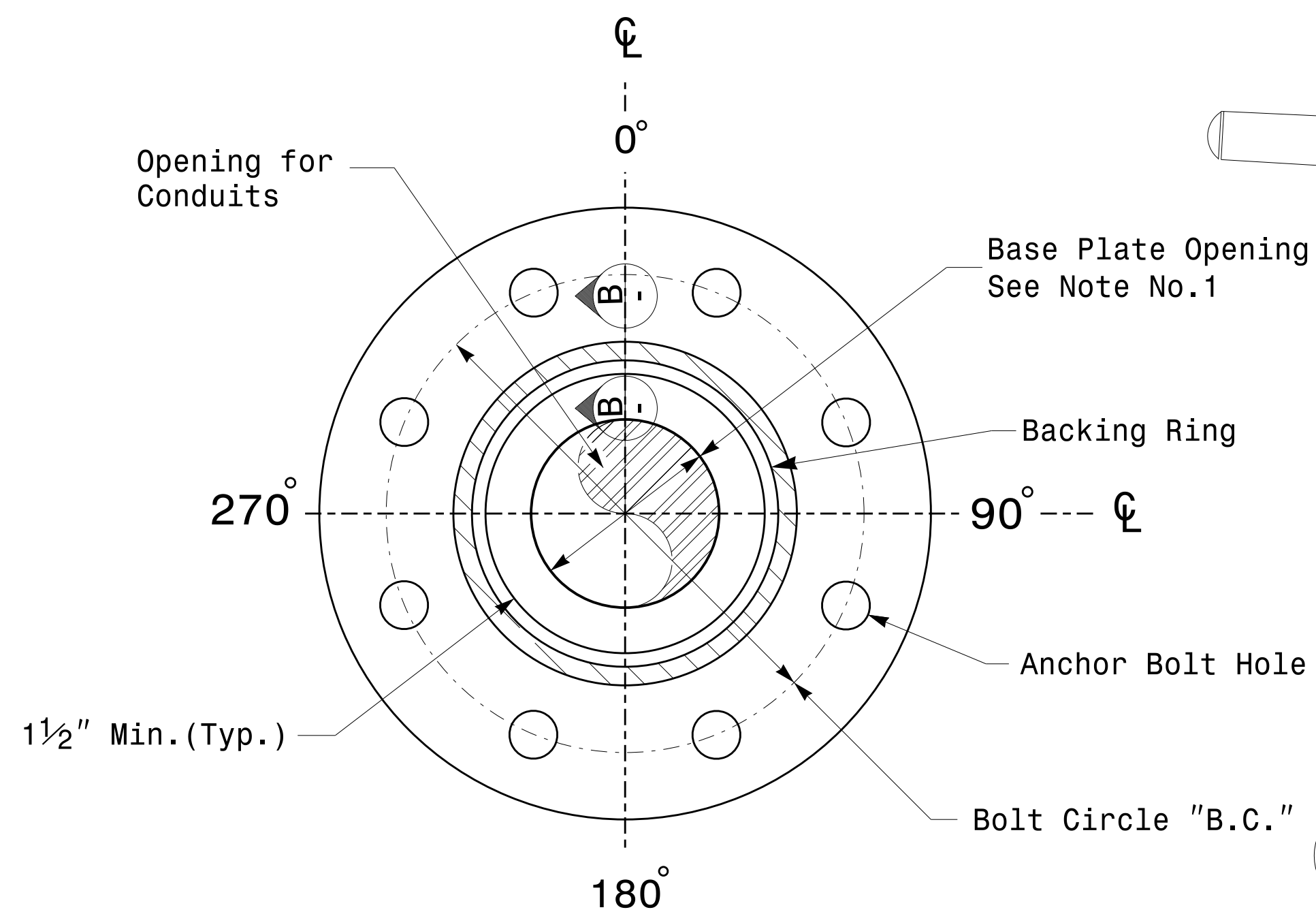
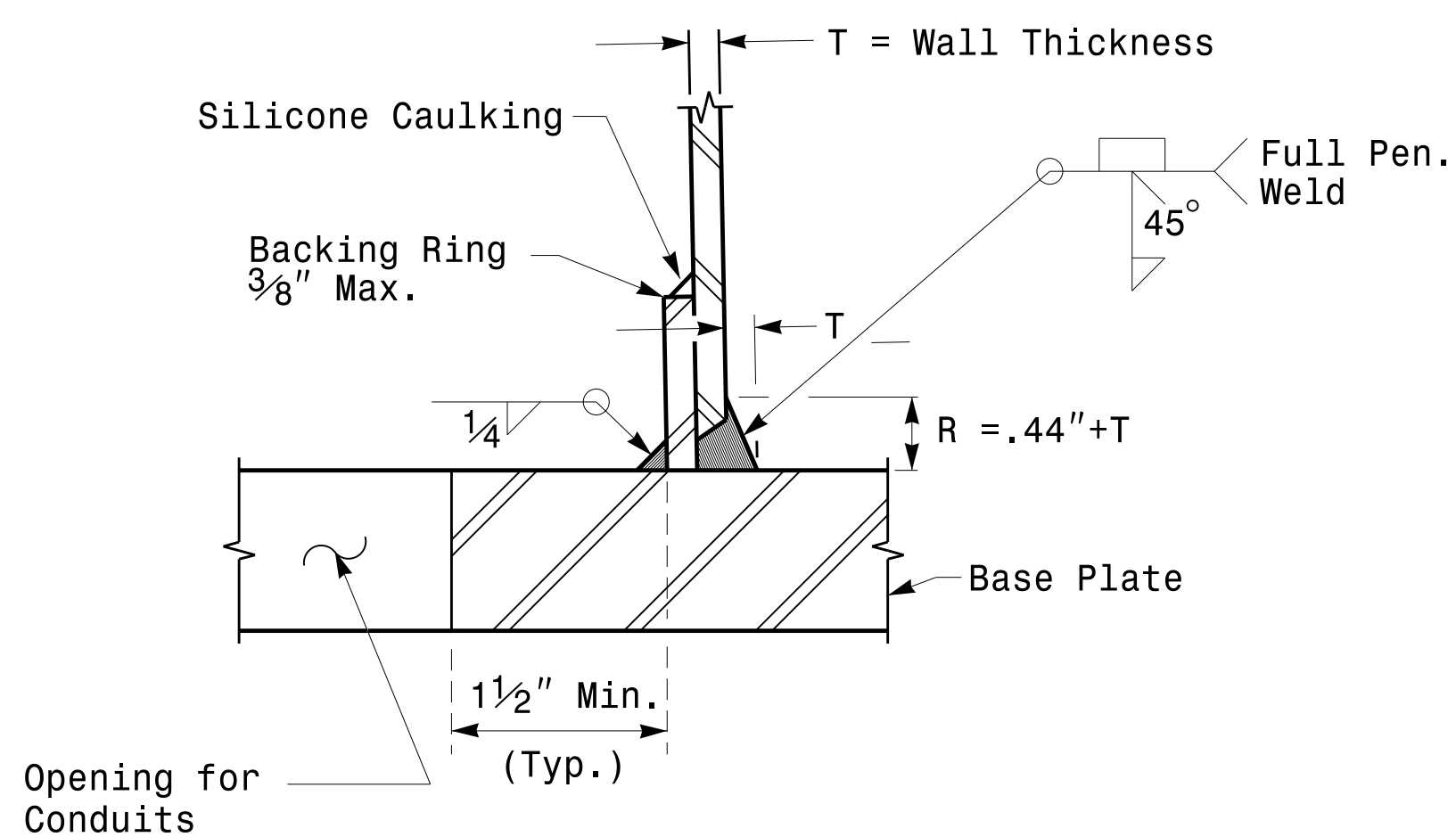


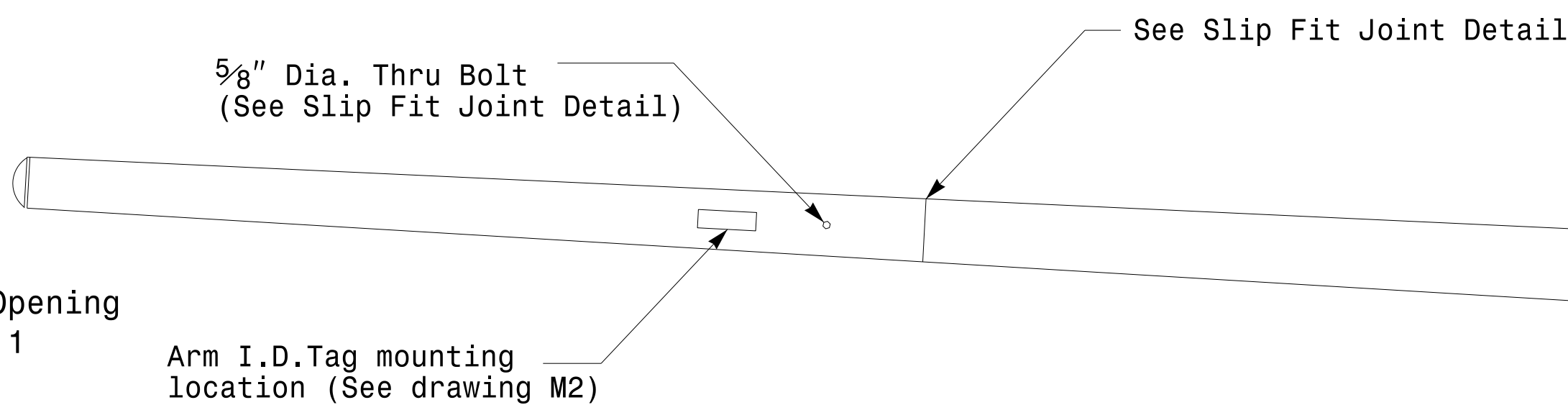
Note:
 1. Opening in pole base plate shall be equal to pole base inside diameter minus 3 1/2" but shall not be less than 8 1/2".



