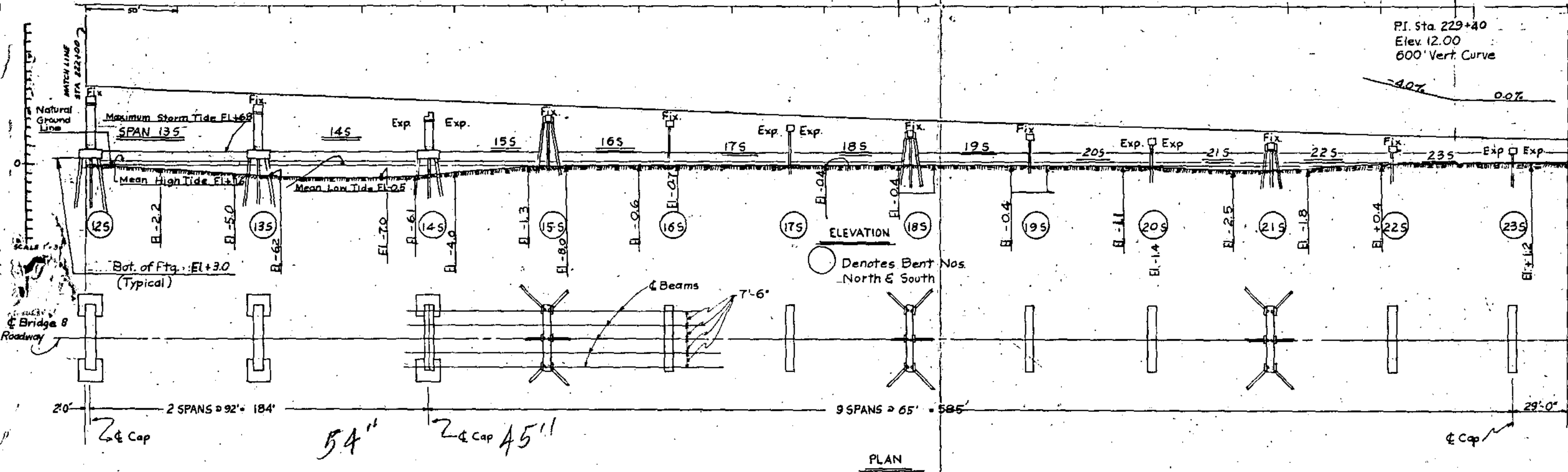


PROJECT No: 6.801563
 CARTERET COUNTY
 STATION: 211+20 -L
 Sheet 2 of 3

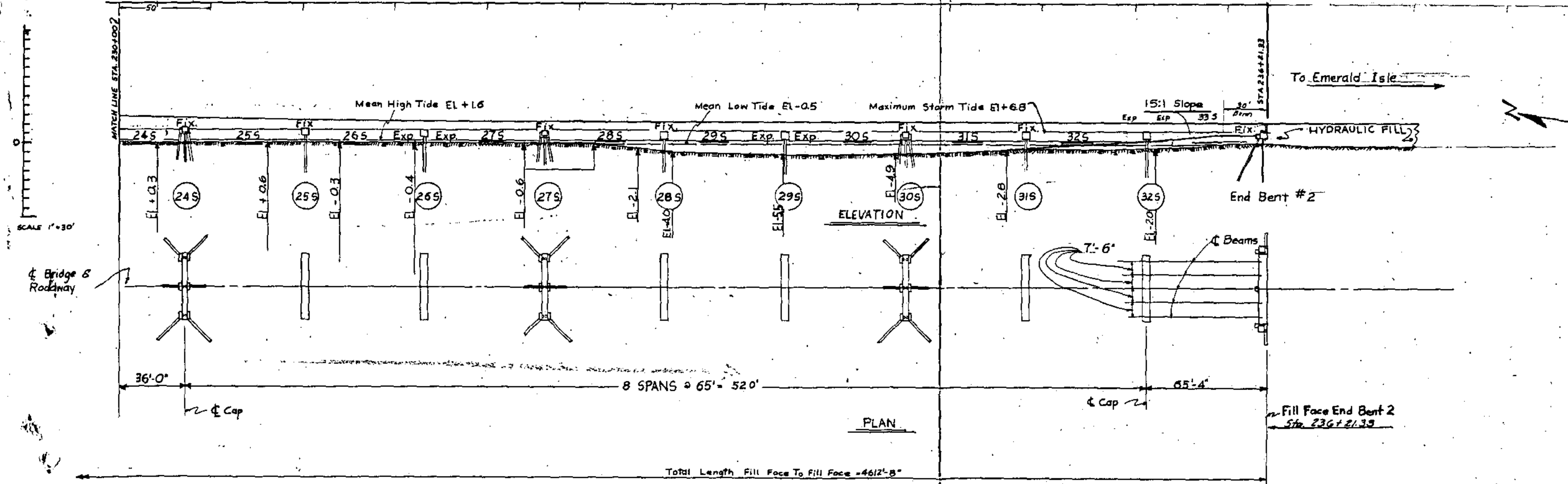
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER INTRACOASTAL
 WATERWAY BETWEEN
 N.C 24 AND EMERALD ISLE
 OCT. 1968

REVISIONS						SHEET NO. 5-4
NO.	BY	DATE	NO.	BY	DATE	
1			2			TOTAL SHEETS 27
2			4			

DRAWN BY: J. W. HANCOCK DATE: OCT 1968
 CHECKED BY: J. W. HANCOCK DATE: OCT 1968



PLAN



PLAN

PROJECT NO. 6801563
 CARTERET COUNTY
 STATION: 211+20 - L
 Sheet 3 of 3

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER INTRACOASTAL
 WATERWAY BETWEEN
 N.C. 24 AND EMERALD ISLE
 OCT. 1968

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	
1			2			5-5
2			4			TOTAL SHEETS 27

DRAWN BY: D.J. WALKER DATE: OCT 68
 CHECKED BY: L.H. BROADWATER DATE: OCT 1968

3-22-89

E. A. Scott

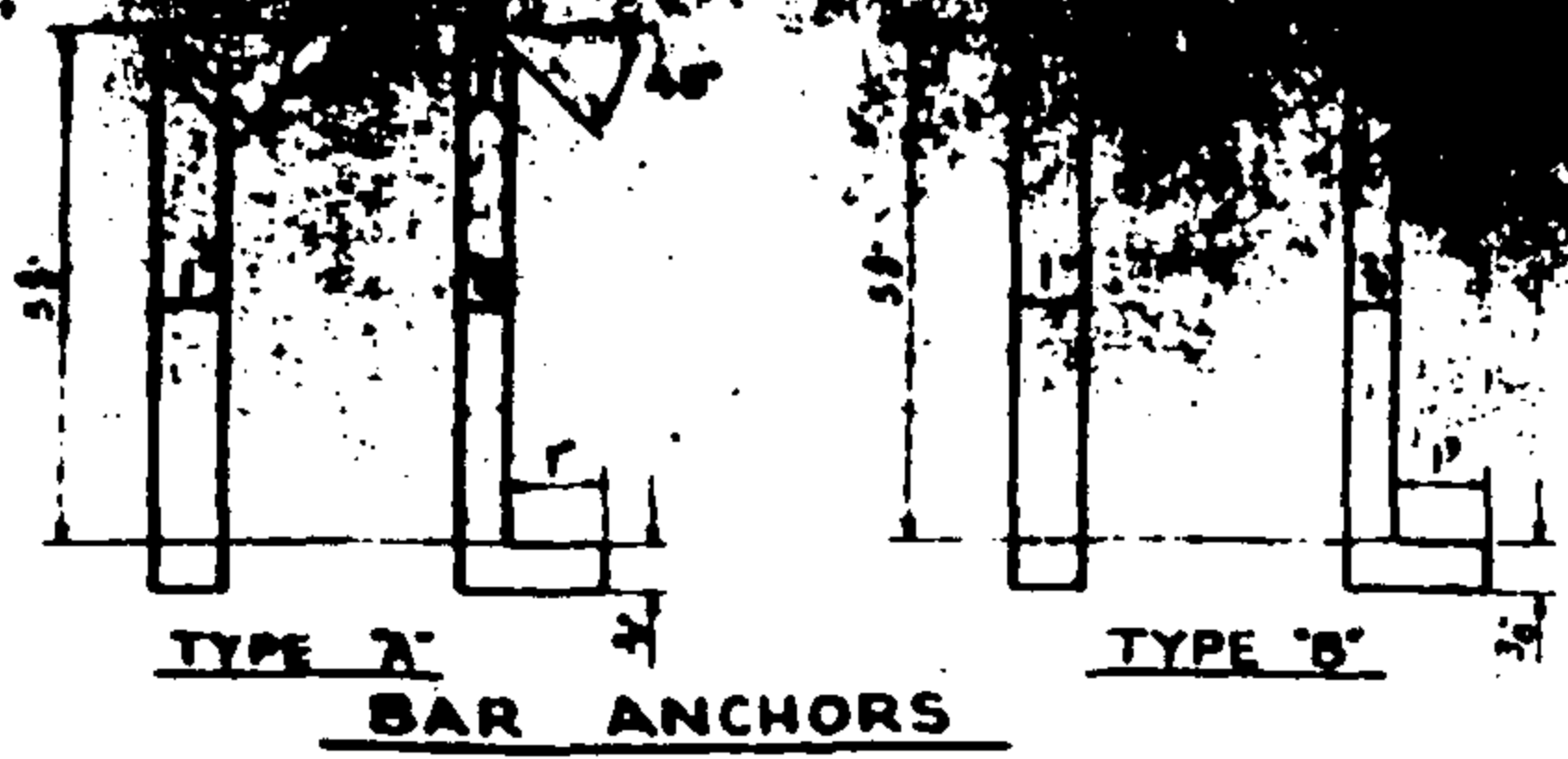
Bogue Sound Bridge
Aluminum Expansion Joints
2-5 Gal. Caps bought indirectly
Standard Oil Company Calumet #10X

If we can find it Scotty will send
someone over it.

Larry Brack's - Purchasing
2:50

Larry is checking to see where
we can secure the above lubricant.

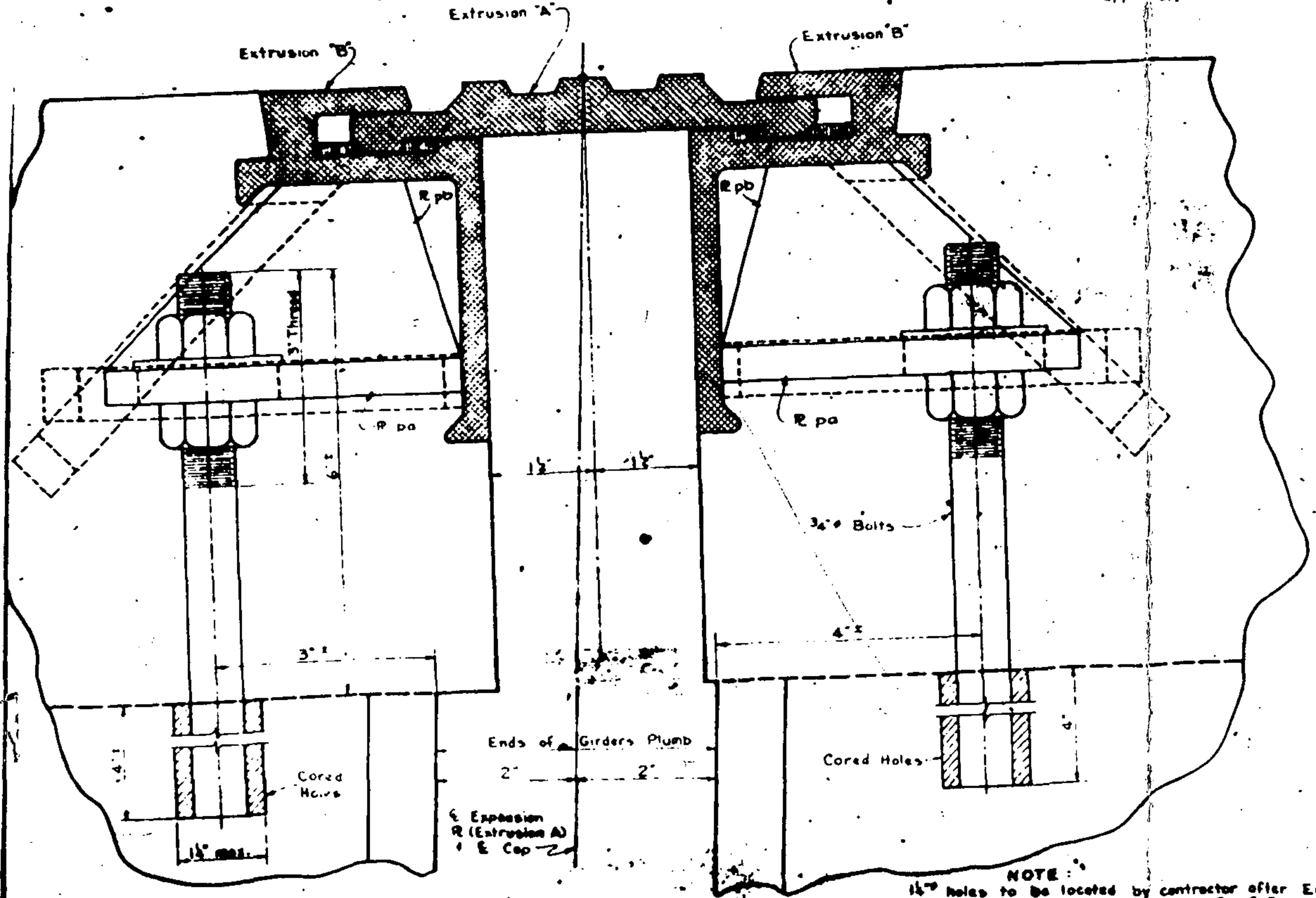
Mr. Goodie
2:00 Today



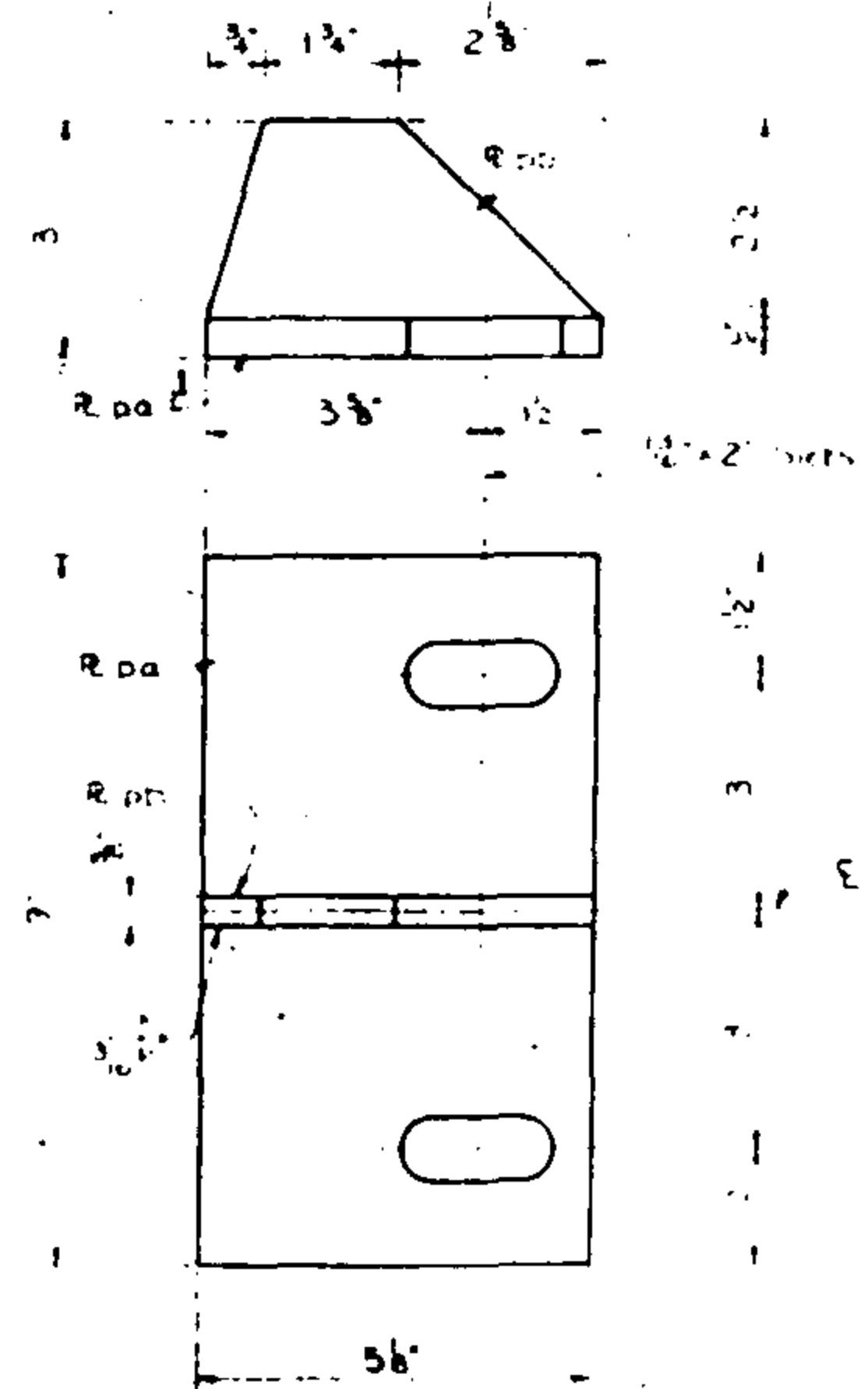
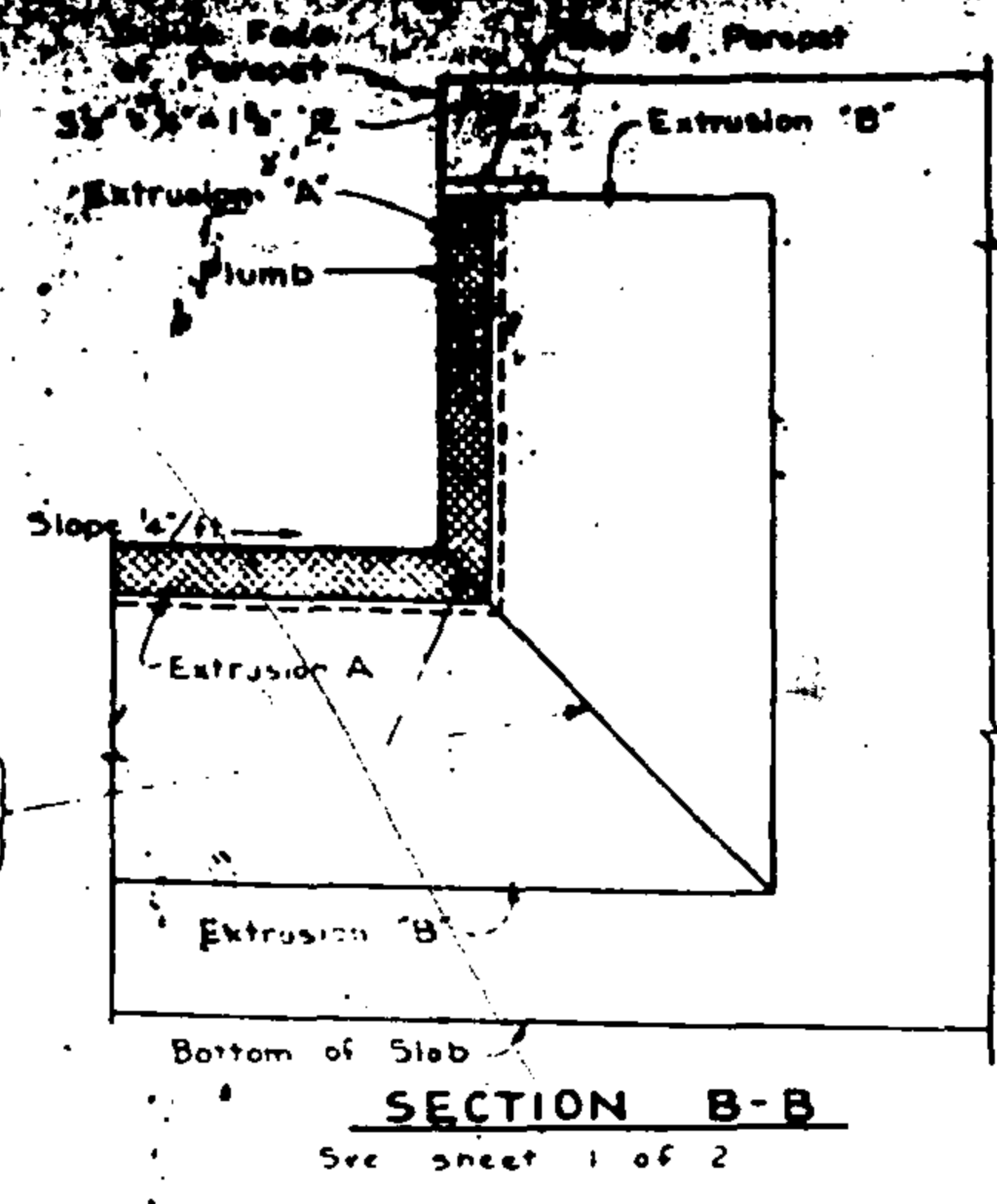
Bent 20-N	Bent 21-S
Bent 17-N	Bent 11-S
Bent 14-N	Bent 14-S
Bent 11-N	Bent 17-S
Bent 8-N	Bent 20-S
Bent 5-N	Bent 23-S
Bent 2-N	Bent 26-S
	Bent 29-S
	Bent 32-S

Total Expansion Plates required 20

For dimensions of Extrusions 'A' & 'B' see Sheet 1 of 2.



NOTE:
 15" holes to be located by contractor after Expansion Plates have been set so that the E of Expansion Plate is directly above the E of Cap. The contractor will be required to use a rotary type drill to core the holes. The joint in vertical face of Peropet to be perpendicular to the grade of the Bridge slab.



DETAIL OF R_{pa} & R_{pb}
 One Assembly Required for each Girder.

GENERAL NOTES

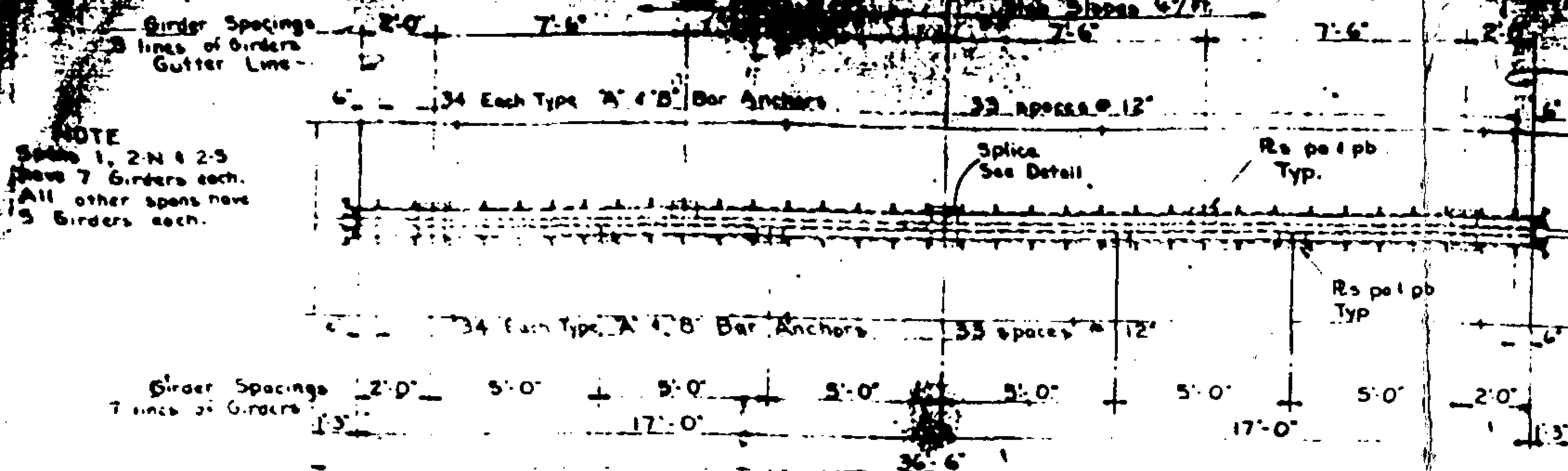
1. Alloy for Extrusions, Plates and Bolts to be 6061-T 6.
2. Filler material to be Alloy 5356.
3. The expansion joints shall be shop assembled and detailed with a normal 3" gap between extrusions. The assembly shall be adequately braced to maintain correct alignment and spacing during transport.
4. All aluminum surfaces in contact with concrete shall be protected with two coats of zinc chromate primer (wash coat and one prime coat) and a finish coat of alkali-resistant bituminous paint.
5. The expansion joint shall be field set to the grade of roadway and parallel with the roadway.
6. Lubricate and seal the Aluminum Expansion Joints in the shop before shipment with alkali-resistant grease (Standard Oil Company, Columet #10X or equivalent).
7. All contact surfaces for shop or field welding shall be prepared to suit.
8. The Expansion joint shall be fabricated to the roadway cross section.
9. Welding to be done in accordance with the latest AWS specifications.

PROJECT No. 8.2215
 CARTERET CO
 STATION 211 + 20
 Sheet 2 of 2

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 Raleigh
EXPANSION PLATE
 JULY, 1969

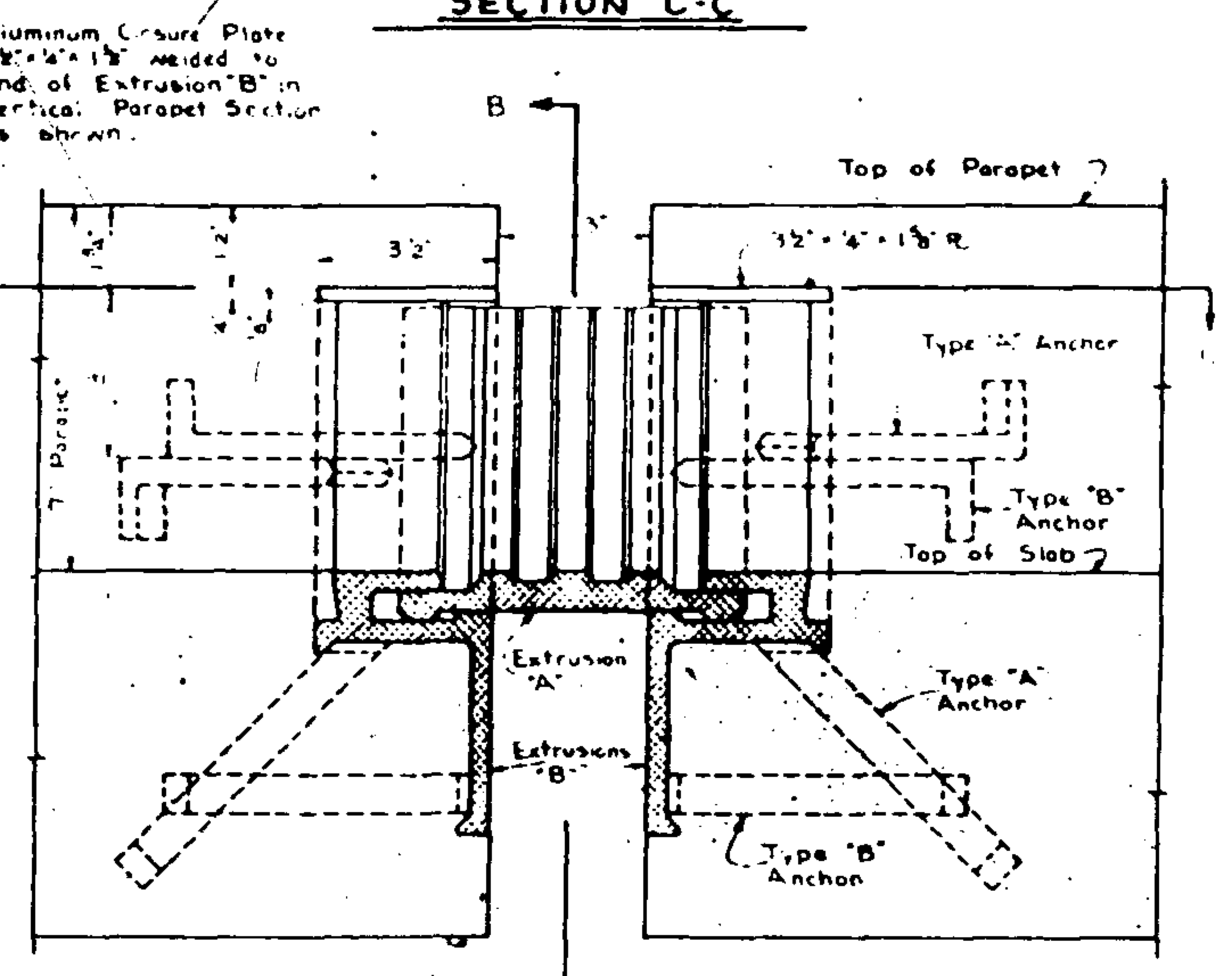
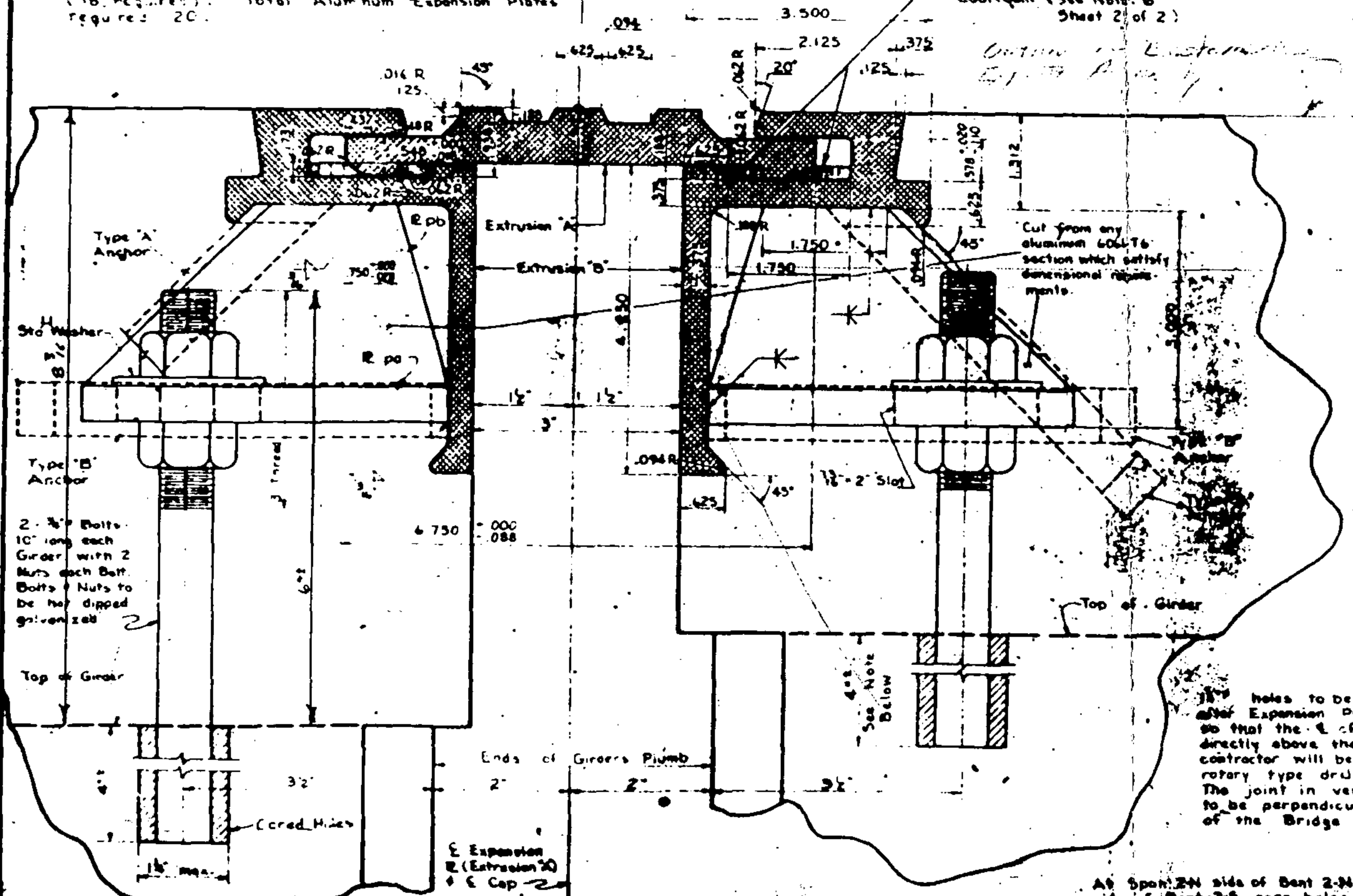
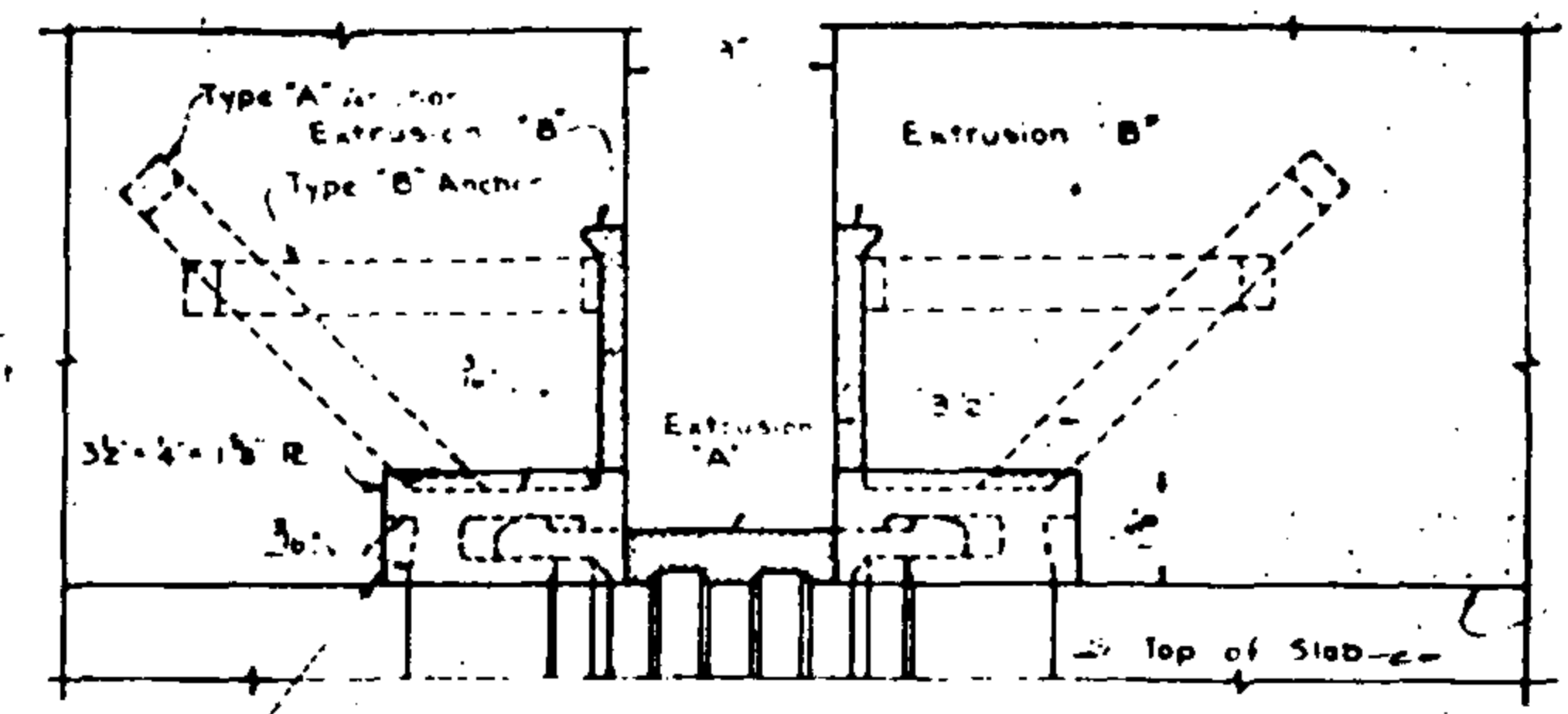
REVISIONS				
NO.	BY	DATE	REASON	APPROVED

ALUMINUM EXPANSION PLATE
 Showing Expansion



Slab and Parapet steel shall be painted back so there will be no contact with Aluminum Expansion Joint.

1/2" bars in Rein. Post may be omitted to clear Aluminum Expansion Joint Anchors in Parapet.



3/8" holes to be located by contractor after Expansion Plates have been set so that the E of Expansion Plate is directly above the E of Cap. The contractor will be required to use a rotary type drill to core the holes. The joint in vertical face of Parapet to be perpendicular to the grade of the Bridge slab.

At Span 2-N side of Bent 2-N, and of Span 2-S side of Bent 2-S core holes in ends of Girders 4" deep due to only 1/4" build-up.

SECTION A-A

PLAN OF SPLICE

PROJECT No. 8
CARTERET
STATION 211 +
Sheet 1 of 2

STATE OF NORTH CAROLINA
STATE HIGHWAY COM.
EXPANSION PI

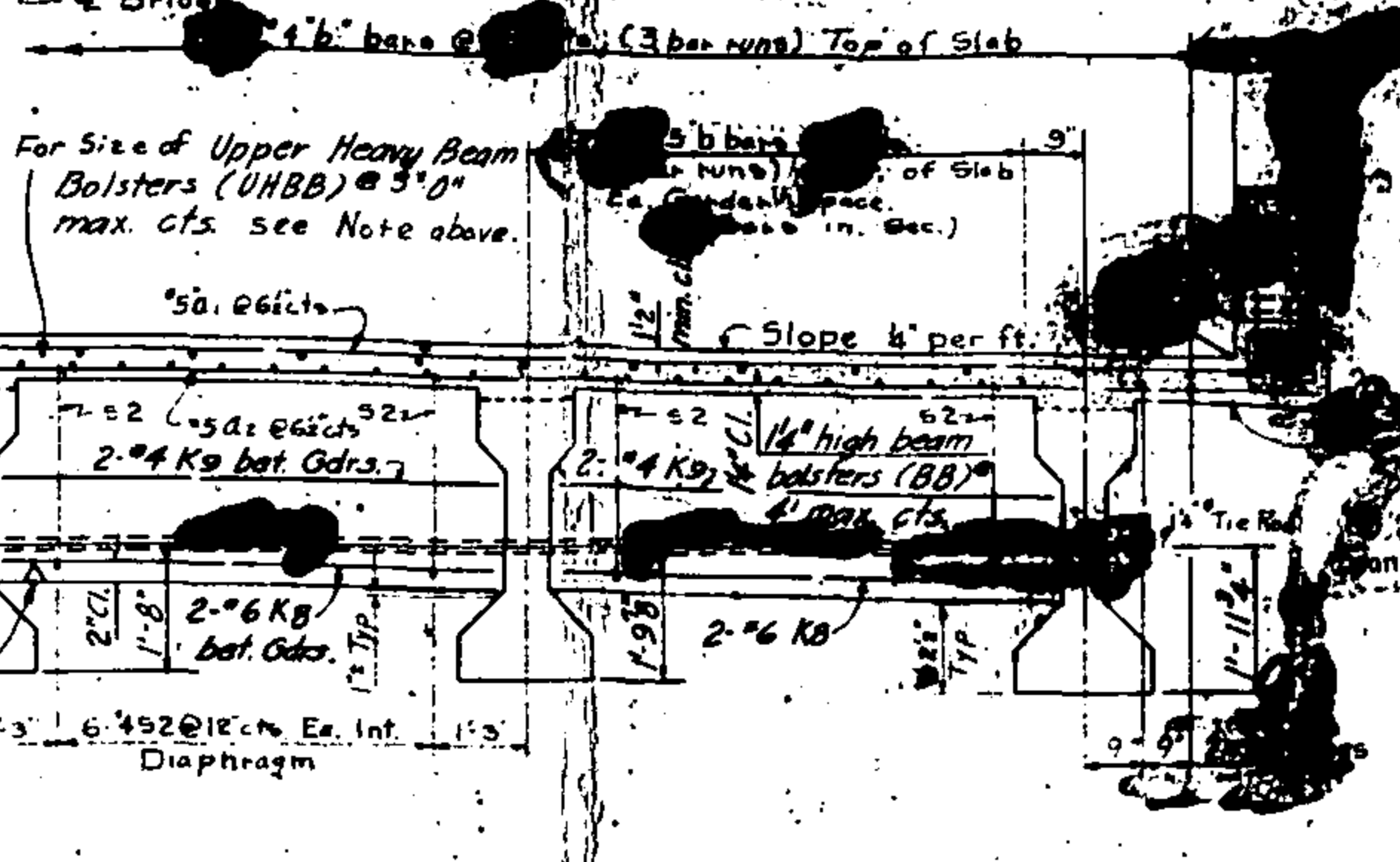
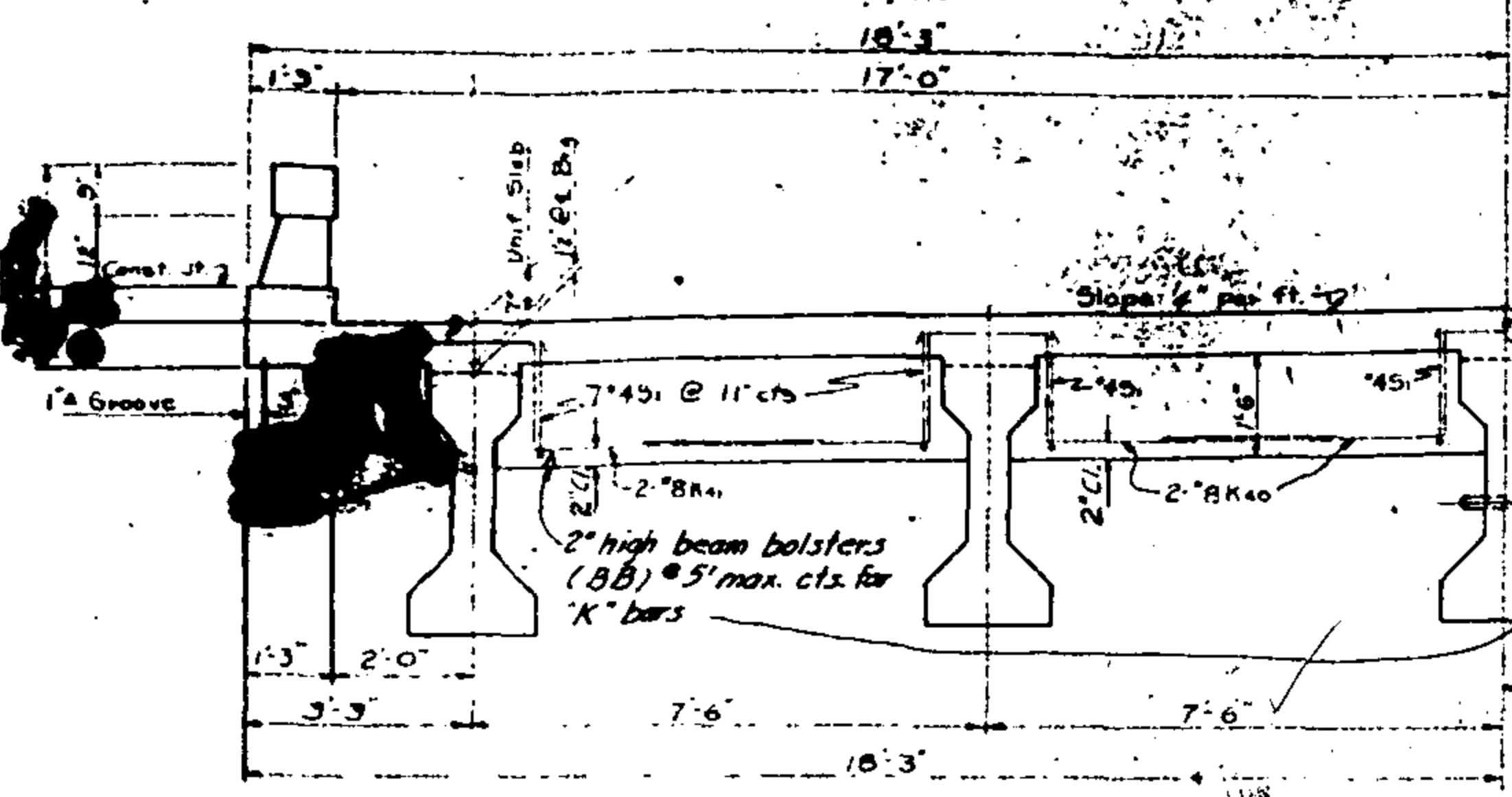
JULY, 196

Note: When 5 bars in the top portion of slab are: #4 use 1 1/2" high UHBB #6 use 1 1/2" high UHBB or #8 use 1" high UHBB.

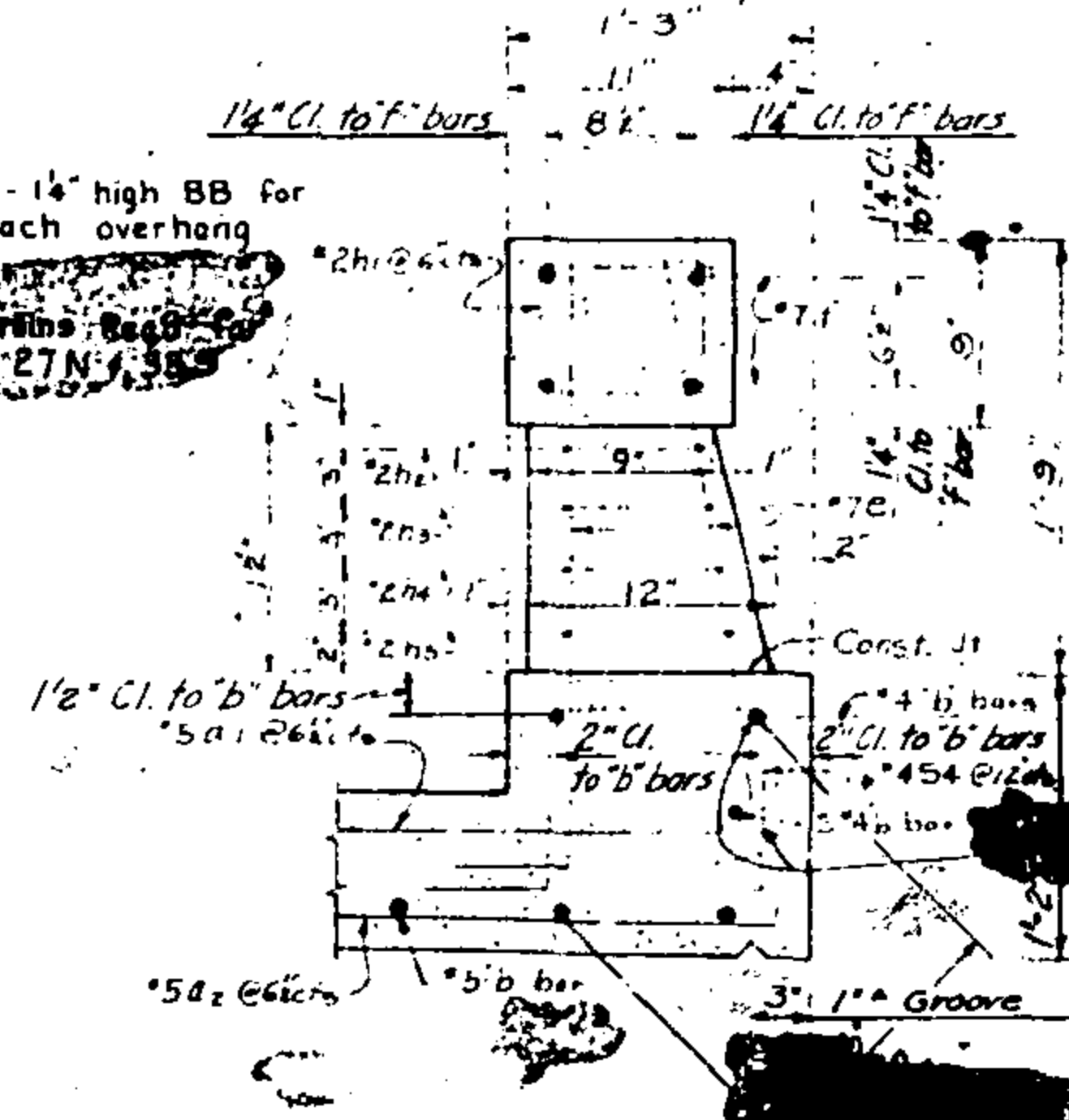
Provide one 1 1/2" high Beam Bolster (BB) at mid-point of each post spacing to support f' bars - also tie f' bars to c' bars for support.

NOTES

Concrete in Compression 1100 lbs. per sq. in.
 Reinforcing Steel in Tension 20000 lbs. per sq. in.
 For other Design Details (General Notes) see Sheet 57-16-08
 For bars in concrete, see mark and see code for details.
 Temporary struts shall be placed between prestressed girders adjacent to the diaphragms, and the nuts on the 1/2" rods shall be tightened before the diaphragms are cast. Struts shall remain in place 3 days after concrete is placed. The struts shall be retightened after the struts have been removed.



DRAIN DETAIL

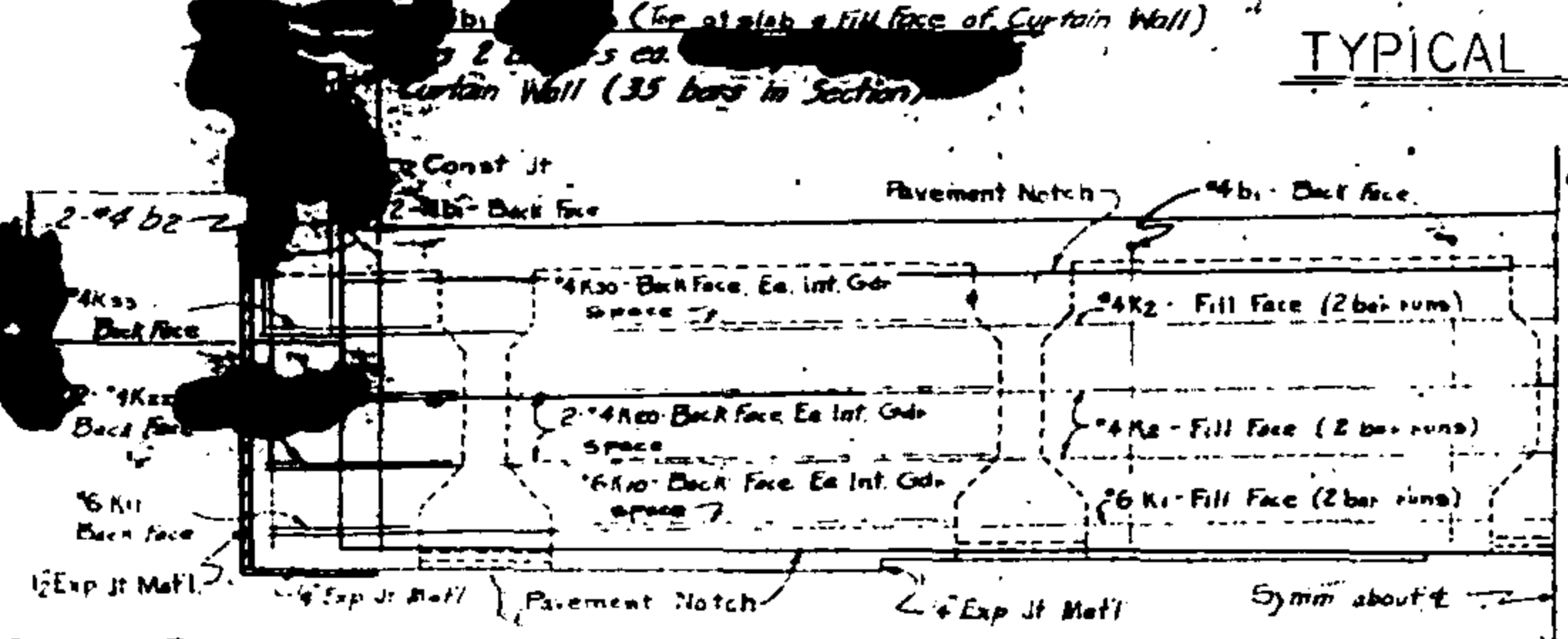


HALF SECTION ~ BENT DIAPHRAGM

HALF SECTION ~ INTERMEDIATE DIAPHRAGM

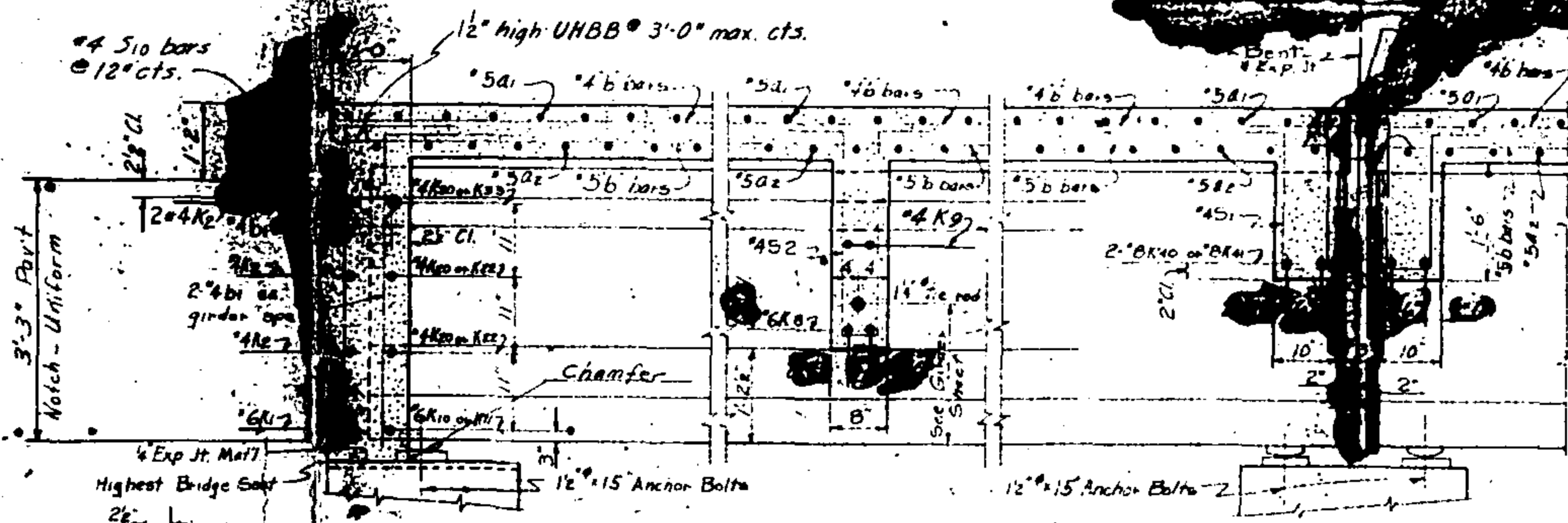
PARAPET & RAIL SECTION

Note: See Rail Sheet for reinforcing steel in Posts & Rails.



TYPICAL SECTION

END POST & BASE SECTION



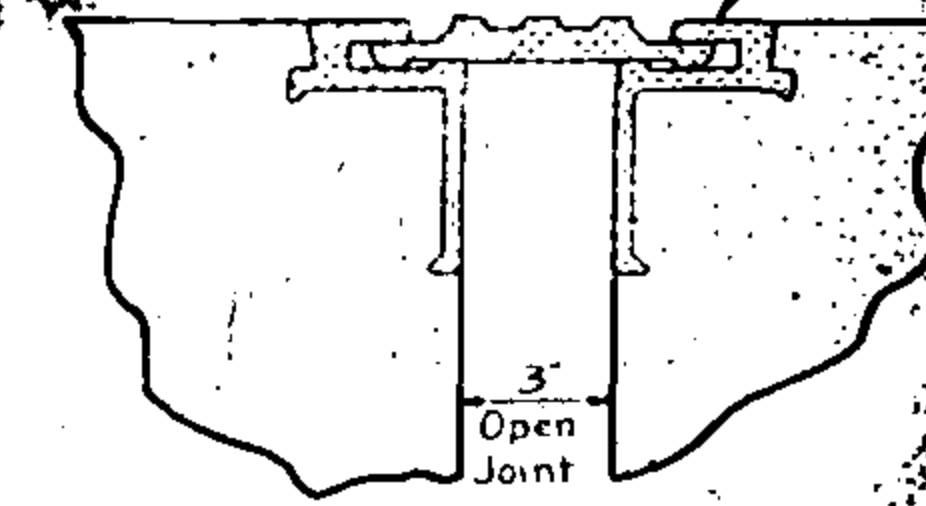
SECTION A-A

SECTION D-D

SECTION B-B

At Bent 26N or 32-S

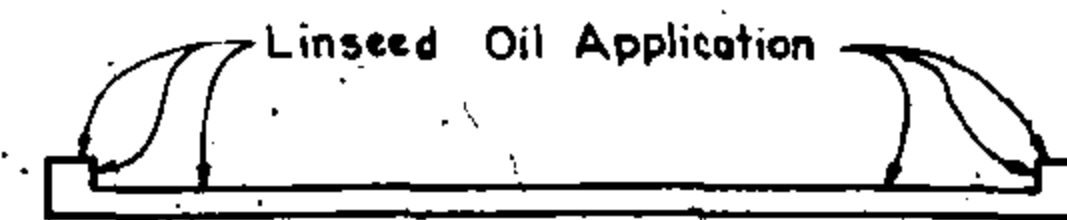
Aluminum Expansion Plate See Expansion Plate sheet 57-16-08



DETAIL 'B'

58-16-08
 PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION 211 + 20
 65' Spans 27N & 33-S

STATE OF NORTH CAROLINA
 STATE HIGHWAY COMMISSION
 STANDARD TYPICAL SECTIONS
 34' ROADWAY ~ 90° SKEW
 5-45' PRESTR. CONC. GIRDERS
 CONC. POST & RAIL



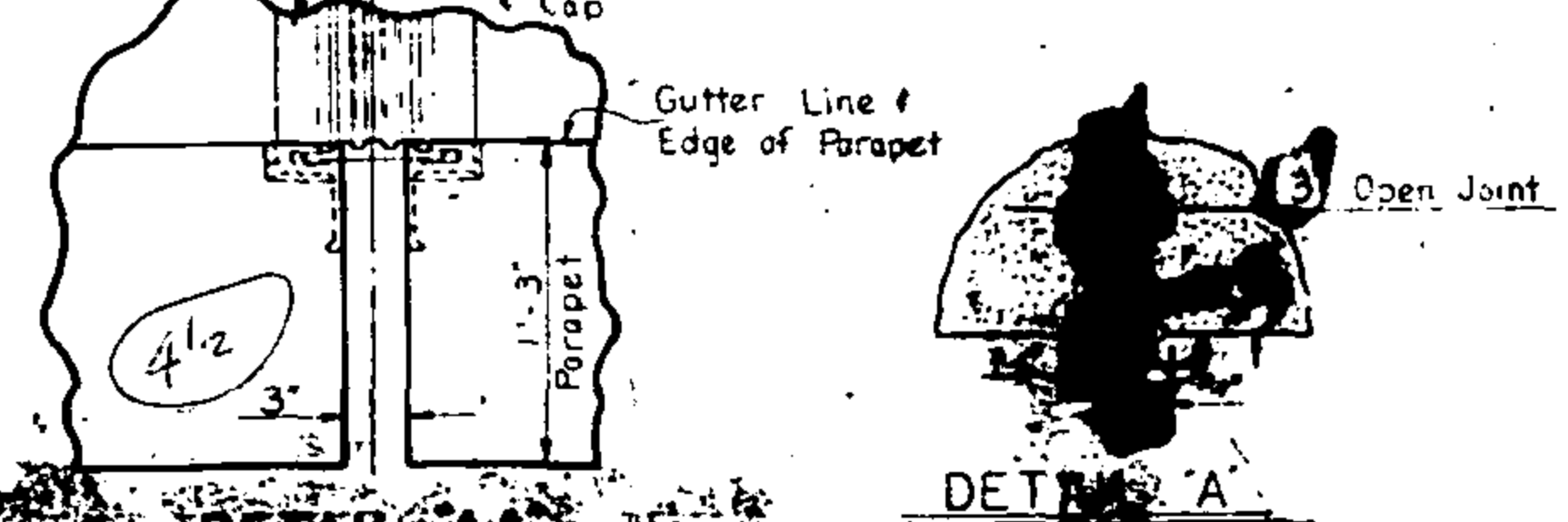
SKETCH SHOWING AREA OF LINSEED OIL APPLICATION

Note: See Special Provisions for method of curing bridge deck and mixing and applying the linseed oil solution.

** Clear dimensions on small posts are to c' bars

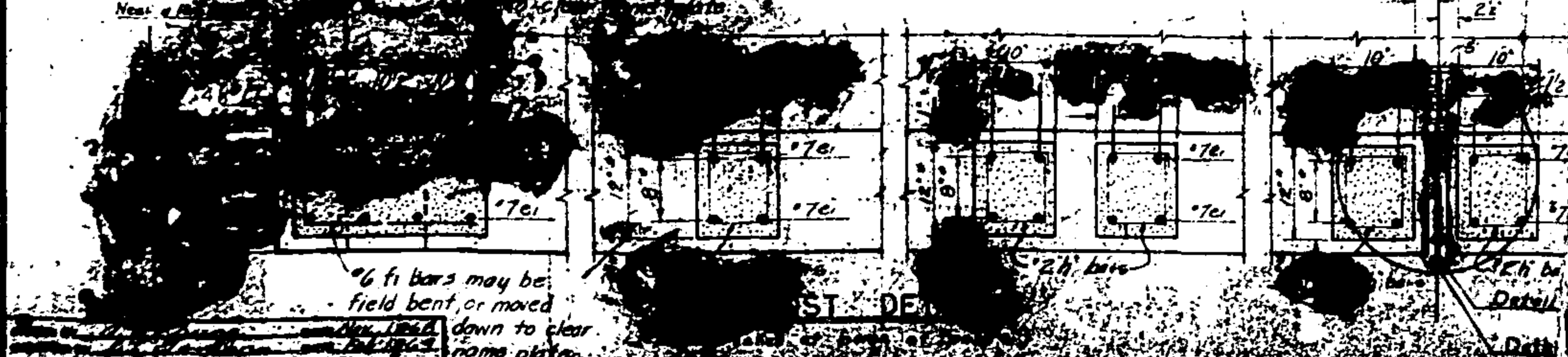
Aluminum Expansion Plate See Expansion Plate sheet 57-16-08

HALF END ELEVATION



DETAIL A-A

DETAIL A

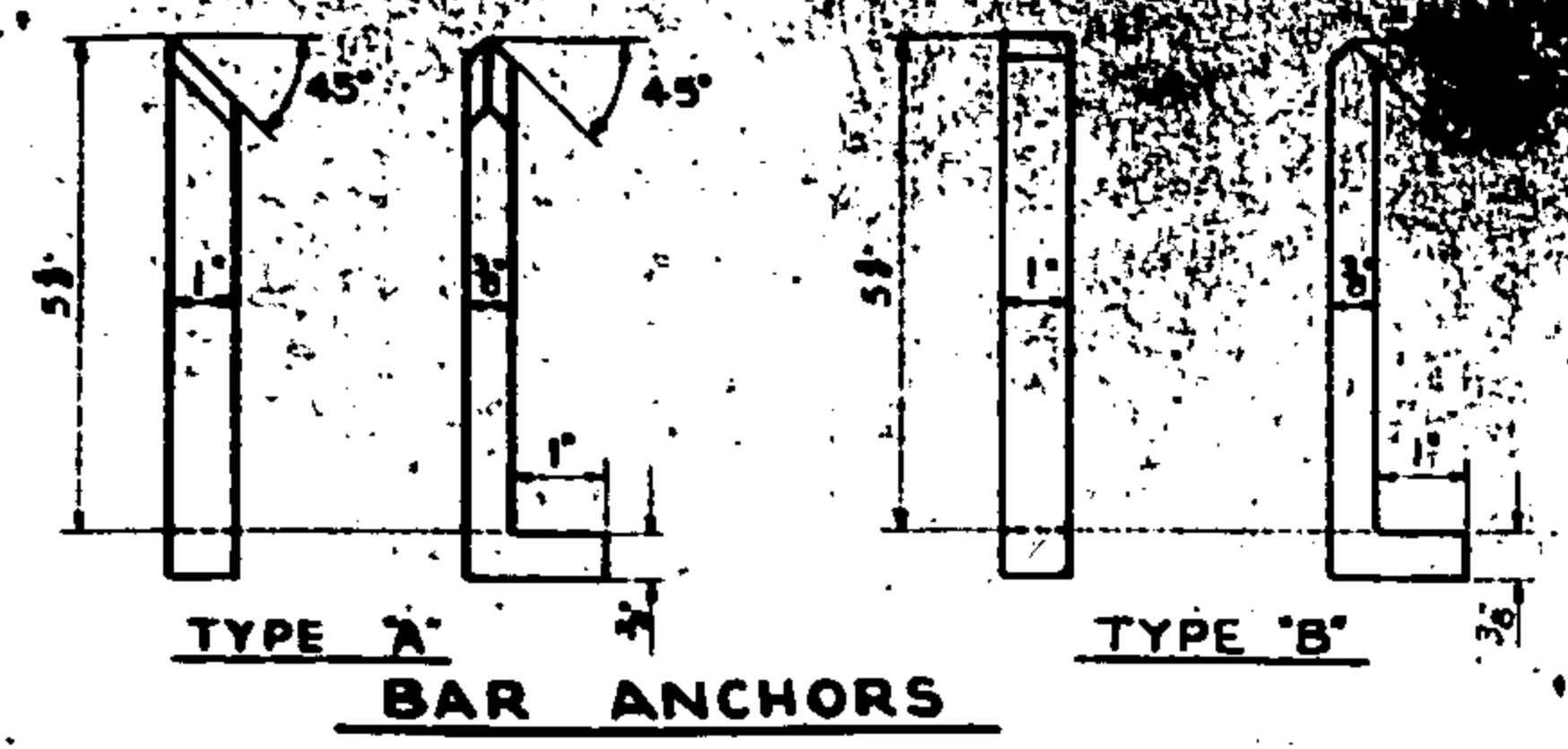


* 6 ft bars may be field bent or moved down to clear

* 1 1/2" high BB comes place

GENERAL NOTES

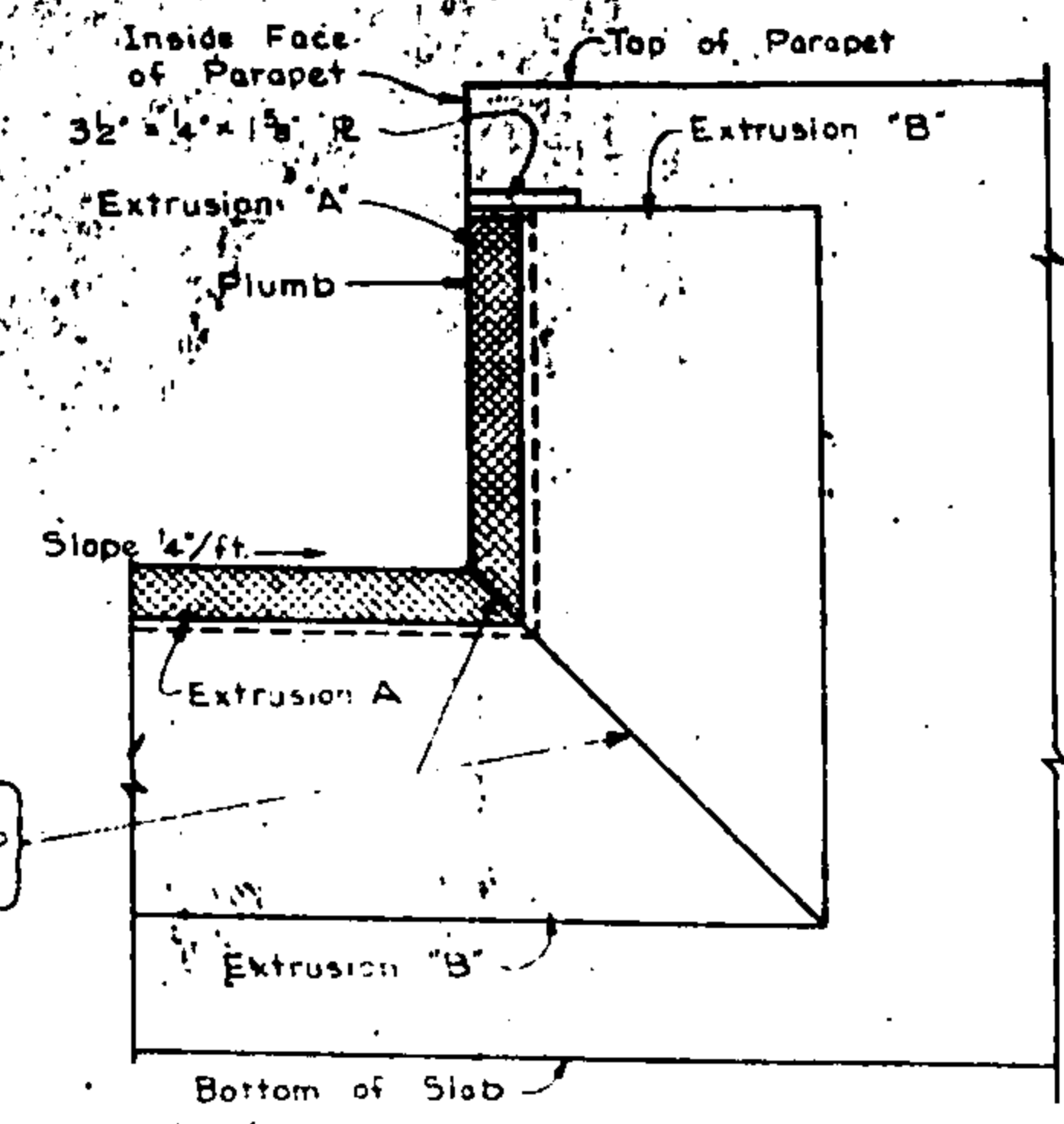
1. Alloy for Extrusions, Plates and Straps to be 6061-T 6.
2. Filler material to be Alloy 5356.
3. The expansion joints shall be shop assembled as detailed with a normal 3" gap between extrusions. The assembly shall be adequately braced and blocked to maintain correct alignment and spacing during shipment.
4. All aluminum surfaces in contact with concrete shall be protected with two coats of zinc chromate paint (one wash coat and one prime coat) and a finish coat of alkali-resistant bituminous paint.
5. The expansion joint shall be field set to the correct grade of roadway and parallel with the roadway grade.
6. Lubricate and seal the Aluminum Expansion Joint in the shop before shipment with alkali-resistant grease (Standard Oil Company, Calumet #10X or equal).
7. All contact surfaces for shop or field welding shall be milled to fit.
8. The Expansion Joint shall be fabricated to fit the roadway cross section.
9. Welding to be in accordance with the latest revised A.S.S. Specifications.



