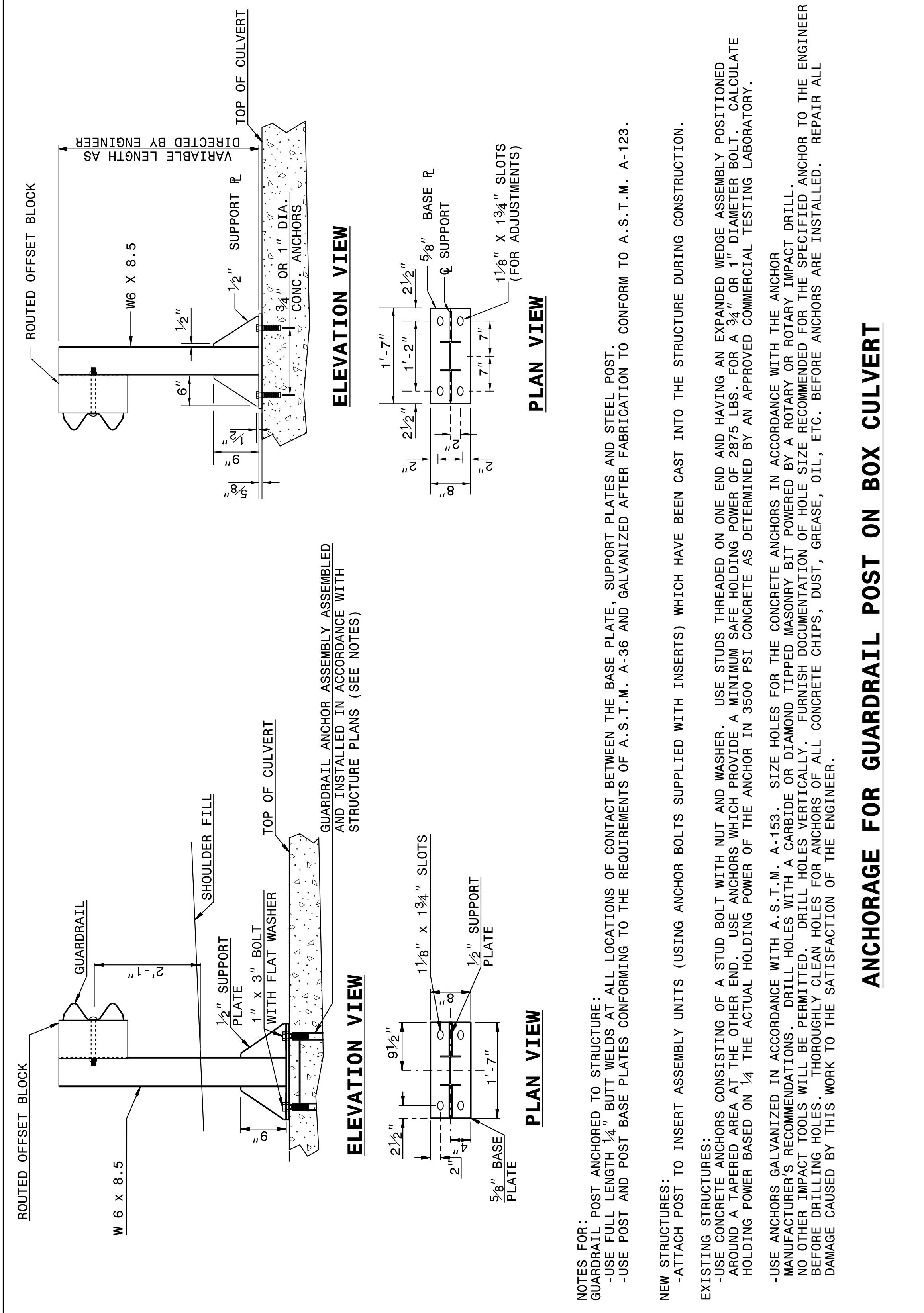


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 .Howerton AT: USD-292955

PROJECT REFERENCE NO.	SHEET NO.
B-5304	2C-15

ROADWAY DETAIL DRAWING FOR
STRUCTURE ANCHOR UNITS
 ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT

SHEET 7 OF 7
862D03



ROADWAY DETAIL DRAWING FOR
STRUCTURE ANCHOR UNITS
 ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT

SHEET 7 OF 7
862D03

NOTES FOR:
 -USE FULL LENGTH 1/4" BUTT WELDS AT ALL LOCATIONS OF CONTACT BETWEEN THE BASE PLATE, SUPPORT PLATES AND STEEL POST.
 -USE POST AND POST BASE PLATES CONFORMING TO THE REQUIREMENTS OF A.S.T.M. A-36 AND GALVANIZED AFTER FABRICATION TO CONFORM TO A.S.T.M. A-123.

NEW STRUCTURES:
 -ATTACH POST TO INSERT ASSEMBLY UNITS (USING ANCHOR BOLTS SUPPLIED WITH INSERTS) WHICH HAVE BEEN CAST INTO THE STRUCTURE DURING CONSTRUCTION.
 EXISTING STRUCTURES:
 -USE CONCRETE ANCHORS CONSISTING OF A STUD BOLT WITH NUT AND WASHER. USE STUDS THREADED ON ONE END AND HAVING AN EXPANDED WEDGE ASSEMBLY POSITIONED AROUND A TAPERED AREA AT THE OTHER END. USE ANCHORS WHICH PROVIDE A MINIMUM SAFE HOLDING POWER OF 2875 LBS. FOR A 3/4" OR 1" DIAMETER BOLT. CALCULATE HOLDING POWER BASED ON 1/4 THE ACTUAL HOLDING POWER OF THE ANCHOR IN 3500 PSI CONCRETE AS DETERMINED BY AN APPROVED COMMERCIAL TESTING LABORATORY.
 -USE ANCHORS GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-153. SIZE HOLES FOR THE CONCRETE ANCHORS IN ACCORDANCE WITH THE ANCHOR MANUFACTURER'S RECOMMENDATIONS. DRILL HOLES WITH A CARBIDE OR DIAMOND TIPPED MASONRY BIT POWERED BY A ROTARY OR ROTARY IMPACT DRILL. NO OTHER IMPACT TOOLS WILL BE PERMITTED. DRILL HOLES VERTICALLY. FURNISH DOCUMENTATION OF HOLE SIZE RECOMMENDED FOR THE SPECIFIED ANCHOR TO THE ENGINEER BEFORE DRILLING HOLES. THOROUGHLY CLEAN HOLES FOR ANCHORS OF ALL CONCRETE CHIPS, DUST, GREASE, OIL, ETC. BEFORE ANCHORS ARE INSTALLED. REPAIR ALL DAMAGE CAUSED BY THIS WORK TO THE SATISFACTION OF THE ENGINEER.

ANCHORAGE FOR GUARDRAIL POST ON BOX CULVERT

DOCUMENT NOT CONSIDERED FINAL
 UNLESS ALL SIGNATURES COMPLETED

**CONTRACT STANDARDS
 AND DEVELOPMENT UNIT**
 Office 919-707-6950 FAX 919-250-4119

SEE TITLE BLOCK

ORIGINAL BY: J. HOWERTON DATE: 06-22-12
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