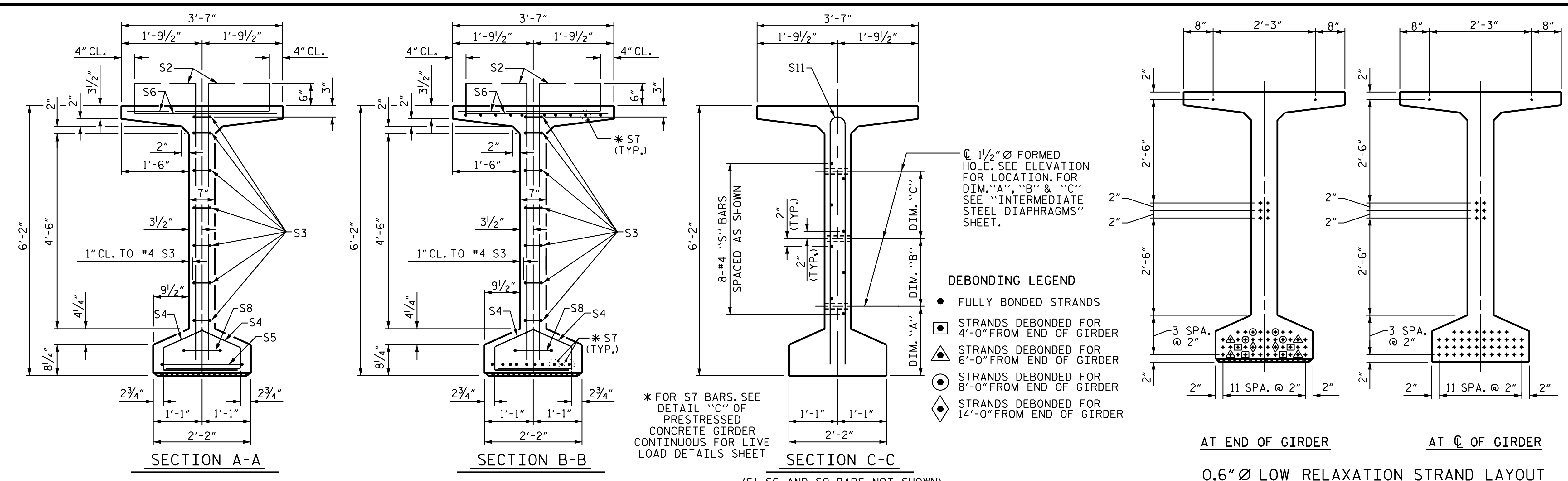


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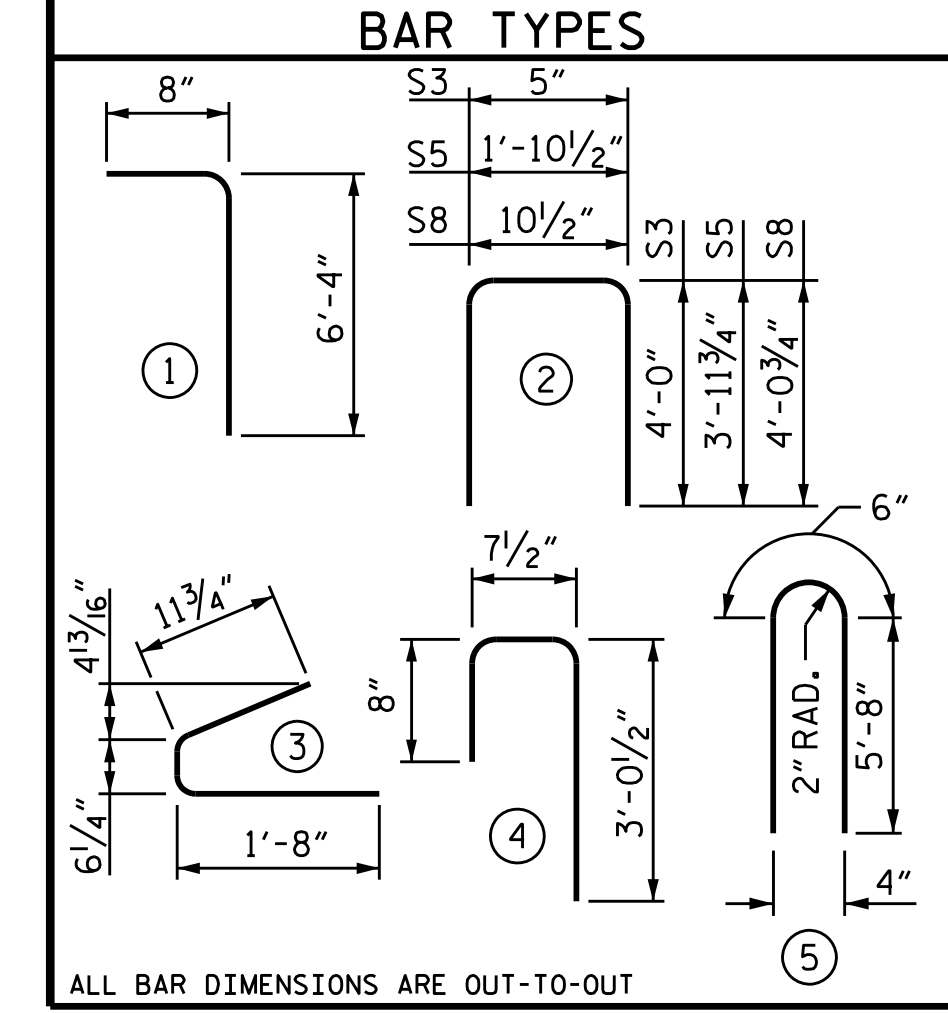
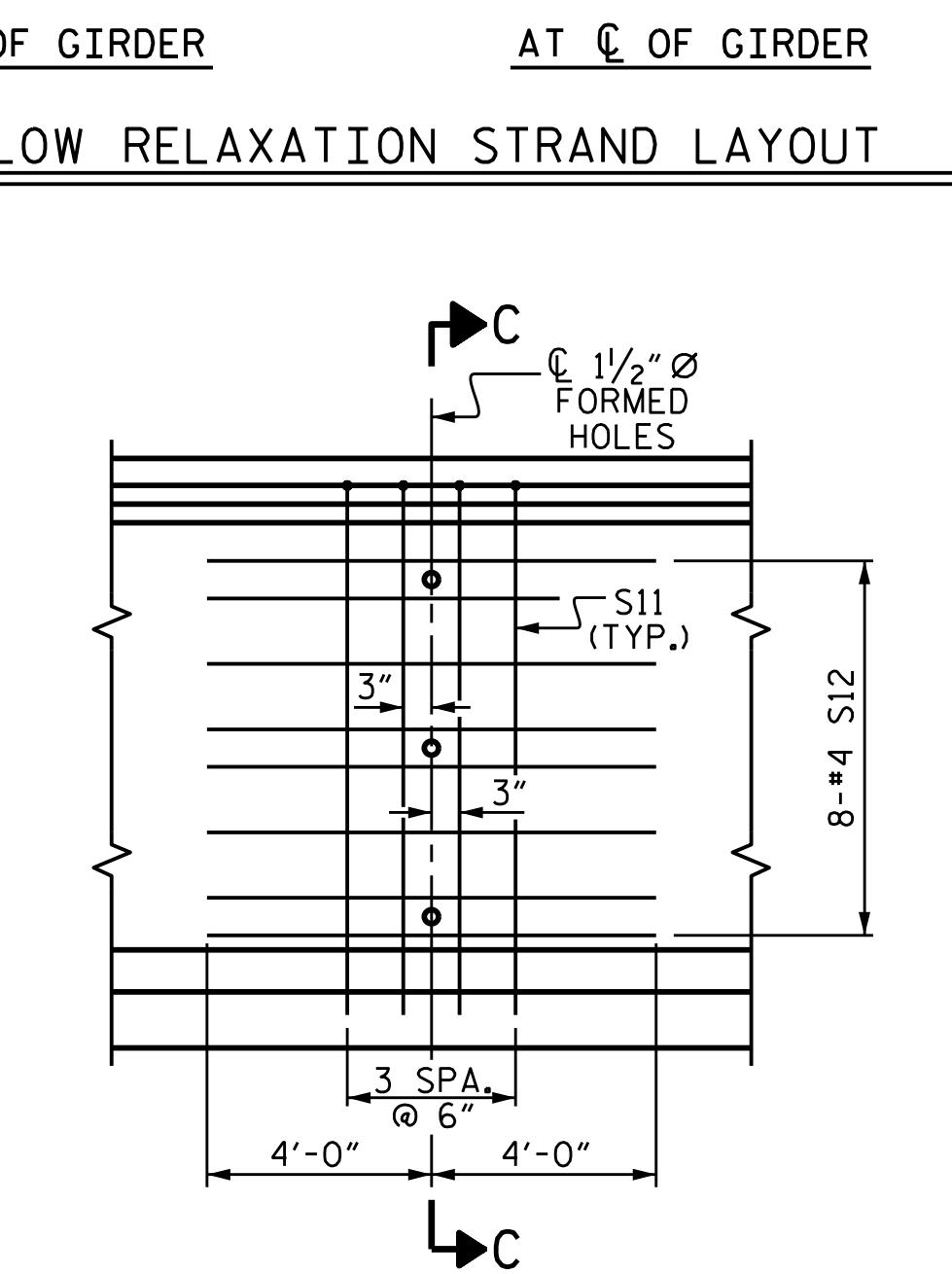
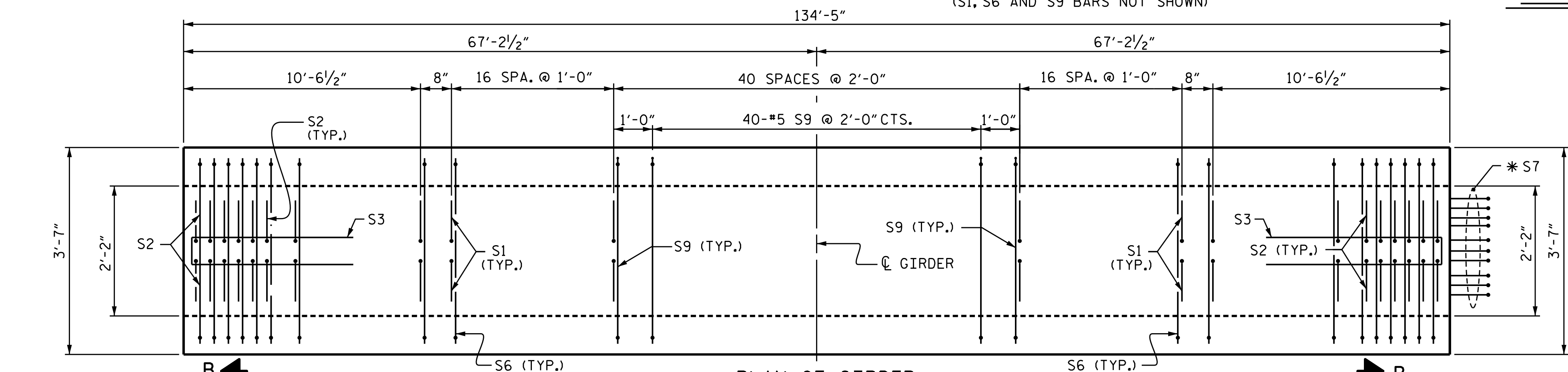
**This file or an individual page  
shall not be considered a certified document.**



**REINFORCING STEEL FOR ONE GDR**

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

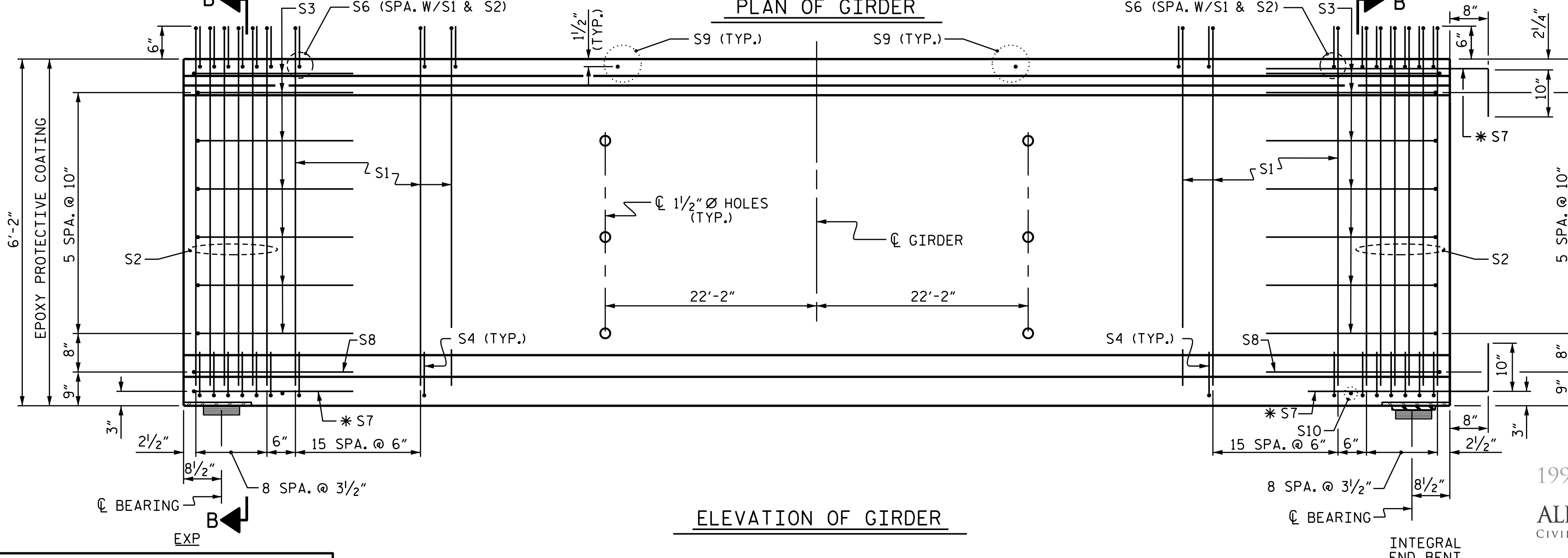


**QUANTITIES FOR ONE GIRDER**

REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52

**GIRDERS REQUIRED**

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN L)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
 CHECKED BY : S. K. C. DATE : 6/22/2018  
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM  
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG  
 REV. 12/17 MAA/THC

1998 **20** 2018  
**ALPHA & OMEGA GROUP**  
 CIVIL | STRUCTURAL | WATER RESOURCES  
 4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
 www.aogroup.com Firm License No. C-1684  
 A&O PROJECT NO. 2015.042

DocuSigned by  
 [Signature]  
 11/9/2018 7:44:29 AM EST  
 REFERENCE No. 5-20  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

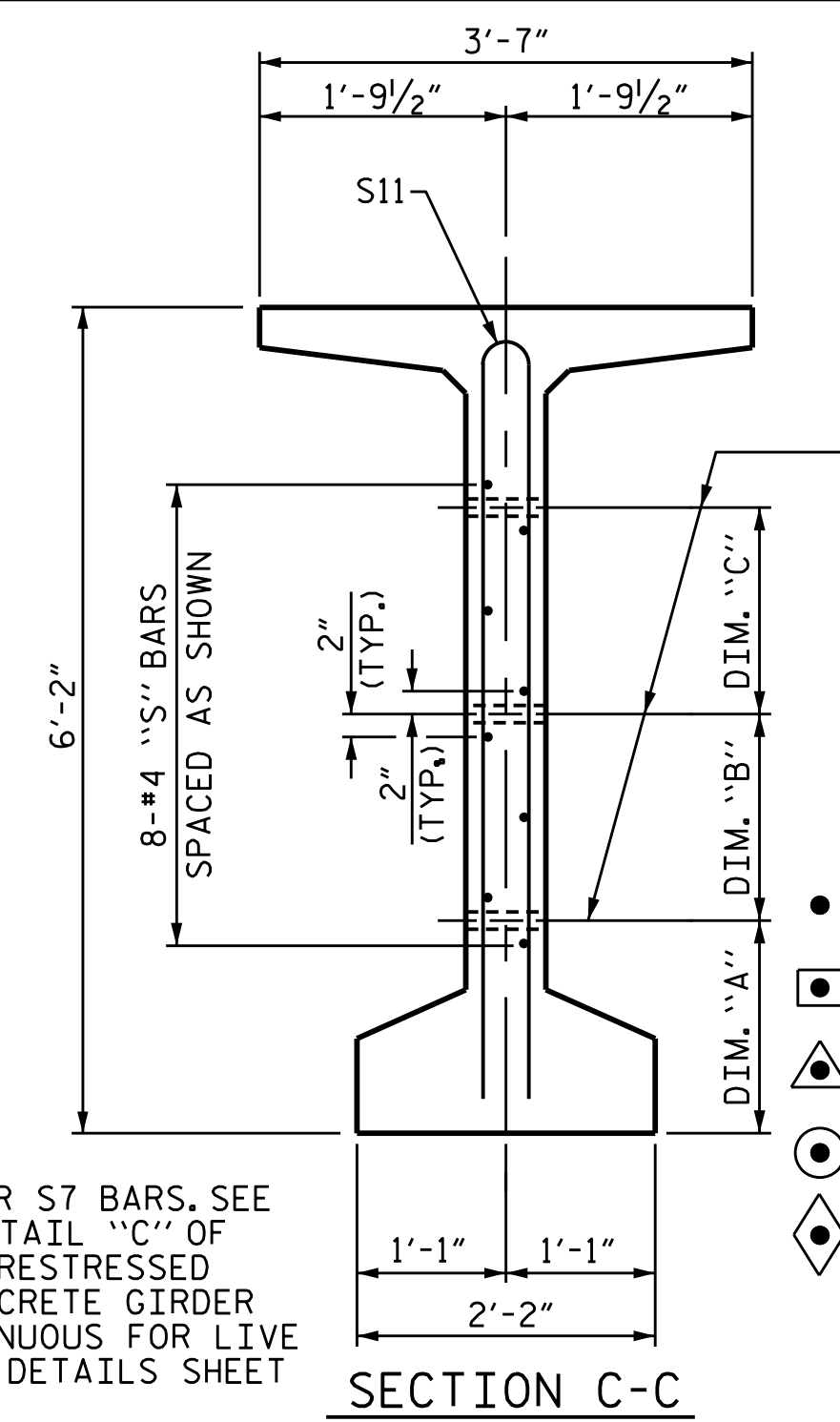
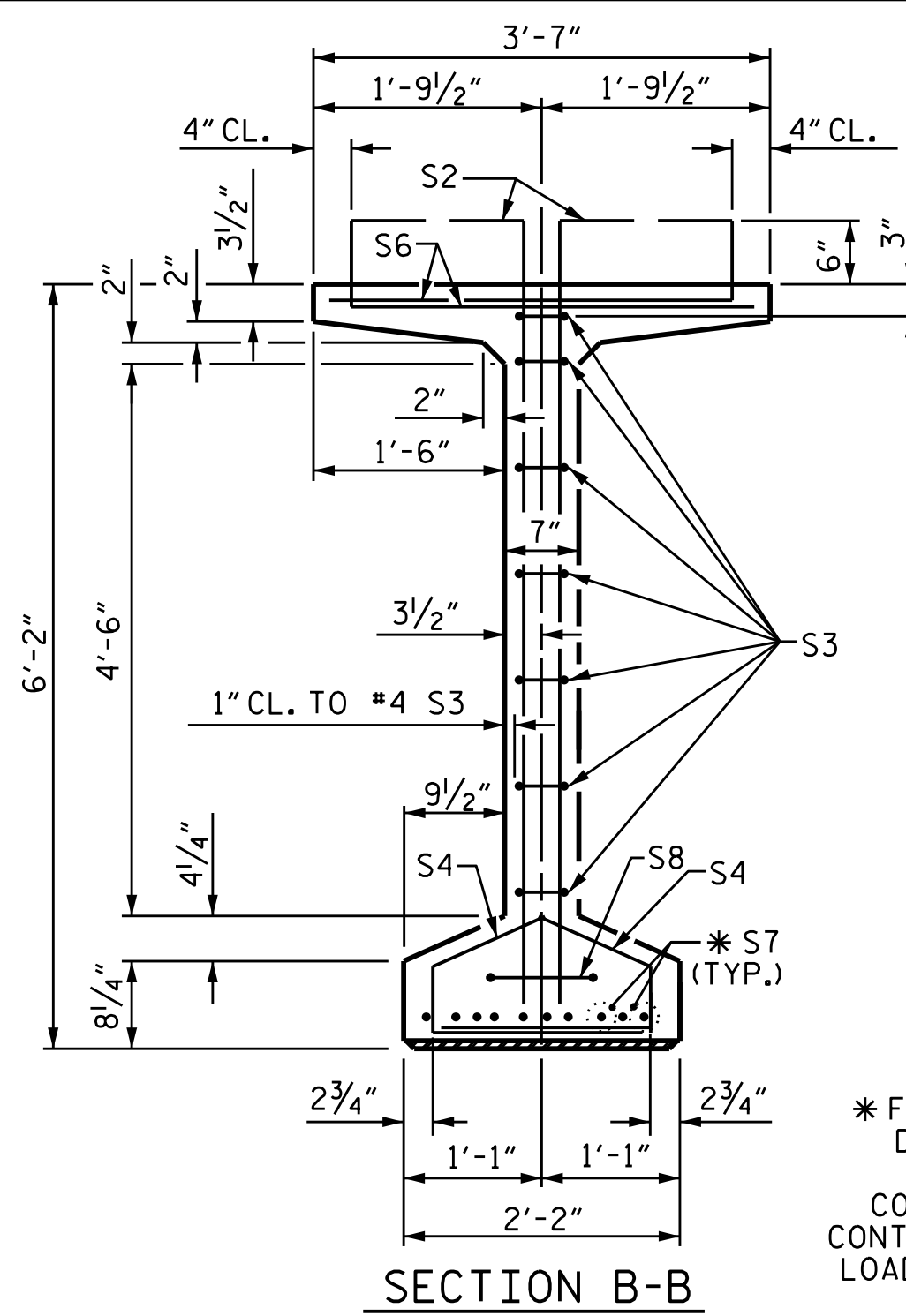
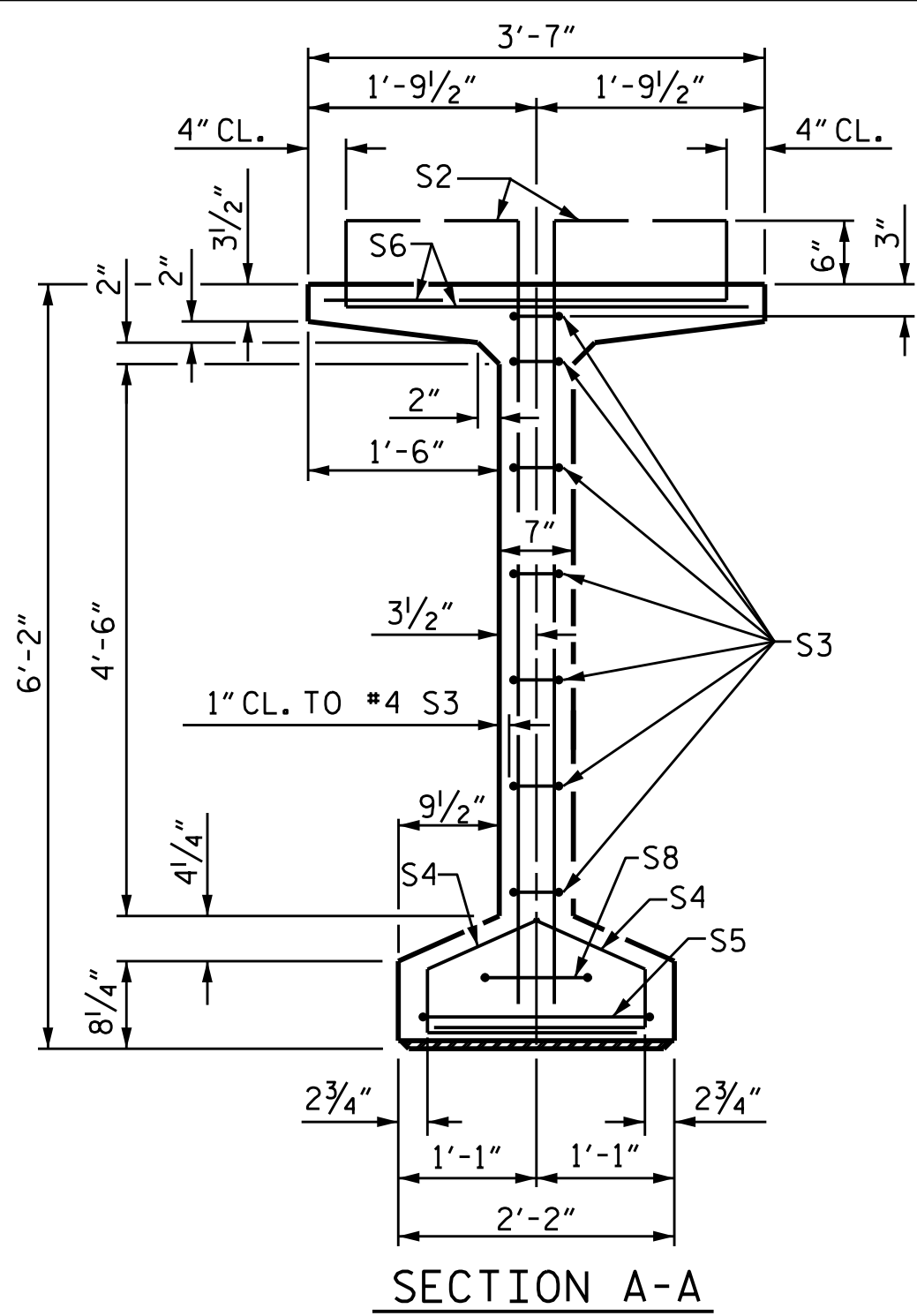
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 1 OF 5

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 74" PRESTRESSED CONCRETE  
 MODIFIED BULB TEE  
 CONTINUOUS FOR LIVE LOAD  
 SPAN A AND L  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-20
1			3			TOTAL SHEETS 46
2			4			

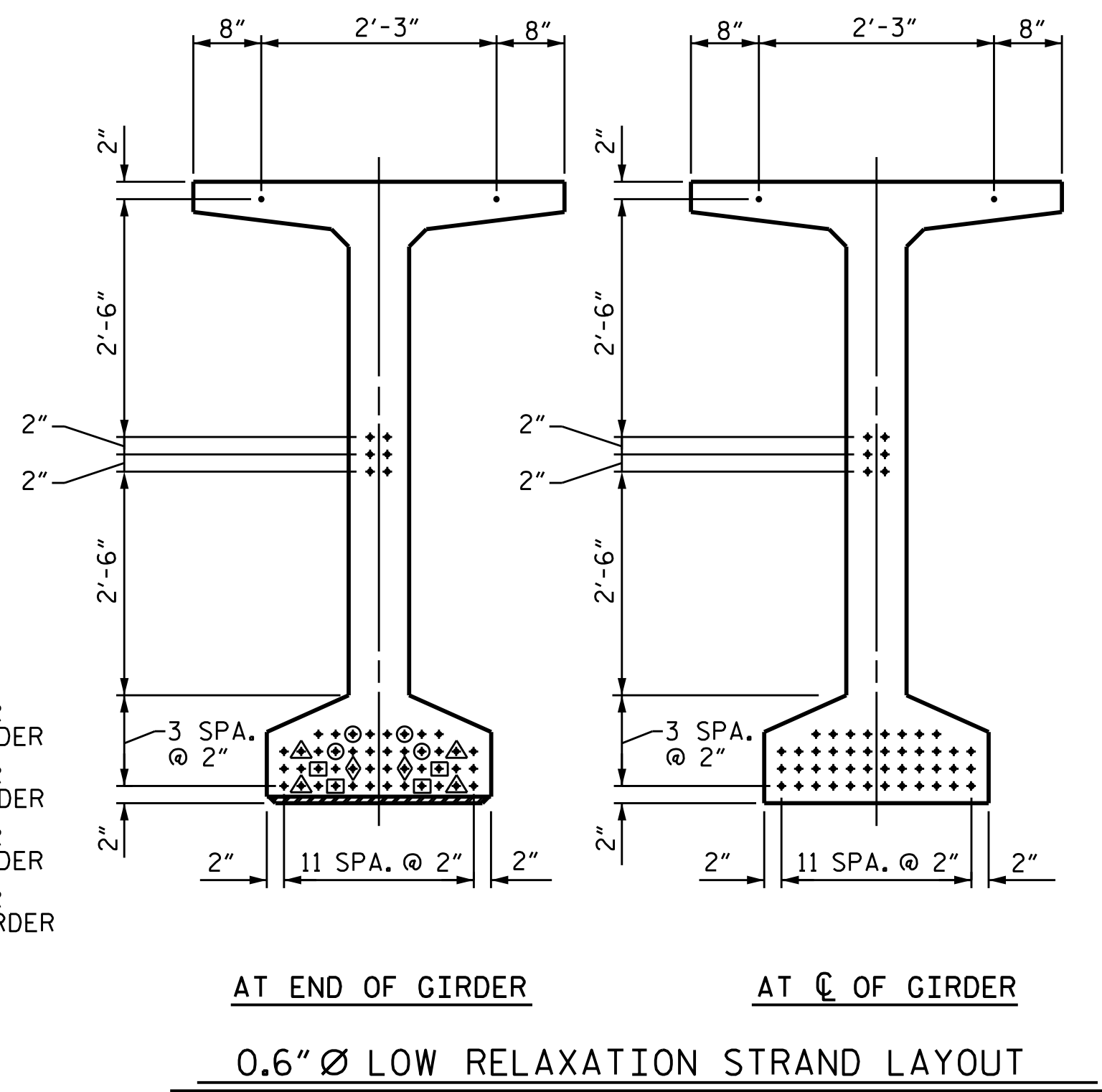
STRUCTURE No. 5 STD. NO. PCG8 (Sht. 2)



●  $\odot$  1/2"  $\emptyset$  FORMED HOLE. SEE ELEVATION FOR LOCATION FOR DIM. 'A', 'B' & 'C'. SEE "INTERMEDIATE STEEL DIAPHRAGMS" SHEET.

**DEBONDING LEGEND**

- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- ▲ STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- ◆ STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



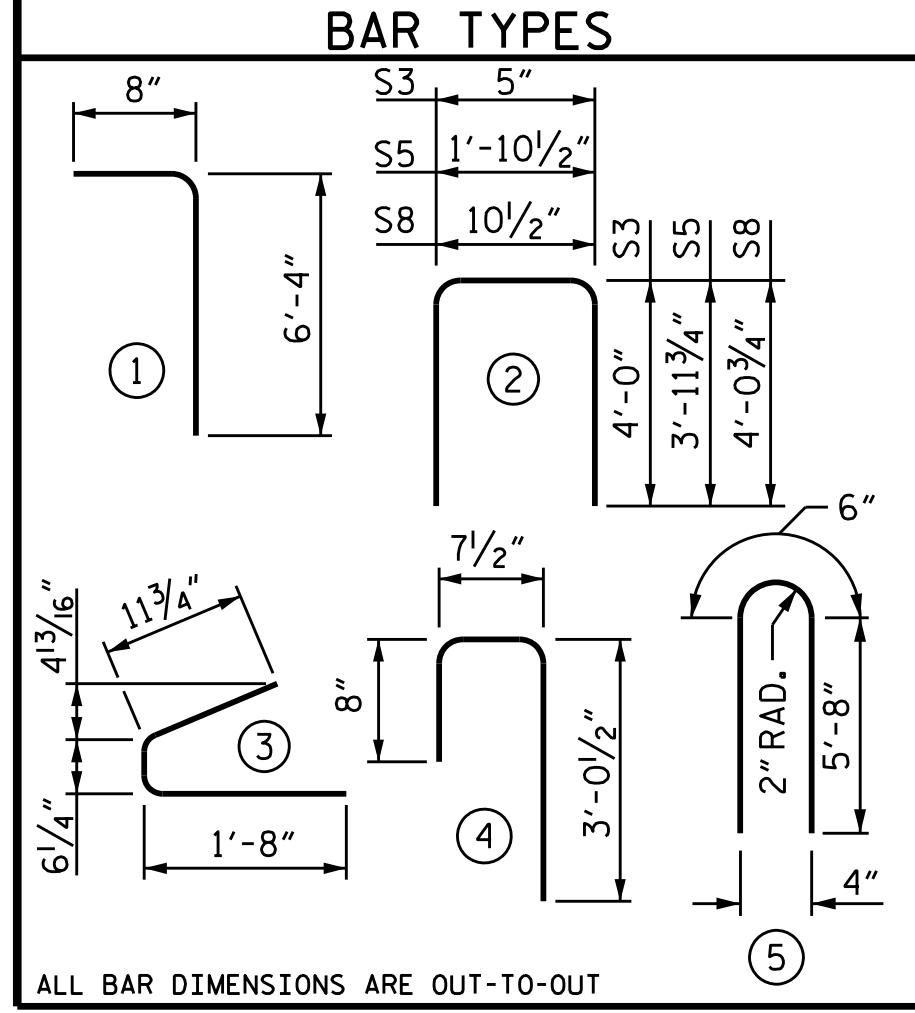
**0.6"  $\emptyset$  L. R. GRADE 270 STRANDS**

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

**REINFORCING STEEL FOR ONE GDR**

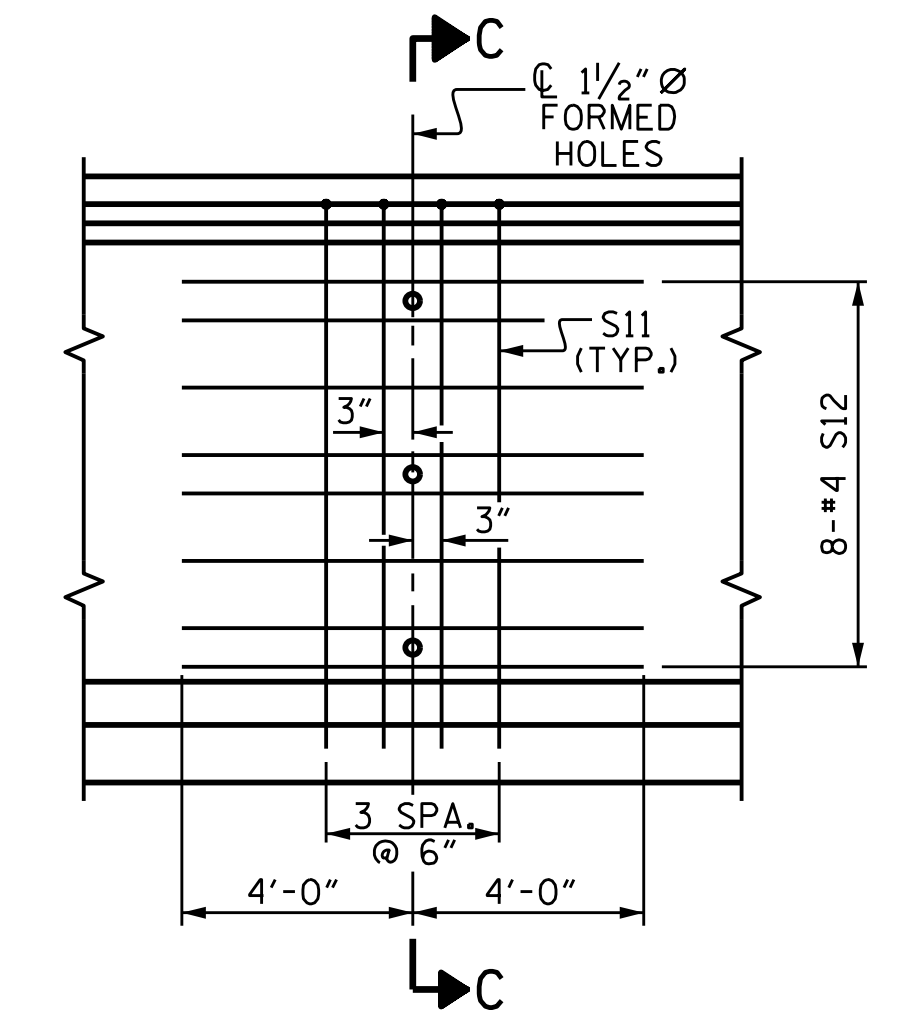
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
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S3	14	#4	2	8'-5"	79
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S6	246	#5	4	4'-4"	1112
*S7	10	#5	STR	3'-8"	38
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



\* FOR S7 BARS SEE DETAIL 'C' OF PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS SHEET

(S1, S6 AND S9 BARS NOT SHOWN)



**PARTIAL ELEVATION**  
SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDER

**GIRDERS REQUIRED**

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN B)	134'-5"	672'-1"
5 (SPAN C)	134'-5"	672'-1"
5 (SPAN D)	134'-5"	672'-1"
5 (SPAN F)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"
5 (SPAN I)	134'-5"	672'-1"
5 (SPAN J)	134'-5"	672'-1"
5 (SPAN K)	134'-5"	672'-1"

**QUANTITIES FOR ONE GIRDER**

REINFORCING STEEL (LB.)	9500 PSI CONCRETE (C.Y.)	0.6" $\emptyset$ L.R. STRANDS (No.)
3037	30.5	52

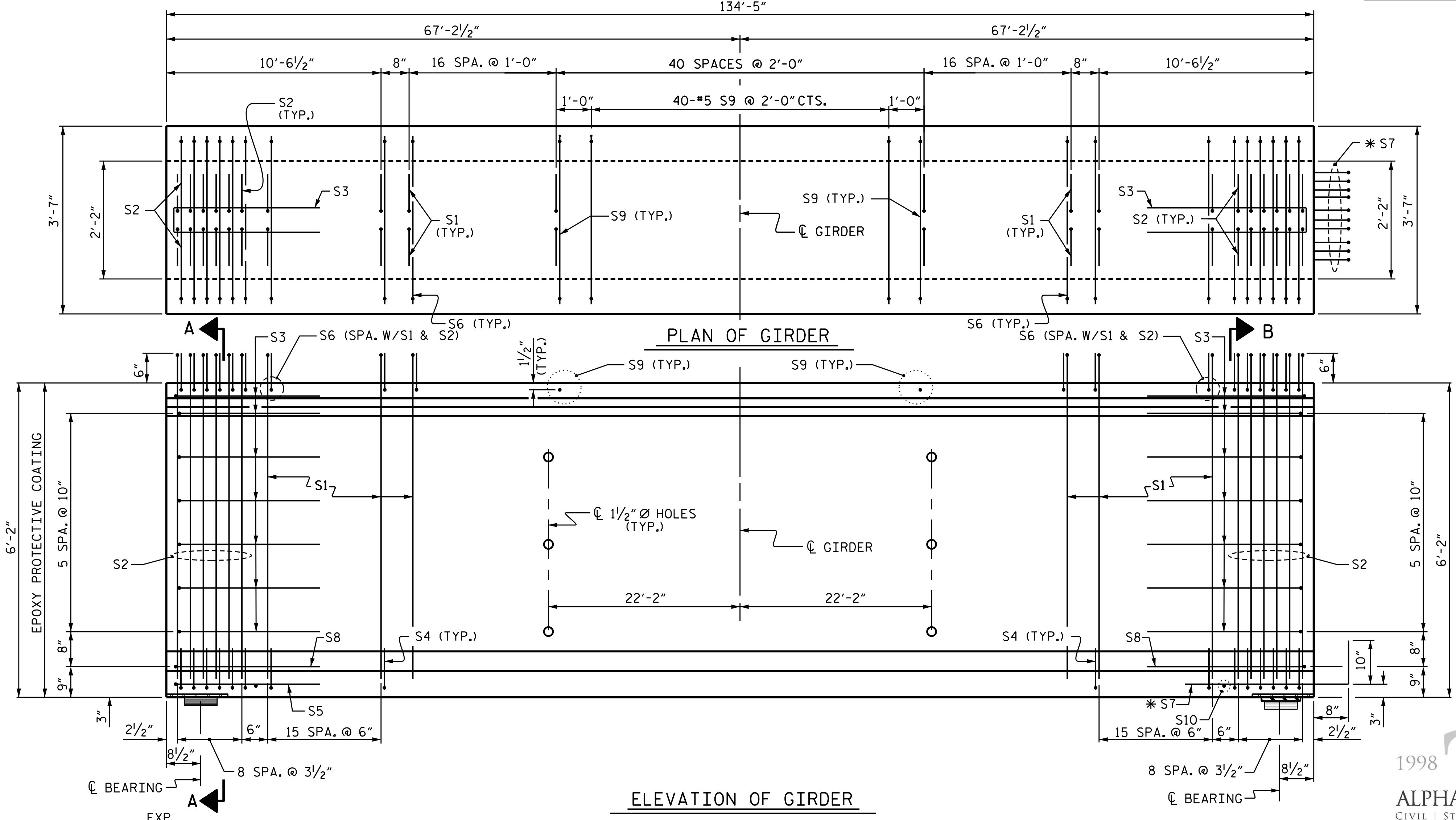
PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

SHEET 2 OF 5

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
74" PRESTRESSED CONCRETE  
MODIFIED BULB TEE  
CONTINUOUS FOR LIVE LOAD  
SPANS B, C, D, F, G, I, J, K  
(LEFT LANE)

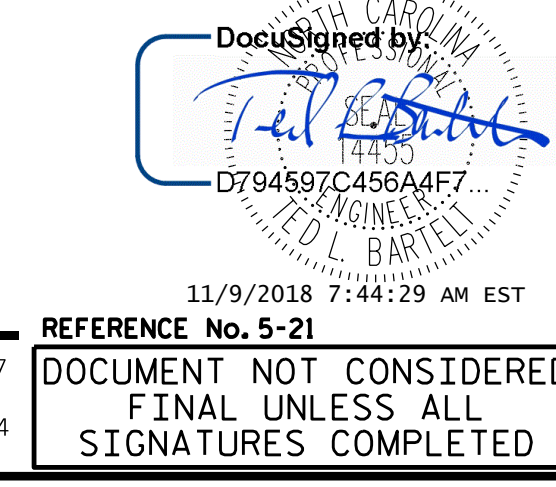
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

STRUCTURE No. 5  
SHEET No. S5-21  
TOTAL SHEETS 46  
STD. NO. PCGB (Sht. 2)

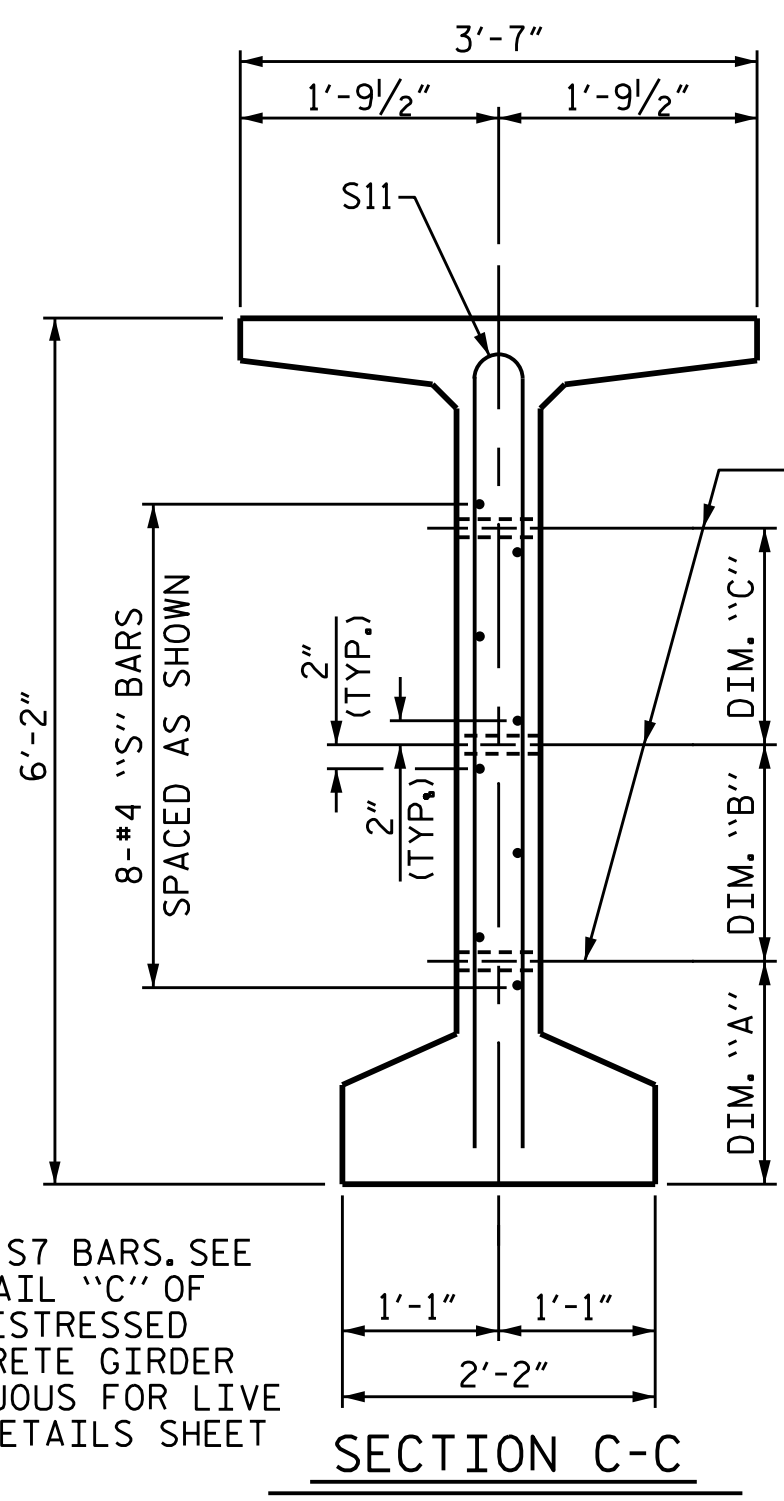
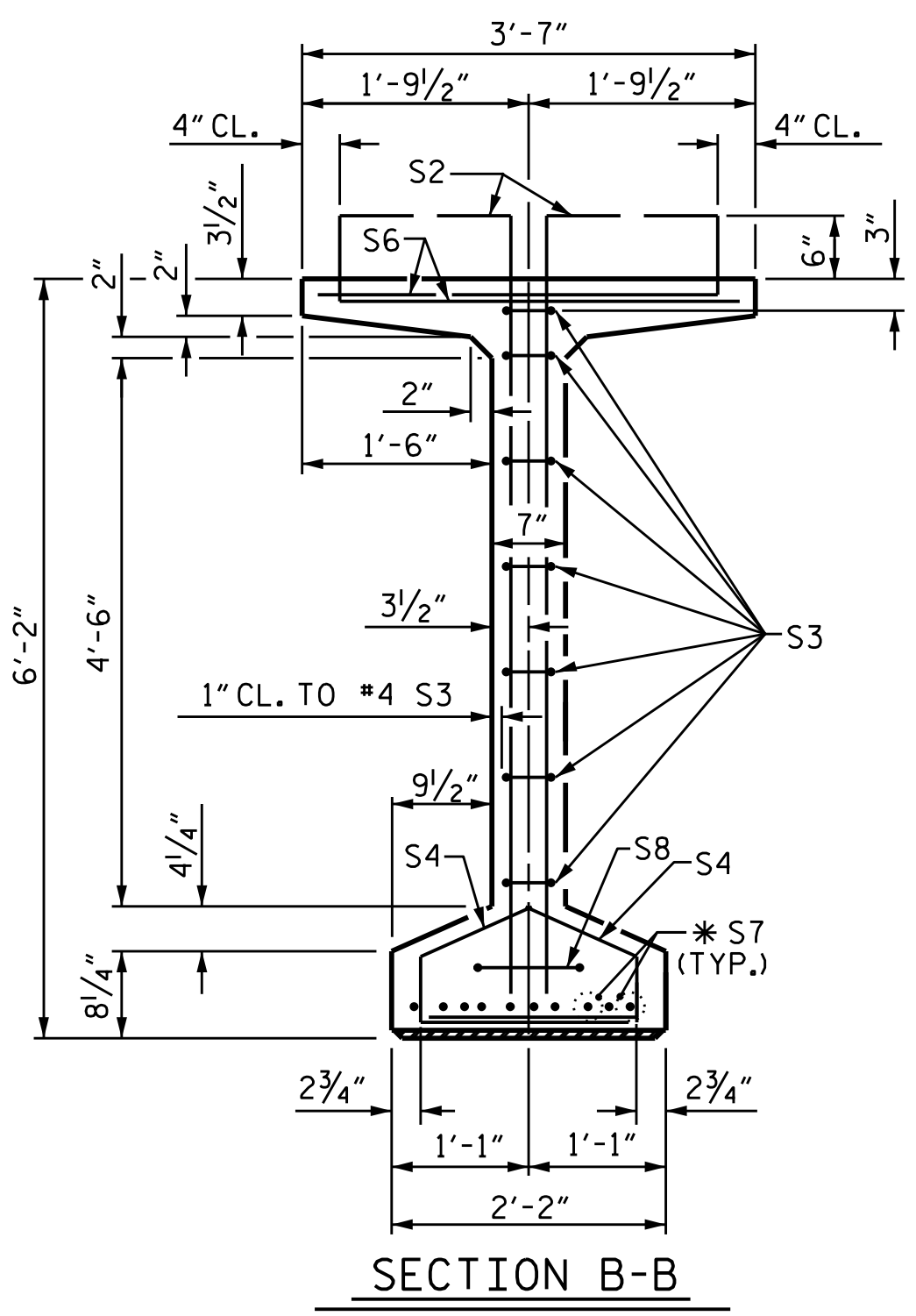


**ELEVATION OF GIRDER**

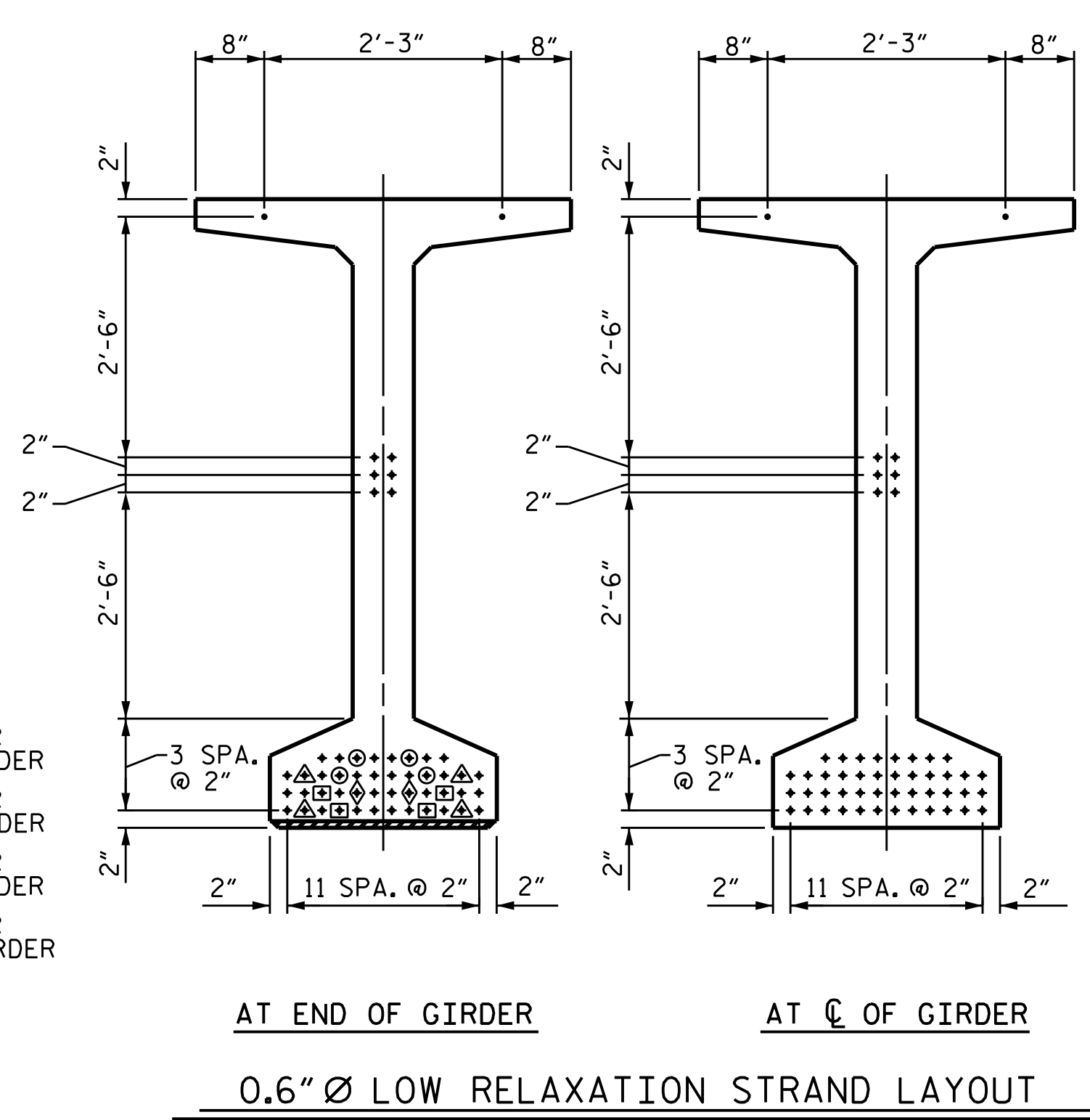
ASSEMBLED BY: J. B. W. DATE: 6/22/2018  
CHECKED BY: S. K. C. DATE: 6/22/2018  
DRAWN BY: EEM 2/6/97 REV. 6/13 MAA/GM  
CHECKED BY: VAP 2/6/97 REV. 11/15 MAA/TMG  
REV. 12/17 MAA/THC



\*\*\*\*\*SYSTEM\*\*\*\*\*  
\*\*\*\*\*ADGN\*\*\*\*\*  
\*\*\*\*\*USER\*\*\*\*\*



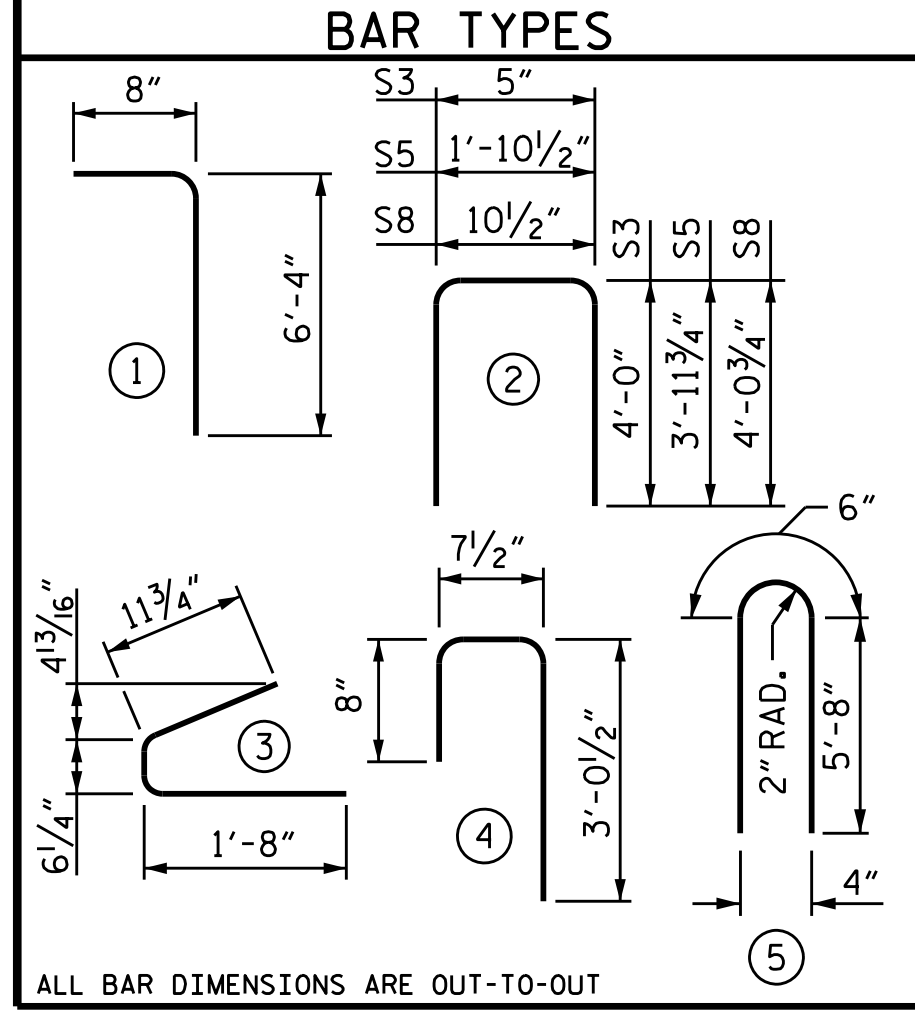
- DEBONDING LEGEND**
- FULLY BONDED STRANDS
  - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



0.6" Ø L. R. GRADE 270 STRANDS		
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

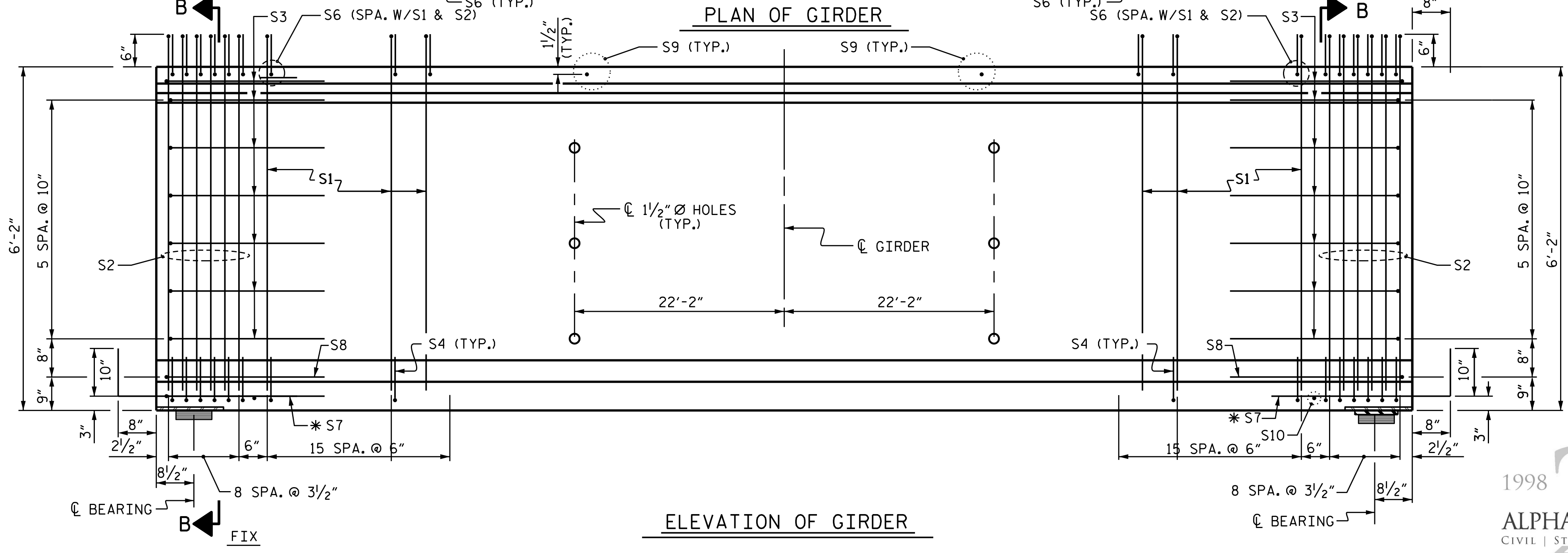
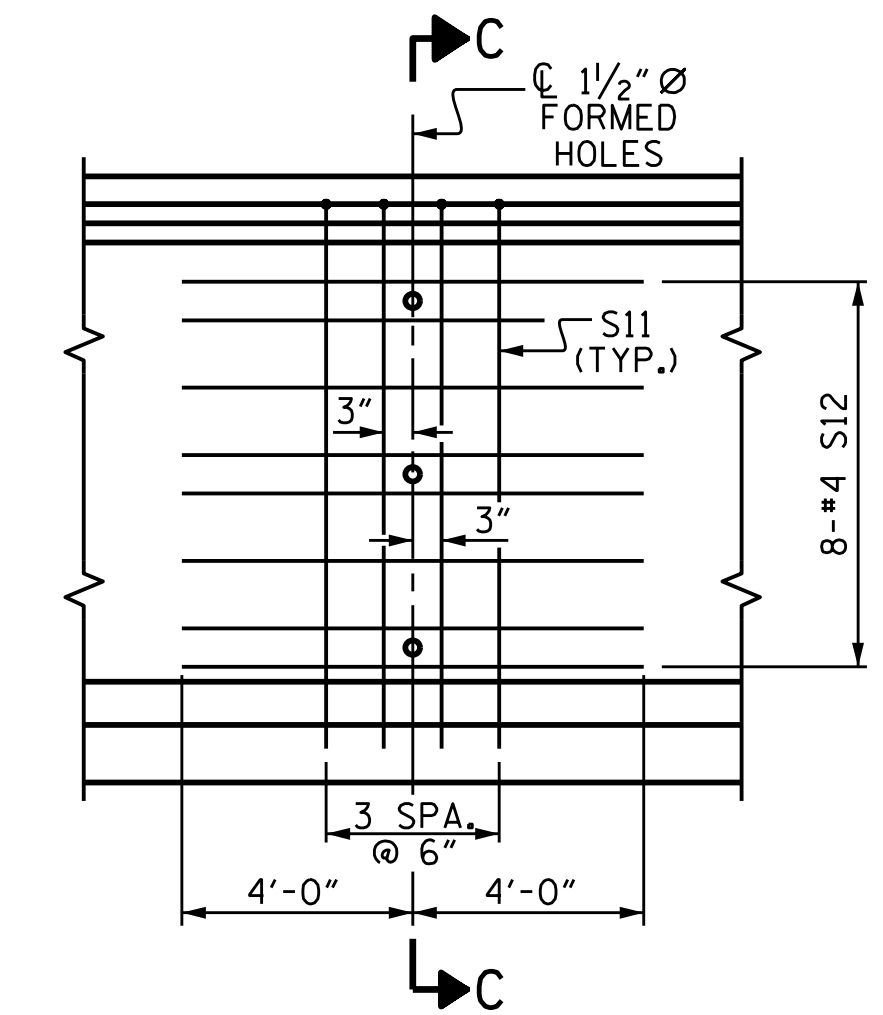
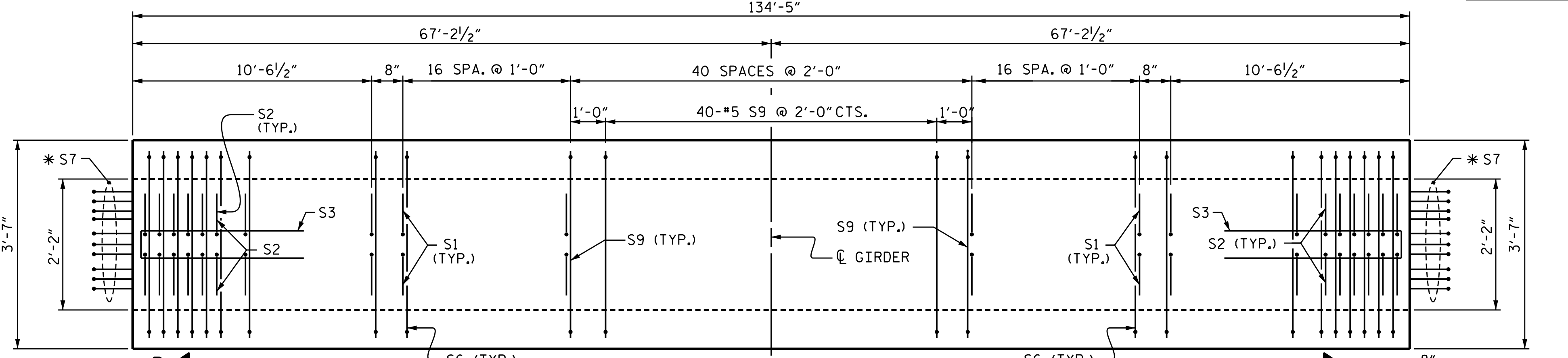
REINFORCING STEEL FOR ONE GDR					
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S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



QUANTITIES FOR ONE GIRDER		
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3065	30.5	52

GIRDERS REQUIRED		
NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN E)	134'-5"	672'-1"
5 (SPAN H)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
 CHECKED BY : S. K. C. DATE : 6/22/2018  
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM  
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG  
 REV. 12/17 MAA/THC

1998 **20** 2018  
**ALPHA & OMEGA GROUP**  
 CIVIL | STRUCTURAL | WATER RESOURCES  
 4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
 www.aogroup.com Firm License No. C-1684  
 A&O PROJECT NO. 2015.042

DocuSigned by:  
 [Signature]  
 11/9/2018 7:44:29 AM EST  
 REFERENCE No. 5-22  
 DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 5

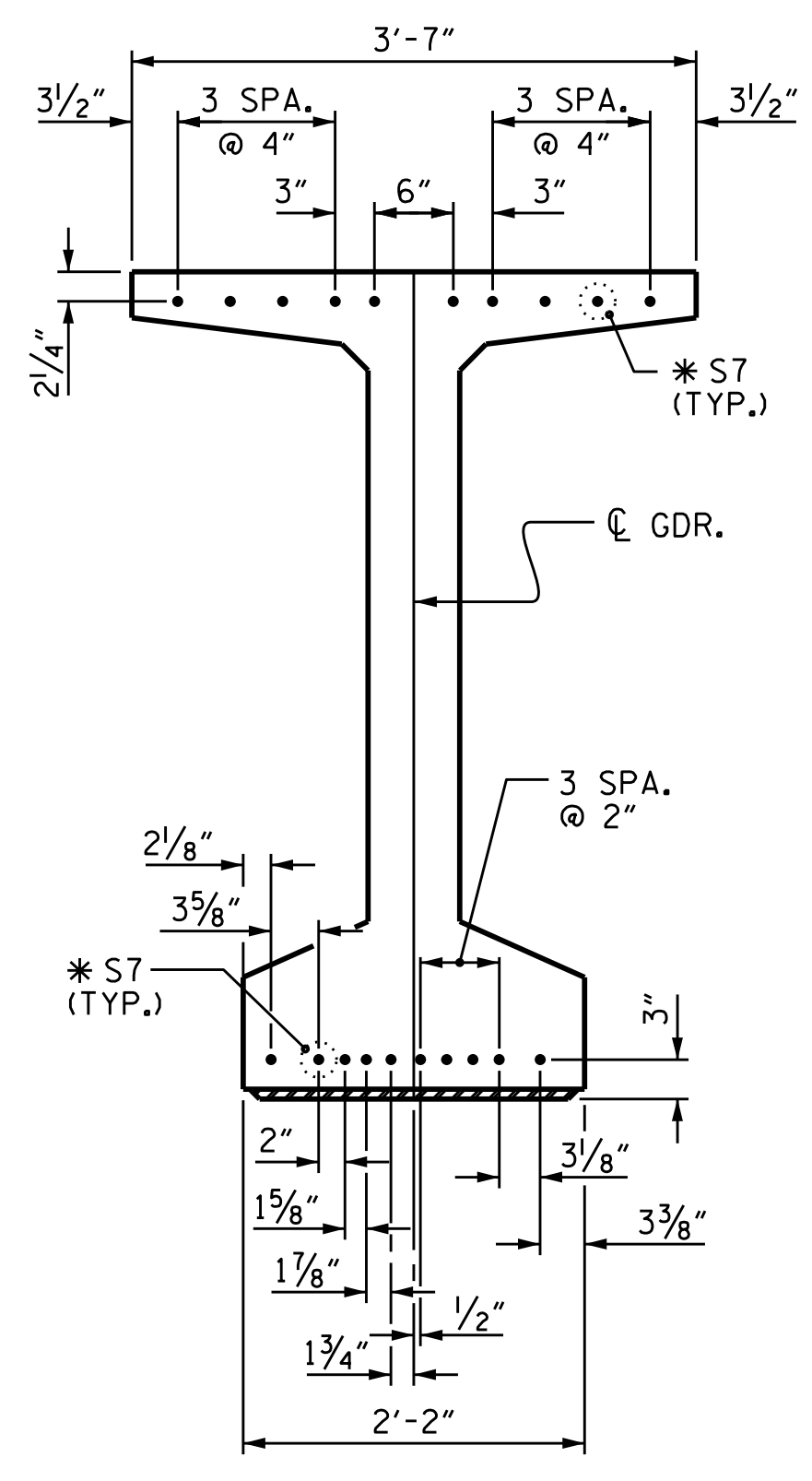
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 74" PRESTRESSED CONCRETE  
 MODIFIED BULB TEE  
 CONTINUOUS FOR LIVE LOAD  
 SPANS E & H  
 (LEFT LANE)

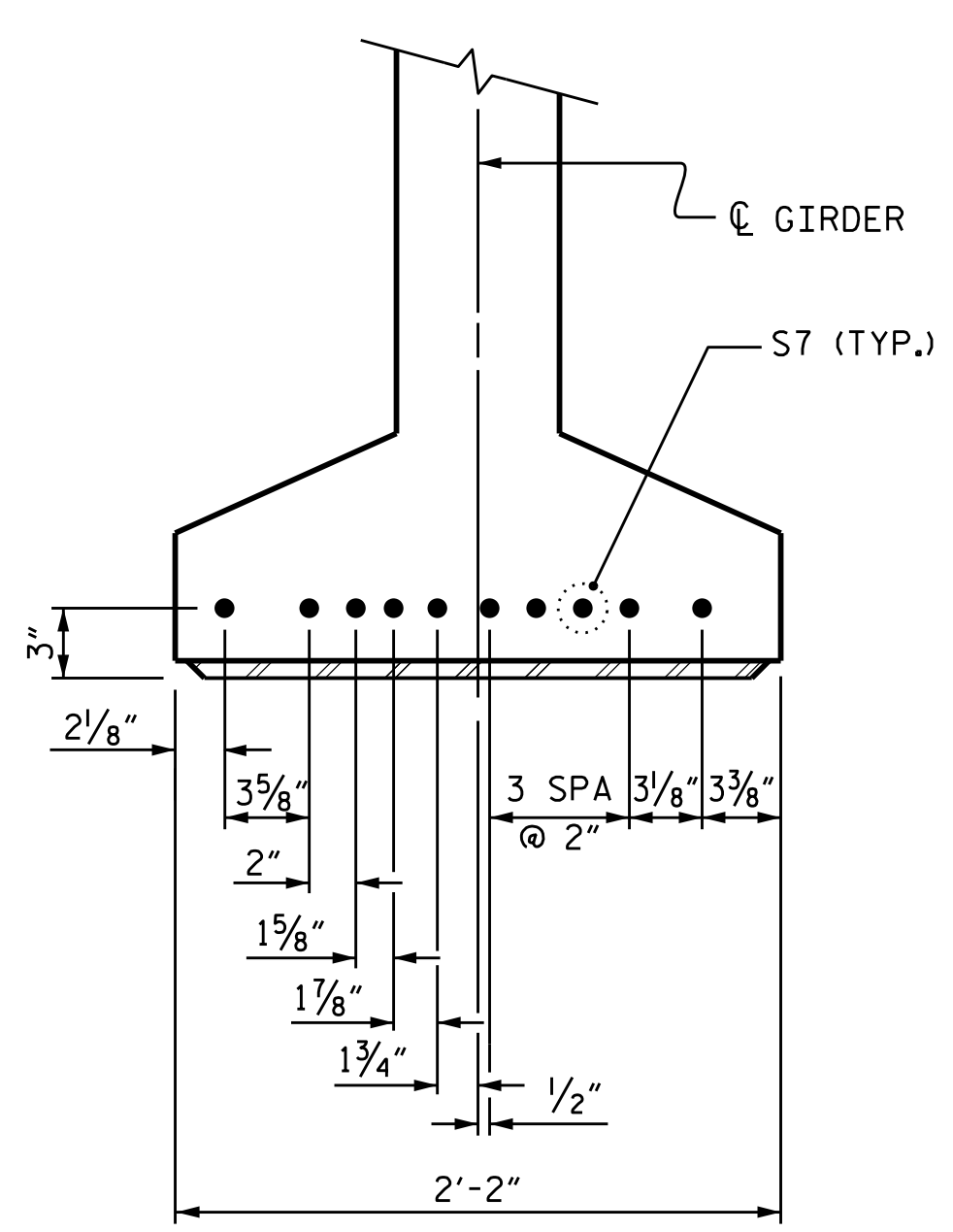
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

NOTES

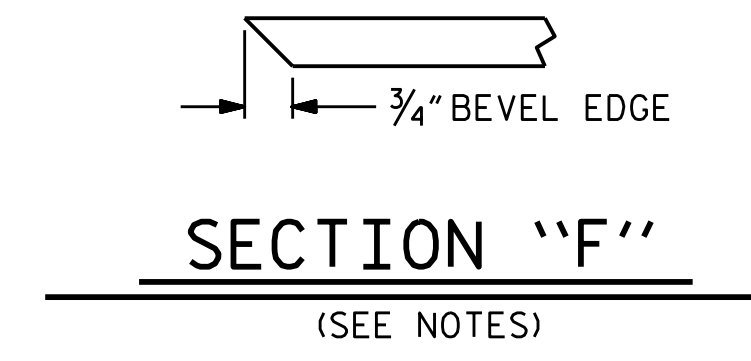
- ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- ALL REINFORCING STEEL SHALL BE GRADE 60.
- APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.
- EMBEDDED PLATE "B-1" SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.
- AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.
- THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.
- DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.
- THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".
- A 2" x 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.
- THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.
- PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.
- PRESTRESSED CONCRETE GIRDERS SHALL CONTAIN CALCIUM NITRATE CORROSION INHIBITOR.



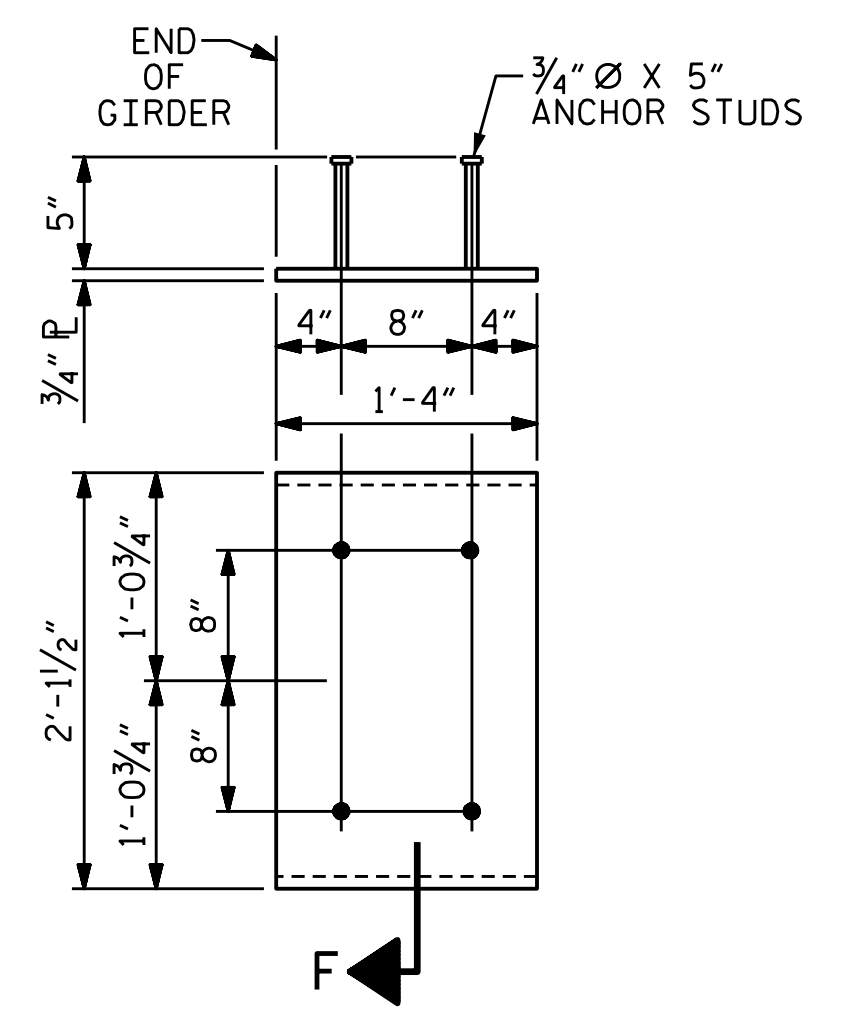
**DETAIL "C"**  
(FOR 74" MODIFIED BULB TEES)  
(AT INTEGRAL END BENTS)



**DETAIL "C"**  
(FOR 74" MODIFIED BULB TEES)  
(AT BENT, FIXED LOCATION)



**EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER AND 74" MODIFIED BULB TEES**  
(2 REQ'D PER GIRDER)

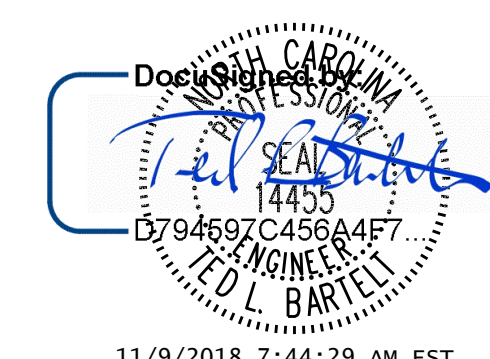


DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"																						
0.6" Ø LOW RELAXATION		EXTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.052	0.103	0.151	0.195	0.234	0.267	0.293	0.312	0.324	0.328	0.324	0.312	0.293	0.267	0.234	0.195	0.151	0.103	0.052	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.033	0.066	0.097	0.127	0.152	0.176	0.192	0.207	0.212	0.218	0.212	0.207	0.192	0.176	0.152	0.127	0.097	0.066	0.033	0
FINAL CAMBER	↑	0	1/8 "	7/16 "	5/8 "	13/16 "	1"	1 1/16 "	1 3/16 "	1 1/8 "	1 5/16 "	1 5/16 "	1 5/16 "	1 1/8 "	1 3/16 "	1 1/16 "	1"	1 3/16 "	5/8 "	7/16 "	1/8 "	0
DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"																						
0.6" Ø LOW RELAXATION		INTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.062	0.122	0.179	0.231	0.277	0.316	0.348	0.370	0.384	0.389	0.384	0.370	0.348	0.316	0.277	0.231	0.179	0.122	0.062	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.035	0.069	0.102	0.134	0.160	0.185	0.202	0.218	0.223	0.229	0.223	0.218	0.202	0.185	0.160	0.134	0.102	0.069	0.035	0
FINAL CAMBER	↑	0	5/16 "	5/8 "	1 1/16 "	1 3/16 "	1 1/16 "	1 9/16 "	1 3/4 "	1 13/16 "	1 5/16 "	1 5/16 "	1 5/16 "	1 13/16 "	1 3/4 "	1 9/16 "	1 1/16 "	1 3/16 "	5/8 "	5/16 "	5/16 "	0

\* INCLUDES FUTURE WEARING SURFACE  
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT  
"FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-  
SHEET 4 OF 5

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
PRESTRESSED CONCRETE GIRDER  
CONTINUOUS FOR LIVE LOAD  
DETAILS  
(LEFT LANE)



DRAWN BY: J. B. W. DATE: 6/22/2018  
CHECKED BY: S. K. C. DATE: 6/22/2018  
DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 08/29/18

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
Phone 919 981 0310 Fax 919 981 0451  
www.aogroup.com Firm License No. C-1684  
A&O PROJECT NO. 2015.042

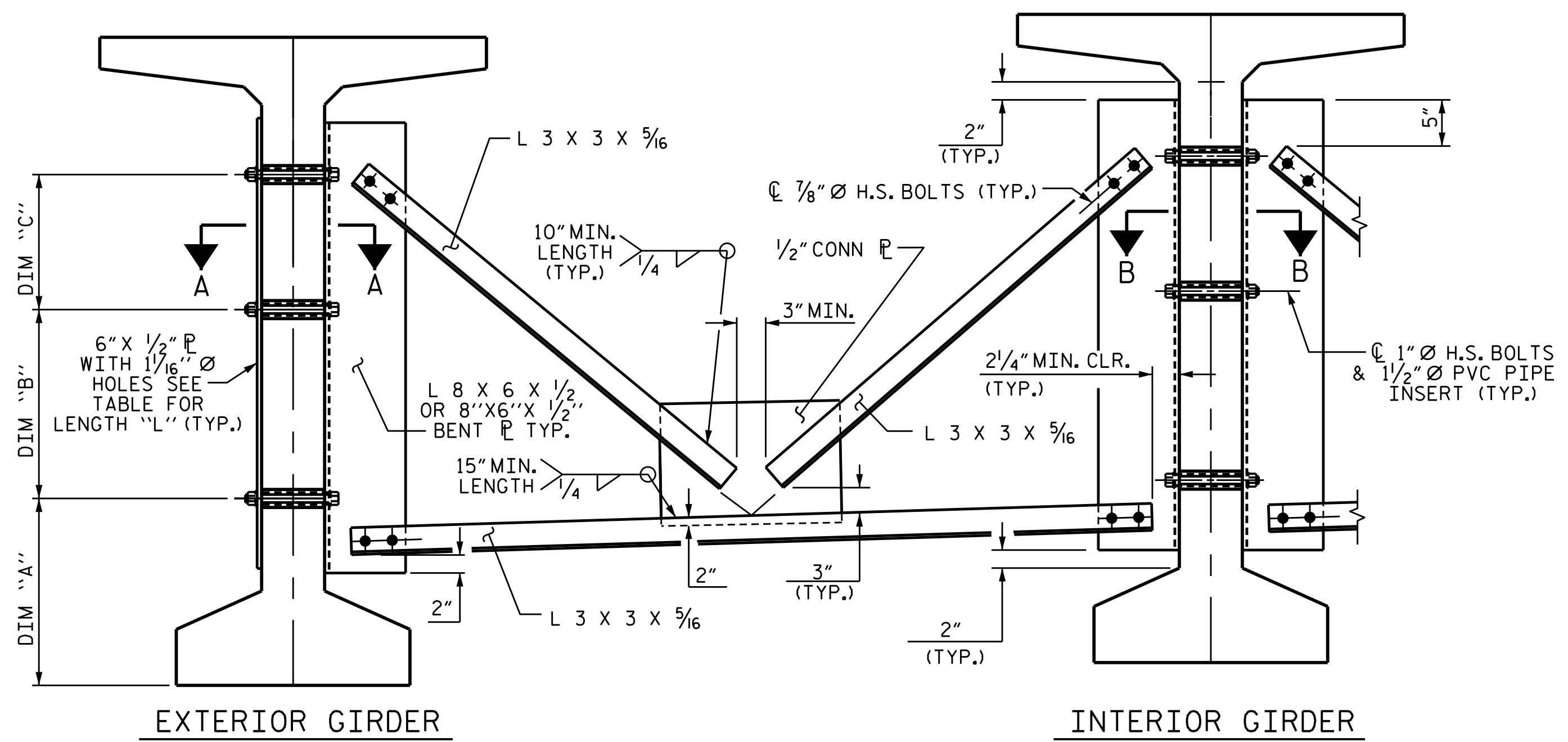
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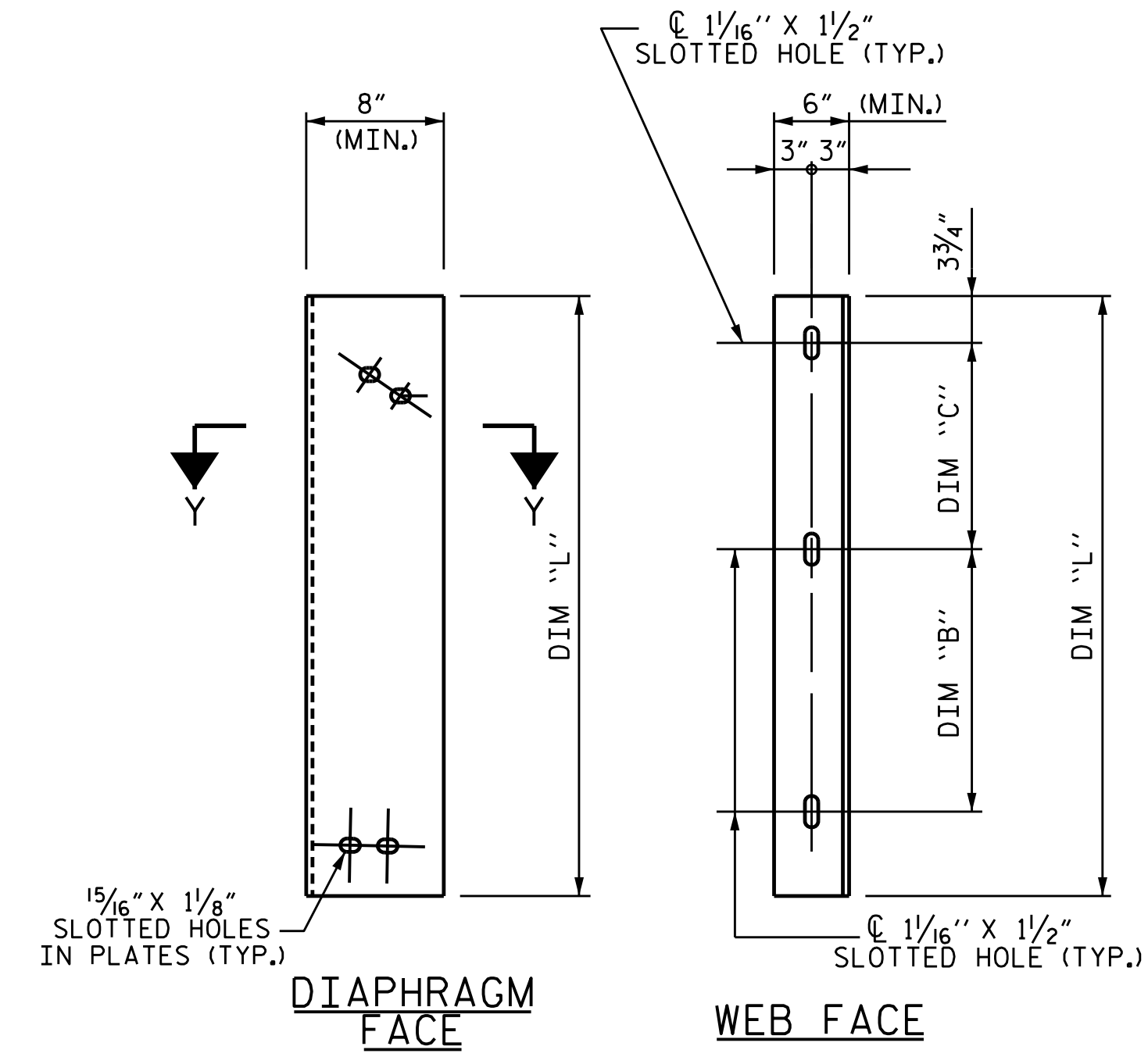
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-23
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYTIME\*\*\*\*\*  
\*\*\*\*\*DCN\*\*\*\*\*  
\*\*\*\*\*USERNAME\*\*\*\*\*



**PART SECTION AT INTERMEDIATE DIAPHRAGM**  
(74" BULB TEE GIRDER SHOWN)



**STRUCTURAL STEEL NOTES**

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

METALLIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

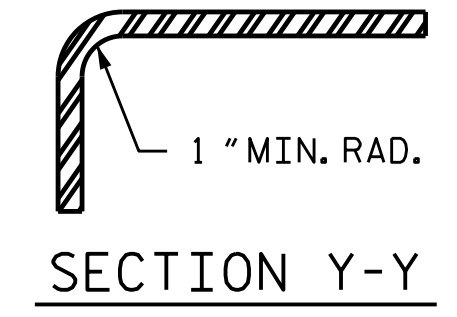
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

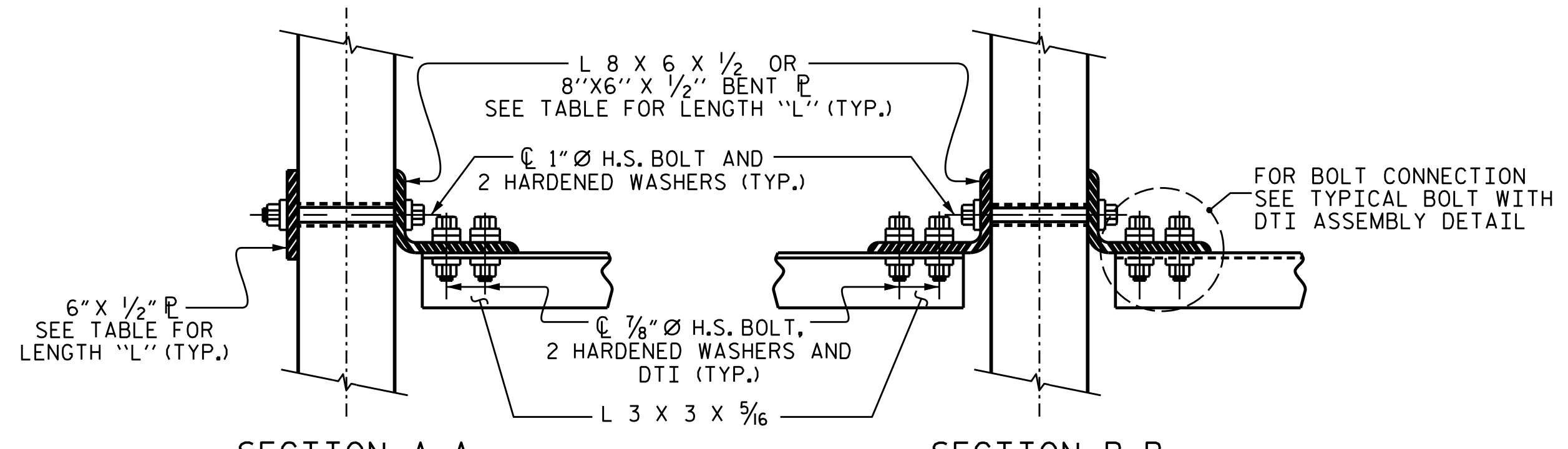
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



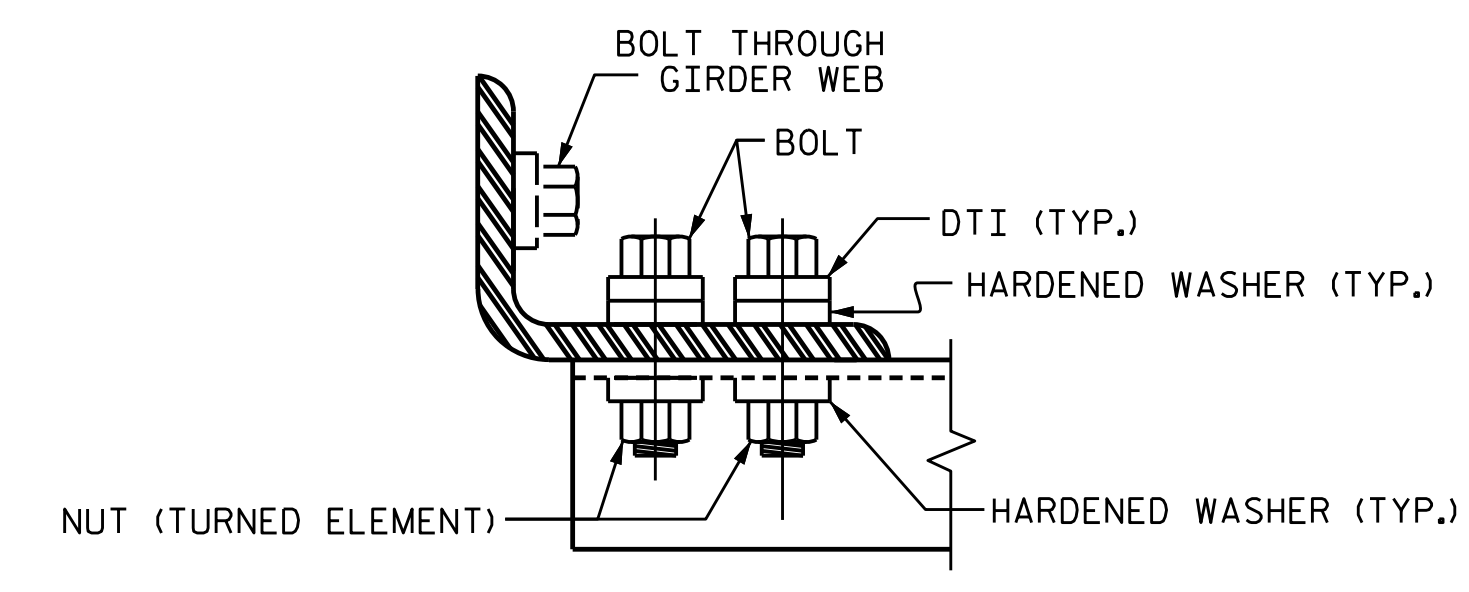
**CONNECTOR PLATE DETAIL**

**TABLE**

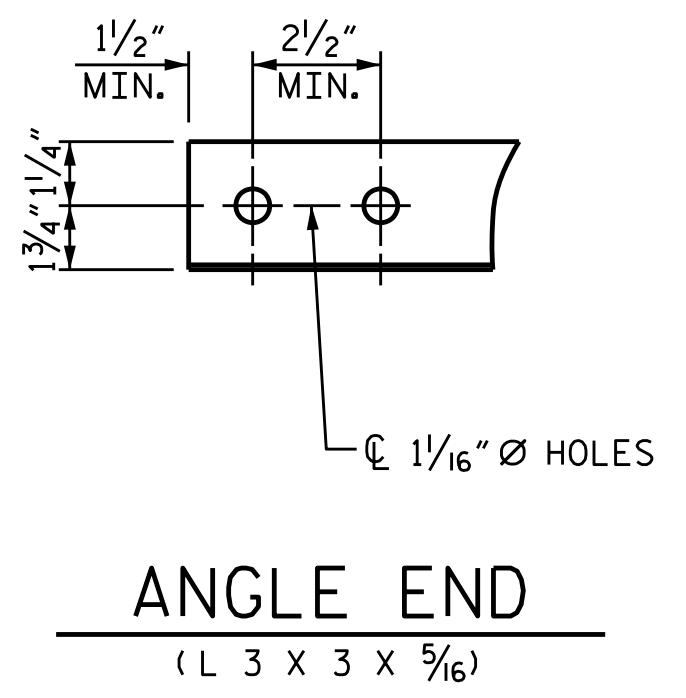
GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74" BULB TEE	1'-10"	1'-10"	1'-4 3/4"	4'-2"



**CONNECTION DETAILS**



**BOLT WITH DTI ASSEMBLY DETAIL**



**ANGLE END**  
(L 3 x 3 x 5/16)

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 5 OF 5

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 INTERMEDIATE  
 STEEL DIAPHRAGMS  
 74" MODIFIED BULB TEE  
 PRESTRESSED CONCRETE  
 GIRDERS  
 (LEFT LANE)

ASSEMBLED BY : J.B.W. DATE : 6/22/2018  
 CHECKED BY : S.K.C. DATE : 6/22/2018  
 DRAWN BY : R.W. 11/09 REV. 10/11 MAA/GM  
 CHECKED BY : GM 11/09 REV. 12/17 MAA/THC

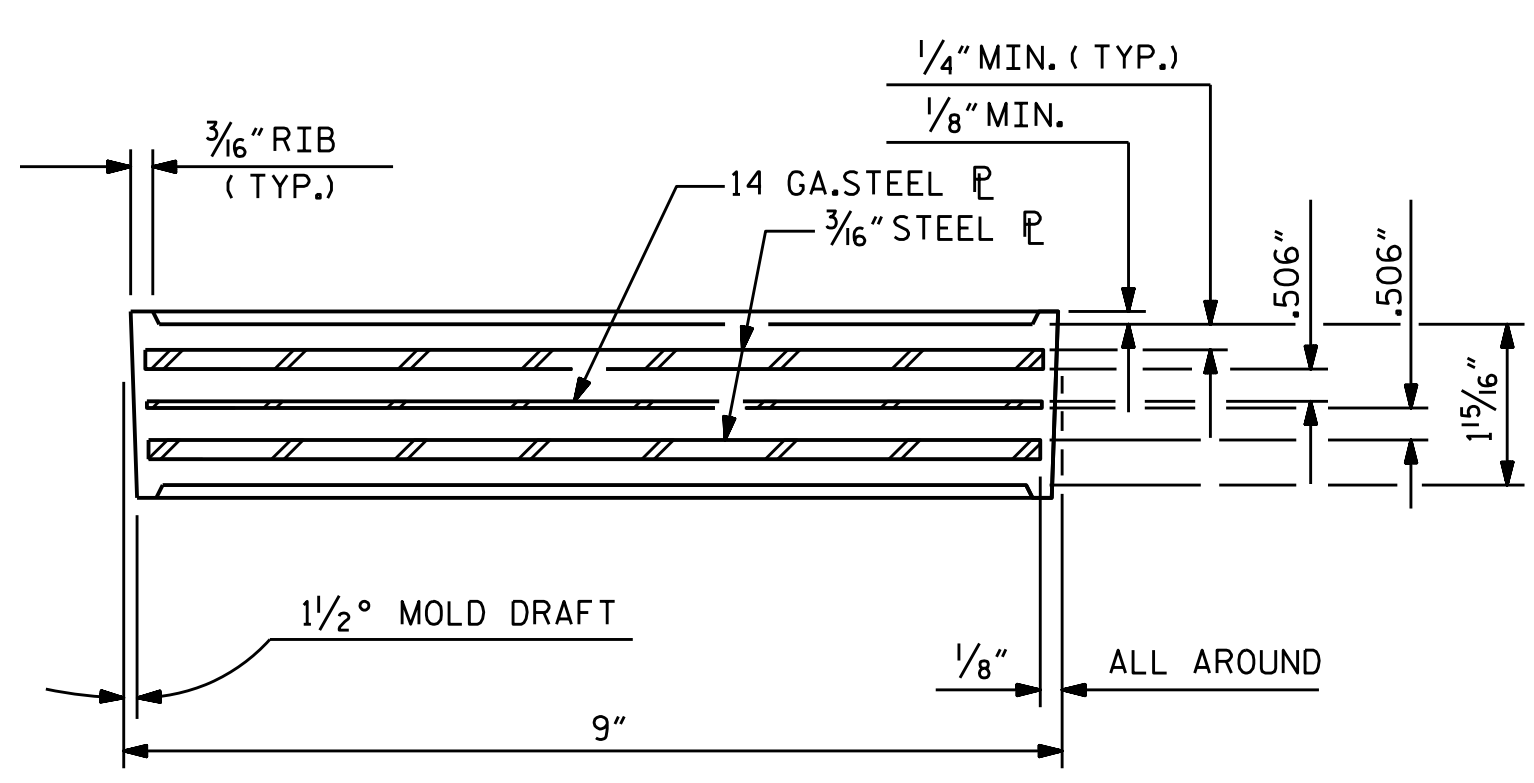
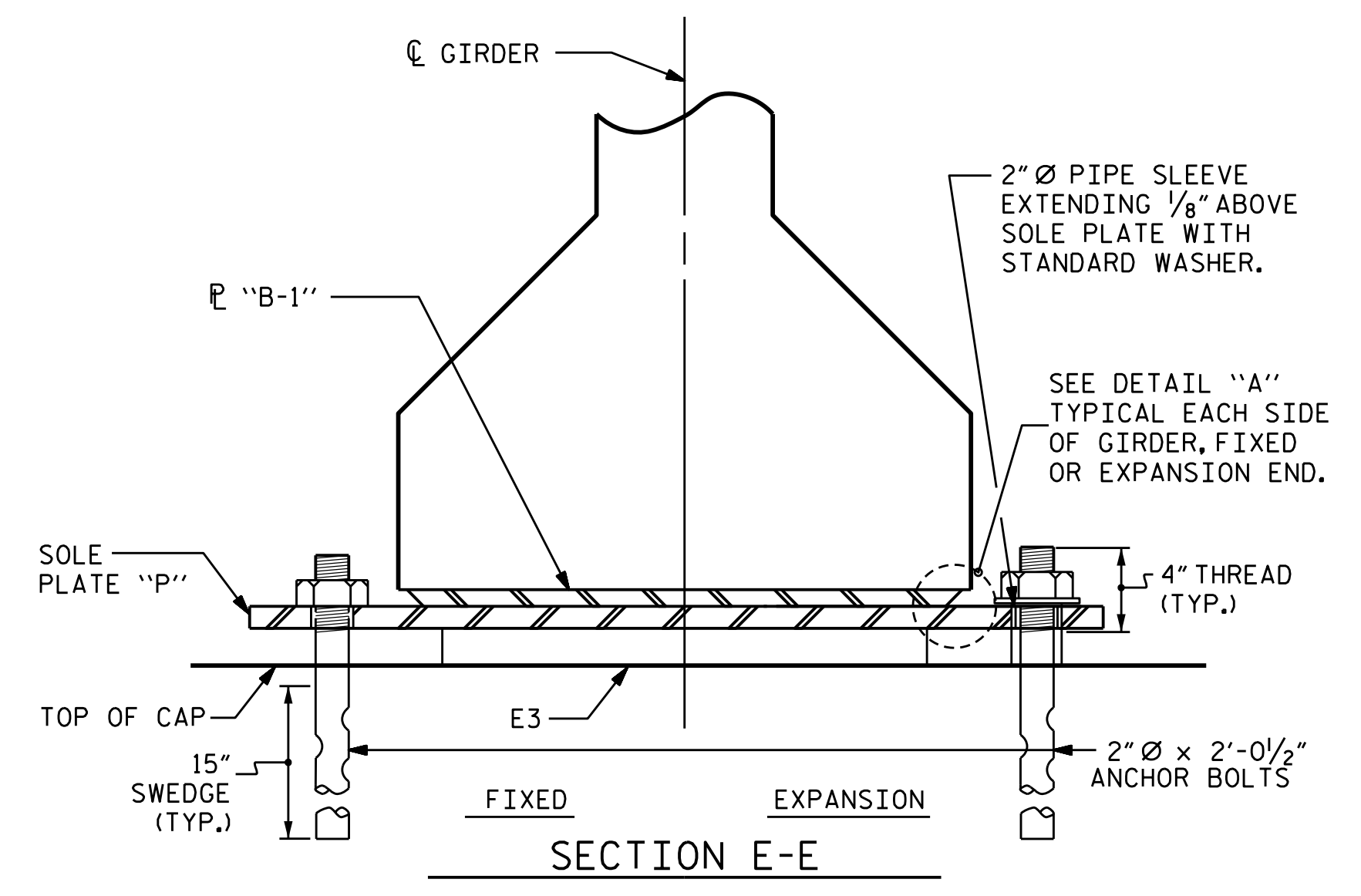
(90° < SKEW < 110° SHOWN  
 70° < SKEW < 90° SIM.)

1998 2018  
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 A&O PROJECT NO. 2015.042

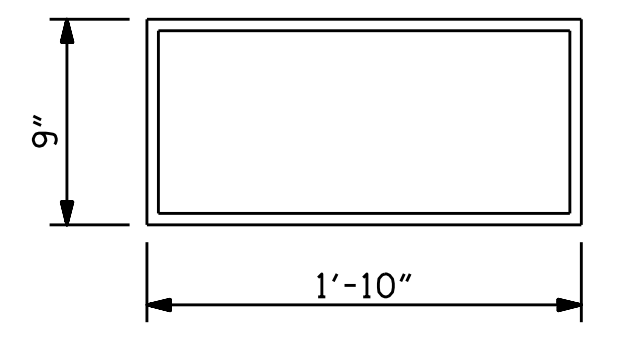
DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-24
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*



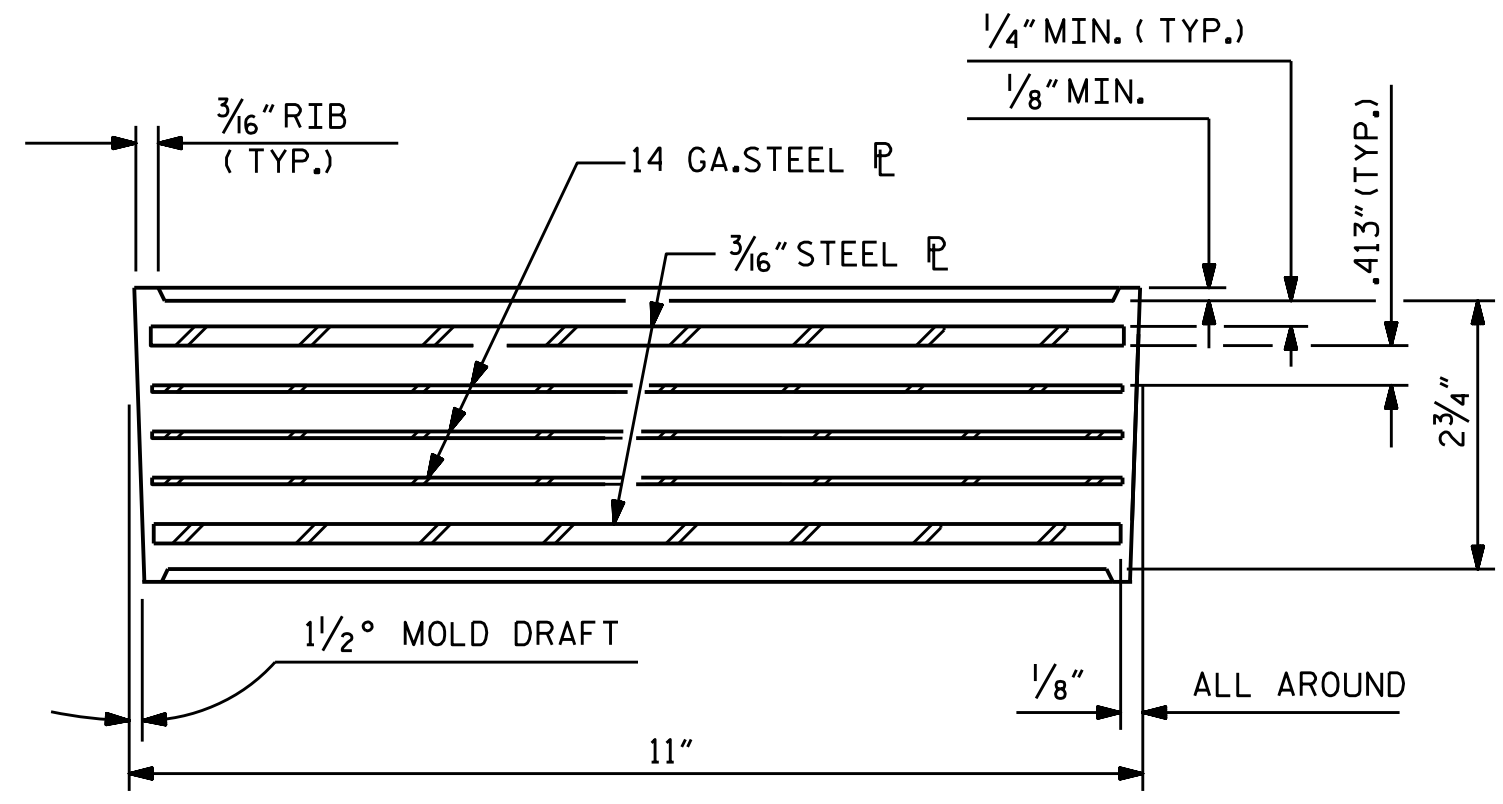
TYPICAL SECTION OF ELASTOMERIC BEARINGS



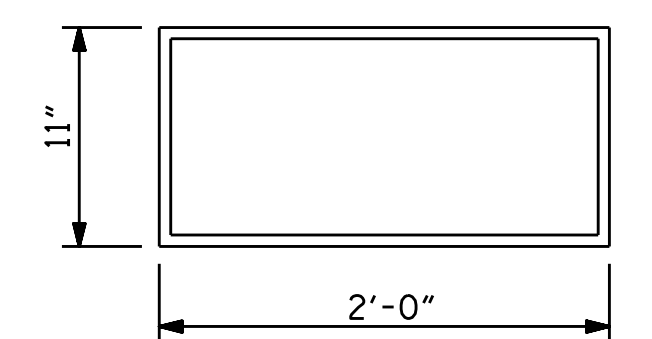
E3 (10 REQ'D)

PLAN VIEW OF ELASTOMERIC BEARING

TYPE IV



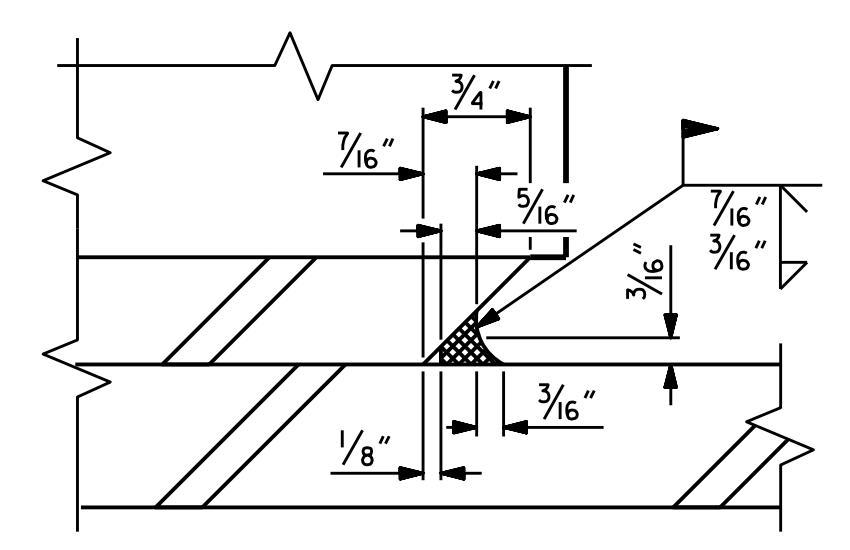
TYPICAL SECTION OF ELASTOMERIC BEARINGS



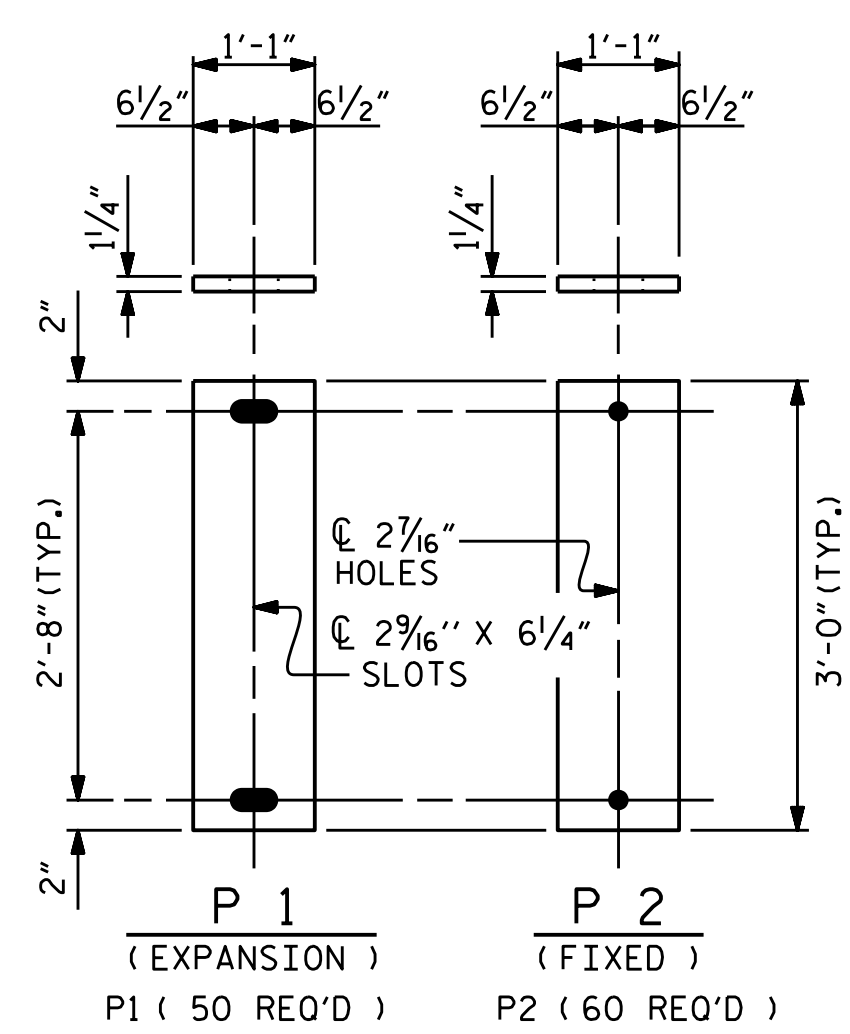
E6 (110 REQ'D)

PLAN VIEW OF ELASTOMERIC BEARING

TYPE VII



DETAIL "A"



SOLE PLATE DETAILS ("P")

**NOTES**

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURR WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE METALIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED METALIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

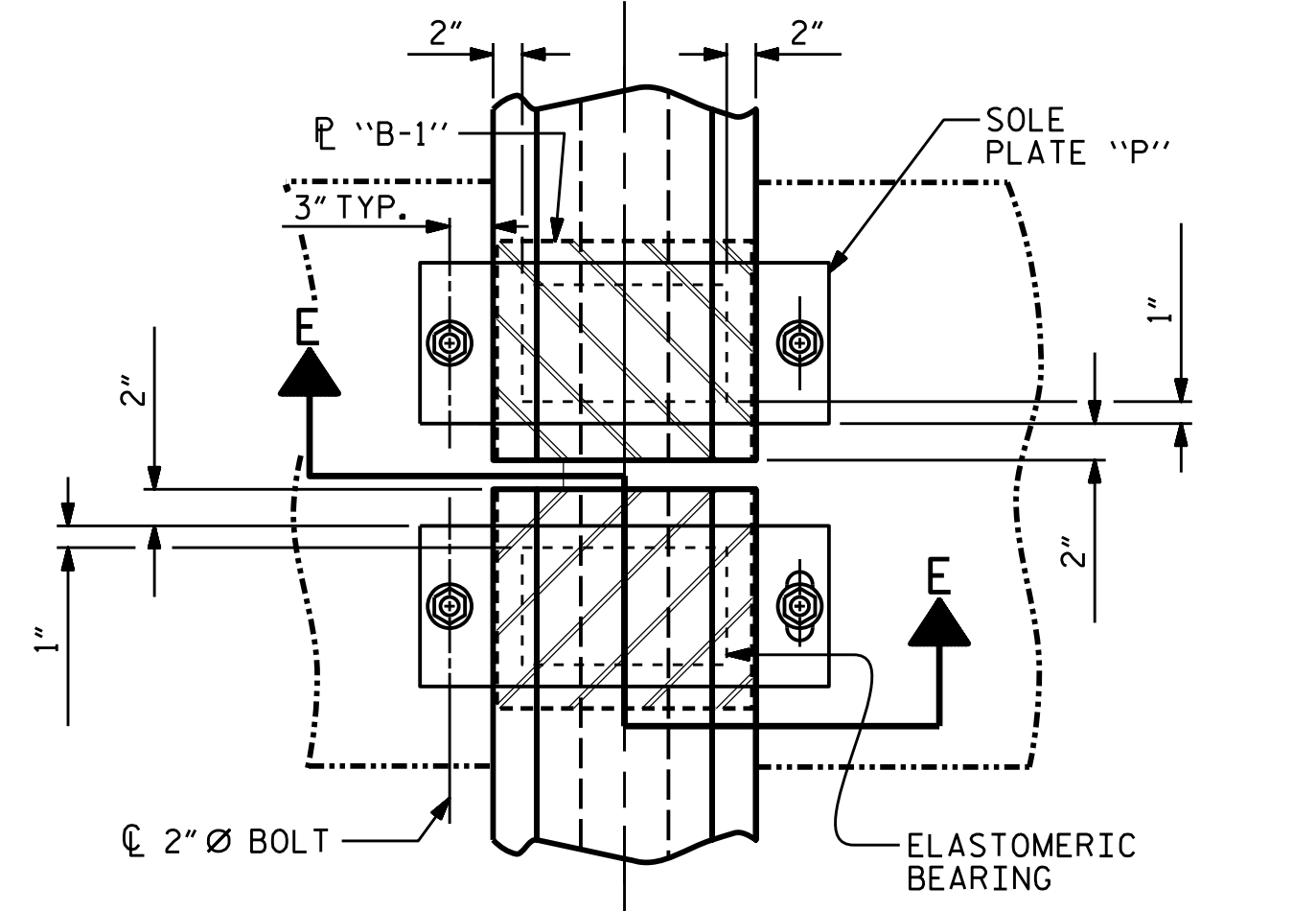
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

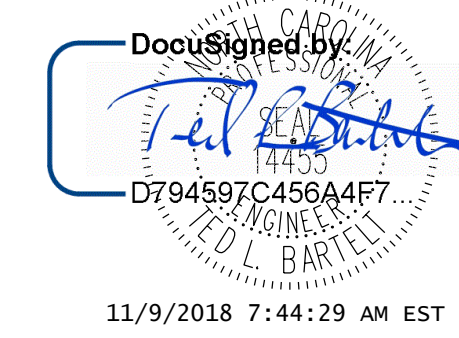
ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT) TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	420 k

PROJECT NO. R-1015  
 COUNTY CRAVEN  
 STATION: 177+67.00 -L-



11/9/2018 7:44:29 AM EST

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 ELASTOMERIC BEARING  
 DETAILS  
 PRESTRESSED CONCRETE GIRDER  
 SUPERSTRUCTURE

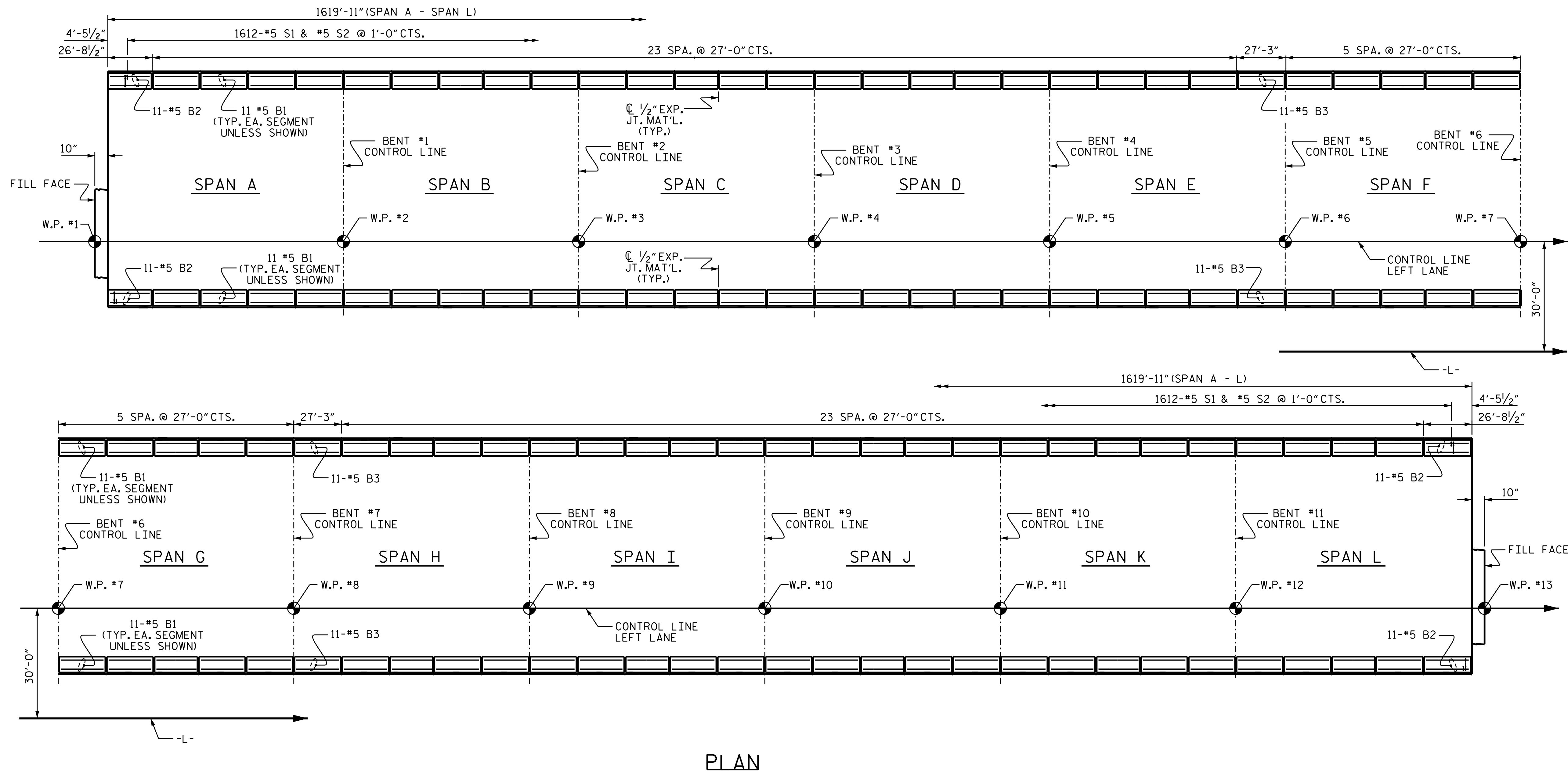
ASSEMBLED BY :	J. B. W.	DATE :	6/25/2018
CHECKED BY :	S. K. C.	DATE :	7/09/2018
DRAWN BY :	WJH 8/89	REV. 6/13	AAC/MAA
CHECKED BY :	CRK 8/89	REV. 1/15	MAA/TMG
		REV. 12/17	MAA/THC

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NO.	BY:	DATE:	NO.	BY:	DATE:	
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2			4			

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 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*



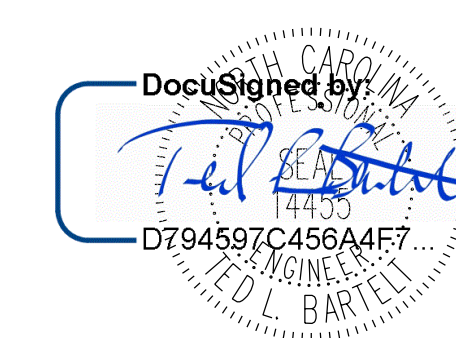
PLAN

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

CONCRETE  
 BARRIER RAIL  
 (LEFT LANE)



DRAWN BY : J. B. W. DATE : 6/26/2018  
 CHECKED BY : S. K. C. DATE : 6/26/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/2018

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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-26
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

STRUCTURE NO. 5 STD. NO. CBR1 (SHT 1)



**NOTES**

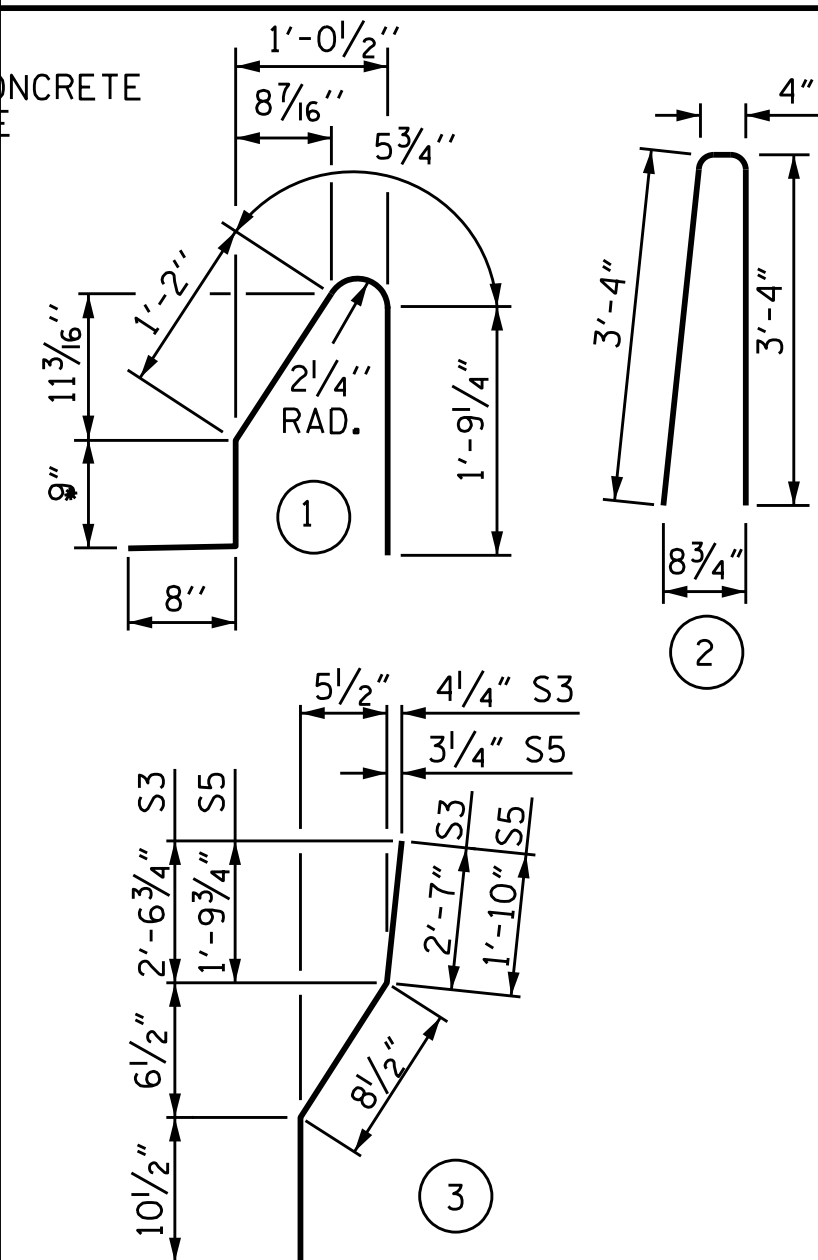
THE BARRIER RAIL IN EACH CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT CONTINUOUS UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

THE #5 S3, S4, S5 AND S6 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. THE YIELD LOAD FOR THE #5 S3, S4, S5 AND S6 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

**BAR TYPES**

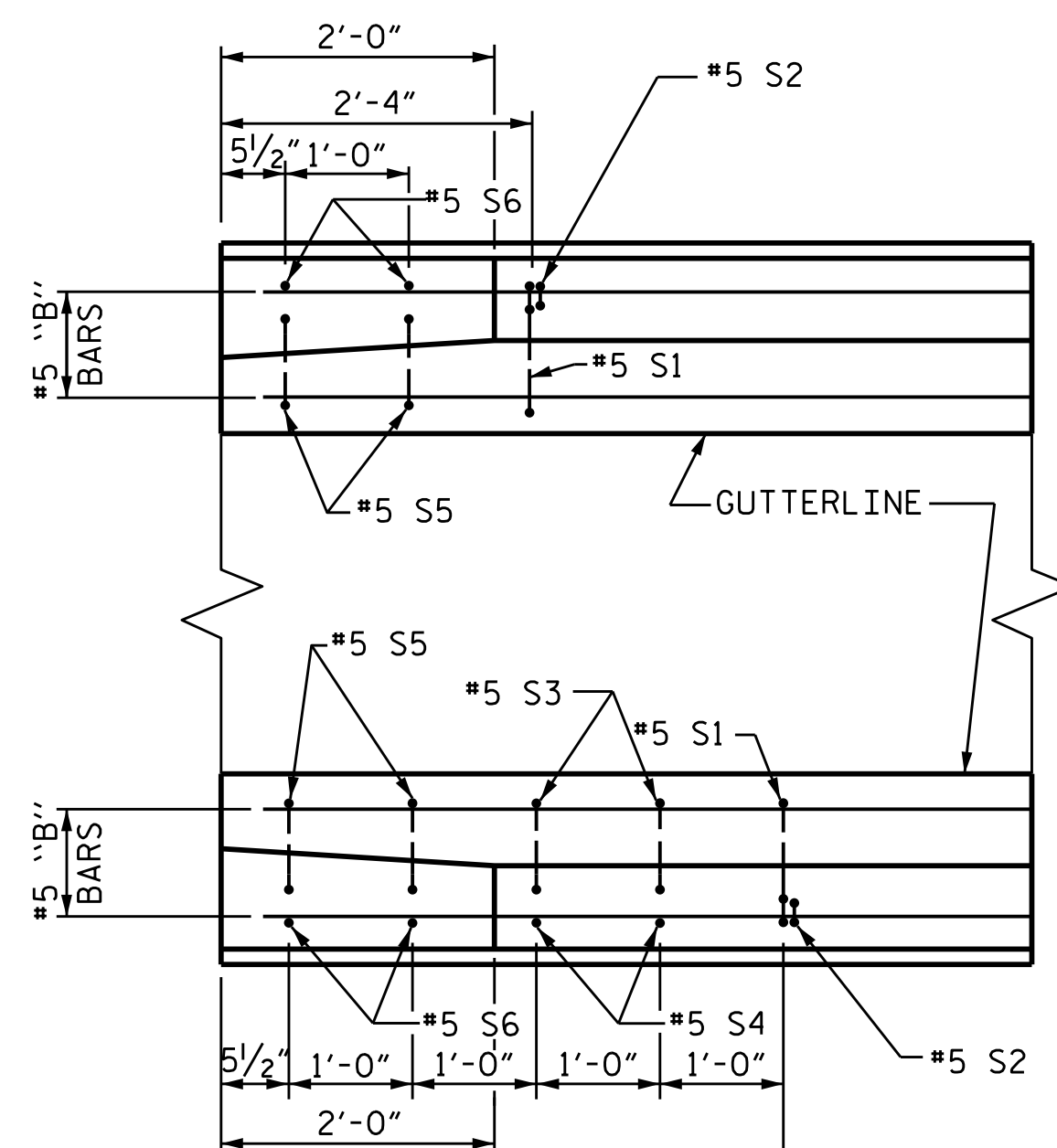


ALL BAR DIMENSIONS ARE OUT TO OUT

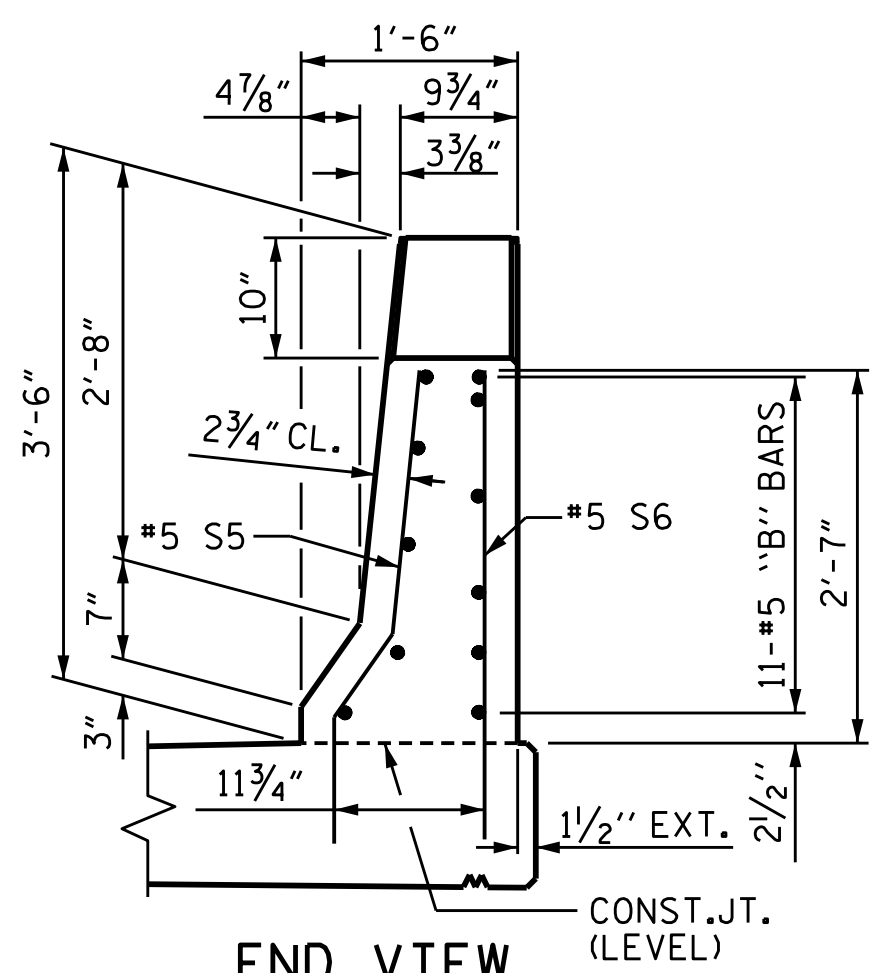
**BILL OF MATERIAL**

FOR CONCRETE BARRIER RAIL ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* S1	1612	#5	1	4'-10"	16523
* S2	1612	#5	2	7'-0"	23538
* S3	8	#5	3	4'-2"	35
* S4	8	#5	STR	4'-0"	33
* S5	8	#5	3	3'-5"	29
* S6	8	#5	STR	3'-3"	27
B1	1232	#5	STR	26'-5"	33945
B2	44	#5	STR	26'-5"	1201
B3	44	#5	STR	26'-10"	1231
* EPOXY COATED REINFORCING STEEL					76236 LBS.
CLASS AA CONCRETE					440.0CU. YDS.
CONCRETE BARRIER RAIL					3239.83 LIN. FT.



