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TIP PROJECT: B-4751

CONTRACT: C203673

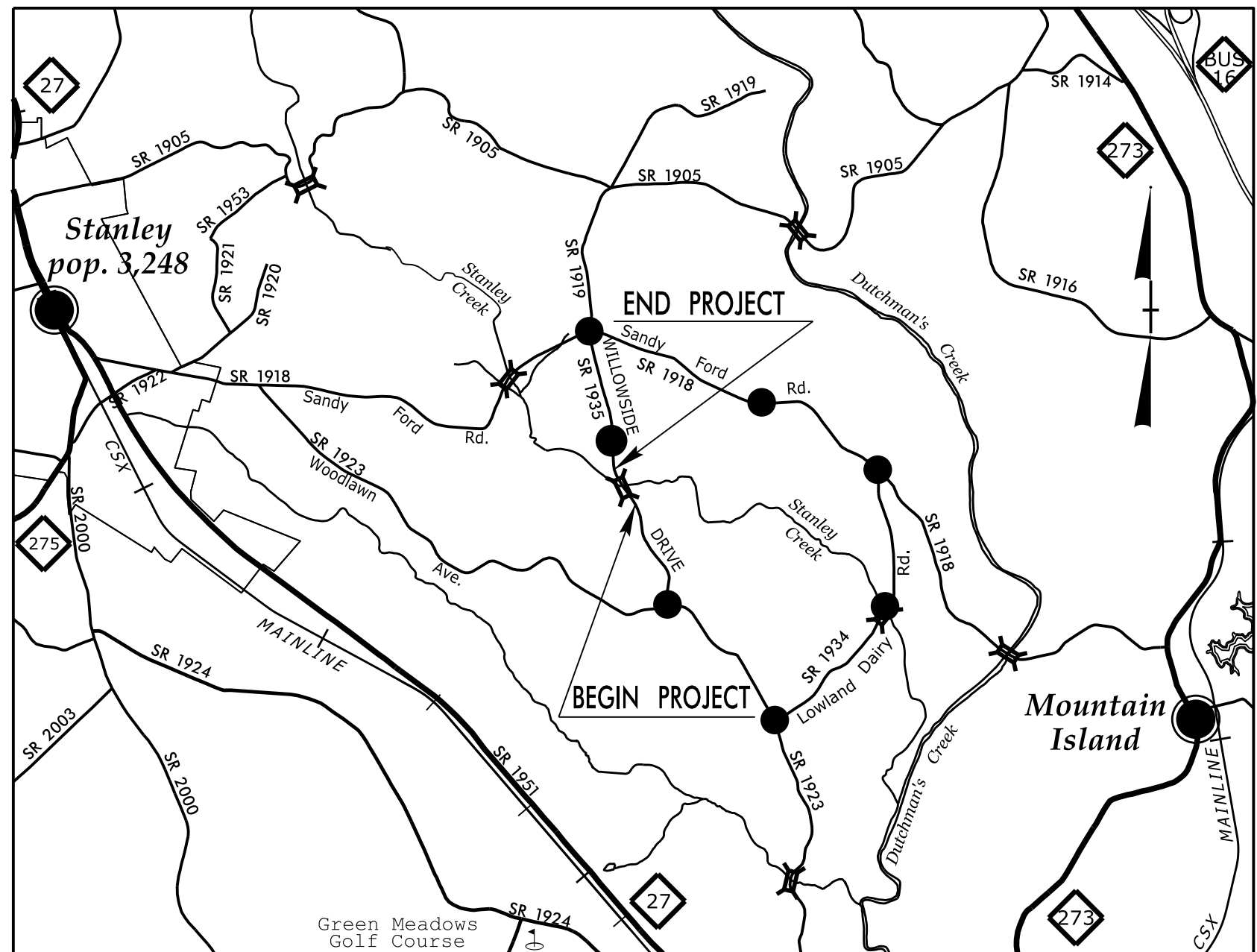
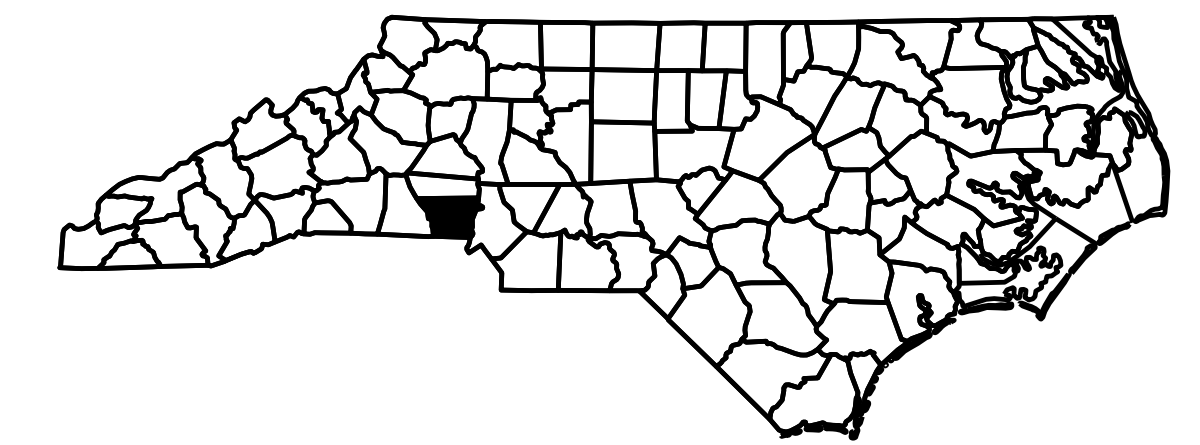
STATE OF NORTH CAROLINA
DIVISION OF HIGHWAYS

GASTON COUNTY

**LOCATION: BRIDGE No. 203 OVER STANLEY CREEK ON
SR 1935 (WILLOWSIDE DR.)**

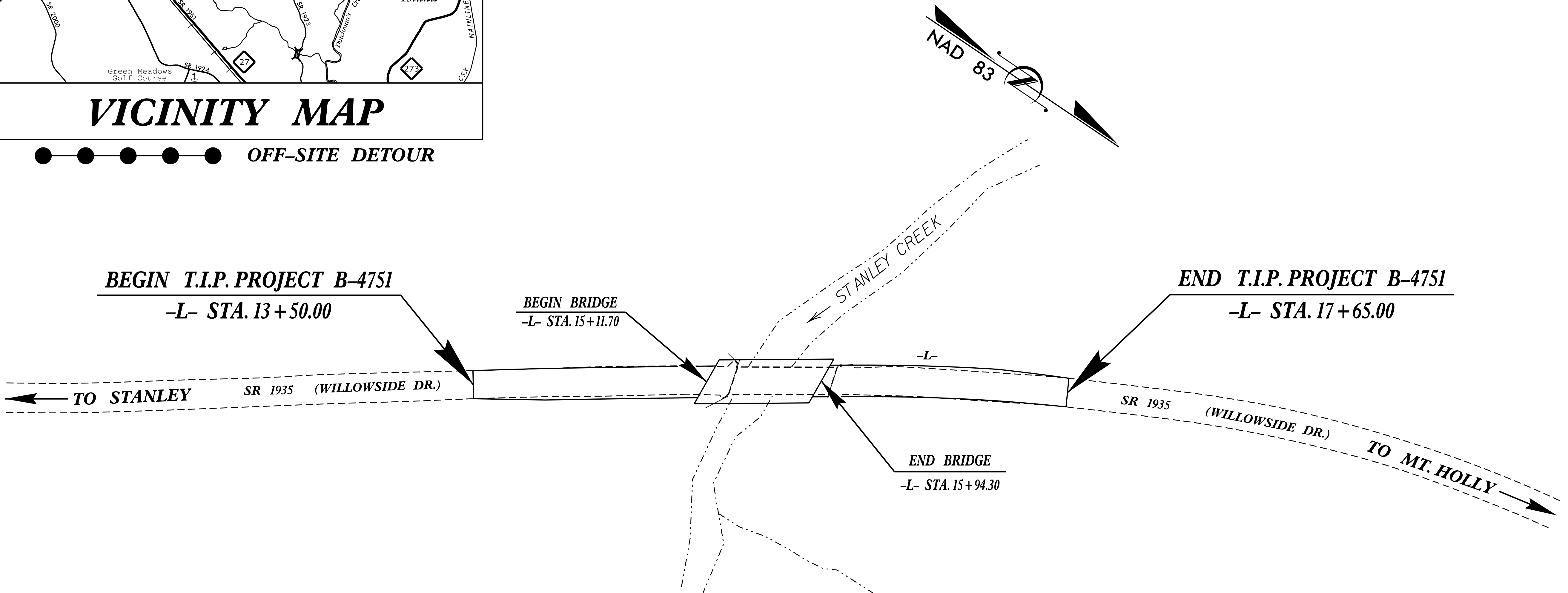
TYPE OF WORK: GRADING, DRAINAGE, PAVING & STRUCTURE.

STATE	STATE PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	B-4751		
STATE PROJ. NO.	F.A. PROJ. NO.	DESCRIPTION	
38523.1.2	BRZ-1935(3)	PE	
38523.2.FD1	BRZ-1935(3)	RW, UTIL	
38523.3.2		CONST.	

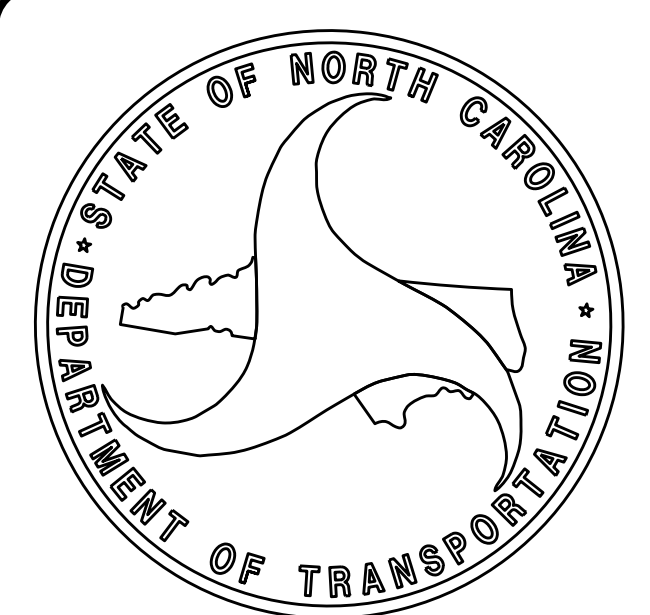


VICINITY MAP

●●●●● OFF-SITE DETOUR



STRUCTURE



DESIGN DATA

ADT 2015 =	600
ADT 2040 =	1600
K =	12 %
D =	75 %
T =	5 % *
V =	50 MPH
* TTST = 1% DUAL 4%	
FUNC CLASS = LOCAL RURAL	
SUB-REGIONAL TIER	

PROJECT LENGTH

LENGTH ROADWAY T.I.P. PROJECT B-4751 =	0.063 MI
LENGTH STRUCTURE T.I.P. PROJECT B-4751 =	0.016 MI
TOTAL LENGTH OF T.I.P. PROJECT B-4751 =	0.079 MI

Prepared In the Office of:
DIVISION OF HIGHWAYS
STRUCTURES MANAGEMENT UNIT
1000 Birch Ridge Dr., Raleigh NC, 27610

2012 STANDARD SPECIFICATIONS

LETTING DATE:
MARCH 15, 2016

E. E. MURRAY, PE
PROJECT ENGINEER

V. A. PATEL, PE
PROJECT DESIGN ENGINEER

14+50

15+00

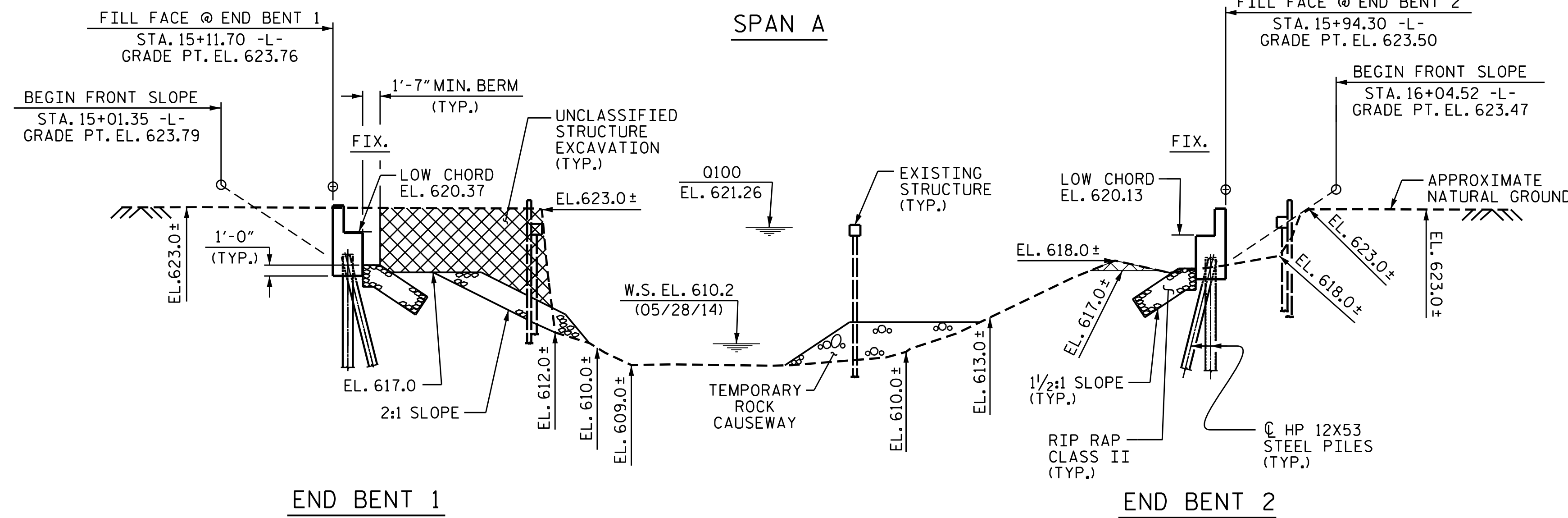
15+50

16+00

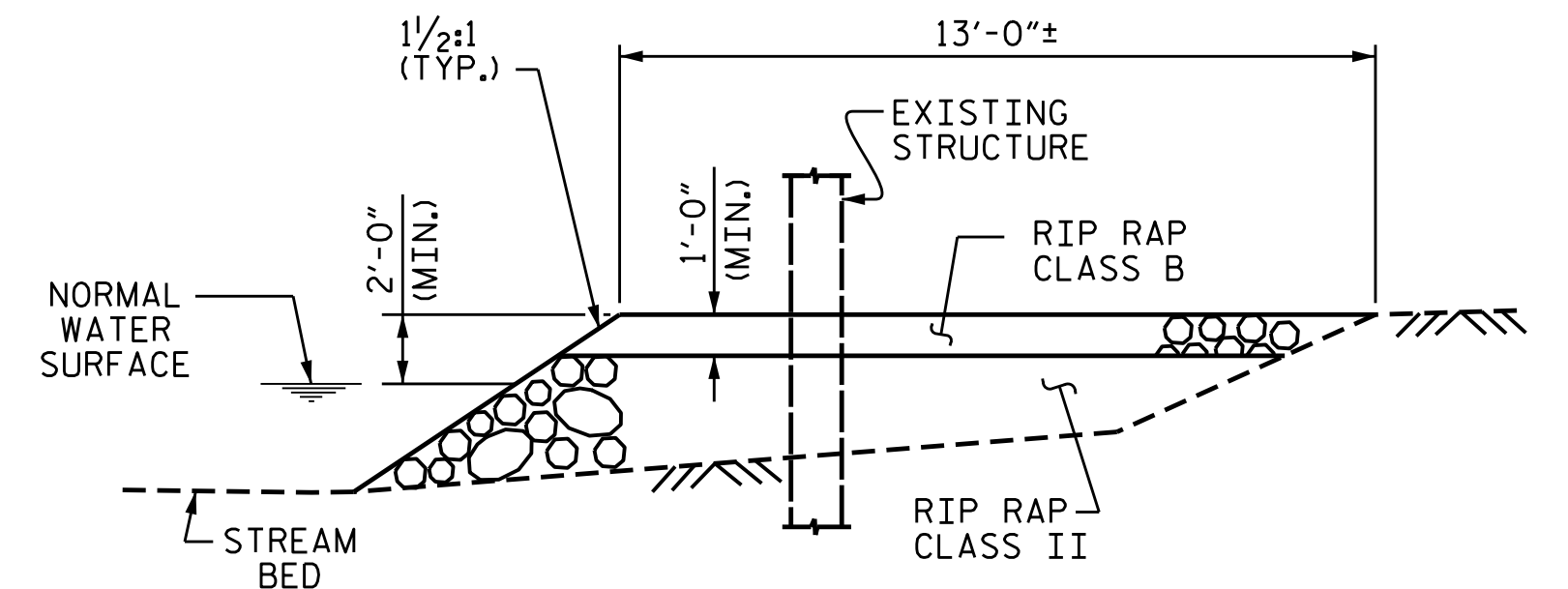
GRADE DATA

+0.1250% -0.3148%

PI = 14+30.00 -L-
EL = 624.02
L = 160'



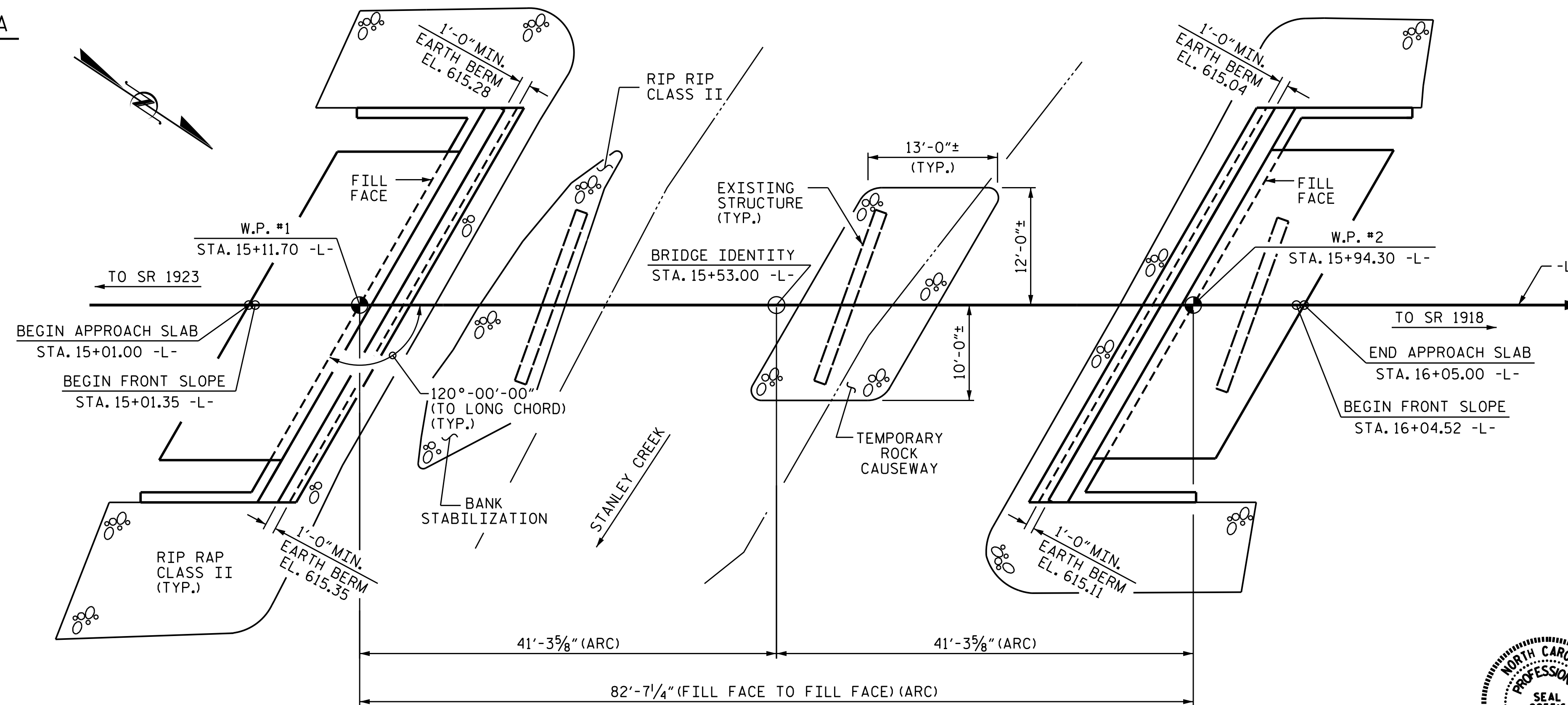
SECTION ALONG -L-
(SECTION TAKEN AT RIGHT ANGLE TO END BENTS)



TEMPORARY
ROCK CAUSEWAY

HORIZONTAL CURVE DATA

P.I. STA. = 14+15.70 -L-
Δ = 1°-53'-46.5" (RT.)
D = 0°-27'-30.1"
L = 413.70'
T = 206.87'
R = 12,500.00'



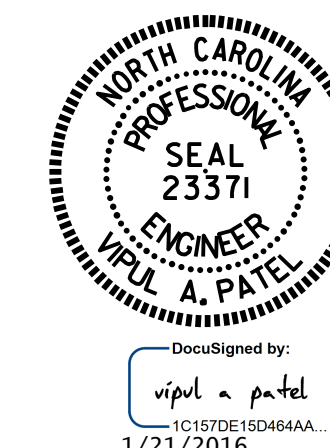
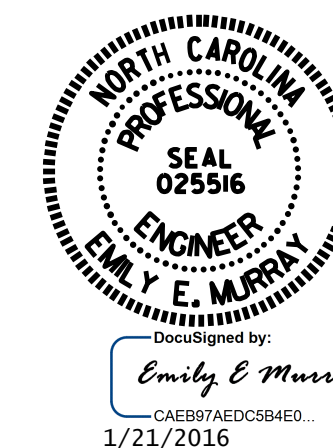
PLAN
(PILES NOT SHOWN FOR CLARITY)

I HEREBY CERTIFY THESE PLANS
ARE THE AS-BUILT PLANS

PROJECT NO. B-4751
GASTON COUNTY
STATION: 15+53.00 -L-

SHEET 1 OF 3 REPLACES BRIDGE NO. 203

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
GENERAL DRAWING
FOR BRIDGE OVER STANLEY
CREEK ON SR 1935
(WILLOWSIDE DR.) BETWEEN
SR 1918 AND SR 1923



DRAWN BY : N.D'AIUTO DATE : 1/29/15
CHECKED BY : T.H.CARROLL DATE : 3/6/15
DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE : 3/6/15

DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-1
1			3			TOTAL SHEETS
2			4			19

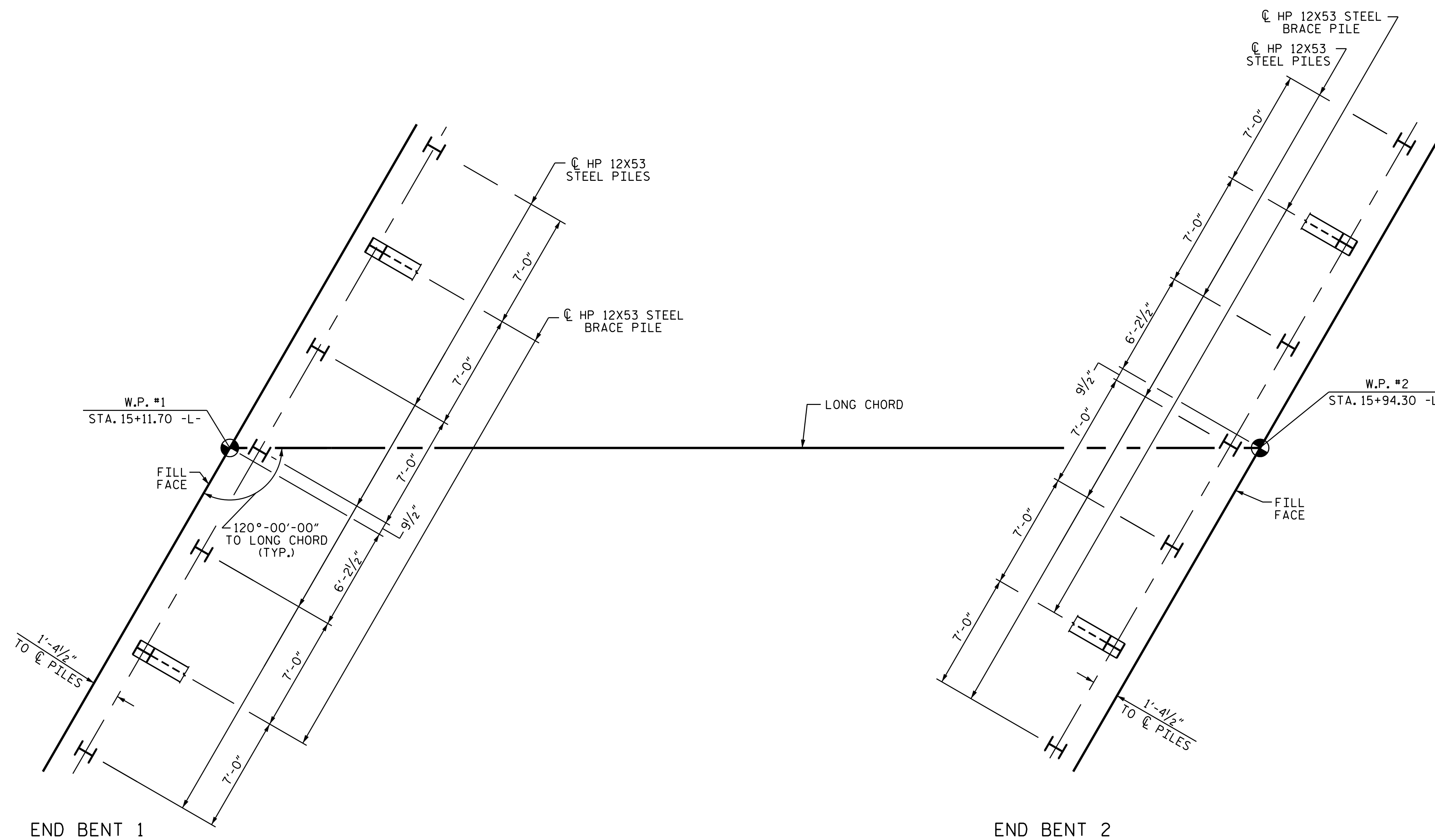
FOUNDATION NOTES

FOR PILES, SEE GEOTECHNICAL SPECIAL PROVISIONS AND SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENT 1 AND END BENT 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 100 TONS PER PILE.

DRIVE PILES AT END BENT 1 AND END BENT 2 TO A REQUIRED DRIVING RESISTANCE OF 167 TONS PER PILE.

TESTING PILES WITH THE PDA DURING DRIVING, RESTRIKING OR REDRIVING MAY BE REQUIRED. THE ENGINEER WILL DETERMINE THE NEED FOR PDA TESTING. FOR PDA TESTING, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS (AND FOR PILE DRIVING CRITERIA, SEE PILE DRIVING CRITERIA PROVISION).



FOUNDATION LAYOUT

DIMENSIONS LOCATING PILES ARE SHOWN TO THE PILE CENTERLINE.
BRACE PILES AT END BENTS ARE BATTERED 3:12

PROJECT NO. B-4751
GASTON COUNTY
STATION: 15+53.00 -L-

SHEET 2 OF 3



Designed by:
vpatel a patel
1/21/2016

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

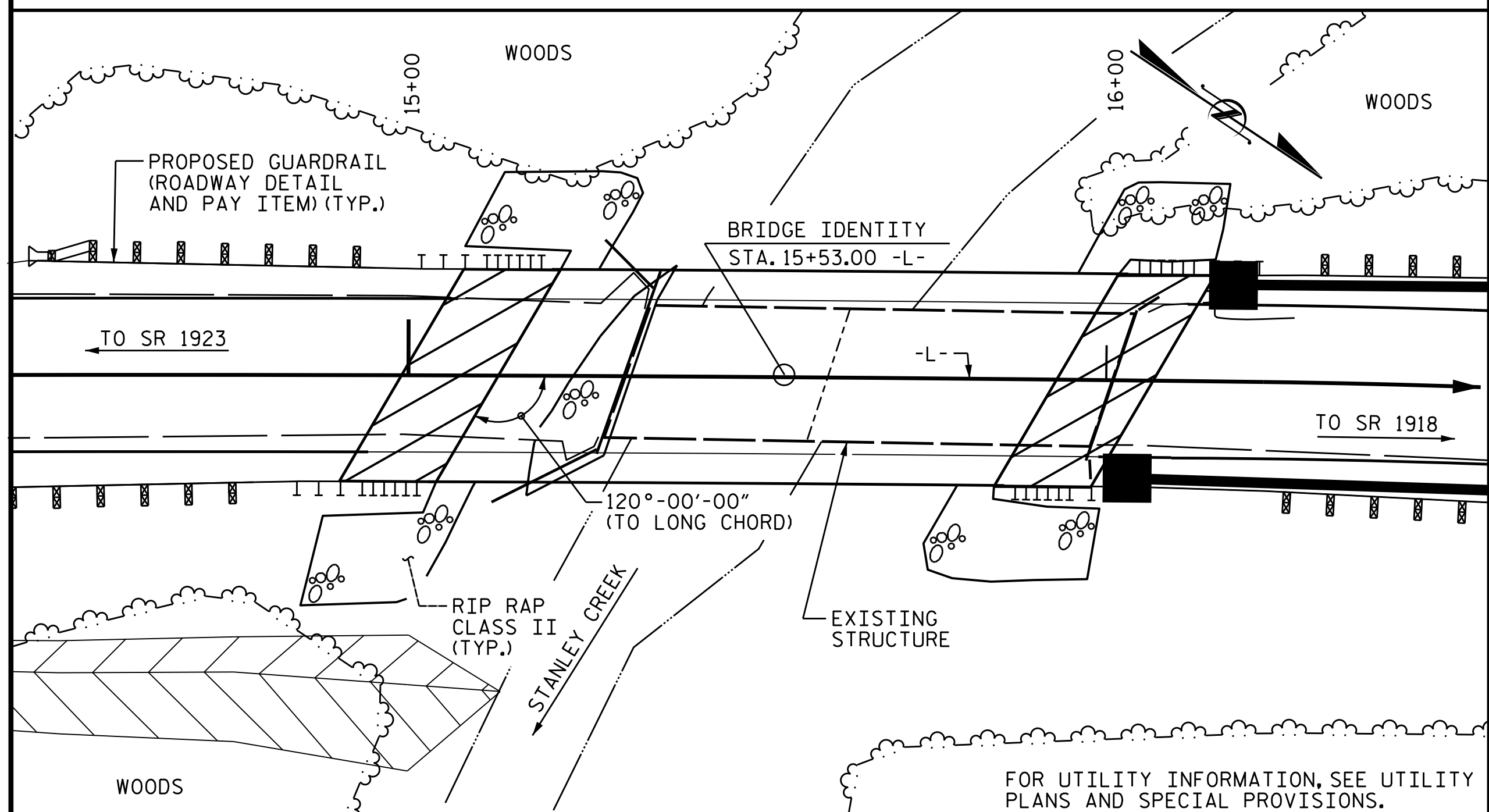
GENERAL DRAWING
FOR BRIDGE OVER STANLEY
CREEK ON SR 1935
(WILLOWSIDE DR.) BETWEEN
SR 1923 AND SR 1918

DRAWN BY : N.D'AIUTO DATE : 1/29/15
CHECKED BY : T.H.CARROLL DATE : 3/6/15
DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE : 3/6/15

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REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-2
1			3			TOTAL SHEETS
2			4			19

BM #1: RR SPIKE IN 30" BEECH TREE, 33 FT. LEFT OF STA. 11+22.13 -L-, EL. 626.53



LOCATION SKETCH

HYDRAULIC DATA

DESIGN DISCHARGE	= 2,000 C.F.S.
FREQUENCY OF DESIGN DISCHARGE	= 25 YRS.
DESIGN HIGH WATER ELEVATION	= 619.1
DRAINAGE AREA	= 8.4 SQ. MI.
BASE DISCHARGE (Q100)	= 3,559 C.F.S.
BASE HIGH WATER ELEVATION	= 621.26

OVERTOPPING DATA

OVERTOPPING DISCHARGE	= 4,668 C.F.S.
FREQUENCY OF OVERTOPPING	= 500+ YRS.
OVERTOPPING ELEVATION	= 623.3

TOTAL BILL OF MATERIAL

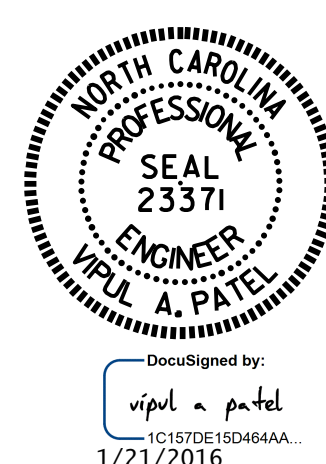
	CONSTRUCTION MAINTENANCE & REMOVAL OF TEMPORARY ACCESS	REMOVAL OF EXISTING STRUCTURE	PDA TESTING	UNCLASSIFIED STRUCTURE EXCAVATION	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	HP 12X53 STEEL PILES	TWO BAR METAL RAIL	1'-2" X 2'-9 1/2" CONCRETE PARAPET	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE	ELASTOMERIC BEARINGS	3'-0" X 2'-9" PRESTRESSED CONCRETE BOX BEAMS	ASBESTOS ASSESSMENT		
	LUMP SUM	LUMP SUM	EACH	LUMP SUM	CU. YDS.	LUMP SUM	LBS.	NO.	LIN. FT.	LIN. FT.	LIN. FT.	TONS	SO. YDS.	LUMP SUM	NO.	LIN. FT.	LUMP SUM
SUPERSTRUCTURE						LUMP SUM			143.15	160.00			LUMP SUM	11	880.00	LUMP SUM	
END BENT 1					28.5		3,925	7	160			120	135				
END BENT 2					28.5		3,925	7	250			80	90				
TOTAL	LUMP SUM	LUMP SUM	1	LUMP SUM	57.0	LUMP SUM	7,850	14	410	143.15	160.00	200	225	LUMP SUM	11	880.00	LUMP SUM

NOTES

- ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.
- THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.
- THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.
- FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.
- FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.
- FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.
- FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- AT THE CONTRACTOR'S OPTION, AND UPON REMOVAL OF THE CAUSEWAY, THE CLASS II RIP RAP USED IN THE CAUSEWAY MAY BE PLACED AS RIP RAP SLOPE PROTECTION. SEE SPECIAL PROVISIONS FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY ACCESS AT STATION 15+53.00 -L-.
- IN AS MUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 15+53.00 -L-".
- THE MATERIAL SHOWN IN THE CROSS-HATCHED AREA SHALL BE EXCAVATED FOR A DISTANCE OF 25 FT EACH SIDE OF CENTERLINE ROADWAY AS DIRECTED BY THE ENGINEER. THIS WORK WILL BE PAID FOR AT THE CONTRACT LUMP SUM PRICE FOR UNCLASSIFIED STRUCTURE EXCAVATION. SEE SECTION 412 OF THE STANDARD SPECIFICATIONS.
- THE EXISTING STRUCTURE CONSISTING OF 2 SPANS (1 @ 30'-6" & 1 @ 40'-2") WITH TIMBER DECK ON STEEL I BEAMS & DOUBLE CHANNELS; CLEAR ROADWAY WIDTH OF 19'-2" ON TIMBER CAP ON TIMBER PILES & TIMBER BULKHEADS AT END BENTS AND TIMBER CAPS ON TIMBER PILES AT BENT AND LOCATED AT THE PROPOSED STRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY NOT POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE DURING CONSTRUCTION OF THE PROPOSED BRIDGE, A LOAD LIMIT MAY BE POSTED AND MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.
- THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.
- REMOVAL OF THE EXISTING BRIDGE SHALL BE PERFORMED IN A MANNER THAT PREVENTS DEBRIS FROM FALLING INTO THE WATER. THE CONTRACTOR SHALL SUBMIT DEMOLITION PLANS FOR REVIEW AND REMOVE THE BRIDGE IN ACCORDANCE WITH ARTICLE 402-2 OF THE STANDARD SPECIFICATIONS.
- THIS STRUCTURE HAS BEEN DESIGNED IN ACCORDANCE WITH "HEC 18-EVALUATING SCOUR AT BRIDGES."
- FOR EROSION CONTROL MEASURES, SEE EROSION CONTROL PLANS.
- ASPHALT WEARING SURFACE IS INCLUDED IN ROADWAY QUANTITY ON ROADWAY PLANS.
- FOR ASBESTOS ASSESSMENT FOR BRIDGE DEMOLITION AND RENOVATION ACTIVITIES, SEE SPECIAL PROVISIONS.

