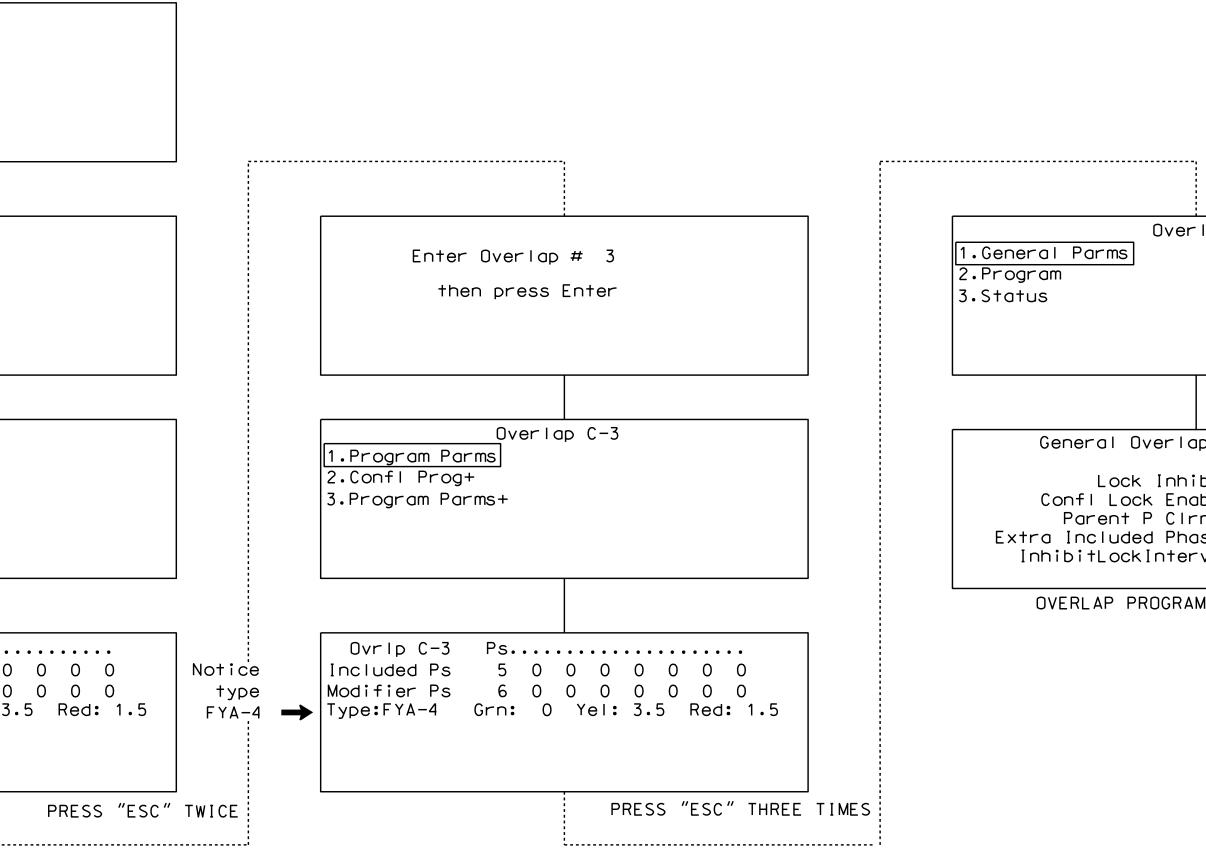
	ROGRAMMING DETAIL FO (program controller as sl DVERLAPS: Use Default values f FROM MAIN MENU PRESS "1" CO AND THEN "5" OVERLAP Overlaps 1.General Parms 2.Program 3.Status
	Enter Overlap # 1 then press Enter
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OR OVERLAPS A AND C*

shown below)

for Overlap 'PLUS' programming details. NTROLLER

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