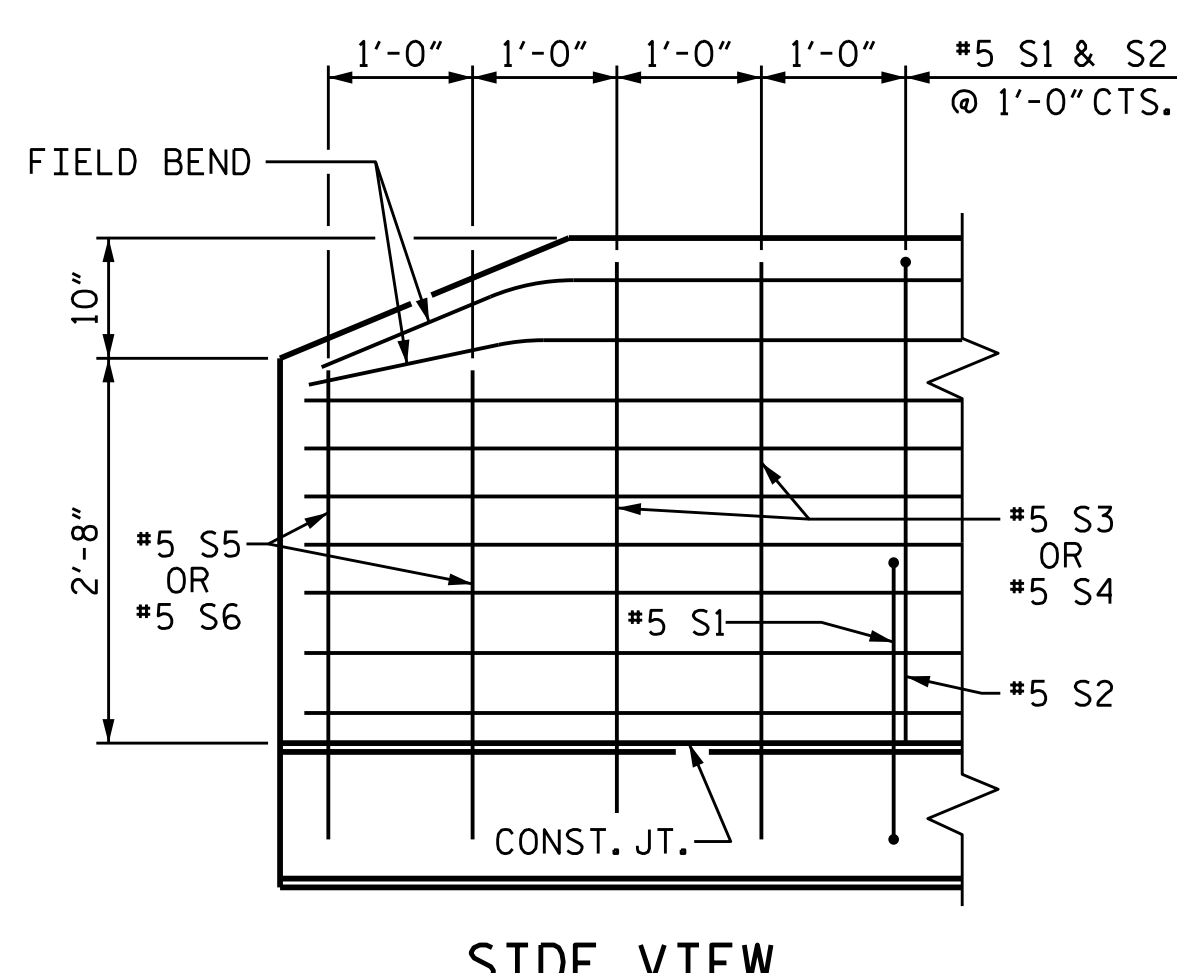
**PLAN**



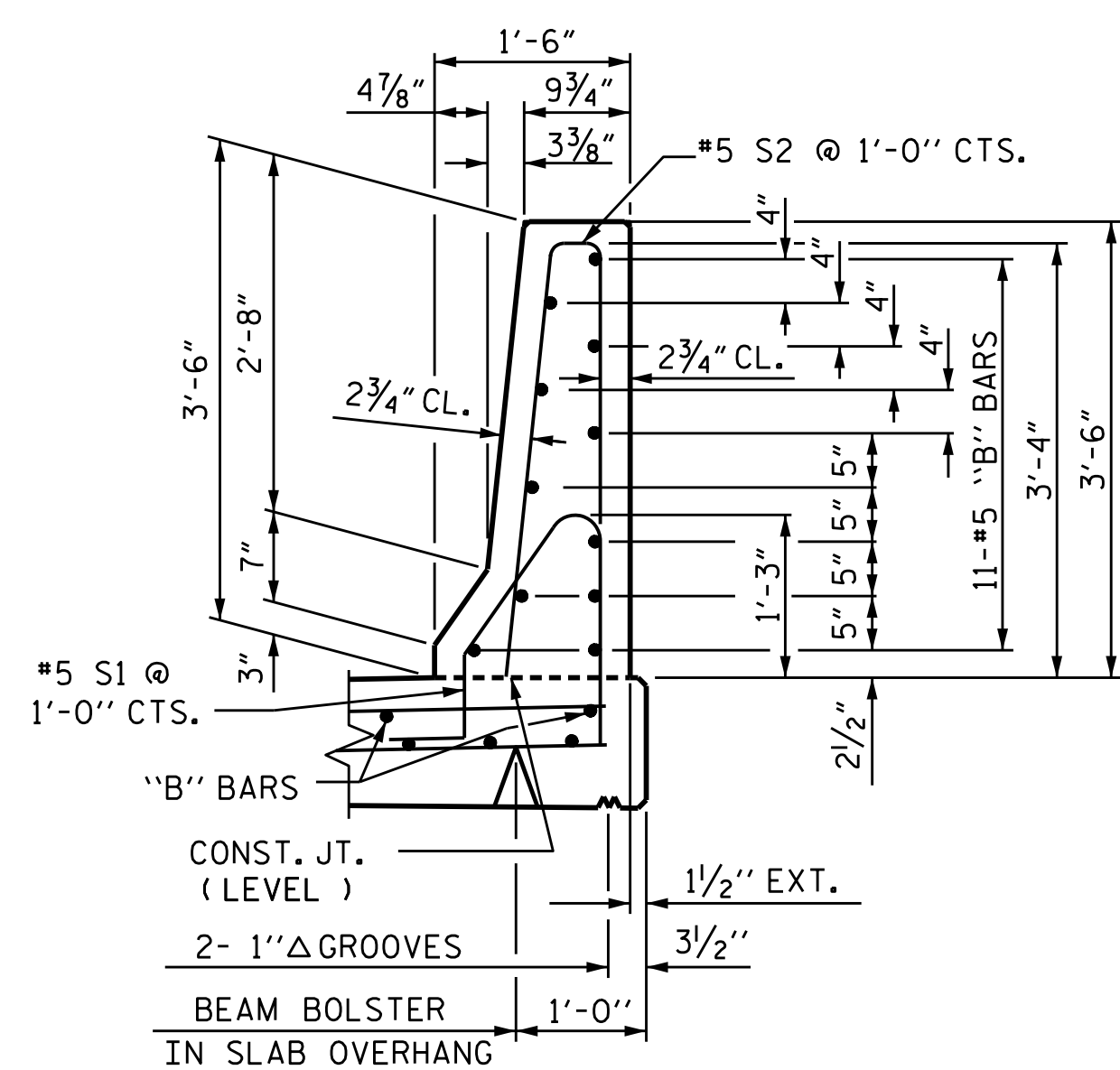
**END VIEW**

**END OF RAIL DETAILS**

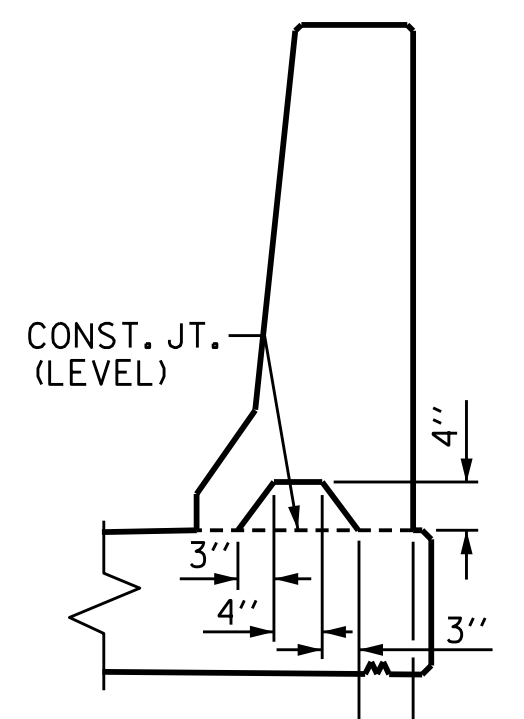
FOR ADHESIVE ANCHORING



**SIDE VIEW**

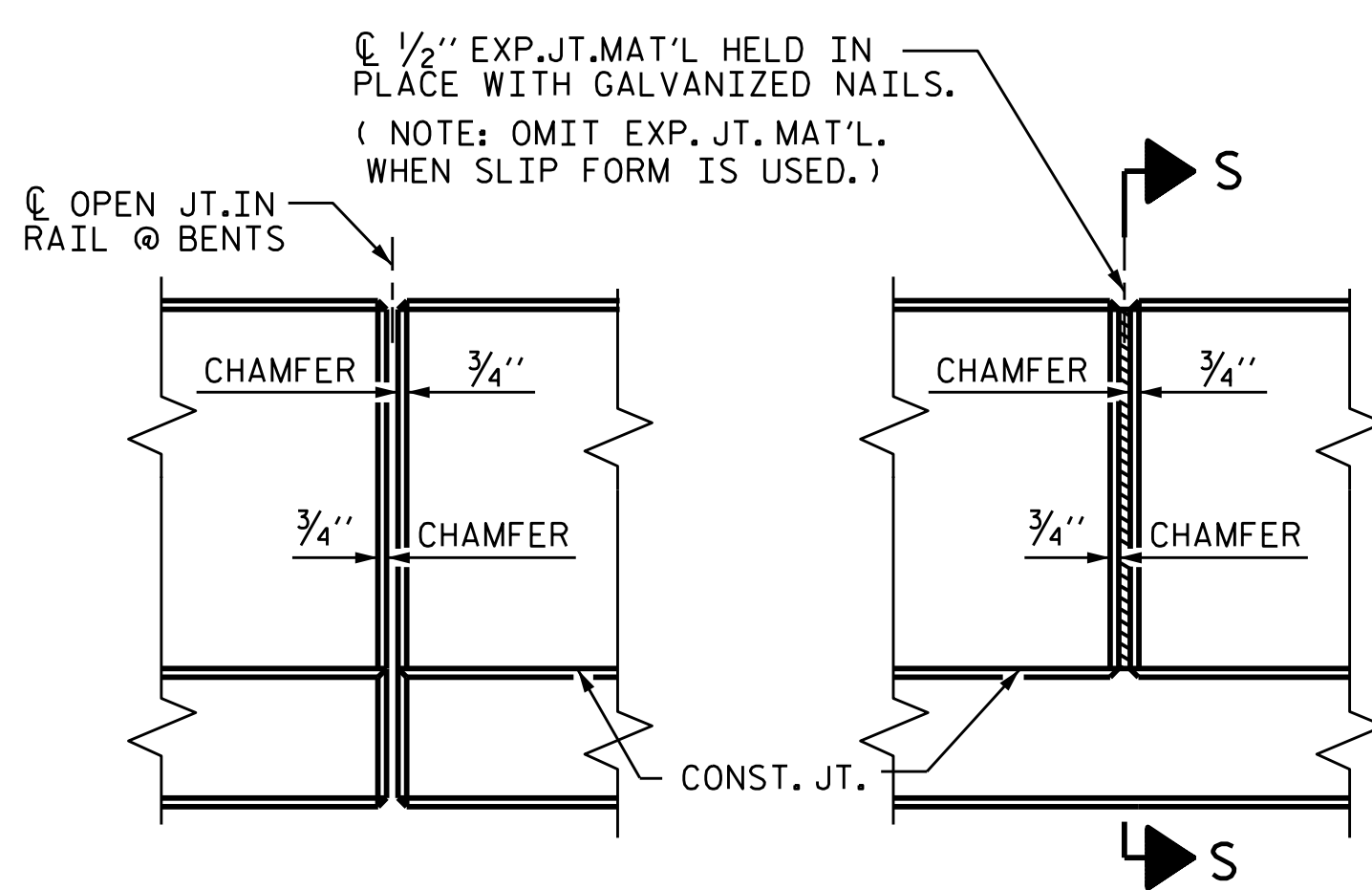


**SECTION THRU RAIL**



**SECTION S-S**

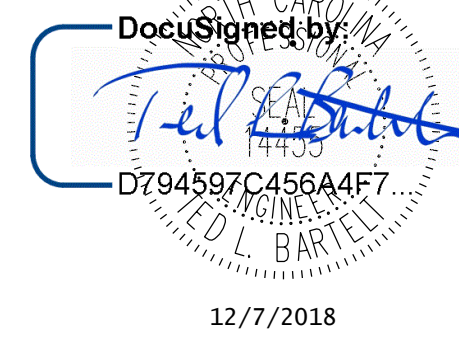
AT DAM IN OPEN JOINT (THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)



**ELEVATION AT EXPANSION JOINTS**

**BARRIER RAIL DETAILS**

ASSEMBLED BY : J. B. W.	DATE : 8/31/2018
CHECKED BY : S. K. C.	DATE : 8/31/2018
DRAWN BY : ARB 5/87	REV. 7/12 MAA/GM
CHECKED BY : SJD 9/87	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC



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REFERENCE NO. 5-27  
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PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET OF 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 CONCRETE BARRIER RAIL  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-27
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2			4			

STRUCTURE NO. 5 STD. NO. CBR1 (SHT 1)

\*\*\*\*\*SYSTEMTIME\*\*\*\*\*  
 \*\*\*\*\*DGN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

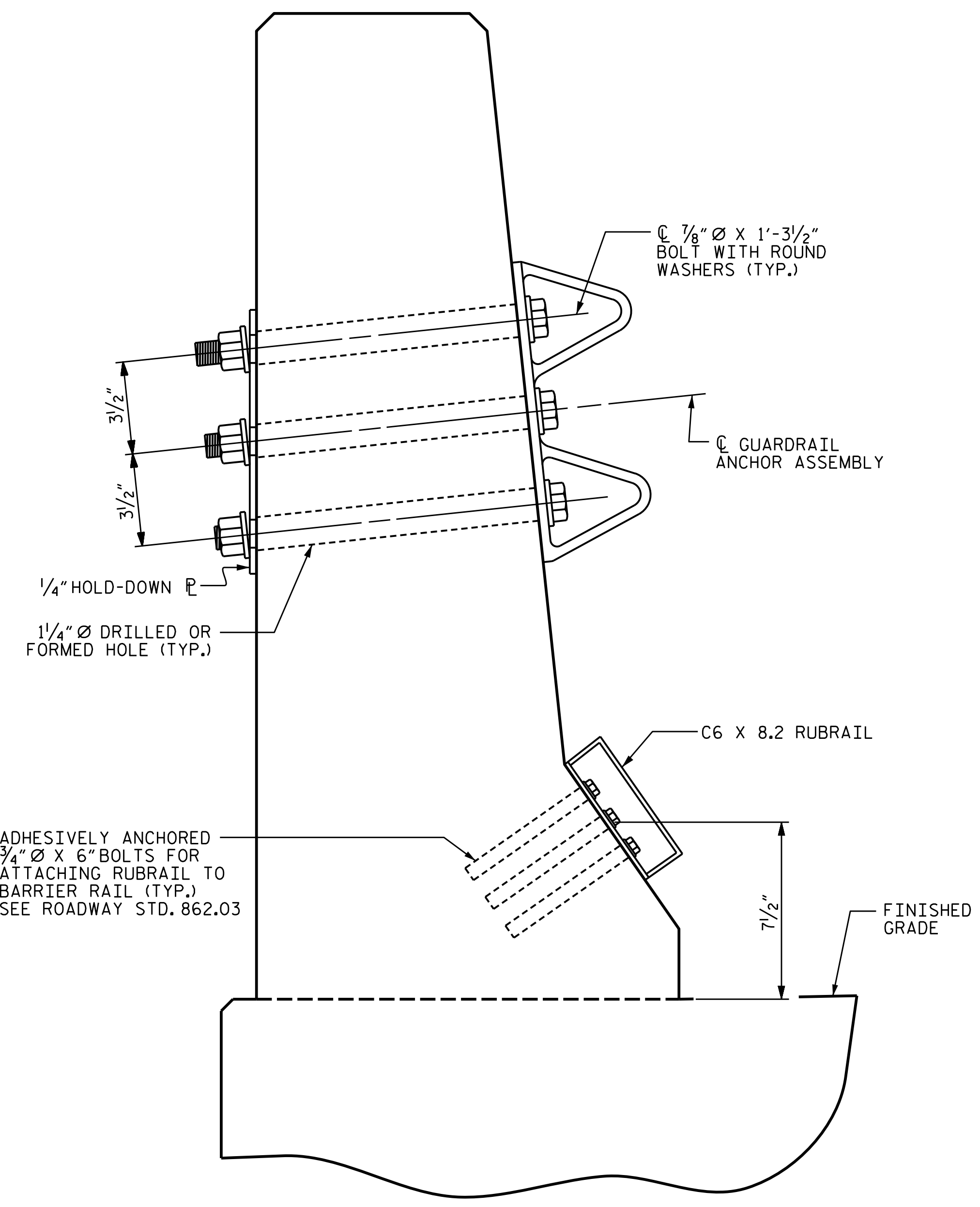
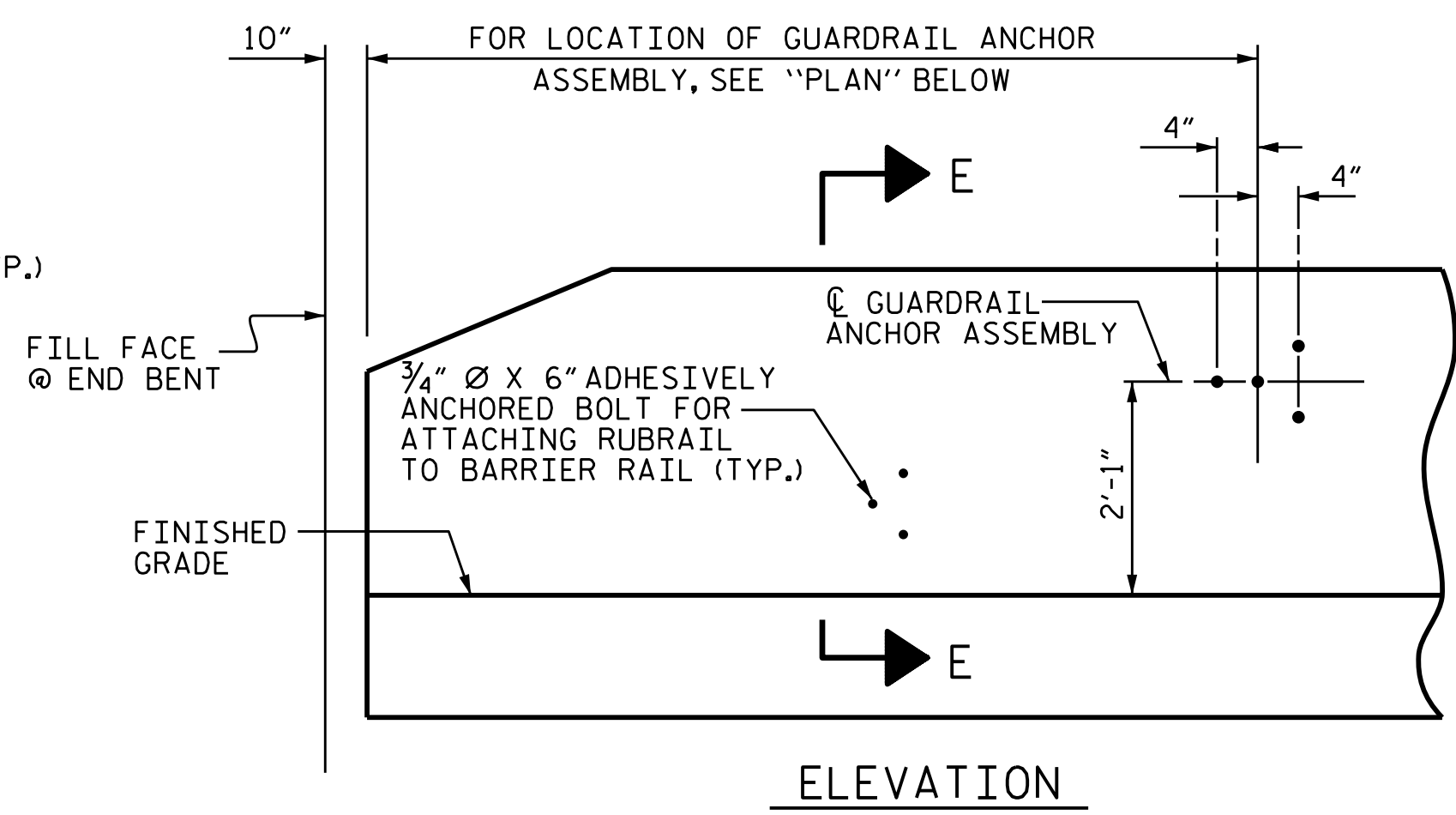
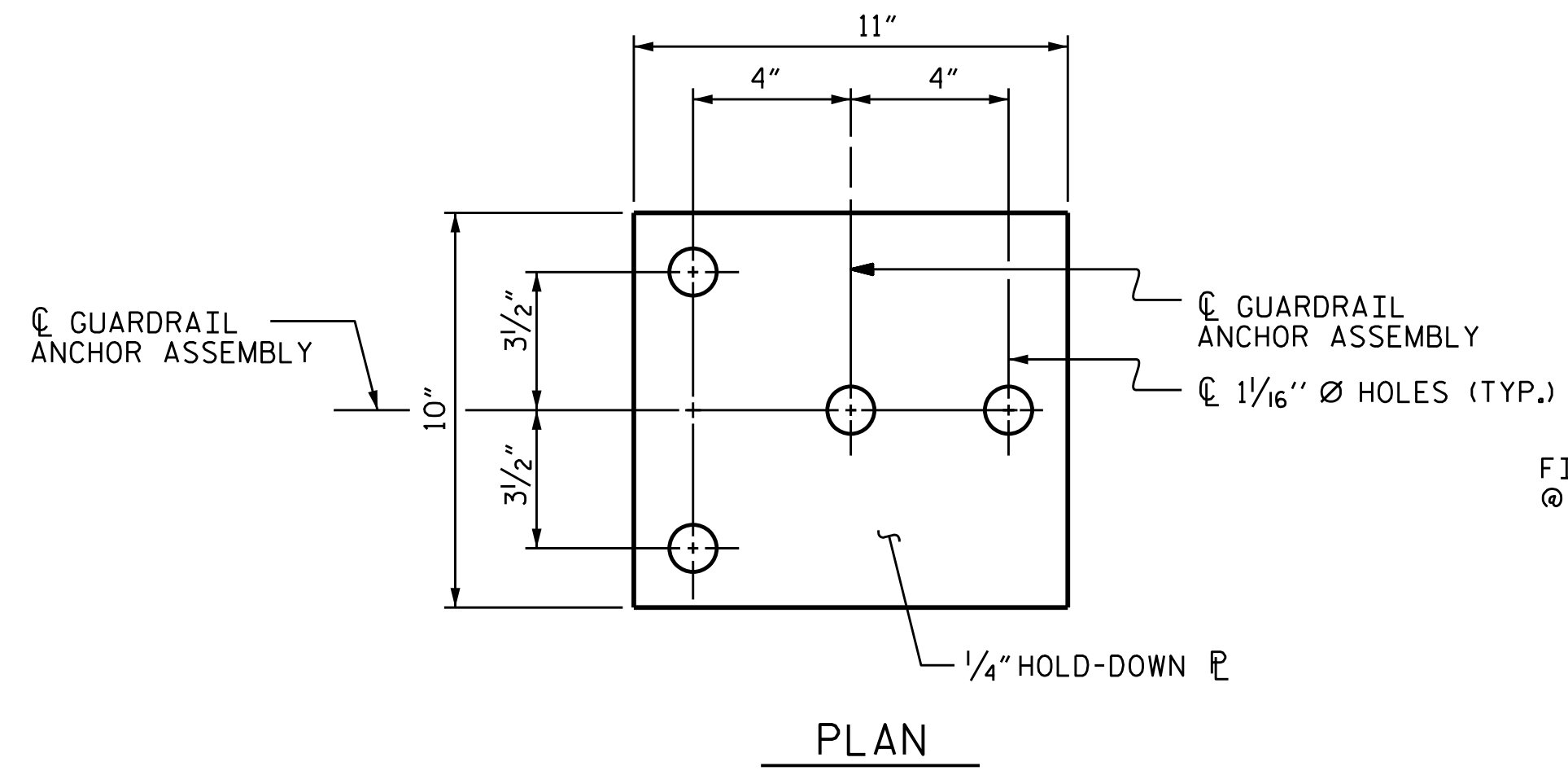
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

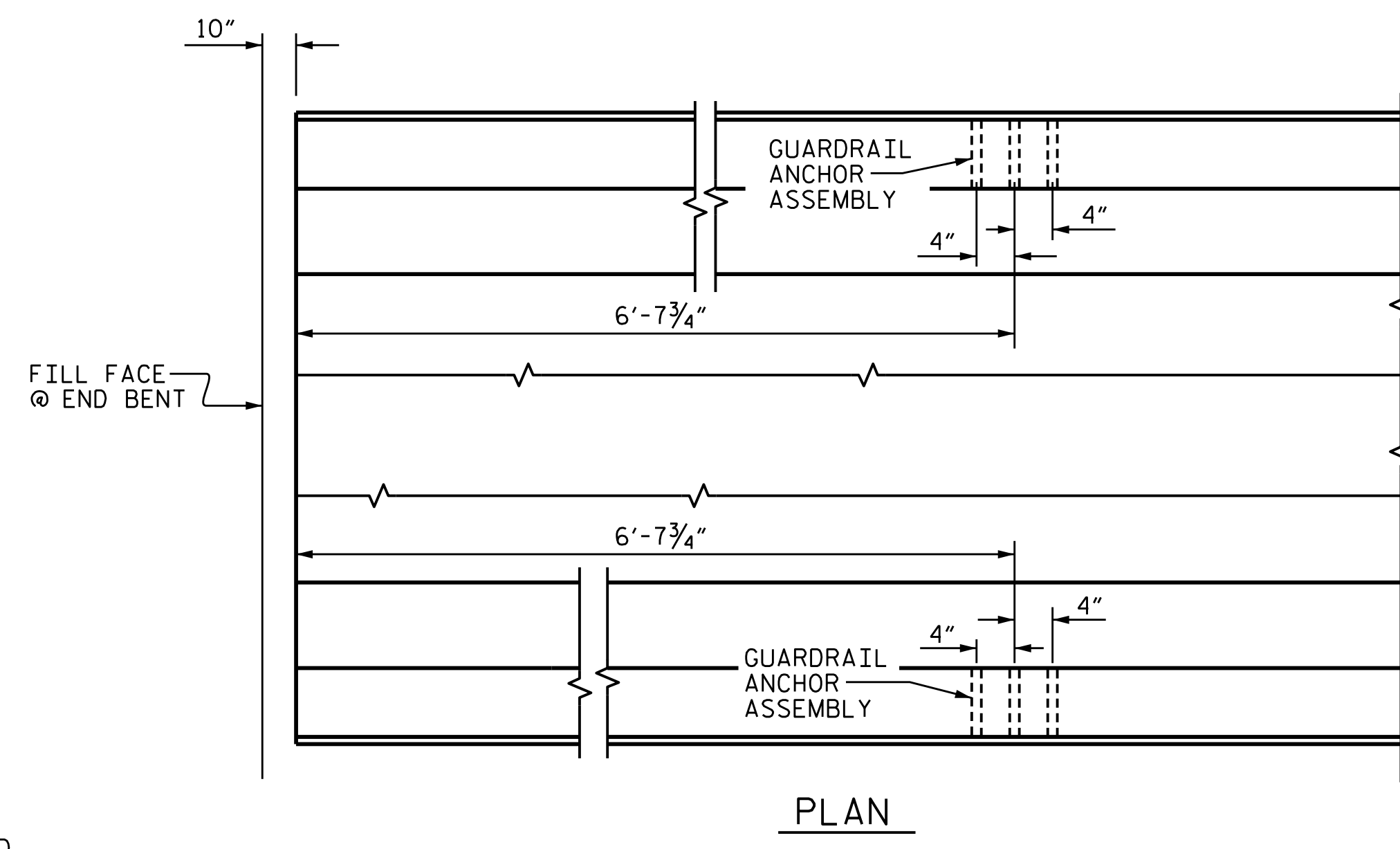
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

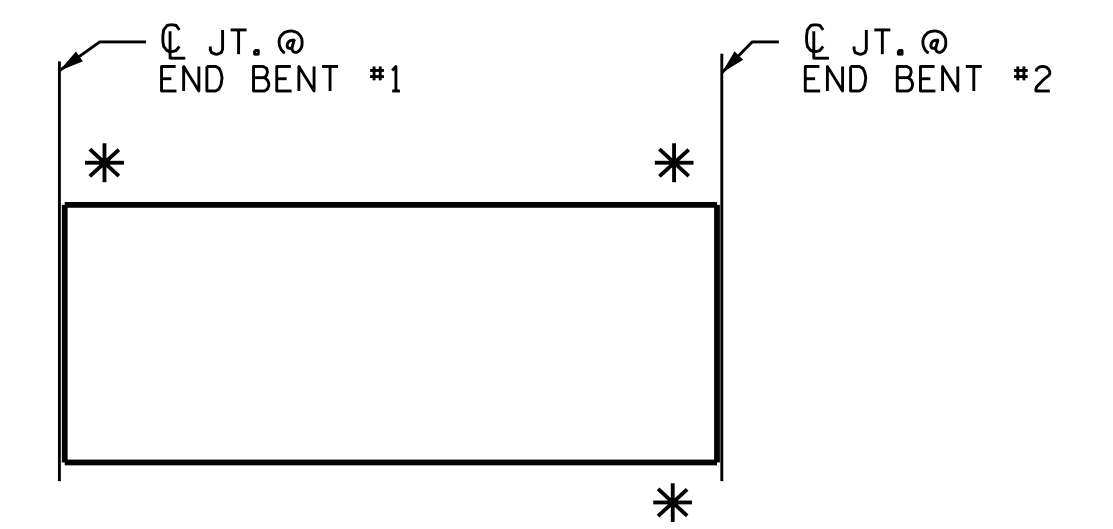
THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



SECTION E-E  
GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL  
END BENT #1 SHOWN, END BENT #2 SIMILAR.

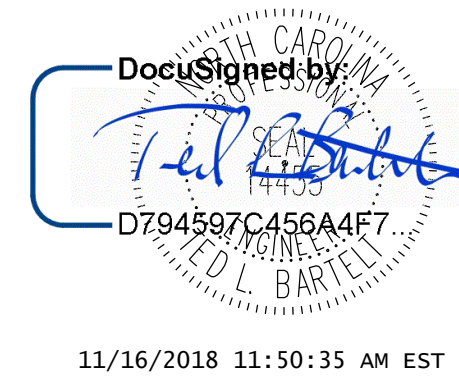


SKETCH SHOWING POINTS OF ATTACHMENTS  
\* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

STANDARD  
GUARDRAIL ANCHORAGE  
FOR BARRIER RAIL  
(LEFT LANE)



1998 **20** 2018  
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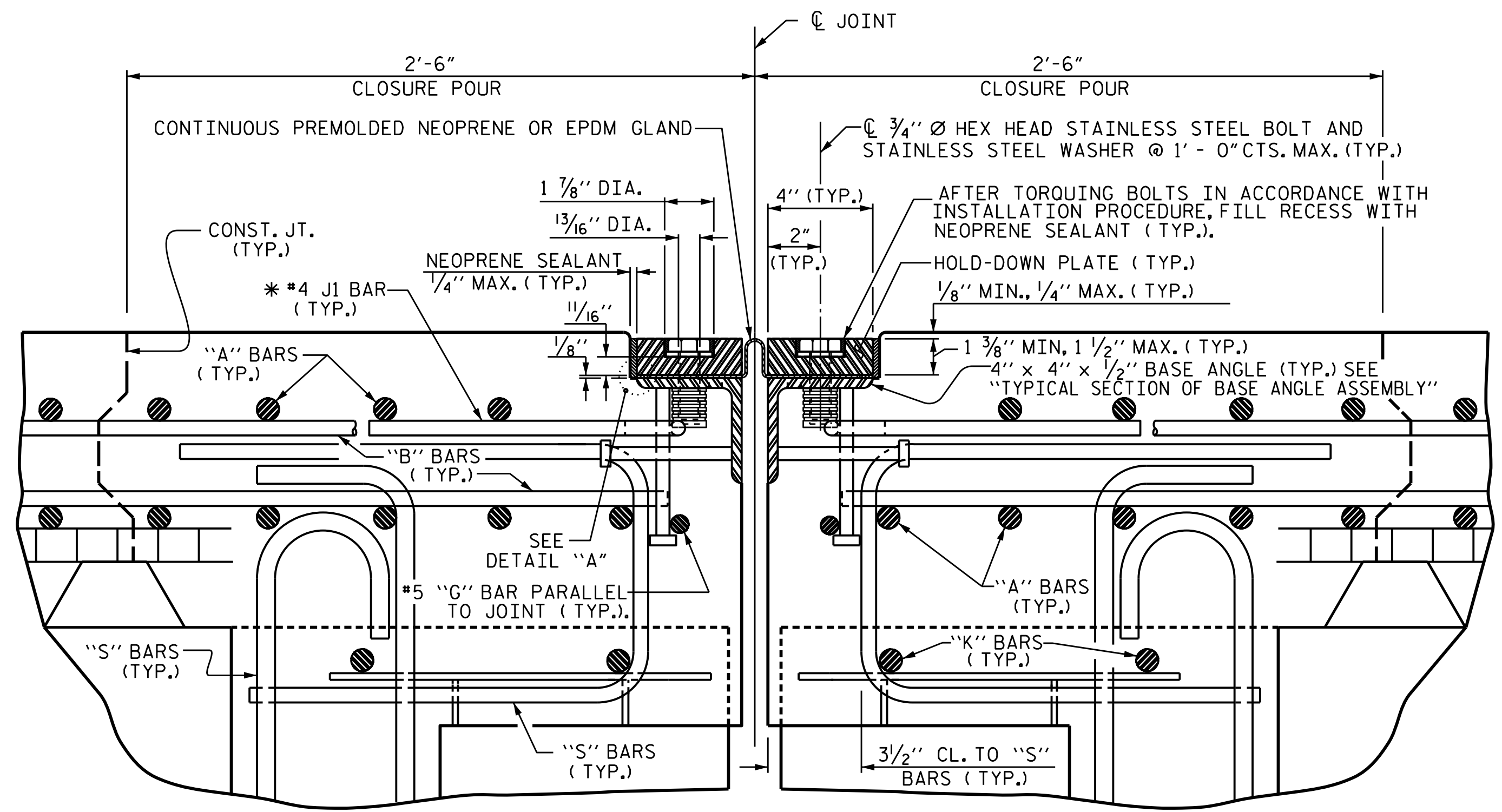
REVISIONS						TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:	46
1			3			46
2			4			

ASSEMBLED BY :	J. B. W.	DATE :	6/27/2018
CHECKED BY :	S. K. C.	DATE :	7/1/2018
DRAWN BY :	TLA 5/06	REV. 7/12	MAA/GM
CHECKED BY :	GM 5/06	REV. 6/13	MAA/GM
		REV. 12/17	MAA/THC

\*\*\*\*\*SYSTEM\*\*\*\*\*  
\*\*\*\*\*DCN\*\*\*\*\*  
\*\*\*\*\*USERNAME\*\*\*\*\*

STRUCTURE No. 5

STD. NO. GRA2



**EXPANSION JOINT DETAILS**

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

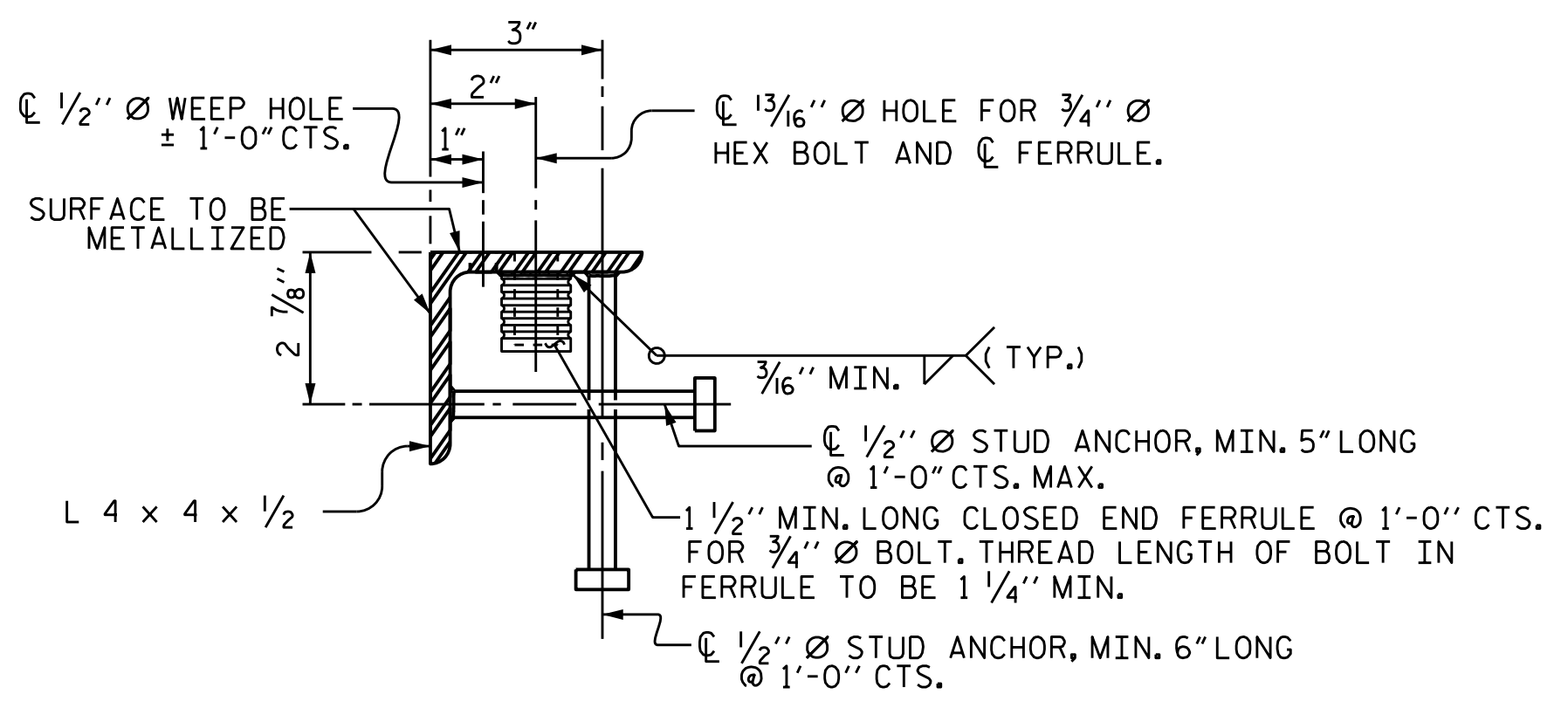
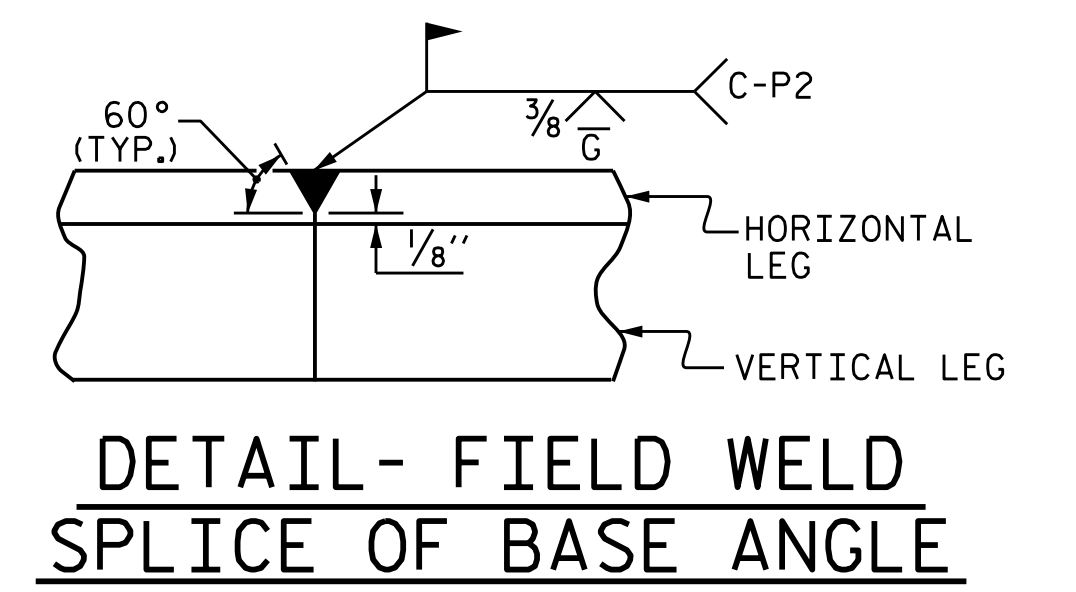
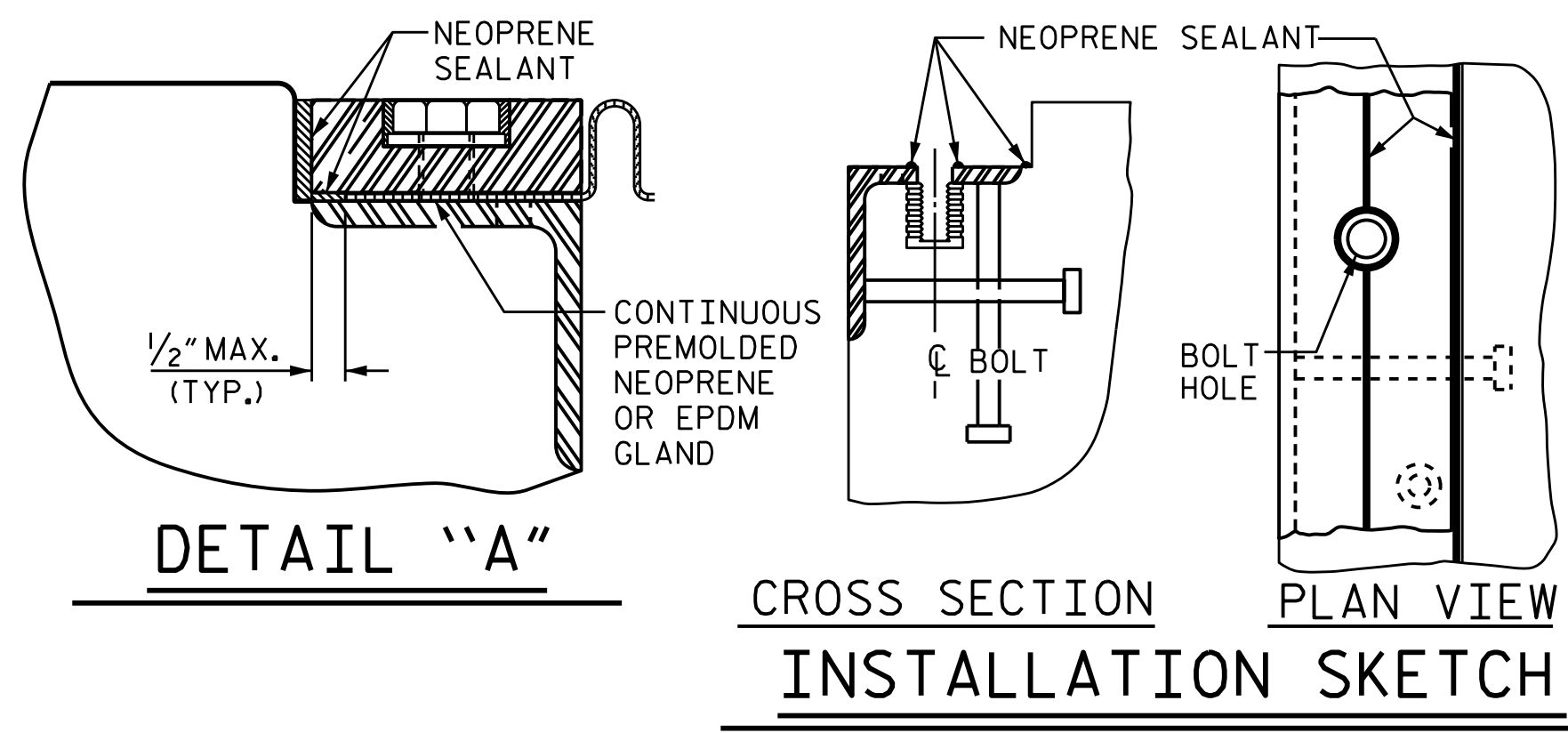
\* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

**INSTALLATION PROCEDURE**

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" x 4" x 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 7/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

**GENERAL NOTES**

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.



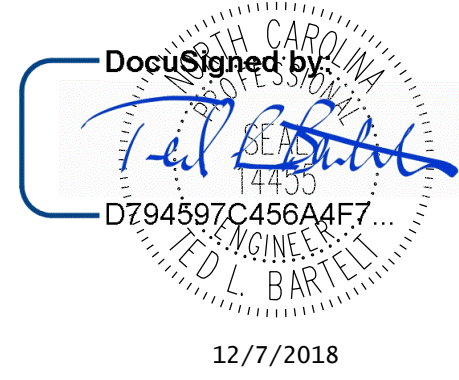
**TYPICAL SECTION OF BASE ANGLE ASSEMBLY**

MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG CL RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
BENT #1	90°	1/4"	2 3/16"	1/8"	1 5/16"
BENT #3	90°	2 1/16"	2 1/16"	2/8"	1 3/8"
BENT #6	90°	2 1/2"	2 3/4"	2 3/16"	1 7/8"
BENT #9	90°	2 1/16"	2 1/16"	2/8"	1 3/8"
BENT #11	90°	1/4"	2 3/16"	1/8"	1 5/16"

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

ASSEMBLED BY : J. B. W. DATE : 7/01/2018  
 CHECKED BY : S. K. C. DATE : 7/5/2018  
 DRAWN BY : REK 9/87 REV. 10/17 MAA/GM  
 CHECKED BY : CRK 10/87 REV. 10/17 MAA/THC  
 REV. 6/18 MAA/THC



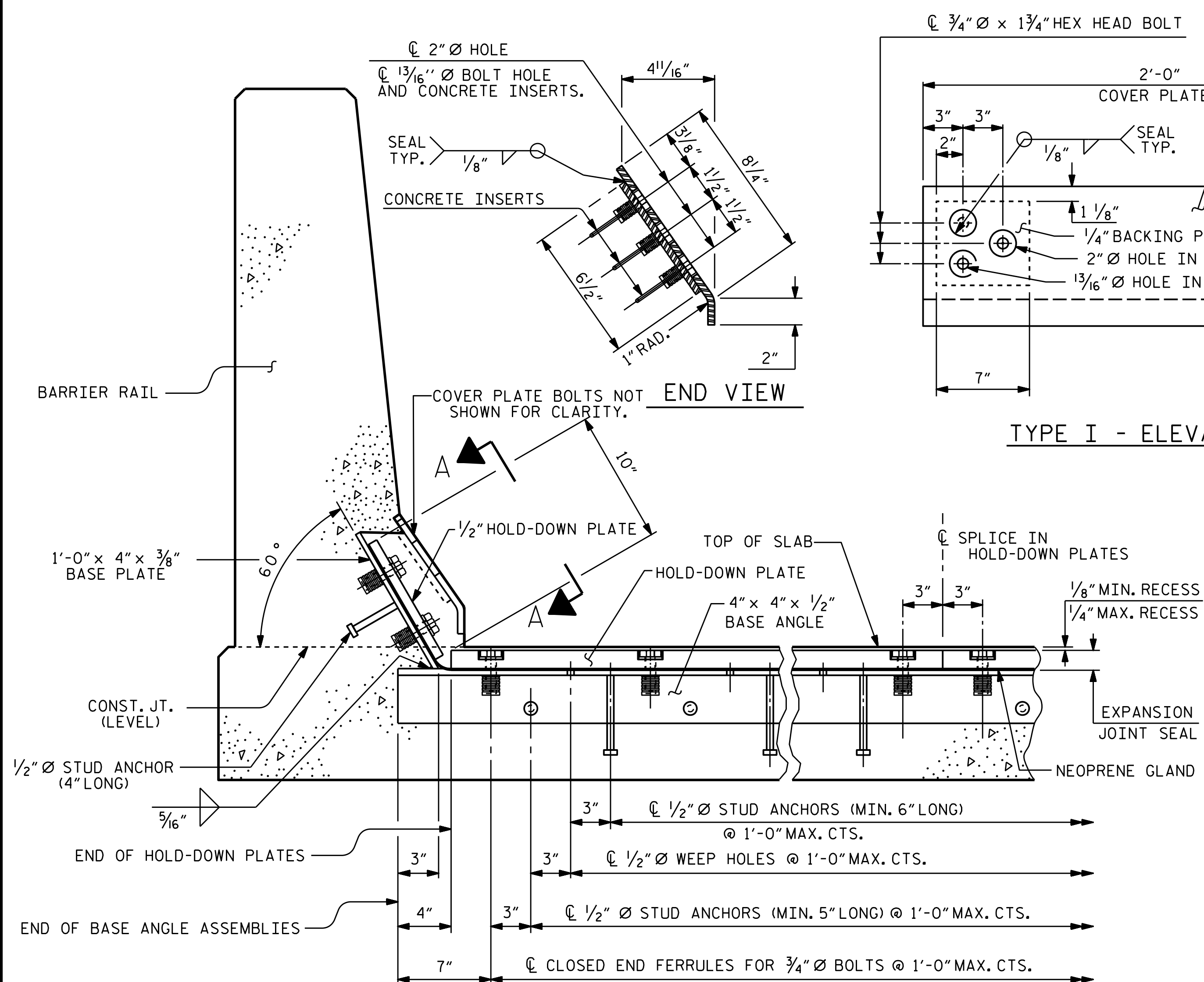
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

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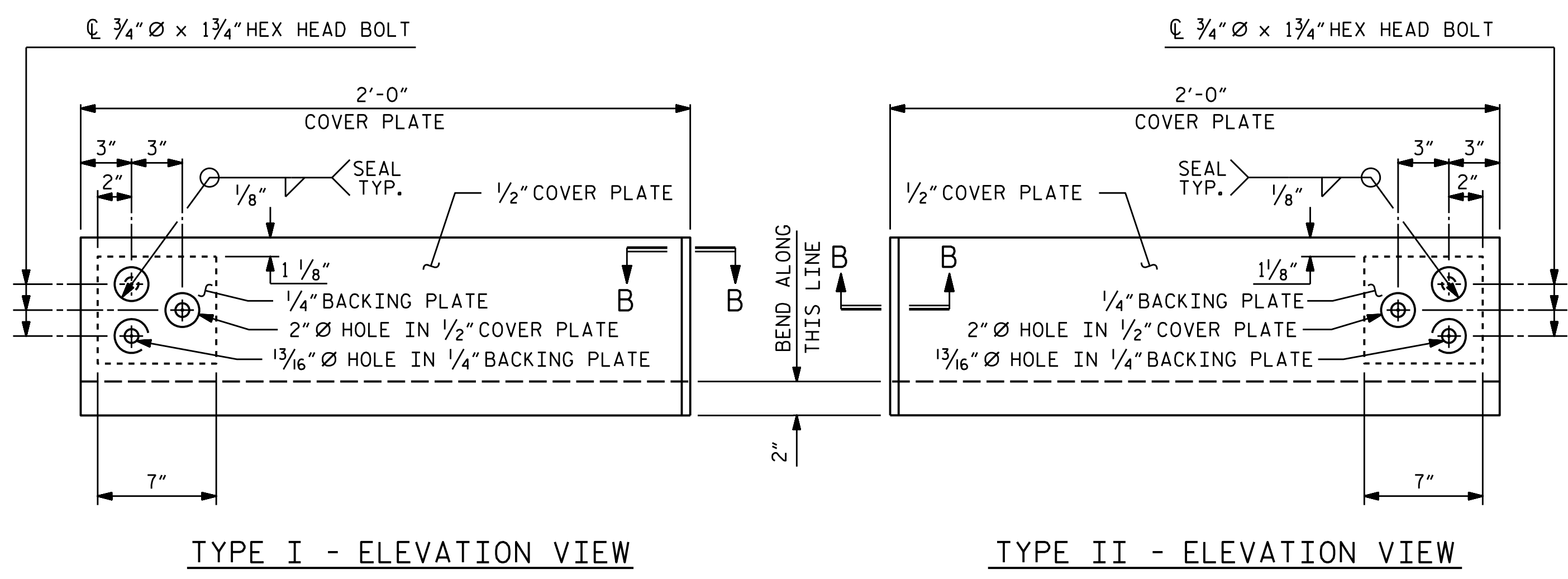
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 EXPANSION JOINT  
 SEAL DETAILS  
 (LEFT LANE)

REVISIONS						SHEET NO. S5-29
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

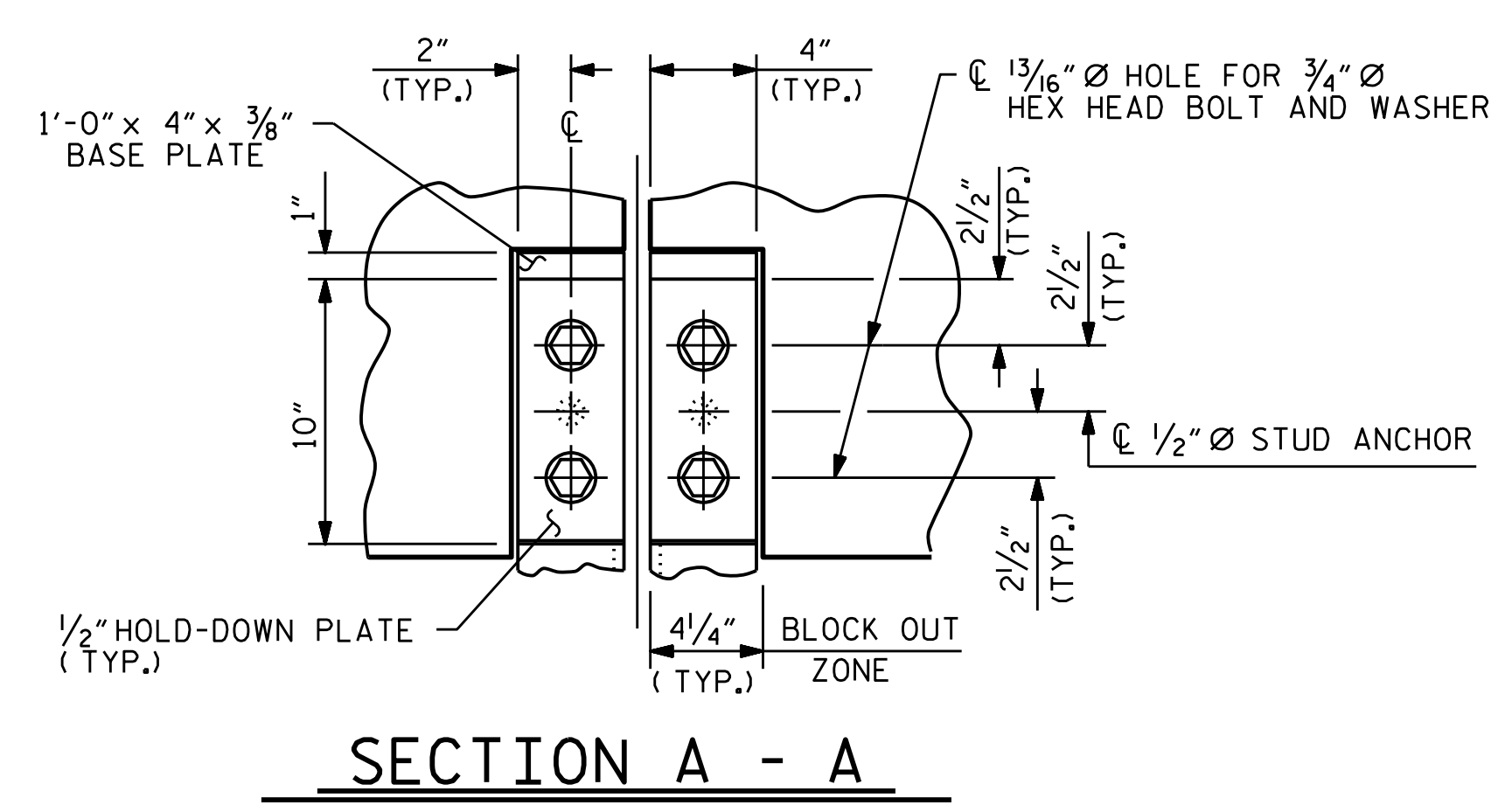
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 \*\*\*\*\*SDGN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*



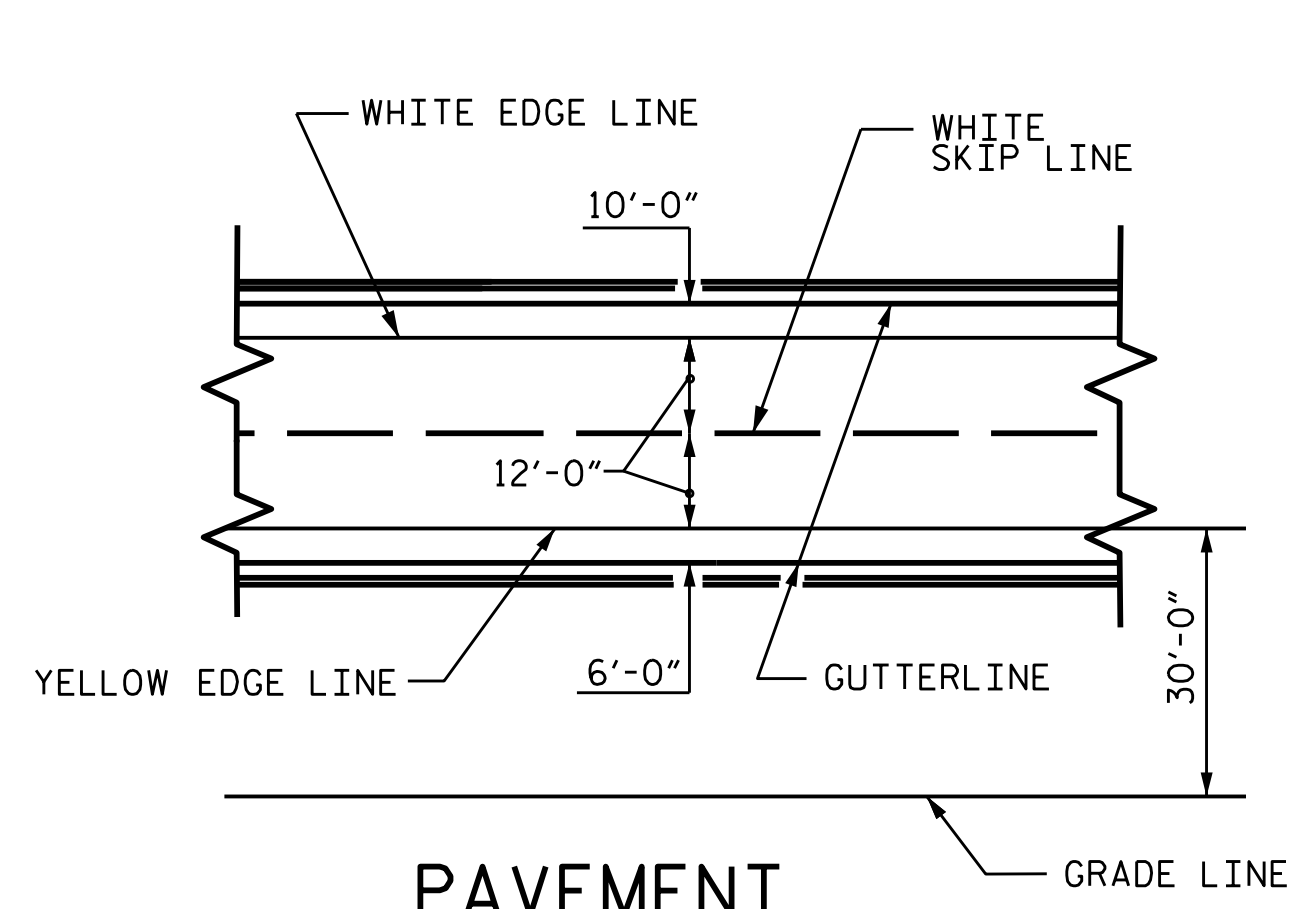
SECTION THRU RAIL NORMAL TO JOINT



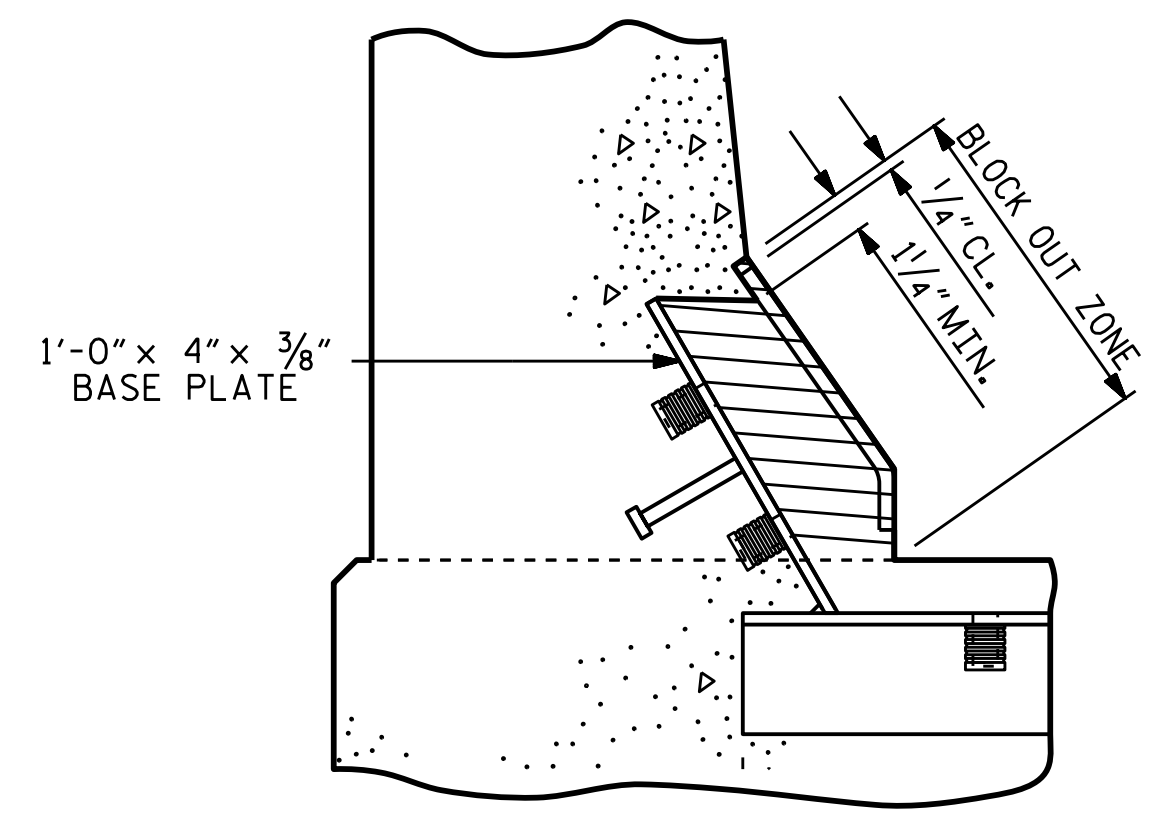
COVER PLATE DETAILS



SECTION A - A

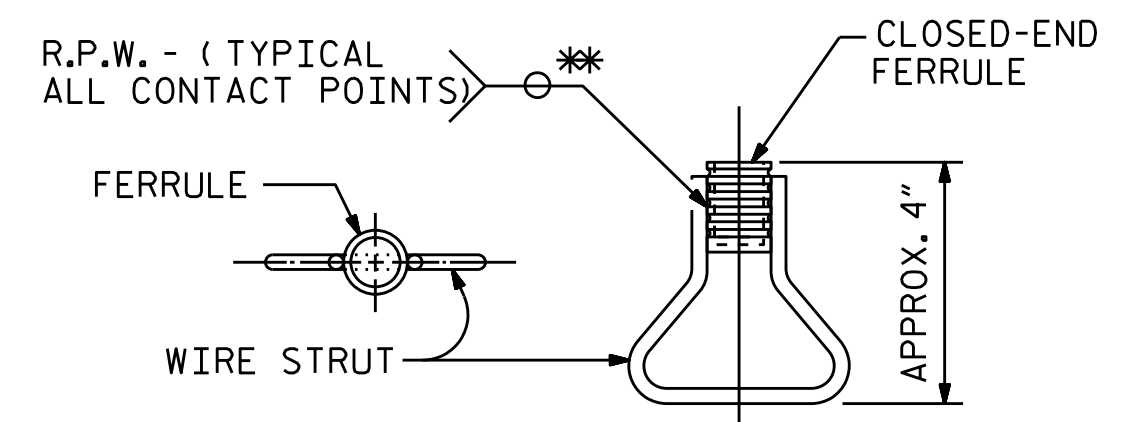


PAVEMENT MARKING ALIGNMENT



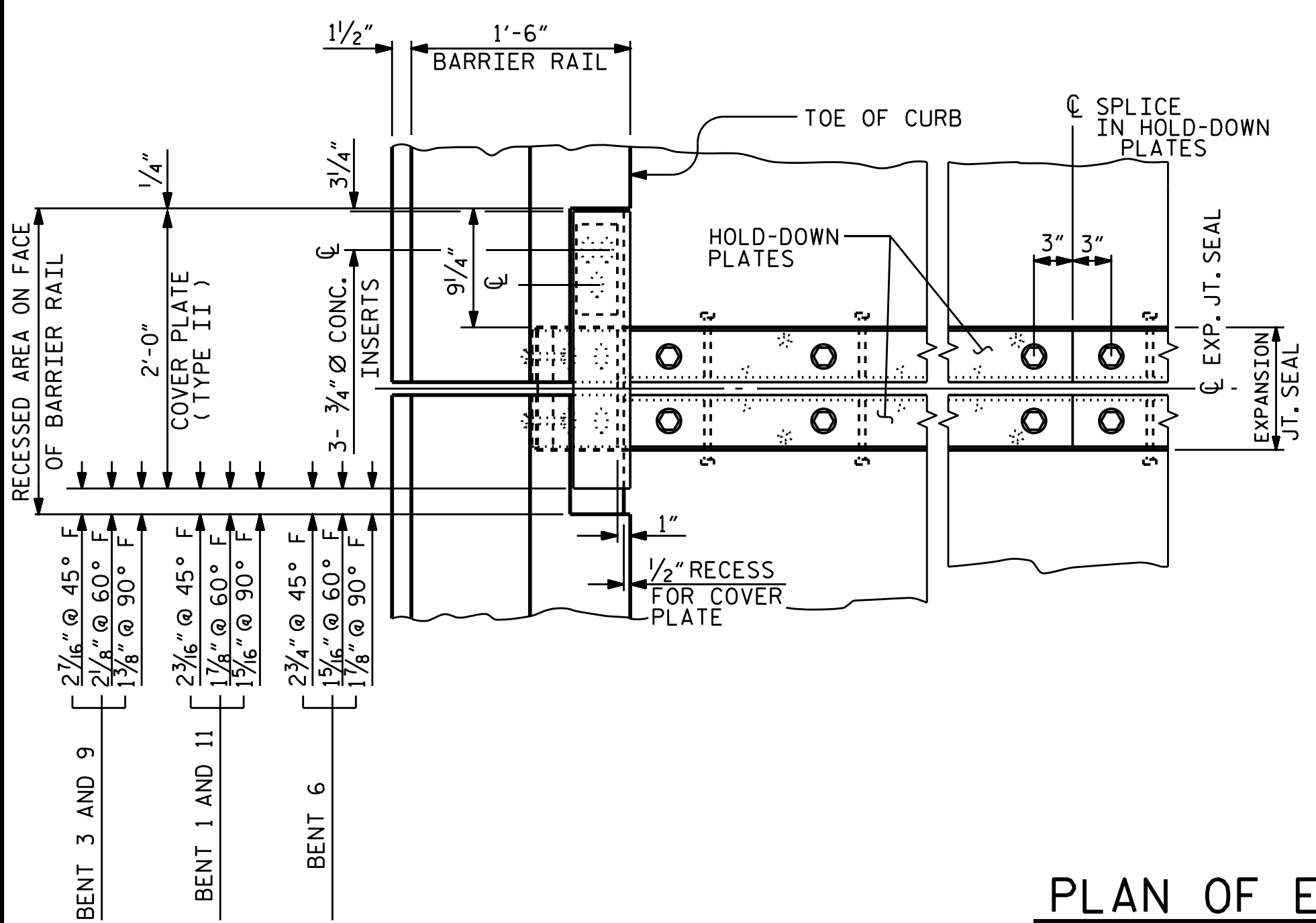
BLOCK OUT DETAIL

SEE "SECTION A - A" FOR OTHER DETAILS.

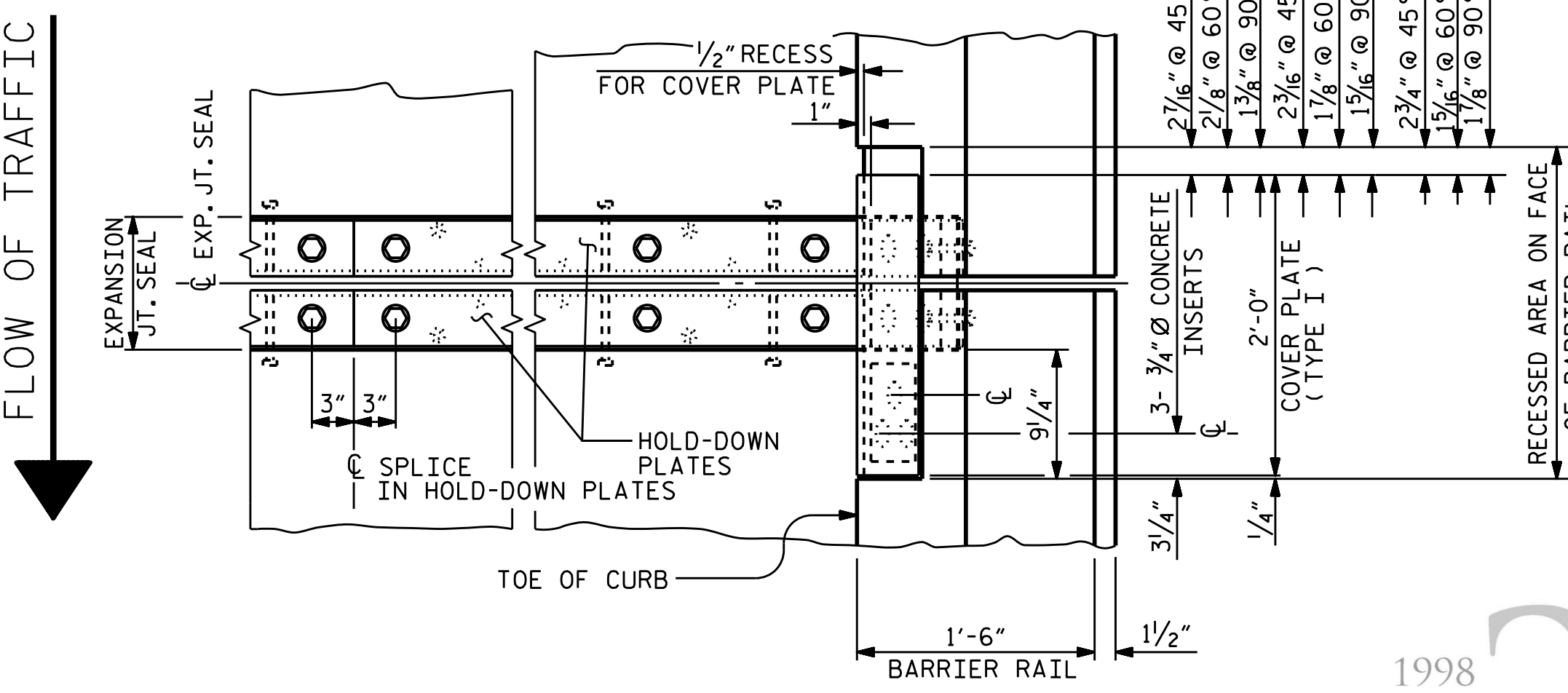


CONCRETE INSERT

\* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.



PLAN OF EXPANSION JOINT SEAL



SECTION B - B

DRAWN BY: J. B. W. DATE: 6/27/2018  
 CHECKED BY: S. K. C. DATE: 7/5/2018  
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

1998 **20** 2018  
 ALPHA & OMEGA GROUP  
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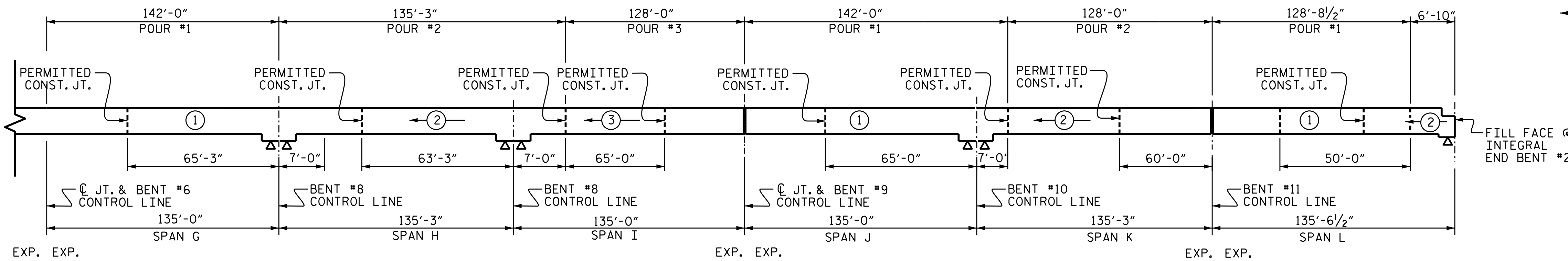
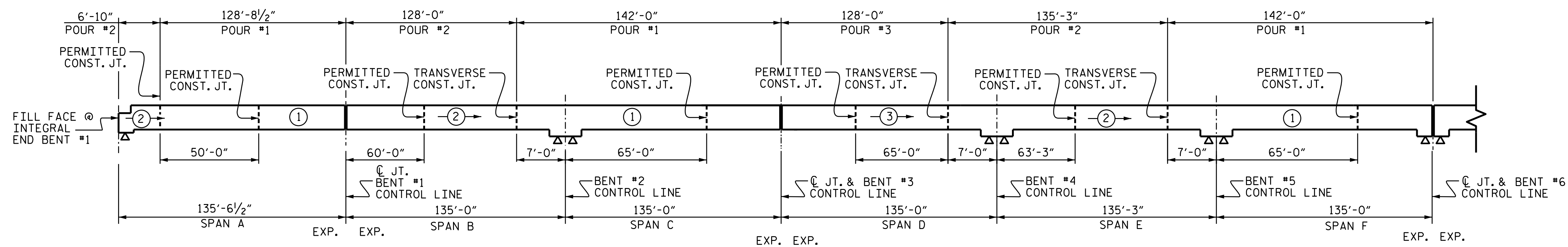
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 11/9/2018 7:44:29 AM EST

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 2 OF 2

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-30
1			3			TOTAL SHEETS
2			4			46

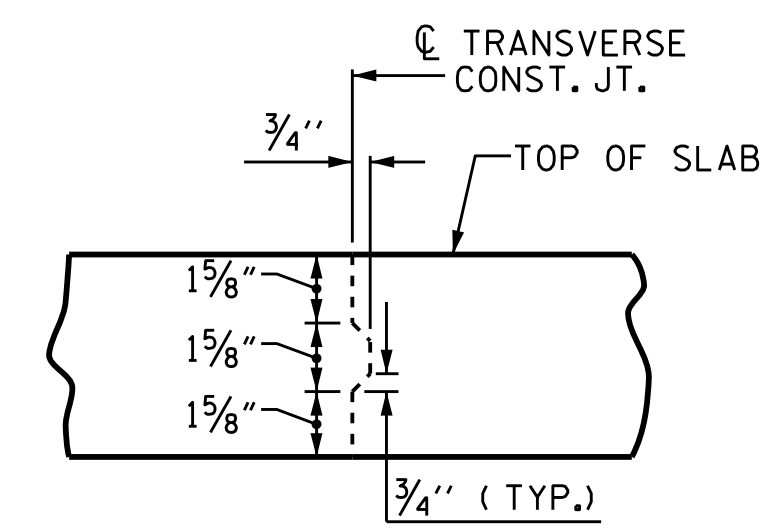
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 \*\*\*\*\*USER\*\*\*\*\*

STRUCTURE NO. 5 STD. NO. EJS2 SHT 1



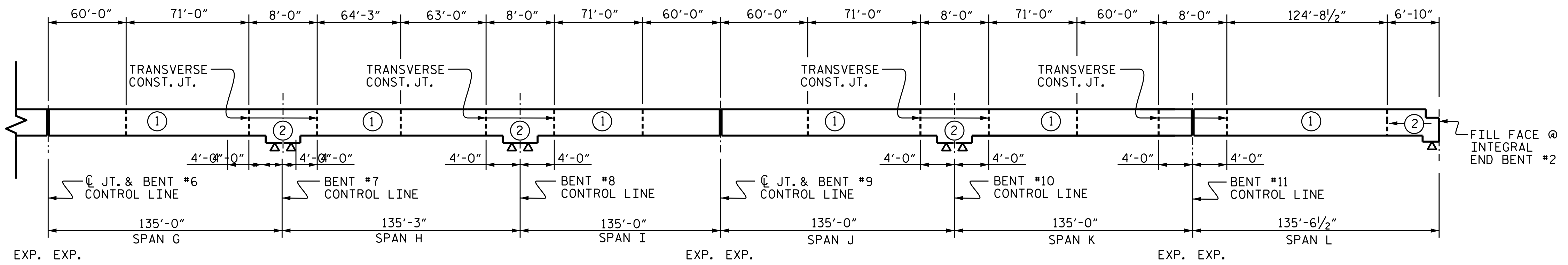
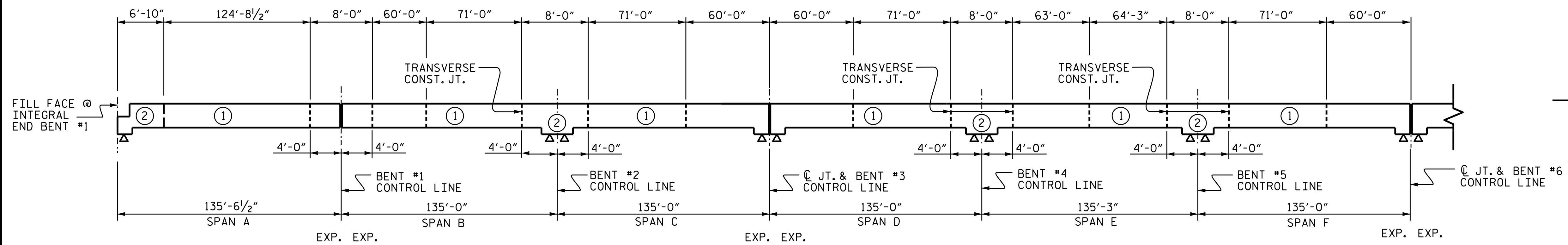
### POURING SEQUENCE

⊙ # = INDICATES POUR NUMBER AND DIRECTION OF POUR



### TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT



### OPTIONAL POURING SEQUENCE

POUR WITH EVEN NUMBERED CAN NOT BE STARTED UNTIL BOTH ADJACENT POURS WITH ODD NUMBERED LABELS REACH A MINIMUM OF 3000 PSI, BETWEEN EXPANSION JOINTS.

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

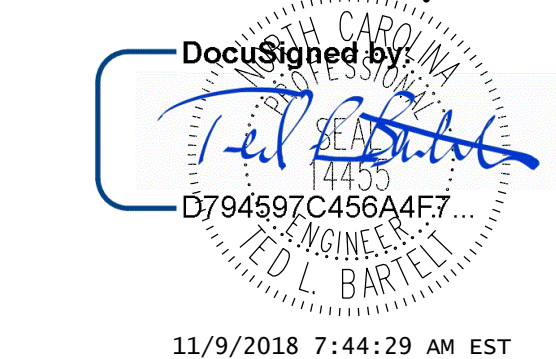
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
POURING SEQUENCE (LEFT LANE)					
SHEET NO. S5-31					
TOTAL SHEETS 46					
STRUCTURE NO. 5					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

DRAWN BY: J. B. W. DATE: 7/1/2018  
 CHECKED BY: S.K.C. DATE: 7/5/2018

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A&O PROJECT NO. 2015.042

**SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS**

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

**—SUPERSTRUCTURE BILL OF MATERIAL—**

	CLASS AA CONCRETE (CU. YDS.)	EPOXY COATED REINFORCING STEEL (LBS.)
SPANS "A"	196.0	23251
SPANS "B-C"	345.9	52601
SPANS "D-E-F"	536.0	94394
SPANS "G-H-I"	536.0	94394
SPANS "J-K"	345.9	52601
SPAN "L"	196.0	23251
<b>TOTAL</b>	<b>2155.8</b>	<b>340492</b>

**—CLASS AA CONCRETE BREAKDOWN—**

	CONTINUOUS SPANS "A-L"		CONTINUOUS SPANS "B-C" "J-K"		CONTINUOUS SPANS "D-E-F" "G-H-I"	
	(CU. YDS.)	(CU. YDS.)	(CU. YDS.)	(CU. YDS.)	(CU. YDS.)	(CU. YDS.)
POUR 1	156.2	190.3	190.3	186.1		
POUR 2	39.8	156.6	156.6	194.4		
				155.6		
<b>TOTAL</b>	<b>196.0</b>	<b>345.9</b>	<b>345.9</b>	<b>536.1</b>		

**GROOVING BRIDGE FLOORS**

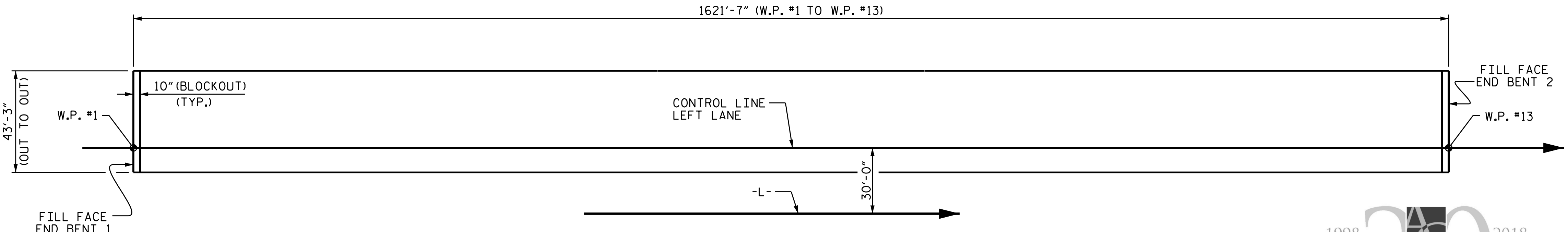
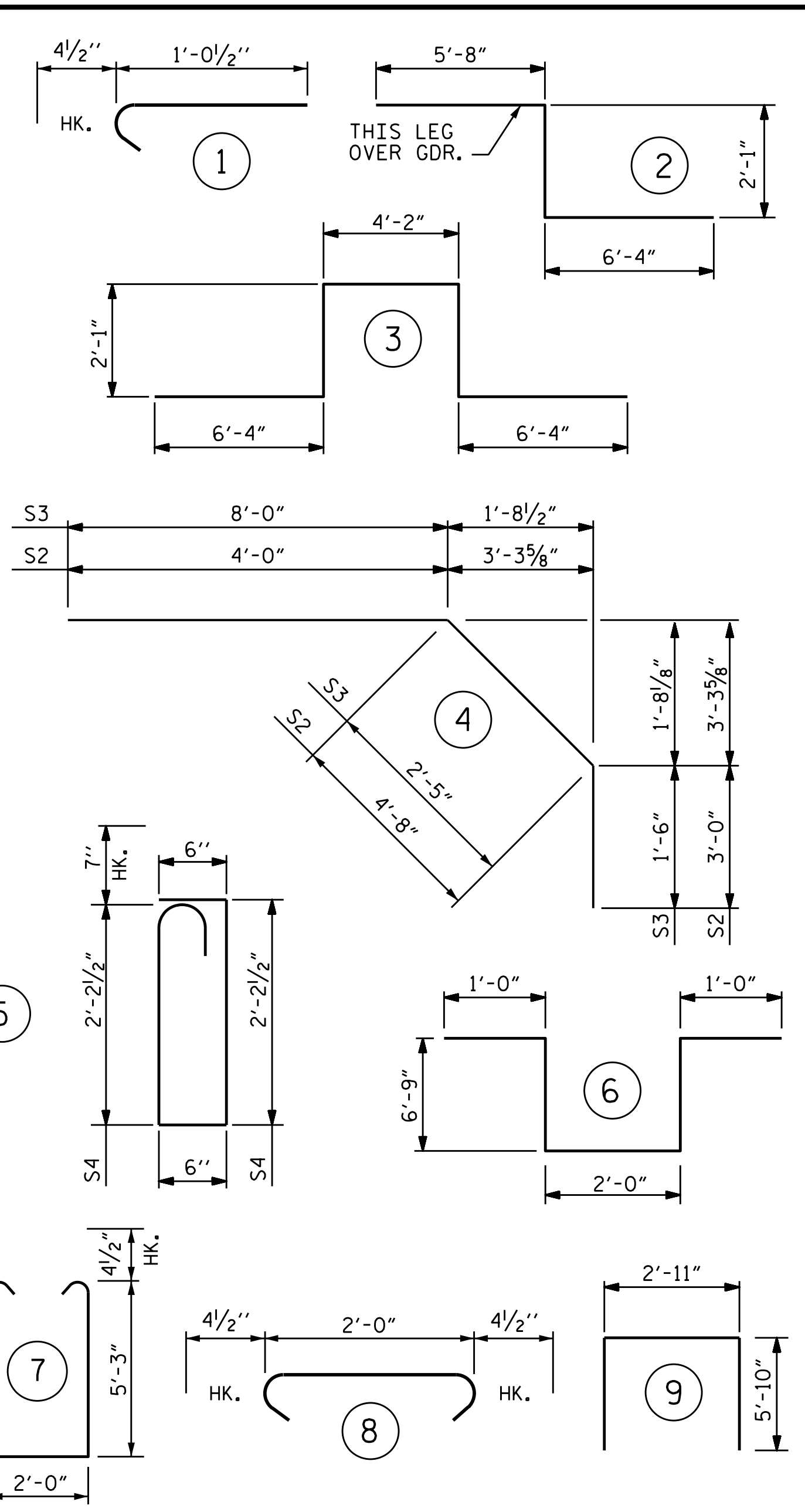
	1787	SO.FT.
APPROACH SLABS		
BRIDGE DECK	58,575	SO.FT.
<b>TOTAL</b>	<b>60,362</b>	<b>SO.FT.</b>

SPANS "A-L"						SPANS "B-C" SPANS "J-K"						SPANS "D-E-F" SPANS "G-H-I"					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	215	#5	STR	42'-9"	9586	*A1	431	#5	STR	42'-9"	19218	*A1	648	#5	STR	42'-4"	28893
*A2	90	#4	STR	4'-10"	291	*A2	360	#4	STR	4'-10"	1162	*A2	270	#4	STR	4'-10"	872
*B1	296	#4	STR	28'-11"	5718	*B4	592	#4	STR	24'-4"	9623	*B4	592	#4	STR	24'-4"	9623
*B2	18	#5	STR	46'-8"	876	*B5	148	#6	STR	36'-3"	8058	*B5	148	#6	STR	36'-3"	8058
*B3	147	#6	STR	27'-0"	5961	*B6	73	#6	STR	40'-6"	4441	*B6	146	#6	STR	40'-6"	8881
						*B7	74	#6	STR	60'-0"	6669	*B7	148	#6	STR	60'-0"	13338
*G1	1	#5	STR	42'-9"	45	*B8	30	#5	STR	56'-0"	1752	*B9	148	#4	STR	25'-2"	1950
												*B10	42	#5	STR	60'-0"	2628
*J1	40	#4	1	1'-5"	38	*G1	1	#5	STR	42'-9"	45						
												*G1	2	#5	STR	42'-9"	89
*K1	12	#4	STR	22'-4"	179	*J1	43	#4	1	1'-5"	41						
*K2	4	#4	STR	6'-5"	17							*J1	86	#4	1	1'-5"	81
*K3	16	#4	STR	8'-0"	86	*K3	40	#4	STR	8'-0"	214						
*K4	4	#4	STR	5'-0"	13	*K4	8	#4	STR	5'-0"	27	*K3	80	#4	STR	8'-0"	428
*K5	4	#4	STR	2'-3"	6							*K4	16	#4	STR	5'-0"	53
*K6	8	#4	STR	3'-0"	16	*K7	8	#4	STR	5'-4"	29	*K7	16	#4	STR	5'-4"	57
*K9	6	#8	3	21'-0"	84	*K8	14	#6	STR	22'-4"	209	*K8	28	#4	STR	22'-4"	418
*K10	4	#8	1	14'-1"	38	*K9	12	#8	3	21'-0"	673	*K9	12	#8	3	21'-0"	673
						*K10	8	#8	1	14'-1"	301	*K10	8	#8	1	14'-1"	301
*S1	28	#4	9	14'-7"	273							*S4	48	#5	5	6'-0"	300
*S2	28	#4	4	11'-11"	316	*S4	48	#5	5	6'-0"	300	*S5	336	#4	8	2'-4"	617
*S3	26	#4	4	11'-8"	223	*S5	168	#4	6	17'-10"	572	*S6	16	#4	7	13'-3"	142
*S4	24	#5	5	6'-0"	96	*S6	8	#4	7	13'-3"	71						
						*U1	24	#4	6	17'-6"	281	*U1	24	#4	6	17'-6"	281

\* EPOXY COATED REINFORCING STEEL = 23862 LBS. \* EPOXY COATED REINFORCING STEEL = 53423 LBS. \* EPOXY COATED REINFORCING STEEL = 78221 LBS.

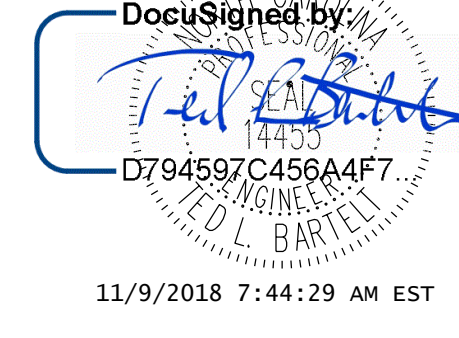
NOTE: FOR POURING SEQUENCE SEE SHEET NO. 5-30

**BAR TYPES**



**LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 70133)**

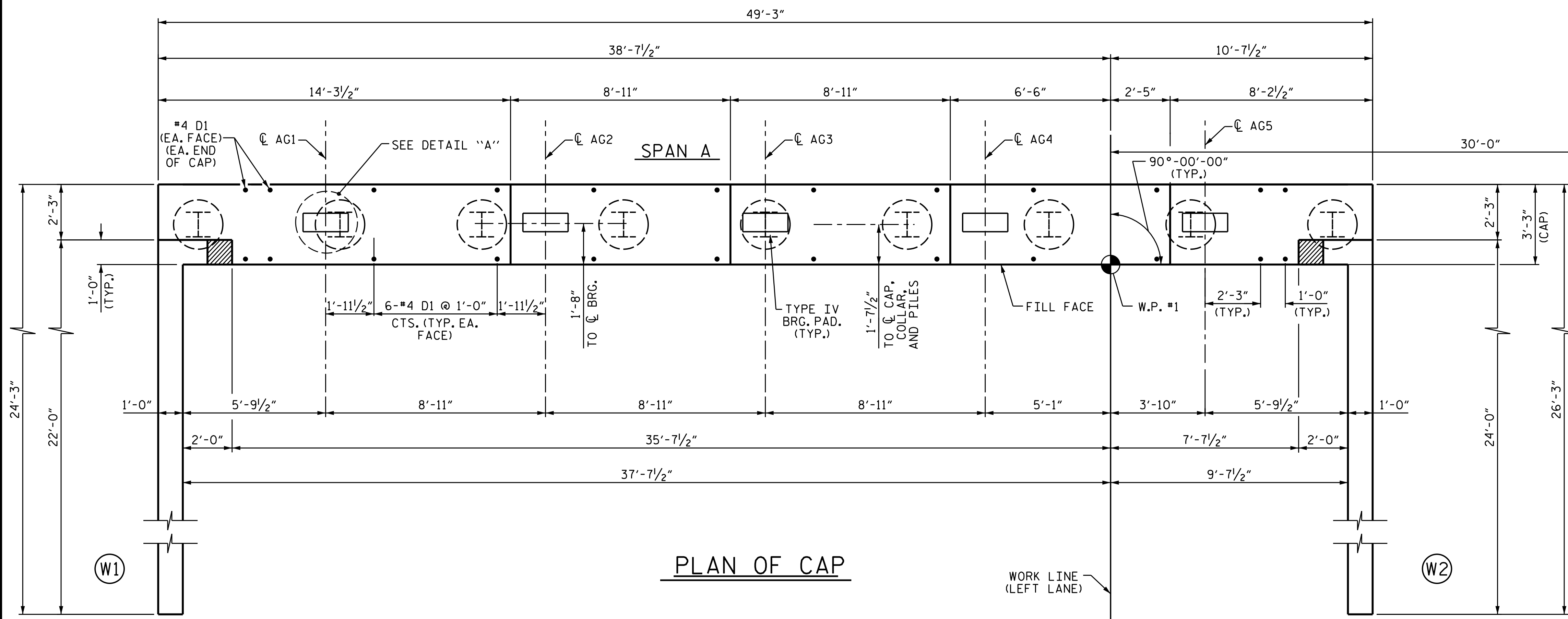
ASSEMBLED BY : J. B. W.	DATE : 7/2/2018
CHECKED BY : S. K. C.	DATE : 7/6/2018
DESIGN ENGINEER OF RECORD: T. L. B., PE	DATE : 8/29/2018
DRAWN BY : JMB 5/87	REV. 8/16/99 RWW/LES
CHECKED BY : SJD 9/87	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM



PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2  
 STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**SUPERSTRUCTURE BILL OF MATERIAL (LEFT LANE)**

REVISIONS						SHEET NO. S5-32
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			



**NOTES:**

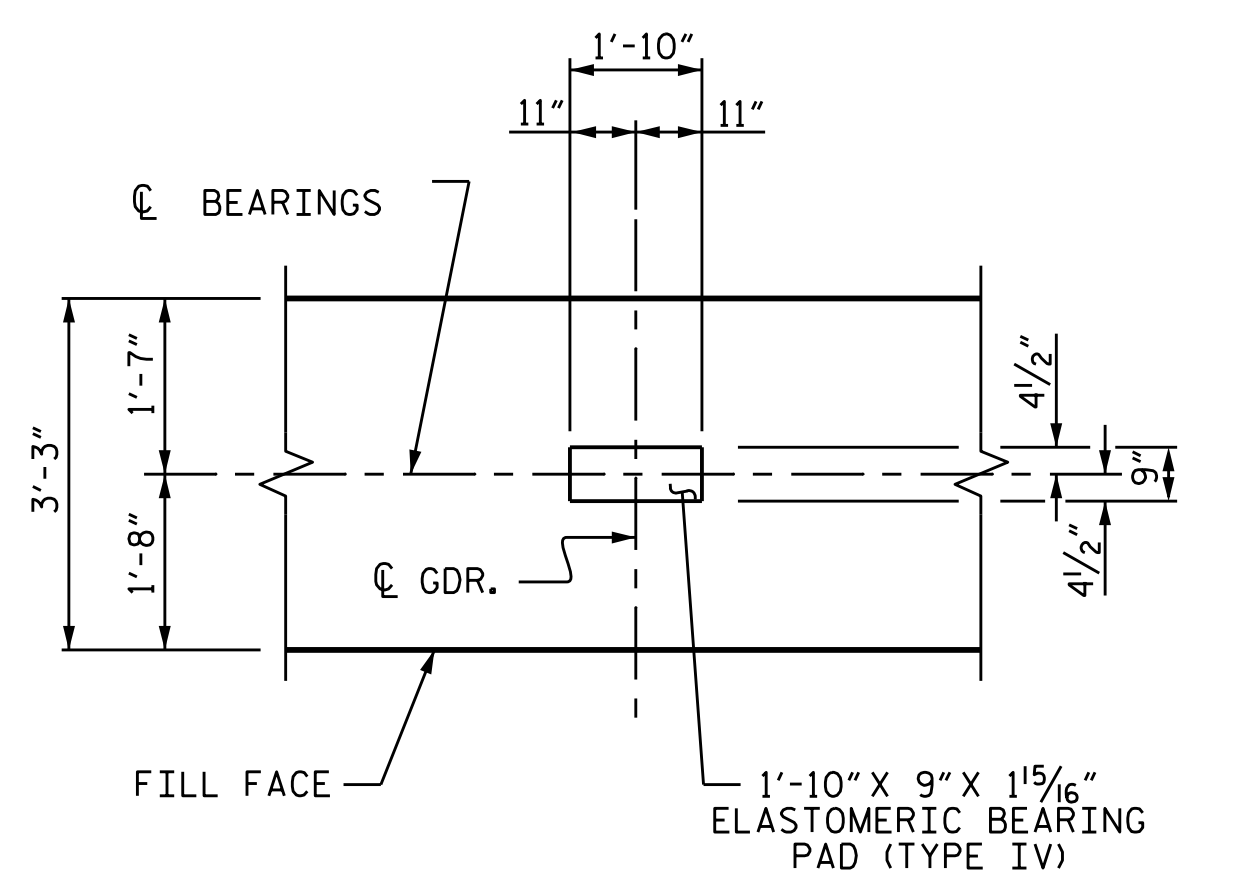
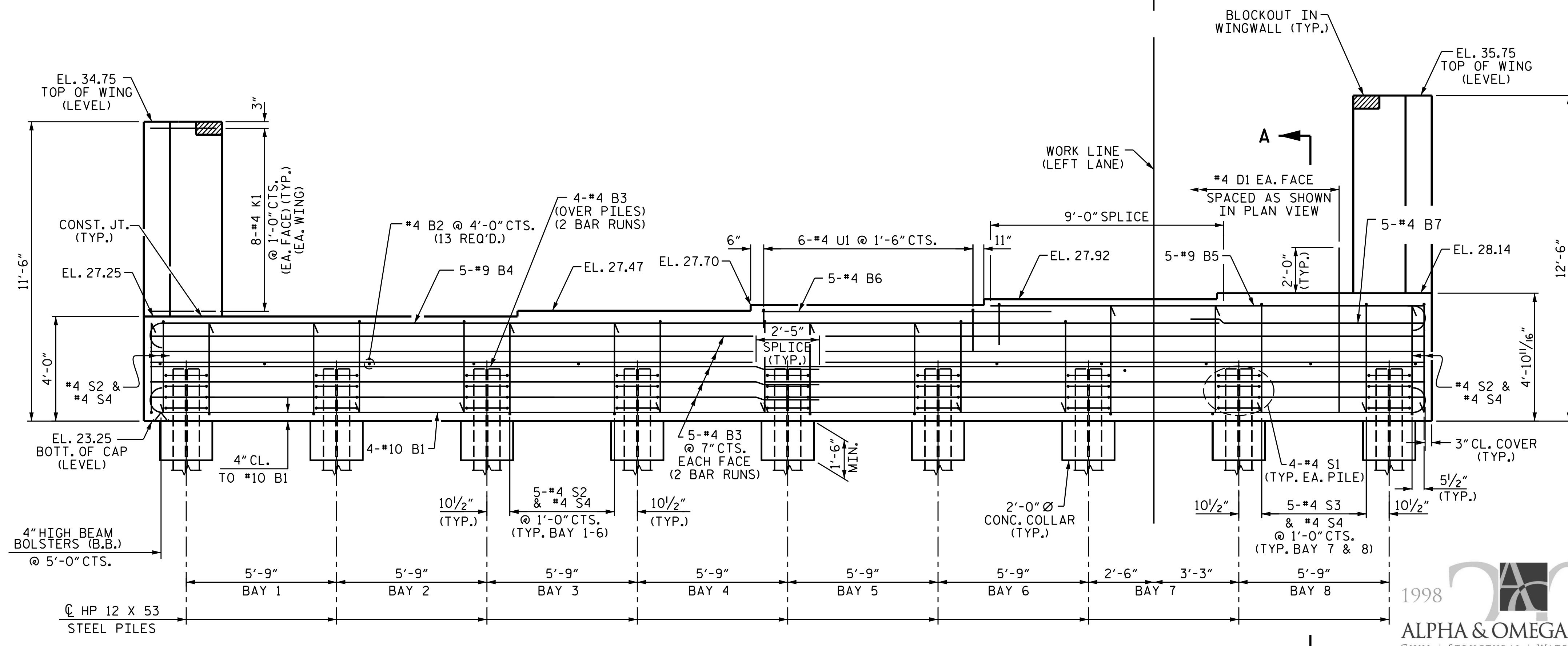
THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".

THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.

FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.

FOR SECTION A-A SEE SHEET 4 OF 4.

FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



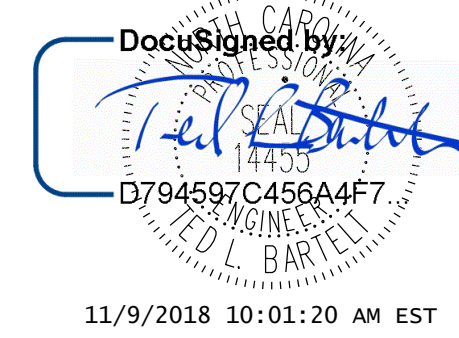
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**SUBSTRUCTURE  
 END BENT #1  
 (LEFT LANE)**

DRAWN BY: J.B.W. DATE: 6/29/2018  
 CHECKED BY: S.K.C. DATE: 7/5/2018  
 DESIGN ENGINEER OF RECORD: I.L.B., PE DATE: 8/29/2018

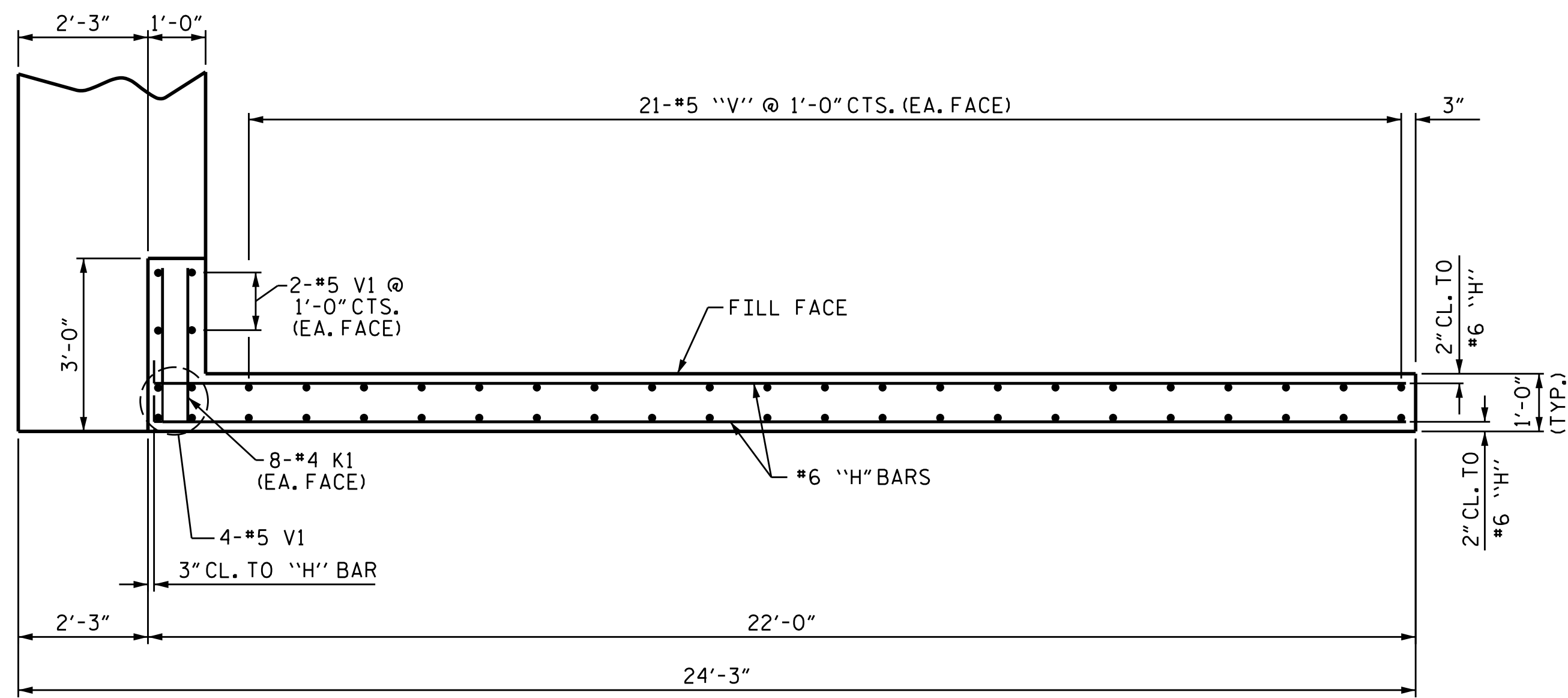


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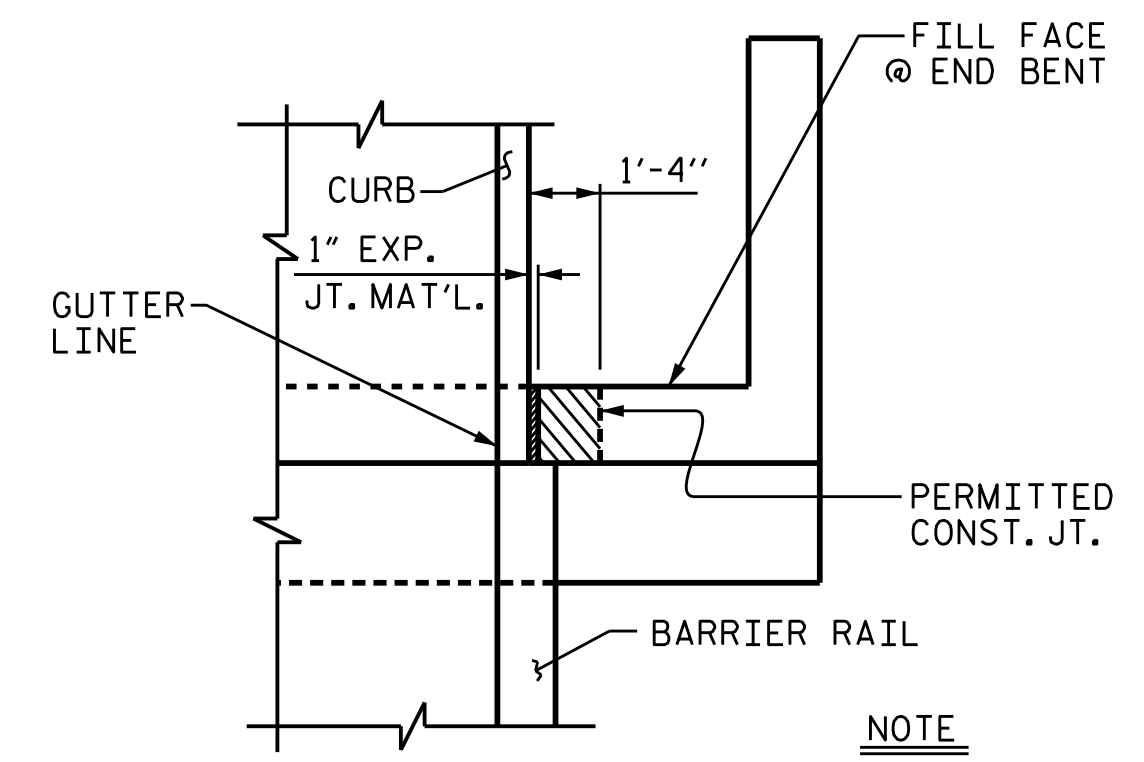
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-33
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYSTEM TIME\*\*\*\*\*  
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 \*\*\*\*\*USERNAME\*\*\*\*\*

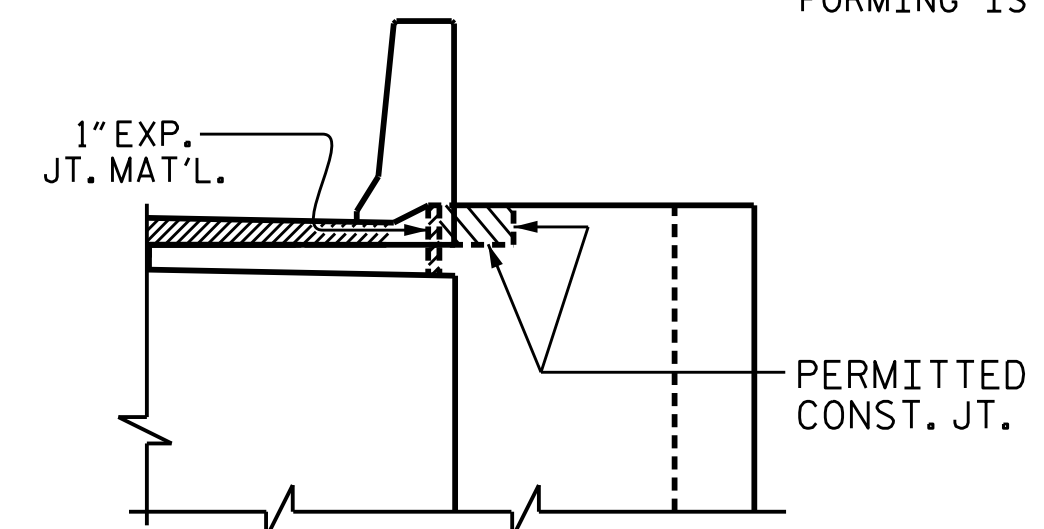


PLAN W1

X



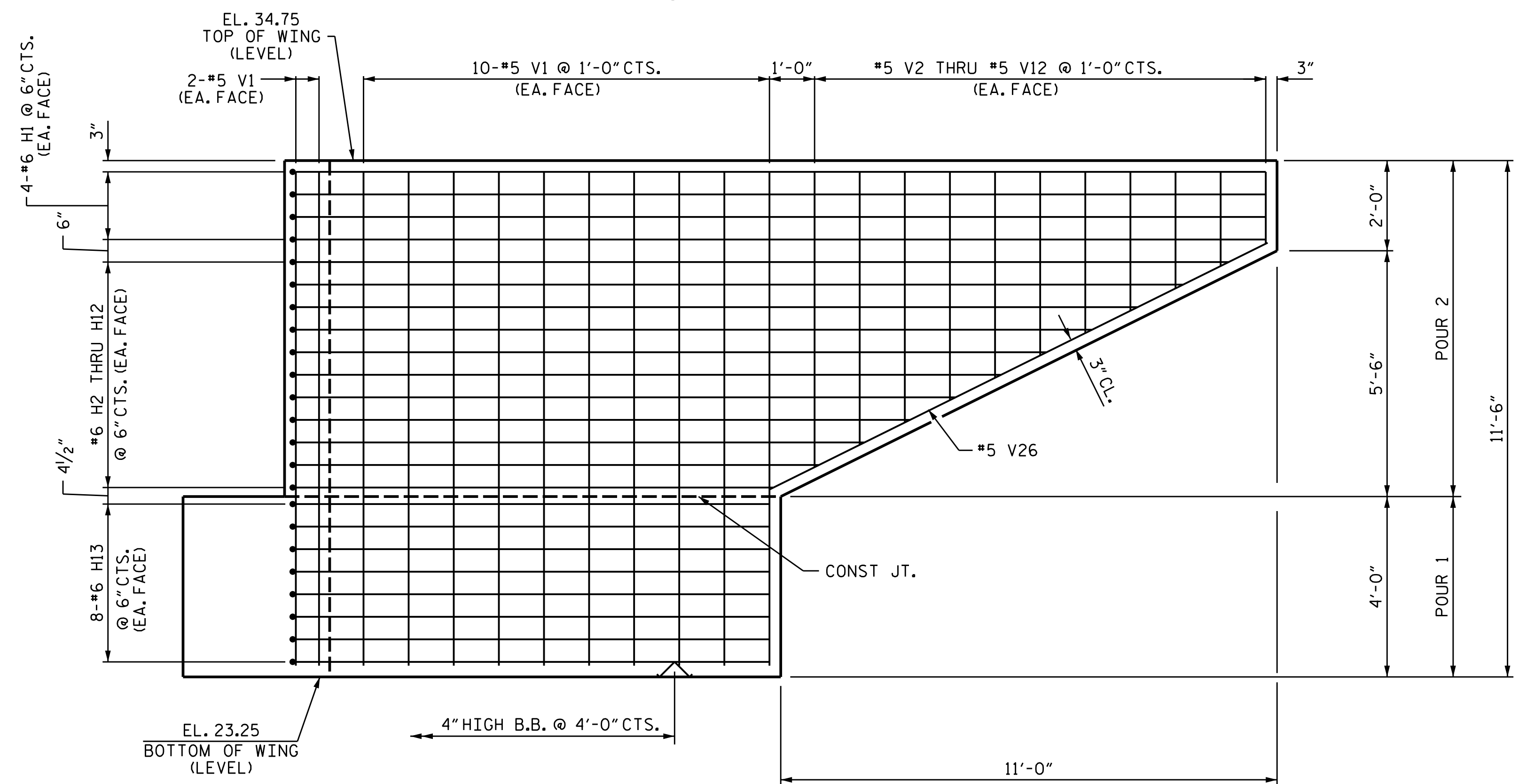
PLAN



ELEVATION

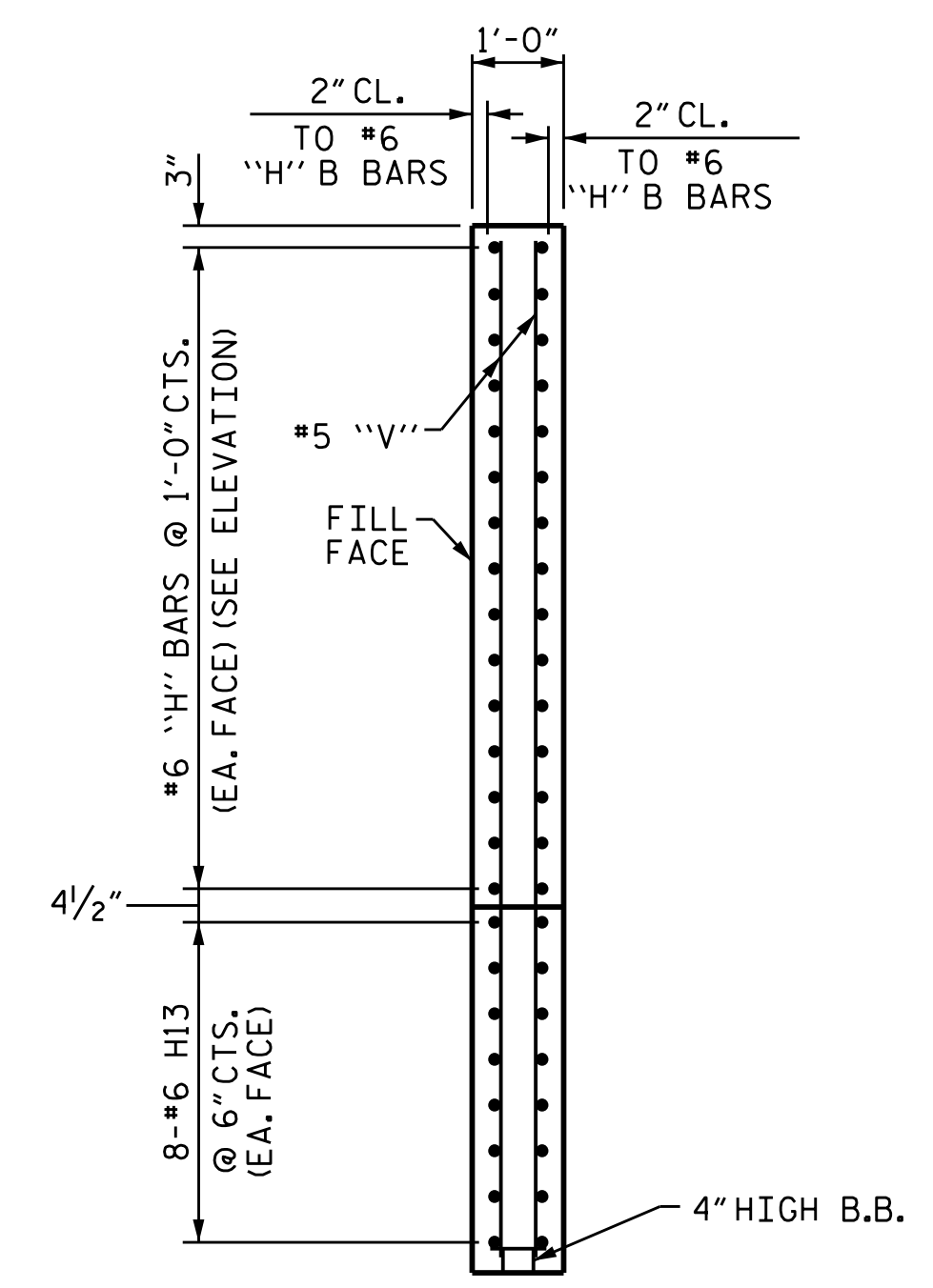
BLOCKOUT IN WING

NOTE  
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



ELEVATION W1

X



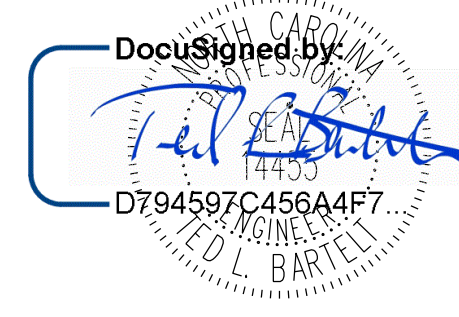
SECTION X-X

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (LEFT LANE)



2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES

DRAWN BY : J. B. W. DATE : 6/29/2018  
 CHECKED BY : S. K. C. DATE : 7/5/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

\*\*\*\*\*SYSTEM TIME\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER NAME\*\*\*\*\*

