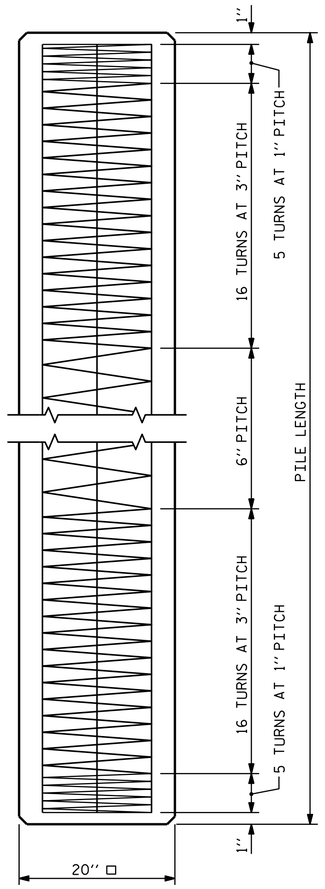
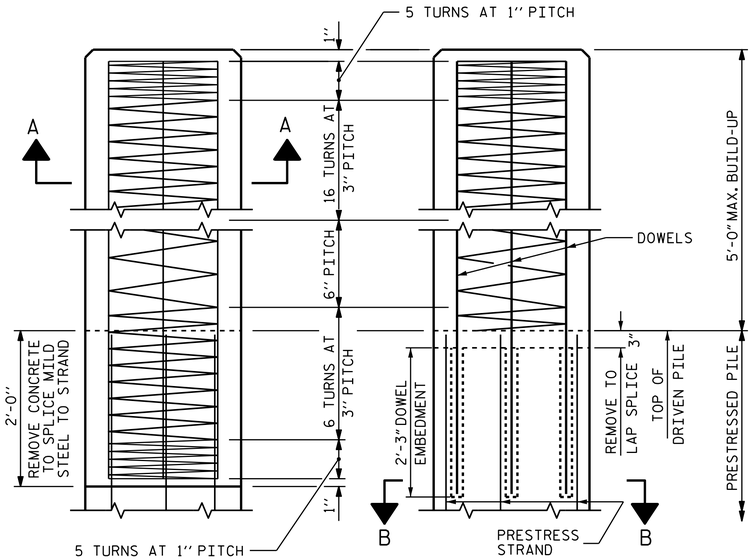
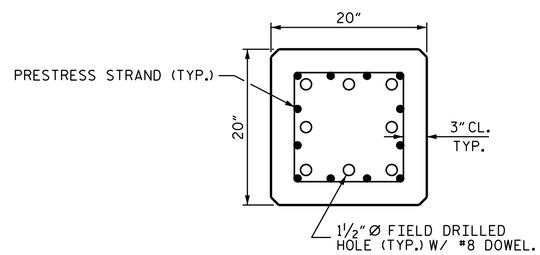


ELEVATION



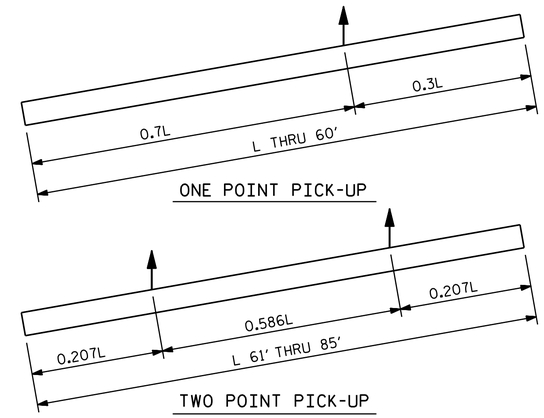
BUILD-UP AND SPIRAL REINFORCING

OPTIONAL BUILD-UP WITH DOWELS



SECTION "B-B"

(AT THE CONTRACTOR'S OPTION, PILE BUILD-UP MAY BE CONSTRUCTED WITH DOWELS.)



PICK-UP POINTS

QUANTITIES FOR ONE 20'' SQUARE PILE						
	CONCRETE	PILE WT.	ONE POINT PICK-UP		TWO POINT PICK-UP	
LENGTH	CU. YDS.	TONS	0.3L	0.7L	0.207L	0.586L
25'-0''	2.56	5.18	7'-6''	17'-6''		
30'-0''	3.07	6.22	9'-0''	21'-0''		
35'-0''	3.58	7.26	10'-6''	24'-6''		
40'-0''	4.09	8.29	12'-0''	28'-0''		
45'-0''	4.61	9.33	13'-6''	31'-6''		
50'-0''	5.12	10.36	15'-0''	35'-0''		
55'-0''	5.63	11.40	16'-6''	38'-6''		
60'-0''	6.14	12.44	18'-0''	42'-0''		
65'-0''	6.65	13.47			13'-5½''	38'-1''
70'-0''	7.17	14.51			14'-6''	41'-0''
75'-0''	7.68	15.55			15'-6½''	43'-11''
80'-0''	8.19	16.58			16'-6½''	46'-11''
85'-0''	8.70	17.62			17'-7''	49'-10''

NOTES

PRESTRESSED CONCRETE STRENGTH : f'c= 7,500 PSI

BUILD-UP CONCRETE STRENGTH : f'c= 7,500 PSI

STRAND DATA:

SIZE	GRADE	AREA	ULTIMATE STRENGTH	APPLIED PRESTRESS FORCE
½''	270 L.R.	0.153	41,300# PER STRAND	30,980# PER STRAND
0.6''	270 L.R.	0.217	58,600# PER STRAND	43,940# PER STRAND

ALL PRESTRESSING STRANDS SHALL BE 7-WIRE LOW-RELAXATION GRADE 270 STRANDS CONFORMING TO AASHTO M203. STRAND SAMPLING REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

AT THE CONTRACTOR'S OPTION, ½'' OR 0.6'' STRANDS MAY BE USED IN THE STRAND CONFIGURATION SHOWN IN THE TYPICAL SECTION DETAIL. MIXING OF STRAND SIZE IS NOT ALLOWED.

THE SLIP-FORM METHOD OF CASTING PILES WILL NOT BE PERMITTED.

TRANSFER THE LOAD FROM THE ANCHORAGES TO THE PILE AFTER THE CONCRETE HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 4,000 PSI.

IF STRAND STRESS IS RELIEVED BY BURNING, THE STRANDS SHALL BE BURNED IN OPPOSITE PAIRS AS INDICATED IN THE TYPICAL PATTERN SHOWN. FOR ANY NUMBER OF STRANDS, BURN IN OPPOSITE PAIRS AND SYMMETRICALLY ABOUT BOTH THE VERTICAL AND HORIZONTAL AXES, STRANDS 1-1 SHALL BE BURNED BEFORE 2-2, ETC. NOT MORE THAN 4 STRANDS, SAY 5-5 AND 6-6, MAY BE BURNED AT ANY ONE SECTION BEFORE THESE SAME PAIRS OF STRANDS ARE BURNED AT BOTH ENDS OF THE BED AND BETWEEN EACH PAIR OF PILES IN THE BED.

PROPOSED DEVICES FOR LIFTING PILES, RECESS DETAILS, AND PATCHING MATERIAL SHALL BE DETAILED IN SHOP DRAWINGS. AFTER ATTACHMENTS HAVE BEEN REMOVED, OPENINGS SHALL BE REPAIRED SUCH THAT THE APPEARANCE OF THE PILE IS UNIFORM.

WHERE CAST-IN-PLACE LIFTING DEVICES ARE NOT USED, PICK-UP POINTS ARE TO BE INDICATED WITH A 2'' WIDE BLACK MARK.

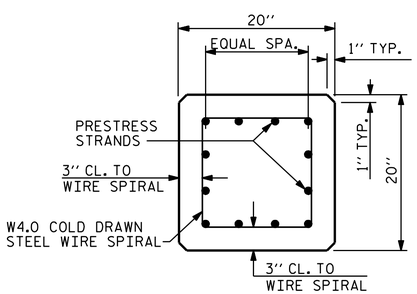
DRIVE PILES USING A METHOD APPROVED BY THE ENGINEER, WHEREBY THE HEAD OF THE PILE IS NOT DAMAGED.

DRIVING OF THE BUILT-UP PILE WILL NOT BE PERMITTED UNTIL THE CONCRETE HAS REACHED A COMPRESSIVE STRENGTH OF 5,000 PSI AND UNTIL A PERIOD OF SEVEN DAYS HAS ELAPSED SINCE CASTING OF THE BUILD-UP.

