

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

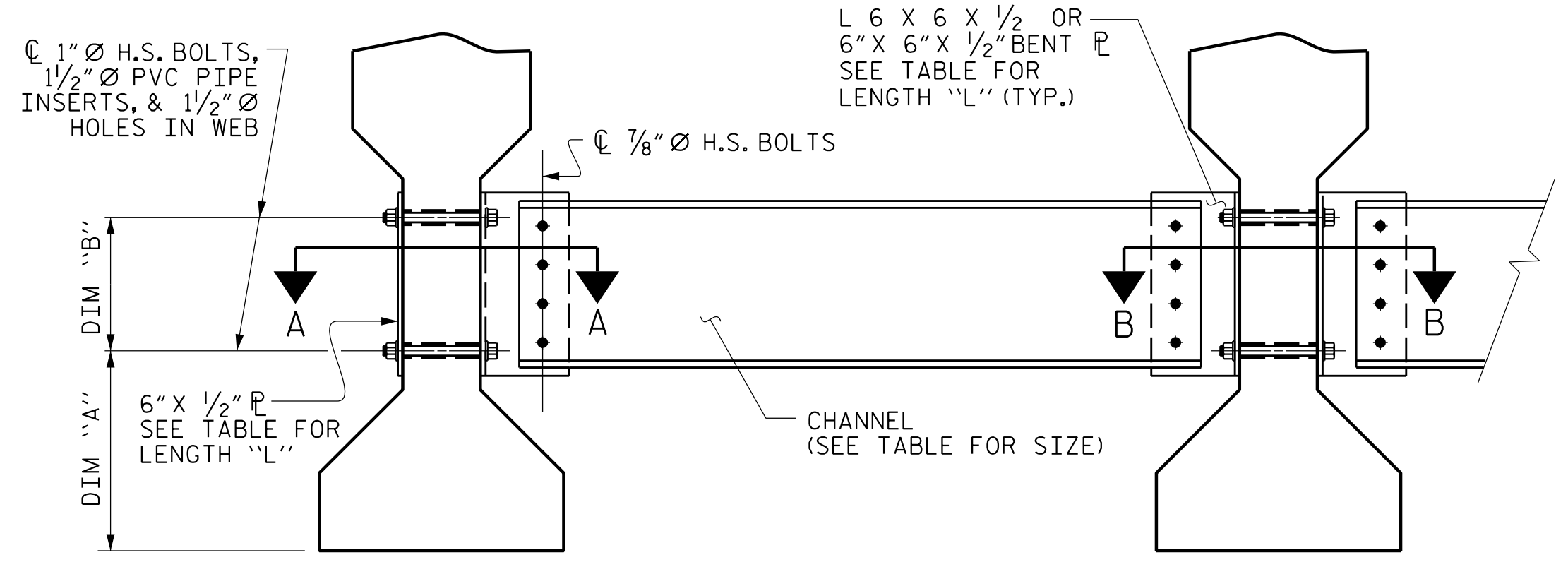
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

