PROJECT SPECIAL PROVISIONS

ROADWAY

CLEARING AND GRUBBING - METHOD III:

(4-6-06) (Rev. 1-17-12)

200

SP2 R02B

Perform clearing on this project to the limits established by Method "III" shown on Standard Drawing No. 200.03 of the 2012 Roadway Standard Drawings.

BURNING RESTRICTIONS:

(7-1-95)

200, 210, 215

SP2 R05

Open burning is not permitted on any portion of the right-of-way limits established for this project. Do not burn the clearing, grubbing or demolition debris designated for disposal and generated from the project at locations within the project limits, off the project limits or at any waste or borrow sites in this county. Dispose of the clearing, grubbing and demolition debris by means other than burning, according to state or local rules and regulations.

BUILDING AND UNDERGROUND STORAGE TANK REMOVAL:

(1-1-02) (Rev. 1-17-12)

215

SP2 R15 D (Rev.)

Remove the buildings, underground storage tanks and appurtenances listed below in accordance with Section 215 of the 2012 Standard Specifications:

Building Removal

Parcel 107 – Right of Survey Station 119+20, Line L 1SFB

Building Removal

Parcel 112 – Right of Survey Station 130+80, Line L Shed

Building Removal

Parcel 113 – Right of Survey Station 133+00, Line L

Canopy - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 122 – Right of Survey Station 153+00, Line L

One-Story Brick Dwelling - Partially Outside the Right-of-Way and/or Construction Line

Building Removal

Parcel 148 - Left of Survey Station 168+00, Line L

One-Story Frame Building

Building Removal

Parcel 148 – Left of Survey Station 170+00, Line L

One-Story Metal Business - Partially Outside the Right of Way and/or Construction Line

Parcel 149 – Left of Survey Station 170+50, Line L

One-Story Metal Business - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 149 – Left of Survey Station172+80, Line L Large Shed

Building Removal

Parcel 149 – Left of Survey Station 173+00, Line L Shed

Building Removal

Parcel 149 – Left of Survey Station 173+00, Line L One-Story Frame Dwelling

Building Removal

Parcel 149 – Left of Survey Station 173+60, Line L One-Story Frame Dwelling

Building Removal

Parcel 165 - Left of Survey Station 15+50, Line Y29

One-Story Brick Dwelling - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 166 – Left of Survey Station 186+20, Line L

One-Story Brick Dwelling - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 169 – Left of Survey Station 185+40, Line L

One-Story Metal Business

Building Removal

Parcel 169 – Left of Survey Station 185+40, Line L Canopy

Building Removal

Parcel 170 – Left of Survey Station 190+00, Line L

One-Story Brick Dwelling - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 174 – Right of Survey Station 193+20, Line L

One-Story Metal Storage Buildings – Partially Outside the Right of Way and/or Construction Line

Parcel 197A - Right of Survey Station 212+10, Line L

Vacuum Cleaning Stand

Building Removal

Parcel 201 - Left of Survey Station 215+00, Line L

One-Story Frame Dwelling - - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 203 – Left of Survey Station 217+00, Line L

One-Story Frame Dwelling

Building Removal

Parcel 209 - Left of Survey Station 226+20, Line L

One-Story Block Dwelling

Building Removal

Parcel 209 – Left of Survey Station 226+70, Line L

Block Garage - - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 218 - Left of Survey Station 246+00, Line L

One-Story Metal Building - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 218 - Left of Survey Station 246+50, Line L

Block Shed - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 223 – Left of Survey Station 248+40, Line L

Mobile Home - Partially Outside the Right of Way and/or Construction Line

Building Removal

Parcel 223 – Left of Survey Station 249+75, Line L

One-Story Frame Dwelling

Building Removal

Parcel 223 - Left of Survey Station 249+75, Line L

Frame Deck

Building Removal

Parcel 223 – Left of Survey Station 250+35, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Parcel 224 - Left of Survey Station 251+40, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 226 – Left of Survey Station 253+80, Line L

Block Building - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 230 - Left of Survey Station 255+00, Line L

Block Shed

Building Removal

Parcel 230 - Left of Survey Station 255+00, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 232 – Left of Survey Station 259+40, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 238 – Left of Survey Station 265+50, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 243 - Left of Survey Station 267+00, Line L

One-Story Block Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 243 – Left of Survey Station 267+70, Line L

Frame Shed

Building Removal

Parcel 245 - Left of Survey Station 269+10, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 250 – Left of Survey Station 271+95, Line L

Frame Shed

Building Removal

Parcel 253 – Left of Survey Station 273+00, Line L

Frame Porch - Partially Outside Right of Way and/or Construction Line

Parcel 255 – Left of Survey Station 275+70, Line L

Double Wide Mobile Home - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 258 – Left of Survey Station 276+50, Line L

Block Building

Building Removal

Parcel 258 – Left of Survey Station 277+60, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 264 - Left of Survey Station 282+20, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 264 – Left of Survey Station 283+80, Line L

Double Wide Mobile Home - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 266 - Left of Survey Station 287+60, Line L

One-Story Frame Dwelling

Building Removal

Parcel 274 – Right of Survey Station 294+50, Line L

One-Story Brick Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 276 – Left of Survey Station 295+60, Line L

Abandoned One-Story Frame Dwelling

Building Removal

Parcel 277 - Right of Survey Station 295+60, Line L

House Trailer - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 302 – Left of Survey Station 312+70, Line L

Block Building - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 314 – Left of Survey Station 318+70, Line L

Block Building - Partially Outside Right of Way and/or Construction Line

Parcel 317 - Left of Survey Station 322+00, Line L

Building - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 338 - Right of Survey Station 350+00, Line L

Single Wide Mobile Home - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 342 – Left of Survey Station 353+90, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

Building Removal

Parcel 342 – Left of Survey Station 354+80, Line L

One-Story Frame Dwelling - Partially Outside Right of Way and/or Construction Line

When the description of the work for an item requires a portion of the building to be cut off, that portion of the buildings and appurtenances located within the right of way and/or construction area shall be cut off by the Contractor and disposed of by him. The Engineer will denote on the building, the line where the building is to be cut off. The Contractor will be required to cut the building off on a neat line along the construction line or right of way boundary designated by the Engineer. The Contractor will not be required to do any repairing to that portion of the building located outside the right of way or construction area or to shore it up in any respect. All of the Contractor's work shall be confined to the right of way and construction area designated by the Engineer. This paragraph pertains to Parcel 253 Lt. of Survey Station 273+00 Line –L-.

When the description of the work for an item indicates a building partially inside and partially outside the right of way and/or construction area, but does not require the building to be cut off, the entire building shall be removed.

SHOULDER AND FILL SLOPE MATERIAL:

(5-21-02) 235, 50

SP2 R45 B

Description

Perform the required shoulder and slope construction for this project in accordance with the applicable requirements of Section 560 and Section 235 of the 2012 Standard Specifications.

Measurement and Payment

When the Contractor elects to obtain material from an area located beneath a proposed fill sections which does not require excavation for any reason other than to generate acceptable shoulder and fill slope material, the work of performing the excavation will be considered incidental to the item of Borrow Excavation or Shoulder Borrow. If there is no pay item for Borrow or Shoulder Borrow in the contract, this work will be considered incidental to Unclassified Excavation. Stockpile the excavated material in a manner to facilitate measurement by the Engineer. Fill the void created by the excavation of the shoulder and fill slope material

with suitable material. Payment for material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*. If there is no pay item for *Borrow Excavation* or *Shoulder Borrow*, then the material will be paid for at the contract unit price for *Unclassified Excavation*. The material used to fill the void created by the excavation of the shoulder and fill slope material will be made at the contract unit price for *Unclassified Excavation*, *Borrow Excavation*, or *Shoulder Borrow*, depending on the source of the material.

Material generated from undercut excavation, unclassified excavation or clearing and grubbing operations that is placed directly on shoulders or slope areas, will not be measured separately for payment, as payment for the work requiring the excavation will be considered adequate compensation for depositing and grading the material on the shoulders or slopes.

When undercut excavation is performed at the direction of the Engineer and the material excavated is found to be suitable for use as shoulder and fill slope material, and there is no area on the project currently prepared to receive the material generated by the undercut operation, the Contractor may construct a stockpile for use as borrow at a later date. Payment for the material used from the stockpile will be made at the contract unit price for *Borrow Excavation* or *Shoulder Borrow*.

When shoulder material is obtained from borrow sources or from stockpiled material, payment for the work of shoulder construction will be made at the contract unit price per cubic yard for *Borrow Excavation* or *Shoulder Borrow* in accordance with the applicable provisions of Section 230 or Section 560 of the 2012 Standard Specifications.

BORROW EXCAVATION (In Place or Truck Measurement):

(7-1-95)

230

SP2 R58

The borrow material used on this project will be measured for payment by in place measurement as provided in Article 230-5 of the 2012 Standard Specifications, or by truck measurement as provided in Article 230-5 of the 2012 Standard Specifications, as directed by the Engineer.

SEALED DRAINAGE SYSTEM:

12-17-09

SPI 3-07(Revised)

The Contractor's attention is directed to the possibility that soils containing petroleum hydrocarbon and solvent compounds may be encountered during earthwork activities on this project.

A sealed drainage system is proposed to traverse through or in the vicinity of the contaminated area. Included in this provision is work required for constructing the sealed drainage system, including sealed pipes and drainage structures, in accordance with this provision and Section 300 of the *Standard Specifications* and with the lines, grades, dimensions, locations and details as shown on the plans or established by the Engineer.

Information relating to these contaminated areas, sample locations, a stockpile construction detail and laboratory results is available at the following web address: www.ncdot.org/doh/preconstruct/ps/contracts/letting.html

The Contractor's attention is called to the project special provision entitled "Contaminated Soil", included elsewhere in this proposal.

The Contractor shall be entirely responsible for compliance with all OSHA, EPA, DOT, DENR and local rules and regulations pertaining to excavation and stockpiling of the contaminated soil. Examples of such rules and regulations include, but are not limited to, 29 CFR 1910 and 1926, 40 CFR 260 - 265, 49 CFR 173 and 178, 15A NCAC 13A North Carolina Hazardous Waste Management Rules, NCGS 130A - 310 Inactive Hazardous Sites, the Federal Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and the Federal Resource Conservation and Recovery Act (RCRA). Note: Inclusion of this paragraph is meant to highlight the Contractor's responsibility for regulatory compliance in all phases of work on this project.

Cleaning of Equipment and Vehicles

No vehicles exiting the project site shall leave contaminated soil or other debris on public or private roadways. Provisions for ensuring all vehicle tires are free from contaminated soil or debris prior to exiting the project limits shall be the responsibility of the Contractor for the duration of the project.

Dust shall not be produced by the excavation activities. It is the Contractor's responsibility to provide dust control throughout the duration of the project.

Drainage System Materials

Ductile Iron drainage pipe shall be Pressure Class 350 and shall conform to ANSI A21.51 (AWWA C151). Such pipe shall be push-on joint and installed with gaskets in accordance with the applicable sections of ANSI A21.11 (AWWA C111). Gaskets for ductile iron pipe shall be made of Nitrile, Teflon, or other gasoline resistant material and shall be approved for use with Pressure Class 350 Ductile Iron Pipe. Ductile Iron Pipe shall be cement mortar lined with a seal coat in accordance with ANSI A21.4 (AWWA C104).

Drainage Structures shall be precast concrete conforming to ASTM C478 and shall be as shown on the plans. Joints between sections shall conform to ASTM C443. Joints shall be sealed with O-Ring gaskets in accordance with the applicable sections of ASTM C443. O-Ring gaskets shall be made of Nitrile, Teflon, or other gasoline resistant material and shall be approved for use with precast drainage structure sections.

Connection of pipe to drainage structure shall be by a flexible, resilient connector conforming to the applicable requirements of ASTM C923. The drainage structure to pipe connector shall be made of Nitrile, Teflon, or other gasoline resistant material.

Grout used in precast drainage structure shall meet the requirements of Article 1040-9 of the *Standard Specifications* except that the mixture shall consist of 1 part portland cement to 2 part mortar sand.

The Contractor shall submit to the Engineer, catalog cuts and/or shop drawings for materials he proposes to use on the project. Allow 40 days for the review of each submittal.

Materials which have not been approved shall not be delivered to the project. Eight copies of each catalog cut and/or drawing shall be submitted and each shall show the material description, brand name, stock number, size, rating, manufacturing specification and the use for which it is intended.

Drainage System Construction Methods

Installation of the sealed drainage system shall meet the requirements of Section 300 of the *Standard Specifications* and the following:

During the progress of the work and until the completion and final acceptance, the pipelines and drainage structures shall be kept clean throughout. Any obstructions or deposits shall be removed and disposed of properly.

All materials shall be carefully examined for defects before placing, and any found defective materials shall be replaced.

When work is not in progress, open ends of pipe shall be securely closed so that water, earth, or other foreign substances can not enter.

Pipe laying shall proceed upgrade with the spigot ends pointing in the direction of flow. Each pipe shall be laid in such a manner as necessary to form a close concentric joint with the adjoining pipe and to prevent sudden offsets of the flow line. As the work progresses, the interior of the pipe shall be cleared of all foreign materials. Where cleaning after laying is difficult because of small pipe size, a suitable swab or drag shall be kept in the pipe and pulled forward past each joint immediately after the jointing has been completed. Trenches shall be kept free from water until backfilled and pipe shall not be laid when the condition of the trench or the weather is unsuitable for such work.

Obtain approval by the Engineer prior to any cleaning or flushing activities. Any pipeline or drainage structure that contains any silt, sedimentation or other foreign material shall be flushed or otherwise cleaned out of the line and drainage structures. If it is determined by the Engineer to be contaminated, the material shall be handled and disposed of in a manner approved of by the Engineer.

Gasket joints for pipe and drainage structures shall be handled, lubricated where necessary, and installed in accordance with the recommendations of the manufacturer.

Backfill for drainage structure shall be of a type, placed, and compacted as required for ductile iron drainage pipe.

Sealed Drainage System Testing

The special sealed drainage system shall be tested in accordance with Article 1520-3 of the *Standard Specifications* for Gravity Sanitary Sewer. Both infiltration and exfiltration tests will be required. Allowable leakage for both tests will be 0.21 gallons per inch diameter per mile of pipe per hour. For the exfiltration test, the system shall be plugged and filled to the rim of the drainage structure as directed by the Engineer.

Measurement and Payment

"Ductile Iron Pipe for the sealed drainage system will be measured and paid at the contract unit price per linear foot. The quantity of sealed drainage system lines of the various sizes, which has been incorporated into the completed and accepted work, will be measured from end to end by the linear foot in place with no deduction for length through drainage structures. Where two different sizes enter or go from a drainage structure, each size will be measured to the center of the drainage structure. Unless otherwise shown on the plans, branch connections, ells, or other fixtures will be included in the length measurement.

Masonry Drainage Structures will be measured and paid for in accordance with Article 840-4 of the Standard Specifications.

The above price and payment shall be full compensation for all work covered by this section, including, but not limited to: excavation, stockpile construction, equipment, decontamination of equipment, labor, personal protective equipment, flushing or cleaning out material from the sealed system and the pipes, materials, backfilling, compaction, testing, pumping and incidentals necessary to complete the work as required.

Payment will be made under:

Pay Item
___ " Ductile Iron Pipe (Sealed System)

Pay Unit Linear Foot

FLOWABLE FILL:

(9-17-02) (Rev 1-17-12)

300, 340, 450, 1000, 1530, 1540, 1550

SP3 R30

Description

This work consists of all work necessary to place flowable fill in accordance with these provisions, the plans, and as directed.

Materials

Refer to Division 10 of the 2012 Standard Specifications.

ItemSectionFlowable Fill1000-6

Construction Methods

Discharge flowable fill material directly from the truck into the space to be filled, or by other approved methods. The mix may be placed full depth or in lifts as site conditions dictate. The Contractor shall provide a method to plug the ends of the existing pipe in order to contain the flowable fill.

