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**NOTES:**

REPAIR LOCATIONS AND ESTIMATES OF QUANTITIES ARE GIVEN WITH THE BEST INFORMATION AVAILABLE. IF ADDITIONAL REPAIRS NOT SHOWN ON THE DRAWINGS ARE DEEMED NECESSARY BY THE ENGINEER, THE ENGINEER SHALL NOTE ON THE DRAWINGS THE APPROXIMATE LOCATION AND DESCRIPTION OF THE REPAIRS.

EXISTING DIMENSIONS AND BRIDGE CONDITION ARE FROM THE BEST INFORMATION AVAILABLE. THE CONTRACTOR SHALL FIELD VERIFY THE INFORMATION SHOWN ON THE PLANS AND NOTIFY THE ENGINEER IF ACTUAL DIMENSIONS AND CONDITIONS DIFFER.

THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN WHAT IS SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

IT IS THE CONTRACTOR'S RESPONSIBILITY TO FOLLOW ALL STATE AND FEDERAL SAFETY REQUIREMENTS.

WORK ON THE BRIDGES SHALL BE PERFORMED SO AS NOT TO ALLOW DEBRIS TO FALL BELOW. THE CONTRACTOR SHALL SUBMIT PLANS FOR CONSTRUCTION IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS AND THE PROJECT SPECIAL PROVISIONS.

THE CONTRACTOR SHALL PERFORM ALL WORK WITH CARE SO THAT THE EXISTING STRUCTURE WHICH IS TO REMAIN IN PLACE WILL NOT BE DAMAGED. IF THE CONTRACTOR DAMAGES ANY PART OF THE EXISTING STRUCTURE WHICH IS TO REMAIN IN PLACE, THE DAMAGED AREA SHALL BE REPAIRED OR REPLACED IN A MANNER SATISFACTORY TO THE ENGINEER AT NO ADDITIONAL COST TO THE DEPARTMENT.

THE CONTRACTOR SHALL DETERMINE EXTENT OF WORKING AREA, STAGING PROCESS, AND INSTALL COVER & ASSEMBLY AS NECESSARY TO MEET THE REQUIREMENTS OF TRAFFIC MANAGEMENT PLANS.

PRIOR TO BEGINNING WORK, THE CONTRACTOR SHALL SUBMIT FOR REVIEW AND APPROVAL A COMPLETE SEQUENCE OF TASKS FOR EACH OPERATION AFFECTING THE BRIDGE SURFACE AND/OR TRAFFIC.

FOR CONTROL OF TRAFFIC AND LIMITS ON PHASING OF CONSTRUCTION, SEE TRANSPORTATION MANAGEMENT PLANS.

FOR EPOXY COATED REINFORCING STEEL, SEE 2018 NORTH CAROLINA STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES, SECTION 425.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR SILANE TREATMENT FOR PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.

FOR EPOXY RESIN INJECTION, SEE SPECIAL PROVISIONS.

FOR REPAIRS TO PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.

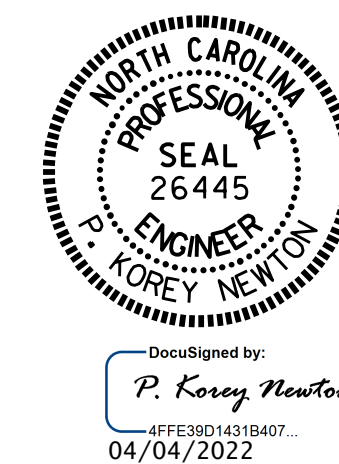
FOR PRESTRESSED CONCRETE GIRDER REPAIR DETAILS, SEE PRESTRESSED CONCRETE GIRDER REPAIRS DETAIL SHEET.

IT MAY BE DETERMINED IN THE FIELD THAT OTHER WORK WILL BE NECESSARY TO PROPERLY COMPLETE THE INTENDED BRIDGE REPAIR WORK. THE CONTRACTOR SHALL BE PREPARED TO PERFORM SUCH WORK IN A TIMELY MANNER, AS DETERMINED IN THE FIELD. SUCH WORK SHALL BE CONSIDERED EXTRA WORK AND SHALL BE ADDRESSED AS PER ARTICLE 104-7 OF THE STANDARD SPECIFICATIONS. PROJECT SPECIAL PROVISIONS THAT OUTLINE REQUIREMENTS FOR THESE POTENTIAL ADDITIONAL WORK ITEMS HAVE BEEN PROVIDED IN PROJECT DOCUMENTS, BUT NO QUANTITIES HAVE BEEN LISTED. ACTUAL PAY ITEMS, QUANTITIES, AND COSTS WILL BE ESTABLISHED, AS REQUIRED, IF EXTRA WORK IS ENCOUNTERED.

**TOTAL BILL OF MATERIAL**

	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	54" PRESTRESSED CONCRETE GIRDERS		CONCRETE BARRIER RAIL	EPOXY RESIN INJECTION	PARTIAL REMOVAL OF EXISTING STRUCTURE AT BRIDGE NO. 730472	REPAIRS TO PRESTRESSED CONCRETE GIRDERS	SURFACE PREPARATION FOR PRESTRESSED CONCRETE GIRDERS	SILANE TREATMENT FOR PRESTRESSED CONCRETE GIRDERS
	SO. FT.	SO. FT.	NO.	LIN. FT.	LIN. FT.	LIN. FT.	LUMP SUM	CU. FT.	SO. FT.	SO. FT.
SUPERSTRUCTURE	911.2	643	1	83.44	87.99	40.00	LUMP SUM	5.8	3055.5	3055.5
TOTAL	911.2	643	1	83.44	87.99	40.00	LUMP SUM	5.8	3055.5	3055.5

PROJECT NO. 41665.13C  
PITT COUNTY  
BRIDGE NO. 730472

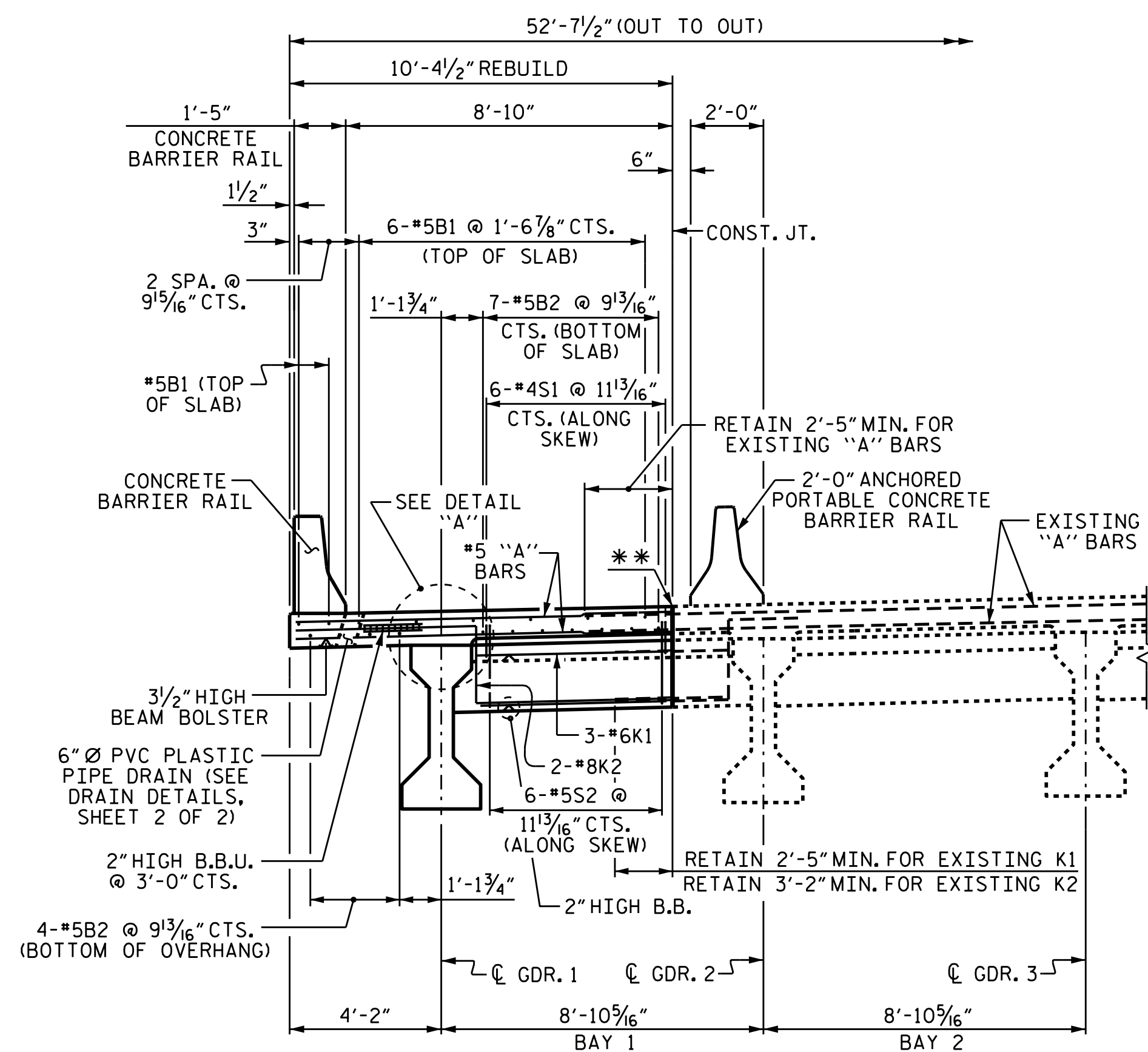


STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
  
GENERAL NOTES

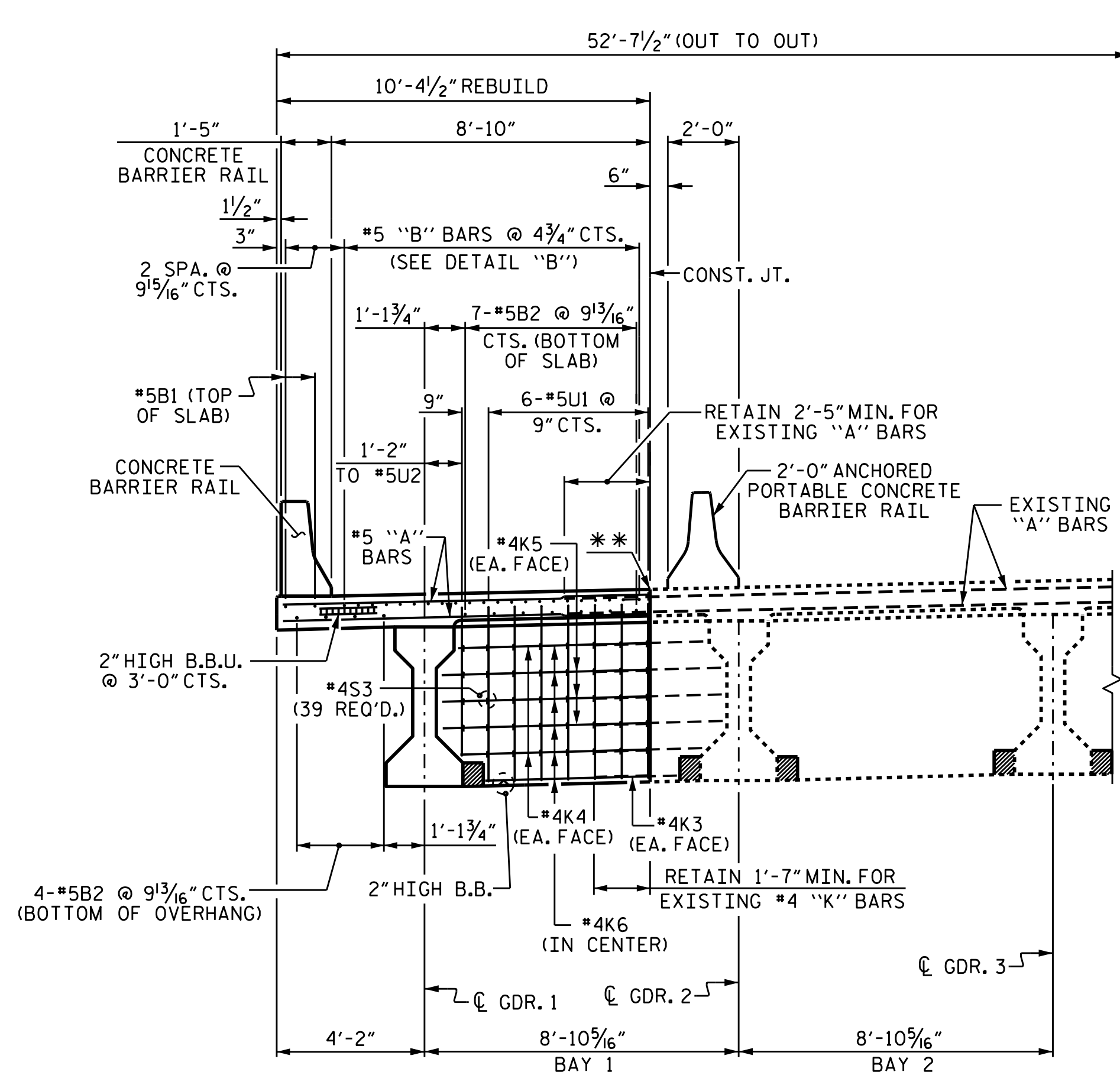
DRAWN BY : M.K. BEARD DATE : 9/21/21  
CHECKED BY : D.R. SHACKELFORD DATE : 9/28/21

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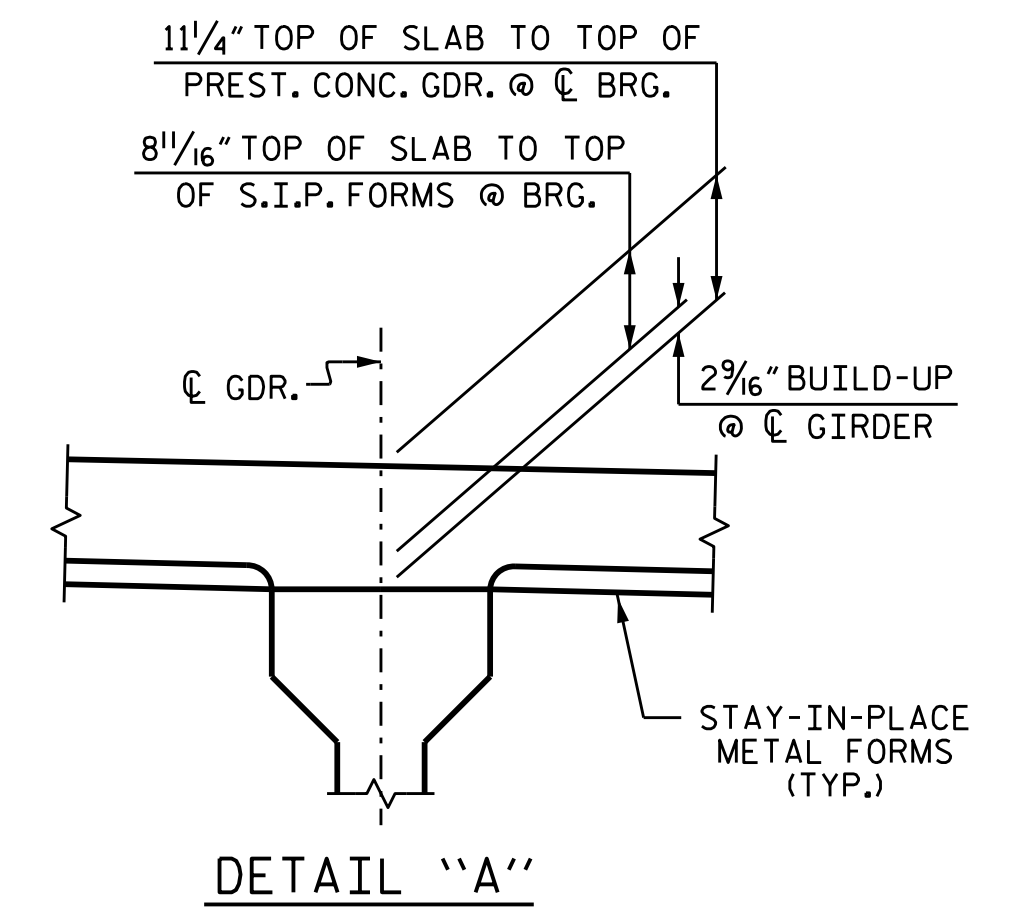
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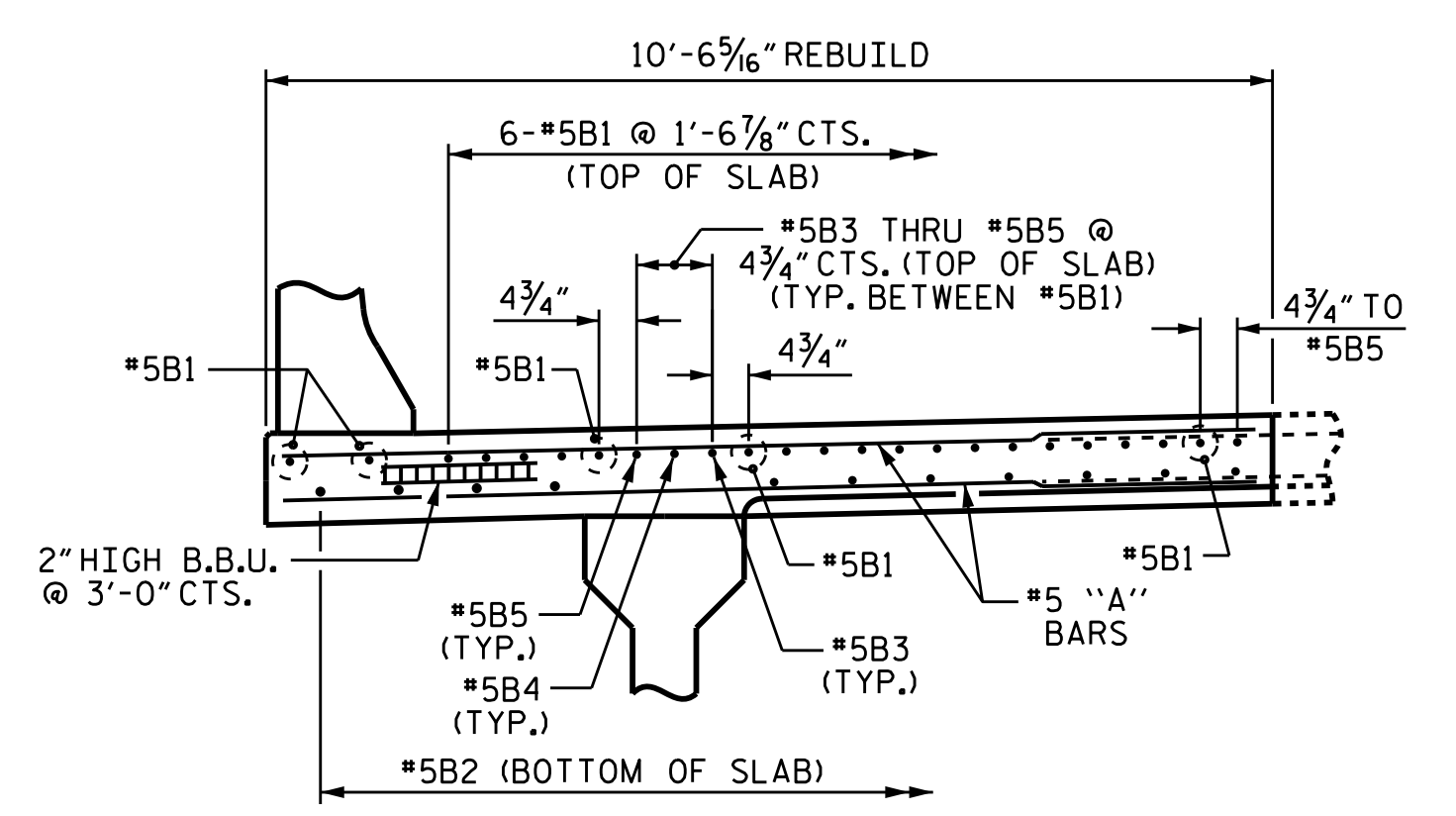
PARTIAL SECTION END BENT DIAPHRAGMS



PARTIAL SECTION CONTINUOUS BENT DIAPHRAGM



DETAIL "A"

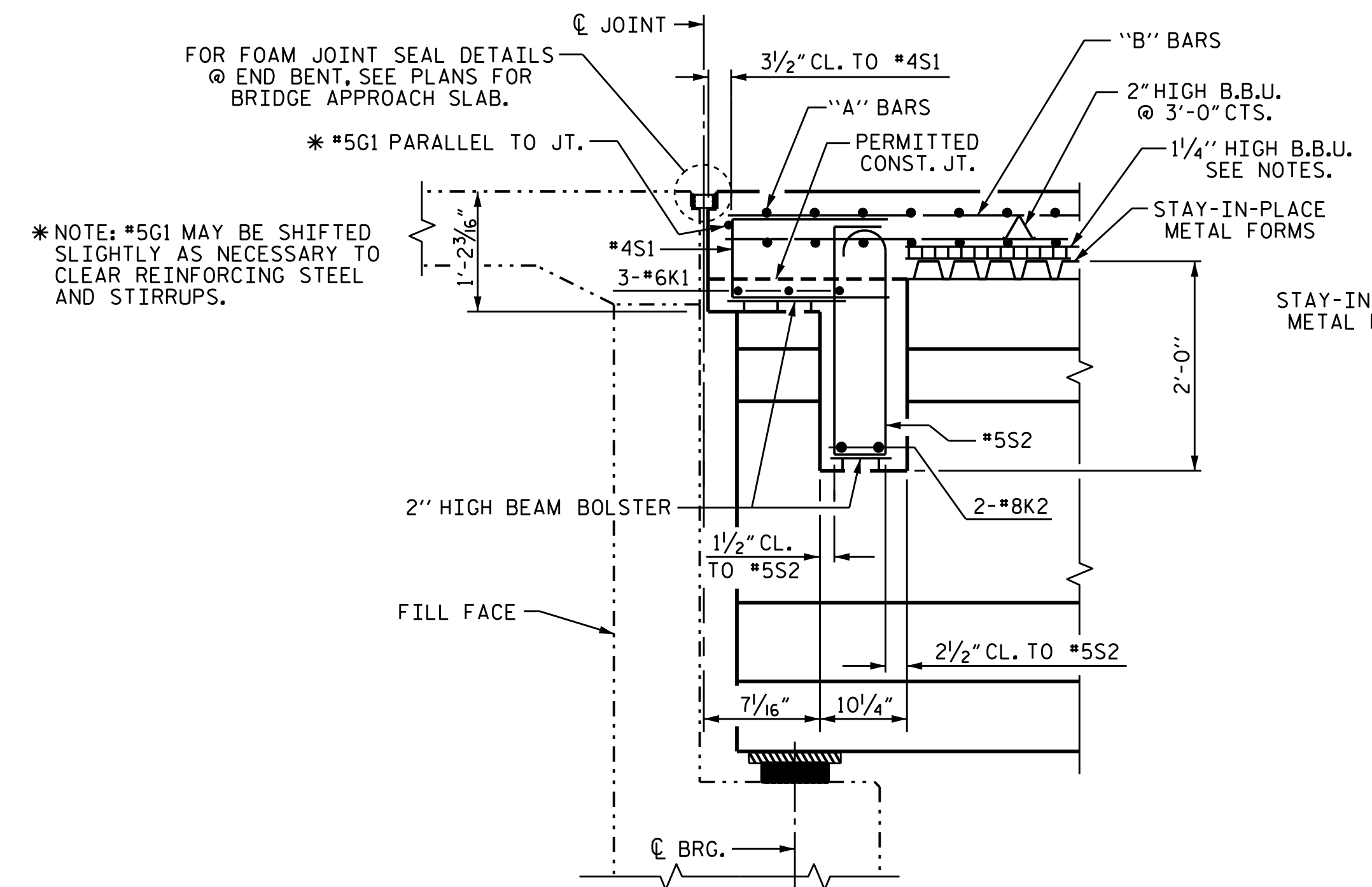


DETAIL "B"

