PROJECT SPECIAL PROVISIONS

ROADWAY

CONSTRUCTION SEQUENCE:

(7-1-95) (Rev. 8-21-12) 560 SP1 R34R

Pave each section of roadway begun in a continuous operation. Do not begin work on another section of roadway unless satisfactory progress is being made toward completion of intersections and all other required incidental work by satisfactorily furnishing additional paving equipment and personnel, except for milling and patching operations.

MICROSURFACING:

(7-1-95) (Rev. 4-3-12) SPI 7-1

Description

This provision covers the materials, equipment, construction and application procedures for rut filling and/or surfacing of existing paved surfaces in accordance with the contract. The microsurfacing system shall be a mixture of cationic latex modified asphalt emulsion, mineral aggregate, mineral filler, water and other additives, properly proportioned, mixed and spread on the paved surface in accordance with this provision and as directed by the Engineer.

Materials

(A) Latex Modified Emulsified Asphalt

The emulsified asphalt shall be a cationic type CSS-1h or CQS-1h and shall conform to AASHTO M 208 or ASTM D2397. In general a 3% polymer solids, based on asphalt weight, is considered minimum. The ring and ball softening point of the residue shall be a minimum of 140°F. It shall show no separation after mixing. The cement mixing test is waived for the latex modified CSS-1h and CQS-1h.

(B) Mineral Aggregate

The mineral aggregate used shall be compatible with the latex modified emulsified asphalt and can produce a good skid resistant surface. The aggregate shall meet requirements in Article 1012-1 of the *2012 Standard Specifications*.

(C) Mineral Filler

Mineral filler shall be any recognized brand of non-air entrained Portland cement that is free of lumps or hydrated lime meeting the requirements of ASTM D242. It may be accepted upon visual inspection.

(D) Water

The water shall be potable and shall be free of harmful soluble salts in accordance with Article 1024-4 of the *2012 Standard Specifications*.

(E) Latex Modifier

A latex based modifier, certified from an approved source, along with special emulsifiers shall be milled into the asphalt emulsion by an approved emulsion manufacturer. The latex modified emulsified asphalt shall be so formulated that when the paving mixture is applied at a thickness of one inch it will cure sufficiently so that rolling traffic can be allowed back on the pavement in one hour with no damage to the surface.

(F) Other Additives

The additives are any other materials that are added to the emulsion mix or to any of the component materials to provide the specified properties. The additives shall be supplied by the emulsion manufacturer to provide control of the set time in the field.

Mix Design

The Contractor shall submit a mix design certified by the latex modified emulsion manufacturer and present certified test results for the Engineer's approval. Compatibility of the aggregate and latex modified CSS-1h or CQS-1h shall be certified. The job mix formula shall provide a minimum Marshall stability of 1,800 pounds and a flow of 6 to 16 units when tested according to modified ASTM procedures. Aggregate used in the job mix formula shall be of the material proposed by the Contractor for use on the project.

Submit mix design to the Materials and Tests Unit for approval. The mix design shall conform to the International Slurry Surfacing Association's ISSA A143, Section 5.2.

The gradation of the aggregate shall be in accordance with the following:

Screen Size	Type II (% passing)	Type III (% passing)	Stockpile Tolerance
3/8"	100	100	
#4	90 - 100	70 - 90	± 5
#8	65 - 90	45 - 70	± 5
#16	45 - 70	28 - 50	± 5
#30	30 - 50	19 - 34	± 5
#50	18 - 30	12 - 25	± 4
#100	10 - 21	7 - 18	± 3
#200	5 - 15	5 - 15	± 2

The gradation of the aggregate stockpile shall not vary by more than the stockpile tolerance from the mix design gradation (indicated in the table above) while also remaining within the specification gradation band. The percentage of aggregate passing any 2 successive sieves shall not change from one end of the specified range to the other end.

The aggregate will be accepted at the job location or stockpile based on 5 gradation tests sampled according to AASHTO T 2. If the average of the 5 tests is within the stockpile tolerance from the mix design gradation, the material will be accepted. If the average of those test results is out

of specification or tolerance, the Contractor will be given the choice to either remove the material or blend additional aggregate with the stockpile material to bring it into compliance. Materials used in blending shall meet the required aggregate quality test specifications in Section 1012 of the *2012 Standard Specifications* before blending and shall be blended in a manner to produce a consistent gradation.

Aggregate blending may require a new mix design. Screening shall be required at the stockpile if there are any problems created by oversized materials in the mix.

Type II aggregate gradation is used to fill surface voids, address surface distresses, seal and provide a durable wearing surface.

Type III aggregate gradation provides maximum skid resistance and an improved wearing surface. This type of microsurfacing is appropriate for heavily traveled pavements or for placement on highly textured surfaces requiring larger size aggregate to fill voids. Type III microsurfacing shall be used for rut filling.

The mineral aggregate shall be weighed by means of scale approved by the Engineer before delivery to the job site. Emulsified asphalt shall be weighed by means of approved scales or be measured by volume.

Precautions shall be taken to insure that stockpiles do not become contaminated.

Samples for gradation will be taken from aggregate stockpiles designated by the Contractor for use. Samples for asphalt content shall be taken from the completed mix. Samples of aggregate and filler will be taken at the job site. The frequency of sampling and testing will be established by the Engineer based upon the Department's current acceptance program. The asphalt content will be determined by AASHTO T 308 modified.

Equipment

Use equipment that meets ISSA A143 Section 6.

Each mixing unit to be used in performance of the work shall be calibrated in the presence of the Engineer before beginning the work. Submit calibration documentation to the Engineer. Any equipment replacement affecting material proportioning requires that the machine be recalibrated. No machine will be allowed to work on the project until the calibration has been accepted.

Construction Methods

(A) Weather Limitations

The material shall be placed only when the surface is dry and the atmospheric and surface temperature is at least 45°F and rising and there is no chance of temperatures below 32°F within 24 hours from the time the material is applied.

(B) Surface Preparation

Immediately prior to applying the paving mixture the surface shall be thoroughly cleaned of all vegetation, loose materials, dirt, mud, and other deleterious materials. If water is used, cracks shall be allowed to dry thoroughly before applying microsurfacing. Manholes, valve boxes, drop inlets and other service entrances shall be protected from the microsurfacing by a suitable method.

(C) Tack Coat for Microsurfacing

The emulsified asphalt used for tack coat shall be CSS, CQS, CRS or the microsurfacing emulsion diluted to one part emulsified asphalt to two (2) or three (3) parts water, as approved by the Engineer. Consult with the microsurfacing emulsion supplier to determine dilution stability. The distributor shall be capable of applying the diluted tack coat evenly at a rate of 0.08 to 0.15 gallons per square yard as required by the Engineer. The tack coat shall be allowed to cure sufficiently before the application of microsurfacing.

(D) Application

When rutting or deformation is less than 0.5 inch, a full width scratch course may be applied with the spreader box using a metal or stiff rubber strike-off. Apply at a sufficient rate to level the pavement surface. The mixture shall be spread to fill minor cracks, minor surface irregularities, and shallow potholes and leave a uniform high-skid resistant application of aggregate and asphalt on the surface. Approved squeegees shall be used to spread the mixture in areas inaccessible to the spreader box and other areas hand spreading may be required. Ruts that are greater than 0.5 inch depth shall be filled independently by means of a box specifically designed for that purpose. The box shall be 5 to 6 feet in width and have a dual chamber with an inner "V" configuration of augers to channel the large aggregate to the center of the rut and the fines to the edges of the rut fill pass. The box shall be equipped with dual steel strike-off to control both the width and depth of the rut fill. All rut-filling and leveling material should cure under traffic for at least 24 hours before additional material is placed.

A sufficient amount of surface sealer shall be carried to all parts of the spreader box at all times so that complete coverage is obtained. Water in very limited quantity may be sprayed into the spreader box to prevent build-up on the blades to facilitate spreading without harming the mix. No lumping, balling, or unmixed aggregate shall be permitted in the finished surface. Any oversized aggregate or foreign materials shall be screened from the aggregate prior to delivery to the mixing machine. Microsurfacing for the final surface course shall be placed at an application rate of 18 to 22 pounds per square yard for Type II and 22 to 26 pounds per square yard for Type III.

In restricted areas where hand spreading is necessary, slight adjustments to the mix formula may be required to slow setting time. The paving mixture shall be poured into a small windrow along one edge of the surface to be covered. The mixture then shall be spread uniformly by a hand squeegee or lute.

The seam where two passes join shall be neat in appearance and uniform.

All excess material shall be removed from ends of each run immediately on surface course.

(E) Curing

Adequate means shall be provided to protect the microsurfacing from damage by traffic until the mixture has cured sufficiently so that it will not adhere to or be picked up by the tire of vehicles. Normally, microsurfacing accepts straight rolling traffic on a 0.5 inch thick surface within one hour after placement. Stopping and starting traffic may require additional curing time. All rut-filling and level-up material should cure under traffic for at least 24 hours before additional material is placed.

Any damage done by traffic to the microsurfacing shall be repaired by the Contractor.

(F) Test Strip

A test strip shall be placed with job site materials and approved by the Engineer. The weather and time of day, day or night, during the test strip shall be similar to expected conditions during construction. Upon completion of the test strip the Engineer will approve the mixture for proper curing and placement.

Measurement and Payment

(A) *Latex Modified Microsurfacing Type* __ will be measured along the top surface of the completed work, placed and accepted as specified herein. Payment will be made at the contract unit price per square yard for the type specified, which price will be full compensation for all materials including modifiers and additives, emulsion, aggregate, tack coat, labor, tools, equipment, and all other incidentals necessary to complete the work.

(B) *Latex Modified Emulsion* will be measured and paid at the contract unit price per gallon, which price will be full compensation for all materials including modifiers and additives, tack coat, labor, tools, equipment, and all other incidentals necessary to complete the work.

Aggregate, Type __ will be measured and paid at the contract unit price per ton which price will be full compensation for all material, including mineral filler, labor, tools, equipment, and maintenance of traffic and all incidentals necessary to complete the work.

Rut filling will be measured and paid at the contract unit price per gallon for *Latex Modified Emulsion* and at the contract unit price per ton of *Aggregate, Type III.* Payment will be full compensation for all materials including modifiers and additives, tack coat, mineral filler, labor, tools, equipment, maintenance of traffic, and all other incidentals necessary to complete the work.

Microsurfacing will be measured and paid by either (A) or (B) as described herein.

Payment will be made under:

Pay Item	**Pay Unit**
Latex Modified Microsurfacing Type __	Square Yard
Latex Modified Emulsion	Gallon
Aggregate, Type __	Ton

FINAL SURFACE TESTING NOT REQUIRED:
(5-18-04) (Rev. 5-15-12) 610 SP6 R45

Final surface testing is not required on this project.

RESURFACING EXISTING BRIDGES:
(7-1-95) (Rev. 8-21-12) SP6 R61AR (REV.)

The Contractor's attention is directed to the fact that he will be required to Micro-Surface the following Bridges on this Project:

Bridge Number 60 (Map No. 1 - NC 50, Duplin County) and Bridges Number 31 and Number 16 (Map No. 2 - NC 50, Onslow County) Measures shall be taken to insure the Micro-Surfacing does not enter into, or reduce the opening, of the Deck Drains.

Micro-Surfacing shall not be allowed on Bridge Number 26 (Map No. 2 - NC 50 Onslow County). Micro-Surfacing shall stop 990 Linear Feet from the South end of the Bridge and 1,090 Linear Feet from the North end of the Bridge.

PAVING INTERSECTIONS:
(7-1-95) (Rev. 8-21-12) 610 SP6 R67BR

Condition, prime, and surface all unpaved intersections back from the edge of the pavement on the main line of the project a minimum distance of 50 feet. The pavement placed in the intersections shall be of the same material and thickness placed on the mainline of the project.

Resurface all paved intersections back to the ends of the radii, or as directed by the Engineer.

Widen the pavement on curves as directed by the Engineer.

MATERIALS:
(2-21-12) (Rev. 11-20-12) 1005, 1080, 1081, 1092 SP10 R01

Revise the *2012 Standard Specifications* as follows:

Page 10-5, Table 1000-1, REQUIREMENTS FOR CONCRETE, replace with the following:

TABLE 1000-1
REQUIREMENTS FOR CONCRETE

Class of Concrete	Min. Comp. Strength at 28 days	Maximum Water-Cement Ratio				Consistency Max. Slump		Cement Content			
		Air-Entrained Concrete		Non Air-Entrained Concrete		Vibrated	Non-Vibrated	Vibrated		Non- Vibrated	
		Rounded Aggregate	Angular Aggregate	Rounded Aggregate	Angular Aggregate			Min.	Max.	Min.	Max.
Units	*psi*					*inch*	*inch*	*lb/cy*	*lb/cy*	*lb/cy*	*lb/cy*
AA	4,500	0.381	0.426	-	-	3.5	-	639	715	-	-
AA Slip Form	4,500	0.381	0.426	-	-	1.5	-	639	715	-	-
Drilled Pier	4,500	-	-	0.450	0.450	-	5-7 dry 7-9 wet	-	-	640	800
A	3,000	0.488	0.532	0.550	0.594	3.5	4	564	-	602	-
B	2,500	0.488	0.567	0.559	0.630	2.5	4	508	-	545	-
B Slip Formed	2,500	0.488	0.567	-	-	1.5	-	508	-	-	-
Sand Light-weight	4,500	-	0.420	-	-	4	-	715	-	-	-
Latex Modified	3,000 7 day	0.400	0.400	-	-	6	-	658	-	-	-
Flowable Fill excavatable	150 max. at 56 days	as needed	as needed	as needed	as needed	-	Flow-able	-	-	40	100
Flowable Fill non-excavatable	125	as needed	as needed	as needed	as needed	-	Flow-able	-	-	100	as needed
Pavement	4,500 design, field 650 flexural, design only	0.559	0.559	-	-	1.5 slip form 3.0 hand place	-	526	-	-	-
Precast	See Table 1077-1	as needed	as needed	-	-	6	as needed	as needed	as needed	as needed	as needed
Prestress	per contract	See Table 1078-1	See Table 1078-1	-	-	8	-	564	as needed	-	-

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

TABLE 1005-1
AGGREGATE GRADATION - COARSE AGGREGATE

Std. Size #	Percentage of Total by Weight Passing											Remarks
	2"	1 1/2"	1"	3/4"	1/2"	3/8"	#4	#8	#10	#16	#40	#200	
4	100	90-100	20-55	0-15	-	0-5	-	-	-	-	-	A	Asphalt Plant Mix
467M	100	95-100	-	35-70	-	0-30	0-5	-	-	-	-	A	Asphalt Plant Mix
5	-	100	90-100	20-55	0-10	0-5	-	-	-	-	-	A	AST, Sediment Control Stone
57	-	100	95-100	-	25-60	-	0-10	0-5	-	-	-	A	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone
57M	-	100	95-100	-	25-45	-	0-10	0-5	-	-	-	A	AST, Concrete Pavement
6M	-	-	100	90-100	20-55	0-20	0-8	-	-	-	-	A	AST
67	-	-	100	90-100	-	20-55	0-10	0-5	-	-	-	A	AST, Str. Concrete, Asphalt Plant Mix
78M	-	-	-	100	98-100	75-100	20-45	0-15	-	-	-	A	Asphalt Plant Mix, AST, Str. Conc, Weep Hole Drains
14M	-	-	-	-	-	100	35-70	5-20	-	0-8	-	A	Asphalt Plant Mix, AST, Weep Hole Drains, Str. Concrete
9	-	-	-	-	-	100	85-100	10-40	-	0-10	-	A	AST
ABC	-	100	75-97	-	55-80	-	35-55	-	25-45	-	14-30	4-12[B]	Aggregate Base Course, Aggregate Stabilization
ABC (M)	-	100	75-100	-	45-79	-	20-40	-	0-25	-	-	0-12[B]	Maintenance Stabilization
Light-weight[C]	-	-	-	-	100	80-100	5-40	0-20	-	0-10	-	0-2.5	AST

A. See Subarticle 1005-4(A).
B. See Subarticle 1005-4(B).
C. For Lightweight Aggregate used in Structural Concrete, see Subarticle 1014-2(E)(6).

Page 10-126, Table 1078-1, REQUIREMENTS FOR CONCRETE, replace with the following:

TABLE 1078-1
REQUIREMENTS FOR CONCRETE

Property	28 Day Design Compressive Strength 6,000 psi or less	28 Day Design Compressive Strength greater than 6,000 psi
Maximum Water/Cementitious Material Ratio	0.45	0.40
Maximum Slump without HRWR	3.5"	3.5"
Maximum Slump with HRWR	8"	8"
Air Content (upon discharge into forms)	5 + 2%	5 + 2%

Page 10-151, Article 1080-4 Inspection and Sampling, lines 18-22, replace (B), (C) and (D) with the following:

(B) At least 3 panels prepared as specified in 5.5.10 of AASHTO M 300, Bullet Hole Immersion Test.

(C) At least 3 panels of 4"x6"x1/4" for the Elcometer Adhesion Pull Off Test, ASTM D4541.

(D) A certified test report from an approved independent testing laboratory for the Salt Fog Resistance Test, Cyclic Weathering Resistance Test, and Bullet Hole Immersion Test as specified in AASHTO M 300.

(E) A certified test report from an approved independent testing laboratory that the product has been tested for slip coefficient and meets AASHTO M253, Class B.

Page 10-162, Subarticle 1081-1(A) Classifications, lines 4-7, delete the second and third sentences of the description for Type 3A.

Page 10-162, Subarticle 1081-1(B) Requirements, lines 26-30, replace the second paragraph with the following:

For epoxy resin systems used for embedding dowel bars, threaded rods, rebar, anchor bolts and other fixtures in hardened concrete, the manufacturer shall submit test results showing that the bonding system will obtain 125% of the specified required yield strength of the fixture. Furnish certification that, for the particular bolt grade, diameter and embedment depth required, the anchor system will not fail by adhesive failure and that there is no movement of the anchor bolt. For certification and anchorage, use 3,000 psi as the minimum Portland cement concrete compressive strength used in this test. Use adhesives that meet Section 1081.

List the properties of the adhesive on the container and include density, minimum and maximum temperature application, setting time, shelf life, pot life, shear strength and compressive strength.

Page 10-169, Subarticle 1081-3(G) Anchor Bolt Adhesives, delete this subarticle.

Page 10-204, Subarticle 1092-2(A) Performance and Test Requirements, replace **Table 1092-3 Minimum Coefficient of Retroreflection for NC Grade A** with the following:

TABLE 1092-3
MINIMUM COEFFICIENT OF RETROREFLECTION FOR NC GRADE A
(Candelas Per Lux Per Square Meter)

Observation Angle, degrees	Entrance Angle, degrees	White	Yellow	Green	Red	Blue	Fluorescent Yellow Green	Fluorescent Yellow
0.2	-4.0	525	395	52	95	30	420	315
0.2	30.0	215	162	22	43	10	170	130
0.5	-4.0	310	230	31	56	18	245	185
0.5	30.0	135	100	14	27	6	110	81
1.0	-4.0	**120**	60	8	16	3.6	64	48
1.0	30.0	45	34	4.5	9	2	36	27

TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS:
(8-21-12) 1101.02 SP11 R10

Revise the *2012 Roadway Standard Drawings* as follows:

Drawing No. 1101.02, Sheet 12, TEMPORARY LANE CLOSURES, replace General Note #11 with the following:

11- TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS (TMCMS) USED ON SHADOW VEHICLES FOR "IN LANE" ACTIVITIES SHALL BE A MINIMUM OF 43" X 73". THE DISPLAY PANEL SHALL HAVE FULL MATRIX CAPABILITY WITH THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.

12- TMCMS USED FOR ADVANCED WARNING ON VEHICLES LOCATED ON THE SHOULDER MAY BE SMALLER THAN 43" X 73". THE DISPLAY PANEL SHALL HAVE THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.

Drawing No. 1101.02, Sheet 13, TEMPORARY LANE CLOSURES, replace General Note #12 with the following:

12- TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS (TMCMS) USED ON SHADOW VEHICLES FOR "IN LANE" ACTIVITIES SHALL BE A MINIMUM OF 43" X 73". THE DISPLAY PANEL SHALL HAVE FULL MATRIX CAPABILITY WITH THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE

WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.

13- TMCMS USED FOR ADVANCED WARNING ON VEHICLES LOCATED ON THE SHOULDER MAY BE SMALLER THAN 43" X 73". THE DISPLAY PANEL SHALL HAVE THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.