

+

ABS REQUIRED				
IBER	LENGTH	TOTAL LENGTH		
4	45'-0″	180		
14	45'-0"	630		
18		810		

BAR TYPES	
<u>S1</u> <u>S2</u>	1-9" 2'-8'' 5 S
	1'-2 [‴]
ALL BAR DIME	ENSIONS ARE OUT TO OUT

BILL OF MATERIAL FOR ONE 45' CORED SLAB UNIT							
			EXTERIOR UNIT		INTERIOR UNIT		
BAR	NUMBER	SIZE	TYPE	LENGTH	WEIGHT	LENGTH	WEIGHT
B1	4	#4	STR	23'-3″	62	23'-3"	62
S1	8	# 5	3	4'-1"	34	4'-1"	34
S2	108	#4	3	4'-10"	333	4'-10"	333
REINFC	RCING	STEEL	LBS		429		429
6000 F	P.S.I.CO	NCRETE	CU.YDS) .	5.9		5.9
0.6″Ø	L.R. STR	ANDS	No).	15		15

DEAD LOAD DEFLECTION AND CAMBER		
45' CORED SLAB UNIT	0.6″ØL.R. STRAND	
CAMBER (SLAB ALONE IN PLACE)	1 ¹ ∕₄″ ♦	
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD	³ ∕16″ ↓	
FINAL CAMBER	1 ¹ ∕8″ ♦	

CONCRETE RELEASE STRENGTH		
UNIT	PSI	
45' UNITS	4500	

CORED SLAB UNITS SHALL BE ANCHORED WITH $\frac{7}{8}$ " Ø ANCHOR BOLTS.

THE $2^{1}/_{2}$ " ANCHOR BOLT HOLES SHALL BE FILLED WITH NON-SHRINK GROUT. SEE GROUT FOR STRUCTURES SPECIAL PROVISION.

ANCHOR BOLTS SHALL BE TIGHTENED FINGER TIGHT AND THEN BACKED

TIGHTENING OF THE ANCHOR BOLTS AND PRIOR TO BRIDGE DECK GRINDING.

THE VERTICAL FACES OF THE ANCHOR BOLT BLOCKOUTS SHALL BE FINISHED

HOLD DOWN PLATES, ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

PAYMENT FOR HOLD DOWN PLATES, ANCHOR BOLTS, NUTS AND WASHERS SHALL

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS.AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES. SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-O" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

THE COST OF THE T101 RAIL ANCHOR ASSEMBLIES CAST WITH THE TYPE I CORED SLABS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

	PROJECT NO. <u>B-5383</u> <u>AVERY</u> COUNTY STATION: <u>12+71.00</u> -L-				
	SHEET 4 OF 5				
TH CAROLINA	STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH				
SE AL 20125 BOOLEDAAJBHOS 1/3/2017	PRESTRESSED CONCRETE CORED SLAB UNIT 90° SKFW				
	REVISIONS SHEET NO.				
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED	NO. BY: DATE: NO. BY: DATE: S-7 1 3 3 TOTAL SHEETS TOTAL SHEETS 16				