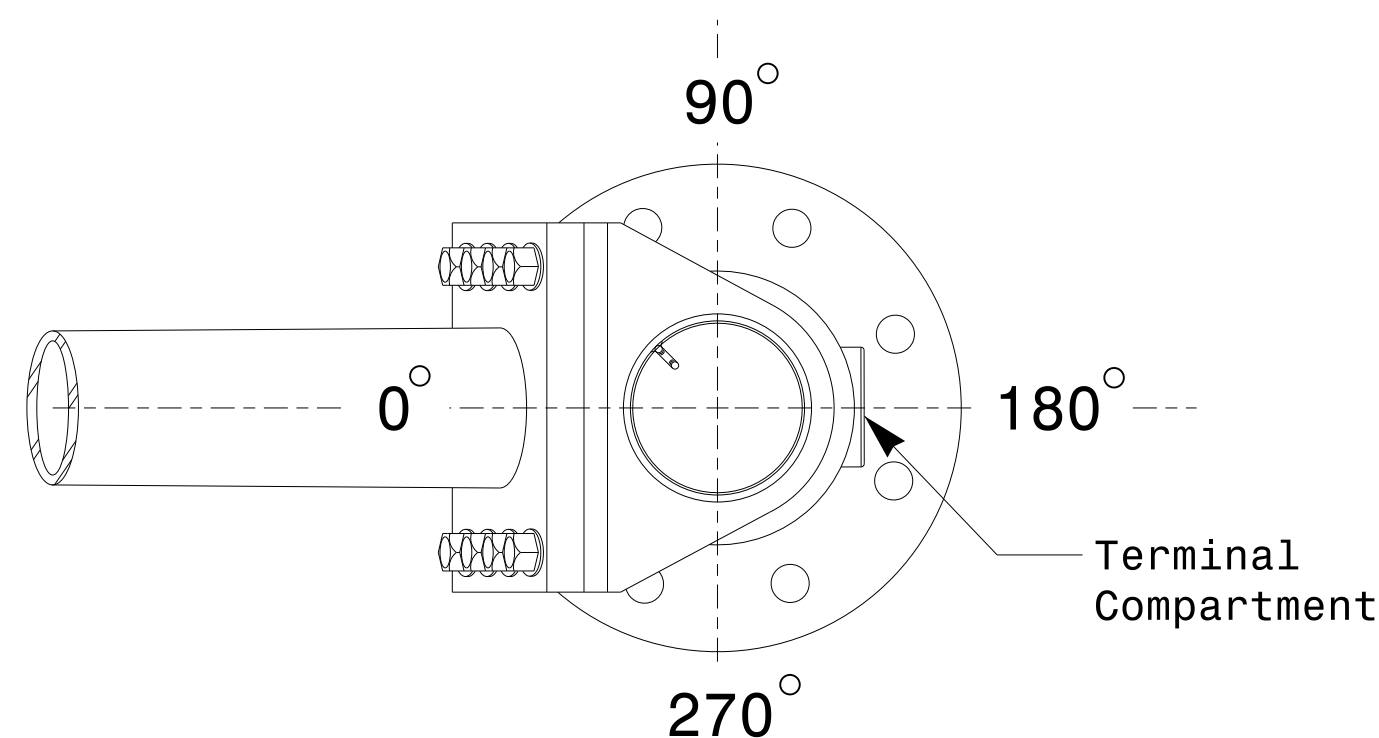
Section A-A
 Pole Base Plate Details



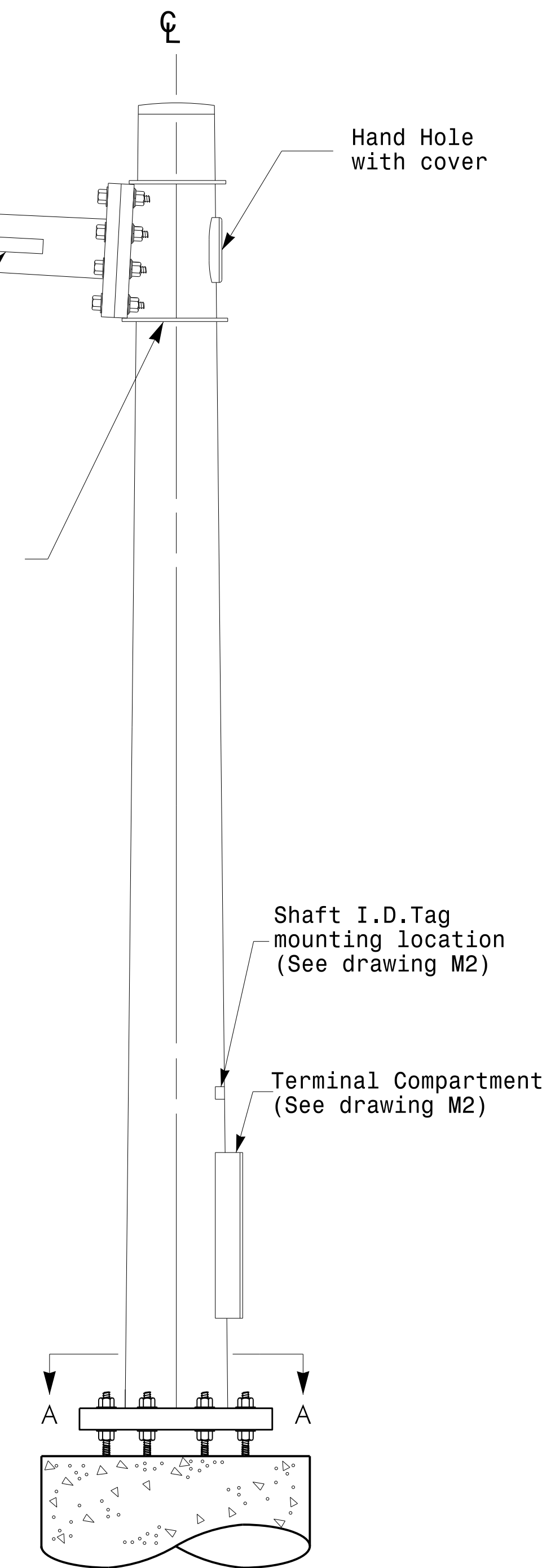
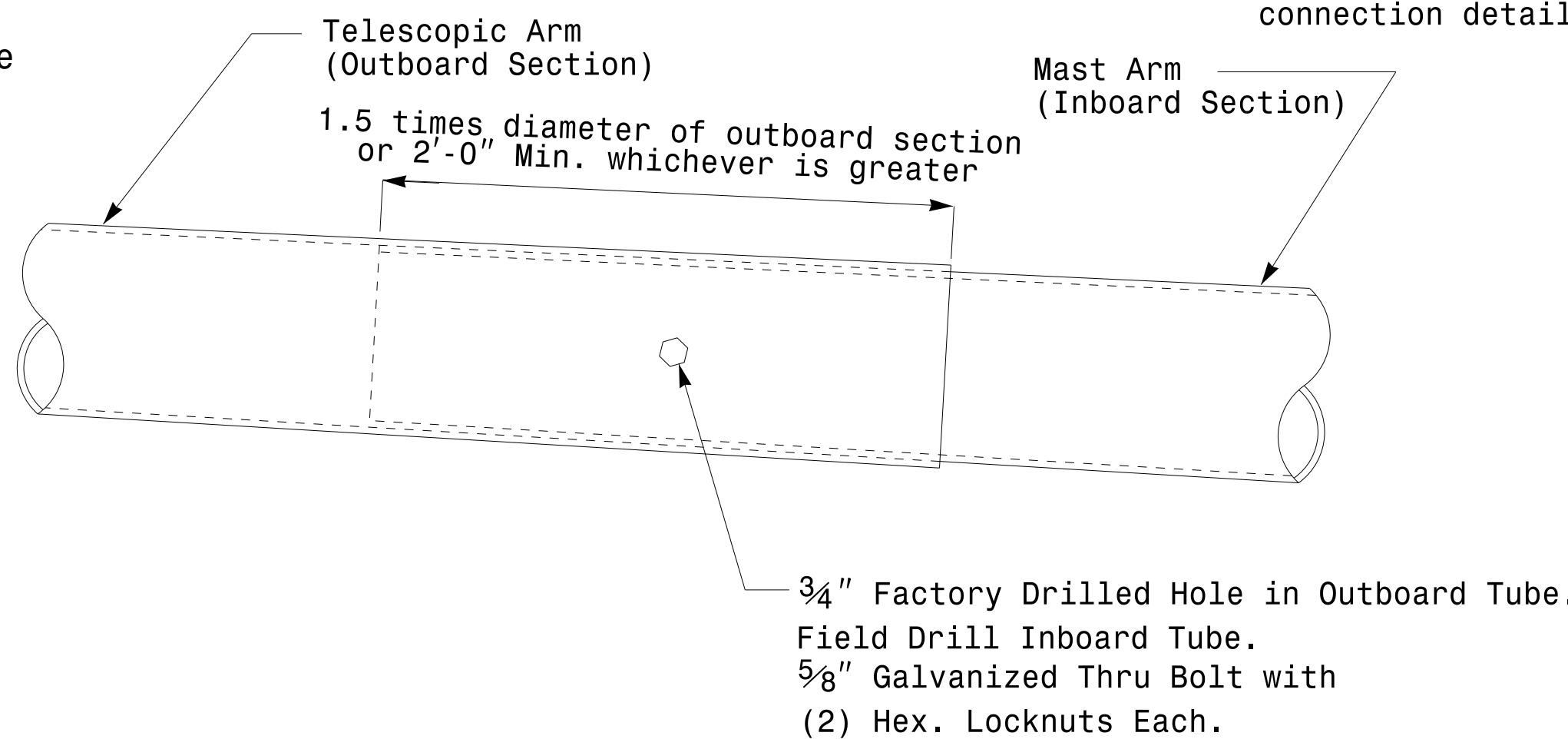
Section B-B
 (Pole Attachment to Base Plate)
 Full-Penetration Groove Weld Detail



Slip Fit Joint Detail for Mast Arm



Mast Arm Radial Orientation



Mast Arm Pole

<p>Prepared in the Offices of:</p> <p>750 N. Greenfield Pkwy, Garner, NC 27529</p>	<p>Typical Fabrication Details For Mast Arm Poles</p>		<p>SEAL</p> <p>DocuSigned by Debesh C. Sarkar</p>
	<p>PLAN DATE: FEBRUARY 2016</p>	<p>DESIGNED BY: K.C. DURIGON</p>	
<p>SCALE: 0 NA NONE</p>	<p>PREPARED BY: N. BITTING</p>	<p>REVIEWED BY: D.C. SARKAR</p>	<p>DATE</p>

17-FEB-2016 16:05
 U:\CSG\W115\SigM4\15\SigM4\15-Design\Section\Eastern Region\M4_Sheets\2016\2014_Sig_M4_Std_Fabrication_Details-Mast_Arm_Poles.dgn
 3:01:02 PM

Fabrication Details - Mast Arm Poles