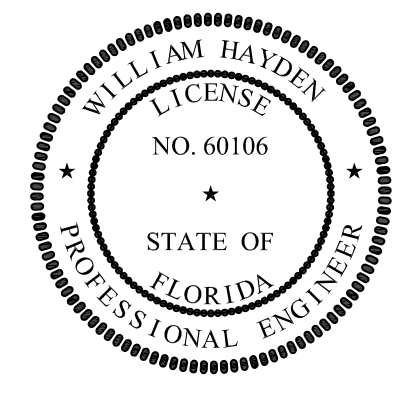
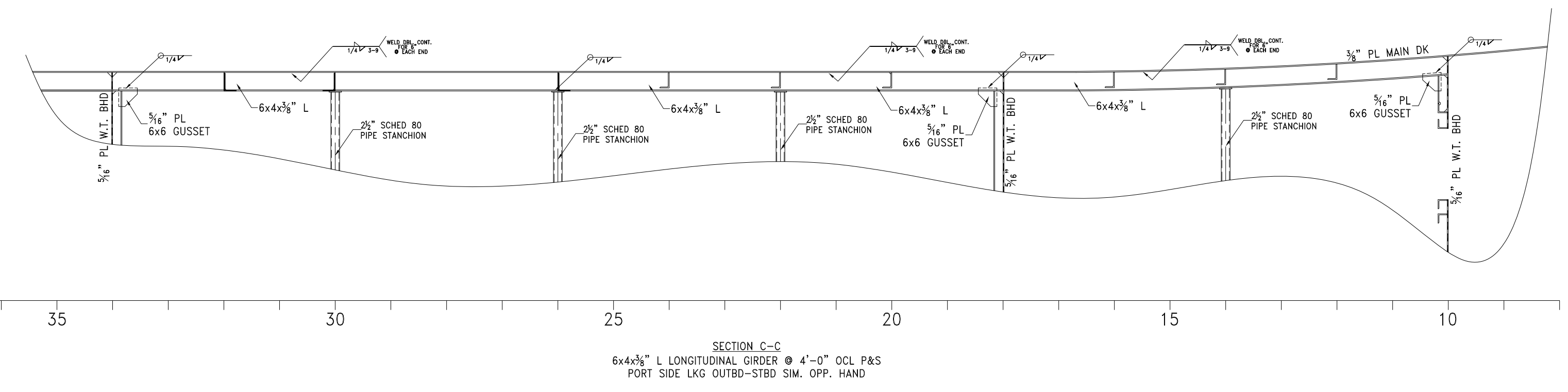


WELD SCHEDULE-TYPICAL

WELD DBL. CONT. FOR EACH END	1/4" 3-8	TRANSVERSE FRAMES TO HULL & SIDESHELL	WELD DBL. CONT. FOR EACH END	1/4" 3-10	LONGITUDINAL STIFFENERS TO MAIN DECK
WELD DBL. CONT. FOR 100% OF STIFF L	3/16" 1/2 1/2-12	1. STIFFENERS TO W.T. BHDS 2. STIFFENERS TO SIDESHELL PLATING	WELD DBL. CONT. FOR EACH END	1/4" 3-10	TRANSVERSE FRAMES TO MAIN DECK
WELD DBL. CONT. FOR 100% OF STIFF L	1/4" 3-12	LONG. STIFFENERS TO HULL	WELD DBL. CONT. FOR EACH END	1/4" 3-9	LONGITUDINAL GIRDERS TO MAIN DECK
	1/4" 3-12	W.T. BHDS TO SHELL PLATING		1/4" 3-10	RIDER PLATES TO RING FRAMES
	1/4" 1/2	N.T. BHDS TO SHELL PLATING		1/4" 3-10	1. CORNER BRACKETING 2. STANCHIONS & END PADS



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Title: 70.5'x30'x11' NCDOT TOWBOAT

MAIN DECK STRUCTURAL DETAILS

Dwg. No. 17-1372-131
Art. No. 0
Sht. 1 of 1

Drawn By: JACOB CONNALLY Date: JUNE 05, 2018
Checked By: Date: 6/5/18
App'd By: Scale: 3/8" = 1'-0"
ABS App'l: USCG App'l: