



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION

PAT MCCRORY
GOVERNOR

ANTHONY J. TATA
SECRETARY

June 12, 2014

Addendum No. 1

RE: Contract ID C203558

WBS # 17BP.9.P.3

State Funded

Davidson, Rowan, Forsyth and Davie Counties

Bridge #136 & 150 in Davidson, Bridge #29, 32, 85 & 86 in Davie, Bridge #53, 54,55
78,115,185,297 & 302 in Forsyth and Bridge #94 in Rowan

June 17, 2014 Letting

To Whom It May Concern:

Reference is made to the proposal form furnished to you on this project.

The following revisions have been made to the proposal:

On Page Nos. 92 thru 96 the project special provision entitled "Epoxy Overlay System" has been revised. Please void Page Nos. 92 thru 96 in your proposal and staple the revised Page Nos. 92 thru 96 thereto.

Sincerely,

A handwritten signature in black ink, appearing to read "R. A. Garris".

R. A. Garris, PE
Contract Officer

RAG/jag
Attachments

cc: Mr. Ron Hancock, PE
Mr. Pat Ivey, PE
Ms. D. M. Barbour, PE
Mr. Rodger Rochelle, PE
Mr. R.E. Davenport, PE
Ms. Lori Strickland
Project File (2)

Mr. Ray Arnold, PE
Ms. Natalie Roskam, PE
Mr. Greg Perfetti, PE
Mr. Ronnie Higgins
Ms. Marsha Sample
Mr. Mike Gwyn

10.0 BASIS OF PAYMENT

Payment for epoxy resin injection will be at the contract unit price per linear foot for "Epoxy Resin Injection". Such payment will be full compensation for all materials, tools, equipment, labor, and for all incidentals necessary to complete the work.

EPOXY OVERLAY SYSTEM

(SPECIAL)

GENERAL

This special provision is intended for use on bridges with an Average Daily Traffic (ADT) exceeding 5,000. This work shall consist of furnishing and applying an epoxy overlay system over the concrete bridge deck in accordance with the contract documents and consists of a minimum of two (2) layers of hybrid polymer resins with a special blend of extremely hard aggregate designed to provide a 3/8 inch thick overlay for the purpose of crack treatment, complete waterproofing, and providing a non-skid surface. The overlay system shall be formulated and applied to withstand continuous heavy traffic, extreme changes in weather conditions, and deformations due to structure loading and temperature changes.

PERFORMANCE GUARANTEE

The Contractor shall guarantee materials and workmanship against latent and patent defects arising from faulty materials, faulty workmanship or negligence for a period of 12 months following the date of final project acceptance of the work and shall replace defective materials and workmanship at no cost to the Department.

The performance guarantee shall be invoked for the following defects: delamination of the epoxy overlay to the bridge surface, skid resistance less than 40 as measured by AASHTO T242 or 25 square feet of the deck surface meets the defect criteria prior to the end of the warranty. The Contractor will not be responsible for damage due to normal wear and tear, negligence on the part of the Department, or use in excess of the design.

MATERIALS

This two-part epoxy polymer overlay system shall be on the NCDOT Approved Products List (APL) and be free of any fillers or volatile solvents and shall be formulated to provide a simple volumetric mixing ratio of two components such as one to one or two to one by volume. The epoxy overlay system shall be formulated to provide flexibility in the system without any sacrifice of the hardness, chemical resistance or strength of the system. Use of external/conventional flexibilizers will not be accepted. Flexibility shall be by interaction of elastomers which chemically link during the process of curing so the flexibility of the molecule is least affected during the low temperature conditions that are confronted in actual use.