Measurement and Payment

At locations where flowable fill is called for on the plans and a pay item for flowable fill is included in the contract, *Flowable Fill* will be measured in cubic yards and paid as the actual number of cubic yards that have been satisfactorily placed and accepted. Such price and payment will be full compensation for all work covered by this provision including, but not limited to, the mix design, furnishing, hauling, placing and containing the flowable fill.

Payment will be made under:

Pay Item	Pay Unit
Flowable Fill	Cubic Yard

BRIDGE APPROACH FILLS:

(10-19-10) (Rev. 1-17-12) 422 SP4 R02

Description

Bridge approach fills include bridge approach fills for sub regional tier bridges and reinforced bridge approach fills. Construct bridge approach fills in accordance with the contract and Standard Drawing No. 422.10 or 422.11 of the 2012 Roadway Standard Drawings. Define "geosynthetics" as geotextiles or geomembranes.

Materials

Refer to Division 10 of the 2012 Standard Specifications.

Item	Section
Anchor Pins	1056-2
Geotextiles	1056
Portland Cement Concrete	1000
Select Material	1016
Subsurface Drainage Materials	1044
Wire Staples	1060-8(D)

For bridge approach fills for sub regional tier bridges, provide Type 1 geotextile for filtration geotextiles. For reinforced bridge approach fills, provide Type 5 geotextile for geotextile reinforcement and Type 1 geotextile and No. 78M stone for drains. Use Class B concrete for concrete pads.

Use Class III or V select material for reinforced bridge approach fills and only Class V select material (standard size No. 78M stone) for bridge approach fills for sub regional tier bridges. Provide PVC pipes, fittings and outlet pipes for subsurface drainage materials. For drains and PVC pipes behind end bents, use pipes with perforations that meet AASHTO M 278.

Use PVC, HDPE or linear low density polyethylene (LLDPE) geomembranes for reinforced bridge approach fills. For PVC geomembranes, provide grade PVC30 geomembranes that meet ASTM D7176. For HDPE and LLDPE geomembranes, use geomembranes with a nominal thickness of at least 30 mils that meet Geosynthetic Research Institute Standard Specifications GM13 or GM17, respectively. Handle and store geomembranes in accordance with Article 1056-2 of the 2012 Standard Specifications. Provide material certifications for geomembranes in accordance with Article 1056-3 of the 2012 Standard Specifications.

Construction Methods

Excavate as necessary for bridge approach fills in accordance with the contract. Notify the Engineer when foundation excavation is complete. Do not place geomembranes or filtration geotextiles until excavation dimensions and foundation material are approved. Attach geomembranes and filtration geotextiles to end bent cap back and wing walls with adhesives, tapes or other approved methods. Glue or weld geomembrane seams to prevent leakage.

For reinforced bridge approach fills, place geotextile reinforcement within 3" of locations shown in Standard Drawing No. 422.10 of the 2012 Roadway Standard Drawings and in slight tension free of kinks, folds, wrinkles or creases. Install geotextile reinforcement with the orientation, dimensions and number of layers shown in Standard Drawing No. 422.10 of the 2012 Roadway Standard Drawings. Place first layer of geotextile reinforcement directly on geomembranes with no void or material in between. Install geotextile reinforcement with the machine direction (MD) parallel to the roadway centerline. The MD is the direction of the length or long dimension of the geotextile roll. Do not splice or overlap geotextile reinforcement in the MD so seams are perpendicular to the roadway centerline. Wrap geotextile reinforcement at end bent cap back and wing walls as shown in Standard Drawing No. 422.10 of the 2012 Roadway Standard Drawings and directed by the Engineer. Extend geotextile reinforcement at least 4 ft back behind end bent cap back and wing walls into select material.

Overlap adjacent geotextiles at least 18" with seams oriented parallel to the roadway centerline. Hold geotextiles in place with wire staples or anchor pins as needed. Contact the Engineer when existing or future obstructions such as foundations, pavements, pipes, inlets or utilities will interfere with geosynthetics.

For reinforced bridge approach fills, construct one foot square drains consisting of 4" diameter continuous perforated PVC pipes surrounded by No. 78M stone wrapped in Type 1 geotextiles.

Install drains in accordance with Standard Drawing No. 422.10 of the 2012 Roadway Standard Drawings. For bridge approach fills for sub regional tier bridges, install 4" diameter continuous perforated PVC drain pipes in accordance with Standard Drawing No. 422.11 of the 2012 Roadway Standard Drawings.

Use solvent cement to connect PVC pipes so joints do not leak. Connect perforated pipes to outlet pipes just behind wing walls. Provide drain pipes and drains with positive drainage towards outlets. Place pipe sleeves in or under wing walls for outlet pipes so positive drainage is maintained. Use sleeves that can withstand wing wall loads.

Place select material in 8" to 10" thick lifts. Use only hand operated compaction equipment to compact select material for bridge approach fills. Compact Class III select material in accordance with Subarticle 235-3(C) of the 2012 Standard Specifications. Compact No. 78M stone with a vibratory compactor to the satisfaction of the Engineer. Do not displace or damage geosynthetics, drain pipes or drains when placing and compacting select material. End dumping directly on geosynthetics is not permitted. Do not operate heavy equipment on geosynthetics, drain pipes or drains until they are covered with at least 8" of select material. Replace any damaged geosynthetics, drain pipes or drains to the satisfaction of the Engineer.

Cover open ends of outlet pipes with rodent screens as shown in Standard Drawing No. 815.03 of the 2012 Roadway Standard Drawings. Connect ends of outlet pipes to concrete pads or existing drainage structures as directed by the Engineer. Construct concrete pads with an Ordinary surface finish that meets Subarticle 825-6(B) of the 2012 Standard Specifications.

Measurement and Payment

Reinforced Bridge Approach Fill, Station

Bridge Approach Fill - Sub Regional Tier, Station _____

Lump Sum Lump Sum

24" WELDED STEEL PIPE UNDER THE TRACKS OF NORFOLK SOUTHERN TRANSPORTATION RIGHT OF STATION 342+00:

(7-12-07)

SPI Rail 1

The 24" welded steel pipe required under the tracks of Camp Lejeune Railroad shall conform with Section 330 of the Standard Specifications. The thickness of the wall shall be 0.500 inches.

The pipe shall be installed by dry boring and jacking under the tracks as shown in the plans. The pipe shall be carefully dry bored true to the line and grade given to Norfolk Southern Standards. The bore shall be held to a minimum to insure that there will be no settlement. Pipe which has been damaged due to the Contractor's operation shall be removed and replaced at the Contractor's expense. All voids around the outside of the pipe shall be completely filled to the satisfaction of the Engineer.

The Contractor shall notify Tim McCurry, Marine Corps Liaison, Government and External Relations, MCB Camp Lejeune/MCAS New River, W: 910-451-6945, C: 910-554-8101 15 days before any work is begun on the railroad's right of way. This will enable them to have a representative present, if they so desire, while the work is being performed to determine if the work is being performed in accordance with the approved plans and Special Provisions. The railroad will advise the Contractor when the work is to be done between trains and provide a flagman, if required.

The quantity of pipe to be paid for will be the actual number of linear feet of pipe which has been incorporated in the completed and accepted work. Measurement will be made by counting the number of joints used and multiplying by the length of the joint. Where partial joints are used, measurement will be made along the longest length of the partial joint to the nearest 0.1 of a foot.

The quantity of pipe measured as provided for above will be paid for at the contract unit price per linear foot for 24" Welded Steel Pipe, 0.500" Thick, Grade B, (Under RR). Such price and payment will be full compensation for all work described herein including dry boring, jacking, tools, materials, labor, workmanship and all other incidentals necessary to complete the work.

The Contractor shall submit two (2) sets of detailed plans and a written description of his proposed method of pipe installation for approval by the Engineer and the Railway Company. Plans should include the size and location of any required jacking pits and shoring for support of the railroad roadbed if necessary.

AGGREGATE SUBGRADE

(SPECIAL)

Description

Construct aggregate subgrades with shallow undercut in accordance with this special provision. Install geogrid and nonwoven separation geotextile or alternatively install high strength geotextile and place Class IV subgrade stabilization at locations as determined by the Engineer.

Materials

Refer to Division 10 of the Standard Specifications:

Item	Section
Anchor Pins	1056
Select Material, Class IV	1016
Wire Staples	1060-8(D)

Use Class IV, select material for Class IV subgrade stabilization.

Geogrid

The Geogrid shall be biaxial geogrid composed of polypropylene. The biaxial geogrid shall be a regular network of integrally connected elements with aperture geometry sufficient to permit significant mechanical interlock with the surrounding soil. The geogrid shall have high tensile modulus in relation to the soil being reinforced and shall also have a high continuity of tensile strength through all of its elements. The geogrid shall be dimensionally stable and able to retain its geometry under construction stresses. The material shall have high resistance to ultraviolet degradation and to all forms of chemical and biological degradation encountered in the soil being reinforced.

Geogrids used must meet the following properties:

MINIMUM GEOGRID PROPERTY VALUES

Geogrid Properties	Test Method	Machine Direction MD	Perpendicular to Machine Direction (Cross-Machine Direction)
Aperture Size –(in.)	Direct Measure	1.0 to 2.0	1.0 to 2.0
Wide Width Strip Tensile Strength at 5% Strain (lb/ft)	ASTM D 6637-01	700	700
Wide Width Strip Tensile Strength – Ultimate Strength (lb/ft)	ASTM D 6637-01	1200	1200
Ultimate Junction Strength (lbs/ft)	GRI-GG2-05	600	600
Aperture Stability (m-N/deg)	U.S. Army C.O.E.*	0.65	0.65

^{*}The Aperture Stability is based on resistance to in-plane rotational movement measured by applying a 20 kg-cm (2 m-N) moment to the central junction of a 9 inch by 9 inch specimen at its perimeter in accordance with the U.S. Army Corps of Engineers Methodology for measurement of Torsional Rigidity.

mg = milligram

cm = centimeter

m = meter

N = Newton

Unless indicated otherwise, values shown are minimum average roll values (MARV) determined in accordance with ASTM D-4759-02. Multiple layers of geogrid used to meet the requirements set forth in the preceding table will not be accepted.

Acceptance Requirements - The actual minimum average roll values furnished by the manufacturer must be based on representative test results from the manufacturing plant which produced the geogrid, and must meet or exceed each of the specified minimum values. Label all geogrids clearly as being part of the same production run certified as meeting all applicable requirements.

Furnish a Type 1 Certified Mill Test Report for the geogrid in accordance with Article 1056-3 of the *Standard Specifications*; however, the material shall be subject to inspection, test, or rejection by the Engineer at any time. If requested by the Engineer, provide a sample of the geogrid for testing.

Nonwoven Separation Geotextile

The nonwoven separation geotextile must meet the following properties:

MINIMUM NONWOVEN SEPARATION GEOTEXTILE PROPERTY VALUES

Nonwoven Separation Geotextile Properties	Test Method	Minimum Requirements are for both Machine and Cross-Machine Directions
Grab Strength (lb)	ASTM D 4632-08	160
Puncture Strength (lb)	ASTM D 6241-04	310
Trapezoidal Tear (lb)	ASTM D 4533-04	60
Max. Apparent Opening Size (US Sieve #)	ASTM D 4751-04	60
Permittivity (sec-1)	ASTM D 4491-99a	0.05
Ultraviolet Degradation (% Retained Strength at 500 hr)	ASTM D 4355-04	50
Polymer Type		Polyester (PET) or Polypropylene (PP)

Furnish a Type 1 Certified Mill Test Report for the nonwoven separation geotextile in accordance with Section 106-3 of *Standard Specifications*; however, the material shall be subject to inspection, test, or rejection by the Engineer at any time. If requested by the Engineer, provide a sample of the geotextile for testing.

High Strength Geotextile

The geotextile shall be made of high-tenacity polyester in the machine direction with a plain or straight-warp weave pattern and polyester or polypropylene in the cross machine direction or approved equal. The geotextile shall be composed of strong rot-proof synthetic fibers formed into a geotextile of the woven type. The geotextile shall be free of any treatment or coating which might significantly alter its physical properties after installation.

The geotextile shall contain stabilizers and/or inhibitors to make the filaments resistant to deterioration resulting from ultraviolet or heat exposure. The geotextile shall be a pervious sheet of synthetic fibers oriented into a stable network so that the fibers retain their relative positions with respect to each other. The edges of the geotextile shall be finished to prevent the outer yarn from pulling away from the geotextile. The geotextile shall be free of defects or flaws which significantly affect its physical and/or filtering properties. Sew sheets of geotextile together with a seam that furnishes the required minimum strengths, when sewing is required. The seam thread shall be made of synthetic fibers which are resistant to deterioration, as are the geotextile fibers. Lamination of geotextile sheets to produce the physical requirements of a geotextile layer will not be accepted.

The geotextile shall meet the following physical requirements:

All values represent minimum average roll values (MARV) as defined by ASTM D4439 for geotextile properties (any roll in a lot (a single day's production) should meet or exceed the minimum values in this table). Machine direction (MD) and cross-machine direction (CD) are as defined by ASTM D4439.

Provide Type 1 Certified Mill Test Report in accordance with Article 106-3 of the *Standard Specifications* with minimum average roll values (MARV) as defined by ASTM D4439 for geotextile properties. For testing geotextiles, a lot is defined as a single day's production. The Engineer reserves the right to inspect or test the geotextiles at any time. If requested by the Engineer, provide a sample of the geotextile for testing.

Use woven polyester or polypropylene geotextiles with properties meeting the following requirements:

Property	ASTM Test Method	Requirement (MARV)
Wide Width Tensile Strength @ 5% Strain (MD & CD)	D4595	2400 lbs/ft
Wide Width Tensile Strength @ Ultimate (MD & CD)	D4595	4800 lbs/ft
Permittivity	D4491	0.40 sec ⁻¹
Apparent Opening Size ¹	D4751	No. 30 sieve (0.6 mm)
Ultraviolet Stability (% strength retained) ²	D4355	80%
Ultimate Seam Strength (MD & CD)	D4884	3000 lbs/ft
¹ Per ASTM D4751 ² After 500 hours of exposure	A	

Construction

Use geogrid and nonwoven separation geotextile or alternatively use high strength geotextile as the reinforcement to be located at the bottom of the aggregate subgrade. A geogrid/nonwoven geotextile composite product meeting the individual geogrid and nonwoven geotextile requirements is acceptable in place of separate products.

During all periods of shipment and storage, the geotextile and geogrid shall be wrapped in a heavy duty protective covering to protect the geotextile and geogrid from direct sunlight ultraviolet rays, mud, dust, dirt, and debris. The geotextile and geogrid shall not be exposed to temperatures greater than 60°C (140°F). After the protective wrapping has been removed, the geotextile and geogrid shall not be left uncovered under any circumstances for longer than one (1) week.

Undercut in accordance with Section 225 of the *Standard Specifications* as needed to install separation geotextile and geogrid or high strength geotextile and a minimum compacted thickness of 12 inches of Class IV subgrade stabilization. Install nonwoven separation geotextile and geogrid or alternatively install high strength geotextile in accordance with Article 270-3 of the *Standard Specifications* directly below the Class IV subgrade stabilization. Place the geogrid directly above the nonwoven separation geotextile. Roll direction (machine direction) for both nonwoven separation geotextile and geogrid or the high strength geotextile shall be parallel with the project alignment. Overlap sides of rolls of the geotextile or geogrid with adjacent panels a minimum of one (1) foot. Overlap ends of rolls with next roll a minimum of four (4) feet. In lieu of overlap, the Contractor may sew the adjacent layers of the geotextiles by an approved method to develop the required seam strength. All sewn seams shall be placed facing upward to allow for inspection. Remove all slack from separation geotextile and geogrid or high strength geotextile before placing Class IV subgrade stabilization. All geotextile and geogrid which is damaged as a result of installation shall be replaced or repaired at the discretion of the Engineer with no additional cost to the Department.

