$-\frac{3}{4}$ " Ø X 5"
ANCHOR STUDS GIRDER 4" 8" → ¾" BEVEL EDGE SECTION F

EMBEDDED PLATE "B-1" DETAILS FOR AASHTO TYPE IV GIRDER (2 REQ'D PER GIRDER)

— € GIRDER — S7 (TYP.) 2 SPA 4¹/₄" @ 3¹/₂" 2 SPA @ 3¹/2" 2¹/₂"

DETAIL A

2'-2"

NOTES:

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS AND SHALL CONFORM TO AASHTO M2O3 EXCEPT FOR SAMPLING REQUIREMENTS WHICH SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ALL REINFORCING STEEL SHALL BE GRADE 60.

APPLY EPOXY PROTECTIVE COATING TO END OF GIRDER SURFACES INDICATED IN ELEVATION VIEW.

EMBEDDED PLATE "B-1" SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR STUDS SHALL CONFORM TO AASHTO M169 GRADES 1010 THROUGH 1020 OR APPROVED EQUAL, AND SHALL MEET THE TYPE "B" REQUIREMENTS OF SUBSECTION 7.3 OF THE ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.

AT ENDS OF GIRDERS TO BE EMBEDDED IN CONCRETE DIAPHRAGMS OR END WALLS, PRESTRESSING STRANDS MAY EXTEND A MAXIMUM OF 2"BEYOND THE GIRDER ENDS. OTHERWISE, PRESTRESSING STRANDS SHALL BE CUT FLUSH WITH THE GIRDER ENDS.

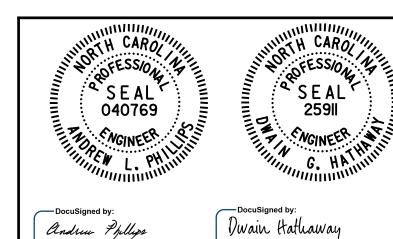
THE TRANSFER OF LOAD FROM THE ANCHORAGES TO THE GIRDER SHALL BE DONE WHEN CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF NOT LESS THAN 6,000 PSI.

DEPENDING ON THE TYPE OF SYSTEM USED TO SUPPORT THE DECK SLAB FORMS, PRESET ANCHORS MAY BE NECESSARY IN THE PRESTRESSED CONCRETE GIRDER.

THE TOP SURFACE OF THE GIRDER, EXCLUDING THE OUTSIDE 4", SHALL BE RAKED TO A DEPTH OF 1/4".

> PROJECT NO. R-2514D JONES _ COUNTY STATION: 389+47.50 -L-

SHEET 4 OF 5



SUPERSTRUCTURE AASHTO TYPE IV

PRESTRESSED CONCRETE GIRDER CONTINUOUS FOR LIVE LOAD DETAILS

RIGHT LANE

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

REVISIONS SHEET NO. S08-19 DATE: NO. BY: DATE: BY: 68

DWG. <u>19</u> OF <u>68</u>

Baker

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DRAWN BY : N. B. SPEAKS DATE : 8-6-13 CHECKED BY: A.L. PHILLIPS DATE: 8-12-13

SITE 4