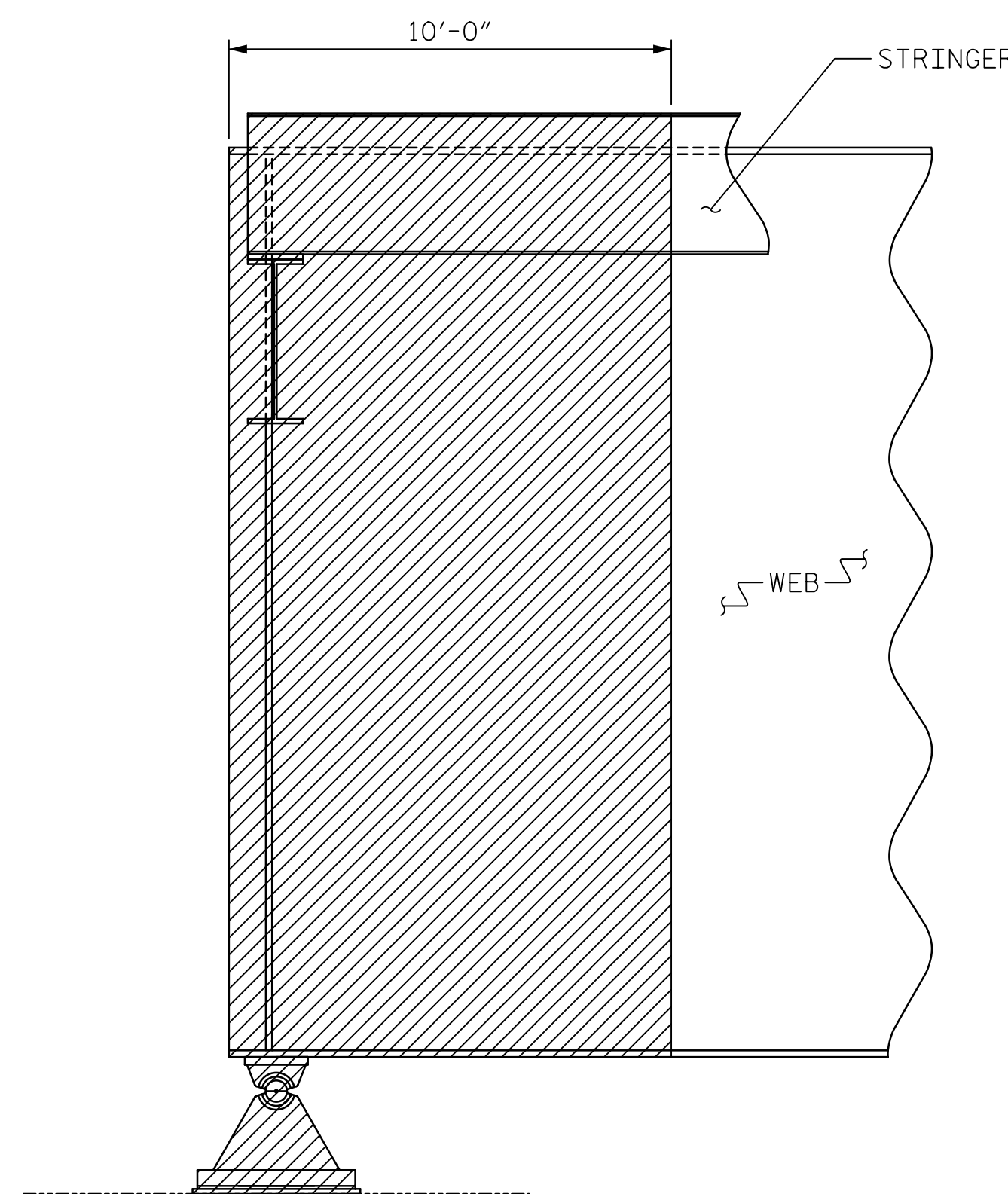
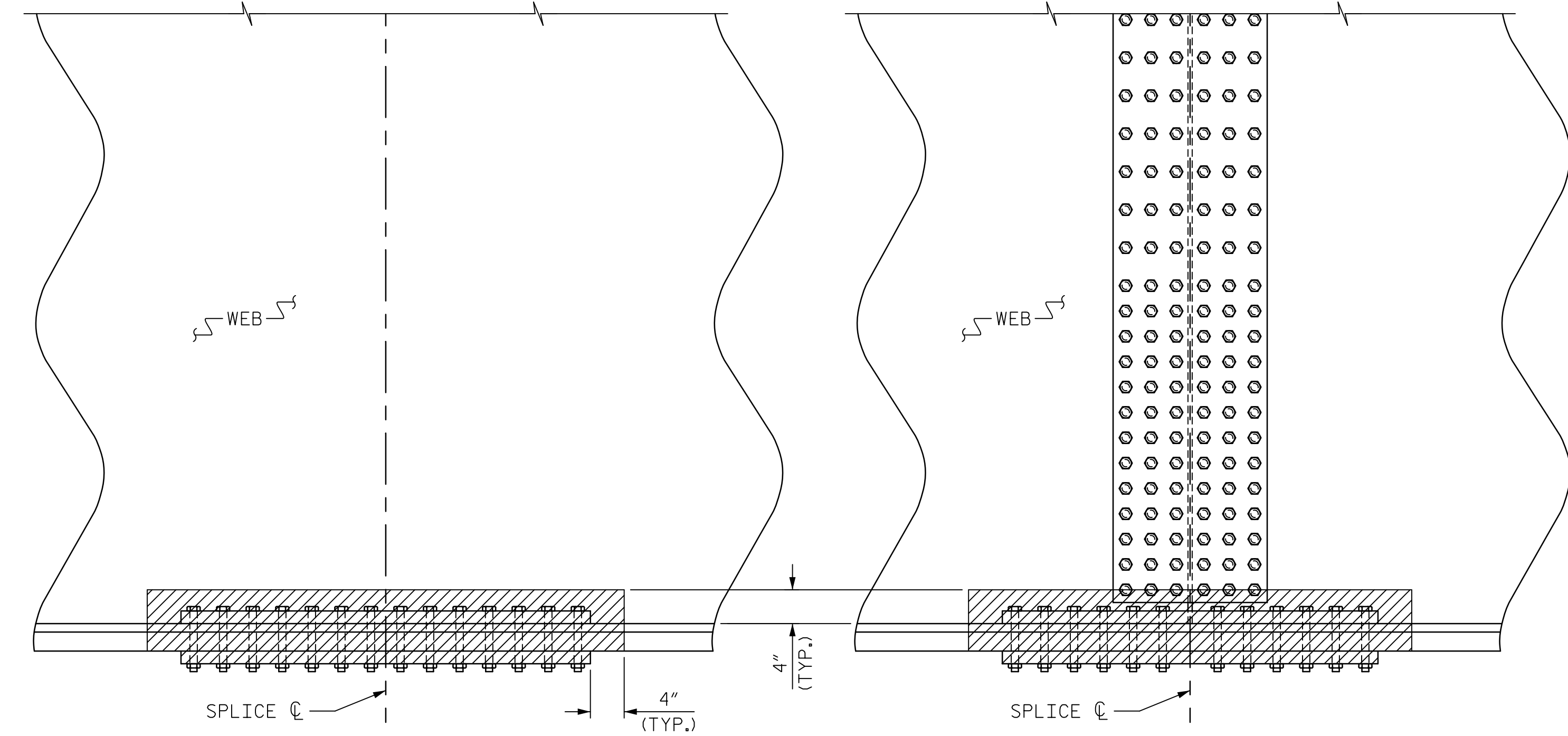


DATE: 2/27/2020  
TIME: 3:55:45 PM



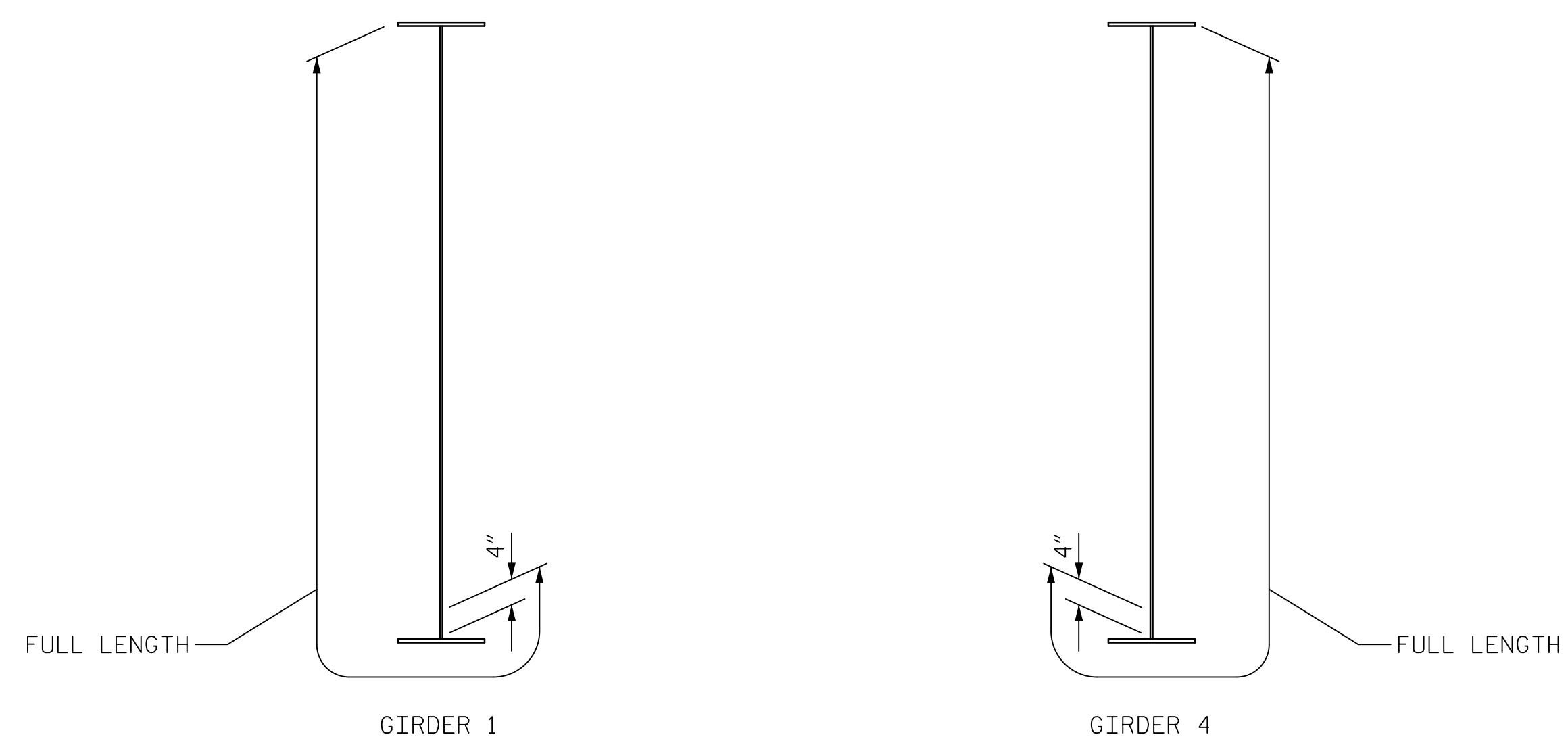
**AT BENTS 1 & 4 EXPANSION JOINTS**

TYP. ALL GIRDERS & STRINGERS  
ALL FACES, INCLUDING  
CROSS FRAMES, LATERAL BRACING,  
AND BEARINGS.



**AT SPLICES**

GIRDERS 2 & 3, BOTH FACES  
GIRDERS 1 & 4, INSIDE FACE



**PAINING LIMITS OF GIRDERS 1 & 4**

**CLEANING AND PAINTING OF EXISTING WEATHERING STEEL SUPERSTRUCTURE**

BILL OF MATERIAL	
STEEL REPAIRS	
WELD REPAIR:	
W1	LUMP SUM
W2	LUMP SUM
W3	LUMP SUM
W4	LUMP SUM
HOLE REPAIR:	
TYPE I	12 EA.
TYPE II	3 EA.
TYPE III	1 EA.
PACK RUST REPAIR:	
TYPE I	17 EA.
TYPE II	6 EA.
CLEANING AND PAINTING OF EXISTING WEATHERING STEEL	6,775 SY
POLLUTION CONTROL	LUMP SUM
PAINTING CONTAINMENT	LUMP SUM
GUSSET PLATE RETROFIT	LUMP SUM

**NOTES:**

FOR CLEANING AND PAINTING EXISTING WEATHERING STEEL, SEE SPECIAL PROVISIONS.  
CLEAN AND PAINT GIRDERS 1 & 4 BEARINGS AT PIERS 2 & 3.  
CONTRACTOR SHALL REMOVE ALL VEGETATION AND FILTH FROM THE STRUCTURE

PROJECT NO. 15BPR.20  
HENDERSON COUNTY  
STATION: 35+30.22 -L-

SHEET 14 OF 14



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
REHABILITATION  
STRUCTURAL STEEL REPAIRS

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-94
1			3			TOTAL SHEETS
2			4			129

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

DRAWN BY : M. TOM	DATE : 2/2019
CHECKED BY : G. COLS	DATE : 2/2019
DESIGNED BY : J. SLOAN	DATE : 2/2019
DESIGN CHECKED BY : E. ZHOU	DATE : 2/2019

USER: \\arch\resourced\Drawings\401\73\_15BPR20\_SML\_SR14.dgn