

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM. THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

APPLY 1 COAT EACH OF 1080-12 BROWN AND 1080-12 GRAY PAINT ON THE EDGES AND THE WEB FACE OF THE CONNECTOR PLATE WHICH COMES IN CONTACT WITH THE CONCRETE GIRDER IN ACCORDANCE WITH SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

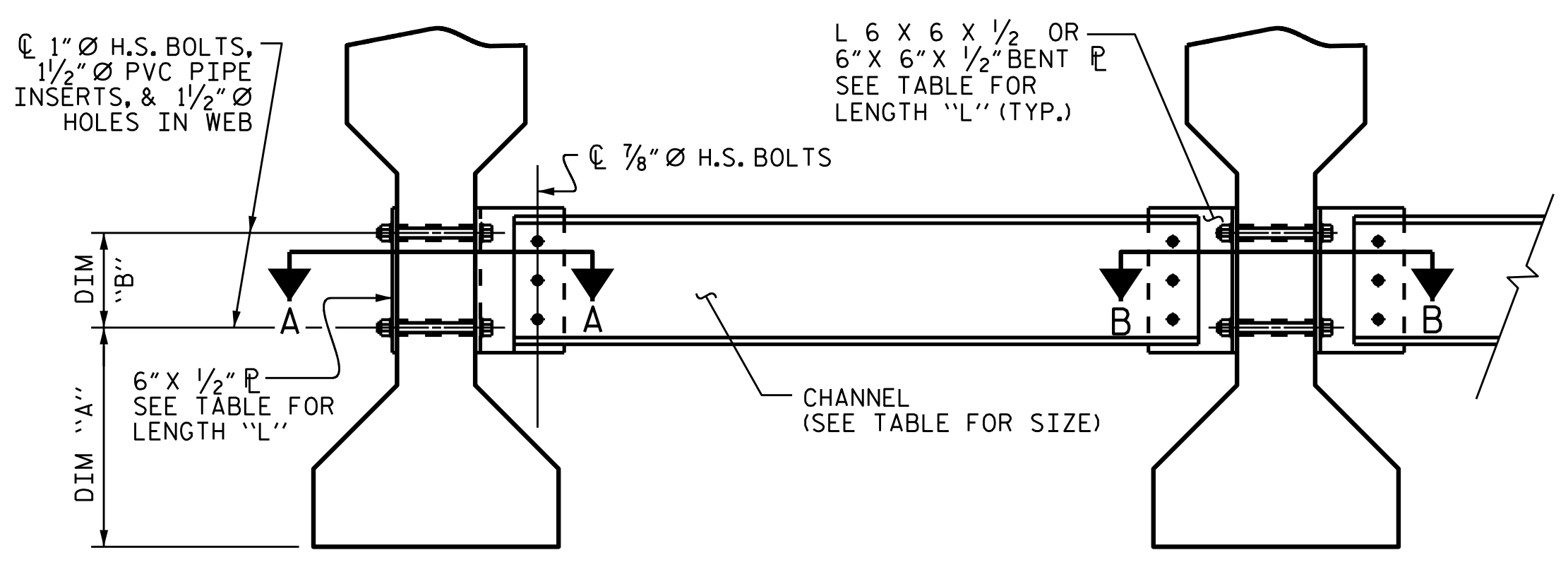
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

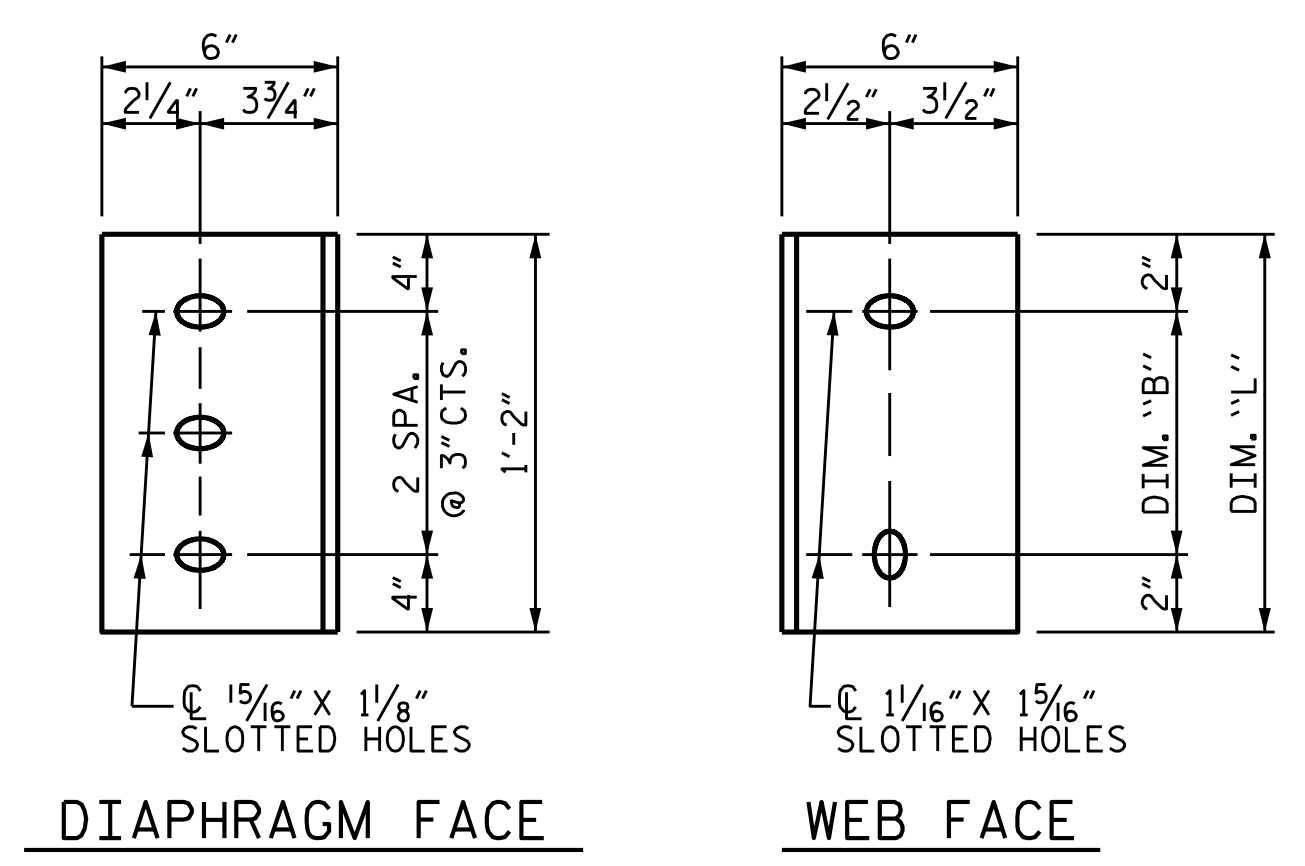
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