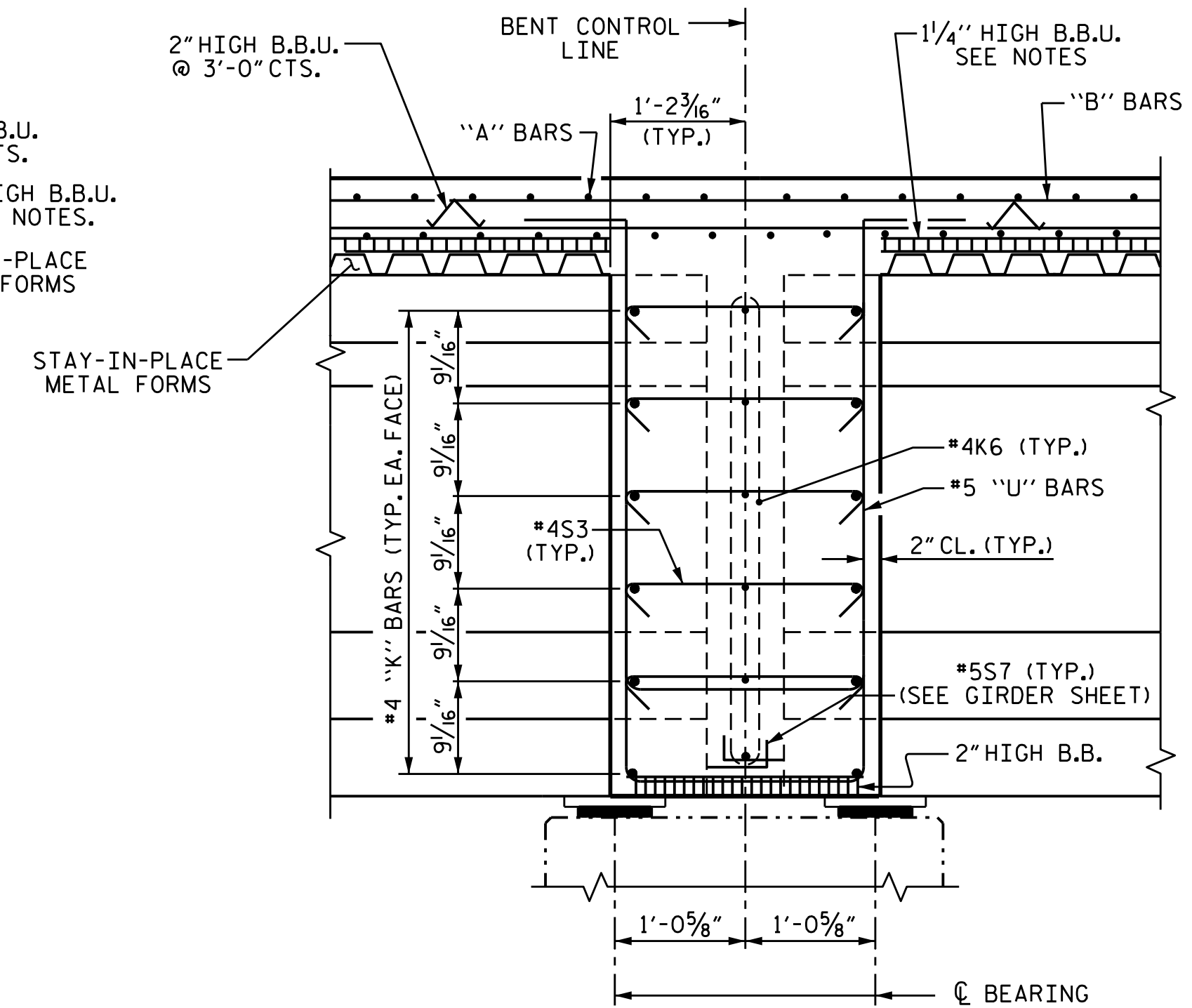
(DETAIL SHOWING "B" BARS IN REBUILD AREA) (SEE "PARTIAL PLAN OF SPAN A" FOR ADDITIONAL DETAILS)

\*\* AT LONGITUDINAL AND TRANSVERSE LOCATIONS INDICATED ON BRIDGE DECK FOR CONSTRUCTION JOINT, PROVIDE 1" DEEP SAW CUT FOR THE CONSTRUCTION JOINT AT SURFACE OF DECK. BELOW SAW CUT, REMOVE CONCRETE IN DECK AND DIAPHRAGMS WITH APPROPRIATE METHODS. RETAIN RESPECTIVE EXISTING REINFORCING STEEL AT MINIMUM SPLICE LENGTHS AS INDICATED. WHEN REPLACING CONCRETE, SPLICE NEW REINFORCING STEEL TO EXISTING REINFORCING STEEL, AS APPROPRIATE.

TYPICAL SECTION



SECTION THRU END BENT DIAPHRAGM



SECTION THRU CONTINUOUS BENT DIAPHRAGM

PROJECT NO. 41665.13C  
PITT COUNTY  
BRIDGE NO. 730472

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

TYPICAL SECTION

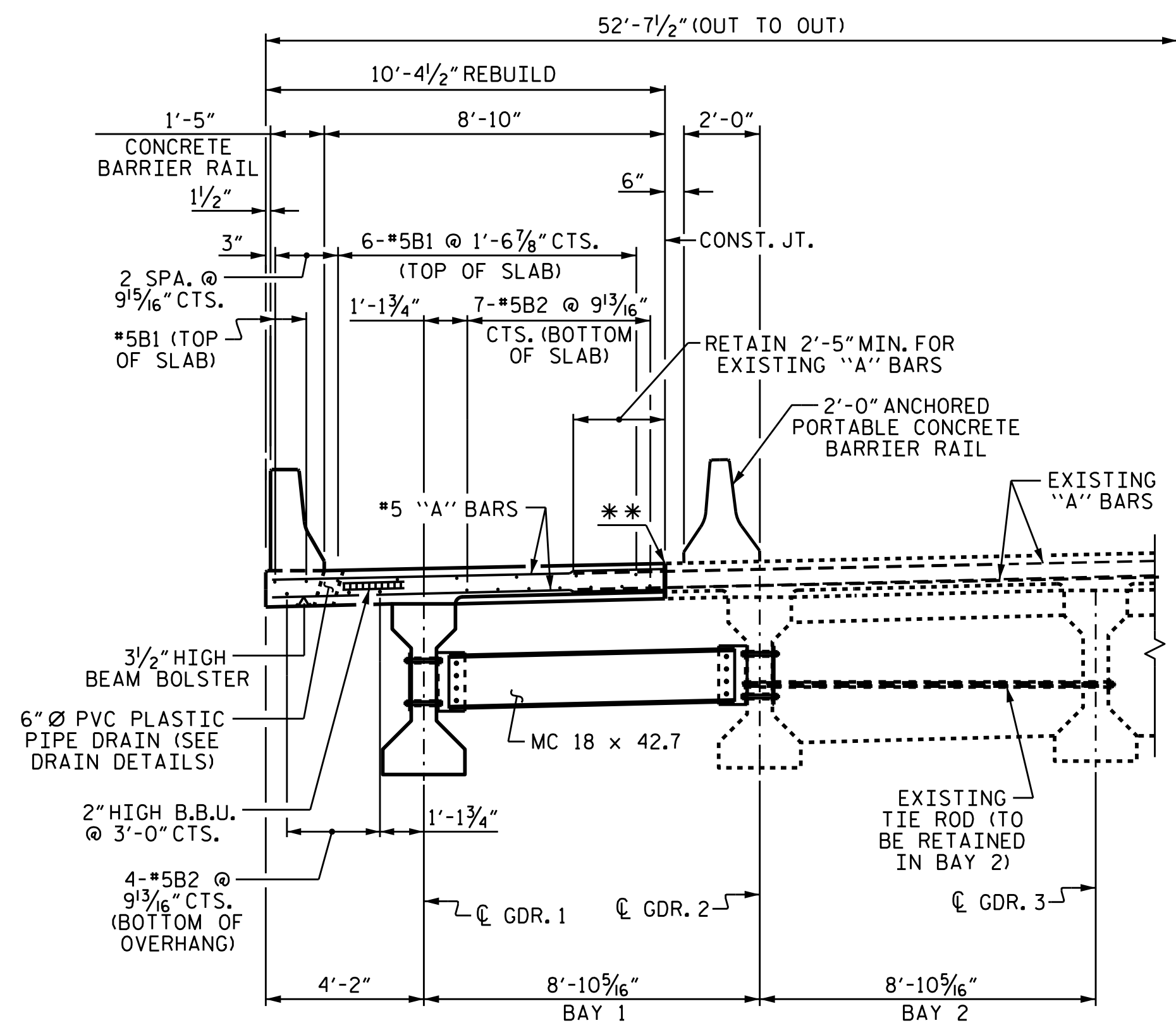


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P. Corey Newton  
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03/21/2022

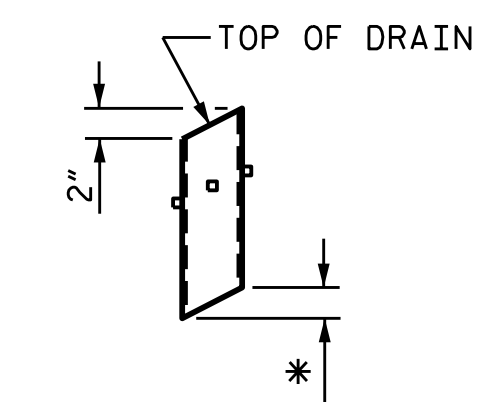
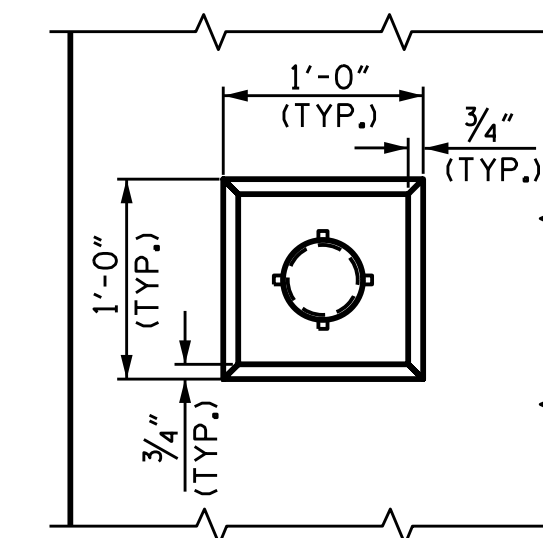
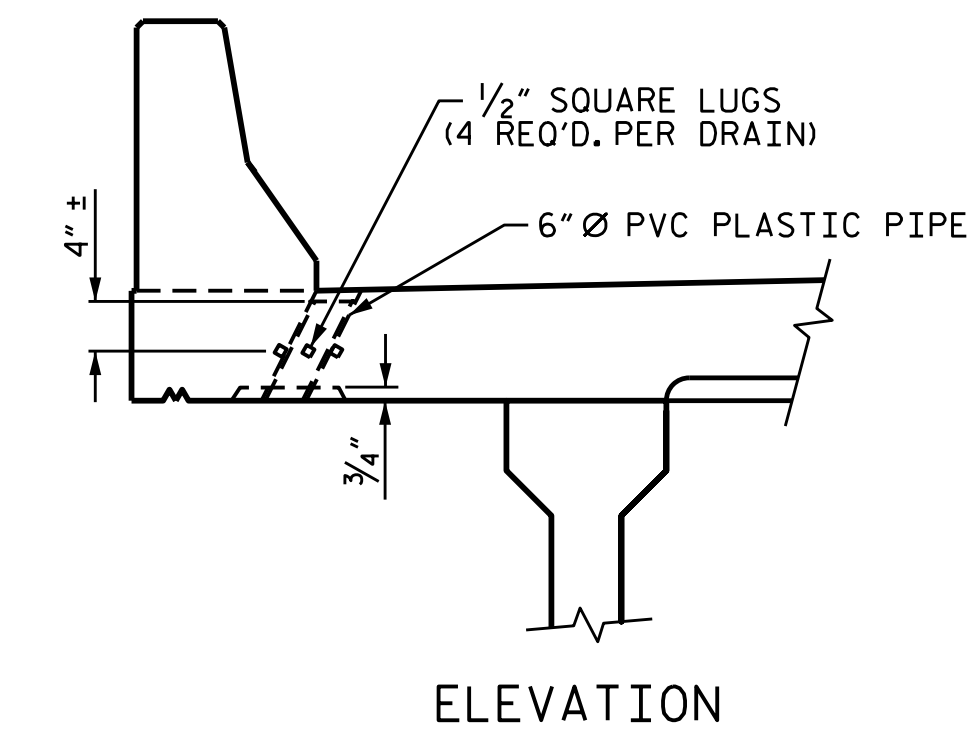
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CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21

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**PARTIAL TYPICAL SECTION @ INTERMEDIATE DIAPHRAGM**

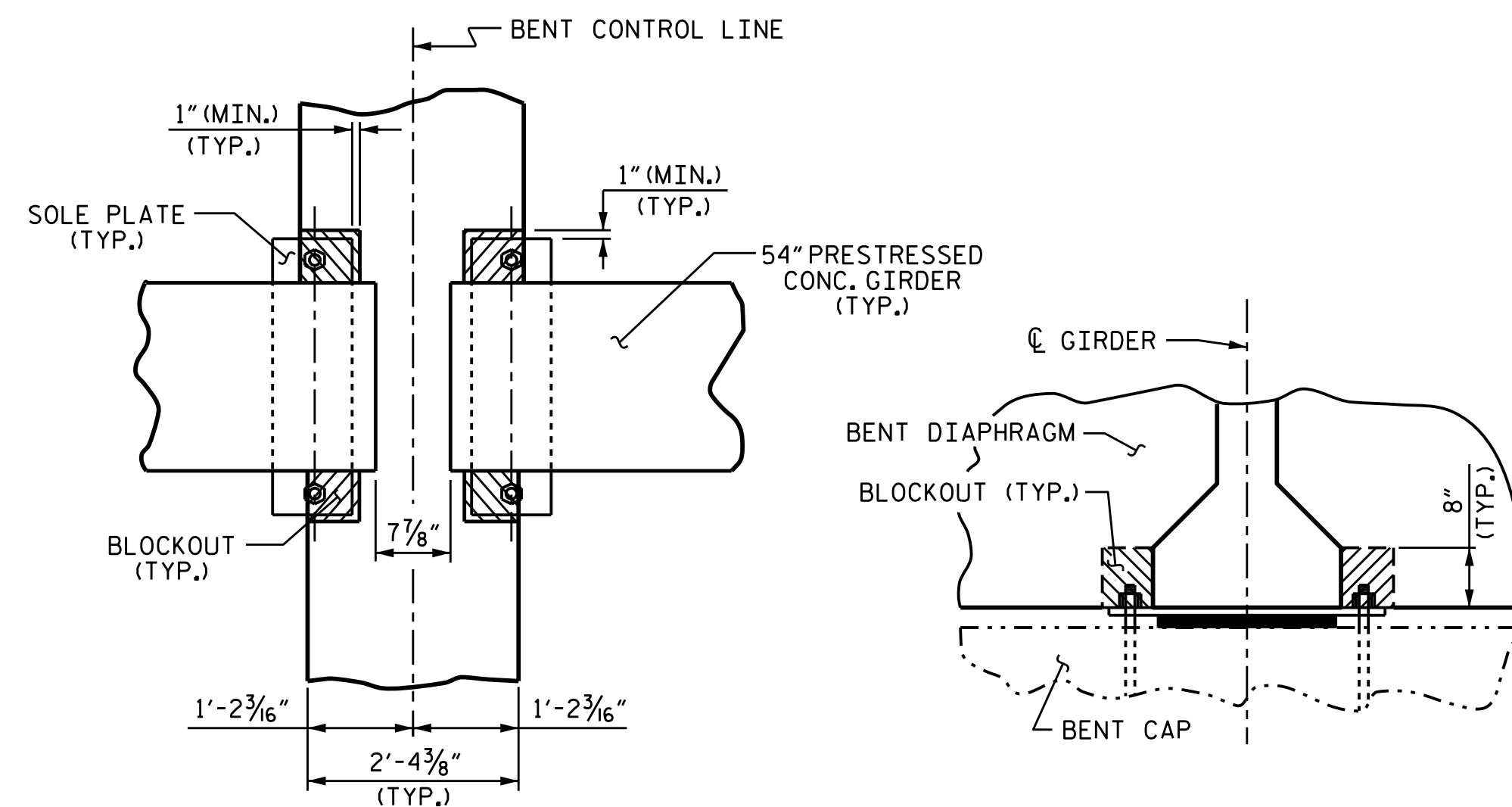


**PLAN OF RECESS**

**PIPE DRAIN**

**DRAIN DETAILS**

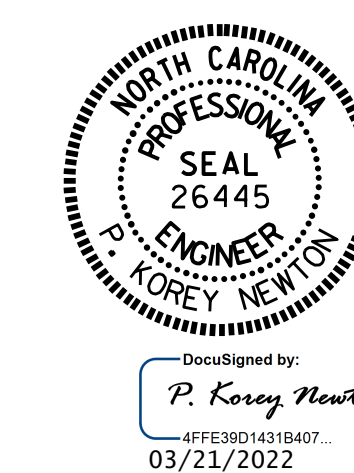
TOP OF FLOOR DRAINS TO BE SET  $\frac{3}{8}$ " BELOW SURFACE OF SLAB.  
 4 -  $\frac{1}{2}$ " SQUARE LUGS TO BE GLUED TO THE P.V.C. PLASTIC PIPE AT EQUAL SPACES AROUND THE PIPE DRAIN APPROXIMATELY 4" FROM THE TOP OF THE PIPE.  
 THE 6"  $\varnothing$  PVC PLASTIC PIPE AND FITTINGS SHALL BE SCHEDULE 40 AND CONFORM TO ASTM D1785.



