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ONS AND	INSTALL PILES AT BENT 1 AND BENT 2 TO A TIP ELEVATION NO HIGHER THAN -48 FT.
A FACTORED , RESPECTIVELY.	STEEL H-PILE POINTS ARE REQUIRED FOR STEEL H-PILES AT END BENT 1 AND 2.FOR STEEL PILE POINTS, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.
ED DRIVING	THE SCOUR CRITICAL ELEVATIONS FOR BENTS 1 AND 2 ARE ELEVATION
E,RESPECTIVELY.	-24 FT.AND -2 FT.RESPECTIVELY.SCOUR CRITICAL ELEVATIONS ARE
A FACTORED	USED TO MONITOR POSSIBLE SCOUR PROBLEMS DURING THE LIFE OF
E,RESPECTIVELY.	THE STRUCTURE.
RIVING	TESTING THE FIRST PRODUCTION PILES WITH THE PDA DURING
E,RESPECTIVELY.	DRIVING,RESTRIKING OR REDRIVING IS REQUIRED AT BENT 1 AND 2.
ADDITIONAL RESISTANCE	FOR PDA TESTING,SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

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									TO	TAL BILL C	OF MATERIA	4L ——				1		1		_		
	REMOVAL OF EXISTING STRUCTURE	PDA TESTING	UNCLASSIFIED STRUCTURE EXCAVATION	REINFORCED CONCRETE DECK SLAB) GROOVING BRIDGE FLOORS	CLASS AA CONCRETE	BRIDGE APPROACH SLABS	EPOXY COATE REINFORCIN STEEL	ED PRESTRESSED CONCRETE GIRDERS	PILE DRIVING EQUIPMENT SETUP FOR 16' PRESTRESSED CONCRETE PILE	PILE DRIVING EQUIPMENT SETUP FOR HP 12 X 53 GALVANIZED STEEL PILES	; PREST CONC PI	6″ RESSED CRETE LES	HP 12X53 GALVANIZED STEEL PILES	STEEL PILE POINTS	PILE REDRIVES	TWO BAR METAL RAIL	1'-2" X 2'-6" CONCRETE PARAPET	RIP RAP CLASS II (2'-0" THICK	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	ASBESTO ASSESSME
	LUMP SUM	EACH	LUMP SUM	SQ.FT.	SQ.FT.	CU.YDS.	LUMP SUM	LBS.	NO. LIN.FT	ЕАСН	EACH	NO. L	IN.FT.	NO. LIN.FT.	EACH	EACH	LIN.FT.	LIN.FT.	TONS	SQ. YDS.	LUMP SUM	LUMP SL
				4,329	4,350			7 5 1 0	12 469.7							7	221.67	236.67	45			
BFNT 1			LUMP SUM			25.3		1,992		7	5	7	385	5 375	5	4			45	50		
BENT 2						9.9		1,992		7		7	385			4						
END BENT 2			LUMP SUM			25.3		3,518			5			5 325	5	3			45	50		
TOTAL	LUMP SUM	2	LUMP SUM	4,329	4,350	70.4	LUMP SUM	11,020	12 469.7	14	10	14	770	10 700	10	14	221.67	236.67	90	100	LUMP SUM	LUMP S
	<pre>#1: RR SPI * * * * * * * * * * * * * * * * * *</pre>	KE IN B	ASE OF 14"	PINE, 43	3.22' LEF	TOFS	AREA * * * * * * * * * * * * *	3.46 -L-	× × × × × × × × × × MARSH AREA MARSH AREA	 ▲ SSUM THIS AASHI THIS FOR C FOR E FOR C FOR E THE E 1 @ 3 29'-3', ON EN CONCE THE E 1 @ 3 29'-3', ON EN CONCE THE S IS FF IS SF SS FF <li< td=""><td>MED LIVE LOAD BRIDGE HAS BE TO LRFD BRIDGE BRIDGE IS LOC DTHER DESIGN D EROSION CONTRO STRUCTURE HAS 18 - EVALUATION STRUCTURE HAS 18 - EVALUATION C'-O" AND 1 @ 30 /2" AND PRESTRE D BENTS AND E RETE CAPS ON T MOVED. 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		DESIG FREQU DESIG DRAIN BASE BASE	HYDF N DISCHARGE ENCY OF DESIGN N HIGH WATER E IAGE AREA DISCHARGE (Q100 HIGH WATER ELE	RAULIC [N DISCHARGE ELEVATION O) EVATION	DATA = N/A = N/A = N/A = 1.5 S = N/A = 9.0	- О.МІ.													F	PROJECT NEW STATION	NO HANOVE :15+64	<u>B-523</u> <u>R</u> (4.40
		OVERT FREQU OVERT OVERT	OVERTOPF OPPING DISCHAN ENCY OF OVERTO OPPING FLOOD N OPPING OCCURS	PING FLO RGE DPPING FLOO ELEVATION AT SAG STA	DOD DAT = 1100 = N/A = 5.64 A. 21+08.00	CFS -L-												AND	A CAROLINA ESSIONA SEAL 21271 MCINEER	DEPART GE BRID ON RI	STATE OF NORTH MENT OF TR RALEIGH NERAL (GE OVER N SR 1100 VER OAKS WATAUGA	ANSPORT
н.В.D ЗҮ:М.К.	DESAI BEARD	_ DATE :03/1 _ DATE :03/1	<u>7</u> 7														DO	CUMENT NOT FINAL UNLE	1/2017 CONSIDERED SS ALL	NO. BY: (REVISIONS DATE: NO. BY: 3	DATE:

