B

203

STATE OF NORTH CAROLINA

DIVISION OF HIGHWAYS

BUNCOMBE AND BURKE **COUNTIES**

LOCATION: BRIDGE #171, BUNCOMBE CO., ON NC 191 OVER I-26
BRIDGE #324, BUNCOMBE CO., ON SR 1684 OVER I-26/US 19/23/25/70
BRIDGE #382, BUNCOMBE CO., ON US 25/70 OVER I-26/US 19/23 BYPASS
BRIDGE #387, BUNCOMBE CO., ON SR 1727 OVER I-26/US 19/23

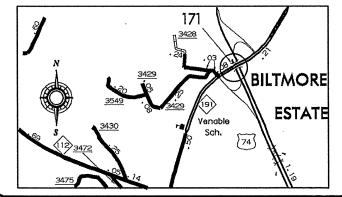
BRIDGE #30, BURKE CO., ON NC 181 OVER CATAWBA RIVER

TYPE OF WORK: BRIDGE PRESERVATION - CLEANING AND PAINTING OF EXISTING STRUCTURES, REPAIR OF STRUCTURAL STEEL, REPLACEMENT OF BEARINGS.

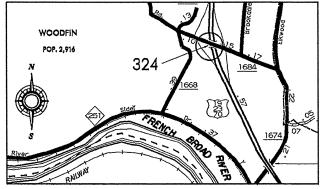
BUNCOMBE CO.



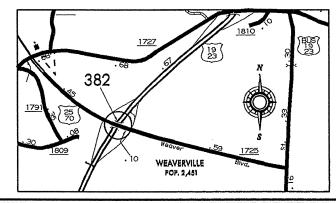
BUNCOMBE #171



BUNCOMBE #324



BUNCOMBE #382



BURKE #30

17BP.13.P.4

17BP.13.P.4

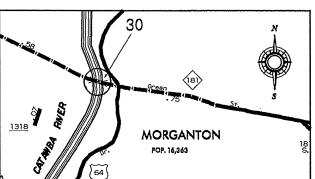
17BP.13.P.4

1 DESCRIPTION

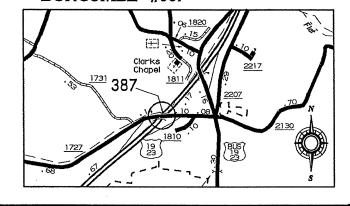
P.E.

CONST





BUNCOMBE #387





BUNCOMBE COUNTY #171 ADT 2010 = 14,000 #324 ADT 2004 = 8,700 #382 ADT 2005 = 15,500 #387 ADT 2009 = 4,100 #30 ADT 2010 = 21,000

PROJECT LENGTH

BBIDGE	BUNCOMBE	4171	_	0.04	1411 E	
	BUNCOMBE		_	0.04	- ,	
	BUNCOMBE		=	0.04		
	BUNCOMBE		=	0.05		
RRINGE	BURKE #30			0.07	AAH E	
DIVID OF	DOMEST TON		_	W.W/	1 Y ti be be	

Prepared In the Office of:

DEPARTMENT OF TRANSPORTATION DIVISION OF HIGHWAYS

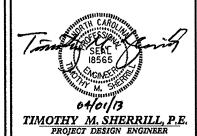
STRUCTURES MANAGEMENT UNIT - PRESERVATION & REPAIR GROUP 1000 BIRCH RIDGE DR. RALEIGH, N.C. 27610

ROY GIROLAMI, P.E.

2012 STANDARD SPECIFICATIONS

LETTING DATE:

JULY 16, 2013



STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

BUNCOMBE AND BURKE **COUNTIES**

LOCATION: BRIDGE #171, BUNCOMBE CO., ON NC 191 OVER I-26
BRIDGE #324, BUNCOMBE CO., ON SR 1684 OVER US 19/23/25/70, I-26.
BRIDGE #382, BUNCOMBE CO., ON US 25/70 OVER US 19/23 BYPASS
BRIDGE #387, BUNCOMBE CO., ON SR 1727 OVER US 19/23

BRIDGE #30, BURKE CO., ON NC 181 OVER CATAWBA RIVER

TYPE OF WORK: BRIDGE PRESERVATION – CLEANING AND PAINTING OF EXISTING STRUCTURES, REPAIR OF STRUCTURAL STEEL, REPLACEMENT OF BEARINGS.

STATE	STATE PROJECT REPRHENCE NO.			SEERS NO.	TOTAL
N.C.	17	BP.13.P.4	1A		
STAT	B PROLNO.	E.A.PROLNO.		DESCRIPTION	
178	P.13.P.4			P.E.	J
178	P.13.P.4			CONS	т.



INDEX OF SHEETS

1A

S-1 THRU S-3

TMP-1 THRU TMP-7

TITLE SHEET

INDEX OF SHEETS

SUMMARY OF QUANTITIES

STRUCTURE PLANS

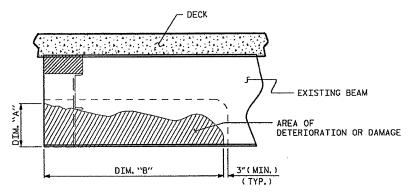
TRAFFIC MANAGEMENT PLANS

SUMMARY OF QUANTITIES - 17BP.13.P.4

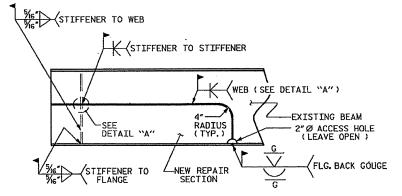
STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS ROADWAY SUMMARY OF QUANTITIES FOR CONTRACT - C203245

ItemNumber	Sec #	Quantity	Unit	Description ————————————————————————————————————
0000100000-N	800	Lump Sum		MOBILIZATION
4400000000-E	1110	72	SF	WORK ZONE SIGNS (STATIONARY)
4405000000-E	1110	160	SF	WORK ZONE SIGNS (PORTABLE)
4415000000-N	1115	4	EA	FLASHING ARROW BOARD
4420000000-N	1120	2	EA	PORTABLE CHANGEABLE MESSAGE SIGN
4430000000-N	1130	500	EA	DRUMS
4480000000-N	1165	1	EA	TMA
4510000000-N	SP	8	HR	LAW ENFORCEMENT
N-000000088	SP	Lump Sum		GENERIC STRUCTURE ITEM BRIDGE JACKING BRIDGE #171
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM BRIDGE JACKING BRIDGE #30
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM BRIDGE JACKING BRIDGE #324
N-000000088	SP	Lump Sum		GENERIC STRUCTURE ITEM BRIDGE JACKING BRIDGE #382
N-000000088	SP	Lump Sum		GENERIC STRUCTURE ITEM BRIDGE JACKING BRIDGE #387
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM PAINTING EXISTING STRUCTURE BRIDGE #171
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM PAINTING EXISTING STRUCTURE BRIDGE #324
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM PAINTING EXISTING STRUCTURE BRIDGE #382
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM PAINTING EXISTING STRUCTURE BRIDGE #387
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM PAINTING EXISTING STRUCTURE BRIDGE #30
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM POLLUTION CONTROL BRIDGE #171
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM POLLUTION CONTROL BRIDGE #30
N-000000088	SP	Lump Sum		GENERIC STRUCTURE ITEM POLLUTION CONTROL BRIDGE #324

