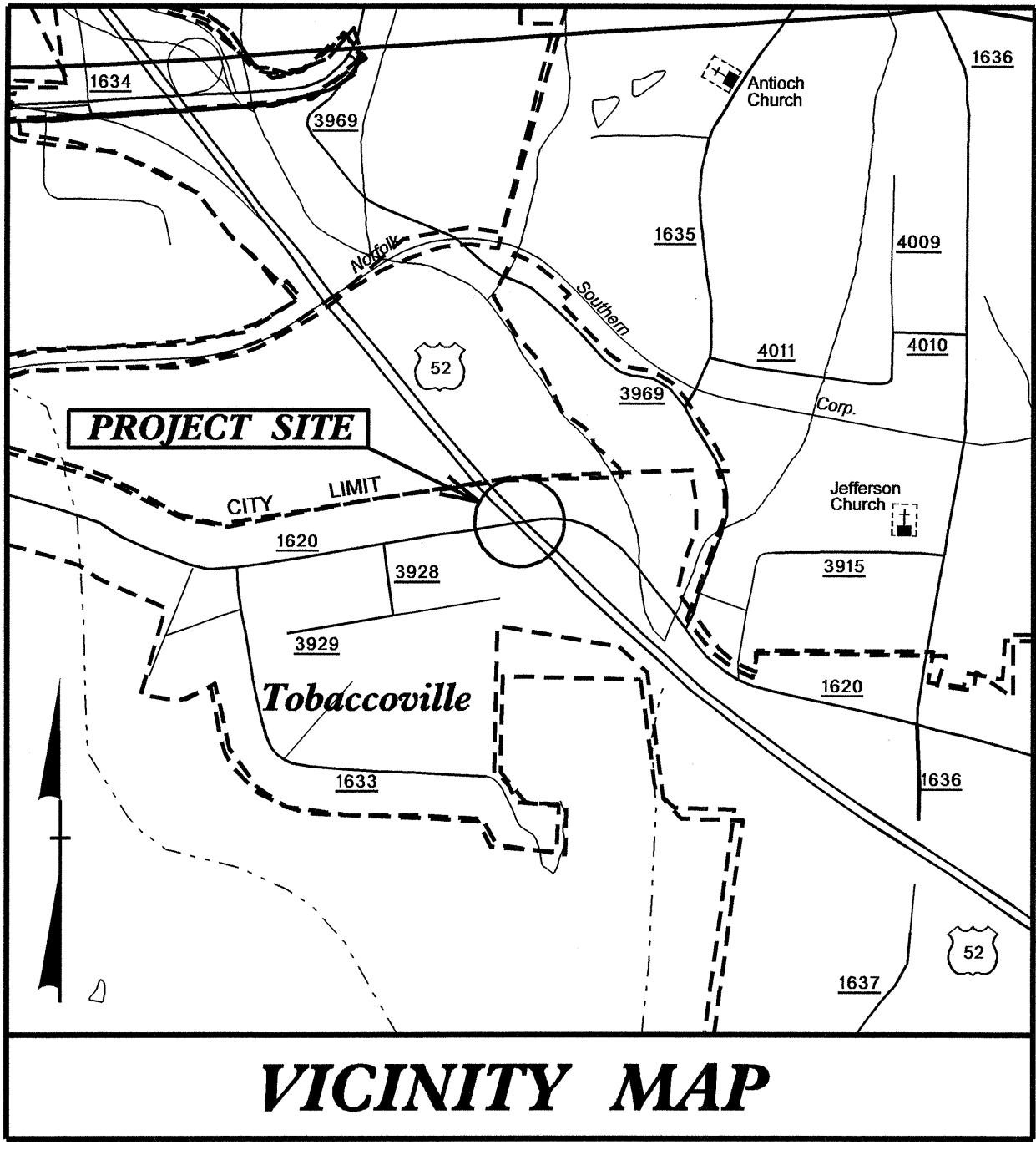


**CONTRACT: C202812 TIP PROJECT: B-4506**

**STRUCTURES**

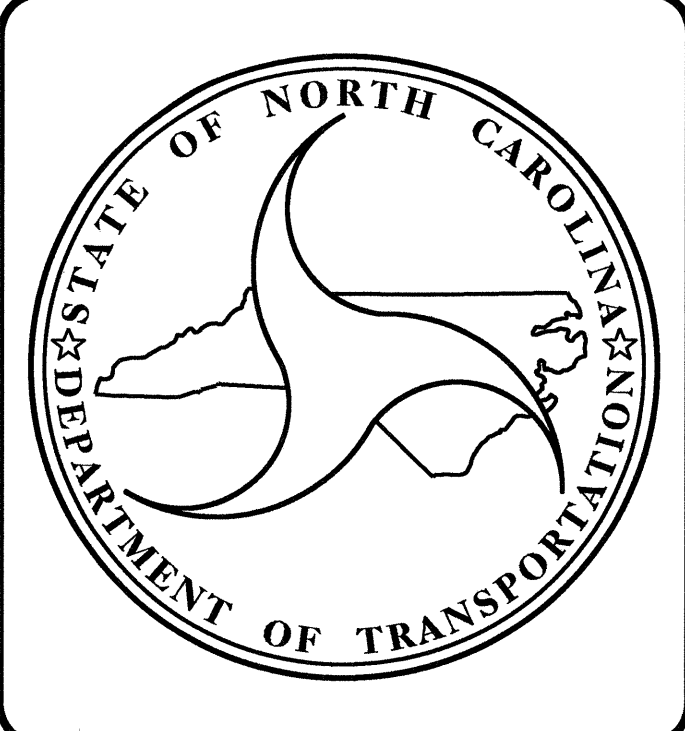
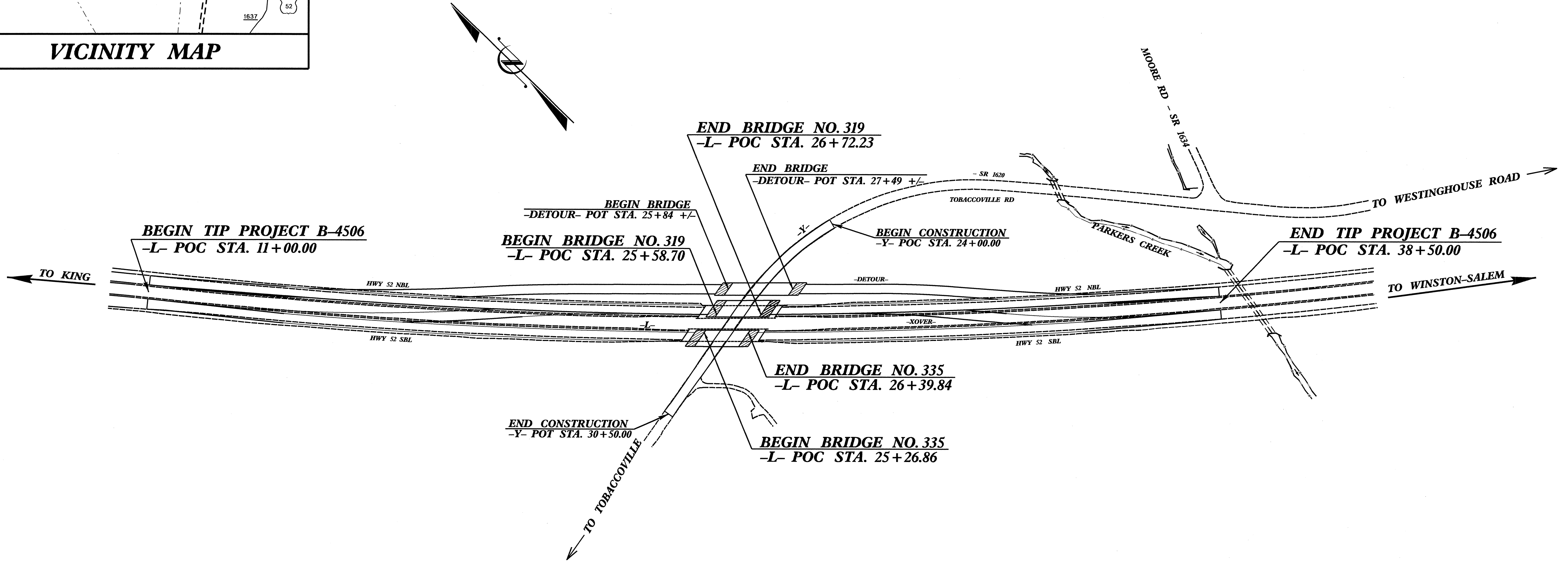


STATE OF NORTH CAROLINA  
DIVISION OF HIGHWAYS  
**FORSYTH COUNTY**

**LOCATION: BRIDGE NO. 319 AND NO. 335 ON US 52  
OVER SR 1620 (TOBACCOVILLE RD.)**

**TYPE OF WORK: GRADING, PAVING, DRAINAGE, RETAINING WALLS,  
AND STRUCTURES**

STATE	STATE PROJECT REFERENCE NO.	SHEET NO.	TOTAL SHEETS
N.C.	B-4506		
STATE PROJ. NO.	F.A. PROJ. NO.	DESCRIPTION	
38395.1.1	BRNHS-52(24)	P.E.	
38395.2.1	BRNHS-52(24)	RW & UTIL	
38395.3.1	BRNHS-52(24)	CONST.	



**DESIGN DATA**

ADT 2012	=	65,400
ADT 2032	=	109,400
DHV	=	10 %
D	=	60 %
T	=	16 % *
V	=	70 MPH
V (DETOUR)	=	55 MPH
* TTST 10% DUAL 6% STATEWIDE TIER		

**PROJECT LENGTH**

LENGTH ROADWAY TIP PROJECT B-4506	=	0.500 MI
LENGTH STRUCTURE TIP PROJECT B-4506	=	0.021 MI
TOTAL LENGTH TIP PROJECT B-4506	=	0.521 MI

Prepared in the Office of:

**DIVISION OF HIGHWAYS**

2012 STANDARD SPECIFICATIONS

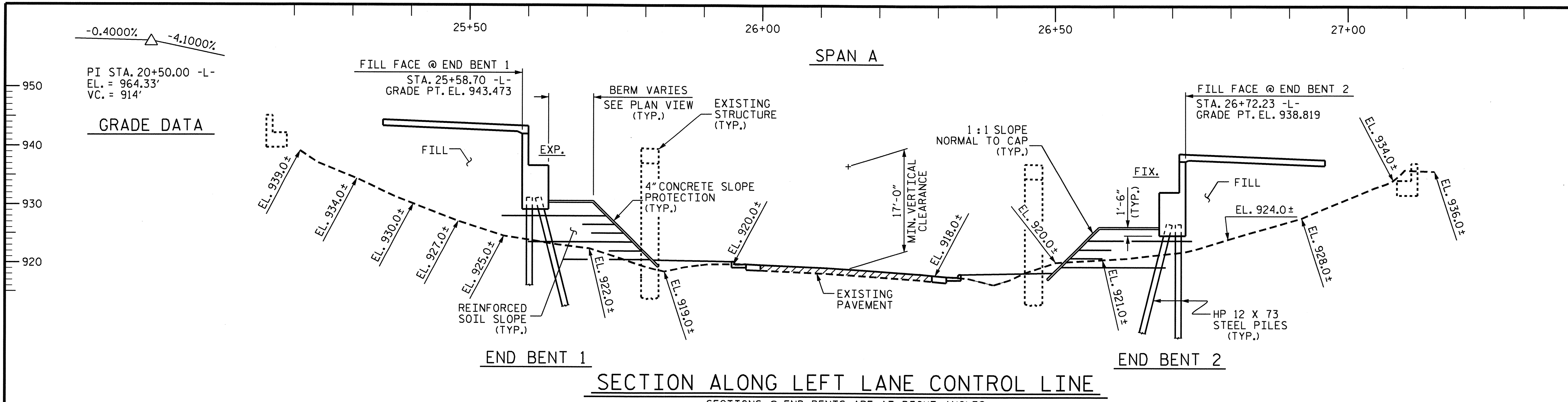
LETTING DATE :	J. M. BAILEY, P.E. PROJECT ENGINEER
APRIL 17, 2012	T. H. FANG, P.E. PROJECT DESIGN ENGINEER

**STRUCTURE MANAGEMENT UNIT**  
1000 BIRCH RIDGE DR.  
RALEIGH, N.C. 27610

DIVISION OF HIGHWAYS  
STATE OF NORTH CAROLINA

STATE DESIGN ENGINEER  
P.E.  
DEPARTMENT OF TRANSPORTATION  
FEDERAL HIGHWAY ADMINISTRATION

APPROVED \_\_\_\_\_  
DIVISION ADMINISTRATOR DATE



SECTION ALONG LEFT LANE CONTROL LINE

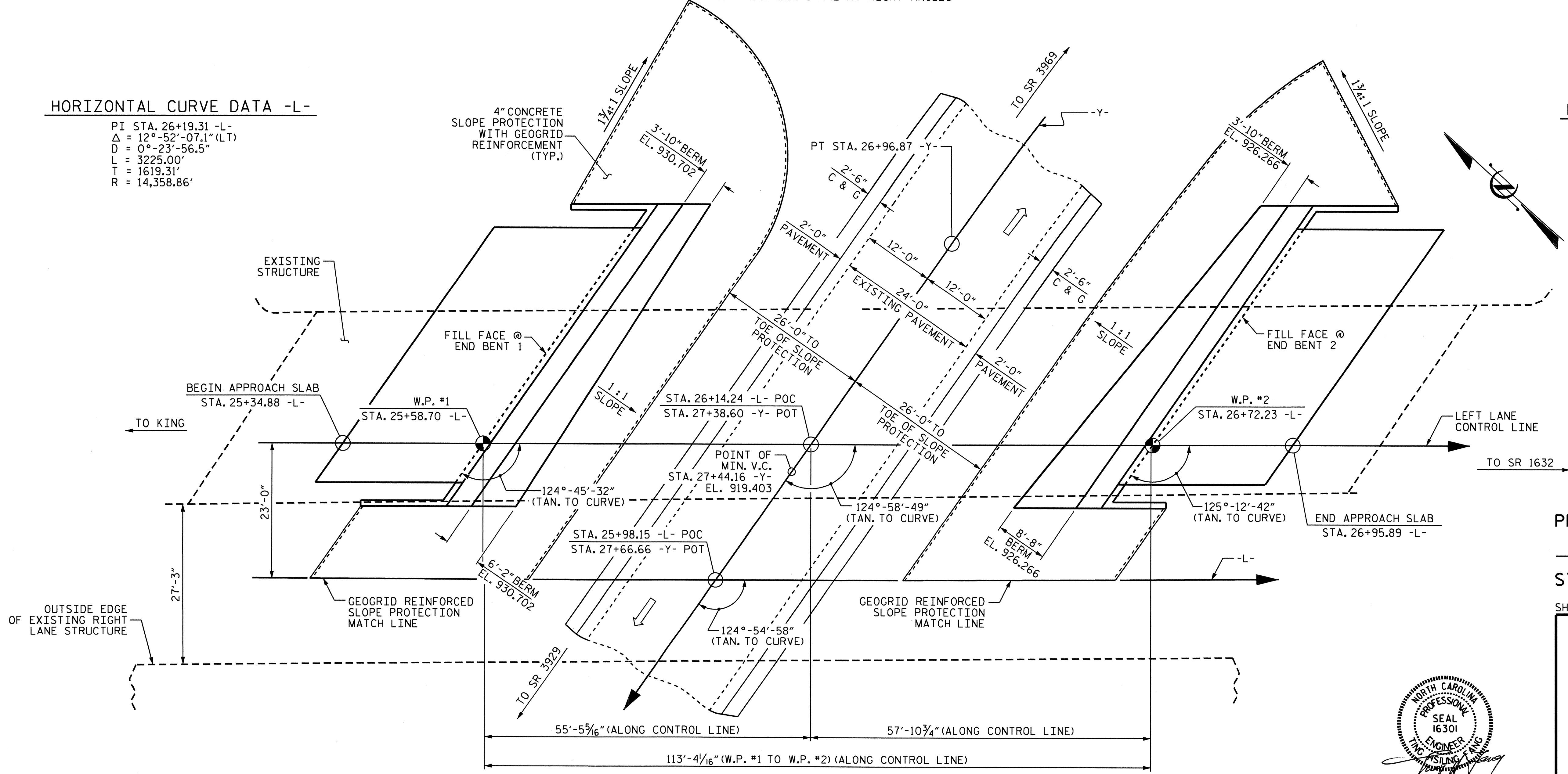
SECTIONS @ END BENTS ARE AT RIGHT ANGLES

HORIZONTAL CURVE DATA -L-

PI STA. 26+19.31 -L-  
 $\Delta = 12^\circ-52'-07.1''$  (LT)  
 $D = 0^\circ-23'-56.5''$   
 $L = 3225.00'$   
 $T = 1619.31'$   
 $R = 14,358.86'$

HORIZONTAL CURVE DATA -Y-

PI STA. 26+74.42 -Y-  
 $\Delta = 5^\circ-08'-55.0''$  (LT)  
 $D = 11^\circ-27'-33.0''$   
 $L = 44.93'$   
 $T = 22.48'$   
 $R = 500.00'$

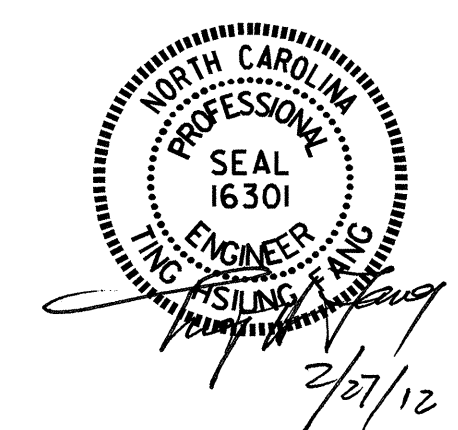


PLAN

PILES & LONG CHORD OF LEFT LANE CONTROL LINE NOT SHOWN IN PLAN VIEW FOR CLARITY.

DRAWN BY : E.C. LOCKLEAR DATE : 9-29-10  
 CHECKED BY : T.H. FANG DATE : 9-30-10

24-FEB-2012 15:28  
 R:\Structures\Final Plans\Str #1\B4506.sd.gdl.dgn  
 +fang



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L- POC  
 = 27+66.66 -Y- POT  
 SHEET 1 OF 3 REPLACES BRIDGE NO. 319

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 GENERAL DRAWING  
 FOR BRIDGE ON US 52 OVER  
 SR 1620 (TOBACCOVILLE RD.)  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-1
1			3			TOTAL SHEETS
2			4			52

**NOTES**

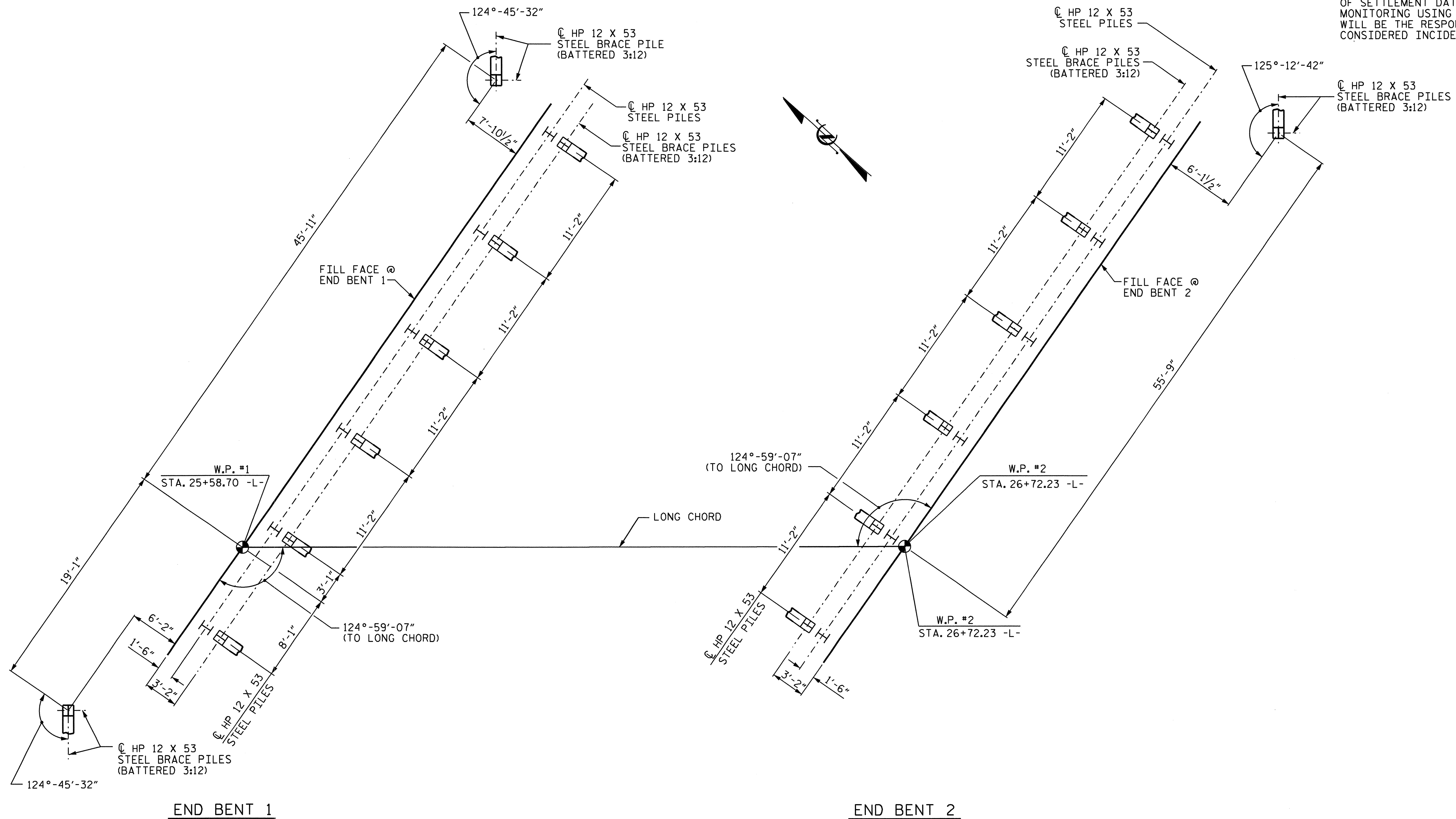
FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENTS 1 & 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 110 TONS PER PILE.

DRIVE PILES AT END BENTS 1 & 2 TO A REQUIRED DRIVING RESISTANCE OF 183 TONS PER PILE.

A 1:1 (H:V) REINFORCED SOIL SLOPE WITH SLOPE PROTECTION IS REQUIRED AT EACH END BENT, SEE PLANS AND SPECIAL PROVISIONS.

OBSERVE A 3 MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT TO FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENTS 1 AND 2. THE WAITING PERIODS MAY BE REDUCED BY THE ENGINEER AFTER THE REVIEW AND ACCEPTANCE OF SETTLEMENT DATA THAT HAS BEEN OBTAINED BY EMBANKMENT MONITORING USING SURVEY HUBS. INSTALLATION AND MONITORING WILL BE THE RESPONSIBILITY OF THE CONTRACTOR AND WILL BE CONSIDERED INCIDENTAL TO THE PROJECT.



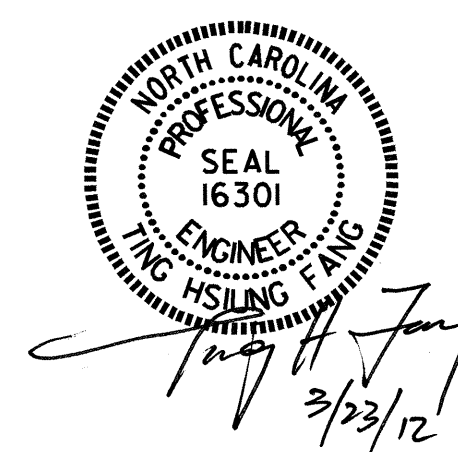
**FOUNDATION LAYOUT**

DIMENSIONS LOCATING PILES ARE SHOWN TO PILE CENTERLINE AND MEASURED AT CAP BOTTOM.

