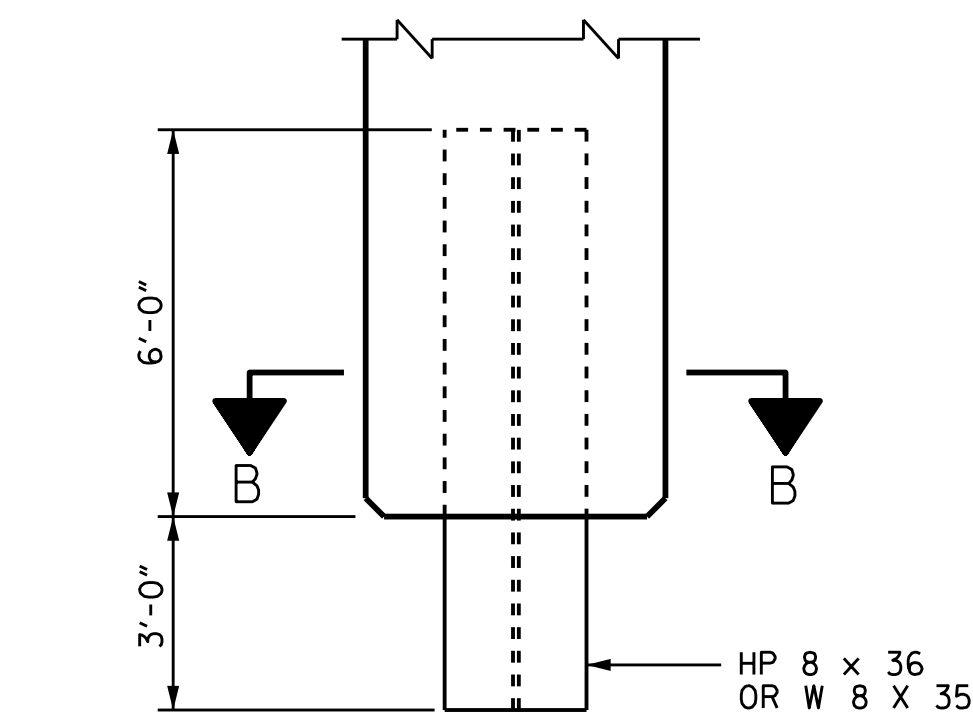
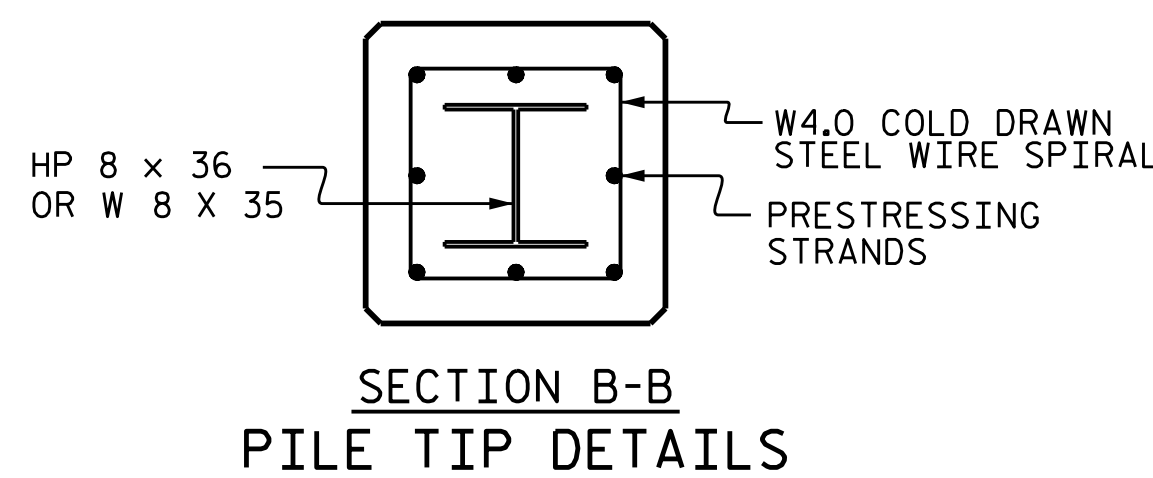


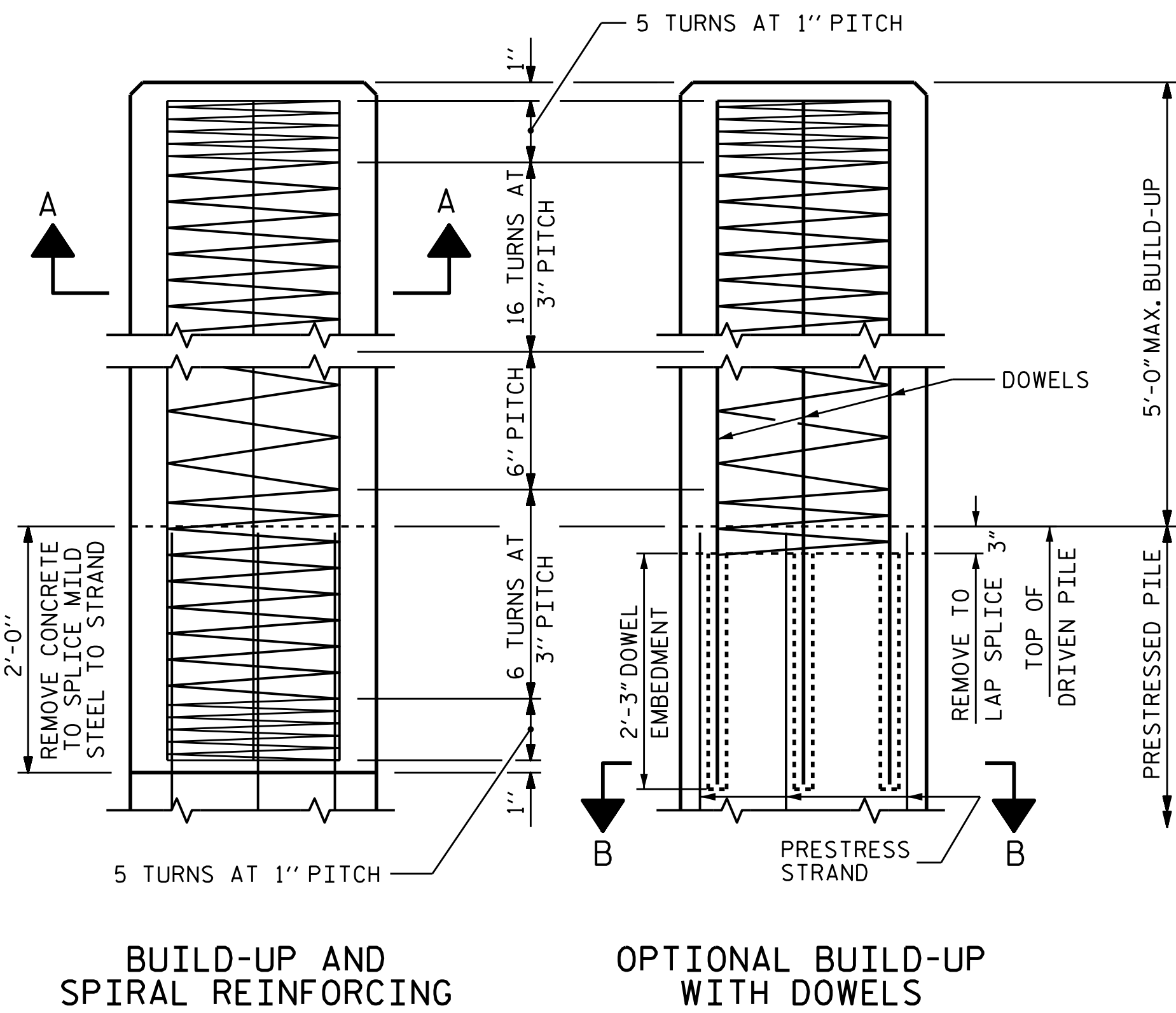
ELEVATION



ELEVATION

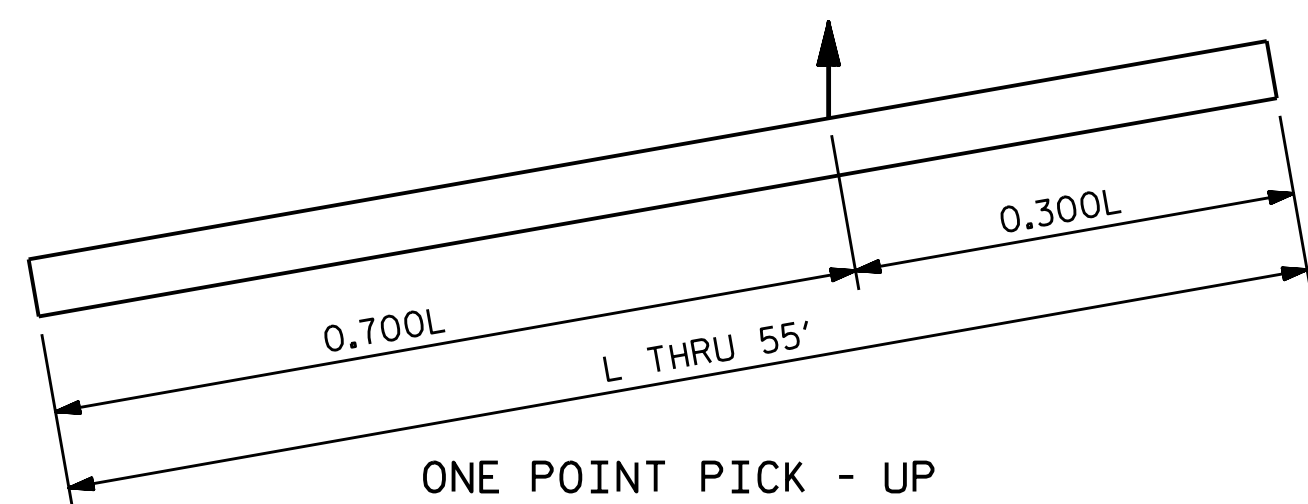


FOR 16" SQUARE PRESTRESSED CONCRETE PILE

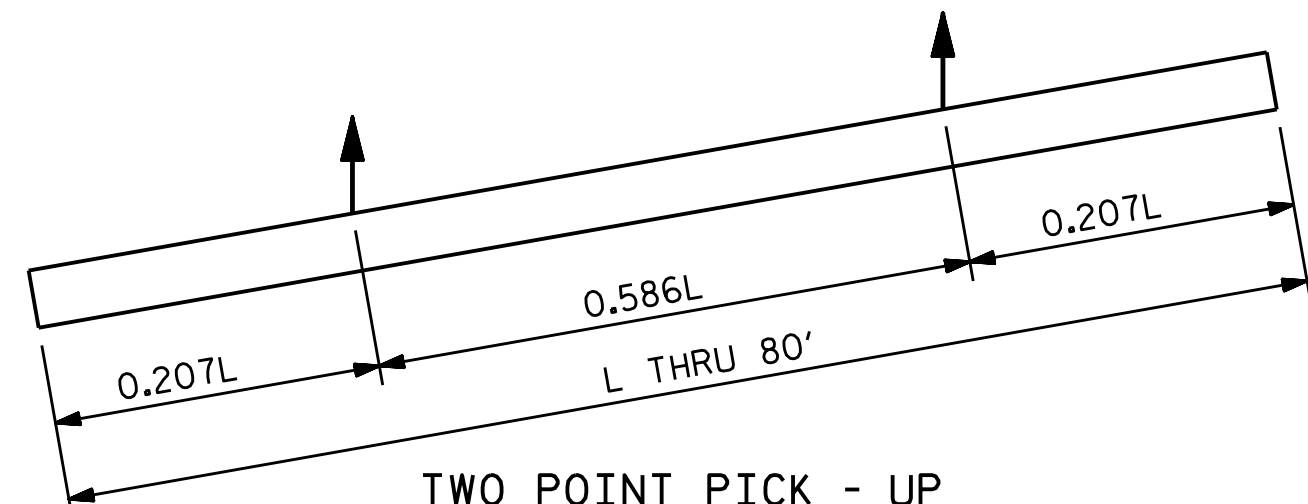


BUILD-UP AND SPIRAL REINFORCING

OPTIONAL BUILD-UP WITH DOWELS



ONE POINT PICK - UP

