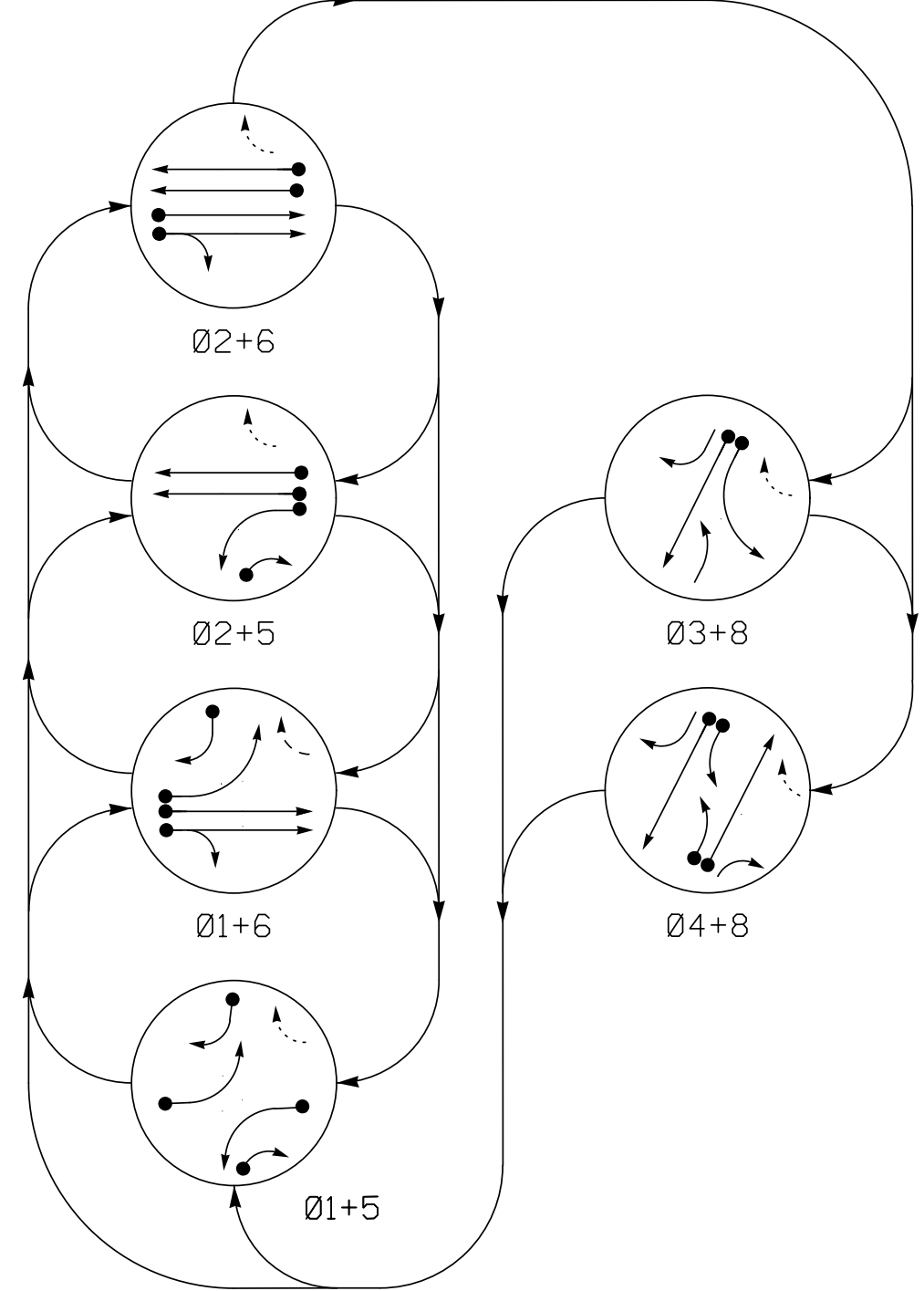
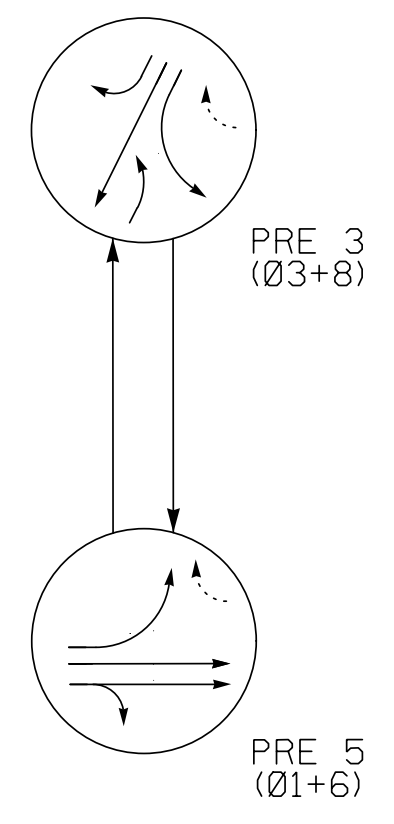


**DEFAULT PHASING DIAGRAM**



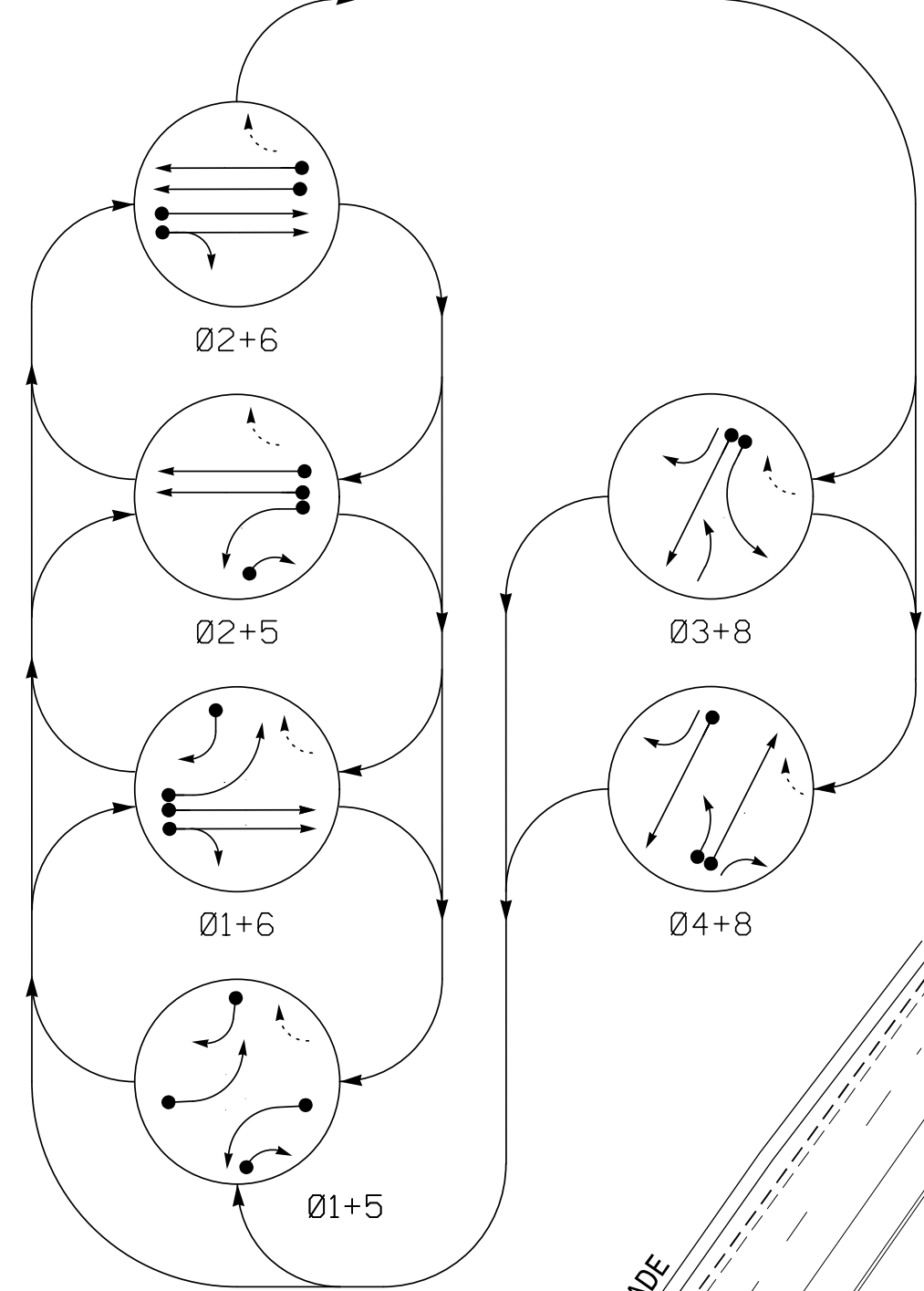
**DEFAULT EV PREEMPT PHASES (Medium Priority)**



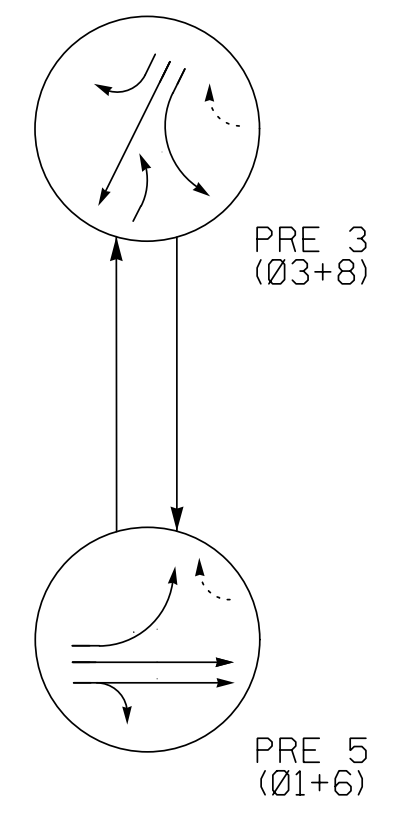
**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø1+5	Ø1+6	Ø2+5	Ø2+6	Ø3+8	PRE 3	PRE 5	FLASH
11	←	←	←	←	←	←	←	←
21, 22	R	R	G	G	R	R	R	Y
31	←	←	←	←	←	←	←	←
41	←	←	←	←	←	←	←	←
42	R	R	R	R	R	G	R	R
43	←	←	←	←	←	R	R	R
51	←	←	←	←	←	←	←	←
61, 62	R	G	R	G	R	R	R	Y
81	R	R	R	R	G	G	G	R
82	←	←	←	←	←	G	G	R

**ALTERNATE PHASING DIAGRAM**



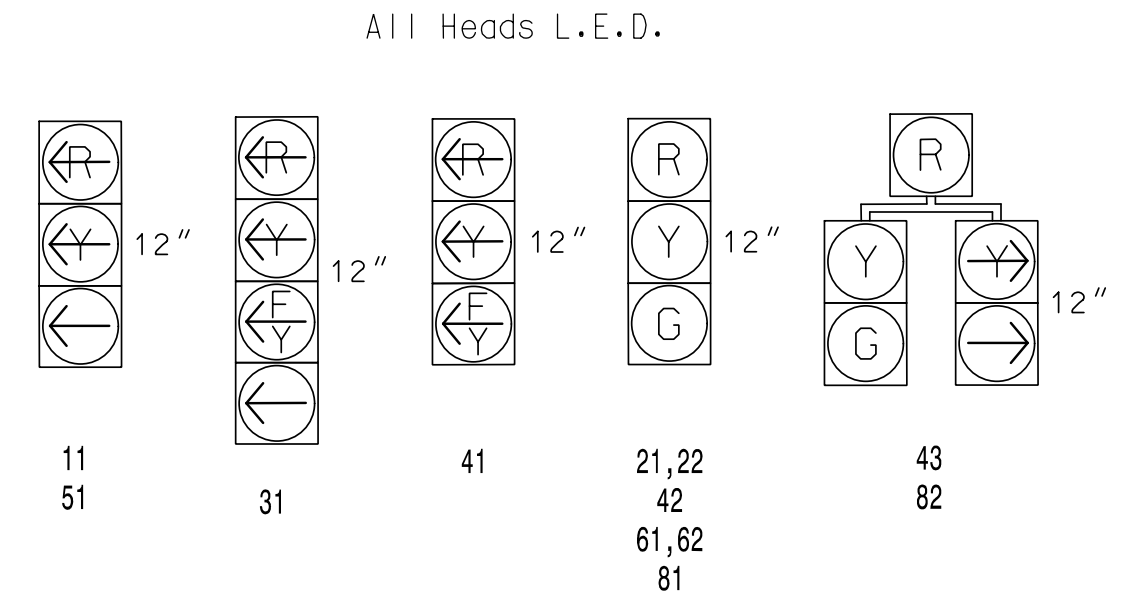
**ALTERNATE EV PREEMPT PHASES (Medium Priority)**



**ALTERNATE PHASING TABLE OF OPERATION**

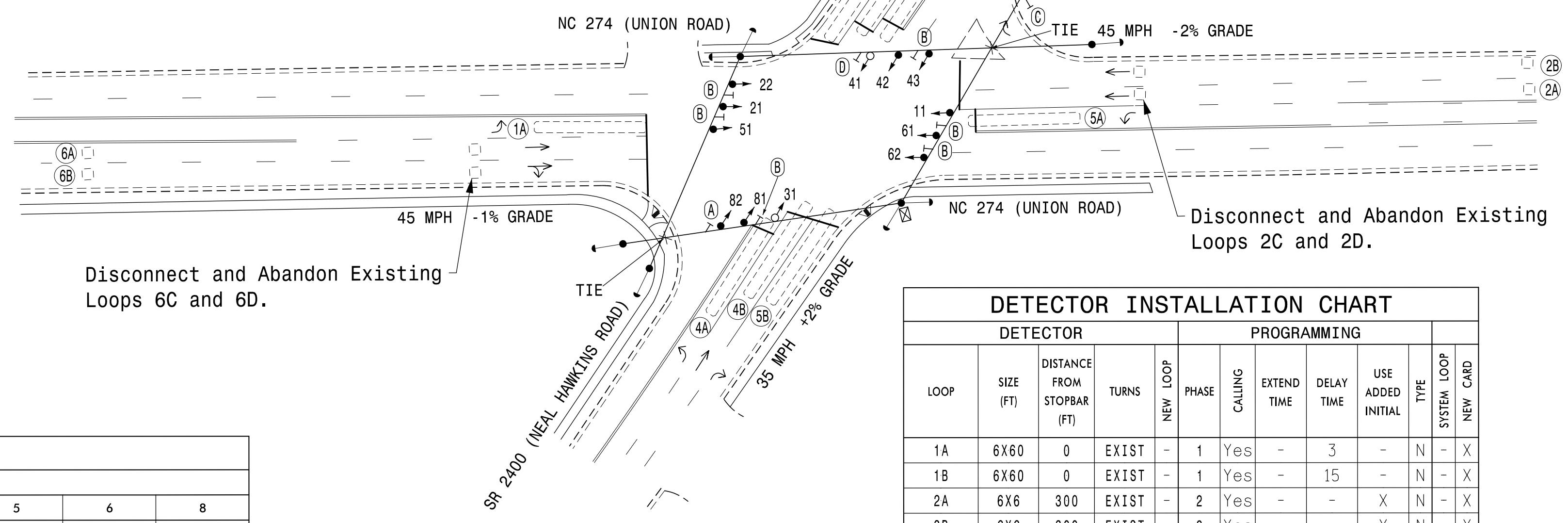
SIGNAL FACE	PHASE							
	Ø1+5	Ø1+6	Ø2+5	Ø2+6	Ø3+8	PRE 3	PRE 5	FLASH
11	←	←	←	←	←	←	←	←
21, 22	R	R	G	G	R	R	R	Y
31	←	←	←	←	←	←	←	←
41	←	←	←	←	←	←	←	←
42	R	R	R	R	R	G	R	R
43	←	←	←	←	←	R	R	R
51	←	←	←	←	←	←	←	←
61, 62	R	G	R	G	R	R	R	Y
81	R	R	R	R	G	G	G	R
82	←	←	←	←	←	G	G	R

**SIGNAL FACE I.D.**



**PHASING DIAGRAM DETECTION LEGEND**

- ← ● DETECTED MOVEMENT
- ← ○ UNDETECTED MOVEMENT (OVERLAP)
- ← ○ UNSIGNALIZED MOVEMENT
- ← ○ PEDESTRIAN MOVEMENT



**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Reposition existing signal heads 11, 21, 22, 51, 61, and 62.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Remove existing "Left Turn Yield on Green" ball sign (R10-12).
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- City of system data: Controller Asset #0245.

**LEGEND**

- | PROPOSED   | EXISTING   |
|--|--|
| ○ → Traffic Signal Head                            | ● → Traffic Signal Head                            |
| ○ → Modified Signal Head                           | N/A  |
| ○ → Pedestrian Signal Head With Push Button & Sign | ○ → Pedestrian Signal Head With Push Button & Sign |
| ○ → Signal Pole with Guy                           | ○ → Signal Pole with Sidewalk Guy                  |
| ○ → Signal Pole with Sidewalk Guy                  | ○ → Inductive Loop Detector                        |
| ○ → Inductive Loop Detector                        | ○ → Controller & Cabinet                           |
| ○ → Controller & Cabinet                           | ○ → Junction Box                                   |
| ○ → Junction Box                                   | ○ → 2-in Underground Conduit                       |
| ○ → 2-in Underground Conduit                       | ○ → Right of Way                                   |
| ○ → Right of Way                                   | ○ → Directional Arrow                              |
| ○ → Directional Arrow                              | ○ → "RIGHT TURN SIGNAL" Sign (R10-10)              |
| ○ → "RIGHT TURN SIGNAL" Sign (R10-10)              | ○ → Street Name Sign (D3-1)                        |
| ○ → Street Name Sign (D3-1)                        | ○ → "YIELD" Sign (R1-2)                            |
| ○ → "YIELD" Sign (R1-2)                            | ○ → Left Arrow "ONLY" Sign (R3-5L)                 |
| ○ → Left Arrow "ONLY" Sign (R3-5L)                 |  |

**TIMING CHART**

FEATURE	PHASE							
	1	2	3	4	5	6	8	
Min Green *	7	12	7	7	7	12	7	
Walk *	-	-	-	-	-	-	-	
Ped Clear	-	-	-	-	-	-	-	
Veh. Extension *	1.0	6.0	2.0	2.0	1.0	6.0	2.0	
Max 1 *	20	45	25	25	20	45	25	
Yellow	3.0	4.7	3.1	5.1	3.0	4.6	5.1	
Red Clear	3.9	2.8	2.3	2.5	3.5	2.8	2.5	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	-	-	
Seconds / Actuation *	-	1.5	-	-	-	1.5	-	
Max Initial *	-	34	-	-	-	34	-	
Time Before Reduction *	-	15	-	-	-	15	-	
Time To Reduce *	-	30	-	-	-	30	-	
Minimum Gap	-	3.0	-	-	-	3.0	-	
Locking Detector	-	X	-	-	-	X	-	
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	
Dual Entry	-	-	-	X	-	-	X	
Simultaneous Gap	X	X	X	X	X	X	X	

**EV PREEMPT**

FUNCTION	PRE 3	PRE 5
Exit Phase(s)	4+8	2+6
Preempt Override	OFF	OFF
Delay Time	0	0
Ped Clear Through Yellow	N	N
Terminate Phases	N	N
Entrance Walk	-	-
Entrance Ped Clear	-	-
Entrance Min Green	1	1
Entrance Yellow Change	25.5*	25.5*
Entrance Red Clear	25.5*	25.5*
Minimum Dwell Time	10	10
Preempt Input Extension Time **	2	2
Preempt Max Time	120	120
Exit Yellow Change	25.5*	25.5*
Exit Red Clear	25.5*	25.5*

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X60	0	EXIST	-	1	Yes	-	3	-	N	-	X
1B	6X60	0	EXIST	-	1	Yes	-	15	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
3A	6X60	+10	EXIST	-	3	Yes	-	3	-	N	-	X
4A	6X60	+10	EXIST	-	4	Yes	-	3	-	N	-	X
4B	6X60	+10	EXIST	-	4	Yes	-	-	-	N	-	X
5A	6X60	+5	EXIST	-	5	Yes	-	3	-	N	-	X
5B	6X60	+10	EXIST	-	5	Yes	-	15	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X60	+5	EXIST	-	8	Yes	-	-	-	N	-	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

**Signal Upgrade**

Prepared For: **NC 274 (Union Road) at SR 2400 (Neal Hawkins Road) and SR 2446 (Robinwood Road)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_

INITIALS: \_\_\_\_\_ DATE: \_\_\_\_\_

Scale: 1" = 50'

Document Not Considered Final Unless All Signatures Completed

Seal: NORTH CAROLINA PROFESSIONAL ENGINEER KEVIN P. BAUMANN SEAL 044434

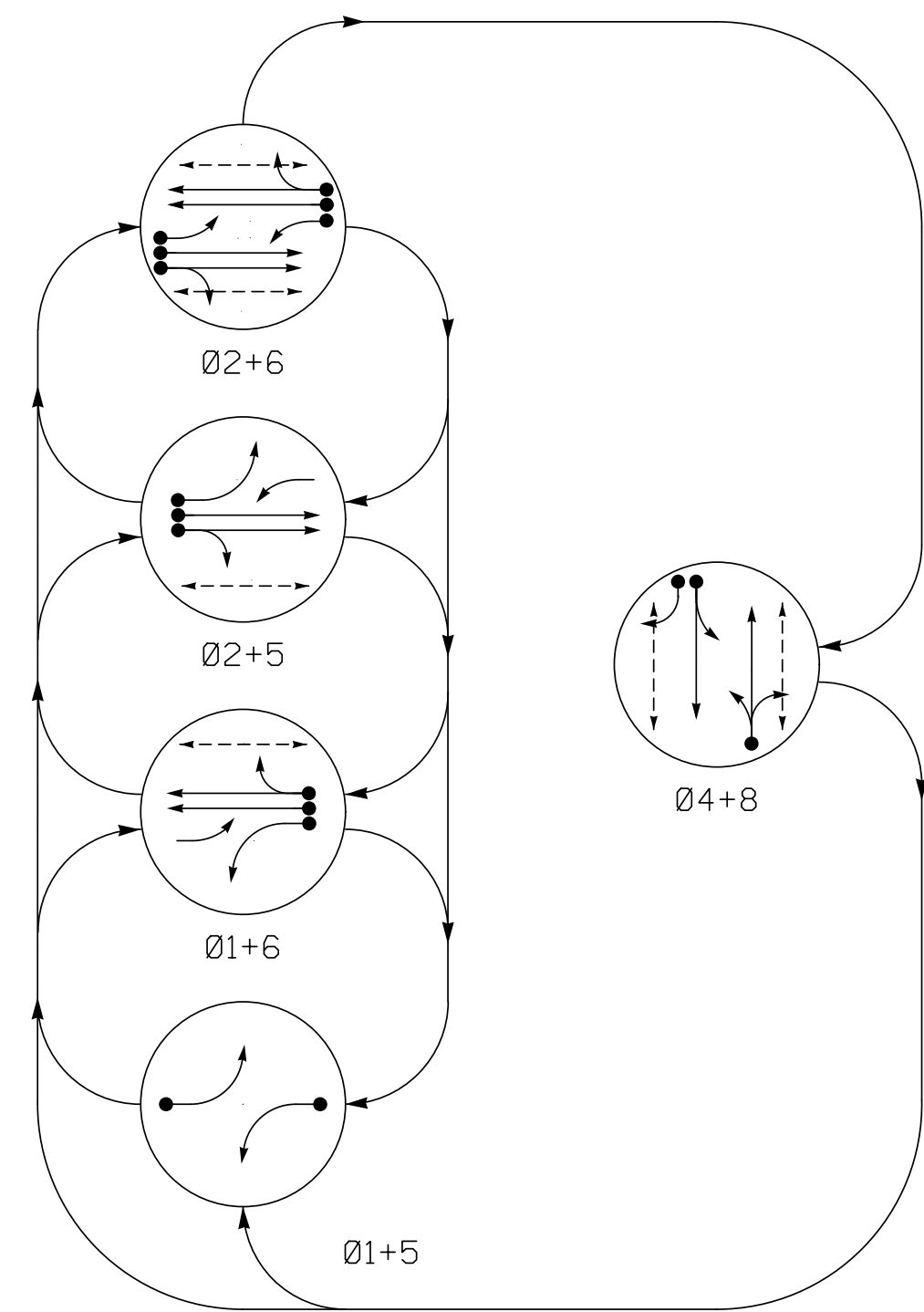
Disciplined by: \_\_\_\_\_ DATE: 3/11/2022

SIG. INVENTORY NO. 12-0245

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

3/9/2022 11:14:21 AM Dantelle.Curr1 \\K:\mley-horn.com\SE-RALI\MRAL-TFIDK-LTIS\011036569 Gastonia Signal System9 Signal\KWS4 - Signal Design\020245-2021.dgn

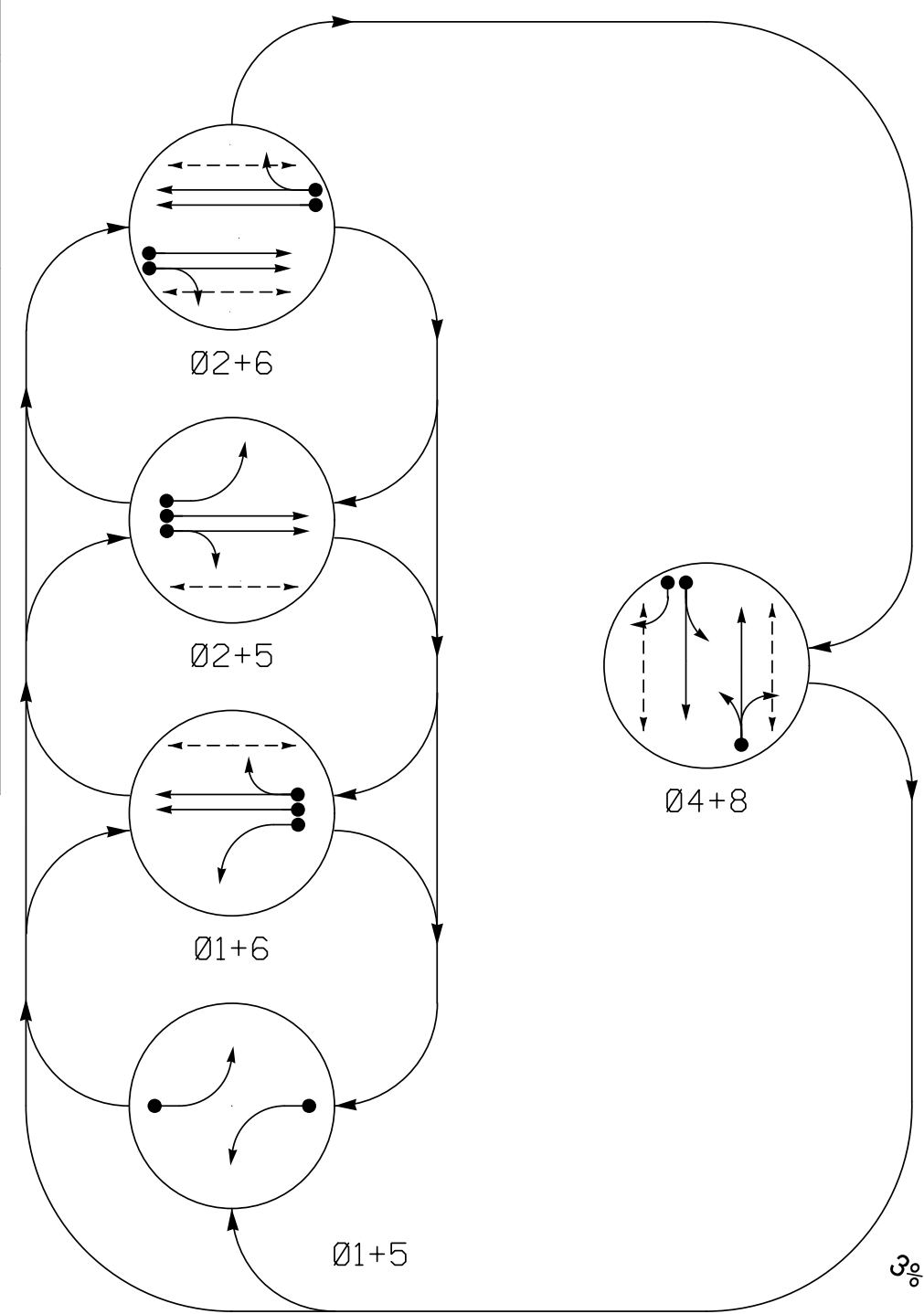
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 4 + 8	F L O A T H
11	←	←	←	←	←	←
21, 22	R	R	G	G	R	Y
41, 42	R	R	R	R	G	R
51	←	←	←	←	←	←
61, 62	R	G	R	G	R	Y
81, 82	R	R	R	R	G	R
P21, P22	DW	DW	W	W	DW	DRK
P41, P42	DW	DW	DW	DW	W	DRK
P61, P62	DW	W	DW	W	DW	DRK
P81, P82	DW	DW	DW	DW	W	DRK

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 4 + 8	F L O A T H
11	←	←	←	←	←	←
21, 22	R	R	G	G	R	Y
41, 42	R	R	R	R	G	R
51	←	←	←	←	←	←
61, 62	R	G	R	G	R	Y
81, 82	R	R	R	R	G	R
P21, P22	DW	DW	W	W	DW	DRK
P41, P42	DW	DW	DW	DW	W	DRK
P61, P62	DW	W	DW	W	DW	DRK
P81, P82	DW	DW	DW	DW	W	DRK

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING								
				NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM NEW CARD	
1A	6X60	+5	2-4-2	-	1	Yes	-	10*	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X40	+3	2-4-2	-	4	Yes	-	3	-	N	-	X
4B	6X40	+3	2-4-2	-	4	Yes	-	15	-	N	-	X
5A	6X60	+5	2-4-2	-	5	Yes	-	10*	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X60	+5	2-4-2	-	8	Yes	-	3	-	N	-	X

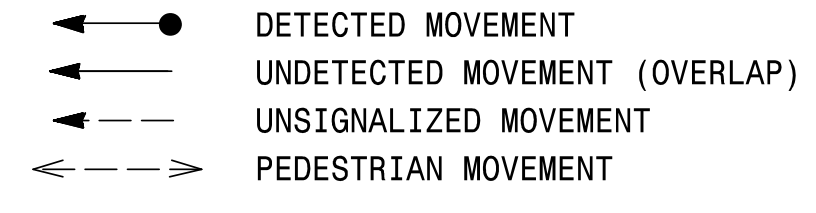
\* Reduce Delay to 3 seconds during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

**5 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

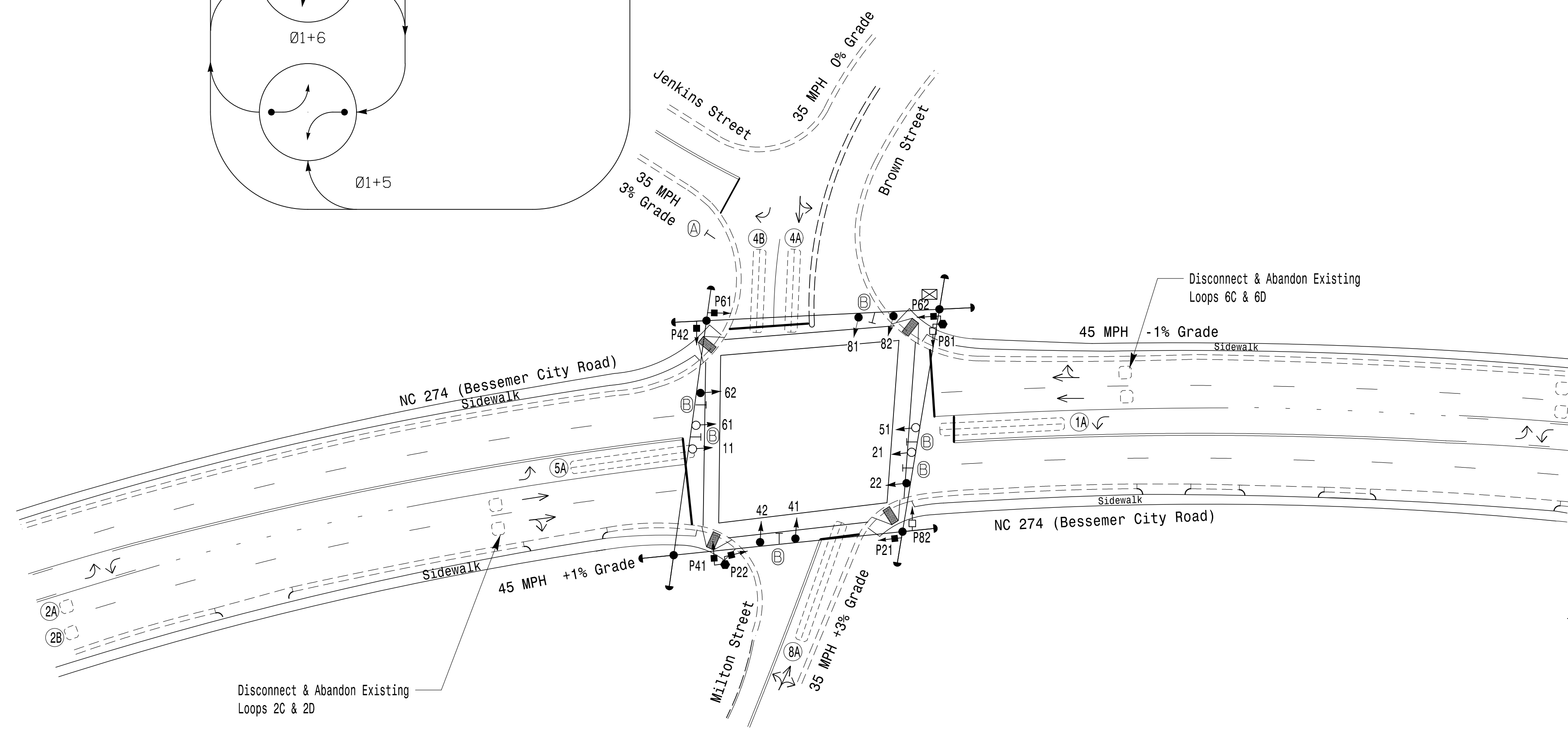
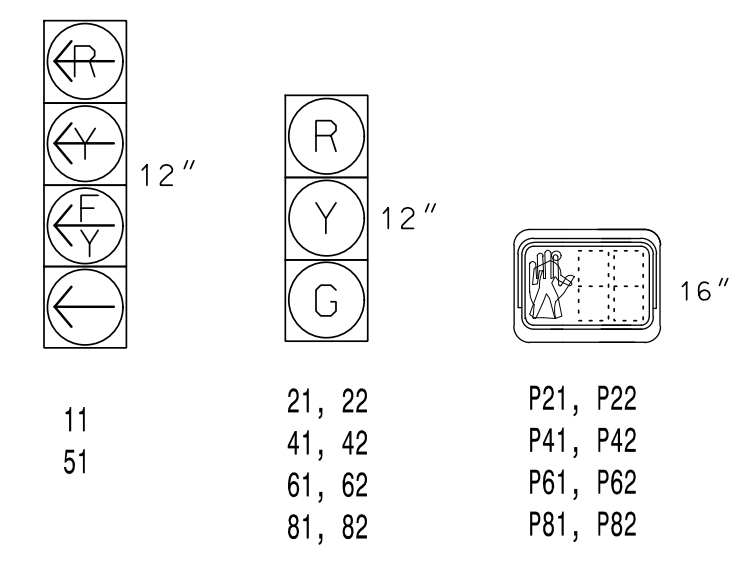
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- Disconnect and abandon existing loops 2C, 2D, 6C, and 6D.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A, and 6B, as shown.
- City system data: Controller Asset # 0264.

**PHASING DIAGRAM DETECTION LEGEND**



**SIGNAL FACE I.D.**

All Heads L.E.D.

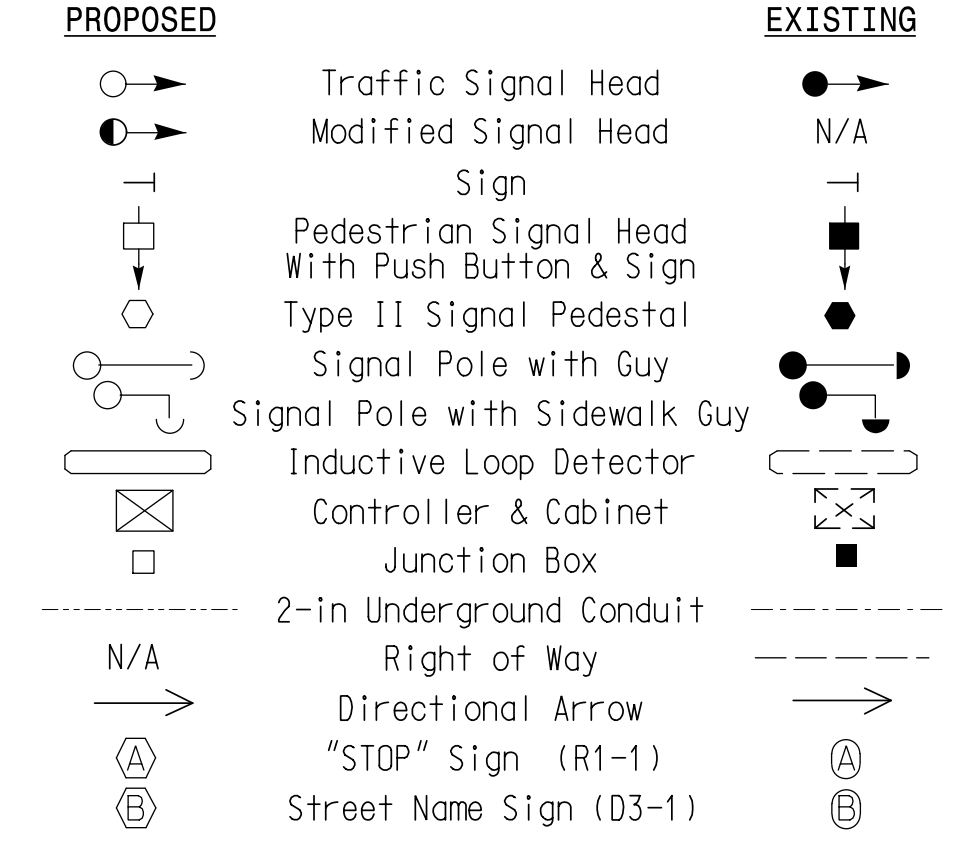


**TIMING CHART**

FEATURE	PHASE						
	1	2	4	5	6	8	
Min Green *	7	12	7	7	12	7	
Walk *	-	7	7	-	7	7	
Ped Clear	-	20	22	-	23	21	
Veh. Extension *	1.0	6.0	2.0	2.0	6.0	1.0	
Max 1 *	15	55	25	15	55	25	
Yellow	3.0	4.6	3.8	3.0	4.6	3.8	
Red Clear	2.8	1.6	2.2	2.9	1.6	2.2	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	-	
Seconds /Actuation *	-	1.5	-	-	1.5	-	
Max Initial *	-	34	-	-	34	-	
Time Before Reduction *	-	15	-	-	15	-	
Time To Reduce *	-	30	-	-	30	-	
Minimum Gap	-	3.0	-	-	3.0	-	
Locking Detector	-	X	-	-	X	-	
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-	
Dual Entry	-	-	X	-	-	X	
Simultaneous Gap	X	X	X	X	X	X	

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade**

Prepared For: **Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

750 N. Greenfield Pkwy, Garner, NC 27529

NC 274 (Bessemmer City Road) at Brown Street and Milton Street

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

0 SCALE 40  
1" = 40'

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

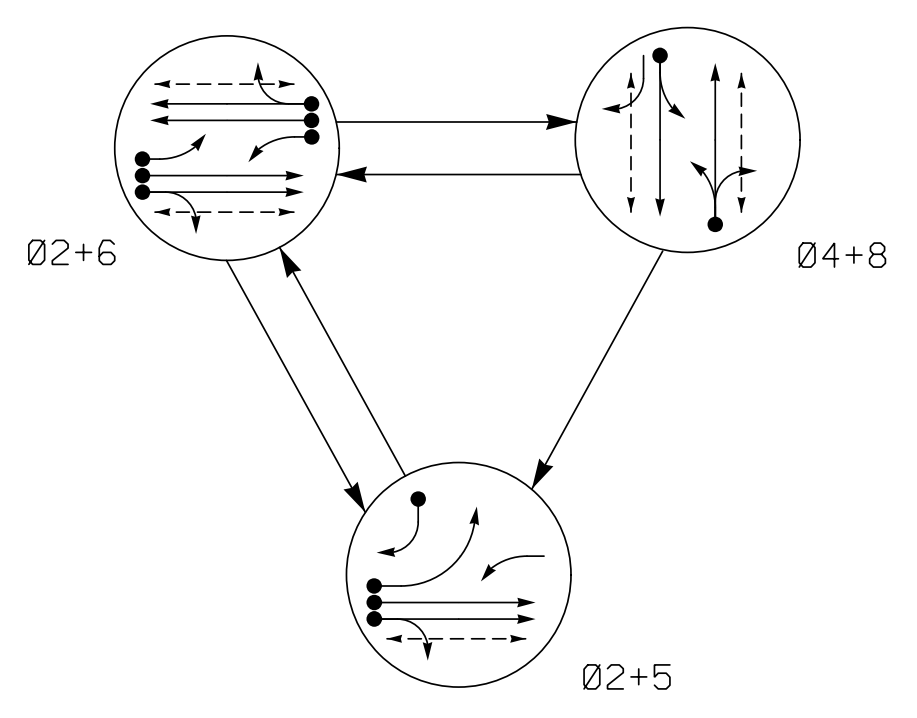
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K. P. BAUMANN  
044434

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3/11/2022

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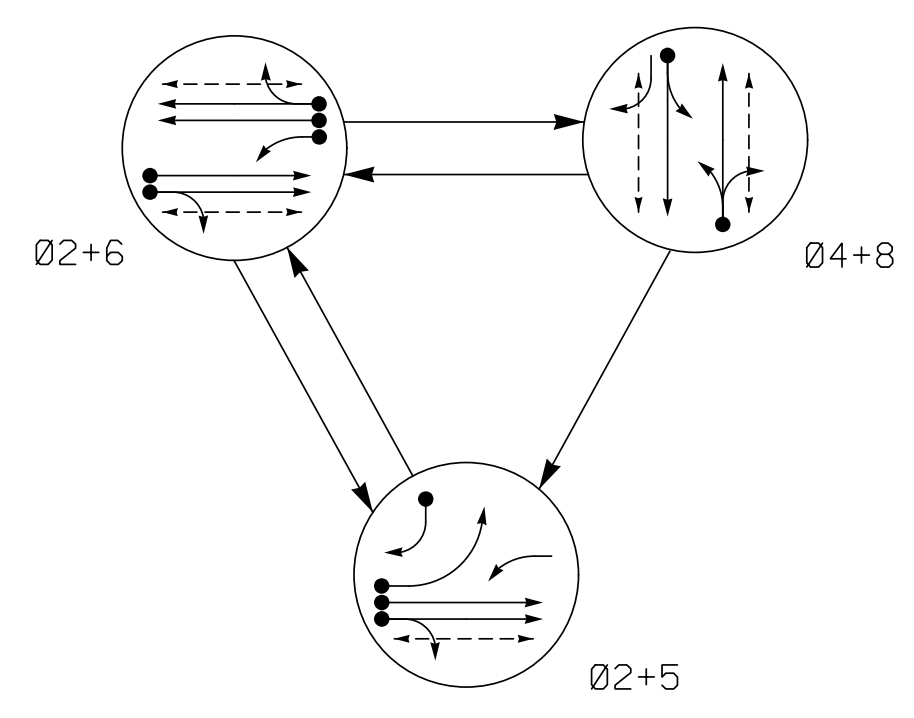
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	02+5	02+6	04+8	FLASH
21,22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	F	F	R	Y
61	F	F	R	Y
62,63	R	G	R	Y
81,82	R	R	G	R
P21,P22	W	W	DW	DRK
P41,P42	DW	DW	W	DRK
P61,P62	DW	W	DW	DRK
P81,P82	DW	DW	W	DRK

**ALTERNATE PHASING DIAGRAM**



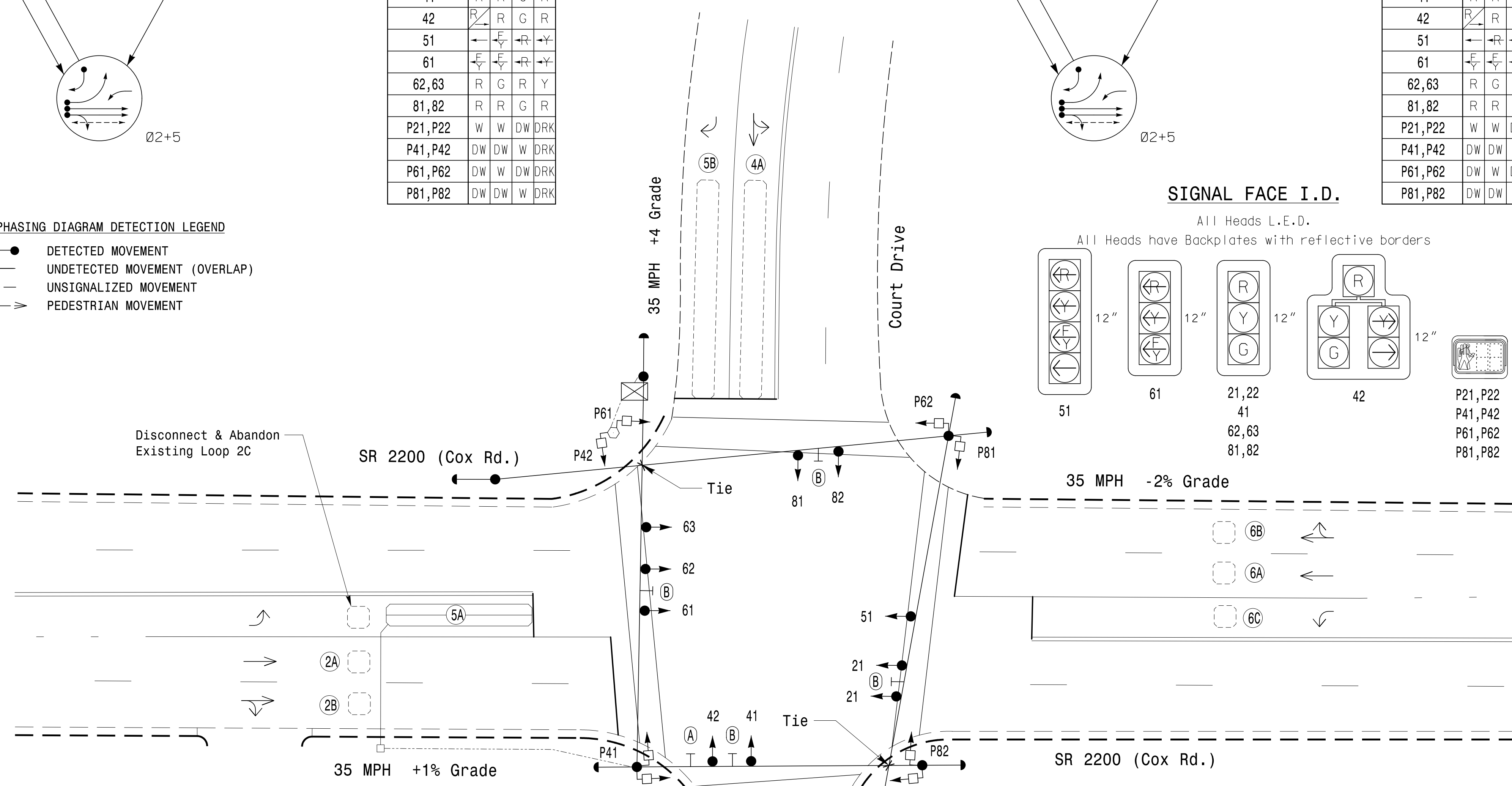
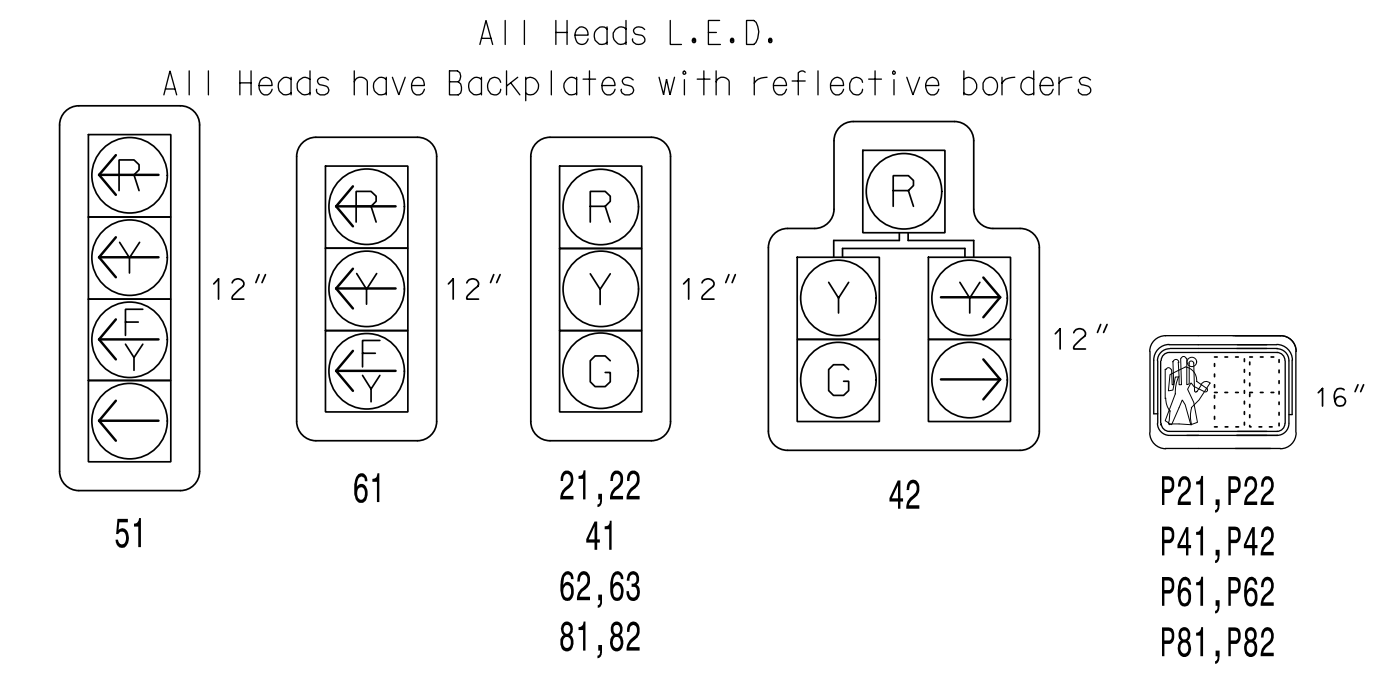
**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	02+5	02+6	04+8	FLASH
21,22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	F	F	R	Y
61	F	F	R	Y
62,63	R	G	R	Y
81,82	R	R	G	R
P21,P22	W	W	DW	DRK
P41,P42	DW	DW	W	DRK
P61,P62	DW	W	DW	DRK
P81,P82	DW	DW	W	DRK

**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

**SIGNAL FACE I.D.**



**TIMING CHART**

FEATURE	PHASE			
	2	4	5	8
Min Green *	10	7	7	10
Walk *	7	7	-	7
Ped Clear	10	20	-	16
Veh. Extension *	3.0	2.0	2.0	3.0
Max 1 *	45	20	15	45
Yellow	4.0	4.1	3.0	4.0
Red Clear	2.1	2.3	2.9	2.1
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds /Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	X	-	-	X
Recall Position	MIN RECALL	-	-	MIN RECALL
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING								
				NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
4A	6X60	0	EXIST	-	4	Yes	-	3	-	N	-	X
5A	6X40	0	2-4-2	X	5	Yes	-	5**	-	N	-	X
5B	6X60	0	EXIST	-	5	Yes	-	10	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X6	50	EXIST	-	6	Yes	-	-	-	N	-	X
8A	6X60	0	2-4-2	-	8	Yes	-	5	-	N	-	X

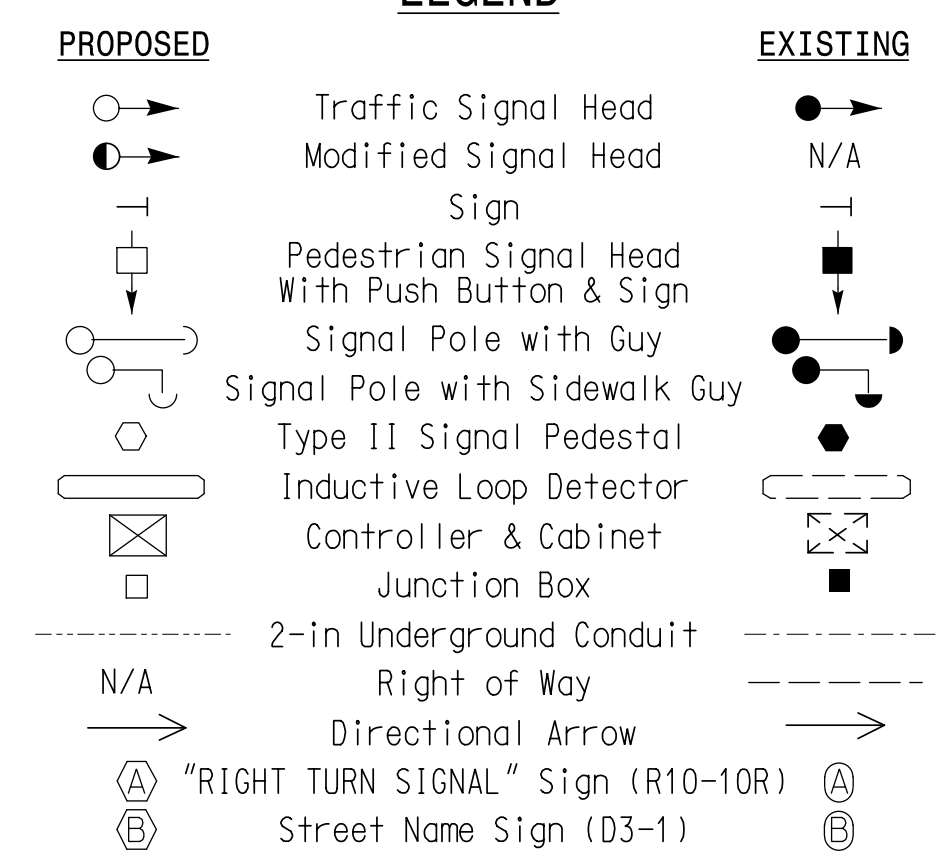
\* Disable phase call for loop during Alternate Phasing Operation  
 \*\* Reduce delay to 3 seconds during Alternate Phasing Operation

**3 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

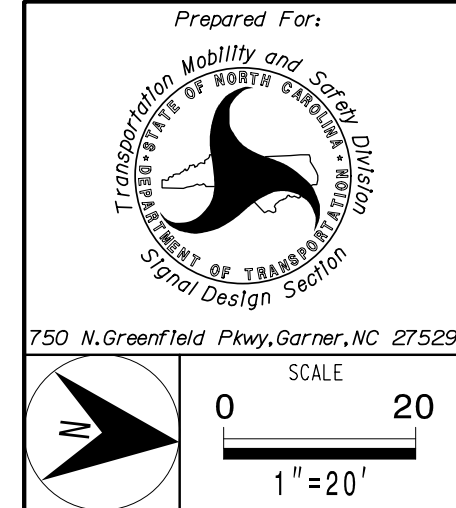
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Disconnect and abandon existing loop 2C.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #0270.

**LEGEND**



**Signal Upgrade**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
 NC License #F-0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000



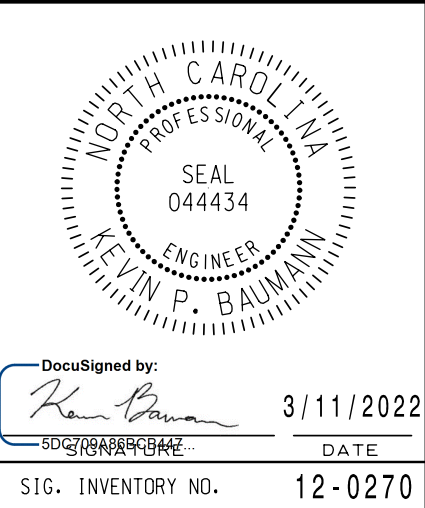
**SR 2200 (Cox Rd.) at Court Drive**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

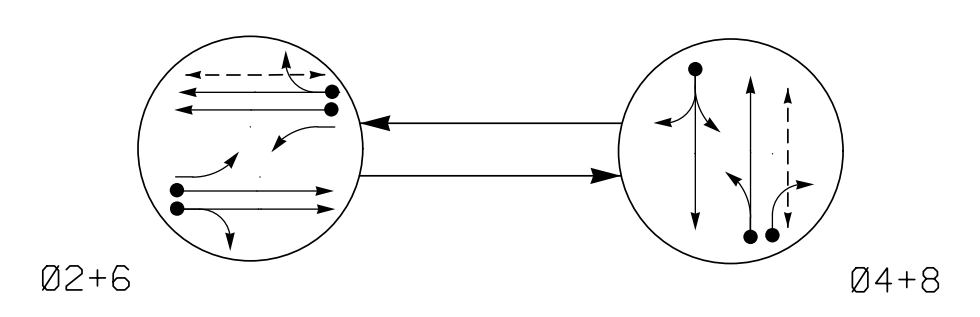
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DocuSigned by: *Kevin P. Baumann*  
 DATE: 3/11/2022  
 SIGNATURE: *Kevin P. Baumann*  
 INVENTORY NO. 12-0270

3/9/2022 11:16:59 AM Don@le.curf1 \*\*\*miley-horn.com\\SIGNAL\_IP\\DRAWING\\ITS\\011030569\_Gastonia\_Signal\_System\\Signal\_Design\\20270-2021.dgn

**PHASING DIAGRAM**



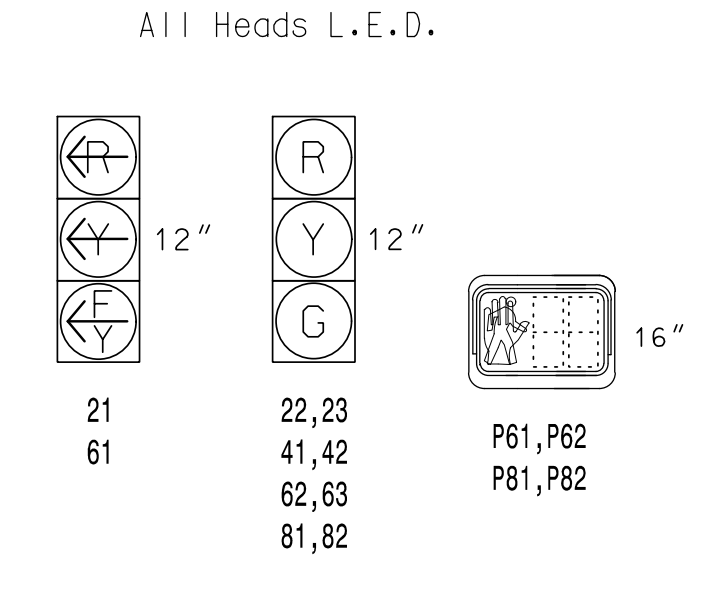
**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- ◄ UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ◄—► PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	02+6	04+8	FL	LS
21	←	←	←	←
22, 23	G	R	Y	
41, 42	R	G	R	
61	←	←	←	←
62, 63	G	R	Y	
81, 82	R	G	R	
P61, P62	W	DW	DRK	
P81, P82	DW	W	DRK	

**SIGNAL FACE I.D.**



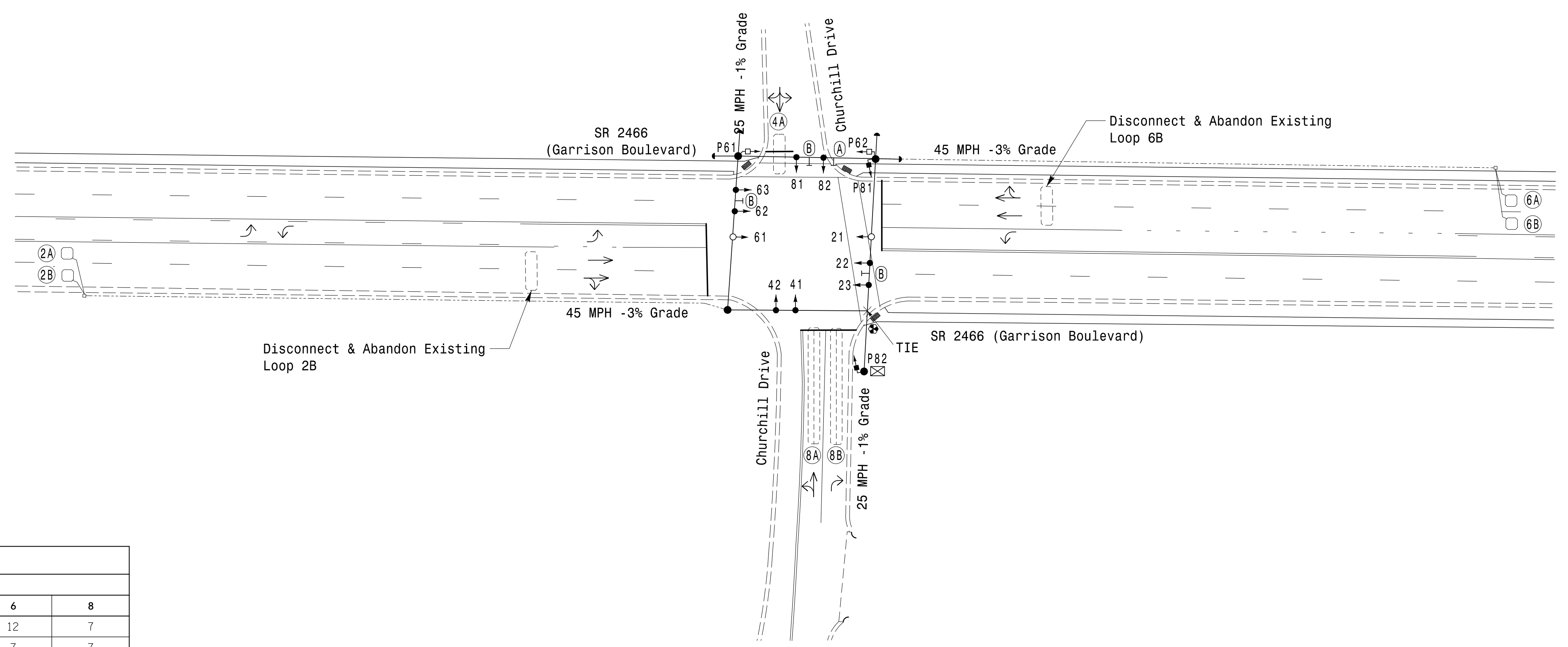
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING								
				NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	300	6	X	2	Yes	-	-	X	N	-	X
2B	6X6	300	6	X	2	Yes	-	-	X	N	-	X
4A	6X20	+10	EXIST	-	4	Yes	-	-	-	N	-	X
6A	6X6	300	6	X	6	Yes	-	-	X	N	-	X
6B	6X6	300	6	X	6	Yes	-	-	X	N	-	X
8A	6X60	0	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6X60	0	2-4-2	-	8	Yes	-	-	-	N	-	X

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 22, 23, 62, and 63.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Remove existing Left Arrow "ONLY" Signs-(R3-5L).
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2B and 6B.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 21, 22, 61, and 62 have been relabeled to 22, 23, 62, and 63, respectively.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- City system data:  
Controller Asset #0276.



**TIMING CHART**

FEATURE	PHASE			
	2	4	6	8
Min Green *	12	7	12	7
Walk *	-	-	7	7
Ped Clear	-	-	11	20
Veh. Extension *	6.0	2.0	6.0	1.0
Max I *	60	20	60	20
Yellow	4.8	3.2	4.8	3.2
Red Clear	2.3	3.5	2.3	3.5
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	1.5	-	1.5	-
Max Initial *	34	-	34	-
Time Before Reduction *	15	-	15	-
Time To Reduce *	30	-	30	-
Minimum Gap	3.0	-	3.0	-
Locking Detector	X	-	X	-
Recall Position	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

**LEGEND**

PROPOSED	EXISTING
	N/A

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**SR 2466 (Garrison Boulevard) at Churchill Drive**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: DM Curri REVIEWED BY: KP Baumann

750 N. Greenfield Pkwy, Garner, NC 27529  
SCALE: 0 40  
1" = 40'

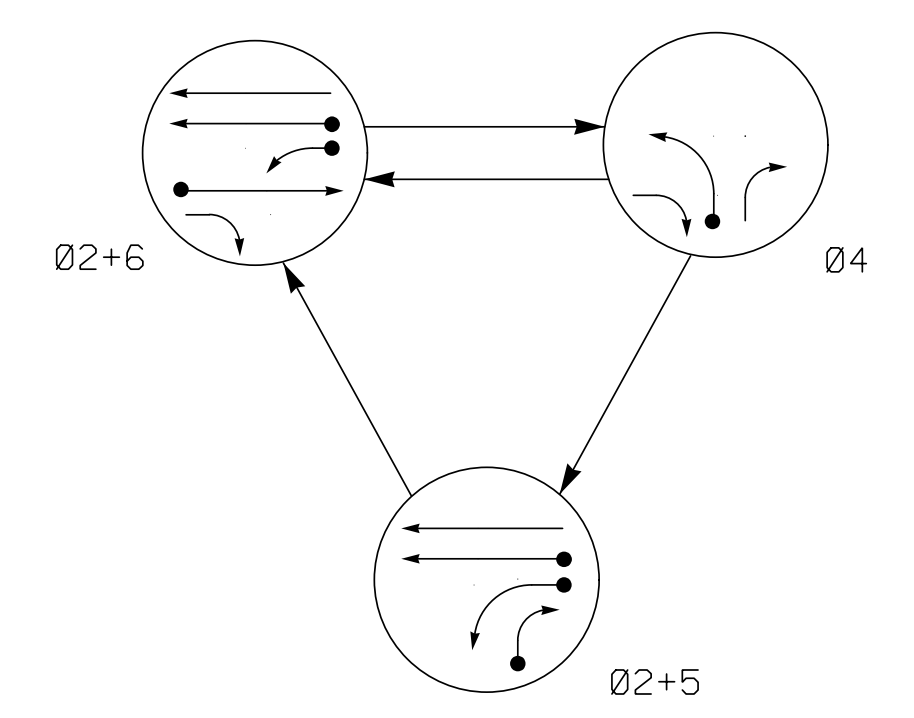
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by:  
*Kevin P. Baumann*  
3/11/2022  
DATE

SIG. INVENTORY NO. 12-0276

3/9/2022 11:16:19 AM DanHill@curr1 \*\*\*Kimley-Horn.comSE\_RAL1\MRAL1\TIP\DK-LTS\011036569\_Gastonia Signal System9\_Signal.kws4 - Signal Design\T20216-2021.dgn

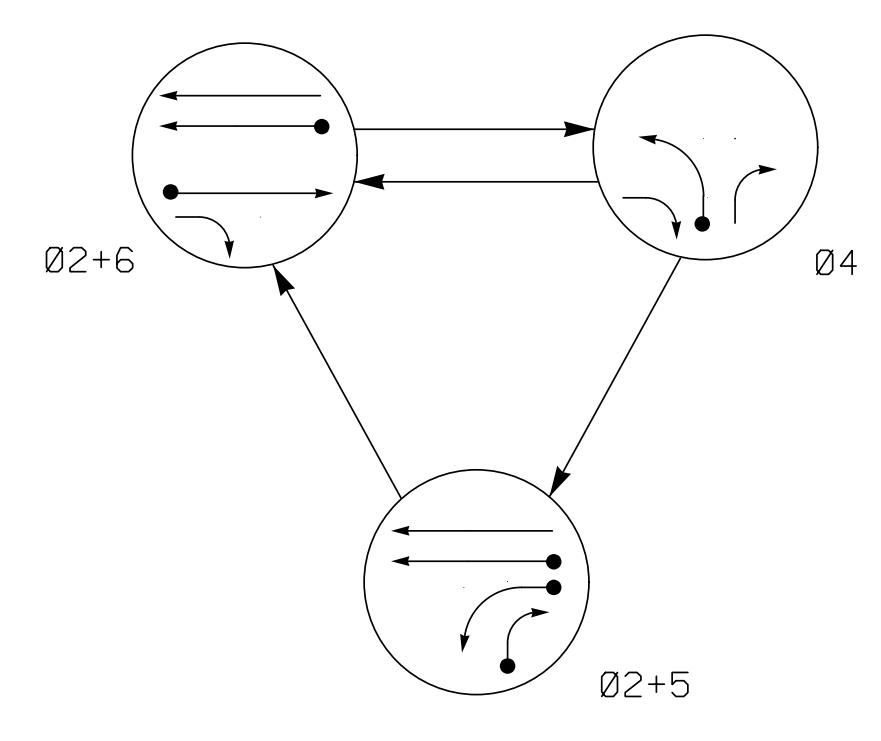
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 2+5	Ø 2+6	Ø 4	FLASH
21, 22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	-	F	R	Y
61	R	G	R	Y
62	R	G	R	Y

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 2+5	Ø 2+6	Ø 4	FLASH
21, 22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	-	R	R	Y
61	R	G	R	Y
62	R	G	R	Y

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP	NEW CARD
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X40	0	2-4-2	-	5	Yes	-	10*	-	N	-	X
5B	6X40	0	2-4-2	-	5	Yes	-	3	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
S1	6X6	+320	EXIST	-	SYS	Yes	-	-	-	N	X	X
S2	6X6	+320	EXIST	-	SYS	Yes	-	-	-	N	X	X

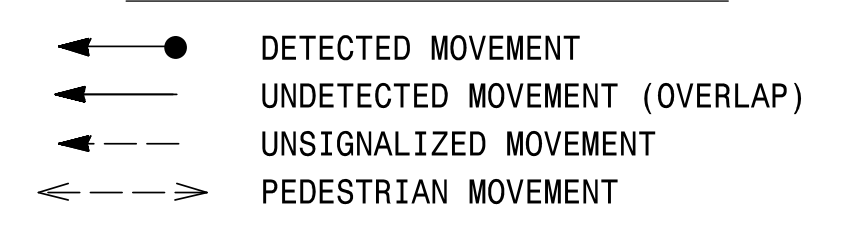
\* Reduce delay to 3 sec. during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

**3 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

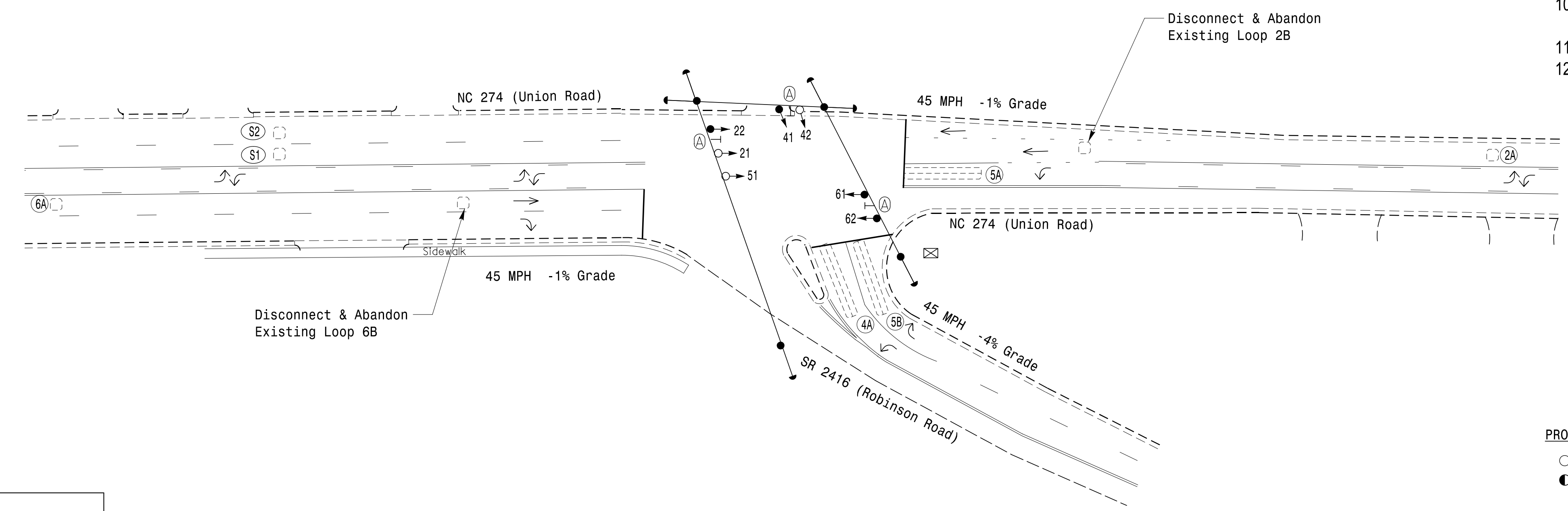
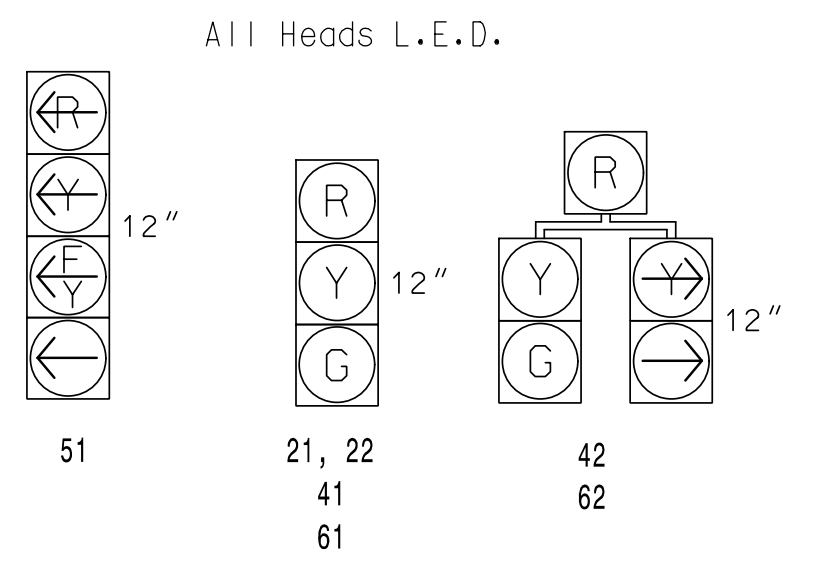
**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Loop 4B has been relabeled to 5B.
- City of system data: Controller Asset #0310.