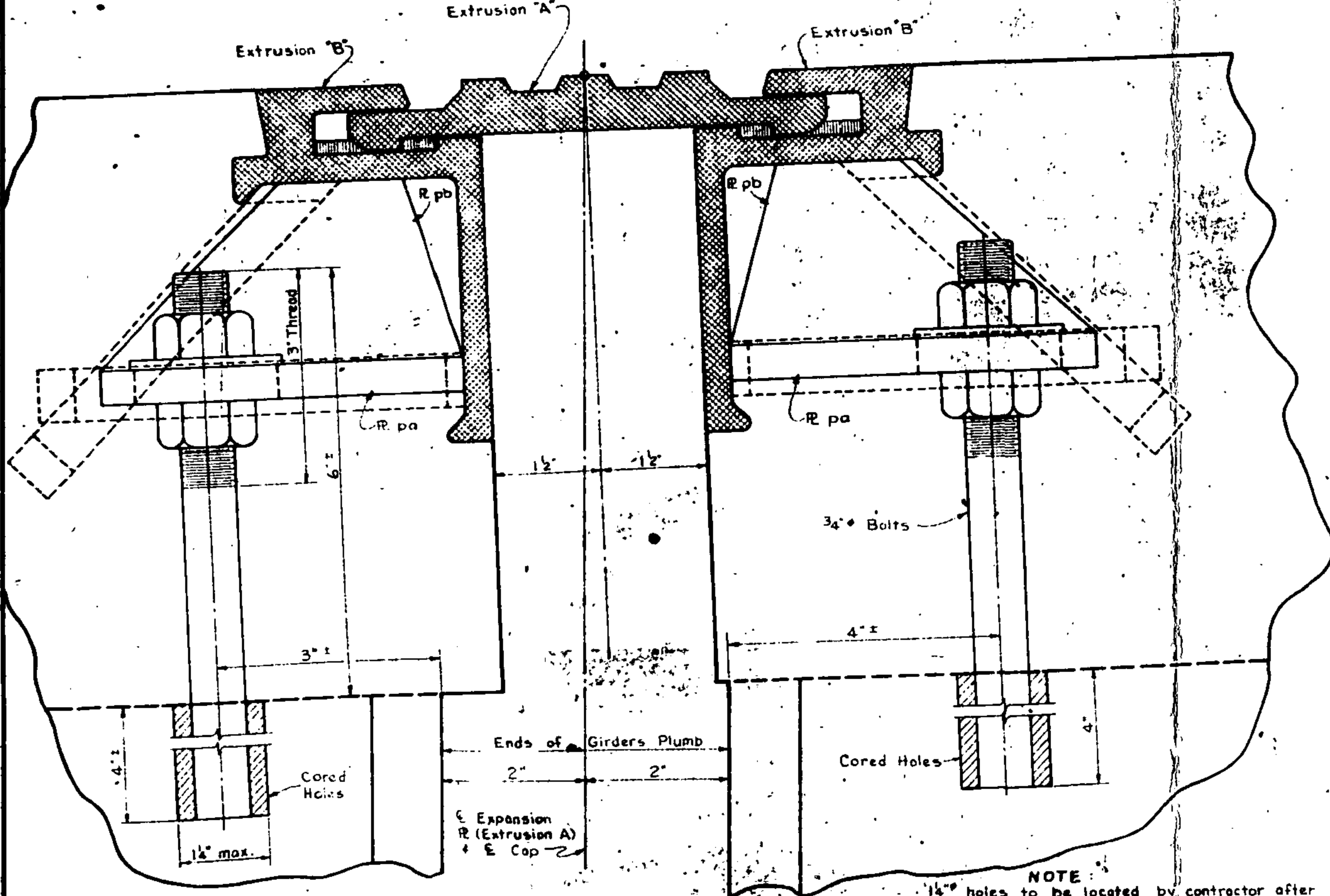
Aluminum Expansion Plates required:

Bent 26-N	Bent 29-S
Bent 23-N	Bent 5-S
Bent 20-N	Bent 8-S
Bent 17-N	Bent 11-S
Bent 14-N	Bent 14-S
Bent 11-N	Bent 17-S
Bent 8-N	Bent 20-S
Bent 5-N	Bent 23-S
Bent 2-N	Bent 26-S
	Bent 29-S
	Bent 32-S

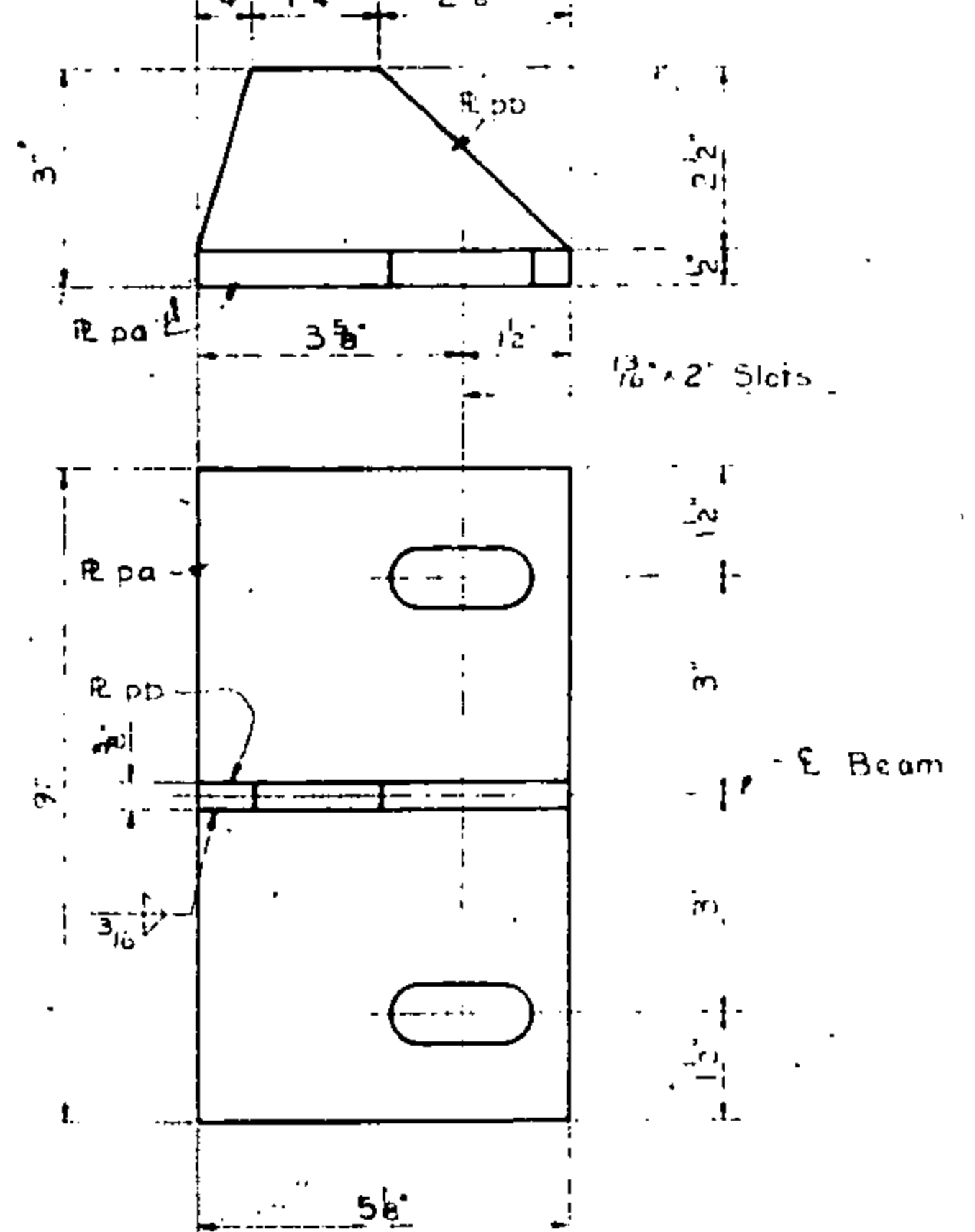
Total Expansion Plates required 20



For dimensions of Extrusions "A" & "B" see Sheet 1 of 2.



SECTION B-B
See sheet 1 of 2



DETAIL OF R_s p_a f_p_b
One Assembly Required for each Girder.

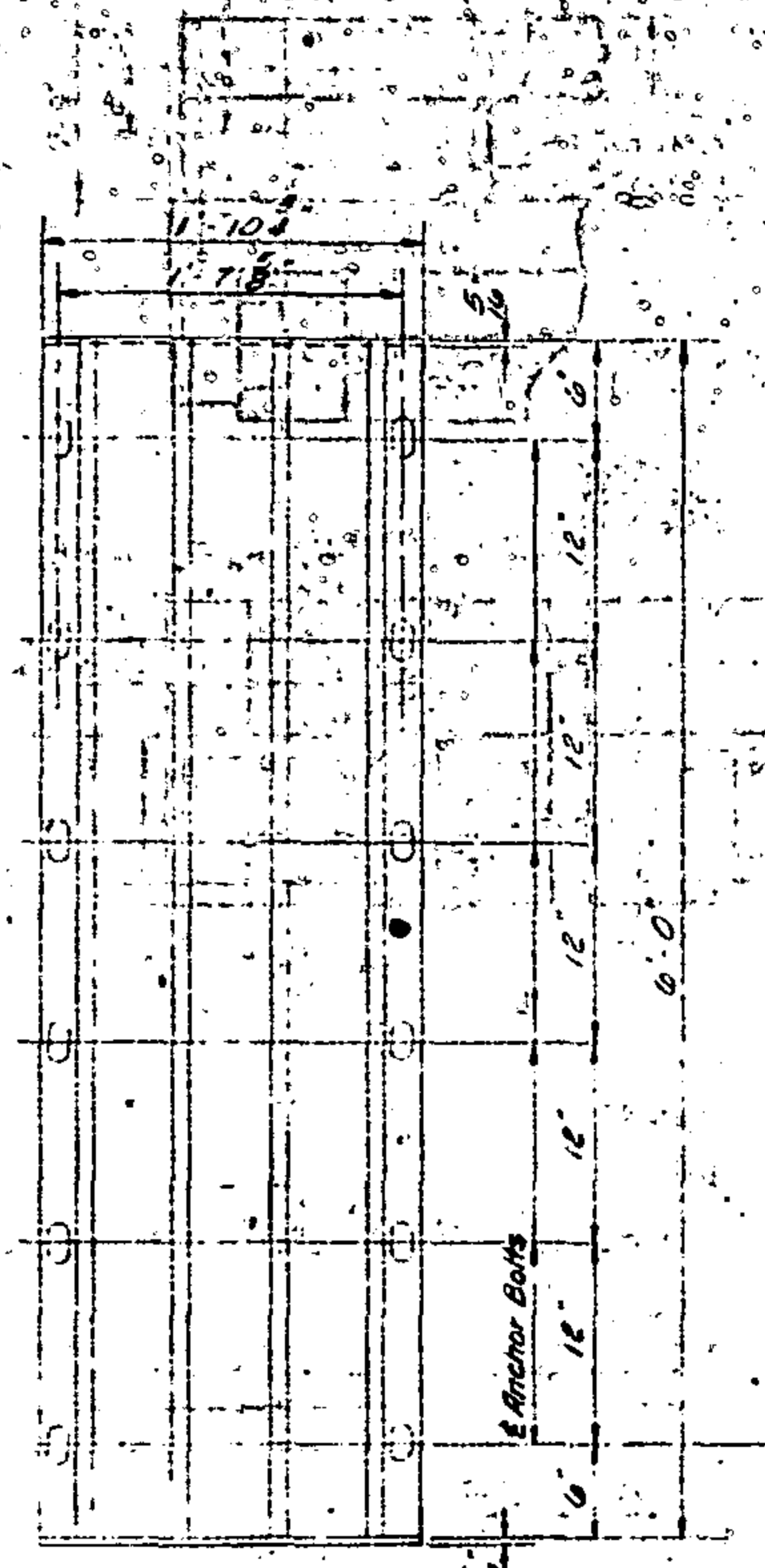
NOTE:
1 1/2" holes to be located by contractor after Expansion Plates have been set so that the E of Expansion Plate is directly above the E of Cap. The contractor will be required to use a rotary type drill to core the holes. The joint in vertical face of Parapet to be perpendicular to the grade of the Bridge slab.

ALUMINUM EXPANSION JOINT

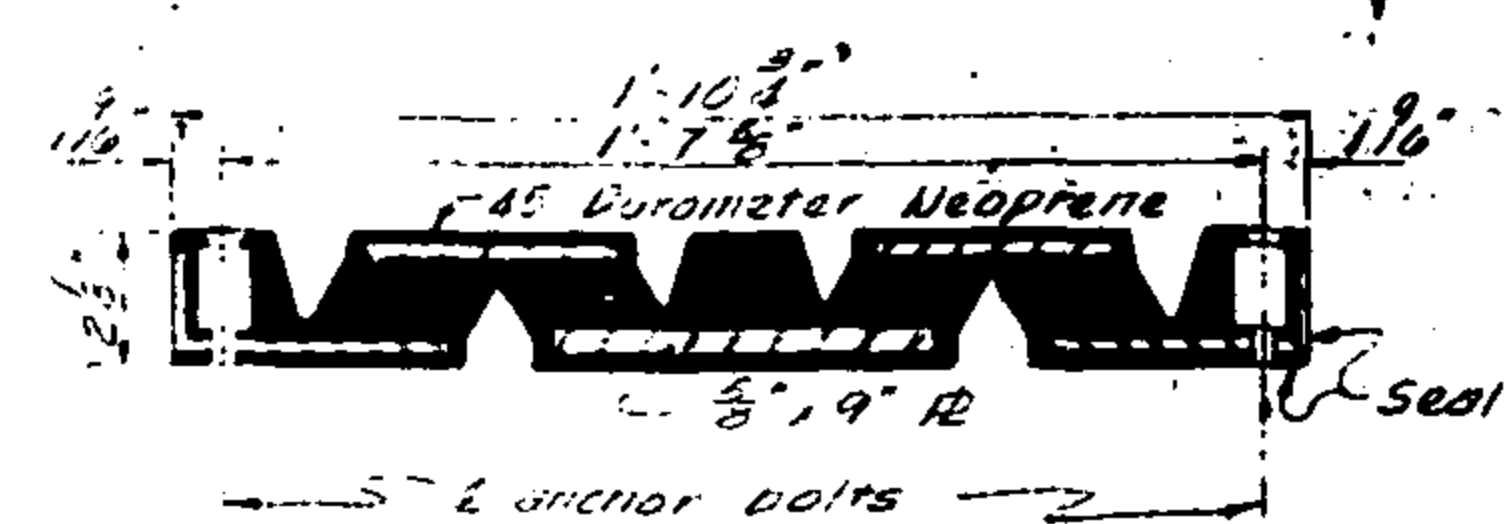
Showing Expansion Plate on

PROJECT No. 8.2215302
CARTERET COUNTY
STATION: 211 + 20
Sheet 2 of 2

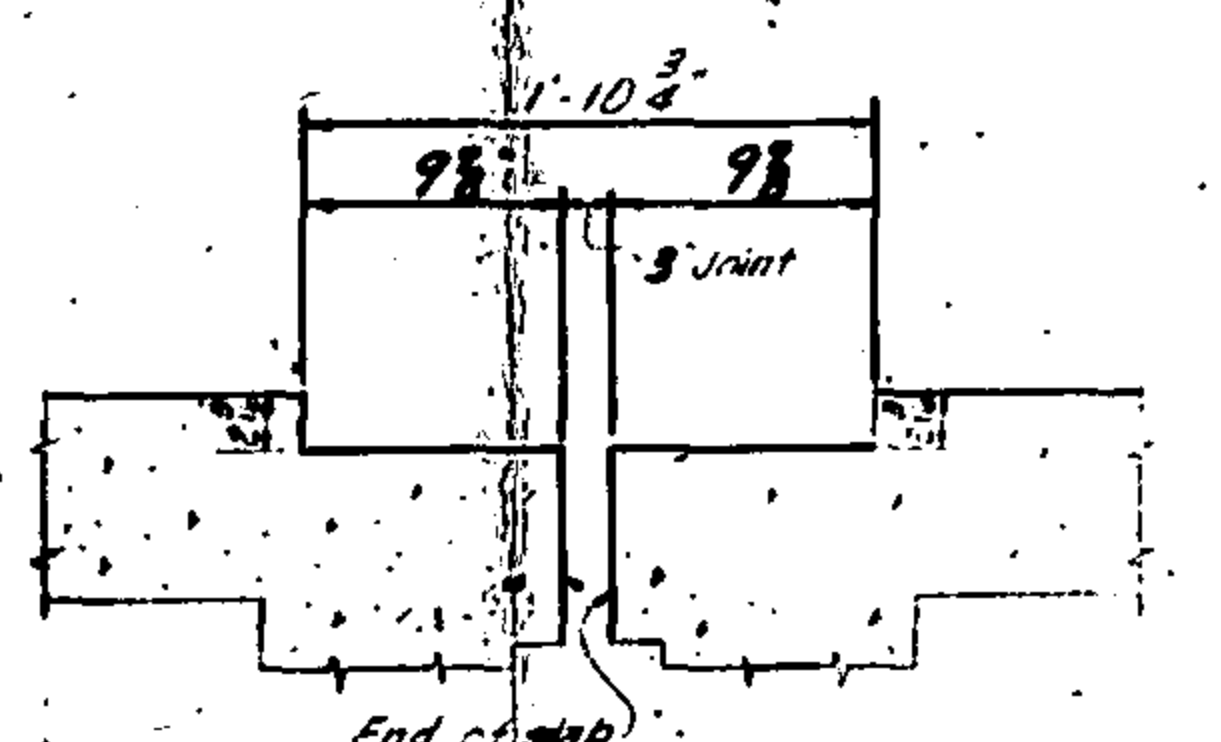
STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
EXPANSION PLATE					
JULY, 1969					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			2		
2			3		



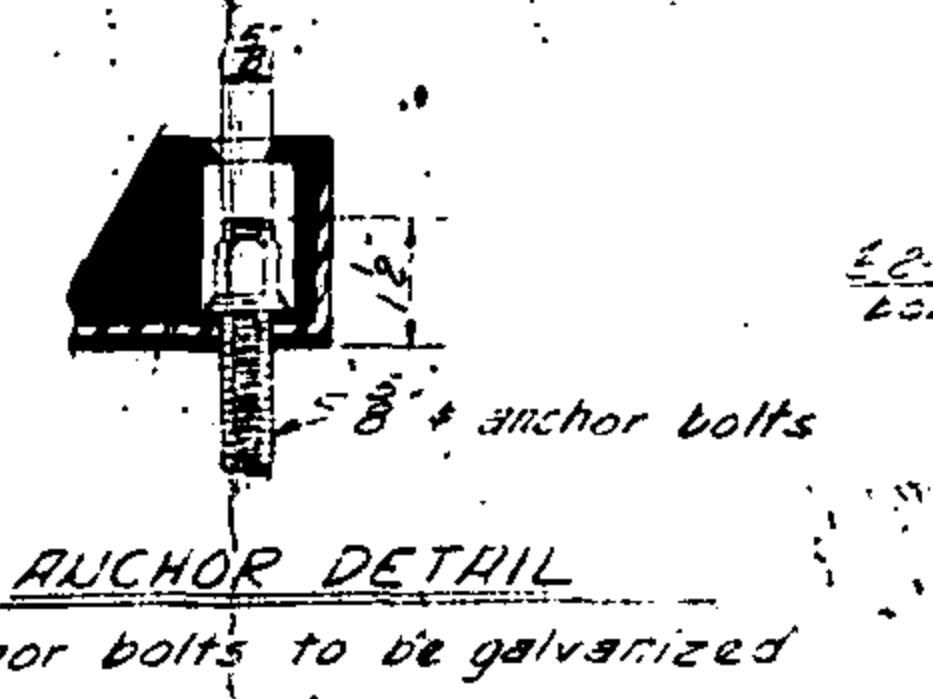
PLAN OF ELASTOMERIC EXPANSION JOINT ASSEMBLY



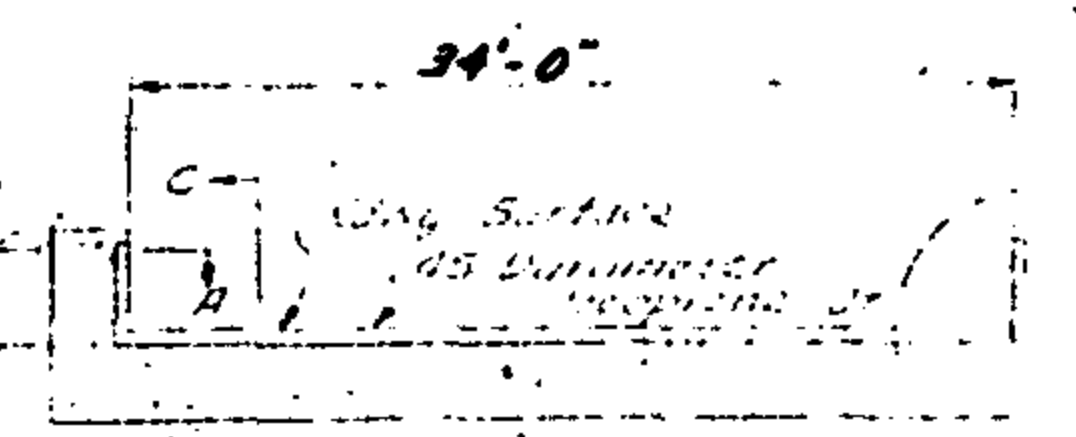
SECTION A-A



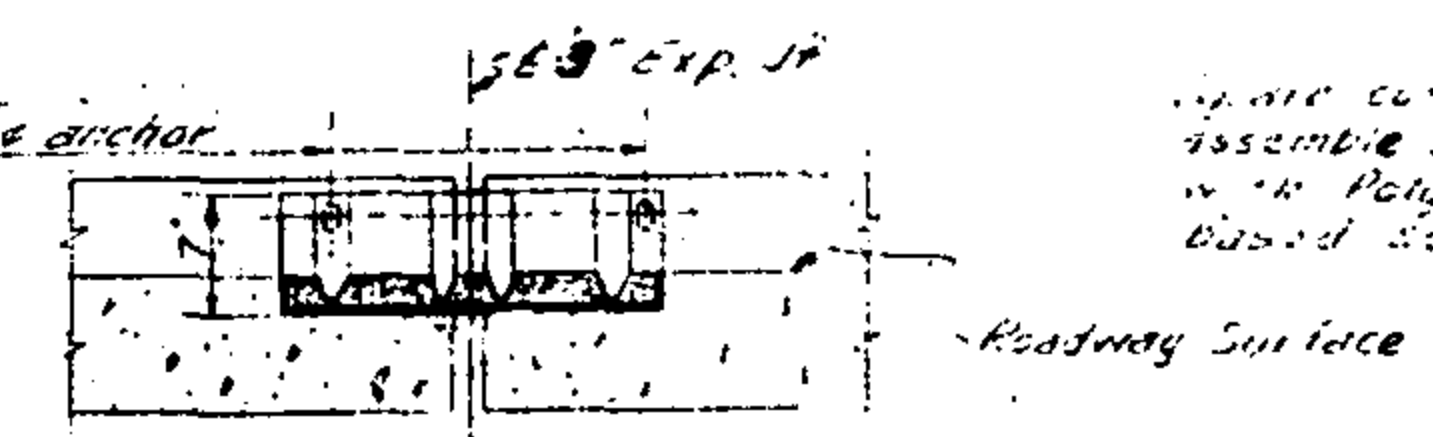
TYPICAL SECTION SHOWING JOINT TROUGH SECTION B-B



ANCHOR DETAIL
Anchor bolts to be galvanized



TYPICAL SECTION SHOWING JOINT ASSEMBLY



SECTION C-C

NOTES

- The elastomer portion of the elastomeric joint shall have the following physical properties determined by applicable A.S.T.M. tests:

Property	A.S.T.M. TEST
Tensile Strength	D-412
Elongation & Break	D-412
Hardness	D-476
Compression Set	D-482
88 hrs. @ 150° F	Method B
60 hr. temperature	D-766
Ozone Resistance	D-1149
Exposure to 100% RH	
Time for 70 hrs @ 70° F	
Sample under 20% strain	
Oil deterioration	D-471
Volume increase after immersion in A.S.T.M. oil #2 for 70 hrs @ 212° F	
- The joint will also have the following tolerances:

Tolerances	length: width: 5:0
	thickness: 5:0
- Joints shall be installed according to the procedures and recommendations of the manufacturer. Anchor slots to be plugged after installation. Completed (in ready assembly) shall be water tight.

PLAN OF ROADWAY

PROJECT No. B.2215302
 CARTERET COUNTY
 STATION: 211+20

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
ELASTOMERIC EXPANSION JOINT DETAILS

MARCH 1971

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1					
2					

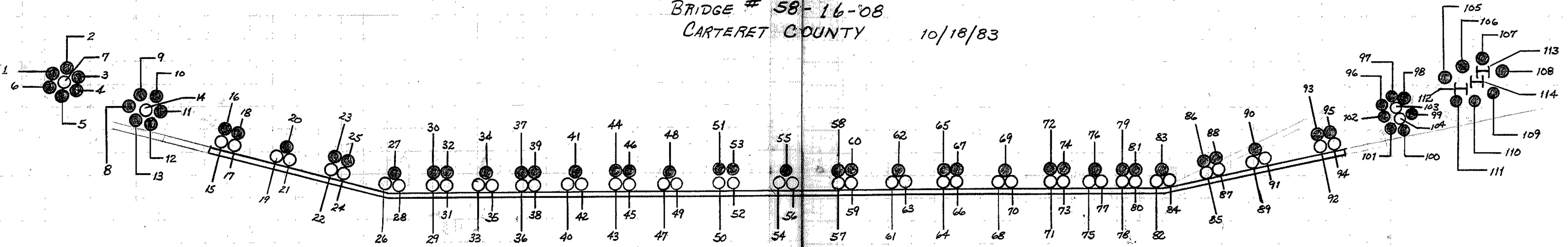
Fish Bridge No. 6
Cedarst County

CHEI NEA
ENG

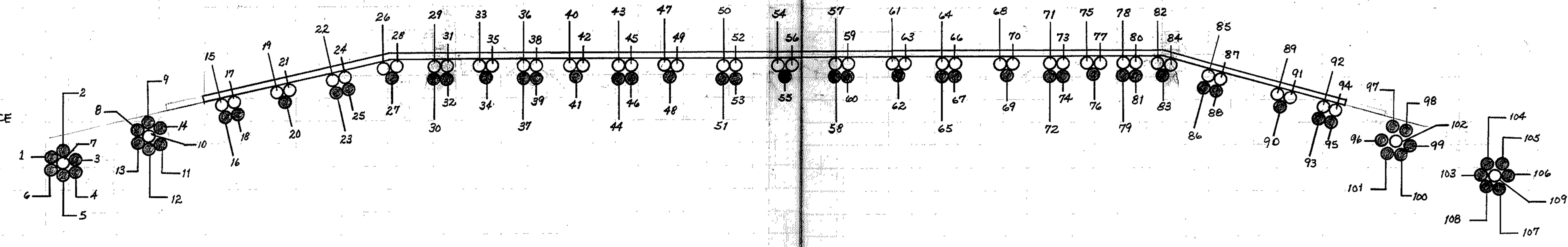
58-16-08
BANKER

EXPANSION JOINT DETAILS

BRIDGE # 58-16-08
 CARTERET COUNTY 10/18/83



OVERHEAD CLEARANCE
 SIGN POST



EMERALD ISLE HIGH RISE
 FENDER SYSTEM

AVERAGE PILE SIZE → 15" ± φ

- → VERTICAL OR FENDER PILE
- → BATTER PILE

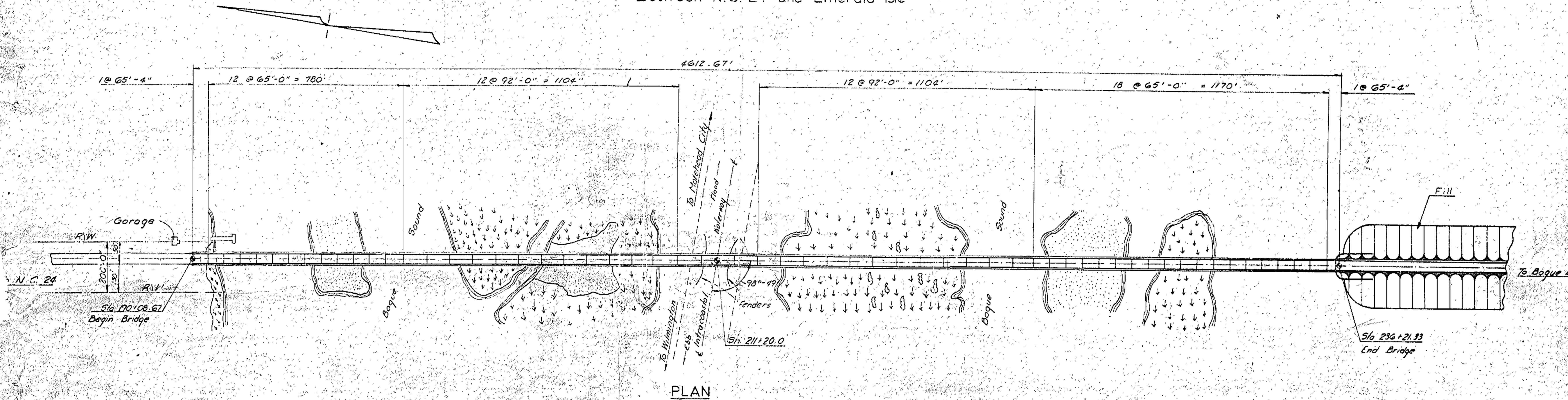
prepared by:
 S. T. Davis

FED. ROAD DIST.	STATE	STATE PROJ. REF. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
14	N.C.	8.2215302		32	
STATE PROJ. NO.		F.A. PROJ. NO.	DESCRIPTION		
8.2215302		5-16 64(2)	Const.		

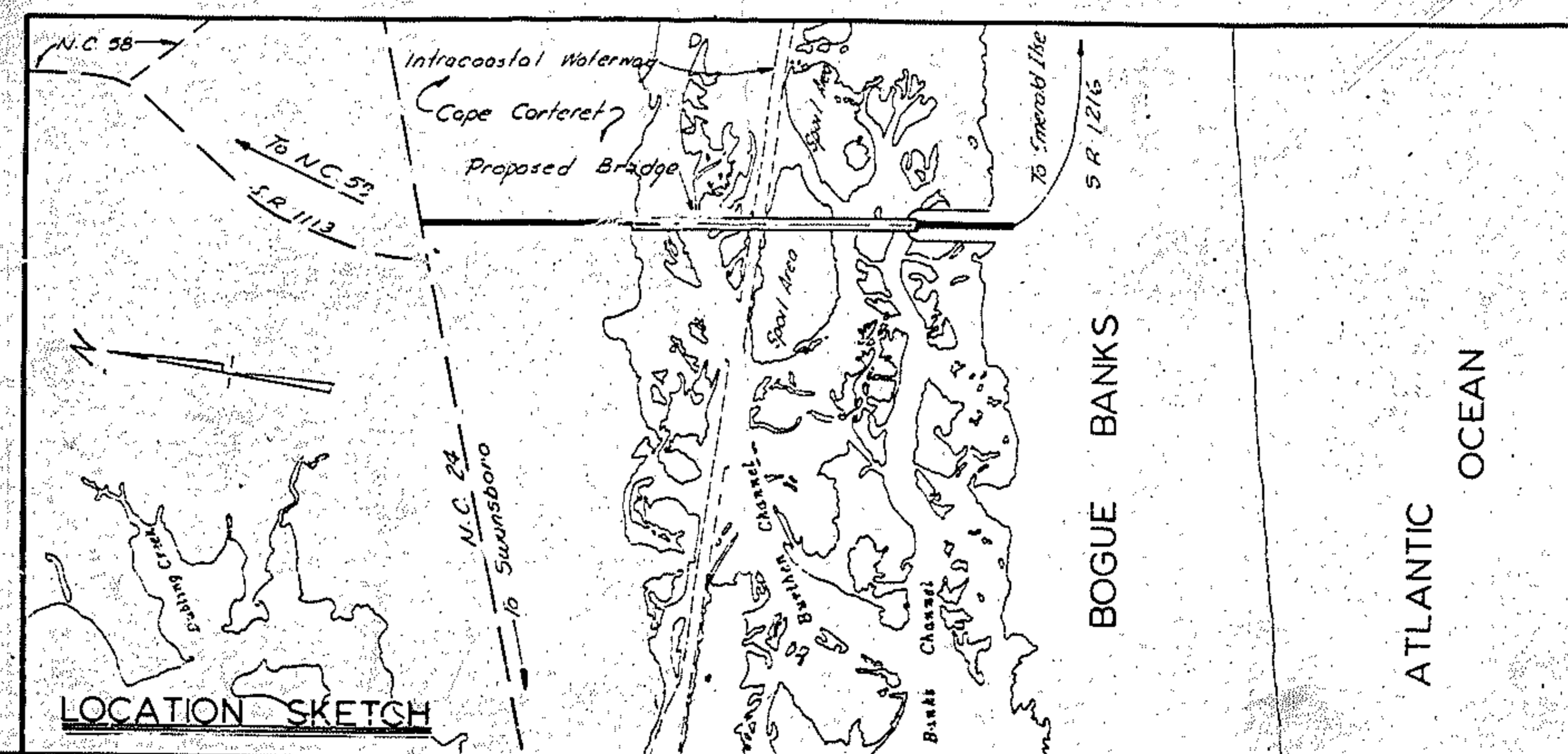
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION

**PLAN AND PROFILE OF PROPOSED
STATE HIGHWAY**

CARTERET COUNTY
Bridge over Intracoastal Waterway
Between N.C. 24 and Emerald Isle



PLAN



LOCATION SKETCH

REEL 953

POS 1

Br. No. 58-16-08

APPROVED: _____

ORIENTATION - S to N

DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

APPROVED: _____

DIVISION ENGINEER

Prepared in Office of
STATE HIGHWAY COMMISSION
RALPH, N. C.

Nearest Shipping Point - Newport
Surveyed by Bridge Location Dept.
Designed by Bridge Design Dept.
Date: November, 1918

BUILT ACCORDING TO PLANS

TOTAL BILL OF MATERIAL FOR SUPERSTRUCTURE, ONE INT. BENT, ONE END BENT & CONCRETE SHEET PILE BULKHEAD

	Class "A" Concrete Cu. Yds.	Class "AA" Concrete Cu. Yds.	Concrete Handrail Lin. Ft.	45" Prestr. Conc. Girder Lin. Ft.	54" Prestr. Conc. Girder Lin. Ft.	Reinforcing Steel Lbs.	12" Prestk. Conc. Piles No. Lin. Ft.	22" Oct. Prestk. Conc. Piles No. Lin. Ft.	8x24" Prestk. Conc. Sheet Piles No. Lin. Ft.	Method D. Damp Proofing Sq. Yds.	Linseed Oil Conc. Protection Gal.	Navigation Lighting System Lump Sum	Expansion Plates Lump Sum
End Span 27 N		68.7				15,223							
Spans 24 N - 25 N - 24 N		197.7				52,109							
Spans 23 N - 22 N - 21 N		197.7				52,109							
Spans 20 N - 19 N - 18 N		197.7				52,109							
Spans 17 N - 16 N - 15 N		198.9				52,109							
Spans 14 N - 13 N - 12 N		273.9				76,714							
Spans 11 N - 10 N - 9 N		273.9				76,714							
Spans 8 N - 7 N - 6 N		275.3				76,714							
Spans 5 N - 4 N - 3 N		278.1				76,714							
Span 2 N		108.9				21,262							
Span 1		106.6				20,144							
Span 2 S		108.9				21,262							
Spans 3 S - 4 S - 5 S		278.1				76,714							
Spans 6 S - 7 S - 8 S		275.3				76,714							
Spans 9 S - 10 S - 11 S		273.9				76,714							
Spans 12 S - 13 S - 14 S		273.9				76,714							
Spans 15 S - 16 S - 17 S		198.9				52,109							
Spans 18 S - 19 S - 20 S		197.7				52,109							
Spans 21 S - 22 S - 23 S		197.7				52,109							
Spans 24 S - 25 S - 26 S		197.7				52,109							
Spans 27 S - 28 S - 29 S		198.5				52,109							
Spans 30 S - 31 S - 32 S		198.9				52,109							
End Span 33 S		68.7				15,223							
End Post Blocks		0.8				85							
Bent No 32 South	10.0					2070	7	350		71			
End Bent No 2	16.0					2923	11	350		71			
Bulkhead	44.3					7,383	31	930	190	4750	1404		
										1366.4			
*Reinf. Steel (Sample Bars)						338							
Totals	70.3	4,646.4	9,228.33	10,353.54	13,313.60	1,240,377	42	425	7	350	190	4750	1475
						1,240,715	42	425	7	350	190	4750	1427.4
											386	Lump Sum	207.6
											385.41	Lump Sum	385.50

* See Str. Pay Record Book, Page 48

GENERAL NOTES

1. Assumed Live Load H.S. 15-44
2. For other Design Data and General Note see sheet S-N.
3. The contractor shall be required to maintain water traffic in a manner satisfactory to both the Engineer and the U.S. Coast Guard and in accordance with the Special Provisions.
4. For protection of material from salt water see Special Provisions.
5. Construction Elevations for setting the forms and screeds will be furnished to the Resident Engineer by the Bridge Design Dept. upon request before construction of deck is begun.
6. See Special Provisions for method of curing bridge deck and mixing and applying the linseed oil solution.
7. Piles for End Bent #2 to be driven through the roadway fill.
8. The contractor will be responsible for determining lengths of piles required for Bent 32-S and End Bent No. 2. See Special Provisions.

9. All 1/2" x 1/8" anchor bolts and hex nuts are to be hot dipped galvanized after fabrication. Galvanizing shall be at a uniform rate of 2 oz. per sq. ft. of surface in accordance with A.S.T.M. specifications A-123. Anchor bolts, hex nuts, and galvanizing will not be paid for as a separate item; the entire cost of same to be included in the unit prices bid for the several pay items.
10. For sheet showing location of supports for utility lines see Sheet S-39.

PROJECT NO. 8.221530
 CARTERET COL
 STATION 211+20

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
GENERAL NOTES AND TOTAL BILL OF MATERIAL
 FEBRUARY, 1969

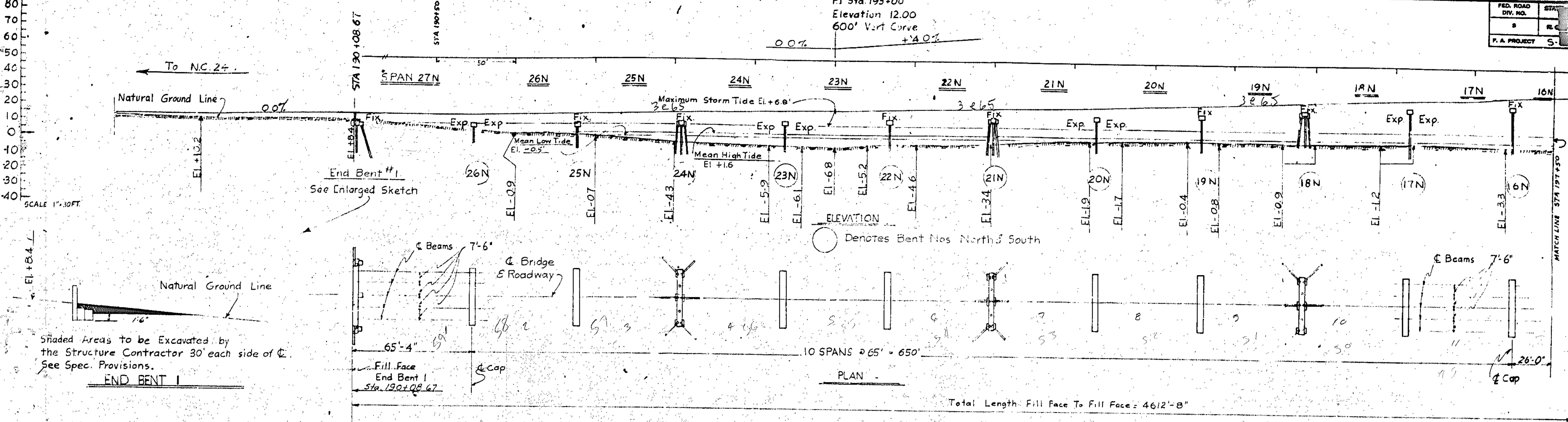
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1	R.O.G.	11-20-69	3		
2	R.O.G.	4-2-70	4		

Revision 2 To correct Reinforcing Steel Weight.
 Revision To correct Lin. Ft. of 54" Girders

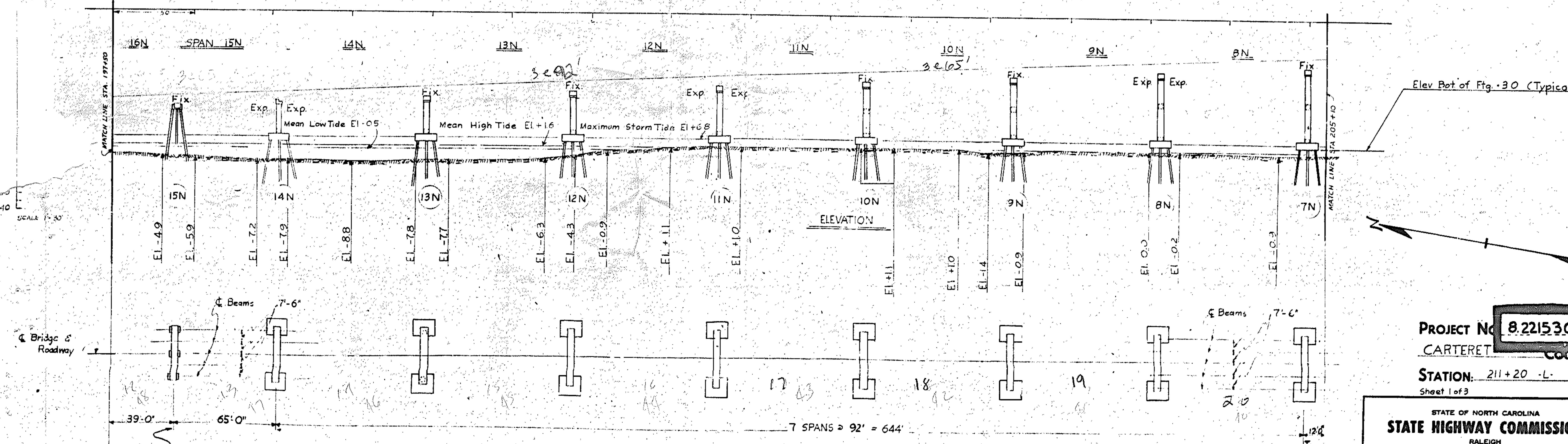
BUILT ACCORDING TO PLANS

DRAWN BY Robert Gower DATE Feb. 1969
 CHECKED BY DATE Aug. 1969

PT Sta. 193+00
Elevation 12.00
600' Vert Curve
0.0% +4.0%



Shaded Areas to be Excavated by the Structure Contractor 30' each side of C. See Spec. Provisions.
END BENT I



- Datum - Mean Sea Level
- BM #8 - 1 Nail in base of 15" pine 66' Lt. of Sta. 187+70. Elev. 13.24
 - BM #7 - 1 Nail in base of 20" pine 56' Lt. of Sta 177+77. Elev. 27.48
 - BM #6 - 1 Nail in base of 10" pine 54' Rt. of Sta 169+45. Elev. 25.13

Notes: For sheet showing location of supports for utility lines see sheet S-39

PROJECT No. 8.2215302
CARTERET COUNTY
STATION: 211+20 -L
Sheet 1 of 3

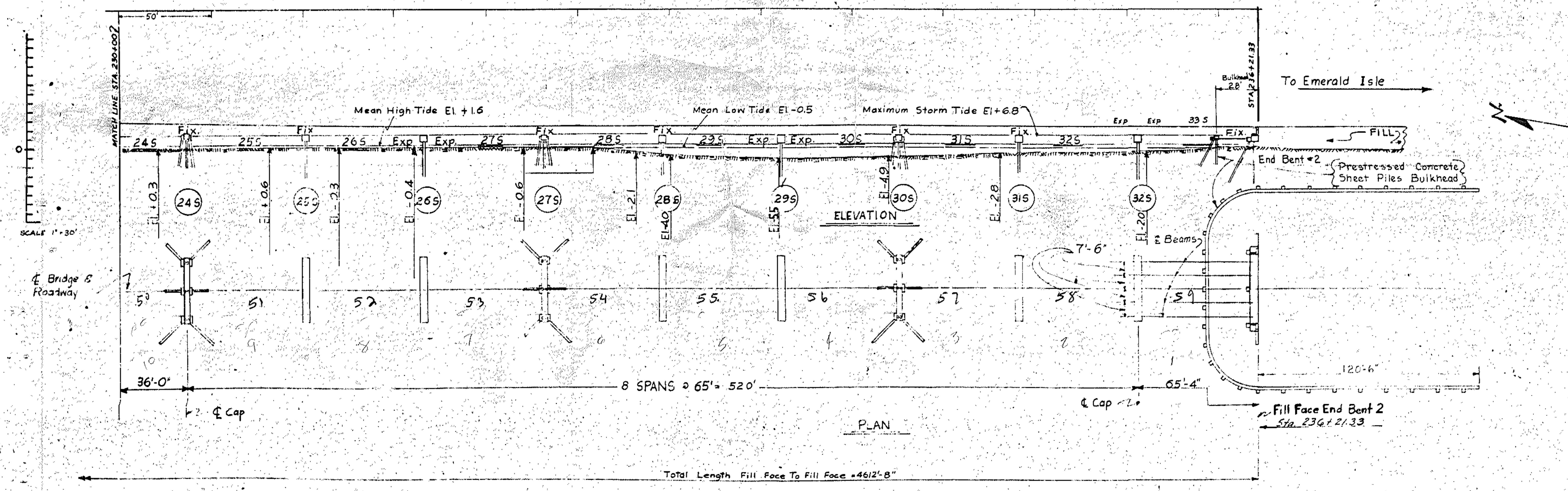
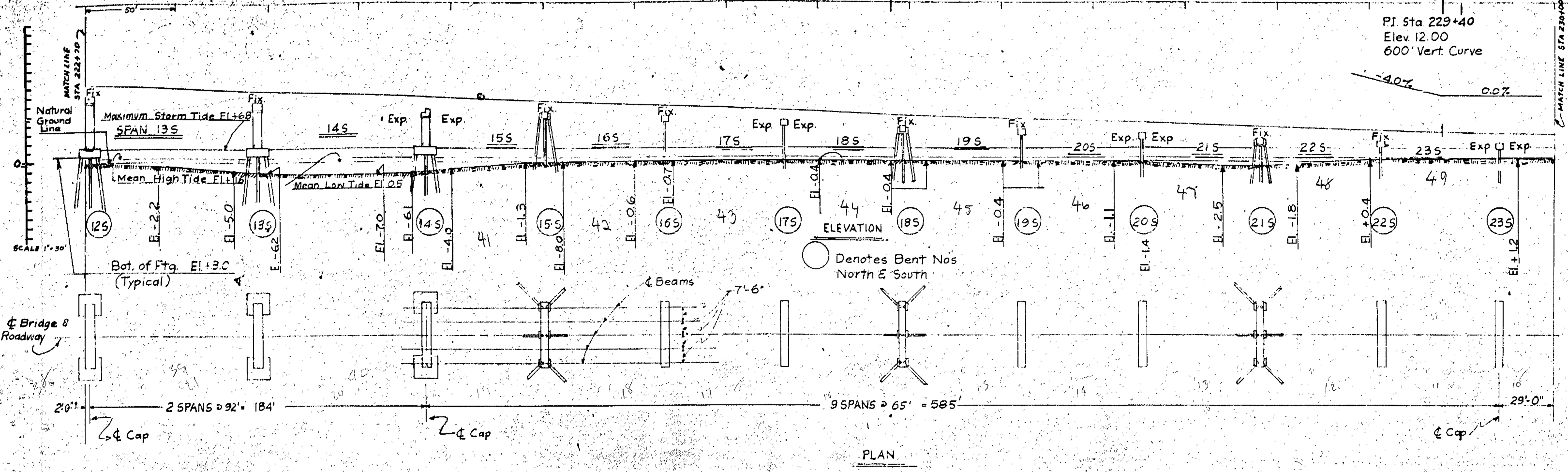
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH
GENERAL DRAWING
FOR BRIDGE OVER INTRACASTAL WATERWAY BETWEEN N.C. 24 AND EMERALD ISLE

OCT 1966

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DESIGNED BY: D.L. WALL DATE: OCT. 66
CHECKED BY: J.L. ... DATE: Oct 1968

BUILT ACCORDING TO PLANS



PROJECT NO. 8.22153
 CARTERET
 STATION: 211+20 -L
 Sheet 3 of 3

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER INTRACOASTA
 WATERWAY BETWEEN
 N.C. 24 AND EMERALD ISLE
 OCT. 1968

REVISIONS				
NO.	BY	DATE	NO.	DATE
1			3	
2			4	

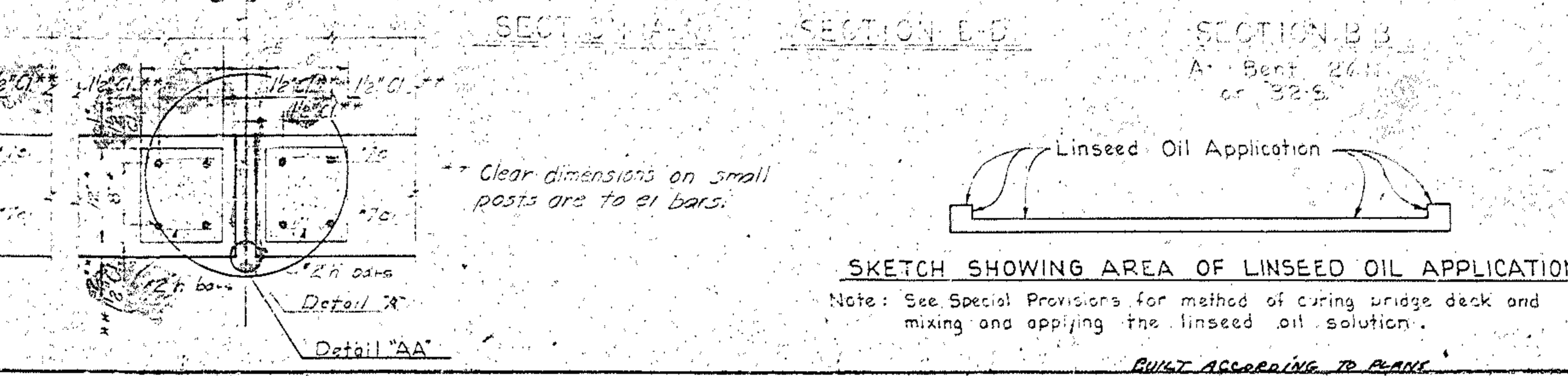
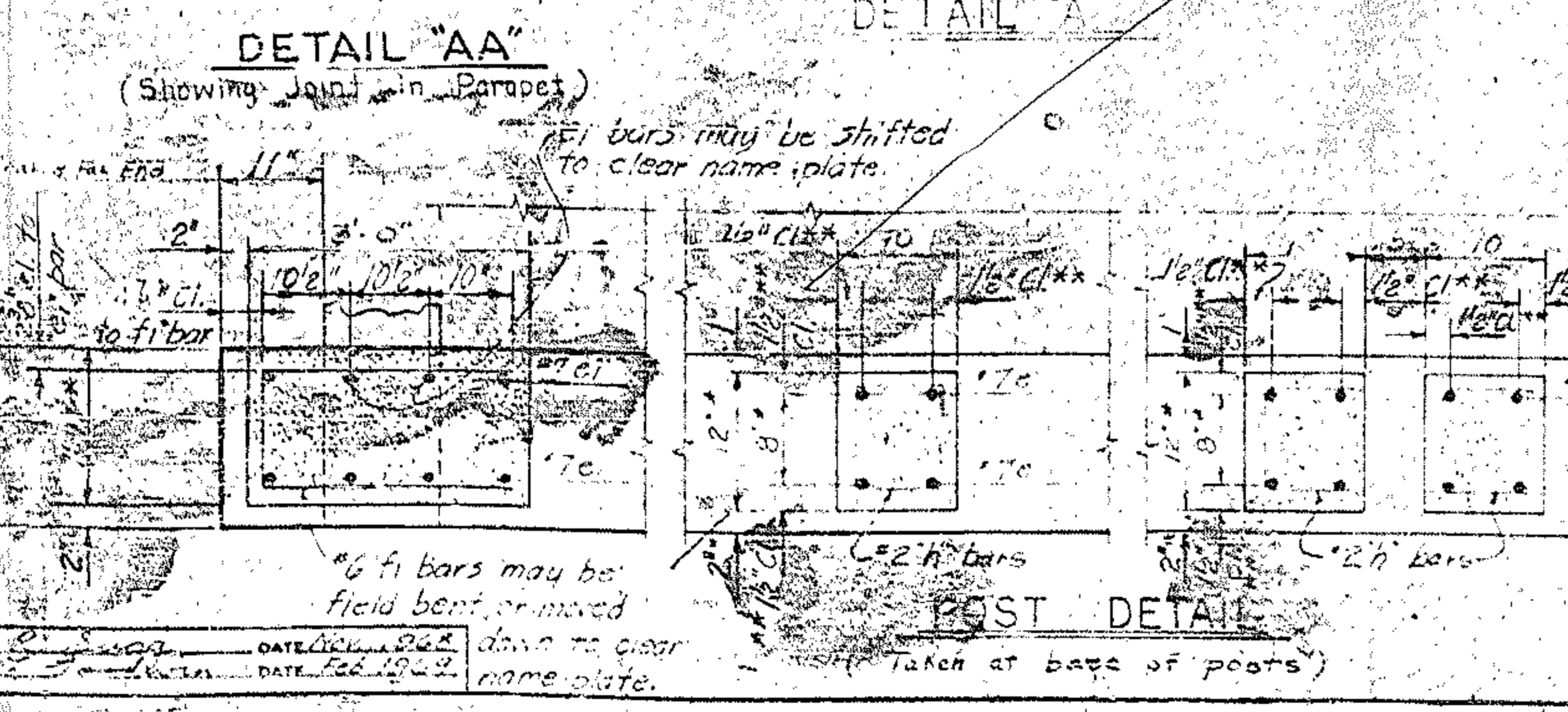
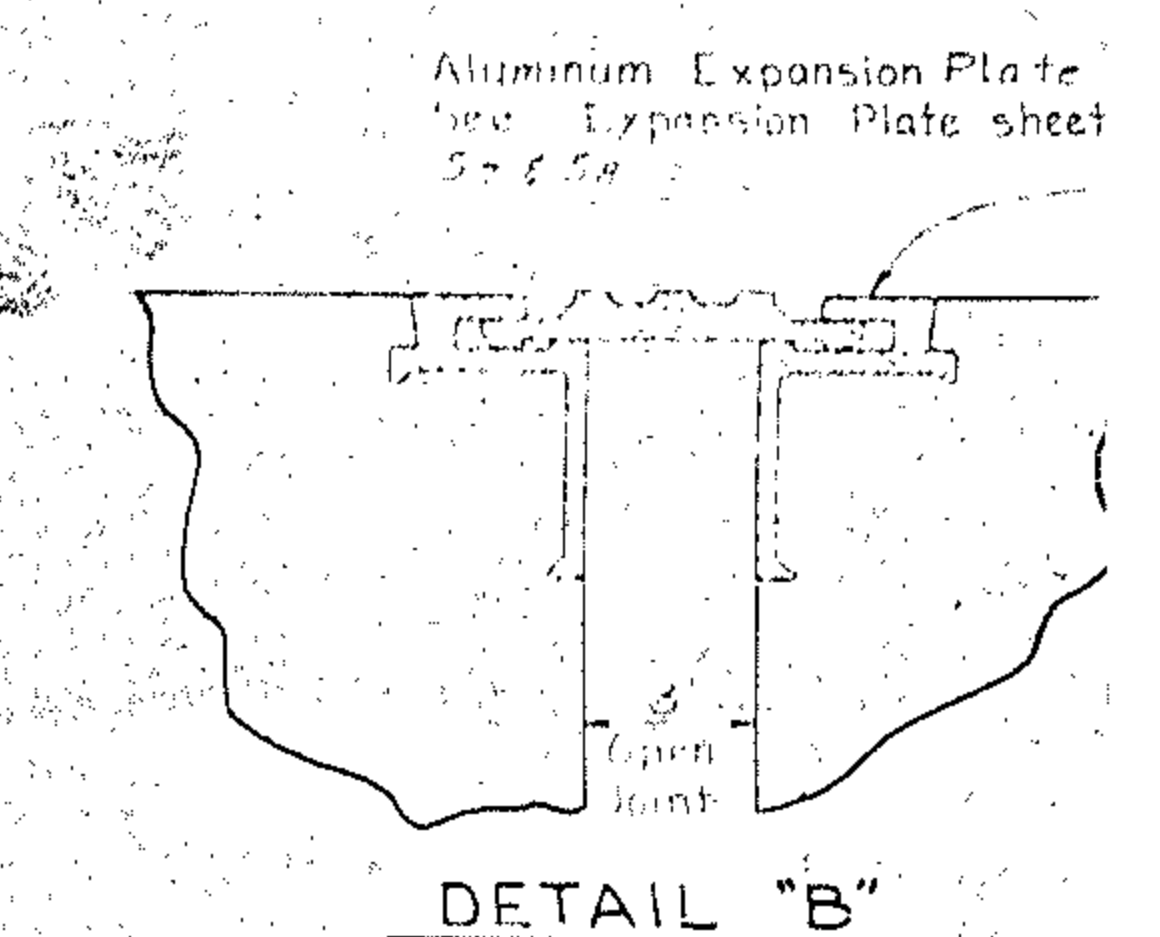
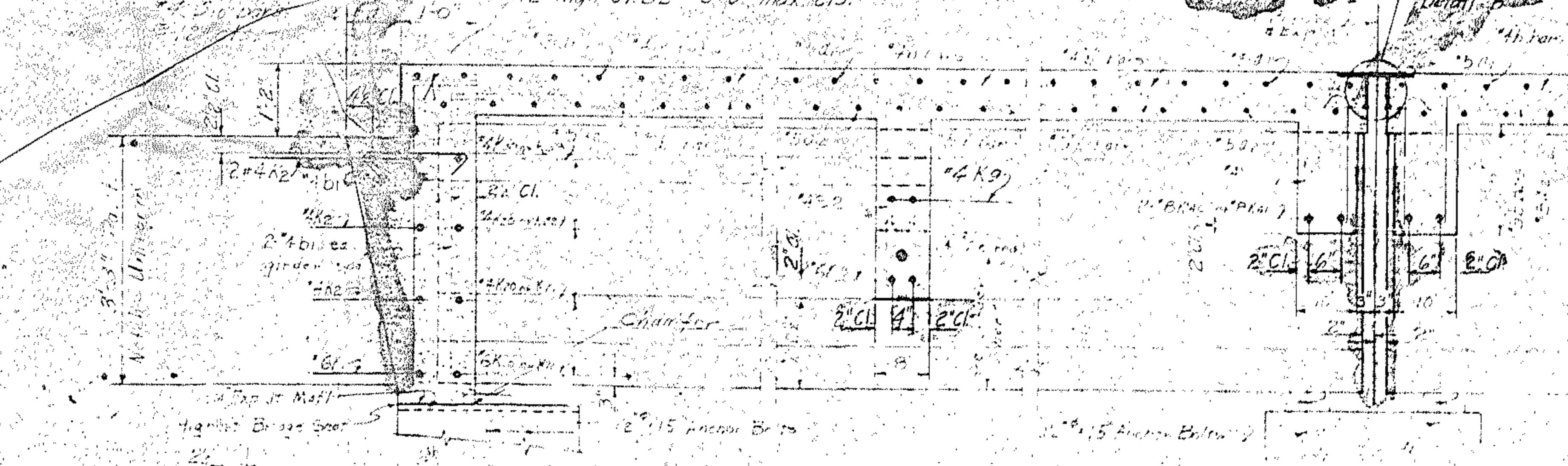
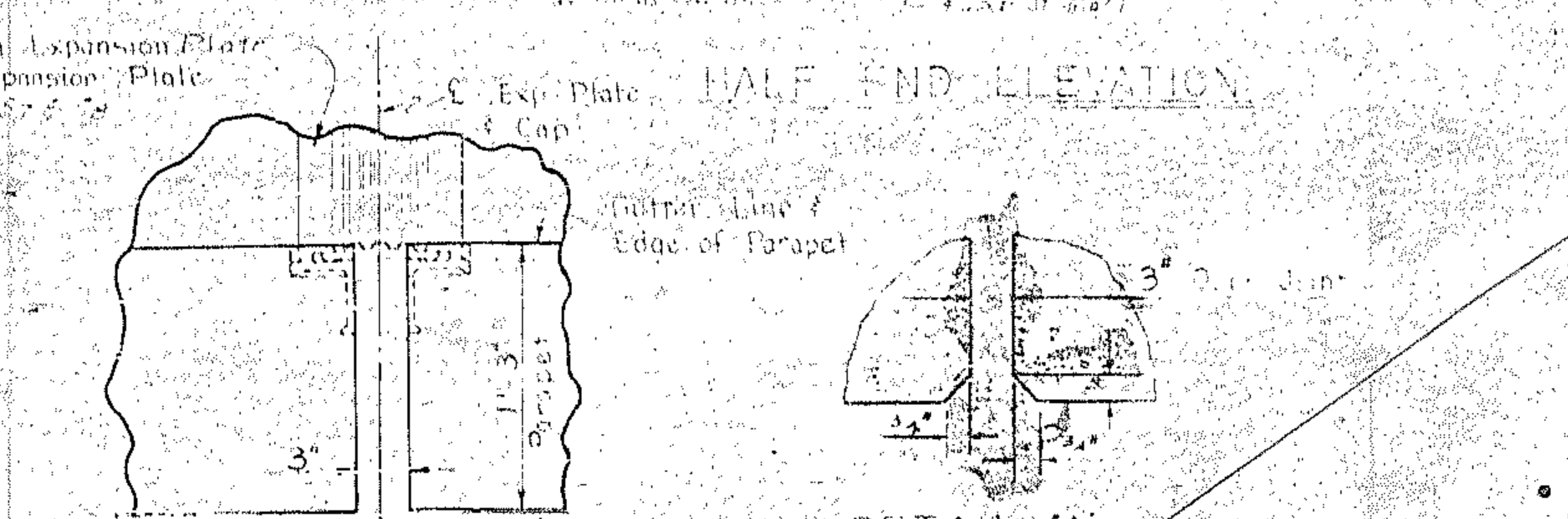
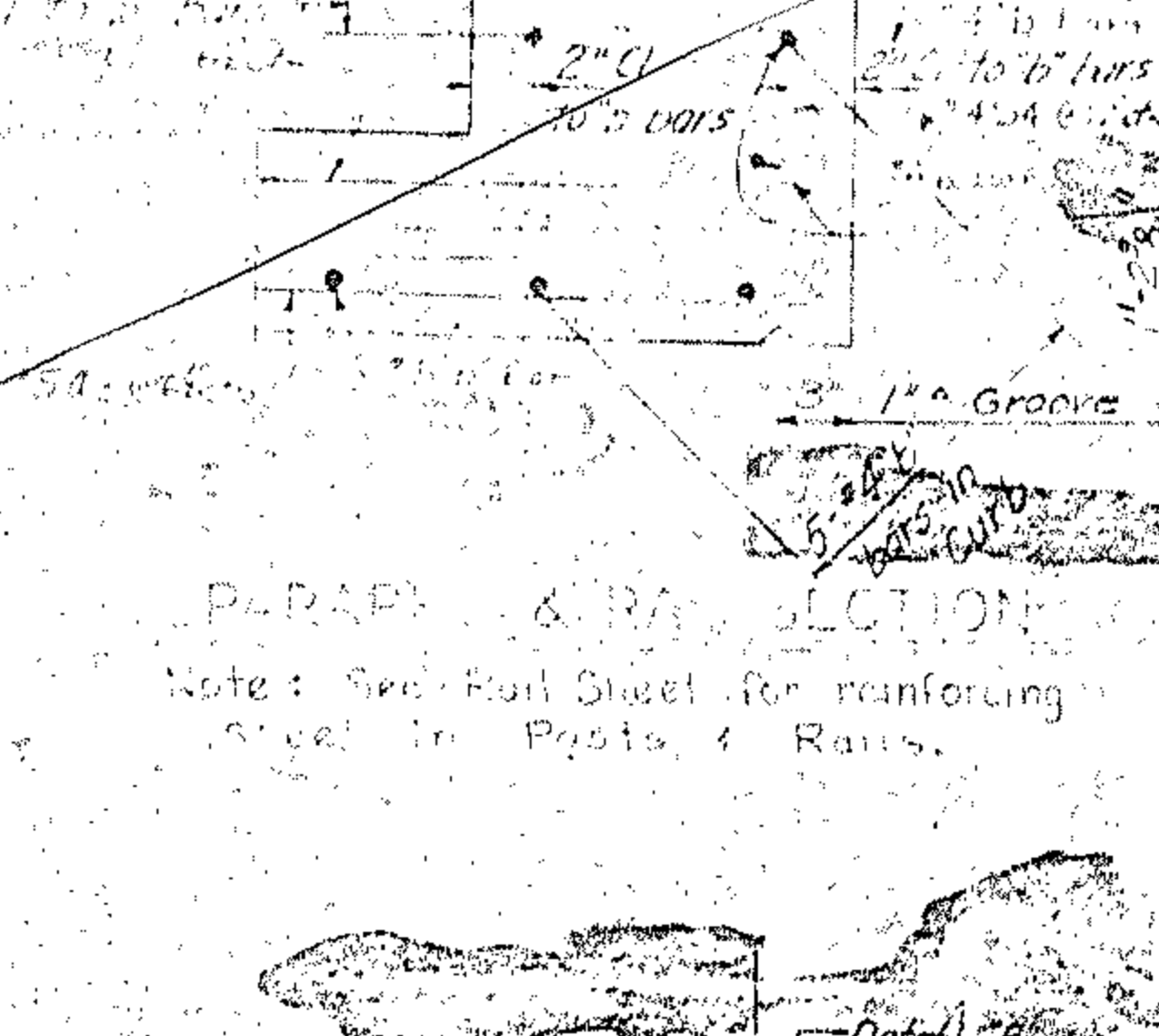
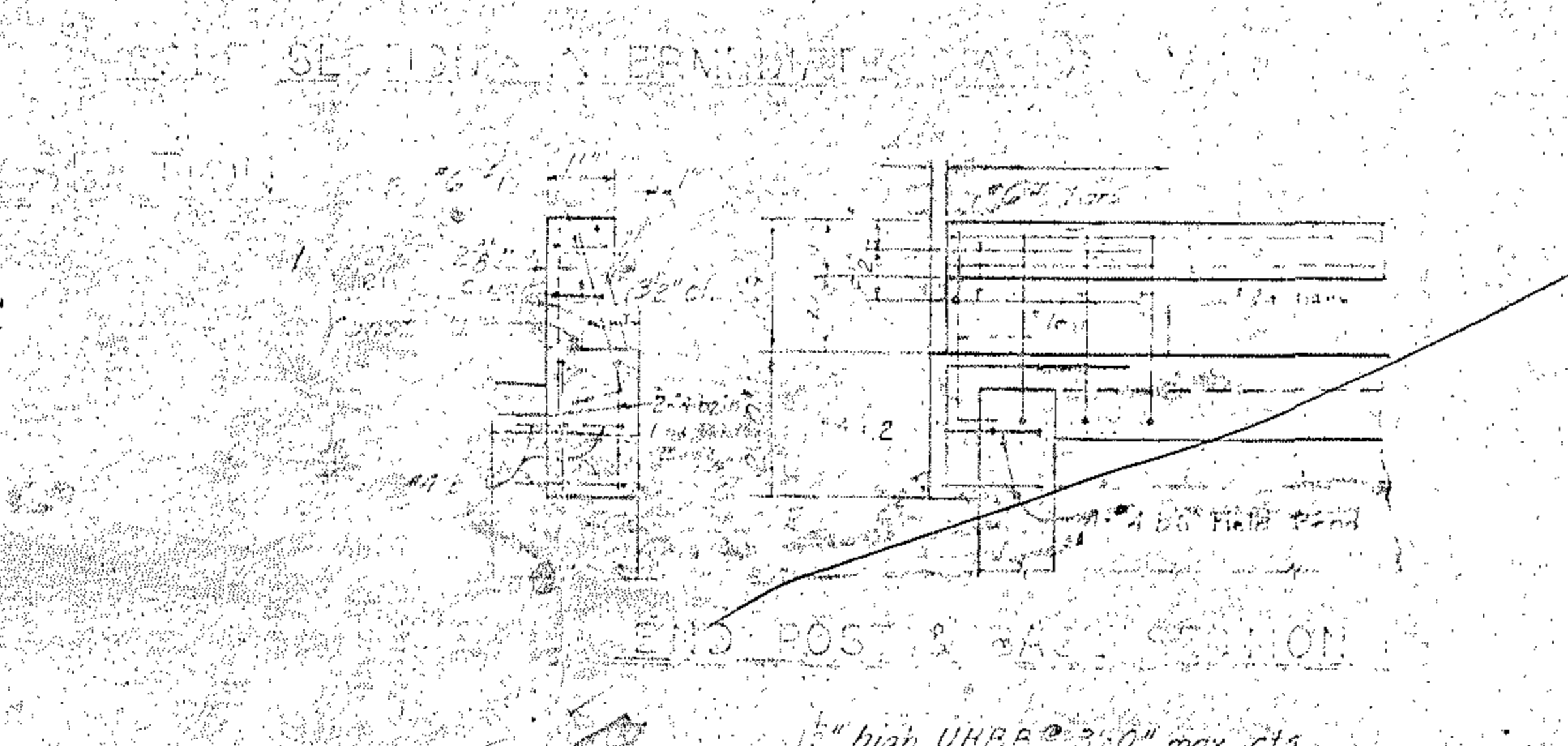
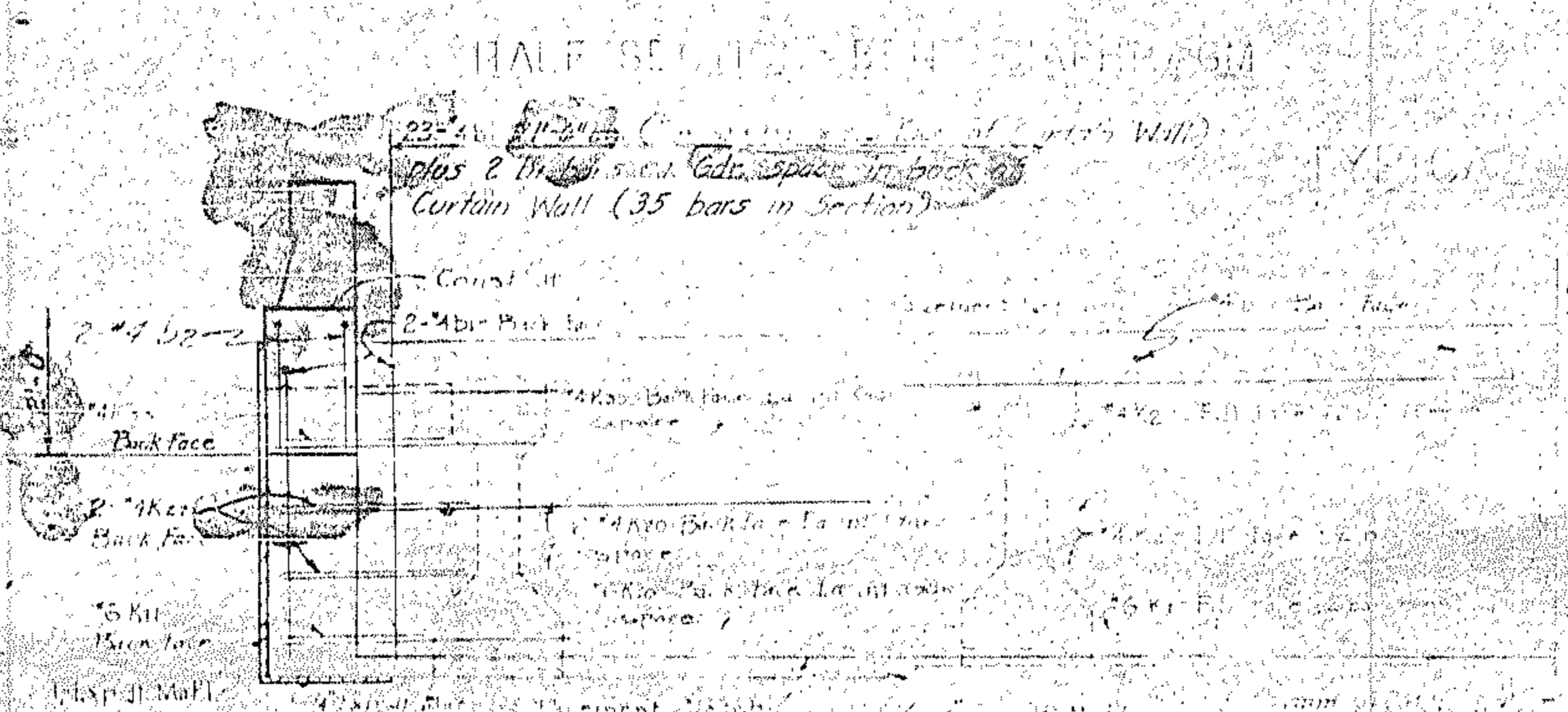
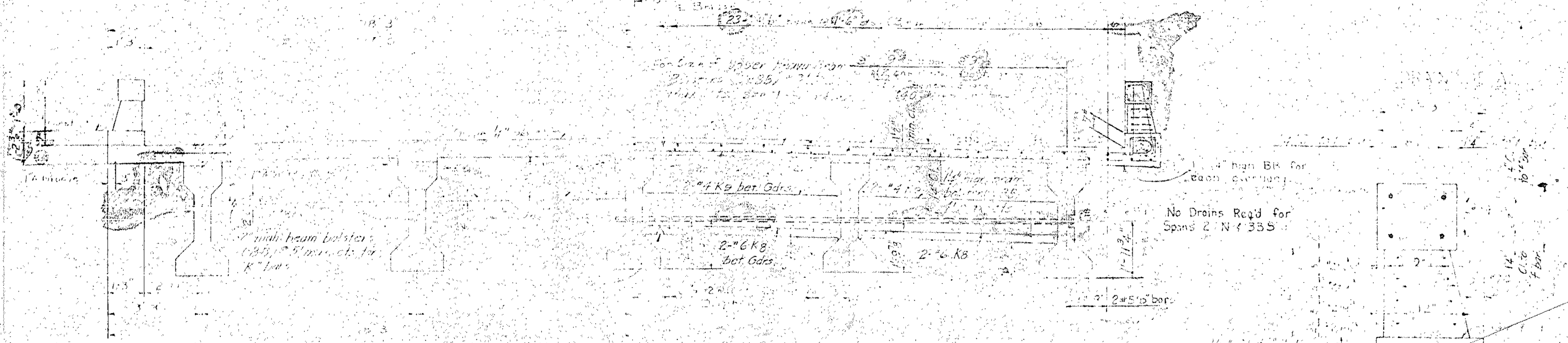
Note: For sheet showing location of supports for utility lines, see sheet S-39
 BUILT ACCORDING TO PLANS