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**GENERAL DRAWING**  
 FOR BRIDGE ON US 52 OVER  
 SR 1620 (TOBACCOVILLE RD.)  
 (LEFT LANE)

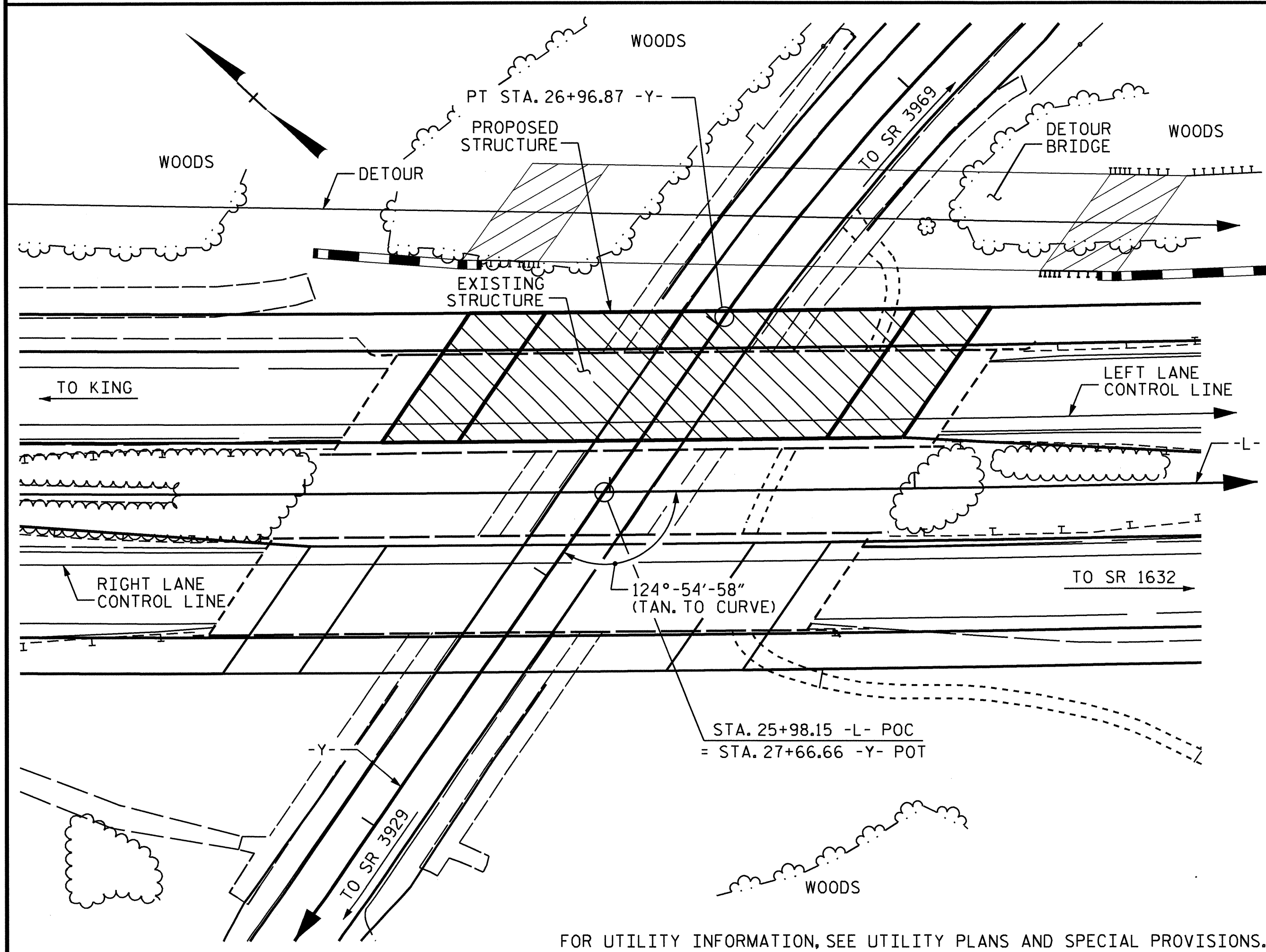


REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-2
1			3			TOTAL SHEETS
2			4			52

DRAWN BY : OT NGUYEN DATE : 7-20-11  
 CHECKED BY : T. H. FANG DATE : 12-5-11

TOTAL BILL OF MATERIAL															
	CONSTRUCTION, MAINTENANCE & REMOVAL OF TEMP. STRUCTURE	REMOVAL OF EXISTING STRUCTURE	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	STRUCTURAL STEEL	HP 12 X 53 STEEL PILES		CONCRETE BARRIER RAIL	4" SLOPE PROTECTION	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	REINFORCED SOIL SLOPE
	LUMP SUM	LUMP SUM	SO. FT.	SO. FT.	CU. YDS.	LUMP SUM	LBS.	APPROX. LBS.	NO.	LIN. FT.	LIN. FT.	SO. YDS.	LUMP SUM	LUMP SUM	SO. YDS.
SUPERSTRUCTURE			5,014	6,100				150,000			265.95		LUMP SUM	LUMP SUM	
END BENT 1					113.9		10,171		14	420		330			270
END BENT 2					110.3		10,352		13	390		295			230
TOTAL	LUMP SUM	LUMP SUM	5,014	6,100	224.2	LUMP SUM	20,523	150,000	27	810	265.95	625	LUMP SUM	LUMP SUM	500

BM #3: NORTHERN MOST BOLT ON FIRE HYDRANT, SOUTH OF EOP OF KING/TOBACCOVILLE RD., 472.0' RIGHT OF STA. 23+14.00 -L-, EL. 945.30



LOCATION SKETCH

NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS. FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS. PAYMENT FOR THE SAMPLES OF REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 25+98.15 -L-."

THE EXISTING STRUCTURE CONSISTS OF RC FLOOR ON I-BEAMS @ 8'-0" CENTER IN 3 SPANS @ 65'-6" WITH A CLEAR ROADWAY WIDTH OF 28'-0". THE SUBSTRUCTURE; END BENTS: RC CAP ON PPC PILES, INTERIOR BENTS: RC POST AND BEAM LOCATED AT THE SITE OF PROPOSED STRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY NOT POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE A LOAD LIMIT MAY BE POSTED AND MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

FOR MAINTENANCE AND PROTECTION OF TRAFFIC BENEATH PROPOSED STRUCTURE, SEE SPECIAL PROVISIONS.

THE BRIDGE RAILS ON THE TEMPORARY STRUCTURE SHALL BE DESIGNED FOR THE AASHTO LRFD TEST LEVEL 3 (TL-3) CRASH TEST CRITERIA. FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY STRUCTURE, SEE SPECIAL PROVISIONS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-8 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAB AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.

THE CONTRACTOR WILL BE REQUIRED TO CONSTRUCT, MAINTAIN AND AFTERWARDS REMOVE A TEMPORARY STRUCTURE AT STATION 25+98.15 L- FOR USE DURING CONSTRUCTION OF THE PROPOSED STRUCTURE. FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY STRUCTURE, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

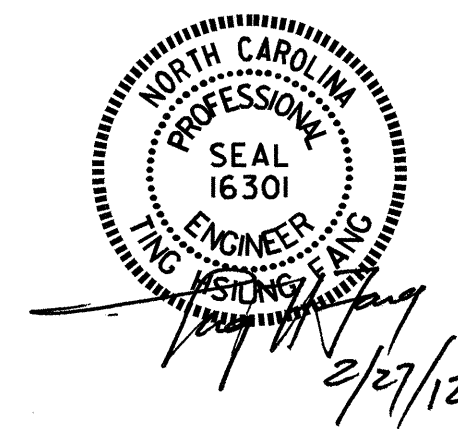
FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

PROJECT NO. B-4506

FORSYTH COUNTY

STATION: 25+98.15 -L-

SHEET 3 OF 3



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
GENERAL DRAWING  
FOR BRIDGE ON US 52 OVER  
SR 1620 (TOBACCOVILLE RD.)  
(LEFT LANE)

DRAWN BY : QT NGUYEN DATE : 7-20-11  
CHECKED BY : T. H. FANG DATE : 12-05-11

27-FEB-2012 12:54  
K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str\*1\B4506.sd.gdl.dgn  
Fang

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-3
1			3			TOTAL SHEETS
2			4			52

STR. #1

LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	$\gamma_{dc}$	$\gamma_{lw}$
	STRENGTH I	1.25	1.50
	SERVICE II	1.00	1.00

LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR STEEL GIRDERS																								
LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING #	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE II LIMIT STATE						COMMENT NUMBER		
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS ( $\gamma_{LL}$ )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS ( $\gamma_{LL}$ )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION		DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.34	--	1.75	0.775	1.48	A	ER	53.82	1.075	1.34	A	I	107.66	1.30	0.775	1.60	A	ER	53.82	1	
	HL-93 (OPERATING)	N/A		1.74	--	1.35	0.775	1.92	A	ER	53.82	1.075	1.74	A	I	107.66	1.00	0.775	2.08	A	ER	53.82	1	
	HS-20 (INVENTORY)	36.00	②	1.60	57.60	1.75	0.775	1.81	A	ER	53.82	1.075	1.60	A	I	0.00	1.30	0.775	1.95	A	ER	21.53	1	
	HS-20 (OPERATING)	36.00		2.08	74.88	1.35	0.775	2.35	A	ER	53.82	1.075	2.08	A	I	0.00	1.00	0.775	2.54	A	ER	21.53	1	
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH		4.68	63.18	1.40	0.775	5.43	A	ER	53.82	1.075	4.99	A	I	0.00	1.30	0.775	4.68	A	ER	53.82	1	
		SNGARBS2	20.000		3.35	67.00	1.40	0.775	3.91	A	ER	53.82	1.075	3.47	A	I	0.00	1.30	0.775	3.35	A	ER	21.53	1
		SNAGRIS2	22.000		3.09	67.98	1.40	0.775	3.64	A	ER	53.82	1.075	3.20	A	I	0.00	1.30	0.775	3.09	A	ER	21.53	1
		SNCOTTS3	27.250		2.33	63.49	1.40	0.775	2.70	A	ER	53.82	1.075	2.48	A	I	0.00	1.30	0.775	2.33	A	ER	53.82	1
		SNAGGRS4	34.925		1.90	66.36	1.40	0.775	2.20	A	ER	53.82	1.075	2.01	A	I	0.00	1.30	0.775	1.90	A	ER	53.82	1
		SNS5A	35.550		1.86	66.12	1.40	0.775	2.15	A	ER	53.82	1.075	2.01	A	I	0.00	1.30	0.775	1.86	A	ER	53.82	1
		SNS6A	39.950		1.69	67.52	1.40	0.775	1.95	A	ER	53.82	1.075	1.81	A	I	0.00	1.30	0.775	1.69	A	ER	53.82	1
		SNS7B	42.000		1.61	67.62	1.40	0.775	1.86	A	ER	53.82	1.075	1.76	A	I	0.00	1.30	0.775	1.61	A	ER	53.82	1
	TRUCK TRACTOR SEMI-TRAILER (TTST)	TNAGRIT3	33.000		2.05	67.65	1.40	0.775	2.38	A	ER	53.82	1.075	2.17	A	I	0.00	1.30	0.775	2.05	A	ER	53.82	1
		TNT4A	33.075		2.06	68.13	1.40	0.775	2.38	A	ER	53.82	1.075	2.15	A	I	0.00	1.30	0.775	2.06	A	ER	53.82	1
		TNT6A	41.600		1.66	69.06	1.40	0.775	1.93	A	ER	53.82	1.075	1.83	A	I	0.00	1.30	0.775	1.66	A	ER	53.82	1
		TNT7A	42.000		1.66	69.72	1.40	0.775	1.93	A	ER	53.82	1.075	1.80	A	I	0.00	1.30	0.775	1.66	A	ER	53.82	1
		TNT7B	42.000		1.69	70.98	1.40	0.775	1.97	A	ER	53.82	1.075	1.74	A	I	0.00	1.30	0.775	1.69	A	ER	21.53	1
		TNAGRIT4	43.000		1.63	70.09	1.40	0.775	1.89	A	ER	53.82	1.075	1.68	A	I	0.00	1.30	0.775	1.63	A	ER	53.82	1
TNAGT5A	45.000		1.55	69.75	1.40	0.775	1.79	A	ER	53.82	1.075	1.65	A	I	0.00	1.30	0.775	1.55	A	ER	53.82	1		
TNAGT5B	45.000	③	1.53	68.85	1.40	0.775	1.77	A	ER	53.82	1.075	1.61	A	I	0.00	1.30	0.775	1.53	A	ER	53.82	1		
FATIGUE	HL-93 (INVENTORY)	$\gamma_{LL}=0.75$																						

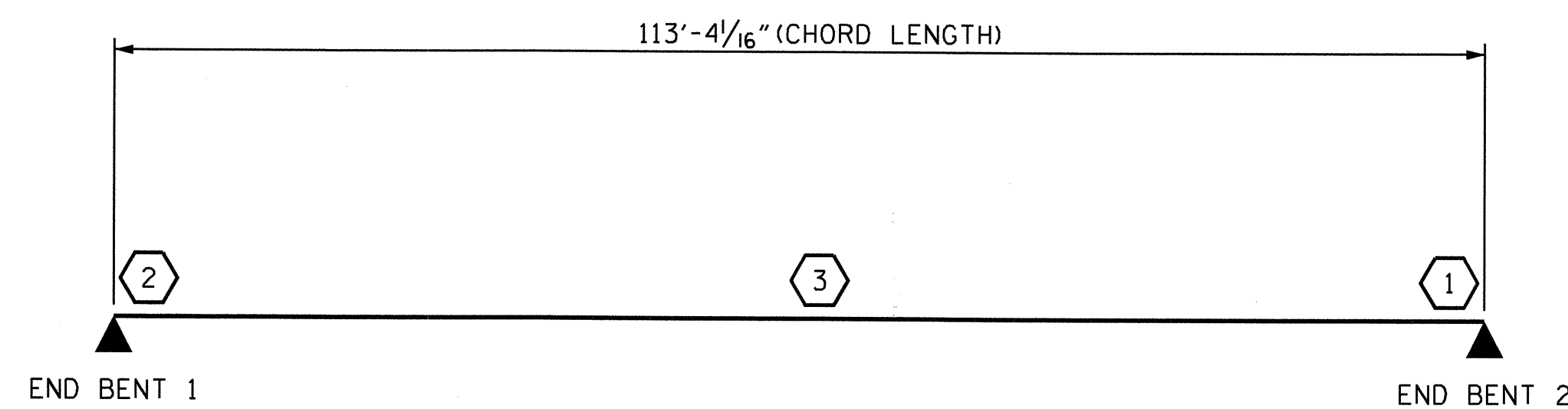
NOTES:

MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE II LIMIT STATES.  
ALLOWABLE STRESS FOR SERVICE II LIMIT STATE ARE AS REQUIRED FOR DESIGN.

COMMENTS:

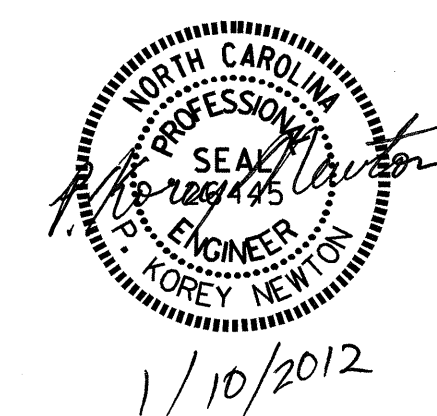
- ALL GIRDERS HAVE SLIGHTLY DIFFERENT LENGTHS. GIRDER 4 CONTROLS THE STRENGTH I SHEAR RATING.
- 
- 
- 

#	CONTROLLING LOAD RATING
①	DESIGN LOAD RATING (HL-93) **
②	DESIGN LOAD RATING (HS-20) **
③	LEGAL LOAD RATING **
** SEE CHART FOR VEHICLE TYPE	
GIRDER LOCATION	
I - INTERIOR GIRDER EL - EXTERIOR LEFT GIRDER ER - EXTERIOR RIGHT GIRDER	



LRFR SUMMARY

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-



STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					SHEET NO.
STANDARD LRFR SUMMARY FOR STEEL GIRDERS (LEFT LANE) (NON-INTERSTATE TRAFFIC)					S-4
REVISIONS					TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	52
1			3		
2			4		

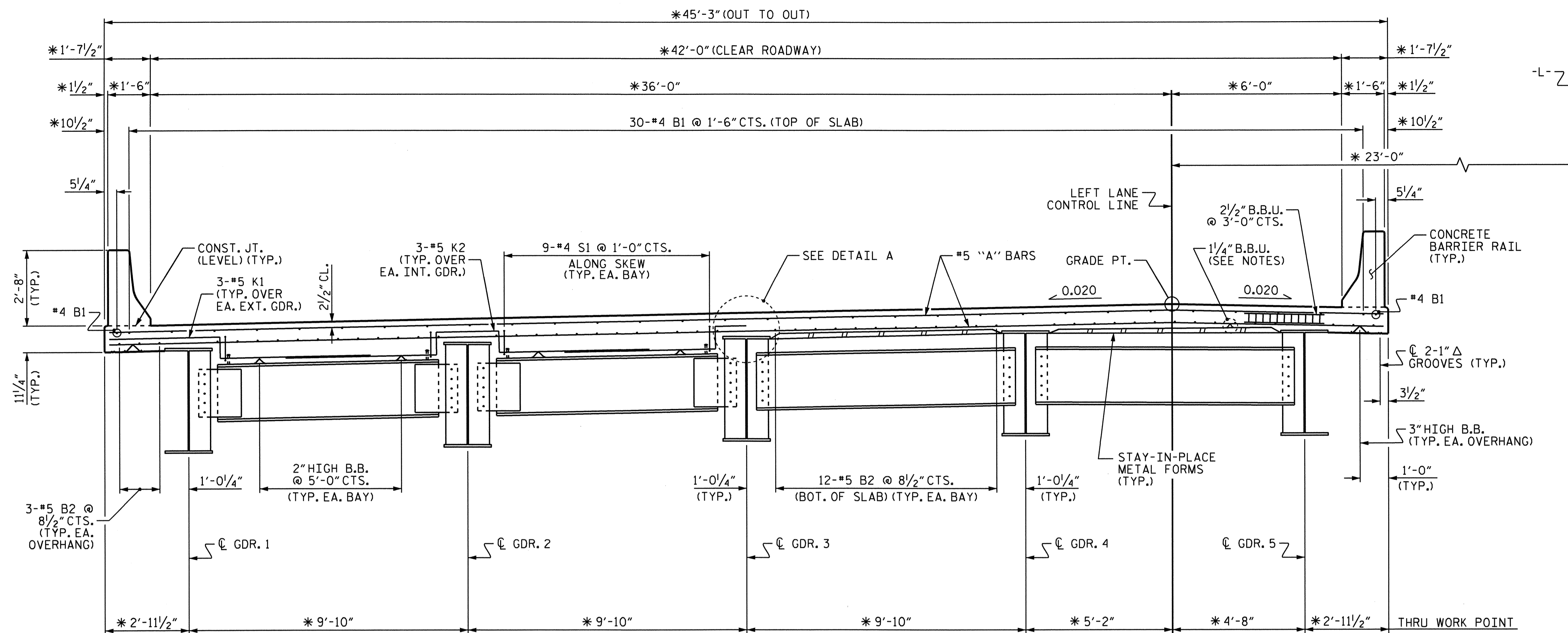
ASSEMBLED BY : P. K. NEWTON	DATE : 12/12/11
CHECKED BY : T. H. FANG	DATE : 1/5/2012
DRAWN BY : MAA 1/08	REV. 11/12/08RR MAA/GM
CHECKED BY : GM/DI 2/08	

**NOTES**

PROVIDE 1/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF "A" BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (C.H.C.M.) @ 4'-0" CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF "A" BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

THE CONTRACTOR MAY, WHEN NECESSARY, PROPOSE A SCHEME FOR AVOIDING INTERFERENCE BETWEEN METAL STAY-IN-PLACE FORM SUPPORTS OR FORMS AND BEAM/GIRDER STIFFENERS OR CONNECTOR PLATES. THE PROPOSAL SHALL BE INDICATED, AS APPROPRIATE, ON EITHER THE STEEL WORKING DRAWINGS OR THE METAL STAY-IN-PLACE FORM WORKING DRAWINGS.

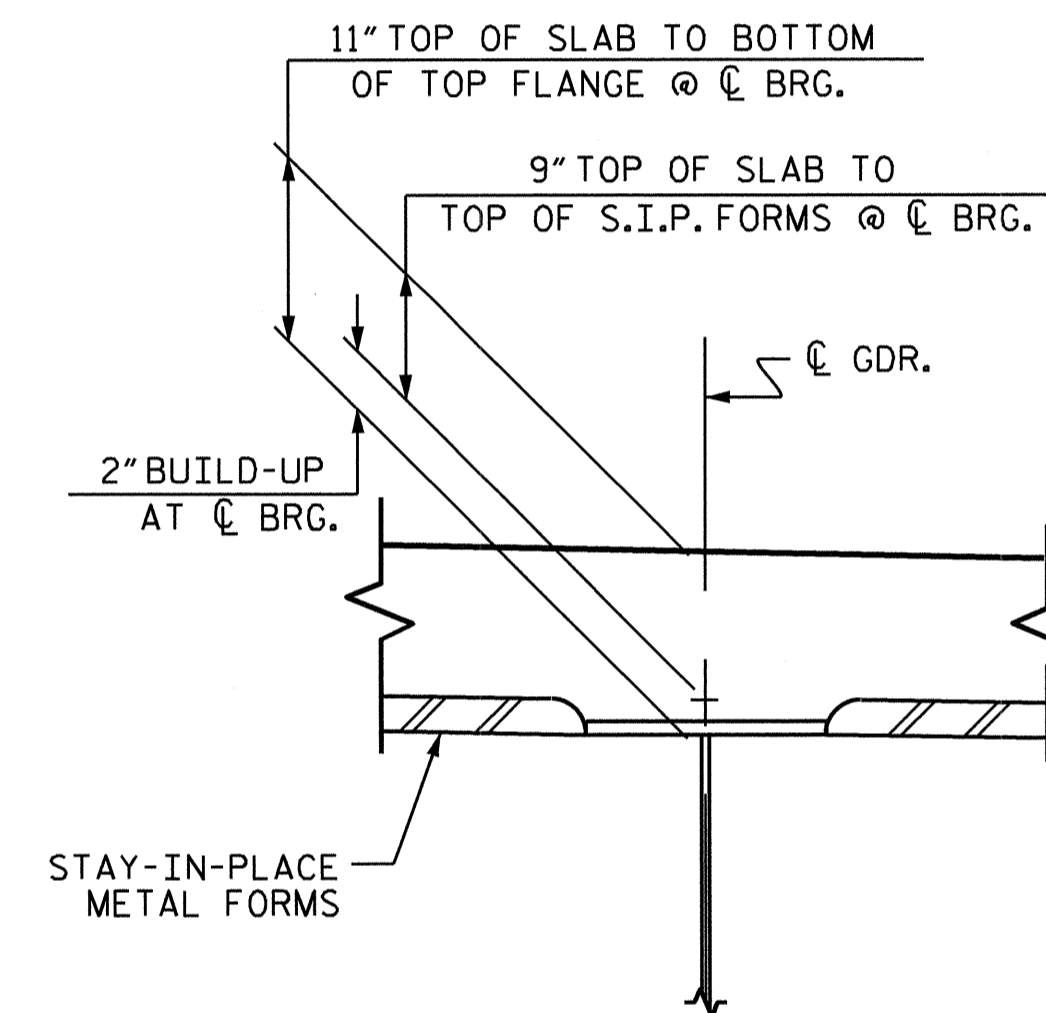
BARRIER RAIL IN THE SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.



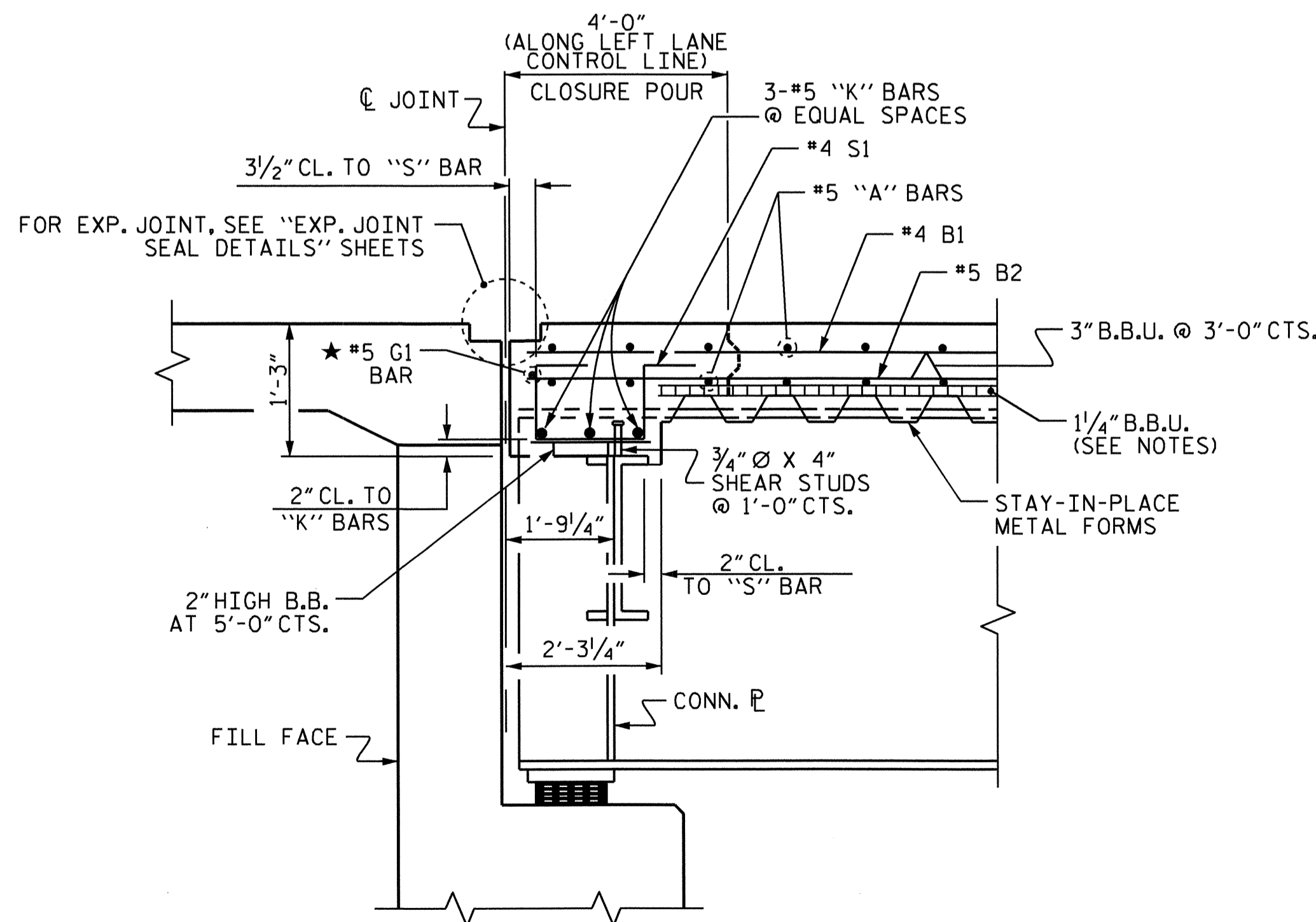
**PARTIAL TYPICAL SECTION**  
SHOWING END BENT DIAPHRAGMS

**PARTIAL TYPICAL SECTION**  
SHOWING INTERMEDIATE DIAPHRAGMS

\* RADIAL DIMENSIONS



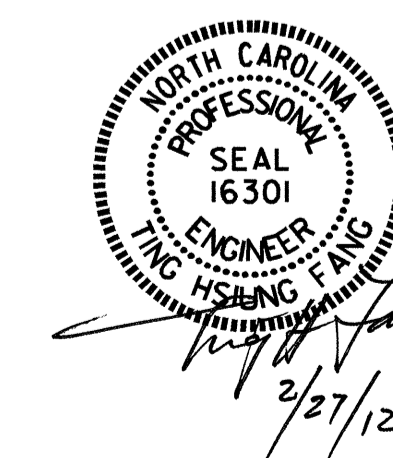
**DETAIL "A"**



**SECTION @ END BENT**

\* #5 G1 BAR MAY BE SHIFTED SLIGHTLY, AS NECESSARY TO CLEAR DIAPHRAGM AND REINFORCING STEEL.