Place Class IV subgrade stabilization in one lift by end dumping or spreading aggregate on the geogrid and nonwoven separation geotextile or high strength geotextile. Do not operate any equipment on the geogrid or high strength geotextile until it is covered with 12 inches of Class IV subgrade stabilization. Compact Class IV subgrade stabilization to a minimum of 92% of AASHTO T180 as modified by the Department. A copy of this modified test procedure is available upon request from the Materials and Tests Unit.

Do not leave the earth material at the bottom of the aggregate subgrade exposed for more than three (3) days before placement of Aggregate Subgrade.

Maintain Class IV subgrade stabilization in an acceptable condition and minimize the use of heavy equipment on Class IV subgrade stabilization in order to avoid damaging aggregate subgrades. Provide and maintain drainage ditches and drains as required to prevent entrapment of water in aggregate subgrades.

DCP Testing

The Engineer may conduct DCP testing at the bottom of the aggregate subgrade on 200 ft spacing when the Contractor has notified the Department that the aggregate subgrade location has been prepared for geogrid or geotextile placement. The Department reserves the right to increase the frequency of DCP testing in poor subgrade locations. If the DCP tests indicate extremely poor subgrade such that the above aggregate subgrade thickness may be insufficient, the Engineer may provide direction to increase the aggregate compacted thickness.

If a compacted thickness of greater than 12 inches is so directed, place the nonwoven separation geotextile at the bottom of the aggregate layer and place sufficient Class IV subgrade stabilization, before geogrid placement, to position the geogrid at a depth of 12 inches below the surface of the compacted aggregate subgrade. The high strength geotextile shall be placed at the bottom of the undercut regardless of the thickness of the aggregate subgrade. Compaction requirements apply only to the top 12 inches of Class IV subgrade stabilization for aggregate for thicknesses greater than 12 inches.

Measurement and Payment

Shallow Undercut will be measured and paid in cubic yards. Shallow undercut will be measured in accordance with Article 225-7 of the Standard Specifications. The contract unit price for Shallow Undercut will be full compensation for excavating, hauling and disposing of materials to construct aggregate subgrades. No separate payment will be made for any drainage measures to prevent entrapping water in the shallow undercut area.

Class IV Subgrade Stabilization will be measured and paid in tons. Class IV Subgrade Stabilization will be measured by weighing material in trucks in accordance with Article 106-7. The contract unit price for Class IV Subgrade Stabilization will be full compensation for furnishing, hauling and handling, placing, compacting, maintaining ABC.

Geogrid will be measured and paid in square yards. Geogrid will be measured along the ground surface as the square yards of exposed geogrids before placing backfill material. measurement will be made for overlapping geogrids. The contract unit price for Geogrid will be full compensation for providing, transporting, placing geogrid, wire staples, and anchor pins.

Nonwoven Separation Geotextile will be measured and paid in square yards. Separation Geotextile will be measured along the ground surface as the square yards of exposed geotextiles before placing backfill material. No measurement will be made for overlapping geotextiles or sewing seams. The contract unit price for Nonwoven Separation Geotextile will be full compensation for providing, transporting, placing geotextiles, wire staples, and anchor pins and sewing geotextiles.

High Strength Geotextile will be measured and paid in square yards. High Strength Geotextile will be measured along the ground surface as the square yards of exposed geotextiles before placing backfill material. No measurement will be made for overlapping geotextiles or sewing seams. The contract unit price for High Strength Geotextile will be full compensation for providing, transporting, placing geotextiles, wire staples, and anchor pins and sewing geotextiles.

Pav Item Shallow Undercut Class IV Subgrade Stabilization Geogrid

Nonwoven Separation Geotextile

High Strength Geotextile

Pay Unit Cubic Yards Tons Square Yards Square Yards Square Yards

PROOF ROLLING:

Perform proof rolling in accordance with Section 260 of the NCDOT Standard Specifications except use a 35 ton proof roller weight. Measurement and Payment will be made under Section 260-4 of the NCDOT Standard Specifications.

<u>ASPHALT PAVEMENTS - SUPERPAVE:</u>

SP6 R01

Revise the 2012 Standard Specifications as follows:

Page 6-3, Article 605-7 APPLICATION RATES AND TEMPERATURES, replace this article, including Table 601-1, with the following:

Apply tack coat uniformly across the existing surface at target application rates shown in Table 605-1.

TABLE 605-1 APPLICATION RATES FOR TACK COAT

AFFLICATION RATES FOR TACK COAT		
	Target Rate (gal/sy)	
Existing Surface	Emulsified Asphalt	
New Asphalt	0.04 ± 0.01	
Oxidized or Milled Asphalt	0.06 ± 0.01	
Concrete	0.08 ± 0.01	

Apply tack coat at a temperature within the ranges shown in Table 605-2. Tack coat shall not be overheated during storage, transport or at application.

TABLE 605-2 APPLICATION TEMPERATURE FOR TACK COAT

APPLICATION TEMPERATURE FOR TACK COAT		
Asphalt Material	Temperature Range	
Asphalt Binder, Grade PG 64-22	350 - 400°F	
Emulsified Asphalt, Grade RS-1H	130 - 160°F	
Emulsified Asphalt, Grade CRS-1	130 - 160°F	
Emulsified Asphalt, Grade CRS-1H	130 - 160°F	
Emulsified Asphalt, Grade HFMS-1	130 - 160°F	
Emulsified Asphalt, Grade CRS-2	130 - 160°F	

Page 6-18, Article 610-1 DESCRIPTION, lines 40-41, delete the last sentence of the last paragraph.

Page 6-19, Subarticle 610-3(A) Mix Design-General, line 5, add the following as the first paragraph:

Warm mix asphalt (WMA) is allowed for use at the Contractor's option in accordance with the NCDOT Approved Products List for WMA Technologies available at: http://www.ncdot.org/doh/operations/materials/pdf/wma.pdf.

ASPHALT BINDER CONTENT OF ASPHALT PLANT MIXES:

(11-21-00) (Rev. 7-17-12)

609

SP6 R15

The approximate asphalt binder content of the asphalt concrete plant mixtures used on this project will be as follows:

Asphalt Concrete Base Course	Type B 25.0	4.4%
Asphalt Concrete Intermediate Course	Type I 19.0	4.8%
Asphalt Concrete Surface Course	Type S 4.75A	6.8%
Asphalt Concrete Surface Course	Type SA-1	6.8%
Asphalt Concrete Surface Course	Type SF 9.5A	6.7%
Asphalt Concrete Surface Course	Type S 9.5	6.0%
Asphalt Concrete Surface Course	Type S 12.5	5.6%

The actual asphalt binder content will be established during construction by the Engineer within the limits established in the 2012 Standard Specifications.

ASPHALT PLANT MIXTURES:

(7-1-95)

609

SP6 R20

Place asphalt concrete base course material in trench sections with asphalt pavement spreaders made for the purpose or with other equipment approved by the Engineer.

PRICE ADJUSTMENT - ASPHALT BINDER FOR PLANT MIX:

(11-21-00)

620

SP6 R25

Price adjustments for asphalt binder for plant mix will be made in accordance with Section 620 of the 2012 Standard Specifications.

The base price index for asphalt binder for plant mix is \$590.33 per ton.

This base price index represents an average of F.O.B. selling prices of asphalt binder at supplier's terminals on August 1, 2012.

FINAL SURFACE TESTING NOT REQUIRED:

(5-18-04) (Rev. 5-15-12)

610

SP6 R45

Final surface testing is not required on this project.

EMERGENCY VEHICLE ACCESS:

At locations shown in the plans, construct emergency vehicle accesses in accordance with the detail in the plans and Section 852 of the *Standard Specifications*.

Each emergency vehicle access section completed and accepted will be paid for at the contract unit price per each for *Emergency Vehicle Access*. Such price and payment will be full compensation for all materials, labor, equipment, tools, and any other incidentals necessary to complete the work satisfactorily.

The concrete island outside the pay limits of the emergency vehicle access limits will be measured and paid for in accordance with Section 852 of the Standard Specifications.

Payment will be made under:

Pay ItemPay UnitEmergency Vehicle AccessEach

GUARDRAIL ANCHOR UNITS, TYPE 350: (4-20-04) (Rev. 8-16-11)

SP8 R65

Description

Furnish and install guardrail anchor units in accordance with the details in the plans, the applicable requirements of Section 862 of the 2012 Standard Specifications, and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the guardrail anchor units or approved equal.

Guardrail anchor unit (ET-Plus) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

The guardrail anchor unit (SKT 350) as manufactured by:

Road Systems, Inc. 3616 Old Howard County Airport Big Spring, Texas 79720 Telephone: 915-263-2435

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each guardrail anchor unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Article 106-2 of the 2012 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each guardrail anchor unit in accordance with Article 105-2 of the 2012 Standard Specifications.

No modifications shall be made to the guardrail anchor unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

Guardrail end delineation is required on all approach and trailing end sections for both temporary and permanent installations. Guardrail end delineation consists of yellow reflective sheeting applied to the entire end section of the guardrail in accordance with Article 1088-3 of the 2012 Standard Specifications and is incidental to the cost of the guardrail anchor unit.

Measurement and Payment

Measurement and payment will be made in accordance with Article 862-6 of the 2012 Standard Specifications.

Payment will be made under:

Pay ItemPay UnitGuardrail Anchor Units, Type 350Each

IMPACT ATTENUATOR UNITS, TYPE 350:

(4-20-04) (Rev. 1-17-12) SP8 R75

Description

Furnish and install impact attenuator units and any components necessary to connect the impact attenuator units in accordance with the manufacturer's requirement, the details in the plans and at locations shown in the plans.

Materials

The Contractor may at his option, furnish any one of the **NON-GATING** impact attenuator units or approved equal:

The impact attenuator unit (QUADGUARD) as manufactured by:

Energy Absorption Systems, Inc. One East Wacker Drive Chicago, Illinois 60601-2076 Telephone: 312-467-6750

The impact attenuator unit (TRACC) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976 The Contractor may at his option, furnish any one of the GATING impact attenuator units or approved equal:

The impact attenuator unit (BRAKEMASTER) as manufactured by:

Energy Absorption Systems, Inc. One East Wacker Drive Chicago, Illinois 60601-2076 Telephone: 312-467-6750

The impact attenuator unit (CAT) as manufactured by:

Trinity Industries, Inc. 2525 N. Stemmons Freeway Dallas, Texas 75207 Telephone: 800-644-7976

Prior to installation the Contractor shall submit to the Engineer:

- (A) FHWA acceptance letter for each impact attenuator unit certifying it meets the requirements of NCHRP Report 350, Test Level 3, in accordance with Article 106-2 of the 2012 Standard Specifications.
- (B) Certified working drawings and assembling instructions from the manufacturer for each impact attenuator unit in accordance with Article 105-2 of the 2012 Standard Specifications.

No modifications shall be made to the impact attenuator unit without the express written permission from the manufacturer. Perform installation in accordance with the details in the plans, and details and assembling instructions furnished by the manufacturer.

Construction Methods

If the median width is 40 feet or less, the Contractor shall supply one of the NON-GATING Impact Attenuator Units listed in the Materials Section herein.

If the median width is greater than 40 feet, the Contractor may use any of the GATING or NON-GATING Impact Attenuator Units listed in the Materials Section herein.

Measurement and Payment

Impact Attenuator Unit, Type 350 will be measured and paid at the contract unit price per each. Such prices and payment will be full compensation for all work covered by this provision including, but not limited to, furnishing, installing and all incidentals necessary to complete the work.

C202887 (U-3810)

Payment will be made under:

Pay Item

Impact Attenuator Units, Type 350

Pay Unit

Each

PREFORMED SCOUR HOLE WITH LEVEL SPREADER APRON:

(10-15-02) (Rev. 10-20-09)

SP8 R105

Description

Construct and maintain preformed scour holes with spreader aprons at the locations shown on the plans and in accordance with the details in the plans. Work includes excavation, shaping and maintaining the hole and apron, furnishing and placing filter fabric, rip rap (class as specified in the plans) and permanent soil reinforcement matting.

Materials

Item	Section
Plain Rip Rap	1042
Filter Fabric	1056

The permanent soil reinforcement matting shall be permanent erosion control reinforcement mat and shall be constructed of synthetic or a combination of coconut and synthetic fibers evenly distributed throughout the mat between a bottom UV stabilized netting and a heavy duty UV stabilized top net. The matting shall be stitched together with UV stabilized polypropylene thread to form a permanent three dimensional structure. The mat shall have the following minimum physical properties:

Property	Test Method	Value Unit
Light Penetration	ASTM D6567	9 %
Thickness	ASTM D6525	0.40 in
Mass Per Unit Area	ASTM D6566	0.55 lb/sy
Tensile Strength	ASTM D6818	385 lb/ft
Elongation (Maximum)	ASTM D6818	49 %
Resiliency	ASTM D1777	>70 %
UV Stability *	ASTM 4355	≥80 %
Porosity (Permanent Net)	ECTC Guidelines	¹ ≥85 %
Maximum Permissible Shear Stress (Vegetated)	Performance Bench Test	\geq 8.0 lb/ft ²
Maximum Allowable Velocity (Vegetated)	Performance Bench Test	≥16.0 ft/s

^{*}ASTM D1682 Tensile Strength and % strength retention of material after 1,000 hours of exposure.

Submit a certification (Type 1, 2, or 3) from the manufacturer showing:

- (A) The chemical and physical properties of the mat used, and
- (B) Conformance of the mat with this specification.

Construction Methods

All areas to be protected with the mat shall be brought to final grade and seeded in accordance with Section 1660 of the 2012 Standard Specifications. The surface of the soil shall be smooth, firm, stable and free of rocks, clods, roots or other obstructions that would prevent the mat from lying in direct contact with the soil surface. Areas where the mat is to be placed will not need to be mulched.

Measurement and Payment

Preformed Scour Holes with Level Spreader Aprons will be measured and paid as the actual number incorporated into the completed and accepted work. Such price and payment will be full compensation for all work covered by this provision.

Payment will be made under:

Pay Item
Preformed Scour Hole with Level Spreader Aprons

Pay Unit Each

DETECTABLE WARNINGS FOR PROPOSED CURB RAMPS:

(6-15-10) (Rev. 8-16-11)

848

SP8 R126

Description

Construct detectable warnings consisting of integrated raised truncated domes on proposed concrete curb ramps in accordance with the 2012 Standard Specifications, plan details, the requirements of the 28 CFR Part 36 ADA Standards for Accessible Design and this provision.

Materials

Detectable warning for proposed curb ramps shall consist of integrated raised truncated domes. The description, size and spacing shall conform to Section 848 of the 2012 Standard Specifications.

Use material for detectable warning systems as shown herein. Material and coating specifications must be stated in the Manufacturers Type 3 Certification and all Detectable Warning systems must be on the NCDOT Approved Products List.

Install detectable warnings created from one of the following materials: precast concrete blocks or bricks, clay paving brick, gray or ductile iron castings, mild steel, stainless steel, and

engineered plastics, rubber or composite tile. Only one material type for detectable warning will be permitted per project, unless otherwise approved by the Engineer.

- (A) Detectable Warnings shall consist of a base with integrated raised truncated domes, and when constructed of precast concrete they shall conform to the material requirements of Article 848-2 of the 2012 Standard Specifications.
- (B) Detectable Warnings shall consist of a base with integrated raised truncated domes, and may be comprised of other materials including, but not limited, to clay paving brick, gray iron or ductile iron castings, mild steel, stainless steel, and engineered plastics, rubber or composite tile, which are cast into the concrete of the curb ramps. The material shall have an integral color throughout the thickness of the material. The detectable warning shall include fasteners or anchors for attachment in the concrete and shall be furnished as a system from the manufacturer.