DRAWN BY: [Signature]
 CHECKED BY: [Signature]
 DATE: Oct 1968

Note: When "b" bars in the top portion of slab are: #4 - use 12 high UHBB; #6 - use 14 high UHBB; or #8 - use 17 high UHBB

NOTES

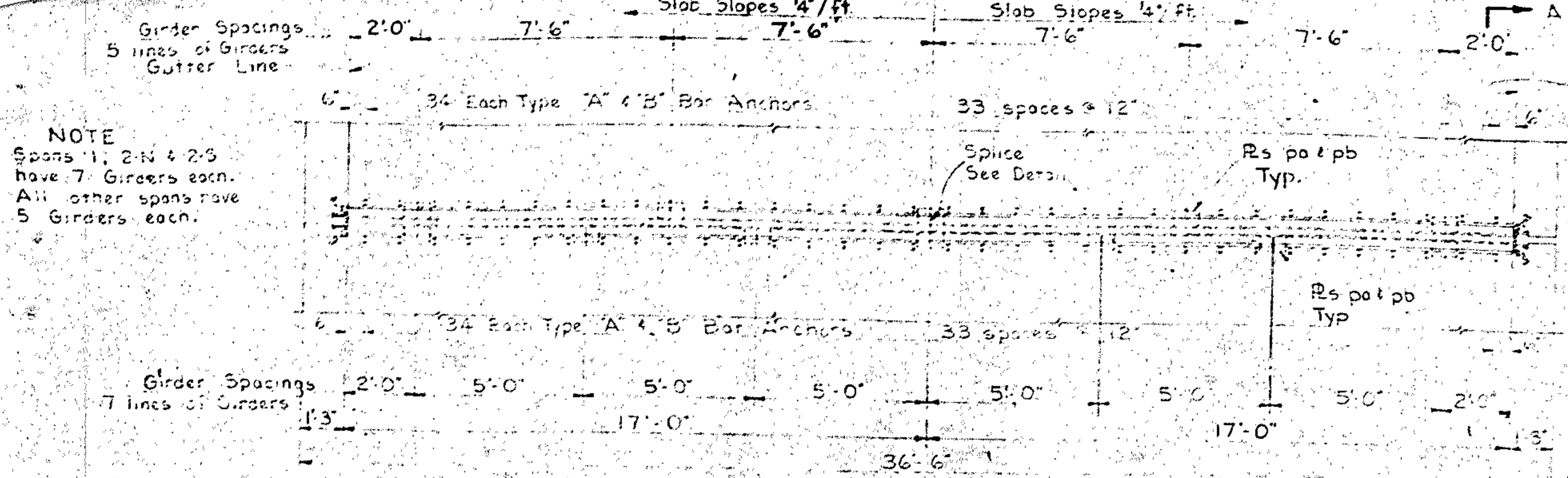
Assumed live load HS15-44
 Concrete in compression 4000 Lbs Per Sq Ft
 Reinforcing steel in tension 20000 Lbs Per Sq Ft
 For other details see General Notes, on sheet 37
 For bars in concrete, mark shown on drawing is different from
 Temporary bracing shall be placed between the diaphragms and the girders on the 14' tie rows that be lightened before the diaphragms and girders remain in place 3 days after concrete is poured. The tie rods that are cut after the slabs have been removed.



PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION: 211 + 20
 65' Spans 27N & 33S

STATE OF NORTH CAROLINA
 STATE HIGHWAY COMMISSION
 STANDARD TYPICAL SECTIONS
 3/4 ROADWAY ~ 90° SKEW
 5-45' PRESTR. CONC GIRDERS
 CONC POOL & RAIL

NO.		BY		DATE		REVISIONS	
1	1	1	1	1	1	1	1
2	1	1	1	1	1	1	1

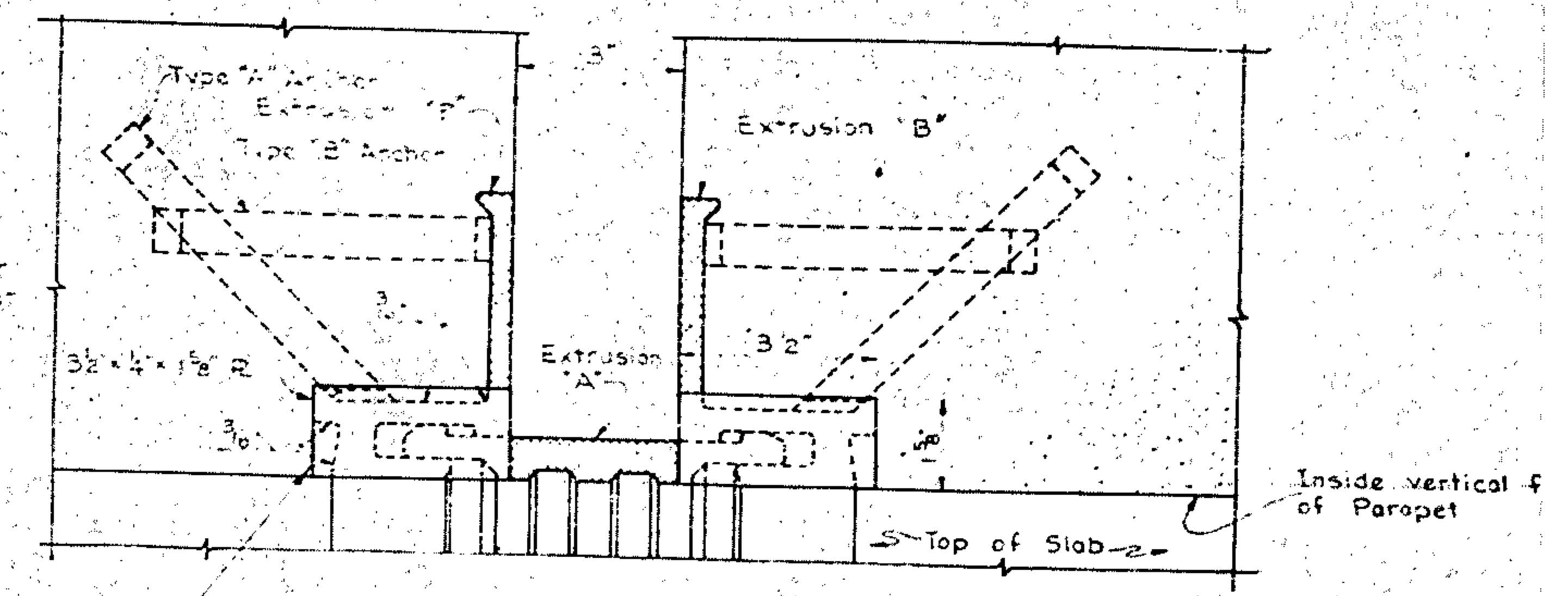


NOTE
 Spans 1, 2-N & 2-S have 7 Girders each. All other spans have 5 Girders each.

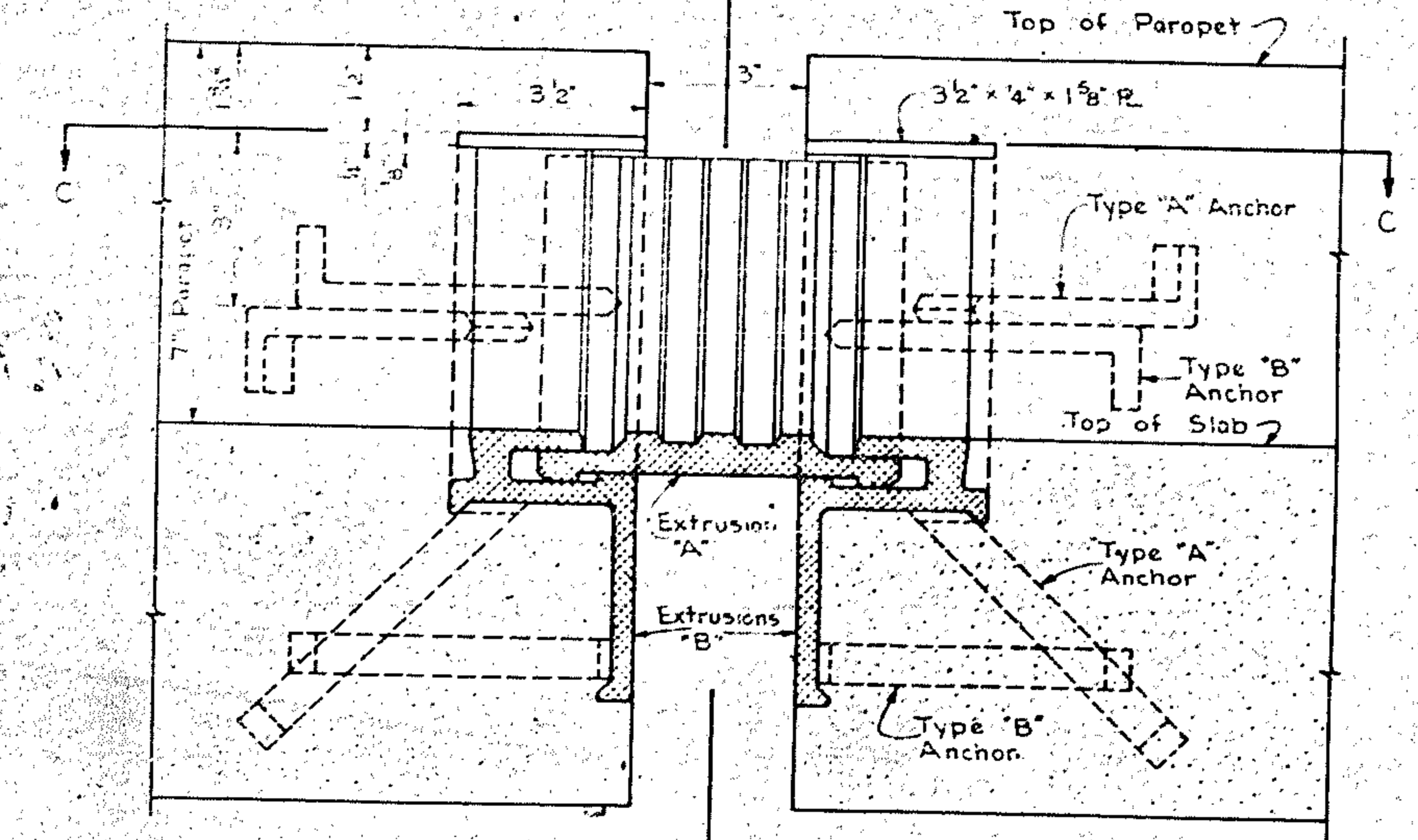
Slab and Parapet steel shall be welded back to where it meets contact with Aluminum Expansion Joint.
 Bars in Rail Post may be welded to Aluminum Expansion Joint Anchors in Parapet.

NOTE: PLAN typical # Bt 2-N & Bt 2-S with span on one side having 5 Girders and the other side having 7 Girders (2 required). All other Expansion Plates are located between spans having 5 Girders each (1B required). Total Aluminum Expansion Plates required 20.

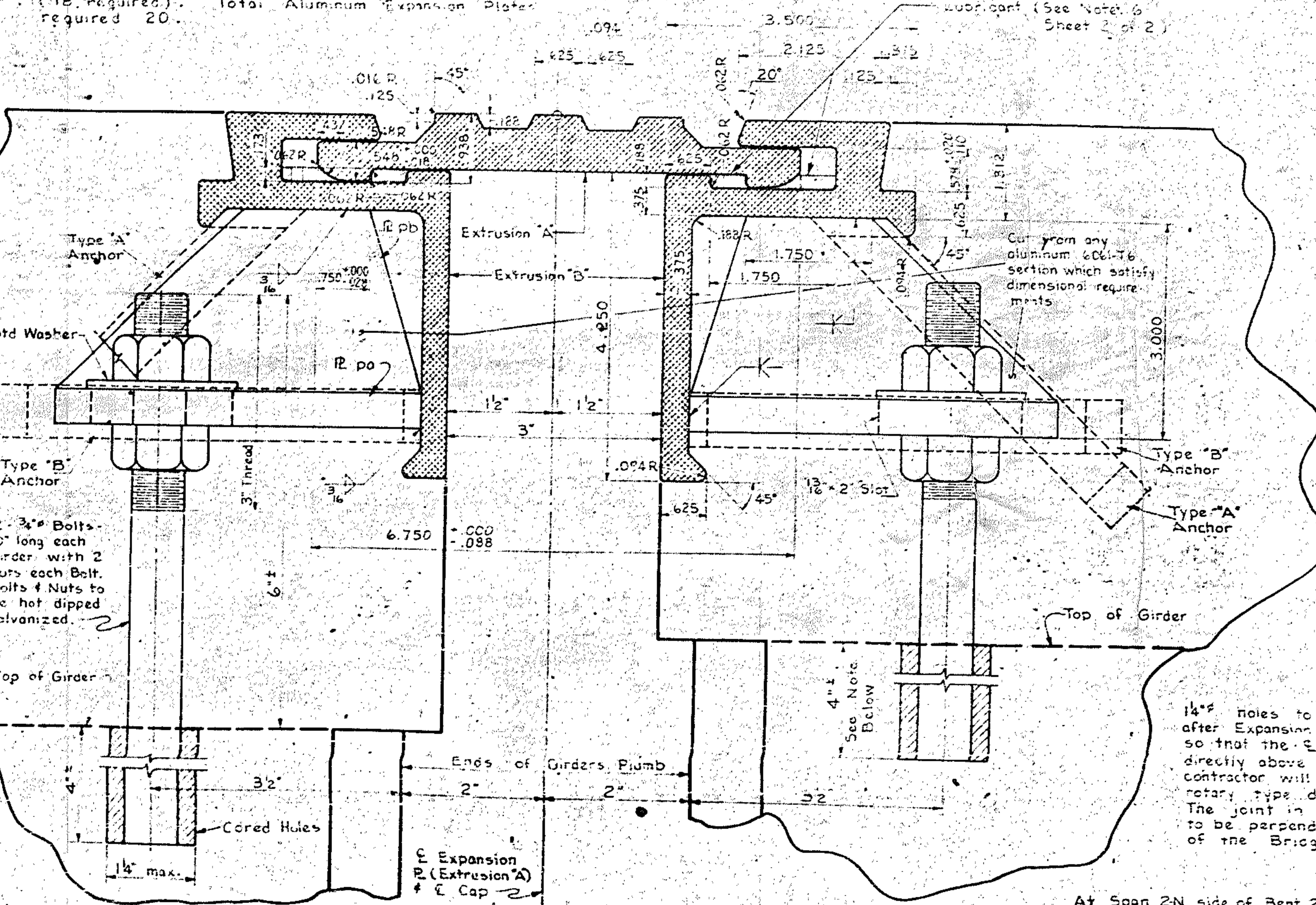
PLAN
 See Note at Left



Aluminum Closure Plate 3/2" x 4" x 1/8" R welded to end of Extrusion 'B' in vertical Parapet Section as shown.

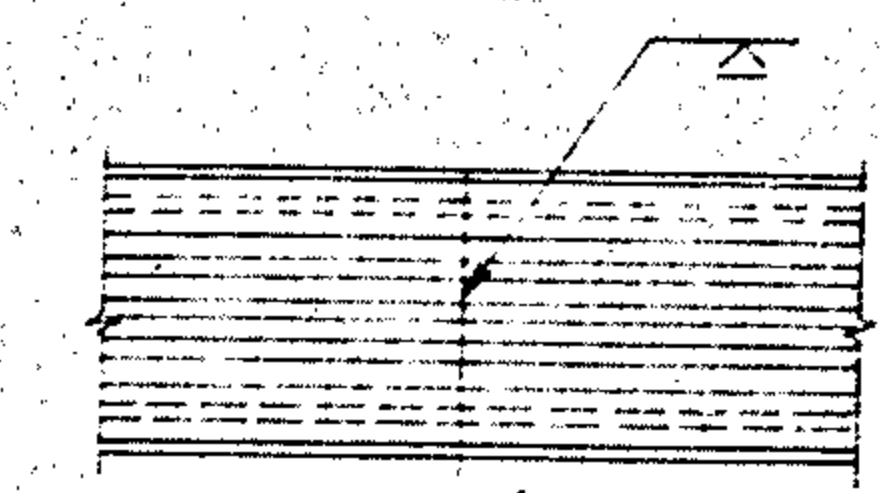


SECTION A-A



1 1/4" holes to be located by contractor after Expansion Plates have been set so that the E of Expansion Plate is directly above the E of Cap. The contractor will be required to use a rotary type drill to core the holes. The joint in vertical face of Parapet to be perpendicular to the grade of the Bridge slab.

At Span 2-N side of Bent 2-N, and of Span 2-S side of Bent 2-S core holes in ends of Girders 5" deep due to only 3/16" build-up.



PROJECT No. 8.2215302
CARTERET COUNTY
STATION: 211 + 20

Sheet 1 of 2

STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
EXPANSION PLATE					
JULY, 1969 30					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			2		
2			3		
					SHEET NO. 5-7
					TOTAL SHEETS 41

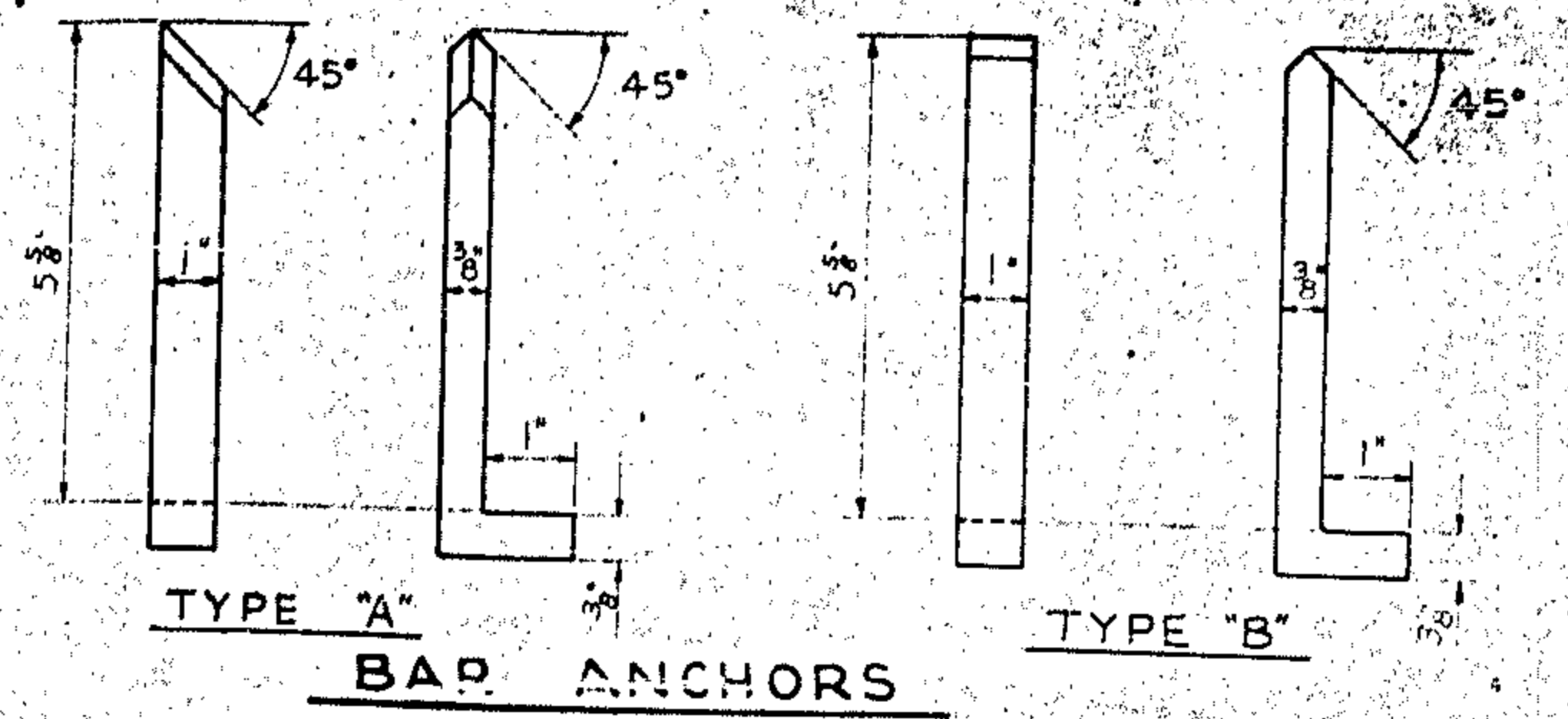
ALUMINUM EXPANSION JOINT
 Showing Plates on 0% Grade

DESIGNED BY Robert G. Gower DATE July, 1969
 CHECKED BY DATE 6/11/69

BUILT ACCORDING TO PLAN

GENERAL NOTES

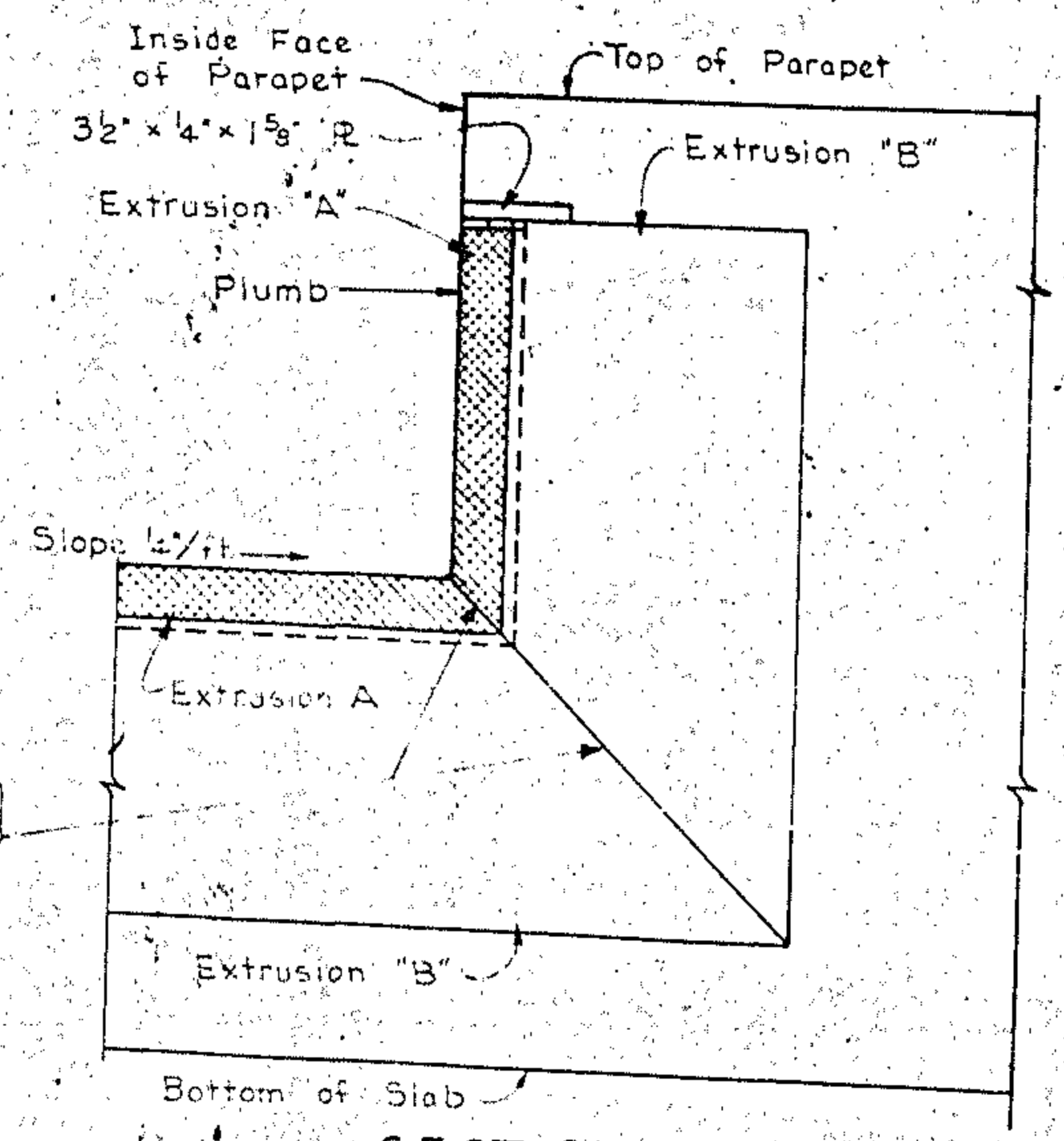
1. Alloy for Extrusions, Plates and Straps to be 6061-T 6.
2. Filler material to be Alloy 5356.
3. The expansion joints shall be shop assembled detailed with a normal 3" gap between extrusions. The assembly shall be adequately braced and to maintain correct alignment and spacing during s...
4. All aluminum surfaces in contact with concrete protected with two coats of zinc chromate paint wash coat and one prime coat and a finish cc alkaliresistant bituminous paint.
5. The expansion joint shall be field set to the grade of roadway and parallel with the roadway.
6. Lubricate and seal the Aluminum Expansion in the shop before shipment with alkali-res grease (Standard Oil Company, Calumet #10X or ...)
7. All contact surfaces for shop or field welding be milled to fit.
8. The Expansion Joint shall be fabricated to the roadway Cross Section.
9. Welding to be in accordance with the latest revised AWS Specifications.



Aluminum Expansion Plates required at

Bent 26-N	Bent 23-S
Bent 23-N	Bent 5-S
Bent 20-N	Bent 8-S
Bent 17-N	Bent 11-S
Bent 14-N	Bent 14-S
Bent 11-N	Bent 17-S
Bent 8-N	Bent 20-S
Bent 5-N	Bent 23-S
Bent 2-N	Bent 26-S
	Bent 29-S
	Bent 32-S

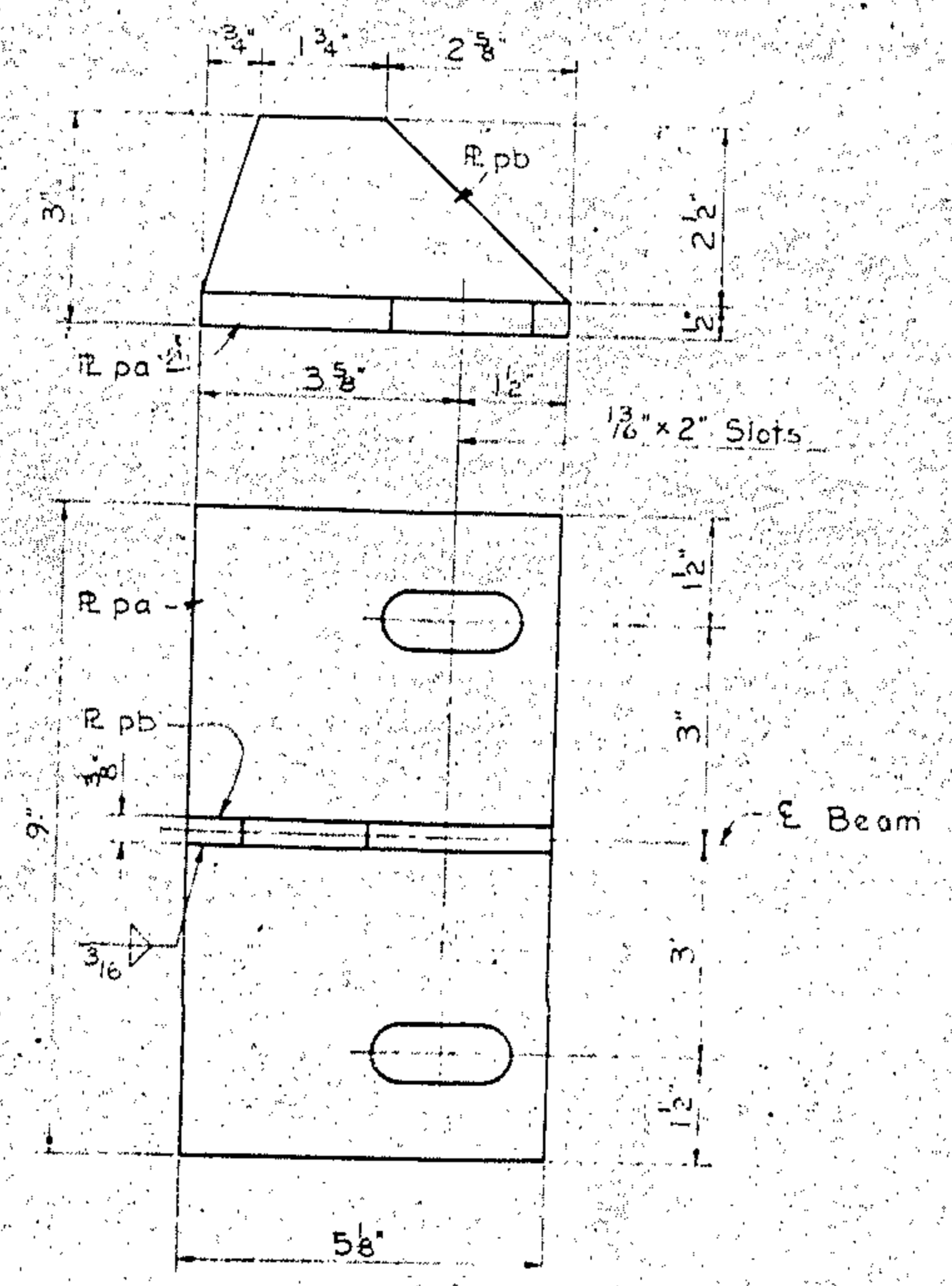
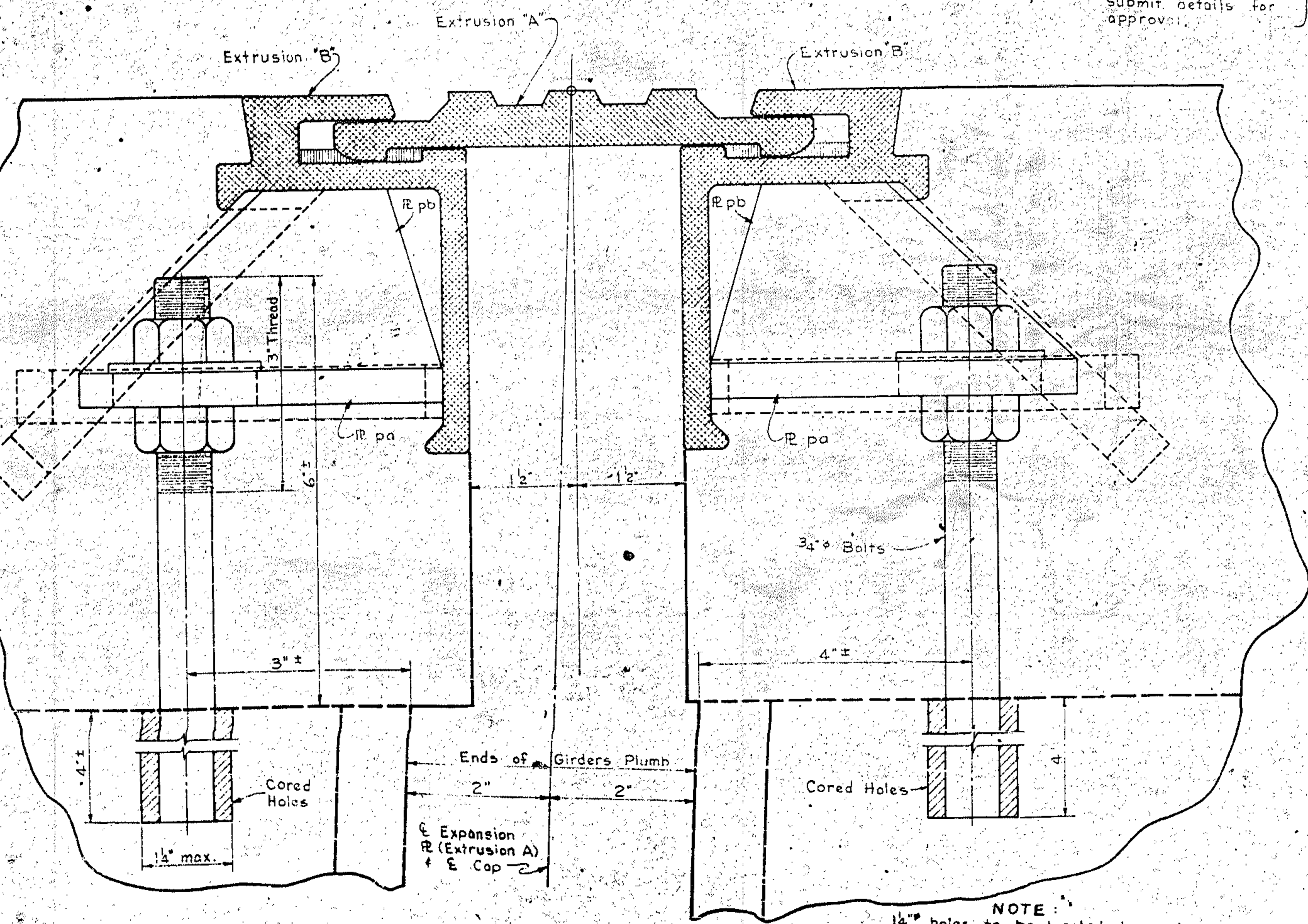
Total Expansion Plates required 20.



SECTION B-B
See sheet 1 of 2

For dimensions of Extrusions "A" & "B" see Sheet 1 of 2.

Shop Weld Splice Fabricator required to submit details for approval.



DETAIL OF R pa & R pb
One Assembly Required for each Girder.

NOTE:
1/4" holes to be located by contractor after Expansion Plates have been set so that the E of Expansion Plate is directly above the E of Cap. The contractor will be required to use a rotary type drill to core the holes. The joint in vertical face of Parapet to be perpendicular to the grade of the Bridge slab.

ALUMINUM EXPANSION JOINT

Showing Expansion Plate on Grade

PROJECT No. 8.22153/
CARTERET COUN
STATION: 211 + 20
Sheet 2 of 2

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH

EXPANSION PLATE

JULY, 1969

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY: Robert G. GOWLE, DATE 7-29-1969
CHECKED BY: [Signature], DATE 8-1-1969

BUILT ACCORDING TO PLAN

NOTES

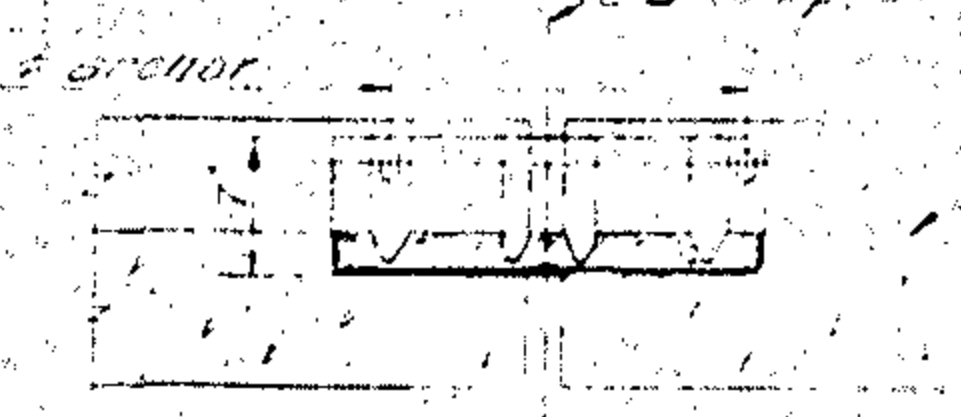
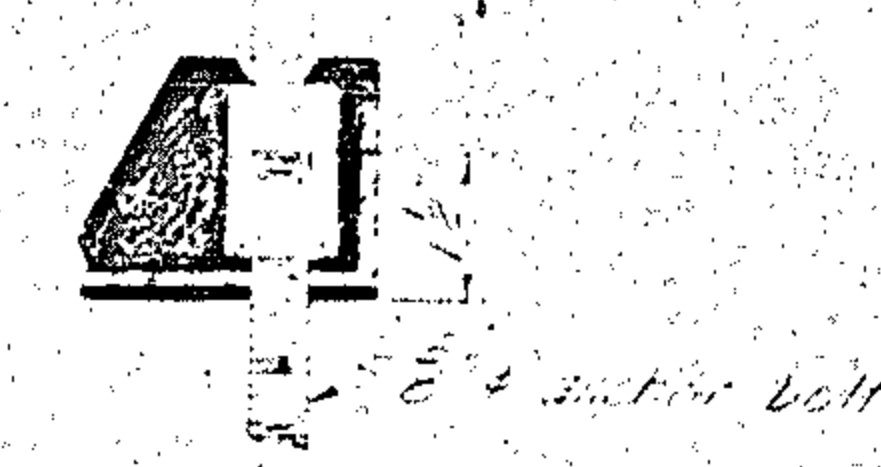
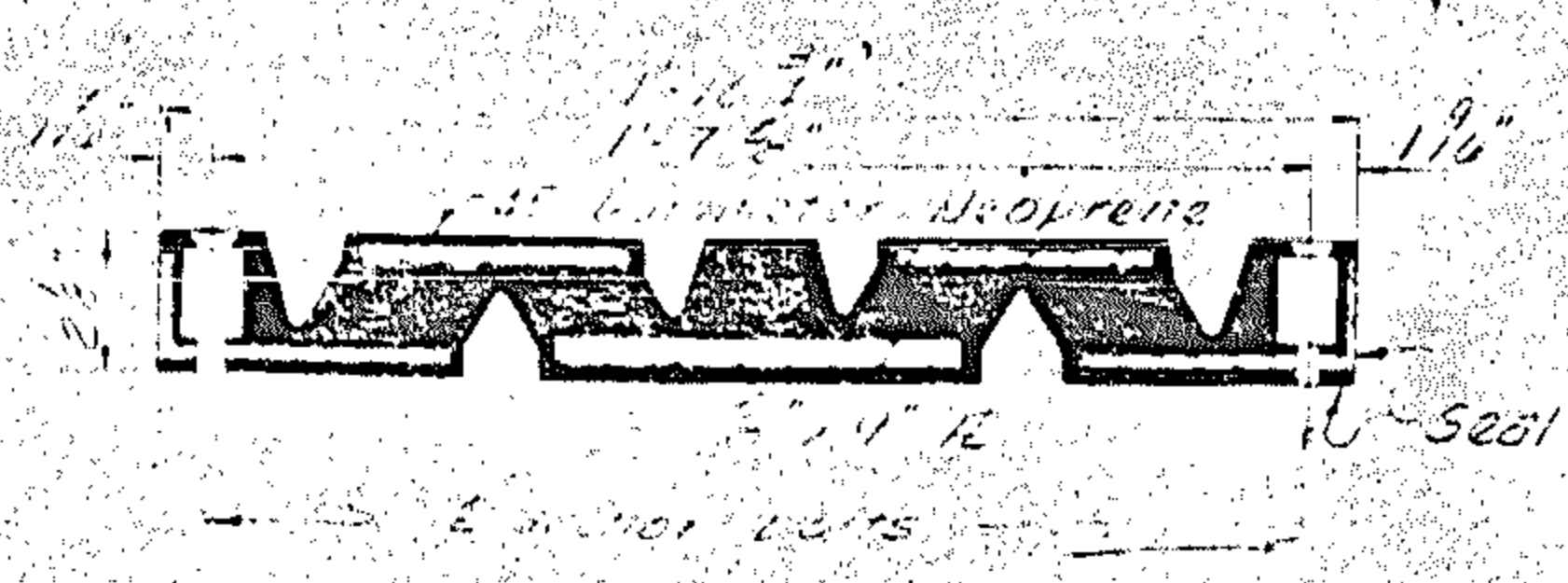
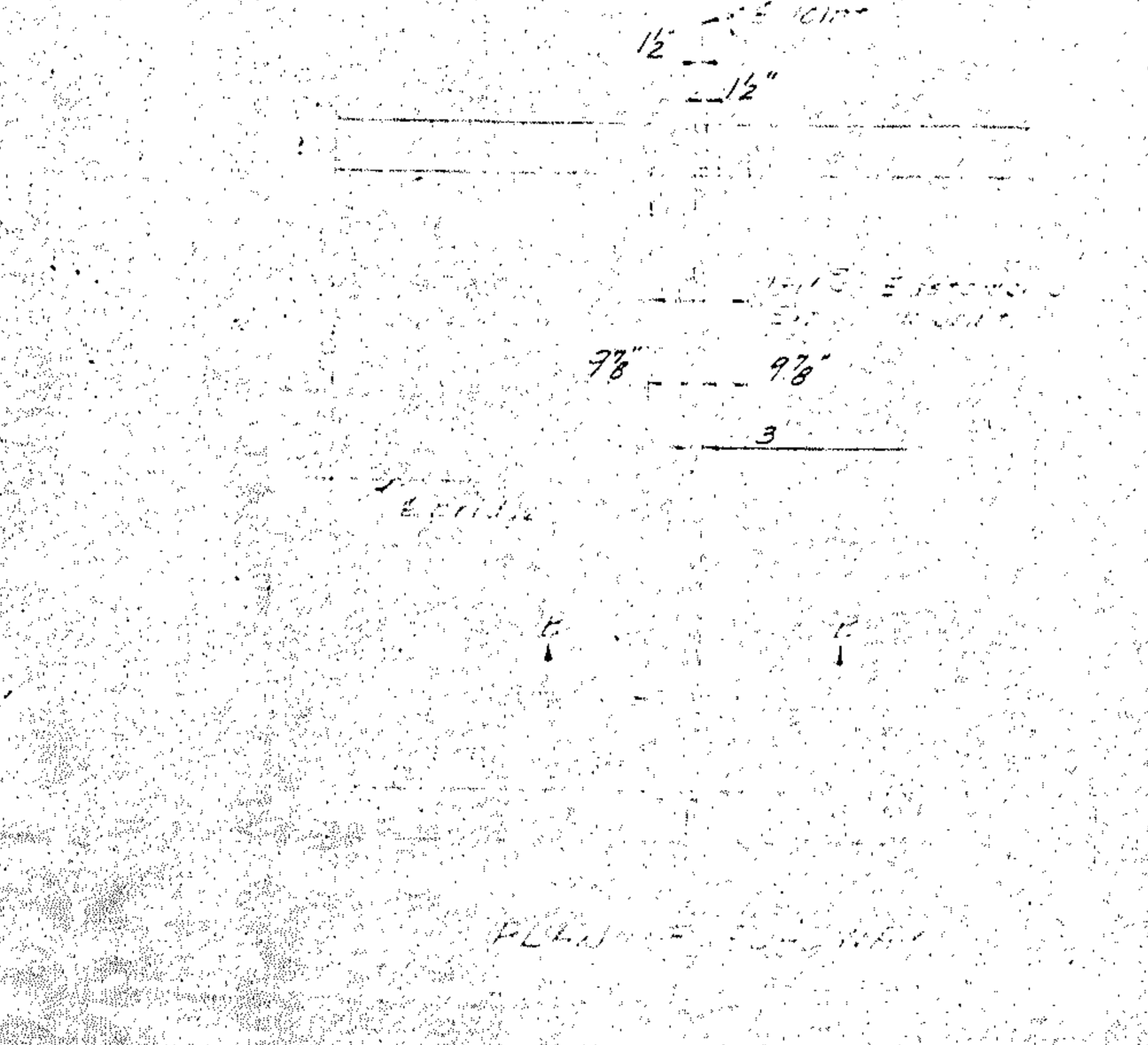
1. The elastomer portion of the elastomeric expansion joint shall be made of a material having a modulus of elasticity as determined by appropriate tests.

2. The elastomer shall be of the following properties:

Modulus	1,200 psi
Tensile strength	1,200 psi
Elongation at break	300%
Compression set	20% at 70°F
Compression set	20% at 150°F
Compression set	20% at 200°F
Compression set	20% at 250°F
Compression set	20% at 300°F
Compression set	20% at 350°F
Compression set	20% at 400°F
Compression set	20% at 450°F
Compression set	20% at 500°F
Compression set	20% at 550°F
Compression set	20% at 600°F
Compression set	20% at 650°F
Compression set	20% at 700°F
Compression set	20% at 750°F
Compression set	20% at 800°F
Compression set	20% at 850°F
Compression set	20% at 900°F
Compression set	20% at 950°F
Compression set	20% at 1000°F

3. The elastomer shall be of the following properties:

4. The elastomer shall be of the following properties:



Elastomeric Expansion Joint Assembly

Typical Section Showing Joint Through Section B-B

Section A-A

Anchor Detail

Section C-C

PROJECT No. 8.2215302

CARTERET COU

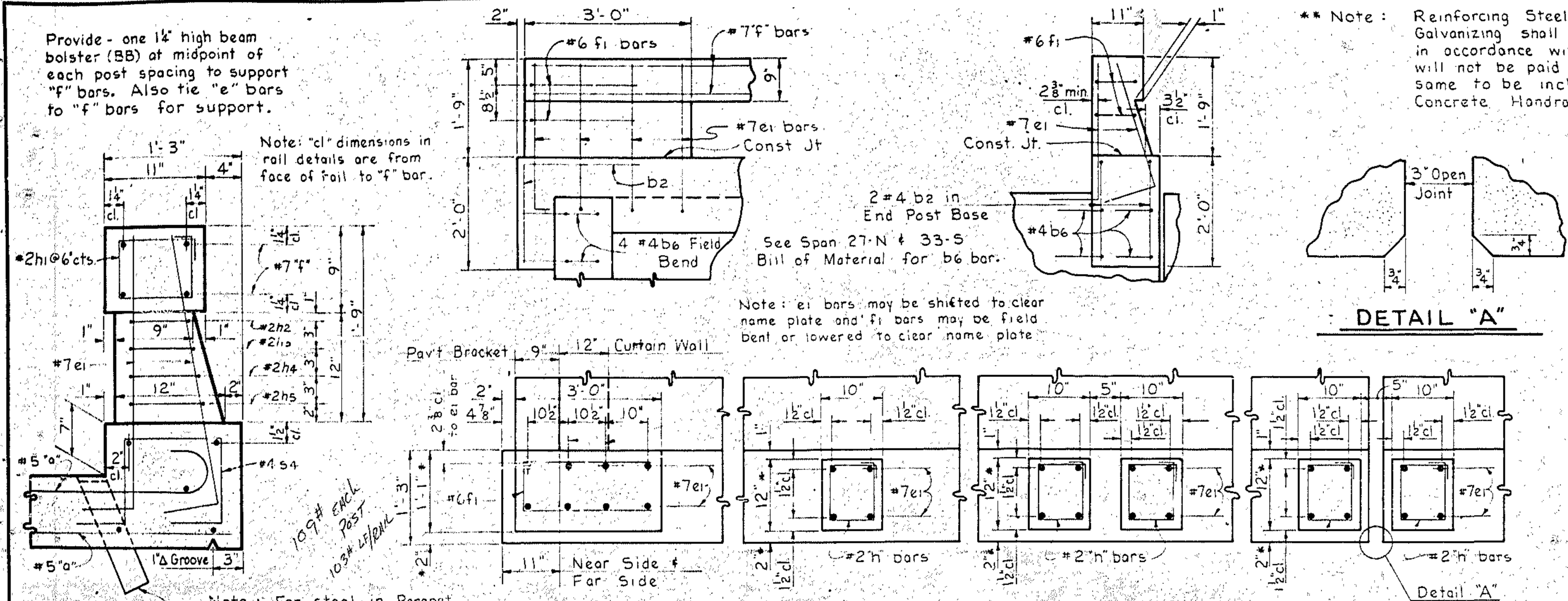
STATION: 211+20

STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
ELASTOMERIC EXP					
DETAILS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY: B. V. Bennett DATE: Oct. 1970
 CHECKED BY: J. J. ... DATE: Oct. 1970

BUILT ACCORDING TO PLANS

Provide - one 1 1/2" high beam bolster (BB) at midpoint of each post spacing to support "f" bars. Also tie "e" bars to "f" bars for support.

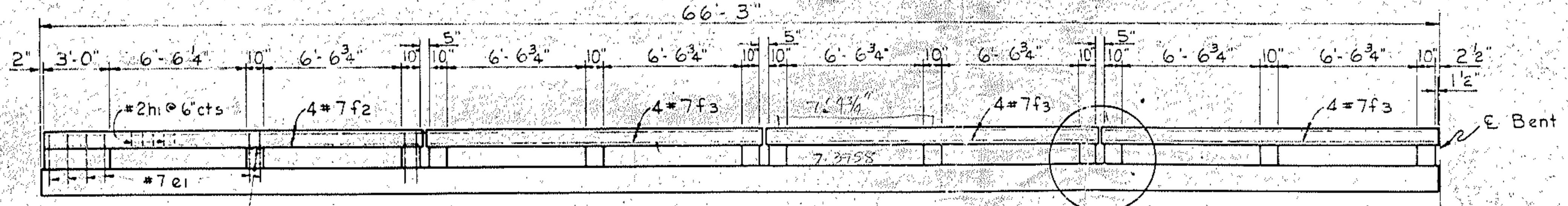
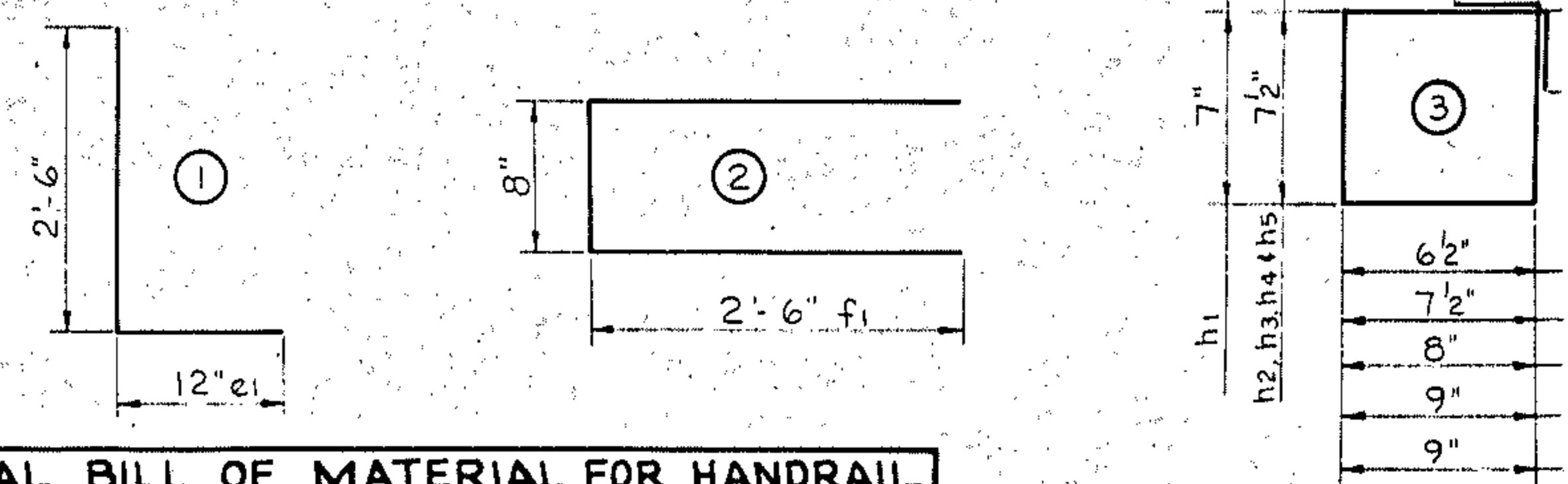


** Note: Reinforcing Steel to be hot dipped galvanized after fabrication. Galvanizing shall be at a uniform rate of 2oz. per sq ft. of surface in accordance with ASTM Specification A 123. Galvanizing will not be paid for as a separate item; the entire cost of same to be included in the unit price bid for Lin. Ft. of Concrete Handrail.

BILL OF MATERIAL FOR ONE END SPAN 2 REQ'D						BILL OF MATERIAL FOR ONE 65' SPAN 30 REQ'D						BILL OF MATERIAL FOR ONE 92' SPAN 24					
BAR	NO	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO	SIZE	TYPE	LENGTH	WEIGHT
e1	104	#7	1	3'-6"	744	e1	96	#7	1	3'-6"	687	e1	120	#7	1	3'-6"	864
f1	4	#6	2	5'-8"	34	f4	32	#7	Str	15'-9"	1,030	f5	40	#7	Str	17'-0"	1,120
f2	8	#7	Str	17'-6"	286	h1	264	#2	3	3'-3"	141	h1	368	#2	3	3'-3"	174
f3	24	#7	Str	15'-6"	760	h2	24	#2	3	2'-11"	12	h2	30	#2	3	2'-11"	15
h1	264	#2	3	3'-3"	143	h3	24	#2	3	3'-1"	12	h3	30	#2	3	3'-1"	15
h2	22	#2	3	2'-11"	11	h4	24	#2	3	3'-2"	13	h4	30	#2	3	3'-2"	16
h3	22	#2	3	3'-1"	11	h5	24	#2	3	3'-4"	13	h5	30	#2	3	3'-4"	16
h4	22	#2	3	3'-2"	12												
h5	22	#2	3	3'-4"	12												
Reinforcing Steel Lbs. **2,013						Reinforcing Steel Lbs. **1,908						Reinforcing Steel Lbs. **1,908					
Class "AA" Concrete Cu.Yds. 4.1						Class "AA" Concrete Cu.Yds. 3.9						Class "AA" Concrete Cu.Yds. 3.9					

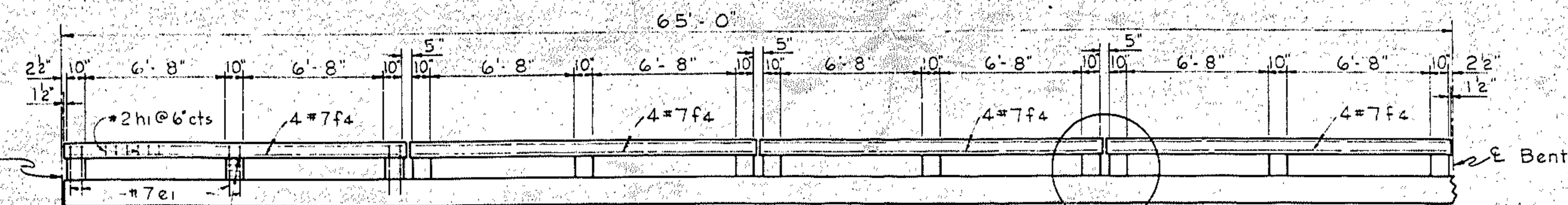
Note: For steel in Parapet see Section for each span.

BAR DETAILS
All bar dimensions are out to out.



ELEVATION - END SPAN
Spans 27-N or 33-5

DETAIL "B"
See sheet 2 of 2



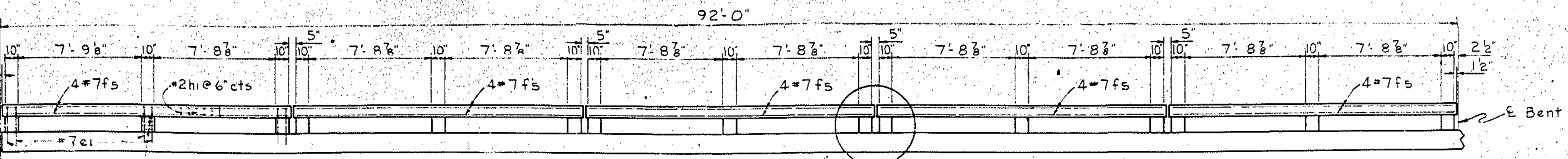
ELEVATION - 65' SPAN

Spans 26-N thru 15-N and 15-S thru 32-S

DETAIL "B"
See sheet 2 of 2

Type Span	No. Spans	Reinf. Steel Lbs.		Class "AA" Conc. Cu.Yds.	
		1-Span	Total	1-Span	Total
End Span	2	2,013	4,026	4.1	8.2
65' Span	30	1,908	57,240	3.9	117.0
92' Span	24	2,579	61,896	5.5	132.0
96' Span plus 13' Cantilever	2	2,962	5,924	6.4	12.8
106' Drop-In Span	1	3,067	3,067	6.5	6.5
Totals	59		132,153		276.5
Total Concrete Handrail ***		Lin. Ft.		9,228.33	

*** Length of handrail is measured continuous from end to end of rail without deductions for spaces between rail sections. See Special Provisions.