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 3 OF 3



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 GENERAL DRAWING
 FOR BRIDGE OVER STANLEY
 CREEK ON SR 1935
 (WILLOWSIDE DR.) BETWEEN
 SR 1918 AND SR 1923

DRAWN BY : N.D'AIUTO DATE : 1/29/15
 CHECKED BY : T.H.CARROLL DATE : 3/6/15
 DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE : 3/6/15

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS
2			4			19

LOAD AND RESISTANCE FACTOR RATING (LRFD) SUMMARY FOR BOX BEAMS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING	MINIMUM RATING FACTORS (RF)	TONS = W X RF	STRENGTH I LIMIT STATE										SERVICE III LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVELOAD FACTORS	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93(Inv)	N/A	①	1.162	--	1.75	0.247	1.91	A	EL	39.134	0.623	1.16	A	EL	7.827	0.80	0.247	1.29	A	EL	39.134		
	HL-93(0pr)	N/A	--	1.507	--	1.35	0.247	2.48	A	EL	39.134	0.623	1.51	A	EL	7.827	N/A	--	--	--	--	--		
	HS-20(Inv)	36.000	②	1.469	52.874	1.75	0.247	2.53	A	EL	39.134	0.623	1.47	A	EL	7.827	0.80	0.247	1.71	A	EL	39.134		
	HS-20(0pr)	36.000	--	1.904	68.541	1.35	0.247	3.29	A	EL	39.134	0.623	1.90	A	EL	7.827	N/A	--	--	--	--	--		
LEGAL LOAD RATING	SV	SNSH	13.500	--	3.905	52.721	1.40	0.247	7.25	A	EL	39.134	0.623	4.41	A	EL	7.827	0.80	0.247	3.91	A	EL	39.134	
		SNGARBS2	20.000	--	2.888	57.75	1.40	0.247	5.36	A	EL	39.134	0.623	3.12	A	EL	7.827	0.80	0.247	2.89	A	EL	39.134	
		SNAGRIS2	22.000	--	2.725	59.952	1.40	0.247	5.06	A	EL	39.134	0.623	2.89	A	EL	7.827	0.80	0.247	2.73	A	EL	39.134	
		SNCOTTS3	27.250	--	1.943	52.939	1.40	0.247	3.61	A	EL	39.134	0.623	2.20	A	EL	7.827	0.80	0.247	1.94	A	EL	39.134	
		SNAGGRS4	34.925	--	1.615	56.395	1.40	0.247	3.00	A	EL	39.134	0.623	1.82	A	EL	7.827	0.80	0.247	1.61	A	EL	39.134	
		SNS5A	35.550	--	1.580	56.157	1.40	0.247	2.93	A	EL	39.134	0.623	1.84	A	EL	7.827	0.80	0.247	1.58	A	EL	39.134	
		SNS6A	39.950	--	1.446	57.756	1.40	0.247	2.68	A	EL	39.134	0.623	1.67	A	EL	7.827	0.80	0.247	1.45	A	EL	39.134	
	SNS7B	42.000	--	1.377	57.818	1.40	0.247	2.56	A	EL	39.134	0.623	1.64	A	EL	7.827	0.80	0.247	1.38	A	EL	39.134		
	TTST	TNAGRIT3	33.000	--	1.762	58.142	1.40	0.247	3.27	A	EL	39.134	0.623	1.99	A	EL	7.827	0.80	0.247	1.76	A	EL	39.134	
		TNT4A	33.075	--	1.769	58.499	1.40	0.247	3.28	A	EL	39.134	0.623	1.95	A	EL	7.827	0.80	0.247	1.77	A	EL	39.134	
		TNT6A	41.600	--	1.443	60.014	1.40	0.247	2.68	A	EL	39.134	0.623	1.74	A	EL	7.827	0.80	0.247	1.44	A	EL	39.134	
		TNT7A	42.000	--	1.448	60.817	1.40	0.247	2.69	A	EL	39.134	0.623	1.70	A	EL	7.827	0.80	0.247	1.45	A	EL	39.134	
		TNT7B	42.000	--	1.493	62.726	1.40	0.247	2.77	A	EL	39.134	0.623	1.60	A	EL	7.827	0.80	0.247	1.49	A	EL	39.134	
		TNAGRIT4	43.000	--	1.424	61.237	1.40	0.247	2.64	A	EL	39.134	0.623	1.55	A	EL	7.827	0.80	0.247	1.42	A	EL	39.134	
TNAGT5A		45.000	--	1.344	60.496	1.40	0.247	2.50	A	EL	39.134	0.623	1.54	A	EL	7.827	0.80	0.247	1.34	A	EL	39.134		
TNAGT5B	45.000	③	1.330	59.828	1.40	0.247	2.47	A	EL	39.134	0.623	1.48	A	EL	7.827	0.80	0.247	1.33	A	EL	39.134			

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ_{dc}	γ_{dw}
	STRENGTH I	1.25	1.50
	SERVICE III	1.00	1.00

NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE III LIMIT STATES.

ALLOWABLE STRESSES FOR SERVICE III LIMIT STATE ARE AS REQUIRED FOR DESIGN.

⊛ CONTROLLING LOAD RATING

① DESIGN LOAD RATING (HL-93)

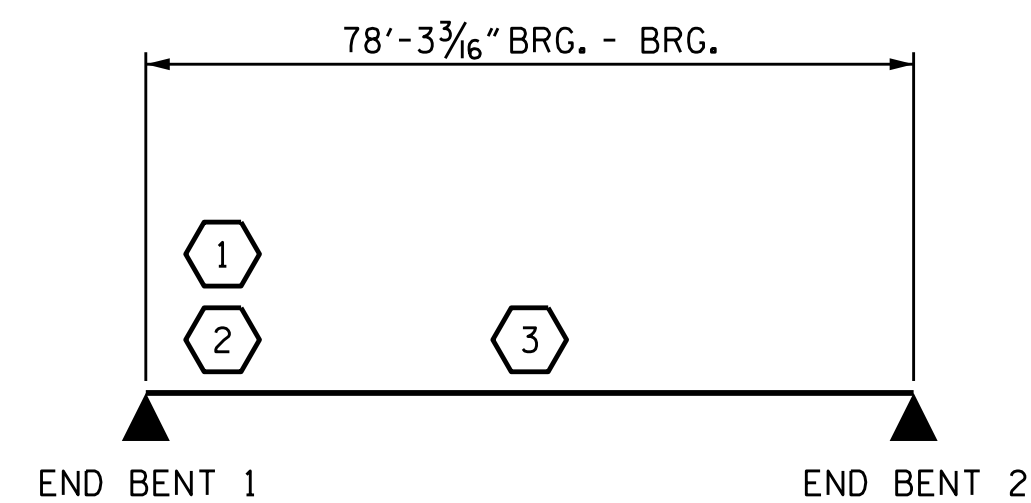
② DESIGN LOAD RATING (HS-20)

③ LEGAL LOAD RATING **

** SEE CHART FOR VEHICLE TYPE

GIRDER LOCATION

I - INTERIOR GIRDER
EL - EXTERIOR LEFT GIRDER
ER - EXTERIOR RIGHT GIRDER



SPAN A
LRFR SUMMARY

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

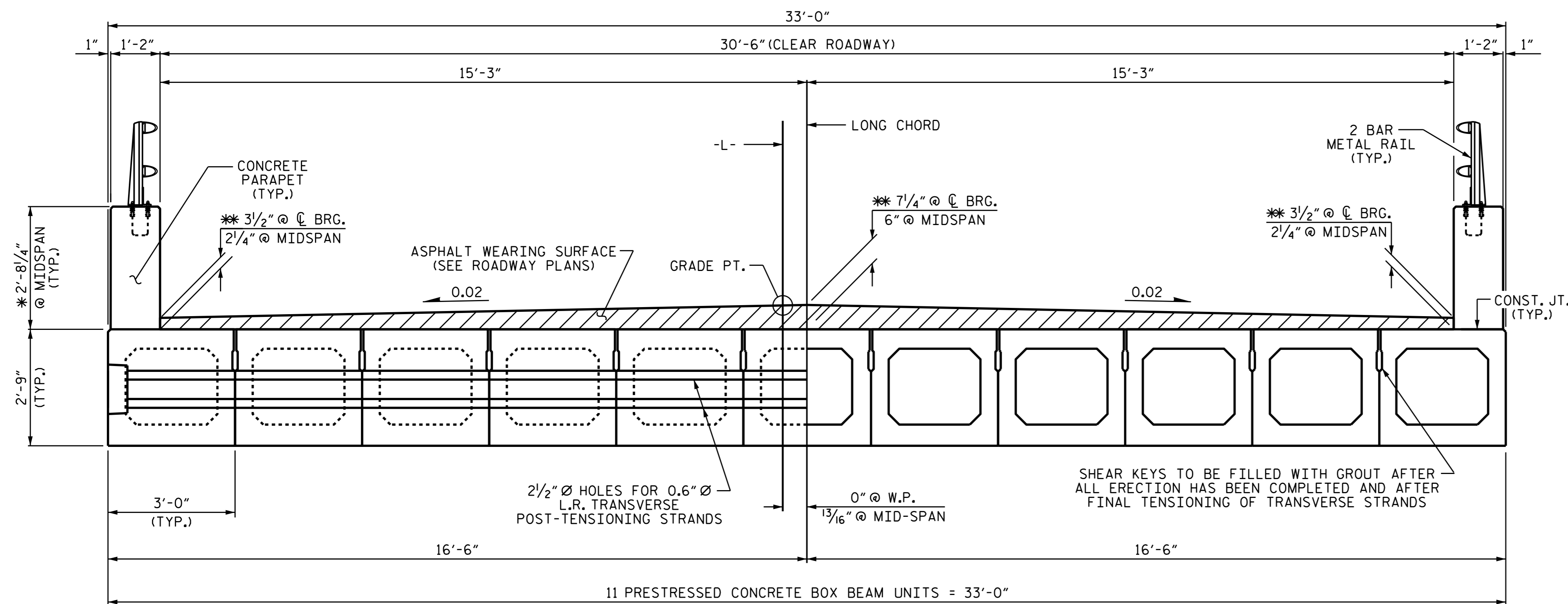


Designed by:
 vipul a patel
 1/21/2016

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD LRFR SUMMARY FOR 80' BOX BEAM UNIT 120° SKEW (NON-INTERSTATE TRAFFIC)					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
TOTAL SHEETS					19

DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
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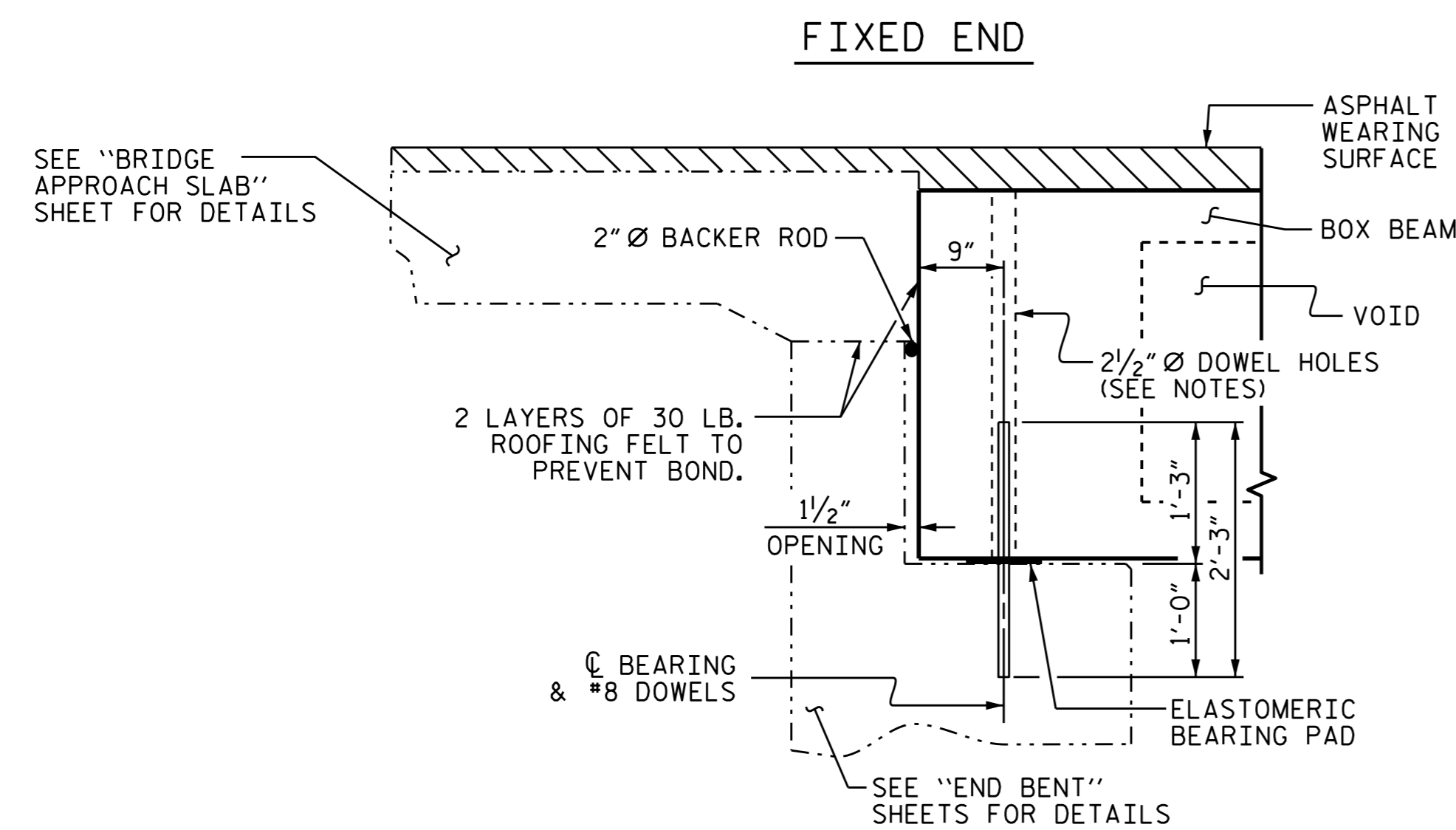
ASSEMBLED BY : N.D'AIUTO DATE : 1/28/15
 CHECKED BY : T.H.CARROLL DATE : 3/9/15
 DRAWN BY : TMG //H
 CHECKED BY : AAC //H



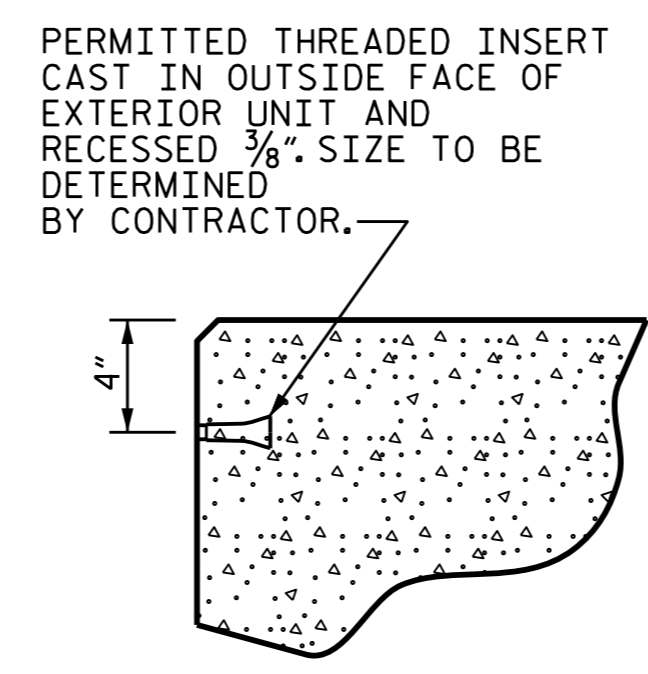
HALF SECTION
AT INTERMEDIATE DIAPHRAGMS

HALF SECTION
THROUGH VOIDS

TYPICAL SECTION
 * THE MINIMUM PARAPET HEIGHT IS SHOWN. THE HEIGHT OF THE PARAPET VARIES WHILE THE TOP OF THE PARAPET FOLLOWS THE PROFILE OF THE GUTTERLINE.
 ** BASED ON PREDICTED FINAL CAMBER AND THEORETICAL GRADE LINE ELEVATIONS



SECTION AT END BENT



THREADED INSERT DETAIL

NOTES

- ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
- ALL REINFORCING STEEL CAST WITH THE BOX BEAM SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE BOX BEAMS.
- FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.
- RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.
- THE 2 1/2" Ø DOWEL HOLES AT FIXED ENDS OF BOX BEAM SECTIONS SHALL BE FILLED WITH GROUT.
- THE 2" Ø BACKER ROD SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER, SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.
- THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE BOX BEAM UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6,000 PSI.
- ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.
- PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE BOX BEAM UNIT ENDS.
- APPLY EPOXY PROTECTIVE COATING TO BOX BEAM UNIT ENDS.
- VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A VERTICAL CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.
- THE LOCATION OF THE VOID DRAINS MAY BE SHIFTED SLIGHTLY WHERE NECESSARY TO CLEAR PRESTRESSING STRANDS OR TRANSVERSE REINFORCING STEEL.
- FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.
- THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.
- THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-0" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.
- THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.
- THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

ASSEMBLED BY : N.D'AIUTO	DATE : 1/15/15
CHECKED BY : T.H.CARROLL	DATE : 2/23/15
DRAWN BY : DGE 8/11	REV. 6/13 MAA/GM
CHECKED BY : TMG 11/11	REV. 8/14 MAA/GM
	REV. 1/15 RWW/TMG
DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE : 2/23/15	

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

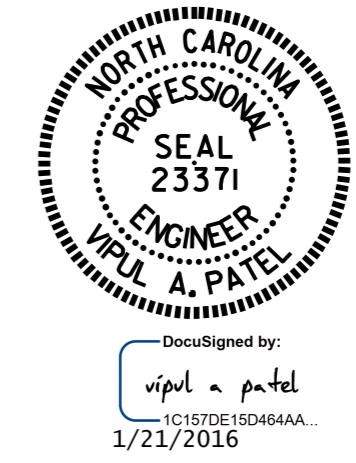
PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-
 SHEET 1 OF 4

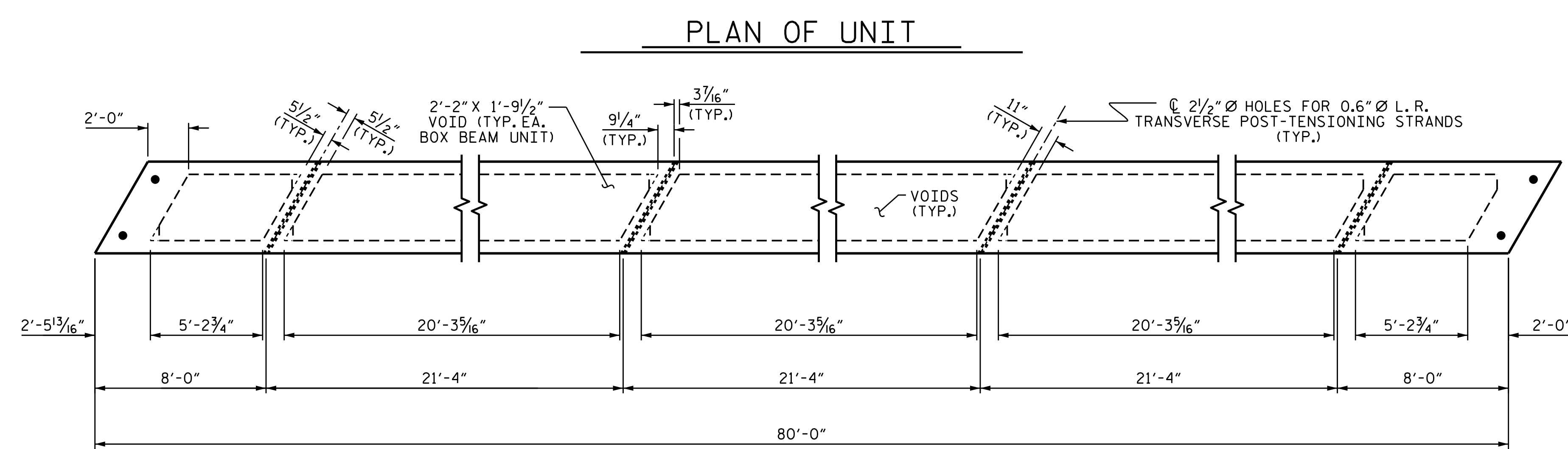
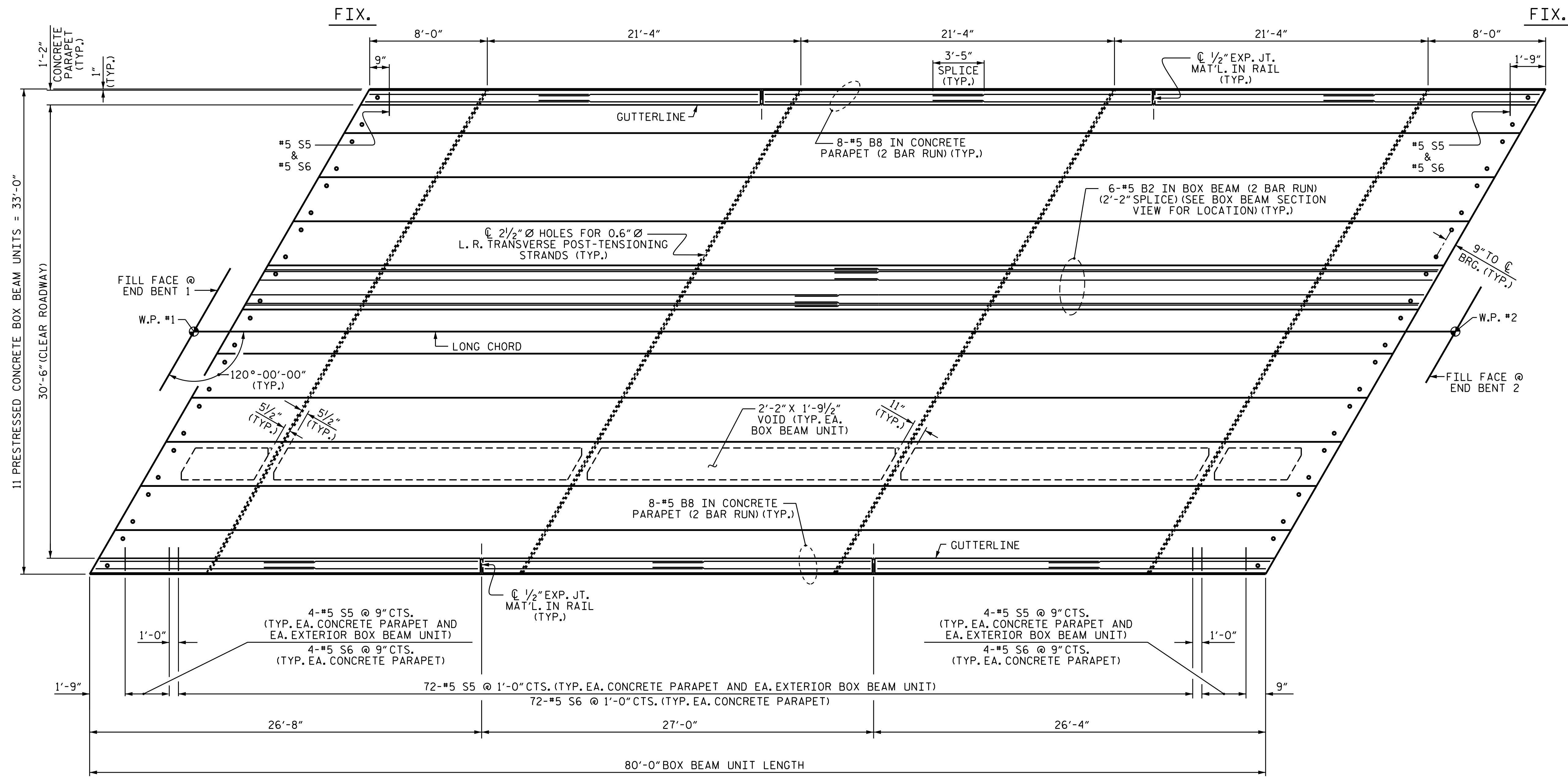
STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD
 3'-0" X 2'-9"
 PRESTRESSED CONCRETE
 BOX BEAM UNIT

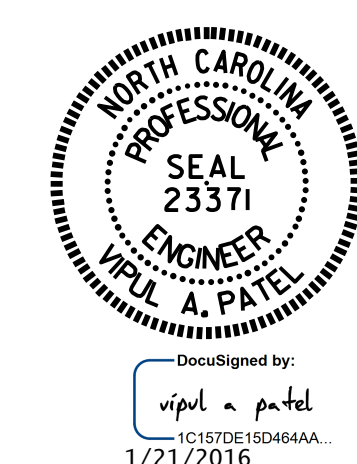
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NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

SHEET NO. S-5
 TOTAL SHEETS 19





PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-
 SHEET 2 OF 4



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

**SUPERSTRUCTURE
 PLAN OF 80' UNIT
 30'-6" CLEAR ROADWAY**

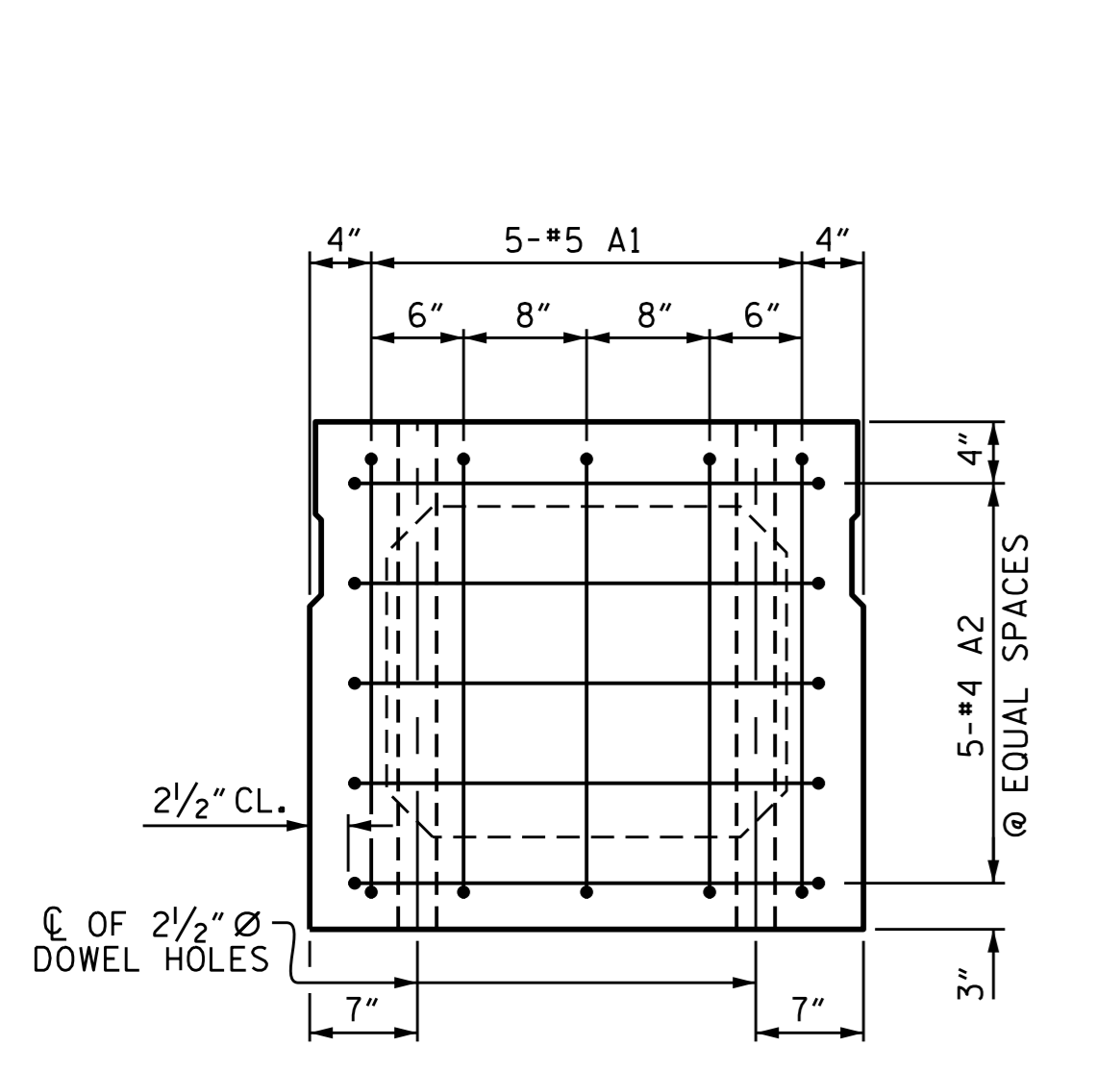
(SPAN A)

ASSEMBLED BY : N.D.'AIUTO DATE : 1/15/15
 CHECKED BY : T.H.CARROLL DATE : 2/23/15
 DESIGN ENGINEER OF RECORD: N.D.'AIUTO DATE : 2/23/15

21-JAN-2016 08:55
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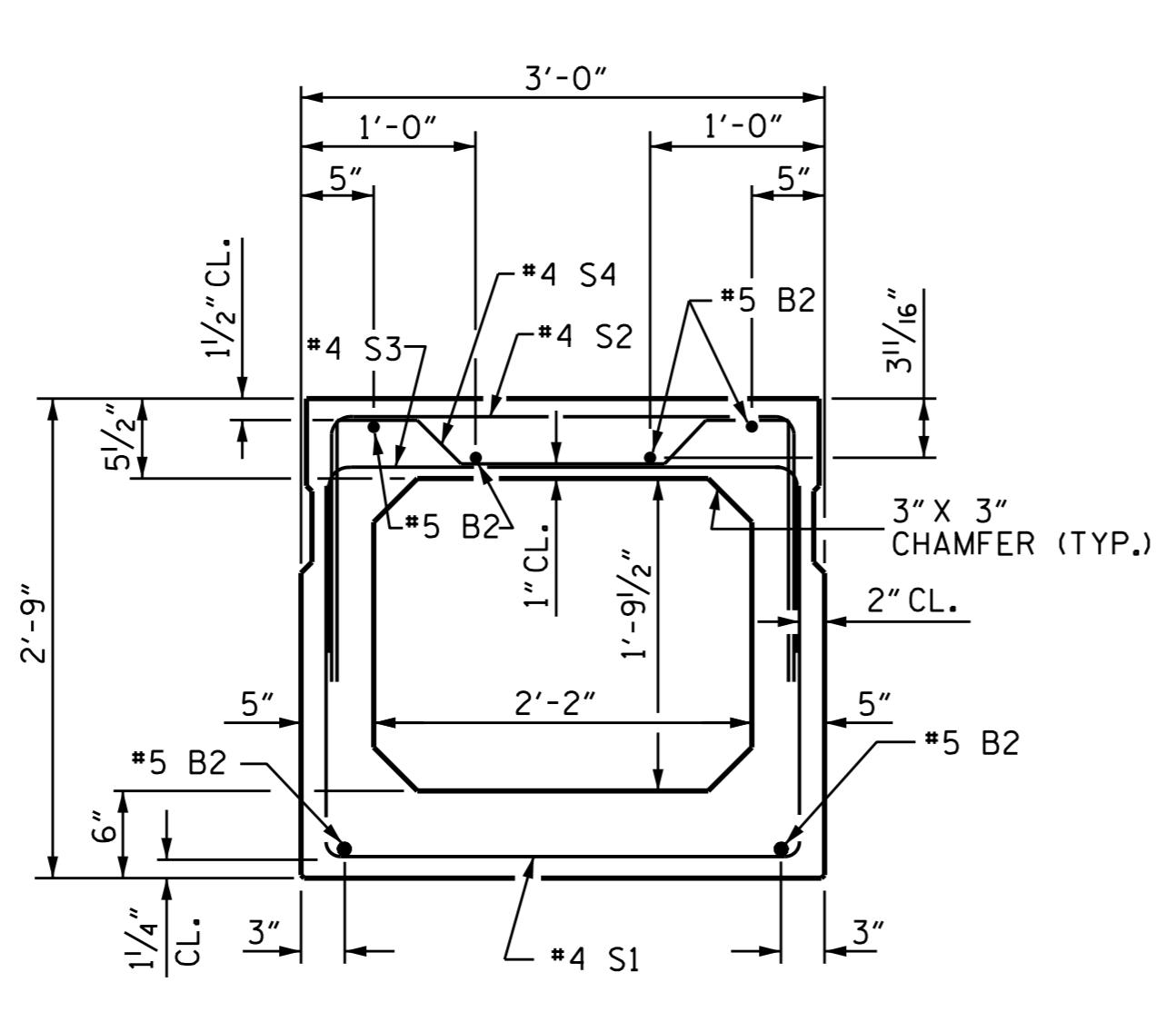
DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-6
1			3			TOTAL SHEETS
2			4			19



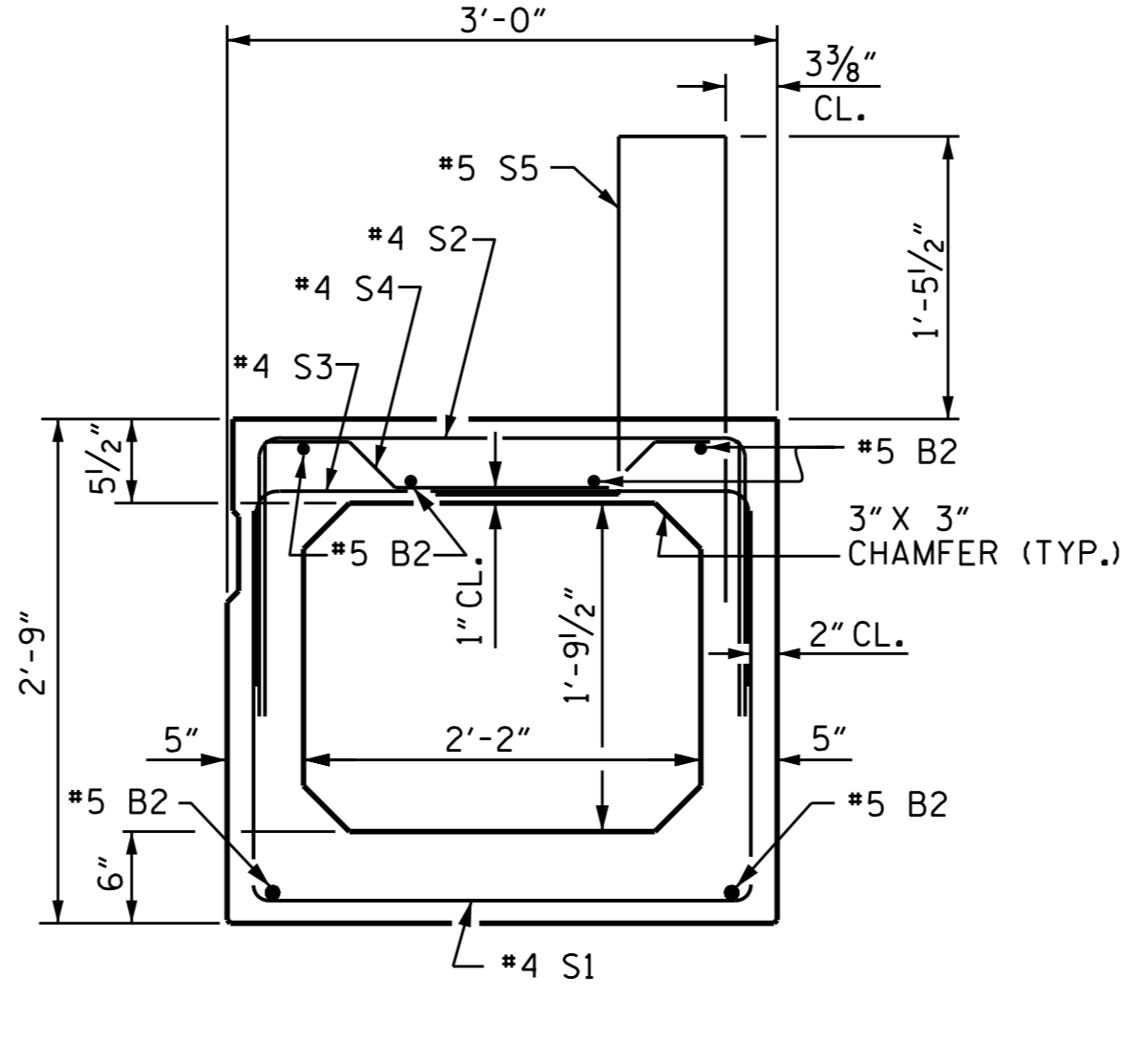
END ELEVATION

SHOWING PLACEMENT OF #5 A1 & #4 A2 AND LOCATION OF DOWEL HOLES. (INTERIOR BOX BEAM SECTION SHOWN-EXTERIOR SECTION SIMILAR EXCEPT SHEAR KEY LOCATION. STRAND LAYOUT NOT SHOWN.)



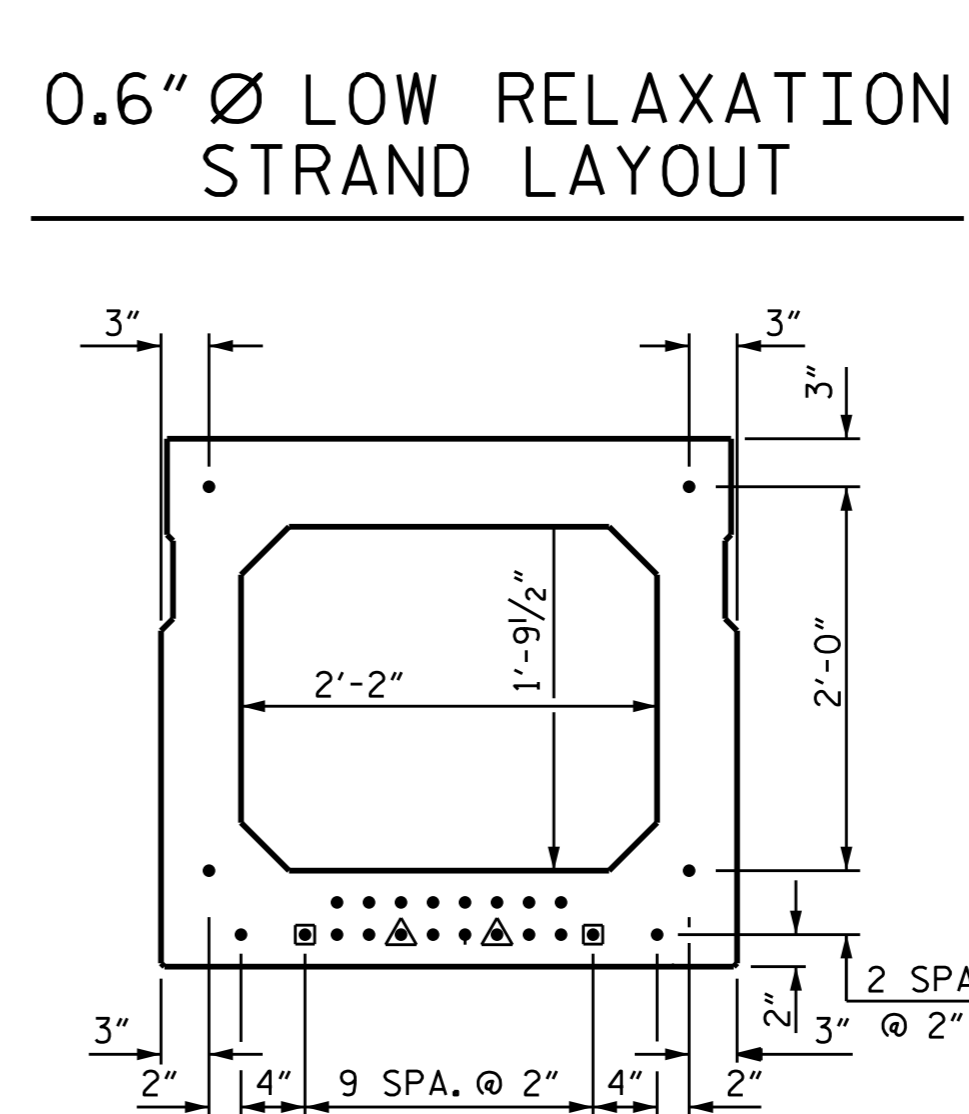
INTERIOR BOX BEAM SECTION

(STRAND LAYOUT NOT SHOWN)



EXTERIOR BOX BEAM SECTION

(STRAND LAYOUT NOT SHOWN)



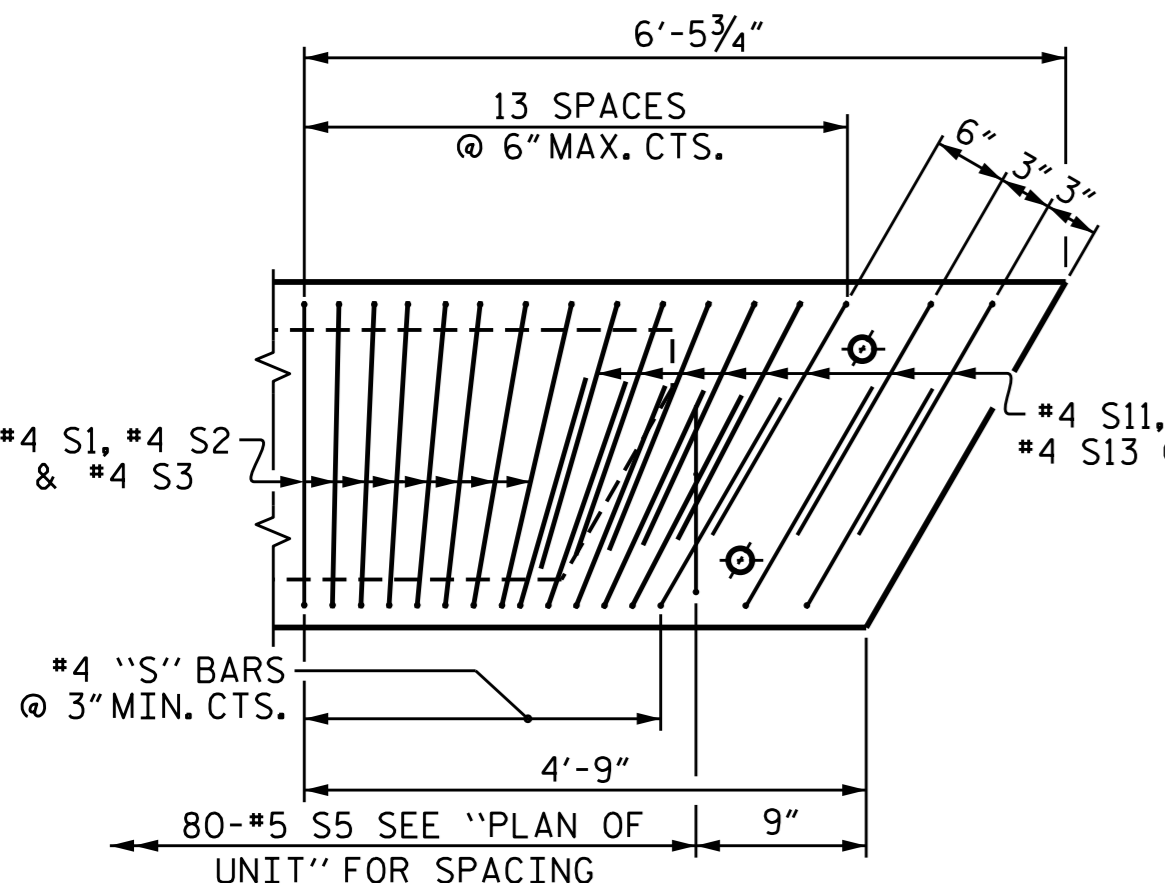
TYPICAL STRAND LOCATION

(24 STRANDS REQUIRED)

DEBONDING LEGEND

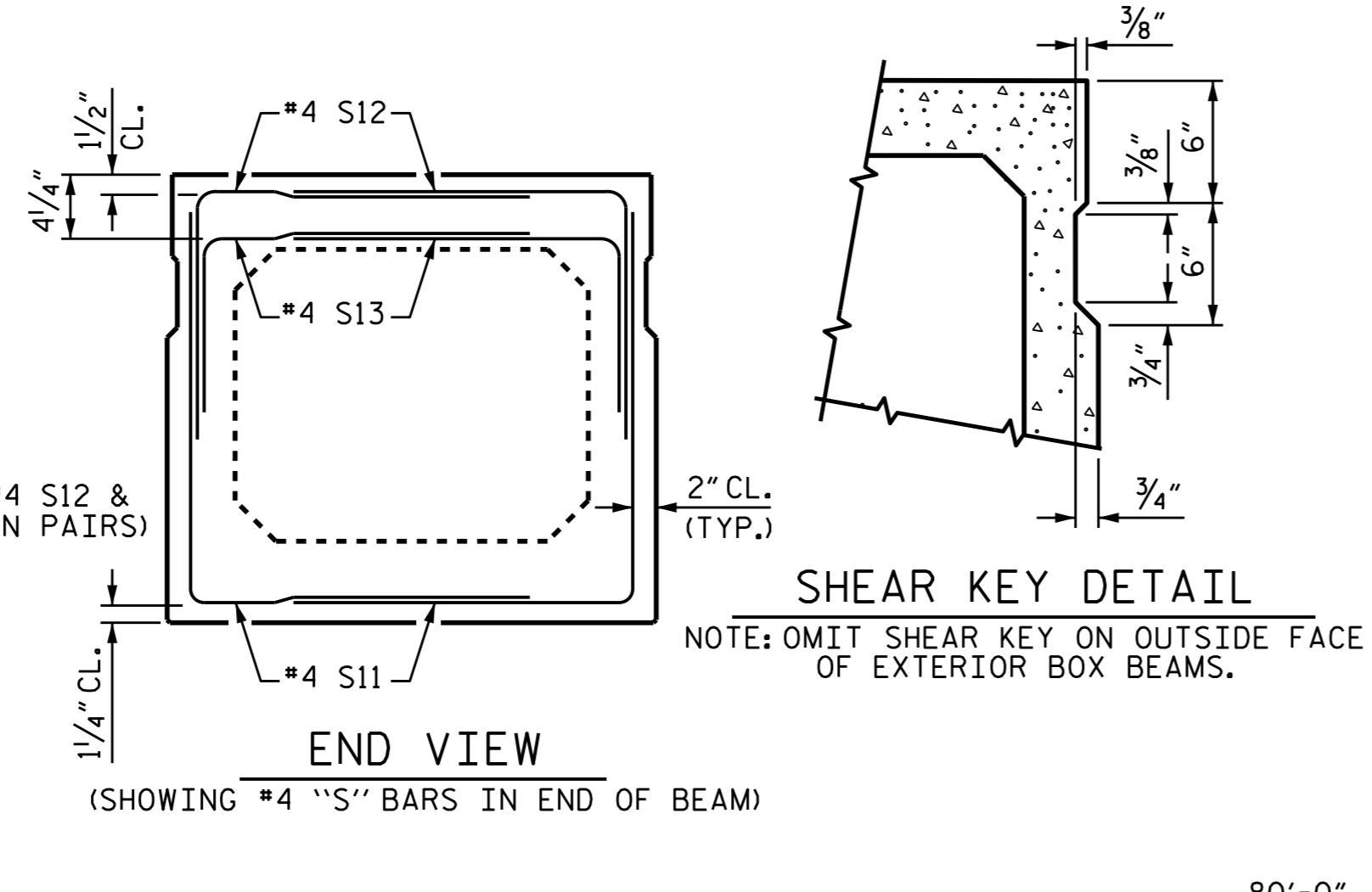
- FULLY BONDED STRANDS
- ◐ STRANDS DEBONDED FOR 4'-0" FROM END OF GIRDER
- ◑ STRANDS DEBONDED FOR 10'-0" FROM END OF GIRDER

BOND SHALL BE BROKEN ON STRANDS AS SHOWN FOR THE SPECIFIED LENGTH FROM EACH END OF THE BOX BEAM. SEE STANDARD SPECIFICATIONS ARTICLE 1078-7.



DETAIL "B"

EXTERIOR UNIT SHOWN, INTERIOR UNIT SIMILAR EXCEPT OMIT #5 S5 BARS. "B" BARS AND "A" BARS NOT SHOWN.



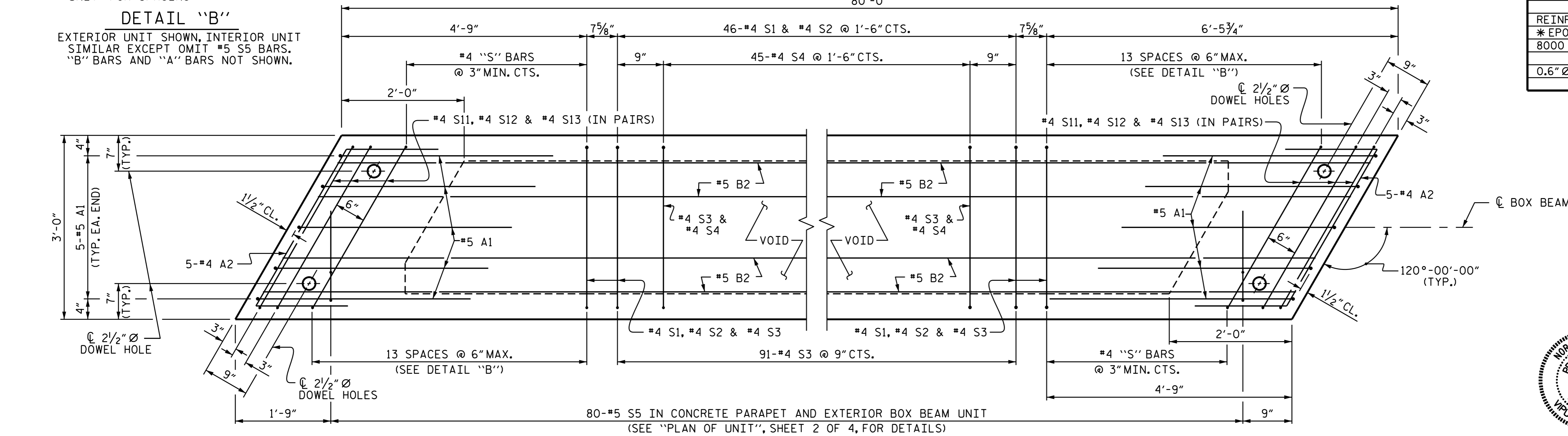
SHEAR KEY DETAIL

NOTE: OMIT SHEAR KEY ON OUTSIDE FACE OF EXTERIOR BOX BEAMS.

CHAMFER DETAIL

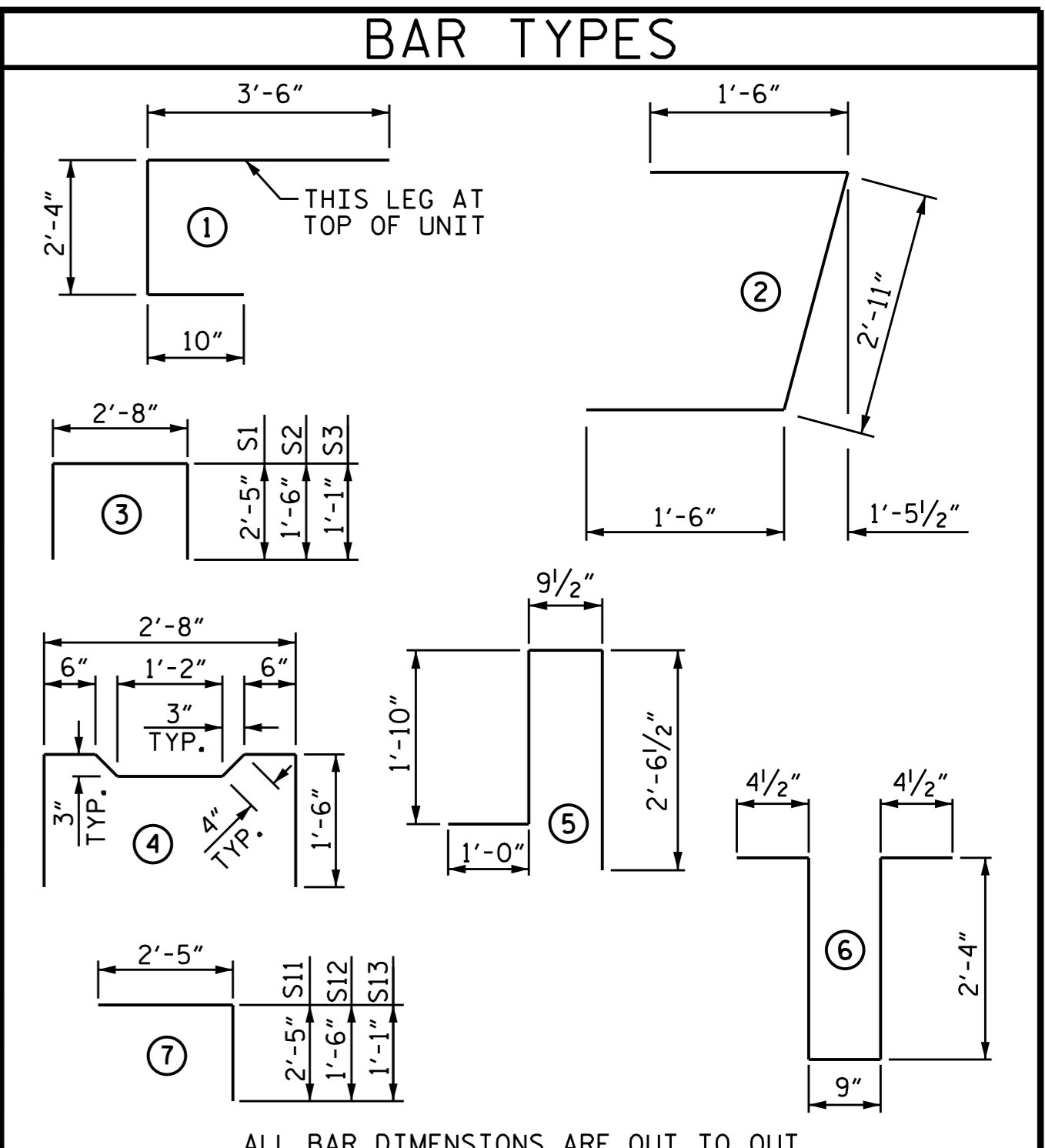
SHOWING 6" VOID CHAMFER

GRADE 270 STRANDS	
	0.6" Ø L.R.
AREA (SQ. INCHES)	0.217
ULTIMATE STRENGTH (LBS. PER STRAND)	58,600
APPLIED PRESTRESS (LBS. PER STRAND)	43,950



PLAN OF BOX BEAM

EXTERIOR UNIT SHOWN, INTERIOR UNIT SIMILAR EXCEPT OMIT #5 S5 BARS. FOR LOCATION OF DIAPHRAGMS, SEE "PLAN OF UNIT". FOR THREADED INSERTS, SEE "THREADED INSERT DETAIL". FOR REINFORCING STEEL IN DIAPHRAGMS, SEE "DOUBLE DIAPHRAGM DETAILS".



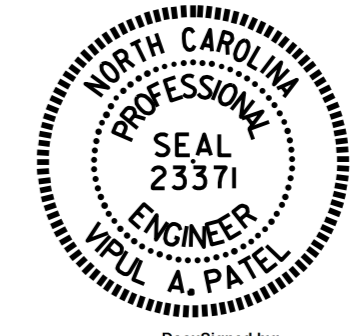
ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL FOR ONE BOX BEAM SECTION

BAR NUMBER	SIZE	TYPE	EXTERIOR UNIT		INTERIOR UNIT	
			LENGTH	WEIGHT	LENGTH	WEIGHT
A1	10	#5	6'-8"	70	6'-8"	70
A2	34	#4	5'-11"	134	5'-11"	134
B2	12	#5 STR	40'-11"	512	40'-11"	512
K1	12	#4	6'-2"	49	6'-2"	49
K2	8	#4 STR	2'-10"	15	2'-10"	15
S1	62	#4	7'-6"	311	7'-6"	311
S2	62	#4	5'-8"	235	5'-8"	235
S3	107	#4	4'-10"	345	4'-10"	345
S4	45	#4	5'-10"	175	5'-10"	175
S11	32	#4	4'-10"	103	4'-10"	103
S12	32	#4	3'-11"	84	3'-11"	84
S13	32	#4	3'-6"	75	3'-6"	75
*S5	80	#5	6'-2"	515	--	--
REINFORCING STEEL			LBS.	2,108	LBS.	2,108
*EPOXY COATED REINF. STEEL			LBS.	515		
8000 P.S.I. CONCRETE			CU. YDS.	14.3	CU. YDS.	14.2
0.6" Ø L.R. STRANDS			No.	24	No.	24

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 3 OF 4

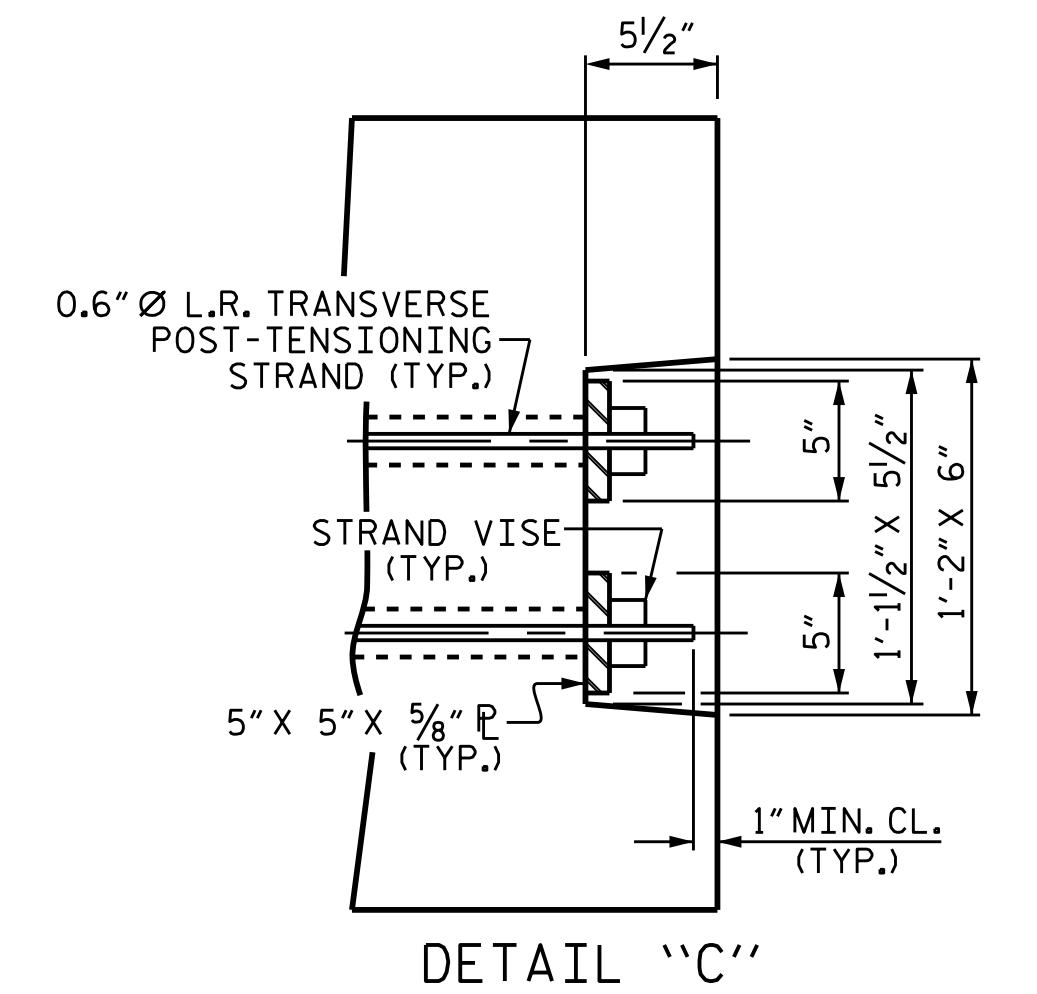
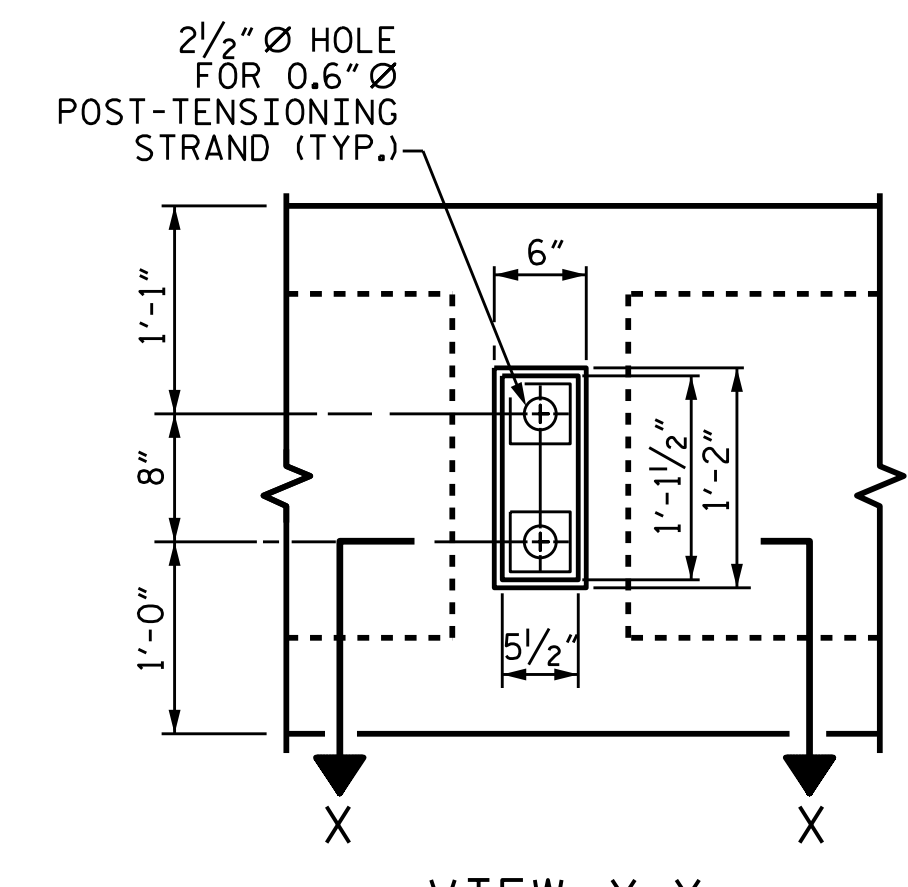
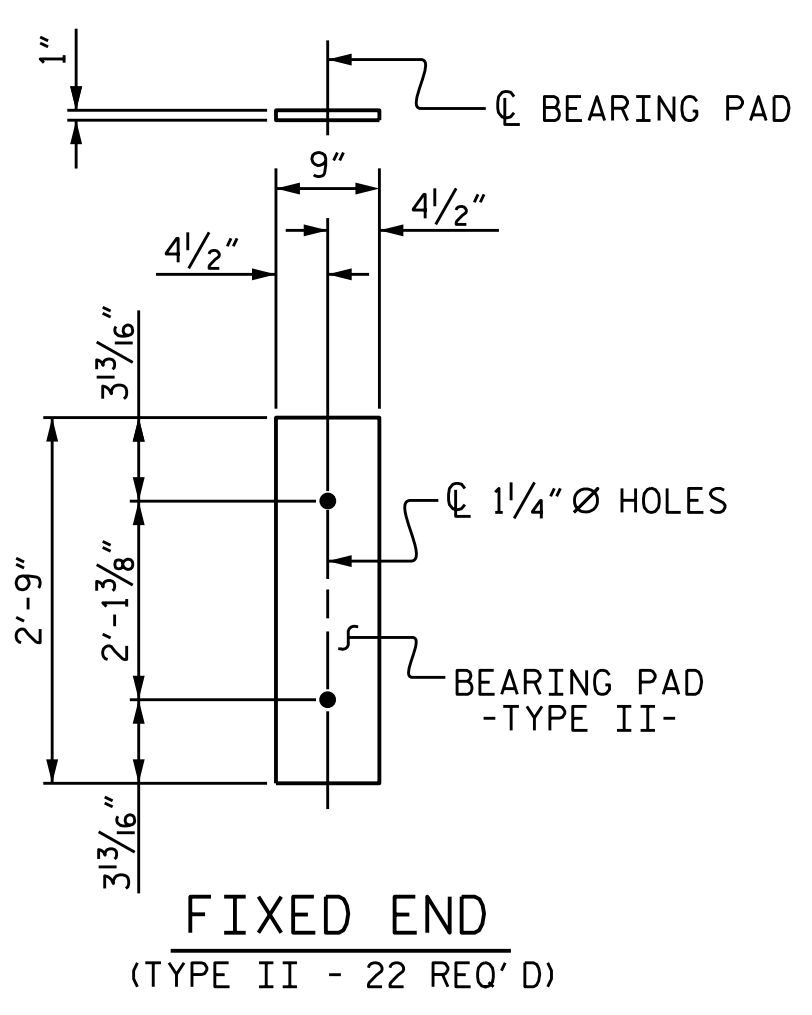
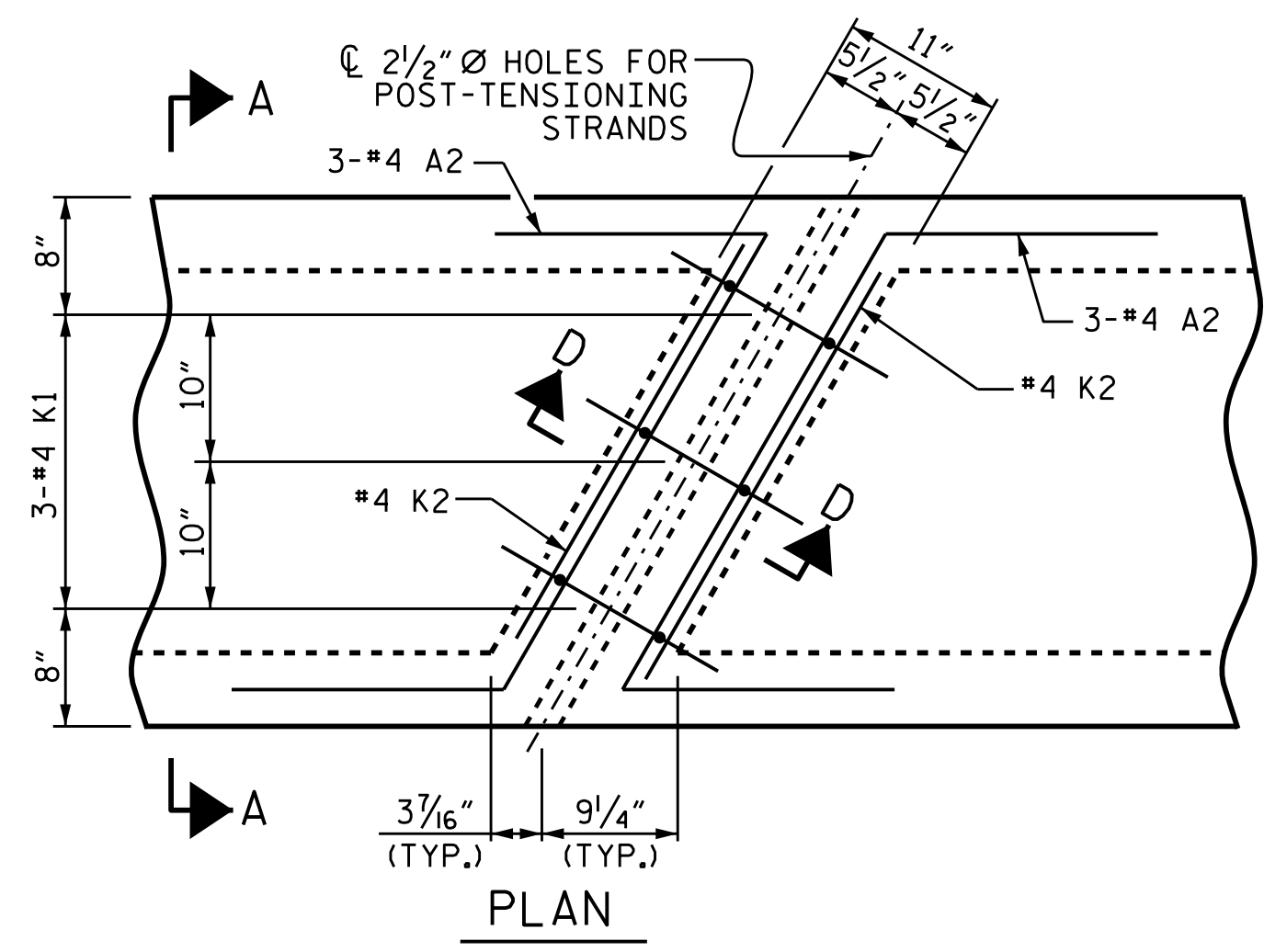


STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 3'-0" X 2'-9"
 PRESTRESSED CONCRETE
 BOX BEAM UNIT

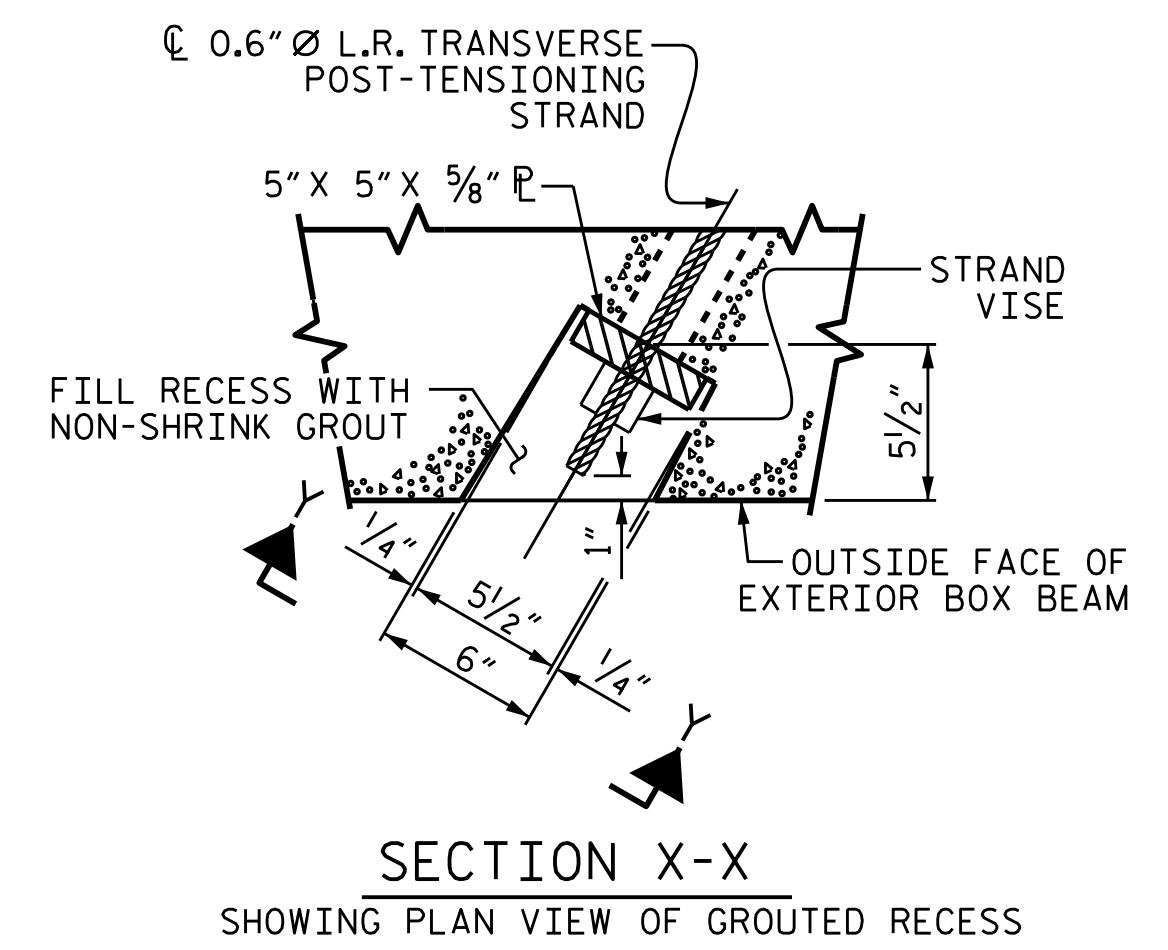
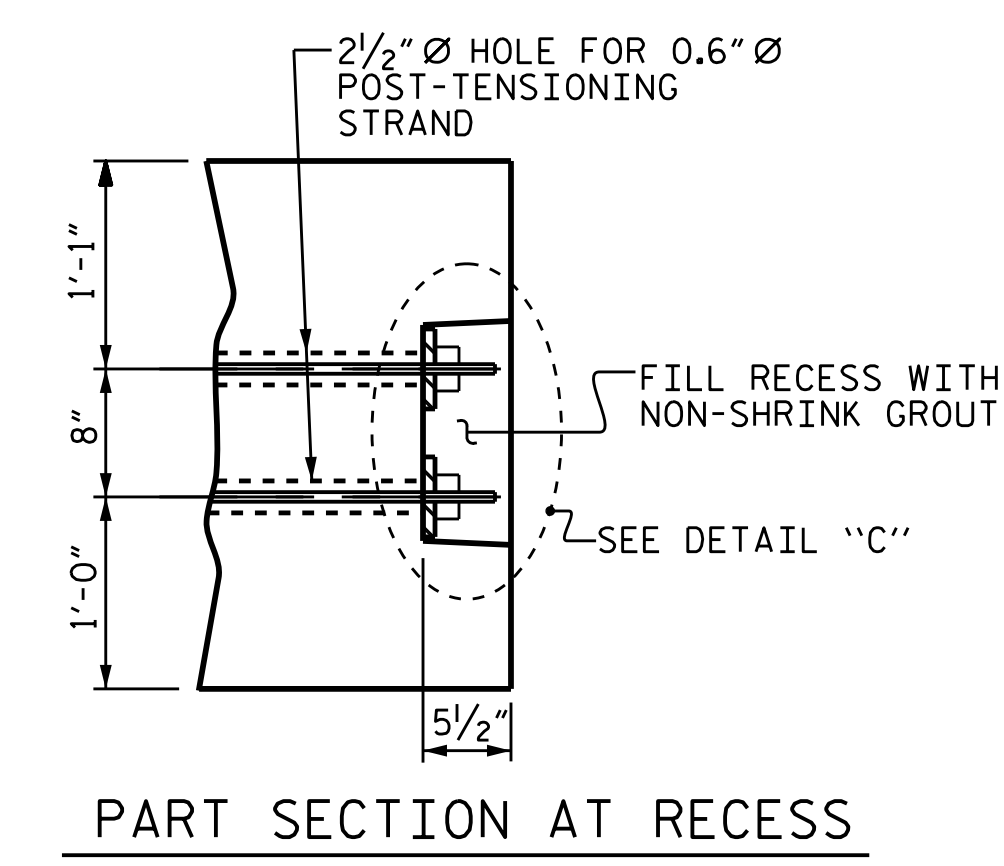
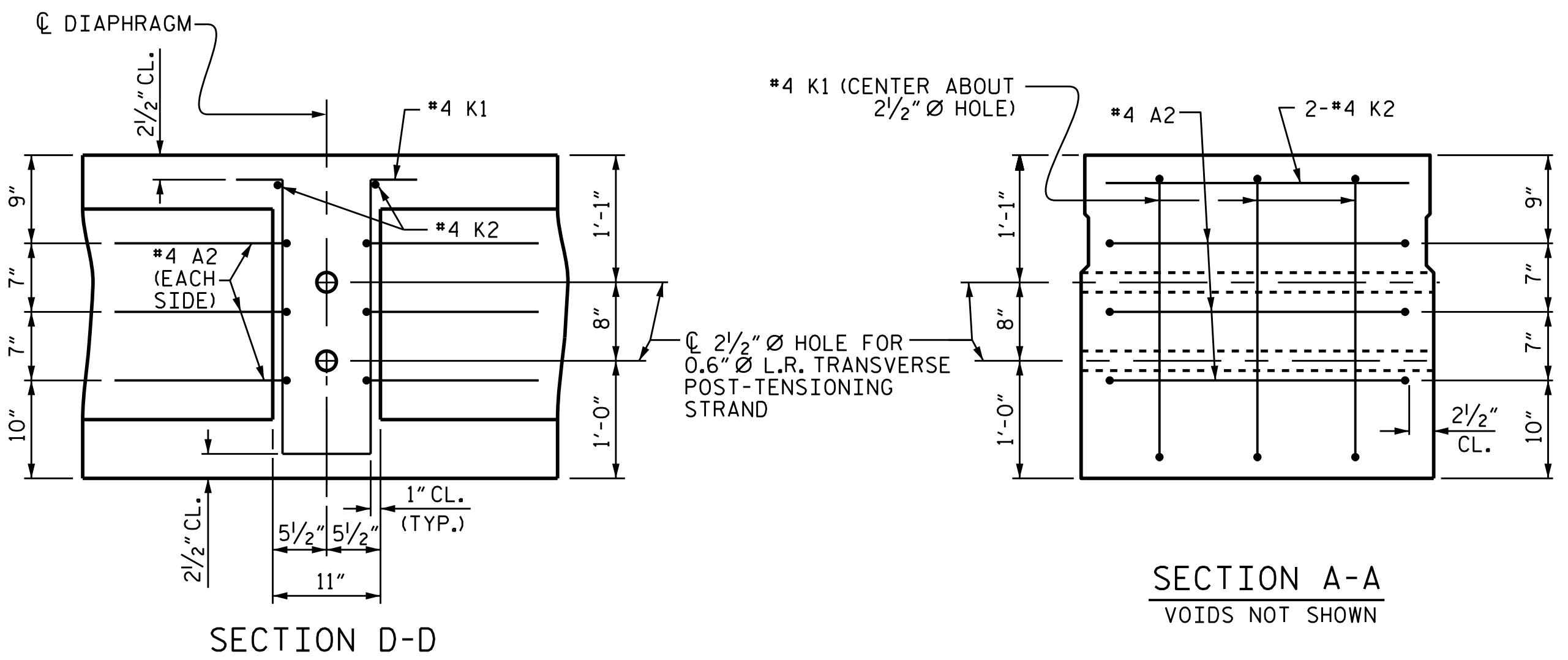
REVISIONS						SHEET NO. S-7
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 19
2			4			

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY: N.D. AIUTO DATE: 3/8/15
 CHECKED BY: I.H. CARROLL DATE: 3/9/15
 DRAWN BY: DGE II/II REV. 4/15 MAA/TMG
 CHECKED BY: TMG II/II



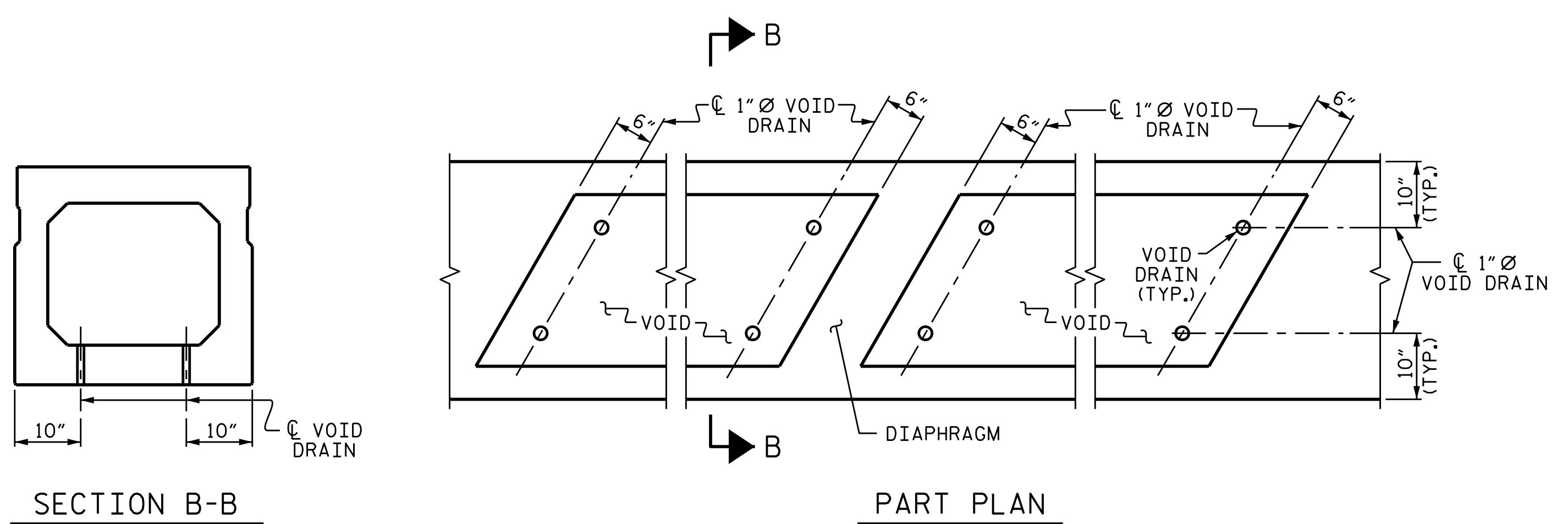
ELASTOMERIC BEARING DETAILS
ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS.



