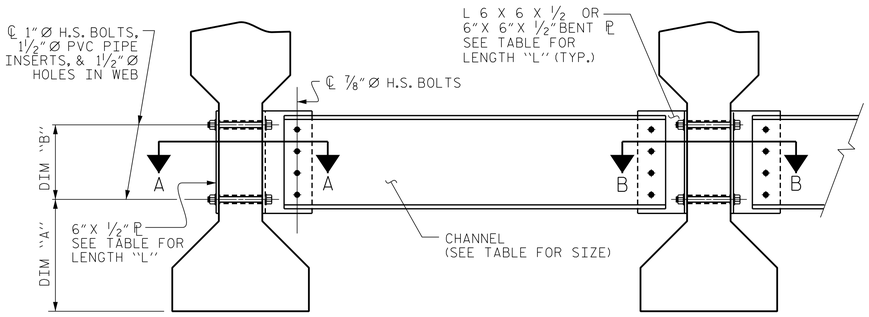
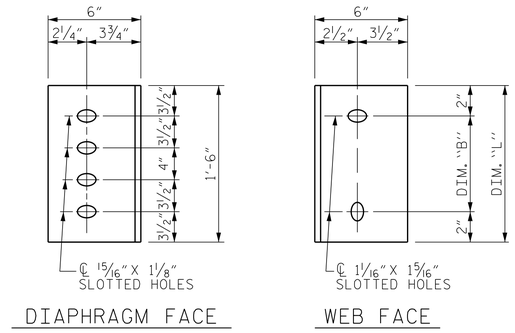


PART SECTION AT INTERMEDIATE DIAPHRAGM



CONNECTOR PLATE DETAILS

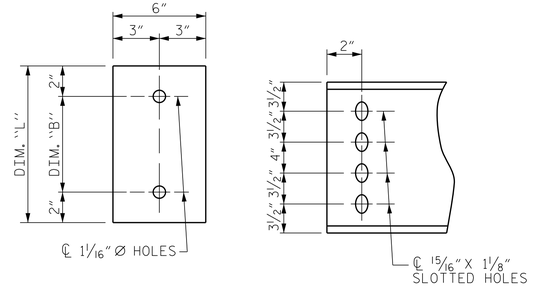


PLATE DETAILS CHANNEL END

STRUCTURAL STEEL NOTES

ALL INTERMEDIATE DIAPHRAGM STEEL AND CONNECTOR PLATES SHALL BE AASHTO M270 GRADE 50 OR APPROVED EQUAL.

TENSION ON THE ASTM A325 BOLTS THROUGH THE CHANNEL MEMBER SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TENSION ON THE ASTM A449 BOLTS THROUGH THE GIRDER WEB SHALL BE SNUG TIGHTENED FOLLOWED BY AN ADDITIONAL ¼ TURN.

THE PLATES, BENT PLATES, CHANNELS, AND ANGLES SHALL BE GALVANIZED OR METALLIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS. FOR THERMAL SPRAYED COATINGS (METALLIZATION), SEE SPECIAL PROVISIONS.

FOR METALLIZATION, APPLY AN 8 MIL THICK 99.99 PERCENT ZINC (W-Zn-1) THERMAL SPRAYED COATING WITH A 0.5 MIL THICK SEAL COAT TO ALL STEEL DIAPHRAGM SURFACES IN ACCORDANCE WITH THE THERMAL SPRAYED COATINGS SPECIAL PROVISION AND SECTION 442 OF THE STANDARD SPECIFICATIONS.

GALVANIZE THE HIGH STRENGTH BOLTS, NUTS, WASHERS AND DIRECT TENSION INDICATORS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

USE AN ASTM F436 HARDENED WASHER WITH STANDARD AND SLOTTED HOLES UNDER EACH BOLT HEAD AND NUT.

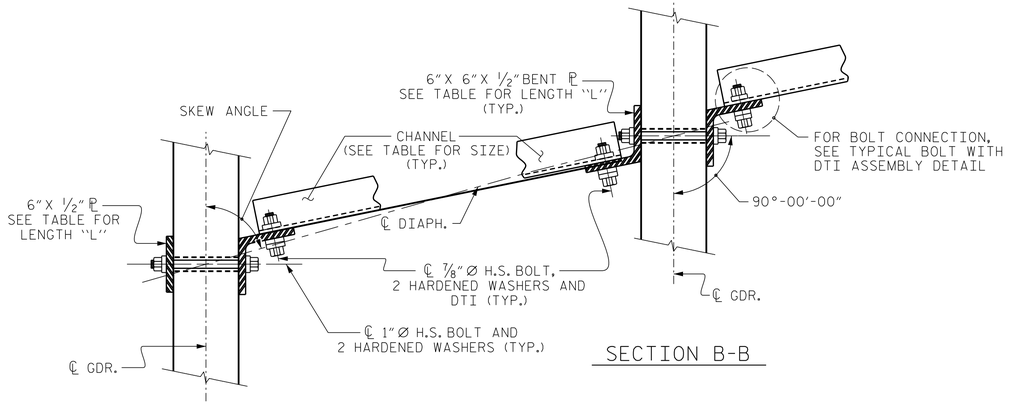
FOR BOLTS THROUGH THE GIRDER WEB, PROVIDE SUFFICIENT LENGTH OF THREADS ON ALL BOLTS TO ACCOMMODATE WASHERS AND THE THICKNESS OF CONNECTING MEMBER PLUS AT LEAST ¼" PROJECTION BEYOND THE NUT.

INTERMEDIATE DIAPHRAGM ASSEMBLY SHALL COMPLY WITH SECTION 1072 OF THE STANDARD SPECIFICATIONS.

SUBMIT TWO SETS OF WORKING DRAWINGS FOR THE INTERMEDIATE DIAPHRAGM ASSEMBLY FOR REVIEW, COMMENTS AND ACCEPTANCE. AFTER REVIEW, COMMENTS, AND ACCEPTANCE, SUBMIT SEVEN SETS FOR DISTRIBUTION.

IN THE EXTERIOR BAYS, PLACE TEMPORARY STRUTS BETWEEN PRESTRESSED GIRDERS ADJACENT TO THE STEEL DIAPHRAGMS. STRUTS SHALL REMAIN IN PLACE 3 DAYS AFTER CONCRETE IS PLACED.

THE COST OF THE STEEL DIAPHRAGMS AND ASSEMBLIES SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE GIRDERS.



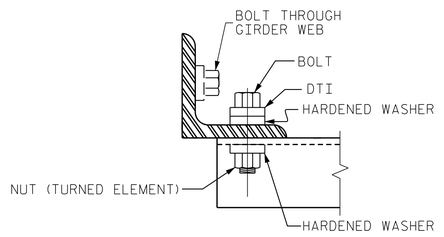
SECTION A-A

SECTION B-B

CONNECTION DETAILS

TABLE

GIRDER TYPE	CHANNEL SIZE	DIM "A"	DIM "B"	DIM "L"
IV	MC 18 x 42.7	1'-9½"	1'-2"	1'-6"



BOLT WITH DTI ASSEMBLY DETAIL

PROJECT NO. R-5311A

HERTFORD COUNTY

STATION: 50+99.00 -Y2-

SHEET 4 OF 4

ENGINEER OF RECORD
DocuSigned by: Buck Charles Hunt
NORTH CAROLINA PROFESSIONAL SEAL 14091 ENGINEER BUCK CHARLES HUNT
12/21/2016

ETHERILL ENGINEERING
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LICENSE NO. F-0377

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
STANDARD
INTERMEDIATE STEEL DIAPHRAGMS FOR TYPE IV PRESTRESSED CONCRETE GIRDERS

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S02-14
1			3			TOTAL SHEETS
2			4			61

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY :	D. HODGE	DATE :	3/16
CHECKED BY :	G.M. GILLAND	DATE :	3/16
DRAWN BY :	TLA 6/05	ADDED	10/21/05
CHECKED BY :	VC 6/05	REV. 5/1/06RRR	KMM/GM
		REV. 10/1/11	MAA/GM

STD. NO. PCG10 (SHT 2)

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