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

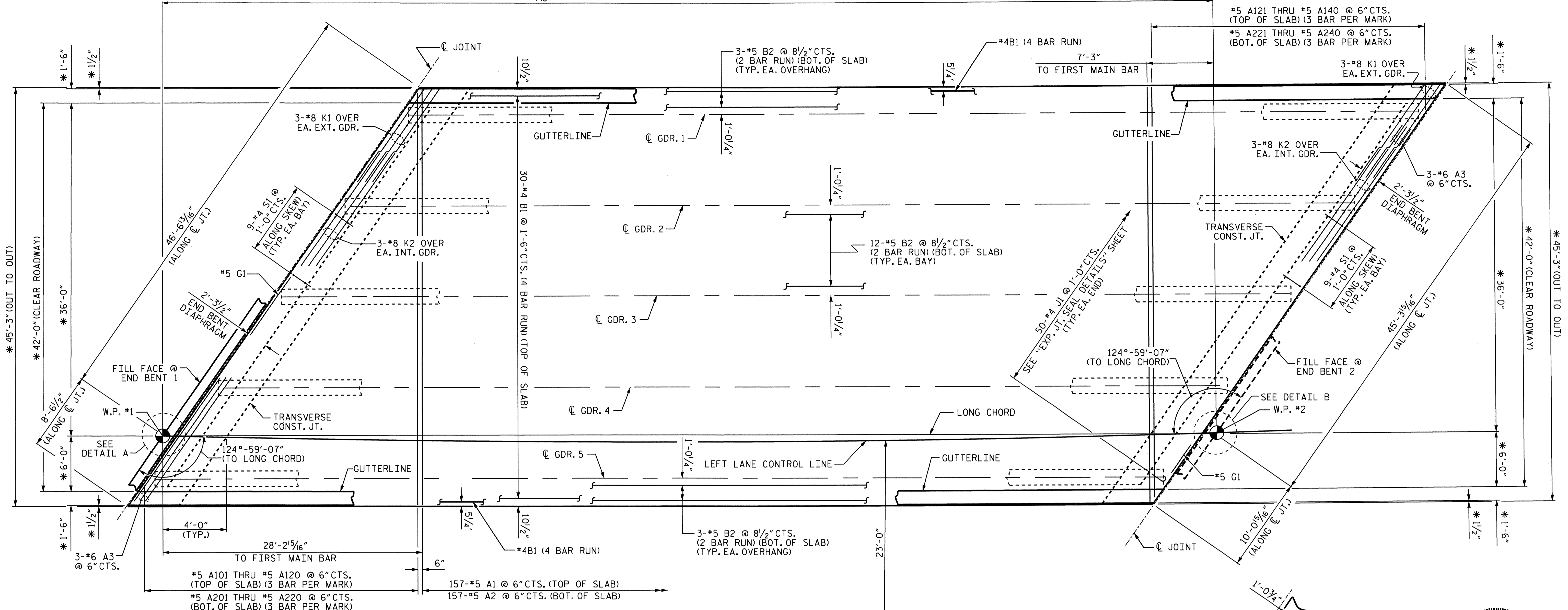


STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 TYPICAL SECTION  
 (LEFT LANE)

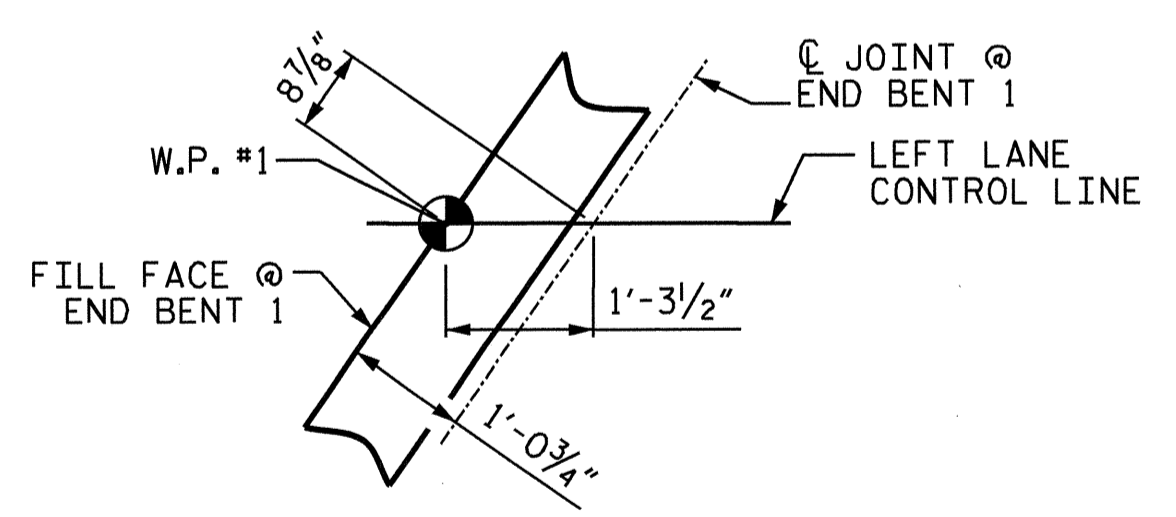
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-5
1			3			TOTAL SHEETS
2			4			26

DRAWN BY: QT NGUYEN DATE: 7-11  
 CHECKED BY: T.H. FANG DATE: 1-6-2012

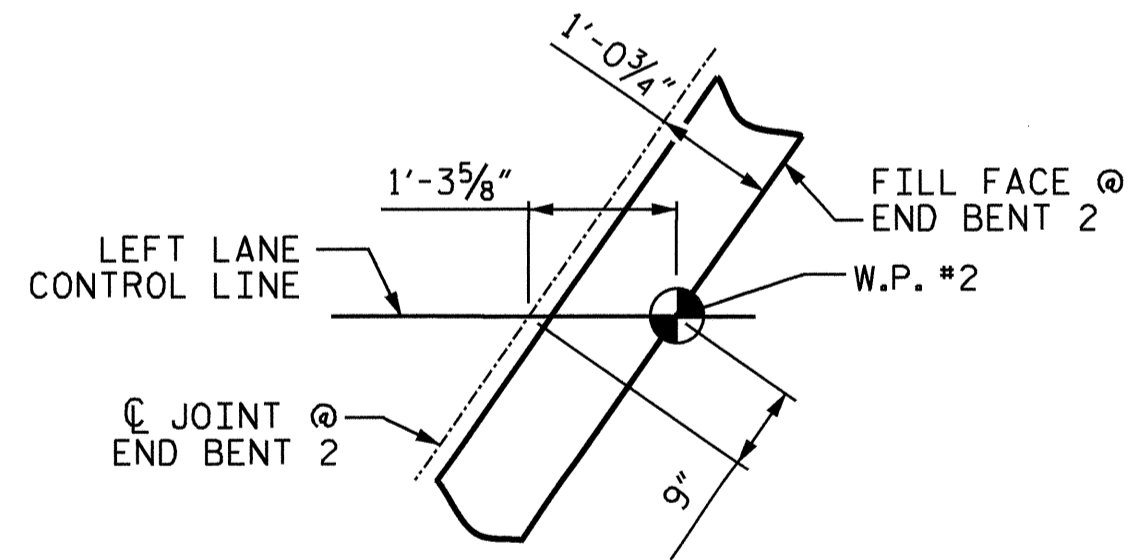
113'-4 1/16" (W.P. #1 TO W.P. #2 MEASURED ALONG LEFT LANE CONTROL LINE)



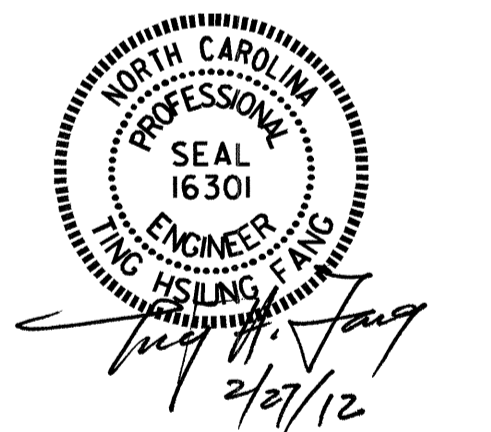
PLAN OF SPAN



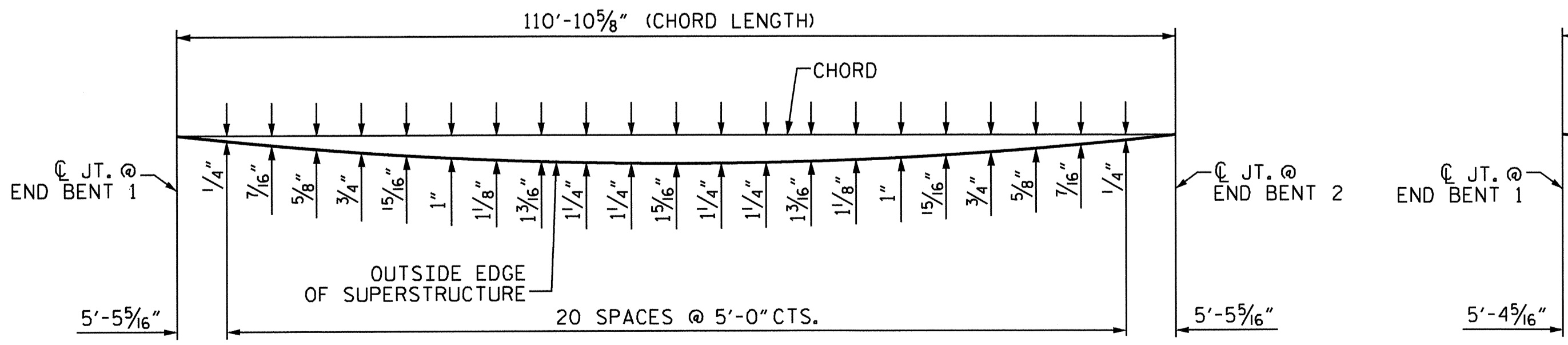
DETAIL A



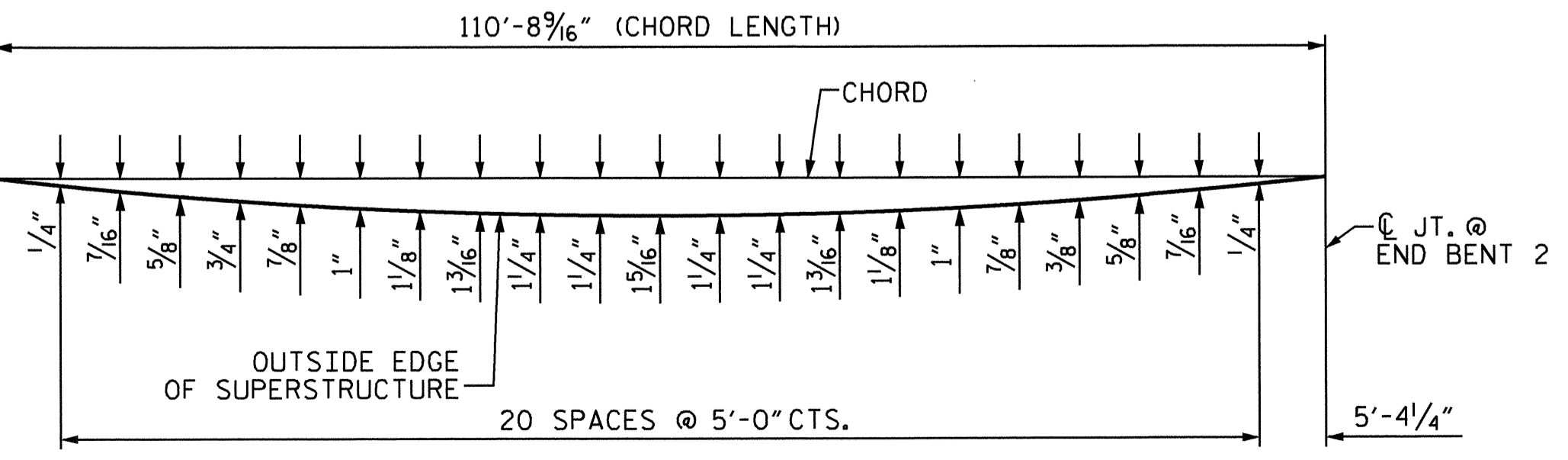
DETAIL B



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-



LEFT OUTSIDE EDGE



RIGHT OUTSIDE EDGE

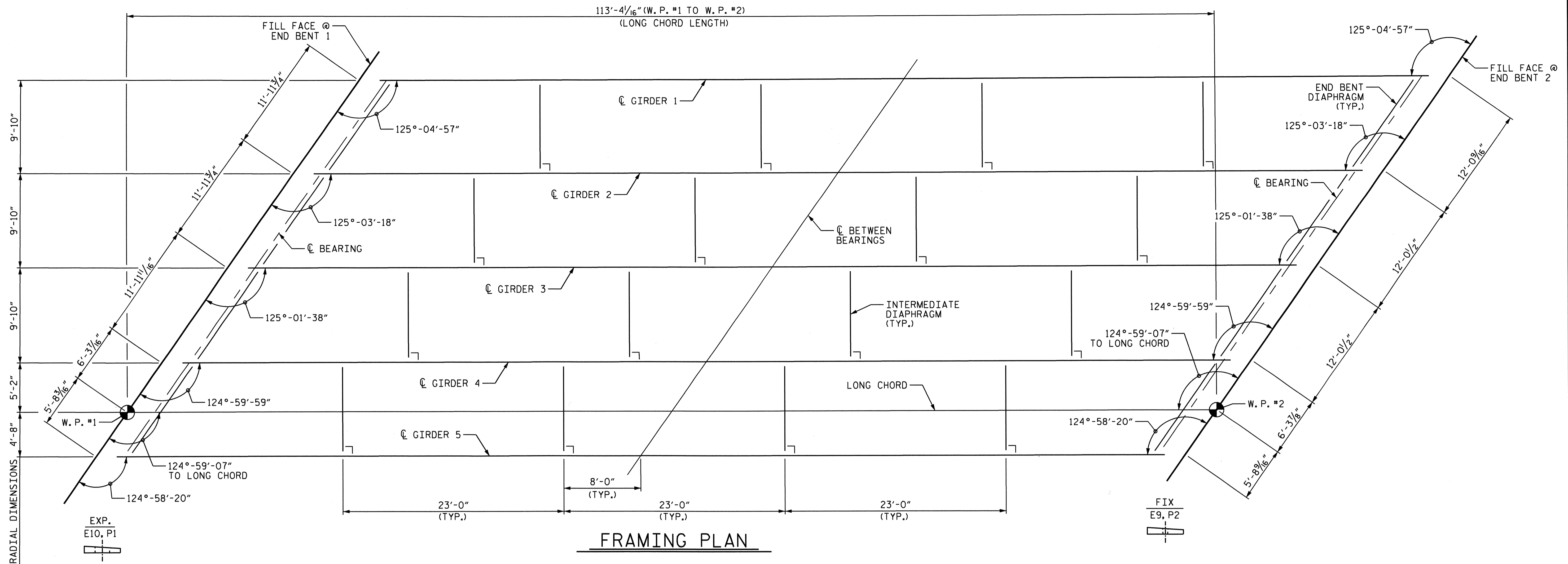
ARC OFFSETS

DRAWN BY: QT NGUYEN DATE: 7-11  
 CHECKED BY: T.H. FANG DATE: 7-11

27-FEB-2012 12:11  
 K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str#1\B4506.SD.S1\*.dgn  
 T.Fong

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S-6
SUPERSTRUCTURE PLAN OF SPAN (LEFT LANE)						
REVISIONS						TOTAL SHEETS 52
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

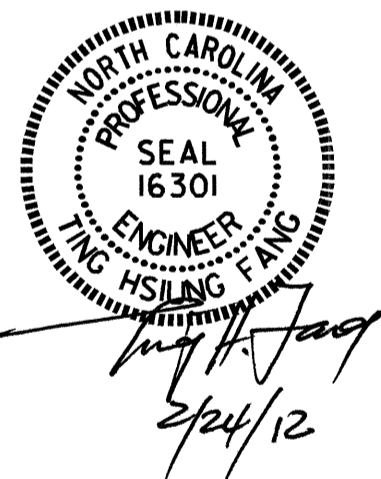
STR. #1



FRAMING PLAN

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																					
SPAN A																					
GIRDERS 1 & 5																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.015	0.029	0.042	0.053	0.064	0.072	0.079	0.084	0.087	0.088	0.087	0.084	0.079	0.072	0.064	0.053	0.042	0.029	0.015	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.061	0.126	0.186	0.240	0.287	0.327	0.359	0.382	0.396	0.401	0.396	0.382	0.359	0.327	0.287	0.240	0.186	0.125	0.061	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.010	0.014	0.018	0.021	0.024	0.026	0.028	0.029	0.029	0.029	0.028	0.026	0.024	0.021	0.018	0.014	0.010	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.081	0.165	0.242	0.311	0.372	0.423	0.464	0.494	0.512	0.518	0.512	0.494	0.464	0.423	0.372	0.311	0.242	0.165	0.081	0.000
REQUIRED CAMBER	0	1"	2"	2 7/8"	3 3/4"	4 1/8"	5 1/16"	5 9/16"	5 9/16"	6 1/8"	6 3/16"	6 1/8"	5 9/16"	5 9/16"	5 1/16"	4 7/8"	3 3/4"	2 7/8"	2"	1"	0
GIRDERS 2 & 4																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.015	0.029	0.042	0.053	0.064	0.072	0.079	0.084	0.087	0.088	0.087	0.084	0.079	0.072	0.064	0.053	0.042	0.029	0.015	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.058	0.120	0.178	0.230	0.275	0.313	0.344	0.366	0.379	0.384	0.379	0.366	0.343	0.313	0.274	0.229	0.178	0.120	0.058	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.009	0.013	0.017	0.020	0.022	0.025	0.026	0.027	0.027	0.027	0.026	0.025	0.022	0.020	0.017	0.013	0.009	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.078	0.158	0.233	0.300	0.359	0.407	0.448	0.476	0.493	0.499	0.493	0.476	0.448	0.407	0.359	0.300	0.233	0.158	0.078	0.000
REQUIRED CAMBER	0	0 9/16"	1 7/8"	2 3/16"	3 3/8"	4 1/8"	4 7/8"	5 3/8"	5 11/16"	5 11/16"	6"	5 9/16"	5 11/16"	5 3/8"	4 7/8"	4 9/16"	3 5/8"	2 3/16"	1 7/8"	0 9/16"	0
GIRDER 3																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.015	0.029	0.042	0.053	0.064	0.072	0.079	0.084	0.087	0.088	0.087	0.084	0.079	0.072	0.064	0.053	0.042	0.029	0.015	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.055	0.114	0.170	0.219	0.262	0.299	0.328	0.349	0.362	0.367	0.362	0.349	0.328	0.299	0.262	0.219	0.169	0.114	0.055	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.009	0.013	0.017	0.020	0.022	0.025	0.026	0.027	0.027	0.027	0.026	0.025	0.022	0.020	0.017	0.013	0.009	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.075	0.152	0.225	0.289	0.346	0.393	0.432	0.459	0.476	0.482	0.476	0.459	0.432	0.393	0.346	0.289	0.225	0.152	0.075	0.000
REQUIRED CAMBER	0	0 7/8"	1 13/16"	2 11/16"	3 1/8"	4 1/8"	4 11/16"	5 3/16"	5 1/2"	5 11/16"	5 13/16"	5 11/16"	5 1/2"	5 3/16"	4 11/16"	4 1/8"	3 7/16"	2 11/16"	1 13/16"	0 7/8"	0

\* INCLUDES SLAB, BUILDUPS & STAY-IN-PLACE FORMS.  
ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "REQUIRED CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

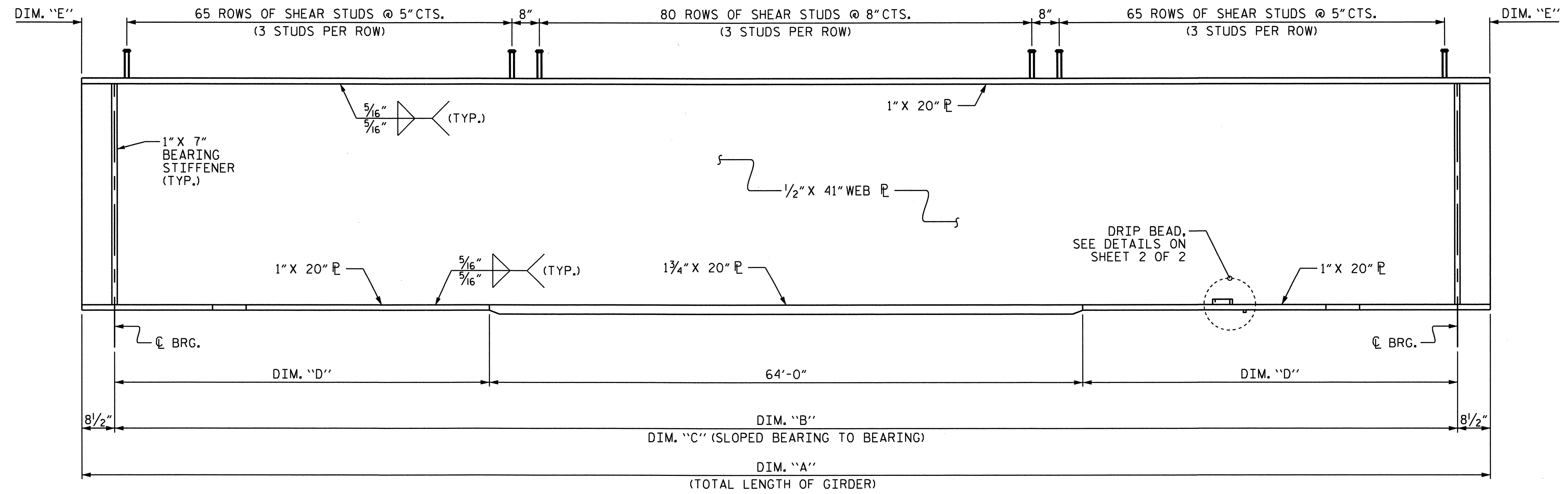


PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

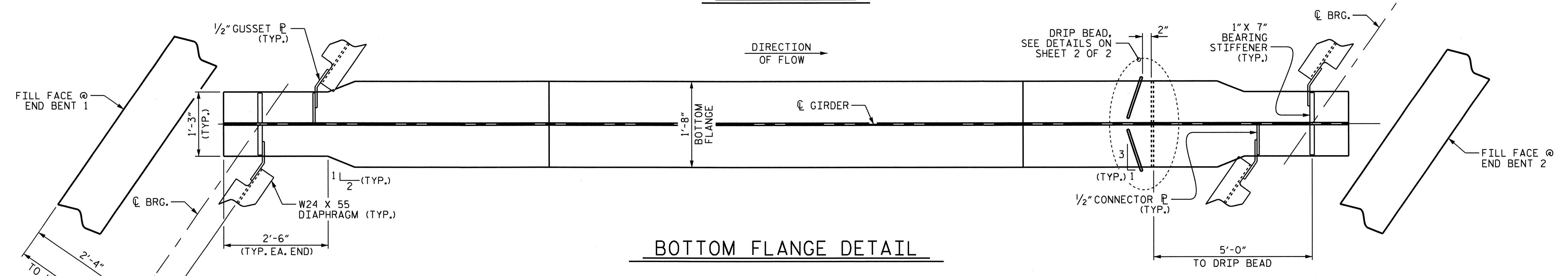
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUPERSTRUCTURE FRAMING PLAN & DEAD LOAD DEFLECTIONS (LEFT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S-7
					TOTAL SHEETS 52

DRAWN BY: P. K. NEWTON DATE: 8/19/11  
 CHECKED BY: T. H. FANG DATE: 12/01/11



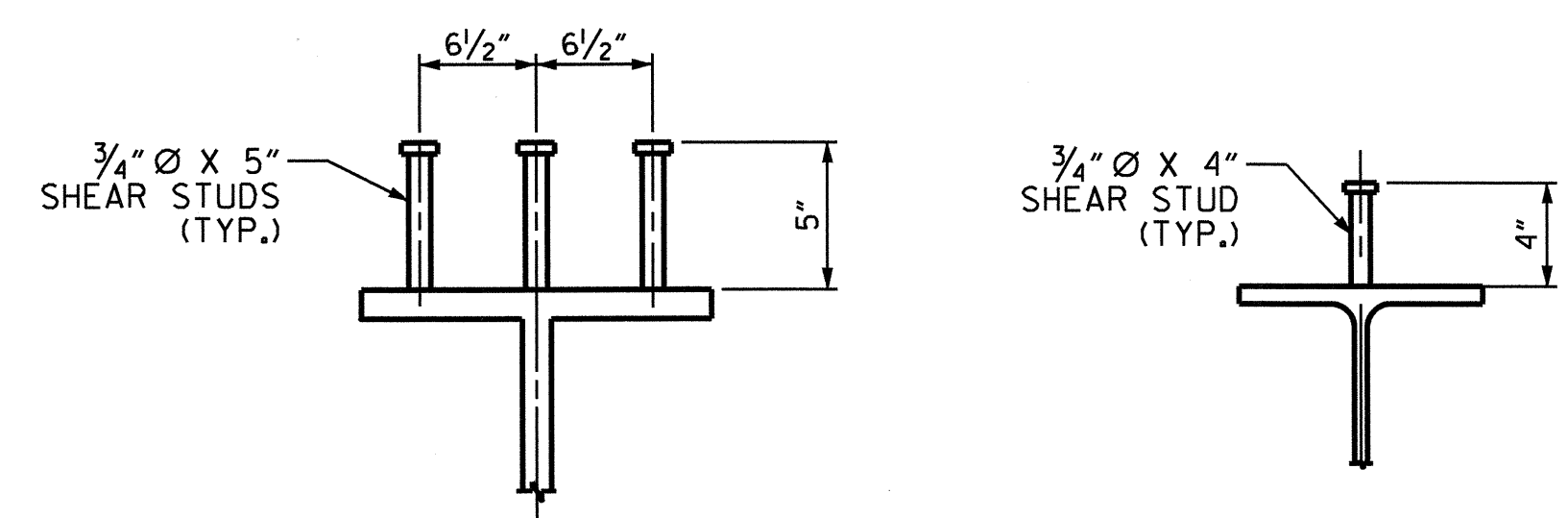


**ELEVATION**



**BOTTOM FLANGE DETAIL**

GIRDER DIMENSIONS					
	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"
GIRDER 1	109'-2 1/4"	107'-9 1/4"	107'-10 3/8"	21'-10 5/8"	11 1/8"
GIRDER 2	109'-1 1/8"	107'-8 3/8"	107'-9 15/16"	21'-10 1/16"	10 5/16"
GIRDER 3	109'-1 3/8"	107'-8 3/8"	107'-9 1/16"	21'-7 3/16"	10 11/16"
GIRDER 4	109'-1"	107'-8"	107'-9 1/16"	21'-10"	10 1/2"
GIRDER 5	109'-0 5/8"	107'-7 5/8"	107'-8 11/16"	21'-9 13/16"	10 5/16"



**ALONG EACH GIRDER      ALONG END BENT DIAPHRAGM**  
**SHEAR STUD DETAILS**

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-  
 SHEET 1 OF 2



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 STRUCTURAL STEEL  
 DETAILS  
 (LEFT LANE)

DRAWN BY : P. K. NEWTON      DATE : 9/7/11  
 CHECKED BY : T. H. FANG      DATE : 12/7/11

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-8
1			3			TOTAL SHEETS
2			4			52

**NOTES**

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 15 FEET OF MAXIMUM DEAD LOAD DEFLECTION. KEEP 2 FEET MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES. KEEP 6" MINIMUM BETWEEN CONNECTOR PLATE AND WEB OR FLANGE SHOP SPLICES.

ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED. ALL FIELD CONNECTIONS TO BE 7/8" DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.

BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.

STUDS ON GIRDERS MAY BE SHIFTED UP TO 1" IF NECESSARY TO CLEAR FLANGE SPLICE WELD.

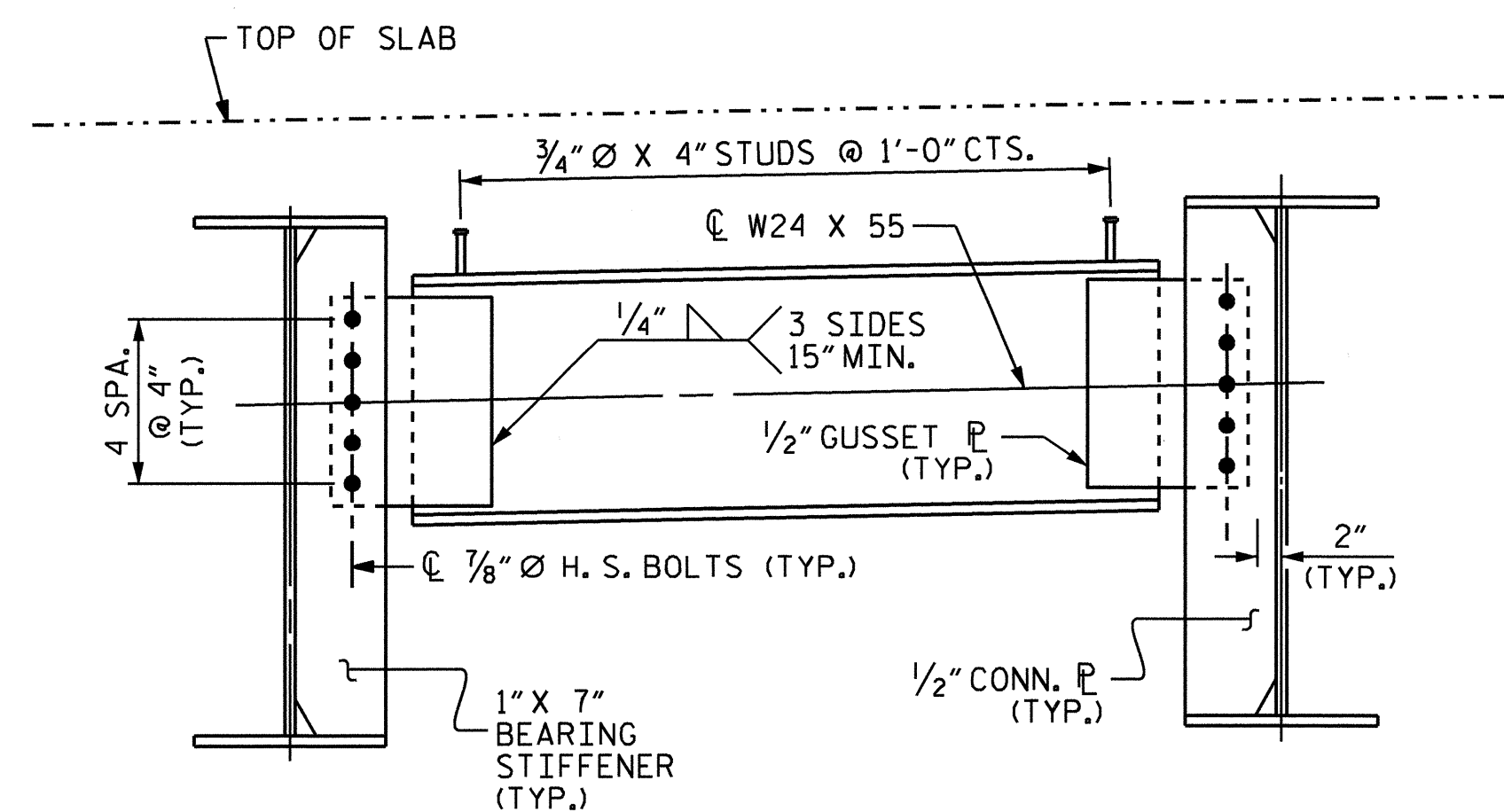
TENSION ON THE AASHTO M164 BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-8 OF THE STANDARD SPECIFICATIONS.

A CHARPY V-NOTCH TEST IS REQUIRED FOR WEB PLATES AND BOTTOM FLANGE PLATES FOR ALL GIRDERS AND IN ACCORDANCE WITH ARTICLE 1072-7 OF THE STANDARD SPECIFICATIONS.

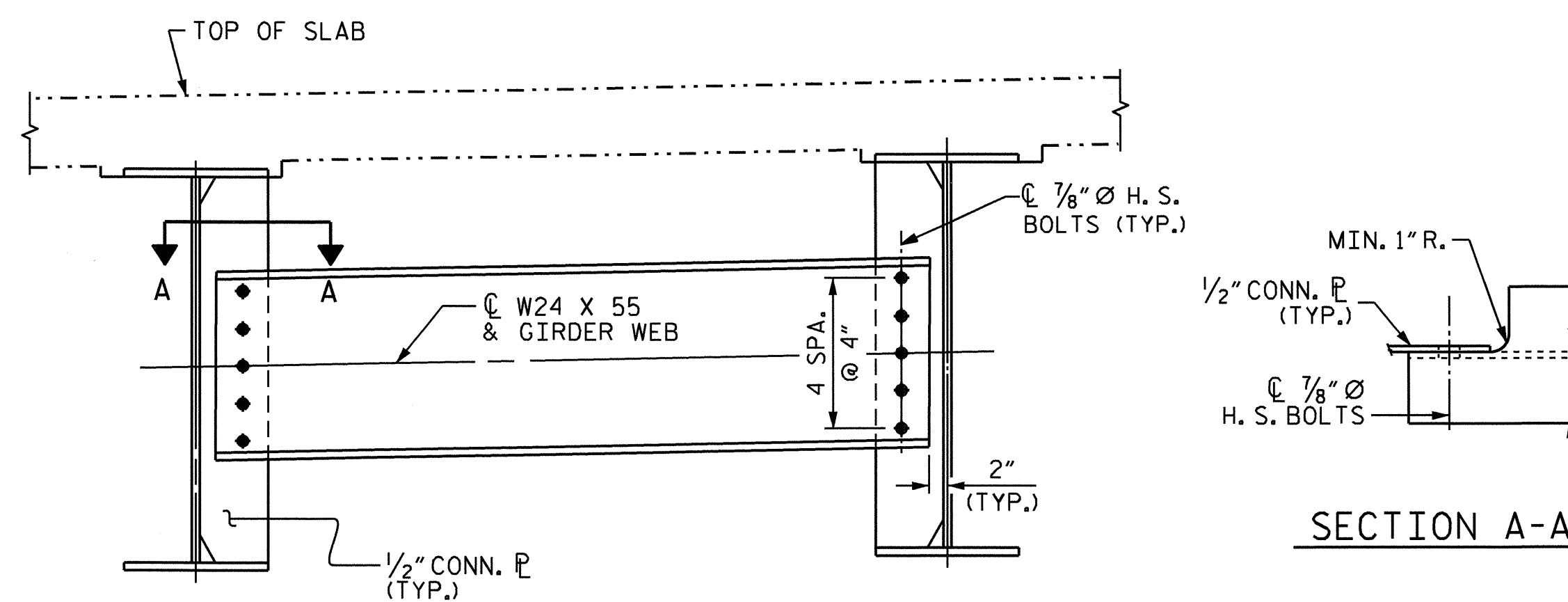
BEARING STIFFENER MAY REQUIRE COPING IF WIDER THAN BOTTOM FLANGE TO AVOID INTERFERENCE WITH THE ANCHOR BOLT.

END OF GIRDERS SHALL BE PLUMB.

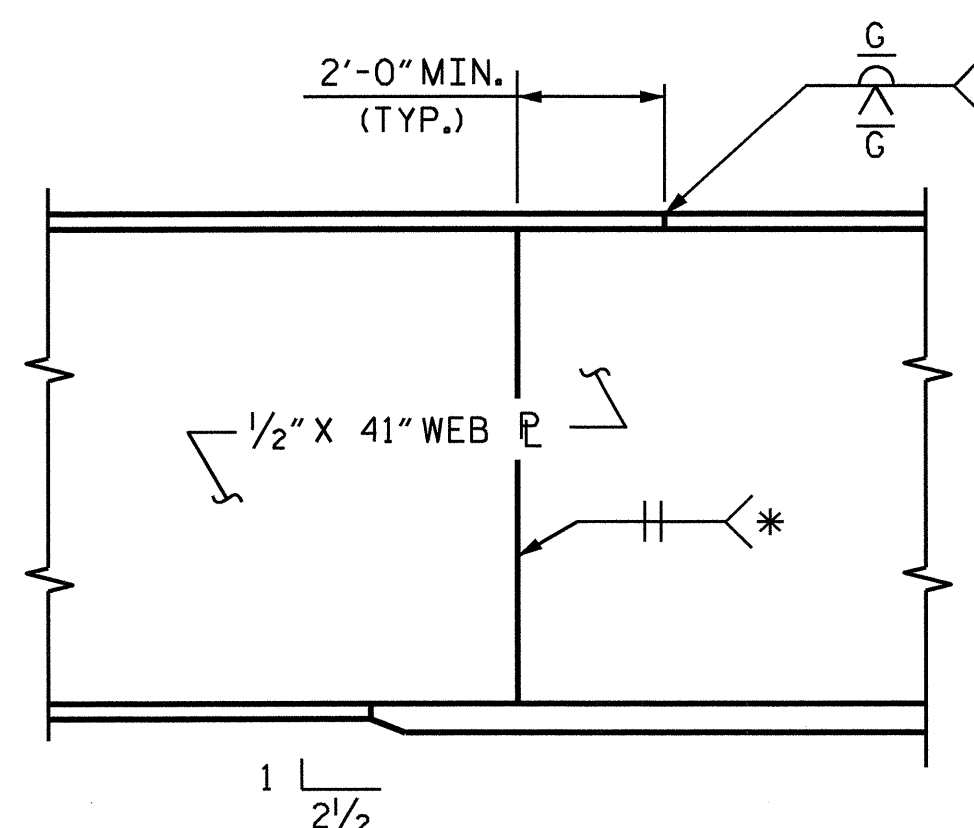
FABRICATORS SHALL DETAIL DIAPHRAGM MEMBERS AND CONNECTIONS FOR FULL DEAD LOAD FIT UP. GIRDERS SHALL BE PLUMB AFTER THE FULL AMOUNT OF DEAD LOAD IS APPLIED.



**END BENT DIAPHRAGM**

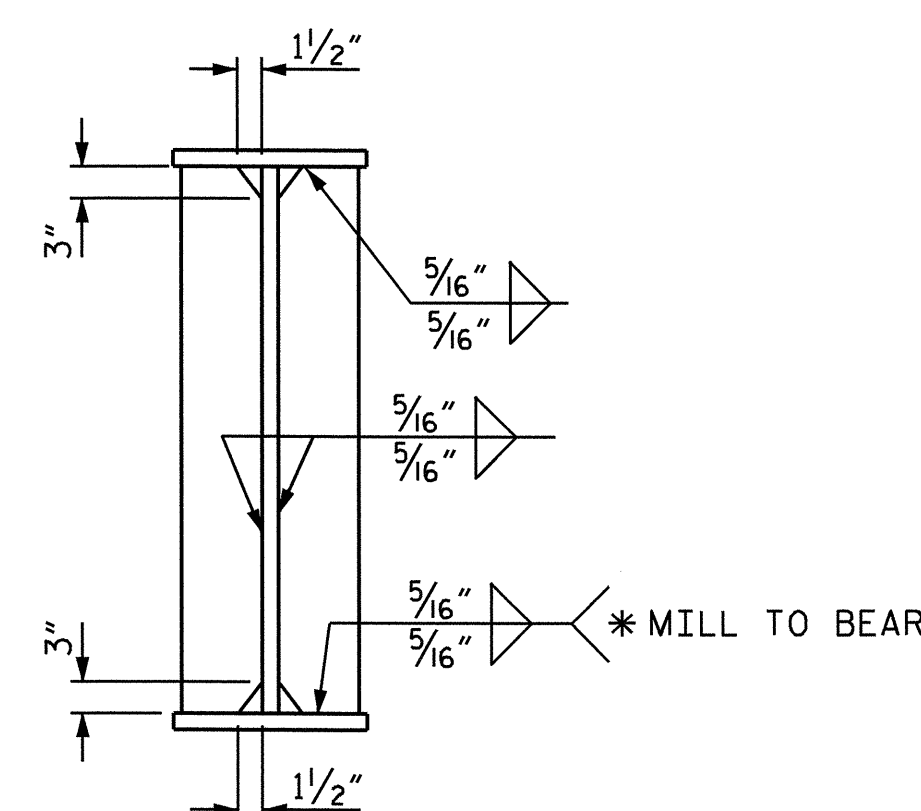


**INTERMEDIATE DIAHPRAGM**



**TYPICAL FLANGE AND WEB BUTT JOINT**

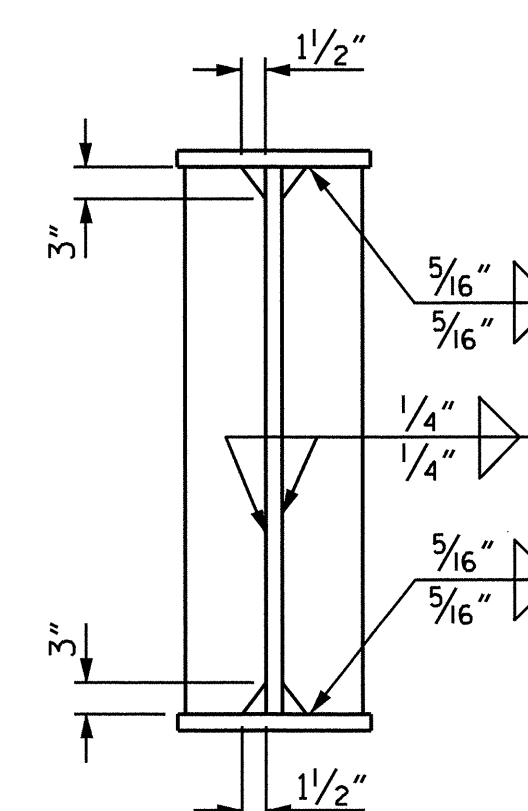
\* GRIND SMOOTH AND FLUSH ON OUTER FACE OF EXTERIOR GIRDERS



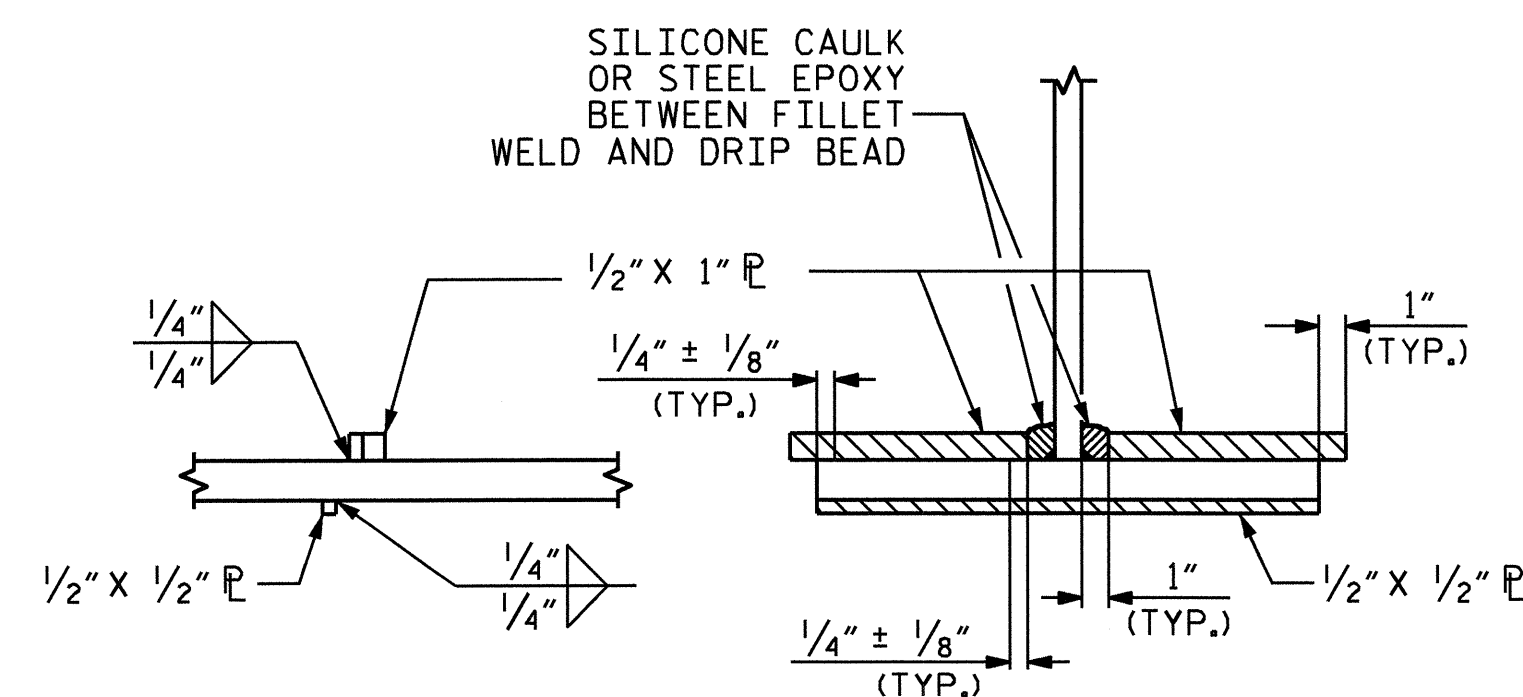
**BEARING STIFFENER**

NOTE: DO NOT CLIP PLATE AT TOP OUTSIDE CORNER OF STIFFENER PLATE.

\* WELD TO BOTTOM FLANGE IS ONLY REQUIRED WHEN BEARING STIFFENER IS ALSO CONNECTOR PLATE



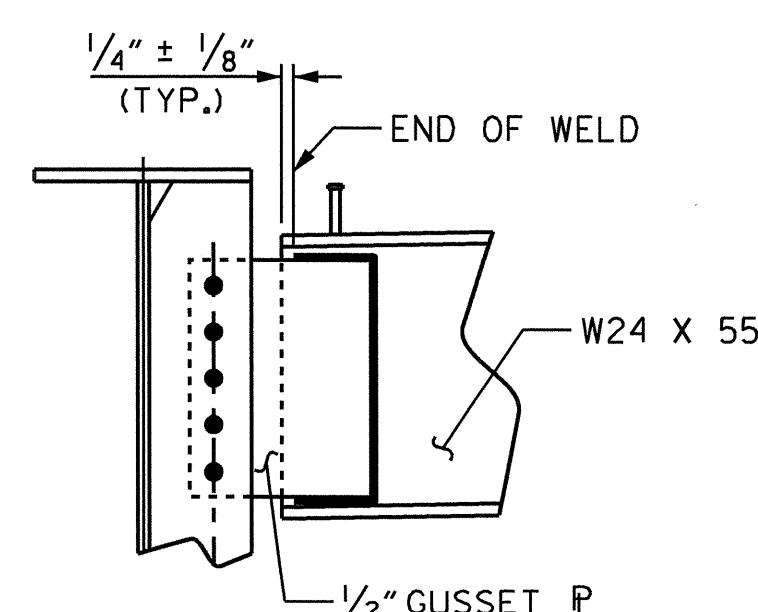
**CONNECTOR PLATE**



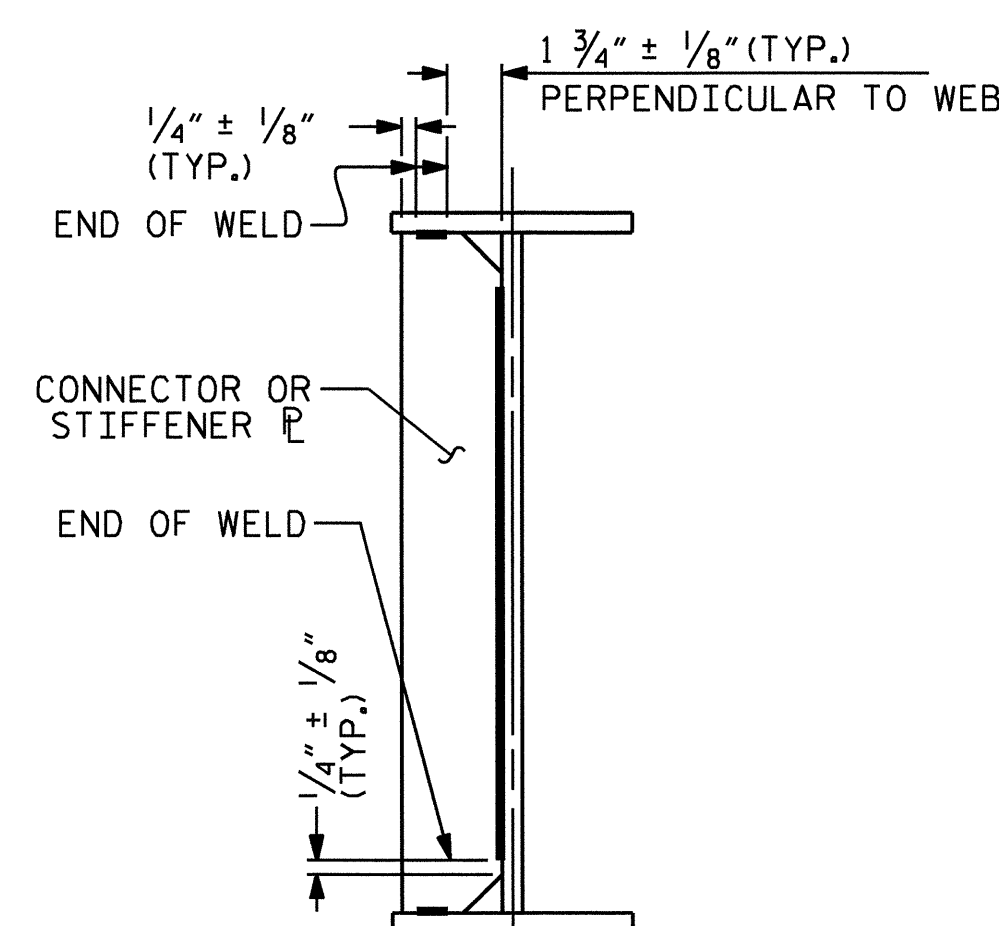
**SIDE VIEW**

**SECTION**

**DRIP BEAD DETAILS**

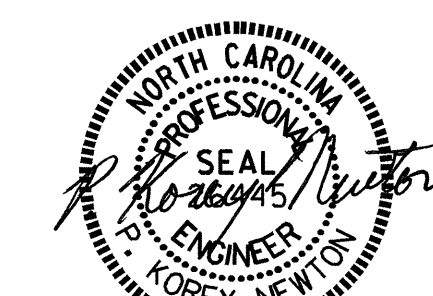


**TYPICAL GUSSET PLATE CONNECTIONS**



**TYPICAL STIFFENER OR CONNECTOR PLATE CONNECTIONS**

**WELD TERMINATION DETAILS**



2/27/2012

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S-9
SUPERSTRUCTURE STRUCTURAL STEEL DETAILS (LEFT LANE)						
REVISIONS						TOTAL SHEETS 52
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

DRAWN BY: P. K. NEWTON DATE: 9/7/11  
 CHECKED BY: I. H. FANG DATE: 12/7/11

24-FEB-2012 15:27  
 R:\S\Structures\Final Plans\S\tr\*\1\B4506.SD.SS1.dgn  
 ifang

STR #1

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

THE PAYMENT FOR THE PIPE SLEEVES SHALL BE INCLUDED IN THE SEVERAL PAY ITEMS.

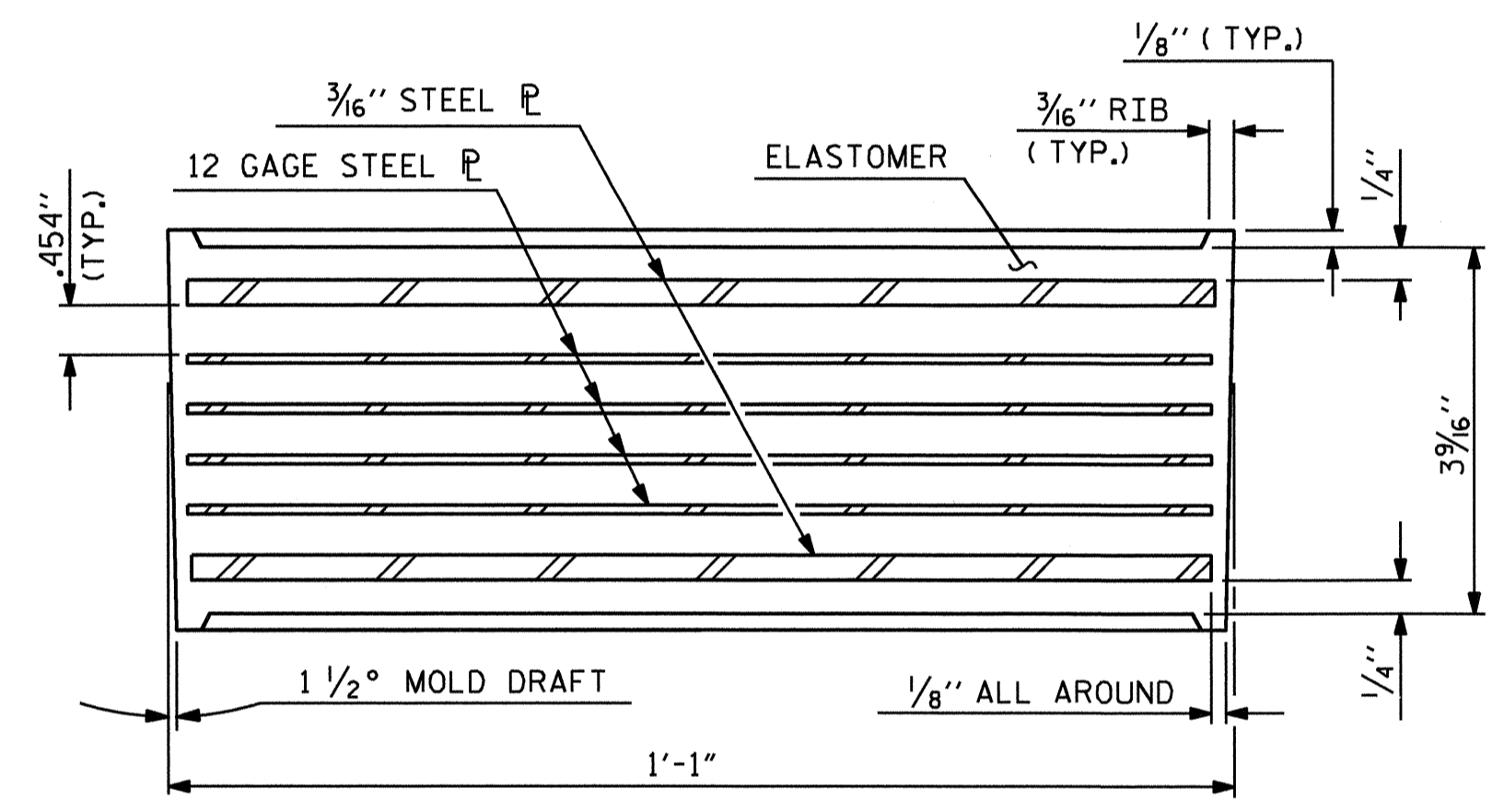
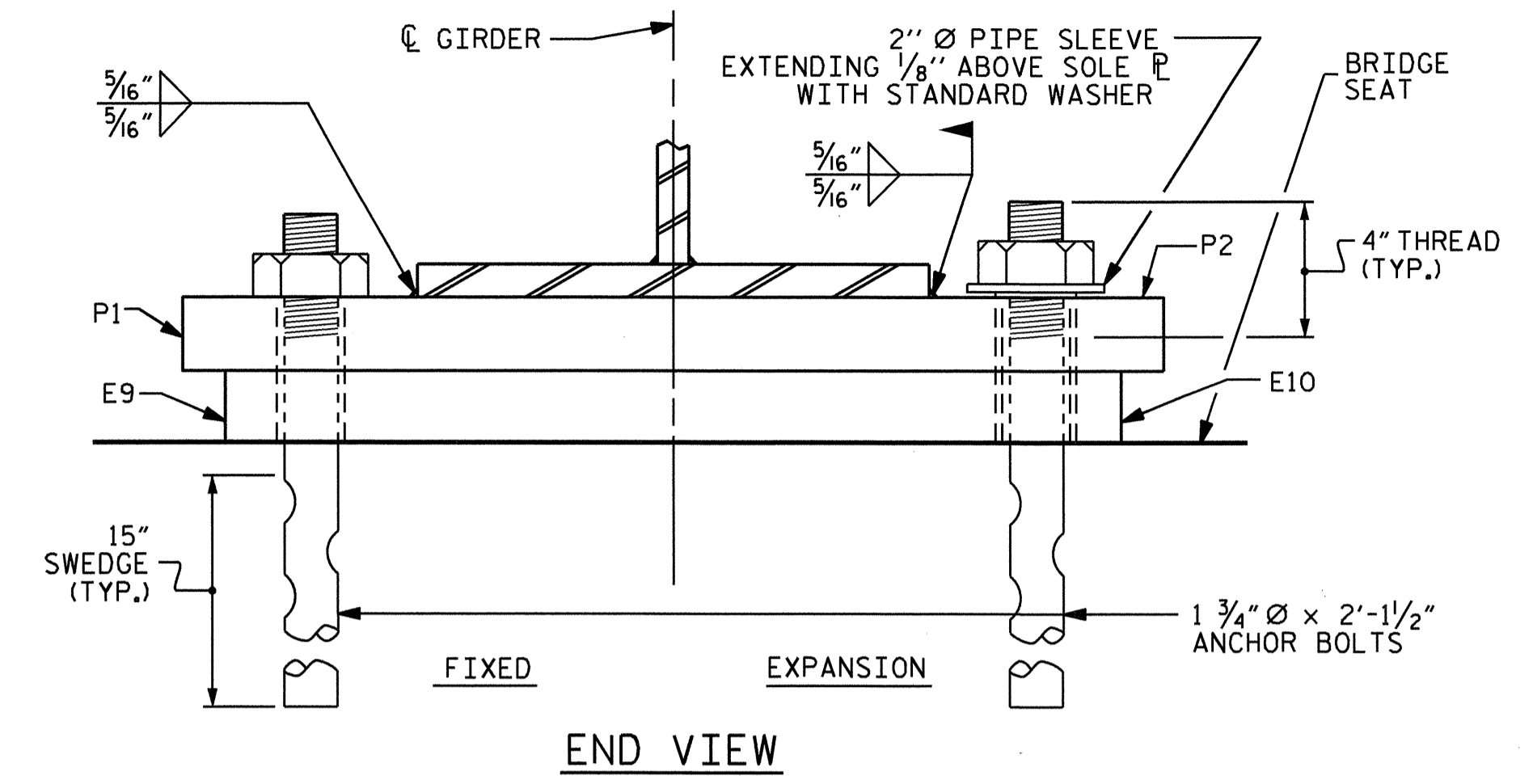
FOR AASHTO M270 GRADE 50W STRUCTURAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 50W AND SHALL NOT BE GALVANIZED. ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

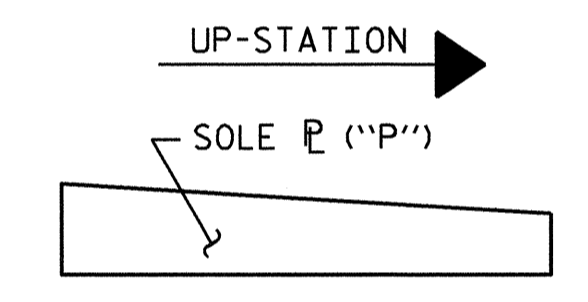
WHEN FIELD WELDING THE SOLE PLATE TO THE GIRDER FLANGE, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

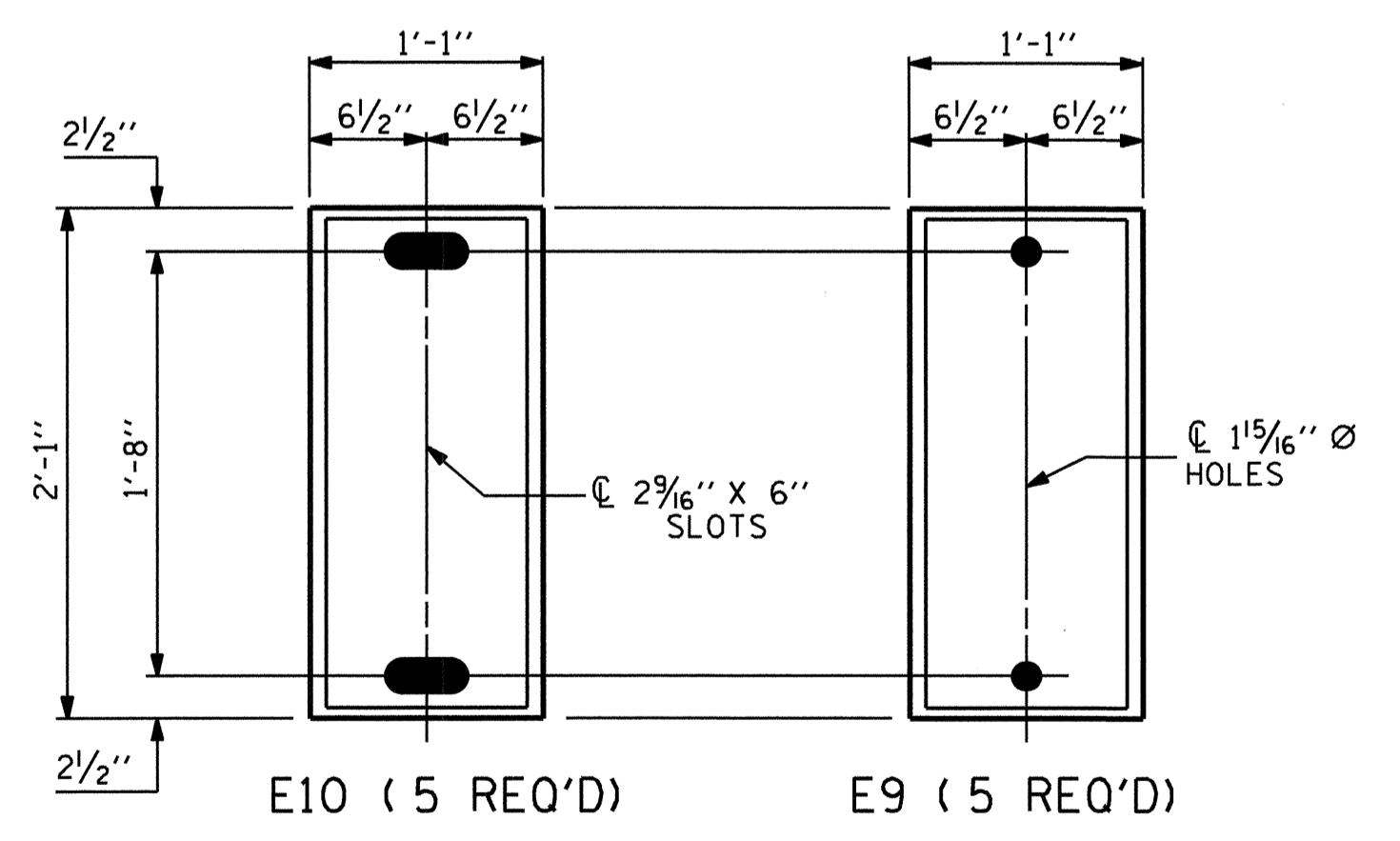
ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS



TYPICAL SECTION OF ELASTOMERIC BEARING

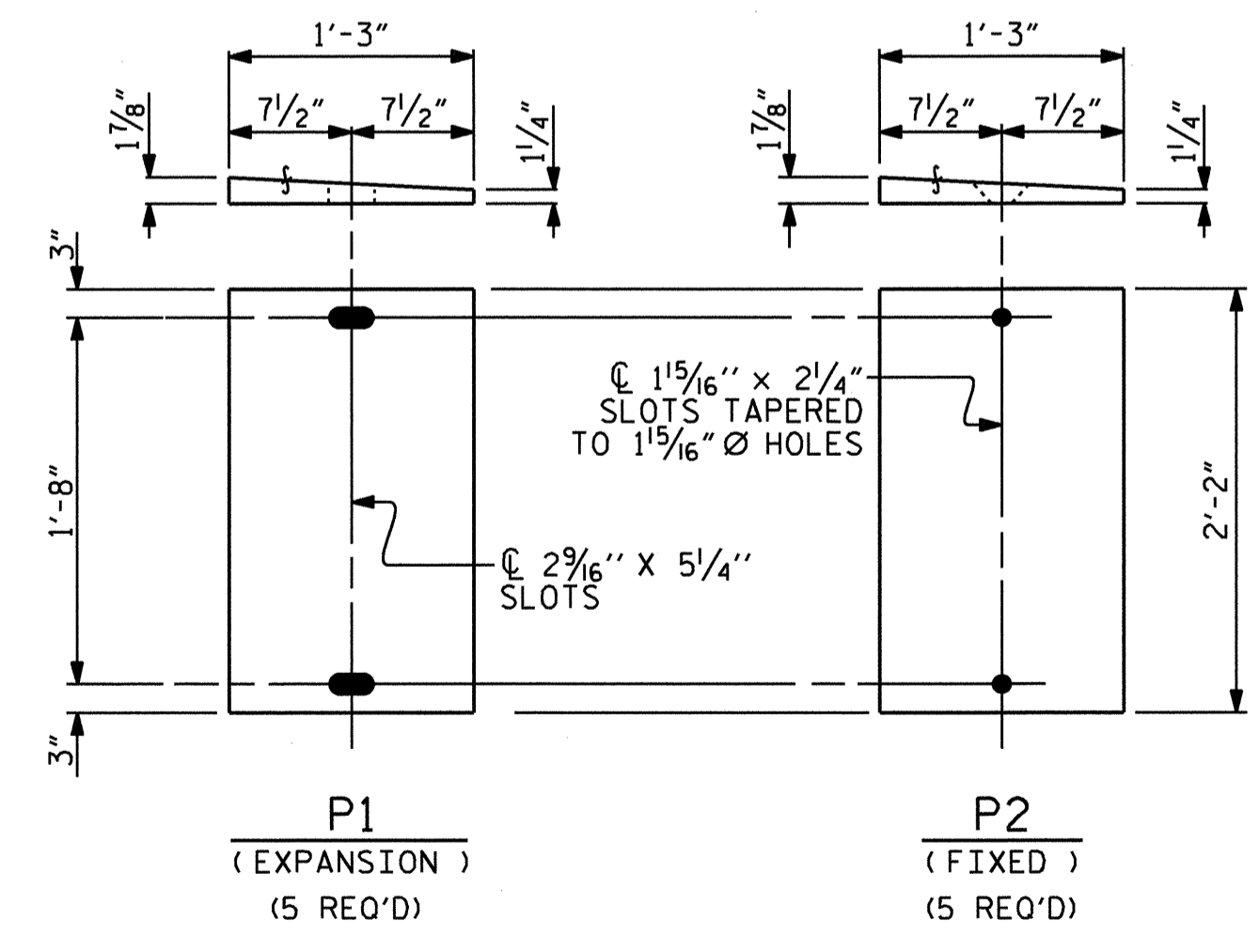


SOLE PLATE PLACEMENT DETAIL



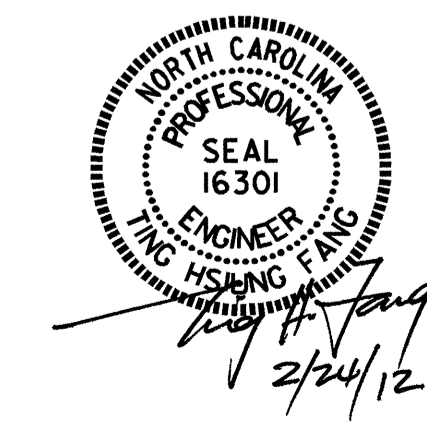
PLAN VIEW OF ELASTOMERIC BEARING

TYPE V



SOLE PLATE DETAILS

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

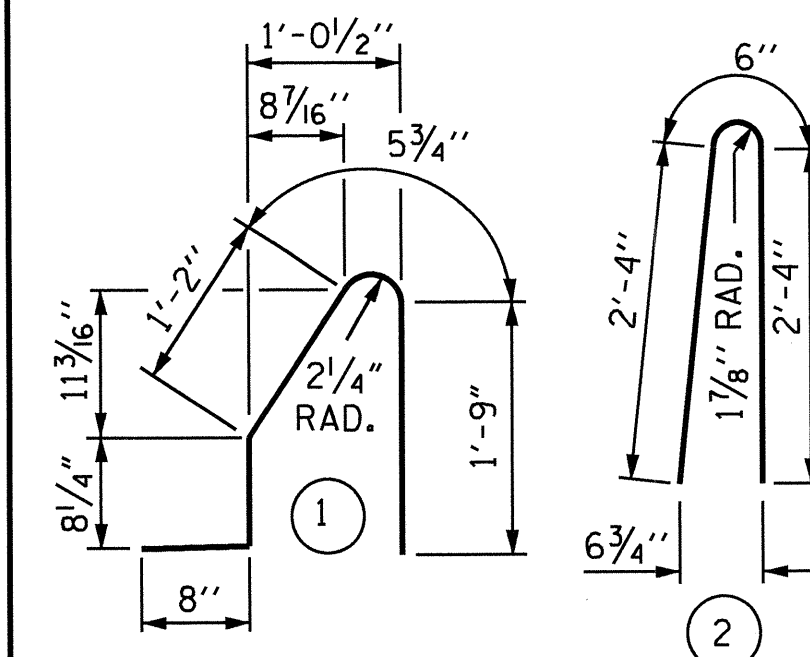


STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
**ELASTOMERIC BEARING**  
**DETAILS**  
 (STEEL SUPERSTRUCTURE)  
 (LEFT LANE)

REVISIONS						SHEET NO. S-10
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 52
2			4			

ASSEMBLED BY : Q.T. NGUYEN	DATE : 7-18-11
CHECKED BY : T. H. FANG	DATE : 12-07-11
DRAWN BY : EEM 10/95	REV. 10/17/00 RWW/LES
CHECKED BY : PEK 10/95	REV. 7/10/01 LES/RDR
	REV. 5/1/06 TLA/GM

**BAR TYPES**



ALL BAR DIMENSIONS ARE OUT TO OUT

**BILL OF MATERIAL**

FOR CONCRETE BARRIER RAIL ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	32	#5	STR	29'-7"	987
* B2	32	#5	STR	14'-0"	467
* B3	32	#5	STR	14'-6"	484
* S1	220	#5	1	4'-9"	1090
* S2	220	#5	2	5'-2"	1186
* EPOXY COATED REINFORCING STEEL 4,214 LBS.					
CLASS AA CONCRETE 22.2 CU. YDS.					
CONCRETE BARRIER RAIL					
DECK				221.62	LIN. FT.
APPROACH SLABS				44.33	LIN. FT.
TOTAL				265.95	LIN. FT.

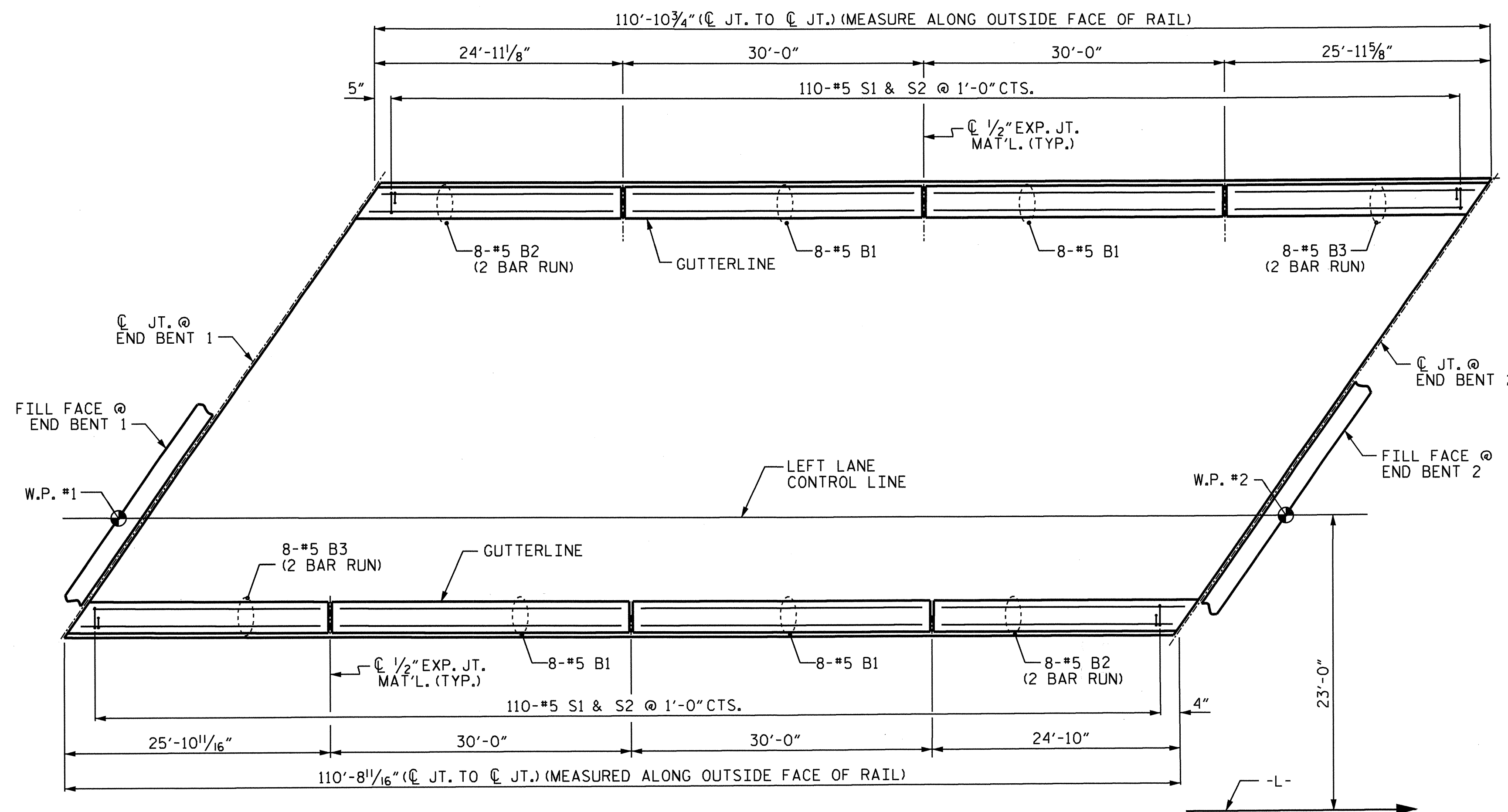
**NOTES**

THE BARRIER RAIL IN SPAN A SHALL NOT BE CAST UNTIL THE SLAB CONCRETE HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

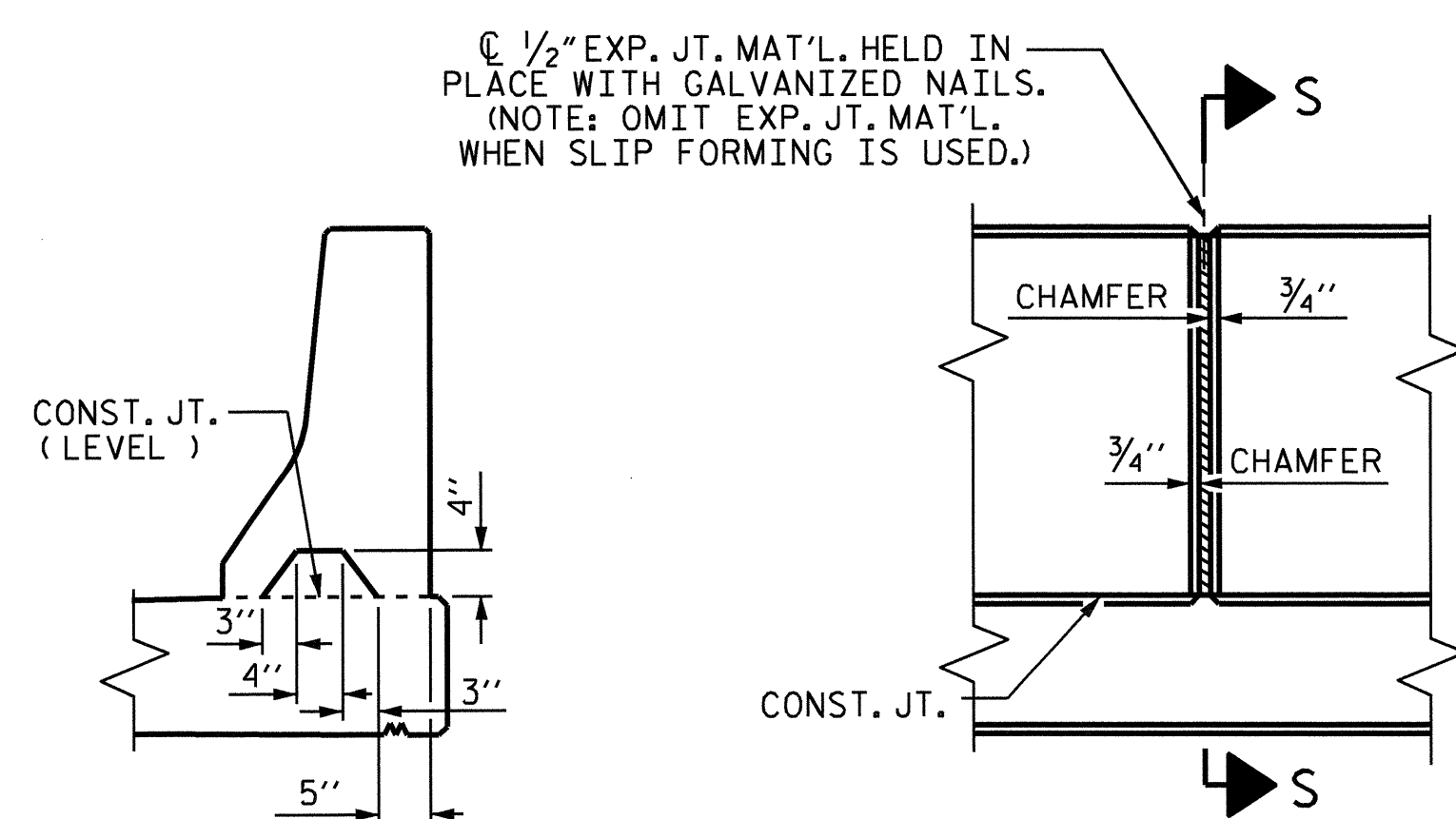
ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

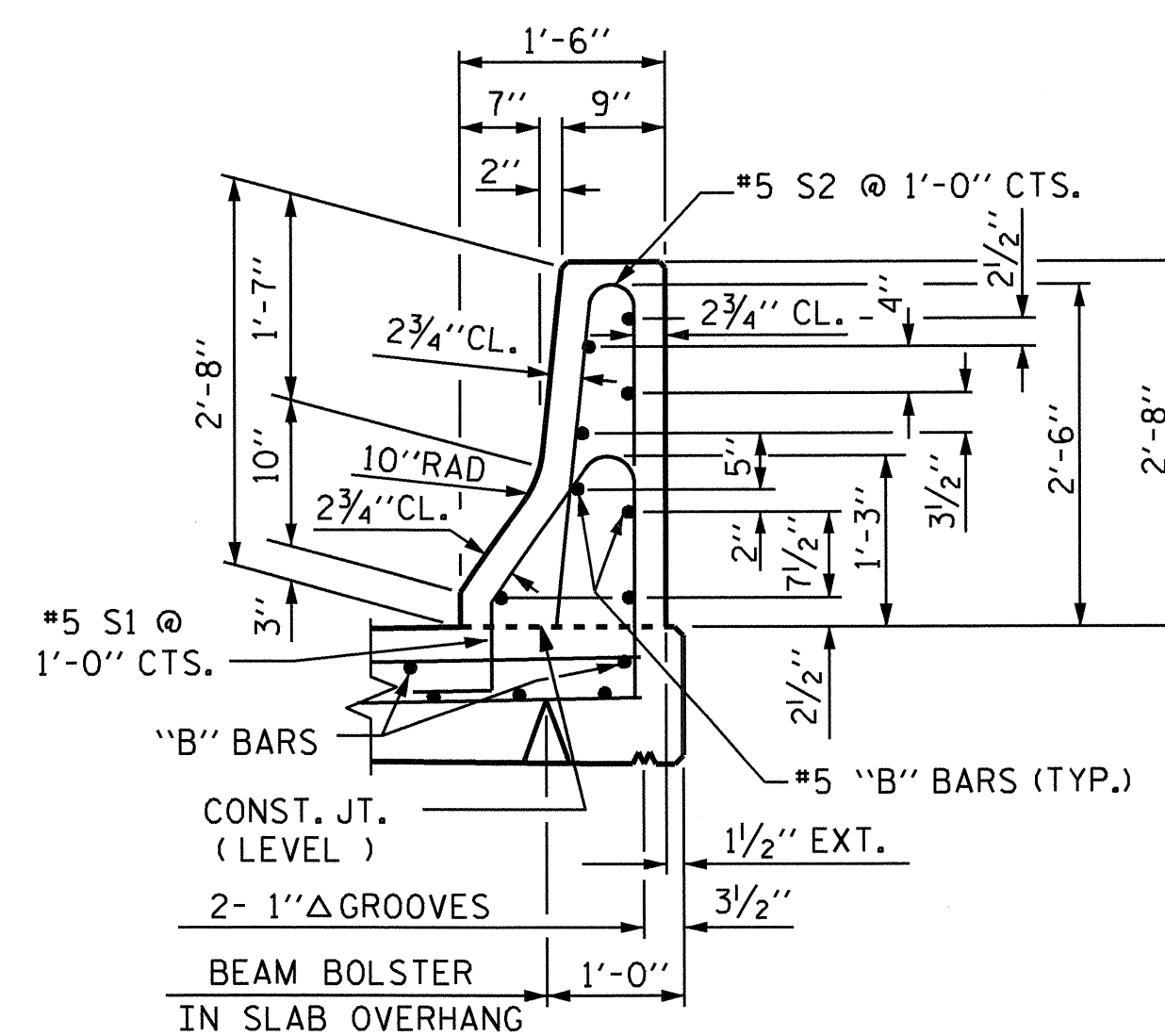
THE COST OF THE BARRIER RAIL ON THE APPROACH SLAB SHALL BE INCLUDED IN THE LINEAR FOOT CONTRACT PRICE BID FOR "CONCRETE BARRIER RAIL".