**PLAN** **SECTION**  
**BENT DIAPHRAGM BLOCKOUT DETAIL**

PROJECT NO. 41665.13C  
PITT COUNTY  
 BRIDGE NO. 730472

SHEET 2 OF 2

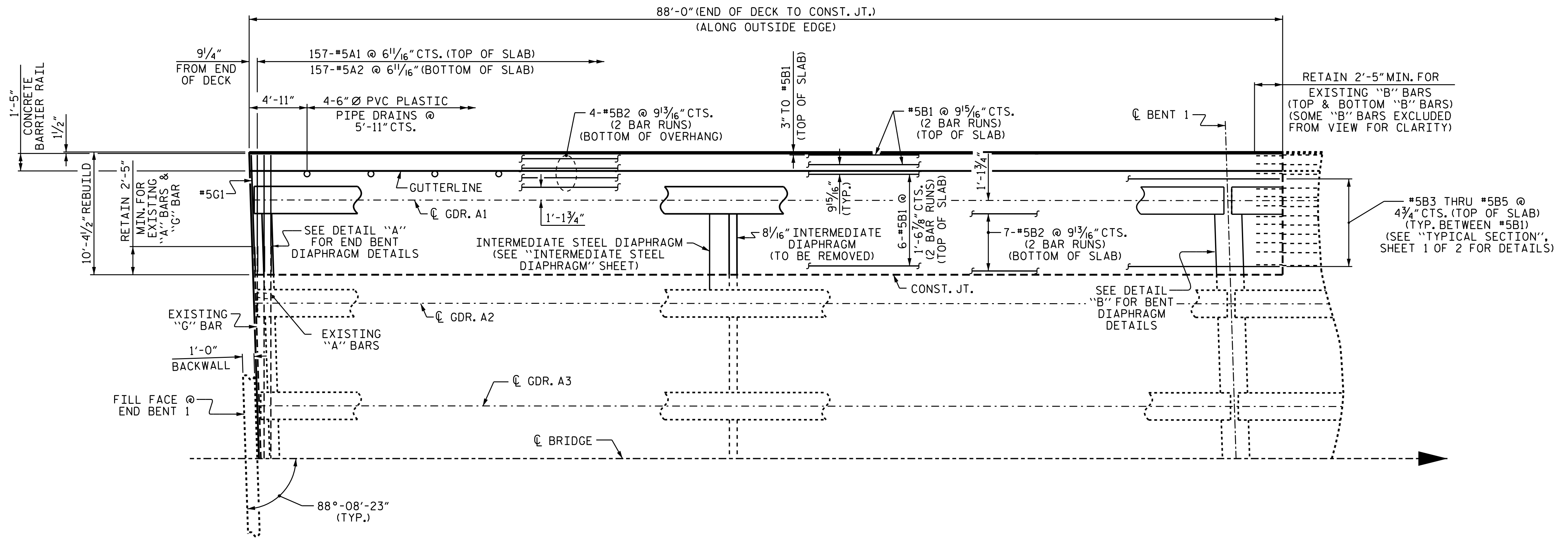


STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 TYPICAL SECTION

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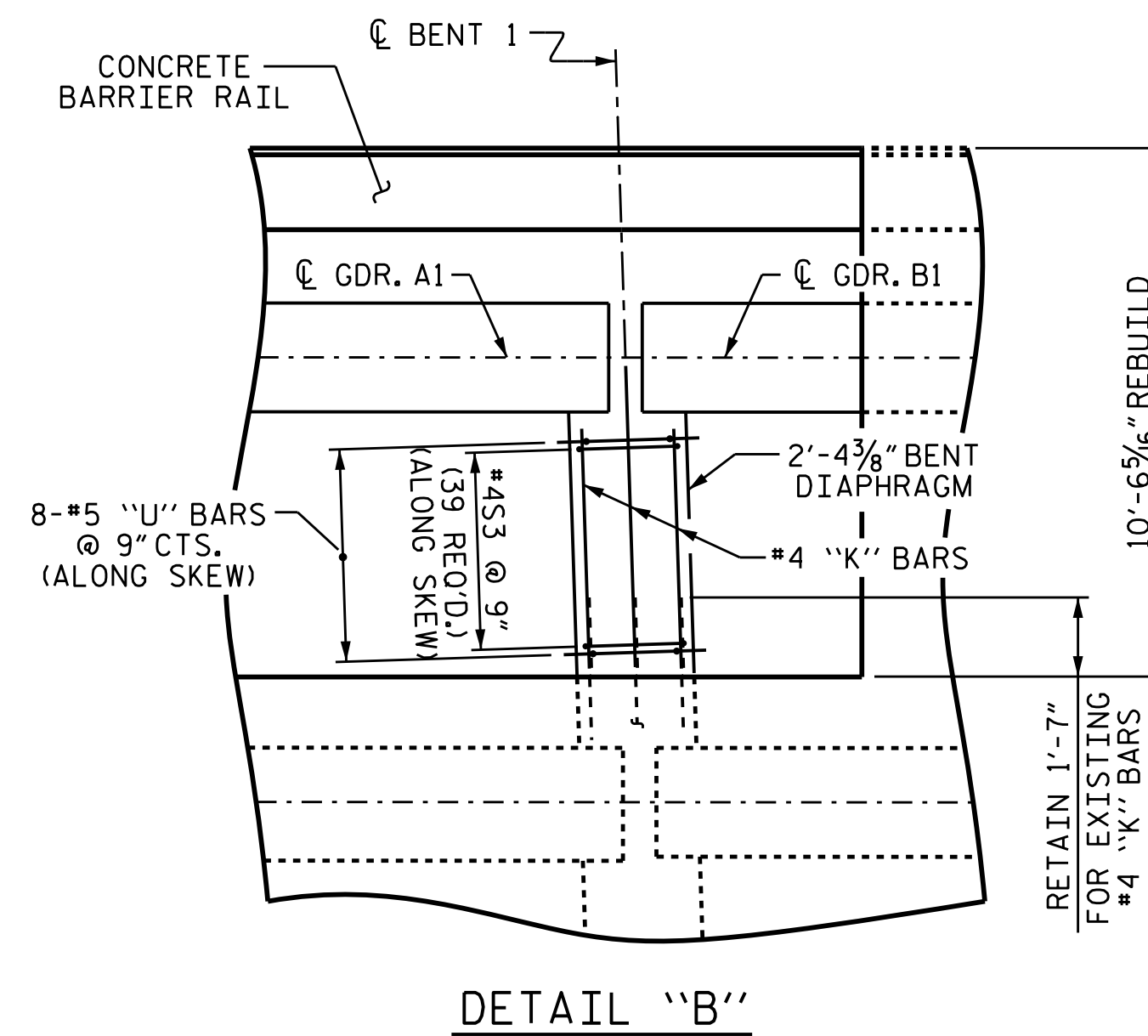
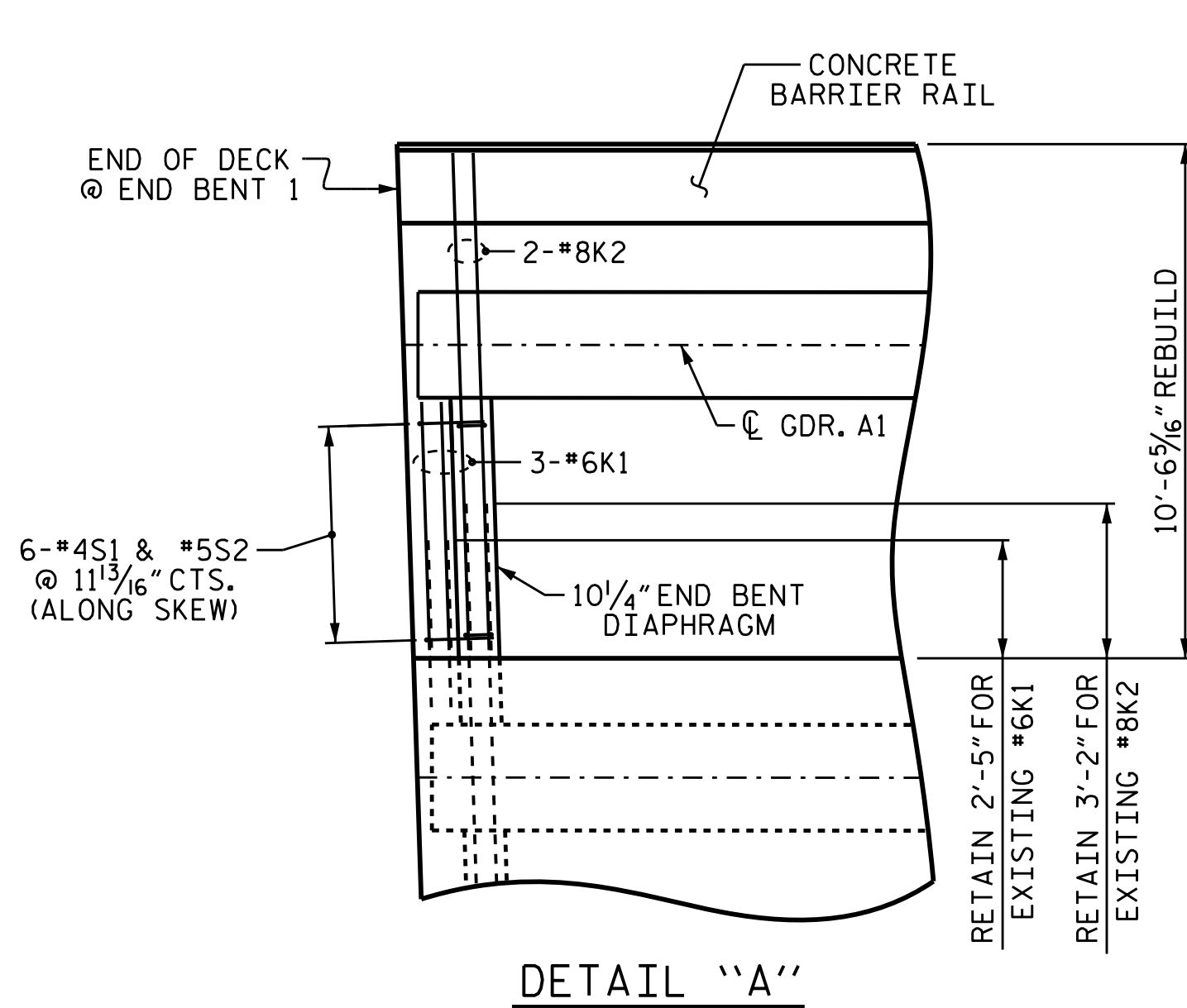
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**PARTIAL PLAN OF SPAN A**

SEE "CONCRETE BARRIER RAIL" SHEETS FOR CONCRETE BARRIER RAIL REINFORCING STEEL DETAILS.



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BRIDGE NO. 730472



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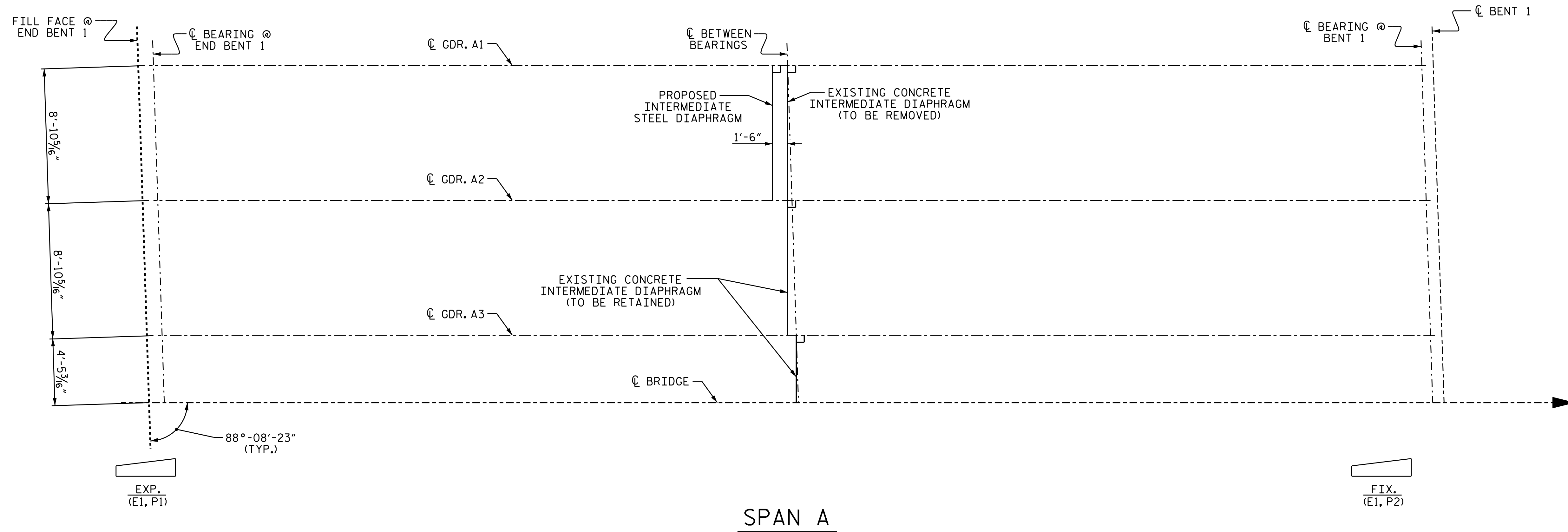
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DEPARTMENT OF TRANSPORTATION  
RALEIGH

**PARTIAL PLAN OF SPAN A**

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SPAN A

PROJECT NO. 41665.13C  
 PITT COUNTY  
 BRIDGE NO. 730472



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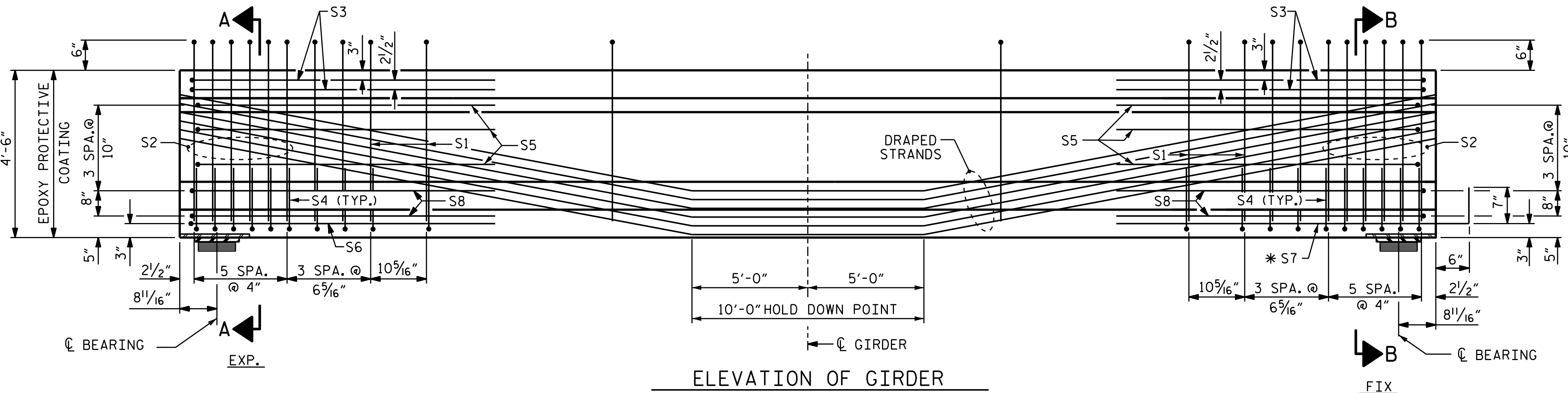
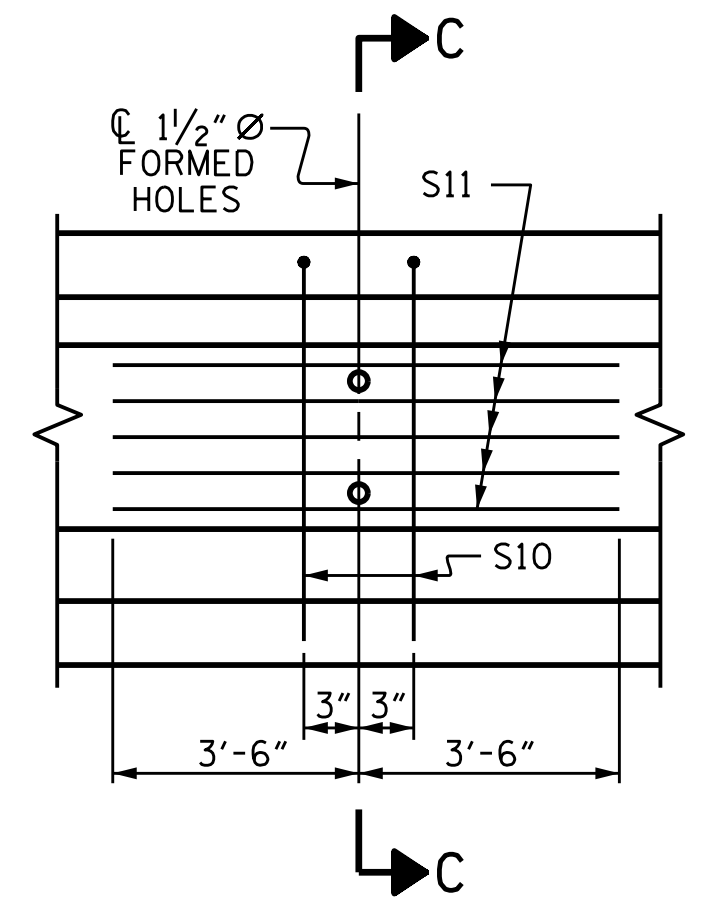
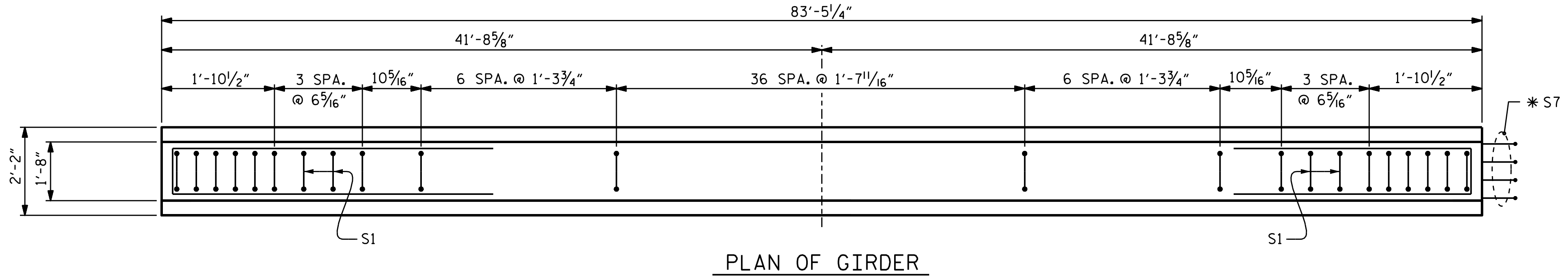
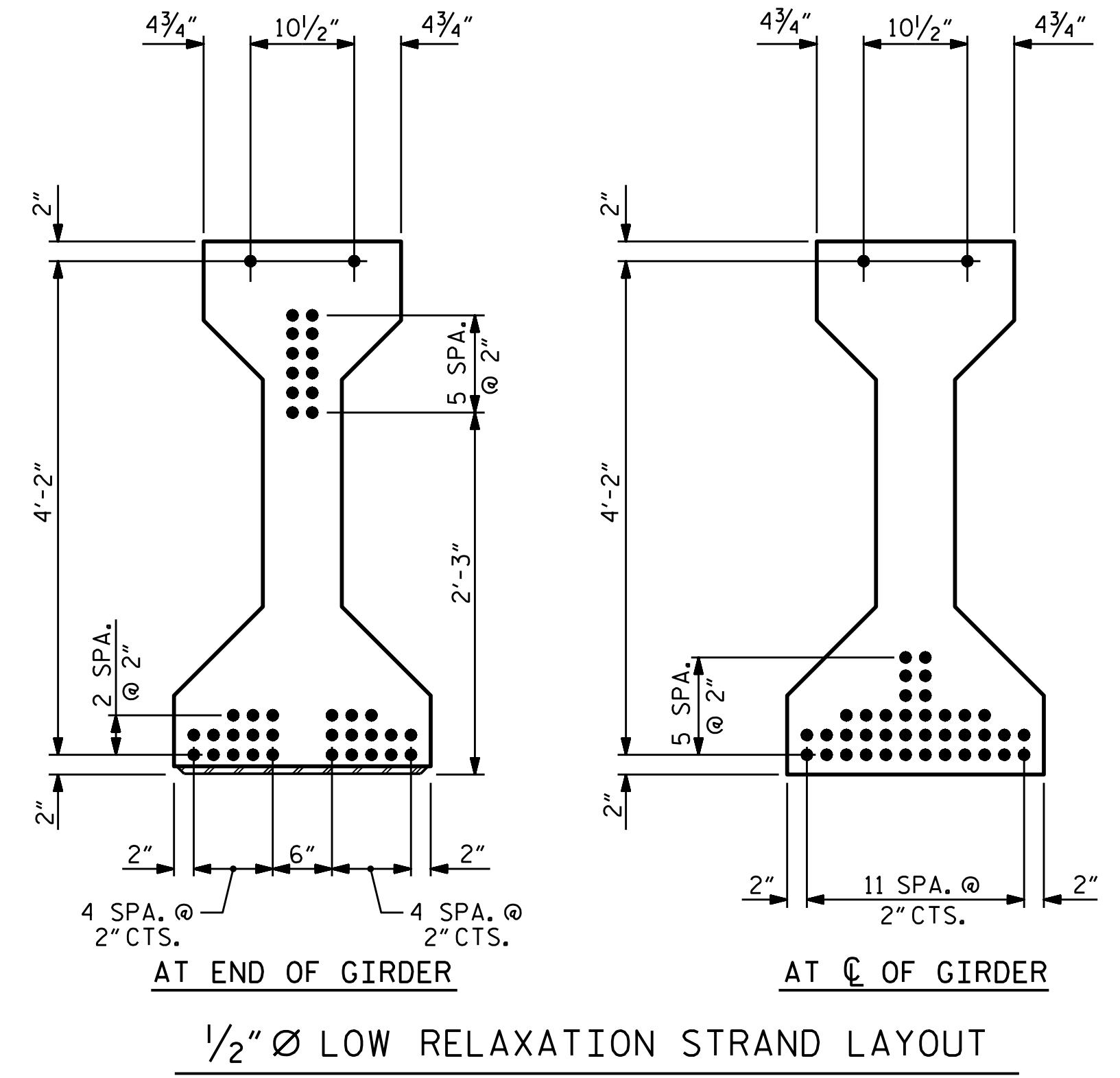
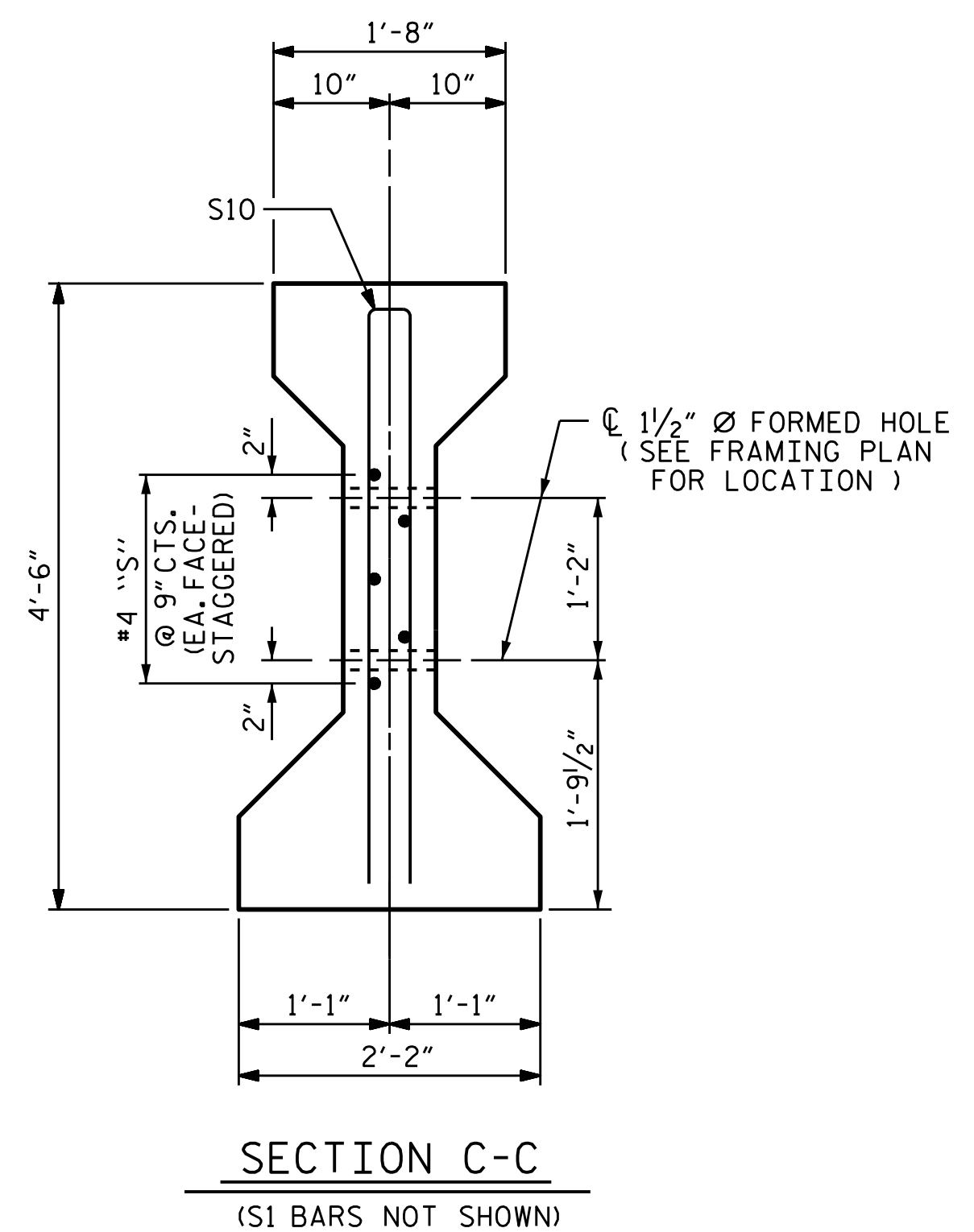
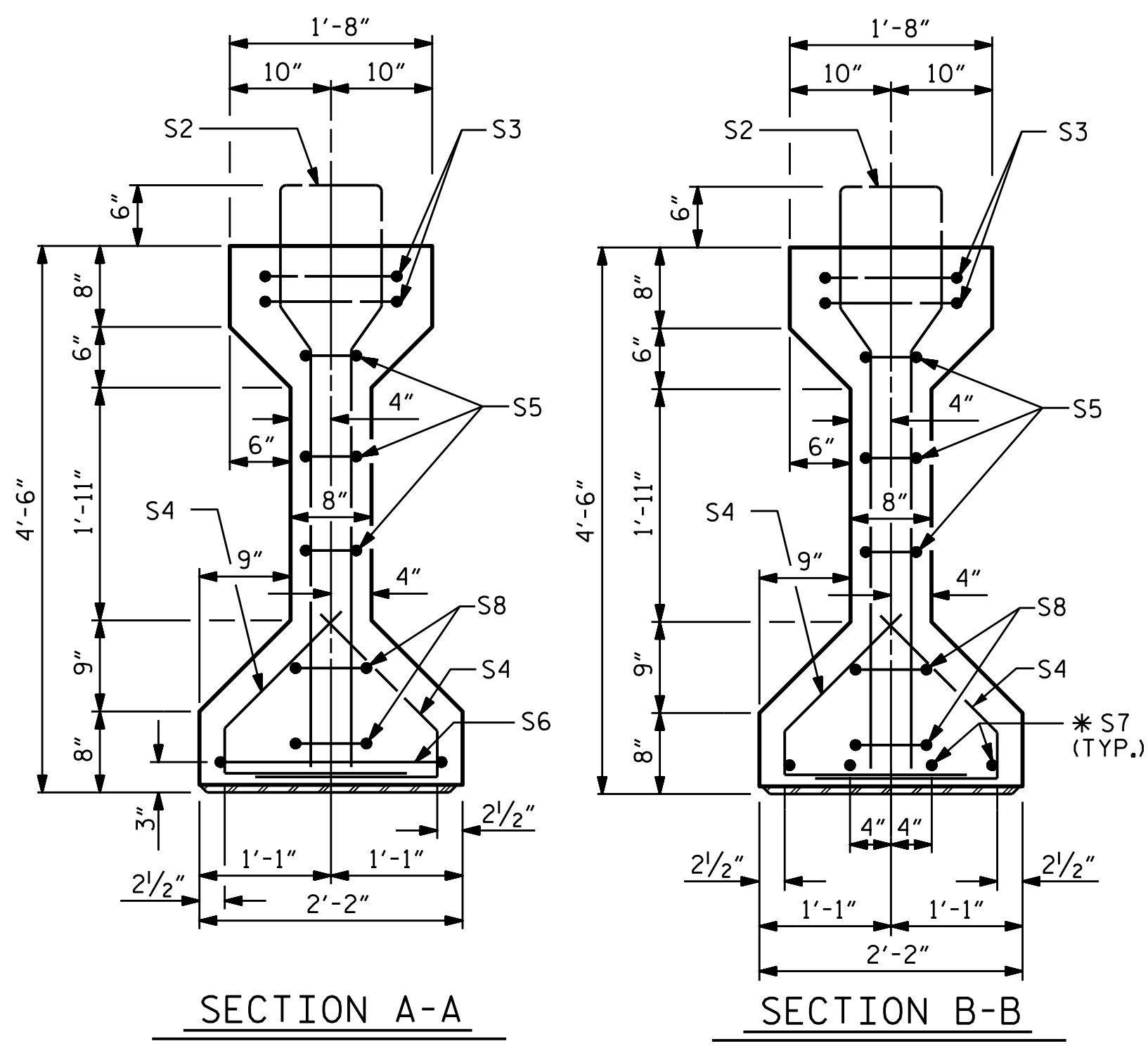
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 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