Epoxy

When the two component system is mixed at the appropriate ratio, the cured resin shall conform to the following requirements:

EPOXY PROPERTIES		
Property	Requirement	Test Method
Viscosity-Poises at 77°F ± 2°F	7-25	ASTM D2393 (Spindle No.3 at 20 rpm)
Pot Life	15-45 minutes @ 75° F	ASTM C881
Min. Tensile Strength at 7 days	2000 psi	ASTM D638
Tensile Elongation at 7 days	30-70%	ASTM D638
Min. Compressive Strength @ 3 hrs.	1,000 psi	ASTM C109
Min. Compressive Strength @ 24 hrs.	5000 psi	ASTM C109
Min. adhesion strength @ 24 hrs.	250 psi @ 75° F	ASTM C1583
Max. Water Absorption	1%	ASTM D570

Aggregate

Aggregate used for all layers shall be non-friable, non-polishing, clean and free from surface moisture. The aggregate shall be flint rock, 100% fractured, thoroughly washed and kiln dried to a maximum moisture content of 0.2% by weight, measured in accordance with ASTM C566. The fracture requirements shall be at least one mechanically fractured face and will apply to materials retained on a U.S. No. 10 sieve. Aggregate shall conform to the following requirements:

AGGREGATE PROPERTIES		
Property	Value	Test Method
Moisture Content, max.	0.2% by weight	AASHTO T255
Mohs Hardness, min.	7	
Soundness Loss, 5 cycles in Sodium Sulfate, max.	5.4%	AASHTO T104
Micro-Deval, max.	10%	AASHTO TP58

AGGREGATE GRADATION	
Sieve	Percent Passing
No. 4	100
No. 8	30-75
No. 16	Max. 5
No. 30	Max. 1

SURFACE PREPARATION

Remove all existing overlays if applicable, and all loose, disintegrated, unsound or contaminated concrete from the bridge deck. Prepare the bridge deck prior to applying the overlay system, in accordance with the manufacturer's recommendations, the special provision *Concrete Deck Repair for Epoxy Overlay*, and this provision.

Prior to overlay placement and upon completion of the deck repairs, clean the entire deck surface by steel shot blasting and other means to remove asphaltic material, oils, dirt, rubber, curing compounds, pavement markings, paint carbonation, laitance, weak surface mortar and other materials that may interfere with the bonding or curing of the overlay. Do not begin shotblasting until all grinding or milling operations are completed. Use sandblasting equipment on areas that cannot be reached by the shotblasting operation. If expansion joints are not being replaced or have been replaced prior to shotblasting they shall be protected from damage from the shotblasting operation. Pavement markings shall be considered clean when the concrete has exposed aggregate showing through the paint stripe. Deck drains and areas of curb or railing above the proposed surface shall be protected from the shotblasting operation. Mortar that is soundly bonded to the coarse aggregate shall have open pores to be considered adequate for bond. Provide a self-propelled vacuum capable of picking up dust and other loose material from the shotblasting operation. Provide air compressors equipped with oil/water separator capable of drying all moisture from the bridge deck. Care shall be taken and methods used to fully capture and collect the excess material.

Prior to overlay placement and upon completion of surface preparation, perform bond testing of the epoxy overlay material in accordance with ASTM C1583 on two pre-selected 1.5' x 3' test patches. Test locations will be determined by the Engineer. The tensile strength shall be at least 250 psi and the depth of failure into the concrete deck for 50% of the test patch area shall be ¼" or greater. Install test sections with the same materials, equipment, personnel, timing and sequence of operations and curing time that will be used for the installation of the overlay. Test locations shall be repaired with approved repair materials.

If the cleaning method, materials and installation procedure do not produce acceptable test results, the contractor must remove failed test patches, make the necessary adjustments, and retest all patches at no additional cost to the Department until satisfactory test results are obtained.

Epoxy based overlays shall not be placed on hydraulic cement concrete that is less than 28 days old. Patching and cleaning operations shall be inspected and approved prior to placing each layer of the overlay. Any contamination of the deck or intermediate courses, after initial cleaning, shall be removed.

The deck shall be completely dry at the time of application of the epoxy concrete overlay. Deck drains shall be closed off during application of epoxy overlay.

