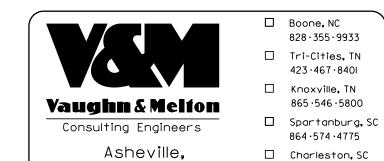


HORIZONTAL CURVE DATA -173-

P.I. STA. = 180+84.12 $\Delta = 104^{\circ}-01'-52.6'' (RT.)$ D = $0^{\circ}-45'-00.0''$ L = 13,870.84'T = 9,783.54'R = 7,639.44'S.E. = 0.03

HORIZONTAL CURVE DATA -FLY-

PI Sta 21+55.94 △= 53°-19′-18.0″(LT) \overline{D} = 3°-29'-37.1" L = 1,526.25 T = 823.43' R = 1,640.00' S.E. = 0.08



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843 • 974 • 5650	
Middlesboro, KY	l left lane bridge over
606 · 248 · 6600	IIS 74 BUS WEST COLLECTOR ON
Atlanta, GA	
770 • 627 • 3509	I-73/US 220 BYPASS BETWEEN
Rights Reserved	SR 1109 AND HS 74 BHS
	3N 1103 AND 03 11 D03.

PROJECT NO. R-3421A

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

RALEIGH

LONG CHORD LAYOUT

COUNTY

88+35.81 -I73-

27+16.54 -FLY-

RICHMOND

STATION:_

SHEET 2 OF 4

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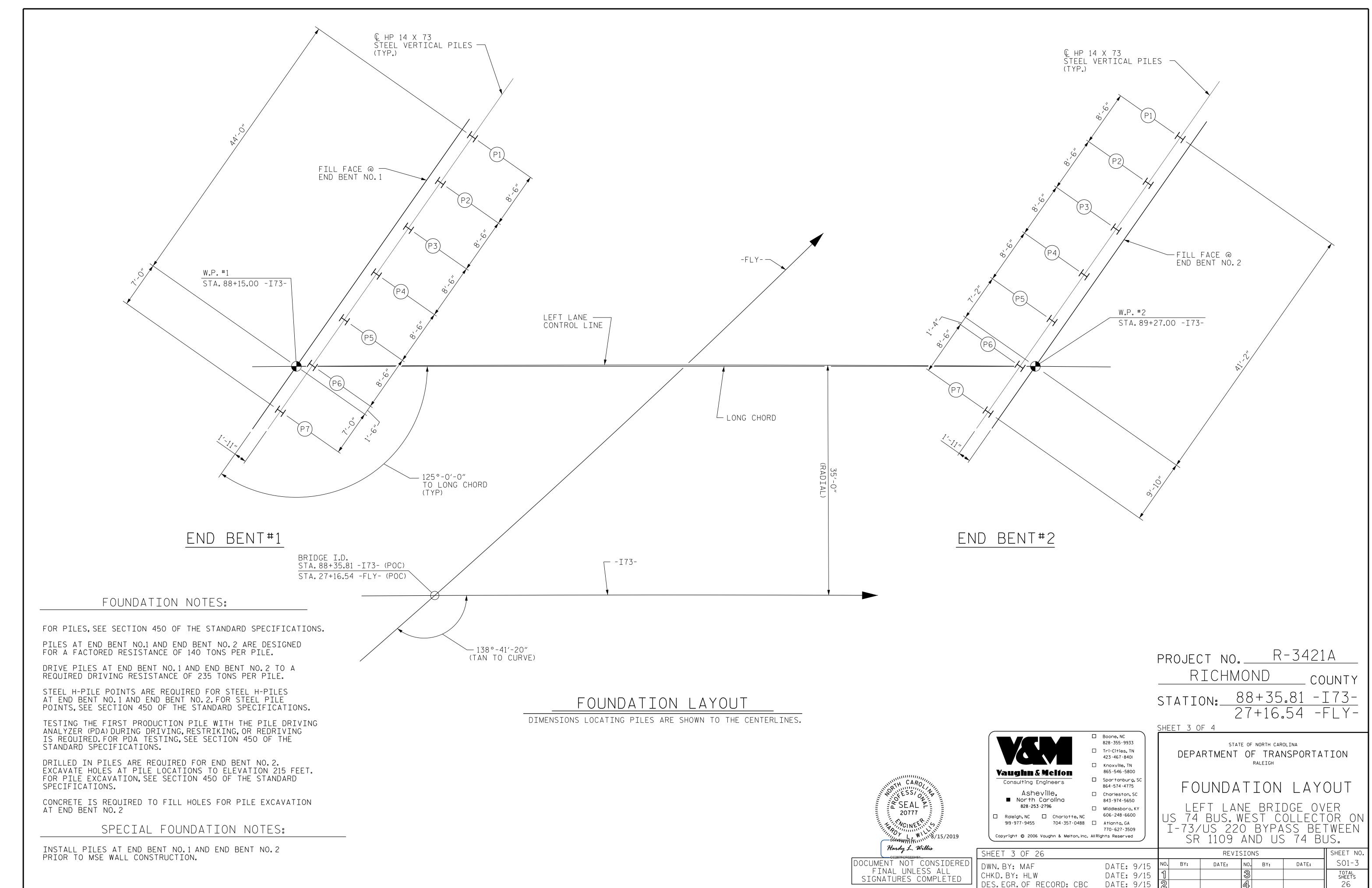
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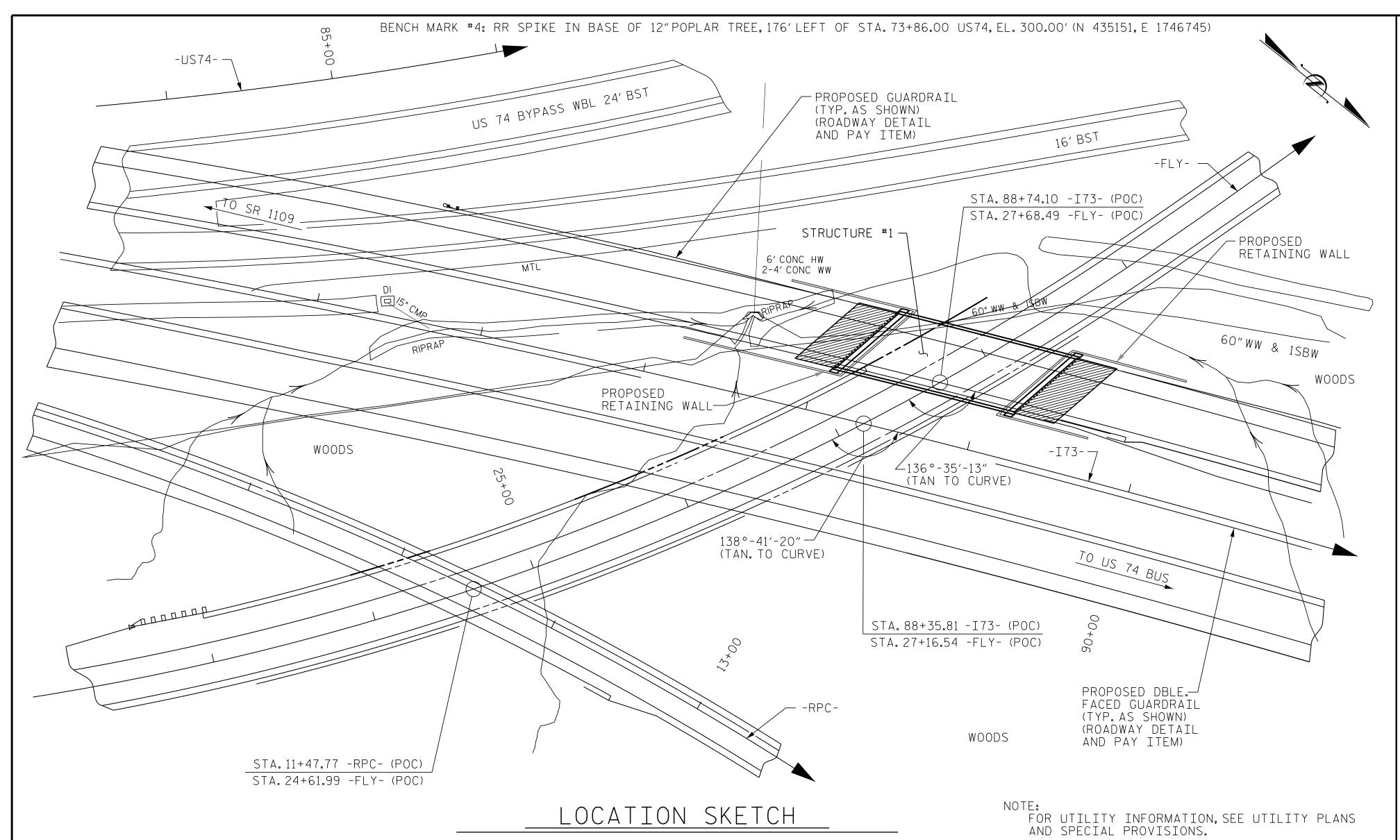
864 • 574 • 4775

74 BUS. SHEET 2 OF 26 SHEET NO. REVISIONS S01-2 NO. BY: DATE: DATE: 9/15 BY: DATE: DWN.BY: MAF DATE: 9/15 DATE: 9/15 TOTAL SHEETS CHKD.BY: HLW DES.EGR.OF RECORD: CBC 26

SEAL P. 20777 MOINE MINE (15/2019 Hardy L. Willis

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GENERAL NOTES:

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 2.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE ELEVATION AND CLEARANCE SHOWN ON THE PLANS AT THE POINT OF MINIMUM VERTICAL CLEARANCE ARE FROM THE BEST INFORMATION AVAILABLE. PRIOR TO BEGINNING BRIDGE CONSTRUCTION, VERIFY THE ELEVATION ON THE EXISTING PAVEMENT AND CHECK THE CLEARANCE. REPORT ANY VARIATIONS TO THE ENGINEER. ANY PLAN REVISIONS NECESSARY TO ACHIEVE THE REQUIRED MINIMUM VERTICAL CLEARANCE WILL BE PROVIDED BY THE DEPARTMENT.

WORK SHALL NOT BE STARTED ON THIS BRIDGE UNTIL ROADWAY SECTION HAS BEEN EXCAVATED.

						TOT	AL B]	[LL OF	MATERIAL	_						
	PILE EXCAVATION IN SOIL	PILE EXCAVATION NOT IN SOIL	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	MODIFIED 72" PRESTRESSED CONCRETE GIRDERS	PILE DRIVING EQUIPMENT SETUP FOR HP 14X73 STEEL PILES	HP 14X73 STEEL PILES	STEEL PILE POINTS	CONCRETE BARRIER RAIL	4" SLOPE PROTECTION	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS
	LIN.FT.	LIN.FT.	EACH	SQ.FT.	SQ.FT.	CU. YDS.	LUMP SUM	LBS.	NO. LIN.FT.		NO. LIN.FT.	EACH	LIN.FT.	SQ. YDS.	LUMP SUM	LUMP SUM
SUPERSTRUCTURE				4,746	5,850		LUMP SUM		5 538.59				261.4		LUMP SUM	LUMP SUM
END BENT 1						49.9		6,635		7	7 280	7		66.2		
END BENT 2	5	65				48.9		6,575		7	7 210	7		43.1		
TOTAL	5	65	1	4,746	5,850	98.8	LUMP SUM	13,210	5 538.59	14	14 490	14	261.4	109.3	LUMP SUM	LUMP SUM

PROJECT NO. R-3421A RICHMOND COUNTY 88+35₈1 -I73-STATION:_ 27+16.54 -FLY-

SHEET 4 OF 4

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

GENERAL DRAWING

LEFT LANE BRIDGE OVER I-73/US 220 BYPASS BETWEEN SR 1109 AND US 74 BUS.

REVISIONS SHEET NO. SHEET 4 OF 26 S01-4 NO. BY: BY: DATE: DATE: DATE: 9/15 DWN.BY: MAF TOTAL SHEETS DATE: 9/15 CHKD.BY: HLW DES. EGR. OF RECORD: CBC DATE: 9/15

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LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

										STRE	NGTH	I LIM	IT ST	ATE				SE	RVICE	III	LIMI	T STA	TE	
										MOMENT					SHEAR						MOMENT			
LEVEL		VEHICLE	WEIGHT (W) (TONS)	CONTROLLING (#)	MINIMUM RATING FACTORS (RF)	TONS = W × RF	LIVE-LOAD FACTORS (Y _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (f+)	LIVE-LOAD FACTORS (Y _{LL})	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	COMMENT NUMBER
		HL-93 (INVENTORY)	N/A	1	1.11		1.75	0.751	1.21	А	Е	53.2	0.964	1.96	А	I	5.2	0.80	0.751	1.11	А	E	53.2	
DESIGN LOAD		HL-93 (OPERATING)	N/A		1.57		1.35	0.751	1.57	А	E	53.2	0.964	2.55	А	I	5.2	0.80	0.751		А	E	53.2	
RATING		HS-20 (INVENTORY)	36.000	2	1.57	56.37	1.75	0.751	1.71	А	E	53.2	0.964	2.69	А	I	5.2	0.80	0.751	1.57	А	E	53.2	
	_	HS-20 (OPERATING)	36.000		2.22	79.98	1.35	0.751	2.22	А	Е	53.2	0.964	3.49	А	I	5.2	0.80	0.751		А	E	53.2	
		SH	12.500		4.07	50.89	1.40	0.751	5.56	А	Е	53.2	0.964	9.02	А	I	5.2	0.80	0.751	4.07	А	E	53.2	
	Ш	S3C	21.500		2.38	51.06	1.40	0.751	3.25	А	Е	53.2	0.964	5.30	А	I	5.2	0.80	0.751	2.38	А	E	53.2	
		S3A	22.750		2.25	51.21	1.40	0.751	3.08	А	Е	53.2	0.964	5.02	А	I	5.2	0.80	0.751	2.25	А	Е	53.2	
	> ()	S4A	26.750		1.97	52.65	1.40	0.751	2.69	А	Е	53.2	0.964	4.35	А	I	5.2	0.80	0.751	1.97	А	E	53.2	
	INGLE (S	S5A	30.500		1.73	52.87	1.40	0.751	2.37	А	E	53.2	0.964	3.94	А	I	5.2	0.80	0.751	1.73	А	E	53.2	
LEGAL	SINC	S6A	34.500		1.56	53.97	1.40	0.751	2.14	А	Е	53.2	0.964	3.54	А	I	5.2	0.80	0.751	1.56	А	E	53.2	
LOAD RATING		S7B	38.500		1.42	54.64	1.40	0.751	1.94	А	Е	53.2	0.964	3.27	А	I	5.2	0.80	0.751	1.42	А	E	53.2	
NATING		S7A	40.000	(3)	1.40	55.83	1.40	0.751	1.91	А	Е	53.2	0.964	3.28	А	I	5.2	0.80	0.751	1.40	А	E	53.2	
	# ~	T4A	28.250		1.92	54.33	1.40	0.751	2.63	А	Е	53.2	0.964	4.19	А	I	5.2	0.80	0.751	1.92	А	E	53.2	
	TRACTOR RAILER ST)	T5B	32.000		1.71	54.61	1.40	0.751	2.31	А	Е	53.2	0.964	3.90	А	I	5.2	0.80	0.751	1.71	А	Е	53.2	
	' ⊢ ⊢	Т6А	36.000		1.54	55.46	1.40	0.751	2.11	А	E	53.2	0.964	3.55	А	I	5.2	0.80	0.751	1.54	А	Е	53.2	
	TRUCK SEMI-	Т7А	40.000		1.42	56.77	1.40	0.751	1.94	А	Е	53.2	0.964	3.28	А	I	5.2	0.80	0.751	1.42	А	Е	53.2	
	l ∓ S	Т7В	40.000		1.49	59.67	1.40	0.751	2.04	А	E	53.2	0.964	3.14	А	I	5.2	0.80	0.751	1.49	А	E	53.2	

LOAD FACTORS:

DESIGN	LIMIT STATE	γ_{DC}	$\gamma_{\sf DW}$
LOAD RATING	STRENGTH I	1.25	1.50
FACTORS	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

(#) CONTROLLING LOAD RATING

1 DESIGN LOAD RATING (HL-93)

2 DESIGN LOAD RATING (HS-20)

 $\langle 3 \rangle$ LEGAL LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

I - INTERIOR GIRDER

EL - EXTERIOR LEFT GIRDER

ER - EXTERIOR RIGHT GIRDER

106′-3¹¹/₁₆″ END BENT 2



SEAL P. 20777

Hardy L. Willis

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R-3421A PROJECT NO.___ RICHMOND COUNTY STATION: 88+35.81 - 173-27+16.54 - FLY-

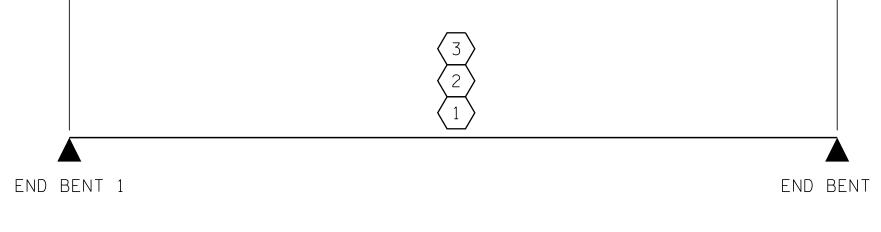
DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD _RFR SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

STATE OF NORTH CAROLINA

(INTERSTATE TRAFFIC)

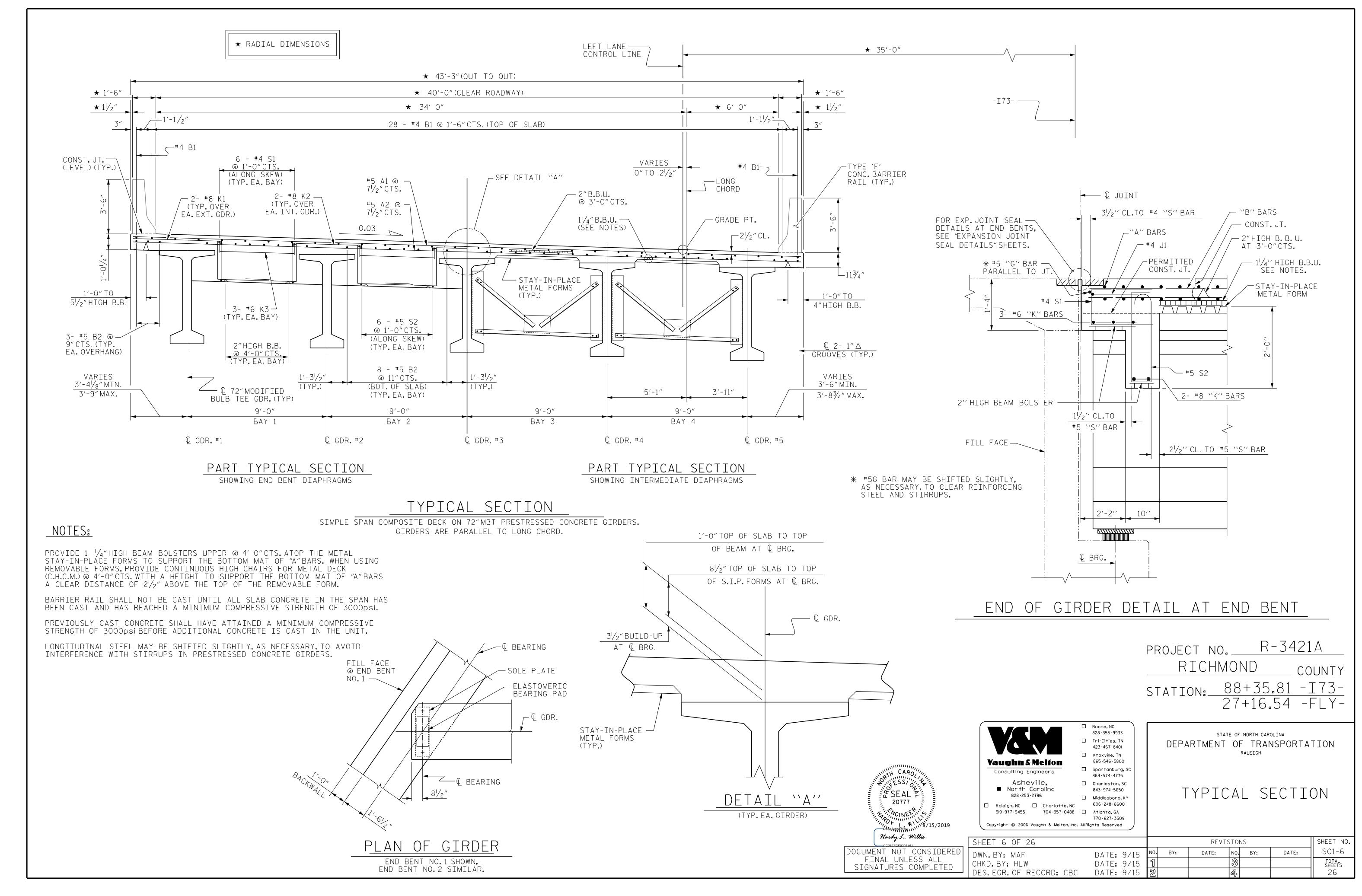
SHEET NO. REVISIONS S01-5 NO. BY: DATE: BY: DATE: TOTAL SHEETS 26

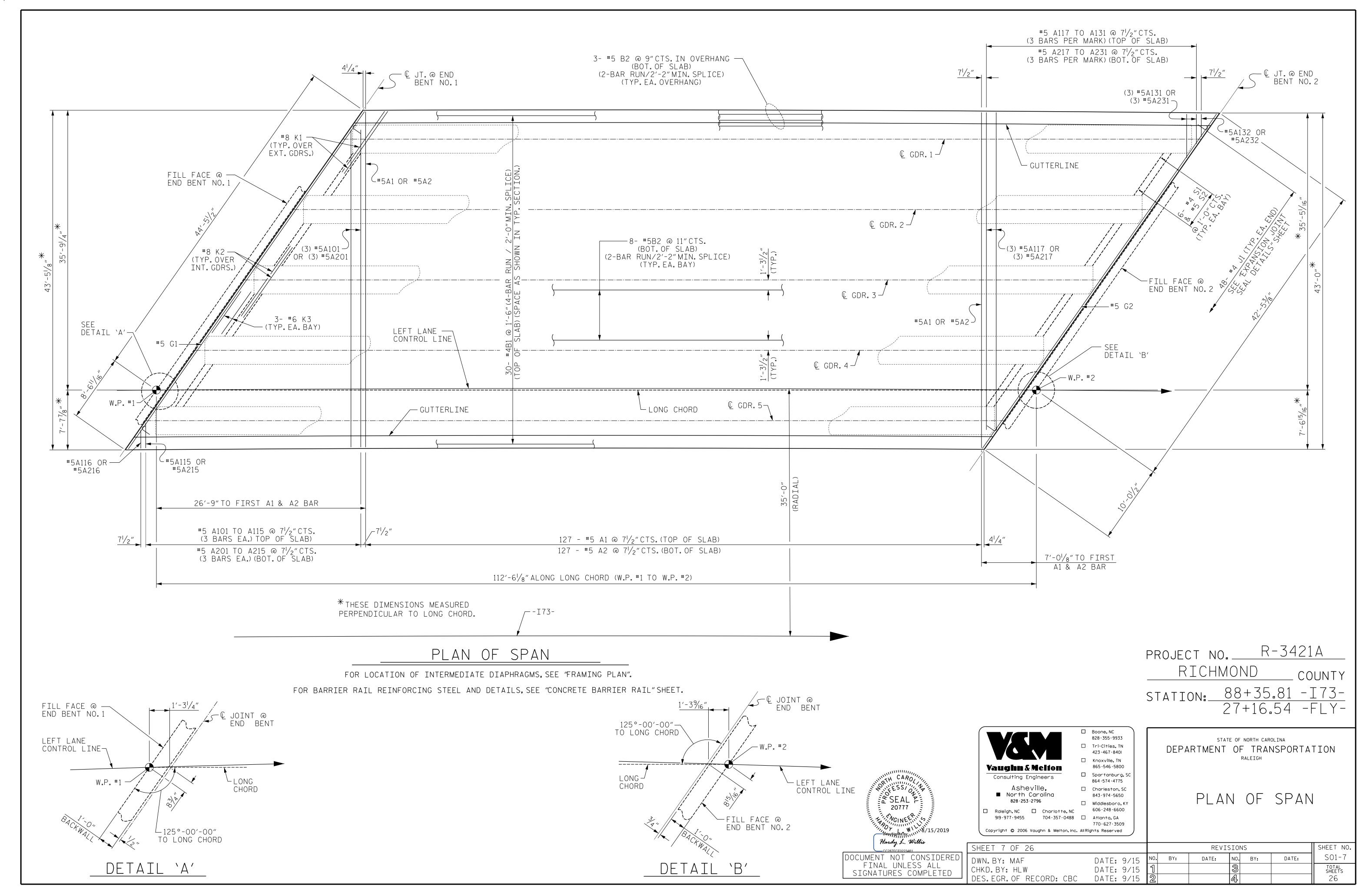
SHEET 5 OF 26 STD. NO. LRFR1

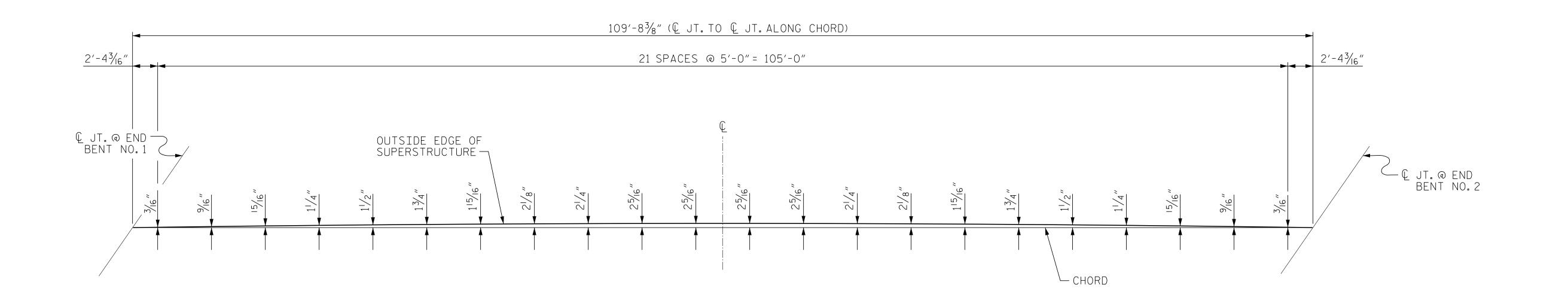


LRFR SUMMARY

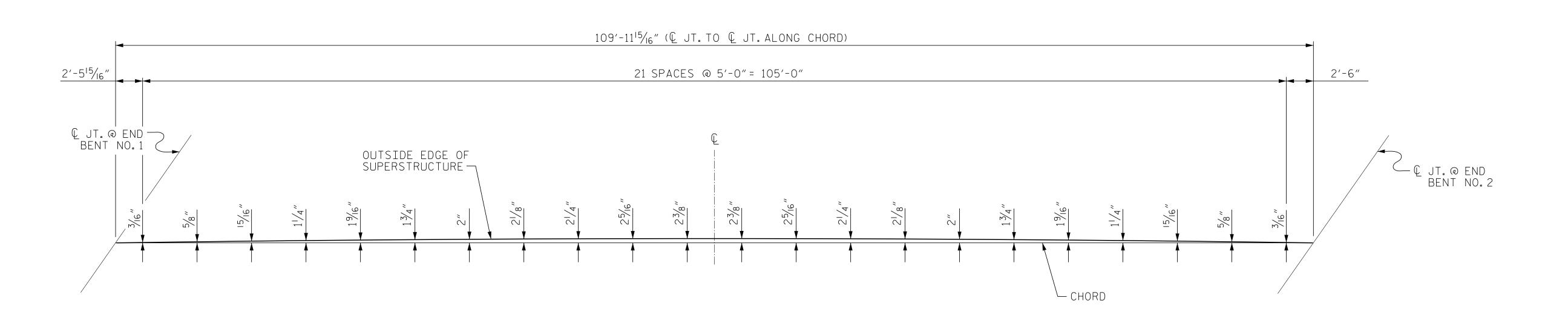
DATE: 9/2015 DATE: 9/2015 ASSEMBLED BY : MAF CHECKED BY : HLW DRAWN BY: MAA 1/08 REV. 11/12/08RR REV. 10/1/11 REV. 12/17 MAA/GM MAA/GM MAA/THC







OUTSIDE LEFT OVERHANG ARC OFFSETS



OUTSIDE RIGHT OVERHANG ARC OFFSETS

PROJECT NO. R-3421A RICHMOND _ COUNTY STATION: 88+35.81 - I73-27+16.54 - FLY-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION RALEIGH



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ARC OFFSETS

SHEET NO.

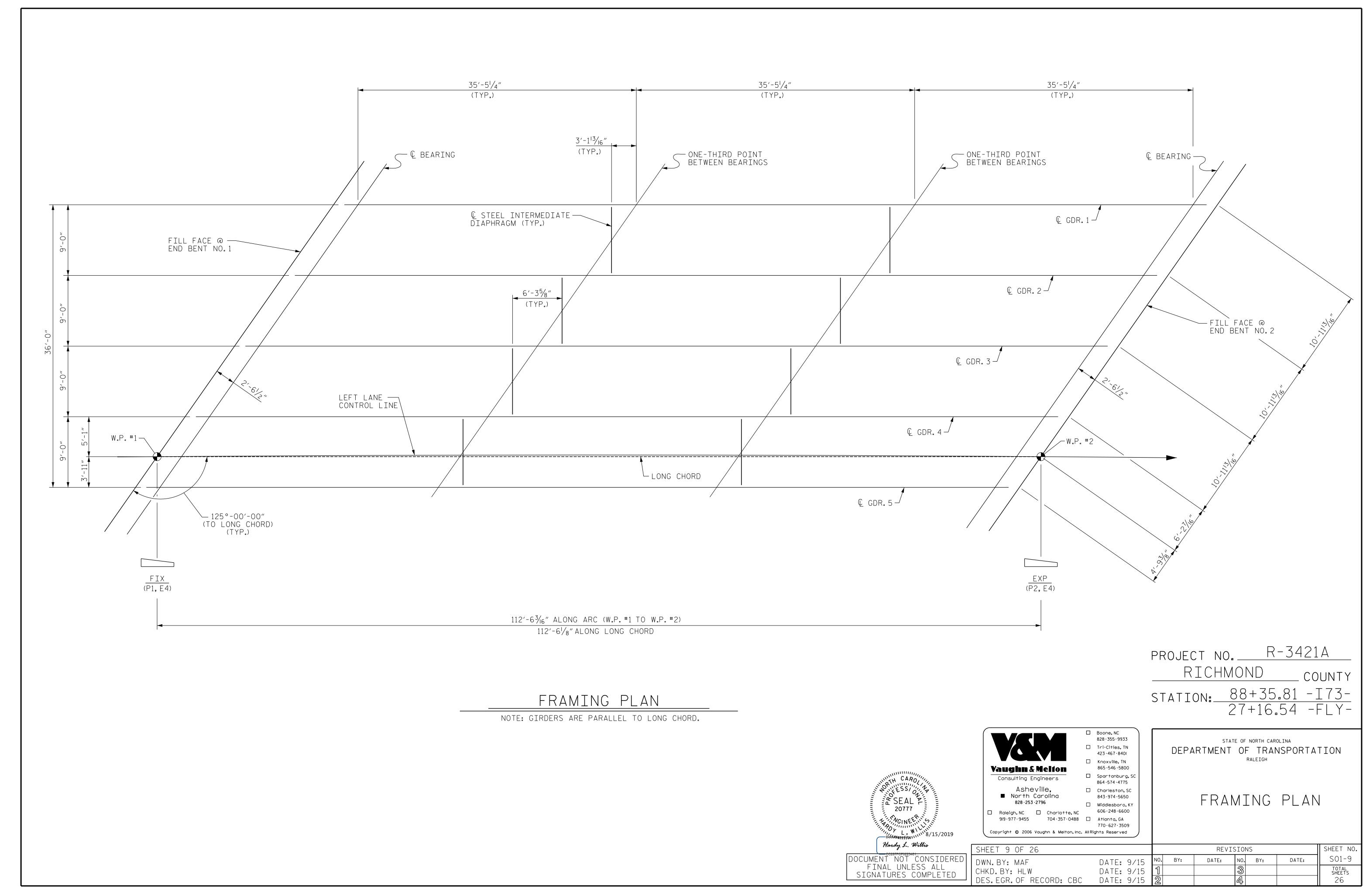
S01-8

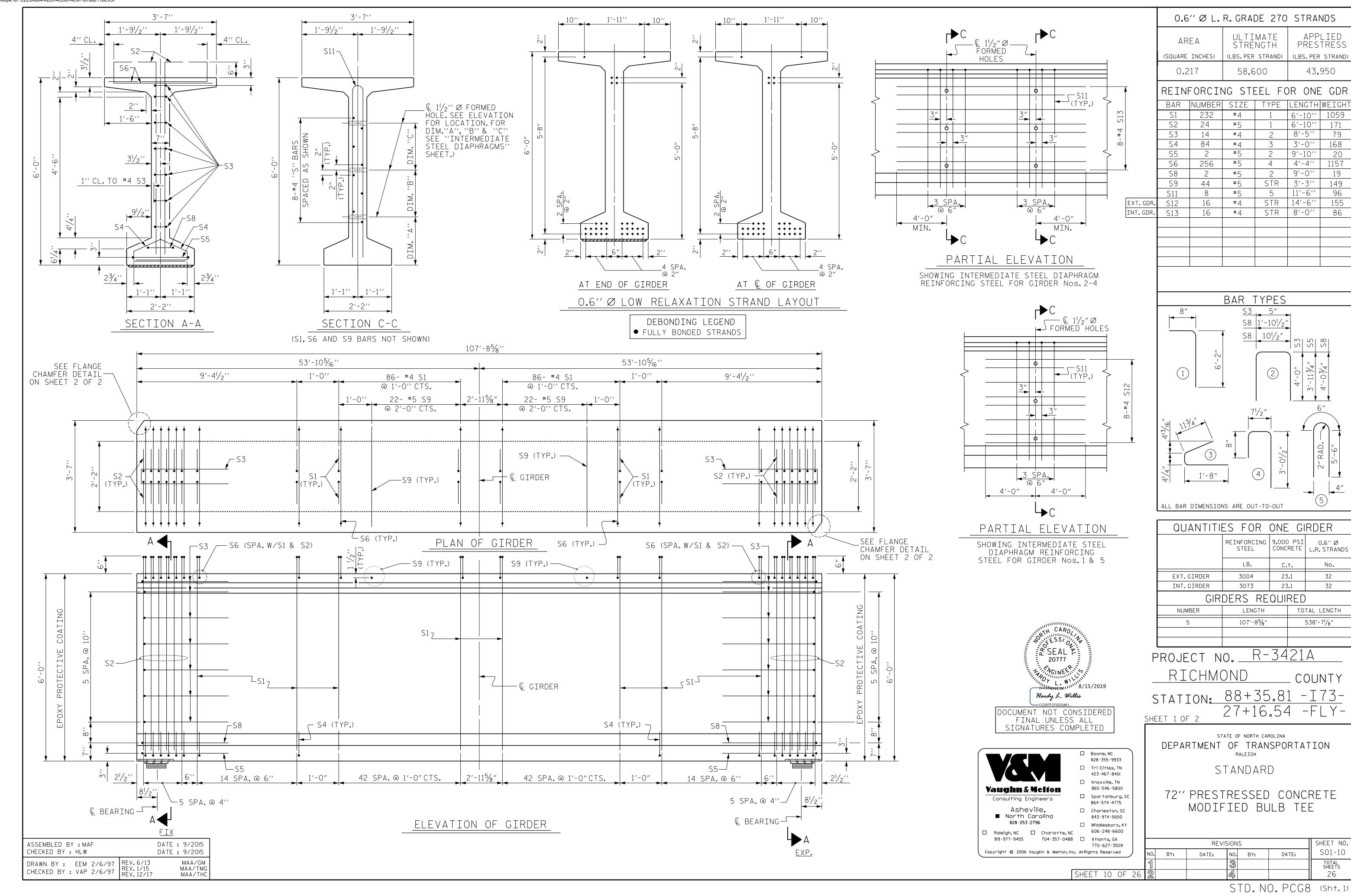
TOTAL SHEETS 26

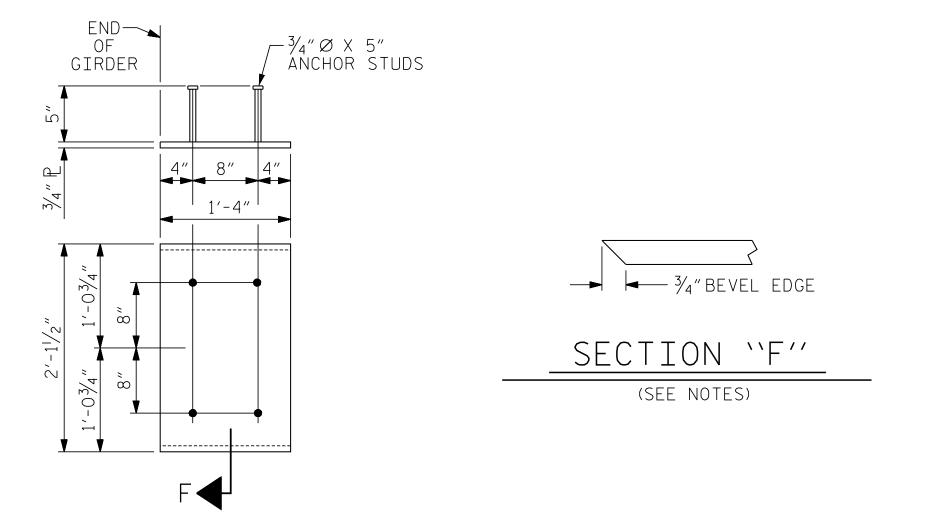
DATE:

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SHEET 8 OF 26				REVIS	10I	1 S	
)WN.BY: MAF	DATE: 9/15	NO.	BY:	DATE:	NO.	BY:	
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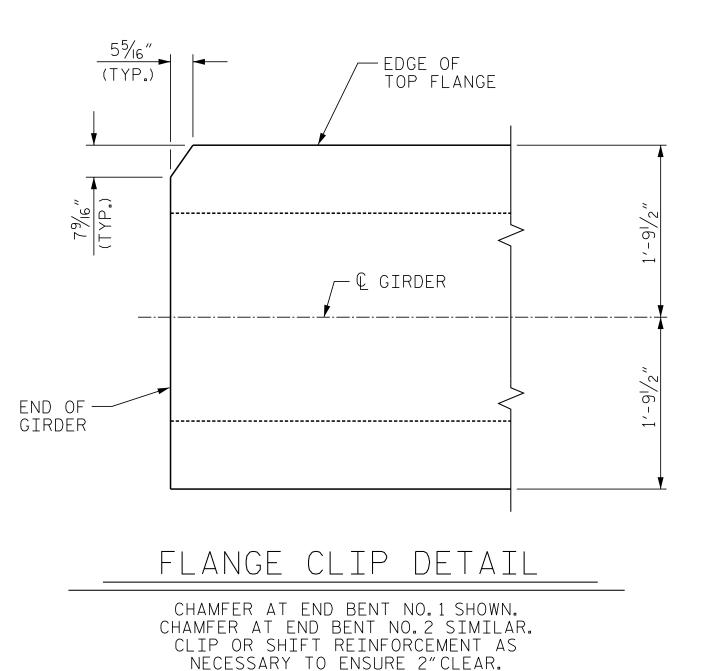






EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER AND 72" MODIFIED BULB TEES

(2 REQ'D PER GIRDER)



ASSEMBLED BY: MAF
CHECKED BY: HLW

DATE: 9/2015

DRAWN BY: ELR 11/91
CHECKED BY: GRP 11/91
REV. 1/15
REV. 2/15
REV. 12/17
MAA/TMG
REV. 12/17

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE 'B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7000 PSI.

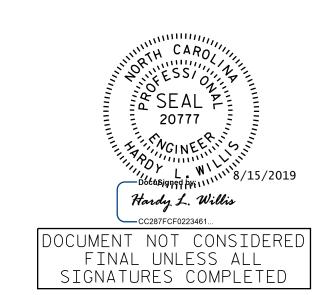
DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

WHEN DRAPED STRANDS ARE DETAILED, THE LONGITUDINAL LOCATION OF THE HOLD DOWN DEVICES SHALL BE WITHIN 6" OF THE LOCATION SHOWN AND THE CENTER OF GRAVITY OF THE GROUP OF DRAPED STRANDS SHALL BE LOCATED WITHIN $\frac{1}{2}$ " OF THE THEORETICAL LOCATION SHOWN.

A 2" x 2"CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 63"AND 72"MODIFIED BULB TEES ONLY.

THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.





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PROJECT NO. R-3421A

RICHMOND COUNTY

STATION: 88+35.81 - I7327+16.54 - FLY-

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

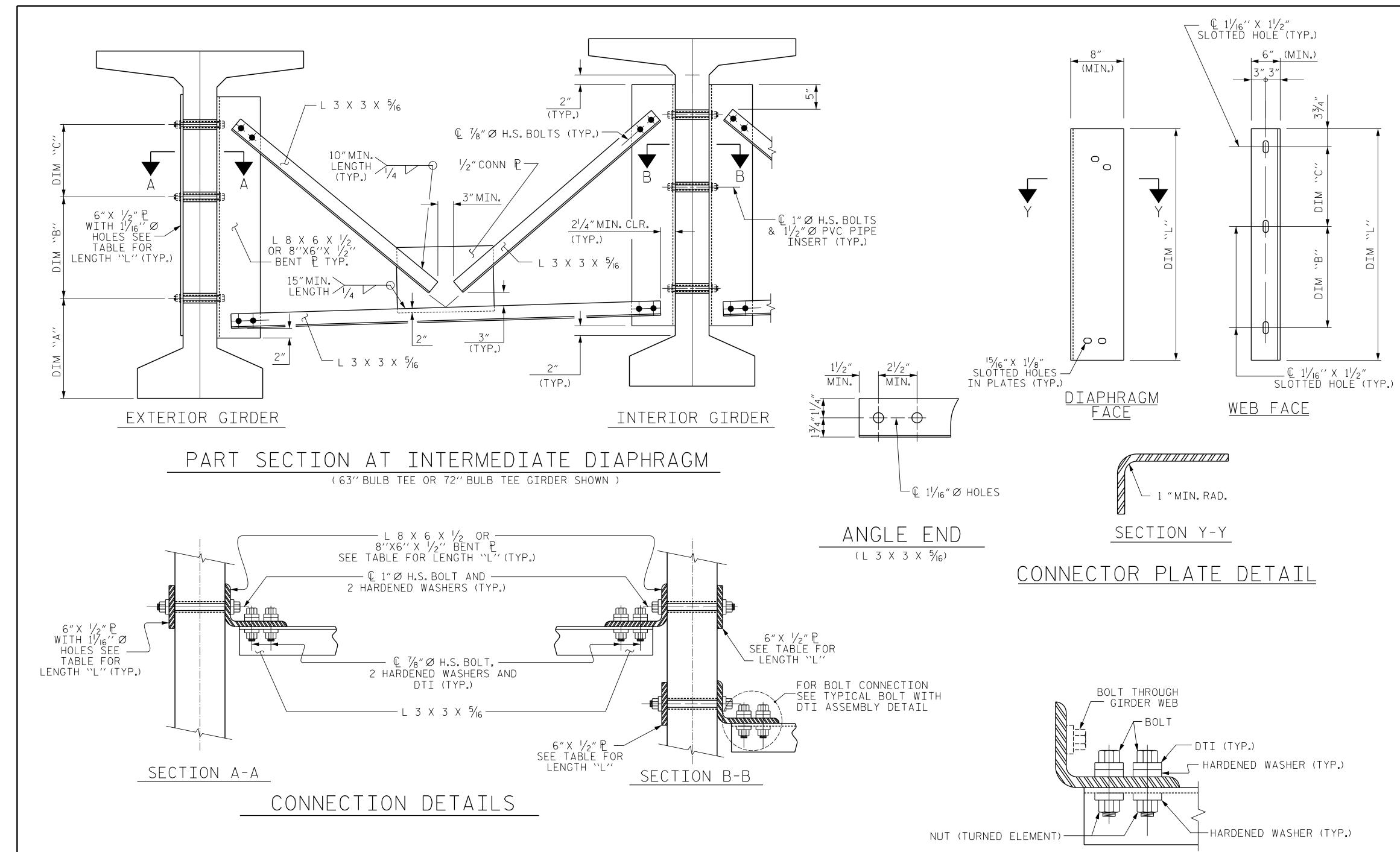
RALEIGH

STANDARD

PRESTRESSED CONCRETE GIRDER
DETAILS

8			REV	ISIONS			SHEET NO.
nc. All Rights Reserved	NO.	BY:	DATE:	NO.	BY:	DATE:	S01-11
	1			3			TOTAL SHEETS
SHEET 11 OF 26	2			4			26