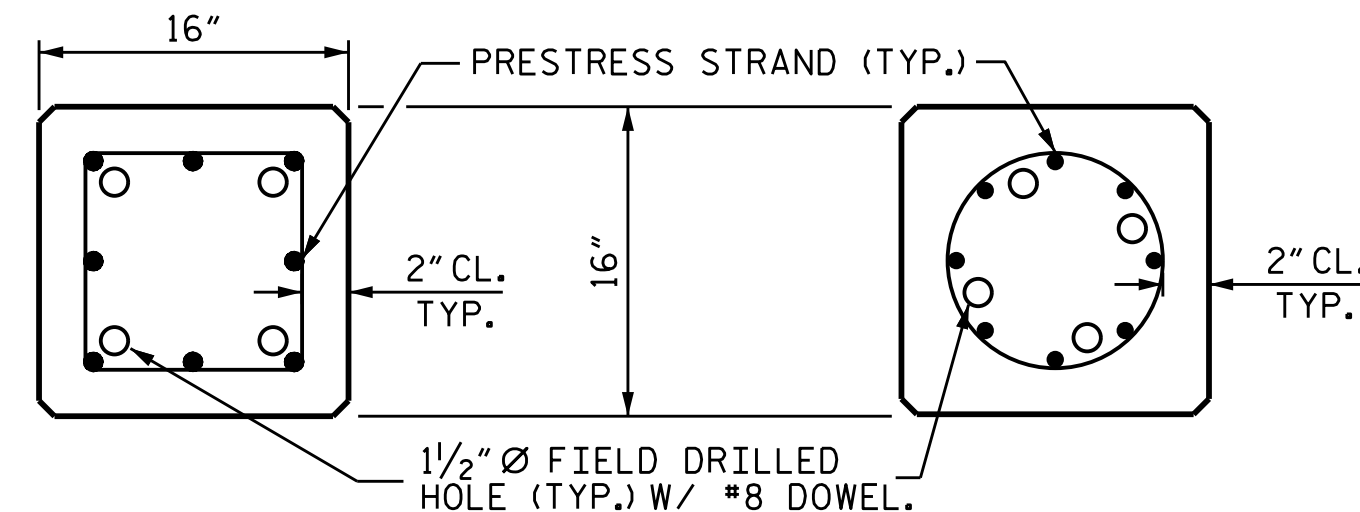


TWO POINT PICK - UP

PICK - UP POINTS

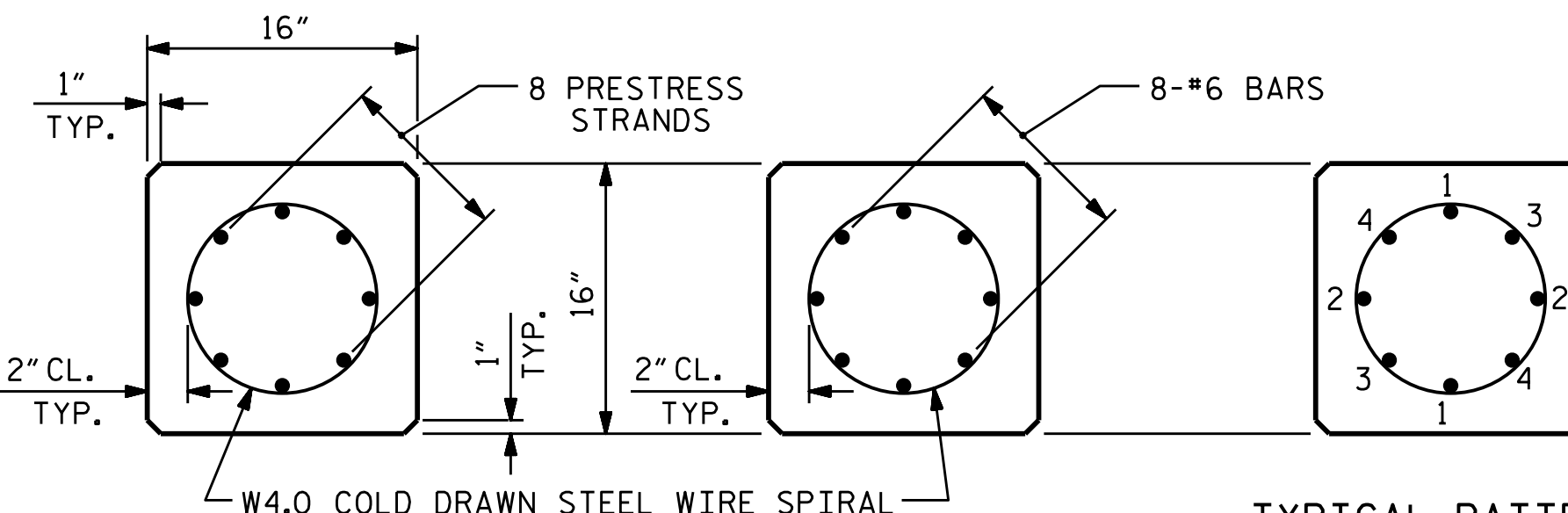
QUANTITIES FOR ONE 16" PRESTRESSED PILE

LENGTH	CONCRETE CU. YDS.	PILE WT. TONS	ONE POINT PICK-UP		TWO POINT PICK-UP	
			0.300L	0.700L	0.207L	0.586L
25'-0"	1.63	3.31	7'-6"	17'-6"	5'-2"	14'-8"
30'-0"	1.96	3.97	9'-0"	21'-0"	6'-2 1/2"	17'-7"
35'-0"	2.29	4.63	10'-6"	24'-6"	7'-3"	20'-6"
40'-0"	2.61	5.29	12'-0"	28'-0"	8'-3 1/2"	23'-5"
45'-0"	2.94	5.95	13'-6"	31'-6"	9'-4"	26'-4"
50'-0"	3.27	6.61	15'-0"	35'-0"	10'-4"	29'-4"
55'-0"	3.59	7.28	16'-6"	38'-6"	11'-4 1/2"	32'-3"
60'-0"	3.92	7.94			12'-5"	35'-2"
65'-0"	4.25	8.60			13'-5 1/2"	38'-1"
70'-0"	4.57	9.26			14'-6"	41'-0"
75'-0"	4.90	9.92			15'-6 1/2"	43'-11"
80'-0"	5.23	10.58			16'-7"	46'-10"



SECTION "B-B"

(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)