PARTIAL  
 FRAMING PLAN

DRAWN BY : M.K. BEARD DATE : 6/23/21  
 CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21

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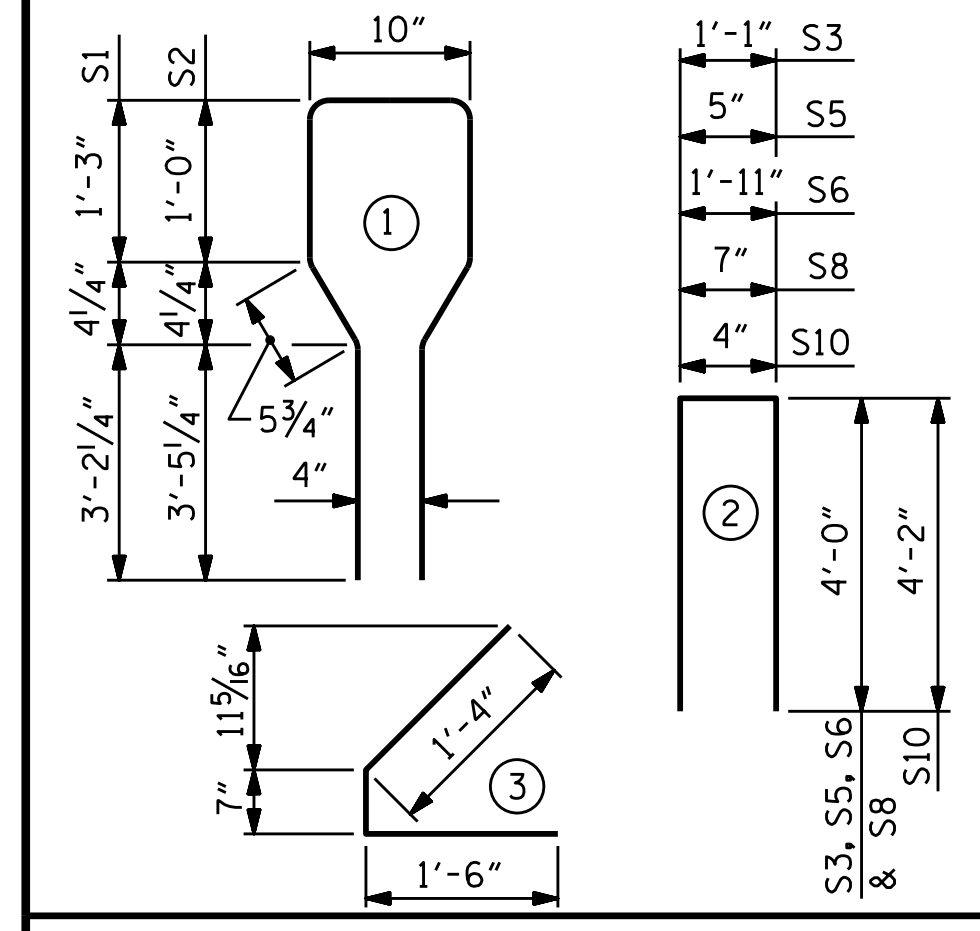


1/2" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.153	41,300	30,980

REINFORCING STEEL FOR ONE GIRDER						
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	
S1	55	#5	1	10'-8"	612	
S2	12	#6	1	10'-8"	192	
S3	4	#5	2	9'-1"	38	
S4	40	#5	3	3'-5"	143	
S5	6	#5	2	8'-5"	53	
S6	1	#5	2	9'-11"	10	
*S7	4	#5	STR	5'-3"	22	
S8	4	#5	2	8'-7"	36	
S10	2	#5	2	8'-8"	18	
S11	5	#4	STR	7'-0"	23	

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

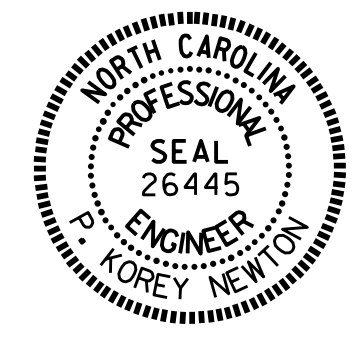
**BAR TYPES**  
ALL BAR DIMENSIONS ARE OUT-TO-OUT



QUANTITIES FOR ONE GIRDER			
	REINFORCING STEEL LB.	6,000 PSI CONCRETE C.Y.	1/2" Ø L. R. STRANDS No.
EXTERIOR GIRDER	1,147	16.9	40

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
1	83'-5 1/4"	83'-5 1/4"

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BRIDGE NO. 730472  
SHEET 1 OF 2



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
**AASHTO TYPE IV  
PRESTRESSED CONCRETE GIRDER  
CONTINUOUS FOR LIVE LOAD**

ASSEMBLED BY : M.K. BEARD DATE : 6/23/21  
CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21  
DRAWN BY : ELR 8/91 MAA/GM  
REV. 10/1/11 MAA/TMG  
CHECKED BY : GRP 8/91 REV. 1/15 MAA/THC  
REV. 12/17

(SEE PARTIAL ELEVATION FOR ADDITIONAL "S" BARS)

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NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

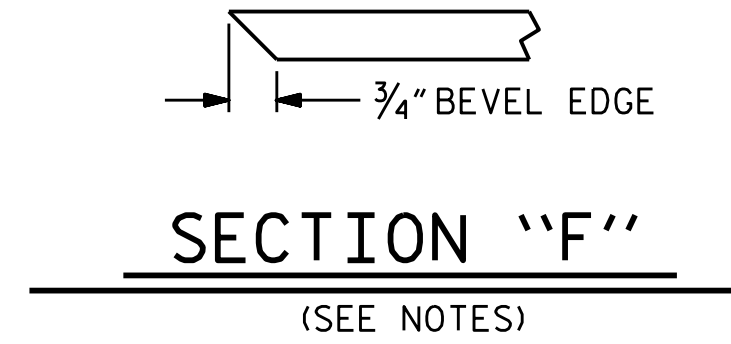
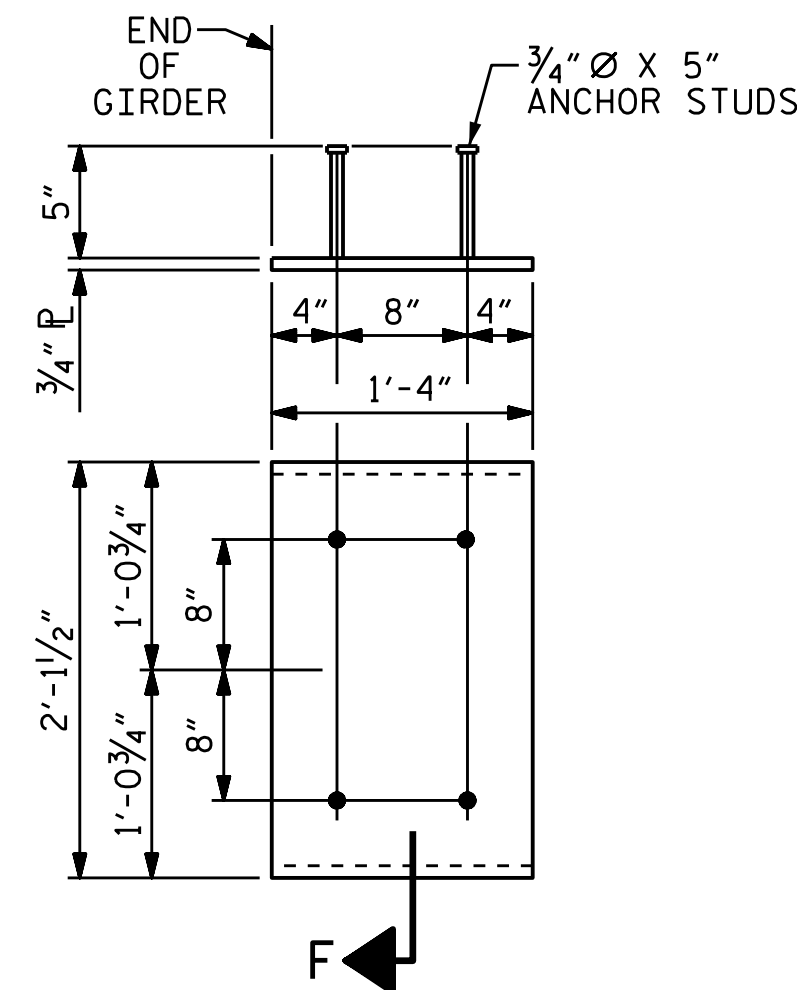
AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 4,500 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN 1/2" OF THE THEORETICAL LOCATION SHOWN.



EMBEDDED PLATE "B-1" DETAILS  
FOR AASHTO TYPE IV GIRDER

(2 REQ'D PER GIRDER)

DEAD LOAD DEFLECTION TABLE FOR GIRDER											
1/2" Ø LOW RELAXATION	SPAN A										
	GIRDER 1										
	TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9
CAMBER ( GIRDER ALONE IN PLACE )	0	.079	.148	.203	.240	.253	.240	.203	.148	.079	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	.033	.059	.082	.095	.102	.095	.082	.059	.033	0
FINAL CAMBER	0	9/16"	1 1/16"	1 7/16"	1 3/4"	1 13/16"	1 3/4"	1 7/16"	1 1/16"	9/16"	0

\* INCLUDES FUTURE WEARING SURFACE  
ALL VALUES ARE SHOWN IN FEET ( DECIMAL FORM ), EXCEPT " FINAL CAMBER ", WHICH IS GIVEN IN INCHES ( FRACTION FORM ).

PROJECT NO. 41665.13C  
PITT COUNTY  
STATION: 730472

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

PRESTRESSED CONCRETE GIRDER  
CONTINUOUS FOR LIVE LOAD  
DETAILS



Documented by:  
P. Corey Newton  
4FE38D1431B407...  
03/21/2022

ASSEMBLED BY : M.K. BEARD DATE : 6/23/21  
CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21

DRAWN BY : ELR 11/91 REV. 1/15 MAA/TMG  
CHECKED BY : GRP 11/91 REV. 2/15 MAA/TMG  
REV. 12/17 MAA/THC

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**STRUCTURAL STEEL NOTES**

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM. THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

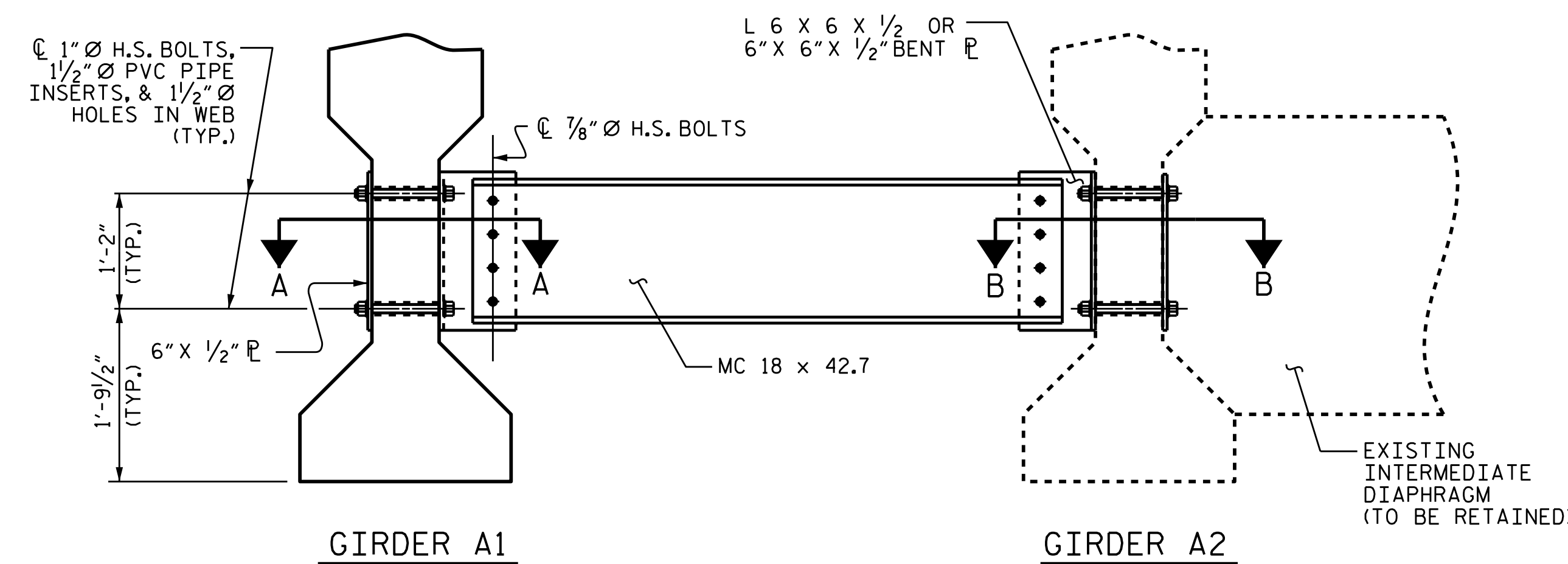
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

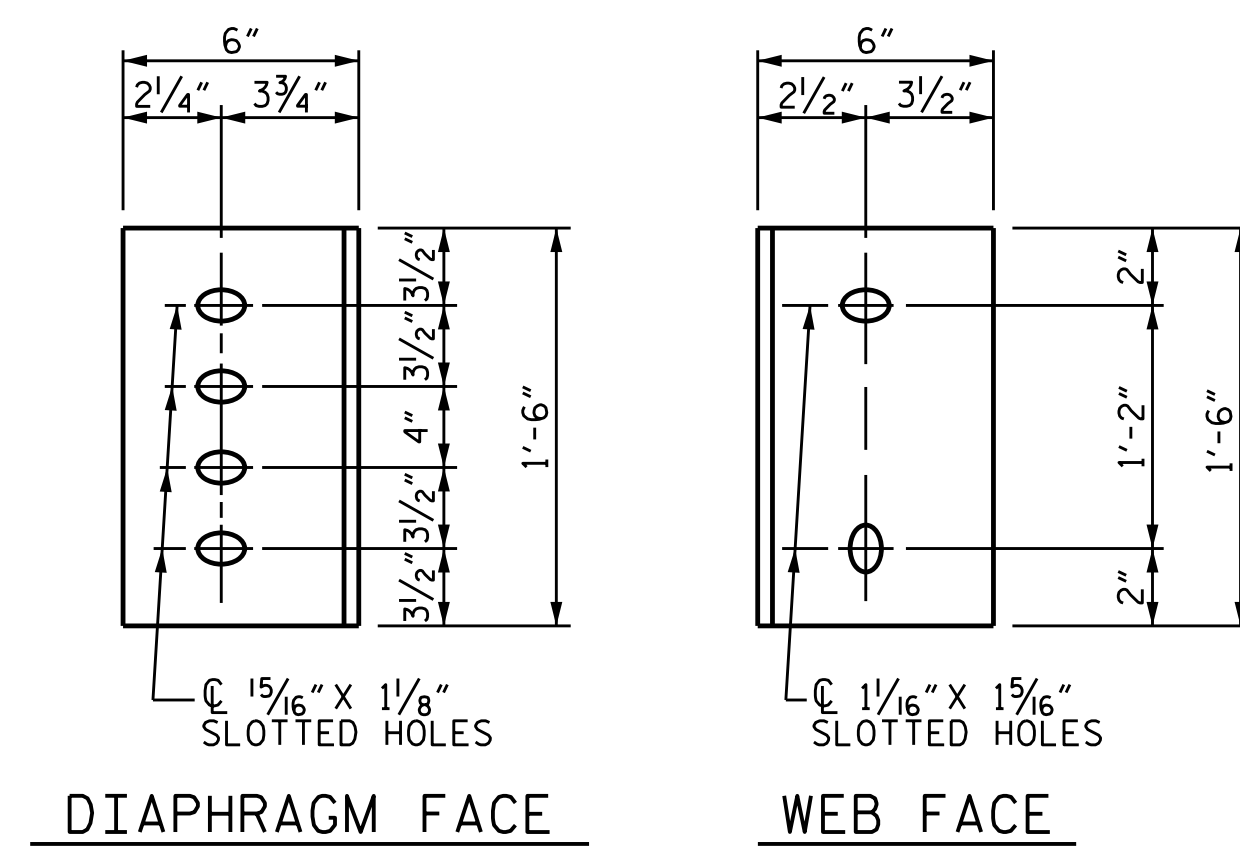
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

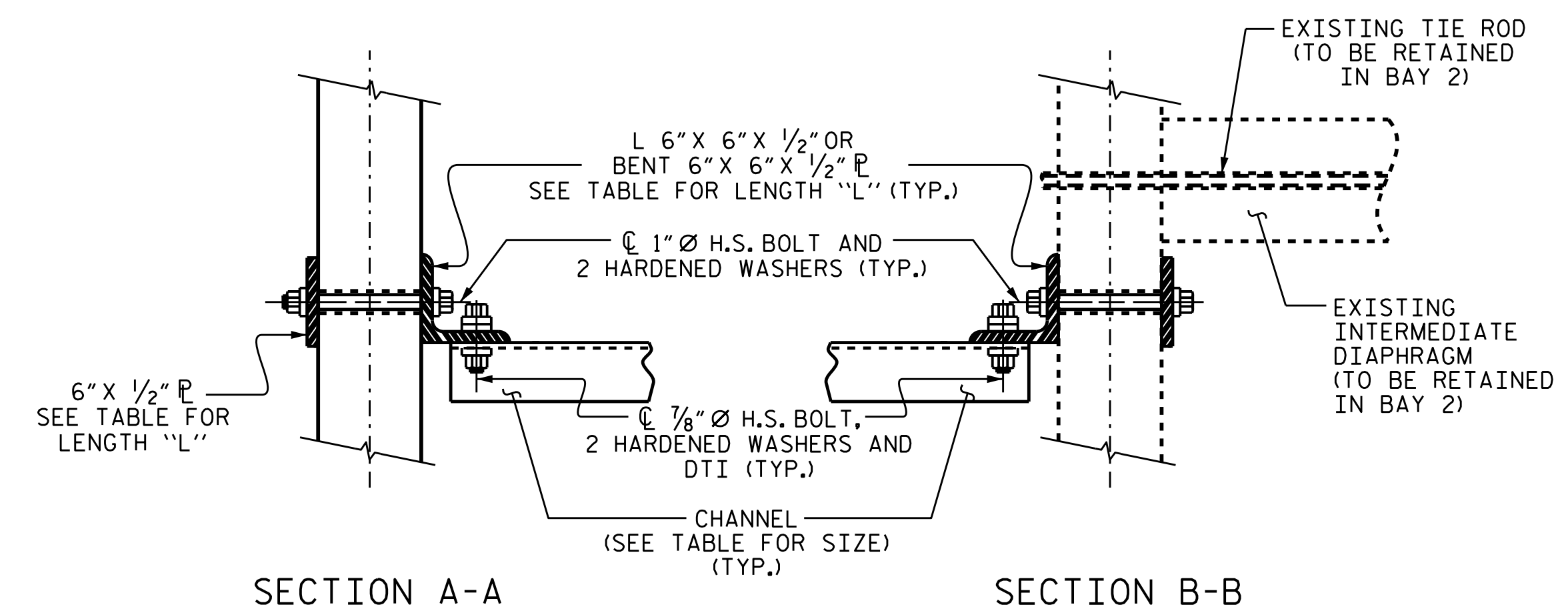
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



