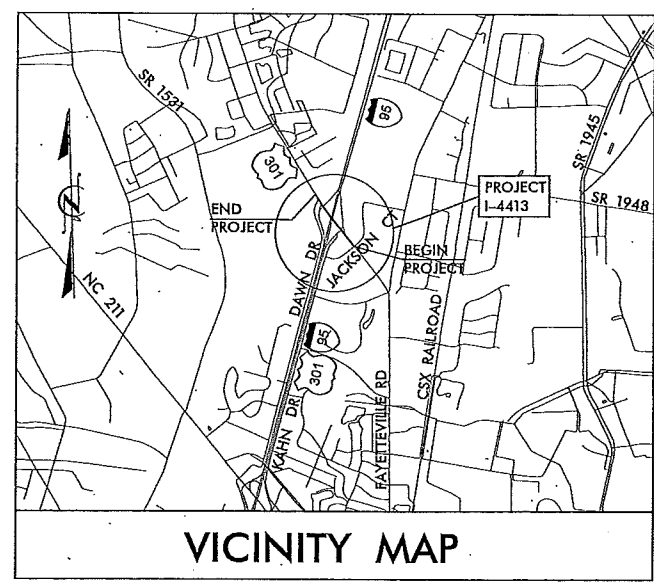


09/08/99

TIP PROJECT: I-4413

CONTRACT: C202847

STRUCTURES

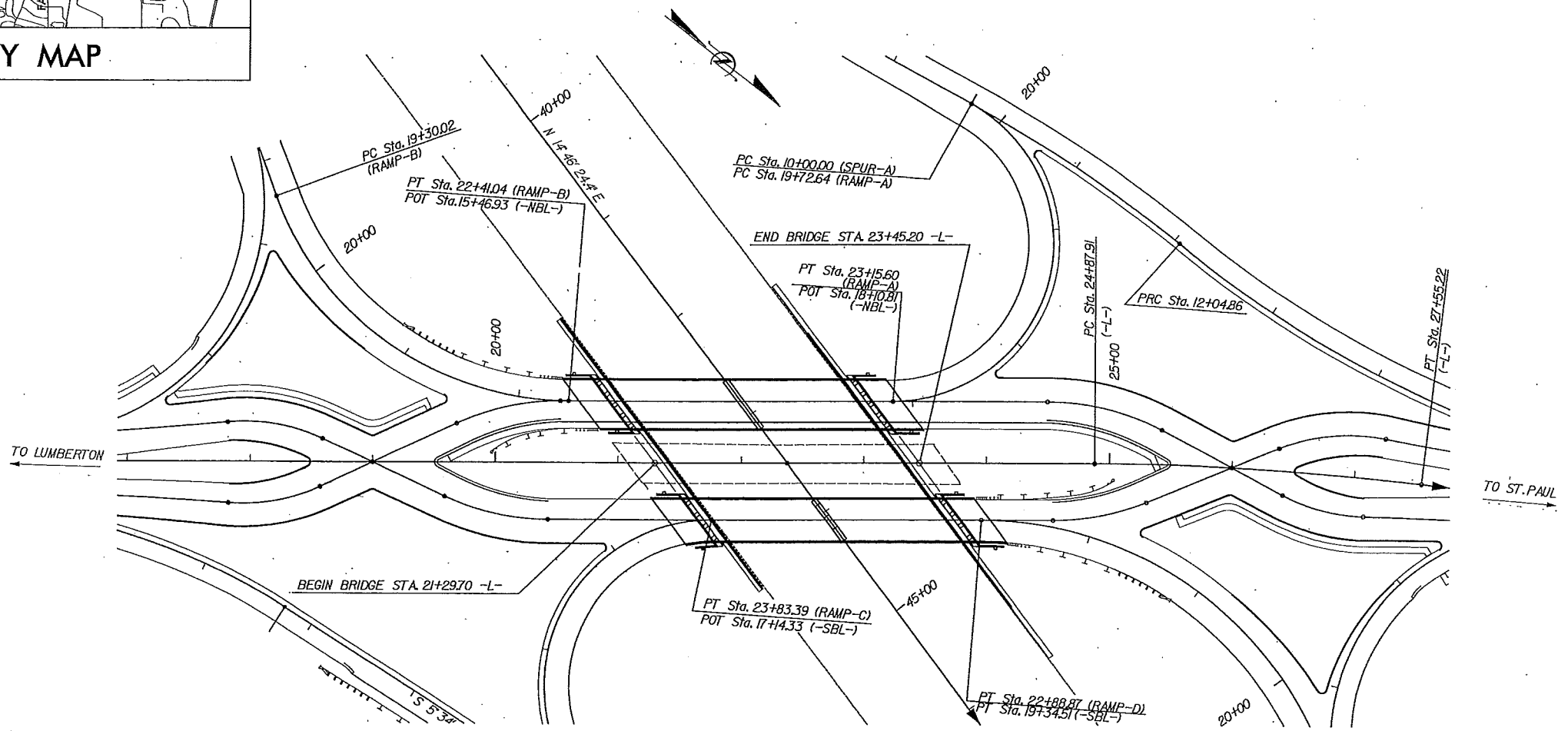


STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS

ROBESON COUNTY

LOCATION: BRIDGE NO. 36 ON US 301 (FAYETTEVILLE ROAD)
OVER I-95 (EXIT 22) *Brg. 510 NBL*
TYPE OF WORK: BRIDGES AND RETAINING WALLS.

STATE	STATE PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	I-4413		
WAS NO.	F.A. PROJ. NO.	DESCRIPTION	
35901.1.1	IMF-95-1(64)22	PE	
35901.2.1	IMF-095-1(85)22	ROW/UTIL.	
35901.2.1	IMF-095-1(87)22	CONST.	



- THIS PROJECT IS WITHIN THE MUNICIPAL BOUNDARIES OF LUMBERTON.
- THIS IS A CONTROLLED-ACCESS PROJECT WITH ACCESS BEING LIMITED TO INTERCHANGE.

DESIGN DATA

ADT 2012	=	26,000
ADT 2032	=	37,200
DHV	=	9 %
D	=	55 %
T	=	6 % *
V	=	50 MPH
FUNC. CLASS:	URBAN COLLECTOR	
* (TTST 2% + DUAL 4%)		

PROJECT LENGTH

LENGTH OF ROADWAY T.I.P. PROJECT I-4413	=	0.545 MI.
LENGTH OF STRUCTURE T.I.P. PROJECT I-4413	=	0.041 MI.
TOTAL LENGTH OF T.I.P. PROJECT I-4413	=	0.586 MI.

PREPARED IN THE OFFICE OF:

Stantec
Stantec Consulting Inc.
801 Jones Franklin Road, Suite 300
Raleigh, NC U.S.A. 27606
Tel: (919) 851-6866
Fax: (919) 851-7024
www.stantec.com

FOR THE NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

2012 STANDARD SPECIFICATIONS

LETTING DATE: JULY 17, 2012

NGDOT CONTACT: LONNIE I. BROOKS, PE
PROJECT ENGINEER

JOSEPH T. KELVINGTON, PE
PROJECT ENGINEER

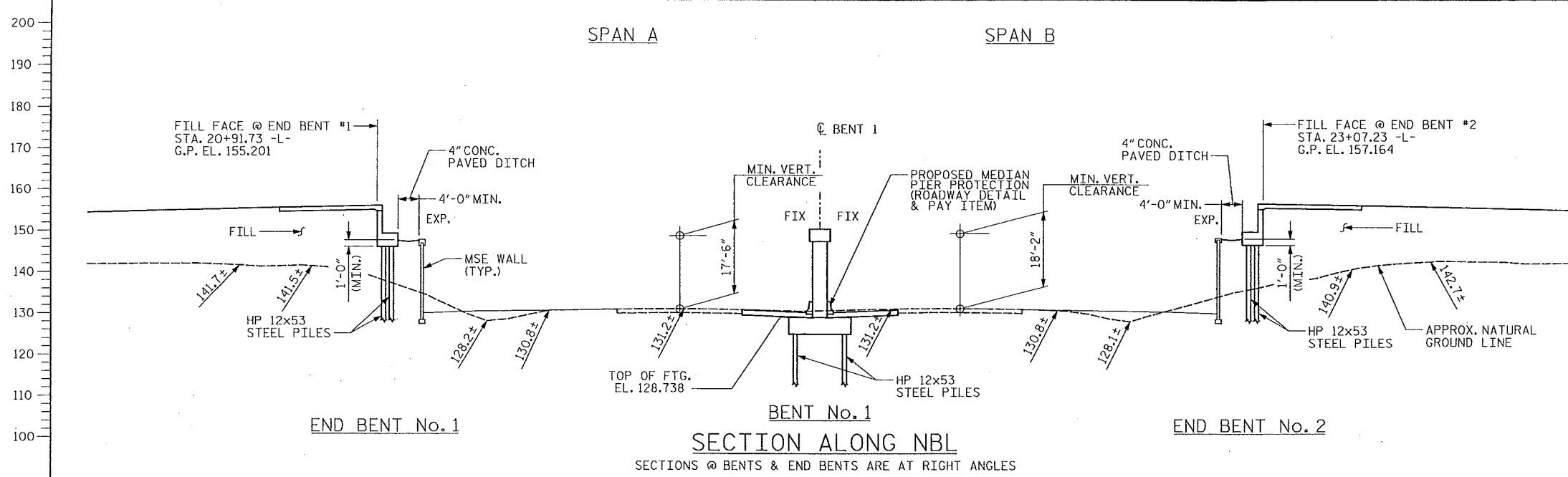
THOMAS R. DUDECK, PE
PROJECT DESIGN ENGINEER

DIVISION OF HIGHWAYS
STATE OF NORTH CAROLINA

STATE HIGHWAY DESIGN ENGINEER

15+50 16+00 16+50 17+00 17+50 18+00 18+50

F.A. PROJECT NO. IMF-95-1(87)22



NOTES:

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 2.

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

FOR LIMITS OF TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC, SEE TRANSPORTATION MANAGEMENT PLANS. FOR PAY ITEM FOR TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC, SEE ROADWAY PLANS.

FOR MAINTENANCE AND PROTECTION OF TRAFFIC BENEATH PROPOSED STRUCTURE, SEE SPECIAL PROVISIONS.

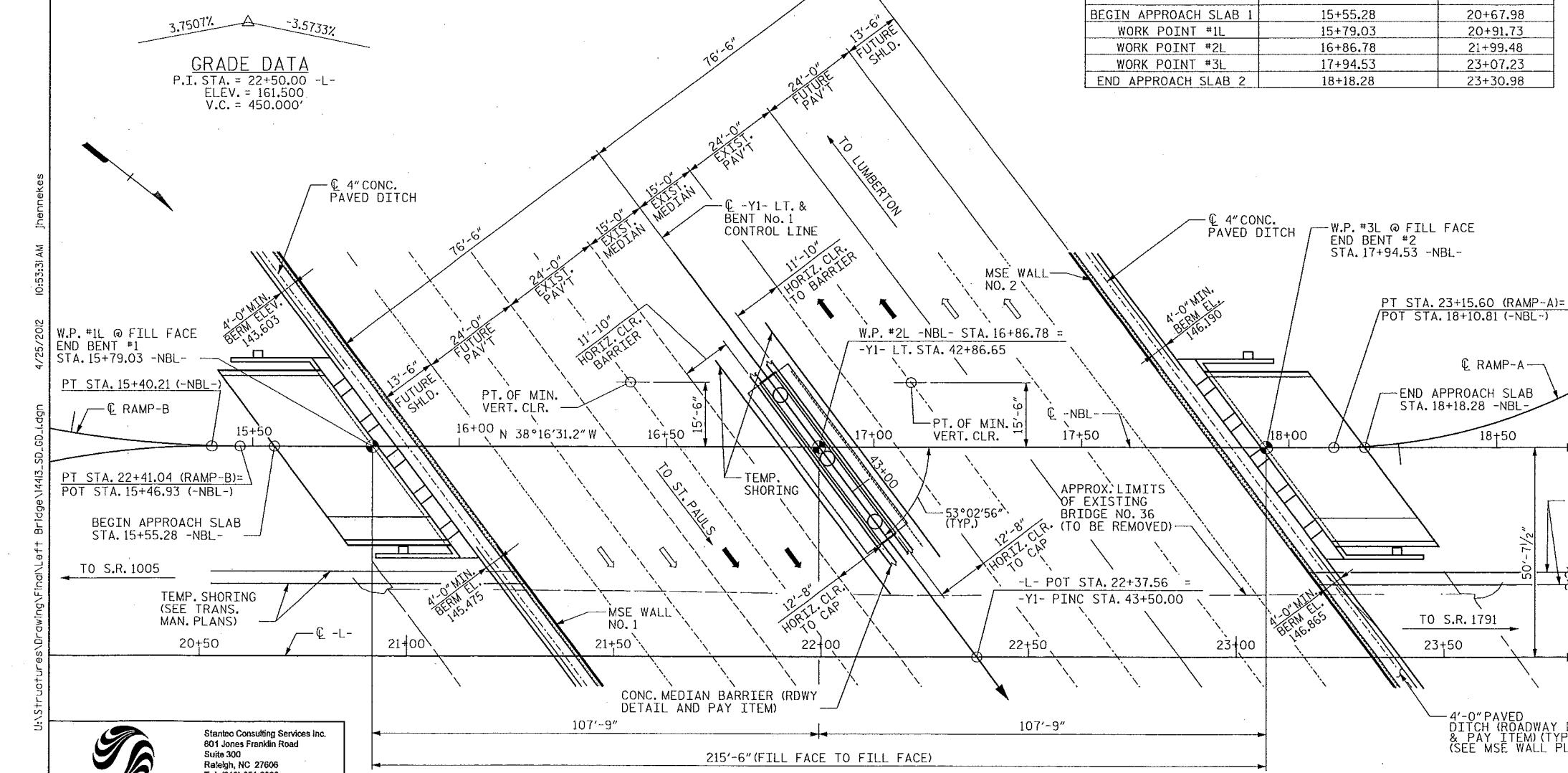
FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

-NBL- AND -L- EQUALITY STATIONS		
LOCATION	-NBL- STATION	-L- STATION
BEGIN APPROACH SLAB 1	15+55.28	20+67.98
WORK POINT #1L	15+79.03	20+91.73
WORK POINT #2L	16+86.78	21+99.48
WORK POINT #3L	17+94.53	23+07.23
END APPROACH SLAB 2	18+18.28	23+30.98



THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE PLUS A MINIMUM LAP SPlice OF THIRTY BAR DIAMETERS. PAYMENT FOR THE SAMPLES OF REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

STEEL SHEET PILING REQUIRED FOR SHORING SHALL BE HOT ROLLED.

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-
43+50.00 -Y1-

SHEET 1 OF 3 BRIDGE No. 510

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

GENERAL DRAWING

FOR BRIDGE ON US 301
 OVER I-95 (EXIT 22)
 BETWEEN SR 1005 AND SR 1791

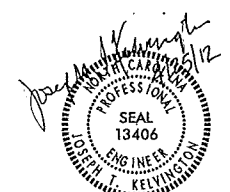
(NBL)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S1	
1			3			TOTAL SHEETS 72	
2			4				

Stantec

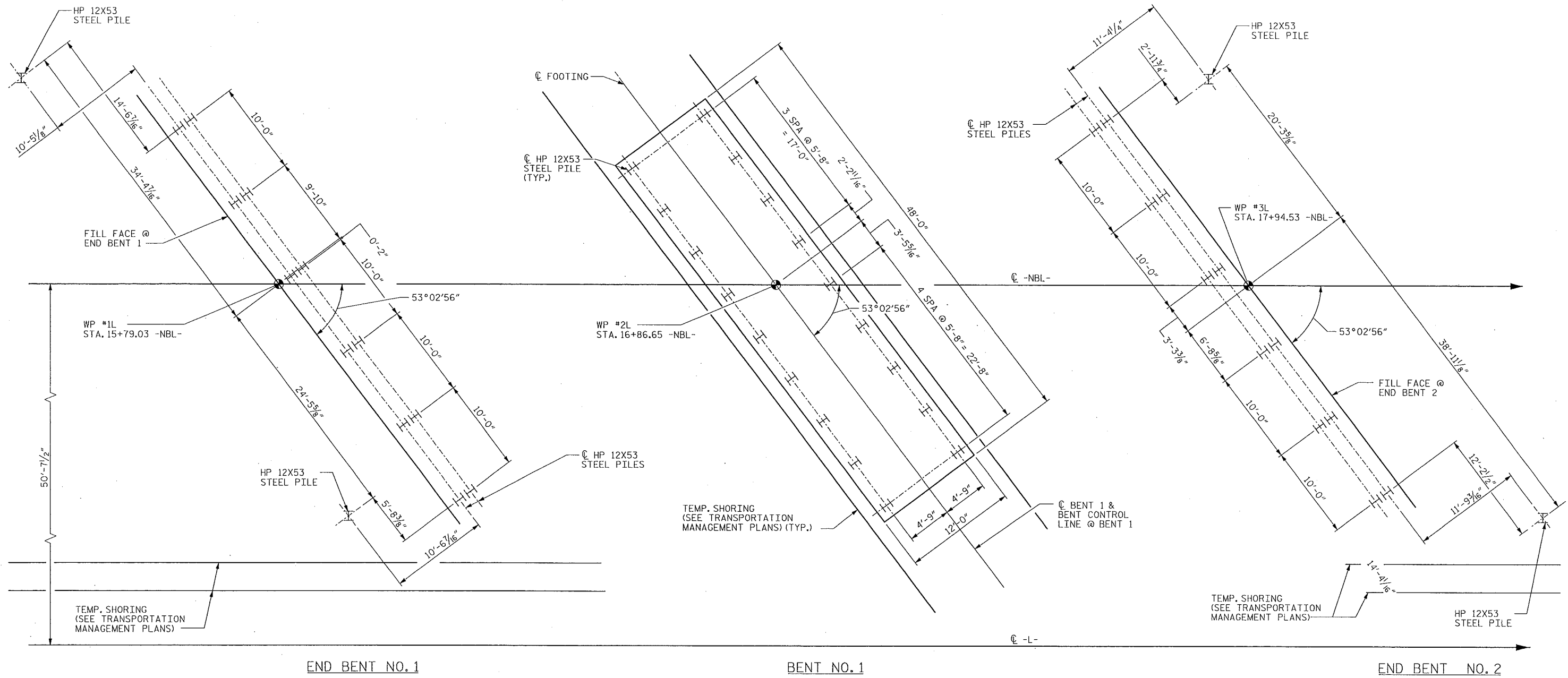
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 Fax. (919) 851-7024
 www.stantec.com
 License No. F-0672

DRAWN BY: J. L. HENNEKES DATE: 02-16-12
 CHECKED BY: S. S. YUEN DATE: 02-16-12



4/25/2012 10:55:31 AM jhennekes
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END BENT NO. 1

BENT NO. 1

END BENT NO. 2

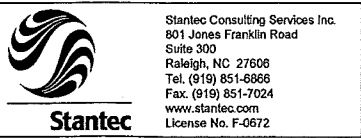
FOUNDATION LAYOUT PLAN

NOTES:
 FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
 PILES AT END BENT NO. 1 AND END BENT NO. 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 70 TONS PER PILE.
 DRIVE PILES AT END BENT NO. 1 AND END BENT NO. 2 TO A REQUIRED DRIVING RESISTANCE OF 120 TONS PER PILE.
 PILES AT BENT NO. 1 ARE DESIGNED FOR A FACTORED RESISTANCE OF 110 TONS PER PILE.
 DRIVE PILES AT BENT NO. 1 TO A REQUIRED DRIVING RESISTANCE OF 185 TONS PER PILE.
 TESTING PILES WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING MAY BE REQUIRED. THE ENGINEER WILL DETERMINE THE NEED FOR PDA TESTING. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-
 43+50.00 -Y1-

SHEET 2 OF 3 BRIDGE No. 510

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH GENERAL DRAWING FOR BRIDGE ON US 301 OVER I-95 (EXIT 22) BETWEEN SR 1005 AND SR 1791 (NBL)					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					TOTAL SHEETS 72



DRAWN BY: B. J. ELLIOT DATE: 02-16-12
 CHECKED BY: J. T. KELVINGTON DATE: 02-16-12

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TOTAL BILL OF MATERIAL																	
	FOUNDATION EXCAVATION	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	SPIRAL COLUMN REINFORCING STEEL	MODIFIED 63" PRESTRESSED CONC. GIRDERS	HP 12 X 53 STEEL PILES	PILE REDRIVES	TWO BAR METAL RAIL	1'-2" X 2'-6" CONCRETE PARAPET	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS		
	LUMP SUM	EACH	SO.FT.	SO.FT.	CU.YDS.	LUMP SUM	LBS.	LBS.	NO.	LIN.FT.	NO.	LIN.FT.	EACH	LIN.FT.	LIN.FT.	LUMP SUM	LUMP SUM
SUPERSTRUCTURE			8,958	8,008		LUMP SUM			10	1,040.31			510.00	526.00	LUMP SUM	LUMP SUM	
END BENT NO.1					74.3		10,227			12	900	3					
BENT NO.1	LUMP SUM				139.8		26,819	1,378		18	1,350	5					
END BENT NO.2					72.3		9,955			12	960	3					
TOTAL	LUMP SUM	1	8,958	8,008	286.4	LUMP SUM	47,001	1,378	10	1,040.31	42	3,210	11	510.00	526.00	LUMP SUM	LUMP SUM

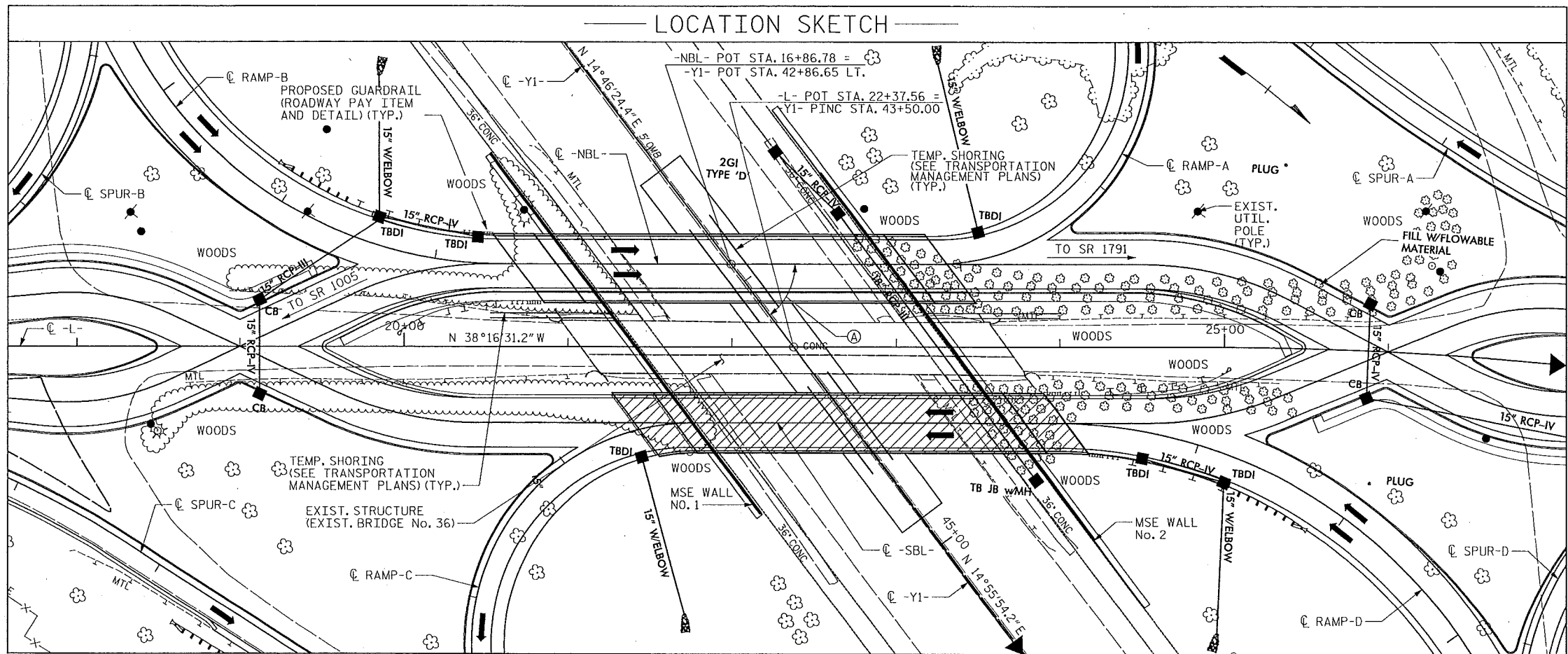
NOTES:

FOR UTILITY INFORMATION, SEE UTILITY PLANS AND SPECIAL PROVISIONS.

FOR LIMITS OF TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC, SEE TRAFFIC CONTROL PLANS. FOR PAY ITEM FOR TEMPORARY SHORING FOR MAINTENANCE OF TRAFFIC, SEE ROADWAY PLANS.

THE APPROXIMATE LIMITS OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

B.M.#1
RR SPIKE IN BASE OF 15" OAK
227.0' RT. OF -L- STA. 17+87.00
ELEV. 133.92



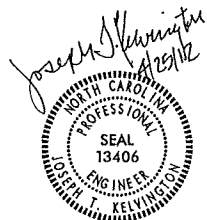
PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-
43+50.00 -Y1-

SHEET 3 OF 3 BRIDGE No. 510

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING

FOR BRIDGE ON US 301
 OVER I-95 (EXIT 22)
 BETWEEN SR 1005 AND SR 1791

(NBL)



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DRAWN BY: J. L. HENNEKES DATE: 02-16-12
 CHECKED BY: S. S. YUEN DATE: 02-16-12

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	53
1			3			TOTAL SHEETS 72
2			4			

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING (#)	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS (γ _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS (γ _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.03	--	1.75	0.81	1.03	1	ER	102.6	0.96	1.31	1	I	92.9	0.80	0.81	1.29	1	ER	40.9		
	HL-93 (OPERATING)	N/A		1.33	--	1.35	0.81	1.33	1	--	102.6	0.96	1.73	1	I	92.9	N/A	--	--	--	--	--		
	HS-20 (INVENTORY)	36.000	②	1.91	69	1.75	0.81	1.95	1	ER	102.6	0.96	1.91	1	I	92.9	0.80	0.81	1.79	1	ER	40.9		
	HS-20 (OPERATING)	36.000		2.51	90	1.35	0.81	2.53	1	--	102.6	0.96	2.51	1	I	92.9	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13.500		6.42	87	1.40	0.81	5.88	1	ER	40.9	0.96	6.42	1	I	92.9	0.80	0.81	4.23	1	ER	40.9	
		SNGARBS2	20.000		3.05	61	1.40	0.81	4.25	1	ER	40.9	0.96	4.43	1	I	92.9	0.80	0.81	3.05	1	ER	40.9	
		SNAGRIS2	22.000		2.85	62	1.40	0.81	3.97	1	ER	40.9	0.96	4.07	1	I	92.9	0.80	0.81	2.85	1	ER	40.9	
		SNCOTTS3	27.250		2.11	57	1.40	0.81	2.93	1	ER	40.9	0.96	3.12	1	I	92.9	0.80	0.81	2.11	1	ER	40.9	
		SNAGGRS4	34.925		1.73	60	1.40	0.81	2.41	1	ER	40.9	0.96	2.42	1	I	92.9	0.80	0.81	1.73	1	ER	40.9	
		SNS5A	35.550		1.70	60	1.40	0.81	2.37	1	ER	40.9	0.96	2.42	1	I	92.9	0.80	0.81	1.70	1	ER	40.9	
		SNS6A	39.950		1.55	62	1.40	0.81	2.15	1	ER	40.9	0.96	2.17	1	I	92.9	0.80	0.81	1.55	1	ER	40.9	
		SNS7B	42.000		1.48	62	1.40	0.81	2.05	1	ER	40.9	0.96	2.07	1	I	92.9	0.80	0.81	1.48	1	ER	40.9	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		1.89	62	1.40	0.81	2.65	1	ER	40.9	0.96	2.60	1	I	92.9	0.80	0.81	1.89	1	ER	40.9	
		TNT4A	33.075		1.88	62	1.40	0.81	2.63	1	ER	40.9	0.96	2.68	1	I	92.9	0.80	0.81	1.88	1	ER	40.9	
		TNT6A	41.600		1.53	64	1.40	0.81	2.14	1	ER	40.9	0.96	2.16	1	I	92.9	0.80	0.81	1.53	1	ER	40.9	
		TNT7A	42.000		1.53	64	1.40	0.81	2.14	1	ER	40.9	0.96	2.15	1	I	92.9	0.80	0.81	1.53	1	ER	40.9	
		TNT7B	42.000		1.55	65	1.40	0.81	2.16	1	ER	102.6	0.96	2.08	1	I	92.9	0.80	0.81	1.55	1	ER	40.9	
		TNAGRIT4	43.000		1.50	65	1.40	0.81	2.08	1	ER	102.6	0.96	2.03	1	I	92.9	0.80	0.81	1.50	1	ER	40.9	
TNAGT5A	45.000		1.43	64	1.40	0.81	2.00	1	ER	102.6	0.96	1.94	1	I	92.9	0.80	0.81	1.43	1	ER	40.9			
TNAGT5B	45.000		③	1.41	63	1.40	0.81	1.97	1	ER	40.9	0.96	1.94	1	I	92.9	0.80	0.81	1.41	1	ER	40.9		

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ _{DC}	γ _{DW}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

CONTROLLING LOAD RATING

① DESIGN LOAD RATING (HL-93)

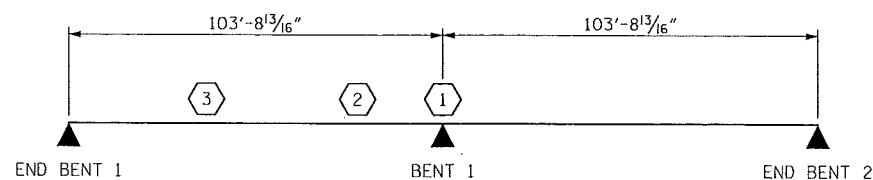
② DESIGN LOAD RATING (HS-20)

③ LEGAL LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

I - INTERIOR GIRDER
EL - EXTERIOR LEFT GIRDER
ER - EXTERIOR RIGHT GIRDER



LRFR SUMMARY

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD

LRFR SUMMARY

(NBL)

REVISIONS						SHEET NO. S4
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 72
2			4			



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DRAWN BY: J. B. GEILE DATE: 02-16-12
 CHECKED BY: T. R. DUDECK DATE: 02-16-12

NOTES:

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

PROVIDE 1/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF 'A' BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (C.H.C.M.) @ 4'-0" CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF 'A' BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

NO CHAMFER IS REQUIRED ON CORNERS OF GIRDER BUILDUPS.

PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

SIDEWALK & CONCRETE PARAPET IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THE UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

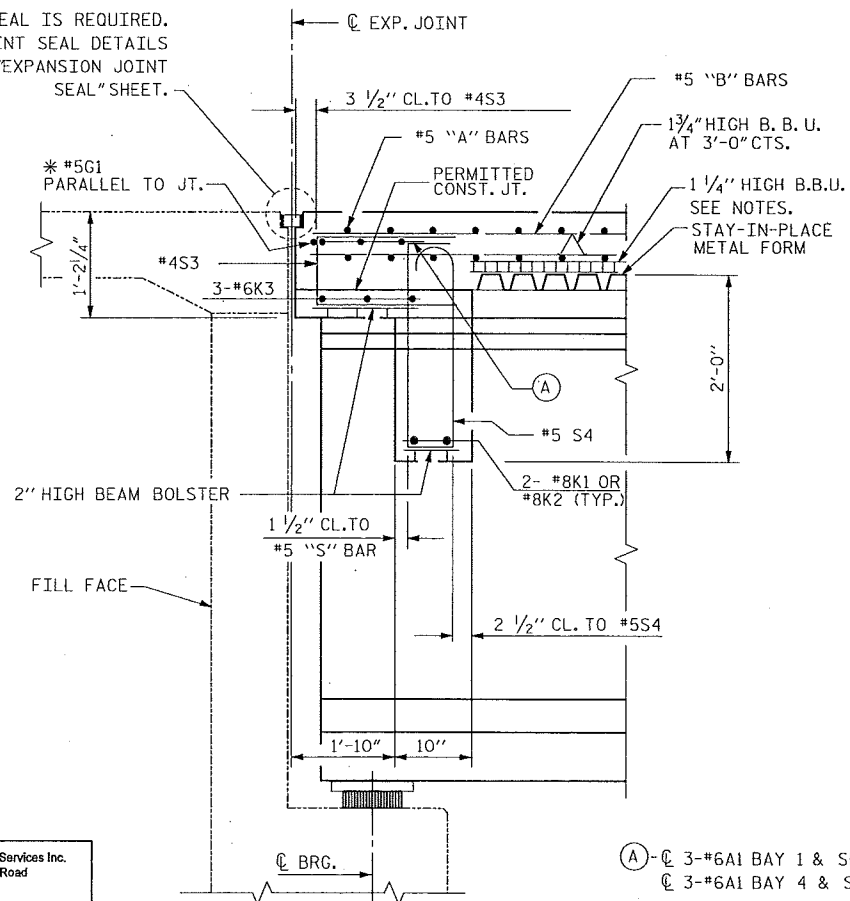
*5G1 BAR MAY BE SHIFTED SLIGHTLY, AS NECESSARY TO CLEAR REINFORCING STEEL AND STIRRUPS.

ALL REINFORCING STEEL IN CONCRETE PARAPETS AND SIDEWALKS SHALL BE EPOXY COATED.

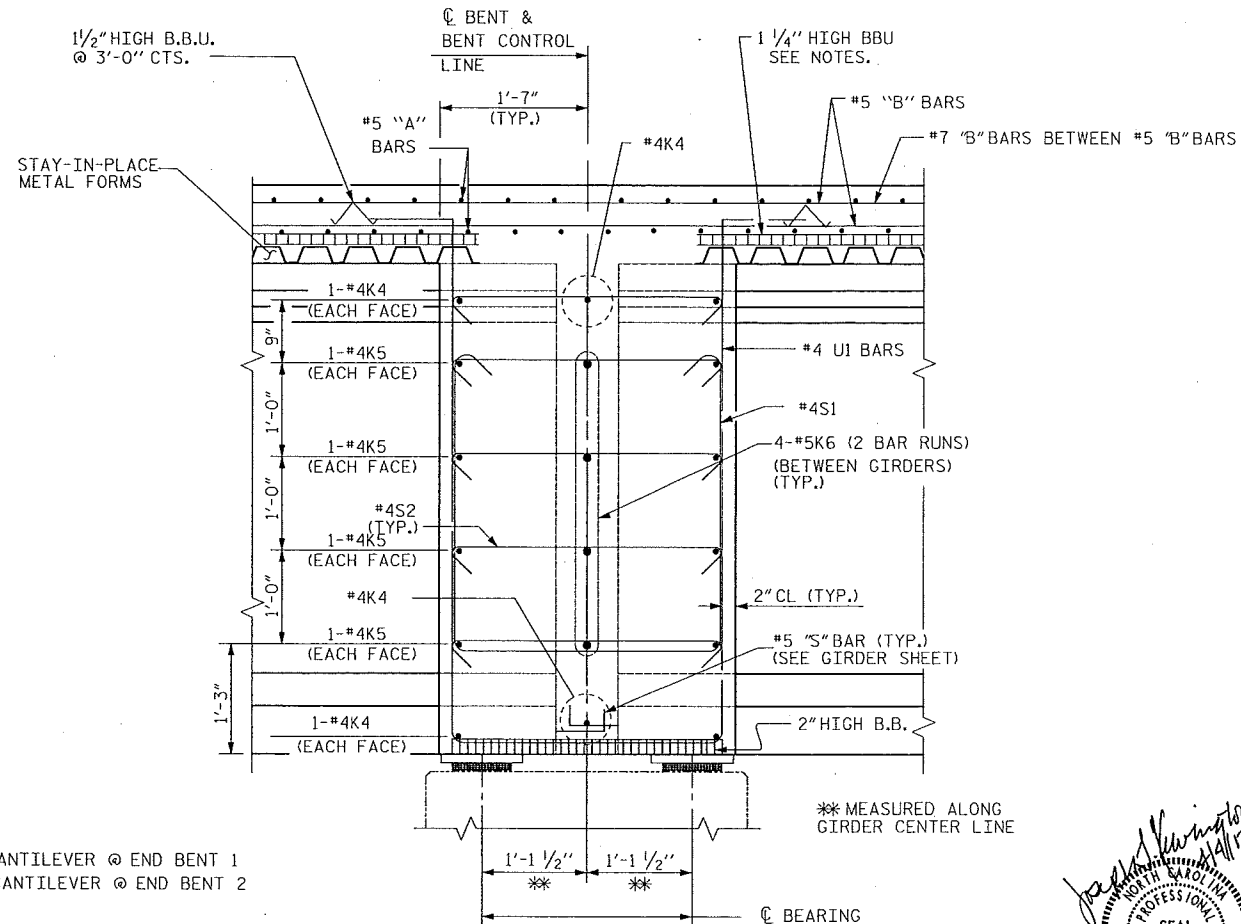
GROOVED CONTRACTION JOINTS 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF SIDEWALK IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINTS SHALL BE LOCATED AT A SPACING OF 8 FEET TO 10 FEET BETWEEN EXPANSIONS JOINTS. NO CONTRACTION JOINTS WILL BE REQUIRED FOR SEGMENTS LESS THAN 10 FEET IN LENGTH.

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EXPANSION JOINT SEAL IS REQUIRED. FOR EXPANSION JOINT SEAL DETAILS AT END BENT, SEE "EXPANSION JOINT SEAL" SHEET.



SECTION THRU DIAPHRAGM AT END BENT



SECTION THRU DIAPHRAGM AT INTERIOR BENT

(A) - CL 3-#6A1 BAY 1 & SLAB CANTILEVER @ END BENT 1
CL 3-#6A1 BAY 4 & SLAB CANTILEVER @ END BENT 2

** MEASURED ALONG GIRDER CENTER LINE

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www.stantec.com
License No. F-0672

DRAWN BY : J. L. HENNEKES DATE : 02-16-12
CHECKED BY : J. T. KELVINGTON DATE : 02-16-12

PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

SHEET 2 of 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUPERSTRUCTURE

TYPICAL SECTION DETAILS

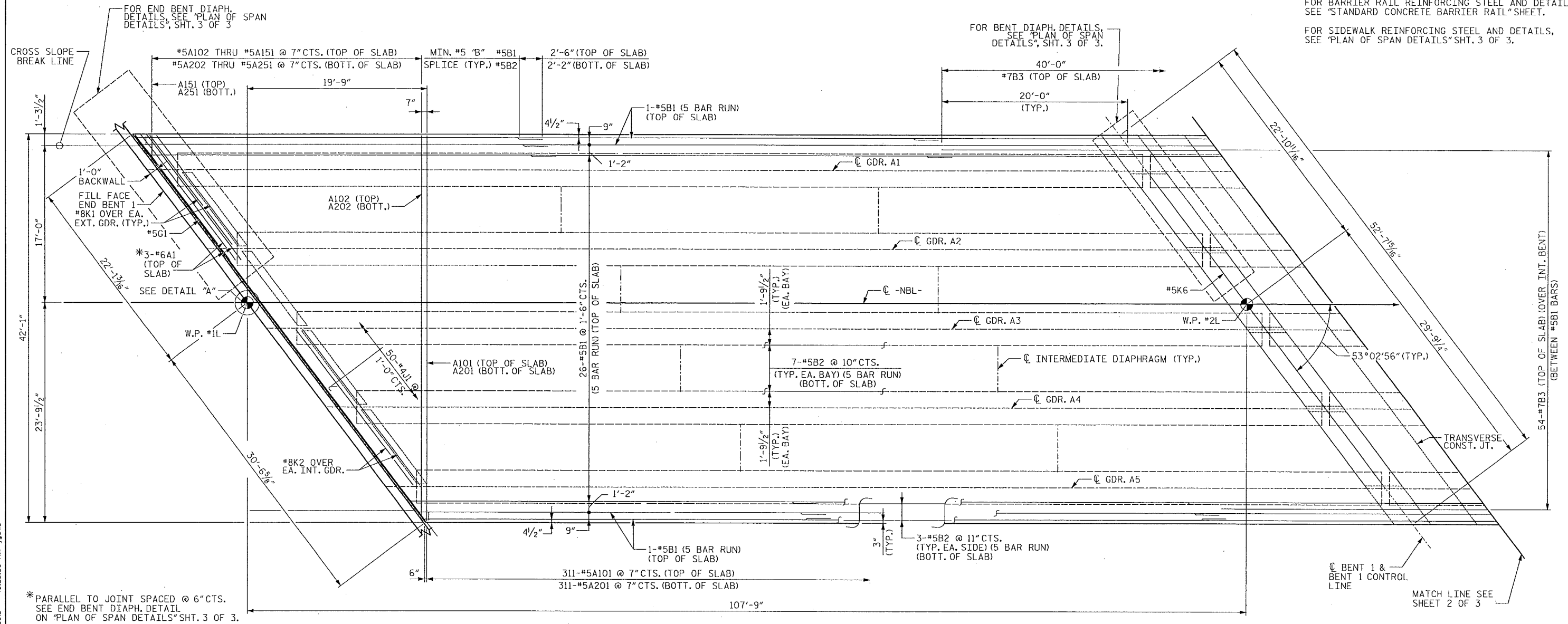
(NBL)

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

S6
TOTAL SHEETS
72



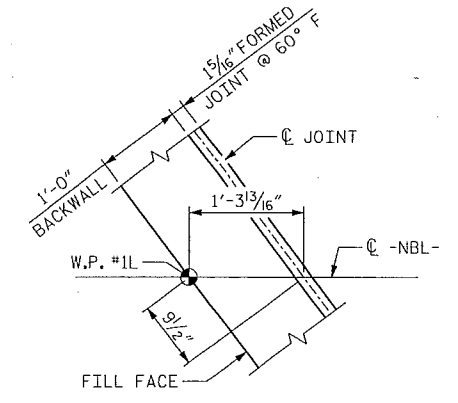
NOTES:
 FOR BARRIER RAIL REINFORCING STEEL AND DETAILS, SEE "STANDARD CONCRETE BARRIER RAIL" SHEET.
 FOR SIDEWALK REINFORCING STEEL AND DETAILS, SEE "PLAN OF SPAN DETAILS" SHT. 3 OF 3.



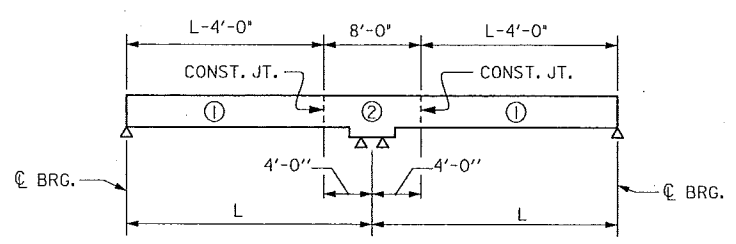
* PARALLEL TO JOINT SPACED @ 6" CTS. SEE END BENT DIAPH. DETAIL ON "PLAN OF SPAN DETAILS" SHT. 3 OF 3.

FOR PLACEMENT OF #4J1 SEE "EXPANSION JOINT SEALS" SHEET 1 OF 4.

PLAN OF SPAN A



DETAIL "A"



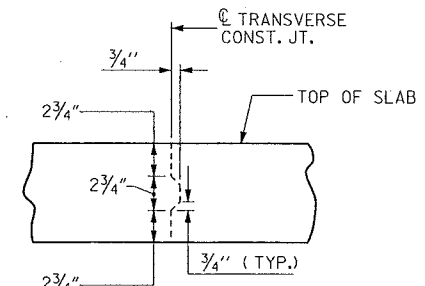
L = LENGTH OF EACH SPAN

NOTE: POUR 2 CAN NOT BE STARTED UNTIL BOTH ADJACENT 1 POURS REACH A MINIMUM OF 3000 PSI.

"OPTIONAL" POURING SEQUENCE- PRESTRESSED CONCRETE SUPERSTRUCTURE

(CONTINUOUS FOR LIVE LOAD)

(FOR "POURING SEQUENCE", SEE SHEET S26)



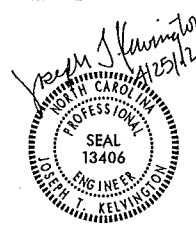
TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE					
PLAN OF SPAN A (NBL)					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					TOTAL SHEETS 72

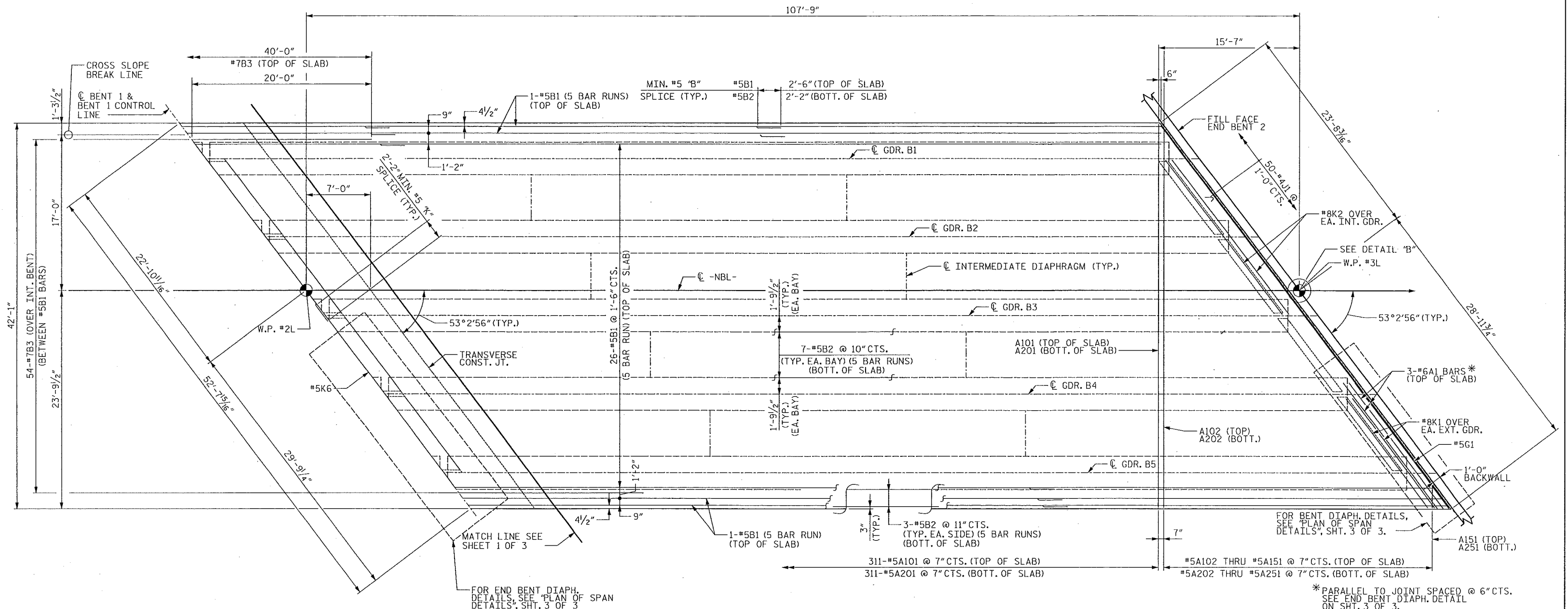


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 CHECKED BY: J. T. KELVINGTON DATE: 02-16-12

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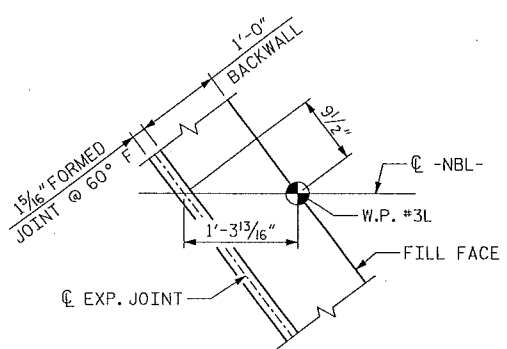


PLAN OF SPAN B

* PARALLEL TO JOINT SPACED @ 6" CTS. SEE END BENT DIAPH. DETAIL ON SHT. 3 OF 3.
 FOR PLACEMENT OF #4J1 SEE "EXPANSION JOINT SEALS" SHEET 1 OF 4.

NOTES:
 FOR BARRIER RAIL REINFORCING STEEL AND DETAILS, SEE "STANDARD CONCRETE BARRIER RAIL" SHEET.
 FOR SIDEWALK REINFORCING STEEL AND DETAILS, SEE "PLAN OF SPAN DETAILS" SHT. 3 OF 3.

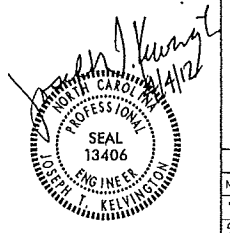
PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-



DETAIL "B"

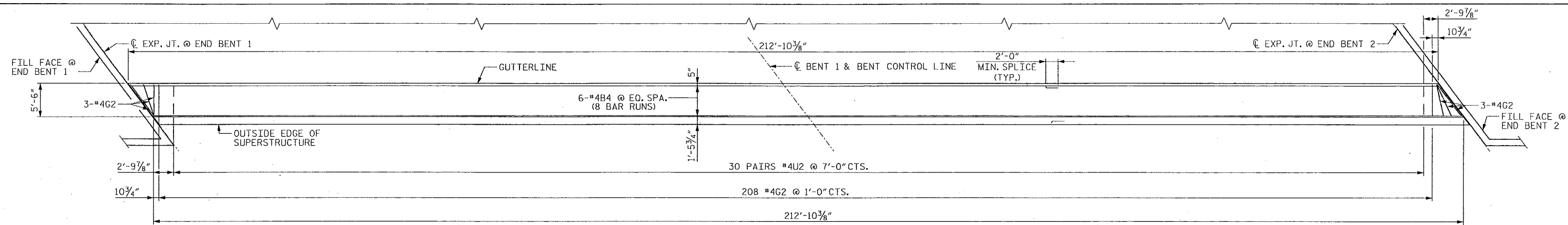


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SHEET 2 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE					
PLAN OF SPAN B (NBL)					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					S8
					TOTAL SHEETS 72

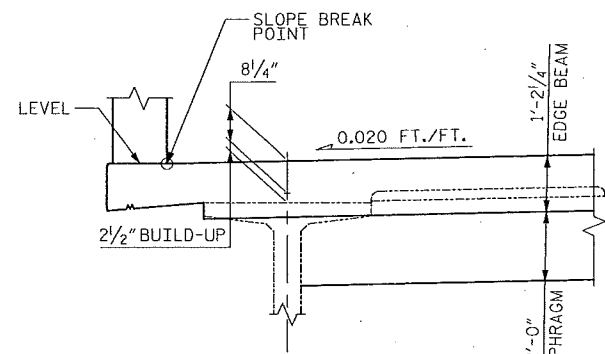


SPAN A

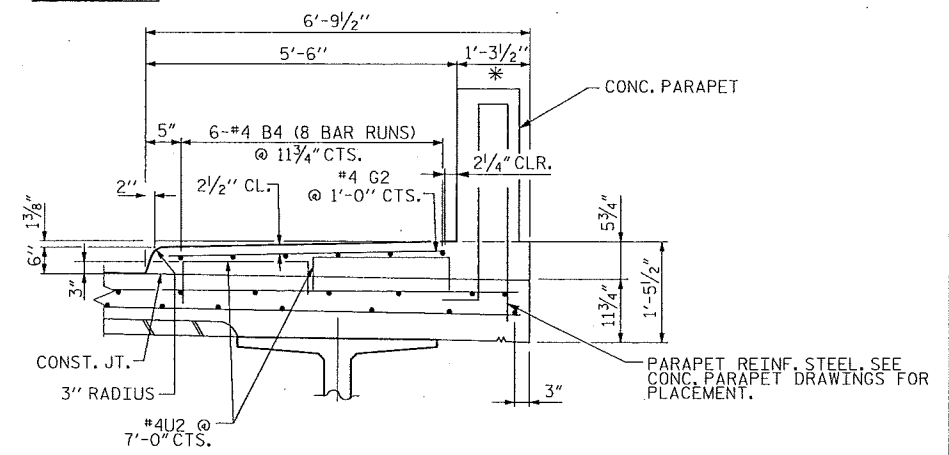
SPAN B

PLAN OF SIDEWALK ON BRIDGE SPANS

(PARAPET REINFORCEMENT NOT SHOWN FOR CLARITY)
 (FOR SIDEWALK CONCRETE AND REINF. STEEL ON BRIDGE SPANS, SEE SUPERSTRUCTURE BILL OF MATERIAL)
 (FOR SIDEWALK ON APPROACH SLABS, SEE APPROACH SLAB DWGS.)

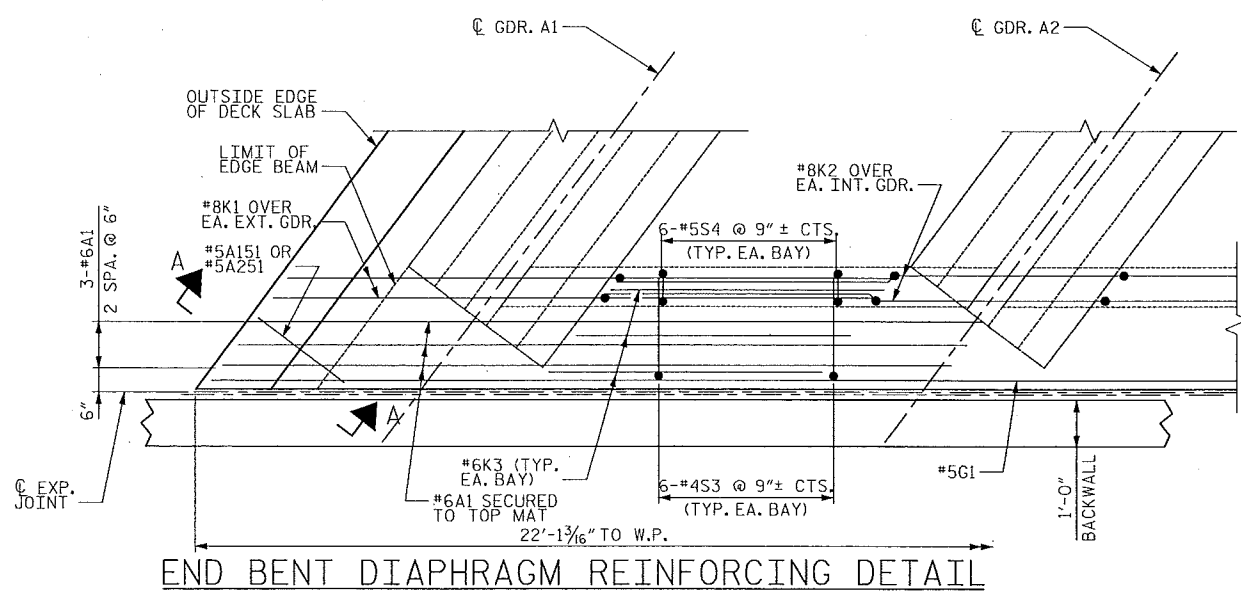


SECTION A-A

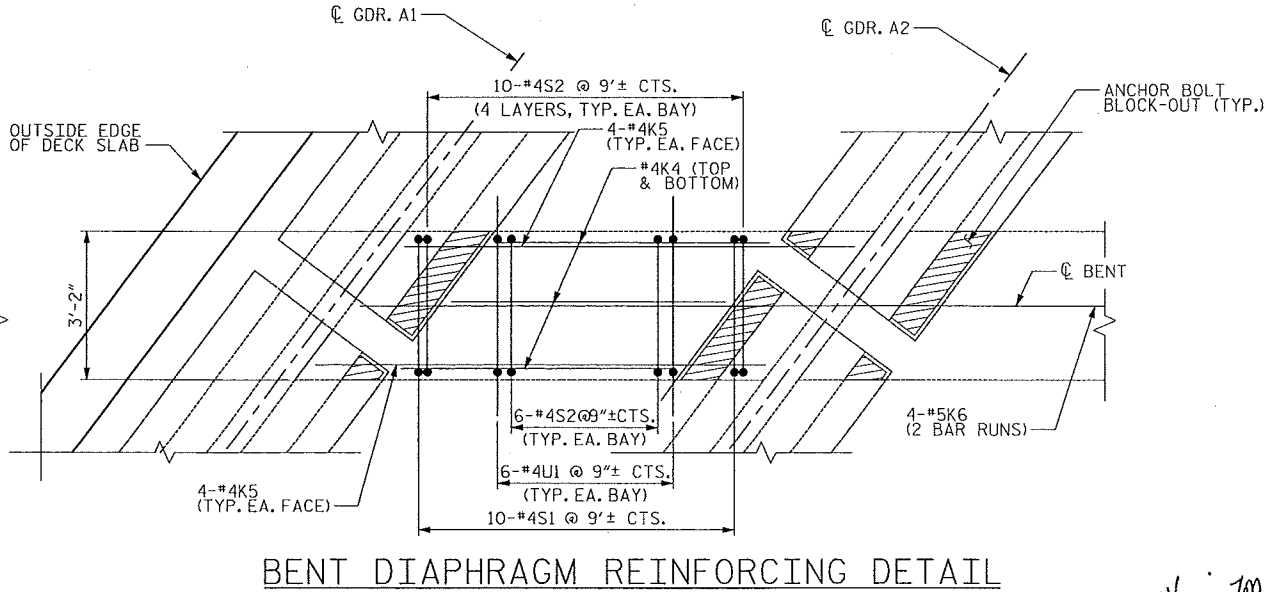


SECTION THRU SIDEWALK

*SIDEWALK SURFACE UNDER PARAPET SHALL BE LEVEL.
 NOTE: SEE SUPERSTRUCTURE TYPICAL SECTION FOR LONGITUDINAL REINFORCING BAR SPACING.



END BENT DIAPHRAGM REINFORCING DETAIL

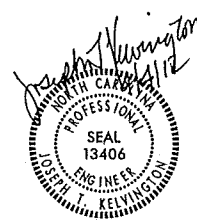


BENT DIAPHRAGM REINFORCING DETAIL

BAY 1 SHOWN, OTHERS TYPICAL

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 3 OF 3
 STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 PLAN OF SPAN DETAILS
 (NBL)

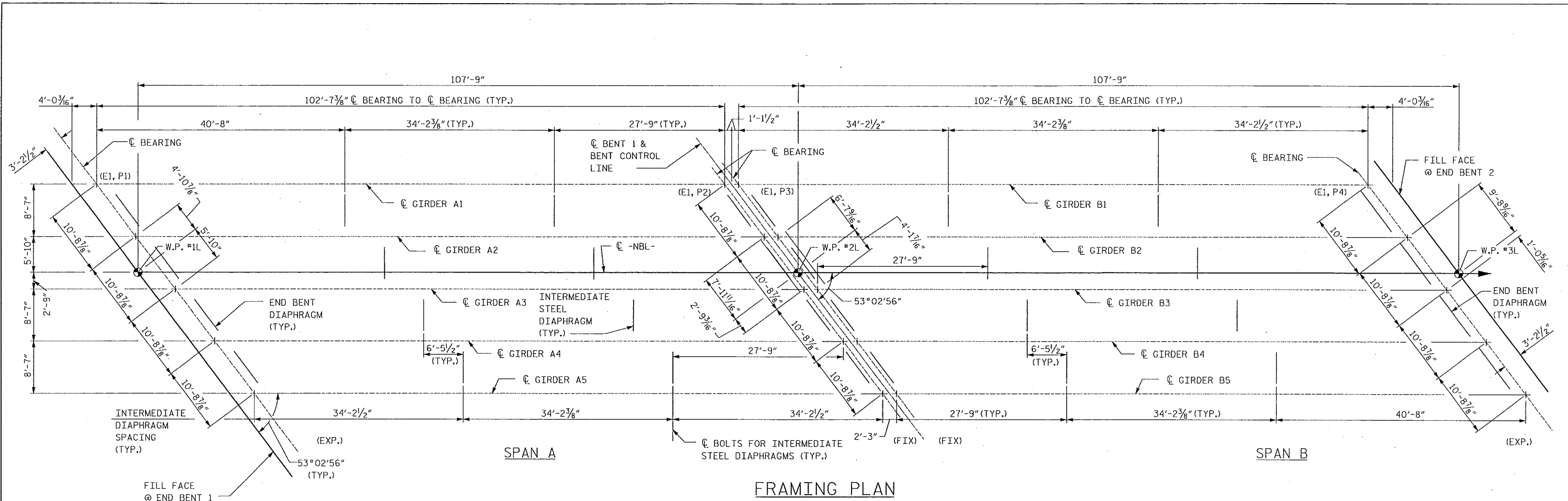


REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S9
1			3			TOTAL SHEETS
2			4			72

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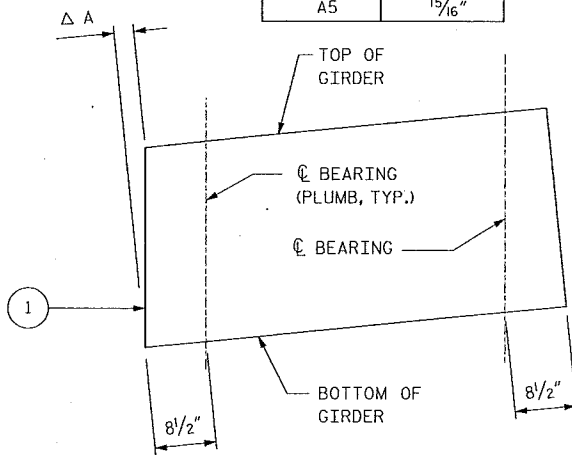
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 CHECKED BY: J. T. KELVINGTON DATE: 02-16-12



FRAMING PLAN

SPAN A BEVEL REQUIREMENTS	
GIRDER	Δ A
A1	1 1/4"
A1	1 3/16"
A3	1 1/16"
A4	1"
A5	1 5/16"



① BEVEL FOR GRADE TO SET
END OF GIRDER PLUMB (TYP.)

SPAN A
GIRDER BEVEL DETAIL

NOTES:
 (E1, P1) DENOTES ELASTOMERIC BEARING, SOLE PLATE, TYP SEE SHEET 'ELASTOMERIC BEARING'.
 SEE TYPICAL SECTION FOR END BENT DIAPHRAGM AND INTERIOR BENT DIAPHRAGM DETAILS.
 REFER TO 'PLAN OF SPAN DETAILS' FOR BENT & END BENT DIAPHRAGMS.

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUPERSTRUCTURE
 FRAMING PLAN
 (NBL)

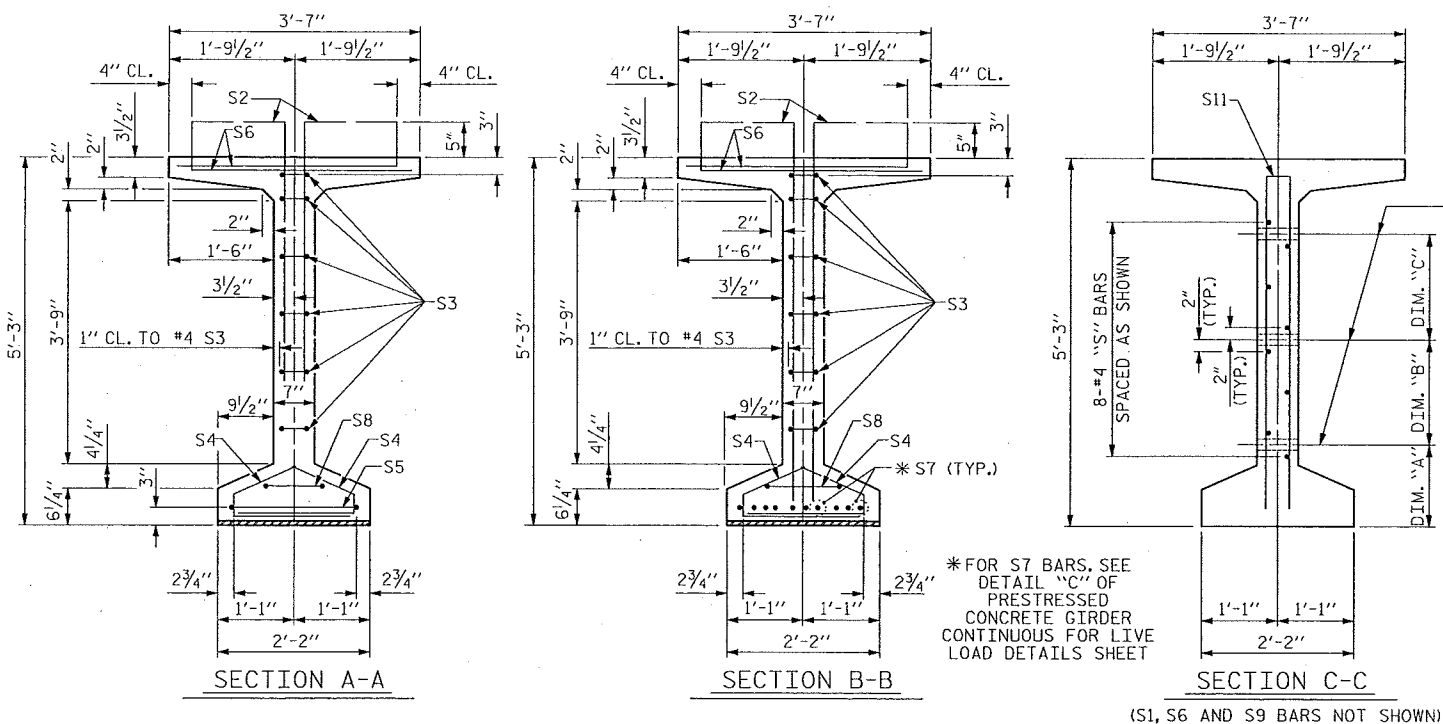
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NO.	BY:	DATE:	NO.	BY:	DATE:
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TOTAL SHEETS: 72

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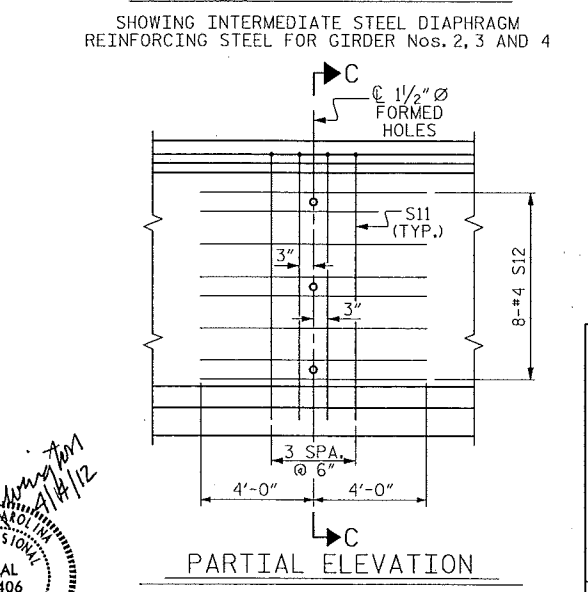
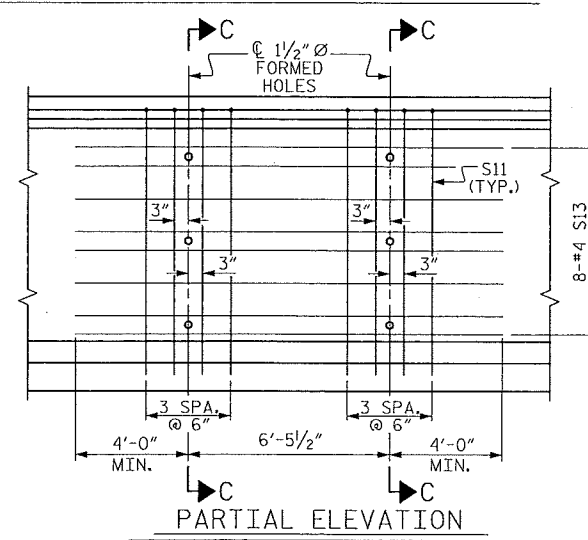
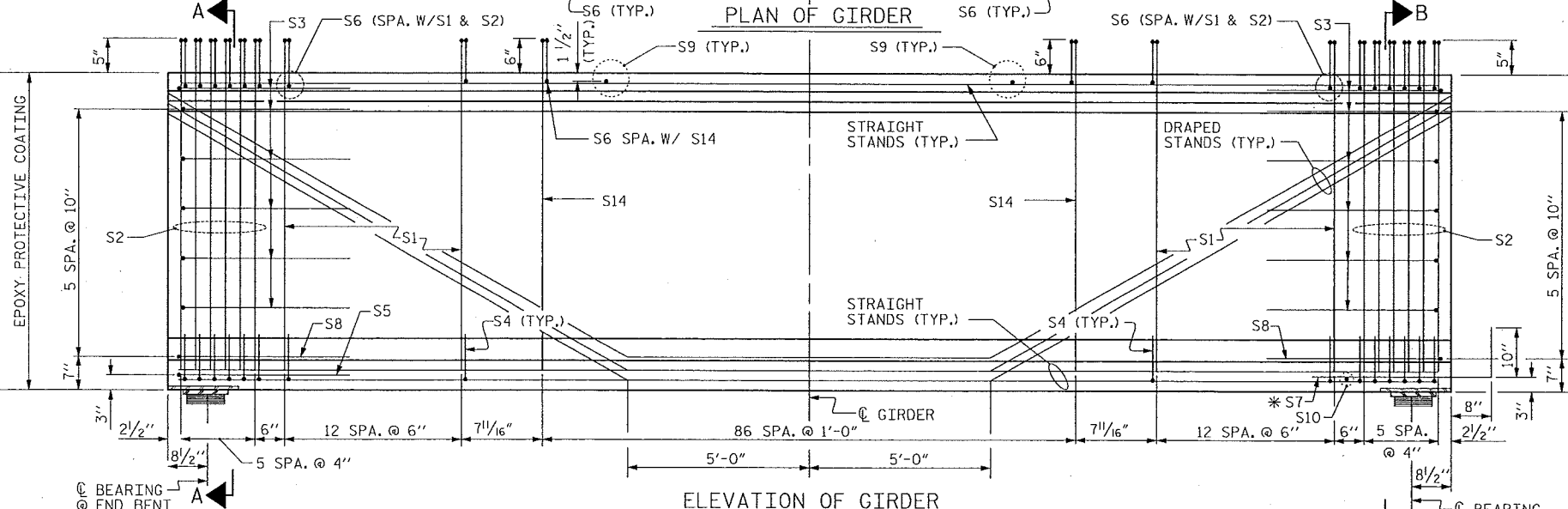
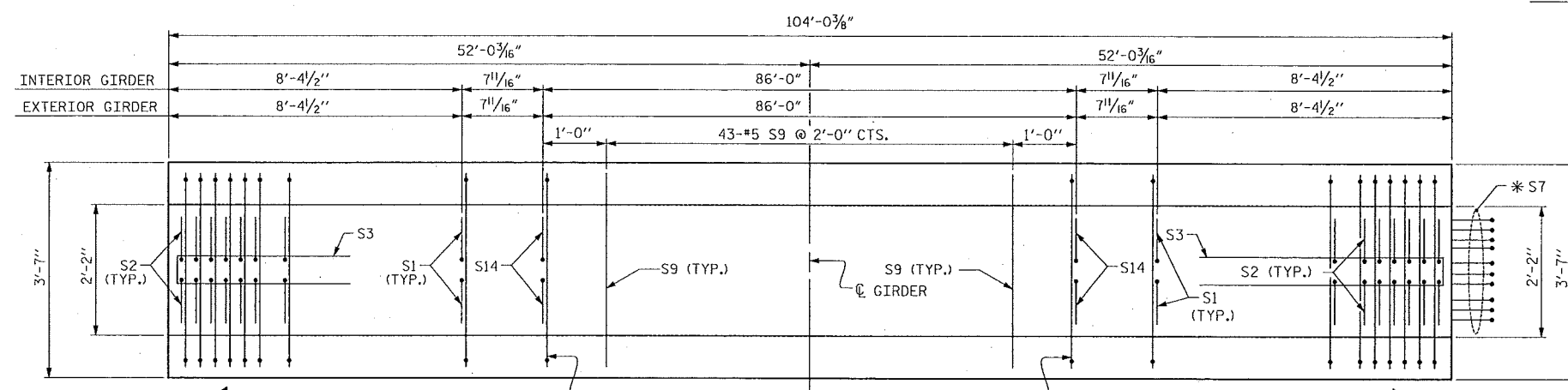
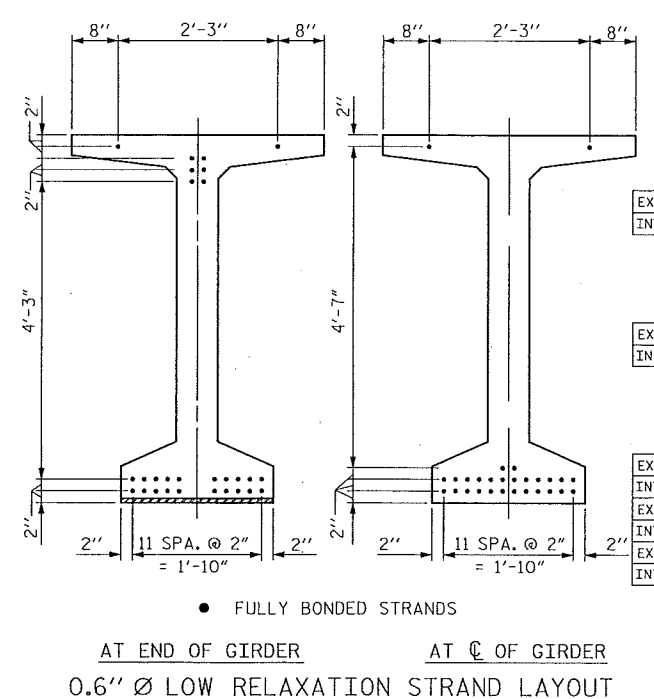
DRAWN BY: J. B. GEILE DATE: 02-16-12
 CHECKED BY: S. S. YUEN DATE: 02-16-12



1/2" Ø FORMED HOLE FOR HOLE LOCATION AND DIM. "A", "B" & "C" SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.

* FOR S7 BARS, SEE DETAIL "C" OF PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS SHEET

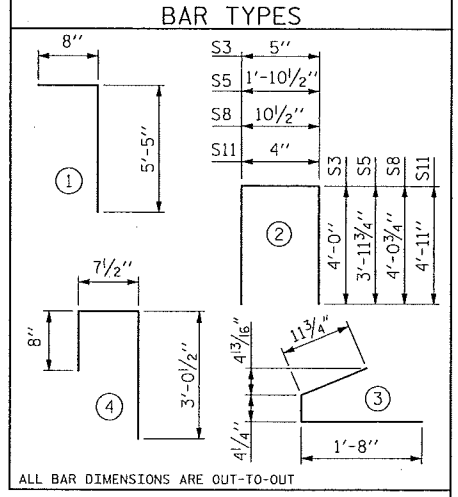
SECTION C-C (S1, S6 AND S9 BARS NOT SHOWN)



0.6" Ø L.R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

REINFORCING STEEL FOR ONE GDR						
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	
EXTERIOR GDR.	S1	52	#5	1	6'-1"	330
INTERIOR GDR.	S1	52	#5	1	6'-1"	330
	S2	24	#5	1	6'-1"	152
	S3	12	#4	2	8'-5"	67
	S4	76	#4	3	3'-0"	152
	S5	1	#5	2	9'-10"	10
EXTERIOR GDR.	S6	250	#5	4	4'-4"	1,130
INTERIOR GDR.	S6	250	#5	4	4'-4"	1,130
	* S7	10	#5	STR	3'-8"	38
	S8	2	#5	2	9'-0"	19
	S9	43	#5	STR	3'-3"	146
	S10	1	#3	STR	1'-10"	1
EXTERIOR GDR.	S11	8	#5	2	10'-2"	85
INTERIOR GDR.	S11	16	#5	2	10'-2"	170
EXTERIOR GDR.	S12	32	#4	STR	8'-0"	171
INTERIOR GDR.	S13	32	#4	STR	14'-6"	310
EXTERIOR GDR.	S14	174	#4	1	6'-1"	707
INTERIOR GDR.	S14	174	#4	1	6'-1"	707

* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER				
	REINFORCING STEEL	7,000 PSI CONCRETE	0.6" Ø L.R. STRANDS	
	LB.	C.Y.	LB.	No.
EXTERIOR GIRDER	3,008	20.6		28
INTERIOR GIRDER	3,232	20.6		28

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
10	104'-0 3/8"	1,040'-3 3/8"

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-
 SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 63" PRESTRESSED CONCRETE
 MODIFIED BULB TEE
 CONTINUOUS FOR LIVE LOAD
 (NBL)

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

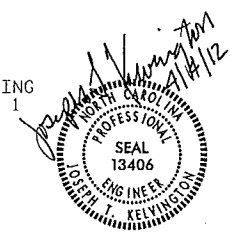
STD. NO. PCG7 (Sht. 1)

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ASSEMBLED BY : J.B. GEILE
 CHECKED BY : J.T. KELVINGTON
 DATE : 02-16-12
 DATE : 02-16-12
 DRAWN BY : EEM 2/6/97
 CHECKED BY : VAP 2/6/97
 REV. 10/17/00 RWW/LES
 REV. 5/1/06R TLA/GM
 REV. 10/1/11 MAA/GM

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THE UPLIFT FORCE DUE TO DRAPED STRANDS IS 25 KIPS



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. BEVEL EDGES OF PLATE "B-1" TO GIVE CLOSE FIT BUT NOT TIGHT FIT TO STEEL CASTING FORM.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 5,000 PSI.

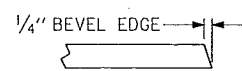
DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

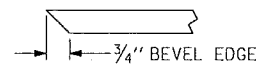
WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 1/2" OF THE THEORETICAL LOCATION SHOWN.

A 2" x 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 63" AND 72" MODIFIED BULB TEES ONLY.

THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.

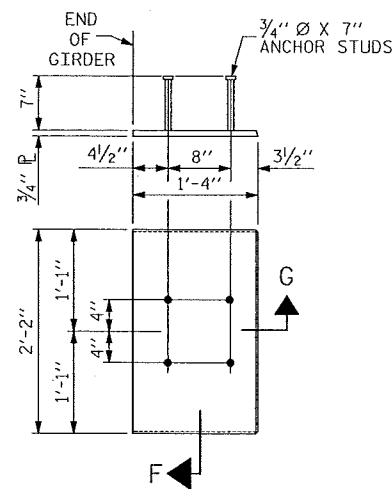


SECTION "G"



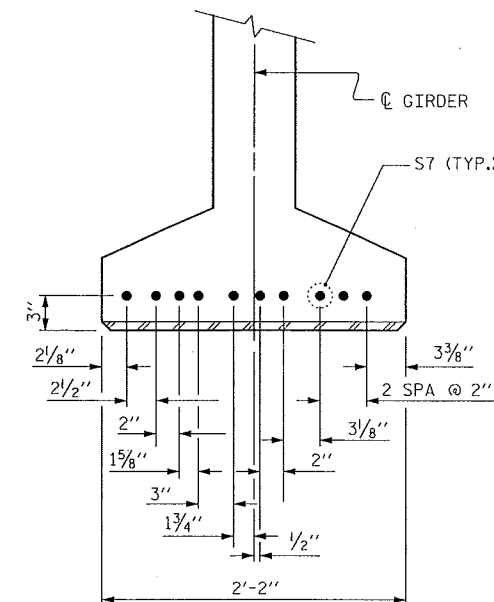
SECTION "F"

(SEE NOTES)



EMBEDDED PLATE "B-1" DETAILS

(2 REQ'D PER GIRDER)



DETAIL "C"

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD

PRESTRESSED CONCRETE GIRDER
 CONTINUOUS FOR LIVE LOAD
 DETAILS

(NBL)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S12
1			3			TOTAL SHEETS
2			4			72



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 CHECKED BY : J.T. KELVINGTON DATE : 02-16-12
 DRAWN BY : ELR 11/91 REV. 7/10/01RR LES/RDR
 CHECKED BY : GRP 11/91 REV. 5/1/06 TLA/GM
 REV. 10/1/11 MAA/GM

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY AN 8 MIL THICK 99.99 PERCENT ZINC (W-Zn-1) THERMAL SPRAYED COATING WITH A 0.5 MIL THICK SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

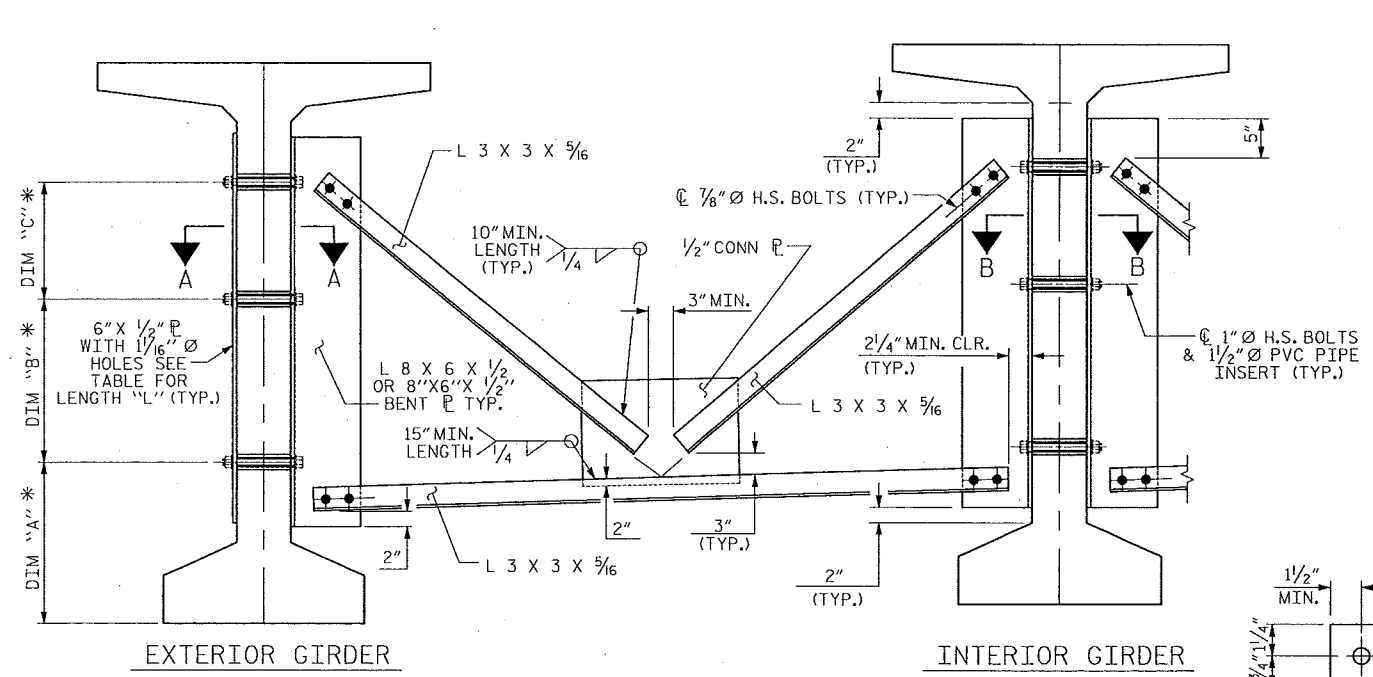
INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

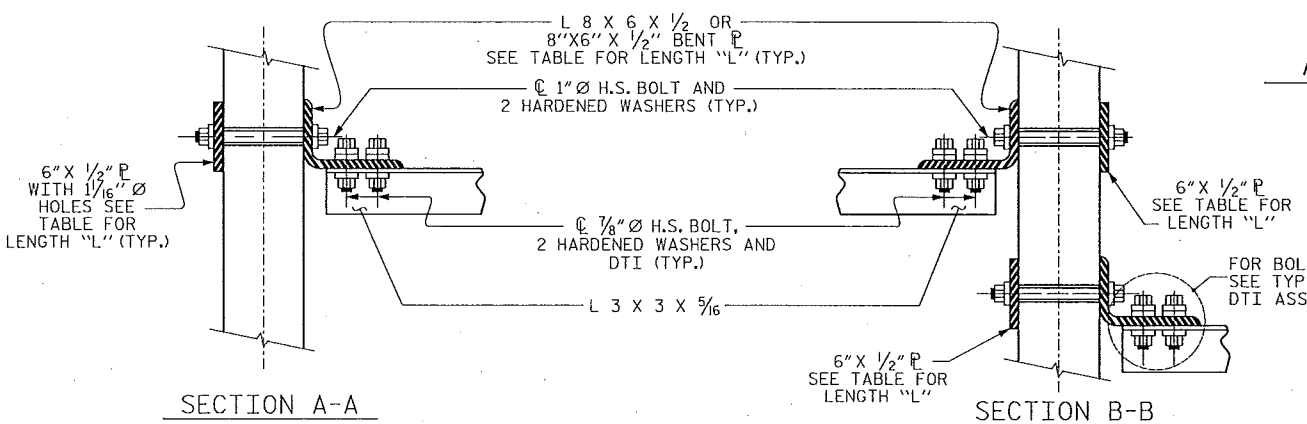
IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

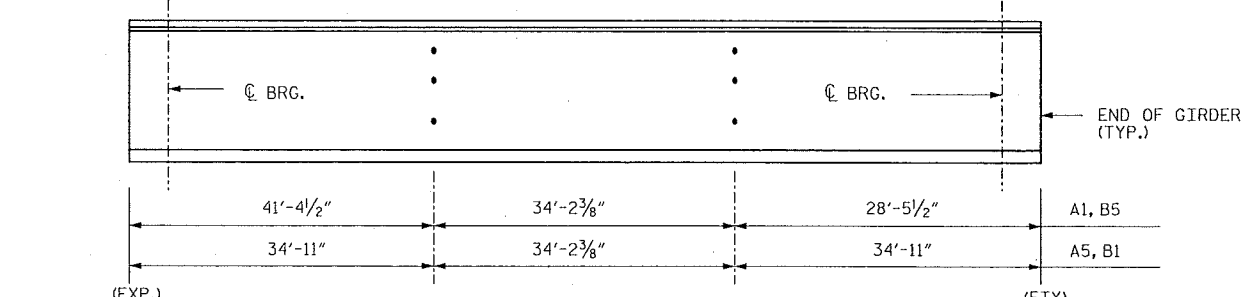
*BOLT LOCATIONS SHALL BE ADJUSTED BY FABRICATOR TO AVOID DRAPED STRANDS IN GIRDERS.



PART SECTION AT INTERMEDIATE DIAPHRAGM

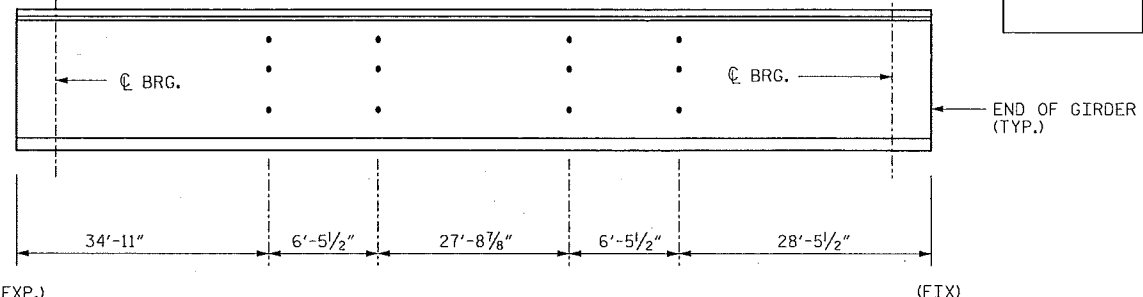


CONNECTION DETAILS



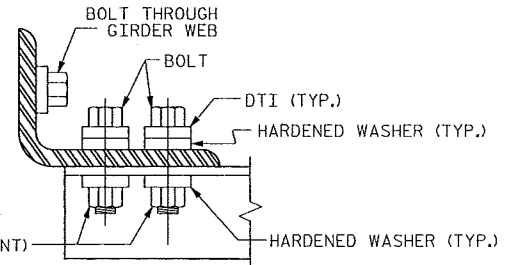
EXTERIOR GIRDER DIAPHRAGM HOLE LOCATION

DIMENSIONS SHOWN ARE MEASURED ALONG BOTTOM FLANGE.



INTERIOR GIRDER DIAPHRAGM HOLE LOCATION

DIMENSIONS SHOWN ARE MEASURED ALONG BOTTOM FLANGE.



BOLT WITH DTI ASSEMBLY DETAIL

CONNECTOR PLATE DETAIL

ANGLE END (L 3 x 3 x 5/16)

SECTION Y-Y

TABLE

GIRDER TYPE	DIM "A" *	DIM "B" *	DIM "C" *	DIM "L"
63" BULB TEE	1'-9 1/4"	1'-2 1/4"	1'-2 1/4"	3'-5"

PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

SHEET 3 OF 3
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
INTERMEDIATE STEEL DIAPHRAGMS
(NBL)

NO.	BY:	DATE:	NO.	BY:	DATE:	SHEET NO.
1			3			S13
2			4			TOTAL SHEETS 72

STD. NO. PCG11

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ASSEMBLED BY: J.B. GEILE DATE: 02-16-12
CHECKED BY: J.T. KELVINGTON DATE: 02-16-12
DRAWN BY: RWW 11/09
CHECKED BY: GM 11/09

ADDED 11/23/09R
REV. 10/1/11 MAA/GM



NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKEN OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

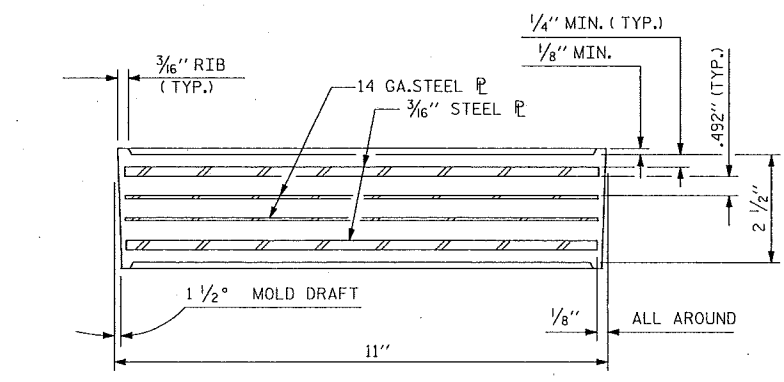
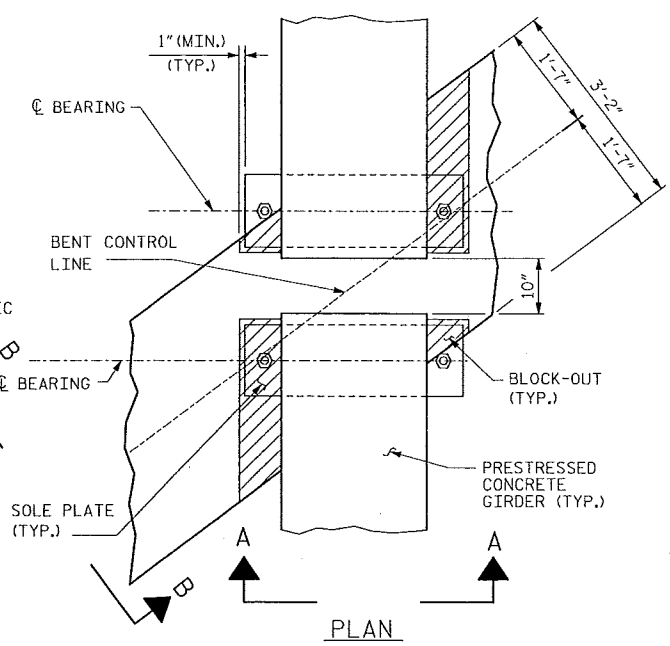
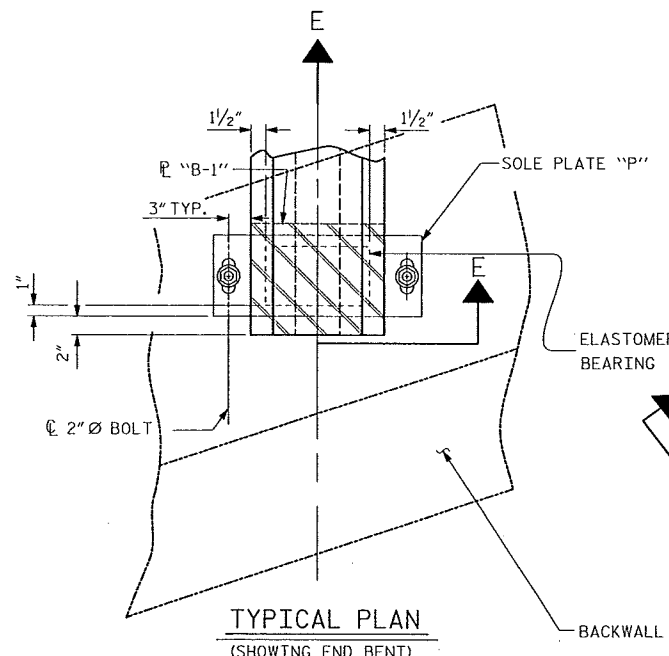
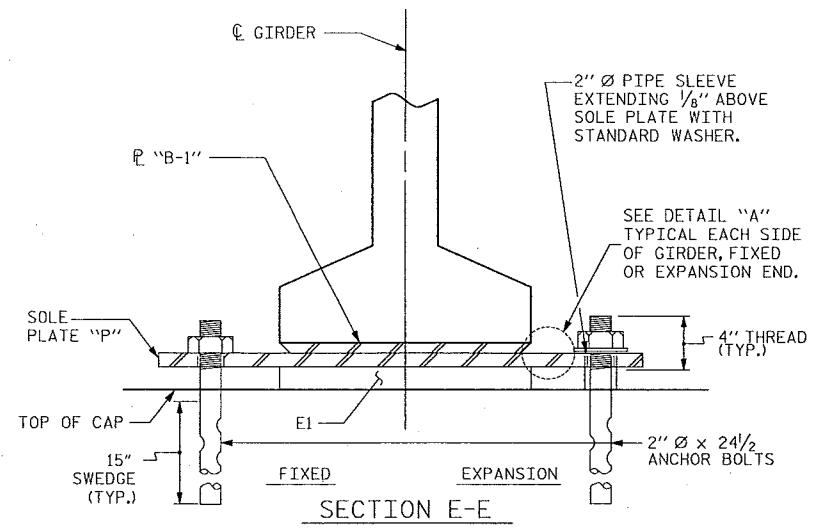
SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. NO SHOP DRAWINGS ARE REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

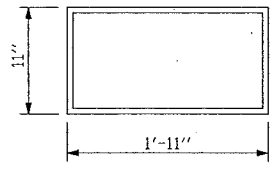
ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

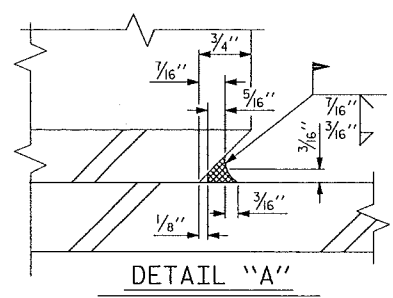
ALL BEARING PLATES SHALL BE AASHTO M270 GRADE 50.



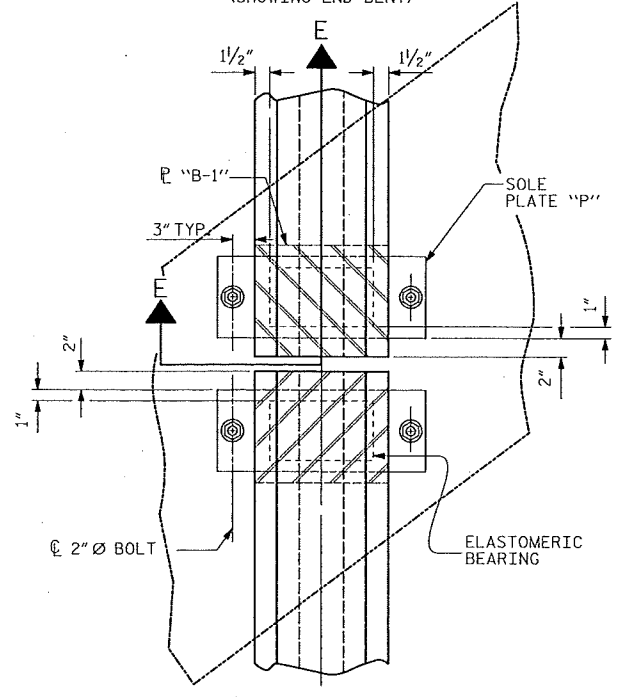
TYPICAL SECTION OF ELASTOMERIC BEARINGS



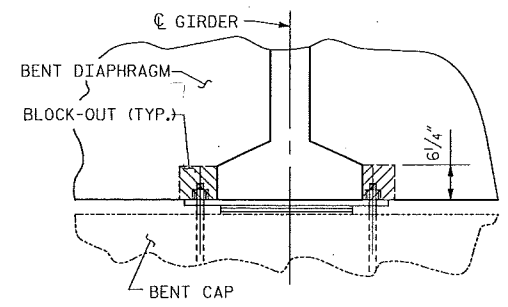
E1 (20 REQ'D)
PLAN VIEW OF ELASTOMERIC BEARING
TYPE VI



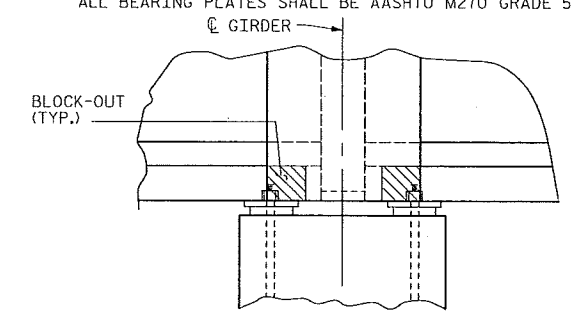
DETAIL "A"



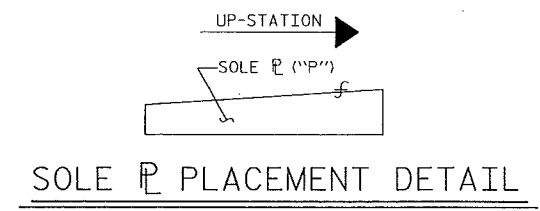
TYPICAL PLAN (SHOWING CONTINUOUS BENT)



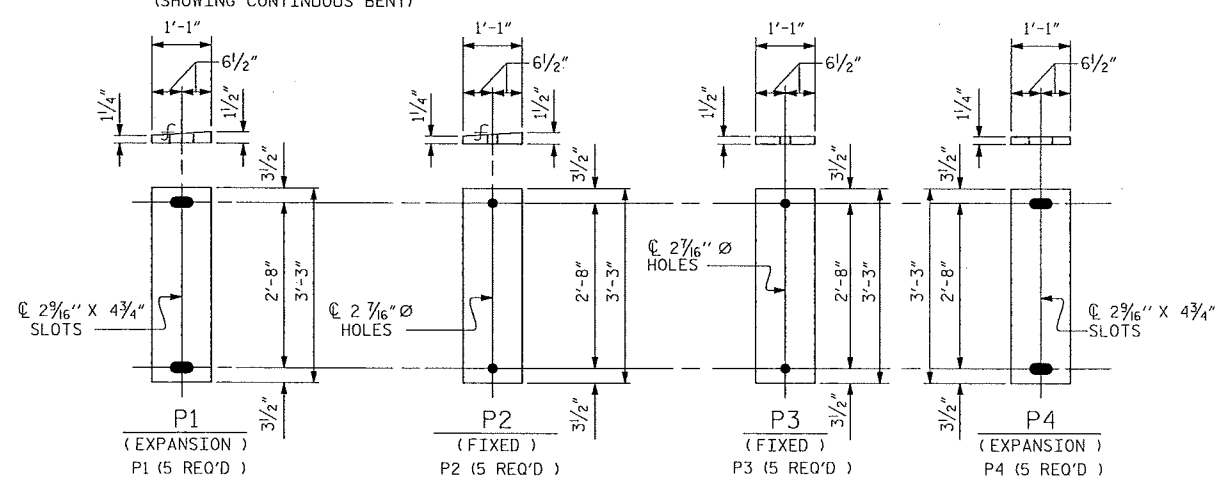
SECTION A-A
BENT DIAPHRAGM BLOCKOUT DETAIL



SECTION B-B



SOLE RIB PLACEMENT DETAIL



SOLE PLATE DETAILS ("P")

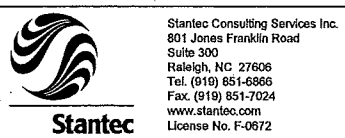
PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
ELASTOMERIC BEARING
DETAILS
PRESTRESSED CONCRETE GIRDER
SUPERSTRUCTURE (NBL)



REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

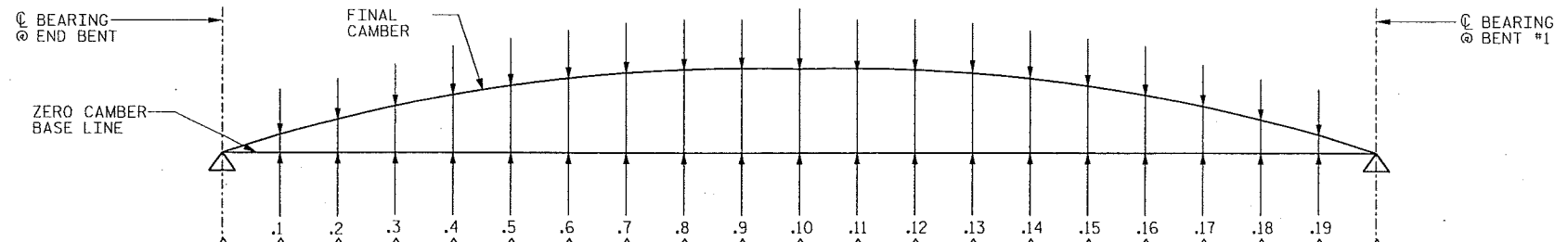
STD. NO. EB4



ASSEMBLED BY: J.B. GEILE DATE: 02-16-12
CHECKED BY: J.T. KELVINGTON DATE: 02-16-12
DRAWN BY: EEM 2/97 REV. 10/17/00 RWW/LES
CHECKED BY: VAP 2/97 REV. 5/1/06 TLA/GM
REV. 10/1/11 MAA/GM

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SPANS A & B



GIRDER 1

CAMBER (GIRDER ALONE IN PLACE)	↑	0.000	0.054	0.108	0.149	0.190	0.218	0.247	0.263	0.279	0.284	0.289	0.284	0.279	0.263	0.247	0.218	0.190	0.149	0.108	0.054	0.000
DEFLEC. DUE TO SUPERIMPOSED DL **	↓	0.000	0.020	0.040	0.059	0.078	0.092	0.107	0.115	0.124	0.126	0.128	0.125	0.122	0.113	0.103	0.089	0.074	0.056	0.038	0.019	0.000
FINAL CAMBER	↑	0	3/8"	13/16"	1 1/16"	1 5/16"	1 1/2"	1 11/16"	1 3/4"	1 7/8"	1 7/8"	1 5/16"	1 5/16"	1 7/8"	1 3/16"	1 11/16"	1 3/8"	1 3/8"	1 1/8"	13/16"	7/16"	0

GIRDERS 2-4

CAMBER (GIRDER ALONE IN PLACE)	↑	0.000	0.054	0.108	0.149	0.190	0.218	0.247	0.263	0.279	0.284	0.289	0.284	0.279	0.263	0.247	0.218	0.190	0.149	0.108	0.054	0.000
DEFLEC. DUE TO SUPERIMPOSED DL **	↓	0.000	0.021	0.041	0.060	0.080	0.094	0.109	0.118	0.126	0.129	0.131	0.128	0.125	0.115	0.106	0.091	0.076	0.057	0.038	0.019	0.000
FINAL CAMBER	↑	0	3/8"	13/16"	1 1/16"	1 5/16"	1 1/2"	1 5/8"	1 3/4"	1 13/16"	1 7/8"	1 7/8"	1 7/8"	1 7/8"	1 3/4"	1 11/16"	1 1/2"	1 3/8"	1 1/8"	13/16"	7/16"	0

GIRDER 5

CAMBER (GIRDER ALONE IN PLACE)	↑	0.000	0.054	0.108	0.149	0.190	0.218	0.247	0.263	0.279	0.284	0.289	0.284	0.279	0.263	0.247	0.218	0.190	0.149	0.108	0.054	0.000
DEFLEC. DUE TO SUPERIMPOSED DL **	↓	0.000	0.020	0.041	0.060	0.079	0.093	0.108	0.116	0.125	0.127	0.130	0.127	0.123	0.114	0.105	0.090	0.075	0.057	0.038	0.019	0.000
FINAL CAMBER	↑	0	3/8"	13/16"	1 1/16"	1 5/16"	1 1/2"	1 11/16"	1 3/4"	1 7/8"	1 7/8"	1 5/16"	1 7/8"	1 7/8"	1 13/16"	1 11/16"	1 3/8"	1 3/8"	1 1/8"	13/16"	7/16"	0

** INCLUDES BRIDGE DECK, BUILDUP, STAY-IN-PLACE FORMS, DIAPHRAGMS, PARAPET, SIDEWALK, AND FUTURE WEARING SURFACE.

SCHEMATIC CAMBER ORDINATES SPAN A & B

ALL VALUES ARE SHOWN IN DECIMALS OF A FOOT EXCEPT "FINAL CAMBER" WHICH IS GIVEN IN INCHES.

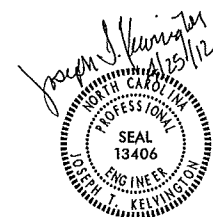
ALL VALUES SHOWN ARE SYMMETRICAL ABOUT C BENT 1.

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUPERSTRUCTURE
 DEAD LOAD DEFLECTIONS
 (NBL)

NO.		BY:		DATE:		NO.		BY:		DATE:		SHEET NO.
1		T.R. DUDECK		02-16-12		3		J.B. GEILE		02-16-12		S15
2						4						TOTAL SHEETS
												72



DRAWN BY: J. B. GEILE DATE: 02-16-12
 CHECKED BY: T. R. DUDECK DATE: 02-16-12

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NOTES

AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER, THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

ALUMINUM RAILS

MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B-221 ALLOY 6061-T6. MATERIAL FOR RIVETS SHALL BE ASTM B316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE POINT COLD DRIVEN AS PER DRAWING.

THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY.

MATERIAL FOR SHIMS TO BE ASTM B209 ALLOY 6061-T6.

GALVANIZED STEEL RAILS

MATERIAL AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS:

POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS: AASHTO M270 GRADE 36 STRUCTURAL STEEL - GALVANIZED TO AASHTO M111.

RIVETS: RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A502 FOR GRADE 1 RIVETS.

THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SPECIFICATIONS TT-P-641.

SHIMS: SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

RAIL CAPS: RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

GENERAL NOTES

RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS.

FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD NO. BMR2.

CAP SCREWS SHALL BE ASTM F593 ALLOY 305 STAINLESS STEEL. WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.

CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED.

METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE.

METHOD OF MEASUREMENT FOR METAL RAILS: FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD SPECIFICATIONS.

CURVED RAIL USAGE: WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER.

TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST, BUT REMAINS VISIBLE AFTER RAIL PLACEMENT.

SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.

ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE.

MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

PAY LENGTH = 510.00 LIN. FT.

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

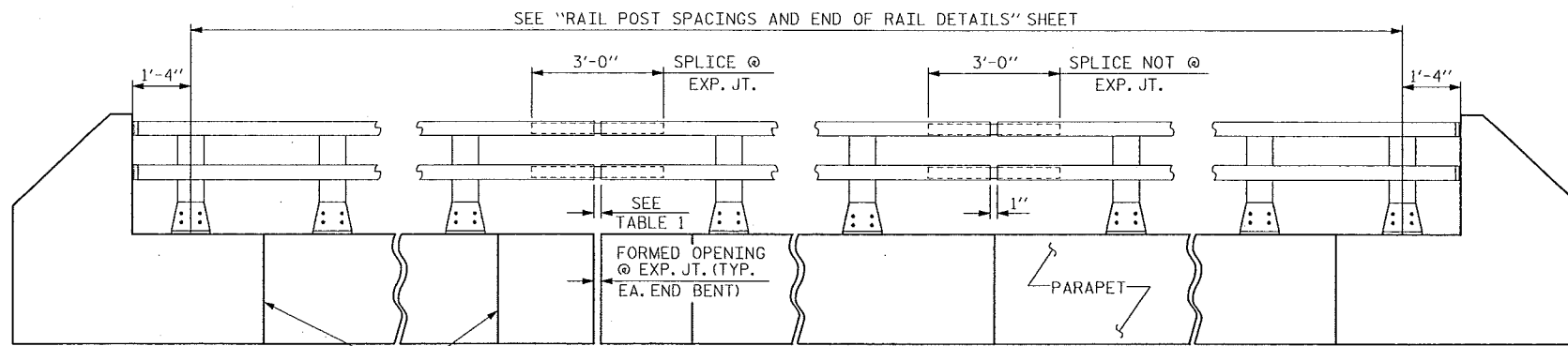
STANDARD

2 BAR METAL RAIL

(NBL)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S19
1			3			TOTAL SHEETS
2			4			72

STD. NO. BMR3

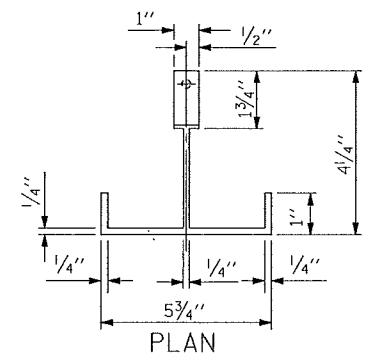


ELEVATION

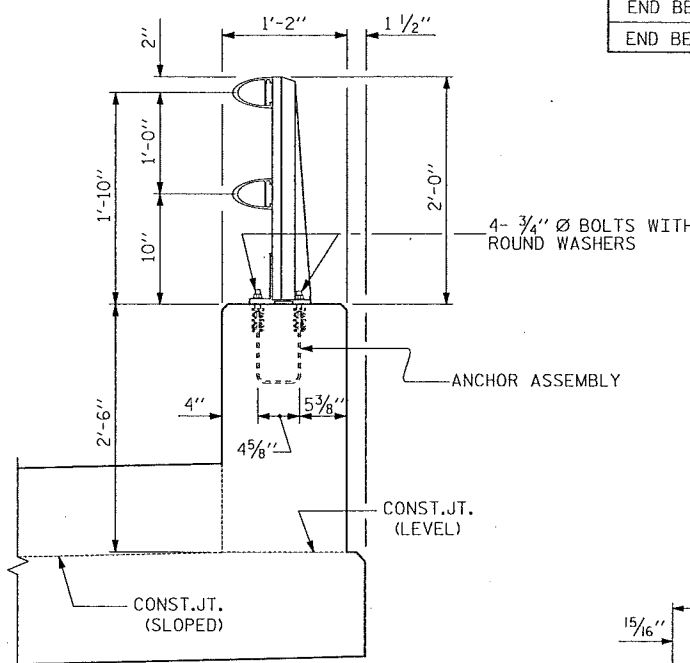
TOOLED CONTRACTION JT. (SEE NOTES)

NOTE: FOR ATTACHMENT OF METAL RAIL TO END POST, SEE STANDARD NO. BMR2.

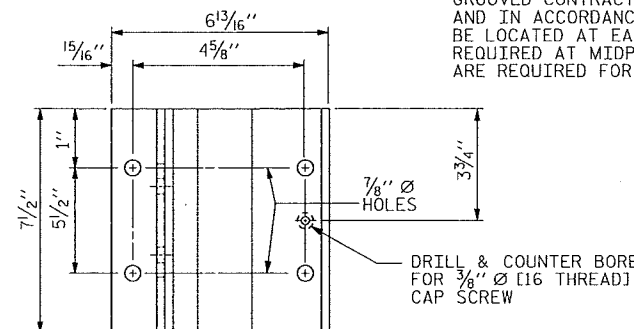
EXP. JT. @	RAIL OPENING
END BENT No. 1	1 5/8"
END BENT No. 2	1 5/8"



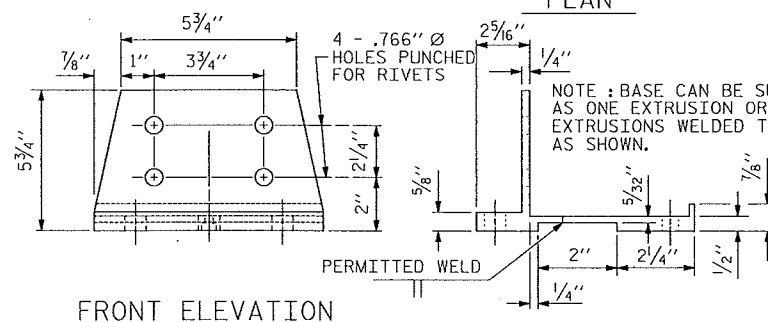
PLAN



SECTION THRU PARAPET AND RAIL



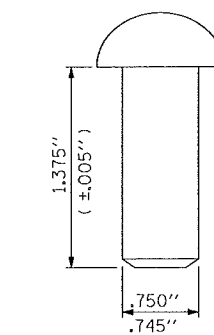
PLAN



FRONT ELEVATION

SIDE ELEVATION

POST BASE DETAILS



RIVET DETAIL

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ASSEMBLED BY: J. L. HENNEKES	DATE: 02-16-12
CHECKED BY: T. R. DUDECK	DATE: 02-16-12
DRAWN BY: EEM 6/94	REV. 5/7/03R RWW/JTE
CHECKED BY: RGW 6/94	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

NOTES

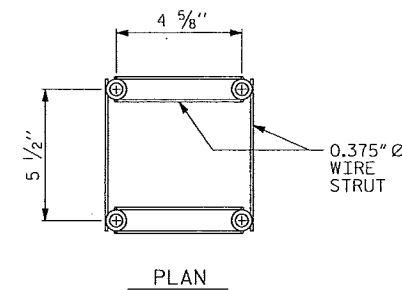
STRUCTURAL CONCRETE ANCHOR ASSEMBLY

THE STRUCTURAL CONCRETE ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS :

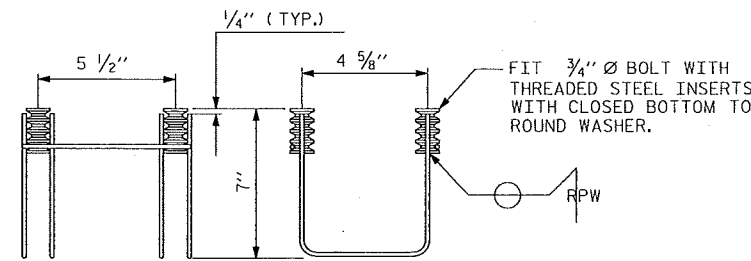
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2" FOR 3/4" FERRULES.
- B. 4 - 3/4" Ø X 2 1/2" BOLTS WITH WASHERS, BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 2 1/2" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.
- C. WIRE STRUT SHOWN IN THE CONCRETE ANCHOR ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/16" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.
- D. THE METAL RAIL ANCHOR ASSEMBLY TO BE HOT-DIPPED GALVANIZED TO CONFORM TO REQUIREMENTS OF AASHTO M111.
- E. THE COST OF THE METAL RAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE SHALL BE INCLUDED IN THE PRICE BID FOR LINEAR FEET OF METAL RAIL.
- F. BOLTS TO BE TIGHTENED ONE-HALF TURN WITH A WRENCH FROM A FINGER-TIGHT POSITION.

THE CONTRACTOR MAY USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF THE METAL RAIL ANCHOR ASSEMBLY, LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE THE STANDARD SPECIFICATIONS.

WHEN ADHESIVELY ANCHORED ANCHOR BOLTS ARE USED, BOLTS SHALL MEET THE REQUIREMENTS OF ASTM F593 ALLOY 304 STAINLESS STEEL WITH MINIMUM 75,000 PSI ULTIMATE STRENGTH. NUTS SHALL MEET THE REQUIREMENTS OF ASTM F594 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.



PLAN

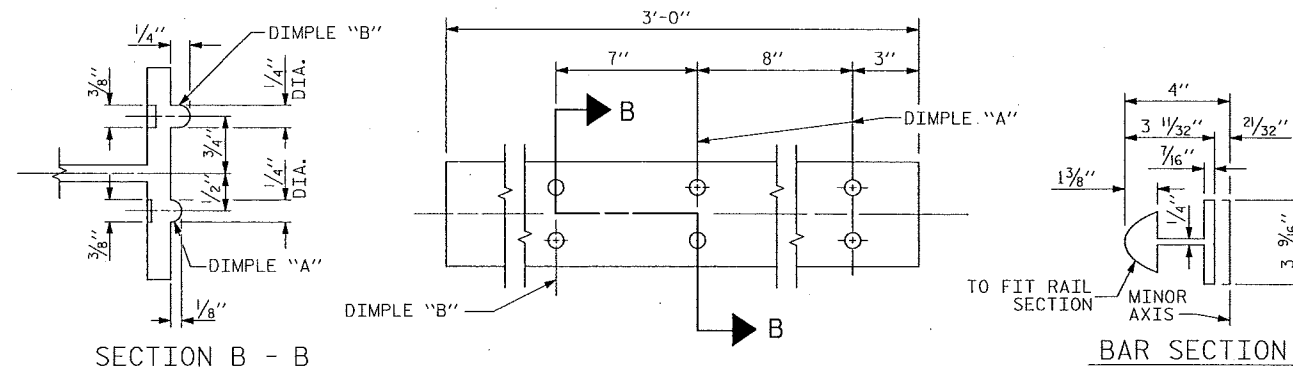


SIDE VIEW

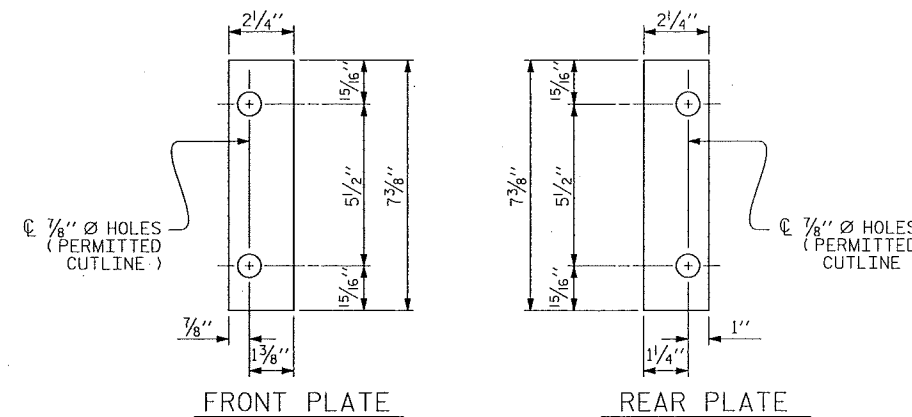
ELEVATION

4-BOLT METAL RAIL ANCHOR ASSEMBLY

(92 ASSEMBLIES REQUIRED)



EXPANSION BAR DETAILS

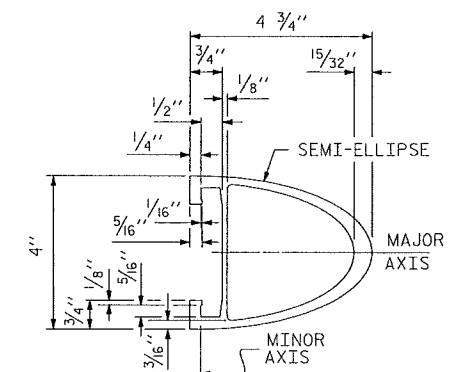


FRONT PLATE

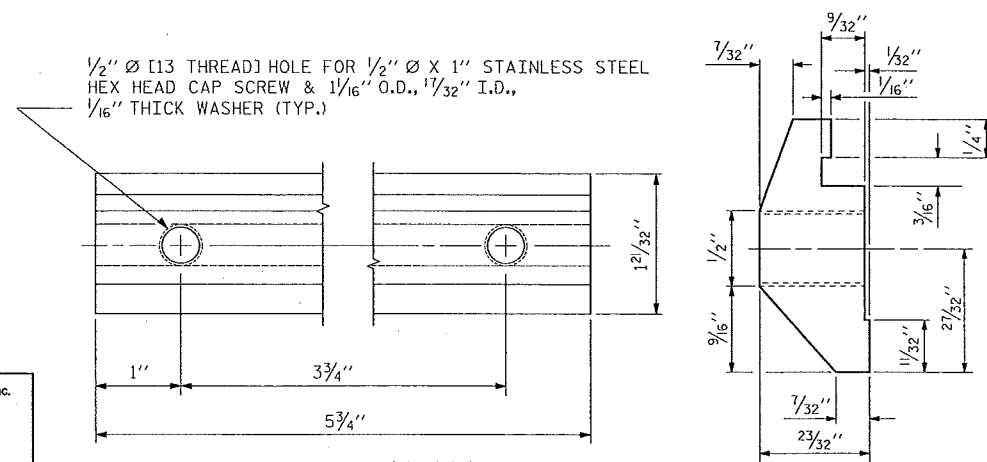
REAR PLATE

SHIM DETAILS

NOTE : SHIMS MAY BE CUT ALONG PERMITTED CUTLINE OR SLOTTED TO EDGE OF PLATE TO FACILITATE PLACEMENT.

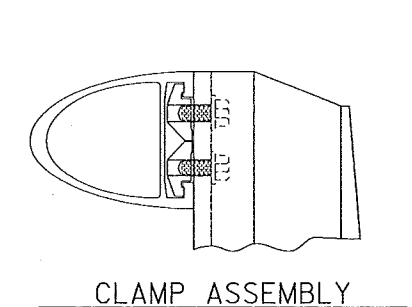


RAIL SECTION

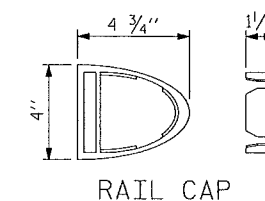


CLAMP BAR DETAIL

(4 REQUIRED PER POST)



CLAMP ASSEMBLY



RAIL CAP

PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

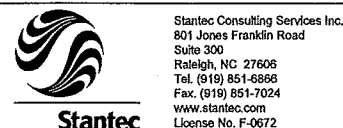
STANDARD

2 BAR METAL RAIL

(NBL)

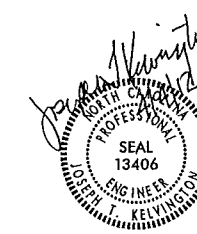
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S20
1			3			TOTAL SHEETS
2			4			72

STD. NO. BMR4



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ASSEMBLED BY : J. L. HENNEKES DATE : 02-16-12
CHECKED BY : T. R. DUDECK DATE : 02-16-12
DRAWN BY : EEM 6/94 REV. 8/16/99 MAB/LES
CHECKED BY : RGW 6/94 REV. 5/1/06R KMM/GM
REV. 10/1/11 MAA/GM



4/4/2012 8:42:18 AM Jgeelle
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NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 7 - 3/8" Ø BOLTS WITH NUTS AND WASHERS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.

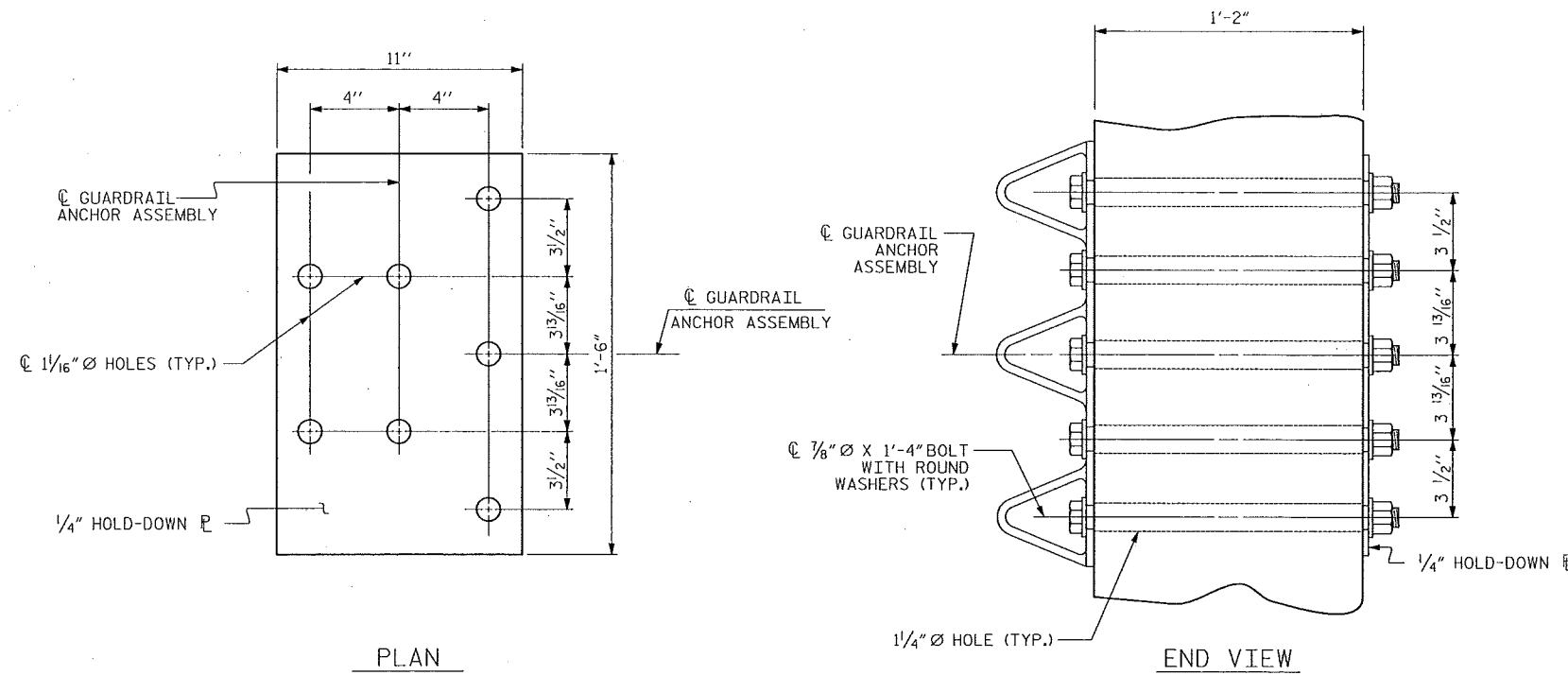
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF THE PARAPET. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

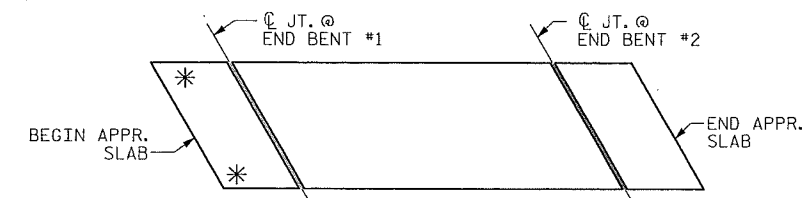
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.

THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

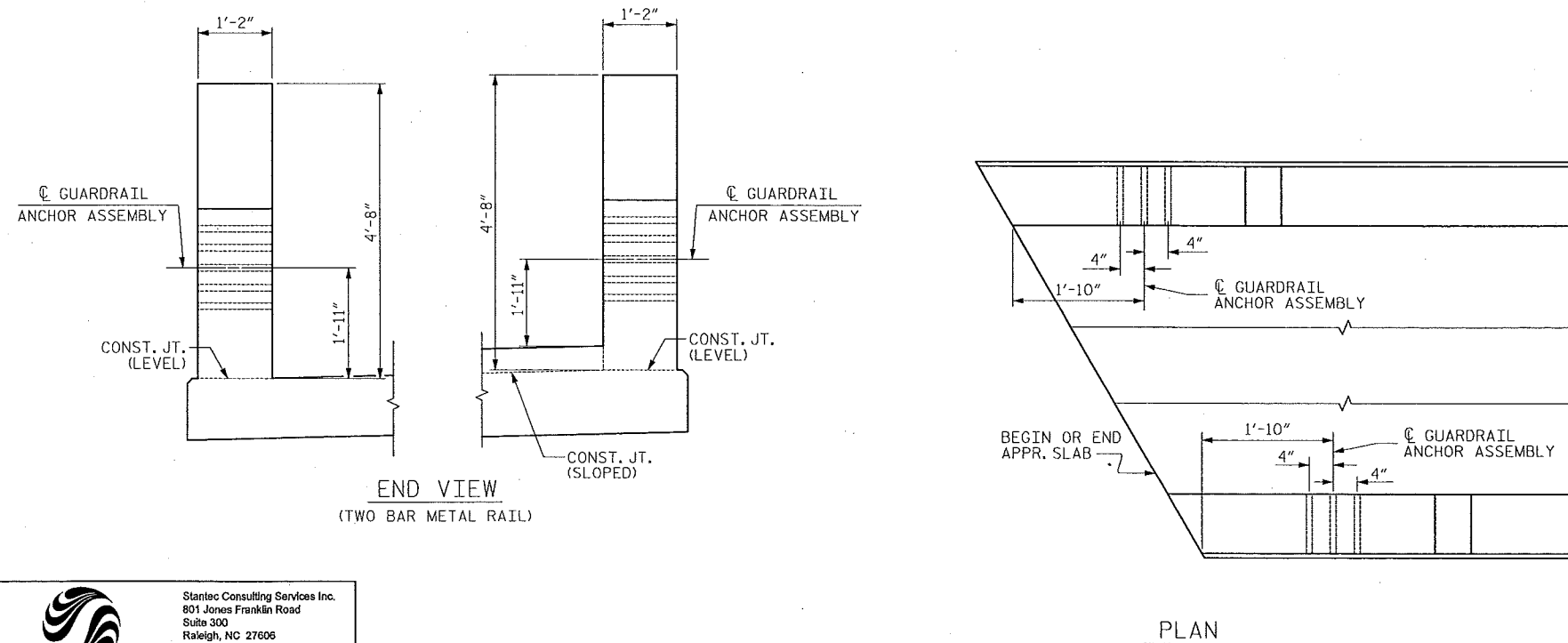


GUARDRAIL ANCHOR ASSEMBLY DETAILS



SKETCH SHOWING POINTS OF ATTACHMENT

* LOCATION OF GUARDRAIL ATTACHMENT



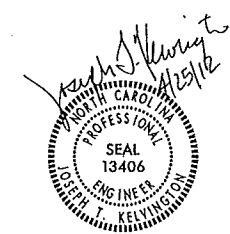
LOCATION OF GUARDRAIL ANCHOR AT END POST

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 GUARDRAIL ANCHORAGE
 DETAILS
 FOR METAL RAILS
 (NBL)

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

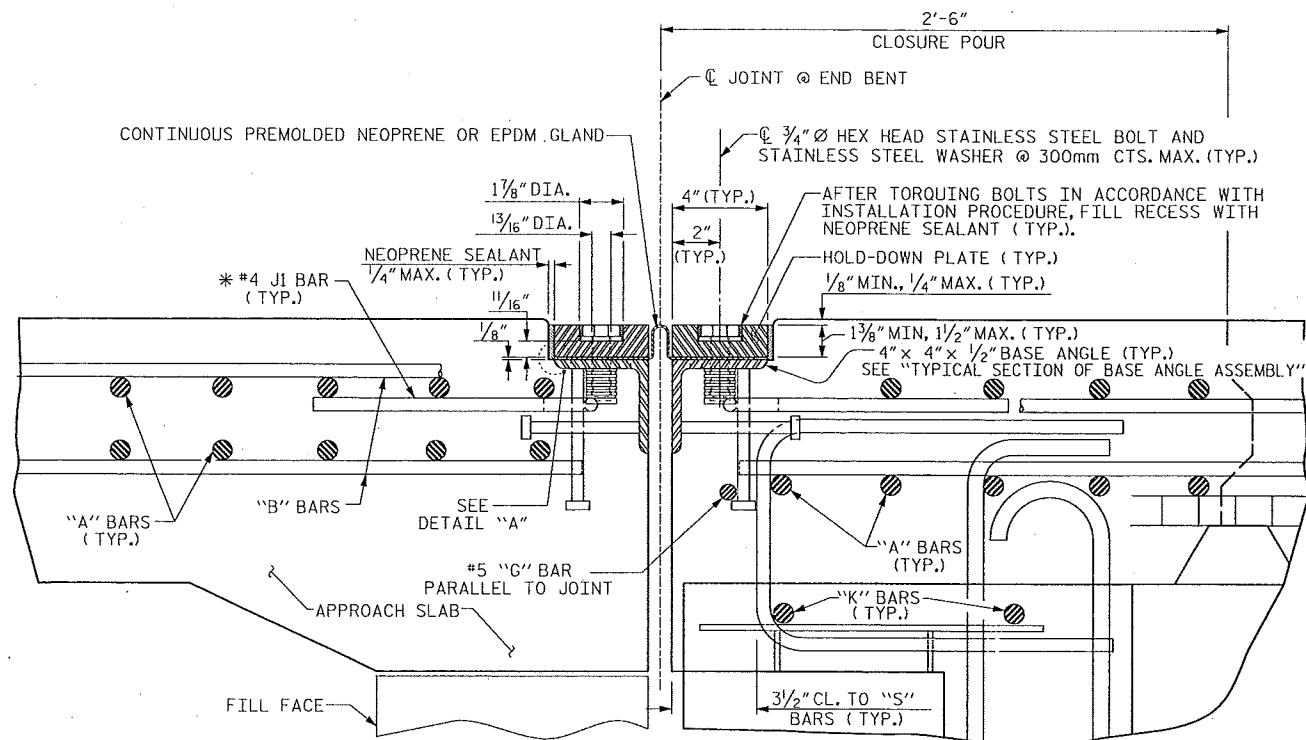
TOTAL SHEETS 72



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 License No. F-0672

ASSEMBLED BY : J. L. HENNEKES DATE : 02-16-12
 CHECKED BY : T. R. DUDECK DATE : 02-16-12
 DRAWN BY : MAA 5/10
 CHECKED BY : GM 5/10
 ADDED 5/6/10
 REV. 10/1/11
 REV. 12/5/11
 MAA/GM
 MAA/GM

U:\Structures\Drawing\Main\Left Bridge\4413-SD-ejsl.dgn 4/4/2012 8:42:27 AM jgelle



EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

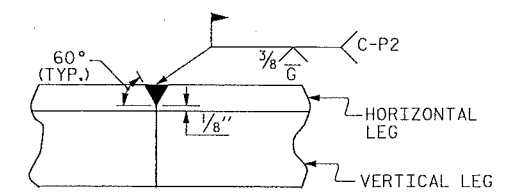
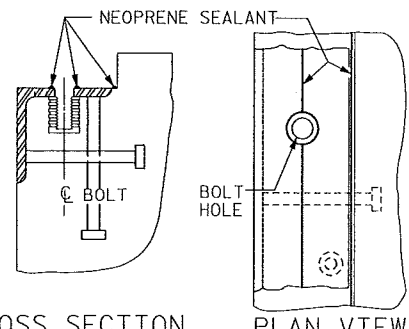
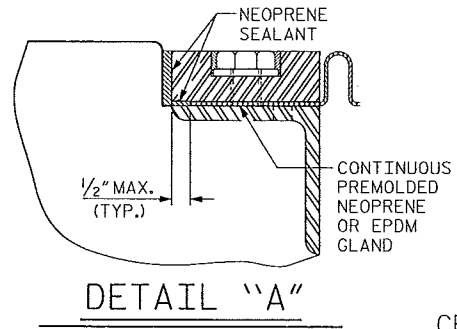
* THE QUANTITY OF #4 JI BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. JI BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF JI BARS SPECIFIED, ADDITIONAL JI BARS WILL NOT BE REQUIRED.

INSTALLATION PROCEDURE

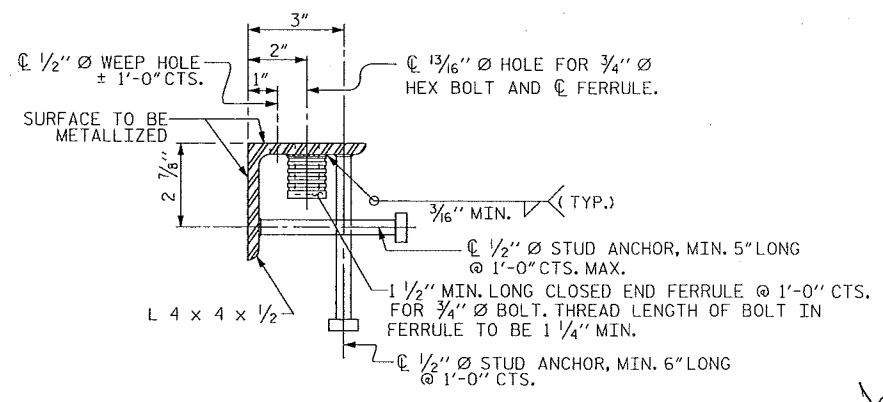
1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4 1/2" TO 4 3/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 1/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES AND THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, COMPLETELY FILL THESE RECESSES WITH NEOPRENE SEALANT.

GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MIN.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED. SEE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
7. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE GROUND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
8. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
9. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
10. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.



MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
END 1 & 2	53.05°	7/8"	1 1/16"	1 5/16"	1 1/8"



TYPICAL SECTION OF BASE ANGLE ASSEMBLY

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-
 SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT SEAL DETAILS
 (NBL)

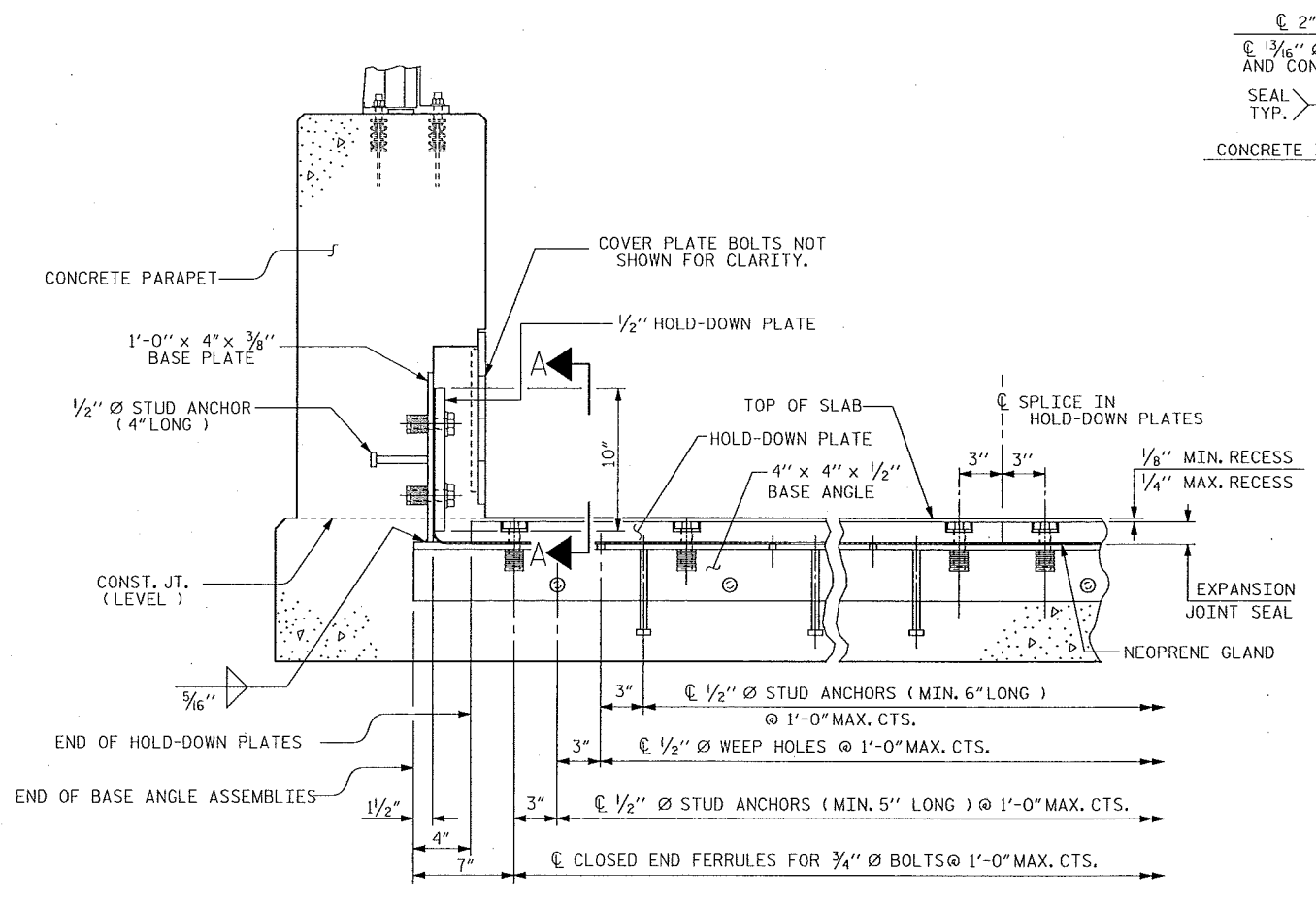
REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

TOTAL SHEETS 72

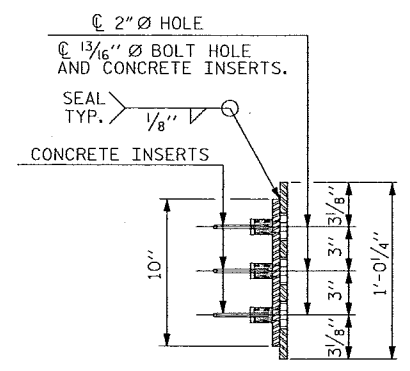


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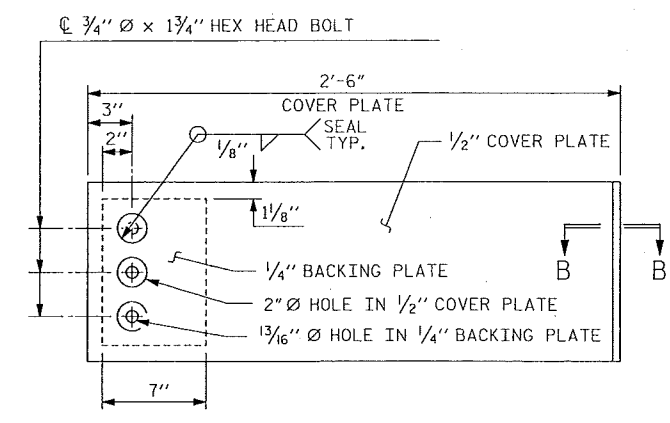
ASSEMBLED BY: J. B. GEILE DATE: 02-16-12
 CHECKED BY: S. S. YUEN DATE: 02-16-12
 DRAWN BY: REK 9/87 REV. 5/77/03R RWW/JTE
 CHECKED BY: CRK 10/87 REV. 5/1/06R TLA/GM
 REV. 10/1/11 MAA/GM



SECTION THRU PARAPET NORMAL TO JOINT

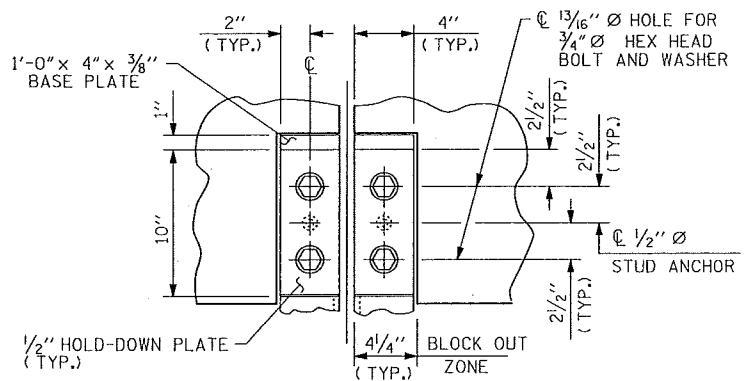


END VIEW



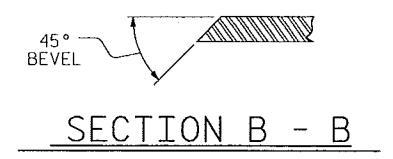
TYPE I ELEVATION VIEW

COVER PLATE DETAILS

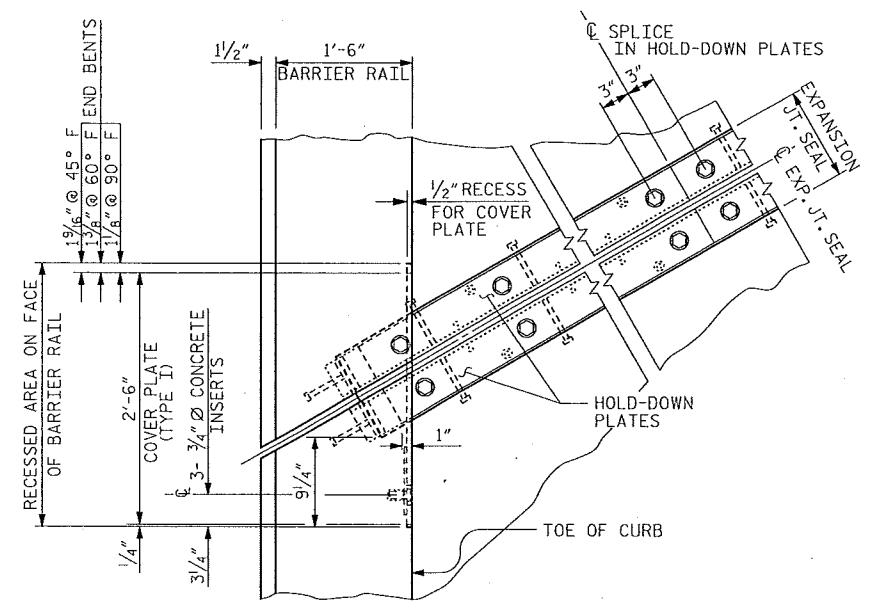


SECTION A - A

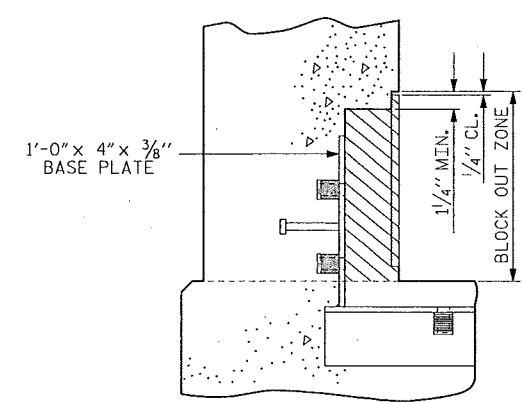
NO SEPARATE PAYMENT WILL BE MADE FOR FURNISHING AND INSTALLING THE COVER PLATE. THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE LUMP SUM PRICE FOR "EXPANSION JOINT."



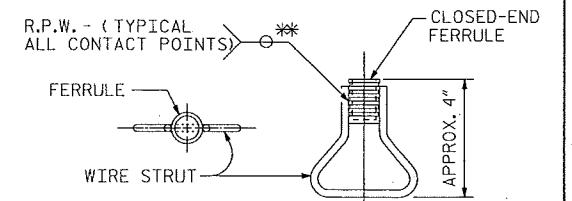
SECTION B - B



PLAN OF EXPANSION JOINT SEAL



BLOCK OUT DETAIL
SEE "SECTION A - A" FOR OTHER DETAILS.



CONCRETE INSERT

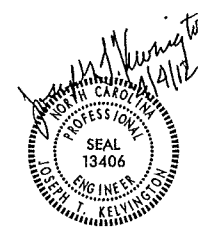
* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

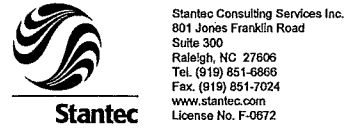
SHEET 2 OF 4

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
EXPANSION JOINT
SEAL DETAILS FOR
CONCRETE PARAPET
(NBL)

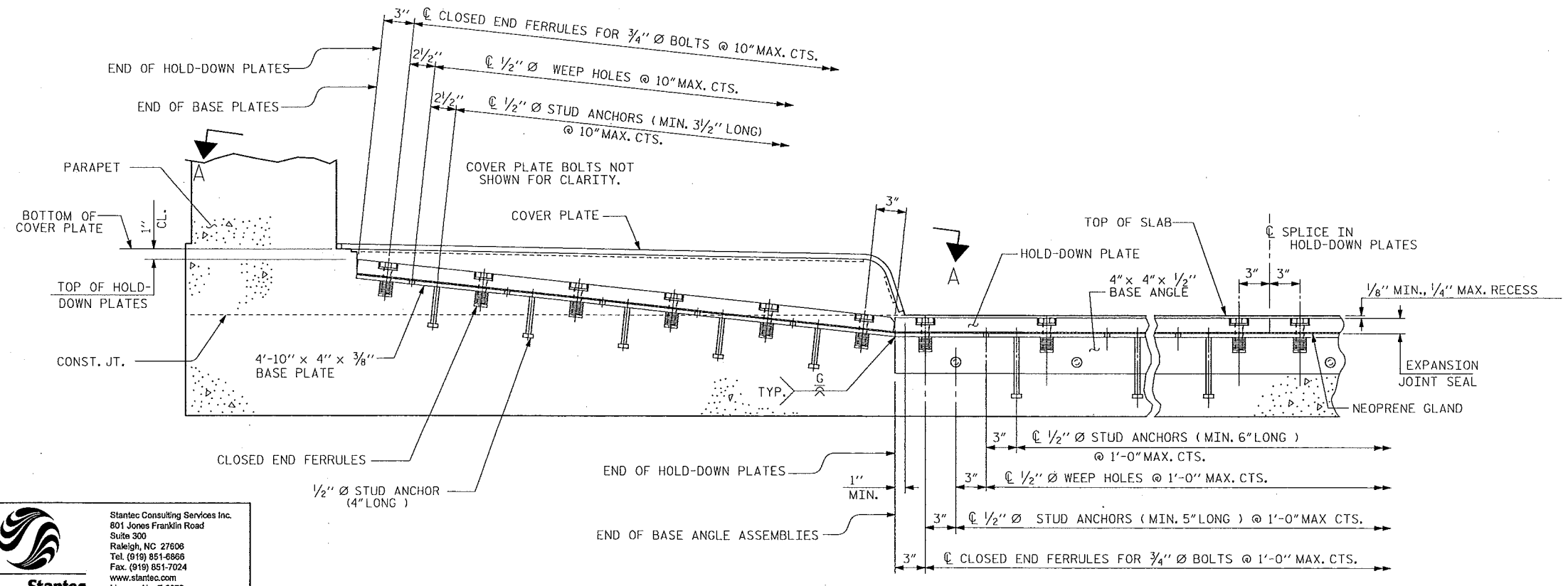
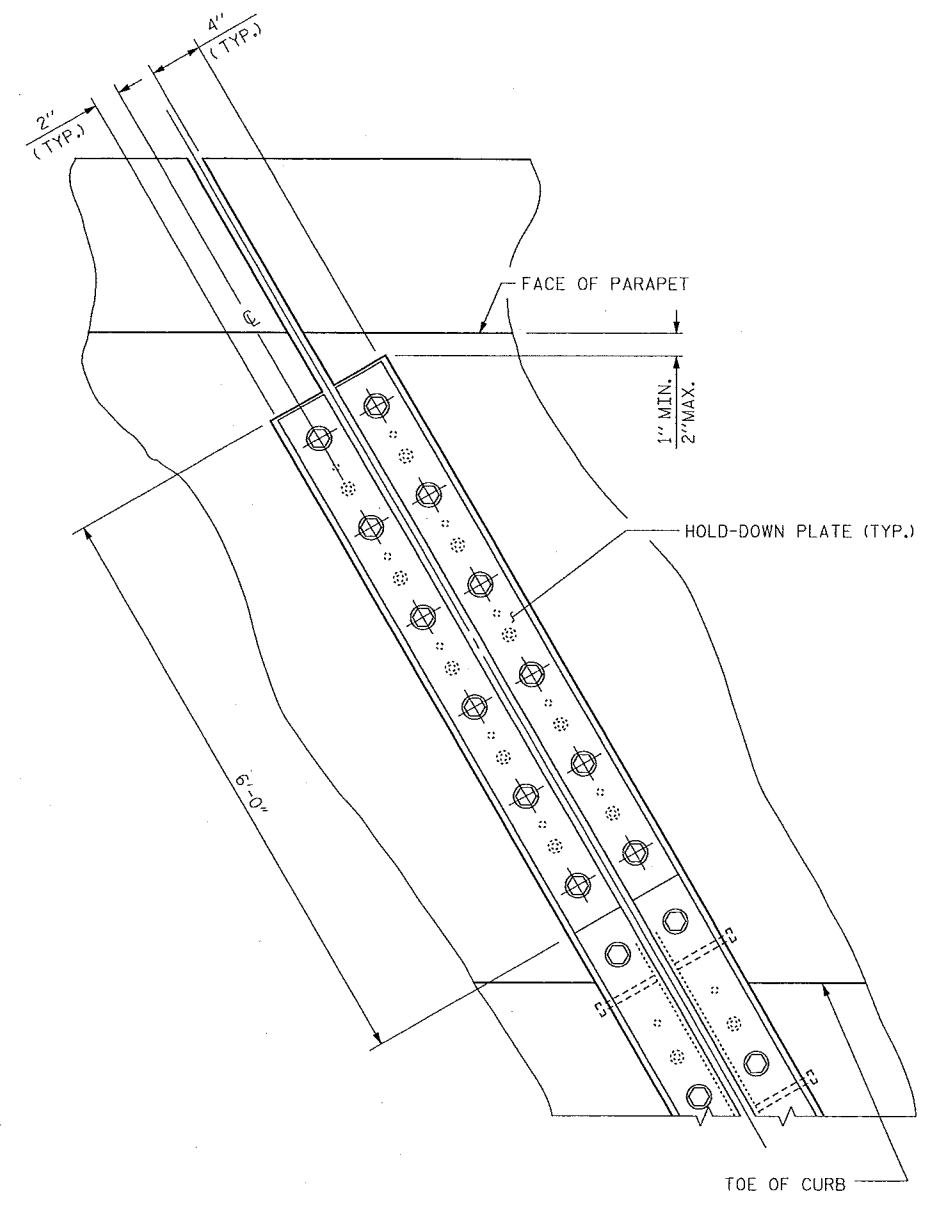
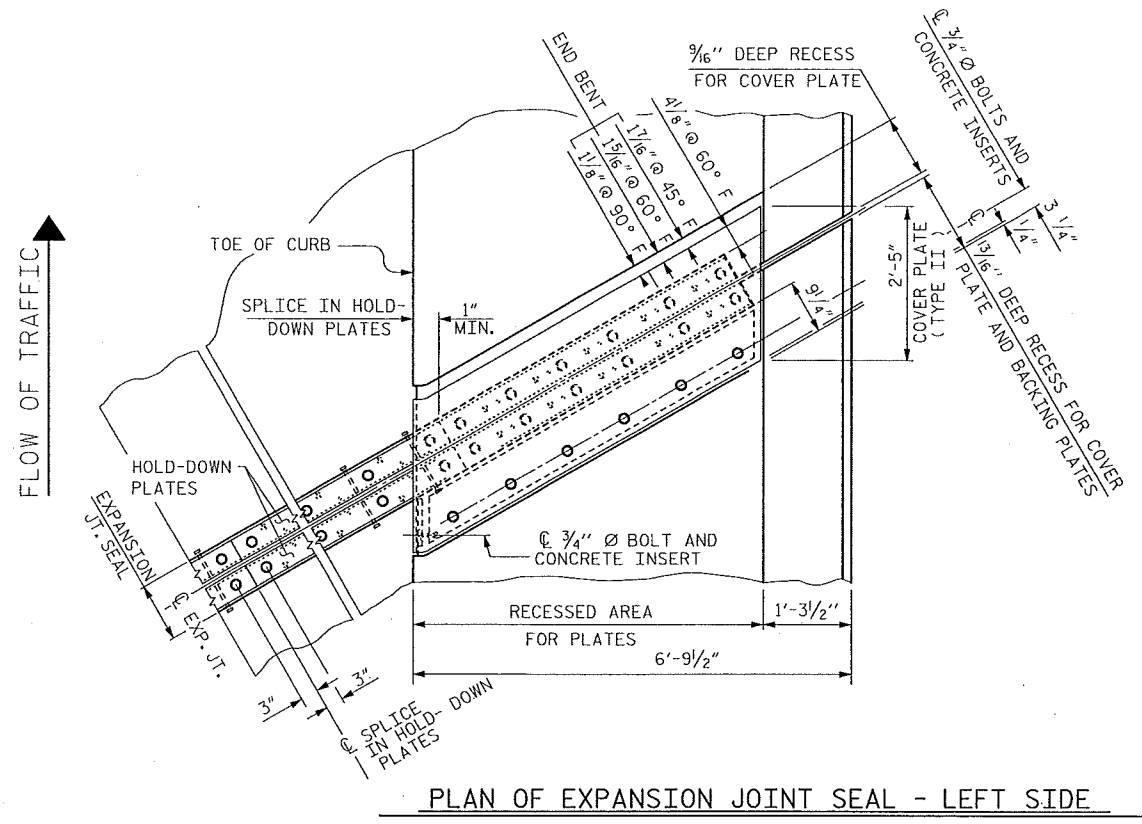
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					S23
					TOTAL SHEETS 72



ASSEMBLED BY: J.L. HENNEKES DATE: 02-16-2012
CHECKED BY: S.S. YUEN DATE: 02-16-2012
DRAWN BY: MAA 2/12
CHECKED BY: GM 2/12



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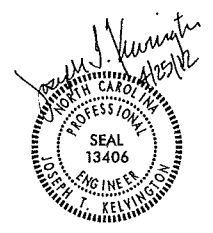


SECTION THRU SIDEWALK NORMAL TO JOINT

SECTION A - A

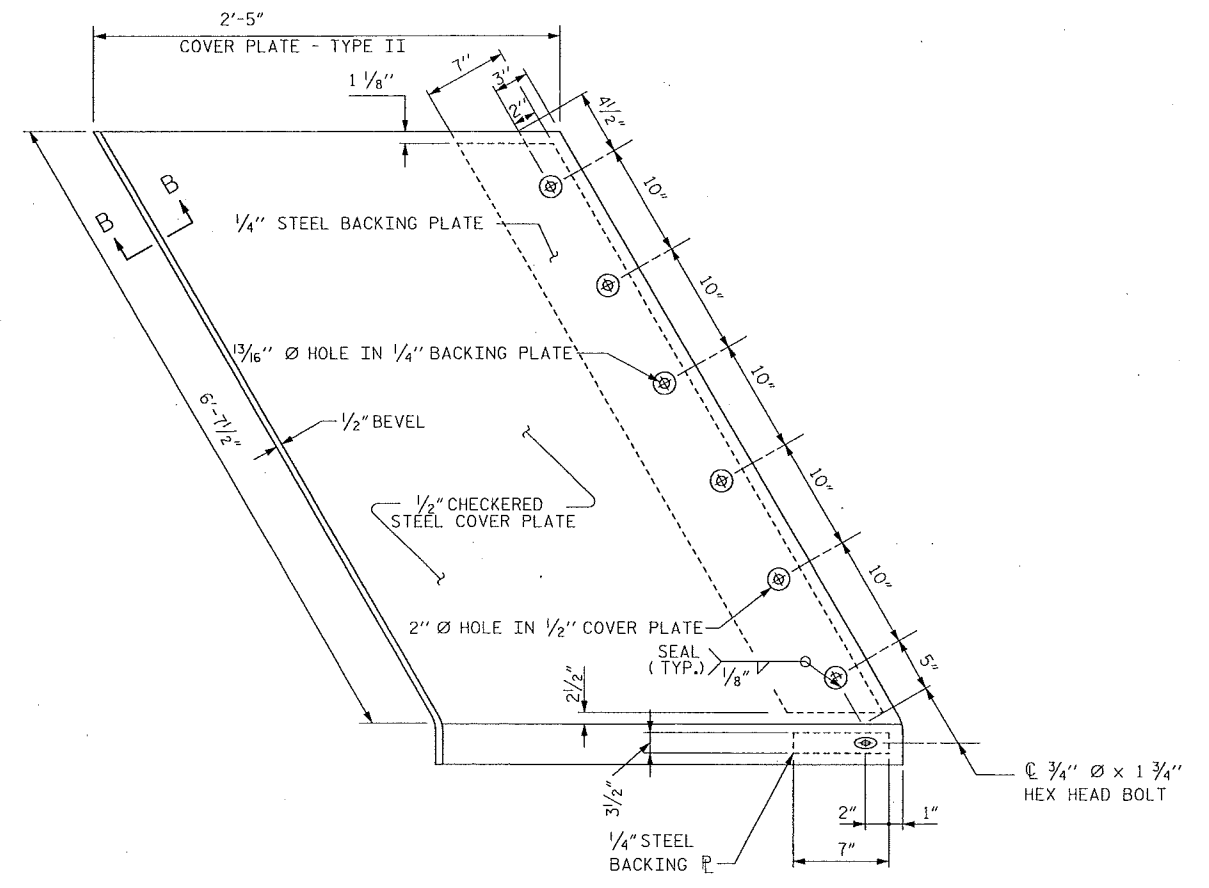
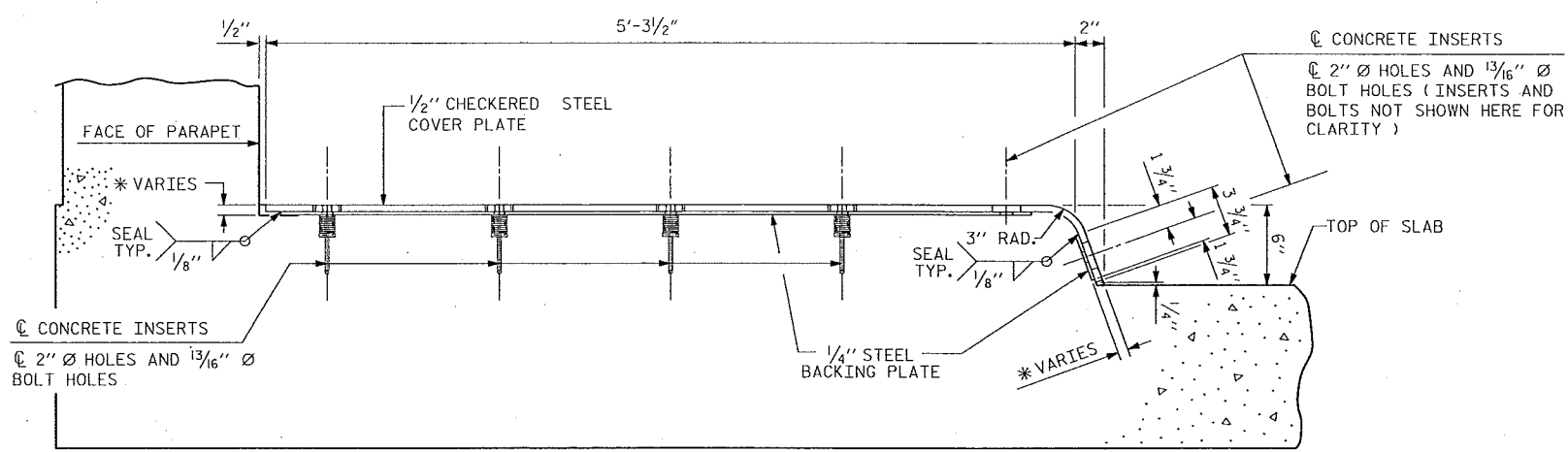
PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-
 SHEET 3 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S24
STANDARD EXPANSION JOINT SEAL DETAILS FOR SIDEWALK (NBL)						TOTAL SHEETS 72
REVISIONS						NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			



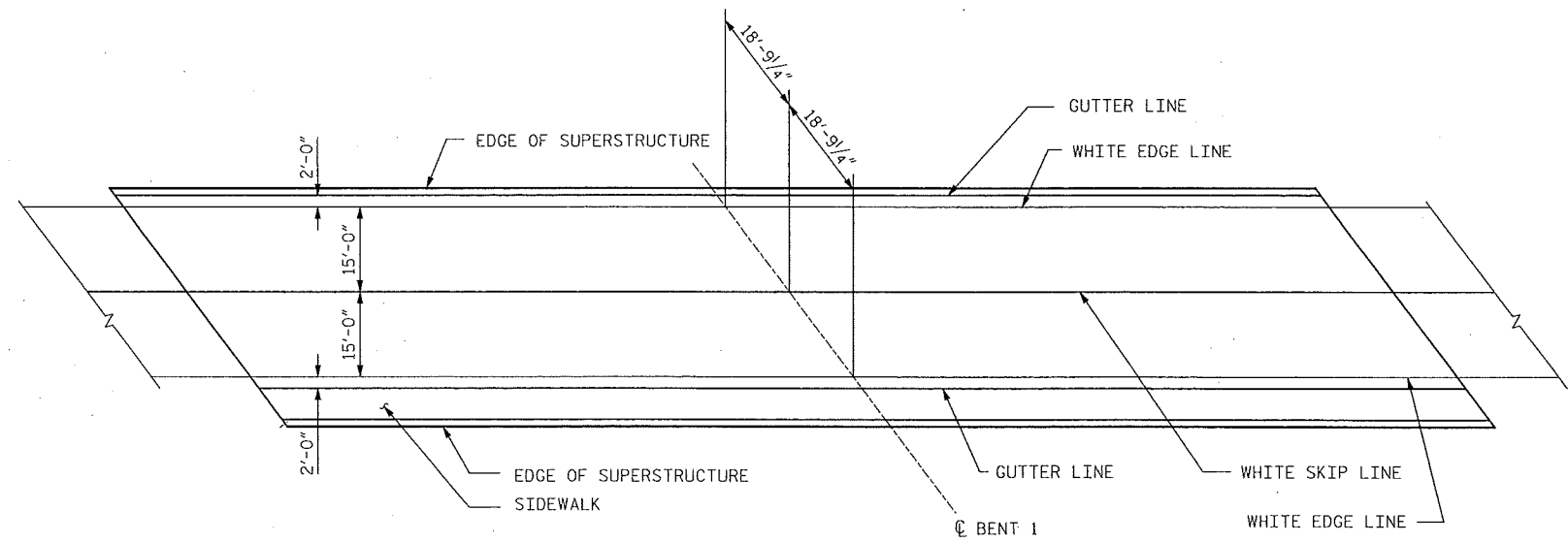
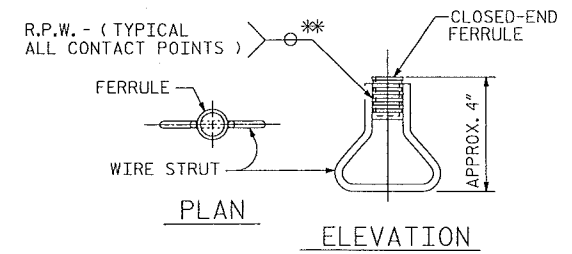
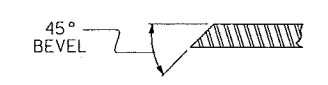
ASSEMBLED BY : J. B. GEILE	DATE : 02-16-12
CHECKED BY : S. S. YUEN	DATE : 02-16-12
DRAWN BY : REK 10/87	REV. 2/6/97 EEM/RGW
CHECKED BY : CRK 1/88	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

4/4/2012 8:42:36 AM jgeilie
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TYPE II - PLAN VIEW

COVER PLATE DETAILS

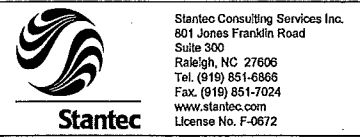


PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-
 SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 EXPANSION JOINT
 SEAL DETAILS
 FOR SIDEWALK
 (NBL)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S25
1			3			TOTAL SHEETS
2			4			72

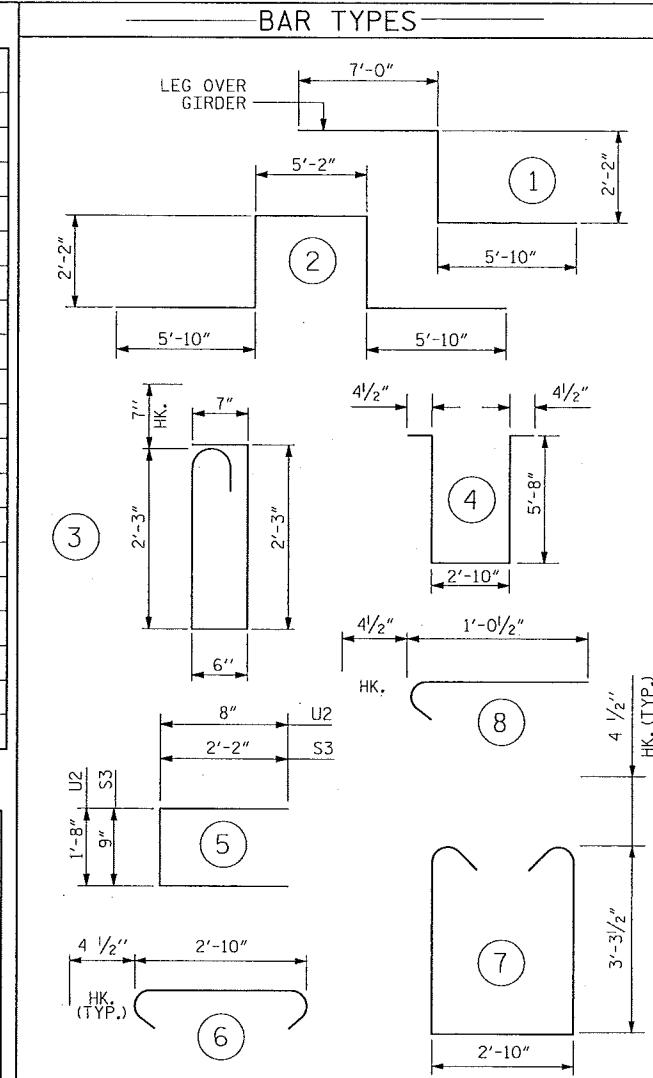
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ASSEMBLED BY : J. B. GEILIE	DATE : 02-16-12
CHECKED BY : S. S. YUEN	DATE : 02-16-12
DRAWN BY : REK 10/87	REV. 10/17/00 RWW/LES
CHECKED BY : CRK 1/88	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

REINFORCING BAR SCHEDULE

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	6	6	STR.	16'-3"	146	*A136	2	5	STR.	14'-9"	31	A221	2	5	STR.	26'-4"	55	*G1	2	5	STR.	51'-11"	108
*A101	311	5	STR.	41'-9"	13543	*A137	2	5	STR.	14'-0"	29	A222	2	5	STR.	25'-6"	53	*G2	214	4	STR.	5'-0"	714
*A102	2	5	STR.	41'-1"	86	*A138	2	5	STR.	13'-2"	27	A223	2	5	STR.	24'-9"	52	*J1	100	4	8	1'-5"	95
*A103	2	5	STR.	40'-4"	84	*A139	2	5	STR.	12'-5"	26	A224	2	5	STR.	24'-0"	50	*K1	8	8	1	15'-0"	320
*A104	2	5	STR.	39'-7"	83	*A140	2	5	STR.	11'-8"	24	A225	2	5	STR.	23'-3"	48	*K2	12	8	2	21'-2"	678
*A105	2	5	STR.	38'-9"	81	*A141	2	5	STR.	10'-10"	23	A226	2	5	STR.	22'-5"	47	*K3	24	6	STR.	6'-8"	240
*A106	2	5	STR.	38'-0"	79	*A142	2	5	STR.	10'-1"	21	A227	2	5	STR.	21'-8"	45	K4	24	4	STR.	5'-9"	92
*A107	2	5	STR.	37'-3"	78	*A143	2	5	STR.	9'-4"	19	A228	2	5	STR.	20'-11"	44	K5	32	4	STR.	9'-7"	205
*A108	2	5	STR.	36'-6"	76	*A144	2	5	STR.	8'-7"	18	A229	2	5	STR.	20'-1"	42	K6	8	5	STR.	22'-0"	184
*A109	2	5	STR.	35'-8"	74	*A145	2	5	STR.	7'-9"	16	A230	2	5	STR.	19'-4"	40	S1	40	4	7	10'-2"	272
*A110	2	5	STR.	34'-11"	73	*A146	2	5	STR.	7'-0"	15	A231	2	5	STR.	18'-7"	39	S2	184	4	6	3'-7"	440
*A111	2	5	STR.	34'-2"	71	*A147	2	5	STR.	6'-3"	13	A232	2	5	STR.	17'-9"	37	*S3	48	4	5	5'-1"	163
*A112	2	5	STR.	33'-4"	70	*A148	2	5	STR.	5'-5"	11	A233	2	5	STR.	17'-0"	35	*S4	48	5	3	6'-2"	309
*A113	2	5	STR.	32'-7"	68	*A149	2	5	STR.	4'-8"	10	A234	2	5	STR.	16'-3"	34	U1	24	4	4	14'-11"	239
*A114	2	5	STR.	31'-10"	66	*A150	2	5	STR.	3'-11"	8	A235	2	5	STR.	15'-5"	32	*U2	60	4	5	3'-0"	134
*A115	2	5	STR.	31'-0"	65	*A151	2	5	STR.	3'-1"	6	A236	2	5	STR.	14'-8"	31	* = EPOXY COATED REINF. STEEL					
*A116	2	5	STR.	30'-3"	63	A201	311	5	STR.	41'-9"	13543	A237	2	5	STR.	13'-11"	29	SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS					
*A117	2	5	STR.	29'-6"	62	A202	2	5	STR.	41'-1"	86	A238	2	5	STR.	13'-2"	27						
*A118	2	5	STR.	28'-9"	60	A203	2	5	STR.	40'-3"	84	A239	2	5	STR.	12'-4"	26						
*A119	2	5	STR.	27'-11"	58	A204	2	5	STR.	39'-6"	82	A240	2	5	STR.	11'-7"	24						
*A120	2	5	STR.	27'-2"	57	A205	2	5	STR.	38'-9"	81	A241	2	5	STR.	10'-10"	23						
*A121	2	5	STR.	26'-5"	55	A206	2	5	STR.	37'-11"	79	A242	2	5	STR.	10'-0"	21						
*A122	2	5	STR.	25'-7"	53	A207	2	5	STR.	37'-2"	78	A243	2	5	STR.	9'-3"	19						
*A123	2	5	STR.	24'-10"	52	A208	2	5	STR.	36'-5"	76	A244	2	5	STR.	8'-6"	18						
*A124	2	5	STR.	24'-1"	50	A209	2	5	STR.	35'-7"	74	A245	2	5	STR.	7'-8"	16						
*A125	2	5	STR.	23'-3"	48	A210	2	5	STR.	34'-10"	73	A246	2	5	STR.	6'-11"	14						
*A126	2	5	STR.	22'-6"	47	A211	2	5	STR.	34'-1"	71	A247	2	5	STR.	6'-2"	13						
*A127	2	5	STR.	21'-9"	45	A212	2	5	STR.	33'-4"	70	A248	2	5	STR.	5'-4"	11						
*A128	2	5	STR.	20'-11"	44	A213	2	5	STR.	32'-6"	68	A249	2	5	STR.	4'-7"	10						
*A129	2	5	STR.	20'-2"	42	A214	2	5	STR.	31'-9"	66	A250	2	5	STR.	3'-10"	8						
*A130	2	5	STR.	19'-5"	41	A215	2	5	STR.	31'-0"	65	A251	2	5	STR.	3'-1"	6						
*A131	2	5	STR.	18'-8"	39	A216	2	5	STR.	30'-2"	63	*B1	150	5	STR.	44'-5"	6949						
*A132	2	5	STR.	17'-10"	37	A217	2	5	STR.	29'-5"	61	B2	170	5	STR.	44'-3"	7846						
*A133	2	5	STR.	17'-1"	36	A218	2	5	STR.	28'-8"	60	*B3	54	7	STR.	40'-0"	4415						
*A134	2	5	STR.	16'-4"	34	A219	2	5	STR.	27'-10"	58	*B4	48	4	STR.	28'-3"	906						
*A135	2	5	STR.	15'-6"	32	A220	2	5	STR.	27'-1"	56												



* = EPOXY COATED REINF. STEEL

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

CLASS AA CONC. BREAKDOWN

POUR 1 135.0 C.Y.
 POUR 2 178.0 C.Y.
 SIDEWALK 26.6 C.Y.
 TOTAL CLASS AA CONC. 339.6 C.Y.

ALL BAR DIMENSIONS ARE OUT TO OUT

—SUPERSTRUCTURE BILL OF MATERIAL—

SPANS	CLASS AA CONCRETE (CU. YDS.)	REINFORCING STEEL (LBS.)	EPOXY COATED REINFORCING STEEL (LBS.)
"A" AND "B"	339.6	25,121	31,026
TOTALS**	339.6	25,121	31,026

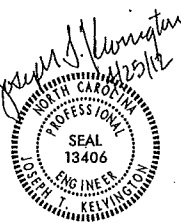
**QUANTITIES FOR CONCRETE PARAPET ARE NOT INCLUDED

PROJECT NO. I-4413
ROBESON COUNTY
 STATION: 22+37.56 -L-

STATE OF NORTH CAROLINA
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 RALEIGH

STANDARD
 SUPERSTRUCTURE
 BILL OF MATERIAL
 (NBL)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S26
1			3			TOTAL SHEETS 72
2			4			



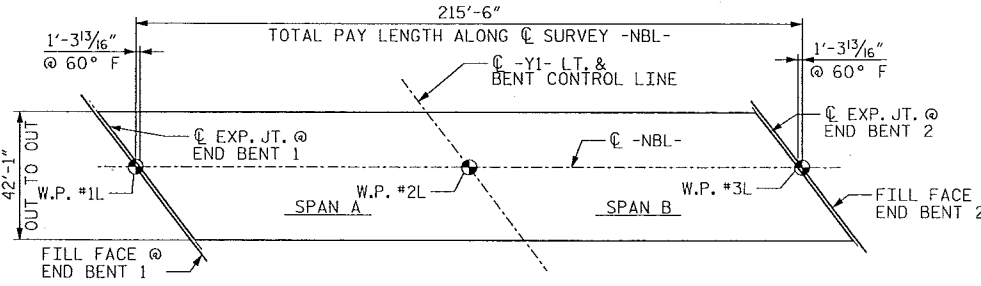
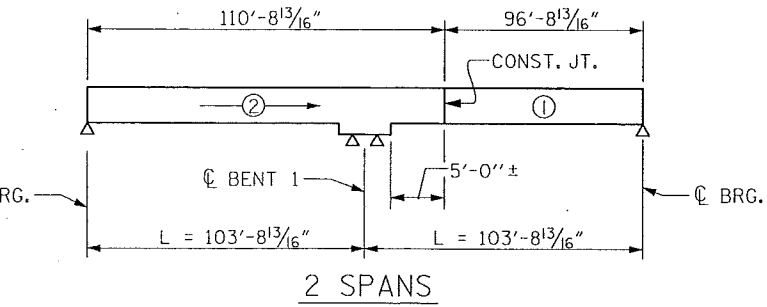
GROOVING BRIDGE FLOORS

APPROACH SLABS	1454 SQ.FT.
BRIDGE DECK	6554 SQ.FT.
TOTAL	8008 SQ.FT.

KEY

⊕ = INDICATES POUR NUMBER AND DIRECTION OF POUR

L = LENGTH OF EACH SPAN



POURING SEQUENCE-PRESTRESSED
 CONCRETE SUPERSTRUCTURE
 (CONTINUOUS FOR LIVE LOAD)

(FOR "OPTIONAL POURING SEQUENCE", SEE SHEET 57)

LAYOUT FOR COMPUTING AREA
 REINFORCED CONCRETE DECK SLAB
 (SQ. FT. = 8958)

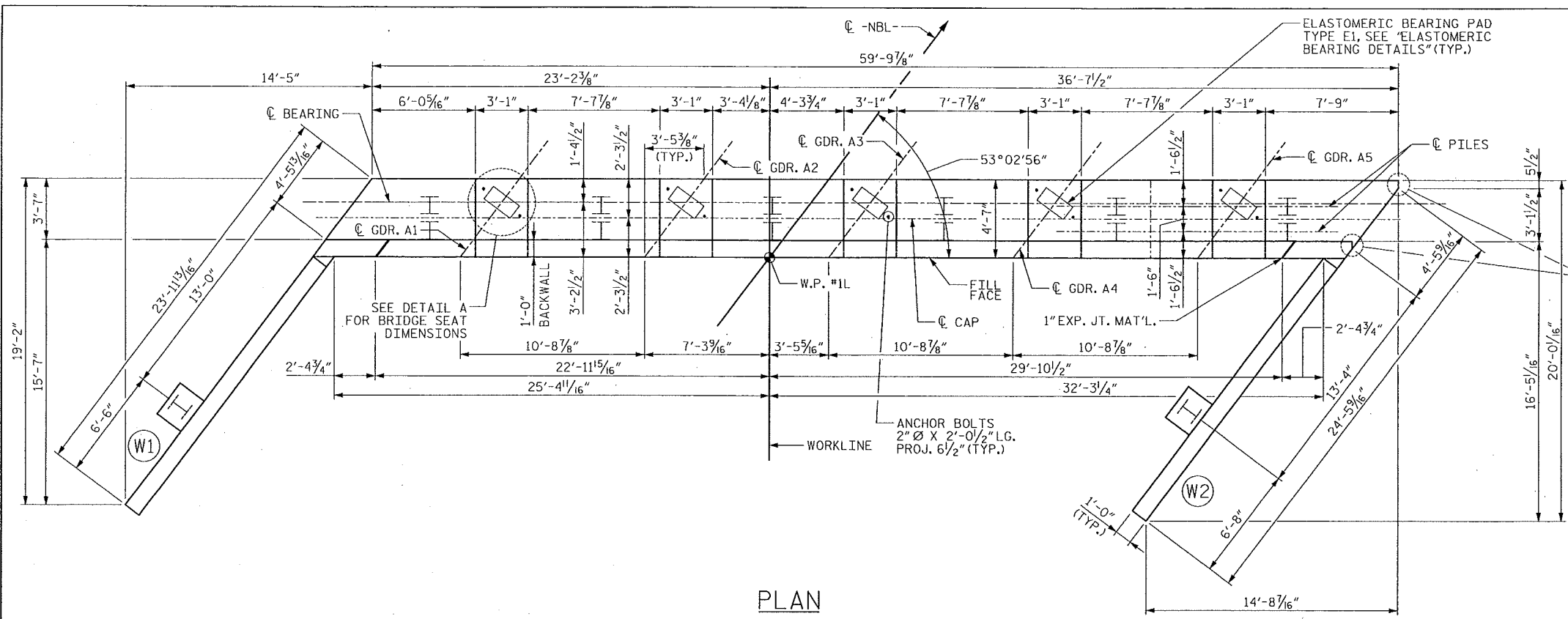
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ASSEMBLED BY: JBG DATE: 2/12
 CHECKED BY: JTK DATE: 2/12

DRAWN BY: JMB 5/87 REV. 8/16/99 RWW/LES
 CHECKED BY: SJD 9/87 REV. 5/1/06 TLA/GM
 REV. 10/1/11 MAA/GM

STD. NO. BOM2

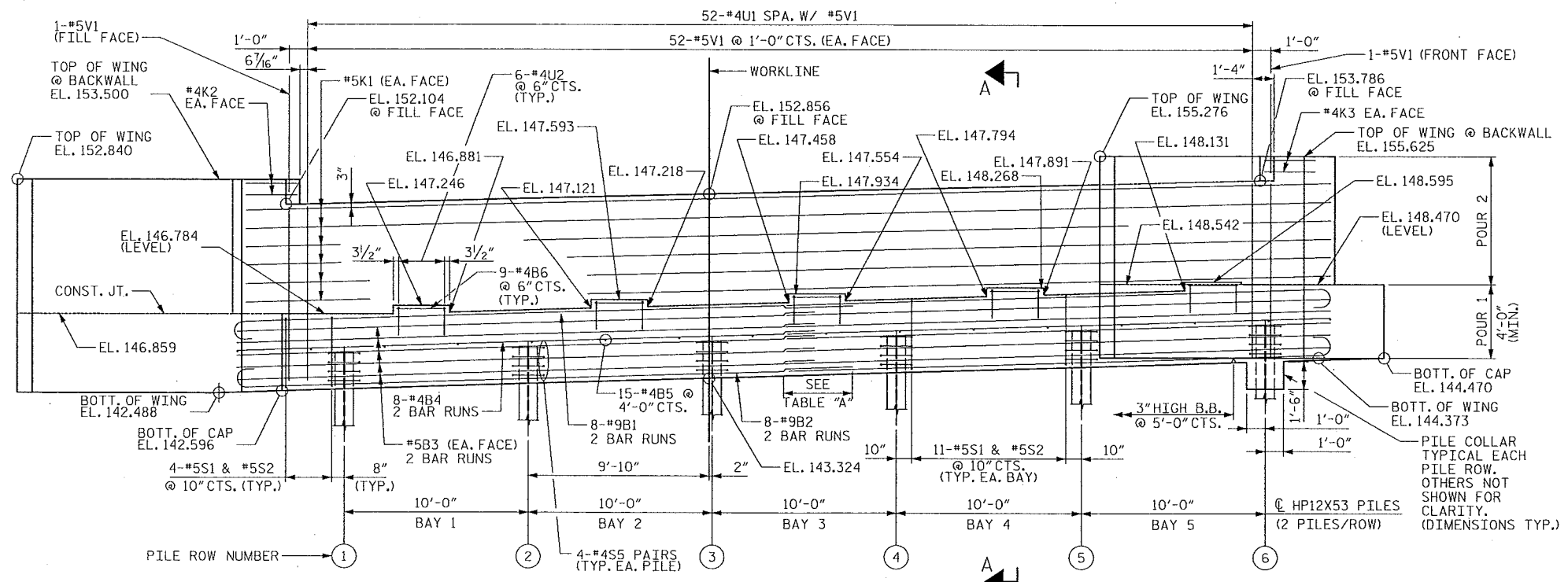


PLAN

NOTES

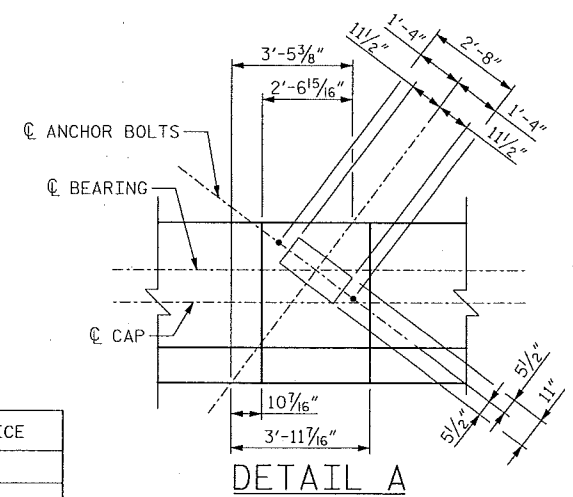
- STIRRUPS AND "U" BARS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.
- THE TOP SURFACE AREAS OF THE END BENT CAP SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.
- THE TOP SURFACE OF THE CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.
- FOR LOCATION OF ELEVATIONS BETWEEN BRIDGE SEATS BUILD-UPS, SEE SECTION A-A, SHEET 3 OF 3.
- FOR GALVANIZED REINFORCING STRAPS, SEE MSE WALL PLANS.

FOR CHAMFER DETAIL, SEE "END BENT DETAILS" SHEET



ELEVATION

NOTE: WING WALL PILES NOT SHOWN FOR CLARITY



DETAIL A

BAR	MIN. SPLICE
#5B3	3'-0"
#4B4	2'-5"
#9B1	8'-9"
#9B2	6'-3"

TABLE "A"

END BENT 1	
PILE	ELEVATION
1	144.701
2	145.014
3	145.328
4	145.641
5	145.954
6	146.268

TOP OF PILE ELEVATIONS

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STATION: 22+37.56 -L-

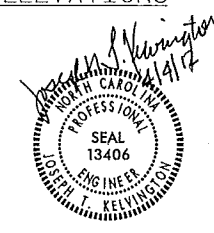
SHEET 1 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUBSTRUCTURE
END BENT 1
(NBL)

REVISIONS				SHEET NO.	
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2			4		

SHEET NO. S27
TOTAL SHEETS 72

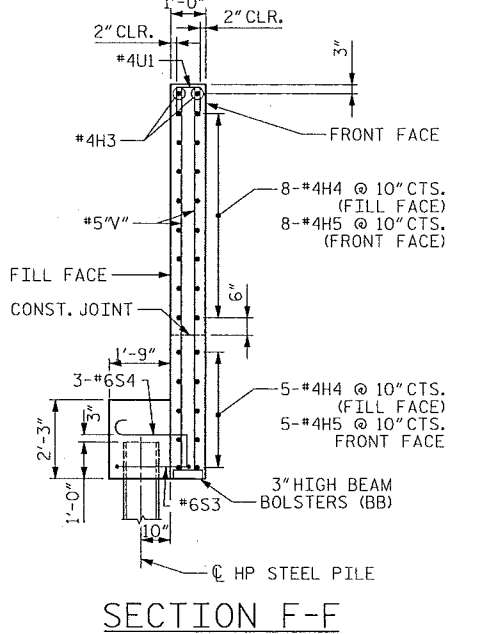
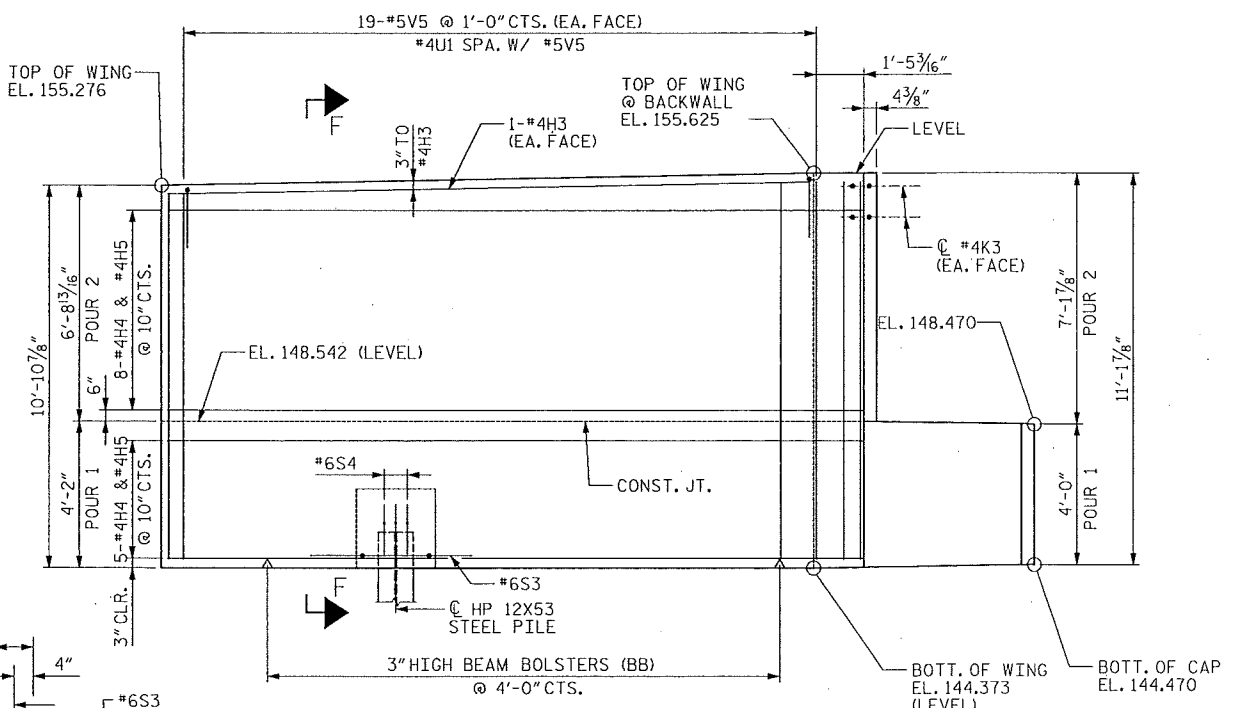
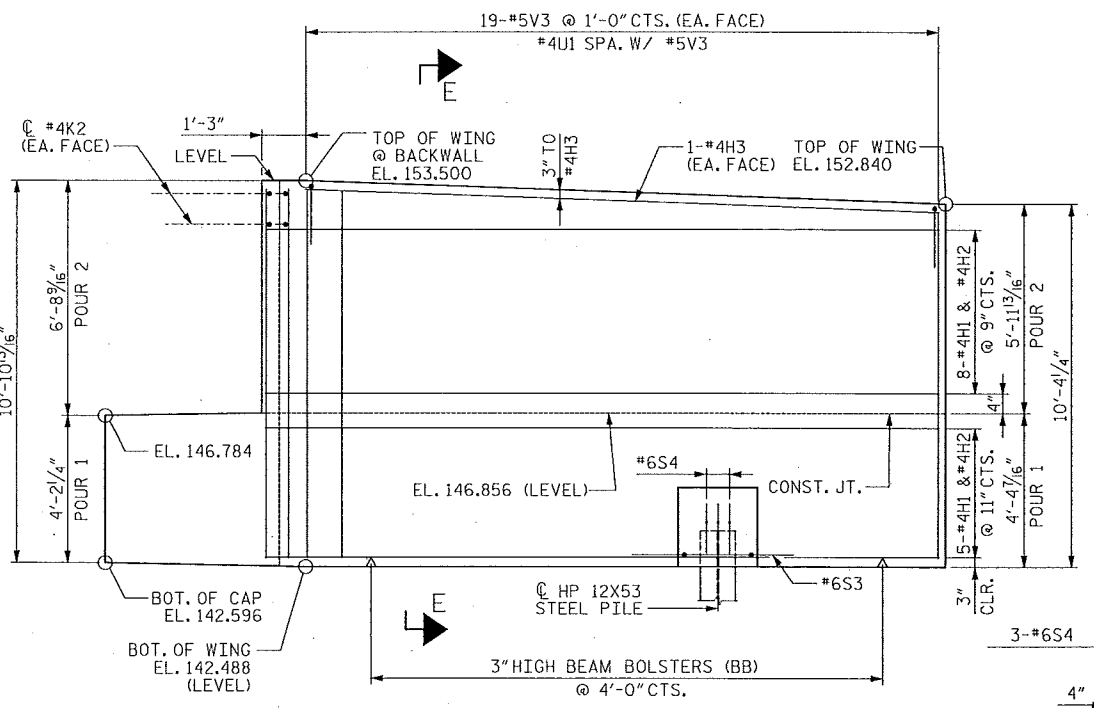
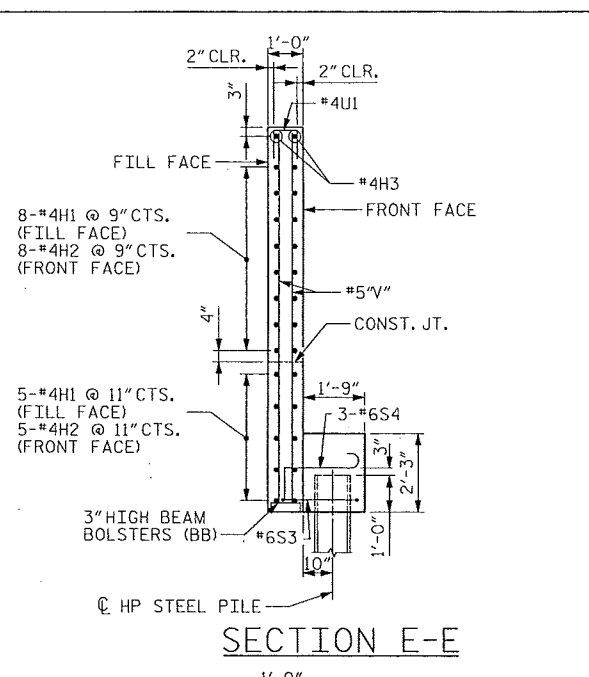
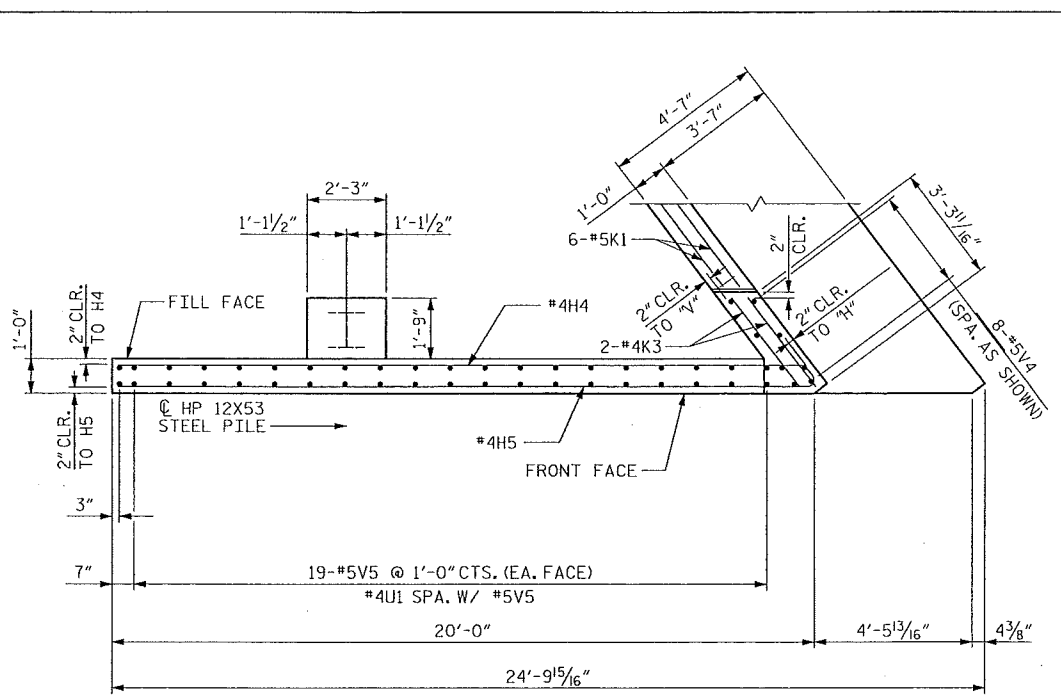
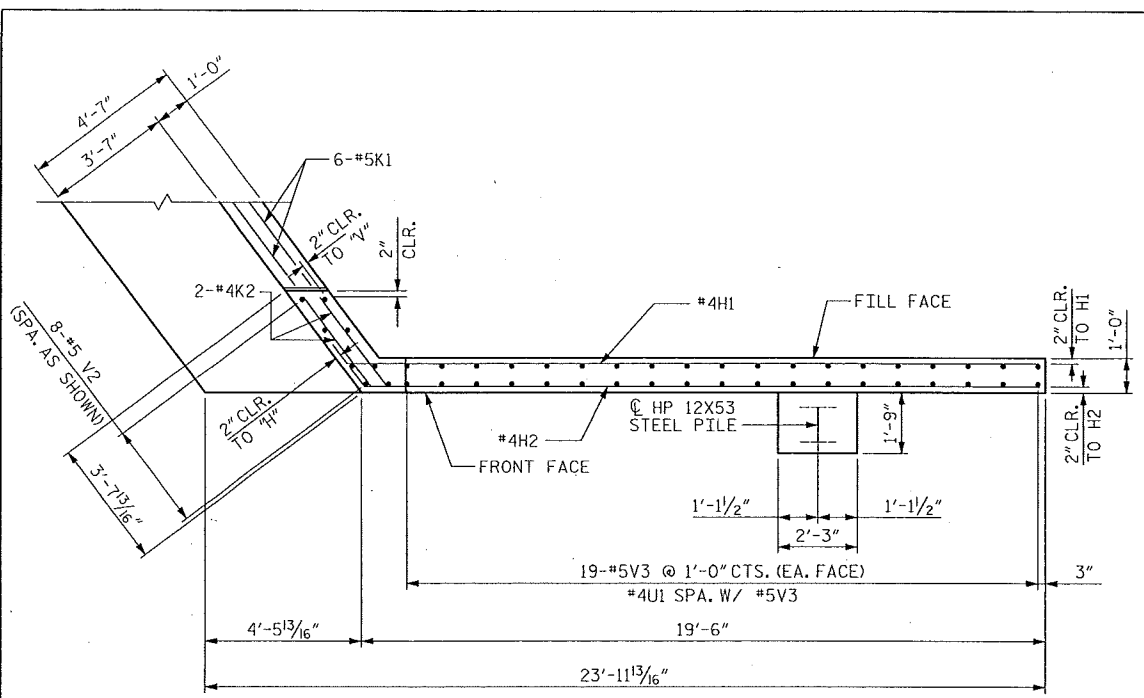


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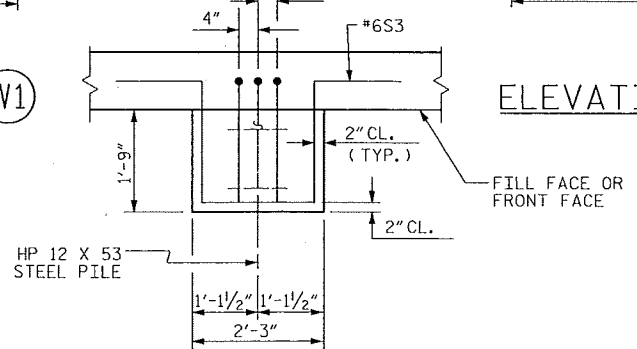
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ELEVATION OF LEFT WING (W1)

ELEVATION OF RIGHT WING (W2)



WING WALL PILE DETAIL

PROJECT NO. I-4413
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 STATION: 22+37.56 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUBSTRUCTURE END BENT 1 (NBL)					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

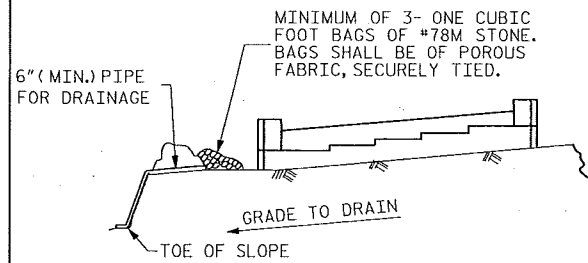
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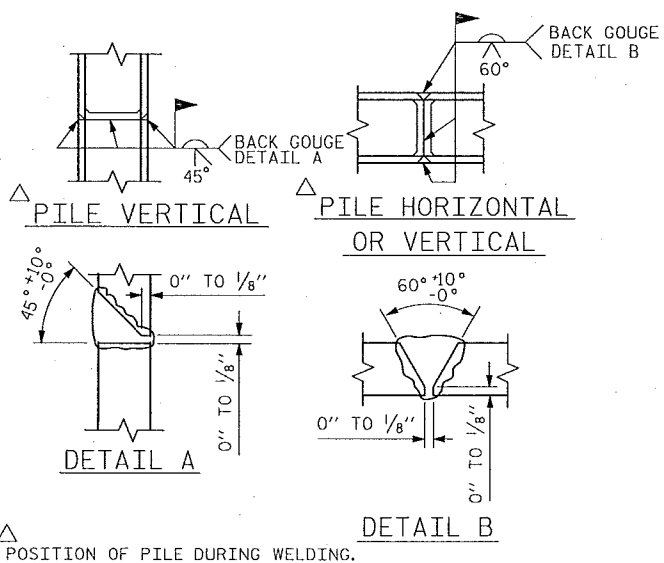
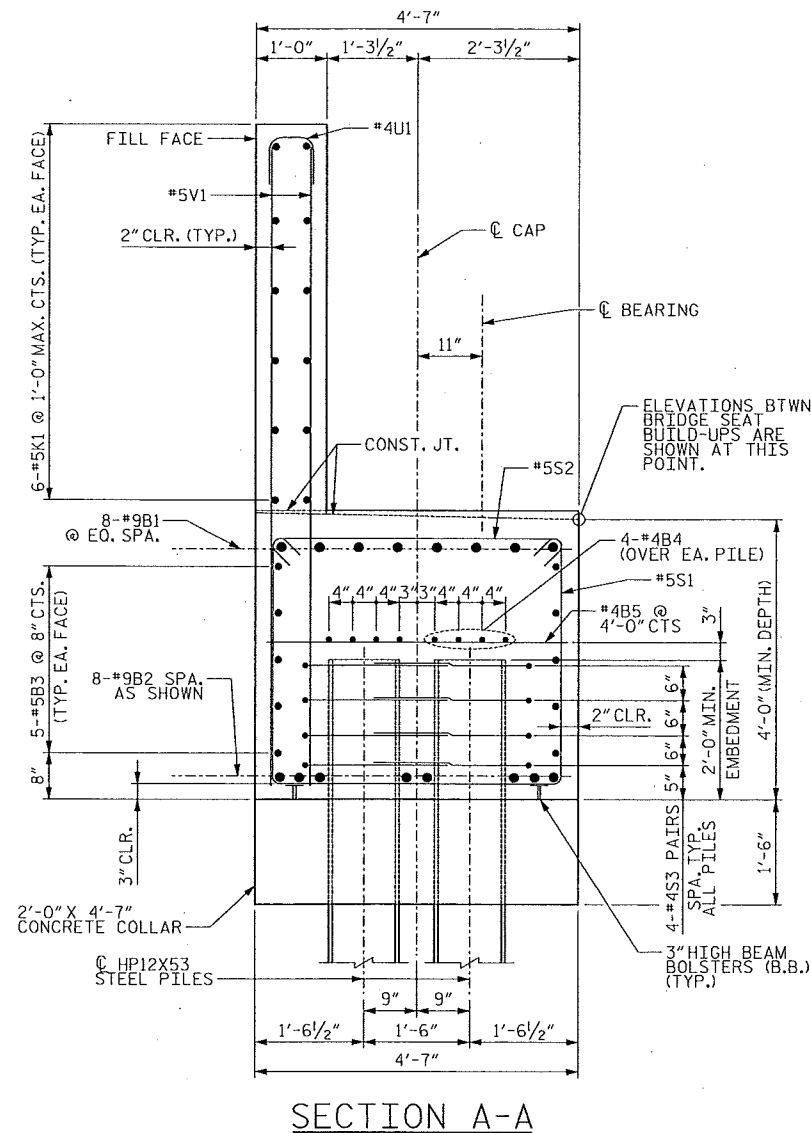


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

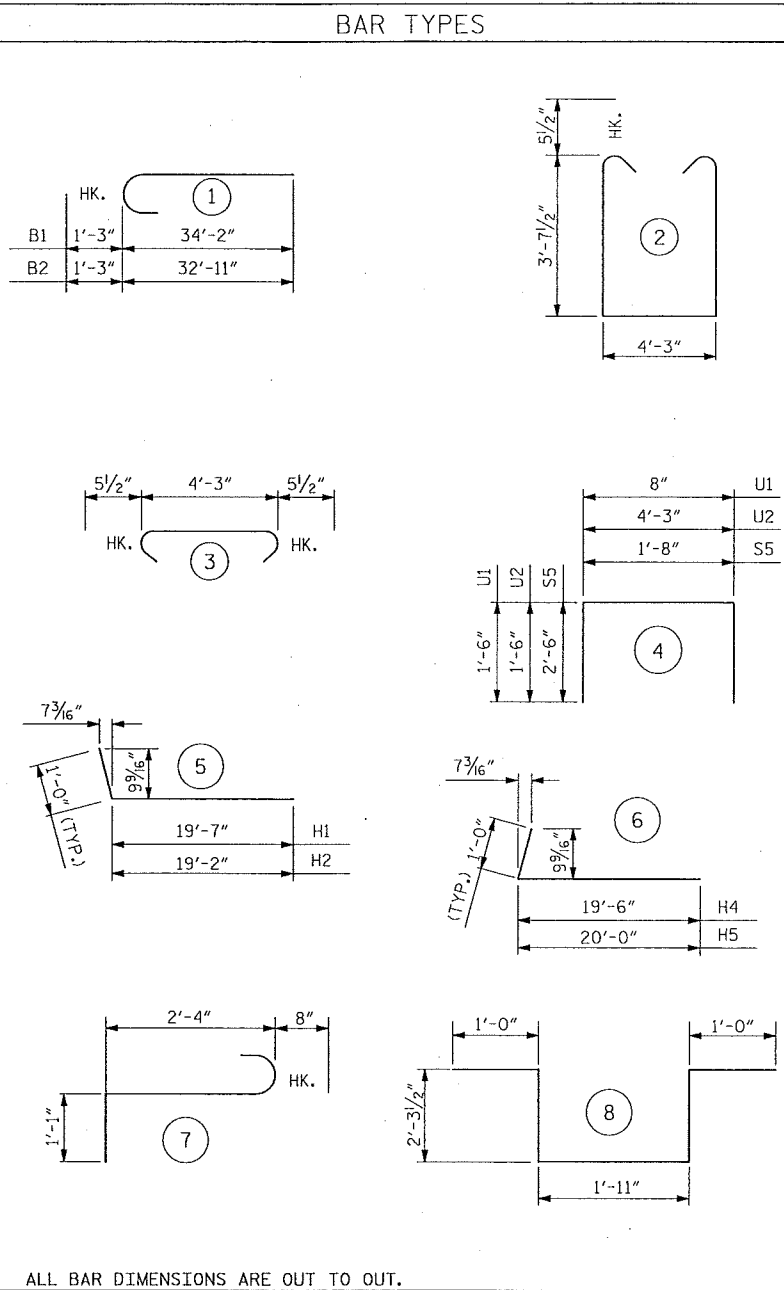
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

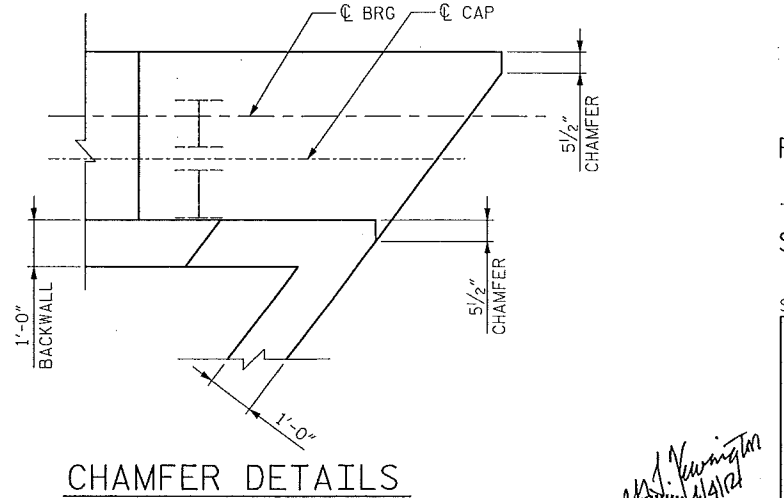
TEMPORARY DRAINAGE AT END BENT



PILE SPLICE DETAILS



ALL BAR DIMENSIONS ARE OUT TO OUT.



CHAMFER DETAILS

BILL OF MATERIAL

END BENT 1

BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	16	9	1	35'- 5"	1927
B2	16	9	1	34'- 2"	1859
B3	20	5	STR.	31'- 3"	652
B4	16	4	STR.	30'- 8"	328
B5	15	4	STR.	4'- 3"	43
B6	30	4	STR.	2'- 9"	55
H1	12	4	5	20'- 7"	165
H2	12	4	5	20'- 2"	162
H3	4	4	STR.	19'- 3"	51
H4	13	4	6	20'- 6"	178
H5	13	4	6	21'- 0"	182
K1	12	5	STR.	59'- 3"	742
K2	4	4	STR.	3'- 2"	8
K3	4	4	STR.	3'- 1"	8
S1	63	5	2	12'- 5"	816
S2	63	5	3	5'- 2"	339
S3	4	6	8	8'- 6"	51
S4	12	6	7	4'- 1"	74
S5	48	4	4	6'- 8"	214
U1	90	4	4	3'- 8"	220
U2	30	4	4	7'- 3"	145
V1	106	5	STR.	9'- 2"	1013
V2	8	5	STR.	10'- 6"	88
V3	38	5	STR.	10'- 0"	396
V4	8	5	STR.	11'- 0"	92
V5	38	5	STR.	10'- 7"	419

REINFORCING STEEL LBS 10,227

CLASS A CONCRETE BREAKDOWN	
POUR 1 - (CAP & BOT. WINGS)	C.Y. 52.3
POUR 2 - (BACKWALL & TOP OF WINGS)	C.Y. 22.0
CLASS A CONCRETE TOTAL	C.Y. 74.3

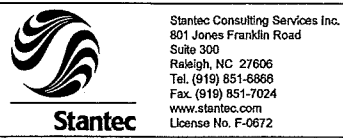
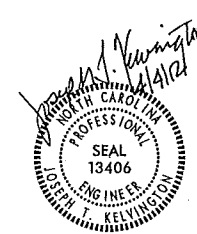
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PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

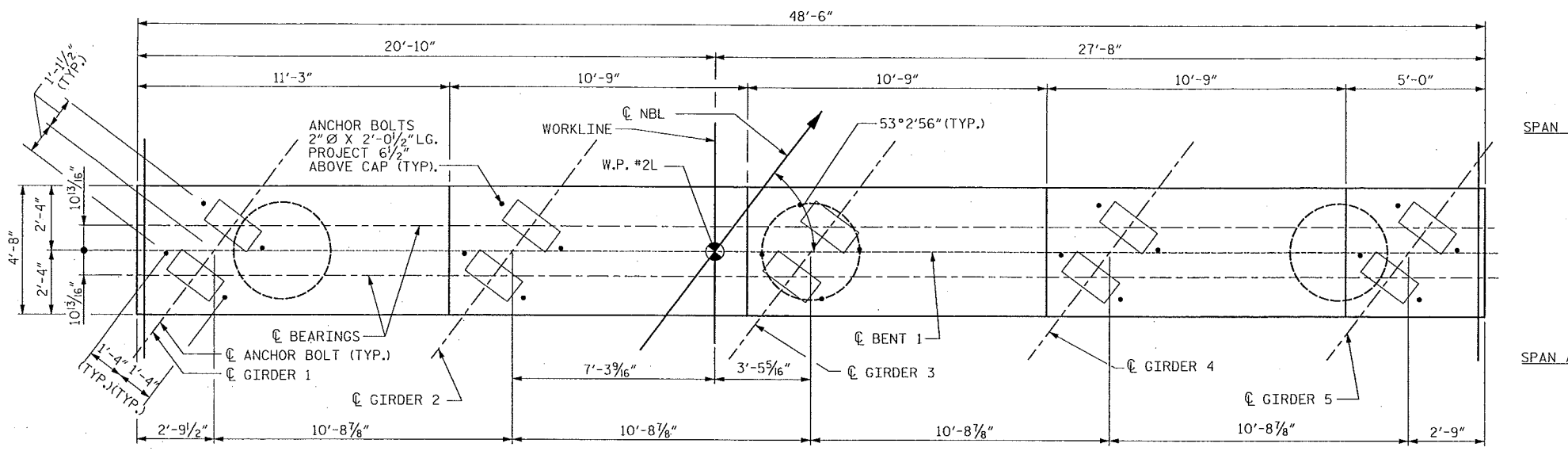
SHEET 3 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 END BENT 1 DETAILS
 (NBL)

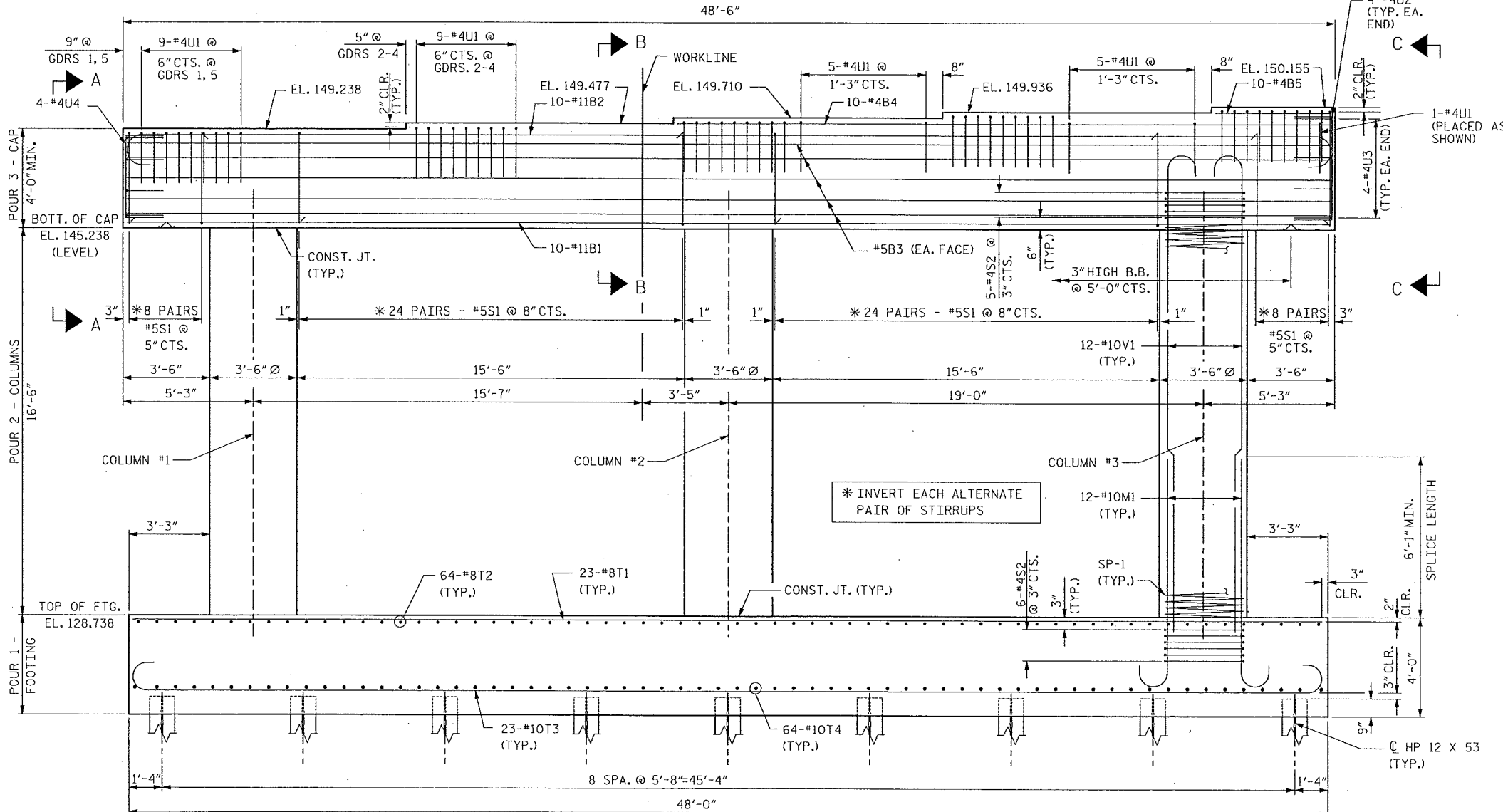
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1			3		
2			4		



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PLAN



ELEVATION

NOTES:

STIRRUPS & 'U' BARS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
 HOOKS ON 'V' BARS MAY BE TURNED AS NECESSARY FOR PLACING REINF. STEEL.

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ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE BENT #1

(NBL)

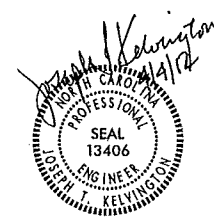
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S30
 TOTAL SHEETS 72

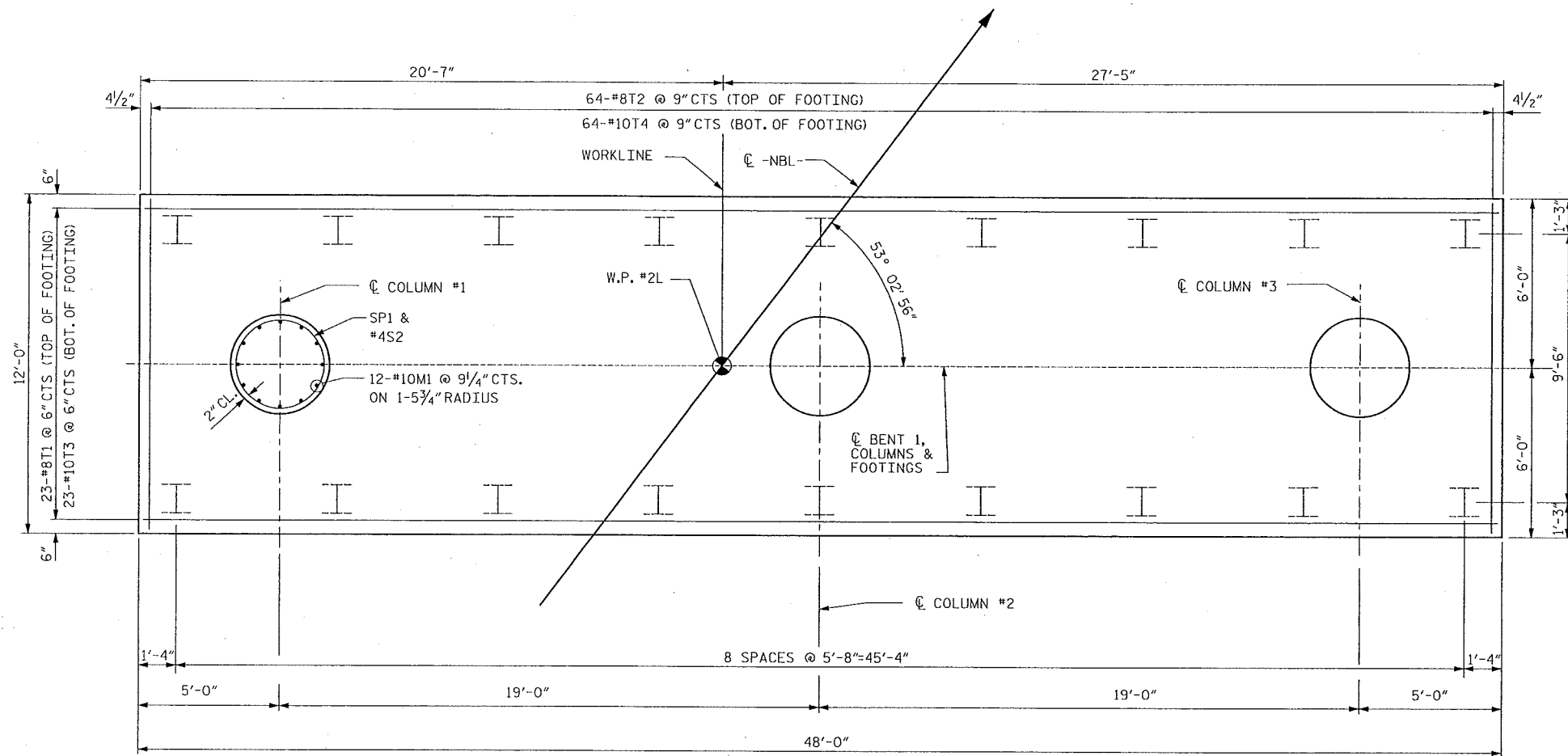


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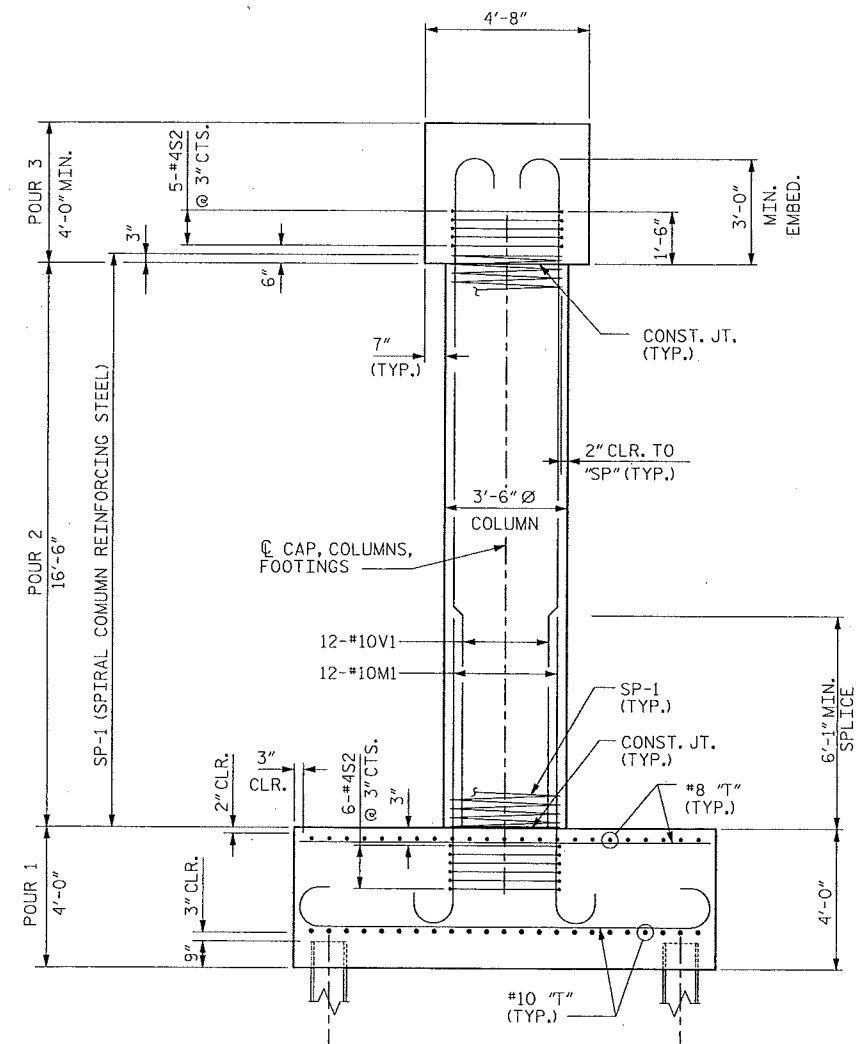
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PLAN OF FOOTING

FOR PLACEMENT OF "M" BARS IN FOOTING, SEE SECTION THRU COLUMN

*4#4S2, SP-1 & M1 DIMENSIONS AND DETAILS ARE TYPICAL FOR EACH COLUMN.



END ELEVATION

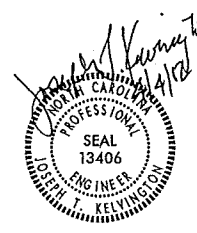
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SHEET 2 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

SUBSTRUCTURE BENT #1

(NBL)



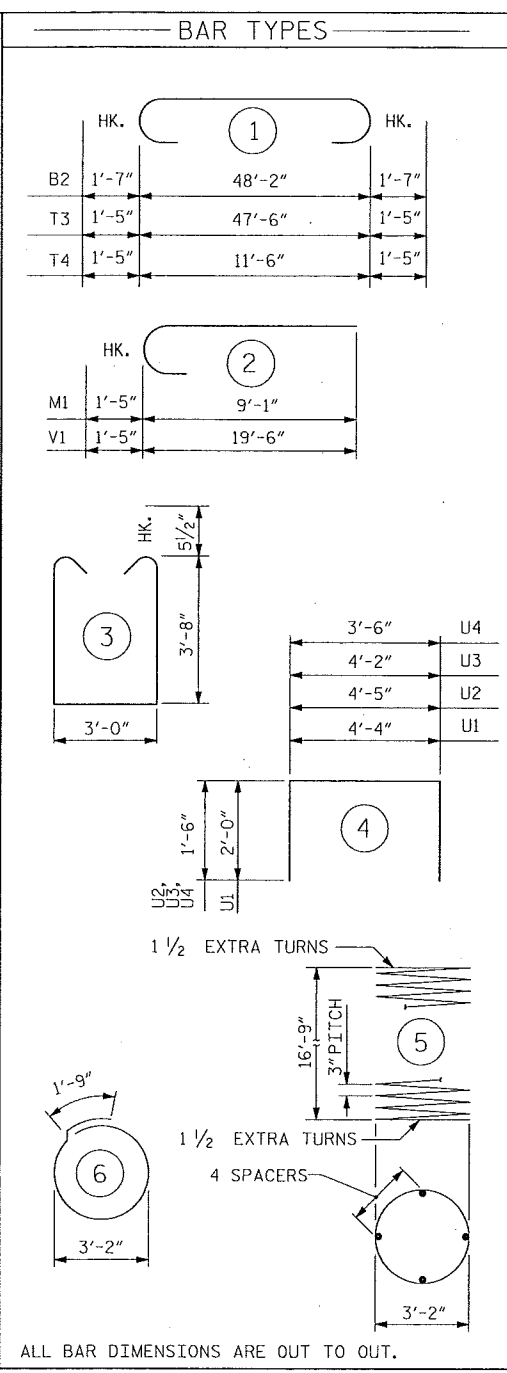
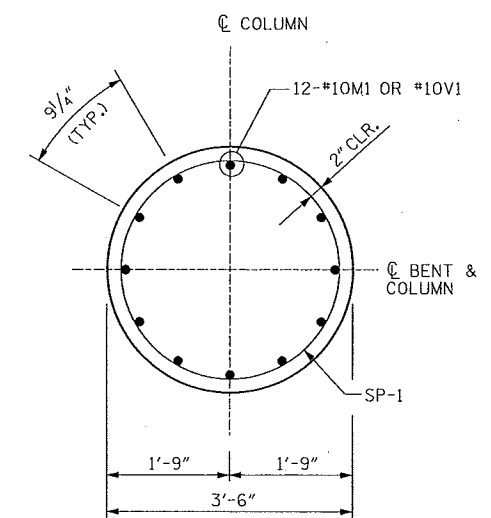
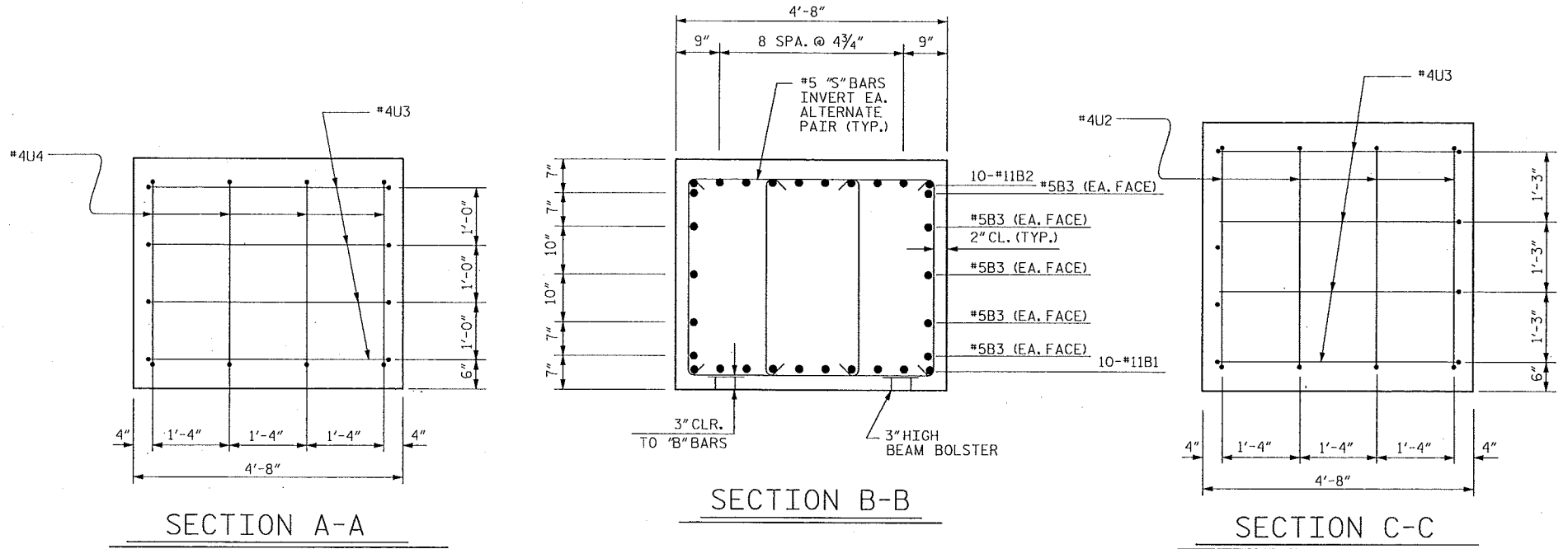
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BILL OF MATERIAL					
BENT #1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	#11	STR	48'-2"	2559
B2	10	#11	1	51'-4"	2727
B3	10	#5	STR	48'-2"	502
B4	10	#4	STR	26'-2"	175
B5	10	#4	STR	4'-8"	31
M1	36	#10	2	10'-6"	1627
S1	128	#5	3	11'-3"	1502
S2	33	#4	6	11'-9"	259
T1	23	#8	STR	47'-6"	2917
T2	64	#8	STR	11'-6"	1965
T3	23	#10	1	50'-4"	4981
T4	64	#10	1	14'-4"	3947
U1	56	#4	4	8'-4"	312
U2	4	#4	4	7'-5"	20
U3	8	#4	4	7'-2"	38
U4	4	#4	4	6'-6"	17
V1	36	#10	2	20'-11"	3240
REINFORCING STEEL				LBS.	26819
SP-1	3	**	5	687'-6"	1378
SPIRAL COLUMN REINFORCING STEEL				LBS.	1378
CLASS A CONCRETE BREAKDOWN					
POUR #1 FOOTINGS				C. Y.	85.3
POUR #2 COLUMNS				C. Y.	17.6
POUR #3 CAP				C. Y.	36.9
TOTAL				C. Y.	139.8
HP 12 X 53 STEEL PILES				FT.	1350
NO. 18				FT.	1350
FOUNDATION EXCAVATION				LUMP SUM	
** THE SP-1 SPIRAL REINFORCING STEEL SHALL BE W20 OR D-20 COLD DRAWN WIRE OR #4 PLAIN OR DEFORMED BAR.					

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 STATION: 22+37.56 -L-

SHEET 3 OF 3

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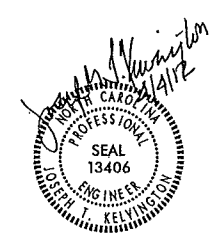
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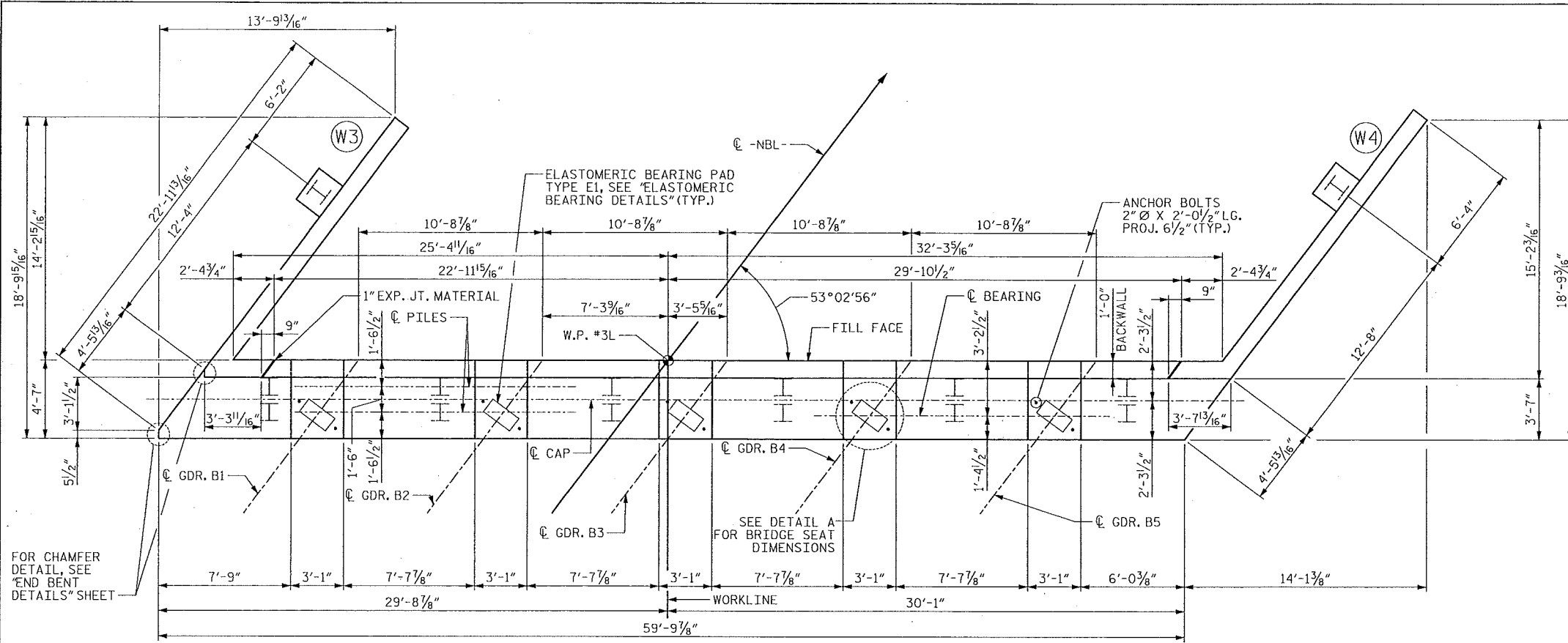
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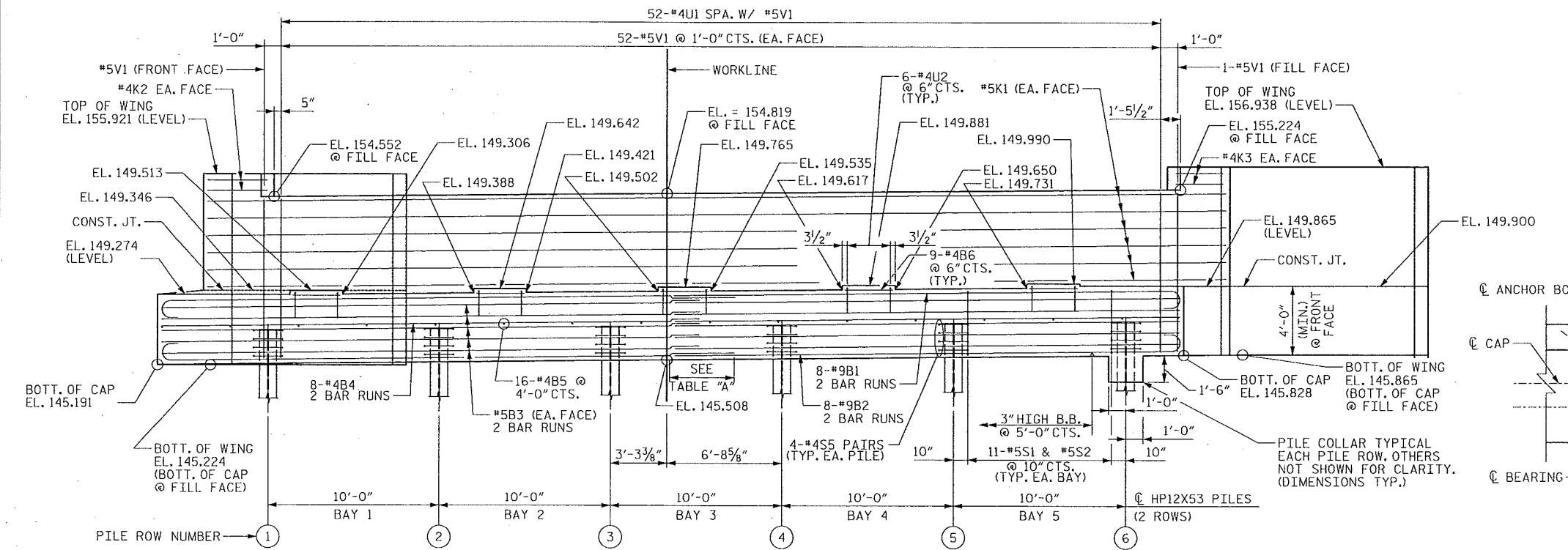
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DRAWN BY: J. B. GEILE DATE: 02-16-12
 CHECKED BY: S. S. YUEN DATE: 02-16-12





PLAN



ELEVATION

NOTES

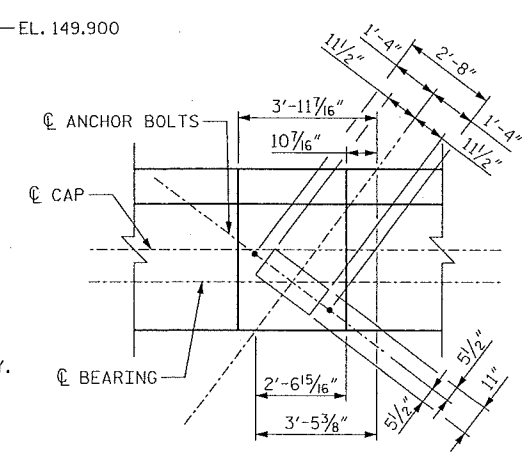
- STIRRUPS AND "U" BARS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.
- THE TOP SURFACE AREAS OF THE END BENT CAP SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.
- THE TOP SURFACE OF THE CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.
- FOR LOCATION OF ELEVATIONS BETWEEN BRIDGE SEATS BUILD-UPS, SEE SECTION A-A, SHEET 3 OF 3.
- FOR GALVANIZED REINFORCING STRAPS, SEE MSE WALL PLANS.

END BENT 1	
PILE ROW	ELEVATION
1	147.260
2	147.366
3	147.473
4	147.579
5	147.686
6	147.792

BAR	MIN. SPLICE
#5B3	3'-0"
#4B4	2'-5"
#9B1	8'-9"
#9B2	6'-3"

TABLE "A"

TOP OF PILE ELEVATIONS



DETAIL A

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 2
 (NBL)

REVISIONS				SHEET NO. S33
NO.	BY:	DATE:	TOTAL SHEETS 72	
1				
2				

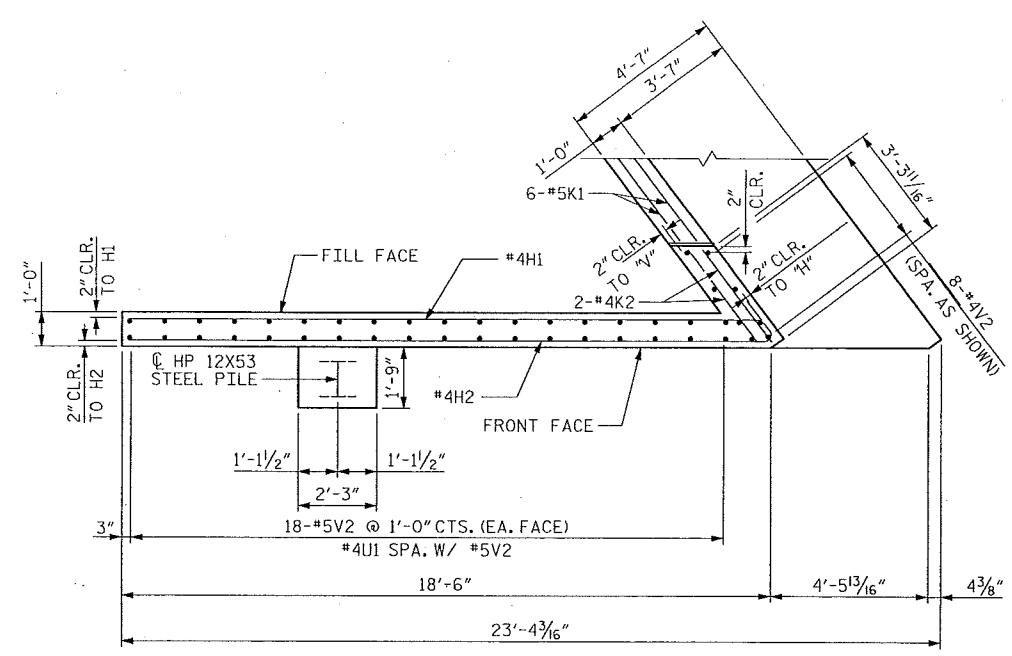
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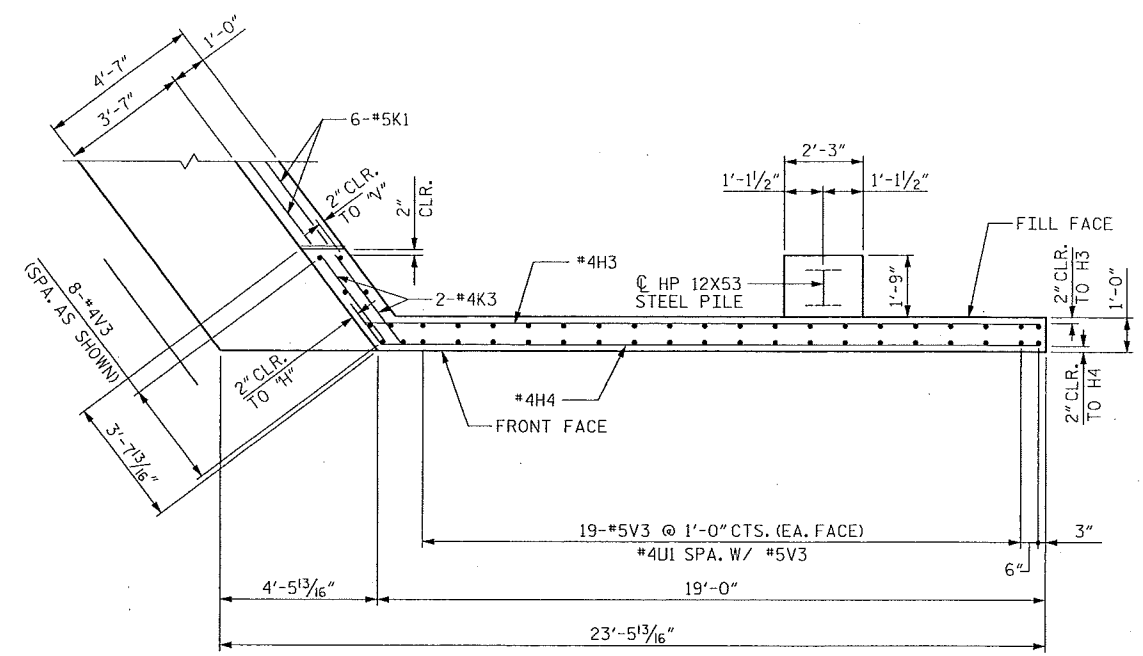
DRAWN BY: B. J. ELLIOT DATE: 02-16-12
 CHECKED BY: T. R. DUDECK DATE: 02-16-12



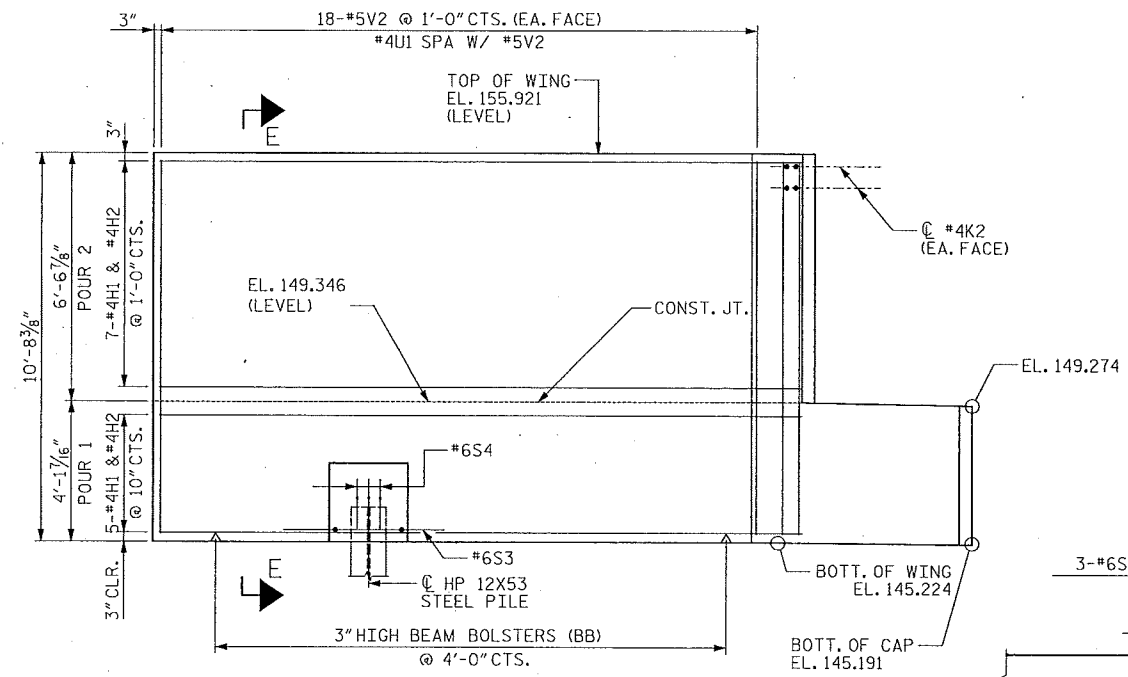
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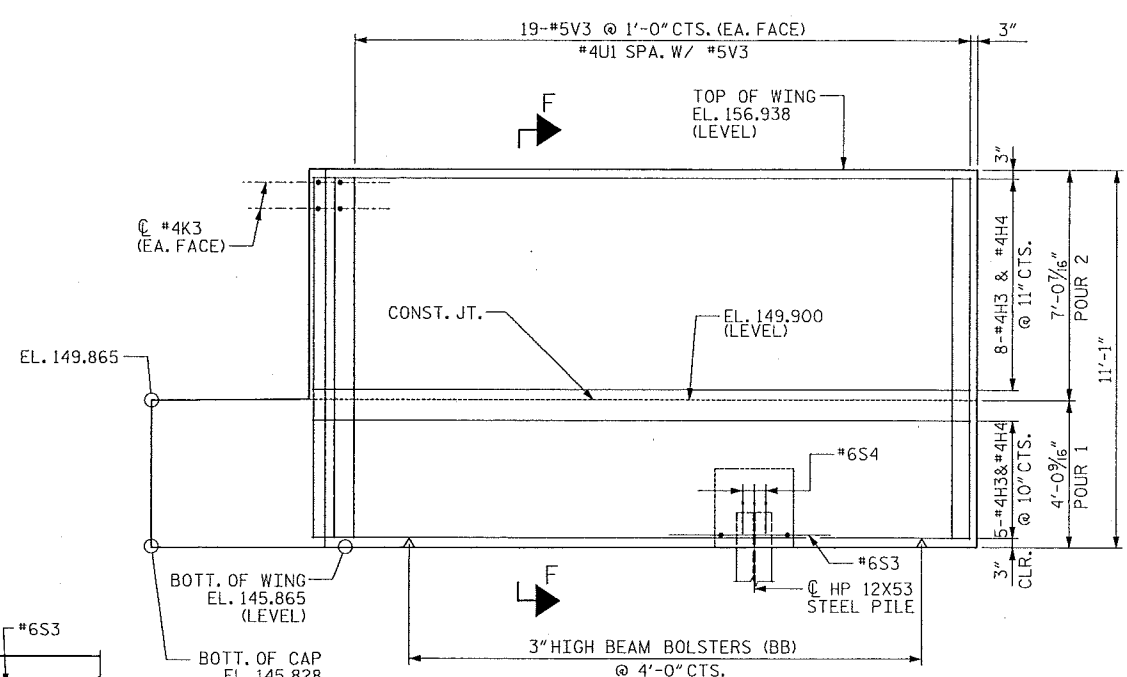
PLAN OF LEFT WING (W3)



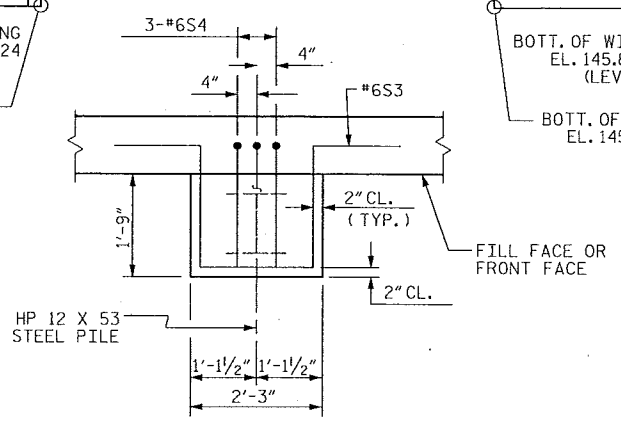
PLAN OF RIGHT WING (W4)



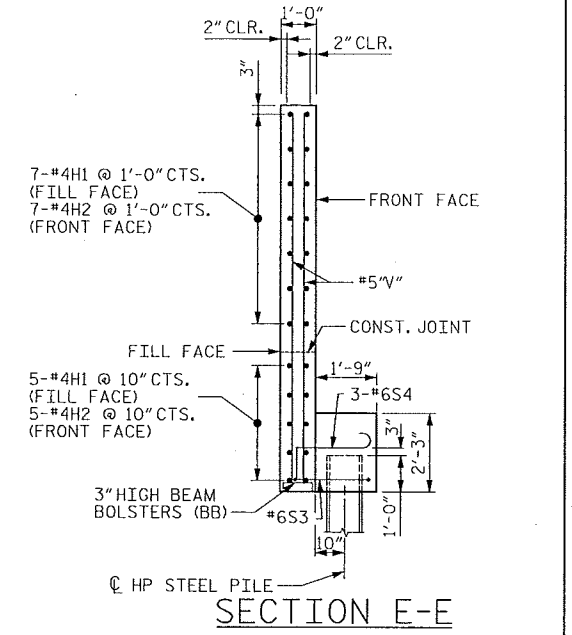
ELEVATION OF LEFT WING (W3)



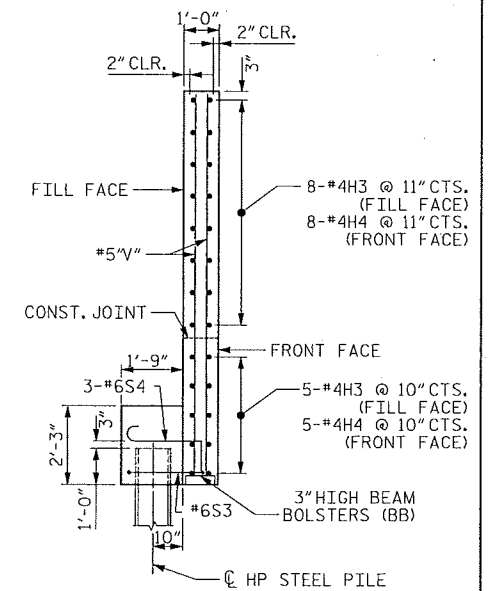
ELEVATION OF RIGHT WING (W4)



WING WALL PILE DETAIL



SECTION E-E



SECTION F-F

PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

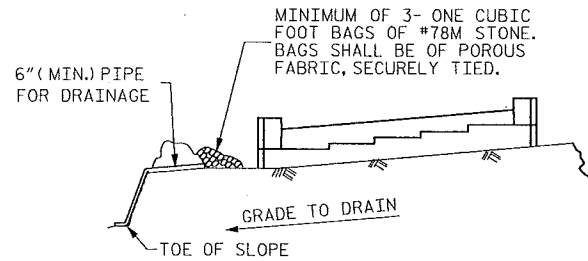
SHEET 2 OF 3

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH		SUBSTRUCTURE END BENT 2 (NBL)		SHEET NO. S34
REVISIONS				
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	
TOTAL SHEETS				72

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DRAWN BY: C.B. BAKER DATE: 02-16-12
 CHECKED BY: T.R. DUDECK DATE: 02-16-12



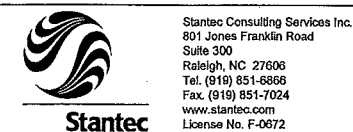
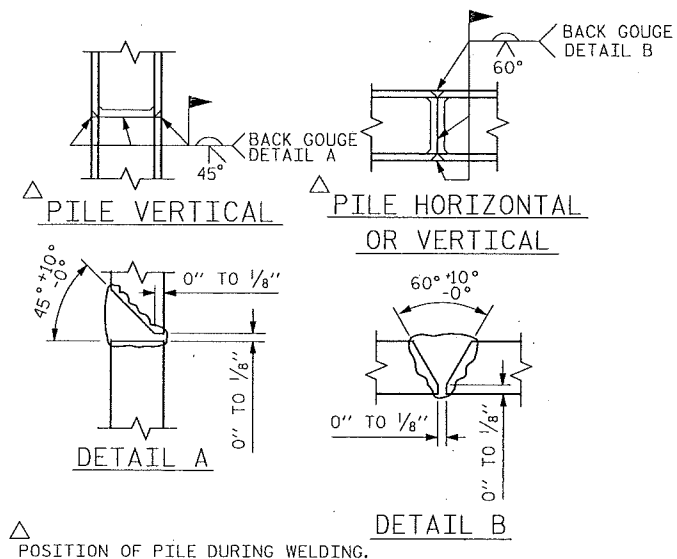
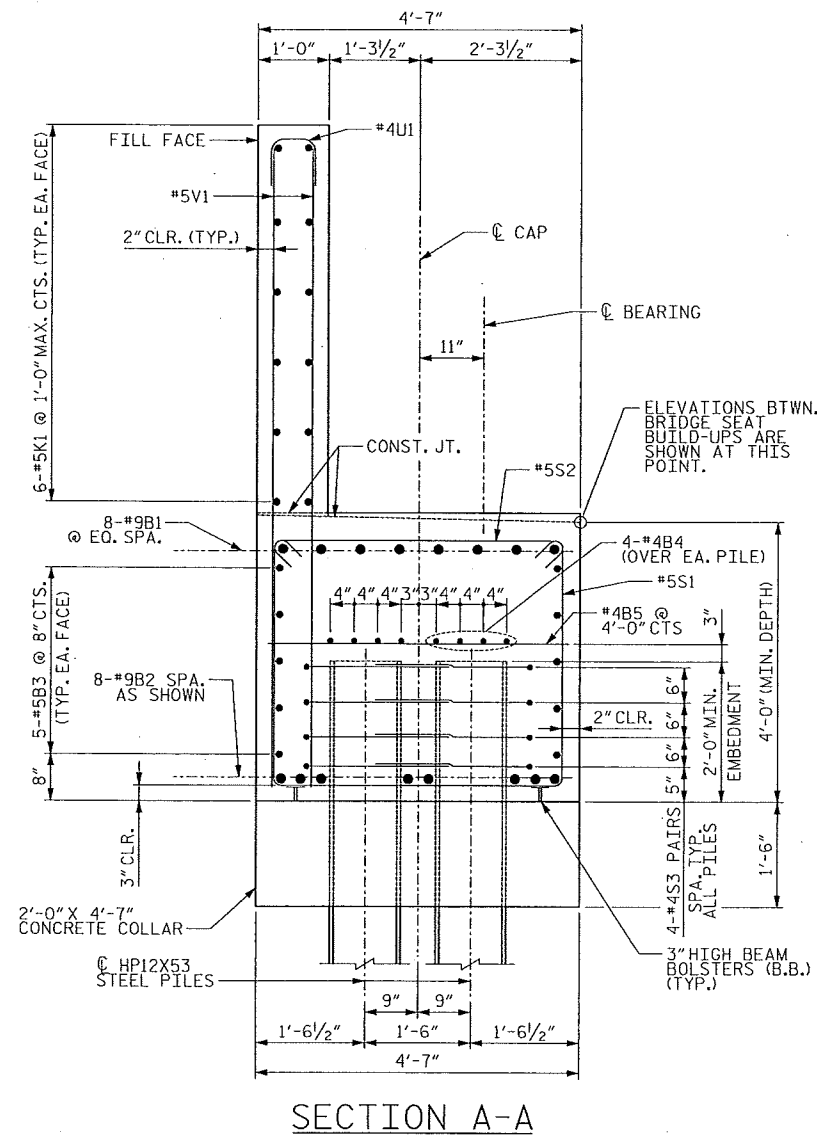


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

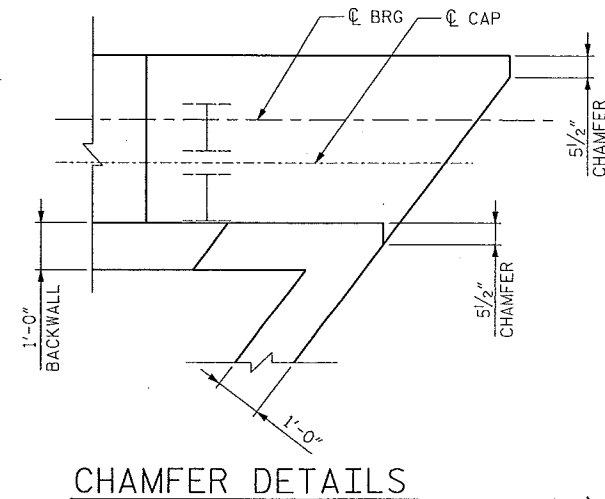
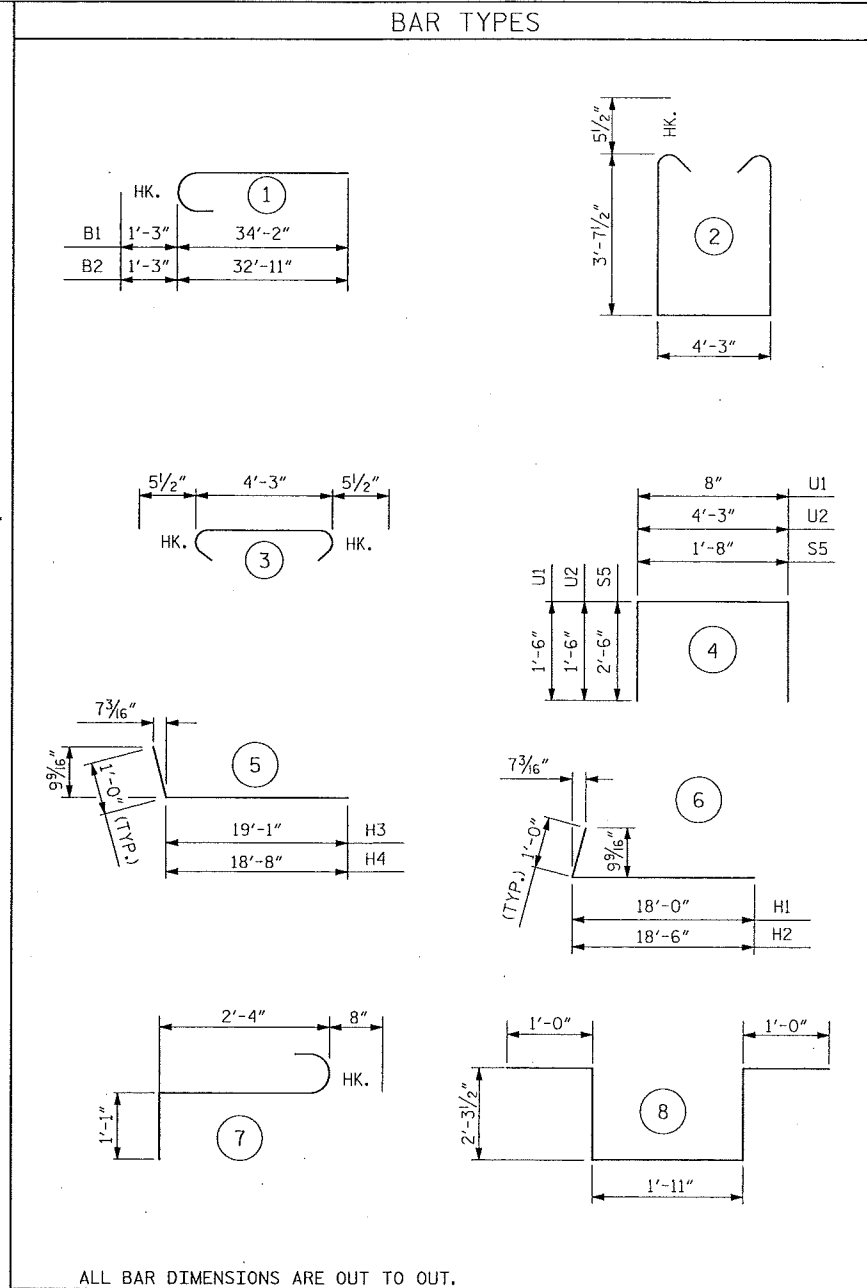
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



DRAWN BY: B. J. ELLIOT DATE: 02-16-12
CHECKED BY: T. R. DUDECK DATE: 02-16-12



BILL OF MATERIAL

END BENT 2

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	16	9	1	35'-5"	1927
B2	16	9	1	34'-2"	1859
B3	20	5	STR.	31'-3"	652
B4	16	4	STR.	30'-8"	328
B5	15	4	STR.	4'-3"	43
B6	30	4	STR.	2'-9"	55
H1	12	4	6	19'-0"	152
H2	12	4	6	19'-6"	156
H3	13	4	5	20'-1"	174
H4	13	4	5	19'-8"	171
K1	12	5	STR.	59'-3"	742
K2	4	4	STR.	3'-1"	8
K3	4	4	STR.	3'-2"	8
S1	63	5	2	12'-5"	816
S2	63	5	3	5'-2"	339
S3	2	6	8	8'-6"	26
S4	6	6	7	4'-1"	37
S5	48	4	4	6'-8"	214
U1	52	4	4	3'-8"	127
U2	30	4	4	7'-3"	145
V1	106	5	STR.	8'-11"	986
V2	44	5	STR.	10'-4"	474
V3	46	5	STR.	10'-9"	516

REINFORCING STEEL LBS 9,955

CLASS A CONCRETE BREAKDOWN
POUR 1 -
(CAP & BOT. WINGS) C.Y. 51.0
POUR 2 -
(BACKWALL & TOP OF WINGS) C.Y. 21.3

CLASS A CONCRETE TOTAL C.Y. 72.3

HP12X53 PILES
NO. 12 FEET 960

PROJECT NO. I-4413
ROBESON COUNTY
STATION: 22+37.56 -L-

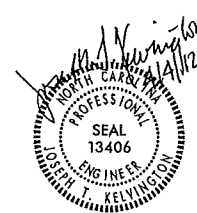
SHEET 3 OF 3

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUBSTRUCTURE
END BENT 2 DETAILS

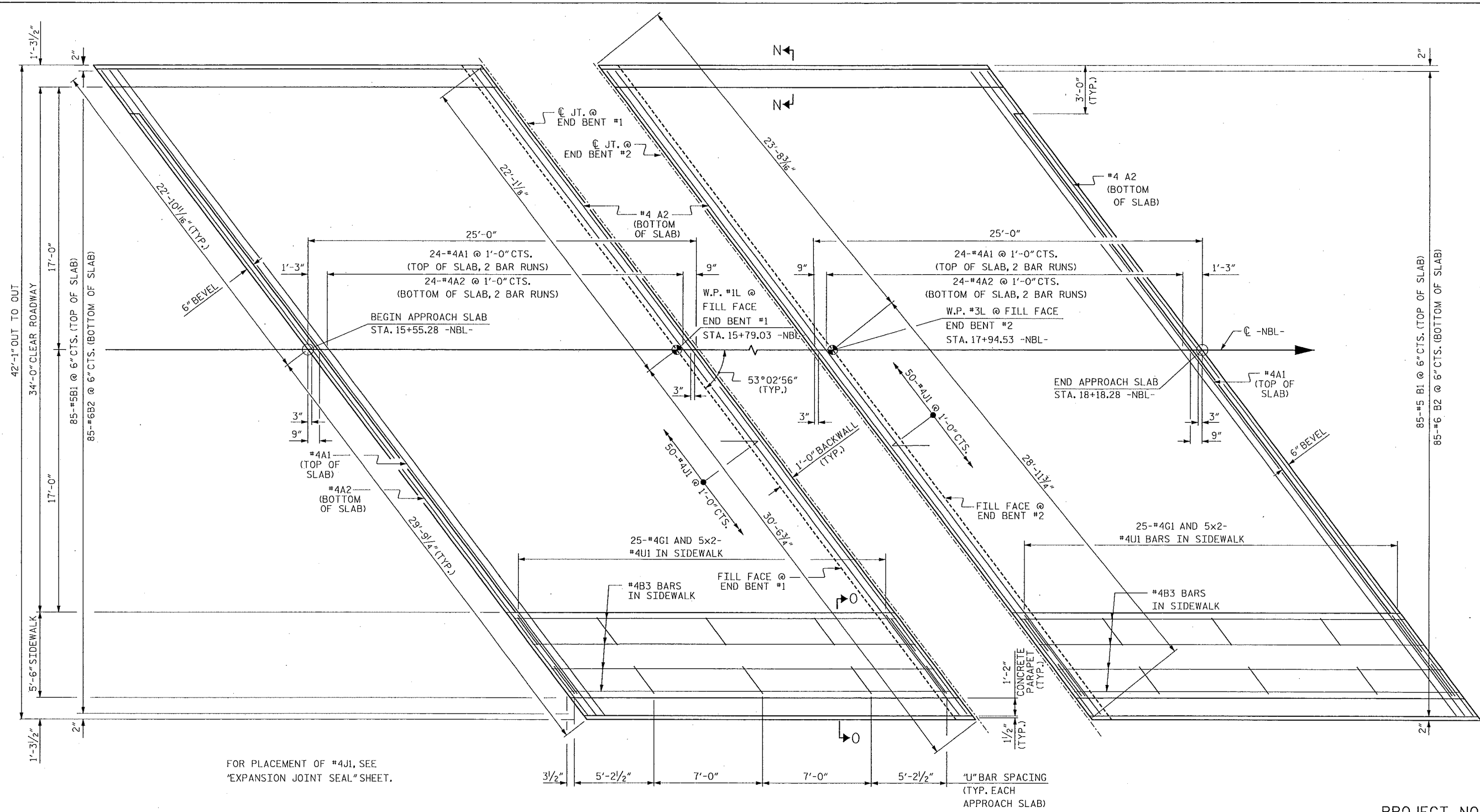
(NBL)

REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

TOTAL SHEETS 72



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FOR PLACEMENT OF #4J1, SEE 'EXPANSION JOINT SEAL' SHEET.

PLAN @ END BENT #1

PLAN @ END BENT #2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS UNLESS NOTED.

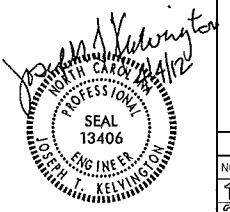
PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.56 -L-

SHEET 1 OF 2

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ASSEMBLED BY: J.B. GEILLE DATE: 02-16-12
 CHECKED BY: J.T. KELVINGTON DATE: 02-16-12
 DRAWN BY: EEM 3/95 REV. 5/1/06RR KMM/GM
 CHECKED BY: VAP 3/95 REV. 10/1/11 MAA/GM
 REV. 12/21/11 MAA/GM

† NORMAL TO END BENT



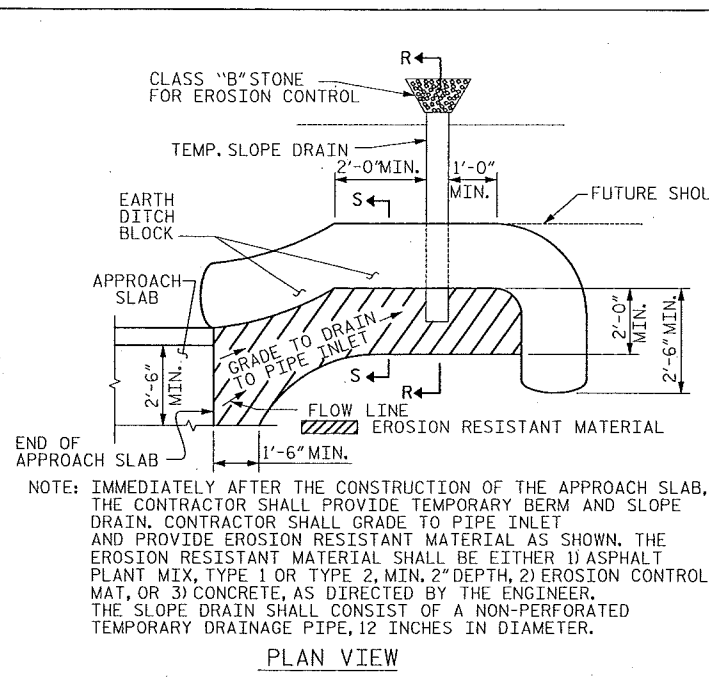
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 BRIDGE APPROACH SLAB
 FOR FLEXIBLE PAVEMENT
 (NBL)

REVISIONS				SHEET NO.
NO.	BY:	DATE:	NO.	DATE:
1			3	
2			4	

TOTAL SHEETS: 72

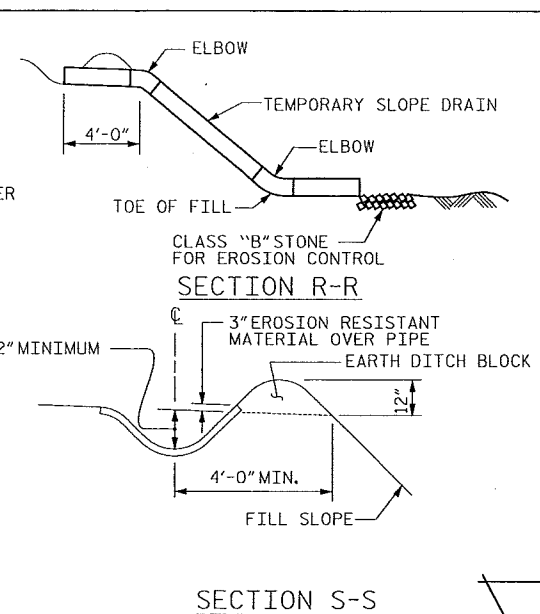
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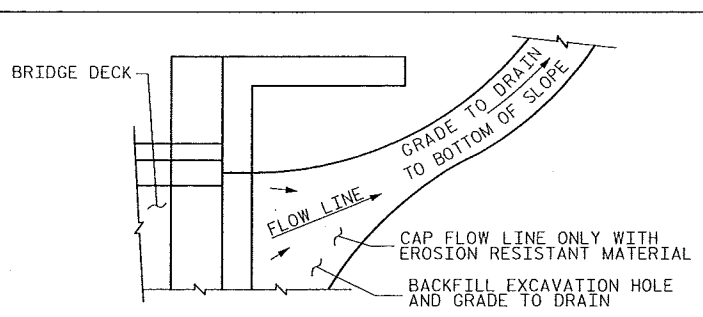


PLAN VIEW

TEMPORARY BERM AND SLOPE DRAIN DETAILS

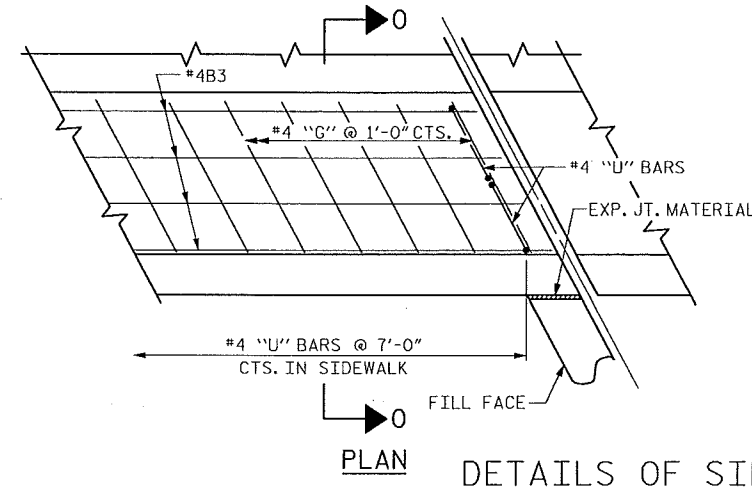


SECTION S-S



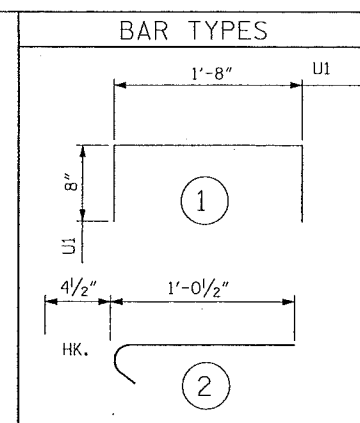
NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL



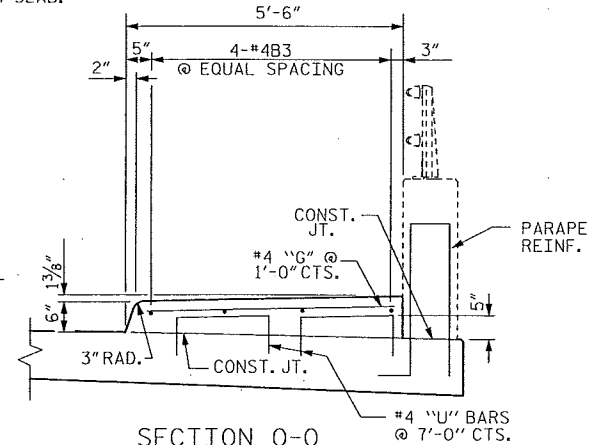
PLAN

DETAILS OF SIDEWALK ON APPROACH SLAB



BAR TYPES

BILL OF MATERIAL					
APPROACH SLAB AT EB #1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	50	#4	STR	27'-2"	907
A2	52	#4	STR	27'-0"	938
*B1	85	#5	STR	24'-7"	2179
B2	85	#6	STR	24'-7"	3139
*B3	4	#4	STR	24'-7"	66
*G1	25	#4	STR	6'-1"	101
*U1	10	#4	1	3'-0"	20
*J1	50	#4	2	1'-3"	42
REINFORCING STEEL				LBS.	4076
*EPOXY COATED REINFORCING STEEL				LBS.	3315
CLASS AA CONCRETE				C. Y.	48.5
APPROACH SLAB AT EB #2					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	50	#4	STR	27'-2"	907
A2	52	#4	STR	27'-0"	938
*B1	85	#5	STR	24'-7"	2179
B2	85	#6	STR	24'-7"	3139
*B3	4	#4	STR	24'-7"	66
*G1	25	#4	STR	6'-1"	101
*U1	10	#4	1	3'-0"	20
*J1	50	#4	2	1'-3"	42
REINFORCING STEEL				LBS.	4076
*EPOXY COATED REINFORCING STEEL				LBS.	3315
CLASS AA CONCRETE				C. Y.	49.1



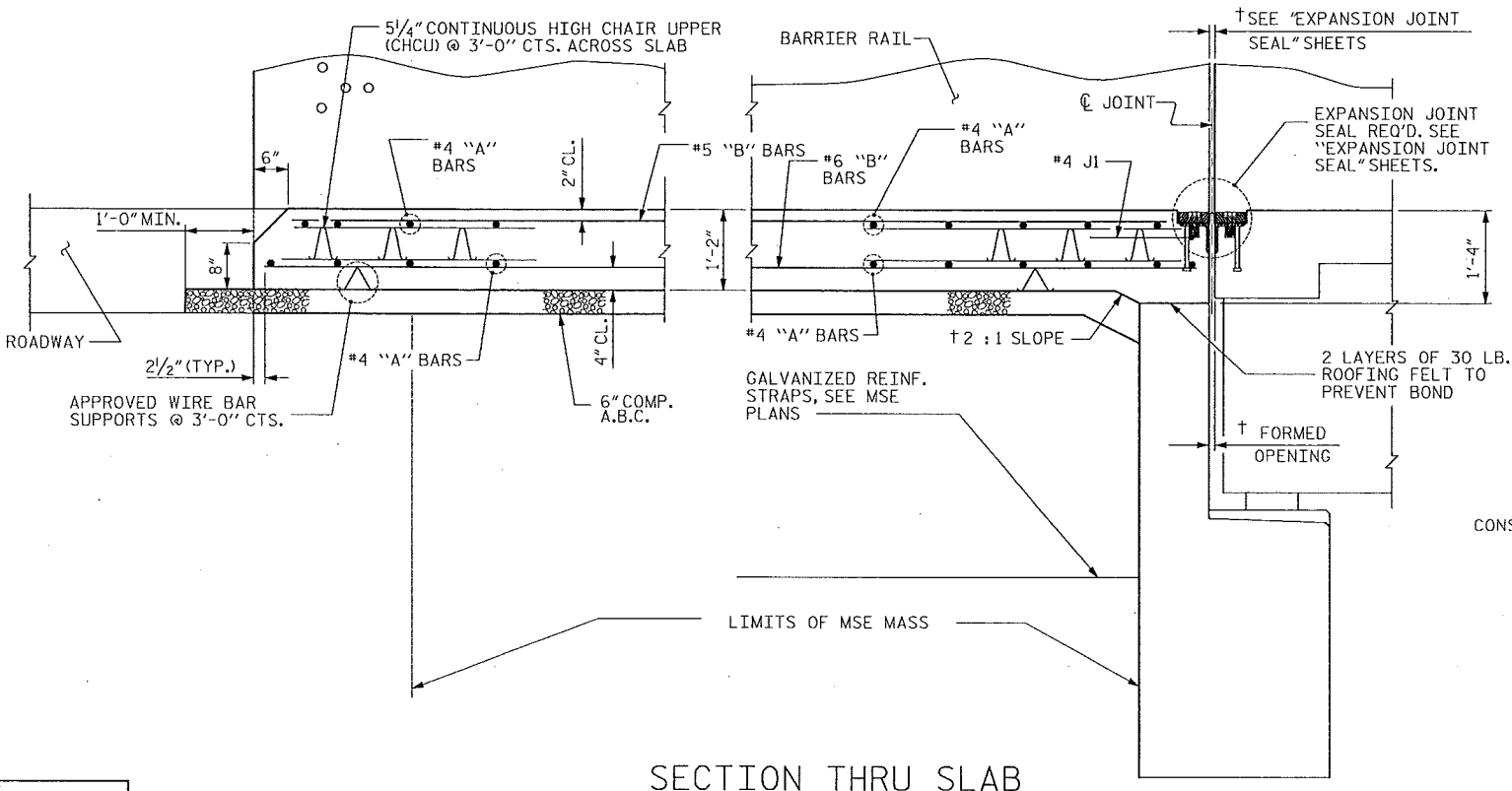
SECTION O-O

SEE "CONCRETE PARAPET AND END POST" SHEETS.

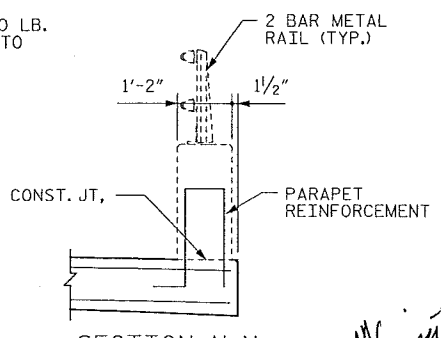
SPLICE LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

NOTES

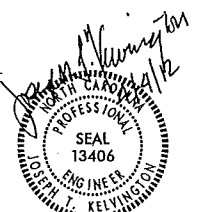
APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
 AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.



SECTION THRU SLAB



SECTION N-N
SEE "CONCRETE PARAPET AND END POST" SHEETS.



PROJECT NO. I-4413
 ROBESON COUNTY
 STATION: 22+37.66 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD BRIDGE APPROACH SLAB FOR FLEXIBLE PAVEMENT (NBL)					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
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2			4		
					TOTAL SHEETS 72

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ASSEMBLED BY: J.B. GEILE DATE: 02-16-12
 CHECKED BY: J.T. KELVINGTON DATE: 02-16-12
 DRAWN BY: EEM 3/96 REV. 6/1/06RR KMM/GM
 CHECKED BY: VAP 3/96 REV. 10/1/11 MAA/GM
 REV. 12/2/11 MAA/GM

† NORMAL TO END BENT