**PLAN OF BARRIER RAIL**



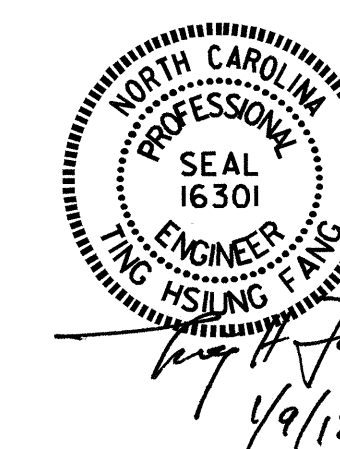
**ELEVATION AT EXPANSION JOINTS  
BARRIER RAIL DETAILS**



**SECTION THRU RAIL**

**SECTION S-S  
AT DAM IN OPEN JOINT  
(THIS IS TO BE USED ONLY  
WHEN SLIP FORM IS USED)**

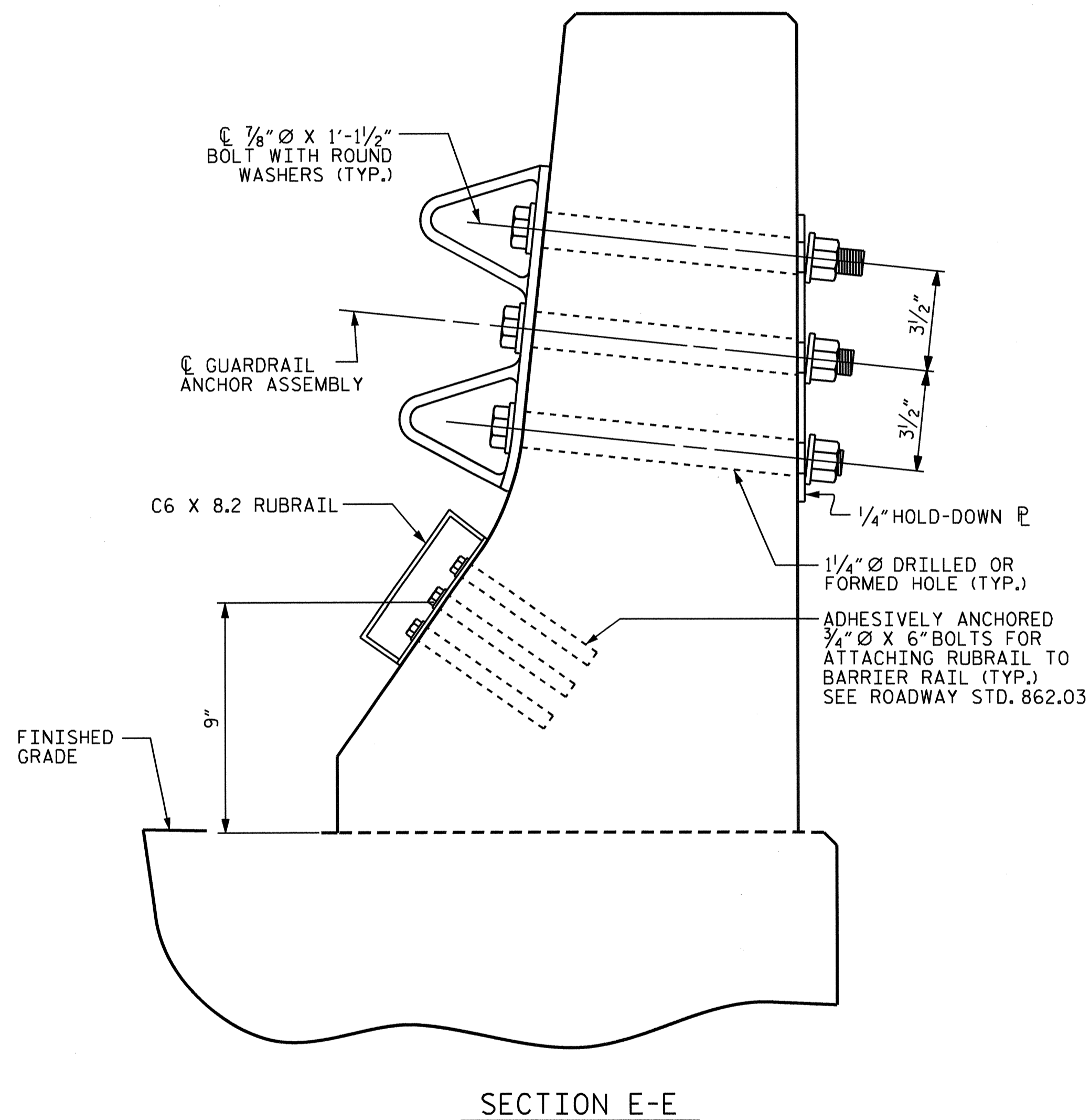
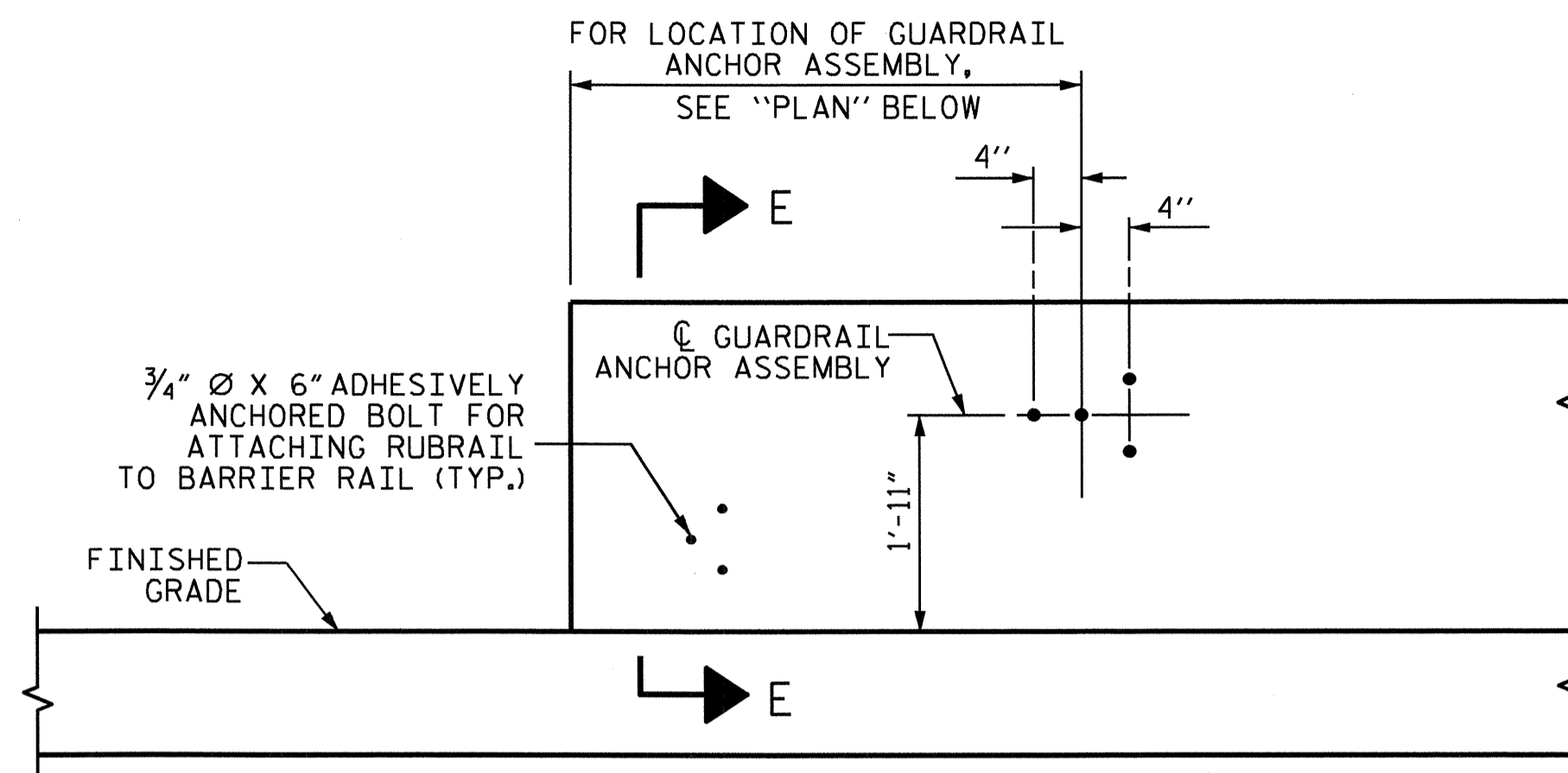
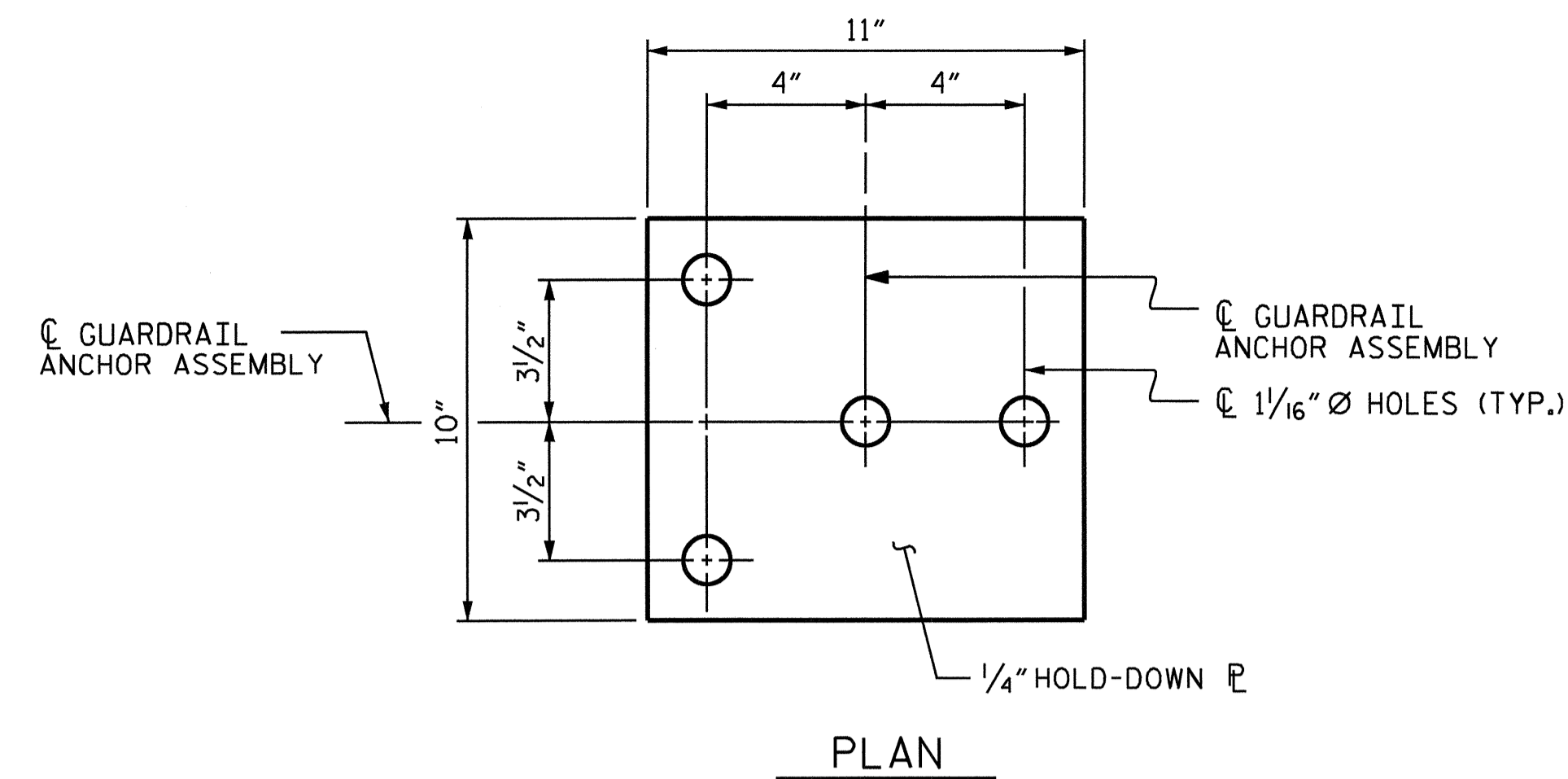
PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-



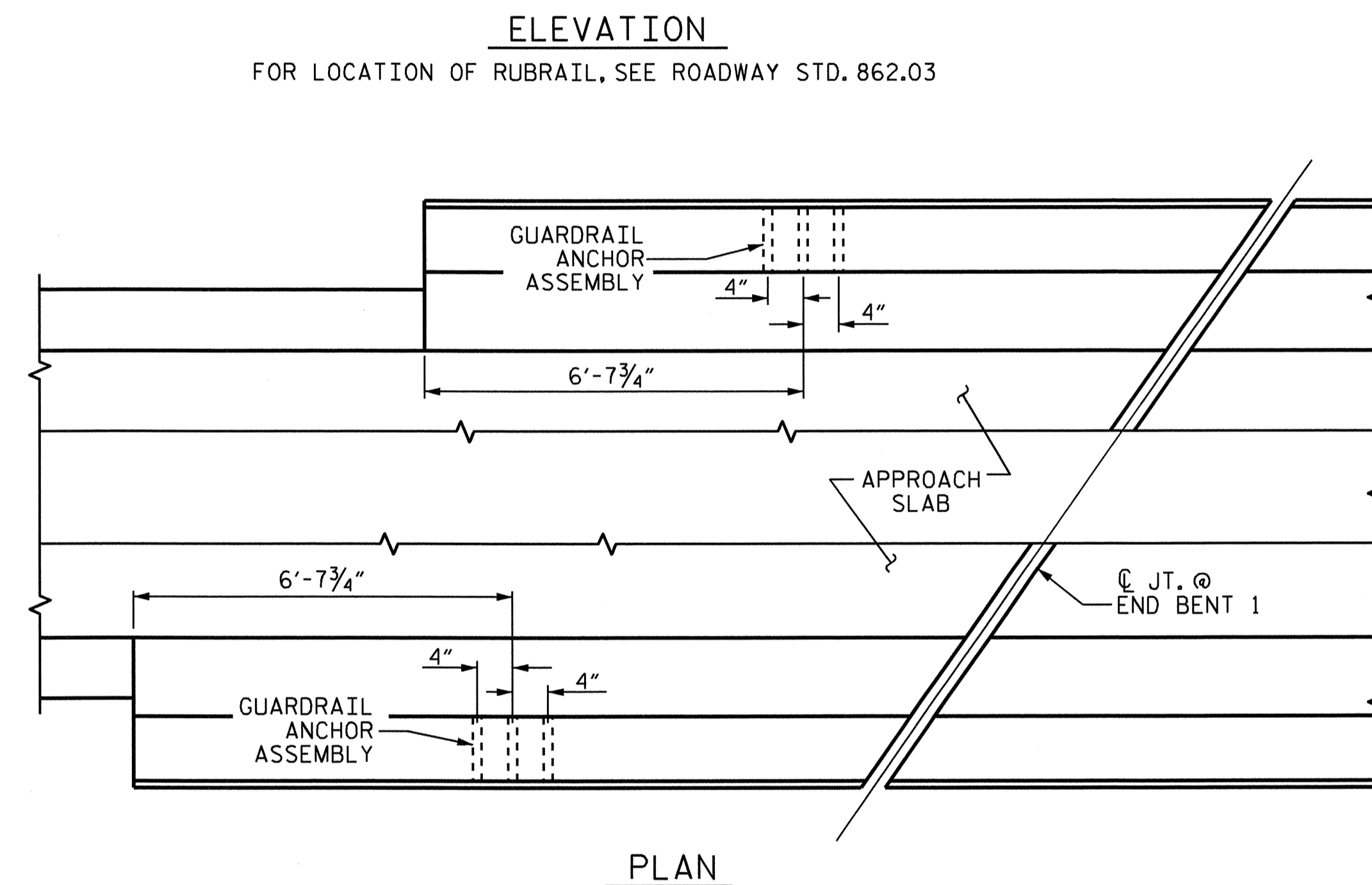
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**STANDARD  
 CONCRETE  
 BARRIER RAIL**  
 (LEFT LANE)

ASSEMBLED BY : QT NGUYEN DATE : 7-18-11  
 CHECKED BY : T. H. FANG DATE : 12-05-11  
 DRAWN BY : ARB 5/87 REV. 10/17/00 RWW/LES  
 CHECKED BY : SJD 9/87 REV. 5/7/03R RWW/JTE  
 REV. 5/1/06R TLA/GM

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-11	
1			3			TOTAL SHEETS	
2			4			52	



**GUARDRAIL ANCHOR ASSEMBLY DETAILS**



**LOCATION OF ANCHORS FOR GUARDRAIL**  
END BENT 1 SHOWN, END BENT 2 SIMILAR

**NOTES**

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS, THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

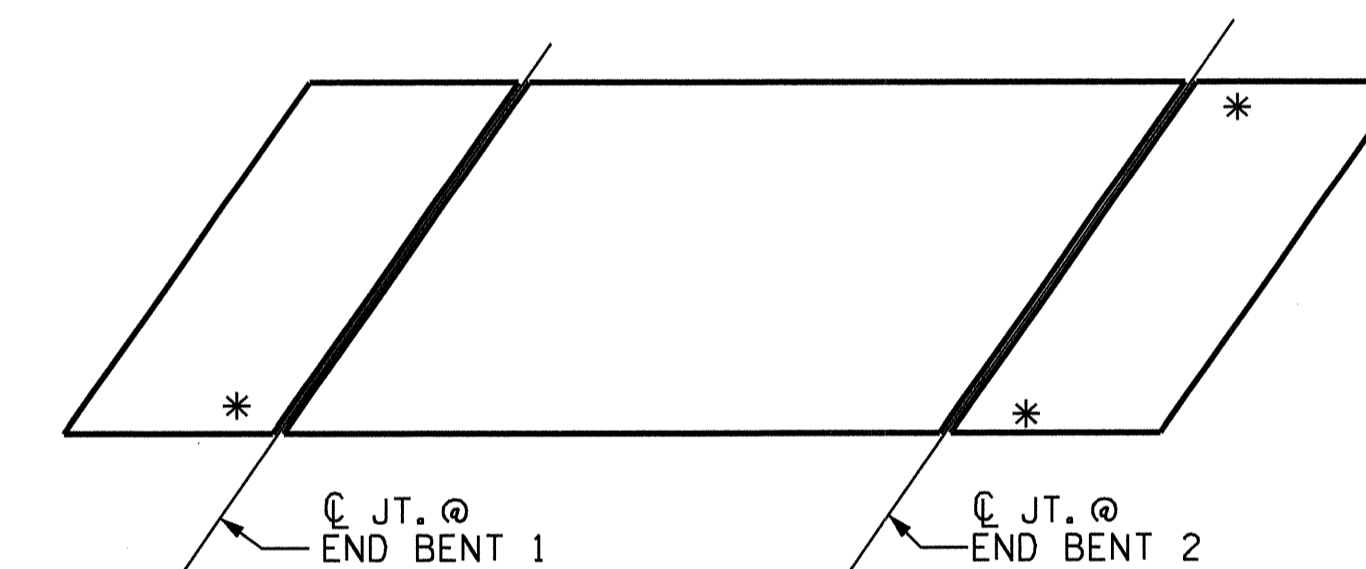
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

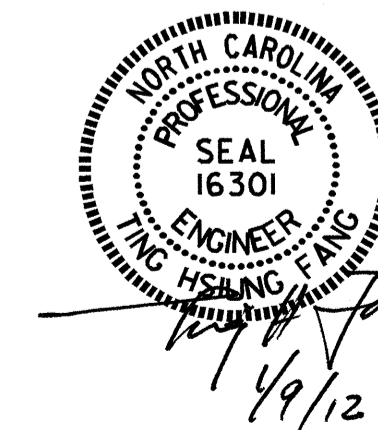
THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



**SKETCH SHOWING POINTS OF ATTACHMENTS**  
\* DENOTES GUARDRAIL ANCHOR ASSEMBLY

PROJECT NO. B-4506  
FORSYTH COUNTY  
STATION: 25+98.15 -L-



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
STANDARD  
GUARDRAIL ANCHORAGE  
FOR BARRIER RAIL  
(LEFT LANE)

ASSEMBLED BY : O. T. NGUYEN DATE : 7-18-11  
CHECKED BY : T. H. FANG DATE : 12-02-11  
DRAWN BY : TLA 5/06  
CHECKED BY : GM 5/06

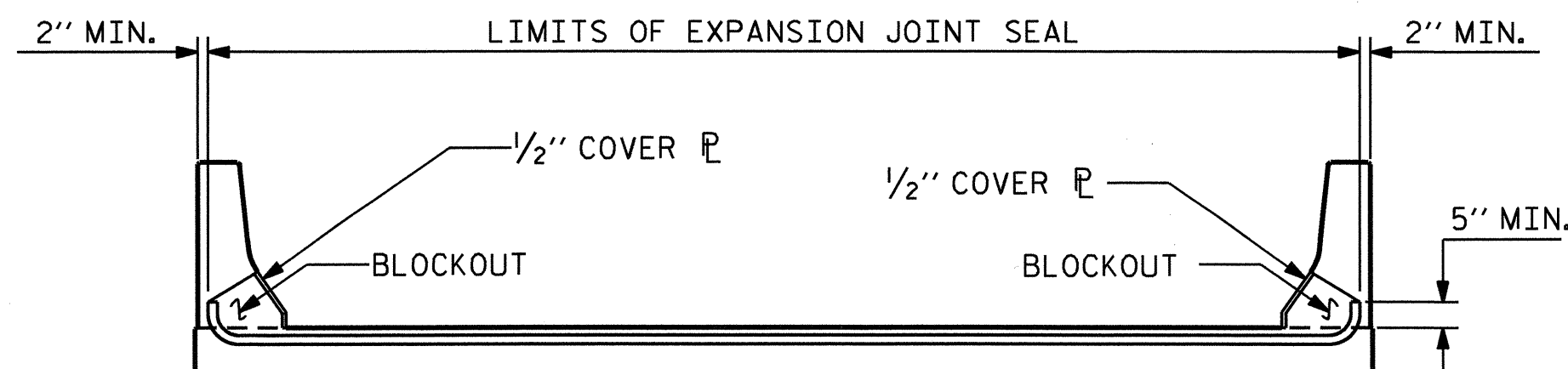
ADDED 5/1/06R KMM/GM  
09-JAN-2012 16:34  
R:\Structures\Final Plans\Str\*1\NB4506.SD.GRI.dgn  
kpnewton

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-12	
1			3			TOTAL SHEETS	
2			4			26	

STR #1 STD. NO. GRA2

MOVEMENT AND SETTING AT EXPANSION JOINT					
END BENT	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
1	124°-45'-32"	1 1/8"	1 5/8"	1 1/2"	1 1/4"
2	125°-12'-42"	0"	1 1/2"	1 1/2"	1 1/2"

TOTAL MOVEMENT IS CALCULATED ALONG THE CENTERLINE OF ROADWAY. JOINT OPENINGS ARE MEASURED PERPENDICULAR TO THE JOINT.