**PHASING DIAGRAM DETECTION LEGEND**



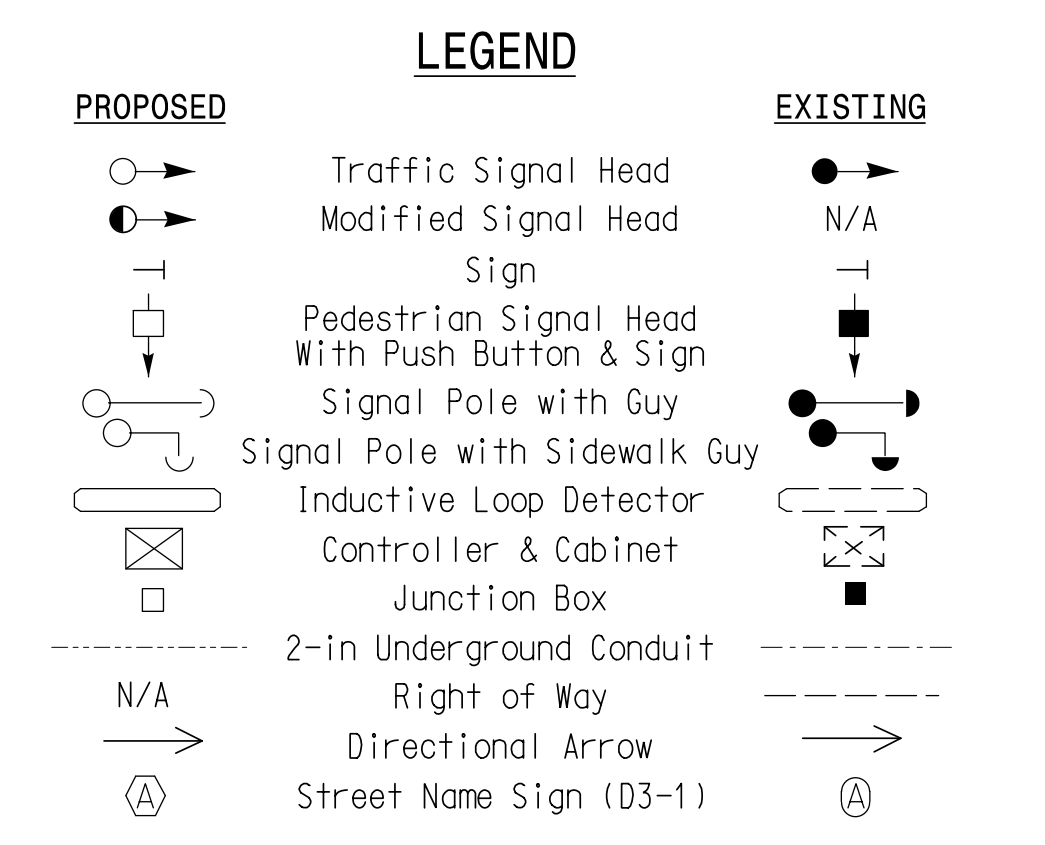
**SIGNAL FACE I.D.**



**TIMING CHART**

FEATURE	PHASE			
	2	4	5	6
Min Green *	12	10	7	12
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	6.0	2.0	2.0	6.0
Max l *	45	30	15	45
Yellow	4.6	3.0	3.0	4.6
Red Clear	2.1	3.3	2.6	2.1
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	2.5	-	-	2.5
Max Initial *	34	-	-	34
Time Before Reduction *	15	-	-	15
Time To Reduce *	30	-	-	30
Minimum Gap	3.0	-	-	3.0
Locking Detector	X	-	-	X
Recall Position	MIN RECALL	-	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

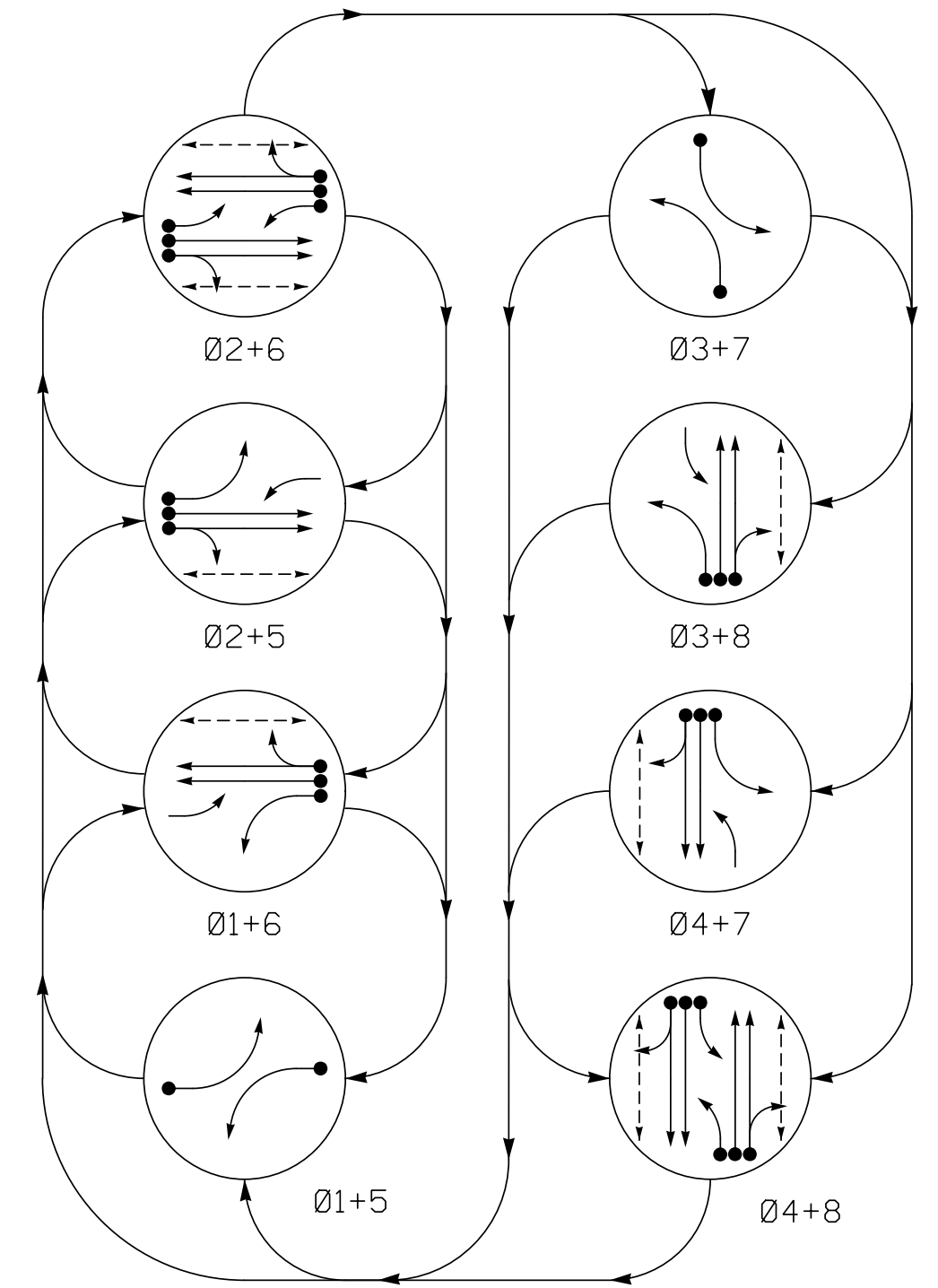


**Signal Upgrade**

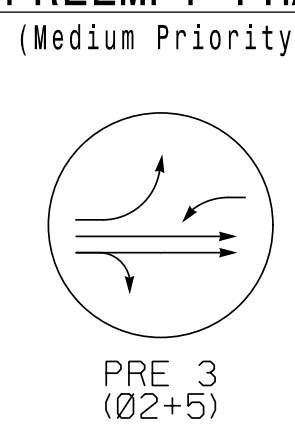
 Prepared For: TRANSPORTATION MOBILITY AND SAFETY DIVISION NORTH CAROLINA DEPARTMENT OF TRANSPORTATION SIGNAL DESIGN SECTION	<b>NC 274 (Union Road) at SR 2416 (Robinson Road)</b>		 KEVIN P. BAUMANN ENGINEER
	Division 12 Gaston County Gastonia PLAN DATE: May 2021 REVIEWED BY: SL Phillips PREPARED BY: SP Pennington REVIEWED BY: KP Baumann	DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	
PLANS PREPARED IN THE OFFICE OF: <b>Kimley-Horn</b> NC License #0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000	SCALE 0 40 1" = 40'	REVISIONS INIT. DATE	DocuSigned by:  SIGNATURE DATE 3/11/2022 SIG. INVENTORY NO. 12-0310

3/9/2022 11:14:29 AM Dantelle.Curt1 \*\*\*K:\mley-horn.com\SE-RAL\MRAL\_T\DK-LT\S011036569\_Gastonia Signal System9\_Signal.kws4 - S1gnal\_Design\120310-2021.dgn

DEFAULT PHASING DIAGRAM

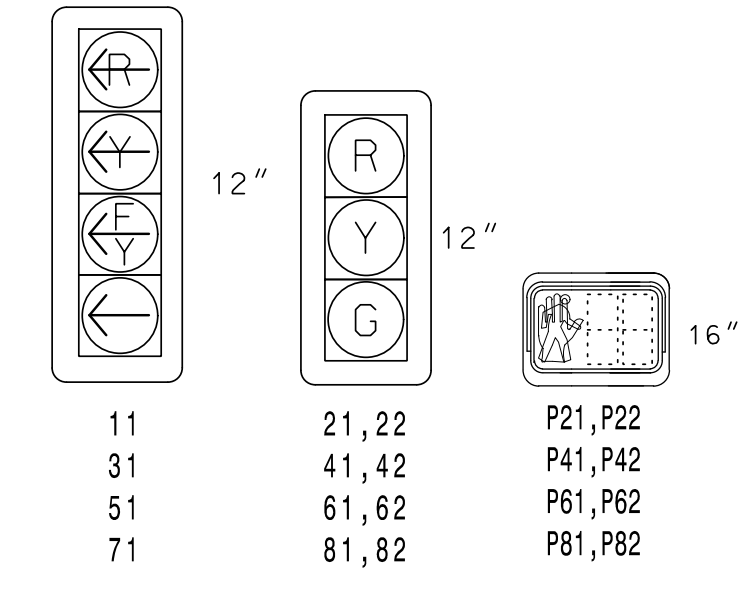


DEFAULT EV PREEMPT PHASES (Medium Priority)



SIGNAL FACE I.D.

All Heads L.E.D. All Heads have Backplates with reflective borders



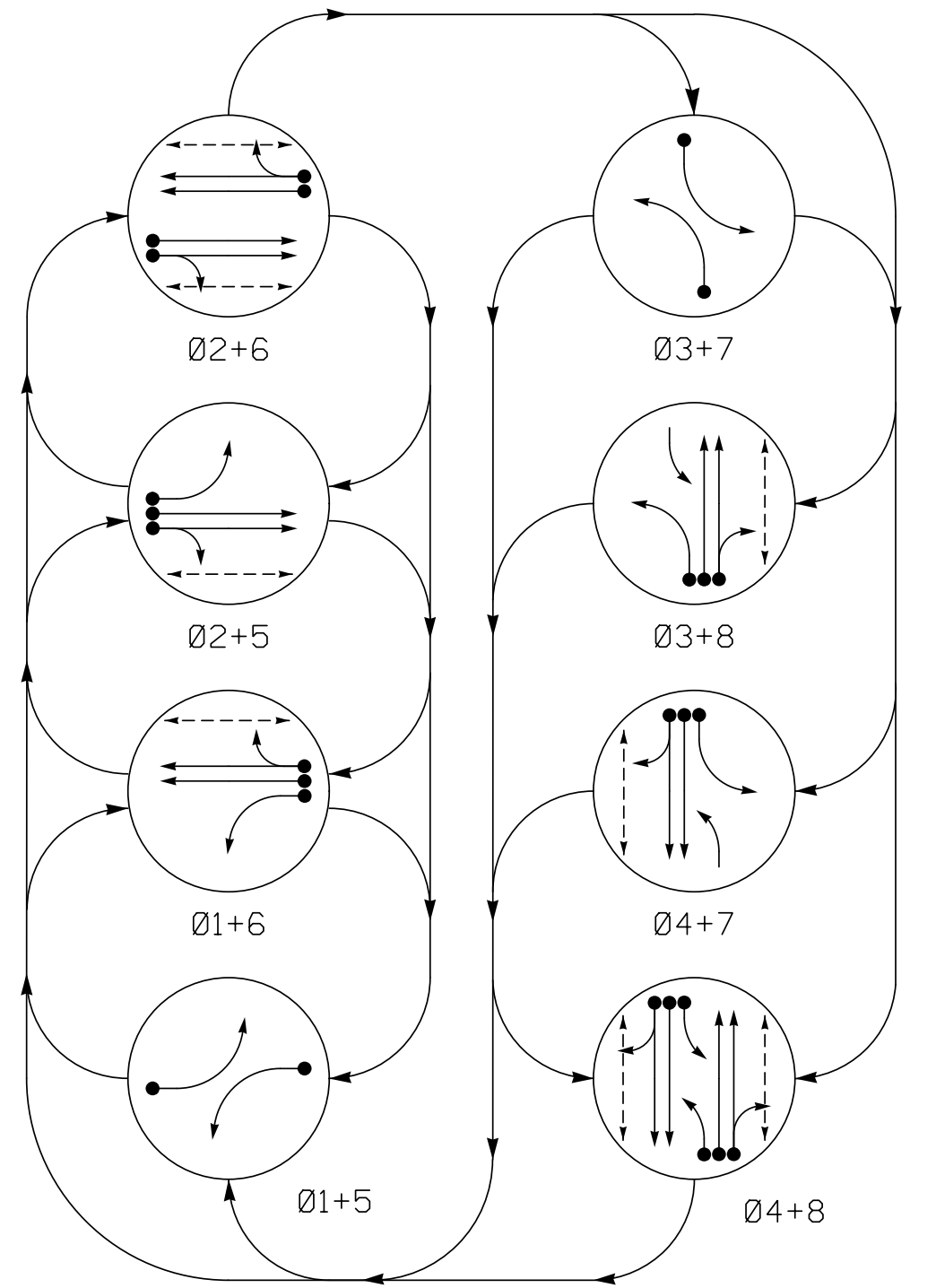
DEFAULT PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (Ø1+5 to Ø4+8, PRE 3, FLD, H, T, P, L, R, G, Y, DRK), and rows for signal faces 11, 21,22, 31, 41,42, 51, 61,62, 71, 81,82, P21,P22, P41,P42, P61,P62, P81,P82.

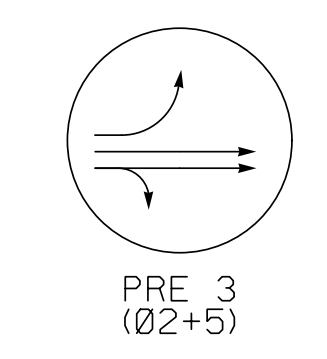
ALTERNATE PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (Ø1+5 to Ø4+8, PRE 3, FLD, H, T, P, L, R, G, Y, DRK), and rows for signal faces 11, 21,22, 31, 41,42, 51, 61,62, 71, 81,82, P21,P22, P41,P42, P61,P62, P81,P82.

ALTERNATE PHASING PHASING DIAGRAM

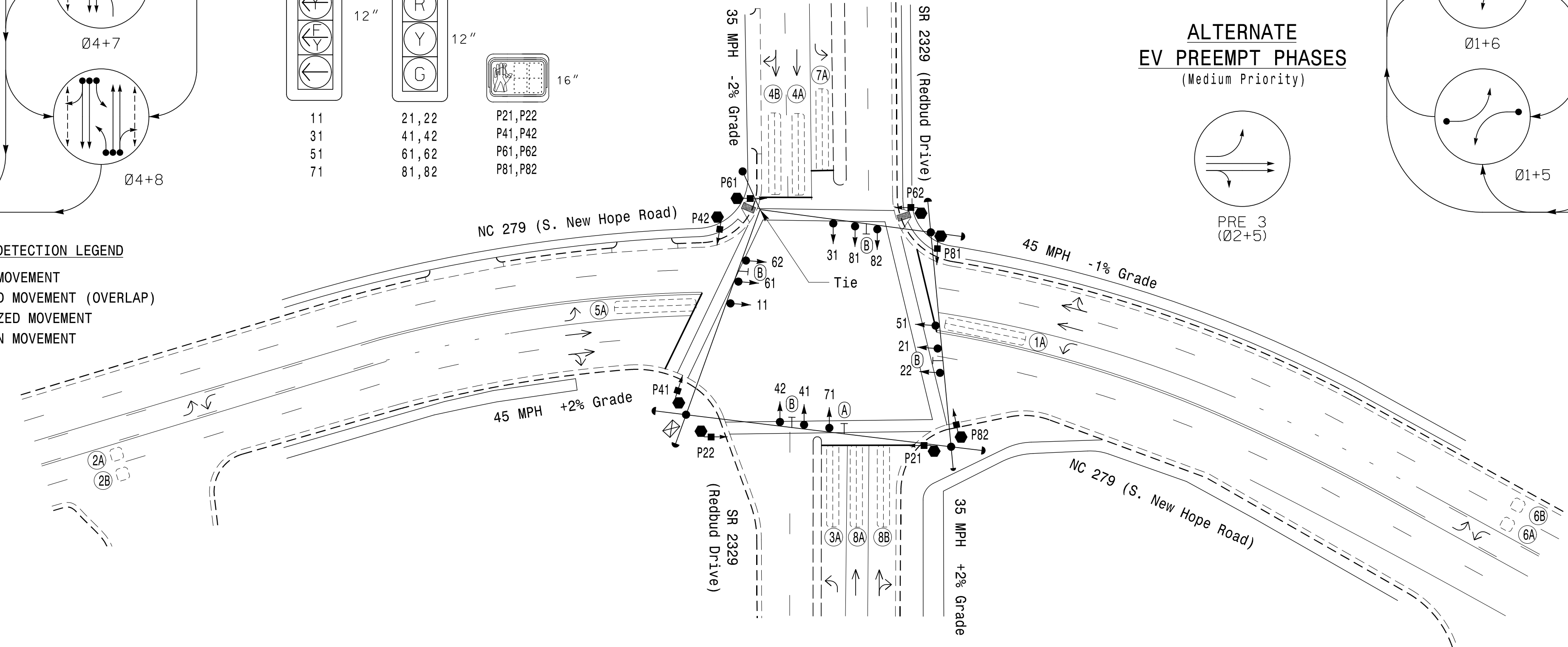


ALTERNATE EV PREEMPT PHASES (Medium Priority)



PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT (solid arrow with dot)
UNDETECTED MOVEMENT (OVERLAP) (dashed arrow with dot)
UNSIGNALIZED MOVEMENT (dotted arrow)
PEDESTRIAN MOVEMENT (dashed arrow with pedestrian symbol)



8 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System

NOTES

- 1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Phase 1 and/or phase 5 may be lagged.
4. Phase 3 and/or phase 7 may be lagged.
5. Set all detector units to presence mode.
6. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
7. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
8. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
9. Pavement markings are existing.
10. The City Engineer or their representative will determine the hours of use for each phasing plan.
11. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
12. Install new cabinet on the existing cabinet foundation.
13. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
14. Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
15. City of system data: Controller Asset #0326.

LEGEND

- PROPOSED: Traffic Signal Head, Modified Signal Head, Pedestrian Signal Head, Signal Pole with Guy, Signal Pole with Sidewalk Guy, Inductive Loop Detector, Controller & Cabinet, Junction Box, 2-in Underground Conduit, Right of Way, Directional Arrow, Curb Ramp, No U-Turn Sign (R3-4), Street Name Sign (D3-1).
EXISTING: N/A, Signal, Type II Signal Pedestal, Signal Pole with Sidewalk Guy, Right of Way, Directional Arrow, Curb Ramp, No U-Turn Sign (R3-4), Street Name Sign (D3-1).

TIMING CHART

Timing chart table with columns: FEATURE, PHASE (1-8), and rows for Min Green, Walk, Ped Clear, Veh. Extension, Max 1, Yellow, Red Clear, Red Revert, Actuations B4 Add, Seconds / Actuation, Max Initial, Time Before Reduction, Time To Reduce, Minimum Gap, Locking Detector, Recall Position, Dual Entry, Simultaneous Gap.

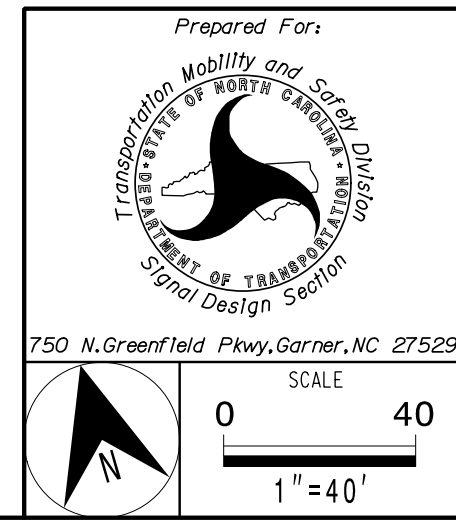
DETECTOR INSTALLATION CHART

Detector installation chart table with columns: LOOP, SIZE (FT), DISTANCE FROM STOPBAR (FT), TURNS, NEW LOOP, PHASE, CALLING, EXTEND TIME, DELAY TIME, USE ADDED INITIAL, TYPE, LOOP SYSTEM, NEW CARD, and rows for loops 1A through 8B.

EV PREEMPT

EV Preempt table with columns: FUNCTION, PRE 3, and rows for Exit Phase(s), Preempt Override, Delay Time, Ped Clear Through Yellow, Terminate Phases, Entrance Walk, Entrance Ped Clear, Entrance Min Green, Entrance Yellow Change, Entrance Red Clear, Minimum Dwell Time, Preempt Input Extension Time, Preempt Max Time, Exit Yellow Change, Exit Red Clear.

Signal Upgrade



Project information block including: NC 279 (S. New Hope Road) at SR 2329 (Redbud Drive), Division 12 Gaston County Gastonia, PLAN DATE: May 2021, REVIEWED BY: SL Phillips, PREPARED BY: CF Davis, REVIEWED BY: KP Baumann.

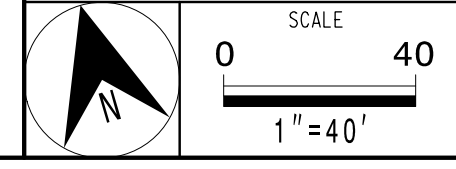
Professional Engineer seal for Kevin P. Baumann, State of North Carolina, License No. 044434, dated 3/11/2022.

Vertical text on the left margin: 3/9/2022 11:16:21 AM Dantelle.Cur1 \\K:\m\ey-horn.com\SE-RAL\RAL-TIP\DK-LT\5011036569 Gastonia Signal System9 Signal.kws4 - Signal Design\120326-2021.dgn

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Reduce Delay to 3 seconds during Alternate Phasing operation. # Disable Phase call for loop during Alternate Phasing operation.

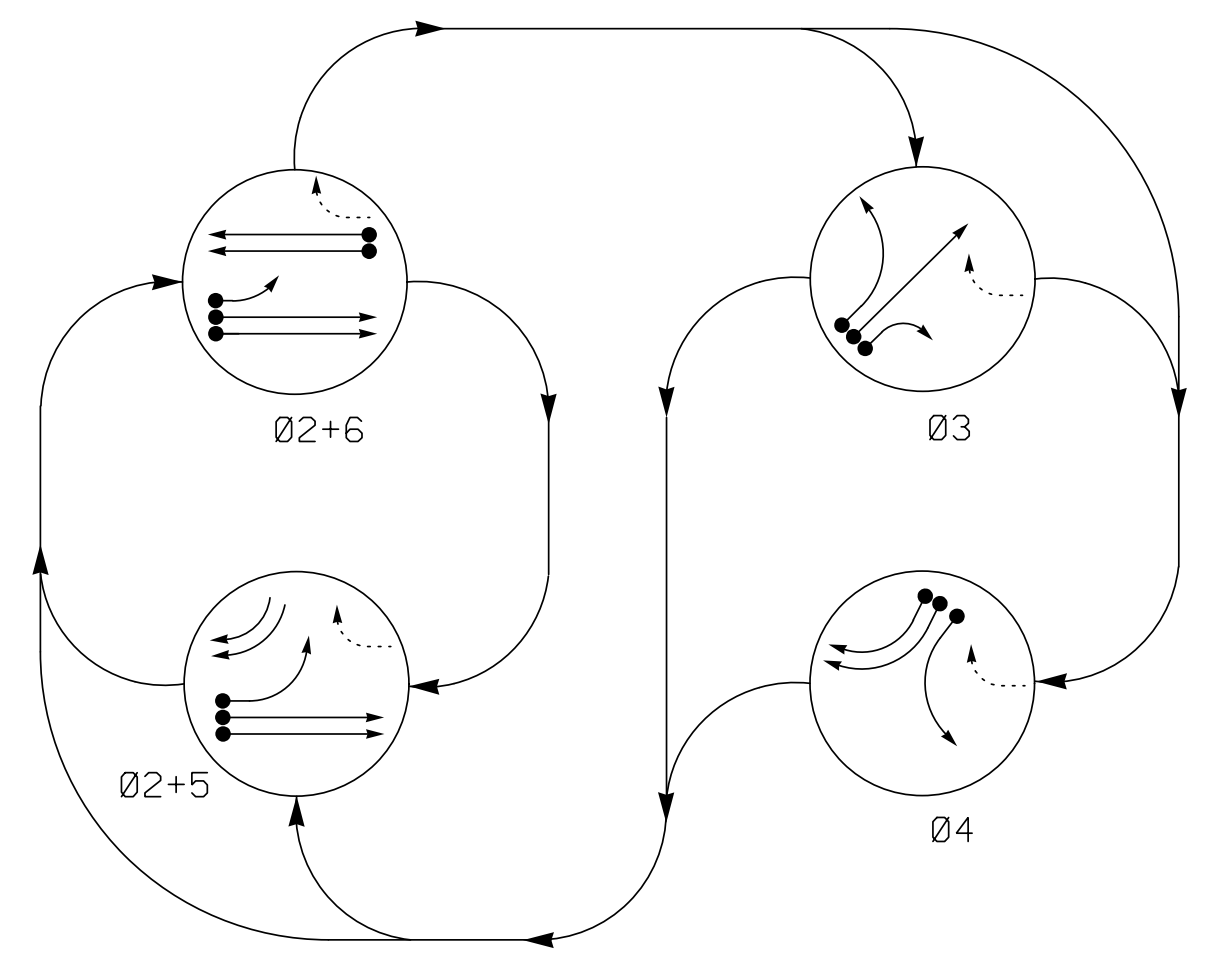
PLANS PREPARED IN THE OFFICE OF: Kimley-Horn License #0102 421 Fayetteville Street, Suite 600 Raleigh, NC 27601 (919) 677-2000



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Revisions table with columns: REVISIONS, INIT., DATE.

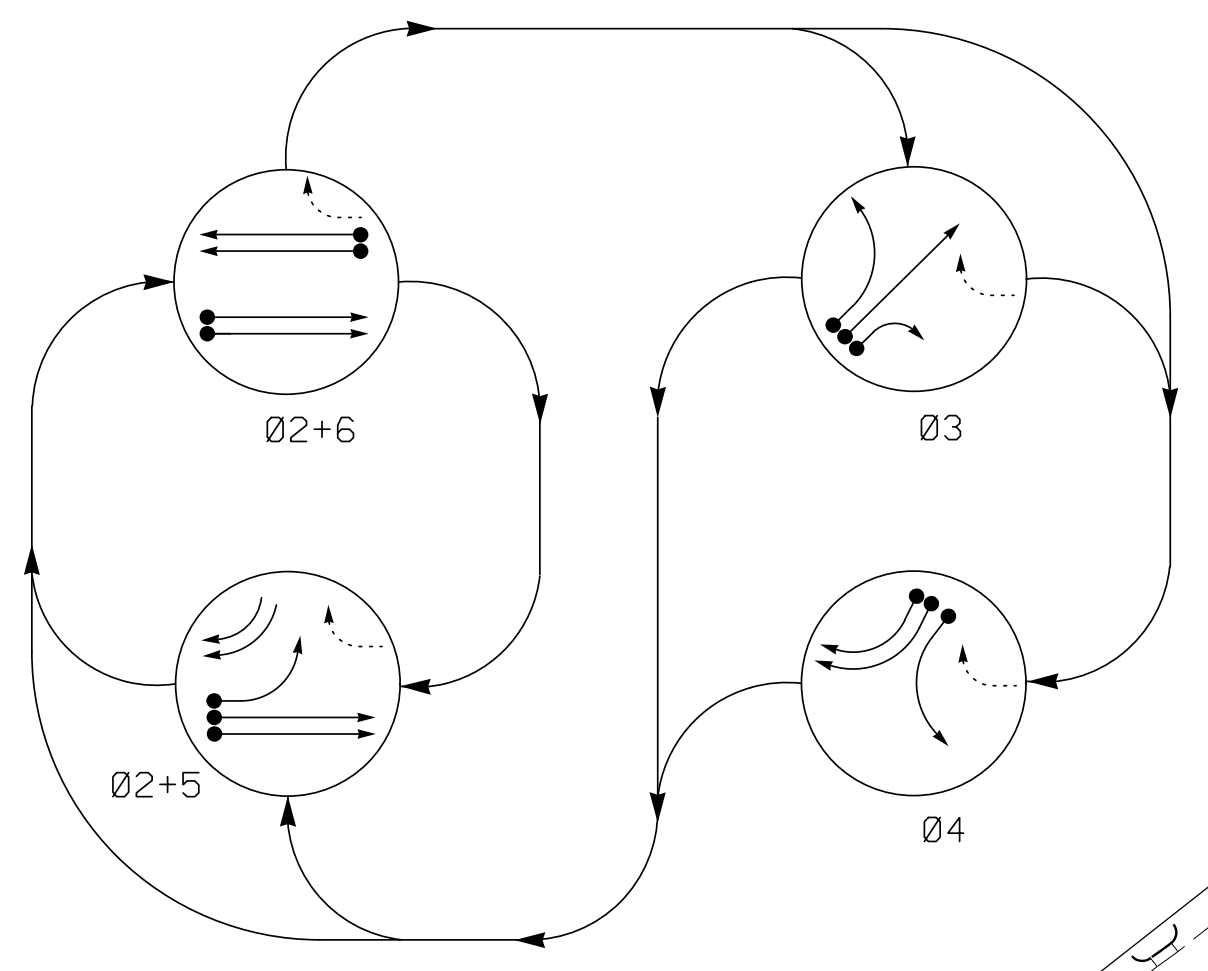
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE				
	Ø 2+5	Ø 2+6	Ø 3	Ø 4	F L T S H
21,22	G	G	R	R	Y
31	R	R	G	R	R
32	R	R	G	R	R
41	←	←	←	←	←
42,43	→	R	R	→	R
51	←	←	←	←	←
61,62,63	R	G	R	R	Y

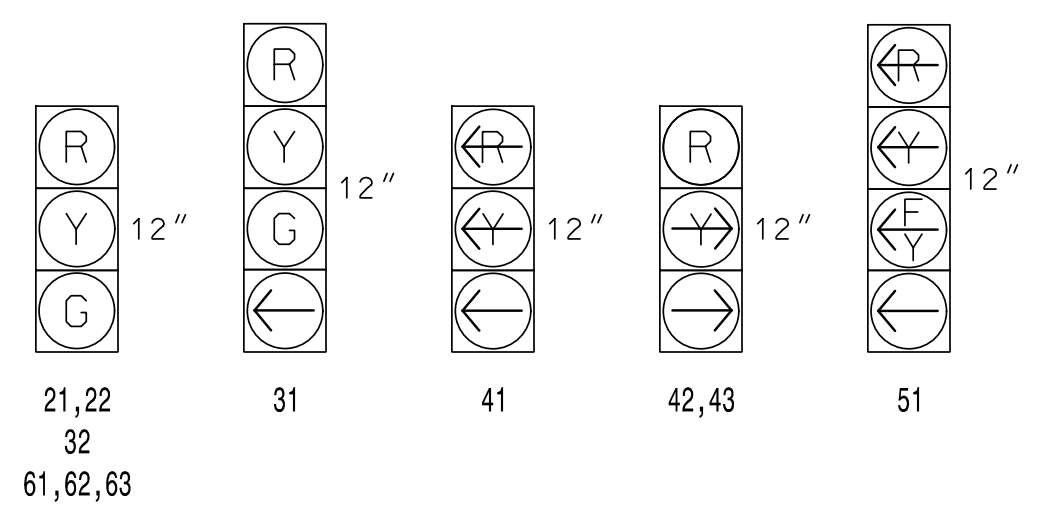
**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

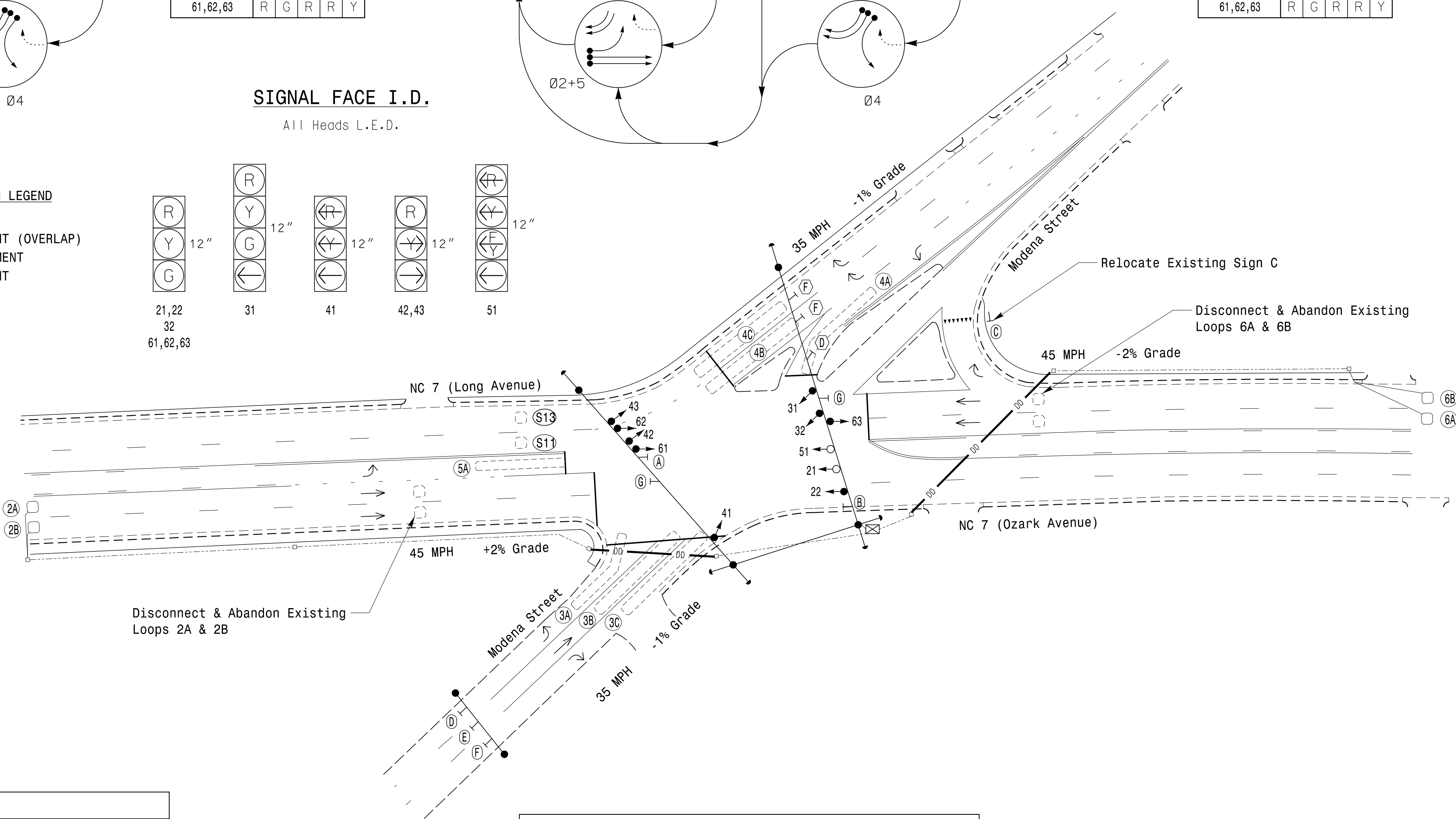
SIGNAL FACE	PHASE				
	Ø 2+5	Ø 2+6	Ø 3	Ø 4	F L T S H
21,22	G	G	R	R	Y
31	R	R	G	R	R
32	R	R	G	R	R
41	←	←	←	←	←
42,43	→	R	R	→	R
51	←	←	←	←	←
61,62,63	R	G	R	R	Y

**SIGNAL FACE I.D.**  
All Heads L.E.D.



**PHASING DIAGRAM DETECTION LEGEND**

- ← DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ⋯ UNSIGNALIZED MOVEMENT
- ⇄ PEDESTRIAN MOVEMENT



**4 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Reposition existing signal head numbered 22.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #0331.

**LEGEND**

- | PROPOSED   | EXISTING   |
|--|--|
| ○ → Traffic Signal Head                          | ● → N/A  |
| ○ → Modified Signal Head                         | ○ → N/A  |
| ⊥ Sign   | ⊥ Sign   |
| ⊥ Pedestrian Signal Head With Push Button & Sign | ⊥ Pedestrian Signal Head With Push Button & Sign |
| ○ → Signal Pole with Guy                         | ○ → Signal Pole with Guy                         |
| ○ → Signal Pole with Sidewalk Guy                | ○ → Signal Pole with Sidewalk Guy                |
| ⊠ Inductive Loop Detector                        | ⊠ Inductive Loop Detector                        |
| ⊠ Controller & Cabinet                           | ⊠ Controller & Cabinet                           |
| ⊠ Junction Box                                   | ⊠ Junction Box                                   |
| — 2-in Underground Conduit                       | — 2-in Underground Conduit                       |
| — Directional Drill                              | — Directional Drill                              |
| N/A Right of Way                                 | N/A Right of Way                                 |
| → Directional Arrow                              | → Directional Arrow                              |
| (A) No Left Turn Sign (R3-2)                     | (A) No Left Turn Sign (R3-2)                     |
| (B) No Right Turn Sign (R3-1)                    | (B) No Right Turn Sign (R3-1)                    |
| (C) "YIELD" Sign (R1-2)                          | (C) "YIELD" Sign (R1-2)                          |
| (D) Left Arrow "ONLY" Sign (R3-5)                | (D) Left Arrow "ONLY" Sign (R3-5)                |
| (E) Thru Arrow "ONLY" Sign (R3-5a)               | (E) Thru Arrow "ONLY" Sign (R3-5a)               |
| (F) Right Arrow "ONLY" Sign (R3-5R)              | (F) Right Arrow "ONLY" Sign (R3-5R)              |
| (G) Street Name Sign (D3-1)                      | (G) Street Name Sign (D3-1)                      |

**TIMING CHART**

FEATURE	PHASE				
	2	3	4	5	6
Min Green *	12	7	7	7	12
Walk *	-	-	-	-	-
Ped Clear	-	-	-	-	-
Veh. Extension *	6.0	1.0	1.0	1.0	6.0
Max 1 *	60	25	20	15	60
Yellow	4.7	3.9	3.0	3.0	4.7
Red Clear	2.6	2.8	1.8	3.9	2.6
Red Revert	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-
Seconds / Actuation *	1.5	-	-	-	1.5
Max Initial *	34	-	-	-	34
Time Before Reduction *	15	-	-	-	15
Time To Reduce *	30	-	-	-	30
Minimum Gap	3.0	-	-	-	3.0
Locking Detector	X	-	-	-	X
Recall Position	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	300	5	X	2	Yes	-	-	X	N	-	X
2B	6X6	300	5	X	2	Yes	-	-	X	N	-	X
3A	6X60	+5	EXIST	-	3	Yes	-	-	-	N	-	X
3B	6X60	+5	EXIST	-	3	Yes	-	-	-	N	-	X
3C	6X60	+5	EXIST	-	3	Yes	-	10	-	N	-	X
4A	6X60	0	EXIST	-	4	Yes	-	-	-	N	-	X
4B	6X60	+10	EXIST	-	4	Yes	-	5	-	N	-	X
4C	6X60	+10	EXIST	-	4	Yes	-	10	-	N	-	X
5A	EXIST	0	EXIST	-	5	Yes	-	5*	-	N	-	X
6A	6X6	300	5	X	6	Yes	-	-	X	N	-	X
6B	6X6	300	5	X	6	Yes	-	-	X	N	-	X
S11	6X6	+200	EXIST	-	-	No	-	-	-	N	X	X
S13	6X6	+200	EXIST	-	-	No	-	-	-	N	X	X

\* Reduce Delay to 3 seconds during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

**Signal Upgrade**

Prepared For:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**NC 7 (Long Avenue / Ozark Avenue) at Modena Street**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT: \_\_\_\_\_ DATE: \_\_\_\_\_

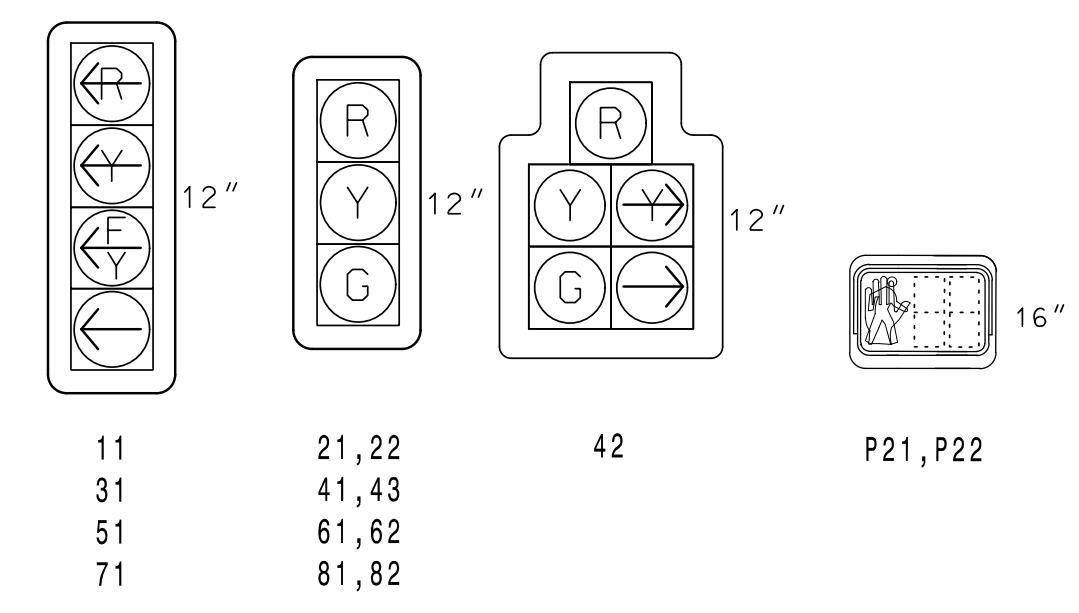
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KEVIN P. BAUMANN  
 ENGINEER  
 3/11/2022  
 DATE: \_\_\_\_\_  
 SIGNATURE: \_\_\_\_\_  
 SIG. INVENTORY NO. 12-0331

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**SIGNAL FACE I.D.**

All Heads L.E.D.  
All heads have backplates with reflective borders



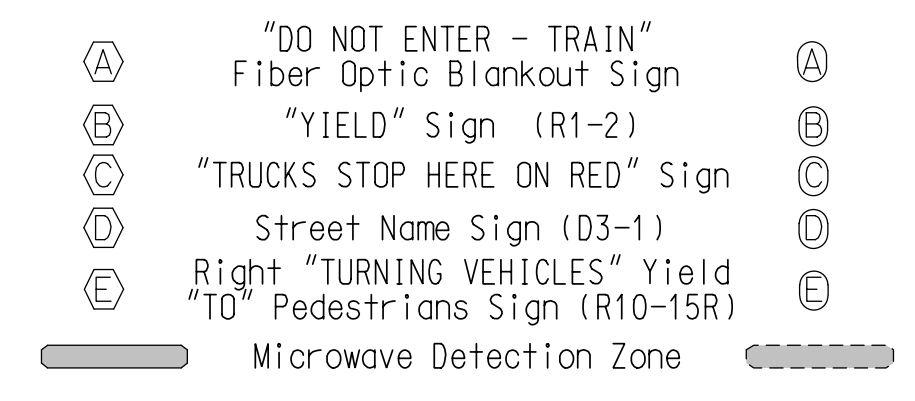
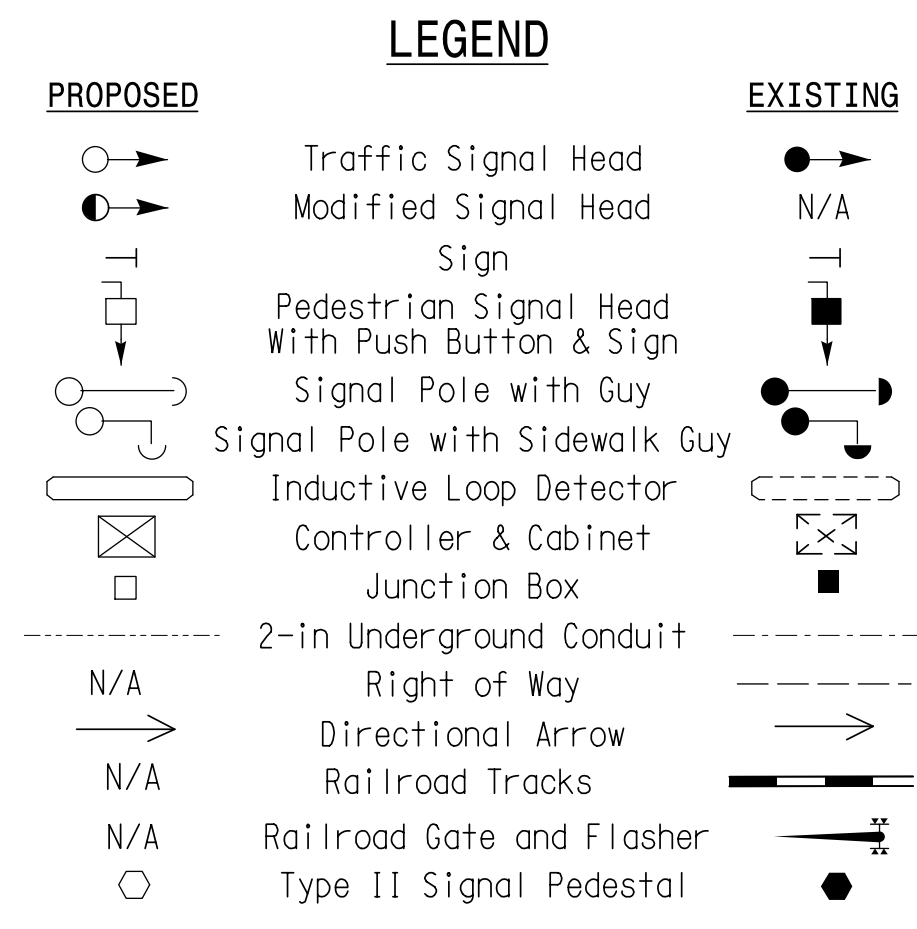
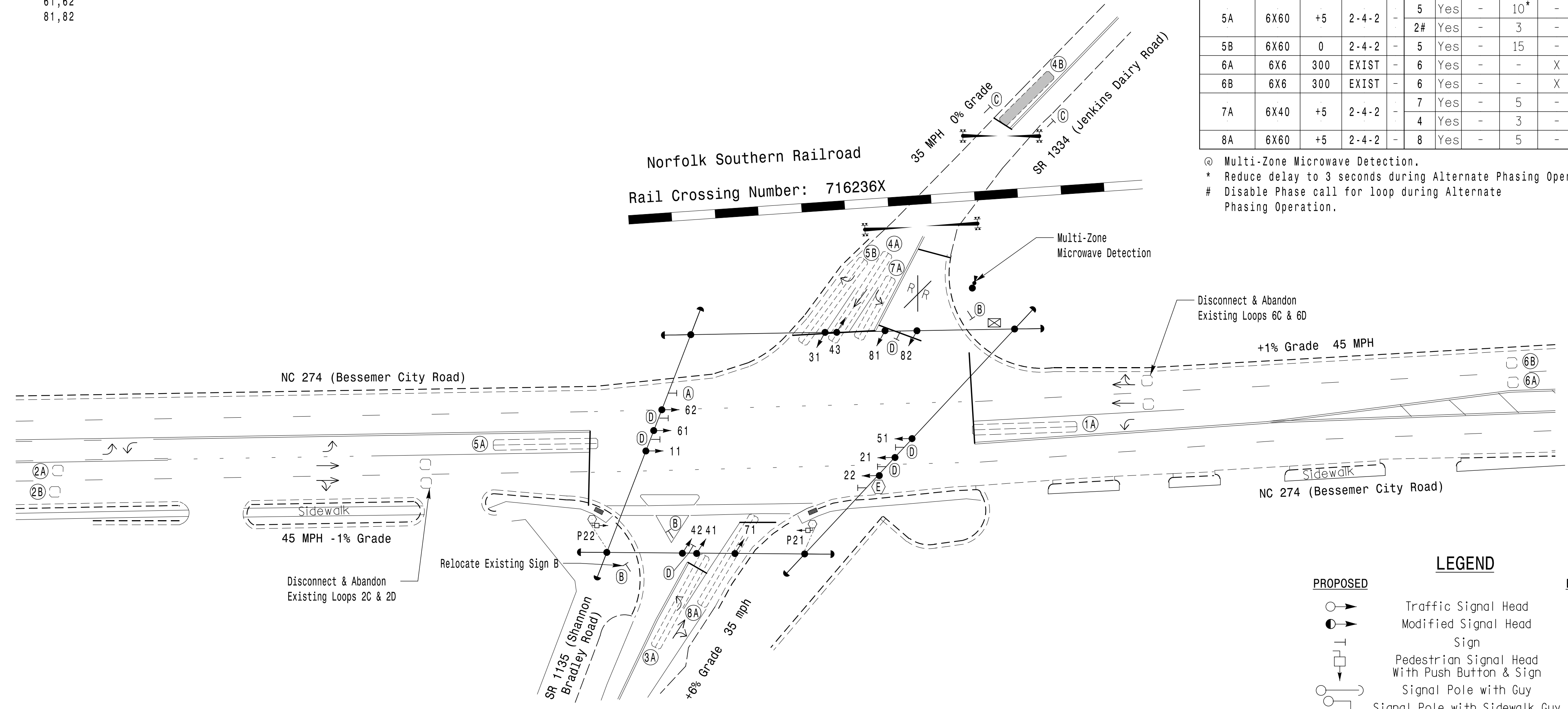
DETECTOR				PROGRAMMING								
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	10*	-	N	-	X
2A	6X6	300	EXIST	-	6#	Yes	-	3	-	G	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
3A	6X60	+10	2-4-2	-	3	Yes	-	5	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	⊙	⊙	⊙	-	4	Yes	-	-	3	N	-	X
5A	6X60	+5	2-4-2	-	5	Yes	-	10*	-	N	-	X
5B	6X60	0	2-4-2	-	5	Yes	-	15	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
7A	6X40	+5	2-4-2	-	7	Yes	-	5	-	N	-	X
8A	6X60	+5	2-4-2	-	8	Yes	-	5	-	N	-	X

⊙ Multi-Zone Microwave Detection.  
\* Reduce delay to 3 seconds during Alternate Phasing Operation.  
# Disable Phase call for loop during Alternate Phasing Operation.

8 Phase Fully Actuated w/ Alternate Phasing Operation and Railroad Preemption Gastonia Signal System

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- This location contains railroad preemption phasing. Do not program for late night flashing operation.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- This intersection uses Microwave detection. Install detectors according to the manufacturer's instructions to achieve the desired detection.
- Pavement markings are existing.
- Ensure flashing operation does not alter operation of blankout sign.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C, and 6D.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A, & 6B, as shown.
- City of system data: Controller Asset #0335.



FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	7	-	-	-	-	-	-
Ped Clear	-	30	-	-	-	-	-	-
Veh. Extension *	1.0	6.0	2.0	2.0	1.0	6.0	2.0	2.0
Max 1 *	15	55	15	20	15	55	15	20
Yellow	3.0	4.6	3.0	3.8	3.0	4.6	3.0	3.8
Red Clear	4.2	3.5	3.1	2.6	4.3	3.5	2.6	2.6
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	-	-	15	-	-
Time To Reduce *	-	30	-	-	-	30	-	-
Minimum Gap	-	3.0	-	-	-	3.0	-	-
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	X	-	-	-	X
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

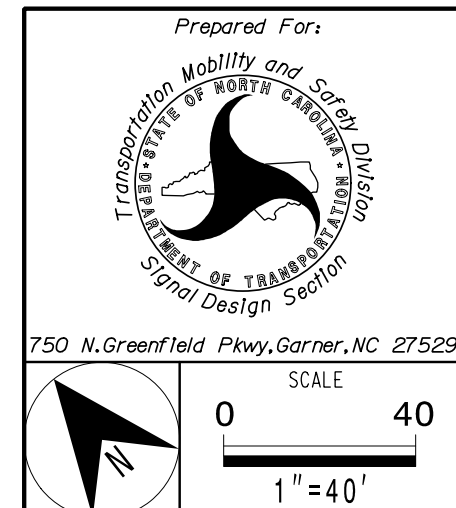
RR PREEMPT	
FUNCTION	PRE 1
Exit Phase(s)	4+8
Preempt Override	ON
Delay Time	0
Ped Clear Trough Yellow	Y
Terminate Phases	N
Track Clear Reserve	Y
Entrance Walk	1
Entrance Ped Clear	5
Entrance Min Green	1
Entrance Yellow Change	4.6
Entrance Red Clear	4.3
Track Clear Min Green	23
Track Clear Yellow Change	3.8
Track Clear Red Clear	2.6
Min Dwell Time	10
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation

**THIS SIGNAL WAS DESIGNED FOR ADVANCE PREEMPTION**

Signal Upgrade - Sheet 1 of 2

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #F-0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000



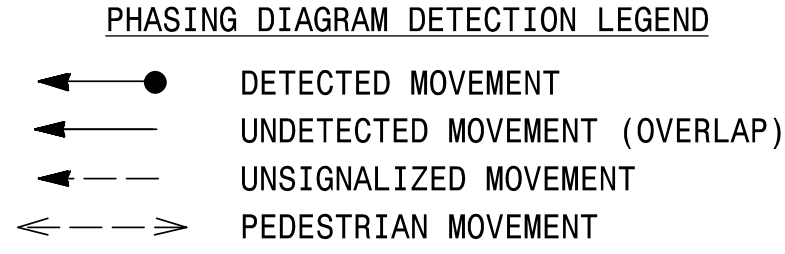
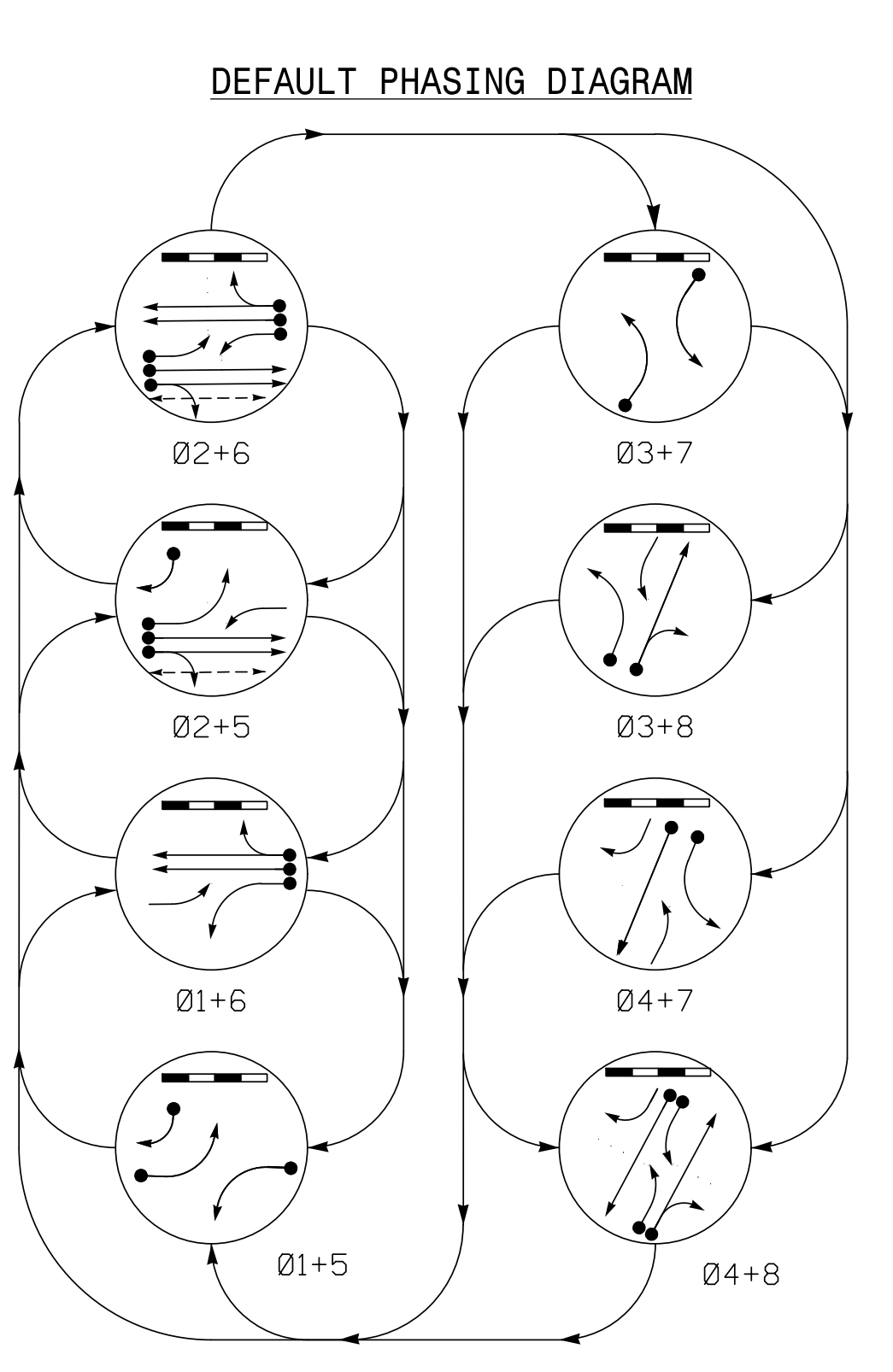
Prepared For: <b>NC 274 (Bessemer City Road)</b> at <b>SR 1334 (Jenkins Dairy Road) / SR 1135 (Shannon Bradley Road)</b> Division 12 Gaston County Gastonia	
PLAN DATE: May 2021	REVIEWED BY: SL Phillips
PREPARED BY: DM Curri	REVIEWED BY: KP Baumann
REVISIONS	
INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

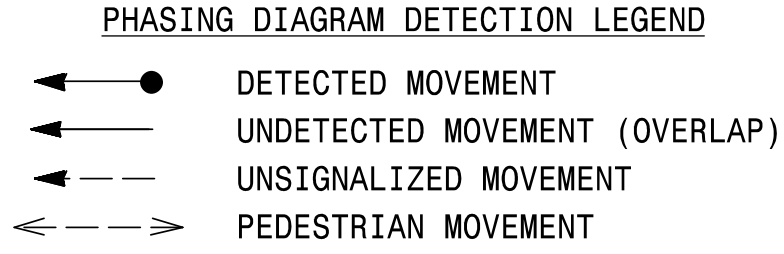
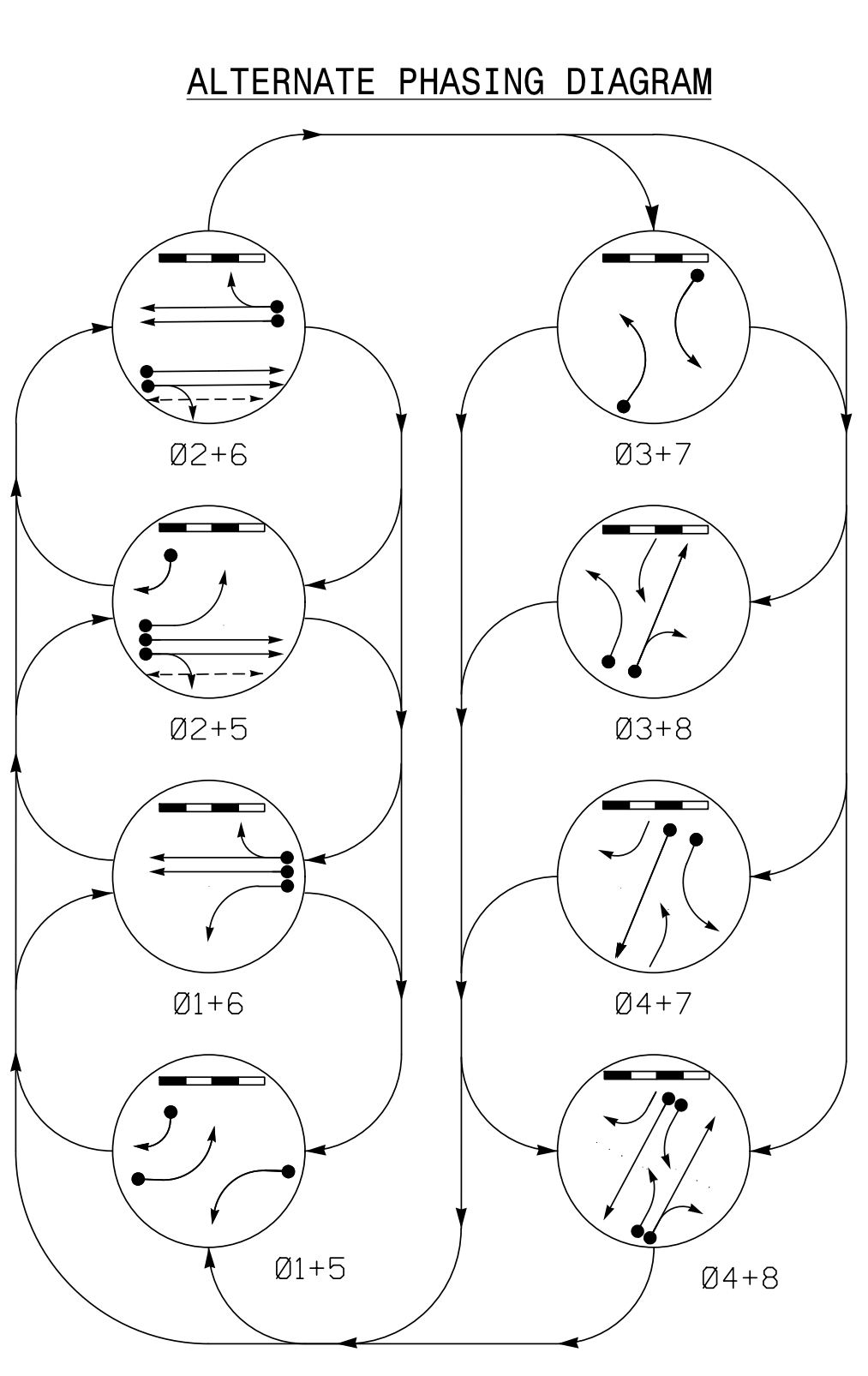
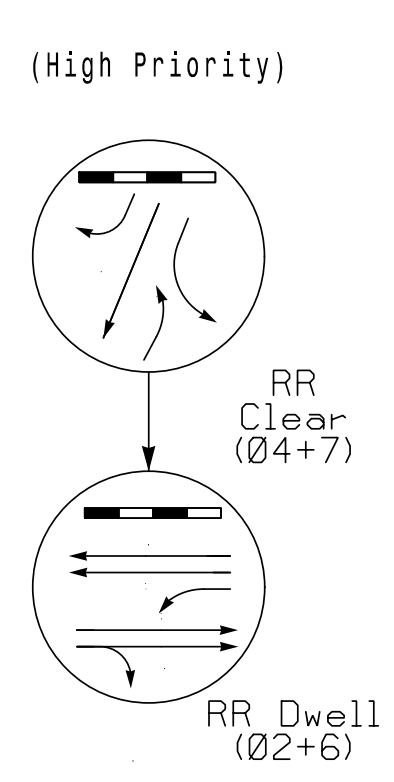
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**Kimley-Horn, Inc.**  
3/11/2022  
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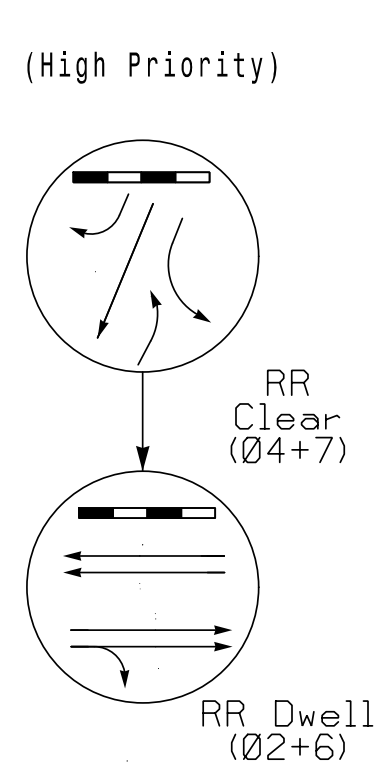




DEFAULT RAIL PREEMPT PHASES



ALTERNATE RAIL PREEMPT PHASES



8 Phase Fully Actuated w/ Alternate Phasing Operation and Railroad Preemption Gastonia Signal System

NOTES

- List of 21 notes detailing traffic rules, detection methods, and timing specifications for the signal system.

Table of operation for Default Phasing, showing signal face status across various phases.

\* SEE NOTE 12

Table of operation for Alternate Phasing, showing signal face status across various phases.

\* SEE NOTE 12

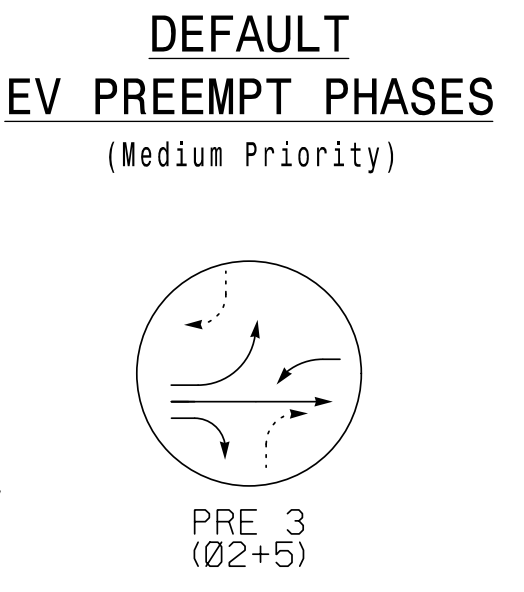
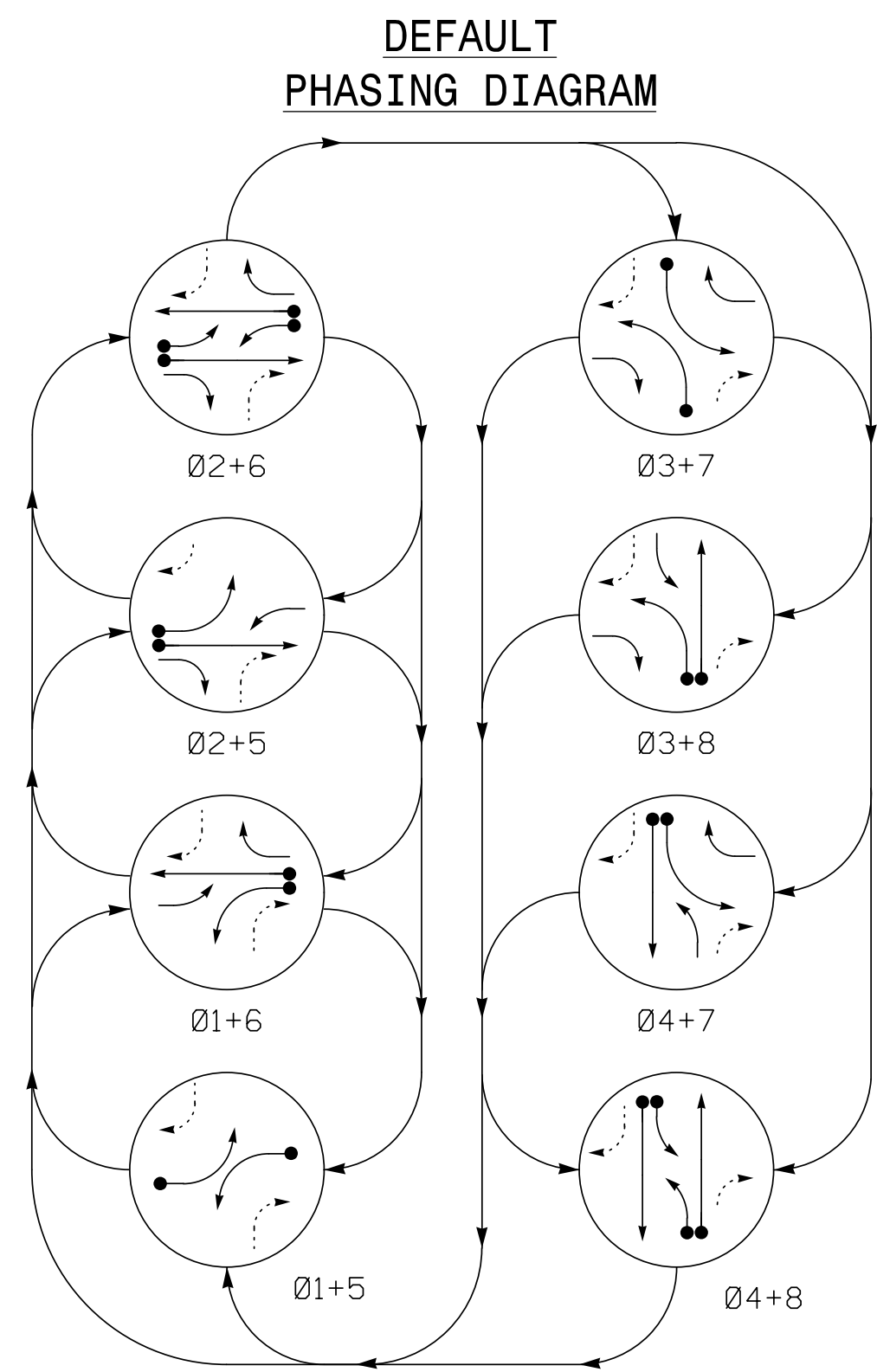
Signal Upgrade - Sheet 2 of 2

Project information block including location (NC 274, SR 1334, SR 1135), date (May 2021), and signatures.

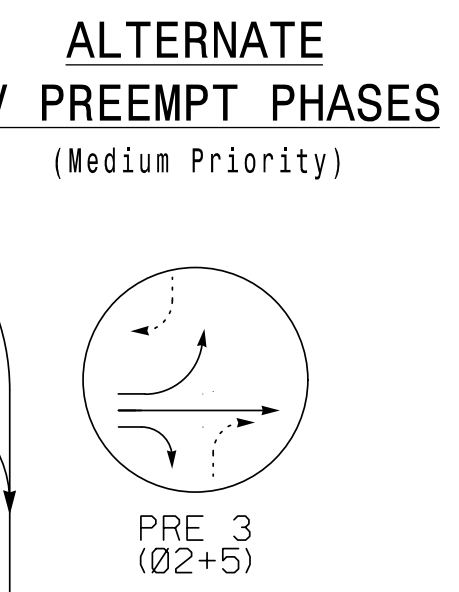
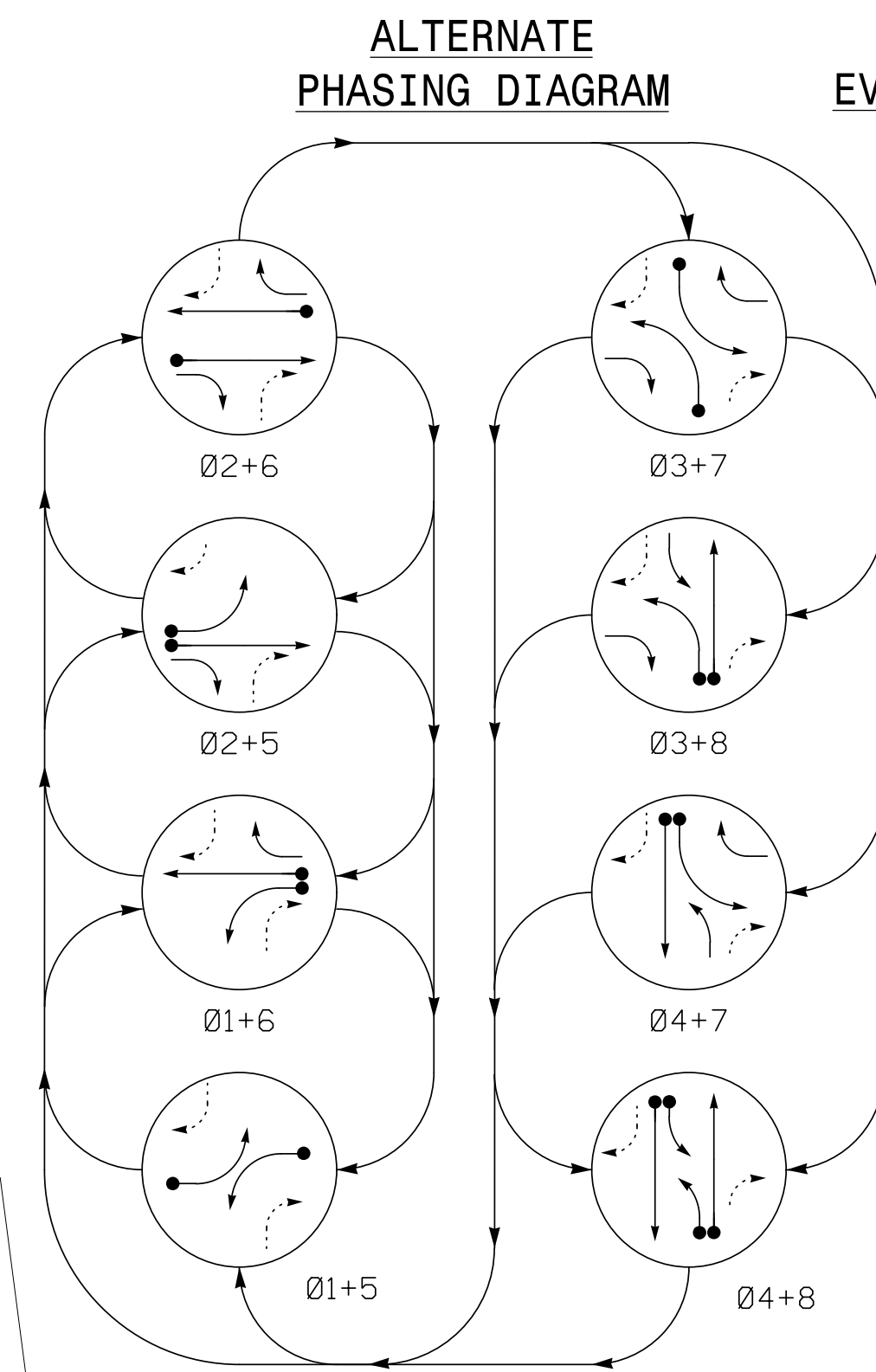
PLANS PREPARED IN THE OFFICE OF: Kimley-Horn

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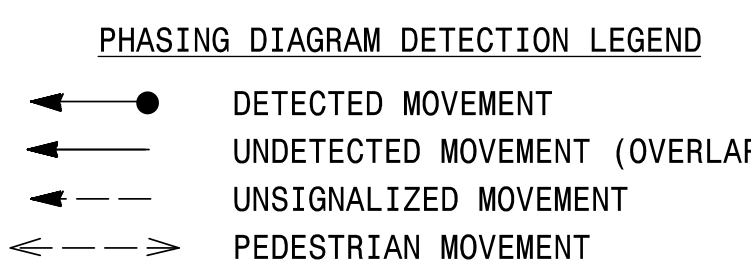
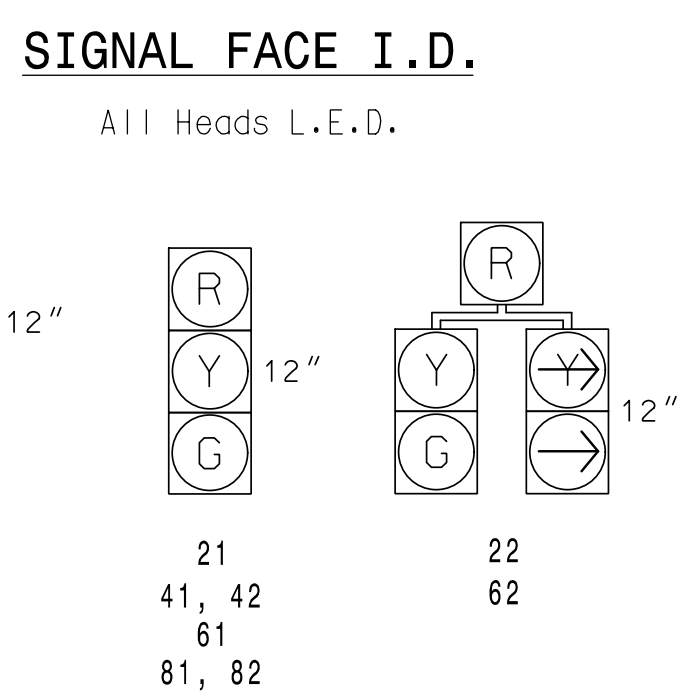
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SIGNAL FACE	PHASE											
	01+5	01+6	02+5	02+6	03+7	03+8	04+7	04+8	P	R	F	L
11	←	←	←	←	←	←	←	←	←	←	←	←
21	R	R	G	G	R	R	R	R	G	Y		
22	R	R	G	G	R	R	R	R	G	Y		
31	←	←	←	←	←	←	←	←	←	←	←	←
41, 42	R	R	R	R	R	R	R	R	G	G	R	R
51	←	←	←	←	←	←	←	←	←	←	←	←
61	R	G	R	G	R	R	R	R	R	Y		
62	R	G	R	G	R	R	R	R	R	Y		
71	←	←	←	←	←	←	←	←	←	←	←	←
81, 82	R	R	R	R	R	G	R	G	R	R		



SIGNAL FACE	PHASE											
	01+5	01+6	02+5	02+6	03+7	03+8	04+7	04+8	P	R	F	L
11	←	←	←	←	←	←	←	←	←	←	←	←
21	R	R	G	G	R	R	R	R	G	Y		
22	R	R	G	G	R	R	R	R	G	Y		
31	←	←	←	←	←	←	←	←	←	←	←	←
41, 42	R	R	R	R	R	R	R	R	G	G	R	R
51	←	←	←	←	←	←	←	←	←	←	←	←
61	R	G	R	G	R	R	R	R	R	Y		
62	R	G	R	G	R	R	R	R	R	Y		
71	←	←	←	←	←	←	←	←	←	←	←	←
81, 82	R	R	R	R	R	G	R	G	R	R		

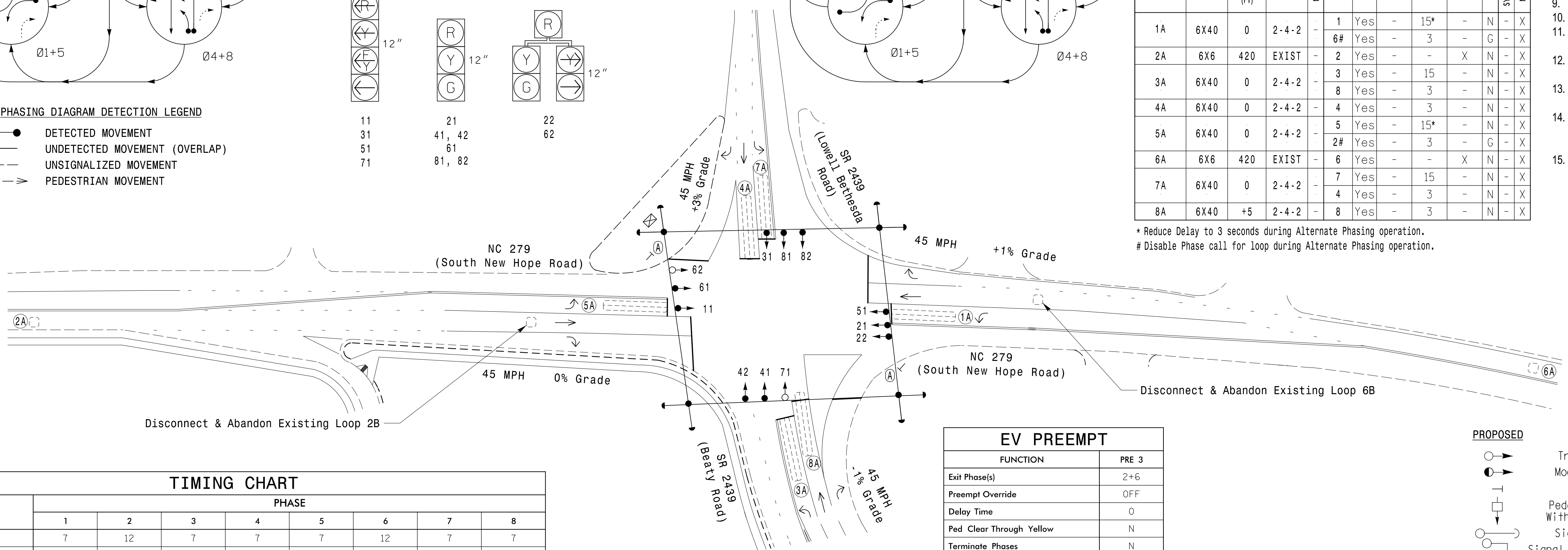


DETECTOR INSTALLATION CHART											
DETECTOR				PROGRAMMING							
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	15*	-	N	X
2A	6X6	420	EXIST	-	2	Yes	-	-	X	N	X
3A	6X40	0	2-4-2	-	3	Yes	-	15	-	N	X
4A	6X40	0	2-4-2	-	4	Yes	-	3	-	N	X
5A	6X40	0	2-4-2	-	5	Yes	-	15*	-	N	X
6A	6X6	420	EXIST	-	6	Yes	-	-	X	N	X
7A	6X40	0	2-4-2	-	7	Yes	-	15	-	N	X
8A	6X40	+5	2-4-2	-	8	Yes	-	3	-	N	X

**8 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2B and 6B
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 42 & 43 have been relabeled to 41 & 42, respectively.
- Existing loops 4A & 4B have been relabeled to 7A & 4A, respectively.
- Existing GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- City of system data: Controller Asset #0357.

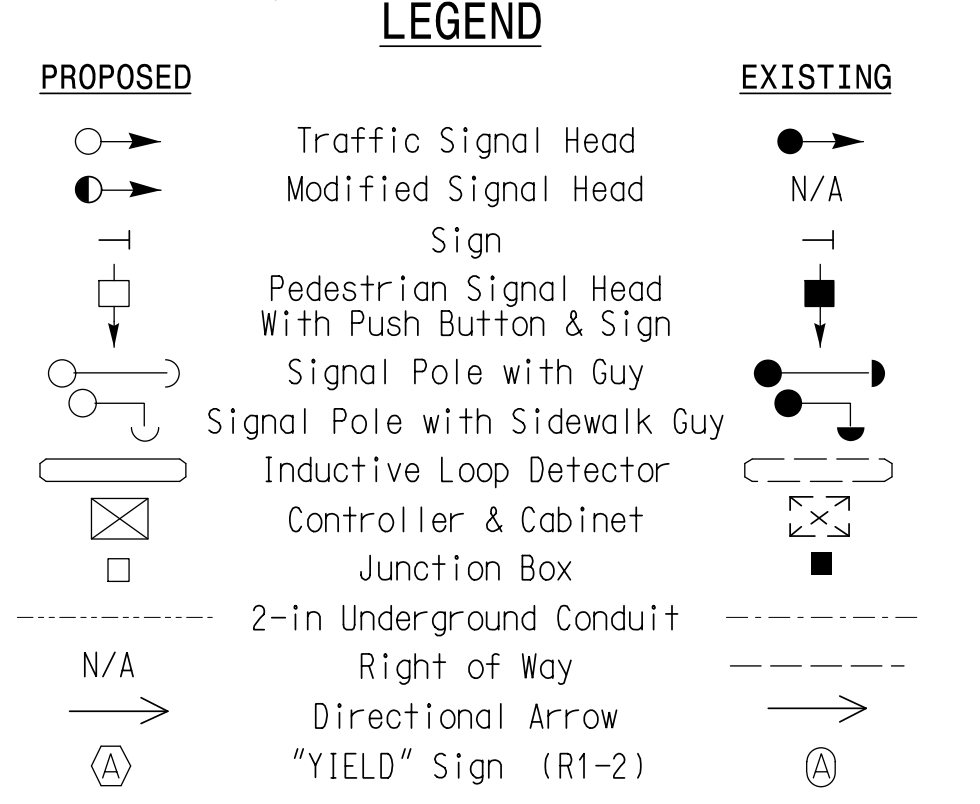


FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	-	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-	-	-
Veh. Extension *	2.0	6.0	2.0	2.0	2.0	6.0	2.0	2.0
Max 1 *	20	50	15	30	20	50	15	30
Yellow	3.0	4.5	3.0	4.6	3.0	4.5	3.0	4.6
Red Clear	3.3	1.9	2.8	1.5	2.9	1.9	2.1	1.5
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	2.5	-	-	-	2.5	-	-
Max Initial *	-	46	-	-	-	46	-	-
Time Before Reduction *	-	15	-	-	-	15	-	-
Time To Reduce *	-	30	-	-	-	30	-	-
Minimum Gap	-	5.1	-	-	-	5.1	-	-
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	X	-	-	-	X
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

EV PREEMPT	
FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	0
Entrance Ped Clear	0
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	10
Preempt Input Extension Time **	2
Preempt Max Time	75
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit



**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**NC 279 (South New Hope Road)**  
at  
**SR 2439 (Beaty Road / Lowell Bethesda Road)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: DM Curri REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT: \_\_\_\_\_ DATE: \_\_\_\_\_

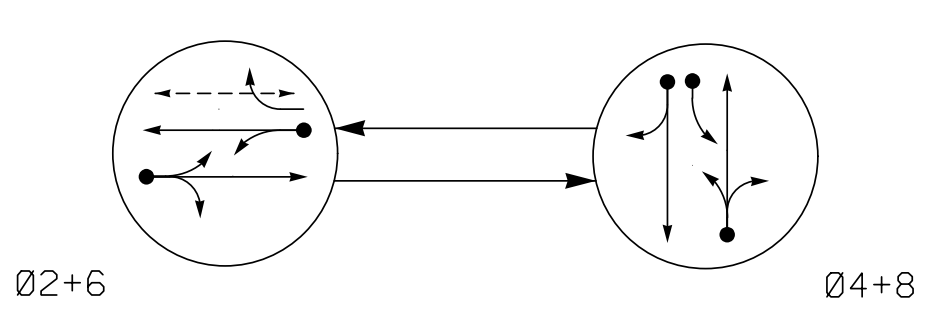
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DocuSigned by:  
*Kevin P. Baumann*  
3/11/2022

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**PHASING DIAGRAM**

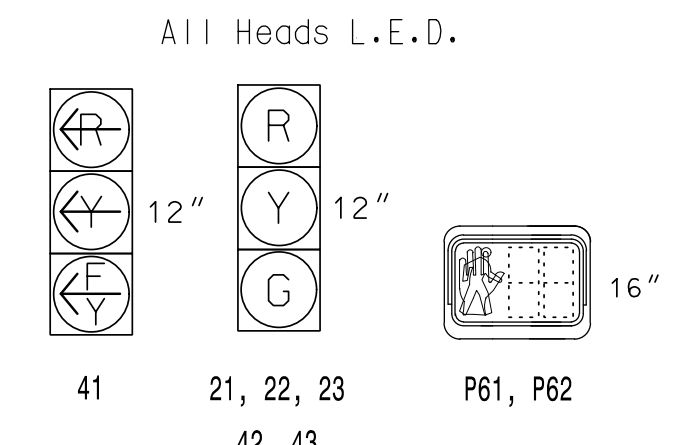


**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ⇄ PEDESTRIAN MOVEMENT

SIGNAL FACE	PHASE		
	Ø2+6	Ø4+8	FLASH
21, 22, 23	G	R	Y
41	←	→	←
42, 43	R	G	R
61, 62	G	R	Y
81, 82	R	G	R
P61, P62	W	DRK	DRK

**SIGNAL FACE I.D.**



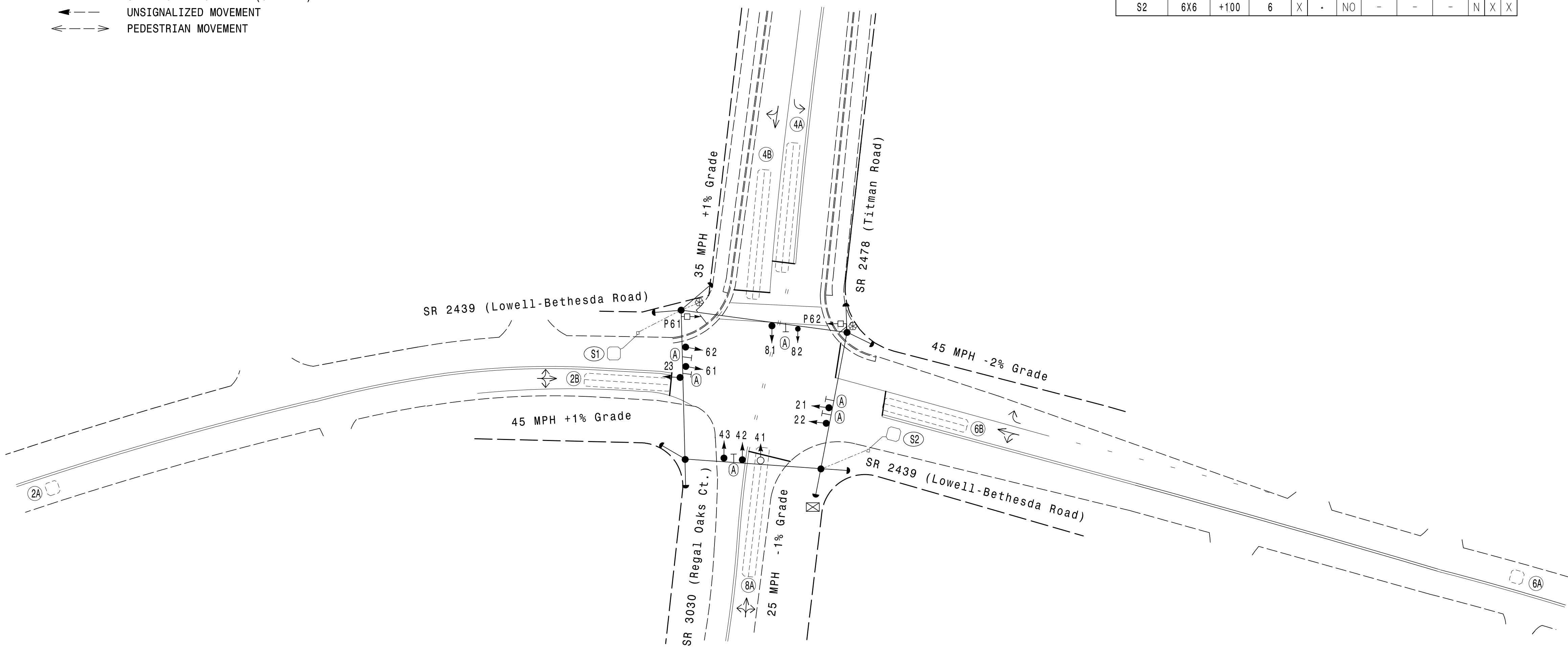
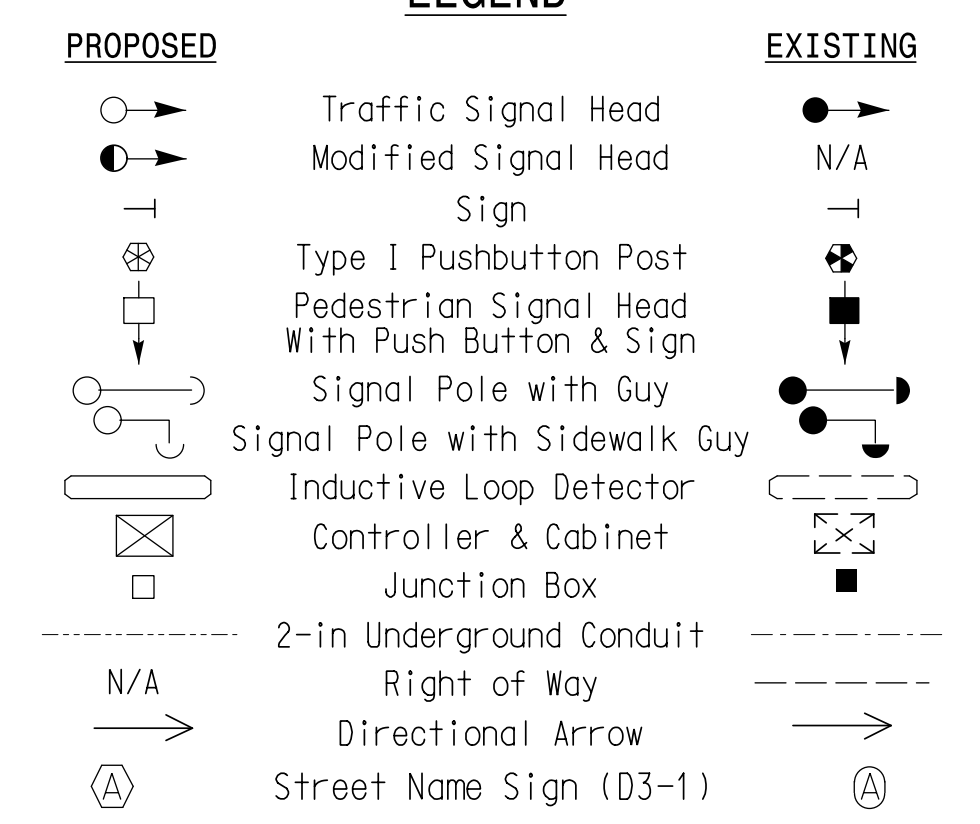
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	PROGRAMMING									
			DETECTOR	TURN	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP
2A	6X6	300	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X40	0	2-4-2	-	2	Yes	2	5	-	G	-	X
4A	6X60	+3	2-4-2	-	4	Yes	-	3	-	N	-	X
4B	6X60	+3	2-4-2	-	4	Yes	-	15	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X40	0	2-4-2	-	6	Yes	2	5	-	G	-	X
8A	6X60	+3	2-4-2	-	8	Yes	-	5	-	N	-	X
S1	6X6	+100	6	X	-	NO	-	-	-	N	X	X
S2	6X6	+100	6	X	-	NO	-	-	-	N	X	X

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Existing signal heads 41 and 42 have been relabeled to 42 and 43.
- All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
- All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
- City system data:  
Controller Asset #0373.

**LEGEND**



**TIMING CHART**

FEATURE	PHASE			
	2	4	6	8
Min Green *	12	10	12	10
Walk *	-	-	7	-
Ped Clear	-	-	10	-
Veh. Extension *	6.0	4.0	6.0	4.0
Max 1 *	100	35	100	35
Yellow	4.7	3.8	4.7	3.8
Red Clear	1.3	1.8	1.3	1.8
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	15	-	15	-
Time To Reduce *	40	-	40	-
Minimum Gap	3.0	-	3.0	-
Locking Detector	-	-	-	-
Recall Position	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	X	-	X
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**Signal Upgrade**

Prepared For:  
  
 TRANSPORTATION MOBILITY AND SAFETY DIVISION  
 DEPARTMENT OF TRANSPORTATION  
 SIGNAL DESIGN SECTION

750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 617-2000

SR 2439 (Lowell-Bethesda Road)		at		SR 2478 (Titman Road) and		SR 3030 (Regal Oaks Ct)	
Division 12		Gaston County		Gastonia			
PLAN DATE:	May 2021	REVIEWED BY:	SL Phillips	PREPARED BY:	SP Pennington	REVIEWED BY:	KP Baumann
REVISIONS		INIT.		DATE			

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Seal of the State of North Carolina  
 PROFESSIONAL ENGINEER  
 SEAL 044434  
 KEVIN P. BAUMANN  
 ENGINEER

DocuSigned by:  
  
 3/11/2022  
 DATE

SIG. INVENTORY NO. 12-0373

3/9/2022 11:14:33 AM Dantelle.Curr1 \*\*\*K:\meyer-horn.com\SE-RAL\RAL-TIP\DK-TIS\011036569 Gastonia Signal System\Signal\KWS4 - Signal Design\120373-2021.dgn

PHASING DIAGRAM

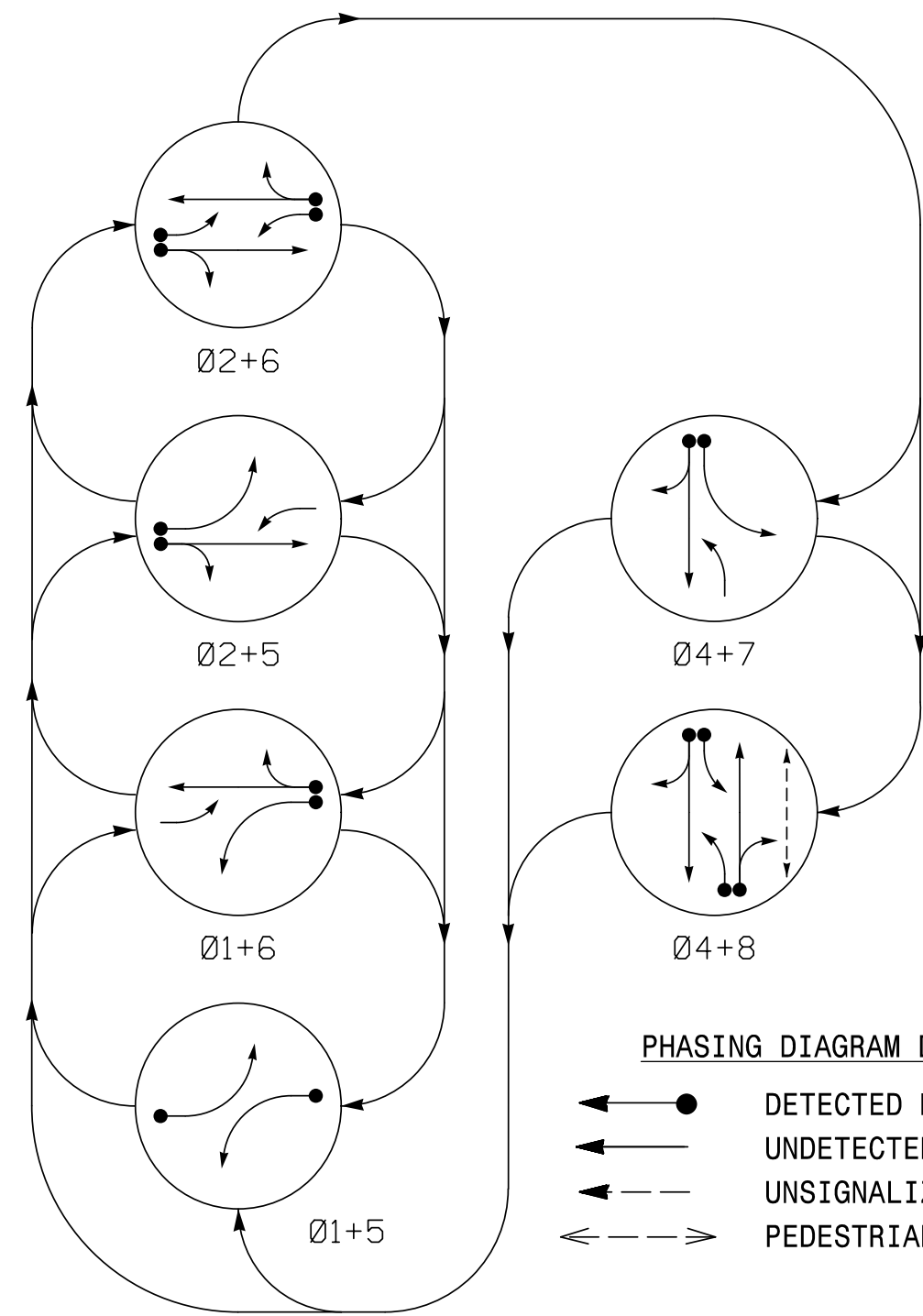
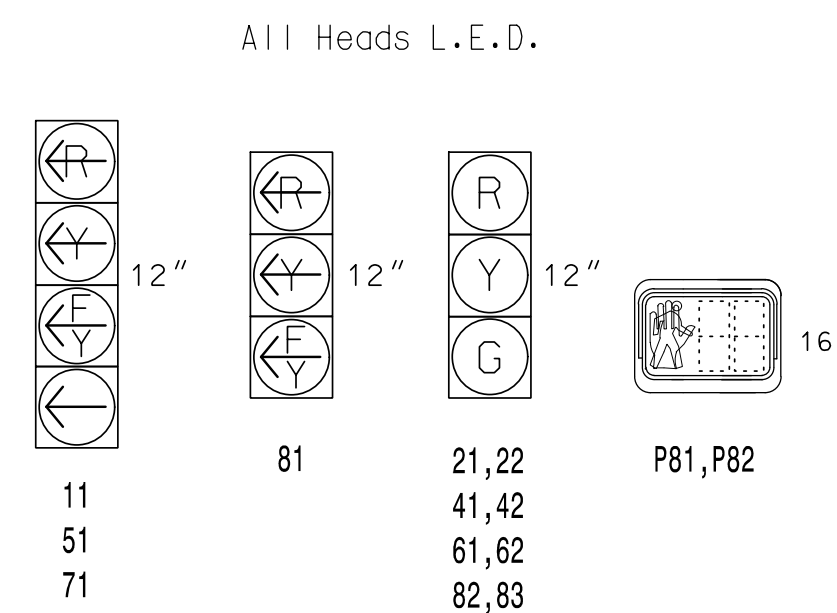


TABLE OF OPERATION

SIGNAL FACE	PHASE							
	Ø 1+5	Ø 2+5	Ø 2+6	Ø 4+7	Ø 4+8	F	H	S
11	←	←	←	←	←	←	←	←
21,22	R	R	G	G	R	R	Y	
41,42	R	R	R	R	G	G	R	
51	←	←	←	←	←	←	←	←
61,62	R	G	R	G	R	R	Y	
71	←	←	←	←	←	←	←	←
81	←	←	←	←	←	←	←	←
82,83	R	R	R	R	R	G	R	
P81,P82	DW	DW	DW	DW	DW	W	DRK	

SIGNAL FACE I.D.



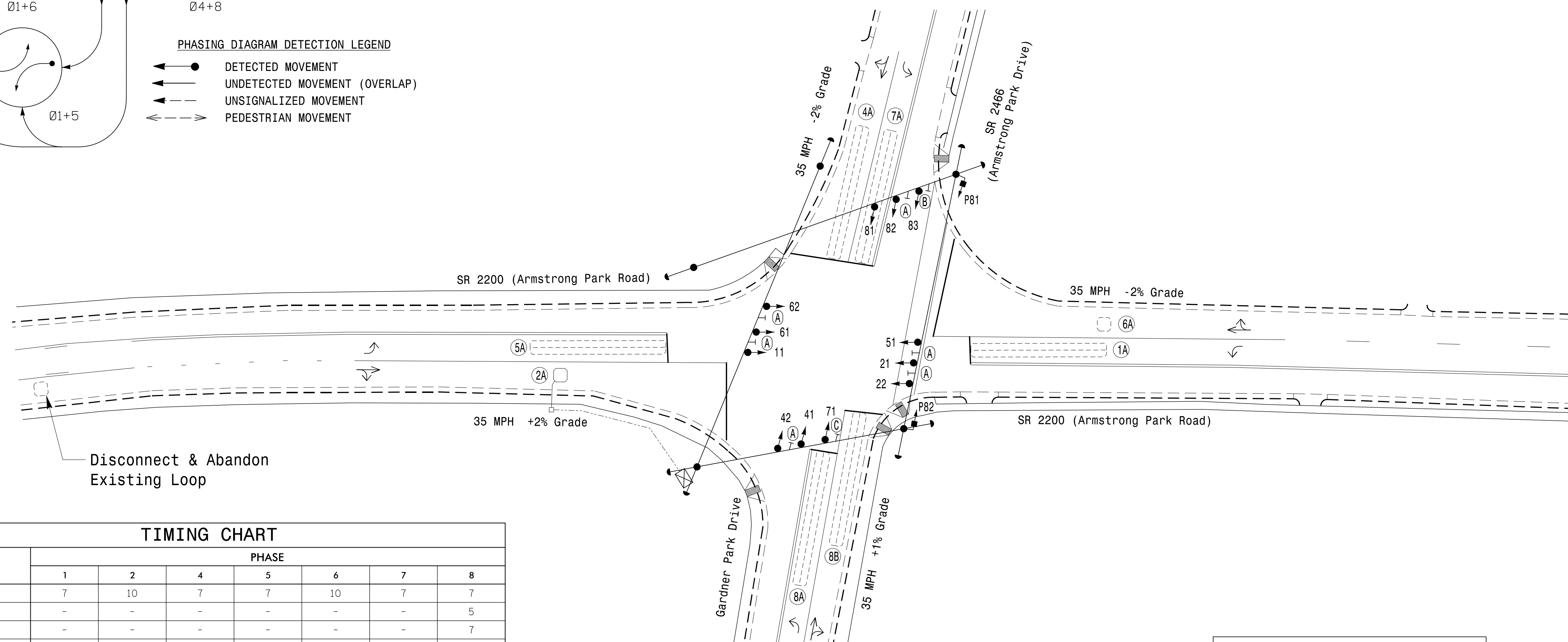
DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	PROGRAMMING								
				NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP NEW CARD	
1A	6X60	0	2-4-2	-	1	Yes	-	15	-	N	-	X
					6	Yes	-	-	-	N	-	X
2A	6X6	70	6	X	2	Yes	-	-	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	10	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	15	-	N	-	X
					2	Yes	-	3	-	G	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
7A	6X60	0	2-4-2	-	7	Yes	-	15	-	N	-	X
					4	Yes	-	3	-	N	-	X
8A	6X60	0	2-4-2	-	8	Yes	-	3	-	N	-	X
8B	6X60	0	2-4-2	-	8	Yes	-	10	-	N	-	X

6 Phase Fully Actuated Gastonia Signal System

NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 7 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loop 2A and re-cut new loop as shown on plan.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:  
Controller Asset #0609.

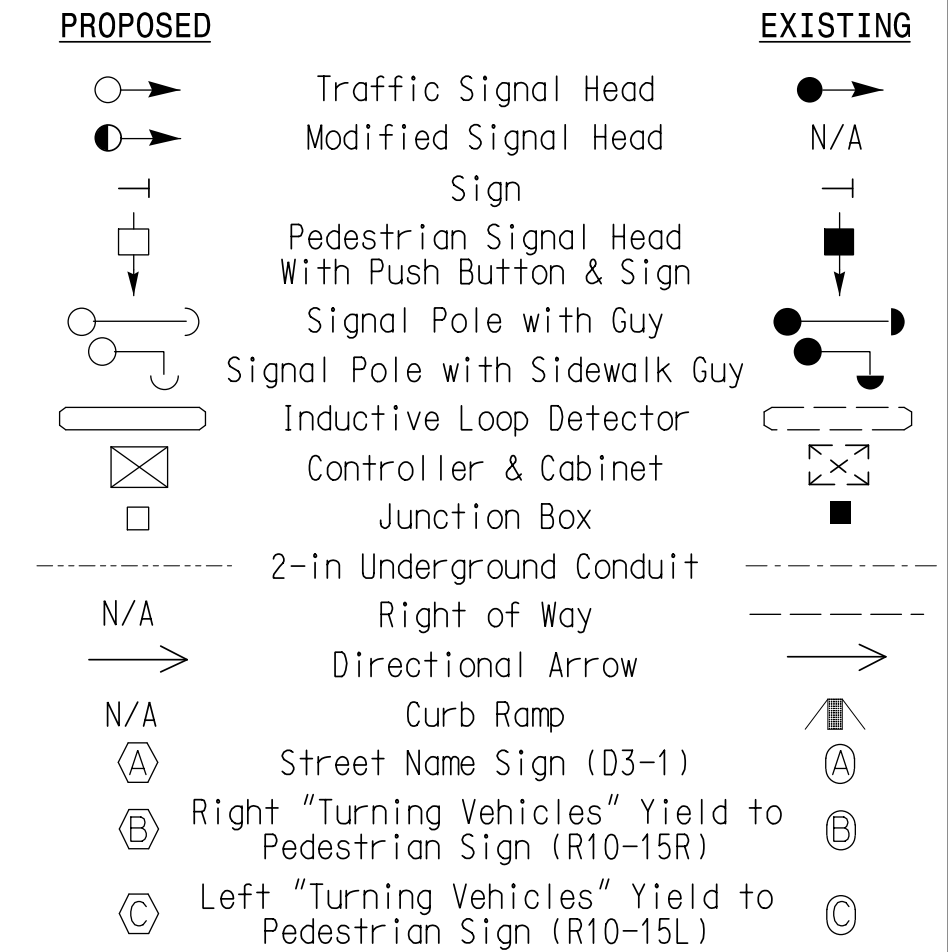


TIMING CHART

FEATURE	PHASE							
	1	2	4	5	6	7	8	
Min Green *	7	10	7	7	10	7	7	
Delayed Green	-	-	-	-	-	-	5	
Walk *	-	-	-	-	-	-	7	
Ped Clear	-	-	-	-	-	-	24	
Veh. Extension *	2.0	3.0	2.0	2.0	3.0	2.0	2.0	
Max 1 *	15	90	45	15	90	25	45	
Yellow	3.0	4.0	4.0	3.0	4.0	3.0	4.0	
Red Clear	2.4	2.4	1.8	3.1	2.4	1.9	1.8	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
Actions B4 Add *	-	-	-	-	-	-	-	
Seconds / Actuation *	-	-	-	-	-	-	-	
Max Initial *	-	-	-	-	-	-	-	
Time Before Reduction *	-	-	-	-	-	-	-	
Time To Reduce *	-	-	-	-	-	-	-	
Minimum Gap	-	-	-	-	-	-	-	
Locking Detector	-	X	-	-	X	-	-	
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-	-	
Dual Entry	-	-	X	-	-	-	X	
Simultaneous Gap	X	X	X	X	X	X	X	

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

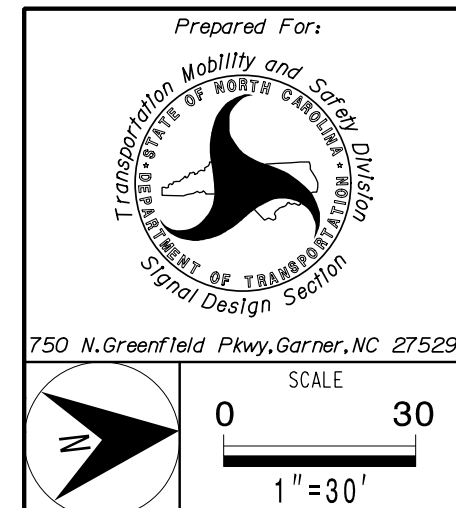
LEGEND



This plan supersedes the plan signed and sealed on 5/23/2022

Signal Upgrade

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000



SR 2200 (Armstrong Park Road) at SR 2466 (Armstrong Park Drive) / Gardner Park Drive

Division 12 Gaston County Gastonia

PLAN DATE: May 2021	REVIEWED BY: SL Phillips
PREPARED BY: CF Davis	REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by: *Kevin P. Baumann* 6/22/2022

SIG. INVENTORY NO. 12-0609

6/22/2022 4:22:23 PM Dantellb.Curr1 \*\*\*Kimley-Horn.comSE\_RAL\MRAL\_TPI\DK-LTS\011036569\_Gastonia Signal System9\_Signal\SW54 - Signal Design\G120609-2021.dgn

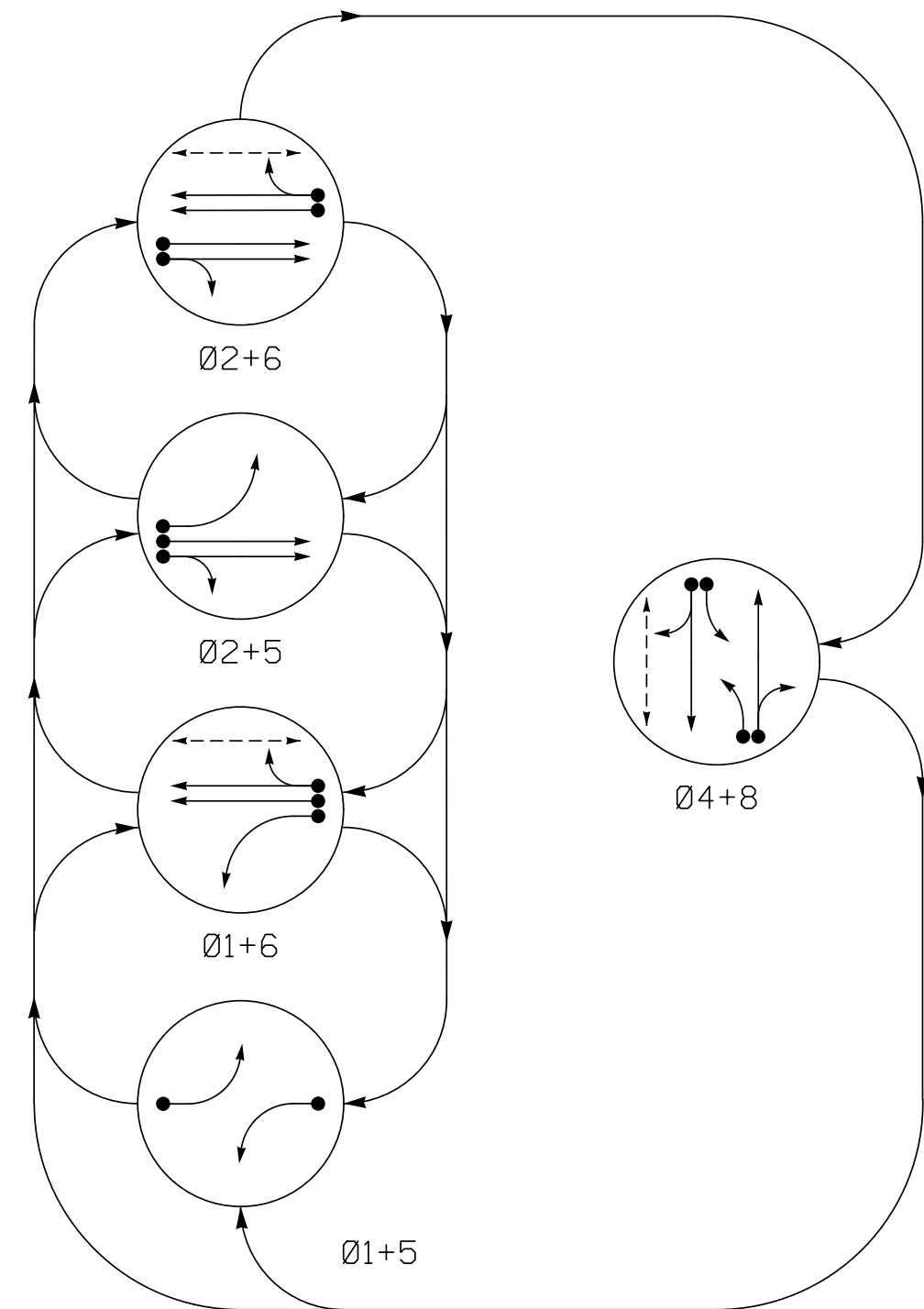


## 5 Phase Fully Actuated Gastonia Signal System

### NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Phase 1 and/or phase 5 may be lagged.
4. Reposition existing signal heads numbered 42, 43, 82, & 83.
5. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
6. Set all detector units to presence mode.
7. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
8. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
9. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
10. Pavement markings are existing.
11. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
12. Disconnect and abandon existing loops 2B & 6B.
13. Install new cabinet on the existing cabinet foundation.
14. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
15. Reconnect lead-in cable to separate loops 2A, 2B, 6A & 6B, as shown.
16. Existing signal heads 41, 42, 81, & 82 have been relabeled to 42, 43, 82, & 83, respectively.
17. All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
18. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
19. City of system data:  
Controller Asset #0633.

### PHASING DIAGRAM



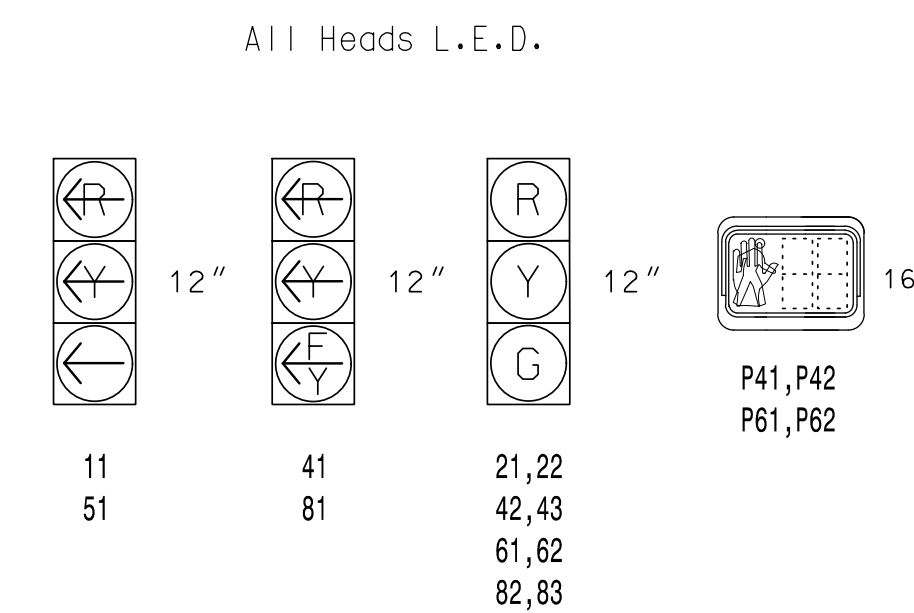
#### PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

### TABLE OF OPERATION

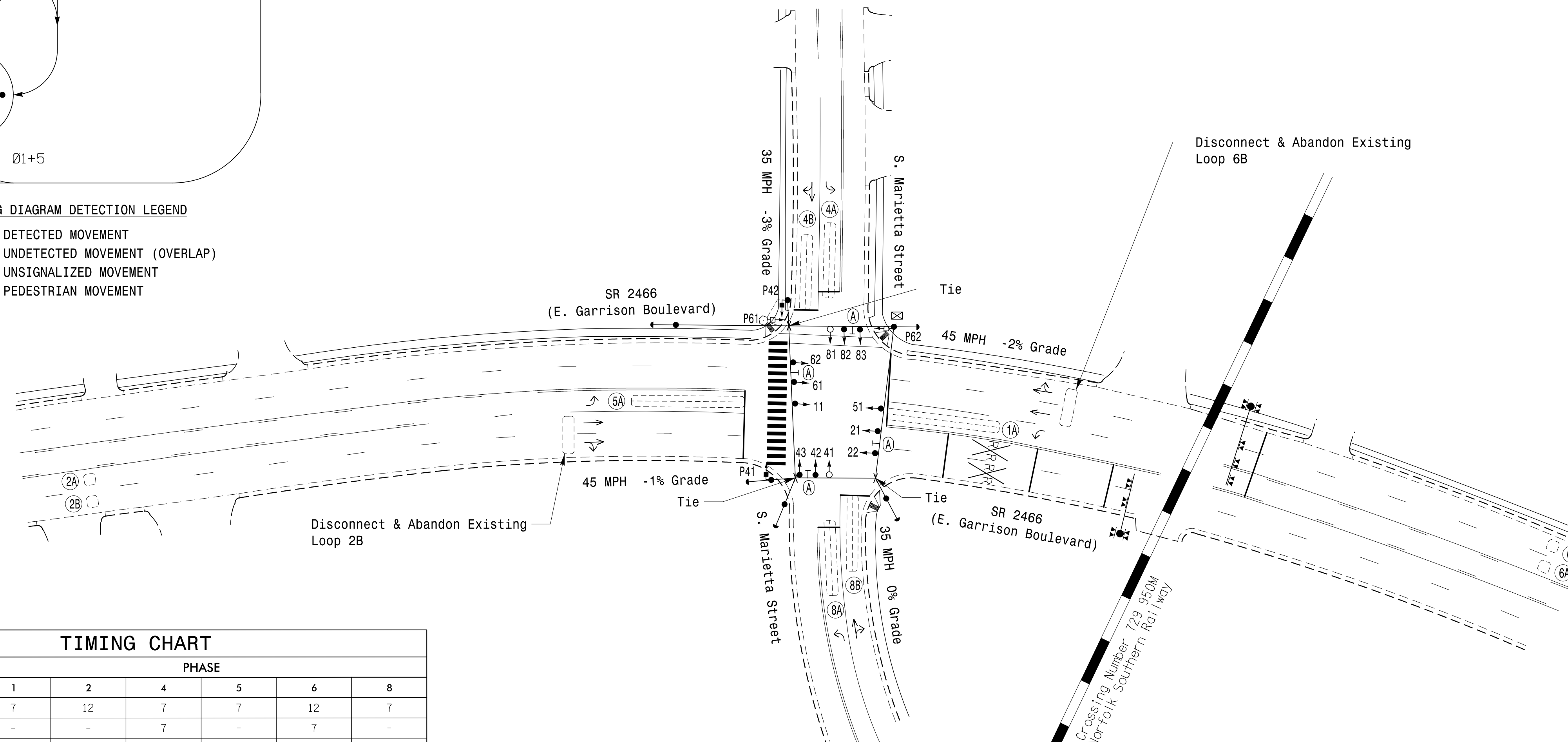
SIGNAL FACE	PHASE						
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 4 + 8	PEDESTRIAN	TRUCK
11	←	←	→	→	→	→	→
21,22	R	R	G	G	R	Y	
41	→	→	→	→	→	→	→
42,43	R	R	R	R	G	R	
51	←	←	←	←	←	←	←
61,62	R	G	R	G	R	Y	
81	→	→	→	→	→	→	→
82,83	R	R	R	R	G	R	
P41,P42	DW	DW	DW	DW	W	DRK	
P61,P62	DW	W	DW	W	DW	DRK	

### SIGNAL FACE I.D.



### DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DETECTOR			PROGRAMMING							
		DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP	NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	-	-	N	-	X
2A	6X6	345	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	345	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X40	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	-	-	N	-	X
6A	6X6	345	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	345	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X60	+5	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6X60	0	2-4-2	-	8	Yes	-	-	-	N	-	X



### TIMING CHART

FEATURE	PHASE						
	1	2	4	5	6	8	
Min Green *	7	12	7	7	12	7	
Walk *	-	-	7	-	7	-	
Ped Clear	-	-	19	-	13	-	
Veh. Extension *	2.0	6.0	2.0	1.0	6.0	2.0	
Max I *	15	55	30	15	55	30	
Yellow	3.0	4.6	4.1	3.0	4.7	4.1	
Red Clear	1.9	1.0	2.0	2.3	1.0	2.0	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	-	
Seconds / Actuation *	-	1.5	-	-	1.5	-	
Max Initial *	-	39	-	-	39	-	
Time Before Reduction *	-	15	-	-	15	-	
Time To Reduce *	-	30	-	-	30	-	
Minimum Gap	-	3.8	-	-	4.8	-	
Locking Detector	-	X	-	-	X	-	
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-	
Dual Entry	-	-	X	-	-	X	
Simultaneous Gap	X	X	X	X	X	X	

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

### LEGEND

- | PROPOSED   | EXISTING  |
|--|---|
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> Traffic Signal Head                            | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> N/A |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px dashed black; border-radius: 5px; margin-right: 5px;"></span> Modified Signal Head                          | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> N/A |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px dashed black; margin-right: 5px;"></span> Sign  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> Pedestrian Signal Head With Push Button & Sign | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> N/A |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> Type II Signal Pedestal                        | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; border-radius: 5px; margin-right: 5px;"></span> N/A |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Signal Pole with Guy   | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Signal Pole with Sidewalk Guy                                      | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Railroad Tracks  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Railroad Cantilever  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Inductive Loop Detector  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Controller & Cabinet   | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Junction Box   | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px dashed black; margin-right: 5px;"></span> 2-in Underground Conduit  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px dashed black; margin-right: 5px;"></span> N/A                    |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Right of Way   | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Directional Arrow  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Curb Ramp  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |
| <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> Street Name Sign (D3-1)  | <span style="display: inline-block; width: 15px; height: 10px; border: 1px solid black; margin-right: 5px;"></span> N/A                     |

### Signal Upgrade

Prepared For:

750 N. Greenfield Pkwy, Garner, NC 27529

## SR 2466 (E. Garrison Boulevard) at S. Marietta Street

Division 12      Gaston County      Gastonia

PLAN DATE: May 2021      REVIEWED BY: SL Phillips

PREPARED BY: CF Davis      REVIEWED BY: KP Baumann

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

PLANS PREPARED IN THE OFFICE OF:

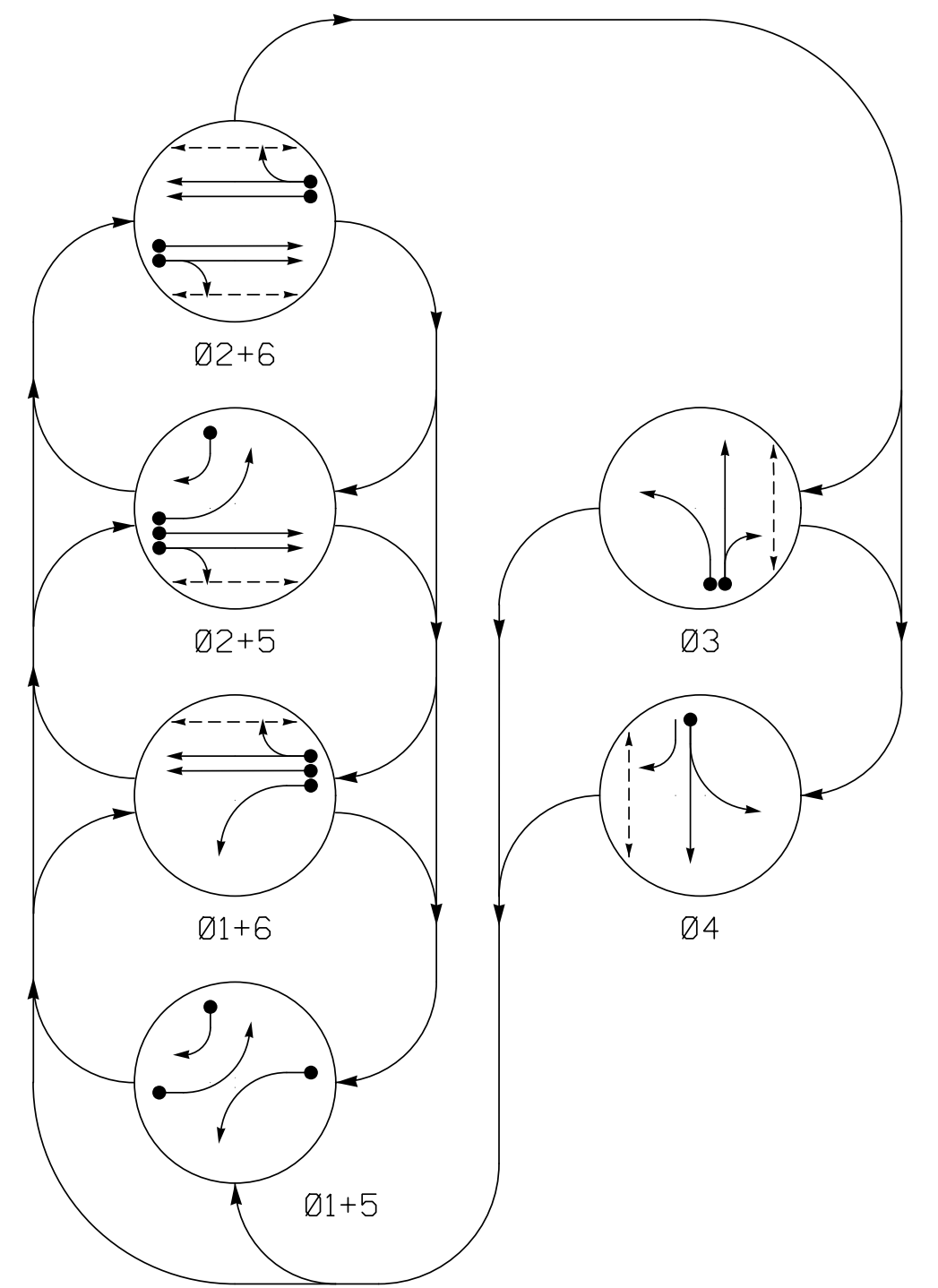
**Kimley-Horn**

NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 617-2000

SCALE  
0 40  
1" = 40'

3/9/2022 11:16:24 AM Don'tellib.Curr1 \*\*\*Kimley-Horn.com\\E-RAL\\RAL\\TIPDK\\TIPDK-TIPDK\\TIPDK-115011036569 Gastonia Signal System\\Signal\\SWS4 - Signal Design\\SWS4-2021.dgn

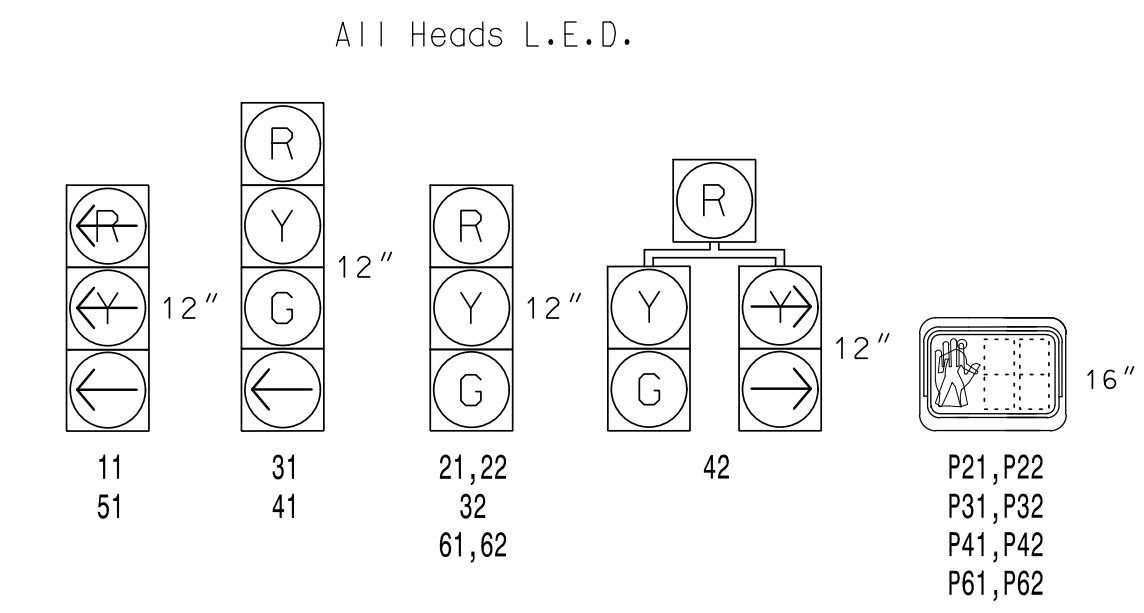
PHASING DIAGRAM



PHASING DIAGRAM DETECTION LEGEND
- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

TABLE OF OPERATION
SIGNAL FACE | PHASE | Ø1+5 | Ø1+6 | Ø2+5 | Ø2+6 | Ø3 | Ø4

SIGNAL FACE I.D.



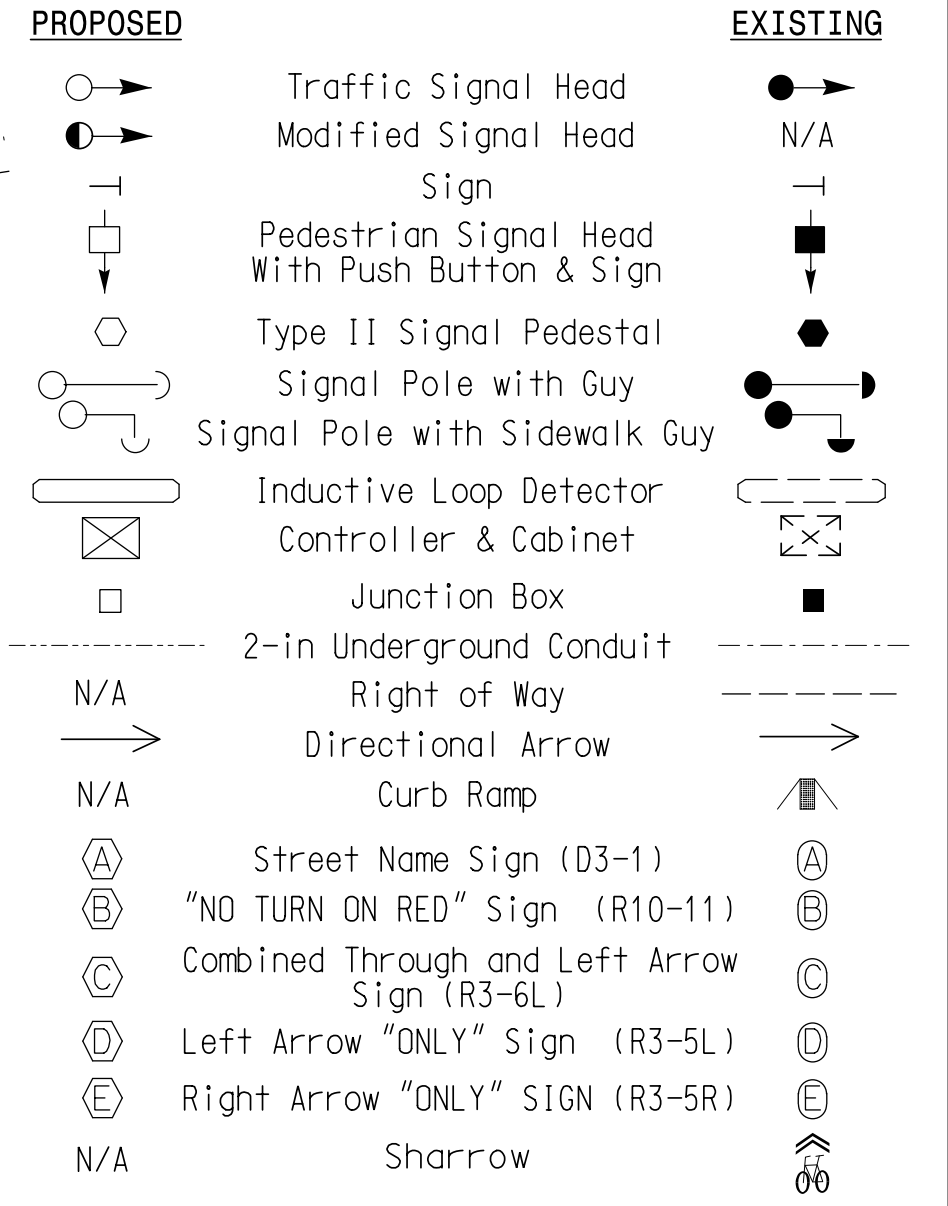
DETECTOR INSTALLATION CHART
DETECTOR | PROGRAMMING | LOOP | SIZE (FT) | DISTANCE FROM STOPBAR (FT) | TURNS | NEW LOOP | PHASE | CALLING | EXTEND TIME | DELAY TIME | USE ADDED INITIAL | TYPE | SYSTEM LOOP | NEW CARD

6 Phase Fully Actuated Gastonia Signal System

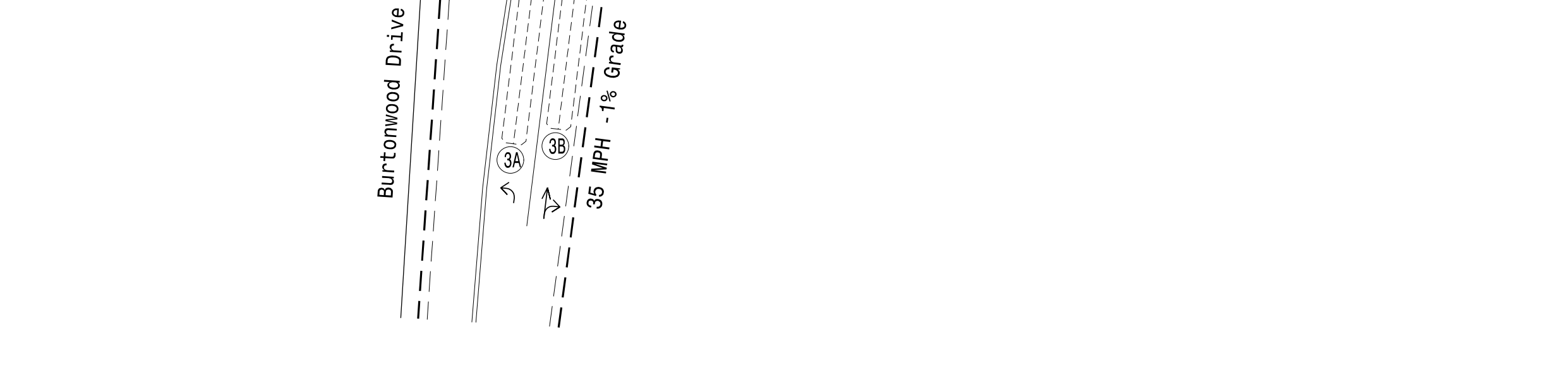
NOTES

- 1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
...
12. Install new cabinet on the existing cabinet foundation.
13. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
14. Reconnect lead-in cable to separate loops 2A, 2B, 6A, and 6B, as shown.
15. All proposed pedestrian signal heads shall be black in color. See Project Special Provisions for details.
16. City of system data: Controller Asset #0634.

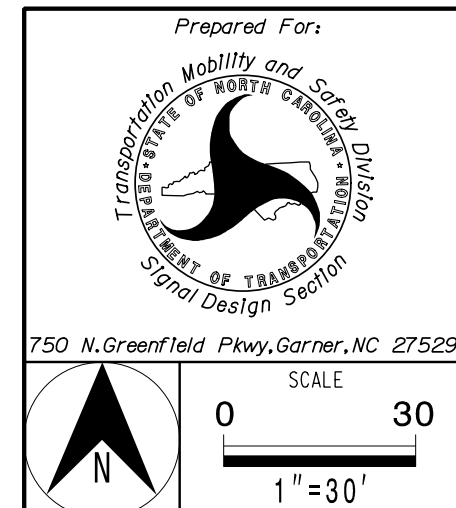
LEGEND



TIMING CHART
PHASE | 1 | 2 | 3 | 4 | 5 | 6

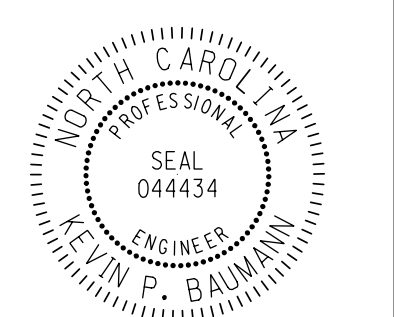


Signal Upgrade



SR 2466 (Garrison Boulevard) at Burtonwood Drive
Division 12 Gaston County Gastonia
PLAN DATE: May 2021 REVIEWED BY: SL Phillips
PREPARED BY: MC Burke REVIEWED BY: KP Baumann

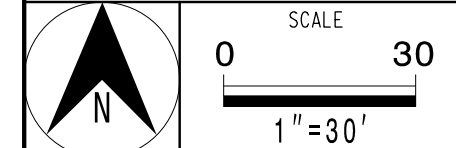
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



Discussed by: [Signature] DATE: 3/11/2022
SIGNED FOR: [Signature] DATE:
SIG. INVENTORY NO. 12-0634

REVISIONS table with columns for NO., REVISIONS, DATE, INIT., DATE.

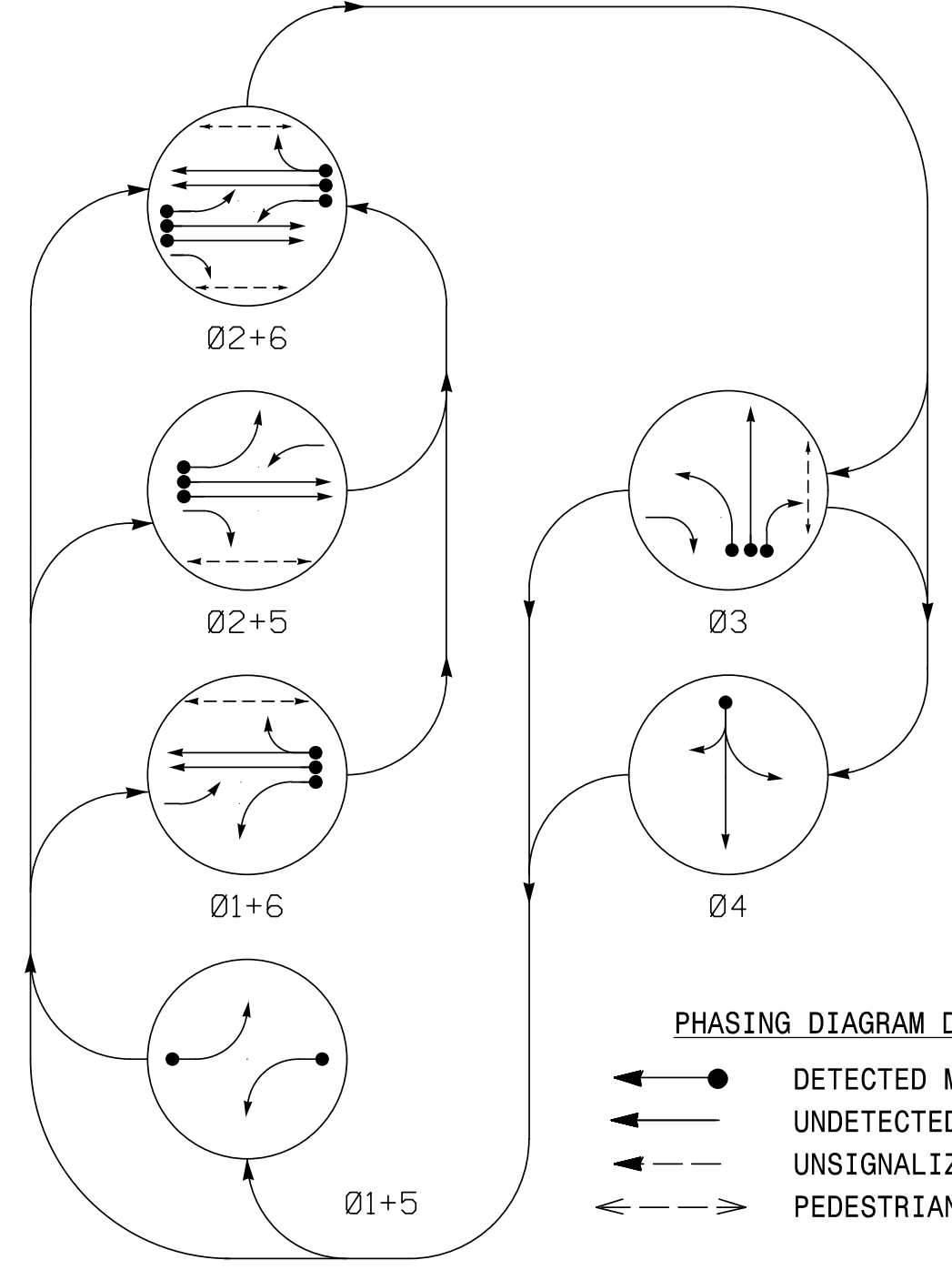
PLANS PREPARED IN THE OFFICE OF:
Kimley-Horn
NC License #0102
421 Fayetteville Street, Suite 600
Raleigh, NC 27601
(919) 677-2000



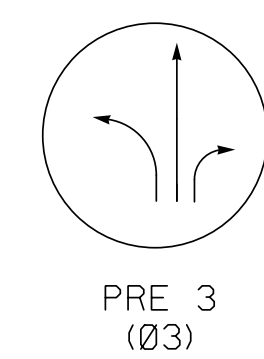
3/9/2022 11:16:26 AM Dan.Hill@khor.com:SR 2466 - ITS#011036569 Gastonia Signal System - Signal Design - 2021.dgn

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

DEFAULT PHASING DIAGRAM



DEFAULT EV PREEMPT PHASES (Medium Priority)



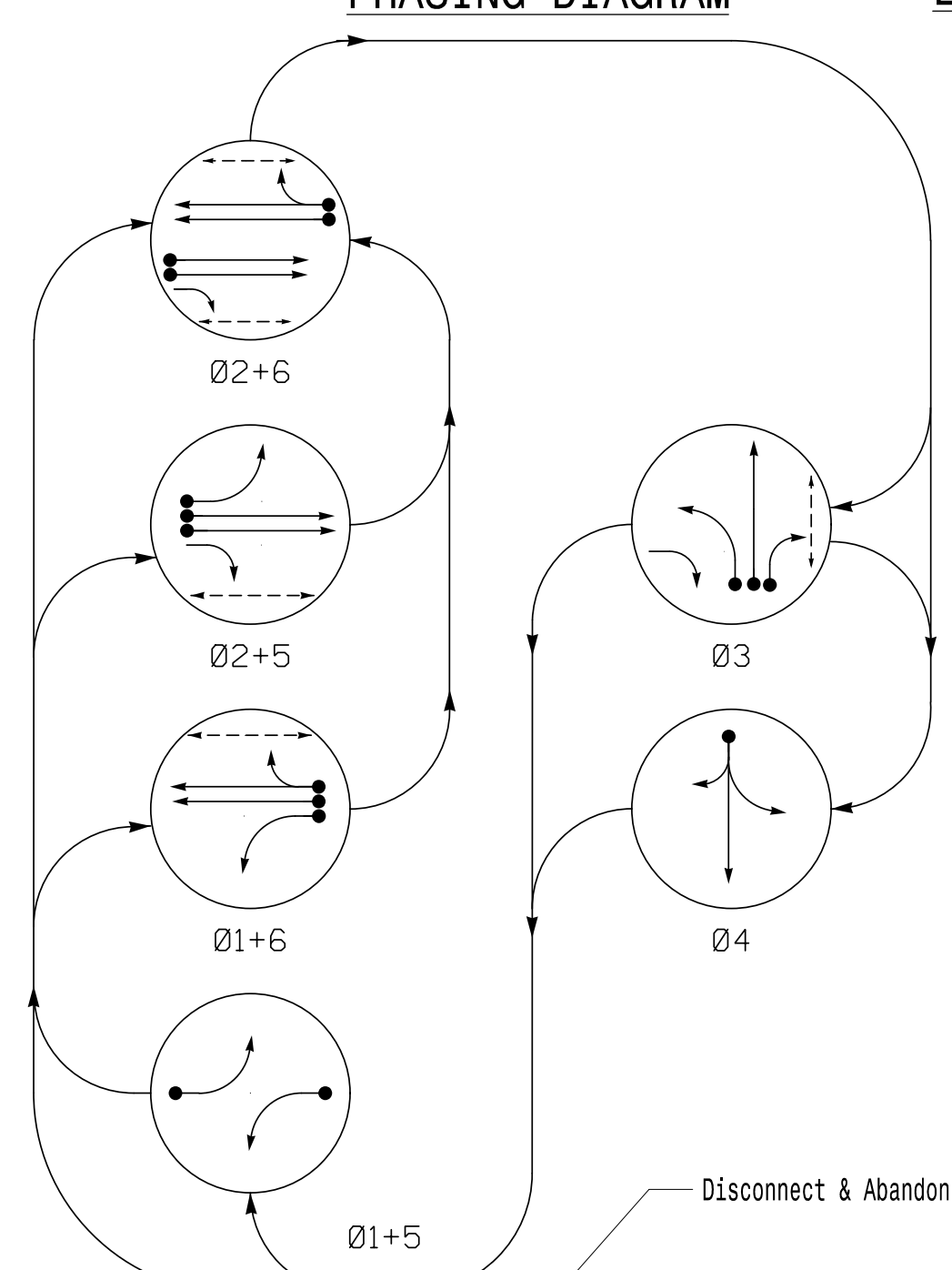
DEFAULT PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (01+5, 02+5, 03, 04, PRE, HOLD), and signal status (R, G, Y, etc.) for various signal faces.

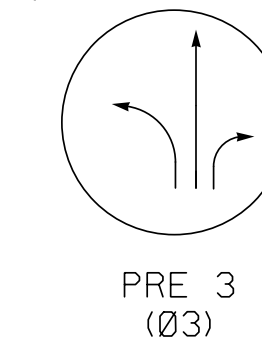
ALTERNATE PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (01+5, 02+5, 03, 04, PRE, HOLD), and signal status for alternate phasing.

ALTERNATE PHASING DIAGRAM



ALTERNATE EV PREEMPT PHASES (Medium Priority)

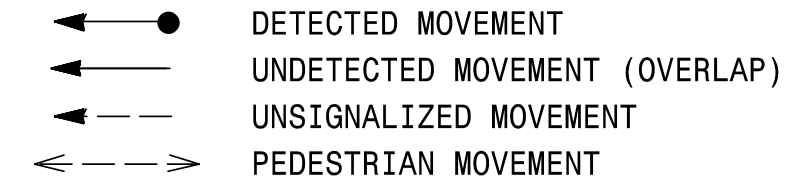


6 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System

NOTES

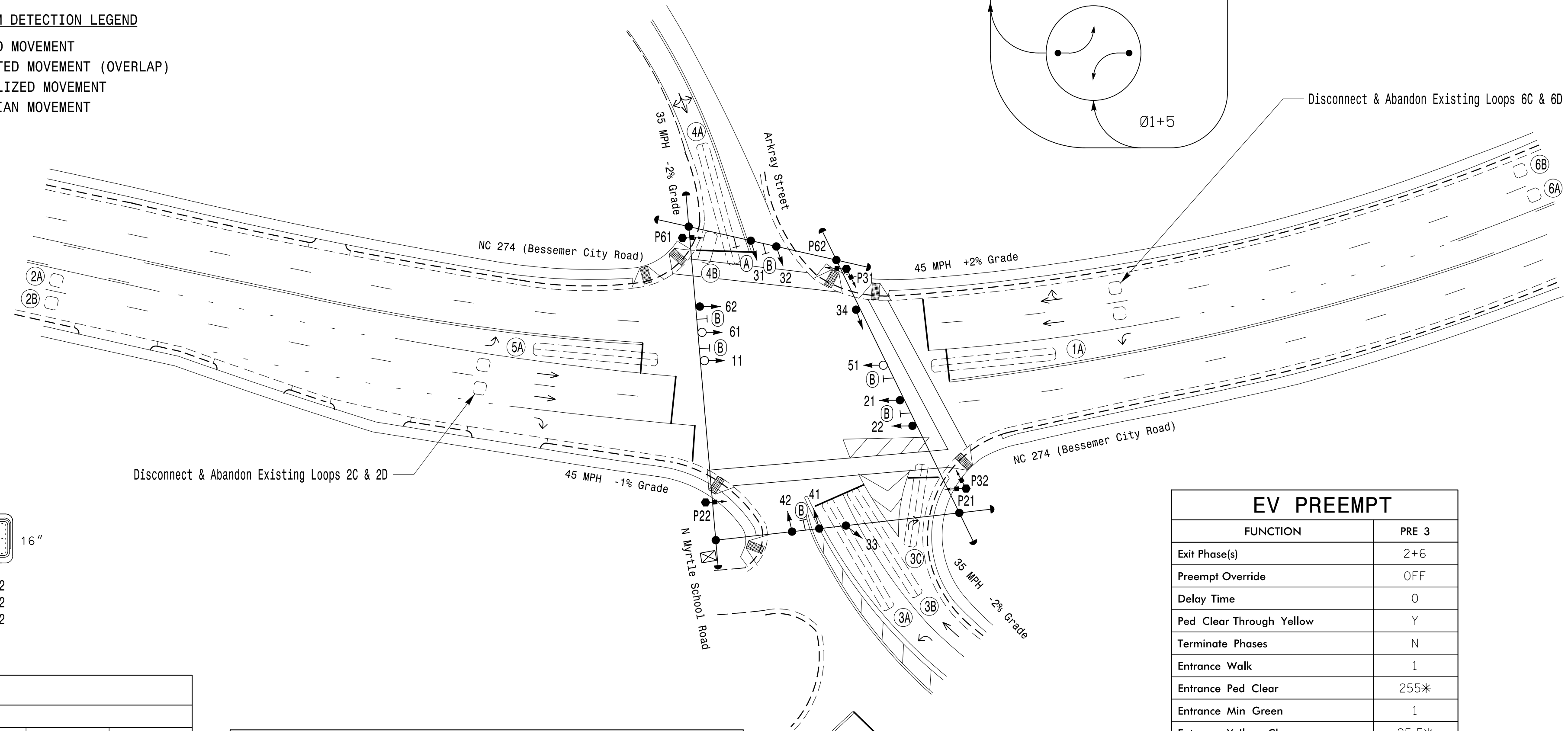
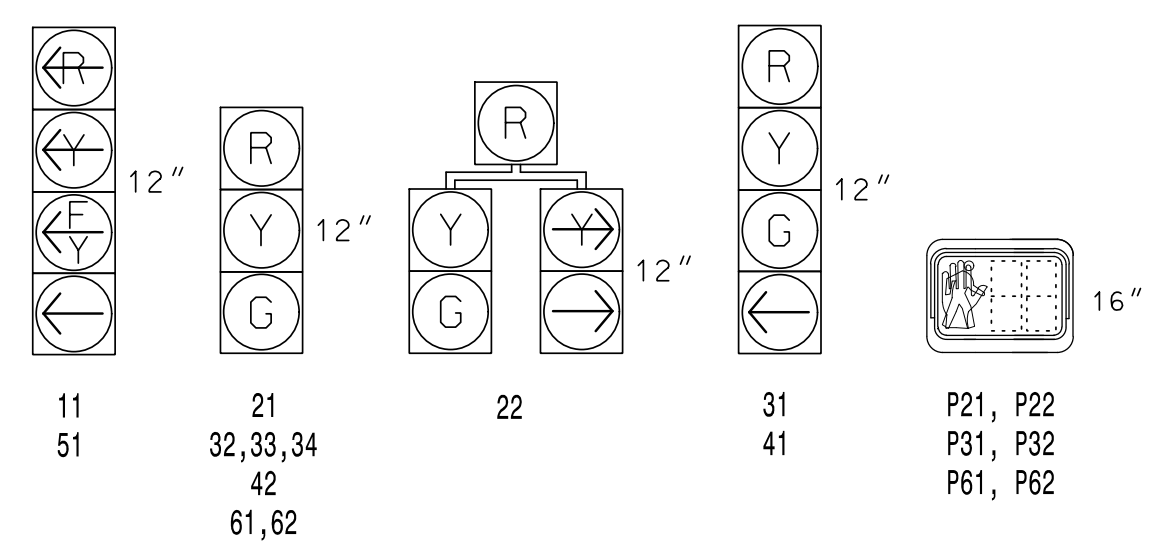
- List of 20 notes providing technical specifications, installation instructions, and operational details for the signal system.

PHASING DIAGRAM DETECTION LEGEND

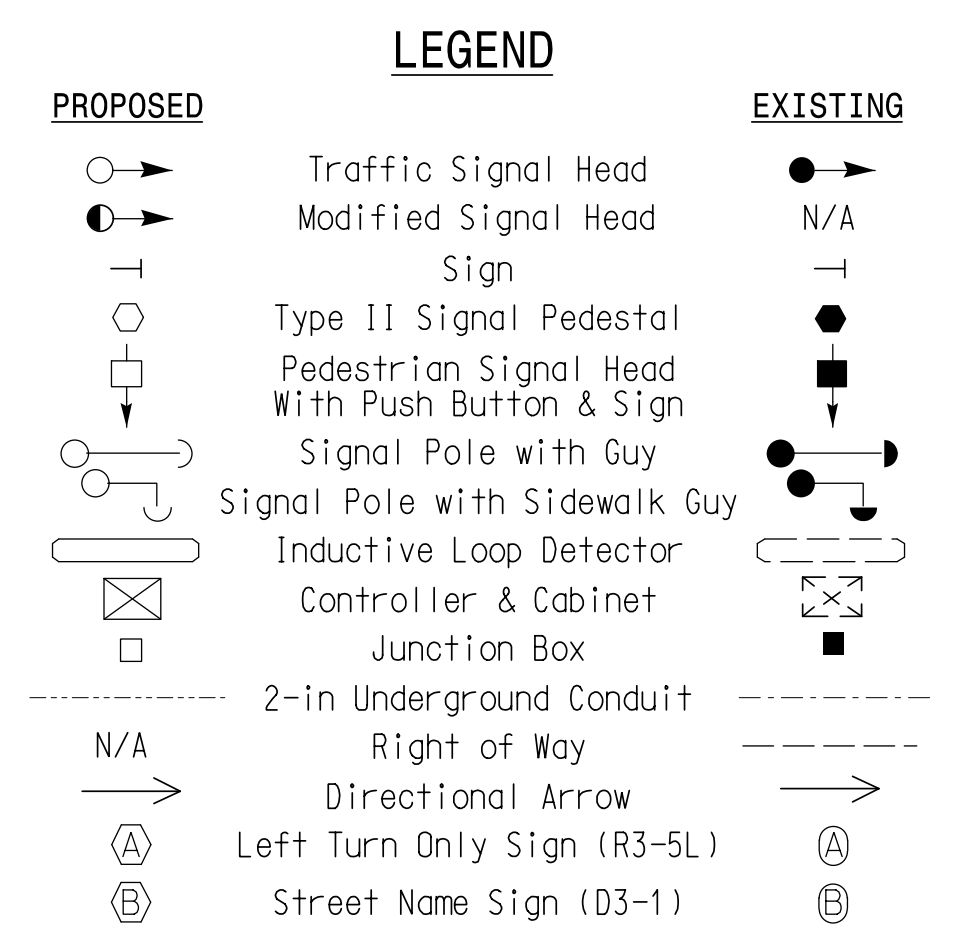


SIGNAL FACE I.D.

All Heads L.E.D.



EV PREEMPT table with columns: FUNCTION and PRE 3, listing parameters like Exit Phase(s), Preempt Override, Delay Time, etc.



TIMING CHART

Timing chart table with columns: FEATURE, PHASE (1-6), and timing values for various features like Min Green, Walk, Ped Clear, etc.

DETECTOR INSTALLATION CHART

Detector installation chart table with columns: LOOP, SIZE (FT), DISTANCE FROM STOPBAR (FT), TURNS, PHASE, CALLING, EXTEND TIME, DELAY TIME, USE ADDED INITIAL, TYPE, LOOP SYSTEM, LOOP NEW CARD.

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Reduce Delay to 3 seconds during Alternate Phasing operation. # Disable Phase call for loop during Alternate Phasing operation.

Signal Upgrade

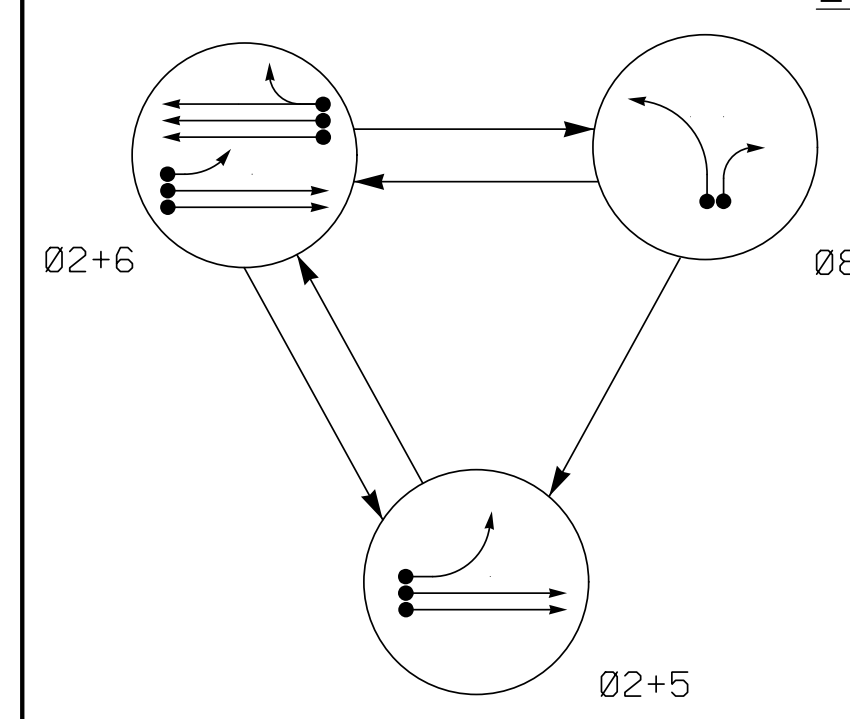
Project information block including project name (NC 274 at Arkray St. & Myrtle School Road), division (Division 12), dates, signatures, and a scale bar.

PLANS PREPARED IN THE OFFICE OF: Kimley-Horn & Horn, Inc. 421 Fayetteville Street, Suite 600, Raleigh, NC 27601

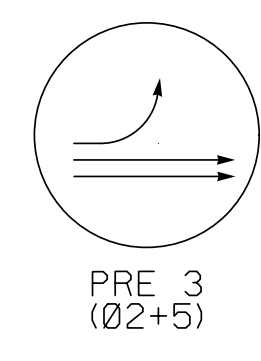
Vertical text on the left margin: 3/9/2022 11:14:12 AM DanHilleb.Curr1 \\KIMLEY-HORN-CORP\SE-RAL\MRAL-TIP\DK-T15\011036569 Gastonia Signal System9 Signal.kws4 - Signal Design\NC120836-2021.dgn



**DEFAULT PHASING DIAGRAM**



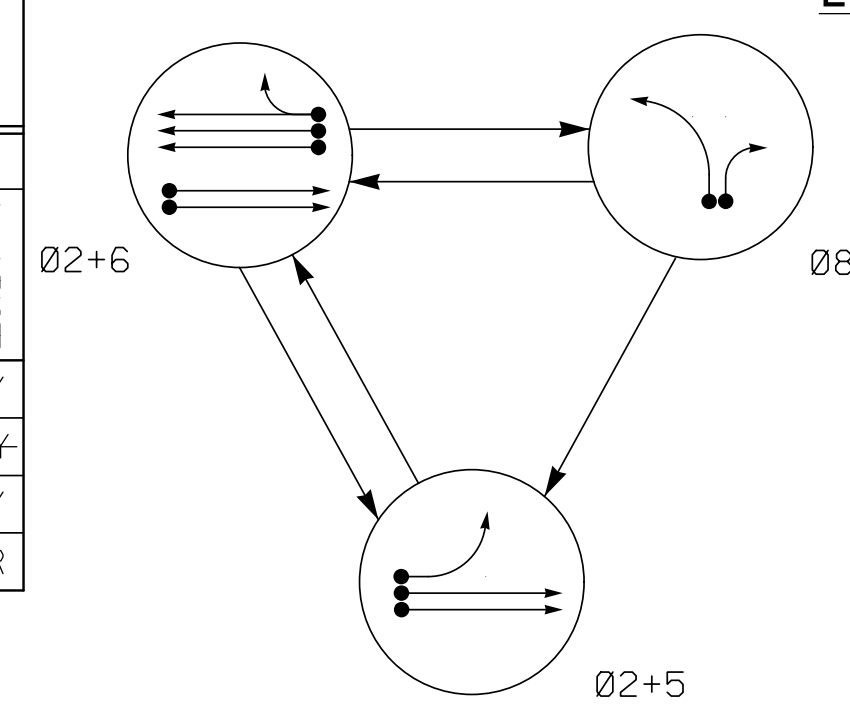
**DEFAULT EV PREEMPT PHASES (Medium Priority)**



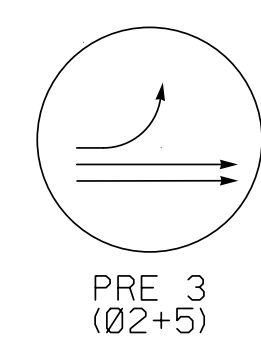
**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	02+5	02+6	08	P	F	F
21, 22	↑	↑	R	↑	Y	
51	←	←	←	←	←	←
61, 62, 63	R	G	R	R	Y	
81, 82, 83	R	R	G	R	R	

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE EV PREEMPT PHASES (Medium Priority)**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	02+5	02+6	08	P	F	F
21, 22	↑	↑	R	↑	Y	
51	←	←	←	←	←	←
61, 62, 63	R	G	R	R	Y	
81, 82, 83	R	R	G	R	R	

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
2A	6X6	90	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	90	EXIST	-	2	Yes	-	-	-	N	-	X
5A	6X60	+5	2-4-2	-	5	Yes	-	5**	-	N	-	X
6A	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X
S1	6X6	+125	EXIST	-	-	No	-	-	-	N	X	X
S2	6X6	+125	EXIST	-	-	No	-	-	-	N	X	X

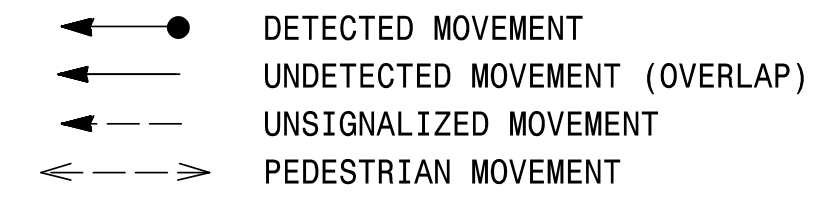
\* Disable phase call for loop during Alternate Phasing Operation.  
 \*\* Reduce delay to 3 seconds during Alternate Phasing Operation.

**3 Phase Fully Alternating w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Reposition existing signal heads numbered 21 and 22.
- Disconnect and abandon existing loop 2A.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Existing loops 2B and 2C have been relabeled to 2A and 2B, respectively.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A & 2B, 6A, 6B & 6C, as shown.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- City system data:  
Controller Asset #0902.

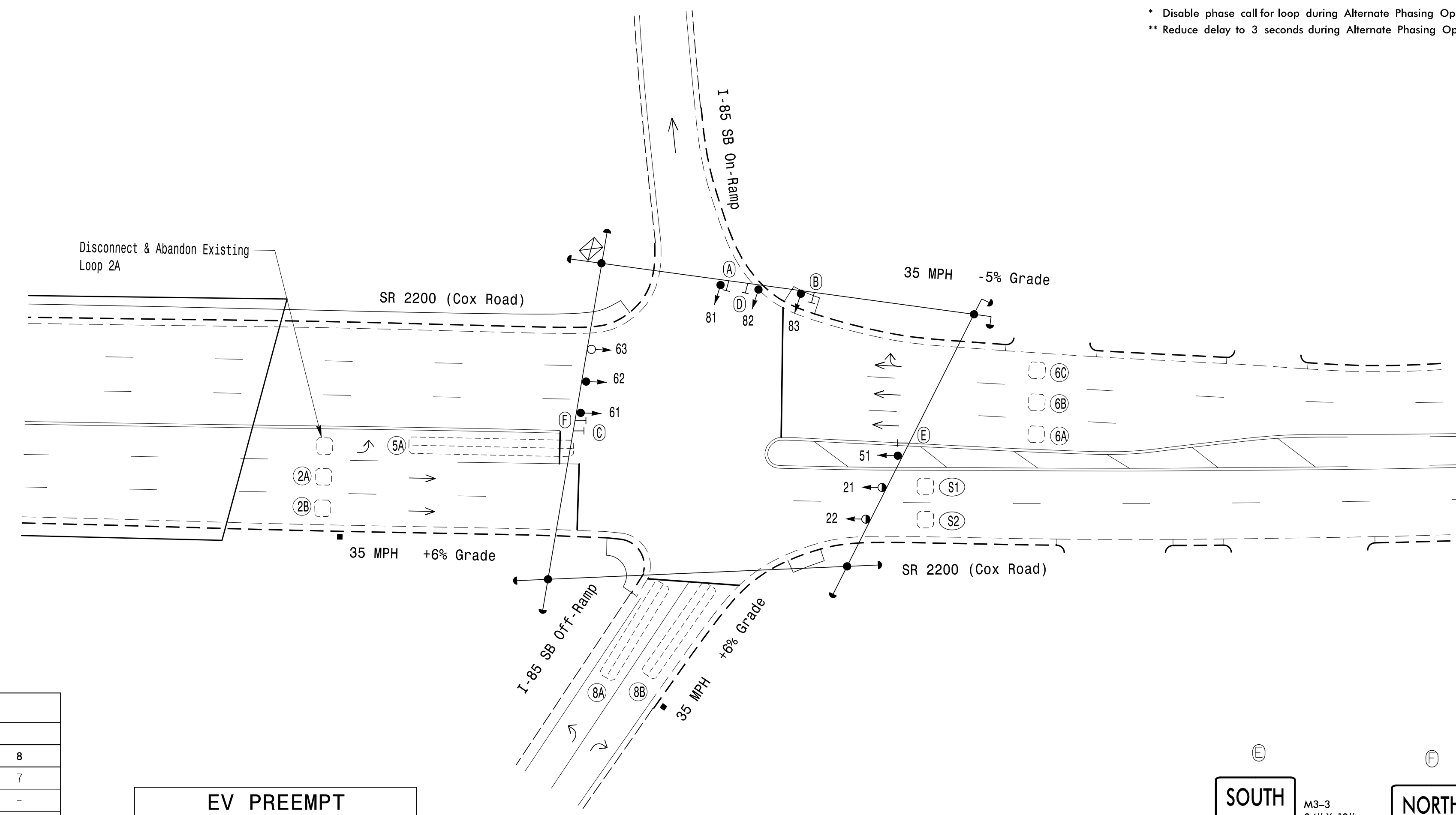
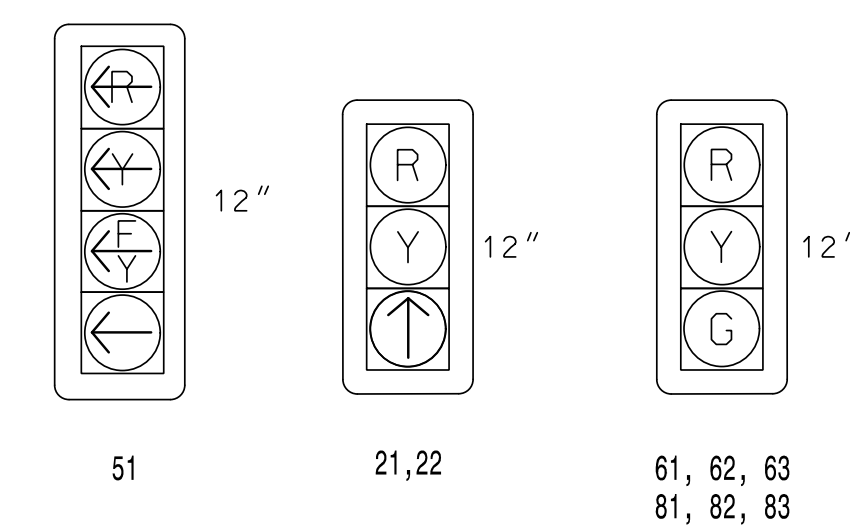
**PHASING DIAGRAM DETECTION LEGEND**



**SIGNAL FACE I.D.**

All Heads L.E.D.

All Heads have Backplates with reflective borders



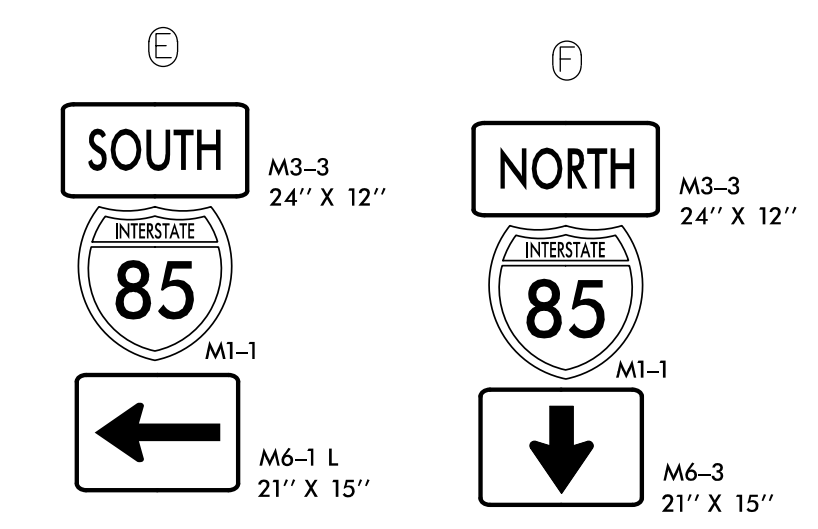
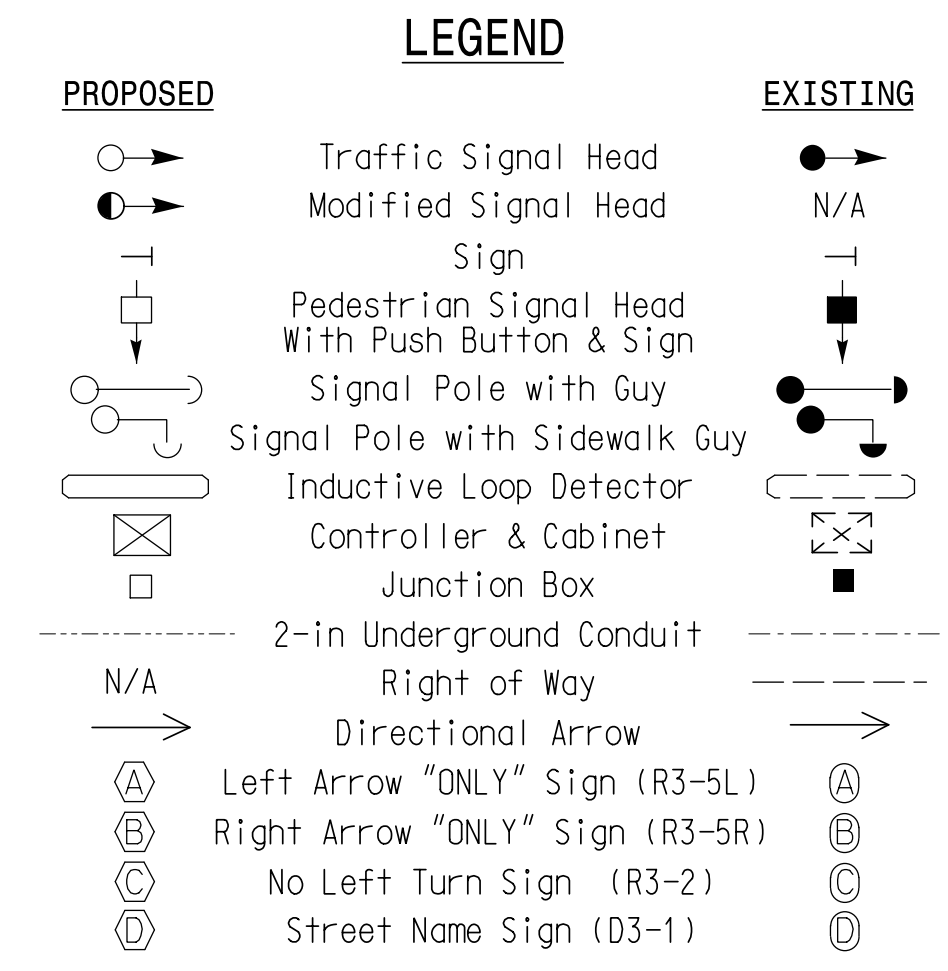
**TIMING CHART**

FEATURE	PHASE			
	2	5	6	8
Min Green *	10	7	10	7
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	3.0	2.0	3.0	2.0
Max 1 *	45	15	45	30
Yellow	4.2	3.0	4.2	3.5
Red Clear	2.1	2.6	2.1	1.9
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Lacking Detector	X	-	X	-
Recall Position	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

**EV PREEMPT**

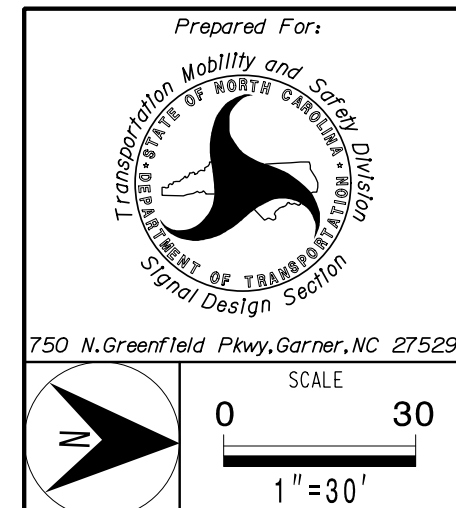
FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	-
Entrance Ped Clear	-
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
 \*\* Program Timing on GPS Detection Unit



**Signal Upgrade**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000



**SR 2200 (Cox Rd.) at I-85 Southbound Ramps**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

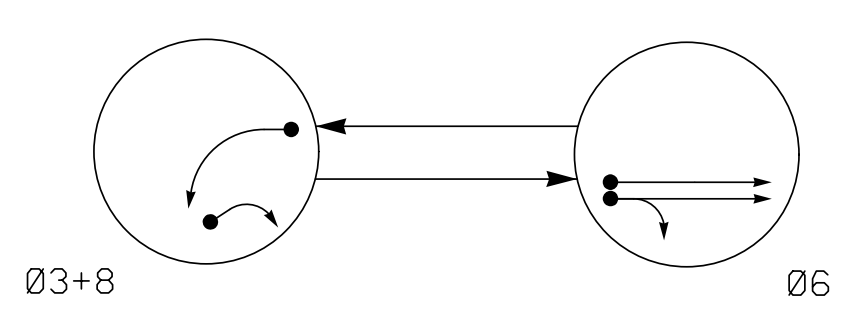
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Discussed by: 3/11/2022

SIG. INVENTORY NO. 12-0902

3/9/2022 11:17:03 AM DanHill@curr1 \*\*\*K:\mley-horn.com\SE-RAL\MRAL-TIP\DK-TIS\011036569\_Gastonia\_Signal\_System\Signal\_Signals\4 - Signal Design\120902-2021.dgn

**PHASING DIAGRAM**



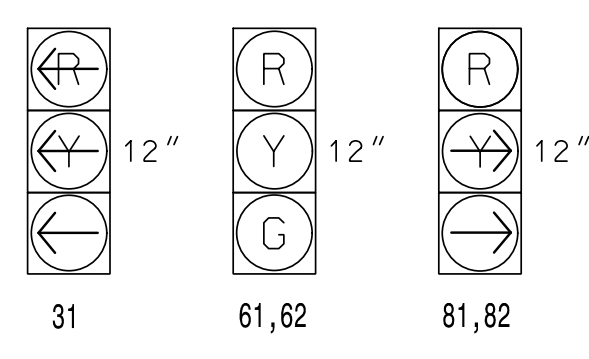
**PHASING DIAGRAM DETECTION LEGEND**

- ←● DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ←... UNSIGNALIZED MOVEMENT
- ←--- PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	Ø 3+8	Ø 6	FLASH
31	←	←R	←R
61,62	R	G	Y
81,82	→	R	

**SIGNAL FACE I.D.**  
All Heads L.E.D.



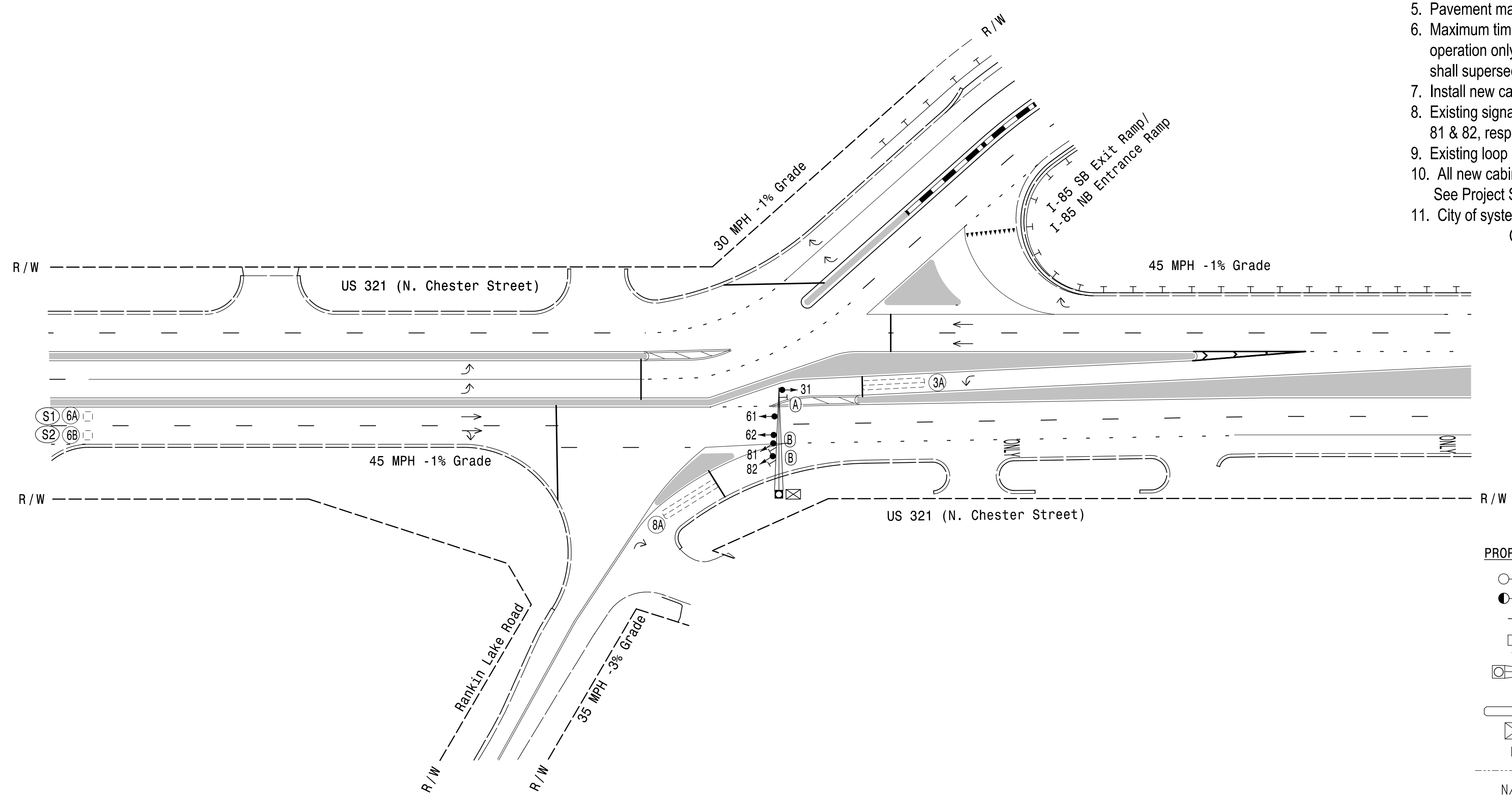
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
3A	6X40	0	2-4-2	-	3	Yes	-	-	-	N	-	X
6A/S1	6X6	300	EXIST	-	6	Yes	-	-	X	N	X	X
6B/S2	6X6	300	EXIST	-	6	Yes	-	-	X	N	X	X
8A	6X40	0	2-4-2	-	8	Yes	-	15	-	N	-	X

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
5. Pavement markings are existing.
6. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
7. Install new cabinet on the existing cabinet foundation.
8. Existing signal heads 32 & 33 have been relabeled to 81 & 82, respectively.
9. Existing loop 3B has been relabeled to 8A.
10. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
11. City of system data:  
Controller Asset #0921.



**TIMING CHART**

FEATURE	PHASE		
	3	6	8
Min Green *	7	12	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	2.0	6.0	2.0
Max I *	25	90	25
Yellow	3.0	4.6	3.0
Red Clear	3.4	3.0	3.4
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds / Actuation *	-	1.5	-
Max Initial *	-	34	-
Time Before Reduction *	-	15	-
Time To Reduce *	-	30	-
Minimum Gap	-	3.0	-
Locking Detector	-	X	-
Recall Position	-	MIN RECALL	-
Dual Entry	X	-	X
Simultaneous Gap	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phase 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

	Traffic Signal Head		EXISTING
	Modified Signal Head		N/A
	Sign		N/A
	Pedestrian Signal Head With Push Button & Sign		
	Metal Pole with Mastarm		
	Inductive Loop Detector		
	Controller & Cabinet		
	Junction Box		
	2-in Underground Conduit		
	Right of Way		
	Directional Arrow		
	Guardrail		
	"U-TURN YIELD TO RIGHT TURN" Sign (R10-16)		
	Right Arrow "ONLY" Sign (R3-5R)		

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #F-0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**US 321 (N. Chester Street) at Rankin Lake Road**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INITI: \_\_\_\_\_ DATE: \_\_\_\_\_

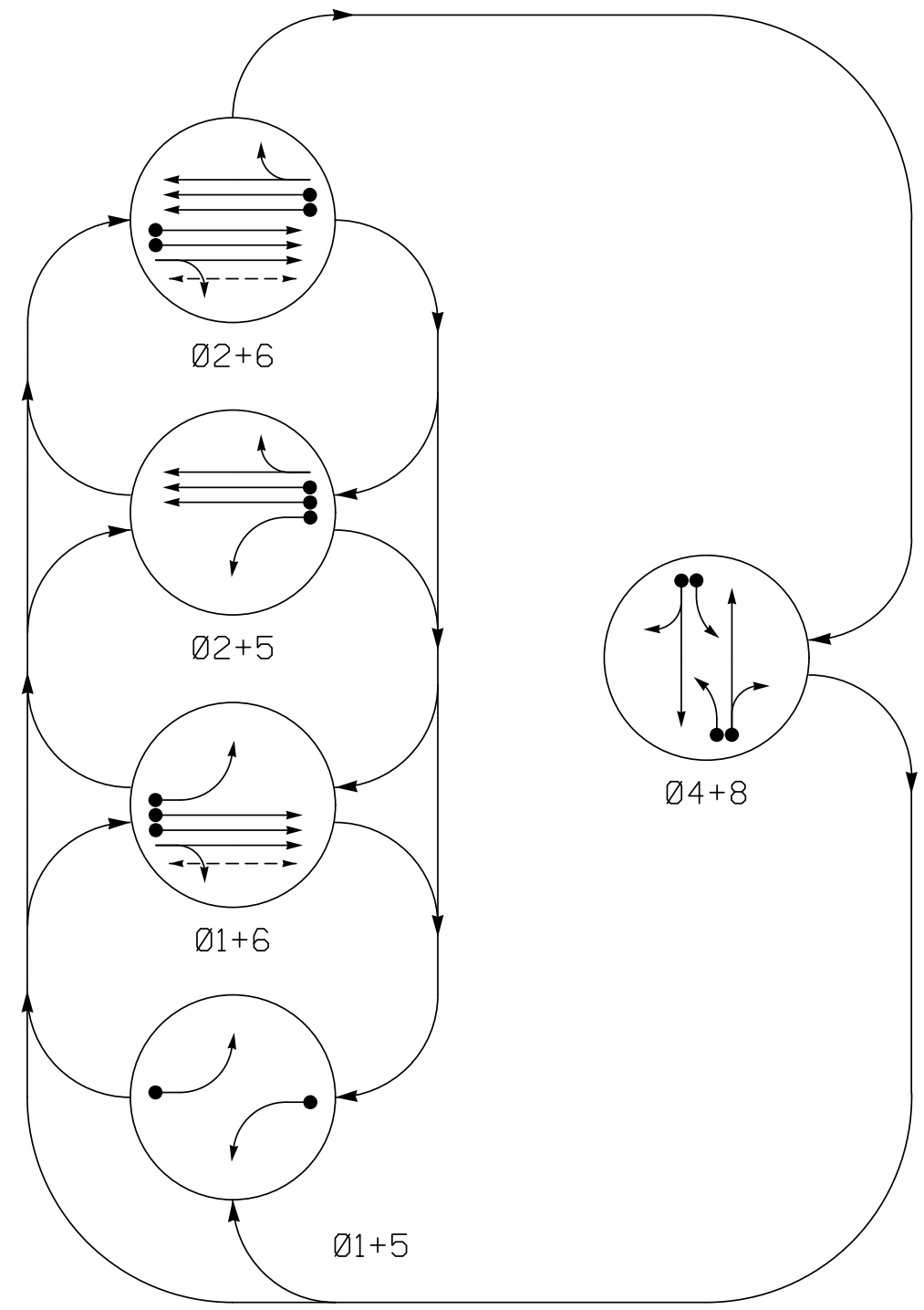
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by:  
  
3/11/2022

SIG. INVENTORY NO. 12-0921

3/9/2022 11:15:38 AM DanHelle.Cur1 \*\*\*Kinley-Horn.com/E-RAL1/MRAL1/TP1/DK-LTS/K011036569 Gastonia Signal System9 Signal.kws4 - Signal Design/ME120921-2021.dgn

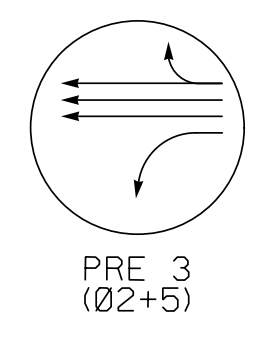
**PHASING DIAGRAM**



**PHASING DIAGRAM DETECTION LEGEND**

- ←●→ DETECTED MOVEMENT
- ←○→ UNDETECTED MOVEMENT (OVERLAP)
- ←...→ UNSIGNALIZED MOVEMENT
- ←---→ PEDESTRIAN MOVEMENT

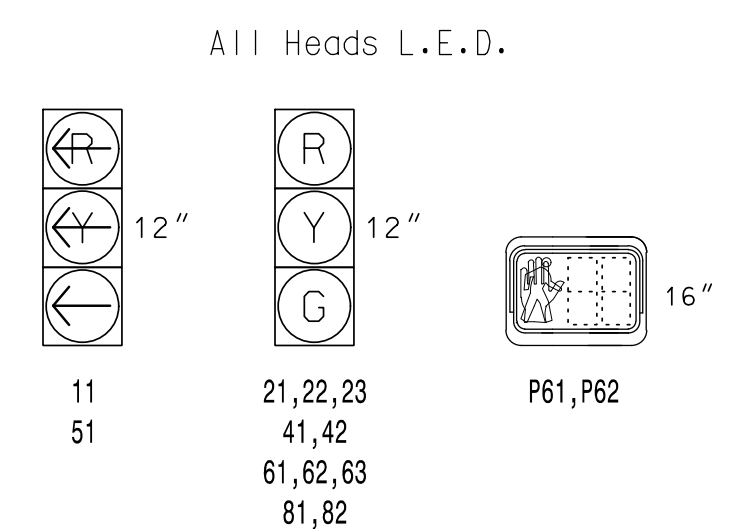
**EV PREEMPT PHASES**  
(Medium Priority)



**TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø1+5	Ø1+6	Ø2+5	Ø2+6	Ø4+8	P	F	F
11	←	←	←	←	←	←	←	←
21,22,23	R	R	G	G	R	G	Y	
41,42	R	R	R	R	G	R	R	
51	←	←	←	←	←	←	←	
61,62,63	R	G	R	G	R	R	Y	
81,82	R	R	R	R	G	R	R	
P61,P62	DW	W	DW	W	DW	DRK		

**SIGNAL FACE I.D.**



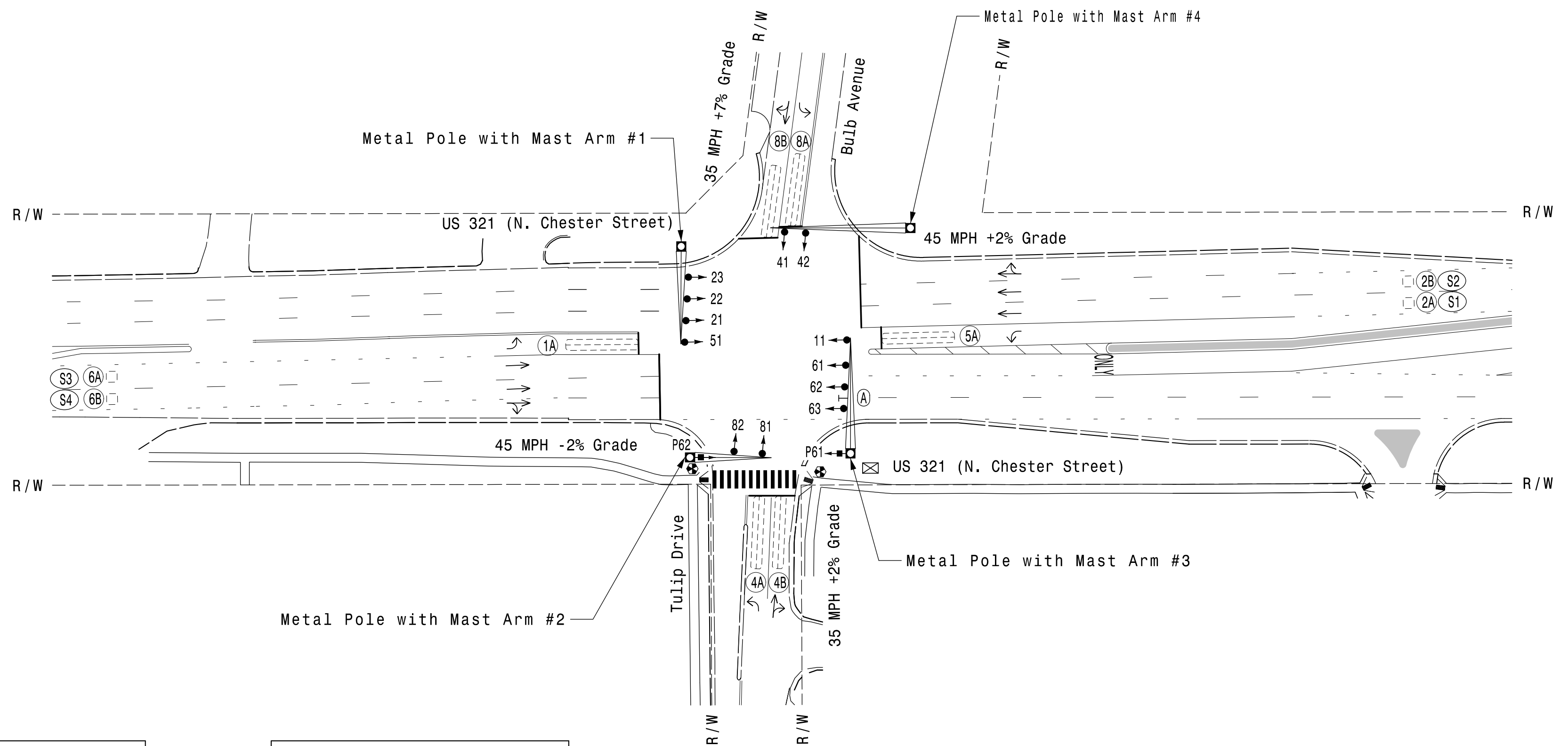
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	-	-	N	-	X
2A/S1	6X6	300	EXIST	-	2	Yes	-	-	X	N	X	X
2B/S2	6X6	300	EXIST	-	2	Yes	-	-	X	N	X	X
4A	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X40	0	2-4-2	-	5	Yes	-	-	-	N	-	X
6A/S3	6X6	300	EXIST	-	6	Yes	-	-	X	N	X	X
6B/S4	6X6	300	EXIST	-	6	Yes	-	-	X	N	X	X
8A	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X

**5 Phase Fully Actuated w/ Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #0922.



**TIMING CHART**

FEATURE	PHASE						
	1	2	4	5	6	8	
Min Green *	7	12	7	7	12	7	
Walk *	-	-	-	-	4	-	
Ped Clear	-	-	-	-	12	-	
Veh. Extension *	2.0	6.0	2.0	3.0	6.0	2.0	
Max 1 *	20	90	25	20	90	25	
Yellow	3.0	4.3	3.7	3.0	4.7	3.7	
Red Clear	3.3	1.2	2.7	3.1	1.4	2.7	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	-	
Seconds / Actuation *	-	1.5	-	-	1.5	-	
Max Initial *	-	34	-	-	34	-	
Time Before Reduction *	-	15	-	-	15	-	
Time To Reduce *	-	30	-	-	30	-	
Minimum Gap	-	3.0	-	-	3.0	-	
Locking Detector	-	X	-	-	X	-	
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-	
Dual Entry	-	-	X	-	-	X	
Simultaneous Gap	X	X	X	X	X	X	

**EV PREEMPT**

FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	Y
Terminate Phases	N
Entrance Walk	1
Entrance Ped Clear	255*
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

**LEGEND**

- | PROPOSED | EXISTING |
|----------|----------|
|          |          |
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|          |          |

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

750 N. Greenfield Pkwy, Garner, NC 27529  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**US 321 (N. Chester Street) at Bulb Avenue / Tulip Drive**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

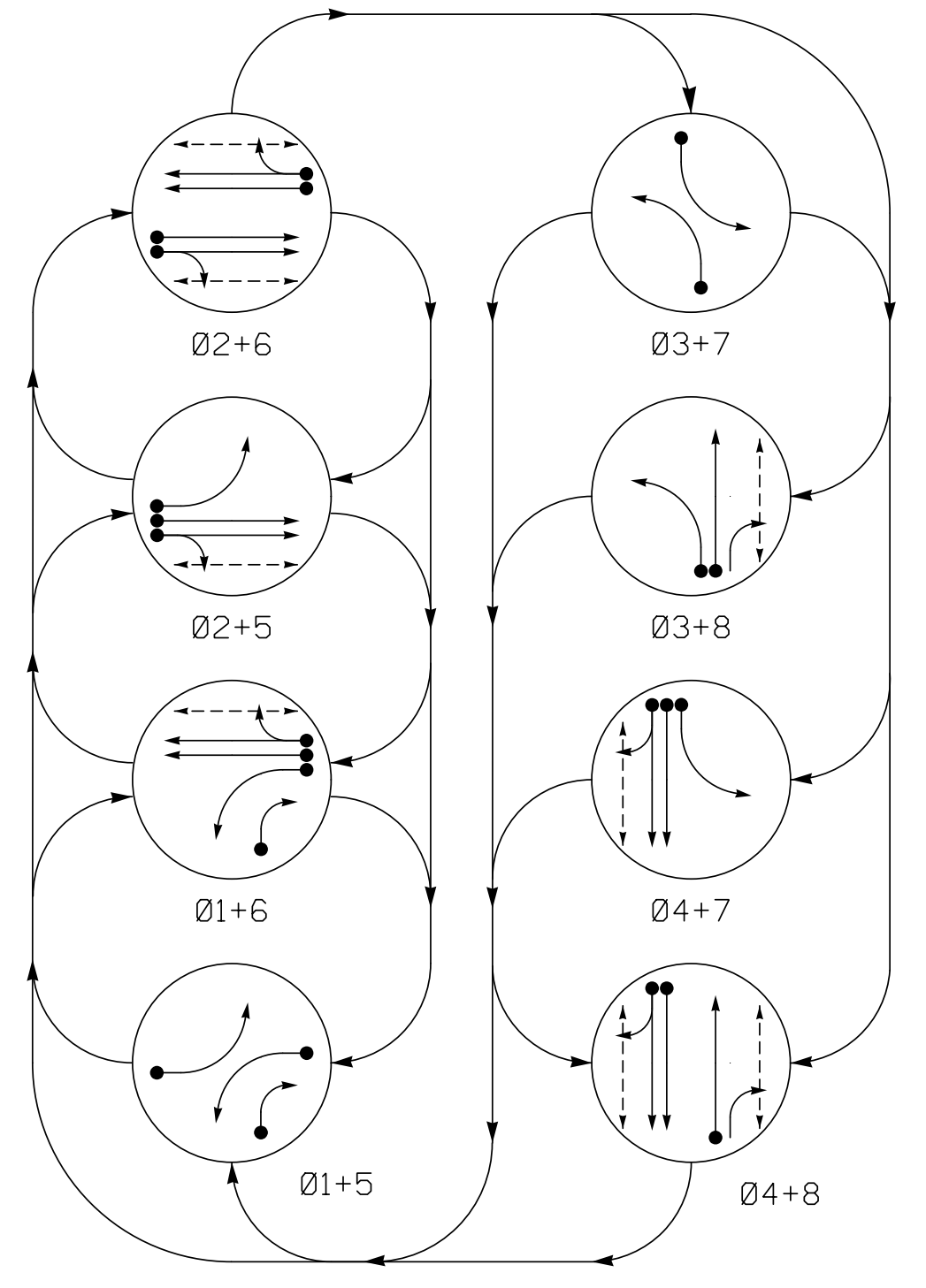
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3/11/2022

SIG. INVENTORY NO. 12-0922

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\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

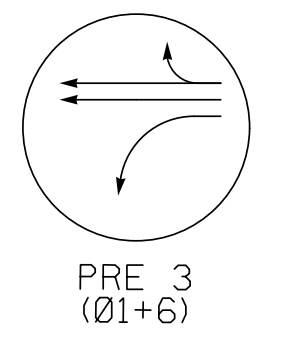
**PHASING DIAGRAM**



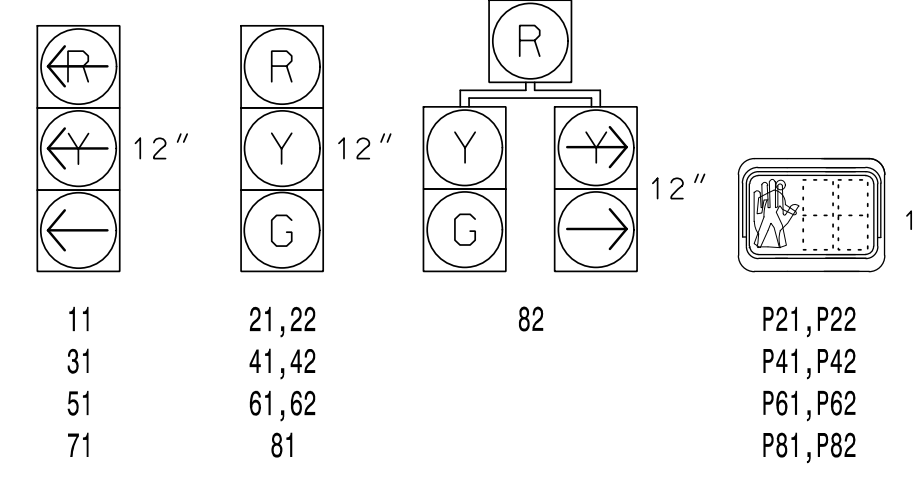
**PHASING DIAGRAM DETECTION LEGEND**

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT

**EV PREEMPT PHASES**  
(Medium Priority)



**SIGNAL FACE I.D.**  
All Heads L.E.D.



**TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø 1+5	Ø 1+6	Ø 2+5	Ø 2+6	Ø 3+7	Ø 3+8	Ø 4+7	Ø 4+8
11	←	←	←	←	←	←	←	←
21,22	R	R	G	G	R	R	R	R
31	←	←	←	←	←	←	←	←
41,42	R	R	R	R	R	R	G	G
51	←	←	←	←	←	←	←	←
61,62	R	G	R	G	R	R	R	G
71	←	←	←	←	←	←	←	←
81	R	R	R	R	R	R	G	G
82	R	R	R	R	R	R	G	G
P21,P22	DW	DW	W	W	DW	DW	DW	DRK
P41,P42	DW	DW	DW	DW	DW	DW	W	DRK
P61,P62	DW	W	DW	W	DW	DW	DW	DRK
P81,P82	DW	DW	DW	DW	DW	W	DW	DRK

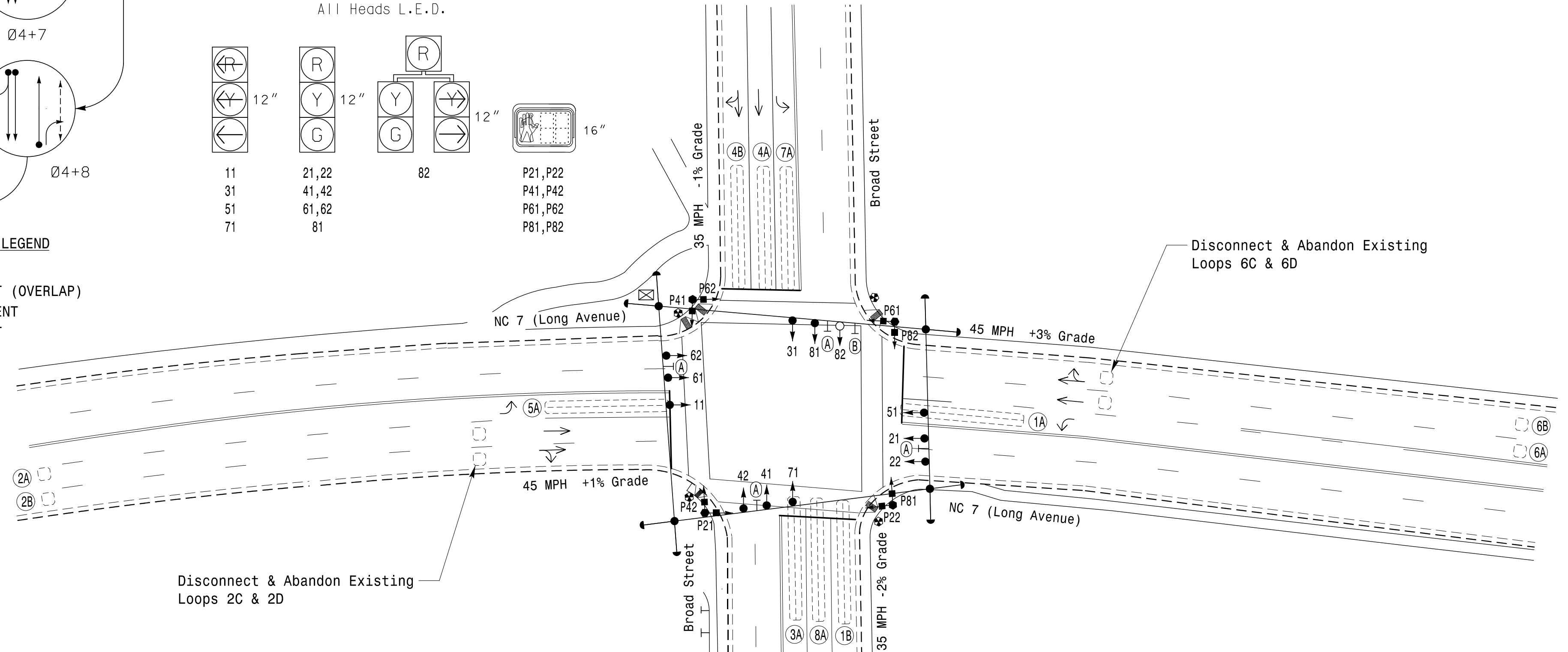
**DETECTOR INSTALLATION CHART**

LOOP	DETECTOR			PROGRAMMING								
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	3	-	N	-	X
1B	6X60	+10	2-4-2	-	1	Yes	-	15	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
2B	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
3A	6X60	+10	2-4-2	-	3	Yes	-	3	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6X60	0	2-4-2	-	4	Yes	-	10	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	3	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
7A	6X60	0	2-4-2	-	7	Yes	-	3	-	N	-	X
8A	6X60	+10	2-4-2	-	8	Yes	-	-	-	N	-	X

**8 Phase Fully Actuated w/ Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C, & 6D.
- Existing loop 8B has been relabeled to 1B.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A, & 6B, as shown.
- Install new cabinet on the existing cabinet foundation.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #0923.



**TIMING CHART**

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	7	-	7	-	7	-	7
Ped Clear	-	19	-	19	-	19	-	22
Veh. Extension *	2.0	6.0	1.0	1.0	1.0	6.0	1.0	1.0
Max 1 *	15	45	15	25	15	45	15	25
Yellow	3.0	4.4	3.0	3.9	3.0	4.3	3.0	4.0
Red Clear	2.6	1.5	2.8	3.9	2.8	1.6	2.8	1.9
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	-	-	15	-	-
Time To Reduce *	-	30	-	-	-	30	-	-
Minimum Gap	-	3.0	-	-	-	3.0	-	-
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**EV PREEMPT**

FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	Y
Terminate Phases	N
Entrance Walk	1
Entrance Ped Clear	255*
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

**LEGEND**

PROPOSED	EXISTING
○ → Traffic Signal Head	● → N/A
● → Modified Signal Head	— Sign
□ Pedestrian Signal Head With Push Button & Sign	■ Pedestrian Signal Head With Sign
⊕ Type I Pushbutton Post With Sign	⊕ Type II Signal Pedestal
○ Signal Pole with Guy	● Signal Pole with Sidewalk Guy
N/A Guardrail	— Guardrail
⊗ Inductive Loop Detector	⊗ Controller & Cabinet Junction Box
□ 2-in Underground Conduit	— Right of Way
→ Directional Arrow	→ Directional Arrow
(A) Street Name Sign (D3-1)	(A) Street Name Sign (D3-1)
(B) Right Turn "ONLY" Sign (R3-5)	(B) Right Turn "ONLY" Sign (R3-5)

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**NC 7 (Long Avenue) at Broad Street**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

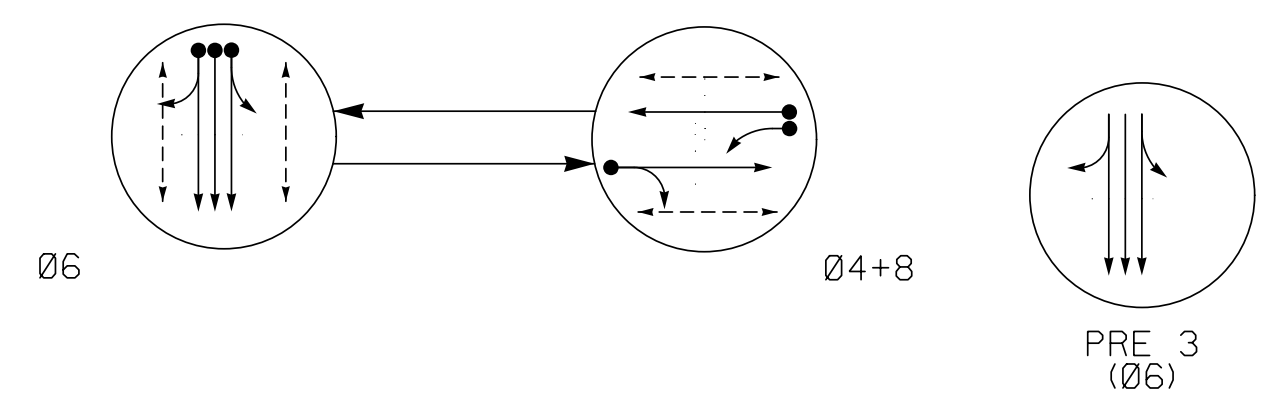
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K. P. BAUMANN  
044434

Disciplined by: [Signature]  
DATE: 3/11/2022

SIG. INVENTORY NO. 12-0923

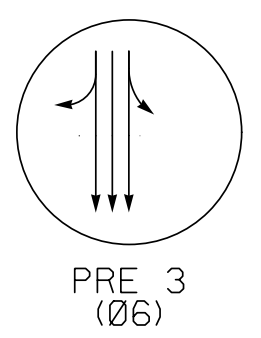
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**PHASING DIAGRAM**



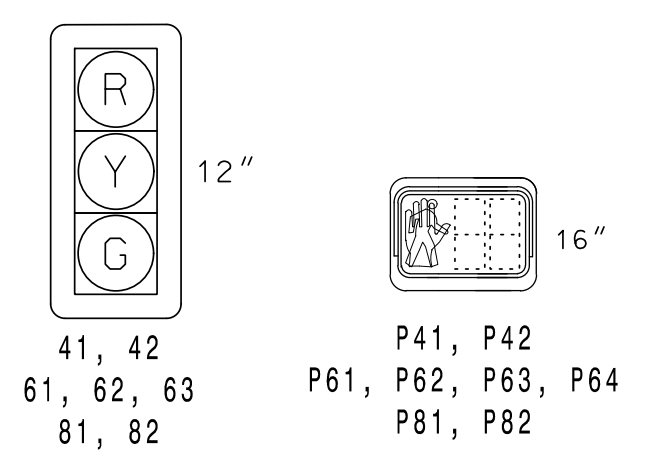
**PHASING DIAGRAM DETECTION LEGEND**  
 ● DETECTED MOVEMENT  
 ◀ UNDETECTED MOVEMENT (OVERLAP)  
 - - - UNSIGNALIZED MOVEMENT  
 <- - - PEDESTRIAN MOVEMENT

**EV PREEMPT PHASES**  
(Medium Priority)



SIGNAL FACE	PHASE			
	Ø 6	Ø 4+8	P 3	FLASH
41, 42	R	G	R	R
61, 62, 63	G	R	G	Y
81, 82	R	G	R	R
P41, P42	DW	W	DW	DRK
P61, P62, P63, P64	W	DW	DW	DRK
P81, P82	DW	W	DW	DRK

**SIGNAL FACE I.D.**  
All Heads L.E.D.



**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
4A	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X

**2 Phase Fully Actuated w/ Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- This intersection features accessible pedestrian signals utilizing percussive tone walk indications and/or speech messages.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- City system data:  
Controller Asset #0924.

**ACCESSIBLE PEDESTRIAN SIGNAL OPERATION**

SIGNAL FACE	VOICE	TONES	INTERVAL	SPEECH MESSAGE
P41	X	-	Walk	Chester. Walk sign is on to cross Chester.
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Chester.
P42	-	X	Walk	(Percussive Tone)
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Chester.
P61	X	-	Walk	Main. Walk sign is on to cross Main.
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Main.
P62	X	-	Walk	Main. Walk sign is on to cross Main.
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Main.
P63	-	X	Walk	(Percussive Tone)
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Main.
P64	-	X	Walk	(Percussive Tone)
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to cross Main.
P81	-	X	Walk	(Percussive Tone)
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to Chester.
P82	X	-	Walk	Chester. Walk sign is on to cross Chester.
	X	-	Flashing Don't Walk / Don't Walk	Wait. Wait to Chester.

**TIMING CHART**

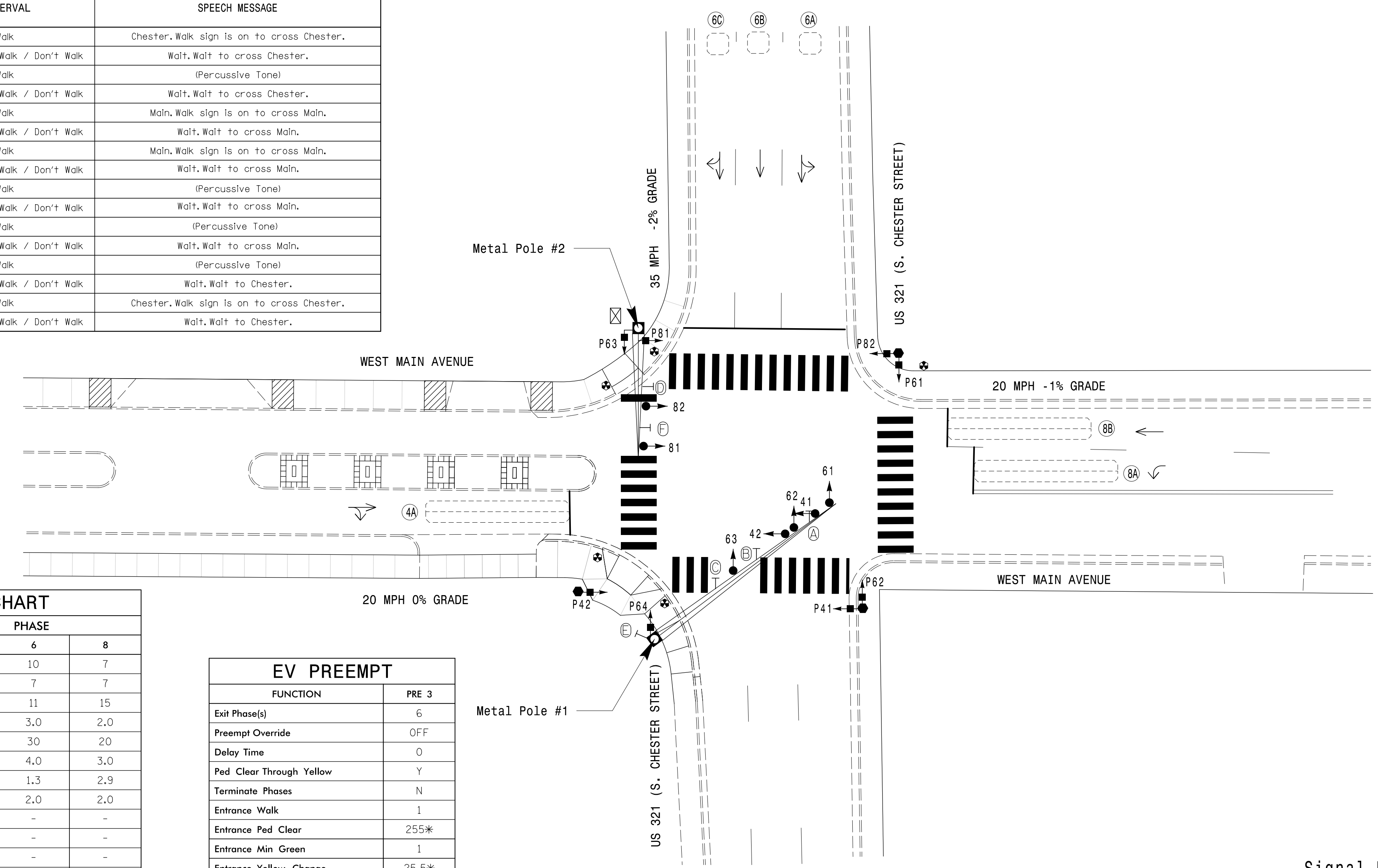
FEATURE	PHASE		
	4	6	8
Min Green *	7	10	7
Walk *	7	7	7
Ped Clear	15	11	15
Veh. Extension *	2.0	3.0	2.0
Max I *	20	30	20
Yellow	3.0	4.0	3.0
Red Clear	2.9	1.3	2.9
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds / Actuation *	-	-	-
Max Initial *	-	-	-
Time Before Reduction *	-	-	-
Time To Reduce *	-	-	-
Minimum Gap	-	-	-
Locking Detector	-	X	-
Recall Position	-	MIN RECALL	-
Dual Entry	X	-	X
Simultaneous Gap	X	X	X

**EV PREEMPT**

FUNCTION	PRE 3
Exit Phase(s)	6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	Y
Terminate Phases	N
Entrance Walk	1
Entrance Ped Clear	255*
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
 \*\* Program Timing on GPS Detection Unit

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phase 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



**LEGEND**

PROPOSED	EXISTING
○ → Traffic Signal Head	● → Traffic Signal Head
● → Modified Signal Head	N/A
↓ Sign	↓ Sign
⊞ Pedestrian Signal Head With Push Button & Sign	⊞ Pedestrian Signal Head With Push Button & Sign
⊞ Type I Pushbutton Post	⊞ Type I Pushbutton Post
⊞ Type II Signal Pedestal	⊞ Type II Signal Pedestal
⊞ Metal Pole with Mastarm	⊞ Metal Pole with Mastarm
⊞ Inductive Loop Detector	⊞ Inductive Loop Detector
⊞ Controller & Cabinet	⊞ Controller & Cabinet
⊞ Junction Box	⊞ Junction Box
⊞ 2-in Underground Conduit	⊞ 2-in Underground Conduit
N/A Right of Way	N/A Right of Way
→ Directional Arrow	→ Directional Arrow
Ⓐ Combined Through and Left Arrow Sign (R3-6L)	Ⓐ Combined Through and Left Arrow Sign (R3-6L)
Ⓑ Through Arrow "ONLY" Sign (R3-5A)	Ⓑ Through Arrow "ONLY" Sign (R3-5A)
Ⓒ Combined Through and Right Arrow Sign (R3-6R)	Ⓒ Combined Through and Right Arrow Sign (R3-6R)
Ⓓ No Right Turn Sign (R3-1)	Ⓓ No Right Turn Sign (R3-1)
Ⓔ No Left Turn Sign (R3-2)	Ⓔ No Left Turn Sign (R3-2)
Ⓕ "ONE WAY" Sign (R6-1L)	Ⓕ "ONE WAY" Sign (R6-1L)

**Signal Upgrade**

Prepared For:  
  
 Kimley-Horn  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**US 321 (S. CHESTER ST.)  
 AT  
 WEST MAIN AVENUE**

Division 12 Gaston County Gastonia

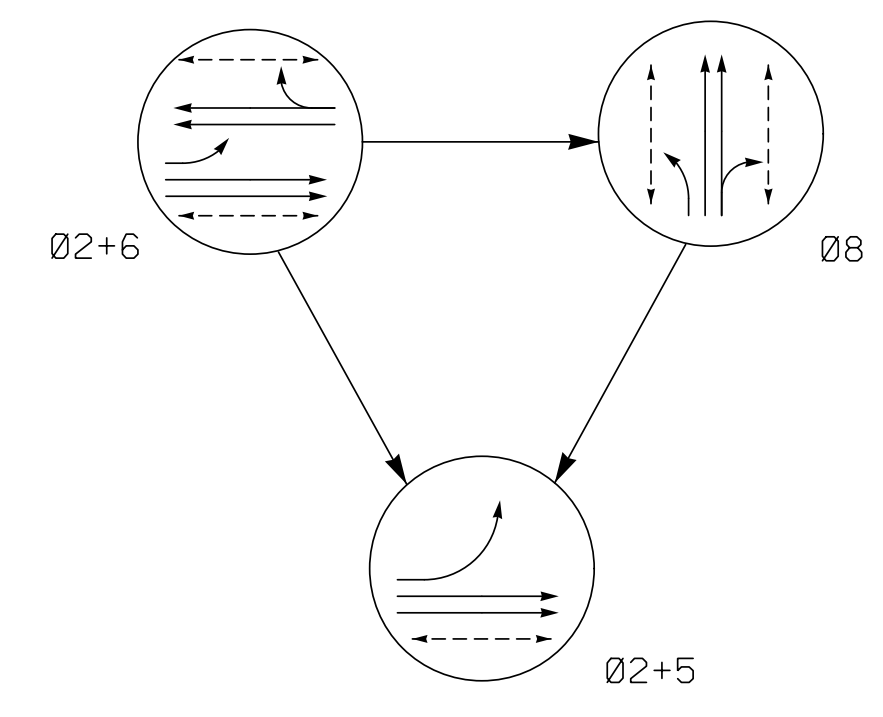
PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

  
 KEVIN P. BAUMANN  
 ENGINEER  
 SEAL 044434  
 3/11/2022  
 DATE  
 SIGNATURE  
 DATE  
 SIG. INVENTORY NO. 12-0924

3/9/2022 11:17:05 AM Don@le.corr1 \*\*\*k:miley-horn.com:SE:RAL:W:RAL:IT:W:RAL:ITS:W:103:65:69 Gastonia Signal System9 Signal Des:gmw:120924-2021.dgn

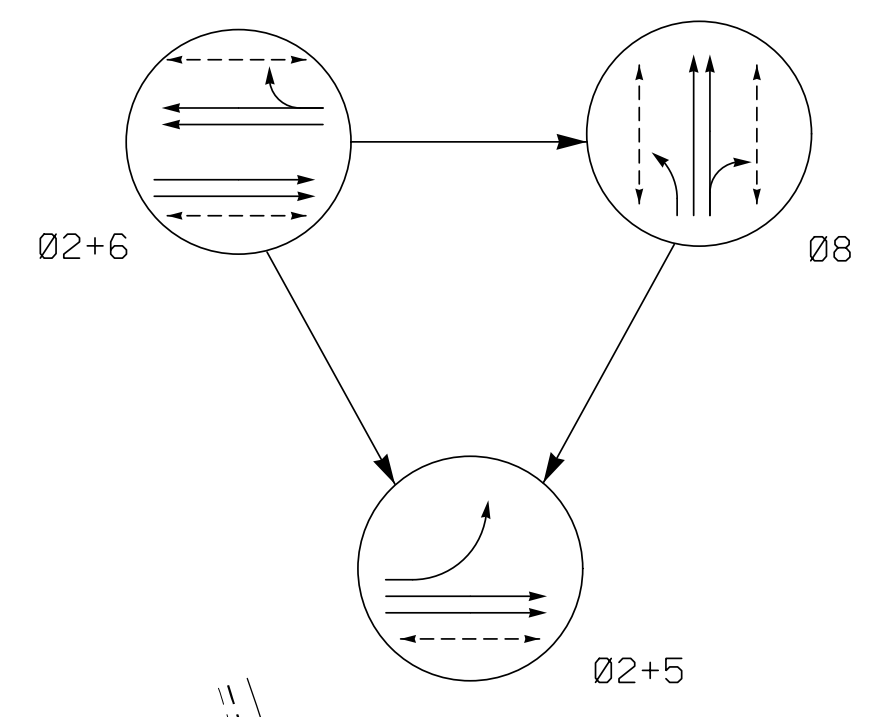
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø2+5	Ø2+6	Ø8	FLASH
21,22	↑	↑	R	Y
51	←	←	←	←
61,62,63	R	G	R	Y
81,82,83	R	R	G	R
P21,P22	W	W	DW	DRK
P61,P62	DW	W	DW	DRK
P81,P82 P83,P84	DW	DW	W	DRK

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø2+5	Ø2+6	Ø8	FLASH
21,22	↑	↑	R	Y
51	←	←	←	←
61,62,63	R	G	R	Y
81,82,83	R	R	G	R
P21,P22	W	W	DW	DRK
P61,P62	DW	W	DW	DRK
P81,P82 P83,P84	DW	DW	W	DRK

**3 Phase Pre-Timed w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 5 may be lagged.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Install backplate with reflective border on signal head 63.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data: Controller Asset #0925.

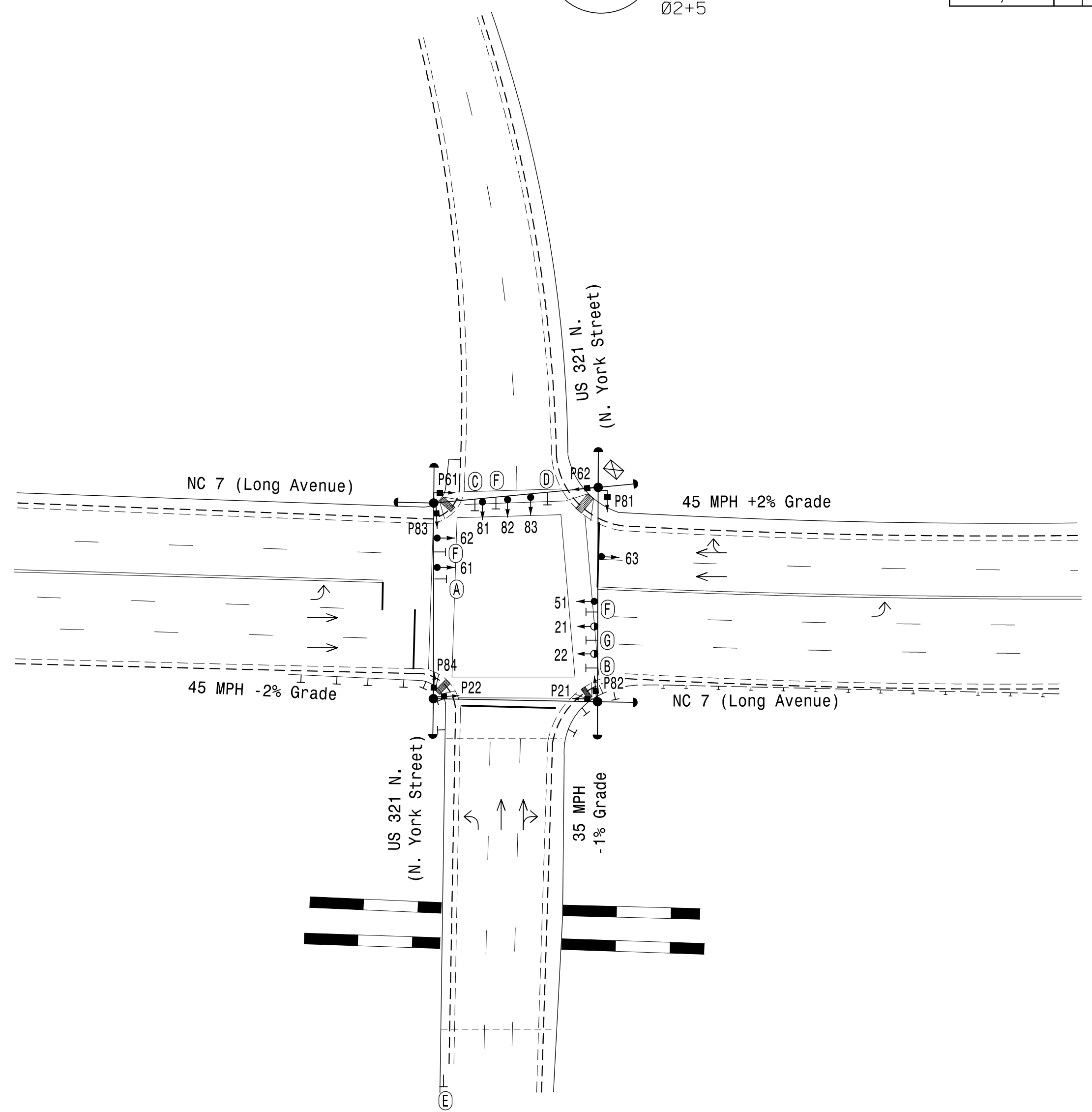
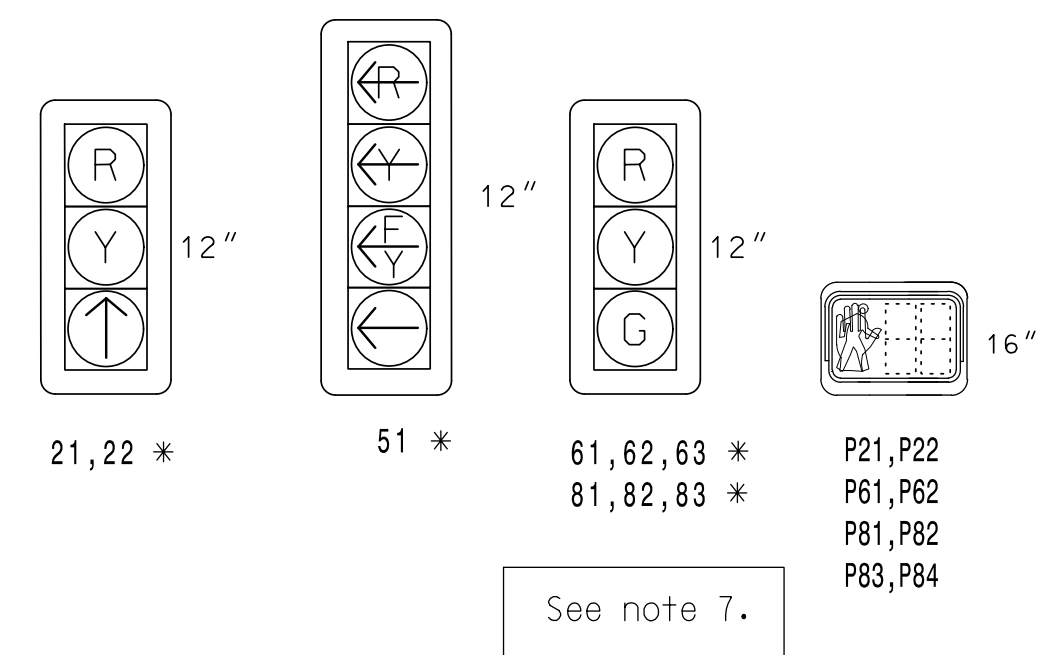
**PHASING DIAGRAM DETECTION LEGEND**

- ←●→ DETECTED MOVEMENT
- ←○→ UNDETECTED MOVEMENT (OVERLAP)
- ←○→ UNSIGNALIZED MOVEMENT
- ←○→ PEDESTRIAN MOVEMENT

**SIGNAL FACE I.D.**

All Heads L.E.D.

\* Backplates with reflective borders



FEATURE	PHASE			
	2	5	6	8
Min Green *	12	7	12	7
Walk *	4	-	4	4
Ped Clear	14	-	12	19
Veh. Extension *	-	-	-	-
Max 1 *	45	15	45	30
Yellow	4.7	3.0	4.7	3.9
Red Clear	1.1	2.4	1.1	1.7
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	-	-	-	-
Recall Position	PED/MAX	MAX RECALL	PED/MAX	PED/MAX
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

- | PROPOSED                                    | EXISTING |
|---|----------|
| ○→ Traffic Signal Head                      | ●→ N/A   |
| ○→ Modified Signal Head                     | N/A      |
| □→ Pedestrian Signal Head With Sign         | □→       |
| ○→ Signal Pole with Guy                     | ○→       |
| ○→ Signal Pole with Sidewalk Guy            | ○→       |
| □→ Inductive Loop Detector                  | □→       |
| □→ Controller & Cabinet                     | □→       |
| □→ Junction Box                             | □→       |
| --- 2-in Underground Conduit                | ---      |
| N/A → Right of Way                          | ---      |
| → Directional Arrow                         | →        |
| N/A → Guardrail                             | →        |
| (A) No Left Turn Sign (R3-2)                | (A)      |
| (B) No Right Turn Sign (R3-1)               | (B)      |
| (C) Left Arrow "ONLY" Sign (R3-5L)          | (C)      |
| (D) "NO TURN ON RED" Sign (R10-11)          | (D)      |
| (E) "LEFT LANE MUST TURN LEFT" Sign (R3-71) | (E)      |
| (F) Street Name Sign (D3-1)                 | (F)      |
| (G) One Way Sign (R6-1)                     | (G)      |

**Signal Upgrade**

Prepared For:  
  
 TRANSPORTATION MOBILITY AND SAFETY DIVISION  
 STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 Signal Design Section

750 N. Greenfield Pkwy, Garner, NC 27529  
 SCALE: 0 40  
 1" = 40'

**US 321 N. (N. York Street) at NC 7 (Long Avenue)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

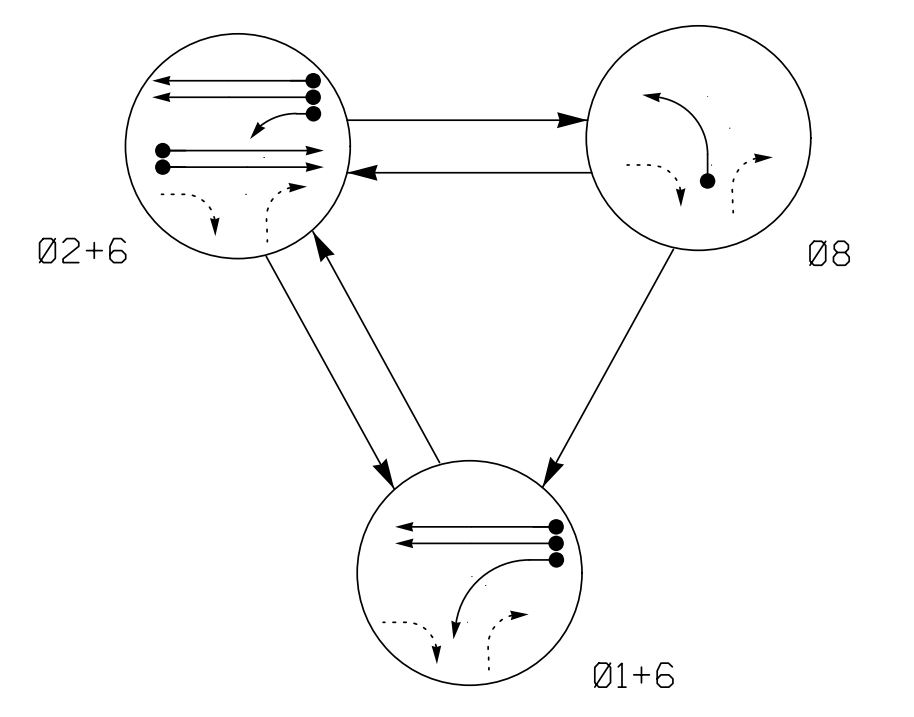
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 KEVIN P. BAUMANN  
 ENGINEER  
 DATE: 3/11/2022  
 SIGNATURE: \_\_\_\_\_  
 DATE: \_\_\_\_\_

SIG. INVENTORY NO. 12-0925

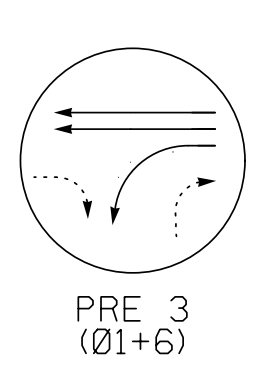
PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

3/9/2022 11:15:44 AM Dan.Hill@k-h.com 3/9/2022 11:15:44 AM Dan.Hill@k-h.com

**DEFAULT PHASING DIAGRAM**



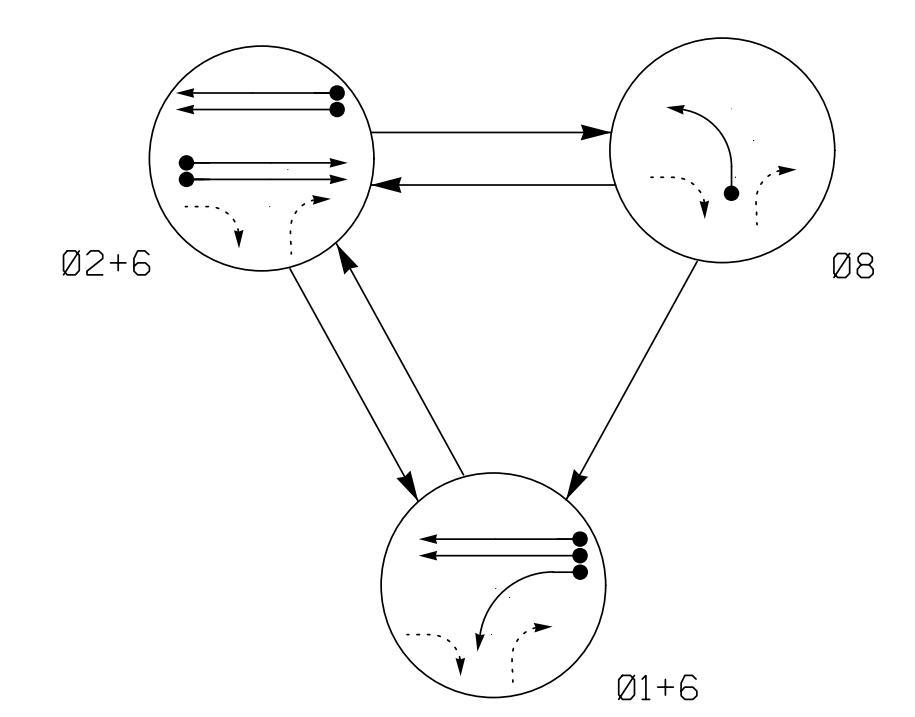
**DEFAULT EV PREEMPT PHASES (Medium Priority)**



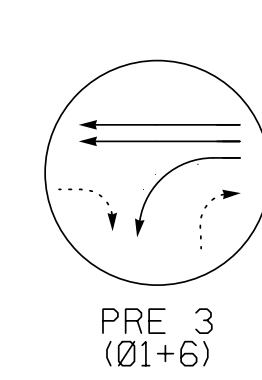
**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø 1+6	Ø 2+6	Ø 8	P	F	L	S	H
11	←	←	←	←	←	←	←	←
21, 22	R	G	R	R	Y			
61, 62	G	G	R	G	Y			
81, 82	R	R	G	R	R			

**ALTERNATE PHASING DIAGRAM**

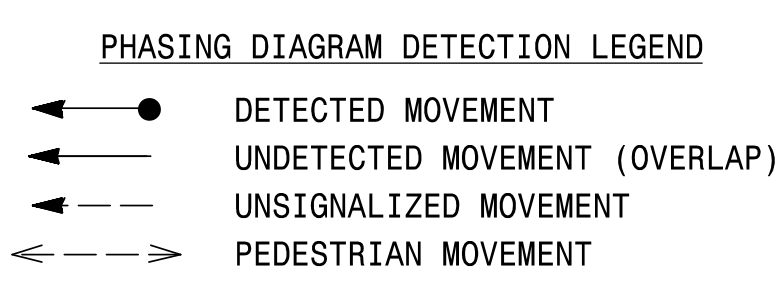


**ALTERNATE EV PREEMPT PHASES (Medium Priority)**

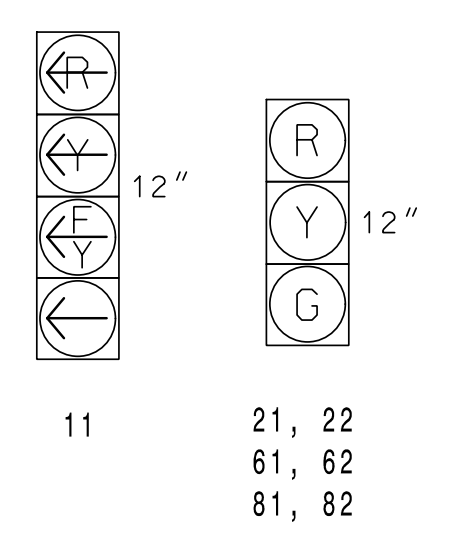


**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø 1+6	Ø 2+6	Ø 8	P	F	L	S	H
11	←	←	←	←	←	←	←	←
21, 22	R	G	R	R	Y			
61, 62	G	G	R	G	Y			
81, 82	R	R	G	R	R			



**SIGNAL FACE I.D.**  
All Heads L.E.D.

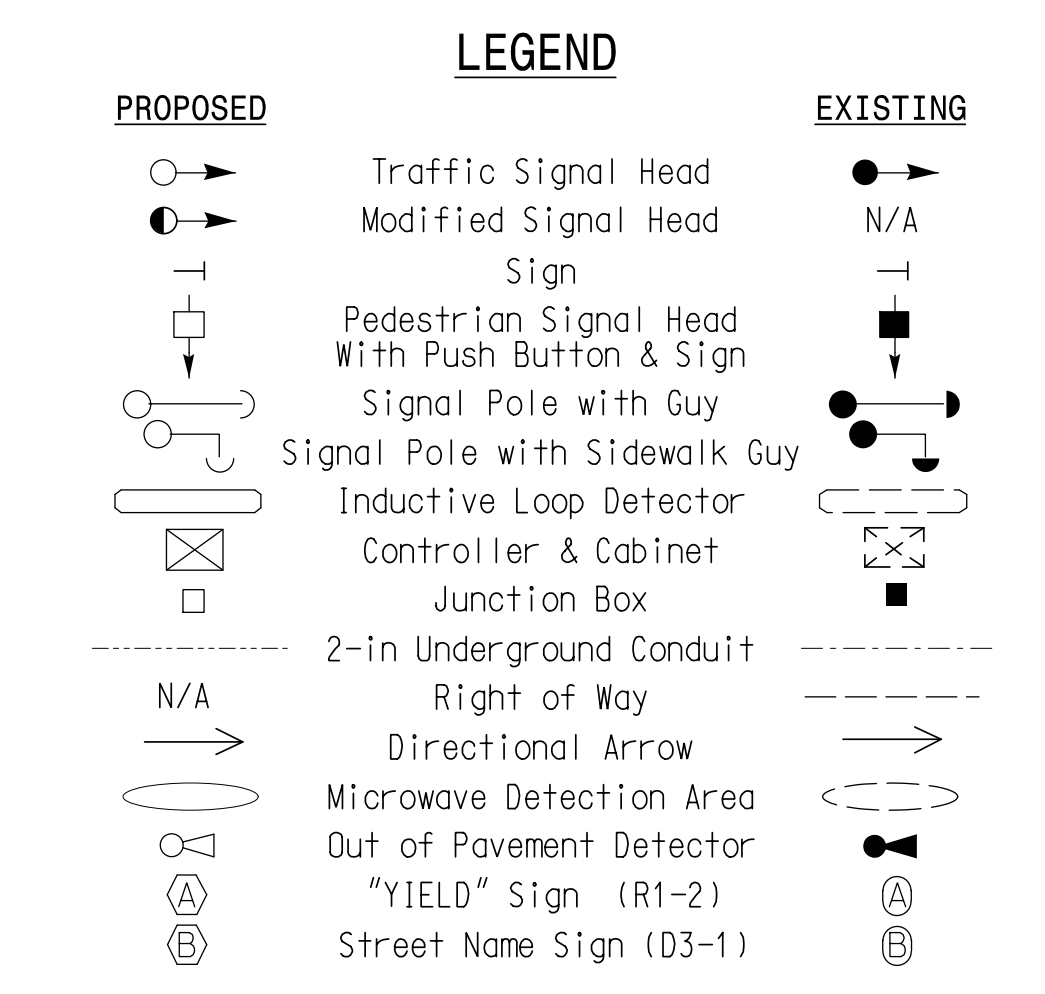
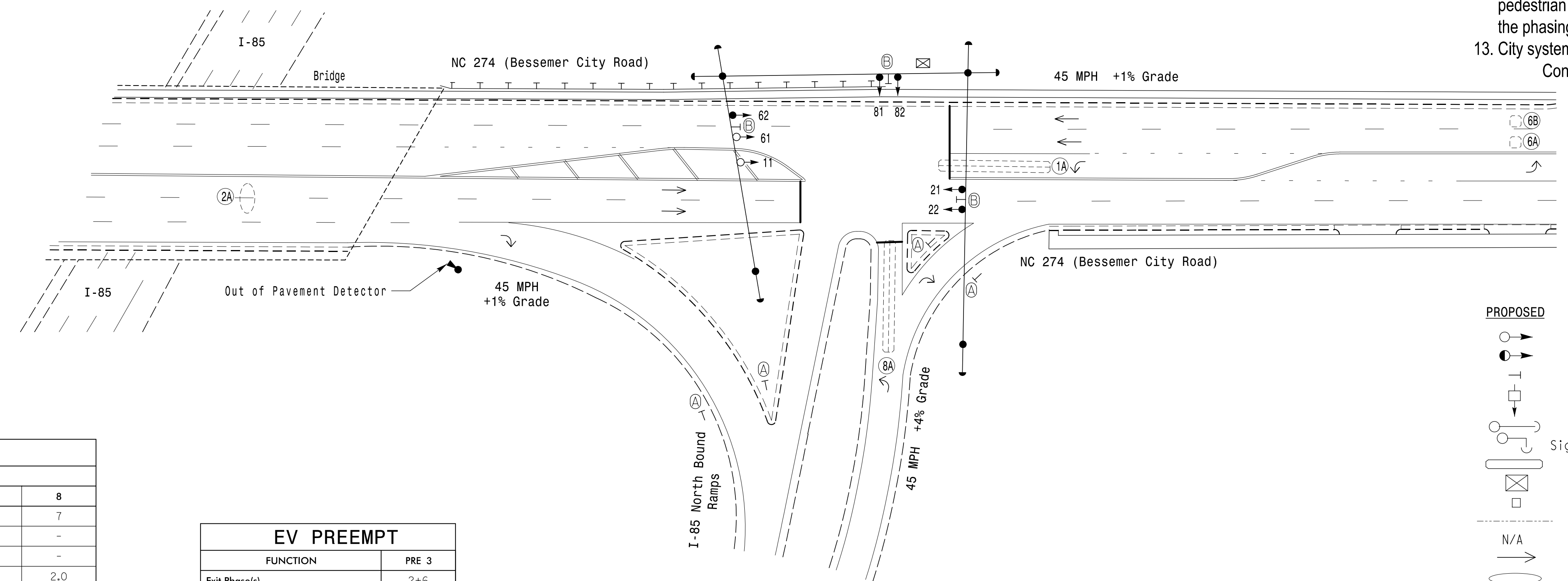


**DETECTOR INSTALLATION CHART**

LOOP	DETECTOR			PROGRAMMING									
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP	NEW	CARD
1A	6X60	+5	2-4-2	-	1	Yes	-	10*	-	N	-	X	
*2A	N/A	300	N/A	-	6#	Yes	-	3	-	G	-	X	
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X	
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X	
8A	6X60	0	2-4-2	-	8	Yes	-	3	-	N	-	X	

\* Microwave Detection  
 \* Disable Delay during Alternate Phasing operation.  
 # Disable Phase call for loop during Alternate Phasing operation.

- NOTES**
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
  - Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
  - Phase 1 may be lagged.
  - Set all detector units to presence mode.
  - Pavement markings are existing.
  - The City Engineer or their representative will determine the hours of use for each phasing plan.
  - Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
  - Install new cabinet on the existing cabinet foundation.
  - All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
  - Reconnect lead-in cable to separate loops 6A & 6B, as shown.
  - Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
  - Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
  - City system data:  
Controller Asset #0928.



**TIMING CHART**

FEATURE	PHASE			
	1	2	6	8
Min Green *	7	15	15	7
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	1.0	6.0	6.0	2.0
Max 1 *	15	90	90	25
Yellow	3.0	4.4	4.4	3.0
Red Clear	2.6	1.3	1.3	2.6
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	1.5	1.5	-
Max Initial *	-	34	34	-
Time Before Reduction *	-	15	15	-
Time To Reduce *	-	40	40	-
Minimum Gap	-	3.0	3.0	-
Locking Detector	-	X	X	-
Recall Position	-	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

**EV PREEMPT**

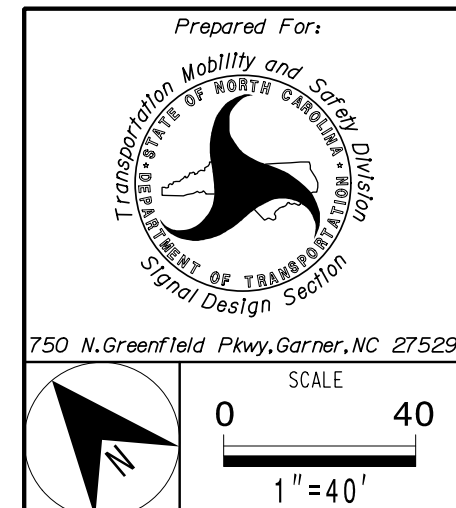
FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	-
Entrance Ped Clear	-
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* Time defaults to time used for phase during normal operation  
 \*\* Program Timing on GPS Detection Unit

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**Signal Upgrade**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
 NC License #F-0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000



**NC 274 (Bessemer City Road) at I-85 Northbound Ramp & Loop**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

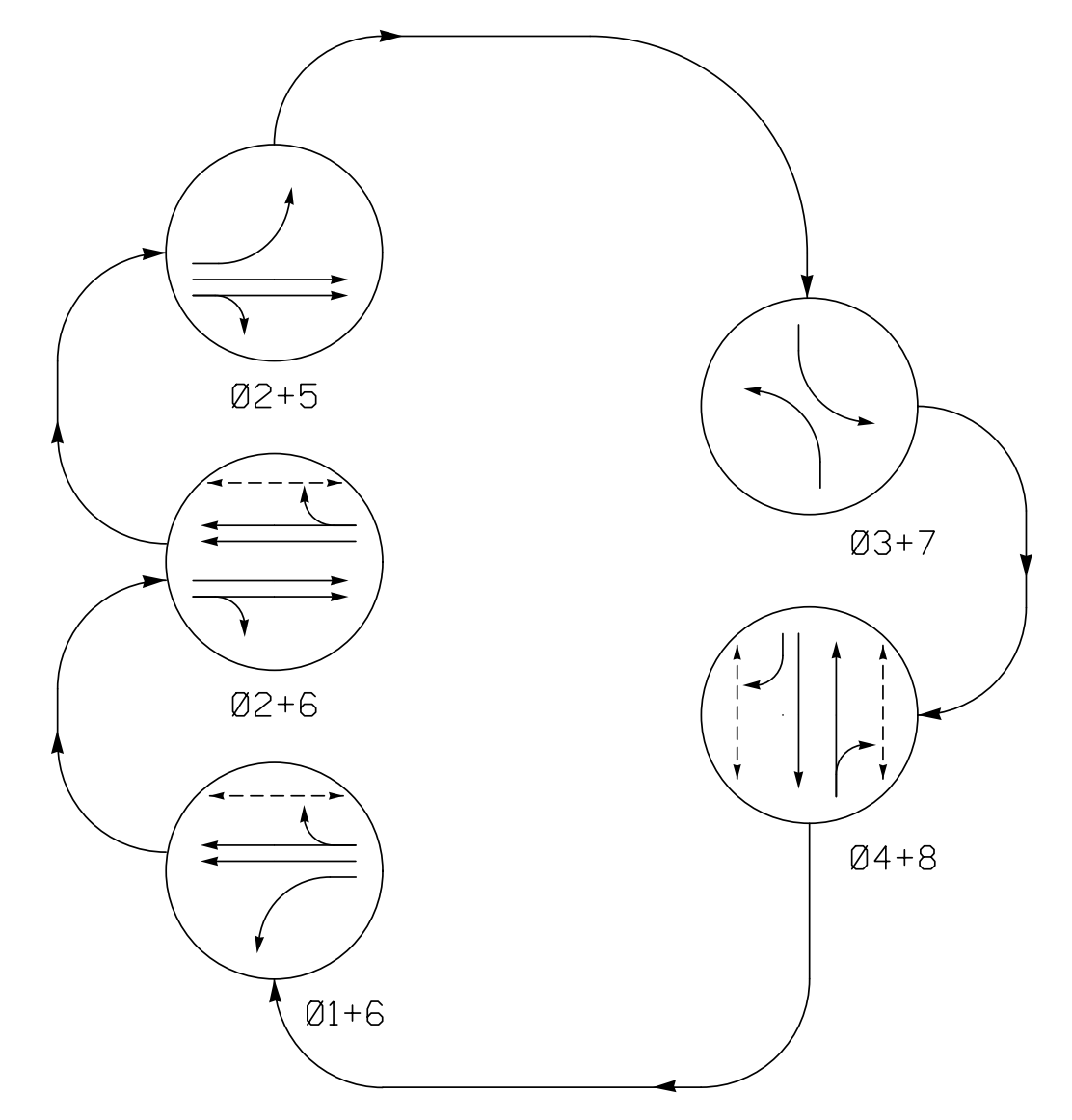
Professional Engineer Seal for Kevin P. Baumann, State of North Carolina, License No. 044434.

Disciplined by: [Signature] DATE: 3/11/2022

SIG. INVENTORY NO. 12-0928

3/9/2022 11:14:14 AM DanHelle.Curr1 \*\*\*K:\mly-horn.com\SE\_RAL\MRAL\_TIP\DK-ITS\011036569 Gastonia Signal System9 Signal\SW54 - Signal Design\NC120928-2021.dgn

**PHASING DIAGRAM**



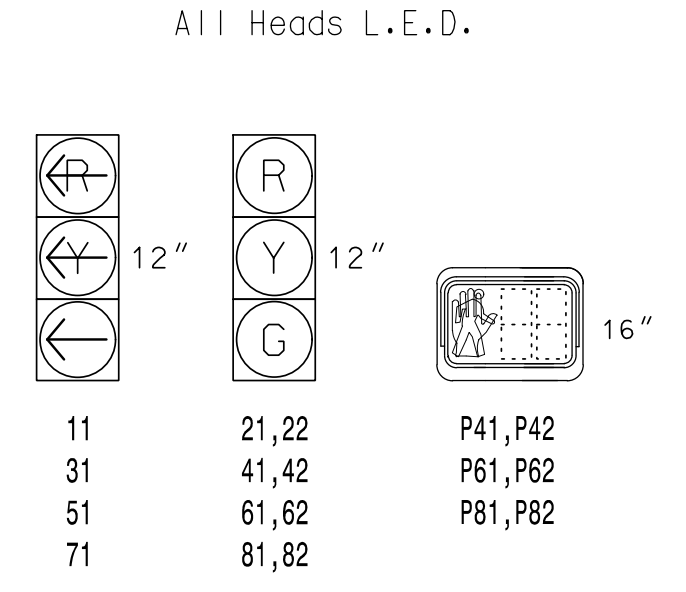
**PHASING DIAGRAM DETECTION LEGEND**

- ←●→ DETECTED MOVEMENT
- ←○→ UNDETECTED MOVEMENT (OVERLAP)
- ←---→ UNSIGNALIZED MOVEMENT
- ←- - - - -> PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1 + 6	Ø 2 + 6	Ø 2 + 5	Ø 3 + 7	Ø 4 + 8	FLASH
11	←	→	→	→	→	→
21,22	R	G	G	R	R	Y
31	→	→	→	←	←	←
41,42	R	R	R	R	G	R
51	→	→	←	→	→	→
61,62	G	G	R	R	R	Y
71	→	→	→	←	←	←
81,82	R	R	R	R	G	R
P41,P42	DW	DW	DW	DW	W	DRK
P61,P62	W	W	DW	DW	DW	DRK
P81,P82	DW	DW	DW	DW	W	DRK

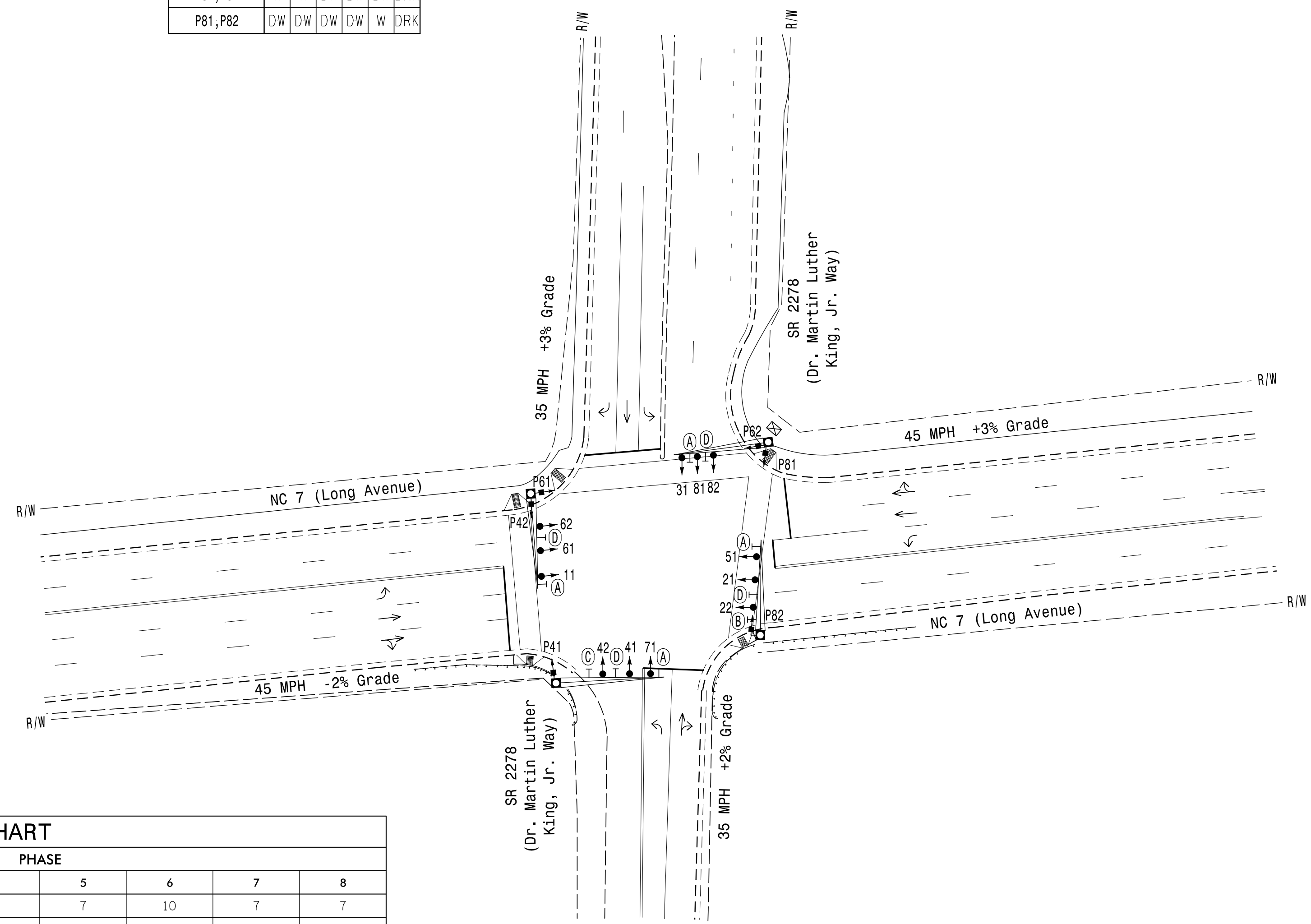
**SIGNAL FACE I.D.**



**5 Phase  
Pre-Timed  
Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- During coordination, phase 1+6 or phase 2+5 may be lagged.
- Phase 3+7 may be lagged.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #0929.



**LEGEND**

- | PROPOSED   | EXISTING                            |
|--|-------------------------------------|
| ○ → Traffic Signal Head                            | ● → N/A                             |
| ● → Modified Signal Head                           | ○ → N/A                             |
| □ → Pedestrian Signal Head With Push Button & Sign | □ → Metal Pole with Mastarm         |
| □ → Inductive Loop Detector                        | □ → Controller & Cabinet            |
| □ → Junction Box                                   | □ → 2-in Underground Conduit        |
| → → Directional Arrow                              | → → Guardrail                       |
| N/A → Curb Ramp                                    | → → Curb Ramp                       |
| Ⓐ → Left Arrow "ONLY" Sign (R3-5L)                 | Ⓐ → "NO TURN ON RED" Sign (R10-11)  |
| Ⓑ → "NO TURN ON RED" Sign (R10-11)                 | Ⓒ → Right Arrow "ONLY" Sign (R3-5R) |
| Ⓒ → Right Arrow "ONLY" Sign (R3-5R)                | Ⓓ → Street Name Sign (D3-1)         |
| Ⓓ → Street Name Sign (D3-1)                        |                                     |

**TIMING CHART**

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	10	7	7	7	10	7	7
Walk *	-	-	-	7	-	7	-	7
Ped Clear	-	-	-	17	-	23	-	20
Veh. Extension *	-	-	-	-	-	-	-	-
Max 1 *	20	45	20	25	20	45	20	25
Yellow	3.0	4.7	3.0	3.7	3.0	4.3	3.0	3.7
Red Clear	2.6	1.7	2.8	1.8	3.1	1.9	2.6	1.8
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	-	-	-	-	-	-	-
Max Initial *	-	-	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-	-	-
Locking Detector	-	-	-	-	-	-	-	-
Recall Position	MAX RECALL	MAX RECALL	MAX RECALL	PED/MAX	MAX RECALL	PED/MAX	MAX RECALL	PED/MAX
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**Signal Upgrade**

Prepared For:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**NC 7 (Long Avenue)  
at  
SR 2278 (Dr. Martin Luther  
King, Jr. Way)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

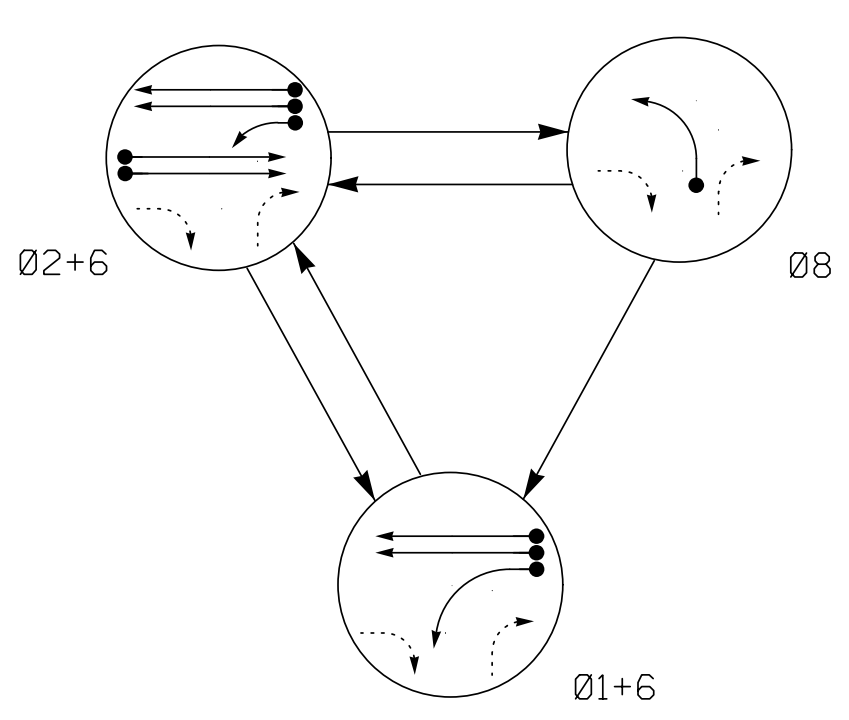
DOCUMENT NOT CONSIDERED  
FINAL UNLESS ALL  
SIGNATURES COMPLETED

Kevin P. Baumann  
 ENGINEER  
 DATE: 3/11/2022  
 SIG. INVENTORY NO. 12-0929

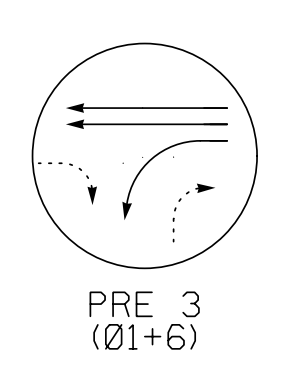
3/9/2022 11:15:46 AM Don'tellb.Cur1 \*\*\*Kimley-Horn.com/E:\RAL\MRAL\TIP\DK-115\011036569 Gastonia Signal System9 Signal.sx4 - Signal Design\ME120929-2021.dgn



**DEFAULT PHASING DIAGRAM**



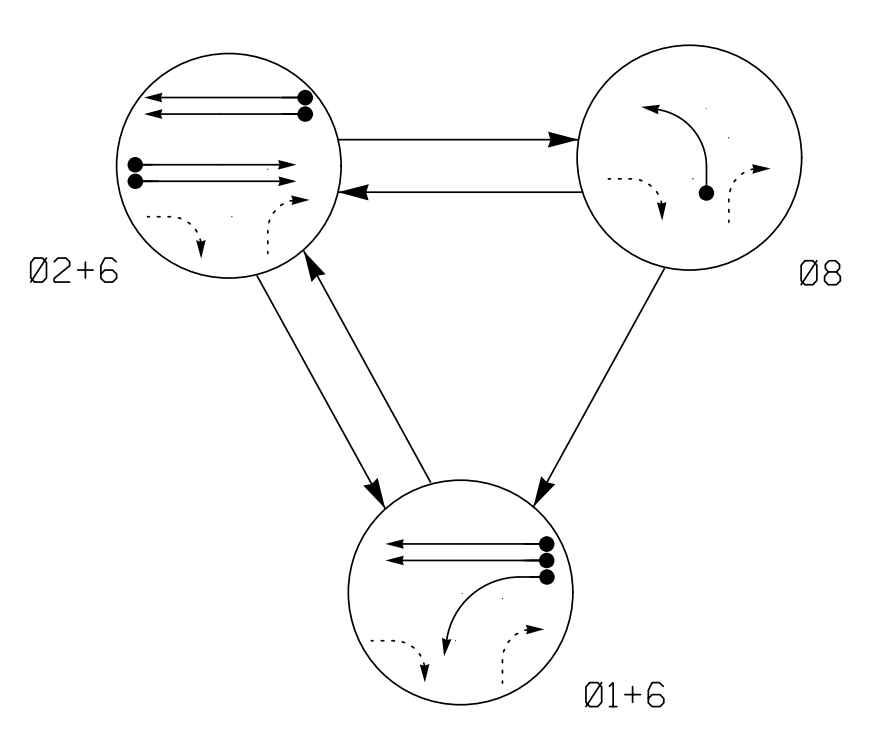
**DEFAULT EV PREEMPT PHASES (Medium Priority)**



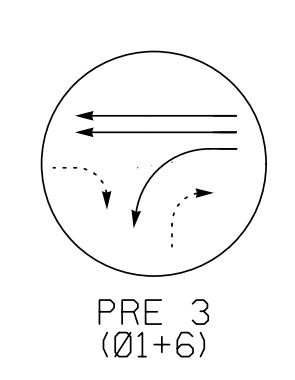
**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE				
	Ø 1 + 6	Ø 2 + 6	Ø 8	PRE 3	F L HEADS
11	←	←	←	←	←
21, 22	R	G	R	R	Y
61, 62	G	G	R	G	Y
81, 82	R	R	G	R	R

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE EV PREEMPT PHASES (Medium Priority)**



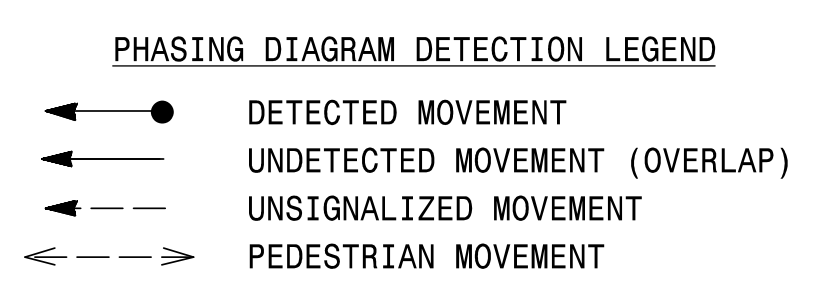
**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE				
	Ø 1 + 6	Ø 2 + 6	Ø 8	P	F L HEADS
11	←	←	←	←	←
21, 22	R	G	R	R	Y
61, 62	G	G	R	G	Y
81, 82	R	R	G	R	R

**3 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System**

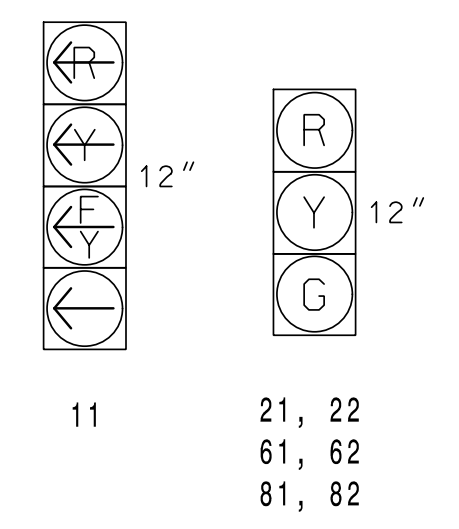
**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Phase 1 may be lagged.
4. Set all detector units to presence mode.
5. Pavement markings are existing.
6. The City Engineer or their representative will determine the hours of use for each phasing plan.
7. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
8. Install new cabinet on the existing cabinet foundation.
9. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
10. Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
11. Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
12. City system data: Controller Asset #0931.



**SIGNAL FACE I.D.**

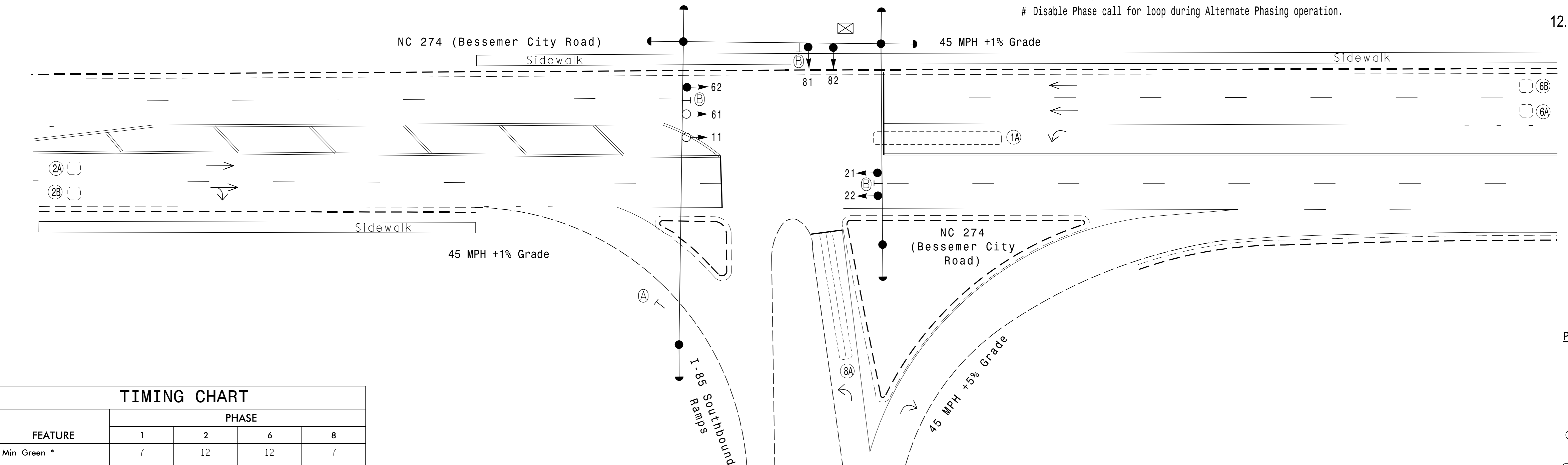
All Heads L.E.D.



**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP	NEW CARD
1A	6X60	+5	2-4-2	-	1	Yes	-	10*	-	N	-	X
2A	6X6	300	EXIST	-	6#	Yes	-	3	-	G	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
8A	6X60	0	2-4-2	-	8	Yes	-	-	-	N	-	X

\* Disable Delay during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

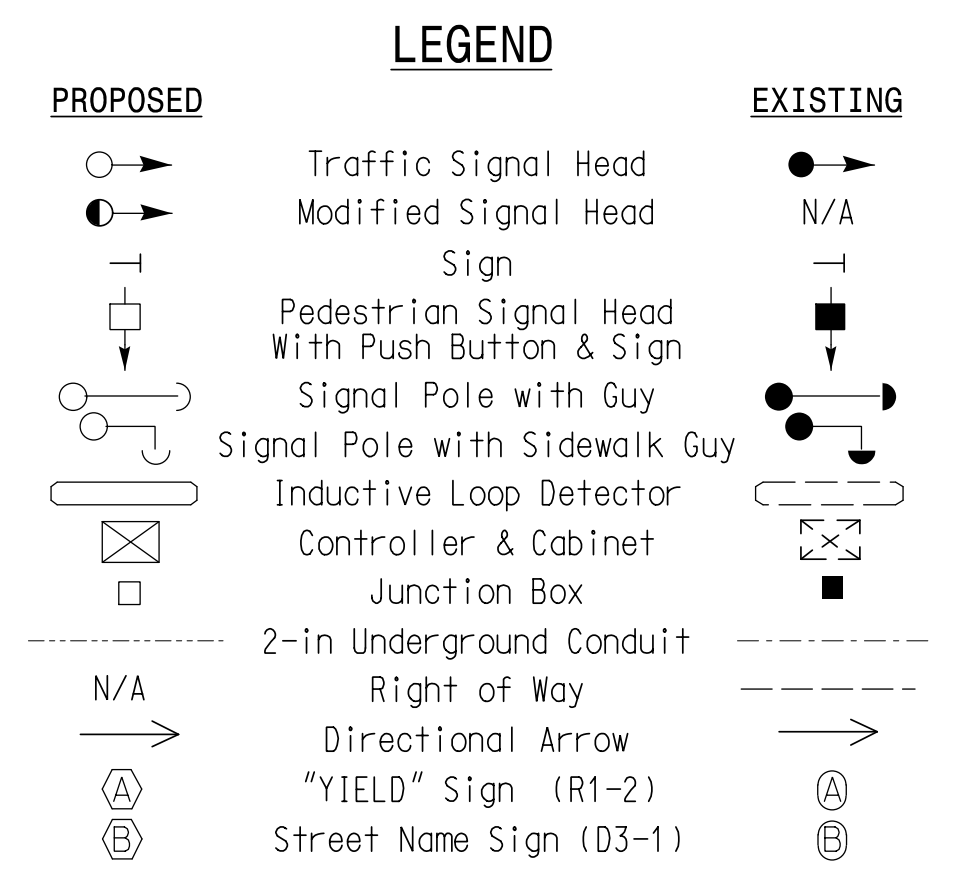


**TIMING CHART**

FEATURE	PHASE			
	1	2	6	8
Min Green *	7	12	12	7
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	2.0	6.0	6.0	2.0
Max 1 *	20	100	100	30
Yellow	3.0	4.4	4.4	3.0
Red Clear	2.3	1.2	1.2	2.6
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	1.5	1.5	-
Max Initial *	-	34	34	-
Time Before Reduction *	-	15	15	-
Time To Reduce *	-	40	40	-
Minimum Gap	-	3.0	3.0	-
Locking Detector	-	X	X	-
Recall Position	-	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

**EV PREEMPT**

FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	-
Entrance Ped Clear	-
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*



\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #F-0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**NC 274 (Bessemer City Road) at I-85 Southbound Ramp & Loop**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT: \_\_\_\_\_ DATE: \_\_\_\_\_

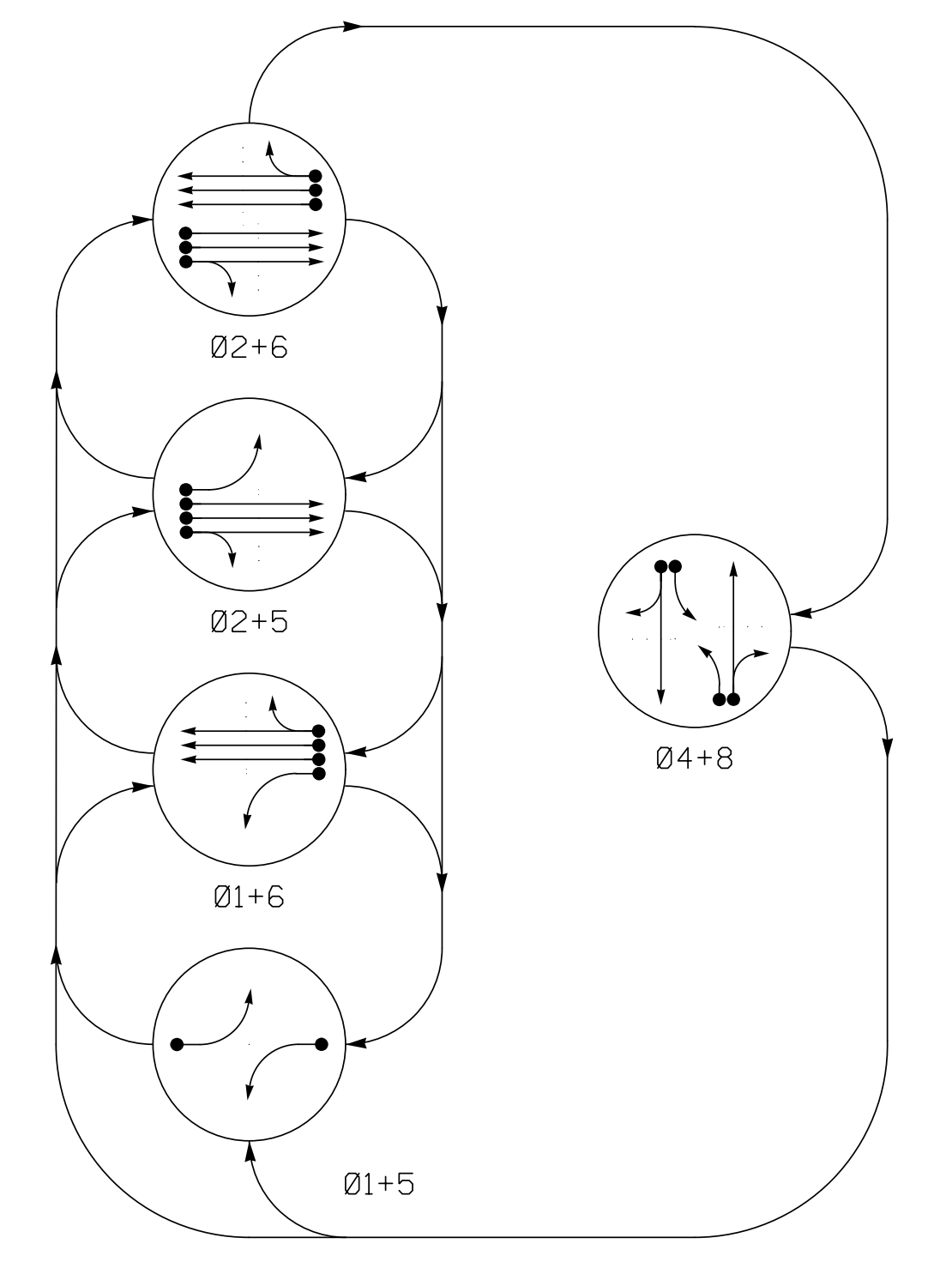
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by:  
*Kevin P. Baumann*  
3/11/2022

SIG. INVENTORY NO. 12-0931

3/9/2022 11:14:16 AM Dantelle.Curr1 \*\*\*Kinley-Horn.com/E-RAL/WRAL\_IP/DK-LTS/011036569\_Gastonia Signal System9\_Signal/WS4 - Signal Design/NC120931-2021.dgn

**PHASING DIAGRAM**



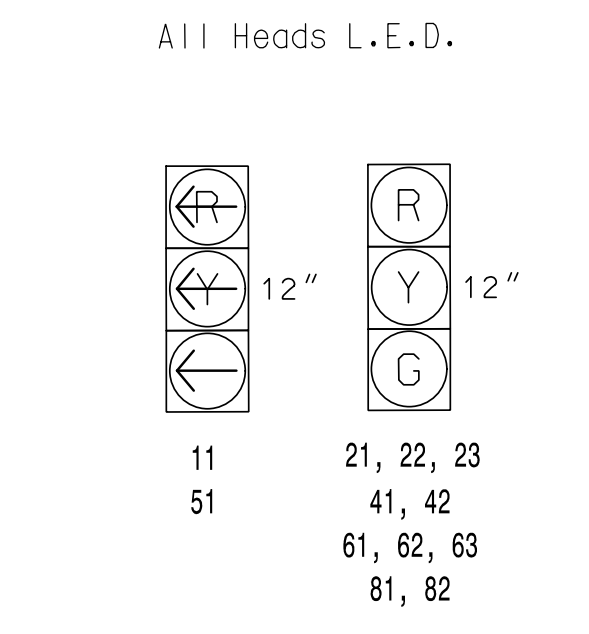
**PHASING DIAGRAM DETECTION LEGEND**

- ←● DETECTED MOVEMENT
- ←○ UNDETECTED MOVEMENT (OVERLAP)
- ←- UNSIGNALIZED MOVEMENT
- ←- PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1+5	Ø 1+6	Ø 2+5	Ø 2+6	Ø 4+8	Ø 1+5
11	←	←	←	←	←	←
21, 22, 23	R	R	G	G	R	Y
41, 42	R	R	R	R	G	R
51	←	←	←	←	←	←
61, 62, 63	R	G	R	G	R	Y
81, 82	R	R	R	R	G	R

**SIGNAL FACE I.D.**



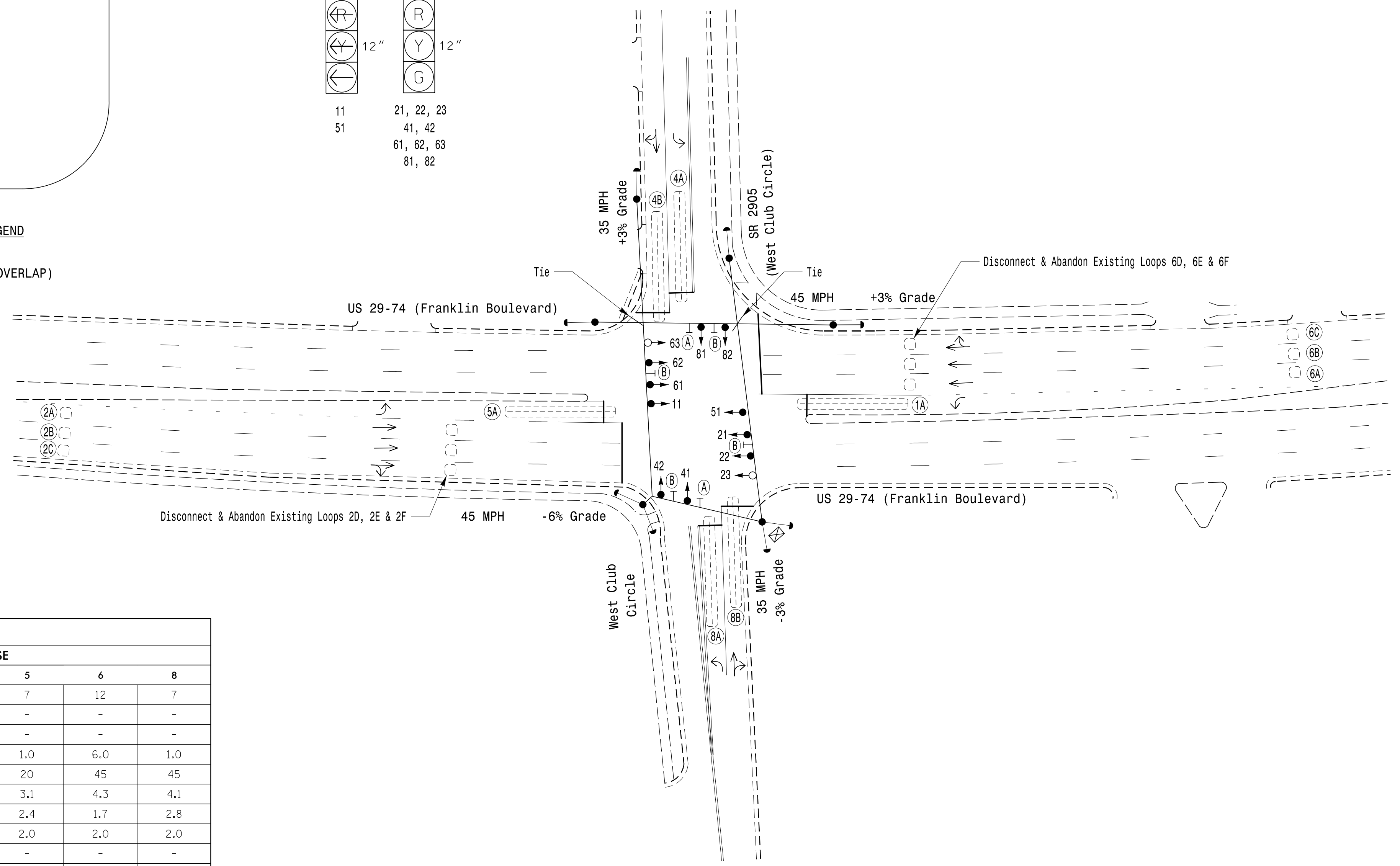
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6x60	+5	2-4-2	-	1	Yes	-	-	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2C	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6x60	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6x60	+5	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6x60	+5	2-4-2	-	5	Yes	-	-	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6C	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6x60	+5	2-4-2	-	8	Yes	-	-	-	N	-	X
8B	6x60	+5	2-4-2	-	8	Yes	-	-	-	N	-	X

**5 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Reposition existing signal heads numbered 21, 22, 61, and 62.
- Disconnect and abandon existing loops 2D, 2E, 2F, 6D, 6E, and 6F.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- In the event of loop replacement, refer to the current ITS and Signals Design Manual and submit a Plan of Record to the Signal Design Section.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 2C, 6A, 6B, and 6C, as shown.
- City system data:  
Controller Asset #0942

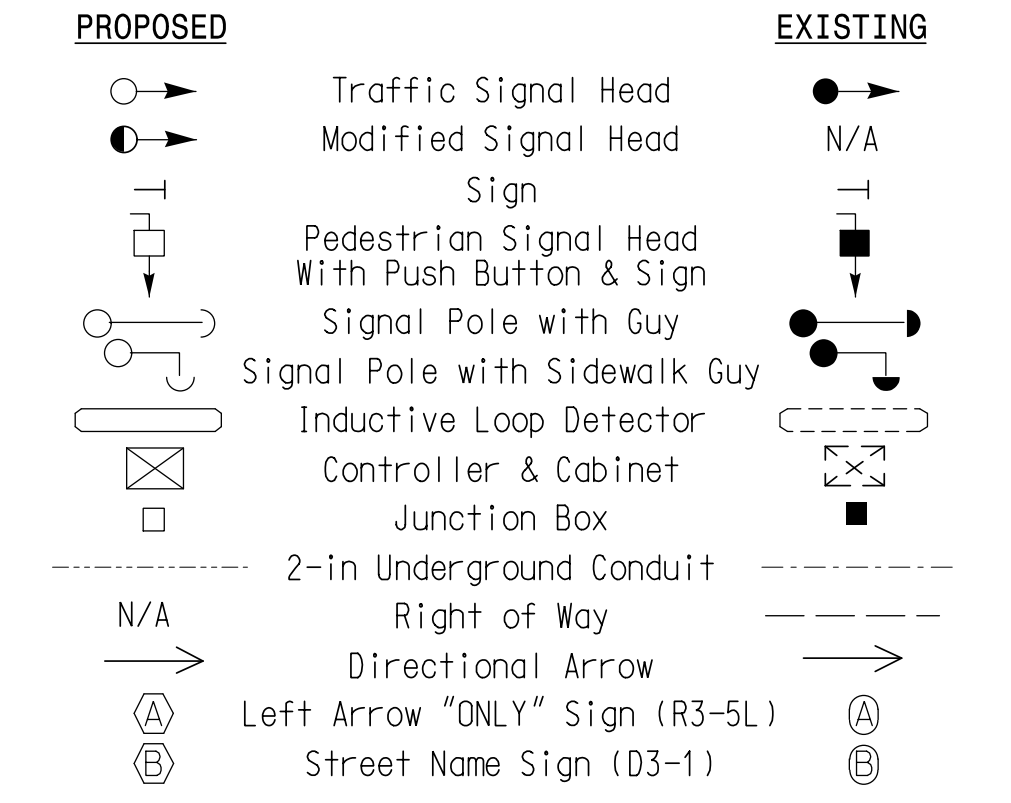


**TIMING CHART**

FEATURE	PHASE					
	1	2	4	5	6	8
Min Green *	7	12	7	7	12	7
Walk *	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-
Veh. Extension *	2.0	6.0	2.0	1.0	6.0	1.0
Max 1 *	20	45	25	20	45	45
Yellow	3.0	5.1	4.1	3.1	4.3	4.1
Red Clear	2.9	1.7	2.8	2.4	1.7	2.8
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds / Actuation *	-	1.0	-	-	1.0	-
Max Initial *	-	34	-	-	34	-
Time Before Reduction *	-	15	-	-	15	-
Time To Reduce *	-	30	-	-	30	-
Minimum Gap	-	3.0	-	-	3.0	-
Locking Detector	-	X	-	-	X	-
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-
Dual Entry	-	-	X	-	-	X
Simultaneous Gap	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade**

Prepared For: **US 29-74 (Franklin Boulevard) at SR 2905 (West Club Circle)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: DM Curri REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_

SCALE: 1" = 40'

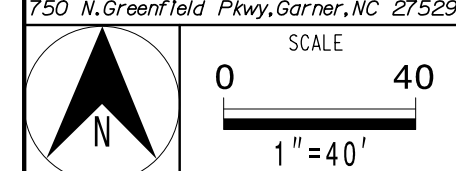
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Seal of North Carolina Professional Engineer: KETIN P. BAUMANN, No. 044434

Signature: \_\_\_\_\_ Date: 3/11/2022

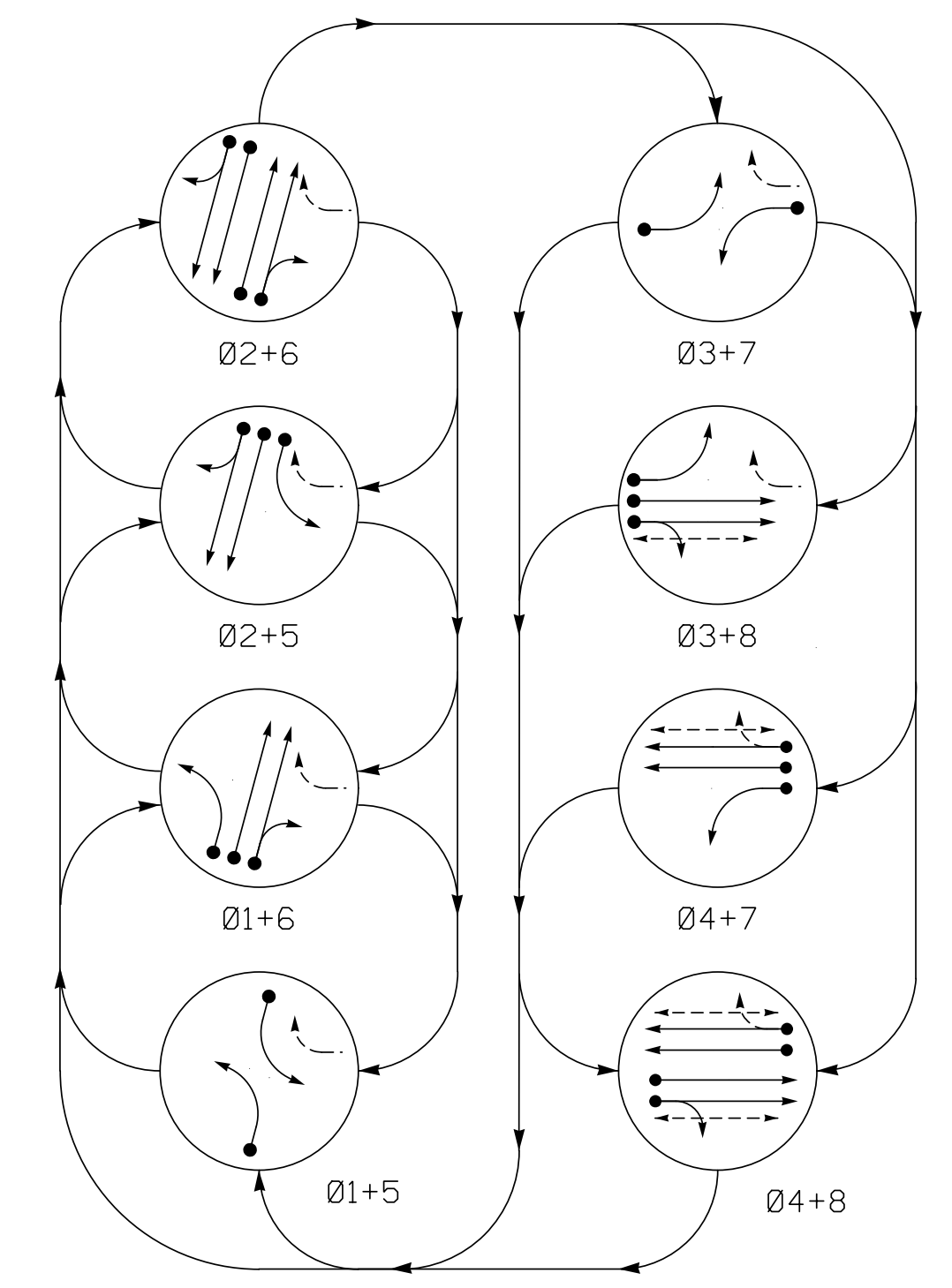
SIG. INVENTORY NO. 12-0942

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000



3/9/2022 11:12:29 AM DanHill@curr1 \*\*\*K:\mly-horn.com\SE-RAL\MRAL\_T\TDK\_L\T5\011036569\_Gastonia\_Signal\_System\Signal\_Sig\120942-2021.dgn

**PHASING DIAGRAM**



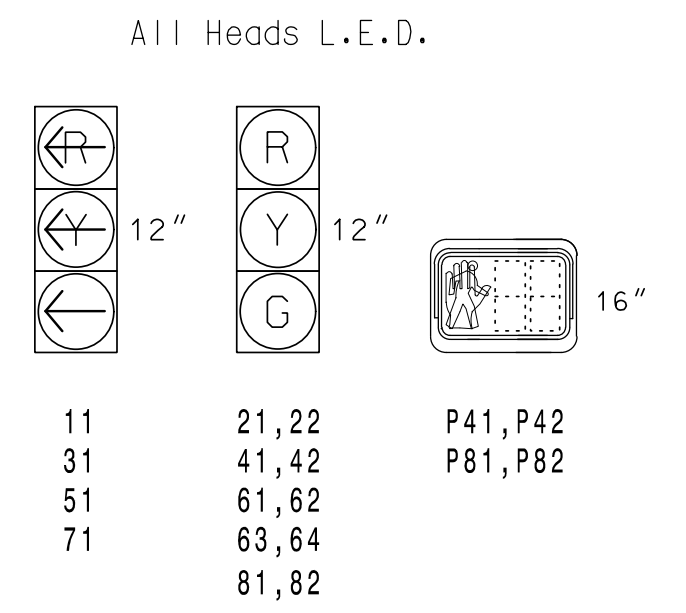
**PHASING DIAGRAM DETECTION LEGEND**

- ←●→ DETECTED MOVEMENT
- ←→ UNDETECTED MOVEMENT (OVERLAP)
- ←- - -→ UNSIGNALIZED MOVEMENT
- ←- - -→ PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	01+5	01+6	02+5	02+6	03+7	03+8	04+7	04+8
11	←	←	←	←	←	←	←	←
21,22	R	R	G	R	R	R	R	Y
31	←	←	←	←	←	←	←	←
41,42	R	R	R	R	R	G	G	R
51	←	←	←	←	←	←	←	←
61,62,63,64	R	G	R	G	R	R	R	Y
71	←	←	←	←	←	←	←	←
81,82	R	R	R	R	G	R	G	R
P41,P42	DW	DW	DW	DW	DW	W	W	DRK
P81,P82	DW	DW	DW	DW	W	DW	W	DRK

**SIGNAL FACE I.D.**



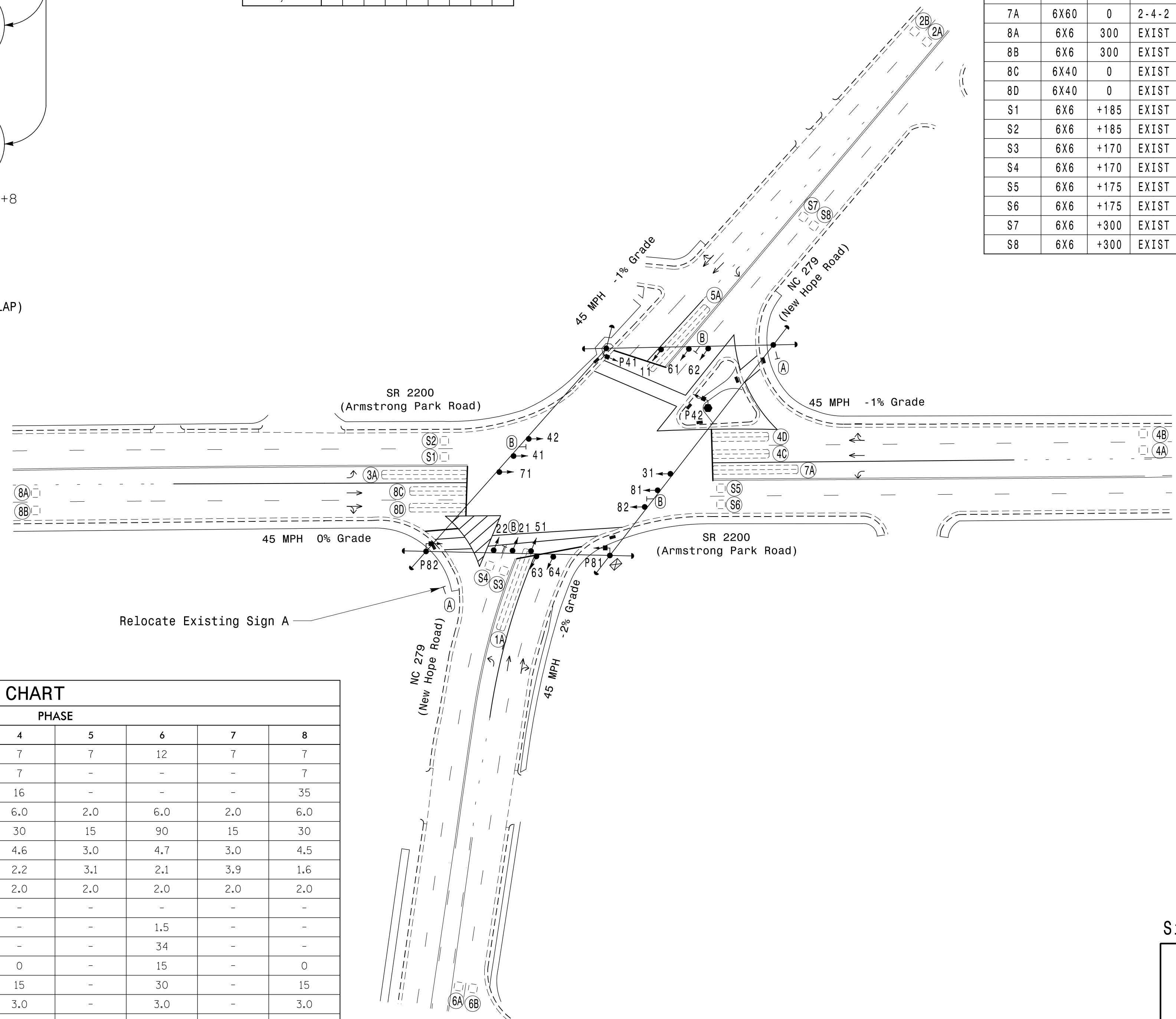
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
1A	6X60	+5	2-4-2	-	1	Yes	-	3	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
2B	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
3A	6X60	0	2-4-2	-	3	Yes	-	-	-	N	-	X
4A	6X6	300	EXIST	-	4	Yes	-	-	-	N	-	X
4B	6X6	300	EXIST	-	4	Yes	-	-	-	N	-	X
4C	6X40	0	2-4-2	-	4	Yes	2	5	-	N	-	X
4D	6X40	0	2-4-2	-	4	Yes	2	5	-	N	-	X
5A	6X60	+5	2-4-2	-	5	Yes	-	3	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
7A	6X60	0	2-4-2	-	7	Yes	-	-	-	N	-	X
8A	6X6	300	EXIST	-	8	Yes	-	-	-	N	-	X
8B	6X6	300	EXIST	-	8	Yes	-	-	-	N	-	X
8C	6X40	0	EXIST	-	8	Yes	2	5	-	N	-	X
8D	6X40	0	EXIST	-	8	Yes	2	5	-	N	-	X
S1	6X6	+185	EXIST	-	SYS	No	-	-	-	N	X	X
S2	6X6	+185	EXIST	-	SYS	No	-	-	-	N	X	X
S3	6X6	+170	EXIST	-	SYS	No	-	-	-	N	X	X
S4	6X6	+170	EXIST	-	SYS	No	-	-	-	N	X	X
S5	6X6	+175	EXIST	-	SYS	No	-	-	-	N	X	X
S6	6X6	+175	EXIST	-	SYS	No	-	-	-	N	X	X
S7	6X6	+300	EXIST	-	SYS	No	-	-	-	N	X	X
S8	6X6	+300	EXIST	-	SYS	No	-	-	-	N	X	X

**8 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- Phase 3 and/or phase 7 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops S1, S2, S3, S4, S5, S6, S7 & S8, as shown.
- City system data:  
Controller Asset #0986.



**TIMING CHART**

FEATURE	PHASE							
	1	2	3	4	5	6	7	8
Min Green *	7	12	7	7	7	12	7	7
Walk *	-	-	-	7	-	-	-	7
Ped Clear	-	-	-	16	-	-	-	35
Veh. Extension *	2.0	6.0	2.0	6.0	2.0	6.0	2.0	6.0
Max 1 *	15	90	15	30	15	90	15	30
Yellow	3.0	4.6	3.0	4.6	3.0	4.7	3.0	4.5
Red Clear	2.4	2.3	3.9	2.2	3.1	2.1	3.9	1.6
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds/Actuation *	-	1.5	-	-	-	1.5	-	-
Max Initial *	-	34	-	-	-	34	-	-
Time Before Reduction *	-	15	-	0	-	15	-	0
Time To Reduce *	-	30	-	15	-	30	-	15
Minimum Gap	-	3.0	-	3.0	-	3.0	-	3.0
Locking Detector	-	X	-	-	-	X	-	-
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	-
Dual Entry	-	-	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

- | PROPOSED   | EXISTING                     |
|--|------------------------------|
| ○ → Traffic Signal Head                            | ● → N/A                      |
| ○ → Modified Signal Head                           | ○ → N/A                      |
| □ → Sign   | □ → N/A                      |
| □ → Pedestrian Signal Head With Push Button & Sign | □ → N/A                      |
| ○ → Type II Signal Pedestal                        | ○ → N/A                      |
| ○ → Signal Pole with Guy                           | ○ → N/A                      |
| ○ → Signal Pole with Sidewalk Guy                  | ○ → N/A                      |
| □ → Inductive Loop Detector                        | □ → N/A                      |
| □ → Controller & Cabinet                           | □ → N/A                      |
| □ → Junction Box                                   | □ → N/A                      |
| --- 2-in Underground Conduit                       | --- 2-in Underground Conduit |
| → Directional Arrow                                | → Directional Arrow          |
| (A) "YIELD" Sign (R1-2)                            | (A) "YIELD" Sign (R1-2)      |
| (B) Street Name Sign (D3-1)                        | (B) Street Name Sign (D3-1)  |

**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**NC 279 (New Hope Road)  
at  
SR 2200 (Armstrong Park Road)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: DM Curri REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

SCALE: 1" = 50'

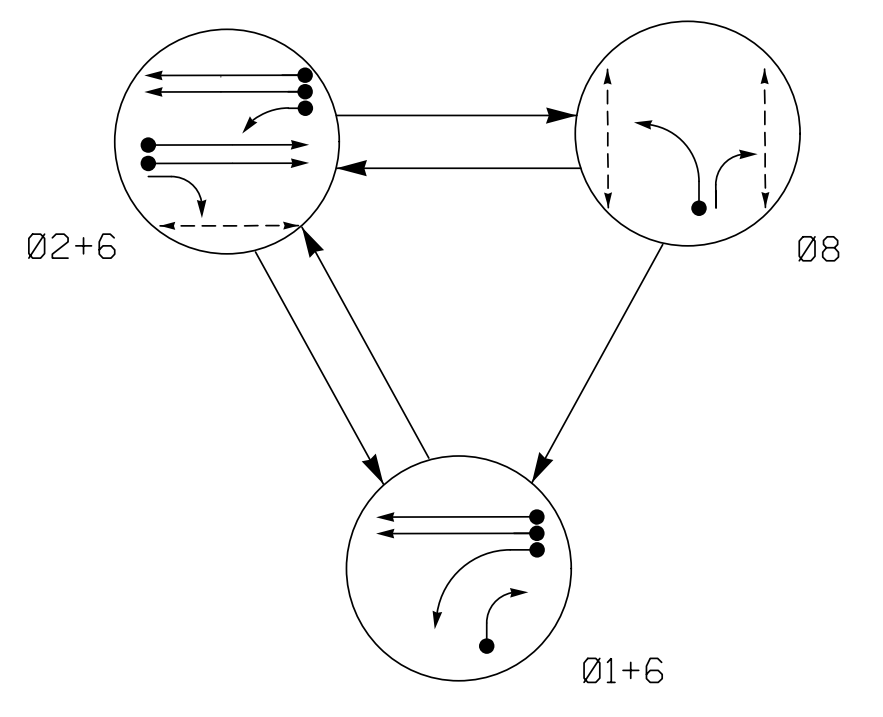
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

**KEVIN P. BAUMANN**  
PROFESSIONAL ENGINEER  
SEAL 044434

Discussed by: \_\_\_\_\_ DATE: 3/11/2022  
DATE: \_\_\_\_\_  
SIGNATURE: \_\_\_\_\_  
SIG. INVENTORY NO. 12-0986

3/9/2022 11:16:28 AM Don'tell,Curri1 \\K:\Inley-Horn.com\SE-RAL\MRAL-TIP\DK-TIS\011036569 Gastonia Signal System9 Signal\SW54 - Signal Design\120866-2021.dgn

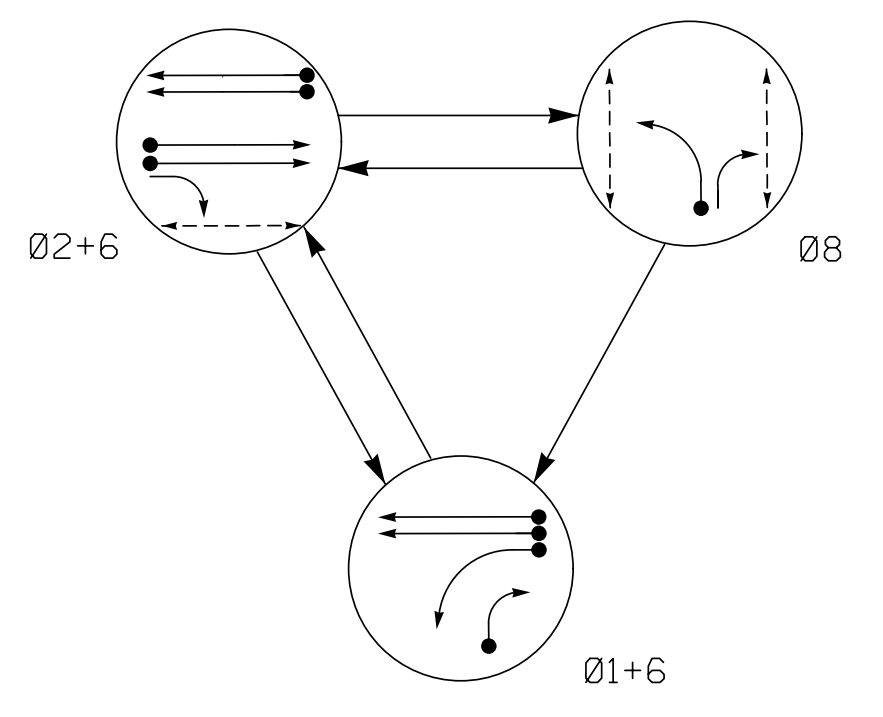
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 1 + 6	Ø 2 + 6	Ø 8	F L HEADS
11	←	←	←	←
21,22	R	G	R	Y
61,62	G	G	R	Y
81,82	R	R	G	R
83	R	R	G	R
P21,P22	DW	W	DW	DRK
P81,P82 P83,P84	DW	DW	W	DRK

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 1 + 6	Ø 2 + 6	Ø 8	F L HEADS
11	←	←	←	←
21,22	R	G	R	Y
61,62	G	G	R	Y
81,82	R	R	G	R
83	R	R	G	R
P21,P22	DW	W	DW	DRK
P81,P82 P83,P84	DW	DW	W	DRK

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	15*	-	N	-	X
2A	6X40	300	EXIST	-	2	Yes	-	3	-	G	-	X
1B	6X40	0	2-4-2	-	1	Yes	-	-	-	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	-	X	N	-
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	N	-
8A	6X40	0	2-4-2	-	8	Yes	-	3	-	N	-	X

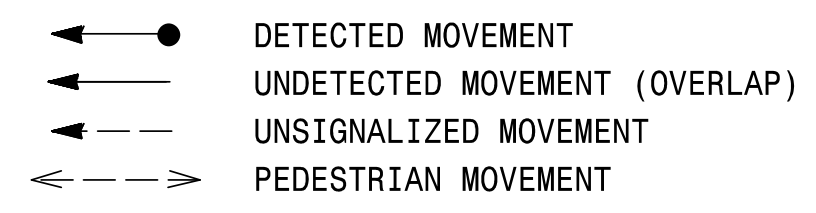
\* Disable Delay during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

**3 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

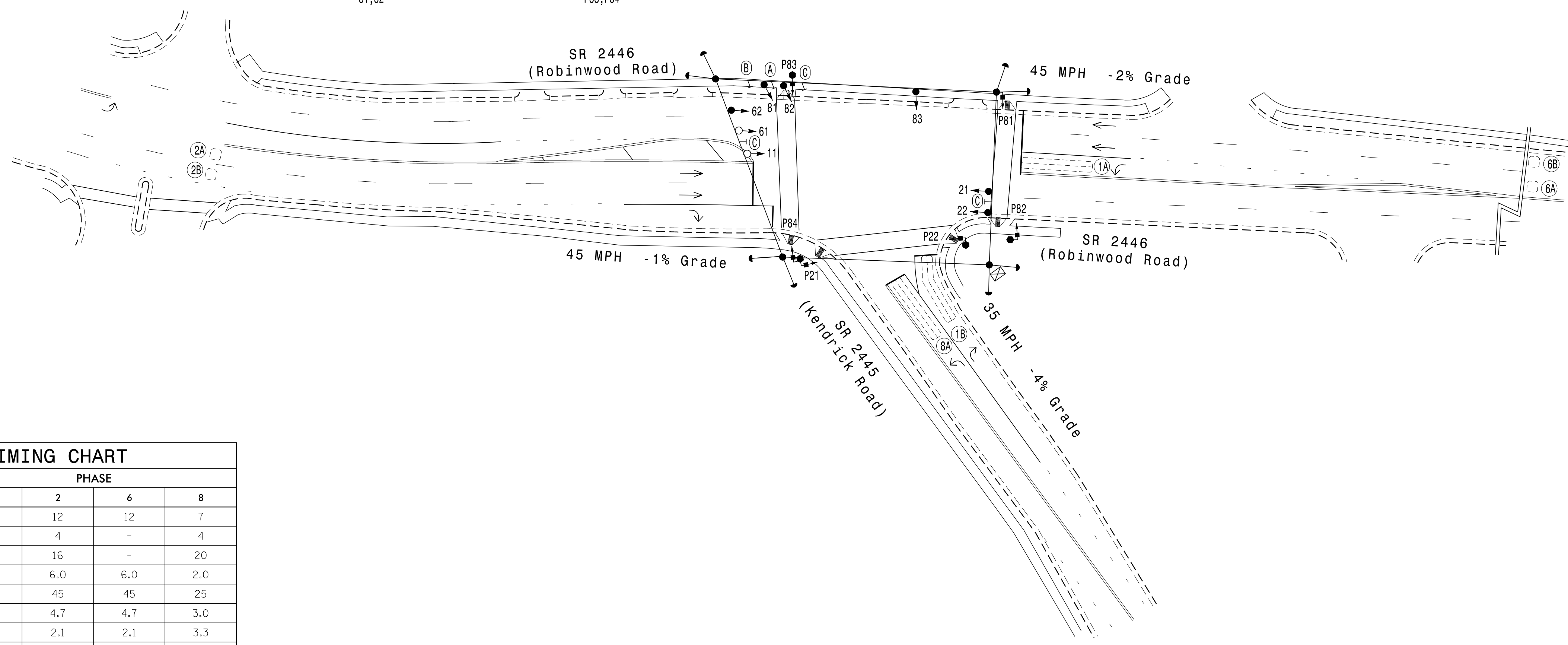
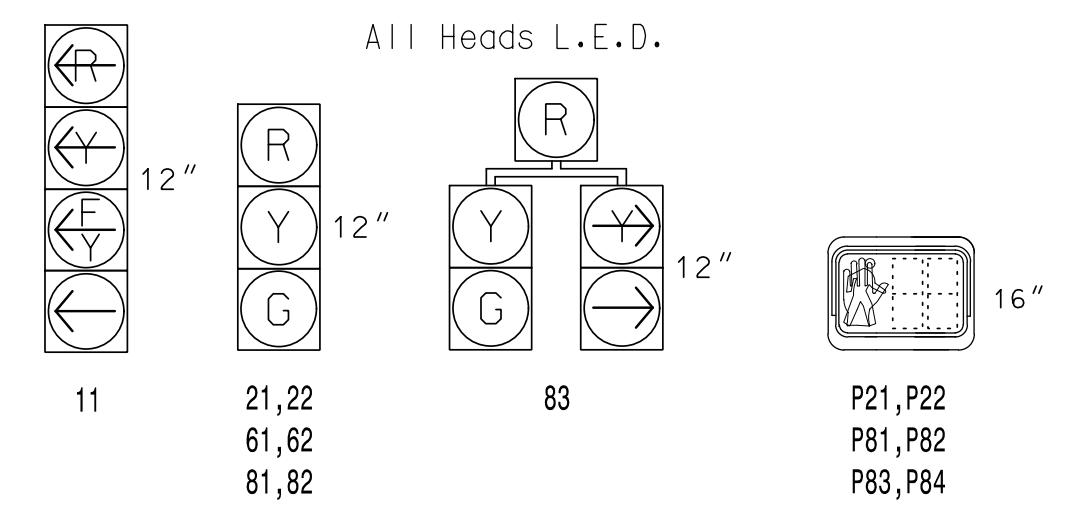
**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 may be lagged.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
- Program pedestrian heads to countdown the flashing "Don't Walk" time only.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A & 6B, as shown.
- City system data:  
Controller Asset # 0990.

**PHASING DIAGRAM DETECTION LEGEND**



**SIGNAL FACE I.D.**

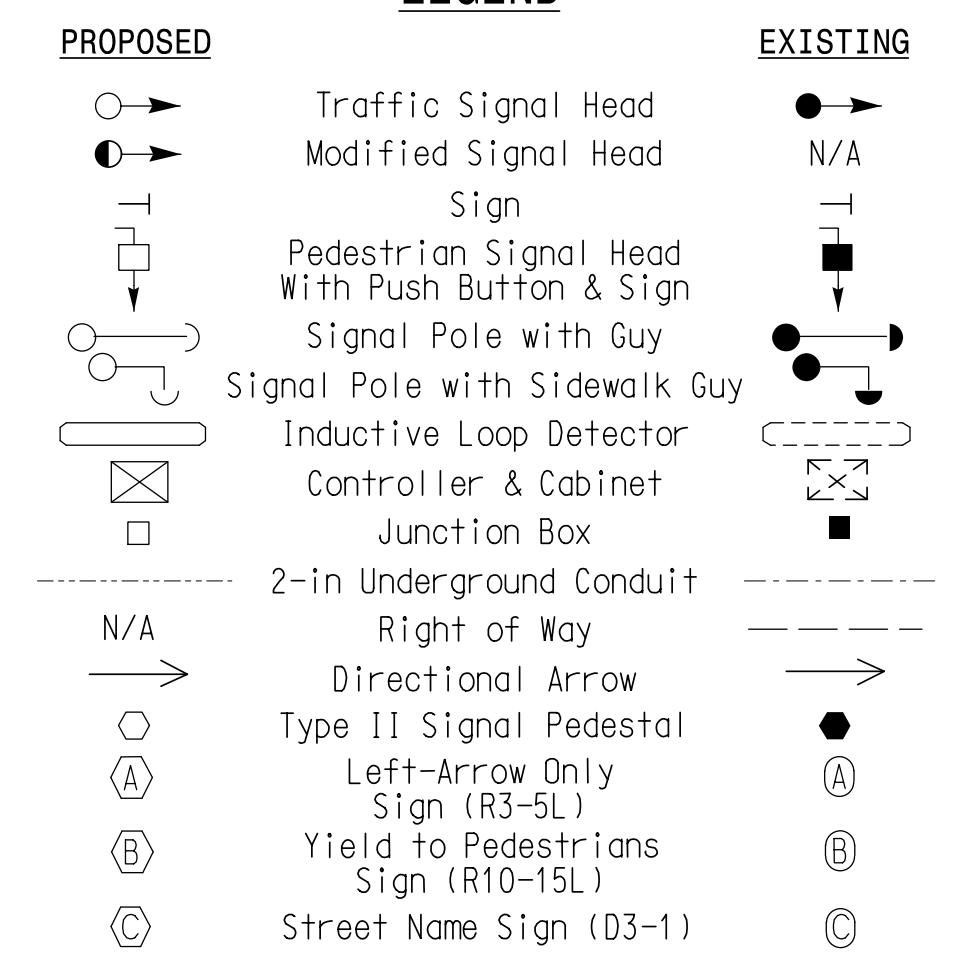


**TIMING CHART**

FEATURE	PHASE			
	1	2	6	8
Min Green *	7	12	12	7
Walk *	-	4	-	4
Ped Clear	-	16	-	20
Veh. Extension *	2.0	6.0	6.0	2.0
Max I *	15	45	45	25
Yellow	3.0	4.7	4.7	3.0
Red Clear	3.3	2.1	2.1	3.3
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	1.5	1.5	-
Max Initial *	-	34	34	-
Time Before Reduction *	-	15	15	-
Time To Reduce *	-	30	30	-
Minimum Gap	-	3.0	3.0	-
Locking Detector	-	X	X	-
Recall Position	-	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade**

Prepared For:  
**Kimley-Horn**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**SR 2446 (Robinwood Road)  
at  
SR 2445 (Kendrick Road)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: INIT. DATE

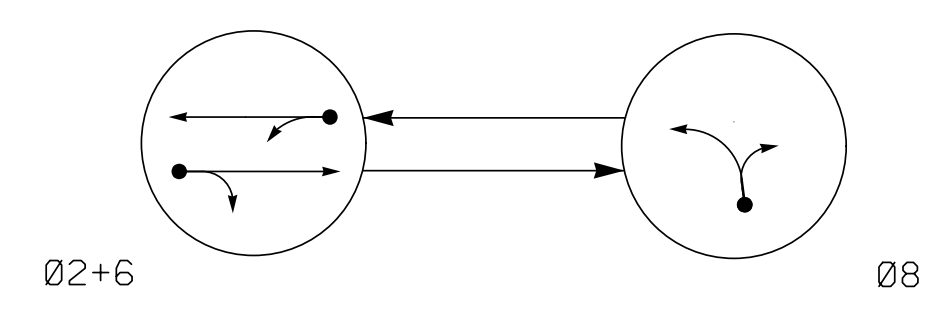
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by:  
*Kevin P. Baumann*  
3/11/2022

SIG. INVENTORY NO. 12-0990

3/9/2022 11:14:36 AM Don'tell,Curr1 \*\*\*Kimley-Horn.com/E-RAL/MRAL-TIP/DK-TIS/K01036569 Gastonia Signal System/Sig.94.0 - S1gnal\_Design/120990-2021.dgn

**PHASING DIAGRAM**



**PHASING DIAGRAM DETECTION LEGEND**

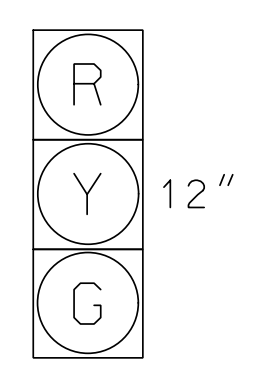
- ←●→ DETECTED MOVEMENT
- ←○→ UNDETECTED MOVEMENT (OVERLAP)
- ←○→ UNSIGNALIZED MOVEMENT
- ←- - -> PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	02+6	08	FLUSH
21, 22	G	R	Y
61, 62	G	R	Y
81, 82	R	G	R

**SIGNAL FACE I.D.**

All Heads L.E.D.



21, 22  
61, 62  
81, 82

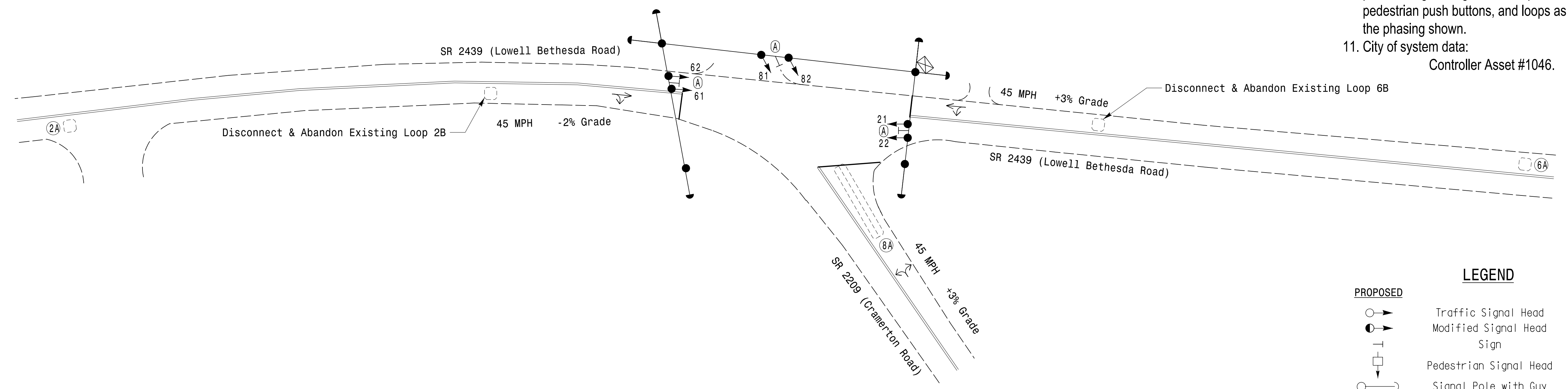
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	-	-	N	-	X

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Set all detector units to presence mode.
4. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
5. Pavement markings are existing.
6. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
7. Disconnect and abandon existing loops 2B and 6B.
8. Install new cabinet on the existing cabinet foundation.
9. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
10. Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
11. City of system data:  
Controller Asset #1046.



**TIMING CHART**

FEATURE	PHASE		
	2	6	8
Min Green *	12	12	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	6.0	6.0	2.0
Max I *	45	45	20
Yellow	4.7	4.7	3.0
Red Clear	1.6	1.6	2.6
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	2.5	2.5	-
Max Initial *	34	34	-
Time Before Reduction *	15	15	-
Time To Reduce *	30	30	-
Minimum Gap	3.0	3.0	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

PROPOSED	EXISTING
	N/A

**Signal Upgrade**

Prepared For:

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**SR 2439 (Lowell Bethesda Rd) at SR 2209 (Cramerton Rd)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: DM Curri REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Signature: \_\_\_\_\_ DATE: 3/11/2022

SIG. INVENTORY NO. 12-1046

3/9/2022 11:14:38 AM Dantelle.Curri \*\*\*K:\meyer-horn.com\SE\_RAL\MRAL\_TPI\DK\_115\011036569\_Gastonia\Signal\_Systems\Signal\_Signals\021046-2021.dgn

### 3 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System

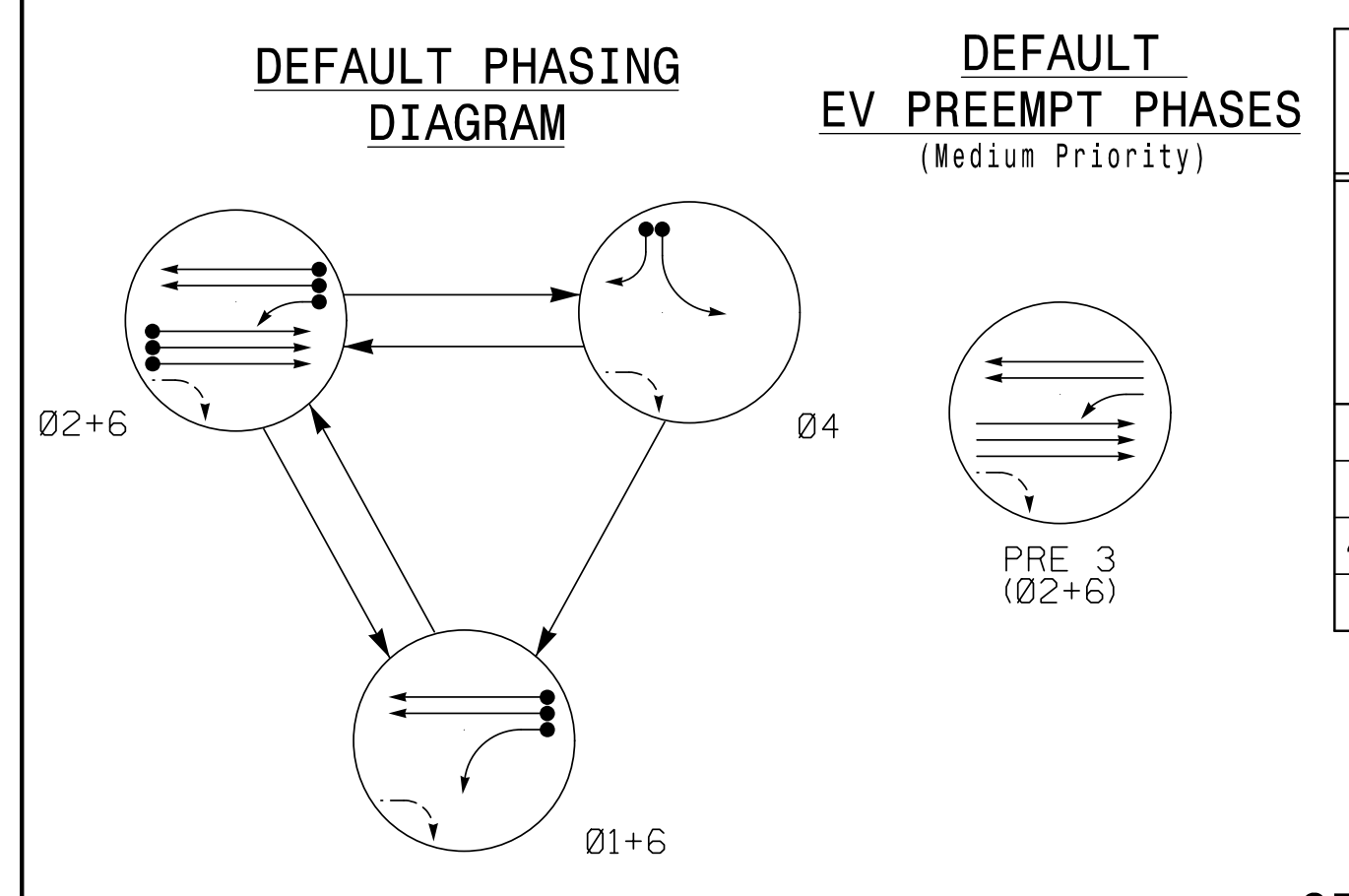
#### NOTES

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 may be lagged.
- Reposition existing signal heads numbered 21 and 22.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 2C, 6A & 6B, as shown.
- Existing signal head 43 has been relabeled to 44.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- Install Louver in existing signal head 44.
- City system data:

Controller Asset #1086.

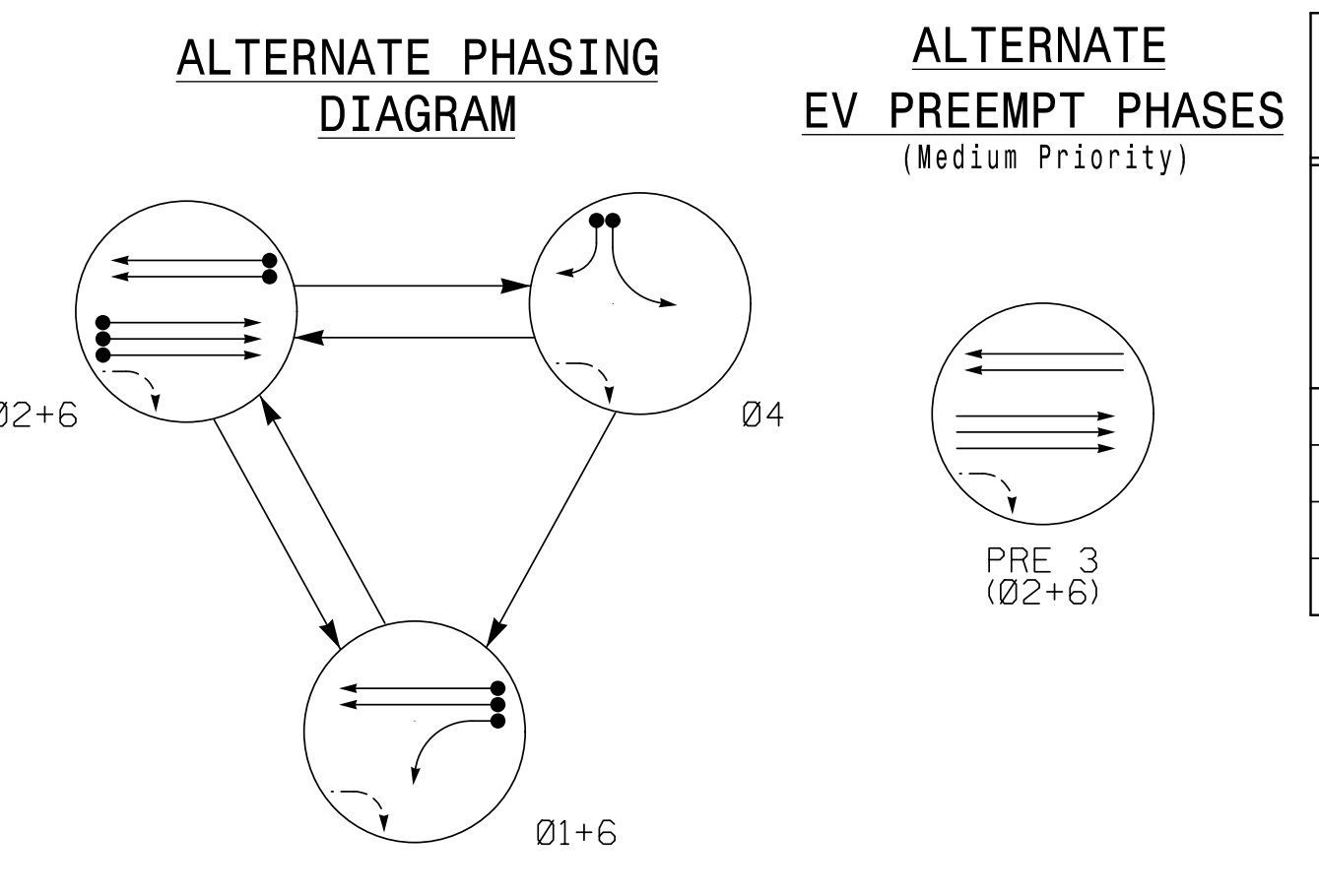
DETECTOR INSTALLATION CHART											
DETECTOR						PROGRAMMING					
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	5*	-	N	X
2A	6X6	90	EXIST	-	2	Yes	-	-	-	N	X
2B	6X6	90	EXIST	-	2	Yes	-	-	-	N	X
2C	6X6	90	EXIST	-	2	Yes	-	-	-	N	X
4A	6X60	0	2-4-2	-	4	Yes	-	-	-	N	X
4B	6X60	0	2-4-2	-	4	Yes	-	5	-	N	X
6A	6X6	60	EXIST	-	6	Yes	-	-	-	N	X
6B	6X6	60	EXIST	-	6	Yes	-	-	-	N	X

\* Reduce Delay to 3 seconds during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.



#### DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE				
	Ø 1+6	Ø 2+6	Ø 4	PRE 3	FLASH
11	R	F	R	F	Y
21, 22, 23	R	G	R	G	Y
41, 42, 43, 44	R	R	G	R	R
61, 62	↑	↑	R	↑	Y

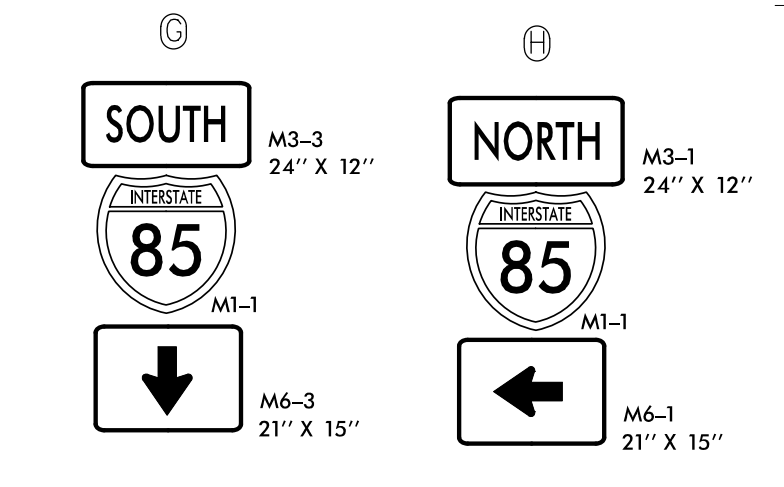
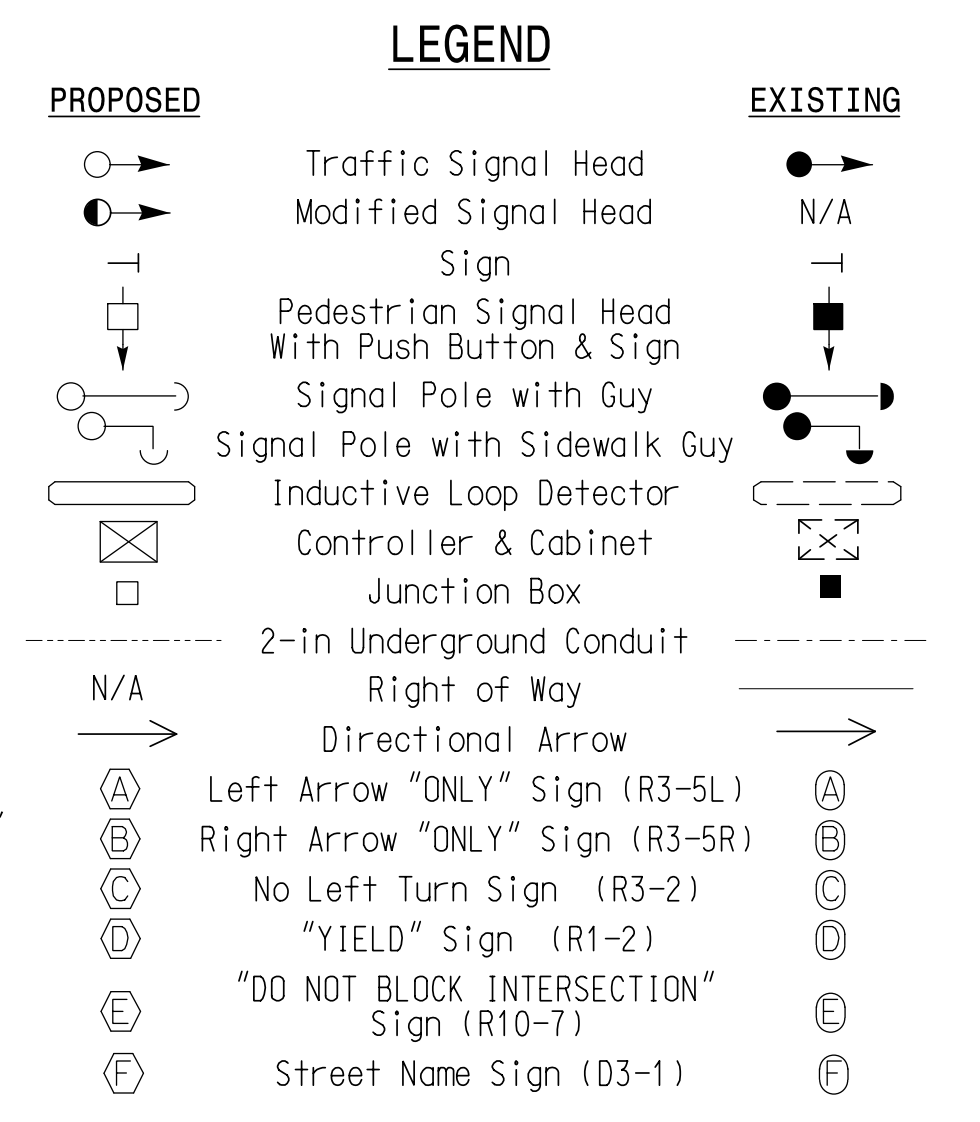
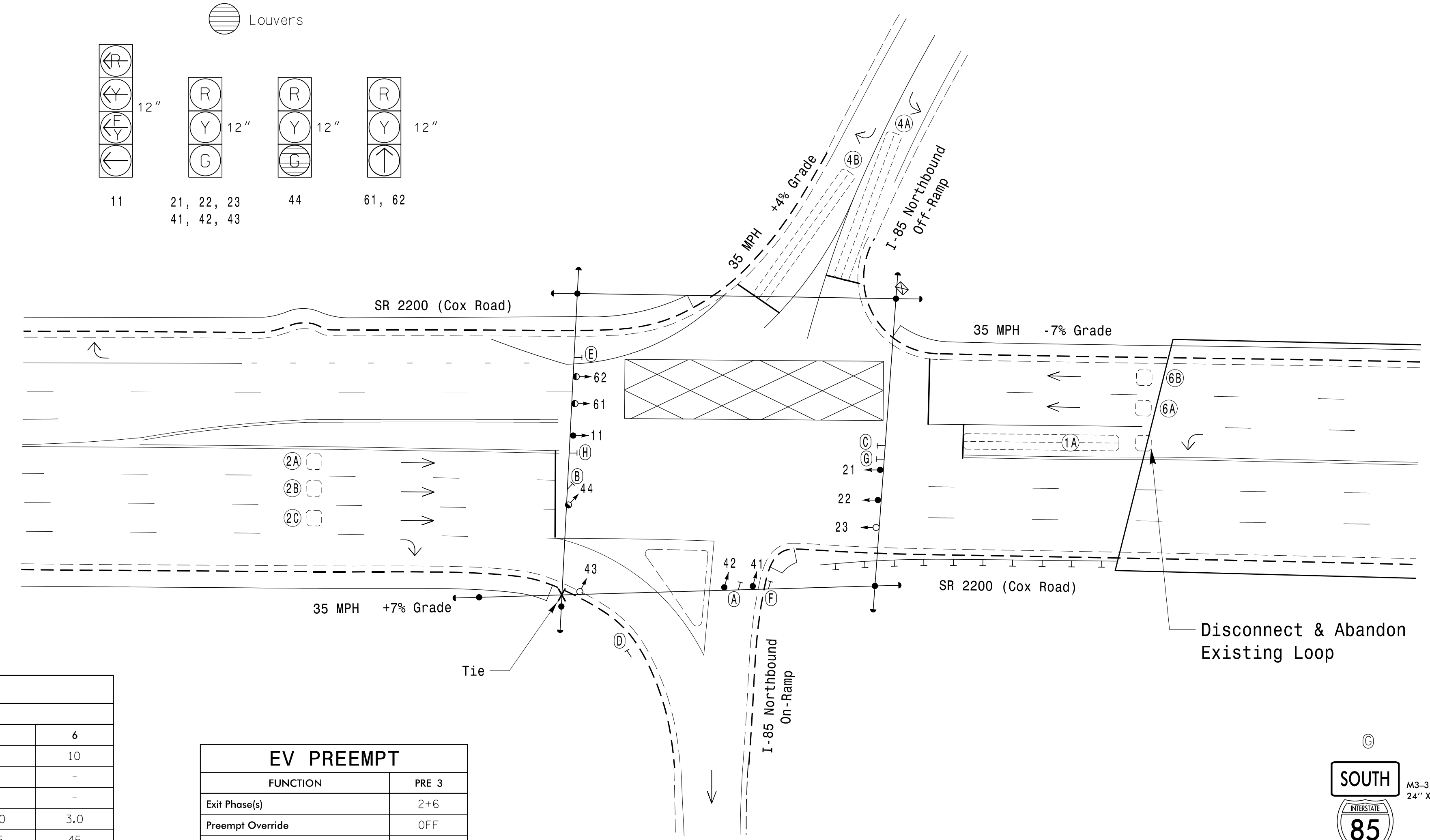
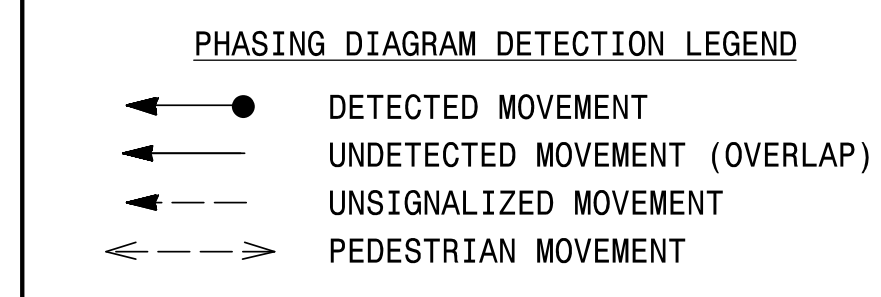
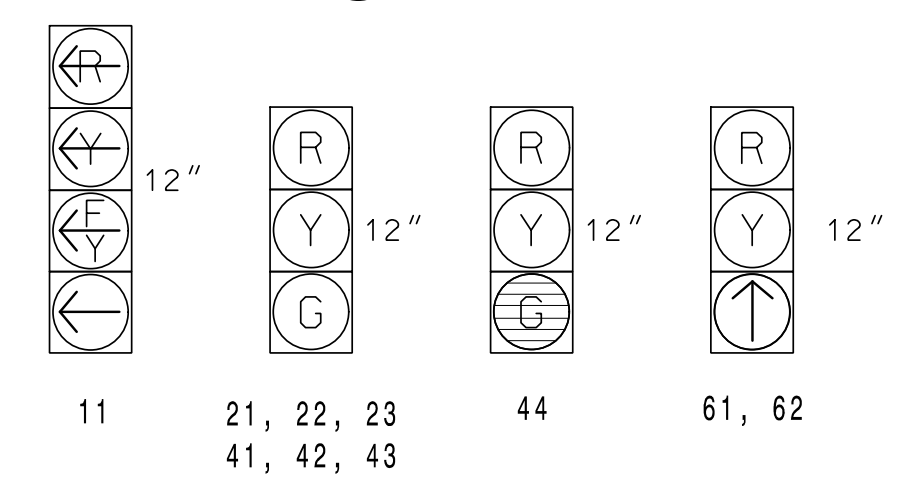


#### ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE				
	Ø 1+6	Ø 2+6	Ø 4	PRE 3	FLASH
11	←	←	←	←	←
21, 22, 23	R	G	R	G	Y
41, 42, 43, 44	R	R	G	R	R
61, 62	↑	↑	R	↑	Y

#### SIGNAL FACE I.D.

All Heads L.E.D.



#### TIMING CHART

FEATURE	PHASE			
	1	2	4	6
Min Green *	7	10	7	10
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	1.0	3.0	2.0	3.0
Max 1 *	15	45	25	45
Yellow	3.2	4.4	3.0	4.4
Red Clear	3.1	2.8	2.6	2.8
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	-	-	-	-
Max Initial *	-	-	-	-
Time Before Reduction *	-	-	-	-
Time To Reduce *	-	-	-	-
Minimum Gap	-	-	-	-
Locking Detector	-	X	-	X
Recall Position	-	MIN RECALL	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

#### EV PREEMPT

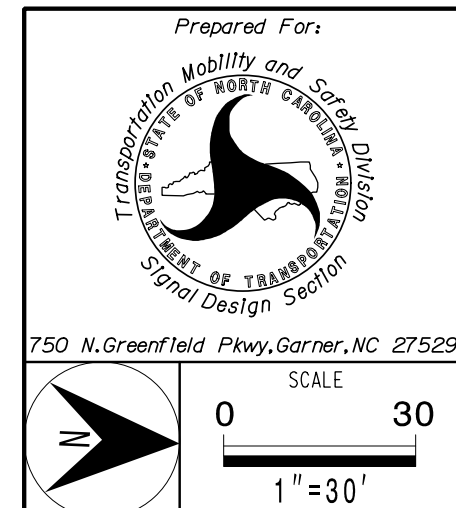
FUNCTION	PRE 3
Exit Phase(s)	2+6
Preempt Override	OFF
Delay Time	0
Ped Clear Through Yellow	N
Terminate Phases	N
Entrance Walk	-
Entrance Ped Clear	-
Entrance Min Green	1
Entrance Yellow Change	25.5*
Entrance Red Clear	25.5*
Minimum Dwell Time	7
Preempt Input Extension Time **	2
Preempt Max Time	120
Exit Yellow Change	25.5*
Exit Red Clear	25.5*

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

#### Signal Upgrade



SR 2200 (Cox Road) at I-85 Northbound Ramps	
Division 12	Gaston County
PLAN DATE: May 2021	REVIEWED BY: SL Phillips
PREPARED BY: DM Curri	REVIEWED BY: KP Baumann
REVISIONS	INIT. DATE

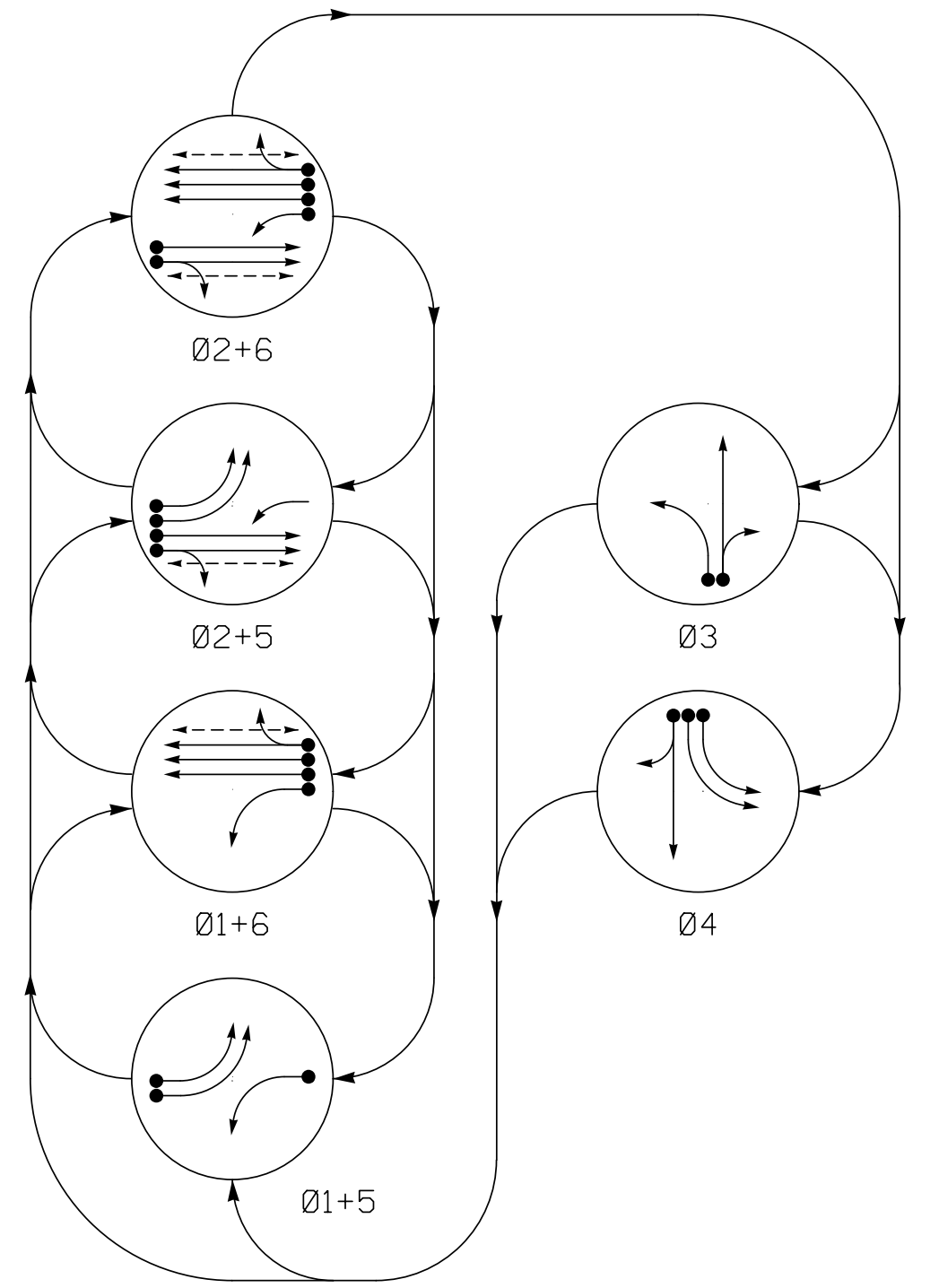
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

3/11/2022

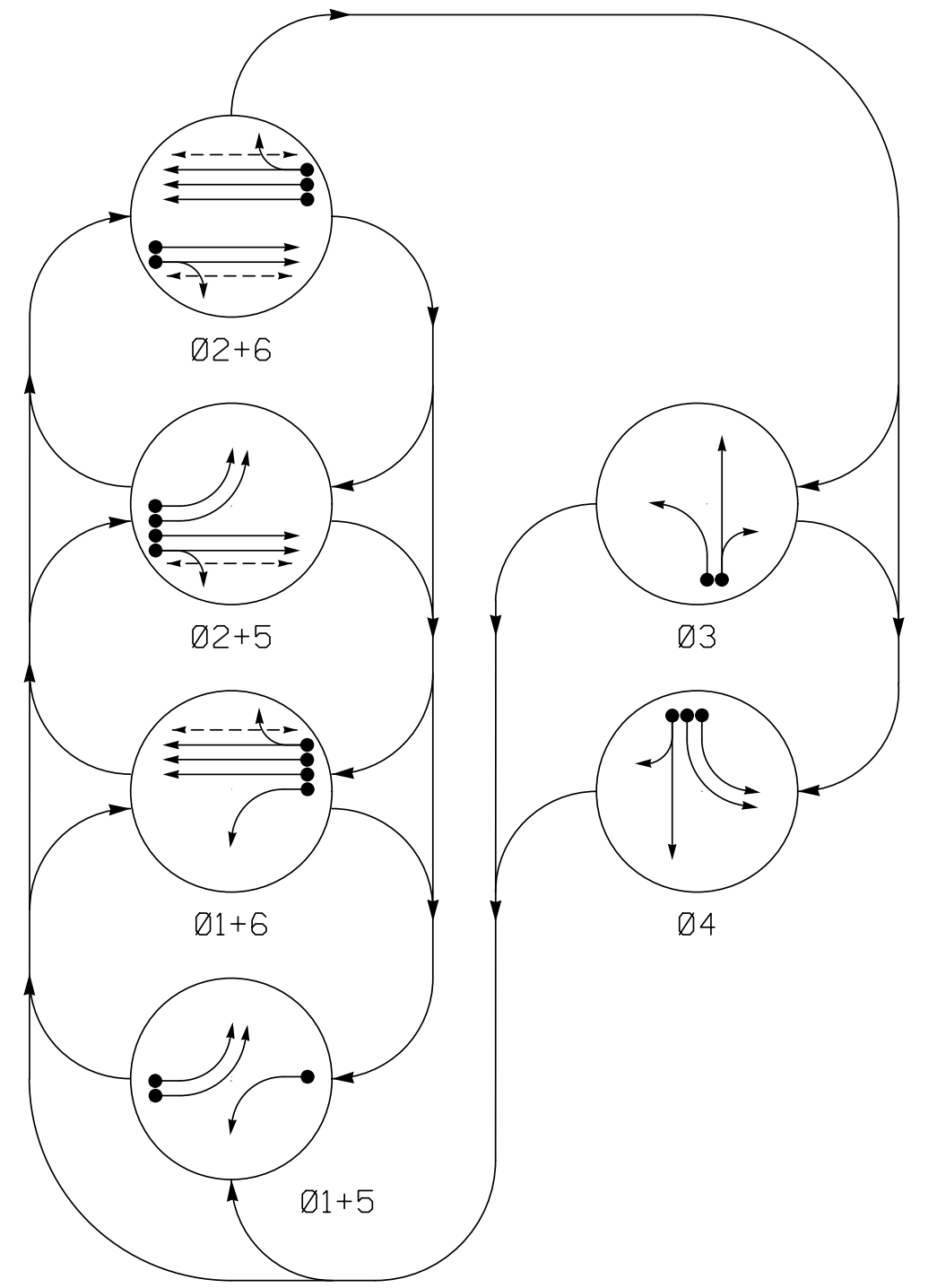
SIG. INVENTORY NO. 12-1086

3/9/2022 11:17:07 AM Dantellb.Curri \*\*\*K:\mley-horn\comsec\RAL\NRAL\_TIP\DK-LTS\011036569\_Gastonia Signal System\Signal\SW54 - Signal Design\0121086-2021.dgn

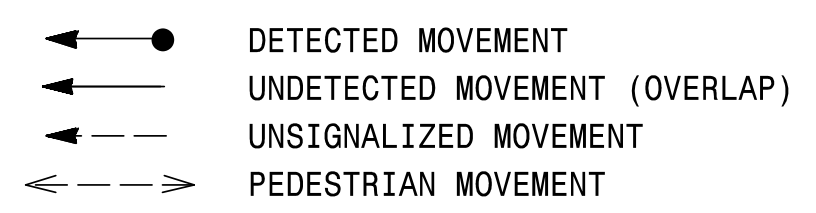
DEFAULT PHASING DIAGRAM



ALTERNATE PHASING DIAGRAM



PHASING DIAGRAM DETECTION LEGEND



DEFAULT PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (Ø1+5, Ø2+5, Ø3, Ø4, FLASH), and rows for signal faces 11, 21/22, 31, 32, 41/42, 43/44, 51/52, 61/62/63, P21/P22, and P61/P62.

ALTERNATE PHASING TABLE OF OPERATION

Table with columns: SIGNAL FACE, PHASE (Ø1+5, Ø2+5, Ø3, Ø4, FLASH), and rows for signal faces 11, 21/22, 31, 32, 41/42, 43/44, 51/52, 61/62/63, P21/P22, and P61/P62.

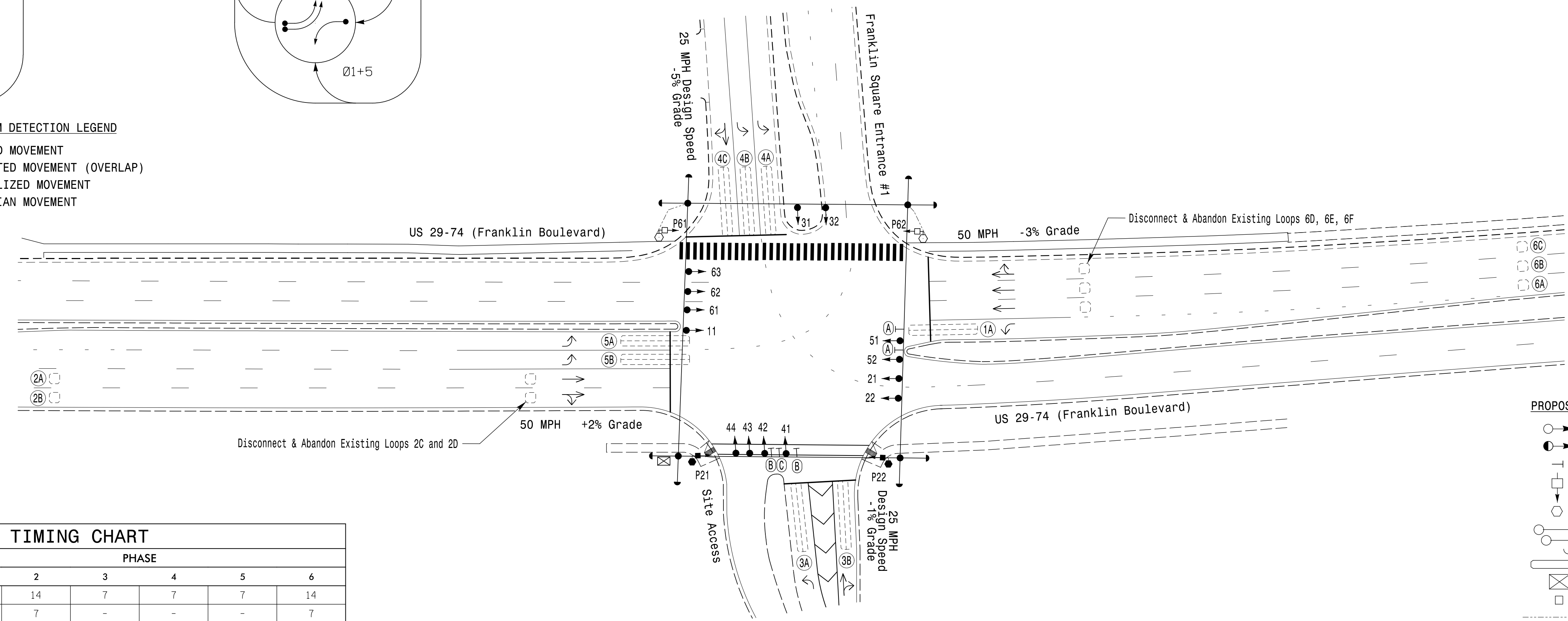
DETECTOR INSTALLATION CHART

Table with columns: LOOP, SIZE (FT), DISTANCE FROM STOPBAR (FT), TURNS, NEW LOOP, PHASE, CALLING, EXTEND TIME, DELAY TIME, USE ADDED INITIAL, TYPE, SYSTEM LOOP, and NEW CARD. Lists 12 detector loops (1A to 6C).

\* Disable delay during Alternate Phasing Operation. # Disable phase call for loop during Alternate Phasing Operation.

6 Phase Fully-Actuated with Alternate Phasing Operation Gastonia Signal System

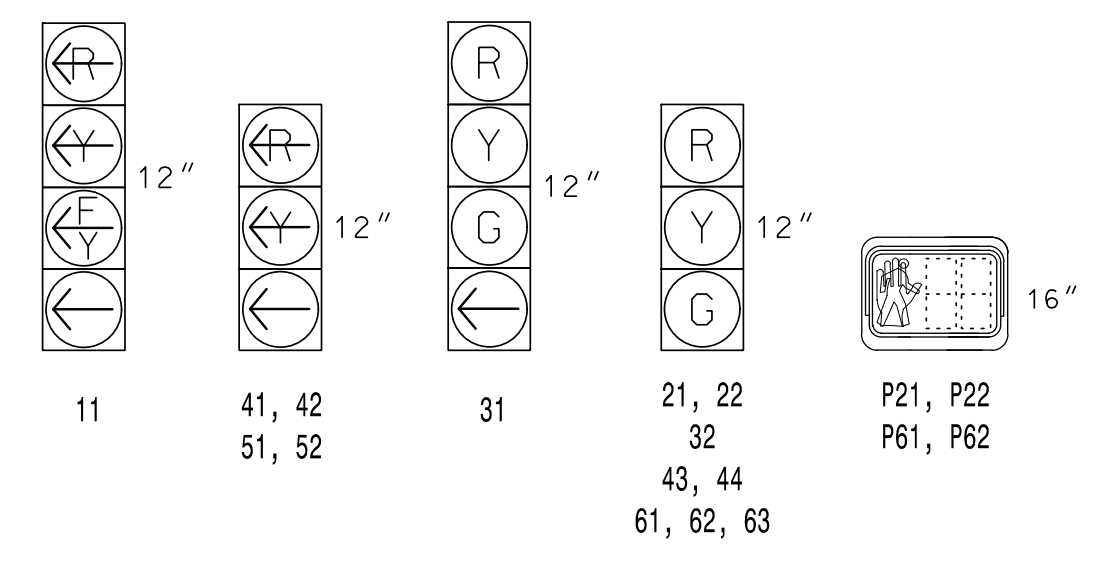
- 1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Phase 1 and/or phase 5 may be lagged.
4. The order of phase 3 and phase 4 may be reversed.
5. Set all detector units to presence mode.
6. Disconnect & abandon existing loops 2C, 2D, 6D, 6E, and 6F.
7. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
8. Install new cabinet on existing cabinet foundation.
9. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
10. All proposed pedestrian heads shall be black in color. See Project Special Provisions for details.
11. All proposed pedestrian pedestals and pushbutton posts shall be black in color. See Project Special Provisions for details.
12. Omit "WALK" and flashing "DON'T WALK" with no pedestrian calls.
13. Program pedestrian heads to countdown the flashing "Don't Walk" time only.
14. Pavement markings are existing.
15. The City Engineer or their representative will determine the hours of use for each phasing plan.
16. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
17. City system data: Controller Asset #1105



TIMING CHART

Timing chart table with columns: FEATURE, PHASE (1-6), and rows for Min Green, Walk, Ped Clear, Veh. Extension, Max I, Yellow, Red Clear, Red Revert, Actuations B4 Add, Seconds / Actuation, Max Initial, Time Before Reduction, Time To Reduce, Minimum Gap, Locking Detector, Recall Position, Dual Entry, and Simultaneous Gap.

SIGNAL FACE I.D.

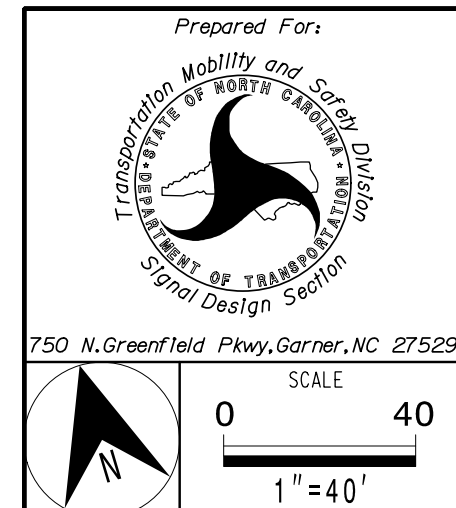


LEGEND

Legend table with columns: PROPOSED and EXISTING, and rows for Traffic Signal Head, Modified Signal Head, Sign, Pedestrian Signal Head, Type II Signal Pedestal, Signal Pole with Guy, Signal Pole with Sidewalk Guy, Inductive Loop Detector, Controller & Cabinet, Junction Box, 2-in Underground Conduit, Right of Way, Directional Arrow, Curb Ramp, Left Turn Signal Sign (R10-10L), Left Arrow "ONLY" Sign (R3-5L), and Street Sign (D3-1).

Signal Upgrade

Prepared For: Transportation Mobility and Safety Division... Kimley-Horn... NC License #0102... 421 Fayetteville Street, Suite 600... (919) 677-2000

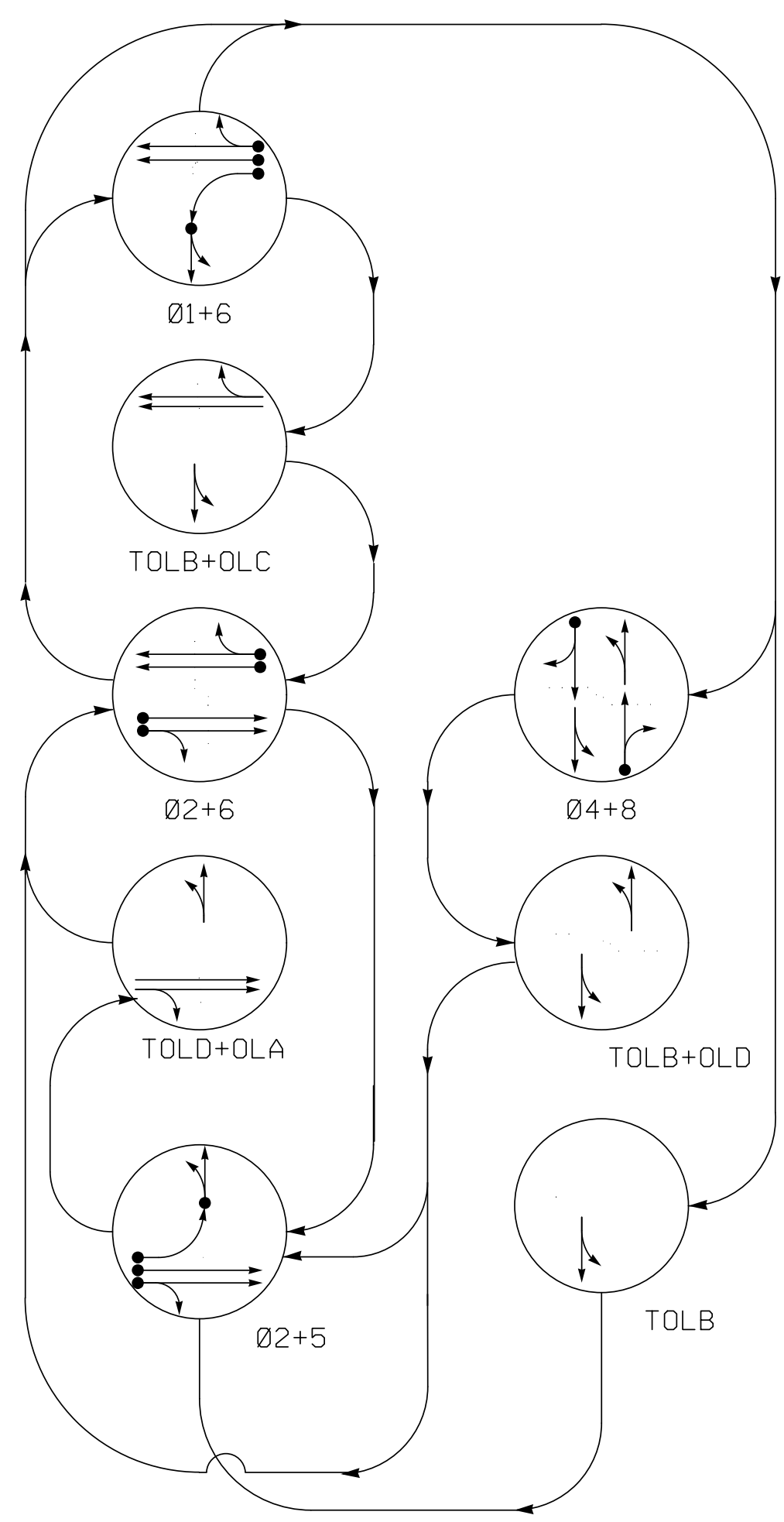


Project information block including: US 29-74 (Franklin Blvd.) at Franklin Square Entrance #1 / Site Access, Division 12 Gaston County Gastonia, PLAN DATE: May 2021, REVIEWED BY: SL Phillips, PREPARED BY: DM Curri, REVIEWED BY: KP Baumann, and a table for REVISIONS.

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED. Seal area for Kevin P. Baumann, Engineer, License #044434, dated 3/11/2022.

Vertical text on the left side: 3/9/2022 11:12:31 AM Dan.I.H. Curri... Signal Design Section

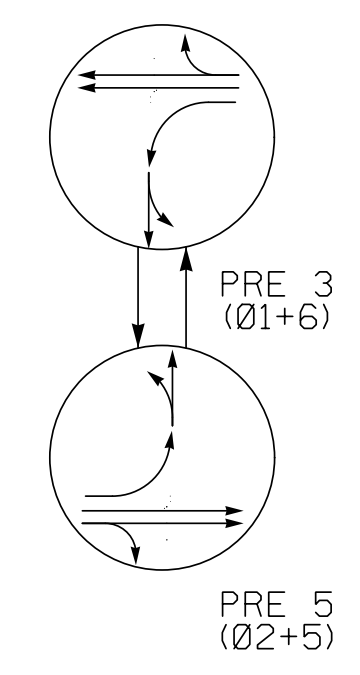
**PHASING DIAGRAM**



**PHASING DIAGRAM DETECTION LEGEND**

- ←● DETECTED MOVEMENT
- ←○ UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ←- - PEDESTRIAN MOVEMENT

**EV PREEMPT PHASES (Medium Priority)**

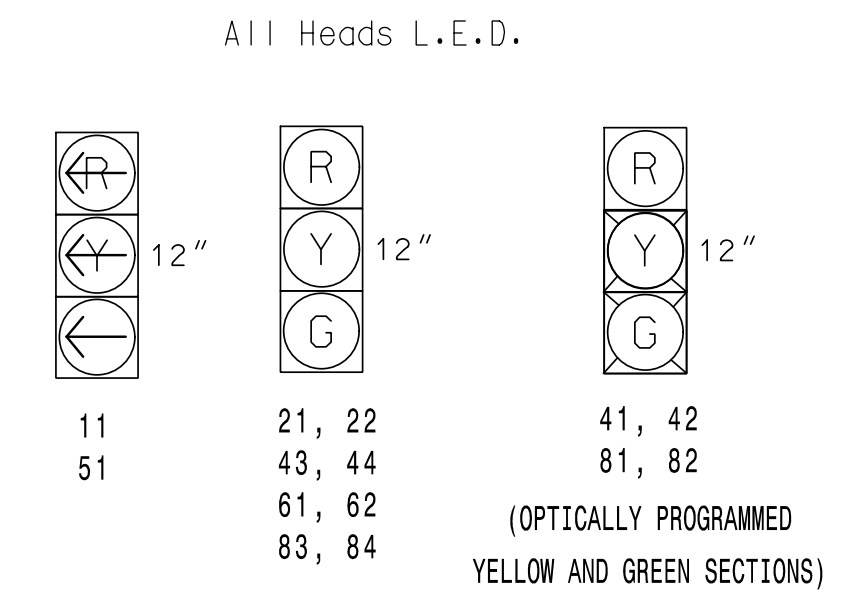


**TABLE OF OPERATION**

SIGNAL FACE	PHASE										
	Ø2+5	Ø2+6	Ø1+6	Ø4+8	TOLD+OLA	TOLB+OLC	TOLB+OLD	TOLB	P	P	LL
11	R	R	←	R	R	R	←	R	R		
21, 22	G	G	R	R	G	R	R	R	G	Y	
* 41, 42	R	R	G	G	R	G	G	G	R	R	
43, 44	R	R	R	G	R	R	R	R	R	R	
51	←	R	R	R	R	R	R	←	R		
61, 62	R	G	G	R	R	G	R	R	G	Y	
* 81, 82	G	R	R	G	G	R	G	R	G	R	
83, 84	R	R	R	G	R	R	R	R	R	R	

\* See Note 13

**SIGNAL FACE I.D.**



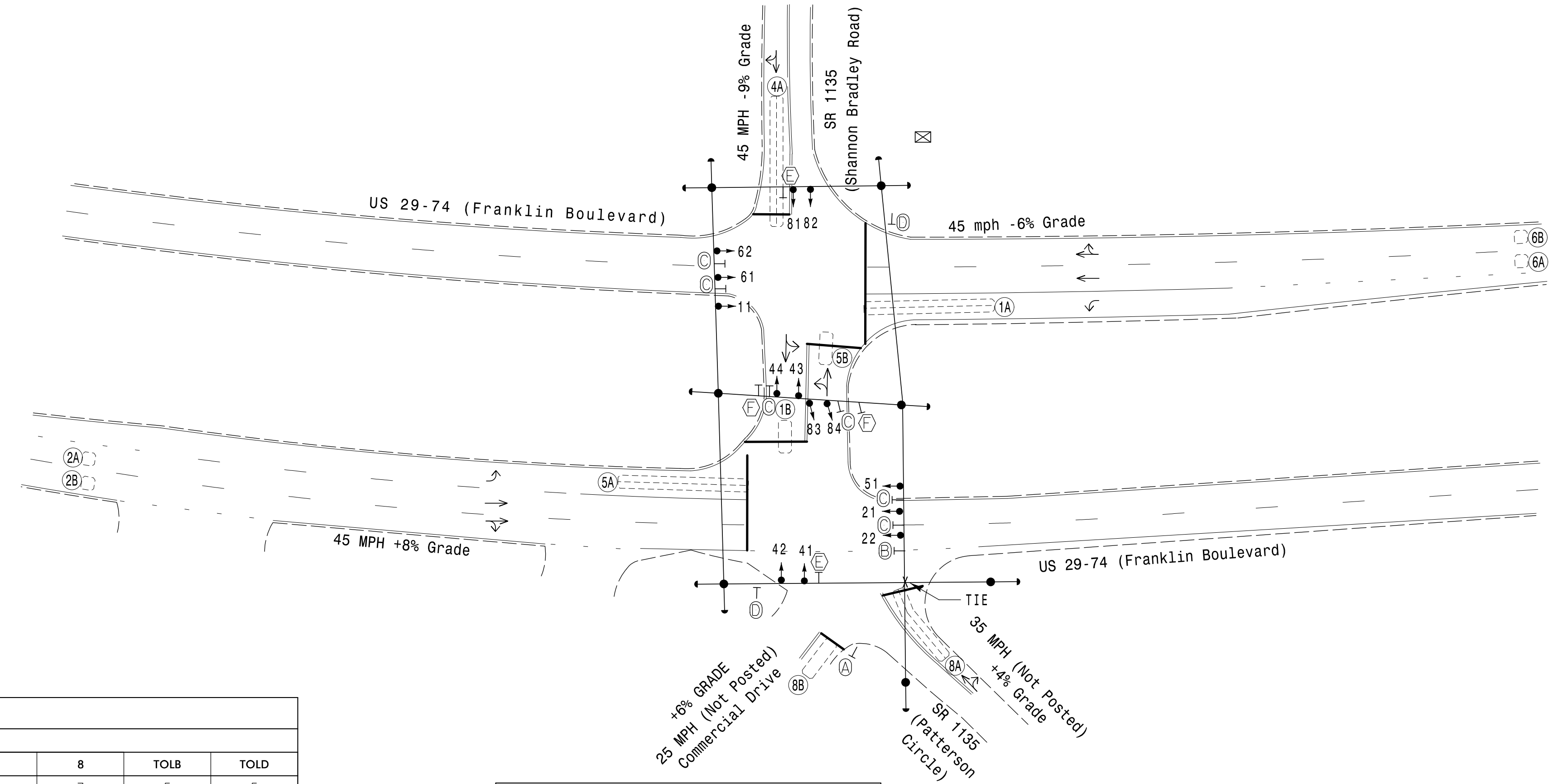
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	-	-	N	-	X
1B	6X15	+5	EXIST	-	1	Yes	-	3	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	-	X	-	X
4A	6X60	+5	2-4-2	-	4	Yes	-	3	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	-	-	N	-	X
5B	6X15	+5	EXIST	-	5	Yes	-	3	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	-	X	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	3	-	N	-	X
8B	6X20	0	EXIST	-	8	Yes	-	3	-	N	-	X

**7 Phase Fully Actuated w/ 2 Timed Overlaps and Emergency Vehicle Preemption Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
- Existing signal heads 11, 23, 24, 31, 45, 46, 47, 48 have been relabeled to 51, 61, 62, 11, 81, 82, 83, 84, respectively.
- Existing loops 1A, 1B, 2C, 2D, 3A, 3B, 4B, 4C have been relabeled to 5A, 5B, 6A, 6B, 1A, 1B, 8A, 8B respectively.
- Signal heads numbered 41, 42, 81, and 82 are tethered.
- City system data:  
Controller Asset #: 1124.



**TIMING CHART**

FEATURE	PHASE							
	1	2	4	5	6	8	TOLB	TOLD
Min Green *	7	12	7	7	12	7	5	5
Walk *	-	-	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-	-	-
Veh. Extension *	2.0	6.0	1.0	2.0	6.0	1.0	0.0	0.0
Max 1 *	20	120	20	25	120	20	N/A	N/A
Yellow	3.1	3.9	5.5	3.0	5.1	5.5	4.1	3.7
Red Clear	3.0	1.5	3.0	1.1	1.0	1.3	2.6	2.6
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-	-	-
Seconds / Actuation *	-	1.5	-	-	1.5	-	-	-
Max Initial *	-	34	-	-	34	-	-	-
Time Before Reduction *	-	15	-	-	15	-	-	-
Time To Reduce *	-	40	-	-	40	-	-	-
Minimum Gap	-	3.0	-	-	3.0	-	-	-
Locking Detector	-	X	-	-	X	-	-	-
Recall Position	-	MIN RECALL	-	-	MIN RECALL	-	-	-
Dual Entry	-	-	X	-	-	X	-	-
Simultaneous Gap	X	X	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phase 2 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**EV PREEMPT**

FUNCTION	PRE 3	PRE 5
Exit Phase(s)	2+6	2+6
Preempt Override	OFF	OFF
Delay Time	0	0
Ped Clear Through Yellow	N	N
Terminate Phases	N	N
Entrance Walk	-	-
Entrance Ped Clear	-	-
Entrance Min Green	1	1
Entrance Yellow Change	25.5*	25.5*
Entrance Red Clear	25.5*	25.5*
Minimum Dwell Time	7	7
Preempt Input Extension Time **	2	2
Preempt Max Time	120	120
Exit Yellow Change	25.5*	25.5*
Exit Red Clear	25.5*	25.5*

\* Time defaults to time used for phase during normal operation  
\*\* Program Timing on GPS Detection Unit

**LEGEND**

- | PROPOSED   | EXISTING   |
|--|--|
| ○ → Traffic Signal Head                            | ● → N/A  |
| ○ → Modified Signal Head                           | ○ → N/A  |
| ○ → Pedestrian Signal Head With Push Button & Sign | ○ → N/A  |
| ○ → Signal Pole with Guy                           | ○ → N/A  |
| ○ → Signal Pole with Sidewalk Guy                  | ○ → N/A  |
| □ → Inductive Loop Detector                        | □ → N/A  |
| □ → Controller & Cabinet                           | □ → N/A  |
| □ → Junction Box                                   | □ → N/A  |
| --- 2-in Underground Conduit                       | --- 2-in Underground Conduit                     |
| N/A → Right of Way                                 | N/A → Right of Way                               |
| → Directional Arrow                                | → Directional Arrow                              |
| (A) "STOP" Sign (R1-1)                             | (A) "STOP" Sign (R1-1)                           |
| (B) "NO TURN ON RED" Sign (R10-11)                 | (B) "NO TURN ON RED" Sign (R10-11)               |
| (C) Street Name Sign (D3-1)                        | (C) Street Name Sign (D3-1)                      |
| (D) "ONE WAY" Sign (R6-1L)                         | (D) "ONE WAY" Sign (R6-1L)                       |
| (E) Combined Through and Left Arrow Sign (R3-6L)   | (E) Combined Through and Left Arrow Sign (R3-6L) |
| (F) "ONE WAY" Sign (R6-1R)                         | (F) "ONE WAY" Sign (R6-1R)                       |

**Signal Upgrade**

Prepared For: **US 29-74 (Franklin Boulevard) at SR 1135 (Shannon Bradley Road) / Patterson Circle & Commercial Drive**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_

INITIALS: \_\_\_\_\_ DATE: \_\_\_\_\_

Scale: 1" = 40'

Kimley-Horn & Associates, Inc. Signal Design Section

3/9/2022 11:14:18 AM DanTelleCur1

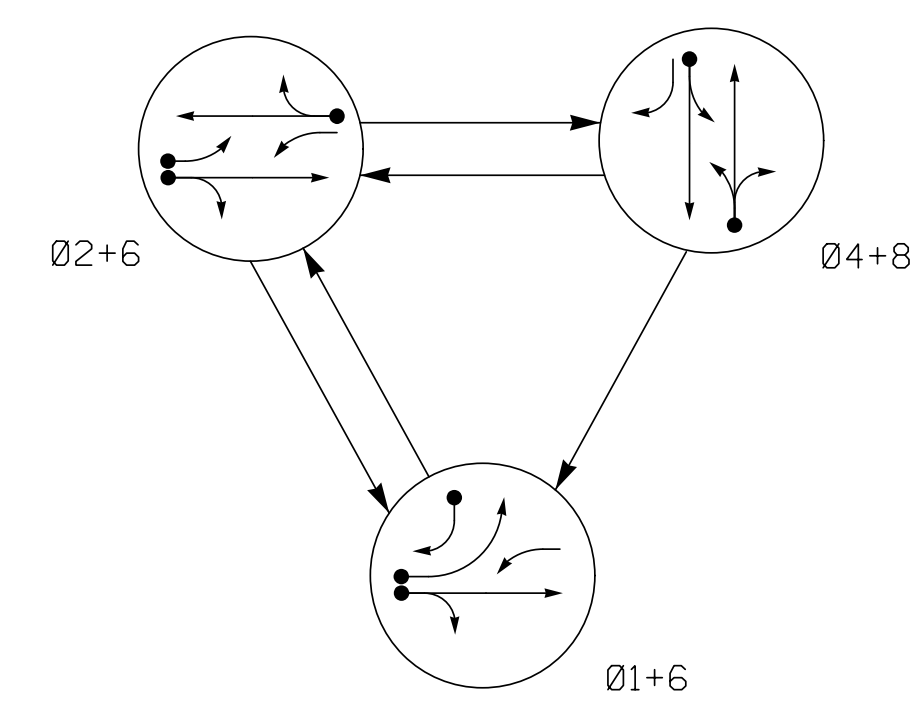
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

3/11/2022

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000



**PHASING DIAGRAM**



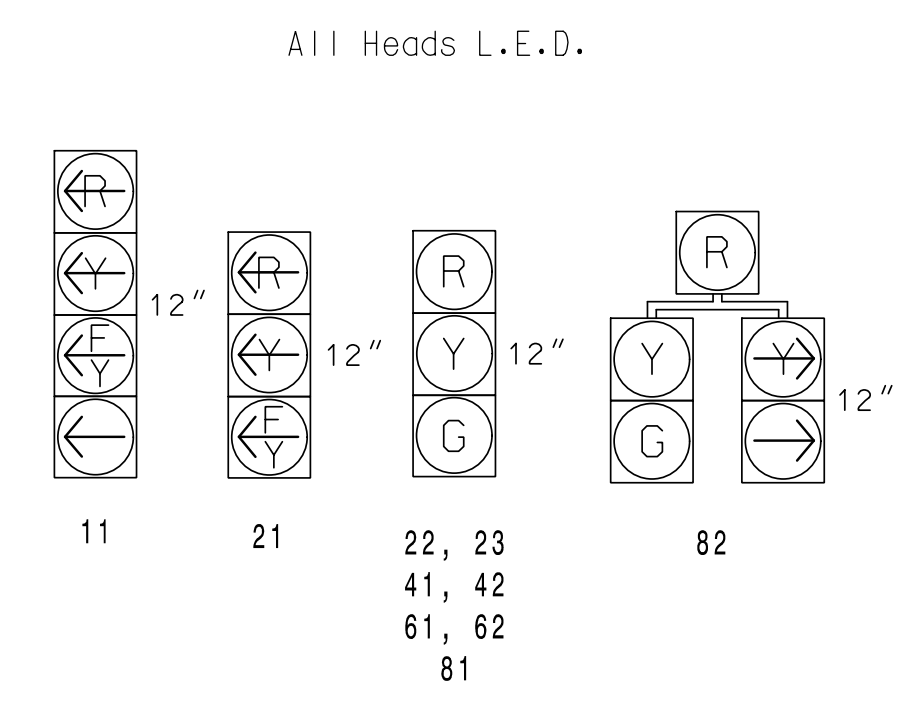
**PHASING DIAGRAM DETECTION LEGEND**

- ← DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- ← UNSIGNALIZED MOVEMENT
- ← → PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 1 + 6	Ø 2 + 6	Ø 4 + 8	F L CROSS
11	←	←	←	←
21	←	←	←	←
22, 23	R	G	R	Y
41, 42	R	R	G	R
61, 62	G	G	R	Y
81	R	R	G	R
82	←	←	←	←

**SIGNAL FACE I.D.**



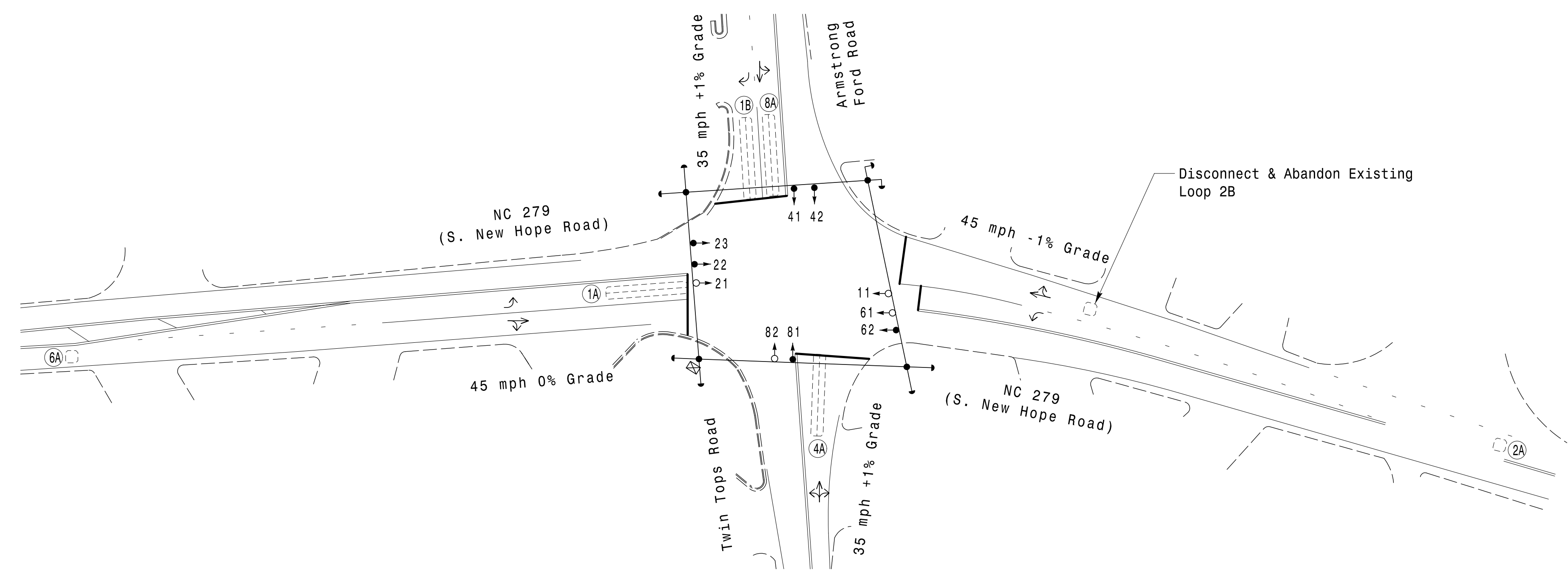
**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	15	-	N	-	X
1B	6X40	0	2-4-2	-	6	Yes	-	3	-	G	-	X
2A	6X6	300	EXIST	-	2	Yes	-	15	-	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	3	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	-	X	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	3	-	N	-	X

**3 Phase Fully Actuated Gastonia Signal System**

**NOTES**

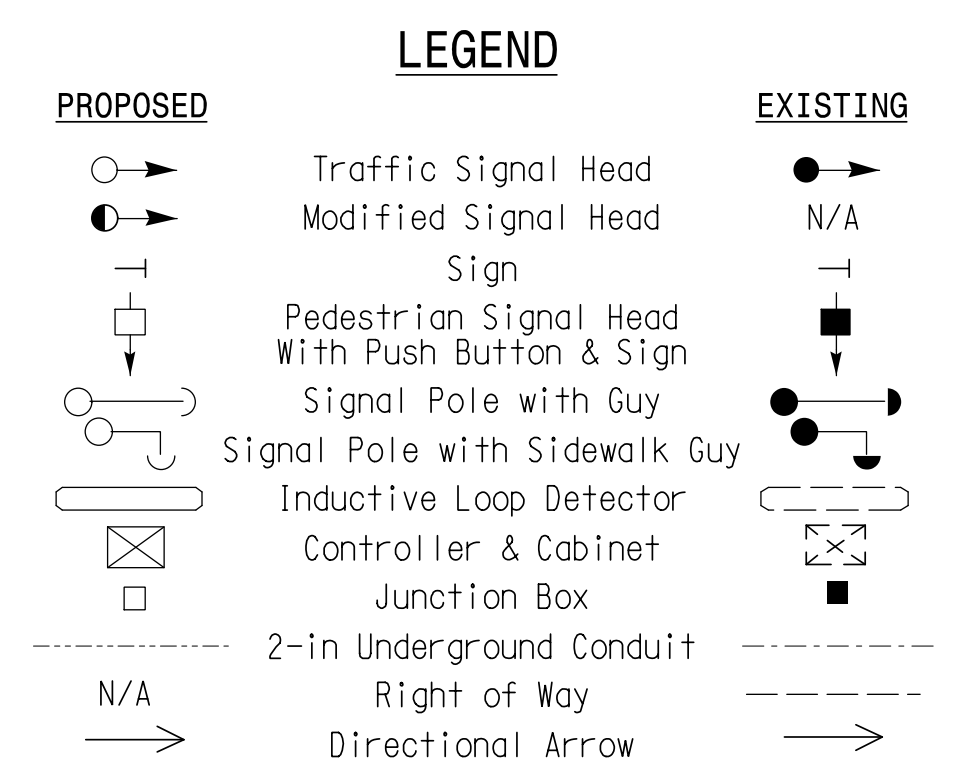
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 may be lagged.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Disconnect and abandon existing loop 2B.
- Existing signal head 21 and 22 have been relabeled to 22 and 23, respectively.
- Existing loop 8B has been relabeled to 1B.
- City system data:  
Controller Asset #1195.



**TIMING CHART**

FEATURE	PHASE				
	1	2	4	6	8
Min Green *	7	12	7	12	7
Walk *	-	-	-	-	-
Ped Clear	-	-	-	-	-
Veh. Extension *	2.0	6.0	2.0	6.0	2.0
Max I *	15	45	20	45	20
Yellow	3.0	4.6	3.8	4.6	3.8
Red Clear	2.1	1.3	1.5	1.3	1.5
Red Revert	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-
Seconds /Actuation *	-	2.5	-	2.5	-
Max Initial *	-	34	-	34	-
Time Before Reduction *	-	15	-	15	-
Time To Reduce *	-	30	-	30	-
Minimum Gap	-	3.0	-	3.0	-
Locking Detector	-	X	-	X	-
Recall Position	-	MIN RECALL	-	MIN RECALL	-
Dual Entry	-	-	X	-	X
Simultaneous Gap	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



**Signal Upgrade**

Prepared For:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 617-2000

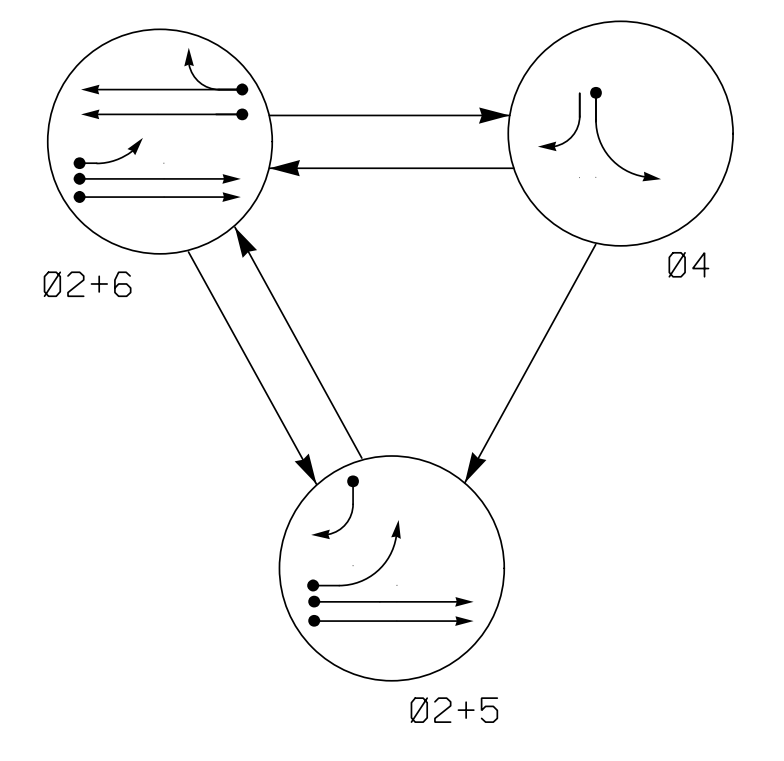
**NC 279 (S. New Hope Road)**  
 at  
**Twin Tops Road/  
 Armstrong Ford Road**  
 Division 12 Gaston County Gastonia  
 PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

  
 KEVIN P. BAUMANN  
 ENGINEER  
 DATE: 3/11/2022  
 SIGNATURE: \_\_\_\_\_  
 DATE: \_\_\_\_\_  
 SIG. INVENTORY NO. 12-1195

3/9/2022 11:14:40 AM Dantellb.Curr1 \*\*\*K:\meyer-horn.com\SE-RAL\MRAL-TIP\DK-TIS\011036569\_Gastonia\_Signal\_System\Signal\_Signals\4 - Signal\_Design\0121195-2021.dgn

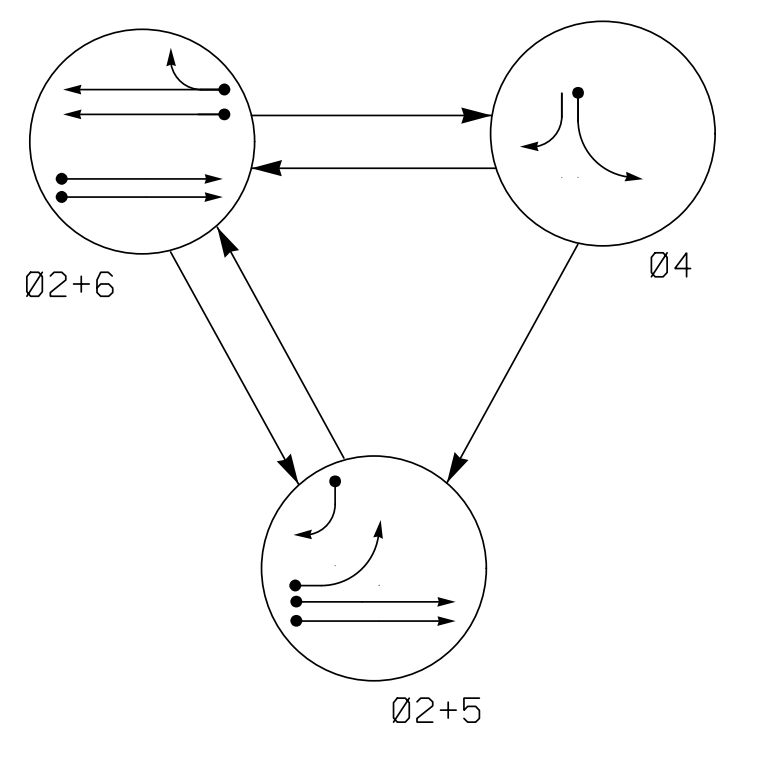
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 2+5	Ø 2+6	Ø 4	FLASH
21, 22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	F	F	R	Y
61, 62	R	G	R	Y

**ALTERNATE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE			
	Ø 2+5	Ø 2+6	Ø 4	FLASH
21, 22	G	G	R	Y
41	R	R	G	R
42	R	R	G	R
51	F	F	R	Y
61, 62	R	G	R	Y

**DETECTOR INSTALLATION CHART**

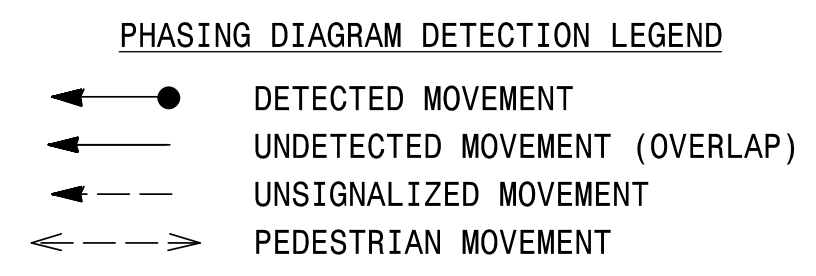
LOOP	DETECTOR			PROGRAMMING								
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	3	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	15*	-	N	-	X
5B	6X60	0	2-4-2	-	2#	Yes	-	-	-	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X

\* Disable Delay during Alternate Phasing operation.  
# Disable Phase call for loop during Alternate Phasing operation.

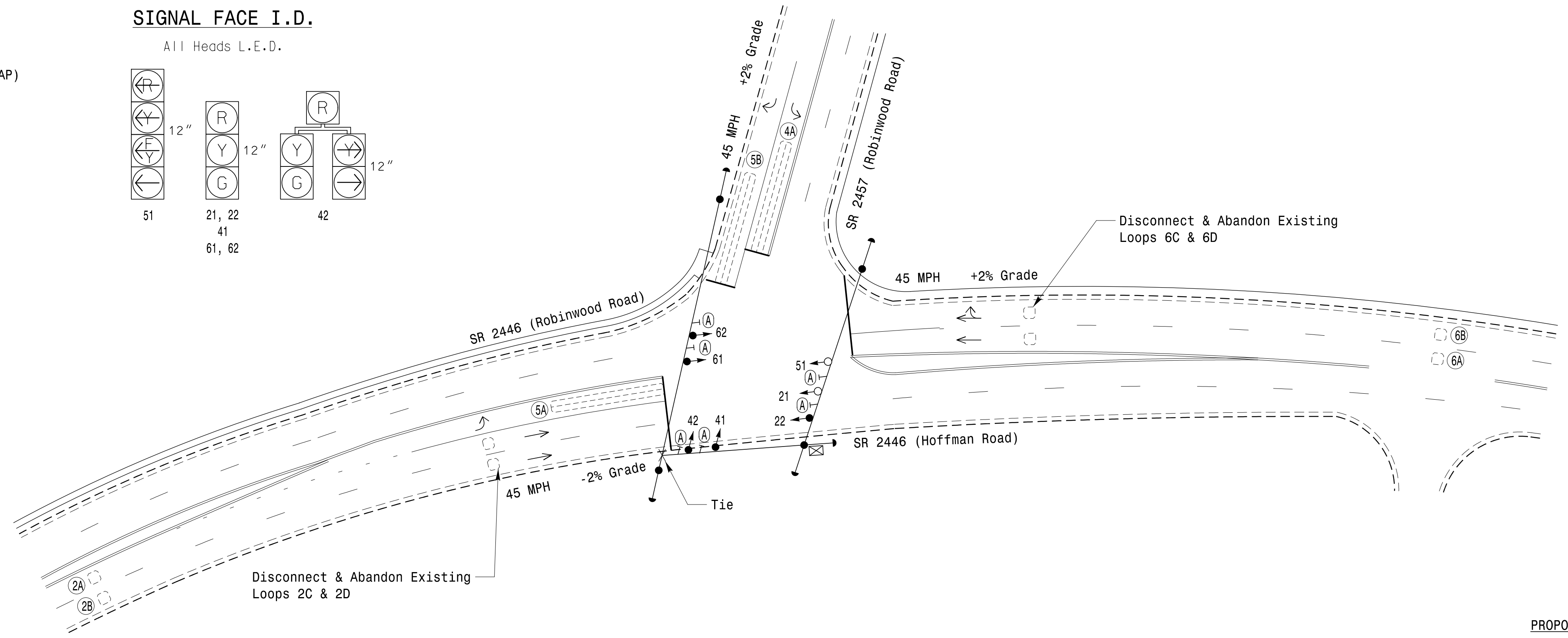
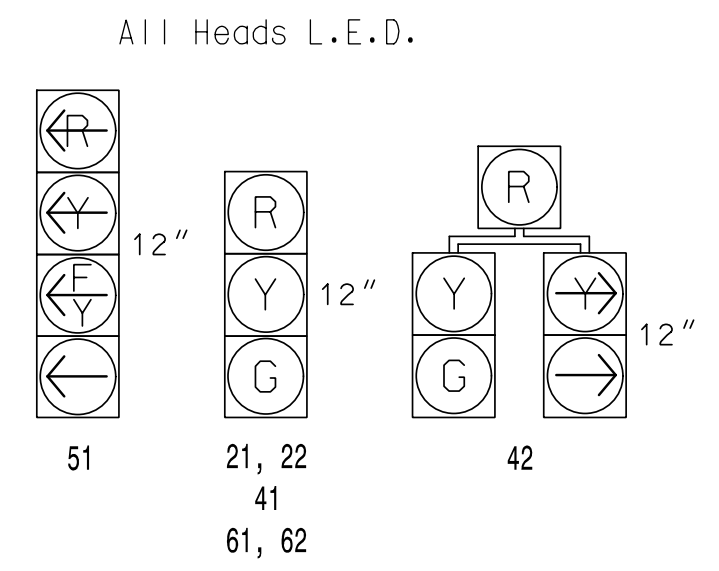
**3 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal head numbered 22.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Remove existing "Left Turn Yield on Green" ball sign-(R10-12).
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Disconnect and abandon existing loops 2C, 2D, 6C, and 6D.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City system data:  
Controller Asset #1209.



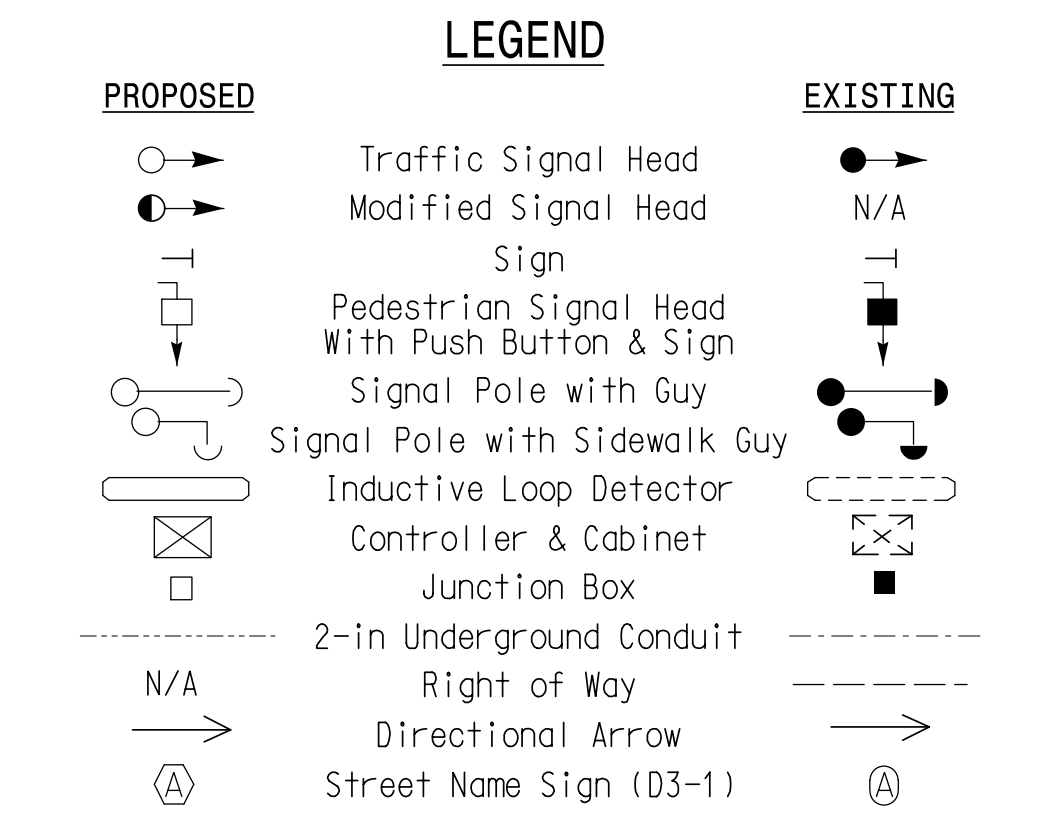
**SIGNAL FACE I.D.**



**TIMING CHART**

FEATURE	PHASE			
	2	4	5	6
Min Green *	12	12	7	12
Walk *	-	-	-	-
Ped Clear	-	-	-	-
Veh. Extension *	6.0	2.0	1.0	6.0
Max I *	45	25	15	45
Yellow	4.7	3.0	3.0	4.7
Red Clear	1.4	2.6	2.4	1.4
Red Revert	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-
Seconds / Actuation *	1.5	-	-	1.5
Max Initial *	34	-	-	34
Time Before Reduction *	15	-	-	15
Time To Reduce *	30	-	-	30
Minimum Gap	3.0	-	-	3.0
Locking Detector	X	-	-	X
Recall Position	MIN RECALL	-	-	MIN RECALL
Dual Entry	-	-	-	-
Simultaneous Gap	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



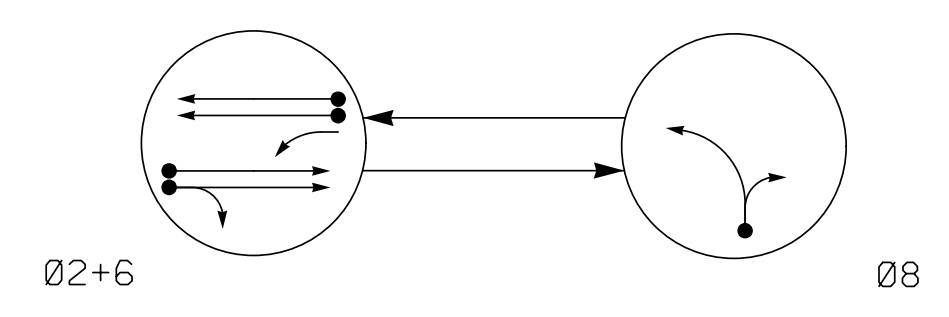
**Signal Upgrade**

PLANS PREPARED IN THE OFFICE OF:  
**Kimley-Horn**  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

 Prepared For: TRANSPORTATION MOBILITY AND SAFETY DIVISION DEPARTMENT OF TRANSPORTATION STATE OF NORTH CAROLINA SIGNAL DESIGN SECTION	SR 2446 (Robinwood Road/ Hoffman Road) at SR 2457 (Robinwood Road)		DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED
	Division 12 PLAN DATE: May 2021 PREPARED BY: DM Curri	Gaston County REVIEWED BY: SL Phillips REVIEWED BY: KP Baumann	
SCALE 0 40 1" = 40'	REVISIONS INIT. DATE	SIGNED DATE	3/11/2022 DATE 12-1209 INVENTORY NO.

3/9/2022 11:14:42 AM DanHillb.Curri \*\*\*K:\meyer-horn.com\SE-RAL\RAL-TIP\DK-TIS\011036569\_Gastonia Signal System\Signal\SW4 - Signal Design\121209-2021.dgn

**PHASING DIAGRAM**

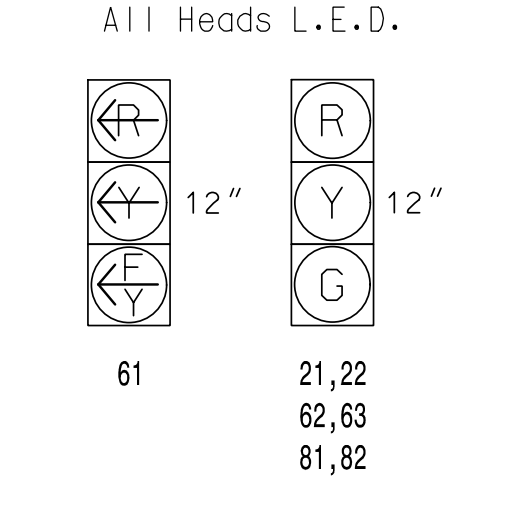


- PHASING DIAGRAM DETECTION LEGEND**
- ←● DETECTED MOVEMENT
  - ← UNDETECTED MOVEMENT (OVERLAP)
  - ←..... UNSIGNALIZED MOVEMENT
  - ←- - - -> PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	Ø2+6	Ø8	FLASH
21,22	G	R	Y
61	F	R	Y
62,63	G	R	Y
81,82	R	G	R

**SIGNAL FACE I.D.**



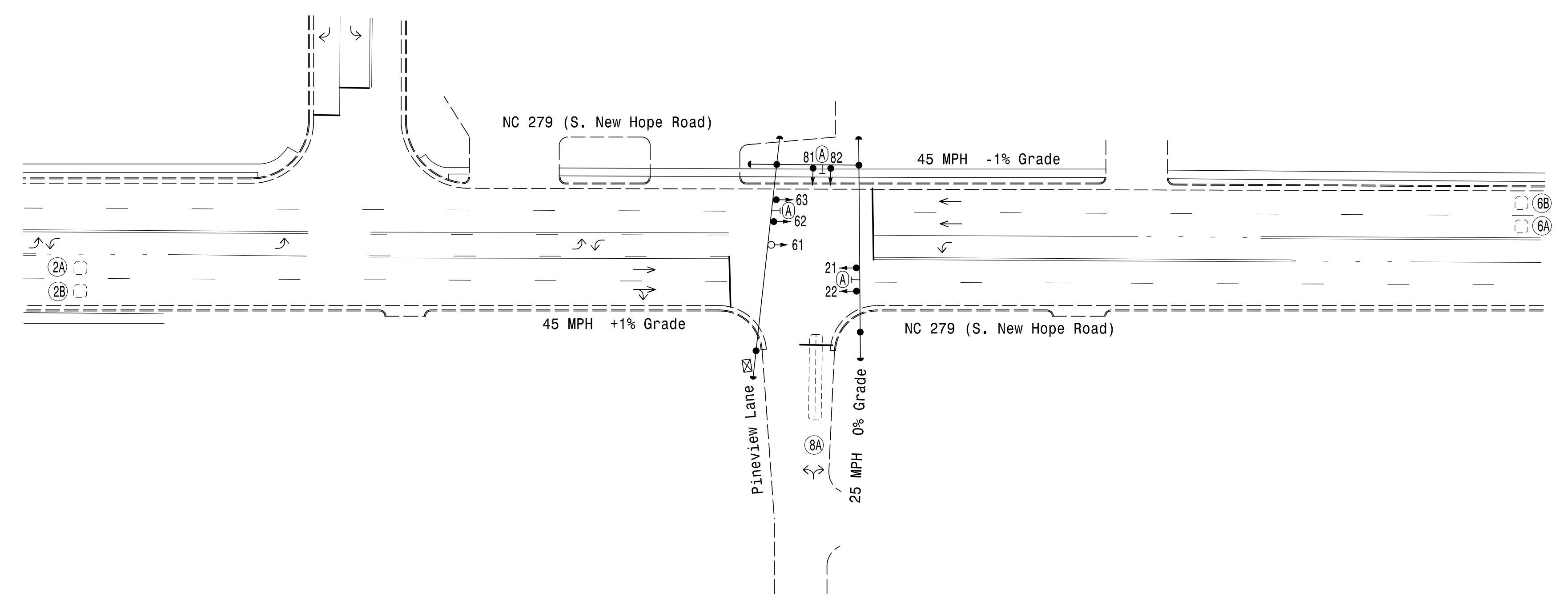
**DETECTOR INSTALLATION CHART**

LOOP	DETECTOR				PROGRAMMING							
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
2B	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
6B	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
8A	6X40	+5	2-4-2	-	8	Yes	-	5	-	N	-	X

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 62 & 63.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A, 2B, 6A, & 6B, as shown.
- Existing signal heads 61, & 62 have been relabeled to 62, & 63, respectively.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and loops as needed to achieve the phasing shown.
- City of system data:  
Controller Asset #1231.