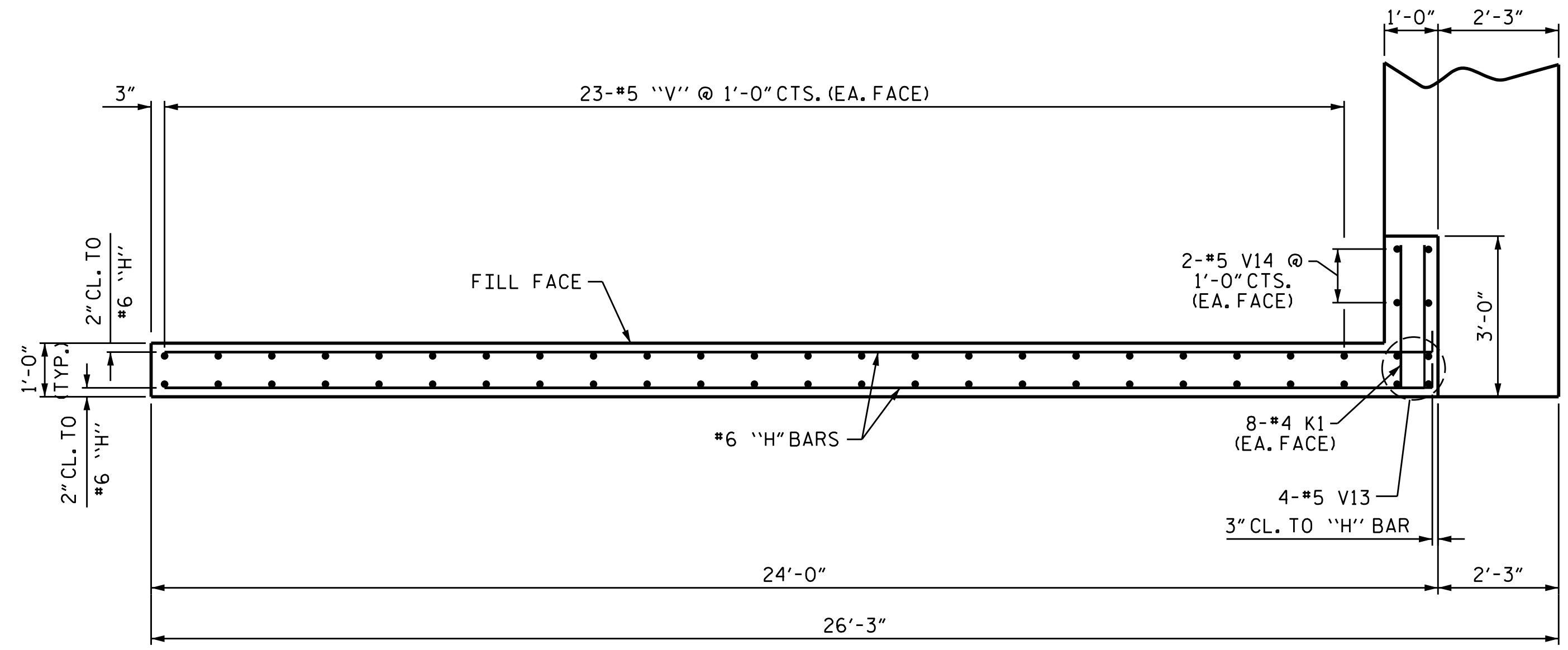
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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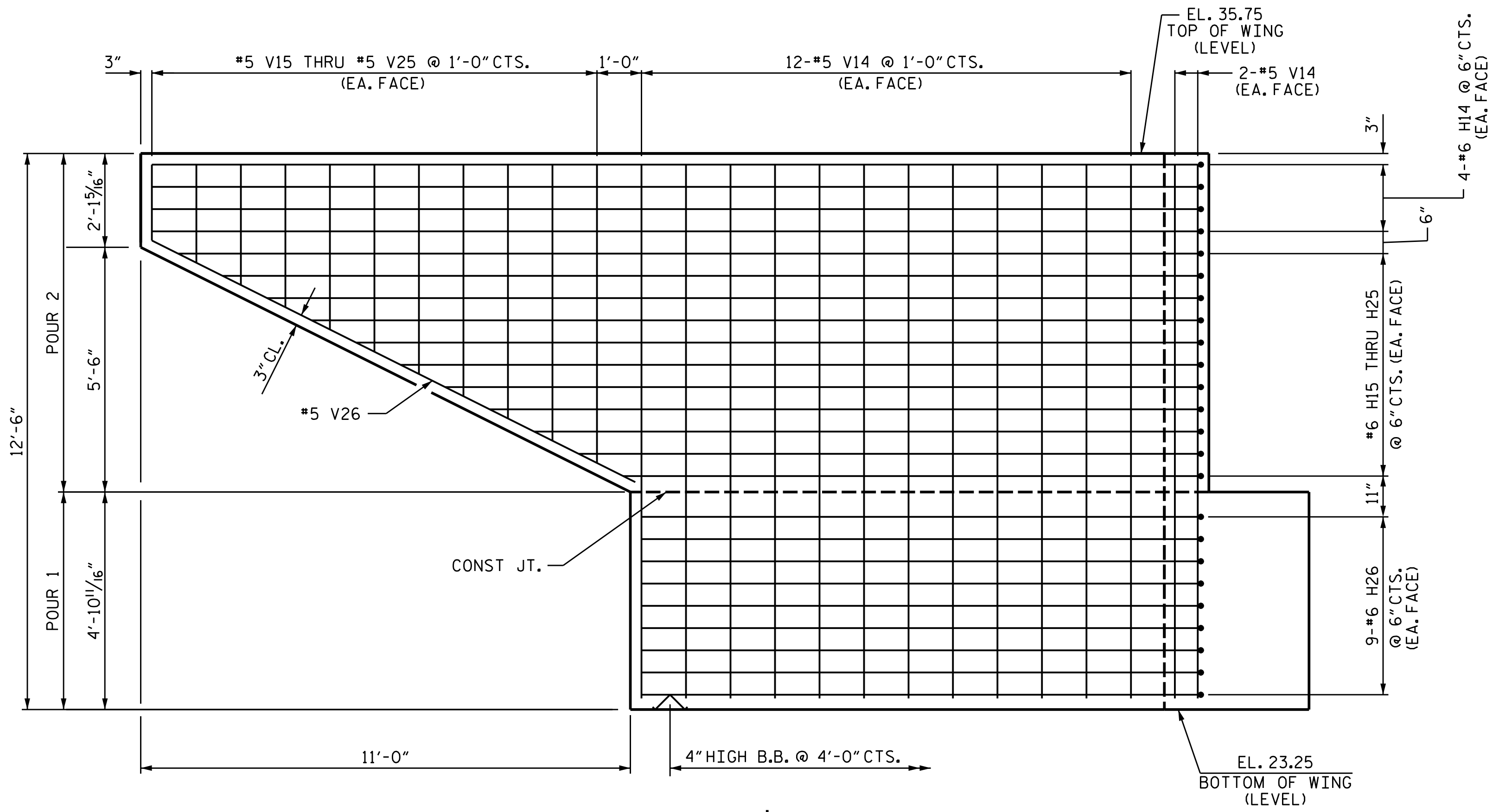
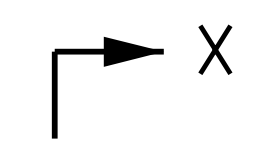
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-34
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5

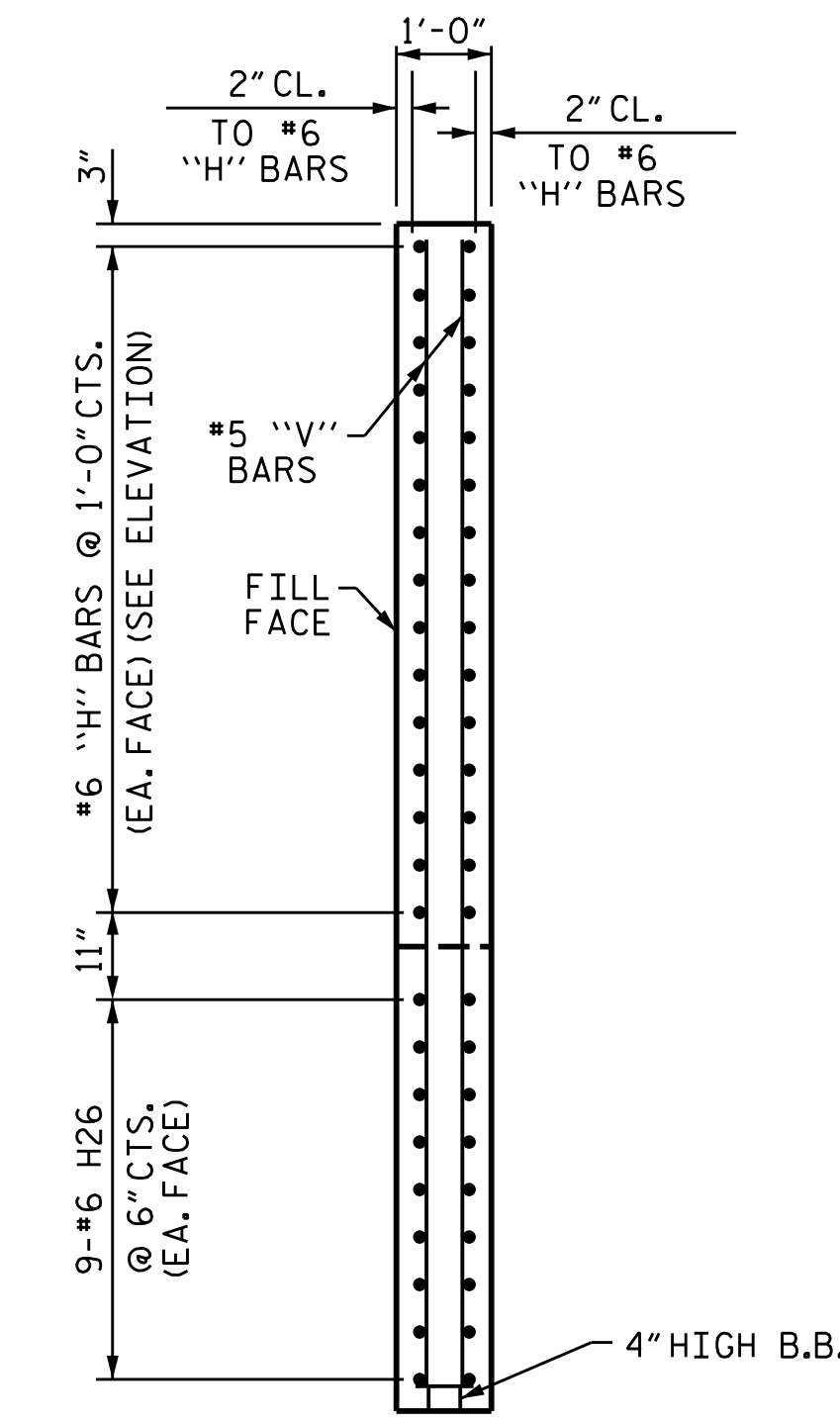




**PLAN W2**



**ELEVATION W2**



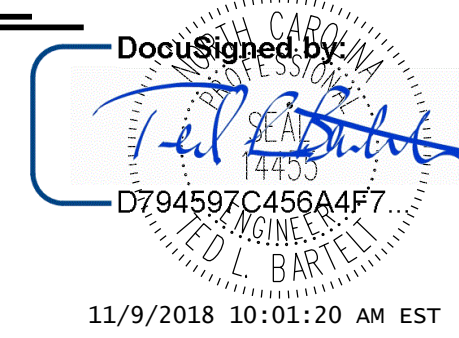
**SECTION X-X**

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (LEFT LANE)



DRAWN BY : J. B. W. DATE : 6/29/2018  
 CHECKED BY : S. K. C. DATE : 7/5/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

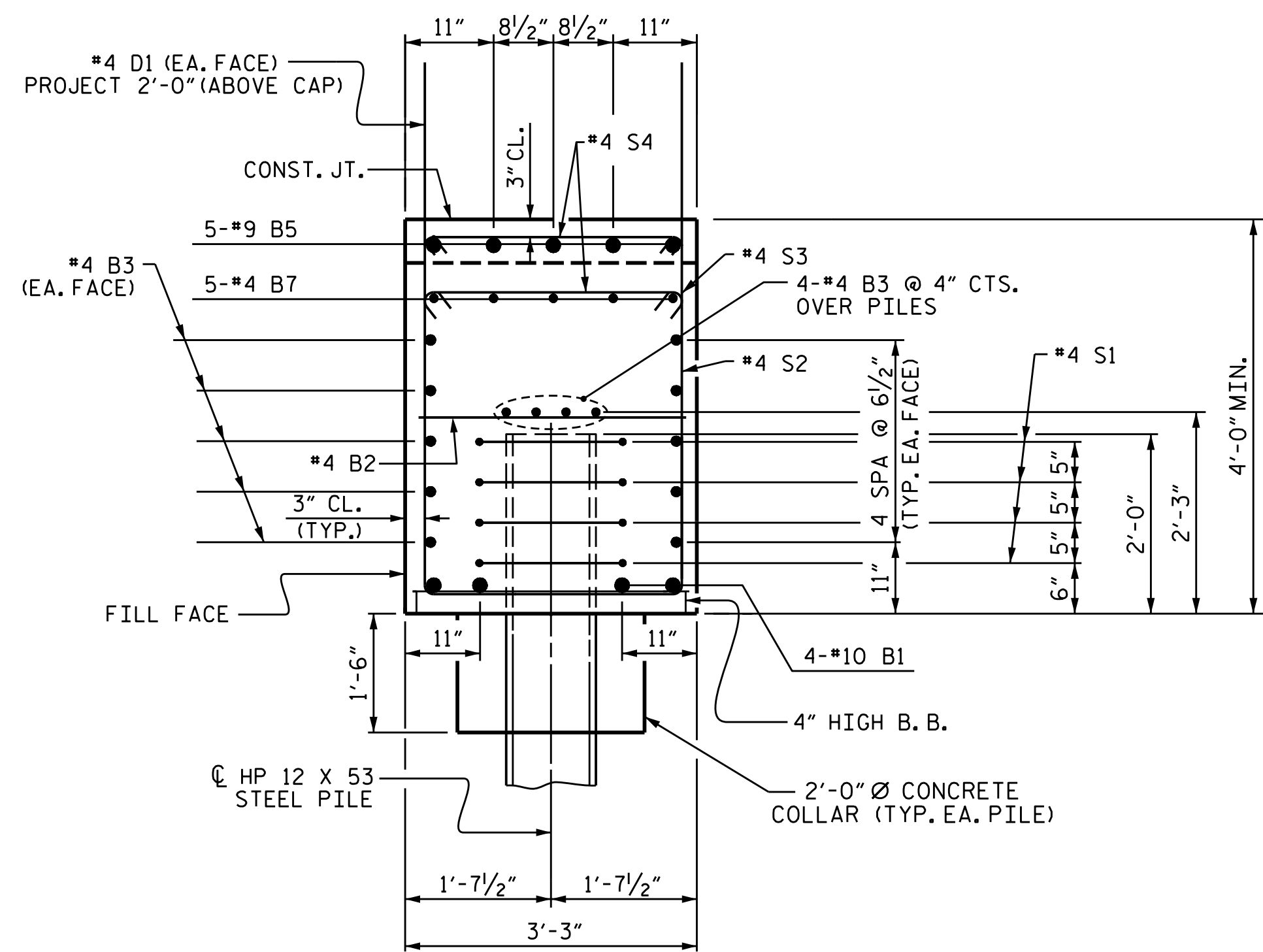
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 \*\*\*\*\*USERNAME\*\*\*\*\*

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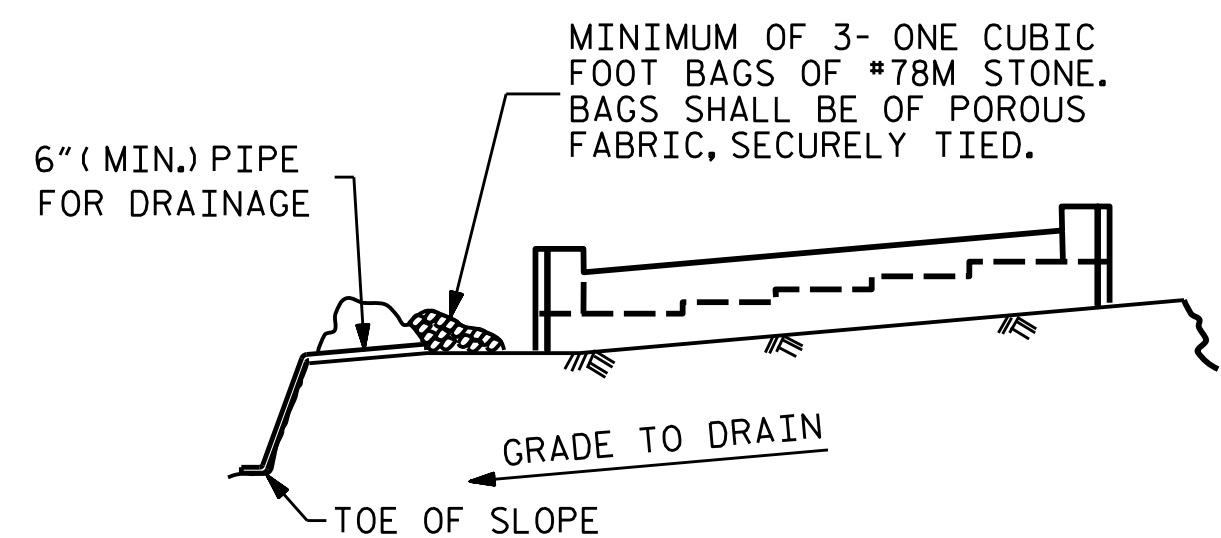
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			

STRUCTURE NO. 5



SECTION THRU CAP



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

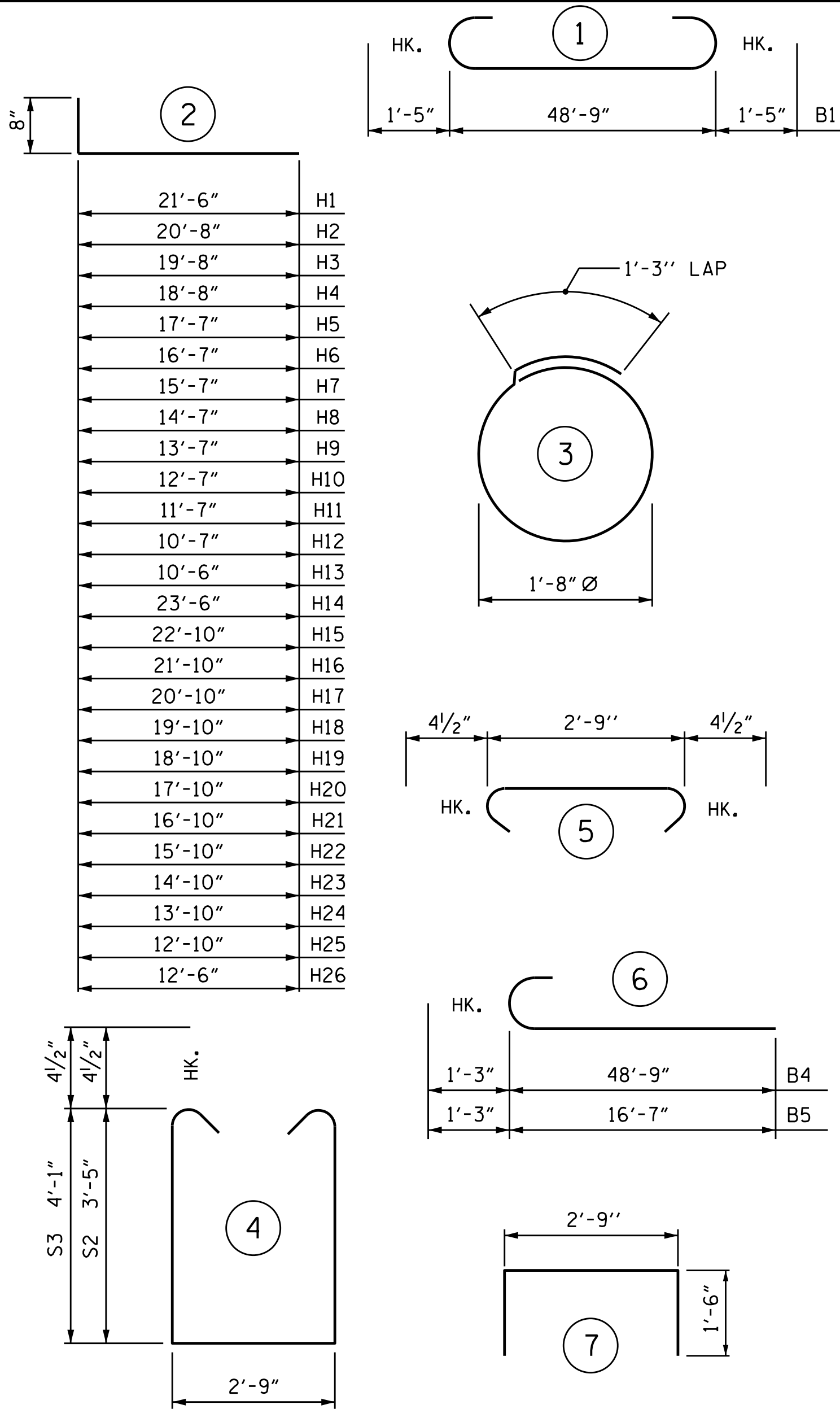
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT

DRAWN BY : J. B. W. DATE : 6/29/2018  
 CHECKED BY : S. K. C. DATE : 7/5/2018  
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 8/29/2018

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 \*\*\*\*\*USER\*\*\*\*\*

BAR TYPES



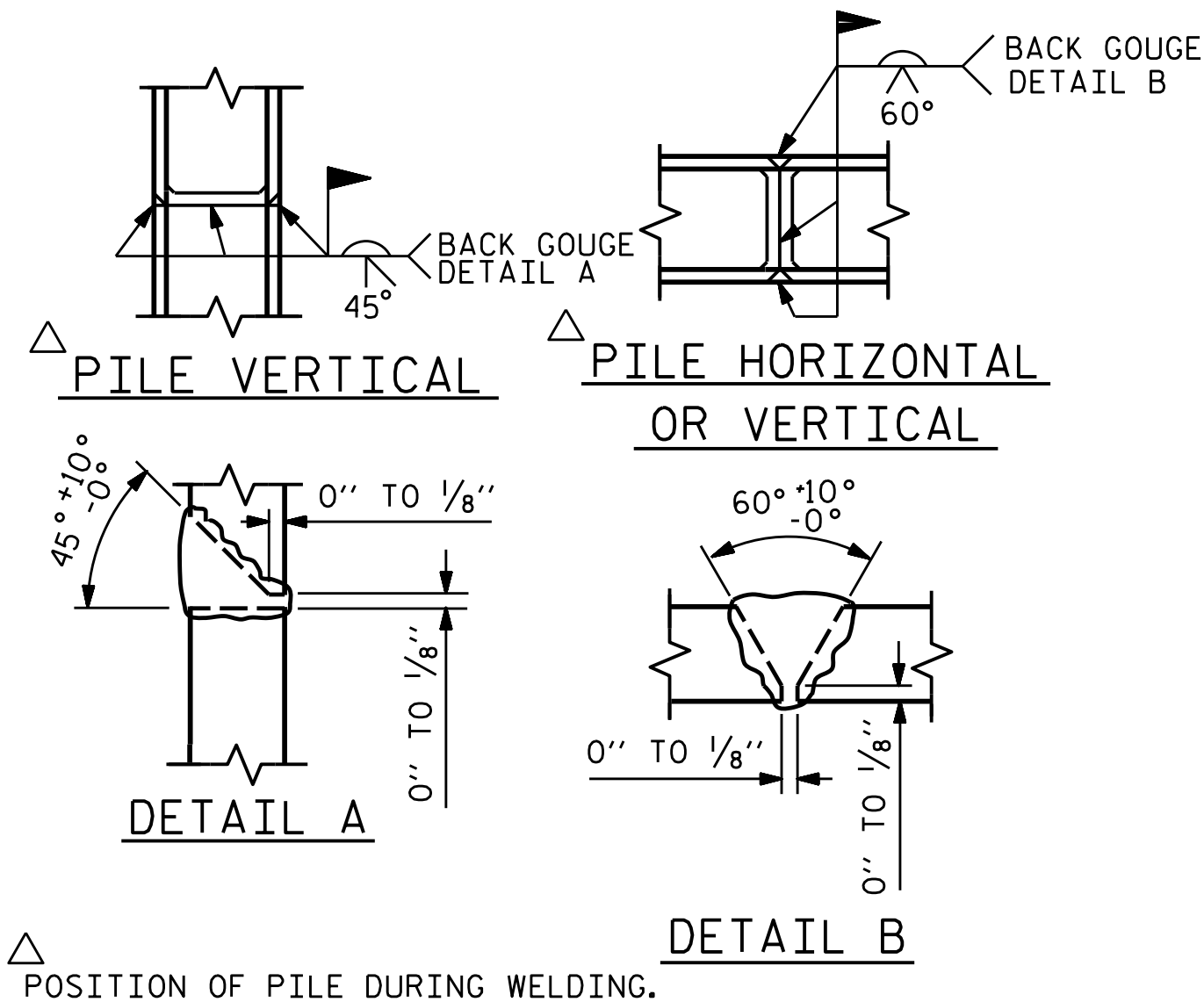
ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

INTEGRAL END BENT 1

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	11'-1"	37	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-2"	34						
						V1	28	#5	STR.	10'-11"	319
						V2	2	#5	STR.	6'-6"	14
						V3	2	#5	STR.	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR.	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR.	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR.	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR.	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR.	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR.	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR.	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR.	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR.	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR.	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR.	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR.	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR.	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR.	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR.	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR.	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR.	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR.	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR.	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR.	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR.	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR.	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR.	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						
K1	32	#4	STR.	2'-8"	57						

EPOXY COATED REINFORCING STEEL		6647 LBS.
CLASS AA CONCRETE		
POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS		31.1 CU.YDS.
POUR #2-UPPER PART OF WINGS		10.1 CU.YDS.
TOTAL		41.2 CU.YDS.
HP 12 X 53 STEEL PILES	NO. 9	
	LF. 720	
PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA.		9
PILE REDRIVES EA.		9



PILE SPLICE DETAILS

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (LEFT LANE)

2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES

DocuSigned by:  
 I. L. Bartlett  
 11/9/2018 10:01:20 AM EST

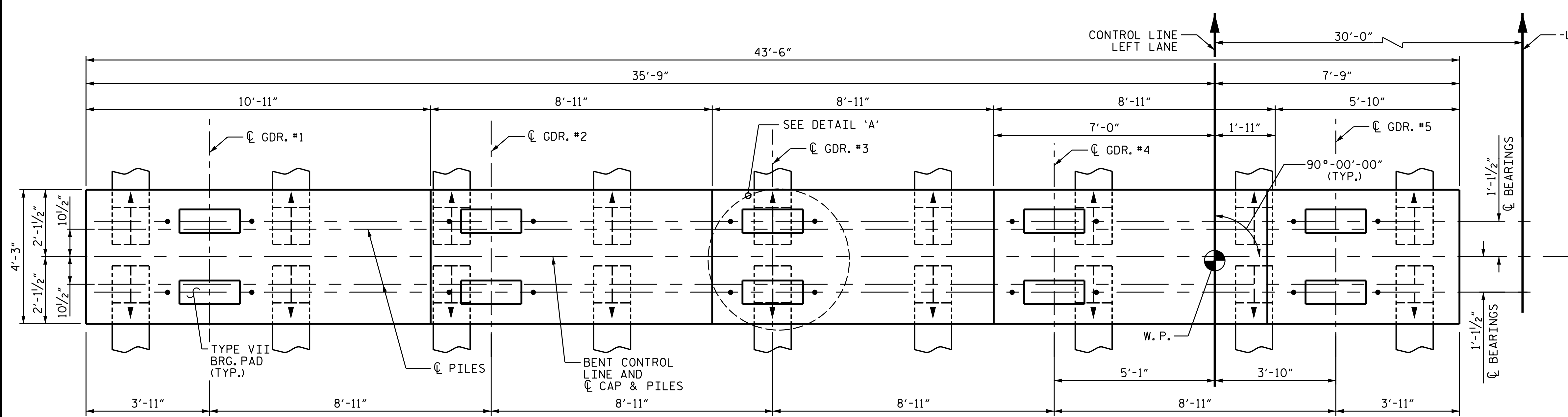
REFERENCE NO. 5-36

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
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2			4			TOTAL SHEETS 46

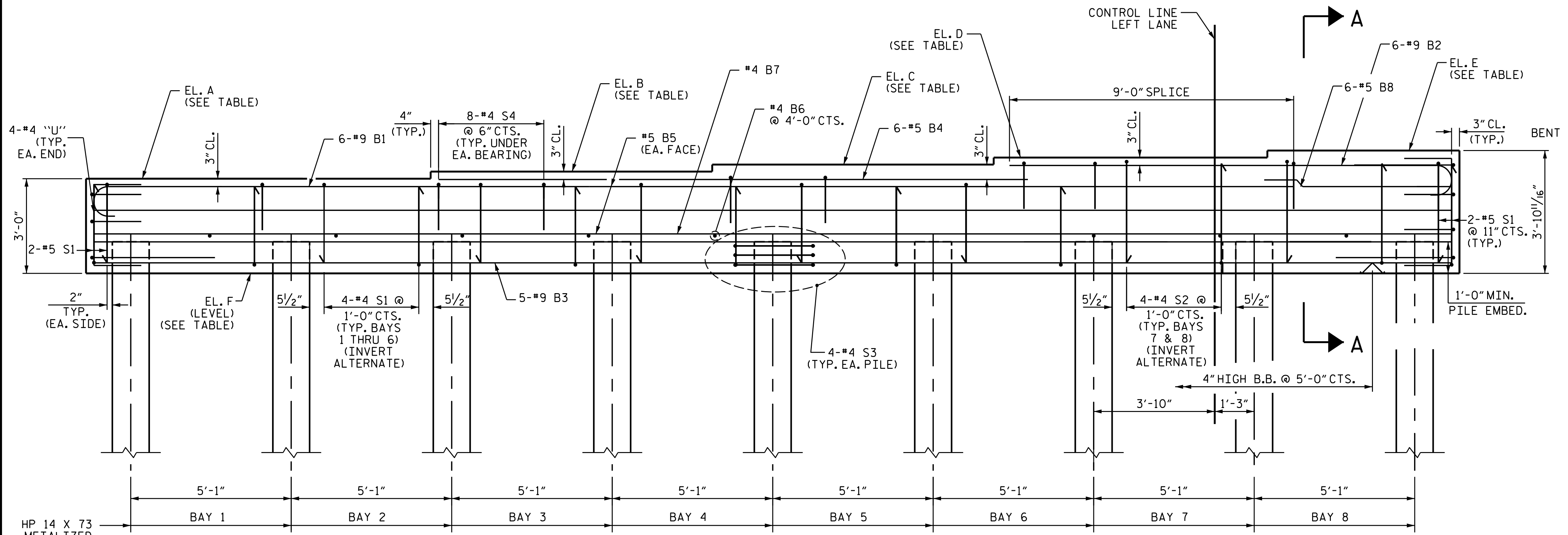
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STRUCTURE NO. 5



PLAN



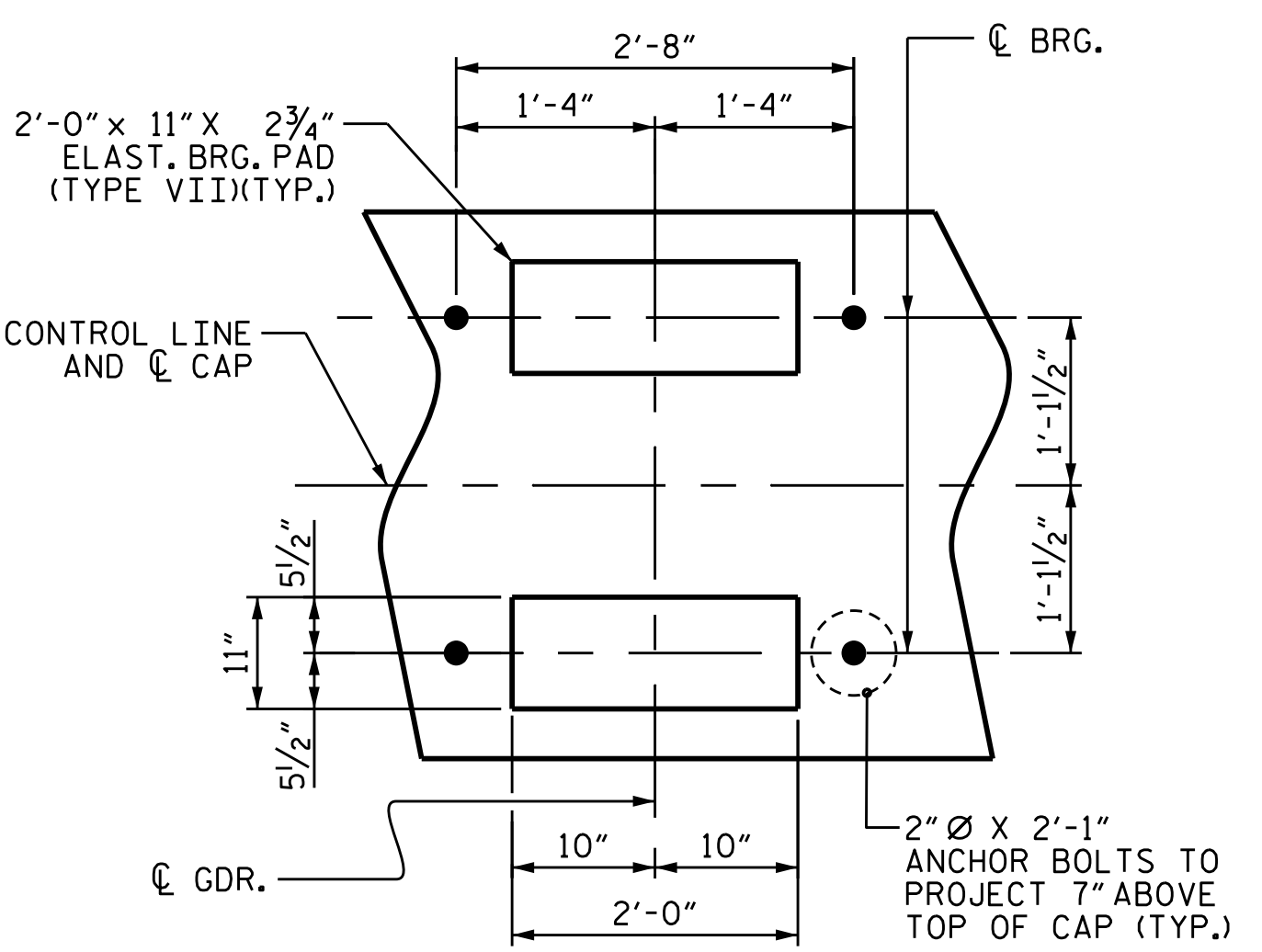
ELEVATION

NOTES

- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- INDICATES PILE BATTERED 1/2:12 IN DIRECTION OF ARROW HEAD.
- EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS.
- THE TOP SURFACE AREAS OF THE BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.
- FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FAR SPAN

NEAR SPAN



DETAIL "A"  
(DIM. TYP. FOR EA. BRG.)

ELEVATIONS FOR BENTS 2, 4, 5, 7, 8, & 10						
ELEVATION	A	B	C	D	E	F
BENT 2	27.88	28.11	28.33	28.55	28.78	24.88
BENT 4	28.70	28.92	28.14	29.36	29.59	25.70
BENT 5	28.98	29.20	29.42	29.65	29.87	25.98
BENT 7	28.46	28.68	28.91	29.13	29.35	25.46
BENT 8	27.96	28.19	28.41	28.63	28.86	24.96
BENT 10	26.97	27.20	27.42	27.64	27.87	23.97

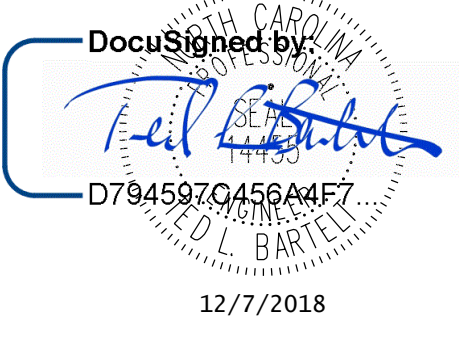
ELEVATIONS FOR BENTS 1, 3, 6, 9, & 11						
ELEVATION	A	B	C	D	E	F
BENT 1	27.48	27.71	27.93	28.15	28.37	24.48
BENT 3	28.29	28.51	28.74	28.96	29.18	25.29
BENT 6	28.89	29.11	29.34	29.56	29.78	25.89
BENT 9	27.47	27.69	27.92	28.14	28.36	24.47
BENT 11	26.48	26.70	26.93	27.15	27.37	23.48

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 BENT #1 THRU  
 BENT #11  
 (LEFT LANE)

DRAWN BY : J. B. W. DATE : 7/3/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018



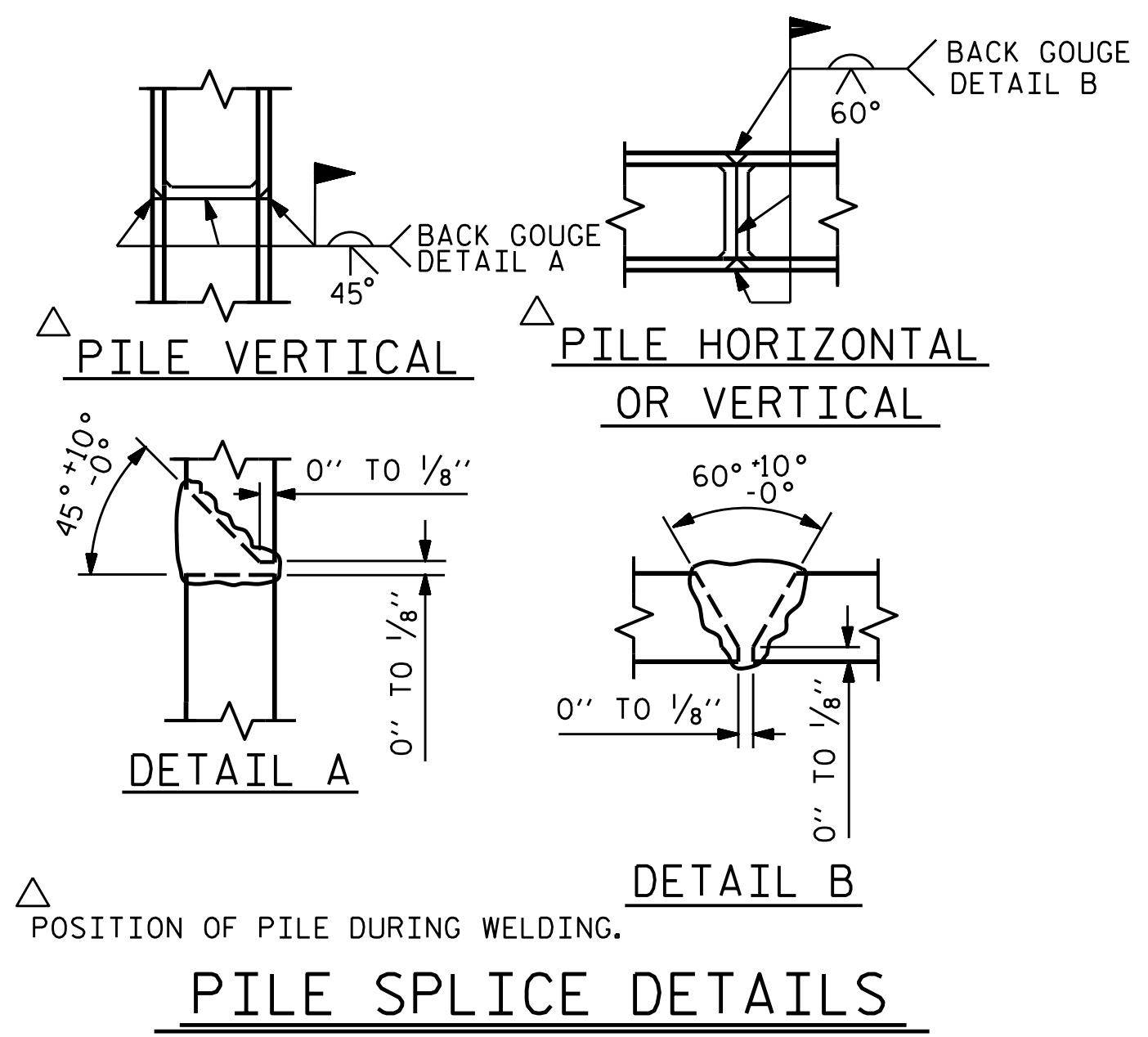
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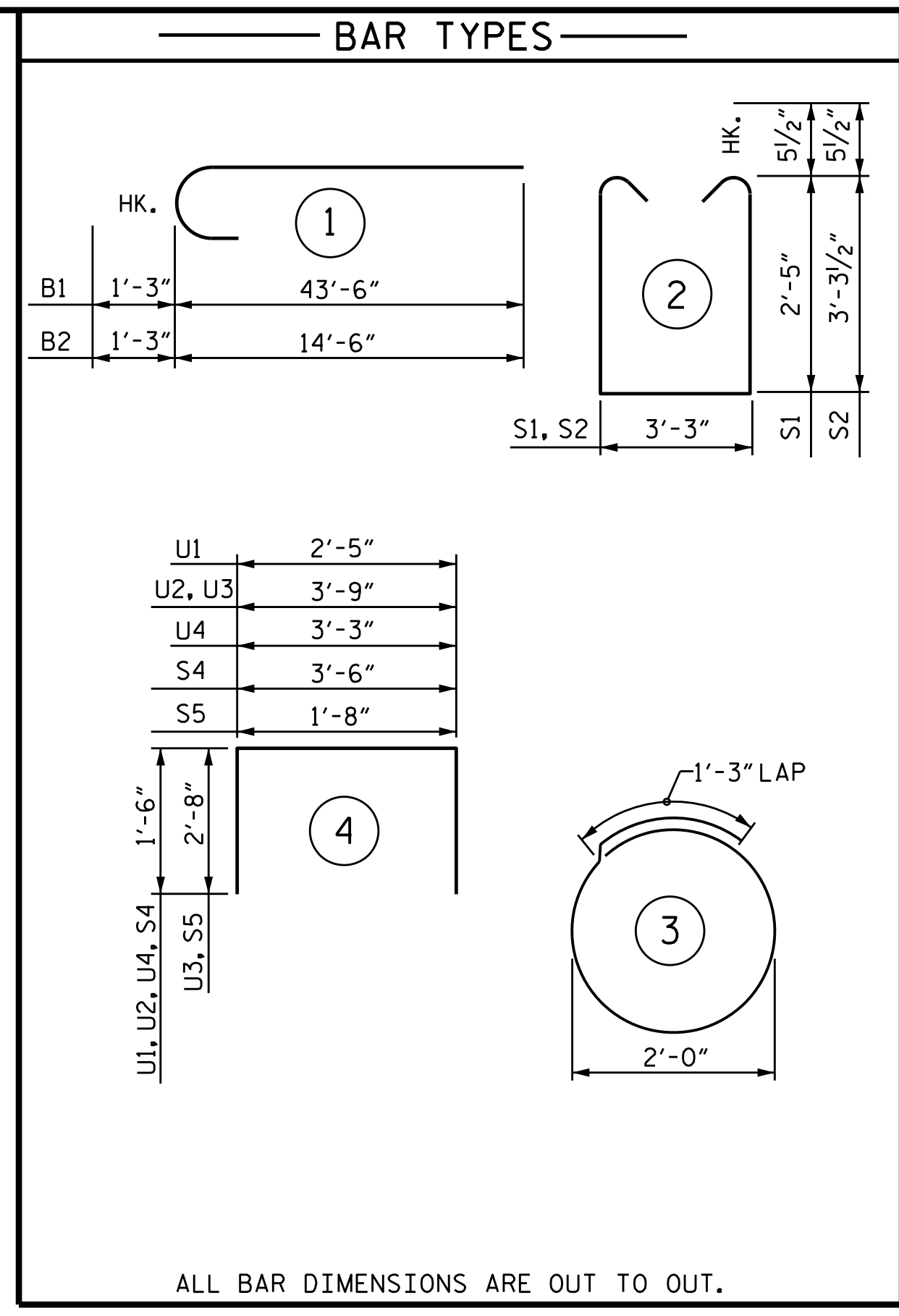
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NO.	BY:	DATE:	NO.	BY:	DATE:	S5-37
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5

\*\*\*\*\*SYSTEM\*\*\*\*\*  
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	No. PILES	METALIZATION REQUIRED PER PILE LIN. FT.	METALIZED LENGTH OF HP 14X73 LIN. FT.	NON-METALIZED LENGTH OF HP 14X73 LIN. FT.	TOTAL LENGTH OF HP 14X73 LIN. FT.
BENT 1	18	32	576	954	1530
BENT 2	18	34	612	1008	1620
BENT 3	18	35	630	1080	1710
BENT 4	18	34	612	1098	1710
BENT 5	18	34	612	1098	1710
BENT 6	18	31	558	882	1440
BENT 7	18	26	468	882	1350
BENT 8	18	26	468	972	1440
BENT 9	18	25	450	1080	1530
BENT 10	18	24	432	1188	1620
BENT 11	18	23	414	1296	1710



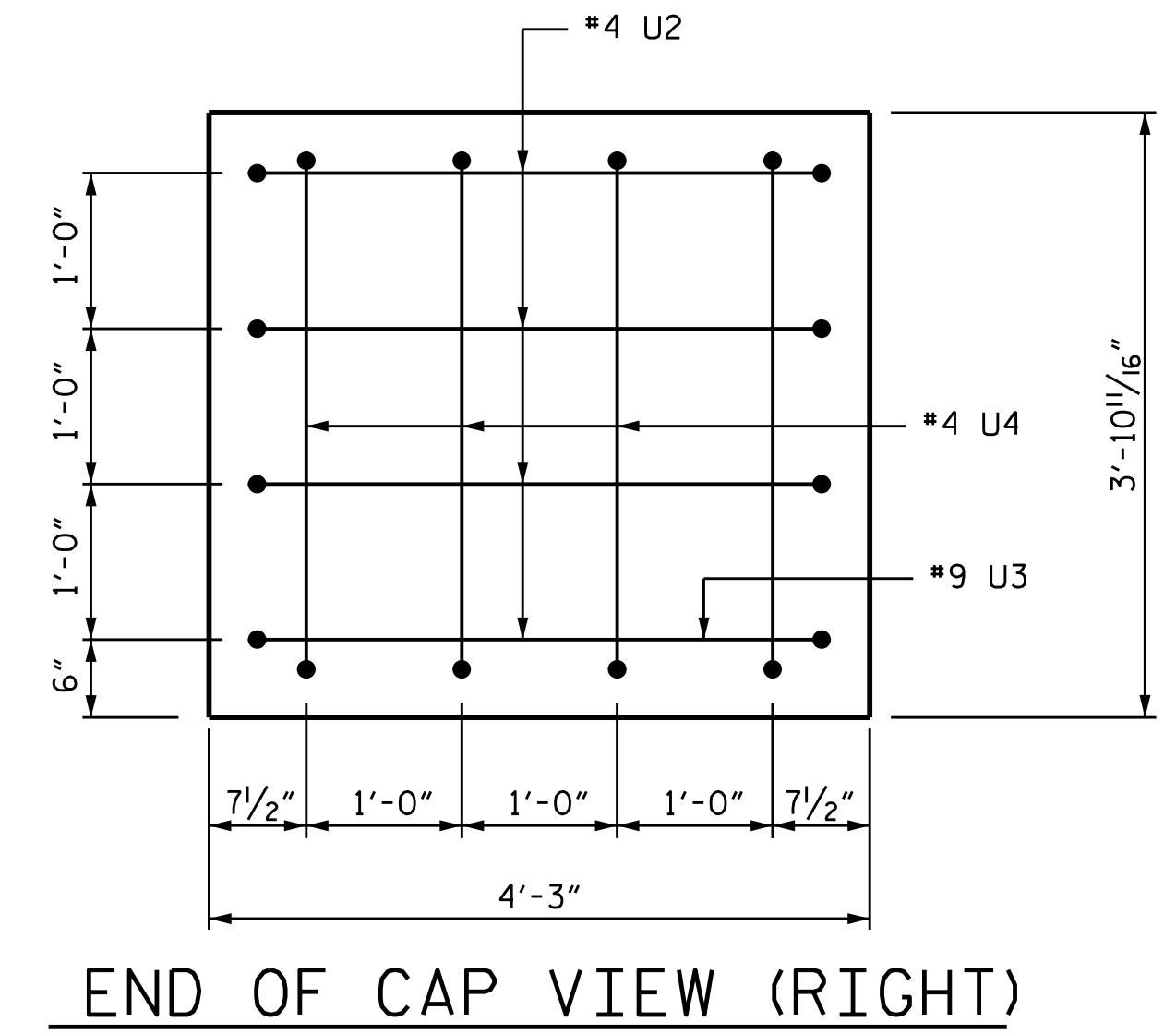
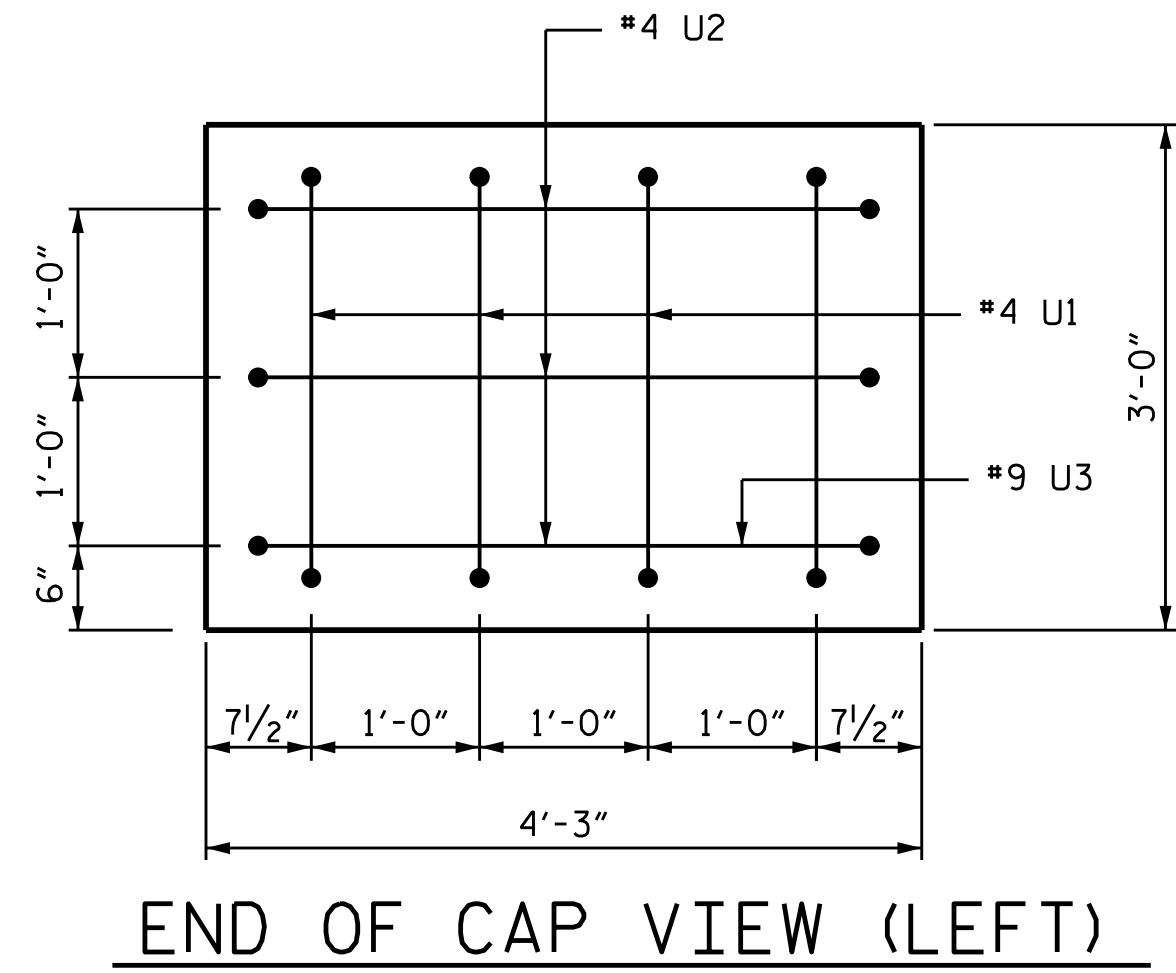
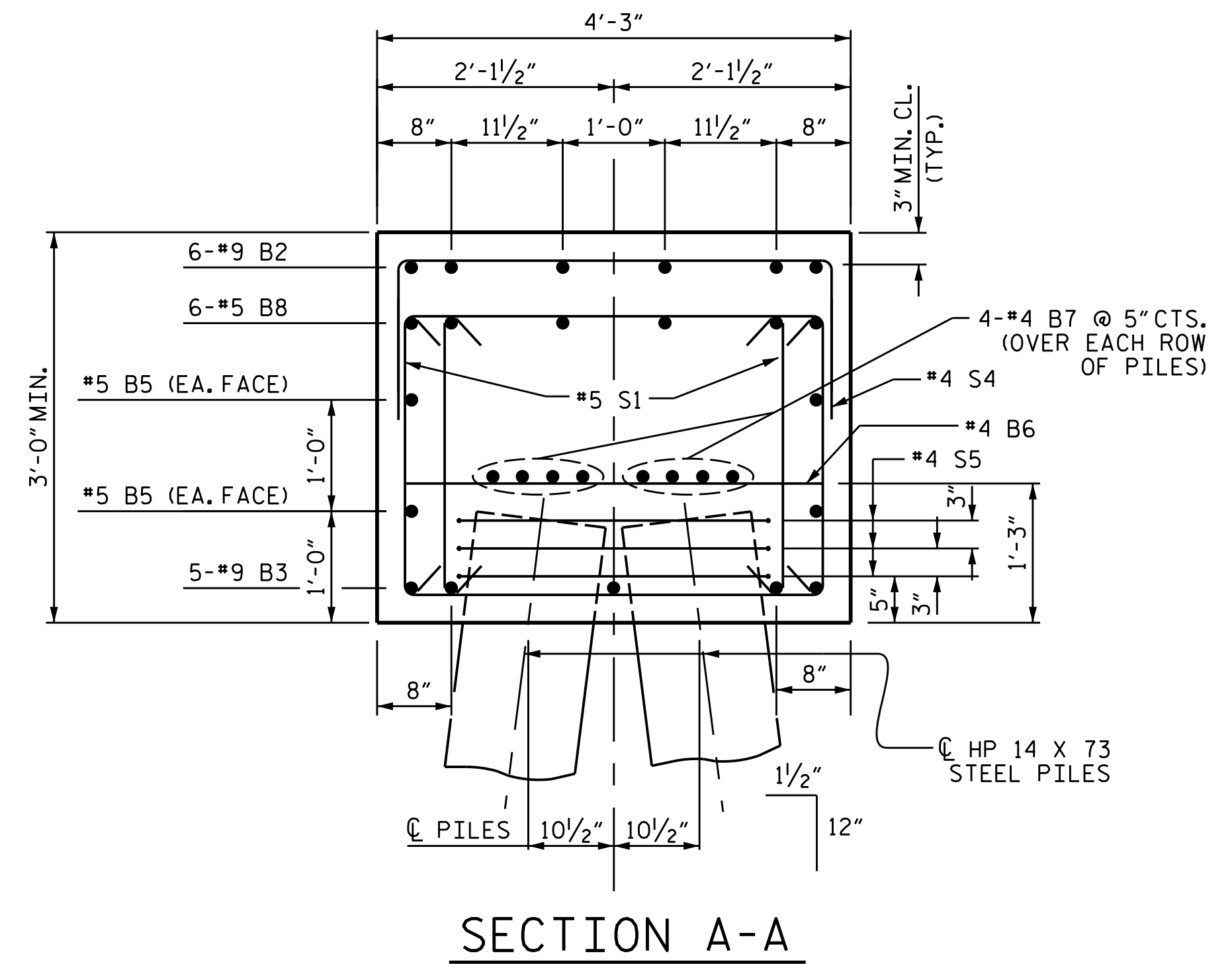
BILL OF MATERIAL					
FOR ONE BENT ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	38'-0"	775
B2	6	9	1	15'-9"	321
B3	5	9	STR.	43'-6"	740
B4	6	5	STR.	18'-8"	117
B5	6	5	STR.	43'-6"	272
B6	10	4	STR.	3'-9"	25
B7	16	4	STR.	43'-6"	465
B8	6	5	STR.	8'-6"	53
S1	52	5	2	9'-0"	488
S2	20	5	2	10'-9"	224
S3	30	4	3	7'-7"	152
S4	40	4	4	6'-6"	174
S5	27	4	4	7'-0"	126
U1	4	4	4	5'-5"	14
U2	5	4	4	6'-9"	23
U3	2	9	4	9'-1"	62
U4	4	4	4	6'-3"	17

\* EPOXY COATED REINFORCING STEEL 4048 LBS.

CLASS AA CONCRETE 23.25 CU.YDS.

PILE REDRIVES 18 EA.

PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES 18 EA.



PROJECT NO. R-1015  
 CRAVEN  COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 BENT #1 THRU  
 BENT #11  
 (LEFT LANE)

DRAWN BY : J.B.W. DATE : 7/3/2018  
 CHECKED BY : S.K.C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: I.L.B. DATE : 8/29/2018

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 ALPHA & OMEGA GROUP  
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 A&O PROJECT NO. 2015.042

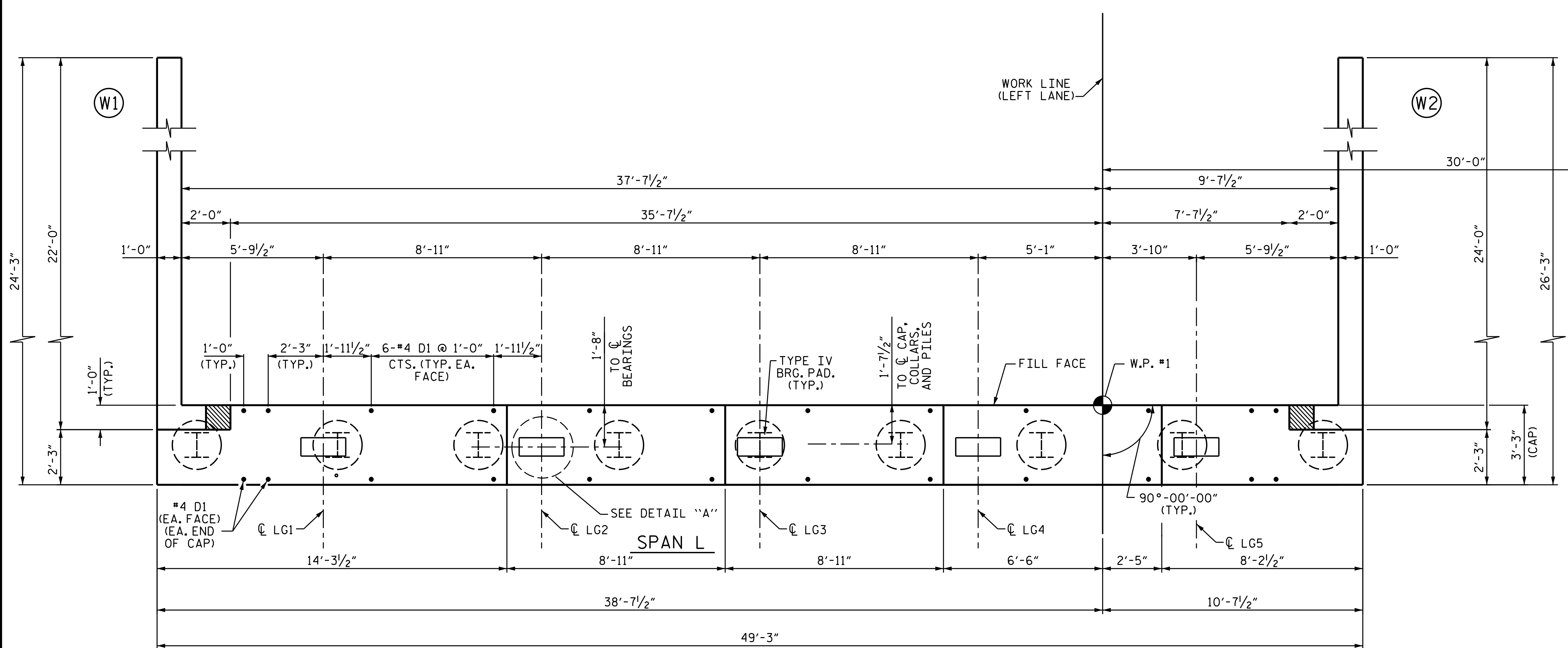
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 T. L. BARTEL  
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NO.	BY:	DATE:	NO.	BY:	DATE:	
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2			4			TOTAL SHEETS 46

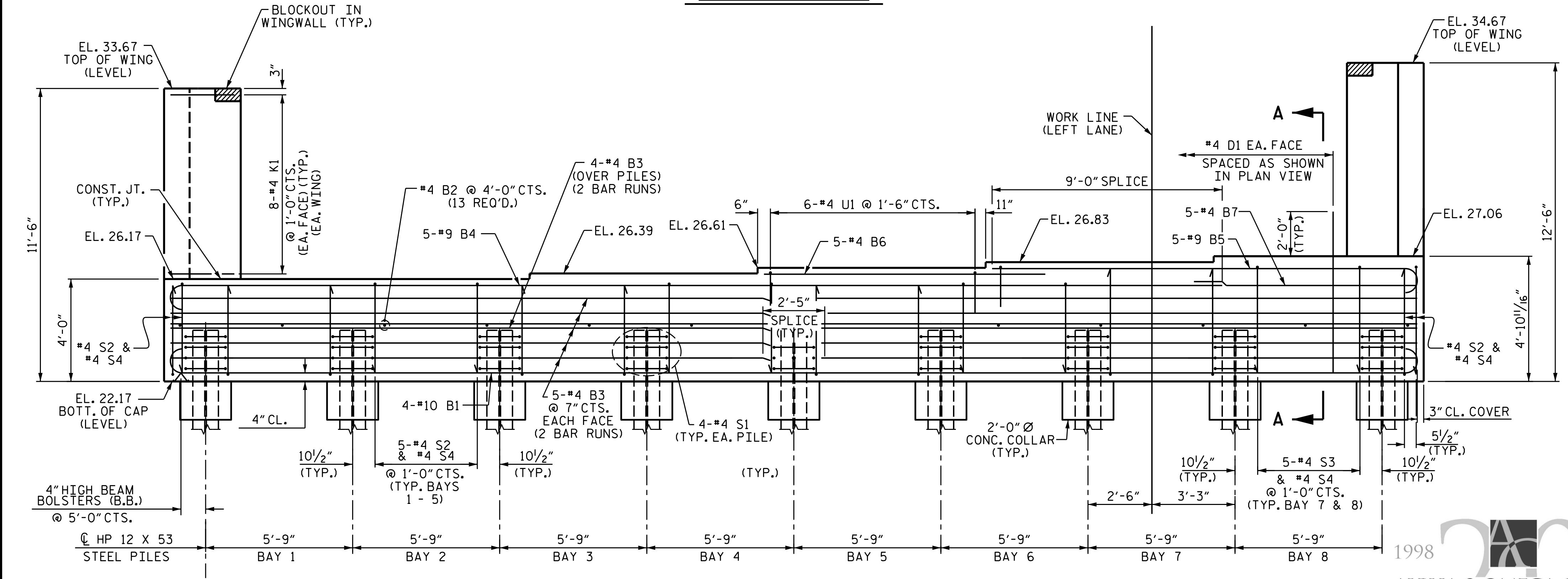
STRUCTURE NO. 5

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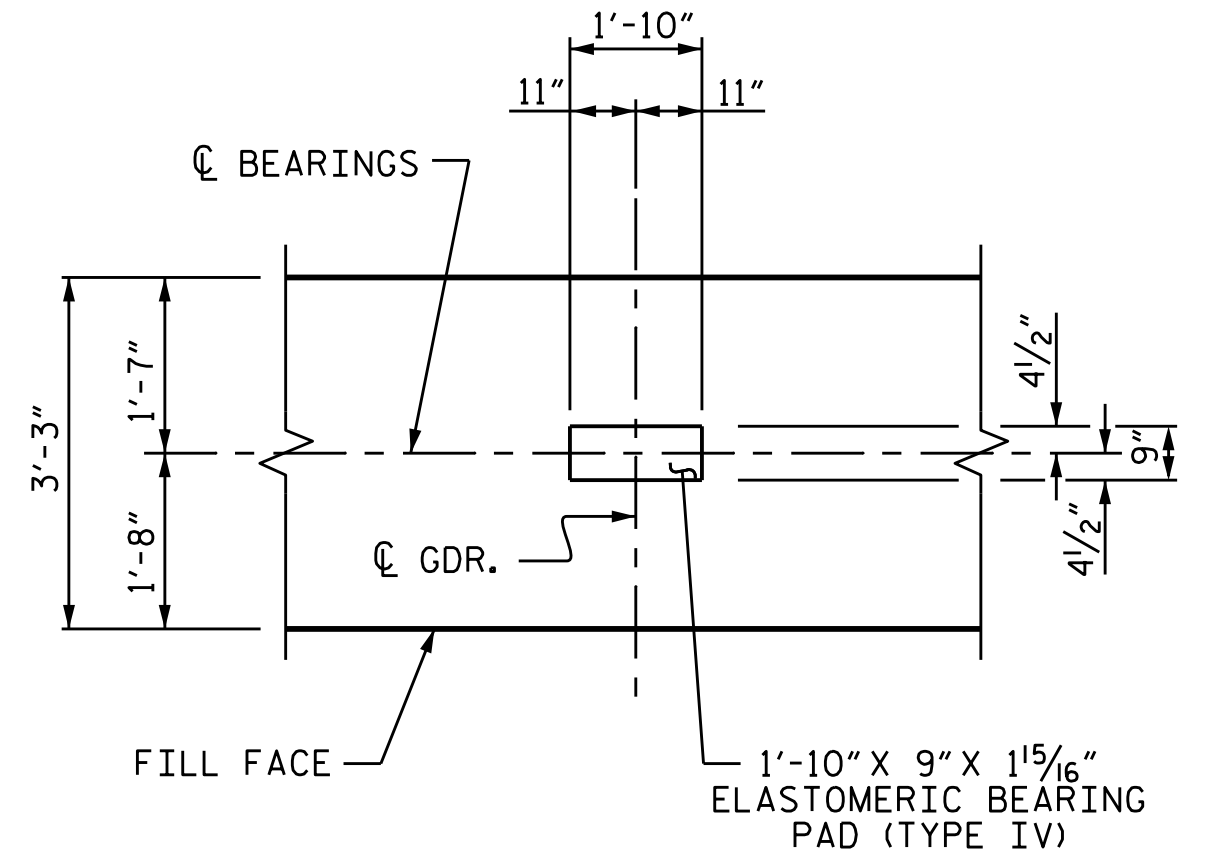


**PLAN OF CAP**

**NOTES:**  
 THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".  
 THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.  
 FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.  
 FOR SECTION A-A SEE SHEET 4 OF 4.  
 FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



**ELEVATION**



**DETAIL 'A'**

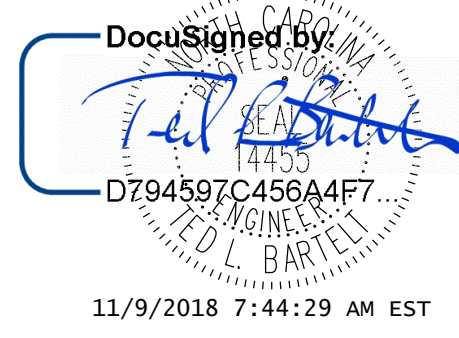
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**SUBSTRUCTURE  
 END BENT #2  
 (LEFT LANE)**

DRAWN BY: J.B.W. DATE: 6/29/2018  
 CHECKED BY: S.K.C. DATE: 7/15/2018  
 DESIGN ENGINEER OF RECORD: T.L.B. DATE: 8/29/2018



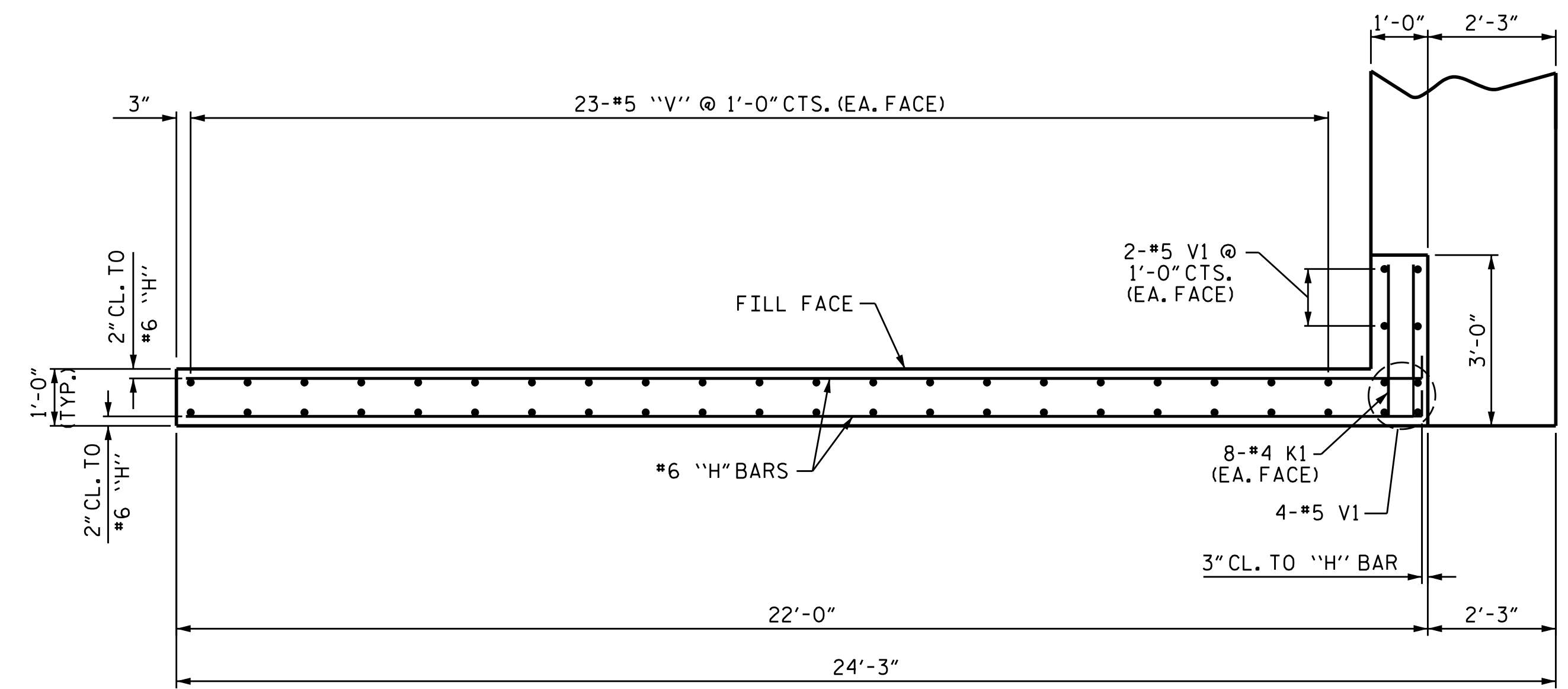
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NO.	BY:	DATE:	NO.	BY:	DATE:	S5-39
1			3			TOTAL SHEETS
2			4			46

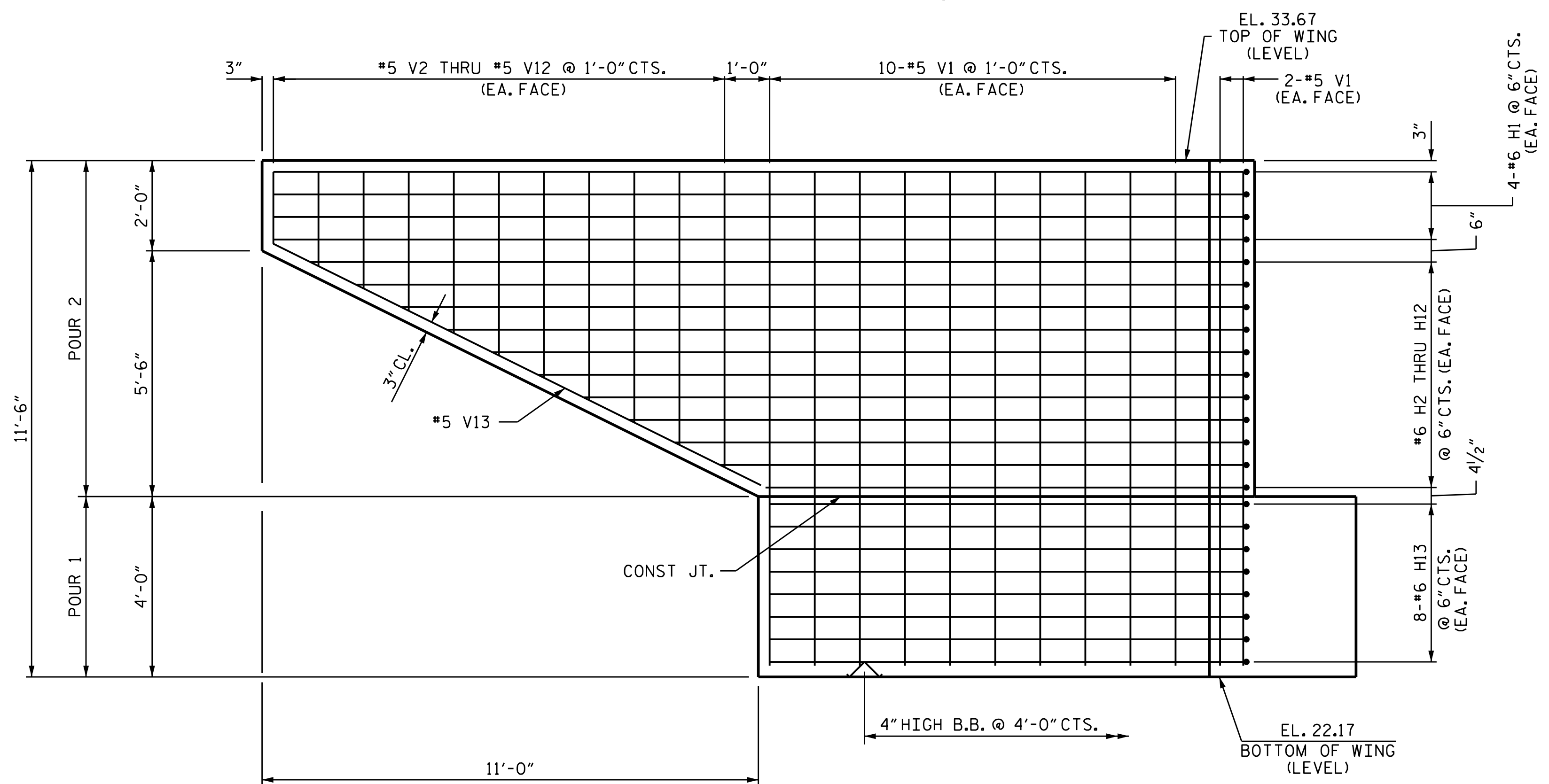
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STRUCTURE NO. 5



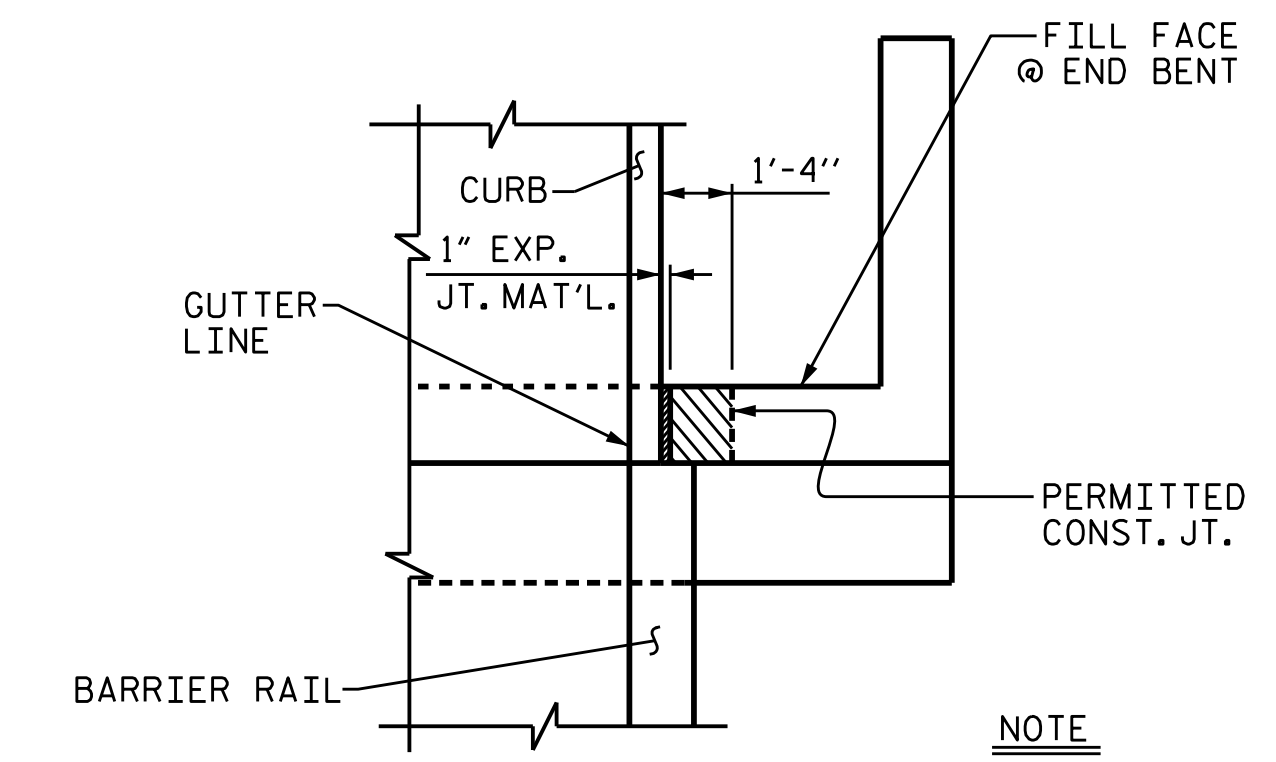
PLAN W1

X

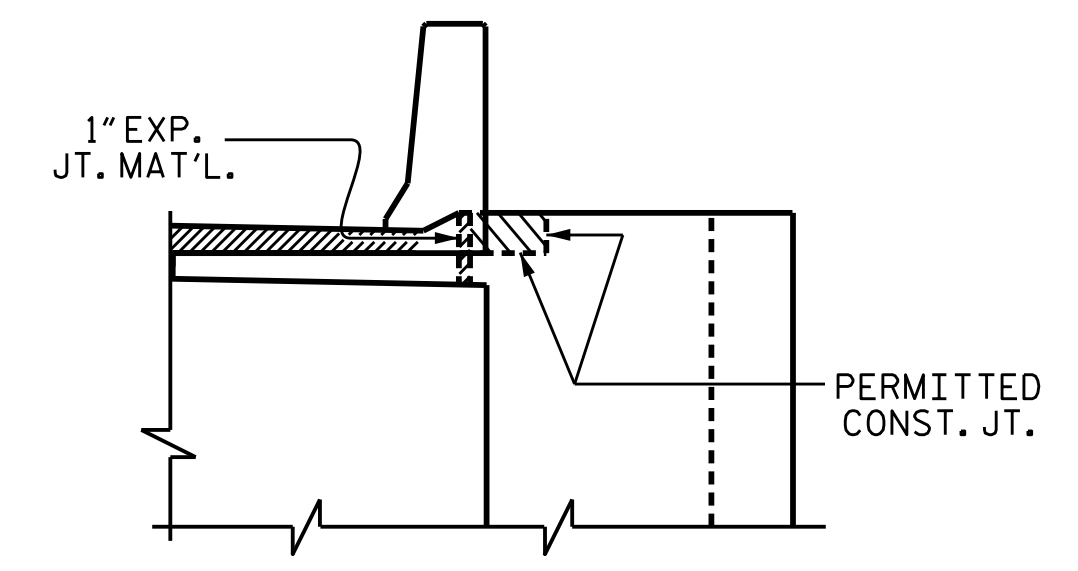


ELEVATION W1

X



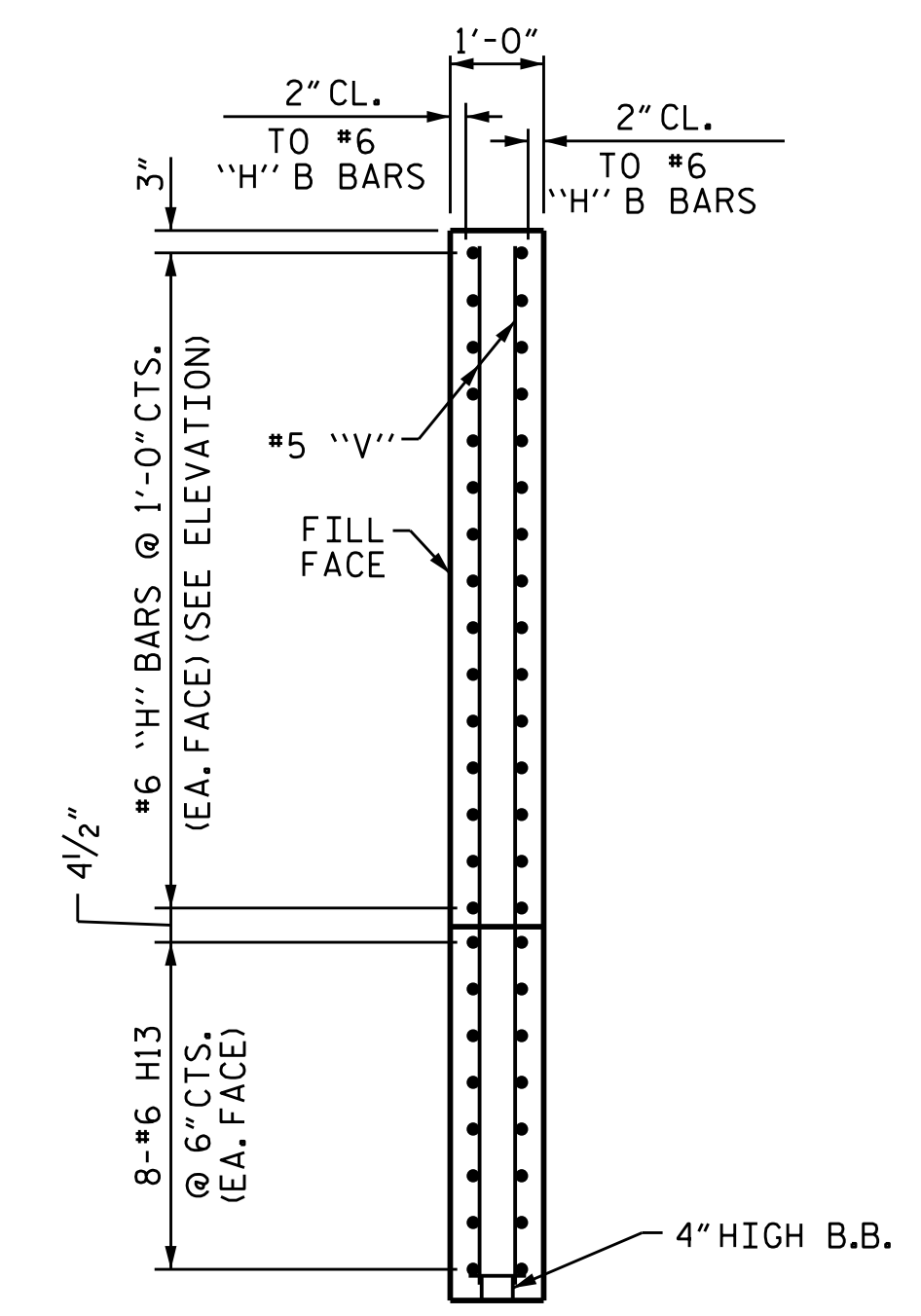
PLAN



ELEVATION

BLOCKOUT IN WING WALL

NOTE  
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



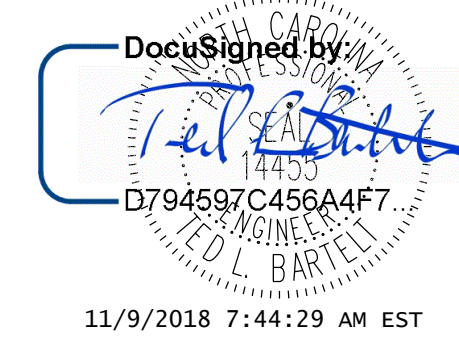
SECTION X-X

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #2  
 (LEFT LANE)



2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES

DRAWN BY : J. B. W. DATE : 6/29/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

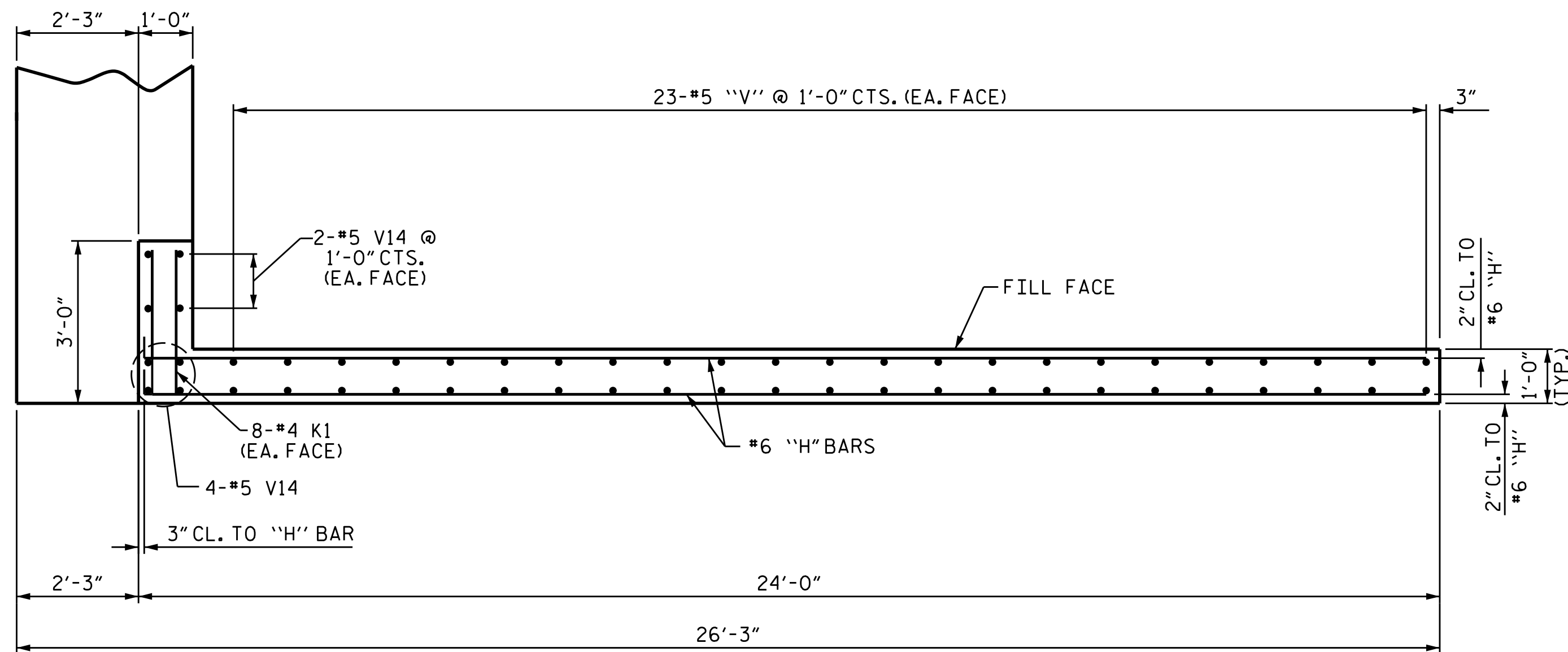
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 A&O PROJECT NO. 2015.042

REFERENCE NO. 5-40  
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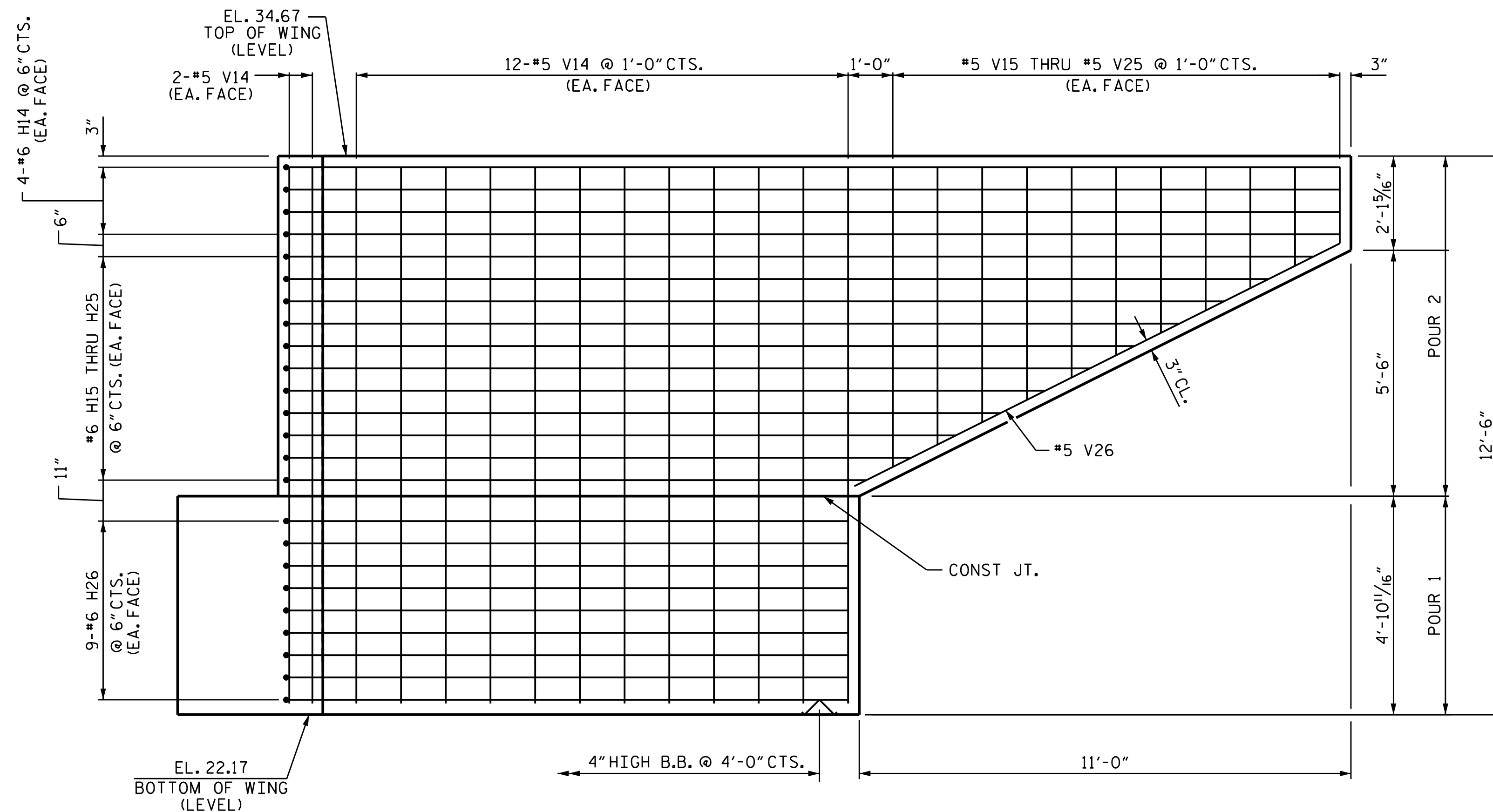
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-40
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5



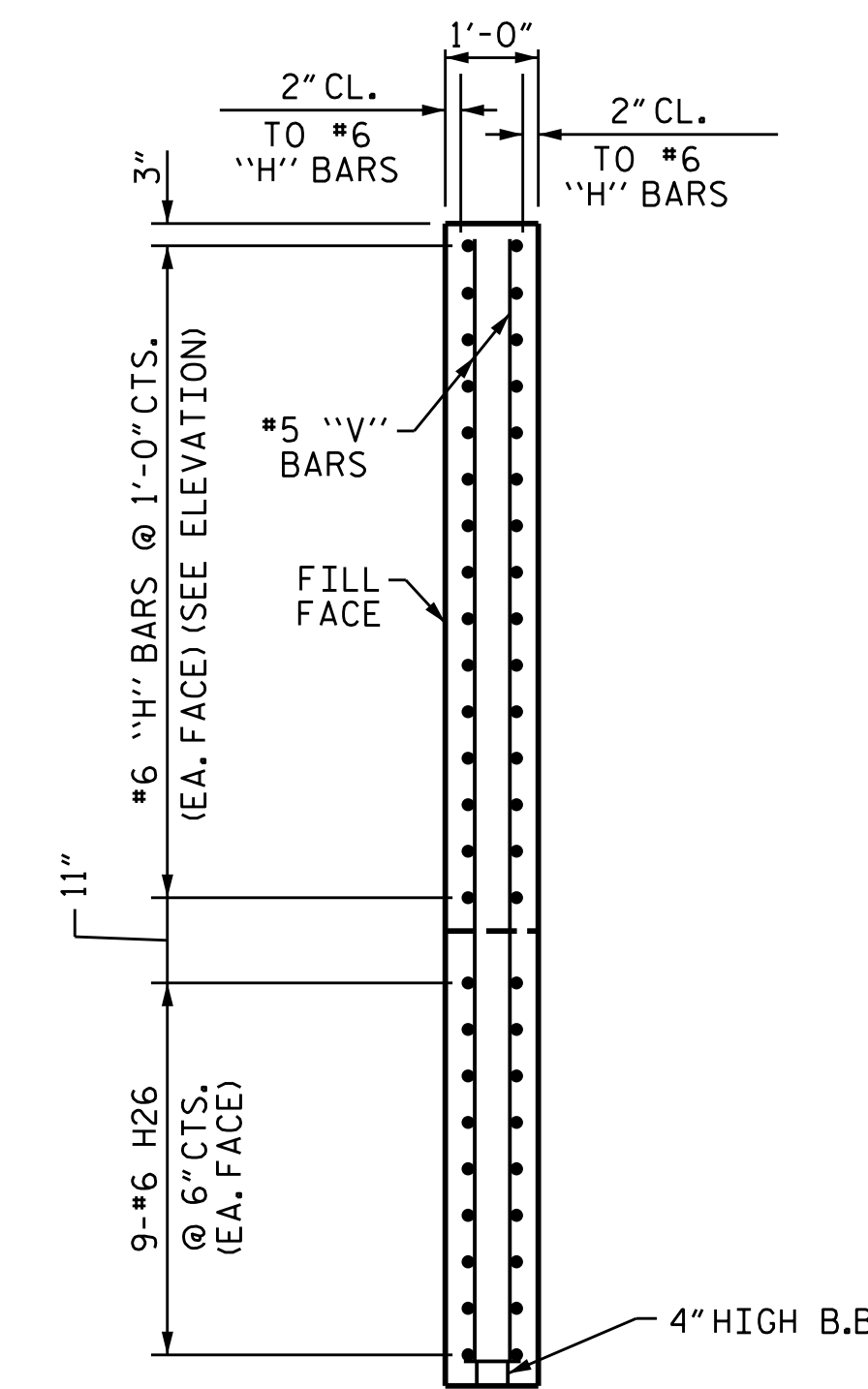
**PLAN W2**

X ←



**ELEVATION W2**

X ←



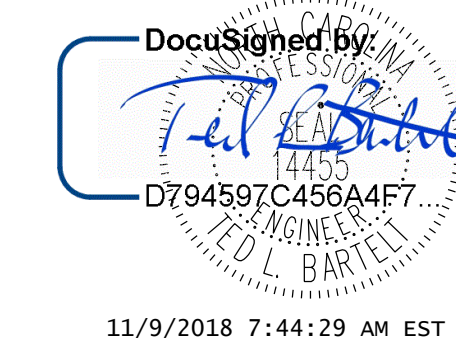
**SECTION X-X**

X ←

DRAWN BY : J. B. W. DATE : 6/29/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 8/29/2018

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 ALPHA & OMEGA GROUP  
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11/9/2018 7:44:29 AM EST

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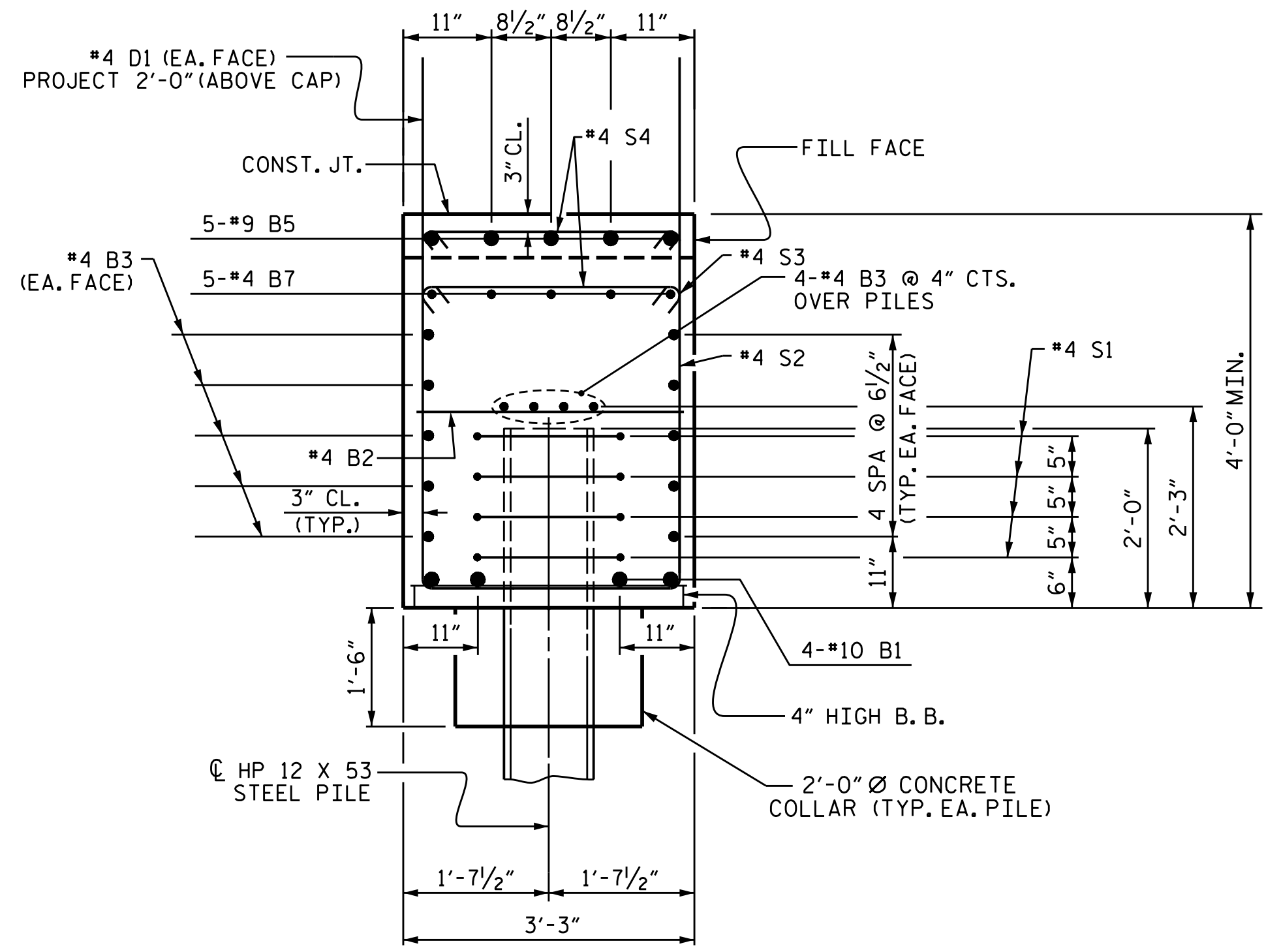
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 4

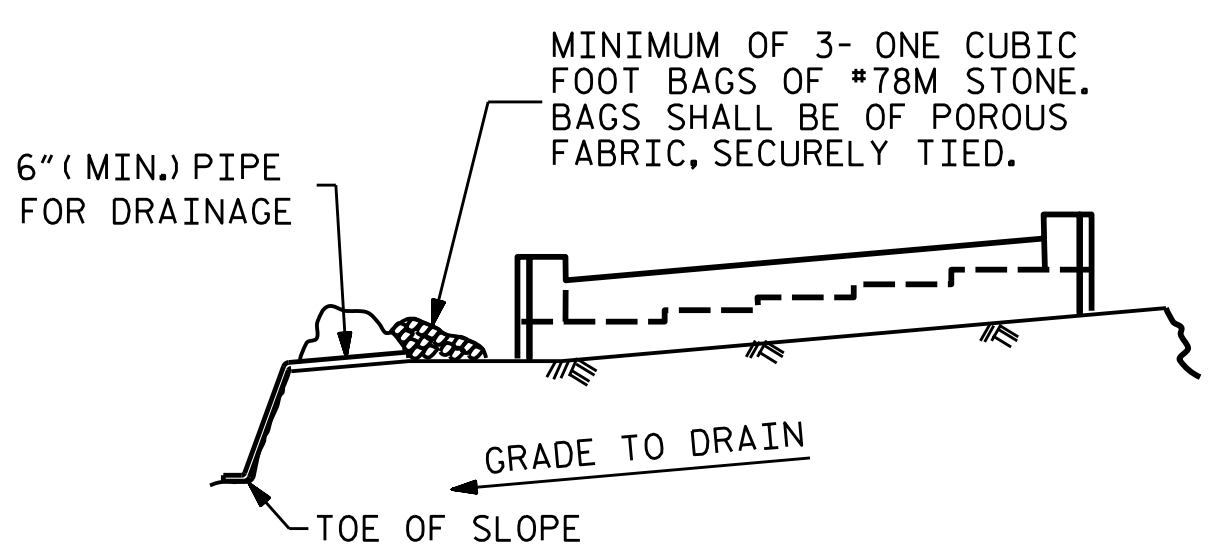
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT #2  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-41
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 5



**SECTION THRU CAP**



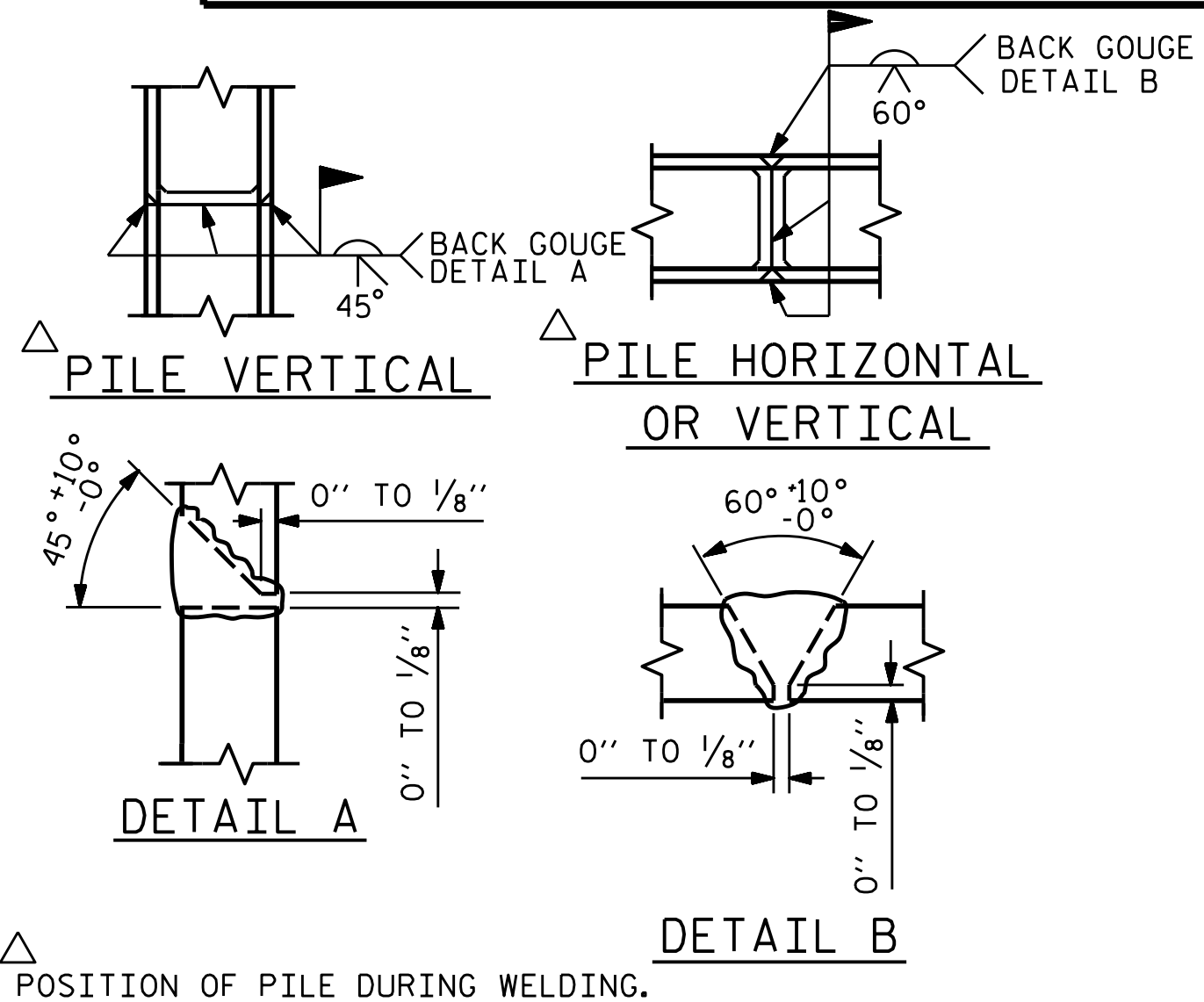
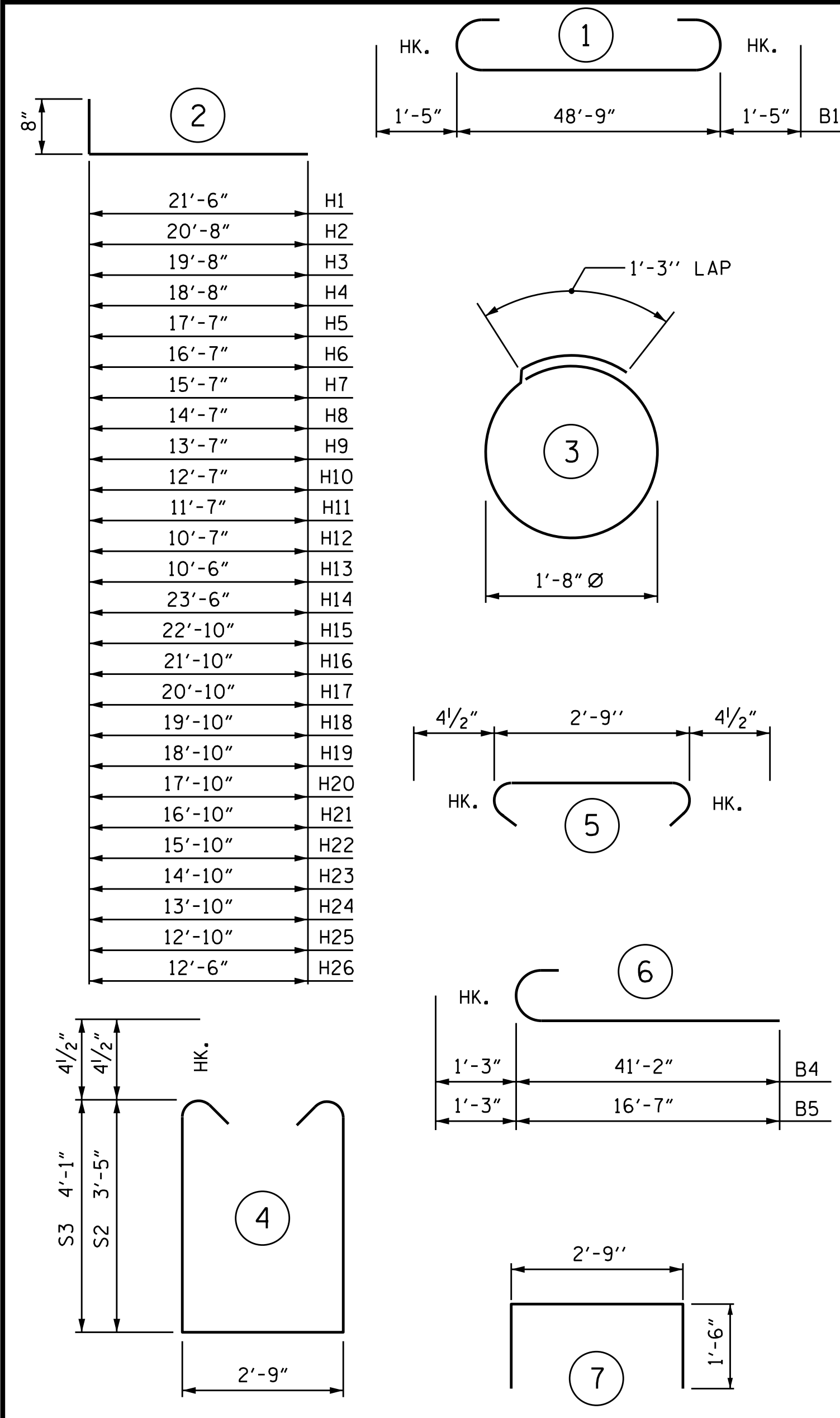
BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

**TEMPORARY DRAINAGE AT END BENT**

**BAR TYPES**



**PILE SPLICE DETAILS**

**BILL OF MATERIAL**

**INTEGRAL END BENT 2**

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	11'-1"	37	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-2"	34						
						V1	28	#5	STR	10'-11"	273
						V2	2	#5	STR	6'-6"	14
						V3	2	#5	STR	6'-0"	13
						V4	2	#5	STR	5'-6"	11
						V5	2	#5	STR	5'-0"	10
						V6	2	#5	STR	4'-6"	9
						V7	2	#5	STR	4'-0"	8
						V8	2	#5	STR	3'-6"	7
						V9	2	#5	STR	3'-0"	6
						V10	2	#5	STR	2'-7"	5
						V11	2	#5	STR	2'-1"	4
						V12	2	#5	STR	1'-7"	3
						V13	2	#5	STR	12'-5"	26
						V14	32	#5	STR	11'-11"	348
						V15	2	#5	STR	6'-8"	14
						V16	2	#5	STR	6'-2"	13
						V17	2	#5	STR	5'-8"	12
						V18	2	#5	STR	5'-2"	11
						V19	2	#5	STR	4'-8"	10
						V20	2	#5	STR	4'-2"	9
						V21	2	#5	STR	3'-8"	8
						V22	2	#5	STR	3'-2"	7
						V23	2	#5	STR	2'-8"	6
						V24	2	#5	STR	2'-2"	5
						V25	2	#5	STR	1'-8"	3
						V26	2	#5	STR	12'-1"	25

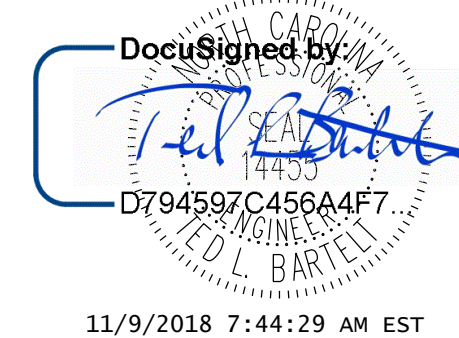
EPOXY COATED REINFORCING STEEL 6647 LBS.  
 CLASS AA CONCRETE  
 POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.  
 POUR #2-UPPER PART OF WINGS 10.5 CU.YDS.  
 TOTAL 41.2 CU.YDS.  
 HP 12 X 53 STEEL PILES NO. 9 EA. LF. 855  
 PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9 EA.  
 PILE REDRIVES EA. 9 EA.

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #2  
 (LEFT LANE)



DRAWN BY : J. B. W. DATE : 6/14/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: \_\_\_\_\_ DATE : \_\_\_\_\_

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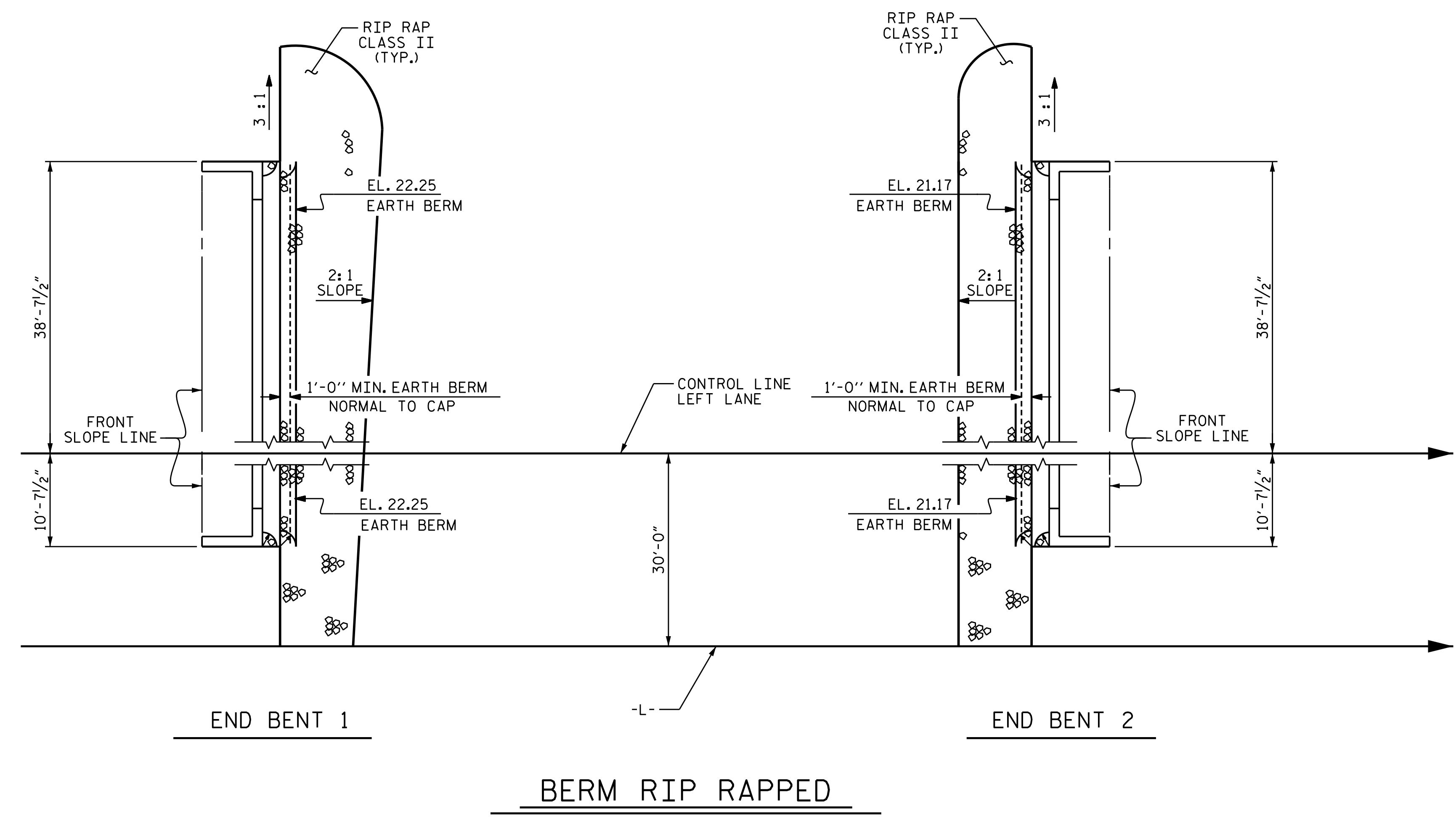
REFERENCE NO. 5-42  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

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NO.	BY:	DATE:	NO.	BY:	DATE:	S5-42
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2			4			

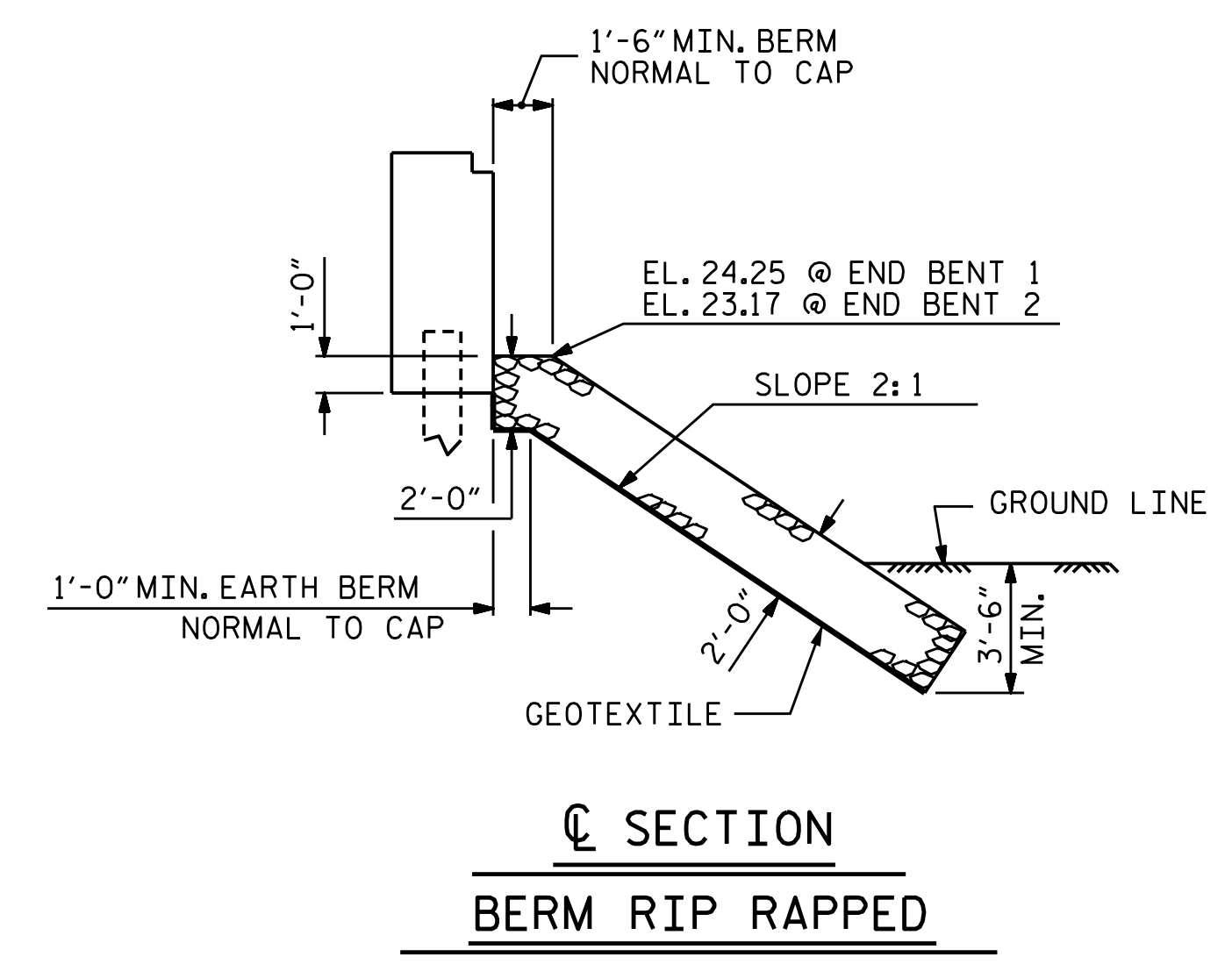
\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*



NOTES :  
FOR BERM WIDTH DIMENSIONS, SEE GENERAL DRAWING.

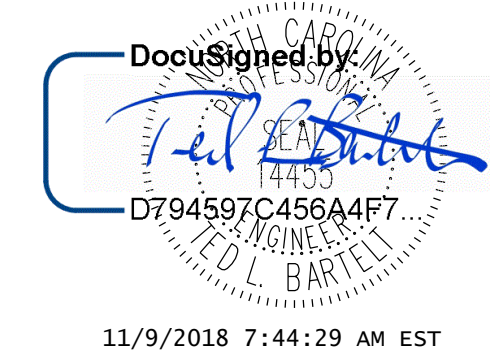


ESTIMATED QUANTITIES		
BRIDGE @ STA. 177+67.00 -L- (LEFT LANE)	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
INTEGRAL END BENT 1	219	244
INTEGRAL END BENT 2	51	94



PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
RIP RAP DETAILS  
(LEFT LANE)



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A&O PROJECT NO. 2015.042

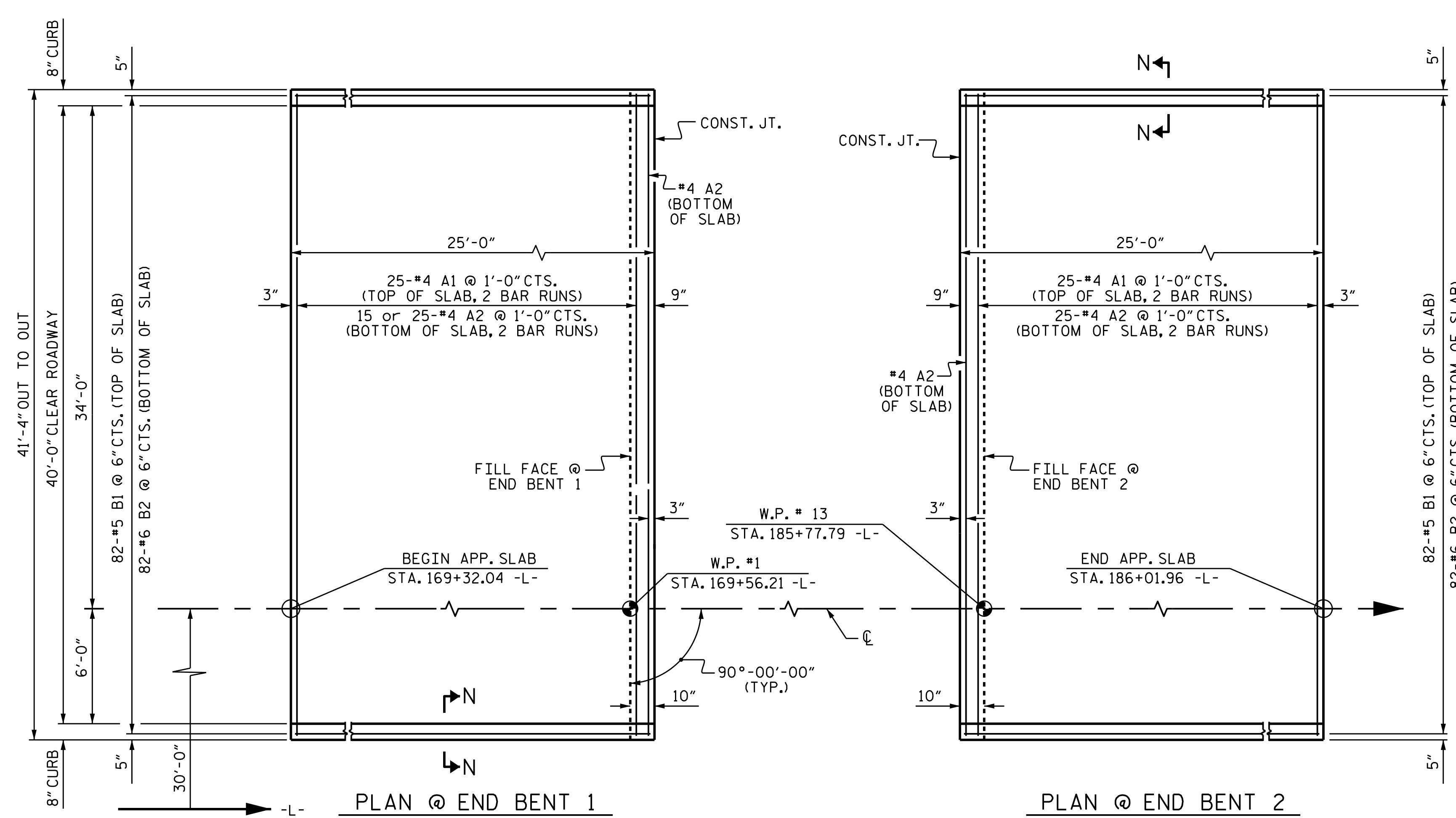
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SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-43
1			3			TOTAL SHEETS
2			4			46

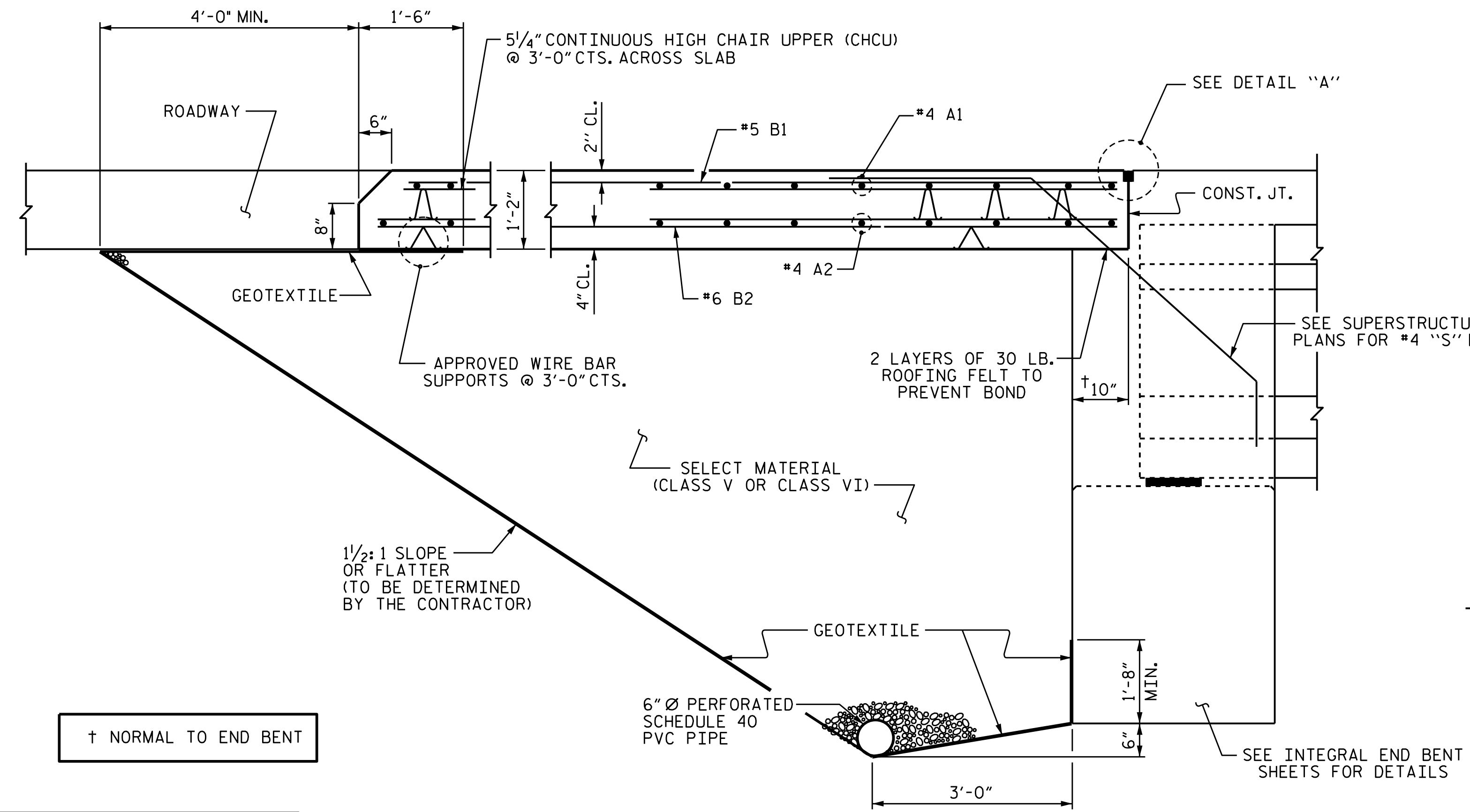
DRAWN BY : J. B. W. DATE : 7/02/2018  
CHECKED BY : S. K. C. DATE : 7/15/2018  
DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/31/2018

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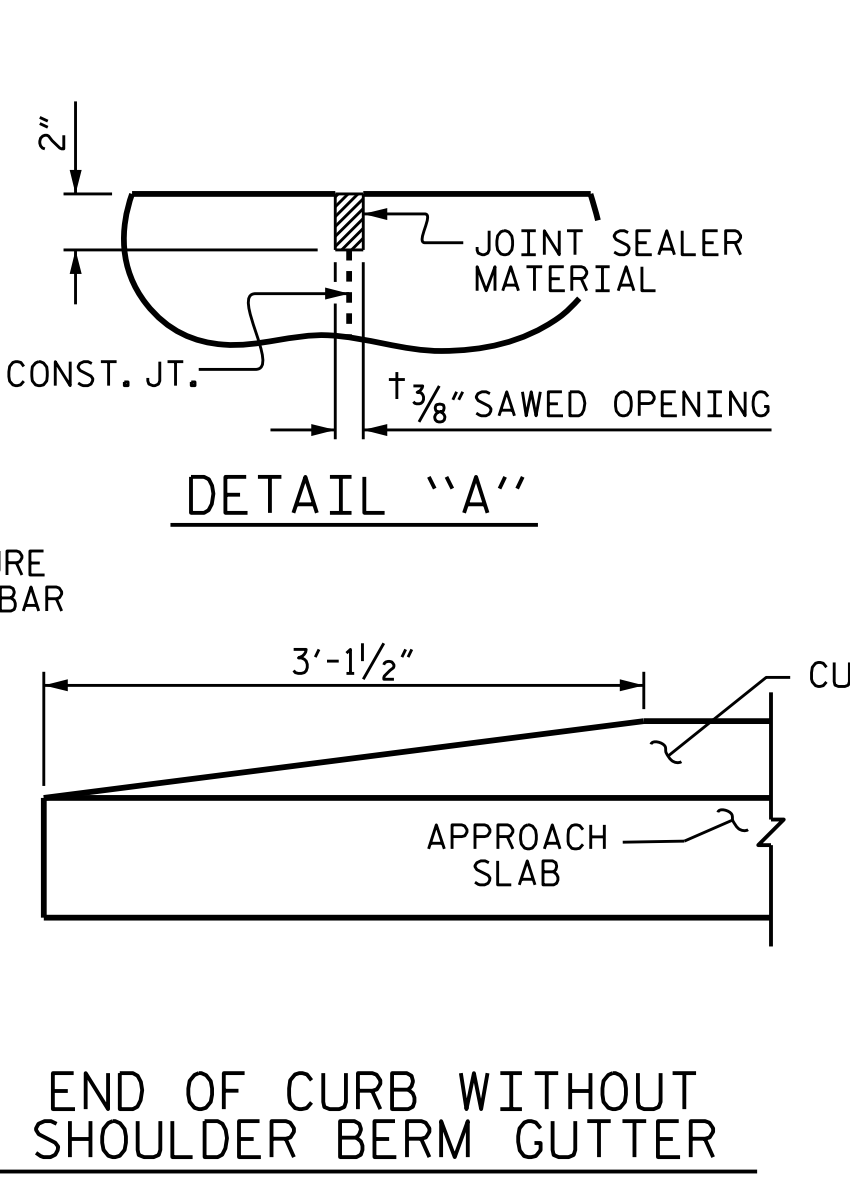
STRUCTURE NO. 5



PLAN @ END BENT 1  
PLAN @ END BENT 2  
DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS



SECTION THRU SLAB  
(TYPE I - STANDARD APPROACH FILL)



END OF CURB WITHOUT SHOULDER BERM GUTTER

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

**BILL OF MATERIAL**  
FOR ONE APPROACH SLAB (2 REQ'D)

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	52	#4	STR	22'-0"	764
* A2	52	#4	STR	22'-0"	764
* B1	82	#5	STR	24'-2"	2067
* B2	82	#6	STR	24'-8"	3038
* EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

**SPLICE LENGTHS**

BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

ASSEMBLED BY : J. B. W.	DATE : 7/01/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC



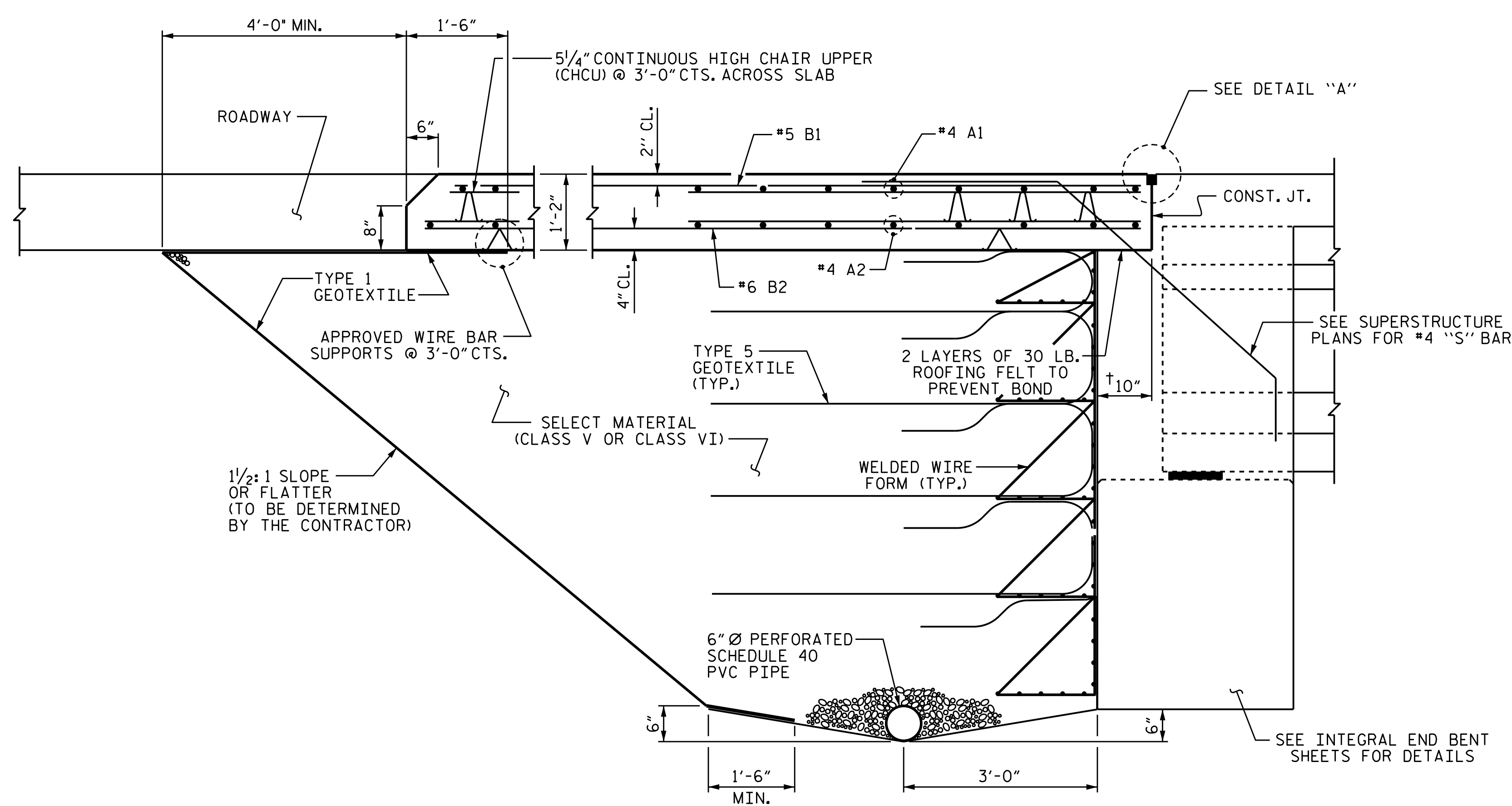
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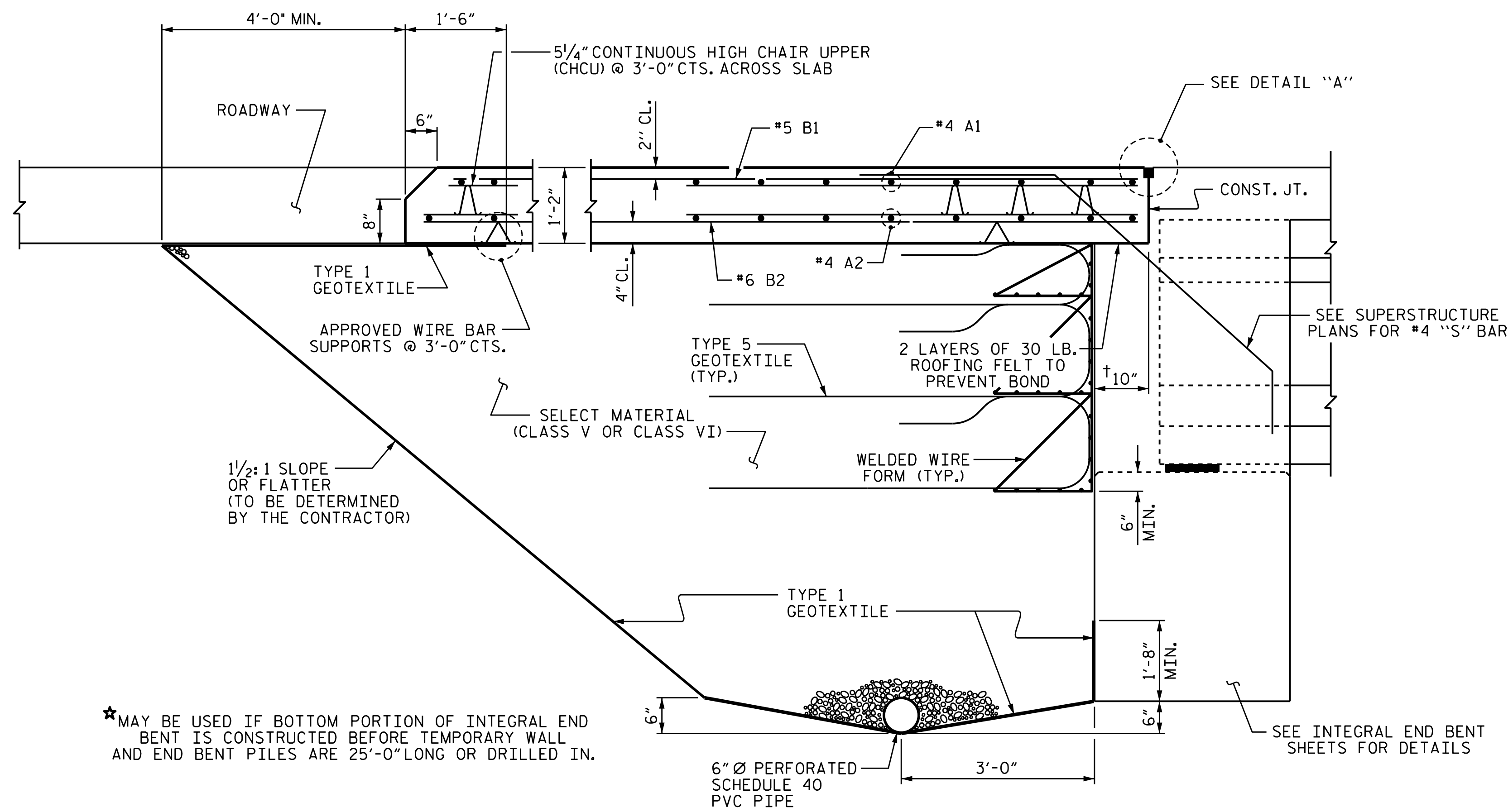
PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-  
SHEET 1 OF 2

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
BRIDGE APPROACH SLAB FOR INTEGRAL ABUTMENT WITH FLEXIBLE PAVEMENT (LEFT LANE)

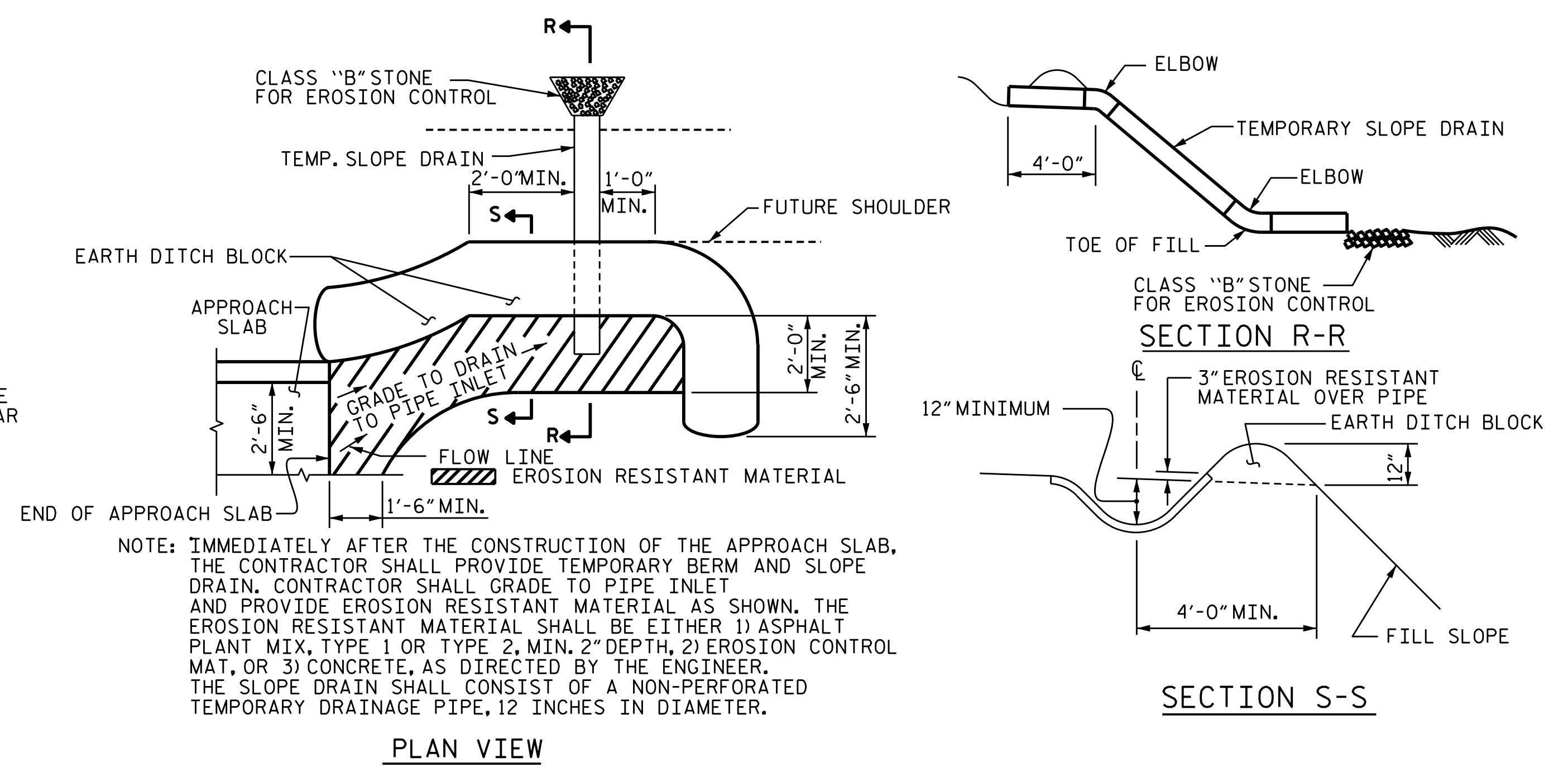
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S5-44
1			3			TOTAL SHEETS 46
2			4			



**SECTION THRU SLAB**  
(TYPE A - ALTERNATE APPROACH FILL)



**SECTION THRU SLAB**  
(TYPE A - ALTERNATE APPROACH FILL)



**TEMPORARY BERM AND SLOPE DRAIN DETAILS**  
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

**NOTES**

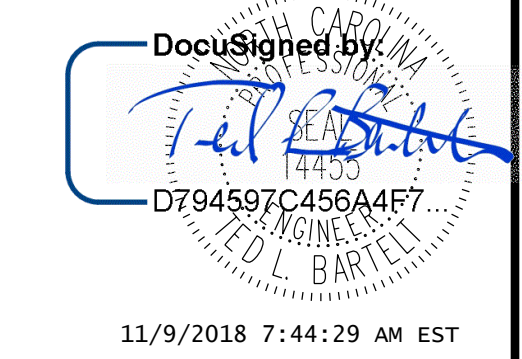
- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

**TEMPORARY DRAINAGE DETAIL**

\* MAY BE USED IF BOTTOM PORTION OF INTEGRAL END BENT IS CONSTRUCTED BEFORE TEMPORARY WALL AND END BENT PILES ARE 25'-0" LONG OR DRILLED IN.

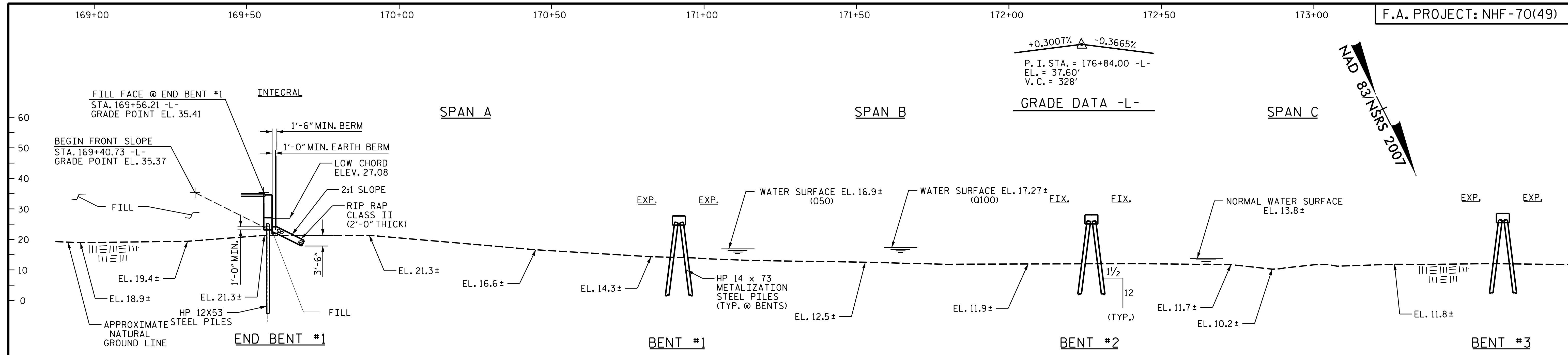
ASSEMBLED BY : J. B. W.	DATE : 7/1/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC



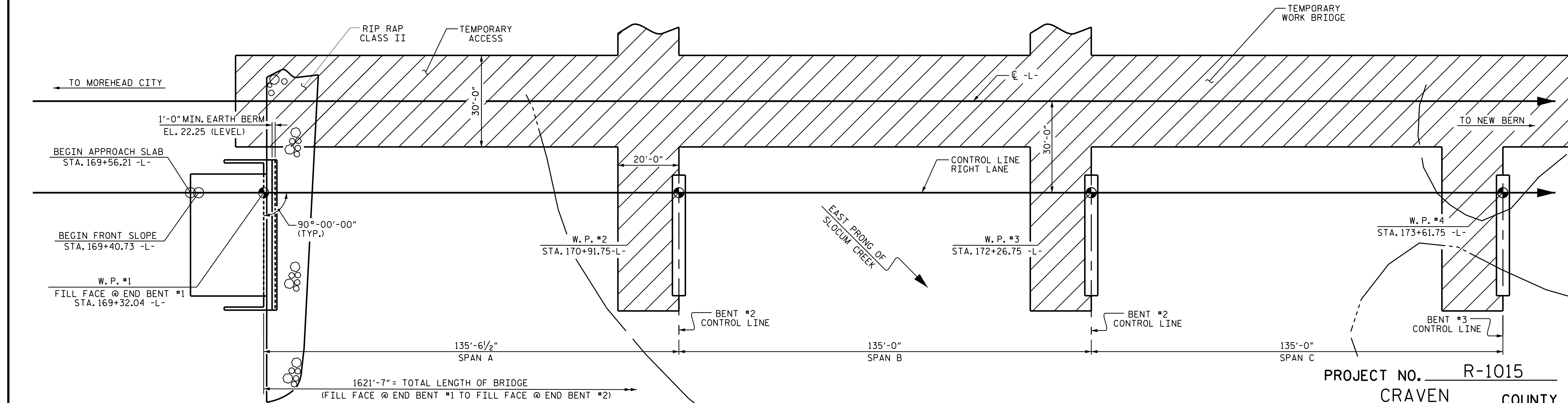
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD BRIDGE APPROACH SLAB DETAILS (LEFT LANE)					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
REFERENCE No. 5-45 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED					SHEET NO. S5-45 TOTAL SHEETS 46



**PARTIAL SECTION ALONG CONTROL LINE**



PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 1 OF 7 BRIDGE NO. 240277

I HEREBY CERTIFY THESE PLANS ARE THE AS-BUILT PLANS

DRAWN BY: J. B. W. DATE: 7/9/2018  
 CHECKED BY: S. K. C. DATE: 7/13/2018  
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: T. L. B.

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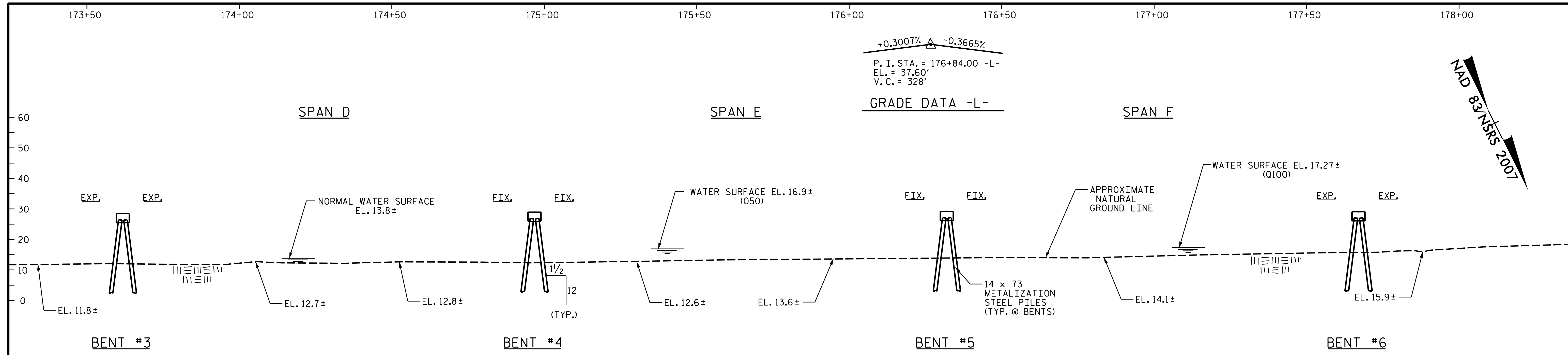
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 12/7/2018

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**GENERAL DRAWING**  
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK ON US 70 BYPASS BETWEEN US 70 AND SR 1756 (RIGHT LANE)

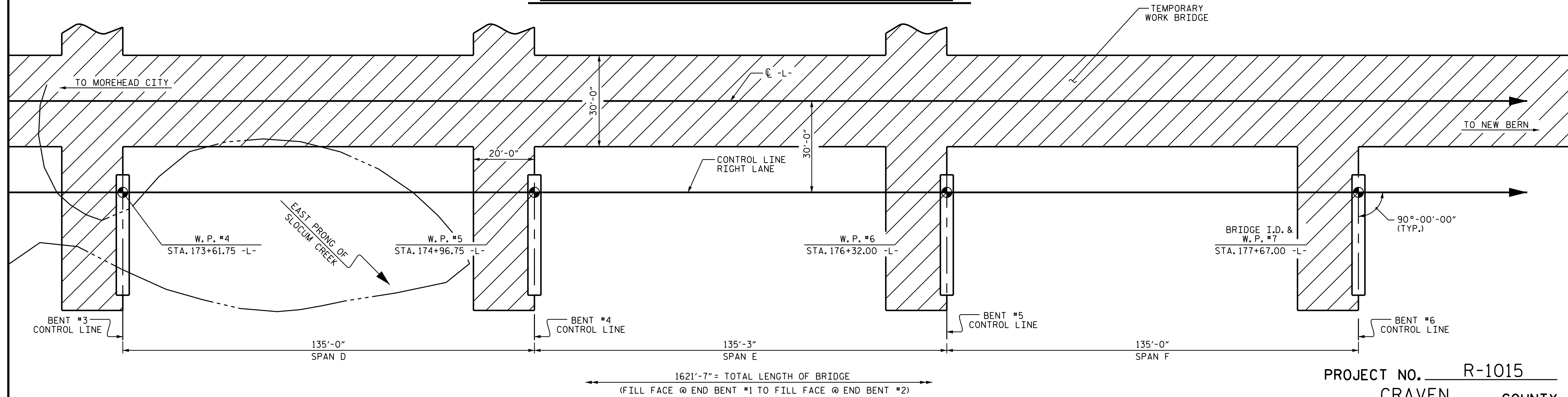
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1			3			TOTAL SHEETS
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PARTIAL SECTION ALONG CONTROL LINE



PARTIAL PLAN  
PILES NOT SHOWN FOR CLARITY

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

SHEET 2 OF 8

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

GENERAL DRAWING  
 FOR BRIDGE OVER EAST  
 PRONG OF SLOCUM CREEK  
 ON US 70 BYPASS BETWEEN  
 US 70 AND SR 1756  
 (RIGHT LANE)

DRAWN BY: J. B. W. DATE: 7/9/2018  
CHECKED BY: S. K. C. DATE: 7/13/2018  
DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/31/2018

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DocuSigned by:  
 T. L. B.  
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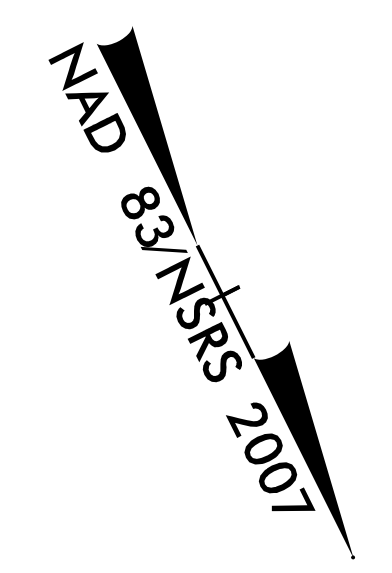
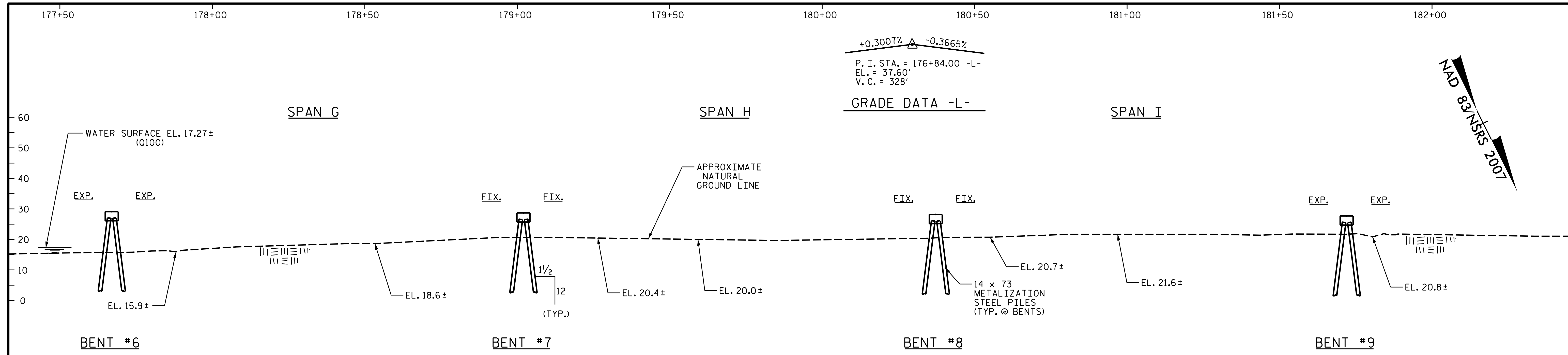
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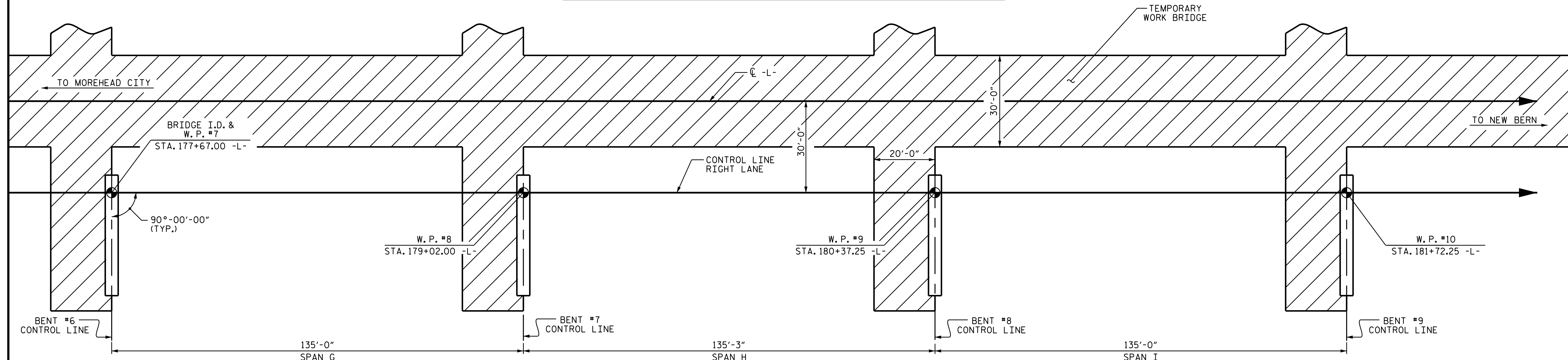
REVISIONS						SHEET NO. S6-2
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE No. 6

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**PARTIAL SECTION ALONG CONTROL LINE**



**PARTIAL PLAN**

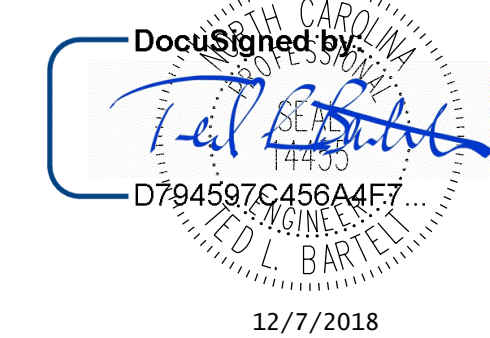
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PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 7

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

GENERAL DRAWING  
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK  
 ON US 70 BYPASS BETWEEN US 70 AND SR 1756  
 (RIGHT LANE)



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 Phone 919 981 0310 Fax 919 981 0451  
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A&O PROJECT NO. 2015.042

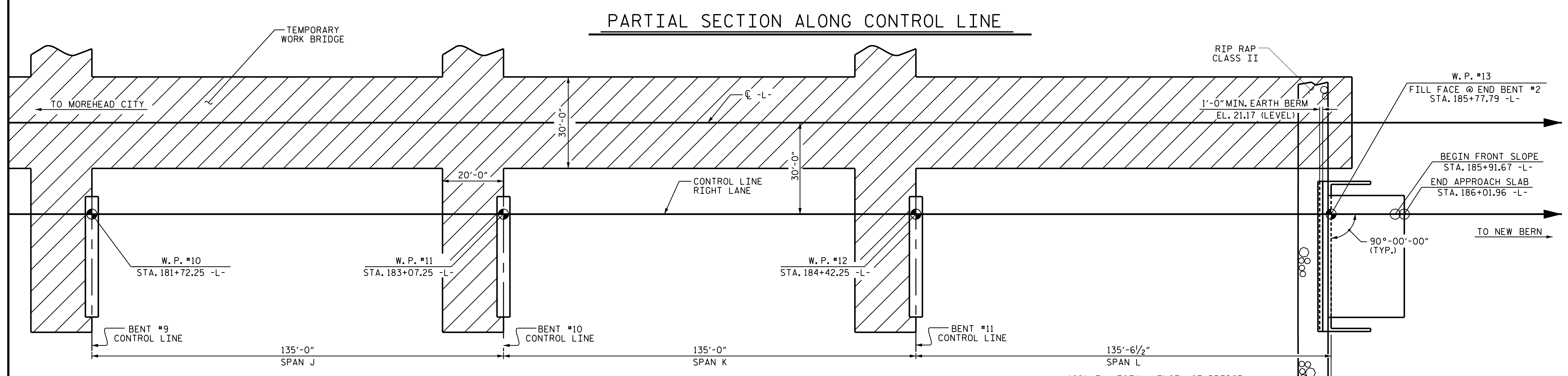
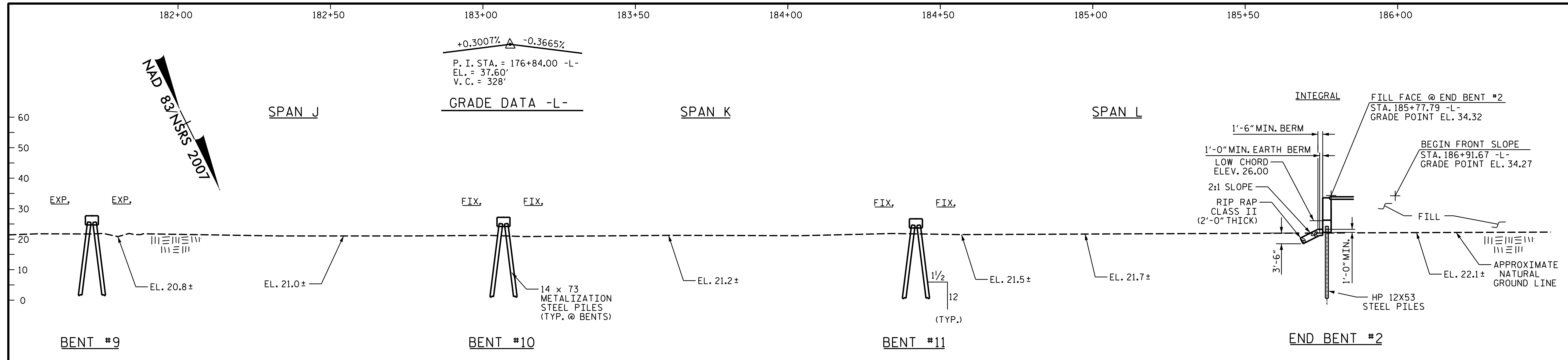
DRAWN BY: J. B. W.    DATE: 7/9/2016  
 CHECKED BY: S. K. C.    DATE: 7/13/2018  
 DESIGN ENGINEER OF RECORD: T. L. B.    DATE: 8/31/2018

REFERENCE No. 6-3  
 DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-3
1			3			TOTAL SHEETS
2			4			46

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STRUCTURE NO. 6

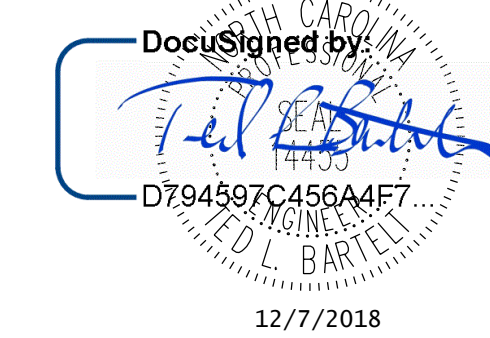


**PARTIAL PLAN**  
PILES NOT SHOWN FOR CLARITY

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 4 OF 7  
 STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOR BRIDGE OVER EAST  
 PRONG OF SLOCUM CREEK  
 ON US 70 BYPASS BETWEEN  
 US 70 AND SR 1756  
 (RIGHT LANE)

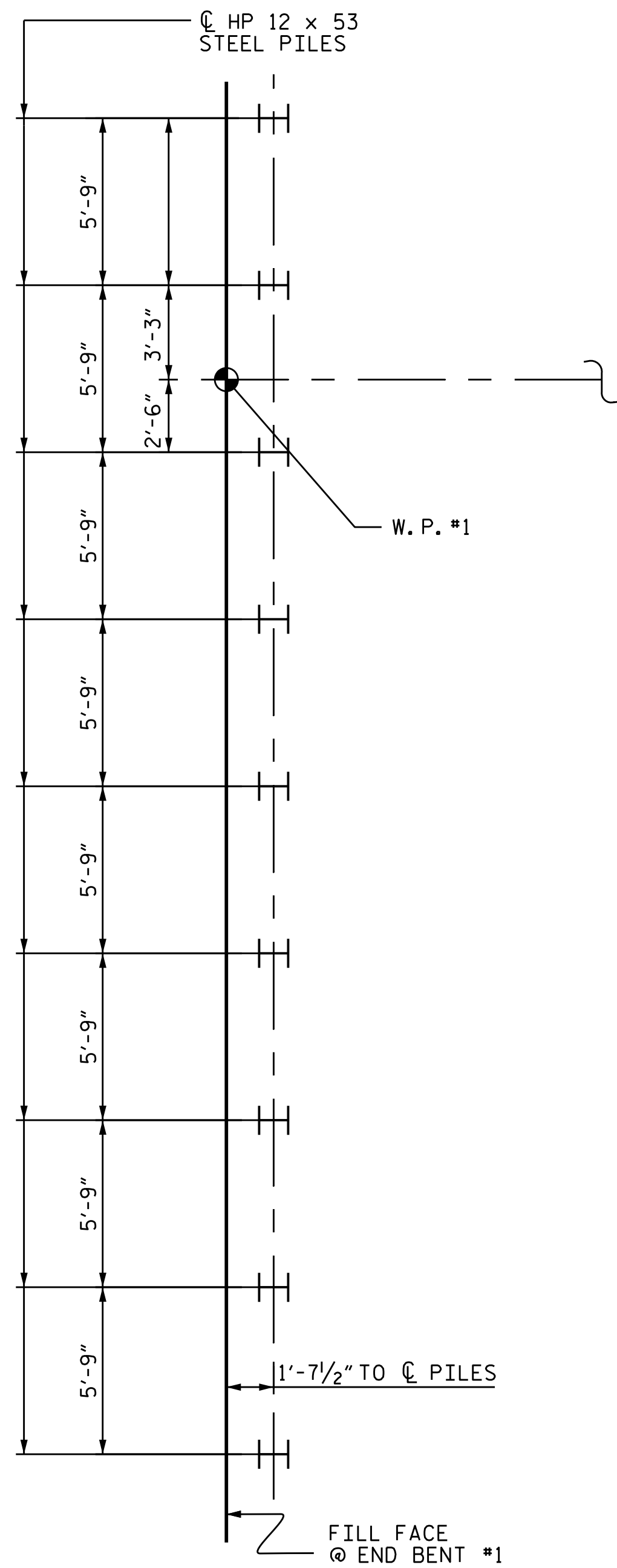
DRAWN BY: J. B. W. DATE: 7/9/2018  
 CHECKED BY: S. K. C. DATE: 7/13/2018  
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/31/2018



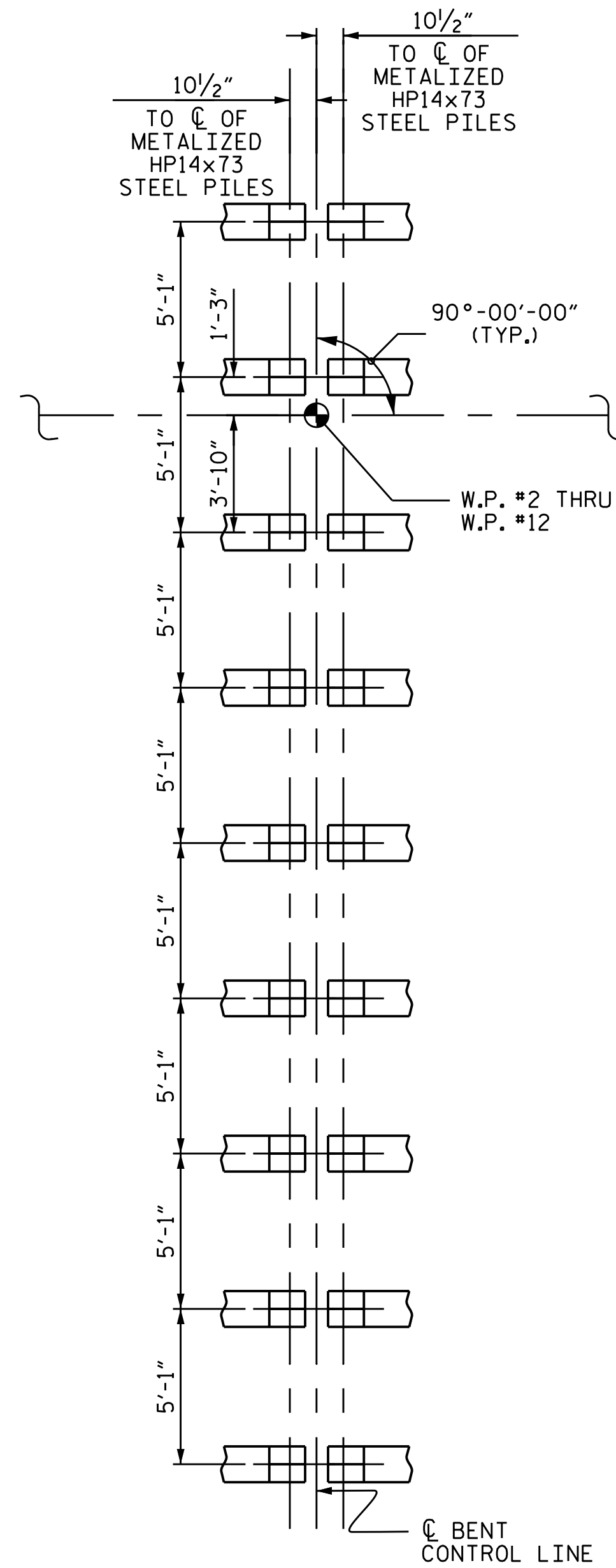
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 DOCUMENT NOT CONSIDERED  
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 SIGNATURES COMPLETED

REVISIONS						SHEET NO. S6-4
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 44
2			4			

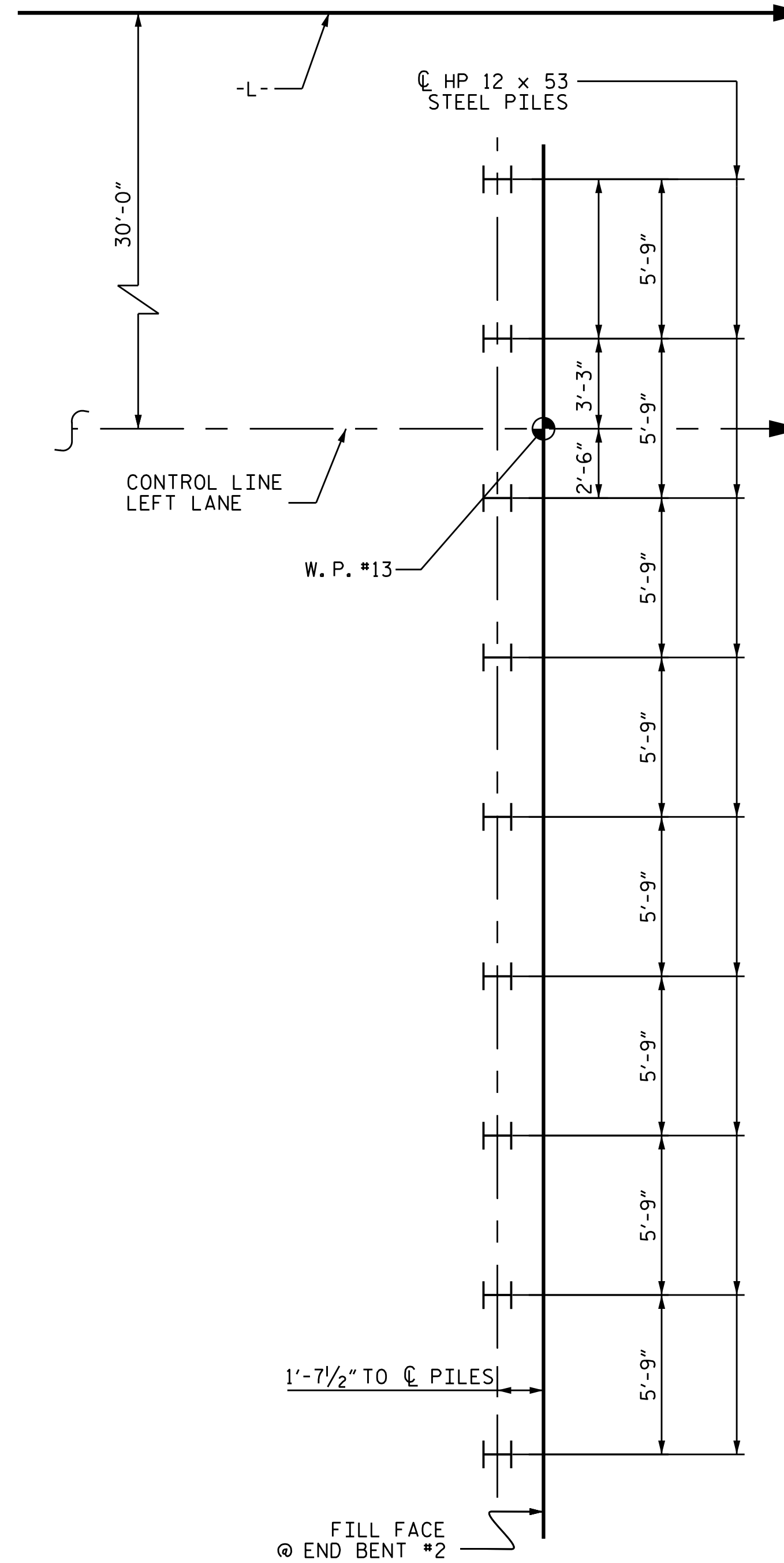
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END BENT #1



BENT #2 THRU #11  
PILES BATTERED AT 1 1/2" : 12"



END BENT #2

FOUNDATION LAYOUT

DIMENSIONS LOCATING PILES ARE SHOWN TO PILE CENTERLINE AT BOTTOM OF CAP

W.P. NO.	STATION NO.	W.P. NO.	STATION NO.
1	169+56.21 -L-	7	177+67.00 -L-
2	170+91.75 -L-	8	179.02.00 -L-
3	172+26.75 -L-	9	180+37.25 -L-
4	173+61.75 -L-	10	181+72.25 -L-
5	174+96.75 -L-	11	183+07.25 -L-
6	176+32.00 -L-	12	184+42.25 -L-
		13	185+77.79 -L-

NOTES

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT INTEGRAL END BENT 1 AND INTEGRAL END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 125 TONS PER PILE.

DRIVE PILES AT INTEGRAL END BENT NO.1 AND INTEGRAL END BENT NO.2 TO A REQUIRED BEARING CAPACITY OF 170 TONS PER PILE.

PILES AT BENT 1 THROUGH BENT 11 ARE DESIGNED FOR A FACTORED RESISTANCE OF 140 TONS PER PILE.

DRIVE PILES AT BENT 1 THROUGH BENT 11 TO A REQUIRED BEARING CAPACITY OF 190 TONS PER PILE.

THE SCOUR CRITICAL ELEVATION FOR BENT 1 THROUGH BENT 6 IS ELEVATION 7 FT. SCOUR CRITICAL ELEVATIONS ARE USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF THE STRUCTURE.

SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS FOR THE SETTLEMENT GAUGES REQUIRED AT END BENT NO. 2.

TESTING ONE PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT THE END BENT LOCATIONS. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

TESTING TWO PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT THE INTERIOR BENT LOCATIONS. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

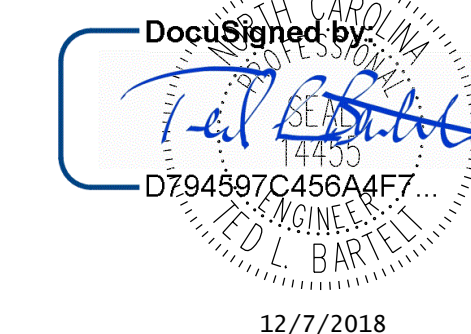
TO FACILITATE CONSOLIDATION OF UNDERLYING CLAY SOILS, PLACE AND COMPACT EMBANKMENT TO SUBGRADE (SOME WILL BE TEMPORARY FILL) FOR A DISTANCE OF 100 FEET BEHIND THE END BENT 2 AND OBSERVE A 3 MONTH WAITING PERIOD BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO. 2. CONSTRUCT TEMPORARY FILL WITH A 1.5:1 SLOPE IN FRONT OF THE THE LOCATION OF THE PROPOSED END BENT CAP AND DIG OUT AS NECESSARY AFTER THE WAITING PERIOD TO CONSTRUCT THE END BENT AND TYPE 1 APPROACH FILLS.

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

SHEET 5 OF 7

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

GENERAL DRAWING  
(RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/9/2018  
CHECKED BY : S. K. C. DATE : -  
DESIGN ENGINEER OF RECORD: - DATE : -

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A&O PROJECT NO. 2015.042

REFERENCE No. 6-5

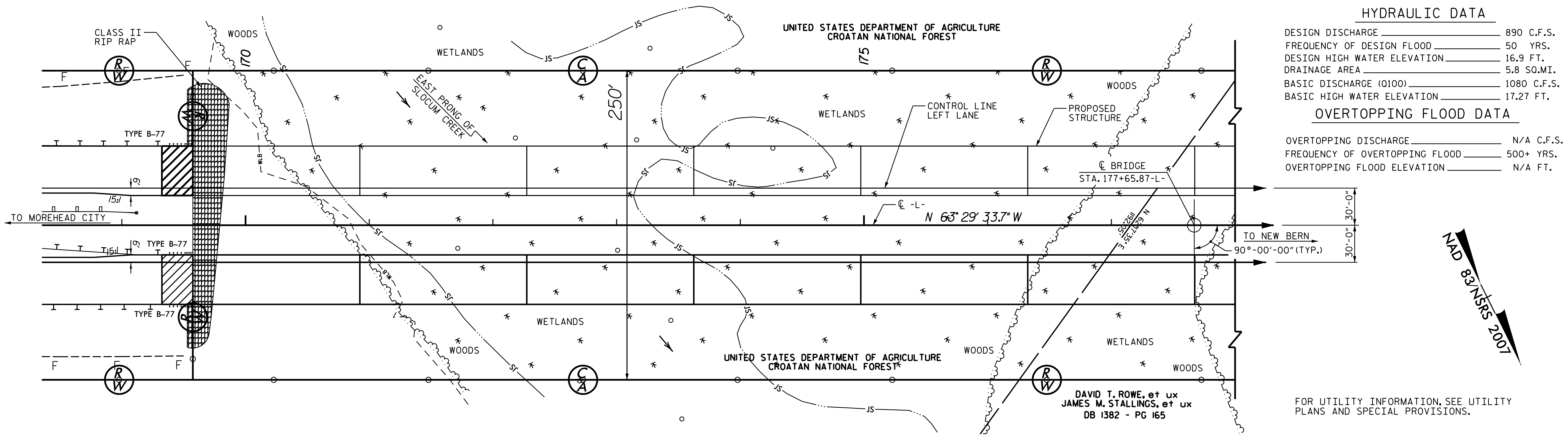
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SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-5
1			3			TOTAL SHEETS
2			4			46

STRUCTURE No. 6



BM #9 RR SPIKE IN TREE AT STATION 171+55.00 -L- ; 138' RT., ELEVATION =22.04 NGVD 29



**HYDRAULIC DATA**

DESIGN DISCHARGE \_\_\_\_\_ 890 C.F.S.  
 FREQUENCY OF DESIGN FLOOD \_\_\_\_\_ 50 YRS.  
 DESIGN HIGH WATER ELEVATION \_\_\_\_\_ 16.9 FT.  
 DRAINAGE AREA \_\_\_\_\_ 5.8 SQ.MI.  
 BASIC DISCHARGE (0100) \_\_\_\_\_ 1080 C.F.S.  
 BASIC HIGH WATER ELEVATION \_\_\_\_\_ 17.27 FT.

**OVERTOPPING FLOOD DATA**

OVERTOPPING DISCHARGE \_\_\_\_\_ N/A C.F.S.  
 FREQUENCY OF OVERTOPPING FLOOD \_\_\_\_\_ 500+ YRS.  
 OVERTOPPING FLOOD ELEVATION \_\_\_\_\_ N/A FT.

**LOCATION SKETCH**

**NOTES**

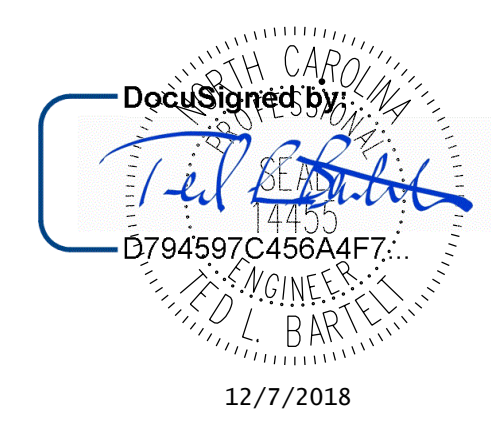
- ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
- THIS STRUCTURE CONTAINS THE NECESSARY CORROSION PROTECTION REQUIRED FOR A CORROSIVE SITE.
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SM.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- FOR 74" MODIFIED PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.
- FOR BRIDGE DECK RIDEABILITY AND GROOVING, SEE SPECIAL PROVISIONS.
- THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.
- NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
- THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAG AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 AND IN ACCORDANCE WITH ARTICLES 1024-5 AND 1026-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.
- CLASS AA CONCRETE SHALL BE USED IN CAST-IN-PLACE BENT CAPS AND SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.
- ALL BAR SUPPORTS USED IN THE (BARRIER RAIL, DECK, BENT CAPS) AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.
- THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH HEC 18 - EVALUATING SCOUR AT BRIDGES.
- FOR CONSTRUCTION, MAINTENANCE, AND REMOVAL OF TEMPORARY ACCESS, SEE SPECIAL PROVISIONS.
- FOR PILE DRIVING EQUIPMENT SETUP FOR HP 14X73 METALIZED STEEL PILES, SEE SPECIAL PROVISIONS.
- FOR HP 14X73 METALIZED STEEL PILES, SEE SPECIAL PROVISIONS.

**SAMPLE BAR REPLACEMENT**

SIZE	LENGTH
3	6'-2"
4	7'-4"
5	8'-6"
6	9'-8"
7	10'-10"
8	12'-0"
9	13'-2"
10	14'-6"
11	15'-10"

NOTE: SAMPLE BAR REPLACEMENT LENGTH BASED ON 30' SAMPLE LENGTH PLUS TWO SPLICE LENGTHS AND FY = 60ksi.

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 6 OF 7



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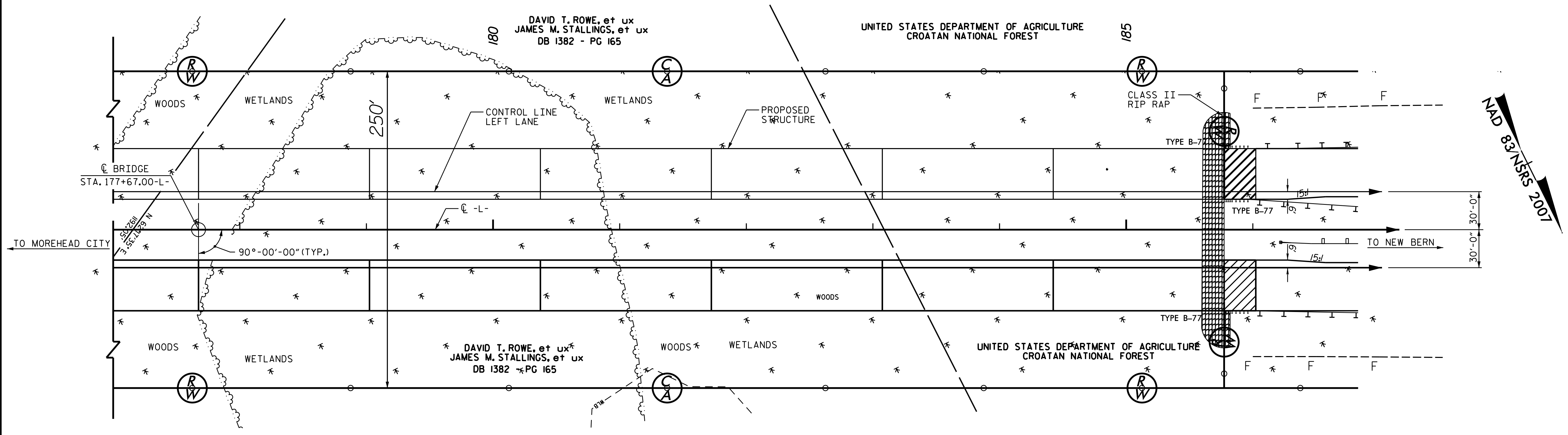
REFERENCE NO. 6-6  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK ON US 70 BYPASS BETWEEN US 70 AND SR 1756 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-6
1			3			TOTAL SHEETS
2			4			46

DRAWN BY: J. B. W. DATE: 7/09/2018  
 CHECKED BY: S. K. C. DATE: 7/13/2018  
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/31/2018

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LOCATION SKETCH

TOTAL BILL OF MATERIAL

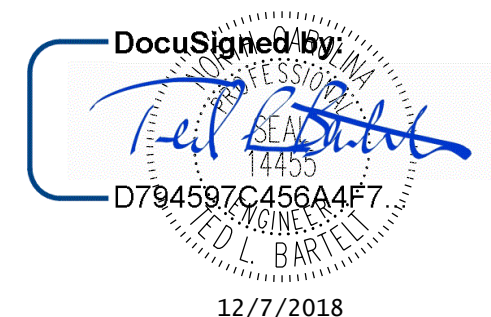
	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS AA CONCRETE	BRIDGE APPROACH SLABS	EPOXY COATED REINFORCING STEEL	PILE DRIVING EQUIPMENT SETUP FOR HP 12x53 STEEL PILES	HP 12 x 53 STEEL PILES		PILE REDRIVES	CONCRETE BARRIER RAIL	RIP RAP CLASS II (2'-0" THICK)	GEO-TEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	MODIFIED 74" PRESTRESSED CONCRETE GIRDERS		PILE DRIVING EQUIPMENT SETUP FOR HP 14x73 METALIZED STEEL PILES		HP 14 x 73 METALIZED STEEL PILES		
								NO.	LIN. FT.							EA.	NO.	LIN. FT.	EA.	NO.	LIN. FT.	
SUPERSTRUCTURE	EACH	SO. FT.	SO. FT.	CU. YDS.	LUMP SUM	LBS.	EA.	NO.	LIN. FT.	EACH	LIN. FT.	TONS	SY	LUMP SUM	LUMP SUM	NO.	LIN. FT.	EA.	NO.	LIN. FT.		
END BENT 1		70133	60362	41.2		6647	9	9	720	9	3240	126	140			60	8065					
BENT 1				23.3		4048				18								18	18	1530		
BENT 2				23.3		4048				18								18	18	1620		
BENT 3				23.3		4048				18								18	18	1710		
BENT 4				23.3		4048				18								18	18	1710		
BENT 5				23.3		4048				18								18	18	1710		
BENT 6				23.3		4048				18								18	18	1440		
BENT 7				23.3		4048				18								18	18	1350		
BENT 8				23.3		4048				18								18	18	1440		
BENT 9				23.3		4048				18								18	18	1530		
BENT 10				23.3		4048				18								18	18	1620		
BENT 11				23.3		4048				18								18	18	1710		
END BENT 2				41.2		6647	9	9	855	9		77	85									
TOTAL	6	70133	60362	338.7	LUMP SUM	57822	18	18	1575	214	3240	203	225	LUMP SUM	LUMP SUM	60	8065	198	198	17370		

FOR CONSTRUCTION MAINTENANCE AND REMOVAL OF TEMPORARY ACCESS AT STATION 117+67.00 -L- SEE STRUCTURE 5 (LEFT LANE) SHEET S5-7.

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 7 OF 7

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOR BRIDGE OVER EAST PRONG OF SLOCUM CREEK  
 ON US 70 BYPASS BETWEEN US 70 AND SR 1756  
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/13/2018  
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE : 8/29/2018

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REVISIONS						SHEET NO. S6-7
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

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## LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING #	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS (γ <sub>LL</sub> )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS (γ <sub>LL</sub> )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.42	--	1.75	0.820	1.61	A	E	0.5L	0.720	2.37	A	I	0.3L	0.80	0.820	<b>1.42</b>	A	E	0.5L	1	
	HL-93 (OPERATING)	N/A		2.08	--	1.35	0.820	2.08	A	E	0.5L	0.720	3.15	A	I	0.3L	N/A	--	--	--	--	--	1	
	HS-20 (INVENTORY)	36.000	②	2.13	76.680	1.75	0.820	2.41	A	E	0.5L	0.720	3.28	A	I	0.3L	0.80	0.820	<b>2.13</b>	A	E	0.5L	1	
	HS-20 (OPERATING)	36.000		3.13	112.680	1.35	0.820	3.13	A	E	0.5L	0.720	4.34	A	I	0.3L	N/A	--	--	--	--	--	1	
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13,500		5.23	70.605	1.40	0.820	7.97	A	E	0.5L	0.720	11.60	A	I	0.3L	0.80	0.820	5.23	A	E	0.5L	1
		SNGARBS2	20,000		3.71	74.200	1.40	0.820	5.66	A	E	0.5L	0.720	8.02	A	I	0.3L	0.80	0.820	3.71	A	E	0.5L	1
		SNAGRIS2	22,000		3.44	75.680	1.40	0.820	5.25	A	E	0.5L	0.720	7.37	A	I	0.3L	0.80	0.820	3.44	A	E	0.5L	1
		SNCOTTS3	27,250		2.60	70.850	1.40	0.820	3.96	A	E	0.5L	0.720	5.62	A	I	0.3L	0.80	0.820	2.60	A	E	0.5L	1
		SNAGGRS4	34,925		2.10	73.343	1.40	0.820	3.20	A	E	0.5L	0.720	4.52	A	I	0.3L	0.80	0.820	2.10	A	E	0.5L	1
		SNS5A	35,550		2.06	73.233	1.40	0.820	3.13	A	E	0.5L	0.720	4.54	A	I	0.3L	0.80	0.820	2.06	A	E	0.5L	1
		SNS6A	39,950		1.86	74.307	1.40	0.820	2.93	A	E	0.5L	0.720	4.08	A	I	0.3L	0.80	0.820	1.86	A	E	0.5L	1
	SNS7B	42,000		1.93	81.060	1.40	0.820	2.70	A	E	0.5L	0.720	3.95	A	I	0.3L	0.80	0.820	1.93	A	E	0.5L	1	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33,000		2.26	74.580	1.40	0.820	3.44	A	E	0.5L	0.720	4.94	A	I	0.3L	0.80	0.820	2.26	A	E	0.5L	1
		TNT4A	33,075		2.26	74.750	1.40	0.820	3.45	A	E	0.5L	0.720	4.84	A	I	0.3L	0.80	0.820	2.26	A	E	0.5L	1
		TNT6A	41,600		1.82	75.712	1.40	0.820	2.78	A	E	0.5L	0.720	4.15	A	I	0.3L	0.80	0.820	1.82	A	E	0.5L	1
		TNT7A	42,000		1.82	76.440	1.40	0.820	2.77	A	E	0.5L	0.720	4.07	A	I	0.3L	0.80	0.820	1.82	A	E	0.5L	1
		TNT7B	42,000		1.85	77.700	1.40	0.820	2.82	A	E	0.5L	0.720	3.89	A	I	0.3L	0.80	0.820	1.85	A	E	0.5L	1
		TNAGRIT4	43,000		1.78	76.540	1.40	0.820	2.72	A	E	0.5L	0.720	3.77	A	I	0.3L	0.80	0.820	1.78	A	E	0.5L	1
TNAGT5A		45,000		1.69	76.050	1.40	0.820	2.58	A	E	0.5L	0.720	3.69	A	I	0.3L	0.80	0.820	1.69	A	E	0.5L	1	
TNAGT5B	45,000	③	1.68	76.600	1.40	0.820	2.56	A	E	0.5L	0.720	3.57	A	I	0.3L	0.80	0.820	<b>1.68</b>	A	E	0.5L	1		

**LOAD FACTORS:**

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ <sub>DC</sub>	γ <sub>DW</sub>
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

**NOTES:**

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.  
ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

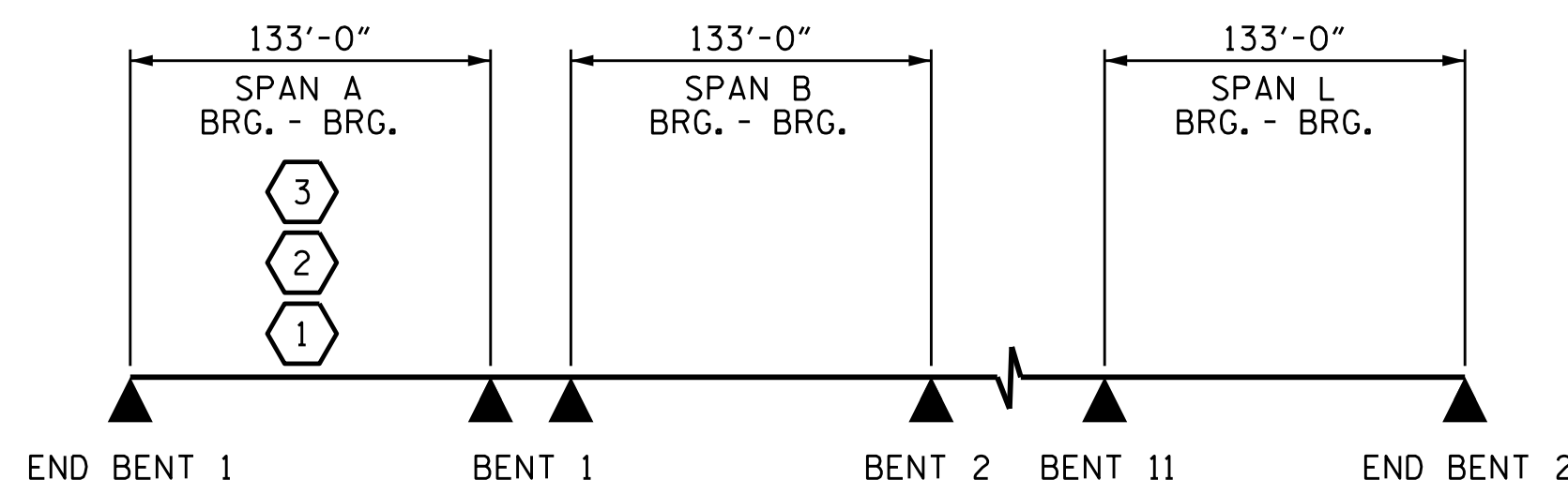
**COMMENTS:**

1. ALL SPANS ARE ANALYTICALLY IDENTICAL.

**74" MBT SECTION PROPERTIES**

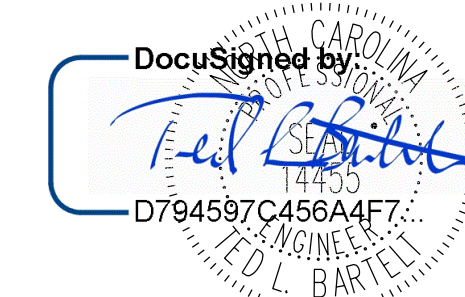
Ag = 881.6 in<sup>2</sup>  
I<sub>g</sub> = 636755 in<sup>4</sup>  
Yc = 36.447 in  
W<sub>g</sub> = 918.3 LB./FT.  
v<sub>s</sub> = 3.401 in

# CONTROLLING LOAD RATING
① DESIGN LOAD RATING (HL-93)
② DESIGN LOAD RATING (HS-20)
③ LEGAL LOAD RATING **
** SEE CHART FOR VEHICLE TYPE
GIRDER LOCATION
I - INTERIOR GIRDER E - EXTERIOR GIRDER



**LRFR SUMMARY**

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
**STANDARD LRFR SUMMARY FOR PRESTRESSED CONCRETE GIRDERS (NON-INTERSTATE TRAFFIC) (RIGHT LANE)**

DRAWN BY: J.B.W. DATE: 7/09/2018  
CHECKED BY: S.K.C. DATE: 7/09/2018  
DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

\*\*\*\*\*SYSTEM\*\*\*\*\*  
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2			4				

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**NOTES**

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

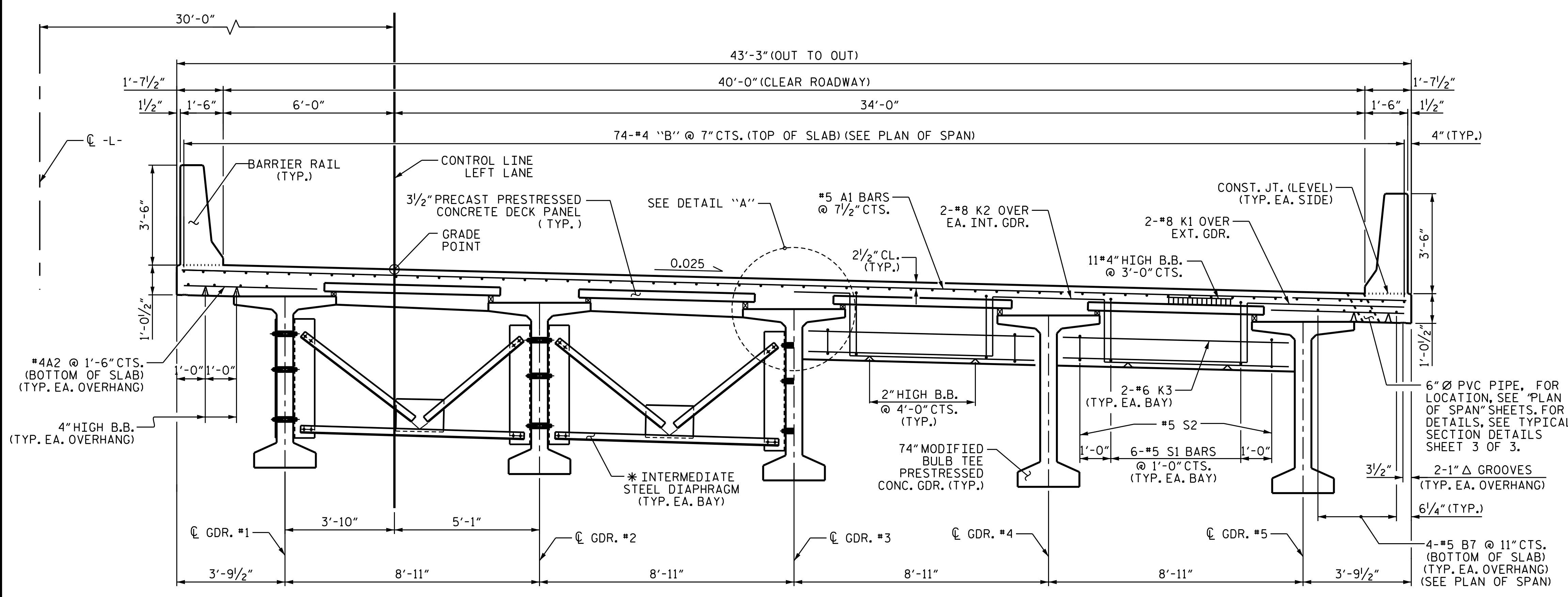
PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

BARRIER RAIL IN A CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THE UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

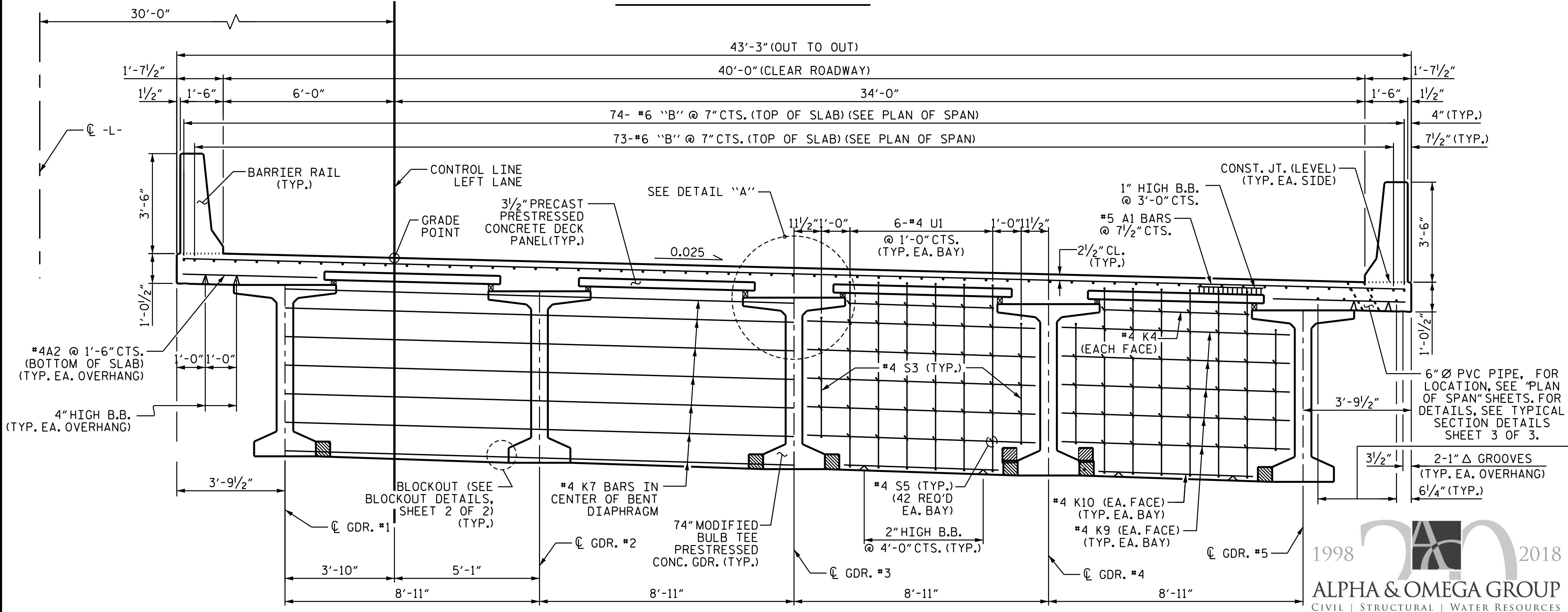
PRECAST PANELS SHALL BE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

ALL BAR SUPPORTS USED IN THE BARRIER RAIL, DECK, AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

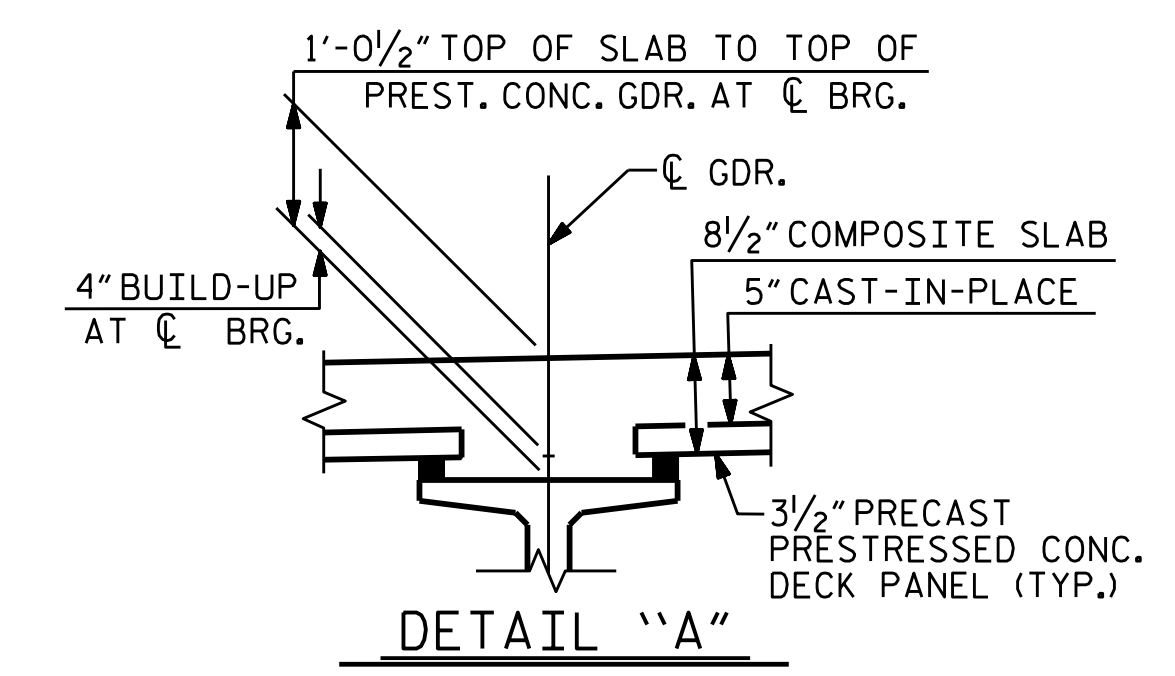
\* FOR INTERMEDIATE STEEL DIAPHRAGM DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.



**TYPICAL SECTION**



**TYPICAL SECTION-CONTINUOUS BENT DIAPHRAGM (AT BENTS 2, 4, 5, 7, 8, & 10)**



PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 3

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**SUPERSTRUCTURE  
 TYPICAL SECTION  
 (RIGHT LANE)**

DRAWN BY: J. B. W. DATE: 7/09/2018  
 CHECKED BY: S. K. C. DATE: 7/09/2018  
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

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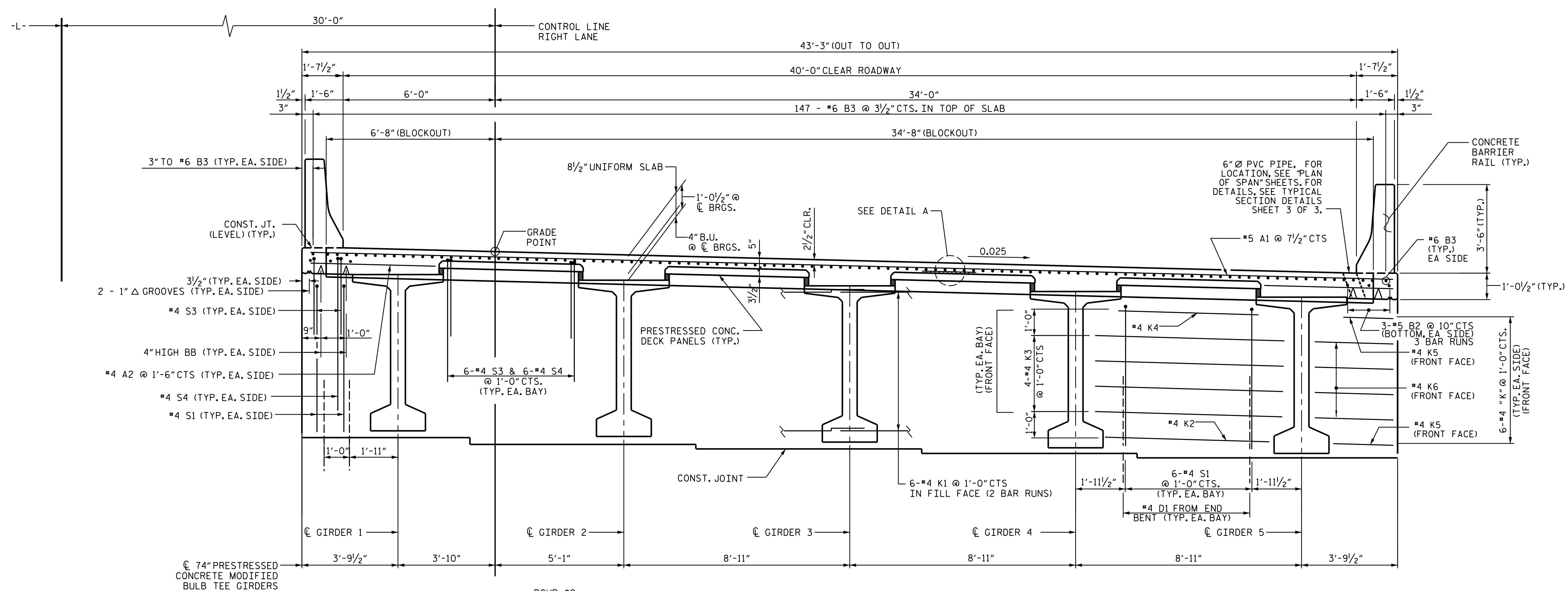
DocuSigned by:  
  
 T.L.B.  
 794597C459A4F7  
 12/7/2018

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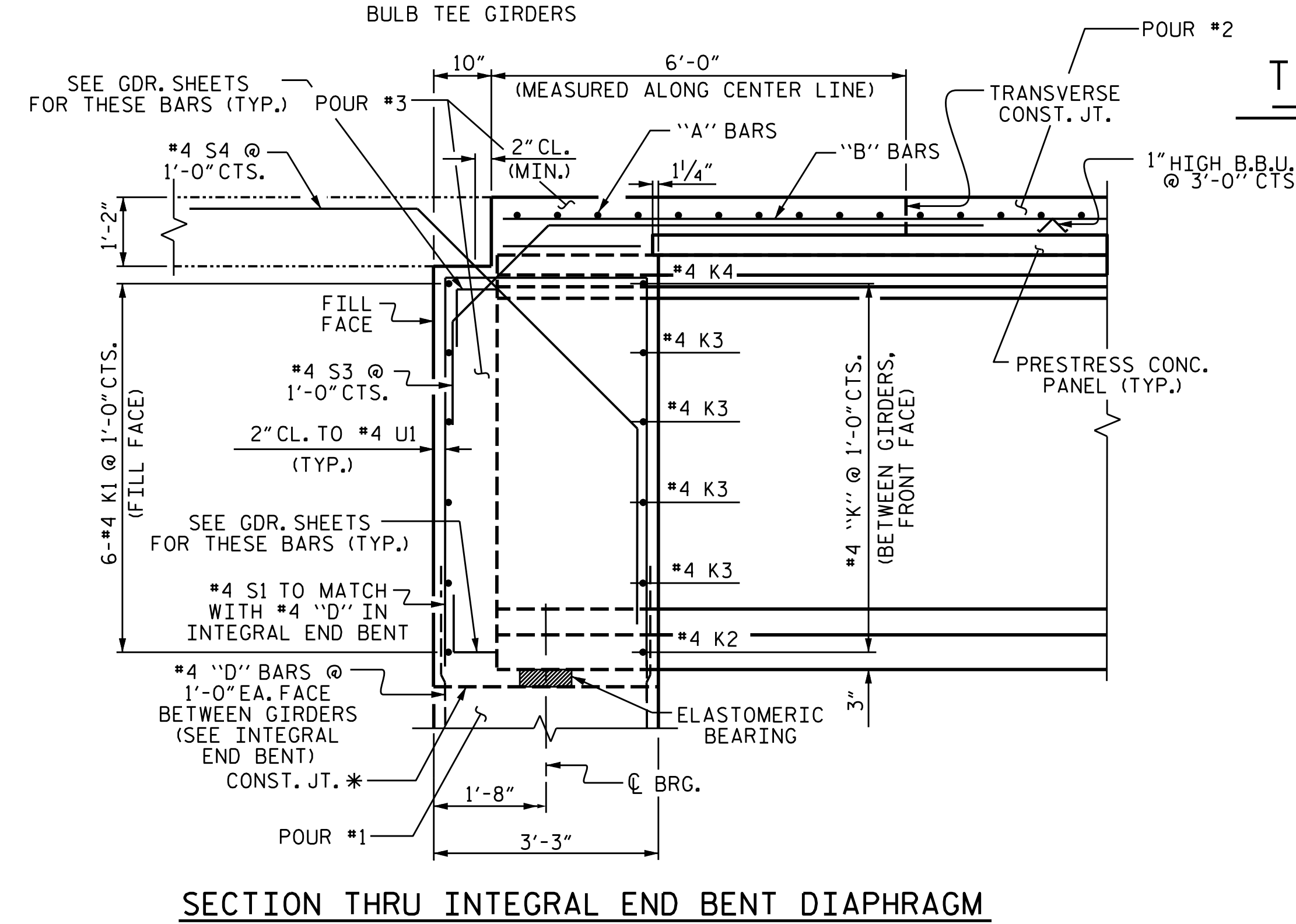
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1			3			TOTAL SHEETS 46
2			4			STRUCTURE No. 6

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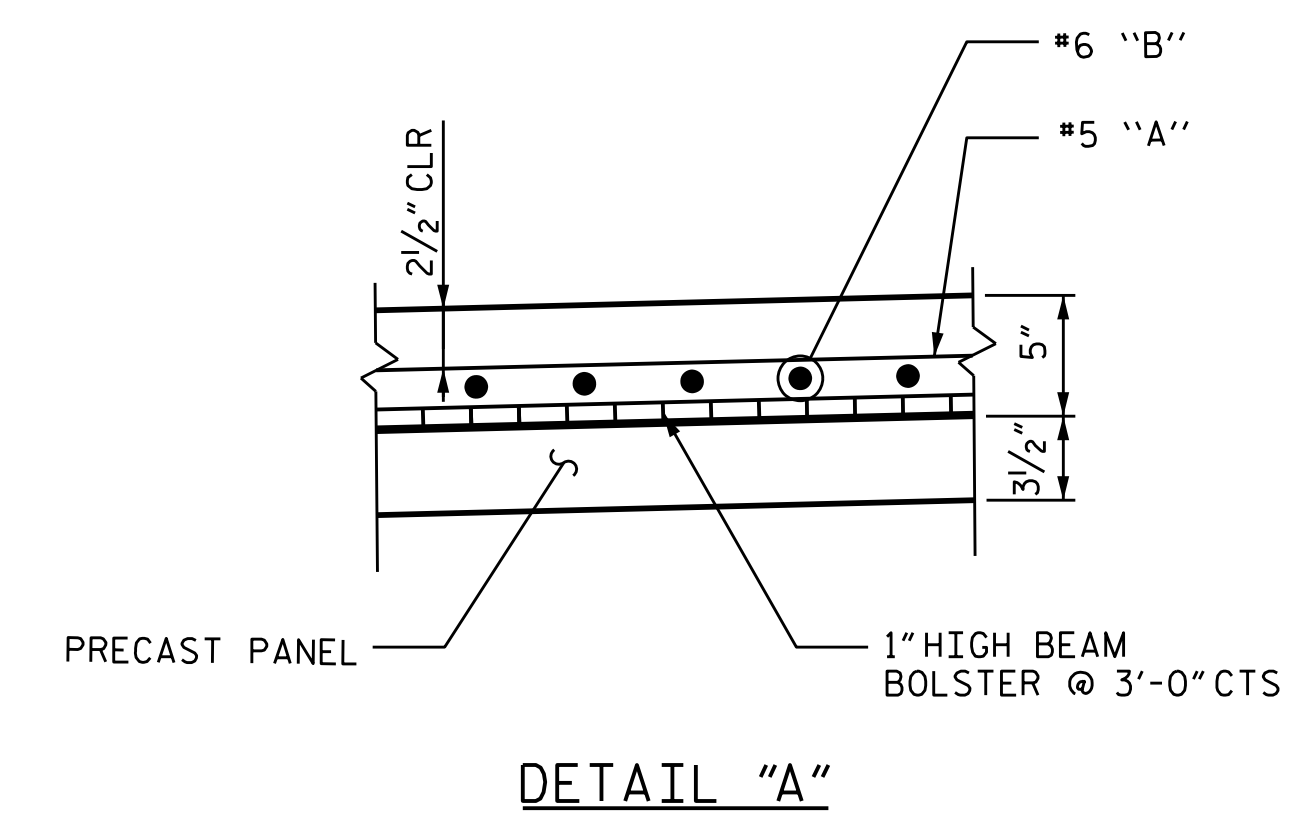


**TYPICAL SECTION AT INTEGRAL END BENT**



**SECTION THRU INTEGRAL END BENT DIAPHRAGM**

THE TOP SURFACE OF THE END BENT CAP AND WINGS EXCLUDING THE BEARING AREA SHALL BE RAKED TO A DEPTH OF 1/4"

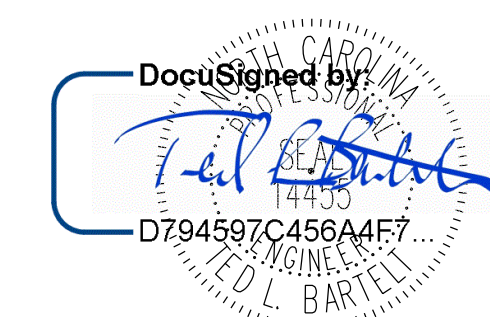


**DETAIL "A"**

PROJECT NO. R-1015  
Craven COUNTY  
 STATION: 287+62.50 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA  
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 SUPERSTRUCTURE  
**TYPICAL SECTION AT INTEGRAL END BENT**  
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/09/2018  
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE : 08/29/18

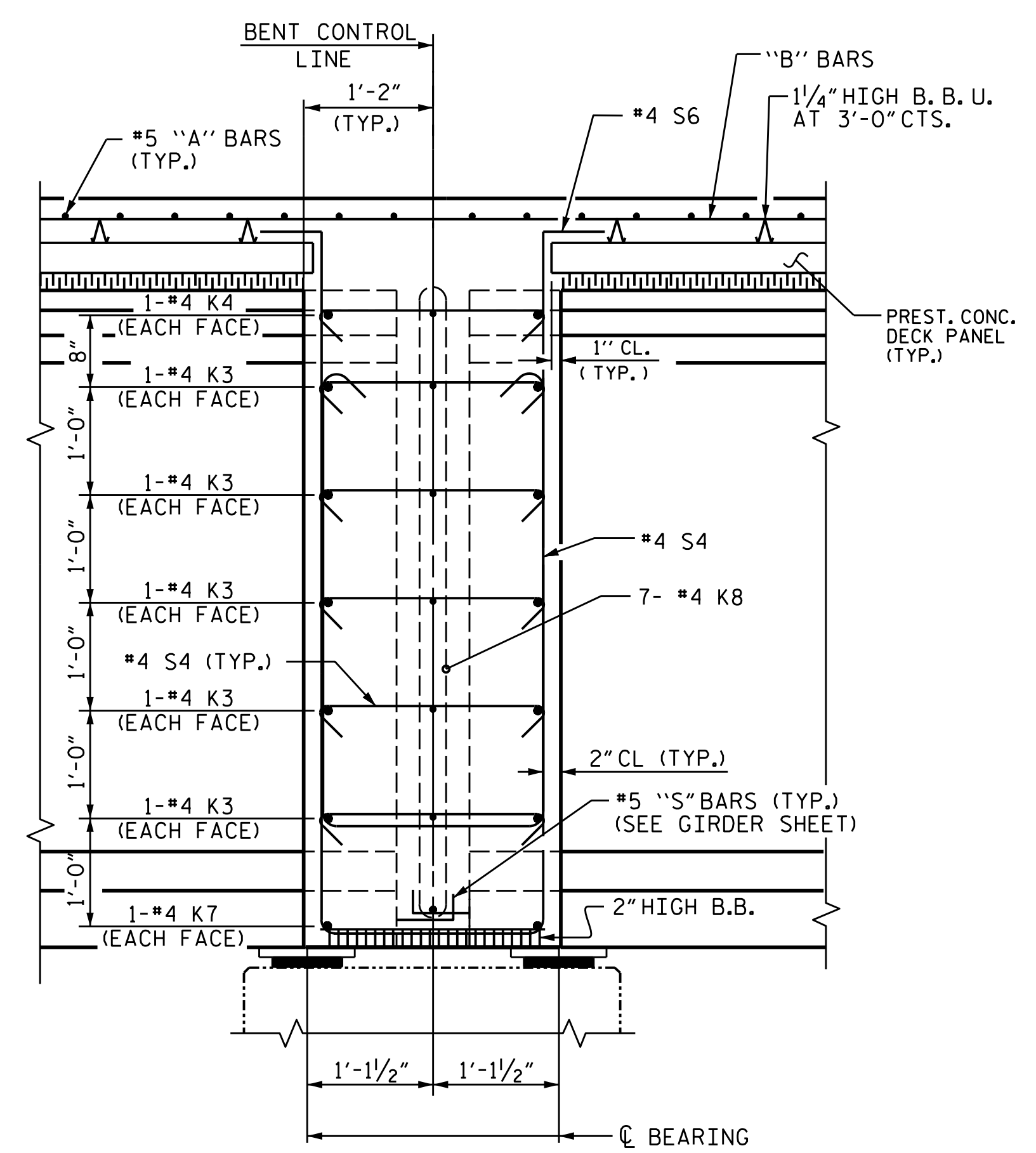
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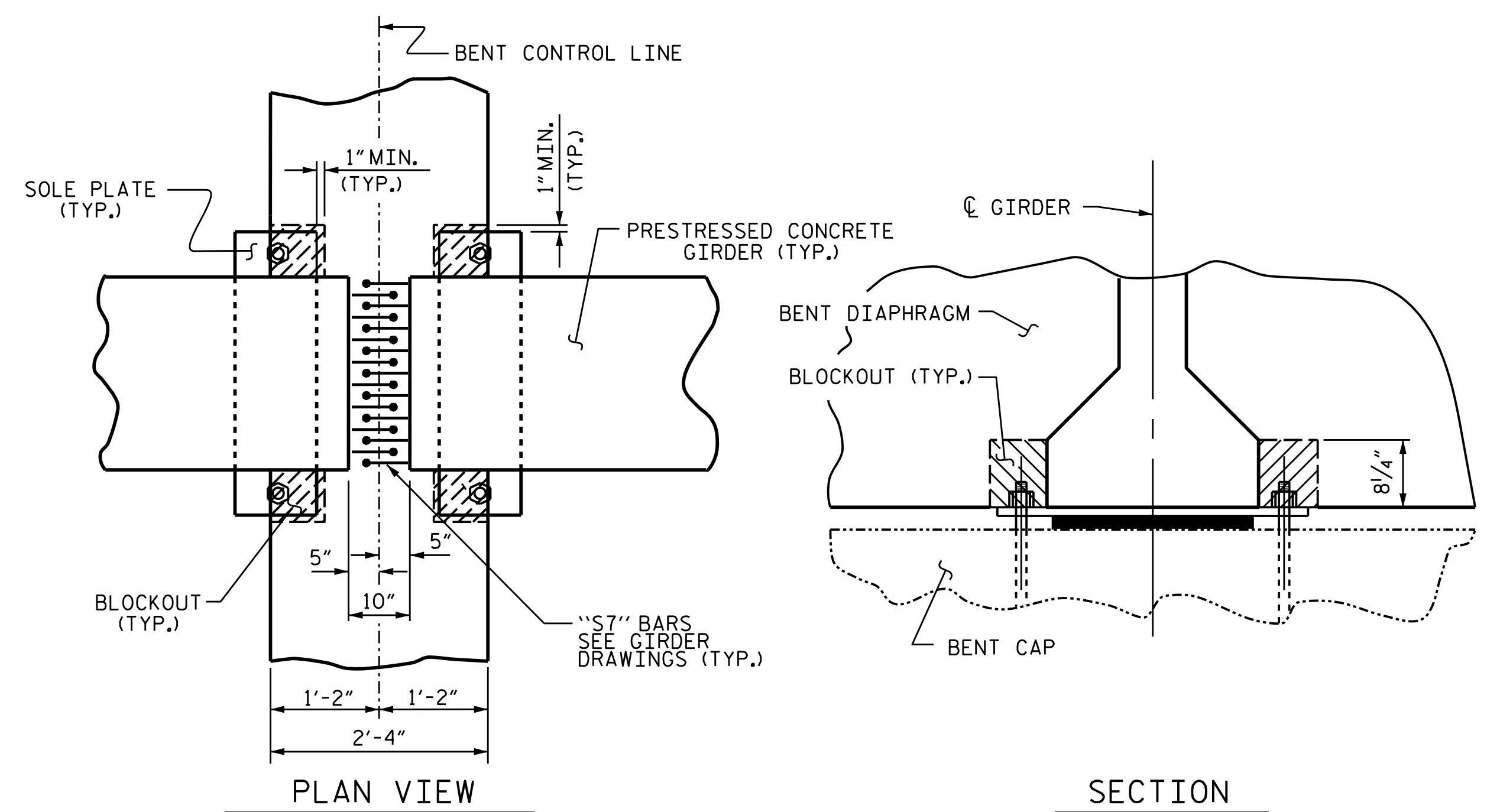
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2			4			

STRUCTURE No. 6

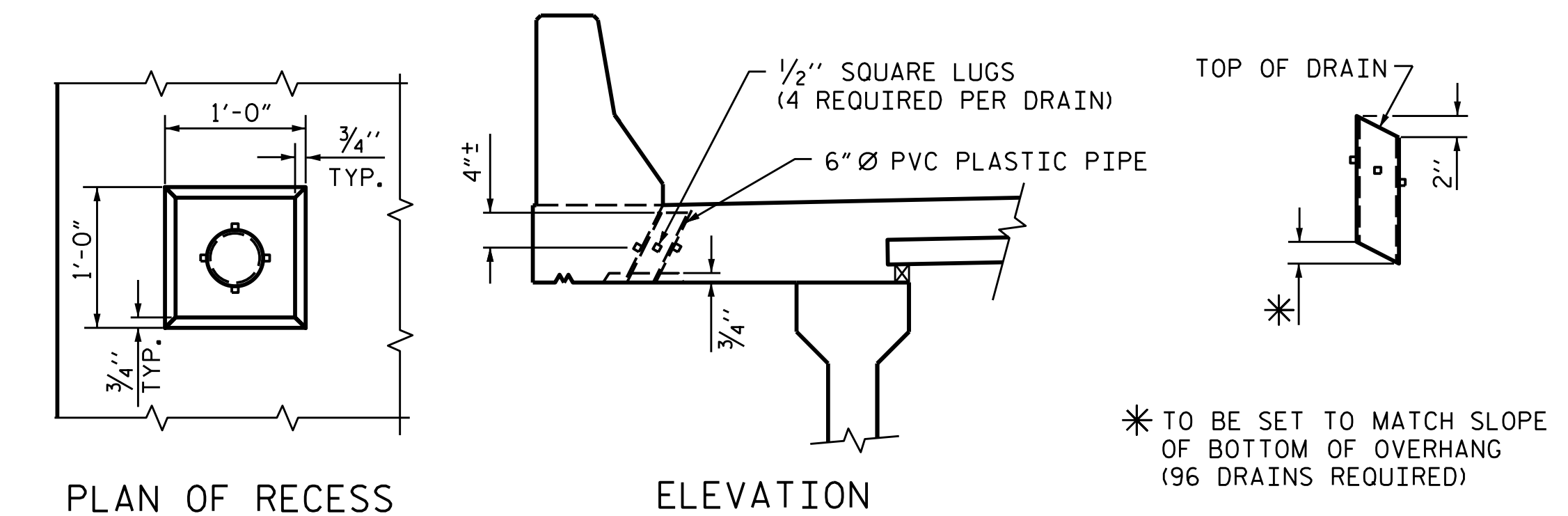
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**SECTION AT CONTINUOUS BENT DIAPHRAGM**  
(AT BENTS 2, 4, 5, 7, 8 AND 10)



**CONTINUOUS BENT DIAPHRAGM BLOCK-OUT DETAIL**



TOP OF FLOOR DRAINS TO BE SET  $\frac{3}{8}$ " BELOW SURFACE OF SLAB.  
4 -  $\frac{1}{2}$ " SQUARE LUGS TO BE GLUED TO THE P.V.C. PLASTIC PIPE AT EQUAL SPACES AROUND THE PIPE DRAIN APPROXIMATELY 4" FROM THE TOP OF THE PIPE.  
THE 6" Ø PVC PLASTIC PIPE AND FITTINGS SHALL BE SCHEDULE 40 AND CONFORM TO ASTM D1785.

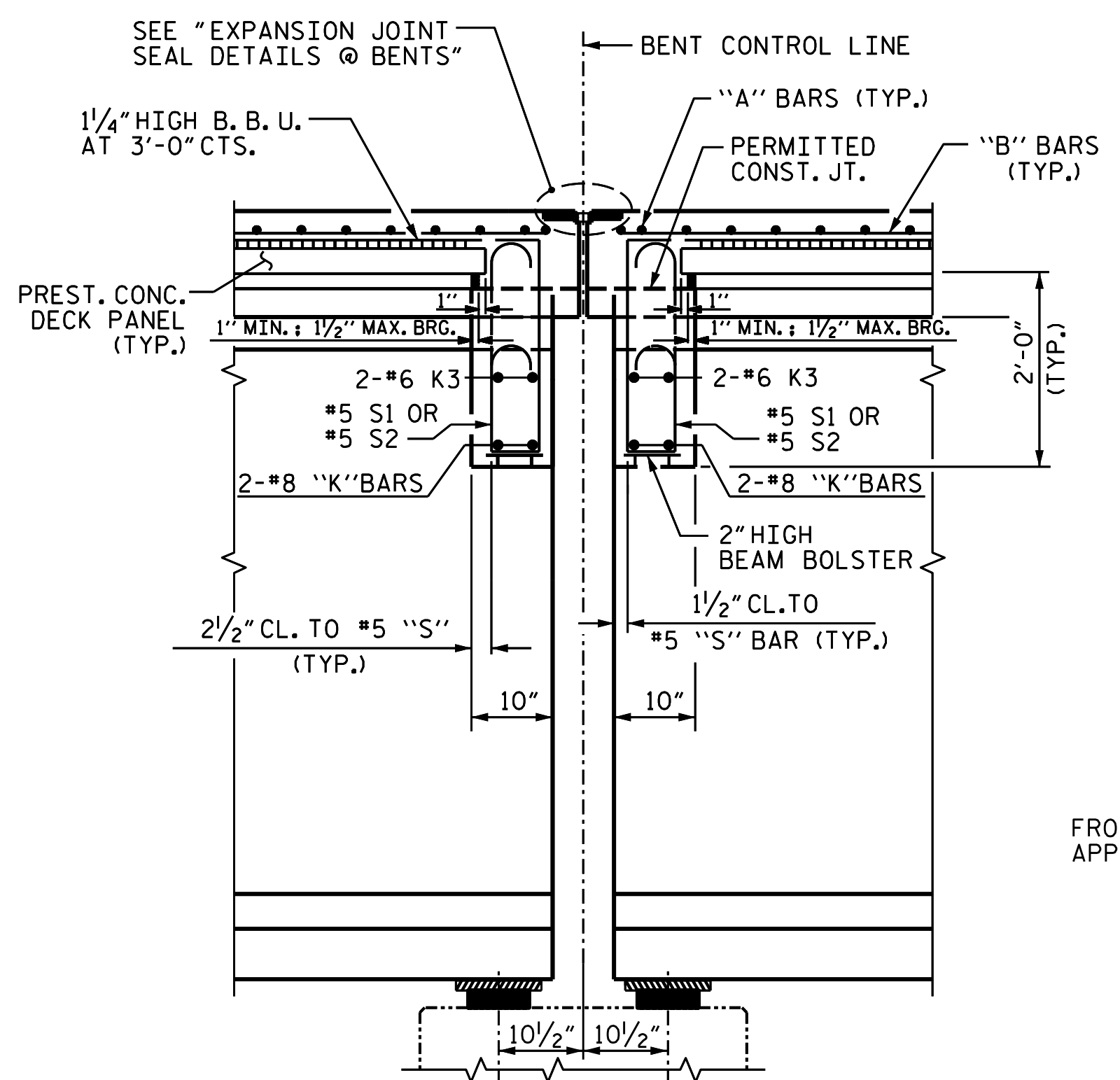
**DRAIN DETAILS**

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-

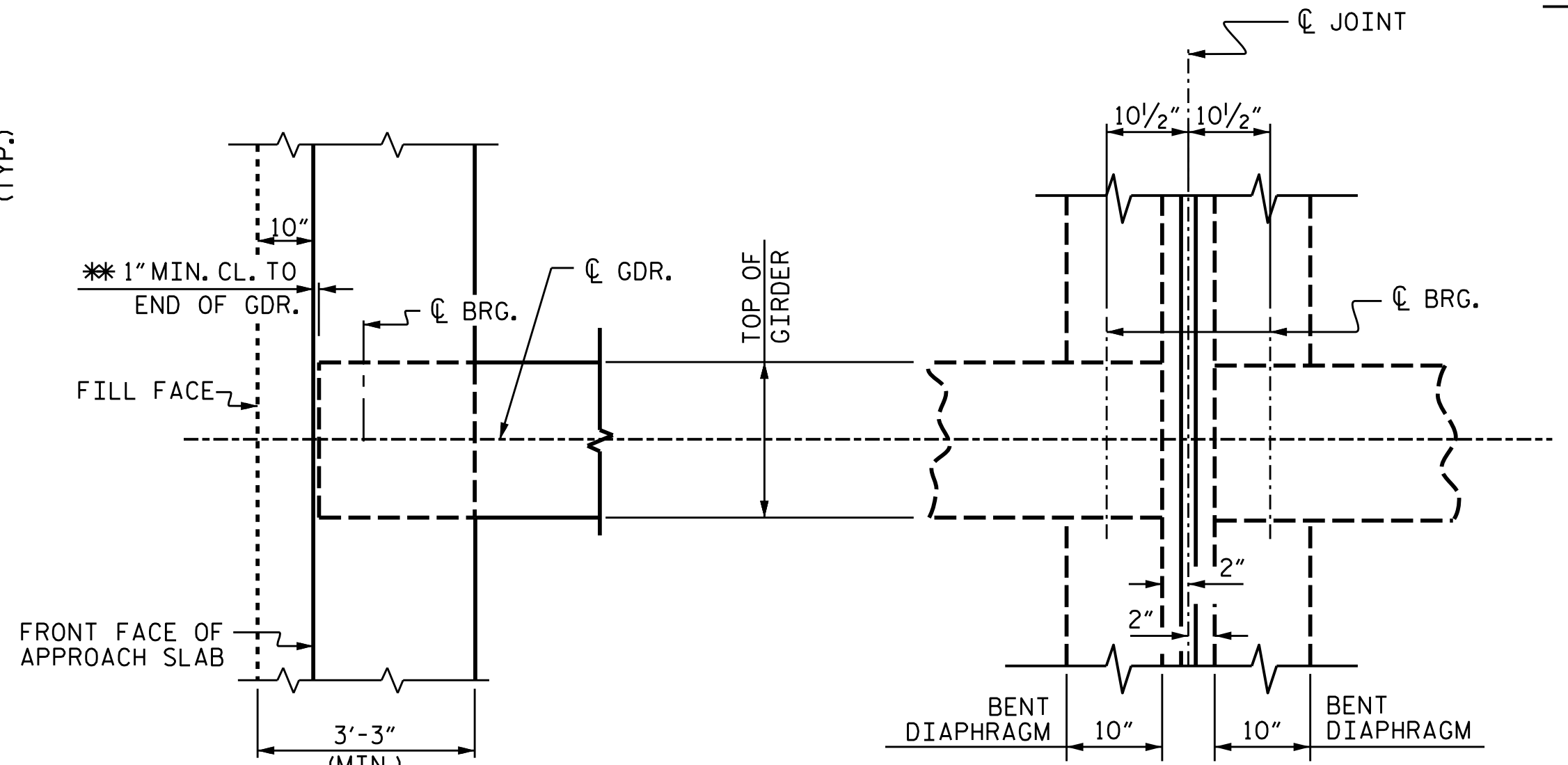
SHEET 3 OF 3

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

SUPERSTRUCTURE  
TYPICAL SECTION  
DETAILS  
(RIGHT LANE)



**SECTION AT BENT DIAPHRAGM**  
(AT BENTS 1, 3, 6, 9, & 11)



**INTEGRAL END BENT DIAPHRAGM**      **BENT DIAPHRAGM**

DRAWN BY: J. B. W.      DATE: 7/09/2018  
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DESIGN ENGINEER OF RECORD: T. L. B., PE      DATE: 08/29/18

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DocuSigned by:  
*T. L. Bartlett*  
794597C456A4F7  
ENGINEER  
T. L. BARTLETT

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2			4			46

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STRUCTURE No. 6

## DECK PANEL SUPPORTS

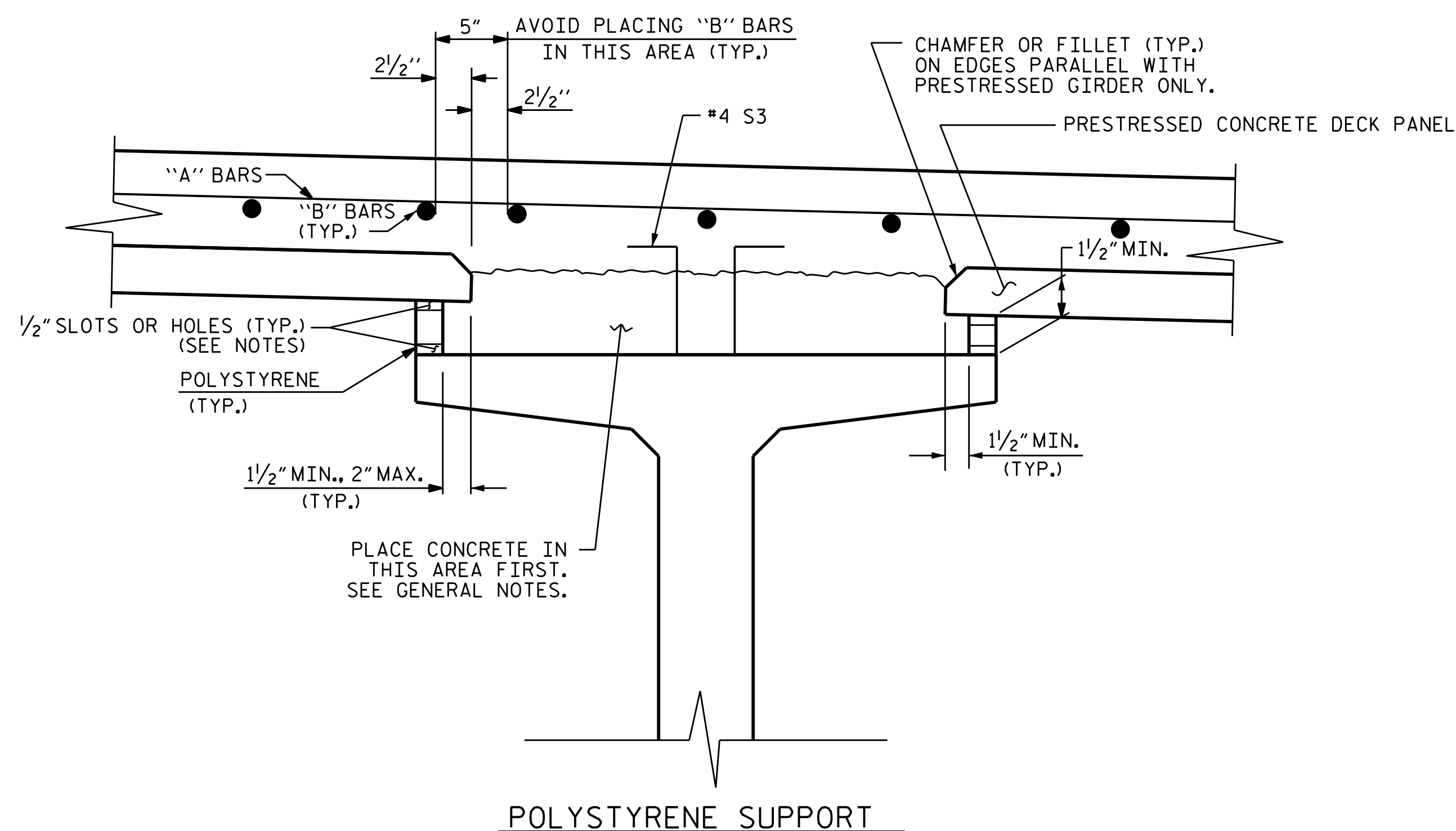
THE CONTRACTOR SHALL PROVIDE THE DECK PANEL SUPPORT SYSTEM SHOWN OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

### POLYSTYRENE SUPPORT SYSTEM

1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 1/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-0" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
4. ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
5. CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.

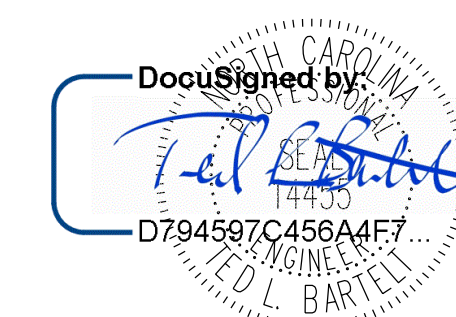
## GENERAL NOTES

1. THE DESIGN COMPRESSIVE STRENGTH (f'c) FOR THE CONCRETE IN PRESTRESSED PANELS SHALL BE 5000 PSI MINIMUM AT 28 DAYS. COMPRESSIVE STRENGTH OF CONCRETE AT TIME OF RELEASE OF STRANDS SHALL BE 4000 PSI MINIMUM.
2. THE PRECAST PRESTRESSED PANEL SHALL HAVE A THICKNESS OF 3 1/2" WITH THE PRESTRESSED STRANDS LOCATED AT HALF THE DEPTH OF THE PANEL.
3. FOR SKEWED SPANS, TRAPEZOIDAL CLOSURE PANELS SHALL HAVE A MINIMUM WIDTH OF 2 FEET ON THE SHORT SIDE.
4. ALL PRESTRESSING STRANDS SHALL EXTEND 2" BEYOND THE PANEL EDGES.
5. SHEAR REINFORCING OF 0.60 SQ. INCHES OF REINFORCING STEEL PER 10 SQ. FEET OF PANEL SURFACE SHALL BE PROVIDED IN THE PANEL TO ENSURE COMPOSITE ACTION BETWEEN PANEL AND THE CAST-IN-PLACE CONCRETE. SHEAR REINFORCEMENT SHALL BE MADE OF WELDED WIRE HAVING A MINIMUM YIELD STRENGTH OF 60 KSI.
6. SHEAR REINFORCEMENT AND LIFTING DEVICES SHALL BE CONSTRUCTED AND PLACED SO AS TO AVOID ANY INTERFERENCE WITH REINFORCING STEEL IN THE CAST-IN-PLACE DECK SLAB AND TO ALLOW FOR PROPER CONCRETE CONSOLIDATION IN THE DECK PANEL.
7. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 1/2" TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.
8. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE REMAINING DECK CONCRETE.



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 RALEIGH  
 STANDARD  
 PRECAST PRESTRESSED  
 CONCRETE DECK PANELS  
 (RIGHT LANE)



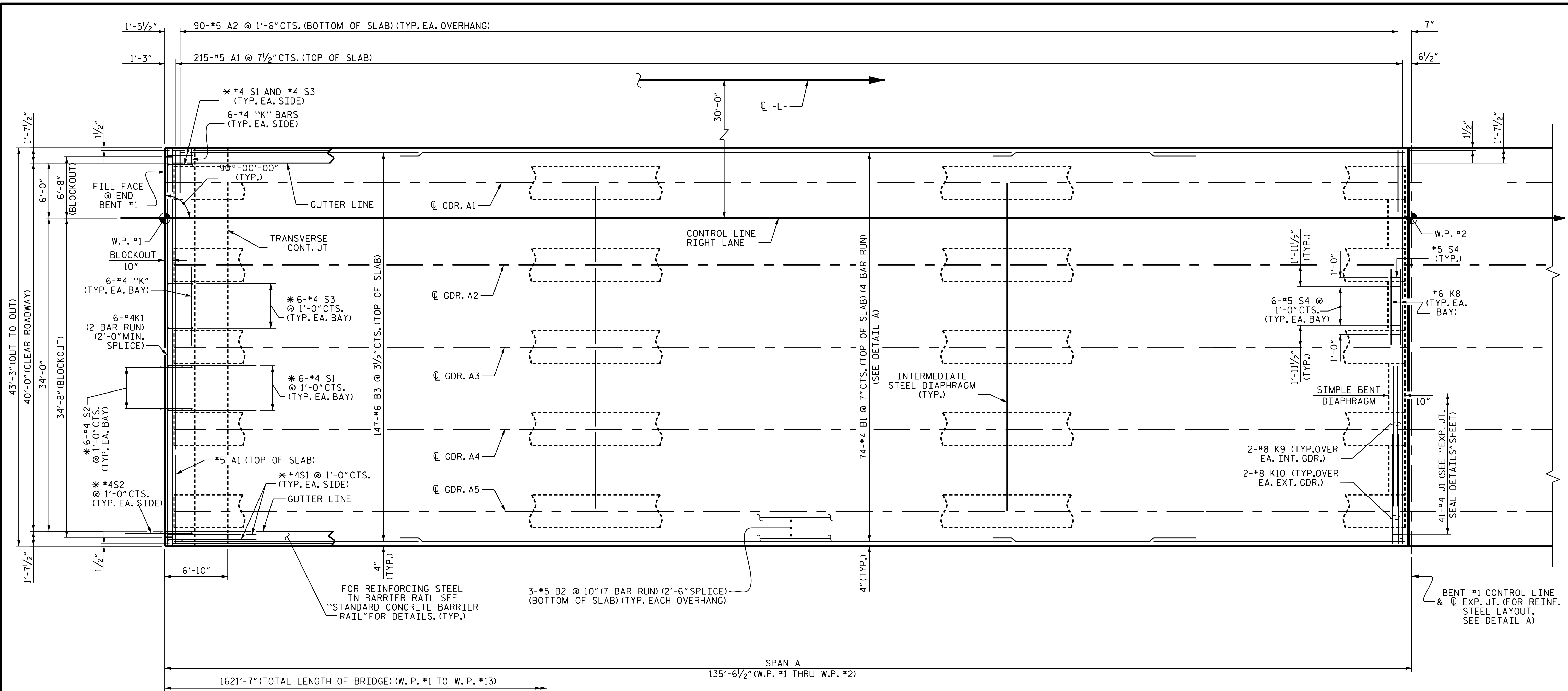
DRAWN BY : J. B. W. DATE : 7/9/2018  
 CHECKED BY : S. K. C. DATE : 7/9/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/18

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PLAN OF SPAN A

NOTES

FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.  
 \* #4 S1, #4 S2, & #4 S3 TO MATCH WITH \* #4 "D" BARS IN INTEGRAL END BENT CAP. FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT"  
 SEE SHEET S5-31 FOR TRANSVERSE CONSTRUCTION JOINT DETAIL.

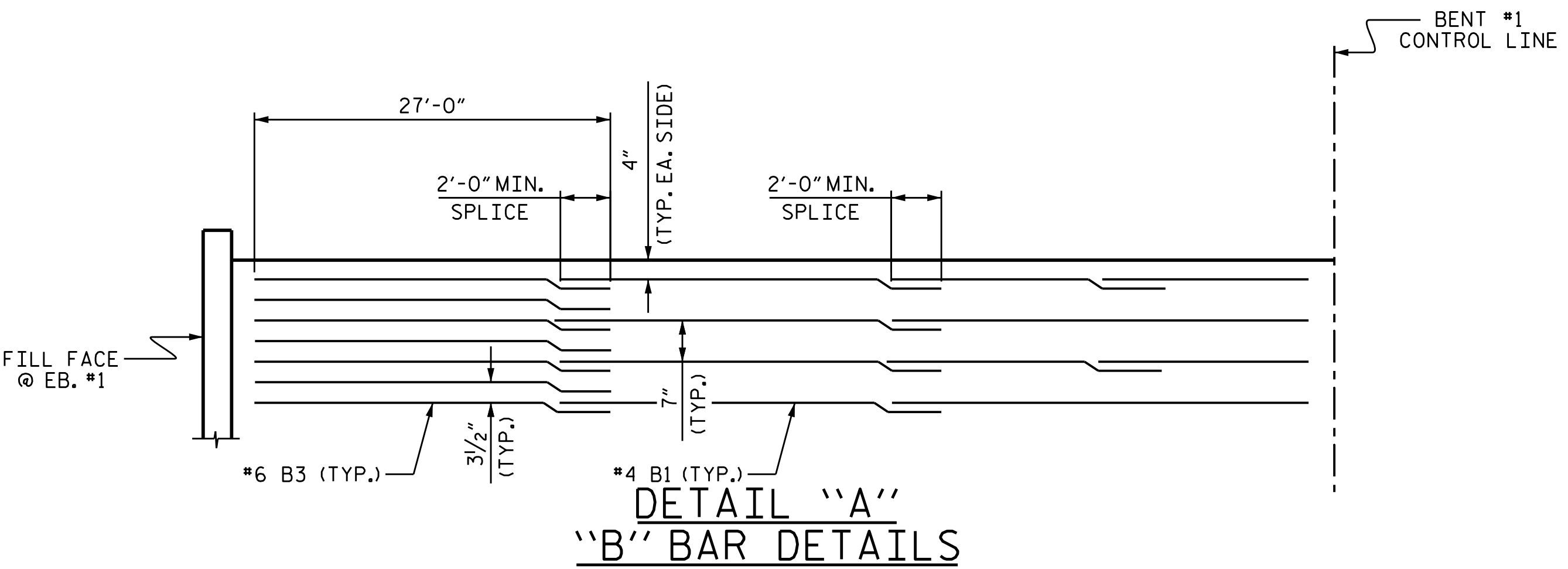
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 6

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUPERSTRUCTURE  
 PLAN OF SPAN A  
 (RIGHT LANE)

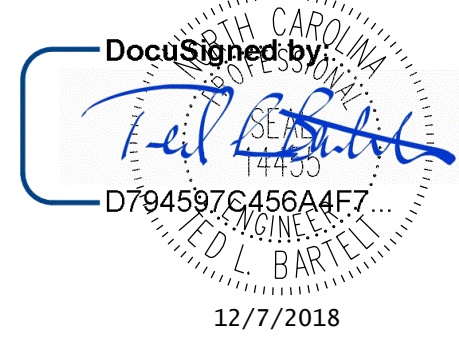
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DETAIL "A"  
 "B" BAR DETAILS

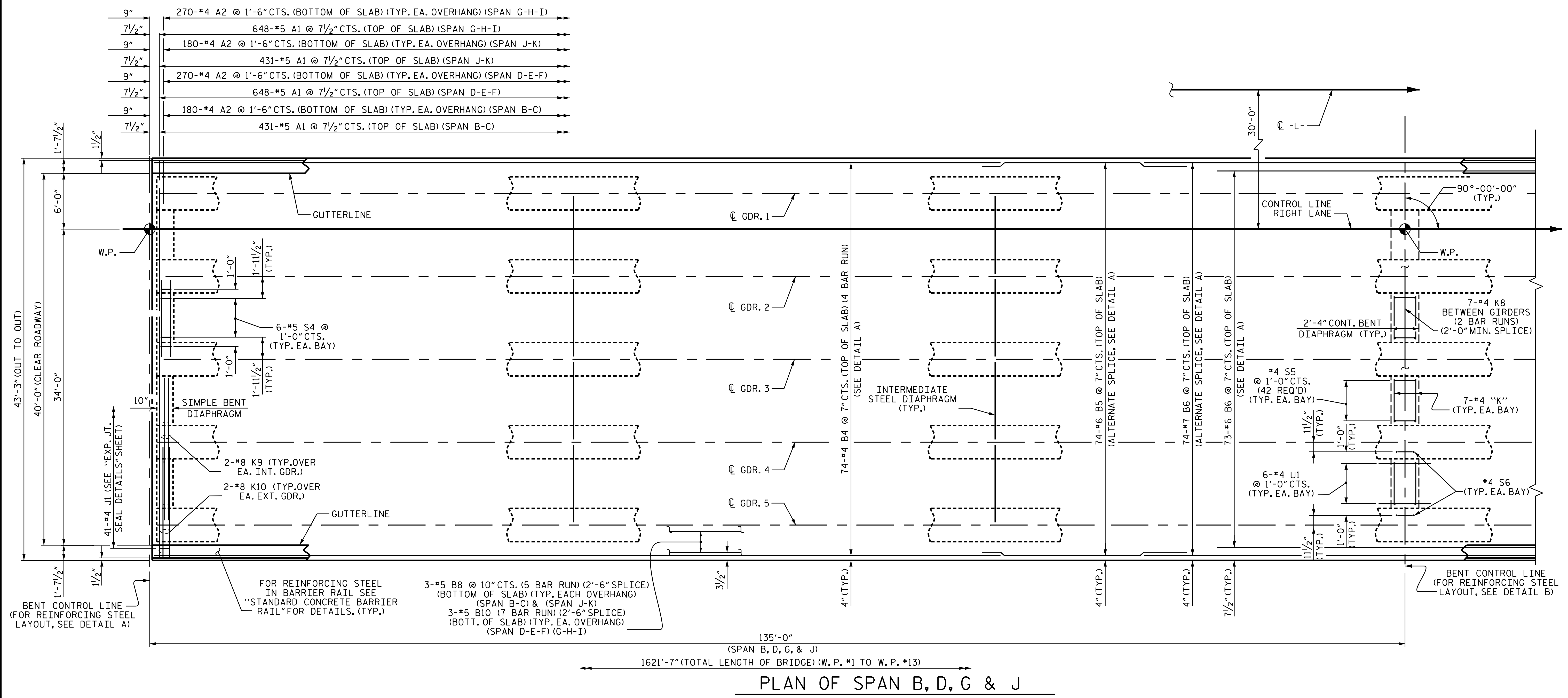
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 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 8/28/18

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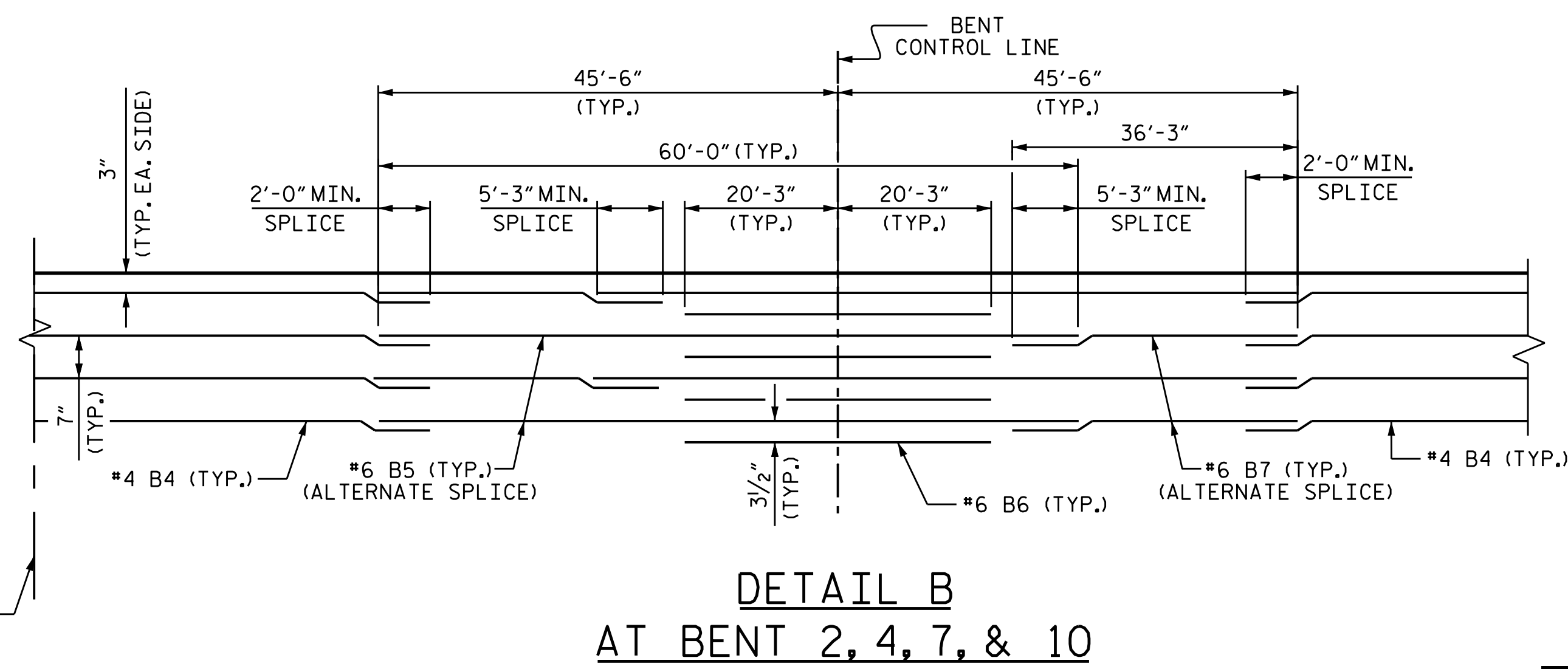




**NOTES**

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.

FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.



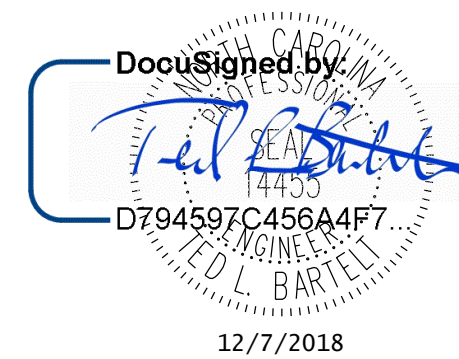
**DETAIL B  
AT BENT 2, 4, 7, & 10**

PROJECT NO. R-1015  
CRAVEN COUNTY  
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SHEET 2 OF 6

STATE OF NORTH CAROLINA  
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**SUPERSTRUCTURE  
 PLAN OF SPANS  
 B, D, G & J  
 (RIGHT LANE)**



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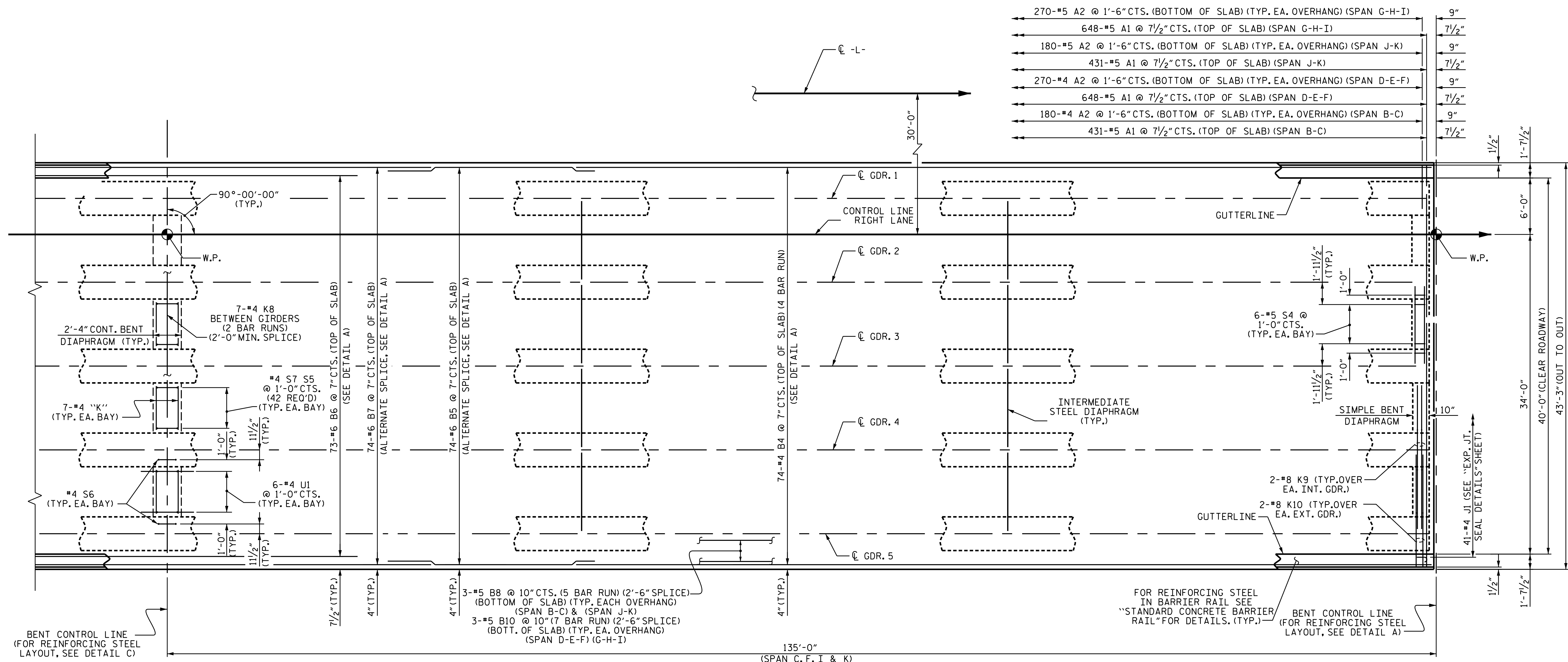
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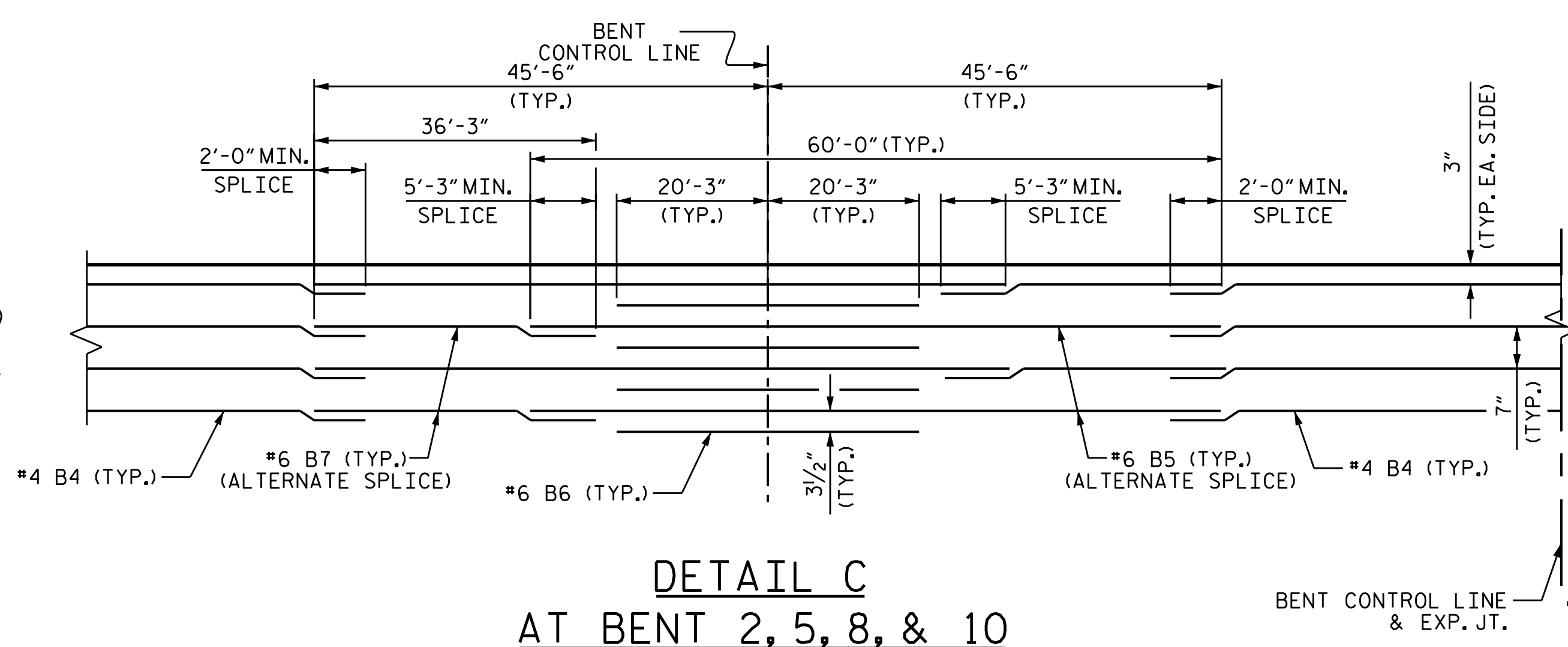
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STRUCTURE NO. 6



PLAN OF SPAN C, F, I, & K



DETAIL C AT BENT 2, 5, 8, & 10

NOTES

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.

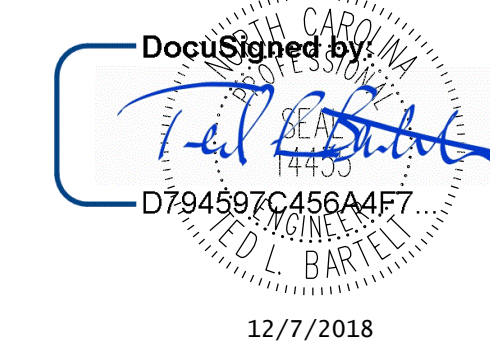
FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.

PROJECT NO. R-1015  
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SHEET 3 OF 6

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUPERSTRUCTURE  
 PLAN OF SPANS  
 C, F, I, AND K  
 (RIGHT LANE)



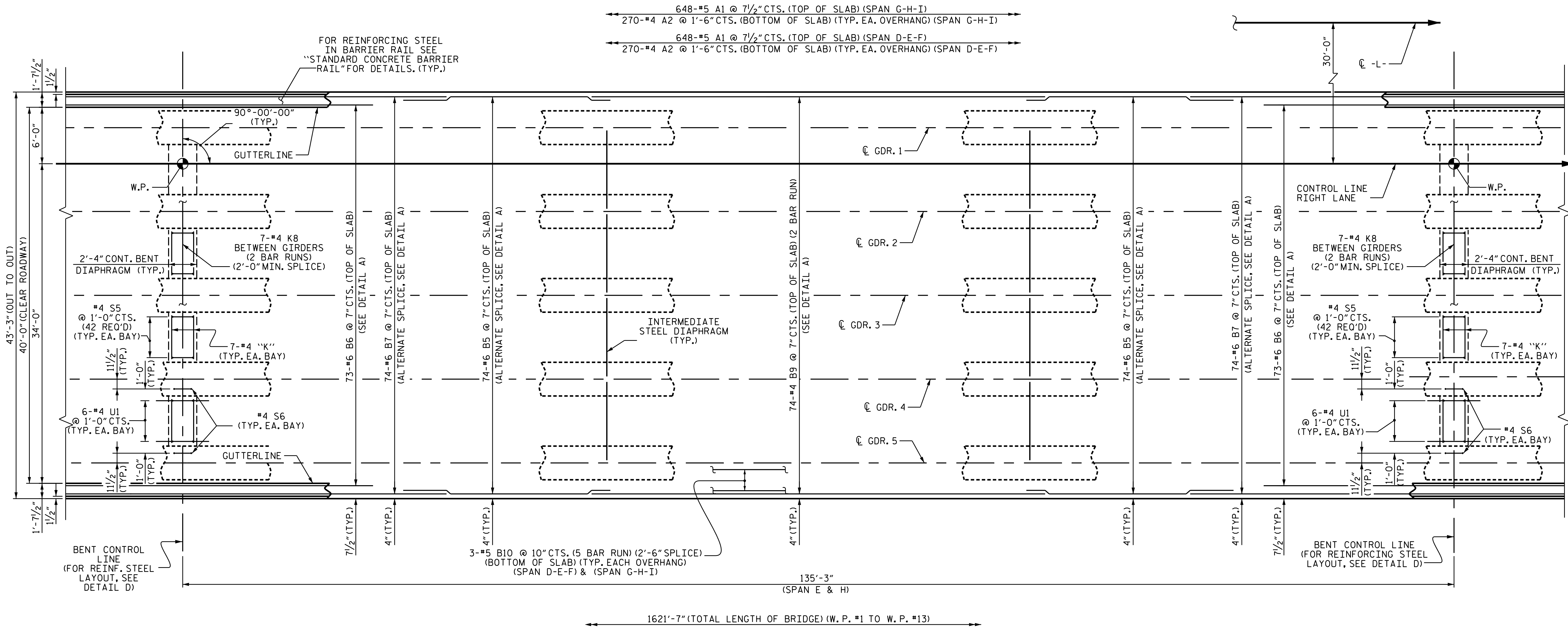
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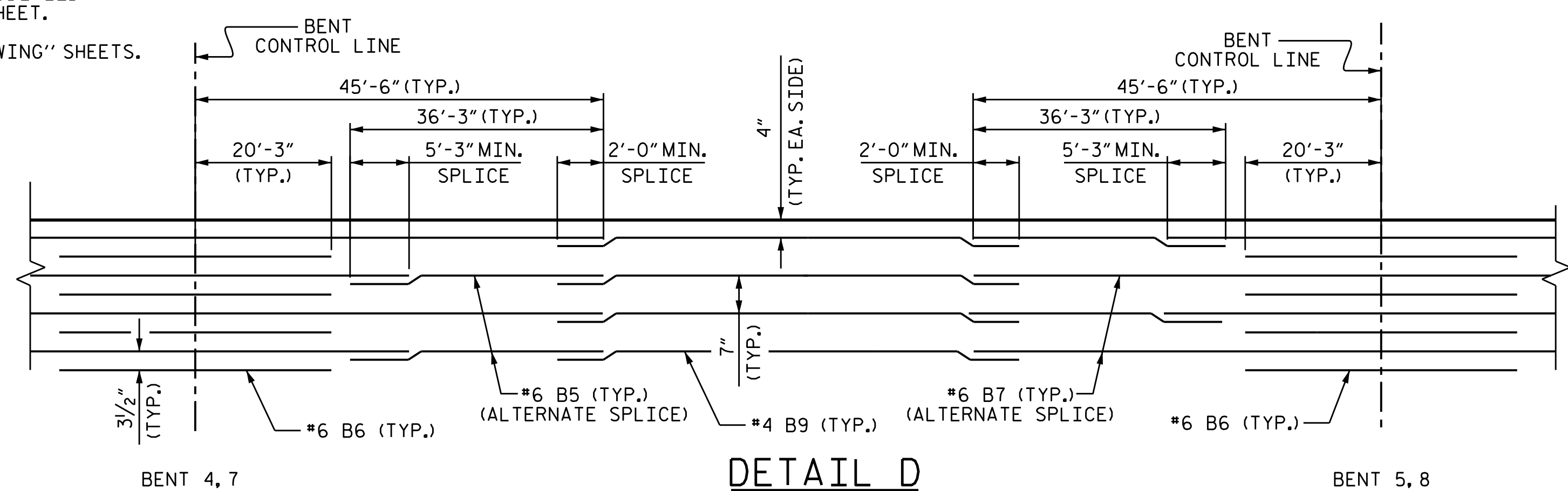
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**NOTES**

FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT" SHEETS. FOR DETAILS, SEE "INTERMEDIATE STEEL DIAPHRAGMS FOR 74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS" SHEET.  
 FOR WORK POINT NUMBERS, SEE "GENERAL DRAWING" SHEETS.

**PLAN OF SPAN E AND H**

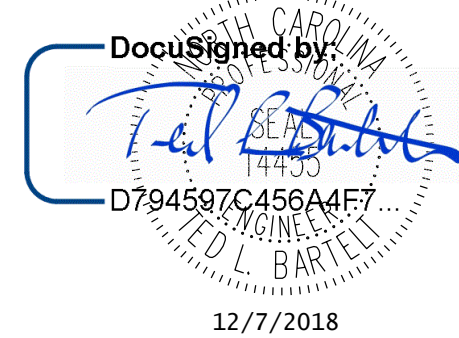


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SHEET OF 4 OF 6

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SUPERSTRUCTURE  
 PLAN OF SPANS  
 E & H  
 (RIGHT LANE)



DRAWN BY: J. B. W. DATE: 6/21/2018  
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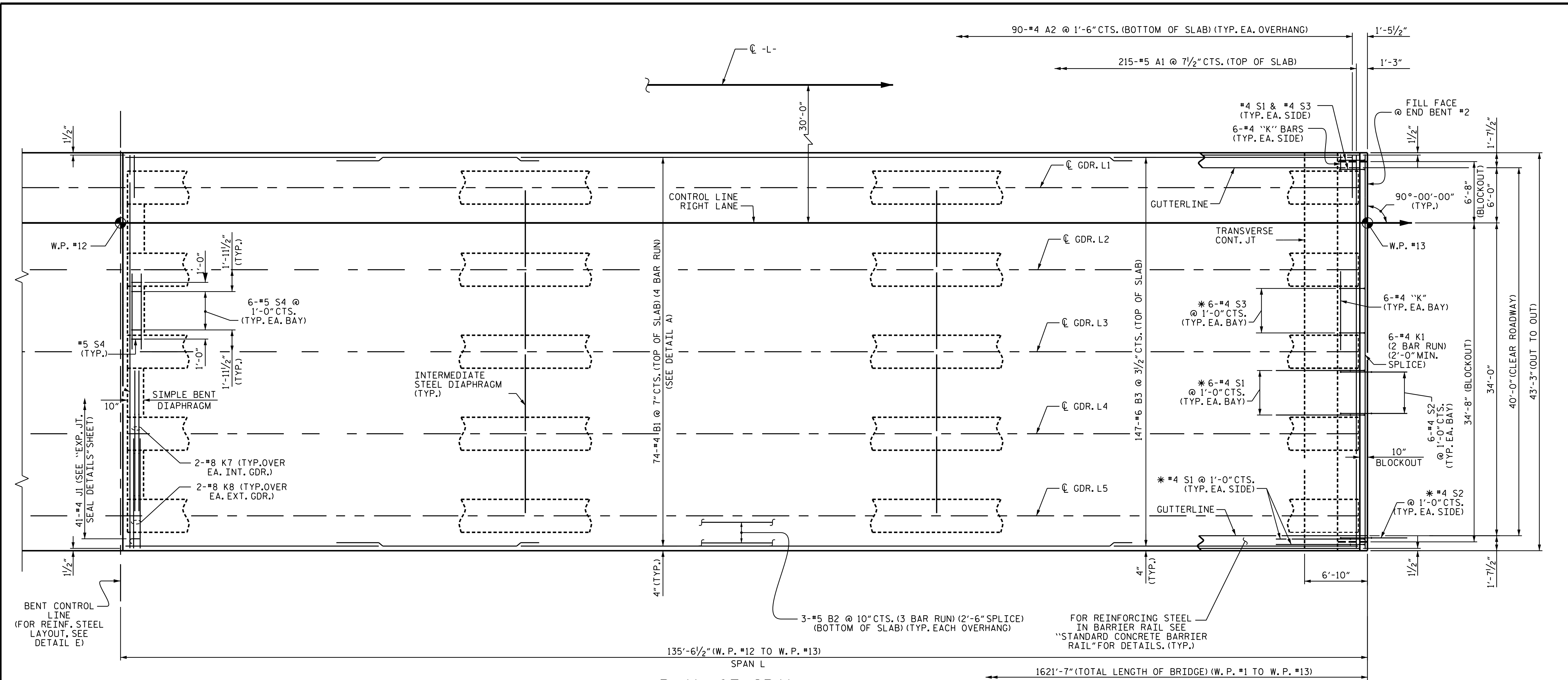
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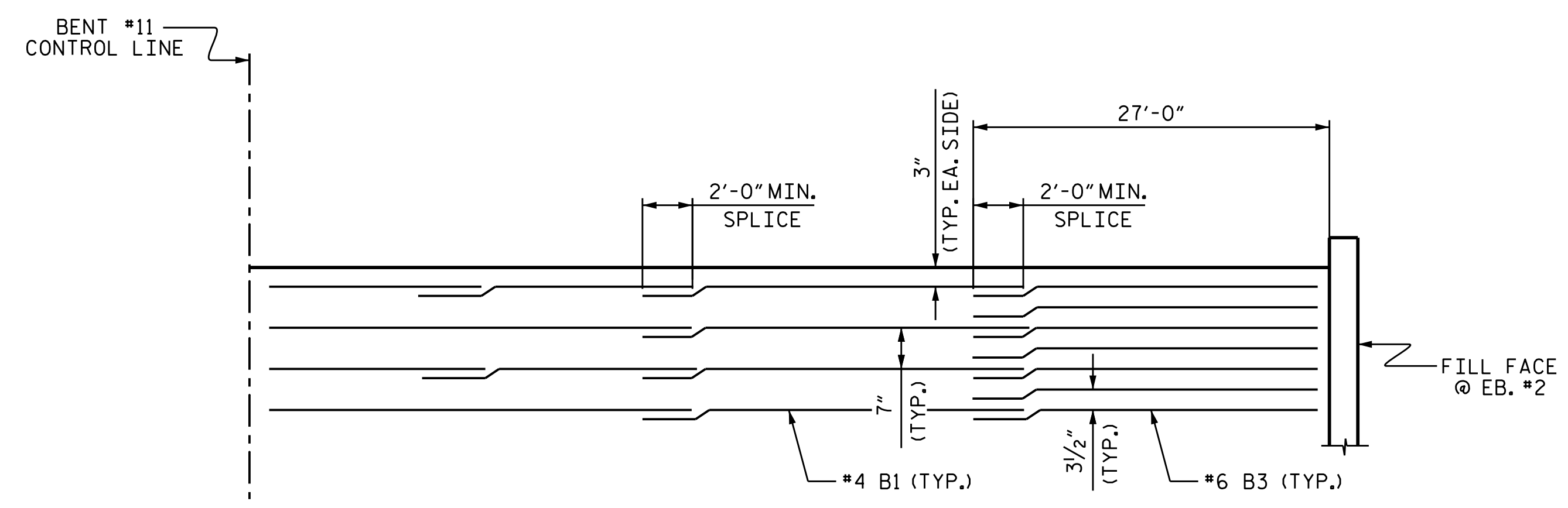
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1			3			TOTAL SHEETS
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STRUCTURE NO. 6



PLAN OF SPAN L



DETAIL E  
"B" BAR DETAILS

NOTES

FOR PLACEMENT OF #4 J1 BAR, SEE "EXPANSION JOINT SEAL DETAILS" SHEETS.

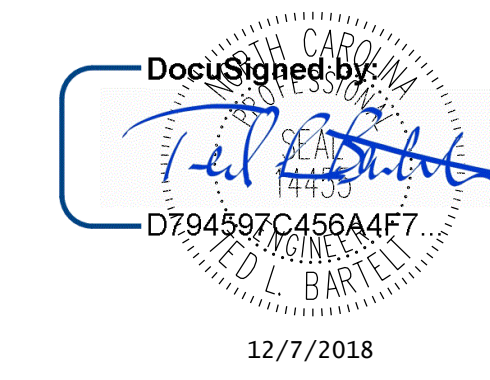
\* #4 S1, #4 S2, & #4 S3 TO MATCH WITH #4 "V" BARS IN INTEGRAL END BENT CAP. FOR LOCATION OF INTERMEDIATE DIAPHRAGMS, SEE "GIRDER LAYOUT"

SEE SHEET S5-31 FOR TRANSVERSE CONSTRUCTION JOINT DETAIL.

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 SHEET 5 OF 6

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION

SUPERSTRUCTURE  
PLAN OF SPAN L  
(RIGHT LANE)



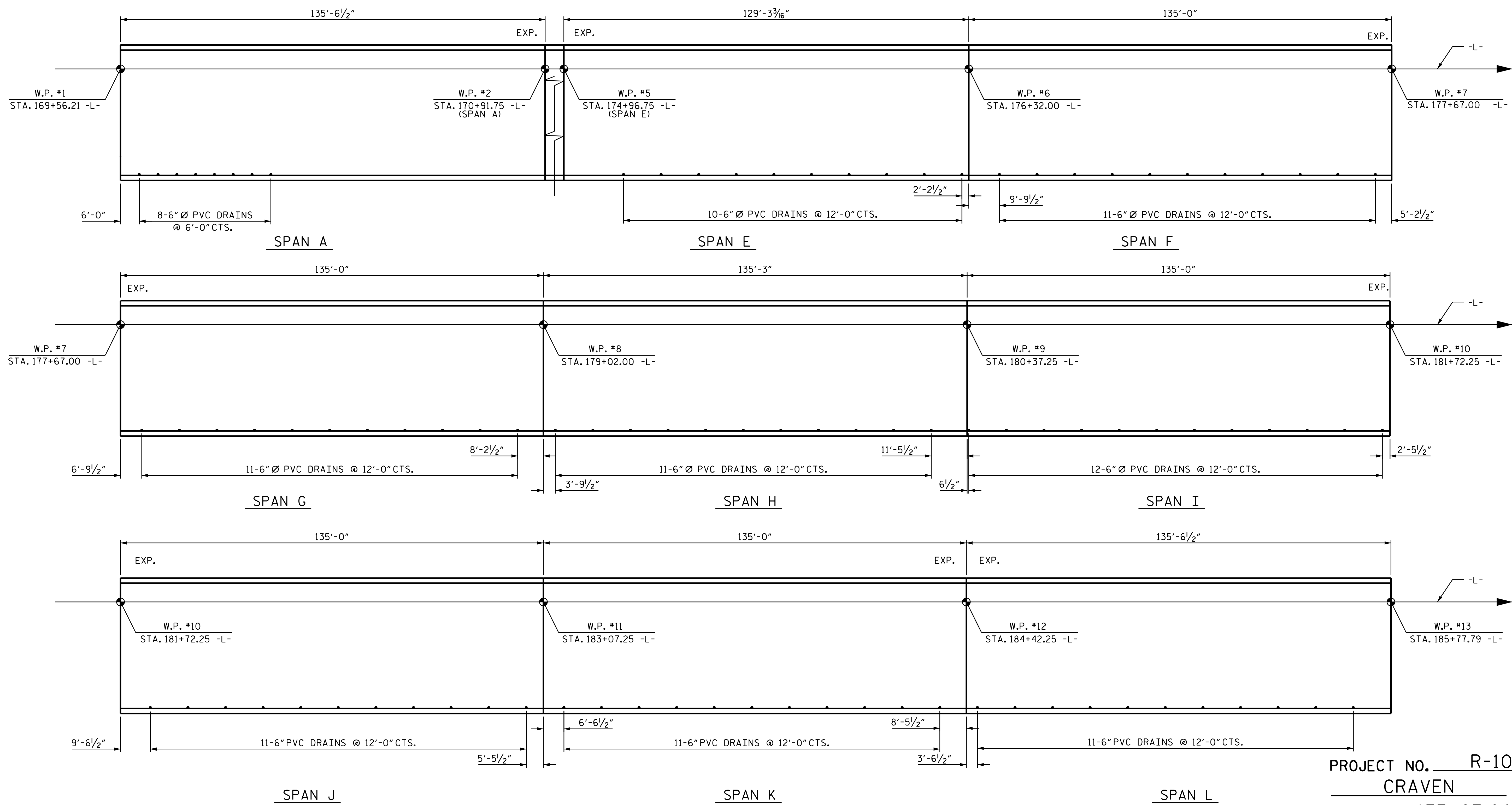
DRAWN BY : S. G. S. DATE : 06/18/18  
 CHECKED BY : S.K.C. DATE : 07/05/18  
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE : 8/28/18

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

REFERENCE No. 6-17  
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 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-17
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

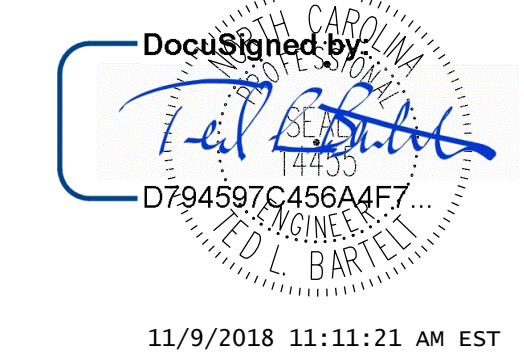


PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 6 OF 6

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

PLAN OF SPAN  
 PIPE DRAIN LAYOUT



DRAWN BY : J. B. W. DATE : 8/27/2018  
 CHECKED BY : S. K. C. DATE : 8/27/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 9/28/2018

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

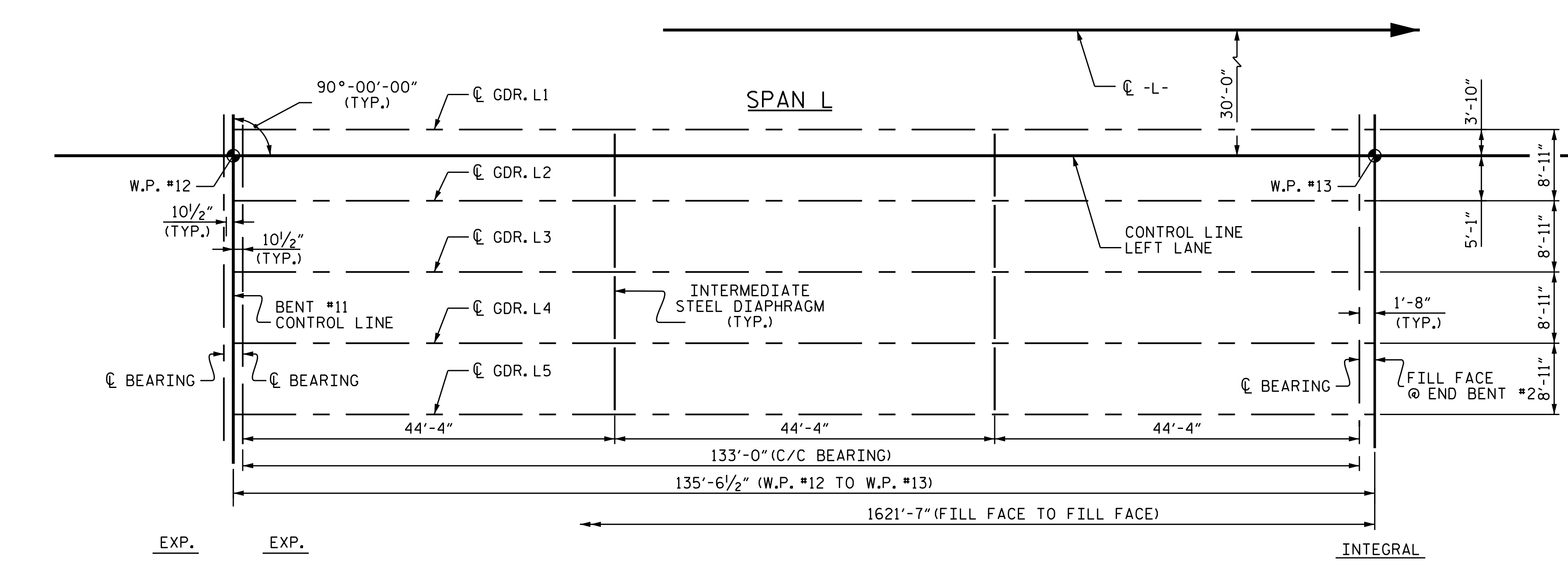
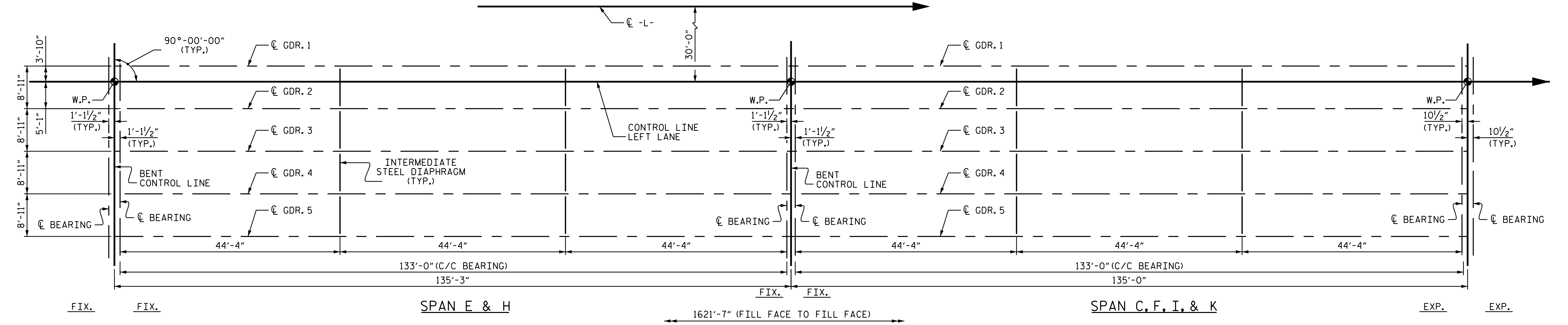
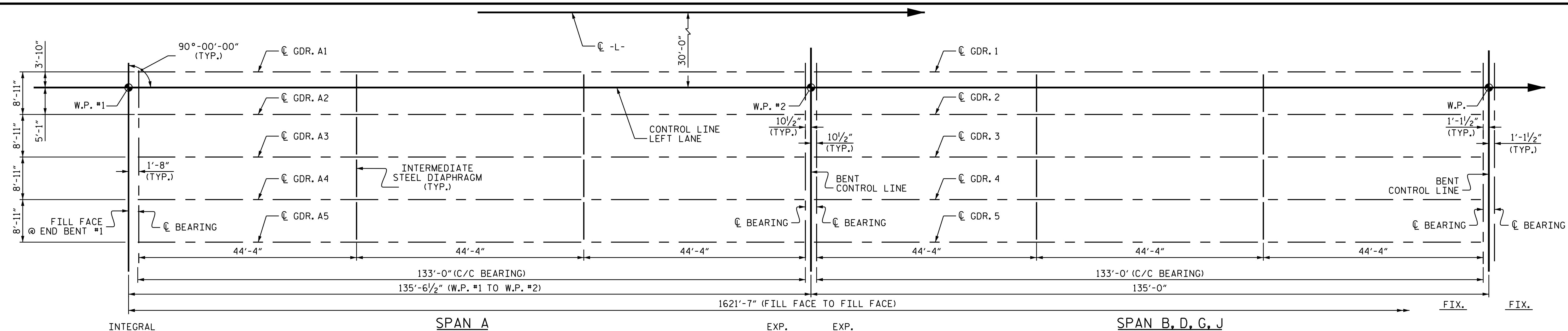
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A&O PROJECT NO. 2015.042

REFERENCE NO. 6-18  
 DOCUMENT NOT CONSIDERED  
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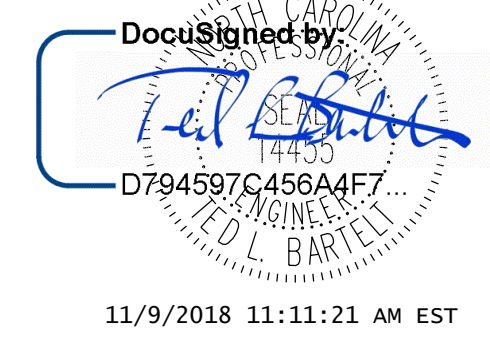
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-18
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO: 6



SPAN	SOLE PLATE "P"		SPAN	BEARING PAD	
	NEAR SIDE	FAR SIDE		NEAR SIDE	FAR SIDE
A		P1	A	IV	VII
B	P1	P2	B	VII	VII
C	P2	P1	C	VII	VII
D	P1	P2	D	VII	VII
E	P2	P2	E	VII	VII
F	P2	P1	F	VII	VII
G	P1	P2	G	VII	VII
H	P2	P2	H	VII	VII
I	P2	P1	I	VII	VII
J	P1	P2	J	VII	VII
K	P2	P1	K	VII	VII
L	P1	P1	L	VII	IV

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 1 OF 1



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**SUPERSTRUCTURE GIRDER LAYOUT (RIGHT LANE)**

DRAWN BY: J.B.W. DATE: 7/09/2018  
 CHECKED BY: S.K.C. DATE: 7/09/2018  
 DESIGN ENGINEER OF RECORD: J.L.B., PE DATE: 08/28/18

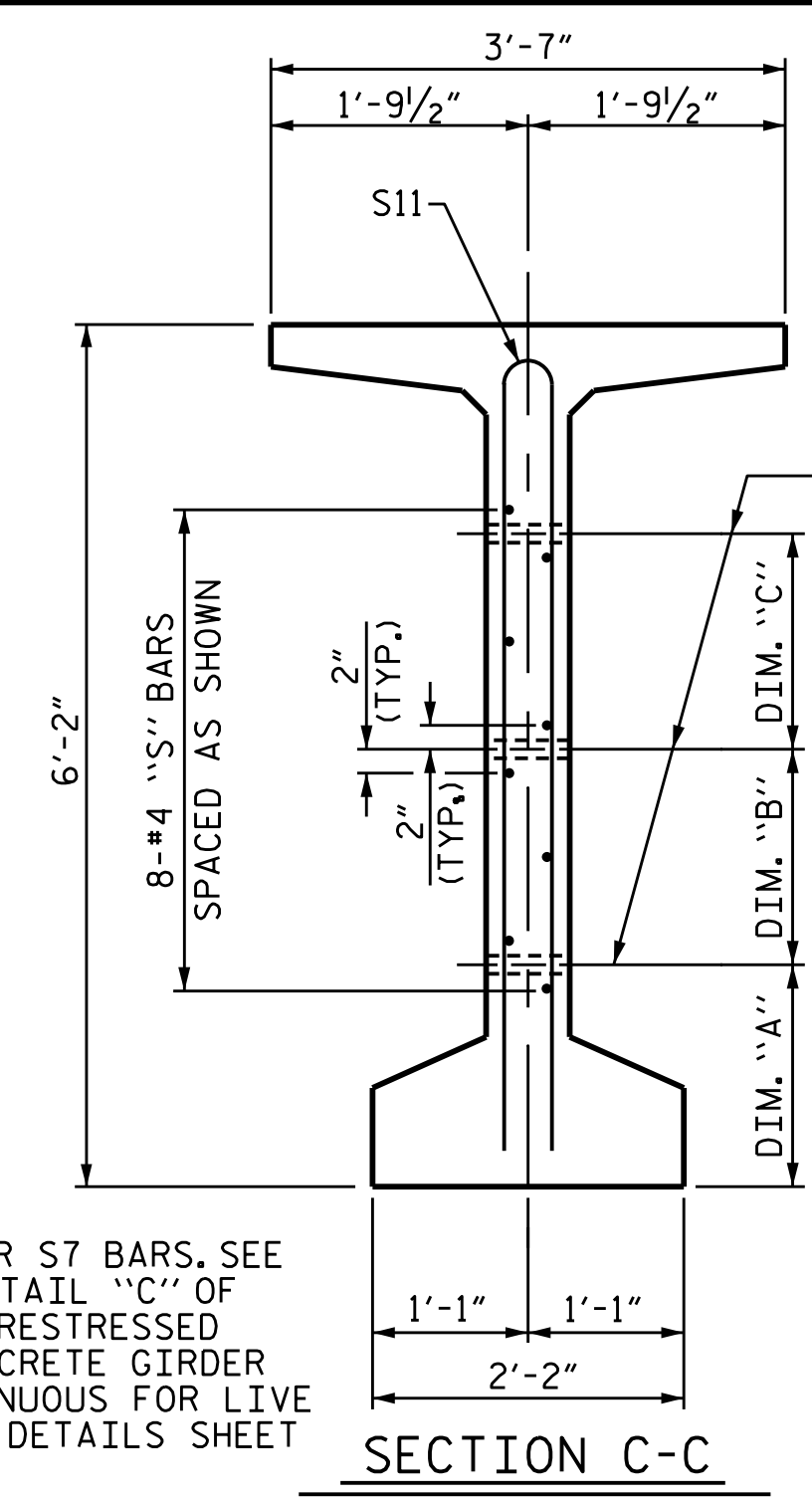
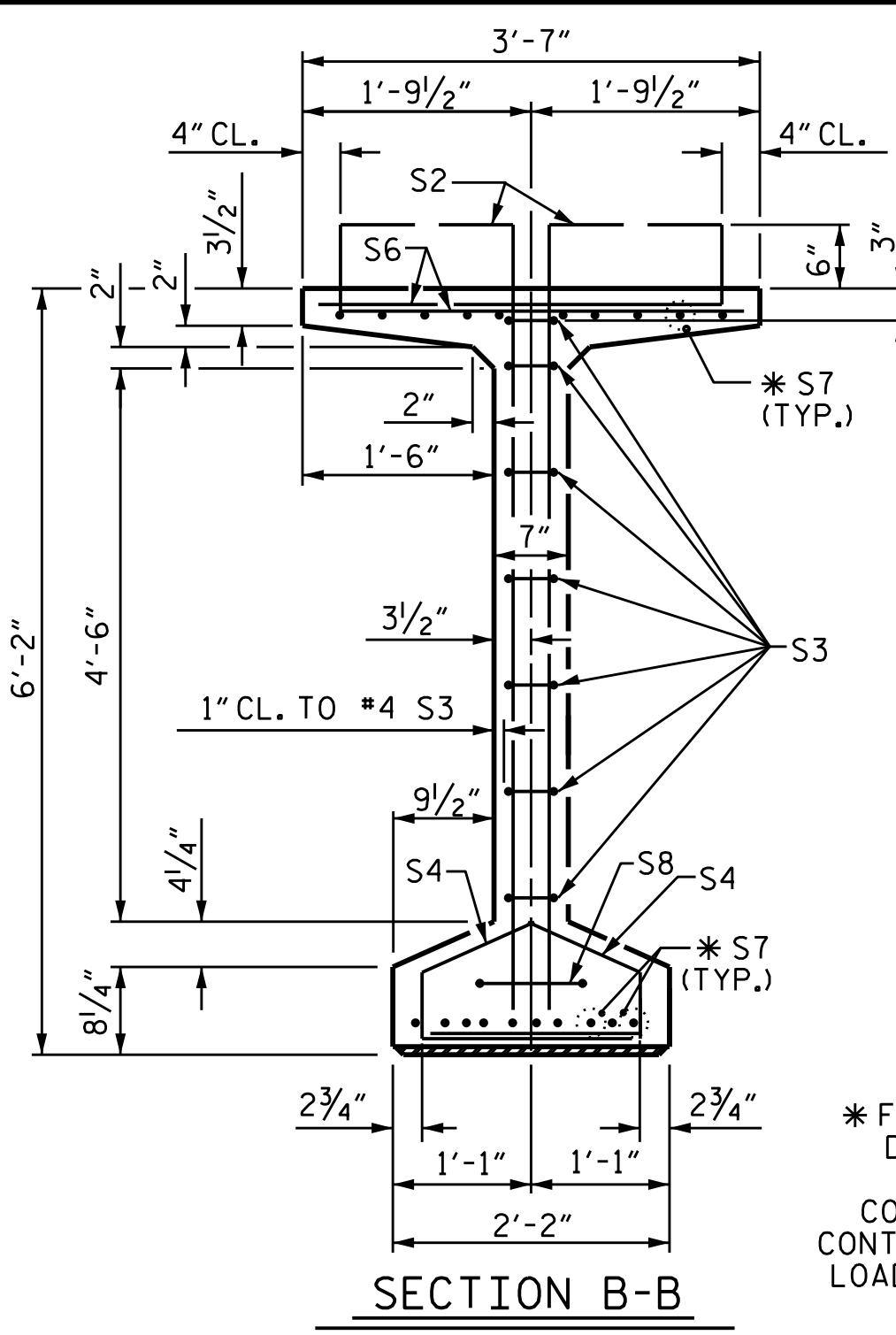
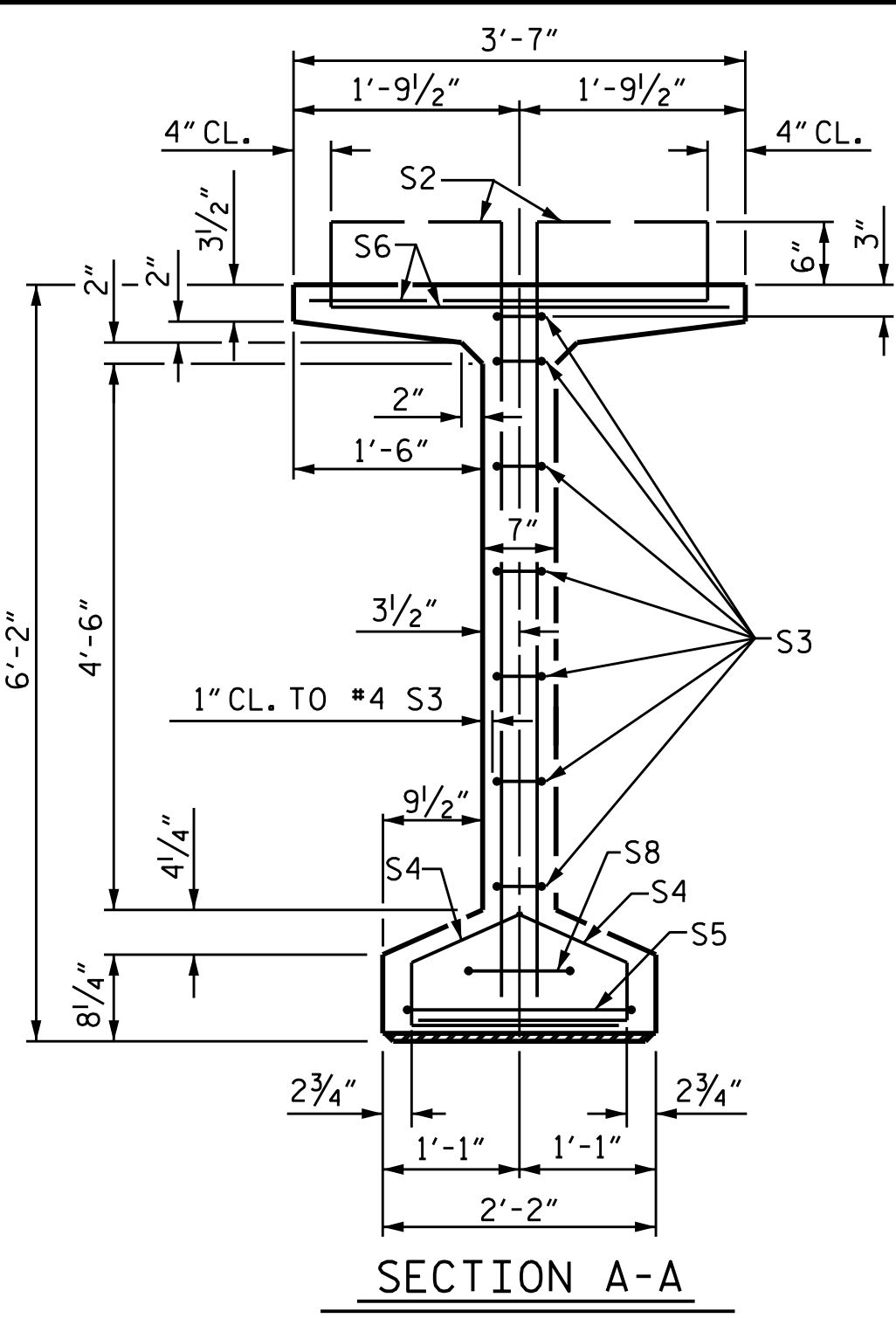
\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

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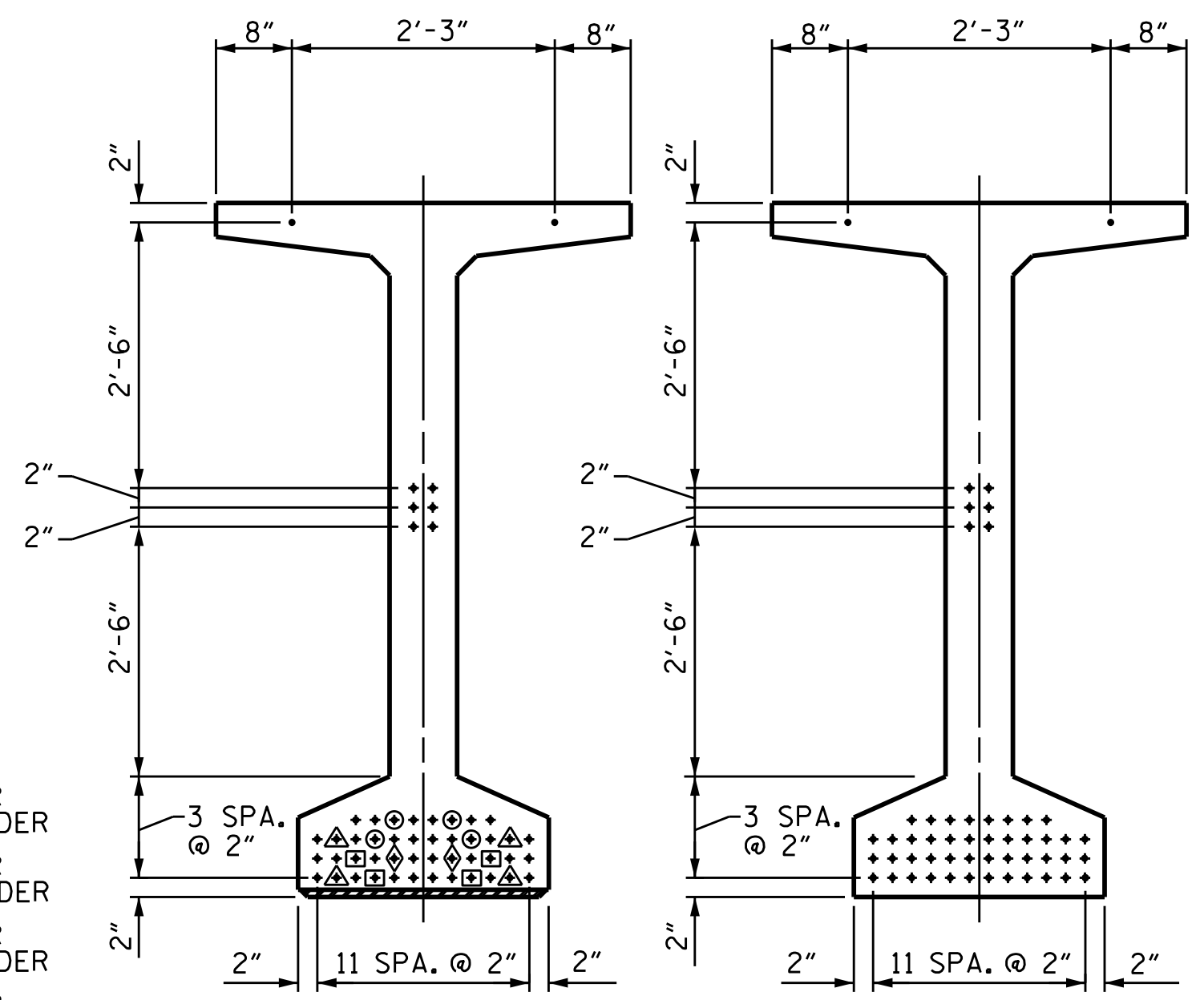
REFERENCE NO. 6-19  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO. S6-19
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE No. 6



- DEBONDING LEGEND**
- FULLY BONDED STRANDS
  - STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
  - STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



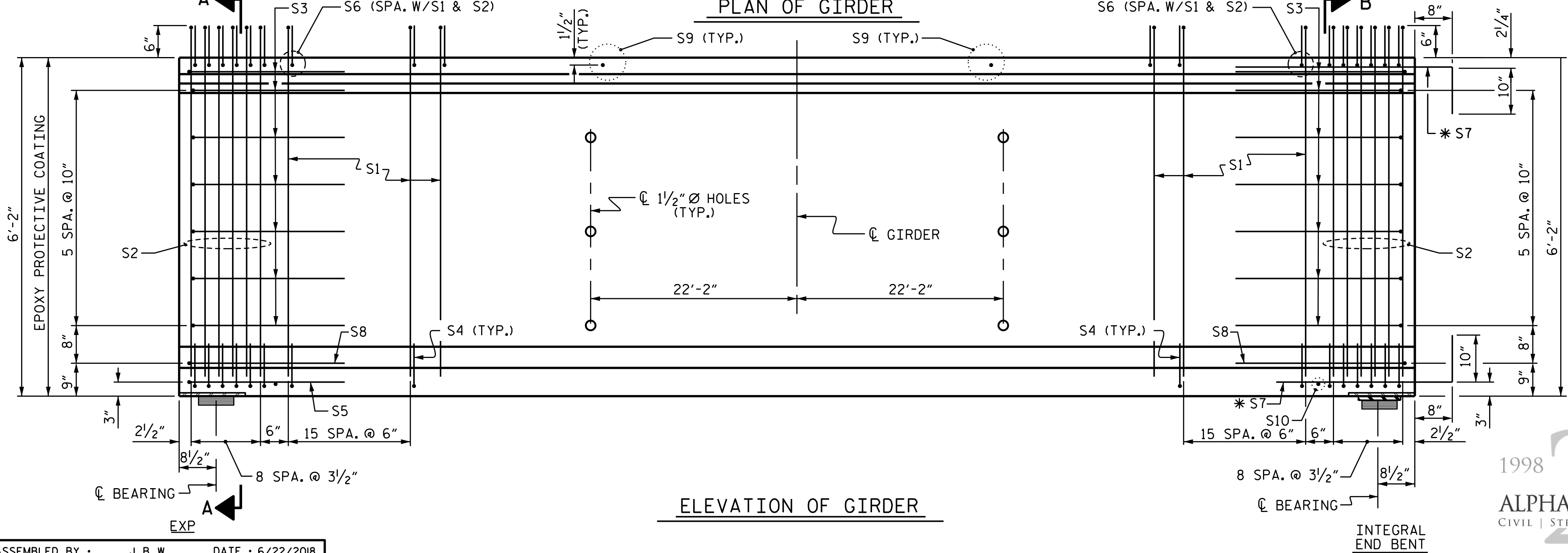
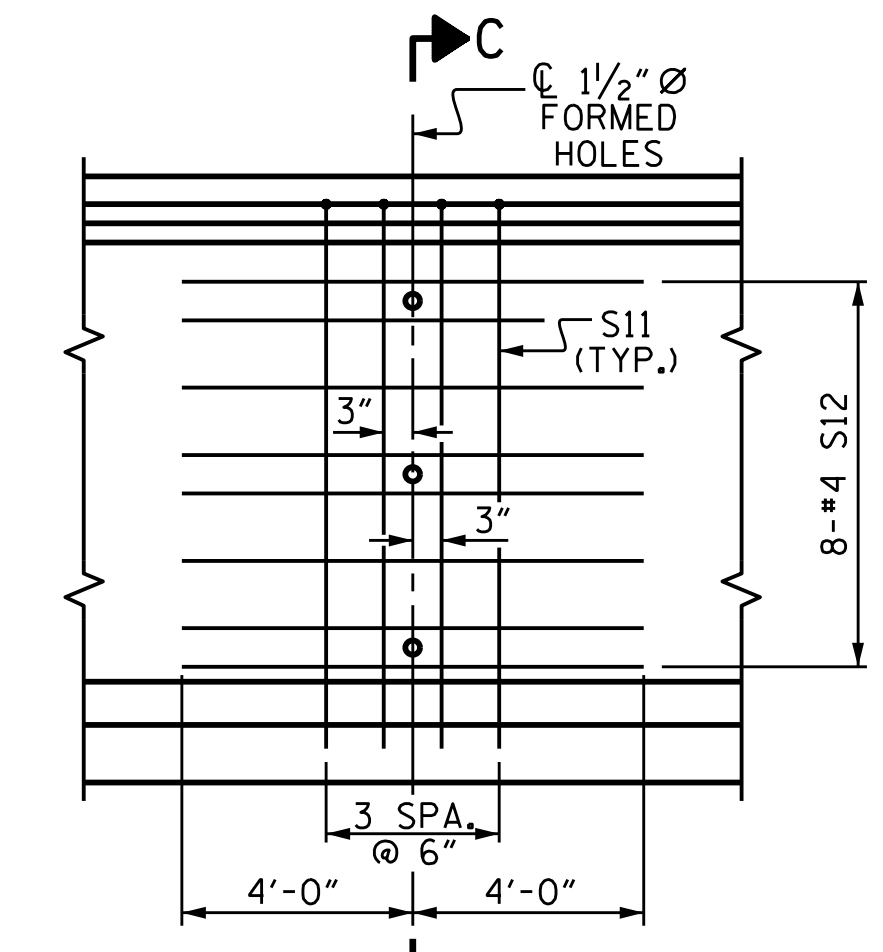
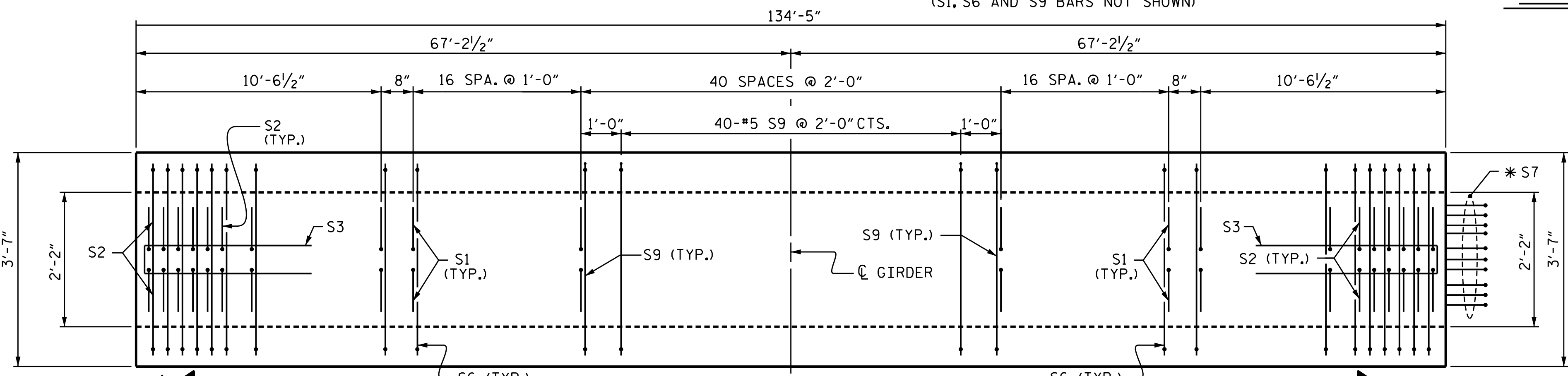
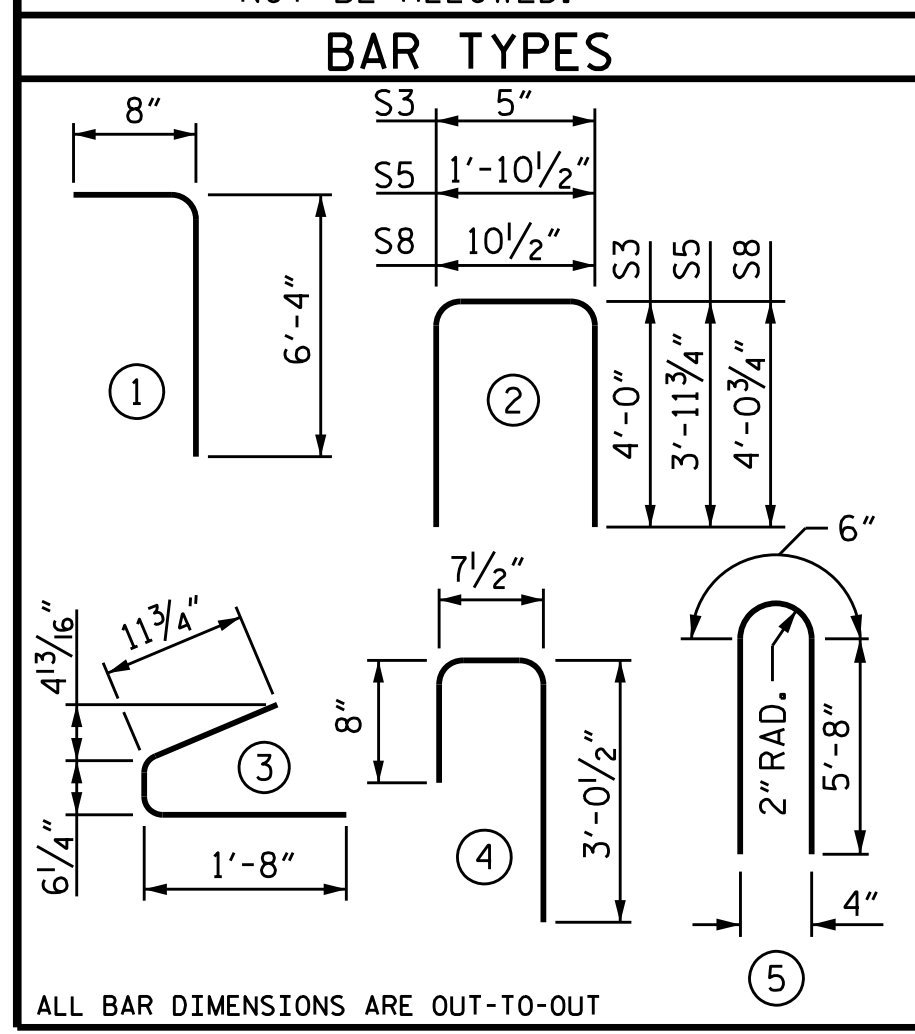
**0.6" Ø L. R. GRADE 270 STRANDS**

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

**REINFORCING STEEL FOR ONE GDR**

BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	20	#5	STR	3'-8"	76
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



**QUANTITIES FOR ONE GIRDER**

REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52

**GIRDERS REQUIRED**

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN A)	134'-5"	672'-1"
5 (SPAN L)	134'-5"	672'-1"

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

DEPARTMENT OF TRANSPORTATION  
 STANDARD  
 74" PRESTRESSED CONCRETE  
 MODIFIED BULB TEE  
 CONTINUOUS FOR LIVE LOAD  
 SPAN A AND L  
 (RIGHT LANE)

ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
 CHECKED BY : S. K. C. DATE : 6/22/2018  
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM  
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG  
 REV. 12/17 MAA/THC

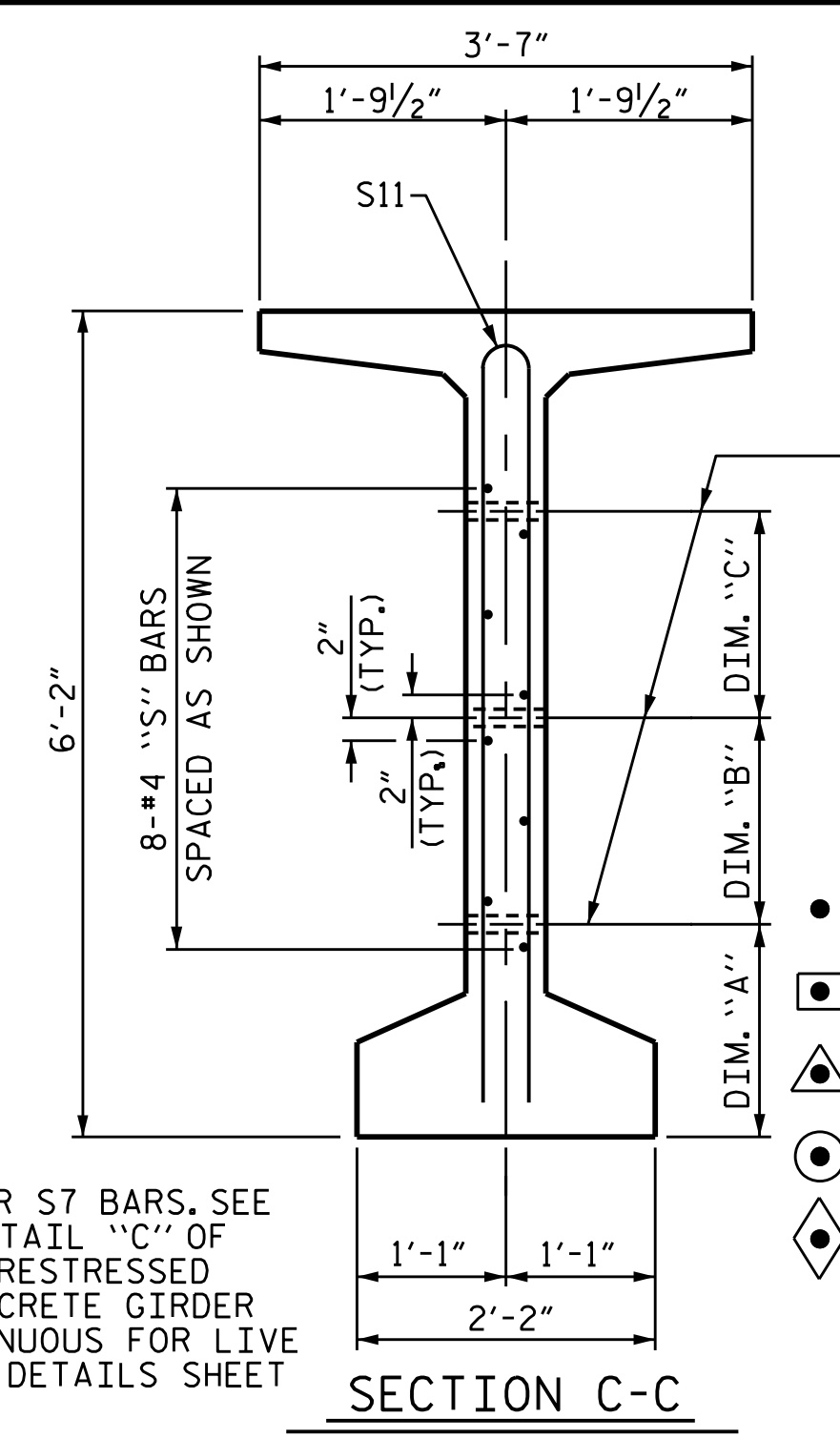
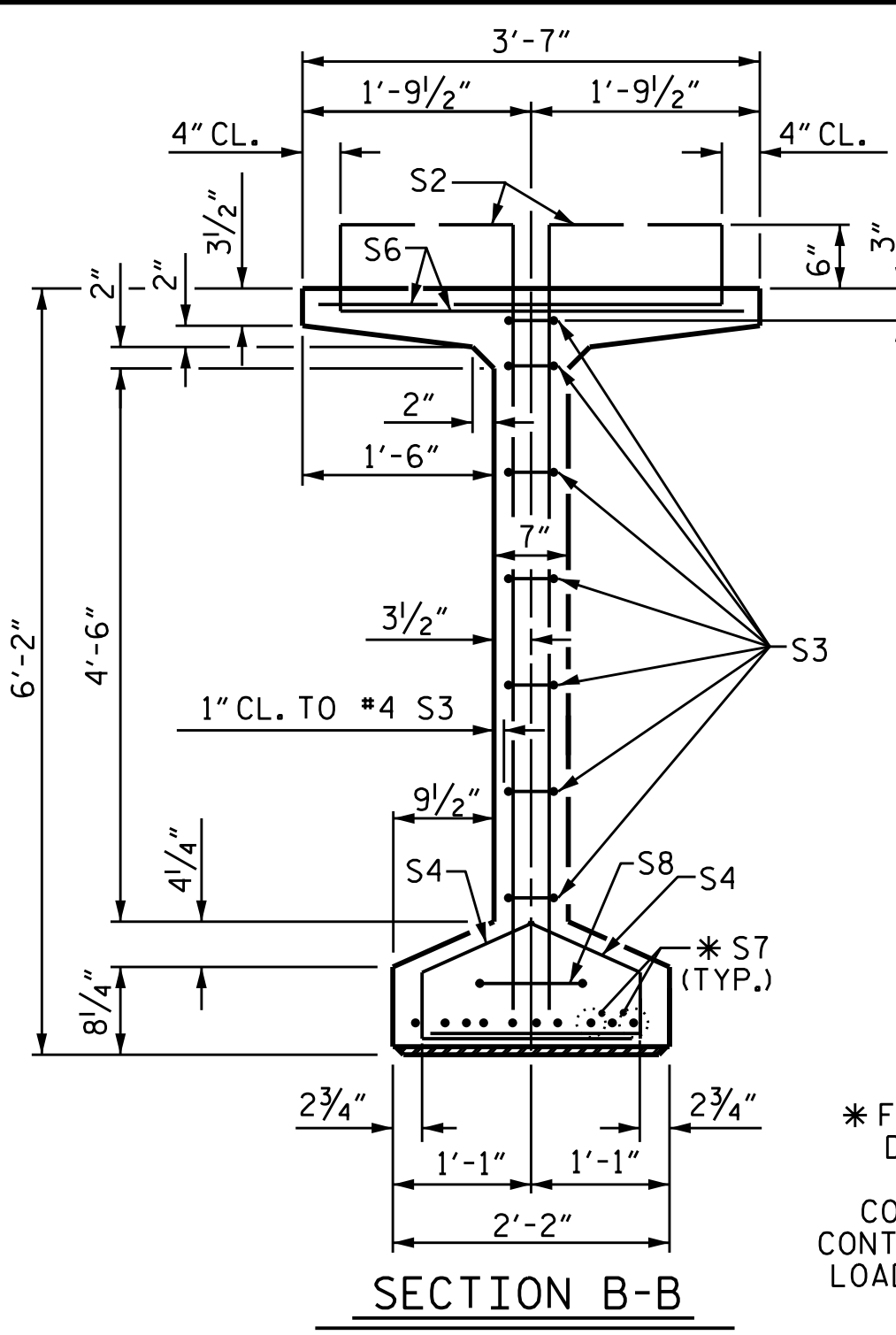
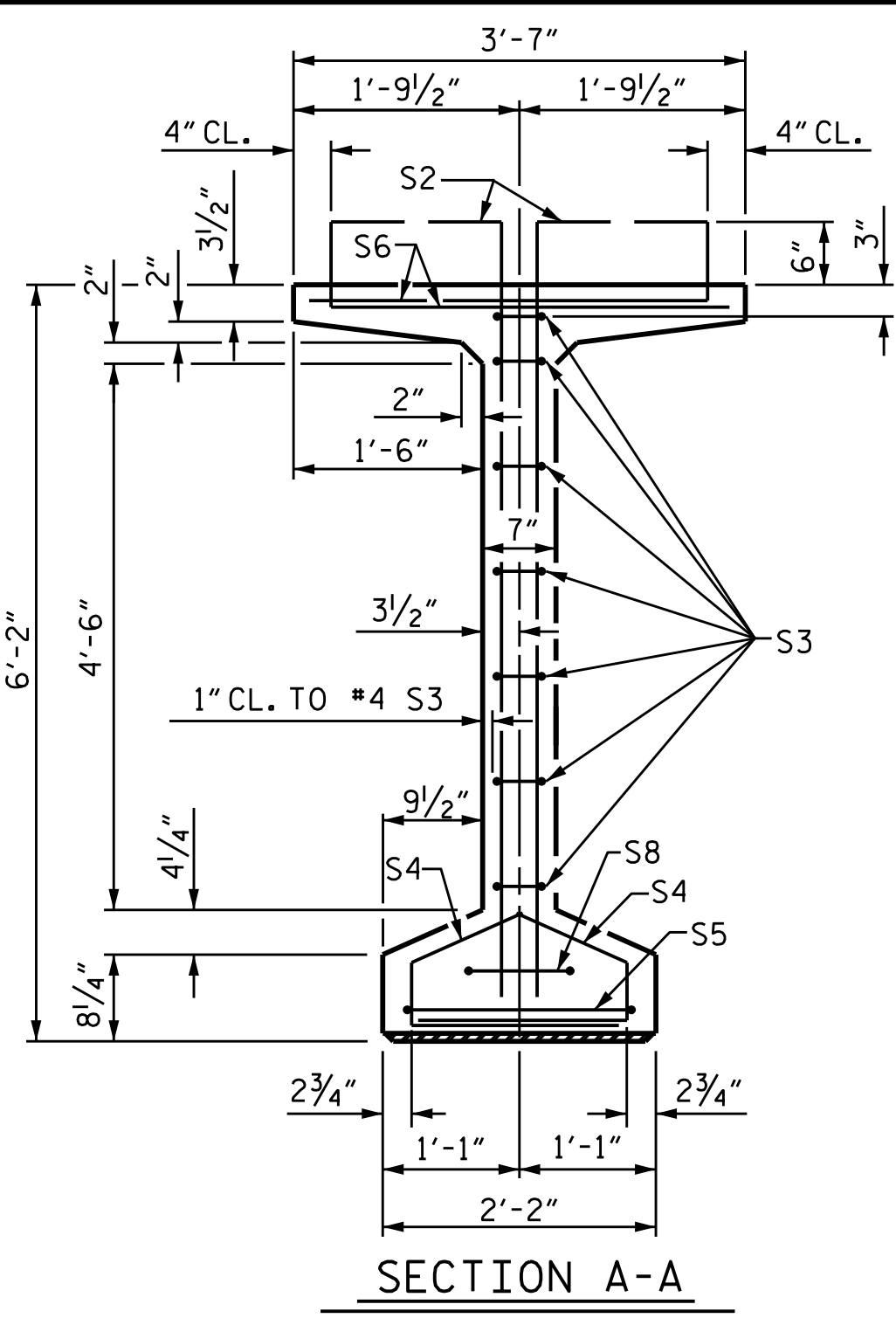
1998 **20** 2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES  
 4601 Lake Boone Trail Suite 3C, Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

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 11/9/2018 11:11:21 AM EST  
 REFERENCE No. 6-20  
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 SIGNATURES COMPLETED

REVISIONS

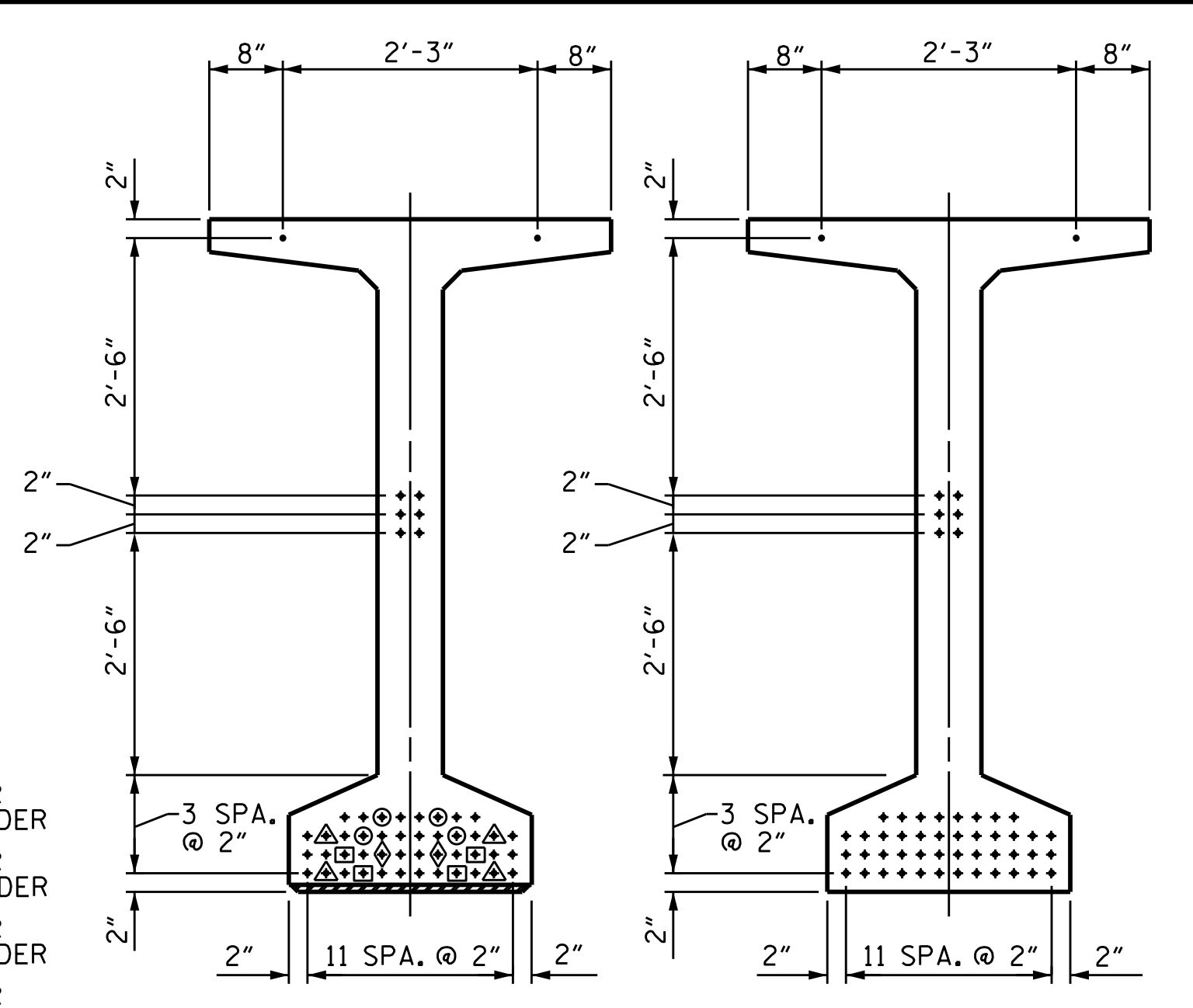
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S6-20  
 TOTAL SHEETS 46



DEBONDING LEGEND

- FULLY BONDED STRANDS
- STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
- STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



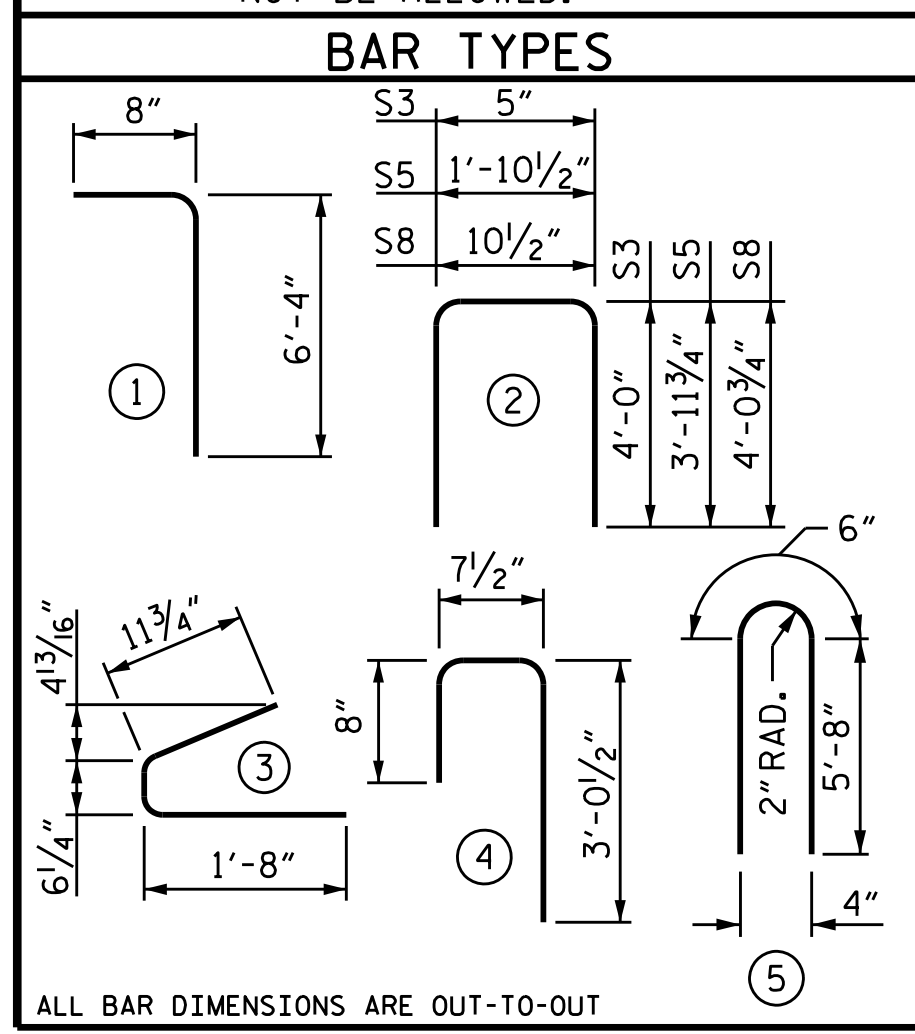
**0.6" Ø L. R. GRADE 270 STRANDS**

AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)
0.217	58,600	43,950

**REINFORCING STEEL FOR ONE GDR**

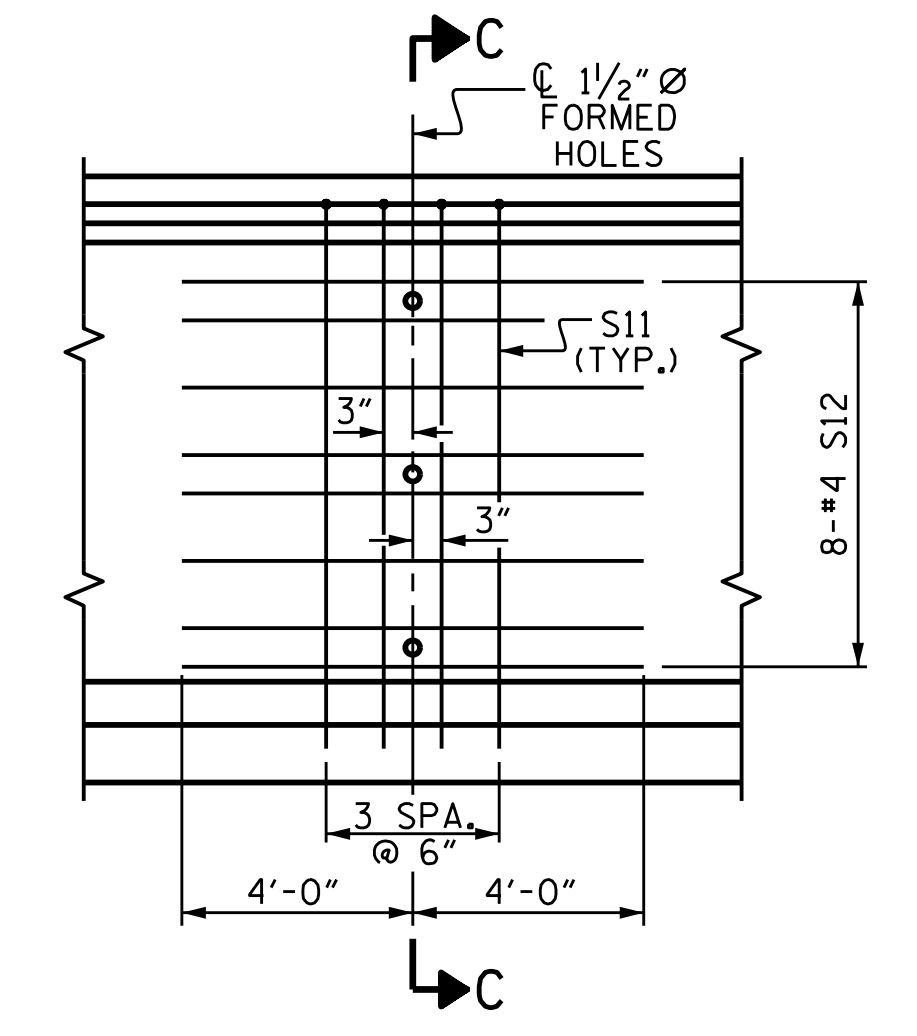
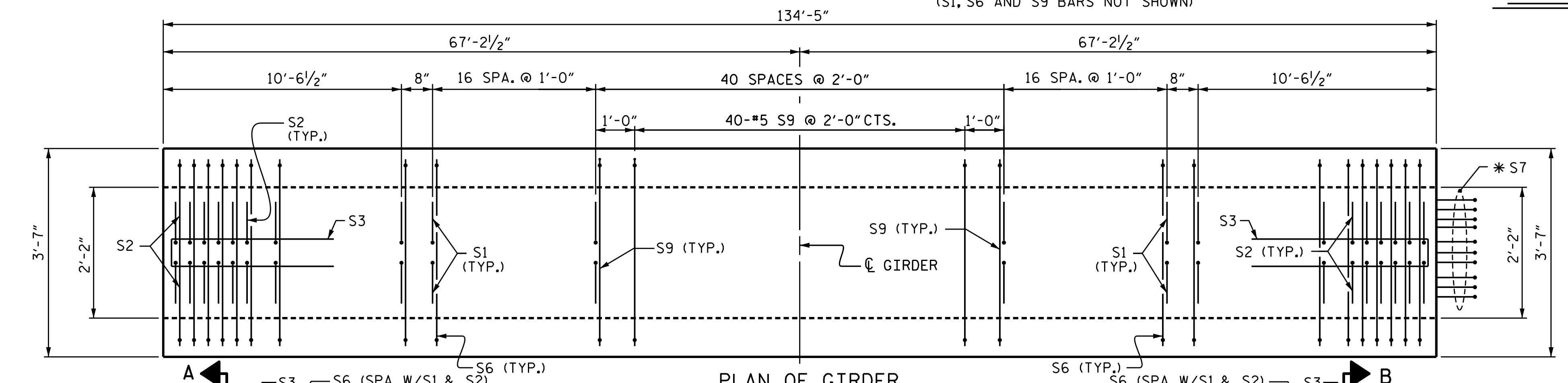
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
S4	100	#4	3	3'-2"	212
S5	1	#5	2	9'-10"	10
S6	246	#5	4	4'-4"	1112
*S7	10	#5	STR	3'-8"	38
S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	1	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.



**QUANTITIES FOR ONE GIRDER**

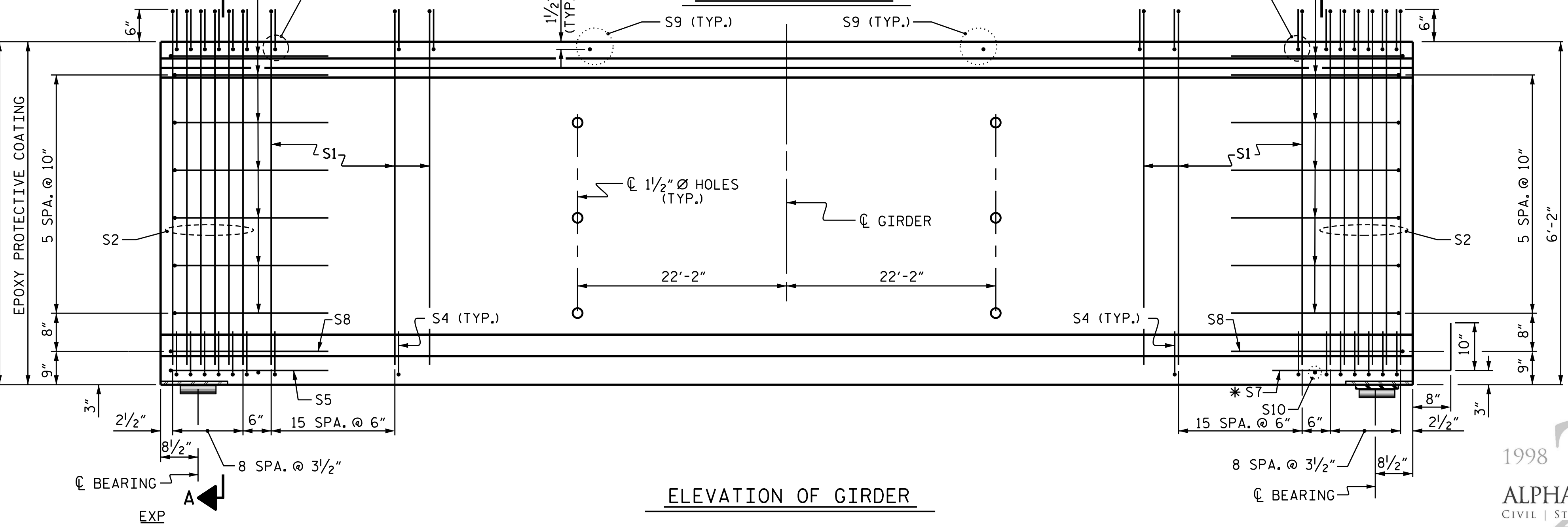
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS
LB.	C.Y.	No.
3037	30.5	52



**PARTIAL ELEVATION**  
SHOWING INTERMEDIATE STEEL DIAPHRAGM REINFORCING STEEL FOR ALL GIRDER

**GIRDERS REQUIRED**

NUMBER	LENGTH	TOTAL LENGTH
5 (SPAN B)	134'-5"	672'-1"
5 (SPAN C)	134'-5"	672'-1"
5 (SPAN D)	134'-5"	672'-1"
5 (SPAN F)	134'-5"	672'-1"
5 (SPAN G)	134'-5"	672'-1"
5 (SPAN I)	134'-5"	672'-1"
5 (SPAN J)	134'-5"	672'-1"
5 (SPAN K)	134'-5"	672'-1"



ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
 CHECKED BY : S. K. C. DATE : 6/22/2018  
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM  
 CHECKED BY : VAP 2/6/97 REV. 11/15 MAA/TMG  
 REV. 12/17 MAA/THC

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**ALPHA & OMEGA GROUP**  
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 4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
 www.aogroup.com Firm License No. C-1684  
 A&O PROJECT NO. 2015.042

DocuSigned by  
  
 T. J. BARTLETT  
 PROFESSIONAL ENGINEER  
 11/9/2018 11:11:21 AM EST  
 REFERENCE No. 6-21  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-  
 SHEET 2 OF 5

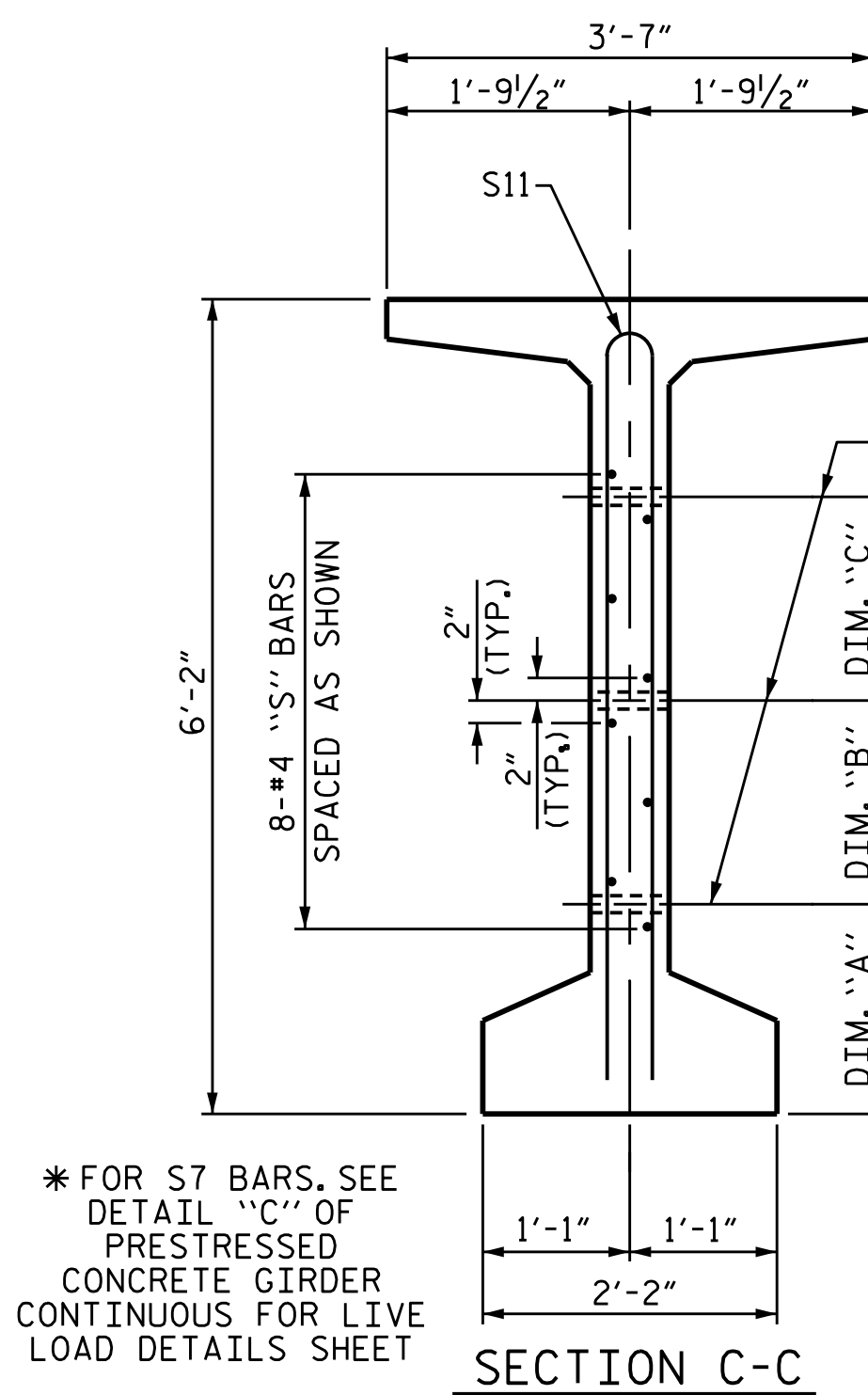
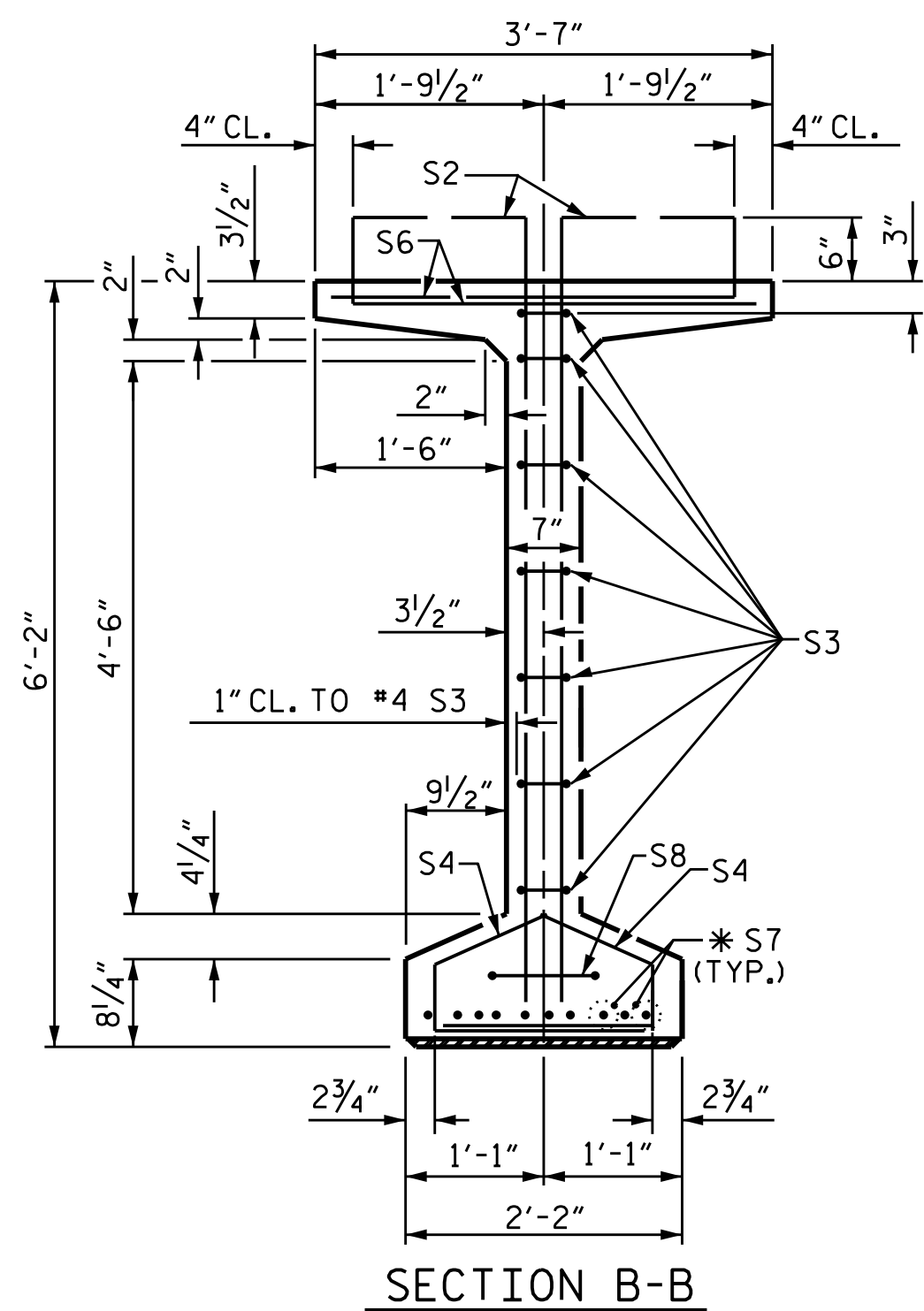
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 74" PRESTRESSED CONCRETE  
 MODIFIED BULB TEE  
 CONTINUOUS FOR LIVE LOAD  
 SPANS B, C, D, F, G, I, J, K  
 (RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-21
1			3			TOTAL SHEETS 46
2			4			

STRUCTURE No. 6 STD. NO. PCG8 (Sht. 2)

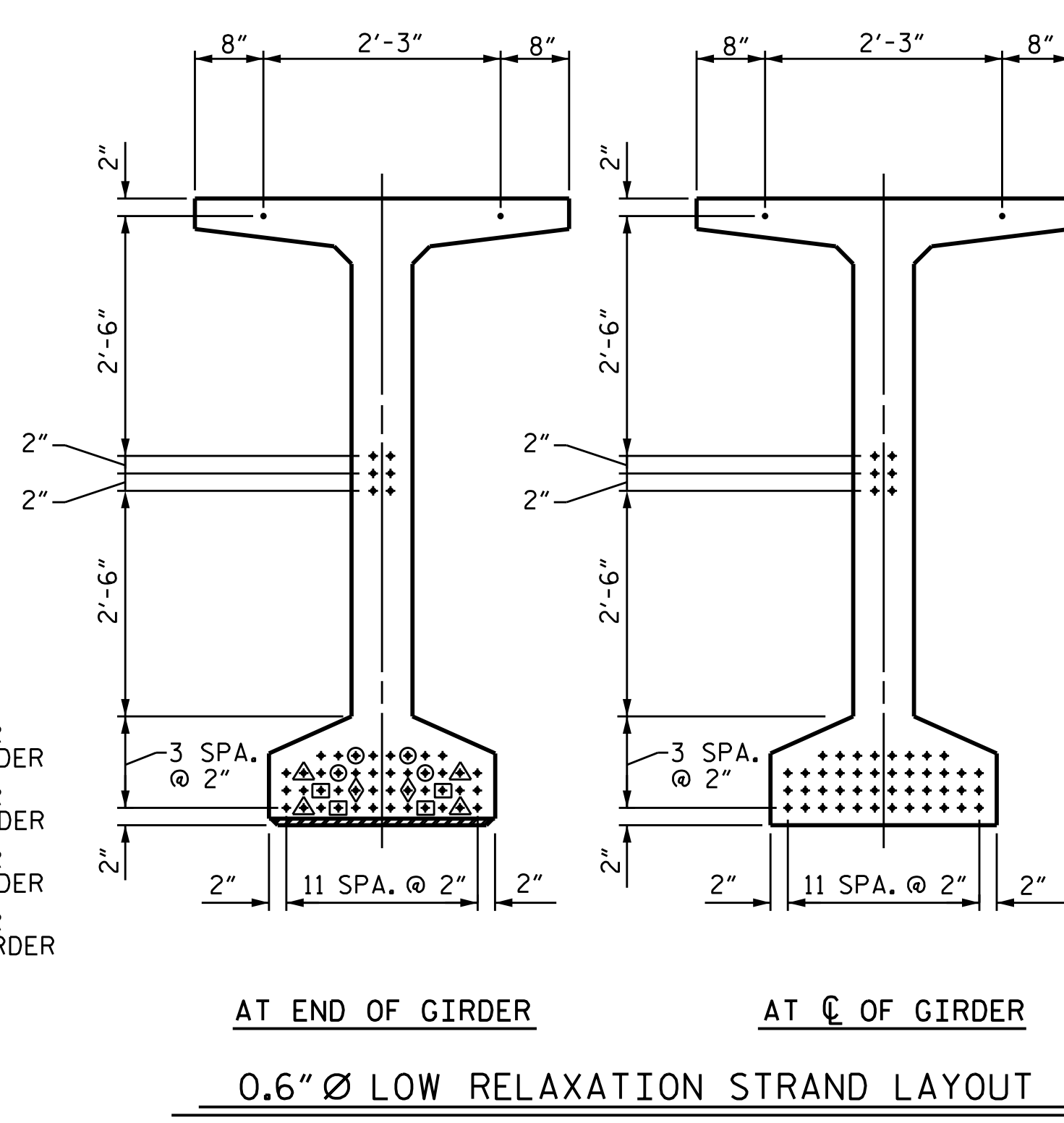




\* FOR S7 BARS, SEE  
DETAIL 'C-C' OF  
PRESTRESSED  
CONCRETE GIRDER  
CONTINUOUS FOR LIVE  
LOAD DETAILS SHEET

(S1, S6 AND S9 BARS NOT SHOWN)

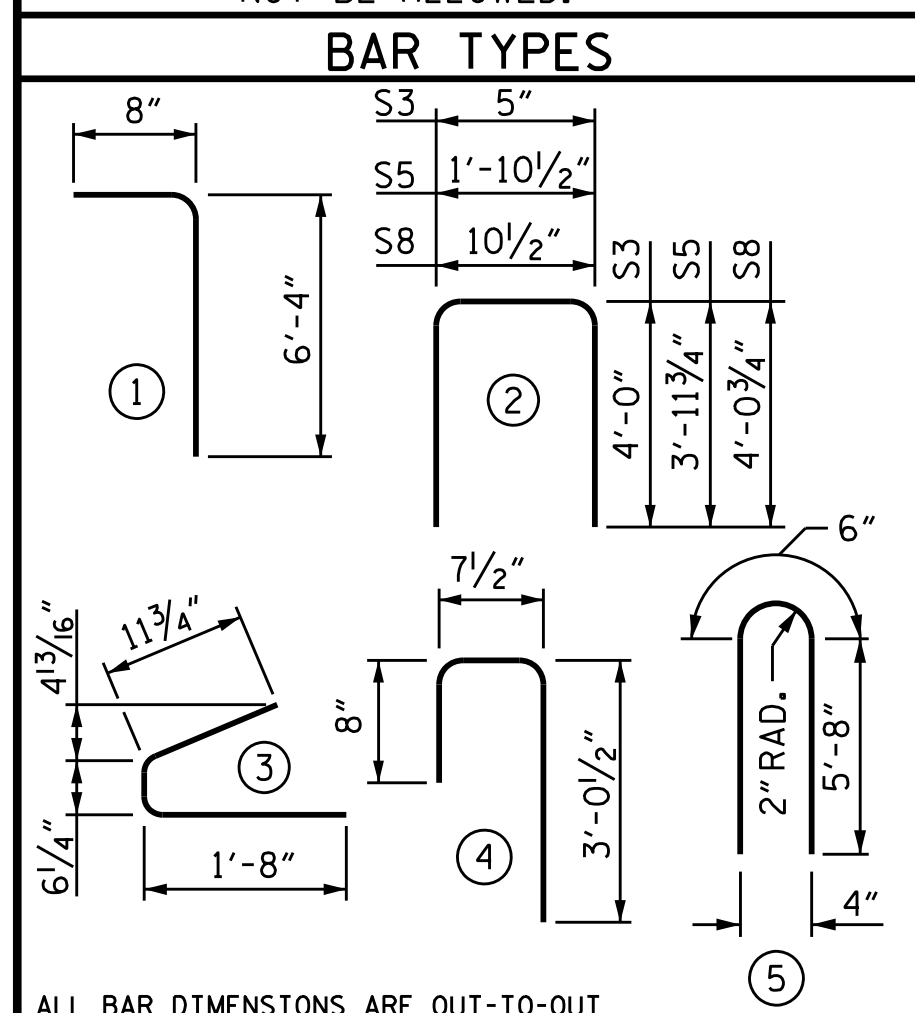
- DEBONDING LEGEND
- FULLY BONDED STRANDS
  - ◻ STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
  - ◻ STRANDS DEBONDED FOR 6'-0" FROM END OF GIRDER
  - ◻ STRANDS DEBONDED FOR 8'-0" FROM END OF GIRDER
  - ◻ STRANDS DEBONDED FOR 14'-0" FROM END OF GIRDER



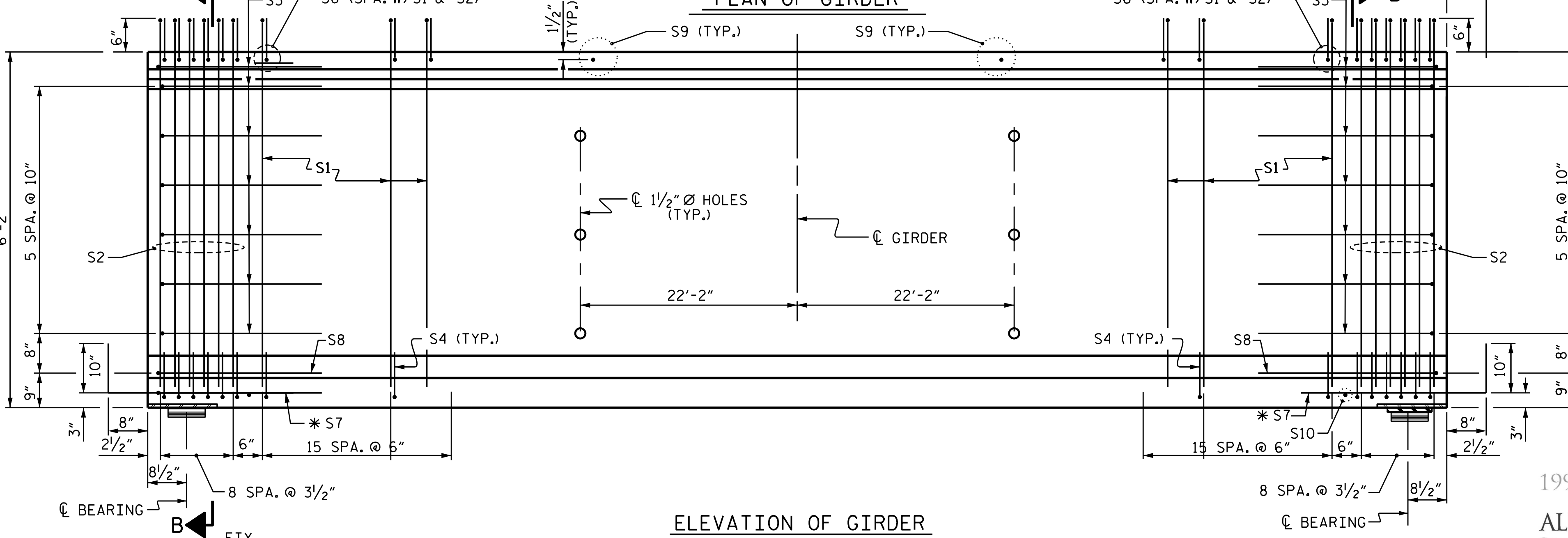
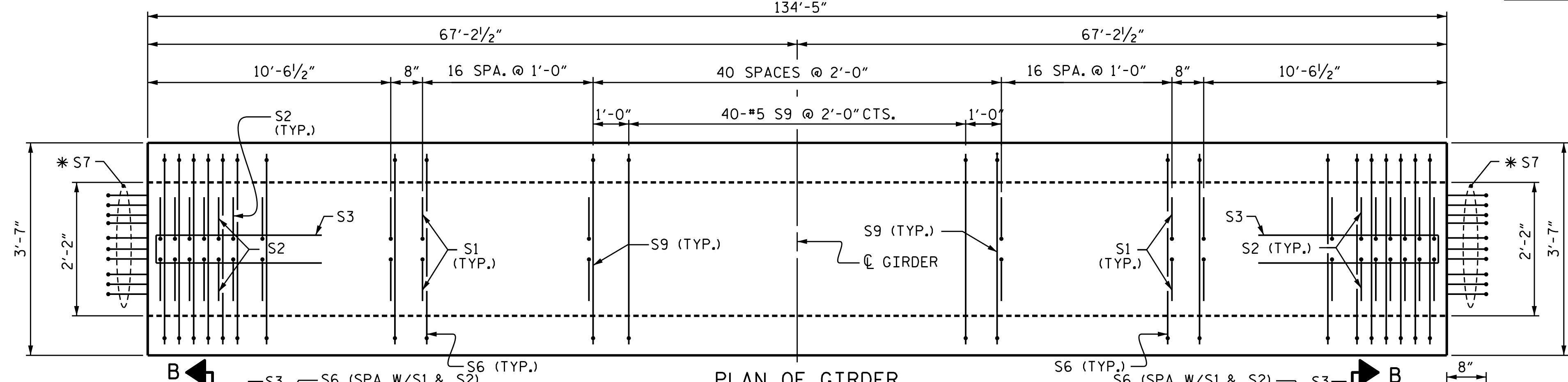
AT END OF GIRDER AT C OF GIRDER  
0.6" Ø LOW RELAXATION STRAND LAYOUT

0.6" Ø L. R. GRADE 270 STRANDS					
AREA (SQUARE INCHES)	ULTIMATE STRENGTH (LBS. PER STRAND)	APPLIED PRESTRESS (LBS. PER STRAND)			
0.217	58,600	43,950			
REINFORCING STEEL FOR ONE GDR					
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT
S1	210	#4	1	7'-0"	982
S2	36	#5	1	7'-0"	263
S3	14	#4	2	8'-5"	79
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S8	2	#5	2	9'-0"	19
S9	40	#5	STR	3'-3"	136
S10	2	#3	STR	1'-10"	1
S11	8	#5	5	11'-10"	99
S12	16	#4	STR	8'-0"	86

\* NOTE: S7 BARS SHALL BE BENT BEFORE SHIPMENT. HEAT BENDING SHALL NOT BE ALLOWED.

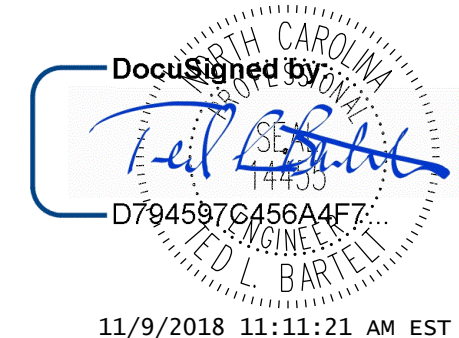


QUANTITIES FOR ONE GIRDER			
REINFORCING STEEL	9500 PSI CONCRETE	0.6" Ø L.R. STRANDS	
LB.	C.Y.	No.	
3065	30.5	52	
GIRDERS REQUIRED			
NUMBER	LENGTH	TOTAL LENGTH	
5 (SPAN E)	134'-5"	672'-1"	
5 (SPAN H)	134'-5"	672'-1"	



ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
 CHECKED BY : S. K. C. DATE : 6/22/2018  
 DRAWN BY : EEM 2/6/97 REV. 6/13 MAA/GM  
 CHECKED BY : VAP 2/6/97 REV. 1/15 MAA/TMG  
 REV. 12/17 MAA/THC

1998 2018  
**ALPHA & OMEGA GROUP**  
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REFERENCE No. 6-22  
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PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 5  
 STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 74" PRESTRESSED CONCRETE  
 MODIFIED BULB TEE  
 CONTINUOUS FOR LIVE LOAD  
 SPANS E & H  
 (RIGHT LANE)

REVISIONS						SHEET NO. S6-22
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2" BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 7800 PSI.

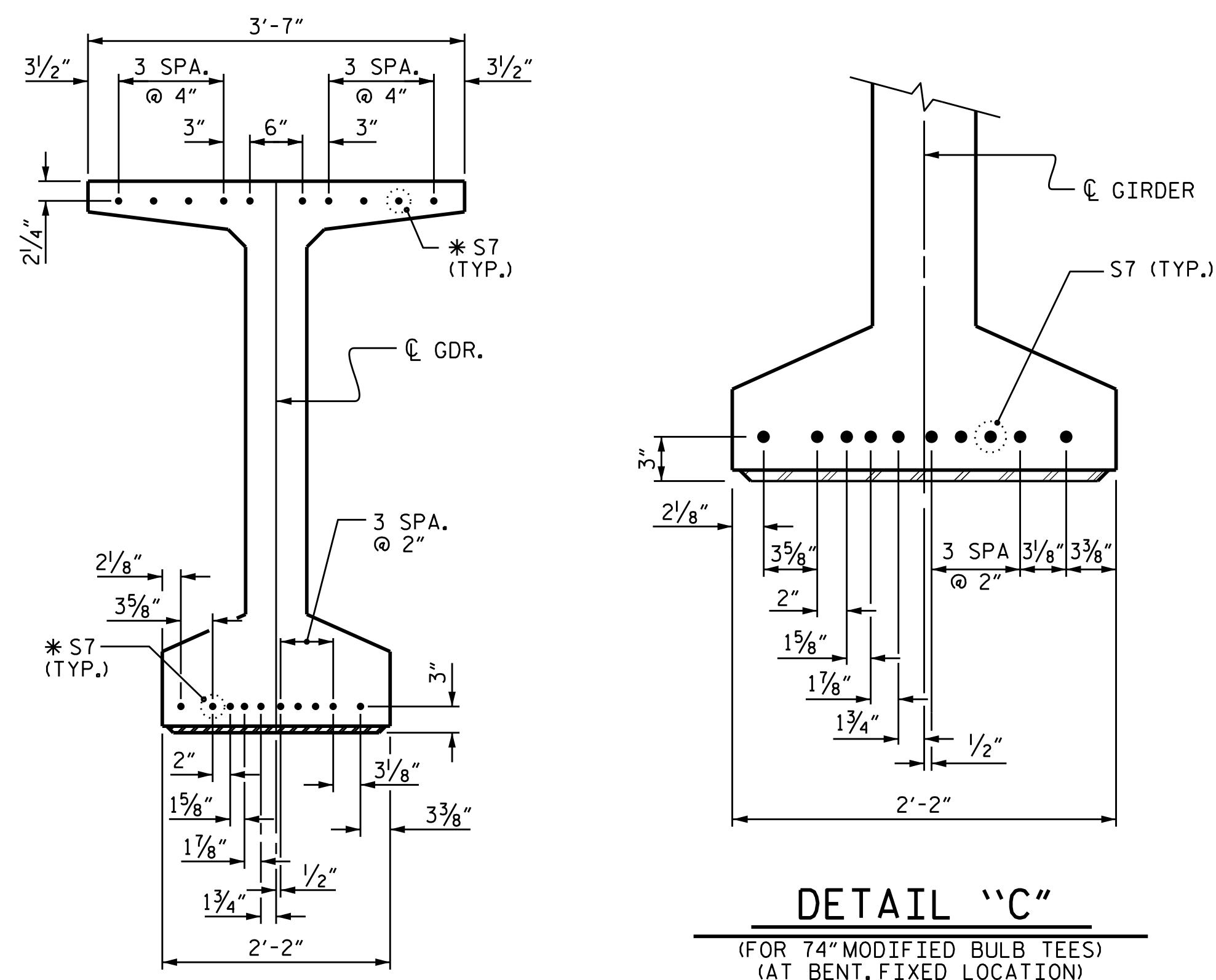
DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

A 2" x 2" CHAMFER IS ALLOWED AT THE INTERSECTION OF THE WEB AND THE BOTTOM FLANGE OF THE 74" MODIFIED BULB TEES ONLY.

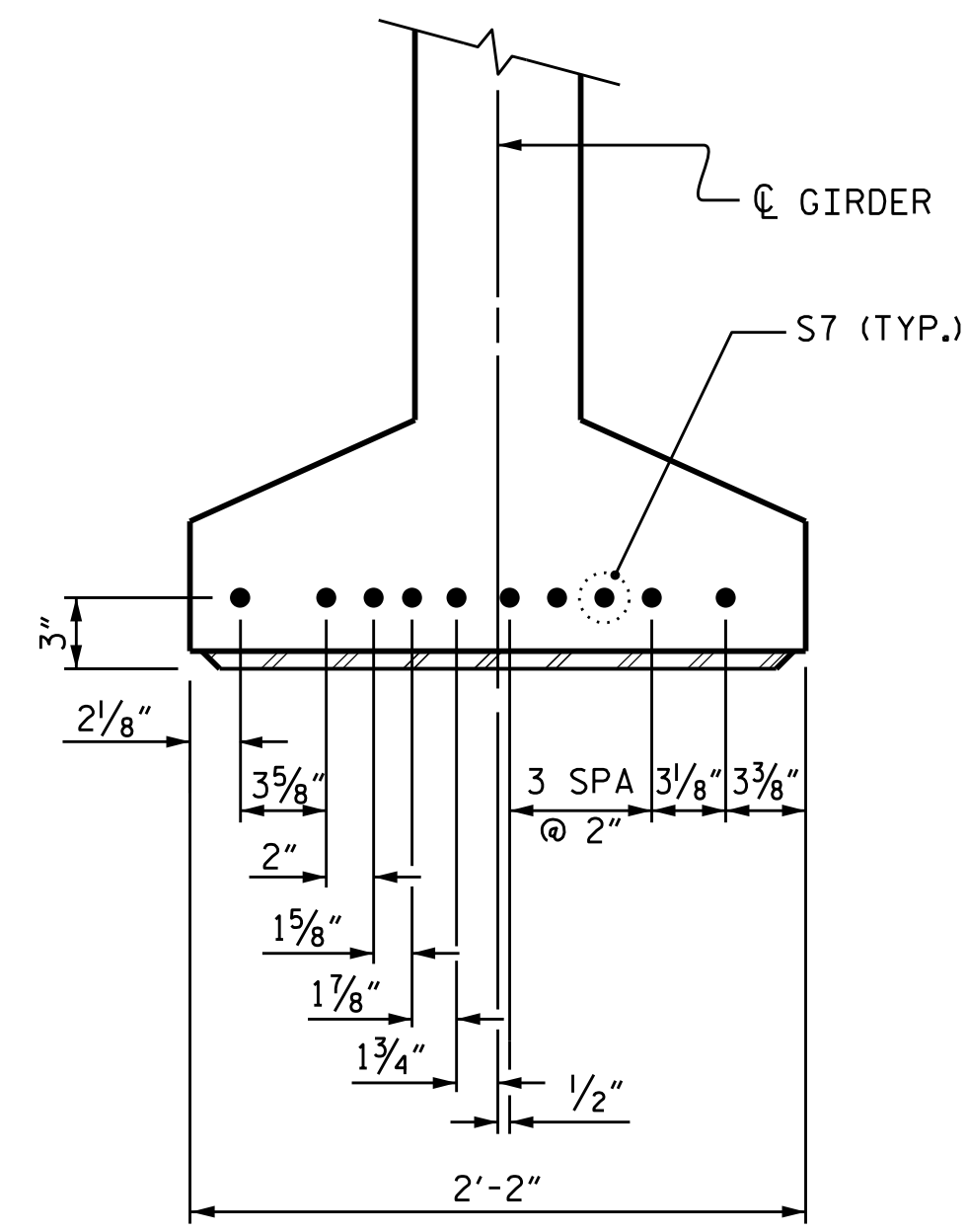
THE CONTRACTOR HAS THE OPTION TO PROVIDE, AT NO ADDITIONAL COST TO THE DEPARTMENT, 2 ADDITIONAL STRANDS AT THE TOP OF THE GIRDER TO FACILITATE TYING OF THE REINFORCING STEEL. THESE STRANDS SHALL BE PULLED TO A LOAD OF 4500 lbs.

PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF 0 PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.



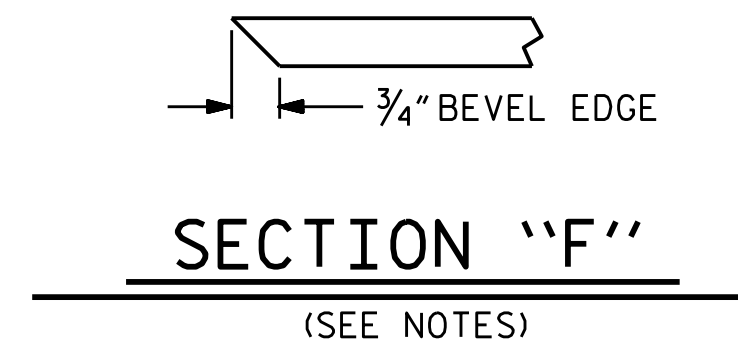
DETAIL "C"

(FOR 74" MODIFIED BULB TEES)  
(AT INTEGRAL END BENTS)



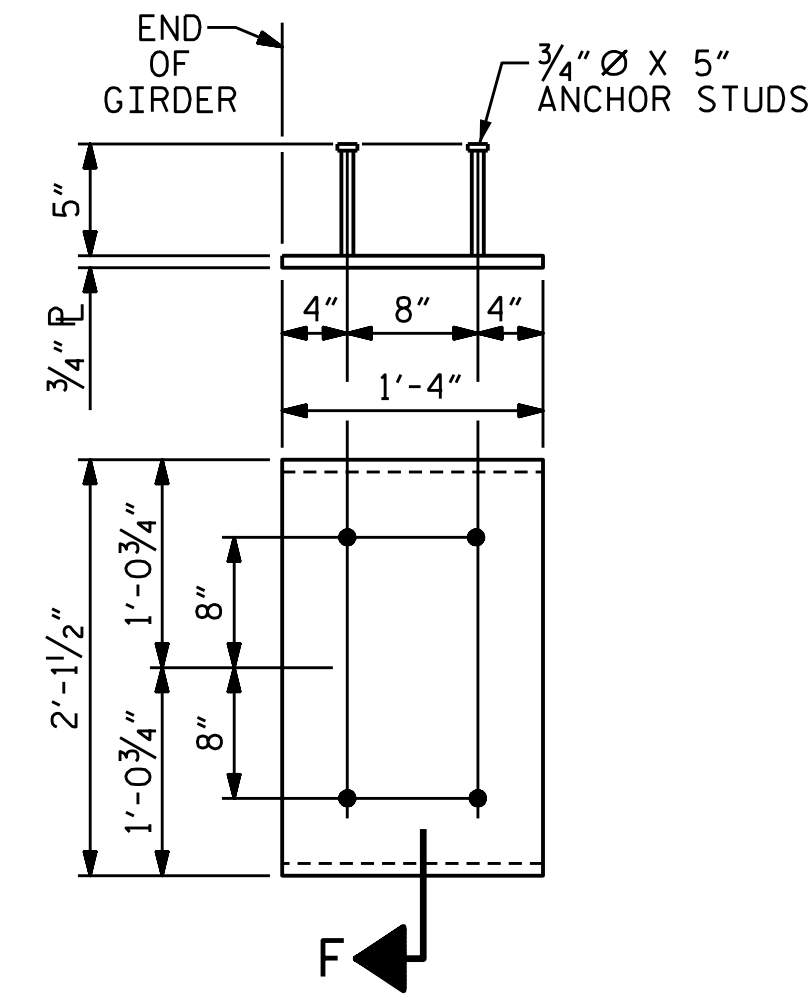
DETAIL "C"

(FOR 74" MODIFIED BULB TEES)  
(AT BENT, FIXED LOCATION)



SECTION "F"

(SEE NOTES)



EMBEDDED PLATE "B-1" DETAILS  
FOR AASHTO TYPE IV GIRDER AND  
74" MODIFIED BULB TEES

(2 REQ'D PER GIRDER)

DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"

0.6" Ø LOW RELAXATION		EXTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.052	0.103	0.151	0.195	0.234	0.267	0.293	0.312	0.324	0.328	0.324	0.312	0.293	0.267	0.234	0.195	0.151	0.103	0.052	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.033	0.066	0.097	0.127	0.152	0.176	0.192	0.207	0.212	0.218	0.212	0.207	0.192	0.176	0.152	0.127	0.097	0.066	0.033	0
FINAL CAMBER	↑	0	1/8"	7/16"	5/8"	13/16"	1"	1 1/16"	1 3/16"	1 1/8"	1 5/16"	1 15/16"	1 5/16"	1 1/8"	1 3/16"	1 1/16"	1"	1 3/16"	5/8"	7/16"	1/8"	0

DEAD LOAD DEFLECTION TABLE FOR SPANS "A" THRU "L"

0.6" Ø LOW RELAXATION		INTERIOR GIRDERS																				
TWENTIETH POINTS		0	0.05	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	.8	0.85	0.9	0.95	0
CAMBER (GIRDER ALONE IN PLACE)	↑	0	0.062	0.122	0.179	0.231	0.277	0.316	0.348	0.370	0.384	0.389	0.384	0.370	0.348	0.316	0.277	0.231	0.179	0.122	0.062	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	↓	0	0.035	0.069	0.102	0.134	0.160	0.185	0.202	0.218	0.223	0.229	0.223	0.218	0.202	0.185	0.160	0.134	0.102	0.069	0.035	0
FINAL CAMBER	↑	0	5/16"	5/8"	1 1/16"	1 3/16"	1 1/16"	1 9/16"	1 3/4"	1 13/16"	1 15/16"	1 15/16"	1 15/16"	1 13/16"	1 3/4"	1 9/16"	1 1/16"	1 3/16"	5/8"	5/16"	5/16"	0

\* INCLUDES FUTURE WEARING SURFACE  
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT  
"FINAL CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

PROJECT NO. R-1015

CRAVEN COUNTY

STATION: 177+67.00 -L-

SHEET 4 OF 5

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
PRESTRESSED CONCRETE GIRDER  
CONTINUOUS FOR LIVE LOAD  
DETAILS  
(RIGHT LANE)

1998 2018  
ALPHA & OMEGA GROUP  
CIVIL | STRUCTURAL | WATER RESOURCES

11/9/2018 11:11:21 AM EST

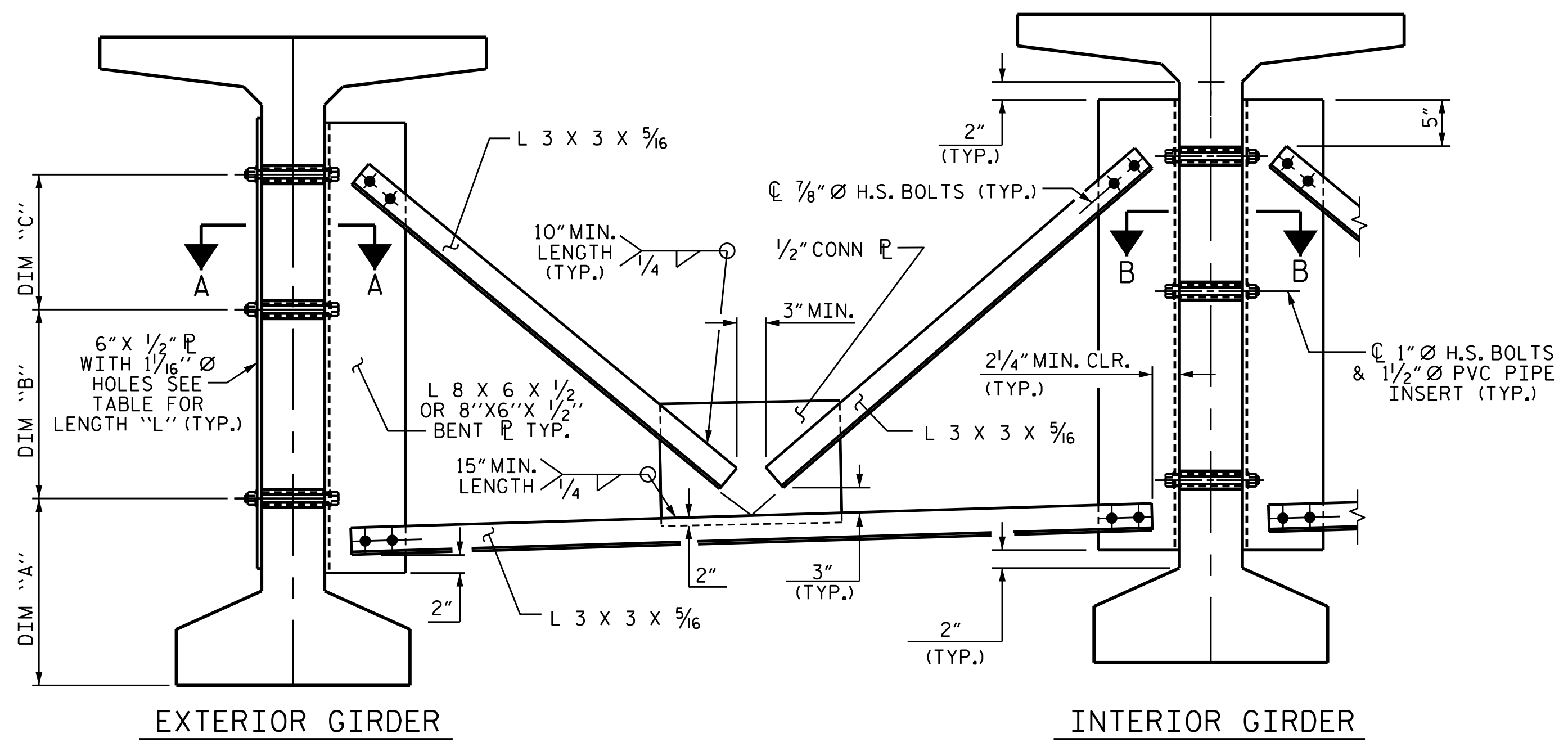
REFERENCE No. 6-23

DOCUMENT NOT CONSIDERED  
FINAL UNLESS ALL  
SIGNATURES COMPLETED

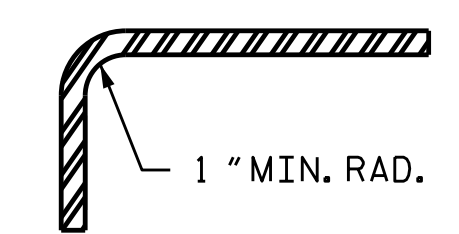
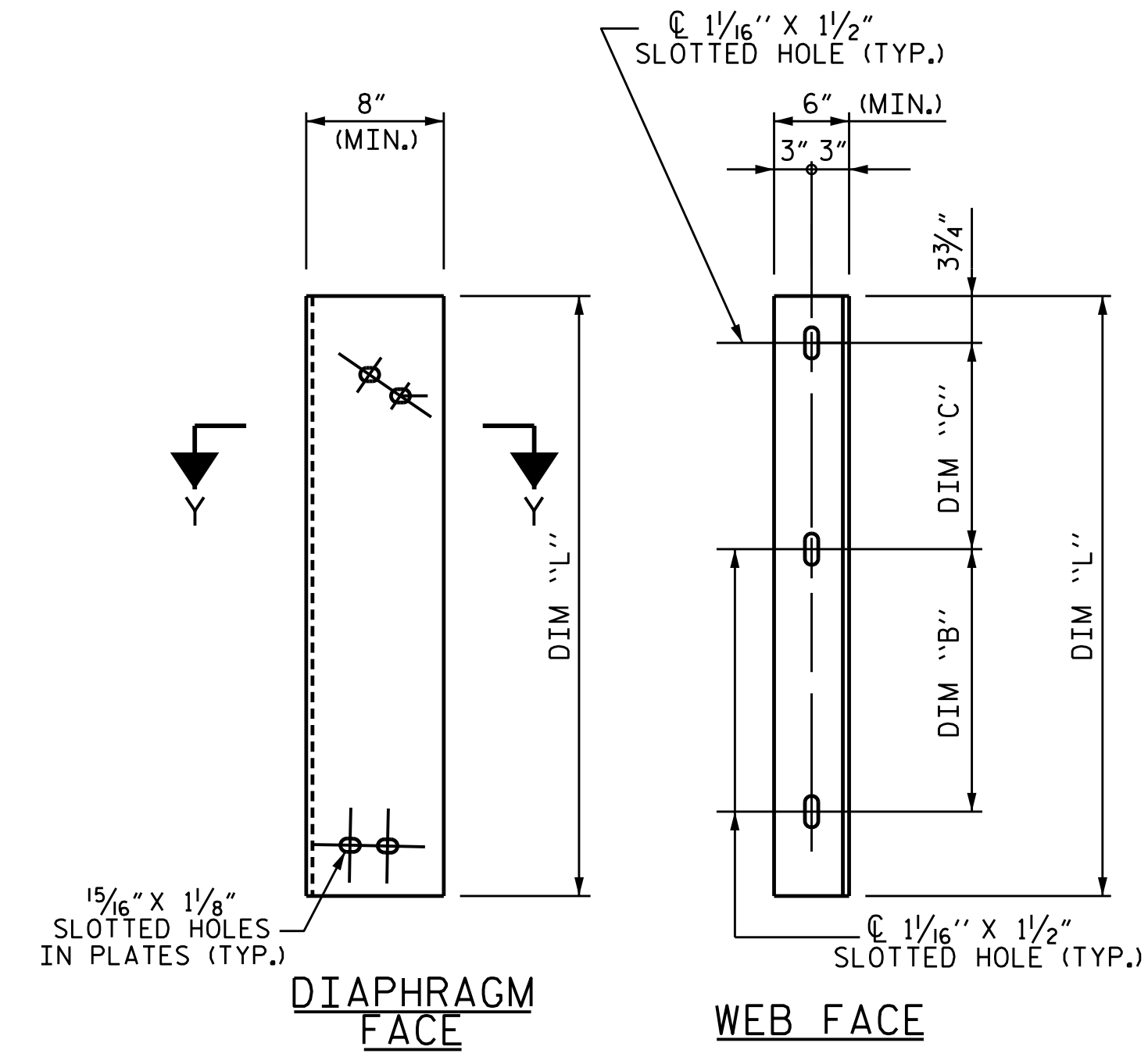
DRAWN BY: J. B. W. DATE: 6/22/2018  
CHECKED BY: S. K. C. DATE: 6/22/2018  
DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 08/28/18

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
Phone 919 981 0310 Fax 919 981 0451  
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A&O PROJECT NO. 2015.042

REVISIONS						SHEET NO. S6-23
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			



**PART SECTION AT INTERMEDIATE DIAPHRAGM**  
(63" BULB TEE OR 72" BULB TEE GIRDER SHOWN)



**CONNECTOR PLATE DETAIL**

**STRUCTURAL STEEL NOTES**

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE ANGLE MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY A THERMAL SPRAYED COATING WITH A SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE DEPARTMENTS THERMAL SPRAYED COATINGS (METALLIZATION) PROGRAM, THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

METALLIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST 1/4" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

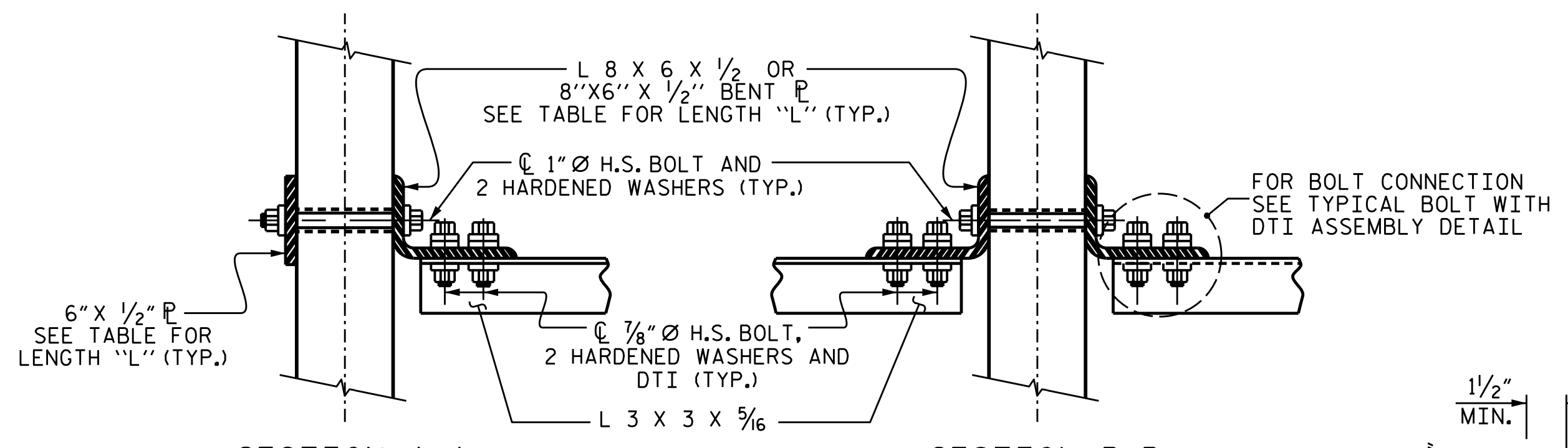
SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

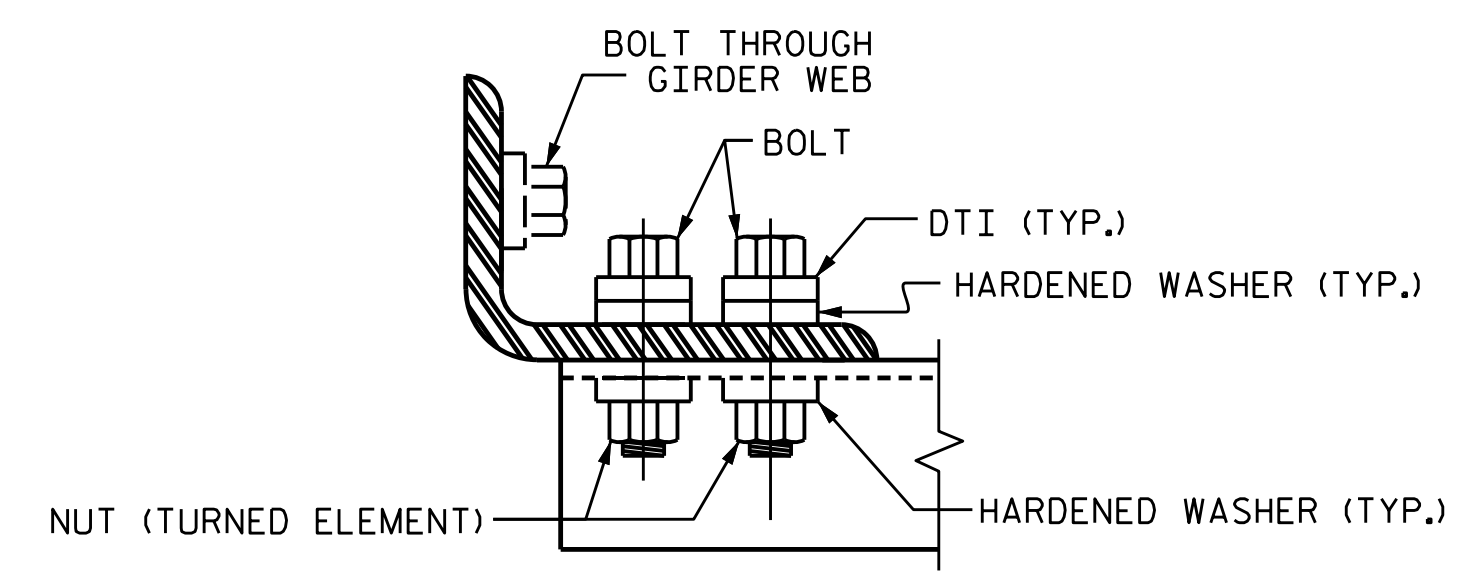
THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

**TABLE**

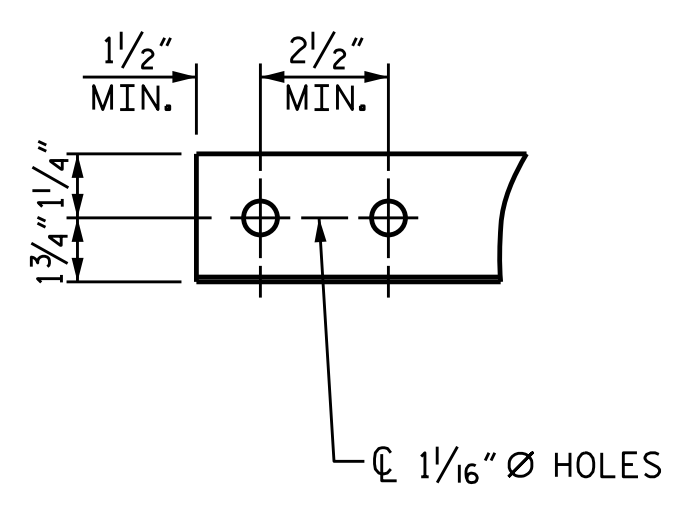
GIRDER TYPE	DIM "A"	DIM "B"	DIM "C"	DIM "L"
74" BULB TEE	1'-10"	1'-10"	1'-4 3/4"	4'-2"



**CONNECTION DETAILS**



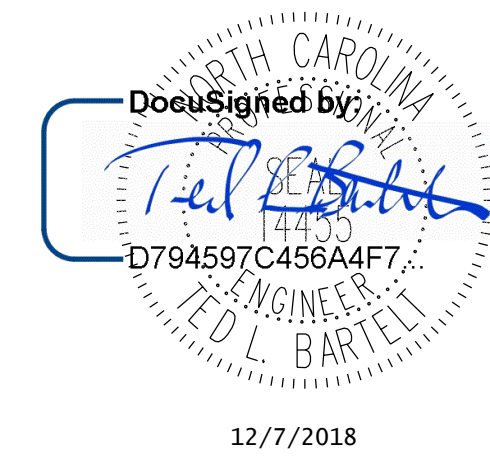
**BOLT WITH DTI ASSEMBLY DETAIL**



**ANGLE END**  
(L 3 X 3 X 5/16)

PROJECT NO. R-1015  
Craven COUNTY  
STATION: 177+67.00 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD INTERMEDIATE STEEL DIAPHRAGMS  
74" MODIFIED BULB TEE PRESTRESSED CONCRETE GIRDERS  
(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-24
1			3			TOTAL SHEETS
2			4			46

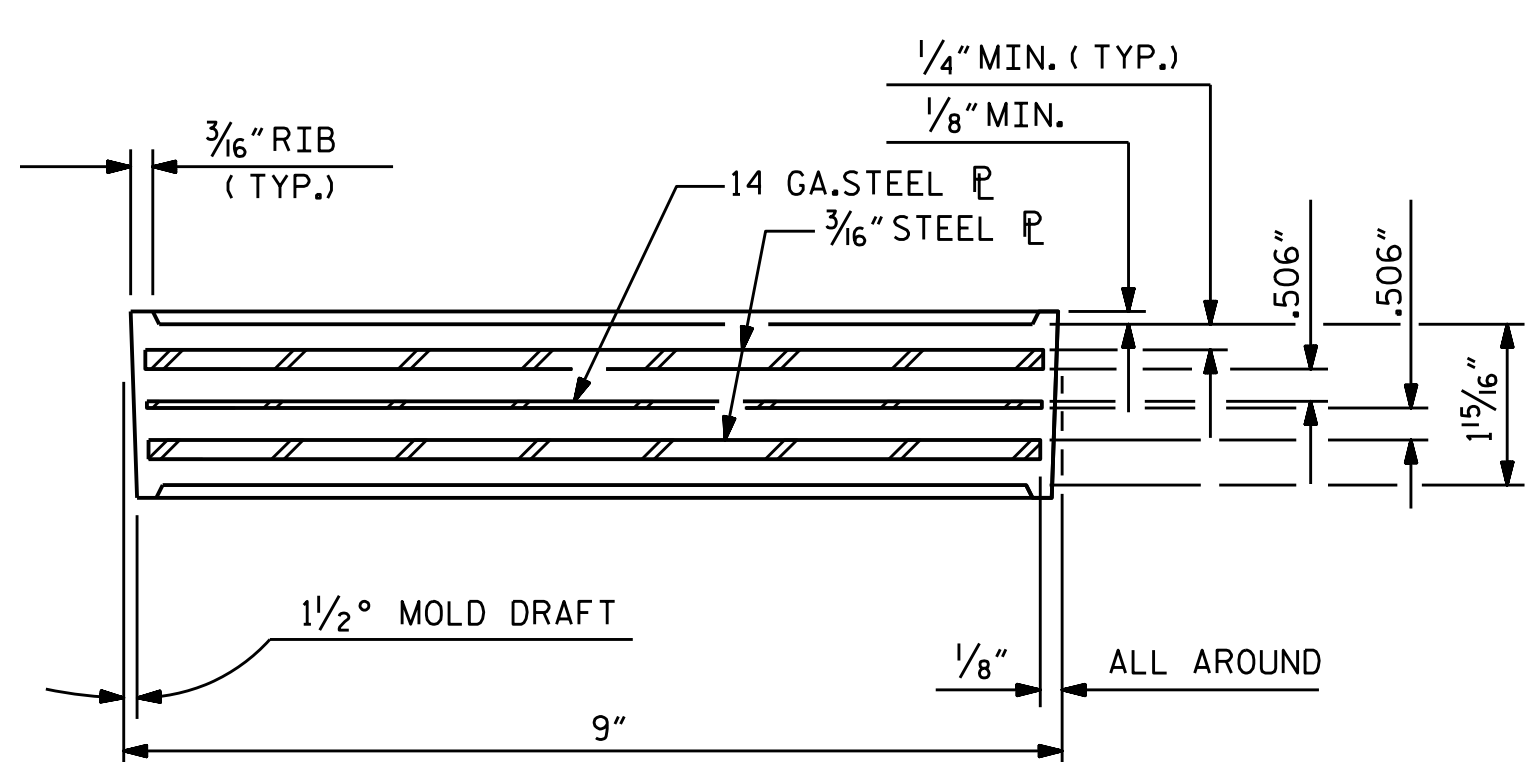
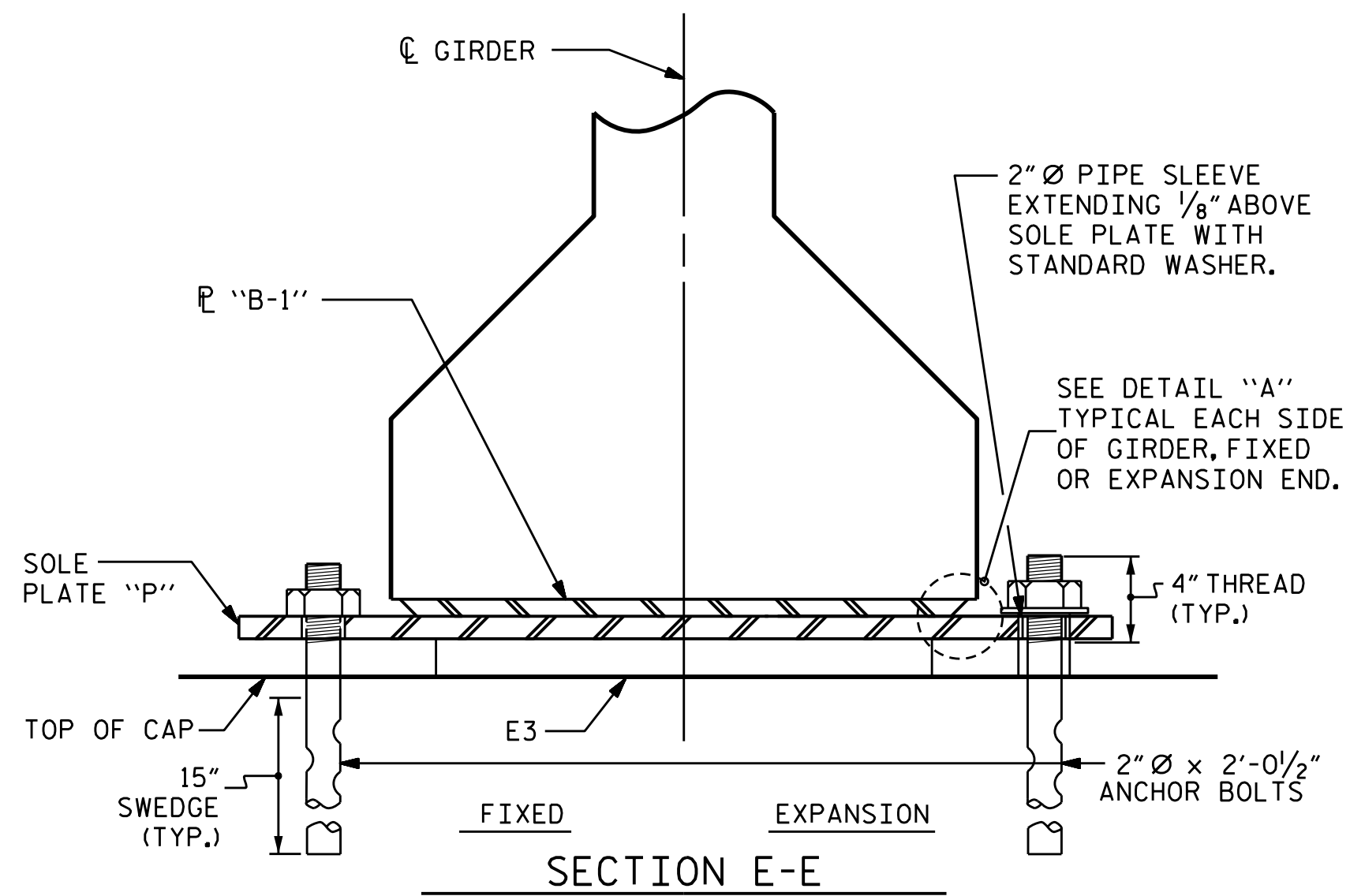
ASSEMBLED BY : J. B. W. DATE : 6/22/2018  
CHECKED BY : S. K. C. DATE : 6/22/2018  
DRAWN BY : RWW 11/09 REV. 10/11 MAA/GM  
CHECKED BY : GM 11/09 REV. 12/17 MAA/THC

(90° < SKEW < 110° SHOWN  
70° < SKEW < 90° SIM.)

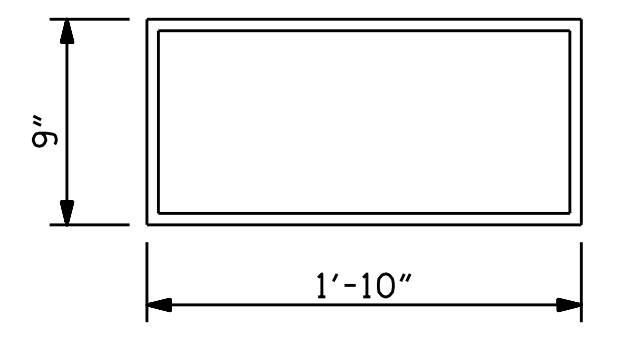


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A&O PROJECT NO. 2015.042

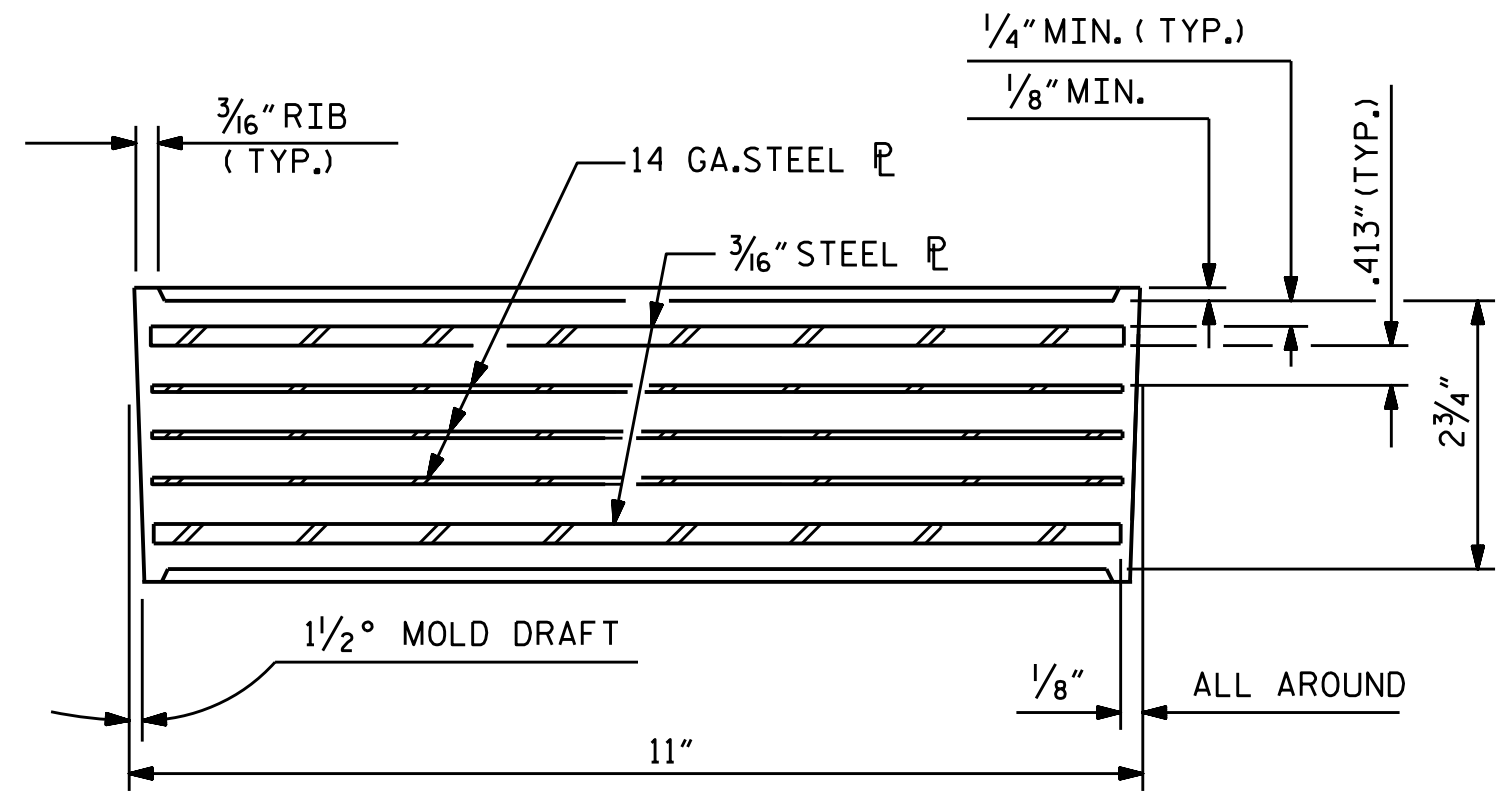
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FINAL UNLESS ALL  
SIGNATURES COMPLETED



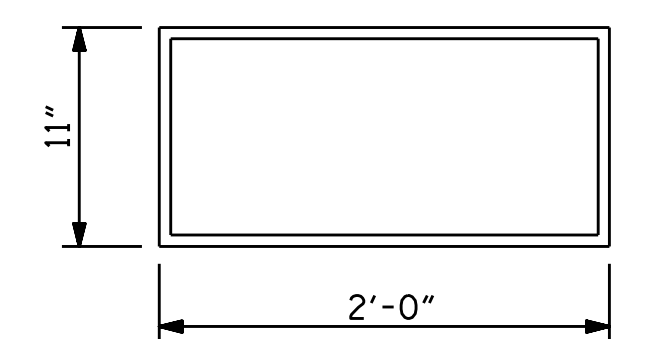
TYPICAL SECTION OF ELASTOMERIC BEARINGS



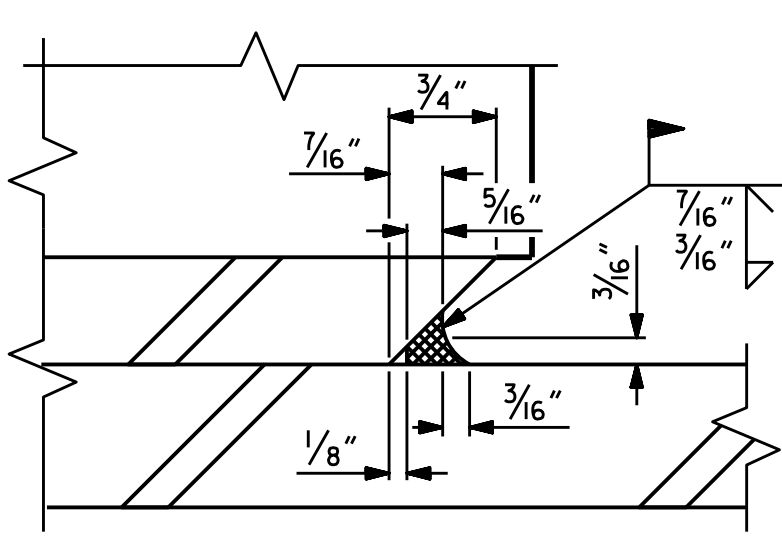
E3 (10 REQ'D)  
PLAN VIEW OF ELASTOMERIC BEARING  
TYPE IV



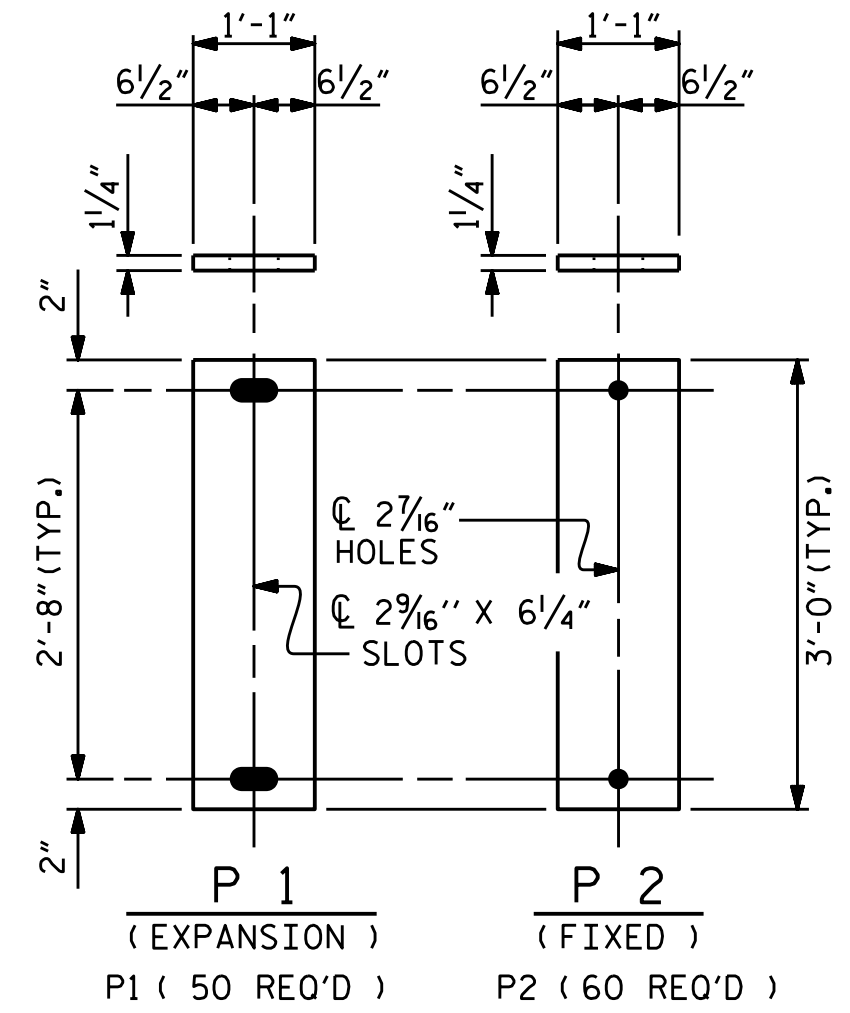
TYPICAL SECTION OF ELASTOMERIC BEARINGS



E6 (110 REQ'D)  
PLAN VIEW OF ELASTOMERIC BEARING  
TYPE VII



DETAIL "A"



SOLE PLATE DETAILS ("P")

**NOTES**

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURIED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE METALIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE METALIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED METALIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

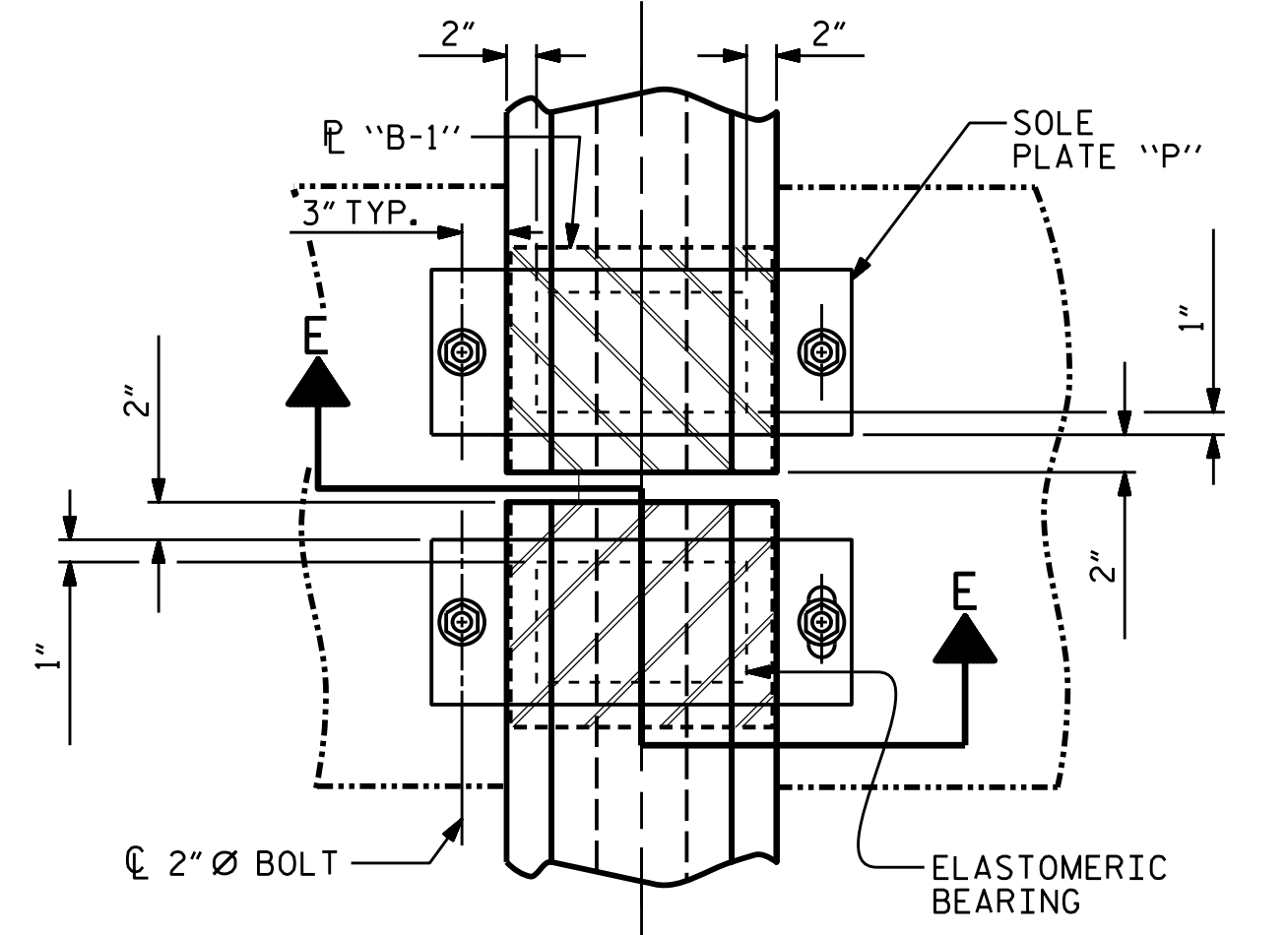
ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ALL SOLE PLATES SHALL BE AASHTO M270 GRADE 36.



TYPICAL HALF-PLAN (SHOWING CONTINUOUS BENT) TYPICAL HALF-PLAN (SHOWING SIMPLE SPAN BENT)

MAXIMUM ALLOWABLE SERVICE LOADS	
D.L.+L.L. (NO IMPACT)	
TYPE IV	225 k
TYPE VII	420 k

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

DocuSigned by:  
  
 D794597C466A4F7  
 ED L. BARTELL  
 11/9/2018 11:11:21 AM EST

1998 2018  
**ALPHA & OMEGA GROUP**  
 CIVIL | STRUCTURAL | WATER RESOURCES

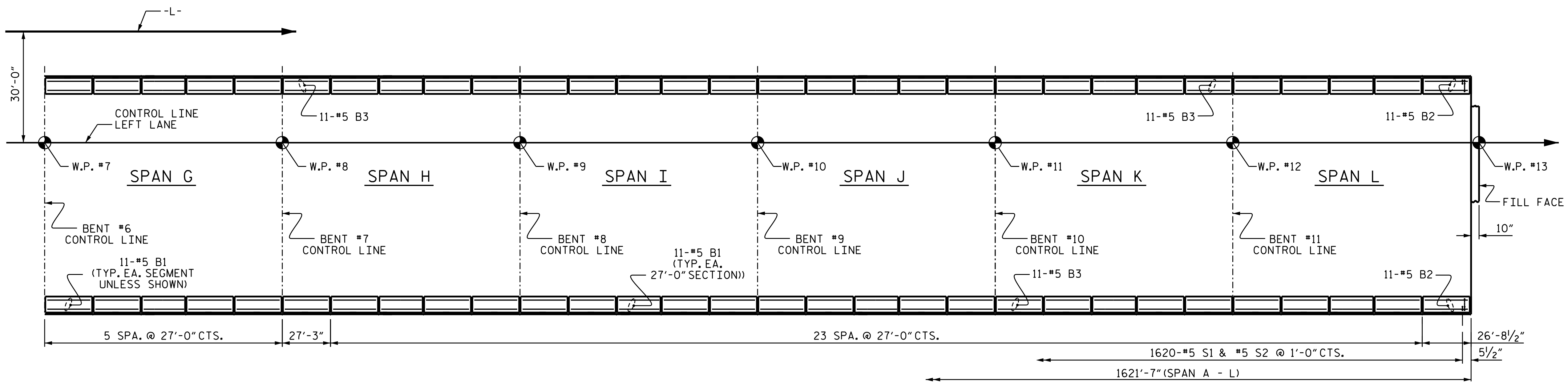
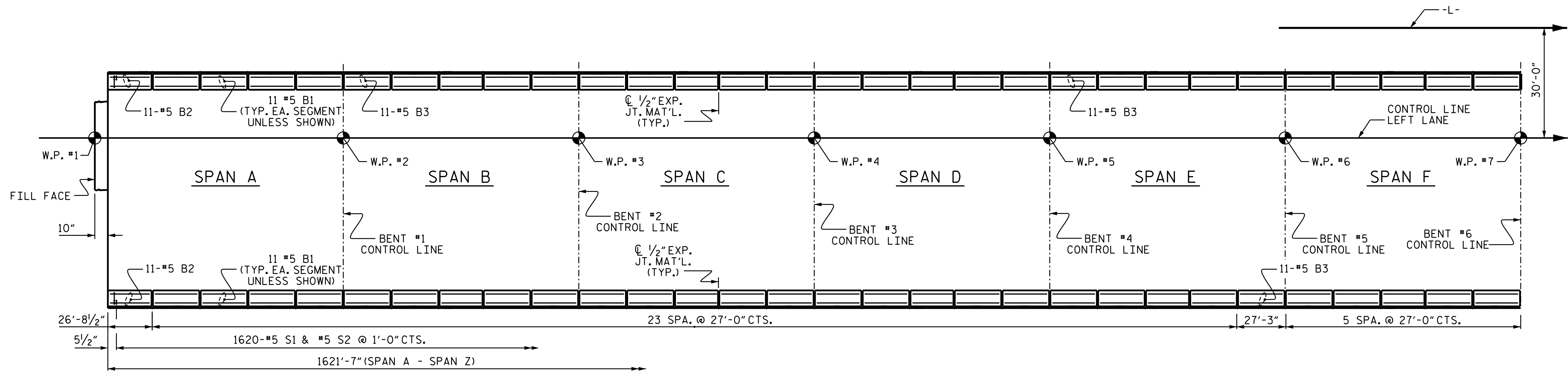
REFERENCE NO. S6-25  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
**ELASTOMERIC BEARING DETAILS**  
 PRESTRESSED CONCRETE GIRDER SUPERSTRUCTURE

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-25
1			3			TOTAL SHEETS 46
2			4			

ASSEMBLED BY :	J. B. W.	DATE :	7/09/2018
CHECKED BY :	S. K. C.	DATE :	7/09/2018
DRAWN BY :	WJH 8/89	REV. 6/13	AAC/MAA
CHECKED BY :	CRK 8/89	REV. 1/15	MAA/TMG
		REV. 12/17	MAA/THC

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*



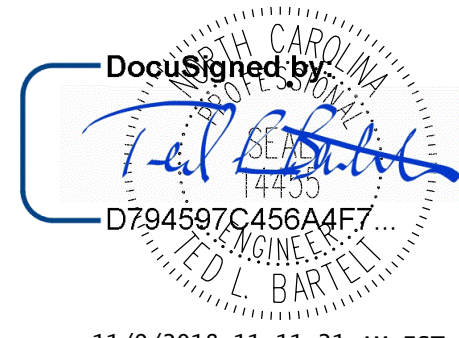
PLAN

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**CONCRETE BARRIER RAIL (RIGHT LANE)**



DRAWN BY: J. B. W. DATE: 7/09/2018  
 CHECKED BY: S. K. C. DATE: 7/09/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE: 08/29/2018

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

REFERENCE NO. 6-26  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			

STRUCTURE NO. 6 STD. NO. CBR1 (SHT 1)

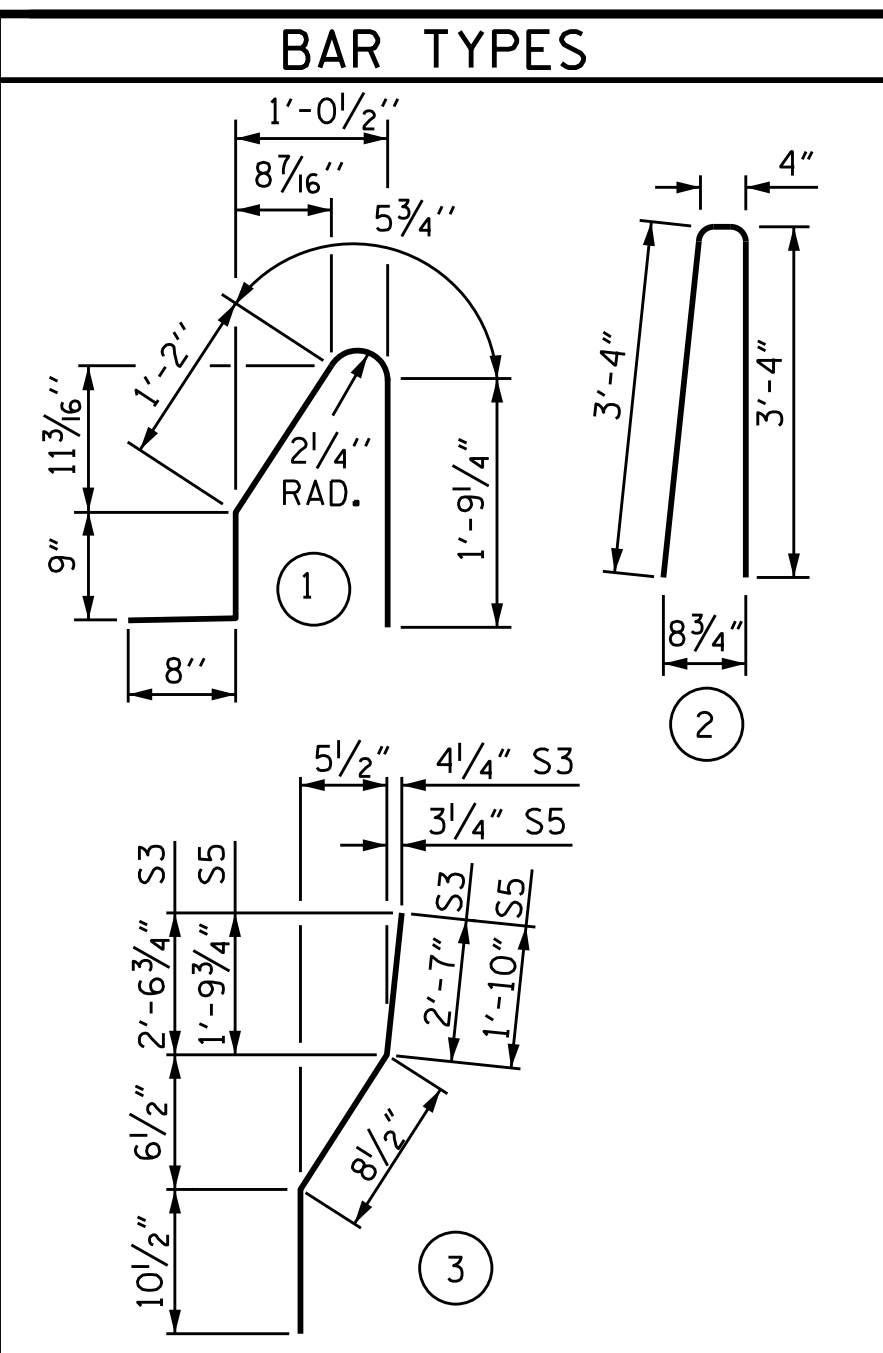
**NOTES**

THE BARRIER RAIL IN EACH CONTINUOUS UNIT SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT CONTINUOUS UNIT HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

THE #5 S3, S4, S5 AND S6 BARS SHALL BE INSTALLED, USING AN ADHESIVE ANCHORING SYSTEM, AFTER SAWING THE JOINT. THE YIELD LOAD FOR THE #5 S3, S4, S5 AND S6 BARS IS 18.6 KIPS. FIELD TESTING FOR THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.



ALL BAR DIMENSIONS ARE OUT TO OUT

**BILL OF MATERIAL**

FOR CONCRETE BARRIER RAIL ONLY

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* S1	1612	#5	1	4'-10"	16523
* S2	1612	#5	2	7'-0"	23538
* S3	8	#5	3	4'-2"	35
* S4	8	#5	STR	4'-0"	33
* S5	8	#5	3	3'-5"	29
* S6	8	#5	STR	3'-3"	27
B1	1232	#5	STR	26'-5"	33945
B2	44	#5	STR	26'-5"	1201
B3	44	#5	STR	26'-10"	1231

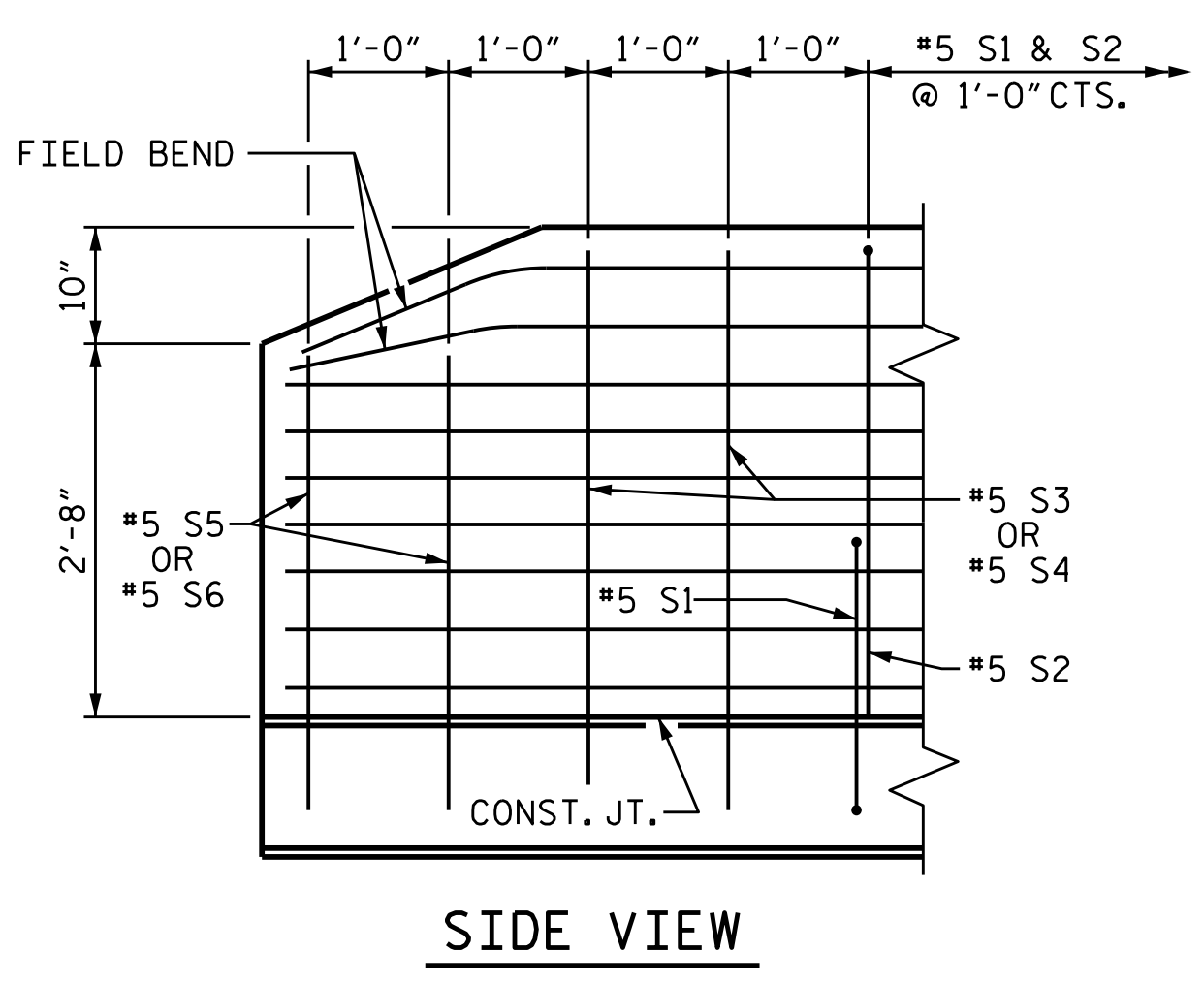
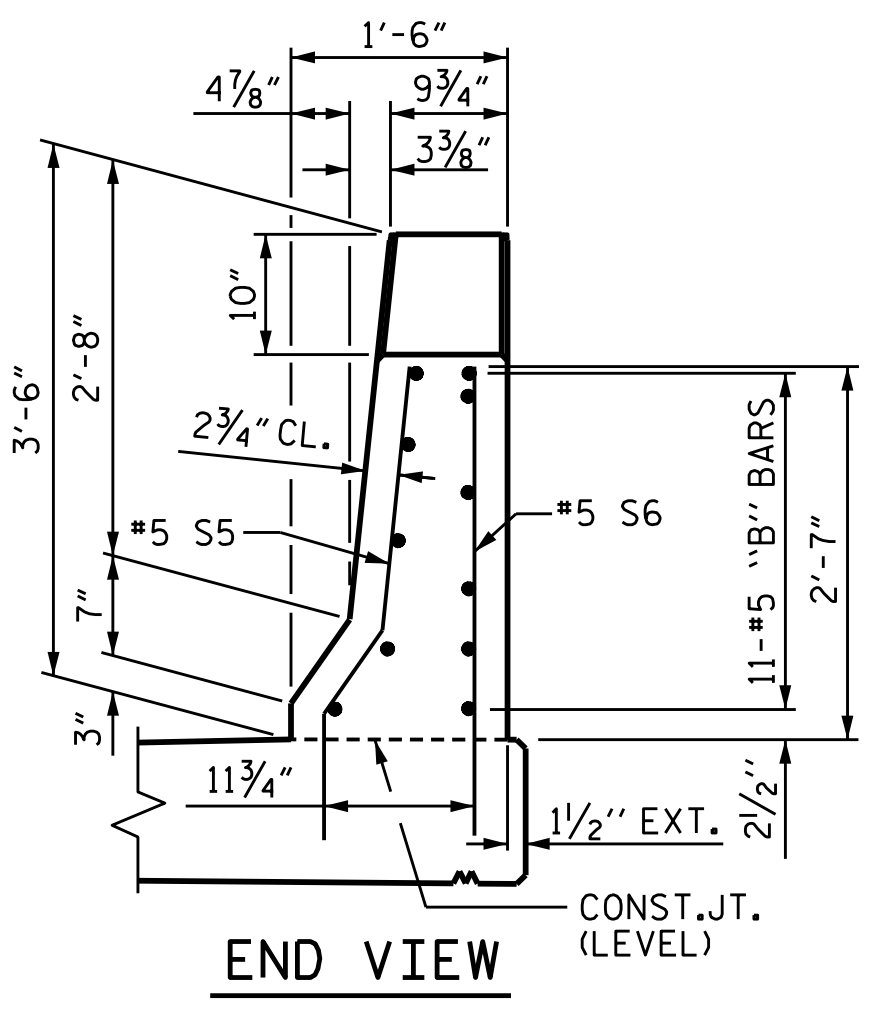
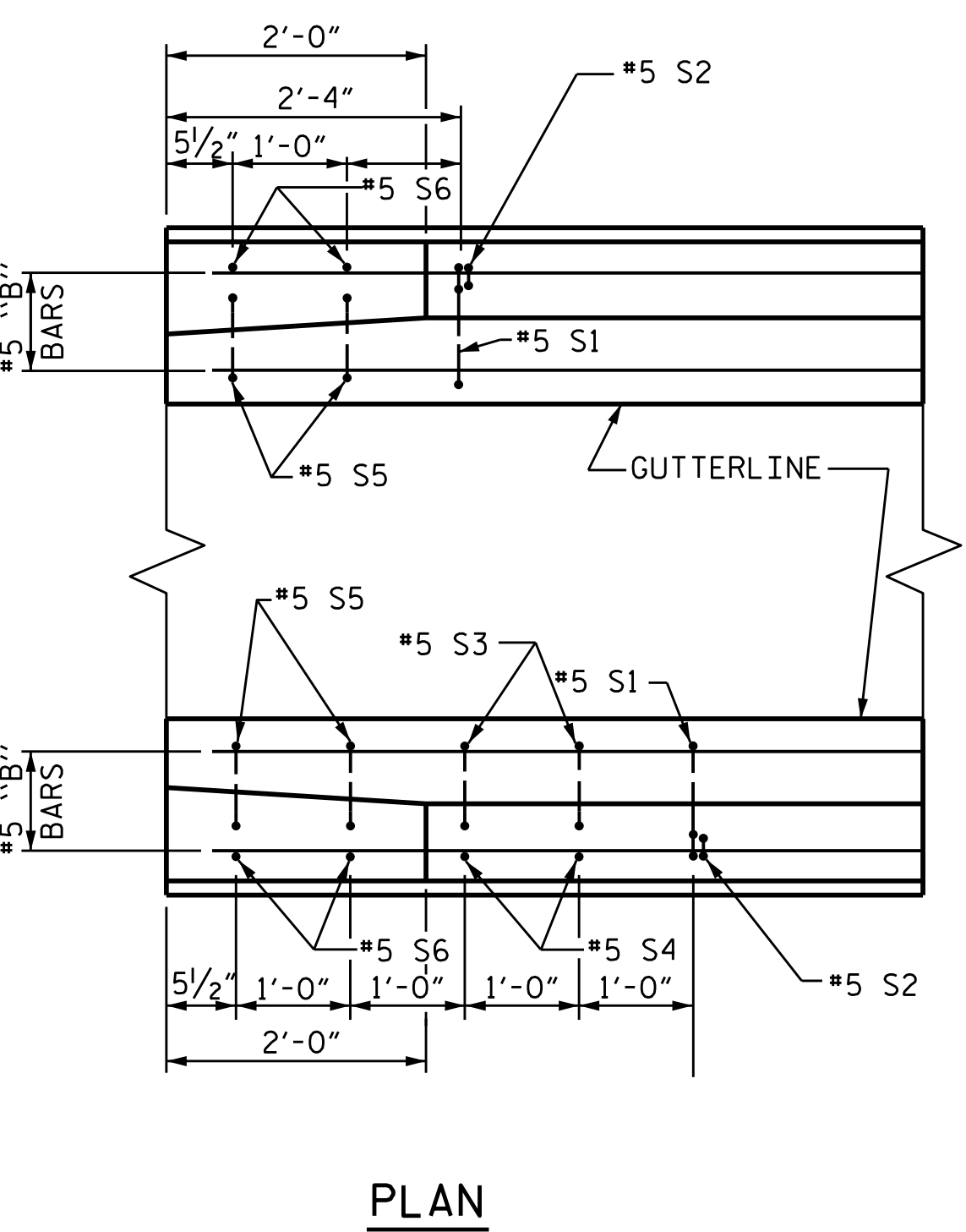
\* EPOXY COATED REINFORCING STEEL 76236 LBS.  
 CLASS AA CONCRETE 440,000 YDS.  
 CONCRETE BARRIER RAIL 3239,83 LIN. FT.

PROJECT NO. R-1015  
 CRAVEN  COUNTY  
 STATION: 177+67.00 -L-

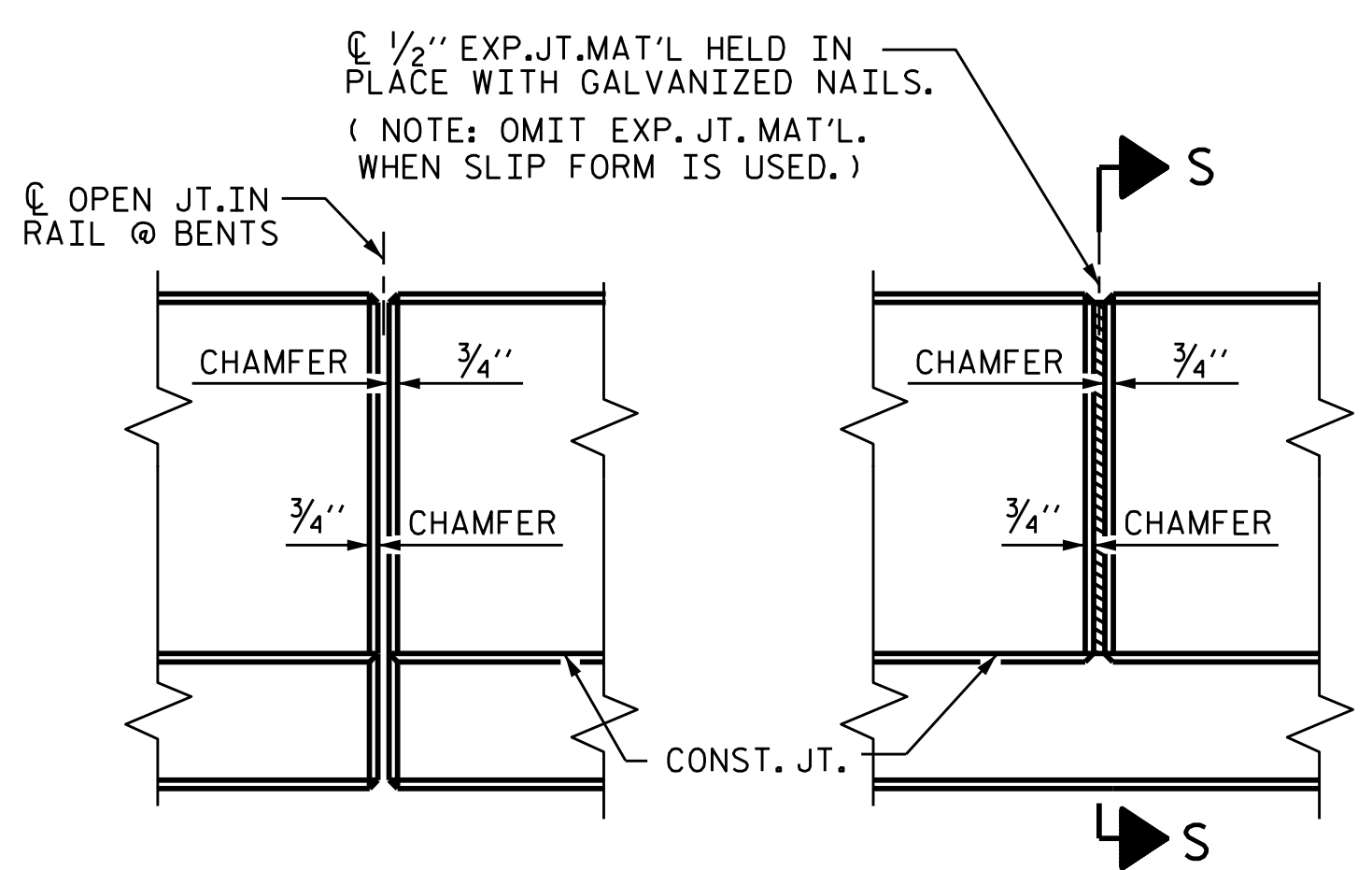
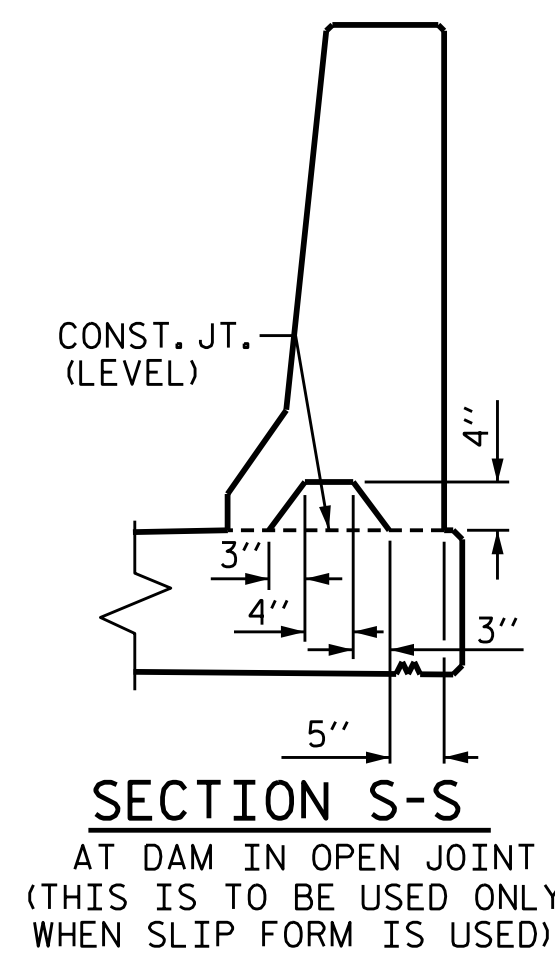
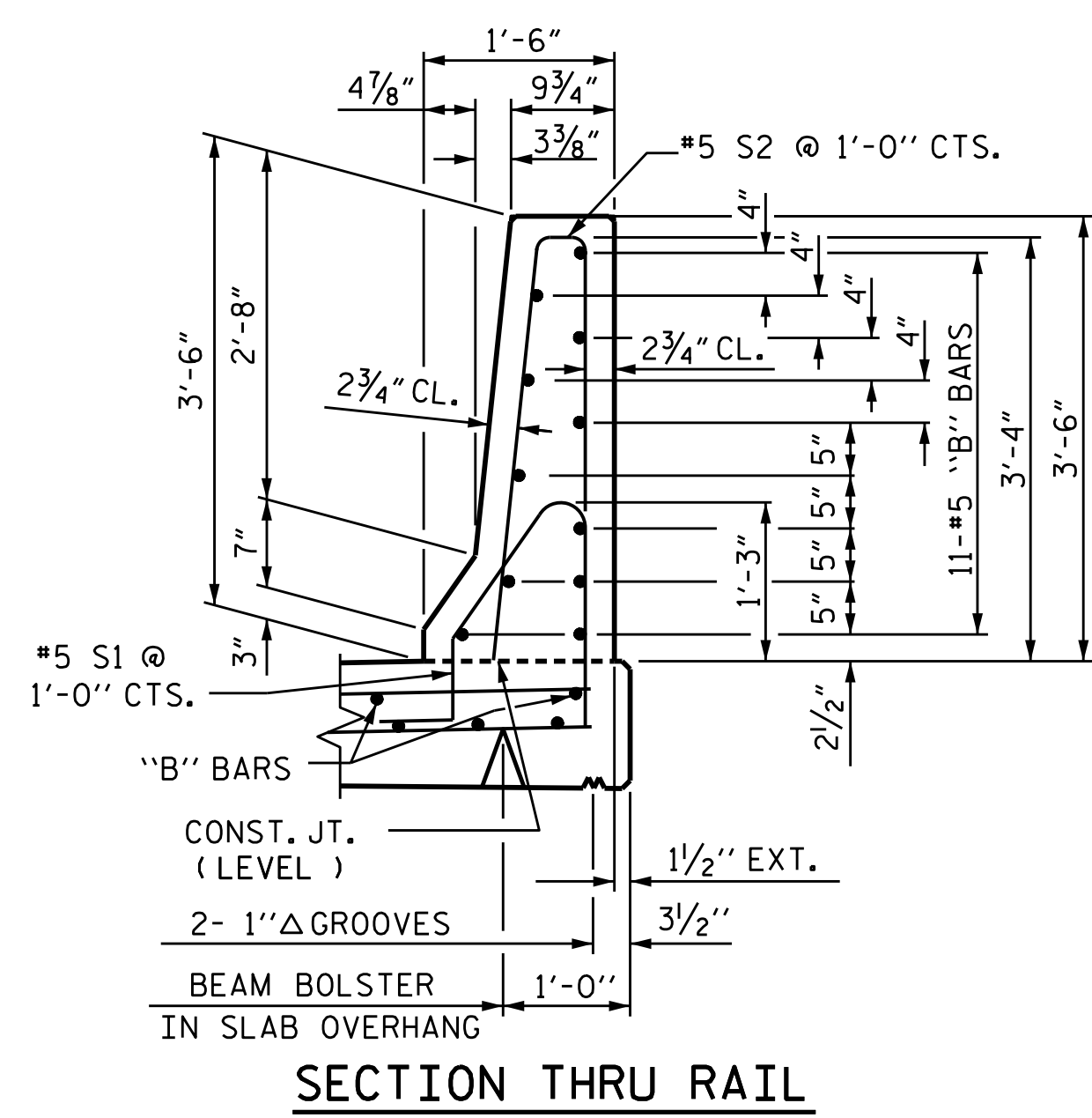
SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 CONCRETE  
 BARRIER RAIL  
 (RIGHT LANE)



**END OF RAIL DETAILS**  
 FOR ADHESIVE ANCHORING AT SAWED JOINTS



**ELEVATION AT EXPANSION JOINTS**  
**BARRIER RAIL DETAILS**

ASSEMBLED BY : J. B. W. DATE : 8/31/2018  
 CHECKED BY : S. K. C. DATE : 8/31/2018

DRAWN BY : ARB 5/87  
 CHECKED BY : SJD 9/87

REV. 7/12 MAA/GM  
 REV. 6/13 MAA/GM  
 REV. 12/17 MAA/THC

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DocuSigned by  
  
 D794597C456A4F7  
 12/7/2018

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 Phone 919 981 0310 Fax 919 981 0451  
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REVISIONS						SHEET NO. S6-27
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

\*\*\*\*\*SYSTEMTIME\*\*\*\*\*  
 \*\*\*\*\*DGN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*

NOTES

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD-DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

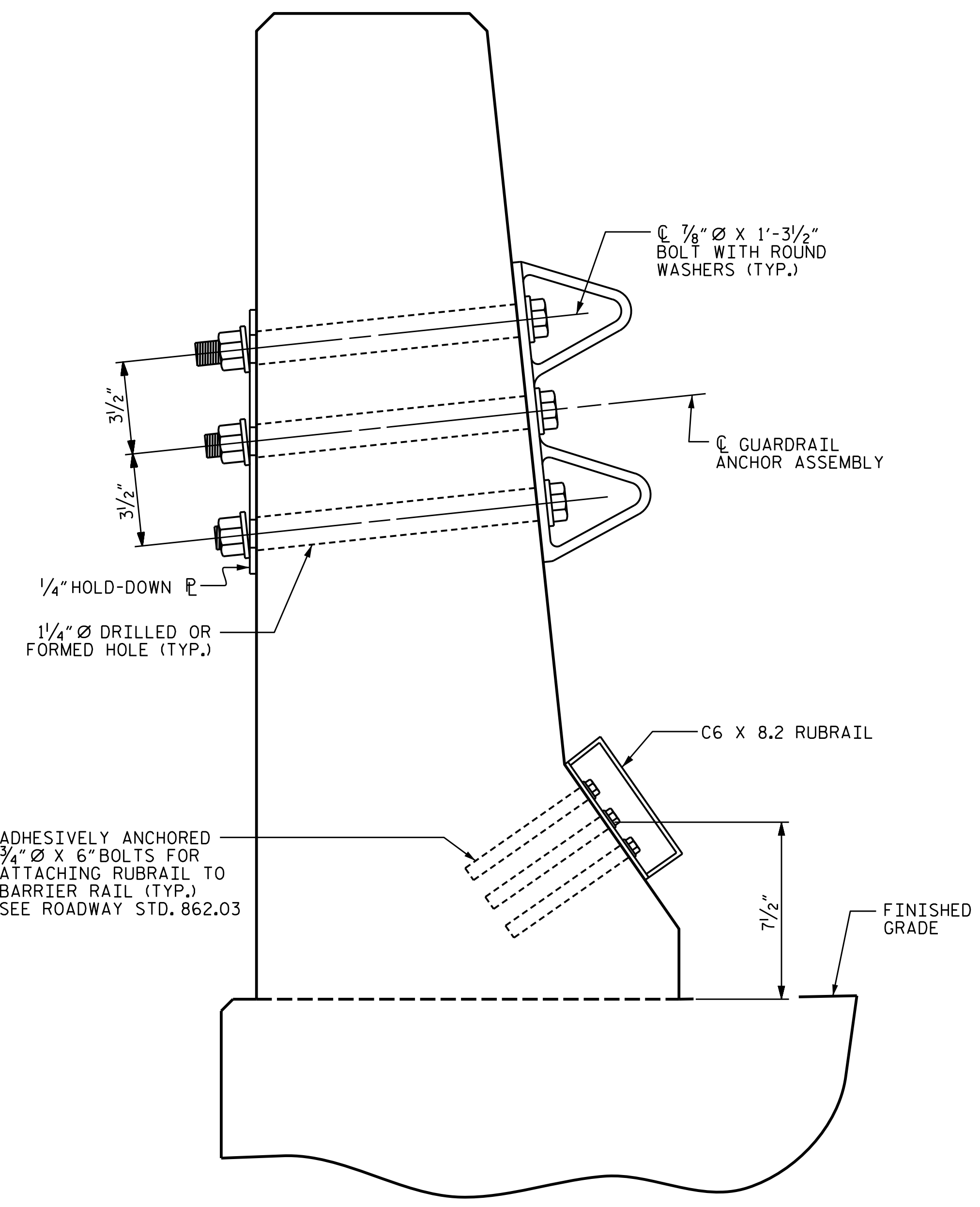
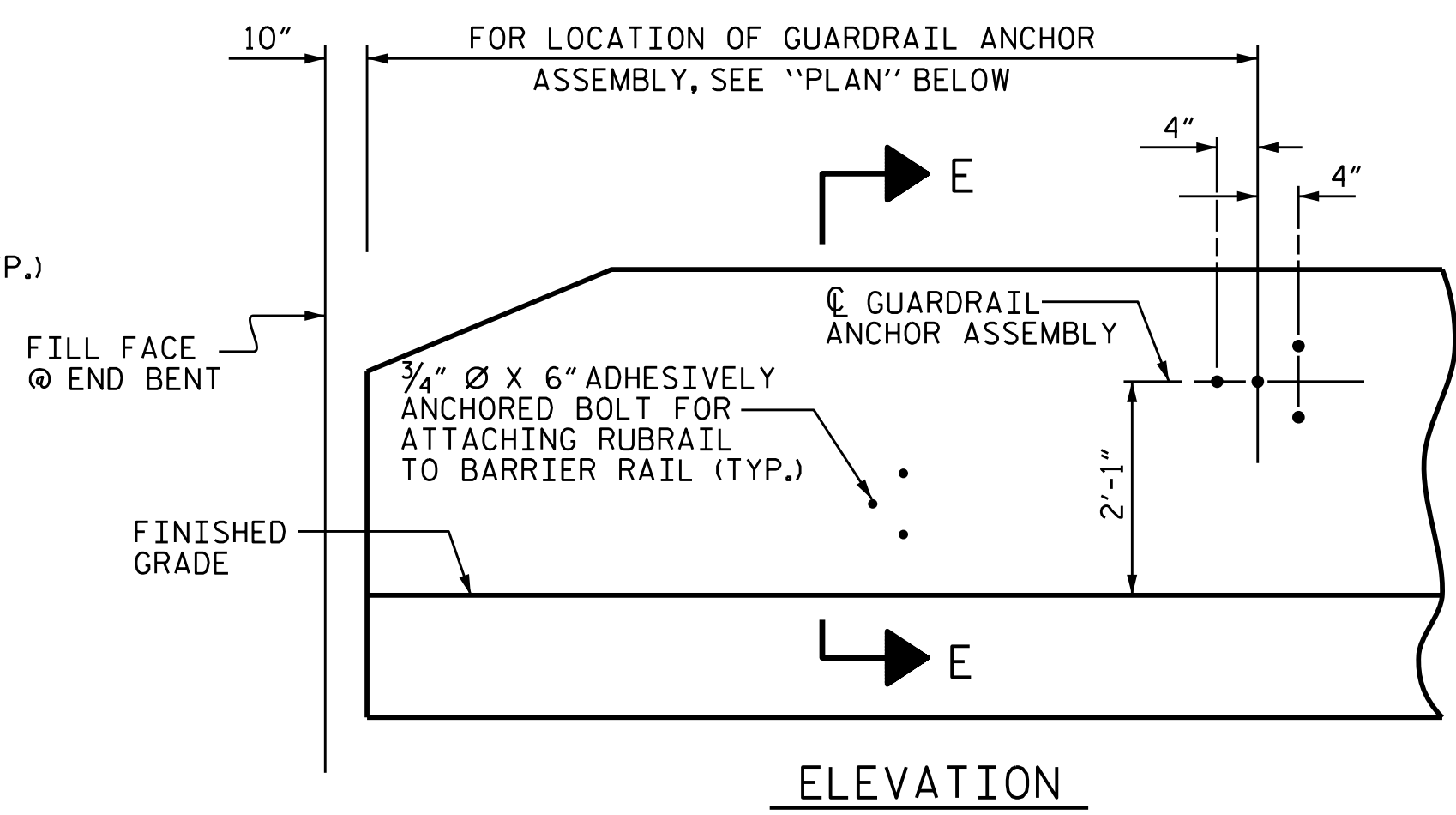
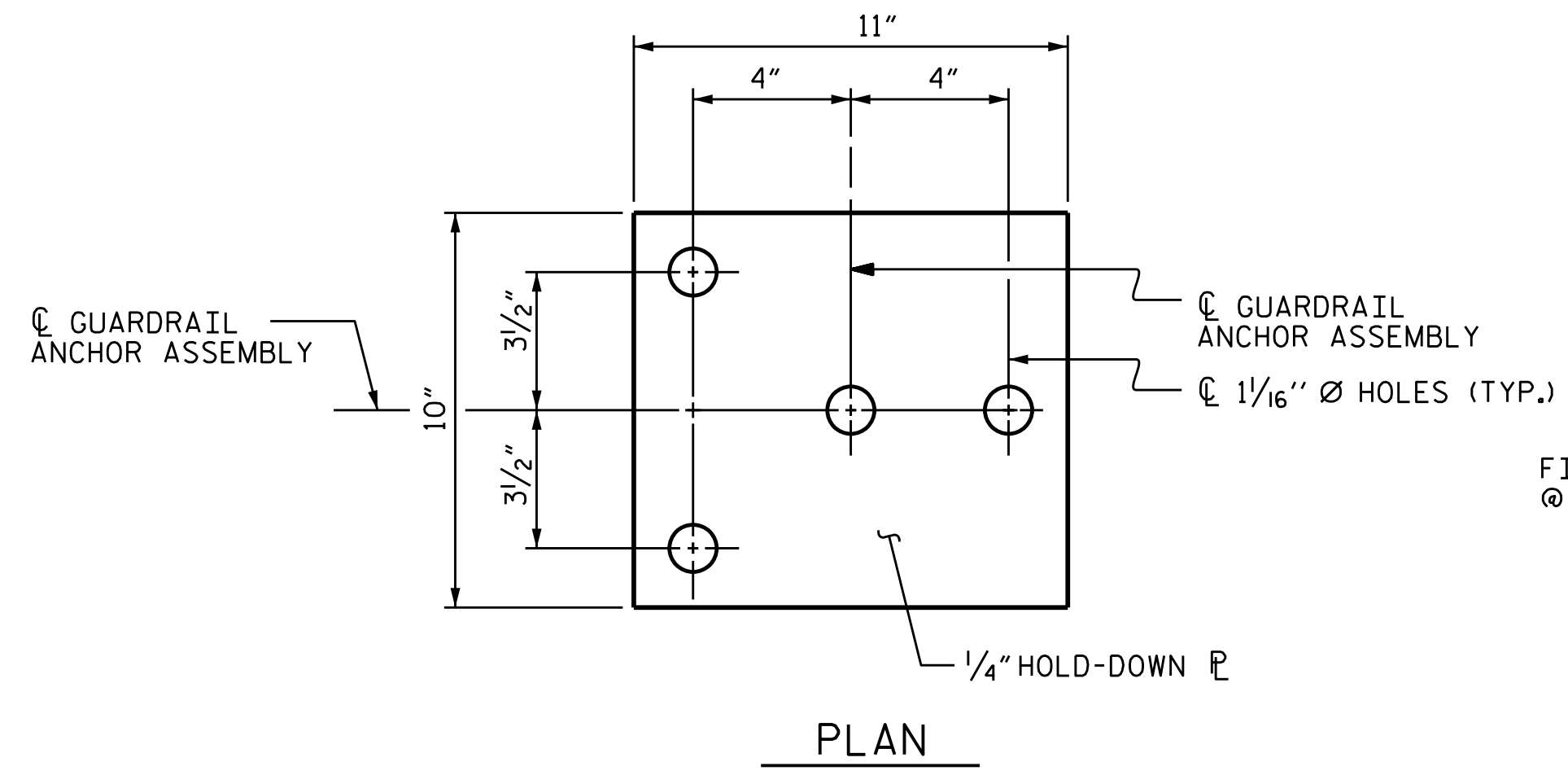
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

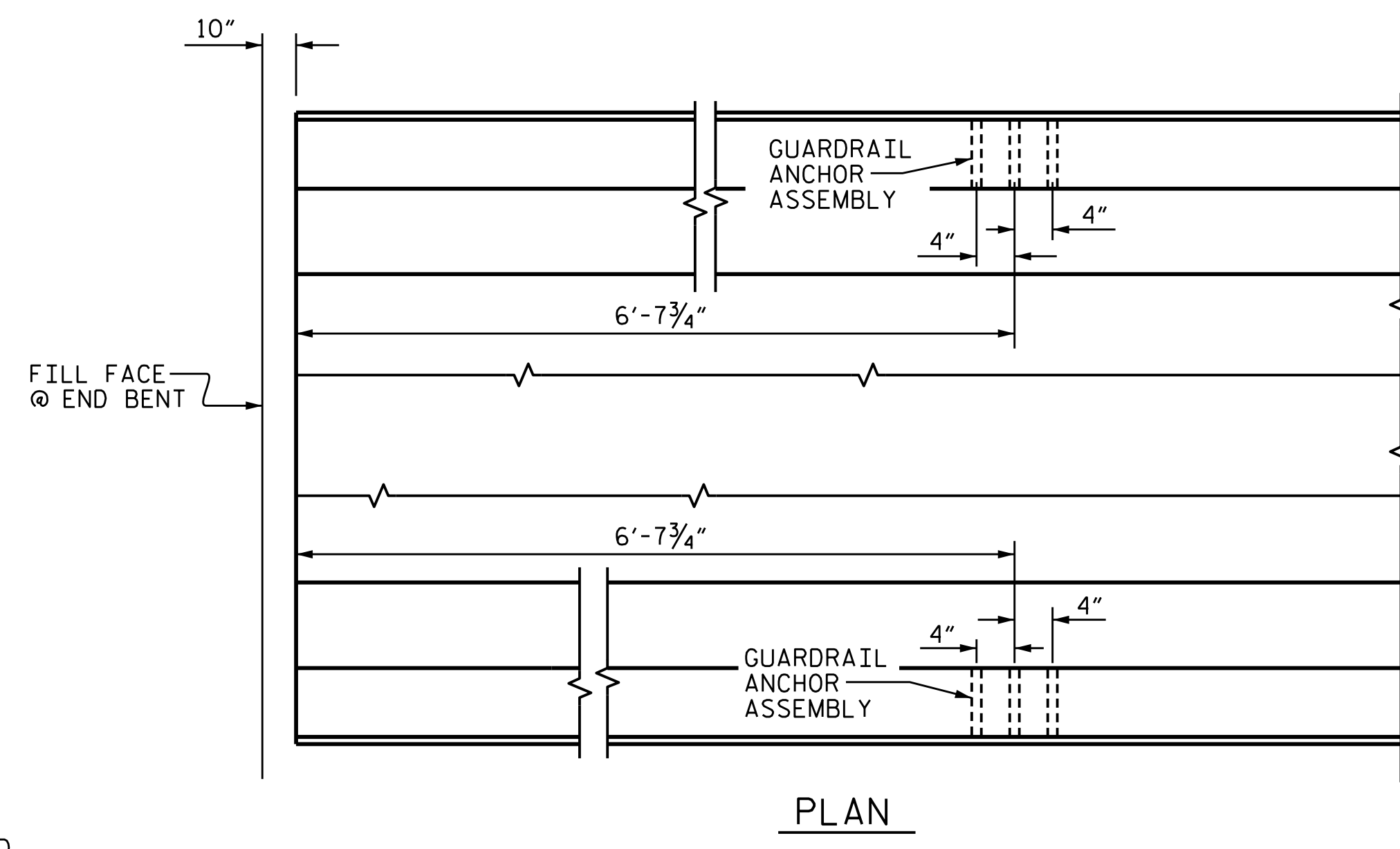
THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.

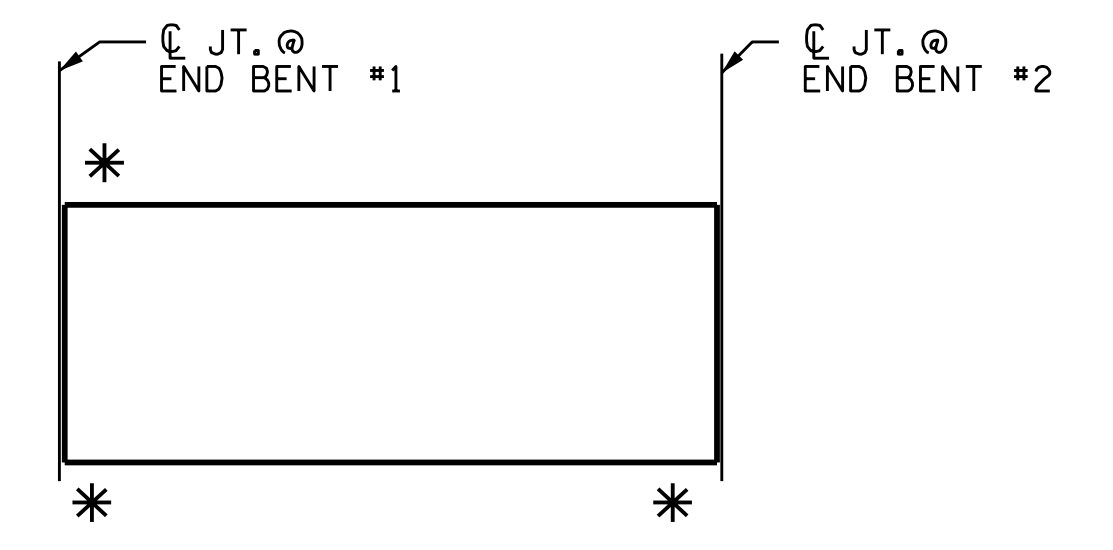


SECTION E-E  
GUARDRAIL ANCHOR ASSEMBLY DETAILS



LOCATION OF ANCHORS FOR GUARDRAIL

END BENT #1 SHOWN, END BENT #2 SIMILAR.



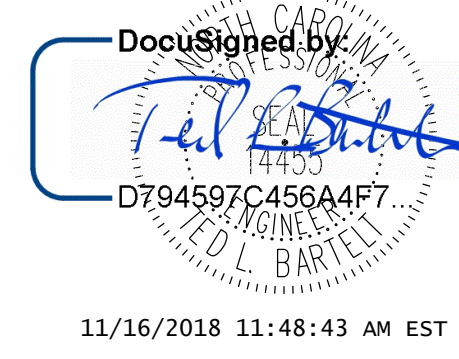
SKETCH SHOWING POINTS OF ATTACHMENTS

\* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 GUARDRAIL ANCHORAGE  
 FOR BARRIER RAIL  
 (RIGHT LANE)



1998 **20** 2018  
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 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

REFERENCE No. 6-28  
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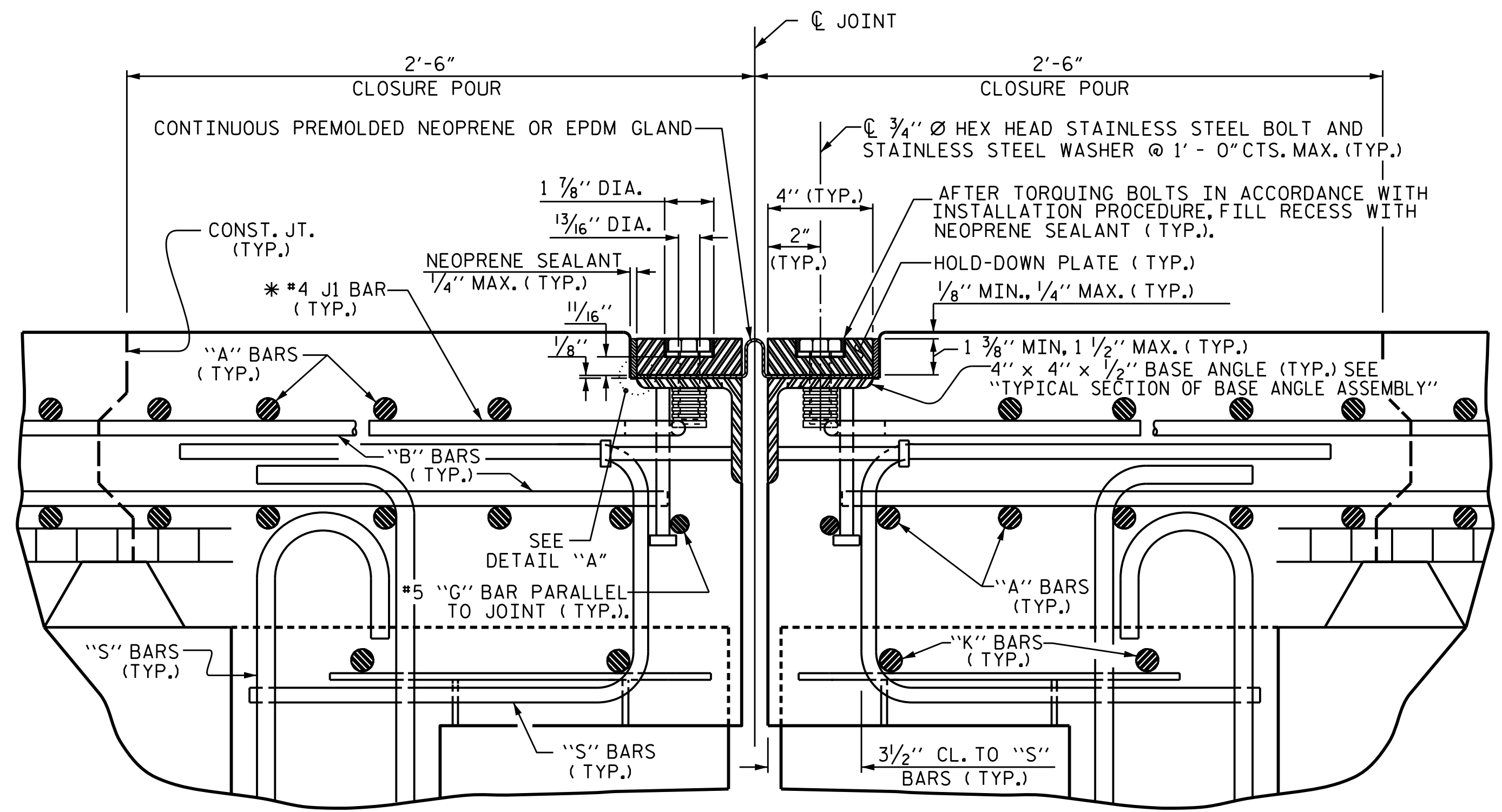
REVISIONS						TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:	46
1			3			46
2			4			

ASSEMBLED BY :	J. B. W.	DATE :	6/27/2018
CHECKED BY :	S. K. C.	DATE :	7/1/2018
DRAWN BY :	TLA 5/06	REV. 7/12	MAA/GM
CHECKED BY :	GM 5/06	REV. 6/13	MAA/GM
		REV. 12/17	MAA/THC

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

STRUCTURE No. 6

STD. NO. GRA2



**EXPANSION JOINT DETAILS**

SECTION NORMAL TO JOINT -- PRESTRESSED GIRDER SUPERSTRUCTURE

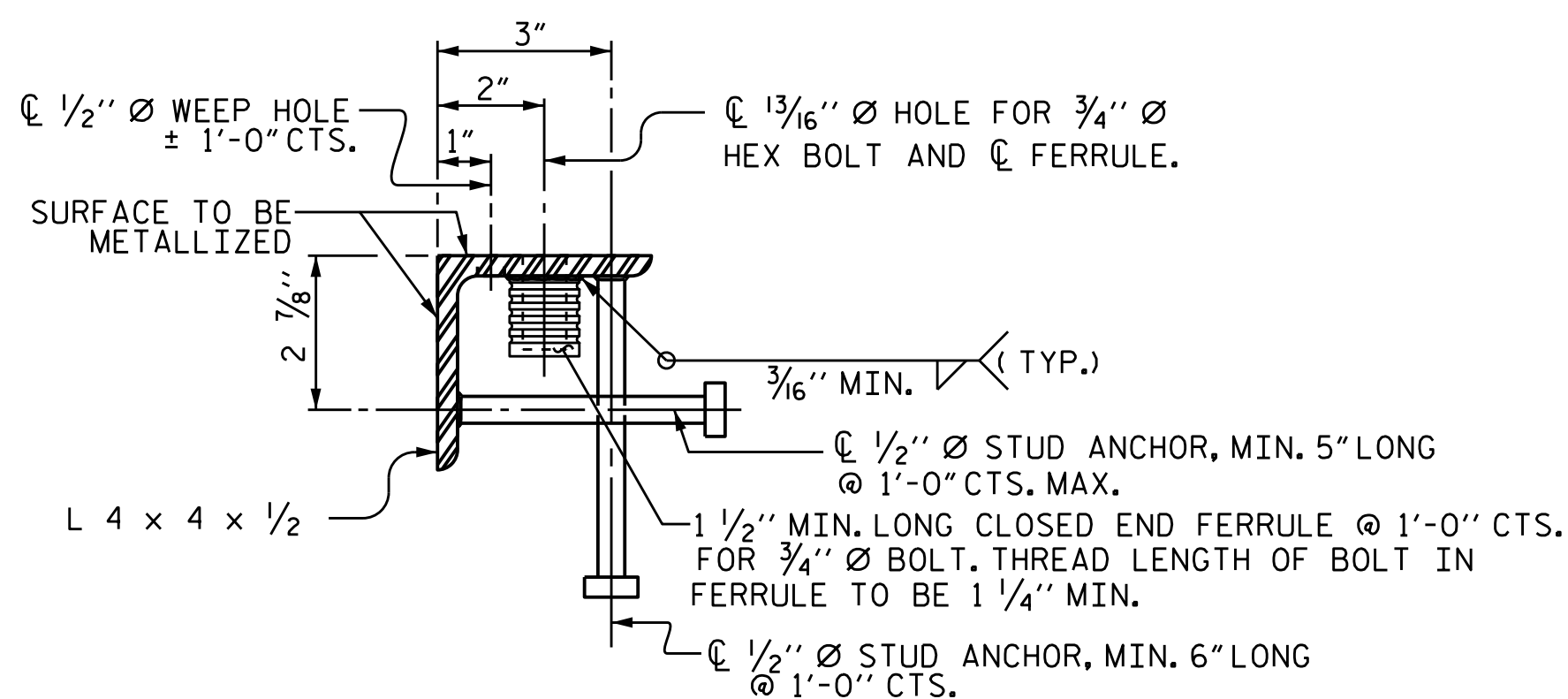
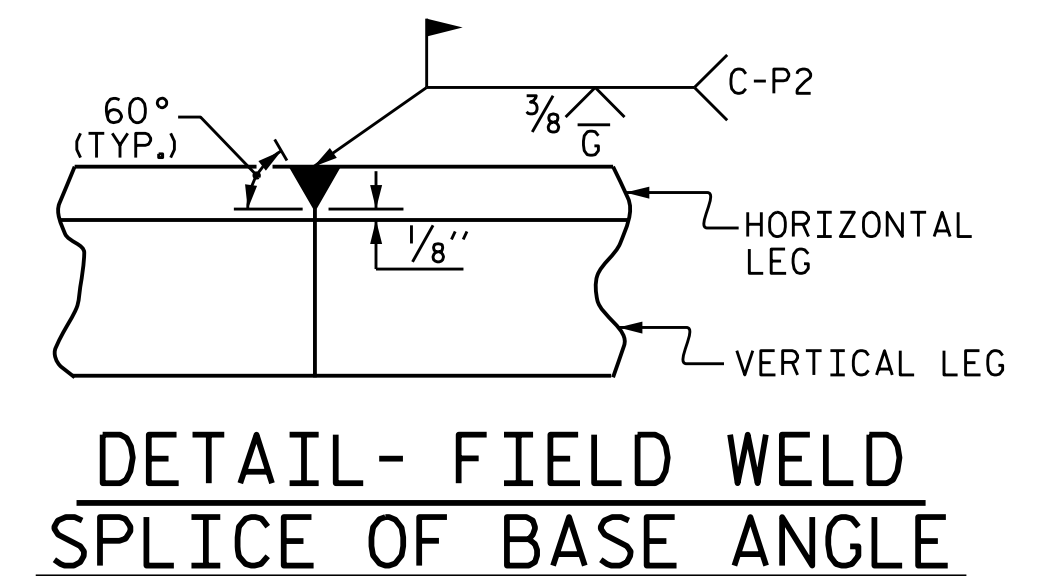
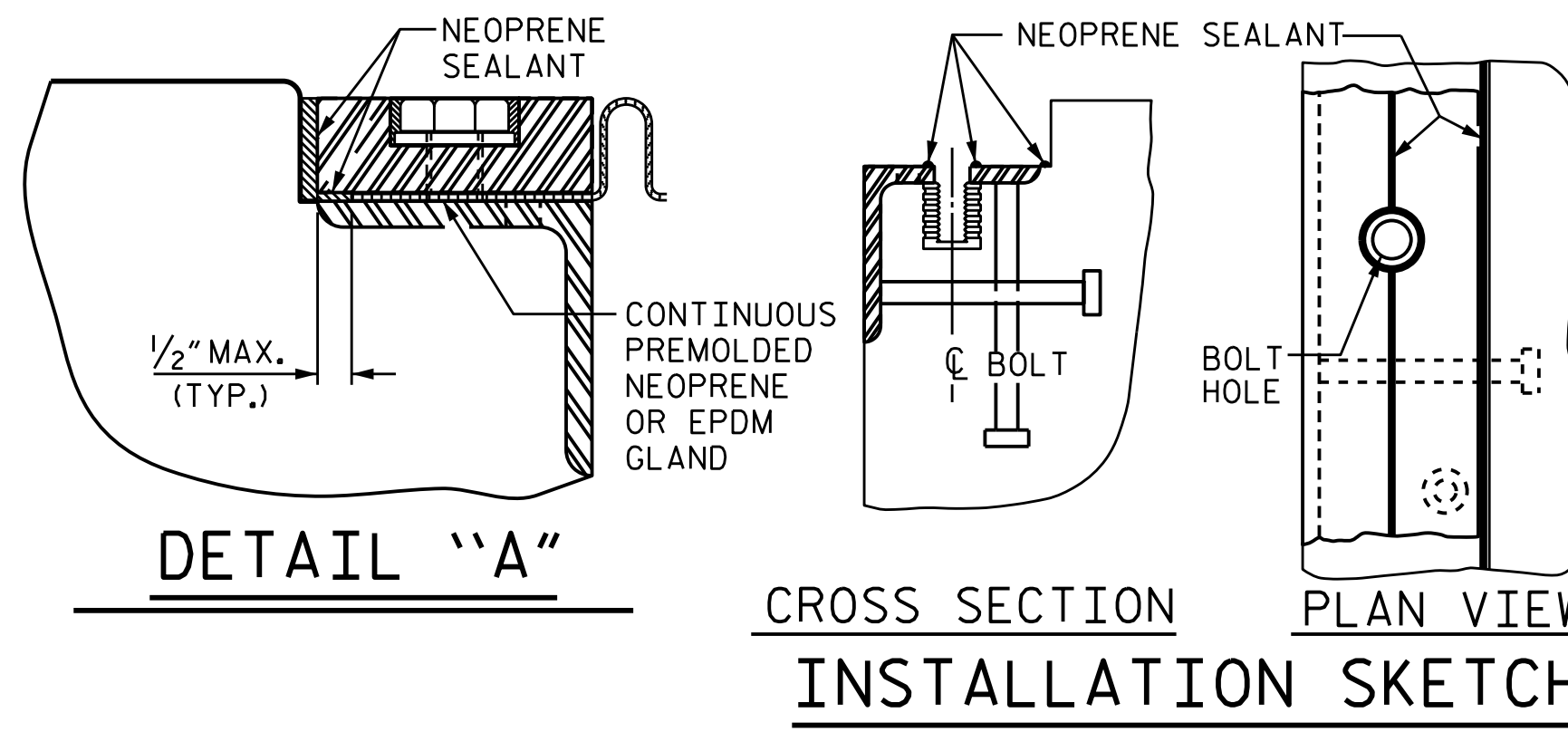
\* THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.

**INSTALLATION PROCEDURE**

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4 1/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 7/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES, THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, AND THE LIFTING HOLES IN THE HOLD-DOWN PLATE, AND COMPLETELY FILL THE RECESSES AND LIFTING HOLES WITH NEOPRENE SEALANT.

**GENERAL NOTES**

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MINIMUM.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD-DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
7. THE COVER PLATES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.
8. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE REPAIRED IN ACCORDANCE WITH THE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
9. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
10. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
11. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.
12. THE FABRICATOR SHALL PROVIDE 1/2" Ø THREADED HOLES IN THE HOLD-DOWN PLATES TO ASSIST IN LIFTING AND PLACING. THE HOLES SHALL BE 3/4" DEEP AT 6'-0" MAXIMUM SPACING AND A MINIMUM OF TWO HOLES PER PLATE.

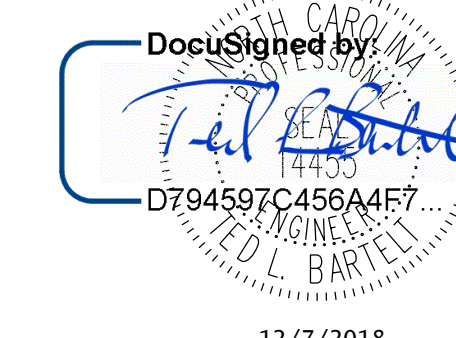


**TYPICAL SECTION OF BASE ANGLE ASSEMBLY**

MOVEMENT AND SETTING AT JOINT					
BENT NO.	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
BENT #1	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"
BENT #3	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #6	90°	2 1/2"	2 3/4"	2 3/16"	1 7/8"
BENT #9	90°	2 1/16"	2 1/16"	2 1/8"	1 3/8"
BENT #11	90°	1 1/4"	2 3/16"	1 1/8"	1 5/16"

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 EXPANSION JOINT  
 SEAL DETAILS  
 (RIGHT LANE)

ASSEMBLED BY : J. B. W.	DATE : 7/09/2018
CHECKED BY : S. K. C.	DATE : 7/09/2018
DRAWN BY : REK 9/87	REV. 10/11 MAA/GM
CHECKED BY : CRK 10/87	REV. 10/17 MAA/THC
	REV. 6/18 MAA/THC



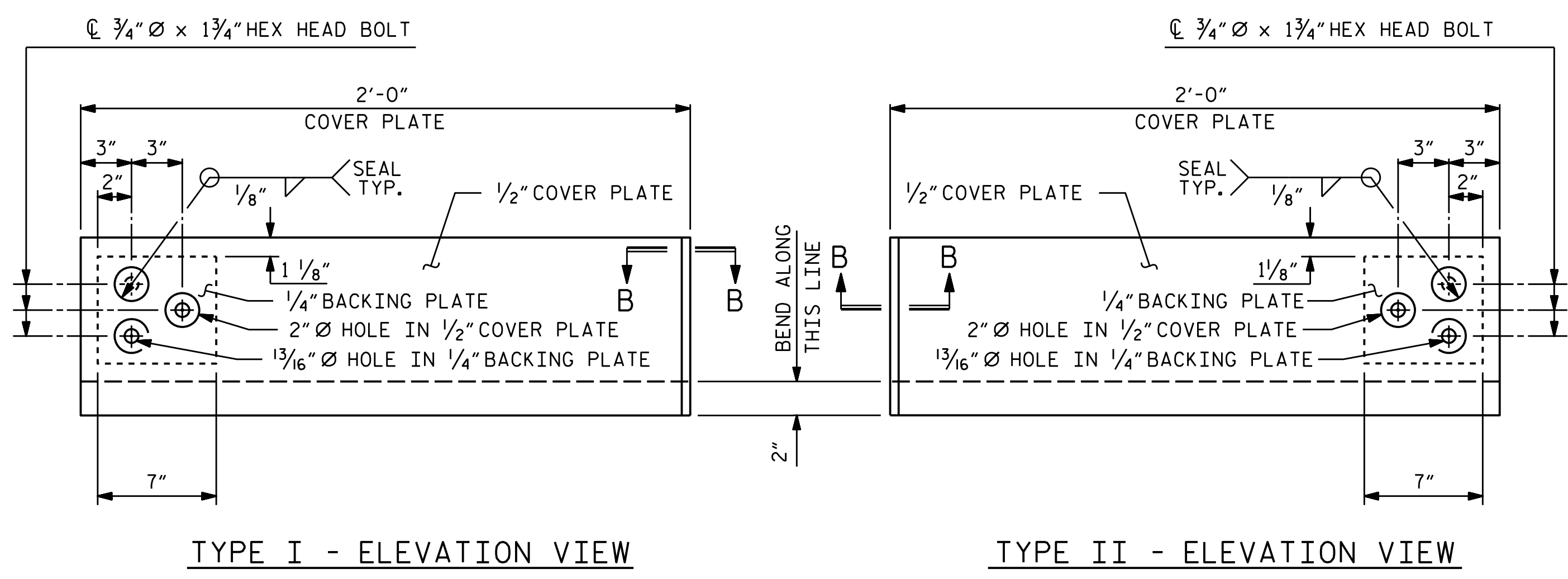
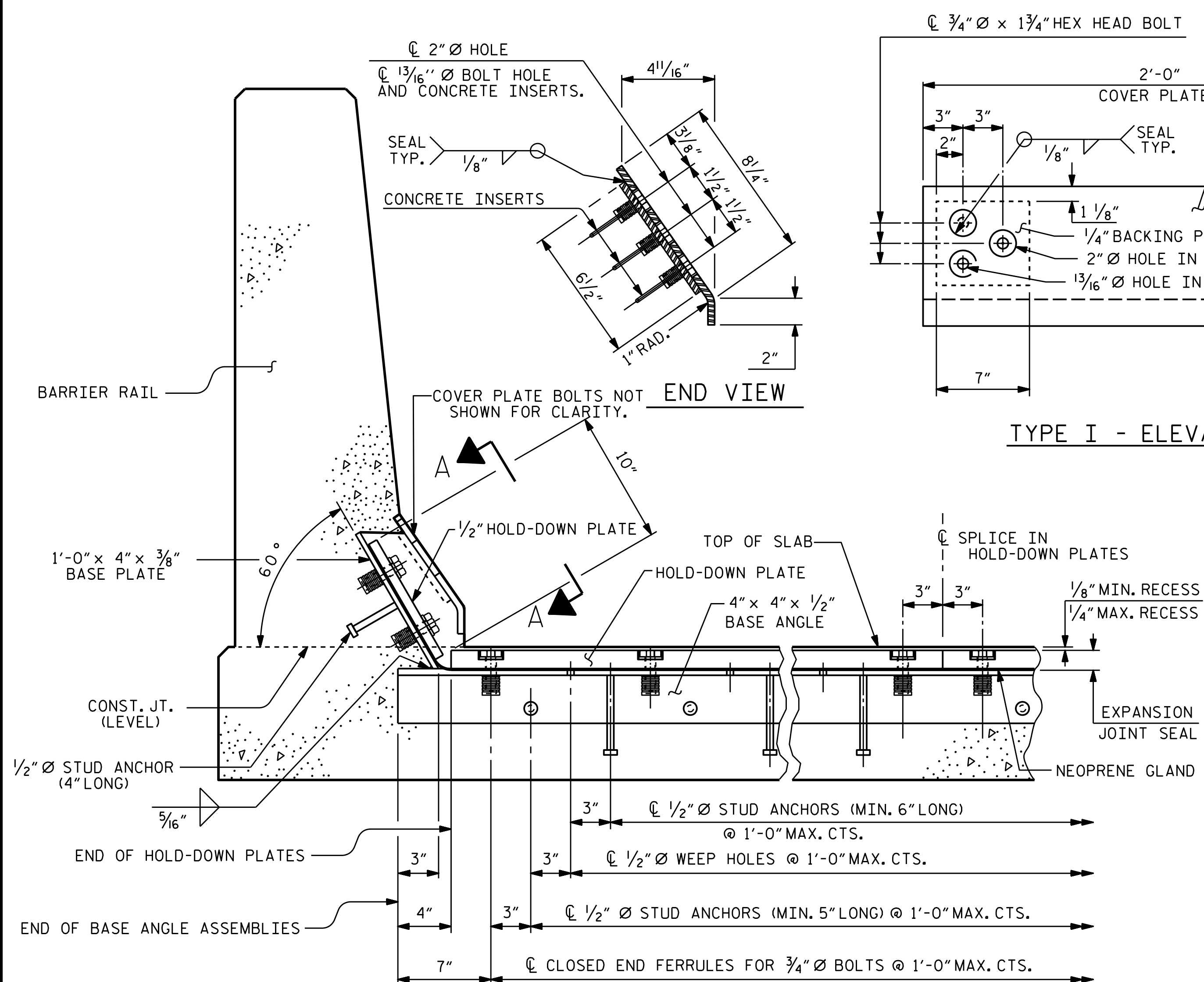
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

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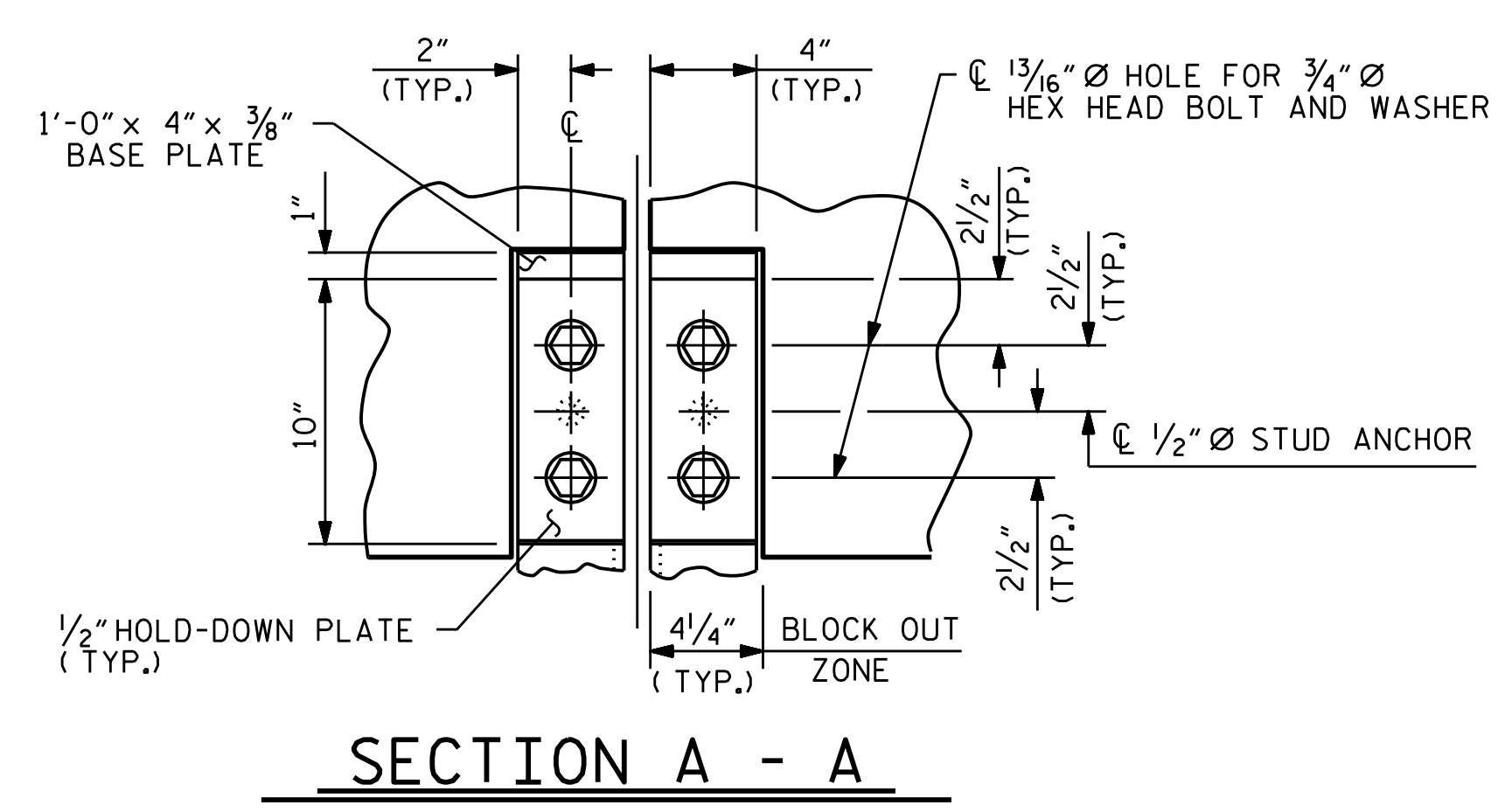
REVISIONS						SHEET NO. S6-29
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*SDGN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

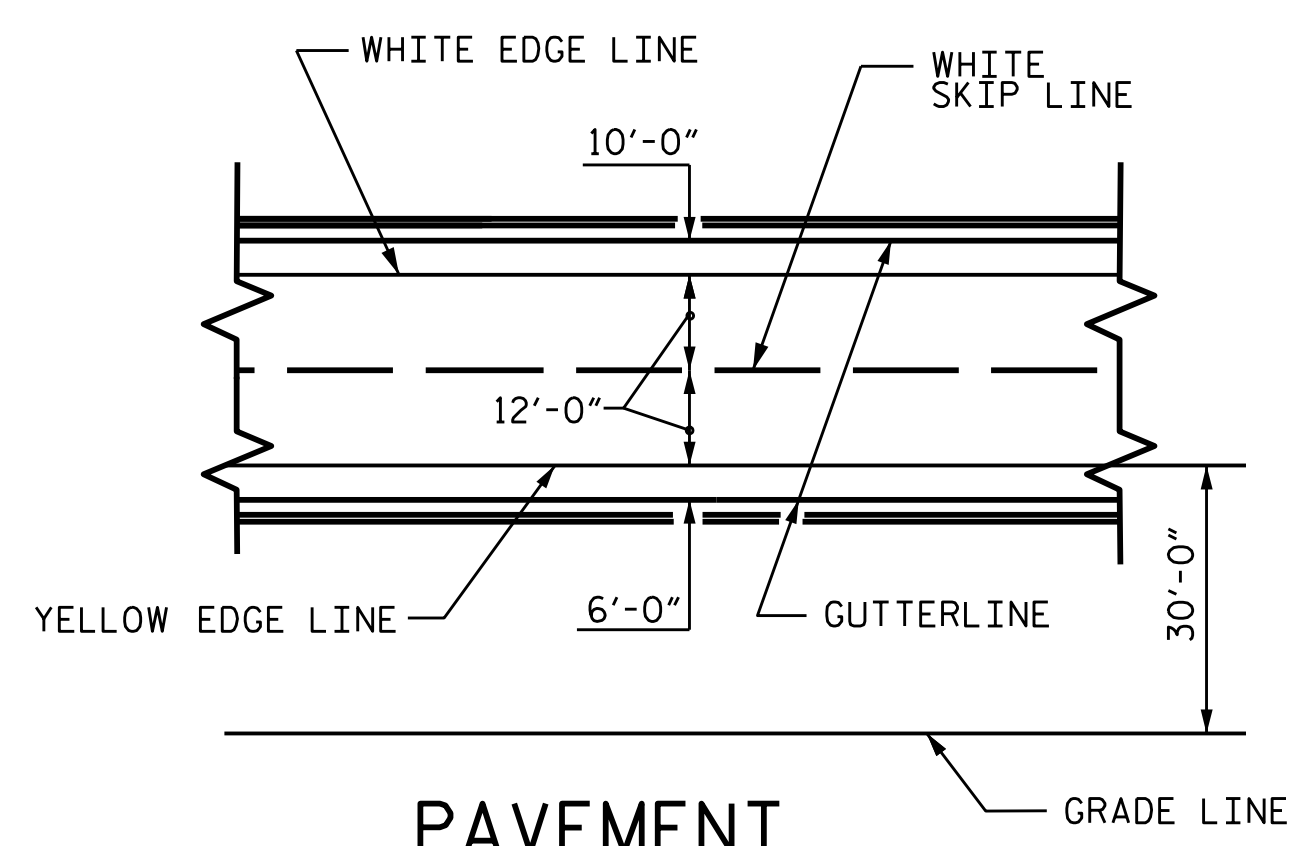




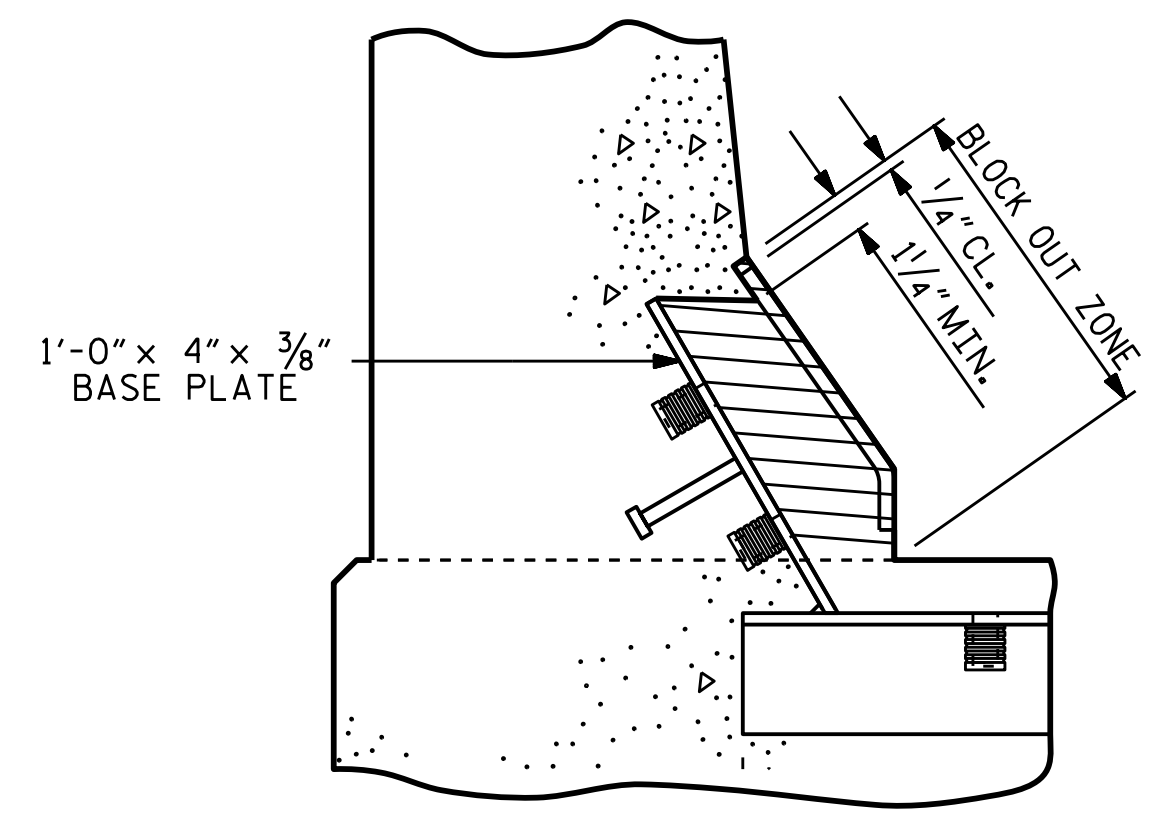
**COVER PLATE DETAILS**



**SECTION A - A**



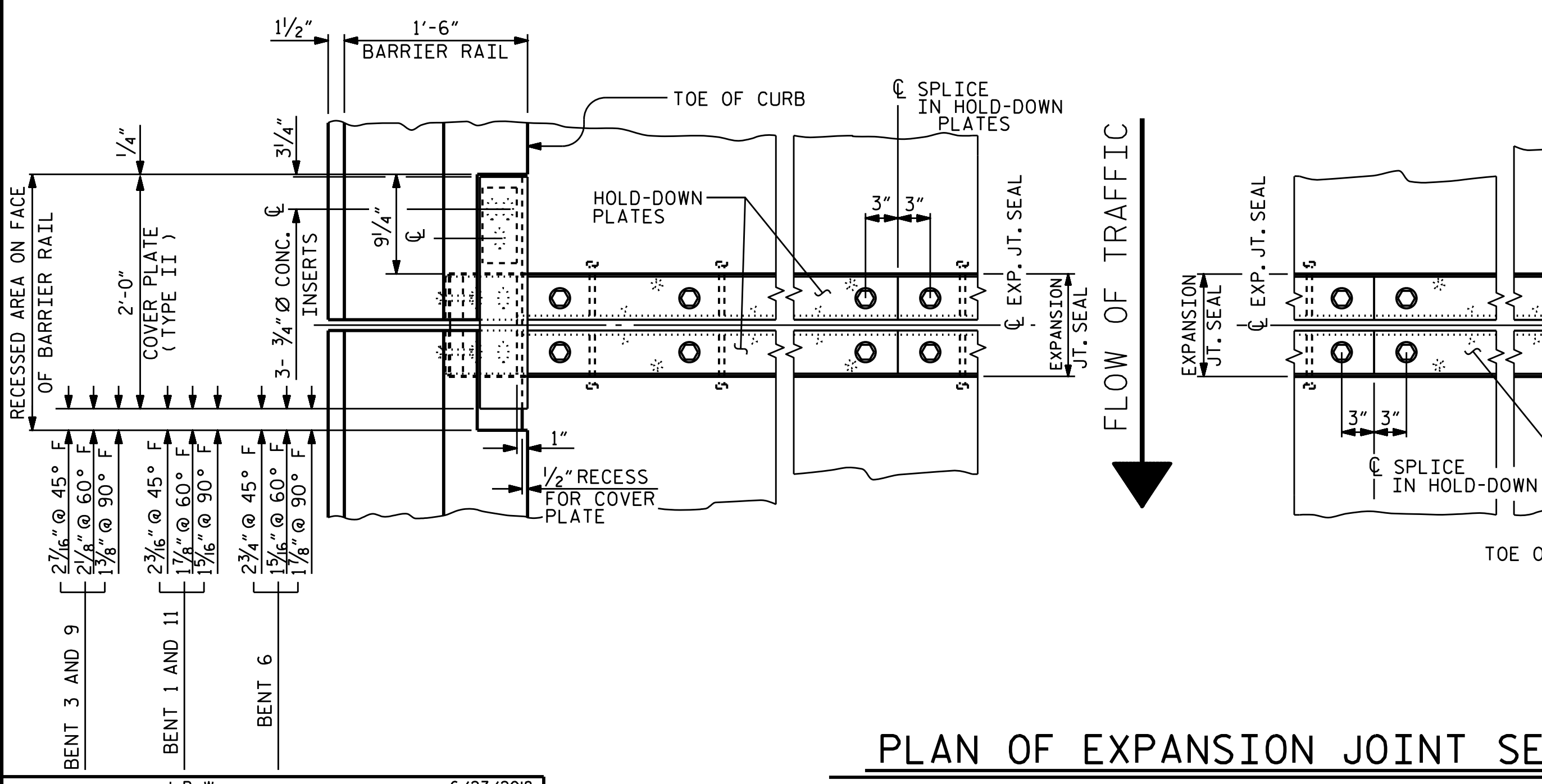
**PAVEMENT MARKING ALIGNMENT**



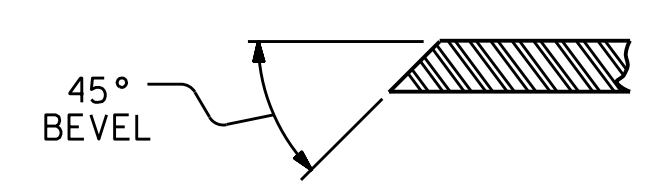
**BLOCK OUT DETAIL**

SEE "SECTION A - A" FOR OTHER DETAILS.