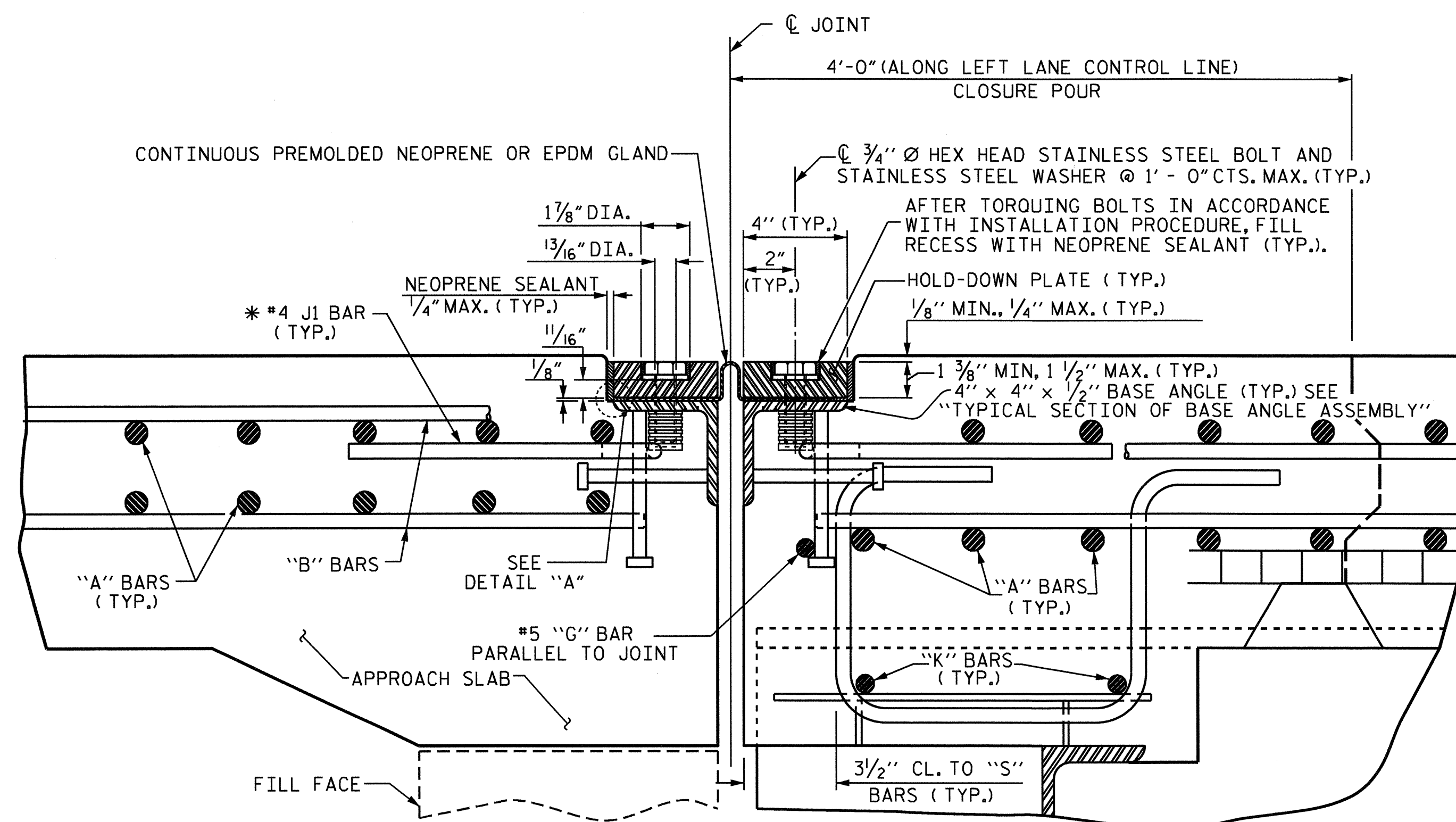
SKETCH SHOWING LIMITS OF EXPANSION JOINT SEAL

## INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4/8" TO 4/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 1/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. THE TORQUE WRENCH SHALL BE CALIBRATED IN ACCORDANCE WITH SECTION 440-10 (D) OF THE STANDARD SPECIFICATIONS. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES AND THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, COMPLETELY FILL THESE RECESSES WITH NEOPRENE SEALANT.

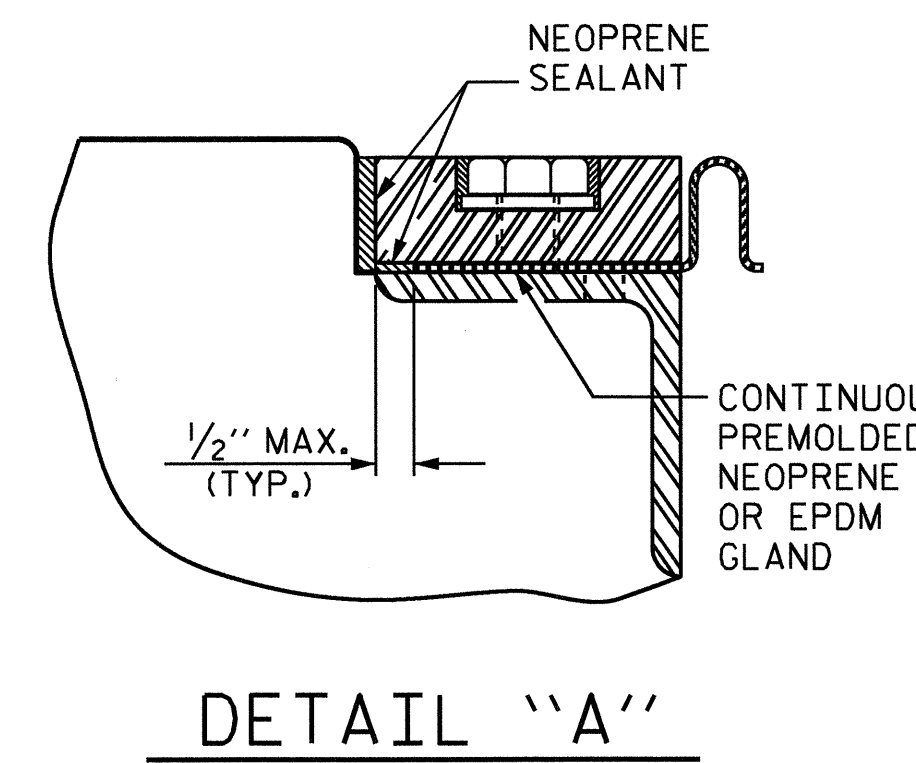
## GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MIN.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED. SEE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
7. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE GROUND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
8. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
9. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
10. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

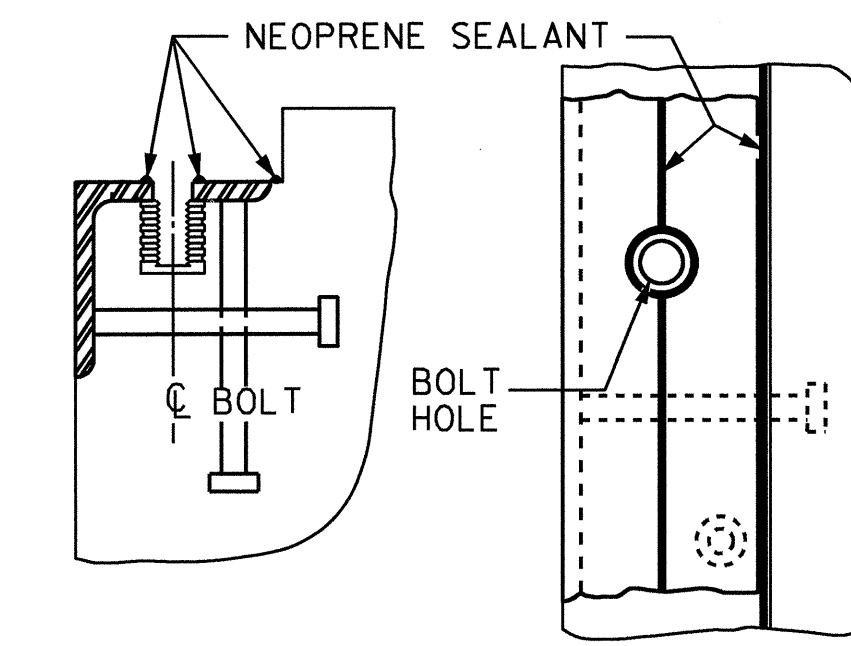


## EXPANSION JOINT DETAILS

THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. \* J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.



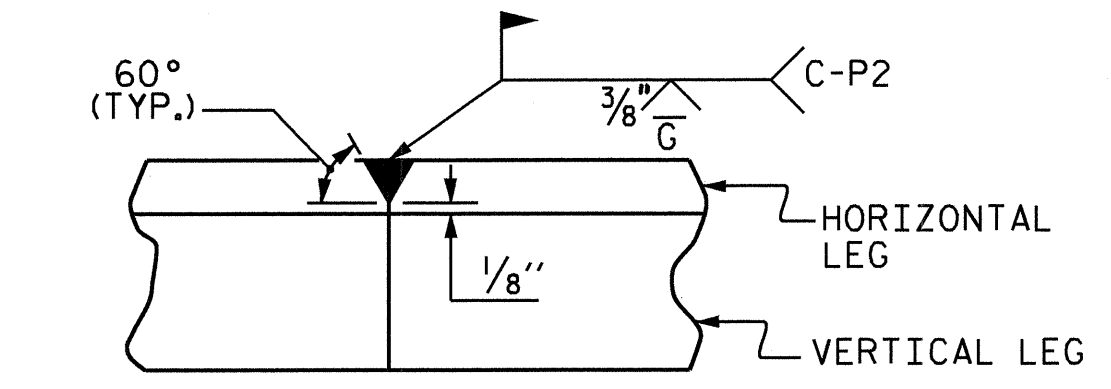
DETAIL "A"



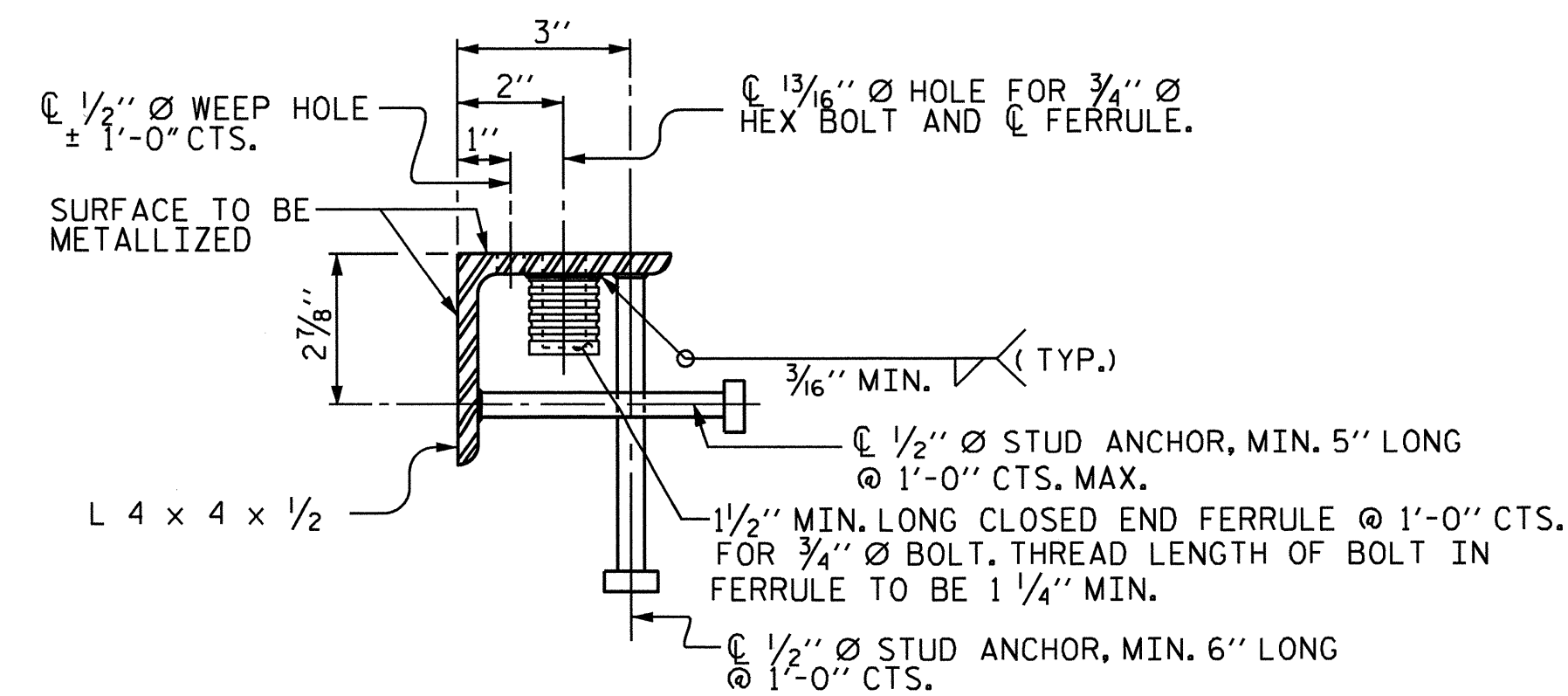
CROSS SECTION

PLAN VIEW

INSTALLATION SKETCH



DETAIL - FIELD WELD SPLICE OF BASE ANGLE

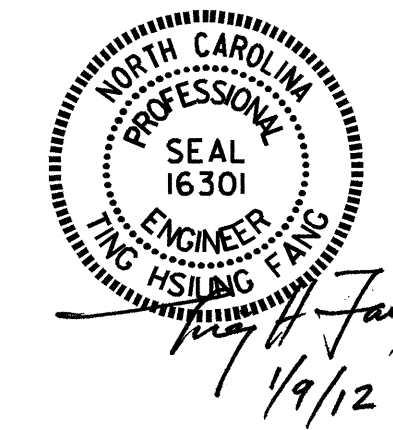


TYPICAL SECTION OF BASE ANGLE ASSEMBLY

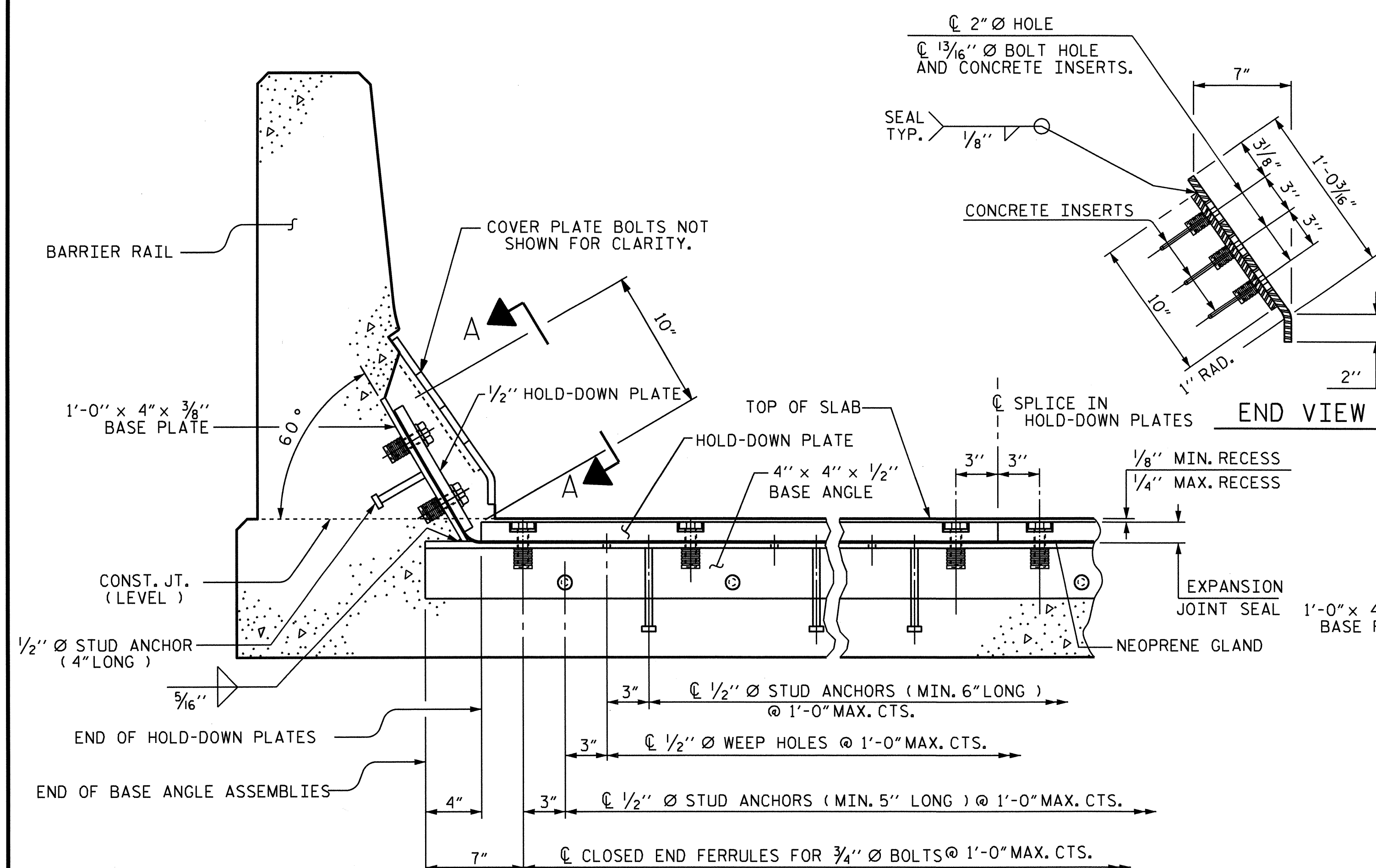
PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 1 OF 2

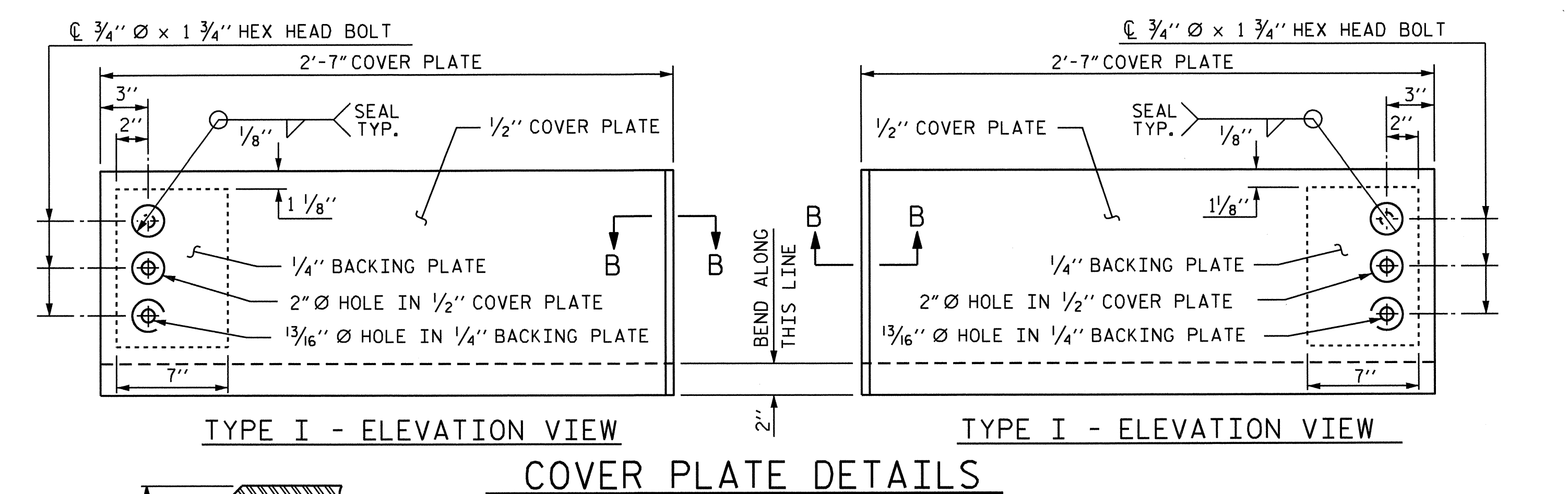
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD					
EXPANSION JOINT SEAL DETAILS (LEFT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		



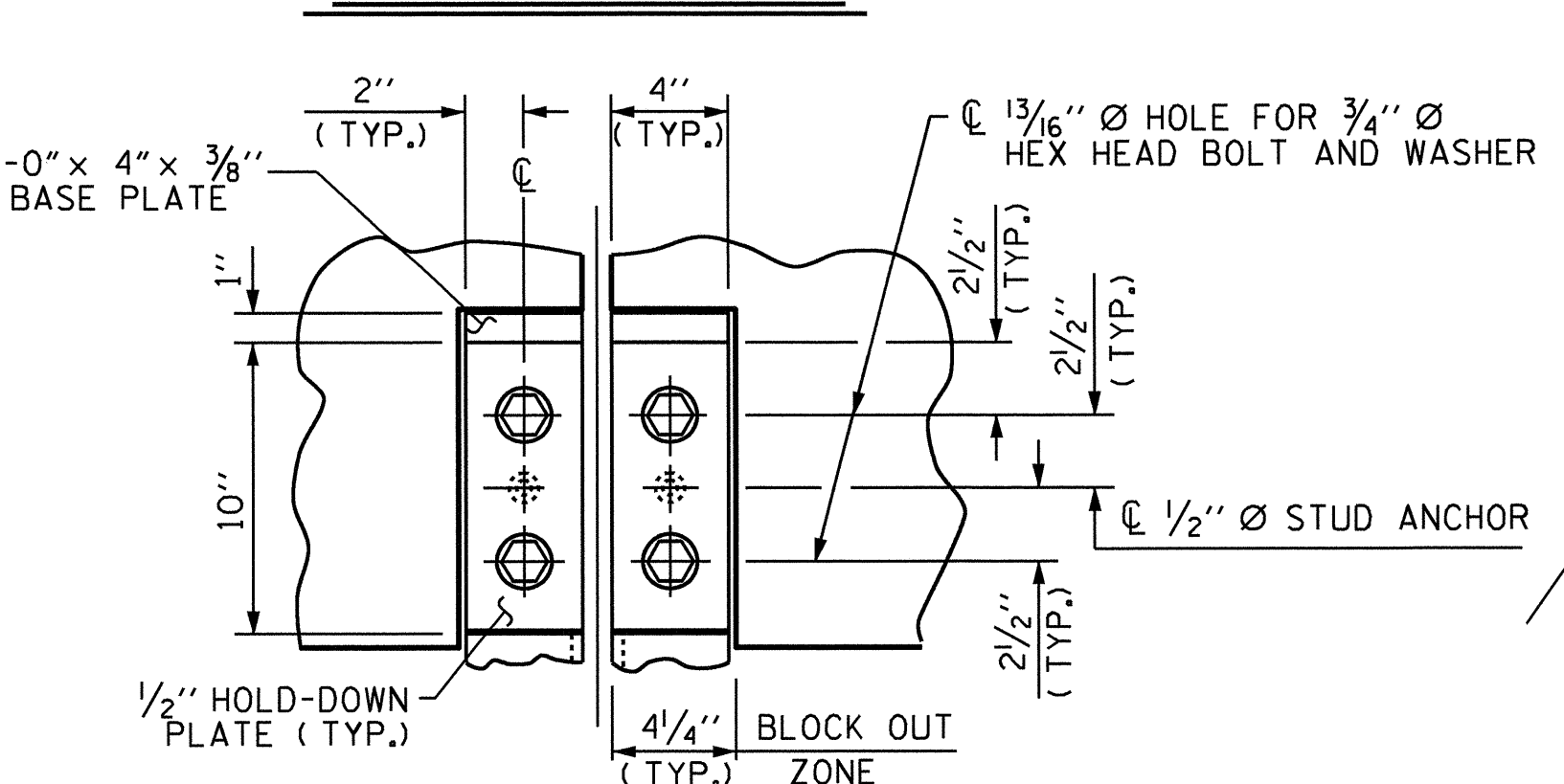
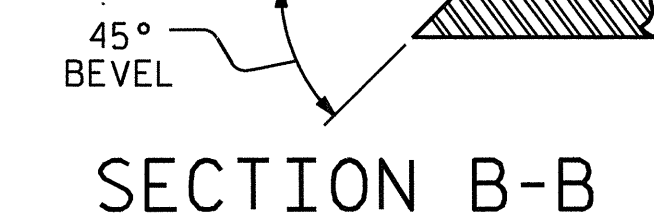
ASSEMBLED BY : O. T. NGUYEN	DATE : 10/3/11
CHECKED BY : T. H. FANG	DATE : 10/10/11
DRAWN BY : REK 9/87	REV. 10/17/00 RWW/LES
CHECKED BY : CRK 10/87	REV. 5/7/03R RWW/JTE
	REV. 5/1/06 TLA/GM