EQUIPMENT

Equipment shall consist of no less than an epoxy distribution system, aggregate spreader, application squeegee, vacuum truck, and a source of lighting if work is to be performed at night. The distribution system shall accurately measure and mix the epoxy resin and hardening agent, and shall uniformly and accurately apply the epoxy materials at the specified rate to the bridge deck in such a manner as to cover 100% of the work area. The aggregate

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spreader shall be propelled in such a manner as to uniformly and accurately apply the aggregate to cover 100% of the epoxy material. Aggregate shall be sprinkled or dropped vertically in a manner such that the level of the epoxy mixture is not disturbed. The vacuum truck shall be self-propelled.

APPLICATION

Handling and mixing of the epoxy resin and hardening agent shall be performed in a safe manner to achieve the desired result in accordance with the manufacturer's recommendations as approved and as directed by the Engineer. Epoxy overlay materials shall not be placed when weather or surface conditions are such that the material cannot be properly handled, placed, spread and cured within the specified requirements of traffic control.

The application rates of the liquid and stone in the 2 layers shall be as recommended by the manufacturer, but not less than the following rate of application.

TABLE 4		
APPLICATION RATES		
Course	Min. Epoxy Rate (Gal./100 SF)	Min. Aggregate Rate (Lbs./Sq.Yd)
1	2.5	10
2	5	14

The final overlay thickness shall be a minimum of 3/8". Once the epoxy mixture has been prepared, immediately and uniformly applied it to the surface of the bridge deck. There shall be no longitudinal joints of the epoxy overlay in the wheel path. The temperature of the bridge deck surface and all epoxy and aggregate components shall be 60°F or above at the time of application. Epoxy shall not be applied if the air temperature is expected to drop below 55°F within 8 hours after application or if air temperatures would cause the gel time to be less than 10 minutes. Consult with the manufacturer when placing overlay at temperatures above 90°F. The dry aggregate shall be applied in such a manner as to completely cover the epoxy mixture so that no wet spots appear and before it begins to gel. First course applications that do not receive enough aggregate prior to gel shall be removed and replaced. A second course insufficiently covered with aggregate may be left in place, but will require additional applications before opening to traffic. After each course is fully cured, all loose aggregate shall be removed by vacuuming or brooming. Traffic shall not be allowed on the first course of the overlay. Traffic and equipment shall not be permitted on the overlay surface during the curing period. The minimum curing periods shall be as follows:

Course: Average temperature of deck, epoxy and aggregate components in °F

	60-64	65-69	70-74	75-79	80-84	85+
Course 1	4 hrs.	3 hrs.	2.5 hrs.	2 hrs.	1.5 hrs.	1 hr.
Course 2	6.5 hrs.*	5 hrs.	4 hrs.	3 hrs.	3 hrs.	3 hrs.

*Course 2 shall be cured for 8 hrs. if the air temperature drops below 60°F during the curing period.

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The Contractor shall plan and execute the work to provide the curing periods as specified herein, or manufacturer proposed curing periods may be submitted to the Engineer for review and approval.

Do not apply epoxy overlay courses over modular joints, metal expansion joints, or foam joint seals. A bond breaker shall be placed on all expansion joints.

In the event the Contractor's operation damages the epoxy overlay, the Contractor shall remove the damaged areas by saw-cutting in rectangular sections to the top of the concrete deck surface and replacing the various courses in accordance with this Specification at no additional cost to the Department.

Prior to acceptance, perform bond testing for each span or 300 square yards, whichever is smaller, in accordance with ASTM C1583 on 1.5' x 3' test patches. Test locations will be determined by the Engineer. The tensile strength shall be at least 250 psi and the depth of failure into the concrete deck for 50% of the test patch area shall be 1/4" or greater. Unacceptable test results will require removal and replacement of overlay as directed by the Engineer at no cost to the Department. Test locations shall be repaired with approved repair materials.

MEASUREMENT & PAYMENT

Epoxy Overlay System will be measured and paid for at the contract unit price per square feet. The price shall include surface preparation, furnishing and placing the overlay system, providing a 10 year warranty, and all tools, labor, materials, bond strength testing and any incidentals necessary to complete the work.

Payment will be made under:

Pay Item	Pay Unit
Epoxy Overlay System	Square Feet