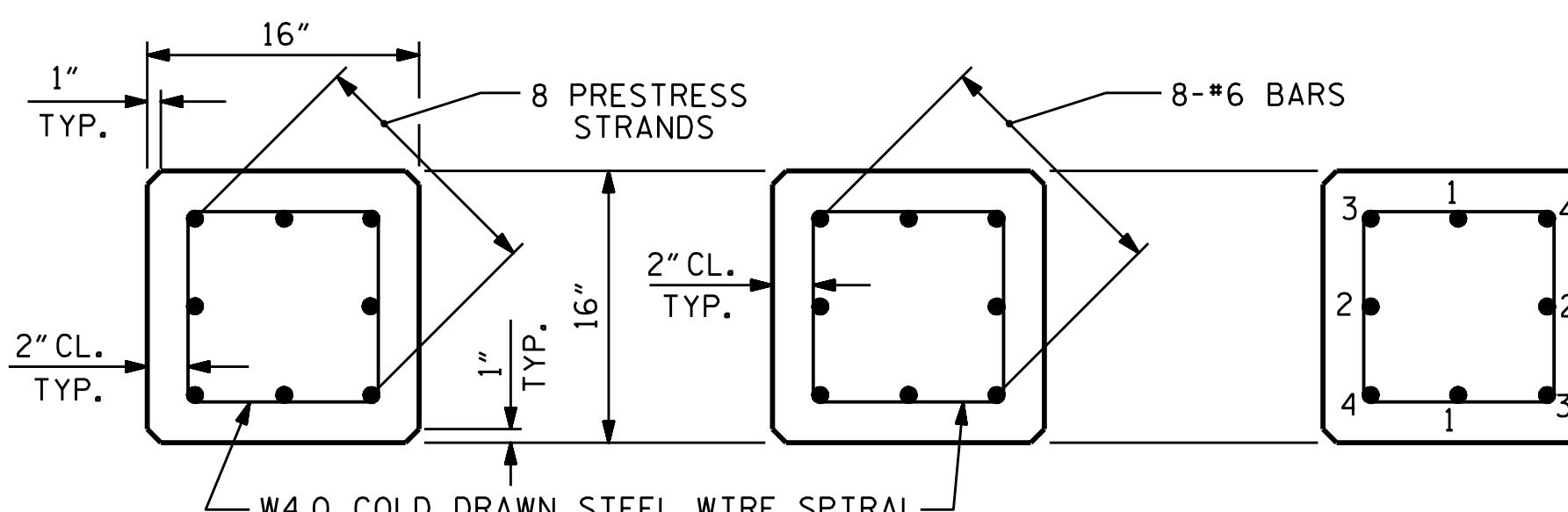


TYPICAL SECTION

SECTION "A-A"

TYPICAL PATTERN FOR BURNING STRANDS

1/2" OR 0.6" Ø GRADE 270 L.R. PRESTRESS STRANDS



TYPICAL SECTION

SECTION "A-A"

TYPICAL PATTERN FOR BURNING STRANDS

1/2" OR 0.6" Ø GRADE 270 L.R. PRESTRESS STRANDS

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSION STRENGTH: f'c = 7,500 PSI

BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3" OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN 1/2" CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
1/2"	270 L.R.	0.153	41,300* PER STRAND	30,980* PER STRAND
0.6"	270 L.R.	0.217	58,600* PER STRAND	43,940* PER STRAND

NOTES

PRESTRESSED CONCRETE STRENGTH : f'c = 10,000 PSI

BUILD-UP CONCRETE STRENGTH : f'c = 10,000 PSI

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, 1/2" OR 0.6" STRANDS MAY BE USED IN EITHER STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS, BURN IN OPPOSITE PAIRS AND SYMMETRICALLY ABOUT BOTH THE VERTICAL AND HORIZONTAL AXES. STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 3-3 AND 4-4, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2" WIDE BLACK MARK.

DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 7,500 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS, EXCEPT THAT THE INHIBITOR SHALL BE APPLIED AT A RATE OF 4.0 GALLONS PER CUBIC YARD. NO SEPARATE PAYMENT WILL BE MADE FOR THE ADDITION OF CALCIUM NITRITE, AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

THE CONCRETE IN THE PILES SHALL CONTAIN A MINIMUM OF 25% FLY ASH CLASS F OR A MINIMUM OF 40% GROUND GRANULATED BLAST FURNACE SLAG (GGBFS). ADDITIONALLY, SILICA FUME SHALL BE SUBSTITUTED FOR A MINIMUM 5% OF THE PORTLAND CEMENT BY WEIGHT IN THE PILES AT BENT 1 THROUGH BENT 46. MINERAL ADMIXTURES SHALL REPLACE THE CEMENT CONTENT AT A 1:1 RATIO BY WEIGHT. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION, AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

PROJECT NO. B-2500AB

DARE COUNTY

STATION: 3170+75.00 -L-



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD

16" PRESTRESSED
CONCRETE PILE

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	TOTAL SHEETS
1			3			44
2			4			

DocuSigned by:
61EAF752963466
8/3/2015

ASSEMBLED BY : M.A. ALLEN	DATE : 6/15
CHECKED BY : B.L. GREEN	DATE : 6/15
DRAWN BY : RH 9/98	REV. 11/30/10 WMC/GM
CHECKED BY : LES 10/98	REV. 10/1/11 MAA/GM
	REV. 12/14 MAA/TMG