ELEVATION - 92' SPAN

Spans 14-N thru 3-N and 3-S thru 14-S

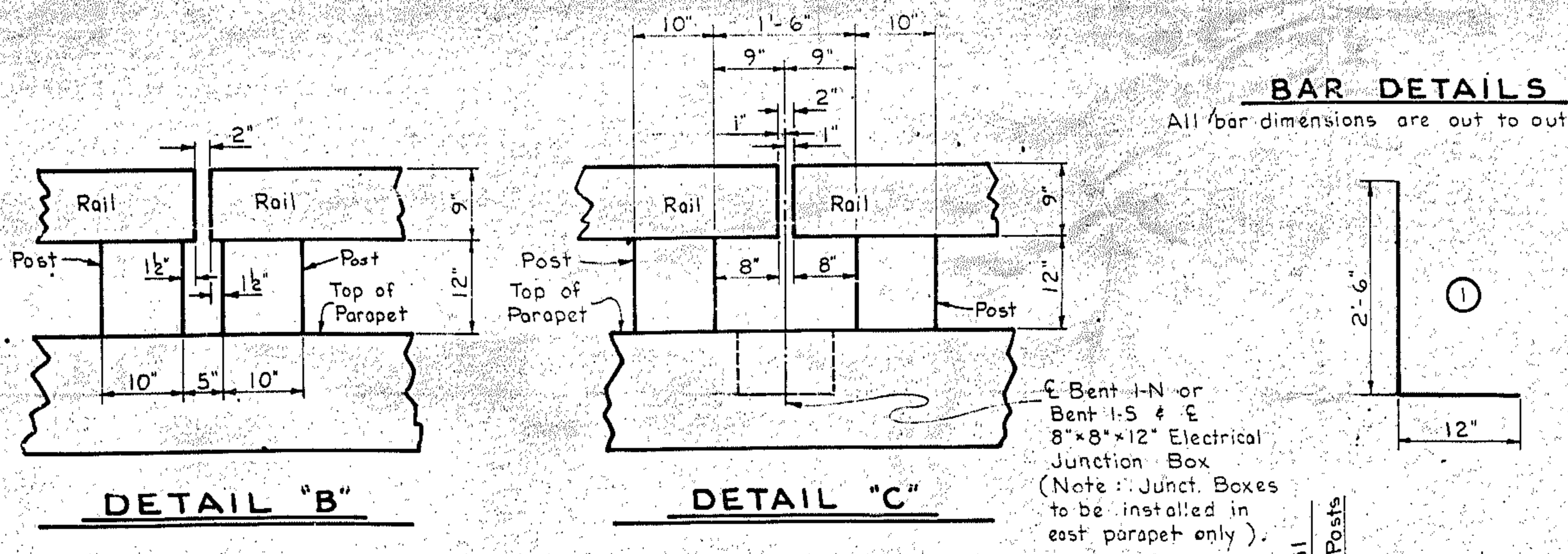
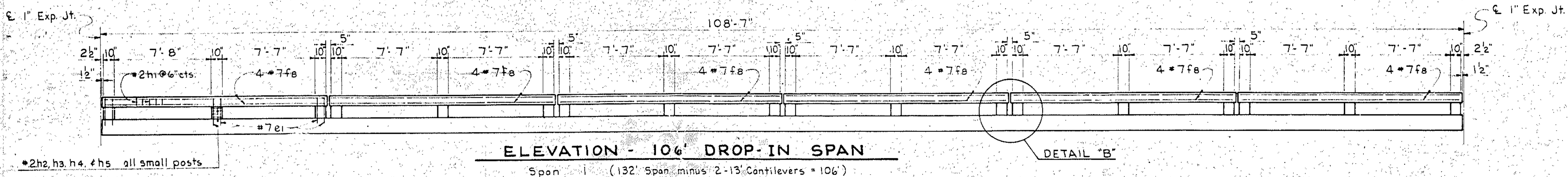
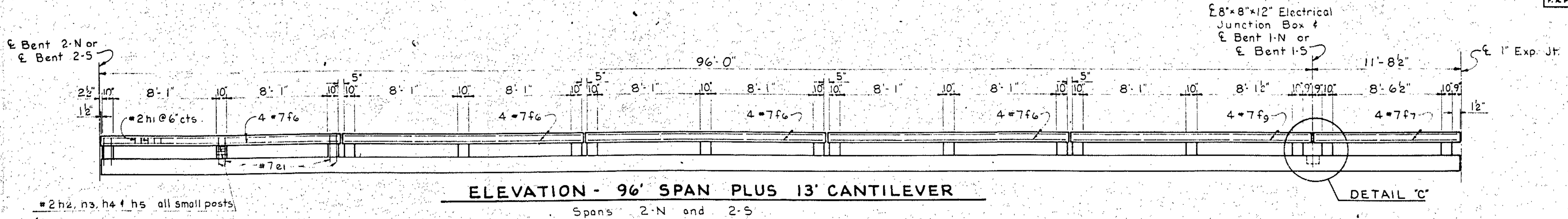
DETAIL "B"
See sheet 2 of 2

PROJECT No. 8.2215
CARTERET Cc
STATION: 211+20
SHEET 1 OF 2

STATE OF NORTH CAROLINA STATE HIGHWAY COMMISSION RAILROAD					
RAIL POST SPACING & DETAILS					
NOVEMBER					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY Robert G. Gawet DATE Nov. 1968
CHECKED BY [Signature] DATE Feb. 1969

BUILT ACCORDING TO PLANS



* See Note Sheet 1 of 2

BILL OF MATERIAL FOR ONE 96' SPAN 2 REQ'D					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
e1	136	#7	1	3'-6"	973
f6	32	#7	Str.	18'-8"	1,221
f7	8	#7	Str.	11'-2"	183
f9	8	#7	Str.	19'-3"	315
h1	384	#2	3	3'-3"	208
h2	34	#2	3	2'-11"	17
h3	34	#2	3	3'-1"	18
h4	34	#2	3	3'-2"	18
h5	34	#2	3	3'-4"	19
Reinforcing Steel Lbs. * 2,972					
Class "AA" Concrete Cu. Yds. 6.4					

BILL OF MATERIAL FOR ONE 106' DROP-IN SPAN					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
e1	144	#7	1	3'-6"	1,030
f8	48	#7	Str.	17'-7"	1,725
h1	434	#2	3	3'-3"	236
h2	36	#2	3	2'-11"	18
h3	36	#2	3	3'-1"	19
h4	36	#2	3	3'-2"	19
h5	36	#2	3	3'-4"	20
Reinforcing Steel Lbs. * 3,067					
Class "AA" Concrete Cu. Yds. 6.5					

PROJECT No. 8.2215:
CARTERET CO
STATION: 211+20
SHEET 2 OF 2

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH
RAIL POST SPACING & DETAILS

NOVEMBER

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY Robert G. Gower DATE Nov. 1968
CHECKED BY DATE Feb. 1969

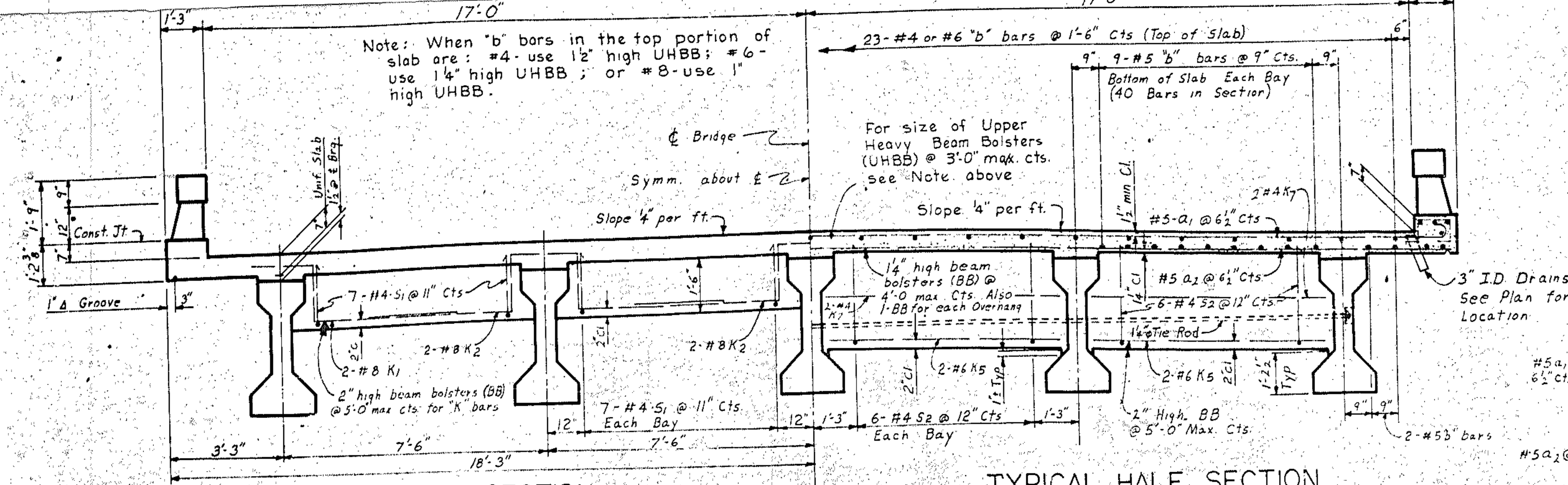
BUILT ACCORDING TO PLANS

Note: When "b" bars in the top portion of slab are: #4-use 1/2" high UHBB; #6-use 1/4" high UHBB; or #8-use 1" high UHBB.

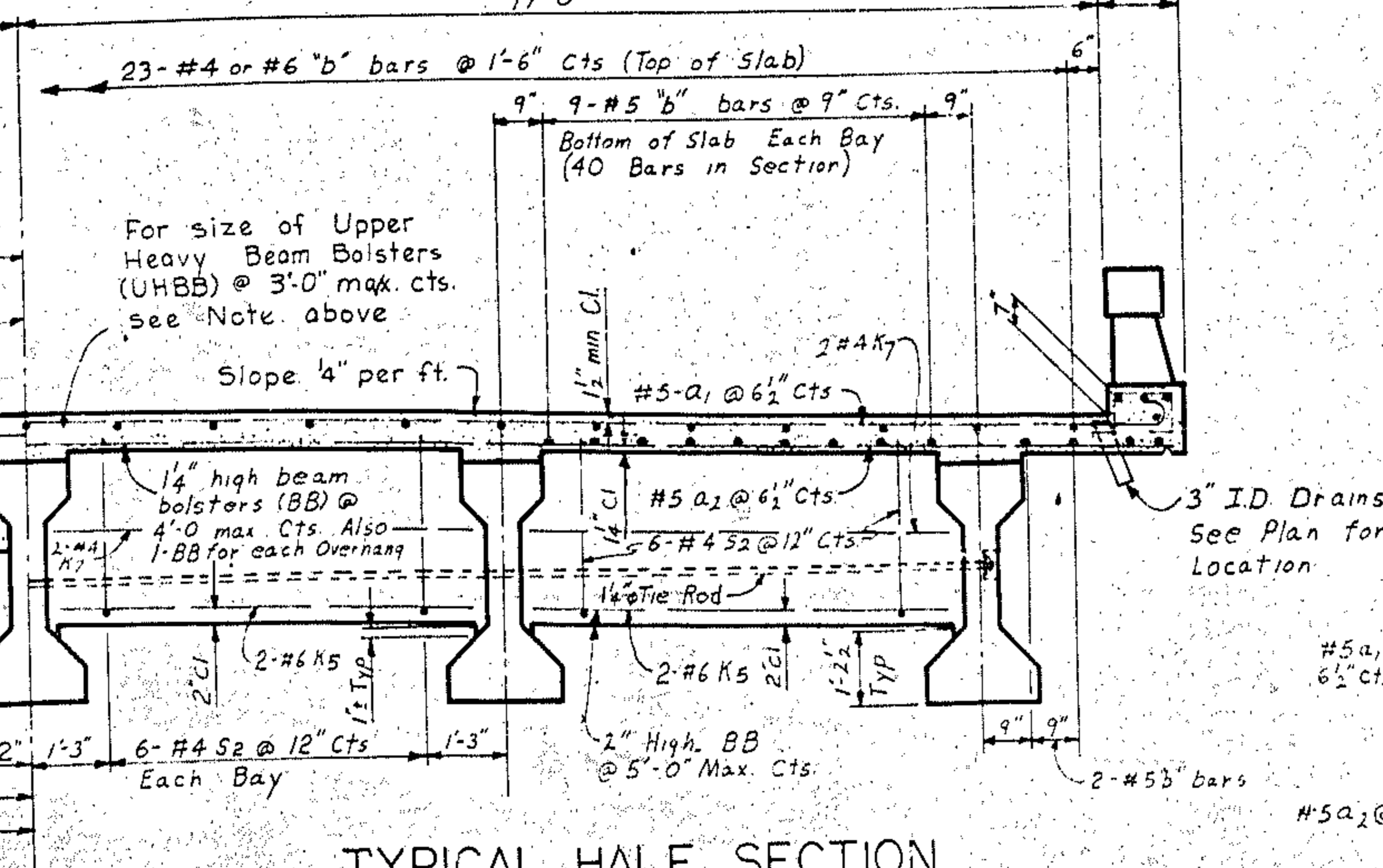
For size of Upper Heavy Beam Bolsters (UHBB) @ 3'-0" max. cts. see Note above

NOTES

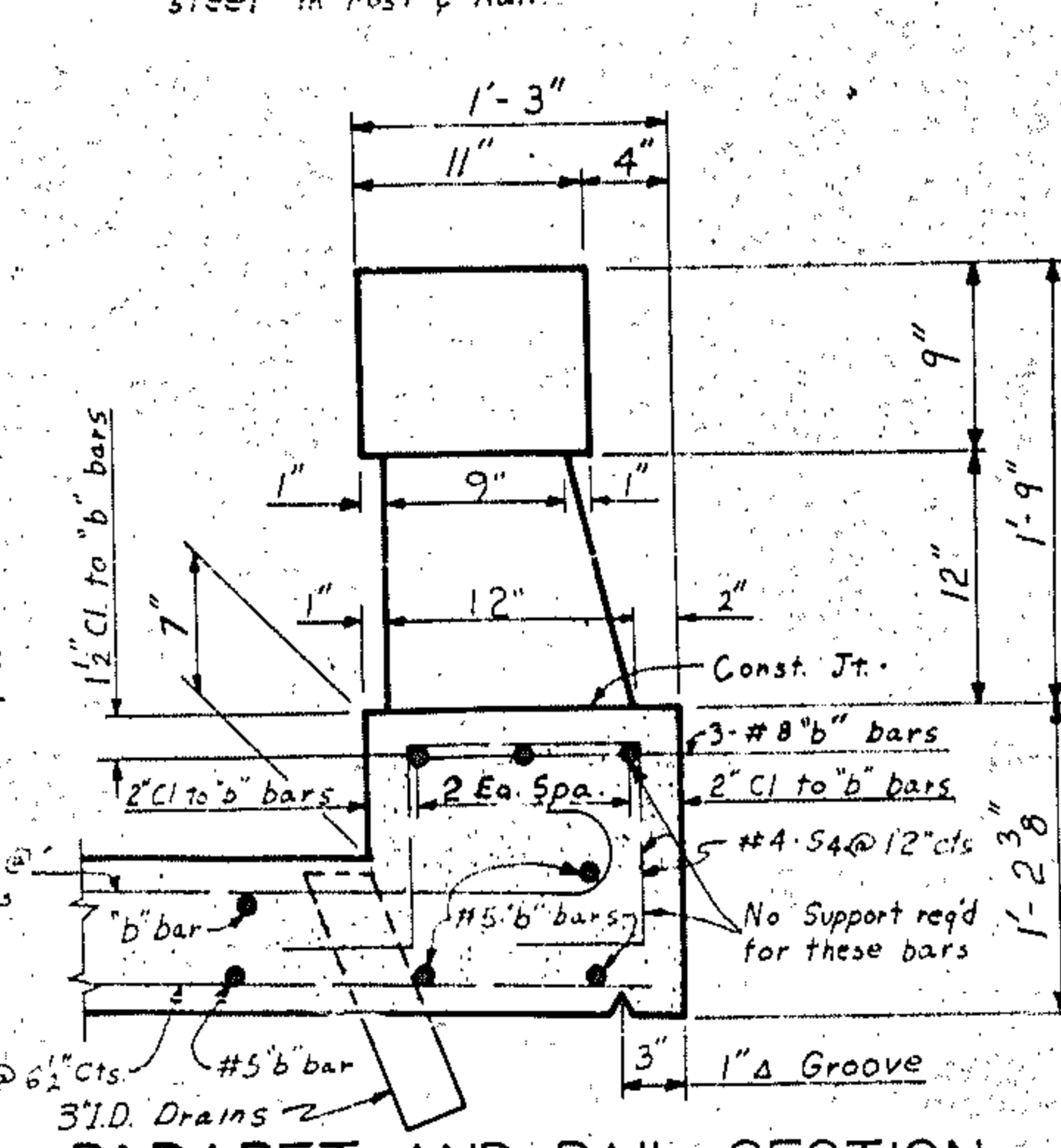
Assumed Live Load HS 15-44
 For other Design Data and General Notes, see Sheet S-N.
 For bars indicated and no bar max shown, see concrete plan for different spans.
 Temporary struts shall be placed between prestressed girders adjacent to the diaphragms, and the nuts on the 1/4" tie rods shall be tightened before the diaphragms are cast. Struts shall remain in place 3 days after concrete is placed. The tie rods shall be retightened after the struts have been removed.



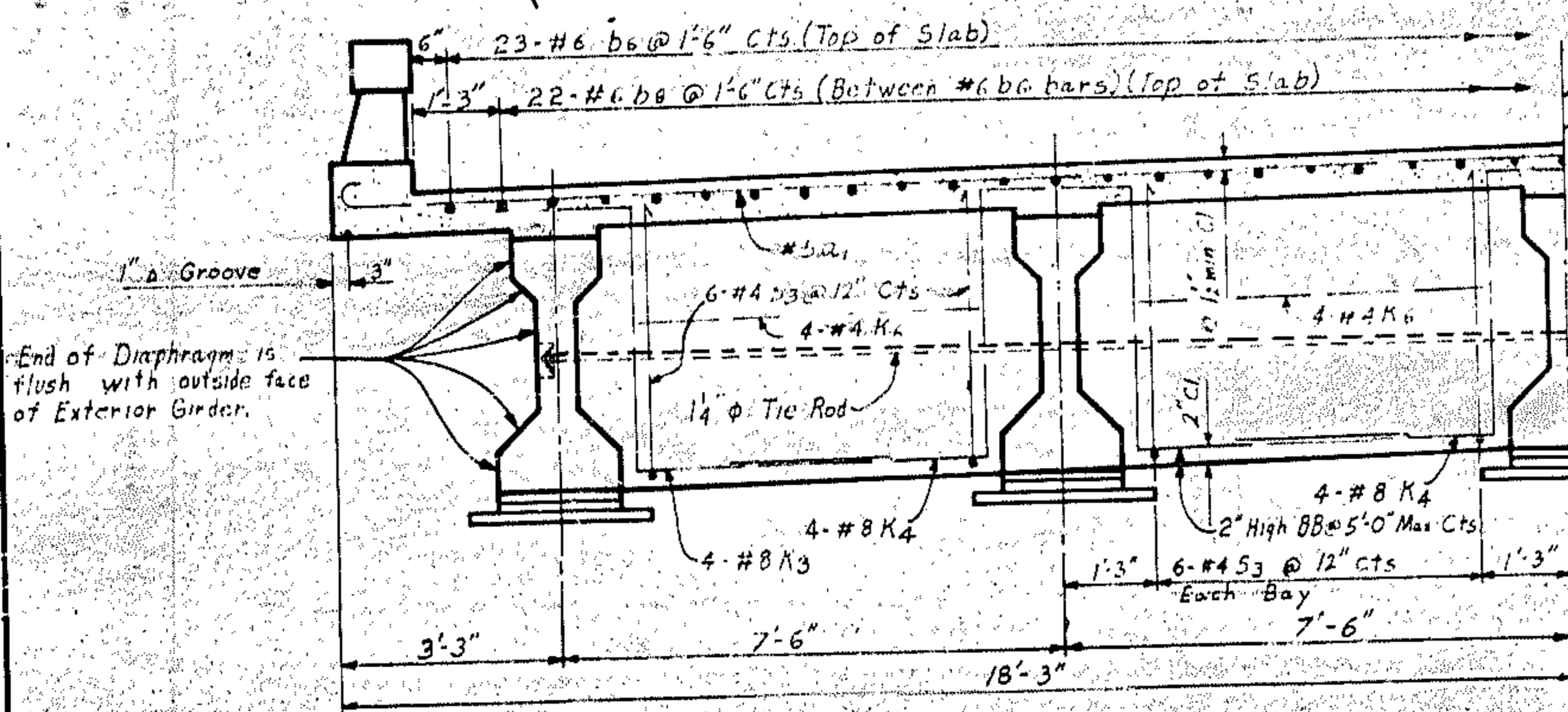
TYPICAL HALF SECTION (SHOWING BENT DIAPHRAGM AT EXPANSION JOINT)



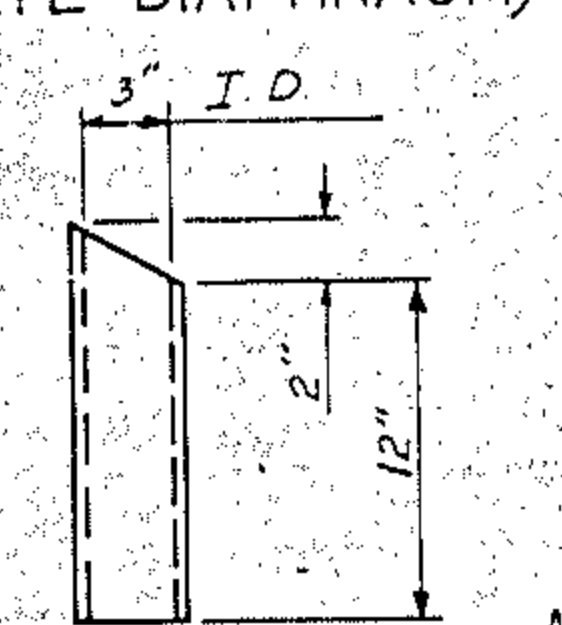
TYPICAL HALF SECTION (SHOWING INTERMEDIATE DIAPHRAGM)



PARAPET AND RAIL SECTION



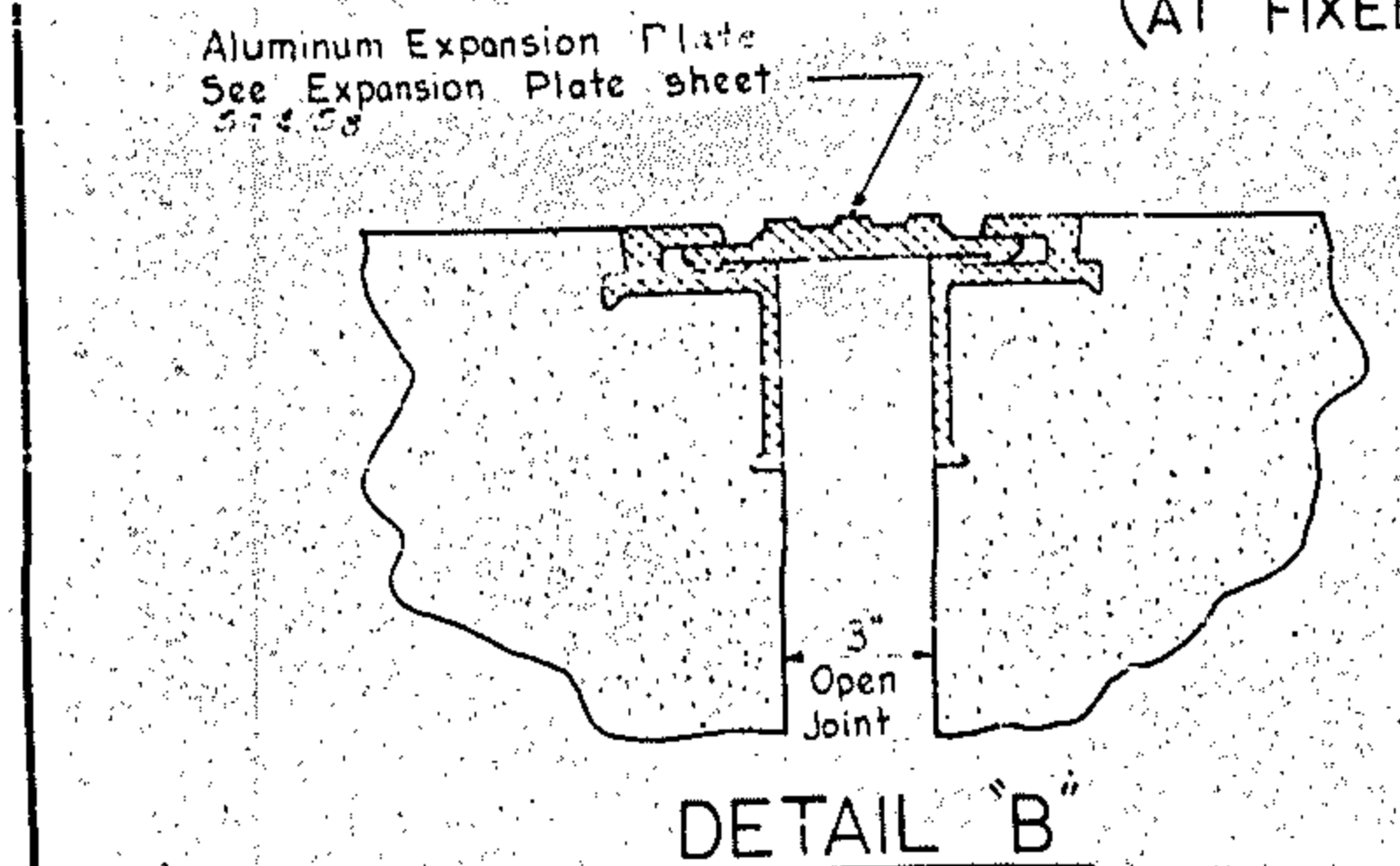
TYPICAL HALF SECTION (SHOWING BENT DIAPHRAGM AT FIXED END OF GIRDERS)



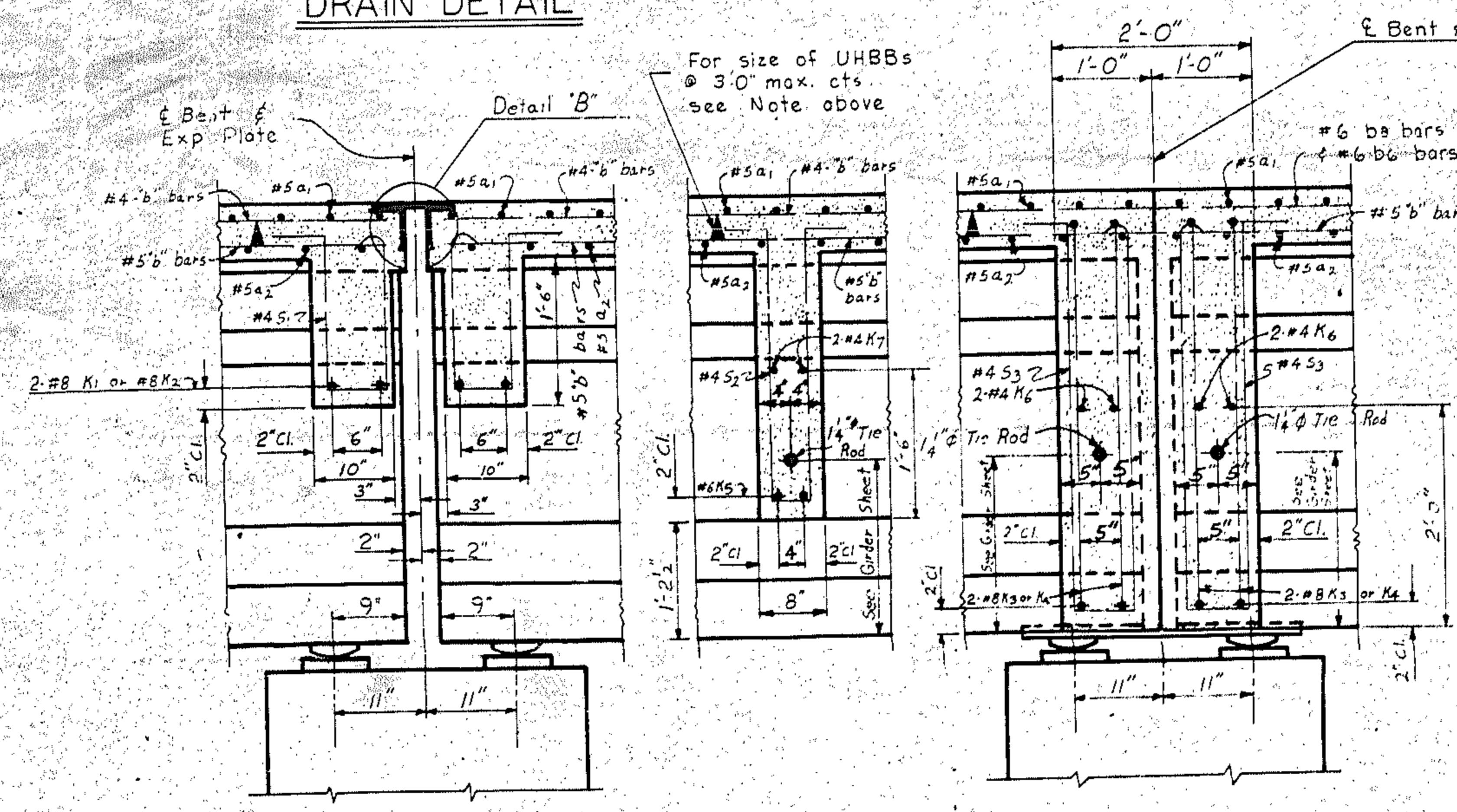
DRAIN DETAIL

NOTE: Drains shall be of PVC plastic pipe. See sheet SN. Top of Drains shall be set 3/8" below surface of slab.

No. Required 600 (65' spans)



DETAIL B



SECTION B-B

SECTION D-D

SECTION C-C

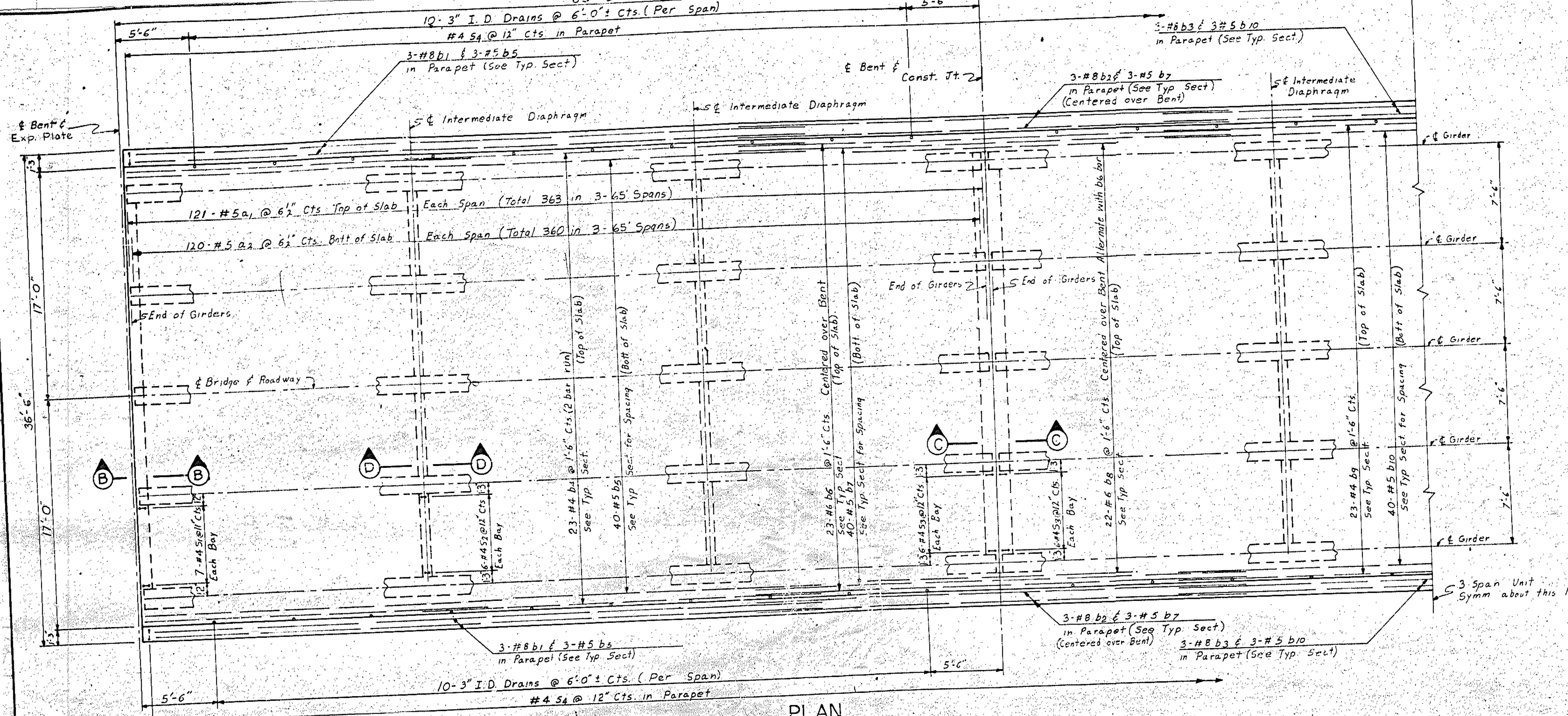
PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION: 211+20
 SHEET 1 OF 3

STATE OF NORTH CAROLINA
 STATE HIGHWAY COMMISSION
 RALEIGH
 SUPERSTRUCTURE
 TYPICAL SECTIONS
 3 SPAN CONTINUOUS UNITS
 65' SPANS - 45" GIRDERS
 NOVEMBER 1966

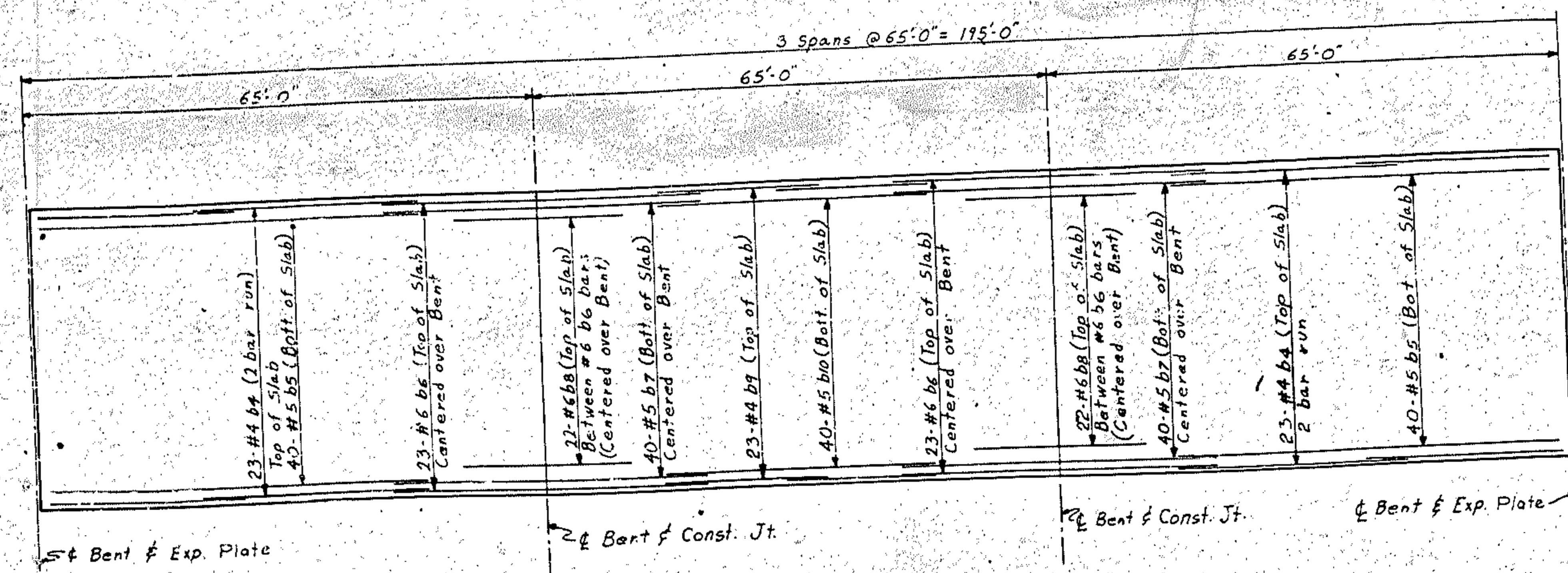
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
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DRAWN BY P.R. Igo DATE Dec. 1966
 CHECKED BY J.W. Johnson DATE Feb. 1967

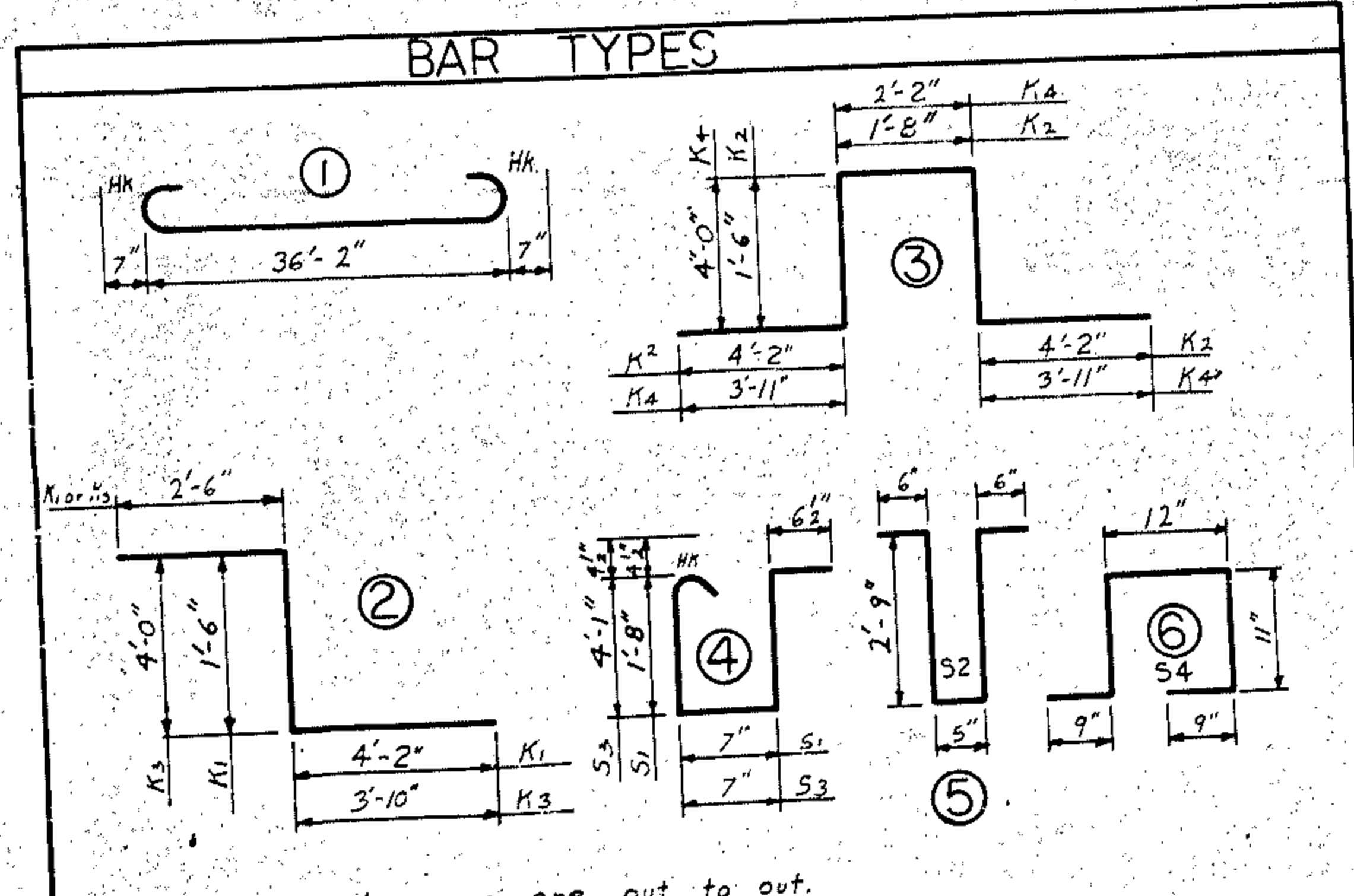
BUILT ACCORDING TO PLANS



PLAN



LAYOUT OF "b" BARS IN SLAB - 3 SPAN CONTINUOUS UNITS



BILL OF MATERIAL					
FOR ONE 3 SPAN CONTINUOUS UNIT					
IO REQUIRED					
BAR	NO.	SIZE	TYPE	LENGTH	WEIG
a1	363	#5		37'-4"	14.15
a2	360	#5	Str.	36'-2"	13.58
b1	12	#8	Str.	49'-0"	1.57
b2	12	#8	Str.	37'-0"	1.18
b3	6	#8	Str.	33'-0"	.52
b4	92	#4	Str.	24'-6"	1.51
b5	92	#5	Str.	48'-3"	4.63
b6	46	#6	Str.	37'-0"	2.51
b7	92	#5	Str.	37'-0"	3.51
b8	44	#6	Str.	20'-0"	1.31
b9	23	#4	Str.	30'-6"	.41
b10	46	#5	Str.	31'-6"	1.51
K1	8	#8		8'-2"	1
K2	12	#8		13'-0"	4
K3	16	#8		10'-4"	4
K4	24	#8		18'-0"	1.1
K5	48	#6	Str.	6'-7"	4
K6	32	#4	Str.	4'-8"	1
K7	48	#4	Str.	6'-7"	2
S1	56	#4		4'-10"	1
S2	144	#4		6'-11"	6
S3	96	#4		9'-8"	6
S4	390	#4		4'-4"	1.1

Reinforcing Steel (lbs.) 521
Class AA Concrete (See sheet 3 of 3)

PROJECT No. 8.221530
CARTERET COUN
STATION 211+20
SHEET 2 OF 3

STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
SUPERSTRUCTURE					
3 SPAN CONTINUOUS UNITS					
65' SPANS - 45' GIRDERS					
NOVEMBER 1968					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY J.B. Jole DATE Dec. 1968
CHECKED BY DATE Feb. 1968

CLASS "AA" CONCRETE BREAKDOWN

		SPAN	cu. yds.			SPAN	cu. yds.			SPAN	cu. yds.			SPAN	cu. yds.		
3 SPAN CONTINUOUS UNIT		30 S	65.4	3 SPAN CONTINUOUS UNIT		27 S	65.2	3 SPAN CONTINUOUS UNIT		24 N f S	21 N f S	18 N f S	65.0	3 SPAN CONTINUOUS UNIT		15 N f S	65.4
		31 S	68.1			28 S	68.1			25 N f S	22 N f S	19 N f S	67.7			16 N f S	68.1
		32 S	65.2			29 S	65.4			26 N f S	23 N f S	20 N f S	65.0			17 N f S	65.4
	TOTAL (For 3 Span Continuous Unit)					TOTAL (For 3 Span Continuous Unit)					TOTAL (For 3 Span Continuous Unit)					TOTAL (For 3 Span Continuous Unit)	

PROJECT No. 8.22153

CARTERET Co

STATION: 211+20

SHEET 3 OF 3

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH
 SUPERSTRUCTURE
 3 SPAN CONTINUOUS UN
 65' SPANS - 45" GIRDERS
 DECEMBER

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

BUILT ACCORDING TO PLANS

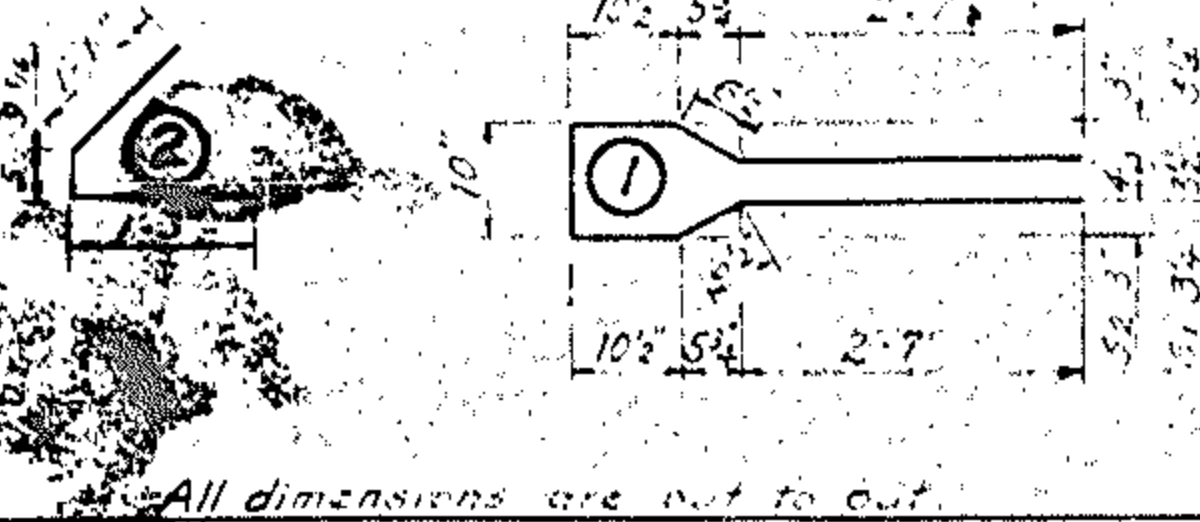
BUILT ACCORDING TO PLANS

DRAWN BY: D.R. [Signature] DATE: Dec. 1968
 CHECKED BY: [Signature] DATE: Feb. 1969

REINFORCING STEEL FOR ONE GIRDER

Bar No.	Size	Type	Length	Weight
1	#4		8'-10"	2.77
2	#4		8'-10"	2.77
3	#4		8'-10"	2.77
4	#4		8'-10"	2.77
5	#4		8'-10"	2.77
6	#4		8'-10"	2.77
7	#4		8'-10"	2.77
8	#4		8'-10"	2.77
9	#4		8'-10"	2.77
10	#4		8'-10"	2.77
11	#4		8'-10"	2.77
12	#4		8'-10"	2.77
13	#4		8'-10"	2.77
14	#4		8'-10"	2.77
15	#4		8'-10"	2.77
16	#4		8'-10"	2.77
17	#4		8'-10"	2.77
18	#4		8'-10"	2.77
19	#4		8'-10"	2.77
20	#4		8'-10"	2.77
21	#4		8'-10"	2.77
22	#4		8'-10"	2.77
23	#4		8'-10"	2.77
24	#4		8'-10"	2.77
25	#4		8'-10"	2.77
26	#4		8'-10"	2.77
27	#4		8'-10"	2.77
28	#4		8'-10"	2.77
29	#4		8'-10"	2.77
30	#4		8'-10"	2.77
31	#4		8'-10"	2.77
32	#4		8'-10"	2.77
33	#4		8'-10"	2.77
34	#4		8'-10"	2.77
35	#4		8'-10"	2.77
36	#4		8'-10"	2.77
37	#4		8'-10"	2.77
38	#4		8'-10"	2.77
39	#4		8'-10"	2.77
40	#4		8'-10"	2.77
41	#4		8'-10"	2.77
42	#4		8'-10"	2.77
43	#4		8'-10"	2.77
44	#4		8'-10"	2.77
45	#4		8'-10"	2.77
46	#4		8'-10"	2.77
47	#4		8'-10"	2.77
48	#4		8'-10"	2.77
49	#4		8'-10"	2.77
50	#4		8'-10"	2.77
51	#4		8'-10"	2.77
52	#4		8'-10"	2.77
53	#4		8'-10"	2.77
54	#4		8'-10"	2.77
55	#4		8'-10"	2.77
56	#4		8'-10"	2.77
57	#4		8'-10"	2.77
58	#4		8'-10"	2.77
59	#4		8'-10"	2.77
60	#4		8'-10"	2.77
61	#4		8'-10"	2.77
62	#4		8'-10"	2.77
63	#4		8'-10"	2.77
64	#4		8'-10"	2.77
65	#4		8'-10"	2.77
66	#4		8'-10"	2.77
67	#4		8'-10"	2.77
68	#4		8'-10"	2.77
69	#4		8'-10"	2.77
70	#4		8'-10"	2.77
71	#4		8'-10"	2.77
72	#4		8'-10"	2.77
73	#4		8'-10"	2.77
74	#4		8'-10"	2.77
75	#4		8'-10"	2.77
76	#4		8'-10"	2.77
77	#4		8'-10"	2.77
78	#4		8'-10"	2.77
79	#4		8'-10"	2.77
80	#4		8'-10"	2.77
81	#4		8'-10"	2.77
82	#4		8'-10"	2.77
83	#4		8'-10"	2.77
84	#4		8'-10"	2.77
85	#4		8'-10"	2.77
86	#4		8'-10"	2.77
87	#4		8'-10"	2.77
88	#4		8'-10"	2.77
89	#4		8'-10"	2.77
90	#4		8'-10"	2.77
91	#4		8'-10"	2.77
92	#4		8'-10"	2.77
93	#4		8'-10"	2.77
94	#4		8'-10"	2.77
95	#4		8'-10"	2.77
96	#4		8'-10"	2.77
97	#4		8'-10"	2.77
98	#4		8'-10"	2.77
99	#4		8'-10"	2.77
100	#4		8'-10"	2.77

BAR TYPES



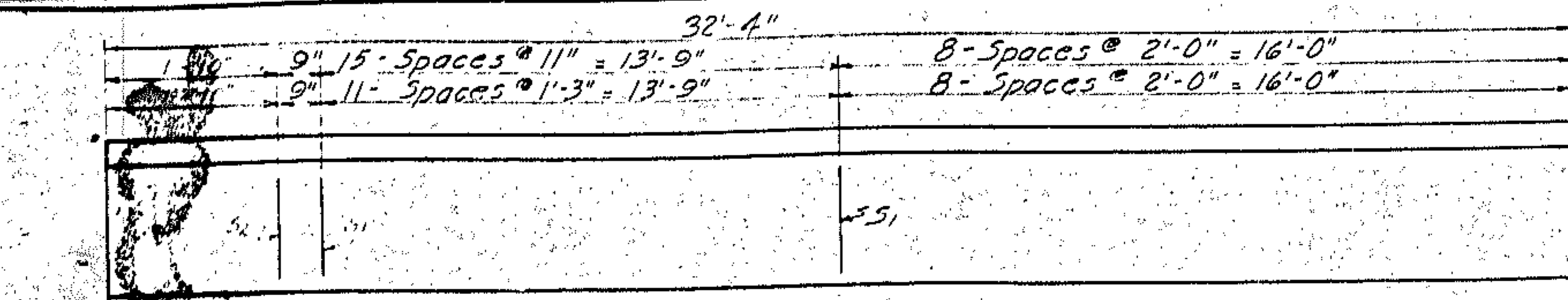
NOTES

All prestressing strand shall meet the requirements of A.S.T.M. - A416.

A surface finish will be required for prestressing concrete girders. However, the outside face of exterior girders shall be carefully cleaned of drippings and other discolorations. See Specifications.

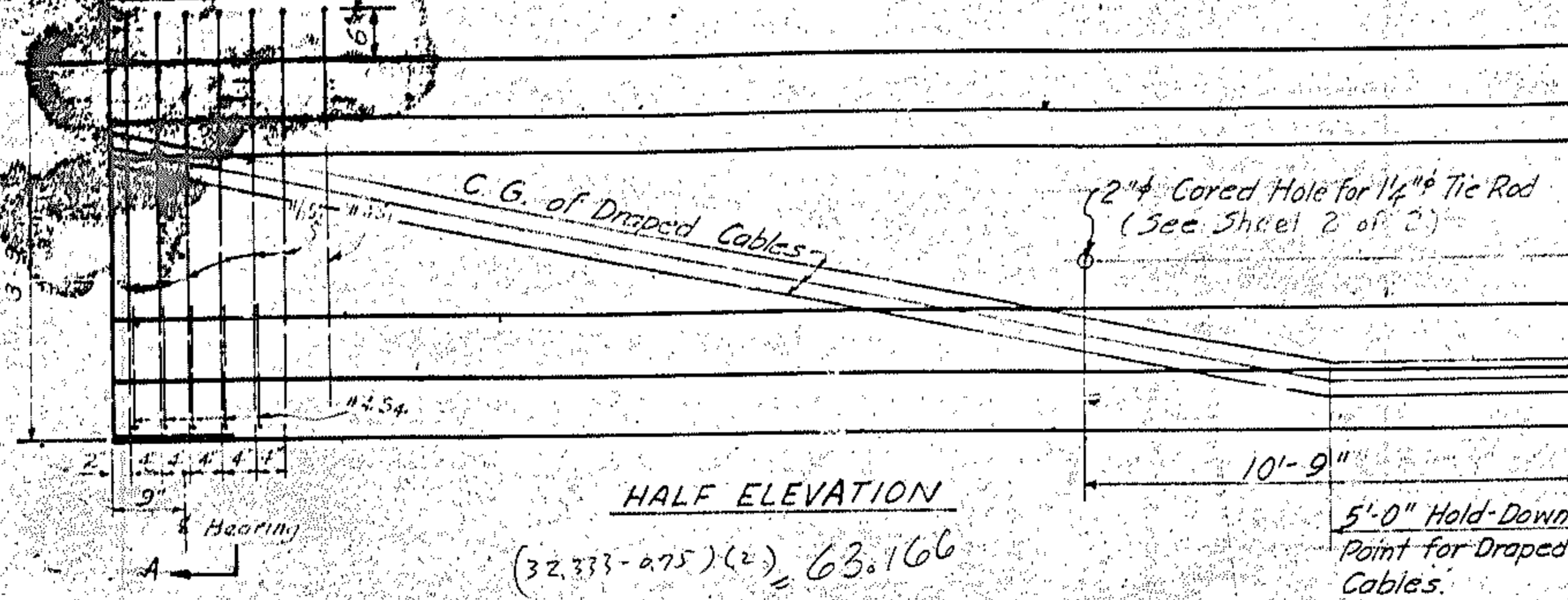
All prestressing strands shall be the 7 wire of relieved cables in accordance with the specifications. At the contractor's option he may use either of the two types of cables listed below; however, all cables used in a girder shall be of the same type.

TYPE AREA ULTIMATE STR. APPLIED PRESTA
 7/16 Std. 0.1259" 27,000 lbs. per cable 15,000 lbs. per cable
 7/16 High Str. 0.1452" 31,000 lbs. per cable 21,000 lbs. per cable



HALF PLAN

32'-4" (For length of Girder see table sheet 2 of 2)



HALF ELEVATION

(32,333 - 0.75) (2) = 63,166

- All cables must be cut off flush with end of girder and painted as noted below.
- Ends of cables and field welds on prestressed girder bearings shall be painted with zinc rich paint conforming to federal specification MIL-P 26915 (U.S.A.F.) Type 1.
- Embedded Plates are to be hot dipped galvanized after fabrication. Galvanizing shall be at a uniform rate of 2 oz. per sq. ft. of surface in accordance with A.S.T.M. specifications A-123.
- The cost of bearing assemblies, 1/4" tie rod assembly, galvanizing of bearing assemblies and painting of cable ends and field welds on bearing assemblies shall be included in the unit price bid for lin. ft. of Prestressed Concrete Girder.

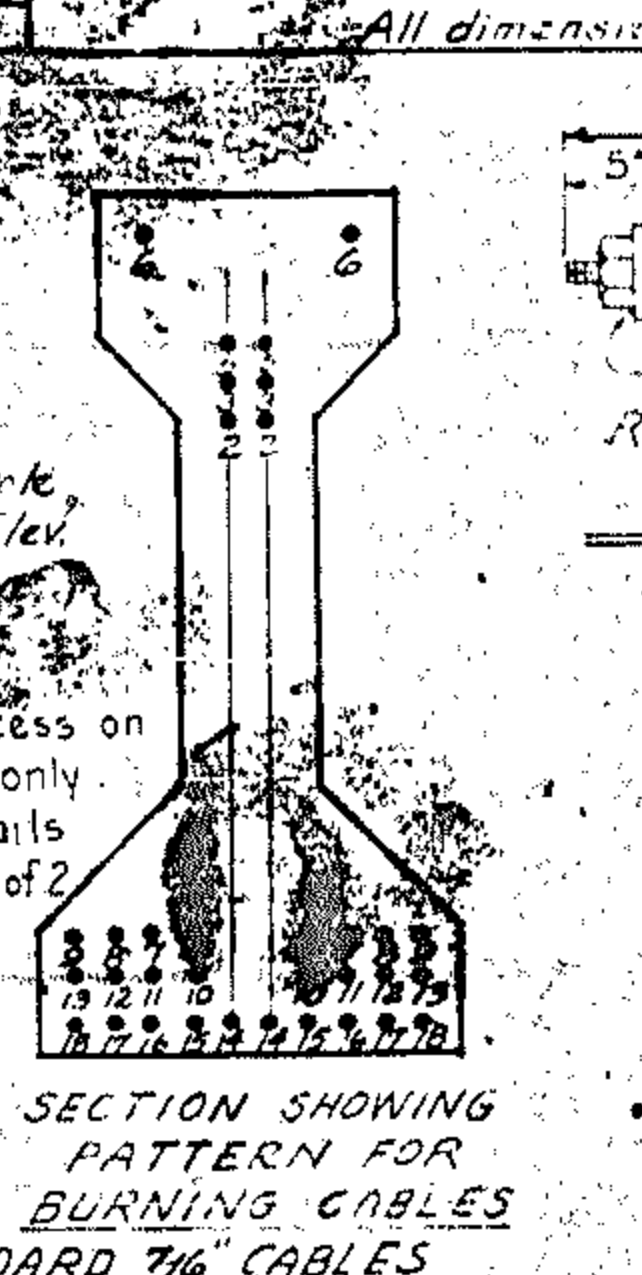
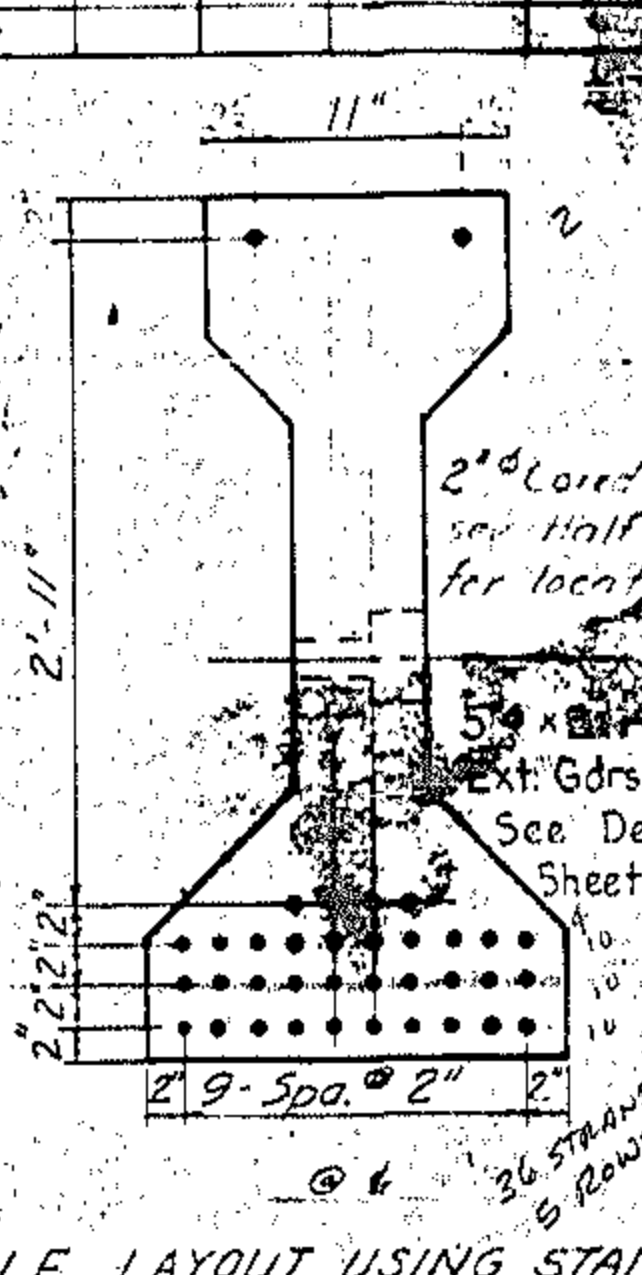
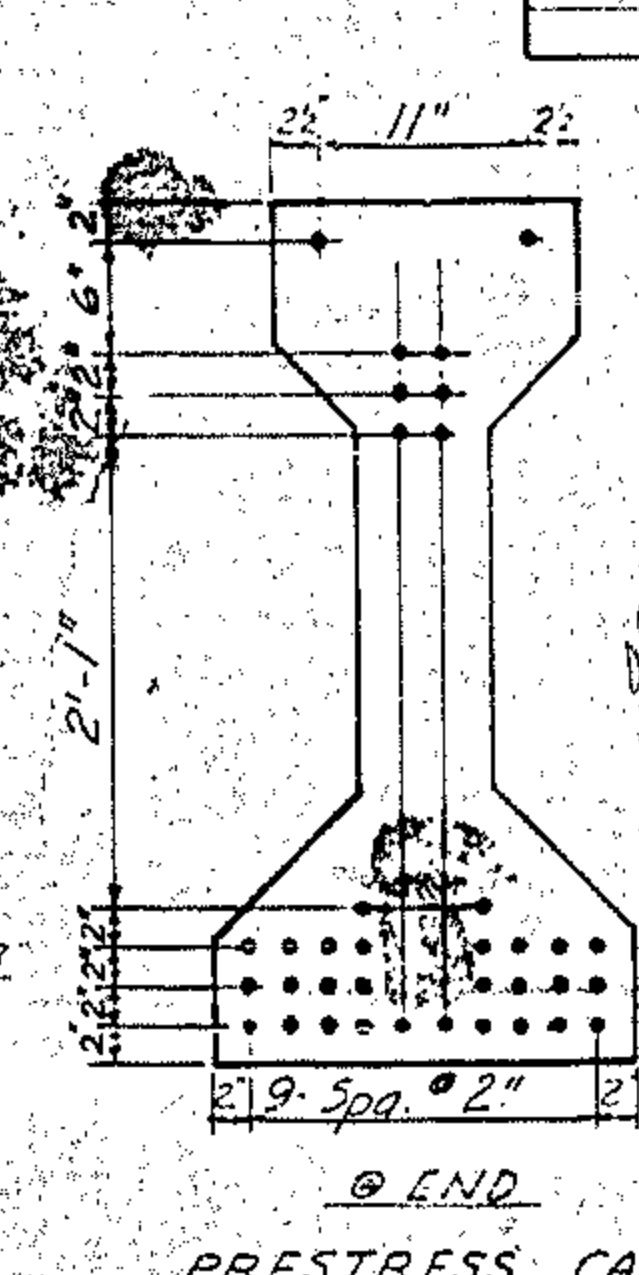
Note: If cable stress is relieved by burning each pair of cables shall be burned at ends of bed and between all girders before burning any of the next pair of cables. The following order of burning shall be strictly adhered to:

For Standard 7/16 Cables

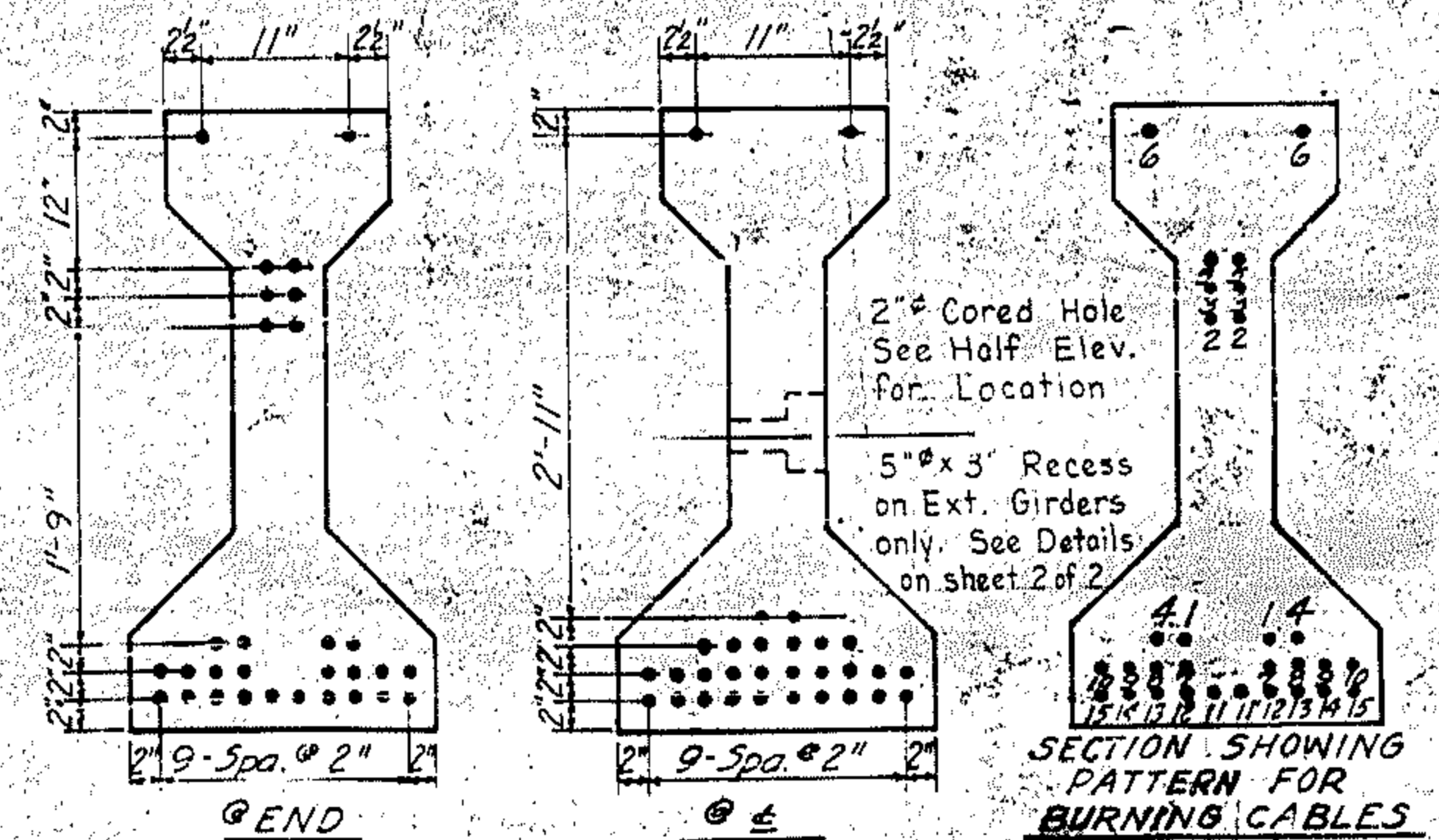
- Bottom Cables 1-1
- Draped Cables 2-2
- Draped Cables 3-3
- Bottom Cables 4-4
- Draped Cables 5-5
- Top Cables 6-6
- Release Hold-Downs

For High Strength 7/16 Cables

- Bottom Cables 1-1
- Draped Cables 2-2
- Draped Cables 3-3
- Bottom Cables 4-4
- Draped Cables 5-5
- Top Cables 6-6
- Release Hold-Downs