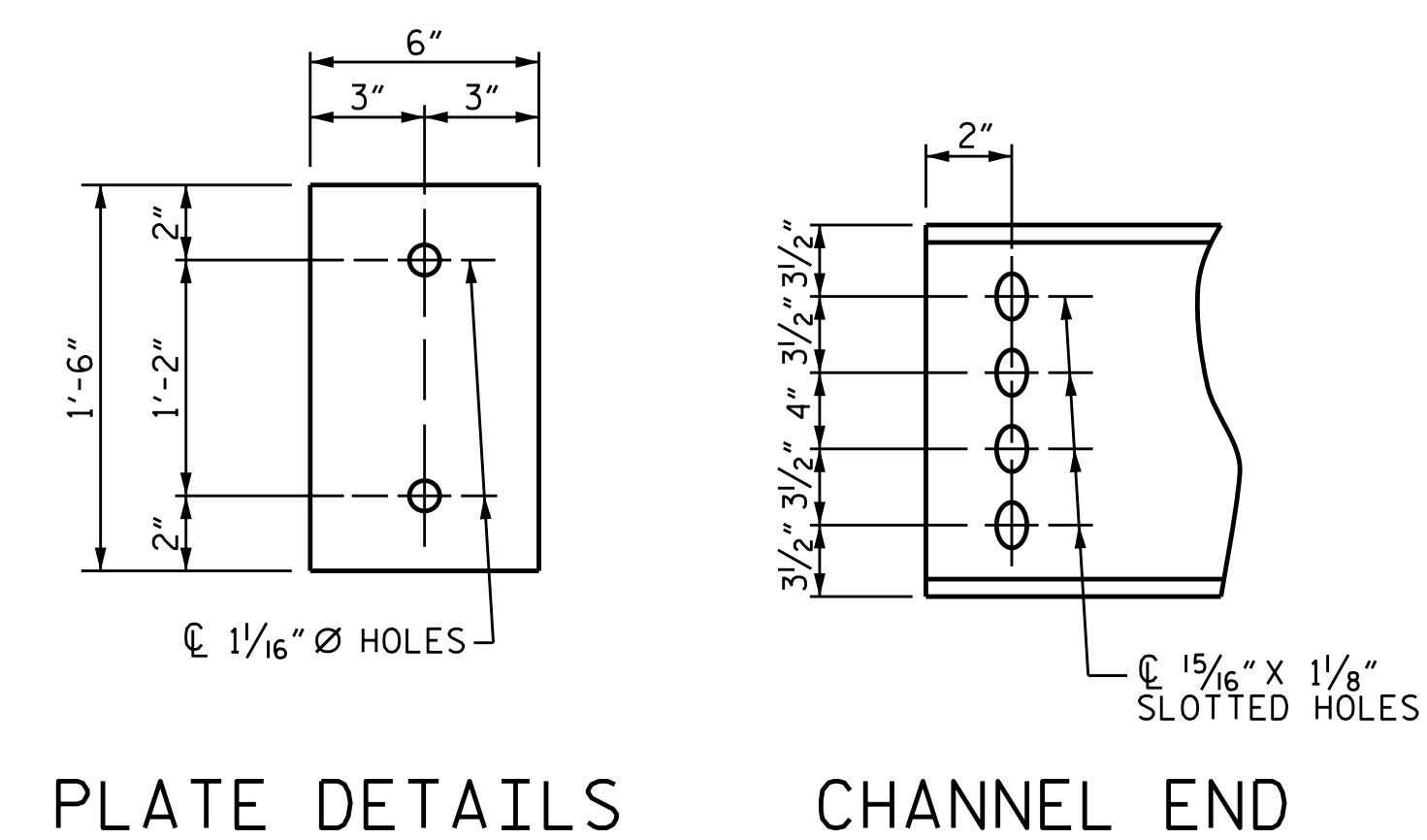
**PART SECTION AT INTERMEDIATE DIAPHRAGM  
(SPAN A, BAY 1 ONLY)**



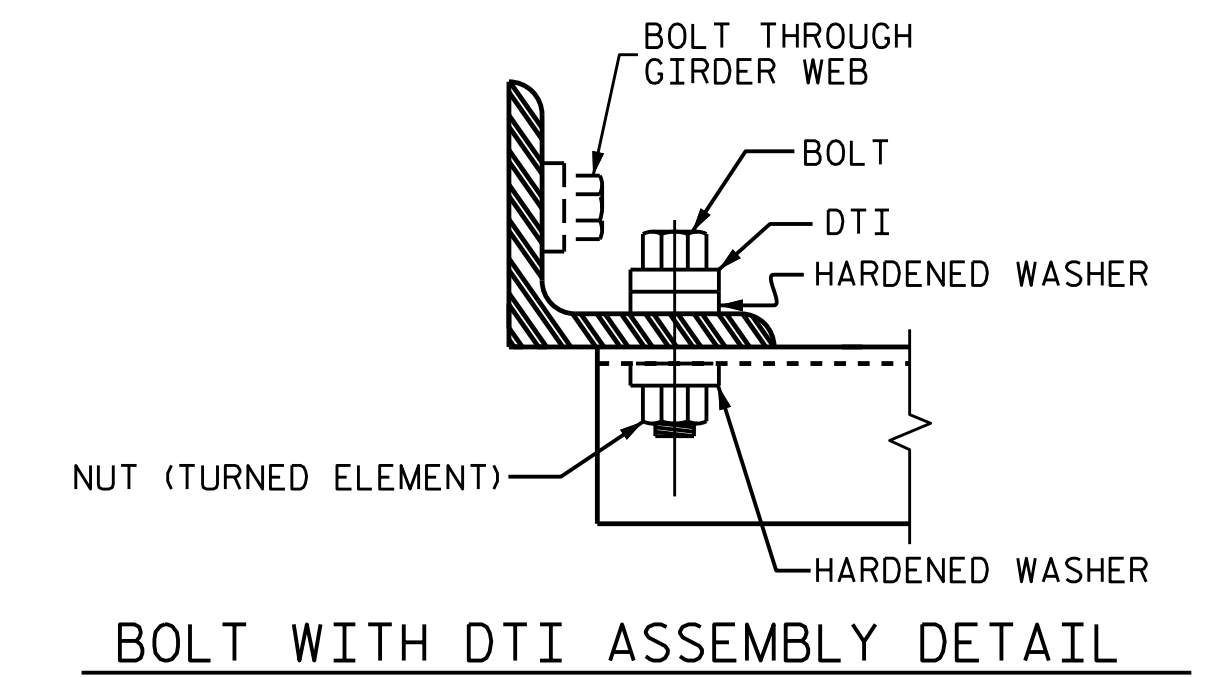
**CONNECTOR PLATE DETAILS**



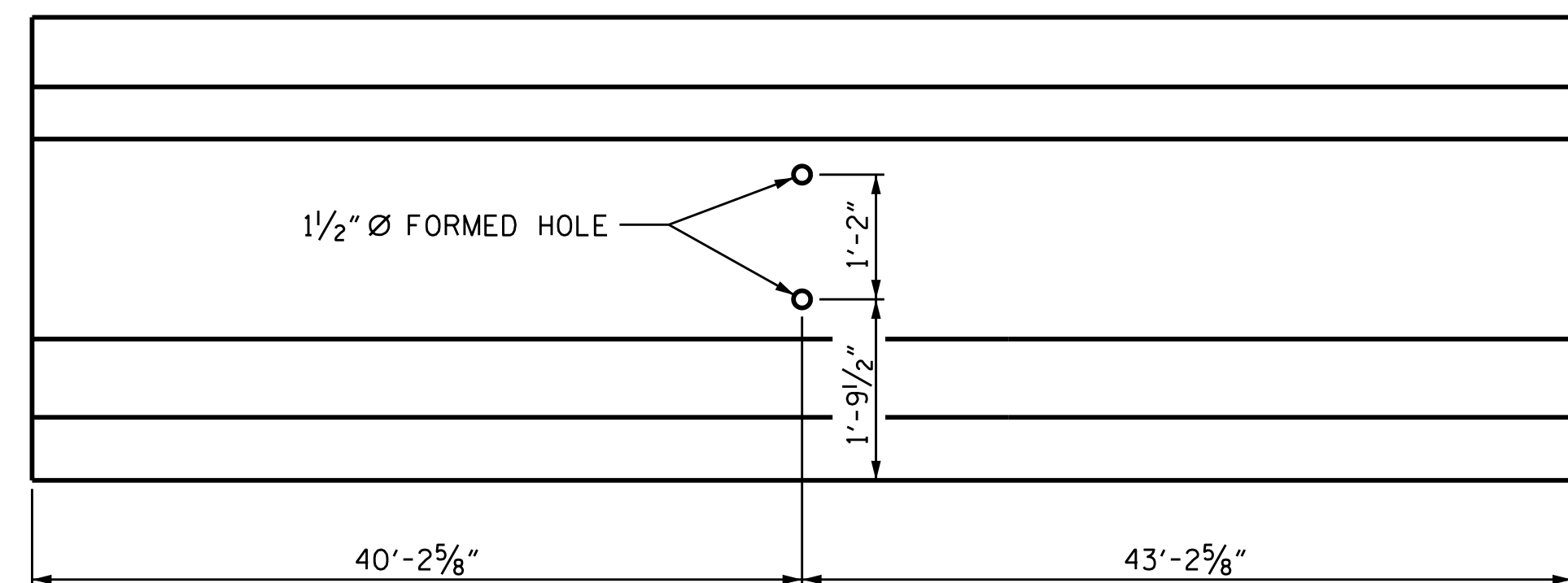
**CONNECTION DETAILS**



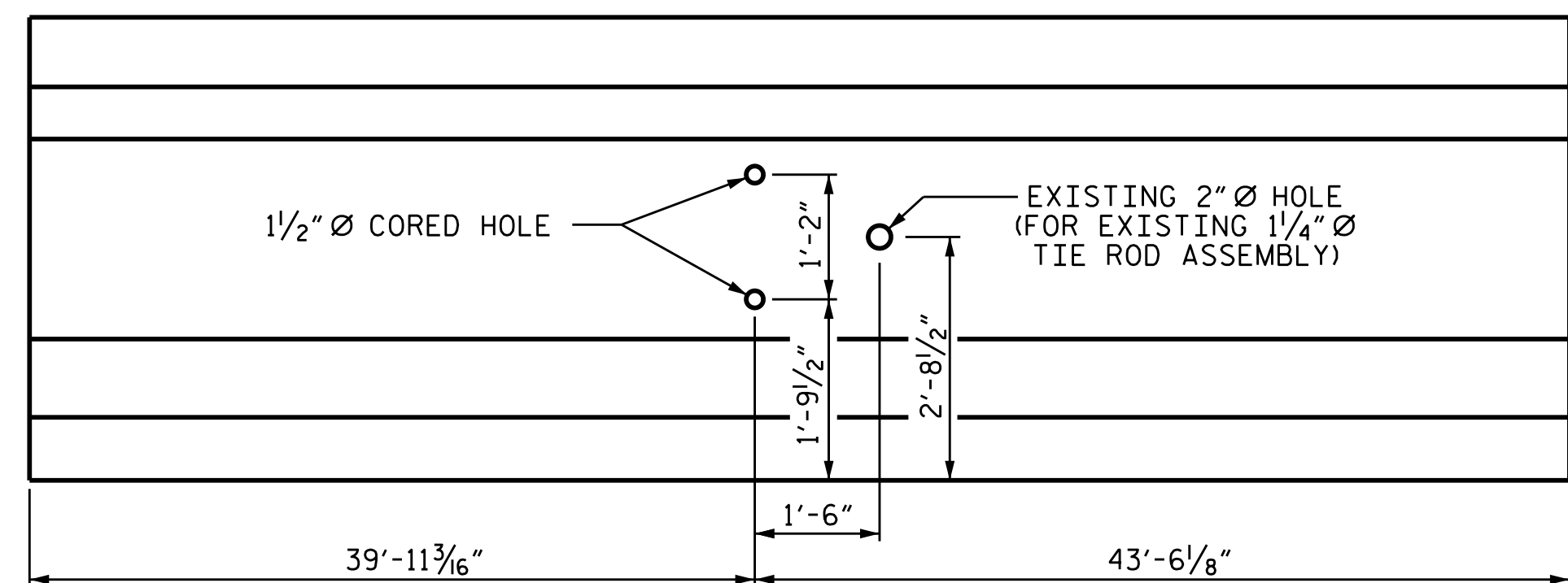
**PLATE DETAILS CHANNEL END**



**BOLT WITH DTI ASSEMBLY DETAIL**



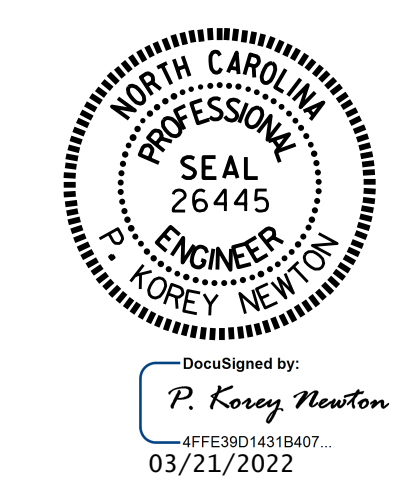
**GIRDER 1, SPAN "A"**



**GIRDER 2, SPAN "A"**

**GIRDER ELEVATION & PLACEMENT OF STEEL DIAPHRAGM**

PROJECT NO. 41665.13C  
PITT COUNTY  
 BRIDGE NO. 730472

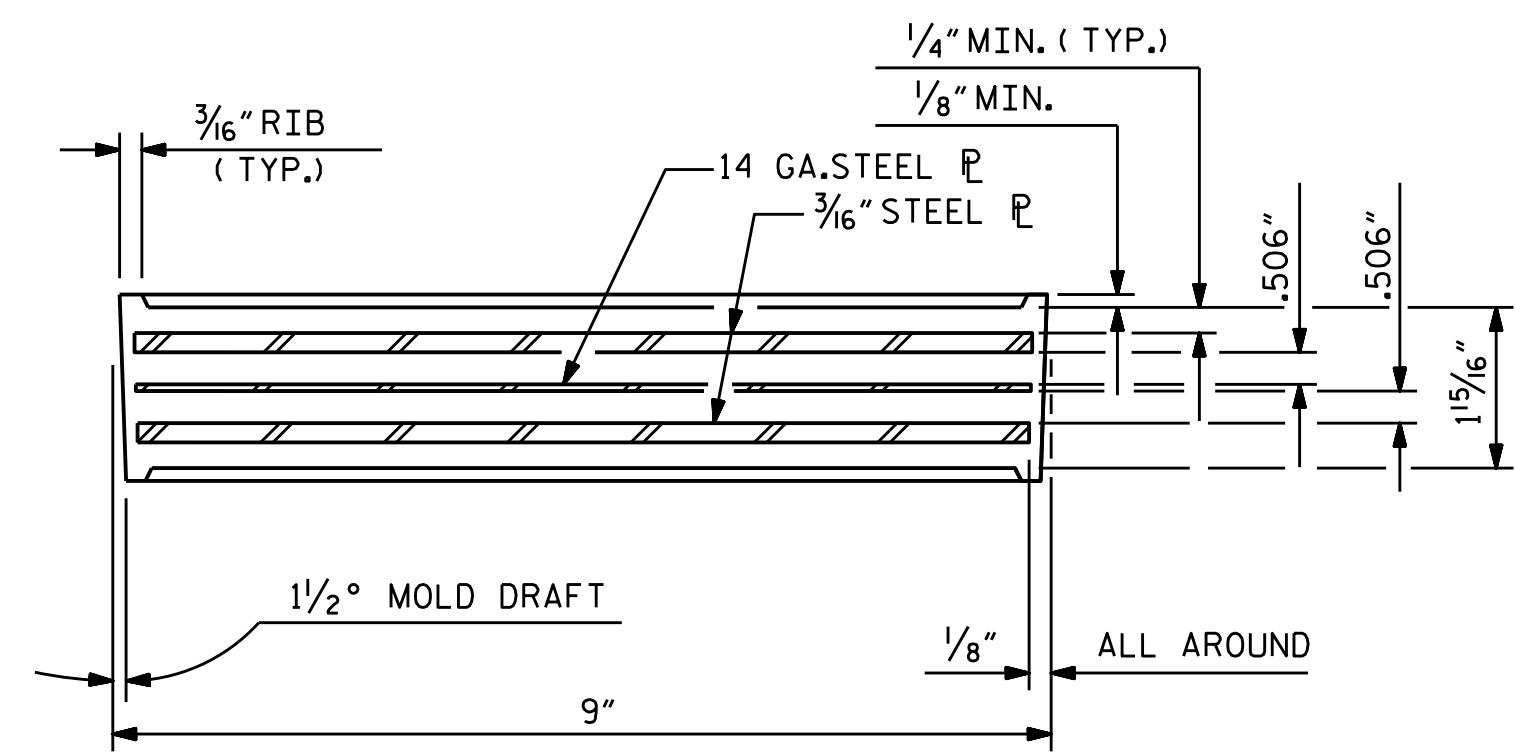


STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 INTERMEDIATE  
 STEEL DIAPHRAGMS  
 FOR TYPE IV  
 PRESTRESSED CONCRETE  
 GIRDERS

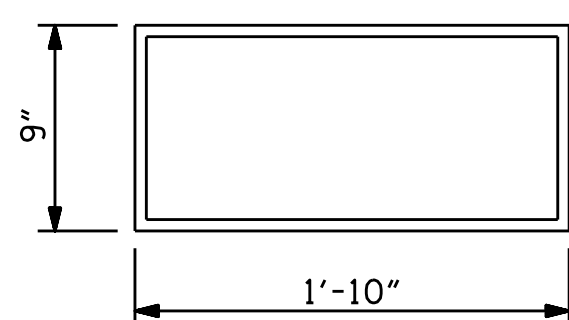
ASSEMBLED BY : M.K. BEARD	DATE : 10/2020
CHECKED BY : D.R. SHACKELFORD	DATE : 6/9/2021
DRAWN BY : TLA 6/05	REV. 5/1/06RRR KMM/GM
CHECKED BY : VC 6/05	REV. 10/1/18 MAA/GM
	REV. 12/17 MAA/THC

REVISIONS						SHEET NO. S2-8
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 14
2			4			

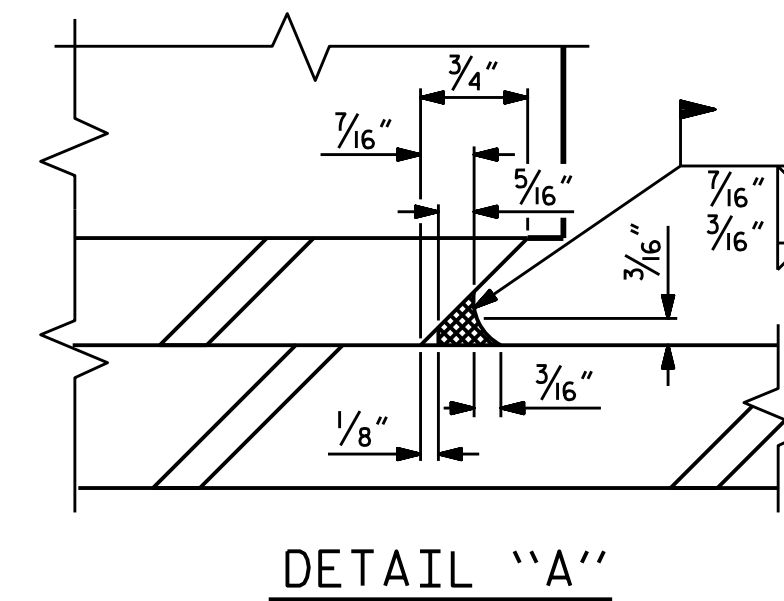
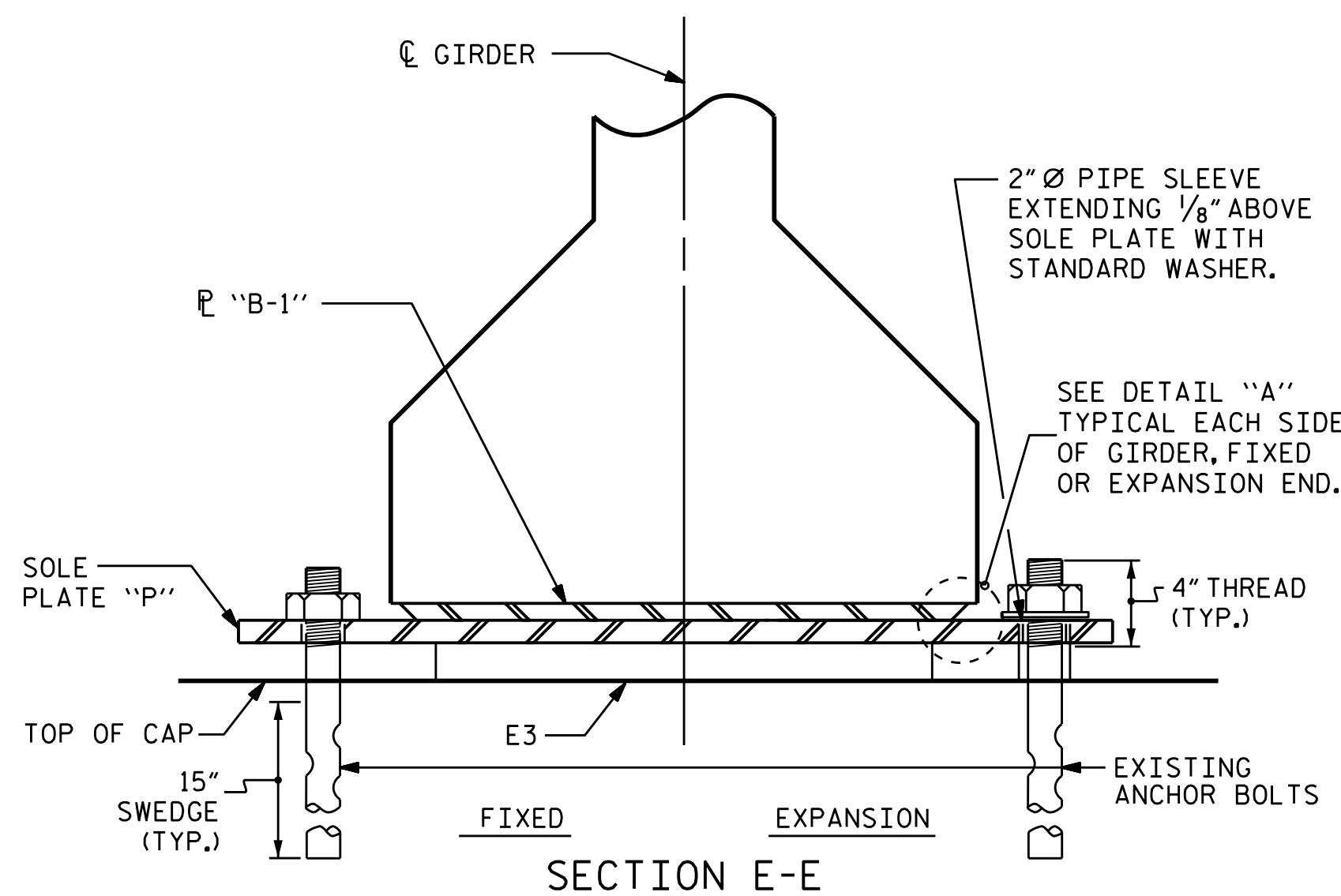
DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED



TYPICAL SECTION OF ELASTOMERIC BEARINGS



E3 (2 REQ'D)  
PLAN VIEW OF ELASTOMERIC BEARING  
TYPE IV



DETAIL "A"

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURIED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