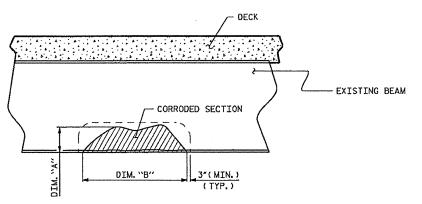
	Sec #	Quantity	Unit	Description
8860000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM POLLUTION CONTROL BRIDGE #382
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM POLLUTION CONTROL BRIDGE #387
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM UNDERSTRUCTURE WORK PLATFORM BRIDGE #171
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM UNDERSTRUCTURE WORK PLATFORM BRIDGE #30
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM UNDERSTRUCTURE WORK PLATFORM BRIDGE #324
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM UNDERSTRUCTURE WORK PLATFORM BRIDGE #382
886000000-N	SP	Lump Sum		GENERIC STRUCTURE ITEM UNDERSTRUCTURE WORK PLATFORM BRIDGE #387
8889000000-E	SP	1,432	LB	GENERIC STRUCTURE ITEM STRUCTURAL STEEL FOR GIRDER REPAIR
8897000000-N	SP	4	EA	GENERIC STRUCTURE ITEM REPLACE BEARINGS



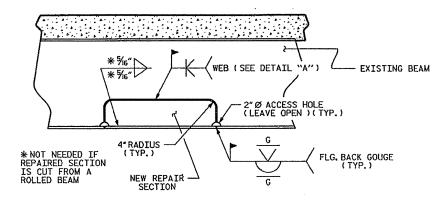
ELEVATION
EXISTING BEAM END AREA
OF DETERIORATION OR DAMAGE



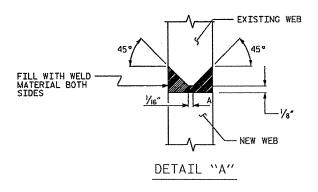
ELEVATION
REPAIRED BEAM END AREA
OF DETERIORATION OR DAMAGE



ELEVATION
EXISTING BEAM INTERMEDIATE
AREA OF DETERIORATION OR DAMAGE



ELEVATION
REPAIRED BEAM INTERMEDIATE
AREA OF DETERIORATION OR DAMAGE



AΝ	ITICIPA	ATED	BEAM	REPAIR	LOCATION	ONS
COUNTY	BRIDGE	SPAN	BEAM	LOCATION	DIM. "A"	DIM. "B"
винсомве	171	Α	i	END BENT 1	1'-0"	5′-0″
		A	9	END BENT 1	1'-0"	5′-0″
		D	i	END BENT 2	1'-0"	5′-0″
		D	9	END BENT 2	1'-0"	5′-0″
		В	1	NEAR MIDSPAN	5″	4'-0"

TOTAL	ATERIAL	
BRIDGE JACKING	STRUCTURAL STEEL FOR GIRDER REPAIR	REPLACE BEARINGS
LUMP SUM	LBS.	EACH
LUMP SUM	LUMP SUM 1,432	

BEAM REPAIR

AFTER THE STRUCTURAL STEEL HAS BEEN BLASTED AND PRIMED, THE STRUCTURAL STEEL AND BEARING SHALL BE INSPECTED FOR EXCESSIVE SECTION LOSS, AREAS THAT EXHIBIT AN EXCESS OF 35% SECTION LOSS SHALL BE REVIEWED BY THE ENGINEER TO DETERMINE IF AREA OF SECTION LOSS SHOULD BE REPAIRED.

AS DETERMINED BY THE ENGINEER, DETERIORATED OR DAMAGED AREAS, OR AREAS PREVIOUSLY REPAIRED, BUT NOT IN ACCORDANCE WITH THE DETAILS INDICATED ON THESE PLAN SHEETS, SHALL BE REMOVED AND THE BEAMS SHALL BE REPAIRED AS INDICATED ON THIS PLAN SHEET, CONTRACTOR AND ENGINEER TO DETERMINE ACTUAL DIMENSIONS OF AREA TO BE REMOVED AND REPLACED, REMOVE CONCRETE BENT DIAPHRAGMS AS NEEDED TO EVALUATE LIMITS OF REPAIR.

PAYMENT FOR THE SECTION REPAIR SHALL BE BASED ON THAT AMOUNT OF REPAIR ACTUALLY PERFORMED BY THE CONTRACTOR AND APPROVED BY THE ENGINEER.

REPLACEMENT CUT-TO-FIT BEAM SECTION SHALL BE NEW AND FROM SIMILAR SIZE ROLLED BEAM OR APPROVED EQUIVALENT PLATES, THE GRADE OF STEEL SHALL BE AASHTO M270, GRADE 36 OR BETTER.

ALL WELDING SHALL BE IN ACCORDANCE WITH CURRENT APPLICABLE AWS AND NCDOT STANDARD SPECIFICATIONS.

GOUGES AND INDENTATIONS FROM IMPACT ON GIRDERS SHALL BE GROUND SMOOTH PRIOR TO BLASTING AND PAINTING OPERATION.

FOR PAINTING EXISTING STRUCTURE, SEE PROJECT SPECIAL PROVISIONS.

REPAIR SEQUENCE:

IN ACCORDANCE WITH THE TRAFFIC MANAGEMENT PLANS OR AS APPROVED BY THE ENGINEER, REMOVE LIVE LOAD FROM REPAIR AREA BY EITHER CLOSING BRIDGE TO TRAFFIC OR SHIFTING TRAFFIC AWAY FROM REPAIR AREA.

REMOVE DEAD LOAD FROM BEAM BY JACKING AND BLOCKING.

STEEL DIAPHRAGM CHANNELS AND/OR STIFFENERS MAY BE TEMPORARILY REMOVED, IF NECESSARY, AND REPLACED AFTER BEAM REPAIR.

IF BEAM DETERIORATION EXTENDS INTO THE CONCRETE DIAPHRAGM THEN CHIP AWAY CONCRETE TO DETERMINE THE EXTENT OF THE DAMAGE, CUT OUT BY APPROPRIATE MEANS THE DAMAGED BEAM AREA AND/OR BEARING STIFFENER.

MECHANICALLY CLEAN RUST, SCALE, AND EXISTING PAINT TO AT LEAST 3" BEYOND REPAIR AREA.

INSTALL THE CUT-TO-FIT SECTION, FULLY WELD ALONG TOP AND SIDES OF PLATE USING FULL PENETRATION WELDS.

ALL WELDS WILL BE INSPECTED AND TESTED BY THE NCDOT MATERIALS AND TEST UNIT IN ACCORDANCE WITH THE CURRENT AWS BRIDGE WELDING CODE AND STANDARD SPECIFICATIONS.

IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS, AFTER REPAIR, GRIND ALL WELDS FLUSH, THOROUGHLY CLEAN AREA TO REMOVE DEBRIS AND OILS FROM REPAIR PROCESS.

PLACE NEW BEARINGS, IF REQUIRED.

LOWER SPAN TO BEAR; CHECK FOR DISTRESS.

REMOVE JACKING EQUIPMENT AND TEMPORARY SUPPORTS.

PERFORM CLEANING AND PAINTING OF REPAIRED STRUCTURAL STEEL AS PART OF THE OVERALL CLEANING AND PAINTING CONTRACT.

AFTER GIRDERS ARE REPAIRED AND PAINTED, ANY CONCRETE REMOVED FROM THE BENT DIAPHRAGMS SHALL BE CAST BACK, ANY REINFORCING STEEL CUT DURING THE REMOVAL PROCESS SHALL BE SPLICED WITH A SIMILAR SIZE BAR WITH AT LEAST A ONE FOOT SPLICE TO THE EXISTING STEEL, NO SEPARATE PAYMENT SHALL BE MADE FOR CONCRETE AND REINFORCING STEEL, AS THIS IS CONSIDERED INCIDENTAL TO THE PAY ITEM "STRUCTURAL STEEL FOR GIRDER REPAIR."

REMOVE ALL TRAFFIC CONTROL DEVICES.