STD. NO. PCG9



BOLT WITH DTI ASSEMBLY DETAIL

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST $\frac{1}{4}$ "PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

TABLE

GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
72" BULB TEE	1'-101/2"	1′-3′′	1'-3''	4'-2''

SEAL P 20777 MCINE RATE OF THE PROPERTY OF Hardy L. Willis

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PROJECT NO. R-3421A RICHMOND COUNTY STATION: 88+35.81 - 173-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

STANDARD INTERMEDIATE STEEL DIAPHRAGMS FOR 63'' & 72'' MODIFIED BULB TEE PRESTRESSED CONCRETE

GIRDERS REVISIONS DATE: DATE: NO. BY:

SHEET NO. S01-12 BY: TOTAL SHEETS

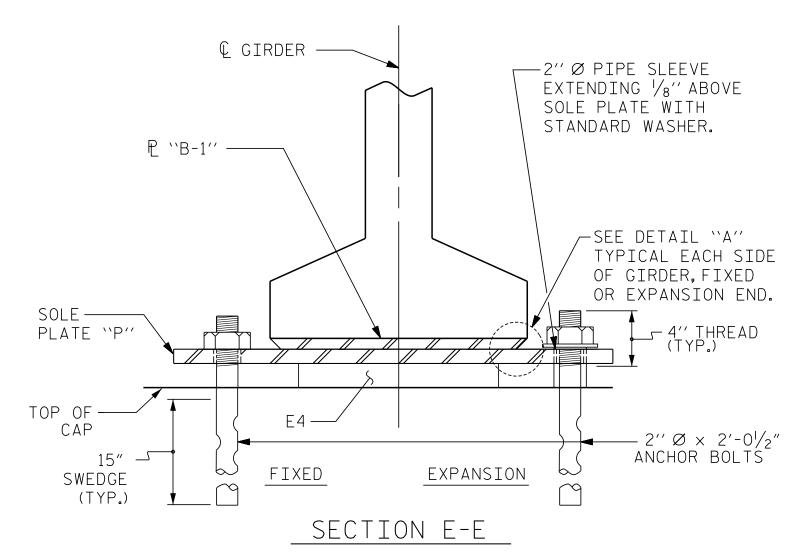
CHECKED BY : HLW DATE: 9/2015 DRAWN BY : RWW 11/09 MAA/THC REV. 12/17 CHECKED BY : GM II/09

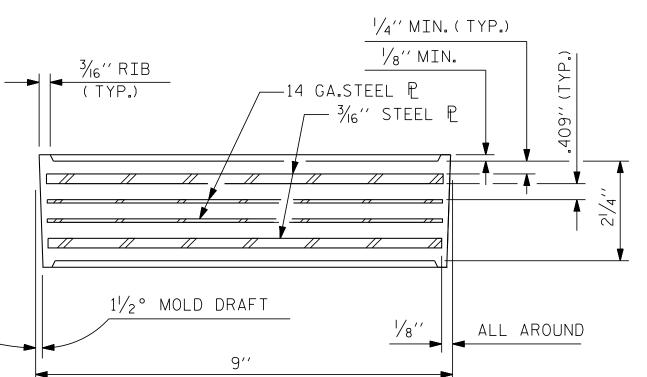
DATE : 9/2015

ASSEMBLED BY : MAF

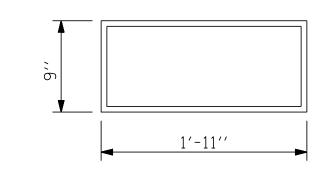
STD. NO. PCG11 (SHT 5)

27+16.54 -FLY-



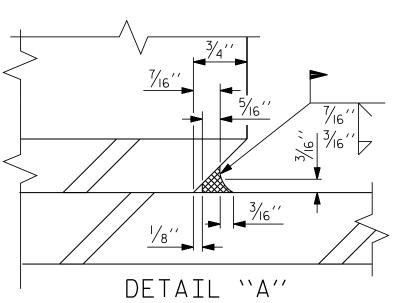


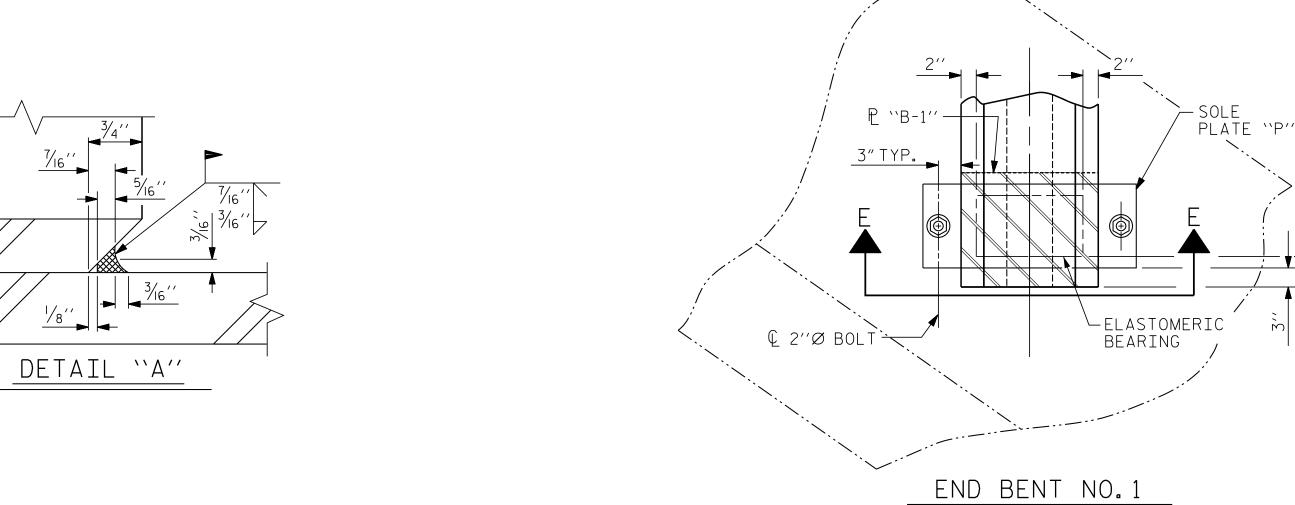
TYPICAL SECTION OF ELASTOMERIC BEARINGS

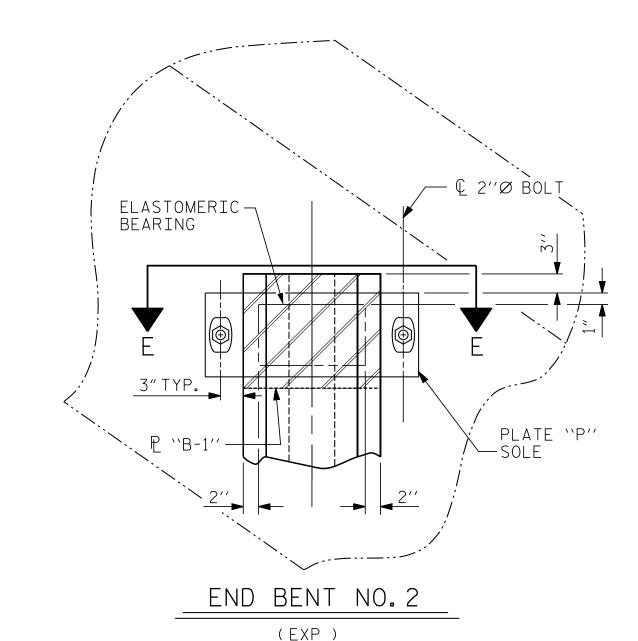


E4 (10 REQ'D) PLAN VIEW OF ELASTOMERIC BEARING

TYPE V







(FIXED)

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P". BOLTS. NUTS. WASHERS. AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

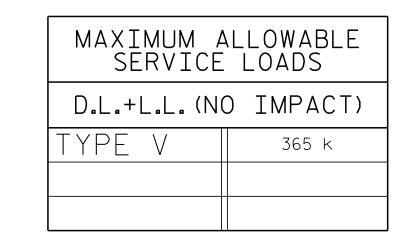
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. NO SHOP DRAWINGS ARE REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

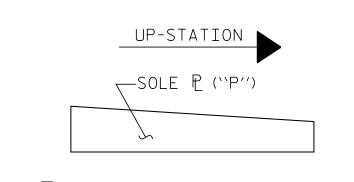
ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

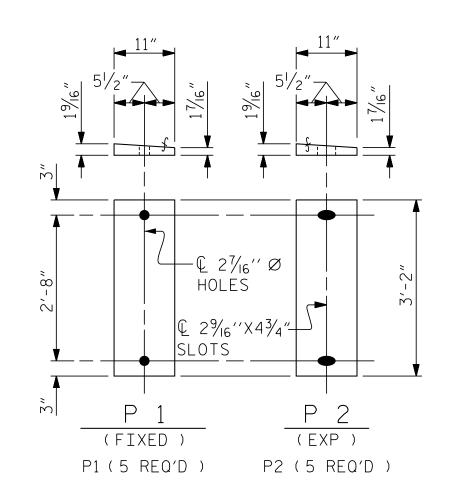
FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.





SOLE PLACEMENT DETAIL



SOLE PLATE DETAILS ("P")

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☐ Spartanburg, SC

SHEET 13 OF 26

☐ Knoxville, TN

PROJECT NO. R-3421A RICHMOND _ COUNTY STATION: 88+35.81 - 173-27+16.54 - FLY-

STANDARD ELASTOMERIC BEARING

STATE OF NORTH CAROLINA

DEPARTMENT OF TRANSPORTATION

PRESTRESSED CONCRETE GIRDER

SUPERSTRUCTURE SHEET NO. REVISIONS S01-13 NO. BY: DATE: DATE: TOTAL SHEETS 26

STD. NO. EB4

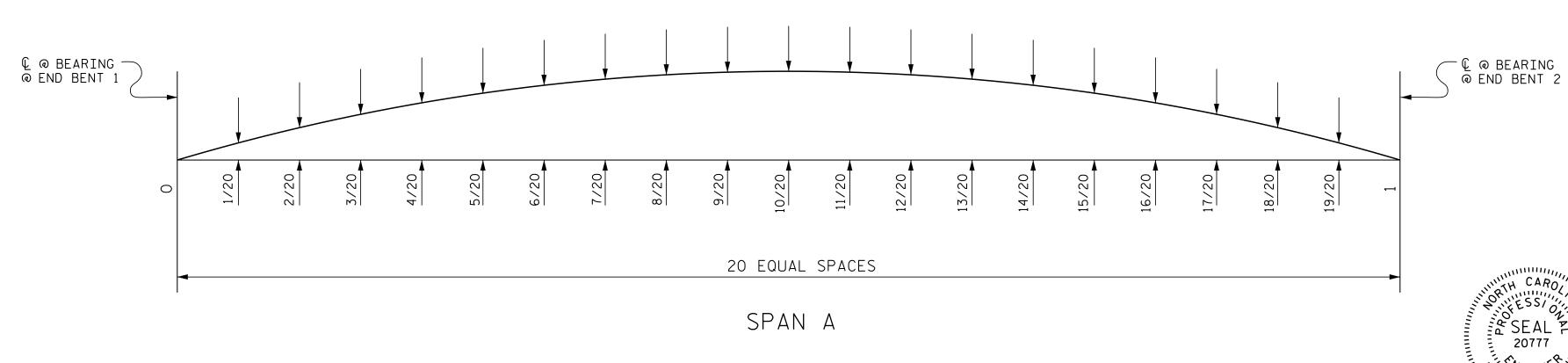
ASSEMBLED BY : MAF CHECKED BY : HLW		9/20159/2015
DRAWN BY: EEM 2/97 CHECKED BY: VAP 2/97	REV. 6/I3 REV. I/I5 REV. I2/I7	AAC/MAA MAA/TMG MAA/THC

								GI	RDERS N	10.1 & 5											
0.60" Ø LOW RELAXATION																					
TWENTIETH POINTS	0.0	0.05	0.10	0.15	.20	0.25	0.30	0.35	0.40	0.45	0.5	0.55	0.60	0.65	0.70	.075	0.80	.085	0.90	0.95	1.0
CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.023	0.045	0.066	0.085	0.102	0.116	0.128	0.136	0.141	0.143	0.141	0.136	0.128	0.116	0.102	0.085	0.066	0.045	0.023	0.000
* DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD (FT.) \	0.000	0.020	0.037	0.053	0.066	0.073	0.087	0.094	0.099	0.102	0.103	0.102	0.099	0.094	0.087	0.073	0.066	0.053	0.037	0.020	0.000
FINAL CAMBER (IN.)	0"	1/16"	1/8"	1/8"	1/4"	3/8"	3/8"	7/16"	7/16"	7/ ₁₆ "	1/2"	7/16"	7/16"	7/16"	3/8"	3/8"	1/4"	1/8"	1/8"	1/16"	0"

^{*}INCLUDES WEIGHT OF SLAB, BUILDUP, STAY-IN-PLACE FORMS, AND FUTURE WEARING SURFACE.