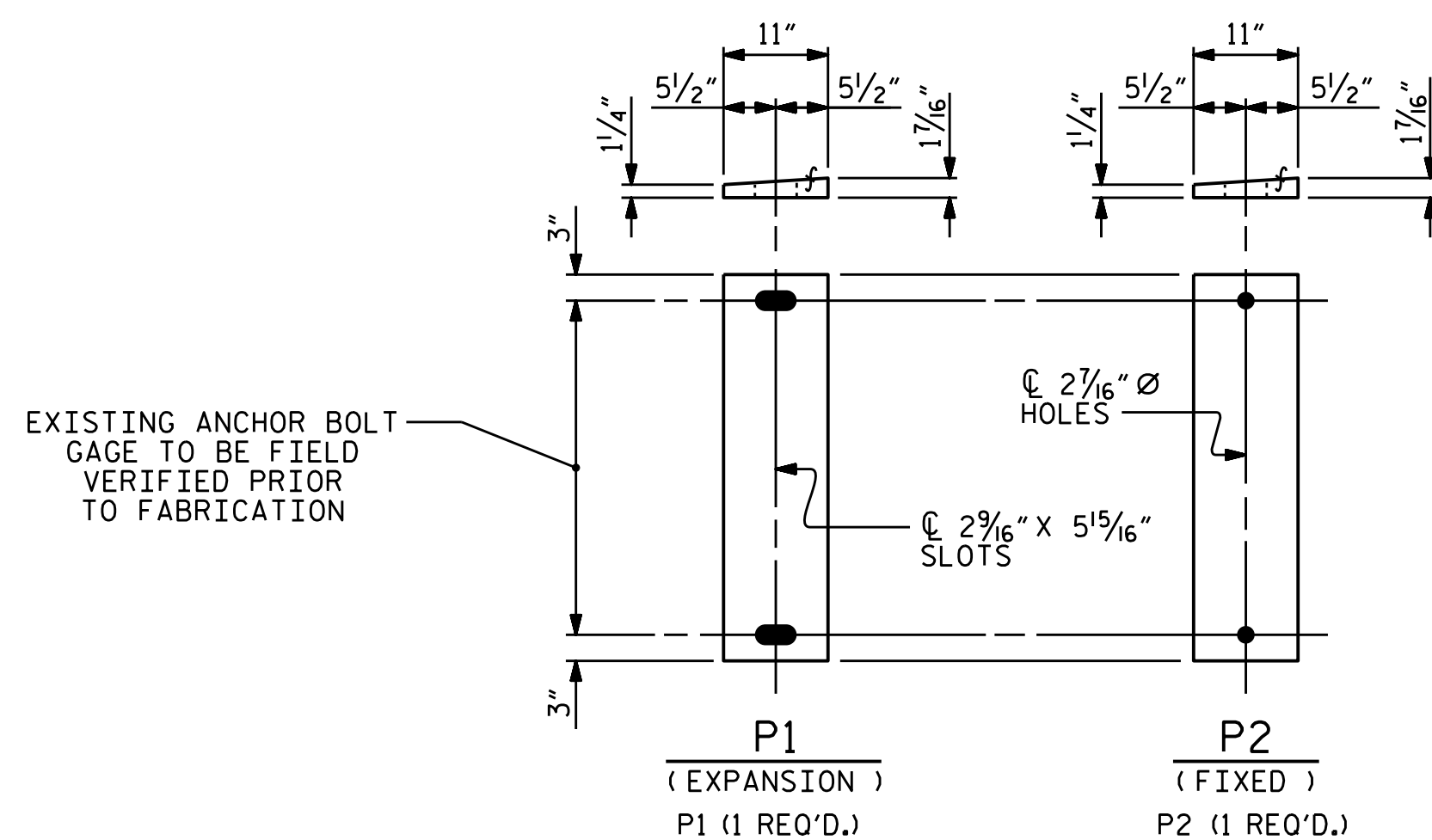
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

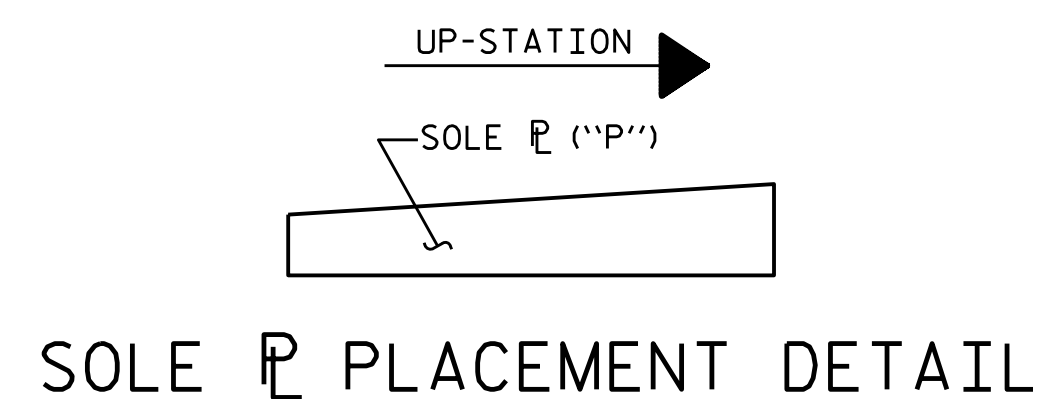
FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.

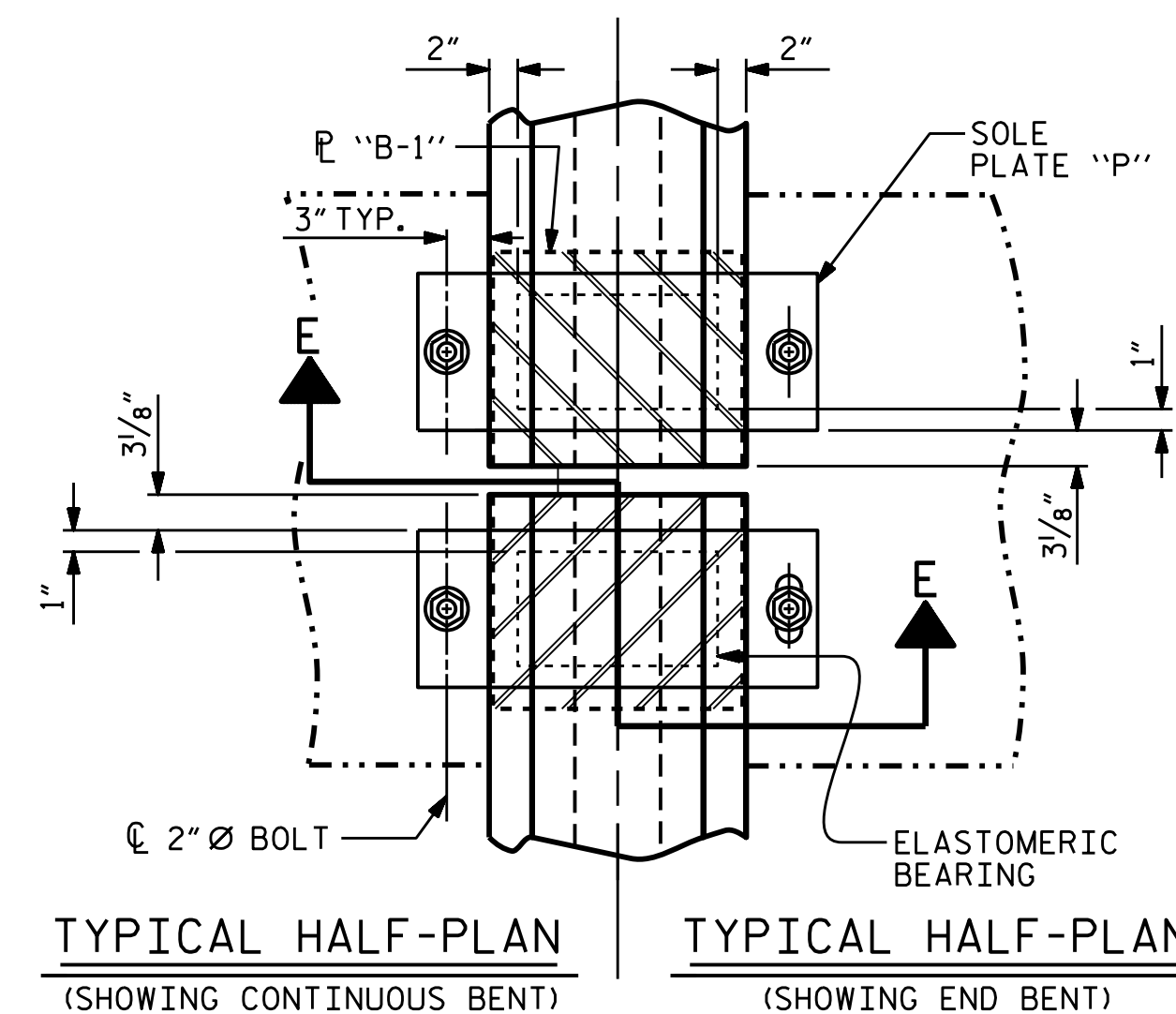
ANCHOR BOLTS, NUTS, WASHERS AND PVC PIPES ARE TO BE RETAINED FROM EXISTING BEARING ASSEMBLIES. PLEASE TAKE CARE TO NOT DAMAGE EXISTING BOLTS, NUTS, WASHERS AND PVC PIPES.



SOLE PLATE DETAILS ("P")



SOLE P PLACEMENT DETAIL



TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT)

TYPICAL HALF-PLAN (SHOWING END BENT)

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k

PROJECT NO. 41665.13C  
PITT COUNTY  
BRIDGE NO. 730472

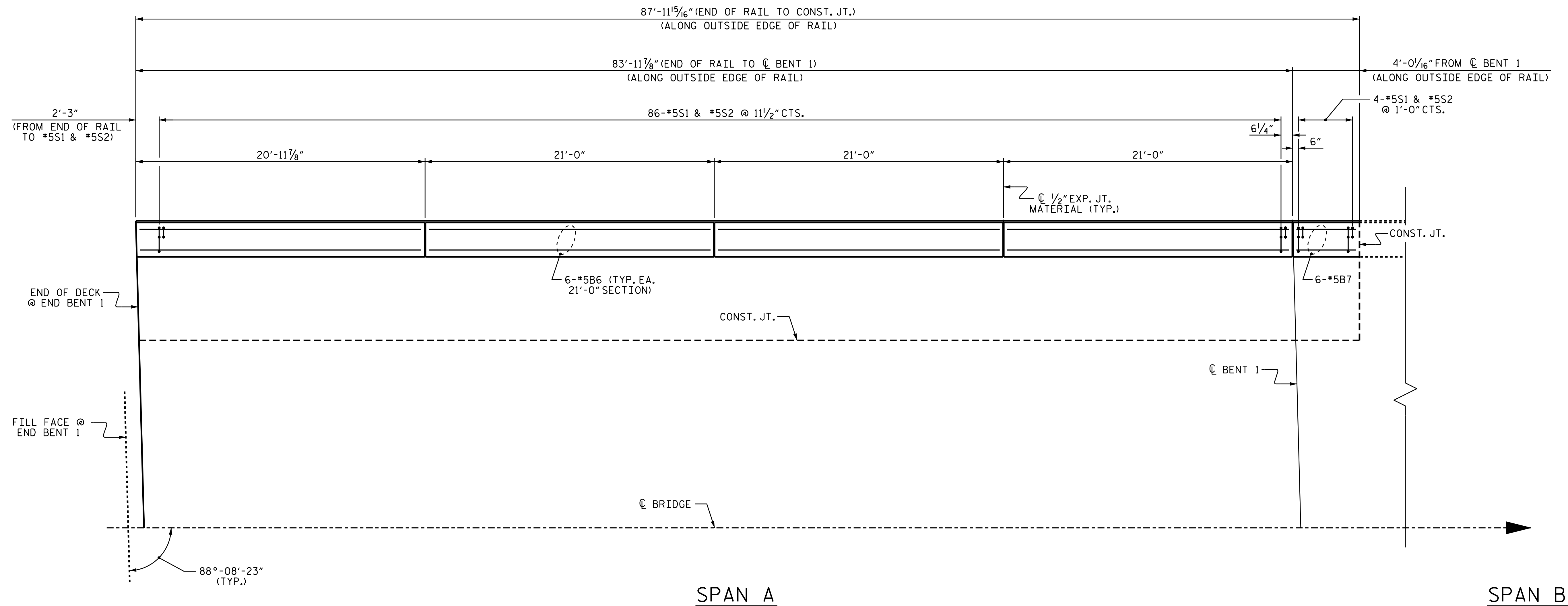


STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
ELASTOMERIC BEARING  
DETAILS  
PRESTRESSED CONCRETE GIRDER  
SUPERSTRUCTURE

ASSEMBLED BY : M.K. BEARD	DATE : 6/23/21
CHECKED BY : D.R. SHACKELFORD	DATE : 6/24/21
DRAWN BY : WJH 8/89	REV. 6/13 AAC/MAA
CHECKED BY : CRK 8/89	REV. 1/15 MAA/TMG
	REV. 12/17 MAA/THC

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S2-9
1			3			TOTAL SHEETS
2			4			14



**PLAN OF BARRIER RAIL**  
 (FOR END OF RAIL REINFORCING STEEL  
 & DETAILS, SEE SHEET 2 OF 2)

PROJECT NO. 41665.13C  
PITT COUNTY  
 BRIDGE NO. 730472

SHEET 1 OF 2



DocuSigned by:  
*P. Corey Newton*  
 4FE38D1431B407...  
 03/21/2022

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**CONCRETE  
 BARRIER RAIL**

DRAWN BY : M.K. BEARD DATE : 6/23/21  
 CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21

DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S2-10
1			3			TOTAL SHEETS
2			4			14

**NOTES**

THE BARRIER RAIL IN SPAN "A" SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

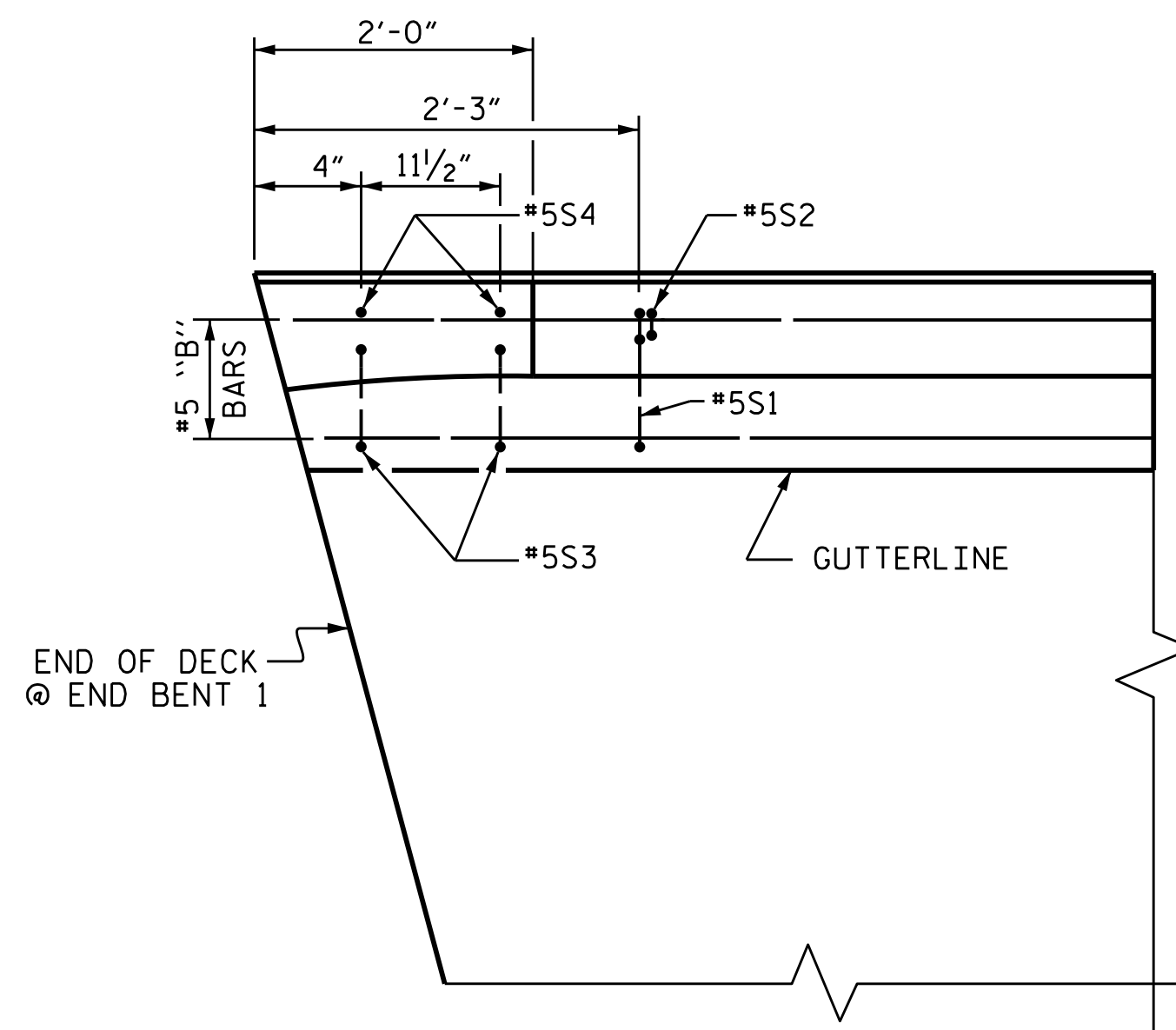
WHEN FOAM JOINT SEAL IS REQUIRED, THE JOINT IN THE DECK SHALL BE SAWED PRIOR TO THE CASTING OF BARRIER RAIL.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

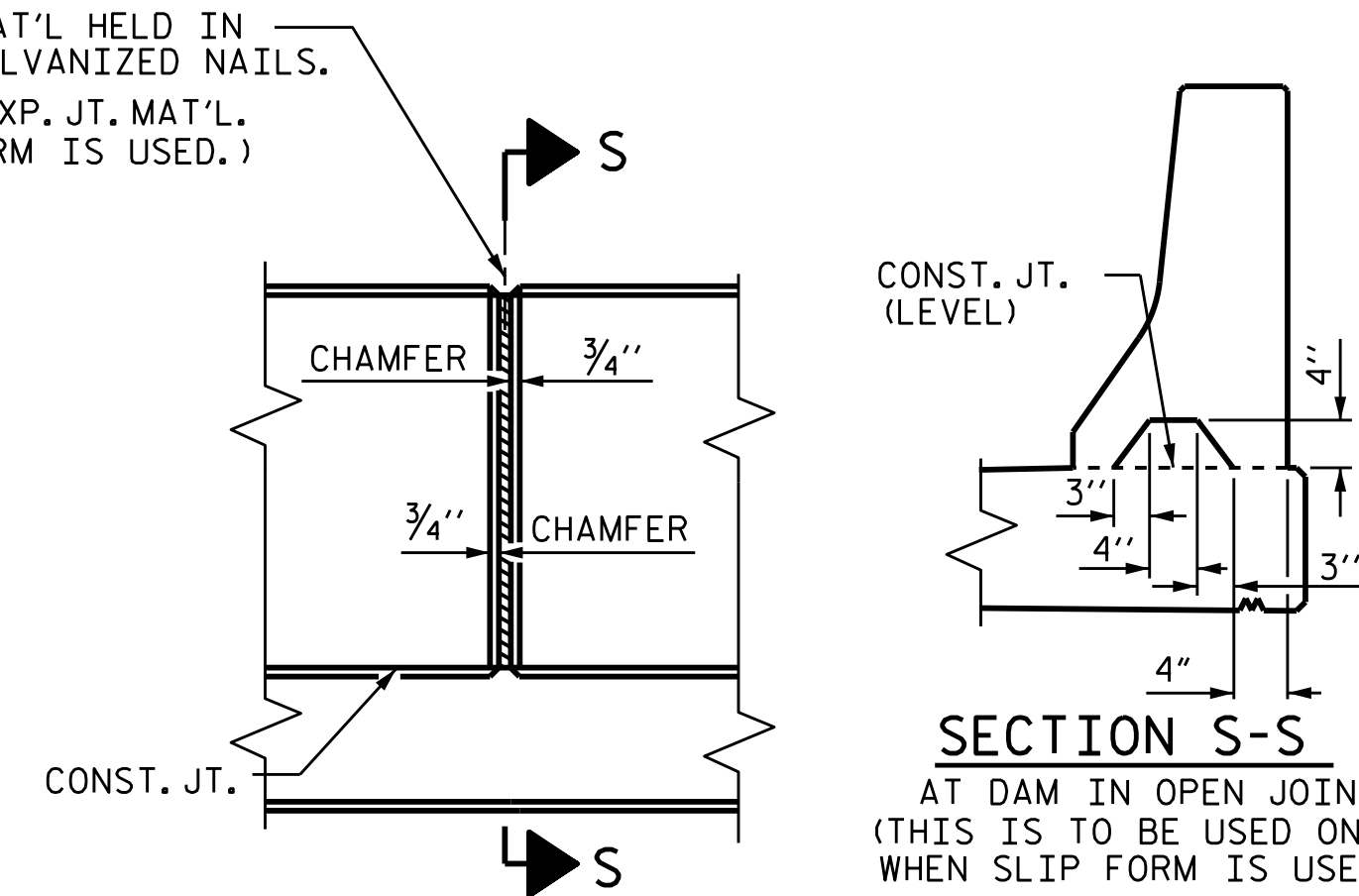
THE #5S3 AND #5S4 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. THE YIELD LOAD FOR THE #5S3 & #5S4 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

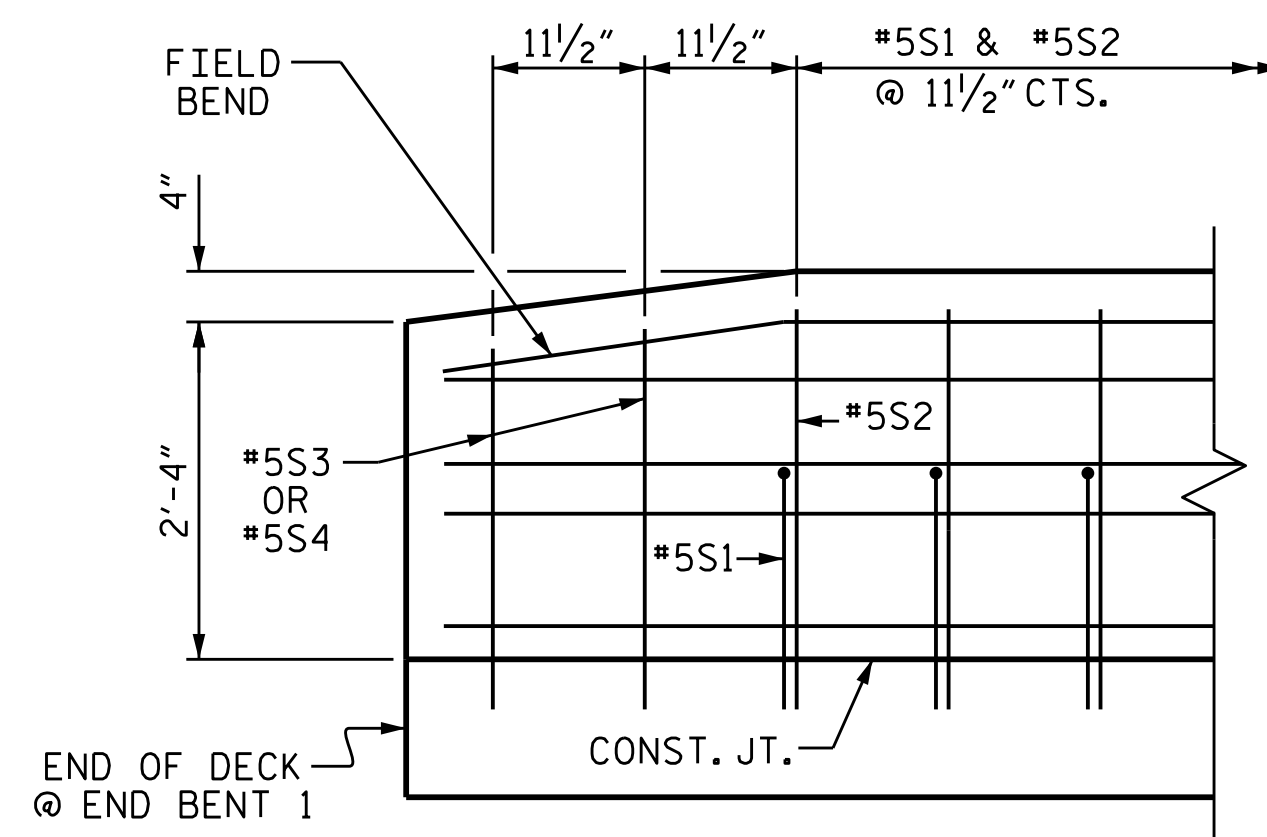
1/2" EXP. JT. MAT'L HELD IN PLACE WITH GALVANIZED NAILS.  
(NOTE: OMIT EXP. JT. MAT'L. WHEN SLIP FORM IS USED.)