GROUTED RECESS DETAIL AT END OF POST-TENSIONED STRANDS OF EXTERIOR BOX BEAM

DOUBLE DIAPHRAGM DETAILS

#4 "S" BARS NOT SHOWN. #4 "S" BARS MAY BE SHIFTED SLIGHTLY TO CLEAR 2 1/2" Ø HOLE.



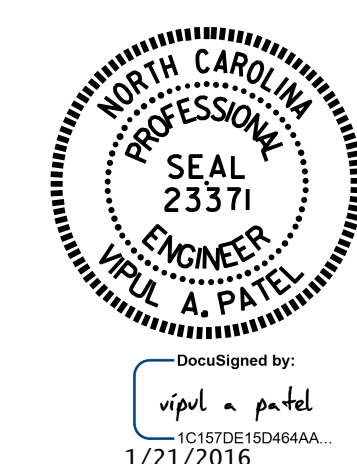
VOID DRAIN DETAILS
(DIMENSIONS SHOWN ARE TYPICAL FOR EACH VOID)

DEAD LOAD DEFLECTION AND CAMBER	
	3'-0" x 2'-9"
80' BOX BEAM UNIT	0.6" Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	1 3/4" ↑
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	1/2" ↓
FINAL CAMBER	1 1/4" ↑

** INCLUDES FUTURE WEARING SURFACE

BOX BEAM UNITS REQUIRED			
	NUMBER	LENGTH	TOTAL LENGTH
EXTERIOR B.B.	2	80'-0"	160'-0"
INTERIOR B.B.	9	80'-0"	720'-0"
TOTAL	11		880'-0"

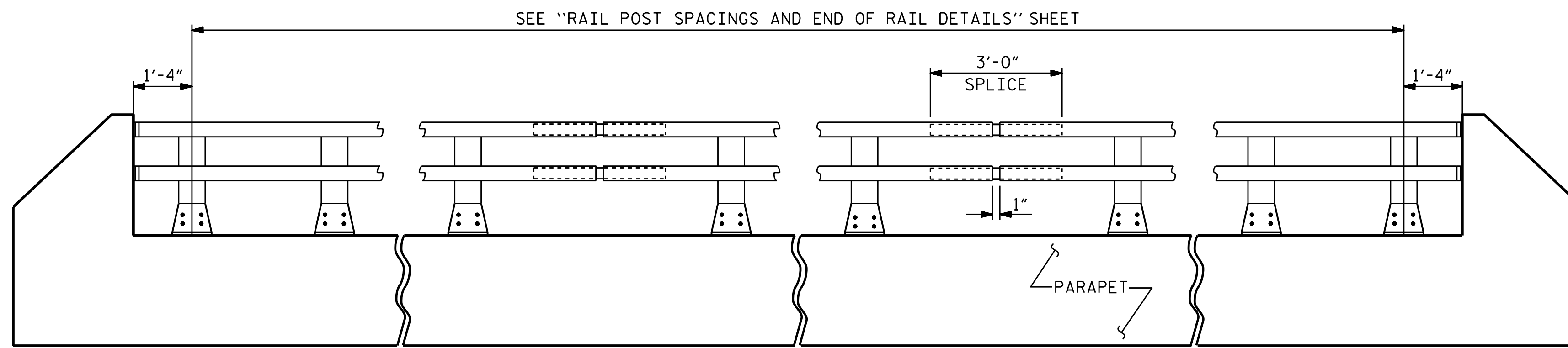
PROJECT NO. B-4751
GASTON COUNTY
STATION: 15+53.00 -L-
SHEET 4 OF 4



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD 3'-0" X 2'-9" PRESTRESSED CONCRETE BOX BEAM UNIT					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					TOTAL SHEETS 19

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

ASSEMBLED BY: N.D. AIUTO DATE: 1/20/15
CHECKED BY: T.H. CARROLL DATE: 2/23/15
DRAWN BY: TLA 5/05
CHECKED BY: GM 6/05
ADDED: 7/11/05
REV. 5/1/06
REV. 10/1/11
TLA/GM
MAA/GM



ELEVATION

NOTE : FOR ATTACHMENT OF METAL RAIL TO END POST, SEE STANDARD NO. BMR2.

NOTES

AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER, THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

UNLESS OTHERWISE REQUIRED IN THE CONTRACT DOCUMENTS, THE CONTRACTOR HAS THE OPTION TO USE AN ALTERNATE TO THE 2 BAR METAL RAIL. THE ALTERNATE RAIL SHALL MEET THE REQUIREMENTS OF THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS AND MUST BE LISTED ON THE DEPARTMENT'S APPROVED PRODUCTS LIST (APL) UNDER "2 BAR METAL RAIL ALTERNATE". ADJUSTMENTS TO THE CONCRETE PARAPET WILL NOT BE ALLOWED.

ALUMINUM RAILS

MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B-221 ALLOY 6061-T6. MATERIAL FOR RIVETS SHALL BE ASTM B316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE POINT COLD DRIVEN AS PER DRAWING.

THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY.

MATERIAL FOR SHIMS TO BE ASTM B209 ALLOY 6061-T6.

GALVANIZED STEEL RAILS

MATERIAL AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS:

POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS: AASHTO M270 GRADE 36 STRUCTURAL STEEL - GALVANIZED TO AASHTO M111.

RIVETS: RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A502 FOR GRADE 1 RIVETS.

THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SPECIFICATIONS TT-P-641.

SHIMS: SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

RAIL CAPS: RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A570 FOR GRADE 33 OR A611 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M111.

GENERAL NOTES

RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS.

FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD NO. BMR2.

CAP SCREWS SHALL BE ASTM F593 ALLOY 305 STAINLESS STEEL. WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.

CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED.

METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE.

METHOD OF MEASUREMENT FOR METAL RAILS: FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD SPECIFICATIONS.

CURVED RAIL USAGE: WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER.

TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST, BUT REMAINS VISIBLE AFTER RAIL PLACEMENT.

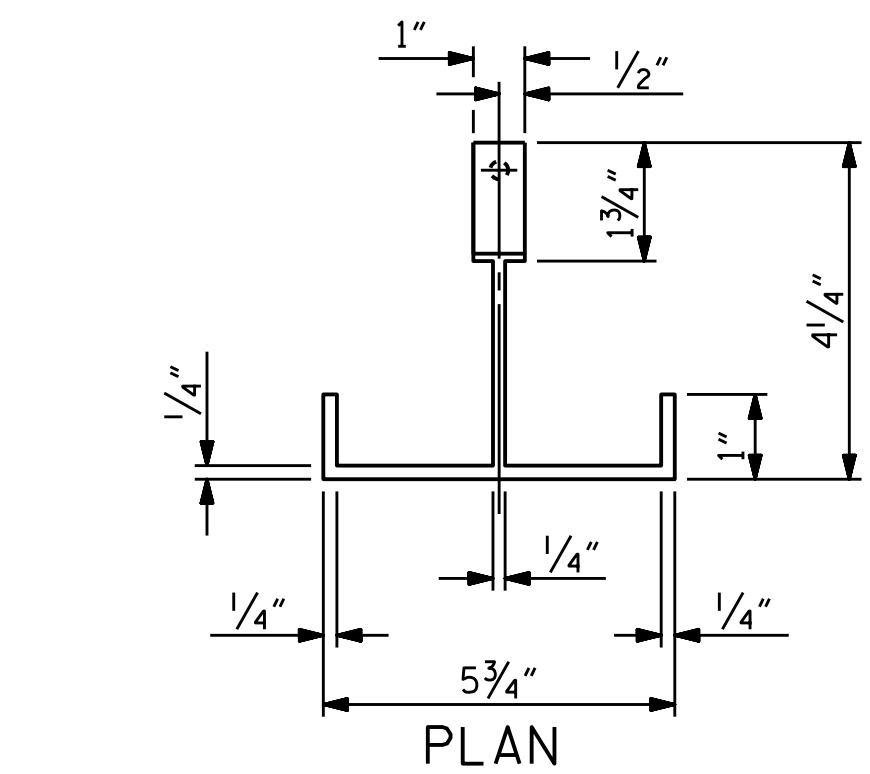
SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.

ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE.

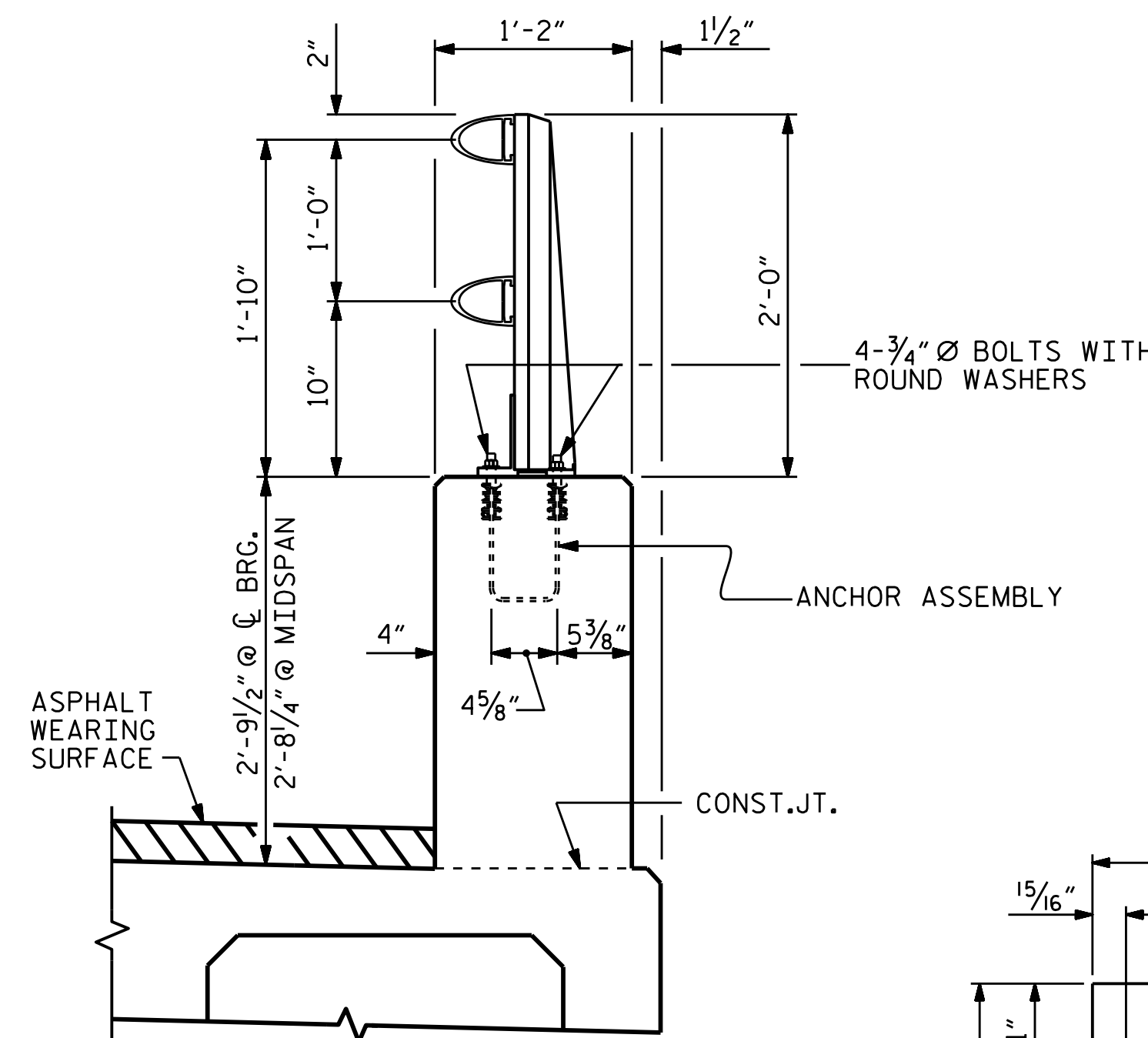
MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL.

GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

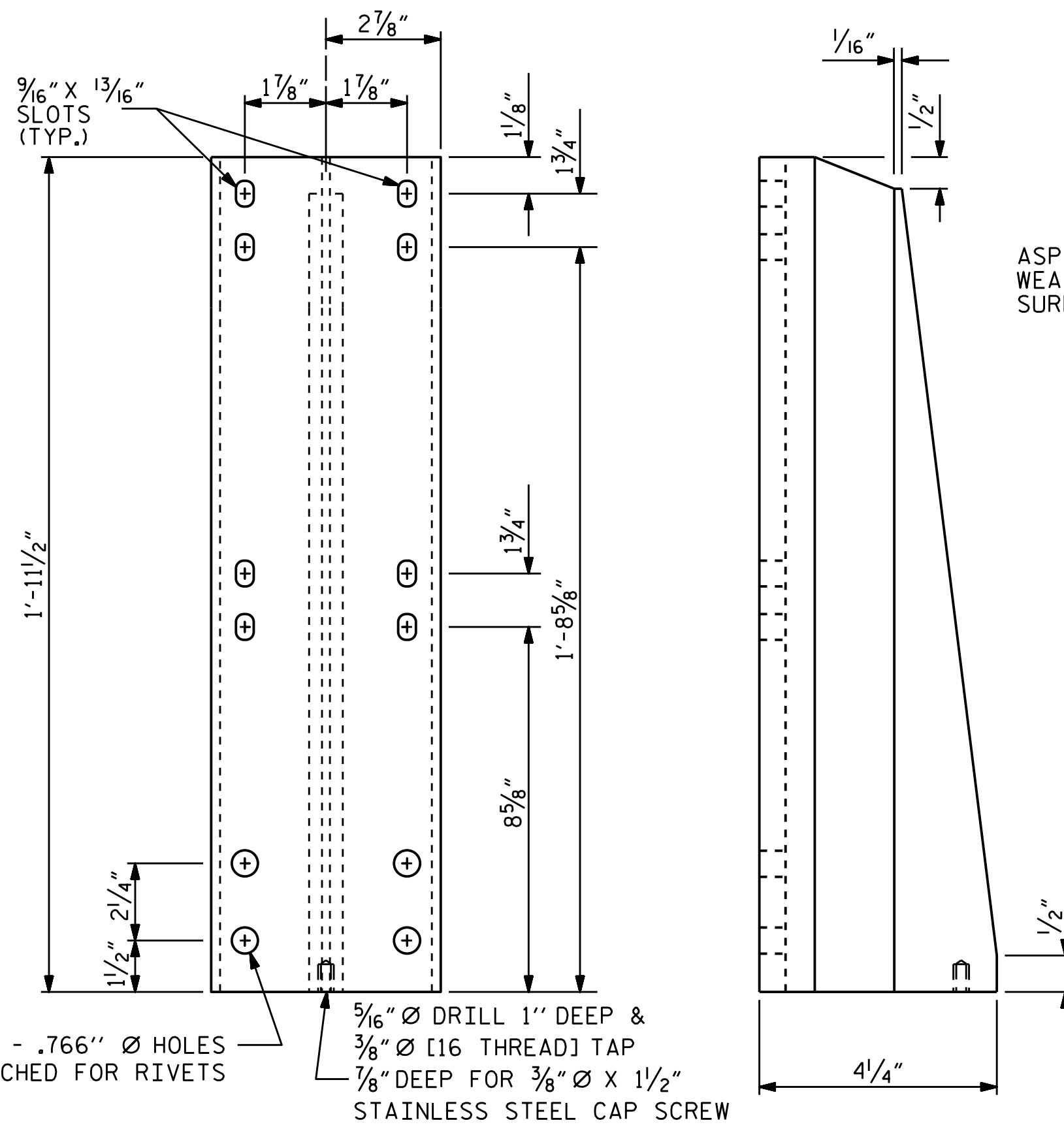
PAY LENGTH = 143.15 LIN. FT.



PLAN



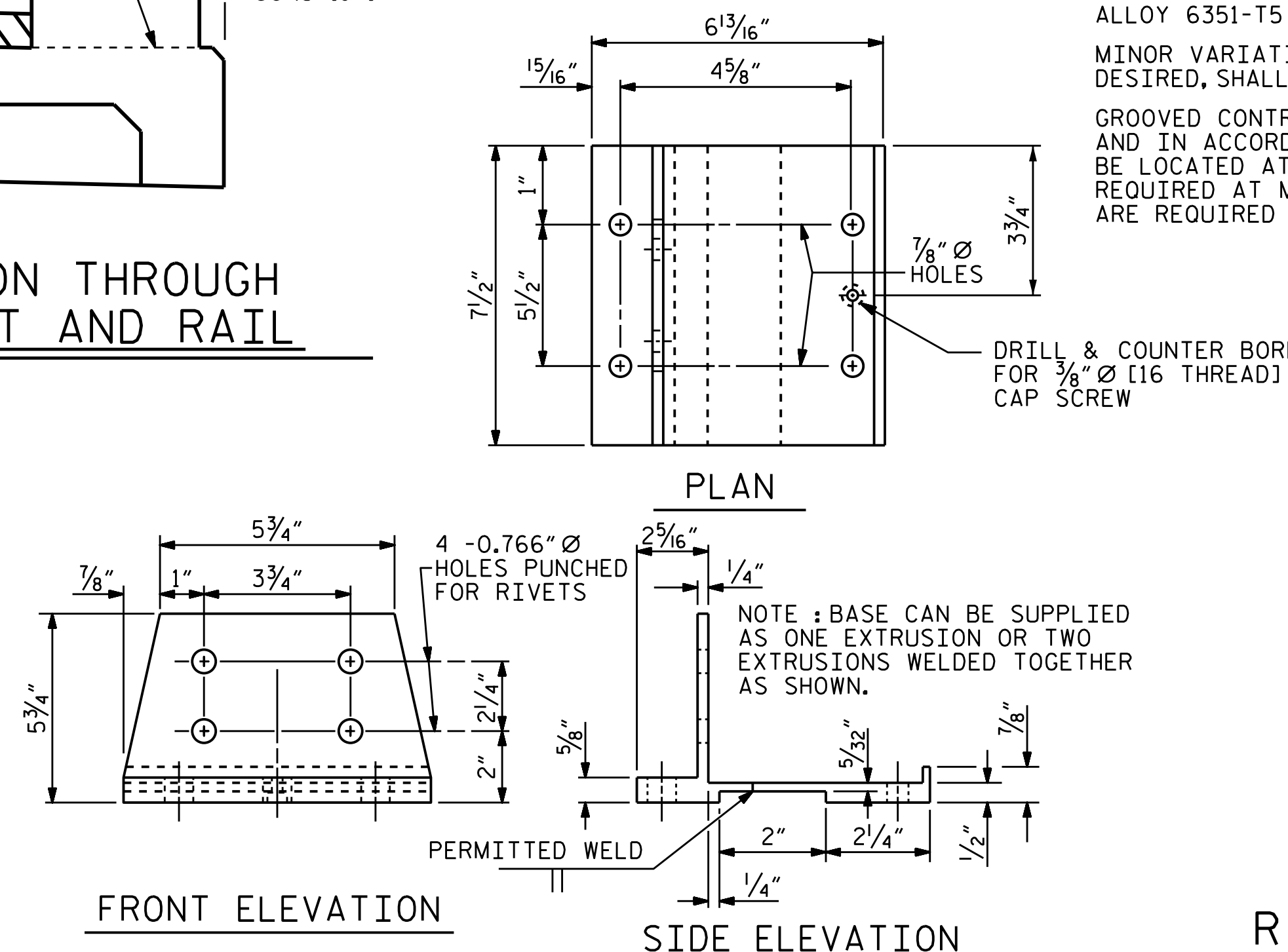
SECTION THROUGH PARAPET AND RAIL



FRONT ELEVATION

SIDE ELEVATION

DETAILS OF POST



FRONT ELEVATION

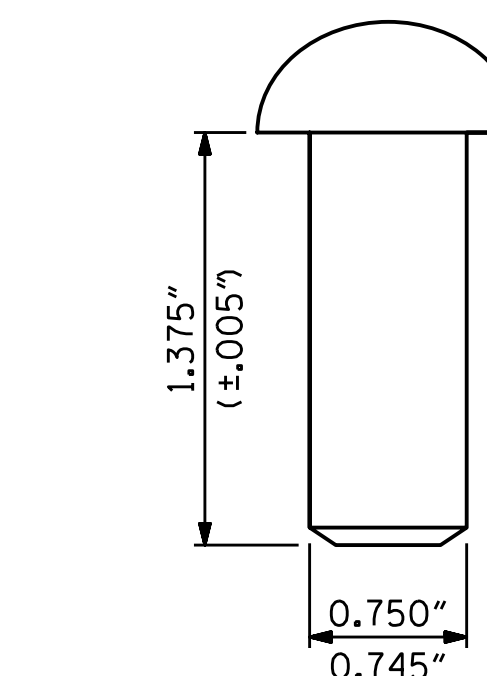
SIDE ELEVATION

POST BASE DETAILS

ASSEMBLED BY : N.D'AIUTO DATE : 1/28/15
 CHECKED BY : T.H.CARROLL DATE : 3/4/15

DRAWN BY : EEM 6/94 REV. 5/1/06 TLA/GM
 CHECKED BY : RCW 6/94 REV. 10/1/11 MAA/GM
 REV. 6/13 MAA/GM

21-JAN-2016 08:55
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RIVET DETAIL



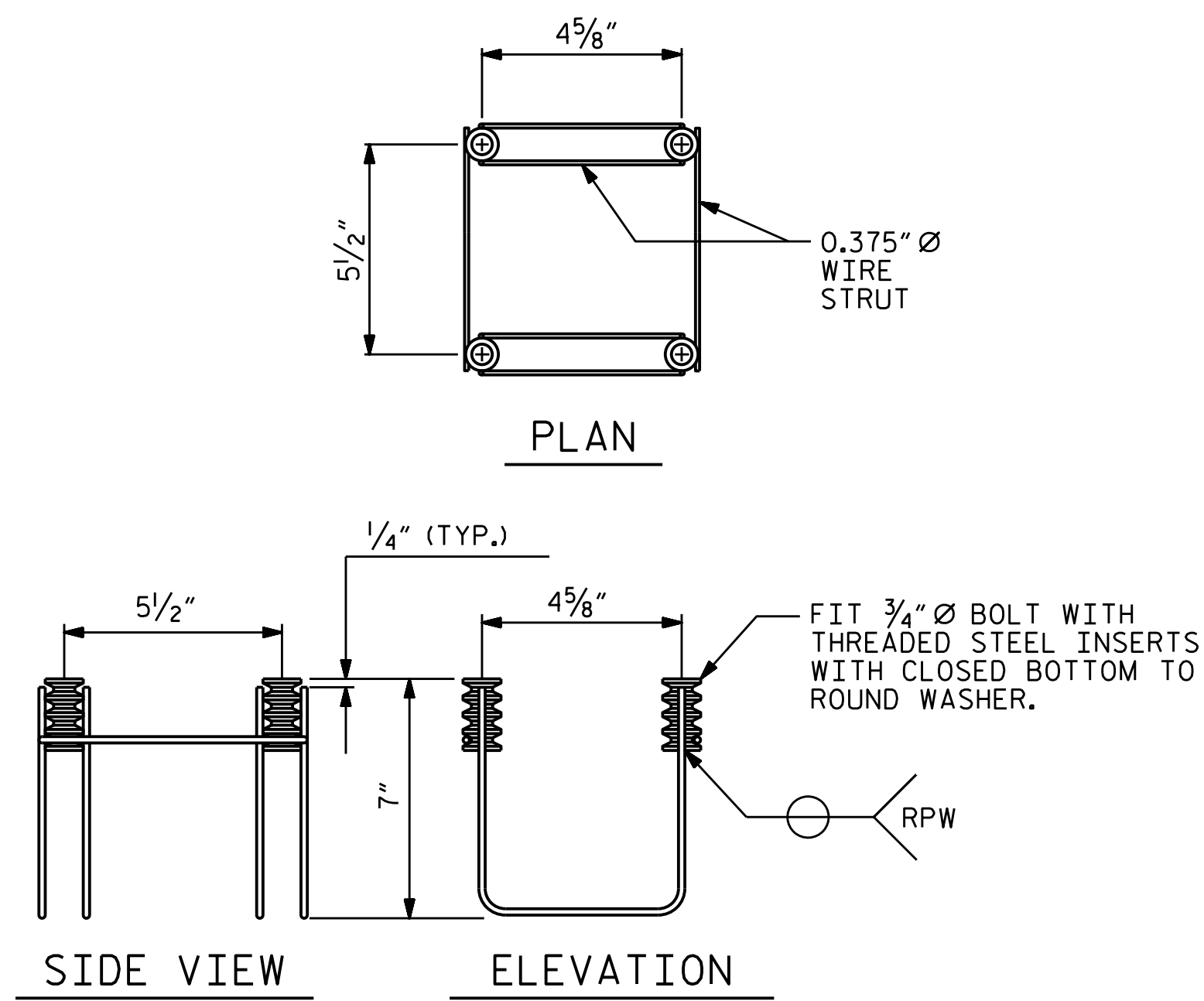
PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA		DEPARTMENT OF TRANSPORTATION		RALEIGH		STANDARD		2 BAR METAL RAIL	
REVISIONS									
NO.	BY:	DATE:	NO.	BY:	DATE:	SHEET NO.			
1			3			S-9			
2			4			TOTAL SHEETS 19			

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STD. NO. BMR3



4-BOLT METAL RAIL ANCHOR ASSEMBLY
(28 ASSEMBLIES REQUIRED)

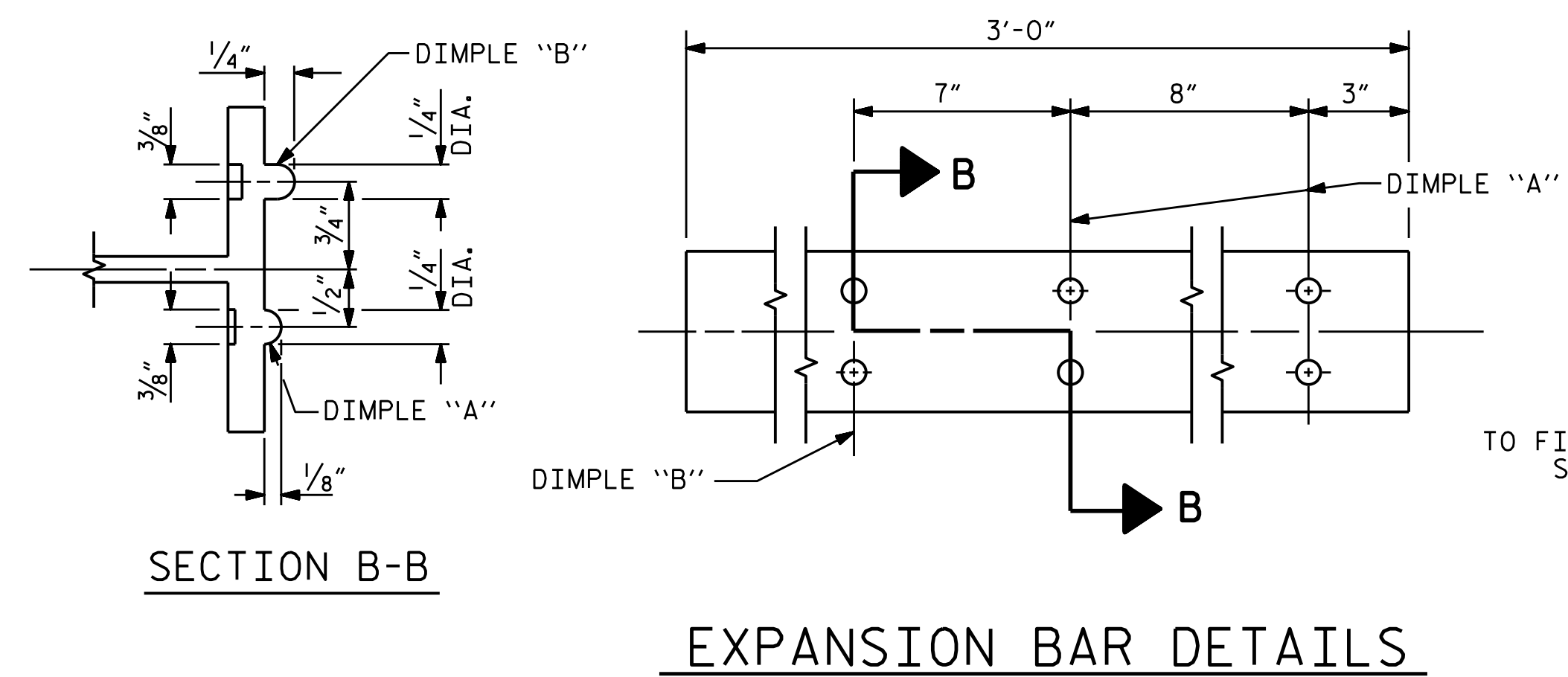
NOTES

THE STRUCTURAL CONCRETE ANCHOR ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS :

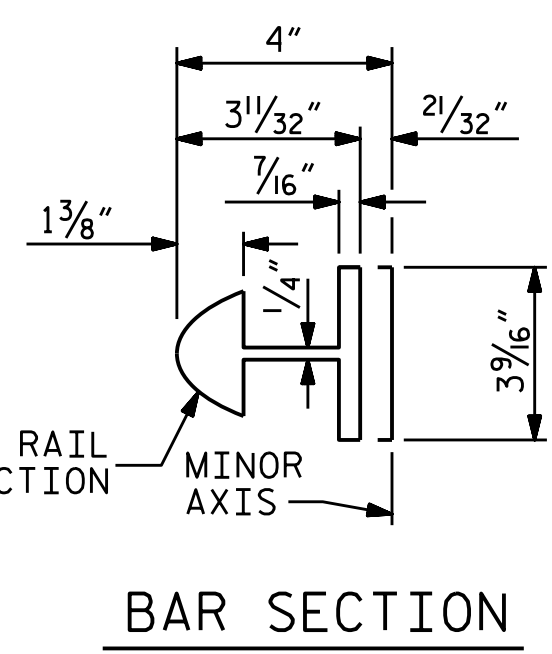
- A. FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 2" FOR 3/4" FERRULES.
- B. 4-3/4" Ø X 2 1/2" BOLTS WITH WASHERS. BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 2 1/2" GALVANIZED BOLTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.
- C. WIRE STRUT SHOWN IN THE CONCRETE ANCHOR ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/16" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.
- D. THE METAL RAIL ANCHOR ASSEMBLIES TO BE HOT DIPPED GALVANIZED TO CONFORM TO REQUIREMENTS OF AASHTO M111.
- E. THE COST OF THE METAL RAIL ANCHOR ASSEMBLY WITH BOLTS AND WASHERS COMPLETE IN PLACE SHALL BE INCLUDED IN THE PRICE BID FOR LINEAR FEET OF METAL RAIL.
- F. BOLTS TO BE TIGHTENED ONE-HALF TURN WITH A WRENCH FROM A FINGER-TIGHT POSITION.

THE CONTRACTOR MAY USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF THE METAL RAIL ANCHOR ASSEMBLY. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE THE STANDARD SPECIFICATIONS.

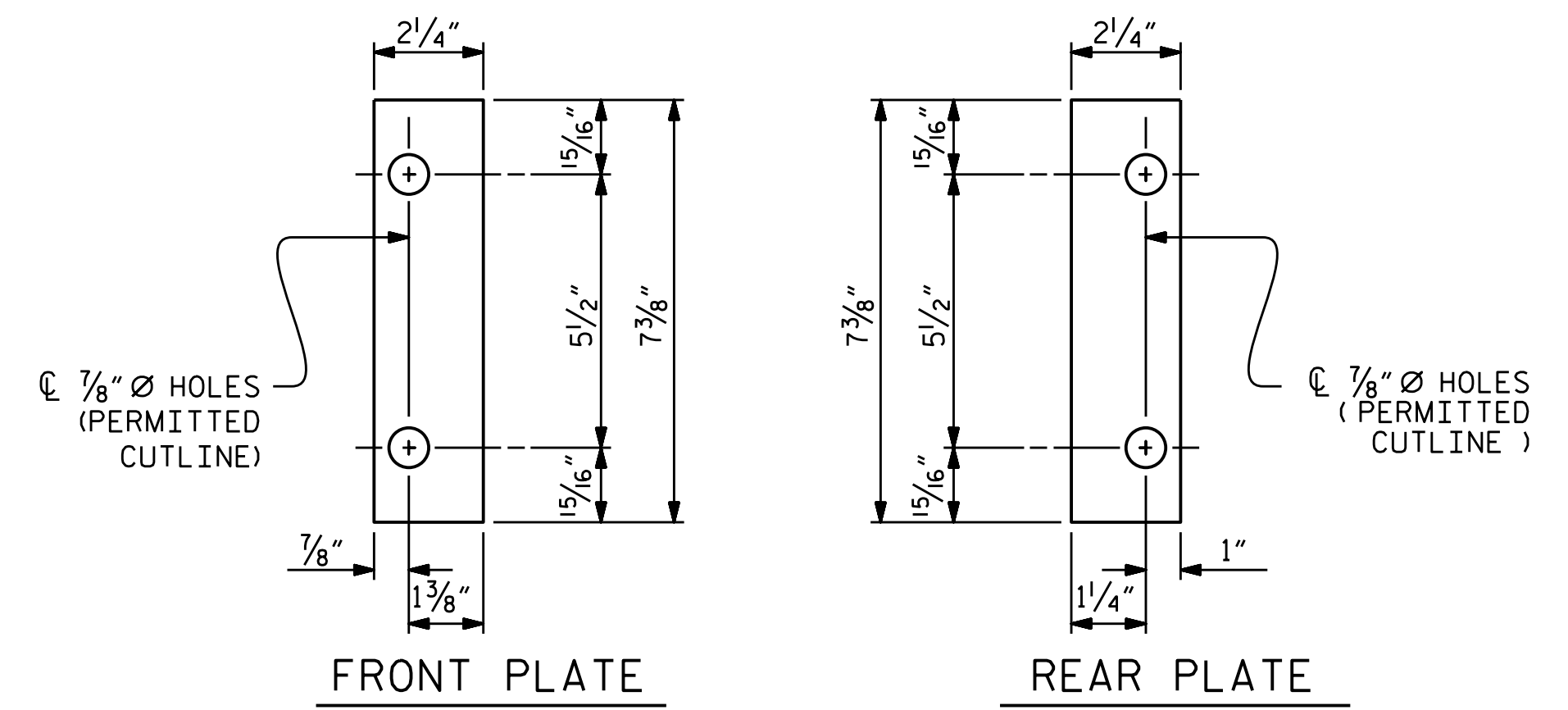
WHEN ADHESIVELY ANCHORED ANCHOR BOLTS ARE USED, BOLTS SHALL MEET THE REQUIREMENTS OF ASTM F593 ALLOY 304 STAINLESS STEEL WITH MINIMUM 75,000 PSI ULTIMATE STRENGTH, NUTS SHALL MEET THE REQUIREMENTS OF ASTM F594 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL.