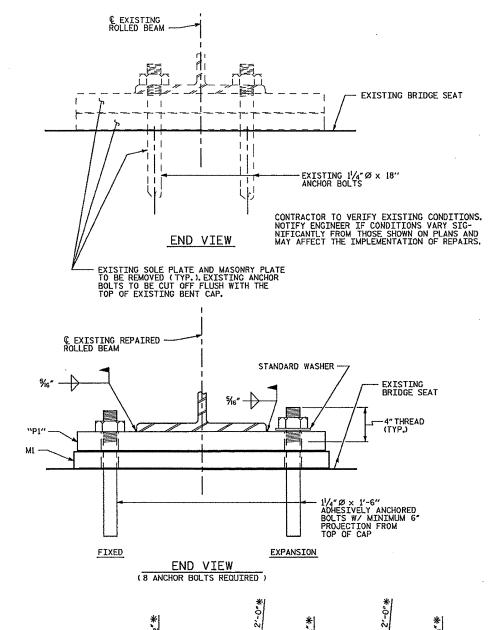
PROJECT NO. 17BP.13.P.4
BUNCOMBE/BURKE COUNTY



STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALEICH

BEAM END AND INTERMEDIATE REPAIR DETAILS

DRAWN BY: P.C. BREWER DATE: 12/12
CHECKED BY: T. SHERRILL DATE: 12/12



BEARING REPAIR SEQUENCE

THE EXISTING BEARINGS DETERMINED FOR REPLACEMENT SHALL BE REMOVED AND REPLACED WITH BEARINGS AS SHOWN.

AT ALL POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

SOLE PLATES, ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS, AND WASHERS. SHOP INSPECTION IS REQUIRED.

ALL WELDING SHALL BE IN ACCORDANCE WITH CURRENT APPLICABLE AWS AND NCDOT STANDARD SPECIFICATIONS.

ALL WELDS WILL BE INSPECTED AND TESTED BY THE NCDOT MATERIALS AND TEST UNIT IN ACCORDANCE WITH THE CURRENT AWS BRIDGE WELDING CODE AND STANDARD SPECIFICATIONS.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

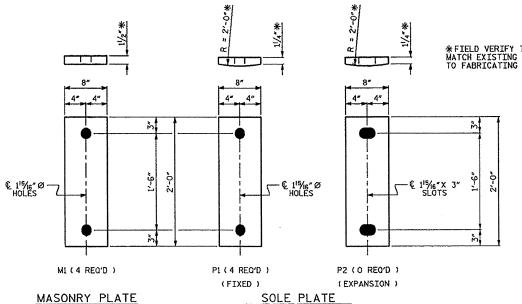
THE CONTRACTOR SHALL CORE INTO EXISTING BENT CAP TO INSTALL 11/4"Ø ANCHOR BOLTS. BOLTS SHALL BE ADHESIVELY ANCHORED; SEE STANDARD SPECIFICATIONS. CONTRACTOR SHALL SUBMIT PROPOSED ADHESIVE FOR APPROVAL, ADHESIVE FOR NEW ANCHOR BOLTS SHALL BE ON THE NCDOT APPROVED PRODUCT LIST, FOR THE PROPOSED USE.

NEW ADHESIVELY ANCHORED BOLTS SHALL BE SUBJECT TO LEVEL I FIELD TESTING, IN ACCORDANCE WITH STANDARD SPECIFICATION ARTICLE 420-13 (C), EXCEPT THAT THE TEST LOAD SHALL BE 20,000 LBS. TENSION.

ANTICIPATED BEARING REPLACEMENT LOCATIONS

COUNTY BRIDGE SPAN BEAM LOCATION

BUNCOMBE 171 A 1 END BENT 1
A 9 END BENT 1
D 1 END BENT 2
D 9 END BENT 2



*FIELD VERIFY THAT THESE DIMENSIONS MATCH EXISTING DIMENSIONS, PRIOR TO FABRICATING NEW PLATES.

PROJECT NO. 17BP.13.P.4

BUNCOMBE/BURKE COUNTY

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALECCH

BEARING REPAIR DETAILS

| REVISIONS | SHEET NO. | NO. | BY: | DATE: | S-2 | SHEET NO. | S-2 | SHEET NO. | S-2 | SHEET NO. | SH

ASSEMBLED BY: P.C. BREWER DATE: 12/1
CHECKED BY: T. SHERRTII DATE: 12/1

CONCRETE DIAPHRAGM

1" (MIN.) THICK STEEL
PLATES NEEDED TO
DISTRIBUTE THE LOAD
(REQUIRED AT TOP OF
JACK AND AGAINST
BENT CAP)

BLOCKING AS REQUIRED
DETERMINED BY CONTRACTOR
(TYP.)

SECTION THRU DIAPHRAGM

DRAWING PROVIDED AS AN EXAMPLE OF A TYPICAL BRIDGE JACKING SET-UP AND IS FOR INFORMATION PURPOSES, ONLY. CONTRACTOR SHALL DESIGN AND SUBMIT APPROPRIATE SET-UP FOR SPECIFIC BRIDGE JACKING.

 DRAWN BY:
 P.C. BREWER
 DATE:
 12/12

 CHECKED BY:
 T. SHERRILL
 DATE:
 12/12

01-APR-2013 08:39
SNPRSNPOCSquad CNPreservation_Projects\178P.13.P.4\Final\178P.13.P.4 Beam End Repair.dgn

JACKING NOTES:

FOR BRIDGE JACKING, SEE SPECIAL PROVISIONS,

THE CONTRACTOR SHALL SUBMIT JACKING PLANS AND CALCULATIONS FOR REVIEW AND APPROVAL, PRIOR TO TO MATERIAL PURCHASE OR FABRICATION OF THE JACKING SYSTEM.

THE CONTRACTOR SHALL JACK ALL GIRDERS IN A SPAN ON AN INDIVIDUAL BENT SIMULTANEOUSLY, BY MEANS OF A DUAL-FLOW PRESSURIZED PUMP CONTROLLING THE JACKS.

THE SPAN SHALL BE LIFTED ENOUGH THAT THE BEAMS CLEAR THE BEARINGS AND ALL LOAD IS SUPPORTED BY THE JACKS. AFTER JACKING IS COMPLETE, THE CONTRACTOR SHALL PROVIDE A METHOD TO SUPPORT THE SPAN FOR DEAD AND LIVE LOADS AND SHALL REMOVE THE JACKS DURING BEAM REPAIR, OR, IF JACKS REMAIN IN PLACE DURING THE ENTIRE JACKING AND REPAIR OPERATION, THE JACKS SHALL HAVE MECHANICAL LOCK OFF CAPABILITIES.

IF, DURING THE JACKING PROCESS, OR WHILE THE SPAN IS BEING SUPPORTED, THE BEAMS SHIFT FROM THEIR ORIGINAL POSTION, ALL WORK WILL CEASE AND THE ENGINEER SHALL BE NOTIFIED IMMEDIATELY.

PRIOR TO JACKING, THE CONTRACTOR SHALL ENSURE THERE ARE NO OBSTACLES PREVENTING THE SPAN FROM BEING LIFTED.

ALL ADJACENT BEARINGS OF BEAMS NOT BEING JACKED MAY BE LOOSENED TO DECREASE THE RESISTANCE OF THE DECK SLAB DURING JACKING. ALL BEARINGS LOOSENED SHALL BE TIGHTENED BACK AFTER THE BEAMS ARE REPAIRED AND THE JACKS AND BLOCKING HAVE BEEN REMOVED.