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		LOAD AN	DRE	SISI	ANCE	E FA(CTOR	RAT	ING	(LRF	D) S	UMMA	ry f	OR F	PRES	TRES	SSED	CON	CRETI	E GI	RDEF	RS		
										STRE	ENGTH	I LIN	NIT ST	ΓΑΤΕ				SE	RVICE	III	LIMI	r sta	TE	
										MOMENT					SHEAR						MOMENT			
LEVEL		VEHICLE		CONTROLLING (#) LOAD RATING	MINIMUM RATING FACTORS (RF)	TONS = W X RF	L I VEL OAD F AC T ORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (f†)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (f†)	LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (f†)	COMMENT NUMBER
		HL-93(Inv)	N/A	1	1.13		1.75	1.017	1.58	С	I	9.017	0.952	1.85	С	I	4.508	0.80	0.952	1.13	Α	I	23.771	
DESIGN		HL-93(0pr)	N/A		2.05		1.35	1.017	2.05	С	I	9.017	0.952	2.4	С	I	4.508	N/A						
		HS-20(Inv)	36.000	2	1.39	50.110	1.75	1.017	2.23	С	I	6.763	0 . 952	2.35	С	I	4.508	0.80	0.828	1.39	А	I	23.771	
KATING	_	HS-20(0pr)	36.000		2.9	104.233	1.35	1.017	2.9	С	I	6.763	0.952	3.04	С	I	4.508	N/A						
		SNSH	13.500		2.8	37.841	1.4	1.017	4.33	С	I	9.017	0.952	4.97	С	I	4.508	0.80	0.828	2.80	Α	I	23.771	
		SNGARBS2	20.000		2.23	44.533	1.4	1.017	3.92	С	I	6.763	0.952	4.23	С	I	4.508	0.80	0.828	2.23	Α	I	23.771	
		SNAGRIS2	22.000		2.17	47.786	1.4	1.017	4.06	С	I	6.763	0.952	4.27	С	I	4.508	0.80	0.828	2.17	Α	I	23.771	
		SNCOTTS3	27.250		1.4	38.112	1.4	1.017	2.23	С	I	9.017	0.952	2.54	С	I	4.508	0.80	0.828	1.40	Α	I	23.771	
	S	SNAGGRS4	34.925		1.22	42.634	1.4	1.017	2.3	С	I	9.017	0.952	2.64	С	I	4.508	0.80	0.828	1.22	Α	I	23.771	
		SNS5A	35.550		1.19	42.308	1.4	1.017	2.16	С	I	9.017	0.952	2.7	С	I	4.508	0.80	0.828	1.19	Α	I	23.771	
		SNS6A	39.950		1.12	44.542	1.4	1.017	2.11	С	I	9.017	0.952	2 . 57	С	I	4.508	0.80	0.828	1.11	Α	I	23.771	
LEGAL		SNS7B	42.000		1.06	44.631	1.4	1.017	2.07	С	I	9.017	0.952	2 . 57	С	I	4.508	0.80	0.828	1.06	А	I	23.771	
LOAD RATING		TNAGRIT3	33.000		1.37	45.097	1.4	0.86	2.99	А	EL	23.771	0.952	3.48	С	I	4.508	0.80	0.828	1.37	А	I	23.771	
		TNT4A	33.075		1.38	45.615	1.4	1.017	2.56	С	I	6.763	0.952	2.82	С	I	4.508	0.80	0.828	1.38	А	I	23.771	
		TNT6A	41.600		1.15	47.882	1.4	1.017	2.33	С	I	9.017	0.952	2.7	С	I	4.508	0.80	0.828	1.15	А	I	23.771	
	TST	TNT7A	42.000		1.17	49.125	1.4	1.017	2.47	С	I	6.763	0.952	2.8	С	I	4.508	0.80	0.828	1.17	Α	I	23.771	
	⊢	TNT7B	42.000		1.22	51.197	1.4	1.017	2.26	С	I	9.017	0.952	2.56	С	I	4.508	0.80	0.828	1.22	Α	I	23.771	
		TNAGRIT4	43.000		1.16	49.788	1.4	1.017	2.38	С	I	9.017	0.952	2.64	С	I	4.508	0.80	0.828	1.16	Α	I	23.771	
		TNAGT5A	45.000		1.08	48.623	1.4	0.86	2.37	Α	EL	23.771	0.952	2.64	С	I	4.508	0.80	0.828	1.08	Α	I	23.771	
		TNAGT5B	45.000	3	1.06	47.597	1.4	0.86	2.32	А	EL	23.771	0.952	2 . 59	С	I	4.508	0.80	0.828	1.06	А	I	23.771	



END BENT 1

DRAWN BY :	A. K. P	ATEL	DATE :	6/2/16
CHECKED BY :	M. M.	AHMED	DATE :	6/7/16
DESIGN ENGINEER	OF RECORD:	A.K.PATEL	DATE :	6/7/17
			31_ 11 11	-2017 13.03

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LRFR SUMMARY

LOAD FACTORS:

DESIGN	LIMIT STATE	γ_{DC}	$\gamma_{D\mathbf{W}}$
LOAD RATING	STRENGTH I	1.25	1.50
FACTORS	SERVICE III	1.00	1.00

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NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES. ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

- 4.

CONTROLLING LOAD RATING 1 DESIGN LOAD RATING (HL-93) 2 DESIGN LOAD RATING (HS-20) 3 LEGAL LOAD RATING ** ** SEE CHART FOR VEHICLE TYPE GIRDER LOCATION I - INTERIOR GIRDER EL - EXTERIOR LEFT GIRDER ER - EXTERIOR RIGHT GIRDER

	PROJEC NEV STATIC	CT NO. <u>V HAI</u> ON: <u>1</u>	<u>B</u> NOVEF 5+64	-5236 <u>?</u> co .40 -	S OUNTY L-
SEAL 21271 BR: MONEER CONEER CONEER CONEER CONEER CONEER CONEER CONEER CONEER CONEER CONEER CONECTION CONCERCION CONCINA CONCI	DEPA LR CC (NOM	RTMENT S S S S F R S S R S S S S S S S S S S S	e of north car OF TRAI RALEIGH TANDAF UMMA STRES TE G RSTATE	NSPORTA RD RY F SSED IRDE TRAF	TION OR RS FIC)
	NO. BY:	REVIS	SIONS	DATE:	SHEET NO. S-4
FINAL UNLESS ALL SIGNATURES COMPLETED	1		3 4		TOTAL SHEETS 35

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DECK PANEL SUPPORTS

THE CONTRACTOR SHALL PROVIDE THE DECK PANEL SUPPORT SYSTEM SHOWN OR HE MAY SUBMIT A DECK PANEL SUPPORT SYSTEM OF HIS OWN DESIGN TO THE ENGINEER FOR APPROVAL.