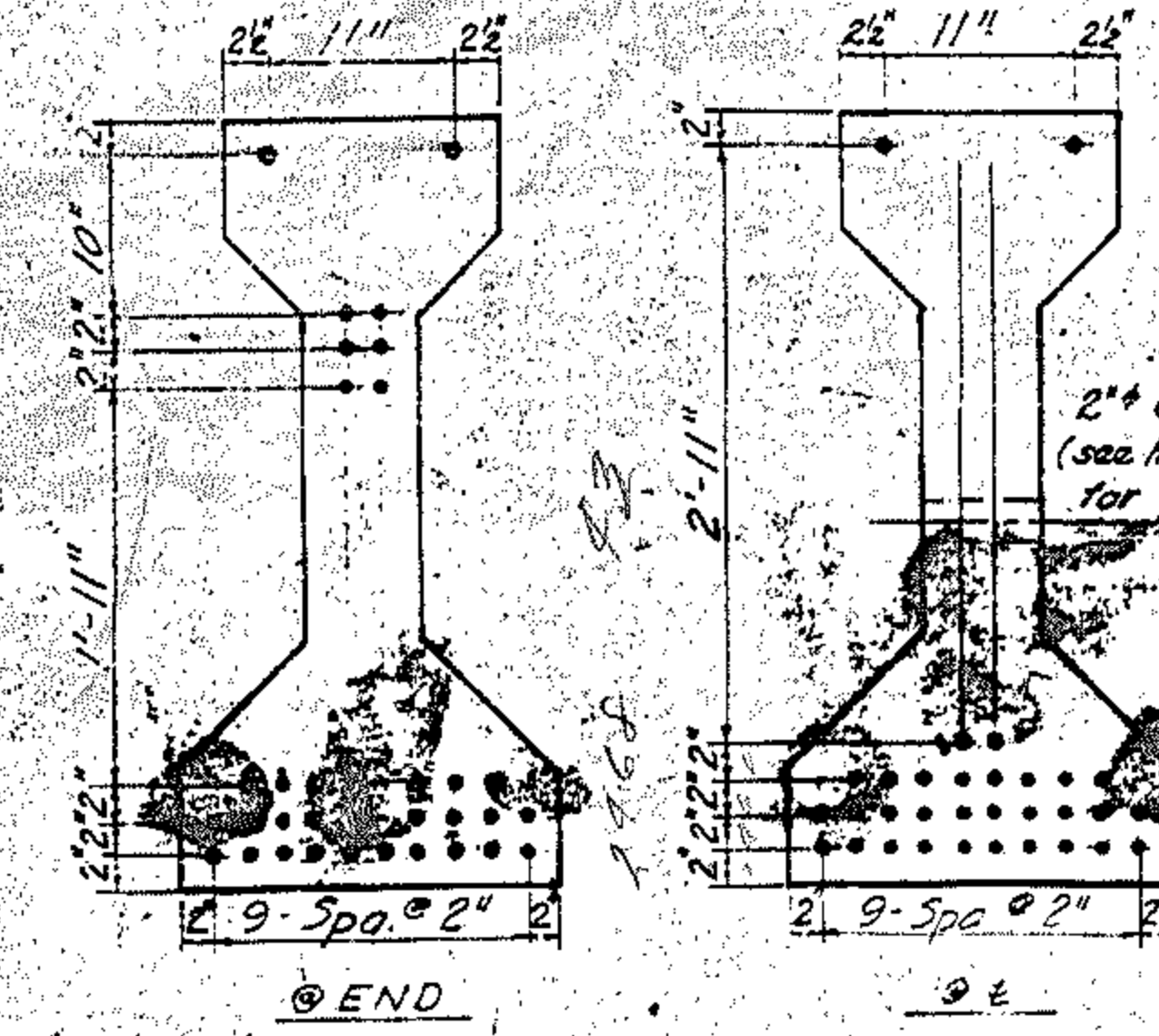


PRESTRESS CABLE LAYOUT USING STANDARD 7/16 CABLES



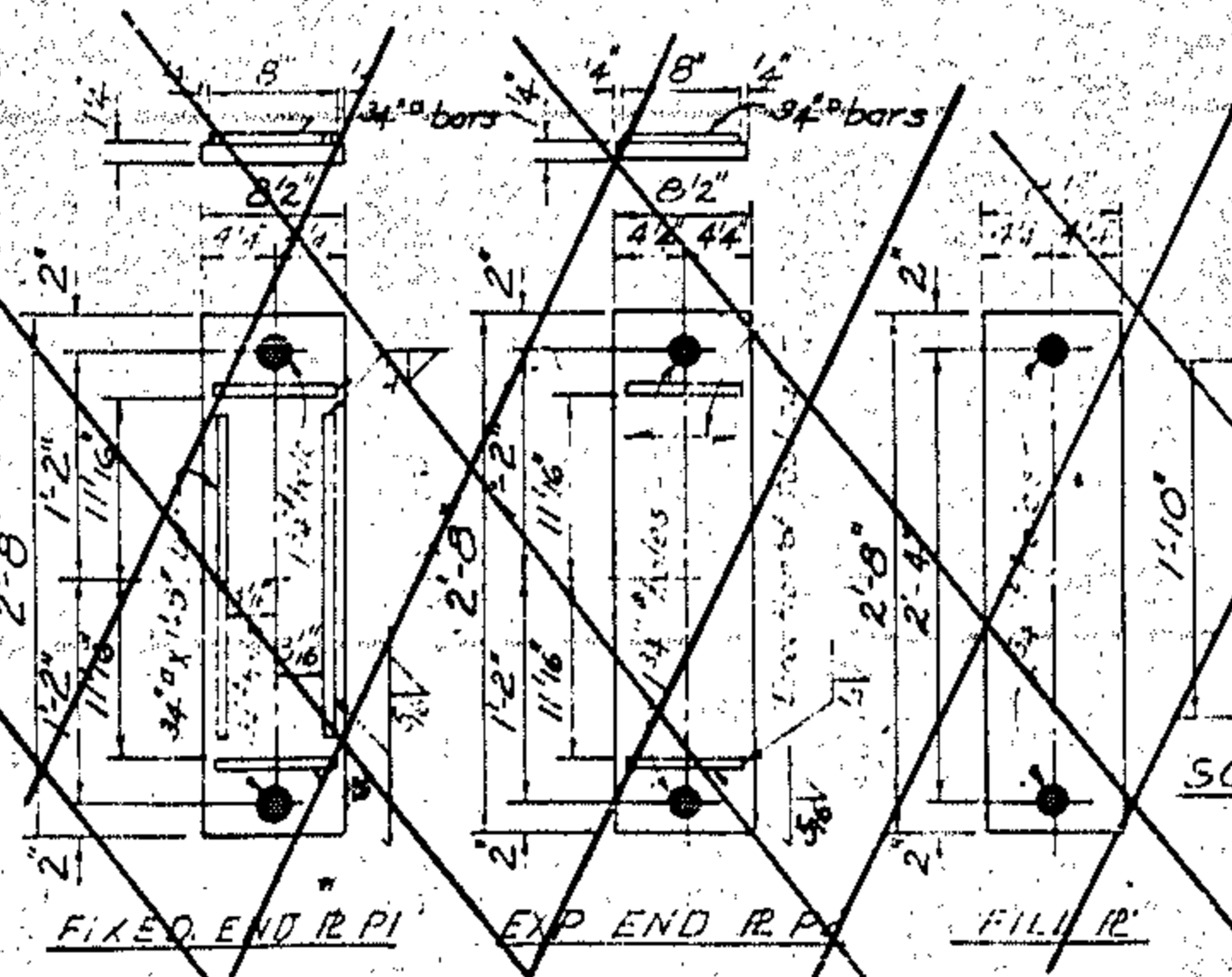
PRESTRESS CABLE LAYOUT USING HIGH STRENGTH 7/16 CABLES

EXTERIOR GIRDER



PRESTRESS CABLE LAYOUT USING HIGH STRENGTH 7/16 CABLES

INTERIOR GIRDER



BEARING PLATE DETAILS

For Girder Requires: 1-Fixed End B P1
 1-5' x 3' End B P2
 2-Sole Pls P3
 4-1/4" x 3" Anchor Bolt w/ Hex Nut

Note: For Bearing Plate Details see Bearing Plate Detail Sheet 1 of 2

PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION: 211+20
 Sheet 1 of 2

STATE OF NORTH CAROLINA
 STATE HIGHWAY COMMISSION
 HALLIG

STANDARD
 45" PRESTRESSED
 CONCRETE GIRDER
 65' SPANS
 FEBRUARY, 1965

QUANTITIES FOR ONE GIRDER				
	Reinforcing Steel	Concrete	Standard 7/16 S.R. Cables	High Strength 7/16 S.R. Cables
Interior Girder	473	9.3	36	32
Exterior Girder	426	9.3	36	30

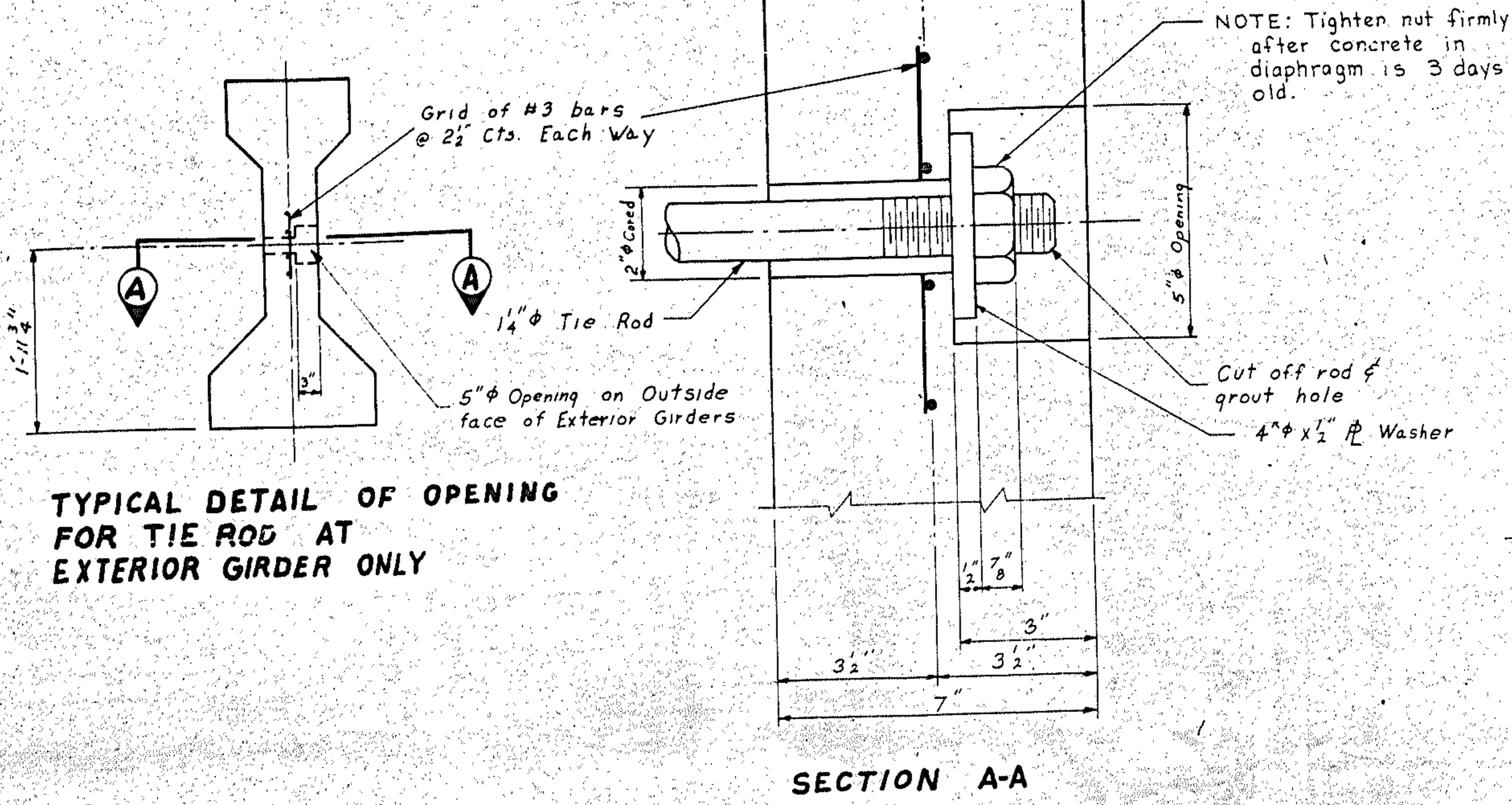
GIRDERS REQUIRED		
Span	Length	Quantity
96'	**	6,212'-1 1/2"
64'	**	2,141'-5"

Total Lin. Ft. 45" Girders = 10,353.54

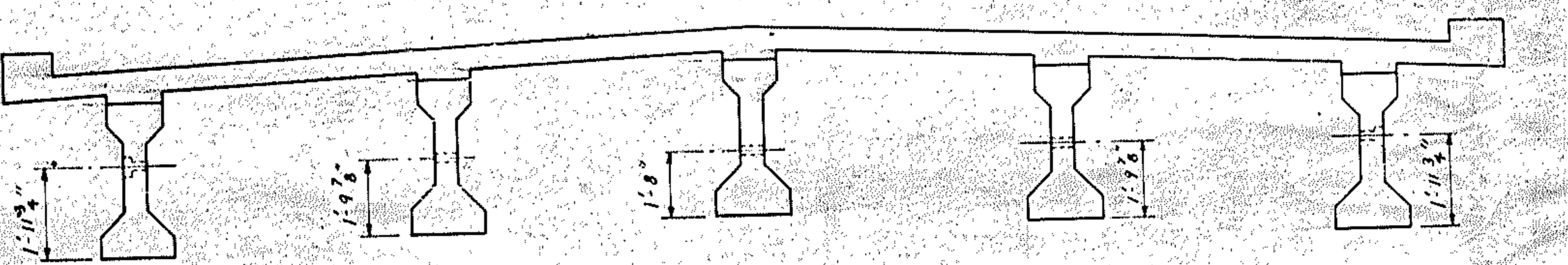
BUILT ACCORDING TO PLANS

SPECIAL
 Approved by: *[Signature]* Dec, 1968
 Checked by: *[Signature]* Feb, 1969
 STANDARD
 DRAWN BY: *[Signature]* DATE: *[Date]*
 CHECKED BY: *[Signature]* DATE: *[Date]*

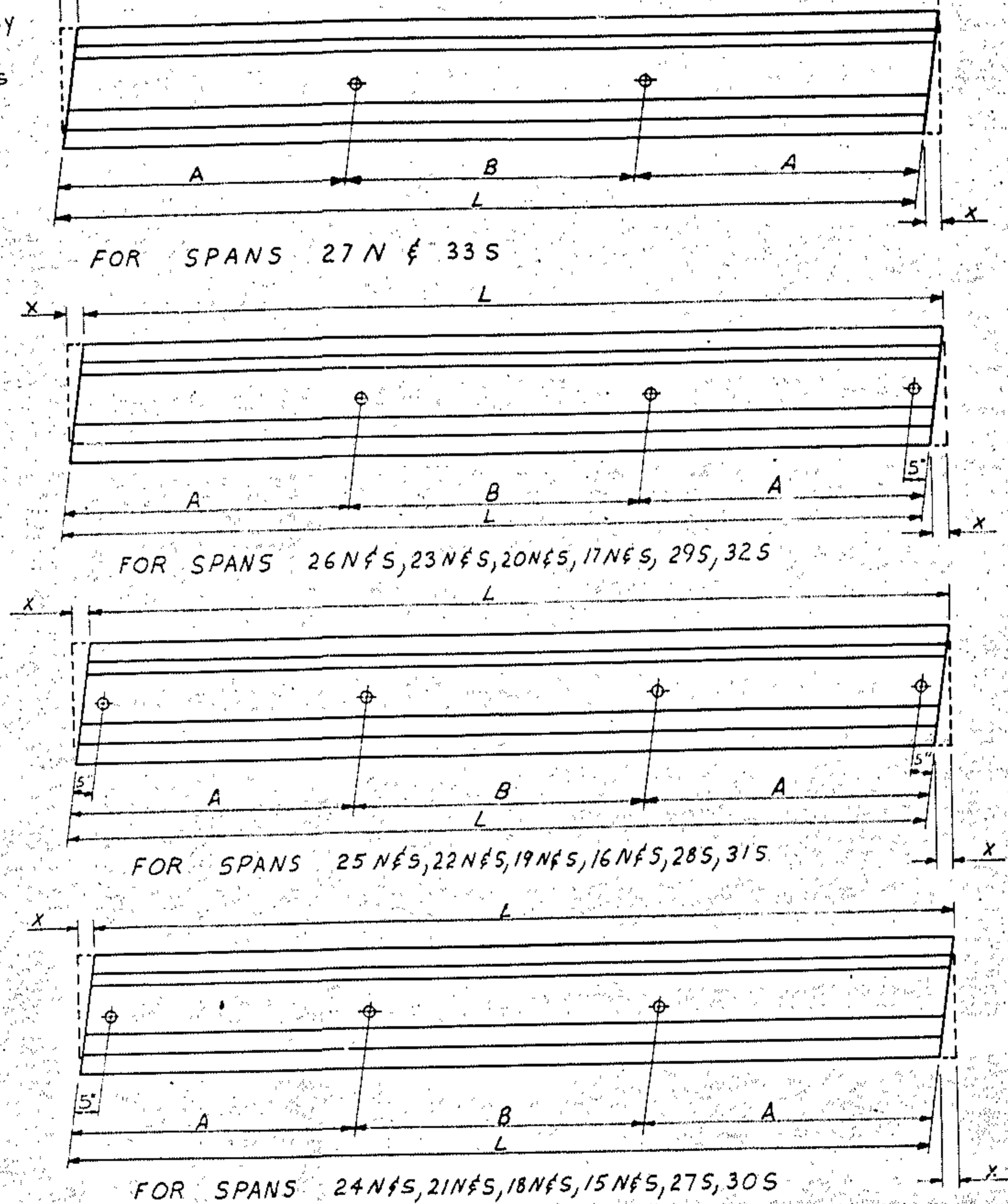
48
 5-16
 41
 25



TYPICAL DETAIL OF OPENING FOR TIE ROD AT EXTERIOR GIRDER ONLY



SECTION SHOWING LOCATION OF HOLES IN GIRDERS FOR TIE RODS (FOR INTERMEDIATE DIAPH. & FIXED ENDS OF GIRDERS)



ELEVATION OF GIRDER SHOWING LOCATION OF HOLES FOR TIE RODS

Exp. P ₂ P ₃	Fix. P ₁ P ₂	Fix. P ₁ P ₃	Fix. P ₁ P ₃	Fix. P ₁ P ₃	Exp. P ₂ P ₃
P ₂ P ₃	P ₁ P ₂	P ₁ P ₃	P ₁ P ₃	P ₁ P ₃	P ₂ P ₃
P ₂ P ₃	P ₁ P ₂	P ₁ P ₃	P ₁ P ₃	P ₁ P ₃	P ₂ P ₃
P ₂ P ₃	P ₁ P ₂	P ₁ P ₃	P ₁ P ₃	P ₁ P ₃	P ₂ P ₃
P ₂ P ₃	P ₁ P ₂	P ₁ P ₃	P ₁ P ₃	P ₁ P ₃	P ₂ P ₃

BEARING PLATE LAYOUT FOR 3 SPAN CONTINUOUS UNIT - 65' SPANS

End Bent 1 or 2	Exp. P ₂ P ₃	BEARING PLATES REQUIRED FOR SPAN 27N or 33S
Fix. P ₁ P ₃	P ₂ P ₃	Each Girder Requires
P ₁ P ₃	P ₂ P ₃	1- Fixed End R P ₁
P ₁ P ₃	P ₂ P ₃	1- Exp. End R P ₂
P ₁ P ₃	P ₂ P ₃	2- Sole R's P ₃
P ₁ P ₃	P ₂ P ₃	

BEARING PLATE LAYOUT FOR SPAN 27N or 33S

SPAN	L	A	B	X
33S, 32S, 31S, 30S, 29S, 28S	64'-8 1/2"	21'-7 1/8"	21'-6"	
27N & S	64'-8 1/2"	21'-7 1/8"	21'-6"	1/8"
26N & S	64'-8 1/2"	21'-7 1/8"	21'-6"	3/8"
25N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	1/2"
24N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	5/8"
23N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	7/8"
22N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	1"
21N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	1 1/4"
20N & S	64'-8 3/8"	21'-7 3/8"	21'-6"	1 1/2"
19N & S	64'-8 3/4"	21'-7 3/4"	21'-6"	1 5/8"
15 thru 18 N & S	64'-8 3/4"	21'-7 3/4"	21'-6"	1 3/4"

No.	Total Length
160	10,353.54 Lin Ft

NOTE: Girder lengths shown include the following amount to compensate for elastic shortening: 1/4"

BEARING PLATES REQUIRED FOR ONE 3 SPAN CONTINUOUS UNIT (10 Units Req'd)

20 - Fixed End R P₁
 10 - Exp. End R P₂
 30 - Sole R's P₃
 Tie R's (See Bearing R)
 Fill R's (Detail Sheet)

	EXTERIOR GIRDER		INTERIOR GIRDER	
	Req.	H.S.	Req.	H.S.
Camber (Girder alone in place)	1/16" ↓	1/16" ↑	1/16" ↓	5/8" ↑
Superimposed Dead Load Deflection	1/16" ↓	1/16" ↓	1/16" ↓	5/8" ↓
Final Deflection	1/16" ↓	0" ↓	1/16" ↓	0" ↓

NOTE: Spans 27N thru 18N and 18S thru 27S are in a sag vertical curve with a vertical curve ordinate of 7/16".

PROJECT No. 8.221530
 CARTERET COUN
 STATION: 211+20
 SHEET 2 OF 2

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY: D.B. Edl DATE: Dec. 1968
 CHECKED BY: DATE: Feb. 1969

See "Prestressed Concrete Girder Sheets" for Plates B1 or B2 or B3 or B4.

- Field welds on prestressed girder bearing plates shall be painted with zinc rich paint conforming to Federal Specifications MIL-P 26915 (U.S.A.F.) Type 1.
- All bearing plates are to be hot dipped galvanized after fabrication. Galvanizing shall be at a uniform rate of 2 oz per sq. ft. of surface in accordance with ASTM specification A-123.
- The cost of bearing assemblies, galvanizing or bearing assemblies and painting of field weld on bearing assemblies shall be included in the unit price bid for Lin. Ft. of Prestressed Concrete Girder.

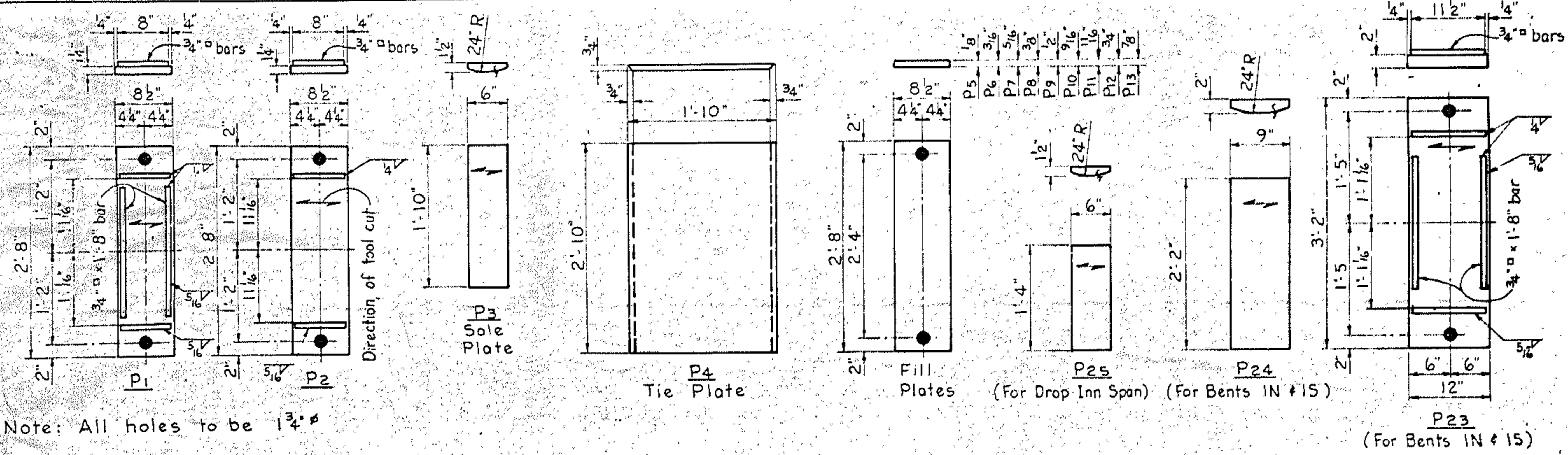
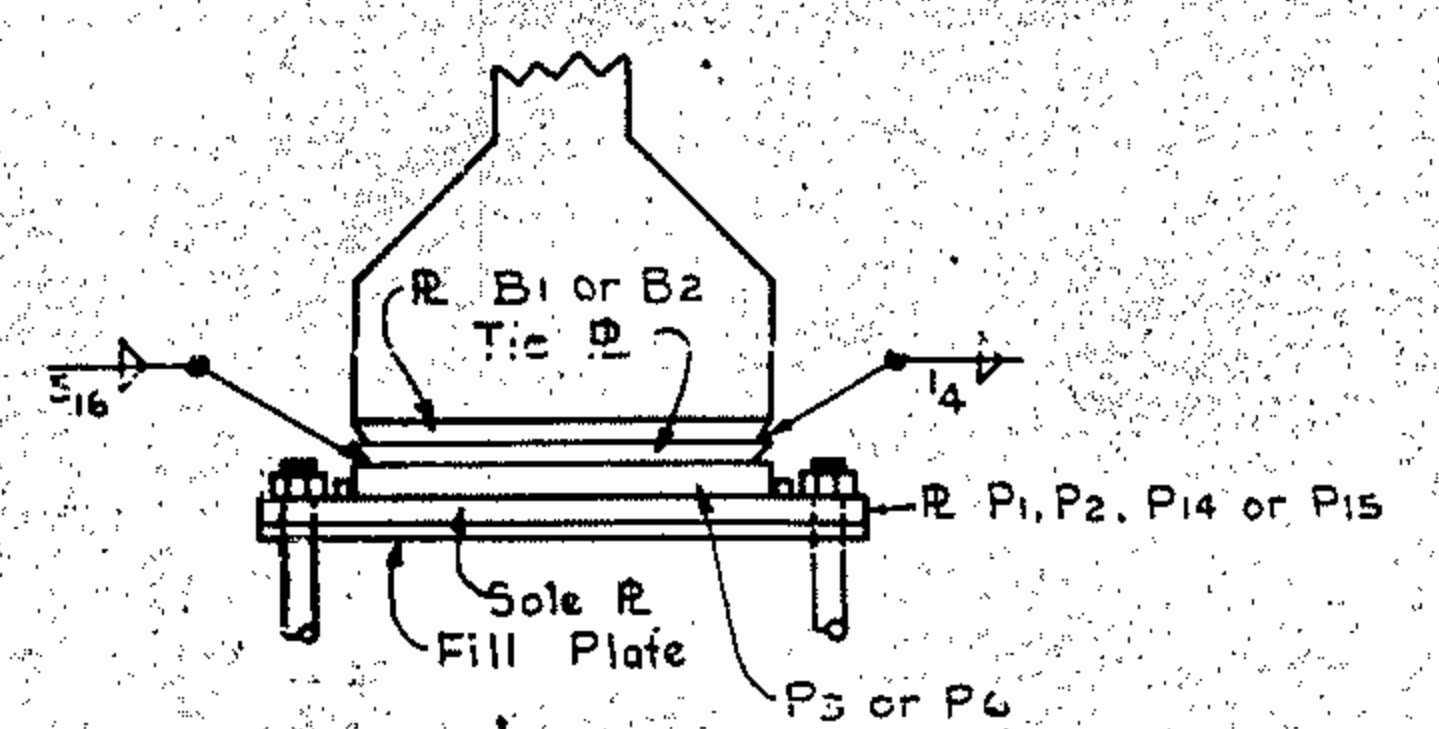
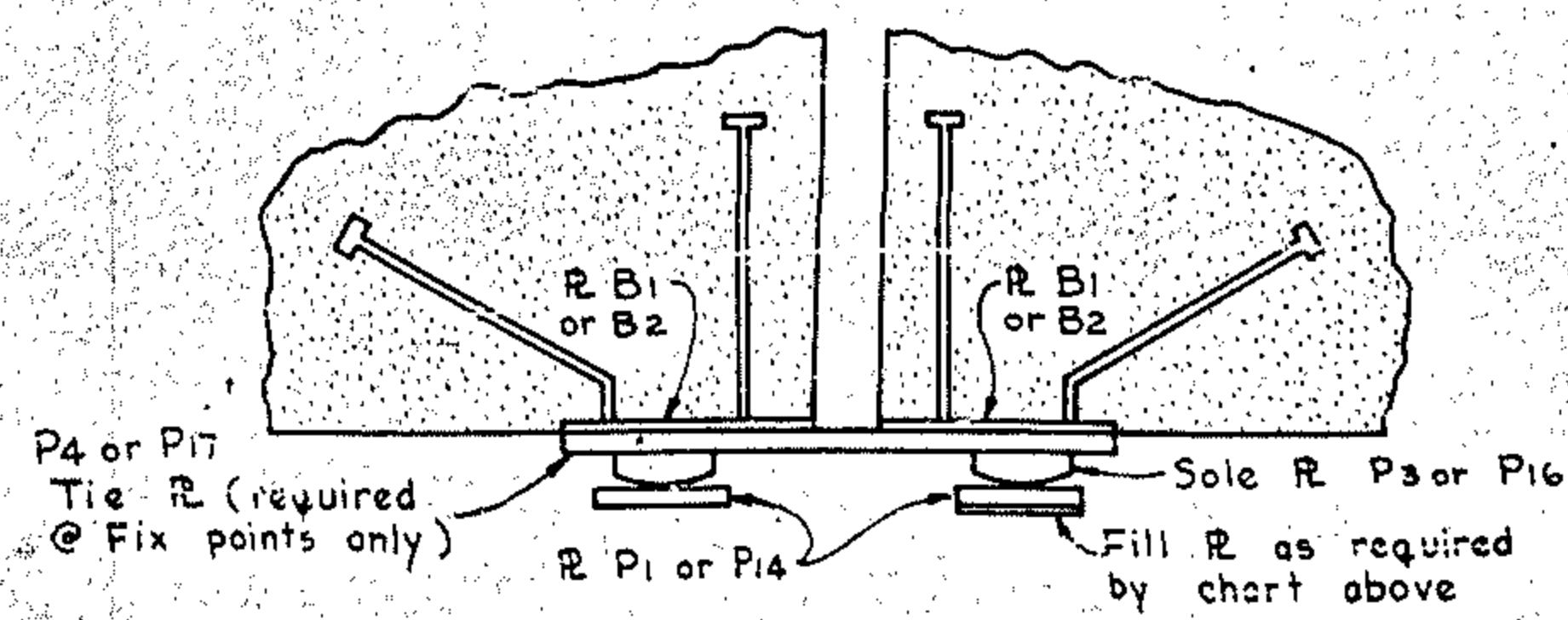
	E.B. 1	Bt. 26-N	Bt. 25-N	Bt. 24-N	Bt. 23-N	Bt. 22-N	Bt. 21-N	Bt. 20-N	Bt. 19-N	Bt. 18-N	Bt. 17-N	Bt. 16-N	Bt. 15-N	Bt. 14-N	Bt. 13-N	Bt. 12-N	Bt. 11-N	Bt. 10-N	Bt. 9-N	Bt. 8-N	Bt. 7-N	Bt. 6-N	Bt. 5-N	Bt. 4-N	Bt. 3-N
Tie Plates	—	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS
Fill Plates	G1	8"	7 1/2"	7"	6 1/2"	6"	5 1/2"	5"	4 1/2"	4"	3 1/2"	3"	2 1/2"	2"	1 1/2"	1"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"
	G2	8"	7 1/2"	7"	6 1/2"	6"	5 1/2"	5"	4 1/2"	4"	3 1/2"	3"	2 1/2"	2"	1 1/2"	1"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"
	G3	8"	7 1/2"	7"	6 1/2"	6"	5 1/2"	5"	4 1/2"	4"	3 1/2"	3"	2 1/2"	2"	1 1/2"	1"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"
	G4	8"	7 1/2"	7"	6 1/2"	6"	5 1/2"	5"	4 1/2"	4"	3 1/2"	3"	2 1/2"	2"	1 1/2"	1"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"
	G5	8"	7 1/2"	7"	6 1/2"	6"	5 1/2"	5"	4 1/2"	4"	3 1/2"	3"	2 1/2"	2"	1 1/2"	1"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"	7/8"
Girder Size	45" Girders												54" Girders												

No fill plates required at Piers 1-N & S or Piers 2-N & S.

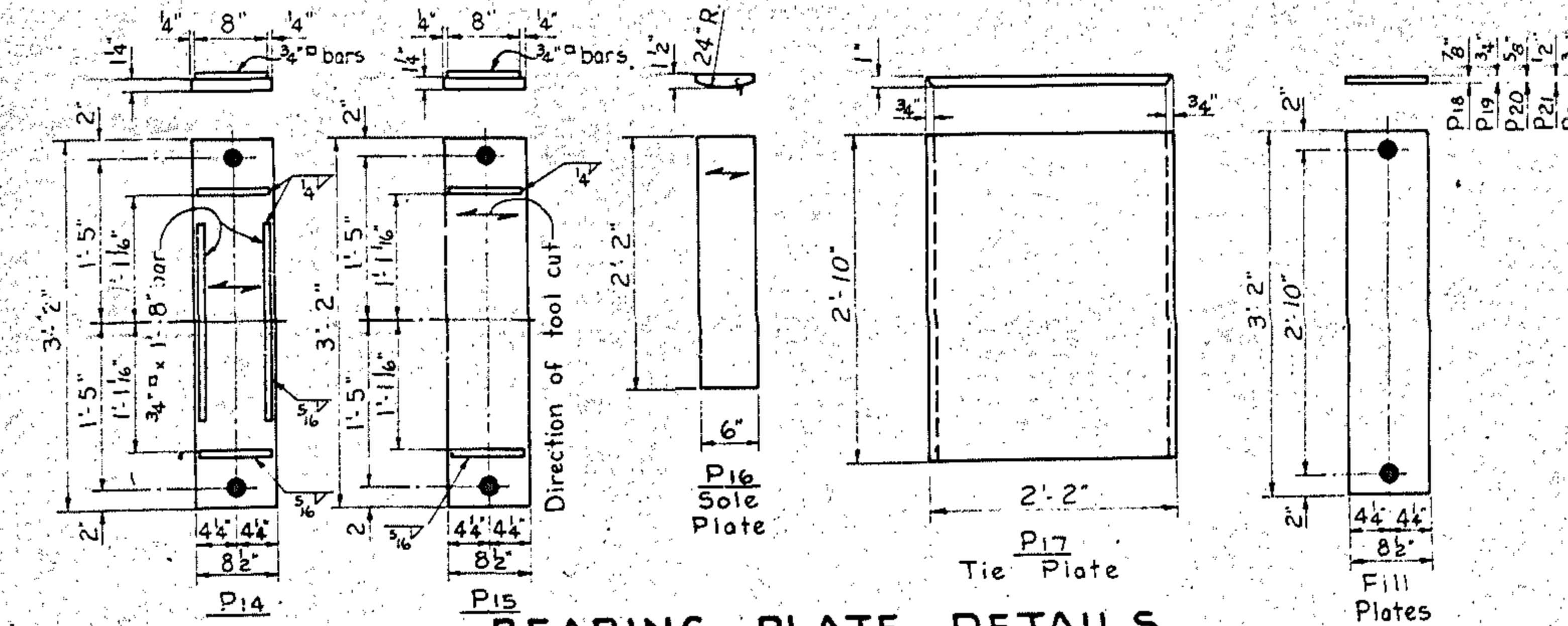
	Bt. 3-S	Bt. 4-S	Bt. 5-S	Bt. 6-S	Bt. 7-S	Bt. 8-S	Bt. 9-S	Bt. 10-S	Bt. 11-S	Bt. 12-S	Bt. 13-S	Bt. 14-S	Bt. 15-S	Bt. 16-S	Bt. 17-S	Bt. 18-S	Bt. 19-S	Bt. 20-S	Bt. 21-S	Bt. 22-S	Bt. 23-S	Bt. 24-S	Bt. 25-S	Bt. 26-S	Bt. 27-S	Bt. 28-S	Bt. 29-S	Bt. 30-S	Bt. 31-S	Bt. 32-S	E.B. 2
Tie Plates	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	NS	FS	€
Fill Plates	G1	3 3/8"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"
	G2	3 3/8"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"
	G3	3 3/8"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"
	G4	3 3/8"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"
	G5	3 3/8"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"	3 1/2"
Girder Size	54" Girders												45" Girders																		

PLATES REQUIRED																										
3 SPAN UNITS	P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20	P21	P22	P23	P24	P25	
* 27 N	5	5	10																							
26-25-24 N	20	10	30	10	5	5	5																			
23-22-21 N	20	10	30	10				5	5	5																
20-19-18 N	20	10	30	10							5	5	5													
17-16-15 N	20	10	30	10										15												
14-13-12 N											20	10	30	10	10											
11-10-9 N											20	10	30	10	10	15										
8-7-6 N											20	10	30	10	10	5										
5-4-3 N											20	10	30	10	10	5	5	5								
2N-1-2 S											20	10	30	10	10	5	5	5					14	14	14	
3-4-5 S											20	10	30	10	10	5	5	5								
6-7-8 S											20	10	30	10	10	5	5	5								
9-10-11 S											20	10	30	10	10	5	5	5								
12-13-14 S											20	10	30	10	10	5	5	5								
15-16-17 S	20	10	30	10											15											
18-19-20 S	20	10	30	10							5	5	5													
21-22-23 S	20	10	30	10							5	5	5													
24-25-26 S	20	10	30	10							5	5	5													
27-28-29 S	20	10	30	10							5	5	5													
30-31-32 S	20	10	30	10							5	5	5													
* 33-S	5	5	10																							
Totals	210	110	320	100	10	10	10	10	10	10	10	40	160	94	254	80	70	10	10	10	10	14	14	14		

* Simple Span



Note: All holes to be 1 3/4\"/>

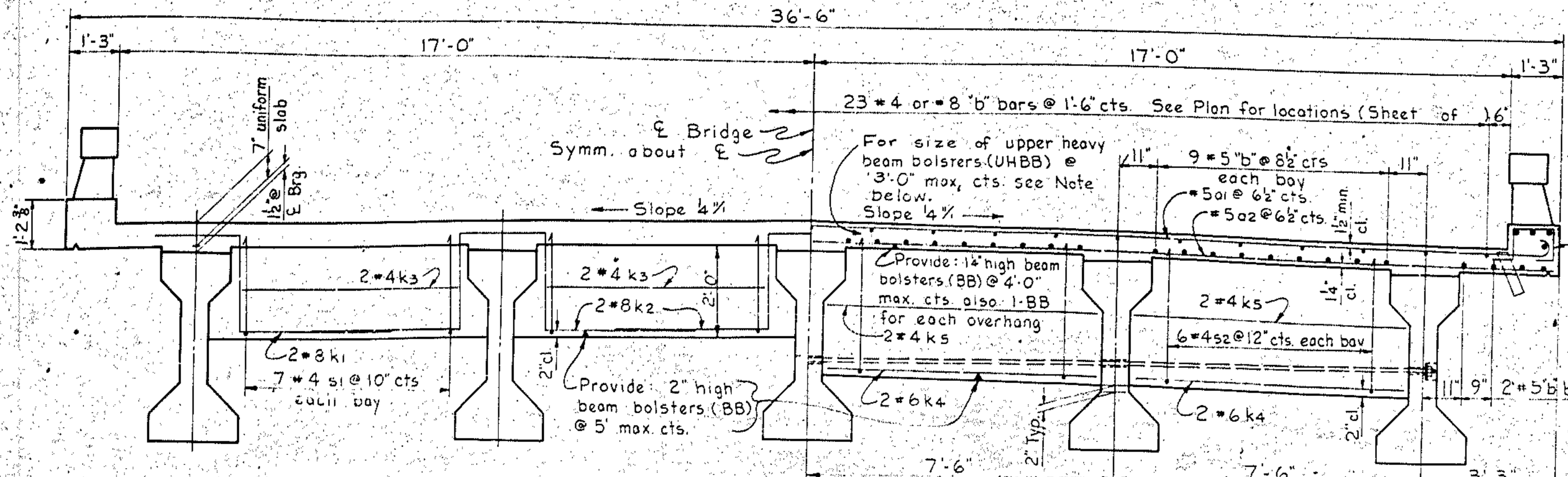


PROJECT No. 8.221530Z
 CARTERET COUNTY
 STATION: 211+20

STATE OF NORTH CAROLINA STATE HIGHWAY COMMISSION RALEIGH					
BEARING PLATE DETAILS					
NOVEMBER 1968					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

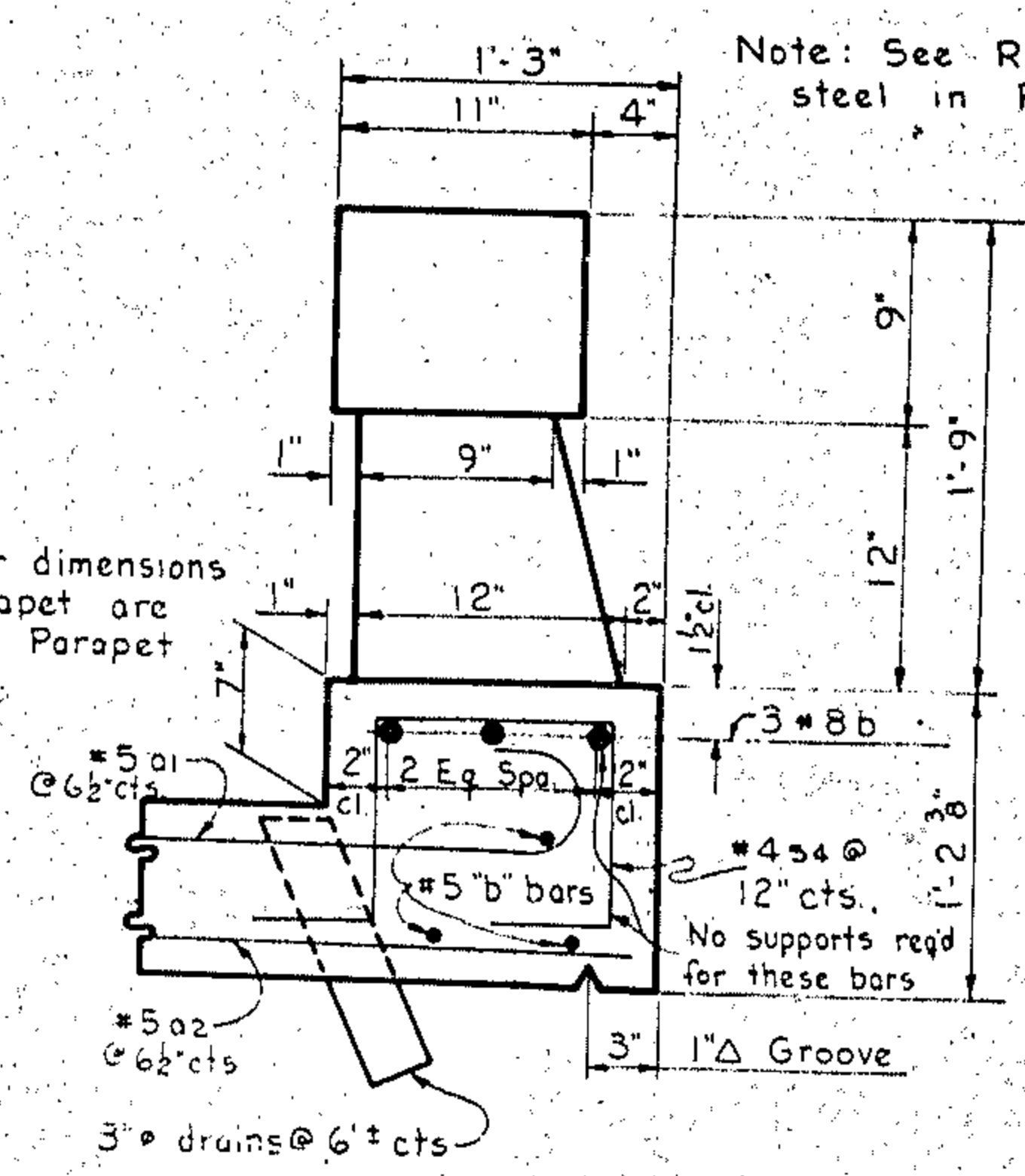
DRAWN BY Robert G. Gower DATE NOV. 1968
 CHECKED BY DATE FEB. 1969

BUILT ACCORDING TO PLANS



TYPICAL HALF SECTION
SHOWING BENT DIAPHRAGM
@ EXPANSION JOINT

TYPICAL HALF SECTION
SHOWING INTERMEDIATE DIAPHRAGM



SECTION THRU PARAPET

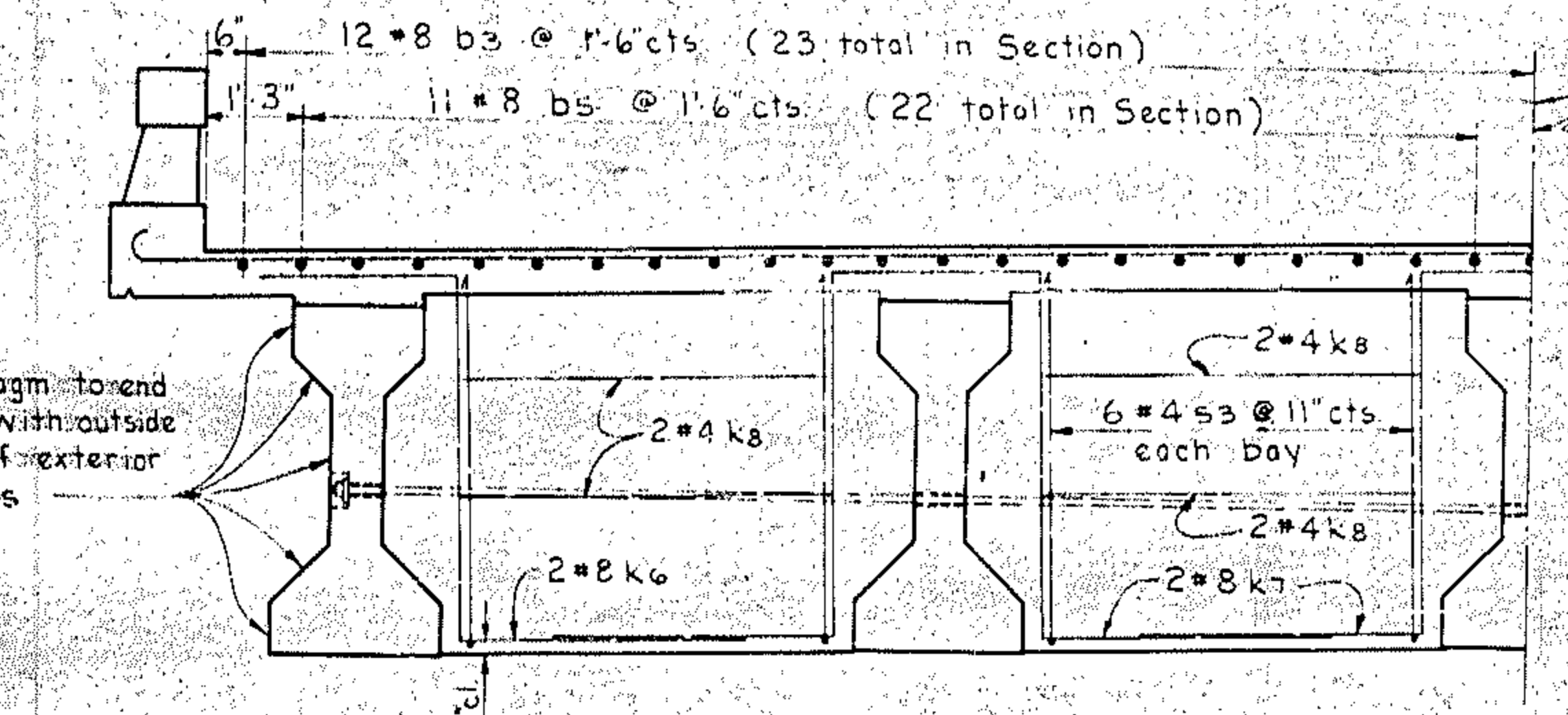
NOTES

Assumed Live Load HS 15-44

For other Design Data and General Note, see sheet S-N.

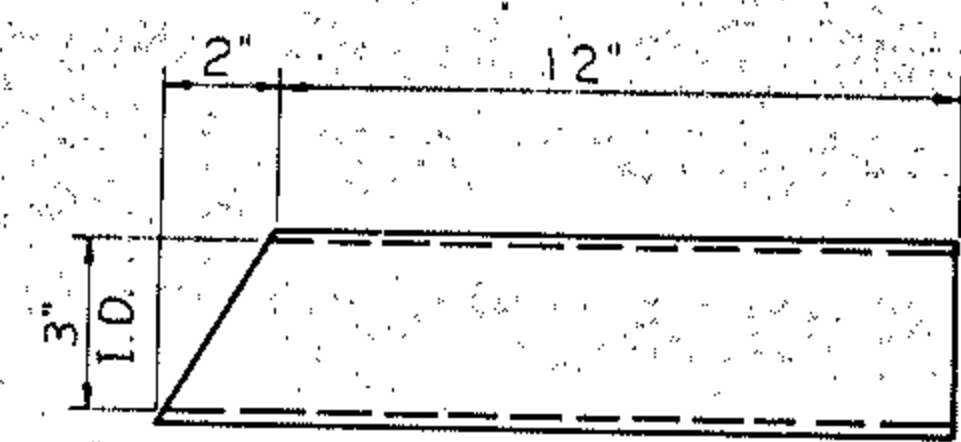
For bars indicated and no bar mark shown, see concrete plan for the different spans.

Temporary struts shall be placed between prestressed girders adjacent to the diaphragms, and the nuts on the 1/4" tie rods shall be tightened before the diaphragms are cast. Struts shall remain in place 3 days after concrete is placed. The tie rods shall be retightened after the struts have been removed.



TYPICAL HALF SECTION
SHOWING BENT DIAPHRAGM @
FIXED END OF GIRDERS

Note: When 'b' bars in top portion of slab are:
#4 - use 1/2" high UHBB; #6 - use 1/4" high UHBB;
or #8 - use 1" high UHBB.

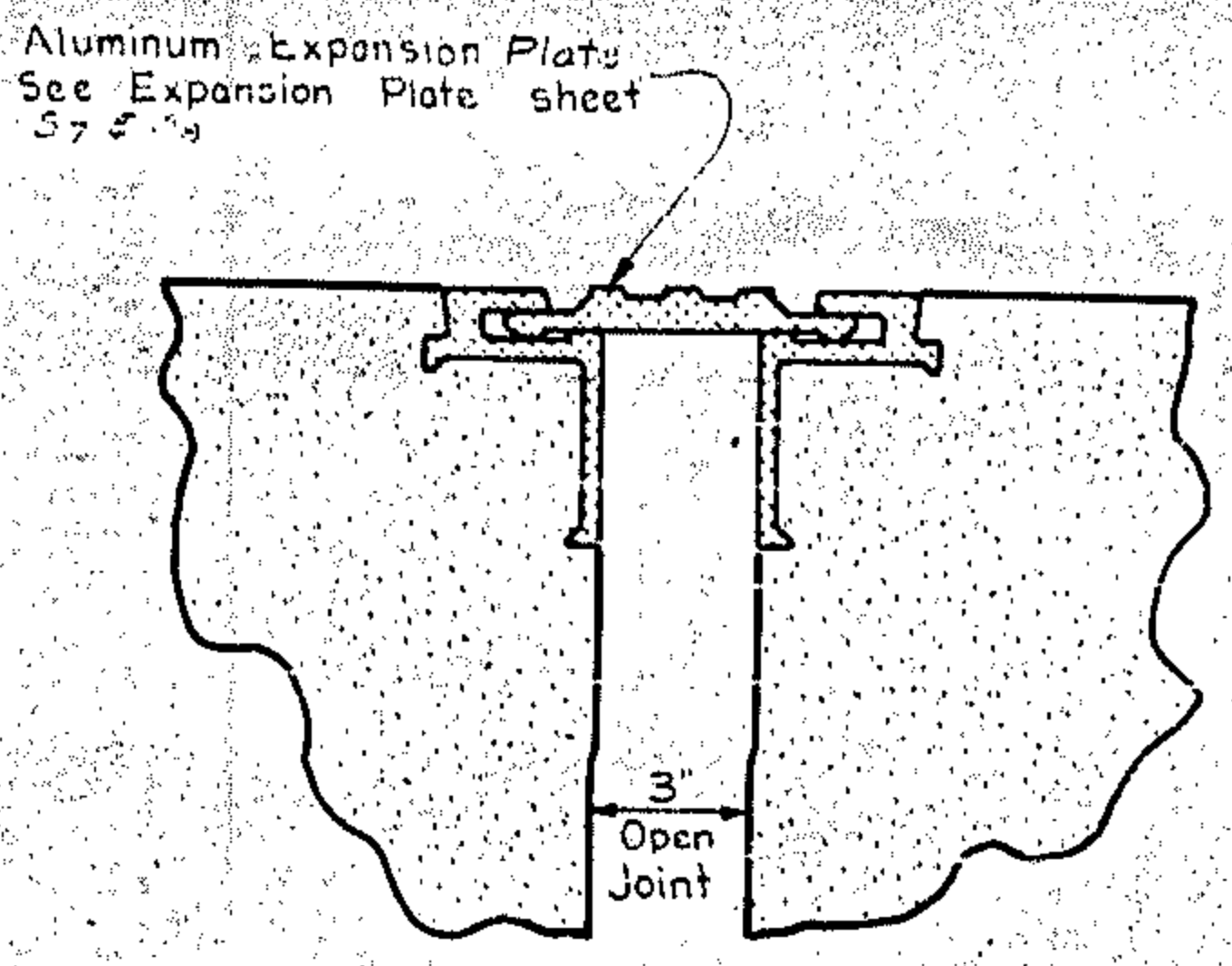


DRAIN DETAILS

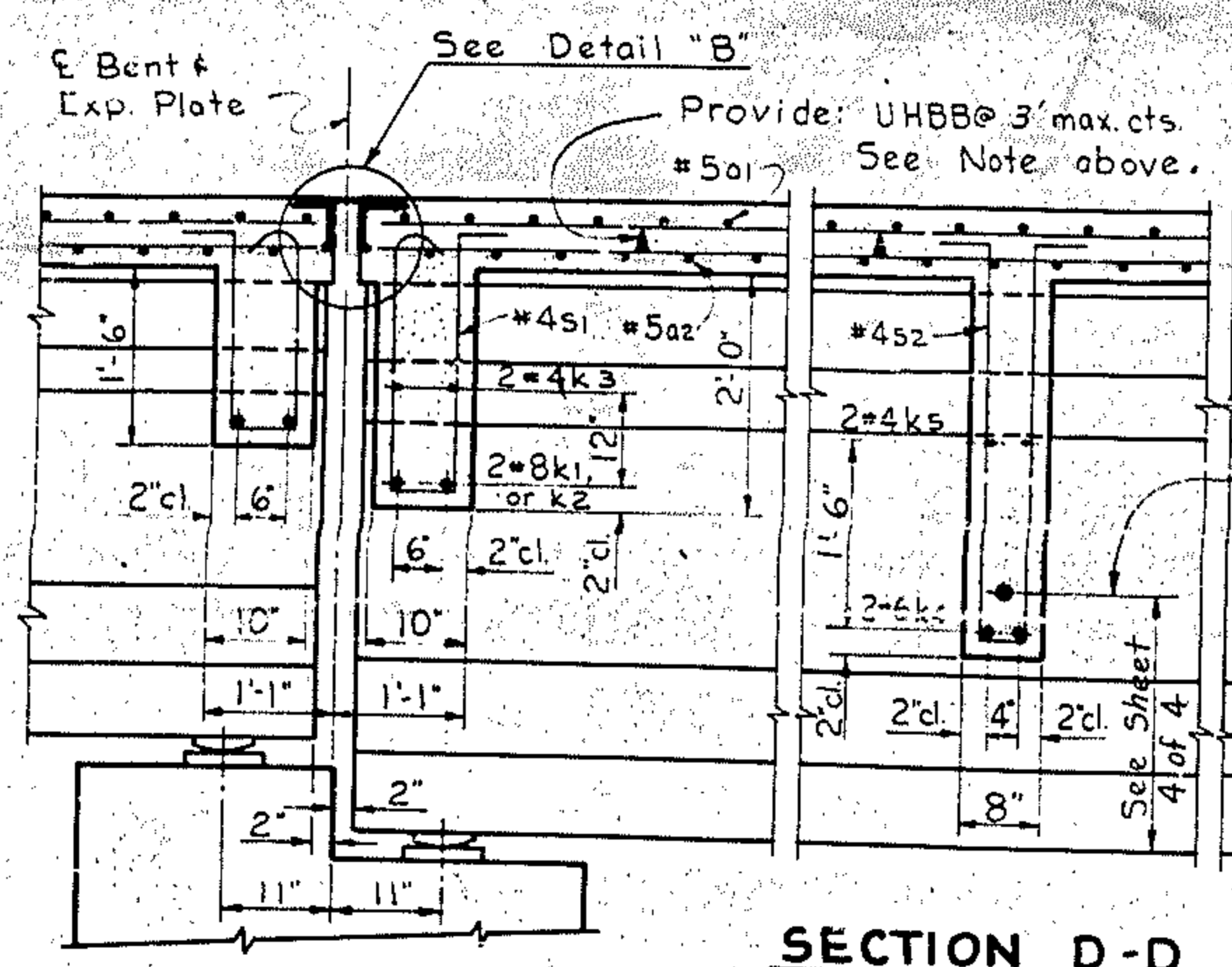
No. Required: 720

Note: Drains shall be of PVC Plastic Pipe. See sheet S-N.

Top of Drains shall be set 3" below surface of slab.

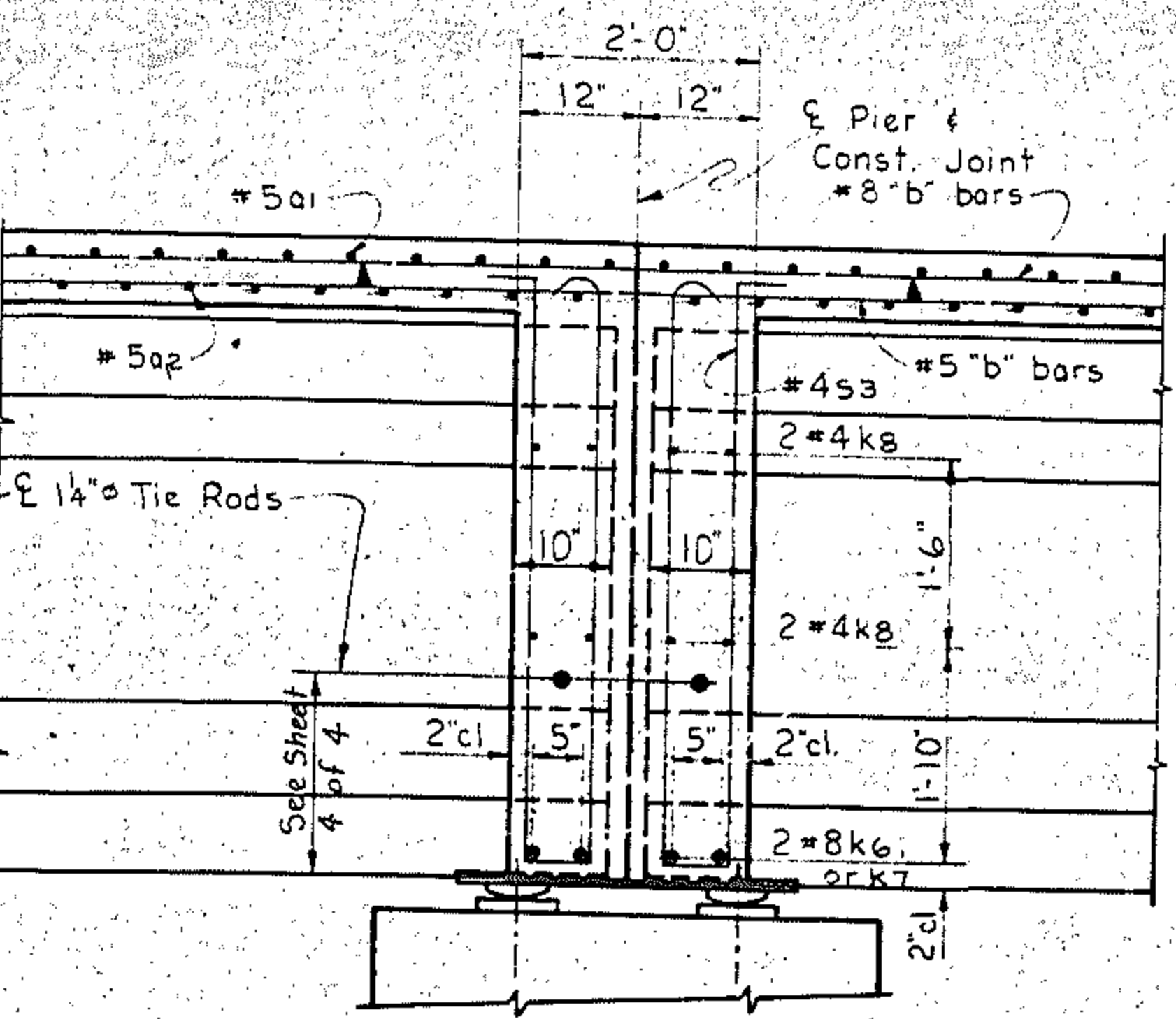


DETAIL "B"

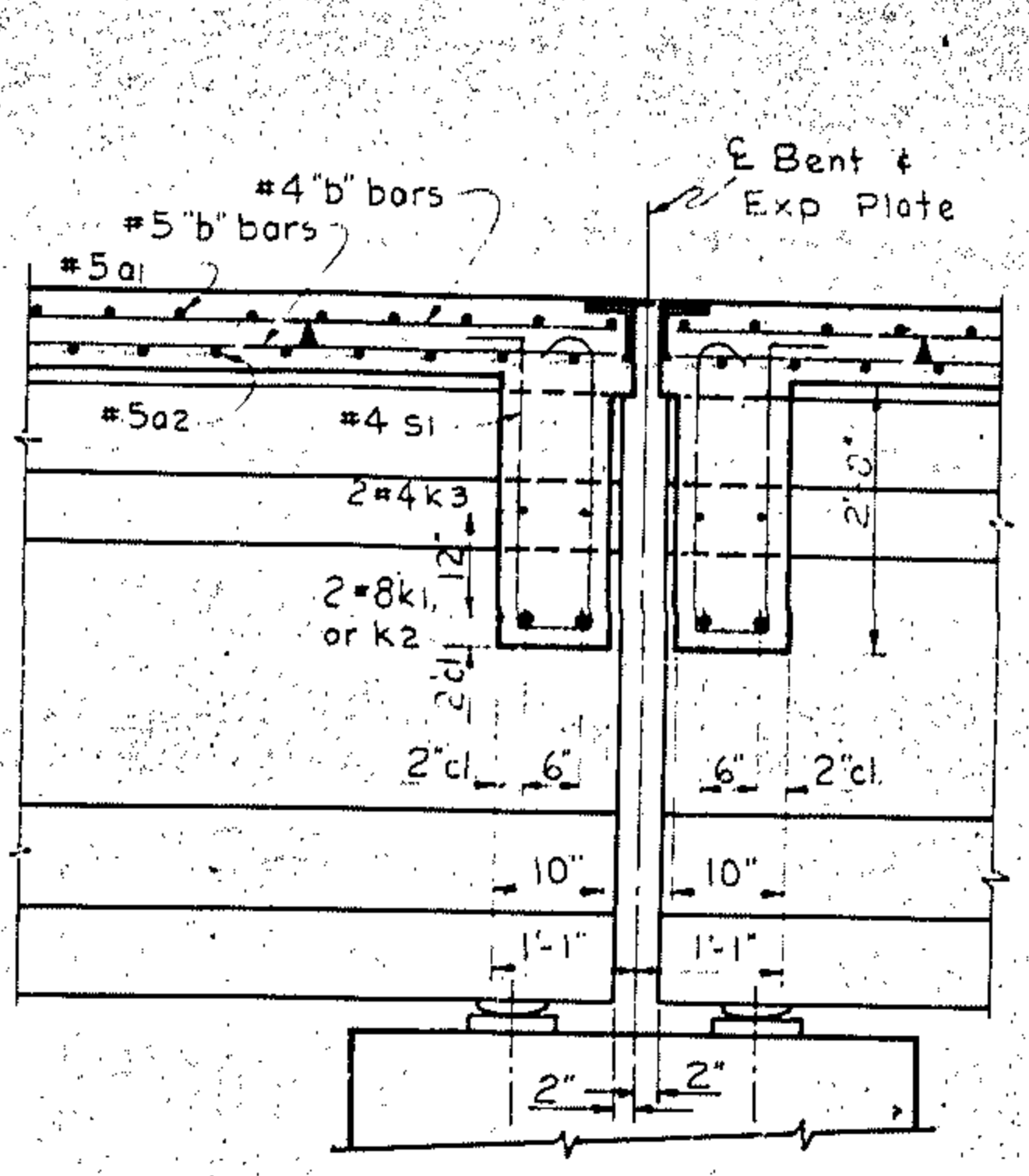


SECTION E-E

For Bent 14-N or 14-S



SECTION D-D



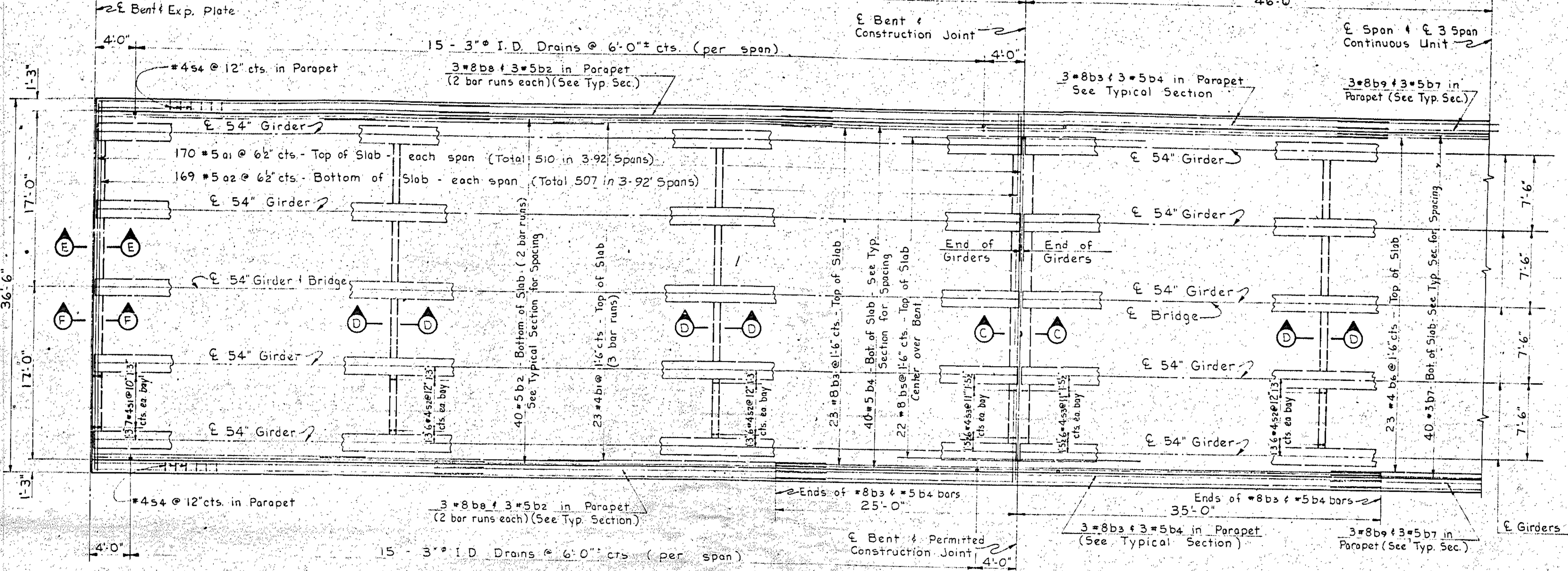
SECTION F-F

PROJECT No. 8.2215302
CARTERET COUNTY
STATION: 211+20
Sheet 1 of 4

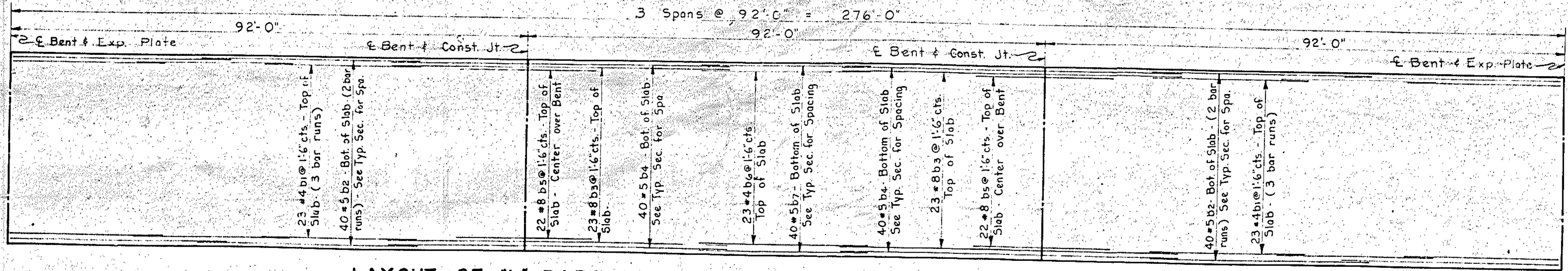
STATE OF NORTH CAROLINA				SHEET NO. 5	
STATE HIGHWAY COMMISSION				8-19	
RALEIGH				TOTAL SHEETS	
SUPERSTRUCTURE				4	
TYPICAL SECTIONS					
3 SPAN CONTINUOUS UNIT					
92' SPANS - 54" GIRDERS					
DECEMBER 1968					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DRAWN BY Robert G. Gwynne DATE DEC. 1968
CHECKED BY DATE Feb. 1969

BUILT ACCORDING TO PLANS

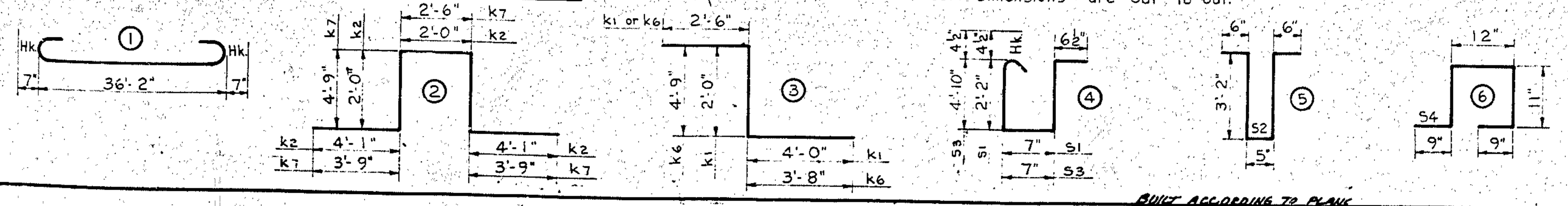


PLAN



LAYOUT OF "b" BARS IN SLAB - 3 SPAN CONTINUOUS UNIT

BAR DETAILS



All bar dimensions are out to out.

