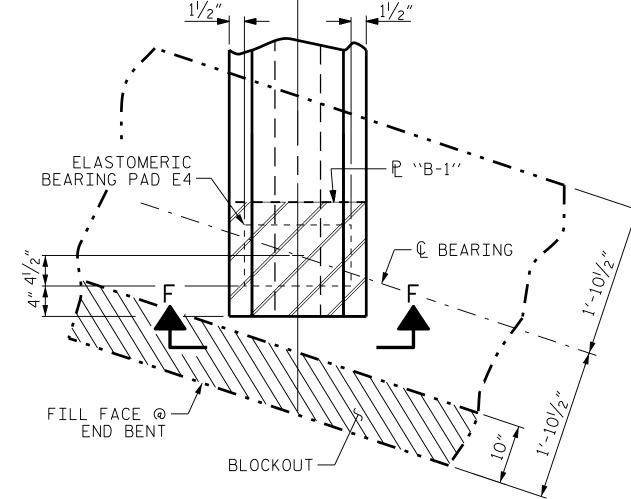
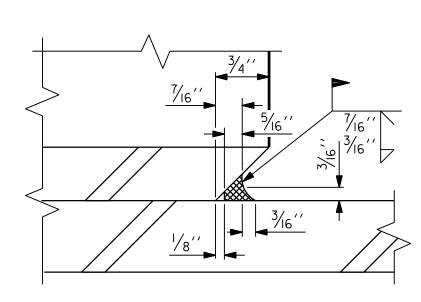


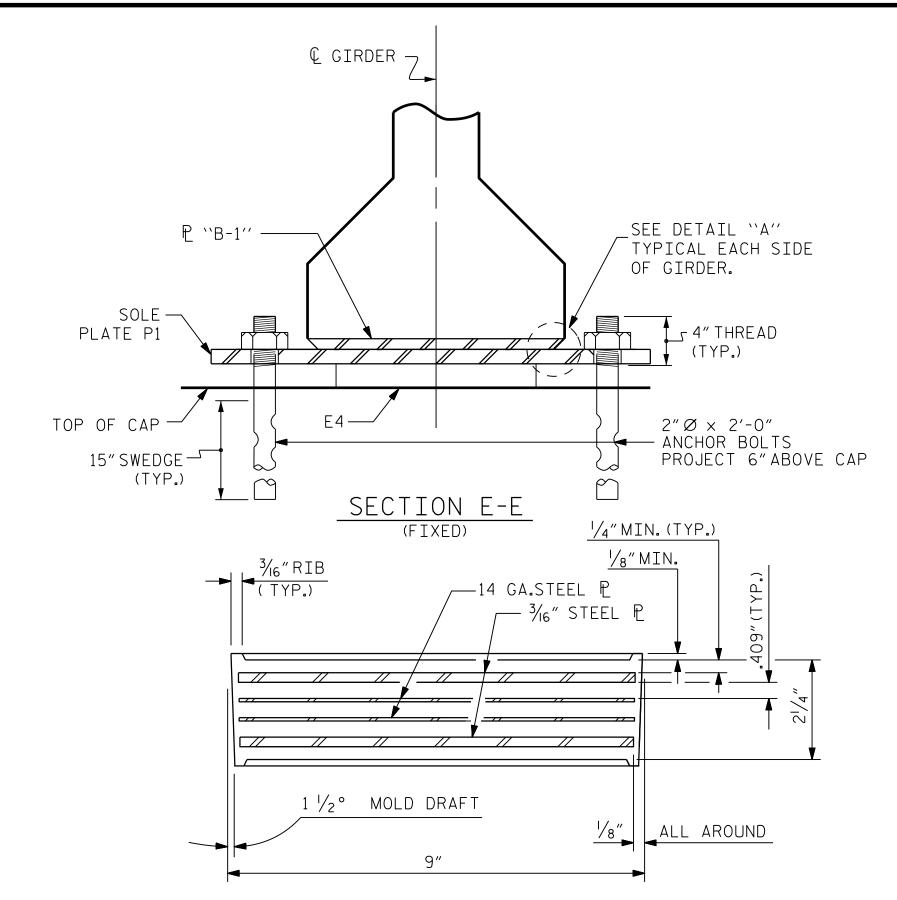
(AT INTEGRAL END BENT)



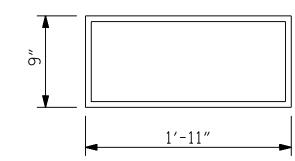
TYPICAL PLAN @ END BENT (INTEGRAL) E4 (8 REQ'D)



DETAIL "A"

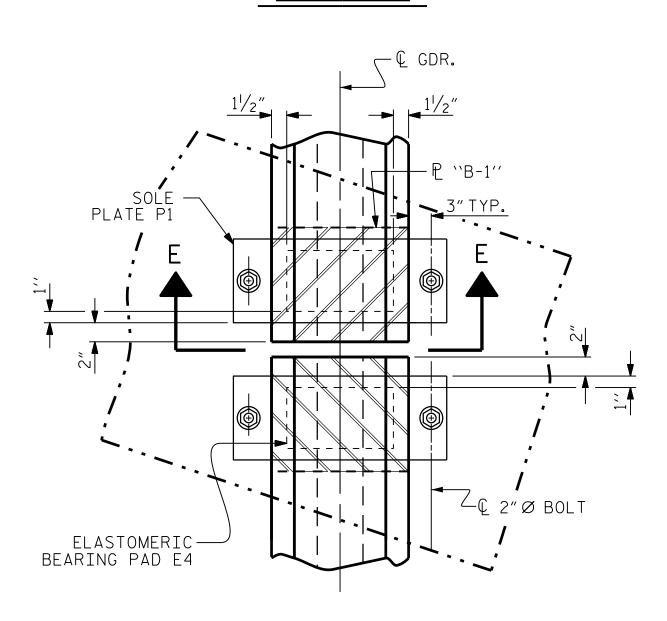


TYPICAL SECTION OF ELASTOMERIC BEARING PAD E4



PLAN VIEW OF ELASTOMERIC BEARING PAD E4

TYPE V



TYPICAL PLAN @ BENT 1 E4 (8 REQ'D)

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

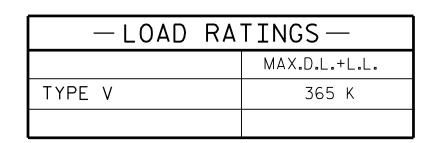
SOLE PLATE "P1", BOLTS, NUTS, AND WASHERS SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.



PROJECT NO. R-5752 ROBESON _COUNTY STATION: 30+39.23 -Y-

> STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD

> ELASTOMERIC BEARING DETAILS ====

PRESTRESSED CONCRETE GIRDER SUPERSTRUCTURE

SHEET NO REVISIONS S-12 NO. BY: DATE: DATE:

CDM SMITH 5400 Glenwood Avenue, Suite 400 Raleigh, NC 27612–3228 NC COA No. F–1255 DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

- € 27/16" Ø HOLES

(FIXED)

(8 REQ'D)

SOLE PLATE DETAILS

DRAWN BY: A.L. STROUD DATE: 03/17 CHECKED BY: J.B. TAYLOR DATE: 03/17 DESIGN ENGINEER: J.B. TAYLOR DATE: 03/17 DWG. No.

DRAWN BY : EEM 2/97 REV. 10/1/11 CHECKED BY : VAP 2/97 REV. 6/13 AAC/MAA