POLYSTYRENE SUPPORT SYSTEM

- 1. ALL POLYSTYRENE SHALL BE DOW STYROFOAM 60 HIGH-LOAD, UC INDUSTRIES FOAMULAR 600 OR APPROVED EQUAL.
- 2. THE POLYSTYRENE SUPPORT SYSTEM SHALL CONSIST OF ONE LAYER WITH A MINIMUM WIDTH OF 11/2" AND A MAXIMUM WIDTH OF 2". THE POLYSTYRENE SHALL HAVE 1/2" X 1/2" WIDE SLOTS OR 1/2" DIAMETER HOLES AT 4'-O" CENTERS STAGGERED ALONG THE TOP AND BOTTOM.
- 3. THE POLYSTYRENE MAY BE CUT AND PLACED ON EDGE AS NECESSARY TO MATCH THE REQUIRED BUILDUP PROFILE ALONG THE GIRDER.
- ADHESIVE, AS APPROVED BY THE ENGINEER, SHALL BE APPLIED TO THE TOP OF THE GIRDER 4. IN A CONTINUOUS BEAD AND IN SUFFICIENT AMOUNT TO PREVENT THE POLYSTYRENE FROM BLOWING OUT AND TO PREVENT GAPS FROM FORMING BETWEEN THE POLYSTYRENE AND THE GIRDER. PRIOR TO PLACEMENT OF THE DECK PANELS, THE ADHESIVE SHALL ALSO BE APPLIED TO THE TOP OF THE POLYSTYRENE.
- CONCRETE-FILLED BUCKETS, STACKS OF DECK PANELS, BUNDLED REINFORCING BARS OR OTHER 5. HEAVY CONCENTRATED LOADS WILL NOT BE PERMITTED ON THE DECK PANEL ONCE THE PANEL HAS BEEN PLACED ON THE POLYSTYRENE SUPPORT SYSTEM.

POLYSTYRENE SUPPORT

DESIGN ENGINEER OF RECO	
CHECKED BY : J.P. ADAMS	DATE : 07/16
DRAWN BY : ELR 1/92 CHECKED BY : GRP 4/92	REV.5/7/03R RWW/JTE REV.5/1/06R TLA/GM REV.10/1/11 MAA/GM

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- OF 2 FEET ON THE SHORT SIDE.
- 5.

- REMAINING DECK CONCRETE.

GENERAL NOTES

THE DESIGN COMPRESSIVE STRENGTH (f'c) FOR THE CONCRETE IN PRESTRESSED PANELS SHALL BE 5000 PSI MINIMUM AT 28 DAYS. COMPRESSIVE STRENGTH OF CONCRETE AT TIME OF RELEASE OF STRANDS SHALL BE 4000 PSI MINIMUM.

2. THE PRECAST PRESTRESSED PANEL SHALL HAVE A THICKNESS OF 3 $\frac{1}{2}$ " WITH THE PRESTRESSED STRANDS LOCATED AT HALF THE DEPTH OF THE PANEL.

3. FOR SKEWED SPANS, TRAPEZOIDAL CLOSURE PANELS SHALL HAVE A MINIMUM WIDTH

4. ALL PRESTRESSING STRANDS SHALL EXTEND 2" BEYOND THE PANEL EDGES.

SHEAR REINFORCING OF 0.60 SQ. INCHES OF REINFORCING STEEL PER 10 SQ. FEET OF PANEL SURFACE SHALL BE PROVIDED IN THE PANEL TO ENSURE COMPOSITE ACTION BETWEEN PANEL AND THE CAST-IN-PLACE CONCRETE. SHEAR REINFORCEMENT SHALL BE MADE OF WELDED WIRE HAVING A MINIMUM YIELD STRENGTH OF 60 KSI.

SHEAR REINFORCEMENT AND LIFTING DEVICES SHALL BE CONSTRUCTED AND PLACED SO AS TO AVOID ANY INTERFERENCE WITH REINFORCING STEEL IN THE CAST-IN-PLACE DECK SLAB AND TO ALLOW FOR PROPER CONCRETE CONSOLIDATION IN THE DECK PANEL.

7. SHIFT LONGITUDINAL "B" BARS AS NECESSARY TO OBTAIN A MINIMUM CLEAR DISTANCE OF 2 $\frac{1}{2}$ " TO THE RIGHT OR LEFT OF THE EDGE OF THE DECK PANEL. IF, IN SHIFTING TO OBTAIN THIS CLEARANCE, THE "B" BAR INTERFERES WITH THE STIRRUP IN THE TOP OF THE GIRDER THE "B" BAR MAY BE ELIMINATED.

8. WHEN CASTING THE DECK, PLACE CONCRETE FIRST OVER THE GIRDERS IN CONTINUOUS STRIPS A MINIMUM OF THREE PANEL LENGTHS AHEAD OF THE REST OF THE CONCRETE. CAREFULLY VIBRATE THE CONCRETE OVER THE GIRDERS SO THAT CONCRETE COMPLETELY FILLS THE AREA UNDER THE DECK PANEL OVERHANGS. THEN PLACE AND VIBRATE THE

9. PRECAST PANELS SHALL BE DESIGNED FOR AN ALLOWABLE TENSILE STRESS OF O PSI IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

10. PRECAST PANELS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

11. ALL BAR SUPPORTS AND INCIDENTAL REINFORCING STEEL USED IN THE PRECAST PANELS SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PROJECT	NO	B-52	36
NEW	HANC	<u>DVER</u>	COUNTY
STATION	<u>. 15</u>	+64.40	-L-

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH STANDARD

PRECAST PRESTRESSED CONCRETE DECK PANELS

8/1/2017			SHEET NO.				
AENT NOT CONSTDERED	NO.	BY:	DATE:	NO.	BY:	DATE:	S-7
INAL UNLESS ALL	1			3			TOTAL SHEETS
NATURES COMPLETED	2			4			35

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	PROJECT NO. <u>B-5236</u>
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	STATION: IJ'04.40 L
T ANNO TH CAROL	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH
OF ESSION A	SUPERSTRUCTURE
21271	PLAN OF SPANS
DocuSigned by:	
884E46B8CE5B4B6 8/1/2017	REVISIONS SHEET NO.
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	>	4		24'-5 <mark>'/</mark> 4"								
	2 SPA. 0	D 1'-9"	2 SPA.@1'-1"	5 SPA.@ 7 ¹ /2"	63/4"	4 SPA.@6"	6″			1'-1	.0″	
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STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL 1/4 TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY AN 8 MIL THICK 99.50 PERCENT 1350 ALUMINUM (W-A1-1350) THERMAL SPRAYED COATING WITH A 0.5 MIL THICK SEAL COAT TO ALL PLATES, BENT PLATES, CHANNELS, ANGLES, AND PLATE WASHERS IN ACCORDANCE WITH THE THERMAL SPRAYED COATINGS SPECIAL PROVISIONS AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

APPLY 1 COAT EACH OF 1080-12 BROWN AND 1080-12 GRAY PAINT ON THE EDGES AND THE WEB FACE OF THE CONNECTOR PLATE WHICH COMES IN CONTACT WITH THE CONCRETE GIRDER IN ACCORDANCE WITH SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST $\frac{1}{4}$ PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.

TABLE	
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GIRDER TYPE	CHANNEL SIZE	DIM ``A''	DIM ``B''	DIM ``L''
II	MC 12 × 31	1'-2 ^l /2"	10″	1'-2"

BALE APPORTEDUCE		DEPA Pf	RTMENT S INT STEEL FO RESTRE		NORTH CAR	SUINA NSPORTA D IATE IRAGMS II CONCRE S	TION
8/1/2017			REVI	SION	IS		SHEET NO.
VENT NOT CONSTDERED	NO.	BY:	DATE:	NO.	BY:	DATE:	S-15
INAL UNLESS ALL	1			3			TOTAL SHEETS
NATURES COMPLETED	2			4			35
				STE	D. NO .	PCG10	

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(SHOWING CONTINUOUS BENT)

(SHOWING INTEGRAL END BENT)

MAXIMUM ALLOWABLE SERVICE LOADS						
D.L.+L.L. (NO	IMPACT)					
TYPE III	160 k					

Greg Dick

884E46B8CE5B4 8/1/2017

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2″Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

STEEL SOLE PLATES, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRIOR TO WELDING, GRIND THE GALVANIZED SURFACE OF THE PORTION OF THE EMBEDDED PLATE AND SOLE PLATE THAT ARE TO BE WELDED. AFTER WELDING, DAMAGED GALVANIZED SURFACES SHALL BE REPAIRED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN WELDING THE SOLE PLATE TO THE EMBEDDED PLATE IN THE GIRDER, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

SOLE PLATE "P", BOLTS, NUTS, WASHERS, AND PIPE SLEEVE SHALL BE INCLUDED IN THE PAY ITEM FOR PRESTRESSED CONCRETE GIRDERS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLT, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

THE ELASTOMER IN THE STEEL REINFORCED BEARINGS SHALL HAVE A SHEAR MODULUS OF 0.160 KSI, IN ACCORDANCE WITH AASHTO M251.

FOR STEEL REINFORCED ELASTOMERIC BEARINGS, SEE SPECIAL PROVISIONS.

ELASTOMERIC

	PF 	ROJEC	CT NO. V HAI	<u>v0</u> 15-	B VEF +64	-5236 <u>}</u> co .40 -	S UNTY -L-		
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ALTHING BURNESS									
	ELASIOMERIC BEARING								
ey			SUP	ERS			SHEET NO.		
סבט	NO.	BY:	DATE:	NO.	BY:	DATE:	S-16		
ED	12			3 4			TOTAL SHEETS 35		

DEAD LOAD DEF	LECT	ION	TABL	E F	OR G	IRDE	RS-				
SPAN A											
0.6″ØLOW RELAXATION					GIRD	ERS 1	& 4				
TENTH POINTS	0	.1	. 2	.3	.4	. 5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.028	0.053	0.072	0.085	0.089	0.085	0.072	0.053	0.028	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.014	0.027	0.037	0.044	0.046	0.044	0.037	0.027	0.014	0
FINAL CAMBER	0	3/16″	5/16″	7∕16″	1/2"	1/2″	1/2"	7/16″	5⁄16″	³ ⁄16″	0
		SPAI	Α								
0.6″ØLOW RELAXATION					GIRD	ERS 2	& 3				
TENTH POINTS	0	.1	.2	.3	.4	. 5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.028	0.053	0.072	0.085	0.089	0.085	0.072	0.053	0.028	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.017	0.032	0.044	0.051	0.054	0.051	0.044	0.032	0.017	0
FINAL CAMBER	0	1/8″	¹ /4″	5/16″	³ ⁄8″	%6″	³ /8″	5/16″	¹ /4″	۱⁄8″	0
SPAN B											
0.6 Ø LOW RELAXATION					GIRD	ERS 1	& 4				
TENTH POINTS	0	.1	.2	.3	.4	. 5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.024	0.045	0.061	0.071	0.075	0.071	0.061	0.045	0.024	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.010	0.019	0.026	0.030	0.032	0.030	0.026	0.019	0.010	0
FINAL CAMBER	0	3/16″	5/16"	7∕16″	1/2"	1/2"	1/2"	7⁄16″	5/16″	³ /16″	0
		SPAI	N B				I	I			
0.6″ØLOW RELAXATION					GIRD	ERS 2	& 3				
TENTH POINTS	0	.1	.2	.3	.4	. 5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.024	0.045	0.061	0.071	0.075	0.071	0.061	0.045	0.024	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.012	0.022	0.030	0.035	0.037	0.035	0.030	0.022	0.012	0
FINAL CAMBER	0	1/8″	¹ /4″	³ /8″	7∕16″	7/16″	7⁄16″	³ /8″	۱/ ₄ "	/8″	0
		SPAI	N C		1		1	1			
0.6″ØLOW RELAXATION					GIRD	ERS 1	& 4				
TENTH POINTS	0	.1	.2	.3	.4	. 5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.003	0.006	0.008	0.009	0.009	0.009	0.008	0.006	0.003	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.001	0.002	0.002	0.003	0.003	0.003	0.002	0.002	0.001	0
FINAL CAMBER	0	0	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	0	0
		SPAI	N C								
0.6"Ø LOW RELAXATION					GIRD	ERS 2	& 3				
TENTH POINTS	0	.1	.2	.3	.4	.5	.6	.7	.8	.9	0
CAMBER (GIRDER ALONE IN PLACE)	0	0.003	0.006	0.008	0.009	0.009	0.009	0.008	0.006	0.003	0
* DEFLECTION DUE TO SUPERIMPOSED D.L.	0	0.001	0.002	0.002	0.003	0.003	0.003	0.002	0.002	0.001	0
FINAL CAMBER	0	0	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	1/16″	0	0

* INCLUDES FUTURE WEARING SURFACE

ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT ``FINAL CAMBER '', WHICH IS GIVEN IN INCHES (FRACTION FORM).

DESIGN ENGINEER OF RECOM	RD:
A.K.PAT	EL DATE :06/17
ASSEMBLED BY : William F. CHECKED BY : J.P. ADAMS	Parker DATE : 07/16 DATE : 08/16
DRAWN BY : ELR 11/91 CHECKED BY : GRP 11/91	REV. 10/1/11 MAA/GM REV. 1/15 MAA/TMG REV. 2/15 MAA/TMG

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ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND EMBEDDED PLATE ``B-1'' SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS. THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A PRESTRESSED CONCRETE GIRDERS SHALL CONTAIN CALCIUM NITRITE CORROSION

SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. ALL REINFORCING STEEL SHALL BE GRADE 60. APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW. SPECIFICATIONS. ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE 'B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE. AT ENDS OF GIRDERS TO BE EMBEDDED IN END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6700 PSI FOR SPANS A AND B,4000 PSI FOR SPAN C. DEPTH OF 1/4", EXCEPT AS NOTED ON THE PLANS. PRESTRESSED CONCRETE GIRDERS ARE DESIGNED FOR O PSI TENSION IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS. INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR EMBEDDED CLIPS FOR PRESTRESSED CONCRETE GIRDERS, SEE SPECIAL PROVISIONS.

EMBEDDED PLATE ``B-1'' DETAILS FOR AASHTO TYPE II GIRDER (2 REQ'D PER GIRDER)

→ ¼″ BEVEL EDGE

SECTION ``F''

(SEE NOTES)

NOTES

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NOTES

THE PARAPET FOR ANY SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRE IN THE SPAN HAS REACHED A MINIMUM COMPRESIVE STRENGTH OF 3000 PS

ALL REINFORCING STEEL IN PARAPETS AND END POSTS SHALL BE EPOXY CO

THE #5 S1 BARS MAY BE SHIFTED SLIGHTLY IN ORDER TO MAINTAIN A 2" MINIMUM CLEARANCE TO THE $\frac{1}{2}$ "EXPANSION JOINT MATERIAL IN THE PARA

FOR DETAILS OF CONCRETE INSERTS IN END POSTS, SEE "RAIL POST SPAC

FOR DETAILS OF GUARDRAIL ANCHOR ASSEMBLIES, SEE ``GUARDRAIL ANCHORA FOR METAL RAILS'' SHEET.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10 OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCA AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LE THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

2¹/2"

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CHAMFER

CHAMFE

		BILL PARAI	OF M PET 8	ATER K END	IAL FO POST	R S
	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
	* B1	32	# 5	STR	24'-2"	807
AT CUATED.	* B2 * B3	32 16	# 5	STR STR	22'-1" 23'-9"	737 396
PARAPET.						
SPACINGS	* E1 * F2	8	#7 #7	STR STR	2'-5" 2'-11"	40
	* E3	8	#7	STR	3'-5"	56
CHORAGE	+ E4 + E5	8	#7 #7	STR	3'-11" 4'-4"	64
L		0	1	511		11
825-10(B) LOCATED	* F1	8	#6 #6	STR	1'-9"	21
NE TS LESS	* F 2 * F 3	8	#6	STR	3'-3"	39
D FOR		220	+ -	1		1000
	* SI * S2	228	#5 #5	2	5'-5"	1288
	* S3	32	# 5	STR	3'-0"	100
	REINFO	RCING ST	, FEEL		LBS.	5010
		AA CONCE	RETE	RETE P	CU.YDS.	26.4
			BAR	TYPE	S	200101
		<u>10</u>	<i>"</i>		<u> </u>	-
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ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

POINT COLD DRIVEN AS PER DRAWING.

MATERIAL FOR SHIMS TO BE ASTM B209 ALLOY 6061-T6.

GALVANIZED TO AASHTO M111.

SPECIFICATIONS TT-P-641.

BE GALVANIZED IN ACCORDANCE WITH AASHTO M111. AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE. SPECIFICATIONS.

CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER. SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.

NOTES AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER, THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES UNLESS OTHERWISE REQUIRED IN THE CONTRACT DOCUMENTS, THE CONTRACTOR HAS THE OPTION TO USE AN ALTERNATE TO THE 2 BAR METAL RAIL. THE ALTERNATE RAIL SHALL MEET THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND MUST BE LISTED ON THE DEPARTMENT'S APPROVED PRODUCTS LIST (APL) UNDER ``2 BAR METAL RAIL ALTERNATE''. ADJUSTMENTS TO THE CONCRETE PARAPET WILL NOT BE ALLOWED. ALUMINUM RAILS MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B-221 ALLOY 6061-T6. MATERIAL FOR RIVETS SHALL BE ASTM B316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY. GALVANIZED STEEL RAILS MATERIAL AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS: POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS: AASHTO M270 GRADE 36 STRUCTURAL STEEL -RIVETS: RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A502 FOR GRADE 1 RIVETS. THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SHIMS: SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL RAIL CAPS: RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C GENERAL NOTES RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS. FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD NO. BMR2. CAP SCREWS SHALL BE ASTM F593 ALLOY 305 STAINLESS STEEL. WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED. METHOD OF MEASUREMENT FOR METAL RAILS: FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD CURVED RAIL USAGE: WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST, BUT REMAINS VISIBLE AFTER RAIL PLACEMENT. ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE. MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL. GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH. PAY LENGTH = 221.67 LIN.FT. B-5236 PROJECT NO. NEW HANOVER COUNTY 15+64.40 -L-STATION: SHEET 1 OF 2 STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH FESSIO STANDARD SEAL 21271 **ACINE** 2 BAR METAL RAIL DocuSigned by Greg Dickey 884E46B8CE5B4B6. 8/1/2017 REVISIONS SHEET NO. S-19 DATE: DATE: BY: BY: DOCUMENT NOT CONSIDERED FINAL UNLESS ALL TOTAL SHEETS SIGNATURES COMPLETED 35

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ASSEMBLED BY : William F. CHECKED BY : J.P. ADAMS	Parker DATE : DATE :	07/16 09/16
DRAWN BY : FCJ 1/88 CHECKED BY : CRK 3/89	REV. 5/7/03 REV. 5/1/06 REV. 10/1/11	RWW/JTE TLA/GM MAA/GM

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SECTION H-H

	<u>1/2" ₽</u> ▼	€ ¹³ /16'' >	$(1'' SLOTS \xrightarrow{\frac{1}{2}'' \mathbb{P}} $	-	STANDARD CLAMP BAR
William J J. P. ADAMS CJ 1/88	7. Parker DATE : DATE : REV. 5/7/03 REV. 5/1/06	07/16 09/16 RWW/JTE TLA/CM		-	<u>FIXED</u>

ELEVATION

13/4

└──Q_ ¹3/16'' X 1'' SLOTS

11''

€ 1¹/₂" Ø HOLE —

3 1/2"

RAIL SECTION-

END VIEW

- SHALL HAVE A MINIMUM LENGTH OF THREADS OF $1^{1}/_{2}$ ".
- SHALL BE APPROVED BY THE ENGINEER.)
- A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

- SHALL HAVE N.C. THREADS.
- 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°F.
- D. STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
- E. $\frac{1}{2}$ " Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.

THE COST OF THE STANDARD CLAMP BARS AND CAP SCREWS USED IN THE METAL RAIL TO END POST CONNECTION SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR LINEAR FEET OF 1 OR 2 BAR METAL RAILS.

THE $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.

THE COST OF THE $\frac{3}{4}$ " STRUCTURAL CONCRETE INSERT ASSEMBLY, AND THE $\frac{1}{2}$ " PLATES COMPLETE IN PLACE SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.

THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE $\frac{3}{4}$ " \emptyset x 1 $\frac{5}{8}$ " BOLT WITH WASHER SHALL BE REPLACED WITH A $\frac{3}{4}$ " $\varnothing \times 6\frac{1}{2}$ " BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE 34" Ø X 158" BOLT SHALL APPLY TO THE 34" Ø X 6 1/2" BOLT. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

1⁄2″ ₽

DETAILS FOR ATTACHING METAL RAIL TO END POST

NOTES

STRUCTURAL CONCRETE INSERT

THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:

A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND

B. 1 - 34" Ø X 158" BOLT WITH WASHER. BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE $\frac{3}{4}$ " Ø X 1 $\frac{5}{8}$ " GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE

C. WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A $\frac{\gamma_{6}}{0}$ wire strut with

NOTES

METAL RAIL TO END POST CONNECTION

THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:

A. $\frac{1}{2}$ " PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.

B. 34" STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 3/1'Ø X 15/8'' BOLT WITH 2'' O.D. WASHER IN PLACE. THE 3/1'Ø X 15/8'' BOLT

C. CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY

CONT	R.P.W.(TYF Mact poin	ALL *)	CLOSE	ED-END ILE
FERF	RULE-	➡- .375″Ø- IRE STRU		APPROX.4"	
	PLAN	1	ELEV	ATION	_
	STRUC		L CO	NCRE	TE
	* EACH FERRU STREN	LIN NELDED AT LE SHALL IGTH OF TI	TACHMEN DEVELOP HE WIRE.	T OF WIRE THE TENS	TO ILE
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The OPY W. DUNIN	E	ND OF	RAIL	DETAIL	S
DocuSigned by: Sreg Dickey 884E46B8CE5B4B6		FOR TWO	D BAR ME	TAL RAILS	5
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GUARDRAIL ANCHOR ASSEMBLY DETAILS

LOCATION OF GUARDRAIL ANCHOR AT END POST

ASSEMBLED BY : William J. Parker	DATE :	07/16
CHECKED BY : J. P. ADAMS	DATE :	09/16
DRAWN BY : MAA 5/10 REV. I	2/5/11	MAA/GM
CHECKED BY : GM 5/10 REV. I	6/13	MAA/GM
REV. I	/15	MAA/TMG

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END OF DECK SLAB

WITH AASHTO M111.

THE ENGINEER.

1'-10" € GUARDRAIL ANCHOR ASSEMBLY 4″ 11 11 11 11 11 11 11 11 11 11 11 11

4"

11 11 11 11 11 11 11 11 11

11 11 11

4″

1'-10"

PLAN (END BENT 1 SHOWN, END BENT 2 SIMILAR)

SUP L	SUPERSTRUCTURE REINFORCING STEE LENGTHS ARE BASED ON THE					
FULL		NI L IN L I RUCTURE	VUM SF	LICE	_ENGIH	
BAR SIZE	EXCEPT A SLABS, P AND BARR	APPROACH ARAPET, IER RAIL	PROACH RAPET, APPROACH SLABS ER RAIL			
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	RAIL	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"	
# 5	2'-6"	2'-2"	2'-6"	2'-2"	3′-5″	
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"	
#7	5'-3"	3'-6"				
#8	6'-10"	4'-7"				