BILL OF MATERIAL
 For 3 SPAN CONTINUOUS UNIT
 8 REQUIRED

BAR	NO.	SIZE	TYPE	LENGTH
a1	510	#5	1	37'-4"
a2	507	#5	Str.	36'-2"
b1	138	#4	Str.	23'-7"
b2	184	#5	1	35'-3"
b3	58	#8	1	60'-0"
b4	92	#5	1	60'-0"
b5	44	#8	1	24'-0"
b6	23	#4	1	24'-6"
b7	46	#5	1	25'-6"
b8	24	#8	1	36'-0"
b9	6	#8	Str.	27'-0"
k1	8	#8	3	8'-6"
k2	12	#8	2	14'-2"
k3	16	#4	Str.	5'-3"
k4	48	#6	Str.	6'-8"
k5	48	#4	Str.	6'-8"
k6	16	#8	3	10'-11"
k7	24	#8	2	19'-6"
k8	64	#4	Str.	4'-9"
s1	56	#4	4	5'-10"
s2	144	#4	5	7'-9"
s3	96	#4	4	11'-2"
s4	552	#4	6	4'-4"

Reinforcing Steel Lbs.
 Class "AA" Concrete Cu. Yds.
 Table Below

CLASS "AA" CONCRETE

Span	N#S	Cu. Yds.	Span	N#S	Cu. Yds.	Span	N#S	Cu. Yds.
Span 3	N#S	91.7	Span 4	N#S	94.7	Span 5	N#S	91.7
Total One 3 Span Unit 278.1 C								
Span 6	N#S	91.7	Span 7	N#S	93.3	Span 8	N#S	90.3
Total One 3 Span Unit 275.3 C								
Span 9	N#S	90.3	Span 10	N#S	93.3	Span 11	N#S	90.3
Total One 3 Span Unit 273.9 C								
Span 12	N#S	90.3	Span 13	N#S	93.3	Span 14	N#S	90.3
Total One 3 Span Unit 273.9 C								

PROJECT No. 8.221530
CARTERET COUN.
STATION: 211+20
 Sheet 2 of 4

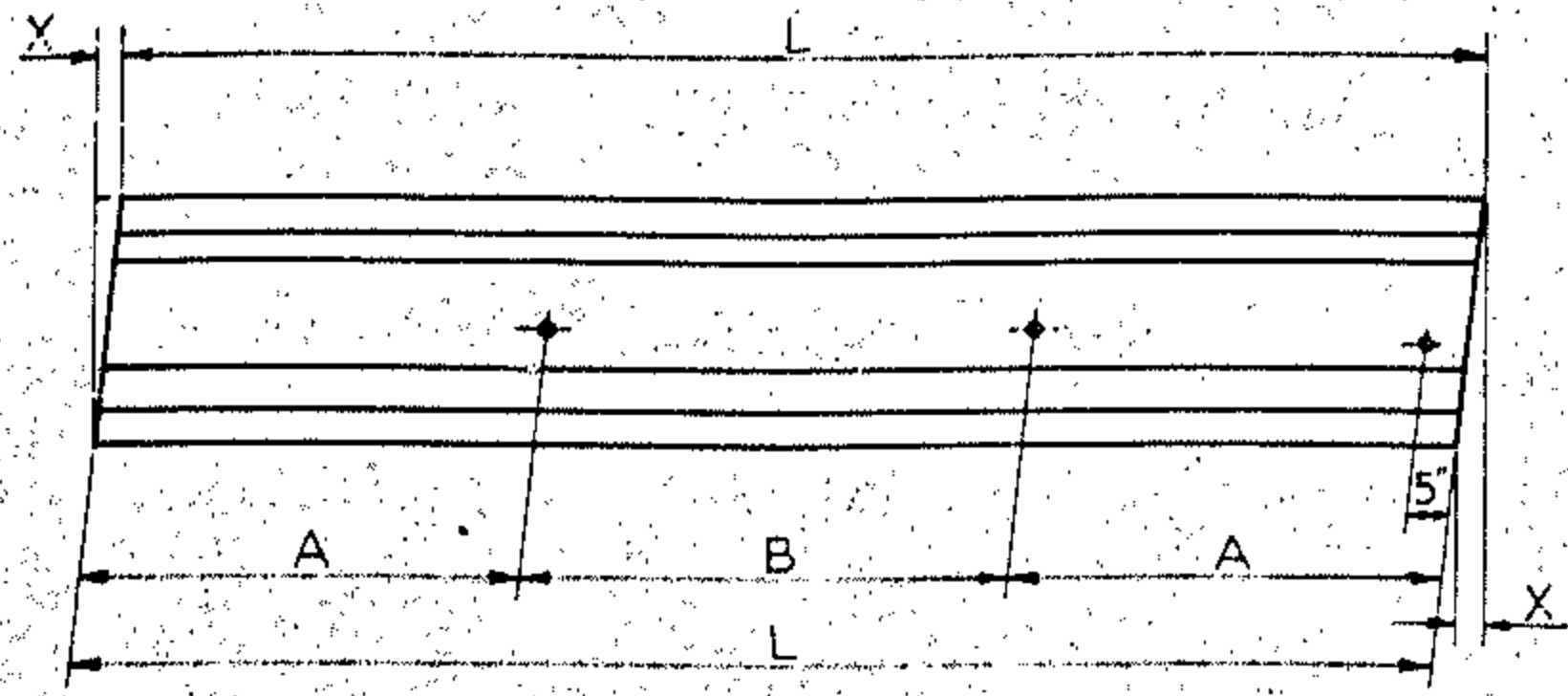
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
SUPERSTRUCTURE - PLAN
3 SPAN CONTINUOUS UNIT
92' SPANS - 54" GIRDES

DECEMBER 1968

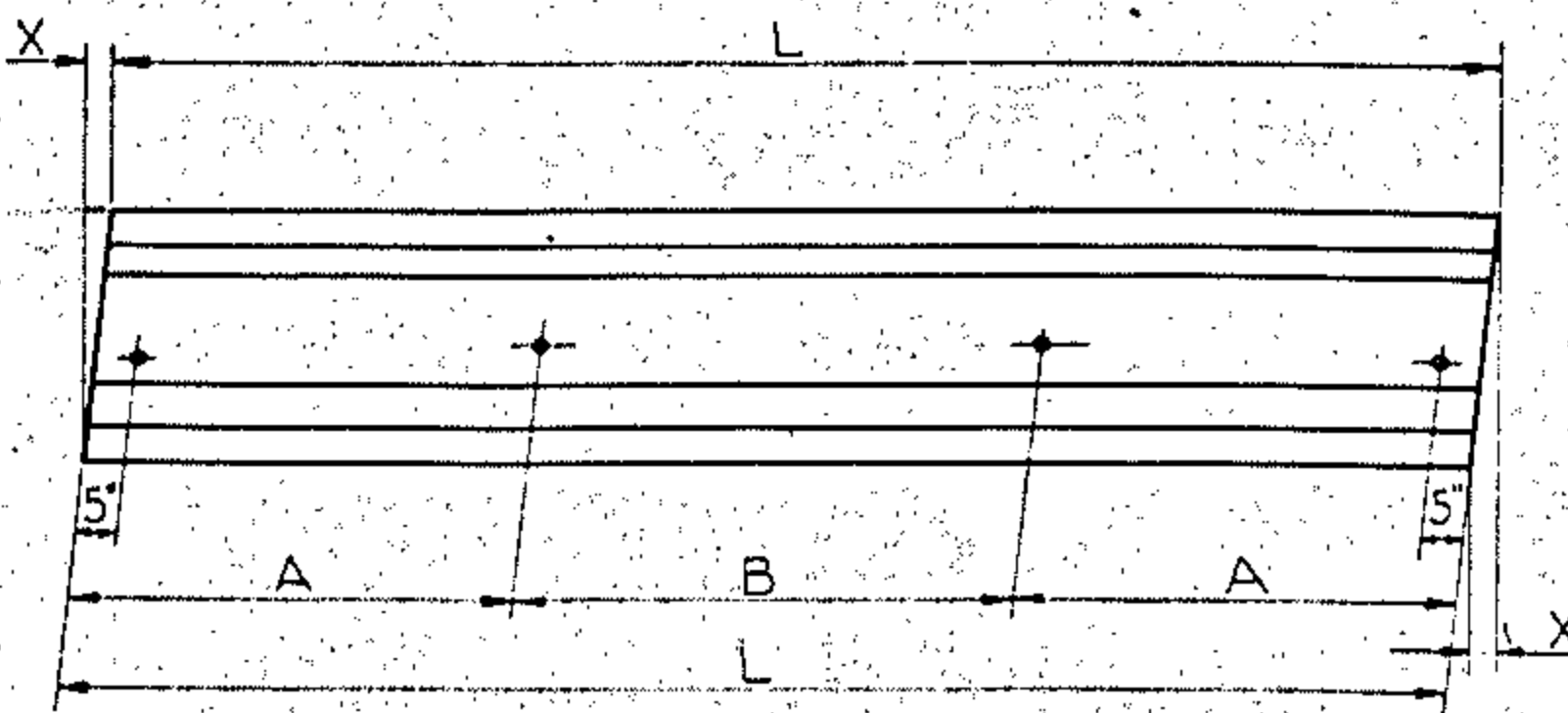
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
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2			4		

DRAWN BY: Robert G. Gortler DATE: Dec. 1968
 CHECKED BY: DATE: Feb. 1969

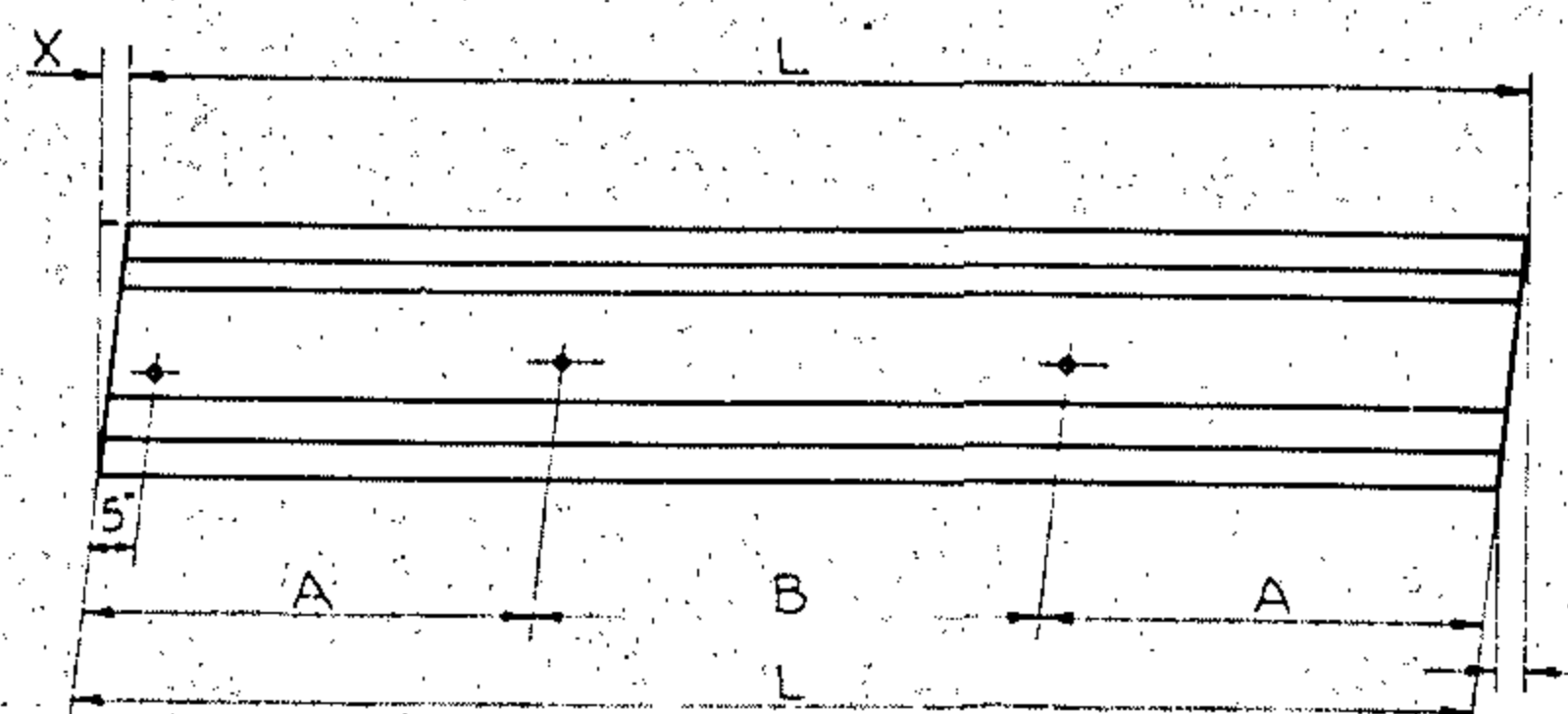
BUILT ACCORDING TO PLAN



SPANS: 5, 8, 11, & 14 N & S



SPANS: 4, 7, 10, & 13 N & S

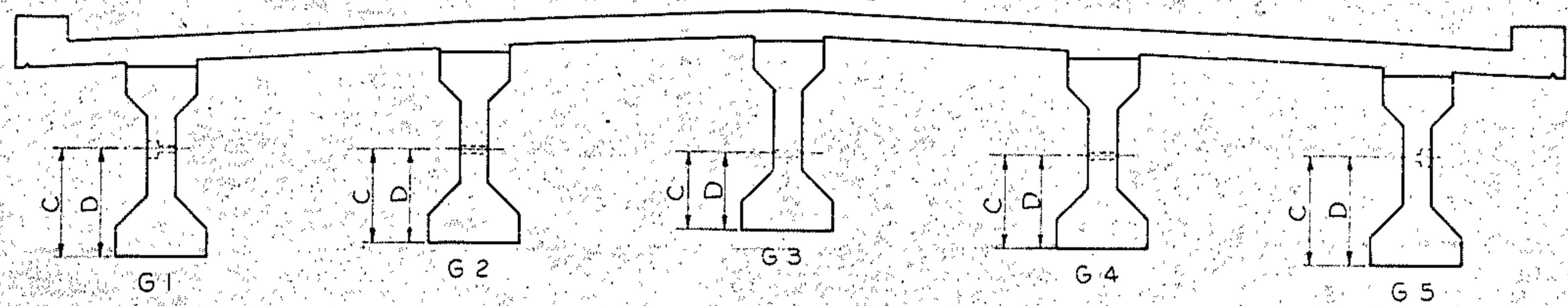


SPANS: 3, 6, 9 & 12 N & S

91.781 - 15 = 90.281

SPAN	"L"	"A"	"B"	"X"
7 thru 14 N & S	91'-9 3/8"	29'-10 1/16"	32'-0"	2 3/8"
6 N & S	91'-9 3/8"	29'-10 1/16"	32'-0"	1 3/4"
5 N & S	91'-8 3/8"	29'-10 1/16"	32'-0"	1 3/8"
4 N & S	91'-8 3/8"	29'-10 3/8"	32'-0"	1 3/8"
3 N & S	91'-8 5/8"	29'-10 5/16"	32'-0"	3/4"

GIRDER	"C" DIMENSION	"D" DIMENSION
G1 & G5	2'-4 1/4"	2'-0 3/8"
G2 & G4	2'-2 3/8"	1'-11"
G3	2'-0 1/2"	1'-9 1/8"



ELEVATION AND SECTION OF GIRDERS SHOWING LOCATION OF HOLES FOR TIE RODS AT INTERMEDIATE DIAPHRAGMS AND FIXED END OF GIRDERS

"C" Dimension is at Intermediate Diaphragm
 "D" Dimension is at Fixed End of Girder

90.2396
 24.25 to 24.6

EXP.	FIX.	FIX.	FIX.	FIX.	EXP.
P15, P16 CG1	P14, P16	P14, P16	P14, P16	P14, P16	P15, P16 CG1
P15, P16 CG2	P14, P16	P14, P16	P14, P16	P14, P16	P15, P16 CG2
P15, P16 CG3 & E. Bridge	P14, P16	P14, P16	P14, P16	P14, P16	P15, P16 CG3
P15, P16 CG4	P14, P16	P14, P16	P14, P16	P14, P16	P15, P16 CG4
P15, P16 CG5	P14, P16	P14, P16	P14, P16	P14, P16	P15, P16 CG5

SPANS: 5, 8, 11, & 14 N & S SPANS: 4, 7, 10 & 13 N & S SPANS: 3, 6, 9 & 12 N & S

BEARING PLATE LAYOUT FOR 3 SPAN CONTINUOUS UNIT - 92' SPANS

PROJECT No. 8.2215302

CARTERET COUNTY

STATION: 211+20

Sheet 4 of 4

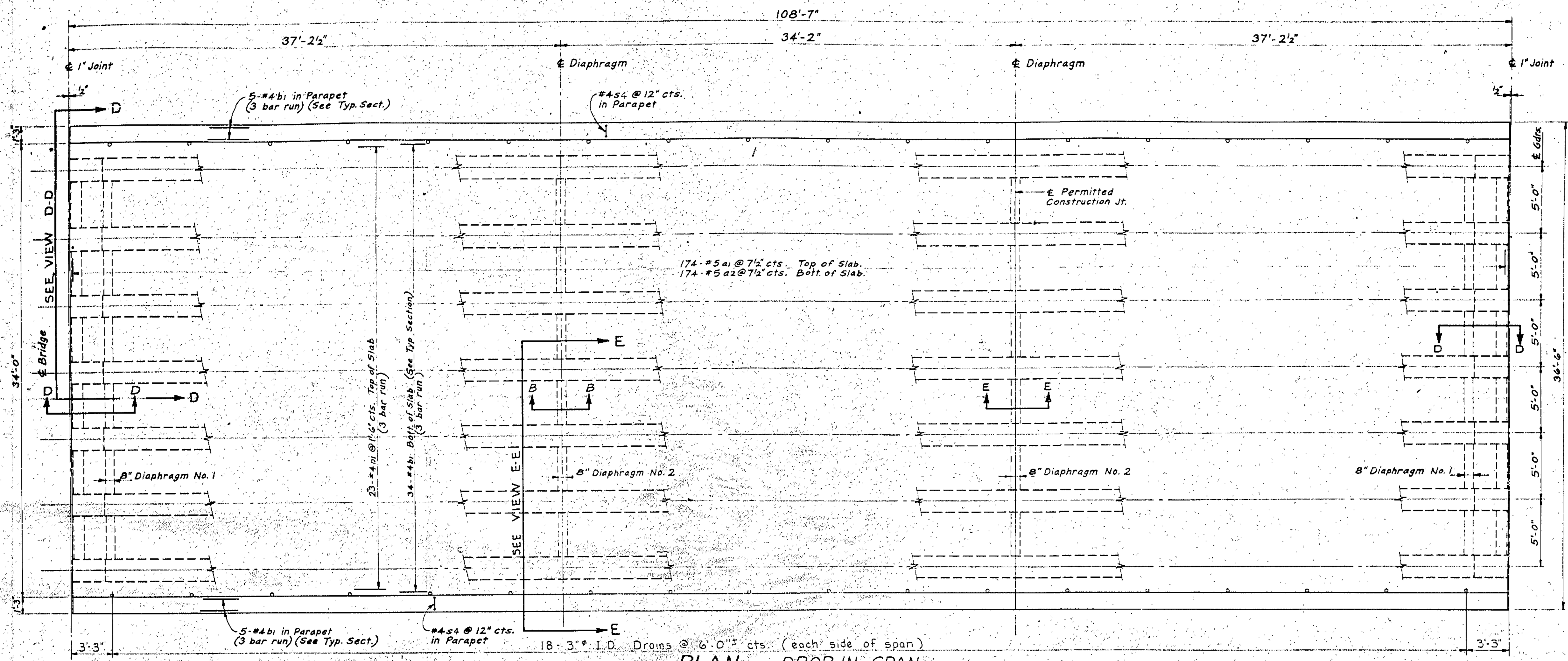
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
 PRESTRESSED BEAMS SPANS
 NO. 3 THRU NO. 14 N & S
 92' SPANS - 54" GIRDERS

REVISIONS					SHEET NO.
NO.	BY	DATE	NO.	DATE	
1			3		5-22
2			4		

1968
 TOTAL SHEETS
 41
 256

DRAWN BY Robert G Gower DATE Dec. 1962
 CHECKED BY [Signature] DATE Feb. 1963

BUILT ACCORDING TO PLANS



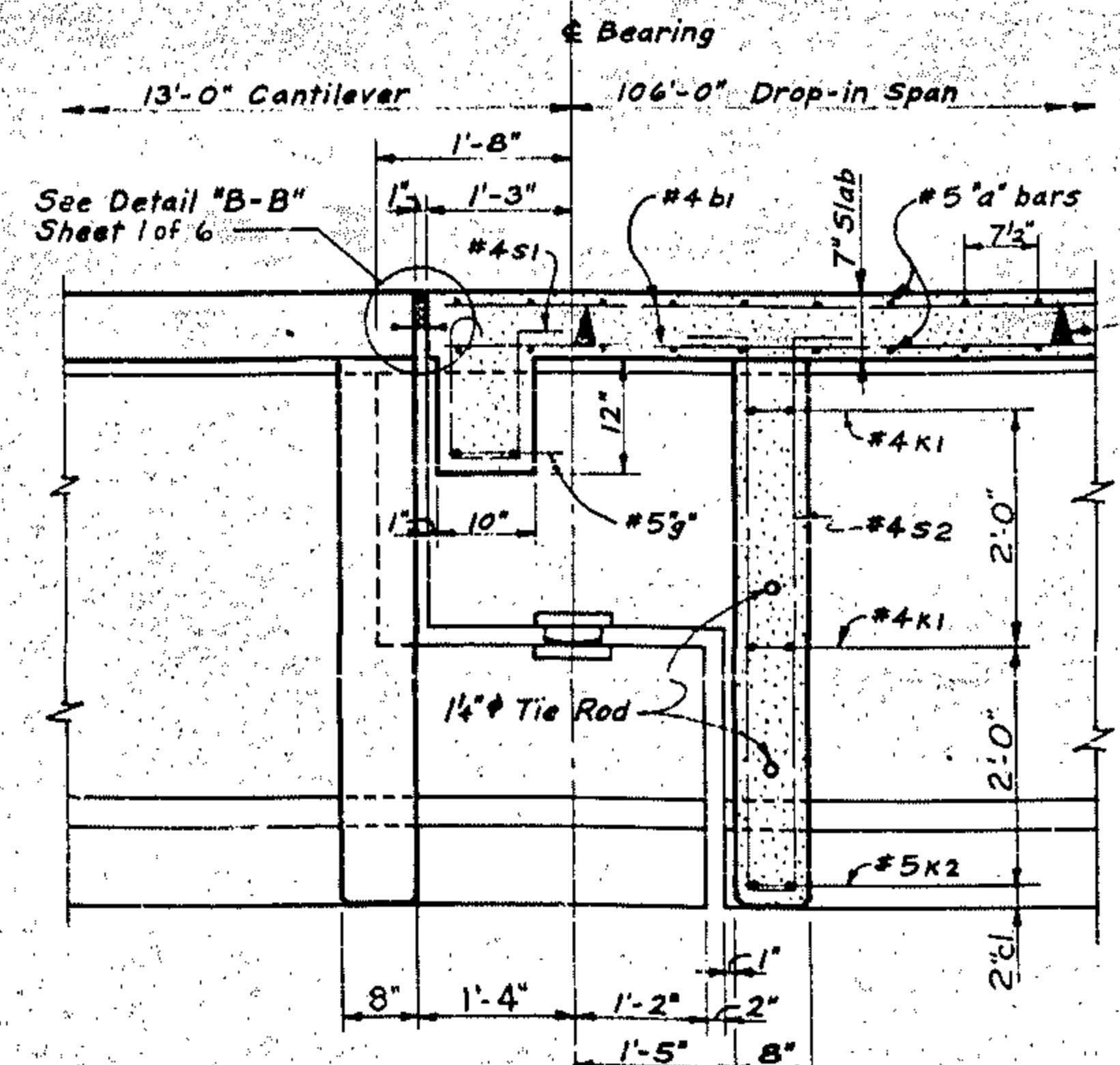
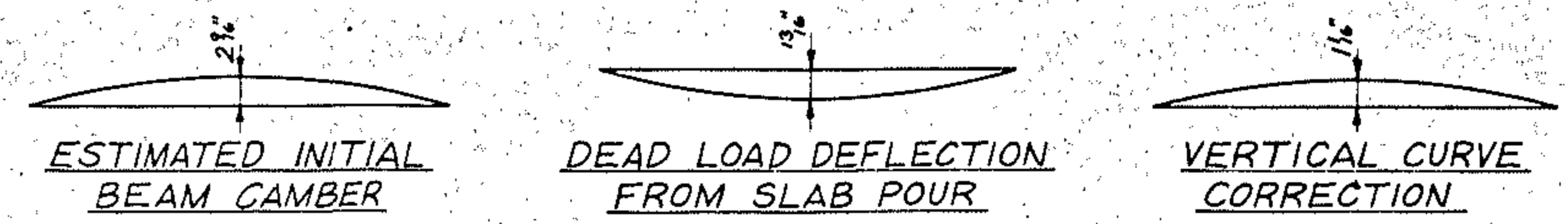
PLAN - DROP-IN SPAN
(Post & Rail not shown)

BILL OF MATERIAL

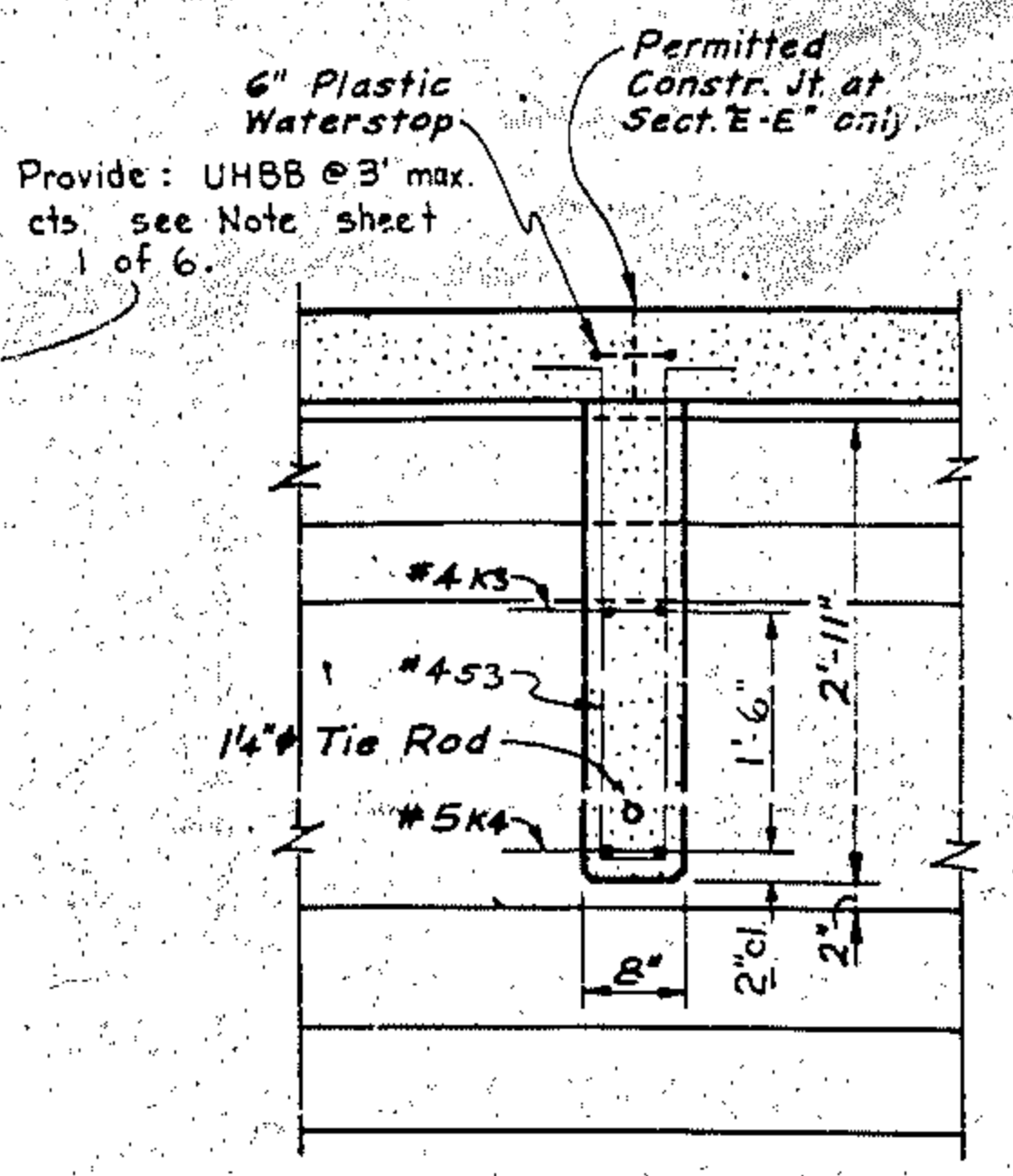
DROP-IN SPAN

BAR	NO.	SIZE	TYPE	LENGT
a1	174	#5	1	37'-
a2	174	#5	Str.	36'-
b1	201	#4	Str.	36'-1
g1	8	#5	2	6'-6
g2	20	#5	3	9'-6
k1	48	#4	Str.	3'-0
k2	24	#5	Str.	2'-6
k3	24	#4	Str.	4'-0
k4	24	#5	Str.	4'-0
s1	24	#4	4	4'-0
s4	218	#4	5	4'-4
s3	48	#4	6	7'-7
s2	48	#4	6	10'-9

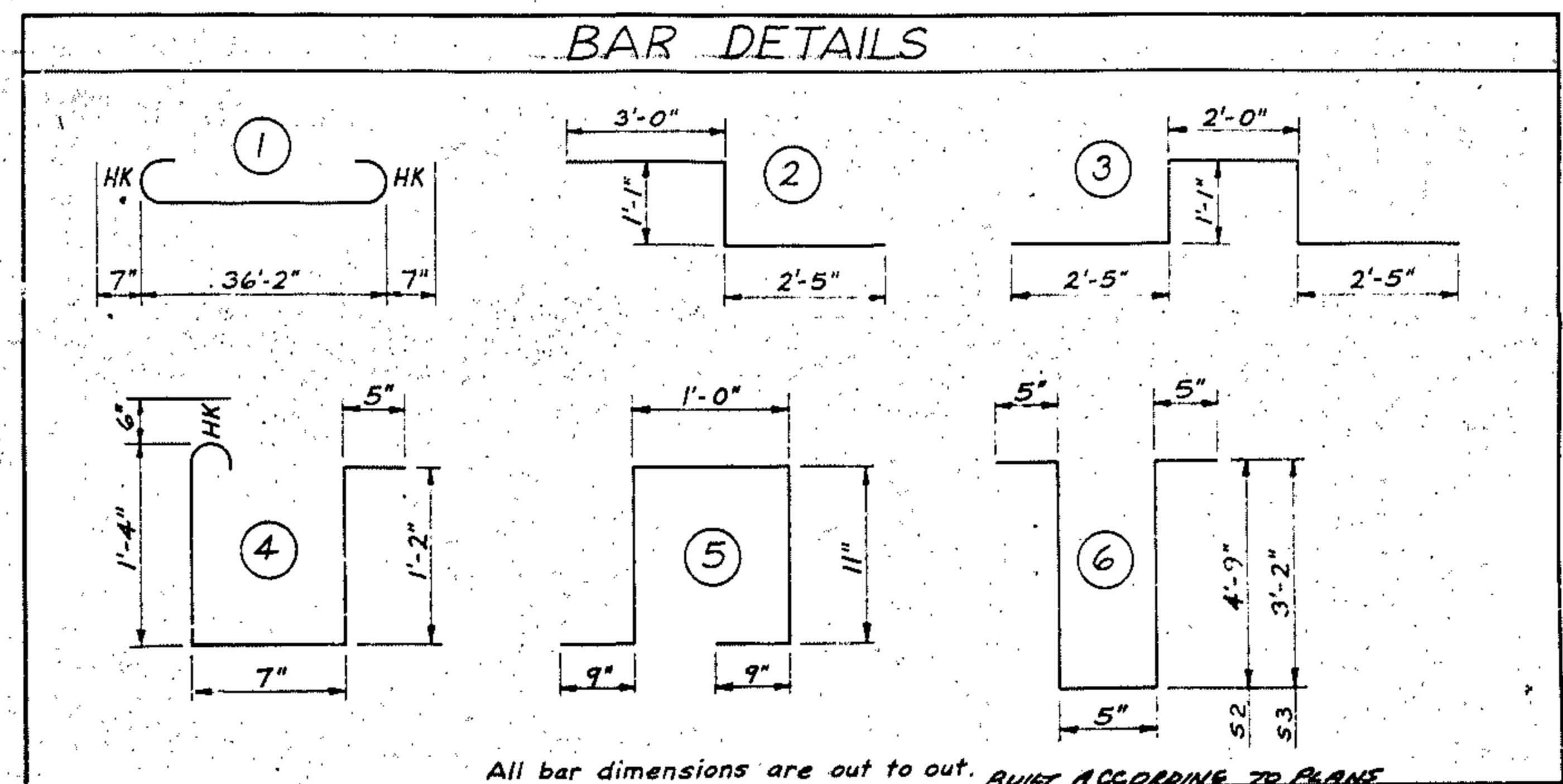
Reinforcing Steel, Lbs.
Class "AA" Concrete, Cu. Yds.
54" Prestressed-Conc. Gdrs.



SECTION D-D



SECTION B-B & E-E



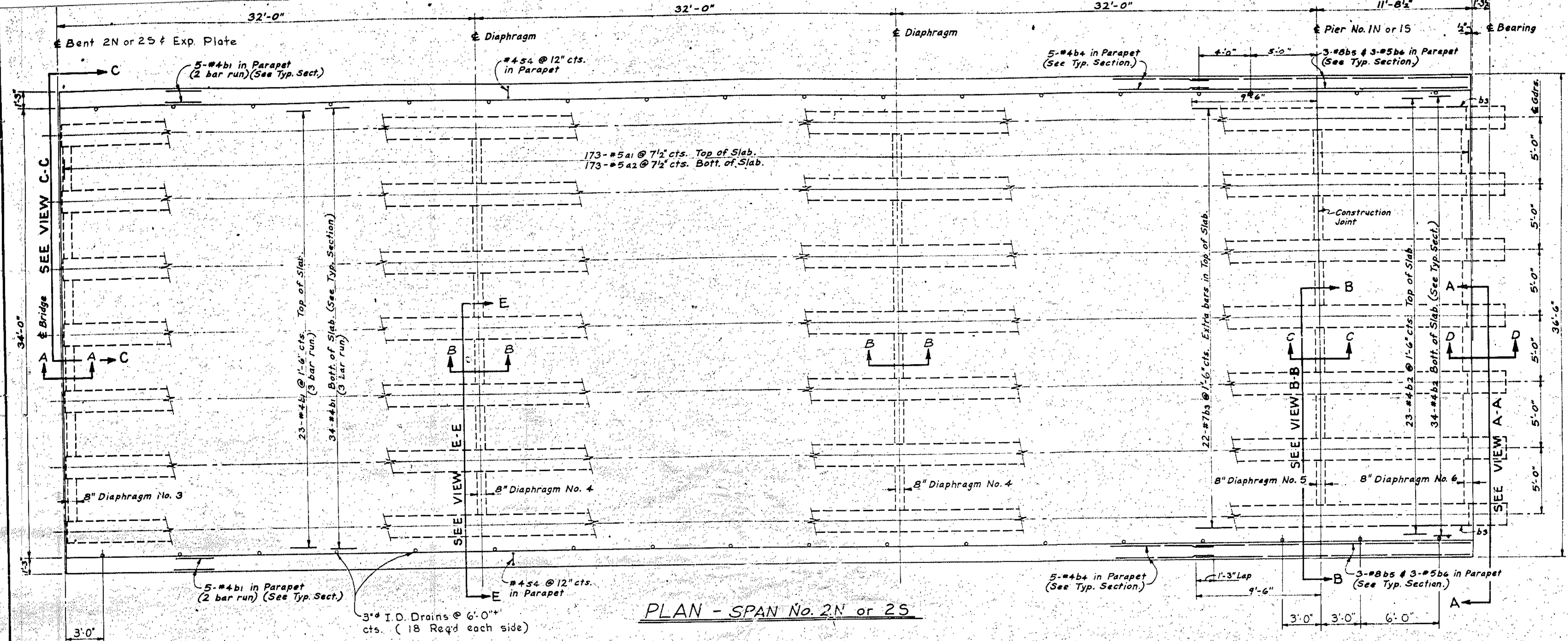
All bar dimensions are out to out. *BUILT ACCORDING TO PLANS*

PROJECT No. 8.22153
CARTERET Co
STATION: 211+20
Sheet 2 of 6

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH
SUPERSTRUCTURE
SPAN No. 1

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DESIGNED BY *Deway Phillips* DATE *Nov. 1968*
CHECKED BY *...* DATE *Feb. 1969*

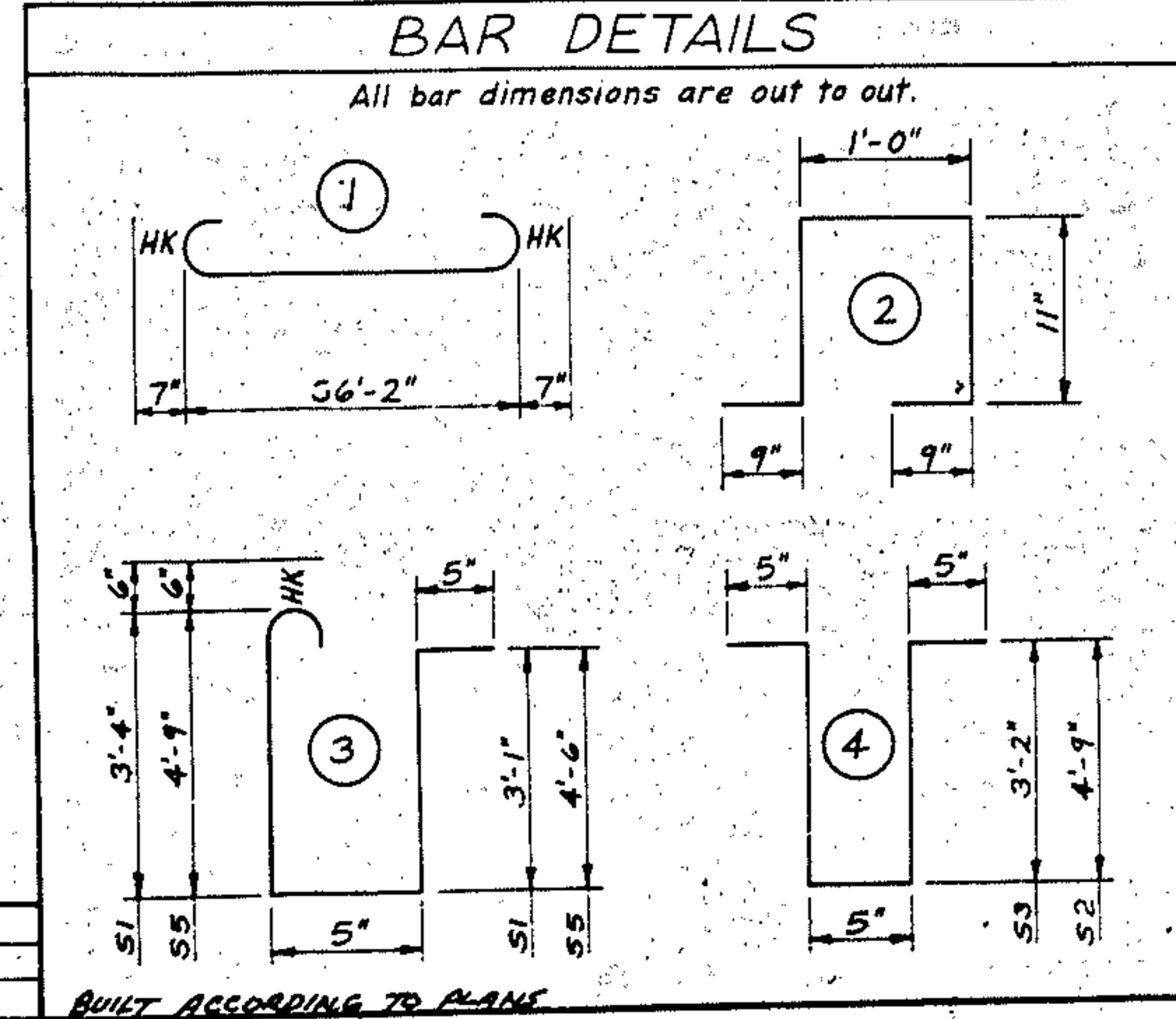
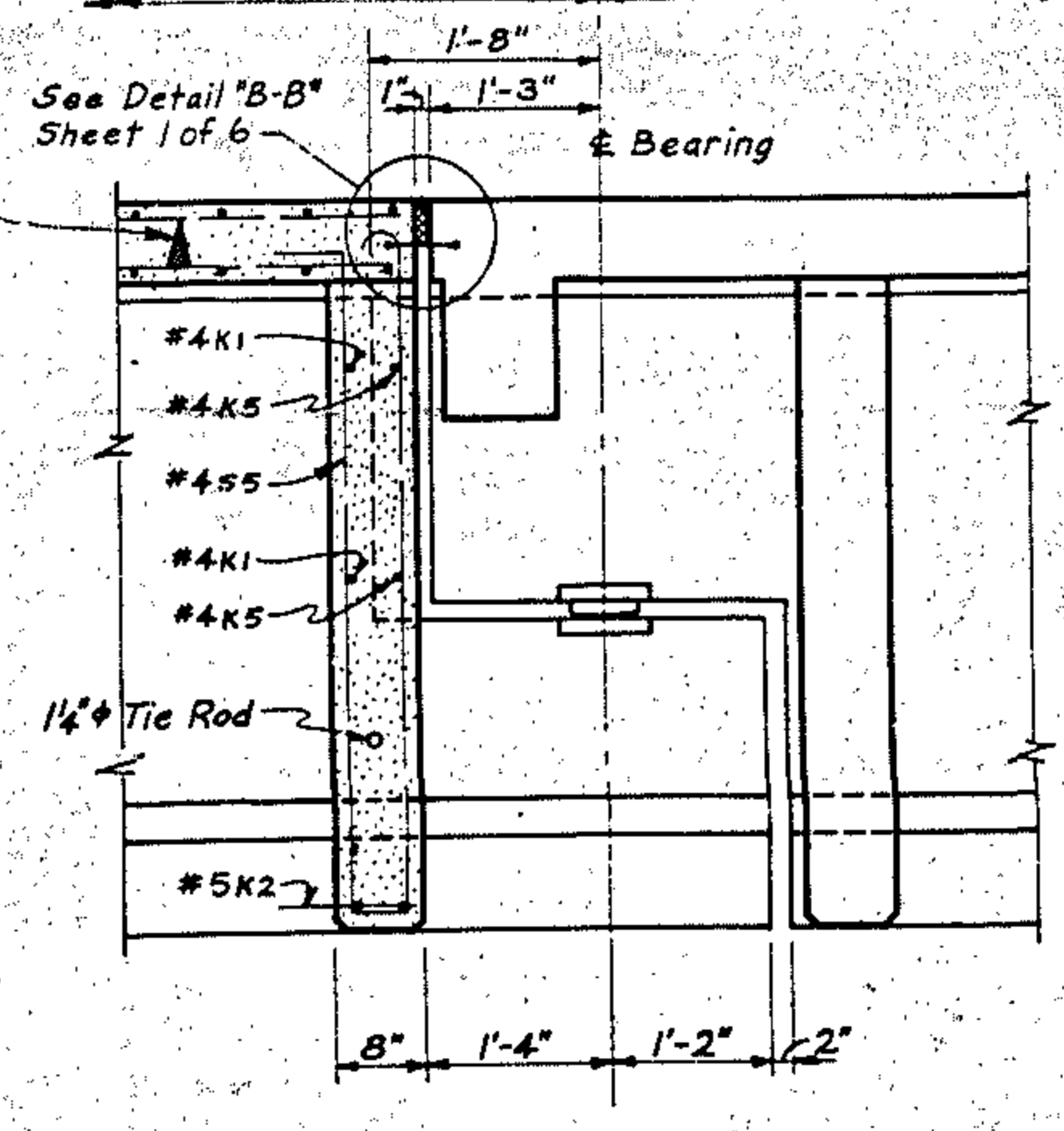
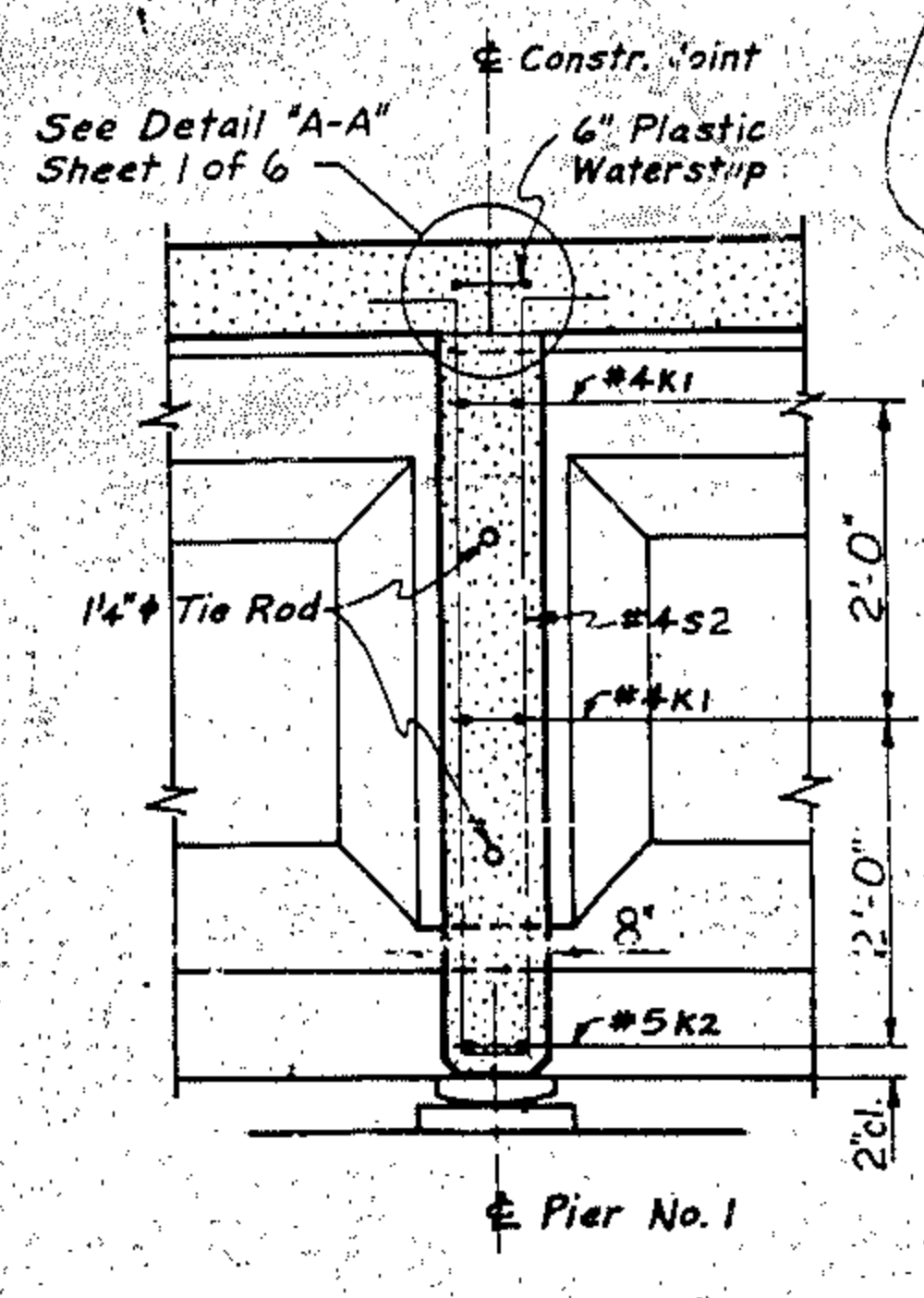
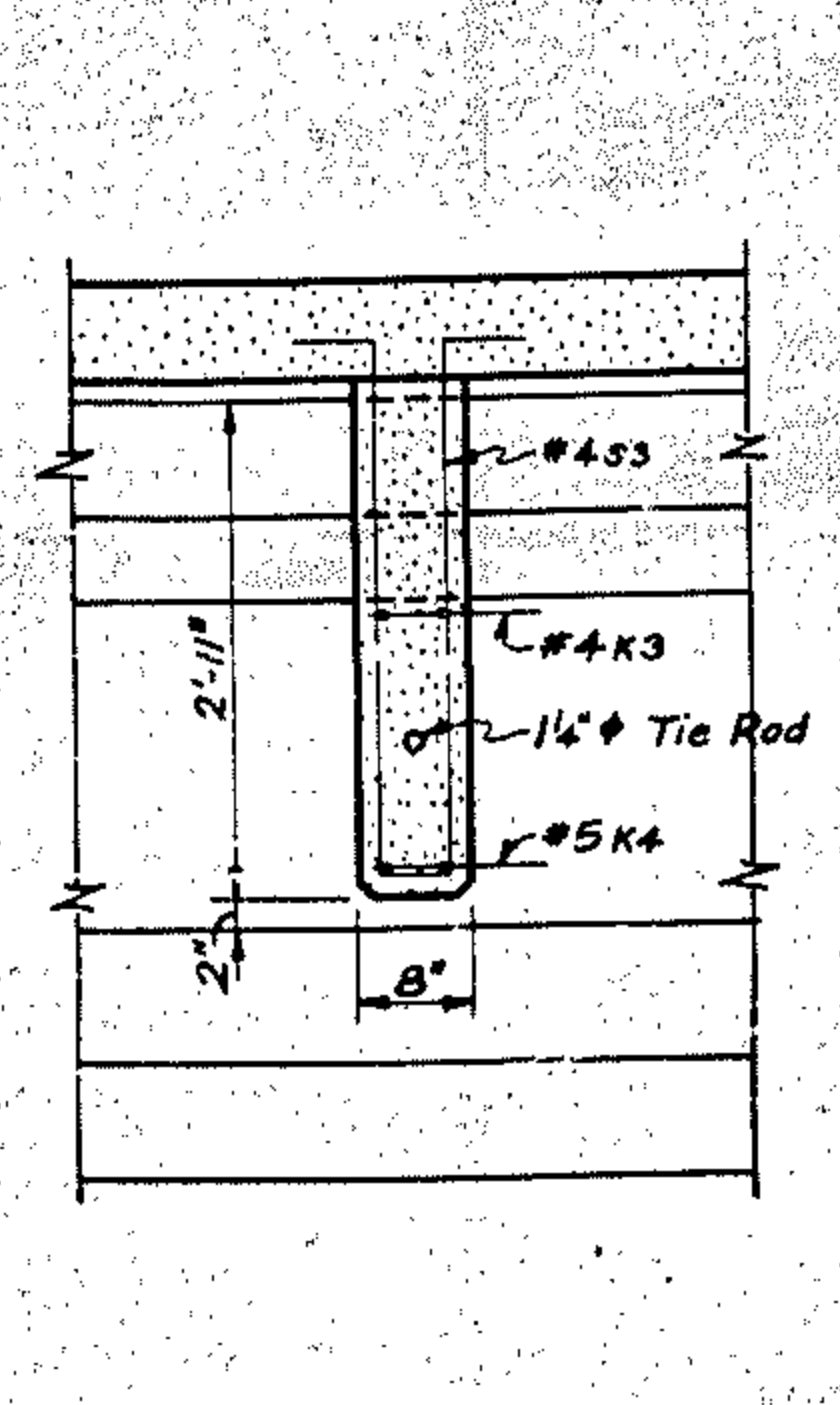
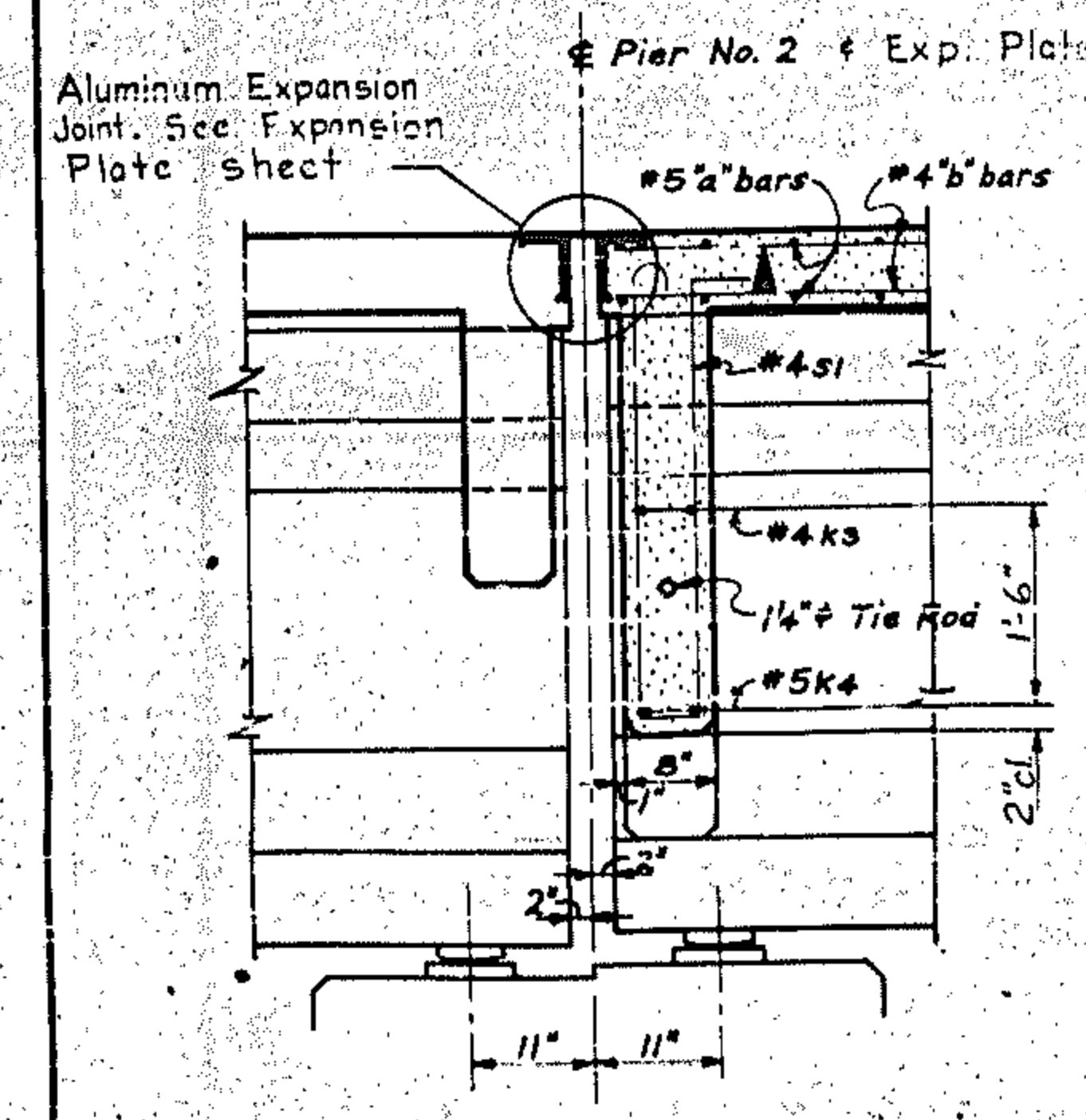


BILL OF MATERIAL

FOR ONE SPAN

BAR	NO.	SIZE	TYPE	LEN.
a1	173	#5	1	37'
a2	173	#5	Str.	36'
b1	191	#4	Str.	33'
b2	57	#4	Str.	11'
b3	22	#7	Str.	21'
b4	10	#4	Str.	23'
b5	6	#8	Str.	21'
b6	6	#5	Str.	21'
k1	36	#4	Str.	3'
k2	24	#5	Str.	2'
k3	36	#4	Str.	4'
k4	36	#5	Str.	4'
k5	2	#4	Str.	31'
s1	24	#4	3	7'
s4	216	#4	2	4'
s3	48	#4	4	7'
s2	24	#4	4	10'
s5	24	#4	3	10'

Reinforcing Steel, Lbs.
Class "AA" Concrete, Cu. Yd.
54" Prestr. Conc. Girders,



PROJECT No. 8.2215
CARTERET C
STATION: 211+20
Sheet 3 of 6

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISS.
RALEIGH

SUPERSTRUCTURE
SPANS No. 2
NORTH & SOUTH

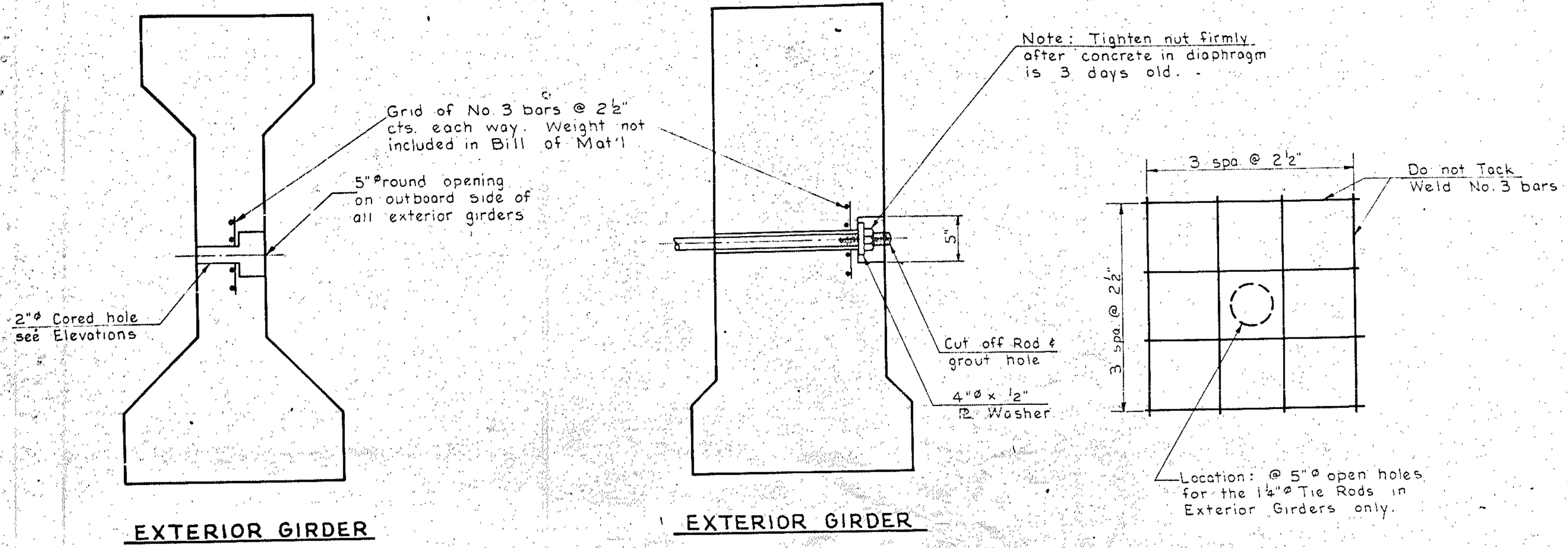
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1	RGG	4-2-70	3		
2			4		

DRAWN BY: Down Phillips DATE: Nov. 1968
CHECKED BY: DATE: Feb. 1969

Revision 1: To show k5 bars

BUILT ACCORDING TO PLANS

BUILT ACCORDING TO PLANS



- NOTES**
- All reinforcing steel shall be included in the contract unit price for prestressed girders.
 - All prestressing strand shall meet the requirements of ASTM-A-6. No surface finish will be required for prestressed concrete girder. However the outside face of the exterior girders shall be carefully cleaned of drippings and other discolorations. See Specifications.
 - SHOP DRAWINGS: Contractor shall submit Shop Drawings showing complete details of beams including reinforcing steel.
 - FORMS & PALLETS: All girders shall be cast on concrete floored pallets and metal forms.
 - HANDLING: In the handling of girders, they must be maintained in upright position at all times and must be picked up from points located maximum distance of 3'-6" from end of beam. Disregard of this requirement may lead to collapse of the member.
 - Concrete fins or projections shall be removed to produce a vertical face at the top edge of the girder.
 - All prestressed strands shall be 1/2" 7-wire stress relieved cables and shall have the following properties: ultimate strength 36,000 lbs. per cable; prestress 25,200 lbs. per cable. The cables shall meet all requirements listed under section 207-A of the standard specification.
 - Shop plans for Prestressed Conc. Girders shall show a complete detensioning schedule (burning pattern and when to release hold-down points) such to minimize tension in the concrete during release of the strands. De concrete stresses during each operation of detensioning shall be submitted with shop plans.
 - All cables must be cut off flush with end of girder and painted as noted below.
 - Ends of cables and field welds on prestressed girder bearings shall be painted with zinc rich paint conforming to federal specifications MIL-P 2691 (U.S.A.F.) Type 1.
 - Embedded plates are to be hot dipped galvanized after fabrication. Galvaniz shall be at a uniform rate of 2 oz. per sq. ft. of surface in accordance with A.S.T.M. Specifications A-123.
 - The cost of bearing assemblies, 1 1/2" tie rod assemblies, galvaniz of bearing assemblies and painting of cable ends and field welds on bearing assemblies shall be included in the unit price bid for lin. ft. of Prestressed Concrete Girder.