Prior to installation, the Contractor shall submit to the Engineer assembling instructions from the manufacturer for each type of system used in accordance with Article 105-2 of the 2012 Standard Specifications. The system shall be furnished as a kit containing all consumable materials and consumable tools, required for the application. They shall be capable of being affixed to or anchored in the concrete curb ramp, including green concrete (concrete that has set but not appreciably hardened). The system shall be solvent free and contain no volatile organic compounds (VOC). The static coefficient of friction shall be 0.8 or greater when measured on top of the truncated domes and when measured between the domes in accordance with ASTM C1028 (dry and wet). The system shall be resistant to deterioration due to exposure to sunlight, water, salt or adverse weather conditions and impervious to degradation by motor fuels, lubricants and antifreeze.

(C) When steel or gray iron or ductile iron casting products are provided, only products that meet the requirements of Subarticle 106-1(B) of the 2012 Standard Specifications may be used. Submit to the Engineer a Type 6 Certification, catalog cuts and installation procedures at least 30 days prior to installation for all.

Construction Methods

- (A) Prior to placing detectable warnings in proposed concrete curb ramps, adjust the existing subgrade to the proper grade and in accordance with Article 848-3 of the 2012 Standard Specifications.
- (B) Install all detectable warning in proposed concrete curb ramps in accordance with the manufacturer's recommendations.

Measurement and Payment

Detectable Warnings installed for construction of proposed curb ramps will not be paid for separately. Such payment will be included in the price bid for *Concrete Curb Ramps*.

FOUNDATIONS AND ANCHOR ROD ASSEMBLIES FOR METAL POLES:

(1-17-12) (Rev. 8-21-12)

9, 14, 17

SP9 R05

Description

Foundations for metal poles include foundations for signals, cameras, overhead and dynamic message signs (DMS) and high mount and low level light standards supported by metal poles or upright trusses. Foundations consist of footings with pedestals and drilled piers with or without grade beams or wings. Anchor rod assemblies consist of anchor rods (also called anchor bolts) with nuts and washers on the exposed ends of rods and nuts and a plate or washers on the other ends of rods embedded in the foundation.

Construct concrete foundations with the required resistances and dimensions and install anchor rod assemblies in accordance with the contract and accepted submittals. Construct drilled piers consisting of cast-in-place reinforced concrete cylindrical sections in excavated holes. Provide temporary casings or polymer slurry as needed to stabilize drilled pier excavations. Use a prequalified Drilled Pier Contractor to construct drilled piers for metal poles. Define "excavation" and "hole" as a drilled pier excavation and "pier" as a drilled pier.

This provision does not apply to materials and anchor rod assemblies for standard foundations for low level light standards. See Section 1405 of the 2012 Standard Specifications and Standard Drawing No. 1405.01 of the 2012 Roadway Standard Drawings for materials and anchor rod assemblies for standard foundations. For construction of standard foundations for low level light standards, standard foundations are considered footings in this provision.

This provision does not apply to foundations for signal pedestals; see Section 1743 of the 2012 Standard Specifications and Standard Drawing No. 1743.01 of the 2012 Roadway Standard Drawings.

Materials

Refer to the 2012 Standard Specifications.

Item	Section
Conduit	1091-3
Grout, Nonshrink	1003
Polymer Slurry	411-2(B)
Portland Cement Concrete	1000
Reinforcing Steel	1070
Rollers and Chairs	411-2(C)
Temporary Casings	411-2(A)

Provide Type 3 material certifications in accordance with Article 106-3 of the 2012 Standard Specifications for conduit, rollers, chairs and anchor rod assemblies. Store steel materials on blocking at least 12" above the ground and protect it at all times from damage; and when placing in the work make sure it is free from dirt, dust, loose mill scale, loose rust, paint, oil or other foreign materials. Load, transport, unload and store foundation and anchor rod assembly

materials so materials are kept clean and free of damage. Damaged or deformed materials will be rejected.

Use conduit type in accordance with the contract. Use Class A concrete for footings and pedestals, Class Drilled Pier concrete for drilled piers and Class AA concrete for grade beams and wings including portions of drilled piers above bottom of wings elevations. Corrugated temporary casings may be accepted at the discretion of the Engineer. A list of approved polymer slurry products is available from:

www.ncdot.org/doh/preconstruct/highway/geotech/Leftmenu/Polymer.html

Provide anchor rod assemblies in accordance with the contract consisting of the following:

- (A) Straight anchor rods,
- (B) Heavy hex top and leveling nuts and flat washers on exposed ends of rods, and
- (C) Nuts and either flat plates or washers on the other ends of anchor rods embedded in foundations.

Do not use lock washers. Use steel anchor rods, nuts and washers that meet ASTM F1554 for Grade 55 rods and Grade A nuts. Use steel plates and washers embedded in concrete with a thickness of at least 1/4". Galvanize anchor rods and exposed nuts and washers in accordance with Article 1076-4 of the 2012 Standard Specifications. It is not necessary to galvanize nuts, plates and washers embedded in concrete.

Construction Methods

Install the required size and number of conduits in foundations in accordance with the plans and accepted submittals. Construct top of piers, footings, pedestals, grade beams and wings flat, level and within 1" of elevations shown in the plans or approved by the Engineer. Provide an Ordinary Surface finish in accordance with Subarticle 825-6(B) of the 2012 Standard Specifications for portions of foundations exposed above finished grade. Do not remove anchor bolt templates or pedestal or grade beam forms or erect metal poles or upright trusses onto foundations until concrete attains a compressive strength of at least 3,000 psi.

(A) Drilled Piers

Before starting drilled pier construction, hold a predrill meeting to discuss the installation, monitoring and inspection of the drilled piers. Schedule this meeting after the Drilled Pier Contractor has mobilized to the site. The Resident or Division Traffic Engineer, Contractor and Drilled Pier Contractor Superintendent will attend this predrill meeting.

Do not excavate holes, install piles or allow equipment wheel loads or vibrations within 20 ft of completed piers until 16 hours after Drilled Pier concrete reaches initial set.

Check for correct drilled pier alignment and location before beginning drilling. Check plumbness of holes frequently during drilling.

Construct drilled piers with the minimum required diameters shown in the plans. Install piers with tip elevations no higher than shown in the plans or approved by the Engineer.

Excavate holes with equipment of the sizes required to construct drilled piers. Depending on the subsurface conditions encountered, drilling through rock and boulders may be required. Do not use blasting for drilled pier excavations.

Contain and dispose of drilling spoils and waste concrete as directed and in accordance with Section 802 of the 2012 Standard Specifications. Drilling spoils consist of all materials and fluids removed from excavations.

If unstable, caving or sloughing materials are anticipated or encountered, stabilize holes with temporary casings and/or polymer slurry. Do not use telescoping temporary casings. If it becomes necessary to replace a temporary casing during drilling, backfill the excavation, insert a larger casing around the casing to be replaced or stabilize the excavation with polymer slurry before removing the temporary casing.

If temporary casings become stuck or the Contractor proposes leaving casings in place, temporary casings should be installed against undisturbed material. Unless otherwise approved, do not leave temporary casings in place for mast arm poles and cantilever signs. The Engineer will determine if casings may remain in place. If the Contractor proposes leaving temporary casings in place, do not begin drilling until a casing installation method is approved.

Use polymer slurry and additives to stabilize holes in accordance with the slurry manufacturer's recommendations. Provide mixing water and equipment suitable for polymer slurry. Maintain polymer slurry at all times so slurry meets Table 411-3 of the 2012 Standard Specifications except for sand content.

Define a "sample set" as slurry samples collected from mid-height and within 2 ft of the bottom of holes. Take sample sets from excavations to test polymer slurry immediately after filling holes with slurry, at least every 4 hours thereafter and immediately before placing concrete. Do not place Drilled Pier concrete until both slurry samples from an excavation meet the required polymer slurry properties. If any slurry test results do not meet the requirements, the Engineer may suspend drilling until both samples from a sample set meet the required slurry properties.

Remove soft and loose material from bottom of holes using augers to the satisfaction of the Engineer. Assemble rebar cages and place cages and Drilled Pier concrete in accordance with Subarticle 411-4(E) of the 2012 Standard Specifications except for the following:

- (1) Inspections for tip resistance and bottom cleanliness are not required,
- (2) Temporary casings may remain in place if approved, and
- (3) Concrete placement may be paused near the top of pier elevations for anchor rod assembly installation and conduit placement or
- (4) If applicable, concrete placement may be stopped at bottom of grade beam or wings elevations for grade beam or wing construction.

If wet placement of concrete is anticipated or encountered, do not place Drilled Pier concrete until a concrete placement procedure is approved. If applicable, temporary casings and fluids may be removed when concrete placement is paused or stopped in accordance with the exceptions above provided holes are stable. Remove contaminated concrete from exposed Drilled Pier concrete after removing casings and fluids. If holes are unstable, do not remove temporary casings until a procedure for placing anchor rod assemblies and conduit or constructing grade beams or wings is approved.

Use collars to extend drilled piers above finished grade. Remove collars after Drilled Pier concrete sets and round top edges of piers.

If drilled piers are questionable, pile integrity testing (PIT) and further investigation may be required in accordance with Article 411-5 of the 2012 Standard Specifications. A drilled pier will be considered defective in accordance with Subarticle 411-5(D) of the 2012 Standard Specifications and drilled pier acceptance is based in part on the criteria in Article 411-6 of the 2012 Standard Specifications except for the top of pier tolerances in Subarticle 411-6(C) of the 2012 Standard Specifications.

If a drilled pier is under further investigation, do not grout core holes, backfill around the pier or perform any work on the drilled pier until the Engineer accepts the pier. If the drilled pier is accepted, dewater and grout core holes and backfill around the pier with approved material to finished grade. If the Engineer determines a pier is unacceptable, remediation is required in accordance with Article 411-6 of the 2012 Standard Specifications. No extension of completion date or time will be allowed for remediation of unacceptable drilled piers or post repair testing.

Permanently embed a plate in or mark top of piers with the pier diameter and depth, size and number of vertical reinforcing bars and the minimum compressive strength of the concrete mix at 28 days.

(B) Footings, Pedestals, Grade Beams and Wings

Excavate as necessary for footings, grade beams and wings in accordance with the plans, accepted submittals and Section 410 of the 2012 Standard Specifications. If unstable, caving or sloughing materials are anticipated or encountered, shore foundation excavations as needed with an approved method. Notify the Engineer when foundation excavation is complete. Do not place concrete or reinforcing steel until excavation dimensions and foundation material are approved.

Construct cast-in-place reinforced concrete footings, pedestals, grade beams and wings with the dimensions shown in the plans and in accordance with Section 825 of the 2012 Standard Specifications. Use forms to construct portions of pedestals and grade beams protruding above finished grade. Provide a chamfer with a 3/4" horizontal width for pedestal and grade beam edges exposed above finished grade. Backfill and fill in accordance with Article 410-8 of the 2012 Standard Specifications. Proper compaction around footings and wings is critical for foundations to resist uplift and torsion forces.

Place concrete against undisturbed soil and do not use forms for standard foundations for low level light standards.

(C) Anchor Rod Assemblies

Size anchor rods for design and the required projection above top of foundations. Determine required anchor rod projections from nut, washer and base plate thicknesses, the protrusion of 3 to 5 anchor rod threads above top nuts after tightening and the distance of one nut thickness between top of foundations and bottom of leveling nuts.

Protect anchor rod threads from damage during storage and installation of anchor rod assemblies. Before placing anchor rods in foundations, turn nuts onto and off rods past leveling nut locations. Turn nuts with the effort of one workman using an ordinary wrench without a cheater bar. Report any thread damage to the Engineer that requires extra effort to turn nuts.

Arrange anchor rods symmetrically about center of base plate locations as shown in the plans. Set anchor rod elevations based on required projections above top of foundations. Securely brace and hold rods in the correct position, orientation and alignment with a steel template. Do not weld to reinforcing steel, temporary casings or anchor rods.

Install top and leveling (bottom) nuts, washers and the base plate for each anchor rod assembly in accordance with the following procedure:

- (1) Turn leveling nuts onto anchor rods to a distance of one nut thickness between the top of foundation and bottom of leveling nuts. Place washers over anchor rods on top of leveling nuts.
- (2) Determine if nuts are level using a flat rigid template on top of washers. If necessary, lower leveling nuts to level the template in all directions or if applicable, lower nuts to tilt the template so the metal pole or upright truss will lean as shown in the plans. If leveling nuts and washers are not in full contact with the template, replace washers with galvanized beveled washers.
- (3) Verify the distance between the foundation and leveling nuts is no more than one nut thickness.
- (4) Place base plate with metal pole or upright truss over anchor rods on top of washers. High mount luminaires may be attached before erecting metal poles but do not attach cables, mast arms or trusses to metal poles or upright trusses at this time.
- (5) Place washers over anchor rods on top of base plate. Lubricate top nut bearing surfaces and exposed anchor rod threads above washers with beeswax, paraffin or other approved lubricant.
- (6) Turn top nuts onto anchor rods. If nuts are not in full contact with washers or washers are not in full contact with the base plate, replace washers with galvanized beveled washers.
- (7) Tighten top nuts to snug-tight with the full effort of one workman using a 12" wrench. Do not tighten any nut all at once. Turn top nuts in increments. Follow a star pattern cycling through each nut at least twice.

- (8) Repeat (7) for leveling nuts.
- (9) Replace washers above and below the base plate with galvanized beveled washers if the slope of any base plate face exceeds 1:20 (5%), any washer is not in firm contact with the base plate or any nut is not in firm contact with a washer. If any washers are replaced, repeat (7) and (8).
- (10) With top and leveling nuts snug-tight, mark each top nut on a corner at the intersection of 2 flats and a corresponding reference mark on the base plate. Mark top nuts and base plate with ink or paint that is not water-soluble. Use the turn-of-nut method for pretensioning. Do not pretension any nut all at once. Turn top nuts in increments for a total turn that meets the following nut rotation requirements:

NUT ROTATION REQUIREMENTS
(Turn-of-Nut Pretensioning Method)

Anchor Rod Diameter, inch

\$\leq 1 \frac{1}{2} \quad \text{1/3 turn (2 flats)} \\ > \frac{1}{2} \quad \text{1/6 turn (1 flat)}

Follow a star pattern cycling through each top nut at least twice.

- (11) Ensure nuts, washers and base plate are in firm contact with each other for each anchor rod. Cables, mast arms and trusses may now be attached to metal poles and upright trusses.
- (12) Between 4 and 14 days after pretensioning top nuts, use a torque wrench calibrated within the last 12 months to check nuts in the presence of the Engineer. Completely erect mast arm poles and cantilever signs and attach any hardware before checking top nuts for these structures. Check that top nuts meet the following torque requirements:

TORQUE REQUIREMENTS					
Anchor Rod Diameter, inch	Requirement, ft-lb				
7/8	180				
1	270				
1 1/8	380				
1 1/4	420				
≥ 1 1/2	600				

If necessary, retighten top nuts in the presence of the Engineer with a calibrated torque wrench to within \pm 10 ft-lb of the required torque. Do not overtighten top nuts.

(13) Do not grout under base plate.

Measurement and Payment

Foundations and anchor rod assemblies for metal poles and upright trusses will be measured and paid for elsewhere in the contract.

No payment will be made for temporary casings that remain in drilled pier excavations. No payment will be made for PIT. No payment will be made for further investigation of defective piers. Further investigation of piers that are not defective will be paid as extra work in accordance with Article 104-7 of the 2012 Standard Specifications. No payment will be made for remediation of unacceptable drilled piers or post repair testing.