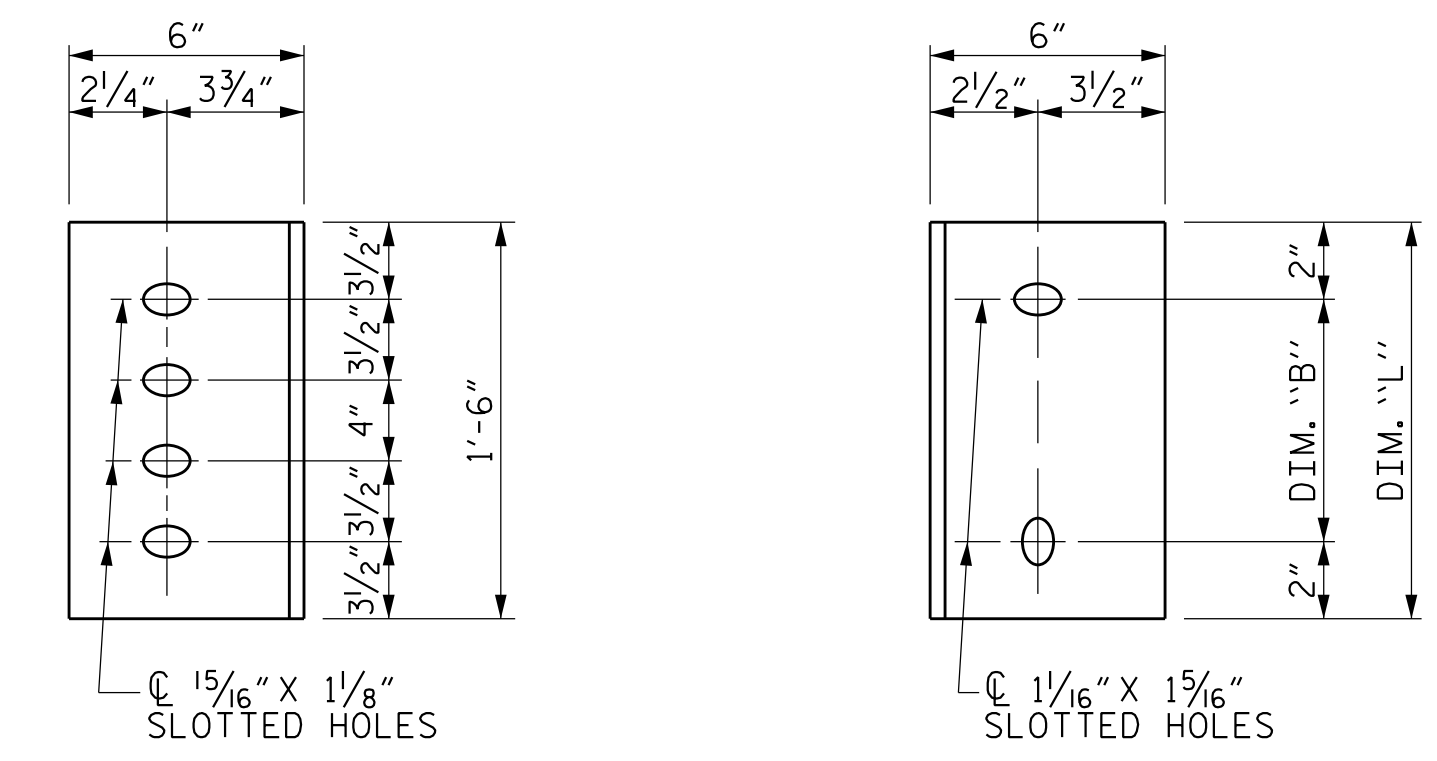
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



PART SECTION AT INTERMEDIATE DIAPHRAGM
(TYPE III OR TYPE IV GIRDER SHOWN)



DIAPHRAGM FACE
(TYPE III OR TYPE IV GDR.)