								GIRD	ERS NO	.2 THRU	J 4										
0.60" Ø LOW RELAXATION																					
TWENTIETH POINTS	0.0	0.05	0.10	0.15	.20	0.25	0.30	0.35	0.40	0.45	0.5	0.55	0.60	0.65	0.70	.075	0.80	.085	0.90	0.95	1.0
CAMBER (GIRDER ALONE IN PLACE) (FT.)	0.000	0.023	0.045	0.066	0.085	0.102	0.116	0.128	0.136	0.141	0.143	0.141	0.136	0.128	0.116	0.102	0.085	0.066	0.045	0.023	0.000
* DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD (FT.) \	0.000	0.019	0.037	0.052	0.065	0.073	0.086	0.093	.098	0.101	0.103	0.101	0.098	0.093	0.086	0.073	0.065	0.052	0.037	0.019	0.000
FINAL CAMBER (IN.)	0"	1/16"	1/8"	1/8"	1/4"	3/8"	3/8"	7/16"	7/16"	⁷ / ₁₆ "	1/2"	7/16"	7/16"	7/16"	3/8"	3/8"	1/4"	1/8"	1/8"	1/16"	0"

^{*}INCLUDES WEIGHT OF SLAB, BUILDUP, STAY-IN-PLACE FORMS, AND FUTURE WEARING SURFACE.



SCHEMATIC OF CAMBER ORDINATES

FOR CAMBER VALUES AT EACH GIRDER TWENTIETH POINTS, SEE TABLE ABOVE. SLOPE FOR ZERO CAMBER BASE LINE VALUES.

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SEAL P

MOPH Signed by Willis Hardy L. Willis

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R-3421A PROJECT NO.__ RICHMOND COUNTY 88+35.81 -I73-27+16.54 -FLY-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

> DEAD LOAD DEFLECTIONS

SHEET 14 OF 26 REVISIONS SHEET NO. S01-14 DATE: 9/15 DATE: 9/15 DATE: 9/15 NO. BY: DATE: BY: DATE: DWN.BY: MAF CHKD.BY: HLW
DES.EGR.OF RECORD: CBC TOTAL SHEETS 26

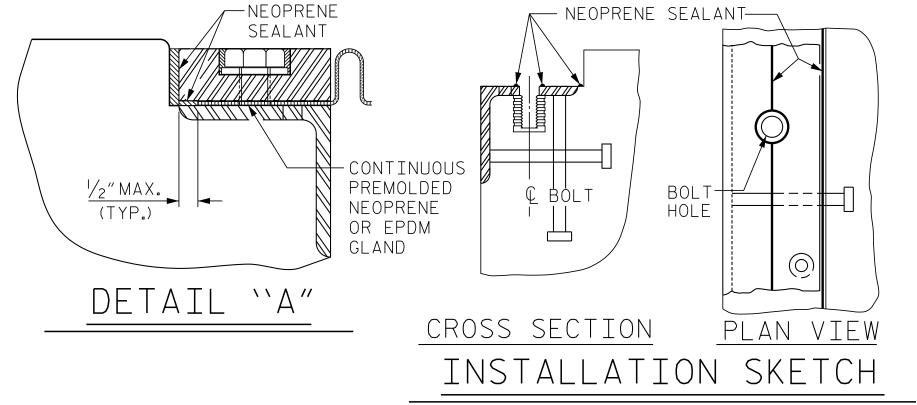
☐ Middlesboro, KY

6'-0" CLOSURE POUR (NORMAL TO JOINT) ∕- © JOINT @ END BENT CONTINUOUS PREMOLDED NEOPRENE OR EPDM GLAND— / Q 3/4" Ø HEX HEAD STAINLESS STEEL BOLT AND STAINLESS STEEL WASHER @ 1'-0"CTS. MAX. (TYP.) 1½"DIA. -AFTER TORQUING BOLTS IN ACCORDANCE WITH 4"(TYP.) INSTALLATION PROCEDURE, FILL RECESS WITH ¹³/₁₆"DIA. NEOPRENE SEALANT (TYP.). NEOPRENE SEALANT (TYP.) ---HOLD-DOWN PLATE (TYP.) 1/4" MAX. (TYP.) * #4 J1 BAR — $\frac{1}{8}$ " MIN., $\frac{1}{4}$ " MAX. (TYP.) (TYP.) $\sim 1\frac{3}{8}$ " MIN, $1\frac{1}{2}$ " MAX. (TYP.) $4'' \times 4'' \times \frac{1}{2}$ BASE ANGLE (TYP.) SEE "TYPÍCAL SECTION OF BASE ANGLE ASSEMBLY" "B" BARS -SEE — "A" BARS -DETAIL ''A" (TYP.) `A'' BARS (TYP.) #5 \`G'' BAR PARALLEL TO JOINT 'K'' BARS -APPROACH SLAB-(TYP.) 31/2" CL. TO "S" FILL FACE BARS (TYP.) EXPANSION JOINT DETAILS

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-O"CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

		MOVEMENT	AND SETTING A	T JOINT	
END BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG (RDWY)	JOINT OPENING	PERPENDICULAR JOINT OPENING AT 60° F	
1	125°-00′-00″	0"	1"	1"	1"
2	125°-00′-00″	11/16"	15/8"	11/2"	17/16"



$\mathbb{Q}^{1/2}$ WEEP HOLE \pm 1'-0" CTS. $^{13}/_{16}$ " Ø HOLE FOR $^{3}/_{4}$ " Ø HEX BOLT AND (FERRULE, SURFACE TO BE-METALLIZED $-\mathbb{Q} \ /_{2}$ '' Ø STUD ANCHOR, MIN. 5"LONG @ 1'-0"CTS.MAX. $L 4 \times 4 \times \frac{1}{2}$ $-1 \frac{1}{2}$ " Min. Long closed end ferrule @ 1'-0" cts. FOR $\frac{3}{4}$ " \varnothing BOLT. THREAD LENGTH OF BOLT IN FERRULE TO BE 1 1/4" MIN. \mathbb{Q} $\frac{1}{2}$ " \emptyset STUD ANCHOR, MIN. 6"LONG \mathbb{Q} 1'-0" CTS.

TYPICAL SECTION OF BASE ANGLE ASSEMBLY

ASSEMBLED BY : MAF DATE : 9/2015 CHECKED BY : HLW DATE : 9/2015 DRAWN BY: REK 9/87 REV. 10/1/11 MAA/GM MAA/THC CHECKED BY : CRK 10/87 MAA/THC

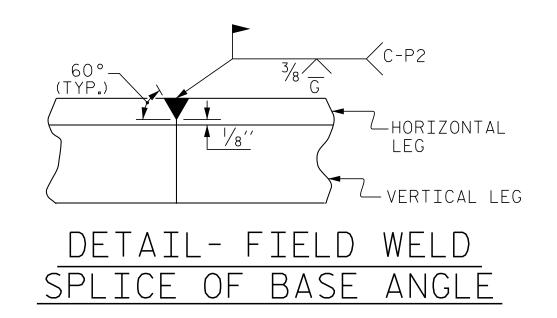
INSTALLATION PROCEDURE

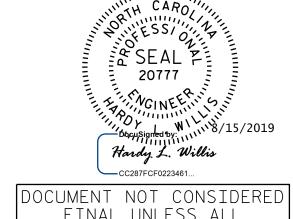
- 1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE $4^{1}/8^{\prime\prime}$ TO $4^{1}/4^{\prime\prime}$ WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE $\frac{3}{4}$ " \varnothing HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4"X 4"X 1/2"BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
- 2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT. REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
- 3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED $\frac{7}{8}$ " IN DIAMETER WITH A HAND PUNCH.
- 4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
- 5. AFTER INSPECTION. REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7)
- 6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

GENERAL NOTES

- 1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
- 2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
- 3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
- 4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
- 5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
- 6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION). SEE SPECIAL PROVISIONS.
- 7. THE COVER PLATES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION). SEE SPECIAL PROVISIONS.
- 8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
- 9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
- 10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
- 11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
- 12. THE FABRICATOR SHALL PROVIDE $\frac{1}{2}$ " \varnothing THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE $\frac{3}{4}$ " DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.

SHEET 1 OF





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SHEET 15 OF 26



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R-3421A PROJECT NO. RICHMOND COUNTY 88+35₈1 -I73-STATION:_ 27+16.54 -FLY-

DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD EXPANSION JOINT

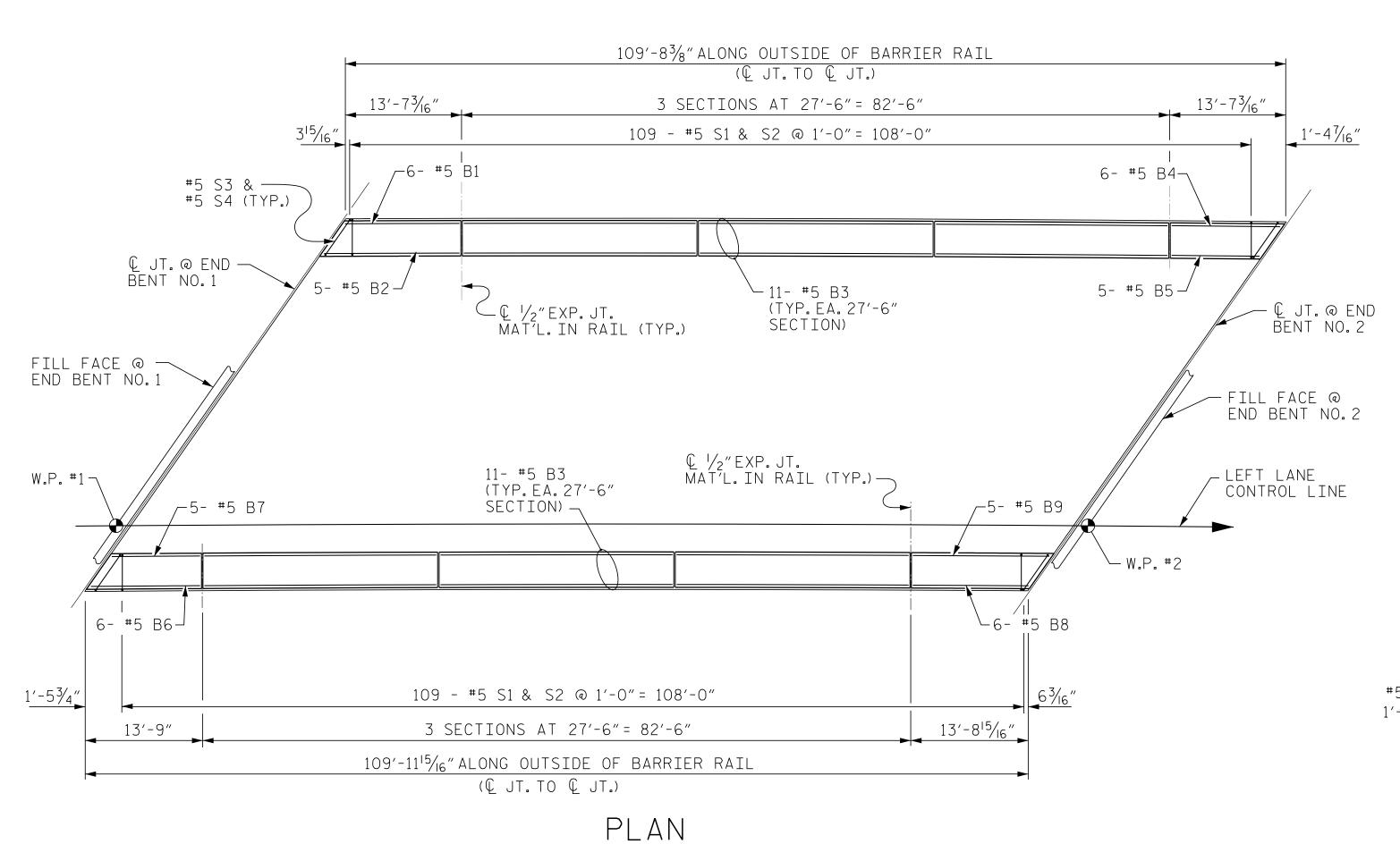
STATE OF NORTH CAROLINA

SHEET NO REVISIONS S01-15 DATE: BY: DATE: BY: TOTAL SHEETS

SEAL DETAILS

26 STD. NO. EJS1

STD. NO. EJS2



↓ /2" EXP.JT.MAT'L HELD IN —— PLACE WITH GALVANIZED NAILS.

CONST. JT.

CHAMFER 🖺

| CHAMFER

ELEVATION AT EXPANSION JOINTS

BARRIER RAIL DETAILS

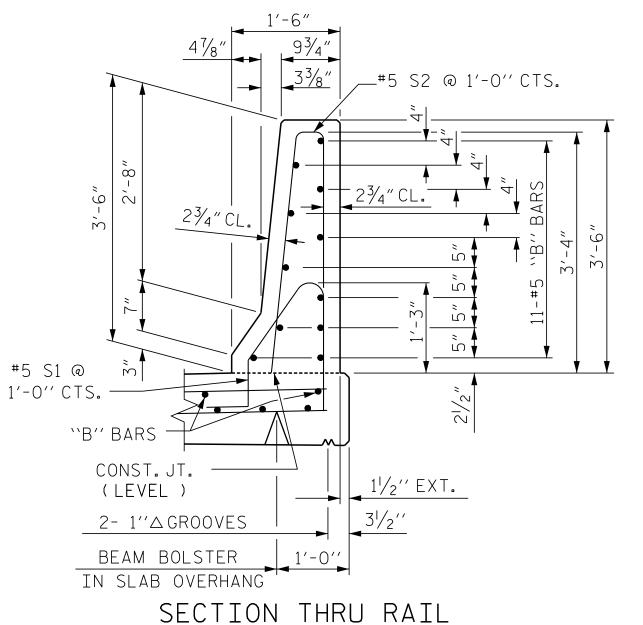
(NOTE: OMIT EXP.JT.MAT'L. WHEN SLIP FORM IS USED.)

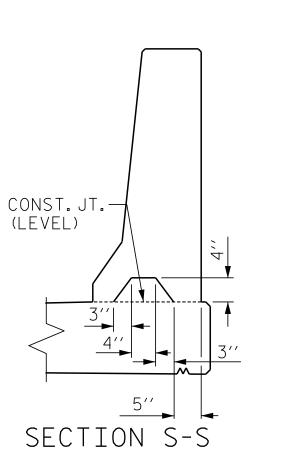
NOTES

THE BARRIER RAIL IN EACH SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3.000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

GROOVED CONTRACTION JOINTS, $\frac{1}{2}$ " IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.





AT DAM IN OPEN JOINT (THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)

81/4" 1'-0" S4 8′′ ALL BAR DIMENSIONS ARE OUT TO OUT BILL OF MATERIAL FOR CONCRETE BARRIER RAIL ONLY SIZE | TYPE | LENGTH | WEIGHT NO. BAR #5 STR 13'-2" ***** B1 **∗** B2 #5 STR 13'-11" 66 **∗** B3 #5 STR 27'-1" ***** B4 #5 STR 13′-0″ 6 #5 STR 12'-2" **★** B5 STR 13'-2" **∗** B6 #5 6 * B7 #5 STR 12'-2" STR 13'-4" **∗** B8 #5 **∗** B9 #5 STR 14'-1"

S3 1'-4⁵/₈''

S1 $1'-0\frac{1}{2}$

S3 1'-07/16"

S1 87/16''

BAR TYPES

6" 4" S2

(2)

82

73

1864

80

63

82

63

83

73

* S1	218	#5	1	4'-9"	1080						
* S2	218	#5	2	7′-0″	1592						
* S3	4	#5	1	5′-2″	22						
* S4	4	#5	2	7′-2″	30						
	Y COATED			5,187 LBS	a						
CLASS	AA CONCF	RETE	29	9.9 CU.YDS) a						
CONCRETE BARRIER RAIL											
SUF	PERSTRUC	TURE	219	.44 LIN.F	T.						
• APPROACH SLABS 42.0 LIN.FT.											

• FOR EPOXY COATED REINFORCING STEEL AND CLASS AA CONCRETE IN THE BARRIER RAIL ON APPROACH SLABS, SEE "BRIDGE APPROACH SLAB DETAILS" SHEET.

RICHMOND COUNTY 88+35.81 -I73-STATION:

TOTAL ______261.44 LIN.FT.

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

CONCRETE BARRIER RAIL

SHEET NO. REVISIONS S01-17 NO. BY: DATE: DATE: BY: TOTAL SHEETS 26 SHEET 17 OF 26

R-3421A PROJECT NO._

27+16.54 -FLY-

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DATE : 9/2015 ASSEMBLED BY : MAF CHECKED BY : CBC DATE : 9/2015 MAA/GM MAA/GM DRAWN BY: ARB 5/87 CHECKED BY : SJD 9/87 MAA/THC

STD. NO. CBR1 (SHT 2)

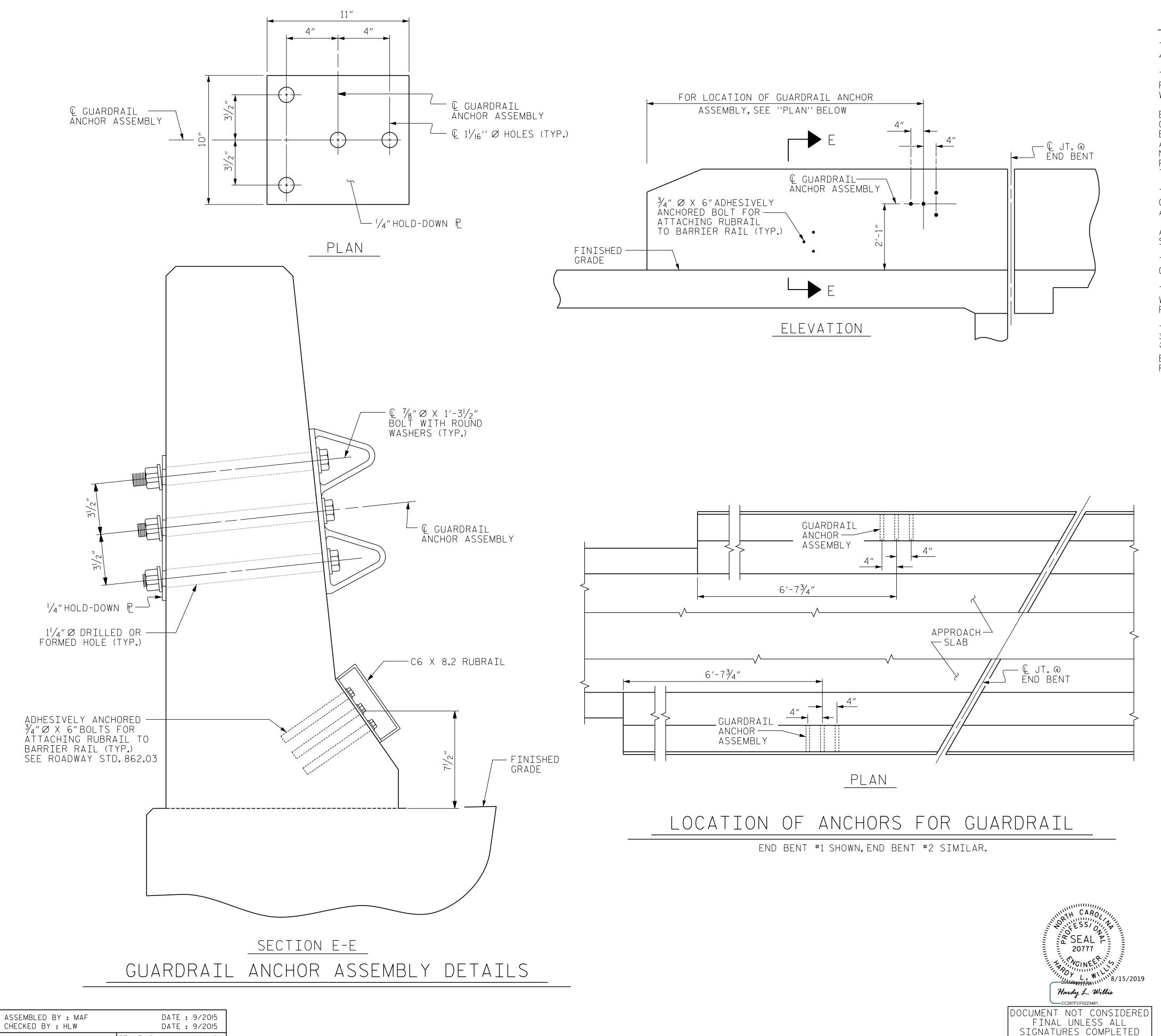
MAA/GM

MAA/THC

MAA/GM

DRAWN BY: TLA 5/06

CHECKED BY: GM 5/06



NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A $\frac{1}{4}$ " HOLD-DOWN PLATE AND 4 - $\frac{7}{8}$ " Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" \varnothing GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

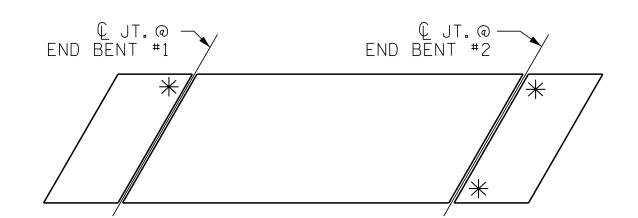
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL.FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

THE 1 $\frac{1}{4}$ " \varnothing HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE $\frac{3}{4}$ " \varnothing X 6"BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEÉ STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



SKETCH SHOWING POINTS OF ATTACHMENTS

* DENOTES GUARDRAIL ANCHOR ASSEMBLY

☐ Boone, NC 828 · 355 · 9933

☐ Tri-Cities, TN

☐ Knoxville, TN 865 • 546 • 5800

☐ Spartanburg,S

☐ Charleston, SC

864 • 574 • 4775

843 • 974 • 5650

Middlesboro, K 606 • 248 • 6600

770 • 627 • 3509

Vaughn & Melion

Consulting Engineers

■ North Carolina

828 - 253 - 2796

Asheville,

☐ Raleigh, NC ☐ Charlotte, NC

919·977·9455 704·357·0488 □ Atlanta, GA

423 • 467 • 8401

R-3421A PROJECT NO. _ RICHMOND COUNTY

88+35₈₁ -I73-STATION:_ 27+16.54 -FLY-

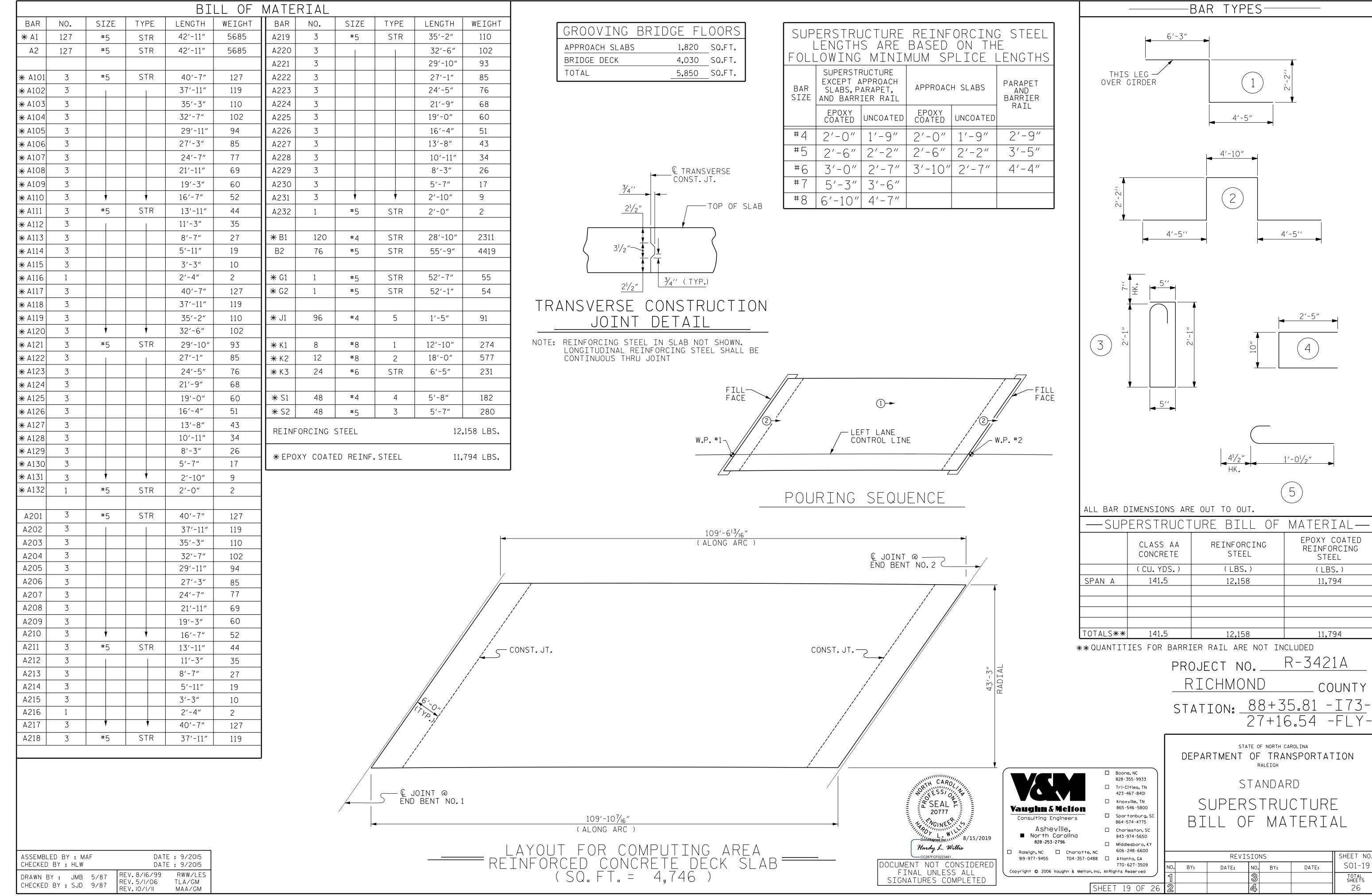
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

STANDARD

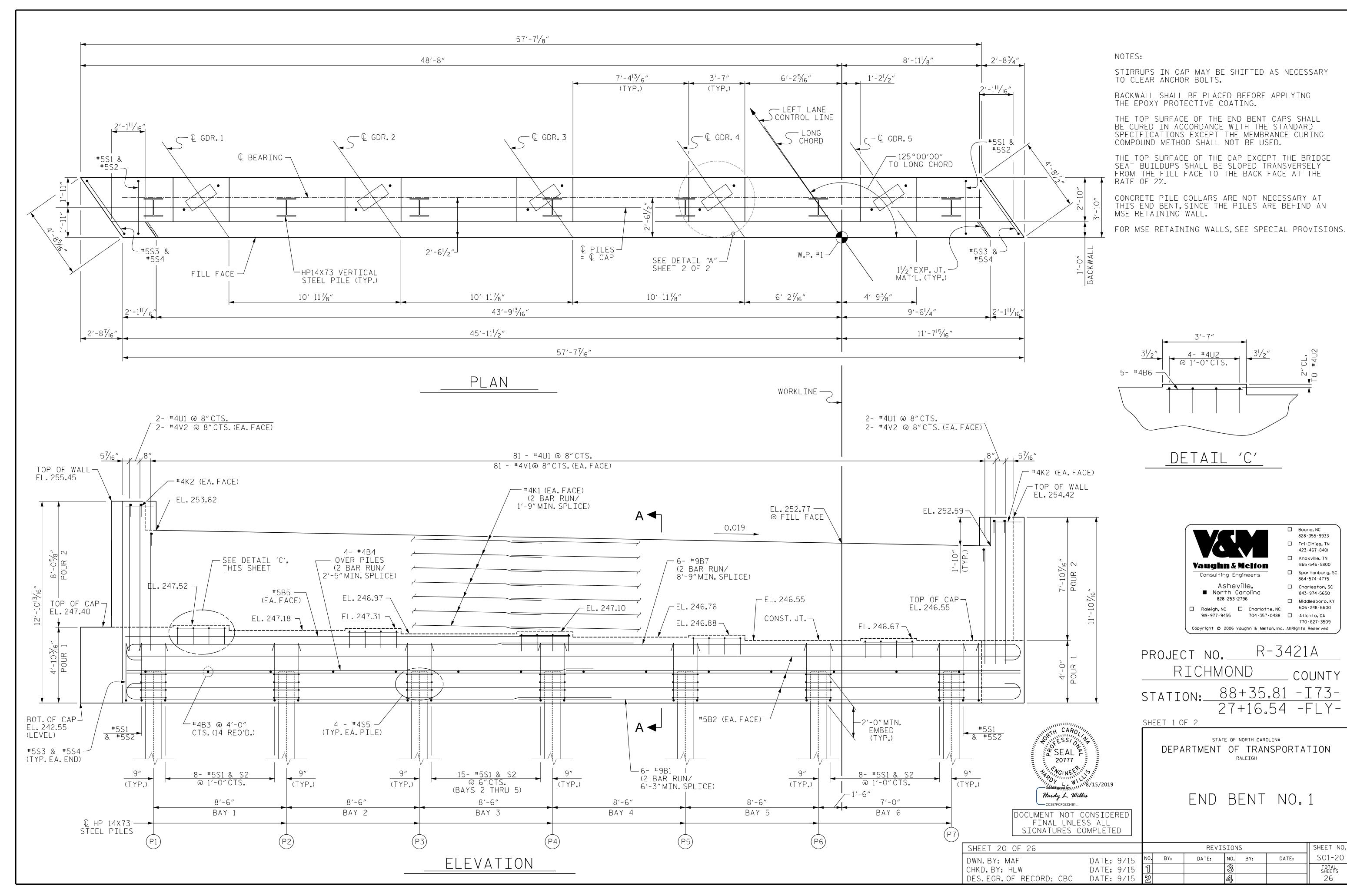
GUARDRAIL ANCHORAGE FOR BARRIER RAIL

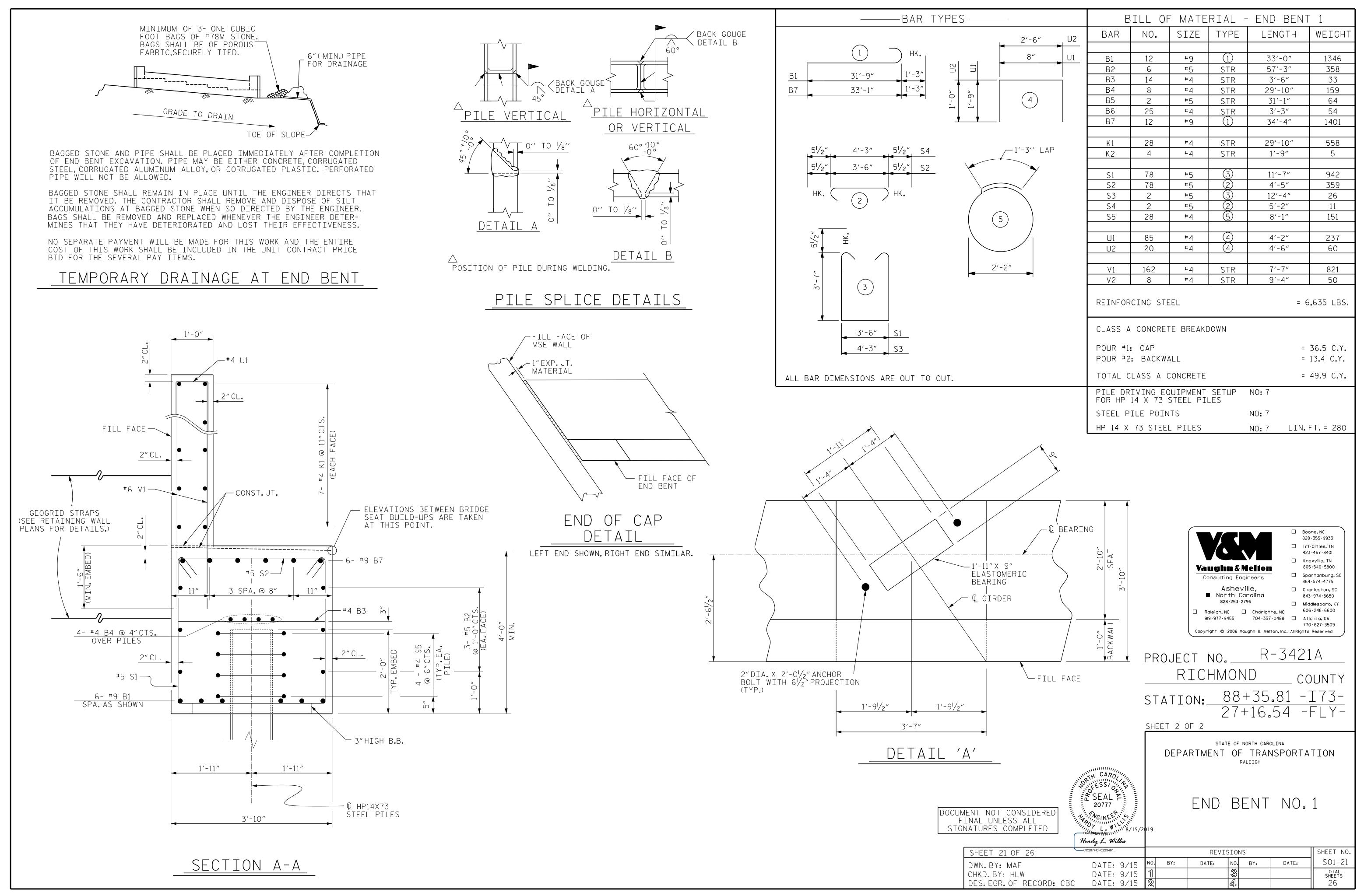
SHEET NO. REVISIONS S01-18 NO. BY: DATE: DATE: TOTAL SHEETS SHEET 18 OF 26

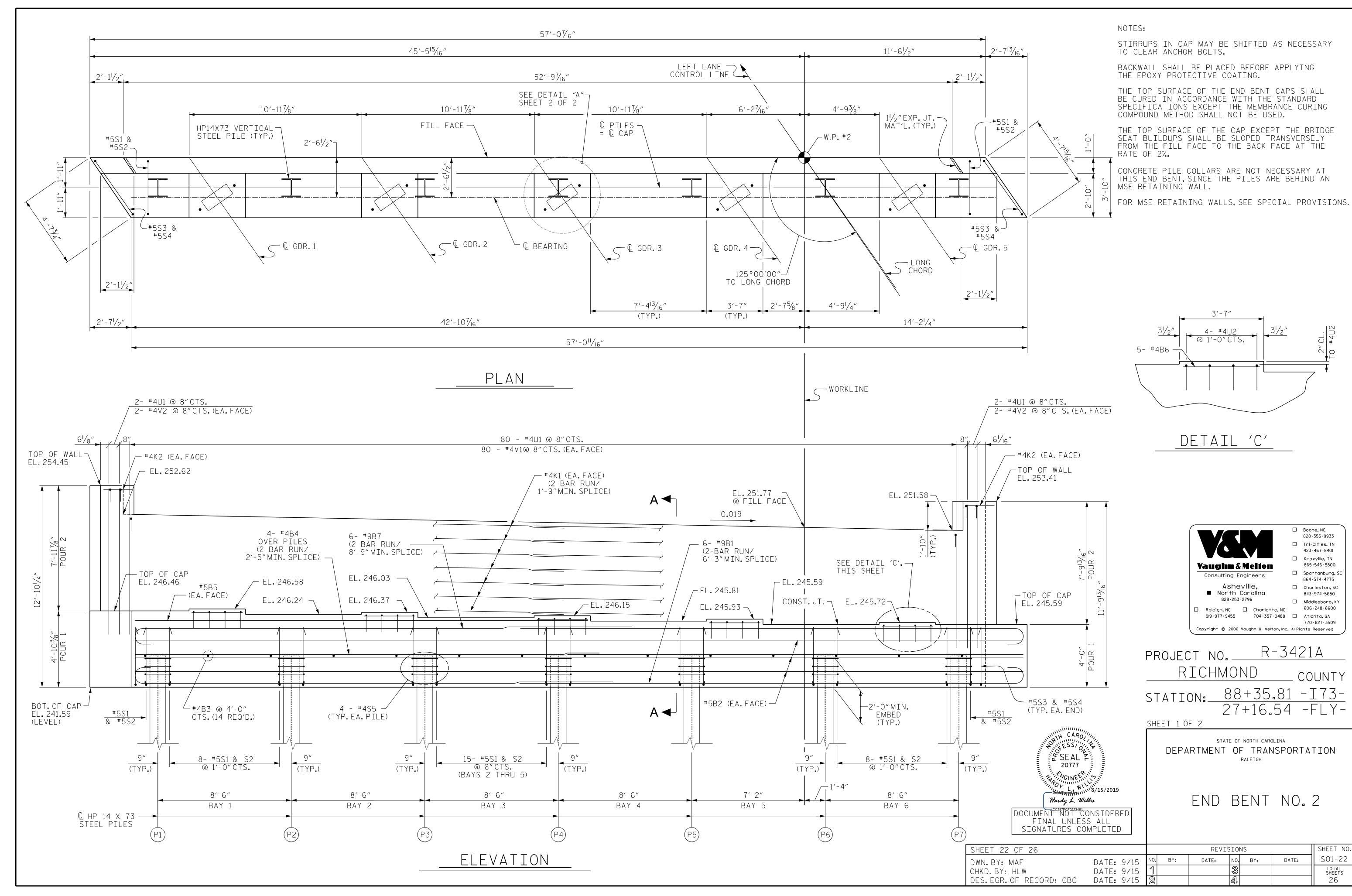
STD. NO. GRA2

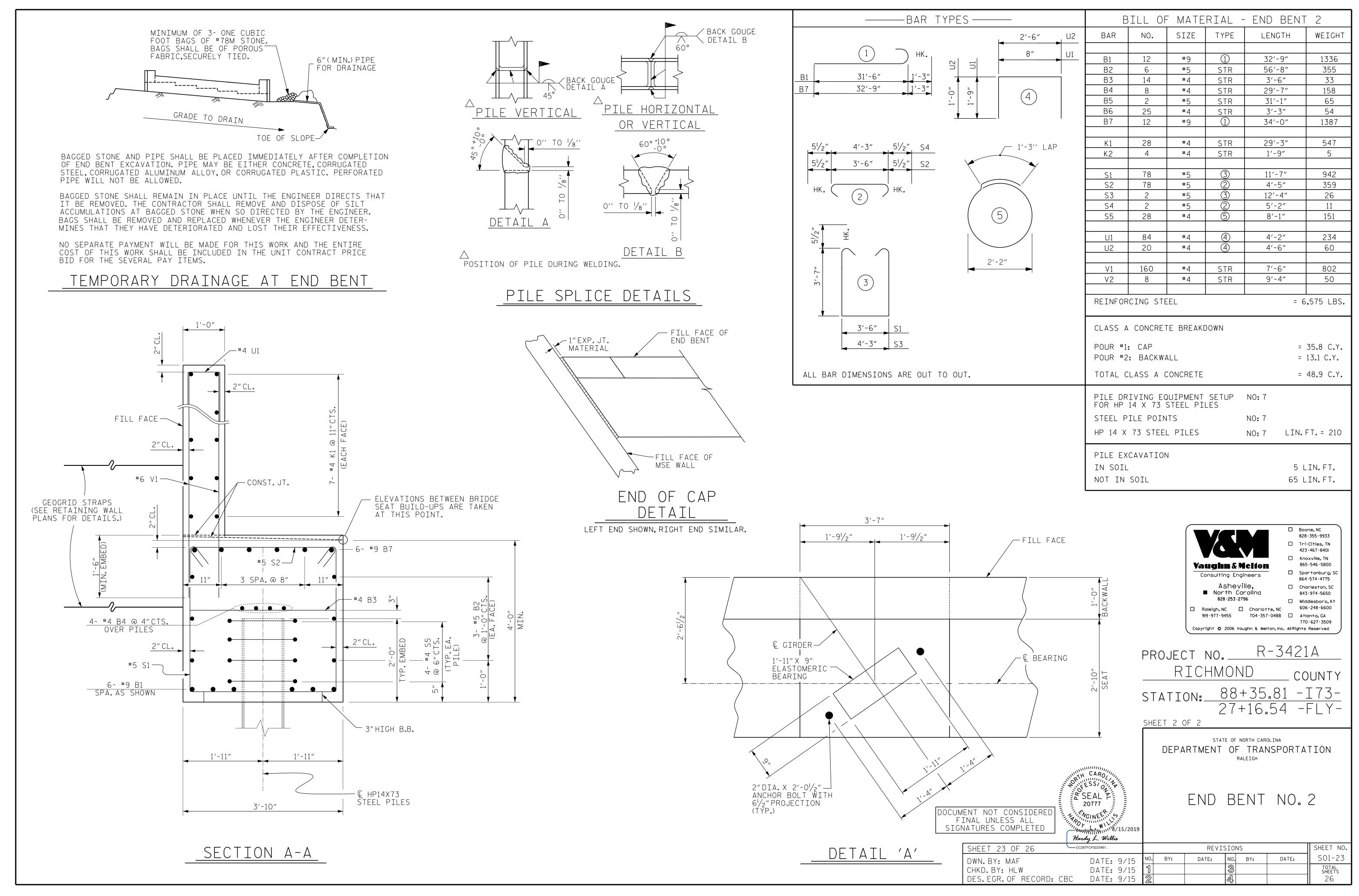


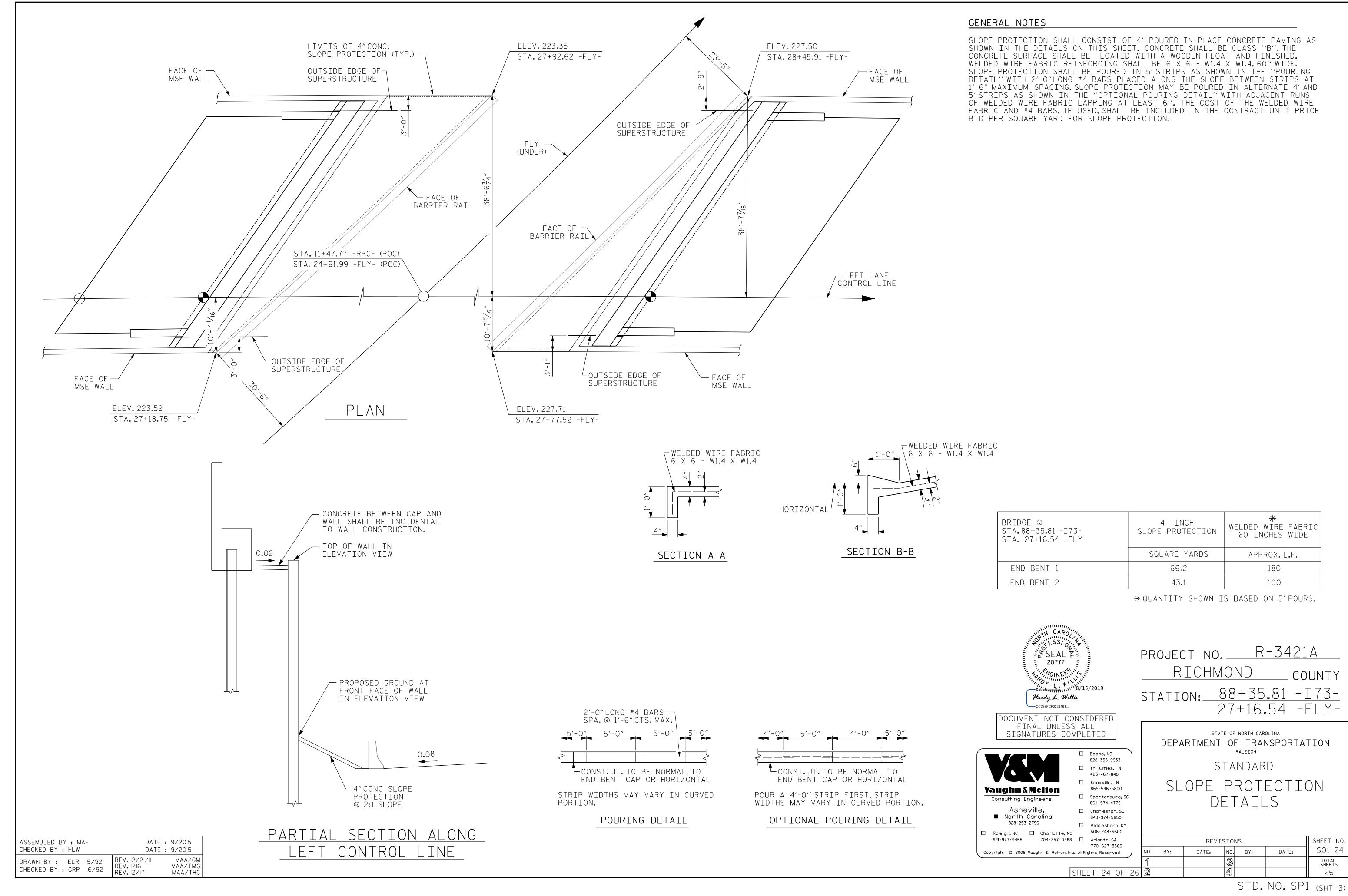
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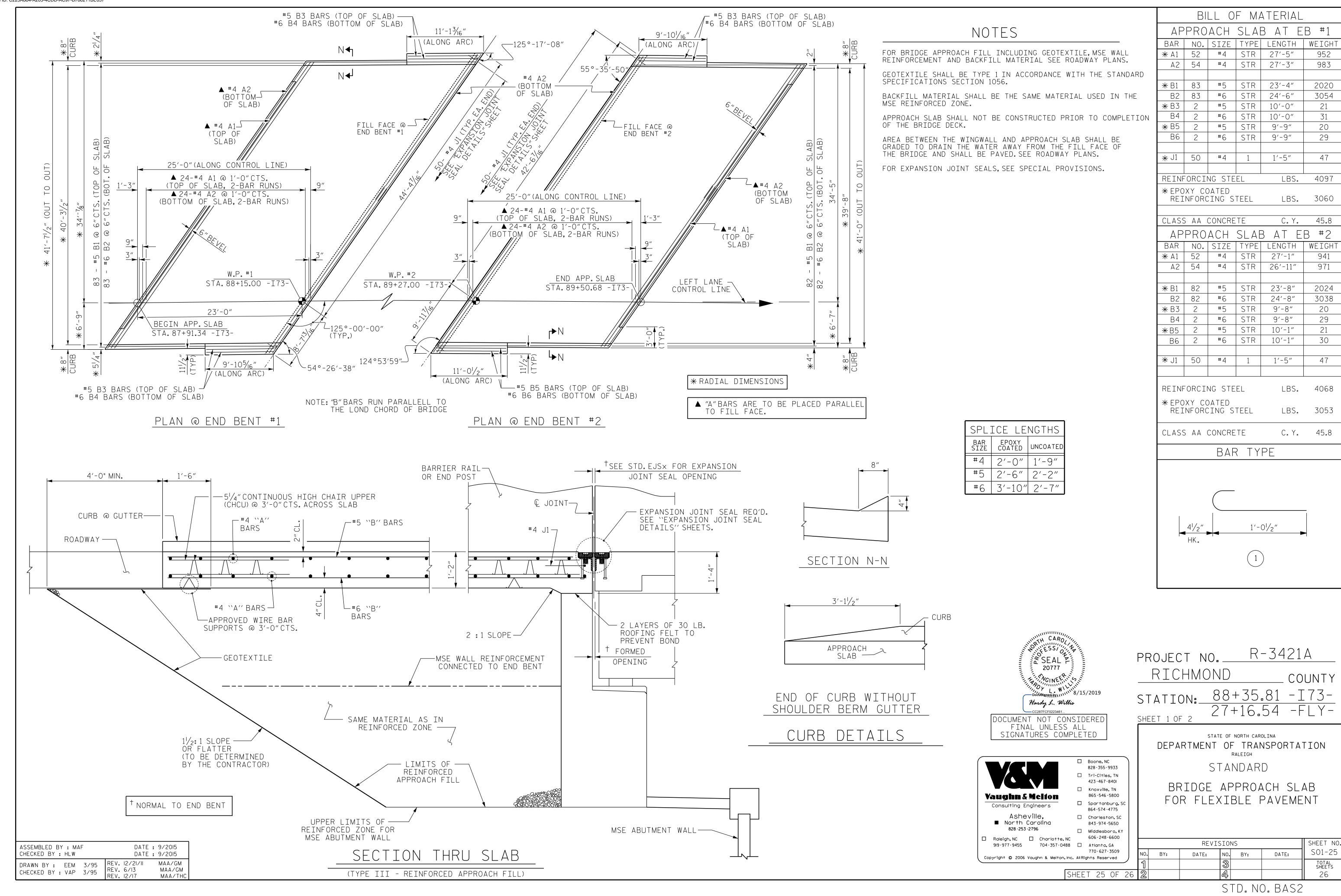


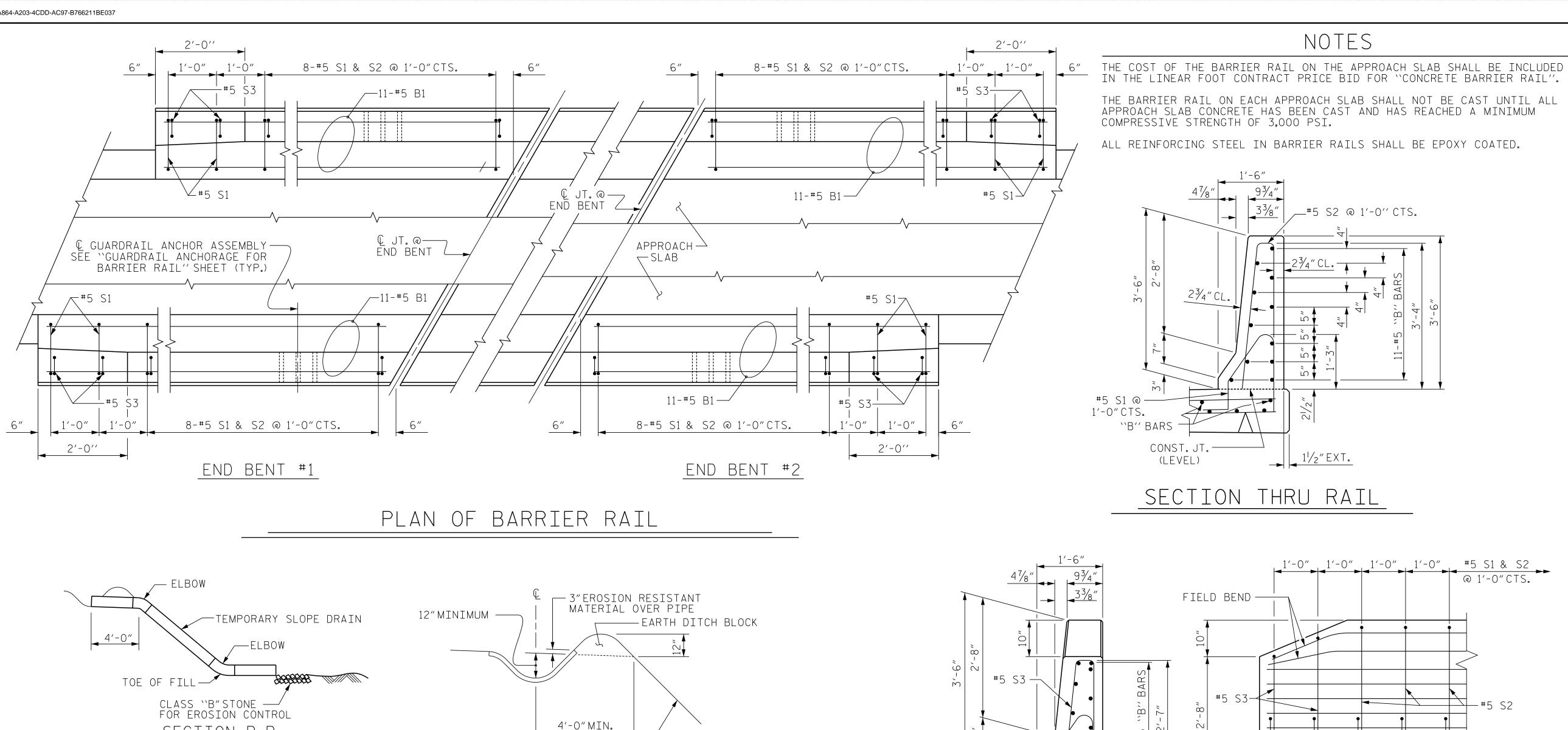


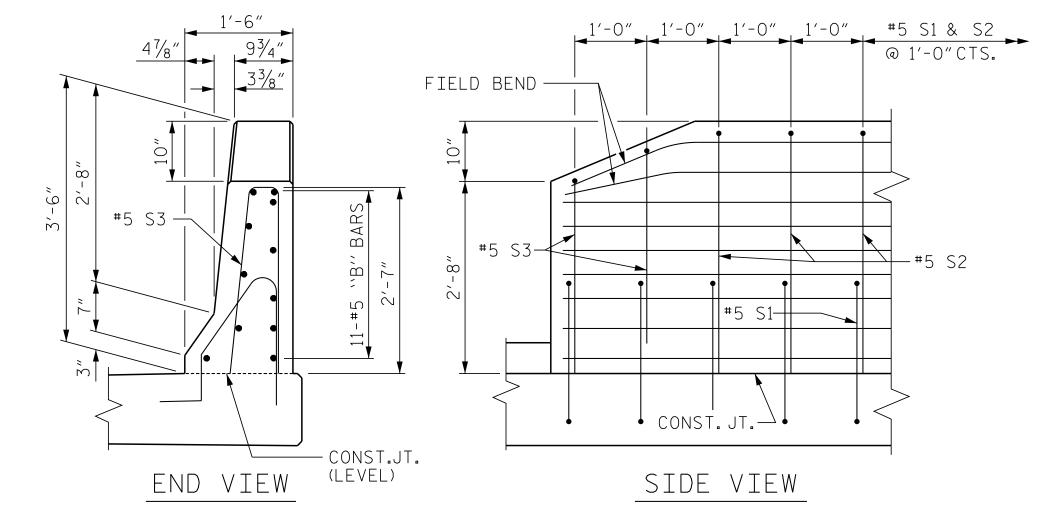




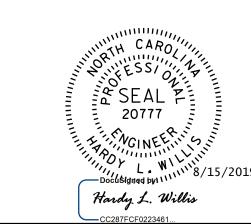




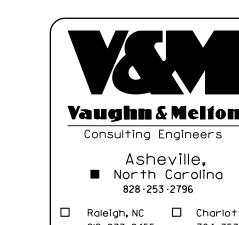




END OF RAIL DETAILS



DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



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SHEET 26 OF 2

☐ Boone, NC

☐ Charleston, SC 843 • 974 • 5650 ☐ Middlesboro, K

606 • 248 • 6600 ☐ Raleigh, NC ☐ Charlotte, NC 919 • 977 • 9455 704·357·0488 🔲 Atlanta,GA 770 - 627 - 3509 opyright © 2006 Vaughn & Melton, Inc. All Rights Reserved

STATION: 27+16.54 -FLY-SHEET 2 OF 2 STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH

PROJECT NO.

RICHMOND

STANDARD

R-3421A

88+35.81 -I73-

COUNTY

BAR TYPES

ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

BARRIER RAIL ONLY BAR | NO. | SIZE | TYPE | LENGTH | WEIGHT

CONCRETE BARRIER RAIL 42.0 LIN. FT

5′-1″

7′-0″

5′-6″

932 LBS.

5.7 C.Y.

212

234

46

*B1 | 44 | #5 | STR | 9'-7"

#5

#5

#5

1'-01/2"

8′′

* S1 | 40

* S2 | 32

* S3 | 8

* EPOXY COATED

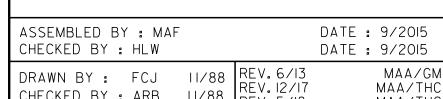
REINFORCING STEEL

CLASS AA CONCRETE

BRIDGE APPROACH SLAB DETAILS

		REVISIONS						
								SHEET NO.
		NO.	BY:	DATE:	NO.	BY:	DATE:	S01-26
		1			3			TOTAL SHEETS
26	ò	2			4			26

STD. NO. BAS4



EARTH DITCH BLOCK-

END OF APPROACH SLAB —

APPROACH-

SLAB

TEMPORARY BERM AND SLOPE DRAIN DETAILS

FILL SLOPE

SECTION S-S

BRIDGE DECK -

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

DRAWN BY: FCJ 11/88 REV.6/13 CHECKED BY: ARB 11/88 REV.12/17 REV.5/18 MAA/GM MAA/THC MAA/THC

SECTION R-R

CLASS "B"STONE — FOR EROSION CONTROL

TEMP. SLOPE DRAIN -

1'-0" MIN.

EROSION RESISTANT MATERIAL

FUTURE SHOULDER

2'-0 MIN.

2'-0"MIN.|

S◀┐

NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE

AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE

EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL

DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET

PLAN VIEW

MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER. MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB. TEMPORARY DRAINAGE DETAIL

NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION,

GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE

EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING

AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE.

OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION

CAP FLOW LINE ONLY WITH EROSION RESISTANT MATERIAL

BACKFILL EXCAVATION HOLE AND GRADE TO DRAIN

FLOWLINE

STANDARD NOTES

DESIGN DATA:

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2018 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 11/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE $\frac{7}{8}$ " Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF $\frac{7}{8}$ " Ø STUDS ALONG THE BEAM AS SHOWN FOR $\frac{3}{4}$ " Ø STUDS BASED ON THE RATIO OF 3 - $\frac{7}{8}$ " Ø STUDS FOR 4 - $\frac{3}{4}$ " Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH