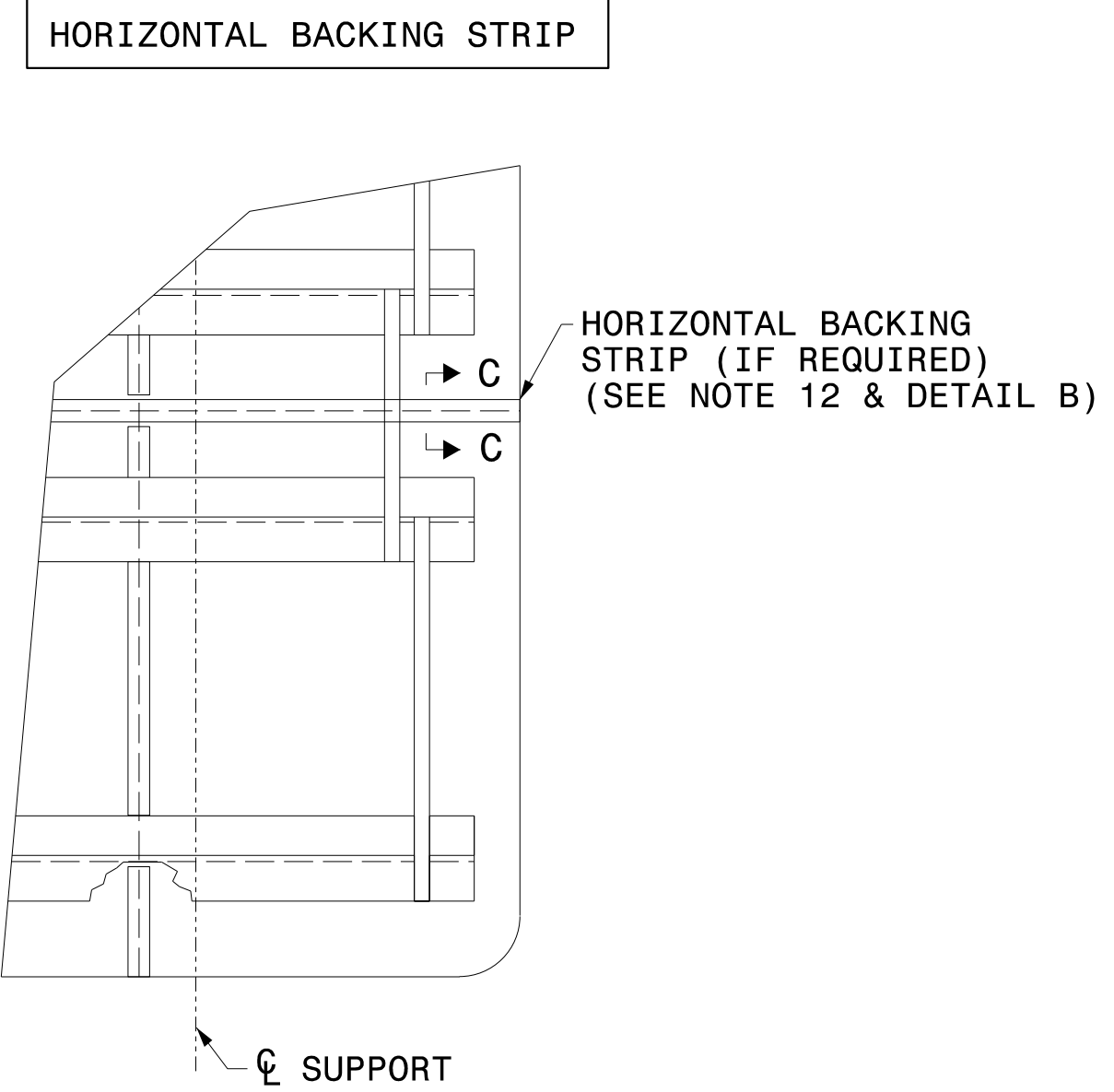
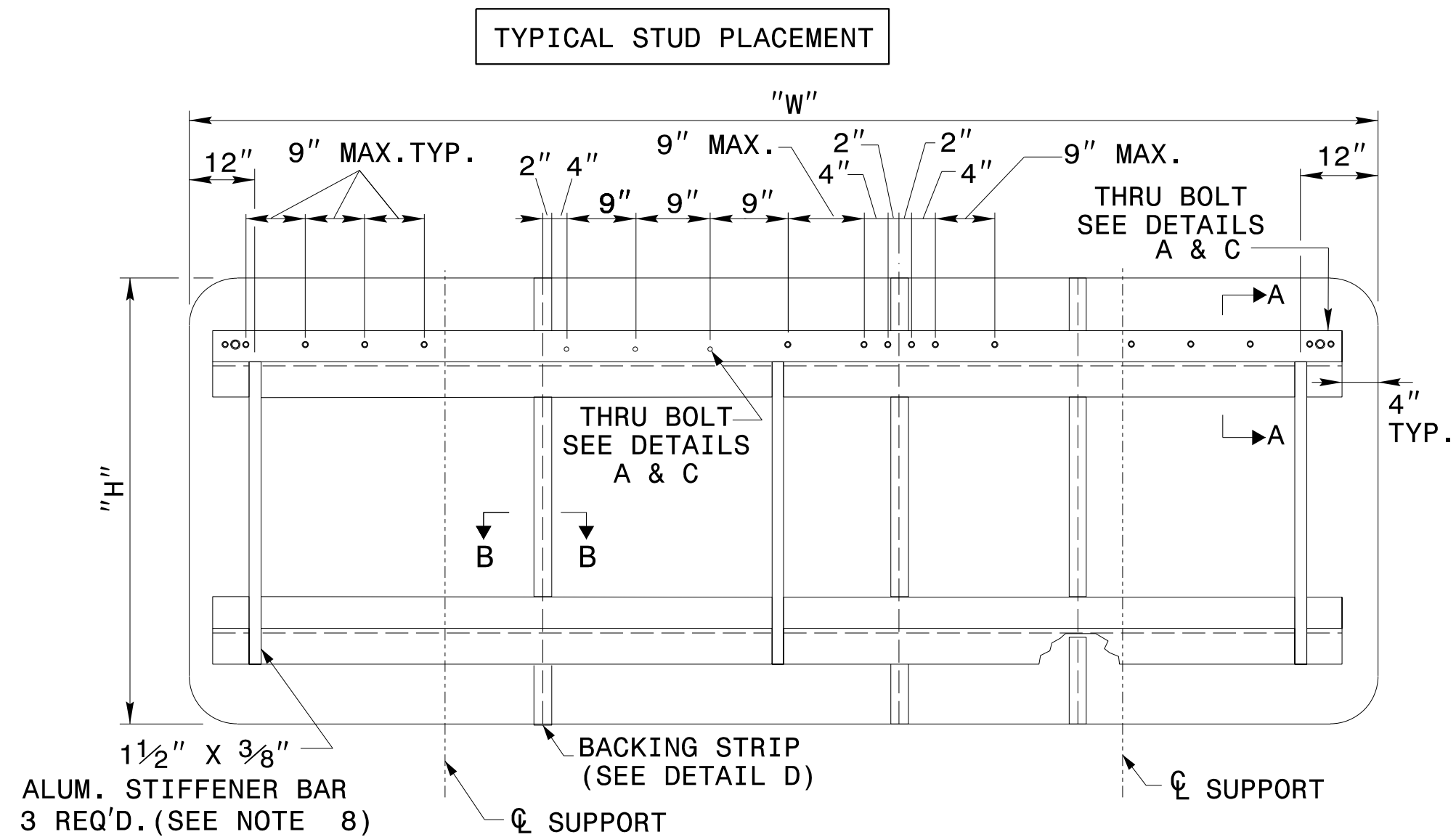


STATE OF NORTH CAROLINA  
DEPT. OF TRANSPORTATION  
DIVISION OF HIGHWAYS  
RALEIGH, N.C.

2-19

ENGLISH DETAIL DRAWING FOR  
**TYPE 'A' SIGNS**  
WELDED STUD CONSTRUCTION

SHEET 1 OF 2  
**901D10**



- NOTES:
- USE THE NUMBER AND SIZE OF SUPPORTS SHOWN ON THE SUPPORT CHART IN PROJECT PLANS.
  - FABRICATE SIGN PANEL SECTIONS WITH SHEETS 4'-0" WIDE. WHEN FABRICATING SIGNS WHICH ARE NOT MULTIPLES OF 4'-0" IN WIDTH, DO NOT CUT MORE THAN TWO SHEETS TO LESS THAN 4'-0" IN WIDTH. THESE PANELS SHALL NOT BE LESS THAN 1'-0" IN WIDTH.
  - SEE NCDOT STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES, FOR TYPE OF MATERIAL TO BE USED FOR SIGN PANELS, HANGER ASSEMBLIES, AND SUPPORTS.
  - USE GALVANIZED STEEL FOR BACKING PLATES AND MOUNTING BOLTS.
  - SEE ROADWAY STANDARD 904.20 WHEN TYPE "B" SECONDARY SIGN MOUNTING IS REQUIRED.
  - DETAILS FOR TYPE "A" SECONDARY SIGNS SHALL BE THE SAME AS FOR TYPE "A" SIGNS.
  - THE VERTICAL DIMENSION BETWEEN PRIMARY AND SECONDARY SIGNS IS TWO (2) INCHES.
  - ADJUST STIFFENERS TO AVOID CONFLICT WITH SUPPORTS.
  - SEE ROADWAY STANDARD 901.70 FOR SUPPORT AND "Z" BAR SPACING.
  - FABRICATE SIGNS TALLER THAN 12'-0" AS TWO SEPARATE SIGNS WITH A HORIZONTAL SPLICE. LOCATE STRINGERS ON EACH SECTION OF THE SIGN BY THE SIGN STRINGER CHART. (SEE ROADWAY STANDARD 901.70)
  - FABRICATE SIGNS TALLER THAN 12'-0" BUT SHORTER THAN 14'-6" WITH A HORIZONTAL SPLICE LOCATED 7'-0" FROM BOTTOM OF SIGN.
  - FABRICATE SIGNS 14'-6" TALL AND TALLER WITH A HORIZONTAL SPLICE. LOCATE THE SPLICE AT LEAST HALF OF THE SIGN HEIGHT FROM THE BOTTOM AND AT LEAST 7'-0" FROM THE TOP.
  - THERE SHALL ONLY BE A 1/8" GAP BETWEEN THE VERTICAL BACKING STRIP AND THE "Z" BAR.
  - SEE ROADWAY STANDARD 901.80 FOR DETAILS SHOWING SIGN MOUNTING TO SUPPORTS.
  - PLACE NYLON WASHER UNDER HEAD OF 3/8" THRU BOLTS.
  - FABRICATE EACH SIGN WITH 3/8" DIA. THRU BOLT, 4" FROM EACH END OF EACH "Z" BAR THRU SIGN PANEL AND "Z" BAR. SEE DETAILS A & C.
  - FABRICATE EACH SIGN WITH 3/8" DIA. THRU BOLT CENTERED IN EACH PANEL THRU THE TOP AND BOTTOM "Z" BAR. CENTERED THRU BOLT REQUIRED IN END PANELS GREATER THAN 2'-0" WIDE. SEE DETAILS A & C.
  - THRU BOLTS WILL HAVE A MINIMUM 1/16" TO MAXIMUM 1/8" GAP

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SHEET 1 OF 2  
**901D10**

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User: SJOHNS