WEB FACE

CONNECTOR PLATE DETAILS

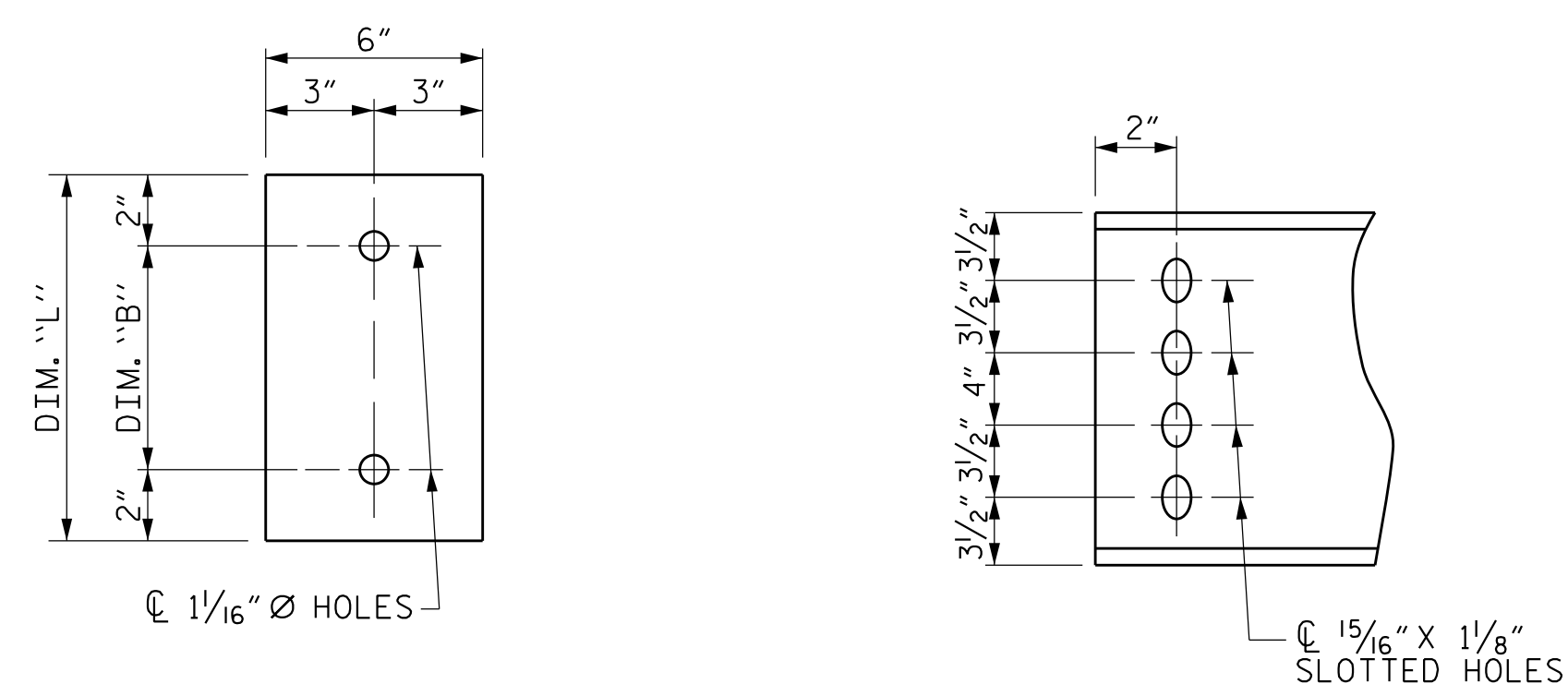
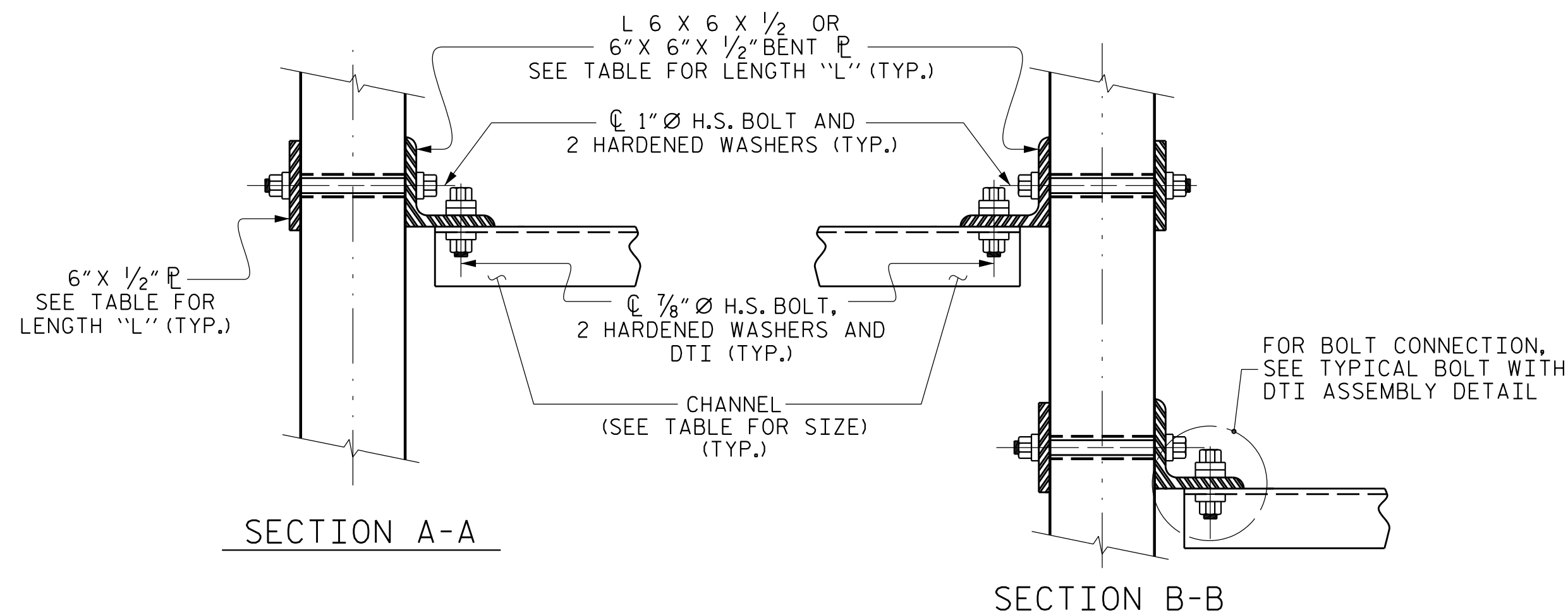
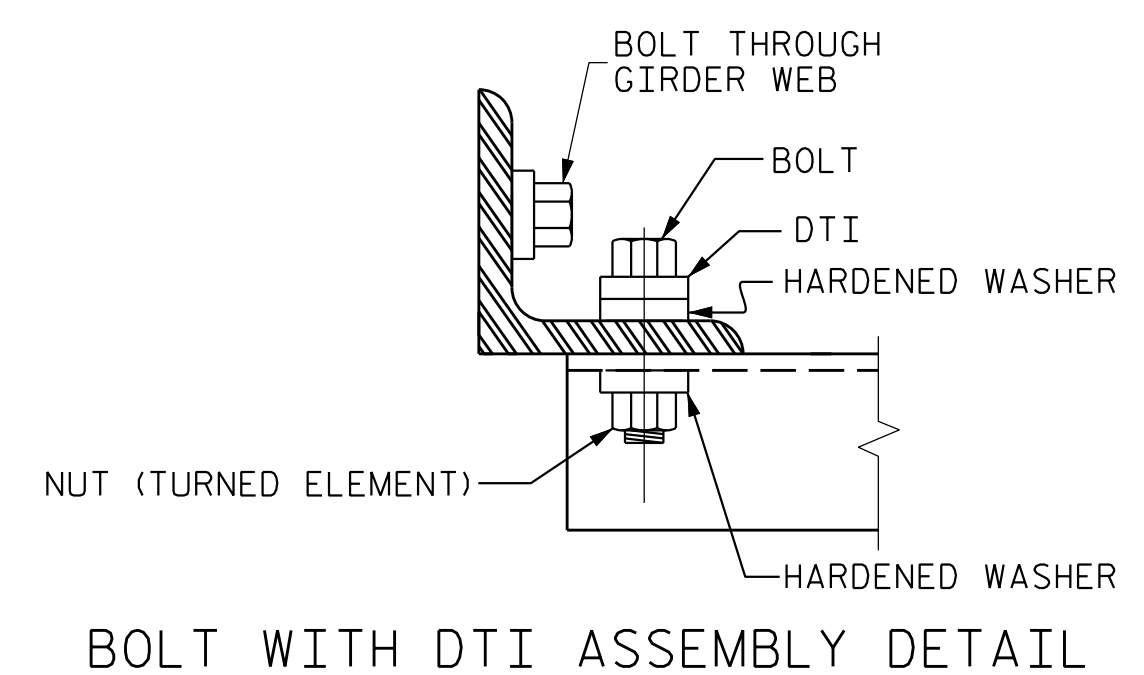


