CONCRETE RELEASE STRENGTH
4900 PSI

DEAD LOAD DEFLECTION AN	ND CAMBER
	3'-0" × 1'-9"
ALL SPANS	0.6″Ø L.R. STRAND
CAMBER (SLAB ALONE IN PLACE)	11/2″ ╽
DEFLECTION DUE TO SUPERIMPOSED DEAD LOAD**	3⁄8″ ♦
FINAL CAMBER	11⁄8″ ∮

** INCLUDES FUTURE WEARING SURFACE

GRADE 270 STRANDS		
	0.6″Ø L.R.	
AREA (SQUARE INCHES)	0.217	
ULTIMATE STRENGTH (LBS.PER STRAND)	58,600	
APPLIED PRESTRESS (LBS.PER STRAND)	43,950	

GUTTERLINE ASPHALT THICKNESS & RAIL HEIGHT			
	ASPHALT OVERLAY THICKNESS	RAIL HEIGHT	
	@ MID-SPAN	@ MID-SPAN	
ALL SPANS	15/8"	3'-8 ³ / ₈ "	

ASSEMBLED BY: E.K.POPE, P.E. DATE: 6/15
CHECKED BY: B.L.GREEN, P.E. DATE: 6/15

DRAWN BY: DGE 5/09
CHECKED BY: BCH 6/09

REV. II/I4

MAA/TMG

NOTES

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M203 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL CAST WITH THE CORED SLAB SECTIONS SHALL BE GRADE 60 AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PRESTRESSED CONCRETE CORED SLABS.

RECESSES FOR TRANSVERSE STRANDS SHALL BE GROUTED AFTER THE TENSIONING OF THE STRANDS.

THE $2^{1}\!\!/_{2}$ $^{\prime\prime}$ $^{\prime\prime}$ DOWEL HOLES AT FIXED ENDS OF SLAB SECTIONS SHALL BE FILLED WITH NON-SHRINK GROUT.

THE BACKER RODS SHALL CONFORM TO THE REQUIREMENTS OF TYPE M BOND BREAKER. SEE SECTION 1028 OF THE STANDARD SPECIFICATIONS.

WHEN CORED SLABS ARE CAST, AN INTERNAL HOLD-DOWN SYSTEM SHALL BE EMPLOYED TO PREVENT VOIDS FROM RISING OR MOVING SIDEWAYS. AT LEAST SIX WEEKS PRIOR TO CASTING CORED SLABS, THE CONTRACTOR SHALL SUBMIT TO THE ENGINEER FOR REVIEW AND COMMENT, DETAILED DRAWINGS OF THE PROPOSED HOLD-DOWN SYSTEM. IN ADDITION TO STRUCTURAL DETAILS, LOCATION AND SPACING OF THE HOLD-DOWNS SHALL BE INDICATED.

ALL REINFORCING STEEL IN THE VERTICAL CONCRETE BARRIER RAIL SHALL BE EPOXY COATED.

PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE CORED SLAB UNIT ENDS.

APPLY EPOXY PROTECTIVE COATING TO CORED SLAB UNIT ENDS.

GROOVED CONTRACTION JOINTS, $\frac{1}{2}$ " IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

FLAME CUTTING OF THE TRANSVERSE POST-TENSIONING STRAND IS NOT ALLOWED.

THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE CORED SLAB UNIT SHALL BE DONE WHEN THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN THE REQUIRED STRENGTH SHOWN IN THE "CONCRETE RELEASE STRENGTH" TABLE.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

THE PERMITTED THREADED INSERTS ARE DETAILED AS AN OPTION FOR THE CONTRACTOR TO ATTACH FALSEWORK AND FORMWORK DURING CONSTRUCTION.

THE PERMITTED THREADED INSERTS IN THE EXTERIOR UNITS SHALL BE SIZED BY THE CONTRACTOR, SPACED AT 4'-O" CENTERS AND GALVANIZED IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS. STAINLESS STEEL THREADED INSERTS MAY BE USED AS AN ALTERNATE.

THE PERMITTED THREADED INSERTS SHALL BE GROUTED BY THE CONTRACTOR IMMEDIATELY FOLLOWING REMOVAL OF THE FALSEWORK.

THE COST OF THE PERMITTED THREADED INSERTS SHALL BE INCLUDED IN THE PRICE BID FOR THE PRECAST UNITS.

PRESTRESSED CONCRETE CORED SLAB UNITS ARE DESIGNED FOR O PSI TENSION IN THE PRECOMPRESSED TENSILE ZONE UNDER ALL LOADING CONDITIONS.

PRESTRESSED CONCRETE CORED SLAB UNITS SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS, EXCEPT THAT THE INHIBITOR SHALL BE APPLIED AT A RATE OF 4.0 GALLONS PER CUBIC YARD. NO SEPARATE PAYMENT WILL BE MADE FOR THE ADDITION OF CALCIUM NITRITE, AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.

THE DRAIN OPENING AT THE GUTTERLINE SHALL BY 4" x 8". THE HEIGHT OF THE BLOCKOUT IN THE VERTICAL CONCRETE BARRIER RAIL SHALL EXTEND FROM THE TOP OF THE CORED SLAB UNIT TO THE TOP OF THE DRAIN OPENING.

APPLY EPOXY PROTECTIVE COATING TO EXTERIOR FACE OF THE EXTERIOR CORED SLAB UNITS THAT REQUIRE DRAINS IN THE BARRIER RAIL.

APPLY EPOXY PROTECTIVE COATING TO GROUTED RECESS AREA OF EXTERIOR CORED SLAB UNITS ONCE GROUT STRENGTH REACHES 5000 PSI.

DARE COUNTY

STATION: 3170+75.00 -L-

PROJECT NO. B-2500AB

SEAL 41452

Docusigned by:

4 Jol K Pape

FA3E85D1C94A440

8/3/2015

DEPARTMENT OF TRANSPORTATION

STANDARD

3'-0'' X 1'-9''

PRESTRESSED CONCRETE

CORED SLAB UNIT

STATE OF NORTH CAROLINA

REVISIONS

10. BY: DATE: NO. BY: DATE: S-18

1 3 TOTAL SHEETS

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