PROJECT No. 8.221530
 CARTERET COUN
 STATION: 211 + 20
 Sheet 6 of 6

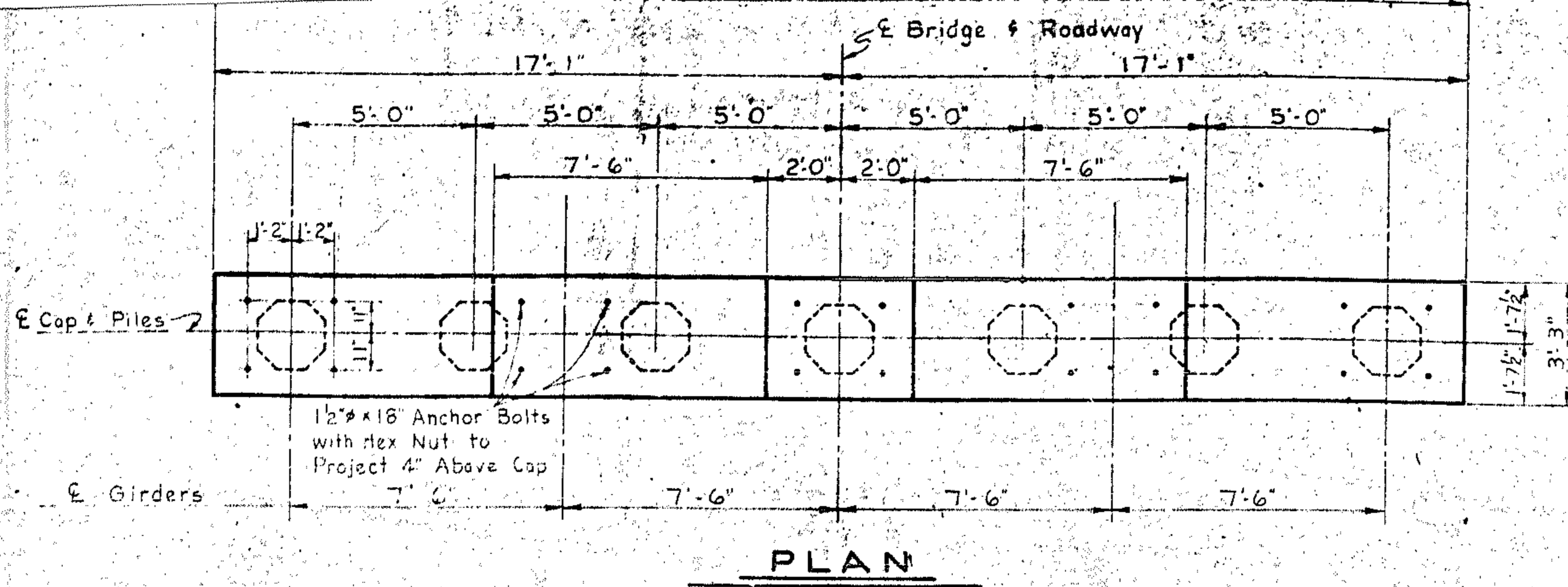
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
GIRDER DETAILS
ANCHOR & DROP-IN SPA

FEBRUARY, 1969

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
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2			4		

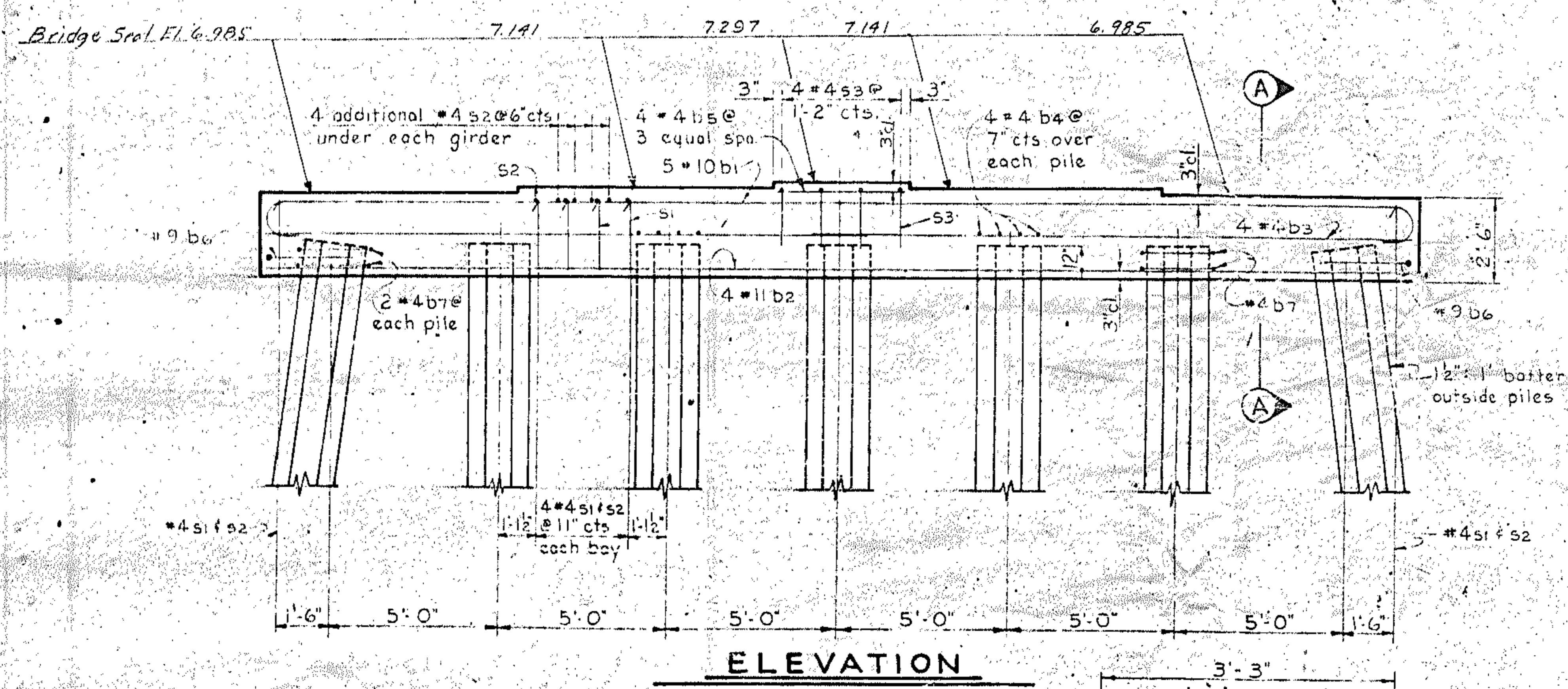
DRAWN BY: Robert G. Gower DATE Feb. 1969
 CHECKED BY: J. J. [Signature] DATE Aug. 1969

BUILT ACCORDING TO PLANS

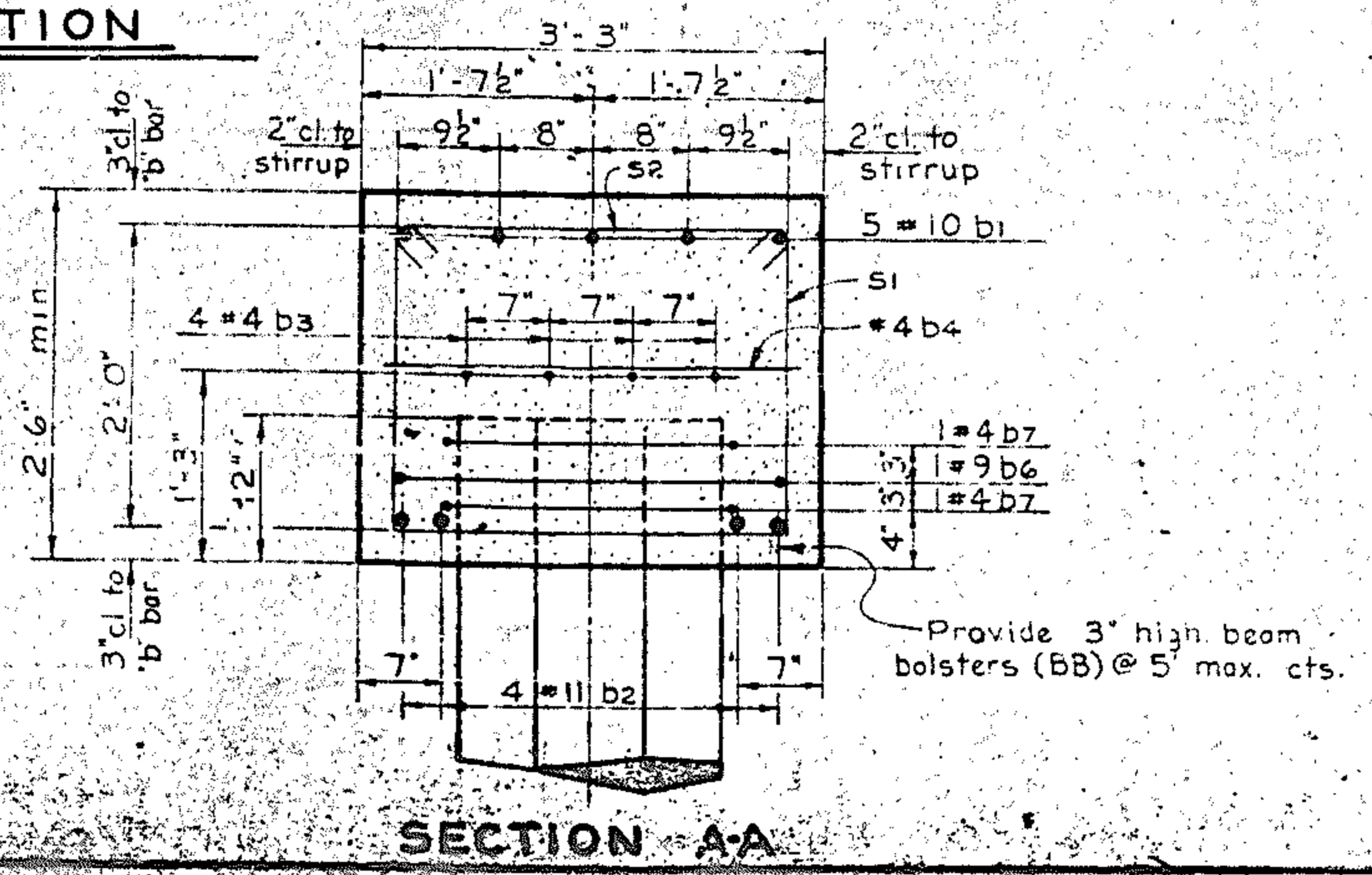
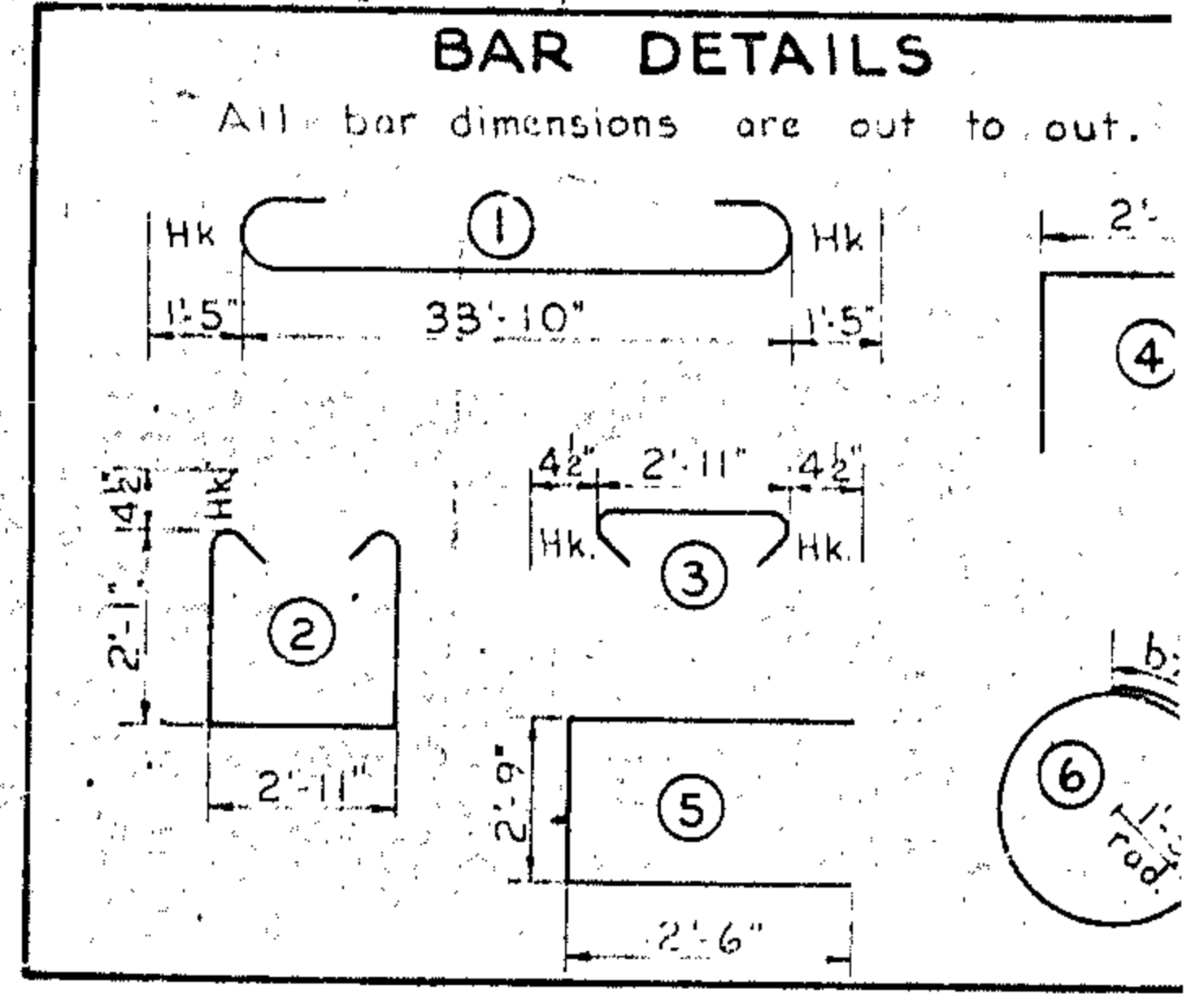


BILL OF MAT FOR ONE BENT

BAR	NO.	SIZE	TYPE	LI
b1	5	#10	1	3
b2	4	#11	Str	3
b3	8	#4	Str	1
b4	28	#4	Str	
b5	4	#4	Str	
b6	2	#9	5	
b7	14	#4	6	
s1	26	#4	2	
s2	46	#4	3	
s3	4	#4	4	
Reinforcing Steel Lbs. Class "A" Concrete Cu.				
22" Oct. Prestr. Conc. Pile Lin F				



Conc displaced by pile heads has been Drive 22" Oct. Prestr. Conc. Piles to oim bearing capacity of 50 tons each.



PROJECT No. 8.2215
CARTERET CC
STATION: 211+20

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISS
RALEIGH
SUBSTRUCTURE PILE BENT No. 32 SOUTH
OCTOBER, 1968

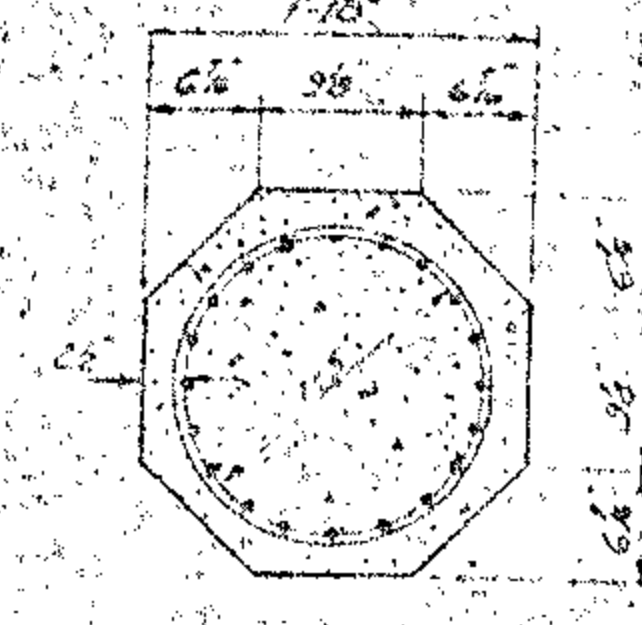
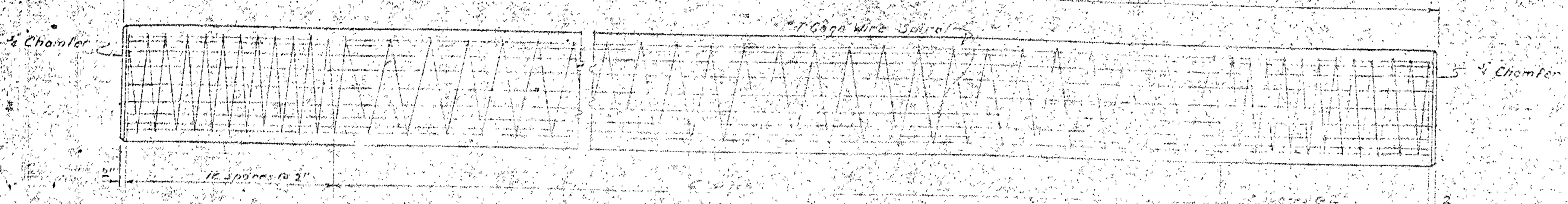
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			3		
2			4		

DESIGNED BY: Robert G. Gower DATE: Oct. 1968
CHECKED BY: DATE: Oct. 1968

SECTION B-B

SECTION C-C

1 R.G.G. 1-20-71
2



Note: Dampproofing
 The length of pile to be dampproofed may be determined as table by the Engineer. The contractor has no claim resulting from any changes in the area of dampproofing required, but he will be paid for the proofing actually applied at the unit bid per square yard of Method D Dampproofing. The proofing shall be applied before the pile is driven because of the coating, support of forms for setting the concrete cap by means of applying Clamps to it will not be permitted. Method D Dampproofing shall be applied to the piles over the length shown in Column B in table below. No Dampproofing shall be applied to of piles.

Typical Section
 Showing 80 Prestressing Cables

Design Data:
 Concrete: $f_c = 5000$ lbs per Sq. Inch.
 $f_s = 20000$ lbs per Sq. Inch.

Impact in handling: 50%

General Notes

In driving pile the method approved by the engineer shall be used so the head of the pile is not damaged.

Build-up, where necessary, shall be done in accordance with the specifications, except that the reinforcing steel required in the pile shall be included in the contract unit price per foot for the pile and not be paid for as reinforcing steel.

All material and workmanship as per the specifications of the North Carolina State Highway Commission.

Devices for lifting the piles from the casting beds shall be approved by the Engineer. These devices shall consist of inserts set in the piles receive threaded eye-bolts, or similar approved devices. The use of eye-bolts or other attachments have been removed, the openings shall be repaired in a satisfactory manner before delivery to the project site in order to obtain a uniform appearance.

Because of the resulting surface finish, slip form method of casting piles will not be permitted.

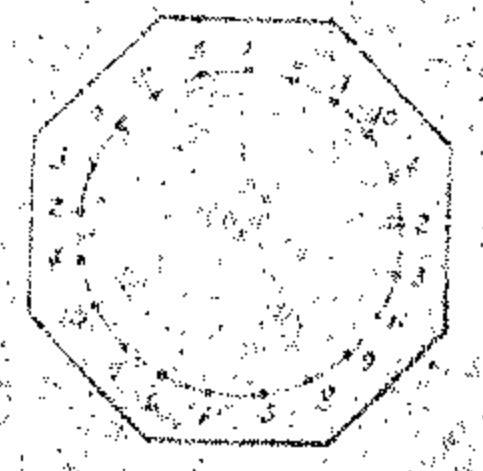
All prestressing strands shall be 7 wire stress relieved cables in accordance with the specifications. The contractor may, at his option, use any size of strand and types shown below, but all cables used in a pile shall be of the same size, type, and grade.

Size	Type	No. Strands	Grade	Area, sq. in.	Ultimate Strength, lbs.	Yield Point, lbs.	Prestressing Force, lbs.
5/8"	High Str.	23	A502	0.0840	23,000	16,100	per cable
7/8"	Standard	20	A502	0.1089	27,000	18,900	per cable
1 1/8"	High Str.	17	A502	0.1152	31,000	21,700	per cable

Cables shall be equally spaced around a circle of the diameter shown in the Typical Section.

All prestressing strand shall meet the requirements of ASTM A416.

PROJECT NO. 8.221530
 CARTERET COUNTY
 STATION: 2+11.20



Typical Pattern for Burning Cables

If cable stress is relieved by burning, the cables shall be burned in opposite pairs as shown in the typical pattern shown for any number of cables burn in opposite pairs and symmetrical about both vertical and horizontal axes. Cables to be burned shall be marked with a tag or tag wires. No cable shall be burned at any one section unless these same pairs of cables are burned at both ends of the bed and between each pair of piles in the bed.



Method of picking up Piles
 62' thru 90'
 2 pick up points



Method of picking up Piles
 up to 62'
 1 pick up point

REQUIRED DAMPROOFING		
BENT NO.	A	B
32 South	15'-0"	15'-0"

BUILT ACCORDING TO PLANS

Piles Required			
No.	Size	Length	Vol. Cu Ft.
7	22"	50'-0"	350

Quantities for One 22" Octagonal Pile					
Length	Volume	Weight	Area	Perimeter	Surface Area
20'-0"	3.33	2.2	17.6	81.6	556.4
25'-0"	4.17	2.75	21.0	98.0	661.7
30'-0"	5.00	3.30	24.6	116.4	789.0
35'-0"	5.83	3.85	28.6	136.8	938.3
40'-0"	6.67	4.40	33.0	159.2	1110.0
45'-0"	7.50	4.95	37.8	183.6	1305.0
50'-0"	8.33	5.50	43.0	210.0	1525.0
55'-0"	9.17	6.05	48.6	238.4	1770.0
60'-0"	10.00	6.60	54.6	278.8	2040.0
65'-0"	10.83	7.15	61.0	331.2	2335.0
70'-0"	11.67	7.70	67.8	396.6	2655.0
75'-0"	12.50	8.25	75.0	475.0	3000.0
80'-0"	13.33	8.80	82.6	567.4	3375.0
85'-0"	14.17	9.35	90.6	674.8	3880.0
90'-0"	15.00	9.90	99.0	798.2	4515.0

SPECIAL APPROVED BY *[Signature]* DATE *27th Aug 1969*
 STANDARD APPROVED BY *[Signature]* DATE *July 1951*

Revised to add notes and notes regarding burning of cables. Jan 5, 1950 J.E.V. & B.A.

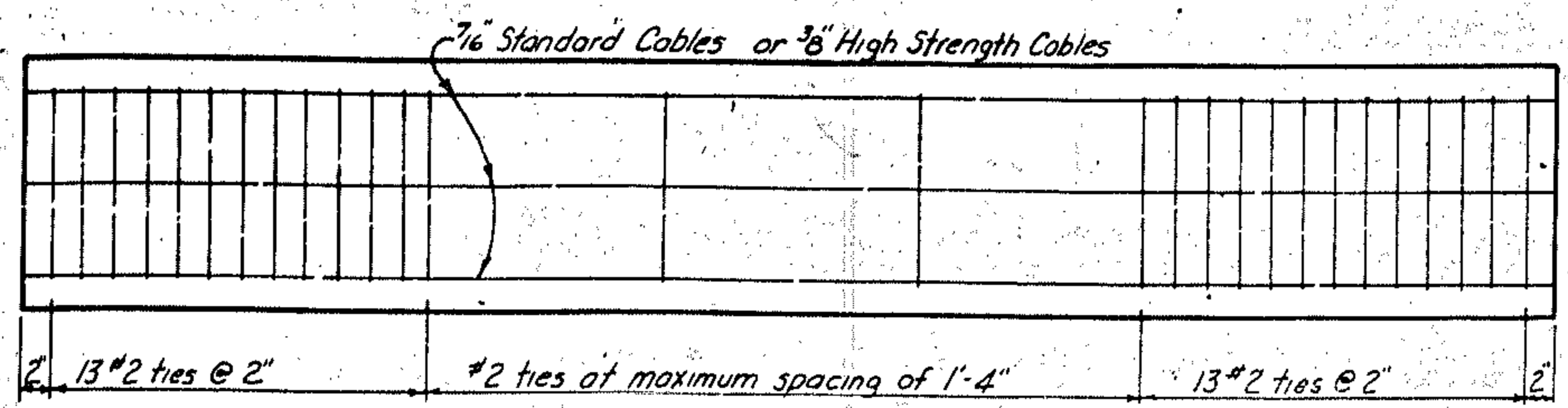
Rev. Sept. 28, 1963 to show prestressing strand to meet requirements of ASTM A416 by H. J. V.B.
 Revised to add notes regarding cables 1-5-62 J.E.V. & B.A.
 Revised to clarify building caption 3/2/60 M.S.D.V. & B.A.

STATE OF NORTH CAROLINA
 STATE HIGHWAY COMMISSION
 STANDARD
 22" PRESTRESSED
 OCTAGONAL CONCRETE PILES
 JULY 1959

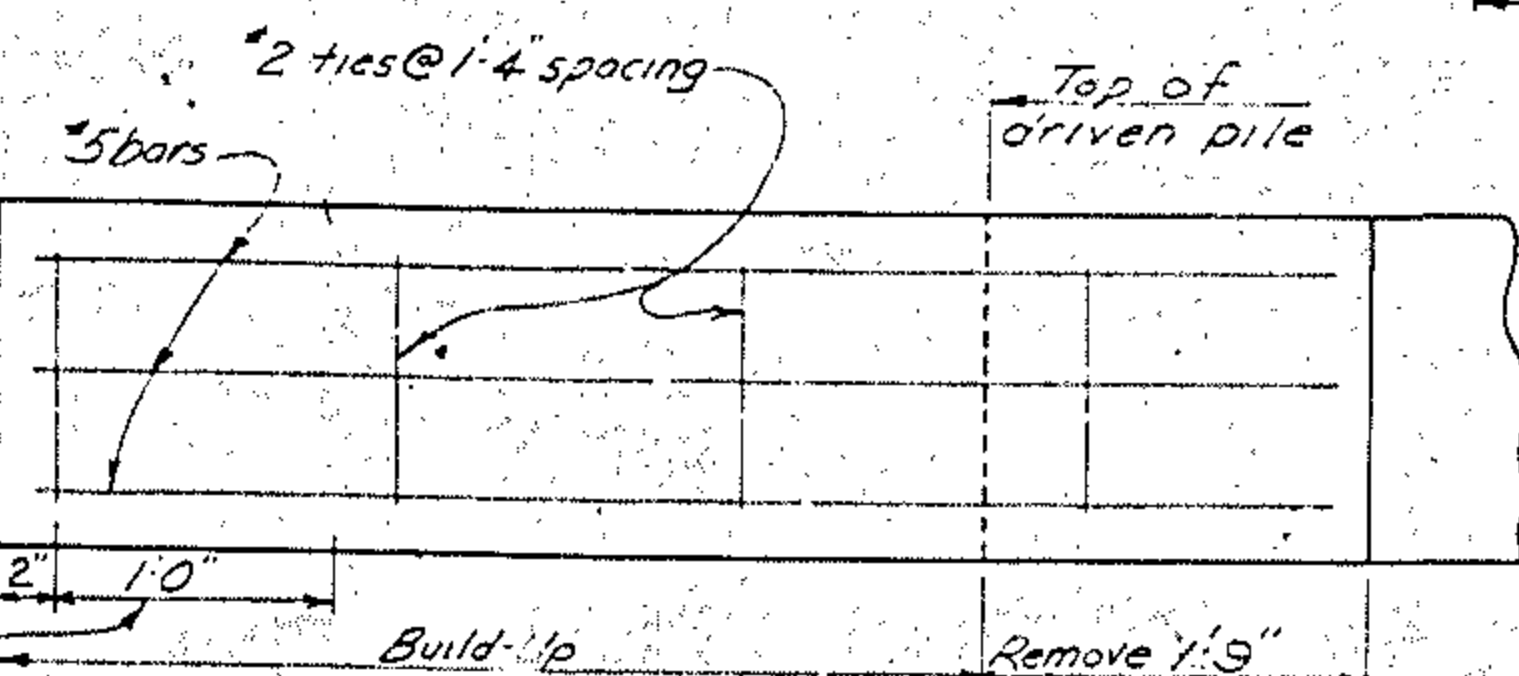
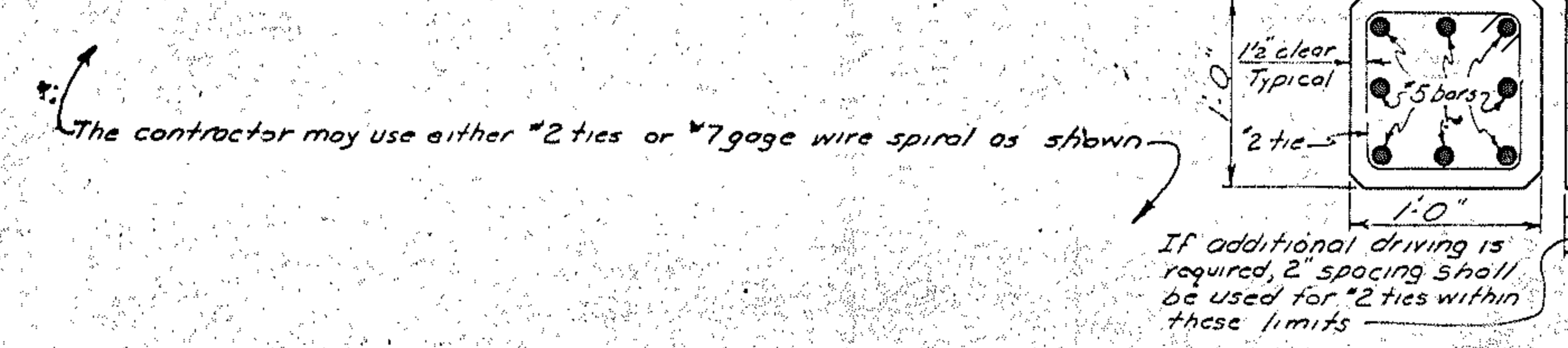
SECTION 2A

SECTION 3B

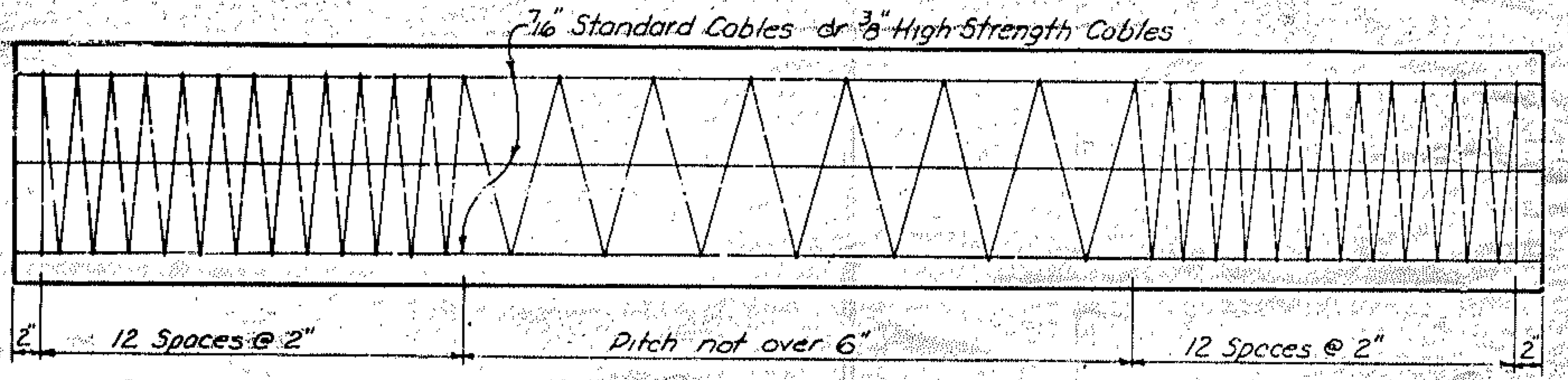
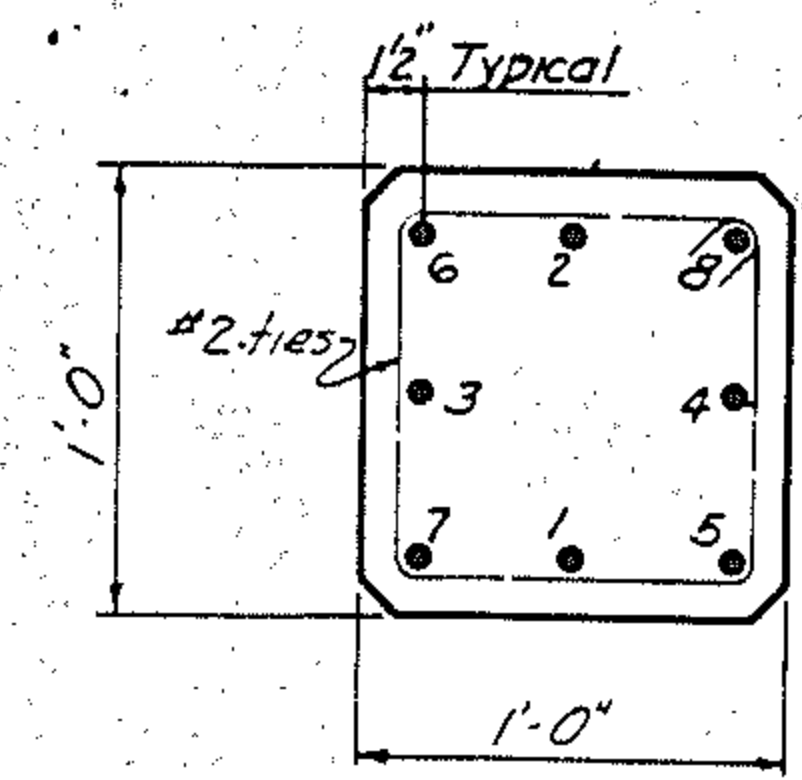
SECTION 5C



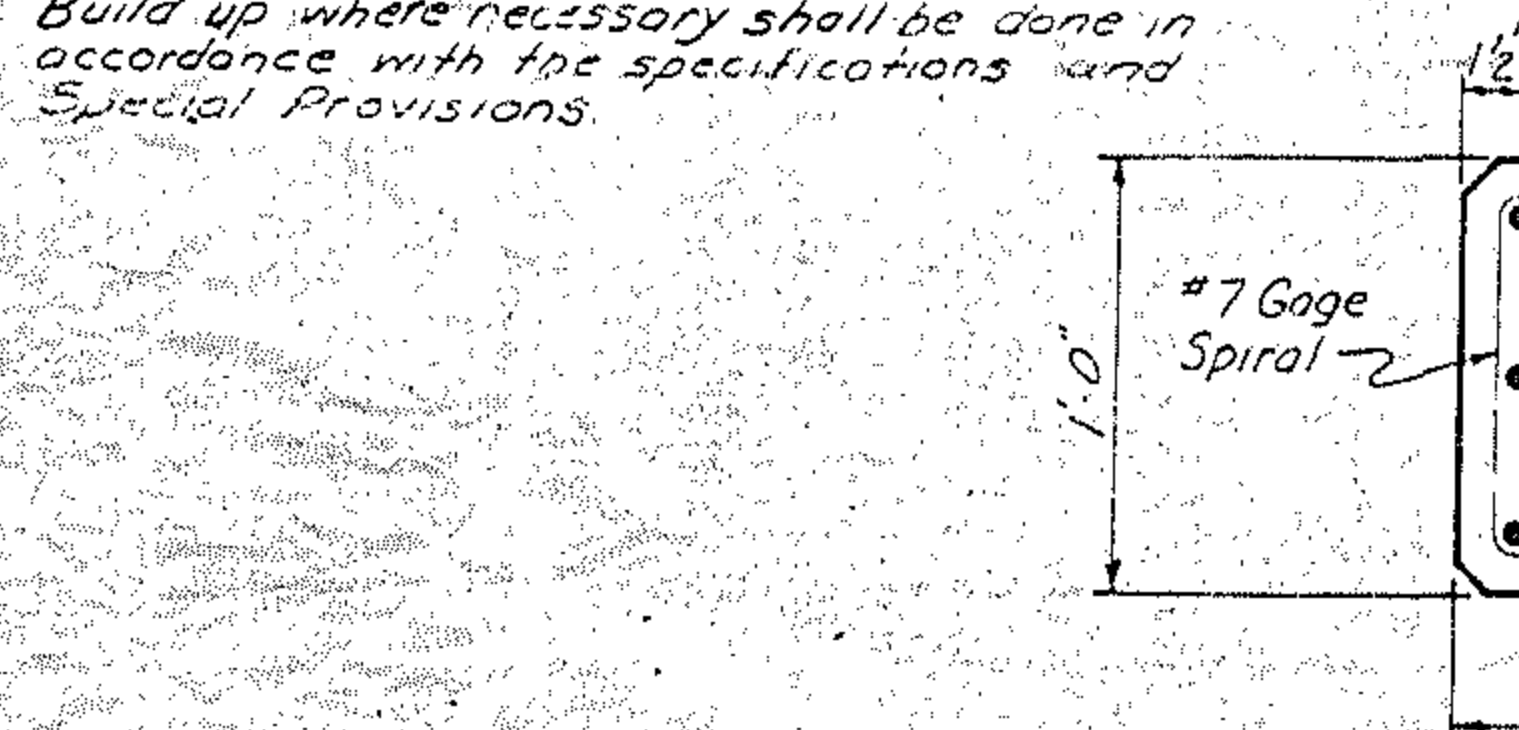
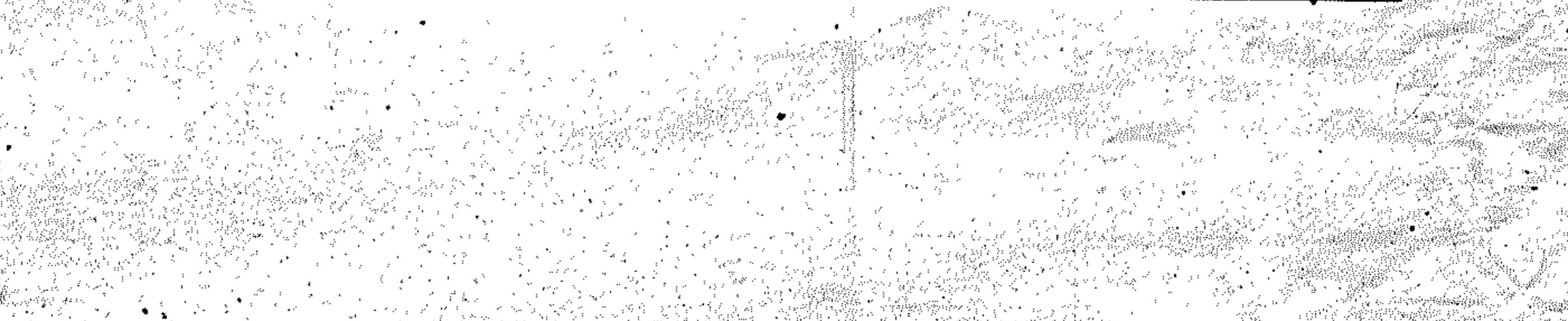
12" PRESTRESSED CONCRETE PILES USING #2 TIES



FIELD BUILD-UP USING #2 TIES
Build up where necessary shall be done in accordance with the specifications and Special Provisions.



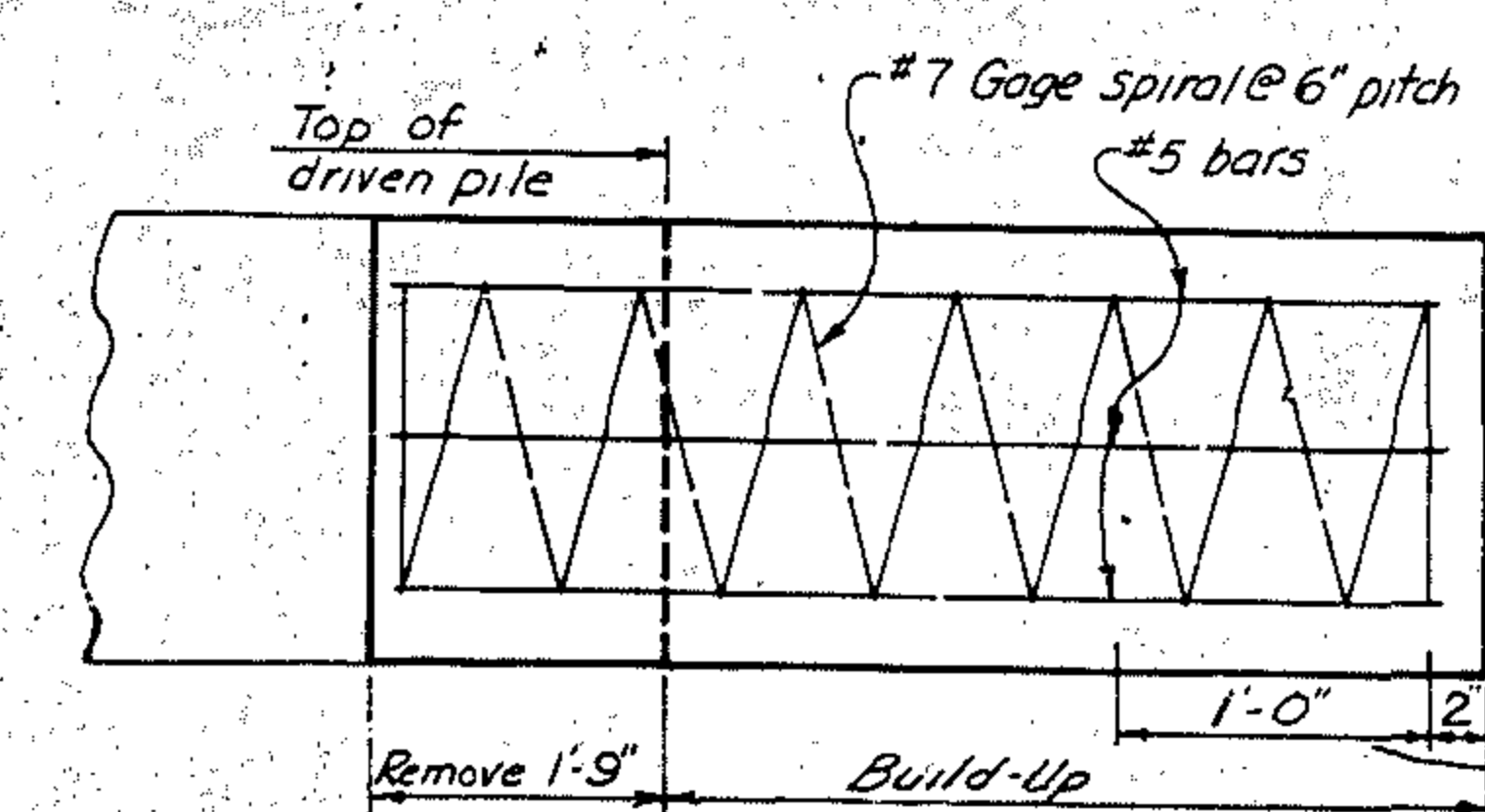
12" PRESTRESSED CONCRETE PILES USING #7 GAGE SPIRAL



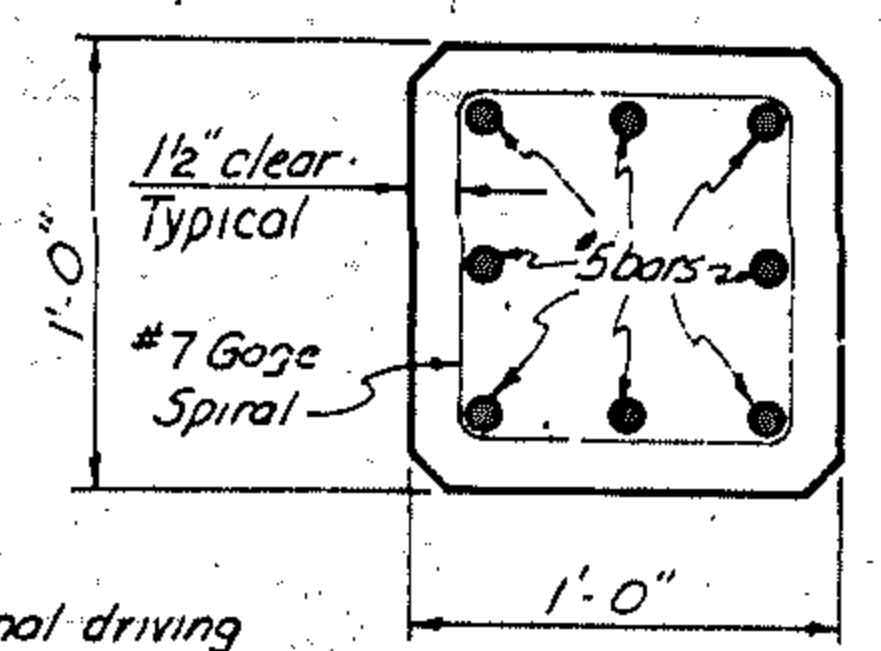
FIELD BUILD-UP USING #7 GAGE SPIRAL
Build up where necessary shall be done in accordance with the specifications and Special Provisions.

If cable stress is to be relieved by burning, the cables shall be burned in pairs in the order shown above. Not more than 4 cables may be burned at any one section before the same cables are burned at both ends of the bed and between each pair of piles in the bed.

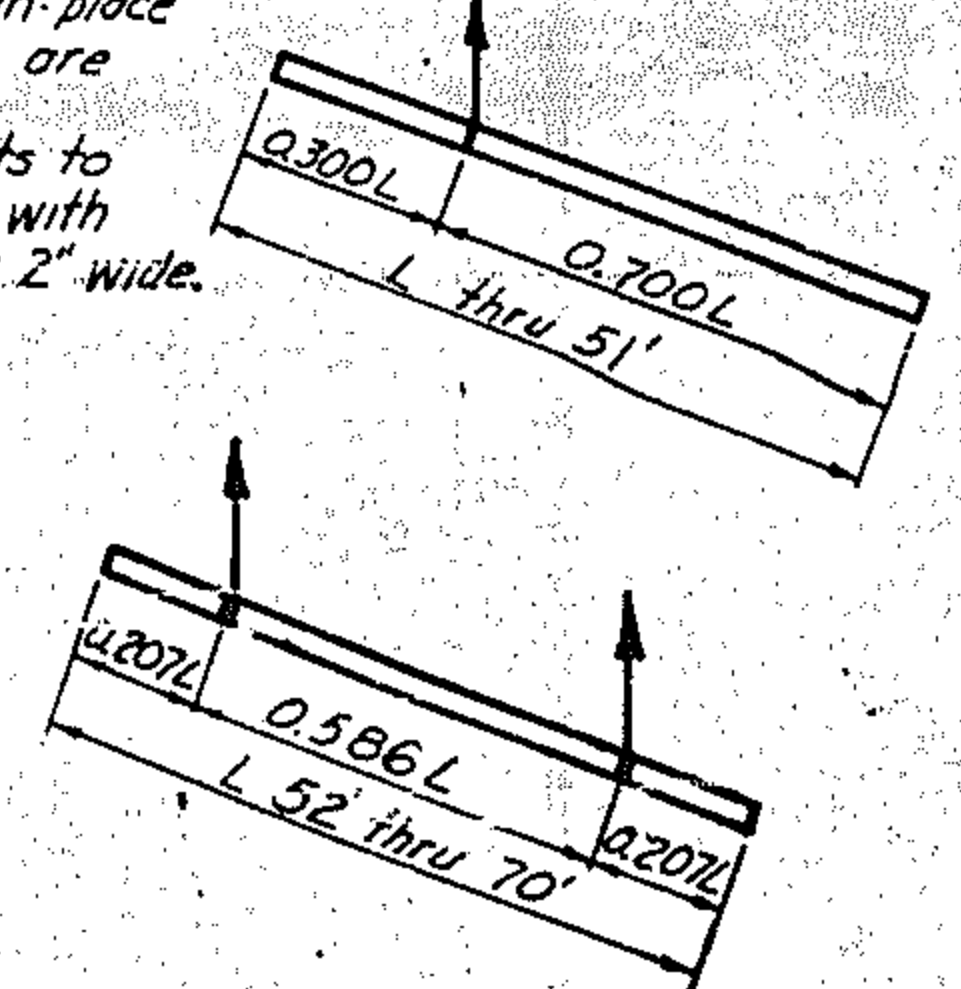
TYPICAL PATTERN FOR BURNING CABLES



FIELD BUILD-UP USING #7 GAGE SPIRAL
Build up where necessary shall be done in accordance with the specifications and Special Provisions.



Where cast-in-place lifting devices are not used, pick-up points to be indicated with a black mark 2" wide.



METHOD OF PICKING UP PILES

12" PRESTRESSED CONCRETE PILES

BUILT ACCORDING TO PLANS

Revised to add Field Build-Up Using #2 Ties 10-3-66 by C.J.K. ✓ by O.W.R.
Revised for note concerning Field Build-Up 8/17/66 by C.J.K. ✓ by O.W.R.
Revised for note concerning loops of cable 5/13/66 by J.M.T. ✓ O.W.R.

Design Data:
Concrete: $f'c = 5,000$ p.s.i. ; $f_t = 2,000$ p.s.i.
Impact in handling = 50 %
In driving piles, a method approved by the Engineer shall be used, whereby the head of the pile is not damaged. All prestressing strand shall be 7-wire stress relieved cables in accordance with the Specifications. The contractor may, at his option, use either of the two types of cable listed below; however, all cables in a pile shall be of the same type:
TYPE AREA ULTIMATE STRENGTH APPLIED PRESTRESSING
3/8" High Strength 0.0840" 23,000" per cable 16,100" per cable
1/2" Standard 0.1089" 27,000" per cable 18,900" per cable

Devices for lifting the piles from the casting beds shall be approved by the Engineer. Where piles will be exposed to view in the structure, inserts set in the piles to receive threaded eye-bolts or similar approved devices shall be used. Loops of cable cast in the pile will not be permitted.

The use of satisfactory clamps or slings will be permitted where this is practicable without the use of lifting devices cast in the piles. After eye bolts or other attachments have been removed, the openings shall be repaired in a satisfactory manner before delivery to the bridge site in order to obtain a uniform appearance. It will not be necessary to remove loops of cable or other lifting devices in piles for End Bents and foundations which will not be exposed to view.

All corners to be chamfered 3/4"

PROJECT No. 8-2215302
CARTERET COUNTY
STATION: 211+20

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALPH
STANDARD
12" PRESTRESSED CONCRETE PILES

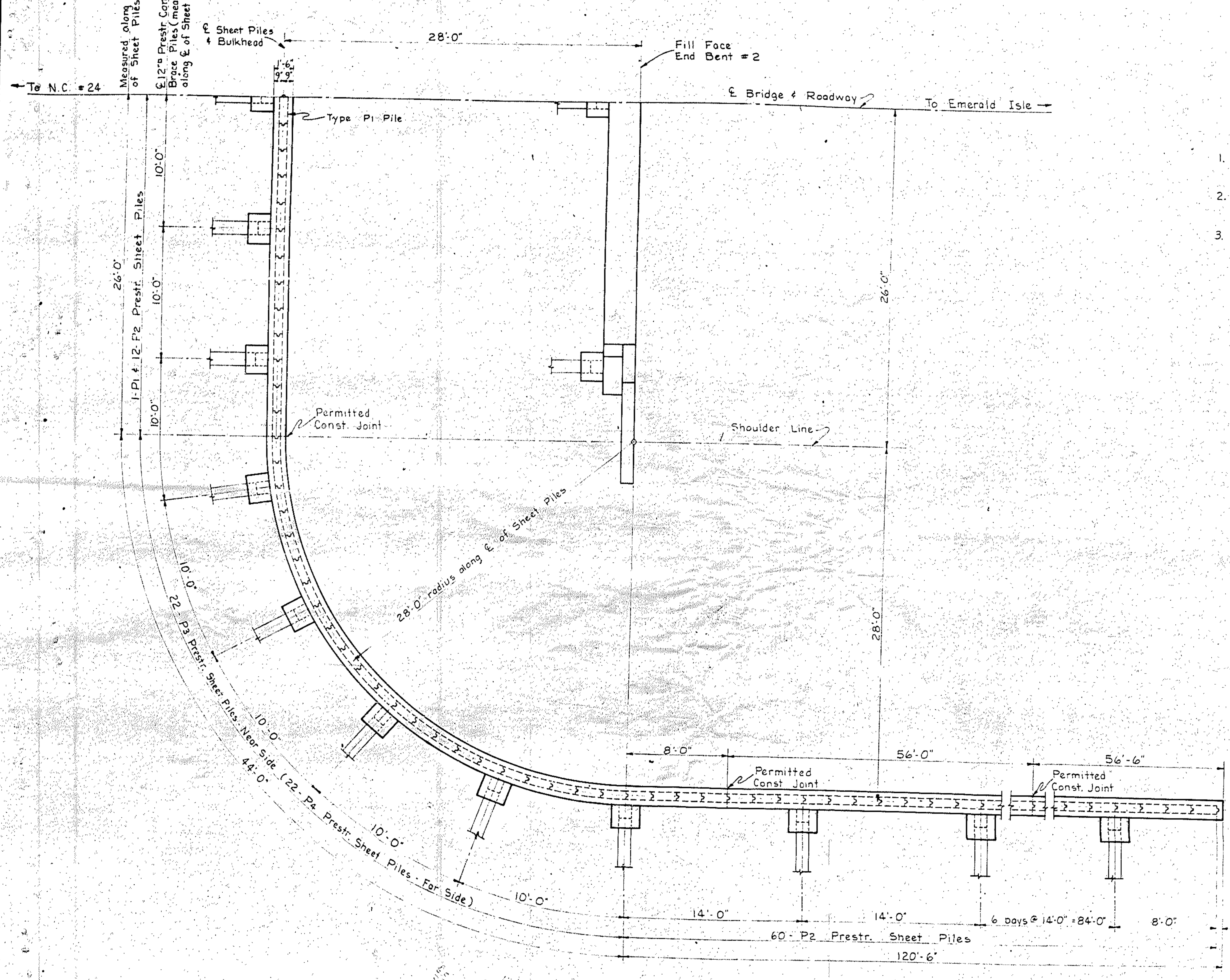
MARCH 1966		64
REVISIONS		
NO.	BY	DATE
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TOTAL SHEETS		44
SHEET NO.		5-32

Presented By: [Signature] Date: Aug 1969
Checked By: [Signature] Date: Sept 1969
DRAWN BY: [Signature] DATE: March 1966
CHECKED BY: [Signature] DATE: March 1966

SPECIAL
STANDARD

DRAWN BY: Robert G. Gower DATE: Sept. 1969
CHECKED BY: [Signature] DATE: [Signature]

BUILT ACCORDING TO PLANS



NOTE

1. Prestressed Concrete Sheet Piles to be driven from the € Roadway out. Pile P1 to be driven first.
2. 12" x 12" Prestressed Concrete Brace Piles to be driven to grade.
3. Any excavation required for Bulkhead will not be measured and paid for as a separate item. The entire cost of same to be included in the unit price for Class "A" Concrete.

HALF PLAN
Symmetrical about € of Bridge & Roadway

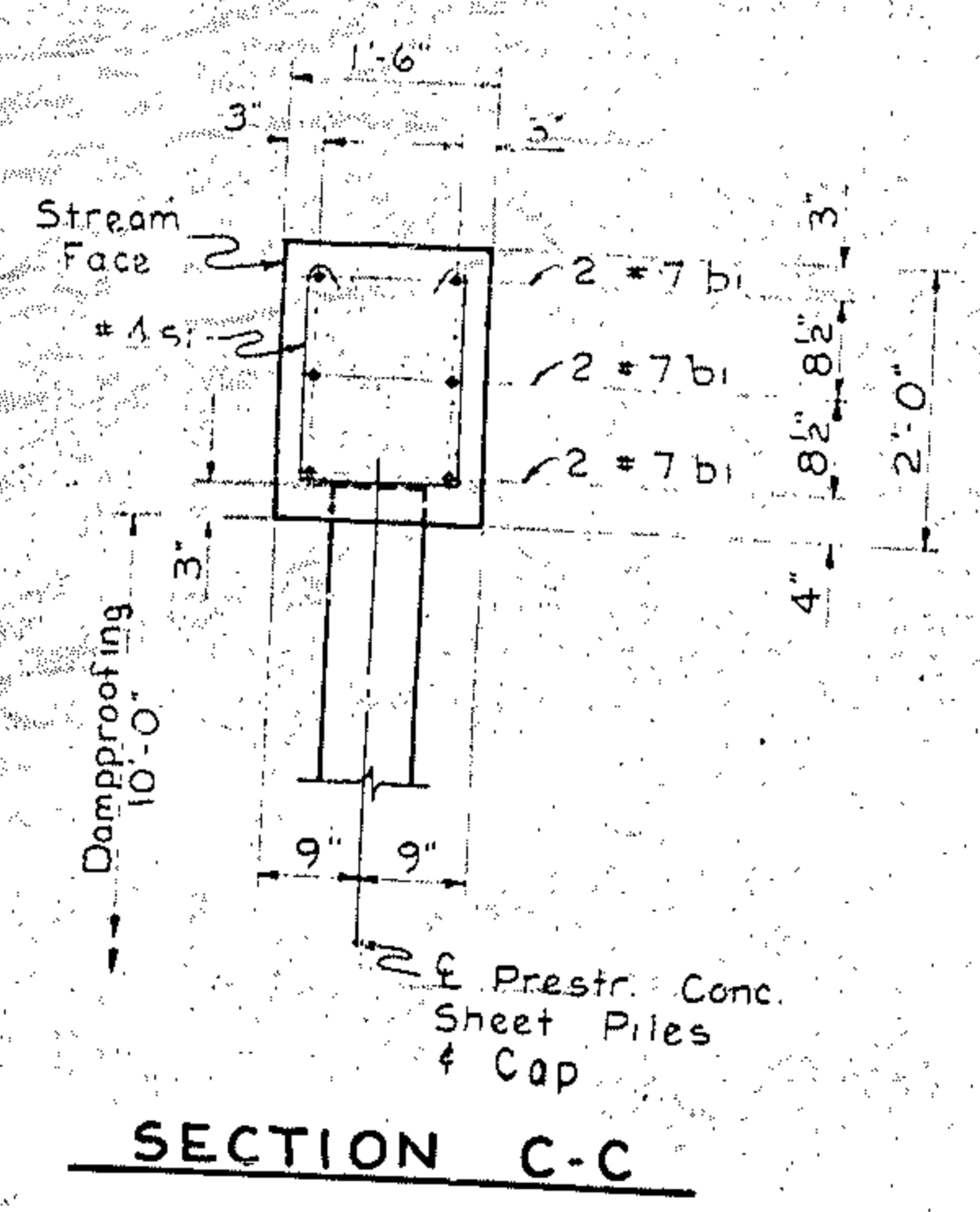
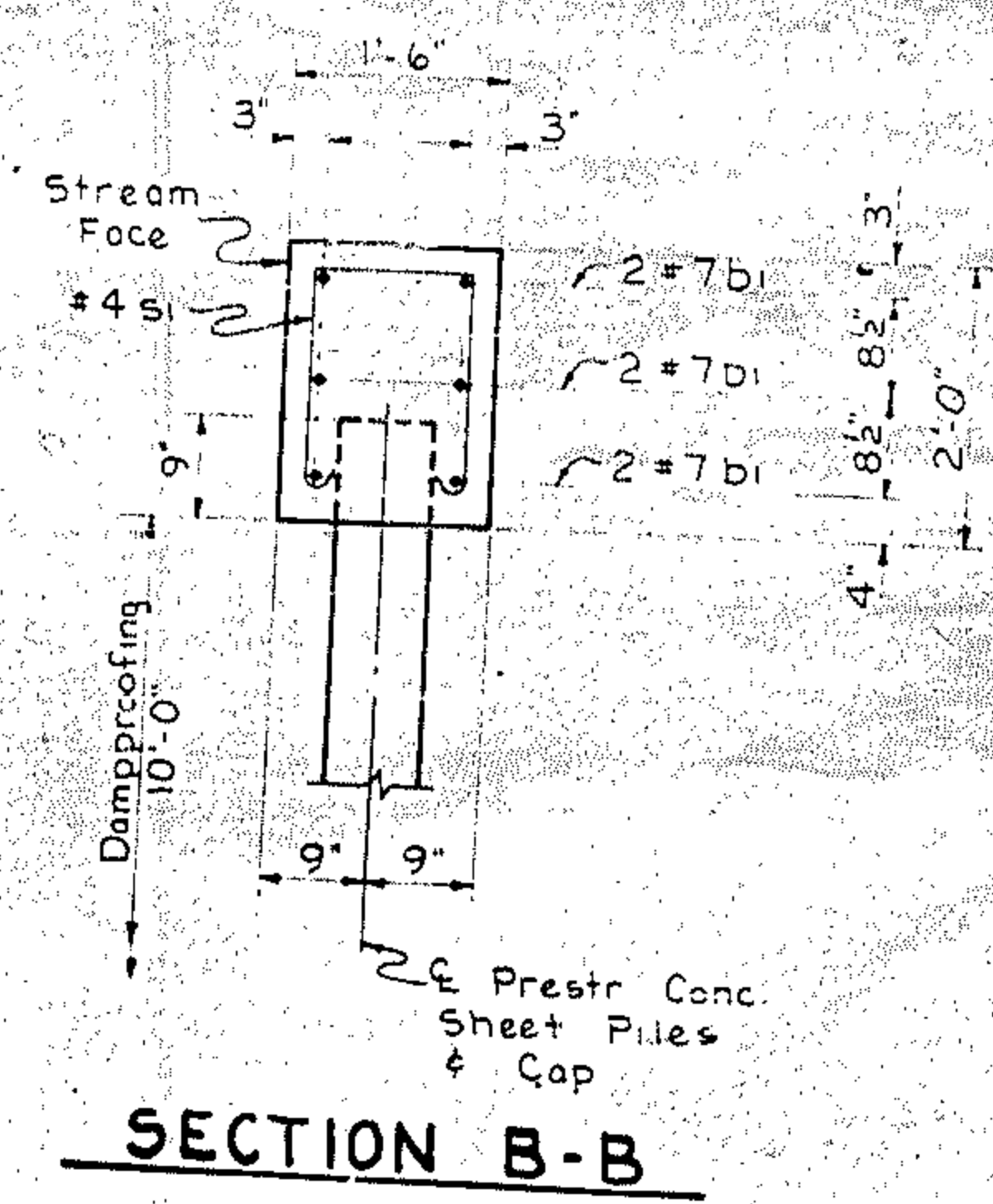
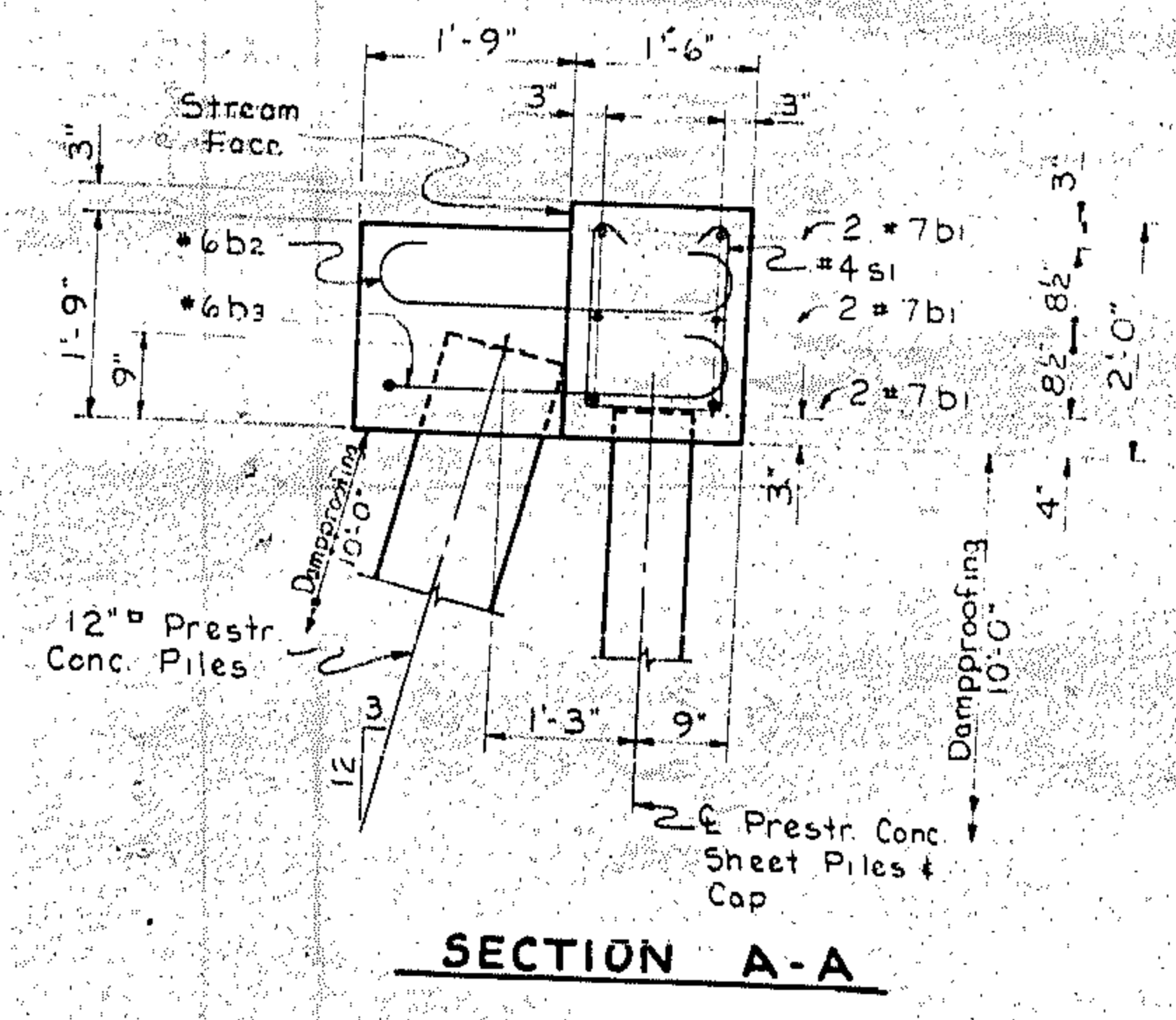
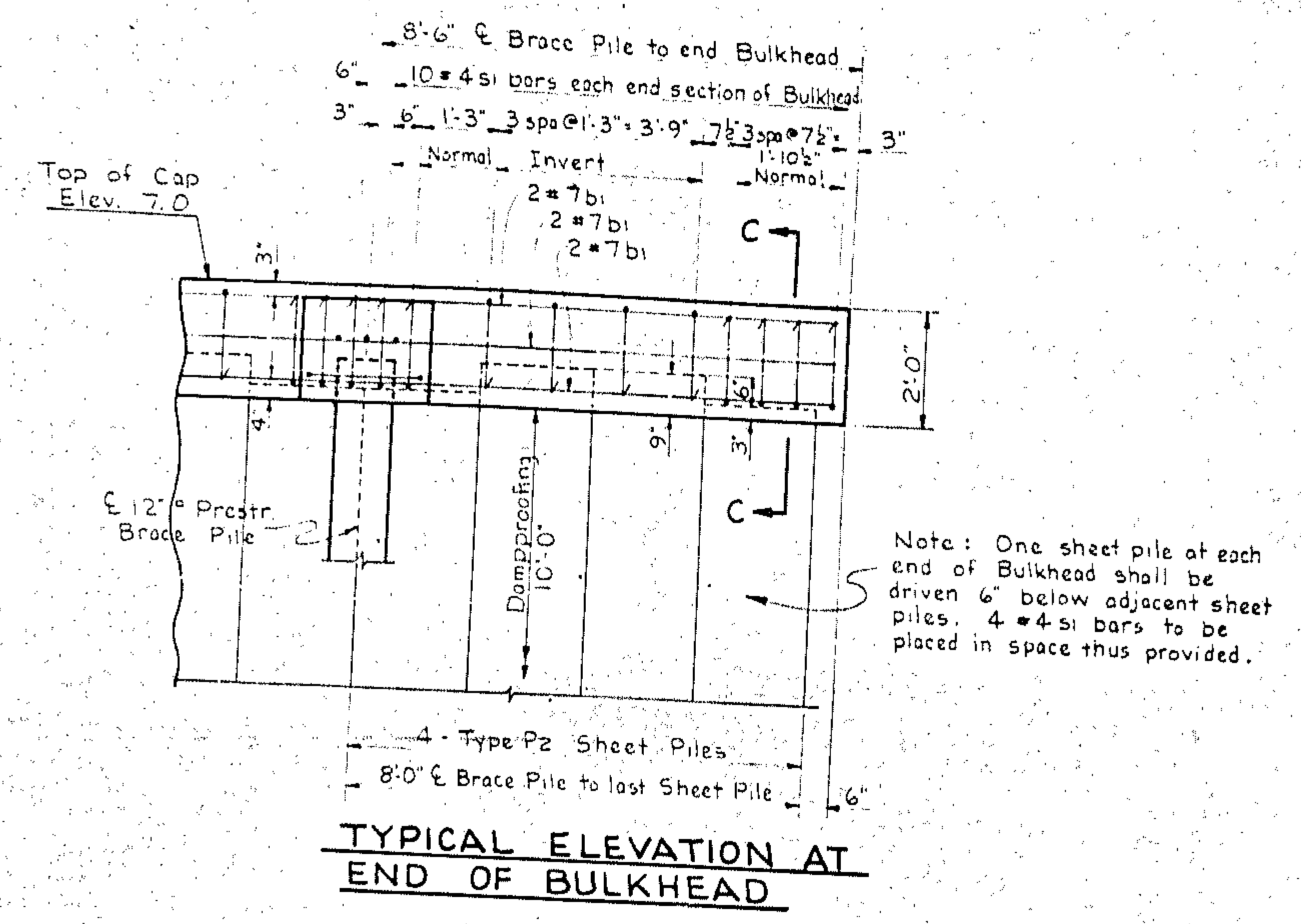
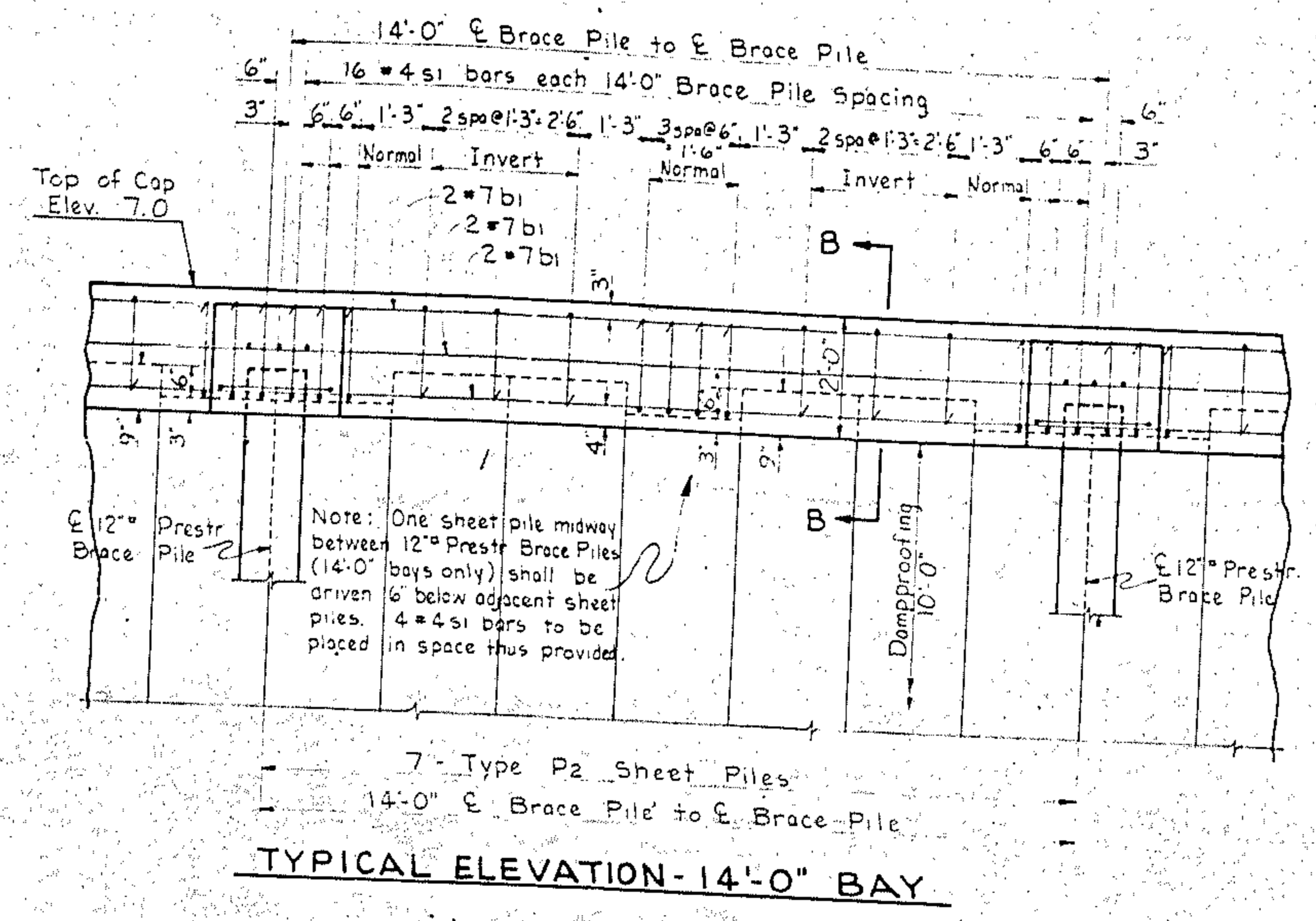
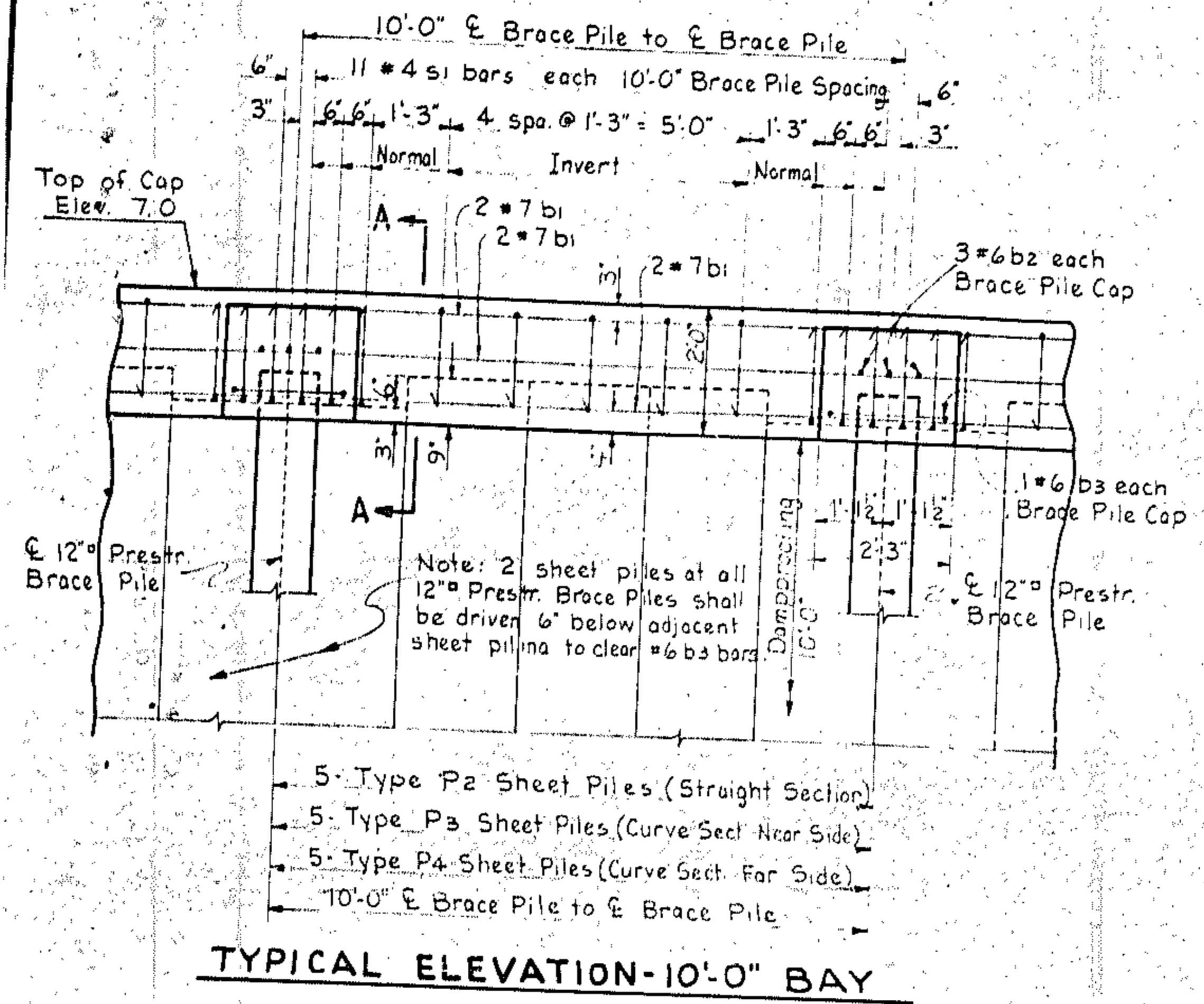
BUILT ACCORDING TO PLANS

PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION: 211+20
 Sheet 1 of 3

STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
BULKHEAD					
SEPTEMBER, 1969					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			2		
2			4		
					SHEET NO. 5-33
					TOTAL SHEETS 41

DRAWN BY Robert G. Gower DATE Sept. 1969
 CHECKED BY DATE Sept. 1969

DRAWN BY Robert G. Gower DATE Sept. 1969
 CHECKED BY DATE Sept. 1969



REINFORCING STEEL					BAR DETAILS	
BAR NO	SIZE	TYPE	LENGTH	WEIGHT	All bar dimensions are out to out.	
b1	48	#7	Sr. 50'-0"	4,906	Hk. 2'-11" 8"	
b2	93	#6	1 4'-3"	594	Hk. 2'-11" 8"	
b3	31	#6	2 9'-1"	423	Hk. 2'-11" 8"	
s1	430	#4	3 5'-1"	1,460	Hk. 1'-7" 4 1/2"	
Reinforcing Steel lbs.				7,383		
Class "A" Concrete cu. yds.				44.3		
Method "D" Dampproofing sq. yds.				1,404		
12" Prestr. Conc. Piles: No. 31; Lin Ft. 930				1356.4		

* Concrete displaced by Pile heads has been deducted.
 ** Includes Prestr. Conc. Sheet Piles + 12" Prestr. Conc. Piles.