PLATE DETAILS

CHANNEL END
(TYPE III OR TYPE IV GDR.)



CONNECTION DETAILS
(SKEW > 110°)



TABLE

GIRDER TYPE	CHANNEL SIZE	DIM "A"	DIM "B"	DIM "L"
IV	MC 18 x 42.7	1'-9 1/2"	1'-2"	1'-6"

PROJECT NO. U-2519BB
CUMBERLAND COUNTY
 STATION: 80+65.32 -Y17- POT

3/27/2022 5:56:17 PM G:\Projects\2004\20404652\28\CLIENT\Structures\U2519BB_SMU.dwg

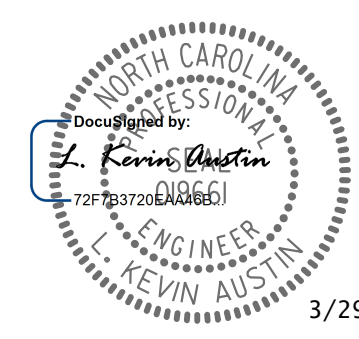
ASSEMBLED BY : **W.B. ALLEN** DATE : **8/18**
 CHECKED BY : **Z.H. BROWN** DATE : **8/18**
 DRAWN BY : TLA 6/05 REV. 5/1/06RRR KMM/GM
 CHECKED BY : VC 6/05 REV. 10/1/11 MAA/GM
 REV. 12/17 MAA/THC

PLANS PREPARED BY:

NV5 ENGINEERS & CONSULTANTS, INC.
 3300 REGENCY PARKWAY, SUITE 100
 CARY, NC 27518
 P: 919.851.1912 www.NV5.com
 NC License # F-1333
 formerly CALX Engineers & Consultants

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THIS STANDARD DRAWING REVIEWED & ADOPTED FOR USE AT THE REFERENCED LOCATION BY THE UNDERSIGNED:



3/29/2022

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 INTERMEDIATE
 STEEL DIAPHRAGMS
 FOR TYPE II, III, & IV
 PRESTRESSED CONCRETE
 GIRDERS

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-16
1			3			TOTAL SHEETS
2			4			41