EXPANSION BAR DETAILS

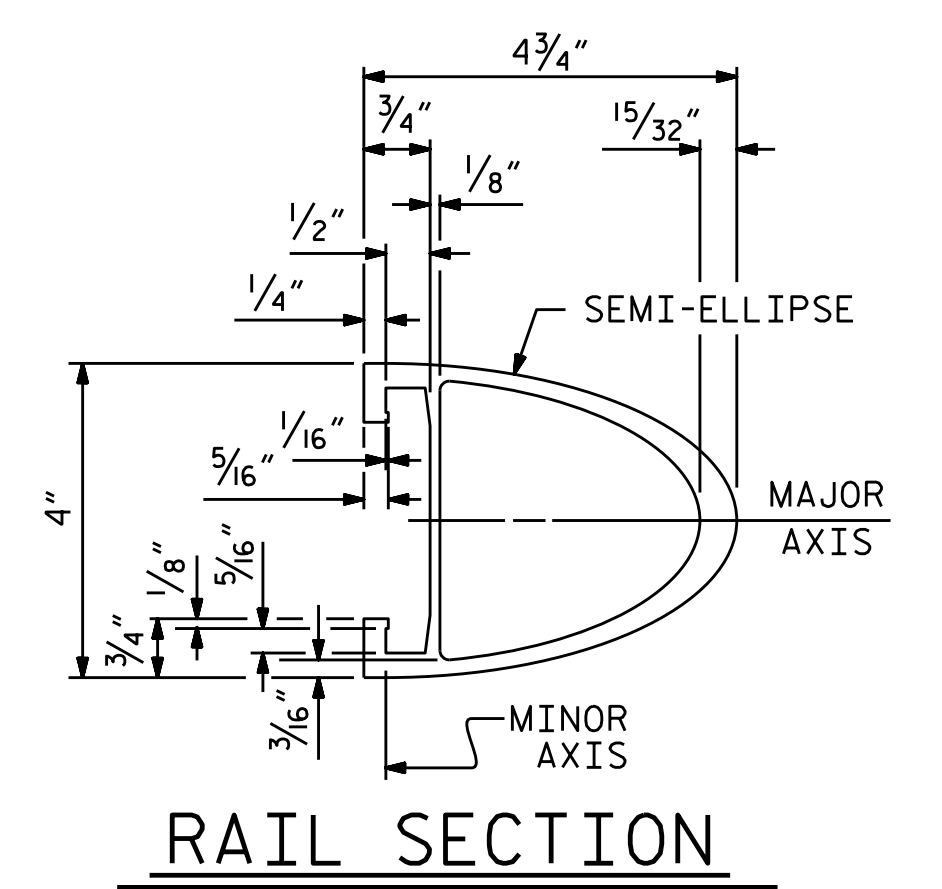


BAR SECTION

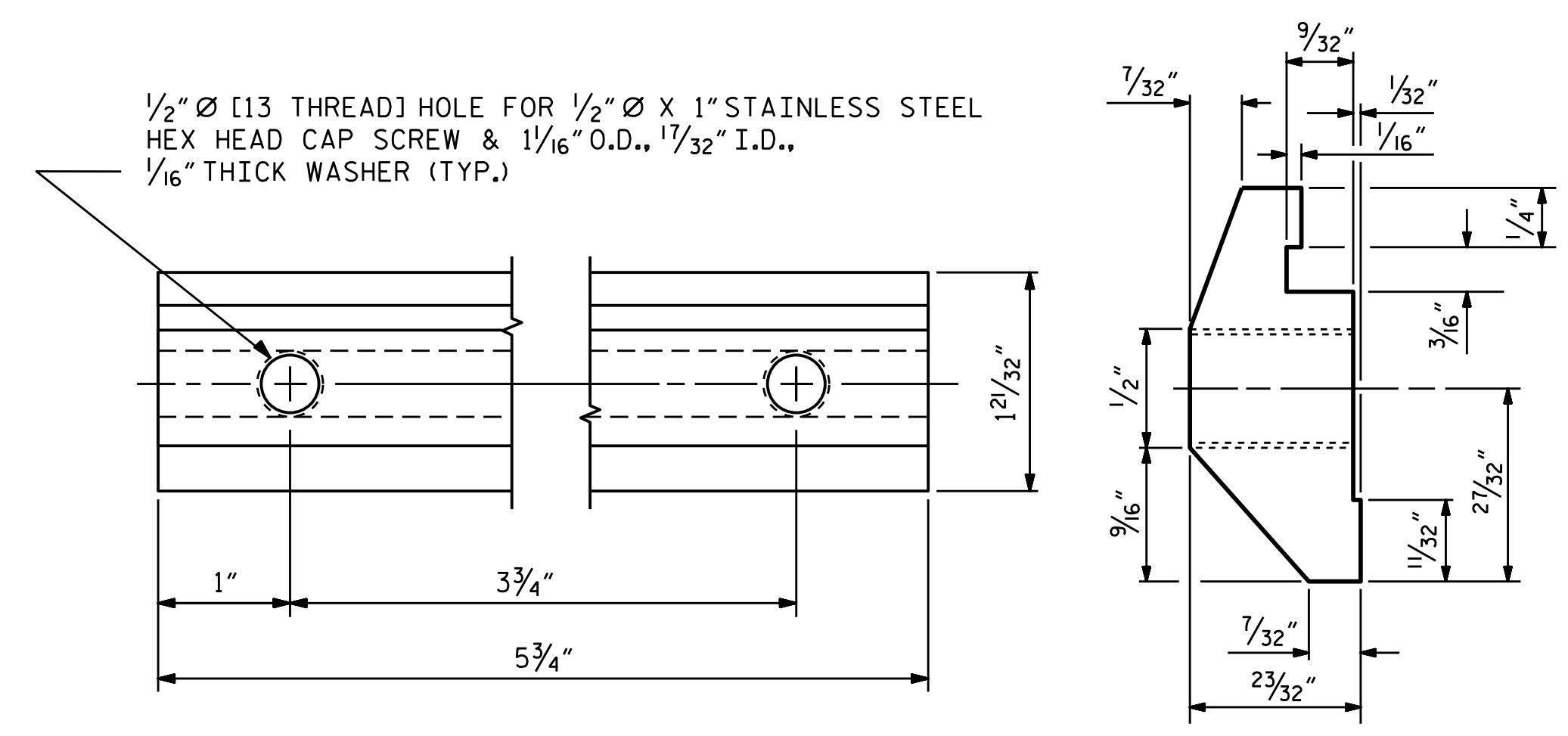


SHIM DETAILS

NOTE : SHIMS MAY BE CUT ALONG PERMITTED CUTLINE OR SLOTTED TO EDGE OF PLATE TO FACILITATE PLACEMENT.

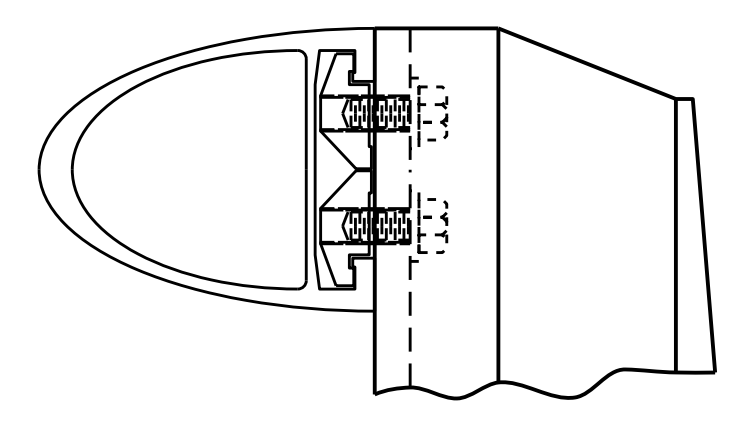


RAIL SECTION

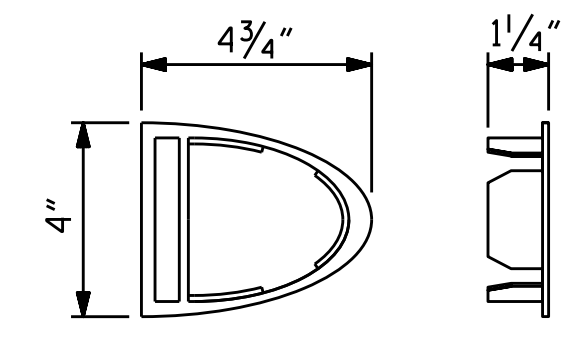


CLAMP BAR DETAIL

(4 REQUIRED PER POST)

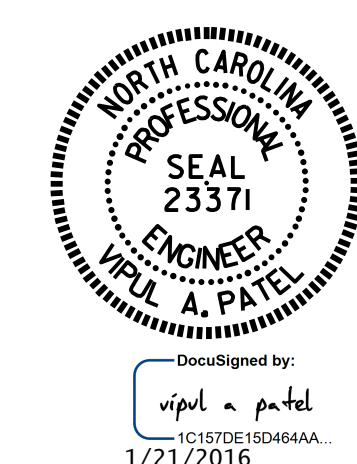


CLAMP ASSEMBLY



RAIL CAP

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-
 SHEET 2 OF 2

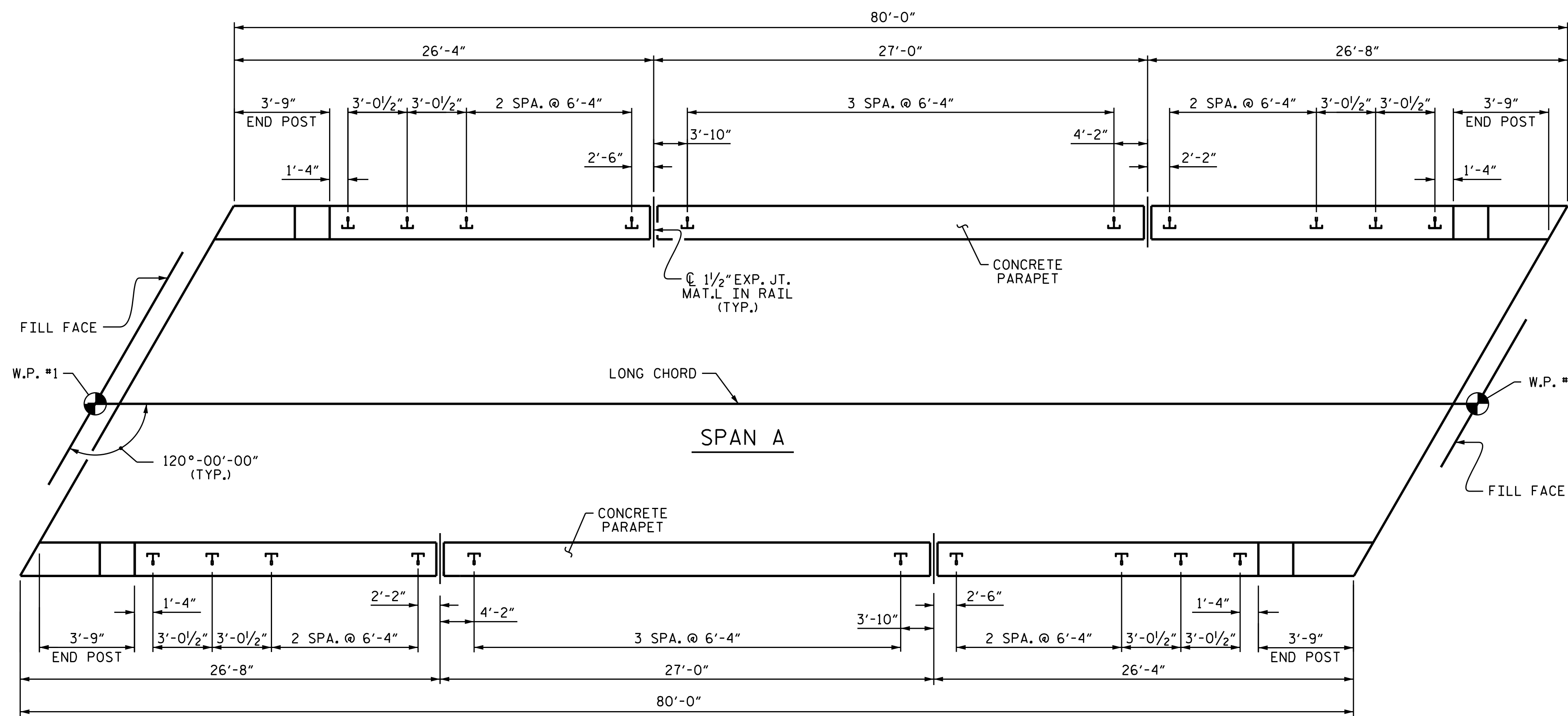


STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 2 BAR METAL RAIL

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-10
1			3			TOTAL SHEETS
2			4			19

ASSEMBLED BY :	N.D'AIUTO	DATE :	1/28/15
CHECKED BY :	T.H.CARROLL	DATE :	3/4/15
DRAWN BY :	EEM 6/94	REV. 8/16/99	MAB/LES
CHECKED BY :	RCW 6/94	REV. 5/1/06R	KMM/GM
		REV. 10/1/11	MAA/GM

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED



PLAN OF RAIL POST SPACINGS

NOTES

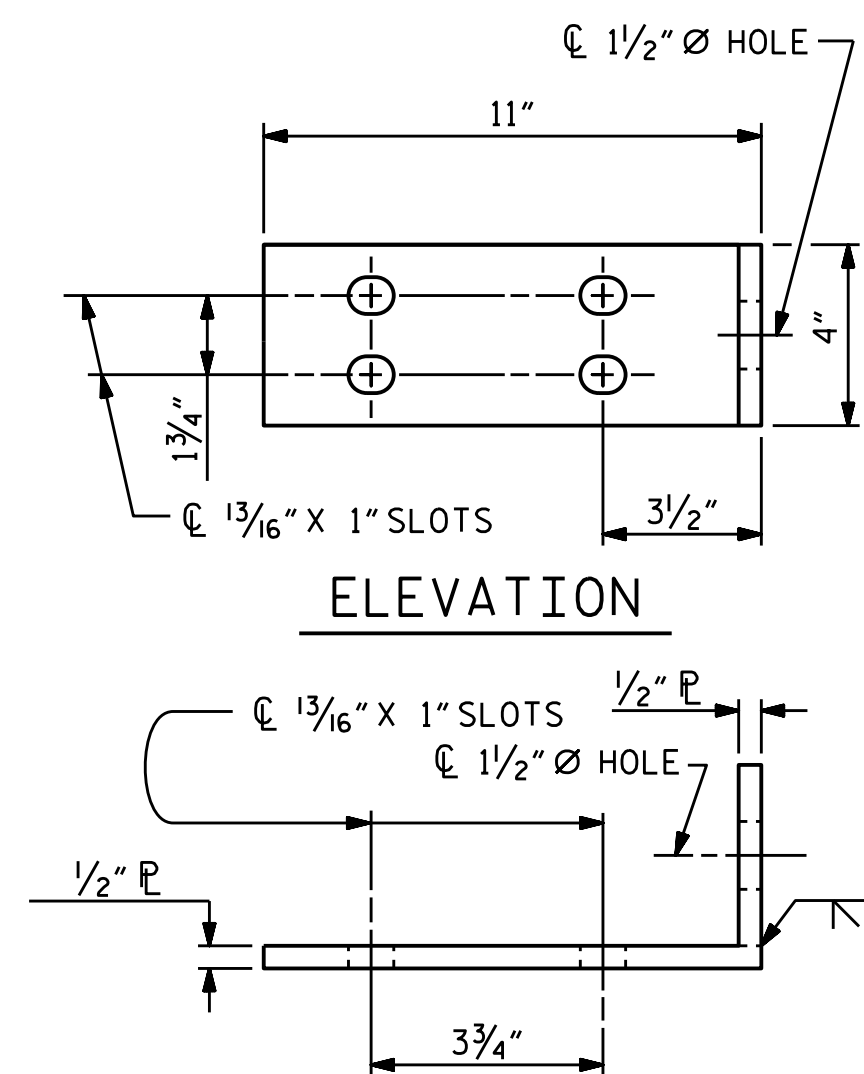
STRUCTURAL CONCRETE INSERT

- THE STRUCTURAL CONCRETE INSERT ASSEMBLY SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- FERRULES SHALL BE MADE FROM STEEL MEETING THE REQUIREMENTS OF AASHTO M169, GRADE 12L14 AND SHALL HAVE A MINIMUM LENGTH OF THREADS OF 1 1/2".
 - 1 - 3/4" Ø X 1 5/8" BOLT WITH WASHER, BOLT SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307. BOLT AND WASHER SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLT AND WASHER MAY BE USED AS AN ALTERNATE FOR THE 3/4" Ø X 1 5/8" GALVANIZED BOLT AND WASHER. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)
 - WIRE STRUT SHOWN IN THE CONCRETE INSERT ASSEMBLY DETAIL IS THE MINIMUM ALLOWABLE SIZE AND SHALL HAVE A MINIMUM TENSILE STRENGTH OF 100,000 PSI. AS AN OPTION, A 1/16" Ø WIRE STRUT WITH A MINIMUM TENSILE STRENGTH OF 90,000 PSI IS ACCEPTABLE.

NOTES

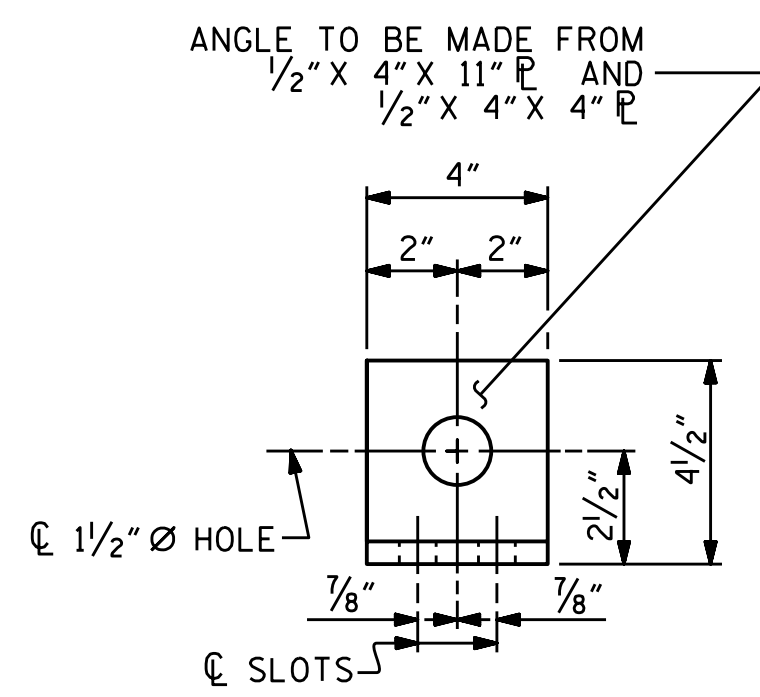
METAL RAIL TO END POST CONNECTION

- THE METAL RAIL TO END POST CONNECTION SHALL CONSIST OF THE FOLLOWING COMPONENTS:
- 1/2" PLATES SHALL CONFORM TO AASHTO M270 GRADE 36 AND SHALL BE GALVANIZED AFTER FABRICATION.
 - 3/4" STRUCTURAL CONCRETE INSERT SHALL HAVE A WORKING LOAD SHEAR CAPACITY OF 4800 LBS. THE FERRULES SHALL ENGAGE A 3/4" Ø X 1 5/8" BOLT WITH 2" O.D. WASHER IN PLACE. THE 3/4" Ø X 1 5/8" BOLT SHALL HAVE N.C. THREADS.
 - CAP SCREWS FOR RAIL ATTACHMENT TO ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM F593 ALLOY 305 STAINLESS STEEL. CAP SCREWS TO BE CENTERED IN SLOTS AT 60°.
 - STANDARD CLAMP BARS (SEE METAL RAIL SHEET).
 - 1/2" Ø PIPE SLEEVES (IF REQUIRED) TO BE GALVANIZED.
- THE COST OF THE STANDARD CLAMP BARS AND CAP SCREWS USED IN THE METAL RAIL TO END POST CONNECTION SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR LINEAR FEET OF 2 BAR METAL RAILS.
- THE 3/4" STRUCTURAL CONCRETE INSERT WITH BOLT SHALL BE ASSEMBLED IN THE SHOP.
- THE COST OF THE 3/4" STRUCTURAL CONCRETE INSERT ASSEMBLY, AND THE 1/2" PLATES COMPLETE IN PLACE SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.
- THE CONTRACTOR, AT HIS OPTION, MAY USE AN ADHESIVE BONDING SYSTEM IN LIEU OF THE STRUCTURAL CONCRETE INSERT EMBEDDED IN THE END POST. IF THE ADHESIVE BONDING SYSTEM IS USED, THE 3/4" Ø X 1 5/8" BOLT WITH WASHER SHALL BE REPLACED WITH A 3/4" Ø X 6 1/2" BOLT AND 2" O.D. WASHER. ALL SPECIFICATIONS THAT APPLY TO THE 3/4" Ø X 1 5/8" BOLT SHALL APPLY TO THE 3/4" Ø X 6 1/2" BOLT. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

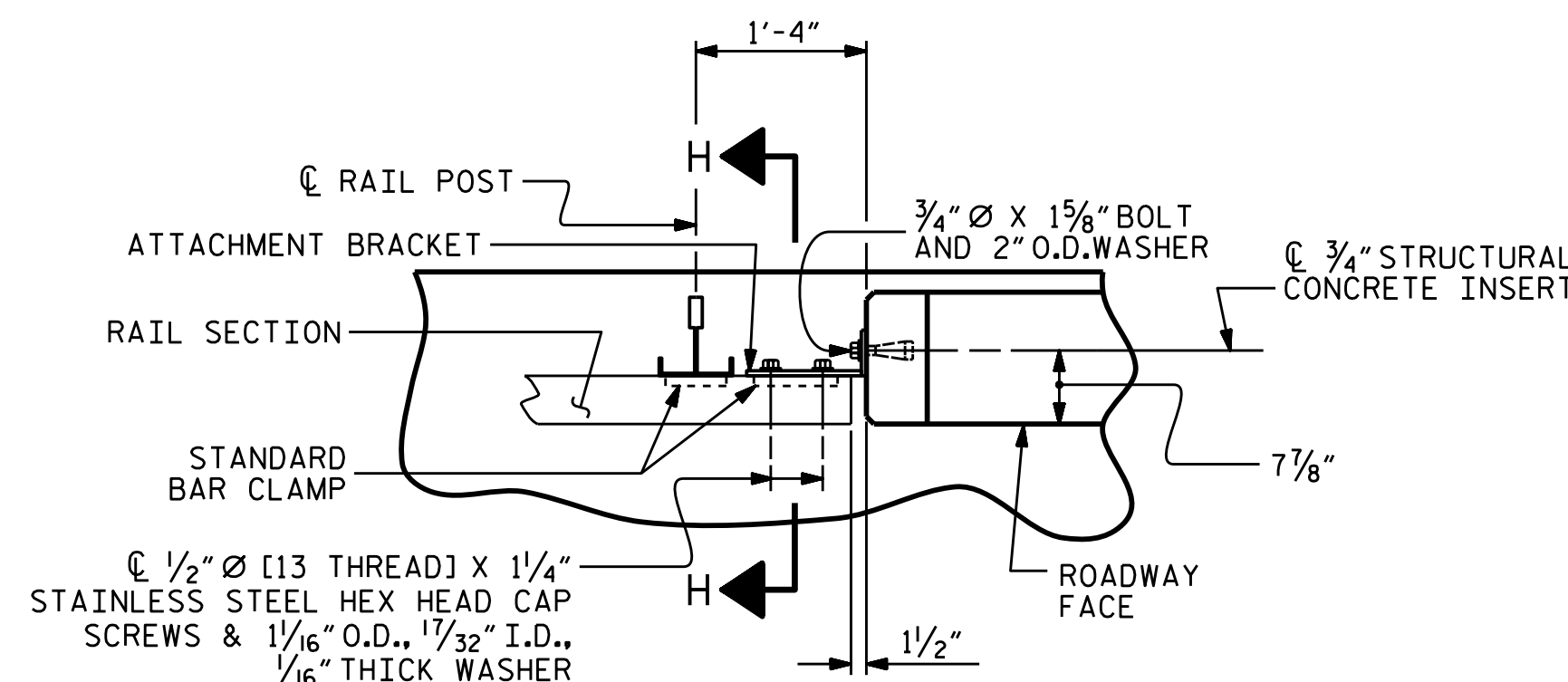


ELEVATION

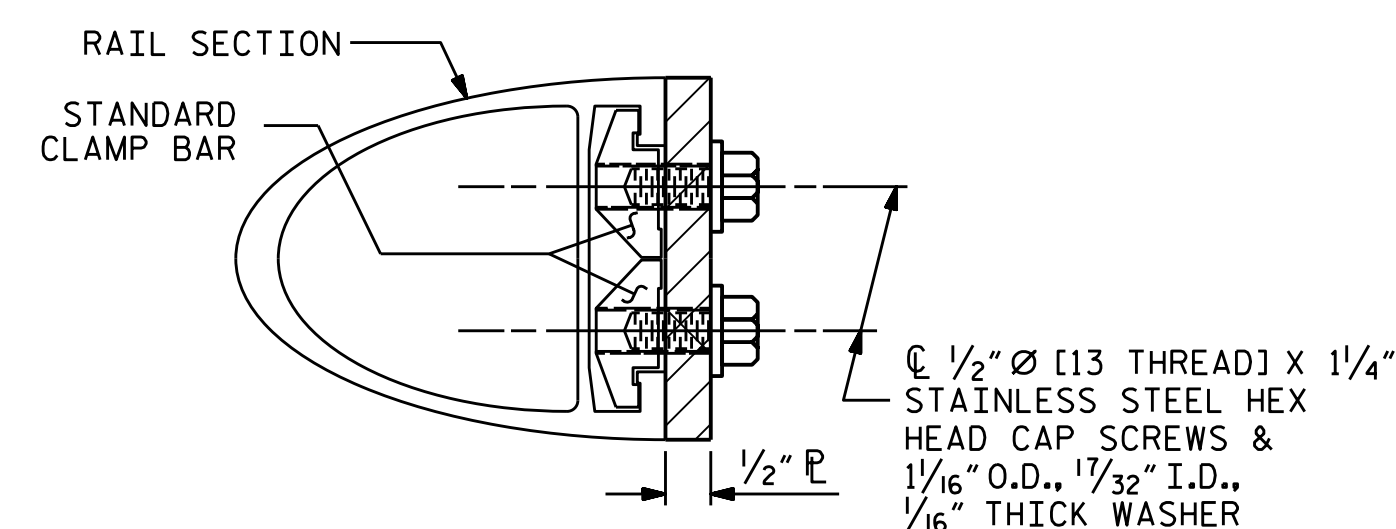
TOP VIEW



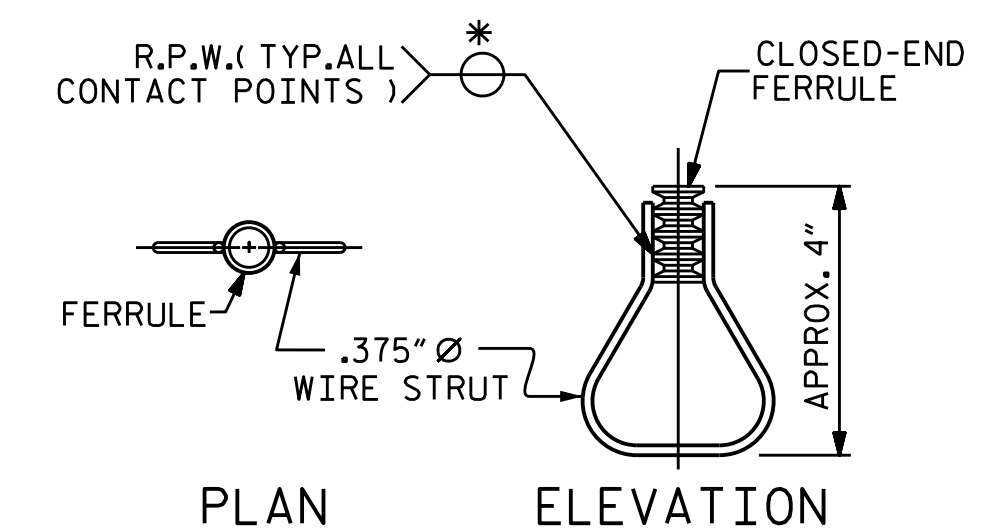
END VIEW



PLAN - RAIL AND END POST



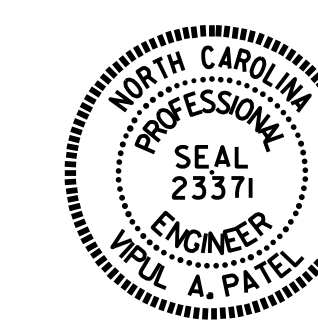
SECTION H-H



STRUCTURAL CONCRETE INSERT

* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

PROJECT NO. B-4751
 GASTON COUNTY
 STATION: 15+53.00 -L-

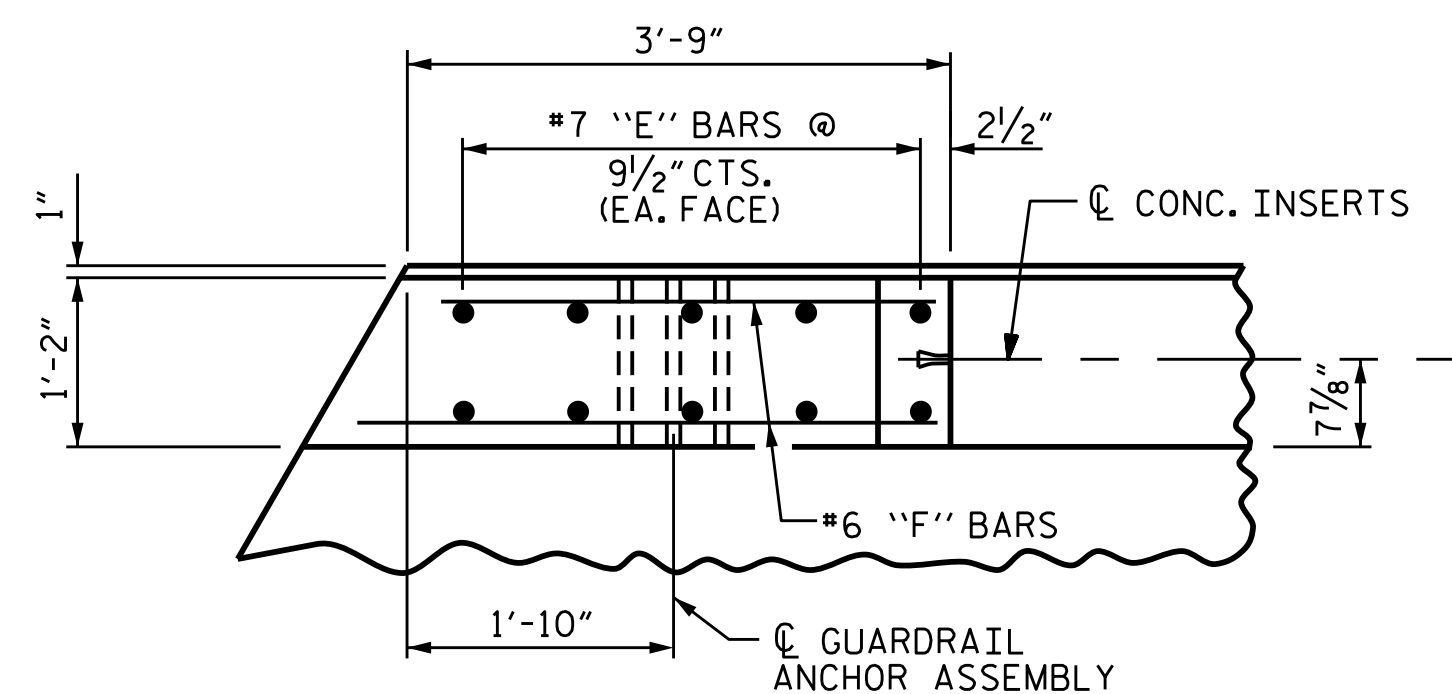


STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 RAIL POST SPACINGS
 AND
 END OF RAIL DETAILS
 FOR TWO BAR METAL RAILS

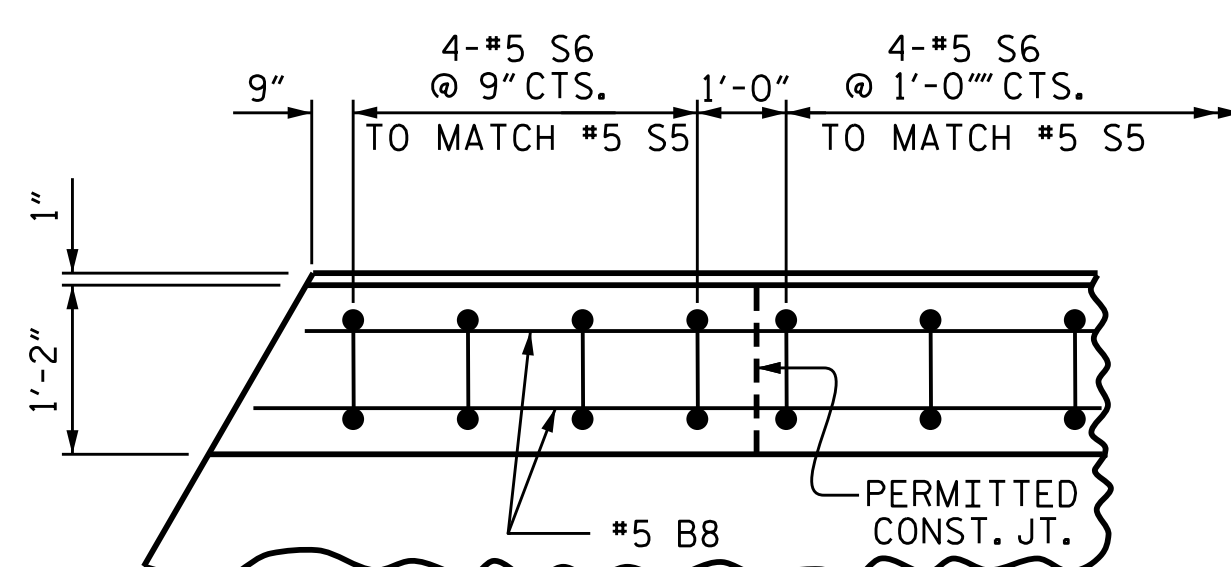
DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-11
1			3			TOTAL SHEETS 19
2			4			

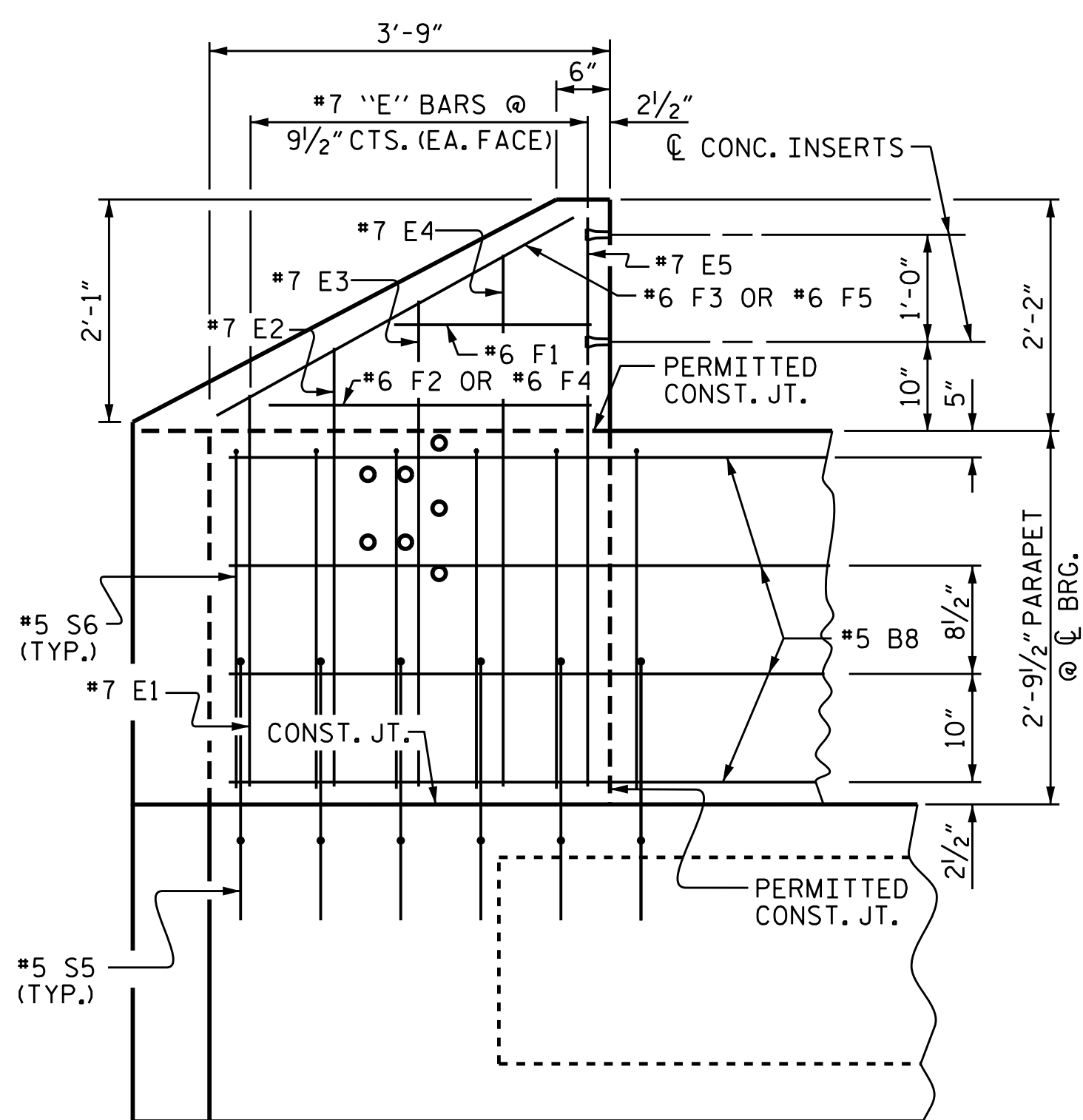
ASSEMBLED BY : N.D.AIUTO	DATE : 1/28/15
CHECKED BY : T.H.CARROLL	DATE : 3/4/15
DRAWN BY : FCJ 1/88	REV. 5/7/03 RWW/JTE
CHECKED BY : CRK 3/89	REV. 5/1/06 TLA/GM
	REV. 10/1/11 MAA/GM



