

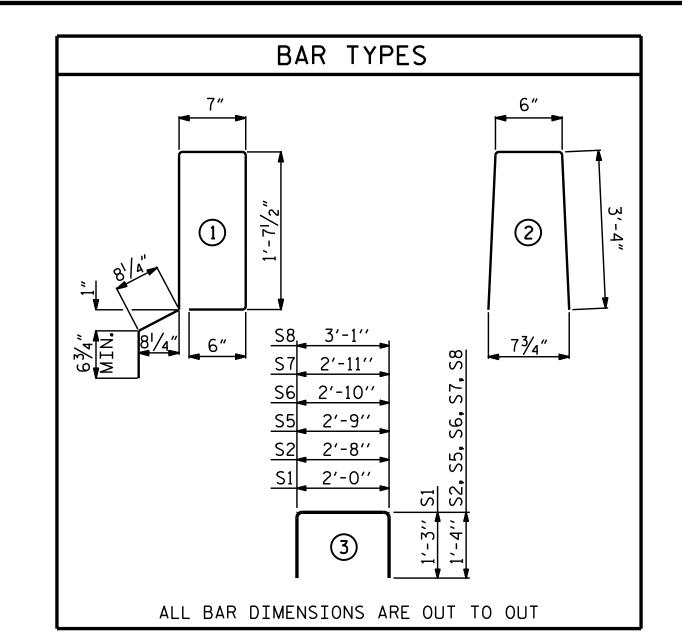
ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

CONCRETE REL	EASE STRENGTH
UNIT	PSI
30' UNITS	4000
55' UNITS	4900

DEAD LOAD DEFLECTION AND CAMBER						
	30' CSU	55′ CSU				
3'-0"× 1'-9"	0.6″Ø L.R. STRAND	0.6″Ø L.R. STRAND				
CAMBER (SLAB ALONE IN PLACE)	1/4″ ∮	11/2"				
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1∕8″ ♦	3⁄8″ ♦				
FINAL CAMBER	¹ /8″ Å	11/8"				

** INCLUDES FUTURE WEARING SURFACE



NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE 21/2" Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, $\frac{1}{2}$ " IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

	BILL OF MATERIAL FOR ONE 30' CORED SLAB UNIT						
	EXTERIOR UNIT INTERIOR UNIT						
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B2	2	#4	STR	29'-7"	40	29'-7"	40
S1	8	#5	3	4'-6"	38	4'-6"	38
S2	62	#4	3	5′-4″	221	5′-4″	221
* S3	39	#5	1	5′-7″	227		
S5	4	#4	3	5′-5″	14	5′-5″	14
S6	4	#4	3	5′-6"	15	5′-6″	15
S7	4	#4	3	5′-7″	15	5′-7"	15
S8	4	#4	3	5′-9″	15	5′-9″	15
REINFO	ORCING	STEEL	LBS	S.	358		358
* EPOX	Y COATE	ED					
REIN	IFORCING	STEEL	LB:	S .	227		
5000 F	P.S.I. CO	NCRETE	CU. YDS	ò.	4 . 5		4.5
0.6"Ø	L.R. STR	ANDS	No) .	9		9

BILL OF MATERIAL FOR ONE 55' CORED SLAB UNIT							
				EXTERI	OR UNIT	INTERI	OR UNIT
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B7	4	#4	STR	28′-3″	75	28′-3″	75
S1	8	# 5	3	4′-6″	38	4′-6″	38
S2	112	#4	3	5′-4″	399	5′-4″	399
* S3	64	#5	1	5′-7"	373		
S5	4	#4	3	5′-5″	14	5′-5″	14
S6	4	#4	3	5′-6"	15	5′-6″	15
S 7	4	#4	3	5′-7"	15	5′-7"	15
S8	4	#4	3	5′-9"	15	5′-9″	15
REINFO	ORCING :	STEEL	LB:	5.	571		571
★ EP0X	Y COATE	ED					
REIN	IFORCING	STEEL	LB:	S .	373		
6500 F	S.I.CO	NCRETE	CU. YDS).	8.0		8.0
	_		_				
0.6"Ø	L.R. STR	ANDS	No).	19	_	19