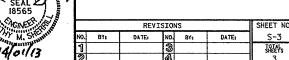
PAYMENT OF JACKING WILL BE MADE AT THE LUMP SUM PRICE BID FOR BRIDGE JACKING, SUCH LUMP SUM PRICE WILL BE FULL COMPENSATION FOR ALL MATERIALS, EQUIPMENT, TOOLS, LABOR, AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.

PROJECT NO. 17BP.13.P.4
BUNCOMBE/BURKE COUNTY

STATE OF NORTH CAROLINA
DEPARTMENT OF TRANSPORTATION
RALETCH

BEAM END REPAIR AND BEARING REPLACEMENT

JACKING DETAILS



STATE OF NORTH CAROLINA DIVISION OF HIGHWAYS

TRANSPORTATION MANAGEMENT PLAN

BUNCOMBE & BURKE COUNTIES DIVISION 13



BRIDGE PAINTING

BUNCOMBE COUNTY

BRIDGE #171 - NC 191 (Brevard Rd) over I-26/US 74

BRIDGE #324 - SR 1684 (Elk Mountain Rd) over I-26/US 19/23/70

BRIDGE #382 - US 25/70 (Weaver Blvd) over I-26/US 19/23

BRIDGE #387 - SR 1727 (Monticello Rd) over I-26/US 19/23

BURKE COUNTY

BRIDGE #30 - NC 181 over Catawba River

INDEX OF SHEETS

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SHEET NO.

TITLE

TMP-1 TITLE SHEET AND INDEX OF SHEETS

TMP-1A LEGEND AND LIST OF ROADWAY STANDARD DRAWINGS

TMP-2 GENERAL NOTES

TMP-3 VICINITY MAPS & PHASING

TMP-4 BUNCOMBE BRIDGE #171 I-26 LEFT, RIGHT, AND RAMP LANE

WORK AREAS

TMP-5 BUNCOMBE BRIDGE #382 I-26/US 19/US 23 BYPASS LEFT AND

RIGHT LANE WORK AREAS

TMP-6 BUNCOMBE BRIDGE #387 I-26/US 19/US 23 BYPASS LEFT AND

RIGHT LANE WORK AREAS

TMP-7 BURKE BRIDGE #30 NC 181 RIGHT LANE WORK AREAS

TRAFFIC MANAGEMENT STRATEGY

BRIDGE PAINTING WILL BE ACCOMPLISHED USING TIME RESTRICTED LANE CLOSURES. REFER TO SHEET TMP-3 FOR PHASING.



PLAN PREPARED FOR NCDOT STRUCTURES MANAGEMENT UNIT
RALEIGH, NC





PLAN PREPARED BY:
Stantec Consulting Services Inc.
801 Jones Franklin Road-Suite 30

Tel, 919,851,6866 Fax, 919,851,7024

WATCON D.F

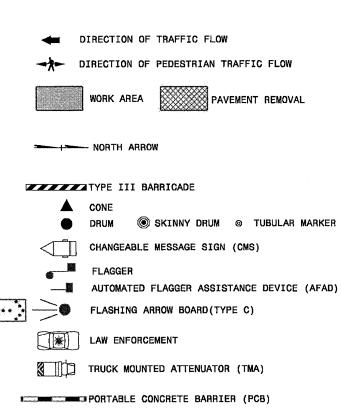
BETSY L. WATSON, P.E.

TRAFFIC ENGINEEA

GEORGE KARAGEORGE
SR. TRANSPORTATION DESIGNER

SEAL SEAL SEAL

LEGEND



TEMPORARY CRASH CUSHION

TEMPORARY SHORING

WORK ZONE SIGN-PORTABLE - WORK ZONE SIGN-STATIONARY

WORK ZONE SIGN-STATIONARY OR PORTABLE

SIGNALS







TEMPORARY

PAVEMENT MARKINGS

EXISTING PAVEMENT MARKING (GRAY) - SKIP LINES MINI-SKIP LINES SOLID LINES

PAVEMENT MARKING SYMBOLS

PAVEMENT MARKING SYMBOLS

EXISTING PAVEMENT MARKING SYMBOLS (HOLLOW)

(NY PAVEMENT MARKING ALPHANUMERIC CHARACTERS

PAVEMENT MARKERS

CRYSTAL/CRYSTAL

CRYSTAL/RED

♦ YELLOW/YELLOW

PROJ. REFERENCE NO.	SHEET NO.
17BP.13.P.4	TMP-1A

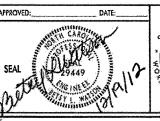
ROADWAY STANDARD DRAWINGS

THE FOLLOWING ROADWAY STANDARDS AS APPEAR IN "ROADWAY STANDARD DRAWINGS" -PROJECT SERVICES UNIT - N.C. DEPARTMENT OF TRANSPORTATION - RALEIGH, N.C., DATED JANUARY 2012 ARE APPLICABLE TO THIS PROJECT AND BY REFERENCE HEREBY ARE CONSIDERED A PART OF THESE PLANS:

STD. NO.	TITLE
1101.01	WORK ZONE ADVANCE WARNING SIGNS
1101.02	TEMPORARY LANE CLOSURES
1101.04	TEMPORARY SHOULDER CLOSURES
1101.11	TRAFFIC CONTROL DESIGN TABLES
1110.01	STATIONARY WORK ZONE SIGNS
1110.02	PORTABLE WORK ZONE SIGNS
1115.01	FLASHING ARROW BOARDS
1130.01	DRUMS
1135.01	CONES
1150.01	FLAGGING DEVICES
1165.01	WORK VEHICLE LIGHTING SYSTEMS AND TMA DELINEATION



Stantec Consulting Services Inc. 801 Jones Franklin Road Sulta 300 Ratelgin, NC 27509 Tet. (919) 851-8860 Fax. (919) 851-7024





LEGEND ROADWAY STANDARD DRAWINGS

THE FOLLOWING GENERAL NOTES APPLY AT ALL TIMES FOR THE DURATION OF THE PROJECT EXCEPT WHEN OTHERWISE NOTED IN THE PLAN OR DIRECTED BY THE ENGINEER.

CHANGES MAY BE REQUIRED WHEN PHYSICAL DIMENSIONS IN THE DETAIL DRAWINGS, STANDARD DETAILS, AND ROADWAY DETAILS ARE NOT ATTAINABLE TO MEET FIELD CONDITIONS OR RESULT IN DUPLICATE OR UNDESIRED OVERLAPPING OF DEVICES. MODIFICATION MAY INCLUDE: MOVING, SUPPLEMENTING, COVERING, OR REMOVAL OF DEVICES AS DIRECTED BY THE ENGINEER. LANE CLOSURE TIME RESTRICTIONS

A) DO NOT CLOSE OR NARROW A LANE OF TRAFFIC DURING THE FOLLOWING TIME RESTRICTIONS:

ROAD NAME	COUNTY	BRIDGE NUMBER						
1,500	y Time West Contraction and the							
I-26	BUNCOMBE	171,324,382,387						
US 19	BUNCOMBE	324,382,387						
US 23	BUNCOMBE	324,382,387						
US 25	BUNCOMBE	324						
US 70	BUNCOMBE	324						
6:00 A.M8:00 P.M. M	DAY AND TIME RESTRICTIONS 6:00 A.M8:00 P.M. MONDAY THRU THURSDAY 6:00 A.M. FRIDAY - 8:00 P.M. SUNDAY							
ROAD NAME	COUNTY	BRIDGE NUMBER						
NC 181	BURKE	30						
DAY AND TIME RESTRICTIONS								
6:00 A.M7:00 P.M. M	ONDAY THRU SUNDAY (EVERY D	AY)						
ROAD NAME	COUNTY	BRIDGE NUMBER						
NC 191	BUNCOMBE	171						
SR 1684	BUNCOMBE	324						
SR 1727	BUNCOMBE	387						
311 1727	BOHOOMBE	00.						
DAY AND TIME RESTRICT	DAY AND TIME RESTRICTIONS							
6:00 A.M9:00 A.M. M 4:00 P.M7:00 P.M. M								