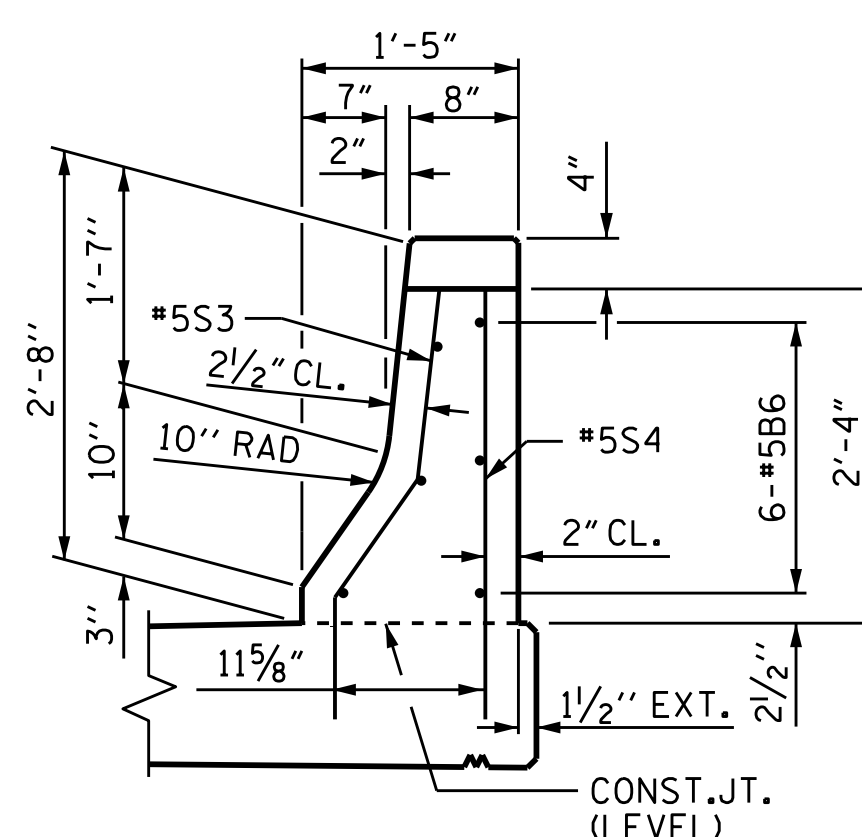
**PLAN**



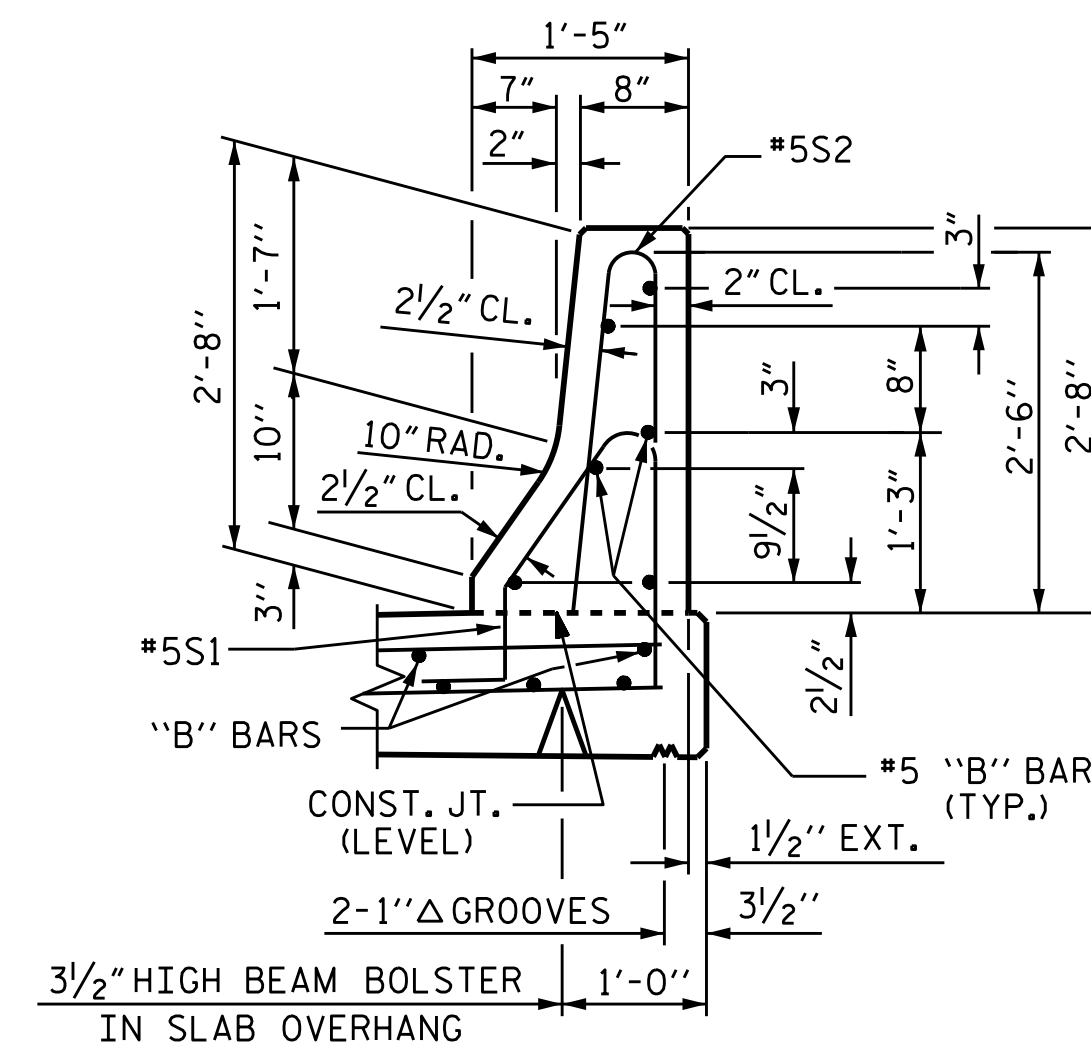
**ELEVATION AT EXPANSION JOINTS  
BARRIER RAIL DETAILS**



**SIDE VIEW**

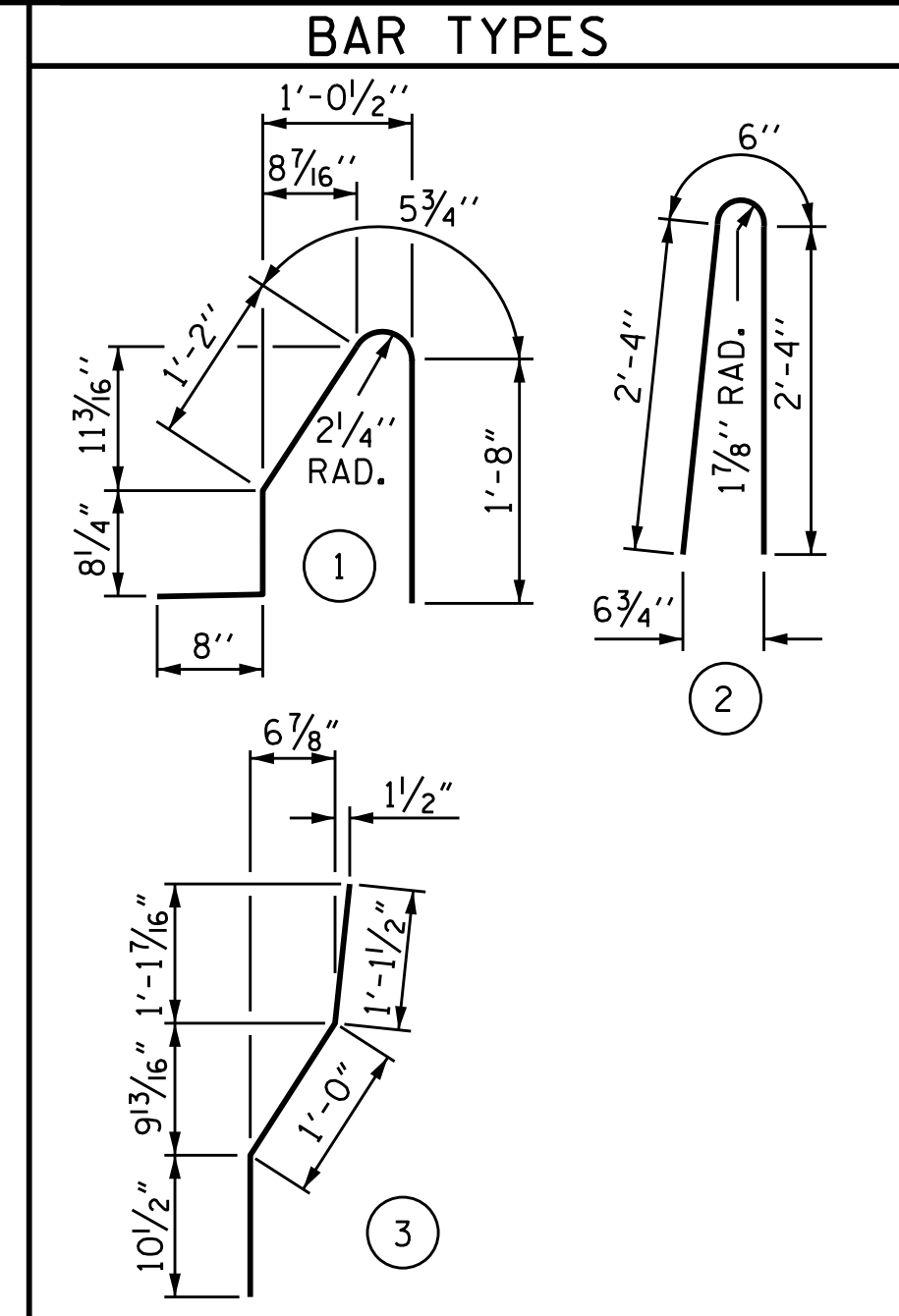


**END VIEW**



**SECTION THRU RAIL**

**END OF RAIL DETAILS  
FOR ADHESIVE ANCHORING AT SAWED JOINTS**



ALL BAR DIMENSIONS ARE OUT TO OUT

**BILL OF MATERIAL**

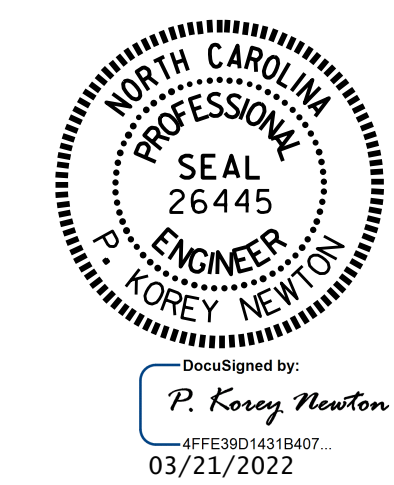
FOR CONCRETE BARRIER RAIL ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B6	24	#5	STR	20'-7"	515
* B7	6	#5	STR	3'-7"	22
* S1	90	#5	1	4'-8"	438
* S2	90	#5	2	5'-2"	485
* S3	2	#5	3	3'-0"	6
* S4	2	#5	STR	2'-9"	6

* EPOXY COATED REINFORCING STEEL	1472 LBS.
CLASS AA CONCRETE	8.1 CU. YDS.
CONCRETE BARRIER RAIL	88.00 LIN. FT.

PROJECT NO. 41665.13C  
PITT COUNTY  
BRIDGE NO. 730472

SHEET 2 OF 2



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

**CONCRETE BARRIER RAIL**

ASSEMBLED BY : M.K. BEARD	DATE : 6/23/21
CHECKED BY : D.R. SHACKELFORD	DATE : 6/24/21
DRAWN BY : ARB 5/87	REV. 7/12
CHECKED BY : SJD 9/87	REV. 6/13
	REV. 12/17
	MAA/GM
	MAA/GM
	MAA/THC

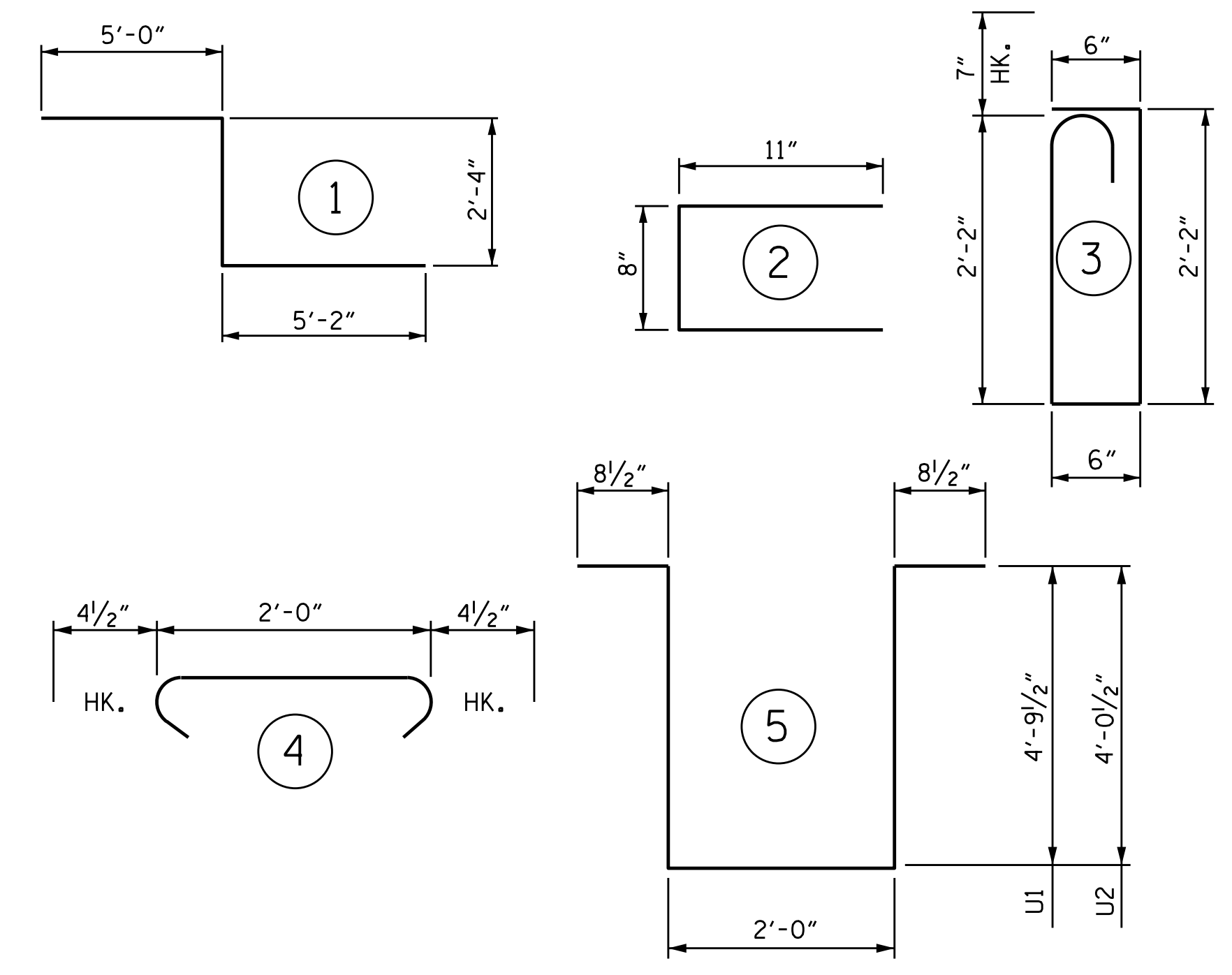
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1			3			TOTAL SHEETS
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**REINFORCING BAR SCHEDULE  
SPAN "A" REBUILD**

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
* A1	157	5	STR	10'-2"	1665
A2	157	5	STR	10'-2"	1665
* B1	16	5	STR	45'-2"	754
B2	22	5	STR	44'-11"	1031
* B3	5	5	STR	22'-8"	118
* B4	5	5	STR	19'-6"	102
* B5	6	5	STR	16'-2"	101
* G1	1	5	STR	10'-4"	11
* K1	3	6	STR	5'-2"	23
* K2	2	8	1	12'-6"	67
* K3	2	4	STR	4'-4"	6
* K4	4	4	STR	5'-2"	14
* K5	6	4	STR	5'-8"	23
* K6	6	4	STR	6'-2"	25
* S1	6	4	2	2'-6"	10
* S2	6	5	3	5'-11"	37
* S3	34	4	4	2'-9"	62
* U1	6	5	5	13'-0"	81
* U2	1	5	5	11'-6"	12
*EPOXY COATED REINFORCING STEEL				3,111 LBS.	
REINFORCING STEEL				2,696 LBS.	

**BAR TYPES**



ALL BAR DIMENSIONS ARE OUT TO OUT

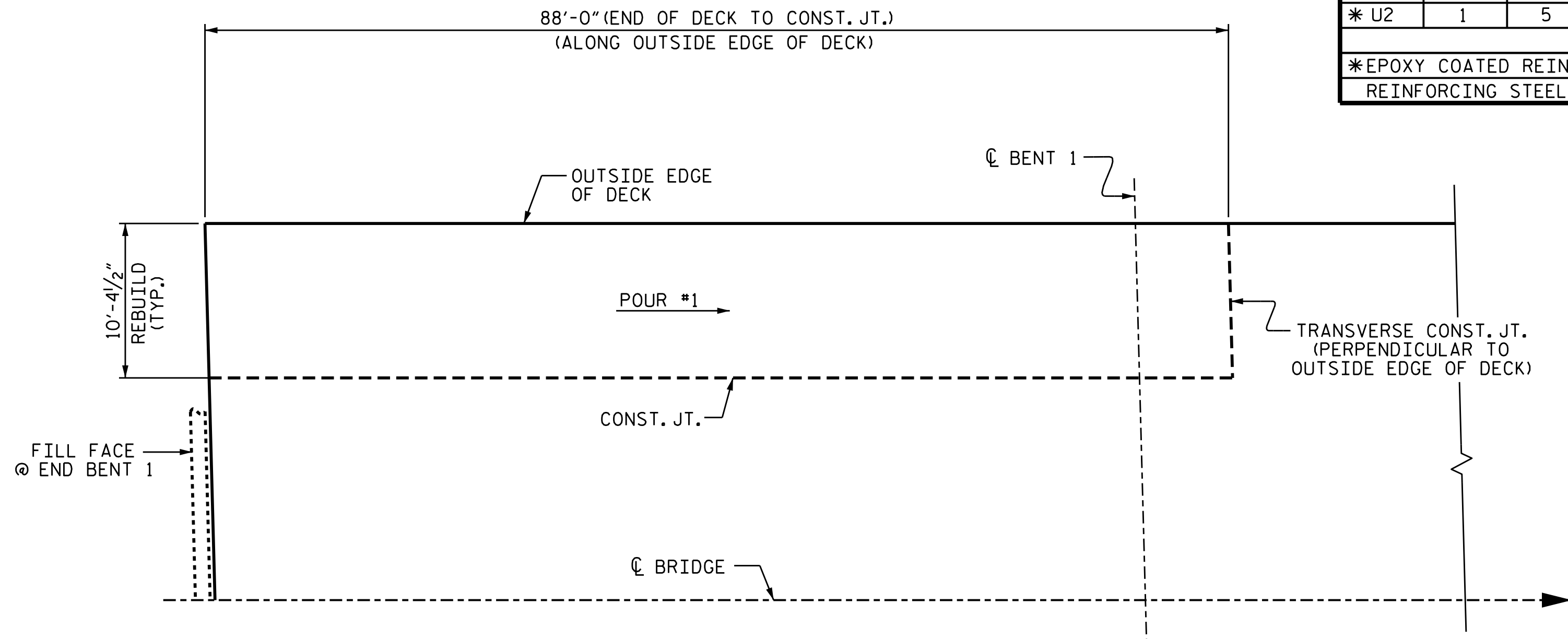
**— SUPERSTRUCTURE BILL OF MATERIAL —**

	CLASS AA CONCRETE ( CU. YDS. )	REINFORCING STEEL ( LBS. )	* EPOXY COATED REINFORCING STEEL ( LBS. )
SPAN "A" REBUILD	28.3	2,696	3,111
TOTALS**	28.3	2,696	3,111

\*\* QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED

**GROOVING BRIDGE FLOORS**

BRIDGE DECK	643 SQ. FT.
-------------	-------------



**LAYOUT FOR COMPUTING AREA  
REINFORCED CONCRETE DECK SLAB**  
(SQ. FT. = 911.2)

**SUPERSTRUCTURE REINFORCING STEEL  
LENGTHS ARE BASED ON THE  
FOLLOWING MINIMUM SPLICE LENGTHS**

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPETS, AND BARRIER RAILS		APPROACH SLABS		PARAPETS AND BARRIER RAILS
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
*4	1'-11"	1'-7"	1'-11"	1'-7"	2'-6"
*5	2'-5"	2'-0"	2'-5"	2'-0"	3'-1"
*6	2'-10"	2'-5"	3'-7"	2'-5"	3'-8"
*7	4'-2"	2'-9"			
*8	4'-9"	3'-2"			