CORED	SLABS REQUIRED						
	NUMBER	LENGTH	TOTAL LENGTH				
30' UNIT							
EXTERIOR C.S.	2	30′-0″	60′-0″				
INTERIOR C.S.	9	30'-0"	270′-0″				
TOTAL	11		330′-0″				
55' UNIT							
EXTERIOR C.S.	2	55'-0"	110'-0"				
INTERIOR C.S.	9	55′-0"	495′-0″				
TOTAL	11		605′-0″				

BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL						
BAR	BARS PER PAIR OF EXTERIOR UNITS	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT
	30' UNIT					
* B9	20	20	#5	STR	29'-6"	615
* S4	78	78	#5	2	7′-2″	583
* EPOXY COATED REINFORCING STEEL LBS. 1198						
CLASS AA CONCRETE CU.YDS. 7.7						
TOTAL VERTICAL CONCRETE BARRIER RAIL LN.FT. 60.14						

GRADE 270 STRANDS				
	0.6"Ø L.R.			
AREA (SQUARE INCHES)	0.217			
ULTIMATE STRENGTH (LBS.PER STRAND)	58,600			
APPLIED PRESTRESS (LBS.PER STRAND)	43,950			

PROJECT NO. 17BP.2.R.92 PITT COUNTY STATION: 13+78.50 -L-

GUTTERLINE ASP	HALT THICKNESS & RAI	L HEIGHT
	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT
	@ MID-SPAN	@ MID-SPAN
30' UNITS	25/8"	3′-85⁄8″
55' UNITS	15/8"	3′-75⁄8″

ZCS

ASSEMBLED BY :

DRAWN BY: DGE 5/09

CHECKED BY : BCH 6/09 REV. 1/15

CHECKED BY :

DATE : 01/19

DATE: 09/19

MAA/TMG

GUITERLINE ASPI	HALI IHICKNESS & RAI	L HEIGHT		P D I	<u>. L</u>
	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT		BAR	Į
	@ MID-SPAN	@ MID-SPAN			+
30'UNITS	25/8″	3′-85⁄8″		 ₩B14	T
55' UNITS	15/8″	3′-75⁄8″		.1. 6.4	$oldsymbol{\perp}$
			•	* 54	╁
				* EPOX	Ϋ́
				CLASS	Δ
	30' UNITS	ASPHALT OVERLAY THICKNESS @ MID-SPAN 30' UNITS 25/8"	@ MID-SPAN @ MID-SPAN 30' UNITS 25/8" 3'-85/8"	ASPHALT OVERLAY THICKNESS RAIL HEIGHT @ MID-SPAN 30' UNITS 25/8" 3'-85/8"	ASPHALT OVERLAY THICKNESS RAIL HEIGHT @ MID-SPAN 30' UNITS 25%" 3'-85%" **B14 55' UNITS 15%" ** \$4 ** EPOX

BILL OF MATERIAL FOR VERTICAL CONCRETE BARRIER RAIL							
BAR	BARS PER PAIR OF EXTERIOR UNITS	TOTAL NO.	SIZE	TYPE	LENGTH	WEIGHT	
	55' UNIT						
 ₩ B14	80	80	#5	STR	15′-6″	1293	
* S4	128	128	#5	2	7′-2″	957	
* EPOX	Y COATED REINFORCING STEEL			LBS.		2250	
CLASS AA CONCRETE CU.YDS.						14.1	
TOTAL VERTICAL CONCRETE BARRIER RAIL LN.FT.					110.14		



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD 3'-0'' X 1'-9'' PRESTRESSÉD CONCRETE CORED SLAB UNIT 120° SKEW

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED SHEET NO **REVISIONS** TGS ENGINEERS

706 HILLSBOROUGH STREET
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PH (919) 773–8887
CORP. LICENSE NO.: C-0275 S-8 DATE: BY: TOTAL SHEETS

SHEET 4 OF 5