HOLIDAY, HOLIDAY WEEKEND AND SPECIAL EVENT LANE CLOSURE AND ROAD CLOSURE TIME RESTRICTIONS

B) DO NOT CLOSE A ROADWAY, DO NOT CLOSE OR NARROW A LANE OF TRAFFIC. DETAIN AND/OR ALTER THE TRAFFIC FLOW ON OR DURING HOLIDAYS, HOLIDAY WEEKENDS. OR ANY OTHER TIME WHEN TRAFFIC IS UNUSUALLY HEAVY. INCLUDING THE FOLLOWING SCHEDULES:

ROAD NAME ALL ROADS

- 1) FOR ANY UNEXPECTED OCCURRENCE THAT CREATES UNUSUALLY HIGH TRAFFIC VOLUMES, AS DIRECTED BY THE ENGINEER.
- 2) FOR NEW YEAR'S, BETWEEN THE HOURS OF 6:00 A.M. DECEMBER 31st TO 8:00 P.M. JANUARY 2nd. IF NEW YEAR'S DAY IS ON A FRIDAY, SATURDAY, SUNDAY, OR MONDAY THEN UNTIL 8:00 P.M. THE FOLLOWING TUESDAY.
- 3) FOR EASTER, BETWEEN THE HOURS OF 6:00 A.M. THURSDAY AND 8:00 P.M.
- 4) FOR MEMORIAL DAY, BETWEEN THE HOURS OF 6:00 A.M. FRIDAY TO 8:00 P.M. TUESDAY.
- 5) FOR INDEPENDENCE DAY, BETWEEN THE HOURS OF 6:00 A.M. THE DAY BEFORE INDEPENDENCE DAY AND 8:00 P.M. THE DAY AFTER INDEPENDENCE DAY. IF INDEPENDENCE DAY IS ON A FRIDAY, SATURDAY, SUNDAY OR MONDAY; THEN BETWEEN THE HOURS OF 6:00 A.M. THE THURSDAY BEFORE INDEPENDENCE DAY AND 8:00 P.M. THE TUESDAY AFTER INDEPENDENCE DAY.

GENERAL NOTES

6) FOR LABOR DAY, BETWEEN THE HOURS OF 6:00 A.M. FRIDAY AND 8:00 P.M. TUESDAY.

- 7) FOR THANKSGIVING DAY, BETWEEN THE HOURS OF 6:00 A.M. TUESDAY TO 8:00 P.M. MONDAY.
- 8) FOR CHRISTMAS, BETWEEN THE HOURS OF 6:00 A.M. THE FRIDAY BEFORE THE WEEK OF CHRISTMAS DAY AND 8:00 P.M. THE FOLLOWING TUESDAY AFTER THE WEEK OF CHRISTMAS.
- 9) FOR THE BELE CHERE FESTIVAL, BETWEEN THE HOURS OF 8:00 P.M. THE WEDNESDAY BEFORE THE FESTIVAL AND 6:00 A.M. THE WEDNESDAY AFTER THE
- 10) FOR THE NORTH CAROLINA MOUNTAIN STATE FAIR, BETWEEN THE HOURS OF 8:00 P.M. THE WEDNESDAY BEFORE THE FAIR AND 6:00 A.M. THE WEDNESDAY AFTER THE FAIR.

LANE AND SHOULDER CLOSURE REQUIREMENTS

- C) LANE CLOSURES ARE REQUIRED WHEN PERSONNEL AND/OR EQUIPMENT ARE WORKING WITHIN ANY PORTION OF A TRAVEL LANE. CONDUCT THE WORK SO THAT ALL PERSONNEL AND/OR EQUIPMENT REMAIN WITHIN THE CLOSED TRAVEL
- D) INSTALL ALL LANE CLOSURES ACCORDING TO THE PLANS, ROADWAY STANDARD DRAWINGS (1101.02), OR AS DIRECTED BY THE ENGINEER.
- E) REMOVE LANE CLOSURE DEVICES FROM THE LANE WHEN WORK IS NOT BEING PERFORMED BEHIND THE LANE CLOSURE OR WHEN A LANE CLOSURE IS NO LONGER NEEDED OR AS DIRECTED BY THE ENGINEER. COVER OR LAY DOWN SIGNS, AND TURN OFF ARROW BOARDS AND MESSAGE SIGNS.
- F) INSTALL LANE CLOSURES WITH THE TRAFFIC FLOW, BEGINNING WITH DEVICES ON THE UPSTREAM SIDE OF TRAFFIC. REMOVE LANE CLOSURES AGAINST THE TRAFFIC FLOW, BEGINNING WITH DEVICES ON THE DOWNSTREAM SIDE OF TRAFFIC.
- G) WHEN PERSONNEL AND/OR EQUIPMENT ARE WORKING WITHIN 15 FT OF AN OPEN TRAVEL LANE, CLOSE THE NEAREST OPEN SHOULDER USING ROADWAY STANDARD DRAWING NO. 1101.04 UNLESS THE WORK AREA IS PROTECTED BY BARRIER OR GUARDRAIL OR A LANE CLOSURE IS INSTALLED.
- H) WHEN PERSONNEL AND/OR EQUIPMENT ARE WORKING ON THE SHOULDER ADJACENT TO AN UNDIVIDED FACILITY AND WITHIN 5 FT OF AN OPEN TRAVEL LANE, CLOSE THE NEAREST OPEN TRAVEL LANE UNLESS THE WORK AREA IS PROTECTED BY BARRIER OR GUARDRAIL.
- I) WHEN PERSONNEL AND/OR EQUIPMENT ARE WORKING ON THE SHOULDER ADJACENT TO A DIVIDED FACILITY AND WITHIN 10 FT OF AN OPEN TRAVEL LANE. CLOSE THE NEAREST OPEN TRAVEL LANE UNLESS THE WORK AREA IS PROTECTED BY BARRIER OR GUARDRAIL.
- J) UNLESS OTHERWISE SHOWN IN THE PLANS, PLACE ARROW BOARDS ON THE ROADWAY SHOULDER. IF SHOULDERS DO NOT EXIST, PLACE ARROW BOARDS WITHIN THE MERGE TAPER BEHIND THE CHANNELIZING DEVICES OF THE LANE CLOSURE. IF NEEDED, EXTEND LANE CLOSURES TO PROVIDE STOPPING SIGHT DISTANCE TO THE ARROW BOARD (REFER TO ROADWAY STANDARD DRAWING 1101.11 SHEET 2).
- K) PLACE LANE CLOSURE DRUMS IN TAPERS AT A MAXIMUM SPACING EQUAL IN FEET TO THE POSTED SPEED LIMIT (MPH). ALONG BUFFER SPACES AND WORK AREAS SPACE DRUMS AT A MAXIMUM SPACING EQUAL IN FEET TO TWICE THE POSTED SPEED LIMIT (MPH). IN ALL CASES, CHANNELIZING DEVICES ARE TO BE SPACED IN SUCH A MANNER AS TO POSITIVELY ACHIEVE THE INTENDED VISUAL CHANNELIZATION. CHANNELIZING DEVICES SHOULD BE LATERALLY OFFSET 3 FT INSIDE THE CLOSED LANE AS ROOM PERMITS.
- L) WHENEVER TAPERS ARE TO BE USED IN CLOSE PROXIMITY TO AN INTERCHANGE RAMP, CROSSROADS, CURVES, OR OTHER INFLUENCING FACTORS, THE LENGTH OF STANDARD TAPERS MAY BE ADJUSTED.