PROJECT No. 8.2215302
 CARTERET COUNTY
 STATION: 211+20
 Sheet 2 of 3

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
BULKHEAD

SEPTEMBER, 1969 66

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
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2			4		

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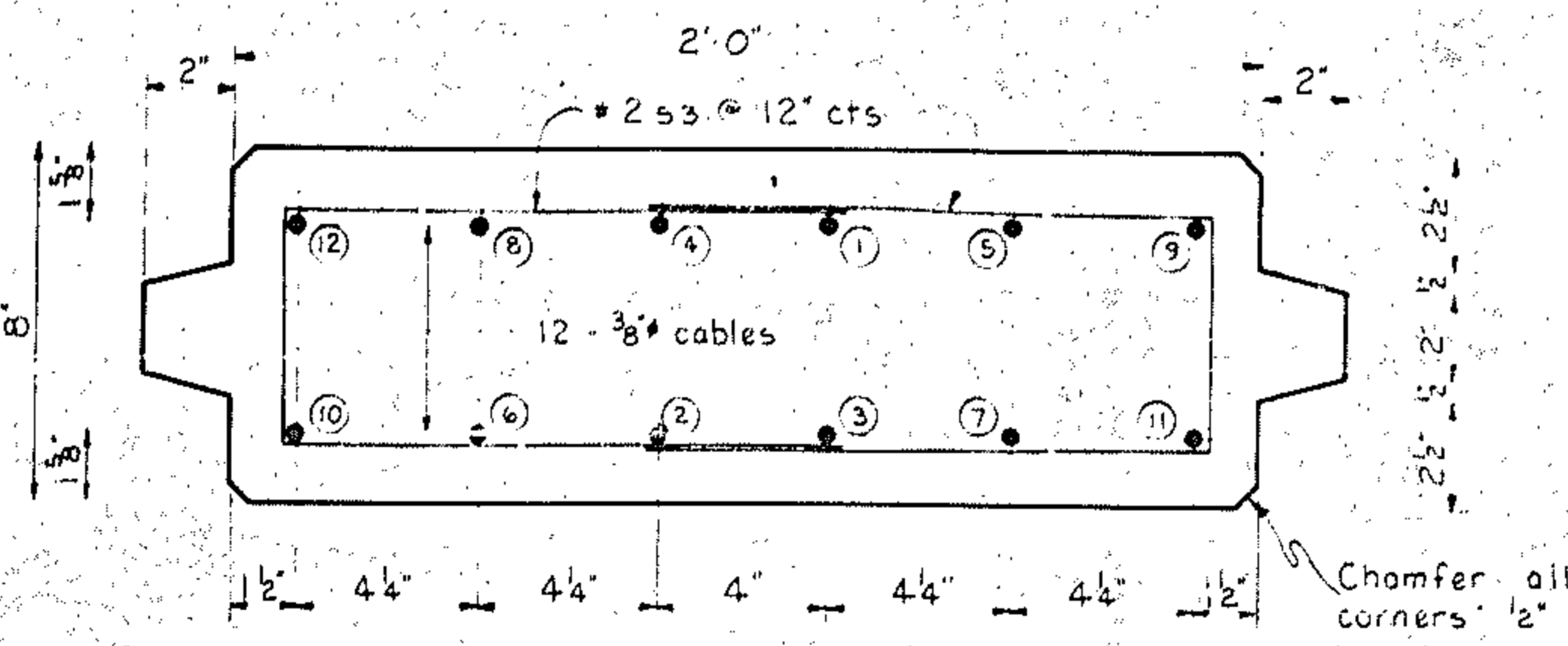
DRAWN BY Robert G. Gower DATE Sept. 1969
 CHECKED BY DATE

DRAWN BY Robert G. Gower DATE Sept. 1969
 CHECKED BY DATE

BUILT ACCORDING TO P-115

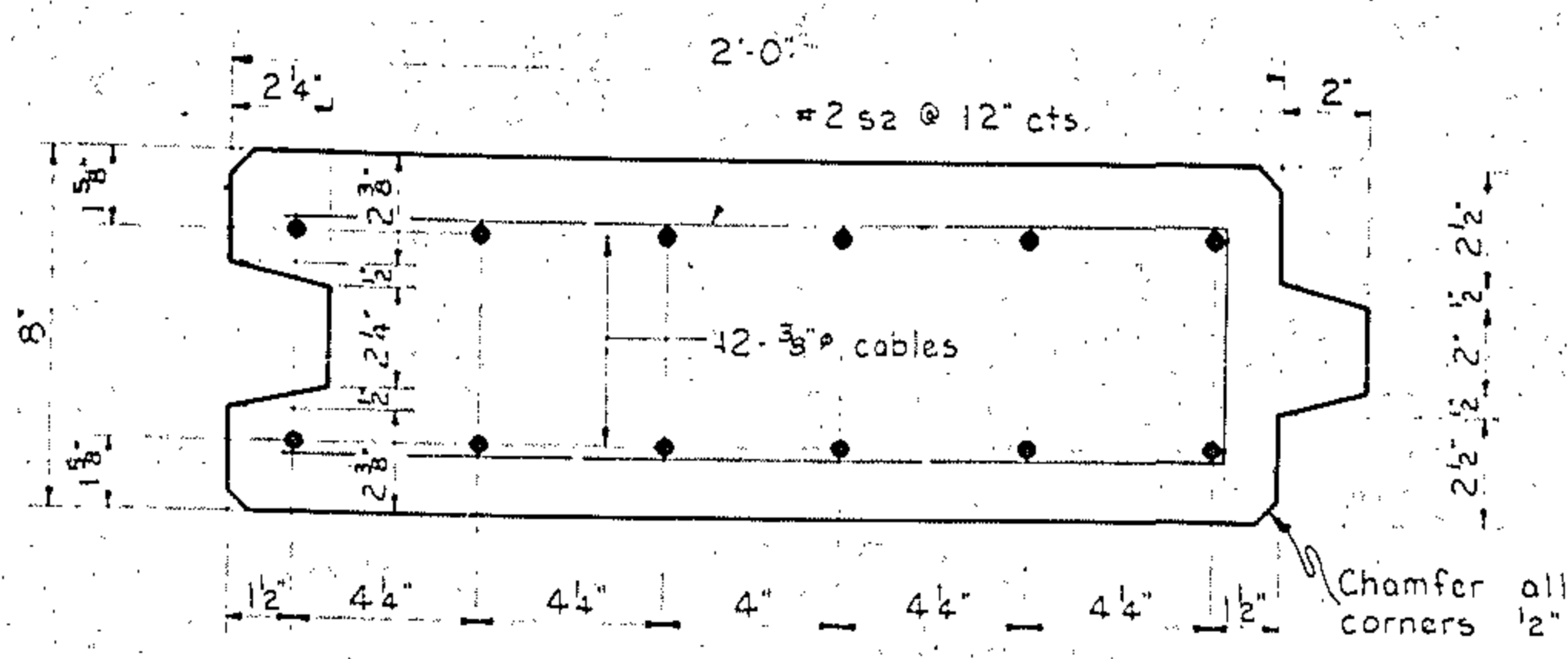
BUILT ACCORDING TO PLANK

1 3 SHEETS
 2 4 256 AT



TYPE P1

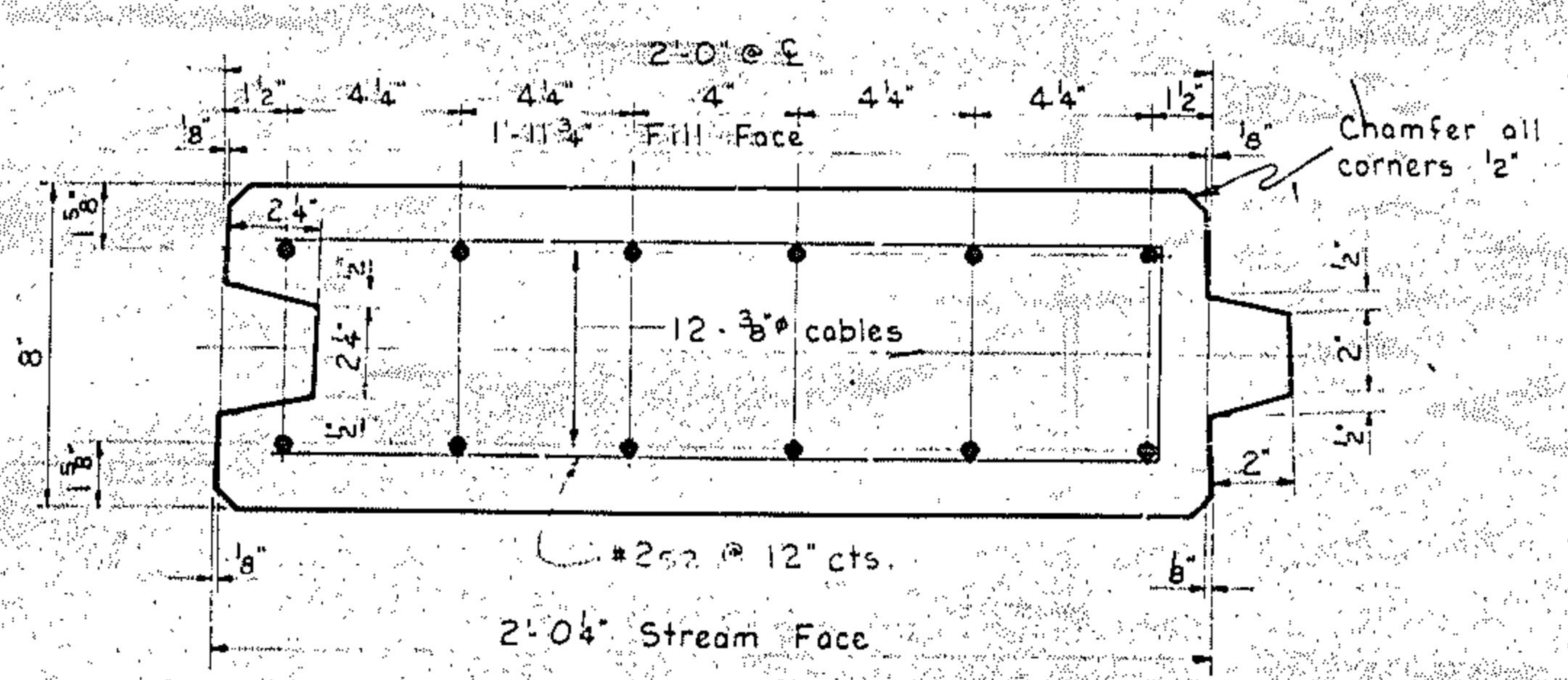
○ Denotes order of burning cables - cables for all sheet piles (P1, P2, P3 & P4) to be released by a similar pattern.



TYPE P2

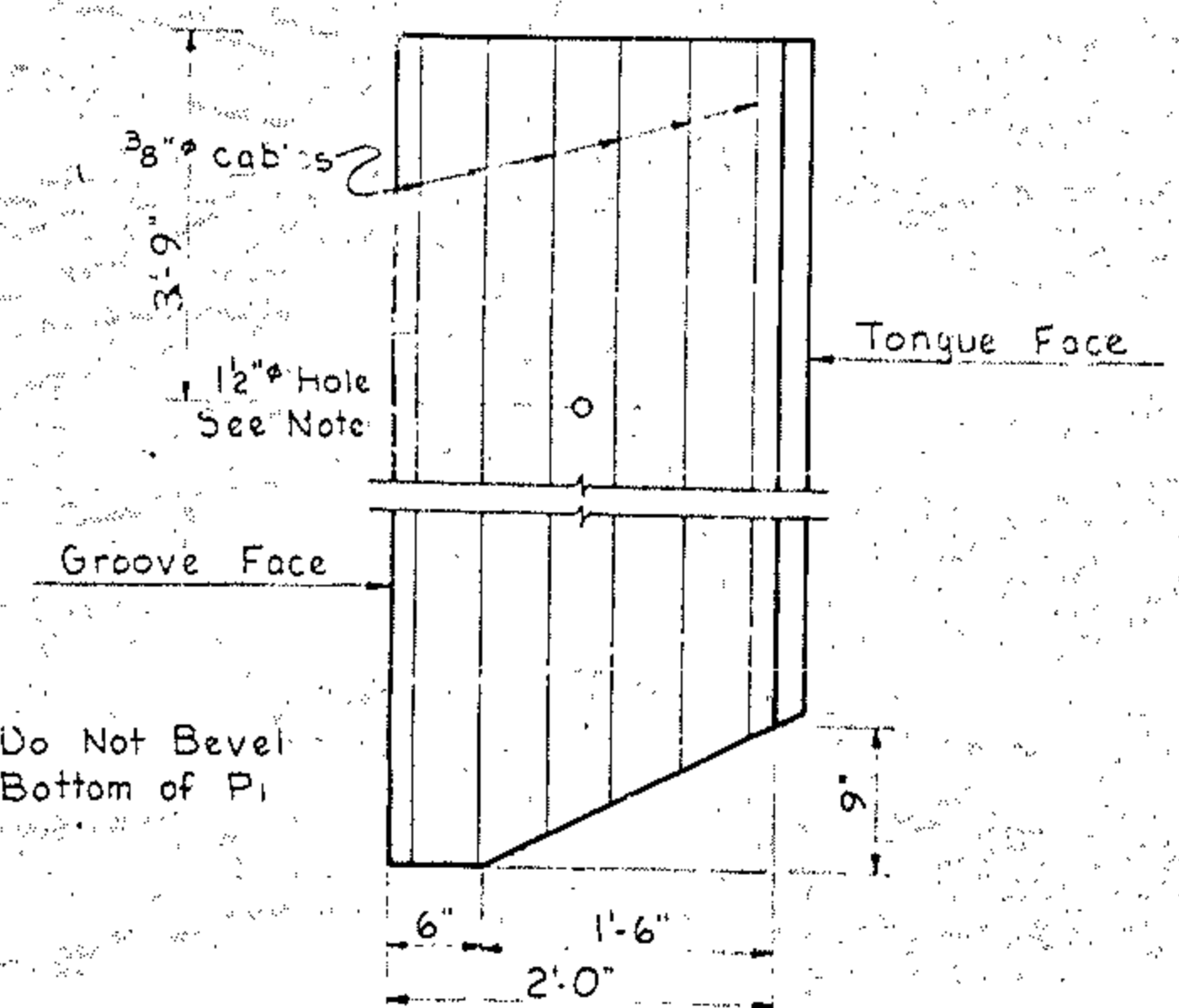
REINFORCING STEEL FOR ONE TYPE P1 SHEET PILE					BAR DETAILS	
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	All bar dimensions are out to out.	
S3	50	#2	4	2'-8"	22	
REINFORCING STEEL FOR ONE TYPE P2, P3, or P4 SHEET PILE						
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		
S2	25	#2	4	4'-2"	17	

SUMMARY OF PRESTR. CONCRETE SHEET PILES				
MARK	NO.	SIZE	LENGTH	LIN. FT.
P1	1	8" x 2'-0"	25'-0"	25
P2	145	8" x 2'-0"	25'-0"	3,625
P3	22	8" x 2'-0"	25'-0"	550
P4	22	8" x 2'-0"	25'-0"	550
Total	190			4,750



TYPE P3

(TYPE P4 OPPOSITE HAND TO P3)



ELEVATION - SHEET PILE

Note: For convenience in handling the sheet piles the contractor will be required to form a hole not to exceed 1 1/2" x 3'-9" down from the top of the sheet pile. The holes shall be formed by wood plugs. Remove plugs before concrete has reached final set or by the use of some non-corrosive material. These holes to serve as drains.

NOTES

- All prestress strands to be #3 Stress Relieved Cables. Each cable to be prestressed at 14,000 lbs.
- Concrete: $f_c = 5,000$ lbs. per square inch.
- Method "D" Dampproofing to be applied from bottom of cap for 10'-0" each pile.
- Prestressed Concrete Sheet Piles shall be manufactured, driven and paid for in accordance with the requirements for prestressed concrete piles in Section 207-A of the Specifications.

PROJECT No. 8.2215302

CARTERET COUNTY

STATION: 211 + 20

Sheet 3 of 3

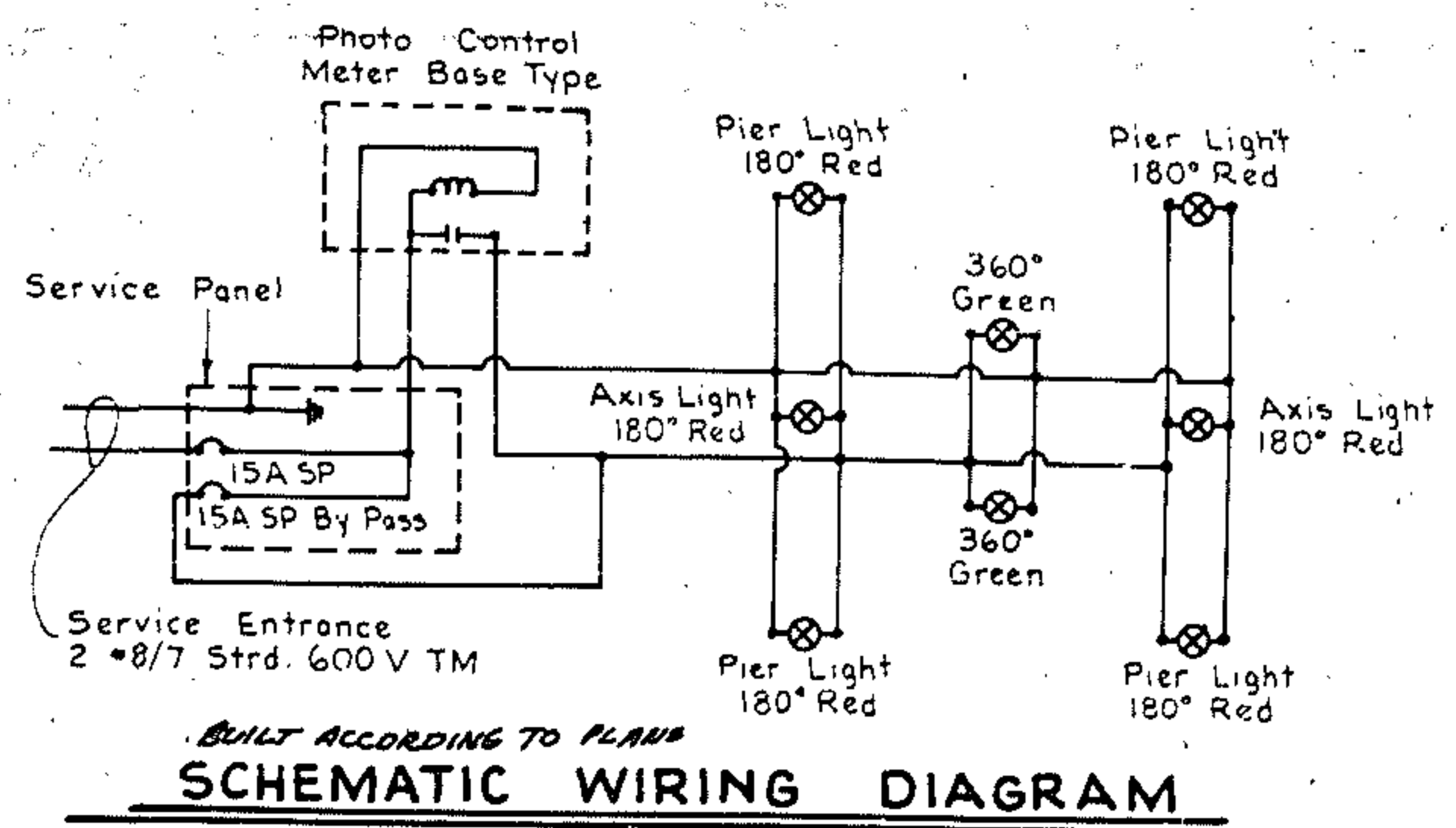
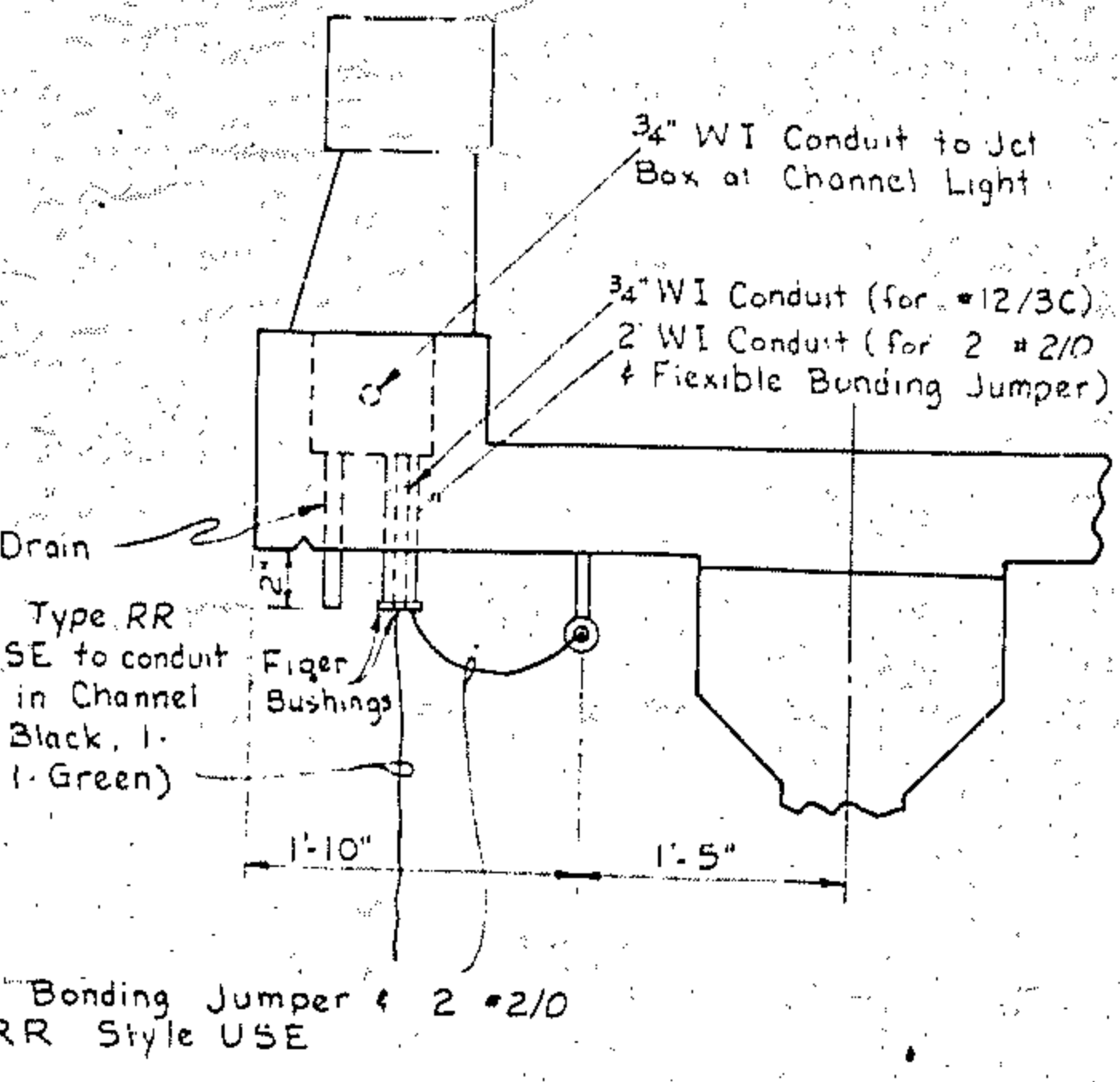
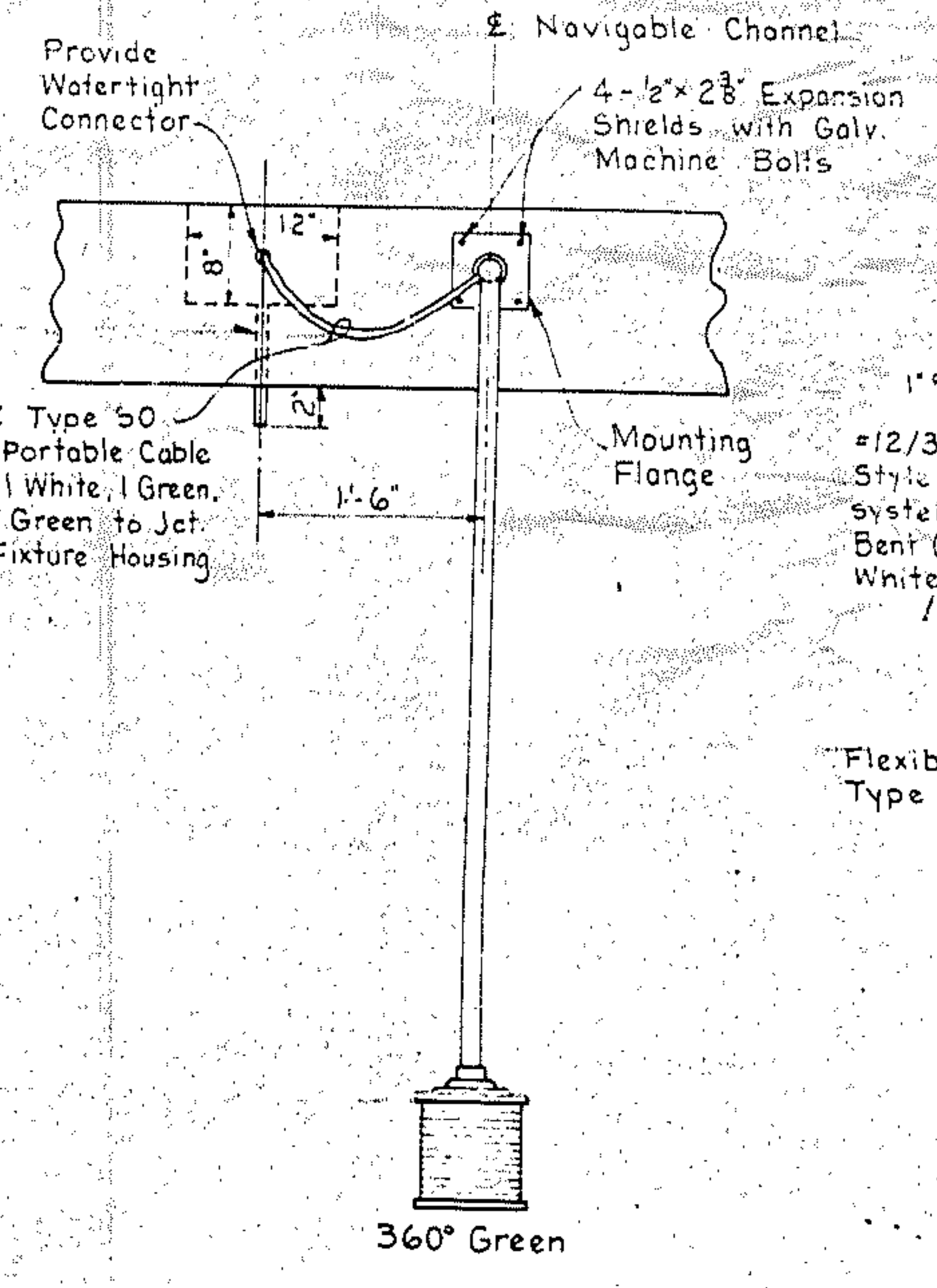
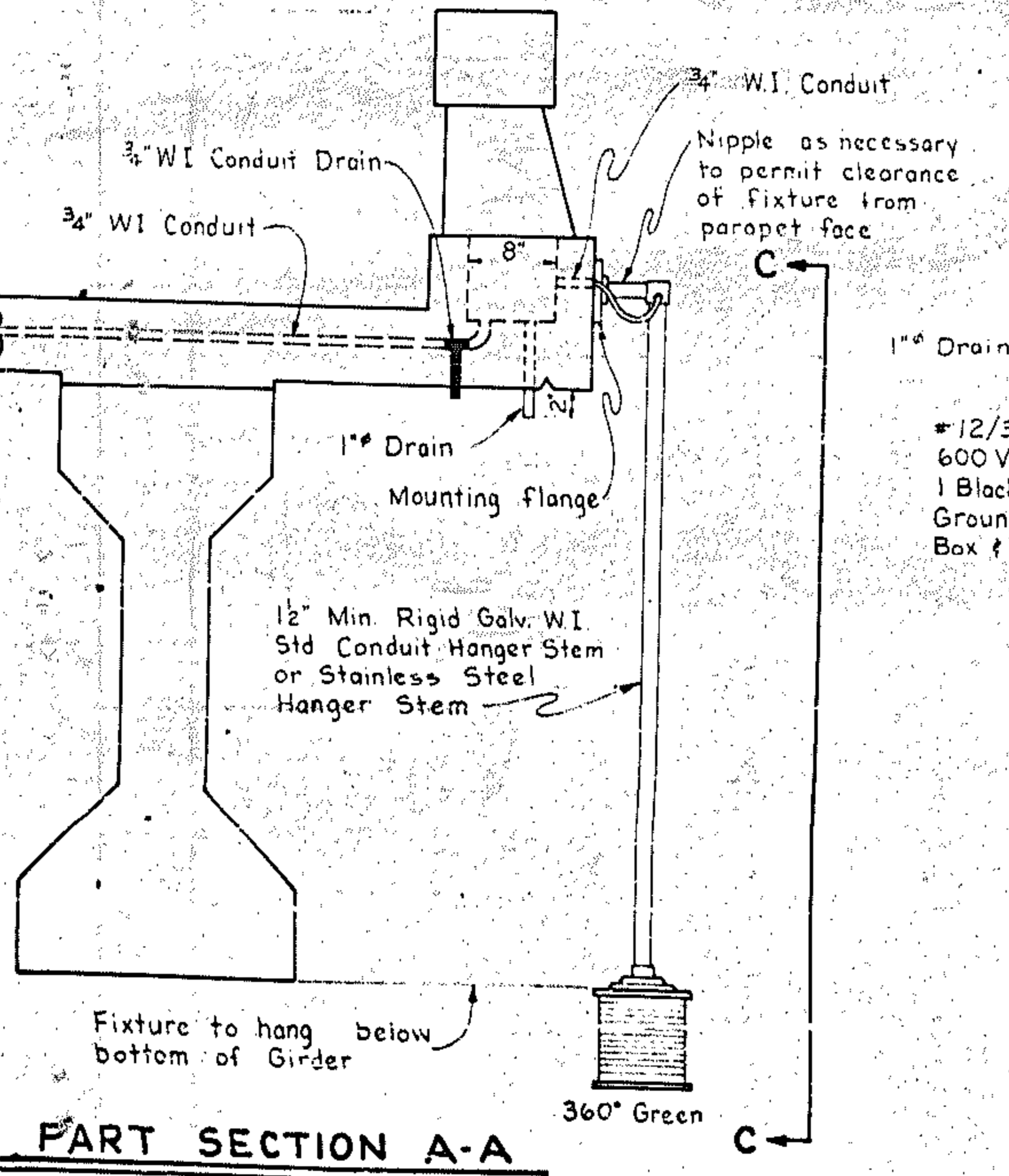
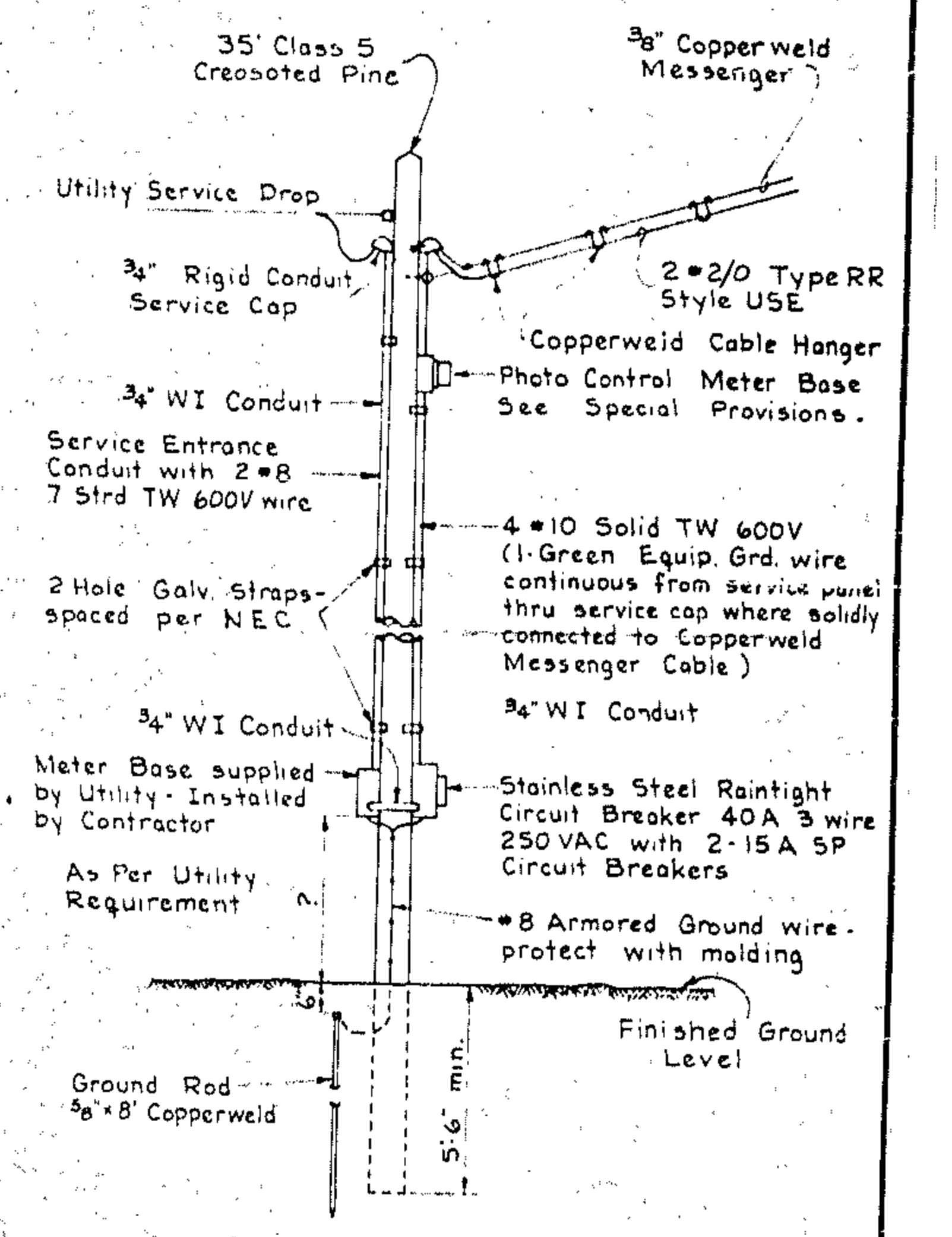
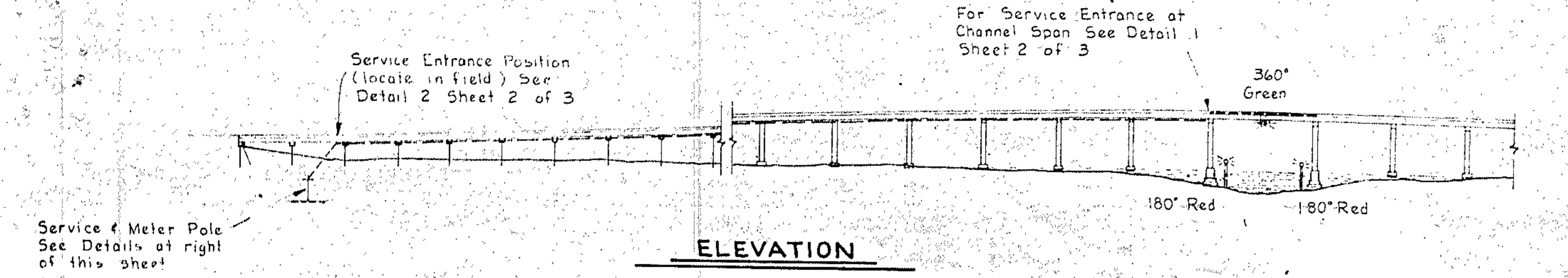
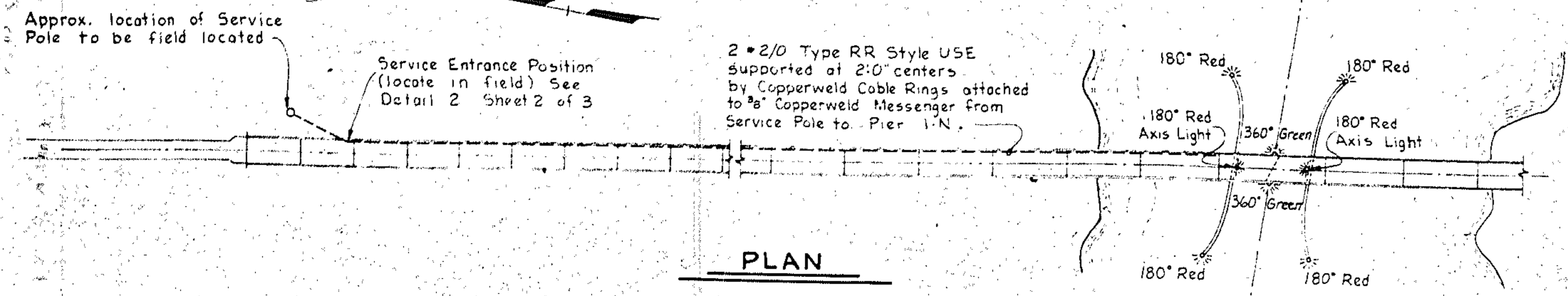
STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
 RALEIGH
BULKHEAD

SEPTEMBER, 1969

REVISIONS						SHEET NO.	
NO.	BY	DATE	NO.	BY	DATE	5-35	
1			3			TOTAL SHEETS	
2			4			25/21	

DRAWN BY Robert G. Gower DATE Sept. 1969
 CHECKED BY DATE

BUILT ACCORDING TO PLANS



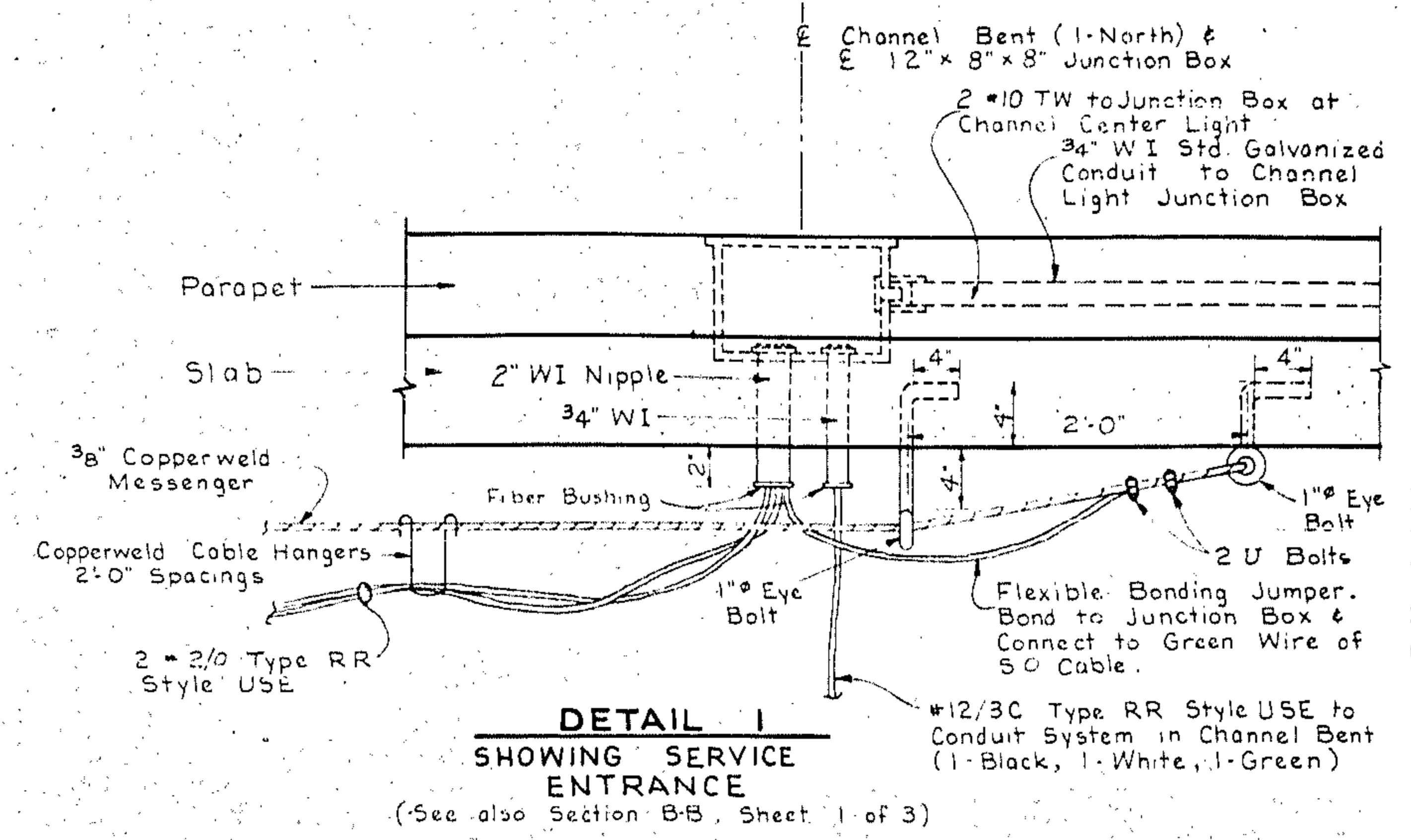
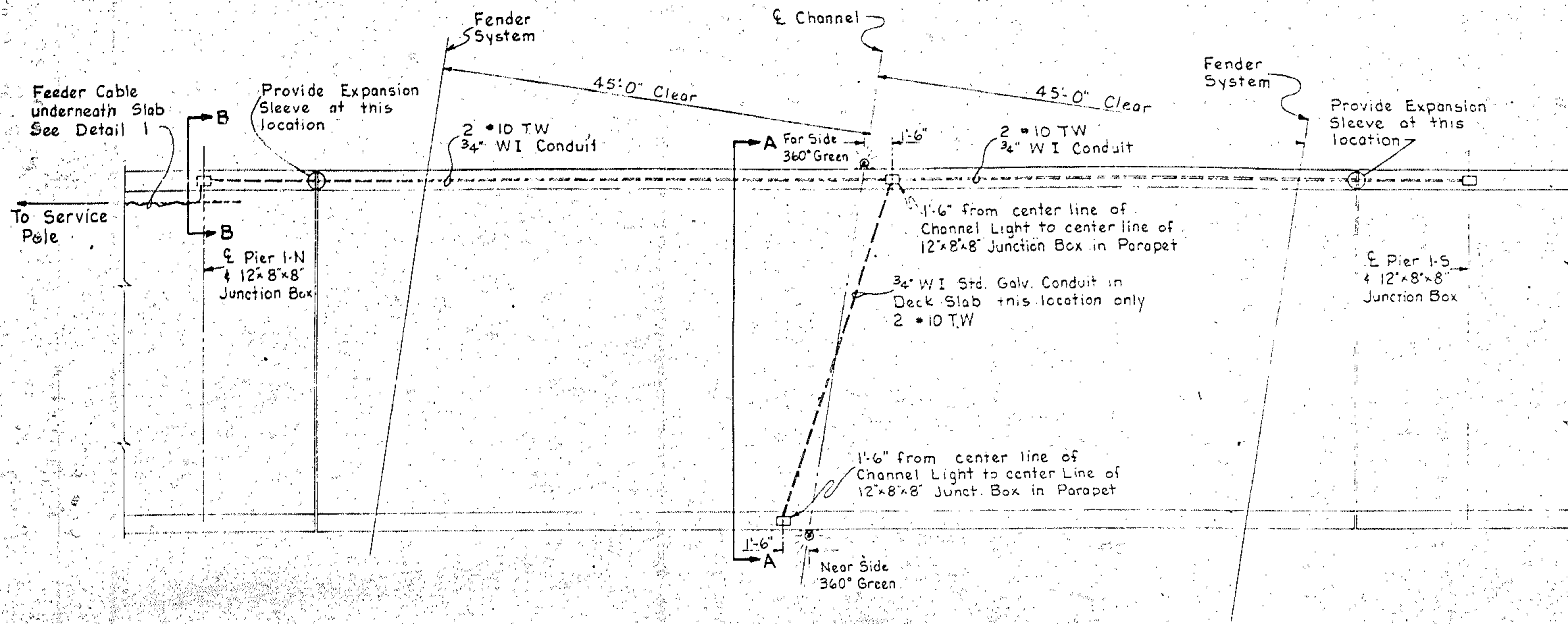
PROJECT No. 8. 2215302
 CARTERET COUNTY
 STATION: 211 + 20
 Sheet 1 of 3

STATE OF NORTH CAROLINA					
STATE HIGHWAY COMMISSION					
RALEIGH					
NAVIGATION LIGHTING PLAN					
AUGUST, 1969					
REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
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2			4		
3			5		
4			6		

DRAWN BY Robert G. Gower DATE 8-27-1969
 CHECKED BY [Signature] DATE Aug 1969

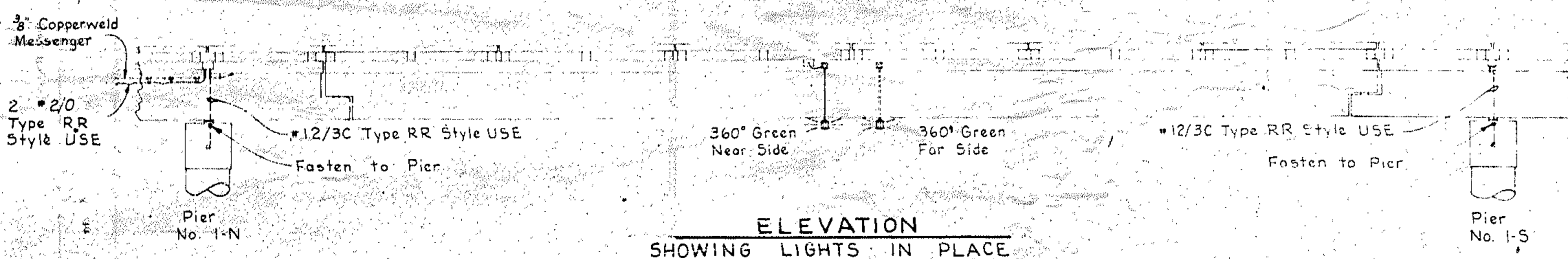
DRAWN BY Robert G. Gower DATE 8-27-1969
 CHECKED BY [Signature] DATE Aug 1969

BUILT ACCORDING TO PLANS

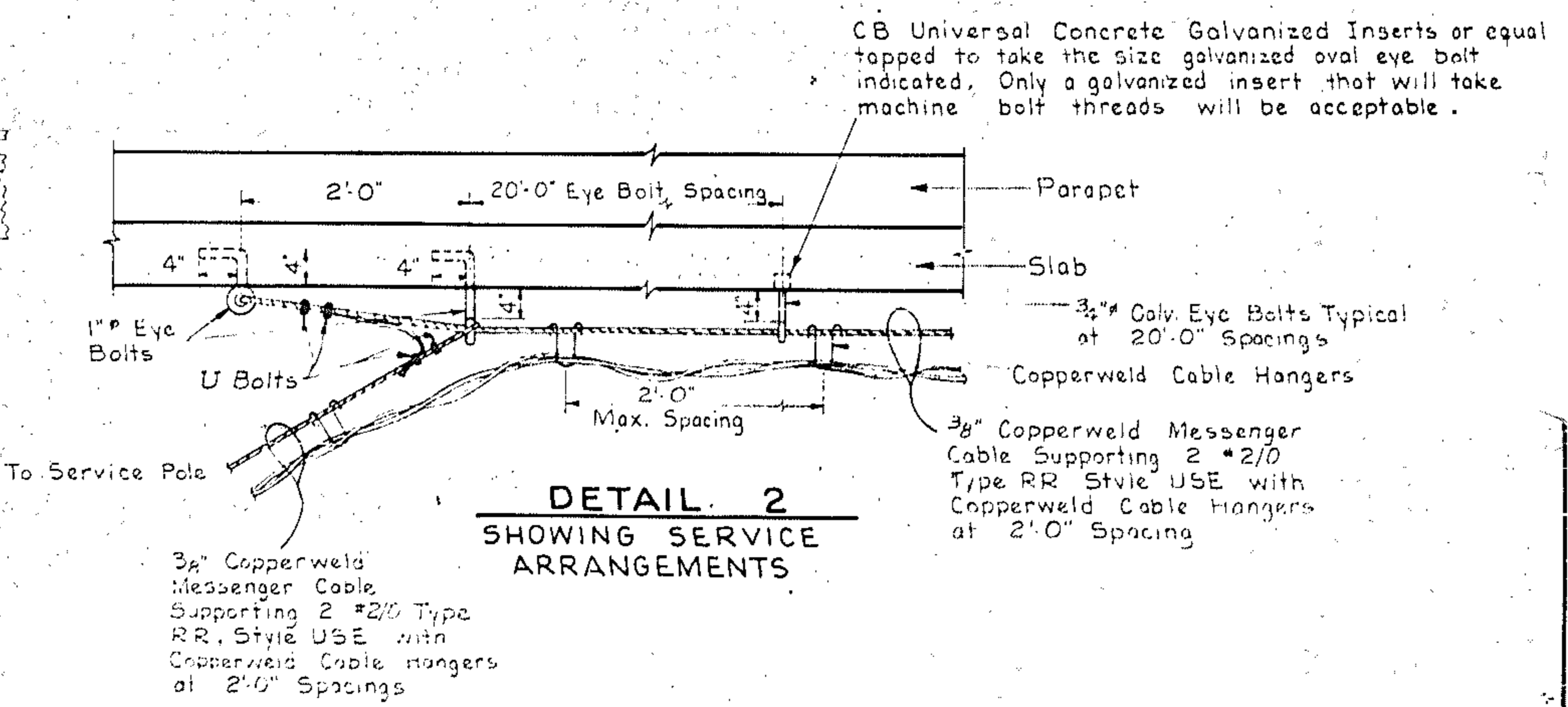


**NAVIGATION LIGHTING PLAN
AT CHANNEL SPAN**

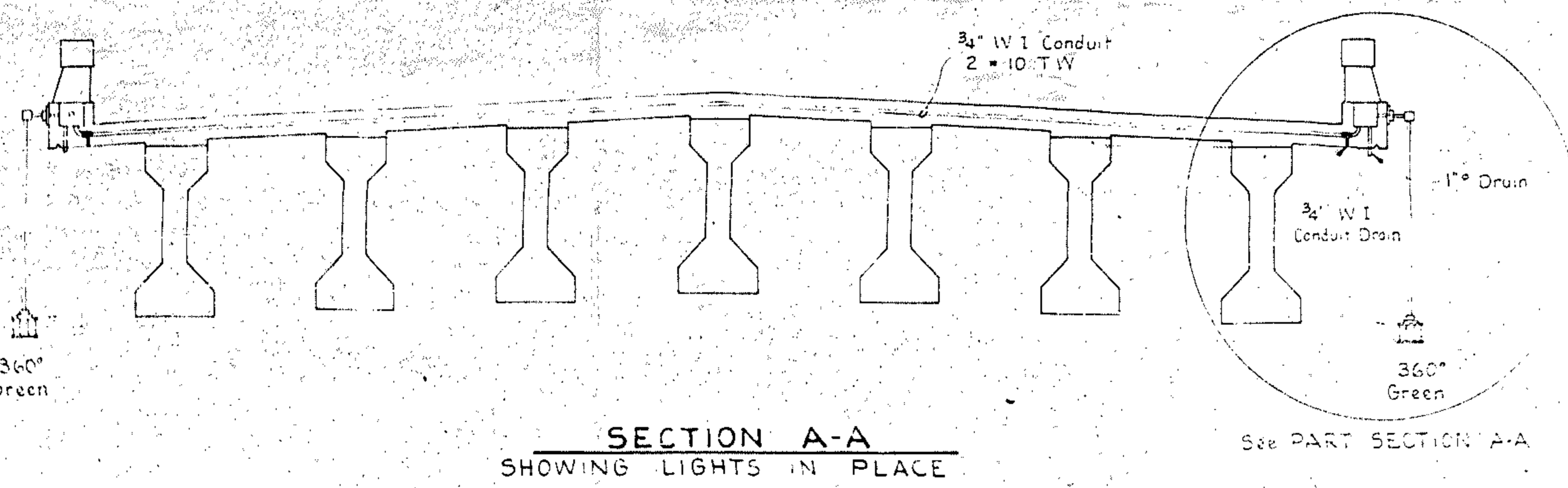
**DETAIL 1
SHOWING SERVICE
ENTRANCE**
(See also Section B-B, Sheet 1 of 3)



**ELEVATION
SHOWING LIGHTS IN PLACE**



**DETAIL 2
SHOWING SERVICE
ARRANGEMENTS**



**SECTION A-A
SHOWING LIGHTS IN PLACE**

NOTES:

- The Navigation Lighting System shall be installed to, and conform with the requirements of the following: (a) Standard Specifications For Road & Bridge Construction, N.C. State Highway Commission, (b) NFPA No 70, National Electric Code 1965, (c) Aids to Navigation Regulations, United States Coast Guard, CG-208, Jan 1, 1953.
- The Electrical Contractor shall contact the Power Company and Engineer as to location of service point.
- The neutral conductor and all non-current carrying parts of the Navigation Lighting System shall be interconnected by a ground wire, (as specified on the plans) & grounded at the equipment pole. The grounding point at the equipment pole shall be the only interconnection between the equipment ground wire and the system ground wire.
- All conduit to be galvanized.

BUILT ACCORDING TO PLANS

**PROJECT No. 8.2215302
CARTERET COUNTY
STATION: 211 + 20
Sheet 2 of 3**

STATE OF NORTH CAROLINA
STATE HIGHWAY COMMISSION
RALEIGH
**NAVIGATION
LIGHTING PLAN**

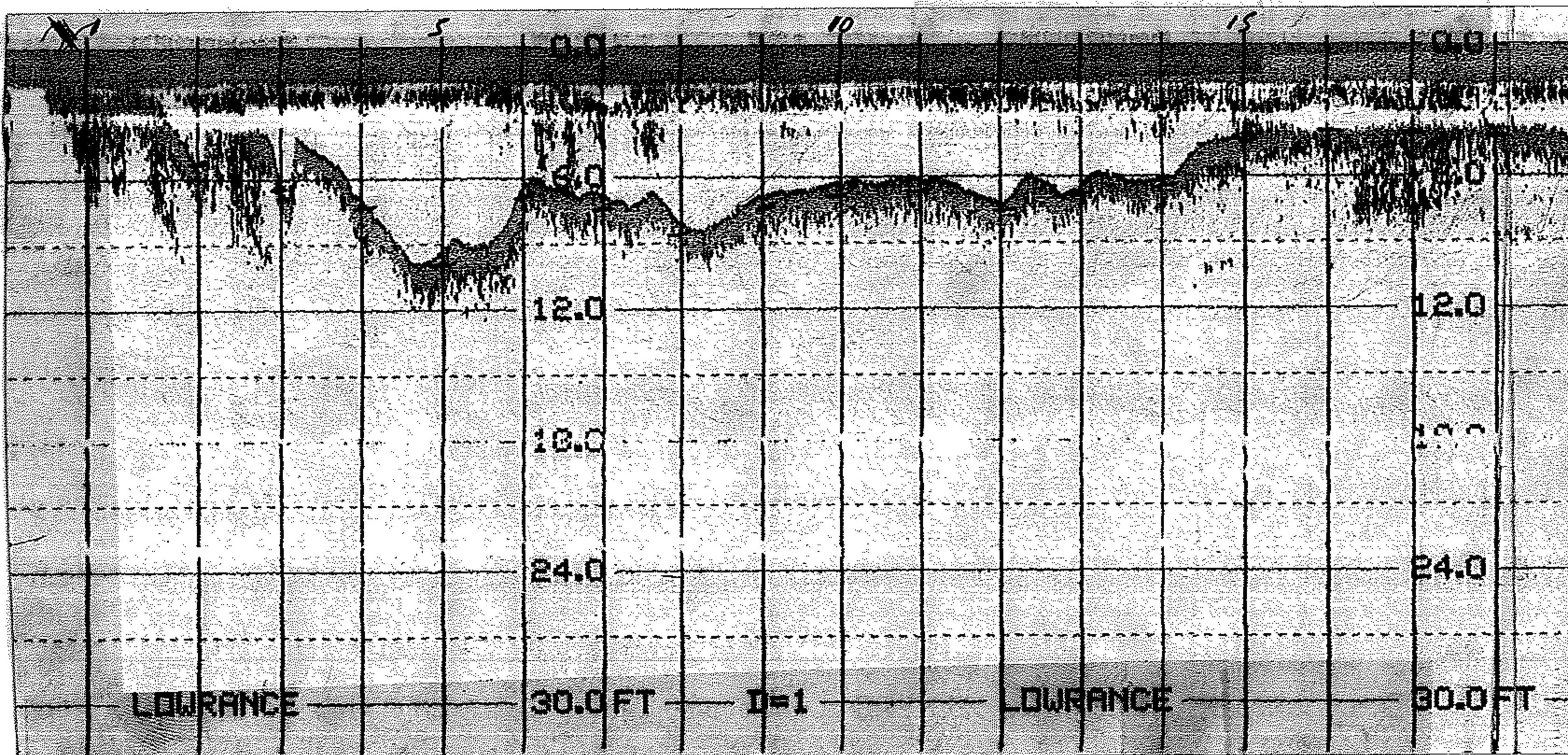
AUGUST, 1969

REVISIONS					
NO.	BY	DATE	NO.	BY	DATE
1			2		
2			3		
			4		

DRAWN BY: Robert J. Gower DATE: 8-27-69
CHECKED BY: DATE: 8-27-69

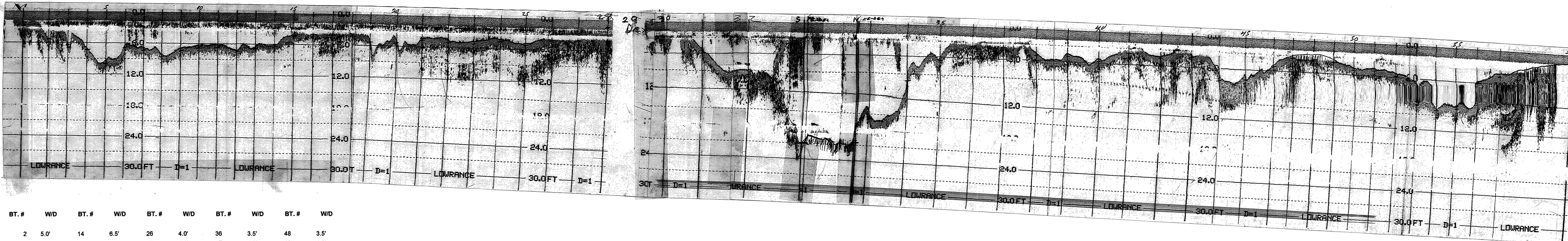
SHEET NO. S-27
TOTAL SHEETS 41
236

WEST SIDE RUN TAKEN S-N +/- 10' FROM BENTS 1-58 W/S TO TOP OF FOOTING AT BT.# 19 = 6.1'



BT. #	W/D	BT. #	W/D	BT. #	W/D	BT. #	W/D	BT. #	W/D
2	5.0'	14	6.5'	26	4.0'	36	3.5'	48	3.5'
3	6.5'	15	4.5'	27	4.0'	37	4.0'	49	4.0'
4	7.5'	16	4.0'	28	1.5'	38	5.0'	50	5.0'
5	10.0'	17	4.5'	29	DRY	39	5.0'	51	5.0'
6	6.5'	18	4.5'	30	1.5'	40	5.5'	52	6.0'
7	7.5'	19	5.0'	31	5.0'	41	4.0'	53	7.5'
8	8.5'	20	5.0'	32	9.5'	42	4.5'	54	8.0'
9	7.5'	21	4.5'	S. FEN.	21	43	4.5'	55	7.5'
10	7.0'	22	5.0'	N. FEN	20.5'	44	7.5'	56	5.0'
11	6.5'	23	5.0'	33	16.0'	45	7.5'	57	5
12	7.5'	24	4.5'	34	10.0'	46	5.0'	58	1.5'
13	7.0'	25	5.0'	35	6.5'	47	3.5'		

WEST SIDE RUN TAKEN S-N +/- 10' FROM BENTS 1-58 W/S TO TOP OF FOOTING AT BT.# 19 = 6.1'



BT. #	W/D	BT. #	W/D	BT. #	W/D	BT. #	W/D	BT. #	W/D
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