BILL OF MATERIAL					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	258	#5	STR	36′-2″	9732
* A2	158	#4	STR	3'-2"	334
* B1	24	# 5	STR	41'-0"	1026
* B2	97	#6	STR	9'-10"	1433
* B3	49	#4	STR	23'-2'	758
* B4	98	#6	STR	46'-0"	6771
* B5	48	# 6	STR	10'-9"	775
* B6	48	# 6	STR	9′-6″	685
₩ B7	48	# 6	STR	4'-10"	348
* K1	16	#4	STR	18′-7″	199
* K2	6	#4	STR	8'-2"	33
₩ K3	12	#4	STR	9'-0"	72
₩ K4	6	#4	STR	8'-8"	35
₩ K5	4	#4	STR	2'-2"	6
₩ K6	8	#4	STR	2'-7"	14
₩ K7	4	#4	STR	2'-5″	6
* S1	66	#4	1	11'-11"	525
* S2	66	#4	1	9'-4"	411
米 U1	66	#4	2	8'-2"	360
* EP0	XY COA	TED RE	INF.S	TEEL = 2	3523 LBS

	SI
POUR	#1
POUR	#2
ΤΟΤΑΙ	_S>

AREA	
<u>k</u> Slab	

GROOVING	BRIDGE	FL	OORS
APPROACH SLABS	5 6	92	SO.FT.
BRIDGE DECK	36	58	SO.FT.
TOTAL	43	50	SO.FT.

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STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR

THE TOP SURFACE OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF $\frac{1}{4}$ ".

GALVANIZE THE TOP 20 FEET OF EACH END BENT PILE IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD

INSTALL THE 4"DIA.DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.

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		BILI	_ OF	MA	TERIAL	_
	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
 	* B1 * B2	9	#9 #9	1 STR	<u>44'-6"</u> 9'-6"	1362
т	* B3	6	# 5	STR	42'-2"	264
$(\land \land)$	* B4	11	#4	STR	2'-9"	20
	* B5	8	#4	SIR	22'-6"	120
	米 H1	48	# 5	5	10'-6"	526
		10	+ 4			700
	* SI * S2	46	#4 #4	2	10'-5" 3'-6"	108
[]	* S3	20	#4	4	6'-6"	87
2'-9"	26.171	70	# 4		<u> </u>	201
	* V1 * V2	60	#4 #4	STR	6'-0" 7'-6"	281
	F		Y COA	TED	=	3518 LBS
_ 7				-		
\sim		S AA LU	NCREIE	<u> </u>		
\frown	POUR	#1 (CAP,	, COLLA	ARS, &	_	
4)	POUR	#2	OF WII	NGS) <u> </u>	=	24.4 C.T.
	(UPPE	R PART	OF WI	NGS)_	=	0.9 C.Y.
				тот	AL =	25.3 C.Y.
<u>′-8″Ø</u> ►						
	HP 12	X 53 G	ALVAN	IZED S	STEEL PI	LES
	No.5				LIN	FT. 375
JT.	PILE	REDRIVI				EA. J
	STEEL	PILE F	POINTS			NO.5
	PTIE					NO 5
	FILE	+P 12 X	53 GA		ZED STEE	L PILES
OTTOM OF CAP						
1		T NO		B-	5236	
			• <u> </u>			
	NEV	V HA	UNU	VER	CO	UNTY
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			FOR	ONE	BENT	
1'-3'' LAP	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
	* B1	4	#10	1	35′-8″	614
	* B2	4	#10 #E	STR	33'-0"	568
	* B3	4 8	#3 #4	STR	17'-11"	96
$\begin{pmatrix} (3) \end{pmatrix}$	* B5	9	#4	STR	2'-9"	17
	₩ B6	4	#4	STR	12'-6″	33
2'-2"Ø	<u>v</u> C1	30	#5	2	7'_7"	253
	* S1 * S2	14	#4	3	8'-1"	76
	* U1	25	#4	4	5'-9"	96
2'-9" U1	<u> </u>	4	#4	4	<u> </u>	15
2'-7" U2, U4	₩ U4	2	#9	4	9'-11"	67
1'-10" U3	* EP0	XY COA	ATED REI	NFORCI	ING STEEL _	_ 1992 LBS
	CLASS		ONCRETE			
(4)	TOTAL	CLASS	S AA CON	NCRETE		9.9 C.Y.
	16″ PR	ESTRES	SED CON	ICRETE	PILES	
	No	. 7			LIN.	FT. 385
	PILE	REDRI	VES			EA. 4
UT TO OUT.	▲ CONCRETE DISPLACED BY THE 16"PRESTRESSED CONCRETE PILES HAS BEEN DEDUCTED FROM THE CONCRETE OUANTITY					
	PILE DRIVING EQUIPMENT SETUP FOR 16"PRESTRESSED CONCRETE PILES NO. 7					
	PR(DJEC <u>NEN</u>	T NO. <u>N HA</u>	<u>NOV</u> 15+6	<u>B-523</u> / <u>ER</u> c0 54.40	<u>36</u> DUNTY -L-
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QUANTITIES FOR ONE 16"PRESTRESSED PILE							
	CONCRETE	PILE WT.	ONE POIN	T PICK-UP	TWO POINT PICK-UP		
LENGTH	CU.YDS.	TONS	0.300L	0.700L	0 . 207L	0 . 586L	
25'-0"	1.63	3.31	7′-6″	17′-6″	5'-2″	14'-8"	
30'-0"	1.96	3.97	9'-0"	21'-0"	6'-2 <mark>'/</mark> 2"	17'-7"	
35'-0"	2.29	4.63	10′-6″	24′-6″	7'-3"	20'-6″	
40'-0"	2.61	5.29	12'-0"	28'-0″	8'-3 <mark>'/</mark> 2"	23'-5″	
45'-0"	2.94	5.95	13′-6″	31′-6″	9'-4"	26'-4"	
50'-0"	3.27	6.61	15'-0"	35′-0″	10'-4"	29'-4"	
55'-0"	3.59	7.28	16′-6″	38′-6″	11'-4 <mark>'/</mark> 2″	32'-3"	
60'-0"	3.92	7.94			12'-5″	35′-2″	
65'-0"	4.25	8.60			13′-5 <mark>'/</mark> 2″	38′-1″	
70'-0"	4.57	9.26			14'-6"	41'-0"	
75'-0"	4.90	9.92			15′-6 ^l /2″	43'-11"	
80'-0"	5.23	10.58			16'-7"	46'-10"	

NOTES FOR-CORROSION PROTECTION

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: f'c= 5.000 PSI

BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN $\frac{1}{2}$ CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETÉ PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

NOTES

PRESTRESSED CONCRETE STRENGTH : f'c = 7,500 PSI BUILD-UP CONCRETE STRENGTH : f'c = 7,500 PSI STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2''	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6″	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, $\frac{1}{2}$ " OR 0.6" STRANDS MAY BE USED IN EITHER THE 4 OR 5 STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN PAIRS. EXCEPT WHERE 5 STRANDS ARE USED, THE LAST STRAND MAY BE BURNED SINGLY ACCORDING TO BURNING PATTERNS SHOWN. NOT MORE THAN 4 STRANDS MAY BE BURNED AT ANY ONE SECTION BEFORE THE SAME STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

THE WATER/CEMENT RATIO FOR PRESTRESSED CONCRETE PILES SHALL NOT EXCEED 0.40.

ALL BAR SUPPORTS USED IN THE PRESTRESSED CONCRETE PILES, AND ALL INCIDENTAL REINFORCING STEEL SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

THE CONCRETE IN THE PRESTRESSED CONCRETE PILES SHALL CONTAIN SILICA FUME. SILICA FUME SHALL BE SUBSTITUTED FOR 5% OF THE PORTLAND CEMENT BY WEIGHT. IF THE OPTION OF ARTICLE 1024-1 OF THE STANDARD SPECIFICATIONS TO PARTIALLY SUBSTITUTE CLASS F FLY ASH FOR PORTLAND CEMENT IS EXERCISED, THEN THE RATE OF FLY ASH SUBSTITUTION SHALL BE REDUCED TO 1.0 LB OF FLY ASH PER 1.0 LB. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

	PROJECT NO. <u>B-5230</u> <u>NEW HANOVER</u> CO STATION: <u>15+64.40</u> SHEET 3 OF 3	6 UNTY -L-
OF ESSION AND AND AND AND AND AND AND AND AND AN	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTAT RALEIGH STANDARD 16'' PRESTRESSE CONCRETE PILE	TON D
Breg Dickey 884E46B8CE5B4B6	BENTS 1 & 2	
8/1/2017		SHEET NU.
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STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR

THE TOP SURFACE OF THE END BENT CAP AND WINGS, EXCEPT THE BEARING AREA, SHALL BE RAKED TO A DEPTH OF 1#4".

POURED WITH THE SUPERSTRUCTURE.SEE SUPERSTRUCTURE PLANS.

GALVANIZE THE TOP 20 FEET OF EACH END BENT PILE IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD

INSTALL THE 4"DIA.DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.

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		BILI	_ OF	MA	TERIAL	_
	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
 	* B1 * B2	9	#9 #9	1 STR	44'-6" 9'-6"	1362
Ŧ	* B2 * B3	6	* 5	STR	42'-2"	264
\frown \land	* B4	11	#4	STR	2'-9"	20
	* B5	8	#4	STR	22'-6"	120
(2)	¥ H1	48	#5	5	10'-6"	526
					10 0	
	* S1	46	#4	2	10′-5″	320
	* S2	46	#4	3	3'-6"	108
2'-9"	* 22	20	- 4	2	6-6	81
	* V1	70	#4	STR	6'-0"	281
	* V2	60	#4	STR	7'-6″	301
/1'-3'' LAP						
	F	REINFOR	CING S	STEEL	=	3518 LBS
	CLASS	S AA CO	NCRETE			
		#1 (CAP,	, COLLA	ARS, &	_	244 С У
4	POUR	#2		1007 —		27.7 0.11
	(UPPE	R PART	OF WI	NGS)_	=	0.9 C.Y.
				тот	AL =	25.3 C.Y.
r-8″Ø						
	HP 12	X 53 G	ALVAN	IZED S	STEEL PI	LES
	No. 5				LIN I	T. 325
JT.	PILE	REDRIV	ES			_ EA. 3
	STEFI	PTIF F	POTNTS			NO. 5
	5122		OINTS			
	PILE		G EQUI		SETUP	NO. 5
	F UK F		55 GA		LED SIEE	L FILES
OTTOM OF CAP	PROJEC NEV	τ no V ΗΔ		B- /ER	5236 C0	UNTY
		•	1 Г			
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ESTIMATED QUANTITIES						
10 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE				
	TONS	SQUARE YARDS				
1	45	50				
2	45	50				

8/1/2017			SHEET NO.				
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FINAL UNLESS ALL	1			3			TOTAL SHEETS
GNATURES COMPLETED	2			4			35

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DESIGN DATA:

SPECIFICATIONS	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	SEE PLANS
IMPACT ALLOWANCE	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF	
STRUCTURAL STEEL - AASHTO M270 GRADE 36 -	20,000 LBS.PER SQ.IN.
- AASHTO M270 GRADE 50W -	27,000 LBS.PER SQ.IN.
- AASHTO M270 GRADE 50 -	27,000 LBS.PER SO.IN.
REINFORCING STEEL IN TENSION	
GRADE 60	24,000 LBS.PER SQ.IN.
CONCRETE IN COMPRESSION	1,200 LBS.PER SQ.IN.
CONCRETE IN SHEAR	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR	
UNTREATED - EXTREME FIBER STRESS	1,800 LBS.PER SQ.IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	375 LBS.PER SQ.IN.
EQUIVALENT FLUID PRESSURE OF EARTH	30 LBS.PER CU.FT.
	(MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2012 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS: CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4"FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

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DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

STANDARD NOTES

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE. ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE $\frac{3}{4}$ " Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-O".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED. WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES.ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR

EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB. UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB. METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH JANUARY, 1990

STD. NO. SN