PART SECTION AT INTERMEDIATE DIAPHRAGM



CONNECTOR PLATE DETAILS

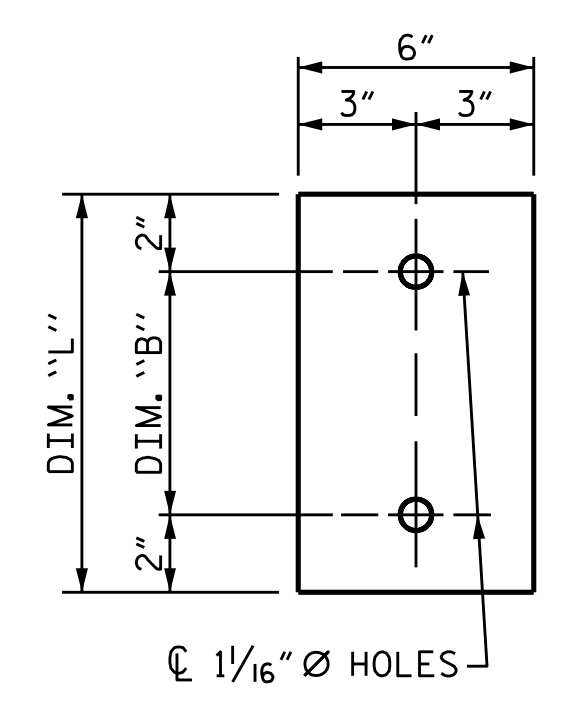
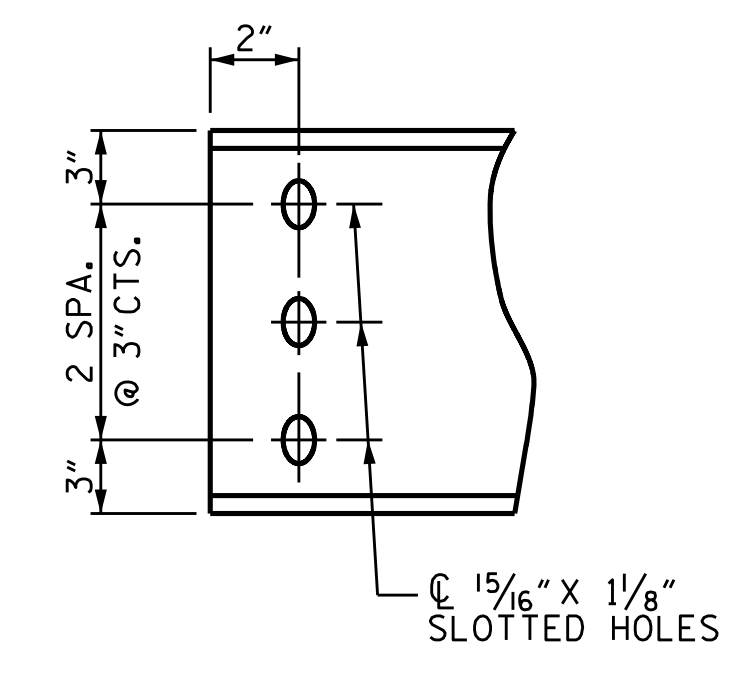
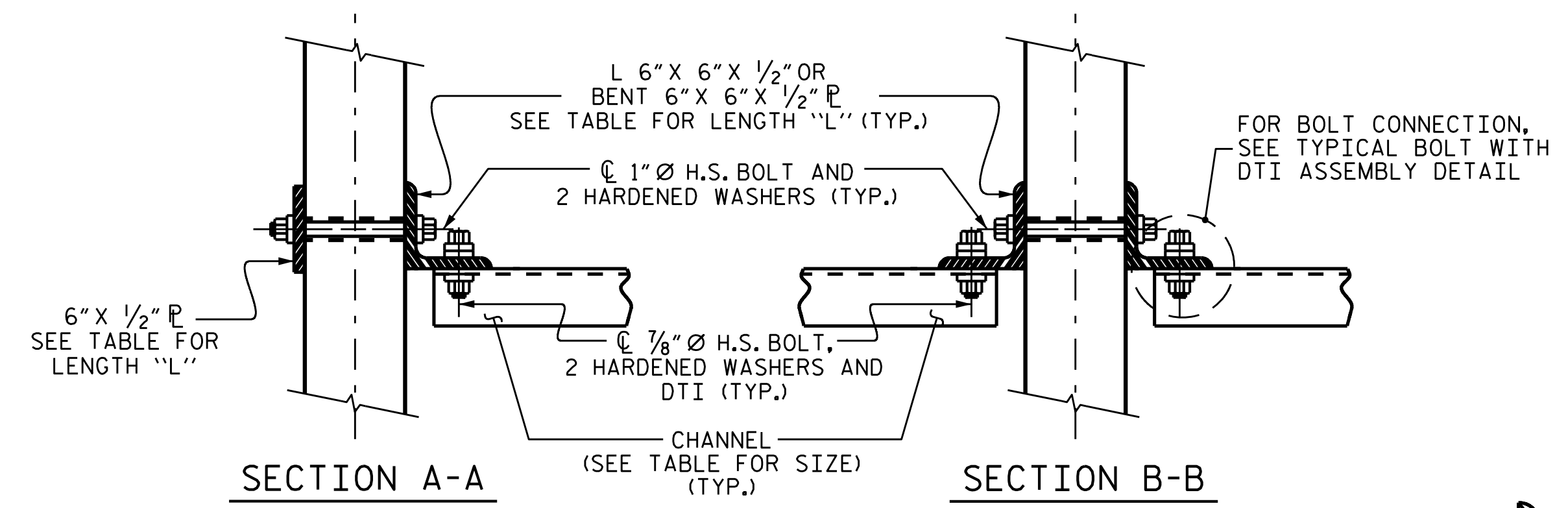