MATERIALS: (2-21-12) (Rev. 9-18-12)

1005, 1081, 1092

SP10 R01

Revise the 2012 Standard Specifications as follows:

Page 10-5, Table 1000-1, REQUIREMENTS FOR CONCRETE, replace with the following:

			REO	TA UIREME!	BLE 1000 NTS FOR		CRETE					
Class of Concrete Min. Comp. Strength at 28 days		Maxin		er-Cement		Cons	sistency . Slump	Cement Content				
	n. Comp trength 28 days	Air-Ent Cond		Non Air- Entrained Concrete		Vibrated	Non-Vibrated	Vib	rated	Non- Vibrated		
	Mi S	Rounded Aggre-gate	Angular Aggre- gate	Rounded Aggre-gate	Angular Aggre- gate	Vil	- 75	Min.	Max.	Min.	Max.	
Units	psi			A		inch	inch	lb/cy	· lb/cy	lb/cy	lb/cy	
AA	4,500	0.381	0.426	-	-	3.5	-	639	. 715	-	-	
AA Slip Form	4,500	0.381	0.426	-	-	1.5	-	639	715	-	-	
Drilled Pier	4,500	-	_	0.450	0.450	-	5-7 dry 7-9 wet	-	-	640	800	
Α	3,000	0.488	0.532	0.550	0.594	3.5	4	564	-	602	-	
В	2,500	0.488	0.567	0.559	0.630	2.5	4	508		545	-	
B Slip Formed	2,500	0.488	0.567	-	-	1.5	-	508		-	-	
Sand Light- weight	4,500	-	0.420	-	-	4	-	715	-	-	-	
Latex Modified	3,000 7 day	0.400	0.400		-	6	-	658		-	-	
Flowable Fill excavatable	150 max. at 56 days	as needed	as needed	as needed	as needed	. -	Flow- able	-	-	40	100	
Flowable Fill non-excavatable	125	as needed	as needed	as needed	as needed	-	Flow- able	-	-	100	as needed	
Pavement	4,500 design, field 650 flexural, design only	0.559	0.559	-	-	1.5 slip form 3.0 hand place	-	526	-	:	-	
Precast	See Table 1077-1	as needed	as needed	-	-	6	as needed	as needed	. as needed	· as needed	as needed	
Prestress	per contract	See Table 1078-1	See Table 1078-1	-	-	8	-	564	as needed	-	· -	

Page 10-23, Table 1005-1, AGGREGATE GRADATION-COARSE AGGREGATE, replace with the following:

Light- weight	ABC (M)	ABC	. 9	14M	78M	67	6M	57M	57	G	467M	4	Std. Size#	
:	•	ı		ı			•	•	. ,		100	100	2"	
	100	100	,	:	ı	ı	•	100	100	100	95- 100	100	1 1/2"	
ı	75- 100	75 <u>-</u> 97		ı	ı	100	100	95- 100	95- 100	90 <u>-</u>	ı	20- 55	=	:
	1	ı		ı	100	90 -	100	•		20- 55	35- 70	0-15	3/4"	. P
100	45- 79	55- 80		•	98 - 100	•	20- 55	25- 45	25 -	0-10	ı		1/2"	Percentage of Total by Weight Passing
80- 100	1	ı	100	100	75- 100	20- 55	0-20			0-5	0-30	0-5	3/8"	age o
5- 40	20- 40	35- 55	85 -	35- 70	20- 45	0-10	0-8	0-10	0-10	•	5.0	: . •	#	f Tota
0-20	1	ı	10 <u>-</u>	5-20	0-15	0-5		0-5	0-5	•		ı	*	l by V
	0- 25	25- 45			, 1		. •	•	ı		1	ı	#10	Veight
0-10	•		0-10	0-8	•		:	•	•	•	ı	ı	#16	Passi
ı	•	14- 30	•		•		: •	•		:		ı	#40	ga
0-2.5	0- 12 ⁸	4- 12 ^B	>	>	>	A	: . >	>	. >	>	>	>	#200	
AST	Maintenance Stabilization	Aggregate Base Course, Aggregate Stabilization	AST	Aspnait Plant Mix, AST, Weep Hole Drains, Str. Concrete	Asphalt Plant Mix, AST, Str. Conc, Weep Hole Drains	AST, Str. Concrete, Asphalt Plant Mix	AST	AST, Concrete Pavement	AST, Str. Concrete, Shoulder Drain, Sediment Control Stone	AST, Sediment Control Stone	Asphalt Plant Mix	Asphalt Plant Mix	Remarks	:

Page 10-126, Table 1078-1, REQUIREMENTS FOR CONCRETE, replace with the following:

TABLE 1 REQUIREMENTS F			
Property	28 Day Design Compressive Strength 6,000 psi or less	28 Day Design Compressive Strength greater than 6,000 psi	
Maximum Water/Cementitious Material Ratio	0.45	0.40	
Maximum Slump without HRWR	3.5"	3.5"	
Maximum Slump with HRWR	8"	8"	
Air Content (upon discharge into forms)	5 + 2%	5 + 2%	

Page 10-162, Subarticle 1081-1(A) Classifications, lines 4-7, delete the second and third sentences of the description for Type 3A.

Page 10-162, Subarticle 1081-1(B) Requirements, lines 26-30, replace the second paragraph with the following:

For epoxy resin systems used for embedding dowel bars, threaded rods, rebar, anchor bolts and other fixtures in hardened concrete, the manufacturer shall submit test results showing that the bonding system will obtain 125% of the specified required yield strength of the fixture. Furnish certification that, for the particular bolt grade, diameter and embedment depth required, the anchor system will not fail by adhesive failure and that there is no movement of the anchor bolt. For certification and anchorage, use 3,000 psi as the minimum Portland cement concrete compressive strength used in this test. Use adhesives that meet Section 1081.

List the properties of the adhesive on the container and include density, minimum and maximum temperature application, setting time, shelf life, pot life, shear strength and compressive strength.

Page 10-169, Subarticle 1081-3(G) Anchor Bolt Adhesives, delete this subarticle.

Page 10-204, Subarticle 1092-2(A) Performance and Test Requirements, replace Table 1092-3 Minimum Coefficient of Retroreflection for NC Grade A with the following:

TABLE 1092-3
MINIMUM COEFFICIENT OF RETROREFLECTION FOR NC GRADE A
(Candelas Per Lux Per Square Meter)

Observation Angle, degrees	Entrance Angle, degrees	White	Yellow	Green	Red	Blue	Fluorescent Yellow Green	Fluorescent Yellow
0.2	-4.0	525	395	52	95	30	420	315
0.2	30.0	215	162	22	43	10	170	130
0.5	-4.0	310	230	31	56	18	245	185
0.5	30.0	135	100	14	27	6	110	81
1.0	-4.0	120	60	8	16	3.6	64	48
1.0	30.0	45	34	4.5	9	2	36	27

HIGH STRENGTH CONCRETE FOR DRIVEWAYS:

(11-21-00) (Rev. 1-17-12)

848

SP10 R02

Use high early strength concrete for all driveways shown in the plans and as directed by the Engineer. Provide high early strength concrete that meets the requirements of Article 1000-5 of the 2012 Standard Specifications.

Measurement and payment will be in accordance with Section 848 of the 2012 Standard Specifications.

SELECT MATERIAL, CLASS III, TYPE 3:

 $\overline{(1-17-12)}$

1016 1044

SP10 R05

Revise the 2012 Standard Specifications as follows:

Page 10-39, Article 1016-3, CLASS III, add the following after line 14:

Type 3 Select Material

Type 3 select material is a natural or manufactured fine aggregate material meeting the following gradation requirements and as described in Sections 1005 and 1006:

Percentage of Total by Weight Passing							
3/8'	#4	#8	#16	#30	#50	#100	#200
100	95-100	65-100	35-95	15-75	5-35	0-25	0-8

Page 10-39, Article 1016-3, CLASS III, line 15, replace "either type" with "Type 1, Type 2 or Type 3".

Page 10-62, Article 1044-1, line 36, delete the sentence and replace with the following:

Subdrain fine aggregate shall meet Class III select material, Type 1 or Type 3.

Page 10-63, Article 1044-2, line 2, delete the sentence and replace with the following:

Subdrain coarse aggregate shall meet Class V select material.

TEMPORARY SHORING:

(2-20-07) (Rev. 7-17-12)

SP11 R02

Description

Temporary shoring includes cantilever, braced and anchored shoring and temporary mechanically stabilized earth (MSE) walls. Temporary shoring does not include trench boxes. At the Contractor's option, use any type of temporary shoring unless noted otherwise in the plans or as directed. Design and construct temporary shoring based on actual elevations and shoring

dimensions in accordance with the contract and accepted submittals. Construct temporary shoring at locations shown in the plans and as directed. Temporary shoring is required to maintain traffic when a 2:1 (H:V) slope from the top of an embankment or bottom of an excavation will intersect the existing ground line less than 5 ft from the edge of pavement of an open travelway. This provision does not apply to pipe, inlet or utility installation unless noted otherwise in the plans.

Positive protection includes concrete barrier and temporary guardrail. Provide positive protection for temporary shoring at locations shown in the plans and as directed. Positive protection is required if temporary shoring is located in the clear zone in accordance with the AASHTO Roadside Design Guide.

(A) Cantilever and Braced Shoring

Cantilever shoring consists of steel sheet piles or H-piles with timber lagging. Braced shoring consists of sheet piles or H-piles with timber lagging and bracing such as beams, plates, walers, struts, rakers, etc. Define "piles" as sheet piles or H-piles.

(B) Anchored Shoring

Anchored shoring consists of sheet piles with walers or H-piles with timber lagging anchored with ground or helical anchors. Driven anchors may be accepted at the discretion of the Engineer. A ground anchor consists of a grouted steel bar or multistrand tendon with an anchorage. A helical anchor consists of a lead section with a central steel shaft and at least one helix steel plate followed by extensions with only central shafts (no helixes) and an anchorage. Anchorages consist of steel bearing plates with washers and hex nuts for bars or steel wedge plates and wedges for strands. Use a prequalified Anchored Wall Contractor to install ground anchors. Define "anchors" as ground, helical or driven anchors.

(C) Temporary MSE Walls

Temporary MSE walls include temporary geosynthetic and wire walls. Define "temporary wall" as a temporary MSE wall. Define "reinforcement" as geotextile, geogrid, welded wire grid or metallic strip reinforcement.

Temporary geosynthetic walls consist of geotextile or geogrid reinforcement wrapped behind welded wire facing. Define "temporary geotextile wall" as a temporary geosynthetic wall with geotextile reinforcement and "temporary geogrid wall" as a temporary geosynthetic wall with geogrid reinforcement.

Temporary wire walls consist of welded wire grid or metallic strip reinforcement connected to welded wire facing. Define "Wire Wall Vendor" as the vendor supplying the temporary wire wall.

(D) Embedment

Define "embedment" for cantilever, braced and anchored shoring as the pile depth below the grade in front of shoring. Define "embedment" for temporary walls as the wall height below the grade in front of walls.

(E) Positive Protection

Define "unanchored or anchored portable concrete barrier" as portable concrete barrier (PCB) that meets Standard Drawing No. 1170.01 of the 2012 Roadway Standard Drawings. Define "concrete barrier" as unanchored or anchored PCB or an approved equal. Define "temporary guardrail" as temporary steel beam guardrail that meets Standard Drawing No. 862.02 of the 2012 Roadway Standard Drawings.

Materials

Refer to the 2012 Standard Specifications.

Item Anchor Pins Concrete Barrier Materials	Section 1056-2 1170-2 1000-6
Flowable Fill, Excavatable Geotextiles Neat Cement Grout	1056 1003
Portland Cement Concrete Select Material Steel Beam Guardrail Materials	1000 1016 862-2
Steel Plates Steel Sheet Piles and H-Piles Untreated Timber	1072-2 1084 1082-2
Welded Wire Reinforcement Wire Staples	1070-3 1060-8(D)

Provide Type 6 material certifications for shoring materials in accordance with Article 106-3 of the 2012 Standard Specifications. Use Class IV select material (standard size No. ABC) for temporary guardrail. Use nonshrink neat cement grout or Class A concrete that meets Article 450-2 of the 2012 Standard Specifications for drilled-in piles. Use untreated timber with a thickness of at least 3" and a bending stress of at least 1,000 psi for timber lagging. Provide steel bracing that meets ASTM A36.

(A) Shoring Backfill

Use Class II, Type 1, Class III, Class V or Class VI select material or material that meets AASHTO M 145 for soil classification A-2-4 with a maximum PI of 6 for shoring backfill except do not use A-2-4 soil for backfill around culverts.

(B) Anchors

Store anchor materials on blocking a minimum of 12" above the ground and protect it at all times from damage; and when placing in the work make sure it is free from dirt, dust, loose mill scale, loose rust, paint, oil or other foreign materials. Load, transport, unload and store anchor materials so materials are kept clean and free of damage. Damaged or deformed materials will be rejected.

(1) Ground Anchors

Use high-strength deformed steel bars that meet AASHTO M 275 or seven-wire strands that meet ASTM A886 or Article 1070-5 of the 2012 Standard Specifications. Splice bars in accordance with Article 1070-9 of the 2012 Standard Specifications. Do not splice strands. Use bondbreakers, spacers and centralizers that meet Article 6.3.5 of the AASHTO LRFD Bridge Construction Specifications.

(2) Helical Anchors

Use helical anchors with an ICC Evaluation Service, Inc. (ICC-ES) report. Helical anchors without an ICC-ES report may be approved at the discretion of the Engineer. Provide couplers, thread bar adapters and bolts recommended by the Anchor Manufacturer to connect helical anchors together and to piles.

(3) Anchorages

Provide steel plates for bearing plates and steel washers, hex nuts, wedge plates and wedges recommended by the Anchor Manufacturer.

(C) Temporary Walls

(1) Welded Wire Facing

Use welded wire reinforcement for welded wire facing, struts and wires. For temporary wire walls, provide welded wire facing supplied by the Wire Wall Vendor or a manufacturer approved or licensed by the vendor. For temporary wire walls with separate reinforcement and facing components, provide connectors (e.g., bars, clamps, plates, etc.) and fasteners (e.g., bolts, nuts, washers, etc.) required by the Wire Wall Vendor.

(2) Geotextiles

Provide Type 2 geotextile for separation and retention geotextiles. Provide Type 5 geotextile for geotextile reinforcement with wide width tensile strengths at ultimate in accordance with the accepted submittals.

(3) Geogrid Reinforcement

Handle and store geogrids in accordance with Article 1056-2 of the 2012 Standard Specifications. Define "machine direction" (MD) and "cross-machine direction" (CD) for geogrids in accordance with ASTM D4439. Provide geogrids for geogrid reinforcement with short-term design strengths in accordance with the accepted submittals.

Use geogrids with a roll width of at least 4 ft and an "approved" or "approved for provisional use" status code. Geogrids are approved for short-term design strengths for a 3-year design life in the MD and CD based on material type. The list of approved geogrids with short-term design strengths is available from: www.ncdot.org/doh/operations/materials/soils/gep.html

Define material type from the website above for shoring backfill as follows:

Material Type	Shoring Backfill
Borrow	A-2-4 Soil
Fine Aggregate	Class II, Type 1 or Class III Select Material
Coarse Aggregate	Class V or VI Select Material

If an approved geogrid does not list a short-term design strength in the MD for the shoring backfill used, do not use the geogrid for geogrid reinforcement. If an approved geogrid does not list a short-term design strength in the CD for the shoring backfill used, do not install the geogrid with the MD parallel to the wall face.

(4) Welded Wire Grid and Metallic Strip Reinforcement

Provide welded wire grid and metallic strip reinforcement supplied by the Wire Wall Vendor or a manufacturer approved or licensed by the vendor. Use welded wire grid reinforcement ("mesh", "mats" and "ladders") that meet Article 1070-3 of the 2012 Standard Specifications and metallic strip reinforcement ("straps") that meet ASTM A572 or A1011.

Preconstruction Requirements

(A) Concrete Barrier

Define "clear distance" behind concrete barrier as the horizontal distance between the barrier and edge of pavement. The minimum required clear distance for concrete barrier is shown in the plans. At the Contractor's option or if the minimum required clear distance is not available, set concrete barrier next to and up against traffic side of temporary shoring except for barrier above temporary walls. Concrete barrier with the minimum required clear distance is required above temporary walls.

(B) Temporary Guardrail

Define "clear distance" behind temporary guardrail as the horizontal distance between guardrail posts and temporary shoring. At the Contractor's option or if clear distance for cantilever, braced and anchored shoring is less than 4 ft, attach guardrail to traffic side of shoring as shown in the plans. Place ABC in clear distance and around guardrail posts instead of pavement. Do not use temporary guardrail above temporary walls.

(C) Temporary Shoring Designs

Before beginning temporary shoring design, survey existing ground elevations in the vicinity of shoring locations to determine actual design heights (H). Submit 8 copies of working drawings and 3 copies of design calculations and a PDF copy of each for temporary shoring designs in accordance with Article 105-2 of the 2012 Standard Specifications. Submit working drawings showing plan views, shoring profiles, typical sections and details of temporary shoring design and construction sequence. Do not begin shoring construction until a design submittal is accepted.

Have cantilever and braced shoring designed, detailed and sealed by an engineer licensed in the state of North Carolina. Use a prequalified Anchored Wall Design Consultant to design anchored shoring. Provide anchored shoring designs sealed by a Design Engineer approved as a Geotechnical Engineer (key person) for an Anchored Wall Design Consultant. Include details in anchored shoring working drawings of anchor locations and lock-off loads, unit grout/ground bond strengths for ground anchors or minimum installation torque and torsional strength rating for helical anchors and if necessary, obstructions extending through shoring or interfering with anchors. Include details in the anchored shoring construction sequence of pile and anchor installation, excavation and anchor testing.

Use a prequalified MSE Wall Design Consultant to design temporary walls. Provide temporary wall designs sealed by a Design Engineer approved as a Geotechnical Engineer (key person) for the MSE Wall Design Consultant. Include details in temporary wall working drawings of geotextile and reinforcement types, locations and directions and obstructions extending through walls or interfering with reinforcement.

(1) Soil Parameters

Design temporary shoring for the assumed soil parameters and groundwater elevations shown in the plans. Assume the following soil parameters for shoring backfill:

a) b)	Unit weight $(\gamma) = 120 \text{ lb/cf}$ Friction Angle (ϕ)	Shoring Backfill
•	30°	A-2-4 Soil
	34°	Class II, Type 1 or Class III Select Material
	38° ·	Class V or VI Select Material

(c) Cohesion (c) = 0 lb/sf.

(2) Traffic Surcharge

Design temporary shoring for a traffic surcharge of 250 lb/sf if traffic will be above and within H of shoring. This traffic surcharge does not apply to construction traffic. Design temporary shoring for any construction surcharge if construction traffic will be above and within H of shoring. For LRFD shoring designs, apply traffic (live load) surcharge in accordance with Figure C11.5.5-3 of the AASHTO LRFD Bridge Design Specifications.

(3) Cantilever, Braced and Anchored Shoring Designs

Use shoring backfill for fill sections and voids between cantilever, braced and anchored shoring and the critical failure surface. Use concrete or grout for embedded portions of drilled-in H-piles. Do not use drilled-in sheet piles.

Define "top of shoring" for cantilever, braced and anchored shoring as where the grade intersects the back of sheet piles or H-piles and timber lagging. Design cantilever, braced and anchored shoring for a traffic impact load of 2,000 lb/ft applied 18" above top of shoring if concrete barrier is above and next to shoring or temporary guardrail is above and attached to shoring. For anchored shoring designs, apply traffic impact load as horizontal load (P_{H1}) in accordance with Figure 3.11.6.3-2(a) of the AASHTO LRFD specifications.

Extend cantilever, braced and anchored shoring at least 32" above top of shoring if shoring is designed for traffic impact. Otherwise, extend shoring at least 6" above top of shoring.

Design cantilever, braced and anchored shoring for a maximum deflection of 3" if the horizontal distance to the closest edge of pavement or structure is less than H. Otherwise, design shoring for a maximum deflection of 6". Design cantilever and braced shoring in accordance with the plans and AASHTO Guide Design Specifications for Bridge Temporary Works.

Design anchored shoring in accordance with the plans and Article 11.9 of the AASHTO LRFD Bridge Design Specifications. Use a resistance factor of 0.80 for tensile resistance of anchors with bars, strands or shafts. Extend the unbonded length for ground anchors and the shallowest helix for helical anchors at least 5 ft behind the critical failure surface. Do not extend anchors beyond right-of-way or easement limits. If existing or future obstructions such as foundations, guardrail posts, pavements, pipes, inlets or utilities will interfere with anchors, maintain a clearance of at least 6" between obstructions and anchors.

(4) Temporary Wall Designs

Use shoring backfill in the reinforced zone of temporary walls. Separation geotextiles are required between shoring backfill and backfill, natural ground or culverts along the sides of the reinforced zone perpendicular to the wall face. For

Class V or VI select material in the reinforced zone, separation geotextiles are also required between shoring backfill and backfill or natural ground on top of and at the back of the reinforced zone.

Design temporary walls in accordance with the plans and Article 11.10 of the AASHTO LRFD Bridge Design Specifications. Embed temporary walls at least 18" except for walls on structures or rock as determined by the Engineer. Use a uniform reinforcement length throughout the wall height of at least 0.7H or 6 ft, whichever is greater. Extend the reinforced zone at least 6" beyond end of reinforcement. Do not locate the reinforced zone outside right-of-way or easement limits.

Use the simplified method for determining maximum reinforcement loads in accordance with the AASHTO LRFD specifications. For geotextile reinforcement, use geotextile properties approved by the Department or default values in accordance with the AASHTO LRFD specifications. For geogrid reinforcement, use approved geogrid properties available from the website shown elsewhere in this provision. Use geosynthetic properties for the direction reinforcement will be installed, a 3-year design life and the shoring backfill type in the reinforced zone.

Do not use more than 4 different reinforcement strengths for each temporary geosynthetic wall. Design temporary geotextile walls for a reinforcement coverage ratio (R_c) of 1.0 and temporary geogrid walls for an R_c of at least 0.8. For geogrid reinforcement with an R_c of less than 1.0, use a maximum horizontal clearance between geogrids of 3 ft and stagger reinforcement so geogrids are centered over gaps in the reinforcement layer below.

For temporary geosynthetic walls, use "L" shaped welded wire facing with 18" to 24" long legs. Locate geotextile or geogrid reinforcement so reinforcement layers are at the same level as the horizontal legs of welded wire facing. Use vertical reinforcement spacing equal to facing height. Wrap geotextile or geogrid reinforcement behind welded wire facing and extend reinforcement at least 3 ft back behind facing into shoring backfill.

For temporary wire walls with separate reinforcement and facing components, attach welded wire grid or metallic strip reinforcement to welded wire facing with a connection approved by the Department. For temporary geogrid and wire walls, retain shoring backfill at welded wire facing with retention geotextiles and extend geotextiles at least 3 ft back behind facing into backfill.

(D) Preconstruction Meeting

The Engineer may require a shoring preconstruction meeting to discuss the construction, inspection and testing of the temporary shoring. If required, schedule this meeting after all shoring submittals have been accepted. The Resident, District or Bridge Maintenance

Engineer, Bridge or Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Shoring Contractor Superintendent will attend this preconstruction meeting.

Construction Methods

Control drainage during construction in the vicinity of shoring. Direct run off away from shoring and shoring backfill. Contain and maintain backfill and protect material from erosion.

Install positive protection in accordance with the contract and accepted submittals. Use PCB in accordance with Section 1170 of the 2012 Standard Specifications and Standard Drawing No. 1170.01 of the 2012 Roadway Standard Drawings. Use temporary guardrail in accordance with Section 862 of the 2012 Standard Specifications and Standard Drawing No. 862.01, 862.02 and 862.03 of the 2012 Roadway Standard Drawings.

(A) Tolerances

Construct shoring with the following tolerances:

- (1) Horizontal wires of welded wire facing are level in all directions,
- (2) Shoring location is within 6" of horizontal and vertical alignment shown in the accepted submittals, and
- (3) Shoring plumbness (batter) is within 2° of vertical.

(B) Cantilever, Braced and Anchored Shoring Installation

If overexcavation behind cantilever, braced or anchored shoring is shown in the accepted submittals, excavate before installing piles. Otherwise, install piles before excavating for shoring. Install cantilever, braced or anchored shoring in accordance with the construction sequence shown in the accepted submittals. Remove piles and if applicable, timber lagging when shoring is no longer needed.

(1) Pile Installation

Install piles with the minimum required embedment and extension in accordance with Subarticles 450-3(D) and 450-3(E) of the 2012 Standard Specifications except that a pile driving equipment data form is not required. Piles may be installed with a vibratory hammer as approved by the Engineer.

Do not splice sheet piles. Use pile excavation to install drilled-in H-piles. After filling holes with concrete or grout to the elevations shown in the accepted submittals, remove any fluids and fill remaining portions of holes with flowable fill. Cure concrete or grout at least 7 days before excavating.

Notify the Engineer if refusal is reached before pile excavation or driven piles attain the minimum required embedment. When this occurs, a revised design submittal may be required.

(2) Excavation

Excavate in front of piles from the top down in accordance with the accepted submittals. For H-piles with timber lagging and braced and anchored shoring, excavate in staged horizontal lifts with a maximum height of 5 ft. Remove flowable fill and material in between H-piles as needed to install timber lagging. Position lagging with at least 3" of contact in the horizontal direction between the lagging and pile flanges. Do not excavate the next lift until timber lagging for the current lift is installed and if applicable, bracing and anchors for the current lift are accepted. Backfill behind cantilever, braced or anchored shoring with shoring backfill.

(3) Anchor Installation

If applicable, install foundations located behind anchored shoring before installing anchors. Fabricate and install ground anchors in accordance with the accepted submittals, Articles 6.4 and 6.5 of the AASHTO LRFD Bridge Construction Specifications and the following unless otherwise approved:

- (a) Materials in accordance with this provision are required instead of materials conforming to Articles 6.4 and 6.5.3 of the AASHTO LRFD Specifications,
- (b) Encapsulation-protected ground anchors in accordance with Article 6.4.1.2 of the AASHTO LRFD specifications are not required, and
- (c) Corrosion protection for unbonded lengths of ground anchors and anchorage covers are not required.

Install helical anchors in accordance with the accepted submittals and Anchor Manufacturer's instructions. Measure torque during installation and do not exceed the torsional strength rating of the helical anchor. Attain the minimum required installation torque and penetration before terminating anchor installation. When replacing a helical anchor, embed last helix of the replacement anchor at least 3 helix plate diameters past the location of the first helix of the previous anchor.

(4) Anchor Testing

Proof test and lock-off anchors in accordance with the accepted submittals and Article 6.5.5 of the *AASHTO LRFD Bridge Construction Specifications* except for the acceptance criteria in Article 6.5.5.5. For the AASHTO LRFD specifications,

"ground anchor" refers to a ground or helical anchor and "tendon" refers to a bar, strand or shaft.

(a) Anchor Acceptance

Anchor acceptance is based in part on the following criteria.

- (i) For ground and helical anchors, total movement is less than 0.04" between the 1 and 10 minute readings or less than 0.08" between the 6 and 60 minute readings.
- (ii) For ground anchors, total movement at maximum test load exceeds 80% of the theoretical elastic elongation of the unbonded length.

(b) Anchor Test Results

Submit 2 copies of anchor test records including movement versus load plots for each load increment within 24 hours of completing each row of anchors. The Engineer will review the test records to determine if the anchors are acceptable.

If the Engineer determines an anchor is unacceptable, revise the anchor design or installation methods. Submit a revised anchored shoring design for acceptance and provide an acceptable anchor with the revised design or installation methods. If required, replace the anchor or provide additional anchors with the revised design or installation methods.

(C) Temporary Wall Installation

Excavate as necessary for temporary walls in accordance with the plans and accepted submittals. If applicable, install foundations located in the reinforced zone before placing shoring backfill or reinforcement unless otherwise approved. Notify the Engineer when foundation excavation is complete. Do not place shoring backfill or reinforcement until excavation dimensions and foundation material are approved.

Erect welded wire facing with no negative batter (wall face leaning forward) so the wall position is as shown in the plans and accepted submittals. Set welded wire facing adjacent to each other in the horizontal and vertical direction to completely cover the wall face with facing. Stagger welded wire facing to create a running bond by centering facing over joints in the row below.

Wrap geotextile reinforcement and retention geotextiles behind welded wire facing as shown in the plans and accepted submittals and cover geotextiles with at least 3" of shoring backfill. Overlap adjacent geotextile reinforcement and retention and separation geotextiles at least 18" with seams oriented perpendicular to the wall face. Hold geotextiles in place with wire staples or anchor pins as needed.

Place reinforcement within 3" of locations shown in the plans and accepted submittals and in slight tension free of kinks, folds, wrinkles or creases. Install reinforcement with the direction shown in the plans and accepted submittals. For temporary wire walls with separate reinforcement and facing components, attach welded wire grid or metallic strip reinforcement to welded wire facing as shown in the accepted submittals. Do not splice or overlap reinforcement so seams are parallel to the wall face. Contact the Engineer when unanticipated existing or future obstructions such as foundations, pavements, pipes, inlets or utilities will interfere with reinforcement.

Place shoring backfill in the reinforced zone in 8" to 10" thick lifts. Compact A-2-4 soil and Class II, Type 1 and Class III select material in accordance with Subarticle 235-3(C) of the 2012 Standard Specifications. Use only hand operated compaction equipment to compact backfill within 3 ft of welded wire facing. At a distance greater than 3 ft, compact shoring backfill with at least 4 passes of an 8 ton to 10 ton vibratory roller in a direction parallel to the wall face. Smooth wheeled or rubber tired rollers are also acceptable for compacting backfill. Do not use sheepsfoot, grid rollers or other types of compaction equipment with feet. Do not displace or damage reinforcement when placing and compacting shoring backfill. End dumping directly on geotextile or geogrid reinforcement is not permitted. Do not operate heavy equipment on reinforcement until it is covered with at least 8" of shoring backfill. Replace any damaged reinforcement to the satisfaction of the Engineer.

Backfill for temporary walls outside the reinforced zone in accordance with Article 410-8 of the 2012 Standard Specifications. Bench temporary walls into the sides of excavations where applicable. For temporary geosynthetic walls with top of wall within 5 ft of finished grade, remove top facing and incorporate top reinforcement layer into fill when placing fill in front of wall. Temporary walls remain in place permanently unless otherwise required.

Measurement and Payment

Temporary Shoring will be measured and paid in square feet. Temporary walls will be measured as the square feet of exposed wall face area. Cantilever, braced or anchored shoring will be measured as the square feet of exposed shoring face area with the shoring height equal to the difference between the top and bottom of shoring elevations. Define "top of shoring" as where the grade intersects the back of sheet piles or H-piles and timber lagging. Define "bottom of shoring" as where the grade intersects front of sheet piles or H-piles and timber lagging. No measurement will be made for any embedment, shoring extension above top of shoring or pavement thickness above temporary walls.

The contract unit price for *Temporary Shoring* will be full compensation for providing shoring designs, submittals and materials, excavating, backfilling, hauling and removing excavated materials and supplying all labor, tools, equipment and incidentals necessary to construct temporary shoring.

No payment will be made for temporary shoring not shown in the plans or required by the Engineer including shoring for OSHA reasons or the Contractor's convenience. No value engineering proposals will be accepted based solely on revising or eliminating shoring locations shown in the plans or estimated quantities shown in the bid item sheets as a result of actual field measurements or site conditions.

PCB will be measured and paid in accordance with Section 1170 of the 2012 Standard Specifications. No additional payment will be made for anchoring PCB for temporary shoring. Costs for anchoring PCB will be incidental to temporary shoring.

Temporary guardrail will be measured and paid for in accordance with Section 862 of the 2012 Standard Specifications.

Payment will be made under:

Pay ItemPay UnitTemporary ShoringSquare Foot

TEMPORARY SOIL NAIL WALLS:

(5-15-12)

Description

Construct temporary soil nail walls consisting of soil nails spaced at a regular pattern and connected to a reinforced shotcrete face. A soil nail consists of a steel bar grouted in a drilled hole inclined at an angle below horizontal. At the Contractor's option, use temporary soil nail walls instead of temporary shoring for full cut sections. Design and construct temporary soil nail walls based on actual elevations and wall dimensions in accordance with the contract and accepted submittals. Use a prequalified Anchored Wall Contractor to construct temporary soil nail walls. Define "soil nail wall" as a temporary soil nail wall and "Soil Nail Wall Contractor" as the Anchored Wall Contractor installing soil nails and applying shotcrete. Define "nail" as a soil nail.

Materials

Refer to Division 10 of the Standard Specifications.

Item	Section
Anchor Pins	1056-2
Geocomposites	1056
Neat Cement Grout, Nonshrink	1003
Reinforcing Steel	1070
Shotcrete	1002

Provide soil nails consisting of grouted steel bars and nail head assemblies. Use deformed steel bars that meet AASHTO M 275 or M 31, Grade 60 or 75. Splice bars in accordance with Article 1070-9 of the *Standard Specifications*.

Fabricate centralizers from schedule 40 PVC plastic pipe or tube, steel or other material not detrimental to steel bars (no wood). Size centralizers to position bars within 1" of drill hole centers and allow tremies to be inserted to ends of holes. Use centralizers that do not interfere with grout placement or flow around bars.

Provide nail head assemblies consisting of nuts, washers and bearing plates. Use steel bearing plates that meet ASTM A36 and steel washers and hex nuts recommended by the Soil Nail Manufacturer.

Provide Type 6 material certifications for soil nail materials in accordance with Article 106-3 of the *Standard Specifications*. Store steel materials on blocking at least 12" above the ground and protect it at all times from damage; and when placing in the work make sure it is free from dirt, dust, loose mill scale, loose rust, paint, oil or other foreign materials. Load, transport, unload and store soil nail wall materials so materials are kept clean and free of damage. Damaged or deformed materials will be rejected.

Preconstruction Requirements

(A) Concrete Barrier

Define "clear distance" behind concrete barrier as the horizontal distance between the barrier and edge of pavement. The minimum required clear distance for concrete barrier is shown in the plans. At the Contractor's option or if the minimum required clear distance is not available, set concrete barrier next to and up against traffic side of soil nail walls except for barrier above walls. Concrete barrier with the minimum required clear distance is required above soil nail walls.

(B) Soil Nail Wall Designs

Before beginning soil nail wall design, survey existing ground elevations in the vicinity of wall locations to determine actual design heights (H). Use a prequalified Anchored Wall Design Consultant to design soil nail walls. Provide designs sealed by a Design Engineer approved as a Geotechnical Engineer (key person) for the Anchored Wall Design Consultant.

Submit 8 copies of working drawings and 3 copies of design calculations and a PDF copy of each for soil nail wall designs in accordance with Article 105-2 of the *Standard Specifications*. Submit working drawings showing plan views, wall profiles, typical sections and details of soil nail wall design and construction sequence. Include details in working drawings of soil nail locations, unit grout/ground bond strengths and if necessary, obstructions extending through walls or interfering with nails. Include details in construction sequence of excavation, grouting and shotcreting with mix designs and shotcrete nozzleman certifications and nail testing. Do not begin soil nail wall construction until a design submittal is accepted.

Design soil nail walls in accordance with the plans and allowable stress design method in the *FHWA Geotechnical Engineering Circular No. 7 "Soil Nail Walls"* (Publication No. FHWA-IF-03-017) unless otherwise required.

Design soil nails that meet the following unless otherwise approved:

- (1) Horizontal and vertical spacing of at least 3 ft,
- (2) Inclination of at least 12° below horizontal and
- (3) Diameter of 4" to 10".

Do not extend nails beyond right-of-way or easement limits. If existing or future obstructions such as foundations, pavements, pipes, inlets or utilities will interfere with nails, maintain a clearance of at least 6" between obstructions and nails.

Design soil nail walls for a traffic surcharge of 250 lb/sf if traffic will be above and within H of walls. This traffic surcharge does not apply to construction traffic. Design soil nail walls for any construction surcharge if construction traffic will be above and within H of walls.

Place drain strips with a horizontal spacing of no more than 10 ft and center strips between adjacent nails. Attach drain strips to excavation faces. Use shotcrete at least 4" thick and reinforce shotcrete with #4 waler bars around nail heads. Two waler bars (one on each side of nail head) in the horizontal and vertical directions are required for a total of 4 bars per nail.

(C) Preconstruction Meeting

Before starting soil nail wall construction, hold a preconstruction meeting to discuss the construction, inspection and testing of the soil nail walls. Schedule this meeting after all soil nail wall submittals have been accepted. The Resident, District or Bridge Maintenance Engineer, Bridge or Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Soil Nail Wall Contractor Superintendent will attend this preconstruction meeting.

Construction Methods

Control drainage during construction in the vicinity of soil nail walls. Direct run off away from soil nail walls and areas above and behind walls.

Install foundations located behind soil nail walls before beginning wall construction. Do not excavate behind soil nail walls. If overexcavation occurs, repair walls with an approved method and a revised soil nail wall design may be required.

Install concrete barrier in accordance with the contract and accepted submittals. Use PCB in accordance with Section 1170 of the *Standard Specifications* and Standard Drawing No. 1170.01 of the *Roadway Standard Drawings*.

(A) Excavation

Excavate for soil nail walls from the top down in accordance with the accepted submittals. Excavate in staged horizontal lifts with no negative batter (excavation face leaning forward). Excavate lifts in accordance with the following:

- (1) Heights not to exceed vertical nail spacing,
- (2) Bottom of lifts no more than 3 ft below nail locations for current lift and
- (3) Horizontal and vertical alignment within 6" of location shown in the accepted submittals.

Remove any cobbles, boulders, rubble or debris that will protrude more than 2" into the required shotcrete thickness. Rocky ground such as colluvium, boulder fills and weathered rock may be difficult to excavate without leaving voids.

Apply shotcrete to excavation faces within 24 hours of excavating each lift unless otherwise approved. Shotcreting may be delayed if it can be demonstrated that delays will not adversely affect excavation stability. If excavation faces will be exposed for more than 24 hours, use polyethylene sheets anchored at top and bottom of lifts to protect excavation faces from changes in moisture content.

If an excavation becomes unstable at any time, suspend soil nail wall construction and temporarily stabilize the excavation by immediately placing an earth berm up against the unstable excavation face. When this occurs, repair walls with an approved method and a revised soil nail wall design may be required.

Do not excavate the next lift until nail installations and testing and shotcrete application for the current lift are accepted and grout and shotcrete for the current lift have cured at least 3 days and 1 day, respectively.

(B) Soil Nails

Drill and grout nails the same day and do not leave drill holes open overnight. Control drilling and grouting to prevent excessive ground movements, damaging structures and pavements or fracturing rock and soil formations. If ground heave or subsidence occurs, suspend soil nail wall construction and take corrective action to minimize movement. If property damage occurs, make repairs with an approved method and a revised soil nail wall design may be required.

(1) Drilling

Use drill rigs of the sizes necessary to install soil nails and with sufficient capacity to drill through whatever materials are encountered. Drill straight and clean holes with the dimensions and inclination shown in the accepted submittals. Drill holes within 6" of locations and 2° of inclination shown in the accepted submittals unless otherwise approved.

Stabilize drill holes with temporary casings if unstable, caving or sloughing material is anticipated or encountered. Do not use drilling fluids to stabilize drill holes or remove cuttings.

(2) Steel Bars

Center steel bars in drill holes with centralizers. Securely attach centralizers along bars at no more than 8 ft centers. Attach uppermost and lowermost centralizers 18" from excavation faces and ends of holes.

Do not insert steel bars into drill holes until hole locations, dimensions, inclination and cleanliness are approved. Do not vibrate, drive or otherwise force bars into holes. If a steel bar cannot be completely and easily inserted into a drill hole, remove the bar and clean or redrill the hole.

(3) Grouting

Remove oil, rust inhibitors, residual drilling fluids and similar foreign materials from holding tanks/hoppers, stirring devices, pumps, lines, tremie pipes and any other equipment in contact with grout before use.

Inject grout at the lowest point of drill holes through tremies, e.g., grout tubes, casings, hollow-stem augers or drill rods, in one continuous operation. Fill drill holes progressively from ends of holes to excavation faces and withdraw tremies at a slow even rate as holes are filled to prevent voids in grout. Extend tremies into grout at least 5 ft at all times except when grout is initially placed in holes.

Provide grout free of segregation, intrusions, contamination, structural damage or inadequate consolidation (honeycombing). Cold joints in grout are not allowed except for test nails. Remove any temporary casings as grout is placed and record grout volume for each drill hole.

(4) Nail Heads

Install nail head assemblies after shotcreting. Before shotcrete reaches initial set, seat bearing plates and tighten nuts so plates contact shotcrete uniformly. If uniform contact is not possible, install nail head assemblies on mortar pads so nail heads are evenly loaded.

(C) Drain Strips

Install geocomposite drain strips as shown in the accepted submittals. Before shotcreting, place drain strips with the geotextile side against excavation faces. For highly irregular faces and at the discretion of the Engineer, drain strips may be placed after shotcreting over weep holes through the shotcrete. Hold drain strips in place with anchor pins so strips are in continuous contact with surfaces to which they are attached and allow for full flow the entire height of soil nail walls. Discontinuous drain strips are not allowed. If splices are needed, overlap drain strips at least 12" so flow is not impeded. Cut off excess drain strip length and expose strip ends below shotcrete when soil nail wall construction is complete.

(D) Shotcrete

Clean ungrouted zones of drill holes and excavation faces of loose materials, mud, rebound and other foreign material. Moisten surfaces to receive shotcrete. Secure reinforcing steel so shooting does not displace or vibrate reinforcement. Install approved thickness gauges on 5 ft centers in the horizontal and vertical directions to measure shotcrete thickness.

Apply shotcrete in accordance with the contract, accepted submittals and Subarticle 1002-3(F) of the *Standard Specifications*. Use approved shotcrete nozzlemen who made satisfactory preconstruction test panels to apply shotcrete. Direct shotcrete at right angles to excavation faces except when shooting around reinforcing steel. Rotate nozzle steadily in small circular patterns and apply shotcrete from bottom of lifts up.

Make shotcrete surfaces uniform and free of sloughing or sagging. Completely fill ungrouted zones of drill holes and any other voids with shotcrete. Taper construction joints to a thin edge over a horizontal distance of at least the shotcrete thickness. Wet joint surfaces before shooting adjacent sections.

Repair surface defects as soon as possible after shooting. Remove any shotcrete which lacks uniformity, exhibits segregation, honeycombing or lamination or contains any voids or sand pockets and replace with fresh shotcrete to the satisfaction of the Engineer. Protect shotcrete from freezing and rain until shotcrete reaches initial set.

(E) Construction Records

Provide 2 copies of soil nail wall construction records within 24 hours of completing each lift. Include the following in construction records:

- (1) Names of Soil Nail Wall Contractor, Superintendent, Nozzleman, Drill Rig Operator, Project Manager and Design Engineer;
- (2) Wall description, county, Department's contract, TIP and WBS element number;
- (3) Wall station and number and lift location, dimensions, elevations and description;
- (4) Nail locations, dimensions and inclinations, bar types, sizes and grades and temporary casing information;
- (5) Date and time drilling begins and ends, steel bars are inserted into drill holes, grout and shotcrete are mixed and arrives on-site and grout placement and shotcrete application begins and ends;
- (6) Grout volume, temperature, flow and density records;
- (7) Ground and surface water conditions and elevations if applicable;
- (8) Weather conditions including air temperature at time of grout placement and shotcrete application; and
- (9) All other pertinent details related to soil nail wall construction.

After completing each soil nail wall or stage of a wall, provide a PDF copy of all corresponding construction records.

Nail Testing

"Proof tests" are performed on nails incorporated into walls, i.e., production nails. Define "test nail" as a nail tested with a proof test. Proof tests are typically required for at least one nail per nail row per soil nail wall or at least 5% of production nails, whichever is greater. More or less test nails may be required depending on subsurface conditions encountered. The Engineer will determine the number and locations of proof tests required. Do not test nails until grout and shotcrete attain the required 3 day compressive strength.

(A) Test Equipment

Use the following equipment to test nails:

- (1) Two dial gauges with rigid supports,
- (2) Hydraulic jack and pressure gauge and
- (3) Jacking block or reaction frame.

Provide dial gauges with enough range and precision to measure the maximum test nail movement to 0.001". Use pressure gauges graduated in 100 psi increments or less. Submit identification numbers and calibration records for load cells, jacks and pressure gauges with the soil nail wall design. Calibrate each jack and pressure gauge as a unit.

Align test equipment to uniformly and evenly load test nails. Use a jacking block or reaction frame that does not damage or contact shotcrete within 3 ft of nail heads. Place dial gauges opposite each other on either side of test nails and align gauges within 5° of bar inclinations. Set up test equipment so resetting or repositioning equipment during nail testing is not needed.

(B) Test Nails

Test nails include both unbonded and bond lengths. Grout only bond lengths before nail testing. Provide unbonded and bond lengths of at least 3 ft and 10 ft, respectively.

Steel bars for production nails may be overstressed under higher test nail loads. If necessary, use larger size or higher grade bars with more capacity for test nails instead of shortening bond lengths to less than the minimum required.

(C) Proof Tests

Determine maximum bond length (L_B) using the following:

$$L_B \leq (C_{RT} \times A_t \times f_v) / (Q_{ALL} \times 1.5)$$

Where,

 L_B = bond length (ft),

 C_{RT} = reduction coefficient, 0.9 for Grade 60 and 75 bars or 0.8 for Grade 150 bars,

 A_t = bar area (in²),

 f_v = bar yield stress (ksi) and

Q_{ALL} = allowable unit grout/ground bond strength (kips/ft).

Determine design test load (DTL) based on as-built bond length and allowable unit grout/ground bond strength using the following:

$$DTL = L_R \times O_{ALL}$$

Where,

DTL = design test load (kips).

Perform proof tests by incrementally loading nails to failure or a load of 150% of DTL based on the following schedule:

Load	Hold Time
AL*	Until movement stabilizes
0.25 DTL	Until movement stabilizes
0.50 DTL	Until movement stabilizes
0.75 DTL	Until movement stabilizes
1.00 DTL	Until movement stabilizes

Load	Hold Time	
1.25 DTL	Until movement stabilizes	
1.50 DTL	10 or 60 minutes (creep test)	
AL*	1 minute	

^{*} Alignment load (AL) is the minimum load needed to align test equipment and should not exceed 0.05 DTL.

Reset dial gauges to zero after applying alignment load. Record test nail movement at each load increment and monitor test nails for creep at the 1.5 DTL load increment. Measure and record movement during creep test at 1, 2, 3, 5, 6 and 10 minutes. If test nail movement between 1 and 10 minutes is greater than 0.04", maintain the 1.5 DTL load increment for an additional 50 minutes and record movement at 20, 30, 50 and 60 minutes. Repump jack as needed to maintain load during hold times.

(D) Test Nail Acceptance

Submit 2 copies of test nail records including load versus movement and time versus creep movement plots within 24 hours of completing each proof test. The Engineer will review the test nail records to determine if test nails are acceptable. Test nail acceptance is based in part on the following criteria.