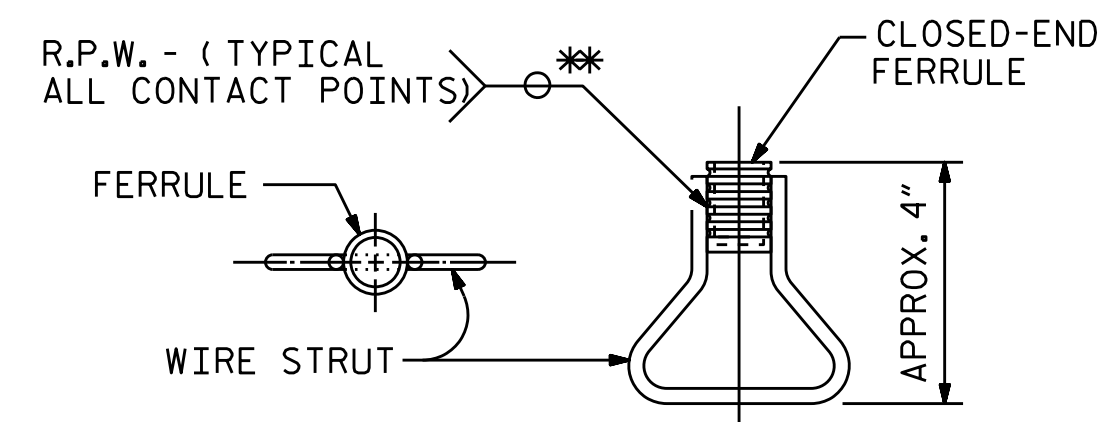
**SECTION THRU RAIL NORMAL TO JOINT**



**PLAN OF EXPANSION JOINT SEAL**



**SECTION B - B**



**PLAN ELEVATION**

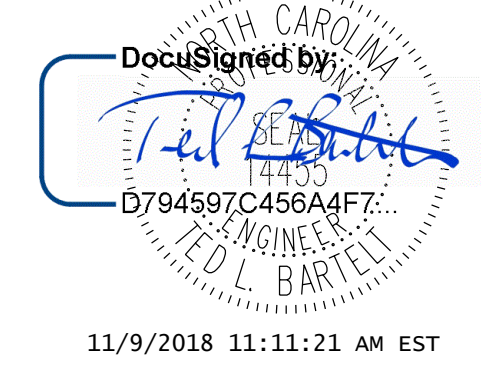
**CONCRETE INSERT**

\* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 EXPANSION JOINT  
 SEAL DETAILS  
 FOR BARRIER RAIL  
 (RIGHT LANE)



1998 **20** 2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES

DRAWN BY: J. B. W. DATE: 6/27/2018  
 CHECKED BY: S. K. C. DATE: 7/5/2018  
 DESIGN ENGINEER OF RECORD: T.L.B., PE DATE: 8/29/2018

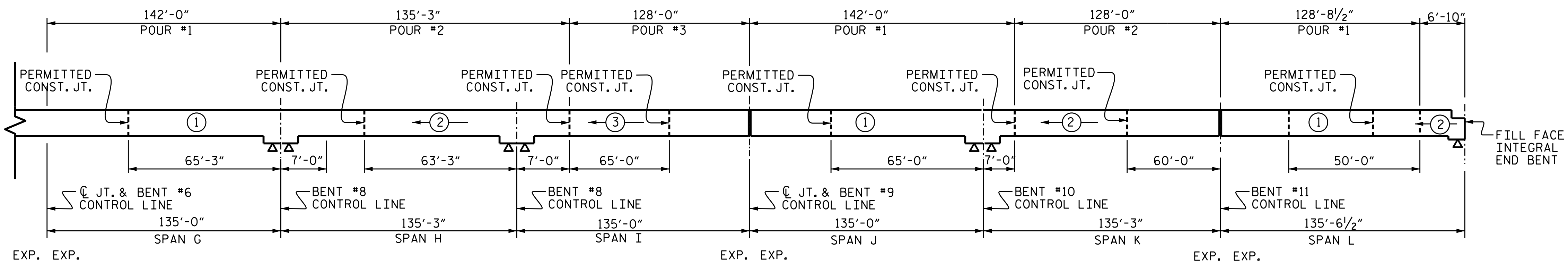
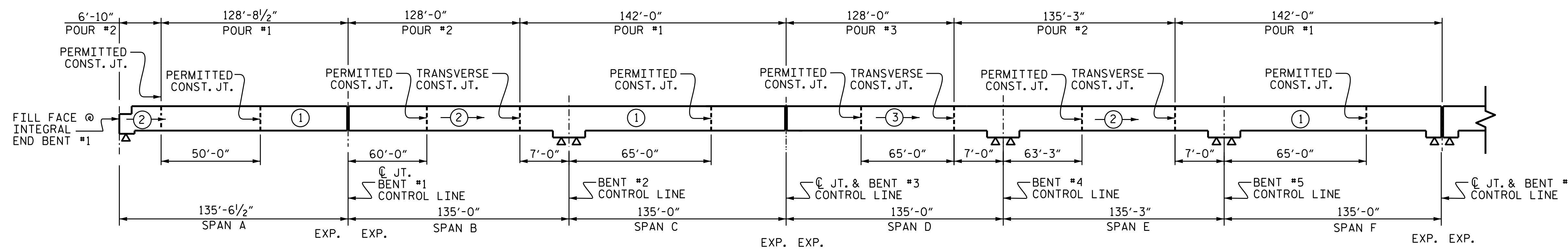
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 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

REFERENCE NO. 6-30  
 DOCUMENT NOT CONSIDERED  
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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-30
1			3			TOTAL SHEETS 46
2			4			

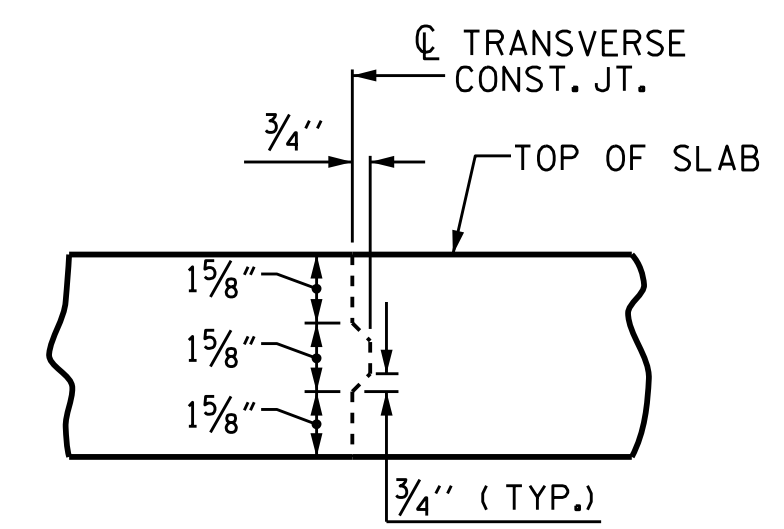
\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DGN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*

STRUCTURE NO. 6 STD. NO. EJS2 SHT 1



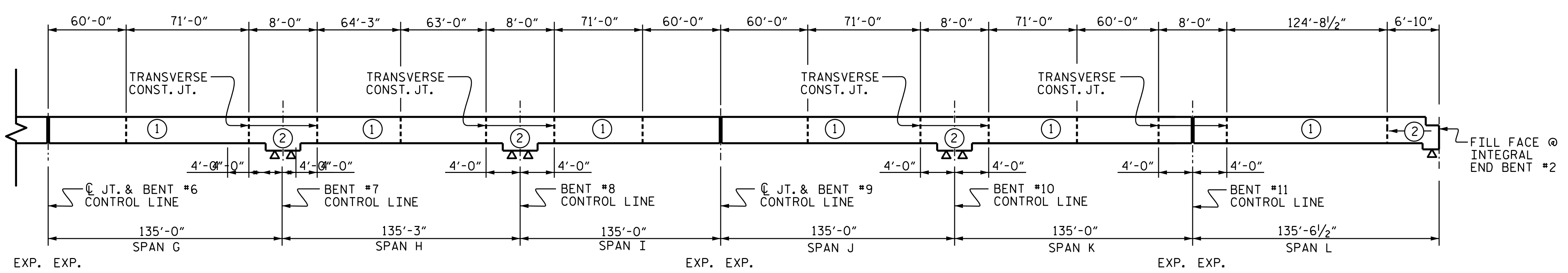
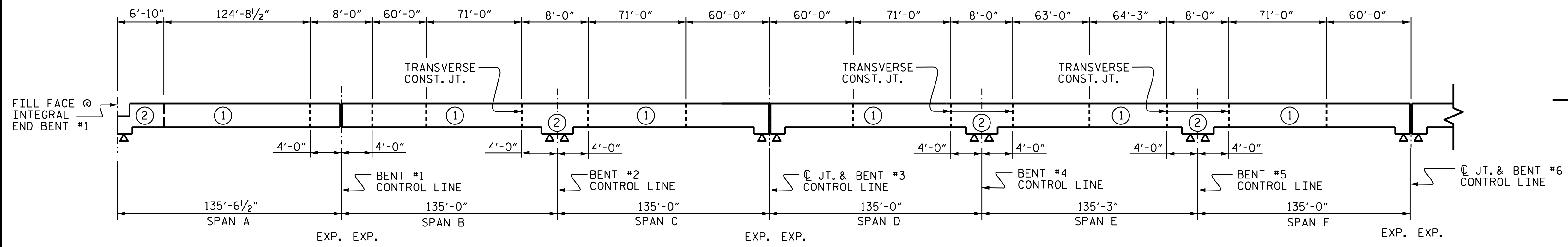
### POURING SEQUENCE

⊙ # = INDICATES POUR NUMBER AND DIRECTION OF POUR



### TRANSVERSE CONSTRUCTION JOINT DETAIL

NOTE: REINFORCING STEEL IN SLAB NOT SHOWN. LONGITUDINAL REINFORCING STEEL SHALL BE CONTINUOUS THRU JOINT



### OPTIONAL POURING SEQUENCE

POUR WITH EVEN NUMBERED CAN NOT BE STARTED UNTIL BOTH ADJACENT POURS WITH ODD NUMBERED LABELS REACH A MINIMUM OF 3000 PSI, BETWEEN EXPANSION JOINTS.

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

## POURING SEQUENCE (RIGHT LANE)

DRAWN BY: J. B. W. DATE: 7/1/2018  
 CHECKED BY: S.K.C. DATE: 7/5/2018

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*



DocuSigned by:  
 [Signature]  
 D794597C456A4F7  
 11/9/2018 11:11:21 AM EST

4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
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 A&O PROJECT NO. 2015.042

REFERENCE NO. 6-31  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO. S6-31
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			STRUCTURE NO. 6

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS

BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

—SUPERSTRUCTURE BILL OF MATERIAL—

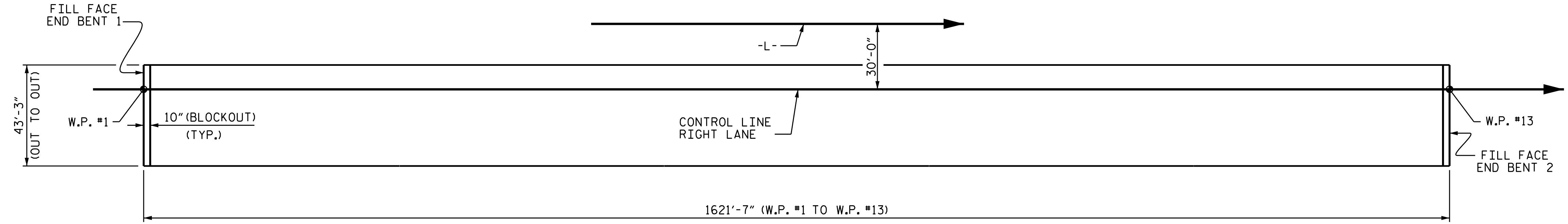
	CLASS AA CONCRETE (CU. YDS.)	EPOXY COATED REINFORCING STEEL (LBS.)
SPANS "A"	196.0	23251
SPANS "B-C"	345.9	52601
SPANS "D-E-F"	536.0	94394
SPANS "G-H-I"	536.0	94394
SPANS "J-K"	345.9	52601
SPAN "L"	196.0	23251
TOTAL	2155.8	340492

—CLASS AA CONCRETE BREAKDOWN—

	CONTINUOUS SPANS "A-L"		CONTINUOUS SPANS "B-C" "J-K"		CONTINUOUS SPANS "D-E-F" "G-H-I"	
	(CU. YDS.)		(CU. YDS.)		(CU. YDS.)	
POUR 1	156.2	POUR 1	190.3	POUR 1	186.1	
POUR 2	39.8	POUR 2	156.6	POUR 2	194.4	
				POUR 3	155.6	
TOTAL	196.0	TOTAL	345.9	TOTAL	536.1	

GROOVING BRIDGE FLOORS

APPROACH SLABS	1787	SO.FT.
BRIDGE DECK	58,575	SO.FT.
TOTAL	60,362	SO.FT.



LAYOUT FOR COMPUTING AREA REINFORCED CONCRETE DECK SLAB (SQ. FT. = 70133)

ASSEMBLED BY : J. B. W.	DATE : 7/2/2018
CHECKED BY : S. K. C.	DATE : 7/6/2018
DESIGN ENGINEER OF RECORD: T.L.B., PE	DATE 8/29/2018
DRAWN BY : JMB 5/87	REV. 8/16/99 RWW/LJS
CHECKED BY : SJD 9/87	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM

REINFORCING STEEL SCHEDULE

SPANS "A-L"						SPANS "B-C" SPANS "J-K"						SPANS "D-E-F" SPANS "G-H-I"					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	215	#5	STR	42'-9"	9586	*A1	431	#5	STR	42'-9"	19218	*A1	648	#5	STR	42'-4"	28893
*A2	90	#4	STR	4'-10"	291	*A2	360	#4	STR	4'-10"	1162	*A2	270	#4	STR	4'-10"	872
*B1	296	#4	STR	28'-11"	5718	*B4	592	#4	STR	24'-4"	9623	*B4	592	#4	STR	24'-4"	9623
*B2	18	#5	STR	46'-8"	876	*B5	148	#6	STR	36'-3"	8058	*B5	148	#6	STR	36'-3"	8058
*B3	147	#6	STR	27'-0"	5961	*B6	73	#6	STR	40'-6"	4441	*B6	146	#6	STR	40'-6"	8881
						*B7	74	#6	STR	60'-0"	6669	*B7	148	#6	STR	60'-0"	13338
*G1	1	#5	STR	42'-9"	45	*B8	30	#5	STR	56'-0"	1752	*B9	148	#4	STR	25'-2"	1950
												*B10	42	#5	STR	60'-0"	2628
*J1	40	#4	1	1'-5"	38	*G1	1	#5	STR	42'-9"	45						
												*G1	2	#5	STR	42'-9"	89
*K1	12	#4	STR	22'-4"	179	*J1	43	#4	1	1'-5"	41						
*K2	4	#4	STR	6'-5"	17							*J1	86	#4	1	1'-5"	81
*K3	16	#4	STR	8'-0"	86	*K3	40	#4	STR	8'-0"	214						
*K4	4	#4	STR	5'-0"	13	*K4	8	#4	STR	5'-0"	27	*K3	80	#4	STR	8'-0"	428
*K5	4	#4	STR	2'-3"	6							*K4	16	#4	STR	5'-0"	53
*K6	8	#4	STR	3'-0"	16	*K7	8	#4	STR	5'-4"	29	*K7	16	#4	STR	5'-4"	57
*K9	6	#8	3	21'-0"	84	*K8	14	#6	STR	22'-4"	209	*K8	28	#4	STR	22'-4"	418
*K10	4	#8	1	14'-1"	38	*K9	12	#8	3	21'-0"	673	*K9	12	#8	3	21'-0"	673
						*K10	8	#8	1	14'-1"	301	*K10	8	#8	1	14'-1"	301
*S1	28	#4	9	14'-7"	273							*S4	48	#5	5	6'-0"	300
*S2	28	#4	4	11'-11"	316	*S4	48	#5	5	6'-0"	300	*S5	336	#4	8	2'-4"	617
*S3	26	#4	4	11'-8"	223	*S5	168	#4	6	17'-10"	572	*S6	16	#4	7	13'-3"	142
*S4	24	#5	5	6'-0"	96	*S6	8	#4	7	13'-3"	71						
						*U1	24	#4	6	17'-6"	281	*U1	24	#4	6	17'-6"	281

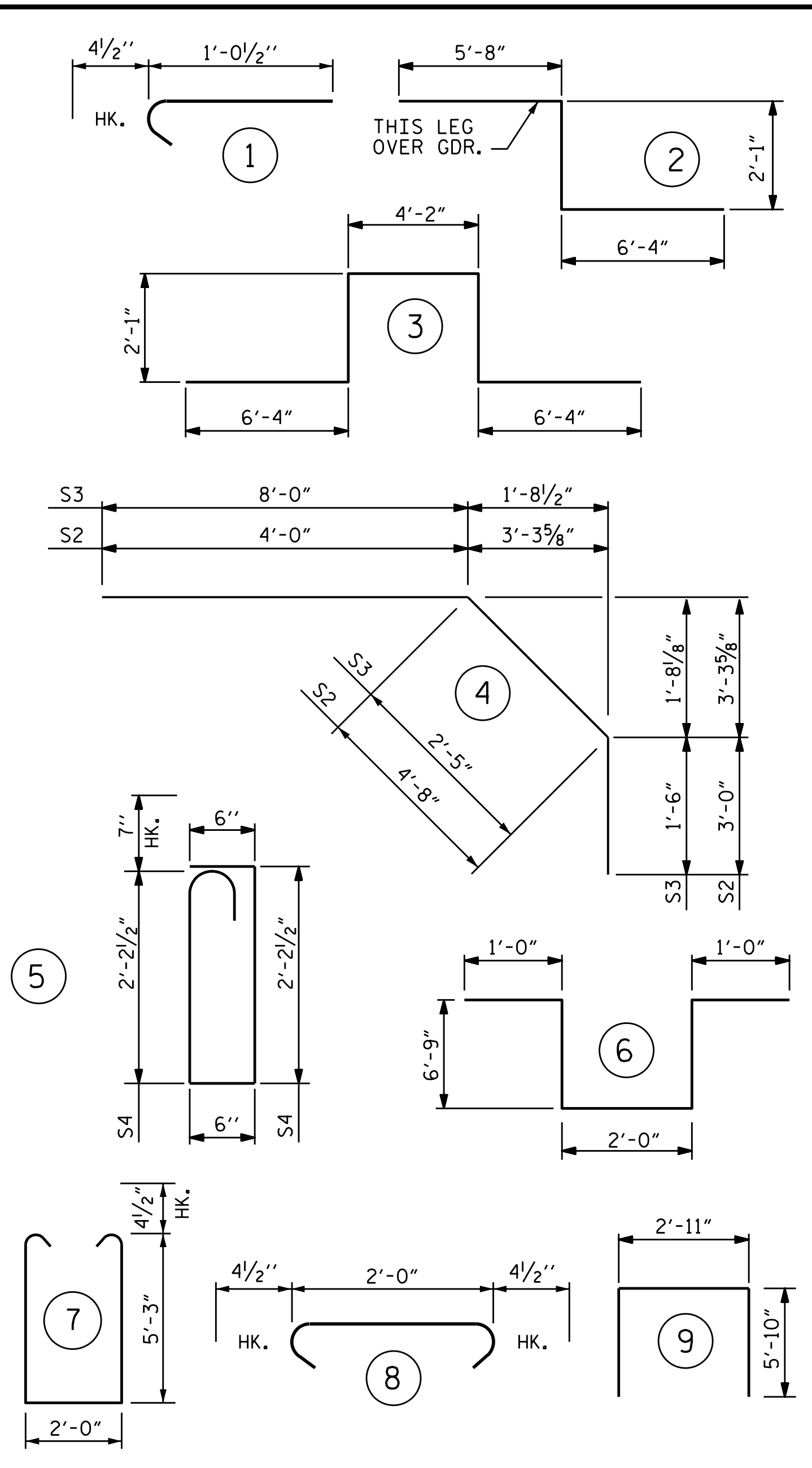
\* EPOXY COATED REINFORCING STEEL = 23862 LBS.

\* EPOXY COATED REINFORCING STEEL = 53423 LBS.

\* EPOXY COATED REINFORCING STEEL = 78221 LBS.

NOTE: FOR POURING SEQUENCE SEE SHEET NO. 5-30

BAR TYPES

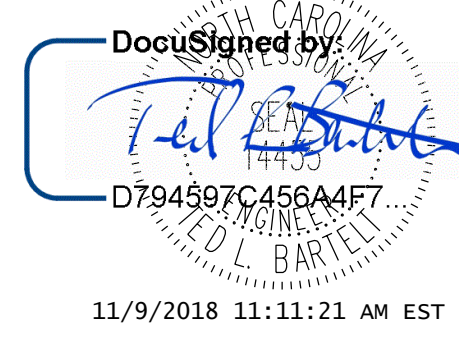


PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUPERSTRUCTURE BILL OF MATERIAL (RIGHT LANE)



REFERENCE NO. 6-32  
 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-32
1			3			TOTAL SHEETS 46
2			4			

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**NOTES:**

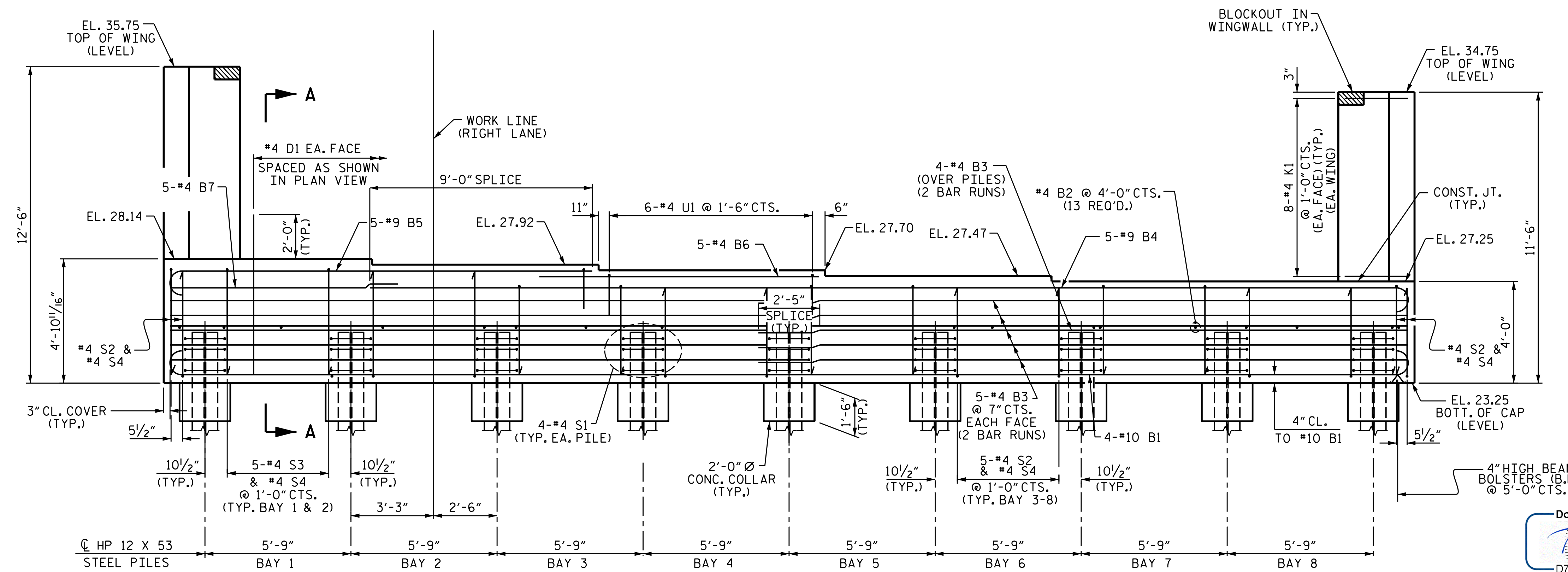
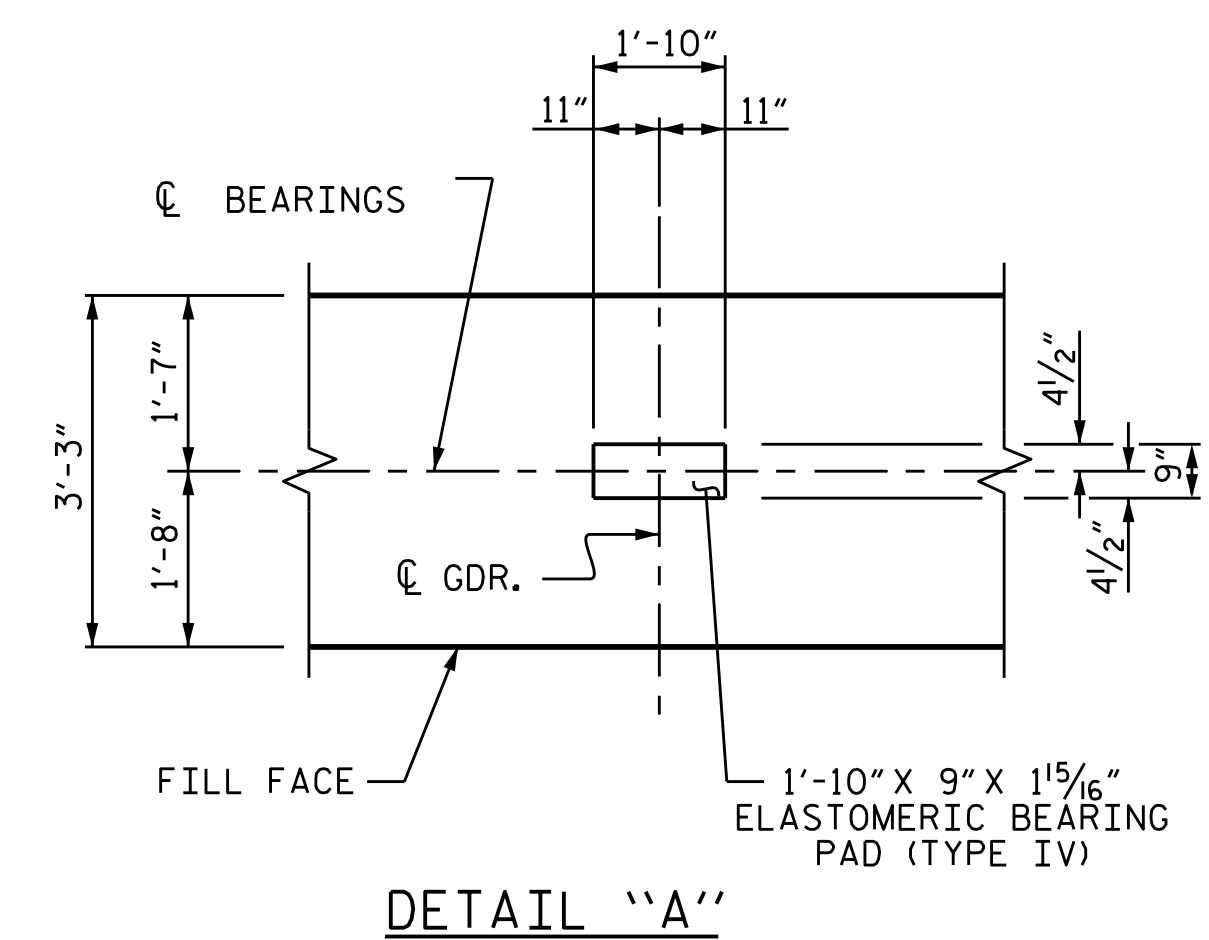
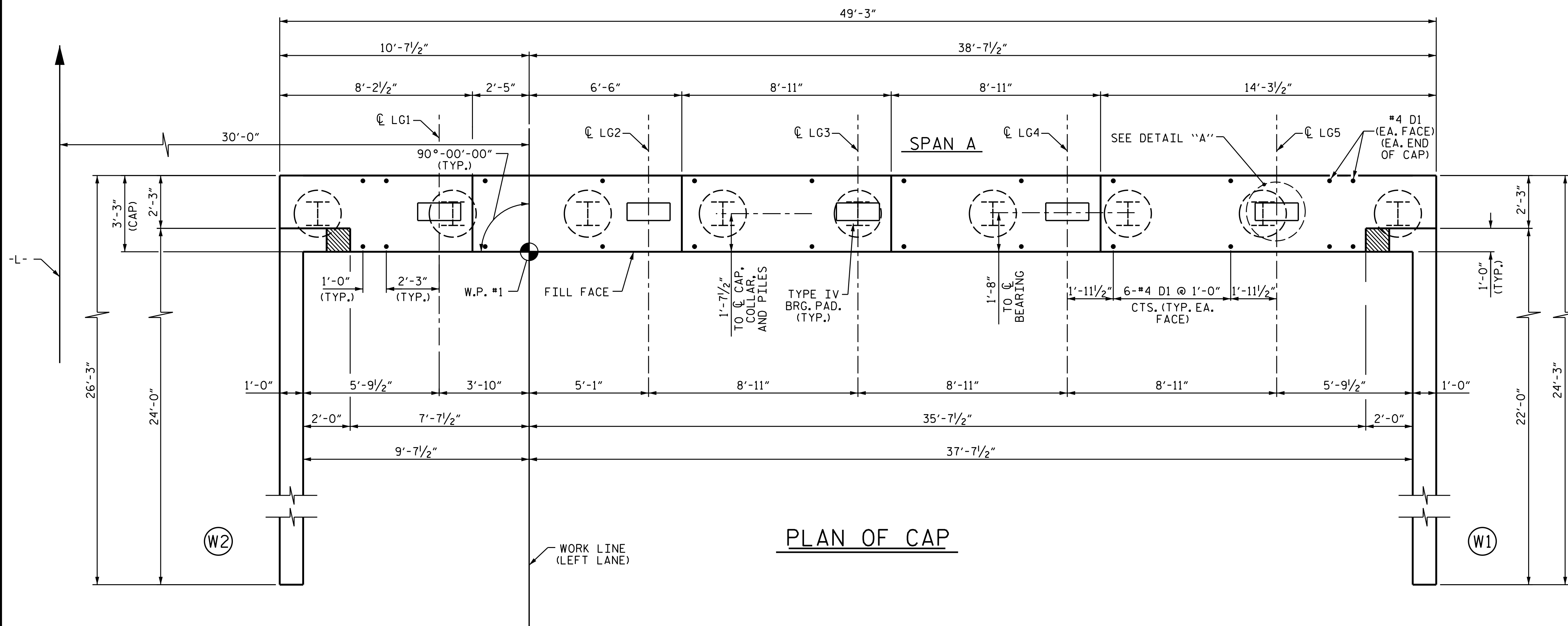
THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".

THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.

FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.

FOR SECTION A-A SEE SHEET 4 OF 4.

FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



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CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (RIGHT LANE)

DocuSigned by  
*[Signature]*  
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11/9/2018 11:11:21 AM EST

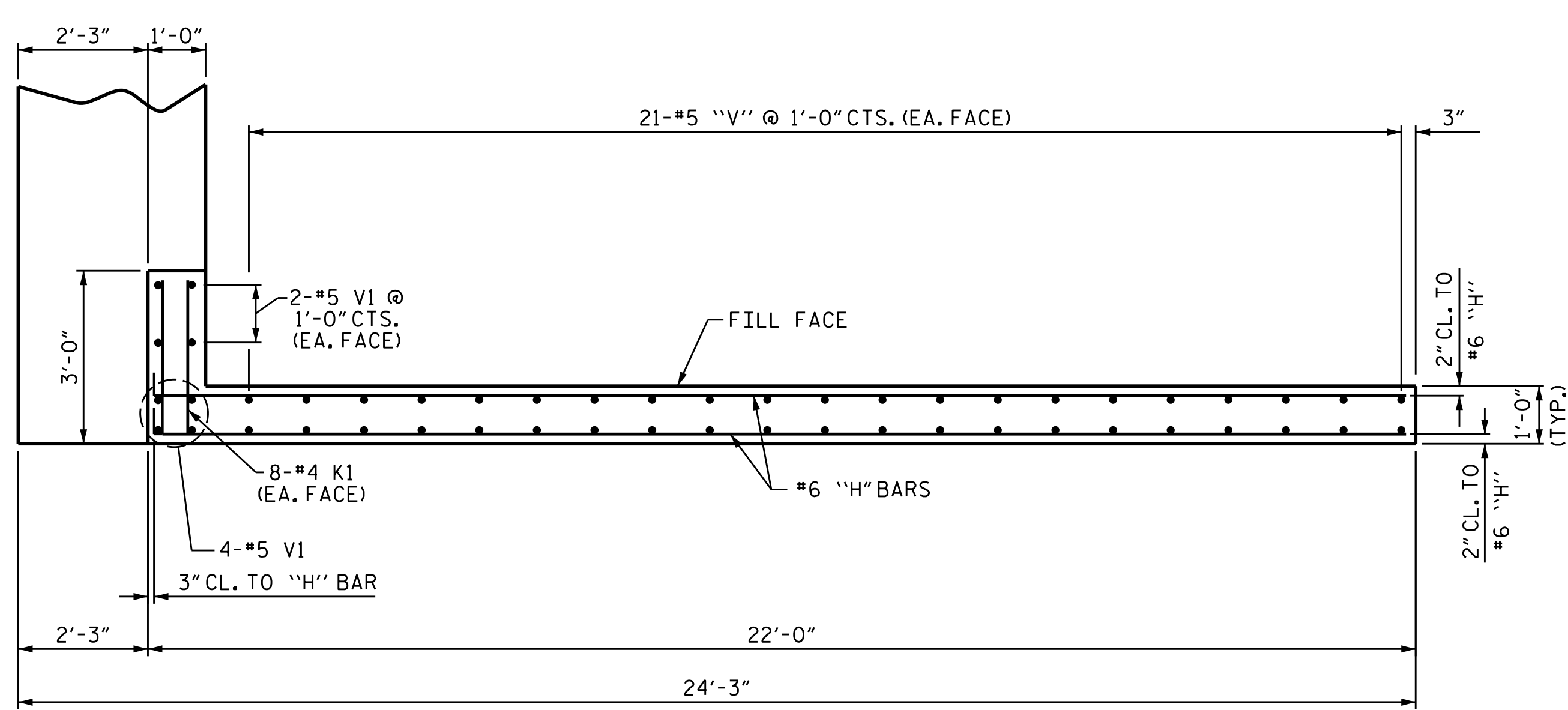
DRAWN BY: J. B. W. DATE: 7/09/2018  
 CHECKED BY: S. K. C. DATE: 7/15/2018  
 DESIGN ENGINEER OF RECORD: I. L. B., PE DATE: 8/29/2018

**ELEVATION**

REFERENCE NO. 6-33  
 DOCUMENT NOT CONSIDERED  
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 SIGNATURES COMPLETED

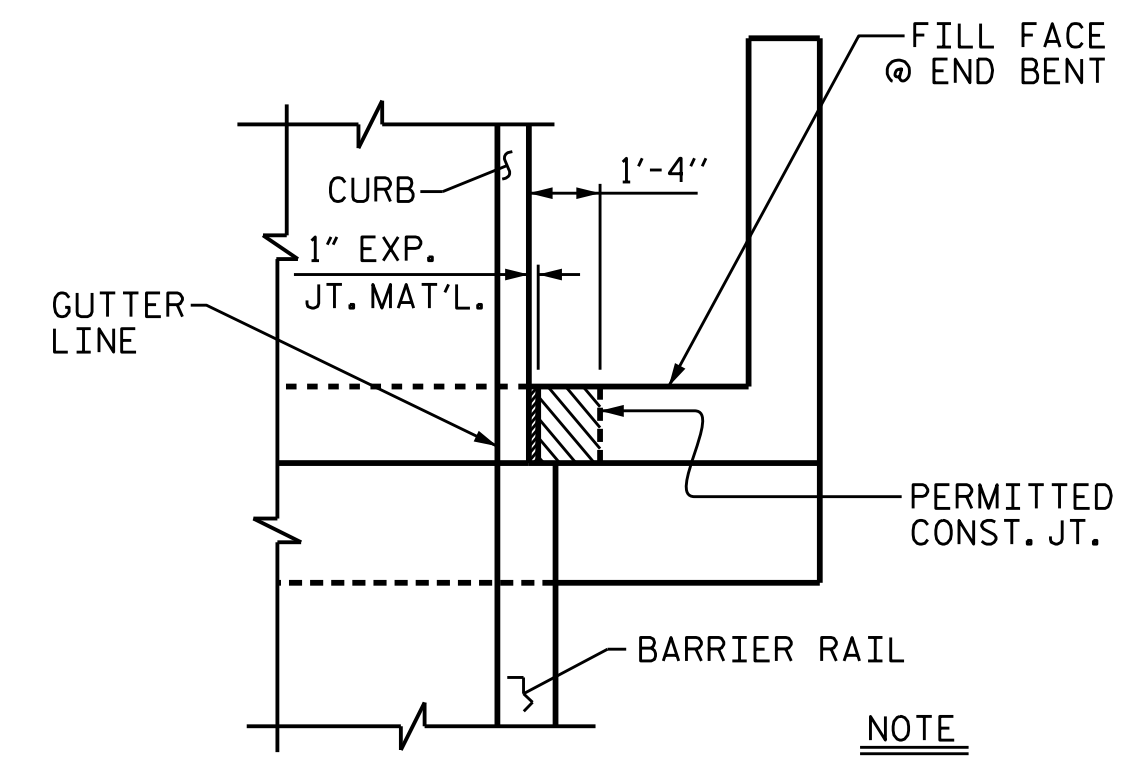
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NO.	BY:	DATE:	NO.	BY:	DATE:	S6-33
1			3			TOTAL SHEETS
2			4			46

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*

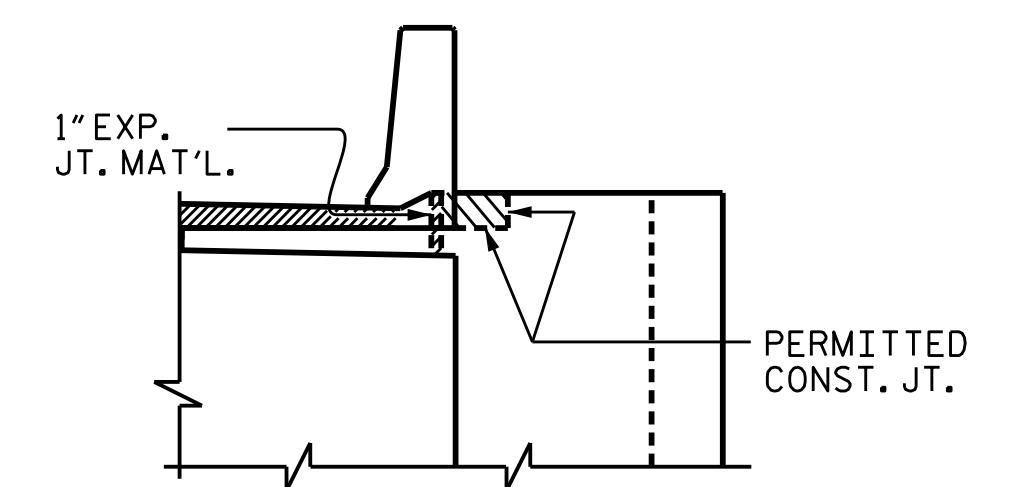


PLAN W1

X

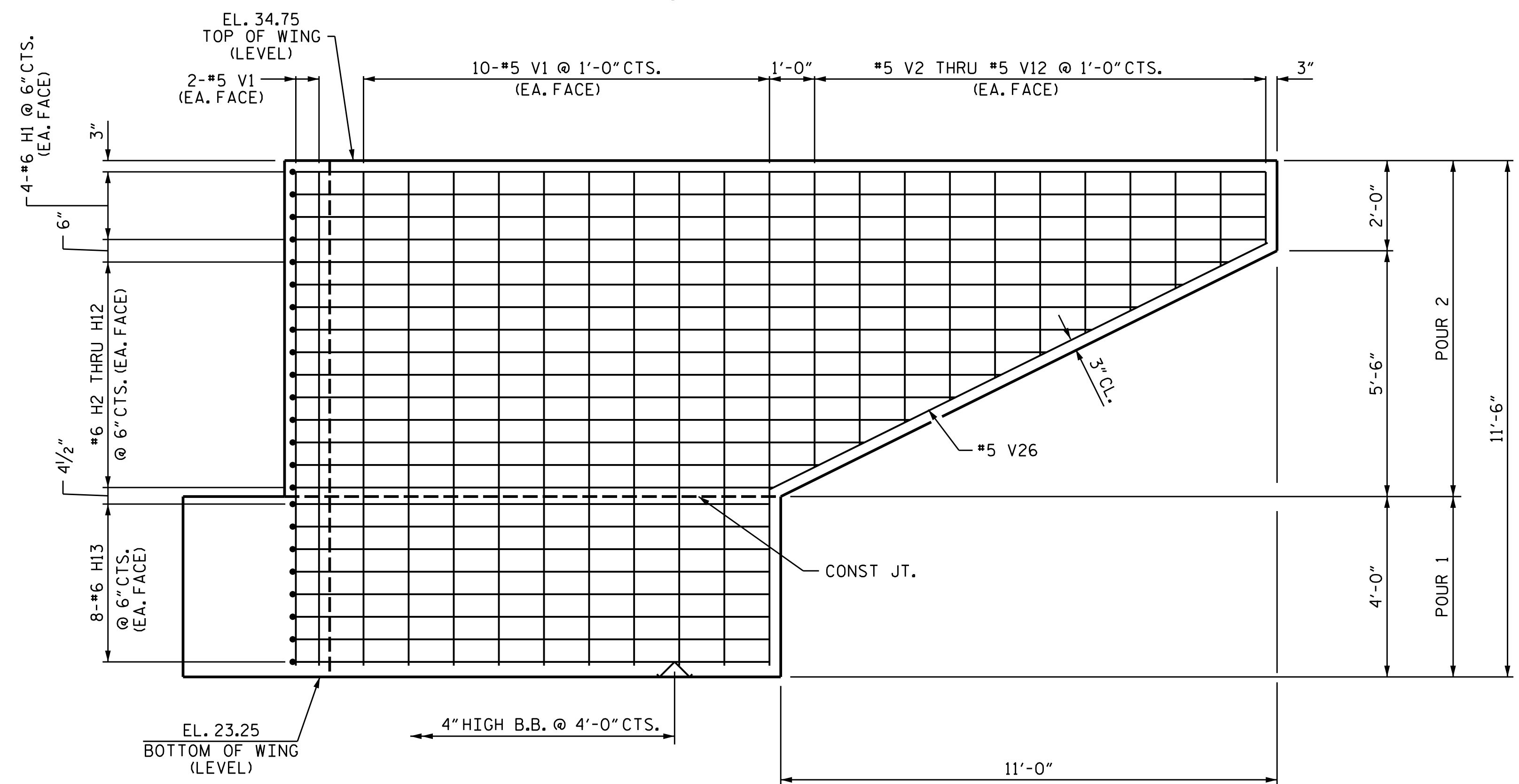


PLAN



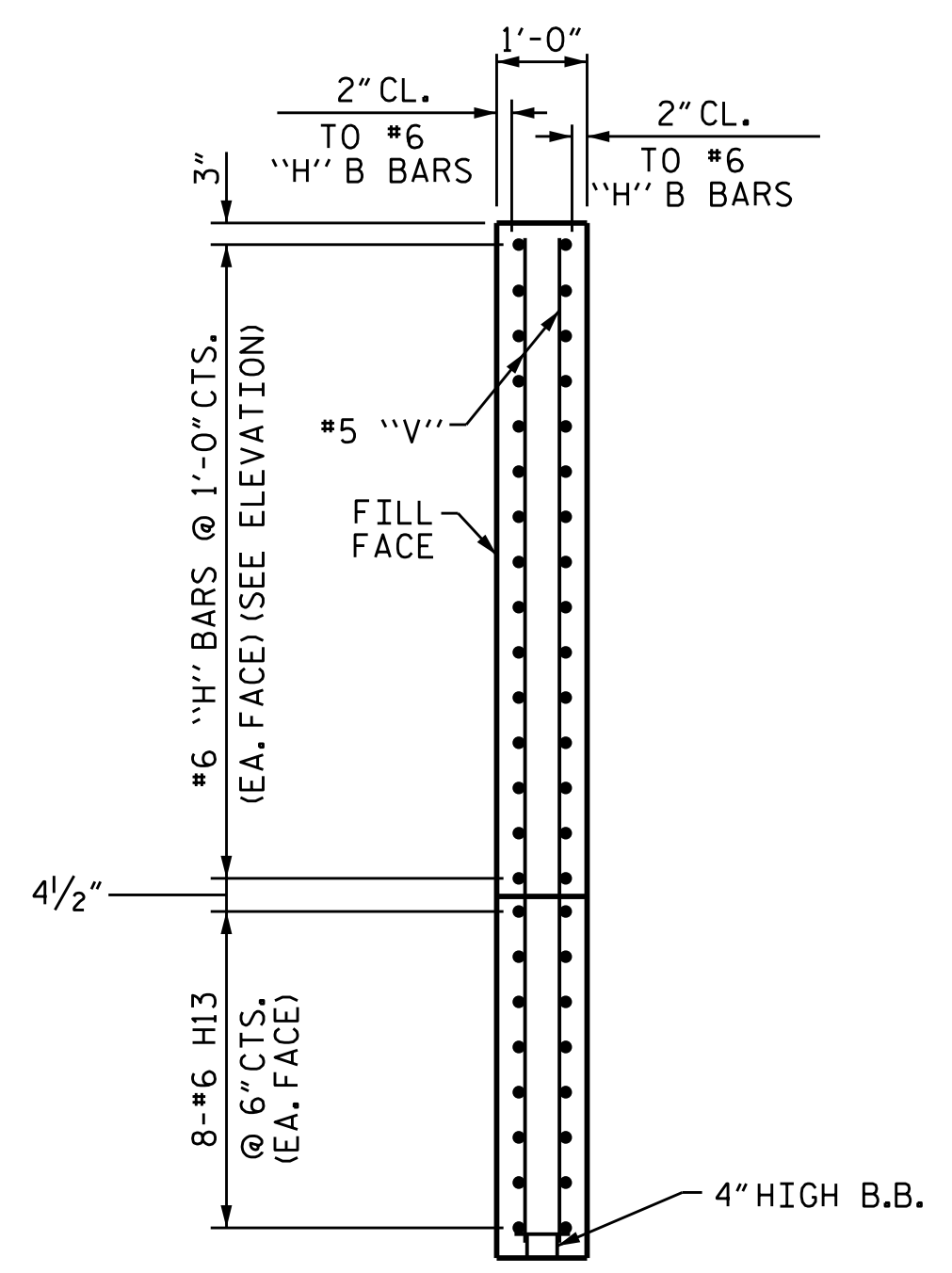
ELEVATION

BLOCKOUT IN WING WALL



ELEVATION W1

X



SECTION X-X

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (RIGHT LANE)

DRAWN BY: J.B.W. DATE: 7/9/2018  
 CHECKED BY: S.K.C. DATE: 7/9/2018  
 DESIGN ENGINEER OF RECORD: I.L.B., PE DATE: 8/29/2018

2018  
 ALPHA & OMEGA GROUP  
 CIVIL | STRUCTURAL | WATER RESOURCES

DocuSigned by:  
 [Signature]  
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 11/9/2018 11:11:21 AM EST

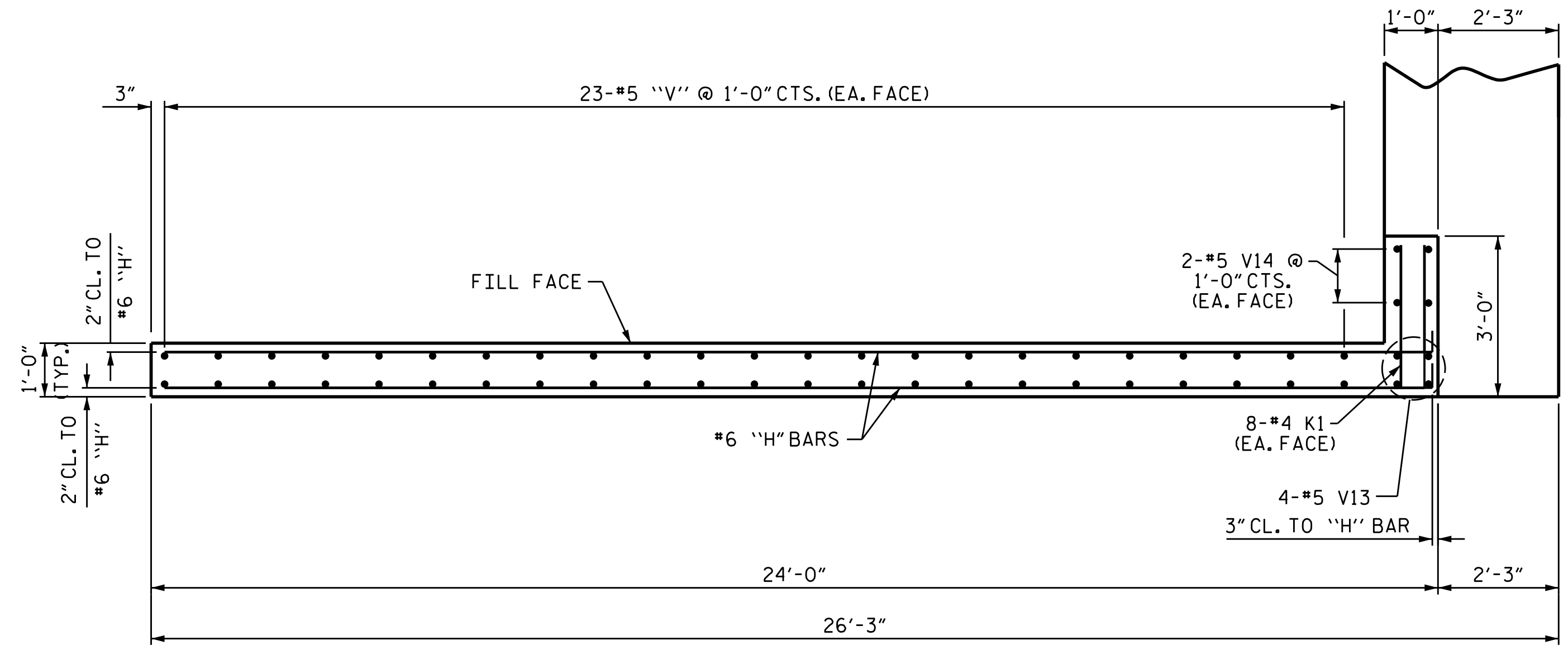
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 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			46

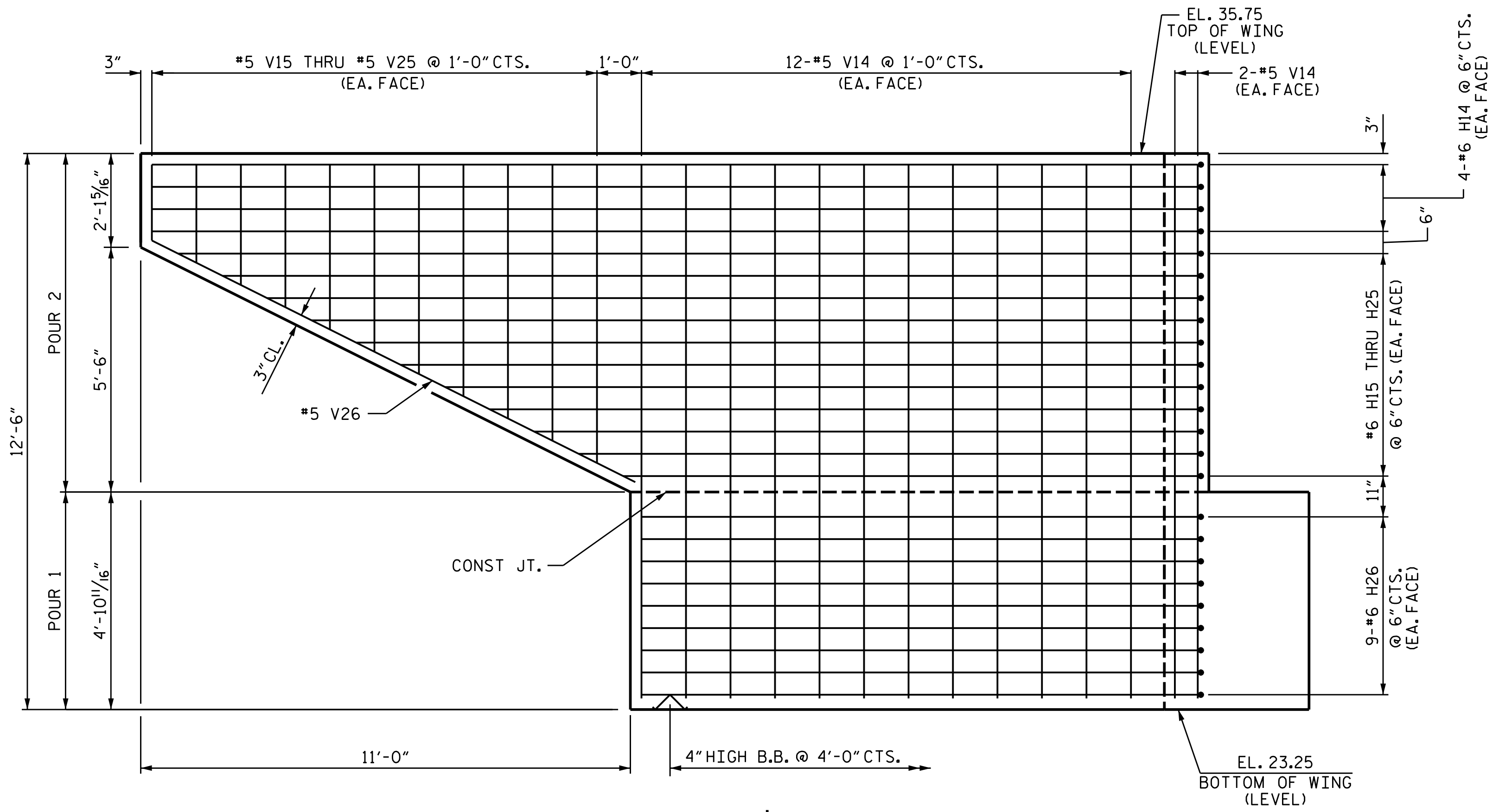
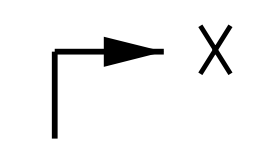
\*\*\*\*\*SYSTEM TIME\*\*\*\*\*  
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 \*\*\*\*\*USER NAME\*\*\*\*\*

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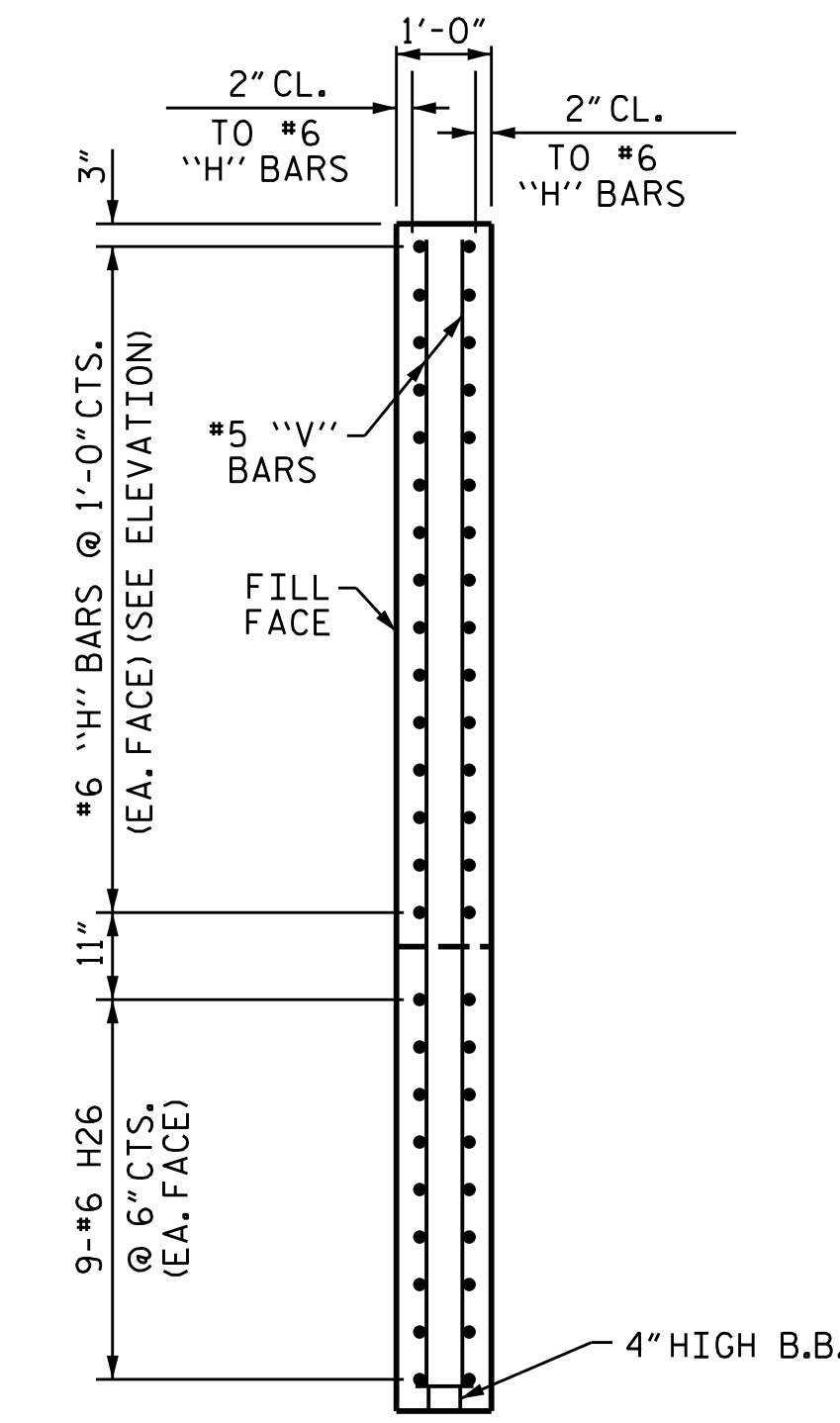
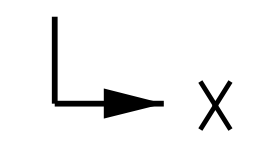
STRUCTURE NO. 6



**PLAN W2**



**ELEVATION W2**

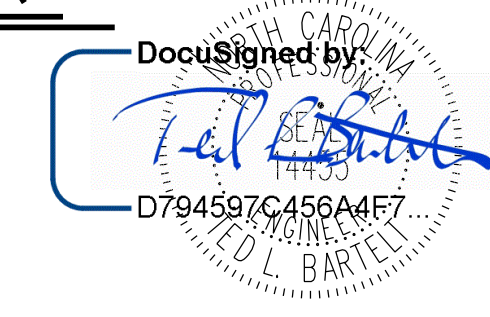


**SECTION X-X**

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT #1  
 (RIGHT LANE)



11/9/2018 11:11:21 AM EST

DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 08/29/2018

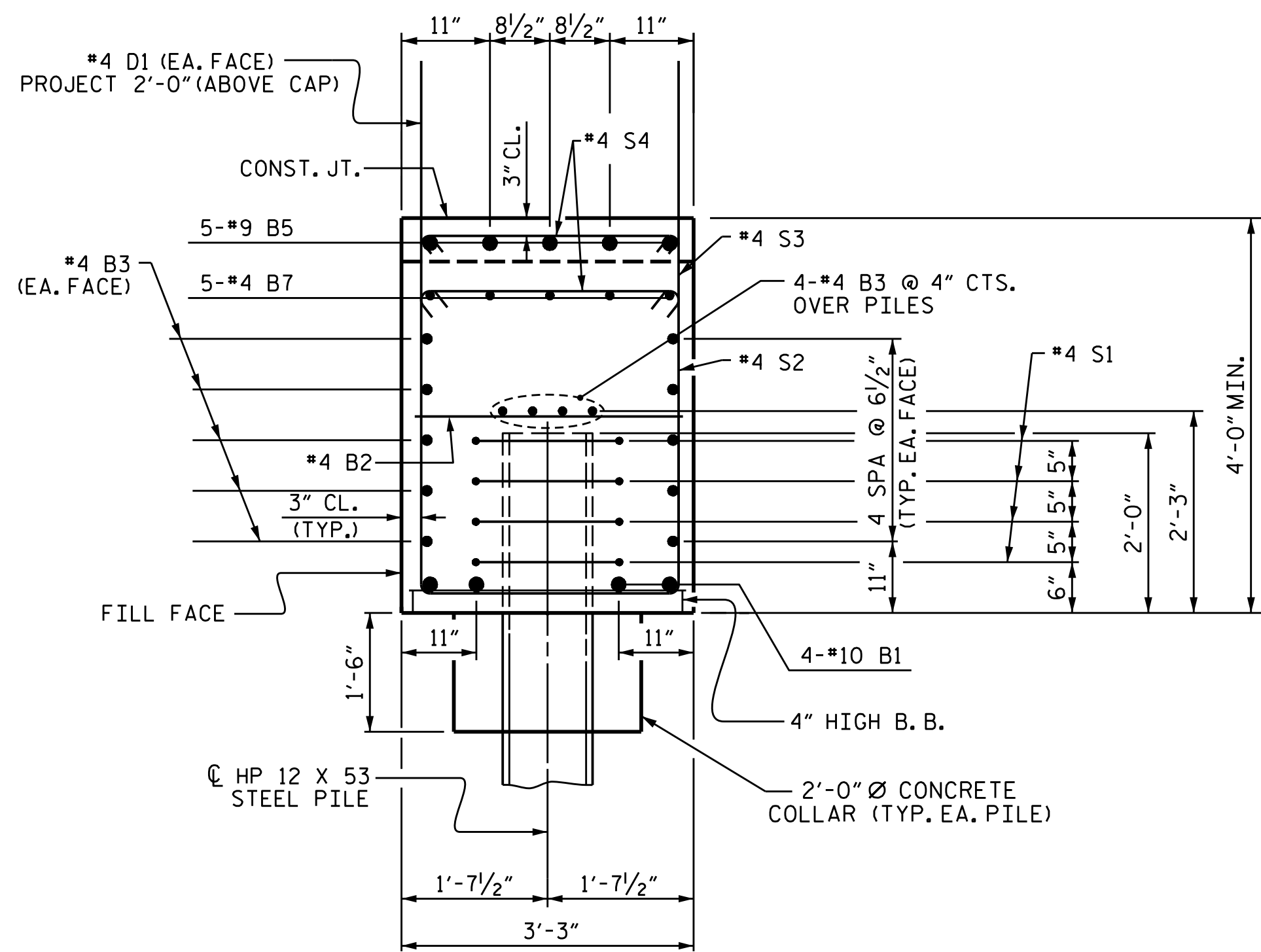
\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*

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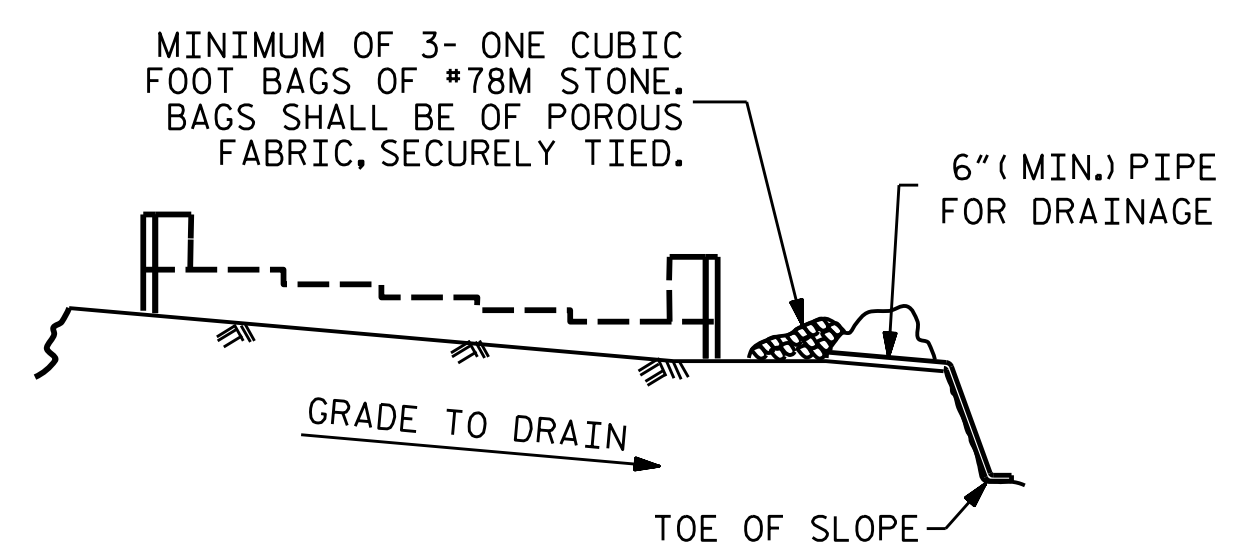
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 DOCUMENT NOT CONSIDERED  
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 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			46
2			4			

STRUCTURE NO. 6



**SECTION THRU CAP**

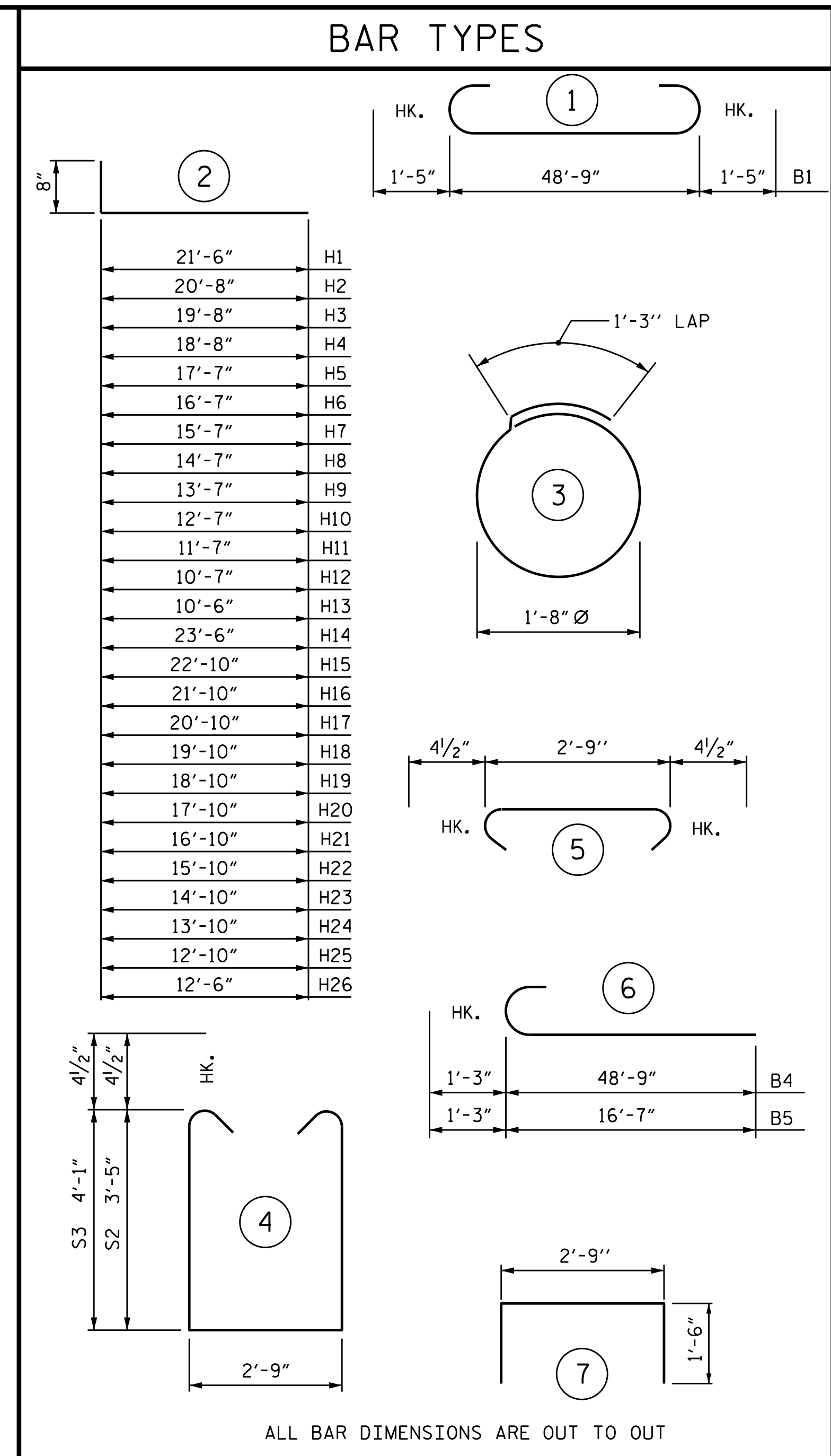


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

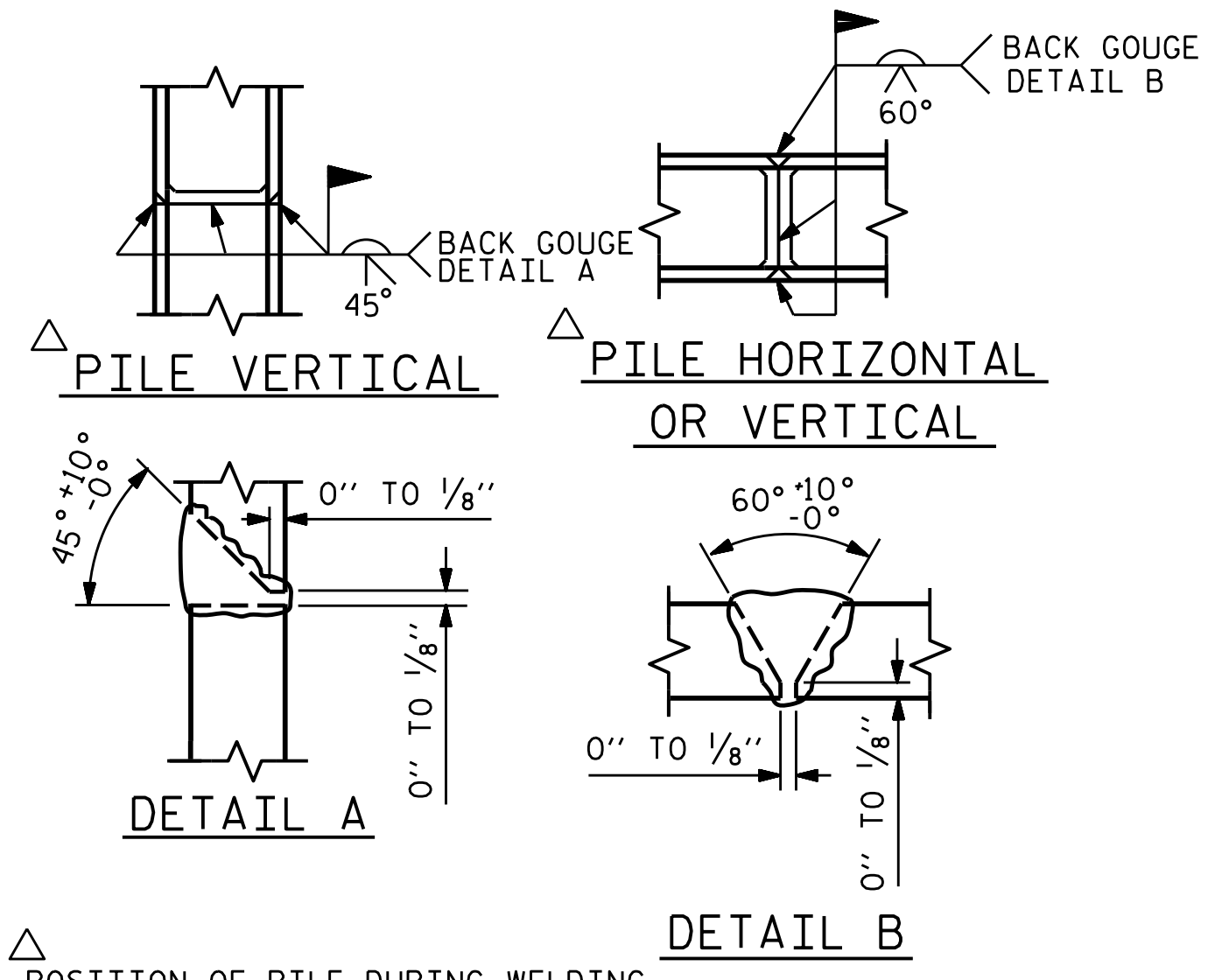
BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

**TEMPORARY DRAINAGE AT END BENT**



ALL BAR DIMENSIONS ARE OUT TO OUT



**PILE SPLICE DETAILS**

**BILL OF MATERIAL**  
**INTEGRAL END BENT 1**

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	42'-5"	721	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-2"	34						
						V1	28	#5	STR.	10'-11"	319
						V2	2	#5	STR.	6'-6"	14
						V3	2	#5	STR.	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR.	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR.	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR.	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR.	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR.	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR.	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR.	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR.	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR.	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR.	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR.	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR.	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR.	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR.	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR.	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR.	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR.	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR.	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR.	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR.	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR.	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR.	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR.	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						
K1	32	#4	STR.	2'-6"	57						

EPOXY COATED REINFORCING STEEL 6647 LBS.

CLASS AA CONCRETE

POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.

POUR #2-UPPER PART OF WINGS 10.7 CU.YDS.

TOTAL 41.2 CU.YDS.

HP 12 X 53 STEEL PILES NO. 9 LF. 720

PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9

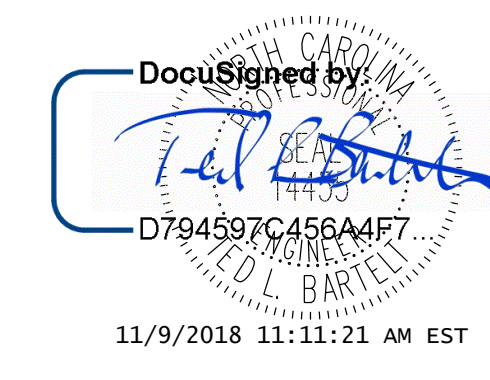
PILE REDRIVES EA. 9

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #1  
 (RIGHT LANE)



REFERENCE NO. 6-36

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			56-36
			4			TOTAL SHEETS 46

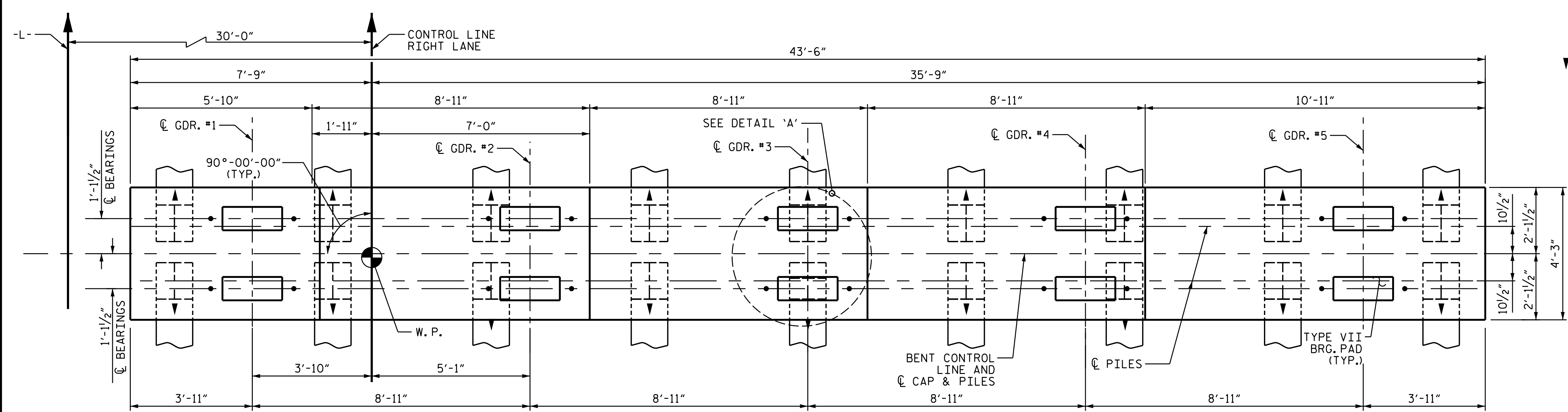
DRAWN BY : J.B.W. DATE : 7/09/2018  
 CHECKED BY : S.K.C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: I.L.B., PE DATE : 8/29/2018

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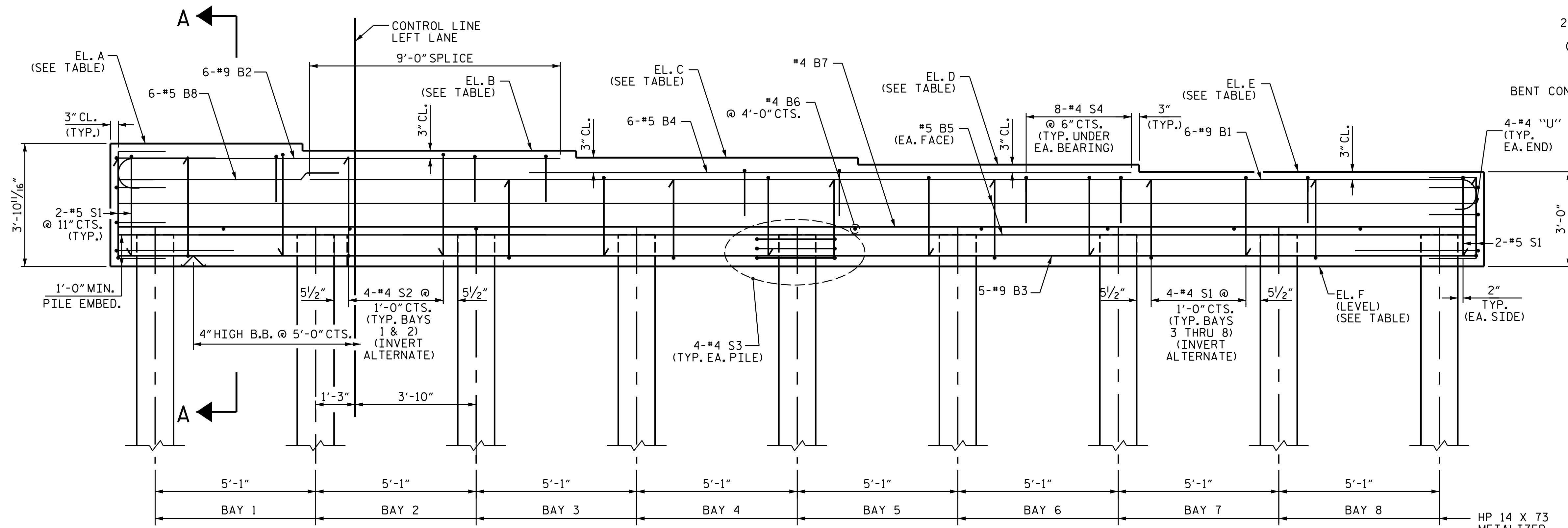
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\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*

STRUCTURE NO. 6



PLAN

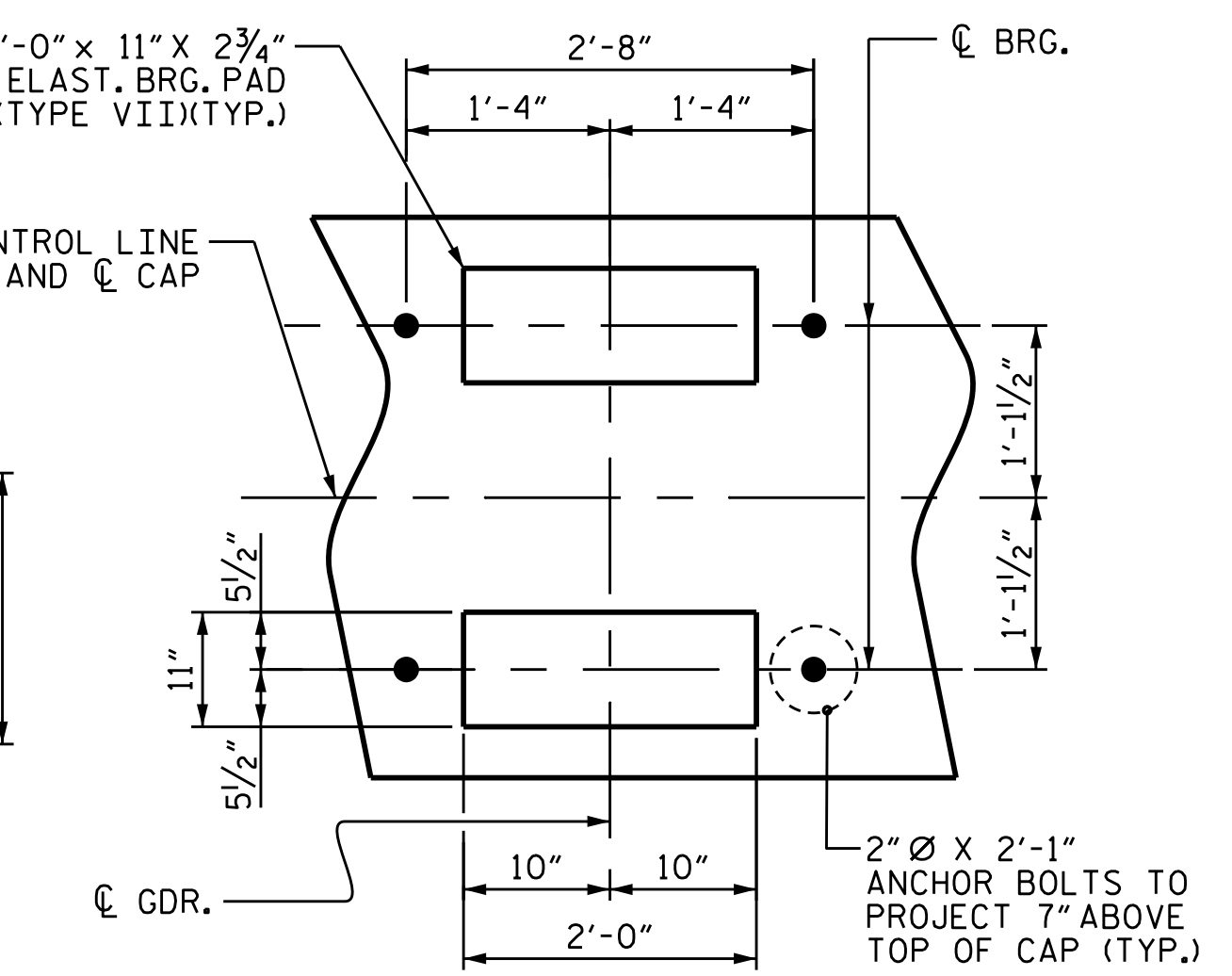


ELEVATION

**NOTES**  
 STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.  
 INDICATES PILE BATTERED 1/2:12 IN DIRECTION OF ARROW HEAD.  
 EPOXY COAT THE TOP SURFACE OF THE BENT CAP EXCEPT FOR AREAS UNDER ELASTOMERIC BEARINGS.  
 THE TOP SURFACE AREAS OF THE BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. EXCEPT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.  
 FOR THERMAL SPRAYED COATING (METALLIZATION), SEE SPECIAL PROVISION.

FAR SPAN

NEAR SPAN



DETAIL "A"  
(DIM. TYP. FOR EA. BRG.)

ELEVATIONS FOR BENTS 2, 4, 5, 7, 8, & 10						
ELEVATION	A	B	C	D	E	F
BENT 2	28.78	28.55	28.33	28.11	27.88	24.88
BENT 4	29.59	29.36	28.14	28.92	28.70	25.70
BENT 5	29.87	29.65	29.42	29.20	28.98	25.98
BENT 7	29.35	29.13	28.91	28.68	28.46	25.46
BENT 8	28.86	28.63	28.41	28.19	27.96	24.96
BENT 10	27.87	27.64	27.42	27.20	26.97	23.97

ELEVATIONS FOR BENTS 1, 3, 6, 9, & 11						
ELEVATION	A	B	C	D	E	F
BENT 1	28.37	28.15	27.93	27.71	27.48	24.48
BENT 3	29.18	28.96	28.74	28.51	28.29	25.29
BENT 6	29.78	29.56	29.34	29.11	28.89	25.89
BENT 9	28.36	28.14	27.92	27.69	27.47	24.47
BENT 11	27.37	27.15	26.93	26.70	26.48	23.48

HP 14 X 73 METALIZED STEEL PILES 18 TOTAL

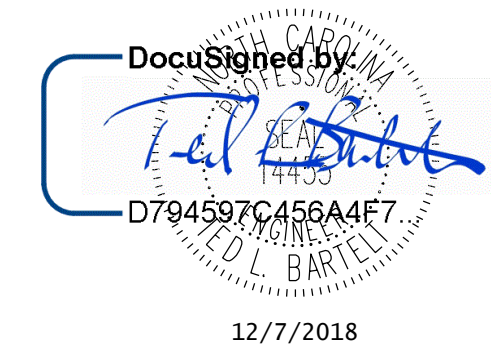
PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 BENT #1 THRU  
 BENT #11  
 (RIGHT LANE)

DRAWN BY: J. B. W. DATE: 7/3/2018  
 CHECKED BY: S. K. C. DATE: 7/15/2018  
 DESIGN ENGINEER OF RECORD: T. L. B. DATE: 8/29/2018



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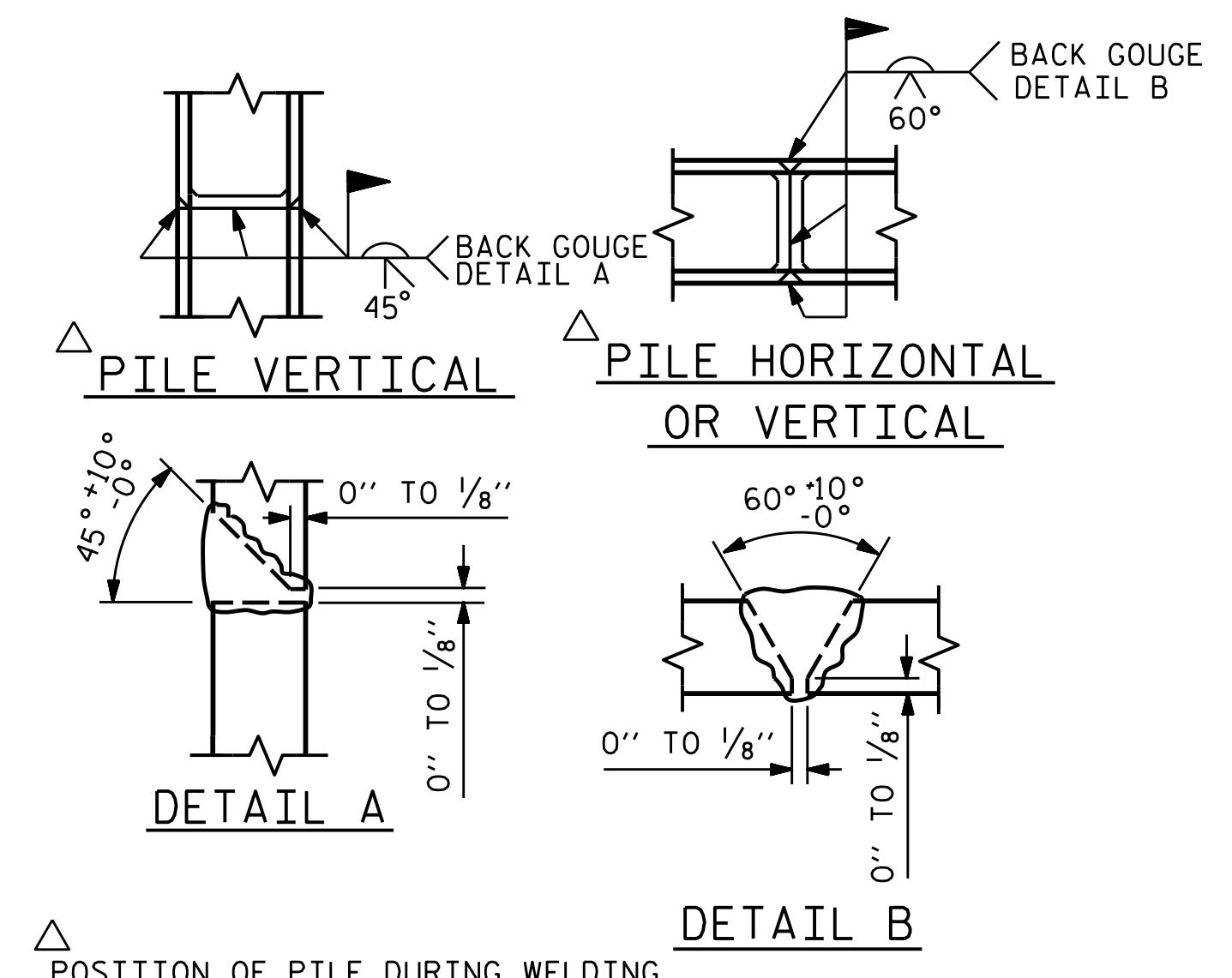
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2			4			TOTAL SHEETS 46

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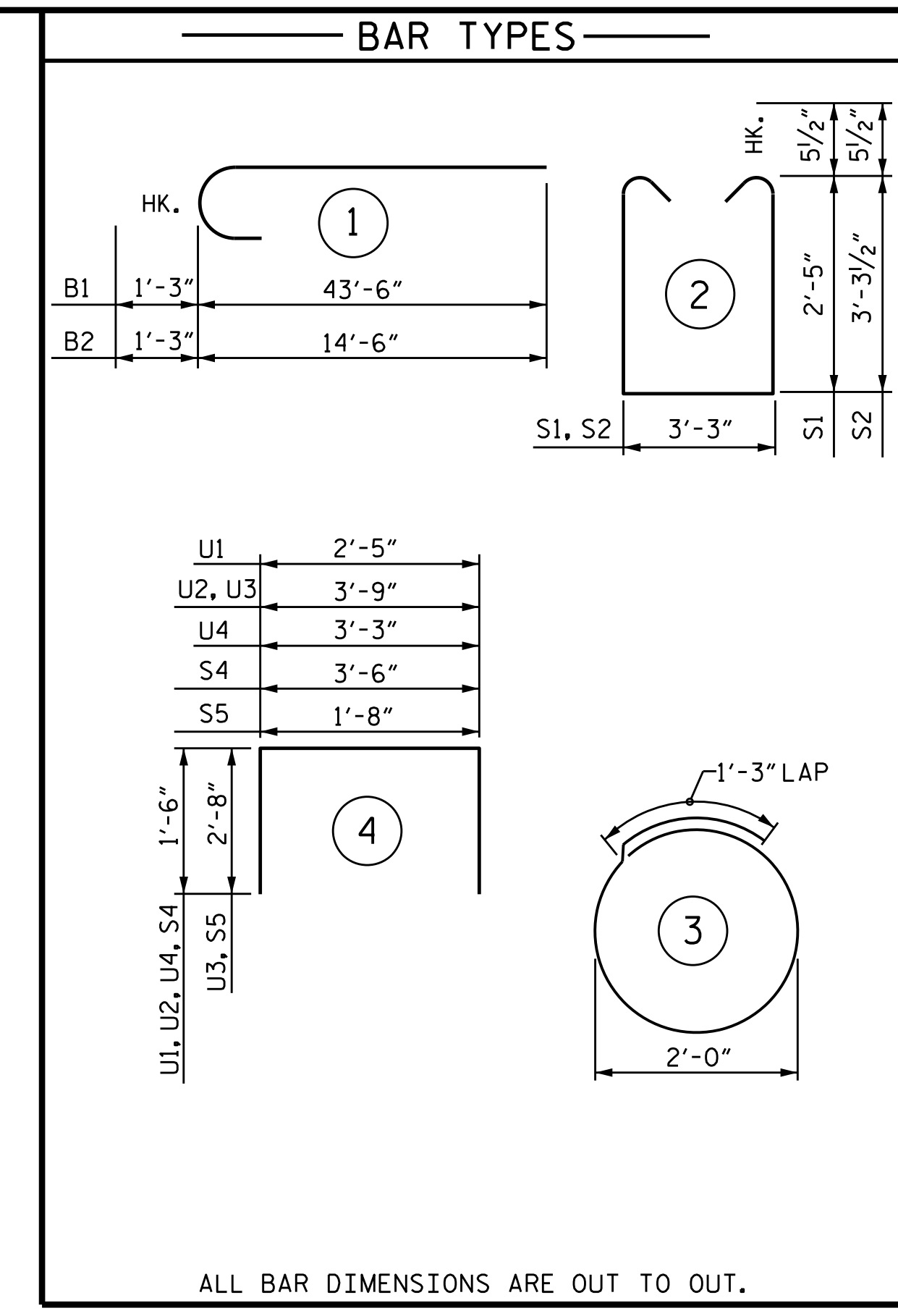
STRUCTURE NO. 6





**PILE SPLICE DETAILS**

	No. PILES	METALIZATION REQUIRED PER PILE	METALIZED LENGTH OF HP 14X73	NON METALIZED LENGTH OF HP 14X73	TOTAL LENGTH OF HP 14X73
		LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.
BENT 1	18	32	576	954	1530
BENT 2	18	34	612	1008	1620
BENT 3	18	35	630	1080	1710
BENT 4	18	34	612	1098	1710
BENT 5	18	34	612	1098	1710
BENT 6	18	31	558	882	1440
BENT 7	18	26	468	882	1350
BENT 8	18	26	468	972	1440
BENT 9	18	25	450	1080	1530
BENT 10	18	24	432	1188	1620
BENT 11	18	23	414	1296	1710



**BILL OF MATERIAL**

**FOR ONE BENT ONLY**

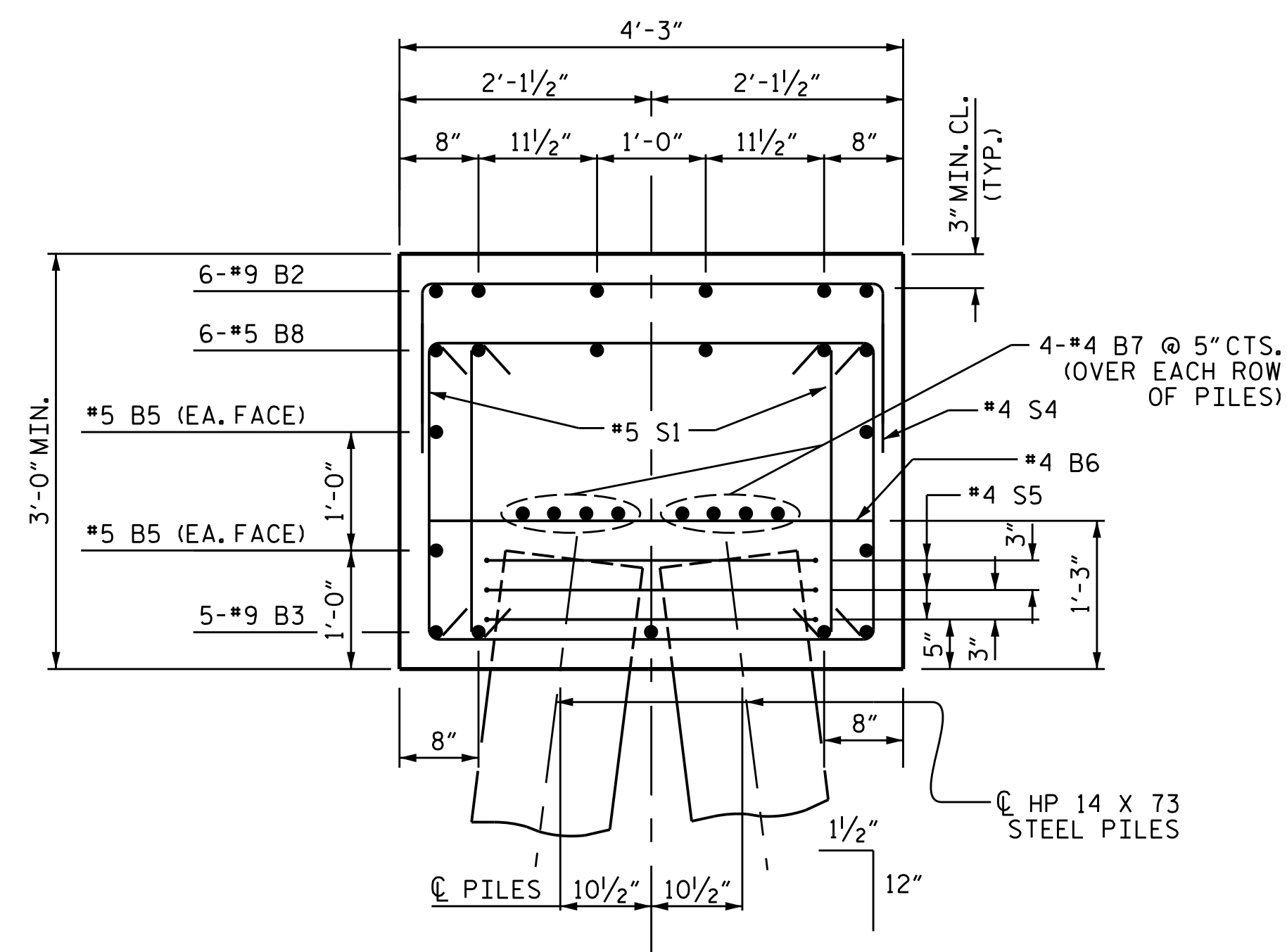
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	6	9	1	38'-0"	775
B2	6	9	1	15'-9"	321
B3	5	9	STR.	43'-6"	740
B4	6	5	STR.	18'-8"	117
B5	6	5	STR.	43'-6"	272
B6	10	4	STR.	3'-9"	25
B7	16	4	STR.	43'-6"	465
B8	6	5	STR.	8'-6"	53
S1	52	5	2	9'-0"	488
S2	20	5	2	10'-9"	224
S3	30	4	3	7'-7"	152
S4	40	4	4	6'-6"	174
S5	27	4	4	7'-0"	126
U1	4	4	4	5'-5"	14
U2	5	4	4	6'-9"	23
U3	2	9	4	9'-1"	62
U4	4	4	4	6'-3"	17

\* EPOXY COATED REINFORCING STEEL  
4048 LBS.

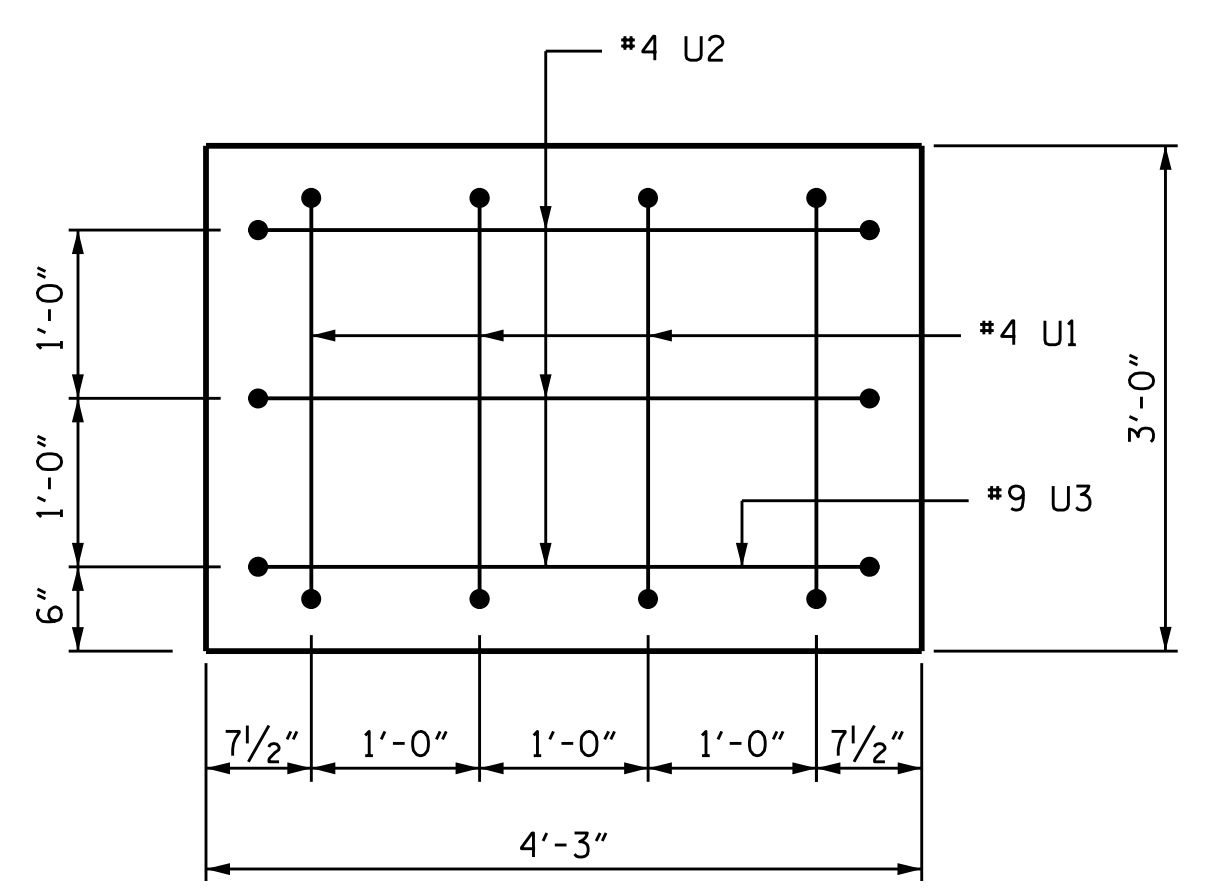
CLASS AA CONCRETE 23.25 CU.YDS.

PILE REDRIVES 18 EA.

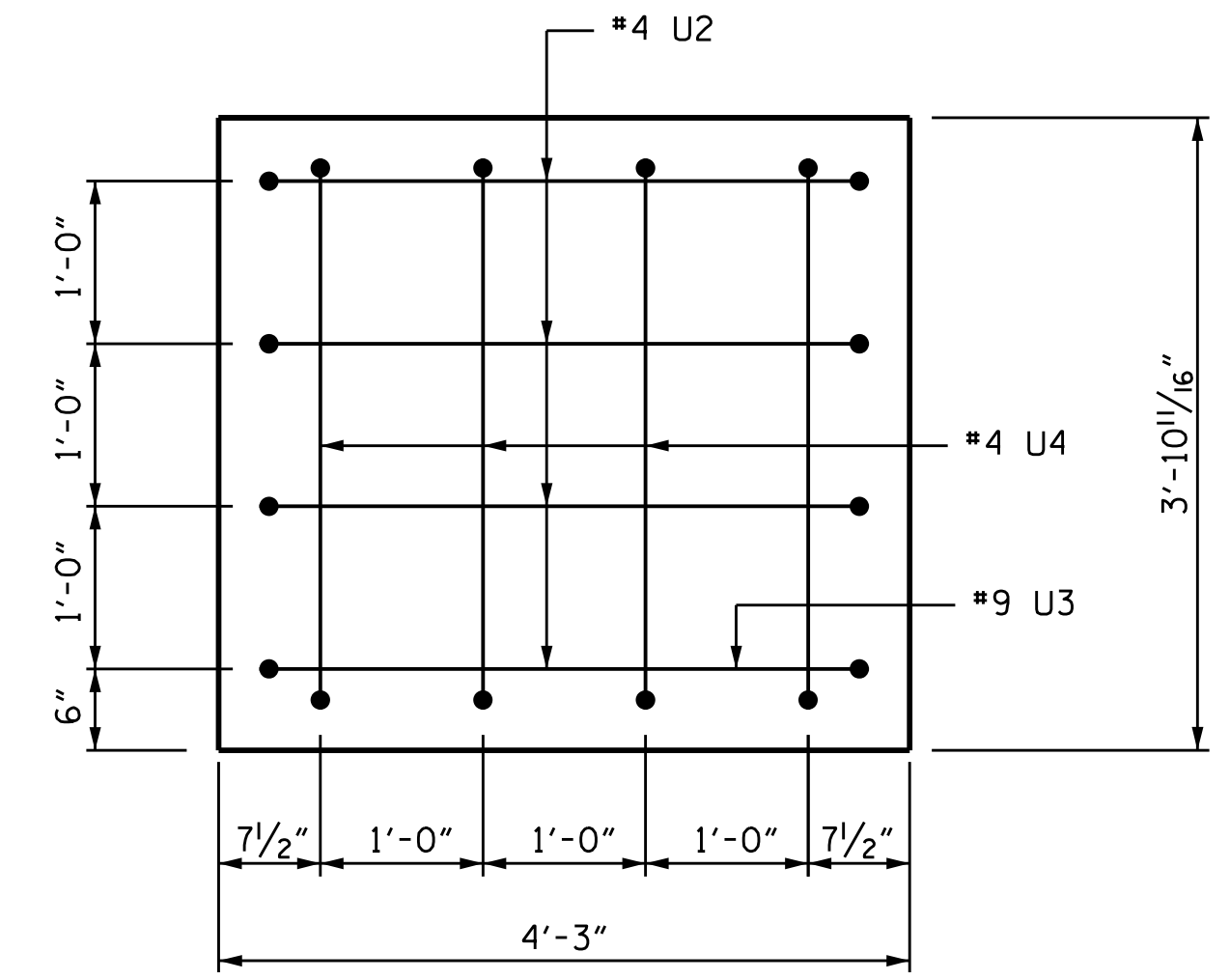
PILE DRIVING EQUIPMENT SETUP FOR HP 14 X 73 STEEL PILES 18 EA.



**SECTION A-A**



**END OF CAP VIEW (RIGHT)**



**END OF CAP VIEW (LEFT)**

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 BENT #1 THRU  
 BENT #11  
 (RIGHT LANE)

DRAWN BY : J.B.W. DATE : 7/3/2018  
 CHECKED BY : S.K.C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: I.L.B. DATE : 8/29/2018

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A&O PROJECT NO. 2015.042

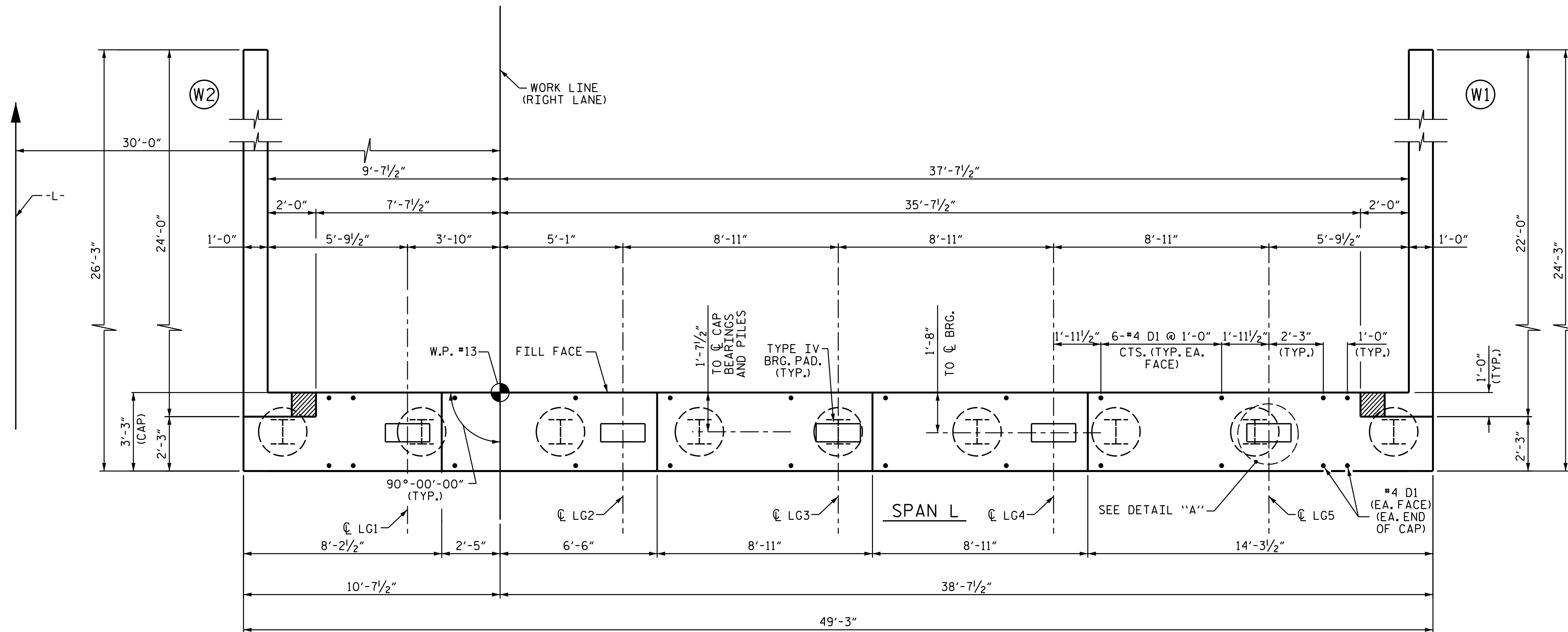
DocuSigned by  
  
 Ted L. Bartel  
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REFERENCE NO. 6-38  
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 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

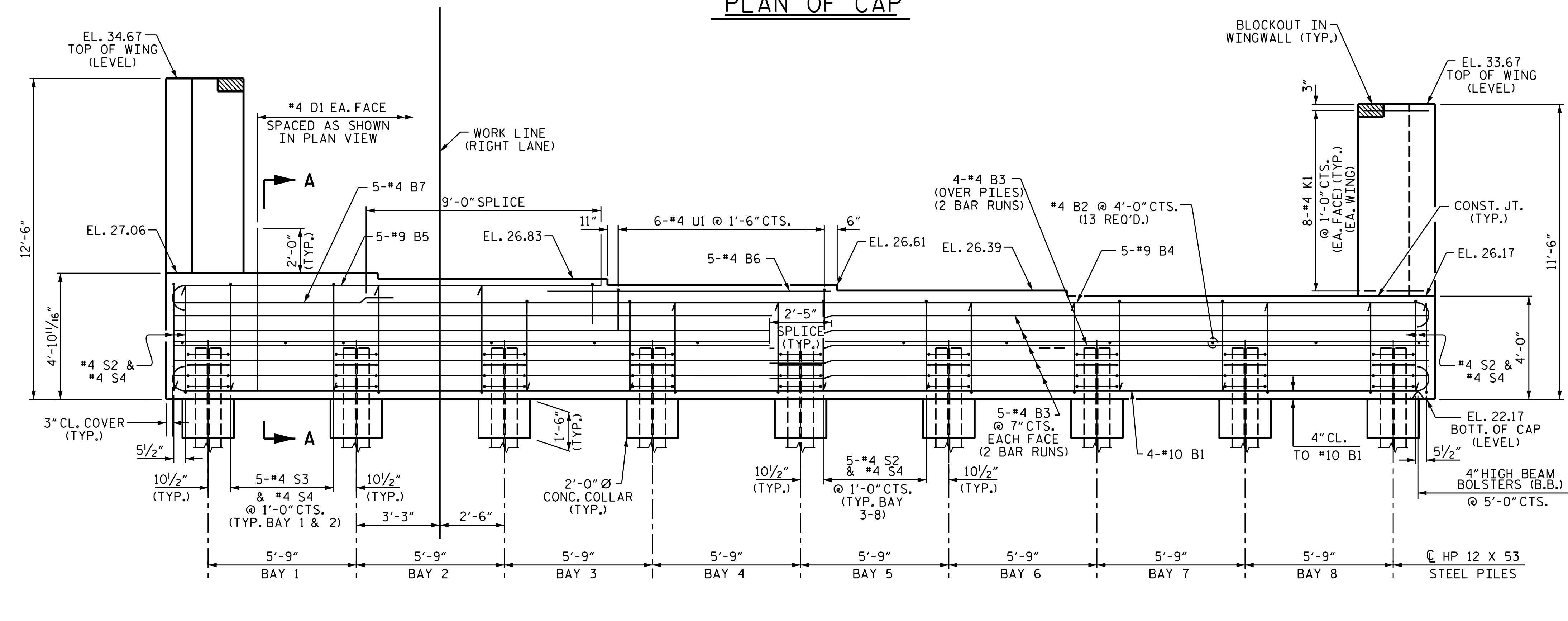
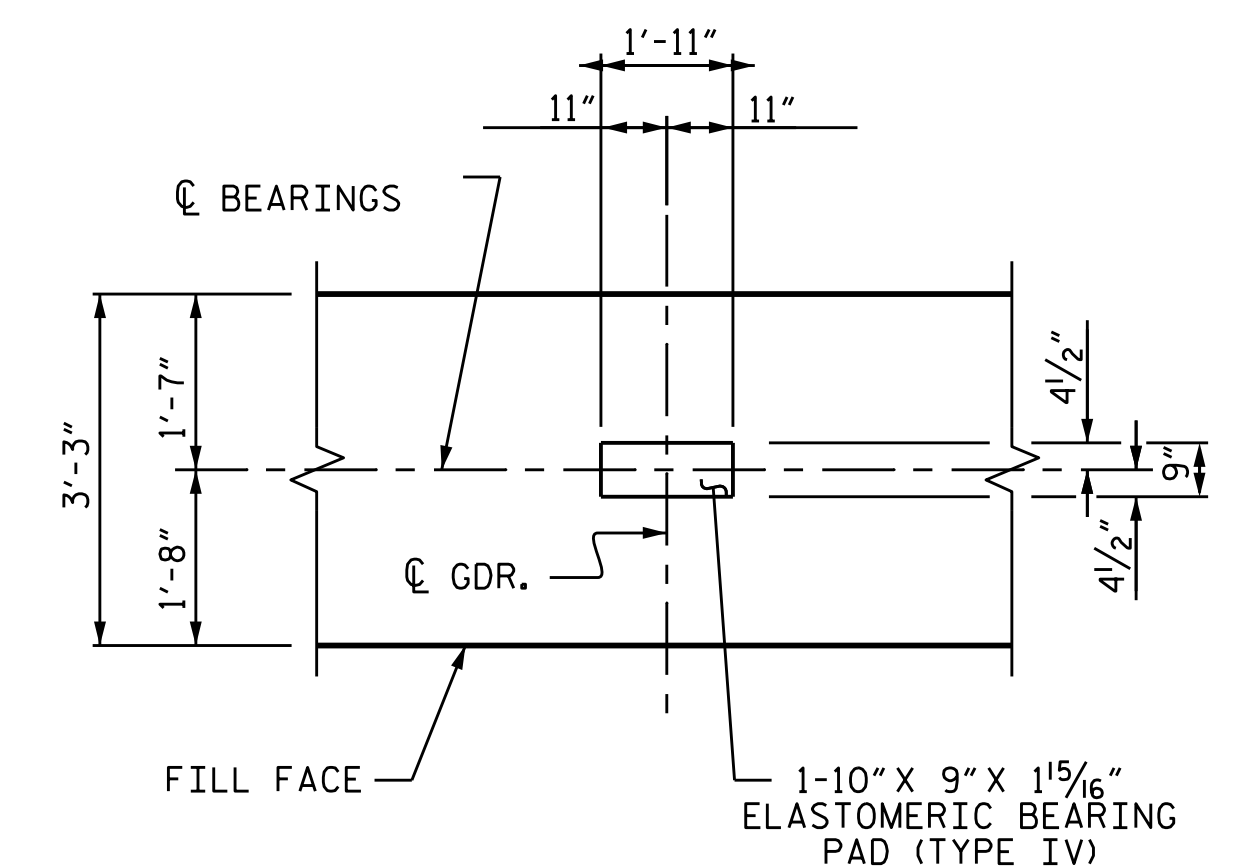
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-38
1			3			TOTAL SHEETS 46
2			4			

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USER\*\*\*\*\*

STRUCTURE NO. 6



**NOTES:**  
 THE TOP PART OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1/4".  
 THE UPPER PORTION OF THE INTEGRAL END BENT CAP AND THE UPPER PORTION OF THE WINGS SHALL BE POURED WITH THE SUPERSTRUCTURE. SEE SUPERSTRUCTURE PLANS.  
 FOR PILE SPLICE DETAIL, SEE SHEET 4 OF 4.  
 FOR SECTION A-A SEE SHEET 4 OF 4.  
 FOR BLOCKOUT DETAIL, SEE SHEET 2 OF 4.



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PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**SUBSTRUCTURE  
 END BENT #2  
 (RIGHT LANE)**

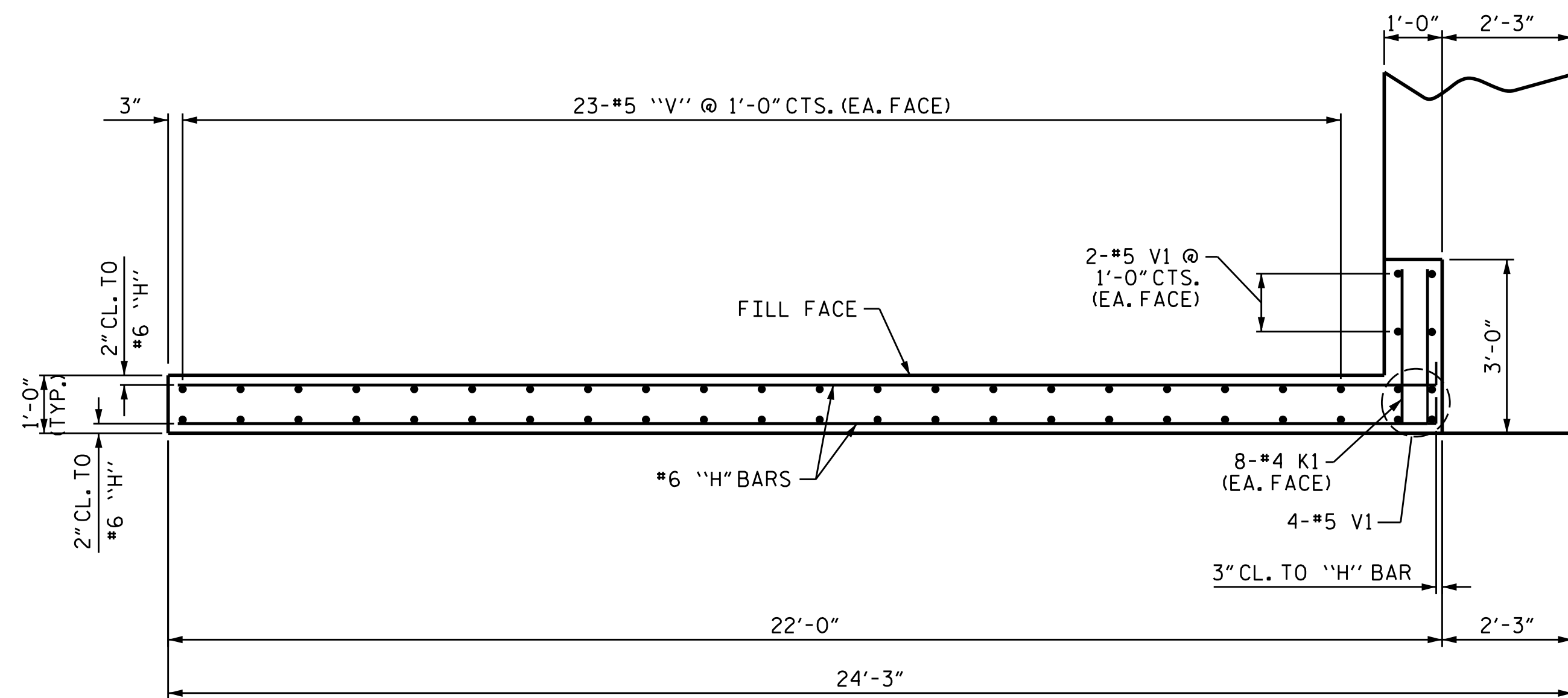
DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-39
1			3			TOTAL SHEETS
2			4			46

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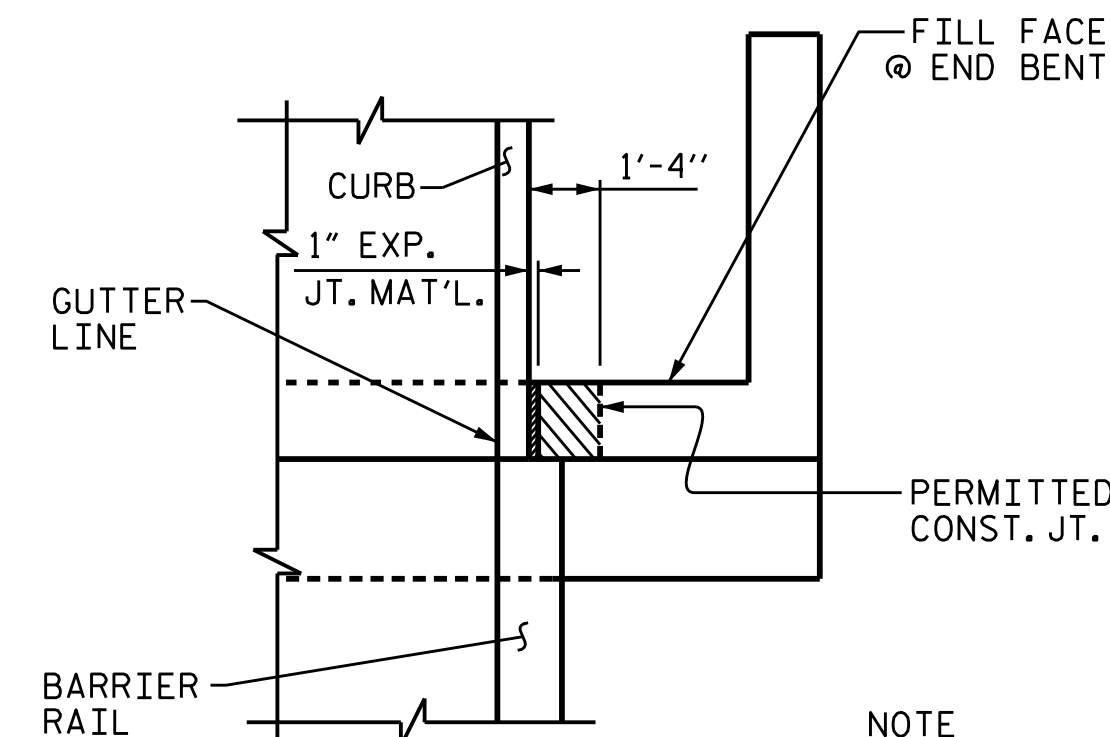
STRUCTURE NO. 6

\*\*\*\*\*SYSTEM\*\*\*\*\*  
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 \*\*\*\*\*USER\*\*\*\*\*

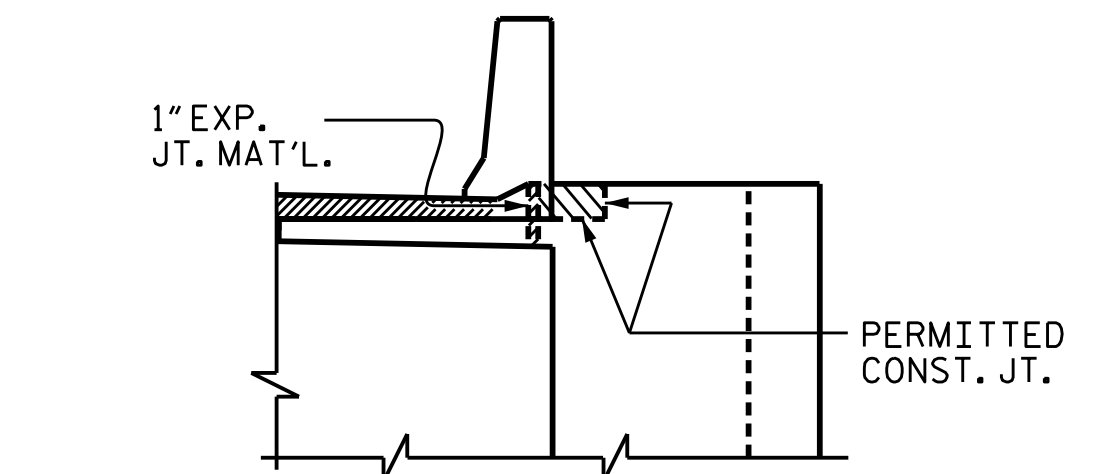


PLAN W1

X



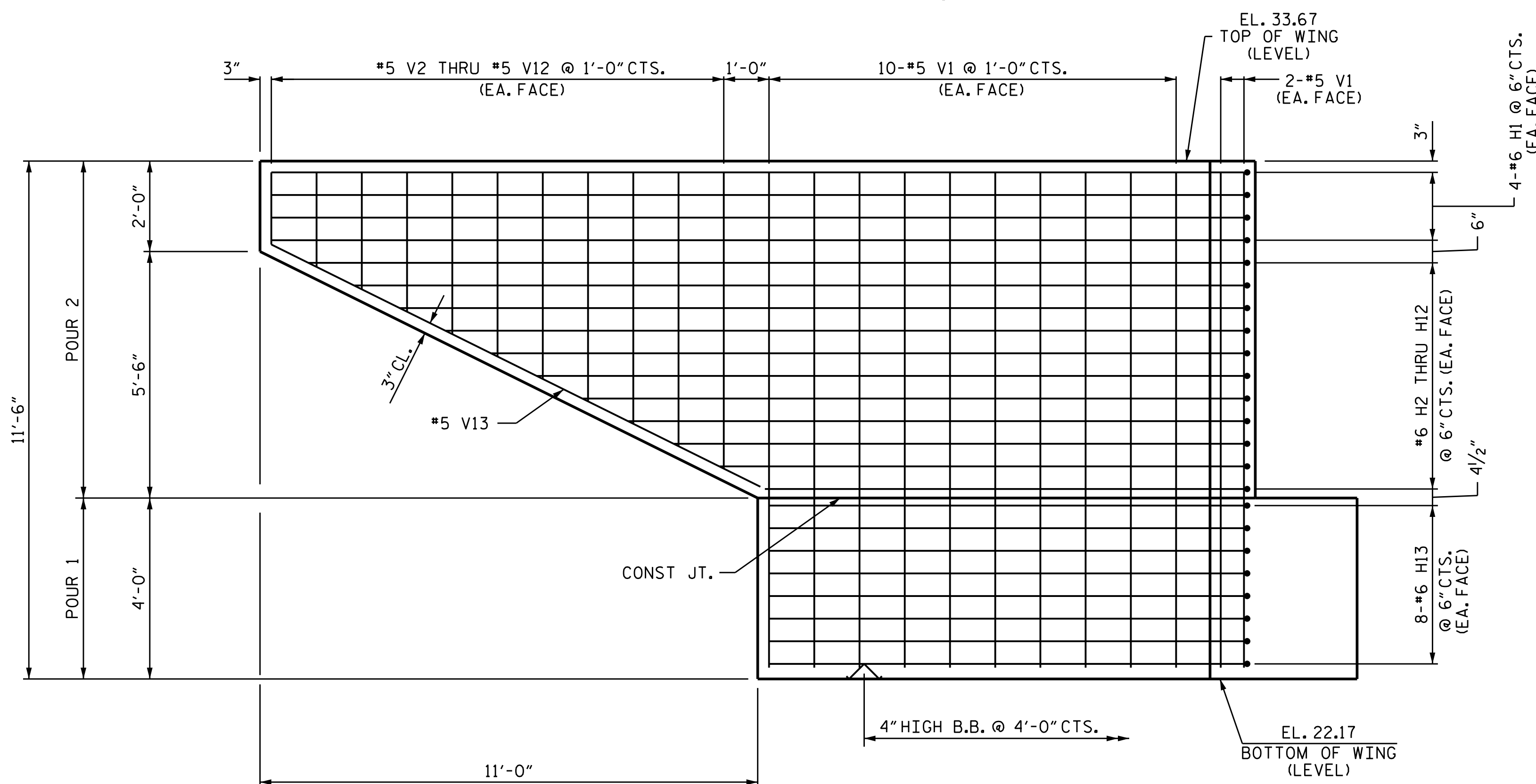
PLAN



ELEVATION

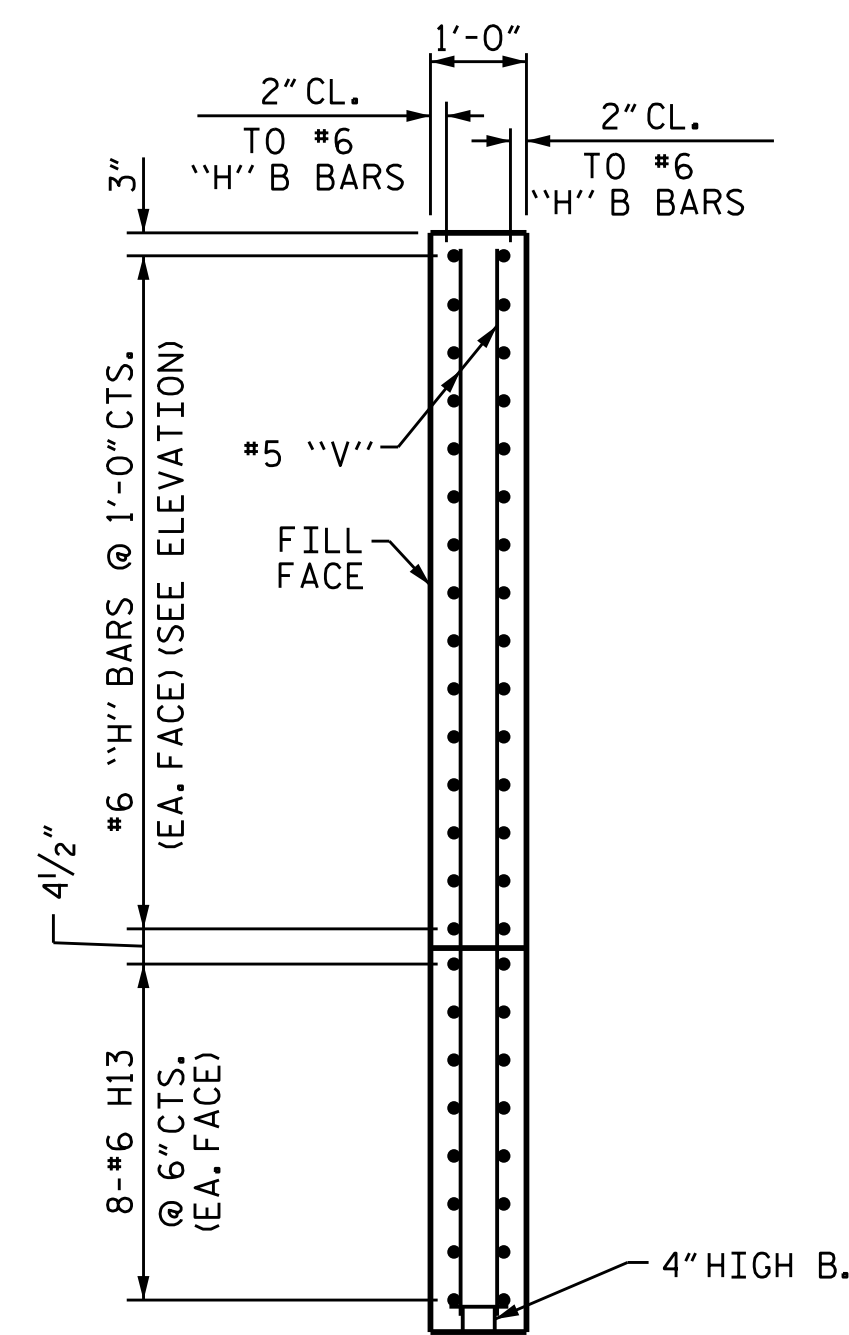
BLOCKOUT IN WING WALL

NOTE  
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE PARAPET AND END POST ARE CAST IF SLIP FORMING IS USED.