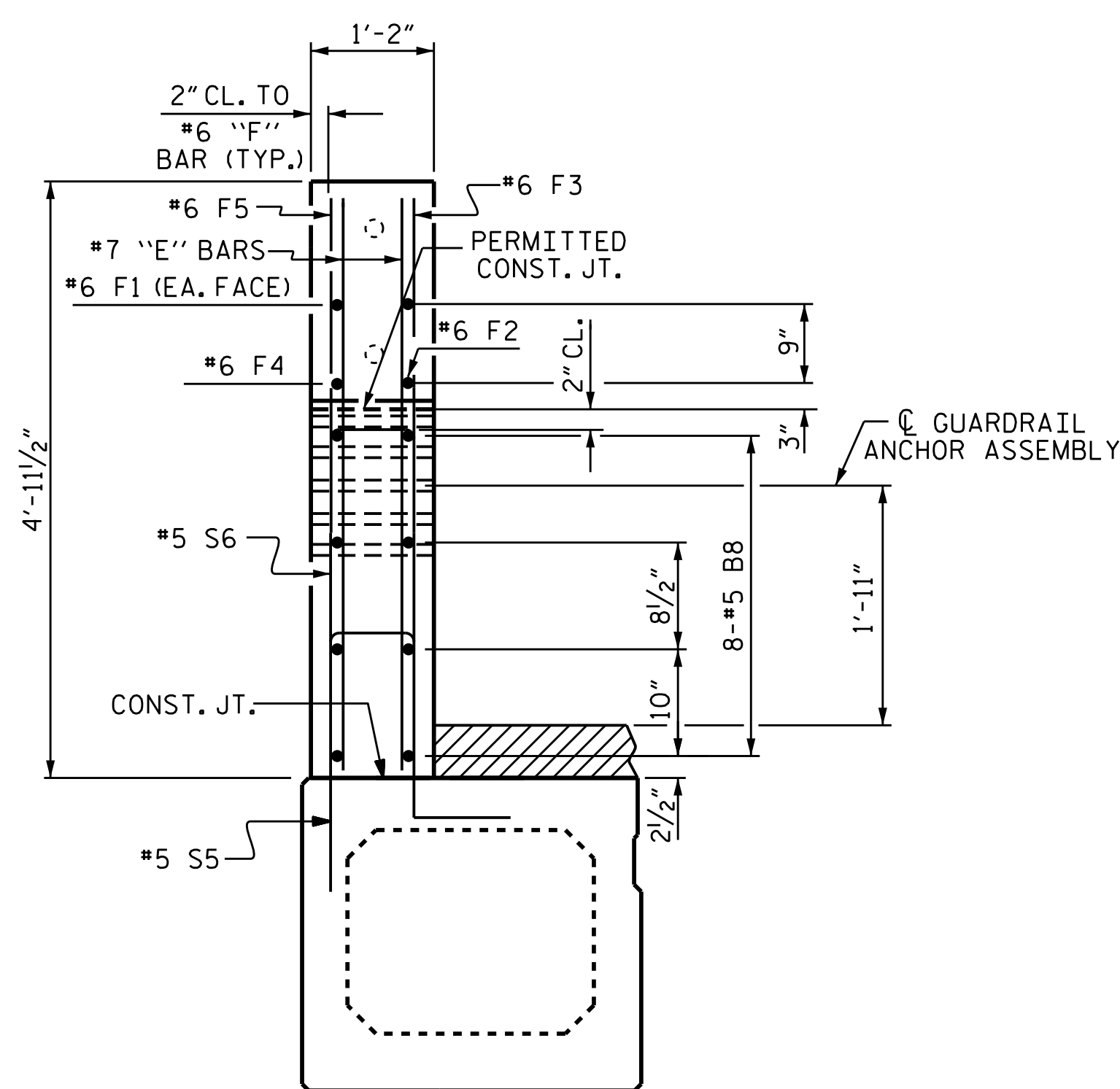
PLAN OF END POST



PLAN OF PARAPET



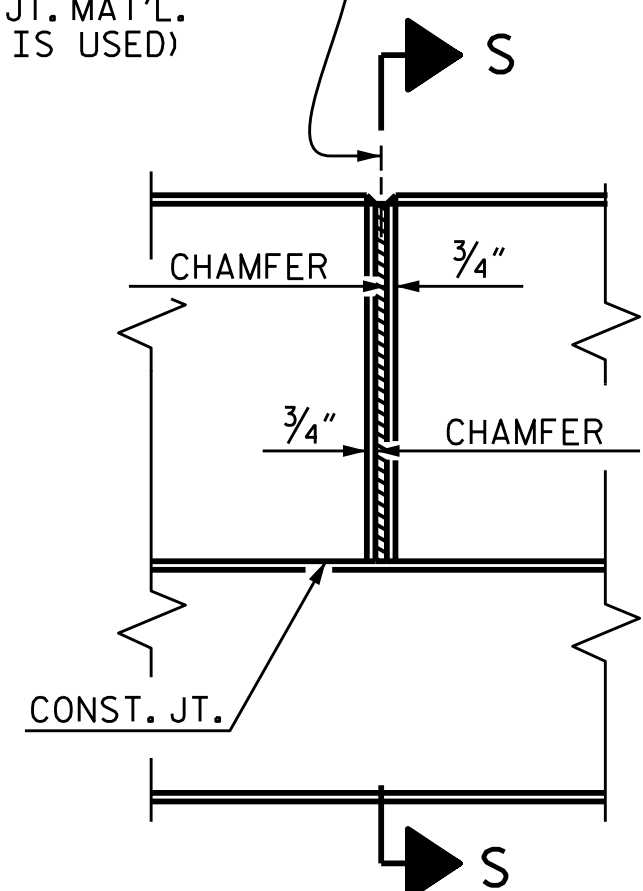
ELEVATION



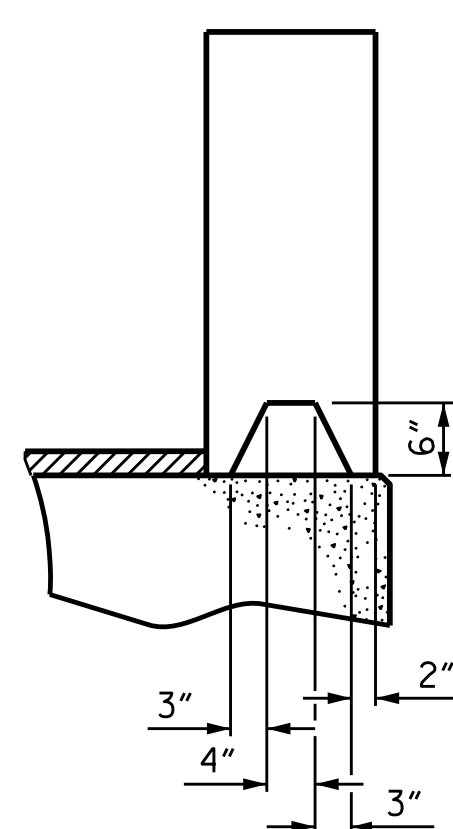
END VIEW

PARAPET AND END POST FOR TWO-BAR RAIL

1/2" EXP. JT. MAT'L HELD IN PLACE WITH GALVANIZED NAILS. (NOTE: OMIT EXP. JT. MAT'L WHEN SLIP FORM IS USED)

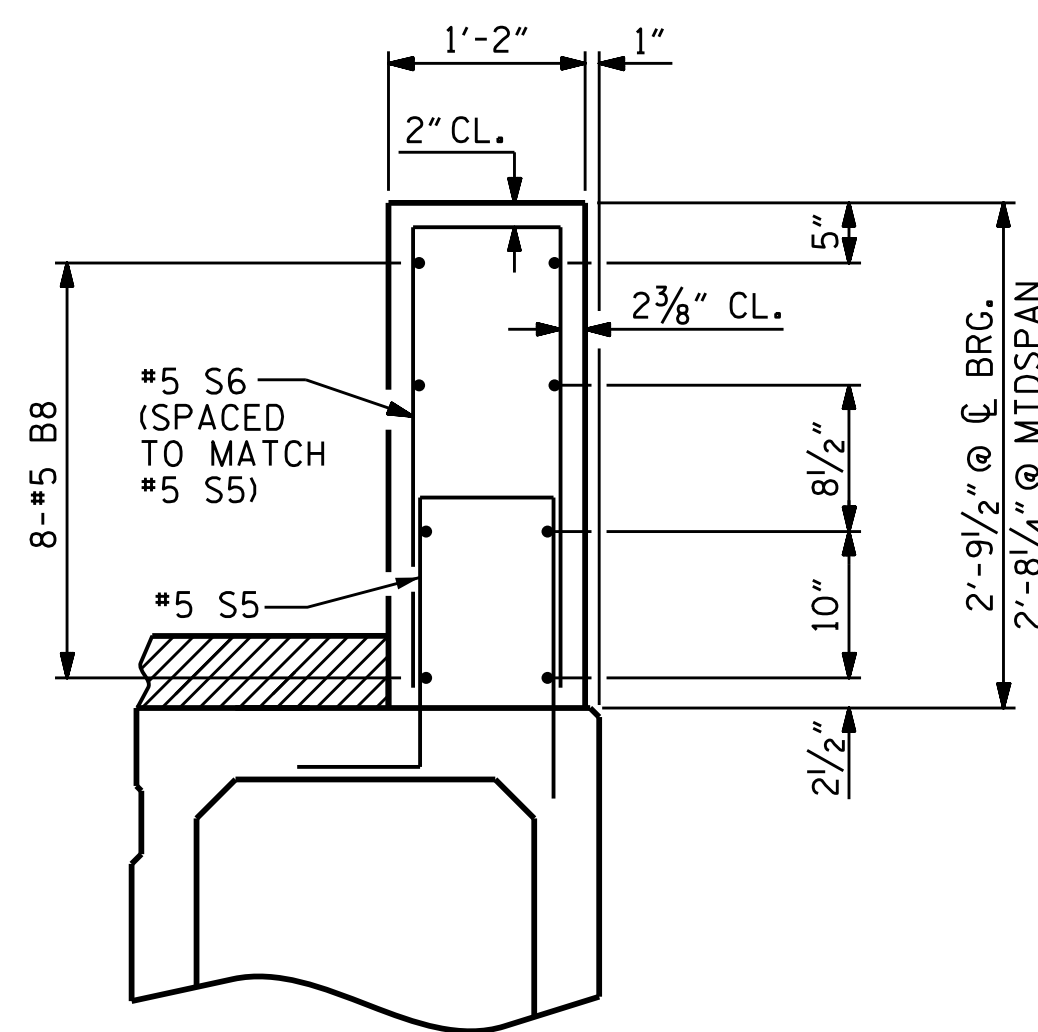


ELEVATION AT EXPANSION JOINTS



SECTION S-S
AT DAM IN OPEN JOINT
(THIS IS TO BE USED ONLY WHEN SLIP FORM IS USED)

PARAPET DETAILS



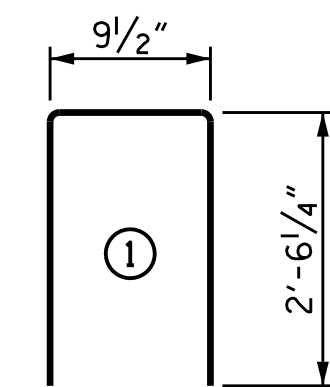
SECTION THROUGH PARAPET

NOTES

ALL REINFORCING STEEL IN THE PARAPETS AND END POSTS SHALL BE EPOXY COATED.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

BAR TYPE



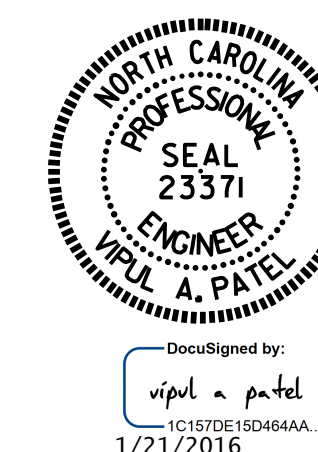
BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

PARAPETS & END POSTS

BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B8	96	#5	STR	15'-1"	1510
* E1	8	#7	STR	2'-11"	48
* E2	8	#7	STR	3'-5"	56
* E3	8	#7	STR	3'-11"	64
* E4	8	#7	STR	4'-5"	72
* E5	8	#7	STR	4'-9"	78
* F1	8	#6	STR	1'-10"	22
* F2	4	#6	STR	3'-6"	21
* F3	4	#6	STR	4'-6"	27
* F4	4	#6	STR	3'-0"	18
* F5	4	#6	STR	3'-11"	24
* S6	160	#5	1	5'-10"	973
* EPOXY COATED REINFORCING STEEL				LBS.	2,913
CLASS AA CONCRETE				CU.YDS.	20.4
1'-2" X 2'-9 1/2" CONCRETE PARAPET				LIN. FT.	160.00

PROJECT NO. B-4751
GASTON COUNTY
STATION: 15+53.00 -L-



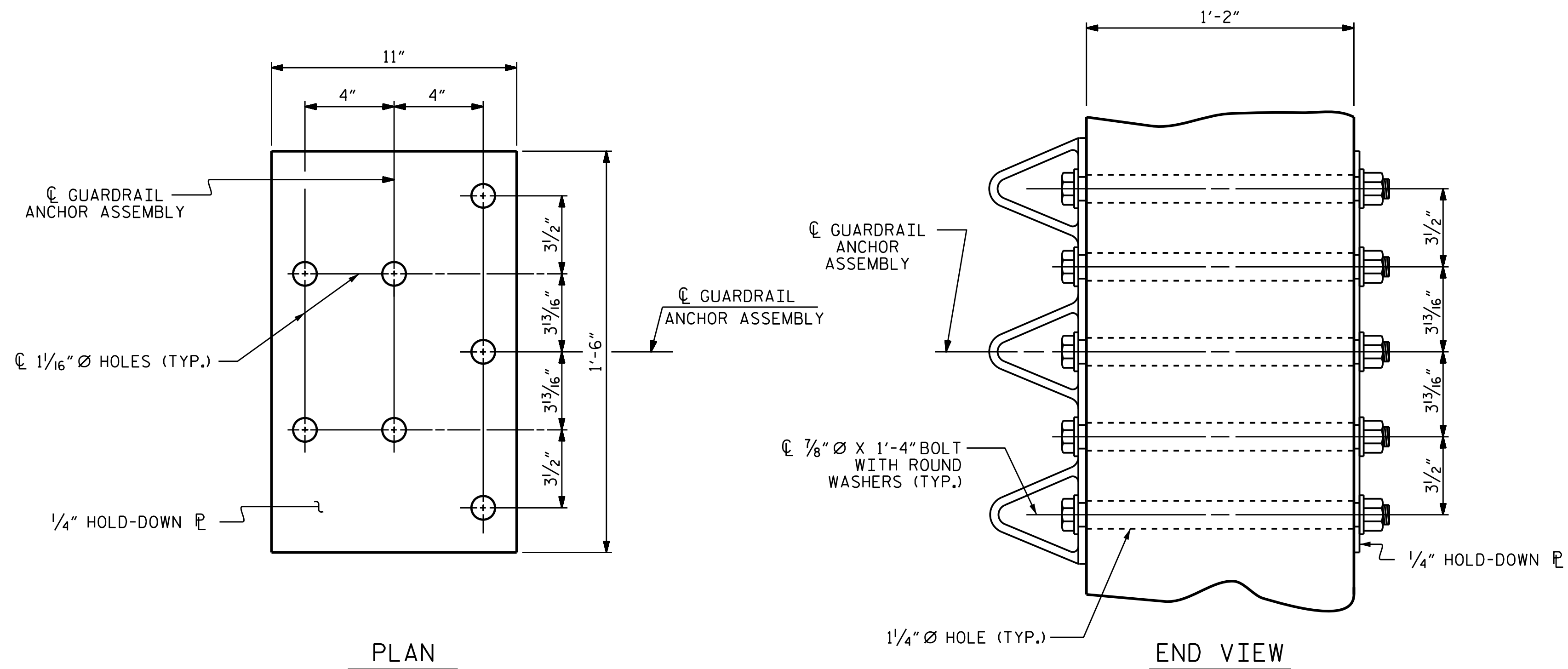
STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH
SUPERSTRUCTURE
PARAPET
&
END POST DETAILS

REVISIONS

NO.	BY:	DATE:	NO.	BY:	DATE:	SHEET NO.
1			3			S-12
2			4			TOTAL SHEETS 19

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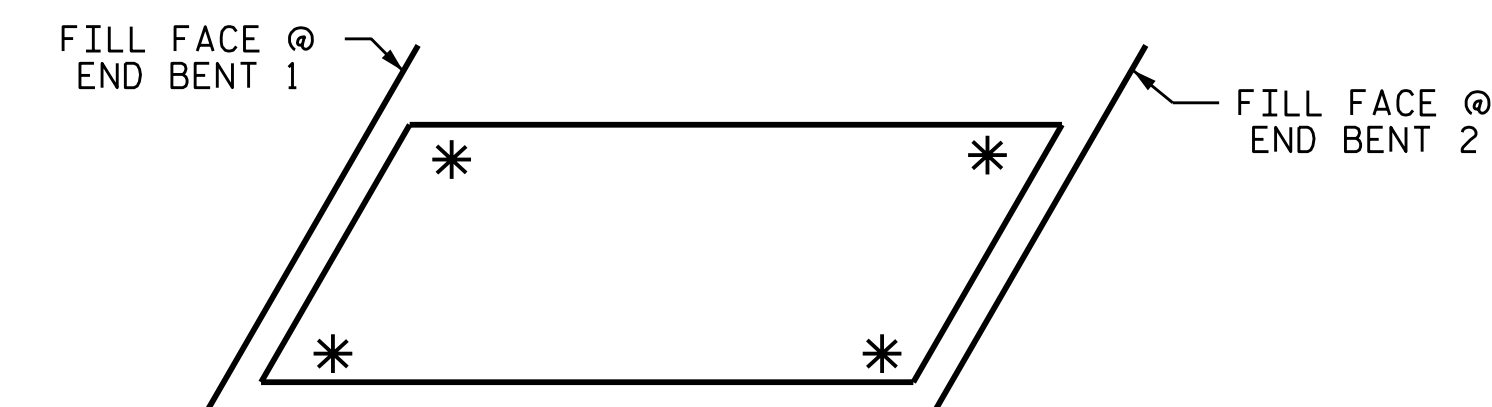
DRAWN BY: N.D. AIUTO DATE: 1/28/15
CHECKED BY: T.H. CARROLL DATE: 3/4/15
DESIGN ENGINEER OF RECORD: N.D. AIUTO DATE: 3/4/15



GUARDRAIL ANCHOR ASSEMBLY DETAILS

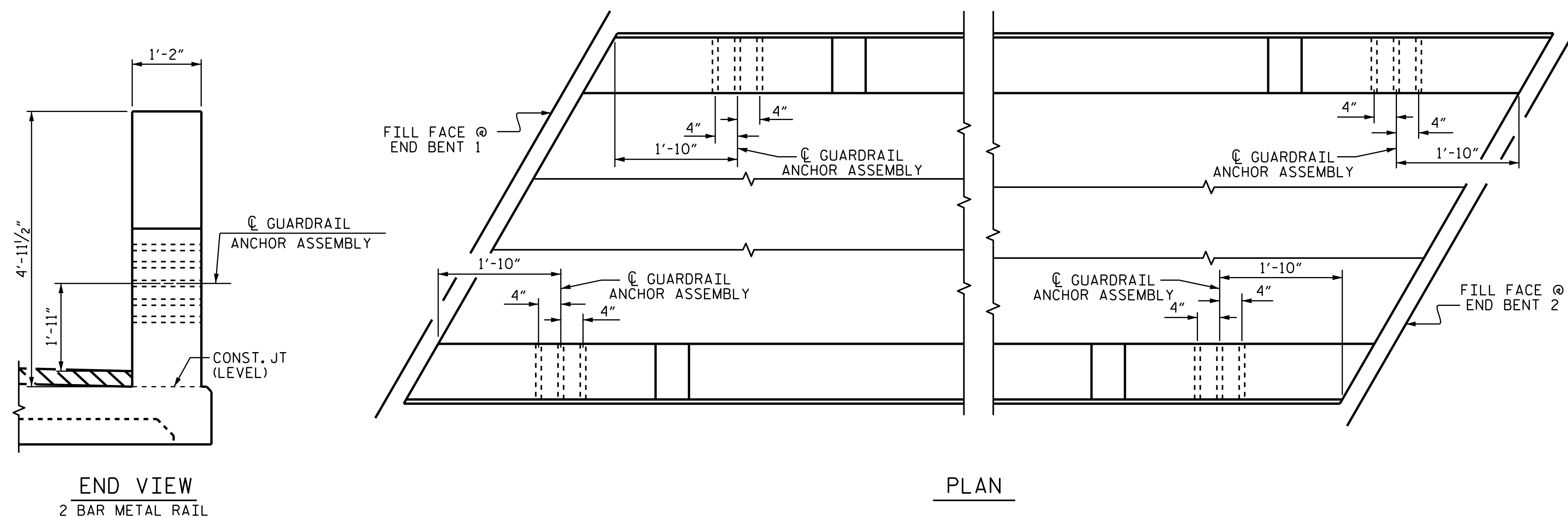
NOTES

- THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 7 - 7/8" Ø BOLTS WITH NUTS AND WASHERS.
- THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.
- BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 7/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.
- THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF THE PARAPET. FOR POINTS OF ATTACHMENT, SEE SKETCH.
- AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.
- THE COST OF THE GUARDRAIL ANCHOR ASSEMBLIES WITH BOLTS, NUTS AND WASHERS COMPLETE IN PLACE, SHALL BE INCLUDED IN THE VARIOUS PAY ITEMS.
- THE VERTICAL REINFORCING BARS MAY BE SHIFTED SLIGHTLY IN THE END POST TO CLEAR ASSEMBLY BOLTS.
- THE 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.



SKETCH SHOWING POINTS OF ATTACHMENT

* LOCATION OF GUARDRAIL ATTACHMENT



LOCATION OF GUARDRAIL ANCHOR AT END POST

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 STANDARD
 GUARDRAIL ANCHORAGE
 DETAILS
 FOR METAL RAILS

ASSEMBLED BY : <u>N.D'AIUTO</u>	DATE : <u>3/10/15</u>
CHECKED BY : <u>T.H.CARROLL</u>	DATE : <u>3/10/15</u>
DRAWN BY : <u>MAA 5/10</u>	REV. <u>12/5/11</u> <u>MAA/GM</u>
CHECKED BY : <u>GM 5/10</u>	REV. <u>6/13</u> <u>MAA/GM</u>
	REV. <u>1/15</u> <u>MAA/TMC</u>

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 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS
2			4			19

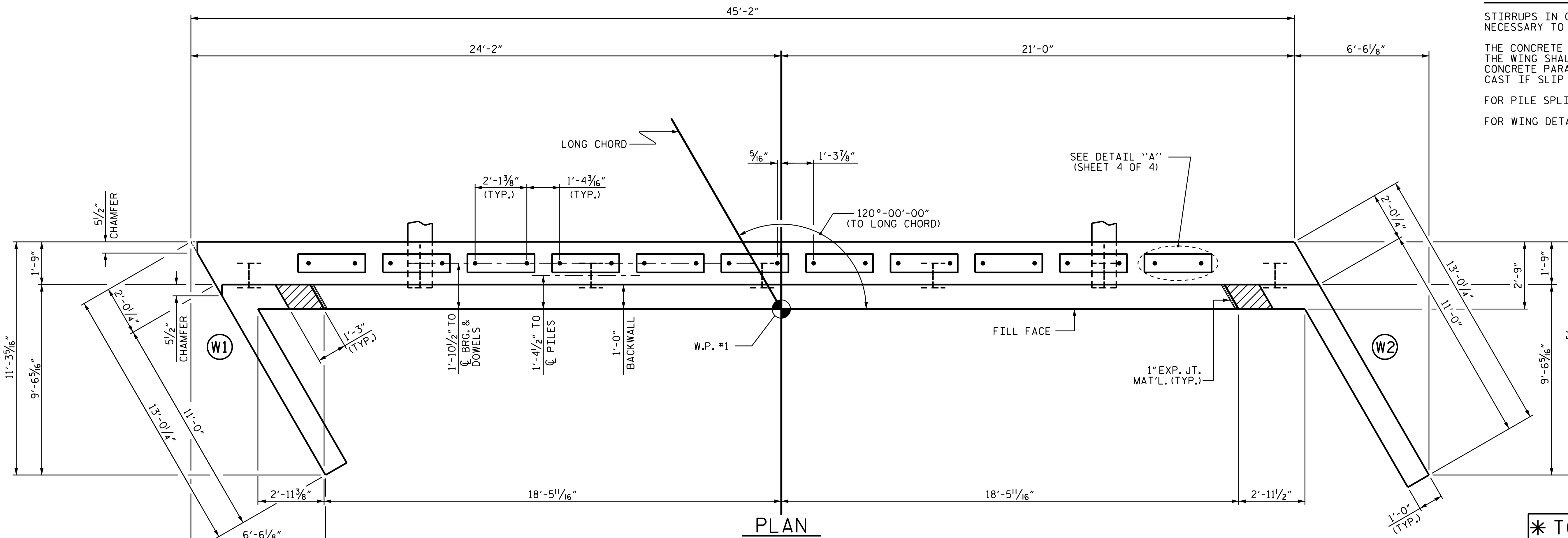
NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR DOWELS.

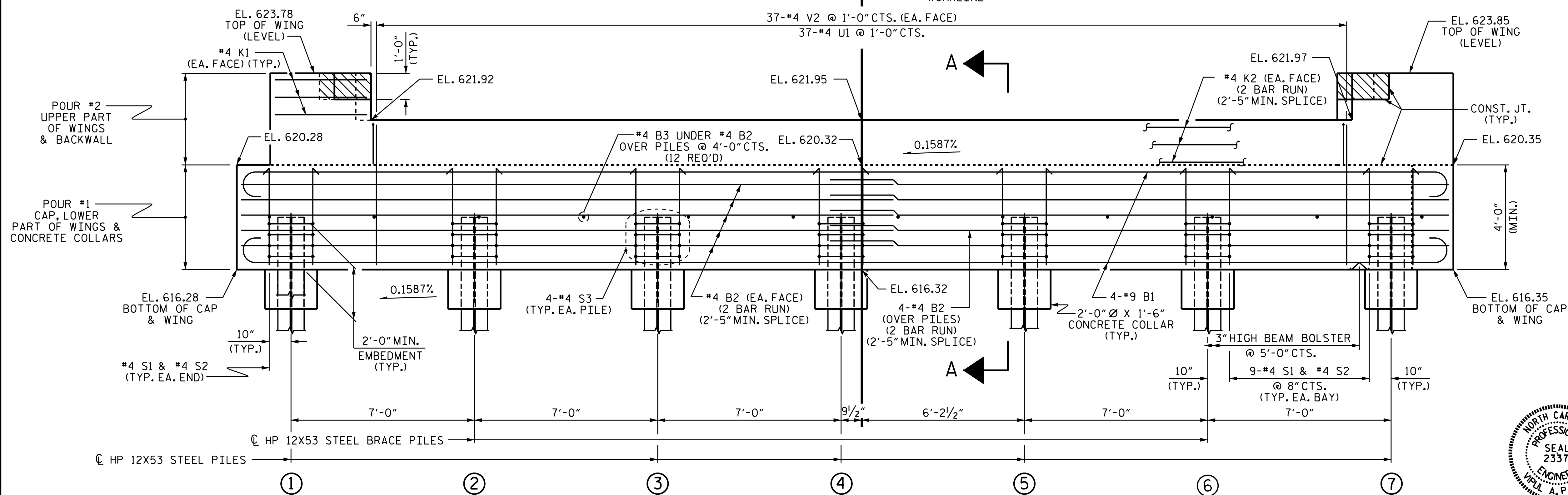
THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE CONCRETE PARAPET AND END POST IS CAST IF SLIP FORMING IS USED.

FOR PILE SPLICE DETAILS, SEE SHEET 4 OF 4.

FOR WING DETAILS, SEE SHEET 3 OF 4.



PLAN



ELEVATION

* TOP OF PILE ELEVATIONS	
①	618.28
②	618.29
③	618.31
④	618.32
⑤	618.33
⑥	618.34
⑦	618.35

* USE TOP OF PILE ELEVATION 618.35 FOR ALL PILES

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 1 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

SUBSTRUCTURE
 END BENT 1

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-14
1			3			TOTAL SHEETS
2			4			19



ASSEMBLED BY: N.D'AIUTO DATE: 3/8/15
 CHECKED BY: T.H.CARROLL DATE: 3/9/15
 DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE: 3/9/15

WINGS NOT SHOWN FOR CLARITY.
 FOR SECTION A-A, SEE SHEET 4 OF 4.
 SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL", SHEET 4 OF 4.

DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

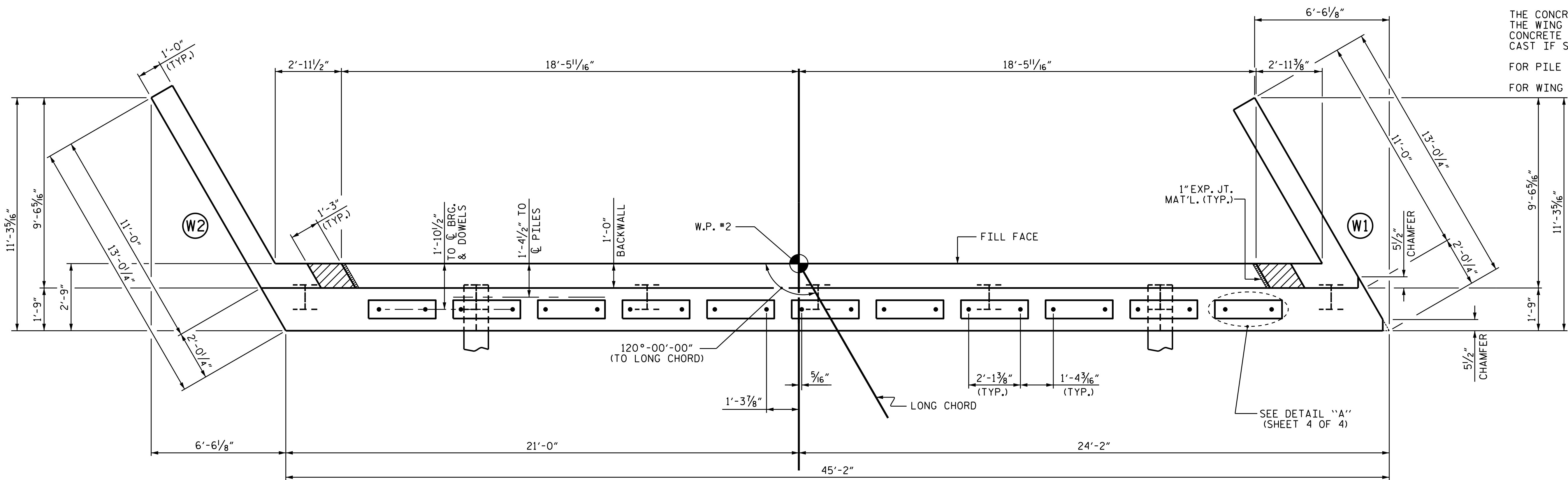
NOTES

STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR DOWELS.

THE CONCRETE IN THE SHADED AREA OF THE WING SHALL BE POURED AFTER THE CONCRETE PARAPET AND END POST IS CAST IF SLIP FORMING IS USED.

FOR PILE SPLICE DETAILS, SEE SHEET 4 OF 4.

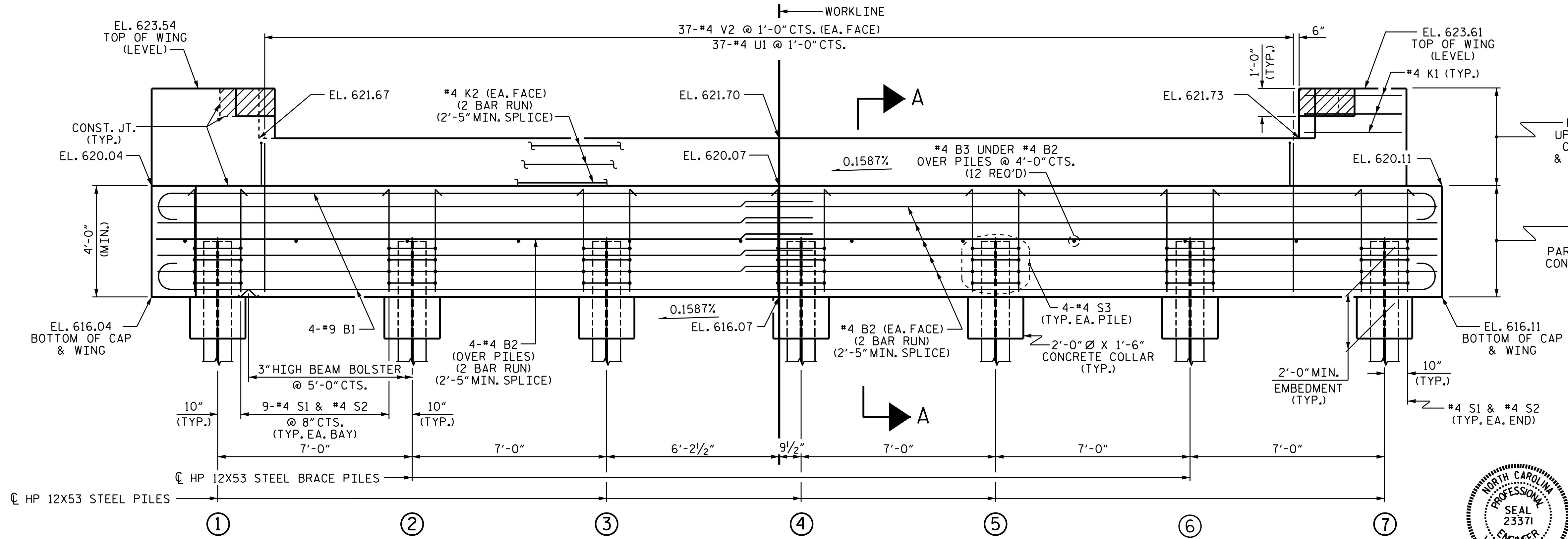
FOR WING DETAILS, SEE SHEET 3 OF 4.



PLAN

* TOP OF PILE ELEVATIONS	
①	618.04
②	618.05
③	618.06
④	618.07
⑤	618.08
⑥	618.09
⑦	618.11

* USE TOP OF PILE ELEVATION 618.11 FOR ALL PILES



ELEVATION

WINGS NOT SHOWN FOR CLARITY.
FOR SECTION A-A, SEE SHEET 4 OF 4.
SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL", SHEET 4 OF 4.

PROJECT NO. B-4751
GASTON COUNTY
STATION: 15+53.00 -L-

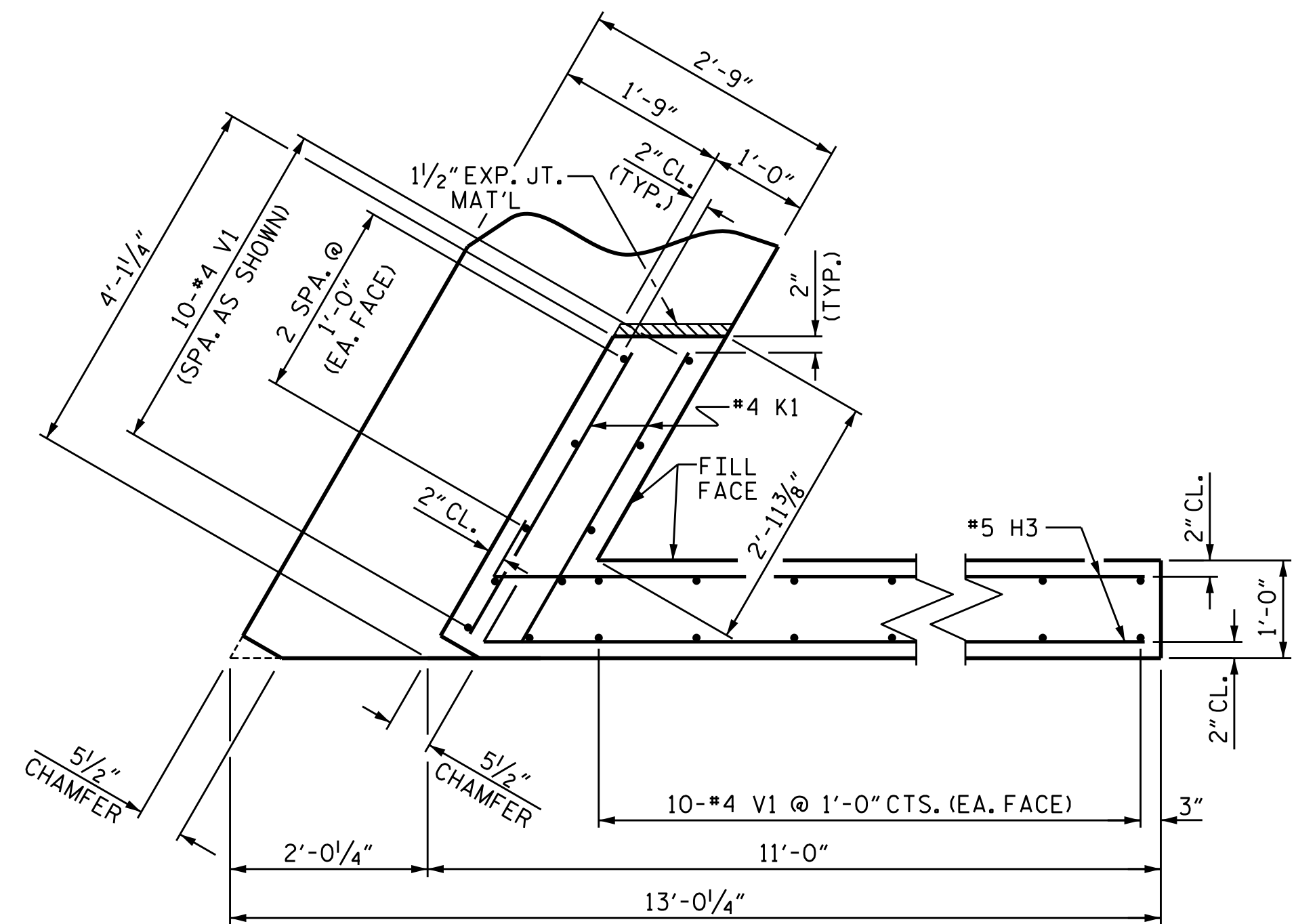
SHEET 2 OF 4



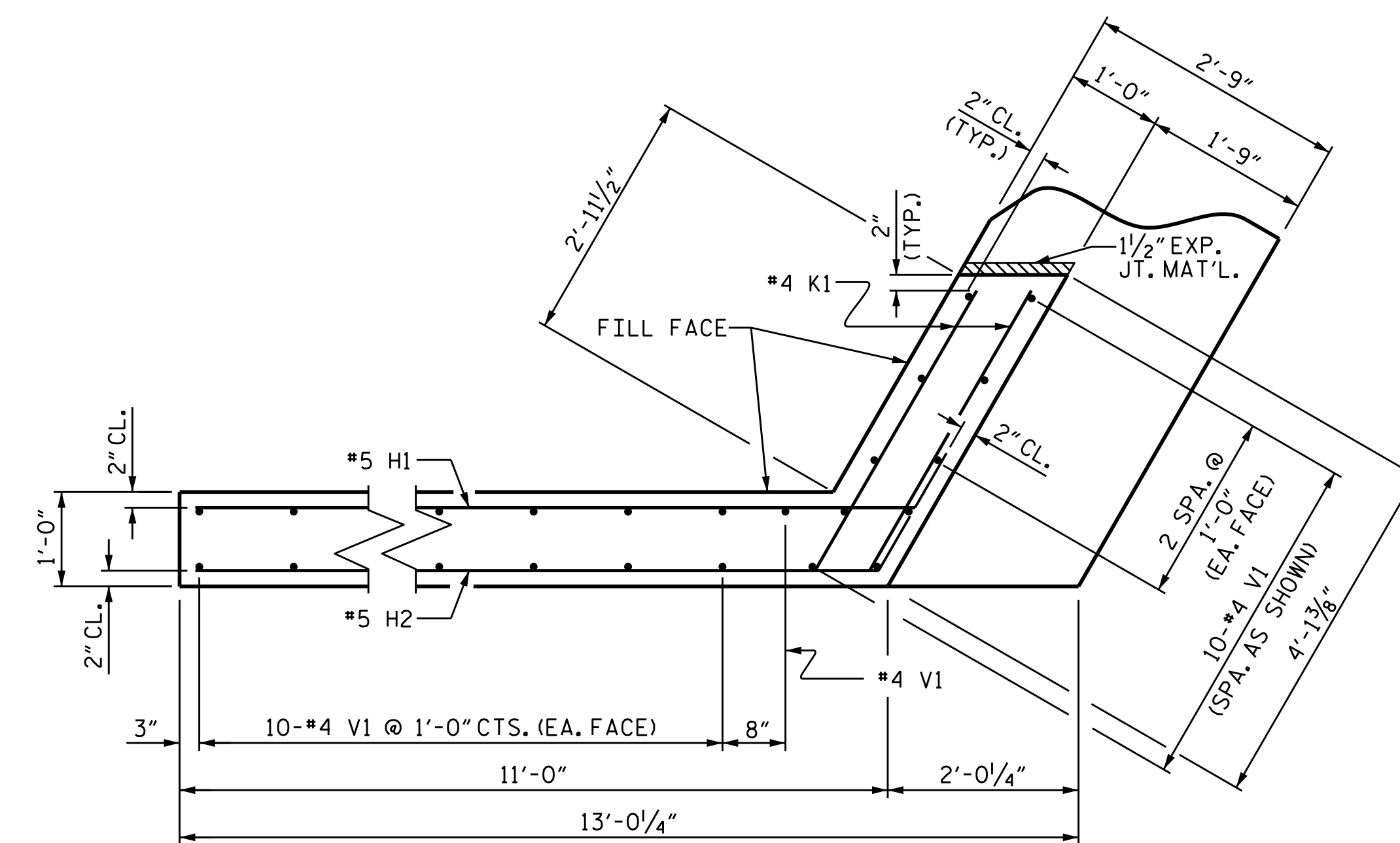
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						
SUBSTRUCTURE END BENT 2						
REVISIONS						
NO.	BY:	DATE:	NO.	BY:	DATE:	SHEET NO.
1			3			S-15
2			4			TOTAL SHEETS 19

ASSEMBLED BY : N.D'AIUTO DATE : 3/8/15
CHECKED BY : T.H.CARROLL DATE : 3/9/15
DESIGN ENGINEER OF RECORD : N.D'AIUTO DATE : 3/9/15

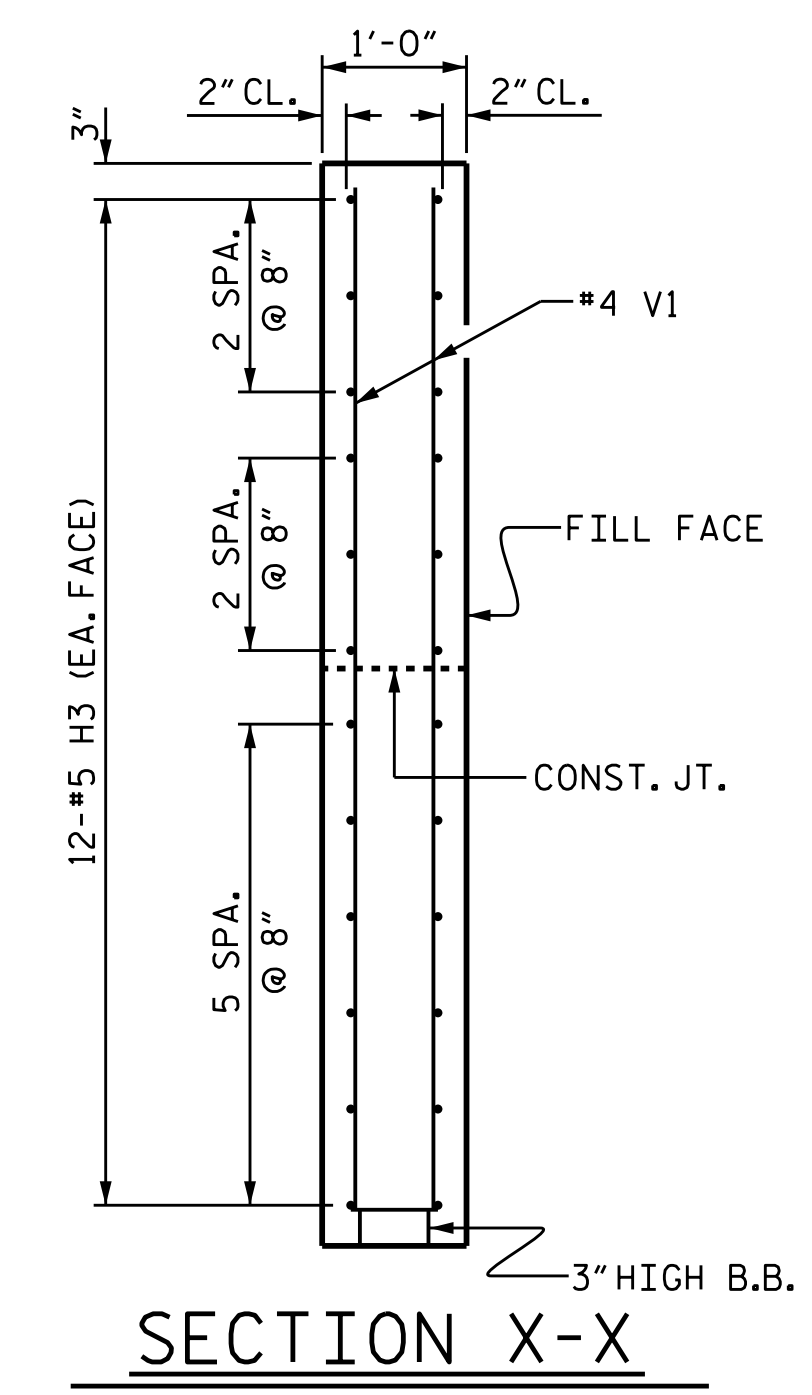
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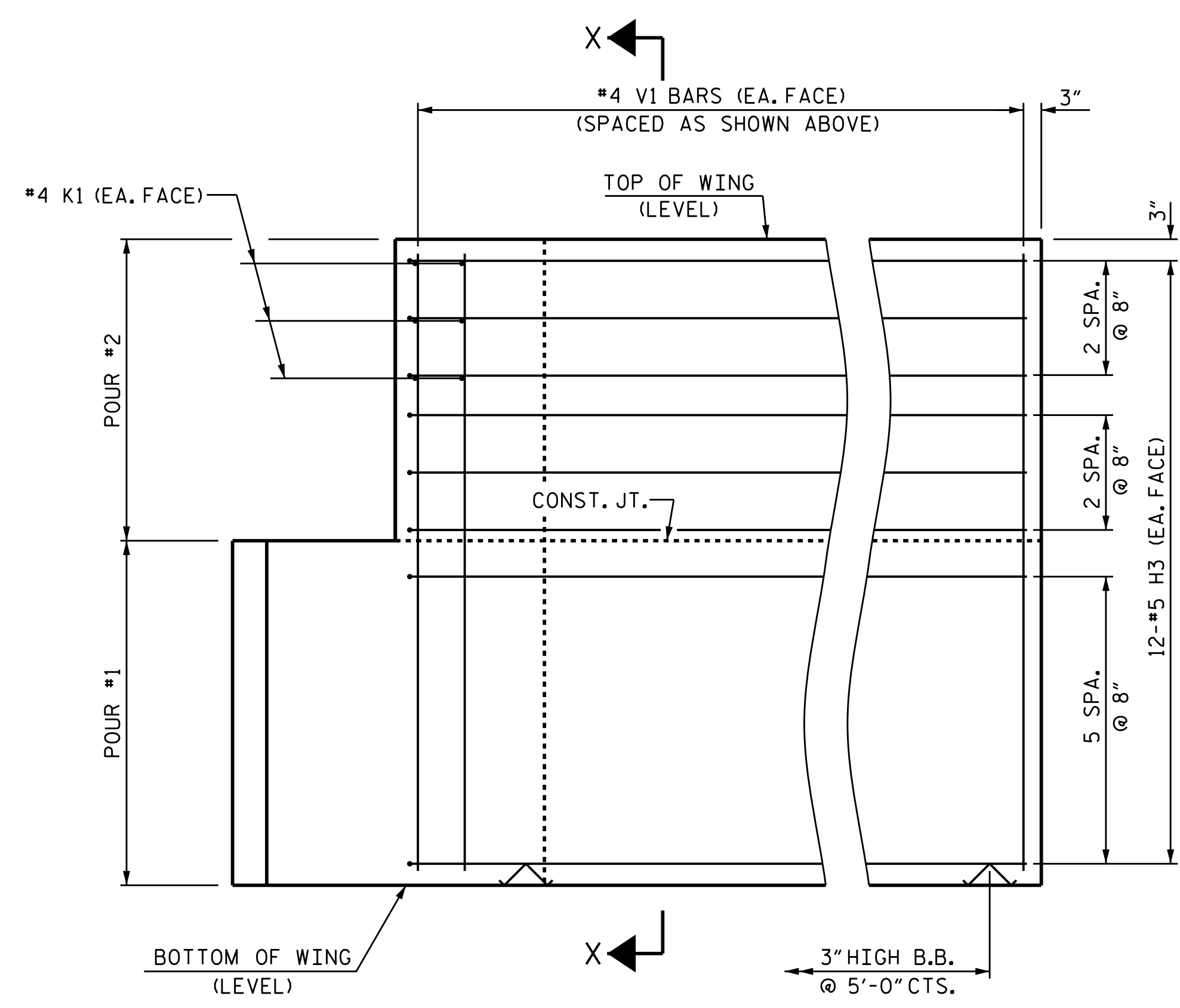
PLAN OF WING (W1)



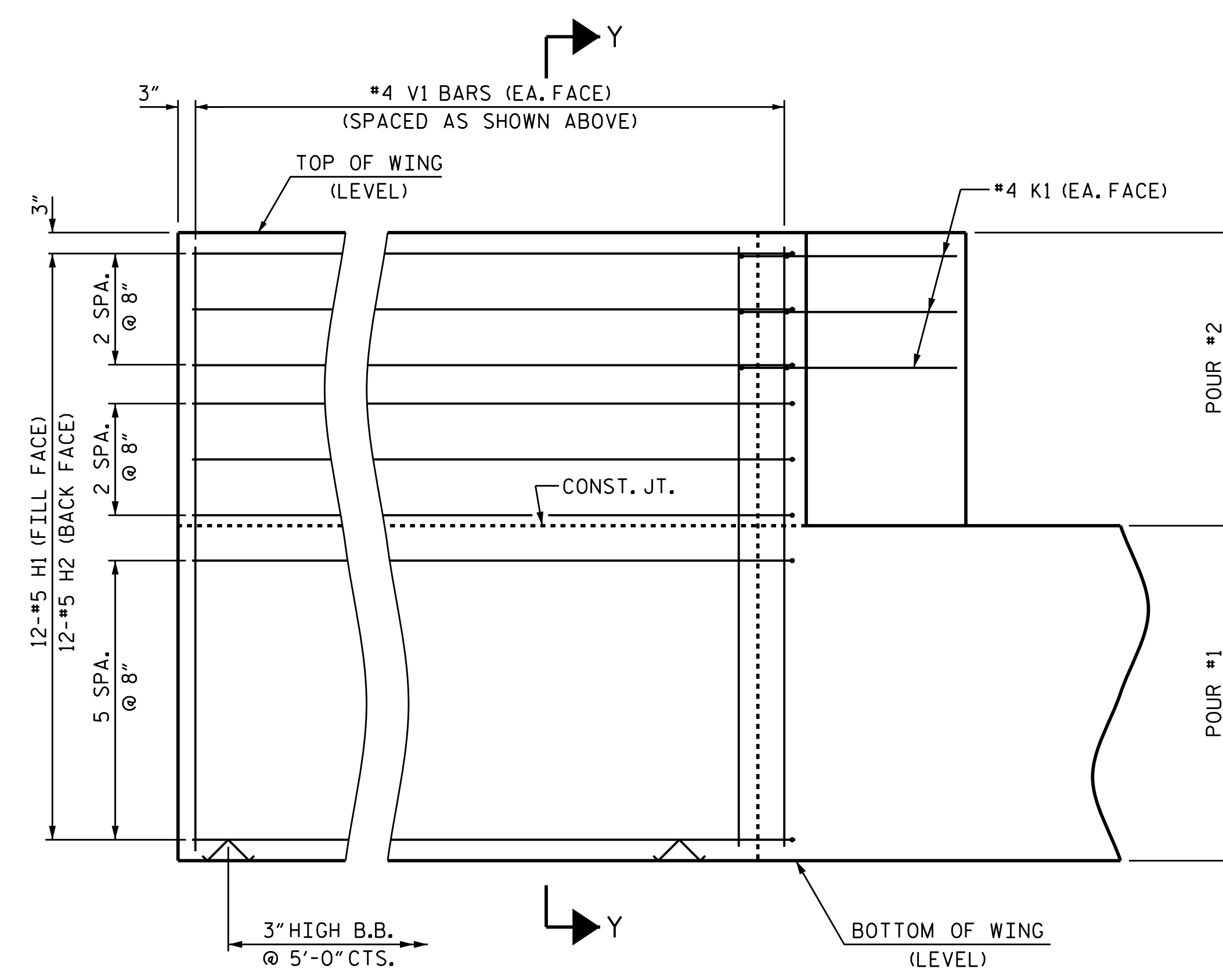
PLAN OF WING (W2)



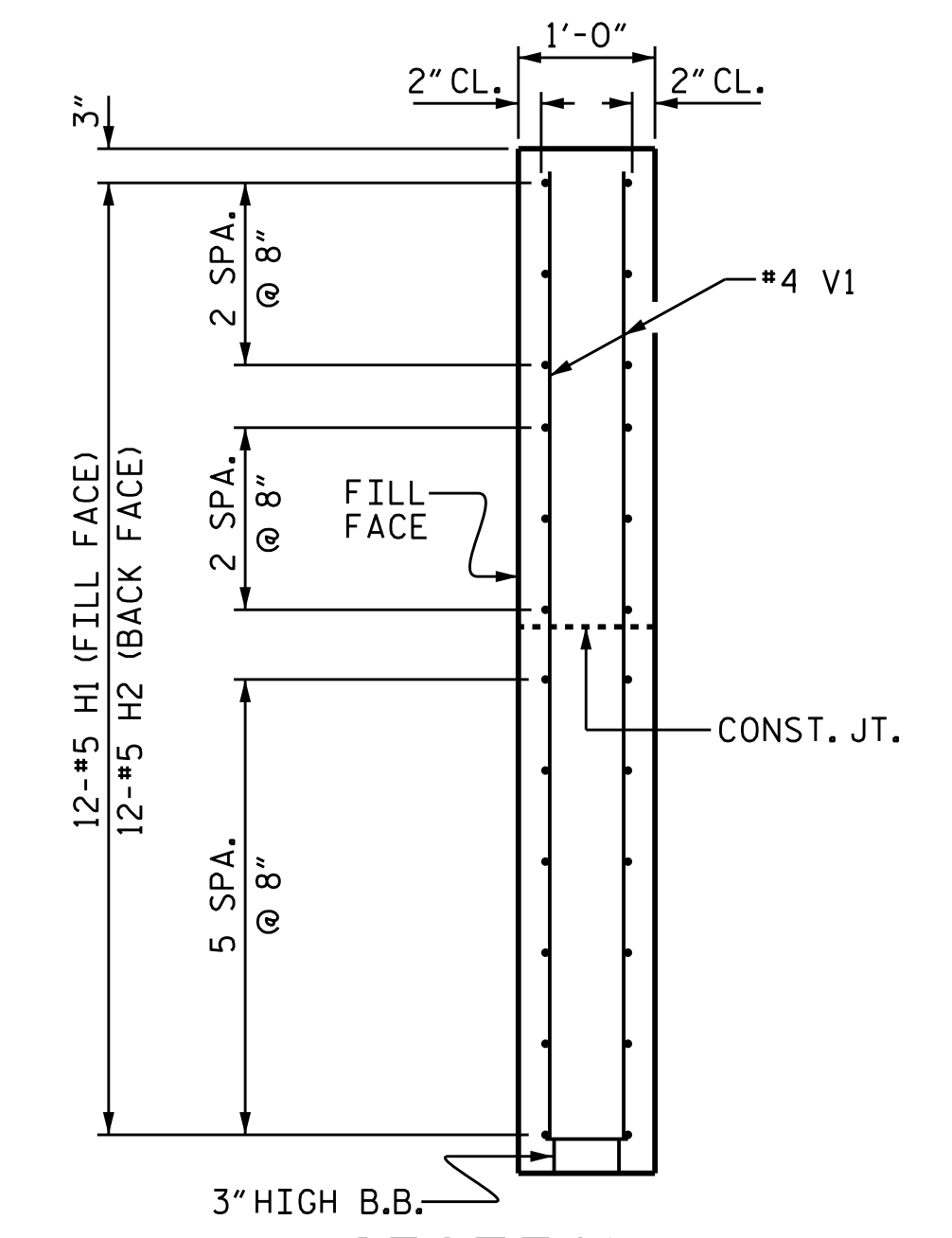
SECTION X-X



ELEVATION OF WING (W1)



ELEVATION OF WING (W2)



SECTION Y-Y

WING DETAILS

PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 3 OF 4

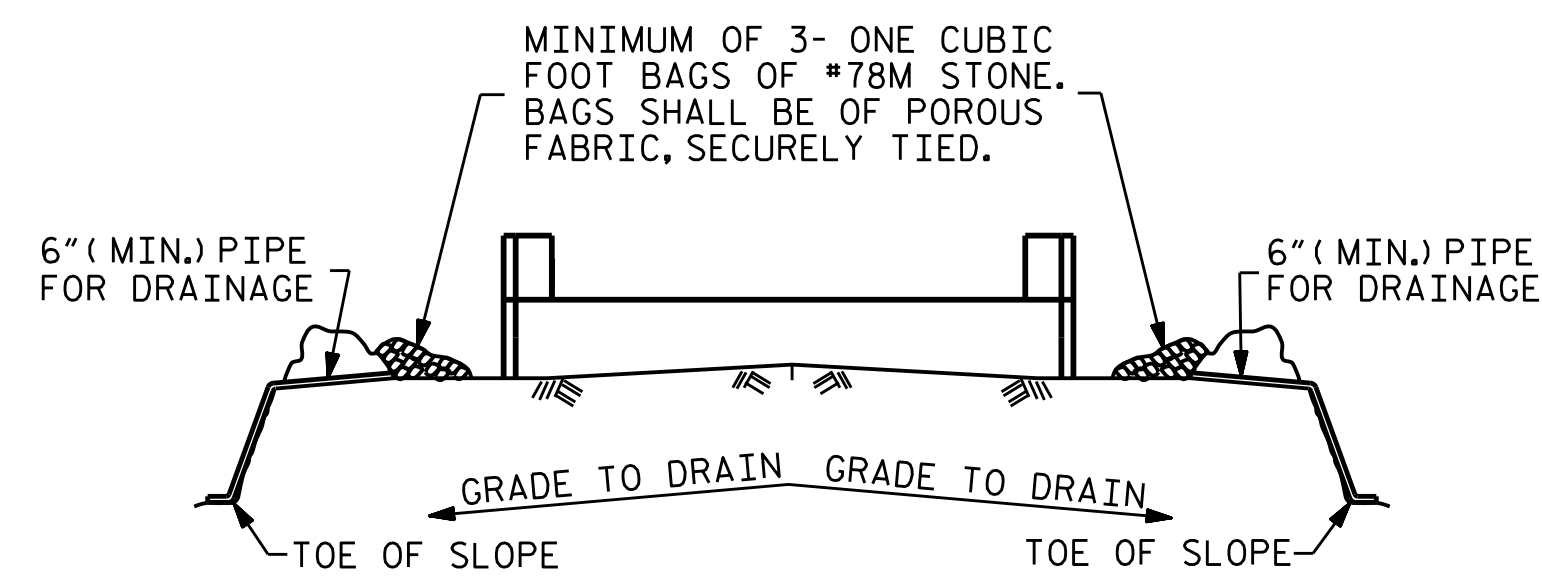


STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 END BENT
 WING DETAILS

ASSEMBLED BY: N.D'AIUTO DATE: 3/8/15
 CHECKED BY: T.H.CARROLL DATE: 3/9/15
 DESIGN ENGINEER OF RECORD: N.D'AIUTO DATE: 3/9/15

DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-16
1			3			TOTAL SHEETS
2			4			19

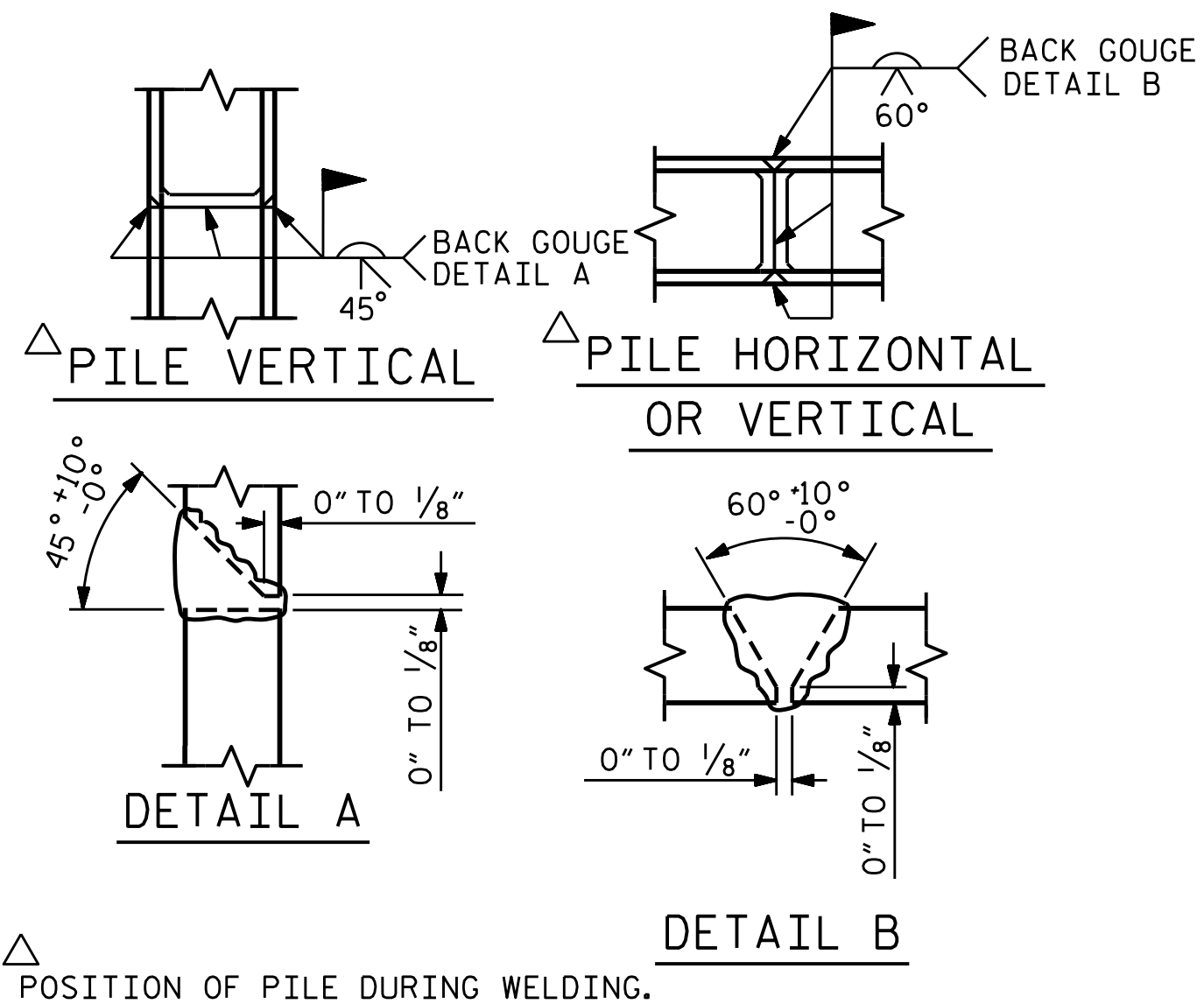


BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

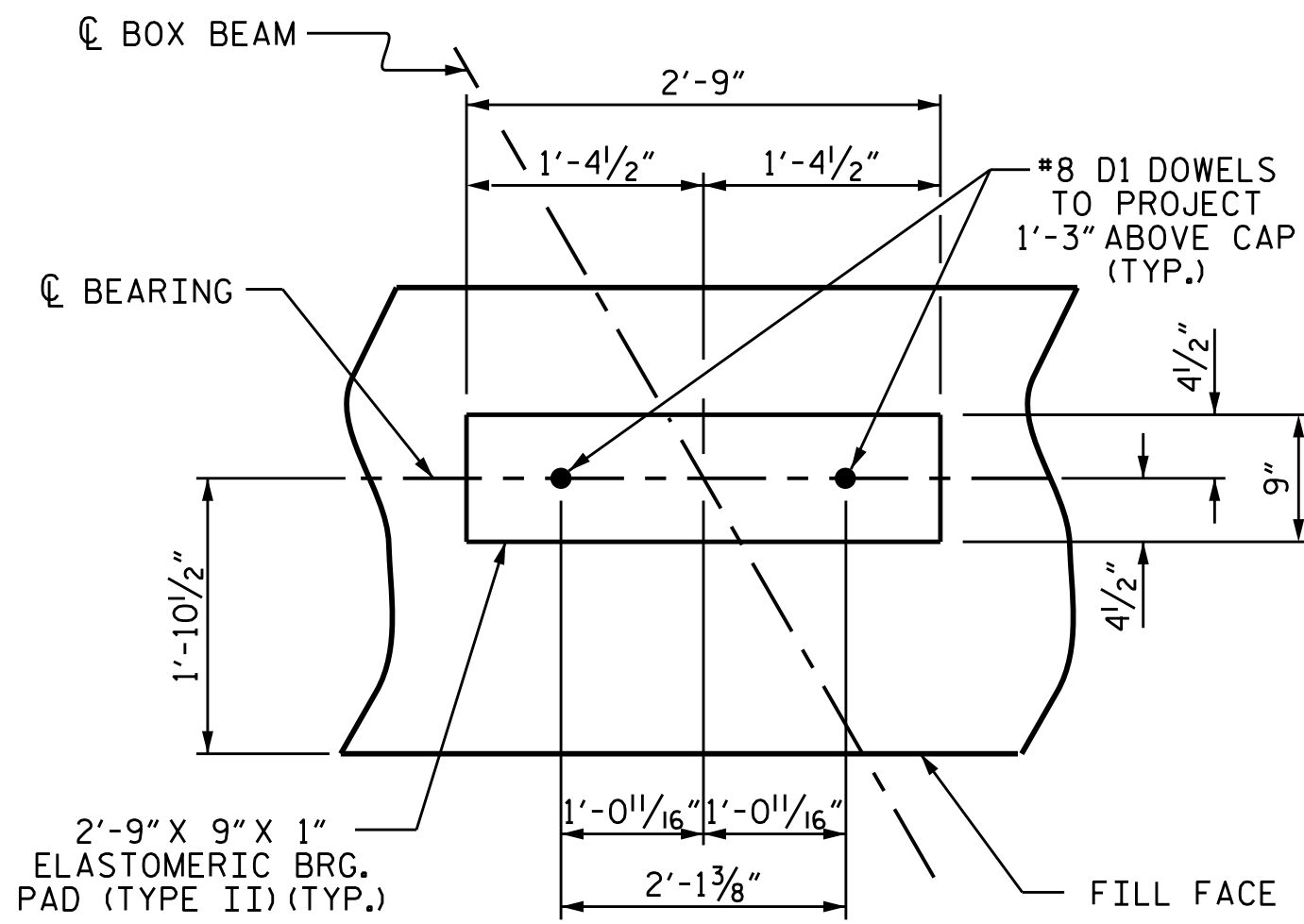
NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

TEMPORARY DRAINAGE AT END BENT



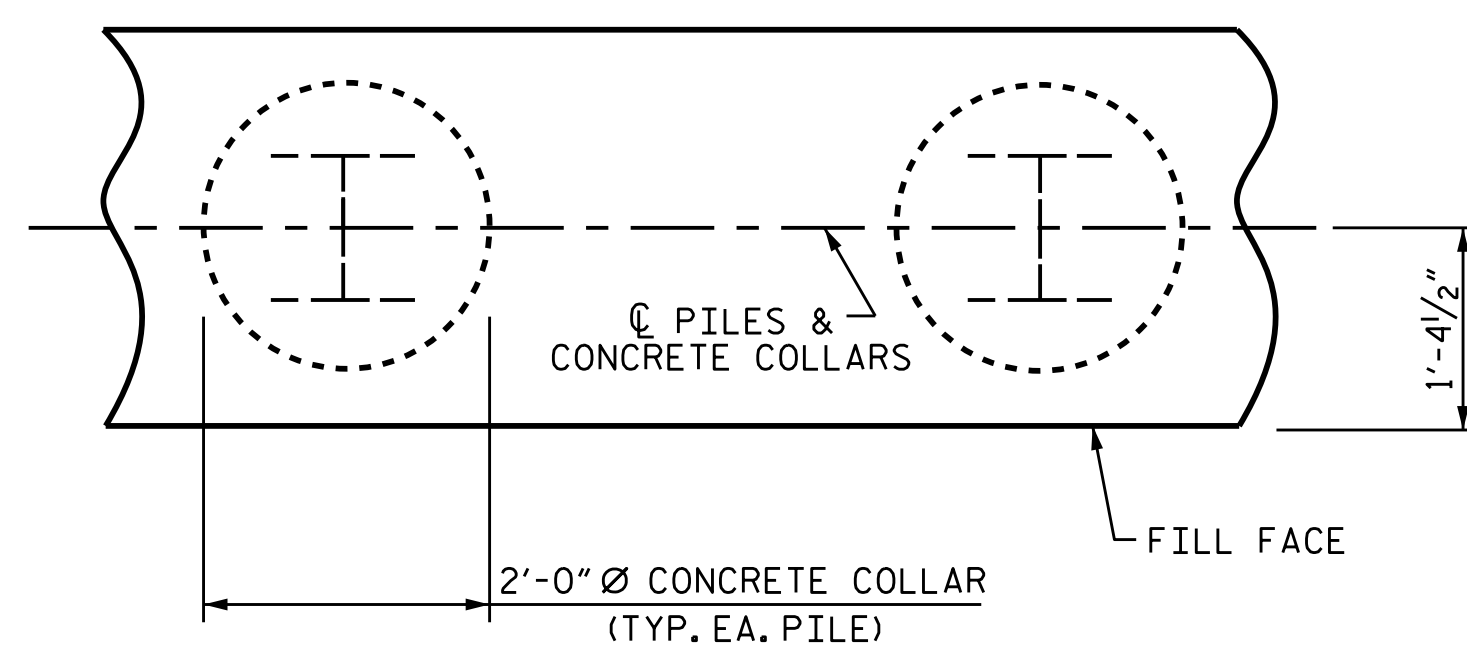
PILE SPLICE DETAILS

BAR TYPES						BILL OF MATERIAL FOR ONE END BENT					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT		BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
B1	#8	#9	1	47'-2"	1283						
B2	28	#4	STR	23'-8"	443						
B3	12	#4	STR	2'-5"	19						
D1	22	#8	STR	2'-3"	132						
H1	12	#5	2	11'-9"	147						
H2	12	#5	2	11'-4"	142						
H3	24	#5	3	10'-10"	271						
K1	12	#4	STR	3'-5"	27						
K2	12	#4	STR	23'-8"	190						
S1	56	#4	5	10'-5"	390						
S2	56	#4	4	3'-2"	118						
S3	28	#4	6	6'-6"	122						
U1	37	#4	7	3'-7"	89						
V1	61	#4	STR	7'-2"	292						
V2	74	#4	STR	5'-3"	260						
REINFORCING STEEL (FOR ONE END BENT)						LBS.	3,925				
CLASS A CONCRETE BREAKDOWN (FOR ONE END BENT)											
POUR #1 CAP, LOWER PART OF WINGS & COLLARS						C.Y.	22.6				
POUR #2 BACKWALL & UPPER PART OF WINGS						C.Y.	5.9				
TOTAL CLASS A CONCRETE						C.Y.	28.5				



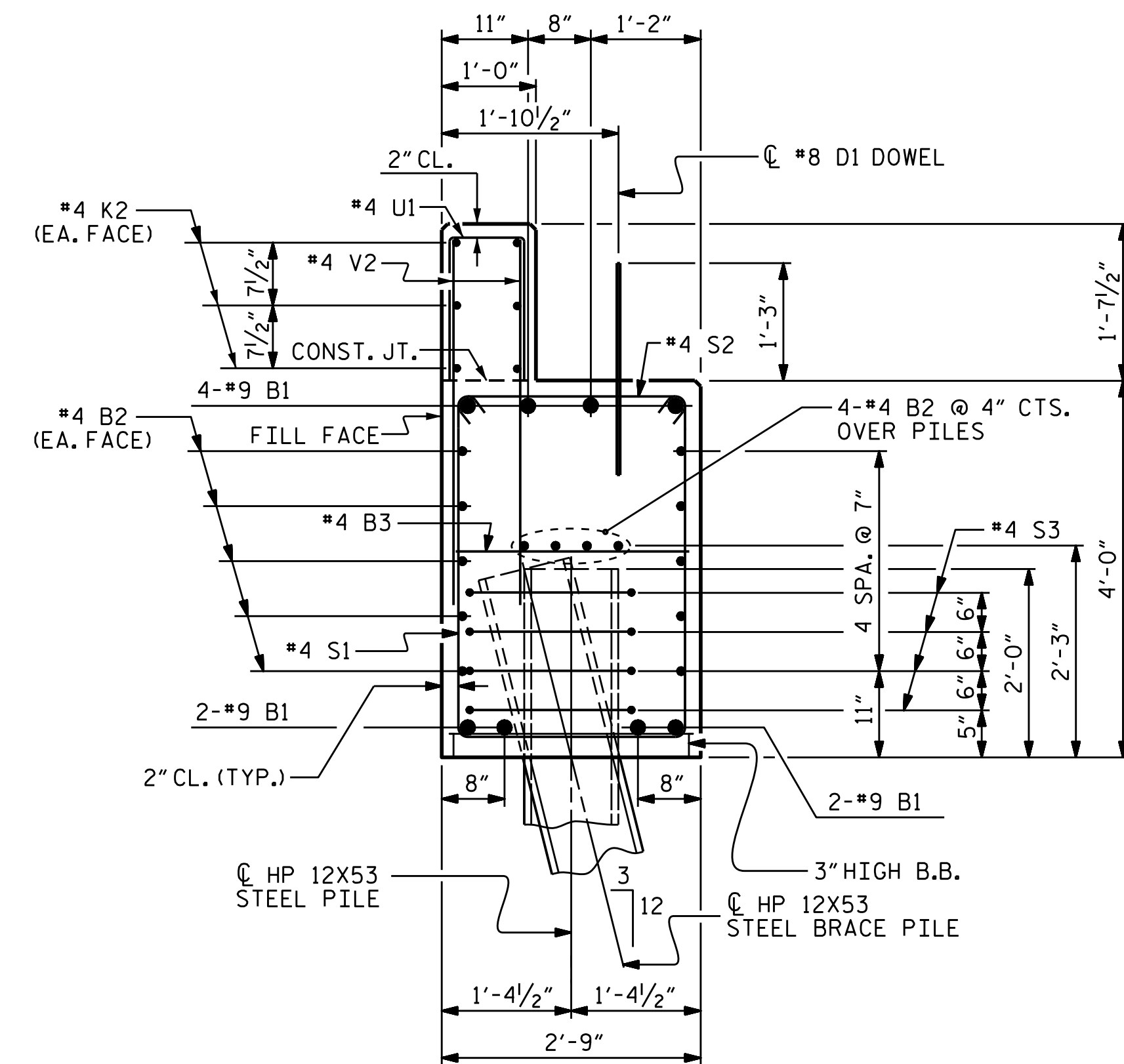
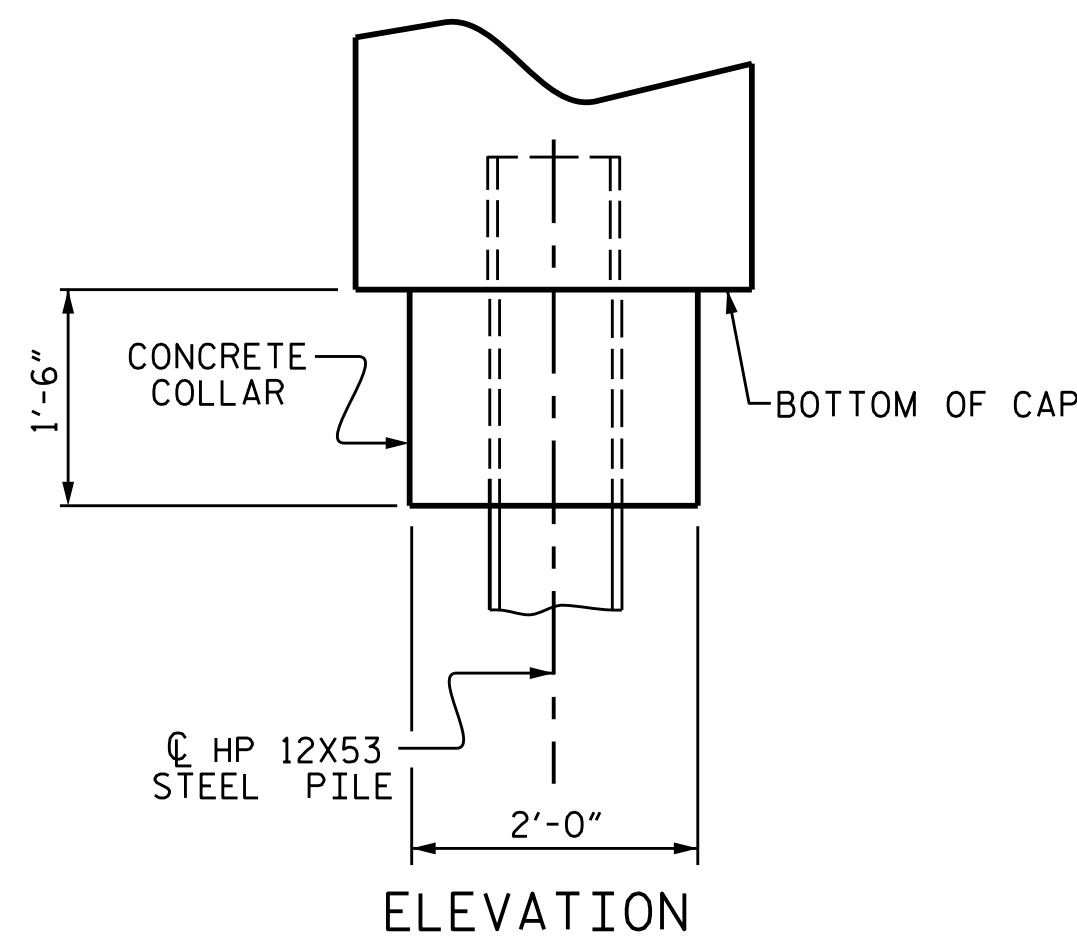
DETAIL "A"

(END BENT 1 SHOWN, END BENT 2 SIMILAR BY ROTATION)



CORROSION PROTECTION FOR STEEL PILES DETAIL

(END BENT 1 SHOWN, END BENT 2 SIMILAR BY ROTATION)



(CONCRETE COLLAR NOT SHOWN FOR CLARITY. SEE "CORROSION PROTECTION FOR STEEL PILES DETAIL.")



PROJECT NO. B-4751
 GASTON COUNTY
 STATION: 15+53.00 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH
 SUBSTRUCTURE
 END BENT 1 & 2
 DETAILS

ASSEMBLED BY: N.D.AIUTO DATE: 1/21/15
 CHECKED BY: T.H.CARROLL DATE: 3/4/15
 DRAWN BY: WJH 12/11 REV. 8/14 MAA/TMG
 CHECKED BY: AAC 12/11

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

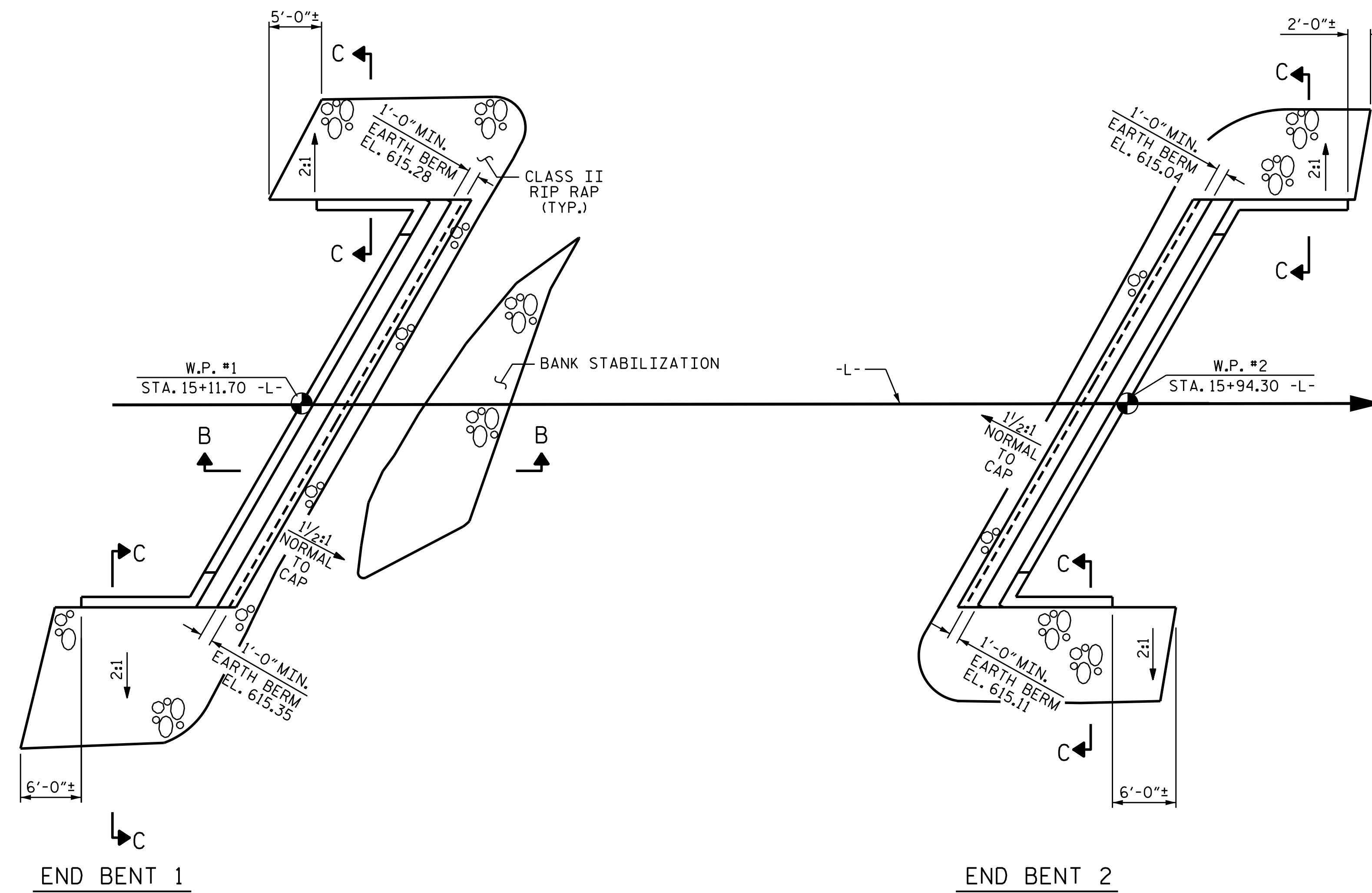
REVISIONS				SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
				TOTAL SHEETS	19

STD. NO. EB_33_120S4_33BB

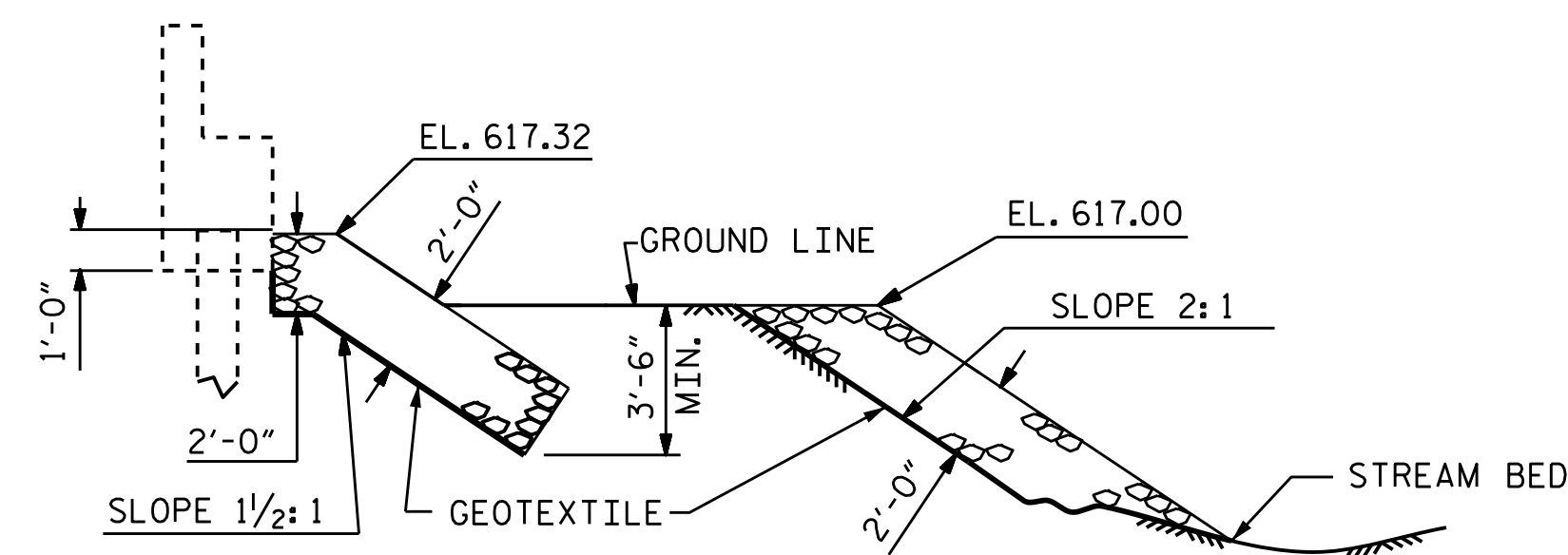
ESTIMATED QUANTITIES

BRIDGE @ STA. 15+53.00 -L-	RIP RAP CLASS II (2'-0" THICK)	GEOTEXTILE FOR DRAINAGE
	TONS	SQUARE YARDS
END BENT 1	90	100
BANK STABILIZATION NEAR END BENT 1	30	35
END BENT 2	80	90

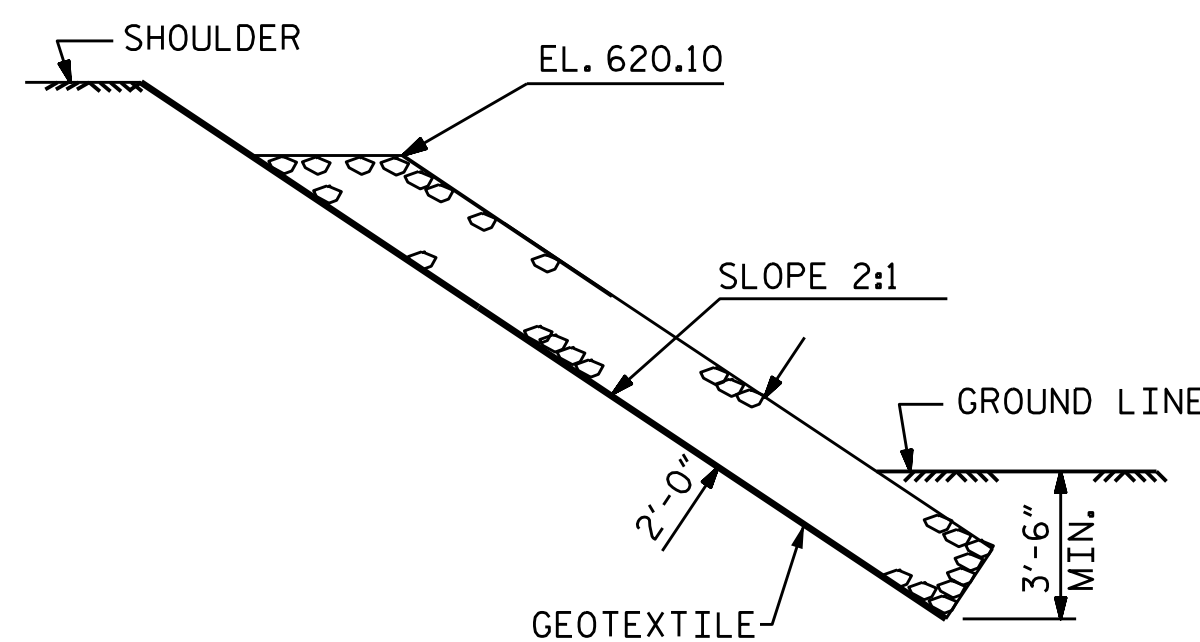
END BENT 1 QUANTITIES IN TOTAL BILL OF MATERIAL INCLUDES BANK STABILIZATION QUANTITIES.



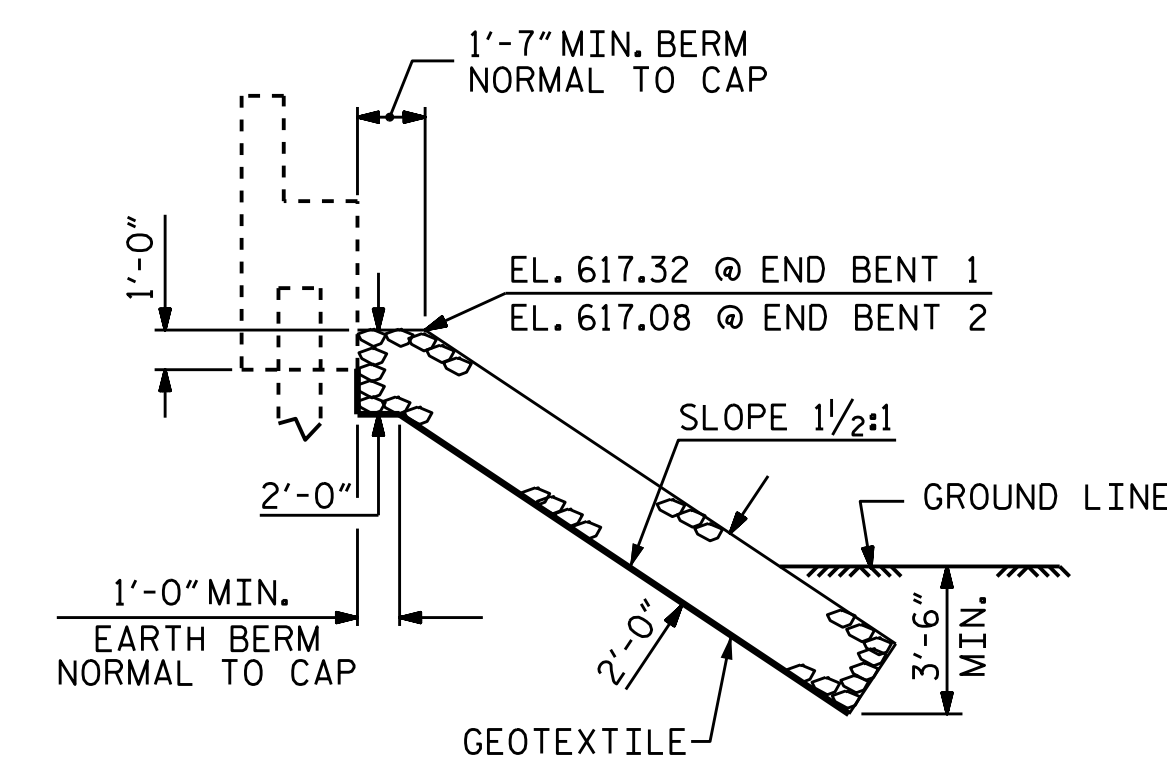
PLAN



SECTION B-B



SECTION C-C



SECTION C-C BERM RIP RAPPED

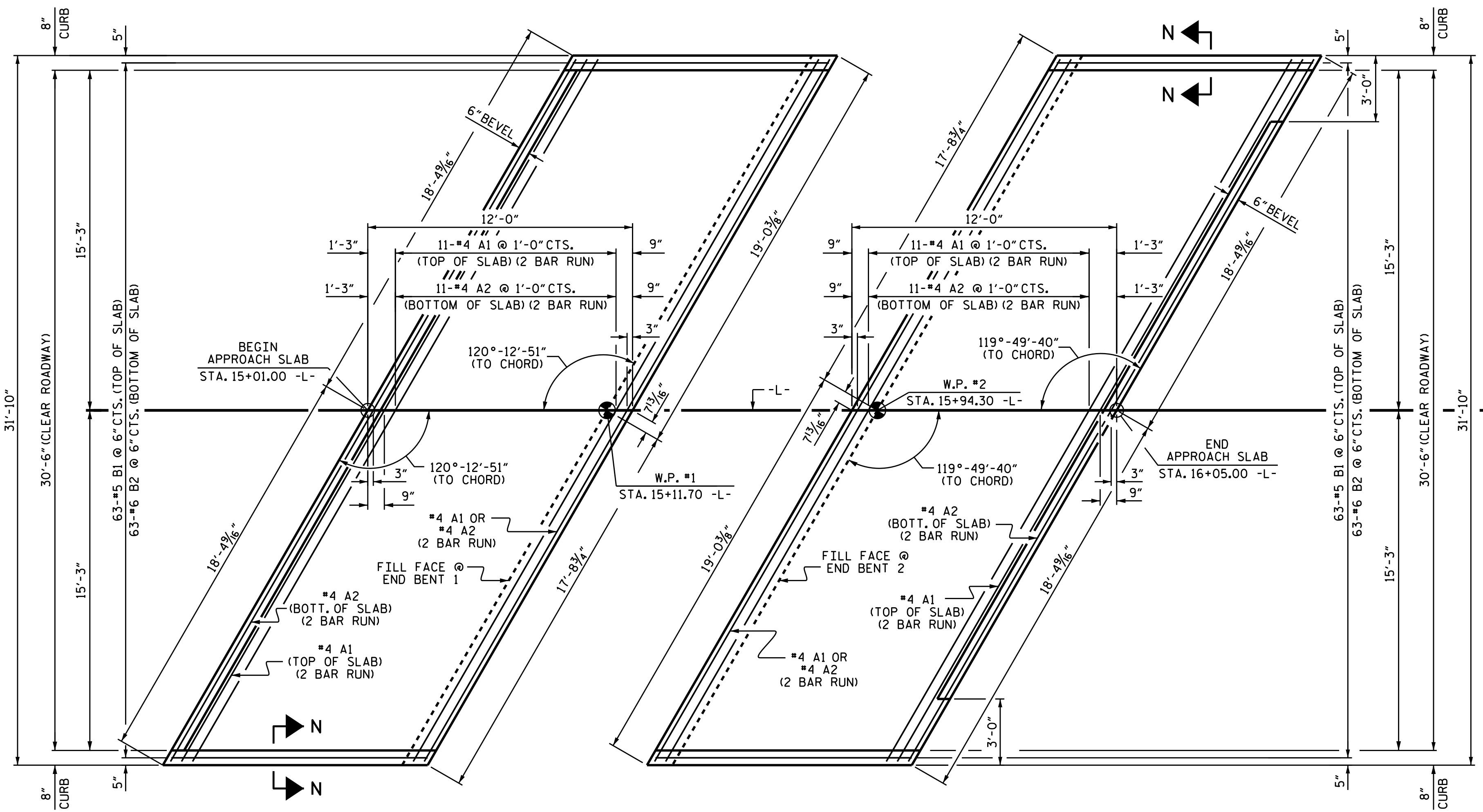
PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH		STANDARD		= RIP RAP DETAILS =	
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
SHEET NO.					5-18
TOTAL SHEETS					19

ASSEMBLED BY : N.D'AIUTO DATE : 1/29/15
 CHECKED BY : T.H.CARROLL DATE : 3/6/15
 DRAWN BY : REK 1/84 REV. 5/1/06R TLA/GM
 CHECKED BY : RDU 1/84 REV. 10/1/11 MAA/GM
 REV. 12/21/11 MAA/GM

DOCUMENT NOT CONSIDERED
 FINAL UNLESS ALL
 SIGNATURES COMPLETED



PLAN @ END BENT 1

PLAN @ END BENT 2

NOTES

FOR BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, 4" Ø DRAINAGE PIPE, AND #78M STONE BACKFILL, SEE ROADWAY PLANS.

GEOTEXTILE SHALL BE TYPE 1 IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS SECTION 1056.

#78M STONE BACKFILL (CLASS V SELECT MATERIAL) SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATIONS SECTION 1016.

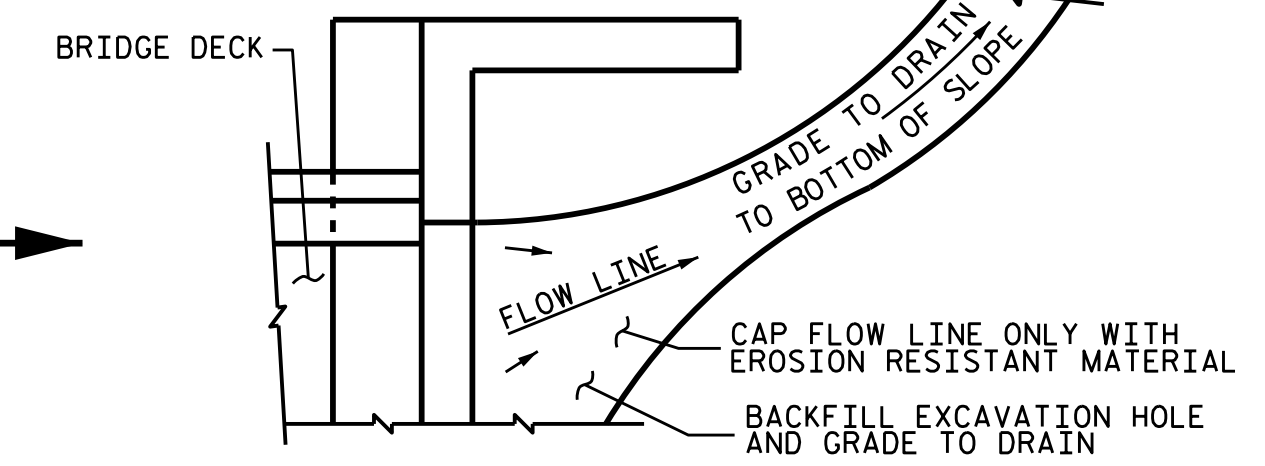
#78M STONE BACKFILL IS TO BE CONTINUOUS ALONG FILL FACE OF BACKWALL FROM OUTSIDE EDGE TO OUTSIDE EDGE OF APPROACH SLAB.

FOR THE 4" Ø DRAINAGE PIPE OUTLET(S), SEE ROADWAY STANDARD DRAWINGS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

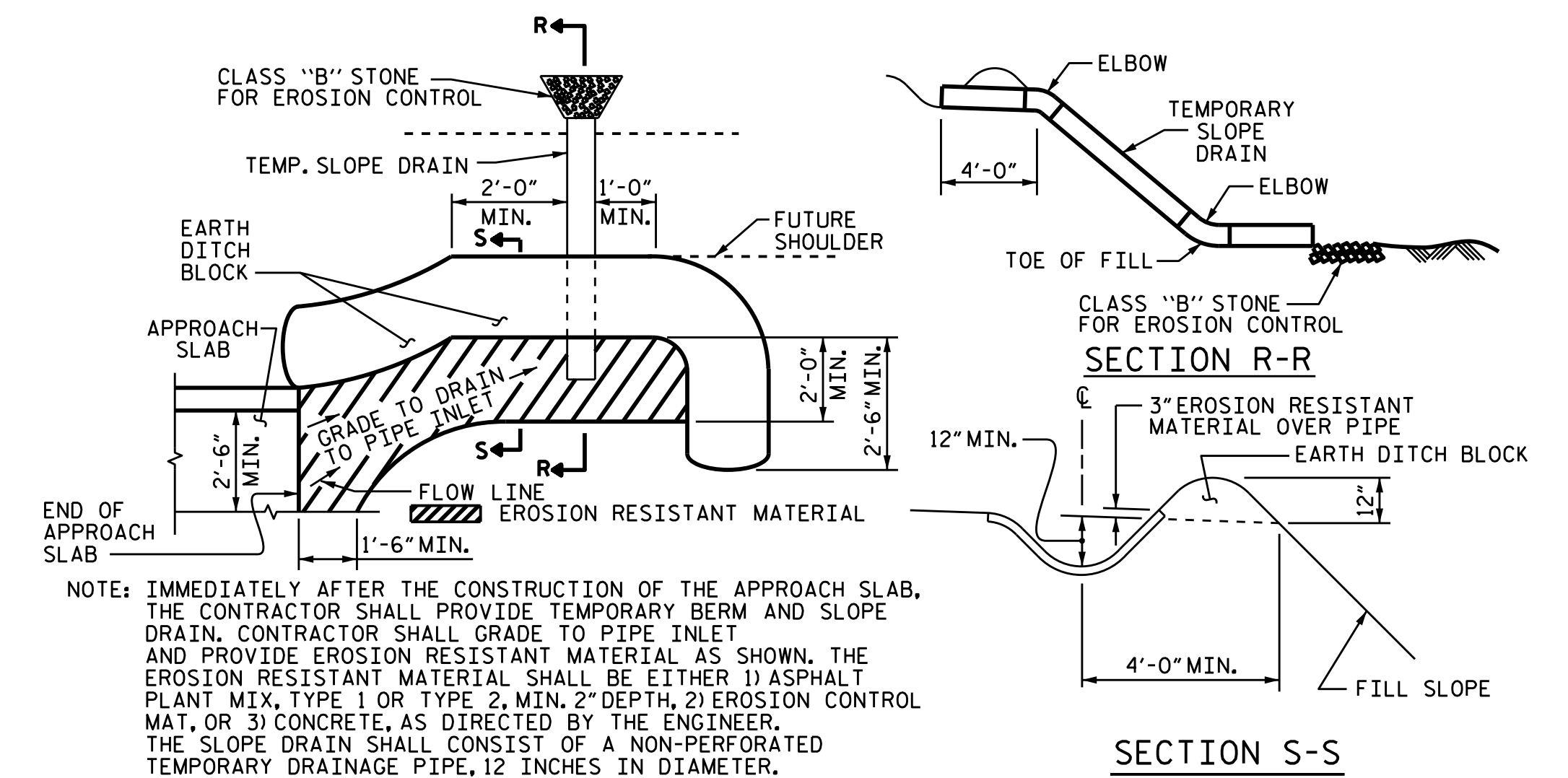
APPROACH SLAB GROOVING IS NOT REQUIRED.

ARC OFFSETS ARE NEGLIGIBLE AND NOT SHOWN.



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

TEMPORARY DRAINAGE DETAIL



NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

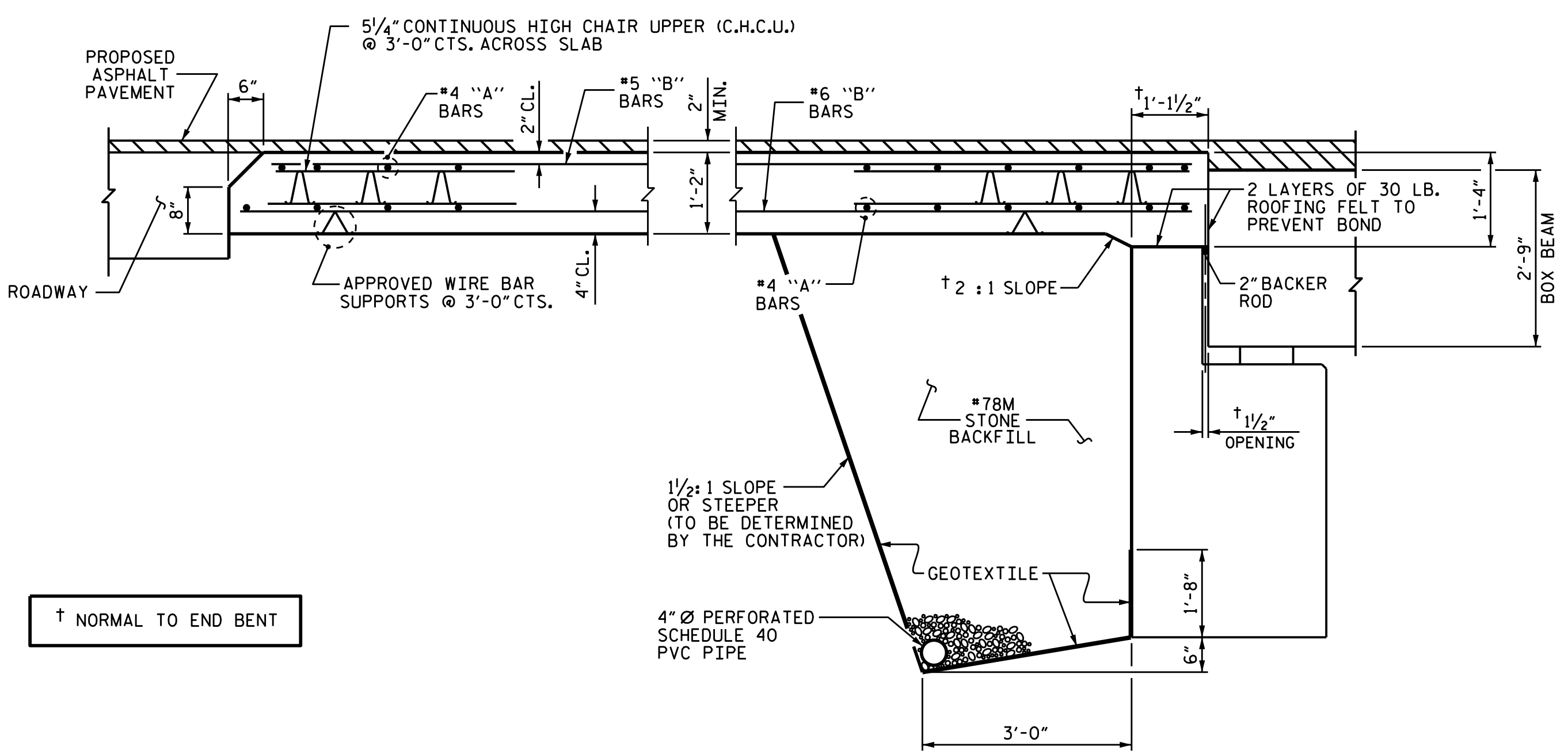
TEMPORARY BERM AND SLOPE DRAIN DETAILS
(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

BILL OF MATERIAL

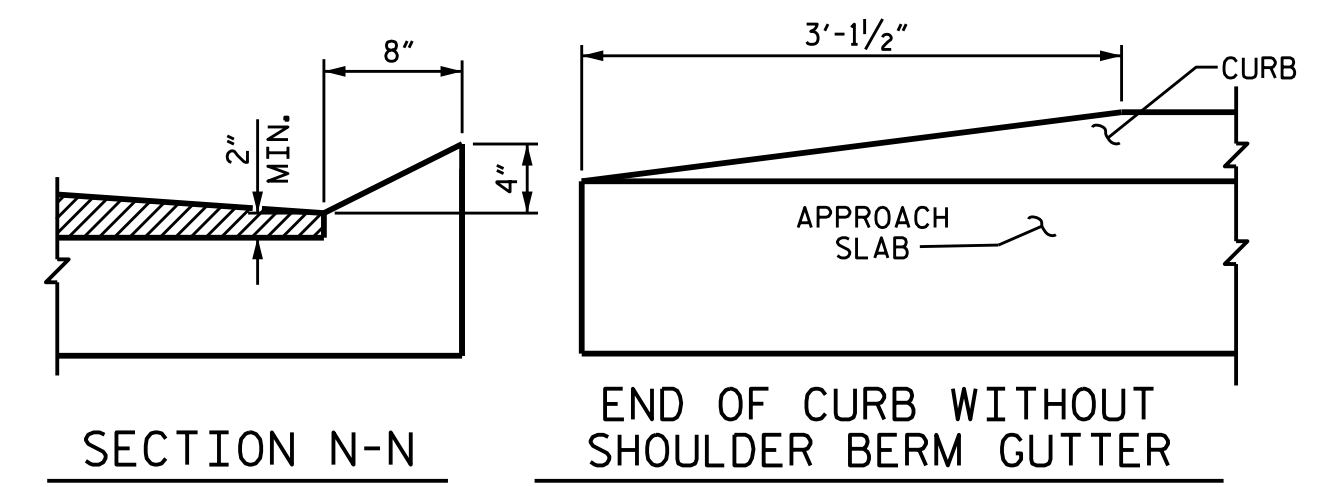
APPROACH SLAB AT EB 1					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
* A1	26	#4	STR	19'-3"	334
A2	26	#4	STR	19'-1"	331
* B1	63	#5	STR	11'-4"	745
B2	63	#6	STR	11'-9"	1112
REINFORCING STEEL				LBS.	1,443
* EPOXY COATED REINFORCING STEEL				LBS.	1,079
CLASS AA CONCRETE				C. Y.	16.9
APPROACH SLAB AT EB 2					
BAR NO.	SIZE	TYPE	LENGTH	WEIGHT	
* A1	26	#4	STR	19'-3"	334
A2	26	#4	STR	19'-1"	331
* B1	63	#5	STR	11'-4"	745
B2	63	#6	STR	11'-9"	1112
REINFORCING STEEL				LBS.	1,443
* EPOXY COATED REINFORCING STEEL				LBS.	1,079
CLASS AA CONCRETE				C. Y.	17.0

SPLICE LENGTHS

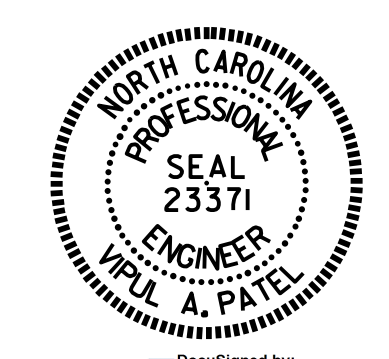
BAR SIZE	EPOXY COATED	UNCOATED
#4	2'-0"	1'-9"



SECTION THROUGH SLAB



CURB DETAILS



PROJECT NO. B-4751
GASTON COUNTY
 STATION: 15+53.00 -L-

STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

BRIDGE APPROACH SLAB FOR PRESTRESSED CONCRETE BOX BEAM UNIT (SUB-REGIONAL TIER)

120° SKEW

REVISIONS			SHEET NO.
NO.	BY:	DATE:	
1			5-19
2			TOTAL SHEETS 19

ASSEMBLED BY: N.D. AIUTO DATE: 1/28/15
 CHECKED BY: T.H. CARROLL DATE: 3/6/15
 DESIGN ENGINEER OF RECORD: N.D. AIUTO DATE: 3/6/15

DOCUMENT NOT CONSIDERED FINAL UNLESS ALL SIGNATURES COMPLETED

STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF		
STRUCTURAL STEEL - AASHTO M270 GRADE 36	-	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	-	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	-	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION		
GRADE 60	--	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR		
UNTREATED - EXTREME FIBER STRESS	-----	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN		
OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT.
		(MINIMUM)

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2012 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE. ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER. DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS. WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0". EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED. WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB. METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINISH AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990

STD. NO. SN