

**PHASE V**  
("VARIABLE" SPEED LIMIT REDUCTION)

- STEP 1  
INSTALL ADVANCED WORK ZONE WARNING SIGNS.
- STEP 2  
CONSTRUCT I-40 WESTBOUND 10' WIDE PAVED MEDIAN SHOULDER FROM -L2- STA 19+10± TO -L2- STA 153+40±.
- STEP 3  
PERFORM CONCRETE PAVEMENT REMOVAL AND REPLACEMENT IN THE WESTBOUND OUTSIDE LANE.
- STEP 4  
CONSTRUCT MEDIAN CROSSOVERS -XOVER-A- AND -XOVER-B-.

**PHASE VI**  
(SPEED LIMIT REDUCTION)

- STEP 1  
PLACE I-40 TRAFFIC IN A TWO-LANE/TWO-WAY DIVIDED PATTERN IN THE WESTBOUND LANES.
- STEP 2  
CONSTRUCT/RECONSTRUCT I-40 EASTBOUND LANES ACCORDING TO ROADWAY AND STRUCTURE PLANS.

**PHASE VII**  
(SPEED LIMIT REDUCTION)

- STEP 1  
PLACE I-40 TRAFFIC IN A TWO-LANE/TWO-WAY DIVIDED PATTERN IN THE EASTBOUND LANES.
- STEP 2  
CONSTRUCT/RECONSTRUCT I-40 WESTBOUND LANES ACCORDING TO ROADWAY AND STRUCTURE PLANS.


**PHASE VIII**  
(SPEED LIMIT REDUCTION)

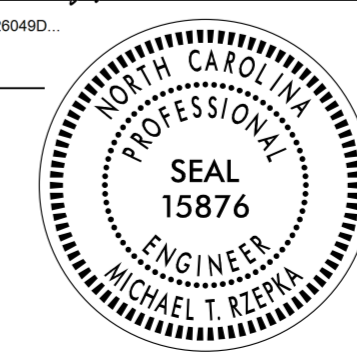
- STEP 1  
OPEN I-40 WESTBOUND LANES TO EXISTING PATTERN.
- STEP 2  
OPEN EASTBOUND TRAFFIC TO EXISTING PATTERN.
- STEP 3 ("VARIABLE" SPEED LIMIT REDUCTION)  
REMOVE CROSSOVERS -XOVER-A-, -XOVER-B-, -XOVER-C- & -XOVER-D-.

**PHASE XII (ALL SEGMENTS)**  
("VARIABLE" SPEED LIMIT REDUCTION)

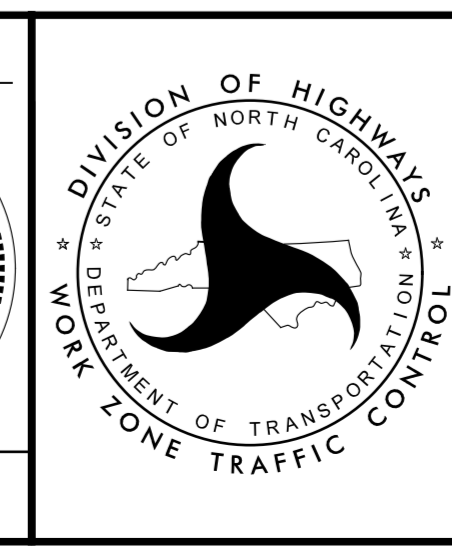
- STEP 1  
COMPLETE THE FOLLOWING IN SEGMENTS 1, 2 & 3:
- PAVE FINAL LAYER OF SURFACE COURSE
  - PLACE FINAL PAVEMENT MARKINGS AND FINAL MARKERS
  - MILL RUMBLE STRIPS INTO MEDIAN AND OUTSIDE SHOULDERS

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APPROVED:   
DATE: 12/19/2016

SEAL 

**DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED**



**SEGMENT 2 OVERVIEW**