PROJECT NO. 41665.13C  
PITT COUNTY  
BRIDGE NO. 730472

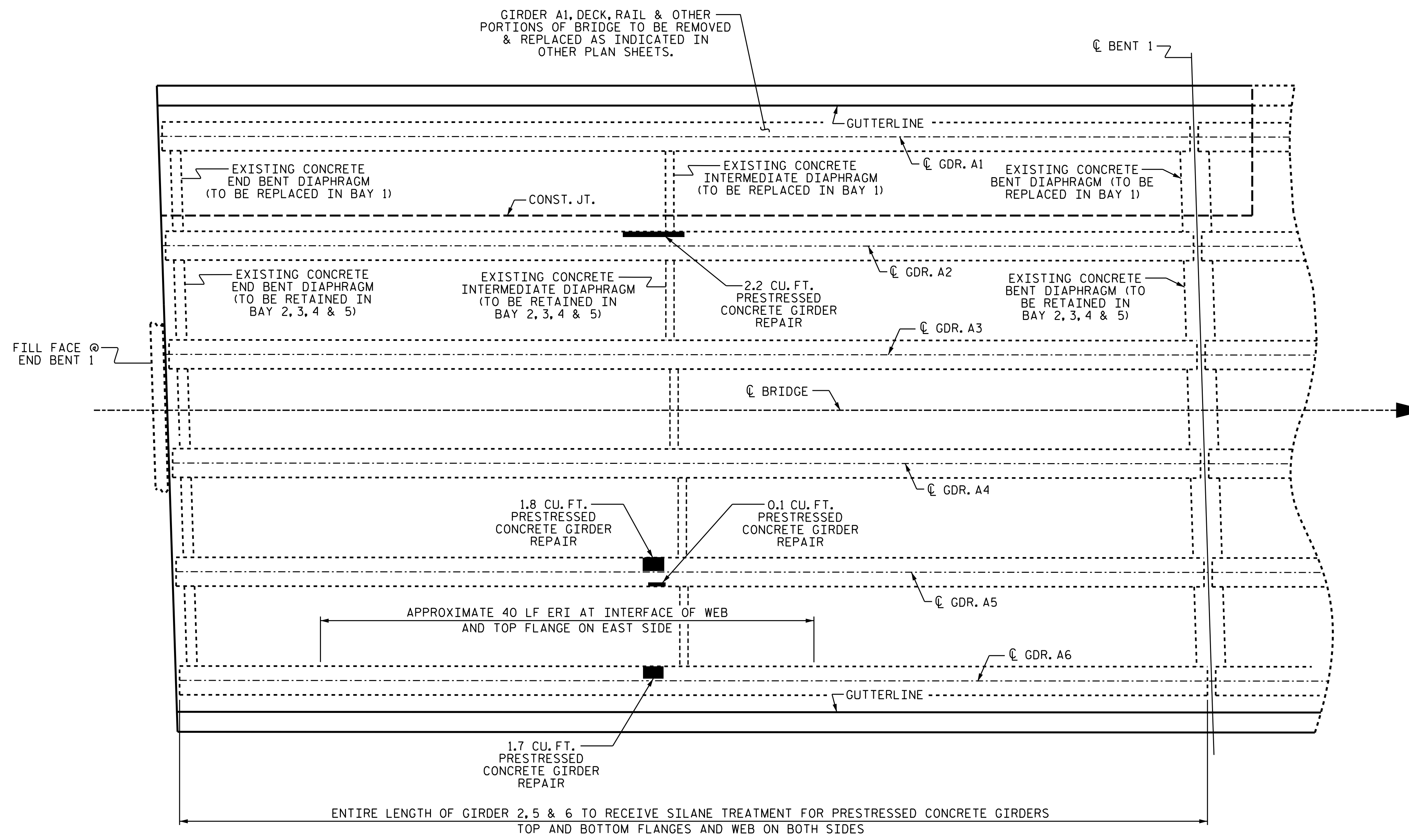


STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
SUPERSTRUCTURE  
BILL OF MATERIAL

ASSEMBLED BY : M.K. BEARD DATE : 6/23/21  
CHECKED BY : D.R. SHACKELFORD DATE : 6/24/21  
DRAWN BY : JMB 5/87 MAA/GM  
CHECKED BY : SJD 9/87 REV. 10/1/11 MAA/THC  
REV. 12/17 BNB/THC  
REV. 06/19

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			14
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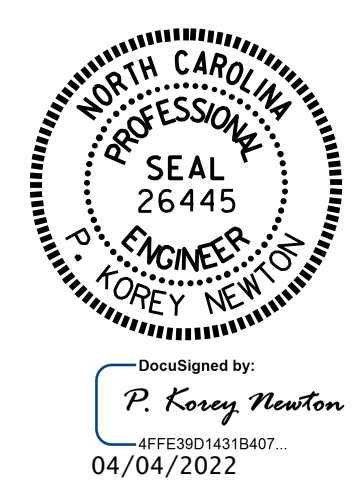
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**PLAN OF SPAN A - REPAIRS**

PROJECT NO. 41665.13C  
PITT COUNTY  
 BRIDGE NO. 730472

REPAIR QUANTITY TABLE		
BRIDGE NO. 730472	SPAN A	
	ESTIMATE	ACTUAL
SILANE TREATMENT FOR PRESTRESSED CONCRETE GIRDERS	3055.5 SQ. FT.	
EPOXY RESIN INJECTION	40.0 LIN. FT.	
REPAIRS TO PRESTRESSED CONCRETE GIRDERS	5.8 CU. FT.	



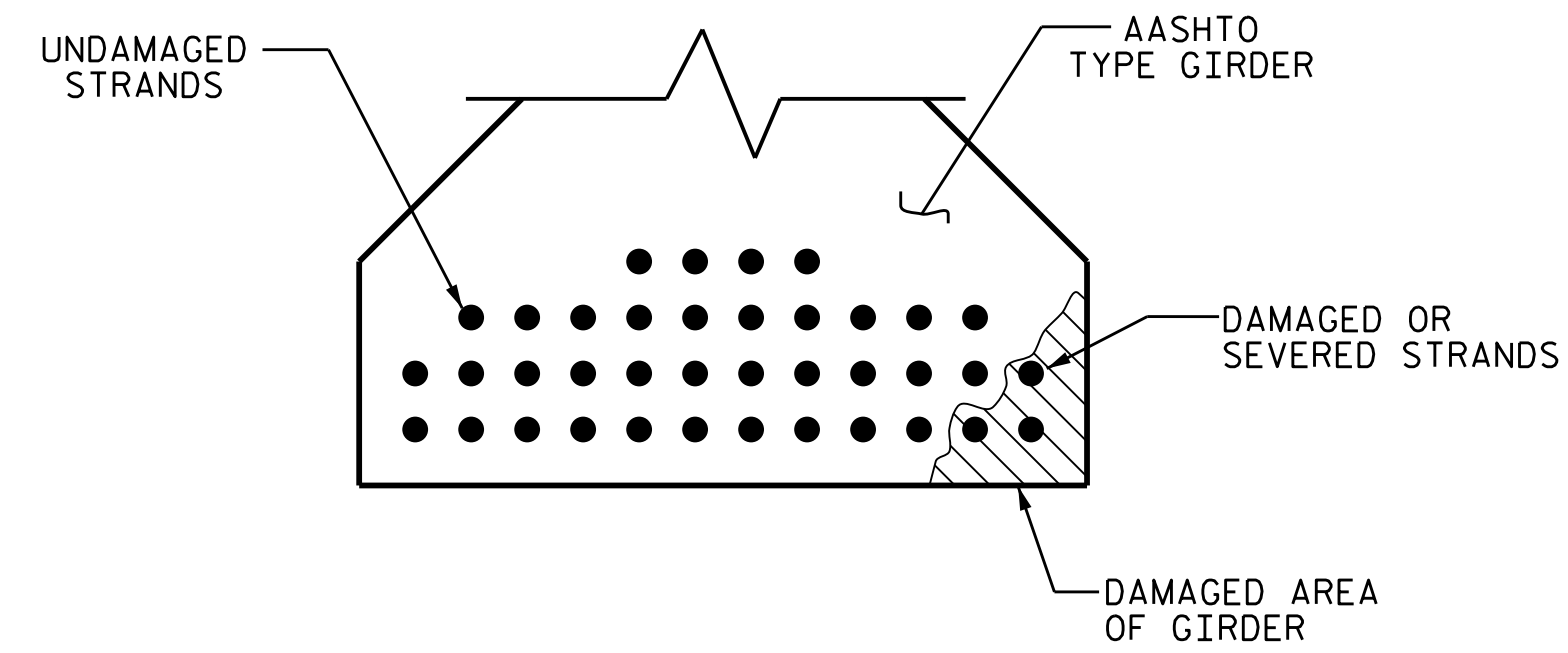
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**PLAN OF SPAN A  
 (REPAIRS)**

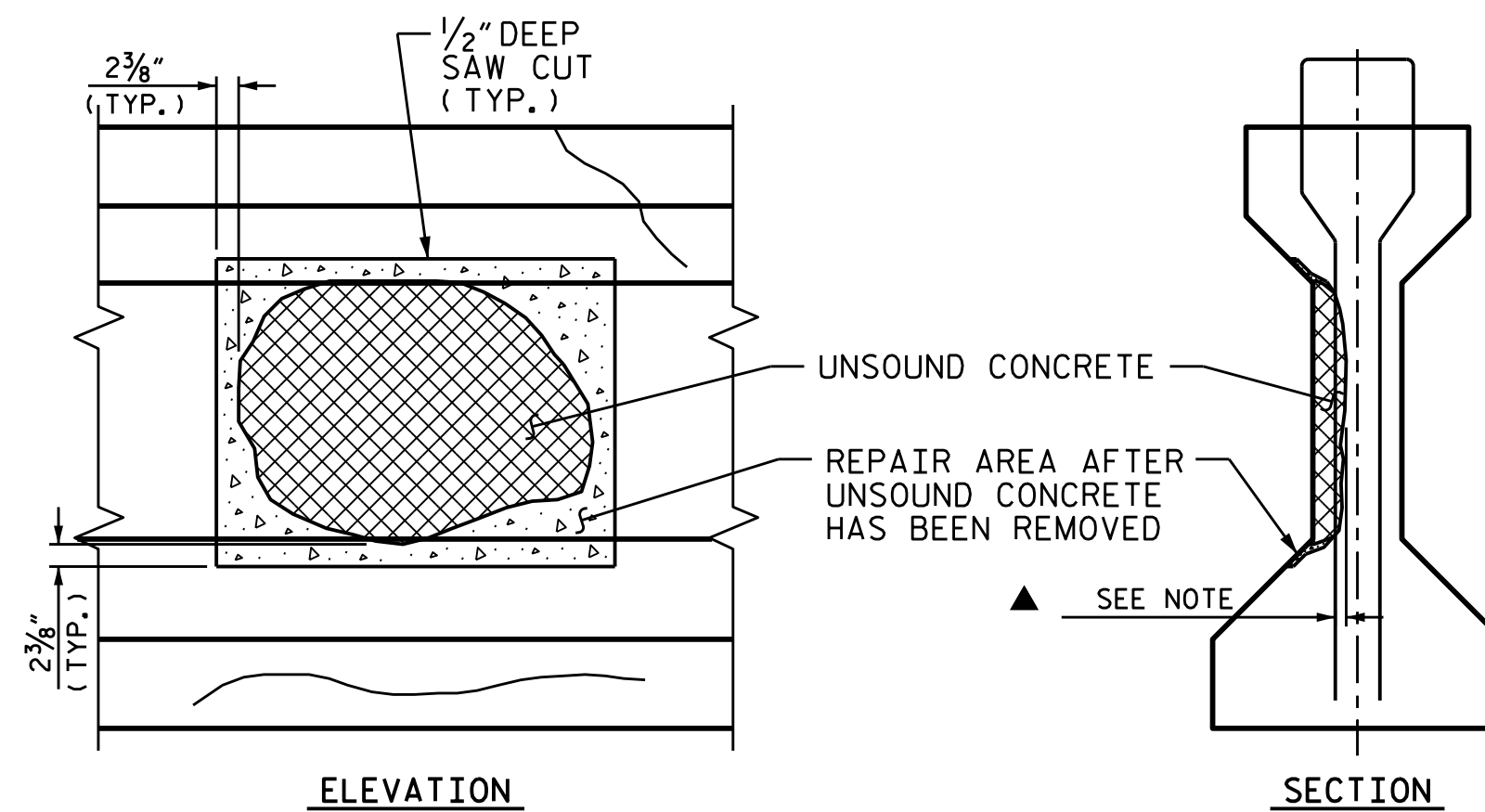
DRAWN BY : M.K. BEARD DATE : 9/21/21  
 CHECKED BY : D.R. SHACKELFORD DATE : 9/28/21

DOCUMENT NOT CONSIDERED  
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 SIGNATURES COMPLETED

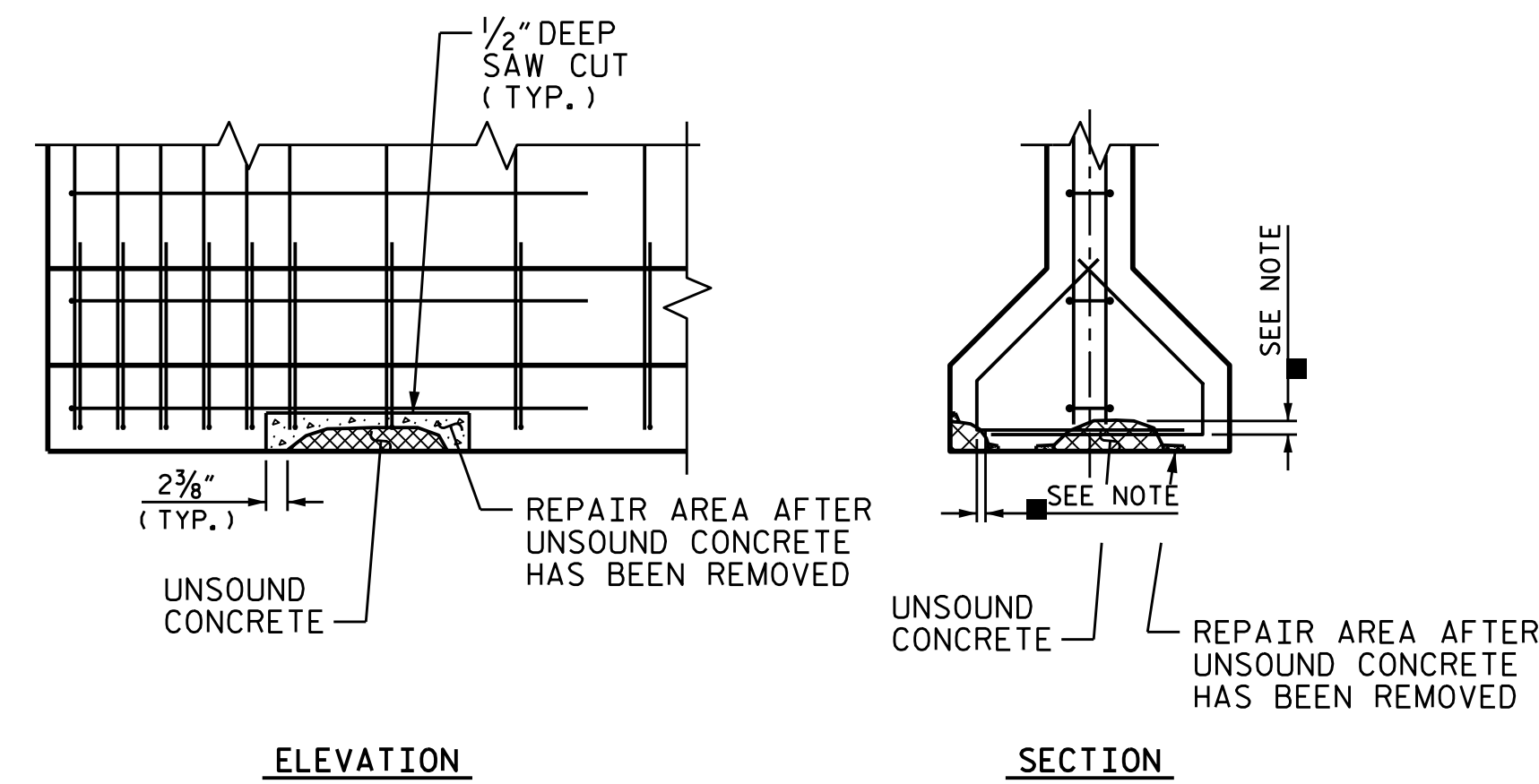
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S2-13
1			3			TOTAL SHEETS
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SECTION VIEW OF DAMAGED GIRDER



GIRDER WEB REPAIR



GIRDER FLANGE REPAIR

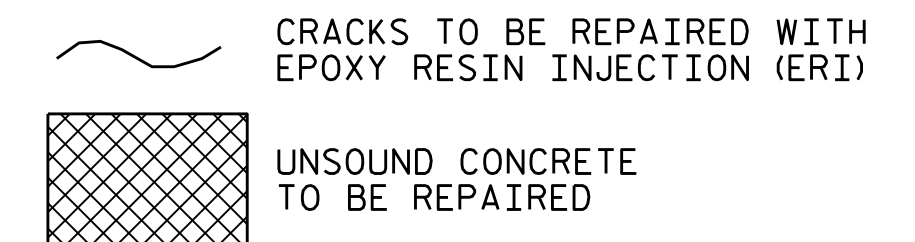
PRESTRESSED GIRDER REPAIR

NOTES:

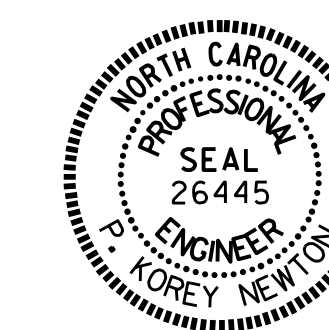
- PREPACKAGED MATERIAL IS REQUIRED.
- CONSULT WITH THE ENGINEER TO DETERMINE PRELOADING REQUIREMENTS WHEN REPAIR IS WITHIN THE CENTER REGION OF THE BEAM (0.25L TO 0.75L).
- FOR REPAIRS OVER TRAFFIC AND SHALLOW REPAIRS THAT DO NOT ENGAGE REINFORCEMENT, ANCHOR PATCH MATERIAL USING 1/4" GALVANIZED BOLTS, EPOXY ANCHORED WITH 2" EMBEDMENT. PLACE BOLTS IN A 6" GRID. USE A LATEX OR EPOXY PATCH MATERIAL FOR IMPROVED BOND. USE EXTREME CARE TO NOT DAMAGE STRANDS.
- FOR PRESTRESSED CONCRETE GIRDER REPAIRS, SEE SPECIAL PROVISIONS.
- FOR EPOXY RESIN INJECTION (ERI), SEE SPECIAL PROVISIONS.
- FOR EPOXY COATING CONCRETE GIRDER ENDS, SEE SPECIAL PROVISIONS.

PRESTRESSED GIRDER REPAIR SEQUENCE:

- SOUND CONCRETE TO DETERMINE EXTENTS OF REPAIR LOCATION.
- REMOVE SURFACE CONCRETE TO VERIFY THAT SAWCUT DEPTH WILL NOT DAMAGE EXISTING REINFORCING STEEL. SAW CUT AROUND REPAIR AREA TO A NOMINAL DEPTH OF 1/2".
- REMOVE CONCRETE WITHIN SAW CUT AREA TO MINIMUM 1/2" DEPTH. IF CONCRETE IS DAMAGED BEYOND THE ORIGINAL SAW CUT, A NEW SAW CUT IS REQUIRED.
- IF MORE THAN HALF THE CIRCUMFERENCE OF A REINFORCING BAR IS EXPOSED DURING THIS PROCESS, REMOVE ADDITIONAL CONCRETE TO 1" BEHIND THE BAR. THIS DOES NOT APPLY TO PRESTRESSED STRANDS.
- ALL UNSOUND CONCRETE MUST BE REMOVED, HOWEVER, PRESTRESSED STRANDS SHOULD NOT BE DISTURBED UNLESS ABSOLUTELY NECESSARY. USE EXTREME CARE TO NOT DAMAGE STRANDS.
- AS INDICATED IN THE SPECIAL PROVISION FOR REPAIRS TO PRESTRESSED CONCRETE GIRDERS, CLEAN ALL EXPOSED REINFORCING BARS AND PRESTRESSED STRANDS. FOR BARS WITH MORE THAN 10% SECTION LOSS, SPLICE AND SECURELY TIE SUPPLEMENTAL REINFORCING BARS AS NEEDED. NOTE AND PROVIDE DETAILED DOCUMENTATION, INCLUDING LOCATION AND SEVERITY, OF ALL DAMAGE TO PRESTRESSED STRANDS THAT EXCEEDS 10% SECTION LOSS. IF FIVE OR MORE STRANDS ARE DAMAGED, NOTIFY THE ENGINEER PRIOR TO PLACEMENT OF REPAIR MATERIAL.
- REMOVE ALL LOOSE OR WEAKENED MATERIAL THEN CLEAN THE REPAIR AREA OF DIRT, GREASE, OIL, AND FOREIGN MATTER.
- PREPARE SURFACE AND PLACE APPROVED REPAIR MATERIAL ACCORDING TO MANUFACTURER'S RECOMMENDATIONS. MAXIMUM AGGREGATE SIZE FOR REPAIR MATERIAL SHALL NOT EXCEED 2/3 THE MINIMUM REPAIR DEPTH.



PROJECT NO. 41665.13C  
 PITT COUNTY  
 STATION: 730472



DocuSigned by:  
 P. Corey Newton  
 4FE38D1431B407...  
 03/21/2022

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 PRESTRESSED CONCRETE  
 GIRDER REPAIR  
 DETAILS

ASSEMBLED BY : M.K. BEARD DATE : 9/22/21  
 CHECKED BY : D.R. SHACKELFORD DATE : 9/28/21  
 DRAWN BY : NAP 08/18  
 CHECKED BY :

DOCUMENT NOT CONSIDERED  
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S2-14
1			3			TOTAL SHEETS
2			4			14

## STANDARD NOTES

### DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36	--	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	--	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	--	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION - GRADE 60	---	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR UNTREATED EXTREME FIBER STRESS	---	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT. (MINIMUM)

### MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

### CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

### CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED  $\frac{3}{4}$ " WITH THE FOLLOWING EXCEPTIONS; TOP CORNERS OF CURBS MAY BE ROUNDED TO  $1\frac{1}{2}$ " RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A  $\frac{1}{4}$ " FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A  $\frac{1}{4}$ " RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

### DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

### ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

### REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

### STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE  $\frac{7}{8}$ "  $\emptyset$  SHEAR STUDS FOR THE  $\frac{3}{4}$ "  $\emptyset$  STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 -  $\frac{7}{8}$ "  $\emptyset$  STUDS FOR 4 -  $\frac{3}{4}$ "  $\emptyset$  STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF  $\frac{7}{8}$ "  $\emptyset$  STUDS ALONG THE BEAM AS SHOWN FOR  $\frac{3}{4}$ "  $\emptyset$  STUDS BASED ON THE RATIO OF 3 -  $\frac{7}{8}$ "  $\emptyset$  STUDS FOR 4 -  $\frac{3}{4}$ "  $\emptyset$  STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST  $\frac{5}{16}$ " IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY  $\frac{1}{16}$ " INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

### HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

### SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

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