- (1) Total movement during creep test is less than 0.04" between the 1 and 10 minute readings or less than 0.08" between the 6 and 60 minute readings and creep rate is linear or decreasing throughout hold time.
- (2) Total movement at maximum load exceeds 80% of the theoretical elastic elongation of the unbonded length.
- Pullout failure does not occur at or before the 1.5 DTL load increment. Define "pullout failure" as the inability to increase load while movement continues. Record pullout failure load as part of test nail data.

Maintain stability of unbonded lengths for subsequent grouting. If a test nail is accepted but the unbonded length cannot be satisfactorily grouted, do not incorporate the test nail into the soil nail wall and add another production nail to replace the test nail.

If the Engineer determines a test nail is unacceptable, either perform additional proof tests on adjacent production nails or revise the soil nail design or installation methods for the production nails represented by the unacceptable test nail as determined by the Engineer. Submit a revised soil nail wall design for acceptance, provide an acceptable test nail with the revised design or installation methods and install additional production nails for the nails represented by the unacceptable test nail.

After completing nail testing for each soil nail wall or stage of a wall, provide a PDF copy of all corresponding test nail records.

Measurement and Payment

Temporary soil nail walls will be measured and paid in square feet. Temporary soil nail walls will be paid for at the contract unit price for *Temporary Shoring*. Temporary soil nail walls will be measured as the square feet of exposed wall face area. No measurement will be made for any embedment or pavement thickness above soil nail walls.

The contract unit price for *Temporary Shoring* will be full compensation for providing soil nail wall designs, submittals, labor, tools, equipment and soil nail wall materials, excavating, hauling and removing excavated materials, installing and testing soil nails, grouting, shotcreting and supplying drain strips and any incidentals necessary to construct soil nail walls. No additional payment will be made and no extension of completion date or time will be allowed for repairing property damage, overexcavations or unstable excavations, unacceptable test nails or thicker shotcrete.

STANDARD SHORING:

(1-17-12)

Description

Standard shoring includes standard temporary shoring and standard temporary mechanically stabilized earth (MSE) walls. At the Contractor's option, use standard shoring as noted in the plans or as directed. When using standard shoring, a temporary shoring design submittal is not required. Construct standard shoring based on actual elevations and shoring dimensions in accordance with the contract and Standard Drawing No. 1801.01 or 1801.02.

Define "standard temporary shoring" as cantilever shoring that meets the standard temporary shoring drawing (Standard Drawing No. 1801.01). Define "standard temporary wall" as a temporary MSE wall with geotextile or geogrid reinforcement that meets the standard temporary wall drawing (Standard Drawing No. 1801.02). Define "standard temporary geotextile wall" as a standard temporary wall with geotextile reinforcement and "standard temporary geogrid wall" as a standard temporary wall with geogrid reinforcement. Define "geosynthetics" as geotextiles or geogrids.

Provide positive protection for standard shoring at locations shown in the plans and as directed. See *Temporary Shoring* provision for positive protection types and definitions.

Materials

Refer to the Standard Specifications.

Item	Section
Anchor Pins	1056-2
Concrete Barrier Materials	1170-2
Flowable Fill, Excavatable	1000-6
Geotextiles	1056
Neat Cement Grout	1003
Portland Cement Concrete	1000
Select Material	1016
Steel Beam Guardrail Materials	862-2
Steel Sheet Piles and H-Piles	1084
Untreated Timber	1082-2
Welded Wire Reinforcement	1070-3
Wire Staples	1060-8(D)

Provide Type 6 material certifications for shoring materials. Use Class IV select material (standard size No. ABC) for temporary guardrail.

For drilled-in H-piles, use nonshrink neat cement grout or Class A concrete that meets Article 1000-4 of the *Standard Specifications* except as modified herein. Provide concrete with a slump of 6" to 8". Use an approved high-range water reducer to achieve this slump.

Based on actual shoring height, positive protection, groundwater elevation, slope or surcharge case and traffic impact at each standard temporary shoring location, use sheet piles with the minimum required section modulus or H-piles with the sizes shown in Standard Drawing No. 1801.01. Use untreated timber with a thickness of at least 3" and a bending stress of at least 1,000 psi for timber lagging.

(A) Shoring Backfill

Use Class II, Type 1, Class III, Class V or Class VI select material or material that meets AASHTO M 145 for soil classification A-2-4 with a maximum PI of 6 for shoring backfill except do not use the following:

- (4) A-2-4 soil for backfill around culverts,
- (5) A-2-4 soil in the reinforced zone of standard temporary walls with a back slope and
- (6) Class VI select material in the reinforced zone of standard temporary geotextile walls.

(B) Standard Temporary Walls

Use welded wire reinforcement for welded wire facing, struts and wires with the dimensions and minimum wire sizes shown in Standard Drawing No. 1801.02. Provide Type 2 geotextile for separation and retention geotextiles. Define "machine direction" (MD) and "cross-machine direction" (CD) for geosynthetics in accordance with ASTM D4439. Do not use more than 4 different reinforcement strengths for each standard temporary wall.

(1) Geotextile Reinforcement

Provide Type 5 geotextile for geotextile reinforcement with a mass per unit area of at least 8 oz/sy in accordance with ASTM D5261. Based on actual wall height, groundwater elevation, slope or surcharge case and shoring backfill type in the reinforced zone at each standard temporary geotextile wall location, provide geotextile reinforcement with wide width tensile strengths at ultimate in the MD as shown in Standard Drawing No. 1801.02. Also provide geotextile reinforcement with wide width tensile strengths at ultimate in the CD as shown in Standard Drawing No. 1801.02 if reinforcement is installed with the MD parallel to the wall face.

(2) Geogrid Reinforcement

Handle and store geogrids in accordance with Article 1056-2 of the *Standard Specifications*. Based on actual wall height, groundwater elevation, slope or surcharge case and shoring backfill type in the reinforced zone at each standard temporary geogrid wall location, provide geogrids for geogrid reinforcement with short-term design strengths in the MD as shown in Standard Drawing No. 1801.02. Also provide geogrids for geogrid reinforcement with short-term design

strengths in the CD as shown in Standard Drawing No. 1801.02 if reinforcement is installed with the MD parallel to the wall face.

Use geogrids with a roll width of at least 4 ft and an "approved" or "approved for provisional use" status code. Geogrids are approved for short-term design strengths for a 3-year design life in the MD and CD based on material type. The list of approved geogrids with short-term design strengths is available from: www.ncdot.org/doh/operations/materials/soils/gep.html

Define material type from the website above for shoring backfill as follows:

Material Type	Shoring Backfill
Borrow	A-2-4 Soil
Fine Aggregate	Class II, Type 1 or Class III Select Material
Coarse Aggregate	Class V or VI Select Material

If an approved geogrid does not list a short-term design strength in the MD for the shoring backfill used, do not use the geogrid for geogrid reinforcement. If an approved geogrid does not list a short-term design strength in the CD for the shoring backfill used, do not install the geogrid with the MD parallel to the wall face.

Preconstruction Requirements

(D) Concrete Barrier

Define "clear distance" behind concrete barrier as the horizontal distance between the barrier and edge of pavement. The minimum required clear distance for concrete barrier is shown in the plans. At the Contractor's option or if the minimum required clear distance is not available, set concrete barrier next to and up against traffic side of standard shoring except for barrier above standard temporary walls. Concrete barrier with the minimum required clear distance is required above standard temporary walls.

(E) Temporary Guardrail

Define "clear distance" behind temporary guardrail as the horizontal distance between guardrail posts and standard shoring. At the Contractor's option or if clear distance for standard temporary shoring is less than 4 ft, attach guardrail to traffic side of shoring as shown in the plans. Place ABC in clear distance and around guardrail posts instead of pavement. Do not use temporary guardrail above standard temporary walls.

(F) Standard Shoring Selection Forms

Before beginning standard shoring construction, survey existing ground elevations in the vicinity of standard shoring locations to determine actual shoring or wall heights (H). Submit a standard shoring selection form for each location at least 7 days before starting standard shoring construction. Standard shoring selection forms are available from: www.ncdot.org/doh/preconstruct/highway/geotech/formdet/

(G) Preconstruction Meeting

The Engineer may require a shoring preconstruction meeting to discuss the construction and inspection of the standard shoring. If required, schedule this meeting after all standard shoring selection forms have been submitted. The Resident, District or Bridge Maintenance Engineer, Bridge or Roadway Construction Engineer, Geotechnical Operations Engineer, Contractor and Shoring Contractor Superintendent will attend this preconstruction meeting.

Construction Methods

Construct standard shoring in accordance with the Temporary Shoring provision.

(F) Standard Temporary Shoring Installation

Based on actual shoring height, positive protection, groundwater elevation, slope or surcharge case and traffic impact at each standard temporary shoring location, install piles with the minimum required embedment and extension for each shoring section in accordance with Standard Drawing No. 1801.01. For concrete barrier above and next to standard temporary shoring and temporary guardrail above and attached to standard temporary shoring, use "surcharge case with traffic impact" in accordance with Standard Drawing No. 1801.01. Otherwise, use "slope or surcharge case with no traffic impact" in accordance with Standard Drawing No. 1801.01. If refusal is reached before driven piles attain the minimum required embedment, use drilled-in H-piles with timber lagging for standard temporary shoring.

(G) Standard Temporary Walls Installation

Based on actual wall height, groundwater elevation, slope or surcharge case, geotextile or geogrid reinforcement and shoring backfill type in the reinforced zone at each standard temporary wall location, construct walls with the minimum required reinforcement length and number of reinforcement layers for each wall section in accordance with Standard Drawing No. 1801.02. For standard temporary walls with pile foundations in the reinforced zone, drive piles through reinforcement after constructing temporary walls.

For standard temporary walls with interior angles less than 90°, wrap geosynthetics at acute corners as directed by the Engineer. Place geosynthetics as shown in Standard Drawing No. 1801.02. Place separation geotextiles between shoring backfill and backfill, natural ground or culverts along the sides of the reinforced zone perpendicular to the wall face. For Class V or VI select material in the reinforced zone, place separation geotextiles between shoring backfill and backfill or natural ground on top of and at the back of the reinforced zone.

Measurement and Payment

Standard shoring will be measured and paid in accordance with the *Temporary Shoring* provision.

TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS:

(8-21-12)

101 02

SP11 R10

Revise the 2012 Roadway Standard Drawings as follows:

Drawing No. 1101.02, Sheet 12, TEMPORARY LANE CLOSURES, replace General Note #11 with the following:

- 11- TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS (TMCMS) USED ON SHADOW VEHICLES FOR "IN LANE" ACTIVITIES SHALL BE A MINIMUM OF 43" X 73". THE DISPLAY PANEL SHALL HAVE FULL MATRIX CAPABILITY WITH THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.
- 12- TMCMS USED FOR ADVANCED WARNING ON VEHICLES LOCATED ON THE SHOULDER MAY BE SMALLER THAN 43" X 73". THE DISPLAY PANEL SHALL HAVE THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.

Drawing No. 1101.02, Sheet 13, TEMPORARY LANE CLOSURES, replace General Note #12 with the following:

- 12- TRUCK MOUNTED CHANGEABLE MESSAGE SIGNS (TMCMS) USED ON SHADOW VEHICLES FOR "IN LANE" ACTIVITIES SHALL BE A MINIMUM OF 43" X 73". THE DISPLAY PANEL SHALL HAVE FULL MATRIX CAPABILITY WITH THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.
- 13- TMCMS USED FOR ADVANCED WARNING ON VEHICLES LOCATED ON THE SHOULDER MAY BE SMALLER THAN 43" X 73". THE DISPLAY PANEL SHALL HAVE THE CAPABILITY TO PROVIDE 2 MESSAGE LINES WITH 7 CHARACTERS PER LINE WITH A MINIMUM CHARACTER HEIGHT OF 18". FOR ADDITIONAL MESSAGING, CONTACT THE WORK ZONE TRAFFIC CONTROL SECTION.

PERMANENT SEEDING AND MULCHING:

(7-1-95) 1660

SP16 R02

The Department desires that permanent seeding and mulching be established on this project as soon as practical after slopes or portions of slopes have been graded. As an incentive to obtain an early stand of vegetation on this project, the Contractor's attention is called to the following:

For all permanent seeding and mulching that is satisfactorily completed in accordance with the requirements of Section 1660 in the 2012 Standard Specifications and within the following percentages of elapsed contract times, an additional payment will be made to the Contractor as an incentive additive. The incentive additive will be determined by multiplying the number of

acres of seeding and mulching satisfactorily completed times the contract unit bid price per acre for Seeding and Mulching times the appropriate percentage additive.

Percentage of Elapsed Contract Time	Percentage Additive
0% - 30%	30%
30.01% - 50%	15%

Percentage of elapsed contract time is defined as the number of calendar days from the date of availability of the contract to the date the permanent seeding and mulching is acceptably completed divided by the total original contract time.

CENTRAL COASTAL PLAIN CAPACITY USE AREA (CCPCUA) RULES:

(11-17-04) (Rev. 4-17-12)

SPI

The Water Use Act of 1967 (General Statute 143-215.11 - .22) allows for designation of capacity use areas for regulation of water use. Over pumping of important aquifers in the coastal plain has led to the creation of the Central Coastal Plain Capacity Use Area (CCPCUA) and associated rules. The CCPCUA rules became effective on August 1, 2002 and affect a 15 county region (Beaufort, Carteret, Craven, Duplin, Edgecombe, Greene, Jones, Lenoir, Martin, Onslow, Pamlico, Pitt, Washington, Wayne, and Wilson). The CCPCUA rules require registration and reporting of water use for those persons using more than 10,000 gallons of ground water and/or surface water per day. A permit is required for persons who withdraw more than 100,000 gallons per day of ground water.

NCDOT will apply for CCPCUA permits for all proposed TIP projects requiring sizeable earthwork quantities in the affected fifteen county area.

Each contractor that utilizes a pump to dewater a borrow pit or utilizes a pump to withdraw surface water in the counties mentioned above will be required to record the volume of water pumped from each site on a daily basis. These daily recorded quantities should then be submitted for each pit on a monthly basis to the Resident Engineer. Withdrawal rates based on pump curve data can be used in lieu of metering devices. Included with that monthly submittal should be a record of the static and pumped water surface elevations. These two readings should be taken once each month at least 12 hours apart. The appropriate forms for recording this information are available at the following webpage:

http://www.ncdot.org/doh/operations/dp_chief_eng/roadside/fieldops/downloads/

The pumped water volumes and surface water elevations shall be recorded on the electronic form and submitted to the Resident Engineer along with a hard copy signed by the contractor. Once the Resident Engineer ensures the information is complete and accurate, it will be forwarded to the Roadside Environmental Field Operations Engineer on a quarterly basis. The Roadside Environmental Field Operations Engineer will compile this data for all pits located in the affected counties within his/her area and forward a complete package to the Roadside Environmental Unit for final review and transmittal to the Division of Water Resources.

The contractor shall assume all liability for impacts to wells or surface water bodies resulting from dewatering operations.

The contractor shall submit one additional copy of the development, use and reclamation plan and environmental assessment to the Resident Engineer. Once approved, the Resident Engineer will furnish a copy of the approved plan to the Division of Water Resources. In addition to the current required information, the reclamation plan submittal shall include:

The average daily pump discharge (in MGD),

The estimated maximum number of days of pumping during the anticipated life of the pit, The number and location (latitudinal and longitudinal coordinates) of wells within 1,500 feet of the pit boundaries, and

A determination as to whether adjoining dwellings are served by a county/municipal water system.

The Resident Engineer will forward the approved package to the Capacity Use Administrator at the following address:

Capacity Use Administrator DENR – DWR 1611 Mail Service Center Raleigh, NC 27699-1611