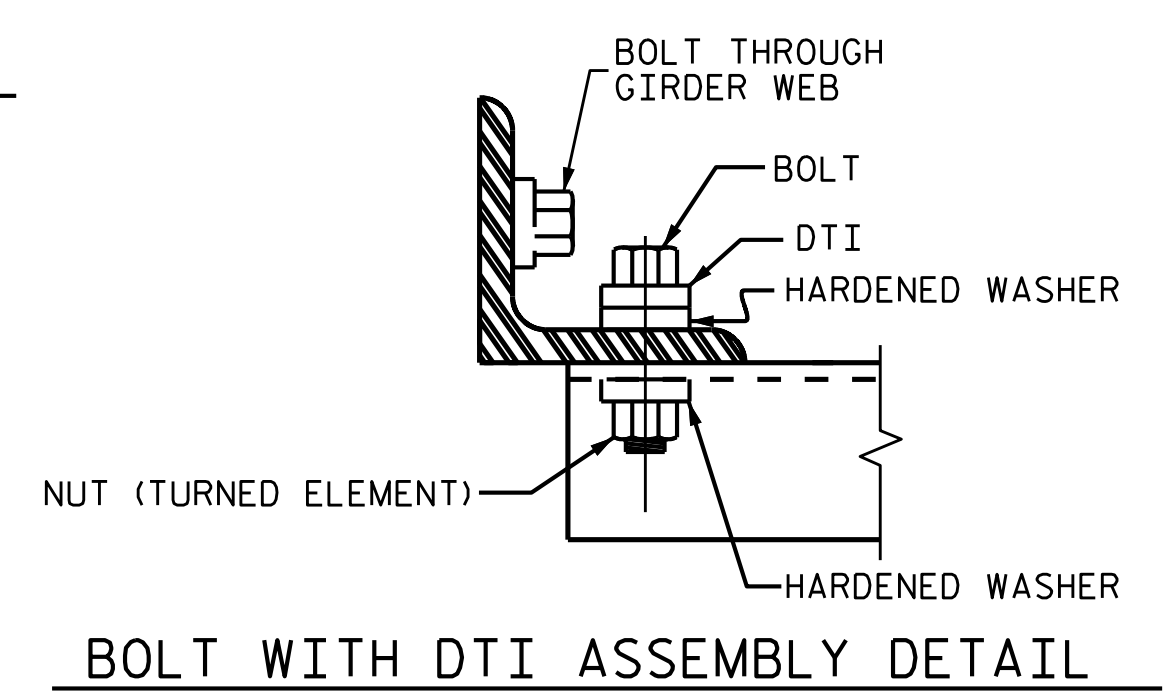
PLATE DETAILS



CHANNEL END



CONNECTION DETAILS



BOLT WITH DTI ASSEMBLY DETAIL

TABLE

GIRDER TYPE	CHANNEL SIZE	DIM "A"	DIM "B"	DIM "L"
II	MC 12 x 31	1'-2 1/2"	10"	1'-2"

PROJECT NO. B-4593
PAMLICO COUNTY
 STATION: 17+02.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 INTERMEDIATE
 STEEL DIAPHRAGMS
 FOR TYPE II PRESTRESSED
 CONCRETE GIRDERS



VOLKERT
 5430 Wade Park Blvd., Suite 410
 Raleigh, NC 27607
 Tel. 919-854-0344 Fax. 919-854-0355
 NC License No. F-0765

DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			42
2			4			

ASSEMBLED BY : <u>D. A. GLADDEN</u>	DATE : <u>11/18</u>
CHECKED BY : <u>D. R. SMITH</u>	DATE : <u>11/18</u>
DESIGN ENGINEER OF RECORD : <u>D. R. SMITH</u>	DATE : <u>11/18</u>
DRAWN BY : <u>TLA 6/05</u>	REV. <u>5/1/06RRR KMM/GM</u>
CHECKED BY : <u>VC 6/05</u>	REV. <u>10/1/11 MAA/GM</u>
	REV. <u>12/17 MAA/THC</u>