ELEVATION W1

X



SECTION X-X

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #2  
 (RIGHT LANE)

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 T. L. Bartel  
 D794597C456A4F7  
 11/9/2018 11:11:21 AM EST

2018  
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DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

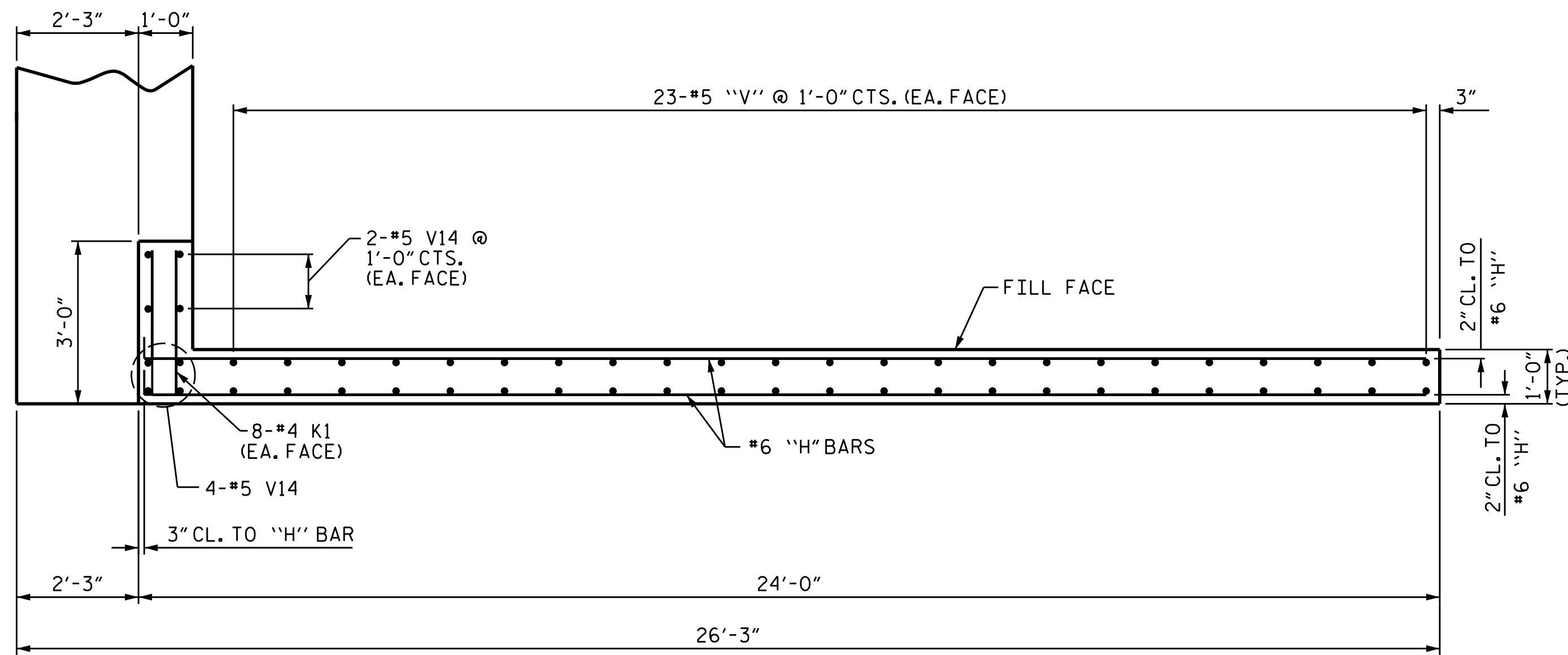
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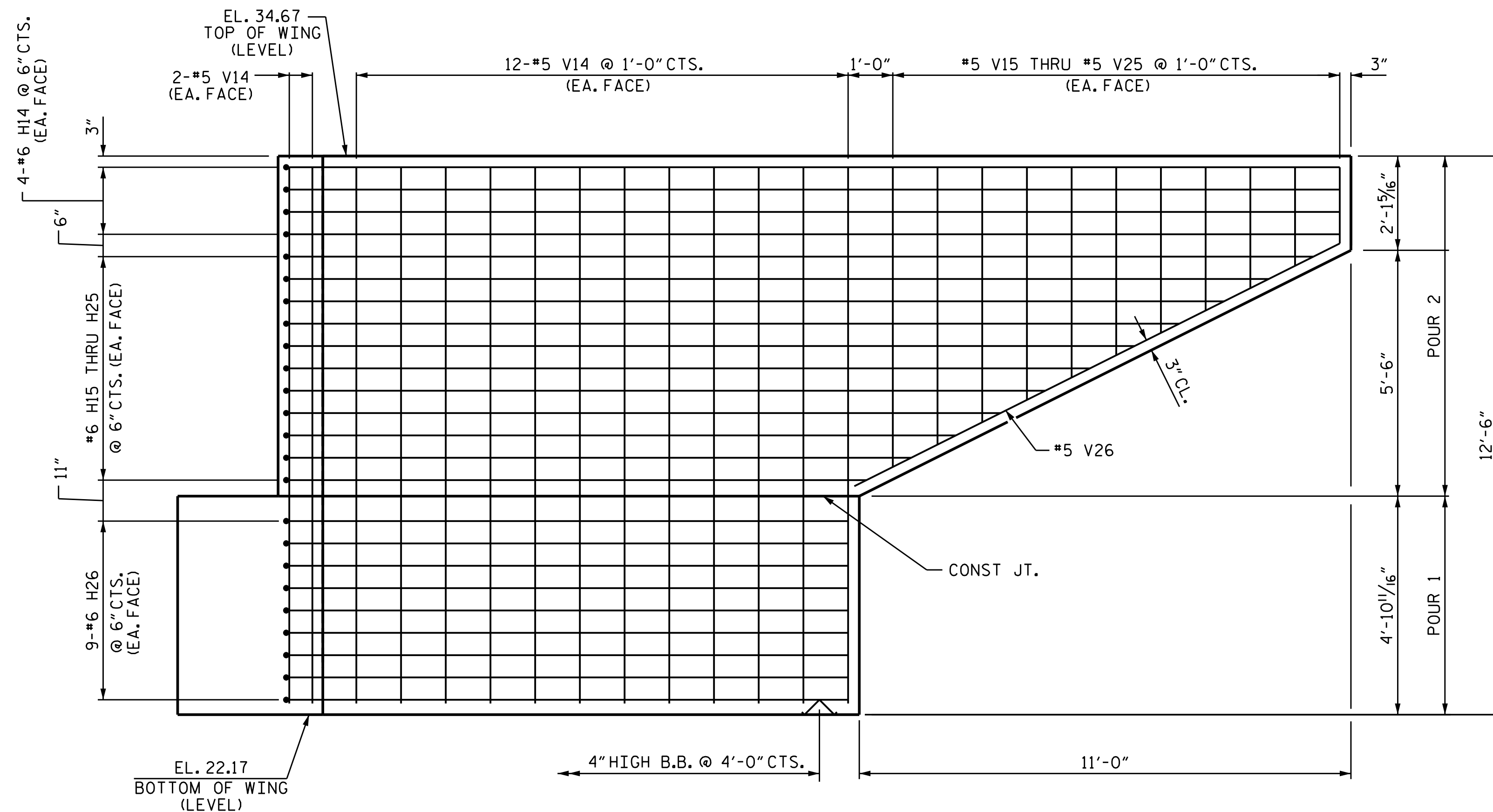
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S6-40
1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6



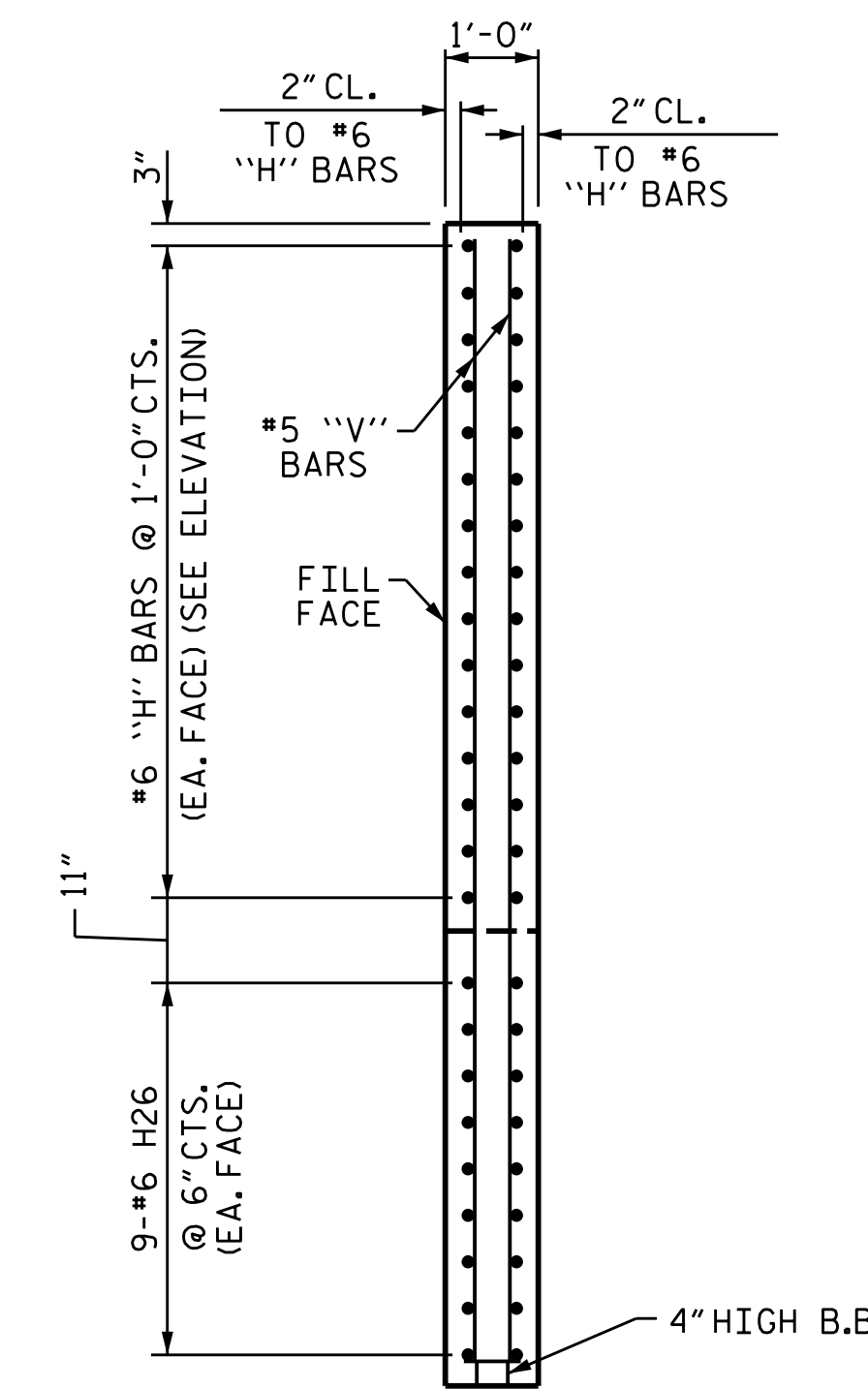
PLAN W2

X ←



ELEVATION W2

X ←



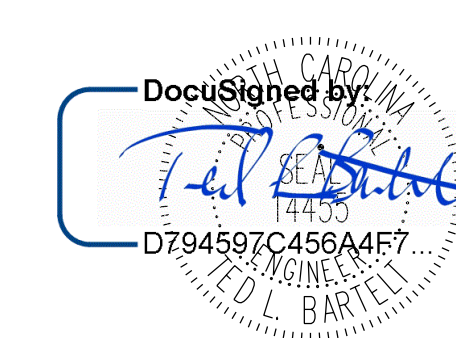
SECTION X-X

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #2  
 (RIGHT LANE)



DRAWN BY : J. B. W. DATE : 7/09/2018  
 CHECKED BY : S. K. C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T. L. B., PE DATE : 8/29/2018

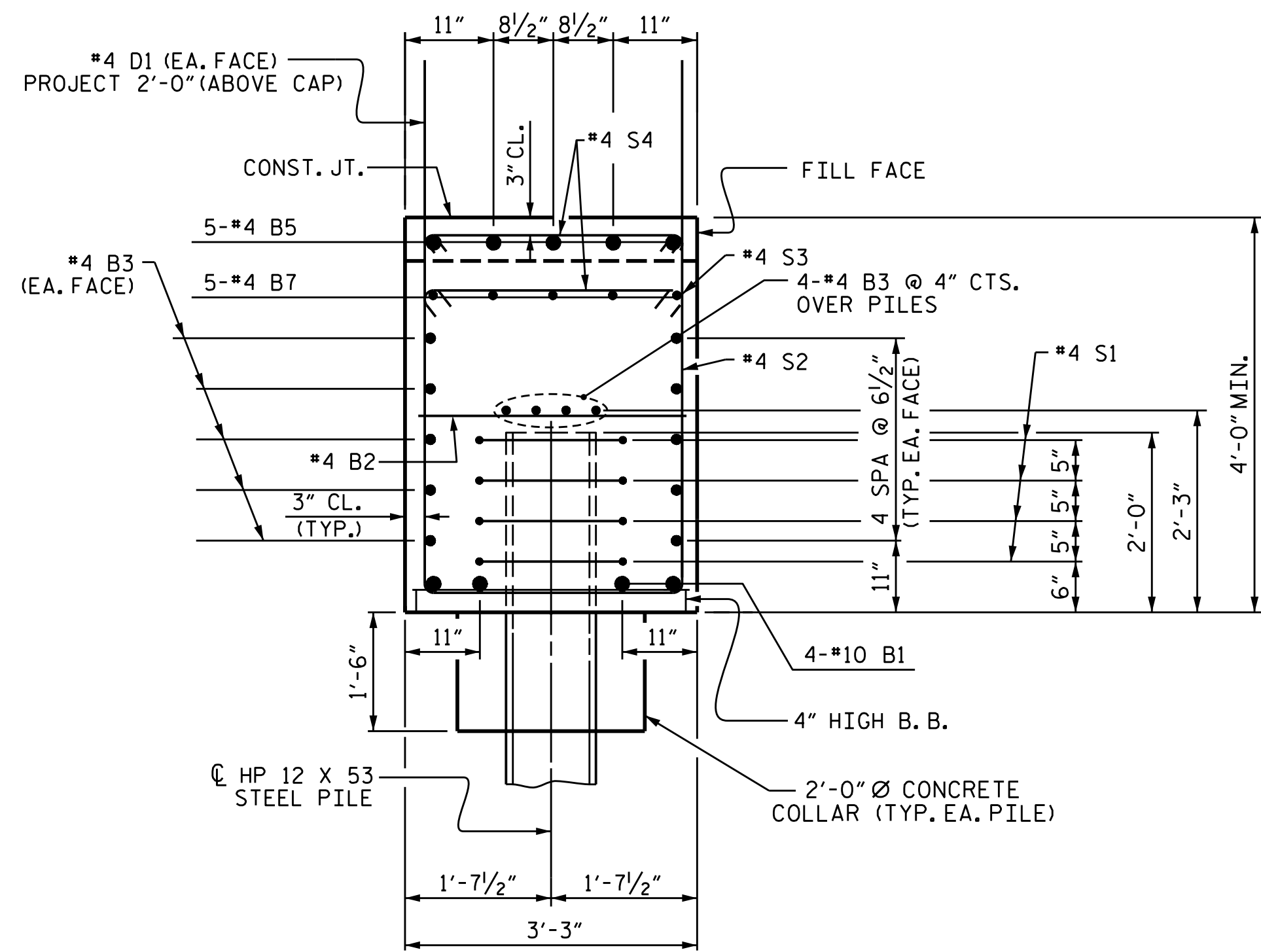
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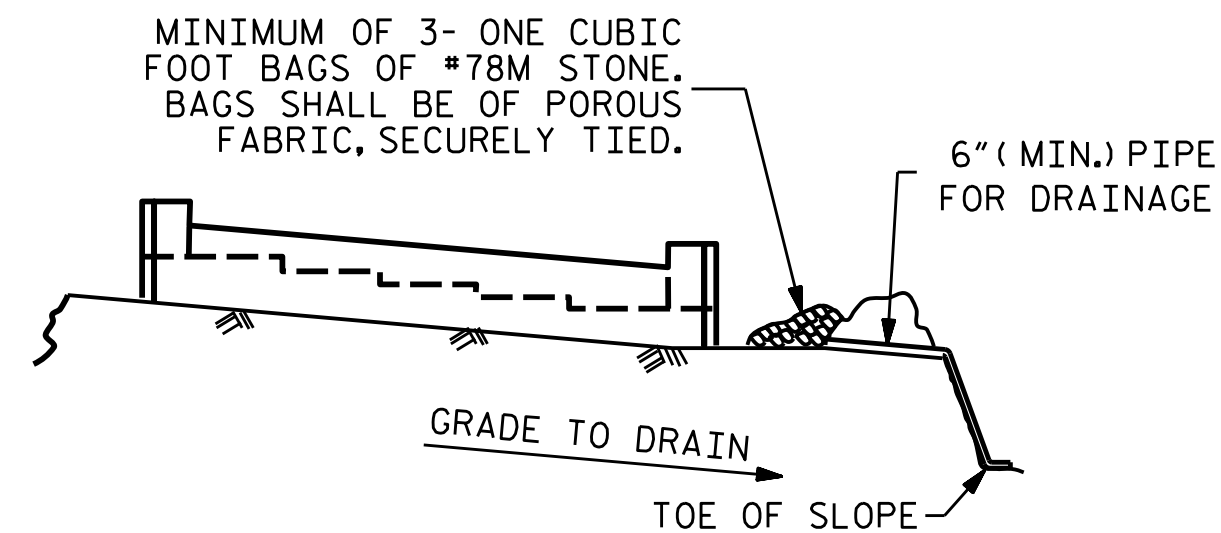
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1			3			TOTAL SHEETS
2			4			46

STRUCTURE NO. 6



SECTION THRU CAP



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

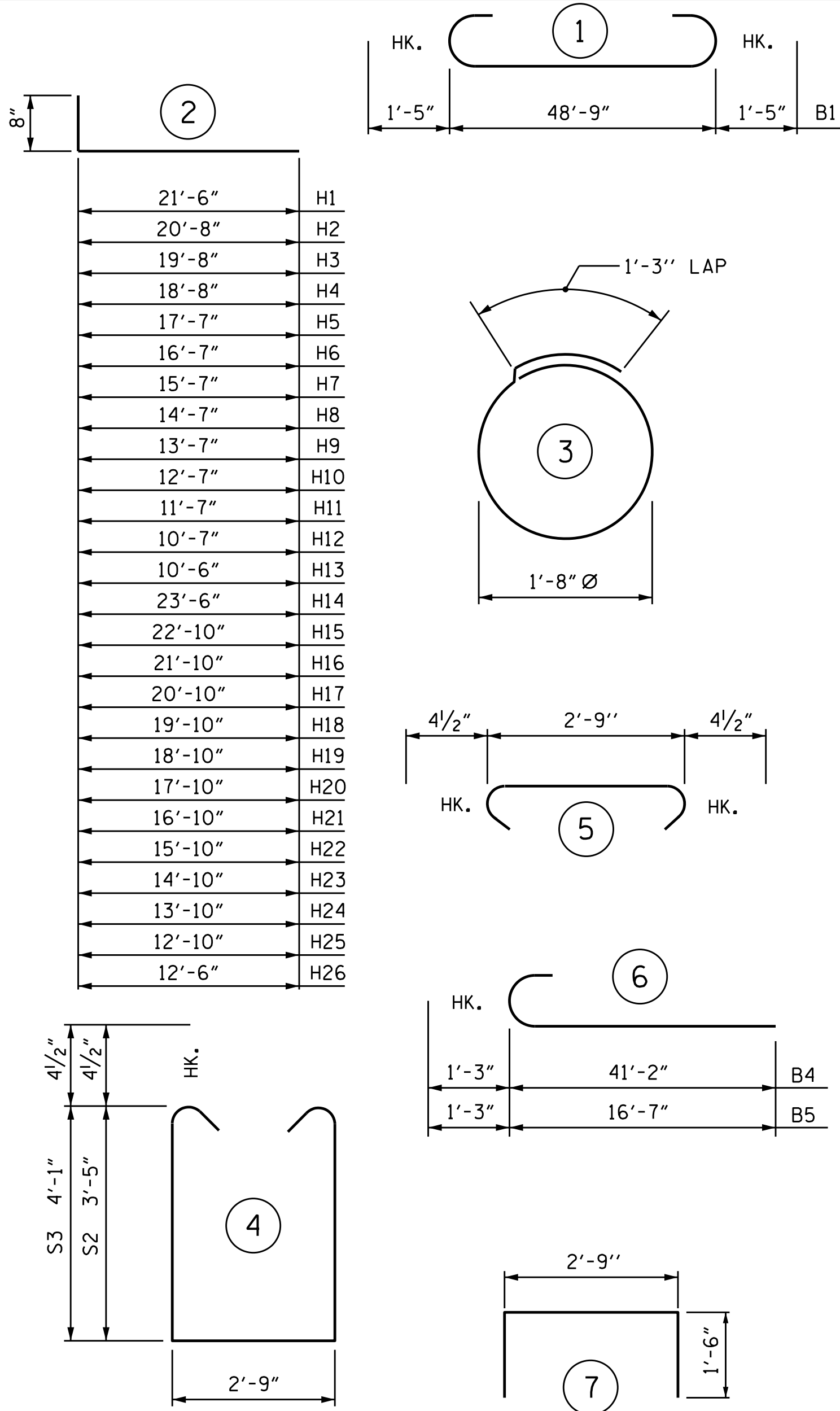
TEMPORARY DRAINAGE AT END BENT

TDREBL

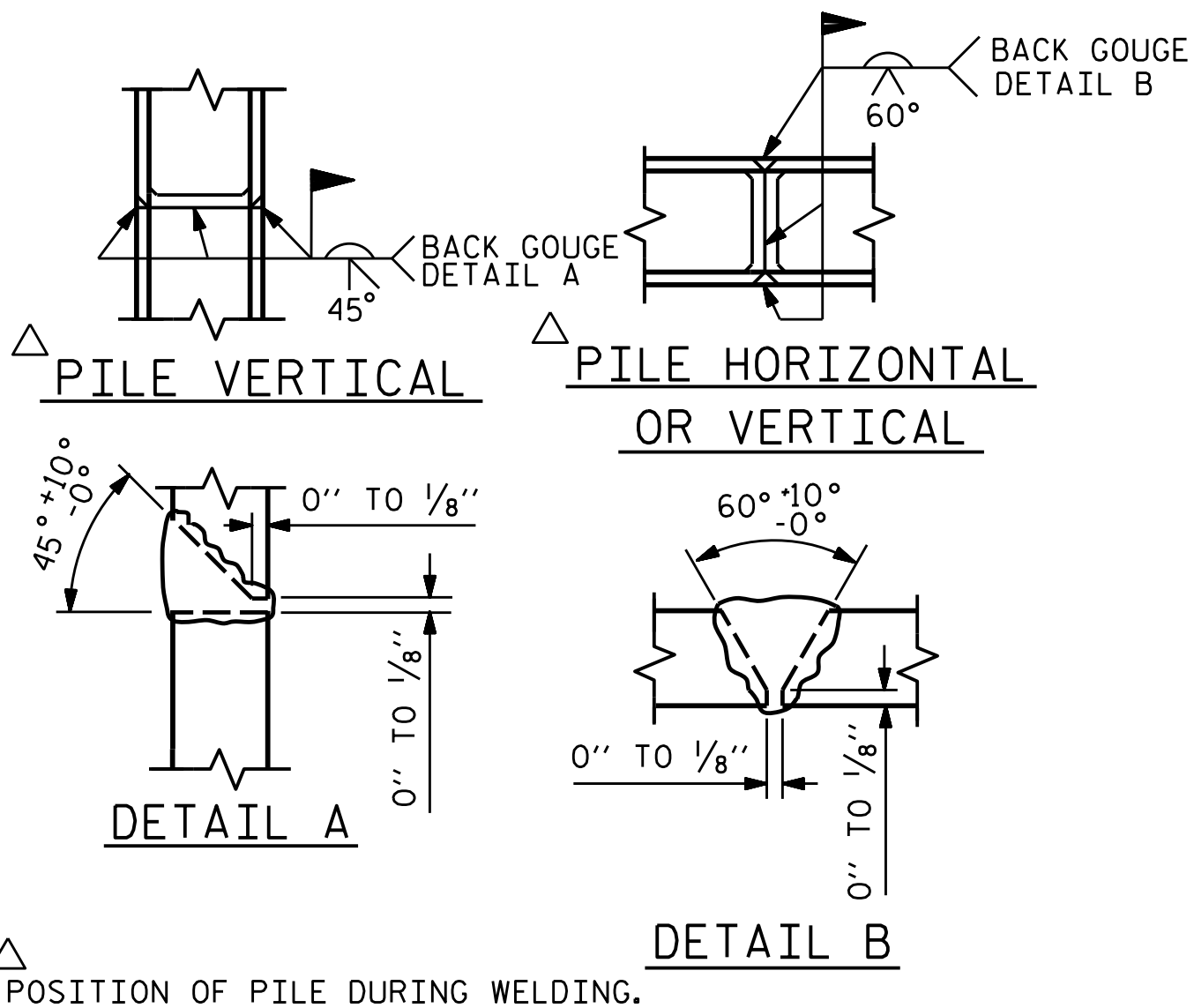
DRAWN BY : J.B.W. DATE : 7/09/2018  
 CHECKED BY : S.K.C. DATE : 7/15/2018  
 DESIGN ENGINEER OF RECORD: T.L.B. DATE : 8/29/2018

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BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT



PILE SPLICE DETAILS

BILL OF MATERIAL  
 INTEGRAL END BENT 2

BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
B1	4	#10	1	51'-7"	888	S1	36	#4	3	6'-6"	156
B2	13	#4	STR.	2'-9"	24	S2	32	#4	4	10'-4"	221
B3	28	#4	STR.	25'-7"	479	S3	14	#4	4	11'-8"	109
B4	5	#9	6	42'-5"	721	S4	46	#4	5	3'-6"	108
B5	5	#9	6	17'-10"	303						
B6	5	#4	STR.	11'-1"	37	U1	6	#4	7	5'-9"	23
B7	5	#4	STR.	10'-3"	34						
						V1	28	#5	STR	10'-11"	273
						V2	2	#5	STR	6'-6"	14
						V3	2	#5	STR	6'-0"	13
H1	8	#6	2	22'-2"	266	V4	2	#5	STR	5'-6"	11
H2	2	#6	2	21'-4"	64	V5	2	#5	STR	5'-0"	10
H3	2	#6	2	20'-4"	61	V6	2	#5	STR	4'-6"	9
H4	2	#6	2	19'-4"	58	V7	2	#5	STR	4'-0"	8
H5	2	#6	2	18'-3"	55	V8	2	#5	STR	3'-6"	7
H6	2	#6	2	17'-3"	52	V9	2	#5	STR	3'-0"	6
H7	2	#6	2	16'-3"	49	V10	2	#5	STR	2'-7"	5
H8	2	#6	2	15'-3"	46	V11	2	#5	STR	2'-1"	4
H9	2	#6	2	14'-3"	43	V12	2	#5	STR	1'-7"	3
H10	2	#6	2	13'-3"	40	V13	2	#5	STR	12'-5"	26
H11	2	#6	2	12'-3"	37	V14	32	#5	STR	11'-11"	348
H12	2	#6	2	11'-3"	34	V15	2	#5	STR	6'-8"	14
H13	16	#6	2	11'-2"	268	V16	2	#5	STR	6'-2"	13
H14	8	#6	2	24'-2"	290	V17	2	#5	STR	5'-8"	12
H15	2	#6	2	23'-6"	71	V18	2	#5	STR	5'-2"	11
H16	2	#6	2	22'-6"	68	V19	2	#5	STR	4'-8"	10
H17	2	#6	2	21'-6"	65	V20	2	#5	STR	4'-2"	9
H18	2	#6	2	20'-6"	62	V21	2	#5	STR	3'-8"	8
H19	2	#6	2	19'-6"	59	V22	2	#5	STR	3'-2"	7
H20	2	#6	2	18'-6"	56	V23	2	#5	STR	2'-8"	6
H21	2	#6	2	17'-6"	53	V24	2	#5	STR	2'-2"	5
H22	2	#6	2	16'-6"	50	V25	2	#5	STR	1'-8"	3
H23	2	#6	2	15'-6"	47	V26	2	#5	STR	12'-1"	25
H24	2	#6	2	14'-6"	44						
H25	2	#6	2	13'-6"	41						
H26	18	#6	2	13'-2"	356						
K1	32	#4	STR	2'-8"	57						

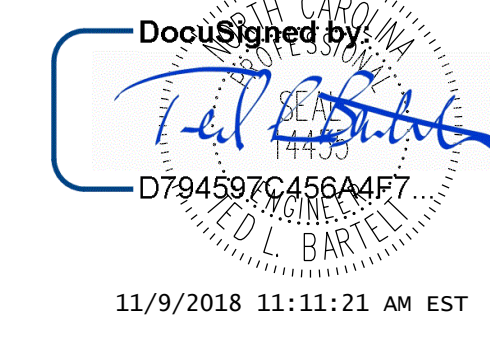
EPOXY COATED REINFORCING STEEL 6647 LBS.  
 CLASS AA CONCRETE  
 POUR #1-CAP, LOWER WINGS & CONCRETE COLLARS 31.1 CU.YDS.  
 POUR #2-UPPER PART OF WINGS 10.1 CU.YDS.  
 TOTAL 41.2 CU.YDS.  
 HP 12 X 53 STEEL PILES NO. 9 EA. LF. 855  
 PILE DRIVING EQUIPMENT SETUP FOR HP 12X53 STEEL PILES, EA. 9 EA.  
 PILE REDRIVES EA. 9 EA.

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT #2  
 (RIGHT LANE)



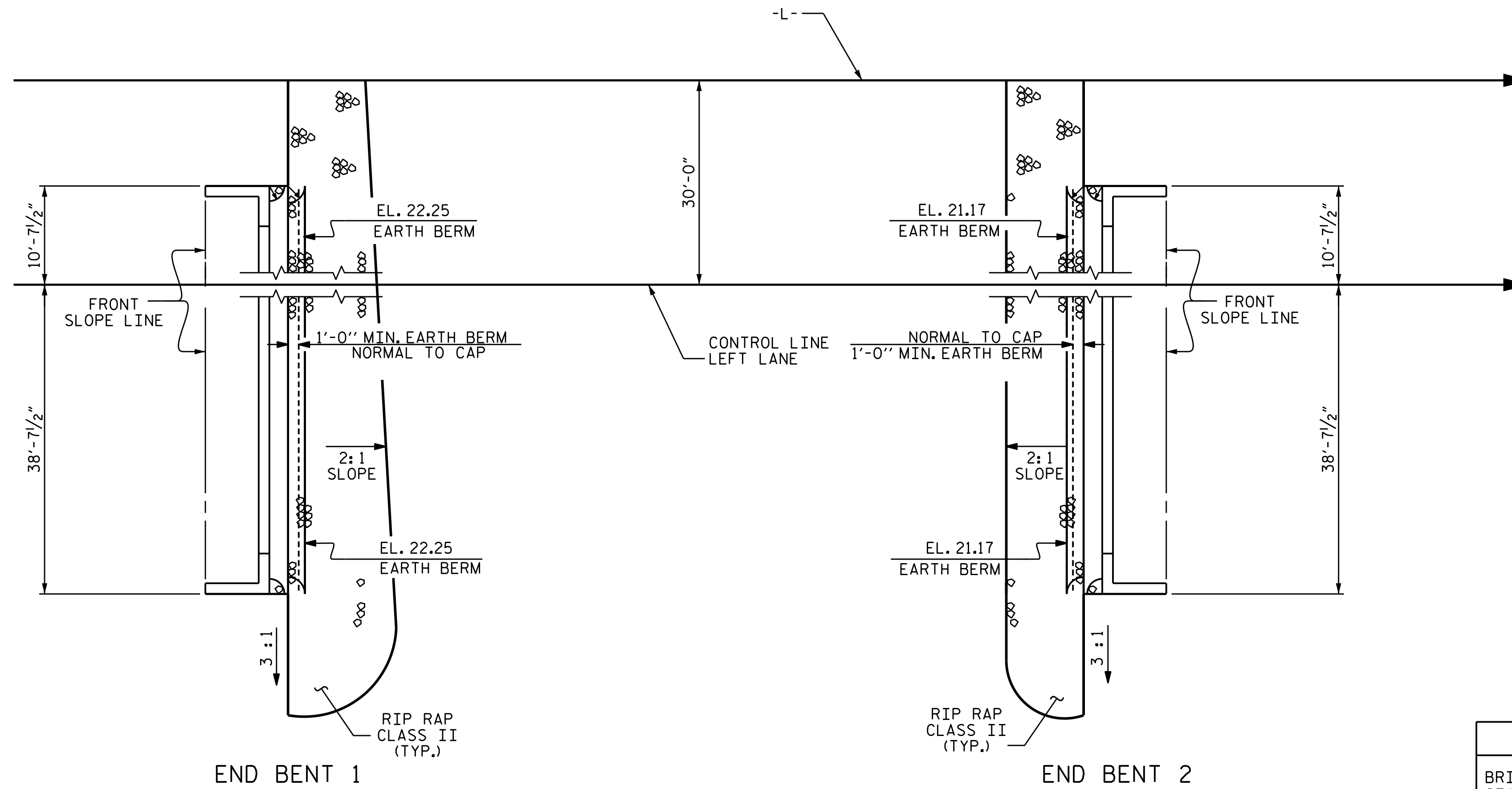
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-42
2			4			TOTAL SHEETS 46

STRUCTURE NO. 6

NOTES :  
FOR BERM WIDTH DIMENSIONS, SEE GENERAL DRAWING.

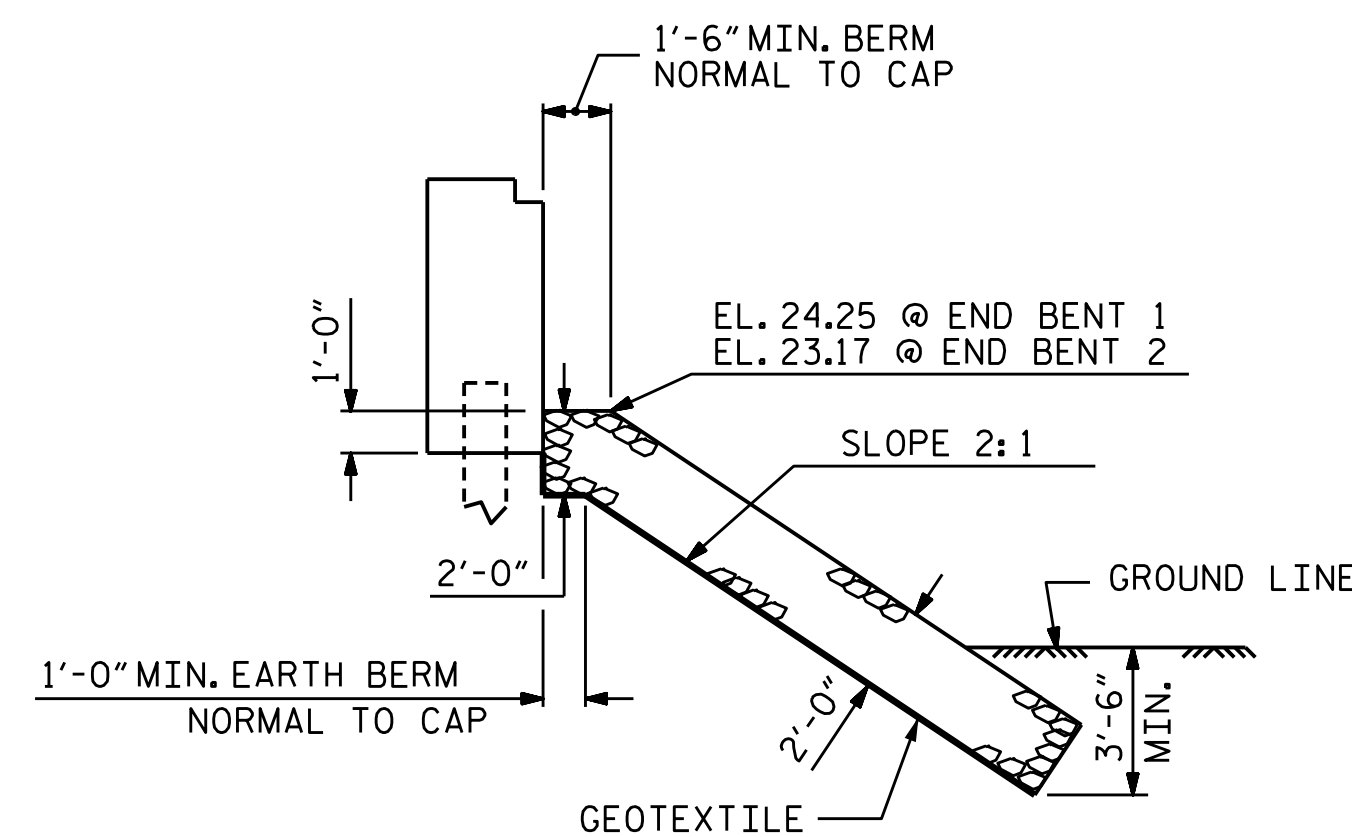


END BENT 1

END BENT 2

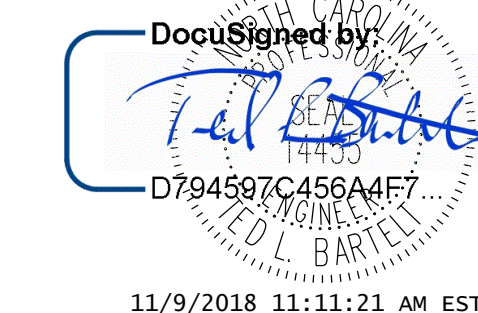
BERM RIP RAPPED

ESTIMATED QUANTITIES		
BRIDGE @ STA. 177+67.00 -L- (LEFT LANE)	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
INTEGRAL END BENT 1	126	140
INTEGRAL END BENT 2	77	85



C SECTION  
BERM RIP RAPPED

PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 177+67.00 -L-



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
RIP RAP \_DETAILS  
(RIGHT LANE)

DRAWN BY : J. B. W. DATE : 7/9/2018  
CHECKED BY : S. K. C. DATE : 7/15/2018  
DESIGN ENGINEER OF RECORD: T. L. B. DATE : 8/30/2018

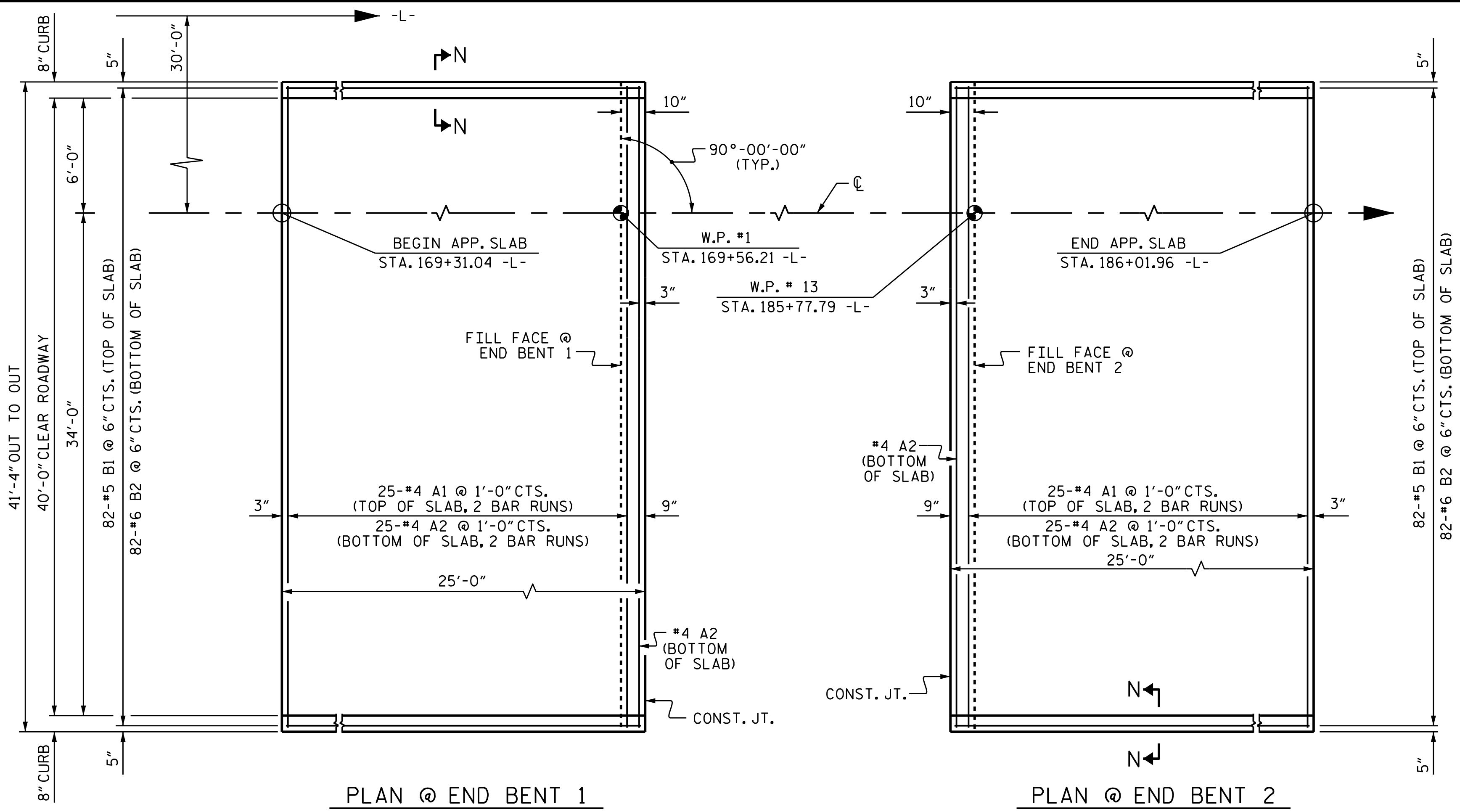
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			S6-43
2			4			TOTAL SHEETS 46

STRUCTURE NO. 6



PLAN @ END BENT 1

PLAN @ END BENT 2

DIMENSIONS SHOWN ARE TYPICAL FOR BOTH APPROACH SLABS

NOTES

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

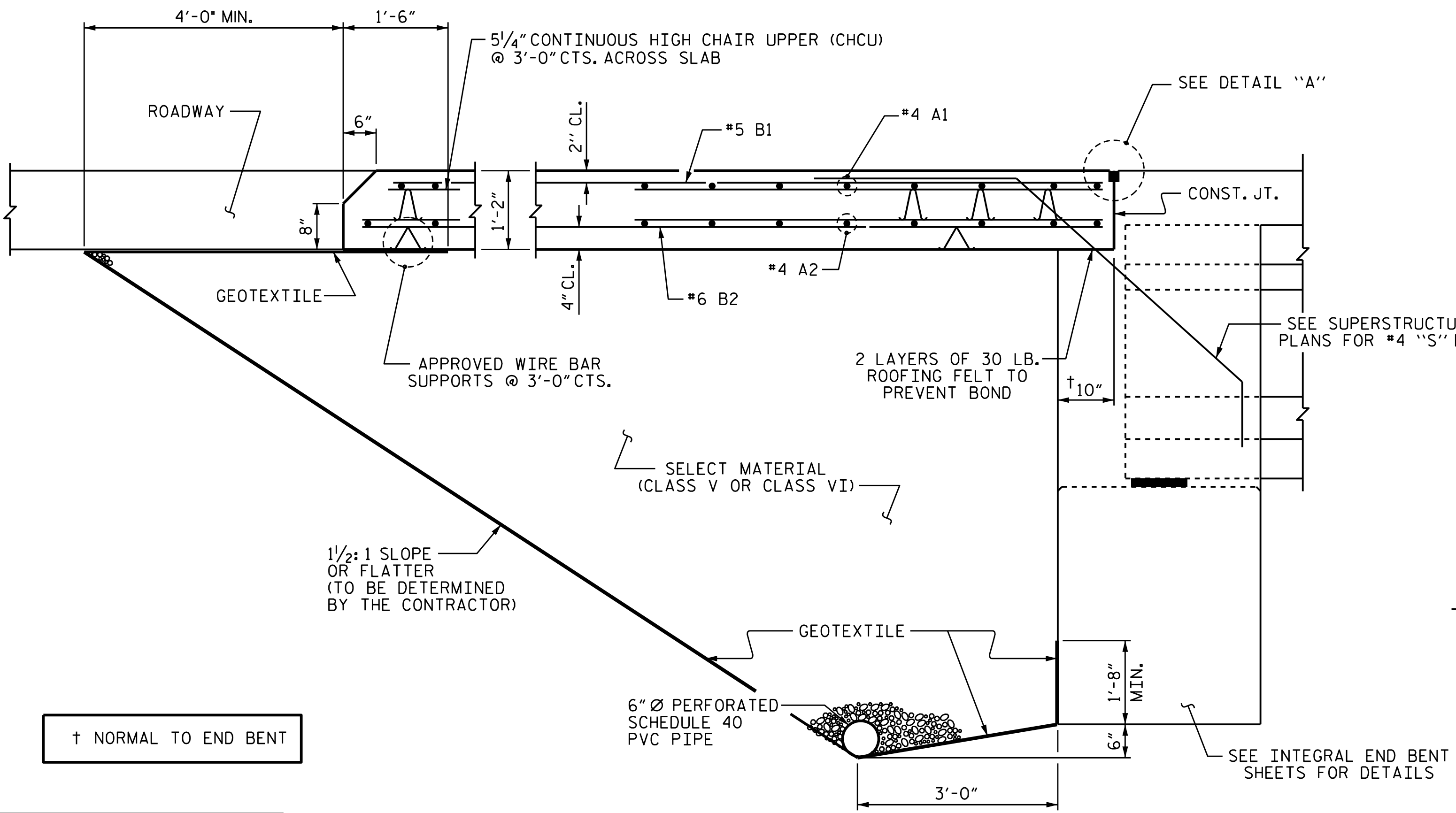
AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.

AT THE CONTRACTORS OPTION, "TYPE A - ALTERNATE APPROACH FILL" IN LIEU OF "TYPE I - STANDARD APPROACH FILL" MAY BE CONSTRUCTED AT NO ADDITIONAL COST TO THE DEPARTMENT. SEE SHEET 2 OF 2 FOR DETAILS AND NOTES.

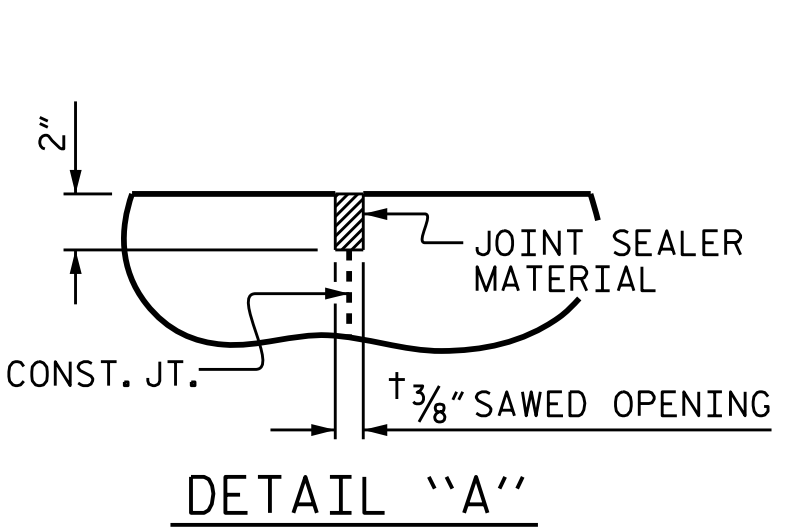
BILL OF MATERIAL					
FOR ONE APPROACH SLAB (2 REQ'D)					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	52	#4	STR	22'-0"	764
* A2	52	#4	STR	22'-0"	764
* B1	82	#5	STR	24'-2"	2067
* B2	82	#6	STR	24'-8"	3038
* EPOXY COATED REINFORCING STEEL					6633 LBS.
CLASS AA CONCRETE					44.7 C. Y.

SPLICE LENGTHS		
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"
#5	2'-6"	2'-2"
#6	3'-10"	2'-7"

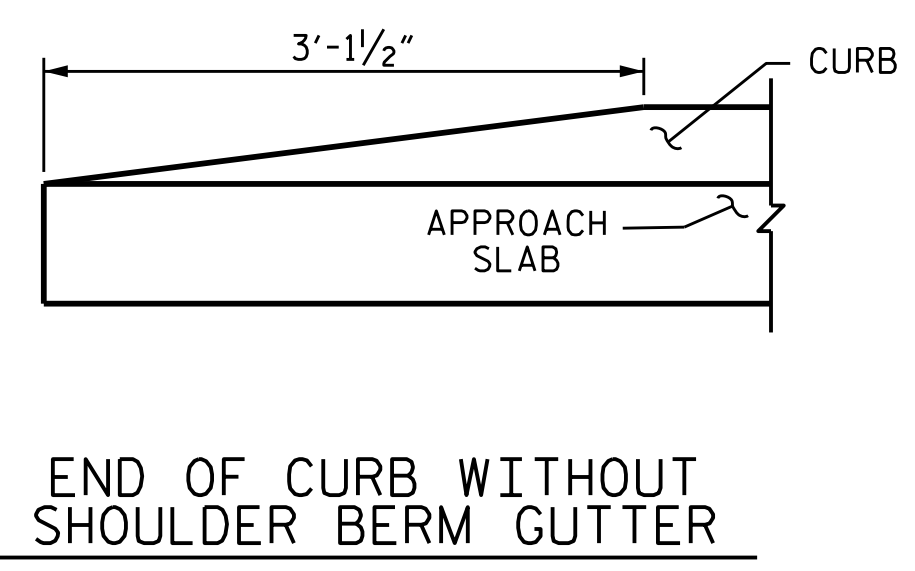


SECTION THRU SLAB

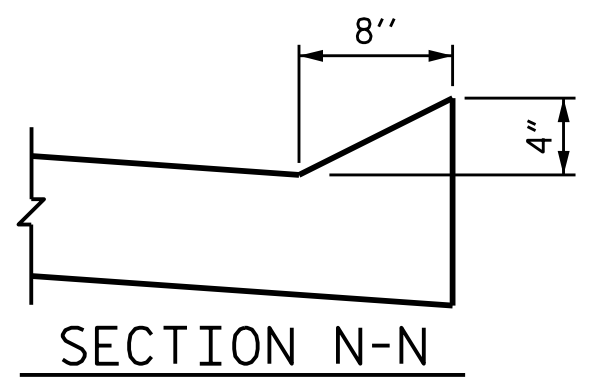
(TYPE I - STANDARD APPROACH FILL)



DETAIL "A"



END OF CURB WITHOUT SHOULDER BERM GUTTER

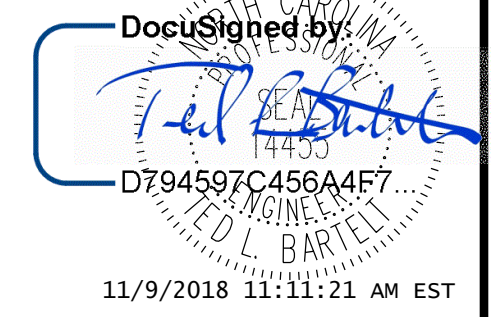


SECTION N-N

PROJECT NO. R-1015  
 CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 BRIDGE APPROACH SLAB  
 FOR INTEGRAL ABUTMENT  
 WITH FLEXIBLE PAVEMENT  
 (RIGHT LANE)

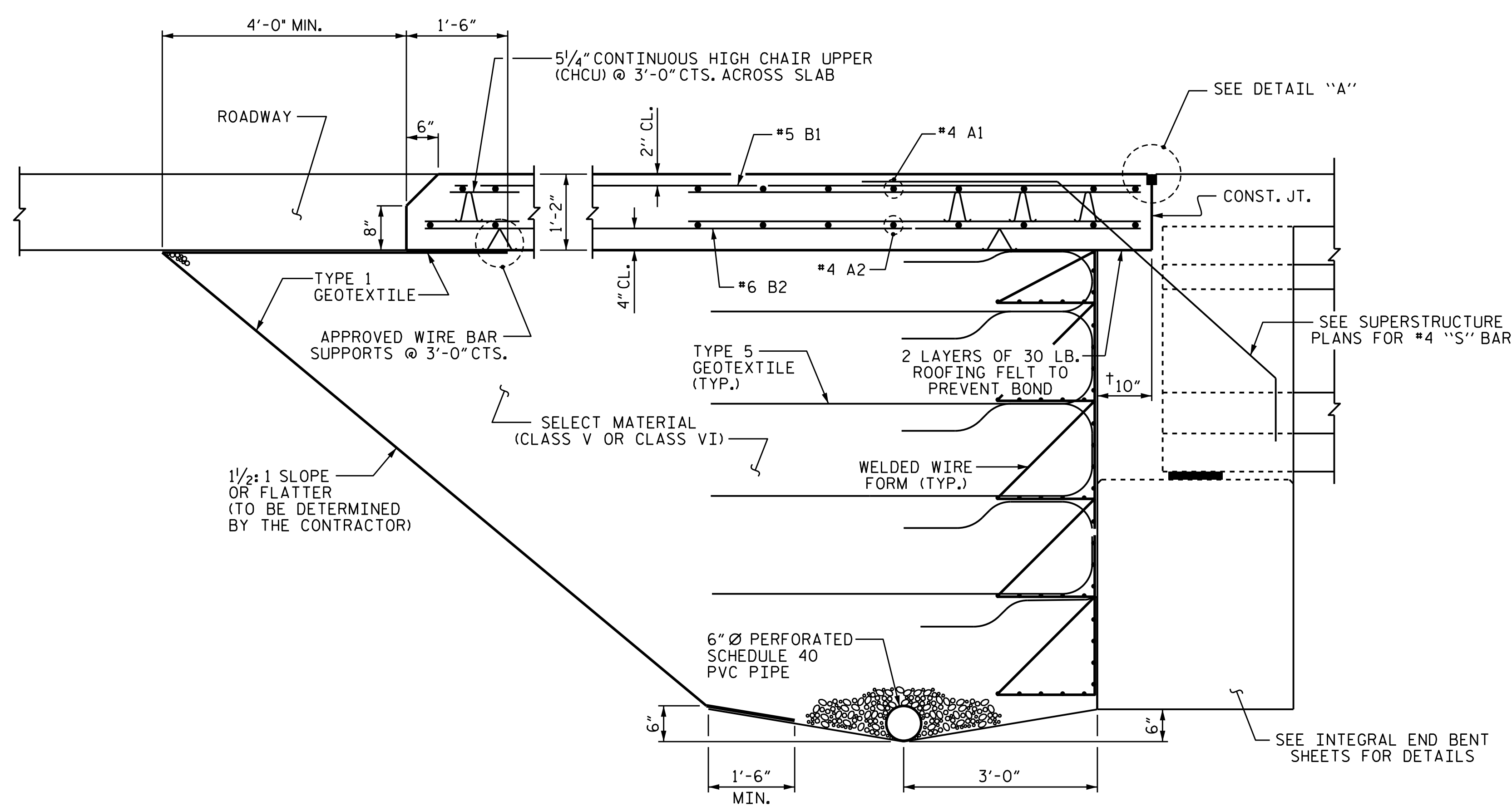


ASSEMBLED BY : J. B. W.	DATE : 7/01/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC

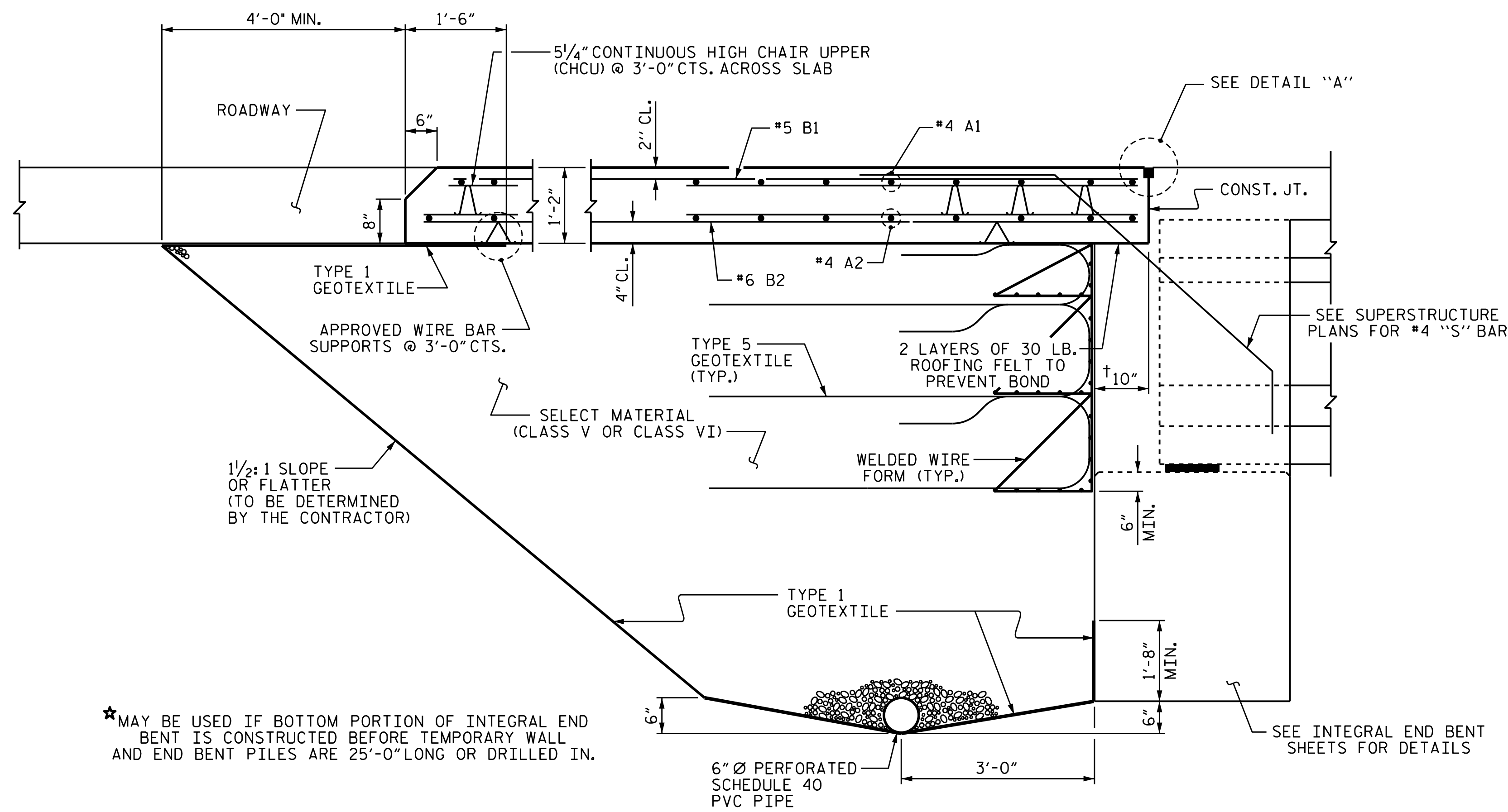
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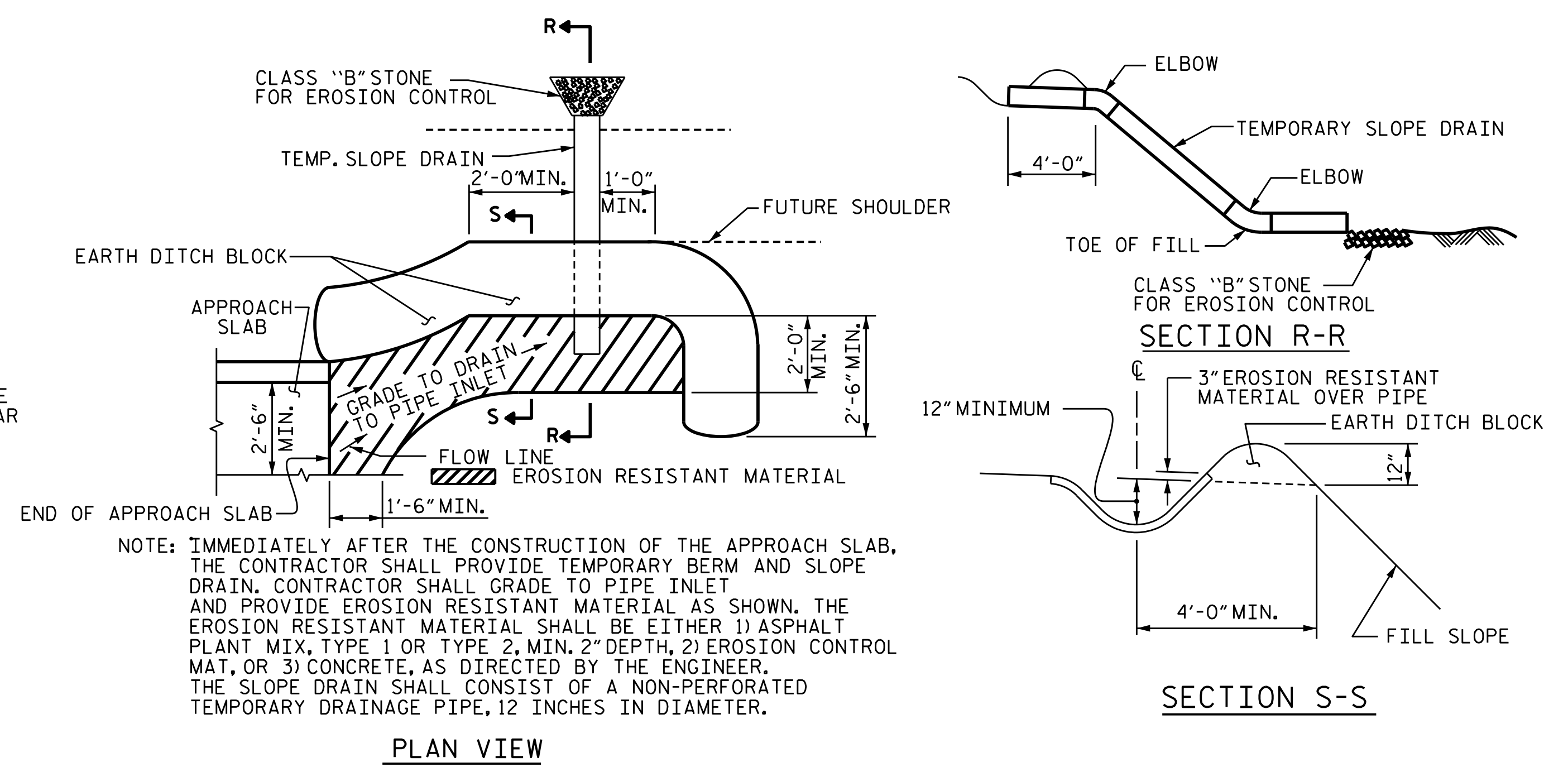
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NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			



**SECTION THRU SLAB**  
(TYPE A - ALTERNATE APPROACH FILL)



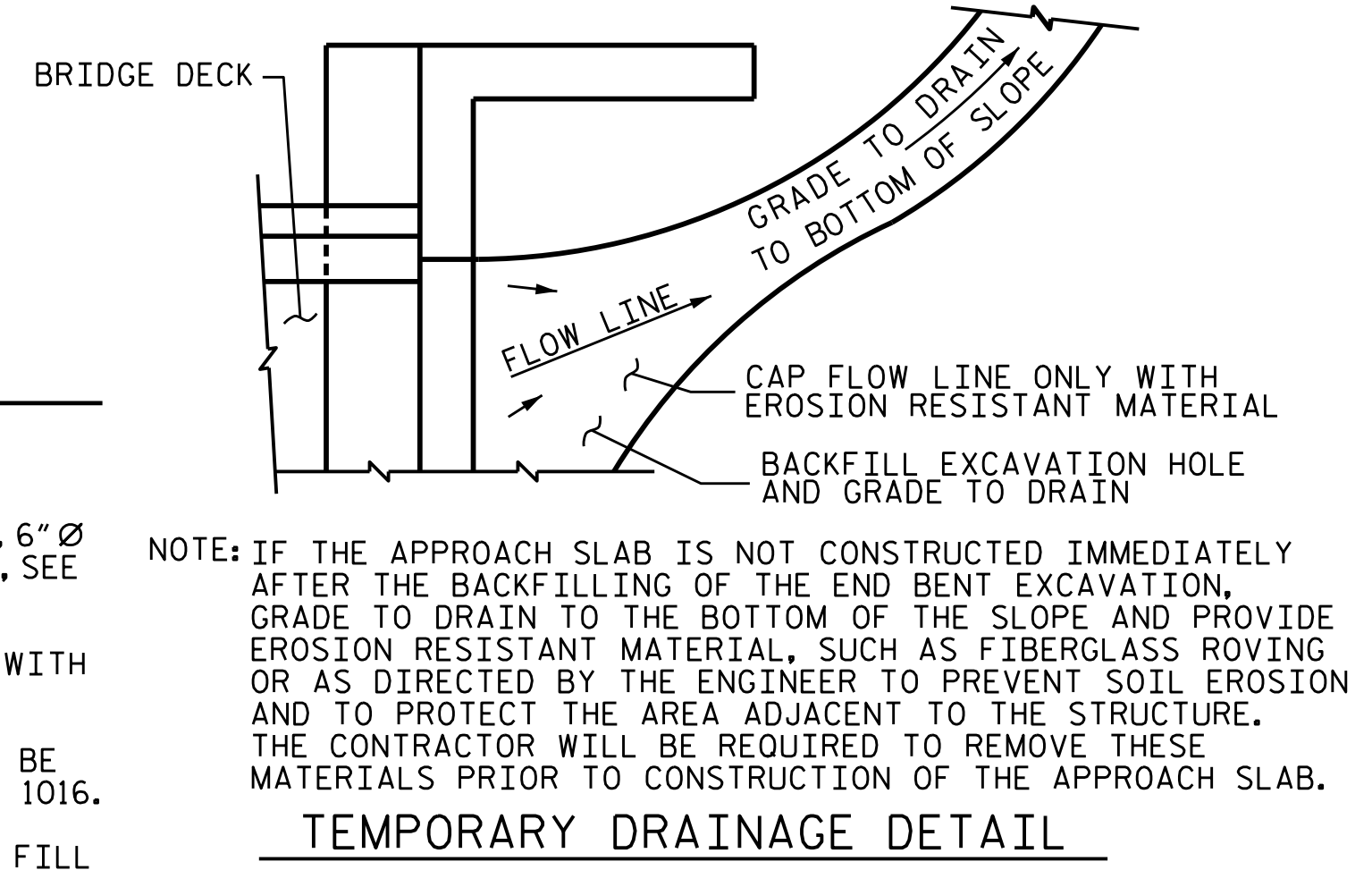
**SECTION THRU SLAB**  
(TYPE A - ALTERNATE APPROACH FILL)



**TEMPORARY BERM AND SLOPE DRAIN DETAILS**  
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

**NOTES**

- APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.
- FOR TEMPORARY GEOTEXTILE WALL INCLUDING GEOTEXTILE, 6" Ø DRAINAGE PIPE, WELDED WIRE FORM, AND SELECT MATERIAL, SEE ROADWAY PLANS.
- GEOTEXTILE (TYPE 1 OR TYPE 5) SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.
- SELECT MATERIAL BACKFILL (CLASS V OR CLASS VI) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.
- SELECT MATERIAL BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.
- FOR THE 6" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.
- AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.
- THE JOINT OPENING AT THE APPROACH SLAB/DECK INTERFACE SHALL BE SAWED NO MORE THAN 12 HOURS AFTER THE APPROACH SLAB IS CAST. THE JOINT SHALL BE CLEANED OF ALL DEBRIS BEFORE THE SEALANT IS APPLIED. THE JOINT SEALER MATERIAL SHALL CONFORM TO THE REQUIREMENTS OF SECTION 1028-3 OF THE STANDARD SPECIFICATIONS.



- NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

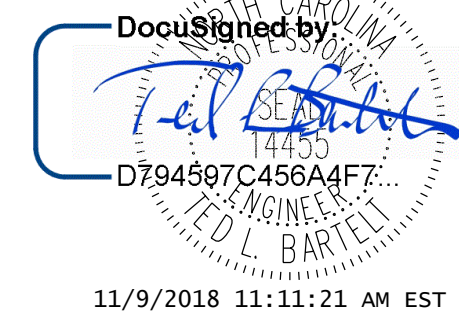
PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 177+67.00 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 BRIDGE APPROACH  
 SLAB DETAILS  
 (RIGHT LANE)

ASSEMBLED BY : J. B. W.	DATE : 7/1/2018
CHECKED BY : S. K. C.	DATE : 7/15/2018
DRAWN BY : TLA 10/05	REV. 12/21/11 MAA/GM
CHECKED BY : GM 5/06	REV. 6/13 MAA/GM
	REV. 12/17 MAA/THC



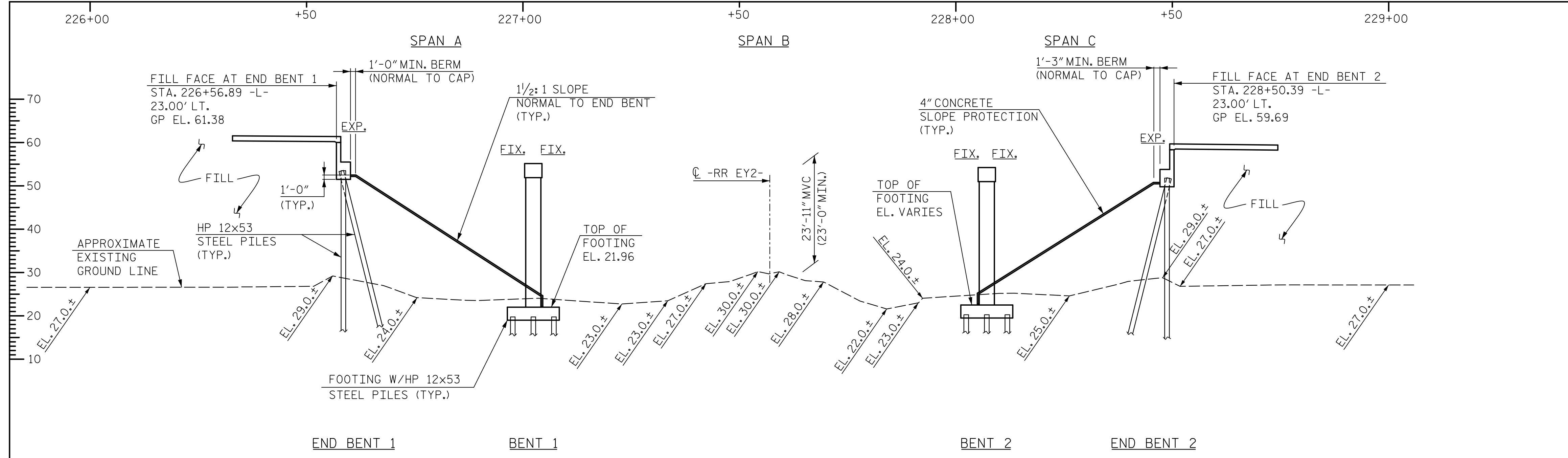
4601 Lake Boone Trail Suite 3C Raleigh, NC 27607  
 Phone 919 981 0310 Fax 919 981 0451  
 www.aogroup.com Firm License No. C-1684  
 A&O PROJECT NO. 2015.42

REFERENCE No. 6-45  
 DOCUMENT NOT CONSIDERED  
 FINAL UNLESS ALL  
 SIGNATURES COMPLETED

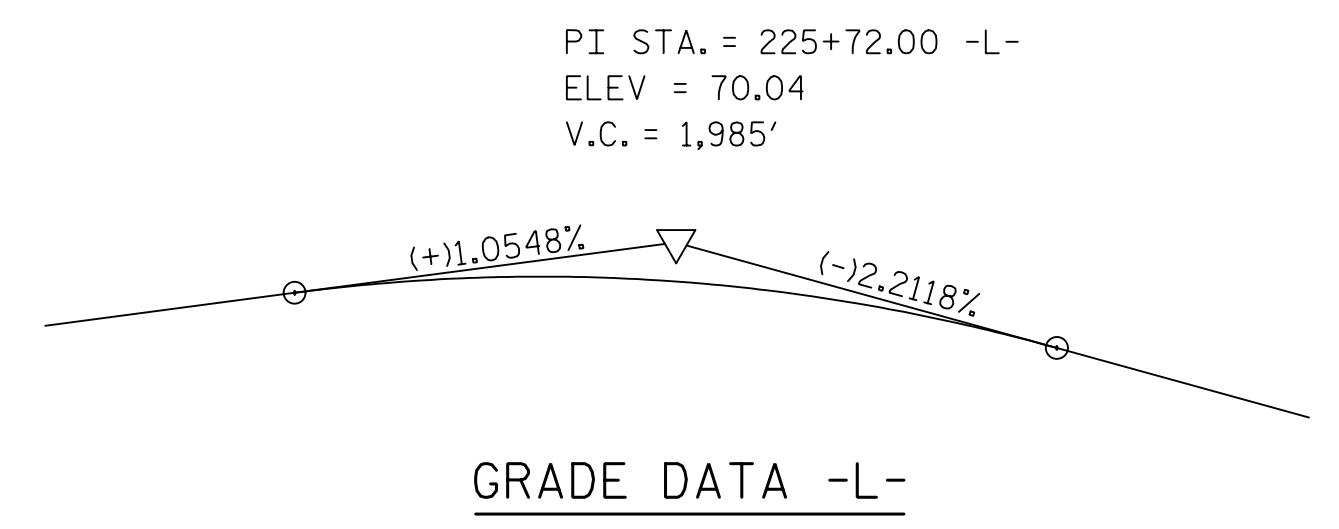
REVISIONS						SHEET NO. S6-45
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 46
2			4			

\*\*\*\*\*SYSTEM\*\*\*\*\*  
 \*\*\*\*\*DCN\*\*\*\*\*  
 \*\*\*\*\*USERNAME\*\*\*\*\*





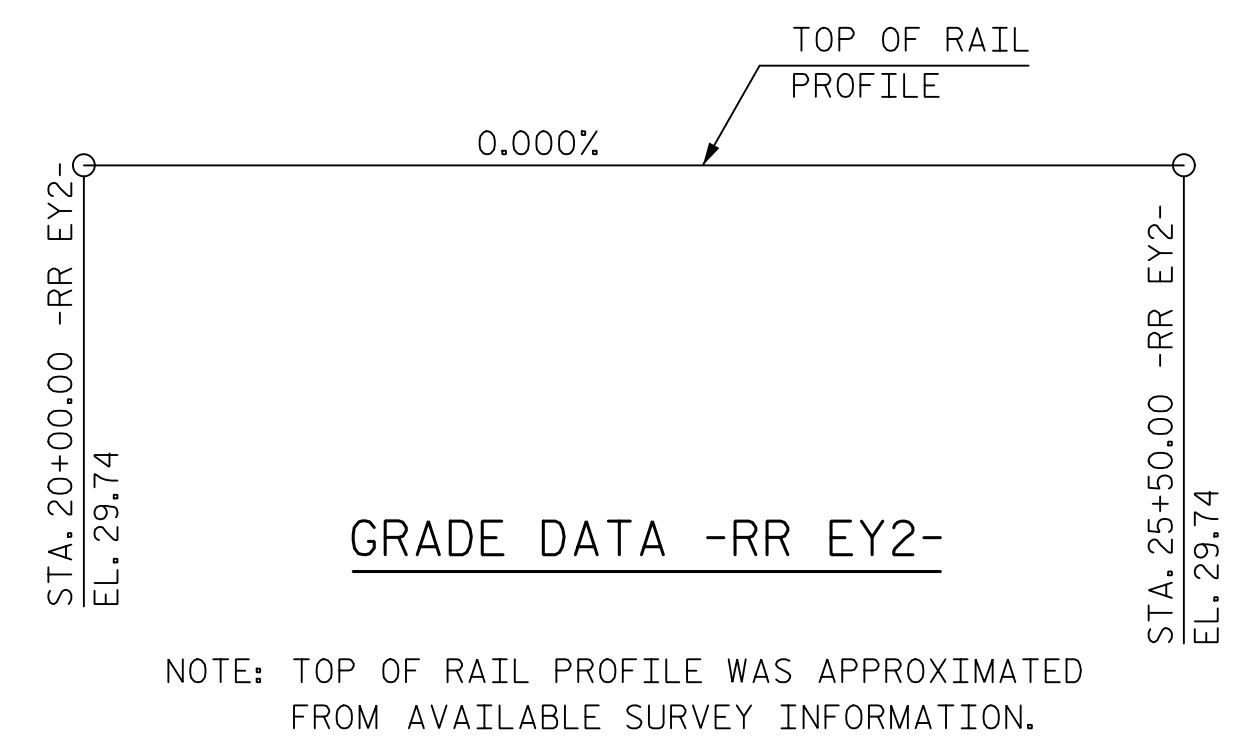
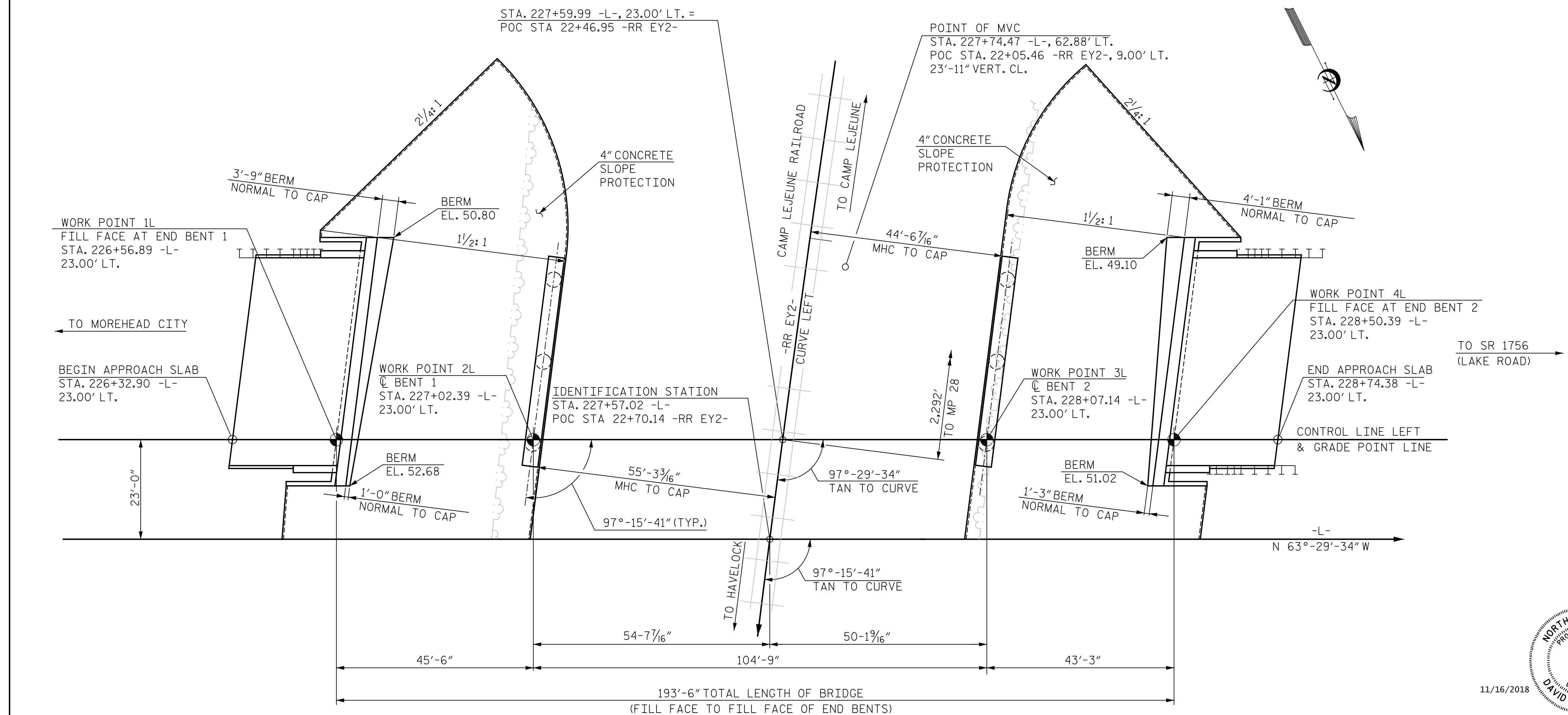
**NOTES:**  
 FOR NOTES, SEE GENERAL DRAWING SHEET 3 OF 3.  
 MVC = MINIMUM VERTICAL CLEARANCE  
 MHC = MINIMUM HORIZONTAL CLEARANCE



**SECTION ALONG CONTROL LINE LEFT**  
 (SECTIONS AT BENTS AND END BENTS ARE AT RIGHT ANGLES)

**CURVE DATA -RR EY2-**

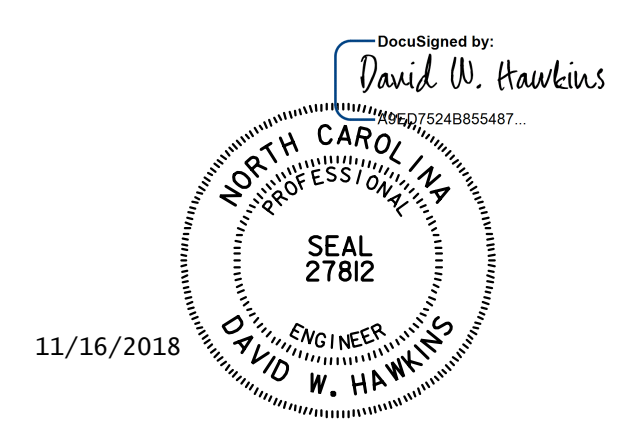
PI STA. = 19+91.00 -RR EY2-  
 $\Delta = 11^{\circ}34'16''$  (LT)  
 D = 0°59'53"  
 L = 1,159.52'  
 T = 581.74'  
 R = 5,741.46'



NOTE: TOP OF RAIL PROFILE WAS APPROXIMATED FROM AVAILABLE SURVEY INFORMATION.

**PROJECT NO.** R-1015  
**CRAVEN COUNTY**  
**STATION:** 227+57.02 -L- =  
 POC 22+70.14 -RR EY2-  
 BRIDGE NO. 278  
 SHEET 1 OF 3 CAMP LEJEUNE RR MILEPOST #28.43

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOR BRIDGE OVER CAMP  
 LEJEUNE RR ON US-70  
 (HAVELOCK BYPASS) BETWEEN  
 MOREHEAD CITY AND SR 1756  
 LEFT LANE



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 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609

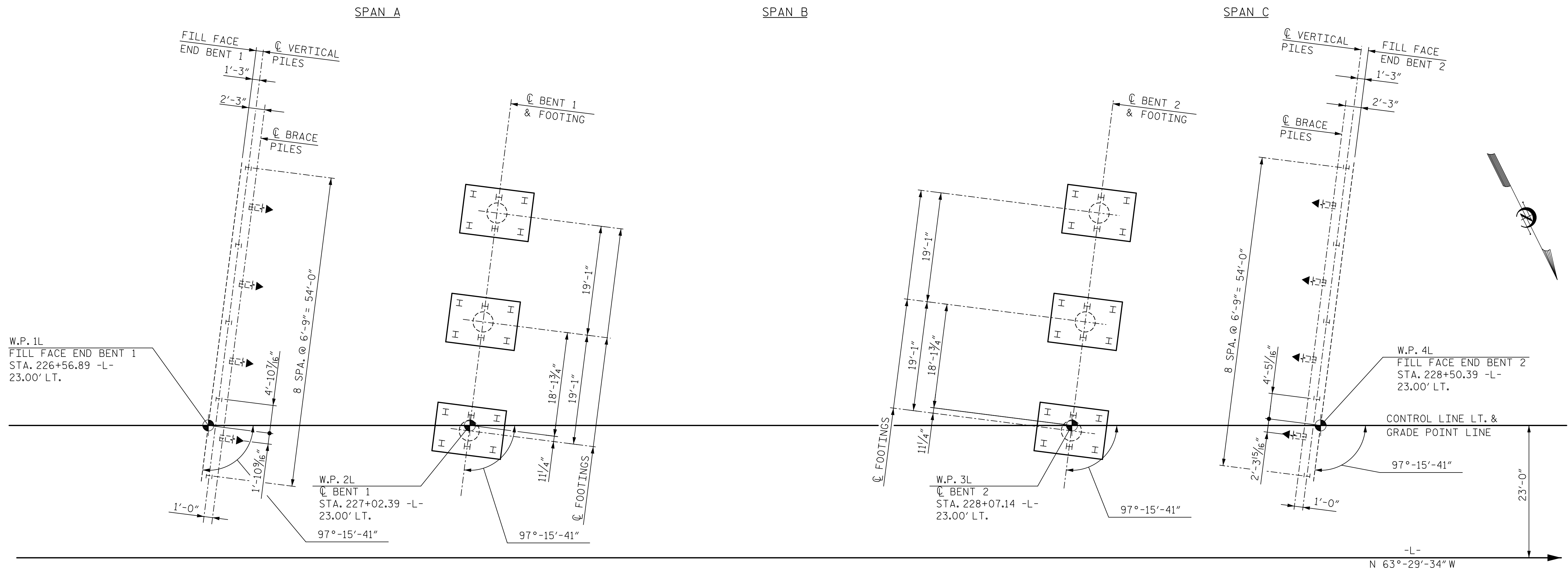
DRAWN BY	M. WRIGHT	DATE	9/18
CHECKED BY	N. HART	DATE	9/18
DESIGN ENGINEER OF RECORD	D. HAWKINS	DATE	9/18

DWG. NO. 1

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	ST-1
1			3			TOTAL SHEETS
2			4			35

**DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED**

**PLAN**  
 NOTE: PILES NOT SHOWN FOR CLARITY.  
 ALL END BENTS AND BENTS ARE PARALLEL.



END BENT 1

BENT 1

BENT 2

END BENT 2

**FOUNDATION LAYOUT**

**FOUNDATION NOTES:**

FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT NO. 1 AND END BENT NO. 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 100 TONS PER PILE.

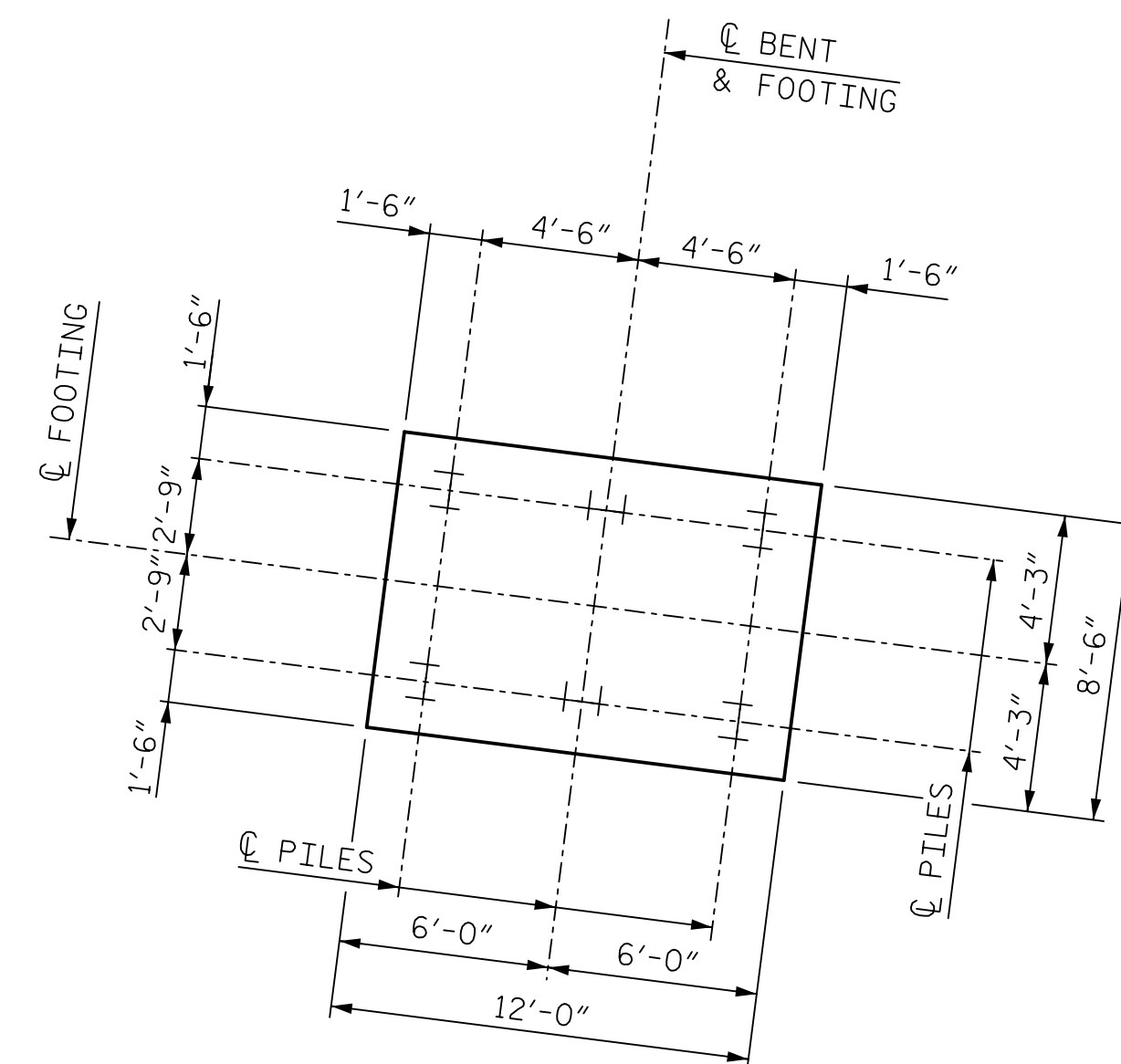
DRIVE PILES AT END BENT NO. 1 AND END BENT NO. 2 TO A REQUIRED DRIVING RESISTANCE OF 135 TONS PER PILE.

PILES AT BENT NO. 1 AND BENT NO. 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 120 TONS PER PILE.

DRIVE PILES AT BENT NO. 1 AND BENT NO. 2 TO A REQUIRED DRIVING RESISTANCE OF 160 TONS PER PILE.

TESTING THE FIRST PRODUCTION PILE WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING IS REQUIRED AT END BENT NO. 1 OR END BENT NO. 2. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

OBSERVE A ONE MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT WITHIN 2 FT. OF FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENT NO. 1 AND END BENT NO. 2. FOR BRIDGE WAITING PERIODS, SEE ROADWAY PLANS AND SECTION 235 OF THE STANDARD SPECIFICATIONS.



TYPICAL FOOTING LAYOUT  
BENT 1 AND BENT 2

**NOTES:**

ALL DIMENSIONS ARE PARALLEL OR NORMAL TO BENT CONTROL LINES AND FILL FACES.

◀▶ INDICATES PILE BATTER IN DIRECTION SHOWN. BRACE PILES AT END BENTS ARE TO BE BATTERED AT 3:12.

ALL END BENT PILES ARE HP 12x53 STEEL PILES. ALL BENT PILES ARE HP 12x53 STEEL PILES.

FOR FOUNDATION ELEVATIONS AND DETAILS, SEE BENT AND END BENT SHEETS.

ALL PILE DIMENSIONS ARE TO CENTERS OF PILES AT BOTTOM OF END BENTS AND FOOTINGS.

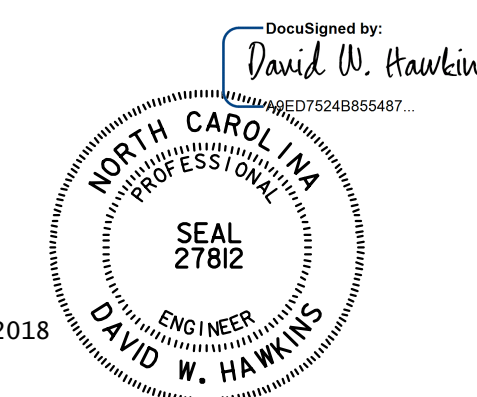
PROJECT NO. R-1015  
 CRAVEN  COUNTY  
 STATION:  227+57.02 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOUNDATION LAYOUT

LEFT LANE

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 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609

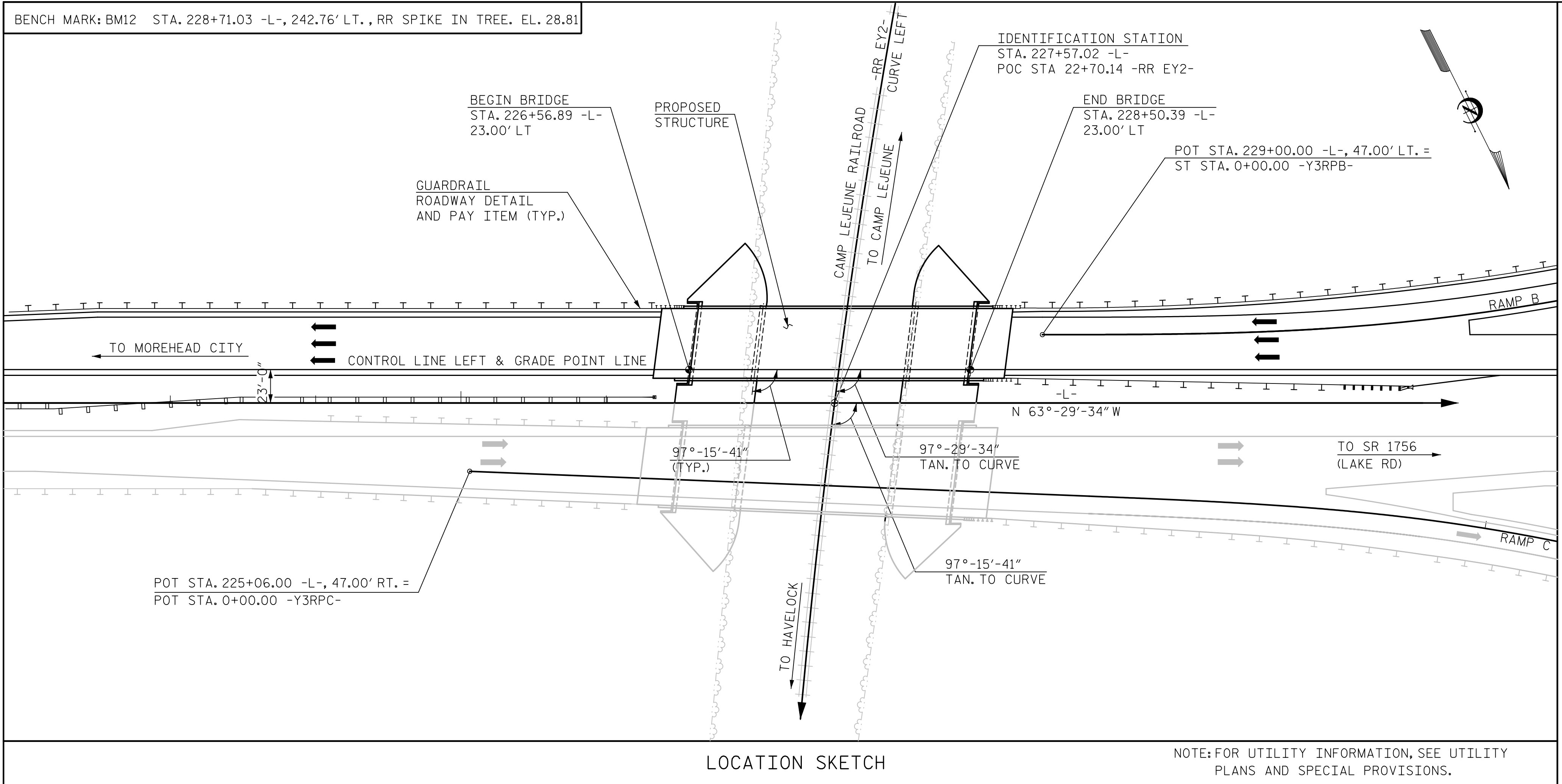


11/16/2018

**DOCUMENT NOT CONSIDERED FINAL  
 UNLESS ALL SIGNATURES COMPLETED**

DRAWN BY	M. WRIGHT	DATE	9/18	DWG. NO. 2
CHECKED BY	N. HART	DATE	9/18	
DESIGN ENGINEER OF RECORD	D. HAWKINS	DATE	9/18	

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	TOTAL SHEETS
1			3			35
2			4			



**GENERAL NOTES:**

- ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
- THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE SAMPLE BARS SHOULD COME FROM STEEL ACTUALLY USED IN THE PROJECT AND THE SAMPLE BARS SHOULD BE REPLACED BY SPLICED BARS AS SPECIFIED IN THE SAMPLE BAR REPLACEMENT CHART. PAYMENT FOR THE SAMPLE BARS AND REPLACEMENT REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.
- PRESTRESSED CONCRETE DECK PANELS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.
- REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.
- THE RAILROAD TRACK TOP OF RAIL ELEVATIONS SHOWN ON THE PLANS ARE FROM THE BEST INFORMATION AVAILABLE. PRIOR TO BEGINNING BRIDGE CONSTRUCTION, VERIFY THE TOP OF RAIL ELEVATIONS AND REPORT ANY VARIATIONS TO THE ENGINEER. ANY PLAN REVISIONS NECESSARY TO ACHIEVE THE REQUIRED MINIMUM VERTICAL CLEARANCE WILL BE PROVIDED BY THE DEPARTMENT.
- NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.
- FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.

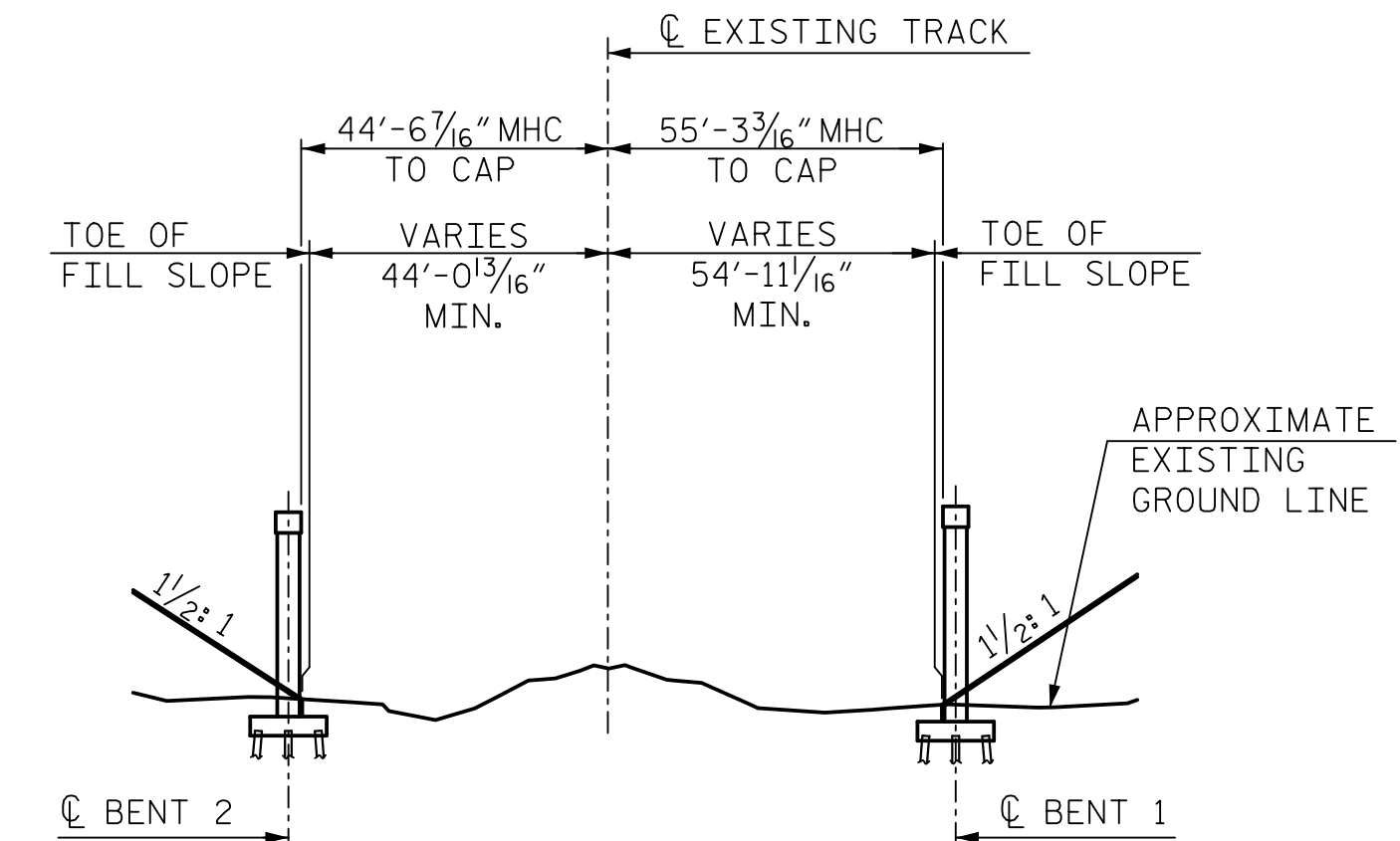
TOTAL BILL OF MATERIAL								
	FOUNDATION EXCAVATION FOR BENT AT STATION 227+57.02 (LEFT LANE)	PDA TESTING	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLAB AT STATION 227+57.02 (LEFT LANE)	REINFORCING STEEL	SPIRAL COLUMN REINFORCING STEEL
	LUMP SUM	EACH	SQ. FT.	SQ. FT.	CU. YDS.	LUMP SUM	LBS.	LBS.
SUPERSTRUCTURE	---	---	9,807	10,715	---	LUMP SUM	---	---
END BENT 1	---	---	---	---	50.0	---	7,156	---
BENT 1	LUMP SUM	---	---	---	108.8	---	16,049	2,276
BENT 2	LUMP SUM	---	---	---	107.3	---	15,830	2,166
END BENT 2	---	---	---	---	49.3	---	7,057	---
TOTAL	LUMP SUM	1	9,807	10,715	315.4	LUMP SUM	46,092	4,442

TOTAL BILL OF MATERIAL																
	54" PRESTRESSED CONCRETE GIRDERS		PILE DRIVING EQUIPMENT SETUP FOR HP 12x53 STEEL PILES		HP 12x53 STEEL PILES		PILE REDRIVES		CONCRETE BARRIER RAIL		4" SLOPE PROTECTION		ELASTOMERIC BEARINGS		EXPANSION JOINT SEALS	
	NO.	L.F.	EACH	NO.	L.F.	EACH	L.F.	SQ. YD.	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM
SUPERSTRUCTURE	18	1,133.09	---	---	---	---	422.8	---	---	---	---	---	---	---	---	---
END BENT 1	---	---	9	9	675	5	---	700	---	---	---	---	---	---	---	---
BENT 1	---	---	18	18	1,350	9	---	---	---	---	---	---	---	---	---	---
BENT 2	---	---	18	18	1,350	9	---	---	---	---	---	---	---	---	---	---
END BENT 2	---	---	9	9	675	5	---	660	---	---	---	---	---	---	---	---
TOTAL	18	1,133.09	54	54	4,050	28	422.8	1,360	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM	LUMP SUM

**SAMPLE BAR REPLACEMENT**

SIZE	LENGTH
#3	6'-2"
#4	7'-4"
#5	8'-6"
#6	9'-8"
#7	10'-10"
#8	12'-0"
#9	13'-2"
#10	14'-6"
#11	15'-10"

NOTE: SAMPLE BAR REPLACEMENT LENGTHS BASED ON 30" (SAMPLE LENGTH) PLUS TWO SPLICE LENGTHS AND fy = 60ksi.



PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 227+57.02 -L-

SHEET 3 OF 3

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

GENERAL DRAWING  
 LOCATION SKETCH  
 AND TOTAL  
 BILL OF MATERIAL  
 LEFT LANE

DocuSigned by:  
 David W. Hawkins  
 12/6/2018

SEAL 27812  
 ENGINEER  
 DAVID W. HAWKINS

**HNTB** HNTB NORTH CAROLINA, P.C.  
 NC License No. C-1554  
 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609

DRAWN BY: M. WRIGHT DATE: 9/18  
 CHECKED BY: N. HART DATE: 9/18  
 DESIGN ENGINEER OF RECORD: D. HAWKINS DATE: 9/18

DWG. NO. 3

**DOCUMENT NOT CONSIDERED FINAL  
 UNLESS ALL SIGNATURES COMPLETED**

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	ST-3
1			3			TOTAL SHEETS
2			4			35

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	$\gamma_{DC}$	$\gamma_{DW}$
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR PRESTRESSED CONCRETE GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING (#)	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS ( $\gamma_{LL}$ )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (FT)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (FT)	LIVE-LOAD FACTORS ( $\gamma_{LL}$ )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (FT)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.09	--	1.75	0.88	1.53	A	ER	21.1	0.90	1.51	B	I	9.7	0.80	0.81	1.09	B	ER	51.2		
	HL-93 (OPERATING)	N/A	--	1.98	--	1.35	0.88	1.98	A	ER	21.1	0.90	1.99	B	I	9.7	N/A	--	--	--	--	--		
	HS-20 (INVENTORY)	36.000	②	1.53	55.1	1.75	0.88	1.87	A	ER	21.1	0.90	2.05	B	I	20.1	0.80	0.81	1.53	B	ER	51.2		
	HS-20 (OPERATING)	36.000	--	2.43	87.5	1.35	0.88	2.43	A	ER	21.1	0.90	2.71	B	I	20.1	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13.500	--	3.19	43.1	1.40	0.88	4.49	A	ER	21.1	0.90	6.65	B	I	20.1	0.80	0.88	3.19	A	ER	21.1	
		SNGARBS2	20.000	--	2.60	52.0	1.40	0.88	3.66	A	ER	21.1	0.90	4.62	B	I	20.1	0.80	0.88	2.60	A	ER	21.1	
		SNAGRIS2	22.000	--	2.47	54.3	1.40	0.88	3.57	A	ER	16.7	0.90	4.25	B	I	9.7	0.80	0.81	2.47	B	ER	51.2	
		SNCOTTS3	27.250	--	1.59	43.3	1.40	0.88	2.24	A	ER	21.1	0.90	3.21	B	I	20.1	0.80	0.88	1.59	A	ER	21.1	
		SNAGGRS4	34.925	--	1.42	49.6	1.40	0.88	1.99	A	ER	21.1	0.90	2.59	B	I	20.1	0.80	0.88	1.42	A	ER	21.1	
		SNS5A	35.550	--	1.38	49.1	1.40	0.88	1.94	A	ER	21.1	0.90	2.61	B	I	20.1	0.80	0.88	1.38	A	ER	21.1	
		SNS6A	39.950	--	1.30	51.9	1.40	0.88	1.83	A	ER	21.1	0.90	2.35	B	I	20.1	0.80	0.88	1.30	A	ER	21.1	
		SNS7B	42.000	--	1.24	52.1	1.40	0.88	1.75	A	ER	21.1	0.90	2.29	B	I	20.1	0.80	0.88	1.24	A	ER	21.1	
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000	--	1.60	52.8	1.40	0.88	2.25	A	ER	21.1	0.90	2.85	B	I	20.1	0.80	0.88	1.60	A	ER	21.1	
		TNT4A	33.075	--	1.61	53.3	1.40	0.88	2.28	A	ER	21.1	0.90	2.78	B	I	20.1	0.80	0.81	1.61	B	ER	51.2	
		TNT6A	41.600	--	1.31	54.5	1.40	0.88	1.92	A	ER	21.1	0.90	2.40	B	I	9.7	0.80	0.81	1.31	B	ER	51.2	
		TNT7A	42.000	--	1.31	55.0	1.40	0.88	1.96	A	ER	21.1	0.90	2.35	B	I	9.7	0.80	0.81	1.31	B	ER	51.2	
		TNT7B	42.000	--	1.34	56.3	1.40	0.88	2.04	A	ER	16.7	0.90	2.24	B	I	20.1	0.80	0.81	1.34	B	ER	51.2	
		TNAGRIT4	43.000	--	1.28	55.0	1.40	0.88	1.94	A	ER	21.1	0.90	2.17	B	I	20.1	0.80	0.81	1.28	B	ER	51.2	
		TNAGT5A	45.000	--	1.21	54.5	1.40	0.88	1.81	A	ER	21.1	0.90	2.13	B	I	20.1	0.80	0.81	1.21	B	ER	51.2	
TNAGT5B	45.000	③	1.20	54.0	1.40	0.88	1.76	A	ER	21.1	0.90	2.06	B	I	20.1	0.80	0.81	1.20	B	ER	51.2			

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

- 1.
- 2.
- 3.
- 4.

③ CONTROLLING LOAD RATING

① DESIGN LOAD RATING (HL-93)

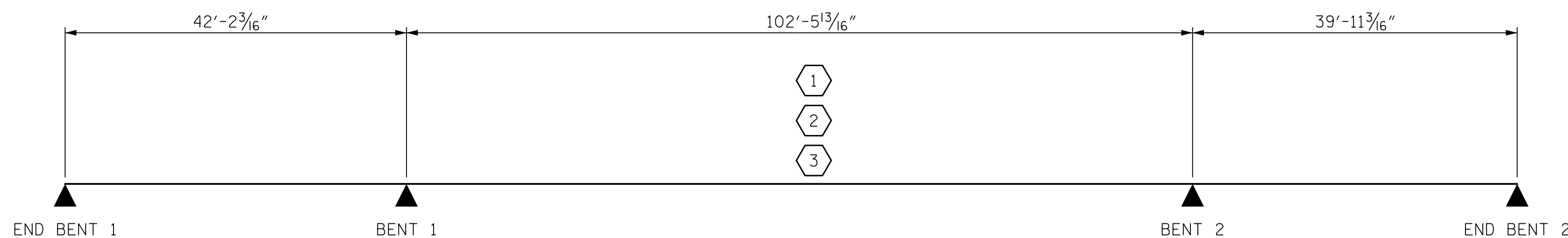
② DESIGN LOAD RATING (HS-20)

③ LEGAL LOAD RATING \*\*

\*\* SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

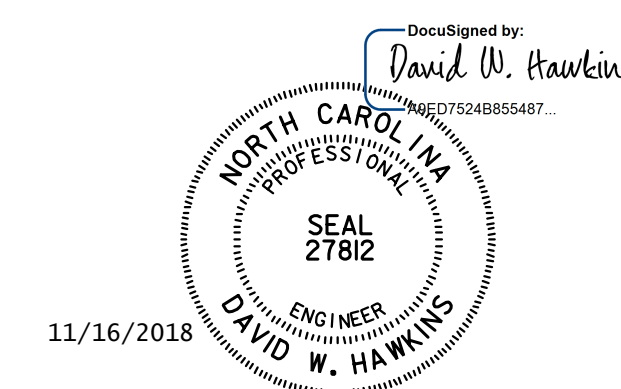
I - INTERIOR GIRDER  
EL - EXTERIOR LEFT GIRDER  
ER - EXTERIOR RIGHT GIRDER



LRFR SUMMARY

NOTE: SPAN LENGTHS PROVIDED ARE BEARING TO BEARING LENGTHS.

PROJECT NO. R-1015  
CRAVEN COUNTY  
 STATION: 227+57.02 -L-



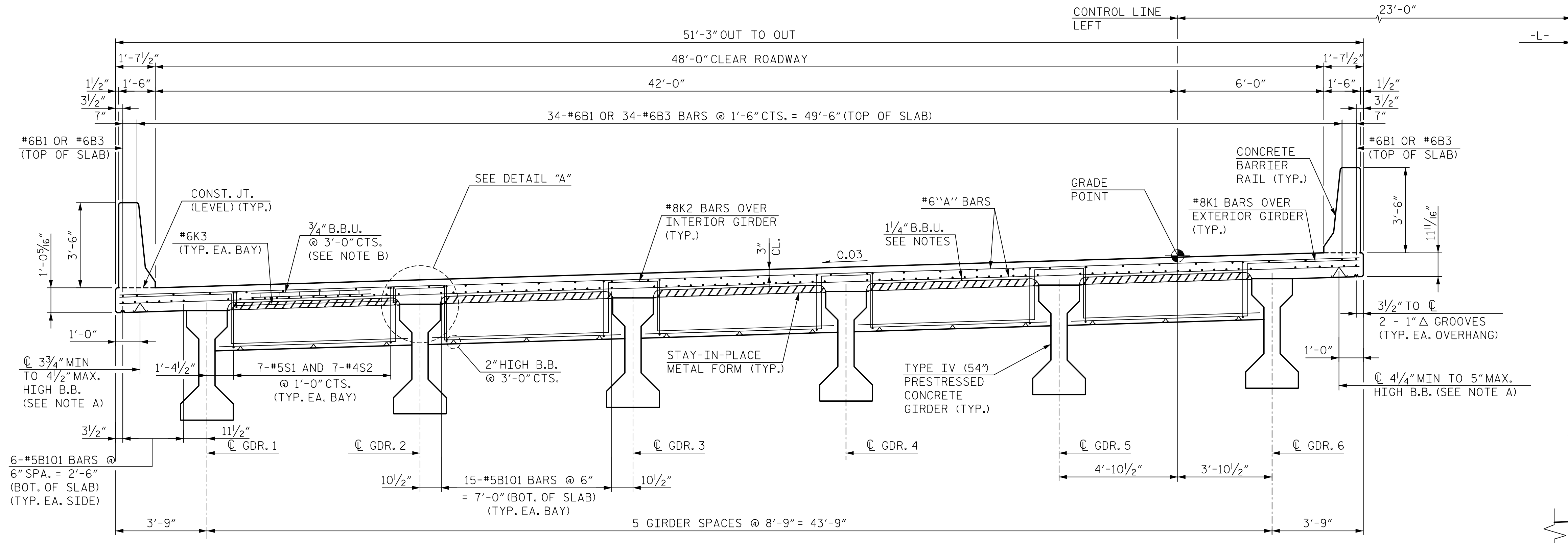
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 LRFR SUMMARY FOR  
 PRESTRESSED  
 CONCRETE GIRDERS  
 (NON-INTERSTATE TRAFFIC)  
 LEFT LANE

ASSEMBLED BY : M. WRIGHT	DATE : 8/18
CHECKED BY : N. HART	DATE : 9/18
DRAWN BY : MAA	REV. 11/12/08RR
CHECKED BY : GM/DI	REV. 10/1/11
	REV. 12/17

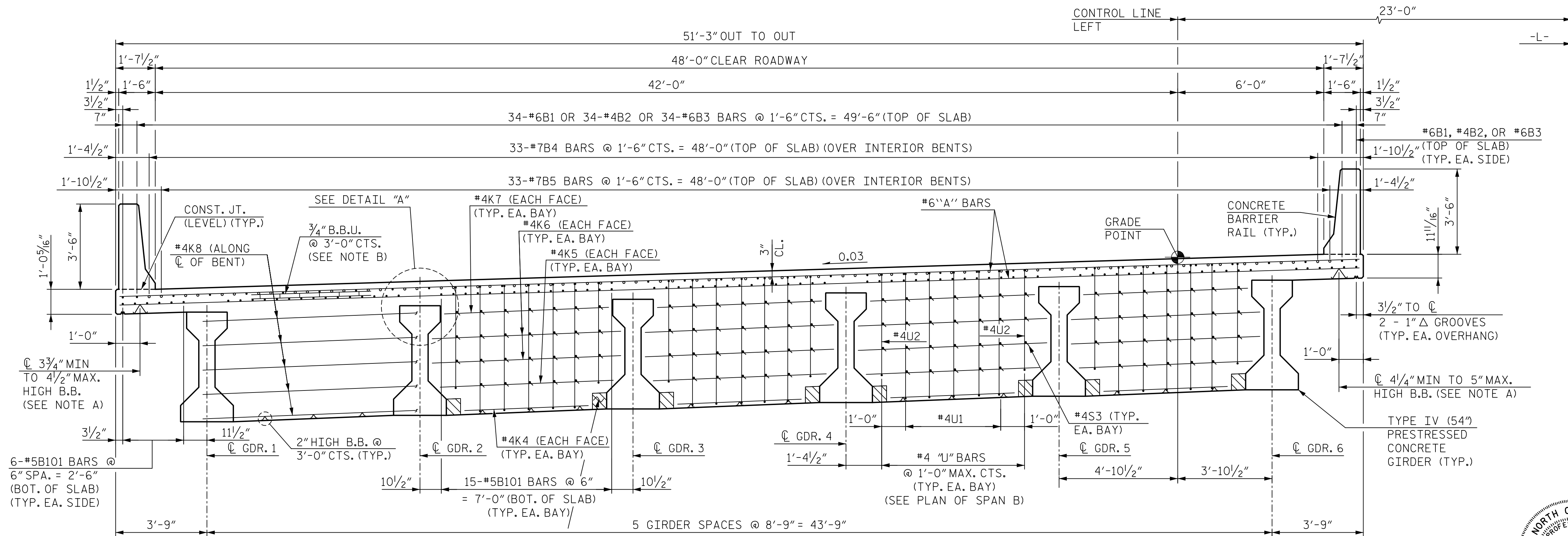
<b>HNTB</b>		HNTB NORTH CAROLINA, P.C. NC License No. C-1554 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609	
DRAWN BY : M. WRIGHT	DATE : 8/18	DWG. NO. 4	SHEET NO. S7-4
CHECKED BY : N. HART	DATE : 9/18		
DESIGN ENGINEER OF RECORD : D. HAWKINS	DATE : 9/18		

REVISIONS						TOTAL SHEETS
NO.	BY	DATE	NO.	BY	DATE	
1			3			35
2			4			

DOCUMENT NOT CONSIDERED FINAL  
 UNLESS ALL SIGNATURES COMPLETED



**TYPICAL SECTION AT END BENT**  
FOR SECTION THRU END BENT DIAPHRAGM, SEE SECTION A-A, SHEET 2 OF 2



**TYPICAL SECTION AT BENT**  
FOR SECTION THRU BENT DIAPHRAGM, SEE SECTION B-B, SHEET 2 OF 2

NOTE A: THE HEIGHT OF THE BEAM BOLSTER VARIES ALONG THE LENGTH OF THE SPAN DUE TO CAMBER AND THE VARYING HEIGHT REQUIRED FOR THE BUILDUP. THE CONTRACTOR SHALL HAVE SUFFICIENT SIZES TO PROPERLY SUPPORT THE REINFORCING STEEL.

NOTE B: TO MAINTAIN PROPER LOCATION OF "A" BARS IN TOP OF SLAB, BBU DEPTH MUST VARY IN UNIT AS THE MAXIMUM SIZE OF THE "B" BARS IN THE TOP OF SLAB VARIES. A 1/4" BBU SHALL BE USED WHERE ONLY #4 AND #5 "B" BARS ARE PRESENT, WHERE #6 "B" BARS OR #7 "B" BARS ARE PRESENT, A 3/4" BBU SHALL BE USED.

- "B" BAR KEY**
- CONTINUOUS BAR RUN SEE PLAN OF SPAN SHEETS.
  - NON-CONTINUOUS BAR RUN FOR NEGATIVE MOMENT REGIONS SEE PLAN OF SPAN SHEETS.

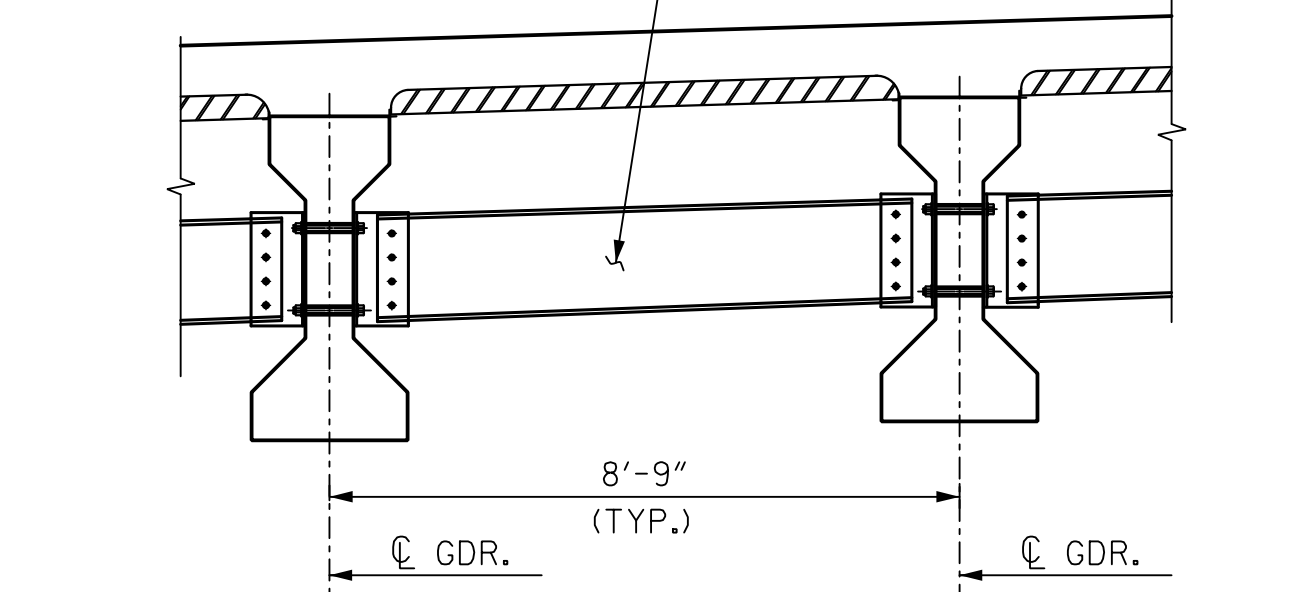
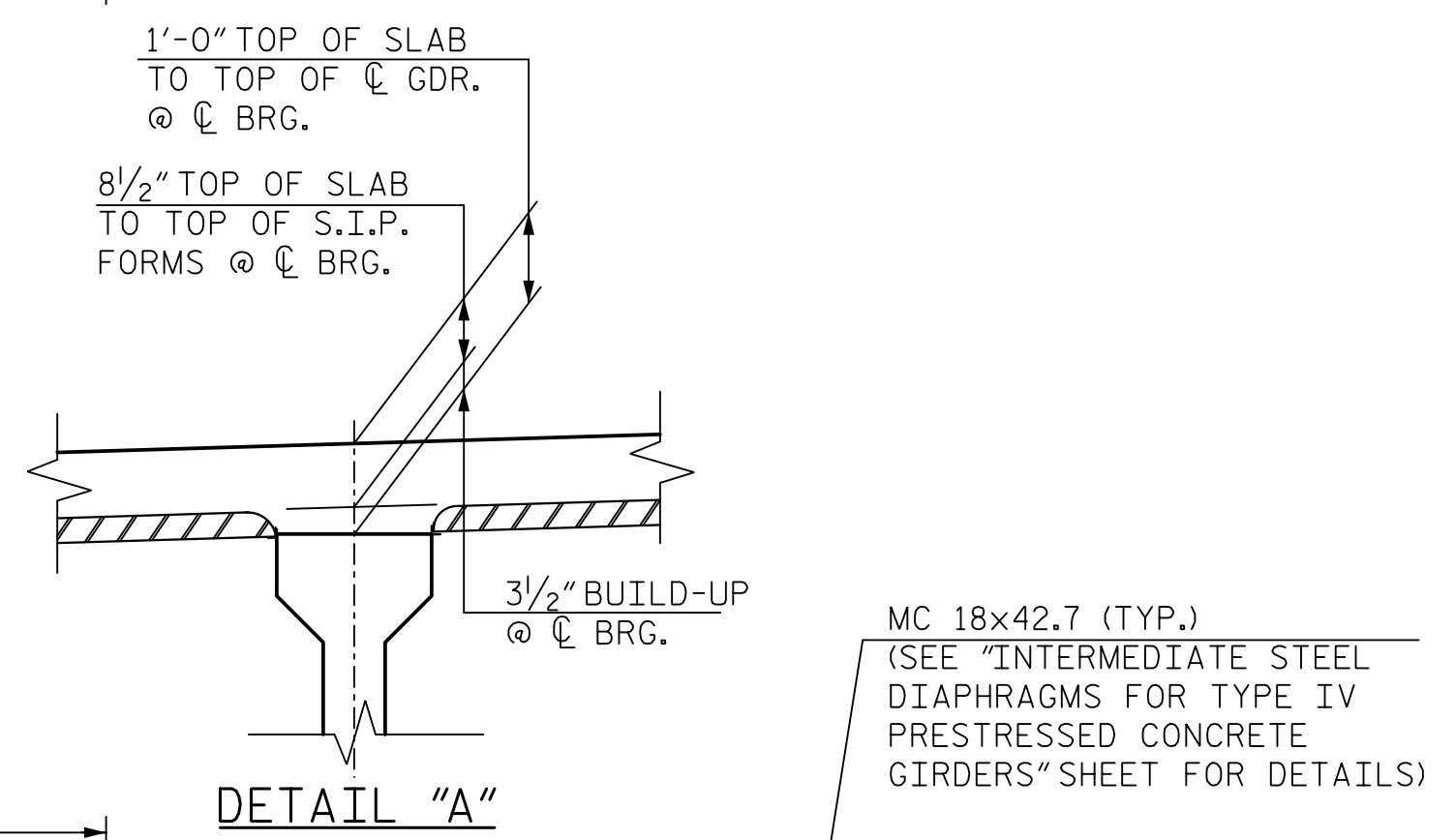
**NOTES**  
ALL HORIZONTAL DIMENSIONS SHOWN NORMAL TO  $\perp$  SURVEY UNLESS NOTED OTHERWISE.

PROVIDE 1/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF "A" BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (CHCM) AT 4'-0" CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF "A" BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

LONGITUDINAL STEEL MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO AVOID INTERFERENCE WITH STIRRUPS IN PRESTRESSED CONCRETE GIRDERS.

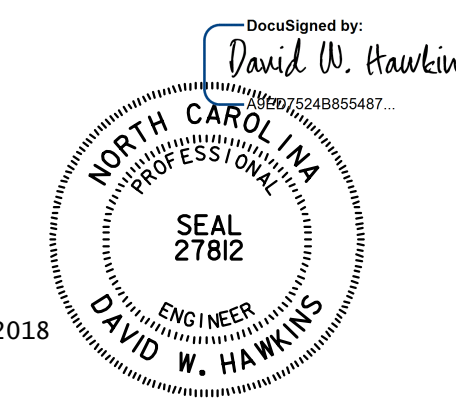
PREVIOUSLY CAST CONCRETE IN A CONTINUOUS UNIT SHALL HAVE ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI BEFORE ADDITIONAL CONCRETE IS CAST IN THE UNIT.

#5G1 BAR MAY BE SHIFTED SLIGHTLY, AS NECESSARY, TO CLEAR REINFORCING STEEL AND STIRRUPS.



PROJECT NO. R-1015  
CRAVEN COUNTY  
STATION: 227+57.02 -L-

SHEET 1 OF 2  
STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
SUPERSTRUCTURE  
TYPICAL SECTION  
LEFT LANE



<b>HNTB</b>		HNTB NORTH CAROLINA, P.C. NC License No. C-1554 343 E. Six Forks Rd., Suite 200, Raleigh, N.C. 27609	
DRAWN BY: M. WRIGHT	DATE: 8/18	DWG. NO. 5	SHEET NO. S7-5
CHECKED BY: N. HART	DATE: 9/18		
DESIGN ENGINEER OF RECORD: D. HAWKINS	DATE: 9/18		

REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	DATE	
1			3		TOTAL SHEETS
2			4		35

**DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED**