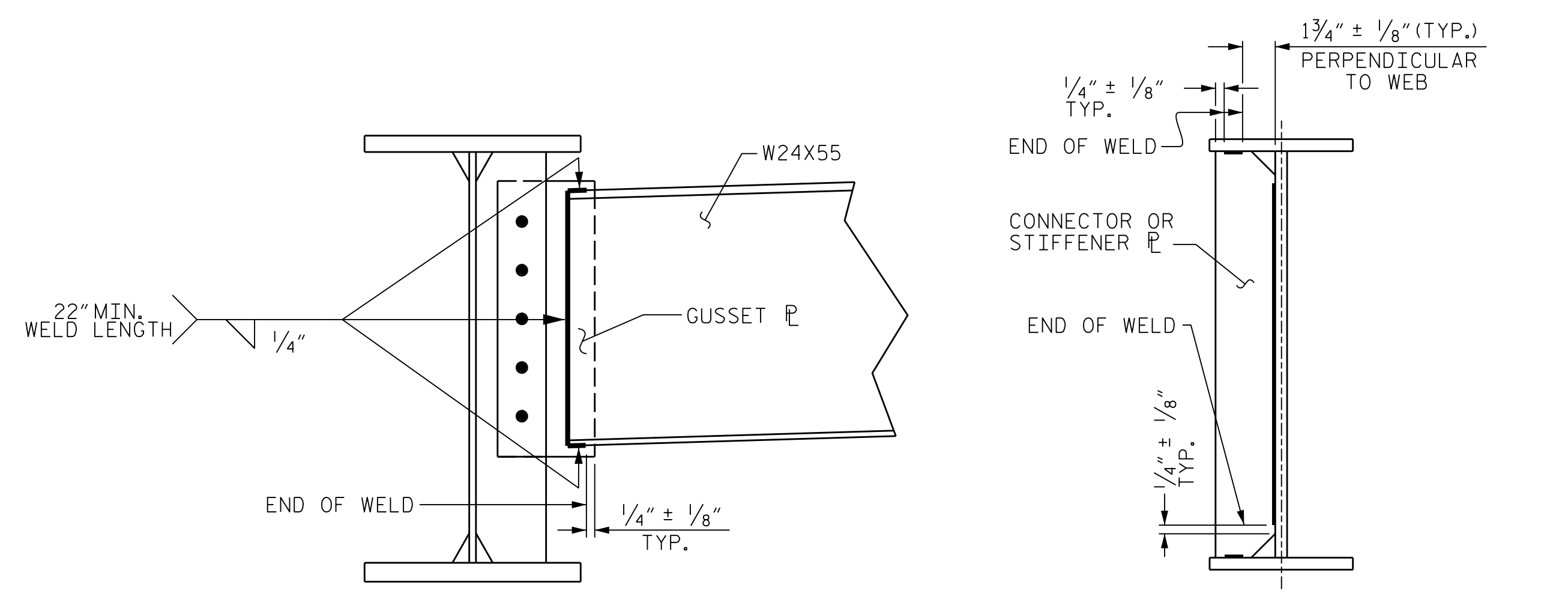
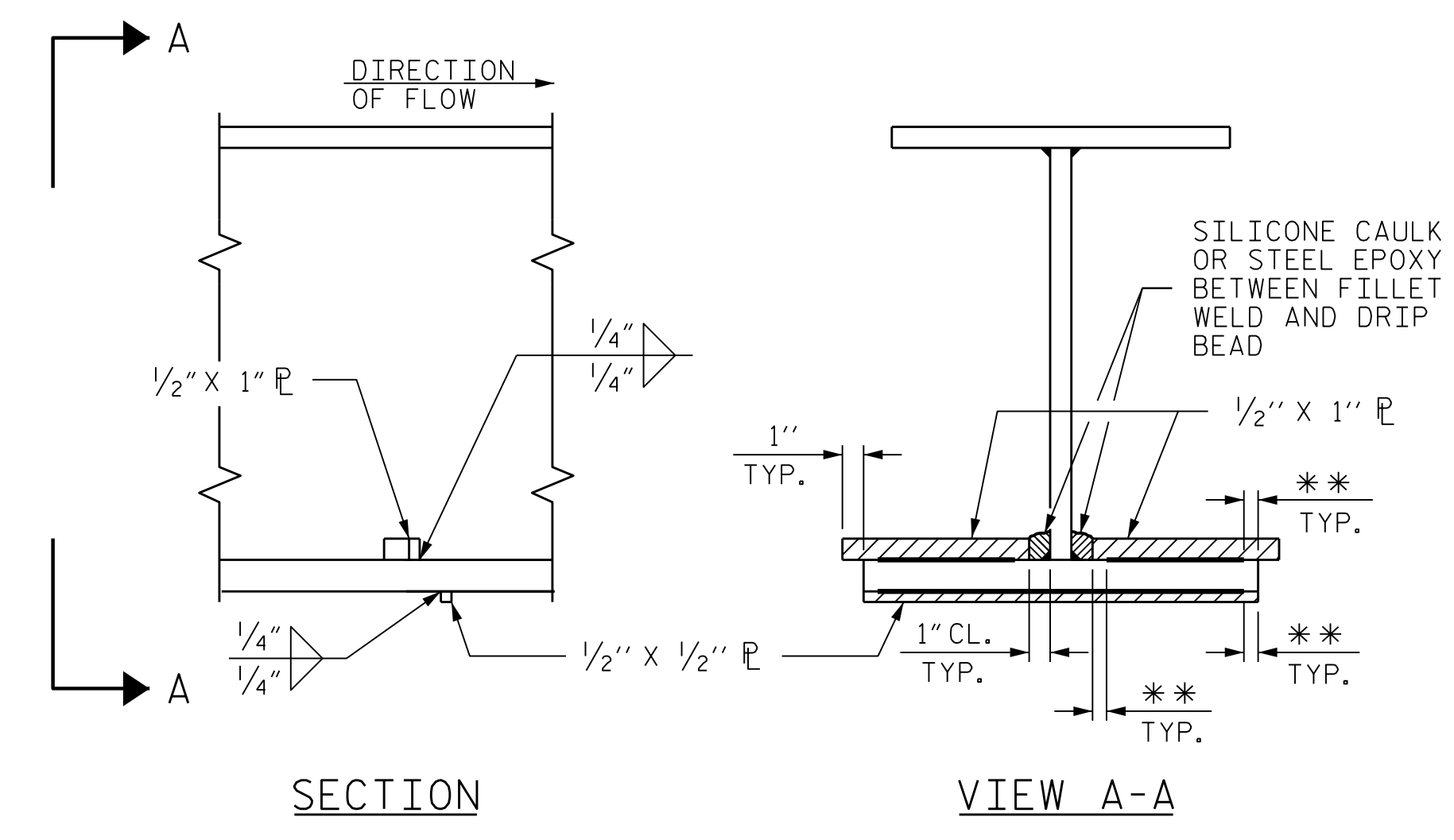
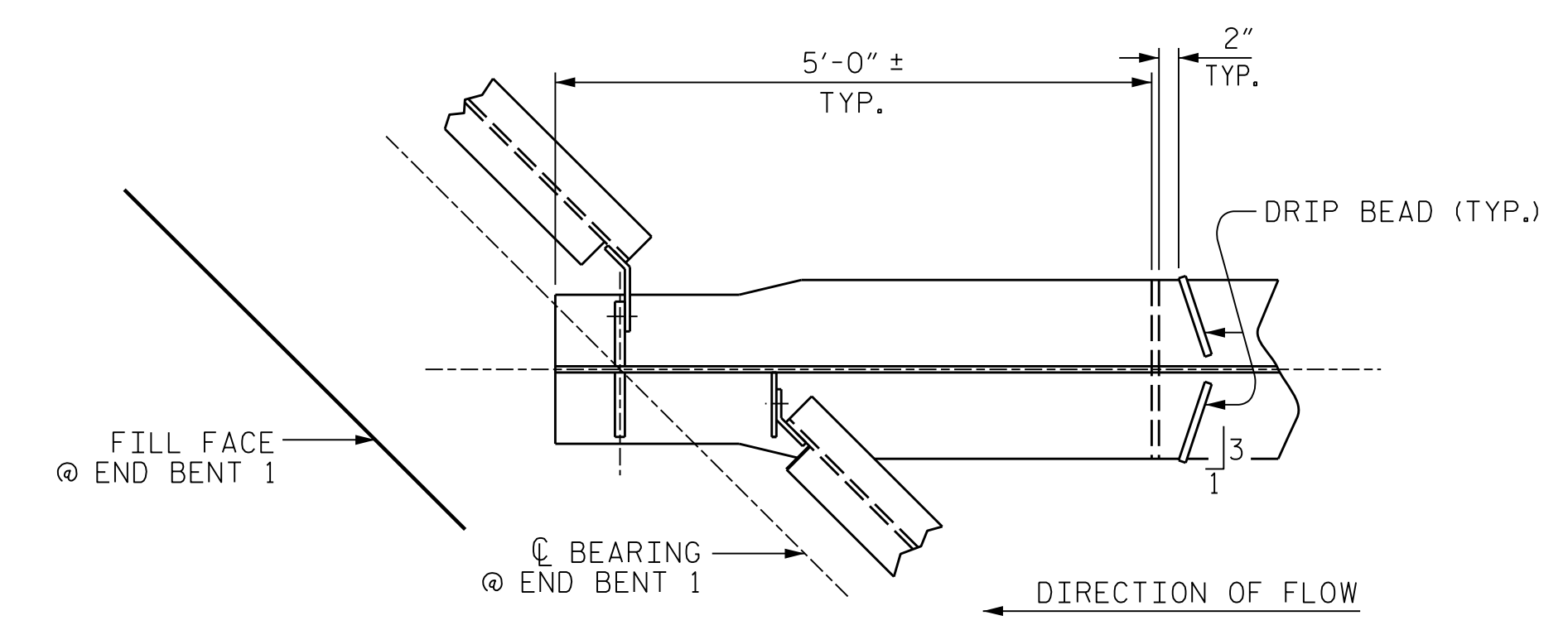