ROAD CLOSURES

- M) NOTIFY THE ENGINEER TWENTY ONE (21) CALENDAR DAYS PRIOR TO ANY ROAD CLOSURE.
- N) PROVIDE SIGNING AND DEVICES FOR ROAD CLOSURES ACCORDING TO THE TRAFFIC MANAGEMENT PLAN. COVER OR REMOVE ALL SIGNS AND DEVICES FOR ROAD CLOSURES WHEN NOT IN EFFECT.

PROJ. REFERENCE NO. SHEET NO.

17BP.13.P.4 TMP-2

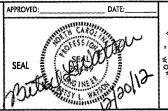
- O) PROVIDE DETOUR ROUTE SIGNING AS SHOWN IN THE TRAFFIC MANAGEMENT PLAN. COVER OR REMOVE DETOUR SIGNING WHEN THE DETOUR IS NOT IN OPERATION. ALL DETOUR ROUTES MUST BE APPROVED BY THE ENGINEER PRIOR TO IMPLEMENTING.
- P) ENSURE ALL NECESSARY SIGNING IS IN PLACE PRIOR TO ALTERING ANY TRAFFIC PATTERN.
- Q) WHEN CLOSING A ROADWAY OR DRIVEWAY PLACE TYPE III BARRICADES COMPLETELY ACROSS THE ROADWAY OR FROM CURB TO CURB. ATTACH BARRICADE MOUNTED "ROAD CLOSED" SIGN R11-2 AT ALL CLOSURE LOCATIONS. IF LOCAL TRAFFIC IS TO BE MAINTAINED STAGGER THE BARRICADES TO ALLOW ACCESS.
- R) INSTALL SIGNS BEFORE BARRICADES WHEN CLOSING A ROADWAY TO TRAFFIC: REMOVE BARRICADES BEFORE SIGNS WHEN OPENING A ROADWAY TO TRAFFIC. INSTALL/REMOVE ROAD CLOSURE SIGNS AND BARRICADES IN A CONTINUOUS OPERATION AND WITHIN THE SAME CALENDAR DAY.

MISCELLANEOUS

- S) USE LAW ENFORCEMENT TO MAINTAIN TRAFFIC THROUGH THE WORK AREA AND/OR INTERSECTIONS AS SHOWN IN THE PLAN OR AS DIRECTED BY THE ENGINEER. LOCATIONS SHOWN IN THE PLANS ARE APPROXIMATE AND MAY BE REVISED AS THE OFFICER OR THE ENGINEER DEEM NECESSARY.
- T) ALL DIMENSIONS AND STATIONS IN THE TRAFFIC MANAGEMENT PLAN AND PHASING ARE APPROXIMATE (+/-); FIELD ADJUST AS NECESSARY OR AS DIRECTED BY THE ENGINEER.
- U) ENSURE THE OVERSIZE/OVERWEIGHT PERMIT UNIT (919) 733-4740 HAS BEEN ADVISED OF THE ONGOING TRAFFIC OPERATIONS THROUGH THE DIVISION OFFICE.
- V) CHANGEABLE MESSAGE SIGN MESSAGES SHOWN ARE EXAMPLES. OTHER MESSAGES MAY BE USED AS CONDITIONS WARRANT. ALL MESSAGES AND LOCATIONS MUST BE APPROVED BY THE ENGINEER PRIOR TO INCORPORATING.
- W) DO NOT PERFORM WORK FROM THE ROADWAY ON TOP OF ANY BRIDGE. EXCEPT FOR BURKE BRIDGE #30, UNLESS SPECIFICALLY ALLOWED IN THE PLAN OR BY THE ENGINEER.



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GENERAL NOTES

PHASING

BUNCOMBE COUNTY

BRIDGE #171 - NC 191 (BREVARD RD) OVER I-26/US 74 USE LEFT LANE CLOSURE WITH SWITCH ON I-26 PER ROADWAY STANDARD DRAWING 1101.02 SHEET 6. FOR EXIT RAMP DETAIL ON I-26 SEE SHEET

BRIDGE #324 - SR 1684 (ELK MOUNTAIN RD) OVER I-26/US 19/23/70 USE LEFT LANE CLOSURE WITH SWITCH ON I-26/US 19/23/70 PER ROADWAY STANDARD DRAWING 1101.02 SHEET 6.

BRIDGE #382 - US 25/70 (WEAVER BLVD) OVER I-26/US 19/23 USE LANE CLOSURES ON I-26/US 19/23 BYPASS PER SHEET TMP-5.

BRIDGE #387 - SR 1727 (MONTICELLO RD) OVER I-26/US 19/23 USE LANE CLOSURES ON I-26/US 19/23 BYPASS PER SHEET TMP-6.

BURKE COUNTY

BRIDGE #30 - NC 181 OVER CATAWBA RIVER IF LANE CLOSURES ARE NEEDED FOR STAGING ON TOP OF BRIDGE, USE LANE CLOSURES PER SHEET TMP-7.



[25]

387

382

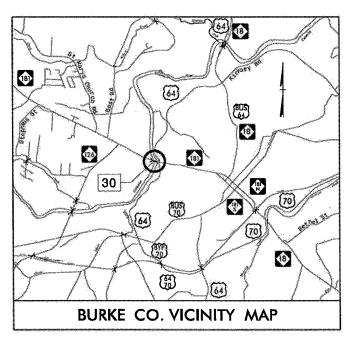
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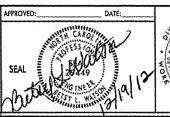
BUNCOMBE CO. VICINITY MAP

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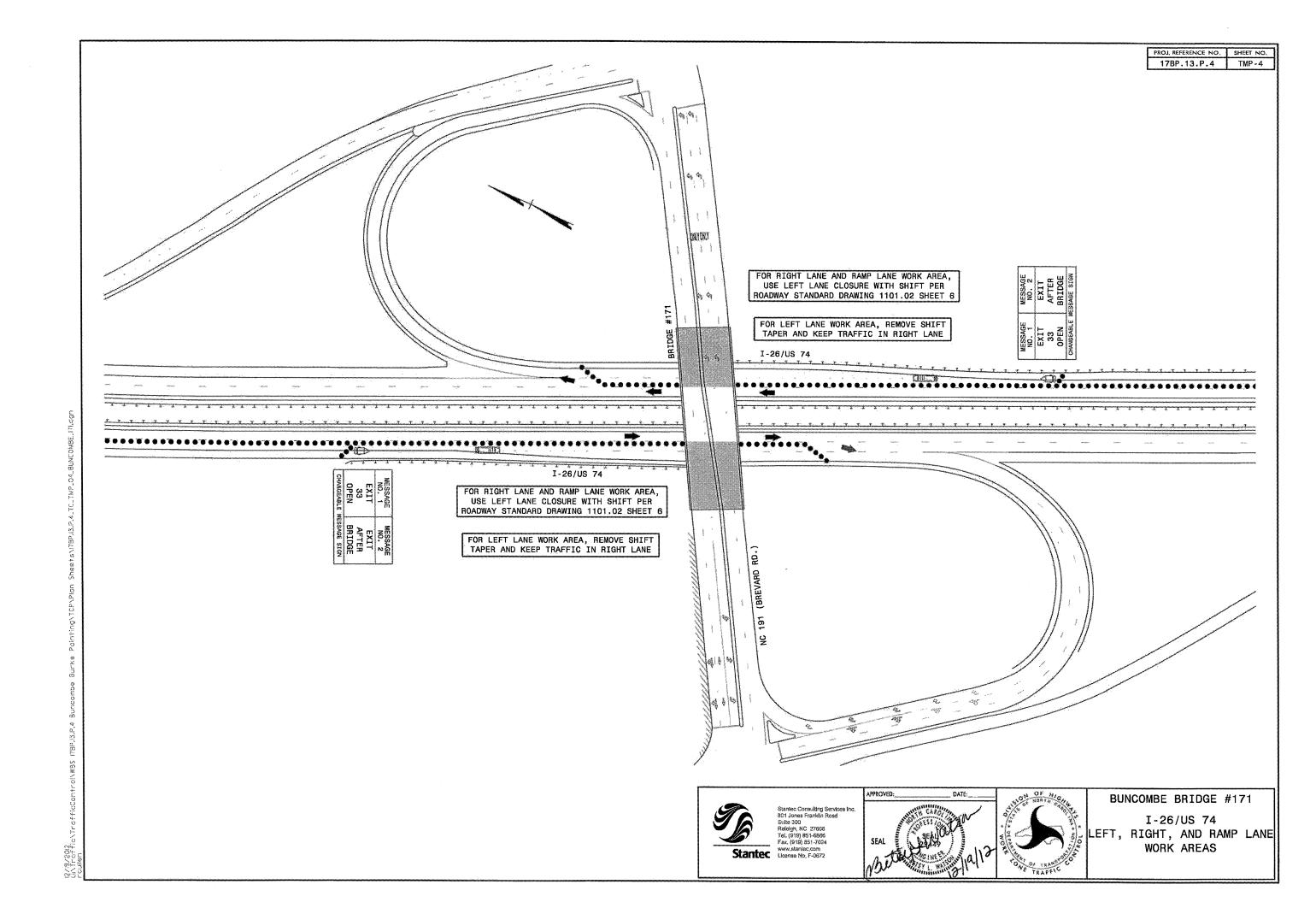


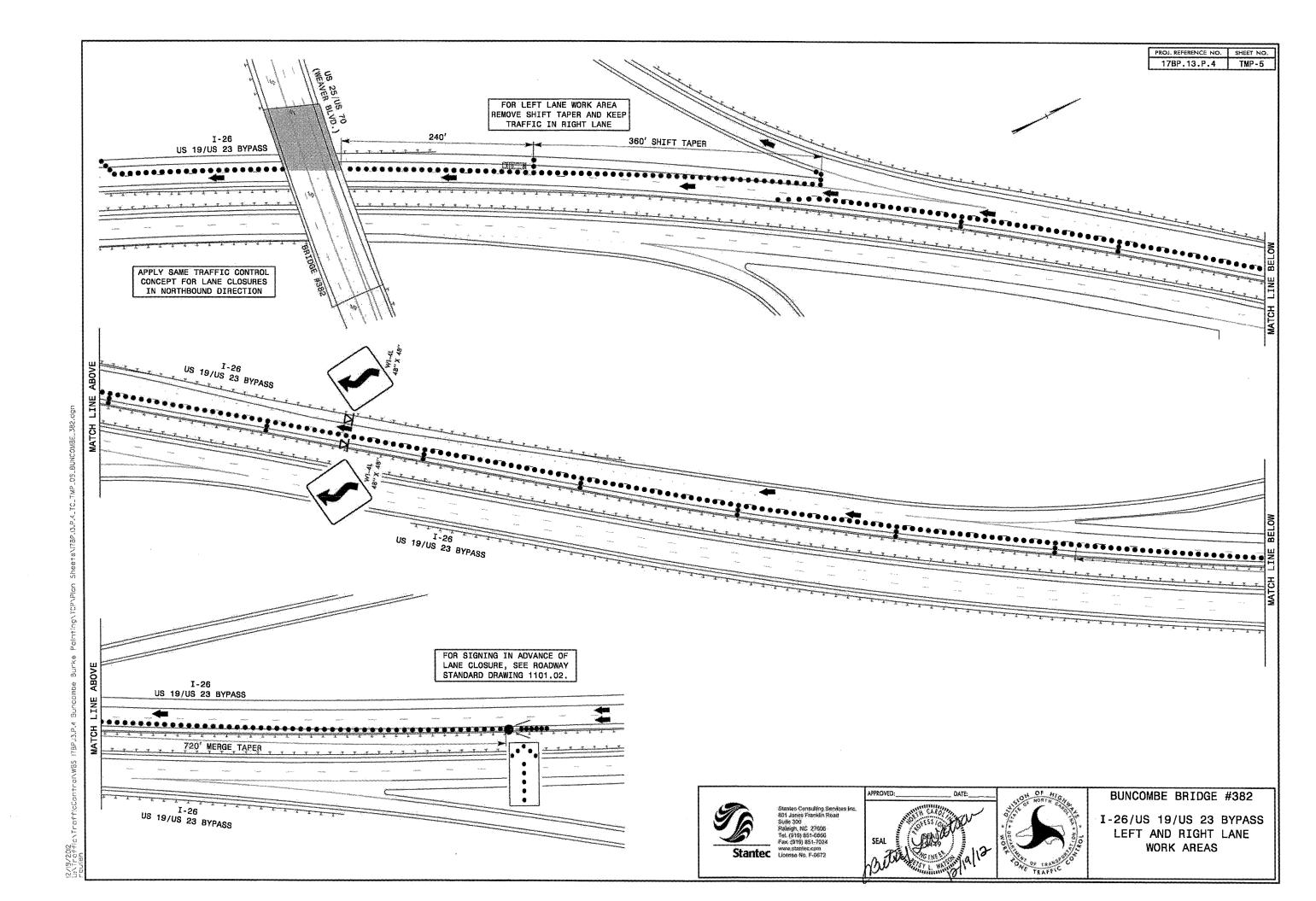
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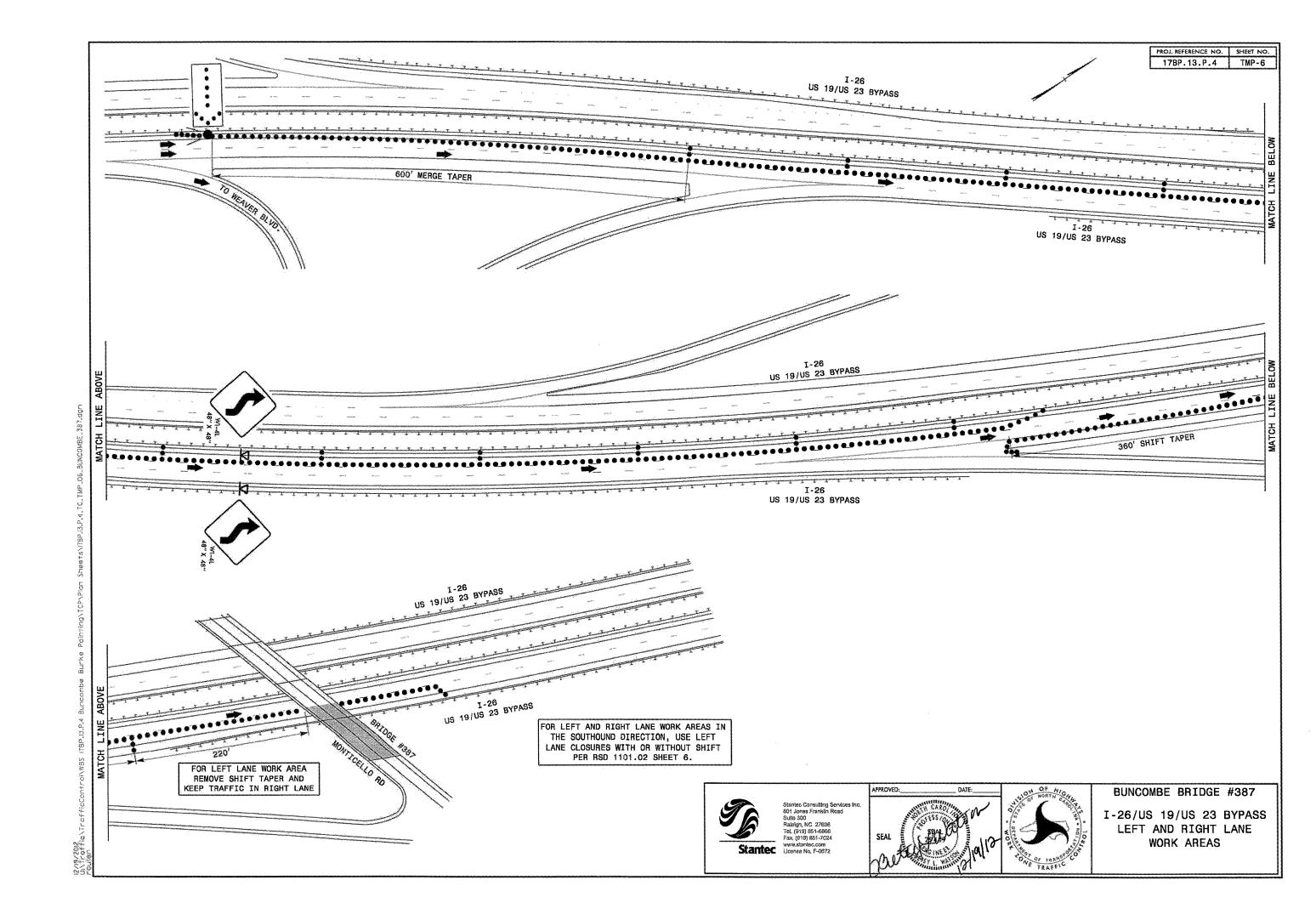


