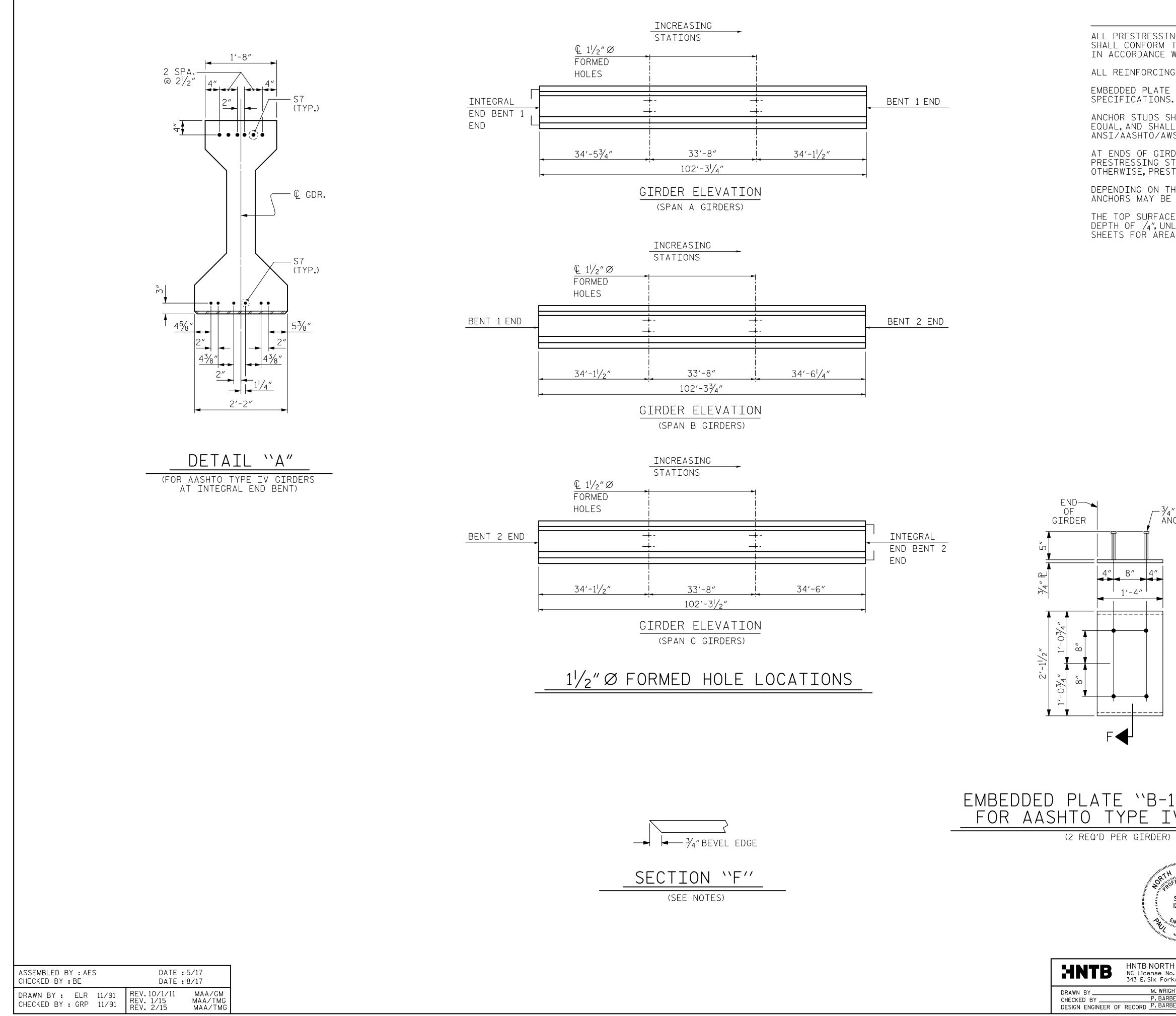
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NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

EMBEDDED PLATE ``B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE ``B'' REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF $\frac{1}{4}$ ", UNLESS NOTED OTHERWISE. SEE PRESTRESSED CONCRETE GIRDER SHEETS FOR AREA NOT TO BE RAKED.

ANCHOR STUDS

		PROJECT NOR-50				₹-50)21		
	BRUNSWICK								
	C	STATI	ON: .	POC	390)+15	.00	-L-	
B-1" DETAIL E IV GIRDER		SHEET	3 OF 4						
RDER)	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH								
	STANDARD								
SEAL 12916 18DE 18DE 18DE 18DE 18DE 18DE 18DE 18DE	PRESTRESSED CONCRETE GIRDER								
SEAL 12916 12916 18DERB57368741E 18DERB57368741E 8/31/2021 J. BARDON 8/31/2021	DETAILS								
	LEFT LANE								
3 NORTH CAROLINA, P.C. cense No. C-1554 . Six Forks Rd., Suite 200, Raleigh, N.C. 27609		REVISIONS						sheet no . S5-15	
M. WRIGHT DATE 7/21		NO. 1	BY	DATE	NO. 3	BY	DATE	TOTAL	
P. BARBERDATE7/21P. BARBERDATE7/21	DWG. NO. 15	2			4			sheets 39	

STD. NO. PCG9