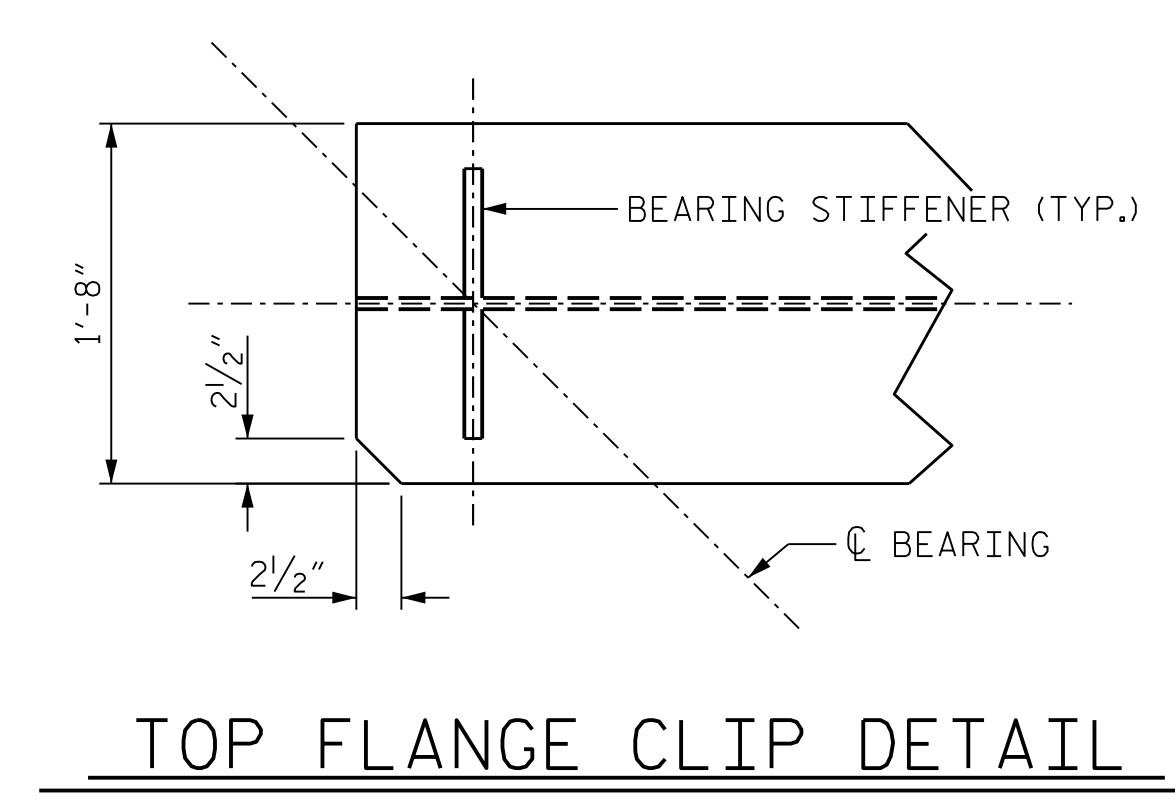
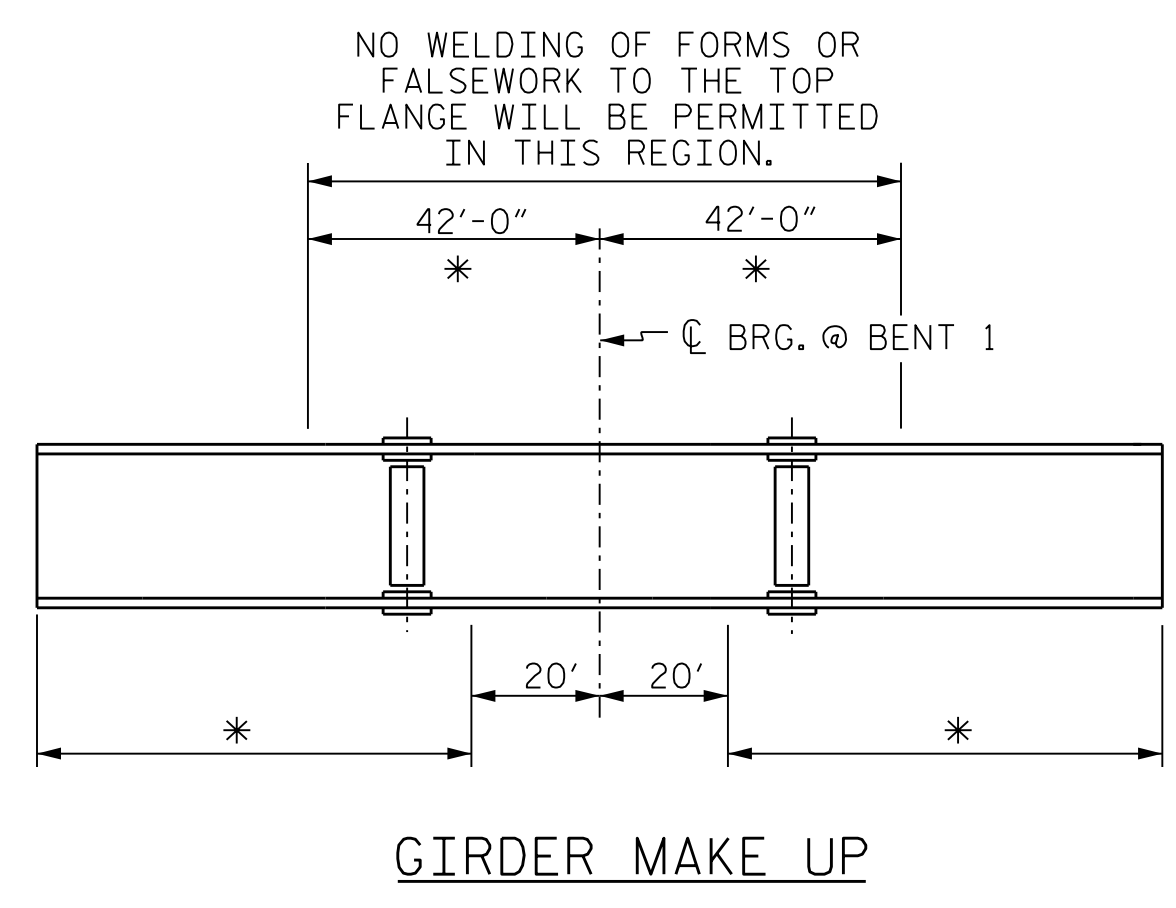
pw:\parrish-pw\entley.com\parrish-pw\Documents\Surface Transportation\NC DOT BR_840010 (BR-0047)\Project Design\Structures\DRAWINGS\FINAL\400.029.BR0047_SML SS.014_084010 4/8/2020 2:28:45 PM



WELD TERMINATION DETAILS

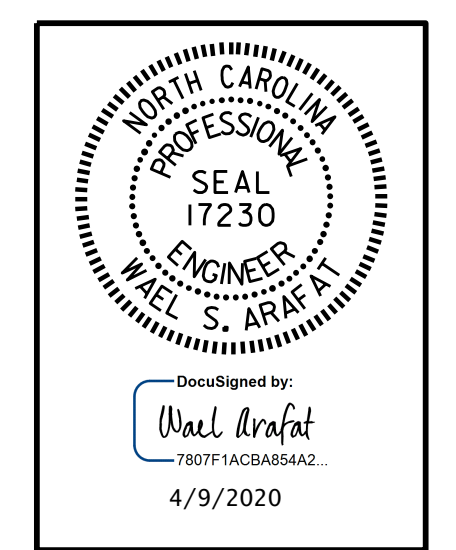


DRIP BEAD DETAILS



* CHARPY V-NOTCH TESTS ARE REQUIRED FOR ALL TOP OR BOTTOM FLANGE PLATES WHICH FALL WITHIN THESE LIMITS, ALL WEB PLATES, AND ALL SPLICE PLATES. IF A PERMITTED SHOP FLANGE SPLICE IS NOT USED, CHARPY V-NOTCH TESTS WILL BE REQUIRED FOR THE ENTIRE FLANGE PLATE. FOR CHARPY V-NOTCH TESTS, SEE ARTICLE 1072-7 OF THE STANDARD SPECIFICATIONS.

CHARPY V-NOTCH TESTS FOR CONTINUOUS PLATE GIRDERS



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

PARRISH & PARTNERS
 Parrish and Partners of North Carolina, PLLC
 421 Fayetteville St., #1100
 Raleigh, NC 27601
 NC License #P-1212

PROJECT NO. BR-0047
STOKES COUNTY
 STATION: 18+27.98 -L-
 SHEET 3 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE STRUCTURAL STEEL DETAILS					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
SHEET NO.					S-14
TOTAL SHEETS					39

DRAWN BY :	G.C. MORRIS	DATE :	07-19
CHECKED BY :	W.S. ARAFAT	DATE :	11-19
DESIGN ENGINEER OF RECORD:	O. PUIGCERVER	DATE :	09-19