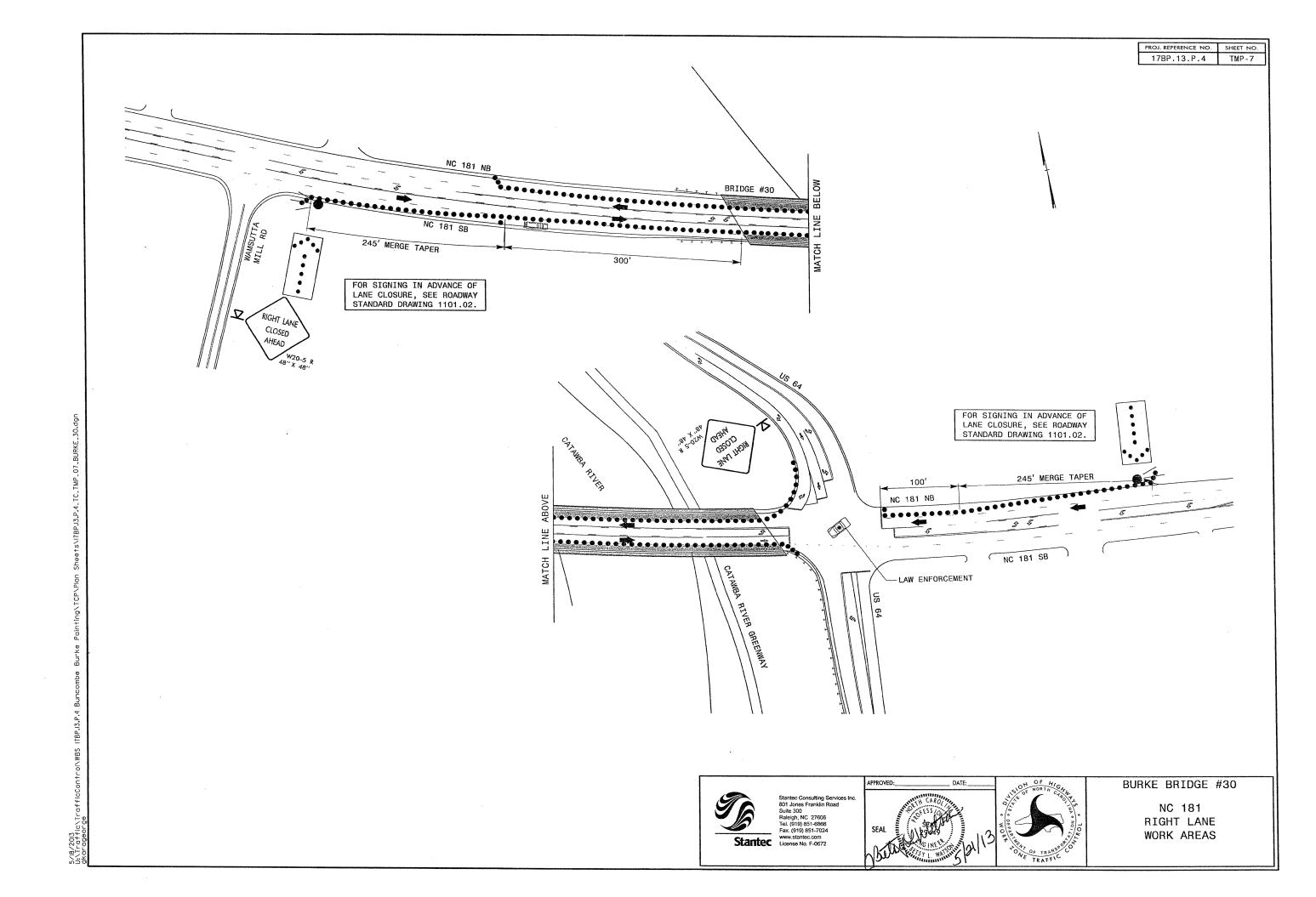


VICINITY MAPS & PHASING









STANDARD NOTES

DESIGN DATA:

SPECIFICATIONS ---- A.A.S.H.T.O. (CURRENT) LIVE LOAD ---- SFE PLANS IMPACT ALLOWANCE ---- SEE A.A.S.H.T.O. STRESS IN EXTREME FIBER OF STRUCTURAL STEEL - AASHTO M270 GRADE 36 - 20,000 LBS. PER SO. IN. - AASHTO M270 GRADE 50W - 27,000 LBS. PER SQ. IN. - AASHTO M270 GRADE 50 - 27,000 LBS. PER SQ. IN. REINFORCING STEEL IN TENSION GRADE 60 - - 24,000 LBS. PER SQ. IN. ----- 1,200 LBS. PER SQ. IN. CONCRETE IN COMPRESSION ---- SEE A.A.S.H.T.O. CONCRETE IN SHEAR STRUCTURAL TIMBER - TREATED OR UNTREATED - EXTREME FIBER STRESS - - - - - 1,800 LBS. PER SQ. IN. COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER ----375 LBS. PER SQ. IN. EQUIVALENT FLUID PRESSURE OF EARTH - - - - -30 LBS. PER CU. FT.

MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2012 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N.C. DEPARTMENT OF TRANSPORTATION.

(MINIMUM)

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12"INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS.
SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.
ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD
DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED
ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE
GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS
FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING
UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED
BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE
ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH
BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED
TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND
ACTUAL BEAM CAMBER.

TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT

TO OUT AS INDICATED ON PLANS.
WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE

4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT
THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES
SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS
ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS
STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST
BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER
PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION,
SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE
EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND
DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2"OR A THICKNESS EDUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM
TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE".
ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER
SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY
ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16 INCH OR
EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING,
OR METALLIZING.

OR METALLIZING.

HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY, THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.