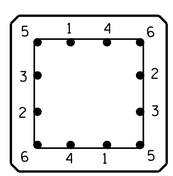
THE WATER/CEMENT RATIO FOR CONCRETE PILES SHALL NOT EXCEED 0.40.

PRESTRESSED CONCRETE PILES SHALL CONTAIN CALCIUM NITRITE CORROSION INHIBITOR.

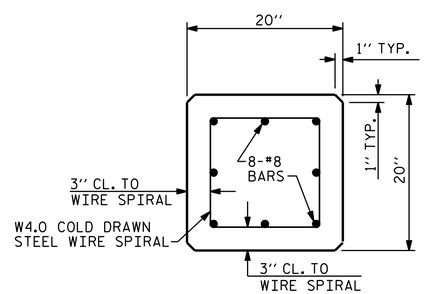
THE CONCRETE IN THE PILES OF BENT NO.1 SHALL CONTAIN SILICA FUME. SILICA FUME SHALL BE SUBSTITUTED FOR 5% OF THE PORTLAND CEMENT BY WEIGHT. IF THE OPTION OF ARTICLE 1024-1 OF THE STANDARD SPECIFICATIONS TO PARTIALLY SUBSTITUTE CLASS F FLY ASH FOR PORTLAND CEMENT IS EXERCISED, THEN THE RATE OF FLY ASH SUBSTITUTION SHALL BE REDUCED TO 1.0 LB OF FLY ASH PER 1.0 LB OF CEMENT. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE VARIOUS PAY ITEMS.



TYPICAL SECTION



TYPICAL PATTERN FOR BURNING STRANDS



SECTION A-A

½'' OR 0.6'' Ø GRADE 270 L.R. PRESTRESS STRANDS

DOWEL INSTALLATION FOR OPTIONAL BUILD-UP

GROUT COMPRESSIVE STRENGTH: f'c= 5,000 PSI

BEFORE DRILLING DOWEL HOLES, REMOVE THE UPPER 3'' OF CONCRETE FROM THE TOP OF THE PILE WITHOUT DAMAGE TO THE REINFORCING STEEL. THE REMOVAL PLANE SHOULD BE NORMAL TO THE EDGE OF THE PILE.

DOWEL HOLES SHALL BE POSITIONED TO MAINTAIN ½'' CLEAR TO ALL EXISTING PRESTRESSING STRANDS IN THE CONCRETE PILE.

FIELD DRILLED HOLES SHALL BE CLEAN AND FREE OF ANY OBSTRUCTIONS BEFORE GROUTING OF DOWELS. DOWEL BARS SHALL BE INSTALLED AND GROUTED WITH AN APPROVED NON-SHRINK GROUT.

THE SPIRAL REINFORCING IN ALL BUILD-UPS SHALL BE W4.0 COLD DRAWN WIRE WHICH SHALL BE SECURED TO THE LONGITUDINAL REINFORCEMENT TO MAINTAIN PITCH.

THE SPIRAL REINFORCING IN THE BUILD-UP AND THE PRESTRESSED CONCRETE PILE SHALL BE SPLICED BY OVERLAPPING A MIN. OF ONE TURN.

3/25/2014

NORTH CAROLINA PROFESSIONAL SEAL 14045 ENGINEER TIMOTHY L. COGGINS

DocuSigned by: Tim Coggins DEFD4A8D48FA47B...

PROJECT NO. B-4591

NEW HANOVER/PENDER COUNTY

STATION: 23+25.00 -L-

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEIGH

STANDARD

20'' PRESTRESSED CONCRETE PILE

ASSEMBLED BY : N. Ruffin	DATE : 11/26/12
CHECKED BY : G. KOUCHEKI	DATE : 6/19/13

DRAWN BY : WJH 1/89	REV. 5/1/06R	TLA/GM
CHECKED BY : CRK 3/89	REV. 11/30/10	WMC/GM
	REV. 10/1/11	MAA/GM

REVISIONS						
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

SHEET NO. S-28

TOTAL SHEETS 30

STD. NO. PCP3

25-MAR-2014 11:18
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