

PHALT THICKNESS
ASPHALT OVERLAY THICKNESS
@ MID-SPAN
25/8″
1 <sup>5</sup> / <sub>8</sub> "

FIXED END (TYPE I - 60 REQ'D)

## ELASTOMERIC BEARING DETAILS

ELASTOMER IN ALL BEARINGS SHALL BE 50 DUROMETER HARDNESS.

DEAD LOAD DEFLECTION AN	ND CAMBER
	3'-0" × 1'-9"
25' & 30' CORED SLAB UNIT	0.6″Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	1/4″ ╽
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD***	¹/ <sub>8</sub> ″ <b>†</b>
FINAL CAMBER	1∕8″ ੈ

\*\* INCLUDES FUTURE WEARING SURFACE

DEAD LOAD DEFLECTION AN	ND CAMBER
	3'-0" × 1'-9"
55' CORED SLAB UNIT	0.6″Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	11/2"
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD***	3⁄8″ ∤
FINAL CAMBER	1 <sup>1</sup> / <sub>8</sub> " ∤

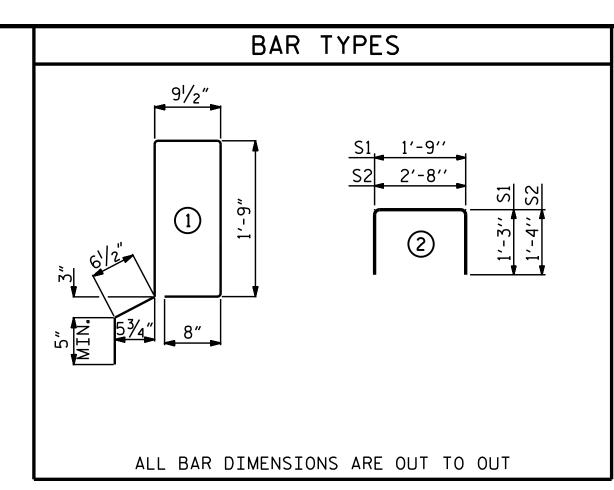
\*\* INCLUDES FUTURE WEARING SURFACE

CORED	SLABS	S REQ	UIRED
	NUMBER	LENGTH	TOTAL LENGTH
25' UNIT			
EXTERIOR C.S.	2	25'-0"	50'-0"
INTERIOR C.S.	8	25'-0"	200'-0"
TOTAL	10		250'-0"

CORED SLABS REQUIRED						
	NUMBER	LENGTH	TOTAL LENGTH			
55' UNIT						
EXTERIOR C.S.	2	55'-0"	110'-0"			
INTERIOR C.S.	8	55'-0"	440'-0"			
TOTAL	10		550'-0"			

CORED SLABS REQUIRED						
	NUMBER	LENGTH	TOTAL LENGTH			
30' UNIT						
EXTERIOR C.S.	2	30'-0"	60′-0″			
INTERIOR C.S.	8	30'-0"	240'-0"			
TOTAL	10		300'-0"			

GRADE 270 STRANDS				
	0.6"Ø L.R.			
AREA (SQUARE INCHES)	0.217			
ULTIMATE STRENGTH (LBS.PER STRAND)	58,600			
APPLIED PRESTRESS (LBS.PER STRAND)	43,950			



BILL OF MATERIAL FOR ONE 25' CORED SLAB UNIT							
EXTERIOR UNIT   INTERIOR UNIT							OR UNIT
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B1	2	#4	STR	24'-8"	33	24'-8"	33
S1	8	#5	2	4'-3"	35	4'-3"	35
S2	54	#4	2	5′-4″	192	5′-4″	192
* S3	34	#5	1	5′-11″	210		
REINFORCING STEEL LBS.			ò.	260		260	
* EPOXY COATED REINFORCING STEEL LBS. 210							
5000 P.S.I. CONCRETE CU. YDS.			) a	3.7		3.7	
0.6"Ø	L.R. STR	ANDS	No	) .	9		9

BILL OF MATERIAL FOR ONE 55' CORED SLAB UNIT							
EXTERIOR UNIT   INTERIOR UNIT							
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B7	4	#4	STR	28'-3"	75	28'-3"	75
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	114	#4	3	5′-4″	406	5′-4″	406
<b>*</b> S3	64	#5	1	5′-11″	395		
REINFO	ORCING :	STEEL	LBS	5.	516		516
* EPOXY COATED REINFORCING STEEL LBS. 395							
6500 P.S.I. CONCRETE CU. YDS. 7.8 7.8						7.8	
0.6"Ø	L.R. STR	ANDS	No	).	19		19

EXTERIOR UNIT   INTERIOR UNIT							
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGH
B2	2	#4	STR	29'-8"	40	29'-8"	40
S1	8	#5	3	4'-3"	35	4'-3"	35
S2	64	#4	3	5'-4"	228	5′-4″	228
* S3	39	<b>#</b> 5	1	5′-11″	241		
REINF	ORCING S		303				
* EPOXY COATED REINFORCING STEEL LBS. 241							
5000 P.S.I. CONCRETE CU. YDS. 4.4 4.4							

## NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M2O3 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE  $2\frac{1}{2}$  Ø DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE CONCRETE PARAPET SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

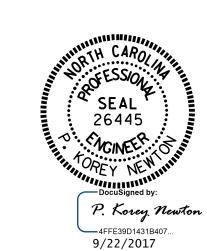
THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

CONCRETE RELEASE STRENGTH					
UNIT	PSI				
25' & 30' UNITS	4000				
55' UNITS	4900				

PROJECT NO. B-5304 PENDER \_ COUNTY STATION: 12+27.00 -L-

SHEET 5 OF 5



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD

3'-0" X 1'-9"
PRESTRESSED CONCRETE
CORED SLAB UNIT
90° SKEW

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

**REVISIONS** S-11 DATE:

CHECKED BY : J. D. HAWK DATE: 8/10/17 DRAWN BY: DGE 5/09 CHECKED BY: BCH 6/09

ASSEMBLED BY : G. KOUCHEKI

DATE: 10/3/16