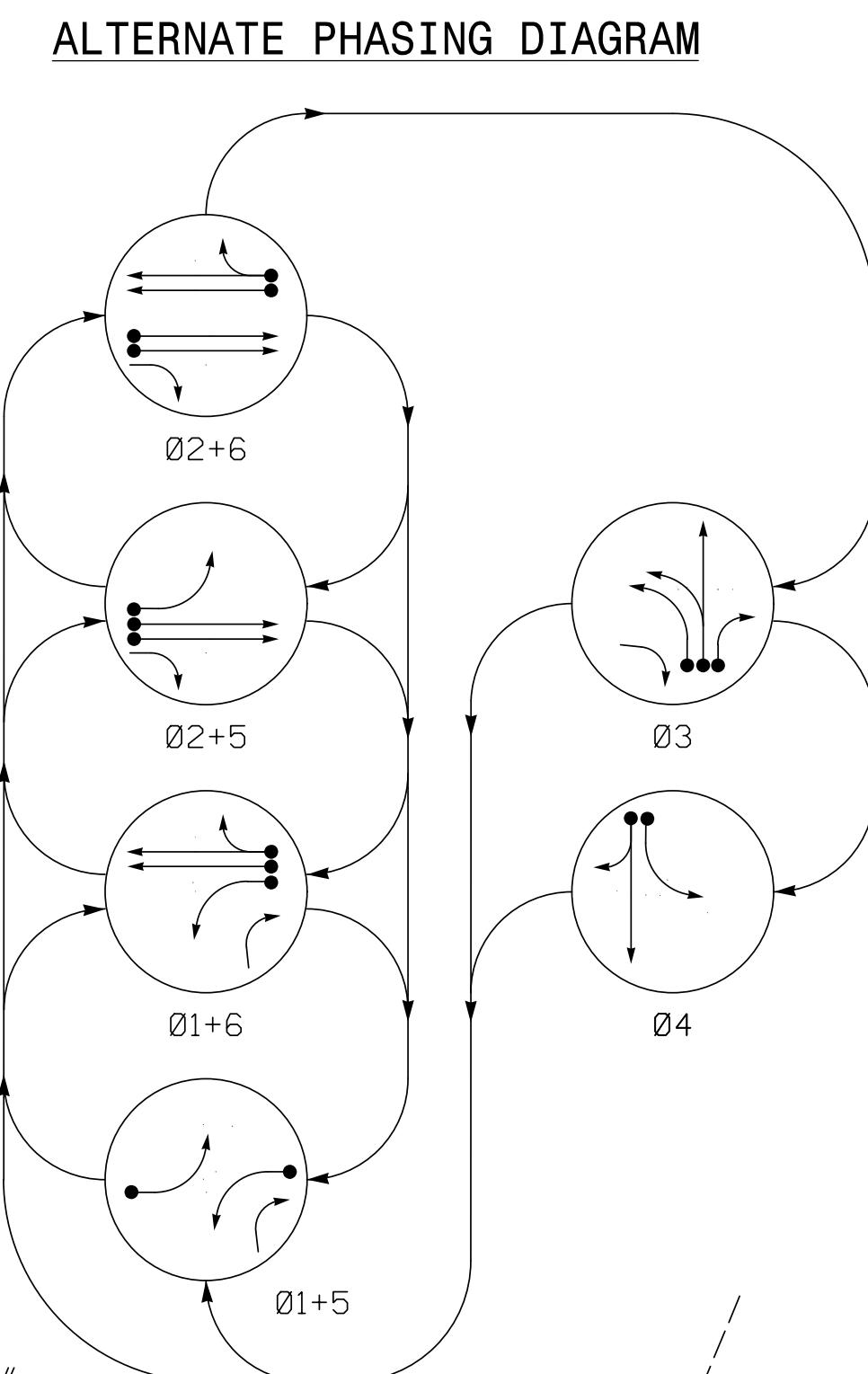


DO NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	
Prepared For: Transportation Mobility and Safety Division STATE OF NORTH CAROLINA Seal 044434 Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: SP Pennington REVIEWED BY: KP Baumann NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000 SCALE 0 40 1"=40' REVISIONS INIT. DATE DocuSigned by: 3/11/2022 SIGNATURE DATE S10. INVENTORY NO. 12-1401	



DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE					
	0 1 5	0 1 6	0 2 5	0 2 6	0 3	0 4
11	-	-	E	Y	R	R
21	R	R	G	G	R	R
22	R	R	G	G	R	R
31	R	R	R	R	G	R
32	R	R	R	R	G	R
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	-	-	F	F	R	R
61, 62	R	G	R	G	R	Y



ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE					
	0 1 5	0 1 6	0 2 5	0 2 6	0 3	0 4
11	-	-	R	R	R	Y
21	R	R	G	G	R	R
22	R	R	G	G	R	R
31	R	R	R	R	G	R
32	R	R	R	R	G	R
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	-	-	R	R	R	Y
61, 62	R	G	R	G	R	Y

DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR		PROGRAMMING		TYPE
					PHASE	CALING	EXTEND TIME	DELAY TIME	
1A	6X60	+20	2-4-2	-	1	Yes	-	15*	-
6#									N - X
2A	6X6	300	EXIST	-	2	Yes	-	-	X N - X
2B	6X6	300	EXIST	-	2	Yes	-	-	X N - X
3A	6X60	+5	2-4-2	-	3	Yes	-	3	-
3B	6X60	+5	2-4-2	-	3	Yes	-	-	N - X
3C	6X60	+5	2-4-2	-	3	Yes	-	10	-
4A	6X30	+5	2-4-2	-	4	Yes	-	3	-
4B	6X60	+5	2-4-2	-	4	Yes	-	10	-
5A	6X60	+5	2-4-2	-	5	Yes	-	15*	-
6#									N - X
6A	6X6	300	EXIST	-	6	Yes	-	-	X N - X
6B	6X6	300	EXIST	-	6	Yes	-	-	X N - X

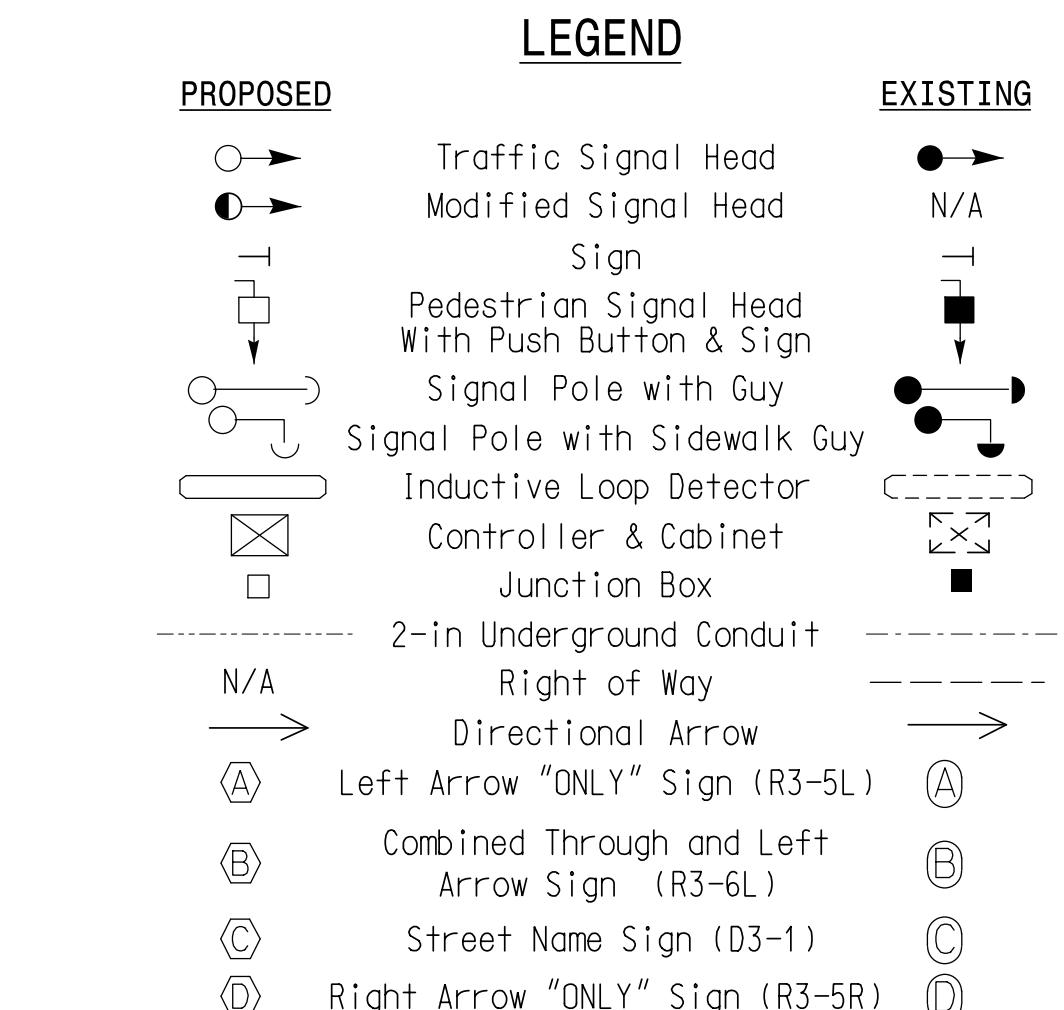
* Reduce delay to 3 seconds during Alternate Phasing Operation.

Disable Phase call for loop during Alternate Phasing Operation.

6 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- The order of phase 3 and phase 4 may be reversed.
- Reposition existing signal head numbered 62.
- Abandon and disconnect existing loops 2C, 2D, 6C, and 6D.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A & 6B, as shown.
- Existing signal heads 22 and 23 have been relabeled to 21 and 22, respectively.
- City system data:
Controller Asset #: 1410



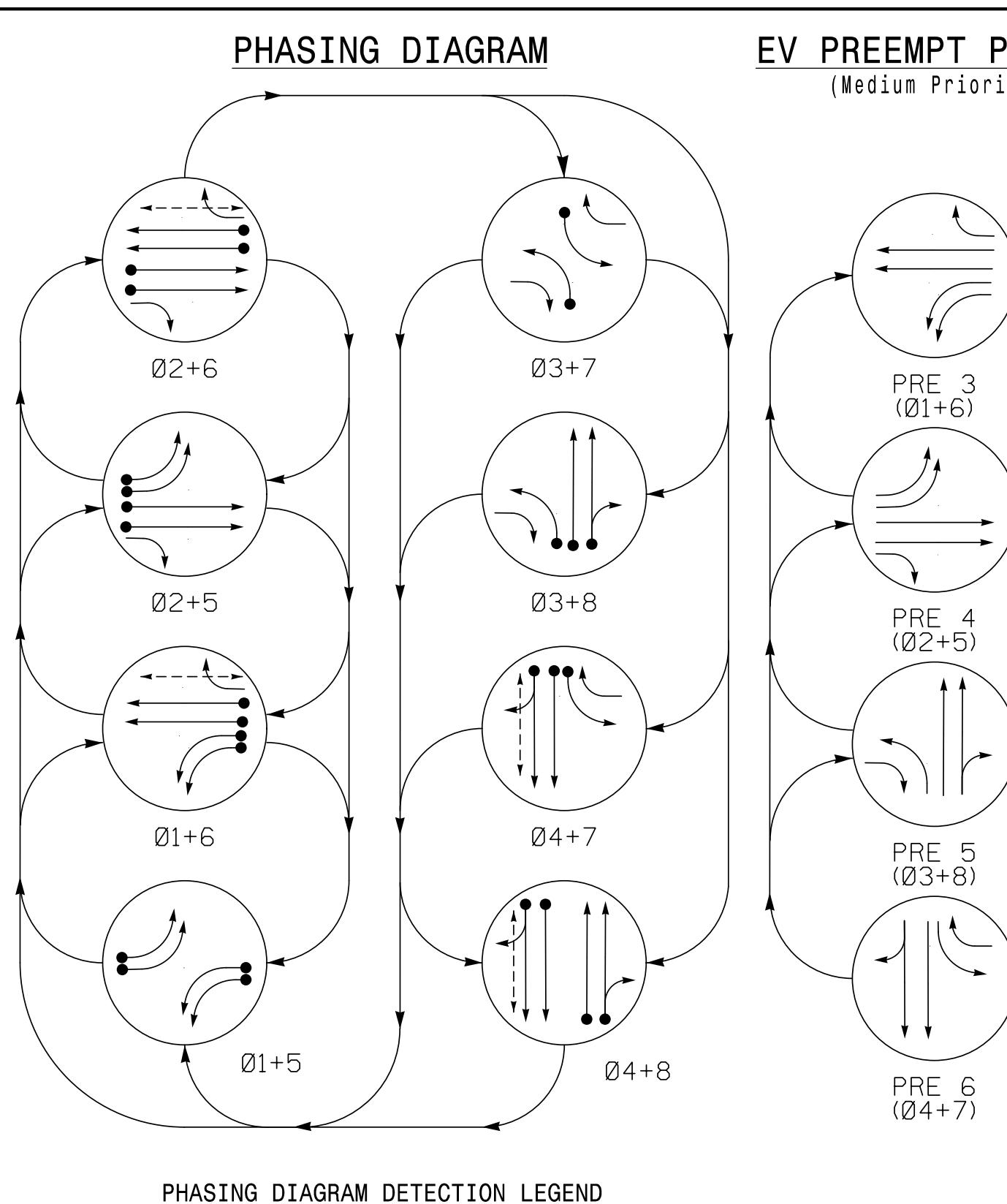
Signal Upgrade

Prepared For: Transportation Mobility and Safety Division North Carolina Department of Transportation Signal Design Section	SR 1255 (Hudson Boulevard) at SR 2400 (Neal Hawkins Road) / Hilltop Street Division 12 Gaston County Gastonia
PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000	PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: DM Curri REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 40 1"=40'
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	
 Kevin P. Baumann DATE: 3/11/2022 SIGNATURE DATE SIG. INVENTORY NO. 12-1410	

TIMING CHART

FEATURE	PHASE					
	1	2	3	4	5	6
Min Green *	7	12	7	7	7	12
Walk *	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-
Veh. Extension *	1.0	6.0	2.0	2.0	1.0	6.0
Max 1 *	15	55	30	30	20	55
Yellow	3.0	4.5	3.8	3.8	3.0	4.5
Red Clear	3.2	1.7	1.8	1.8	2.3	1.7
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds /Actuation *	-	1.5	-	-	-	1.5
Max Initial *	-	34	-	-	-	34
Time Before Reduction *	-	15	-	-	-	15
Time To Reduce *	-	30	-	-	-	30
Minimum Gap	-	3.0	-	-	-	3.0
Locking Detector	-	X	-	-	-	X
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X

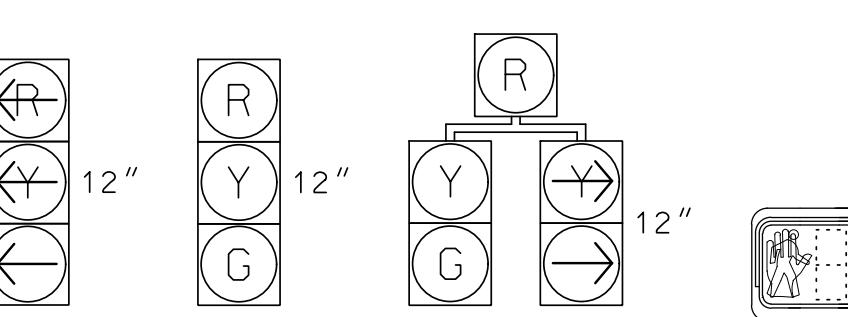
* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



SIGNAL FACE	TABLE OF OPERATION												
	PHASE												
	0	0	0	0	0	0	0	P	P	P	F		
11, 12	1	2	3	4	5	6	7	R	R	R	R		
21	R	R	G	G	R	R	R	R	G	R	R	Y	
22	R	R	G	G	R	R	R	R	G	R	R	Y	
31	R	R	R	R	R	R	R	R	R	R	R		
41, 42	R	R	R	R	R	R	R	G	G	R	R	G	R
51, 52	R	R	R	R	R	R	R	R	R	R	R		
61	R	G	R	G	R	R	R	G	R	R	R	Y	
62	R	G	R	G	R	R	R	G	R	R	R	Y	
71	R	R	R	R	R	R	R	R	R	R	R		
81, 82	R	R	R	R	R	R	R	G	R	R	G	R	
P41, P42	DW	DW	DW	DW	DW	W	W	DW	DW	DW	DW	DRK	
P61, P62	DW	W	DW	W	DW	DRK							

SIGNAL FACE I.D.

All Heads L.E.D.



11, 12	21	22	P41, P42
31	41, 42	62	P61, P62
51, 52	61	81, 82	
71			

PHASING DIAGRAM DETECTION LEGEND

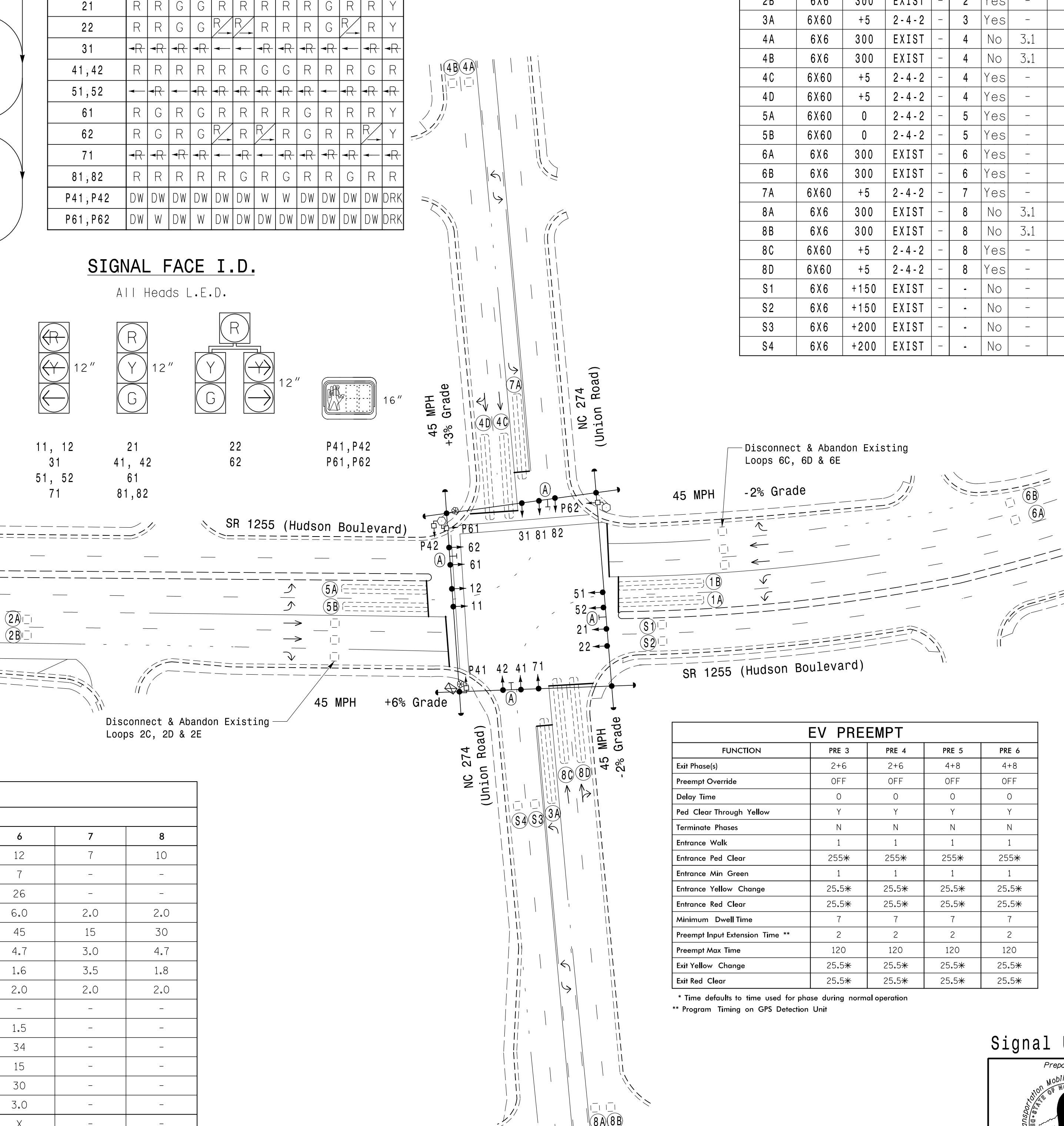
- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dash-dot arrow)
- Pedestrian Movement (double-headed arrow)

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	10	7	12	7	10
Walk *	-	-	-	7	-	7	-	-
Ped Clear	-	-	-	26	-	26	-	-
Veh. Extension *	2.0	6.0	2.0	2.0	2.0	6.0	2.0	2.0
Max 1 *	15	45	15	30	15	45	15	30
Yellow	3.0	4.1	3.0	4.3	3.0	4.7	3.0	4.7
Red Clear	3.3	1.5	3.7	1.6	3.4	1.6	3.5	1.8
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds/Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	-	-	15	-	-
Time To Reduce *	-	30	-	-	-	30	-	-
Minimum Gap	-	3.0	-	-	-	3.0	-	-
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

EV PREEMPT PHASES
(Medium Priority)**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	DETECTOR		PROGRAMMING				TYPE	SYSTEM LOOP	NEW CARD
				NEW LOOP	PHASE	CALING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL			
1A	6X60	0	2-4-2	-	1	Yes	-	-	-	N	-	X
1B	6X60	0	2-4-2	-	1	Yes	-	-	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	X
2B	6X6	300	EXIST	-	2	Yes	-	-	-	N	N	X
3A	6X60	+5	2-4-2	-	3	Yes	-	-	-	N	-	X
4A	6X6	300	EXIST	-	4	No	3.1	-	-	N	-	X
4B	6X6	300	EXIST	-	4	No	3.1	-	-	N	-	X
4C	6X60	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
4D	6X60	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	-	-	N	-	X
5B	6X60	0	2-4-2	-	5	Yes	-	-	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	X
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	X
7A	6X60	+5	2-4-2	-	7	Yes	-	-	-	N	-	X
8A	6X6	300	EXIST	-	8	No	3.1	-	-	N	-	X
8B	6X6	300	EXIST	-	8	No	3.1	-	-	N	-	X
8C	6X60	+5	2-4-2	-	8	Yes	-	-	-	N	-	X
8D	6X60	+5	2-4-2	-	8	Yes	-	-	-	N	-	X
S1	6X6	+150	EXIST	-	-	No	-	-	-	N	X	X
S2	6X6	+150	EXIST	-	-	No	-	-	-	N	X	X
S3	6X6	+200	EXIST	-	-	No	-	-	-	N	X	X
S4	6X6	+200	EXIST	-	-	No	-	-	-	N	X	X

**EV PREEMPT**

FUNCTION	PRE 3	PRE 4	PRE 5	PRE 6
Exit Phase(s)	2+6	2+6	4+8	4+8
Preempt Override	OFF	OFF	OFF	OFF
Delay Time	0	0	0	0
Ped Clear Through Yellow	Y	Y	Y	Y
Terminate Phases	N	N	N	N
Entrance Walk	1	1	1	1
Entrance Ped Clear	255*	255*	255*	255*
Entrance Min Green	1	1	1	1
Entrance Yellow Change	25.5*	25.5*	25.5*	25.5*
Entrance Red Clear	25.5*	25.5*	25.5*	25.5*
Minimum Dwell Time	7	7	7	7
Preempt Input Extension Time **	2	2	2	2
Preempt Max Time	120	120	120	120
Exit Yellow Change	25.5*	25.5*	25.5*	25.5*
Exit Red Clear	25.5*	25.5*	25.5*	25.5*

* Time defaults to time used for phase during normal operation

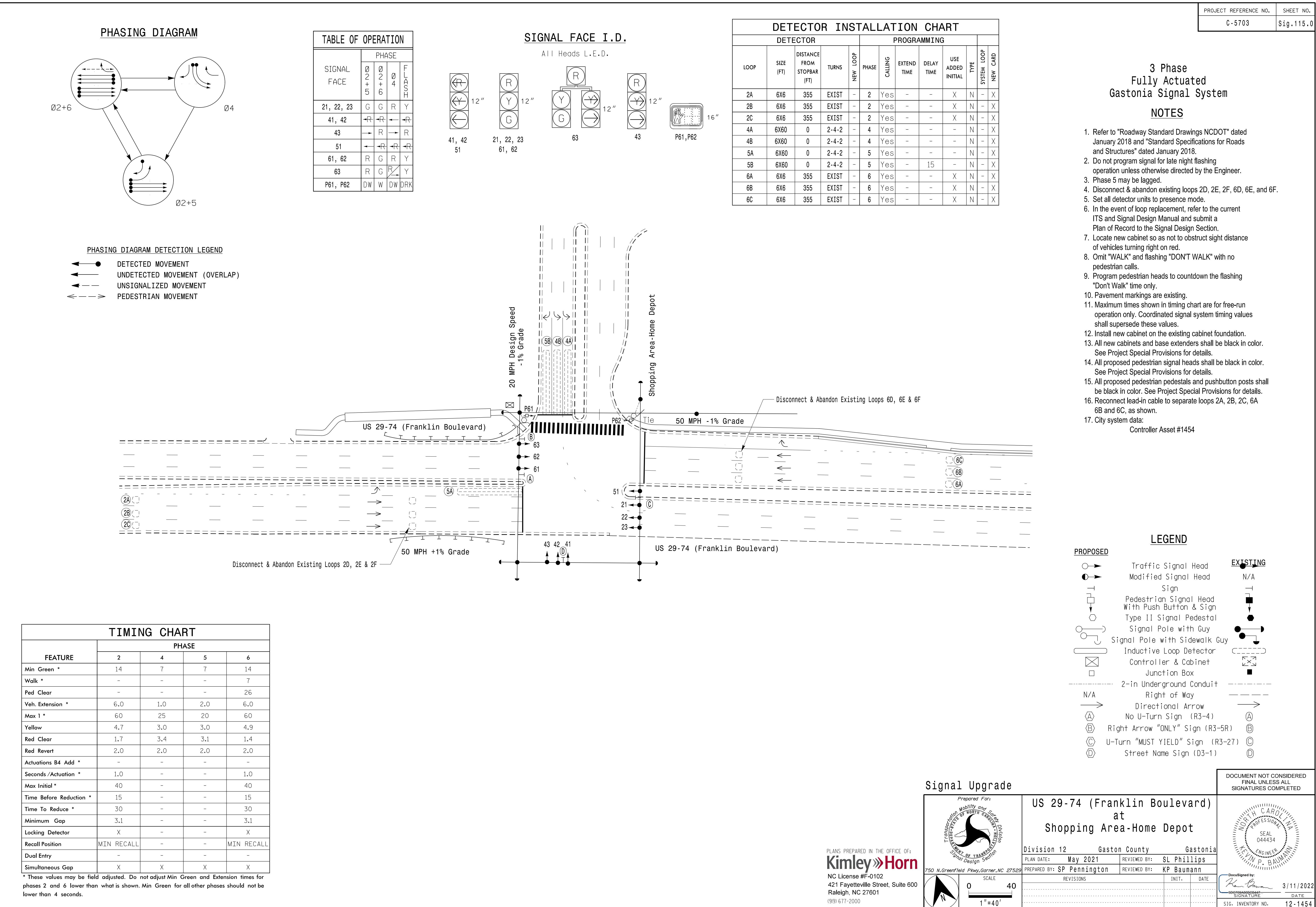
** Program Timing on GPS Detection Unit

Signal Upgrade

Prepared For:
North Carolina Department of Transportation
Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: DM Curri REVIEWED BY: KP Baumann

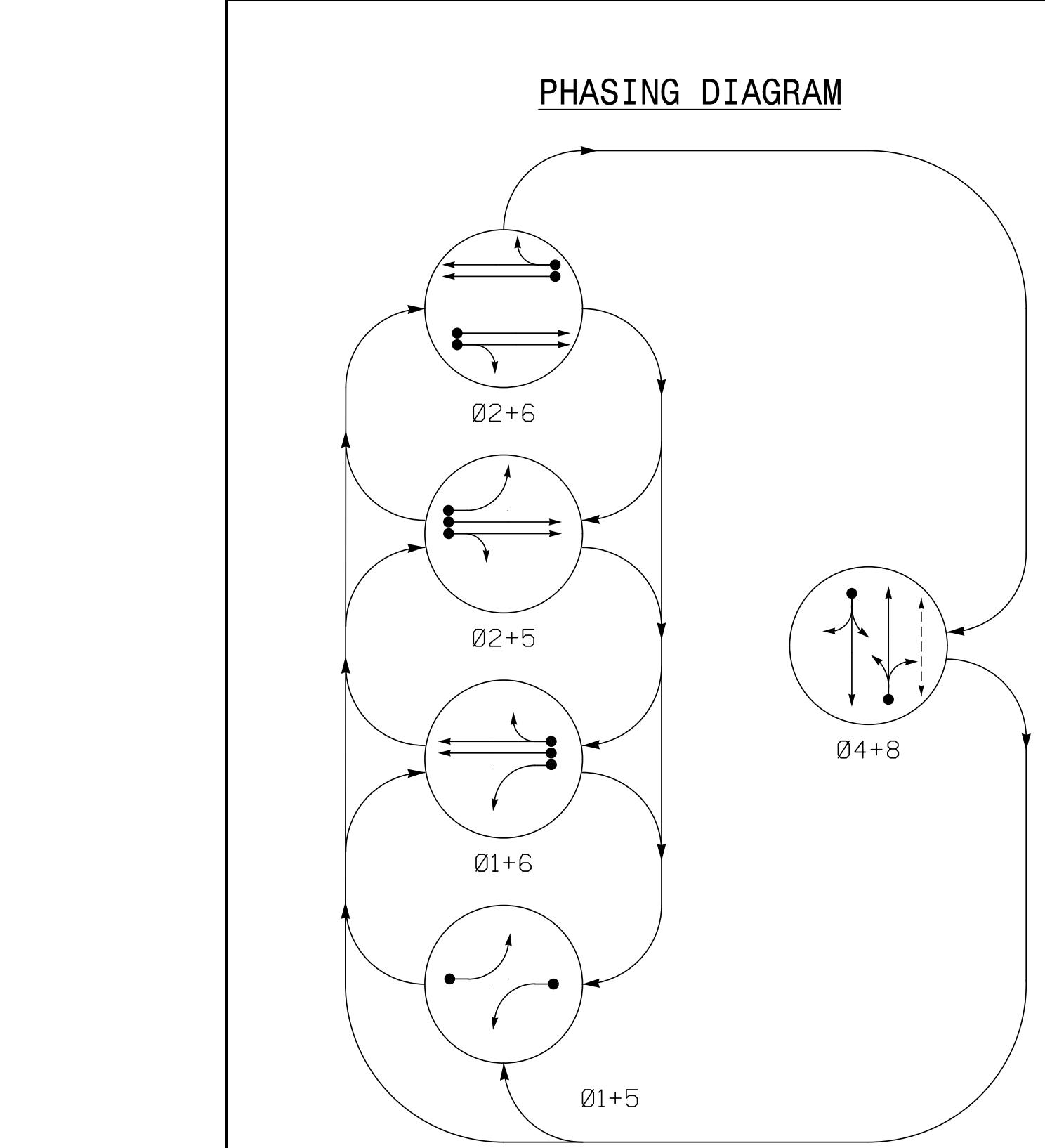
REVISIONS INIT. DATE
1 1"=50'



**5 Phase
Fully Actuated
Gastonia Signal System**
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 4A, 6C, 6D, and 8A.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A & 6B, as shown.
- Existing loops 4B and 8B have been relabeled to 4A and 8A, respectively.
- City system data:

Controller Asset #1459.



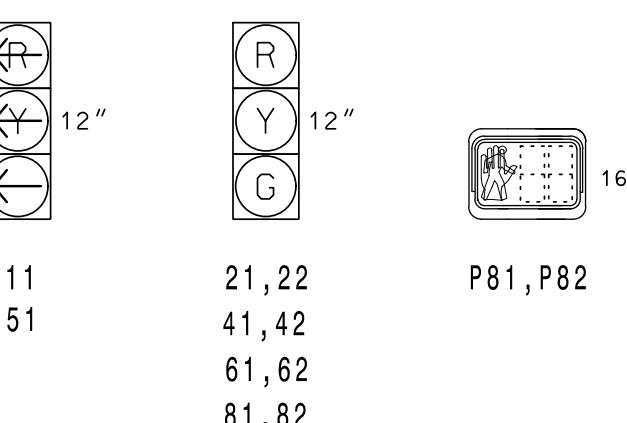
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dash-dot arrow)
- Pedestrian Movement (double-headed arrow)

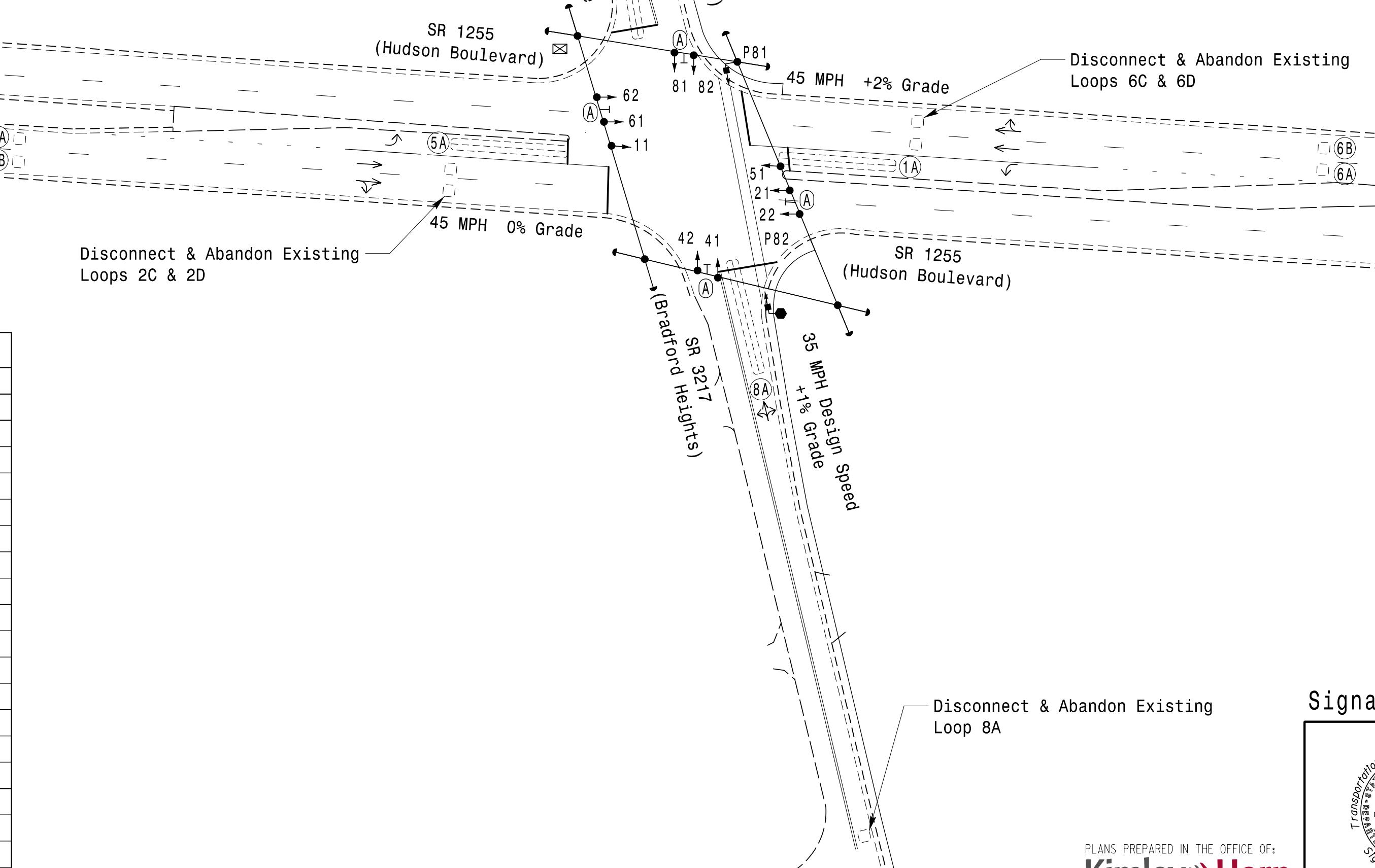
SIGNAL FACE	PHASE							
	0	0	0	0	0	F	FLASH	
11	-	-	R	R	R	-	-	
21, 22	R	R	G	G	R	Y		
41, 42	R	R	R	R	G	R		
51	-	R	-	R	R	R		
61, 62	R	G	R	G	R	Y		
81, 82	R	R	R	R	G	R		
P81, P82	DW	DW	DW	DW	W	DRK		

SIGNAL FACE I.D.

All Heads L.E.D.



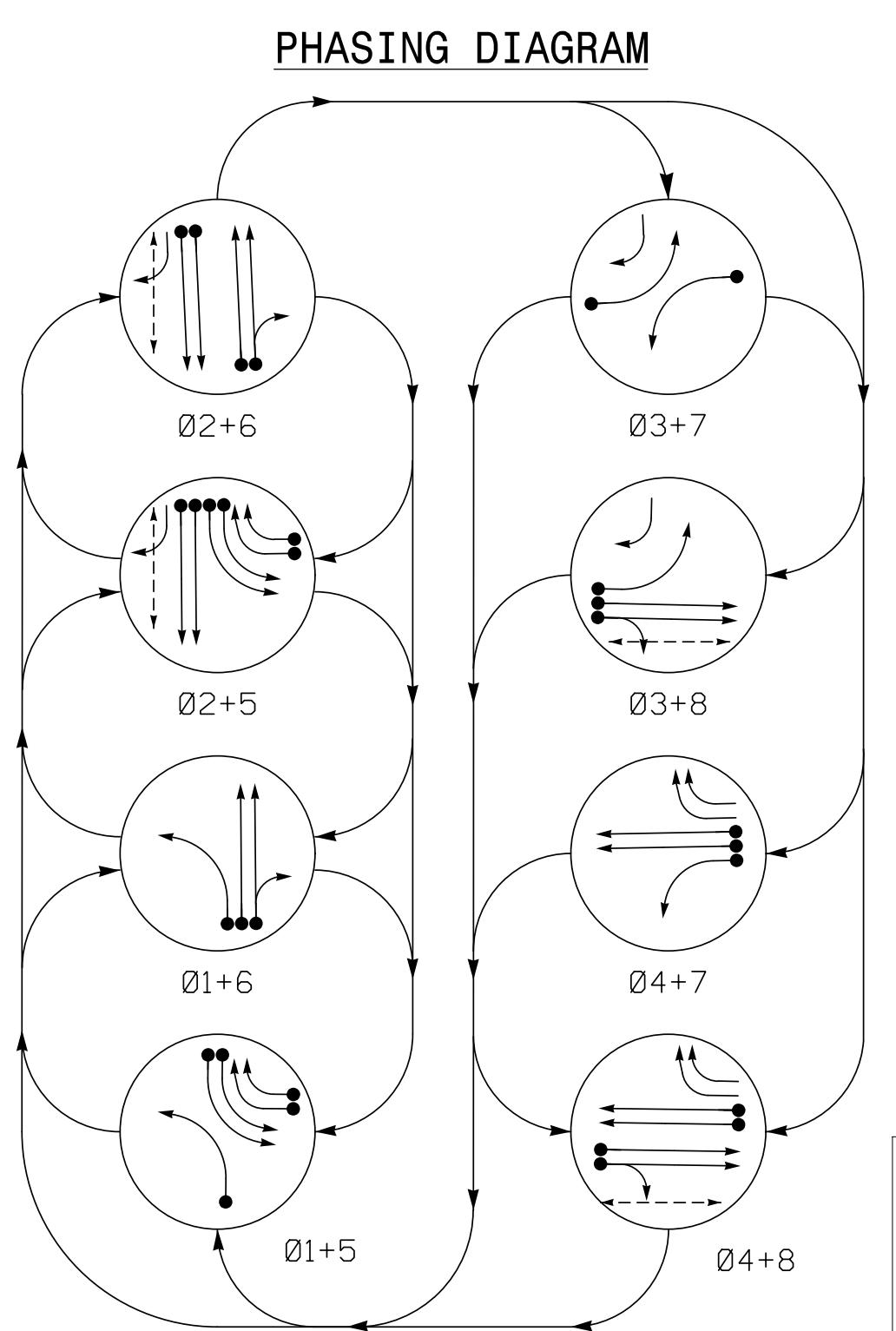
Disconnect & Abandon Existing Loop 4A



FEATURE	PHASE					
	1	2	4	5	6	8
Min Green *	7	12	10	7	12	10
Walk *	-	-	-	-	-	7
Ped Clear	-	-	-	-	-	31
Veh. Extension *	1.0	6.0	1.0	1.0	6.0	1.0
Max 1 *	15	45	25	15	45	25
Yellow	3.0	4.5	3.9	3.0	4.3	3.9
Red Clear	2.1	1.1	2.4	2.4	1.2	2.4
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	1.5	-
Max Initial *	-	34	-	-	34	-
Time Before Reduction *	-	15	-	-	15	-
Time To Reduce *	-	30	-	-	30	-
Minimum Gap	-	3.0	-	-	3.0	-
Locking Detector	-	X	-	-	X	-
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X
Simultaneous Gap	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000		Prepared For: Transportation Mobility and Safety Division State of North Carolina Signal of Transportation Section Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: DM Curri REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 50 1"=50'	
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED		 SEAL 044434 KELVIN P. BAUMANN ENGINEER 3/11/2022 DocuSigned by: Kelvin P. Baumann DATE SIGNATURE DATE SIG. INVENTORY NO. 12-1459	



PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- - - UNSIGNALIZED MOVEMENT
- - -> PEDESTRIAN MOVEMENT

TABLE OF OPERATION									
SIGNAL FACE	PHASE								
	Ø	Ø	Ø	Ø	Ø	Ø	Ø	Ø	F L A S H
	1	1	2	2	3	3	4	4	
	+	+	+	+	+	+	+	+	
	5	6	5	6	7	8	7	8	
	11	←	←	→R	→R	→R	→R	→R	→R
	21	R	R	G	G	R	R	R	Y
	22	R	R	G	G	R	R	R	Y
	31	→R	→R	→R	→R	←	←	→R	→R
	41,42	R	R	R	R	R	R	G	R
43,44	→	R	→	R	R	R	→	→	R
	51,52	←	→R	←	→R	→R	→R	→R	→R
61,62	R	G	R	G	R	R	R	R	Y
	71	→R	→R	→R	→R	←	→R	←	→R
81,82	R	R	R	R	R	G	R	G	R
	P21,P22	DW	DW	W	W	DW	DW	DW	DRK
P81,P82	DW	DW	DW	DW	DW	W	DW	W	DRK

SIGNAL FACE I.D

All Heads L.E.

Louvers in Green sections of heads 43 & 44
All Heads have Backplates with reflective borders

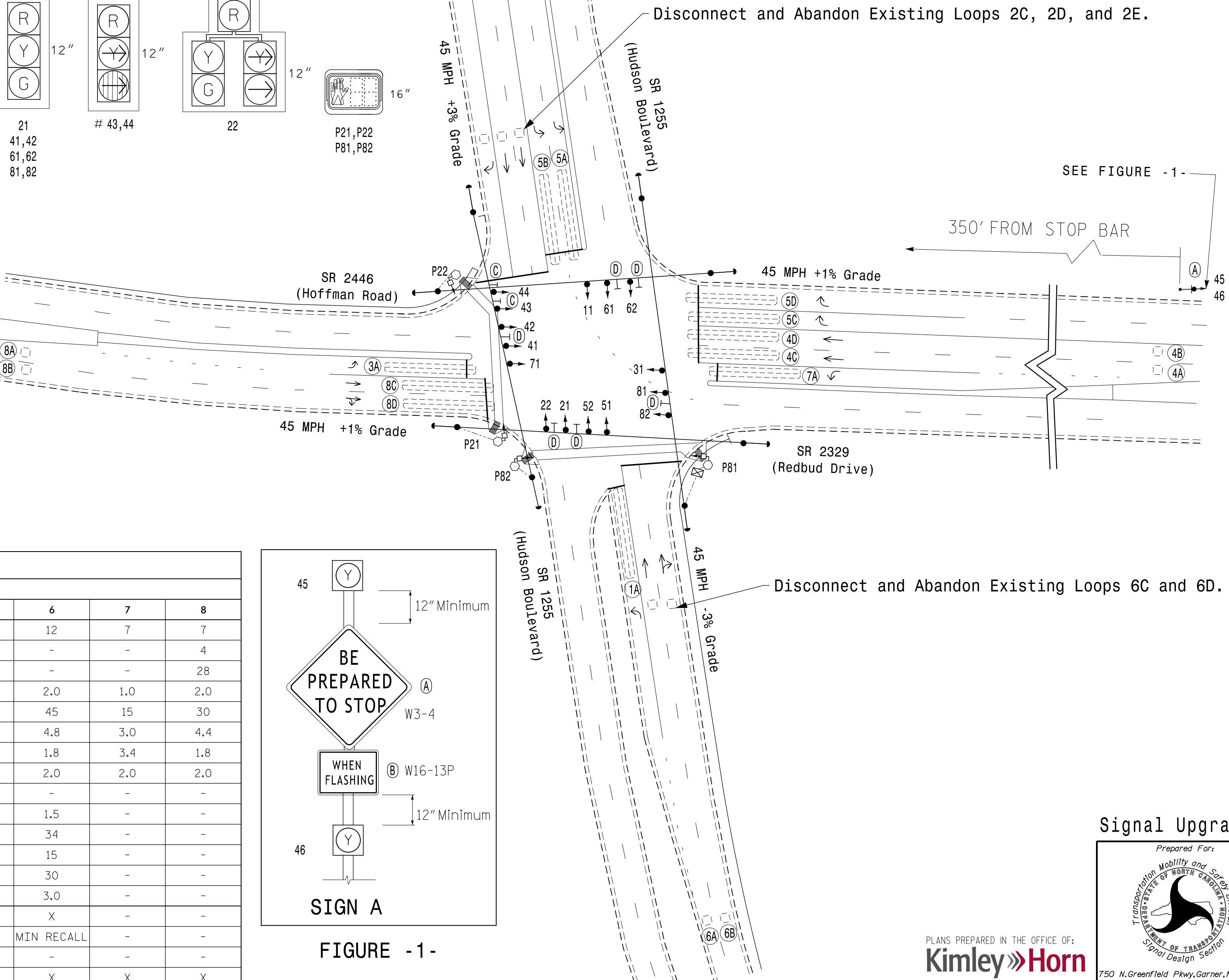
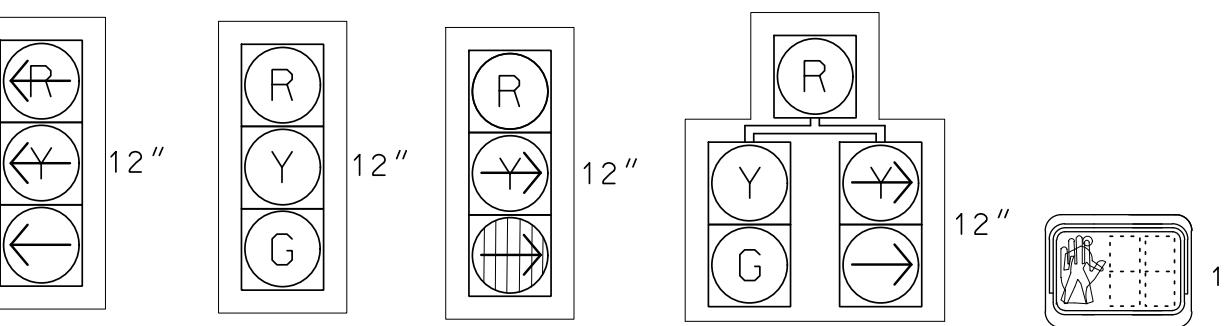


FIGURE - 1

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ey-horn.com*SE_RAL1*TPT0*ITS*011036569 Gastonia Signal System Signal S*4 - Signal Design*D121460-2021.dgn

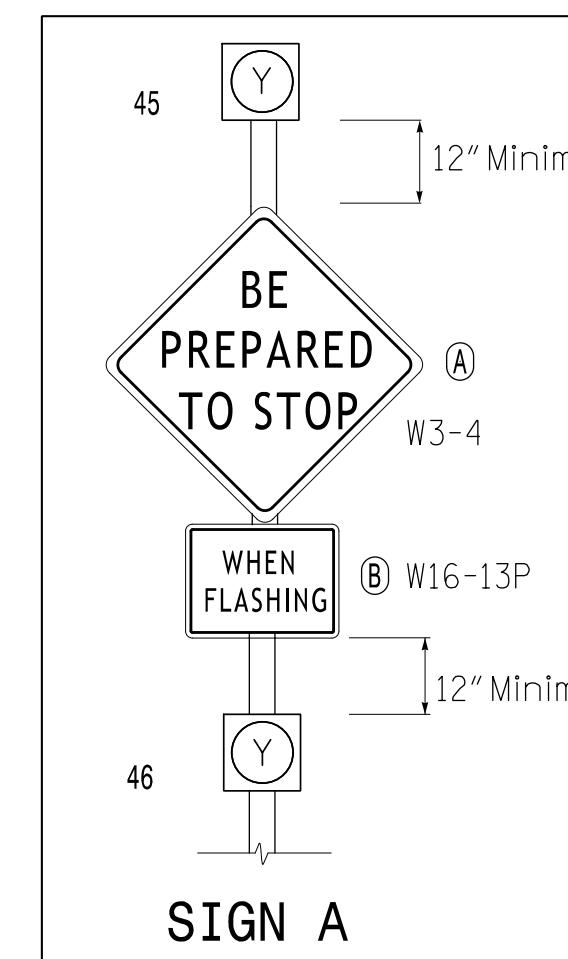


FIGURE - 1

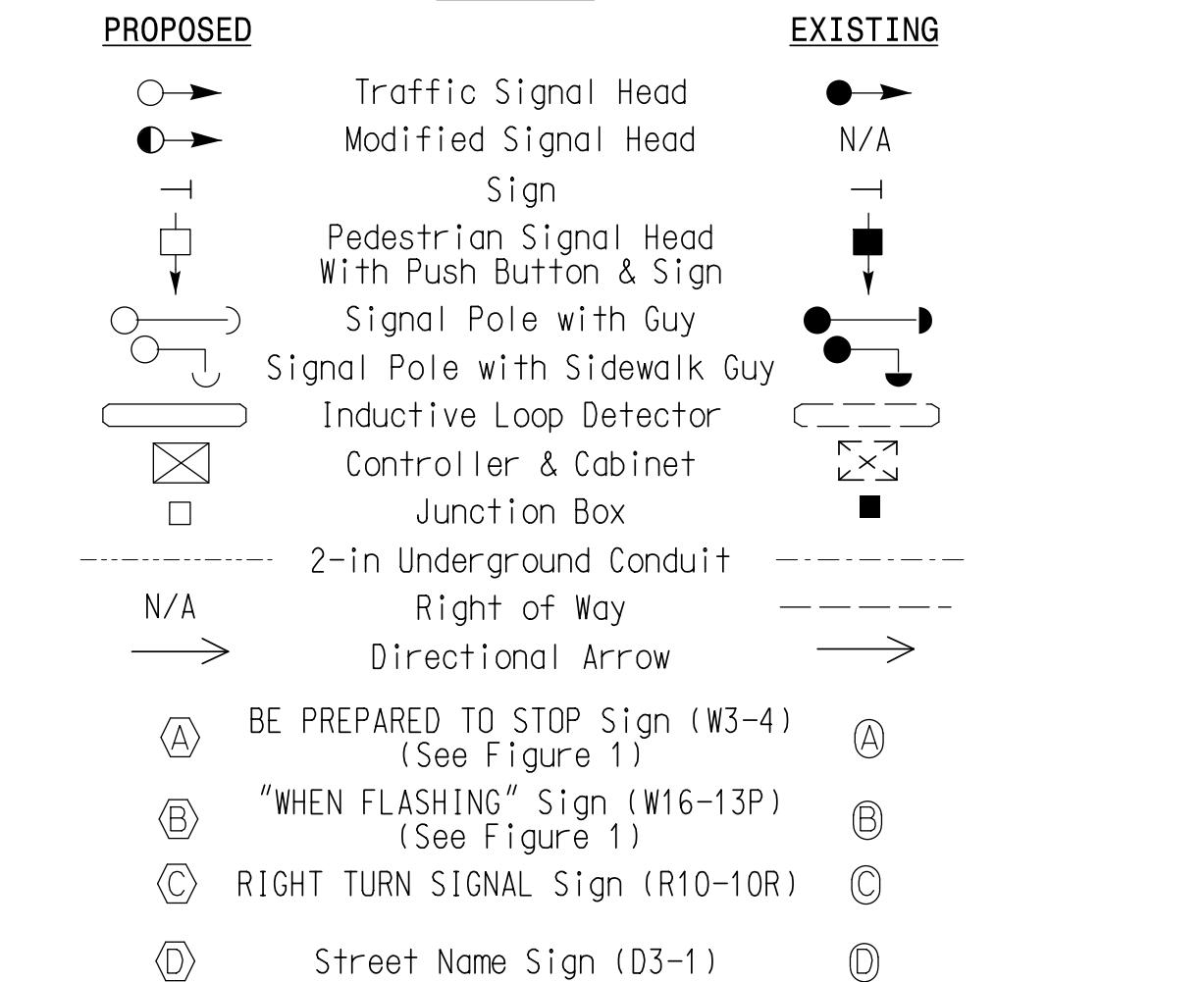
8 Phase Fully Actuated Gastonia Signal System

NOTES

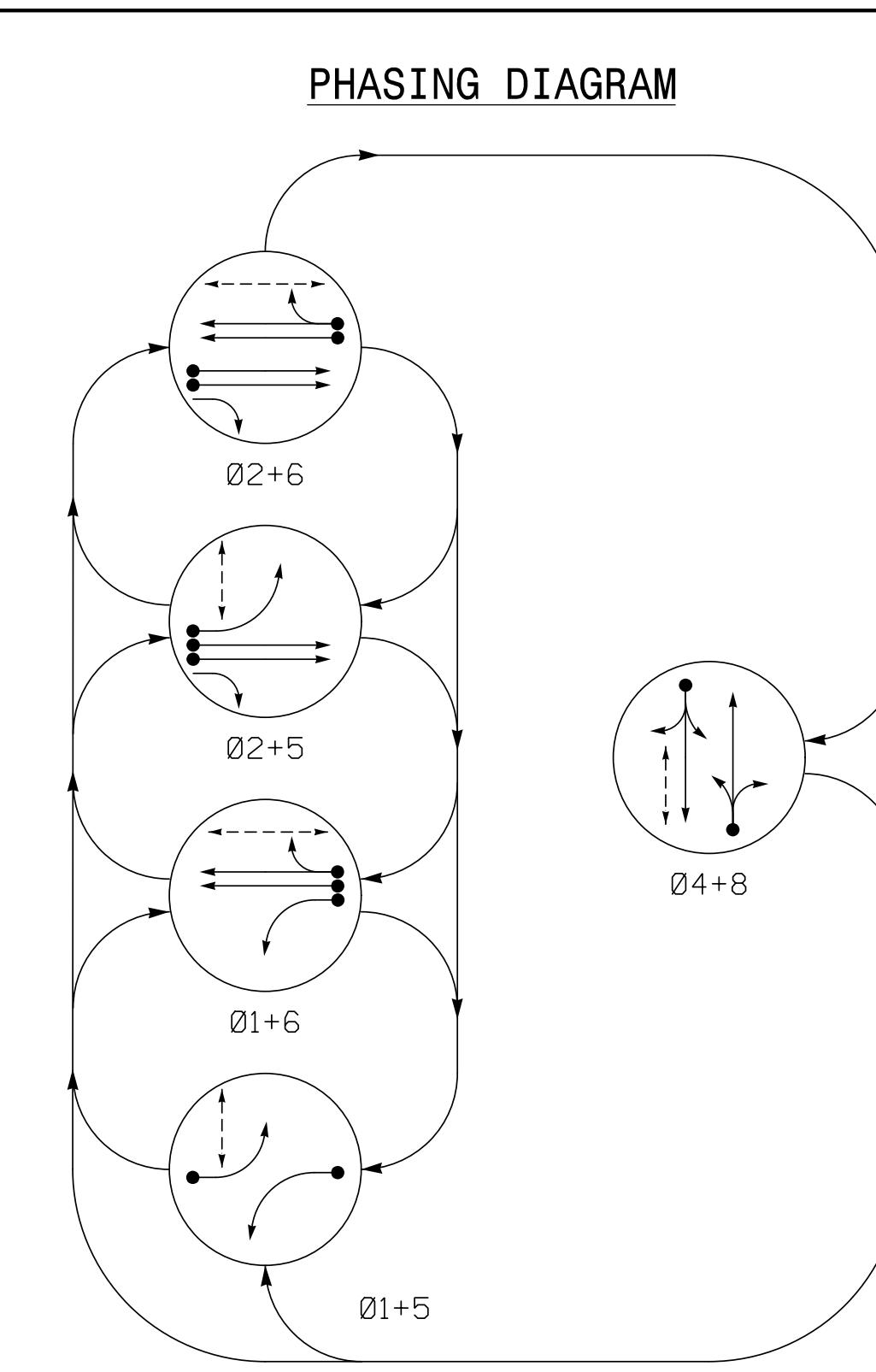
1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Phase 1 and/or phase 5 may be lagged.
 4. Phase 3 and/or phase 7 may be lagged.
 5. Set all detector units to presence mode.
 6. Activate flashers 3 seconds prior to the end of green for phase 4.
 7. Flash vertically mounted beacons alternately.
 8. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
 9. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 10. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
 11. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
 12. Pavement markings are existing.
 13. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 14. Reconnect lead-in cable to separate loops 4A, 4B, 8A & 8B, as shown.
 15. Disconnect and abandon existing loops 2C, 2D, 2E, 6C, and 6D.
 16. Install new cabinet on the existing cabinet foundation.
 17. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
 18. All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
 19. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
 20. City system data:

Controller Asset #1460

LEGEND



Signal Upgrade



PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dotted arrow)
- Pedestrian Movement (double-headed arrow)

**KImley-Horn.com\SE_BA1\RA1\PLT01\ITS\01103659_Gaston Signal System\Signal.s54 - Signal Design#121495-2021.dgn

11:13:58 AM Donniele.Currin

3/9/2022

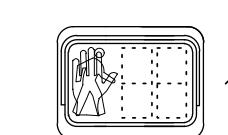
FEATURE	PHASE					
	1	2	4	5	6	8
Min Green *	7	12	7	7	12	7
Walk *	-	-	7	7	7	-
Ped Clear	-	-	20	7	11	-
Veh. Extension *	1.0	6.0	2.0	2.0	6.0	2.0
Max 1 *	15	100	30	15	100	30
Yellow	3.0	4.2	3.0	3.0	4.9	3.0
Red Clear	3.2	1.3	4.5	3.1	1.5	4.5
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	1.5	-
Max Initial *	-	34	-	-	34	-
Time Before Reduction *	-	15	-	-	15	-
Time To Reduce *	-	30	-	-	30	-
Minimum Gap	-	3.0	-	-	3.0	-
Locking Detector	-	X	-	-	X	-
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X
Simultaneous Gap	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

SIGNAL FACE	PHASE							
	0 1 5	0 2 6	0 3 5	0 4 8	0 5 6	0 6 8	0 7 8	F L A G H
11	-	-	R	R	-	R	-	R
21, 22	R	R	G	G	R	Y	-	
41, 42, 43	R	R	R	R	G	R	-	
51	-	R	-	R	-	R	-	R
61, 62	R	G	R	G	R	Y	-	
81, 82, 83	R	R	R	R	G	R	-	
P41, P42	DW	DW	DW	DW	W	DRK	-	
P51, P52	W	DW	W	DW	DW	DRK	-	
P61, P62	DW	W	DW	W	DW	DRK	-	

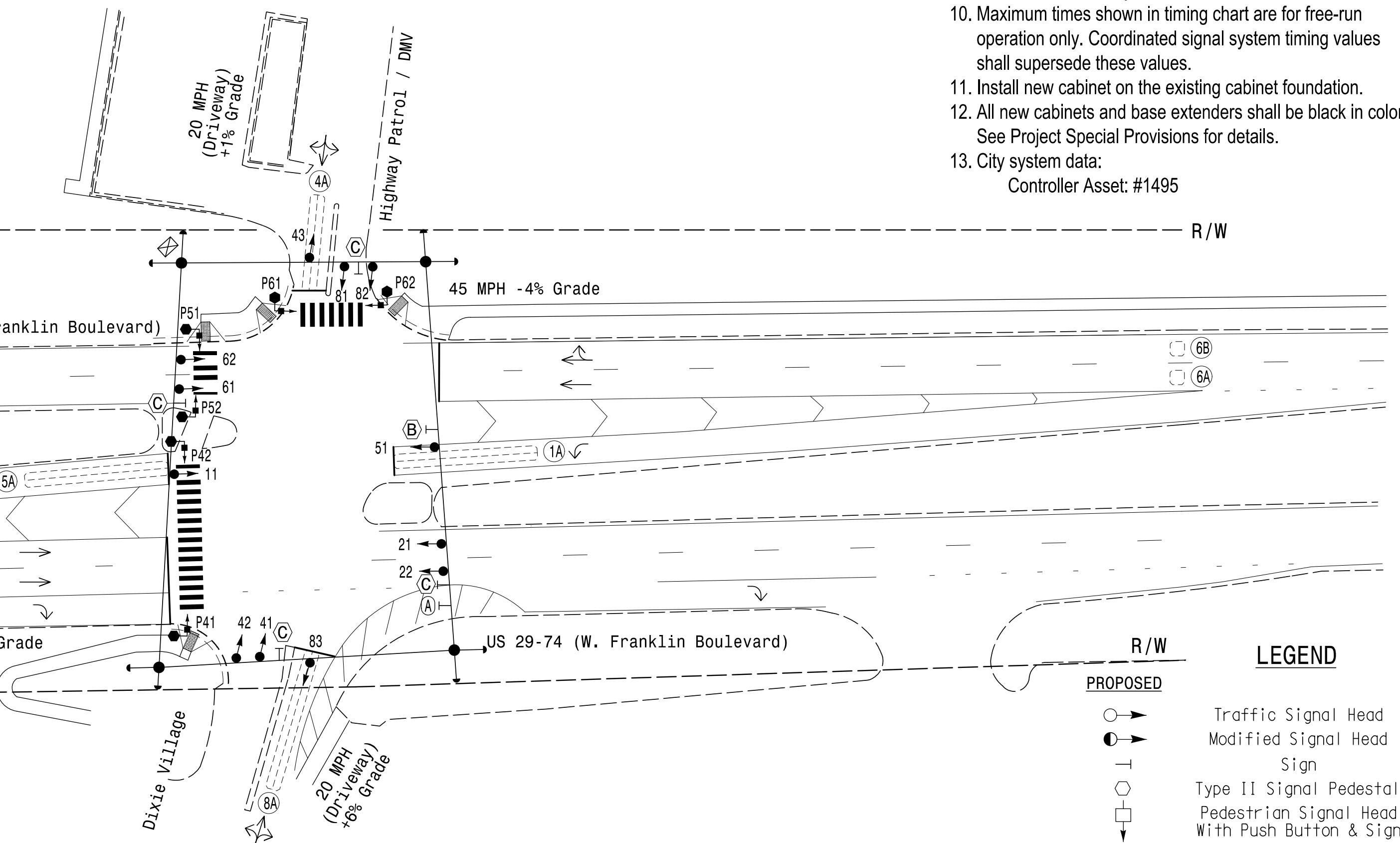
SIGNAL FACE I.D.

All Heads L.E.D.
12"



16"

11
51
21, 22
41, 42, 43
61, 62
81, 82, 83



PLANS PREPARED IN THE OFFICE OF:

Kimley-Horn

NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Prepared For:



US 29-74
(W. Franklin Boulevard) at
Entrance to Highway Patrol/DMV
and Dixie Village
Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS INIT. DATE

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PROJECT REFERENCE NO. C-5703 SHEET NO. Sig.118.0

5 Phase Fully Actuated Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset: #1495

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



SEAL 044434

Kevin P. Baumann

3/11/2022

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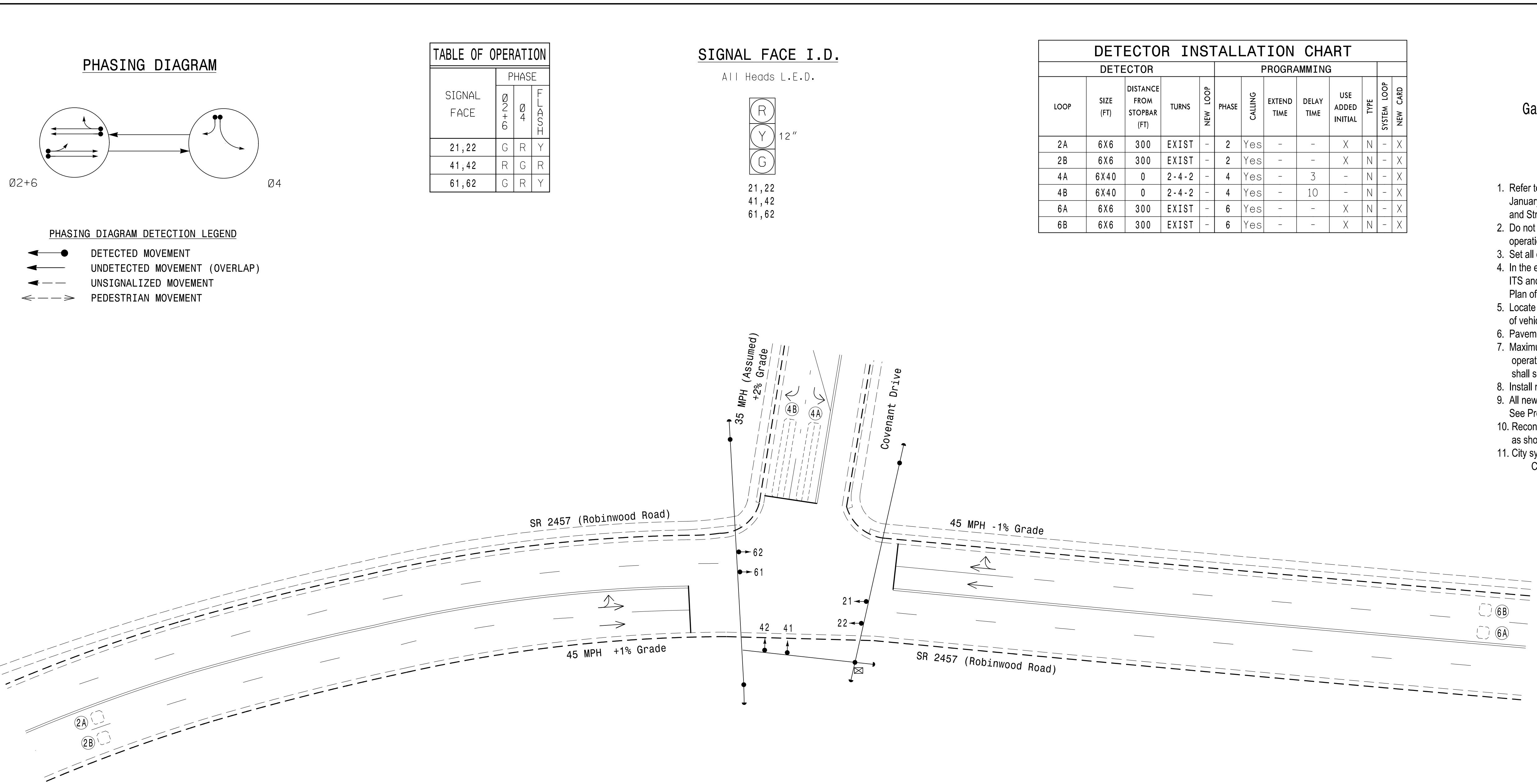
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2 Phase
 Fully Actuated
 Gastonia Signal System

NOTES

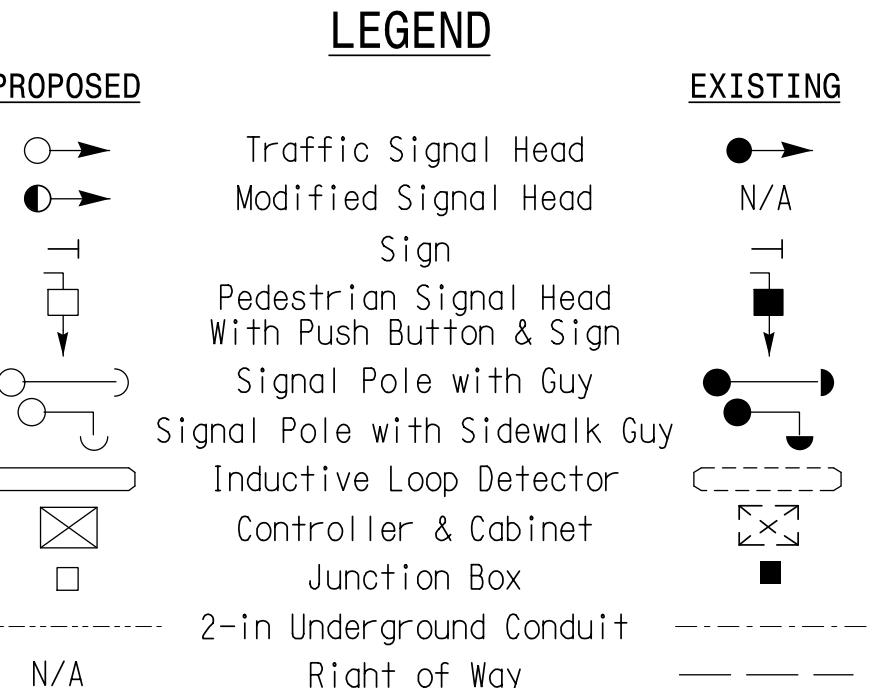
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 4A & 4B, as shown.
- City system data:
Controller Asset #1512.



TIMING CHART

FEATURE	PHASE		
	2	4	6
Min Green *	12	7	12
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	6.0	2.0	6.0
Max 1 *	45	20	45
Yellow	4.6	3.0	4.6
Red Clear	1.2	1.8	1.2
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	1.5	-	1.5
Max Initial *	34	-	34
Time Before Reduction *	15	-	15
Time To Reduce *	30	-	30
Minimum Gap	3.0	-	3.0
Locking Detector	X	-	X
Recall Position	MIN RECALL	-	MIN RECALL
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



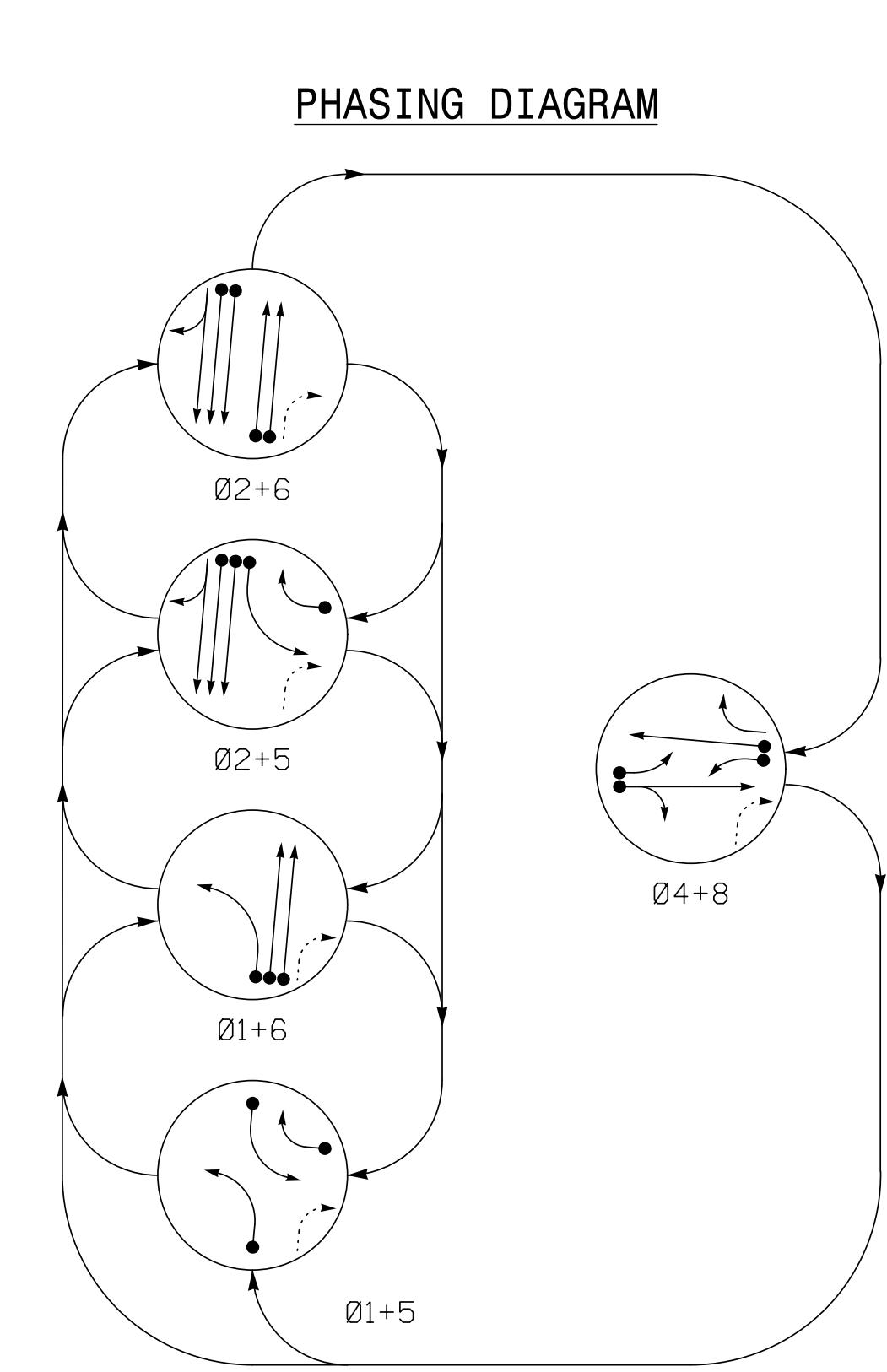
Signal Upgrade

Prepared For: Kimley-Horn TRANSPORTATION MOBILITY AND SAFETY DIVISION SIGNAL DESIGN SECTION NC License #F-0102 750 N. Greenfield Pkwy, Garner, NC 27523 (919) 677-2000	SR 2457 (Robinwood Road) at Covenant Drive	Document Not Considered Final Unless All Signatures Completed
Division 12	Gaston County	Gastonia
PLAN DATE: May 2021	REVIEWED BY: SL Phillips	
PREPARED BY: DM Curri	REVIEWED BY: KP Baumann	
REVISIONS	INIT.	DATE
3/9/2022 11:16:40 AM Danielle.Curri		
3/9/2022 DocuSigned by: Kevin.P.Baumann 3/11/2022		
SEAL 044434 NORTH CAROLINA PROFESSIONAL ENGINEER KELVIN P. BAUMANN		
SIG. INVENTORY NO. 12-1512		

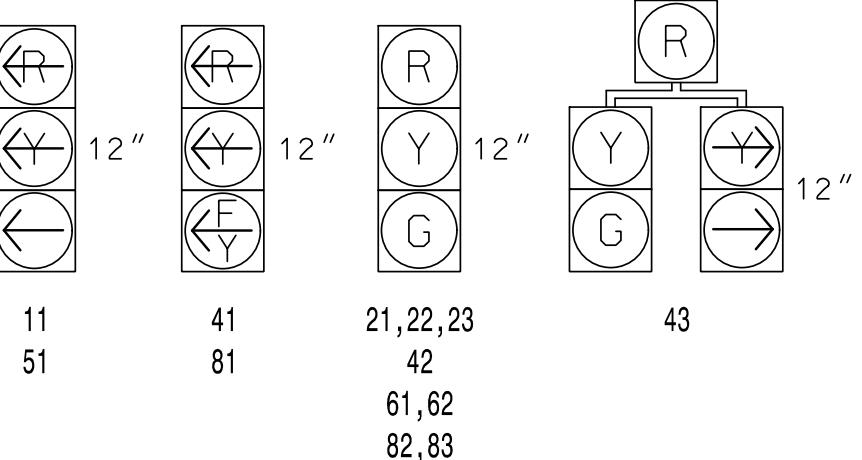
**5 Phase
Fully Actuated
Gastonia Signal System**
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Reposition existing signal heads numbered 21, 22, 82, & 83.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C, & 6D.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A & 2B and 6A & 6B, as shown.
- Existing signal heads 41, 42, 81, & 82 have been relabeled to 42, 43, 82, & 83, respectively.
- City system data:
Controller Asset #1535.

TABLE OF OPERATION						
SIGNAL FACE	PHASE					
	0	0	0	0	0	F
11	-	-	R	R	R	R
21,22,23	R	R	G	G	Y	
41	-R	-R	R	R	Y	R
42	R	R	R	R	G	R
43	R	R	R	R	G	R
51	-	-R	-R	-R	R	R
61,62	R	G	R	G	Y	
81	-R	-R	R	R	Y	R
82,83	R	R	R	R	G	R

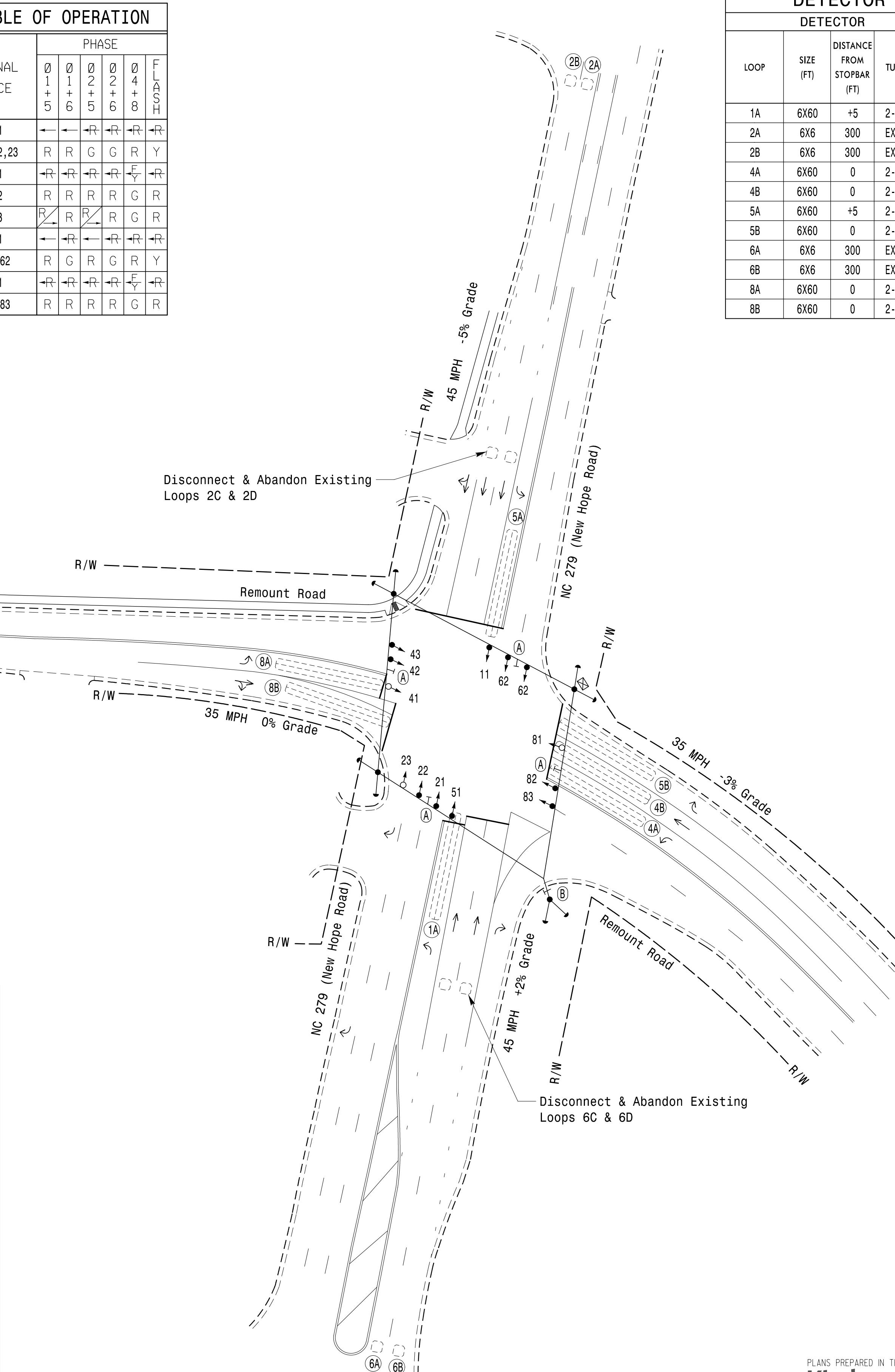
**SIGNAL FACE I.D.**

All Heads L.E.D.

**TIMING CHART**

FEATURE	PHASE					
	1	2	4	5	6	8
Min Green *	7	12	7	7	12	7
Walk *	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-
Veh. Extension *	1.0	6.0	1.0	1.0	6.0	1.0
Max 1 *	15	45	25	15	45	25
Yellow	3.0	5.0	4.1	3.1	4.3	4.1
Red Clear	3.1	1.9	2.3	2.8	1.9	2.3
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds /Actuation *	-	1.5	-	-	1.5	-
Max Initial *	-	34	-	-	34	-
Time Before Reduction *	-	15	-	-	15	-
Time To Reduce *	-	30	-	-	30	-
Minimum Gap	-	3.0	-	-	3.0	-
Locking Detector	-	X	-	-	X	-
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X
Simultaneous Gap	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**Signal Upgrade**

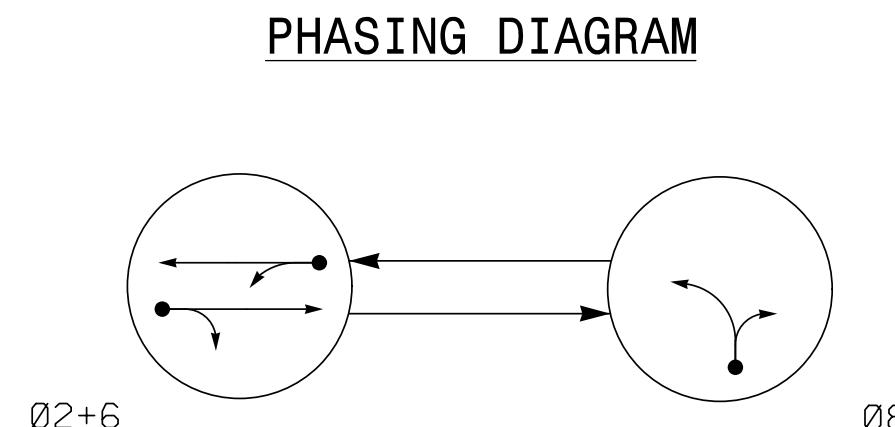
PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000		Prepared For: Transportation Mobility and Safety Division State of North Carolina Signal Design Section	
NC 279 (New Hope Road) at Remount Road		Division 12 Gaston County Gastonia	
PLAN DATE: May 2021	REVIEWED BY: SL Phillips	PREPARED BY: CF Davis	REVIEWED BY: KP Baumann
SCALE: 0 40	INIT. DATE:	REVISIONS	INIT. DATE:
DRAFT COPY DATE: 3/11/2022			
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED			
 Kevin P. Baumann ENGINEER		NORTH CAROLINA STATE SEAL 044434 3/11/2022 SIG. INVENTORY NO. 12-1535	

**2 Phase
Fully Actuated
Gastonia Signal System**

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- City of system data:
Controller Asset #1536.

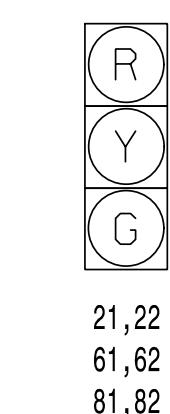
TABLE OF OPERATION			
SIGNAL FACE	PHASE		
	Ø 2 + 6	Ø 8	F L C O H
21,22	G	R	Y
61,62	G	R	Y
81,82	R	G	R



PHASING DIAGRAM DETECTION LEGEND

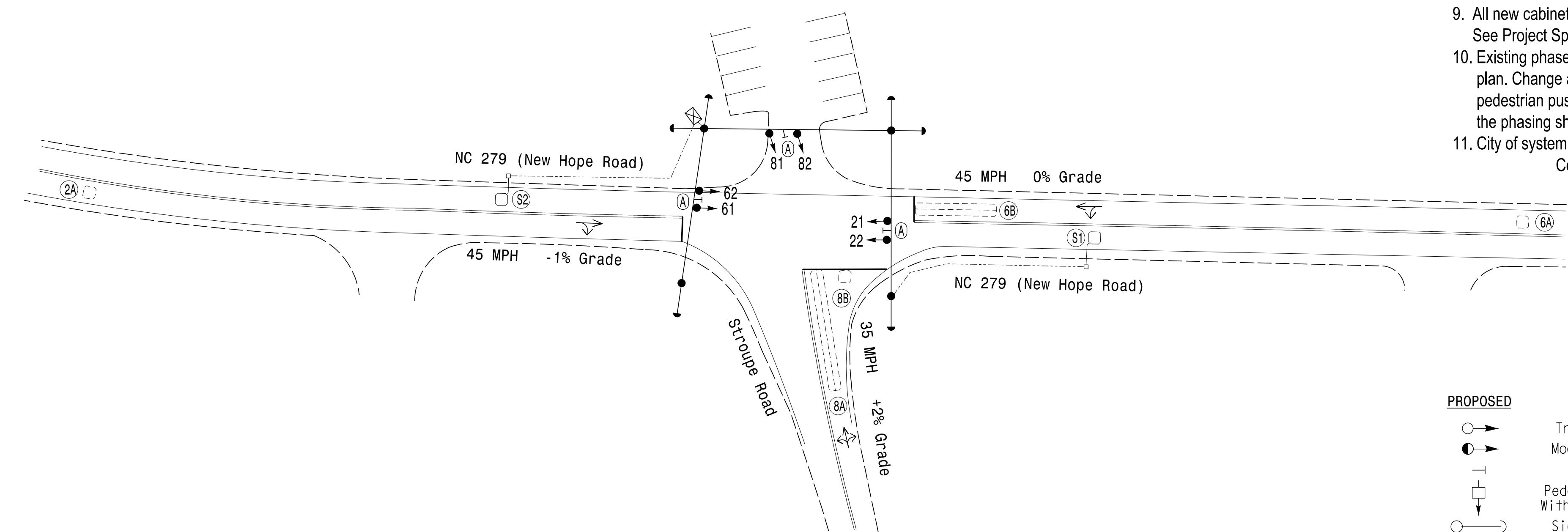
- Detected Movement: Solid arrow with dot
- Undetected Movement (Overlap): Solid arrow without dot
- Unsignalized Movement: Dashed arrow
- Pedestrian Movement: Double-headed dashed arrow

SIGNAL FACE I.D.
All Heads L.E.D.



21,22
61,62
81,82

DETECTOR INSTALLATION CHART								
DETECTOR			PROGRAMMING			TYPE	SYSTEM LOOP	NEW CARD
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE			
2A	6X6	300	EXIST	-	2	Yes	-	-
6A	6X6	300	EXIST	-	6	Yes	-	-
6B	6X40	0	2-4-2	-	6	Yes	2.0	5
8A	6X60	0	2-4-2	-	8	Yes	-	-
8B	6X6	0	EXIST	-	8	Yes	-	5
S1	6X6	+200	6	X	-	No	-	-
S2	6X6	+200	6	X	-	No	-	-



TIMING CHART			
FEATURE	PHASE		
	2	6	8
Min Green *	12	12	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	6.0	6.0	1.0
Max 1 *	90	90	25
Yellow	4.6	4.6	3.0
Red Clear	1.6	1.6	2.3
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	2.5	-	-
Max Initial *	34	-	-
Time Before Reduction *	15	15	-
Time To Reduce *	40	40	-
Minimum Gap	3.0	3.0	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

***timley-horn.com\SE_BAI_1\RA1_TP10\ITS\01036569_Gaston Signal System\Signal.s5d - Signal Design\0121536-2021.dgn

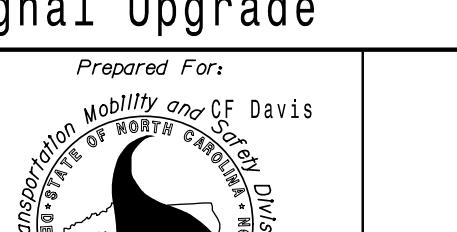
11:14:55 AM Donnie, Curri

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown.
Min Green for all other phases should not be lower than 4 seconds.

PLANS PREPARED IN THE OFFICE OF:
Kimley-Horn
NC License #F-0102
750 N. Greenfield Pkwy, Garner, NC 27523
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Prepared For:
Transportation Mobility and CF Davis
Department of Health and Senior Services
Signal Design Section
Division 12 Gaston County Gastonia

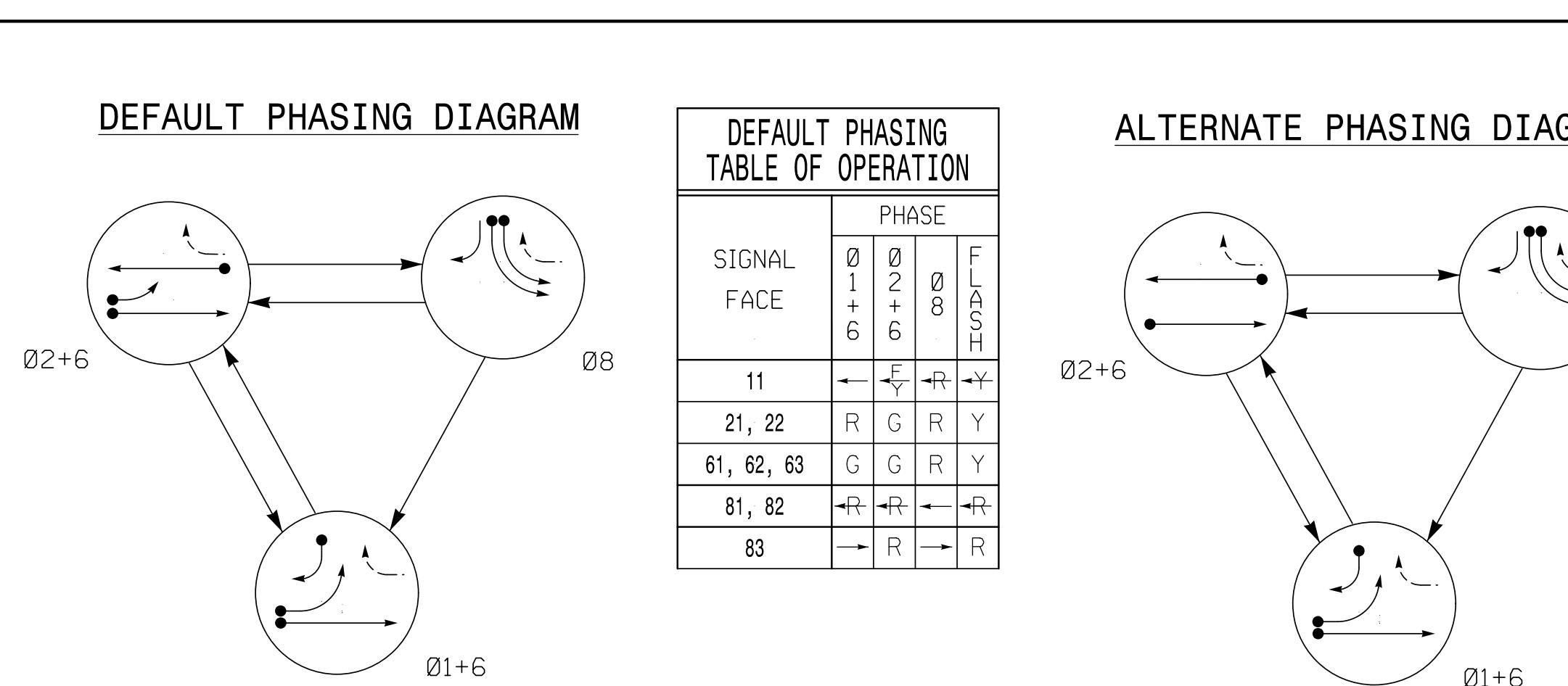
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: CF Davis REVIEWED BY: KP Baumann
REVISIONS INIT. DATE
0 40
1"=40'

Signal Upgrade		NC 279 (New Hope Road) at Stroupe Road	
 Prepared For: Transportation Mobility and CF Davis Department of Health and Senior Services Signal Design Section Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: CF Davis REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 40 1"=40'		NC 279 (New Hope Road) at Stroupe Road Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: CF Davis REVIEWED BY: KP Baumann REVISIONS INIT. DATE  DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED SEAL 044434 KEVIN P. BAUMANN DATE 3/11/2022 SIGNATURE DATE SIG. INVENTORY NO. 12-1536	

3 Phase Fully Actuated w/ ternate Phasing Operation Gastonia Signal System

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Phase 1 may be lagged.
 4. Set all detector units to presence mode.
 5. Pavement markings are existing.
 6. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 7. The City Engineer or their representative will determine the hours of use for each phasing plan.
 8. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 9. Install new cabinet on the existing cabinet foundation.
 10. All new cabinets and base extenders shall be black in color.
See Project Special Provisions for details.
 11. Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
 12. City system data:



DEFAULT PHASING TABLE OF OPERATION				
SIGNAL FACE	PHASE			
	Ø	Ø	Ø	F
	1	2	8	A
	+	+		S
	6	6		T
11	←	↖	↗	→
21, 22	R	G	R	Y
61, 62, 63	G	G	R	Y
81, 82	↖	↗	←	↑
83	→	R	→	F

ALTERNATE PHASING DIAGRAM

The diagram illustrates an alternate phasing sequence for a 6-phase system. It shows three phases in circles:

- Phase 2+6** (Top Left): Has two horizontal arrows pointing left and right. There are also curved arrows indicating internal loop currents within the circle.
- Phase 01+6** (Bottom): Has two horizontal arrows pointing left and right. There are also curved arrows indicating internal loop currents within the circle.
- Phase 1** (Top Right): Has two horizontal arrows pointing left and right. There are also curved arrows indicating internal loop currents within the circle.

Arrows indicate the flow of current between phases. Phase 2+6 has two horizontal arrows pointing left and right. Phase 01+6 has two horizontal arrows pointing left and right. Phase 1 has two horizontal arrows pointing left and right. There are also curved arrows indicating internal loop currents within each phase circle.

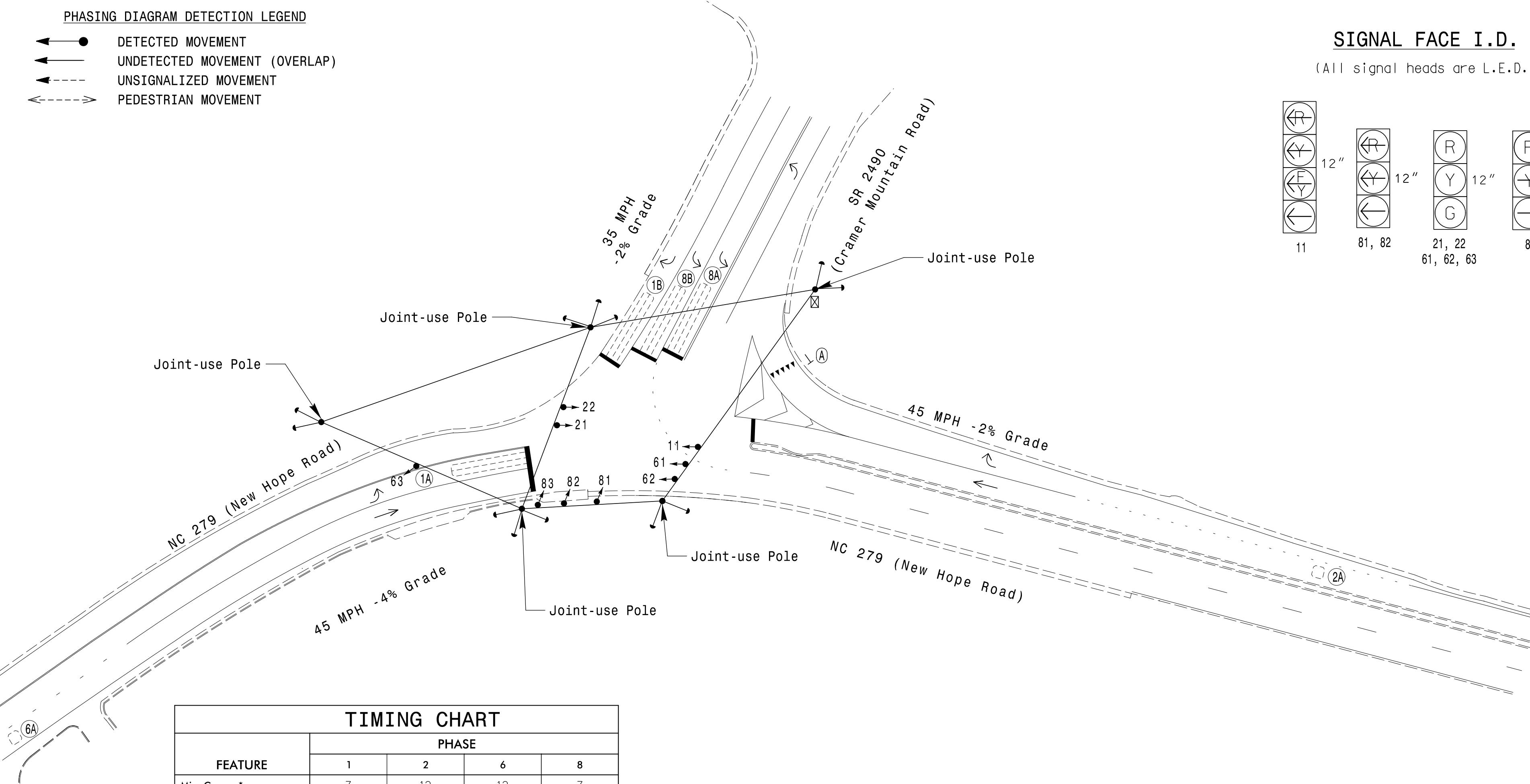
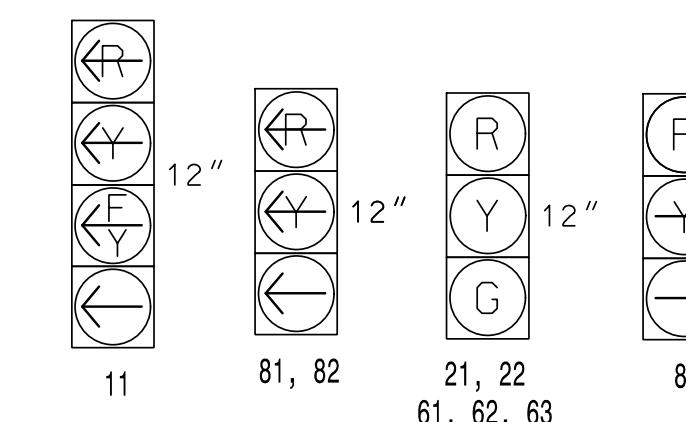
ALTERNATE PHASING TABLE OF OPERATION			
SIGNAL FACE	PHASE		
	Ø	Ø	Ø
	1	2	8
	+	+	
	6	6	
11	←	→R	→R
21, 22	R	G	R
61, 62, 63	G	G	R
81, 82	→R	→R	←
83	→	R	→

Detector Installation Chart												
Detector					Programming							
Loop	Size (ft)	Distance from Stopbar (ft)	Turns	New Loop	Phase	Calling	Extend Time	Delay Time	Use Added Initial	Type	System Loop	New Card
1A	6X40	0	2-4-2	-	1	Yes	-	15*	-	N	-	X
				-	6#	Yes	-	3	-	G	-	X
1B	6X40	0	2-4-2	-	1	Yes	-	10	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	3	-	N	-	X
8B	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X

- * Reduce delay to 3 sec. during Alternate Phasing operation.
- # Disable Phase call for loop during Alternate Phasing operation.

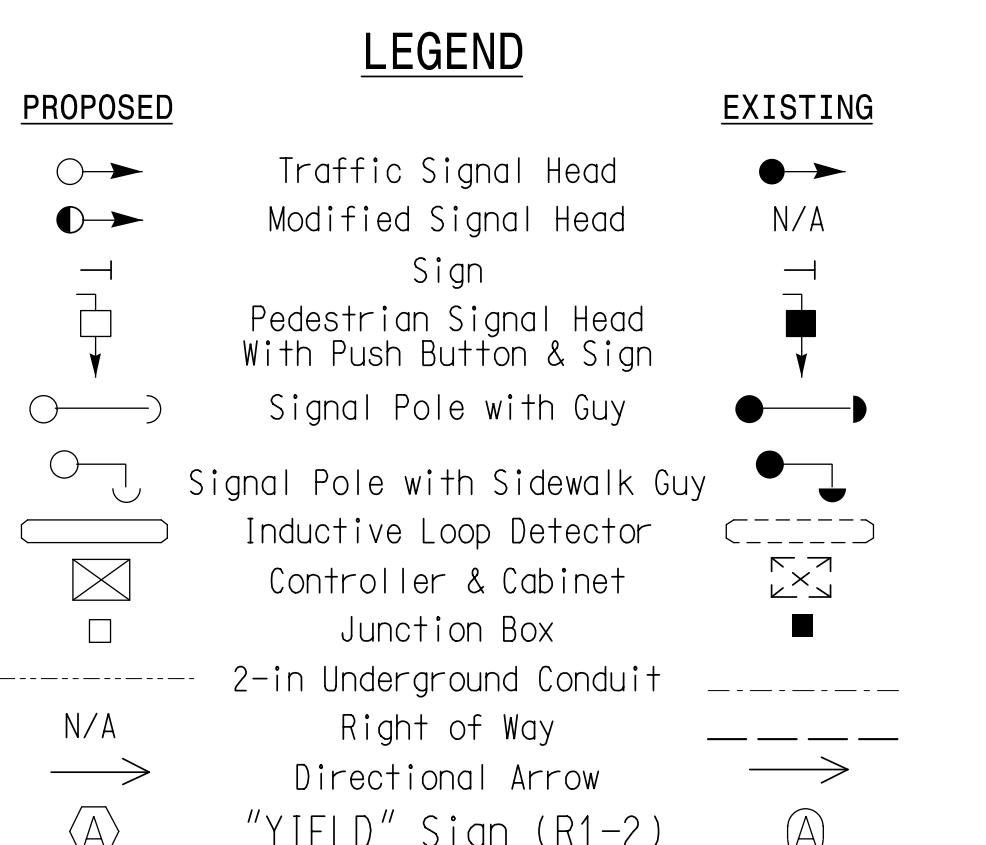
SIGNAL FACE I.D.

(All signal heads are L.E.D.)

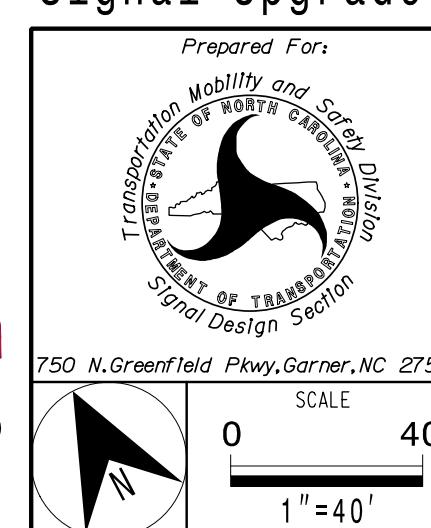


FEATURE	PHASE			
	1	2	6	8
Min Green *	7	12	12	7
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	2.0	6.0	6.0	2.0
Max 1 *	20	100	100	25
Yellow	3.0	4.9	4.9	3.0
Red Clear	2.6	1.6	1.6	2.9
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	-	2.5	2.5	-
Max Initial *	-	34	34	-
Time Before Reduction *	-	15	15	-
Time To Reduce *	-	30	30	-
Minimum Gap	-	3.0	3.0	-
Locking Detector	-	X	X	-
Recall Position	-	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



Signal Upgrade



PLANS PREPARED IN THE OFFICE OF:
Kimley >> Horn
NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601

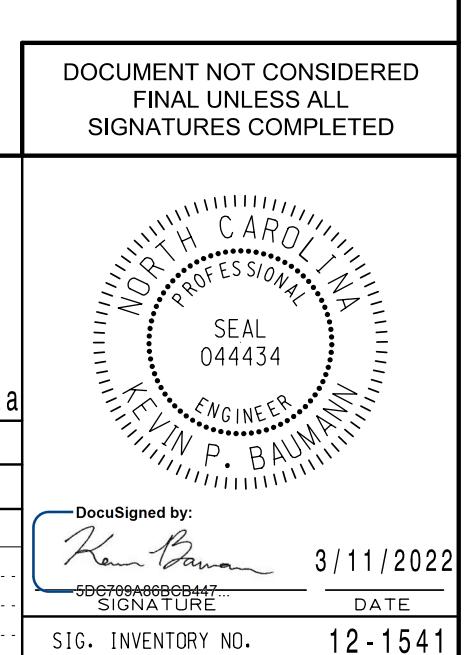
(919) 677-2000

NC 279 (New Hope Road)
at
SR 2490 (Cramer Mountain Road)

Division 12 Casson County Casson

REARED BY: SP Pennington REVIEWED BY: KP Baumann

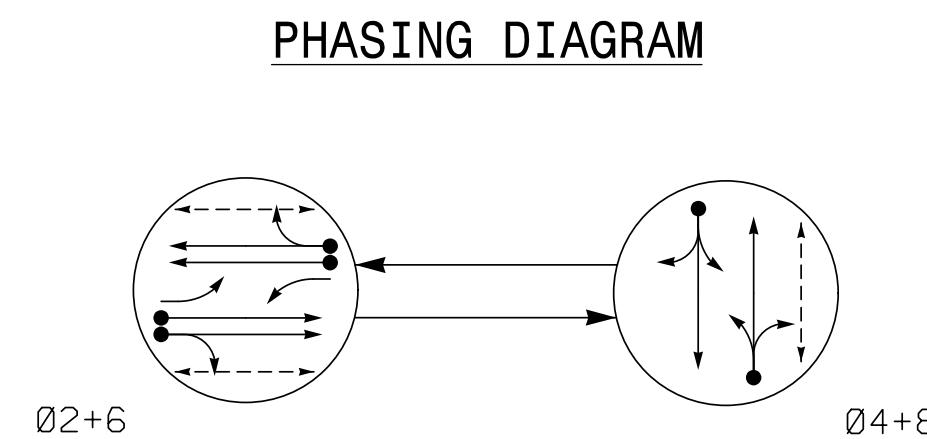
REVISIONS	INIT.	DATE
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2 Phase
 Fully Actuated
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 22, 23, 62, & 63.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 21, 22, 61, & 62 have been relabeled to 22, 23, 62, & 63, respectively.
- City of system data:
Controller Asset #1543.

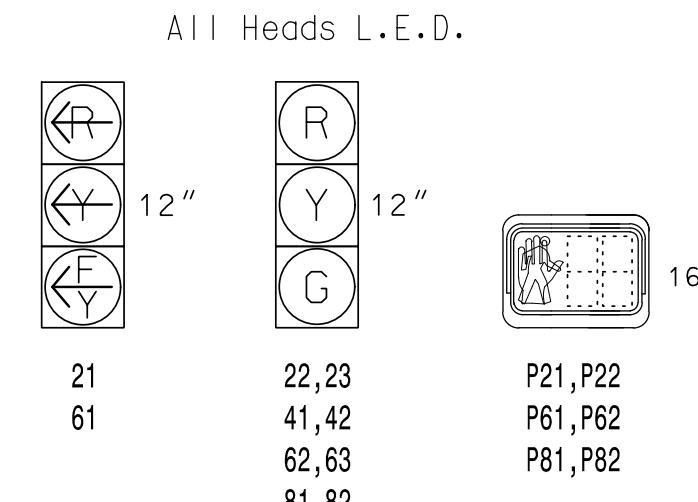


PHASING DIAGRAM DETECTION LEGEND

- Detected Movement: Solid arrow pointing left.
- Undetected Movement (Overlap): Dashed arrow pointing left.
- Unsignalized Movement: Dotted arrow pointing left.
- Pedestrian Movement: Double-headed arrow pointing left.

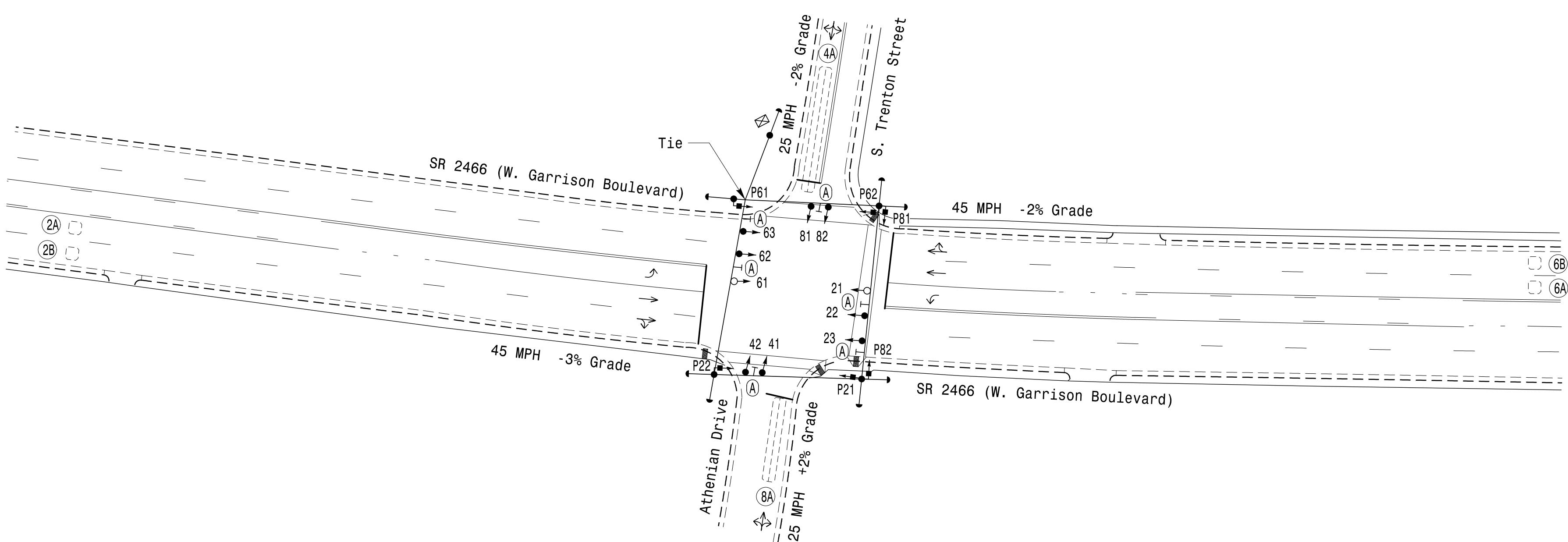
TABLE OF OPERATION	
SIGNAL FACE	PHASE
21	F → R → Y
22,23	G R Y
41,42	R G R
61	F → R → Y
62,63	G R Y
81,82	R G R
P21,P22	W DW DRK
P61,P62	W DW DRK
P81,P82	DW W DRK

SIGNAL FACE I.D.



DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	DETECTOR		PROGRAMMING				TYPE	SYSTEM LOOP	NEW CARD
				NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL			
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X60	+5	2-4-2	-	4	Yes	-	5	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	5	-	N	-	X



***imley-horw.comSE_BAL1#BAL1#P10K_LT5*011036569 Gastonia Signal System Signal#121543-2021.dgn

11:16:43 AM Danielle.Curr

3/9/2022

FEATURE	PHASE			
	2	4	6	8
Min Green *	12	7	12	7
Walk *	7	-	7	7
Ped Clear	10	-	10	17
Veh. Extension *	6.0	1.0	6.0	2.0
Max 1 *	90	25	90	25
Yellow	4.8	3.3	4.8	3.3
Red Clear	1.2	2.5	1.2	2.5
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	1.5	-	1.5	-
Max Initial *	34	-	34	-
Time Before Reduction *	15	-	15	-
Time To Reduce *	40	-	40	-
Minimum Gap	3.0	-	3.0	-
Locking Detector	X	-	X	-
Recall Position	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

 PLANS PREPARED IN THE OFFICE OF:
KimleyHorn
 NC License #F-0102
 421 Fayetteville Street, Suite 600
 Raleigh, NC 27601
 (919) 677-2000

 Prepared For:
 Transportation Mobility and Safety Division
 State of North Carolina
 Signal Design Section
 750 N. Greenfield Pkwy, Garner, NC 27523
 PLAN DATE: May 2021 REVIEWED BY: SL Phillips
 PREPARED BY: CF Davis REVIEWED BY: KP Baumann
 REVISIONS INIT. DATE
 0 1"=40'
 N

 SR 2466 (W. Garrison Boulevard)
 At
 S. Trenton Street / Athenian Drive
 Division 12 Gaston County Gastonia
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
 SEAL 044434
 NORTH CAROLINA
 PROFESSIONAL ENGINEER
 KEVIN P. BAUMANN
 DocuSigned by: Kevin.P.Baumann 3/11/2022
 DATE
 SIG. INVENTORY NO. 12-1543

Signal Upgrade

PLANS PREPARED IN THE OFFICE OF: KimleyHorn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000	Prepared For: Transportation Mobility and Safety Division State of North Carolina Signal Design Section 750 N. Greenfield Pkwy, Garner, NC 27523 PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: CF Davis REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 1"=40' N
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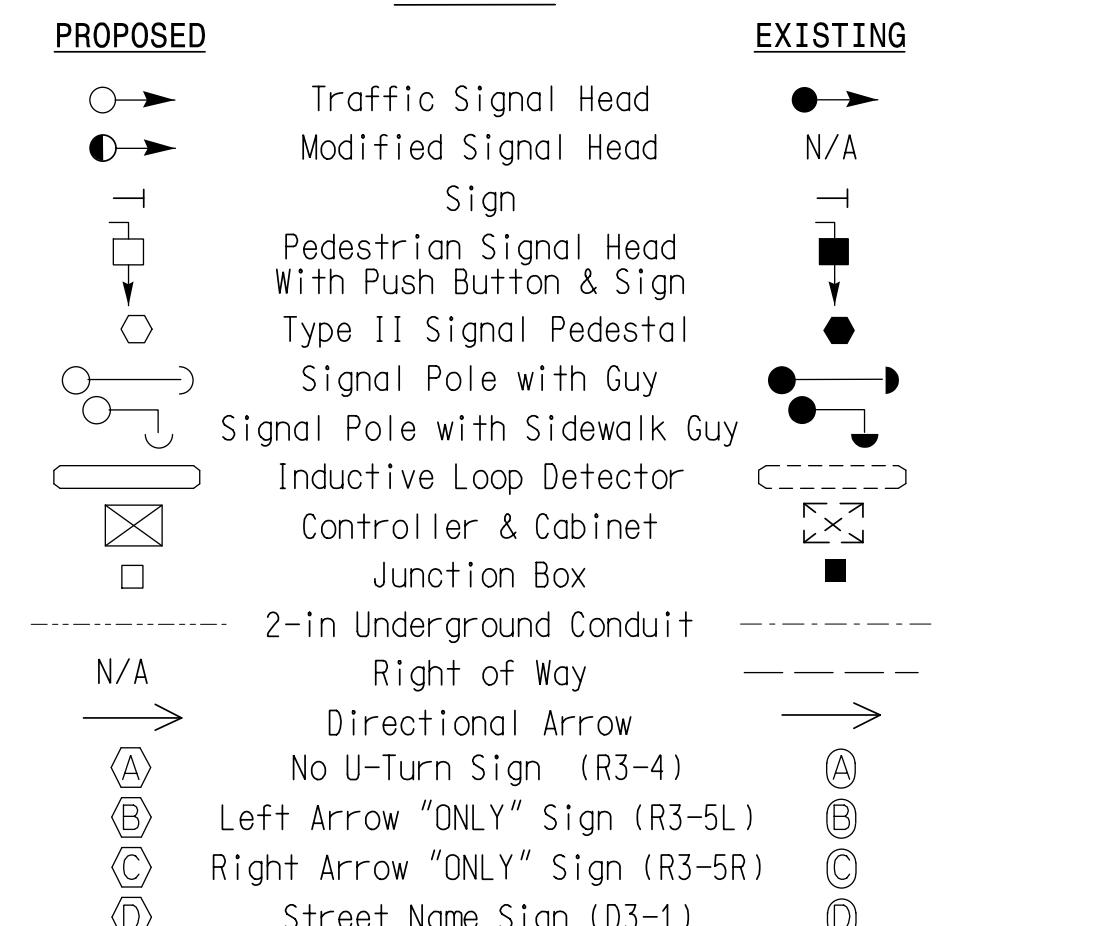
3 Phase Fully Actuated Gastonia Signal System

NOTES

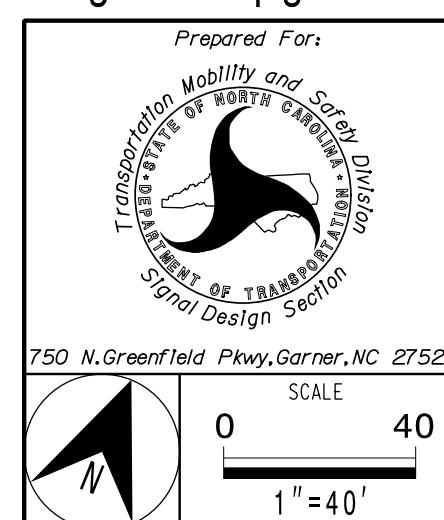
1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Phase 5 may be lagged.
 4. Disconnect & abandon existing loops 2C, 2D, 6D, 6E, and 6F.
 5. Reposition existing signal heads 61 and 62.
 6. Set all detector units to presence mode.
 7. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
 8. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 9. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
 10. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
 11. Pavement markings are existing.
 12. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 13. Install new cabinet on the existing cabinet foundation.
 14. All new cabinets and base extenders shall be black in color.
See Project Special Provisions for details.
 15. All proposed pedestrian signal heads shall be black in color.
See Project Special Provisions for details.
 16. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
 17. Reconnect lead-in cable to separate loops 2A, 2B, 6A 6B, and 6C, as shown.
 18. City system data:

Controller Asset #1562

LEGEND



Signal Upgrade



PLANS PREPARED IN THE OFFICE OF:
Kimley >> Horn
NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Detector Installation Chart													
Detector					Programming								
	Size (ft)	Distance from Stopbar (ft)	Turns	New Loop	Phase	Calling	Extend Time	Delay Time	Use Added Initial	Type	System Loop	New Card	
	6x6	355	EXIST	-	2	Yes	-	-	X	N	-	X	
	6x6	355	EXIST	-	2	Yes	-	-	X	N	-	X	
	6x60	0	2-4-2	-	4	Yes	-	-	-	N	-	X	
	6x60	0	2-4-2	-	4	Yes	-	-	-	N	-	X	
	6x60	0	2-4-2	-	5	Yes	-	-	-	N	-	X	
	6x60	0	2-4-2	-	5	Yes	-	-	-	N	-	X	
	6x60	0	2-4-2	-	5	Yes	-	15	-	N	-	X	
	6x6	355	EXIST	-	6	Yes	-	-	X	N	-	X	
	6x6	355	EXIST	-	6	Yes	-	-	X	N	-	X	
	6x6	355	EXIST	-	6	Yes	-	-	X	N	-	X	

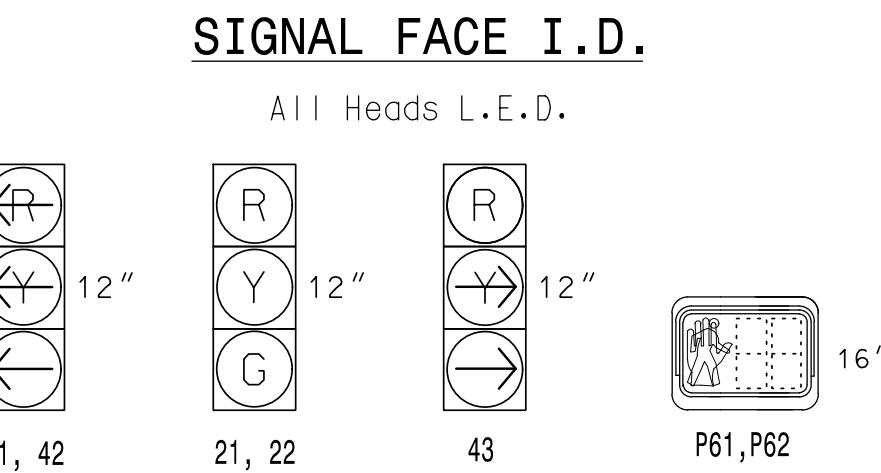
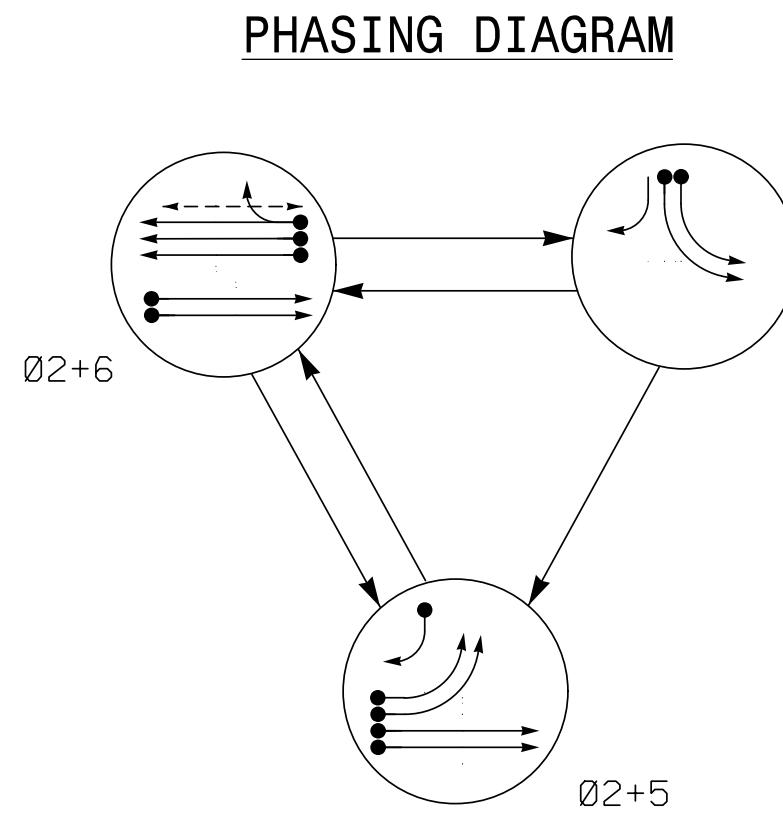
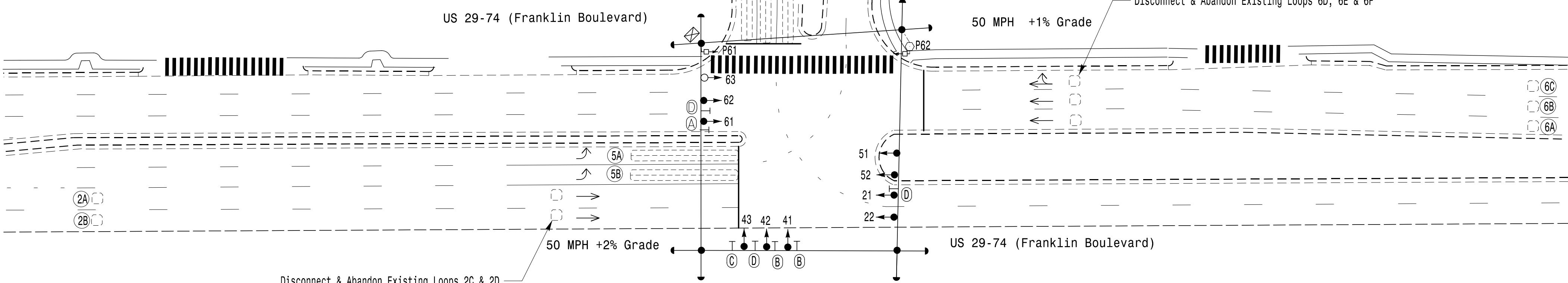


TABLE OF OPERATION					
SIGNAL FACE	PHASE				
	Ø 2 + 5	Ø 2 + 6	Ø 4	F L A S H	
21, 22	G	G	R	Y	
41, 42	←R	←R	←	←R	
43	→	R	→	R	
51, 52	←	←R	←R	←R	
61, 62, 63	R	G	R	Y	
P61, P62	DW	W	DW	DRK	



PHASING DIAGRAM DETECTION LEGEND

- ← → DETECTED MOVEMENT
 - ← → UNDETECTED MOVEMENT (OVERLAP)
 - ← → UNSIGNALIZED MOVEMENT
 - ← → > PEDESTRIAN MOVEMENT



TIMING CHART

FEATURE	PHASE			
	2	4	5	6
Min Green *	14	7	7	14
Walk *	-	-	-	7
Ped Clear	-	-	-	32
Veh. Extension *	6.0	1.0	2.0	6.0
Max 1 *	60	20	15	60
Yellow	4.6	3.1	3.0	4.7
Red Clear	1.6	3.5	3.1	1.5
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	1.5	-	-	1.0
Max Initial *	40	-	-	40
Time Before Reduction *	15	-	-	15
Time To Reduce *	30	-	-	30
Minimum Gap	3.1	-	-	3.1
Locking Detector	X	-	-	X
Recall Position	MIN RECALL	-	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

הַמִּזְבֵּחַ וְהַמִּזְבֵּחַ

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

5 Phase Fully Actuated Gastonia Signal System

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Phase 1 and/or phase 5 may be lagged.
 4. Reposition existing signal heads 21, 22, 61, and 62.
 5. Set all detector units to presence mode.
 6. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
 7. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 8. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
 9. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
 10. Pavement markings are existing.
 11. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 12. Install new cabinet on the existing cabinet foundation.
 13. All new cabinets and base extenders shall be black in color.
See Project Special Provisions for details.
 14. All proposed pedestrian signal heads shall be black in color.
See Project Special Provisions for details.
 15. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
 16. Reconnect lead-in cable to separate loops 2A, 2B, 2C, 2D, 2E, 2F, 6A, 6B, 6C, 6D, 6E and 6F, as shown.
 17. Relabel existing loop 4B as 5B.
 18. City system data:

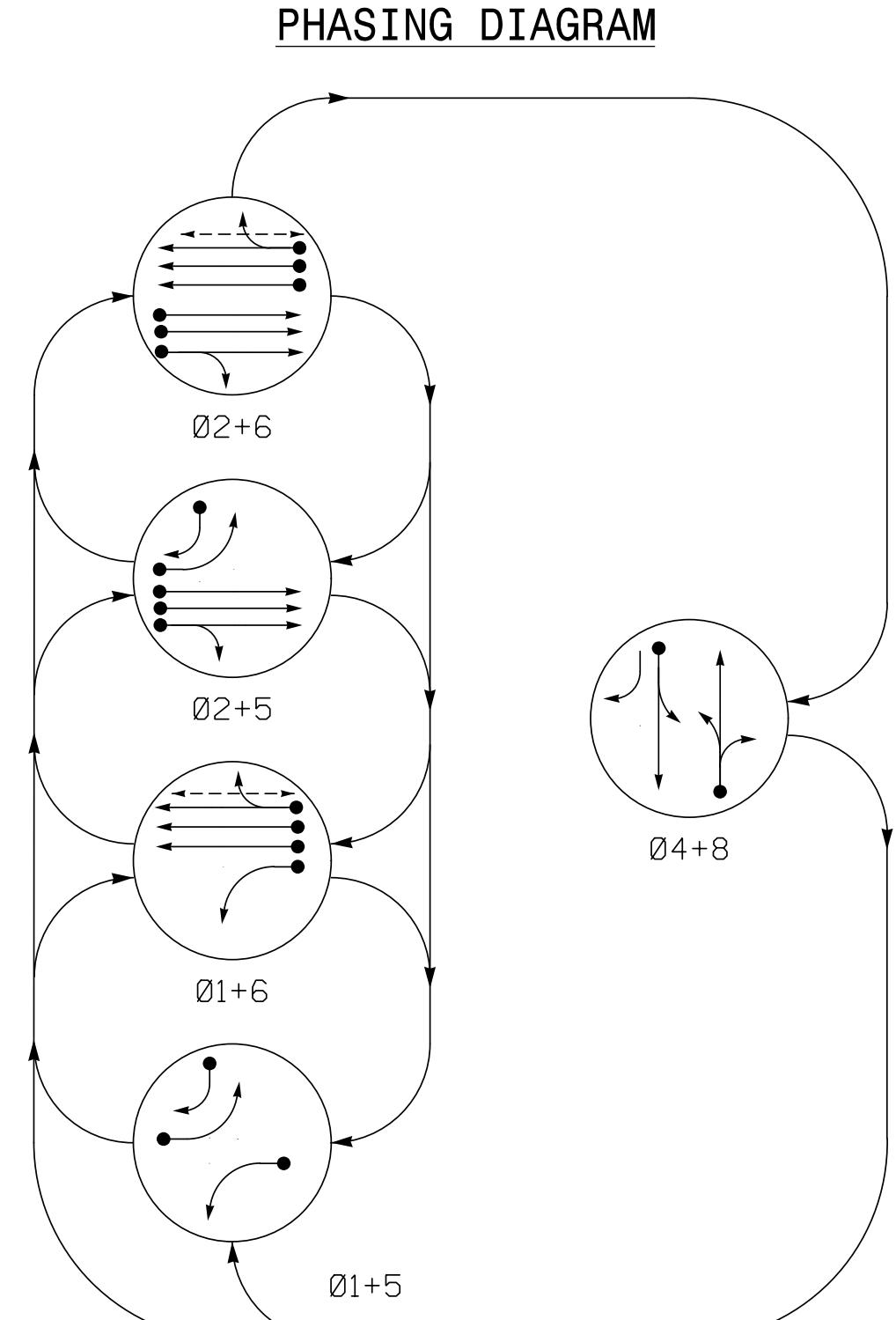
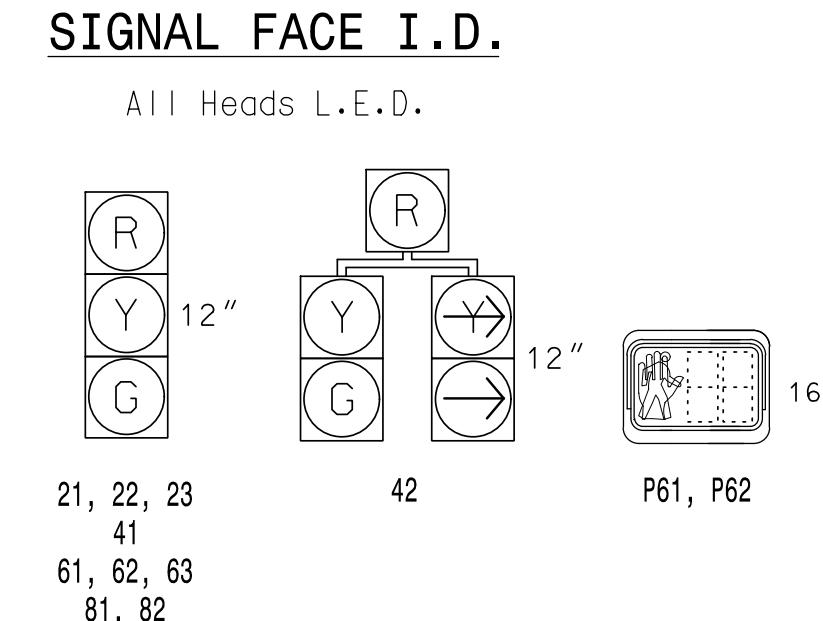
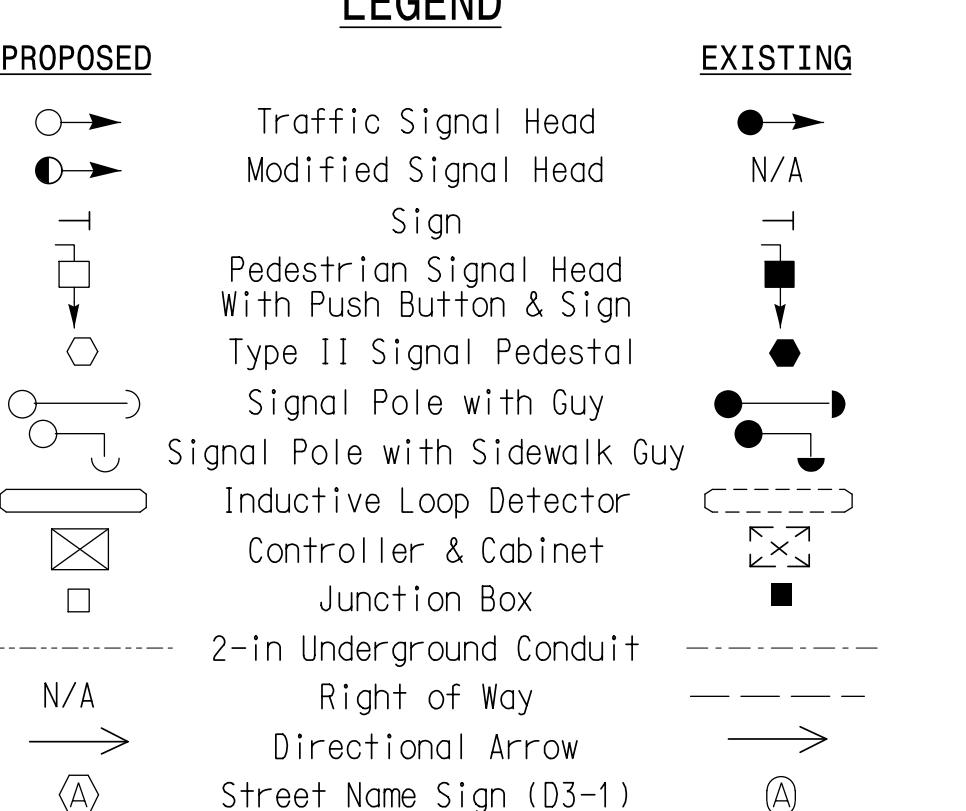
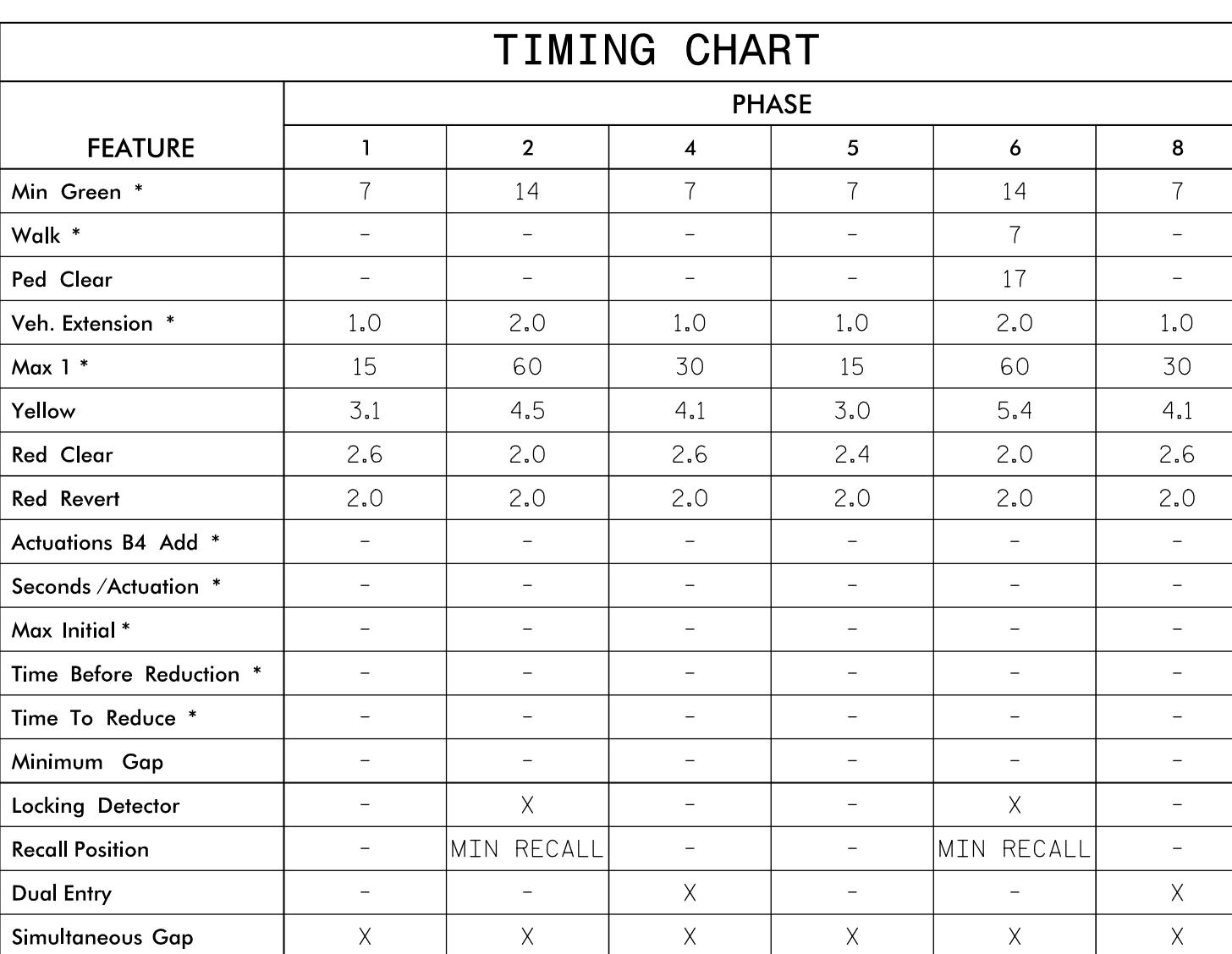
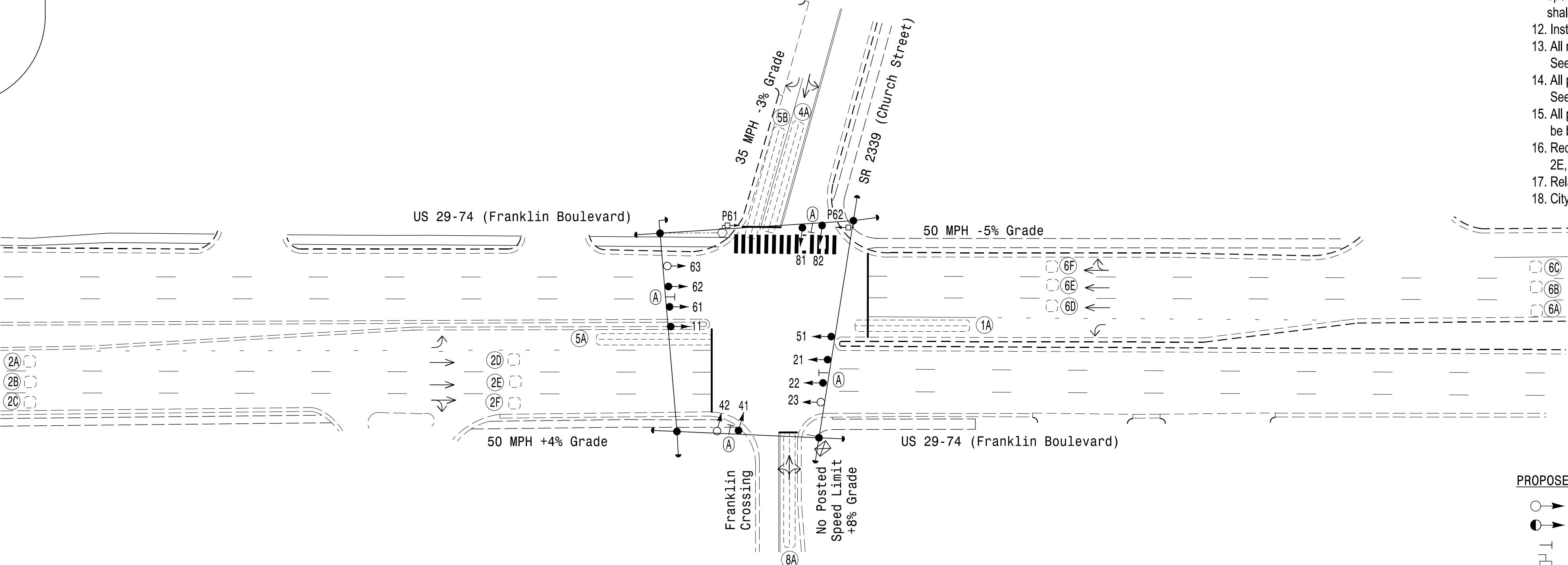


TABLE OF OPERATION						
SIGNAL FACE	PHASE					
	Ø	Ø	Ø	Ø	Ø	F
	1	1	2	2	4	
	+	+	+	+	+	
	5	6	5	6	8	
	11	←	←	↔R	↔R	↔R
21, 22, 23	R	R	G	G	R	Y
41	R	R	R	R	G	R
42	R	↙R	R	↙R	G	R
51	←	↔R	←	↔R	↔R	↔R
61, 62, 63	R	G	R	G	R	Y
81, 82	R	R	R	R	G	R
P61, P62	DW	W	DW	W	DW	DRK



Detector Installation Chart												
Detector					Programming							
Loop	Size (ft)	Distance from Stopbar (ft)	Turns	New Loop	Phase	Calling	Extend Time	Delay Time	Use Added Initial	Type	System Loop	New Card
1A	6X60	+5	2-4-2	-	1	Yes	-	-	-	N	-	X
2A	6X6	355	EXIST	-	2	Yes	1.9	-	-	N	-	X
2B	6X6	355	EXIST	-	2	Yes	1.9	-	-	N	-	X
2C	6X6	355	EXIST	-	2	Yes	1.9	-	-	N	-	X
2D	6X6	100	EXIST	-	2	Yes	-	-	-	N	-	X
2E	6X6	100	EXIST	-	2	Yes	-	-	-	N	-	X
2F	6X6	100	EXIST	-	2	Yes	-	-	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	-	-	N	-	X
5B	6X60	+5	2-4-2	-	5	Yes	-	10	-	N	-	X
6A	6X6	355	EXIST	-	6	Yes	1.9	-	-	N	-	X
6B	6X6	355	EXIST	-	6	Yes	1.9	-	-	N	-	X
6C	6X6	355	EXIST	-	6	Yes	1.9	-	-	N	-	X
6D	6X6	100	EXIST	-	6	Yes	-	-	-	N	-	X
6E	6X6	100	EXIST	-	6	Yes	-	-	-	N	-	X
6F	6X6	100	EXIST	-	6	Yes	-	-	-	N	-	X
8A	6X60	0	2-4-2	-	8	Yes	-	-	-	N	-	X



Signal Upgrade

 Prepared For: US 29-74 (Franklin Boulevard) at SR 2339 (Church Street) / Franklin Crossing Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: SP Pennington REVIEWED BY: KP Baumann 750 N. Greenfield Pkwy, Garner, NC 27529	 DocuSigned by:  5D6709A86BCB447... SIGNATURE DATE 3/11/2022 SIG. INVENTORY NO. 12-1563
--	--

PLANS PREPARED IN THE OFFICE OF:
Kimley >> Horn
NC License #F-0102
421 Fayetteville Street, Suite 600

Raleigh, NC 27601
(919) 677-2000

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what shown. Min Green for all other phases should not be lower than 4 seconds.

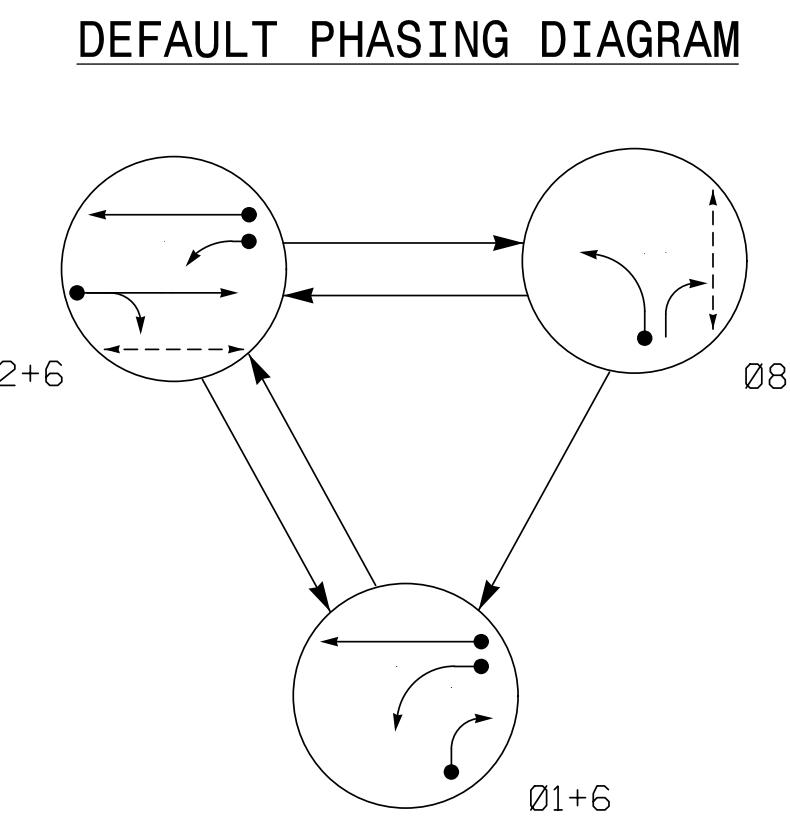
PROJECT REFERENCE NO. C-5703 SHEET NO. Sig.126.0

**3 Phase
Fully Actuated w/
Alternate Phasing Operation
Gastonia Signal System**

NOTES

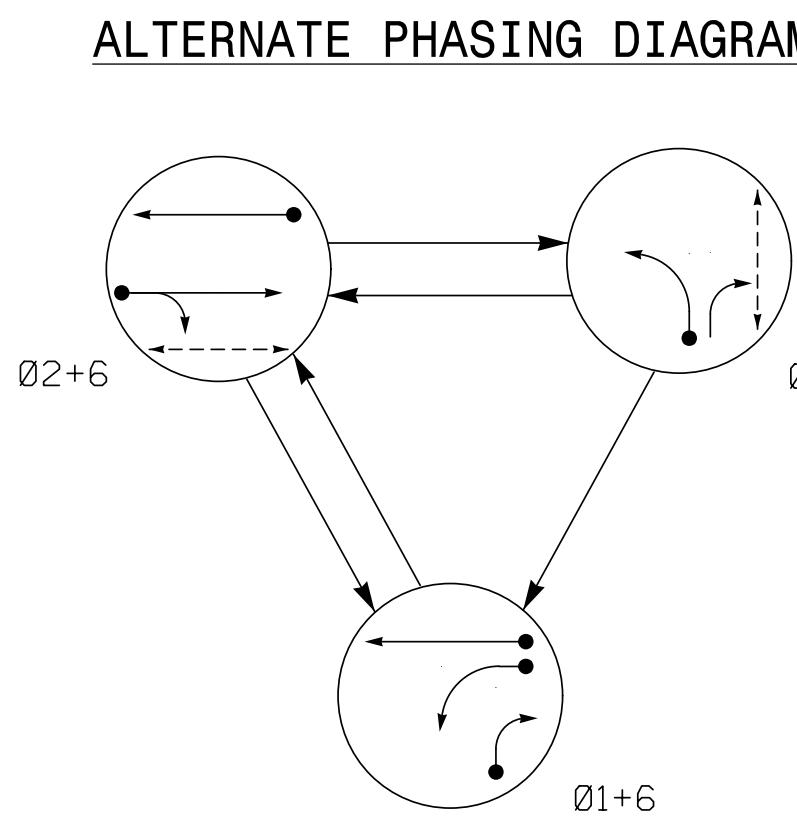
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 may be lagged.
- Reposition existing signal head numbered 62, 81, & 82.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2A & 6A and re-cut new loops as shown on this plan.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- All proposed pushbutton posts shall be black in color. See Project Special Provisions for details.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- City system data:
Controller Asset #1603.

* Disable Delay during Alternate Phasing operation.
Disable Phase call for loop during Alternate Phasing operation.



DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE							
	Ø	Ø	Ø	F	Ø	Ø	Ø	H
0	1	2	3	4	5	6	7	8
+	+	+	+	+	+	+	+	+
6	6	6	6	6	6	6	6	6
8	8	8	8	8	8	8	8	8



ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE							
	Ø	Ø	Ø	F	Ø	Ø	Ø	H
0	1	2	3	4	5	6	7	8
+	+	+	+	+	+	+	+	+
6	6	6	6	6	6	6	6	6
8	8	8	8	8	8	8	8	8

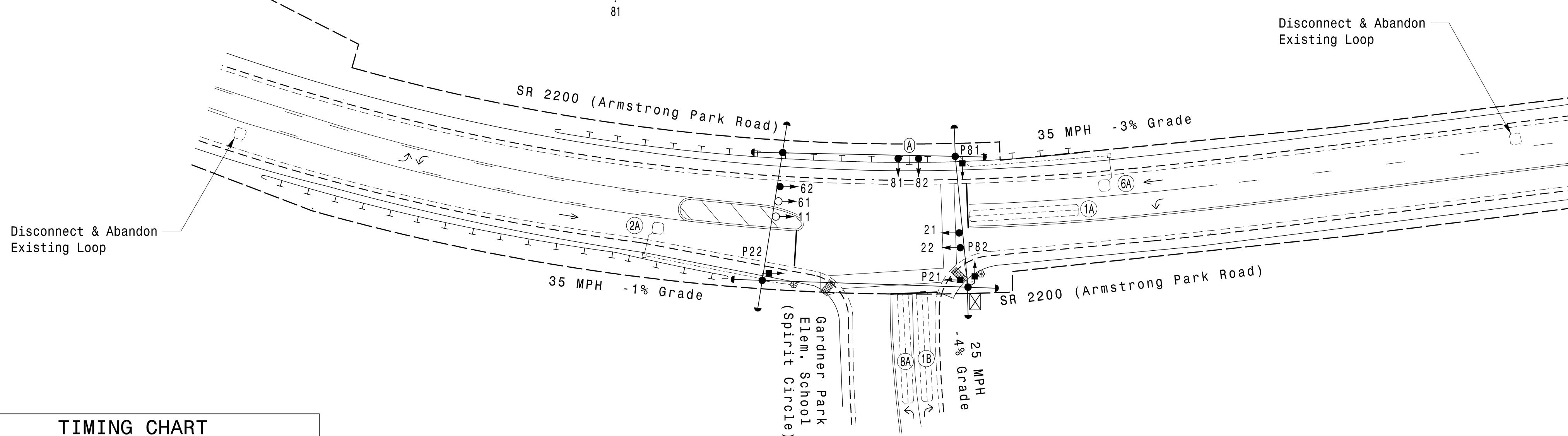
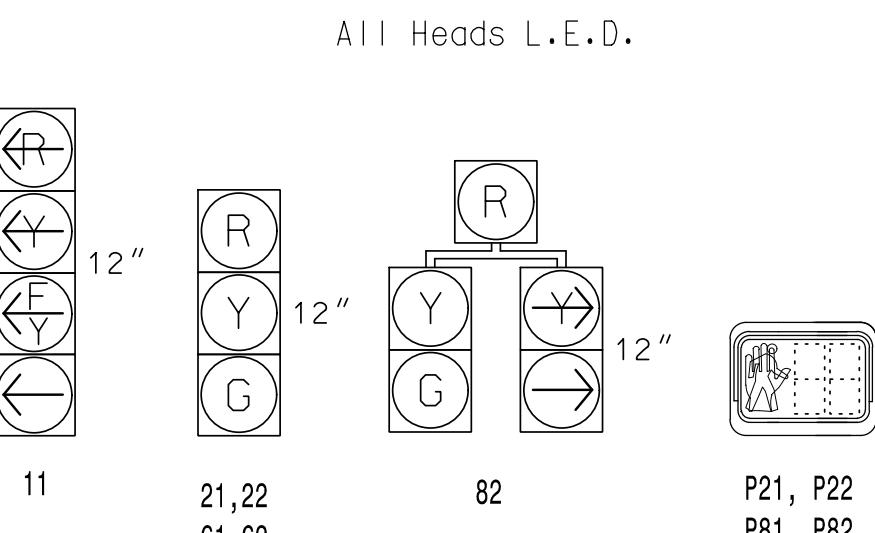
DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING		SYSTEM LOOP	NEW CARD
				DETECTOR	PROGRAMMING		
1A	6X60	0	2-4-2	-	1 Yes - 15 *	-	N - X
1B	6X60	0	2-4-2	-	6# Yes - 3	-	N - X
2A	6X6	70	6	X	2 Yes -	-	N - X
6A	6X6	70	6	X	6 Yes -	-	N - X
8A	6X60	0	2-4-2	-	8 Yes - 3	-	N - X

PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignaled Movement
- Pedestrian Movement

SIGNAL FACE I.D.



TIMING CHART

FEATURE	PHASE			
	1	2	6	8
Min Green *	7	10	10	7
Walk *	-	7	-	7
Ped Clear	-	15	-	12
Veh Extension *	1.0	3.0	3.0	1.0
Max 1 *	20	60	60	25
Yellow	3.0	4.1	4.1	3.4
Red Clear	1.9	1.6	1.6	1.5
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	-	X	X	-
Recall Position	-	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

PLANS PREPARED IN THE OFFICE OF:
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NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Prepared For:
Transportation Mobility and Safety Division
North Carolina Department of Transportation
Signal Design Section

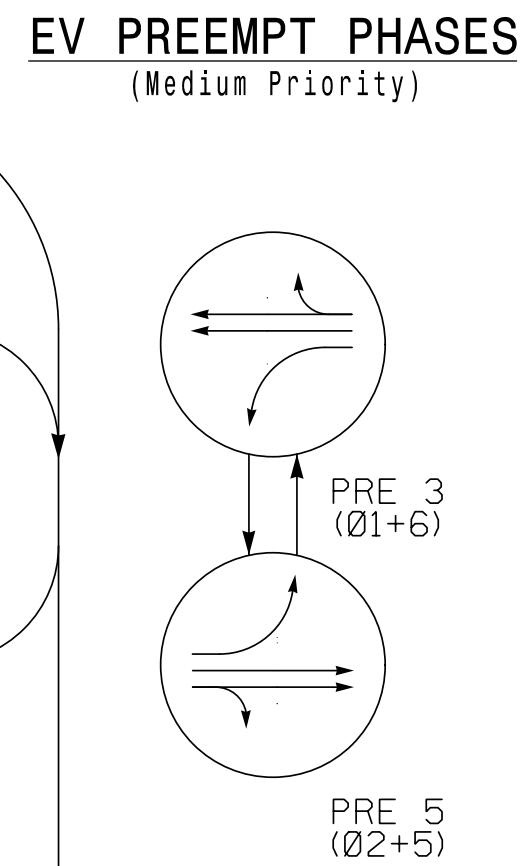
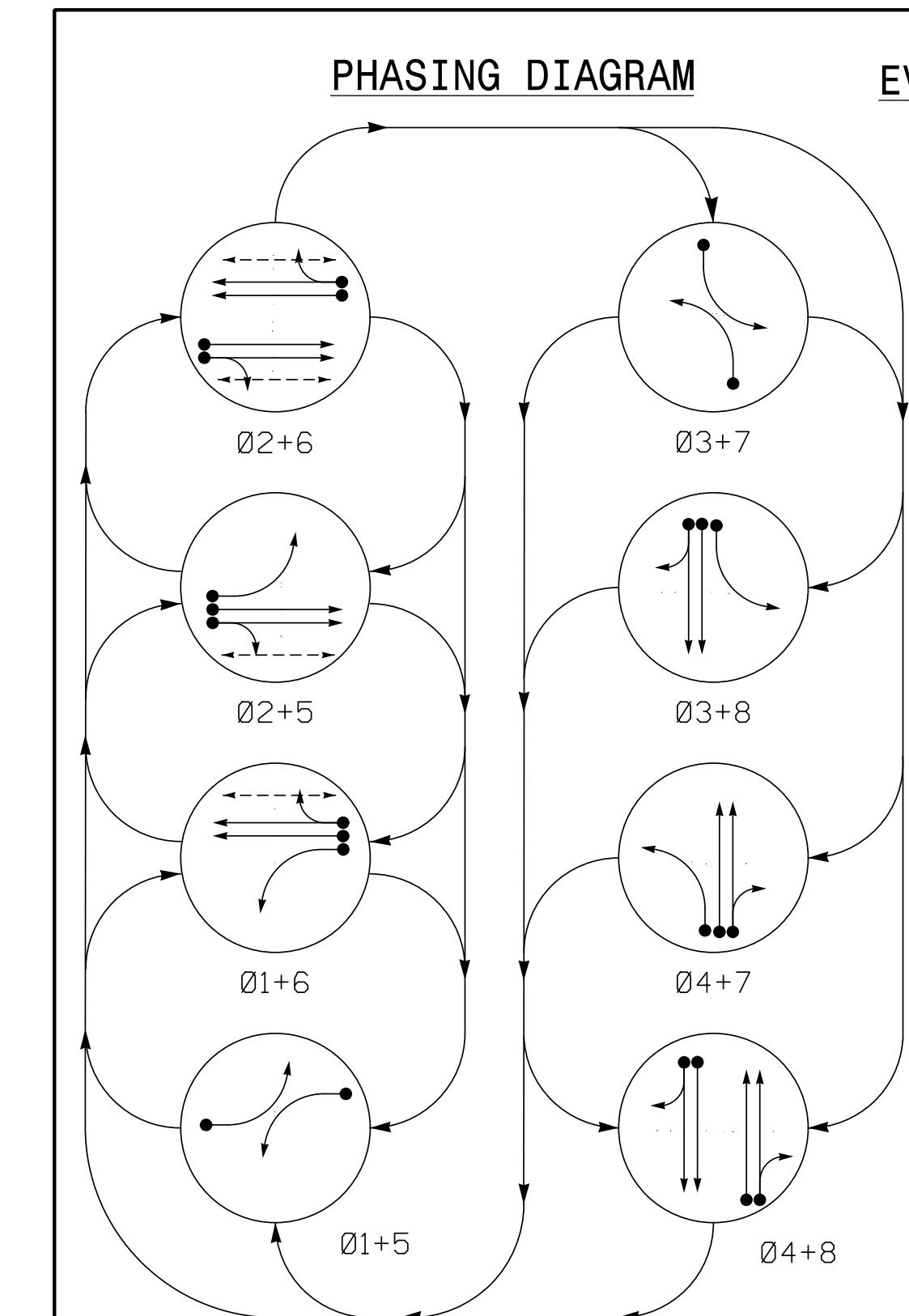
Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS INIT. DATE
0 1"=40'

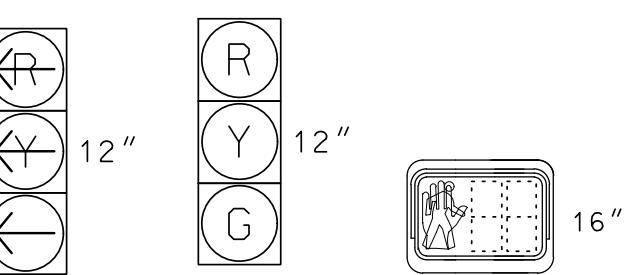
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

SEAL
044434
NORTH CAROLINA
PROFESSIONAL
ENGINEER
KEVIN P. BAUMANN
3/11/2022
DATE
SIG. INVENTORY NO. 12-1603



SIGNAL FACE I.D.

All Heads L.E.D.



11
21,22
31
41,42
51
61,62
71
81,82

PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement

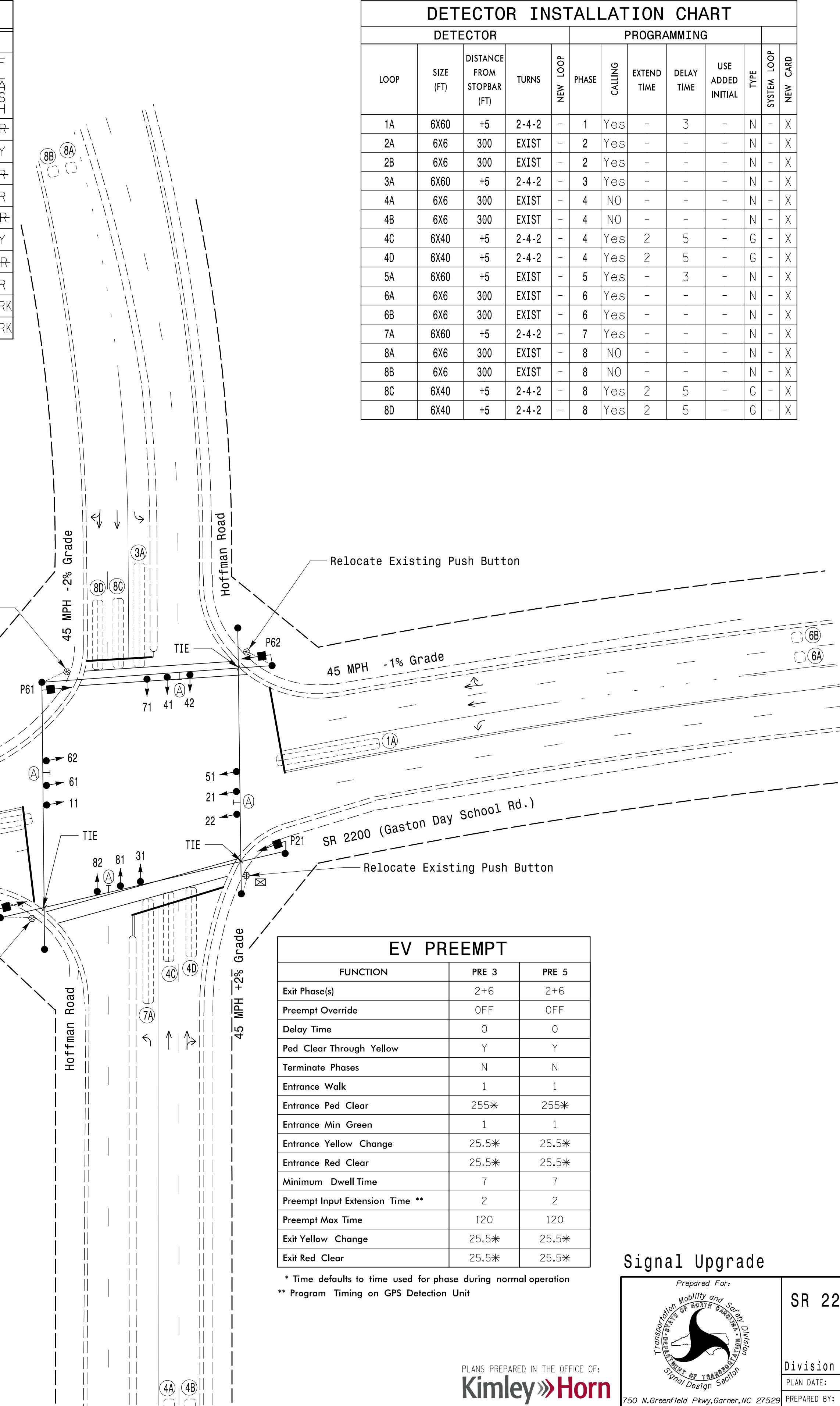
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11:14:59 AM Don't le.Curr

3/9/2022 * These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

TIMING CHART

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	4	-	-	-	4	-	-
Ped Clear	-	27	-	-	-	23	-	-
Veh. Extension *	1.0	6.0	1.0	6.0	1.0	6.0	2.0	6.0
Max 1 *	20	100	20	60	20	100	20	60
Yellow	3.0	4.7	3.0	4.3	3.0	4.6	3.0	4.7
Red Clear	3.5	1.6	3.1	2.0	3.5	1.8	3.4	2.1
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	0	-	15	-	0
Time To Reduce *	-	40	-	20	-	40	-	20
Minimum Gap	-	3.0	-	3.0	-	3.0	-	3.0
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X



Signal Upgrade

Prepared For:
Transportation Mobility and Safety Division
State of North Carolina
Signal Design Section

PLANS PREPARED IN THE OFFICE OF:
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NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

SCALE: 0 40
1" = 40'

SR 2200 (Gaston Day School Rd) at Hoffman Road
Division 12 Gaston County Gastonia
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann
REVISIONS INIT. DATE
044434
SEAL
NORTH CAROLINA
PROFESSIONAL ENGINEER
KEVIN P. BAUMANN
3/11/2022
SIGNATURE DATE
S10. INVENTORY NO. 12-1604

PROJECT REFERENCE NO. C-5703 SHEET NO. Sig.127.0

8 Phase
Fully Actuated w/
Emergency Vehicle Preemption
Gastonia Signal System

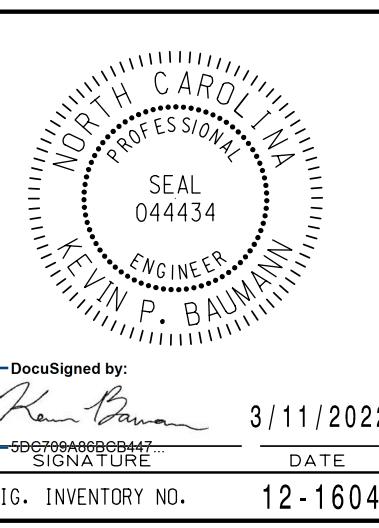
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 4A, 4B, 6A, 6B, 8A, and 8B as shown.
- Relocate existing pedestrian push buttons to TYPE 1 posts, as shown.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- City of system data:
Controller Asset #1604.

LEGEND

PROPOSED	EXISTING
○ →	Traffic Signal Head
● →	Modified Signal Head
—	N/A
⊕	Sign
□	Type I Pushbutton Post
□	Pedestrian Signal Head With Push Button & Sign
□	Signal Pole with Guy
□	Signal Pole with Sidewalk Guy
□	Inductive Loop Detector
□	Controller & Cabinet
□	Junction Box
—	2-in Underground Conduit
—	Right of Way
→	Directional Arrow
Ⓐ	Street Name Sign (D3-1)

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



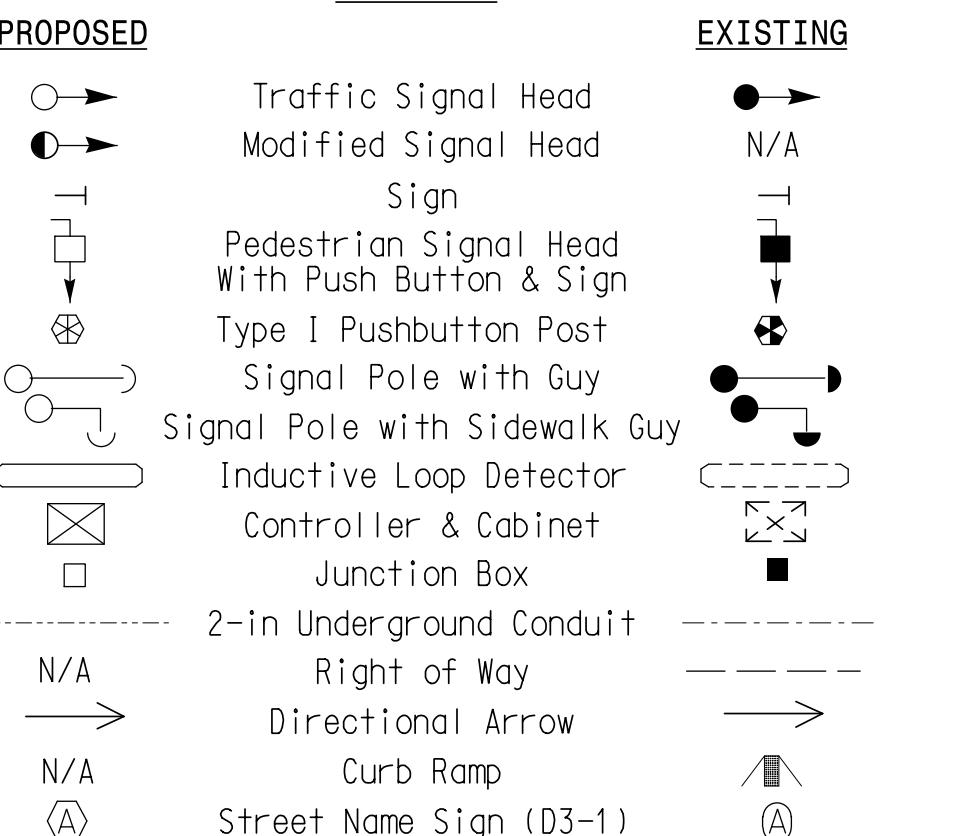
8 Phase Fully Actuated w/ Emergency Vehicle Preemption Gastonia Signal System NOTES

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
 2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
 3. Phase 1 and/or phase 5 may be lagged.
 4. Phase 3 and/or phase 7 may be lagged.
 5. Set all detector units to presence mode.
 6. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
 7. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
 8. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
 9. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
 10. Pavement markings are existing.
 11. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
 12. Install new cabinet on the existing cabinet foundation.
 13. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
 14. Reconnect lead-in cable to separate loops 2A, 2B, 4A, 4B, 6A, 6B, 8A & 8B, as shown.
 15. Relocate existing pedestrian push buttons to Type I posts, as shown.
 16. Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
 17. Remount pedestrian heads P41, P42, P81, and P82 such that the bottom of the signal housing including brackets is between 7 ft and 10 ft above the sidewalk level as stated by MUTCD Section 4E.05.
 18. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
 19. City system data:

Controller Asset #1605.

LEGEND



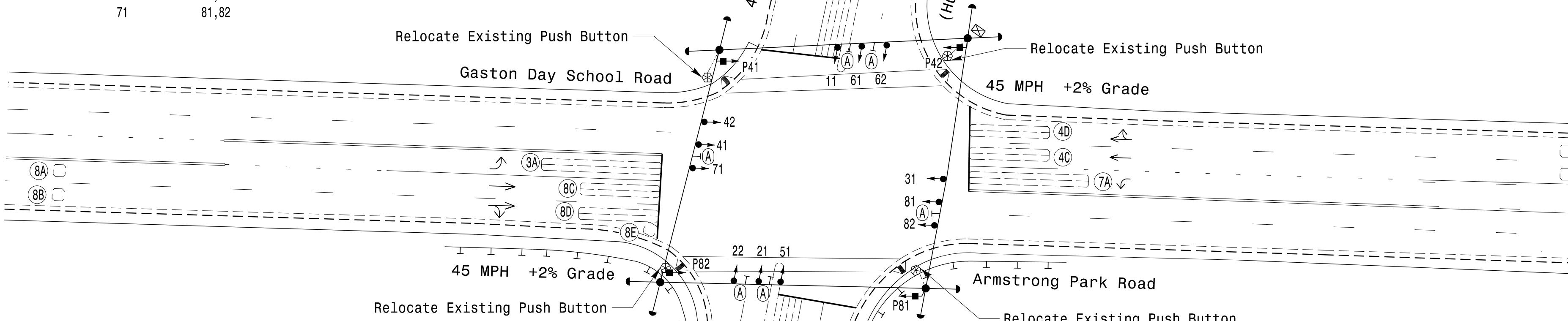
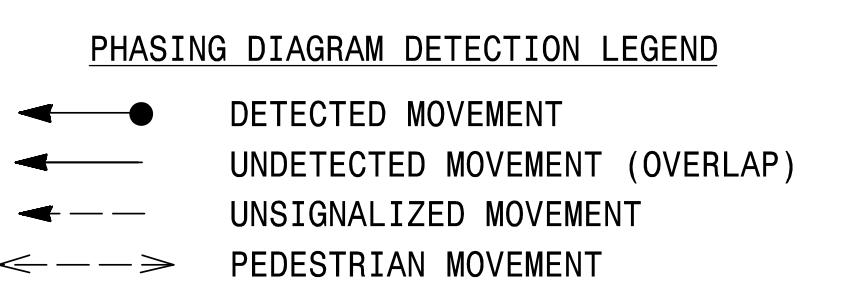
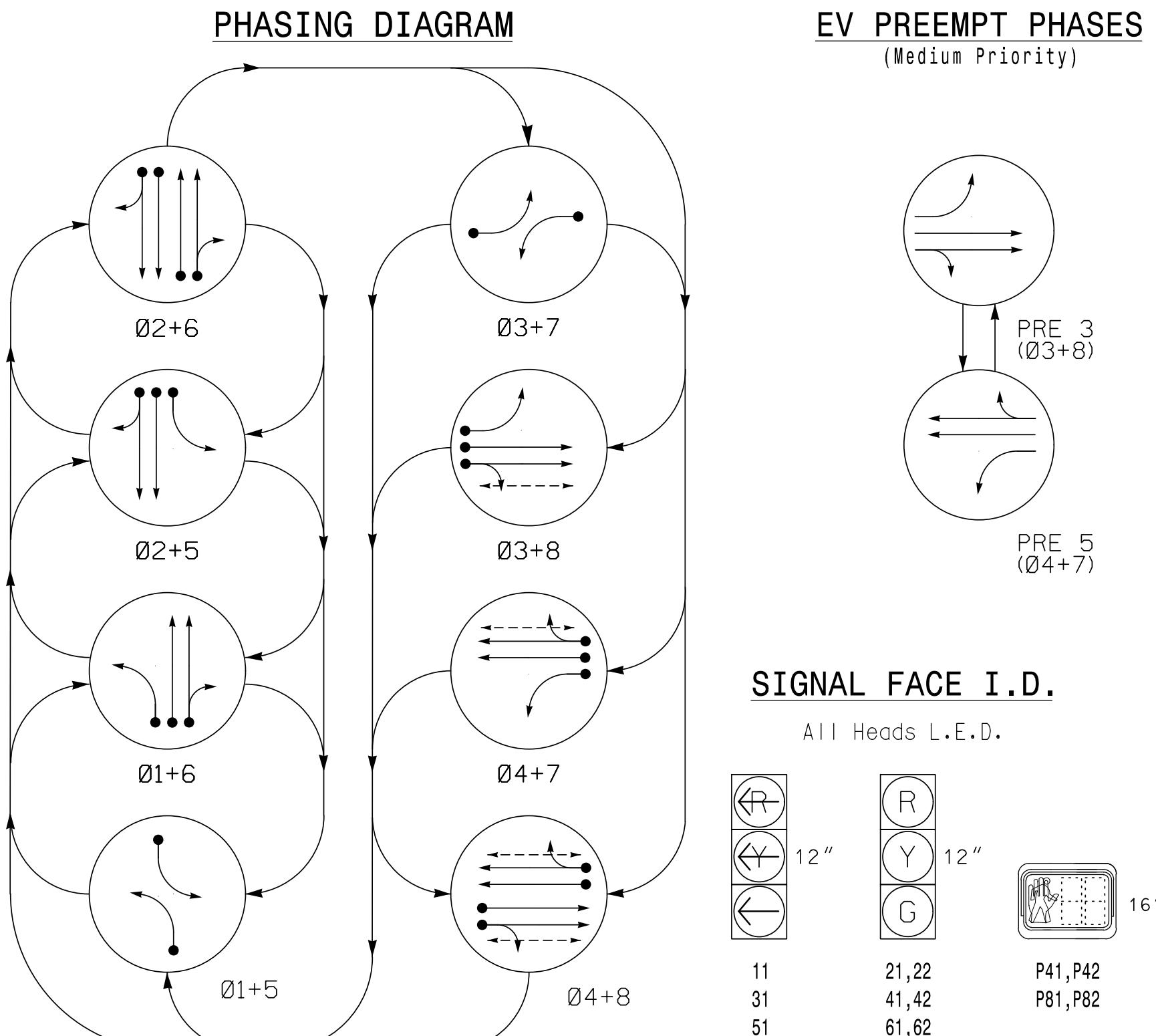
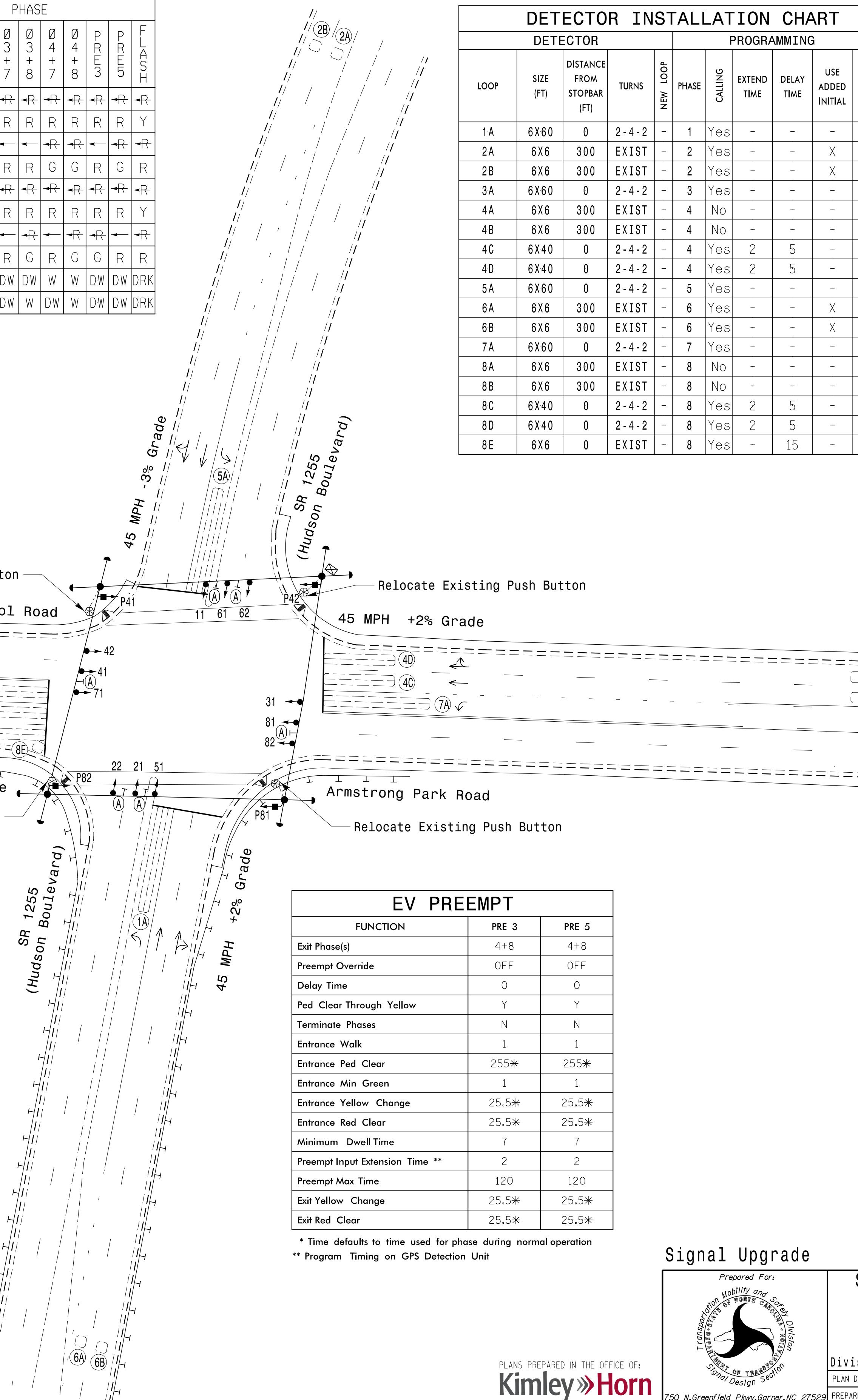
DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

signal Upgrade

 <p>Prepared For: SR 1255 (Hudson Boulevard) at Gaston Day School Road/ Armstrong Park Road</p> <p>Division 12 Gaston County Gastonia</p> <p>PLAN DATE: May 2021 REVIEWED BY: SL Phillips</p> <p>PREPARED BY: DM Curri REVIEWED BY: KP Baumann</p> <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	 <p>DocuSigned by:  5DC709A06BCB447... SIGNATURE</p> <p>DATE: 3/11/2022</p> <p>SIG. INVENTORY NO. 12-1605</p>
---	---

PLANS PREPARED IN THE OFFICE OF:
Kimley » Horn

NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000



10 of 10

100

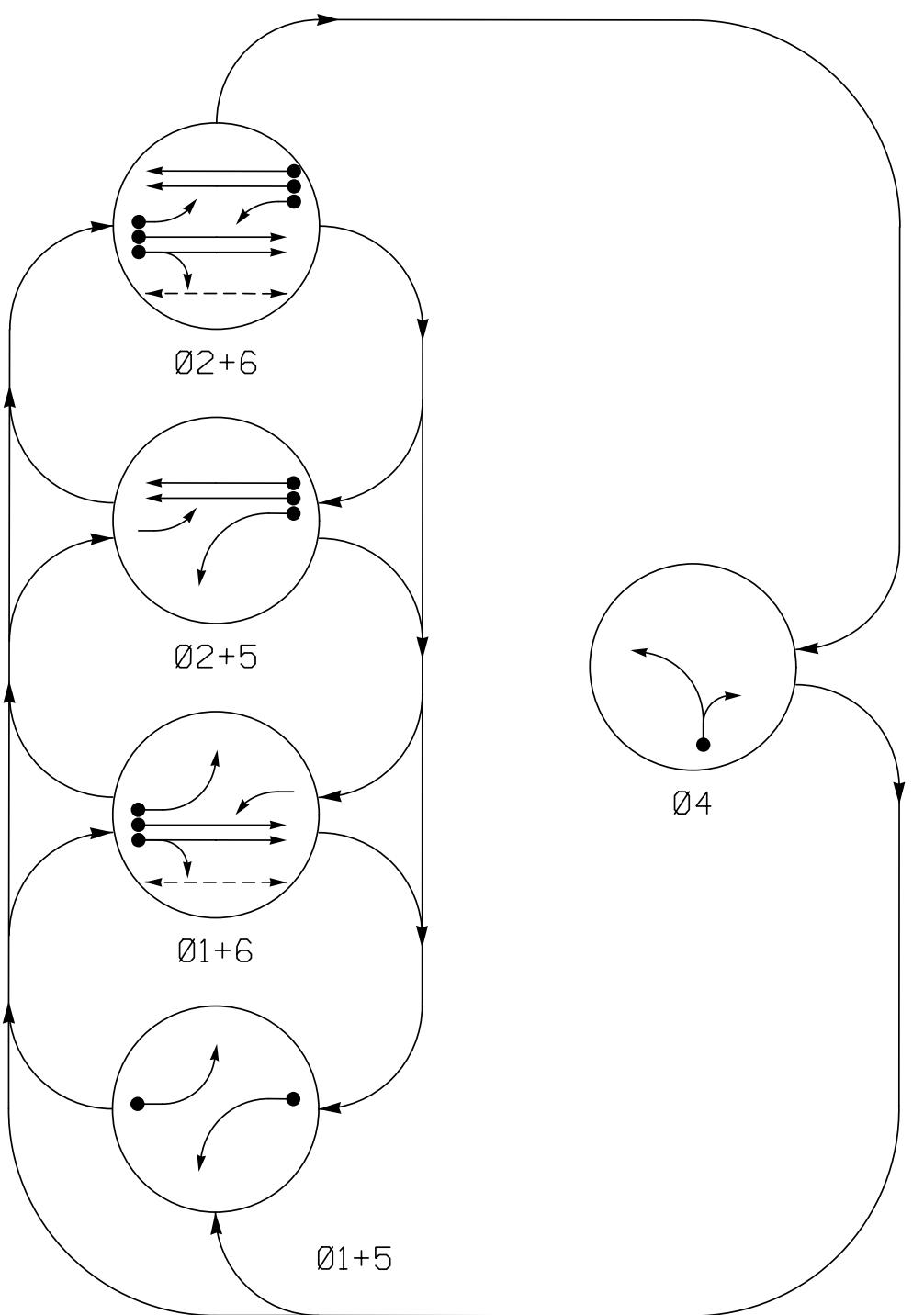
* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for other phases should not be lower than 4 seconds.

5 Phase
 Fully Actuated
 w/ Alternate Phasing Operation
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:
Controller Asset #1623.

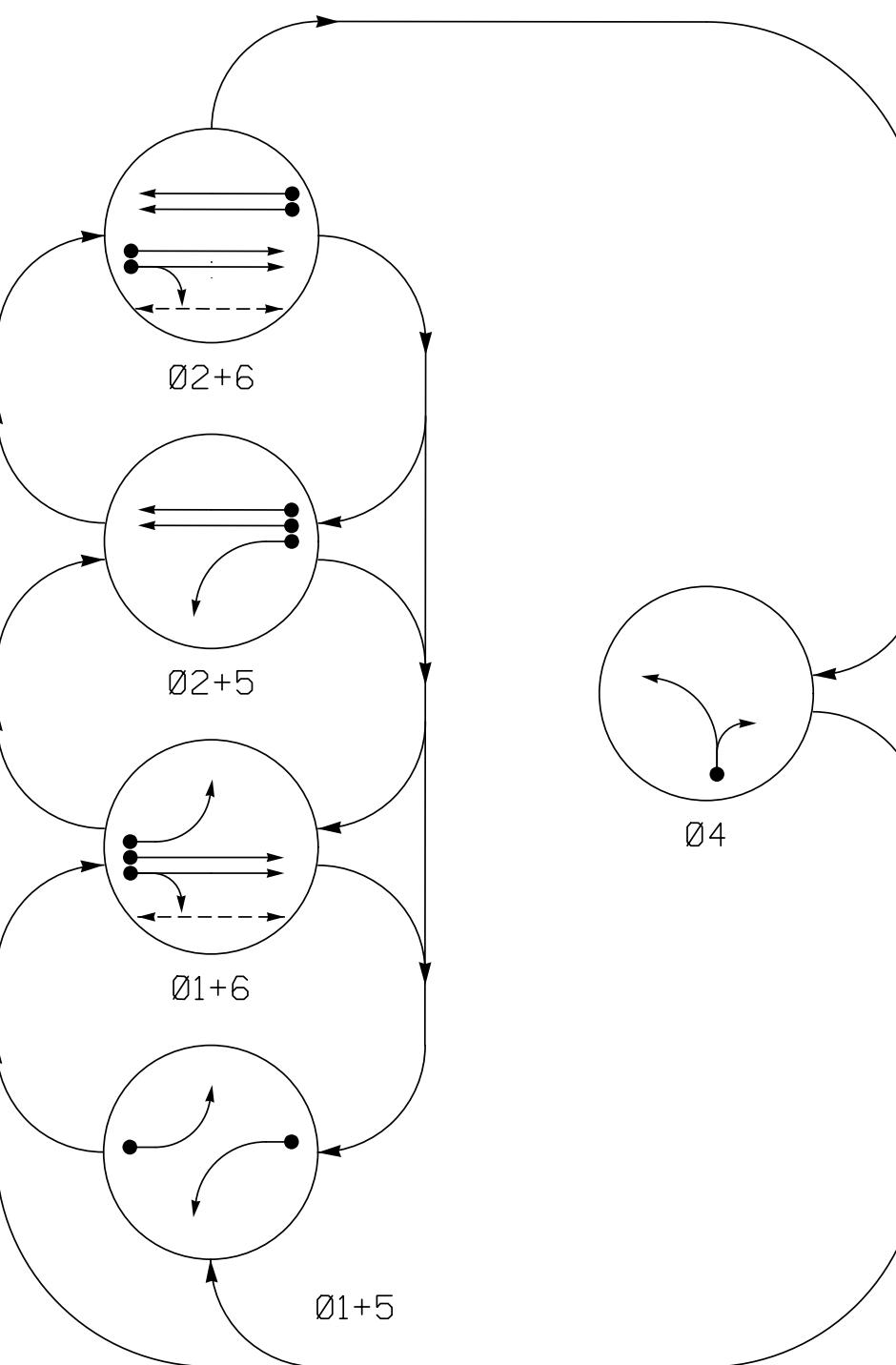
DEFAULT PHASING DIAGRAM



DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE				
	0	1	2	3	FLASH
11	←	←	R	R	→Y
21,22	R	R	G	G	R
41,42	R	R	R	G	R
51	←	E	←	E	→R
61,62	R	G	R	G	R
P61,P62	DW	W	DW	W	DW DRK

ALTERNATE PHASING DIAGRAM

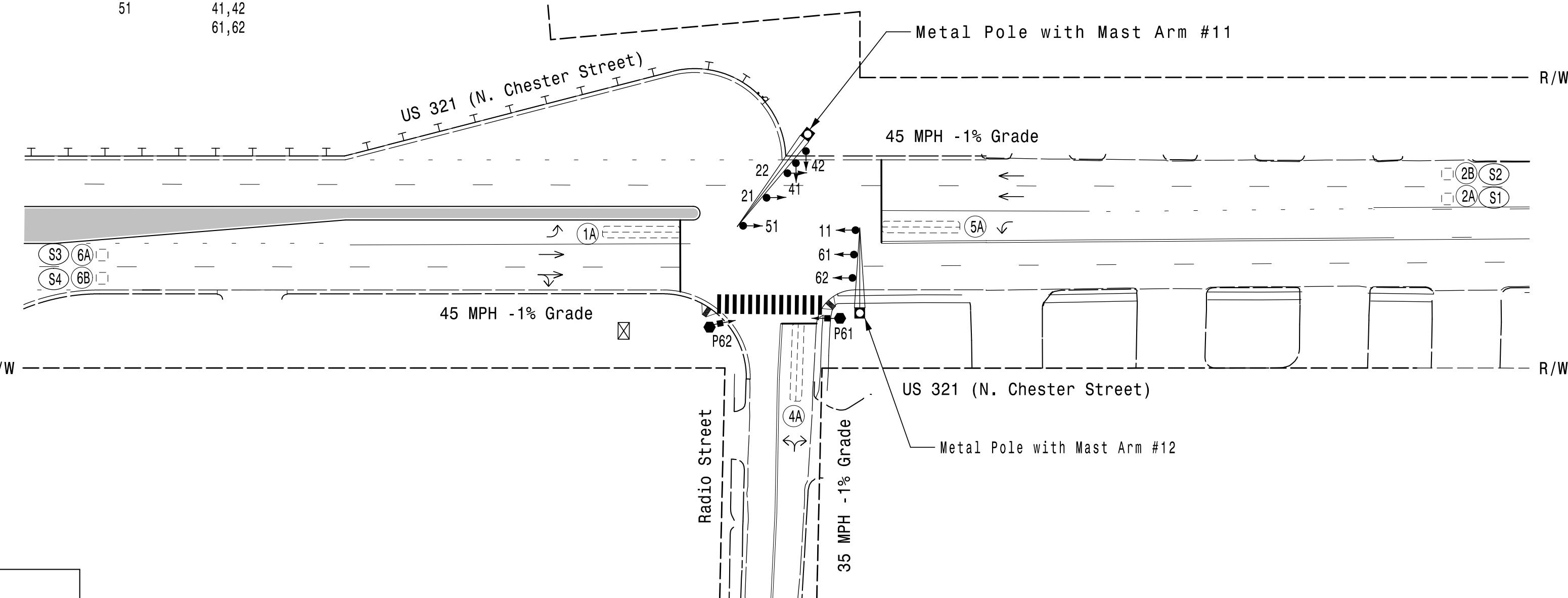
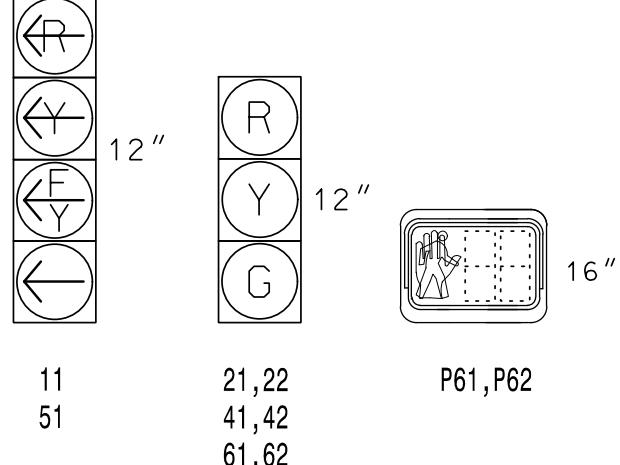


ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE				
	0	1	2	3	FLASH
11	←	←	R	R	→Y
21,22	R	R	G	G	R
41,42	R	R	R	G	R
51	←	R	←	R	→Y
61,62	R	G	R	G	R
P61,P62	DW	W	DW	W	DW DRK

SIGNAL FACE I.D.

All Heads L.E.D.



TIMING CHART

FEATURE	PHASE					
	1	2	4	5	6	
Min Green *	7	12	7	7	12	
Walk *	-	-	-	-	4	
Ped Clear	-	-	-	-	13	
Veh. Extension *	2.0	6.0	2.0	2.0	6.0	
Max 1 *	20	90	25	20	90	
Yellow	3.0	4.6	3.0	3.0	4.6	
Red Clear	3.7	2.1	2.6	2.4	2.1	
Red Revert	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	
Seconds /Actuation *	-	1.5	-	-	1.5	
Max Initial *	-	34	-	-	34	
Time Before Reduction *	-	15	-	-	15	
Time To Reduce *	-	30	-	-	30	
Minimum Gap	-	3.0	-	-	3.0	
Locking Detector	-	X	-	-	X	
Recall Position	-	MIN RECALL	-	-	MIN RECALL	
Dual Entry	-	-	-	-	-	
Simultaneous Gap	X	X	X	X	X	

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING			
					PHASE	CALLING	EXTEND TIME	DELAY TIME
1A	6X40	0	2-4-2	-	1	Yes	-	5@
					6#	Yes	-	3
2A/S1	6X6	300	EXIST	-	2	Yes	-	X
2B/S2	6X6	300	EXIST	-	2	Yes	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	5
					5	Yes	-	N
5A	6X40	0	2-4-2	-	5	Yes	-	5*
					2#	Yes	-	3
6A/S3	6X6	300	EXIST	-	6	Yes	-	X
6B/S4	6X6	300	EXIST	-	6	Yes	-	X

@ Disable delay during Alternate Phasing Operation.
 * Reduce Delay to 3 seconds during Alternate Phasing operation.
 # Disable Phase call for loop during Alternate Phasing operation.

PLANS PREPARED IN THE OFFICE OF:
Kimley-Horn
 NC License #F-0102
 750 N. Greenfield Pkwy., Garner, NC 27523
 (919) 677-2000

REVISIONS INIT. DATE

Prepared For: Transportation Mobility and Safety Division Signal Design Section	US 321 (N. Chester Street) at Radio Street	
Division 12	Gaston County	Gastonia
PLAN DATE: May 2021	REVIEWED BY: SL Phillips	
PREPARED BY: CF Davis	REVIEWED BY: KP Baumann	
REVISIONS	INIT. DATE	
3/11/2022		

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
SEAL NO. 044434 CAROLINA PROFESSIONAL ENGINEER KEVIN P. BAUMANN
DocuSigned by: Kevin Baumann 3/11/2022 Signature DATE SIG. INVENTORY NO. 12-1623

3 Phase
Fully Actuated
Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Reposition existing signal head numbered 22.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset # 1706

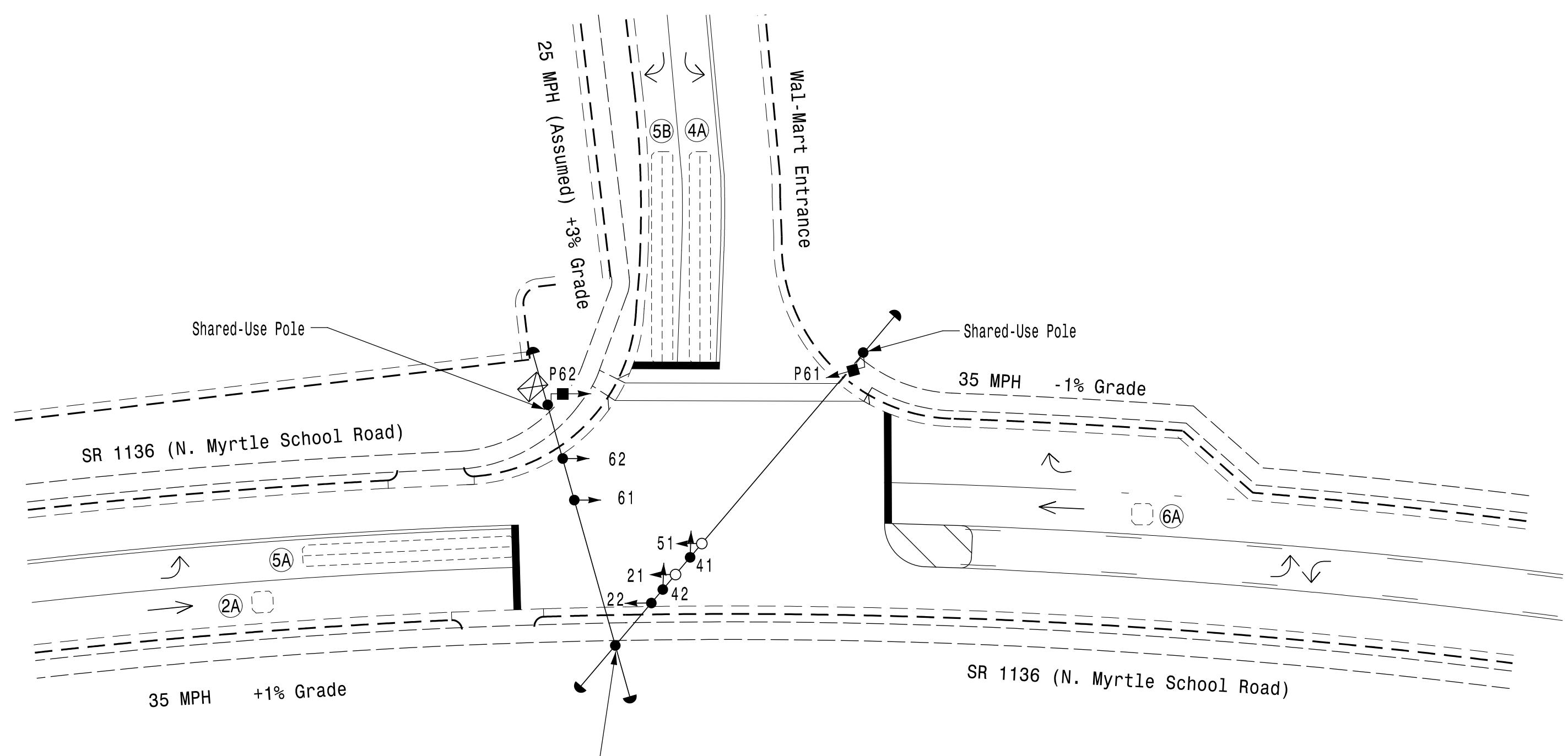
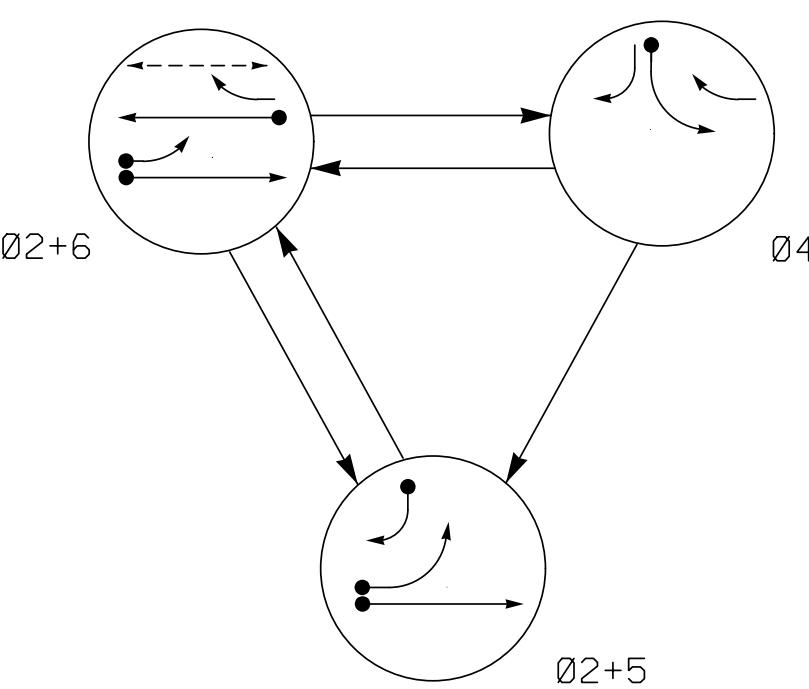


TABLE OF OPERATION

SIGNAL FACE	PHASE			
	0 2 5	0 2 +	0 4	FLASH
21, 22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	F	-	R	Y
61	R	G	R	Y
62	R	G	R	Y
P61, P62	DW	W	DW	DRK

PHASING DIAGRAM



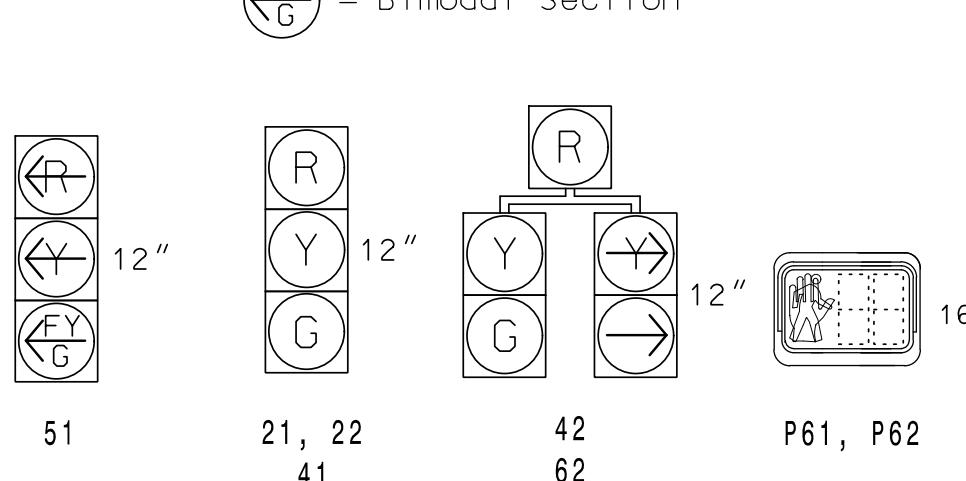
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignaled Movement
- Pedestrian Movement

SIGNAL FACE I.D.

All Heads L.E.D.

(FYC) = Bimodal Section



DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	LOOP A/M	DETECTOR		PROGRAMMING			TYPE	SYSTEM LOOP	NEW CARD
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL			
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	3	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	15	-	N	-	X
5B	6X60	0	2-4-2	-	5	Yes	-	15	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X

FEATURE	PHASE			
	2	4	5	6
Min Green *	10	7	7	10
Walk *	-	-	-	7
Ped Clear	-	-	-	18
Veh. Extension *	3.0	2.0	1.0	3.0
Max 1 *	60	30	20	60
Yellow	3.9	3.0	3.0	3.9
Red Clear	1.8	2.3	2.6	1.8
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	-	X
Recall Position	MIN. RECALL	-	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Signal Upgrade



PLANS PREPARED IN THE OFFICE OF:
Kimley-Horn
NC License #F-0102
750 N. Greenfield Pkwy, Garner, NC 27523
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Prepared For:	SR 1136 (N. Myrtle School Road) at Wal-Mart Entrance		
Division 12	Gaston County	Gaston County	
PLAN DATE:	May 2021	REVIEWED BY:	SL Phillips
PREPARED BY:	DM Curri	REVIEWED BY:	KP Baumann
SCALE:	0 30	INIT. DATE:	
REVISIONS:		DATE:	
1"=30'			

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
SEAL 044434 NORTH CAROLINA PROFESSIONAL ENGINEER KEVIN P. BAUMANN
DocuSigned by: Kevin Baumann 3/11/2022 Signature DATE SIG. INVENTORY NO. 12-1706

**2 Phase
Fully Actuated
Gaston Signal System**

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Disconnect and abandon existing loops 2B and 6B.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- City of system data:
Controller Asset #1712.

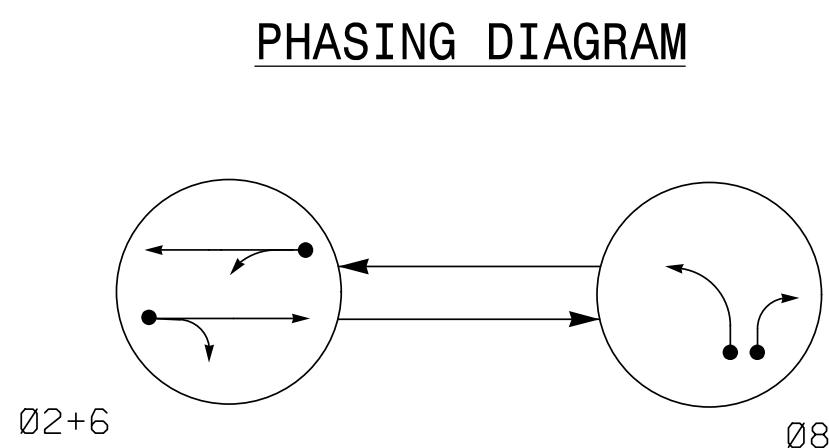
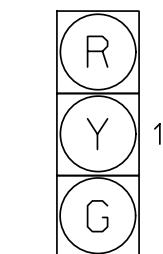


TABLE OF OPERATION		
SIGNAL FACE	PHASE	
	02+6	08
21,22	G R	Y
61,62	G R	Y
81,82	R G	R

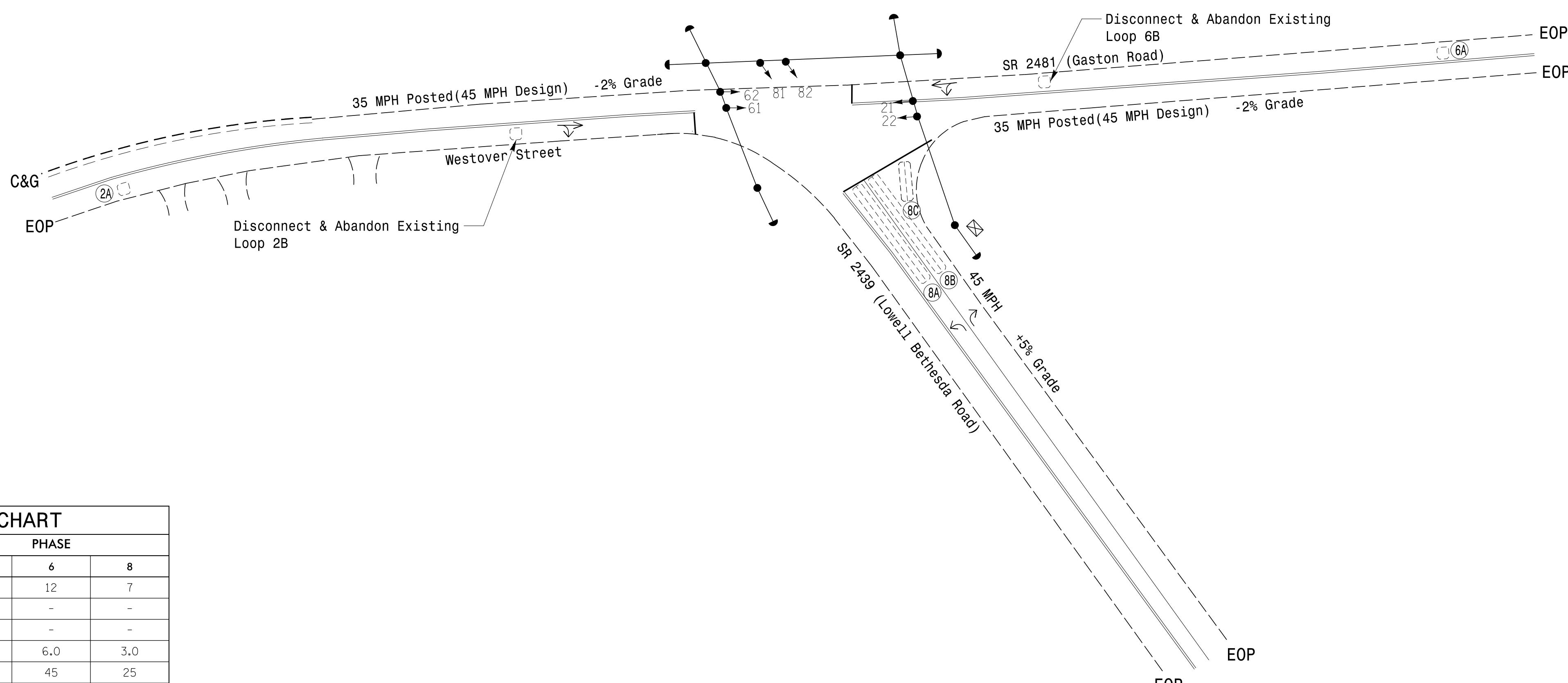
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement

SIGNAL FACE I.D.
All Heads L.E.D.



21,22
61,62
81,82



TIMING CHART			
FEATURE	PHASE		
	2	6	8
Min Green *	12	12	7
Walk *	-	-	-
Ped. Clear	-	-	-
Veh. Extension *	6.0	6.0	3.0
Max 1 *	45	45	25
Yellow	4.7	4.7	3.0
Red. Clear	1.3	1.3	2.6
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	2.5	2.5	-
Max Initial *	34	34	-
Time Before Reduction *	15	15	-
Time To Reduce *	30	30	-
Minimum Gap	3.0	3.0	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Signal Upgrade

Prepared For: Transportation Mobility and Safety Division State of North Carolina Signal Design Section	SR 2481 (Gaston Road) / Westover Street at SR 2439 (Lowell Bethesda Road) Division 12 Gaston County Gastonia	DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
PLANS PREPARED IN THE OFFICE OF: Kimley-Horn NC License #F-0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000	PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: L Matney REVIEWED BY: KP Baumann REVISIONS INIT. DATE 0 40 1"=40'	SEAL NO. 044434 NORTH CAROLINA PROFESSIONAL ENGINEER KELVIN P. BAUMANN 3/11/2022 SIGNATURE DATE S10. INVENTORY NO. 12-1712

3 Phase
 Fully Actuated
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Reposition existing signal heads numbered 62, 63.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 61 and 62 have been relabeled to 62 and 63, respectively.
- City system data:
Controller Asset # 1715

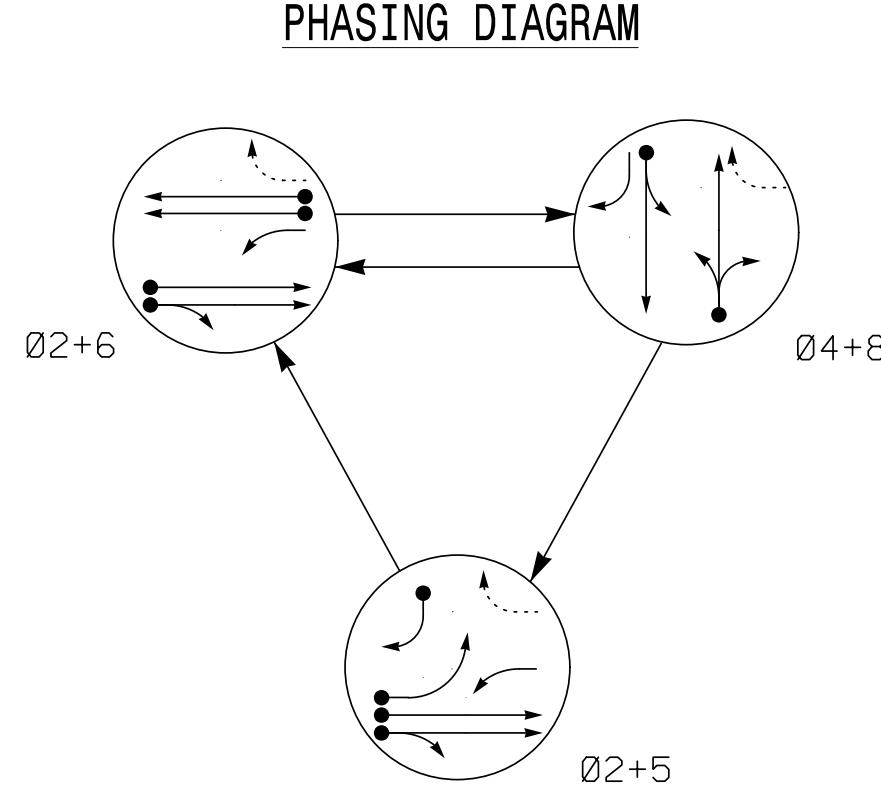
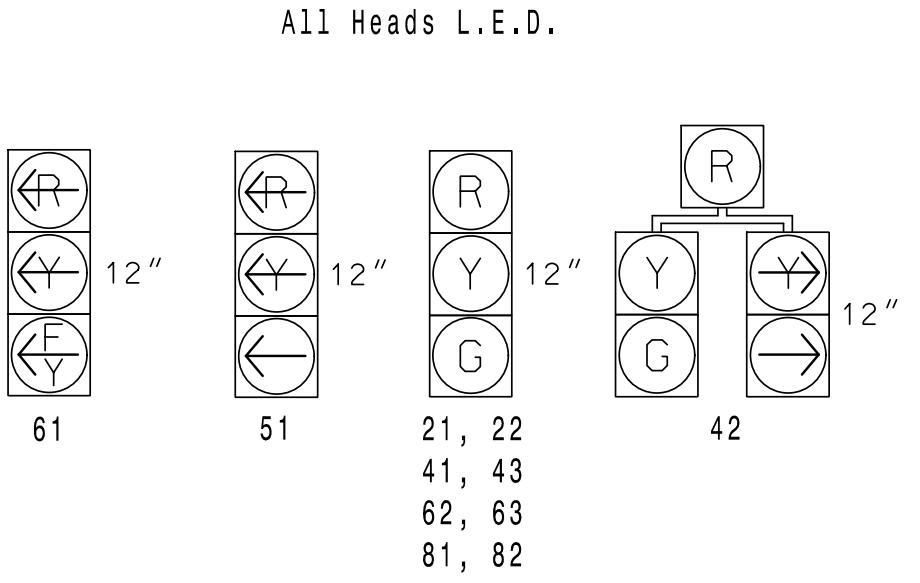


TABLE OF OPERATION	
SIGNAL FACE	PHASE
0	0 0 0 F
2	0 2 4 + H
+	2 + 0 H
5	5 6 8 L O S H
6	*
8	OFF
SIGN 'F'	*
	*
	*
	OFF

* Changeable Trailblazer Sign controlled remotely

SIGNAL FACE I.D.**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	DETECTOR		PROGRAMMING				
				NEW LOOP	PHASE	CALING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE
2A	6X6	420	EXIST	-	2	Yes	-	-	X	N - X
2B	6X6	420	EXIST	-	2	Yes	-	-	X	N - X
4A	6X60	0	2-4-2	-	4	Yes	-	-	-	N - X
5A	6X60	0	2-4-2	-	5	Yes	-	-	-	N - X
5B	6X60	0	2-4-2	-	5	Yes	-	15	-	N - X
6A	6X6	420	EXIST	-	6	Yes	-	-	X	N - X
6B	6X6	420	EXIST	-	6	Yes	-	-	X	N - X
8A	EXIST	0	EXIST	-	8	Yes	-	3	-	N - X
8B	6X40	EXIST	2-4-2	-	8	Yes	-	3	-	N - X
8C	6X6	EXIST	EXIST	-	8	Yes	-	15	-	N - X

PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement

**3 Phase
Fully Actuated
Gastonia Signal System**

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:
Controller Asset #1718.

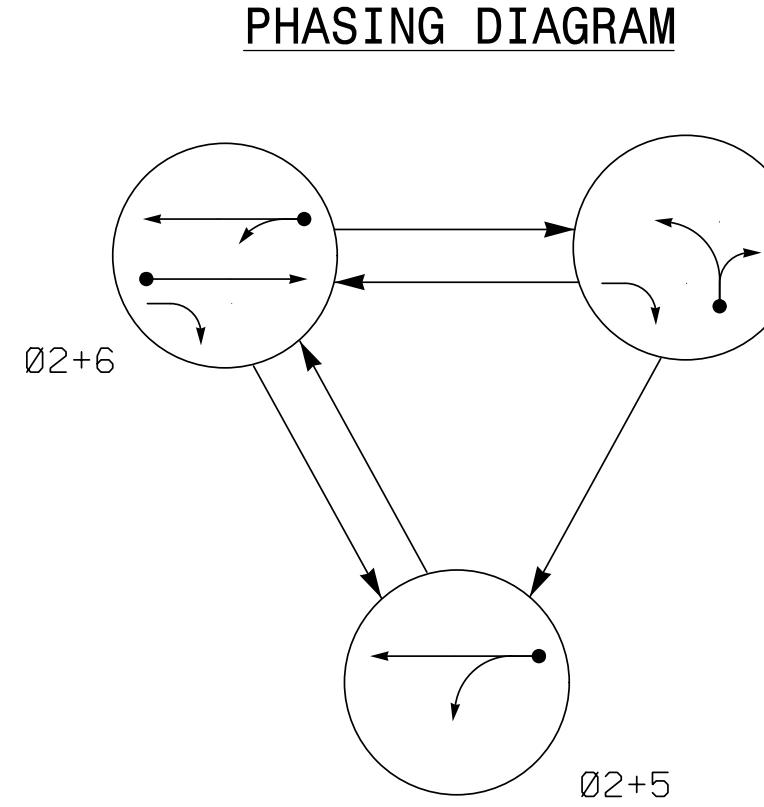


TABLE OF OPERATION

SIGNAL FACE	PHASE				
	Ø	Ø	Ø	F	H
21	X	G	R	Y	
22		G	R	Y	
41, 42	R	R	G	R	
61	R	G	R	Y	
62	R	G	R	X	Y

DETECTOR INSTALLATION CHART

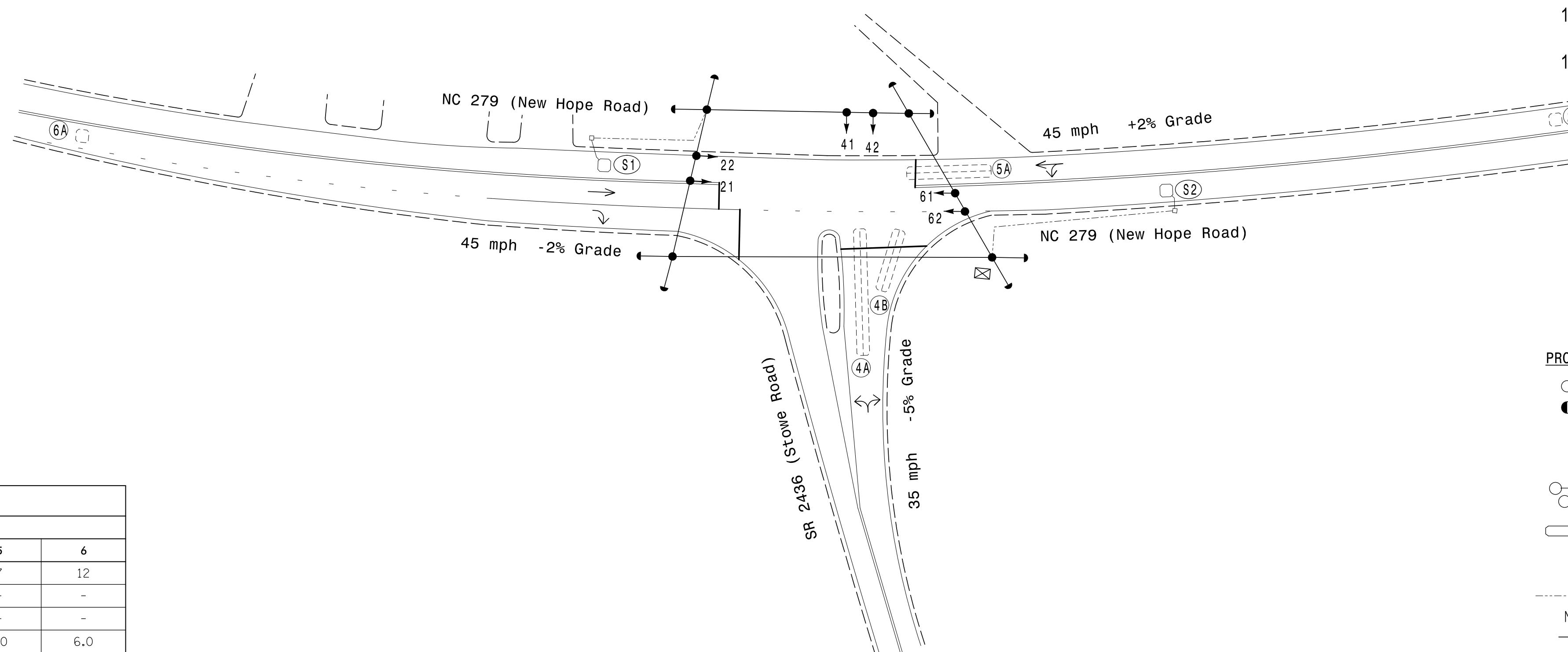
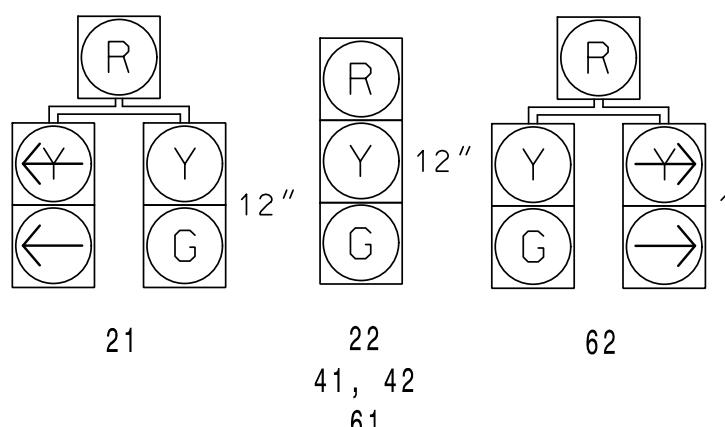
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING		SYSTEM TYPE	NEW CARD			
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	SYSTEM TYPE	NEW CARD
2A	6X6	300	EXIST	-	2	Yes	-	-	-	N	- X
4A	6X60	+5	2-4-2	-	4	Yes	-	-	-	N	- X
4B	6X30	+5	2-4-2	-	4	Yes	-	15	-	N	- X
5A	6X40	+5	2-4-2	-	5	Yes	-	5	-	N	- X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	- X
S1	6X6	+150	6	X	-	No	-	-	-	N	X X
S2	6X6	+200	6	X	-	No	-	-	-	N	X X

SIGNAL FACE I.D.

All Heads L.E.D.

PHASING DIAGRAM DETECTION LEGEND

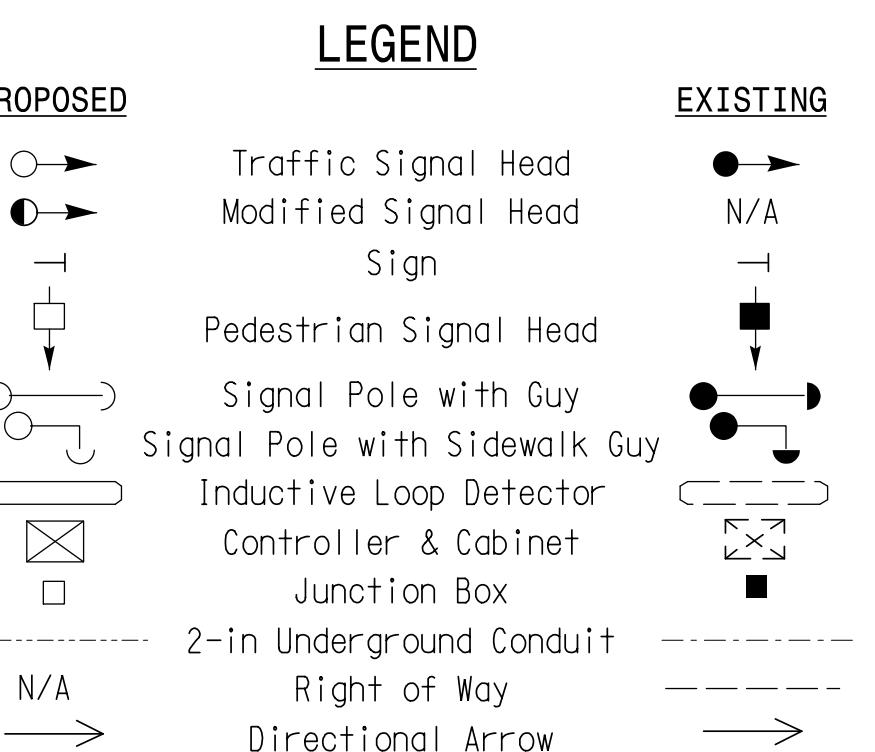
- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement



TIMING CHART

FEATURE	PHASE			
	2	4	5	6
Min Green *	12	7	7	12
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	6.0	1.0	1.0	6.0
Max 1 *	90	20	25	90
Yellow	4.7	3.1	3.0	4.7
Red Clear	1.4	2.6	2.1	1.4
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	2.5
Max Initial *	-	-	-	34
Time Before Reduction *	15	-	-	15
Time To Reduce *	40	-	-	40
Minimum Gap	3.0	-	-	3.0
Locking Detector	-	-	-	X
Recall Position	MIN RECALL	-	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



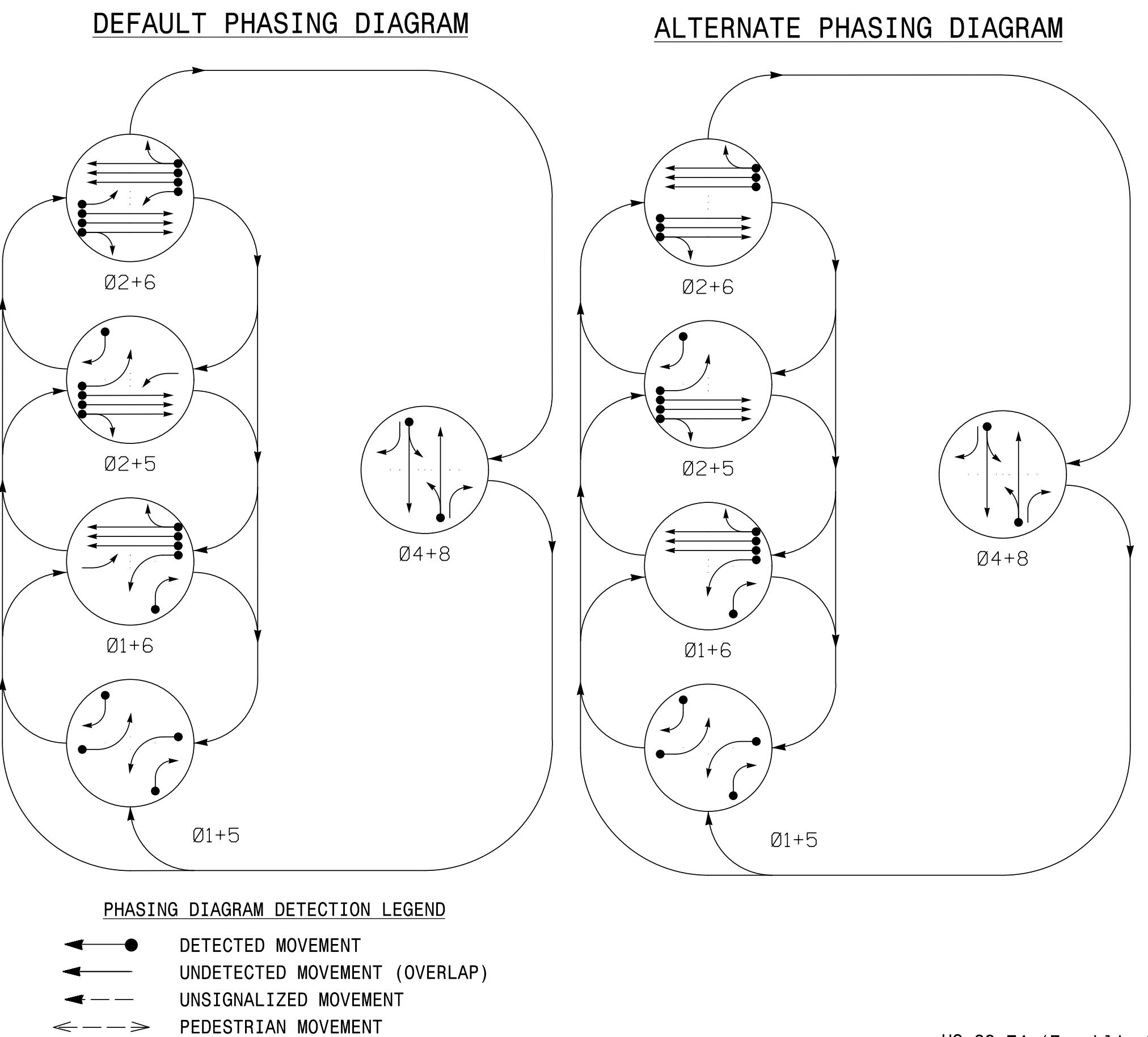
Signal Upgrade

Prepared For: Signal Design Section	NC 279 (New Hope Road) at SR 2436 (Stowe Road)	Document Not Considered Final Unless All Signatures Completed
Division 12	Gaston County	Gaston County
PLAN DATE: May 2021	REVIEWED BY: SL Phillips	
PREPARED BY: DM Curri	REVIEWED BY: KP Baumann	
REVISIONS	INIT.	DATE
0		
1"=40'		
DocuSigned by: 3/11/2022		
SIGNATURE DATE		
SIG. INVENTORY NO. 12-1718		

5 Phase
Fully Actuated
With Alternate Phasing Operation
Gaston Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #1778



DEFAULT PHASING TABLE OF OPERATION						
SIGNAL FACE	PHASE					
	0 5	0 1 6	0 2 5	0 4 8	0 5	FLASH
11	-	-	E	E	R	Y
21, 22, 23	R	R	G	G	R	Y
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	-	R	E	E	R	Y
61, 62, 63	R	G	R	G	R	Y
81	R	R	R	R	G	R
82	R	R	R	R	G	R

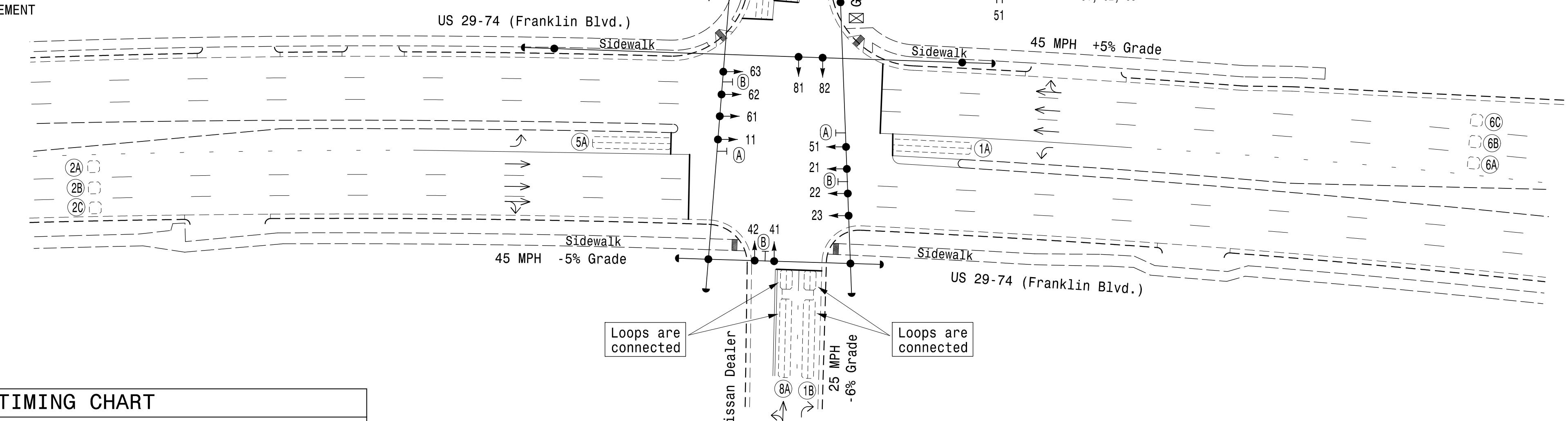
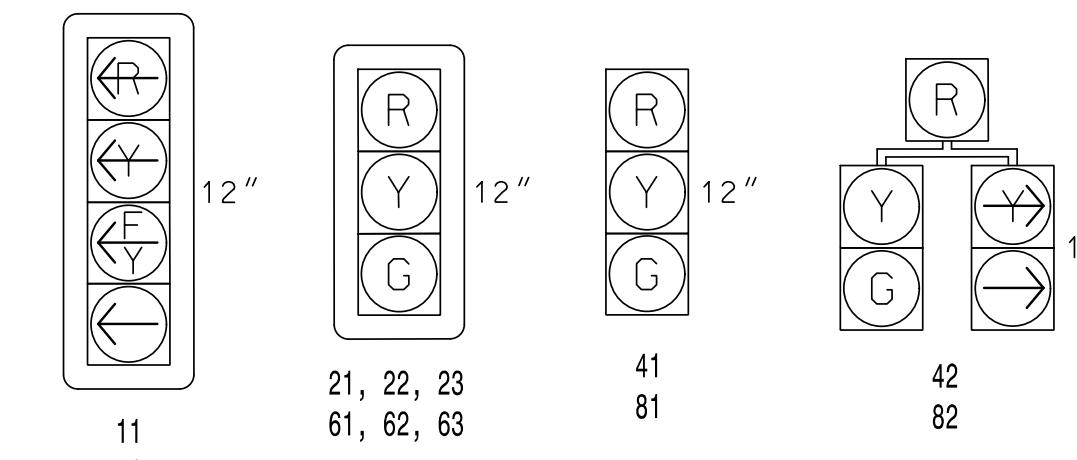
ALTERNATE PHASING TABLE OF OPERATION						
SIGNAL FACE	PHASE					
	0 5	0 1 6	0 2 5	0 4 8	0 5	FLASH
11	-	-	R	R	R	Y
21, 22, 23	R	R	G	G	R	Y
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	-	R	R	R	R	Y
61, 62, 63	R	G	R	G	R	Y
81	R	R	R	R	G	R
82	R	R	R	R	G	R

DETECTOR INSTALLATION CHART												
DETECTOR		PROGRAMMING										
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	-	-	N	-	X
					6#	Yes	-	3	-	G	-	X
1B	6X40	15	2-4-2	-	1	Yes	-	10	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	-	N	-	X	
					5	Yes	-	-	N	-	X	
					2#	Yes	-	3	-	G	-	X
5B	6X40	0	2-4-2	-	5	Yes	-	10	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6C	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X40	15	2-4-2	-	8	Yes	-	-	N	-	X	

* Disable delay during Alternate Phasing Operation.
Disable phase call for loop during Alternate Phasing Operation.

SIGNAL FACE I.D.

All Heads L.E.D.



PROPOSED	EXISTING
Traffic Signal Head	
Modified Signal Head	
Sign	
Pedestrian Signal Head With Push Button & Sign	
Signal Pole with Guy	
Signal Pole with Sidewalk Guy	
Inductive Loop Detector	
Controller & Cabinet	
Junction Box	
2-in Underground Conduit	
N/A	
Right of Way	
Directional Arrow	
"U-TURN YIELD TO RIGHT TURN" Sign (R10-16)	
Street Name Sign (D3-1)	

Signal Upgrade

Prepared For: *Kimley-Horn*
Transportation Mobility and Safety Division
Signal Design Section

US 29-74 (Franklin Boulevard)
at
Gaston Mall Drive /
Nissan Dealer

Division 12 Gaston County Gastonia

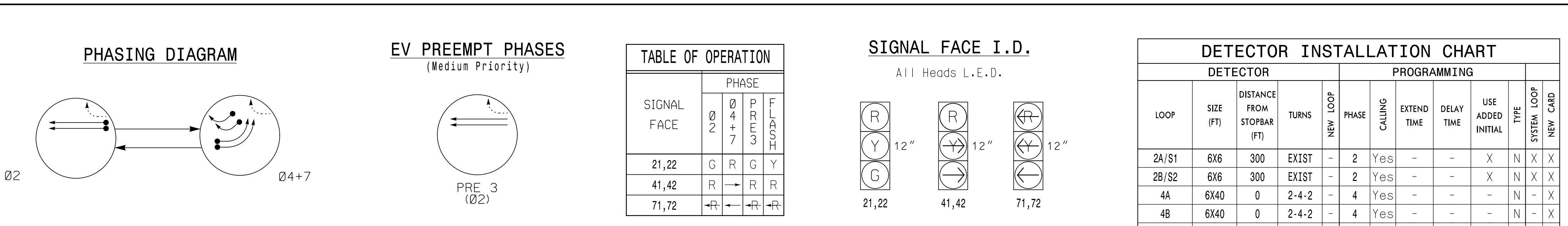
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

PLANS PREPARED IN THE OFFICE OF: *Kimley-Horn*
NC License #F-0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

SCALE: 0 40
0 1"=40'

REVISIONS INIT. DATE
.....

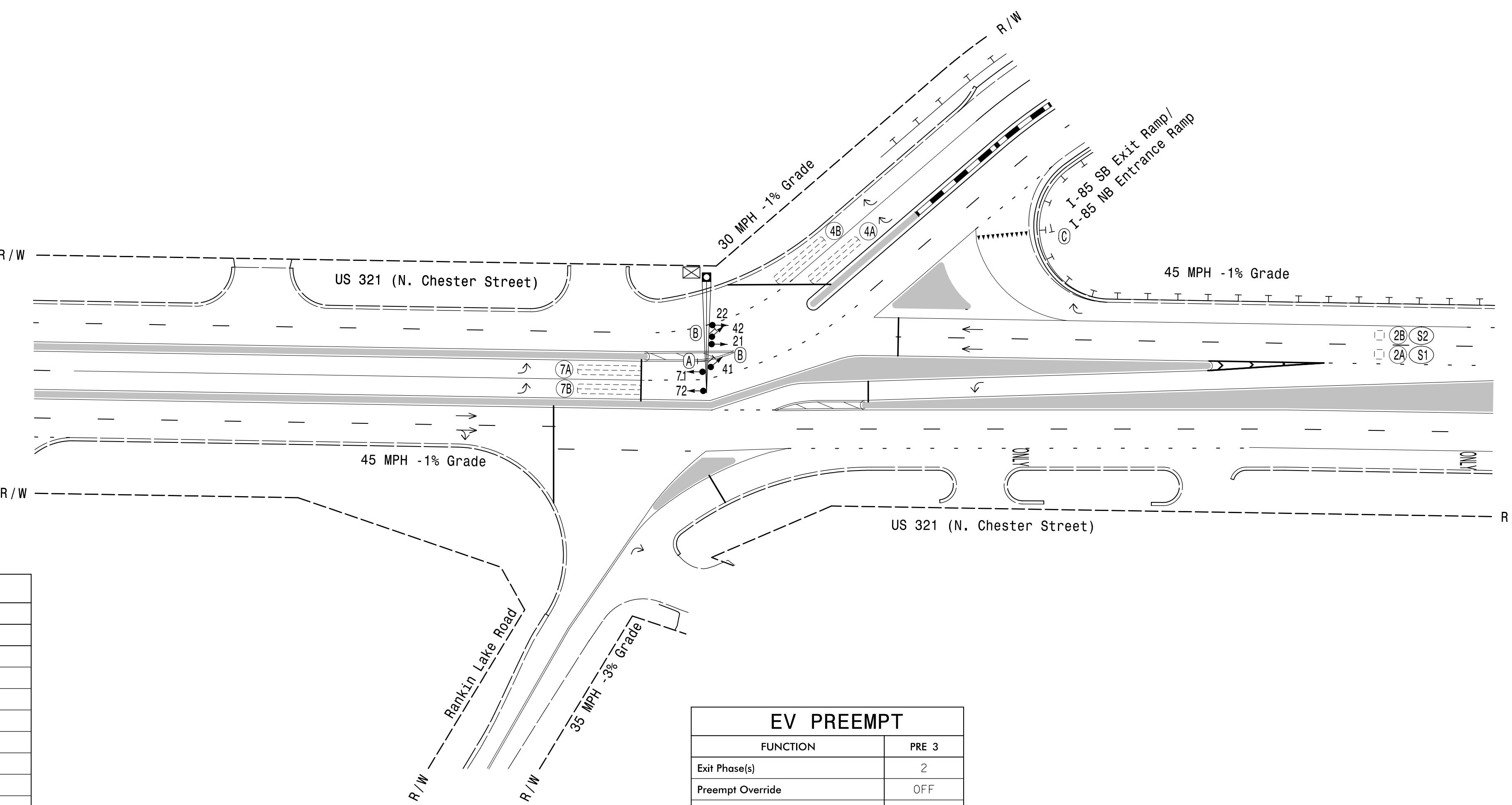
SEAL: NORTH CAROLINA
KELVIN P. BAUMANN
044434
3/11/2022
Signature
DATE
SIG. INVENTORY NO. 12-1778



2 Phase
Fully Actuated
w/ Emergency Vehicle Preemption
Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- Existing signal heads 73 & 74 have been relabeled to 41 & 42, respectively.
- Existing loops 7C & 7D have been relabeled to 4A & 4B, respectively.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in the phasing diagram.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:
Controller Asset #1803.



FEATURE	PHASE		
	2	4	7
Min Green *	12	7	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	6.0	4.0	4.0
Max 1 *	90	25	25
Yellow	4.6	3.0	3.0
Red Clear	2.3	3.9	3.9
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	1.5	-	-
Max Initial *	34	-	-
Time Before Reduction *	15	-	-
Time To Reduce *	30	-	-
Minimum Gap	3.0	-	-
Locking Detector	X	-	-
Recall Position	MIN RECALL	-	-
Dual Entry	-	X	X
Simultaneous Gap	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phase 2 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

** Program Timing on GPS Detection Unit

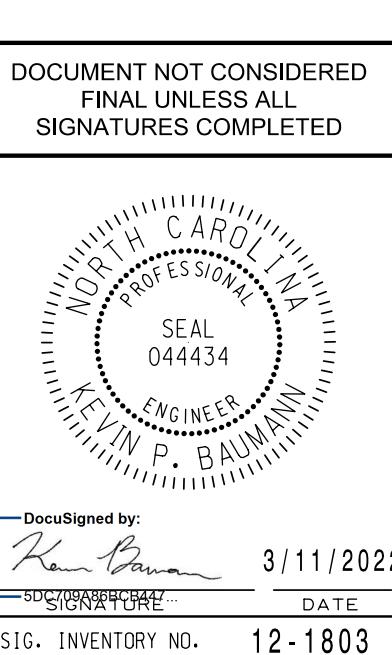
EV PREEMPT	
FUNCTION	PRE 3
Exit Phase(s)	2
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	-
Entrance Ped Clear	-
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

* Time defaults to time used for phase during normal operation
** Program Timing on GPS Detection Unit

PLANS PREPARED IN THE OFFICE OF:
Kimley-Horn
NC License #F-0102
750 N. Greenfield Pkwy, Garner, NC 27523
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000

Prepared For:
Transportation Mobility and Safety Division
State of North Carolina
Signal of Transportation
Division 12 Gaston County Gastonia
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: CF Davis REVIEWED BY: KP Baumann
REVISIONS INIT. DATE
0 50
1"=50'

US 321 (N. Chester Street) at
I-85 SB Exit Ramp/
I-85 NB Entrance Ramp
Division 12 Gaston County Gastonia
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: CF Davis REVIEWED BY: KP Baumann
REVISIONS INIT. DATE
0 50
1"=50'



SEAL
044434
KELVIN P. BAUMANN
DATE
3/11/2022
SIG. INVENTORY NO. 12-1803

2 Phase
Fully Actuated
Gastonia Signal System

NOTES

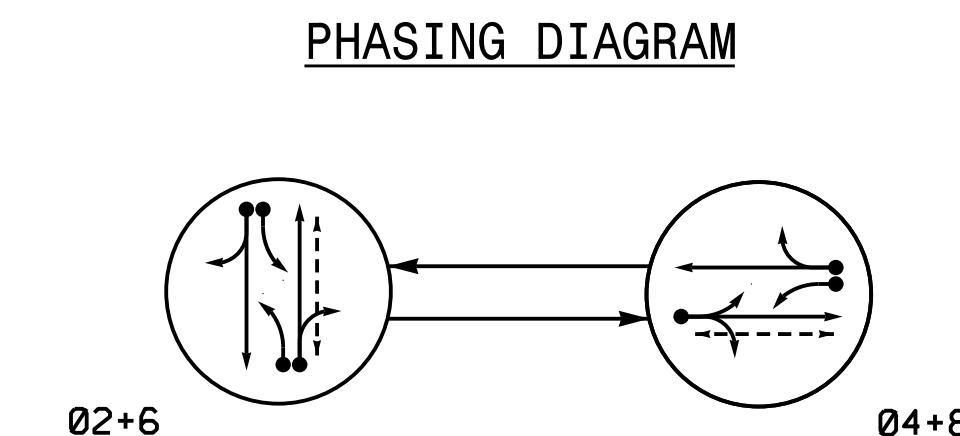
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Renumber existing signal heads numbered 21, 22, 61, 62, 81 and 82 as 22, 23, 62, 63, 82 and 83 respectively.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- In the event of loop replacement, refer to the current ITS and Signals Design Manual and submit a Plan of Record to the Signal Design Section.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0001.

LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
● → Modified Signal Head	— Sign
— Pedestrian Signal Head With Push Button & Sign	— Signal Pole with Guy
○ ↗ Signal Pole with Sidewalk Guy	○ ↗ Type II Signal Pedestal
□ Inductive Loop Detector	— Junction Box
■ Controller & Cabinet	— 2-in Underground Conduit
— Joint Use Pole	— Right of Way
— Directional Arrow	— Curb Ramp
— Street Name Sign	— (A)
N/A	N/A

Signal Upgrade

Prepared in the Office of: SUMMIT DESIGN AND ENGINEERING SERVICES	Prepared For: 181 S. South St., Gastonia, NC 28052	Lynhaven Drive at Edgefield Avenue Division 12 Gaston County Gastonia PLAN DATE: April 2021 REVIEWED BY: E. Sirgany PREPARED BY: J. Smith REVIEWED BY: REVISIONS INIT. DATE 0 20 1"=20'	SEAL NORTH CAROLINA PROFESSIONAL ENGINEER EDWARD W. SIRGAN DATE 1/21/2022 DocuSigned by Edward W. Sirgany 1/21/2022 SIGNATURE DATE SIG. INVENTORY NO. City-01
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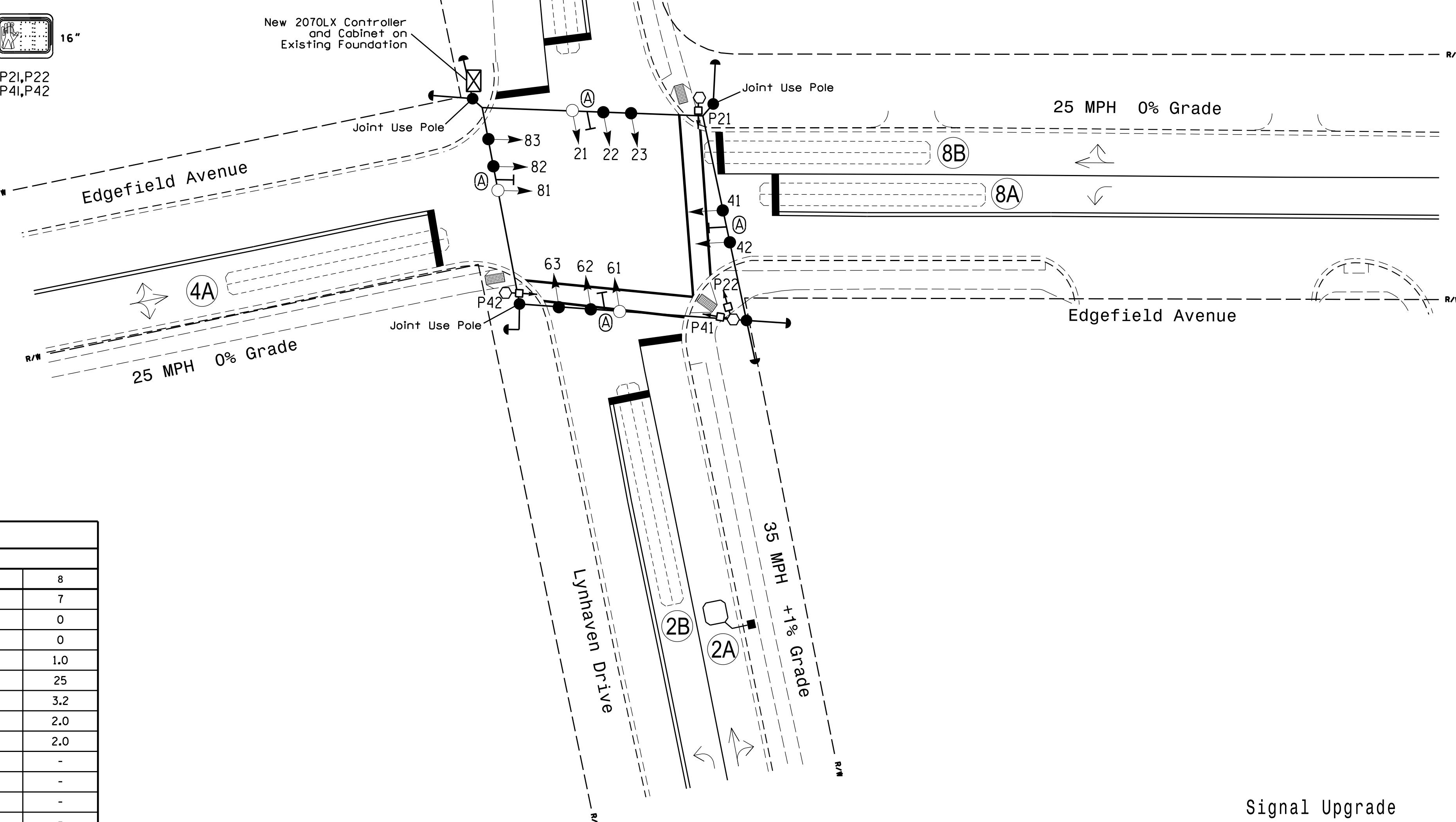
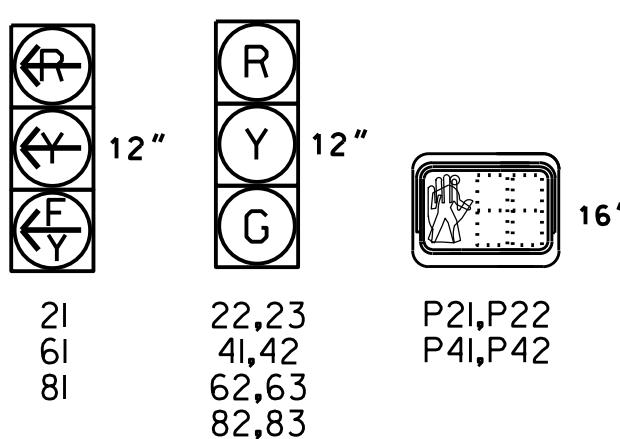
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement

TABLE OF OPERATION			
SIGNAL FACE	PHASE		
	0	2	F
6	0	4	L
8	2	+	R
21	F	Y	-
22,23	G	R	Y
41,42	R	G	R
61	E	R	-
62,63	G	R	Y
81	R	E	-
82,83	R	G	R
P21,P22	W	DW	DRK
P41,P42	DW	W	DRK

SIGNAL FACE I.D.

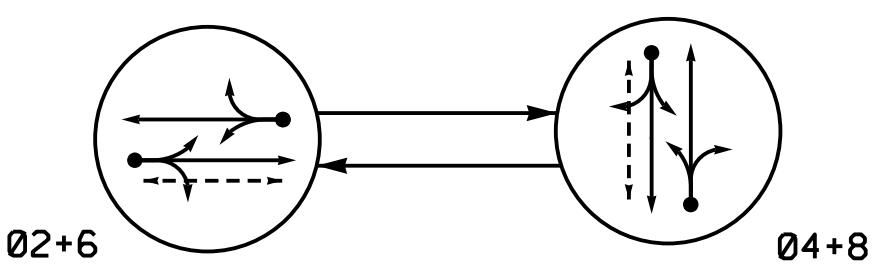
All Heads L.E.D.



FEATURE	PHASE			
	2	4	6	8
Min Green *	10	7	10	7
Walk *	4	4	0	0
Ped Clear	10	10	0	0
Veh. Extension *	3.0	1.0	3.0	1.0
Max 1 *	45	25	45	25
Yellow	3.8	3.2	3.8	3.2
Red Clear	2.1	2.0	2.1	2.0
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	X	-
Recall Position	VEH. RECALL	-	VEH. RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

PHASING DIAGRAM



PHASING DIAGRAM DETECTION LEGEND

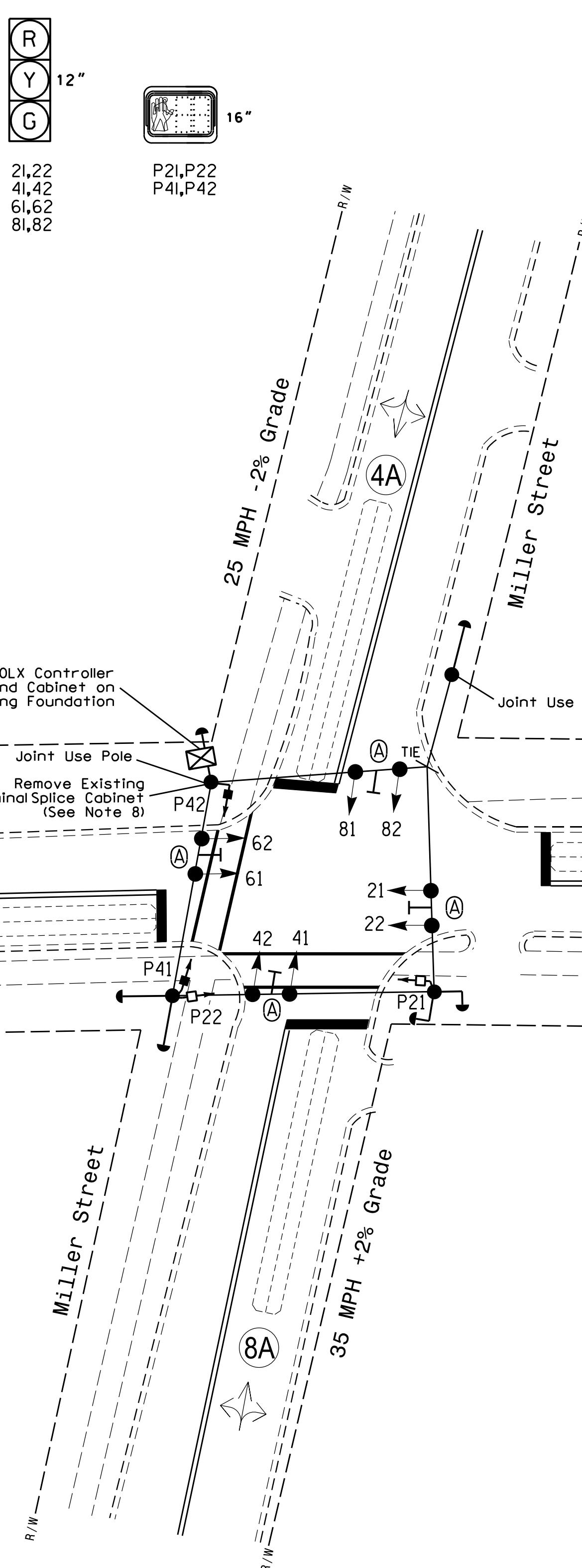
- Detected Movement: Solid arrow pointing left.
- Undetected Movement (Overlap): Dashed arrow pointing left.
- Unsignalized Movement: Dashed arrow pointing right.
- Pedestrian Movement: Double-headed arrow pointing right.

TABLE OF OPERATION

SIGNAL FACE	PHASE			
	0 2 6	0 4 8	F A S H	
21,22	G	R	Y	
41,42	R	G	R	
61,62	G	R	Y	
81,82	R	G	R	
P21,P22	W	DW	DRK	
P41,P42	DW	W	DRK	

SIGNAL FACE I.D.

All Heads L.E.D.



DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	DETECTOR		PROGRAMMING					
				NEW LOOP	EXISTING	PHASE	CALING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	SYSTEM LOOP
2A	6X40	0	Exist	-	2	Yes	-	-	-	-	X
4A	6X60	0	Exist	-	4	Yes	-	5	-	-	X
6A	6X40	0	Exist	-	6	Yes	-	-	-	-	X
8A	6X60	0	Exist	-	8	Yes	-	5	-	-	X

2 Phase
Fully Actuated
Gastonia Signal System

NOTES

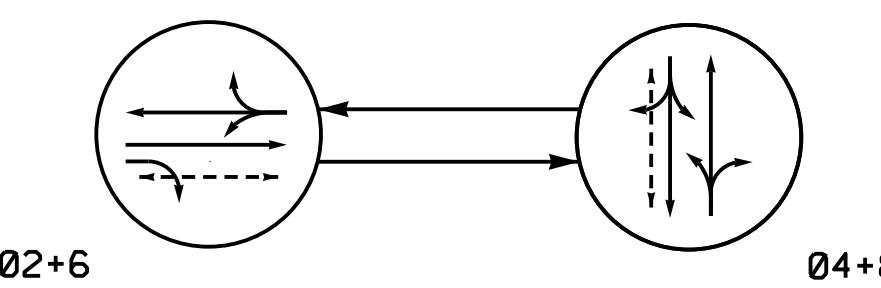
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- In the event of loop replacement, refer to the current ITS and Signals Design Manual and submit a Plan of Record to the Signal Design Section.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Remove existing Terminal Splice Cabinet. Replace existing signal and lead-in cables as required to eliminate aerial splices.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0002.

FEATURE	PHASE			
	2	4	6	8
Min. Green *	10	7	10	7
Walk *	4	4	0	0
Ped Clear	10	10	0	0
Veh. Extension *	3.0	1.0	3.0	1.0
Max 1 *	45	25	45	25
Yellow	3.8	3.7	3.8	3.7
Red Clear	1.3	1.1	1.3	1.1
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds/Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	X	-
Recall Position	VEH. RECALL	-	VEH. RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Prepared in the Office of:		Prepared For:		Spencer Avenue at Miller Street	
				Division 12 Gaston County Gastonia	
NC FIRM LICENSE No: P-0339 320 Executive Court Hillsborough, NC 27278 (919) 732-3883 (919) 732-6676 (FAX)		PLAN DATE: April 2021 REVIEWED BY: J. Smith PREPARED BY: M. Parker REVIEWED BY: E. Sirgany		SEAL NOVEMBER 2021 EDWARD W. SIRGANY PROFESSIONAL ENGINEER NORTH CAROLINA SEAL 018174 1/13/2022 Edward W. Sirgany 30758066868 SIG. INVENTORY NO. City-02	
REVISIONS		INIT. DATE			
0 20 1"=20'					

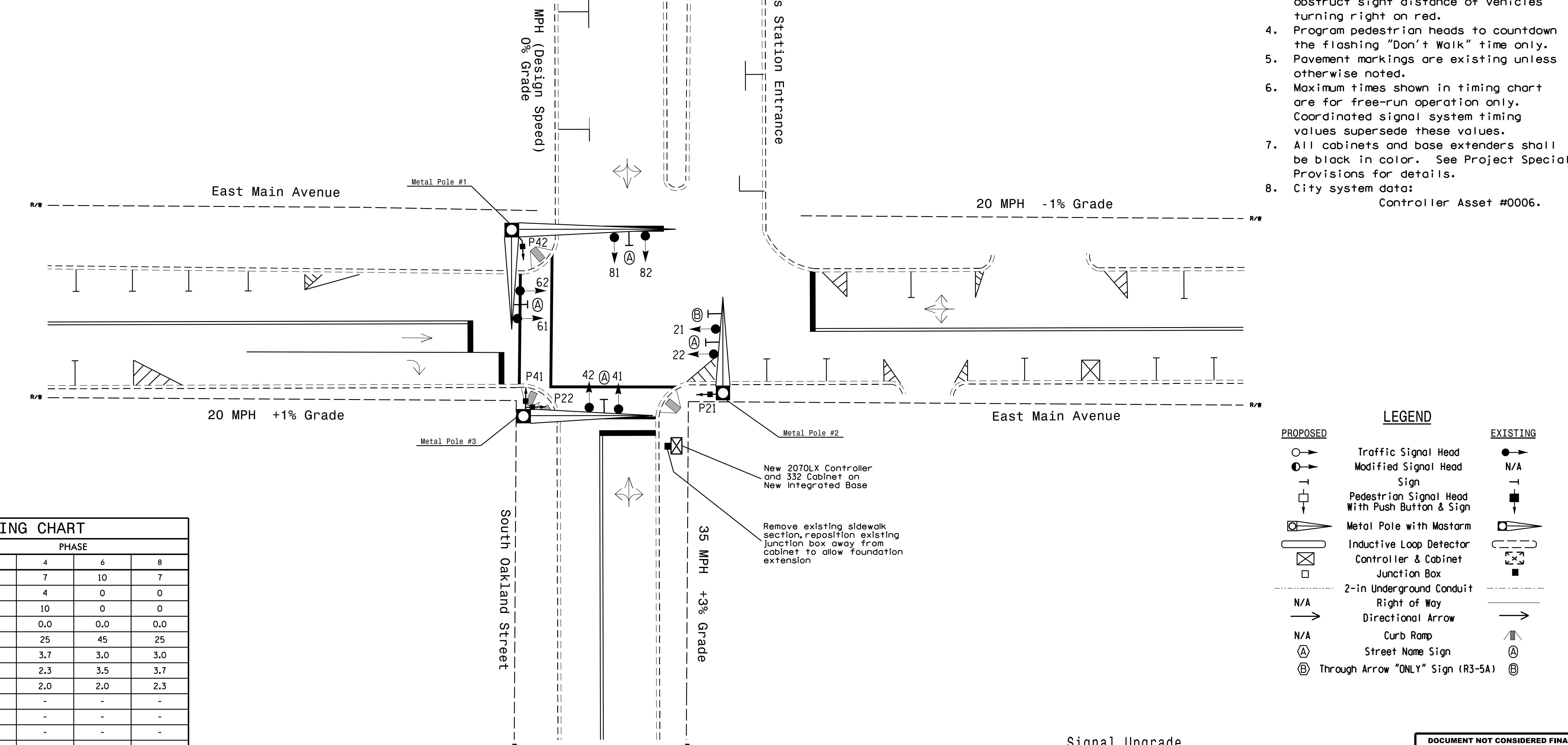
PHASING DIAGRAM



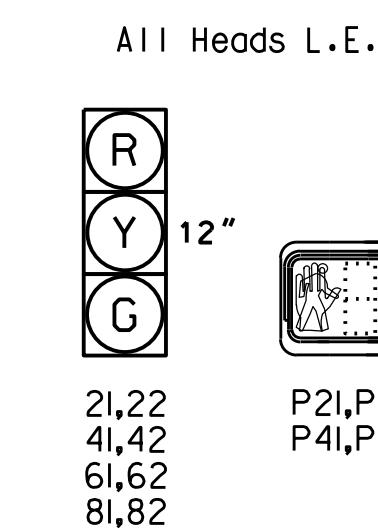
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement: Solid arrow pointing left
- Undetected Movement (Overlap): Dashed arrow pointing left
- Unsignalized Movement: Dashed arrow pointing right
- Pedestrian Movement: Double-headed arrow between nodes

TABLE OF OPERATION				
SIGNAL FACE	PHASE			
	0 2 6	0 4 8	FLASH	
21,22	G	R	Y	
41,42	R	G	R	
61,62	G	R	Y	
81,82	R	G	R	
P21,P22	W	DW	DRK	
P41,P42	DW	W	DRK	



SIGNAL FACE I.D.



21,22
41,42
61,62
81,82
P21,P22
P41,P42

2 Phase
Pre-Timed
Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0006.

Controller Asset #0006.

LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
○ ← Modified Signal Head	— Sign
— Pedestrian Signal Head With Push Button & Sign	— Metal Pole with Mastarm
— Inductive Loop Detector Controller & Cabinet Junction Box	— 2-in Underground Conduit
— N/A Right of Way Directional Arrow	— Curb Ramp
— N/A Curb Ramp	— Street Name Sign
Ⓐ Through Arrow "ONLY" Sign (R3-5A)	Ⓑ Through Arrow "ONLY" Sign (R3-5A)

Signal Upgrade

Prepared in the Office of:
SUMMIT
DESIGN AND ENGINEERING SERVICES
NC FIRM LICENSE No: P-0339
320 Executive Court
Hillsborough, NC 27278
(919) 732-3883
(919) 732-6676 (FAX)

Prepared For:
GASTONIA
Great Place. Great People. Great Promise.
181 S. South St., Gastonia, NC 28052
PLAN DATE: May 2021 REVIEWED BY: J. Smith
PREPARED BY: M. Parker REVIEWED BY: E. Sirgany
SCALE: 0 20
INIT. DATE
REVISIONS
N
1"=20'

East Main Avenue
at
South Oakland Street /
Bus Station Entrance
Division 12 Gaston County Gastonia
SEAL
NORTH CAROLINA
PROFESSIONAL
ENGINEER
EDWARD W. SIRGANY
DocSigned by: Edward W. Sirgany 1/13/2022
DATE
SIG. INVENTORY NO. City-06

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED
SEAL
NORTH CAROLINA
PROFESSIONAL
ENGINEER
EDWARD W. SIRGANY
DocSigned by: Edward W. Sirgany 1/13/2022
DATE
SIG. INVENTORY NO. City-06

2 Phase
Fully Actuated
Gastonia Signal System

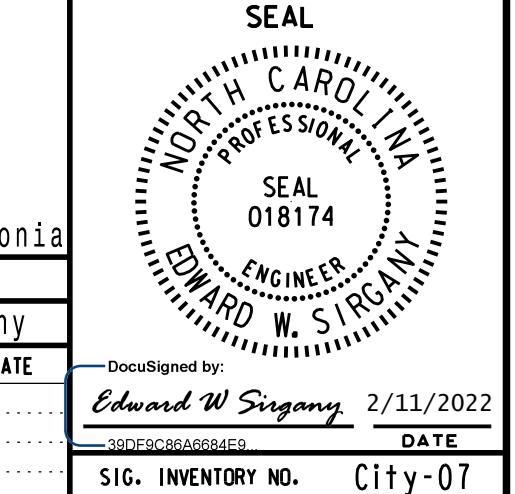
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Existing phases 2, 4, 6, and 8 have been changed to phases 8, 2, 4, and 6 respectively. Change all signal heads and loops as needed to achieve the phasing shown.
- Reposition all existing signals and span-mounted signs as necessary to achieve proper alignment.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0007.

LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
● → Modified Signal Head	— Sign
— Pedestrian Signal Head With Push Button & Sign	— Signal Pole with Guy
□ → Signal Pole with Sidewalk Guy	— Inductive Loop Detector
■ Controller & Cabinet	— Junction Box
— 2-in Underground Conduit	— Right of Way
N/A — Guardrail	— Directional Arrow
N/A — Curb Ramp	—
Ⓐ Left Arrow "ONLY" Sign (R3-5L)	Ⓑ "YIELD" Sign (R1-2)
Ⓒ Street Name Sign	Ⓓ

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED



Signal Upgrade

Prepared in the Office of:

SUMMIT
DESIGN AND ENGINEERING SERVICES

NC FIRM LICENSE No: P-0339
320 Executive Court
Hillsborough, NC 27278
(919) 732-3883
(919) 732-6676 (FAX)

Prepared For:

GASTONIA
Great Place. Great People. Great Promise.
101 S. Main St., Gastonia, NC 28052

Division 12 Gaston County Gaston County

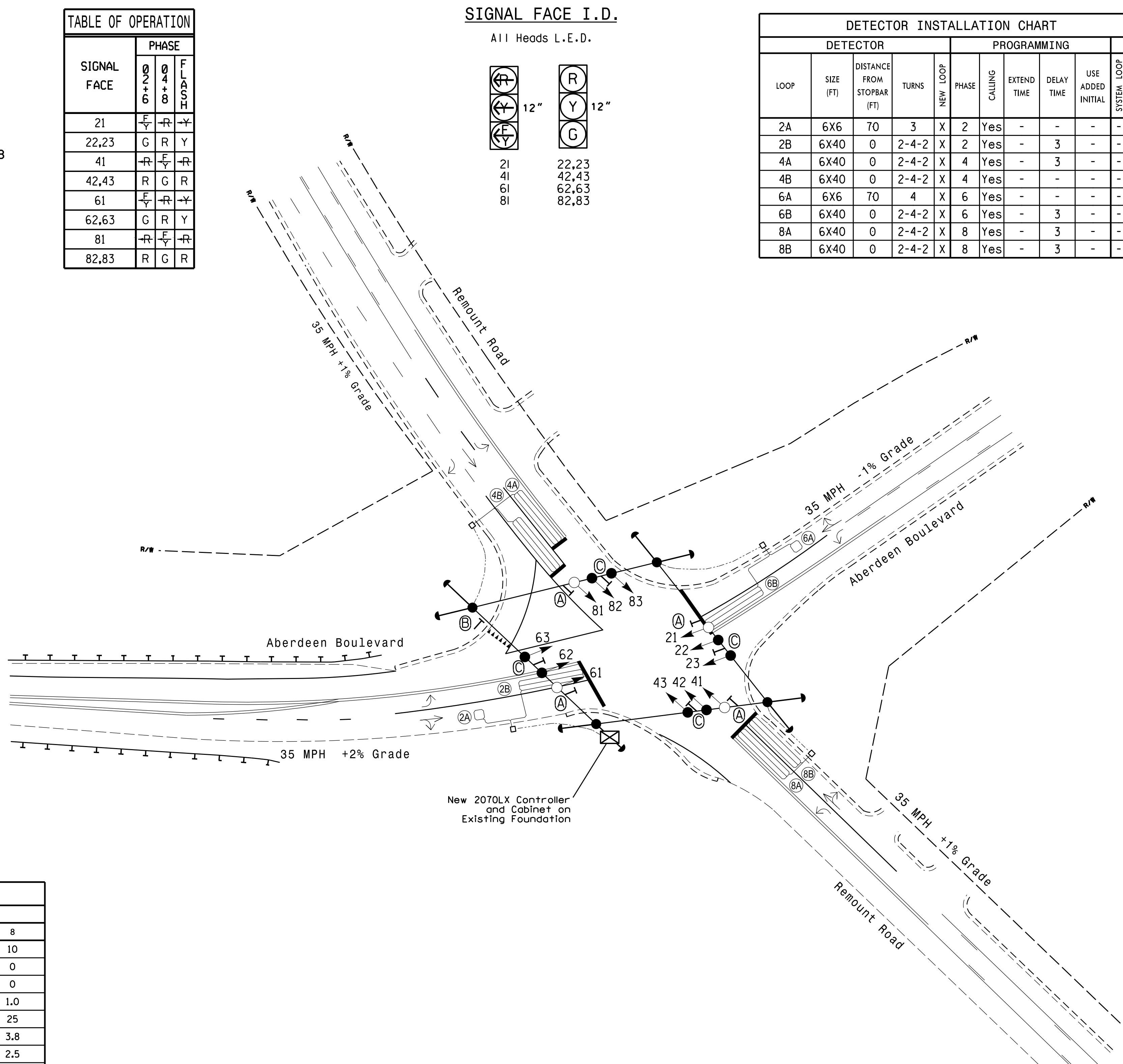
PLAN DATE: April 2021	REVIEWED BY: J. Smith
PREPARED BY: M. Parker	REVIEWED BY: E. Sirgany
REVISIONS	
INIT.	DATE

Scale: 0 40
1" = 40'

Aberdeen Boulevard
at
Remount Road

Edward W. Sirgany, P.E. (SIRGANY) DATE: 2/11/2022

SIG. INVENTORY NO. City-07



TIMING CHART

FEATURE	PHASE			
	2	4	6	8
Min Green *	10	10	10	10
Walk *	0	0	0	0
Ped Clear	0	0	0	0
Veh. Extension *	3.0	2.0	3.0	1.0
Max 1 *	40	25	40	25
Yellow	3.9	3.8	3.9	3.8
Red Clear	1.4	2.5	1.4	2.5
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	X	-
Recall Position	VEH. RECALL	-	VEH. RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

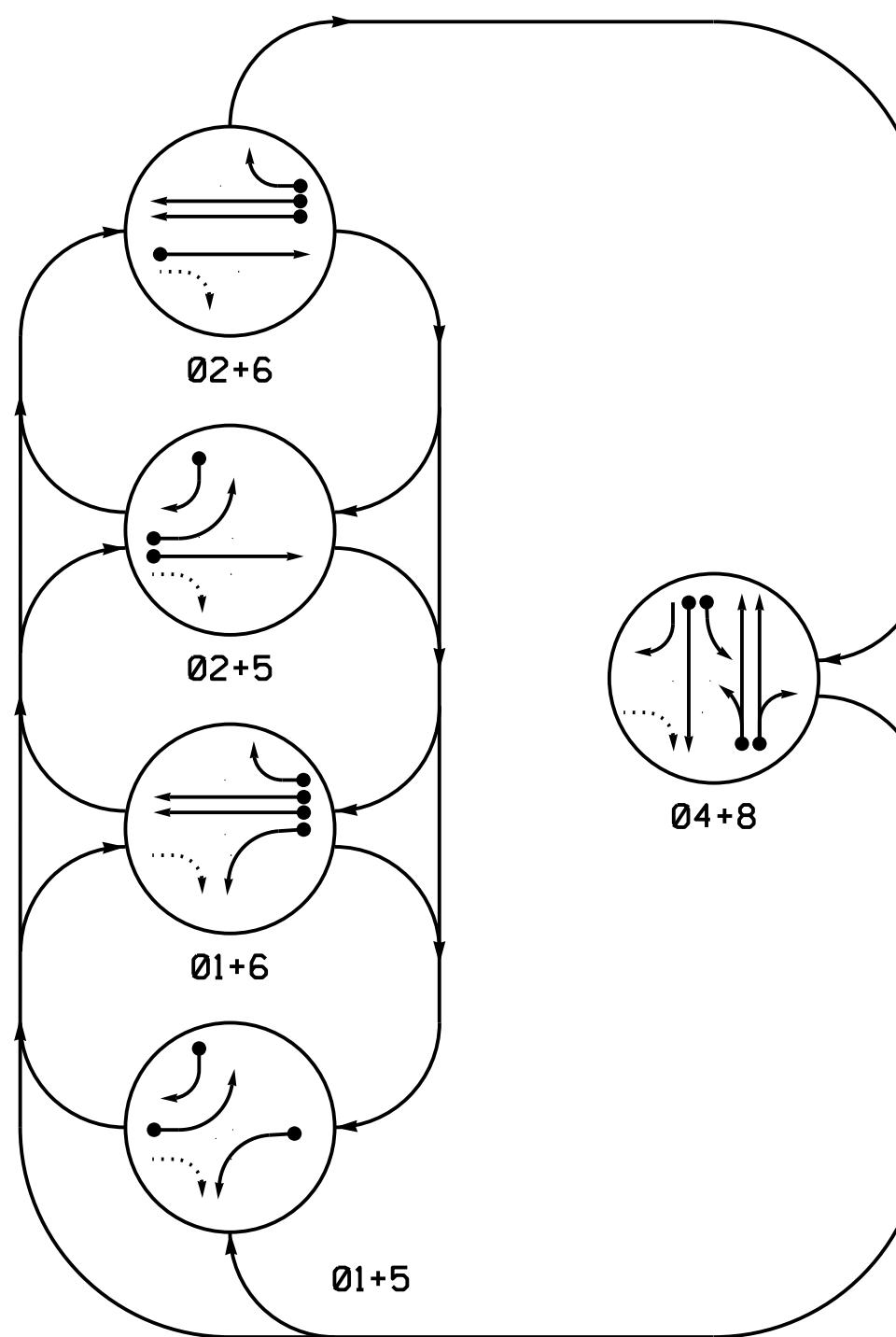
5 Phase
Fully Actuated
Gaston Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0009.

Controller Asset #0009.

PHASING DIAGRAM



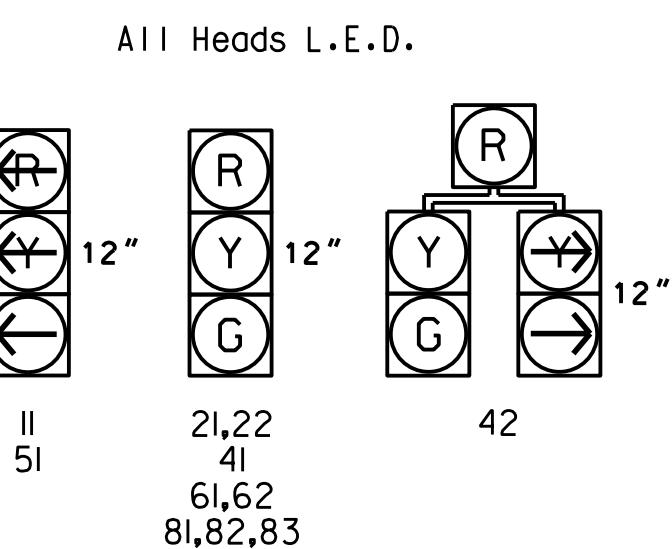
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dotted arrow)
- Pedestrian Movement (dash-dot arrow)

TABLE OF OPERATION

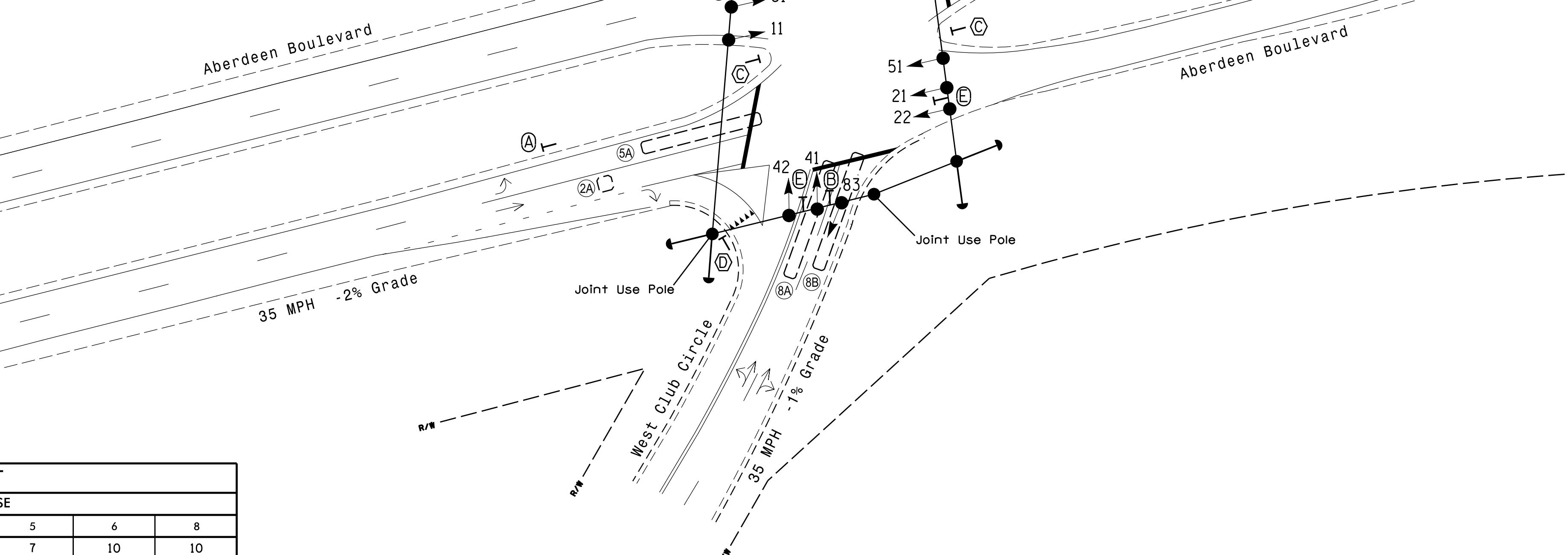
SIGNAL FACE	PHASE					
	0	0	0	0	0	F
11	—	—	R	R	R	R
21,22	R	R	G	G	R	Y
41	R	R	R	R	G	R
42	R	R	R	G	R	R
51	—	—	R	R	R	R
61,62	R	G	R	G	R	Y
81,82,83	R	R	R	R	G	R

SIGNAL FACE I.D.



DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR		PROGRAMMING		USE ADDED INITIAL SYSTEM LOOP	NEW CARD
					PHASE	CALING	EXTEND TIME	DELAY TIME		
1A	6X60	+5	Exist	-	1	Yes	-	-	-	X
2A	6X6	70	Exist	-	2	Yes	-	-	-	X
4A,4B	6X60	+5	Exist	-	4	Yes	-	-	-	X
5A	6X60	+5	Exist	-	5	Yes	-	-	-	X
5B	6X60	+5	Exist	-	6	Yes	-	15	-	X
6A	6X6	70	4	X	6	Yes	-	-	-	X
6B	6X6	70	4	X	6	Yes	-	-	-	X
8A,8B	6X60	+5	Exist	-	8	Yes	-	-	-	X



TIMING CHART

FEATURE	PHASE					
	1	2	4	5	6	8
Min Green *	7	10	10	7	10	10
Walk *	0	0	0	0	0	0
Ped Clear	0	0	0	0	0	0
Veh. Extension *	1.0	3.0	2.0	1.0	3.0	2.0
Max 1 *	20	45	25	20	45	25
Yellow	3.7	4.0	4.1	3.0	3.0	4.1
Red Clear	1.5	1.4	2.4	3.5	3.4	2.4
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds /Actuation *	-	-	-	-	-	-
Max Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Locking Detector	-	X	-	-	X	-
Recall Position	-	VEH. RECALL	-	-	VEH. RECALL	-
Dual Entry	-	-	X	-	-	X
Simultaneous Gap	X	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Prepared in the Office of:



NC FIRM LICENSE No: P-0339
320 Executive Court
Hillsborough, NC 27278
(919) 732-3883
(919) 732-6676 (FAX)



181 S. South St. Gastonia, NC 28052

PLAN DATE: April 2021

REVIEWED BY: J. Smith

PREPARED BY: M. Parker

REVIEWED BY: E. Sirgany

REVISIONS

INIT. DATE

SCALE

0 40

1"=40'

Prepared For:

Aberdeen Boulevard

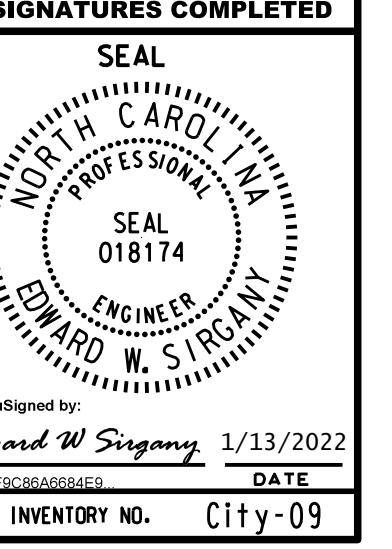
at

West Club Circle

Division 12

Gaston County

Gastonia



Edward W. Sirgany, P.E.

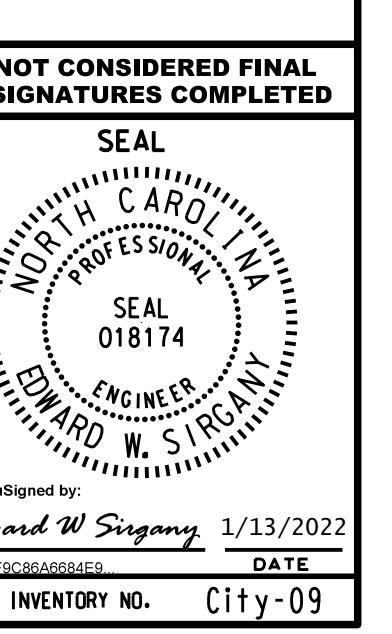
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DATE

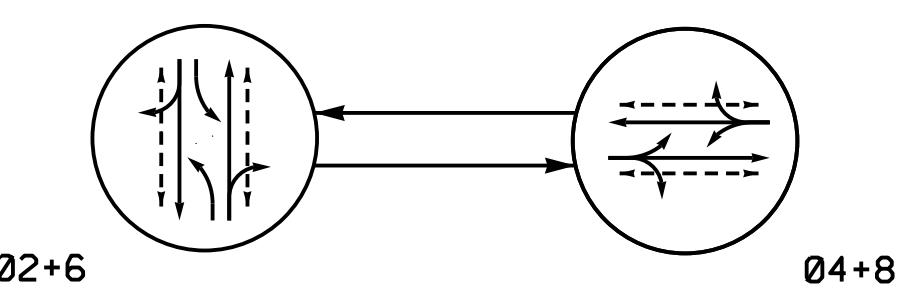
SIG. INVENTORY NO.

City-09

Signal Upgrade



PHASING DIAGRAM



PHASING DIAGRAM DETECTION LEGEND

- ←● DETECTED MOVEMENT
- ←— UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ↔ PEDESTRIAN MOVEMENT

TABLE OF OPERATION

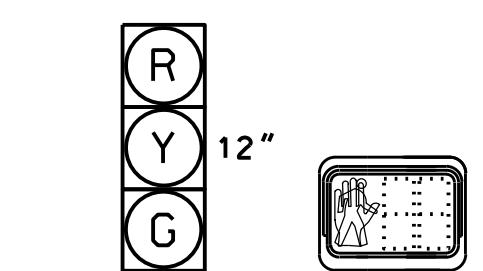
SIGNAL FACE	PHASE			
	0	2	4	6
21,22	G	R	Y	
41,42	R	G	R	
61,62	G	R	Y	
81,82	R	G	R	
P21,P22	W	DW	DRK	
P41,P42	DW	W	DRK	
P61,P62	W	DW	DRK	
P81,P82	DW	W	DRK	

FLASH

21,22
41,42
61,62
81,82
P21,P22
P41,P42
P61,P62
P81,P82

SIGNAL FACE I.D.

All Heads L.E.D.

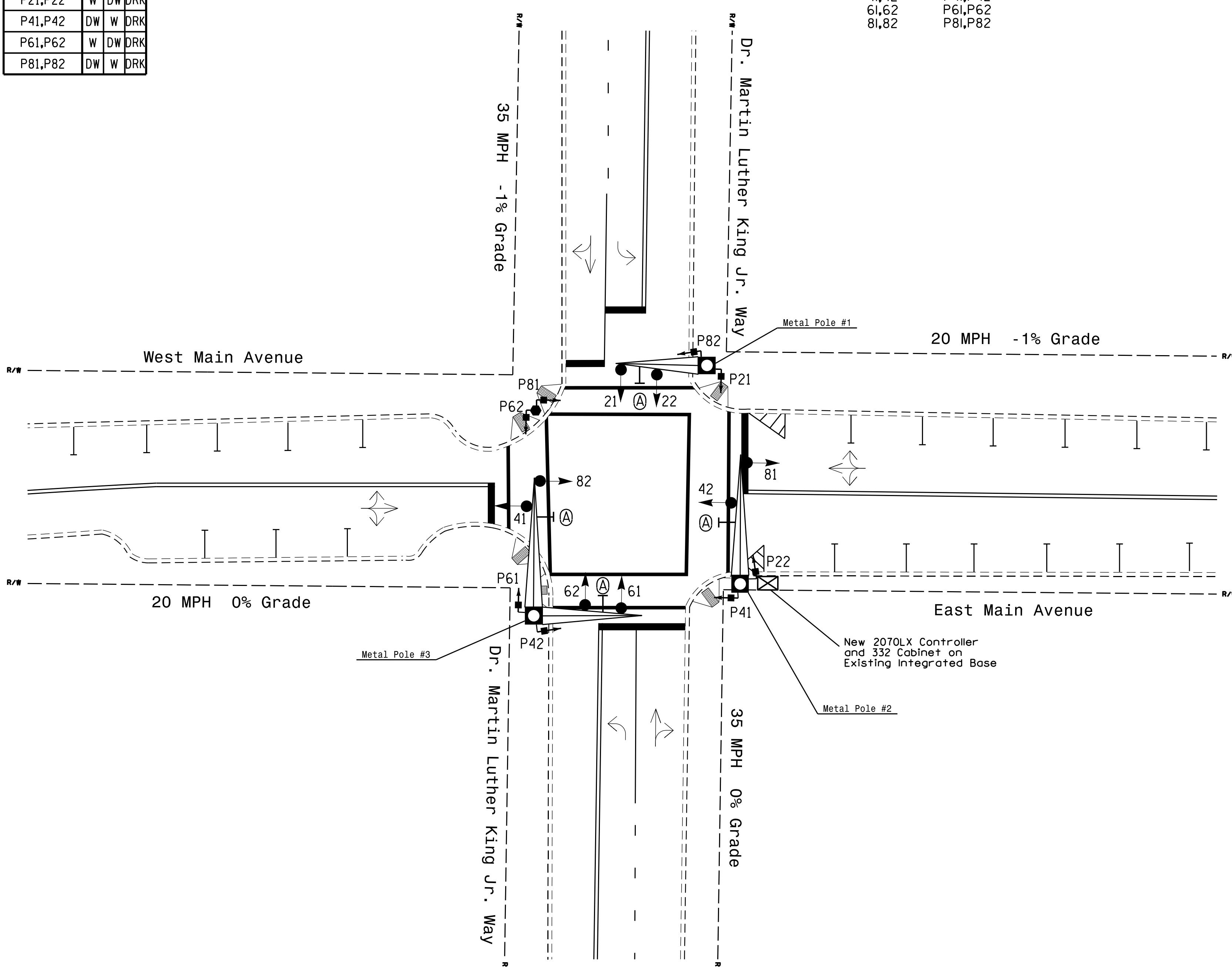


12" 16"
21,22
41,42
61,62
81,82
P21,P22
P41,P42
P61,P62
P81,P82

2 Phase
Pre-Timed
Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0010.



LEGEND

PROPOSED	EXISTING
○ →	Traffic Signal Head
● →	Modified Signal Head
—	N/A
—	Sign
—	Pedestrian Signal Head With Push Button & Sign
—	Metal Pole with Mastarm
—	Inductive Loop Detector
—	Controller & Cabinet
—	Junction Box
—	Type II Signal Pedestal
—	2-in Underground Conduit
—	Right of Way
—	Directional Arrow
—	Curb Ramp
—	Street Name Sign

FEATURE	PHASE			
	2	4	6	8
Min Green *	15	15	15	15
Walk *	7	7	7	7
Ped Clear	12	10	7	10
Veh. Extension *	0.0	0.0	0.0	0.0
Max 1 *	45	25	45	25
Yellow	3.9	3.9	3.0	3.0
Red Clear	1.3	1.3	2.8	2.8
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	-	-	-	-
Recall Position	PED/MAX RECALL	PED/MAX RECALL	PED/MAX RECALL	PED/MAX RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Signal Upgrade

Prepared in the Office of:



NC FIRM LICENSE No: P-0339
320 Executive Court
Hillsborough, NC 27278
(919) 732-3883
(919) 732-6676 (FAX)

Prepared For:

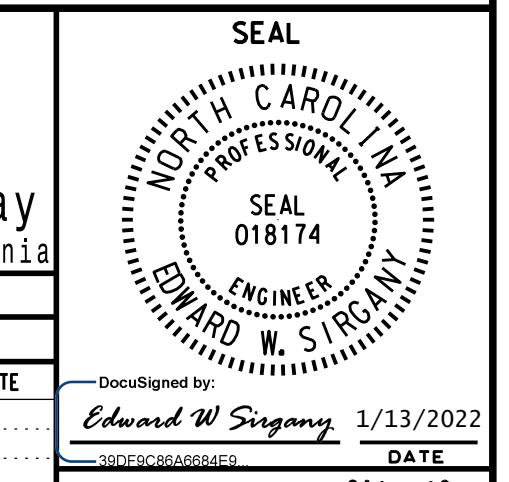


181 S. South St. Gastonia, NC 28052
PLAN DATE: May 2021 REVIEWED BY: J. Smith
PREPARED BY: M. Parker REVIEWED BY: E. Sirgany
SCALE: 0 20
REVISIONS INIT. DATE
1" = 20'

East Main Avenue /
West Main Avenue
at
Dr. Martin Luther King Jr. Way
Division 12 Gaston County Gastonia



DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED



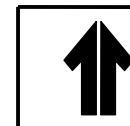
3 Phase
Fully Actuated
Gastonia Signal System
NOTES

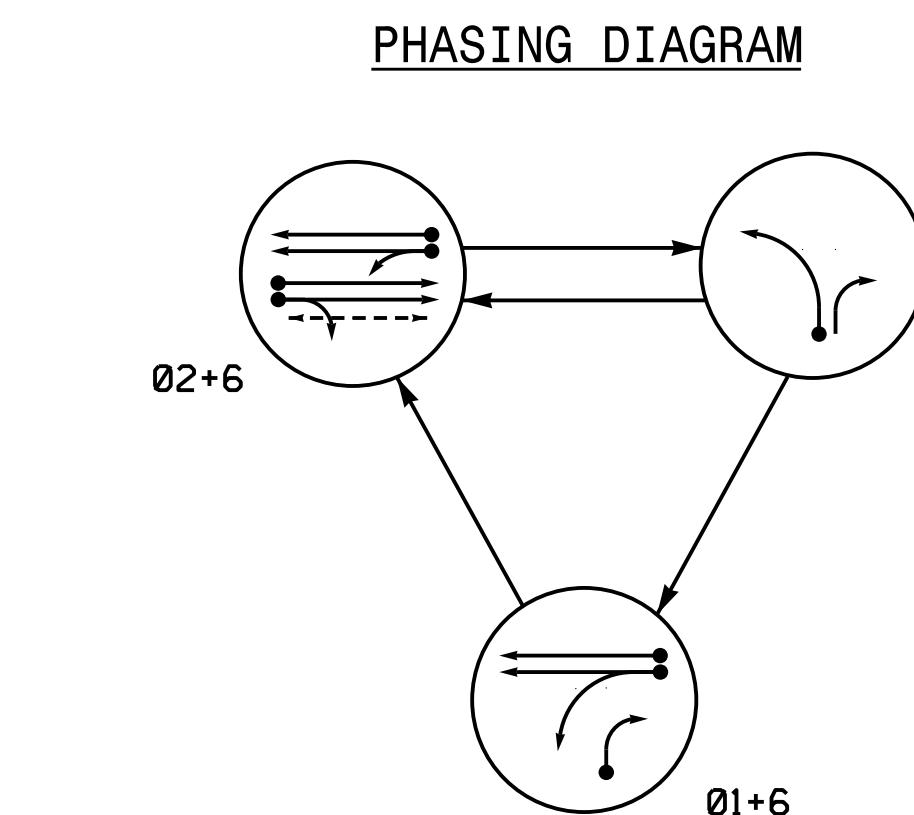
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Omit phase 1 during phase 2 on.
- Program controller to clear from phase 2+6 to phase 1 by progressing through phase 8 (see Electrical Details).
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian pushbuttons, and loops as needed to achieve the phasing shown.
- Renumber existing loop number 4A as 8A.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0011.

LEGEND

PROPOSED	EXISTING
○ →	Traffic Signal Head
○ ←	Modified Signal Head
—	N/A
—	Sign
—	Pedestrian Signal Head With Push Button & Sign
—	Metal Pole with Mastarm
○	Type II Signal Pedestal
□	Inductive Loop Detector
□	Controller & Cabinet
—	Junction Box
—	2-in Underground Conduit
N/A	Right of Way
→	Directional Arrow
N/A	Curb Ramp
Ⓐ	Street Name Sign
Ⓑ	"LEFT TURN YIELD ON GREEN" ● Sign (R10-12)
Ⓒ	"DO NOT BLOCK INTERSECTION" Sign (R10-7)

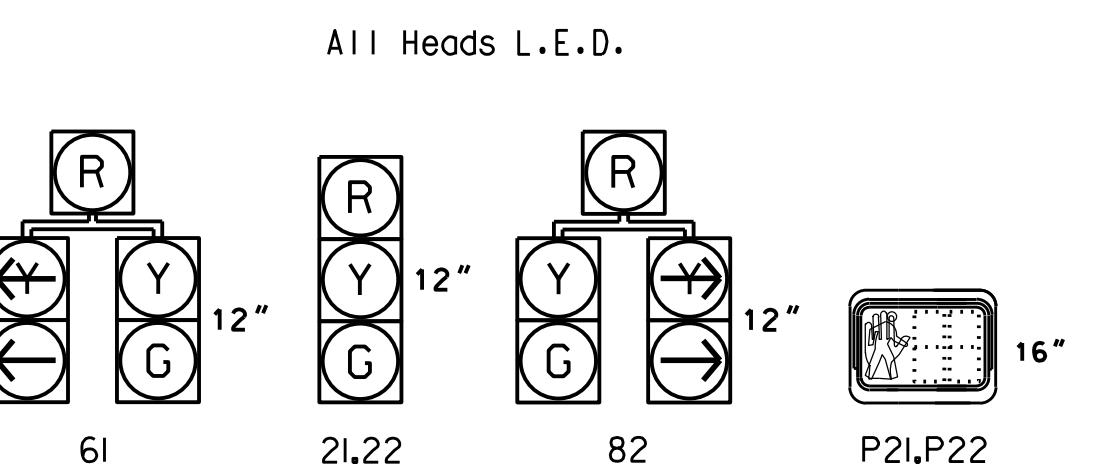
Signal Upgrade

Prepared in the Office of:	Prepared For:	Court Drive at CaroMont Health Driveway	
 SUMMIT DESIGN AND ENGINEERING SER	 Great Place. Great People. Great Promise. 181 S. South St. Gastonia, NC 28052	Division 12 Gaston County Gastonia	
PLAN DATE: April 2021 REVIEWED BY: J. Smith		REVIEWED BY: E. Sirgany	
PREPARED BY: M. Parker		INIT. DATE	
REVISIONS		SCALE 40	
N		1"=40'	
Document signed by: Edward W Sirgany 2/11/2022		DATE	
SIG. INVENTORY NO. City-II		DATE	

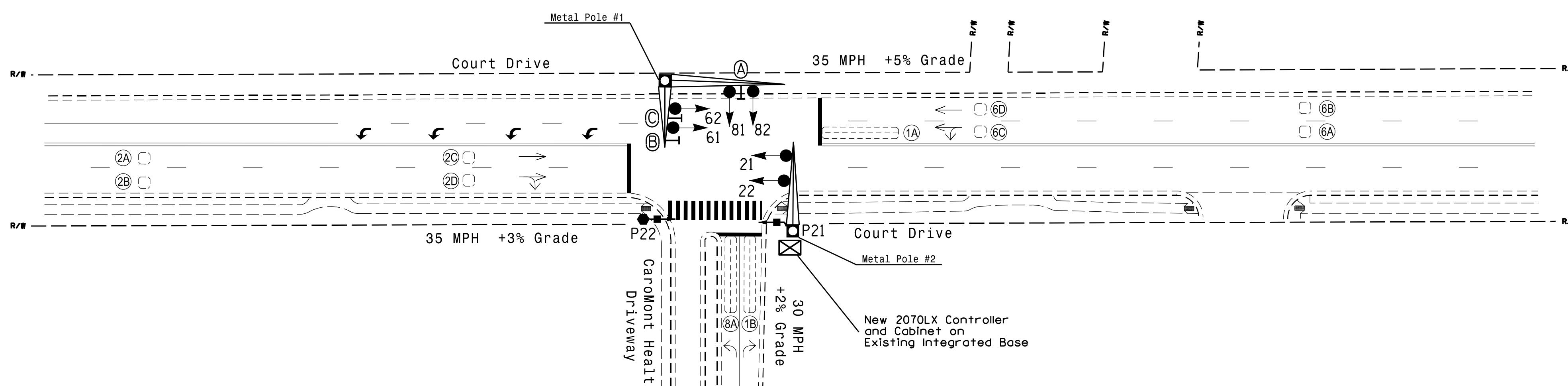


SIGNAL FACE	PHASE		
	0	1	FLASH
6	2	0	FLASH
6	6	8	
21,22	R G R Y		
61	G G R Y		
62	G G R Y		
81	R R G R		
82	R G R		
P21,P22	DW W DW DRK		

SIGNAL FACE I.D.



LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	DETECTOR		PROGRAMMING		
				NEW LOOP	PHASE	CALING	EXTEND TIME	DELAY TIME
1A	6X40	0	2-4-2	-	1 Yes	-	10	-
				6	Yes	-	-	-
1B	6X40	0	2-4-2	-	1 Yes	-	10	-
2A,2B	6X6	250	4	-	2 Yes	1.9	-	-
2C,2D	6X6	80	3	-	2 Yes	-	-	-
6A,6B	6X6	250	5	-	6 Yes	1.9	-	-
6C,6D	6X6	80	4	-	6 Yes	-	-	-
8A	6X40	0	2-4-2	-	8 Yes	-	-	-



TIMING CHART				
FEATURE	PHASE			
	1	2	6	8
Min Green *	7	12	12	7
Walk *	0	4	0	0
Ped Clear	0	14	0	0
Veh. Extension *	1.0	2.0	2.0	2.0
Max 1 *	20	45	45	25
Yellow	3.0	3.7	3.6	3.0
Red Clear	2.8	1.5	2.2	2.1
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	-	X	X	-
Recall Position	-	VEH. RECALL	VEH. RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

2 Phase
Fully Actuated
Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- In the event of loop replacement, refer to the current ITS and Signals Design Manual and submit a Plan of Record to the Signal Design Section.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Remove existing Terminal Splice Cabinet. Replace existing signal and lead-in cables as required to eliminate aerial splices.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0013.

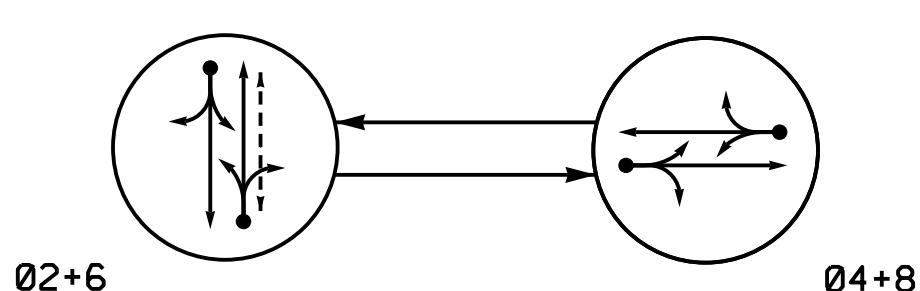
LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
○ ← Modified Signal Head	— Sign
— Pedestrian Signal Head With Push Button & Sign	— Signal Pole with Guy
○ ↘ Inductive Loop Detector	○ ↘ Signal Pole with Sidewalk Guy
□ Controller & Cabinet	□ 2-in Underground Conduit
□ Junction Box	— Right of Way
N/A	→ Directional Arrow
N/A	Curb Ramp
Ⓐ Street Name Sign	Ⓐ
Ⓑ "NO TURN ON RED" Sign (R10-11)	Ⓑ

DOCUMENT NOT CONSIDERED FINAL
UNLESS ALL SIGNATURES COMPLETED



PHASING DIAGRAM



PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dotted arrow)
- Pedestrian Movement (double-headed arrow)

SIGNAL FACE	PHASE			
	0 2 6	0 4 8	F L S C H	
21,22	G	R	Y	
41,42	R	G	R	
61,62	G	R	Y	
81,82	R	G	R	
P21,P22	W	DW	DRK	

TIMING CHART

FEATURE	PHASE			
	2	4	6	8
Min Green *	10	7	10	7
Walk *	0	0	0	0
Ped Clear	0	0	0	0
Veh. Extension *	2.5	1.0	3.0	1.0
Max 1 *	45	25	45	25
Yellow	3.7	4.1	3.9	4.1
Red Clear	2.4	1.3	1.7	1.3
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	X	-
Recall Position	VEH. RECALL	-	VEH. RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

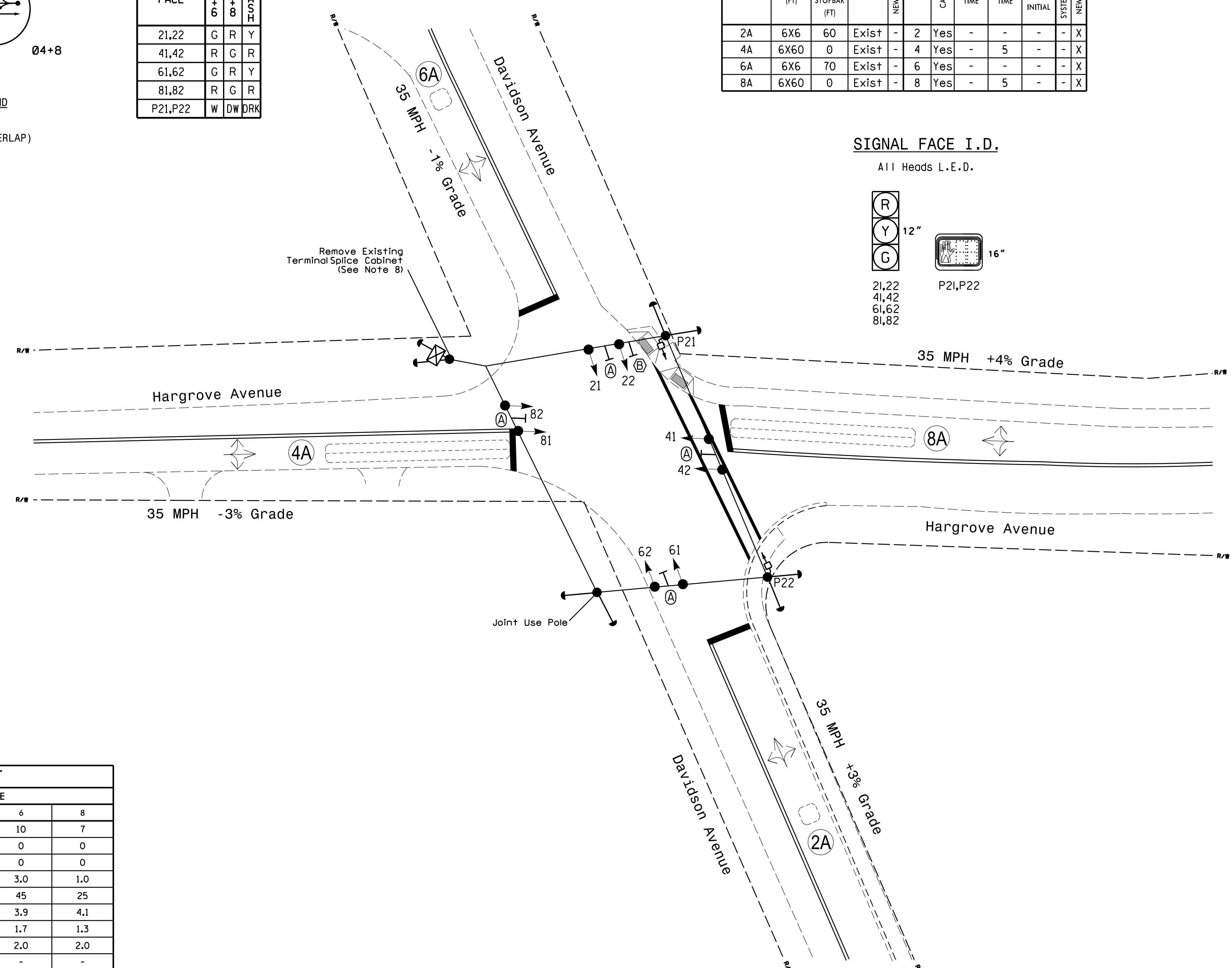
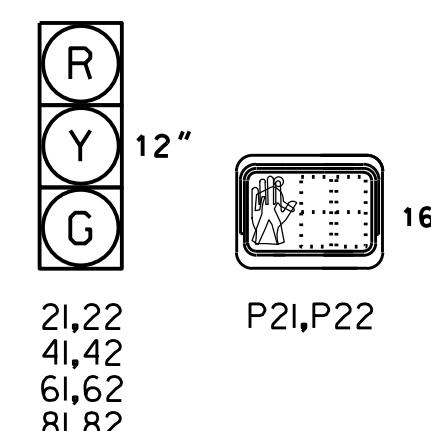
* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

DETECTOR INSTALLATION CHART

DETECTOR		PROGRAMMING									
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	URNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	SYSTEM LOOP	NEW CARD
2A	6X6	60	Exist	-	2	Yes	-	-	-	-	X
4A	6X60	0	Exist	-	4	Yes	-	5	-	-	X
6A	6X6	70	Exist	-	6	Yes	-	-	-	-	X
8A	6X60	0	Exist	-	8	Yes	-	5	-	-	X

SIGNAL FACE I.D.

All Heads L.E.D.



Signal Upgrade

Prepared in the Office of:	Prepared For:
NC FIRM LICENSE No: P-0339	Division 12 Gaston County Gastonia
320 Executive Court	PLAN DATE: May 2021
Hillsborough, NC 27278	PREPARED BY: M. Parker
(919) 732-3883	REVIEWED BY: J. Smith
(919) 732-6676 (FAX)	REVIEWED BY: E. Sirgany
REVISIONS	
INIT.	DATE
0	20
1"=20'	

Davidson Avenue
at
Hargrove Avenue

SEAL
EDWARD W. SIRGANY

Document Signed by Edward W. Sirgany, 1/13/2022
330PF384688468
S16. INVENTORY NO. City-13

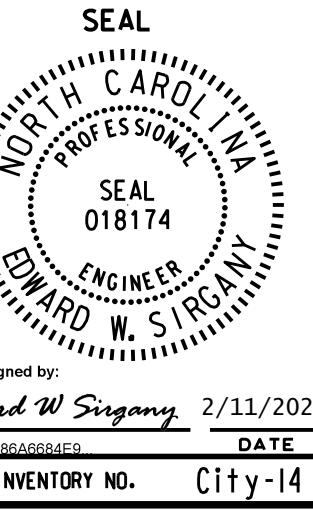
3 Phase
Fully Actuated
Gaston Signal System
NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Omit phase 1 during phase 2 on.
- Program controller to clear from phase 2+6 to phase 1 by progressing through phases 4+8 (see Electrical Details).
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian pushbuttons, and loops as needed to achieve the phasing shown.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing unless otherwise noted.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values supersede these values.
- All cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:
Controller Asset #0014.

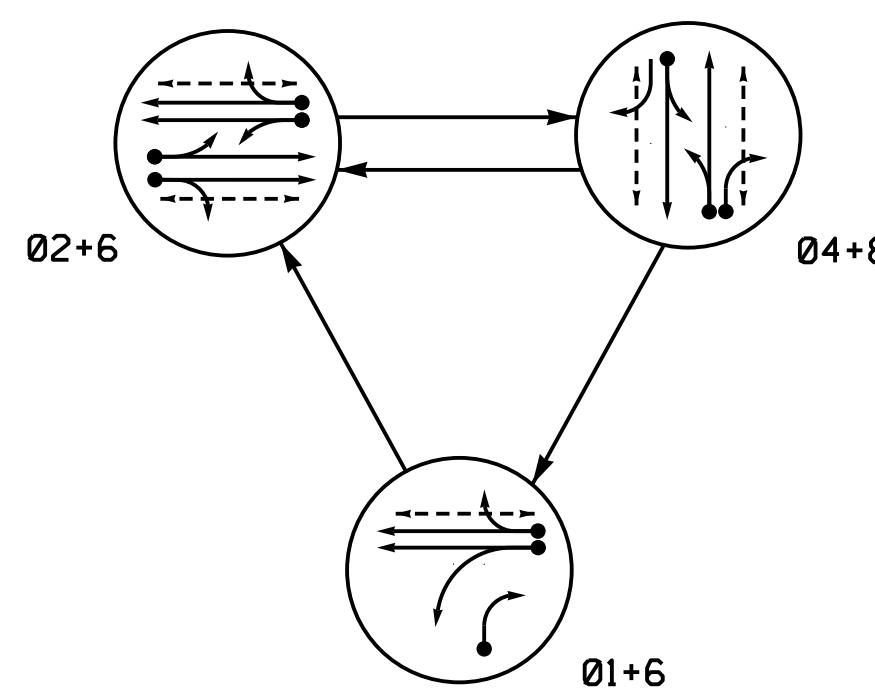
LEGEND

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
○ → Modified Signal Head	— Sign
— Pedestrian Signal Head With Push Button & Sign	— Metal Pole with Mastarm
□ Type II Signal Pedestal	○ Inductive Loop Detector
□ Controller & Cabinet	— Junction Box
— 2-in Underground Conduit	— Right of Way
N/A	→ Directional Arrow
— Curb Ramp	— Street Name Sign

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



PHASING DIAGRAM



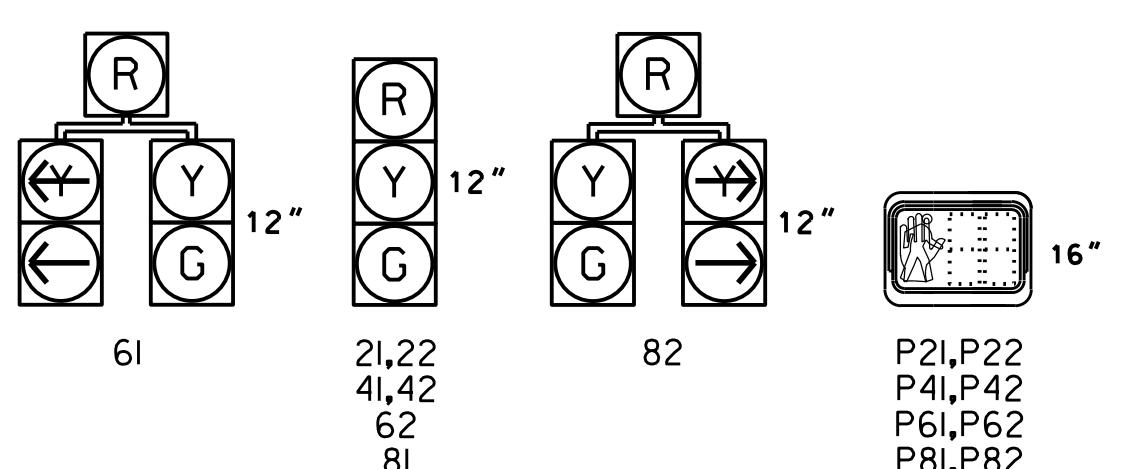
PHASING DIAGRAM DETECTION LEGEND

- Detected Movement
- Undetected Movement (Overlap)
- Unsignalized Movement
- Pedestrian Movement

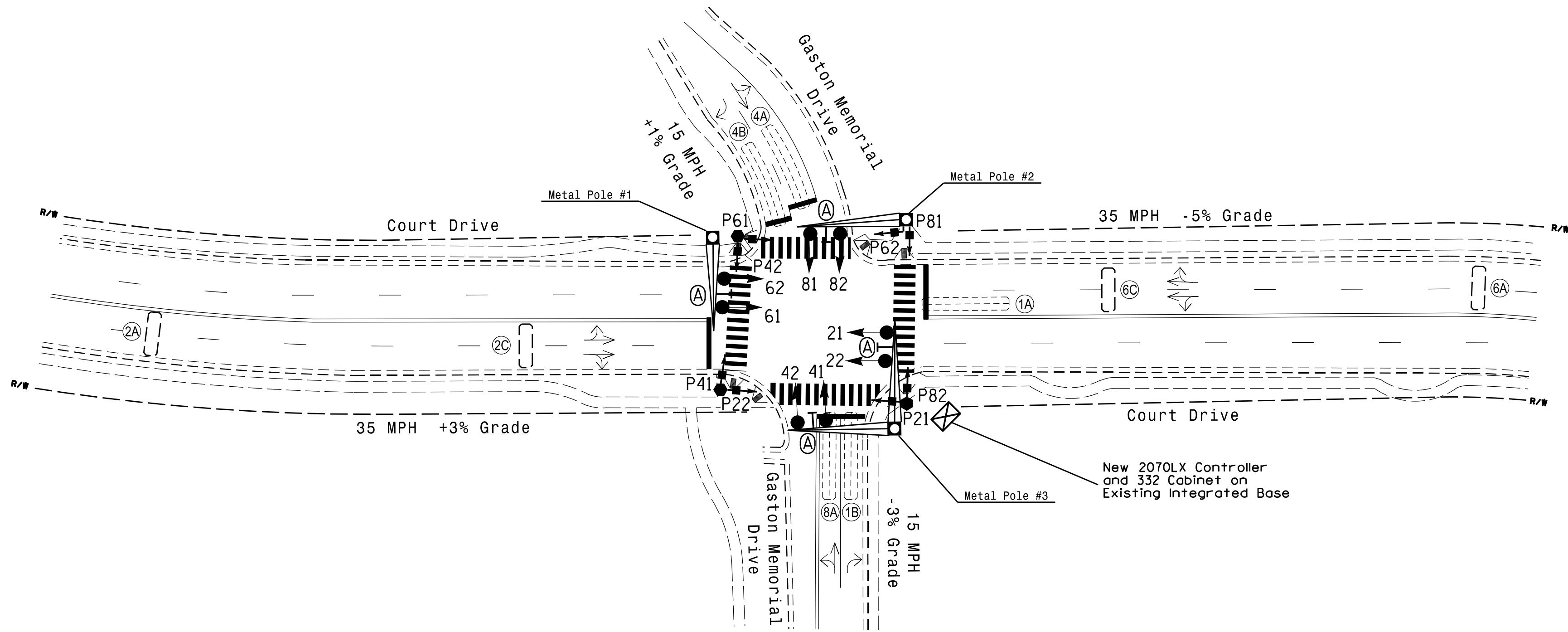
SIGNAL FACE	PHASE				
	01	02	04	FLASH	06
21,22	R	G	R	Y	
41,42	R	R	G	R	
61	G	G	R	Y	
62	G	G	R	Y	
81	R	R	G	R	
82	R	R	G	R	
P21,P22	DW	W	DW	DRK	
P41,P42	DW	DW	W	DRK	
P61,P62	W	W	DW	DRK	
P81,P82	DW	DW	W	DRK	

SIGNAL FACE I.D.

All Heads L.E.D.



LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	DETECTOR		PROGRAMMING		
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL
1A	6X40	+2	2-4-2	-	1 Yes	-	10	-	- X
					6 Yes	-	-	-	- X
1B	6X40	+2	2-4-2	-	1 Yes	-	10	-	- X
2A	6X20	250	3	-	2 Yes	1.9	-	-	- X
2C	6X20	80	3	-	2 Yes	-	-	-	- X
4A	6X40	+2	2-4-2	-	4 Yes	-	3	-	- X
4B	6X40	+2	2-4-2	-	4 Yes	-	10	-	- X
6A	6X20	250	3	-	6 Yes	1.9	-	-	- X
6C	6X20	80	3	-	6 Yes	-	-	-	- X
8A	6X40	+2	2-4-2	-	8 Yes	-	3	-	- X



TIMING CHART

FEATURE	PHASE				
	1	2	4	6	8
Min Green *	7	12	7	12	7
Walk *	0	4	4	4	4
Ped Clear	0	13	12	9	12
Veh. Extension *	1.0	3.0	2.0	3.0	2.0
Max 1 *	20	45	25	45	25
Yellow	3.1	3.7	3.0	4.2	3.0
Red Clear	2.4	1.8	3.5	1.7	3.5
Red Revert	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-
Seconds /Actuation *	-	-	-	-	-
Max Initial *	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-
Time To Reduce *	-	-	-	-	-
Minimum Gap	-	-	-	-	-
Locking Detector	-	X	-	X	-
Recall Position	-	VEH. RECALL	-	VEH. RECALL	-
Dual Entry	-	-	X	-	X
Simultaneous Gap	X	X	X	X	X

* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

Signal Upgrade

Prepared in the Office of:



NC FIRM LICENSE No: P-0339
320 Executive Court
Hillsborough, NC 27278
(919) 732-3883
(919) 732-6676 (FAX)

Prepared For:



Division 12 Gaston County Gastonia
PLAN DATE: May 2021 REVIEWED BY: J. Smith
PREPARED BY: M. Parker REVIEWED BY: E. Sirgany
REVISIONS INIT. DATE
0 40
1"=40'

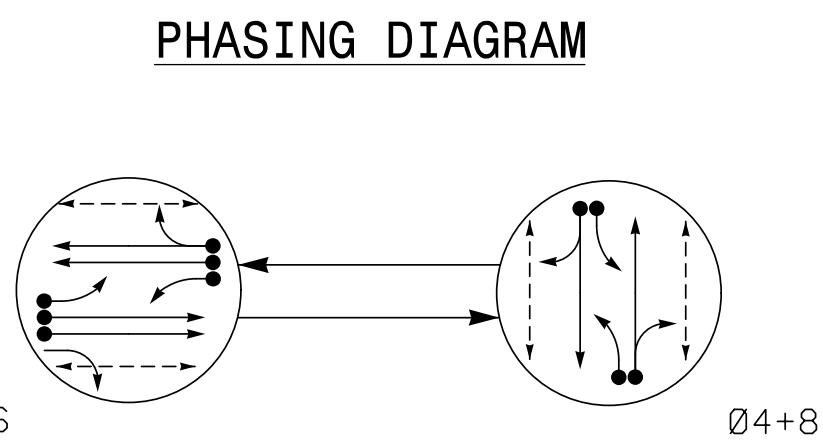
Court Drive
at
Gaston Memorial Drive

SEAL
EDWARD W. SIRGANY
DATE
2/11/2022
Sig. INVENTORY NO. City-14

2 Phase
 Fully Actuated
 Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:
Controller Asset #1825.



PHASING DIAGRAM DETECTION LEGEND

- Detected Movement (solid arrow)
- Undetected Movement (Overlap) (dashed arrow)
- Unsignalized Movement (dotted arrow)
- Pedestrian Movement (double-headed arrow)

TABLE OF OPERATION	
SIGNAL FACE	PHASE
02	0 2 4 6
04	0 4 8
06	F G R
08	R G R
10	F R Y
12	G R Y
14	R G R
16	F R Y
18	G R Y
20	R G R
22	F R Y
24	G R Y
26	R G R
28	F R Y
30	G R Y
32	R G R
34	F R Y
36	G R Y
38	R G R
40	F R Y
42	G R Y
44	R G R
46	F R Y
48	G R Y
50	R G R
52	F R Y
54	G R Y
56	R G R
58	F R Y
60	G R Y
62	R G R
64	F R Y
66	G R Y
68	R G R
70	F R Y
72	G R Y
74	R G R
76	F R Y
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90	G R Y
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142	F R Y
144	G R Y
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234	G R Y
236	R G R
238	F R Y
240	G R Y
242	R G R
244	F R Y
246	G R Y
248	R G R
250	F R Y
252	G R Y
254	R G R
256	F R Y
258	G R Y
260	R G R
262	F R Y
264	G R Y
266	R G R
268	F R Y
270	G R Y
272	R G R
274	F R Y
276	G R Y
278	R G R
280	F R Y
282	G R Y
284	R G R
286	F R Y
288	G R Y
290	R G R
292	F R Y
294	G R Y
296	R G R
298	F R Y
300	G R Y
302	R G R
304	F R Y
306	G R Y
308	R G R
310	F R Y
312	G R Y
314	R G R
316	F R Y
318	G R Y
320	R G R
322	F R Y
324	G R Y
326	R G R
328	F R Y
330	G R Y
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334	F R Y
336	G R Y
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340	F R Y
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346	F R Y
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354	G R Y
356	R G R
358	F R Y
360	G R Y
362	R G R
364	F R Y
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370	F R Y
372	G R Y
374	R G R
376	F R Y
378	G R Y
380	R G R
382	F R Y
384	G R Y
386	R G R
388	F R Y
390	G R Y
392	R G R
394	F R Y
396	G R Y
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404	R G R
406	F R Y
408	G R Y
410	R G R
412	F R Y
414	G R Y
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418	F R Y
420	G R Y
422	R G R
424	F R Y
426	G R Y
428	R G R
430	F R Y
432	G R Y
434	R G R
436	F R Y
438	G R Y
440	R G R
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444	G R Y
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452	R G R
454	F R Y
456	G R Y
458	R G R
460	F R Y
462	G R Y
464	R G R
466	F R Y
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472	F R Y
474	G R Y
476	R G R
478	F R Y
480	G R Y
482	R G R
484	F R Y
486	G R Y
488	R G R
490	F R Y
492	G R Y
494	R G R
496	F R Y
498	G R Y
500	R G R
502	F R Y
504	G R Y
506	R G R
508	F R Y
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522	G R Y
524	R G R
526	F R Y
528	G R Y
530	R G R
532	F R Y
534	G R Y
536	R G R
538	F R Y
540	G R Y
542	R G R
544	F R Y
546	G R Y
548	R G R
550	F R Y
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556	F R Y
558	G R Y
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622	F R Y
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628	F R Y
630	G R Y
632	R G R
634	F R Y
636	G R Y
638	R G R
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642	G R Y
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662	R G R
664	F R Y
666	G R Y
668	R G R
670	F R Y
672	G R Y
674	R G R
676	F R Y
678	G R Y
680	R G R
682	F R Y
684	G R Y
686	R G R
688	F R Y
690	G R Y
692	R G R
694	F R Y
696	G R Y
698	R G R
700	F R Y
702	G R Y
704	R G R
706	F R Y
708	G R Y
710	R G R
712	F R Y
714	G R Y
716	R G R
718	F R Y
720</	