**TIMING CHART**

FEATURE	PHASE		
	2	6	8
Min Green *	12	12	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	6.0	6.0	2.0
Max 1 *	90	90	30
Yellow	4.6	4.6	3.0
Red Clear	1.0	1.0	2.3
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	1.5	1.5	-
Max Initial *	34	34	-
Time Before Reduction *	15	15	-
Time To Reduce *	30	30	-
Minimum Gap	3.0	3.0	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

PROPOSED	EXISTING
	N/A

**Signal Upgrade**

750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**NC 279 (S. New Hope Road) at Pineview Lane**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS	INIT.	DATE

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DocuSigned by: 3/11/2022  
 DATE: 3/11/2022  
 SIG. INVENTORY NO. 12-1231

3/9/2022 11:16:30 AM Daniel B. Curr 1 \*\*\*K:\meyer-horn.com\SE-RAL\MRAL-TIP\DK-TIS\01036569 Gastonia Signal System\Signal\SW54 - Signal Design\121231-2021.dgn

6 Phase Fully Actuated w/ Alternate Phasing Operation and Emergency Vehicle Preemption Gastonia Signal System

NOTES

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer. Phase 1 and/or phase 5 may be lagged.
3. The order of phase 3 and phase 4 may be reversed.
4. Reposition existing signal heads numbered 42 & 43.
5. Set all detector units to presence mode.
6. In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
7. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
8. Remove existing Left Arrow "ONLY" sign-(R3-5L) and existing Through Arrow "ONLY" signs-(R3-5A).
9. Pavement markings are existing.
10. The City Engineer or their representative will determine the hours of use for each phasing plan.
11. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
12. Disconnect and abandon existing loops 2A, 2B, 2C, 6A, 6B, and 6C, and relabel existing loops 2D, 2E, 2F, 6D, 6E, and 6F as 2A, 2B, 2C, 6A, 6B, and 6C, respectively.
13. Install new cabinet on the existing cabinet foundation.
14. Existing signal heads 41 & 42 have been relabeled to 42 & 43, respectively.
15. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
16. Reconnect lead-in cable to separate loops 2A, 2B, & 2C and 6A, 6B, & 6C, as shown.
17. Install GPS emergency preemption system per manufacturer's instructions to achieve preemption needed, as shown in phasing diagram.
18. City of system data: Controller Asset #1238.

LEGEND

**PROPOSED**

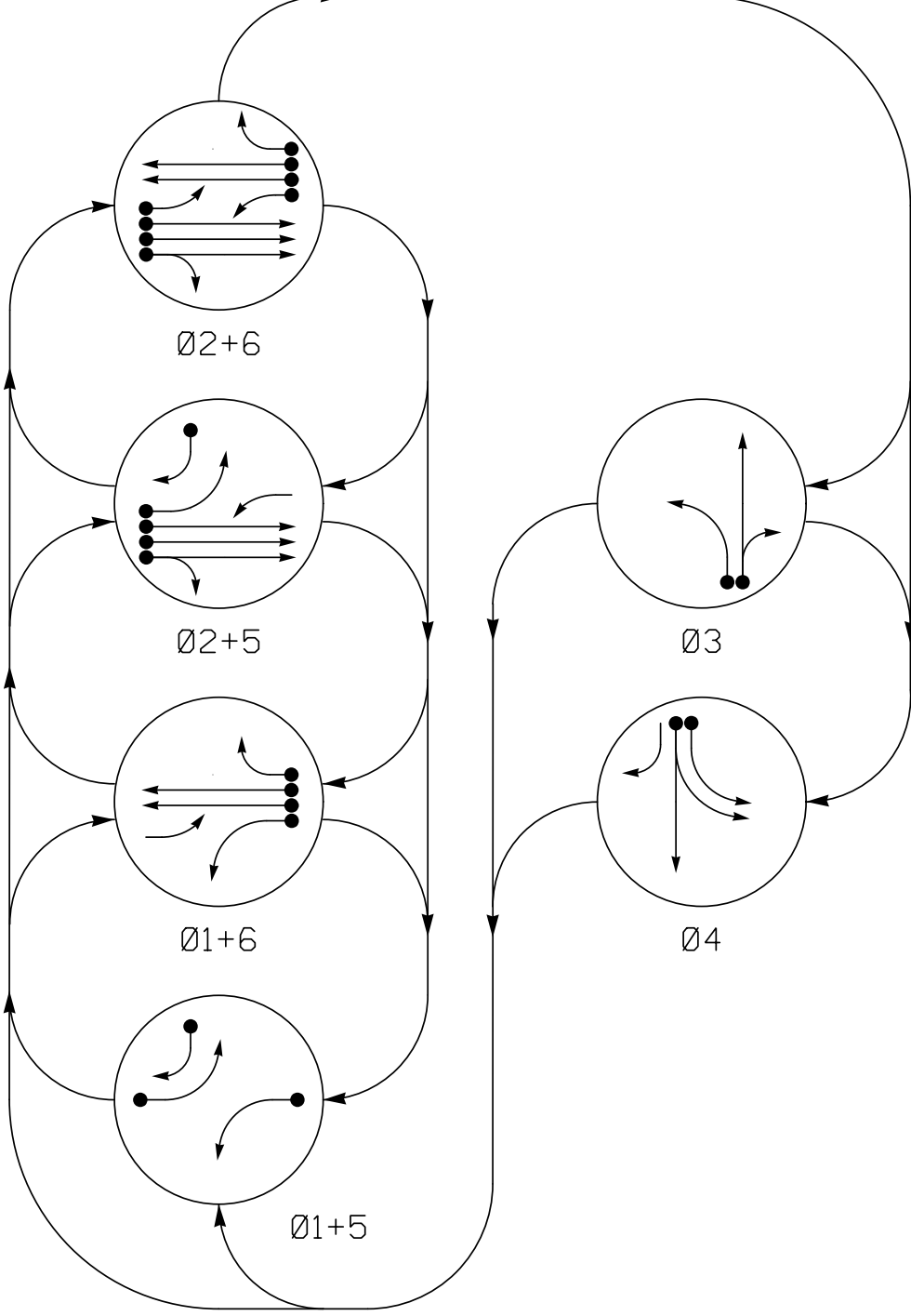
Traffic Signal Head  
Modified Signal Head  
Pedestrian Signal Head With Push Button & Sign  
Signal Pole with Guy  
Signal Pole with Sidewalk Guy  
Inductive Loop Detector  
Controller & Cabinet  
Junction Box  
2-in Underground Conduit  
Right of Way  
Directional Arrow  
Left Arrow "ONLY" Sign (R3-5L)  
Through Arrow "ONLY" Sign (R3-5A)  
Right Arrow "ONLY" Sign (R3-5R)  
Street Name Sign (D3-1)

**EXISTING**

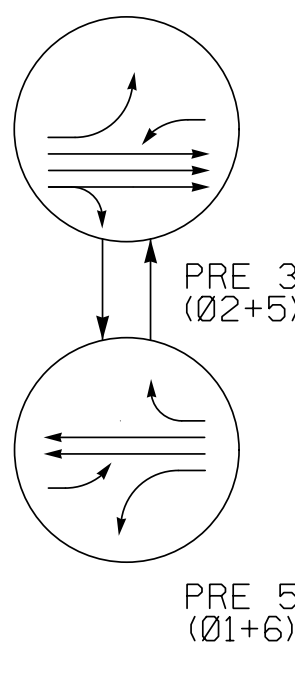
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(A)  
(B)  
(C)  
(D)

DEFAULT PHASING DIAGRAM



DEFAULT EV PREEMPT PHASES (Medium Priority)



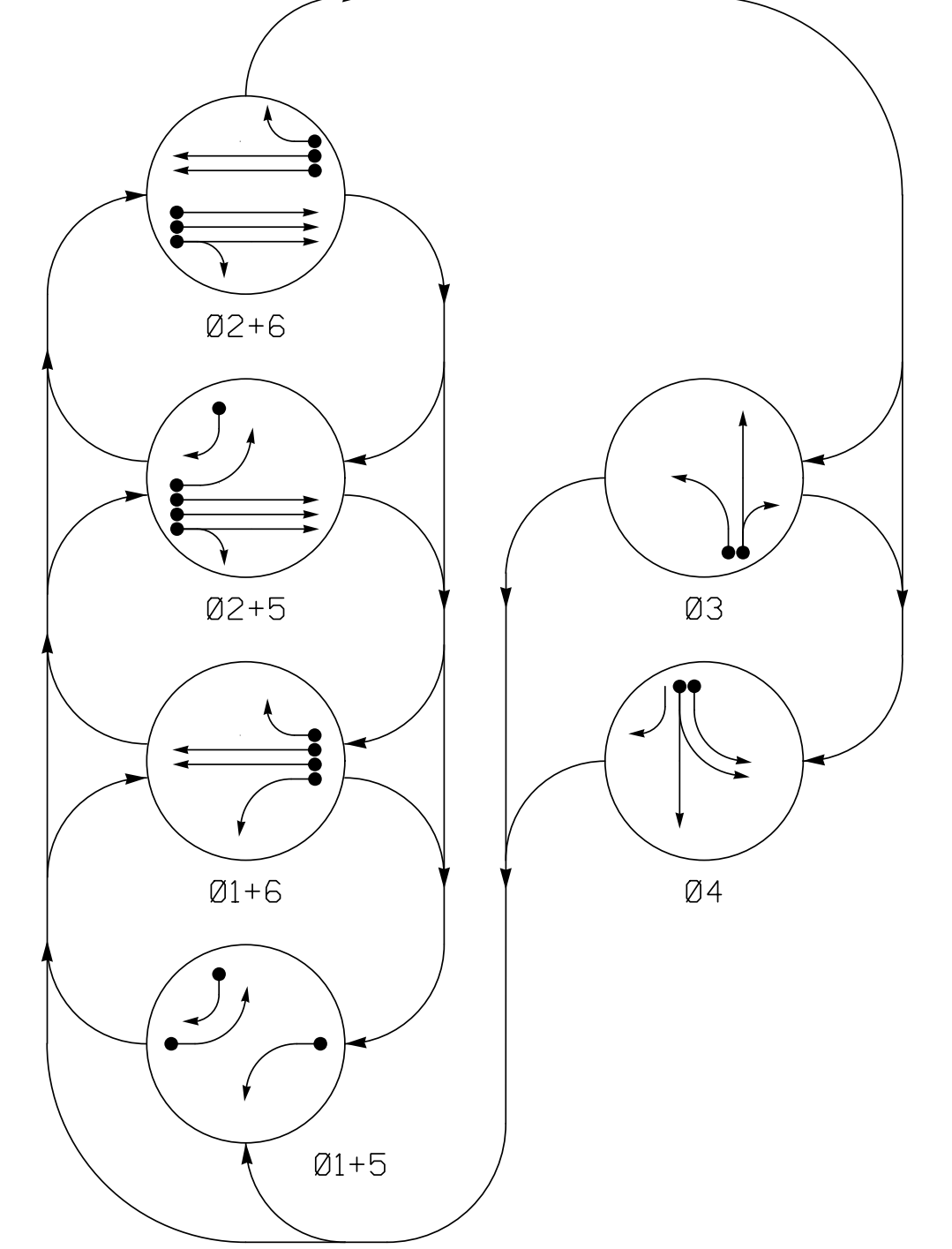
DEFAULT PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE												
	01+5	01+6	02+5	02+6	03	04	PRE 3	PRE 5	PRE 1	PRE 2	PRE 4	PRE 6	
11			F	F	R	R	G	R	Y				
21,22,23	R	R	G	G	R	R	G	R	Y				
31	R	R	R	R	G	R	R	R	Y				
32	R	R	R	R	G	R	R	R	Y				
41	R	R	R	R	G	R	R	R	Y				
42	R	R	R	R	G	R	R	R	Y				
43	R	R	R	R	G	R	R	R	Y				
51	F	F	R	R	G	R	R	R	Y				
61,62,63	R	G	R	G	R	R	G	Y					

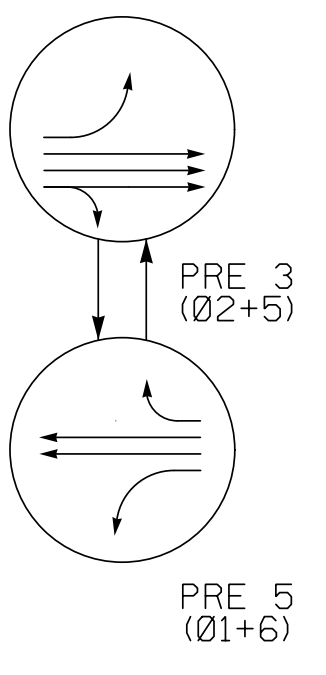
ALTERNATE PHASING TABLE OF OPERATION

SIGNAL FACE	PHASE											
	01+5	01+6	02+5	02+6	03	04	PRE 3	PRE 5	PRE 1	PRE 2	PRE 4	PRE 6
11			R	R	G	R	R	G	R	Y		
21,22,23	R	R	G	G	R	R	G	R	Y			
31	R	R	R	R	G	R	R	R	Y			
32	R	R	R	R	G	R	R	R	Y			
41	R	R	R	R	G	R	R	R	Y			
42	R	R	R	R	G	R	R	R	Y			
43	R	R	R	R	G	R	R	R	Y			
51	F	F	R	R	G	R	R	R	Y			
61,62,63	R	G	R	G	R	R	G	Y				

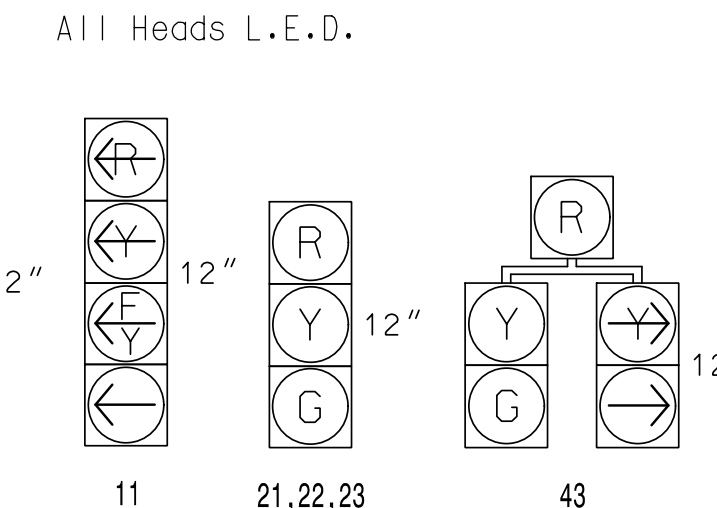
ALTERNATE PHASING DIAGRAM



ALTERNATE EV PREEMPT PHASES (Medium Priority)

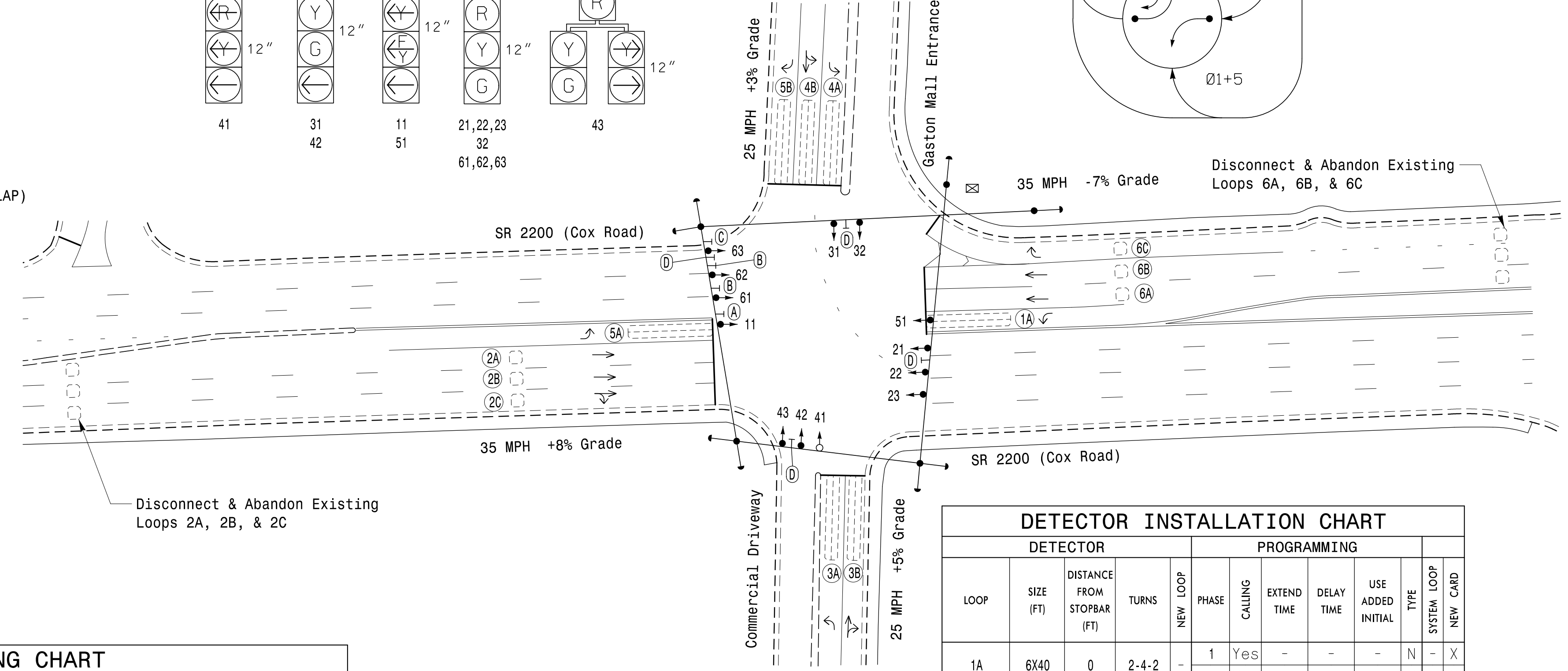


SIGNAL FACE I.D.



PHASING DIAGRAM DETECTION LEGEND

- DETECTED MOVEMENT
- UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- PEDESTRIAN MOVEMENT



**TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Min Green *	7	12	7	7	7	12
Walk *	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-
Veh. Extension *	2.0	3.0	2.0	2.0	2.0	3.0
Max 1 *	20	90	30	30	20	90
Yellow	3.2	4.4	3.0	3.1	3.0	4.4
Red Clear	2.4	2.4	3.0	3.2	2.8	2.4
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds / Actuation *	-	-	-	-	-	-
Max Initial *	-	-	-	-	-	-
Time Before Reduction *	-	-	-	-	-	-
Time To Reduce *	-	-	-	-	-	-
Minimum Gap	-	-	-	-	-	-
Locking Detector	-	X	-	-	-	X
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X

EV PREEMPT

FUNCTION	PRE 3	PRE 5
Exit Phase(s)	2+6	2+6
Preempt Override	OFF	OFF
Delay Time	0	0
Ped Clear Through Yellow	N	N
Terminate Phases	N	N
Entrance Walk	-	-
Entrance Ped Clear	-	-
Entrance Min Green	1	1
Entrance Yellow Change	25.5*	25.5*
Entrance Red Clear	25.5*	25.5*
Minimum Dwell Time	7	7
Preempt Input Extension Time **	2	2
Preempt Max Time	120	120
Exit Yellow Change	25.5*	25.5*
Exit Red Clear	25.5*	25.5*

DETECTOR INSTALLATION CHART

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	-	-	N	-	X
2A	6X6	90	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	90	EXIST	-	2	Yes	-	-	-	N	-	X
2C	6X6	90	EXIST	-	2	Yes	-	-	-	N	-	X
3A	6X40	0	2-4-2	-	3	Yes	-	-	-	N	-	X
3B	6X40	0	2-4-2	-	3	Yes	-	10	-	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
4B	6X40	0	2-4-2	-	4	Yes	-	-	-	N	-	X
5A	6X40	0	2-4-2	-	5	Yes	-	-	-	N	-	X
5B	6X40	0	2-4-2	-	5	Yes	-	15	-	N	-	X
6A	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X6	90	EXIST	-	6	Yes	-	-	-	N	-	X

\*\* Disable Phase call for loop during Alternate Phasing operation.

Signal Upgrade

Prepared For: **SR 2200 (Cox Road) at Gaston Mall Entrance / Commercial Driveway**

Division 12, Gaston County, Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

REVISIONS: [Table with columns: REVISIONS, INIT., DATE]

Scale: 1" = 40'

North Arrow

Prepared By: **Kimley-Horn**

NC License #0102, 421 Fayetteville Street, Suite 600, Raleigh, NC 27601

3/9/2022

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Professional Engineer Seal: **KETIN P. BAUMANN**, No. 044434, State of North Carolina

Discussed by: [Signature], 3/11/2022

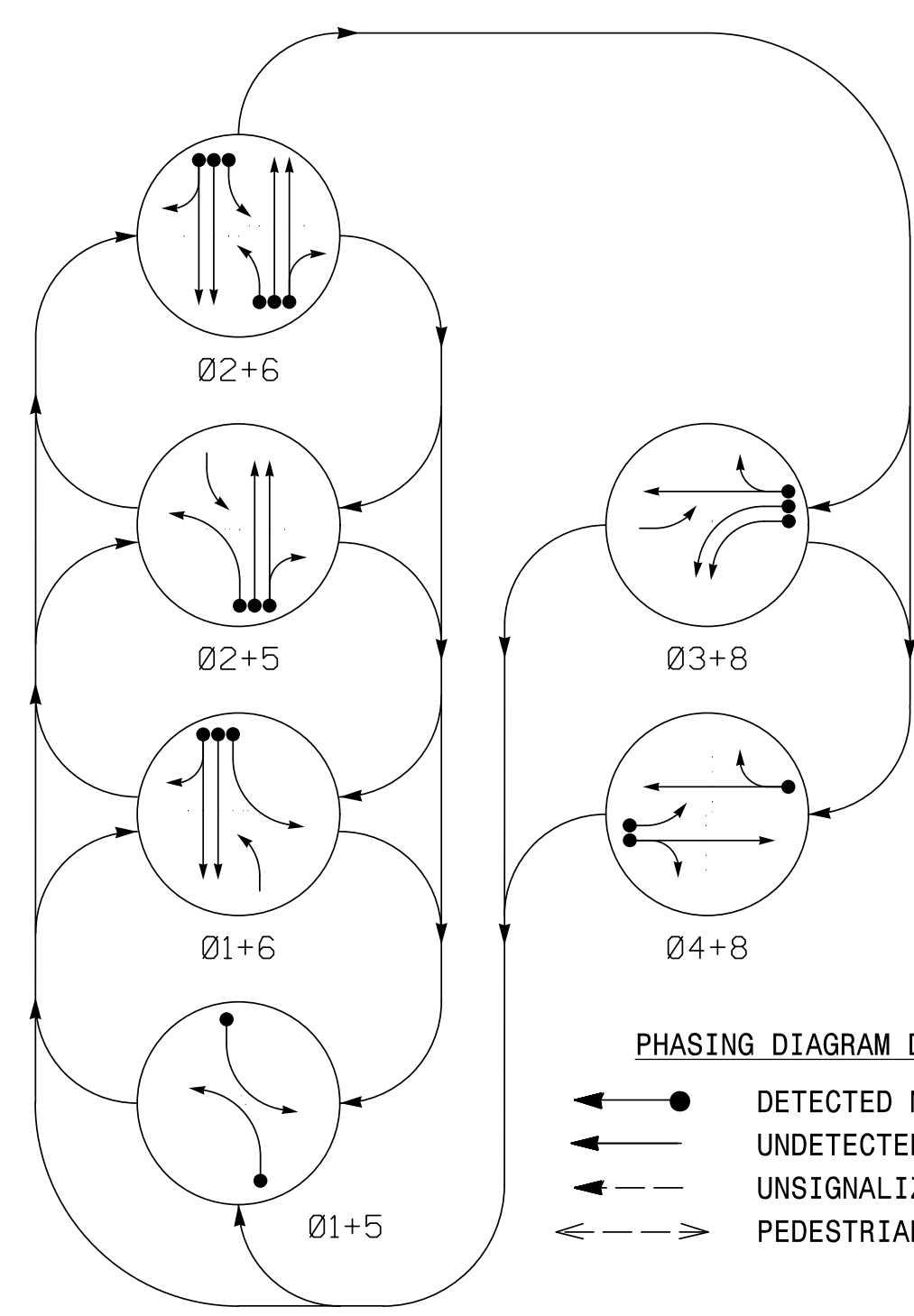
SIG. INVENTORY NO. 12-1238

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

\* Time defaults to time used for phase during normal operation \*\* Program Timing on GPS Detection Unit

3/9/2022 11:17:10 AM DonHille.Cur1 \*\*\*K:\inley-horn.com\SE-RAL\MRAL-TIP\DK-TIP\011036569\_Gastonia\_Signal\_Systems\Sigs4 - Sigal.sigs4 - Sigal Design\121238-2021.dgn

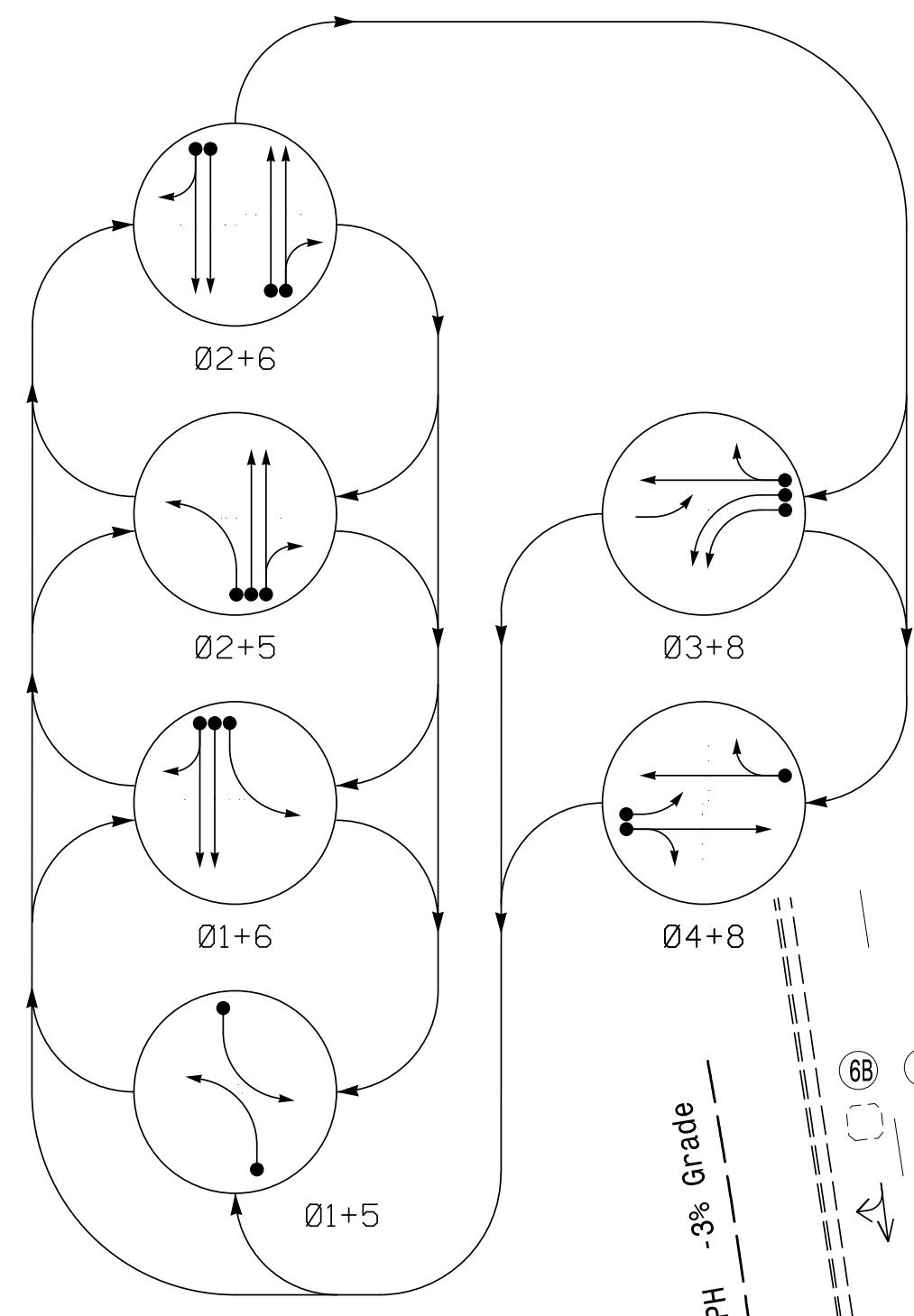
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 3 + 8	Ø 4 + 8	FL	FLASH
11	←	←	←	←	←	←	←	←
21, 22	R	R	G	G	R	R	Y	Y
31, 32	←	←	←	←	←	←	←	←
41	←	←	←	←	←	←	←	←
42, 43	R	R	R	R	R	G	R	R
51	←	←	←	←	←	←	←	←
61, 62	R	G	R	G	R	R	Y	Y
81, 82	R	R	R	R	G	G	R	R

**ALTERNATIVE PHASING DIAGRAM**



**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE							
	Ø 1 + 5	Ø 1 + 6	Ø 2 + 5	Ø 2 + 6	Ø 3 + 8	Ø 4 + 8	FL	FLASH
11	←	←	←	←	←	←	←	←
21, 22	R	R	G	G	R	R	Y	Y
31, 32	←	←	←	←	←	←	←	←
41	←	←	←	←	←	←	←	←
42, 43	R	R	R	R	R	G	R	R
51	←	←	←	←	←	←	←	←
61, 62	R	G	R	G	R	R	Y	Y
81, 82	R	R	R	R	G	G	R	R

**DETECTOR INSTALLATION CHART**

LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PROGRAMMING							
					PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
1A	6X40	0	2-4-2	-	1	Yes	-	15*	-	N	-	X
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
3A	6X40	0	2-4-2	-	3	Yes	-	3	-	N	-	X
3B	6X40	0	2-4-2	-	3	Yes	-	-	-	N	-	X
4A	6X40	0	2-4-2	-	4	Yes	-	3	-	N	-	X
4B	6X40	0	2-4-2	-	4	Yes	-	10	-	N	-	X
5A	6X40	0	2-4-2	-	5	Yes	-	15*	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
8A	6X40	0	2-4-2	-	8	Yes	-	10	-	N	-	X

\* Reduce Delay to 3 seconds during Alternate Phasing Operation.  
# Disable Phase call for loop during Alternate Phasing operation.

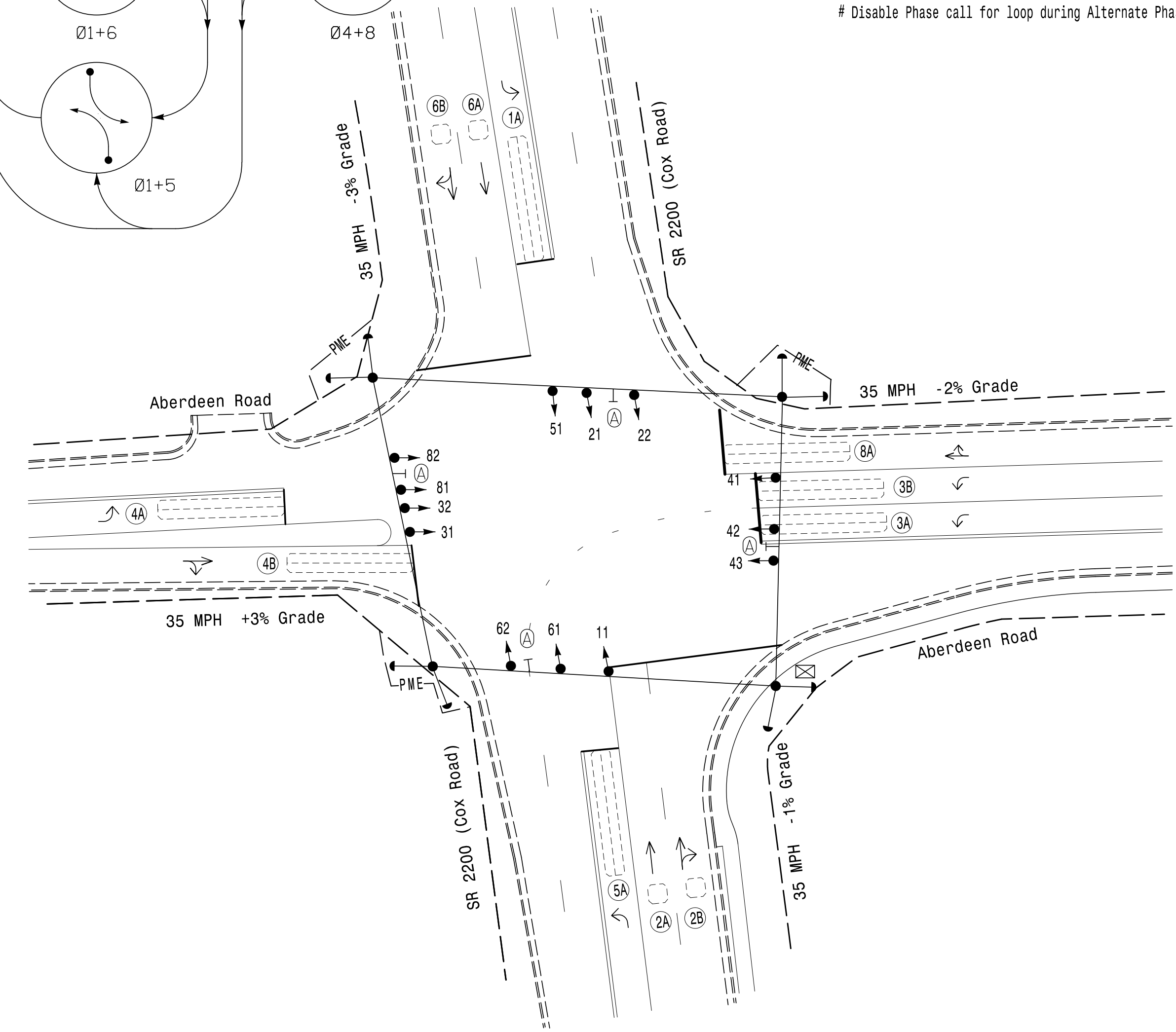
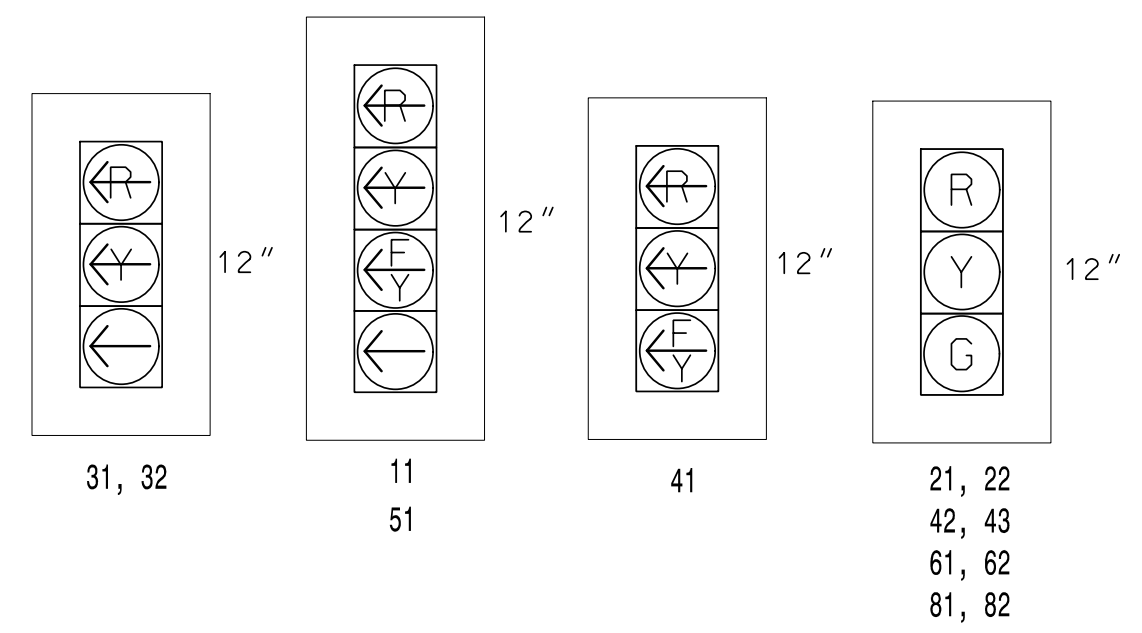
**6 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

1. Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
2. Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
3. Phase 1 and/or phase 5 may be lagged.
4. Phase 3 may be lagged.
5. Set all detector units to presence mode.
6. Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
7. Pavement markings are existing.
8. The City Engineer or their representative will determine the hours of use for each phasing plan.
9. Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
10. Install new cabinet on the existing cabinet foundation.
11. All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
12. City system data: Controller Asset #1282.

**SIGNAL FACE I.D.**

All Heads L.E.D.  
Backplates with reflective borders

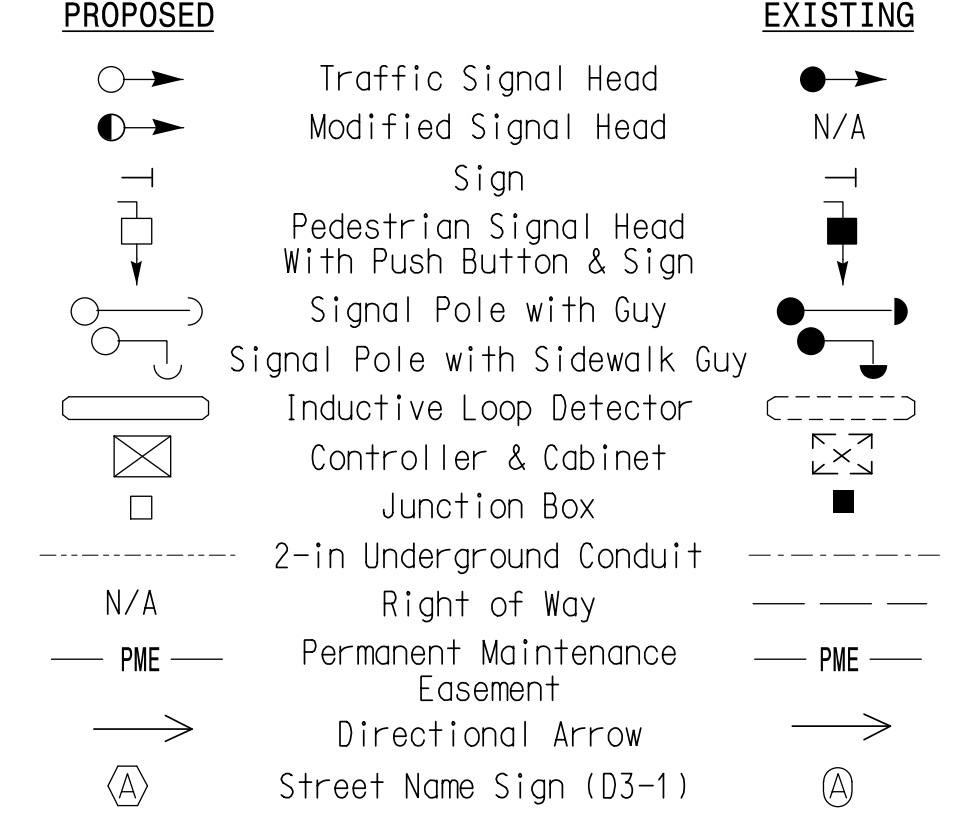


**TIMING CHART**

FEATURE	PHASE							
	1	2	3	4	5	6	8	
Min Green *	7	10	7	7	7	10	7	
Walk *	-	-	-	-	-	-	-	
Ped Clear	-	-	-	-	-	-	-	
Veh. Extension *	2.0	3.0	2.0	2.0	2.0	3.0	2.0	
Max 1 *	25	45	25	25	15	45	25	
Yellow	3.0	4.1	3.0	4.0	3.0	4.1	4.0	
Red Clear	3.3	2.4	2.9	2.6	3.3	2.4	2.6	
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
Actuations B4 Add *	-	-	-	-	-	-	-	
Seconds / Actuation *	-	-	-	-	-	-	-	
Max Initial *	-	-	-	-	-	-	-	
Time Before Reduction *	-	-	-	-	-	-	-	
Time To Reduce *	-	-	-	-	-	-	-	
Minimum Gap	-	-	-	-	-	-	-	
Locking Detector	-	X	-	-	-	X	-	
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL	-	
Dual Entry	-	-	-	X	-	-	-	
Simultaneous Gap	X	X	X	X	X	X	X	

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**



**Signal Upgrade**

Prepared For:  
**Kimley-Horn**  
750 N. Greenfield Pkwy, Garner, NC 27529  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

**SR 2200 (Cox Road) at Aberdeen Road**

Division 12 Gaston County Gastonia

PLAN DATE: January 2022 REVIEWED BY: SL Phillips  
PREPARED BY: SP Pennington REVIEWED BY: KP Baumann

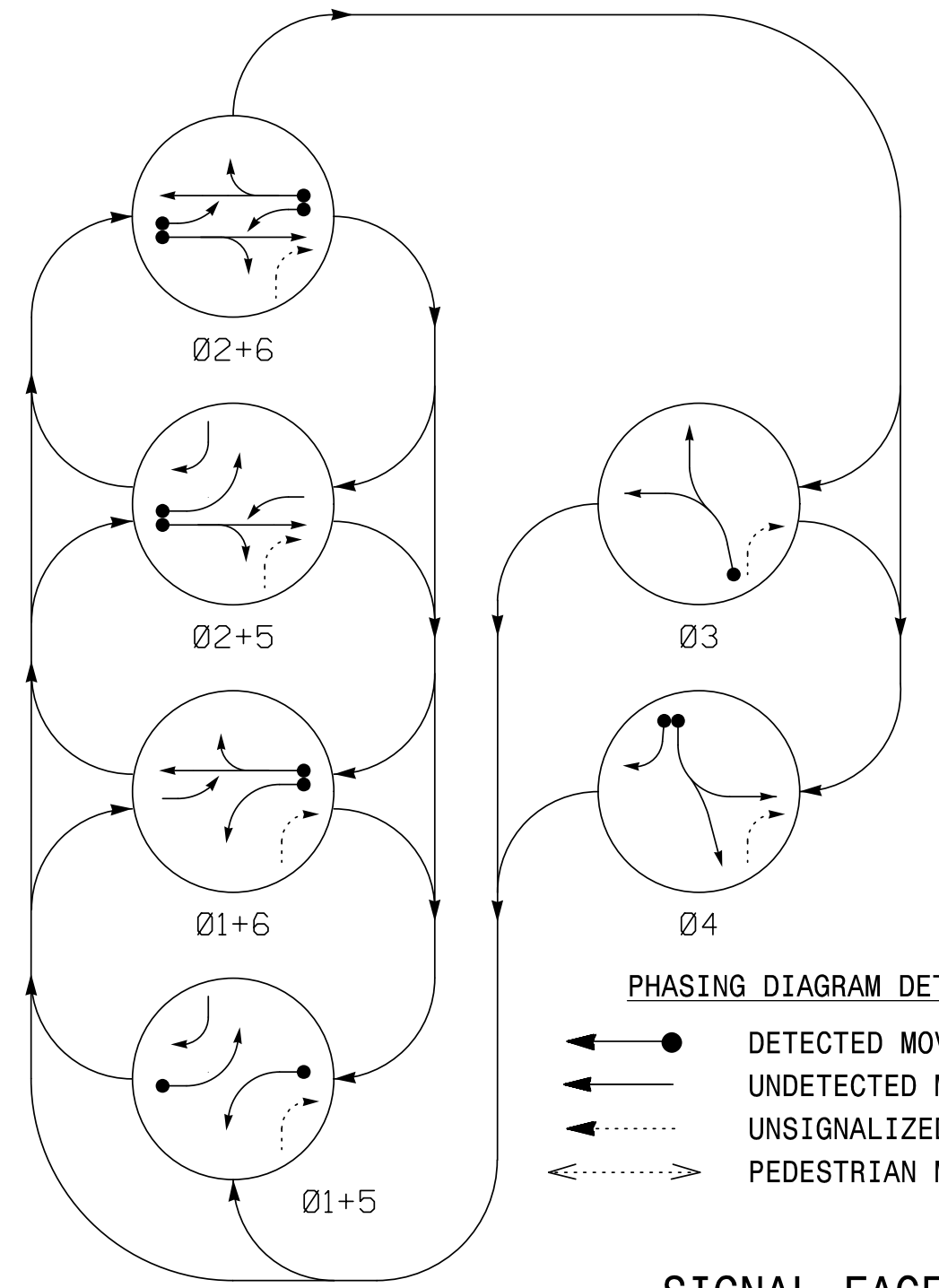
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

Discussed by: *[Signature]* 3/11/2022  
DATE: \_\_\_\_\_  
SIGNATURE: \_\_\_\_\_  
DATE: \_\_\_\_\_

SIG. INVENTORY NO. 12-1282

3/9/2022 11:17:13 AM Dantellb.Curr1 \*\*\*I:\my-horn.com\SE\_RAL\MRAL\_T\TIDK\_L\TIS011036569\_Gastonia Signal System9\_Signal\KWS4 - Signal Design\121282-2021.dgn

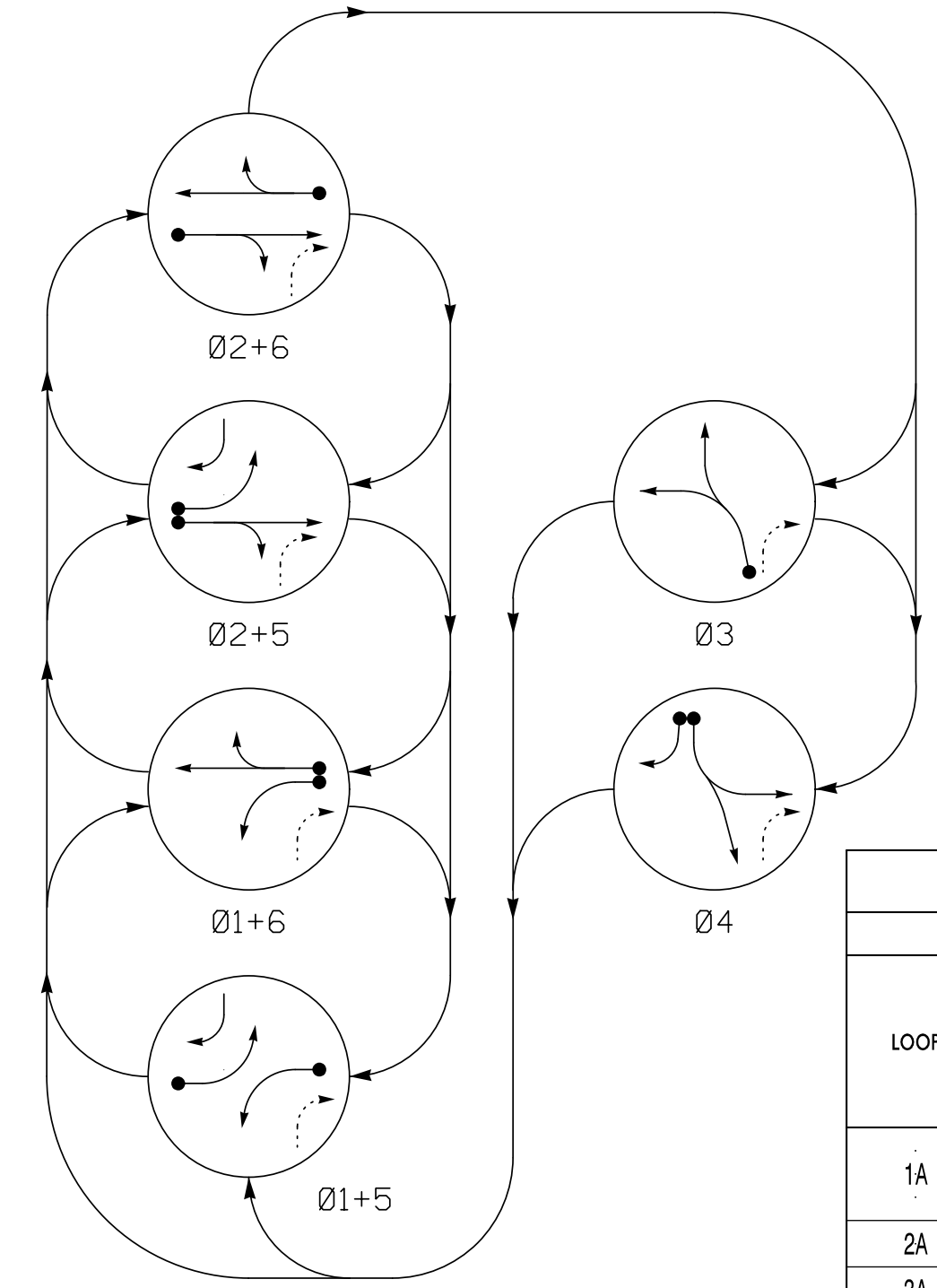
**DEFAULT PHASING DIAGRAM**



**DEFAULT PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1+5	Ø 1+6	Ø 2+5	Ø 2+6	Ø 3	Ø 4
11	←	←	←	←	←	←
21,22	R	R	G	G	R	R
31	R	R	R	R	G	R
32	R	R	R	R	G	R
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	←	←	←	←	←	←
61,62	R	G	R	G	R	R

**ALTERNATE PHASING DIAGRAM**



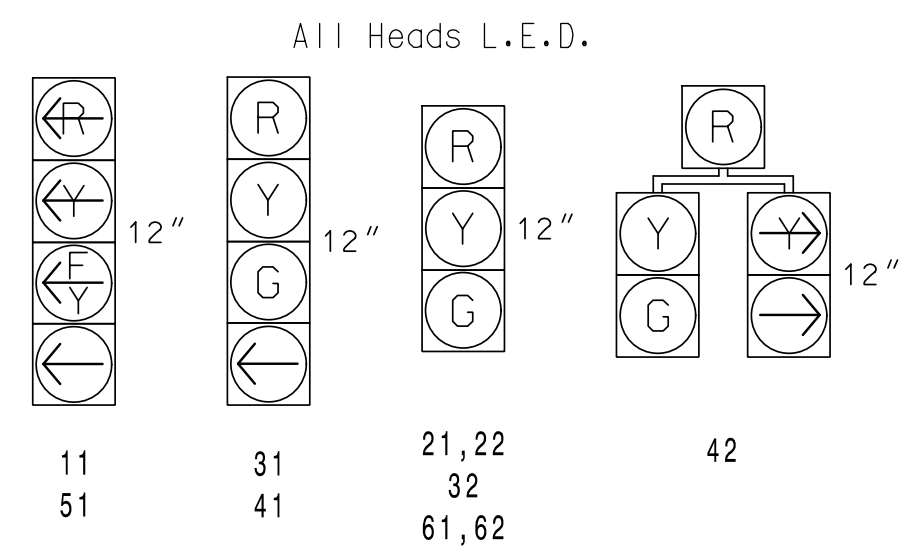
**ALTERNATE PHASING TABLE OF OPERATION**

SIGNAL FACE	PHASE					
	Ø 1+5	Ø 1+6	Ø 2+5	Ø 2+6	Ø 3	Ø 4
11	←	←	←	←	←	←
21,22	R	R	G	G	R	R
31	R	R	R	R	G	R
32	R	R	R	R	G	R
41	R	R	R	R	G	R
42	R	R	R	R	G	R
51	←	←	←	←	←	←
61,62	R	G	R	G	R	R

**PHASING DIAGRAM DETECTION LEGEND**

- ← ● DETECTED MOVEMENT
- ← ○ UNDETECTED MOVEMENT (OVERLAP)
- ← ○ UNSIGNALIZED MOVEMENT
- ← ○ PEDESTRIAN MOVEMENT

**SIGNAL FACE I.D.**



**DETECTOR INSTALLATION CHART**

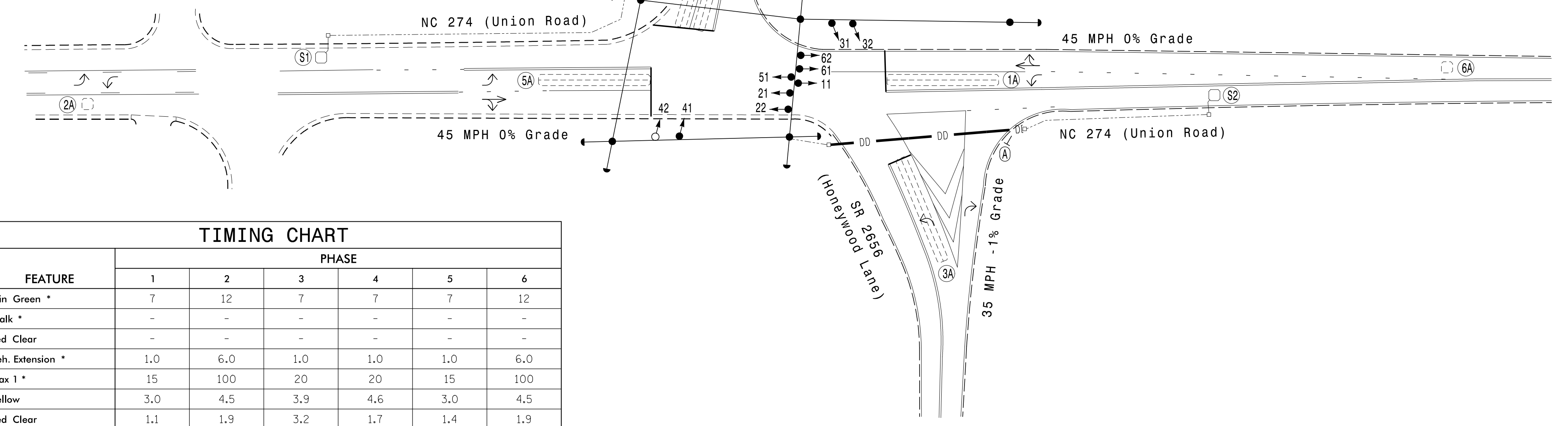
LOOP	DETECTOR			PROGRAMMING								
	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	LOOP SYSTEM	NEW CARD
1A	6X60	0	2-4-2	-	1	Yes	-	15*	-	N	-	X
2A	6X6	300	EXIST	-	2	Yes	-	-	X	N	-	X
3A	6X60	0	2-4-2	-	3	Yes	-	3	-	N	-	X
4A	6X60	0	2-4-2	-	4	Yes	-	3	-	N	-	X
4B	6X60	0	2-4-2	-	4	Yes	-	15	-	N	-	X
5A	6X60	0	2-4-2	-	5	Yes	-	15*	-	N	-	X
					2#	Yes	-	3	-	G	-	X
6A	6X6	300	EXIST	-	6	Yes	-	-	X	N	-	X
S1	6X6	+300	6	X	-	No	-	-	-	N	X	X
S2	6X6	+300	6	X	-	No	-	-	-	N	X	X

- \* Reduce delay to 3 sec. during Alternate phasing operation.
- # Disable Phase call for loop during Alternate Phasing operation.

**6 Phase Fully Actuated w/ Alternate Phasing Operation Gastonia Signal System**

**NOTES**

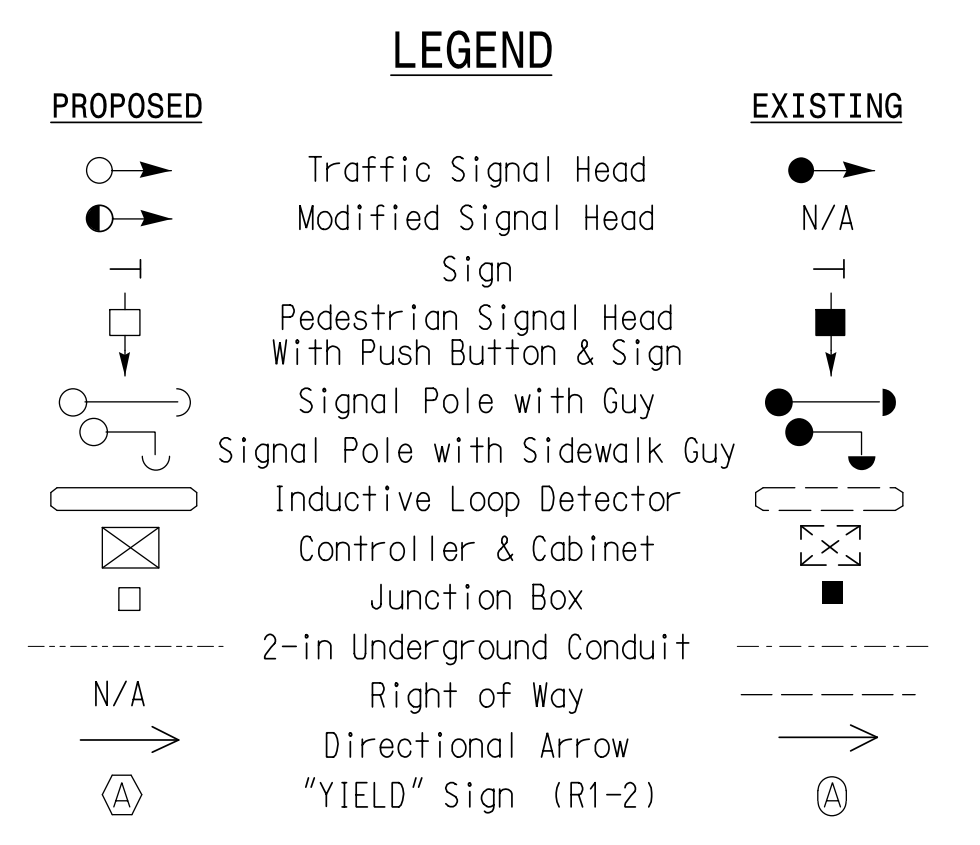
- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Phase 1 and/or phase 5 may be lagged.
- The order of phase 3 and phase 4 may be reversed.
- Set all detector units to presence mode.
- In the event of loop replacement, refer to the current ITS and Signal Design Manual and submit a Plan of Record to the Signal Design Section.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Pavement markings are existing.
- The City Engineer or their representative will determine the hours of use for each phasing plan.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- City of system data:  
Controller Asset #1304.



**TIMING CHART**

FEATURE	PHASE					
	1	2	3	4	5	6
Min Green *	7	12	7	7	7	12
Walk *	-	-	-	-	-	-
Ped Clear	-	-	-	-	-	-
Veh. Extension *	1.0	6.0	1.0	1.0	1.0	6.0
Max 1 *	15	100	20	20	15	100
Yellow	3.0	4.5	3.9	4.6	3.0	4.5
Red Clear	1.1	1.9	3.2	1.7	1.4	1.9
Red Revert	2.0	2.0	2.0	2.0	2.0	2.0
Actuations B4 Add *	-	-	-	-	-	-
Seconds / Actuation *	-	2.5	-	-	-	2.5
Max Initial *	-	34	-	-	-	34
Time Before Reduction *	-	20	-	-	-	20
Time To Reduce *	-	35	-	-	-	35
Minimum Gap	-	3.0	-	-	-	3.0
Locking Detector	-	X	-	-	-	X
Recall Position	-	MIN RECALL	-	-	-	MIN RECALL
Dual Entry	-	-	-	-	-	-
Simultaneous Gap	X	X	X	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.



**Signal Upgrade**

Prepared For: **NC 274 (Union Road) at SR 2200 (Gaston Day School Road) / SR 2656 (Honeywood Lane)**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips

PREPARED BY: CF Davis REVIEWED BY: KP Baumann

750 N. Greenfield Pkwy, Garner, NC 27529

Kimley-Horn  
NC License #0102  
421 Fayetteville Street, Suite 600  
Raleigh, NC 27601  
(919) 677-2000

SCALE: 1" = 40'

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

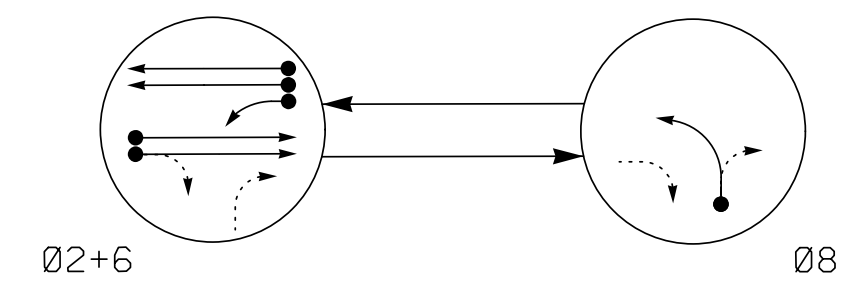
Seal of Kevin P. Baumann, Professional Engineer, No. 044434

Signature: Kevin P. Baumann, Date: 3/11/2022

SIG. INVENTORY NO. 12-1304

3/9/2022 11:14:44 AM Don'tell@curr1 \*\*\*K:\meyer-horn.com\SE\_RAL\MRAL\_TIP\DK-TIS\011036569\_Gastonia Signal System\Signal\KWS4 - S1\Signal Design\121304-2021.dgn

**PHASING DIAGRAM**



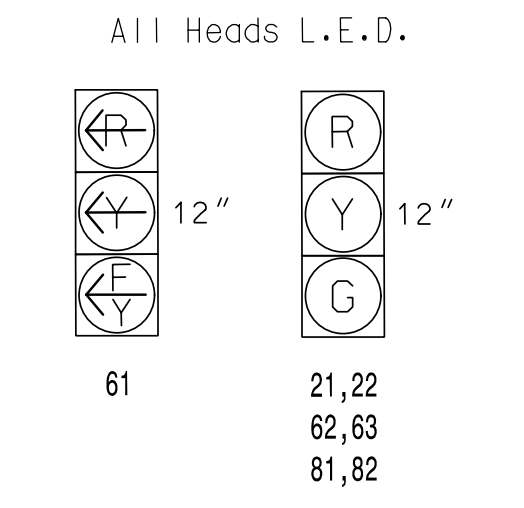
**PHASING DIAGRAM DETECTION LEGEND**

- ←● DETECTED MOVEMENT
- ← UNDETECTED MOVEMENT (OVERLAP)
- UNSIGNALIZED MOVEMENT
- ←--- PEDESTRIAN MOVEMENT

**TABLE OF OPERATION**

SIGNAL FACE	PHASE		
	Ø2+6	Ø4+8	FLASH
21,22	G	R	Y
61	Y	R	Y
62,63	G	R	Y
81,82	R	G	R

**SIGNAL FACE I.D.**



**DETECTOR INSTALLATION CHART**

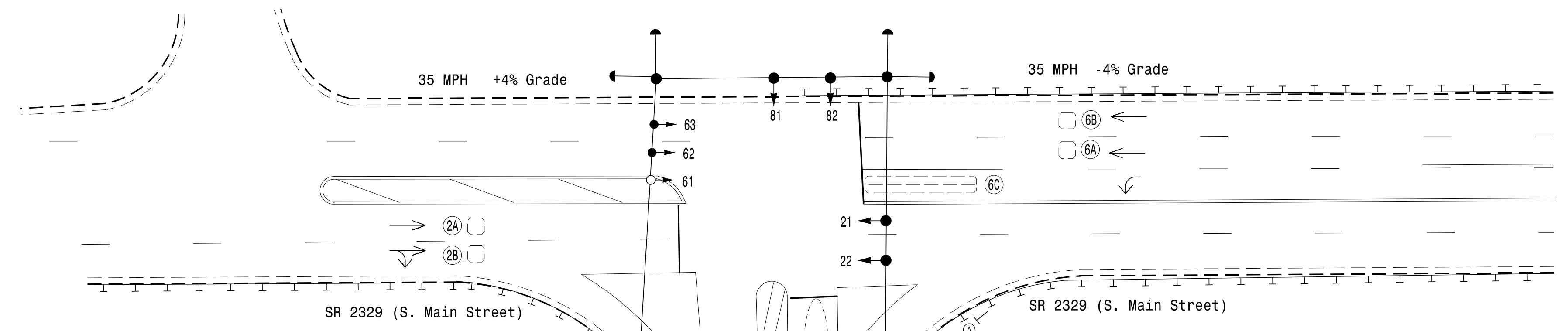
DETECTOR				PROGRAMMING								
LOOP	SIZE (FT)	DISTANCE FROM STOPBAR (FT)	TURNS	NEW LOOP	PHASE	CALLING	EXTEND TIME	DELAY TIME	USE ADDED INITIAL	TYPE	SYSTEM LOOP	NEW CARD
2A	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
2B	6X6	70	EXIST	-	2	Yes	-	-	-	N	-	X
6A	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6B	6X6	70	EXIST	-	6	Yes	-	-	-	N	-	X
6C	6X40	0	2-4-2	-	6	Yes	-	-	-	N	-	X
* 8A	N/A	0	N/A	-	8	Yes	-	-	-	N	-	X

\* Microwave Detection

**2 Phase Fully Actuated Gastonia Signal System**

**NOTES**

- Refer to "Roadway Standard Drawings NCDOT" dated January 2018 and "Standard Specifications for Roads and Structures" dated January 2018.
- Do not program signal for late night flashing operation unless otherwise directed by the Engineer.
- Reposition existing signal heads numbered 62 and 63.
- Set all detector units to presence mode.
- Locate new cabinet so as not to obstruct sight distance of vehicles turning right on red.
- Remove existing "Left Turn Signal" sign-(R10-10L)
- Pavement markings are existing.
- Maximum times shown in timing chart are for free-run operation only. Coordinated signal system timing values shall supersede these values.
- Install new cabinet on the existing cabinet foundation.
- All new cabinets and base extenders shall be black in color. See Project Special Provisions for details.
- Reconnect lead-in cable to separate loops 2A & 2B and 6A & 6B, as shown.
- Existing signal heads 61 & 62 have been relabeled to 62 & 63, respectively.
- Existing phase 4 has been changed to phase 8 on this plan. Change all signal heads, pedestrian signal heads, pedestrian push buttons, and detection zones as needed to achieve the phasing shown.
- City system data:  
Controller Asset #1319.



**TIMING CHART**

FEATURE	PHASE		
	2	6	8
Min Green *	10	10	7
Walk *	-	-	-
Ped Clear	-	-	-
Veh. Extension *	3.0	3.0	3.0
Max 1 *	45	45	20
Yellow	4.1	4.1	3.0
Red Clear	1.2	1.2	2.4
Red Revert	2.0	2.0	2.0
Actuations B4 Add *	-	-	-
Seconds /Actuation *	-	-	-
Max Initial *	-	-	-
Time Before Reduction *	-	-	-
Time To Reduce *	-	-	-
Minimum Gap	-	-	-
Locking Detector	X	X	-
Recall Position	MIN RECALL	MIN RECALL	-
Dual Entry	-	-	-
Simultaneous Gap	X	X	X

\* These values may be field adjusted. Do not adjust Min Green and Extension times for phases 2 and 6 lower than what is shown. Min Green for all other phases should not be lower than 4 seconds.

**LEGEND**

PROPOSED	EXISTING
○→ Traffic Signal Head	●→ N/A
●→ Modified Signal Head	○→ N/A
⊥ Sign	⊥ Sign
○→ Signal Pole with Guy	●→ Signal Pole with Sidewalk Guy
○→ Signal Pole with Sidewalk Guy	○→ Inductive Loop Detector
⊠ Controller & Cabinet	⊠ Junction Box
□ Junction Box	--- 2-in Underground Conduit
N/A Right of Way	--- Right of Way
→ Directional Arrow	→ Directional Arrow
N/A Guardrail	--- Guardrail
○ Microwave Detection Area	○ Microwave Detection Area
○ Out of Pavement Detector	● Out of Pavement Detector
⊠ "YIELD" Sign (R1-2)	⊠ "YIELD" Sign (R1-2)

**Signal Upgrade**

Prepared For:  
  
 750 N. Greenfield Pkwy, Garner, NC 27529  
 NC License #0102  
 421 Fayetteville Street, Suite 600  
 Raleigh, NC 27601  
 (919) 677-2000

**SR 2329 (S. Main Street) at I-85 Northbound Ramp**

Division 12 Gaston County Gastonia

PLAN DATE: May 2021 REVIEWED BY: SL Phillips  
 PREPARED BY: LL Matney REVIEWED BY: KP Baumann

REVISIONS: \_\_\_\_\_ INIT. DATE

SCALE: 1" = 30'

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

KEVIN P. BAUMANN  
 ENGINEER  
 3/11/2022  
 DATE  
 SIG. INVENTORY NO. 12-1319

3/9/2022 11:16:32 AM DanHill@curr1 \*\*\*k:\meyer-horn.com\SE-RAL\MRAL-TIP\DK-TIS\011036569\_Gastonia Signal System9\_Signal.kws4 - Signal Design\121319-2021.dgn