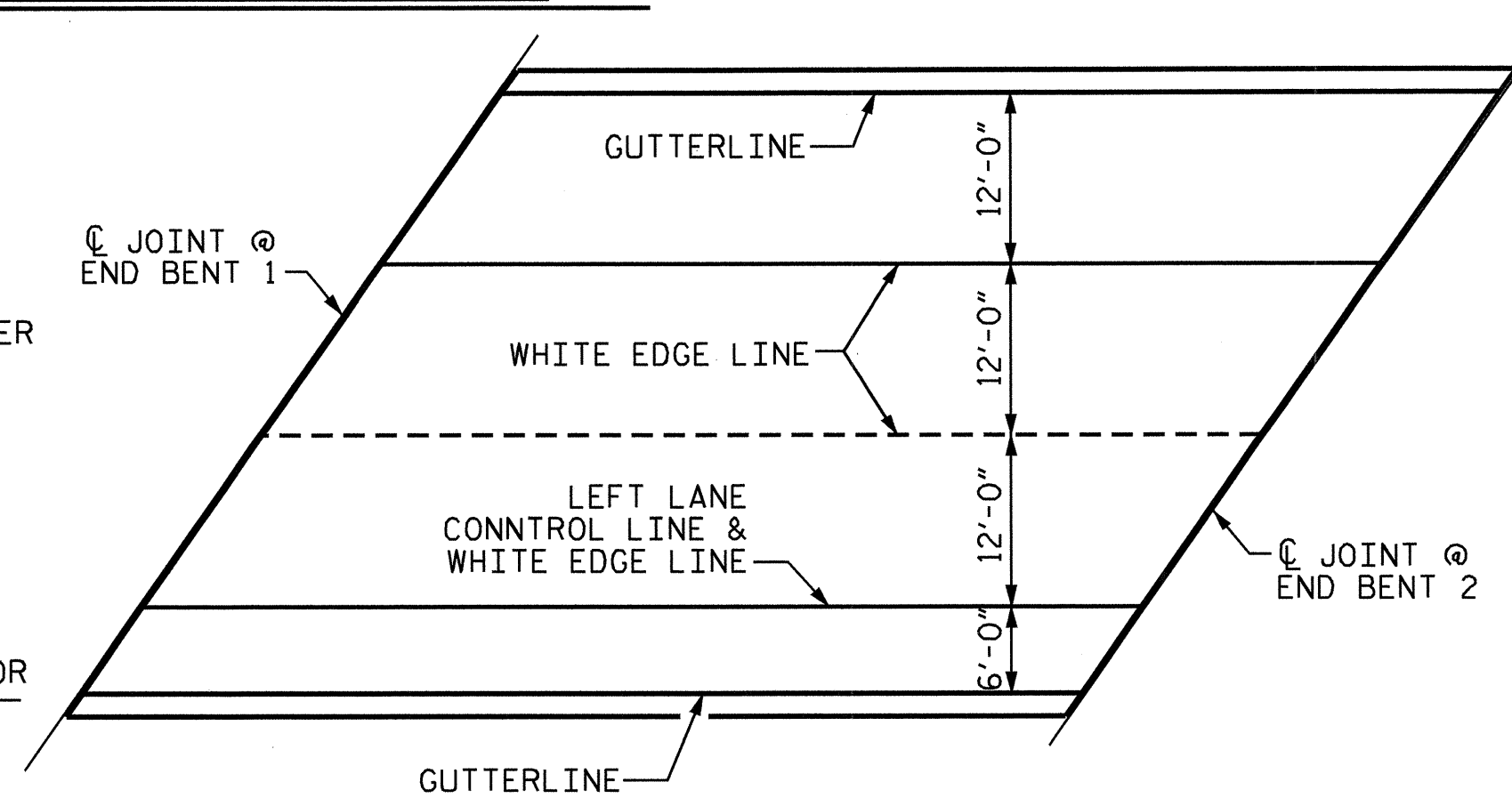
SECTION THRU RAIL NORMAL TO JOINT



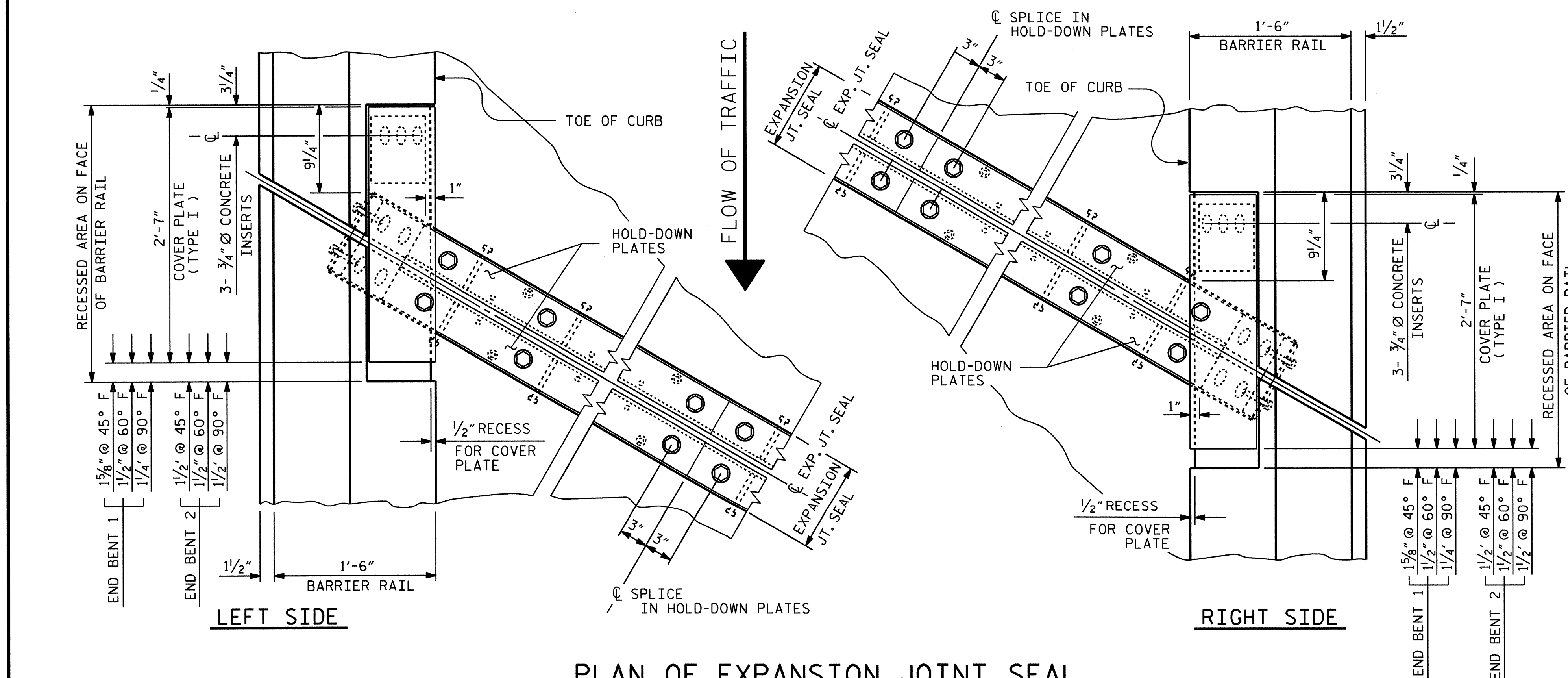
COVER PLATE DETAILS



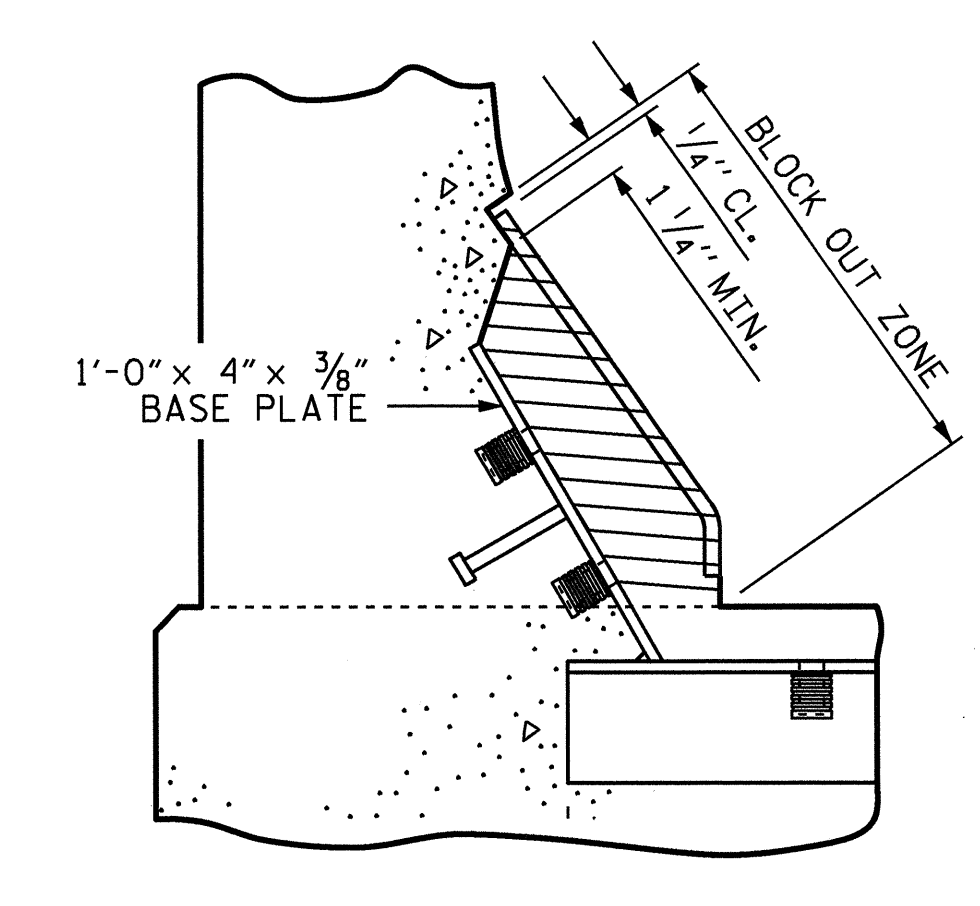
SECTION A-A



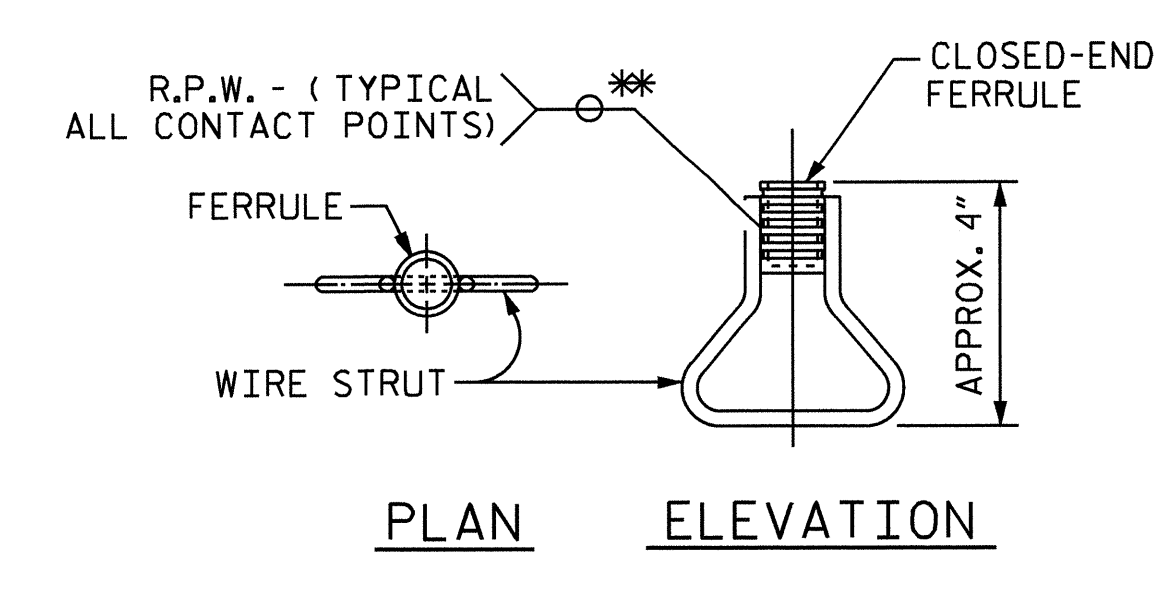
PAVEMENT MARKING ALIGNMENT



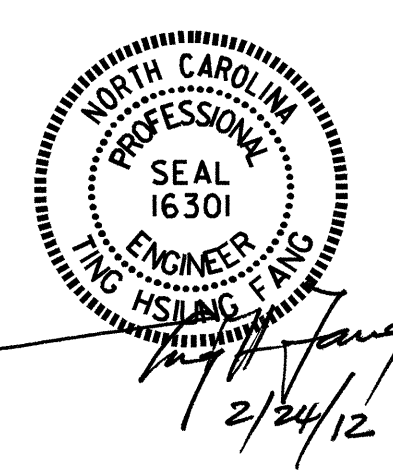
PLAN OF EXPANSION JOINT SEAL



BLOCK OUT DETAIL  
SEE "SECTION A-A" FOR OTHER DETAILS.



CONCRETE INSERT



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 2

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 EXPANSION JOINT  
 SEAL DETAILS  
 FOR BARRIER RAIL  
 (LEFT LANE)

ASSEMBLED BY : O. T. NGUYEN DATE : 10/03/11  
 CHECKED BY : T. H. FANG DATE : 10/10/11  
 DRAWN BY : REK 9/87 REV. 7/17/88 RWW/LES  
 CHECKED BY : CRK 10/87 REV. 10/17/00 RWW/LES  
 REV. 5/1/06 TLA/GM

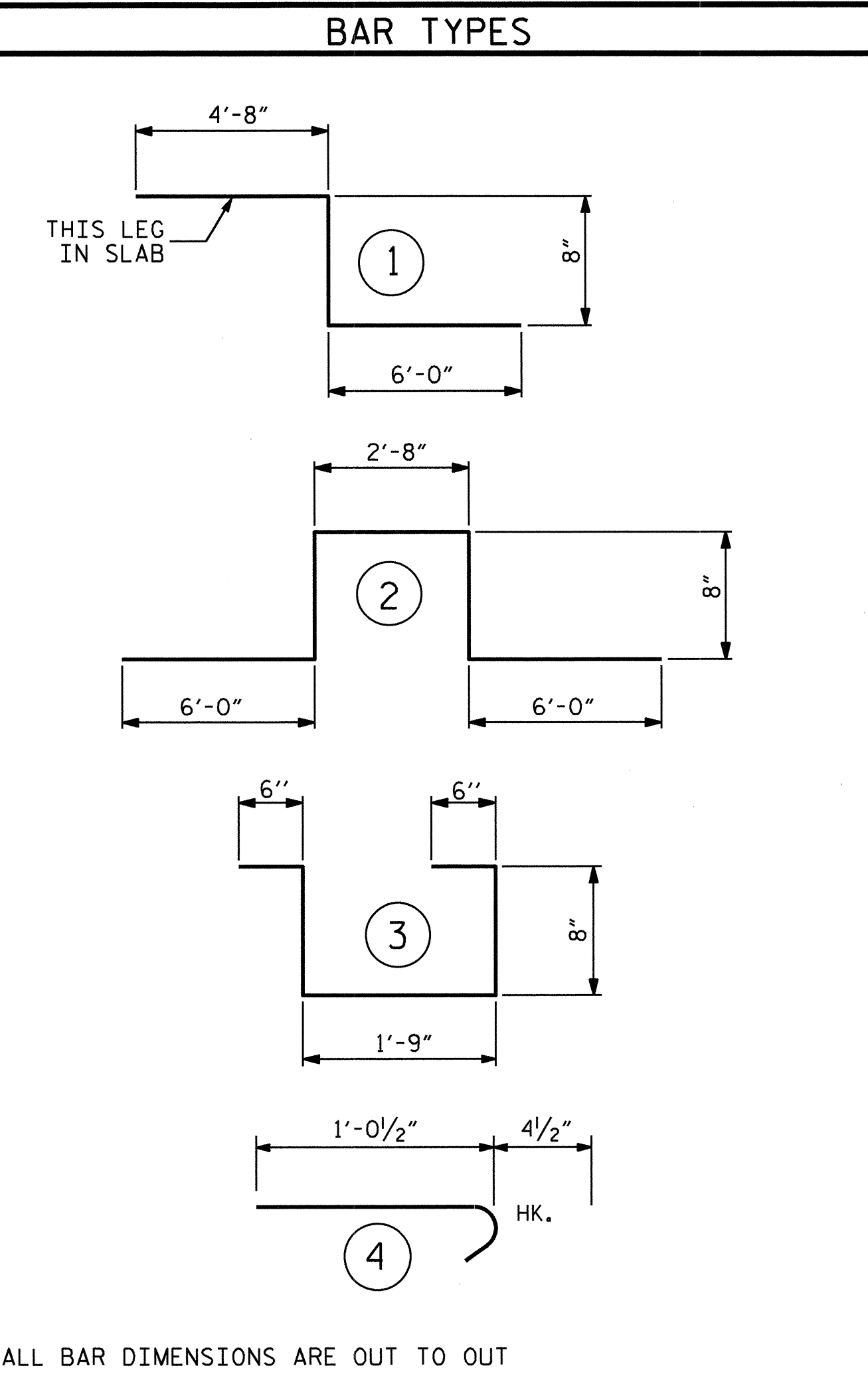
\*\* EACH WELDED ATTACHMENT OF WIRE TO FERRULE SHALL DEVELOP THE TENSILE STRENGTH OF THE WIRE.

SHEET NO. S-14  
 TOTAL SHEETS 52  
 STR #1 STD. NO. EJS2

SUPERSTRUCTURE REINFORCING STEEL LENGTHS ARE BASED ON THE FOLLOWING MINIMUM SPLICE LENGTHS					
BAR SIZE	SUPERSTRUCTURE EXCEPT APPROACH SLABS, PARAPET, AND BARRIER RAIL		APPROACH SLABS		PARAPET AND BARRIER RAIL
	EPOXY COATED	UNCOATED	EPOXY COATED	UNCOATED	
#4	2'-0"	1'-9"	2'-0"	1'-9"	2'-9"
#5	2'-6"	2'-2"	2'-6"	2'-2"	3'-5"
#6	3'-0"	2'-7"	3'-10"	2'-7"	4'-4"
#7	5'-3"	3'-6"			
#8	6'-10"	4'-7"			

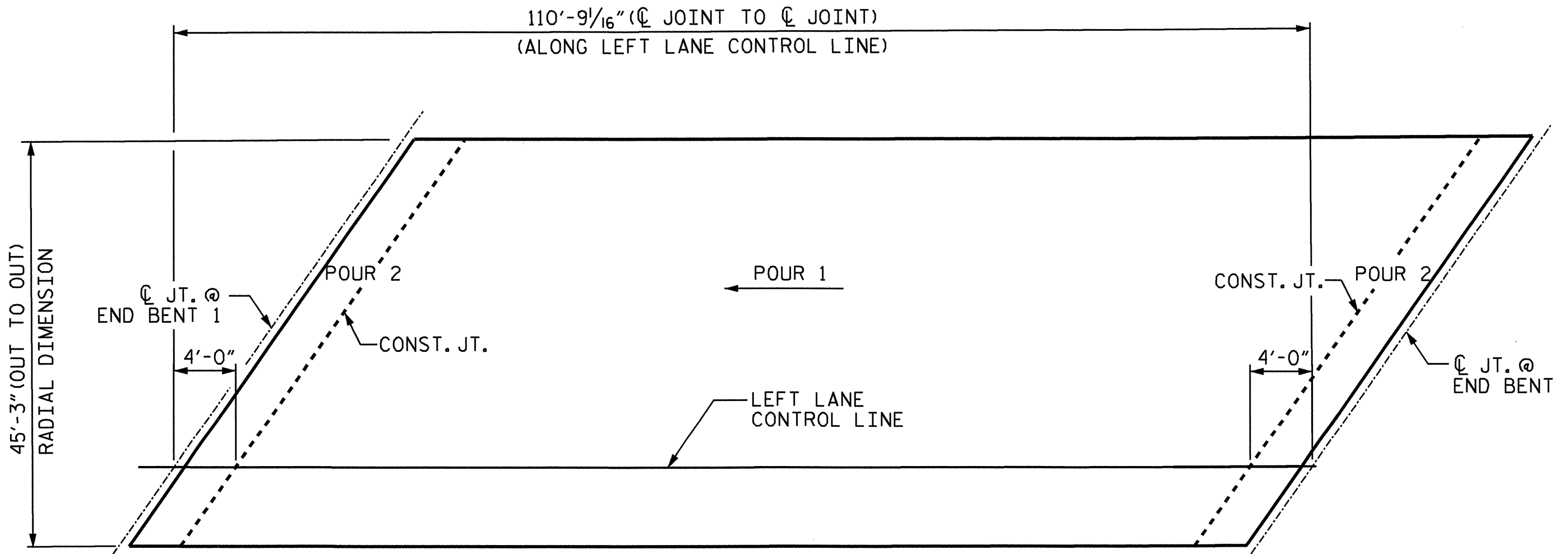
GROOVING BRIDGE FLOORS		
APPROACH SLABS	1,834	SO.FT.
BRIDGE DECK	4,266	SO.FT.
TOTAL	6,100	SO.FT.

BILL OF MATERIAL											
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* A1	157	#5	STR	44'-11"	7355	A206	3	#5	STR	32'-9"	102
A2	157	#5	STR	44'-11"	7355	A207	3	#5	STR	30'-7"	96
* A3	6	#6	STR	16'-7"	149	A208	3	#5	STR	28'-5"	89
						A209	3	#5	STR	26'-3"	82
* A101	3	#5	STR	42'-10"	134	A210	3	#5	STR	24'-2"	76
* A102	3	#5	STR	40'-8"	127	A211	3	#5	STR	22'-0"	69
* A103	3	#5	STR	38'-7"	121	A212	3	#5	STR	19'-10"	62
* A104	3	#5	STR	36'-5"	114	A213	3	#5	STR	17'-8"	55
* A105	3	#5	STR	34'-3"	107	A214	3	#5	STR	15'-6"	48
* A106	3	#5	STR	32'-1"	100	A215	3	#5	STR	13'-5"	42
* A107	3	#5	STR	29'-11"	94	A216	3	#5	STR	11'-3"	35
* A108	3	#5	STR	27'-10"	87	A217	3	#5	STR	9'-1"	28
* A109	3	#5	STR	25'-8"	80	A218	3	#5	STR	6'-11"	22
* A110	3	#5	STR	23'-6"	74	A219	3	#5	STR	4'-9"	15
* A111	3	#5	STR	21'-4"	67	A220	3	#5	STR	2'-8"	8
* A112	3	#5	STR	19'-3"	60						
* A113	3	#5	STR	17'-1"	53	A221	3	#5	STR	43'-6"	136
* A114	3	#5	STR	14'-11"	47	A222	3	#5	STR	41'-4"	129
* A115	3	#5	STR	12'-9"	40	A223	3	#5	STR	39'-2"	123
* A116	3	#5	STR	10'-7"	33	A224	3	#5	STR	37'-1"	116
* A117	3	#5	STR	8'-6"	27	A225	3	#5	STR	34'-11"	109
* A118	3	#5	STR	6'-4"	20	A226	3	#5	STR	32'-9"	102
* A119	3	#5	STR	4'-2"	13	A227	3	#5	STR	30'-8"	96
* A120	3	#5	STR	2'-0"	6	A228	3	#5	STR	28'-6"	89
* A121	3	#5	STR	42'-10"	134	A229	3	#5	STR	26'-4"	82
* A122	3	#5	STR	40'-9"	128	A230	3	#5	STR	24'-3"	76
* A123	3	#5	STR	38'-7"	121	A231	3	#5	STR	22'-1"	69
* A124	3	#5	STR	36'-5"	114	A232	3	#5	STR	20'-0"	63
* A125	3	#5	STR	34'-4"	107	A233	3	#5	STR	17'-10"	56
* A126	3	#5	STR	32'-2"	101	A234	3	#5	STR	15'-8"	49
* A127	3	#5	STR	30'-0"	94	A235	3	#5	STR	13'-7"	43
* A128	3	#5	STR	27'-11"	87	A236	3	#5	STR	11'-5"	36
* A129	3	#5	STR	25'-9"	81	A237	3	#5	STR	9'-3"	29
* A130	3	#5	STR	23'-7"	74	A238	3	#5	STR	7'-2"	22
* A131	3	#5	STR	21'-6"	67	A239	3	#5	STR	5'-0"	16
* A132	3	#5	STR	19'-4"	60	A240	3	#5	STR	2'-11"	9
* A133	3	#5	STR	17'-3"	54						
* A134	3	#5	STR	15'-1"	47	* B1	128	#4	STR	29'-1"	2487
* A135	3	#5	STR	12'-11"	40	B2	108	#5	STR	56'-3"	6336
* A136	3	#5	STR	10'-10"	34						
* A137	3	#5	STR	8'-8"	27	* G1	2	#5	STR	54'-7"	114
* A138	3	#5	STR	6'-6"	20						
* A139	3	#5	STR	4'-5"	14	* J1	100	#4	4	1'-5"	95
* A140	3	#5	STR	2'-3"	7	* K1	12	#5	1	11'-4"	142
						* K2	18	#5	2	16'-0"	300
A201	3	#5	STR	43'-5"	136						
A202	3	#5	STR	41'-4"	129						
A203	3	#5	STR	39'-2"	123	* S1	72	#5	3	4'-1"	307
A204	3	#5	STR	37'-0"	116						
A205	3	#5	STR	34'-10"	109						
REINFORCING STEEL = 16,583 LBS											
* EPOXY COATED REINF. STEEL = 13,764 LBS											



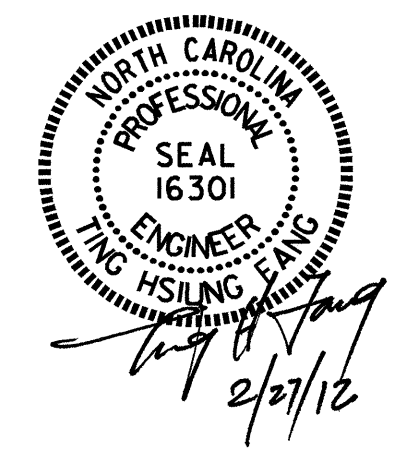
SUPERSTRUCTURE BILL OF MATERIAL			
	CLASS AA CONCRETE	REINFORCING STEEL	* EPOXY COATED REINFORCING STEEL
	(CU.YDS.)	(LBS.)	(LBS.)
SPAN A			
POUR 1	150.6		
POUR 2	13.6		
TOTALS **	164.2	16,583	13,764

\*\* QUANTITIES FOR BARRIER RAIL ARE NOT INCLUDED



LAYOUT FOR COMPUTING AREA OF REINFORCED CONCRETE DECK SLAB (SQ. FT. = 5,014)

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 BILL OF MATERIAL  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-15
1			3			TOTAL SHEETS
2			4			52

ASSEMBLED BY :	QT NGUYEN	DATE :	7-19-11
CHECKED BY :	T. H. FANG	DATE :	12-7-11
DRAWN BY :	JMB 5/87	REV. 6/1/94	EEM/GRP
CHECKED BY :	SJD 9/87	REV. 8/16/99	RWW/LES
		REV. 5/1/06	TLA/GM



**NOTES**

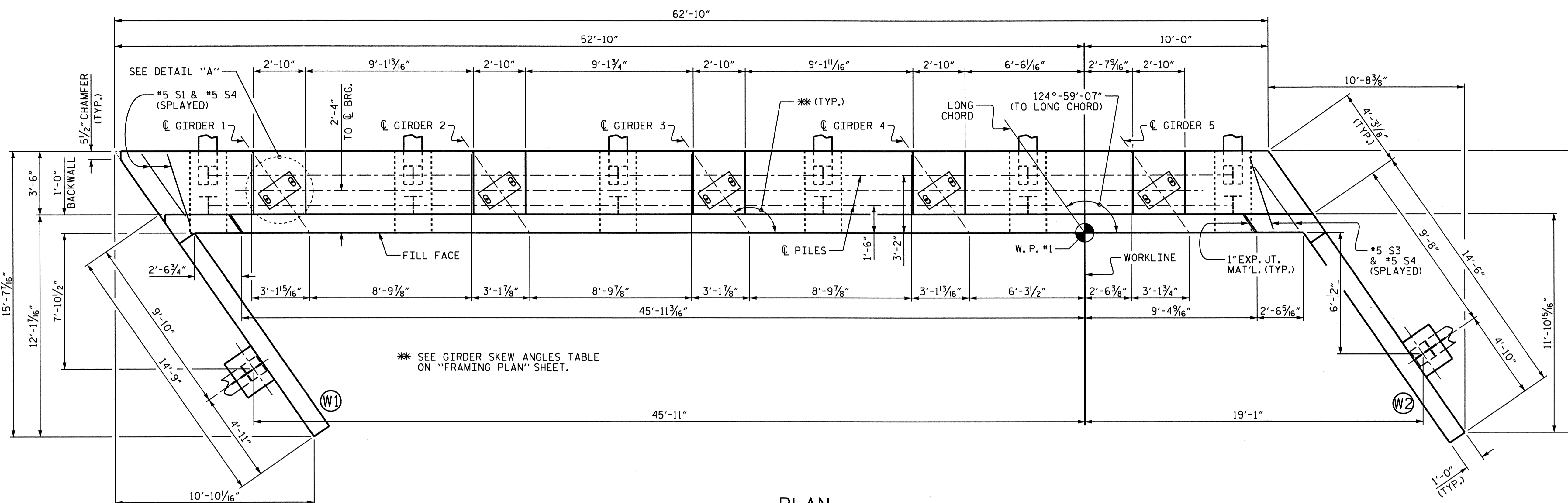
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.

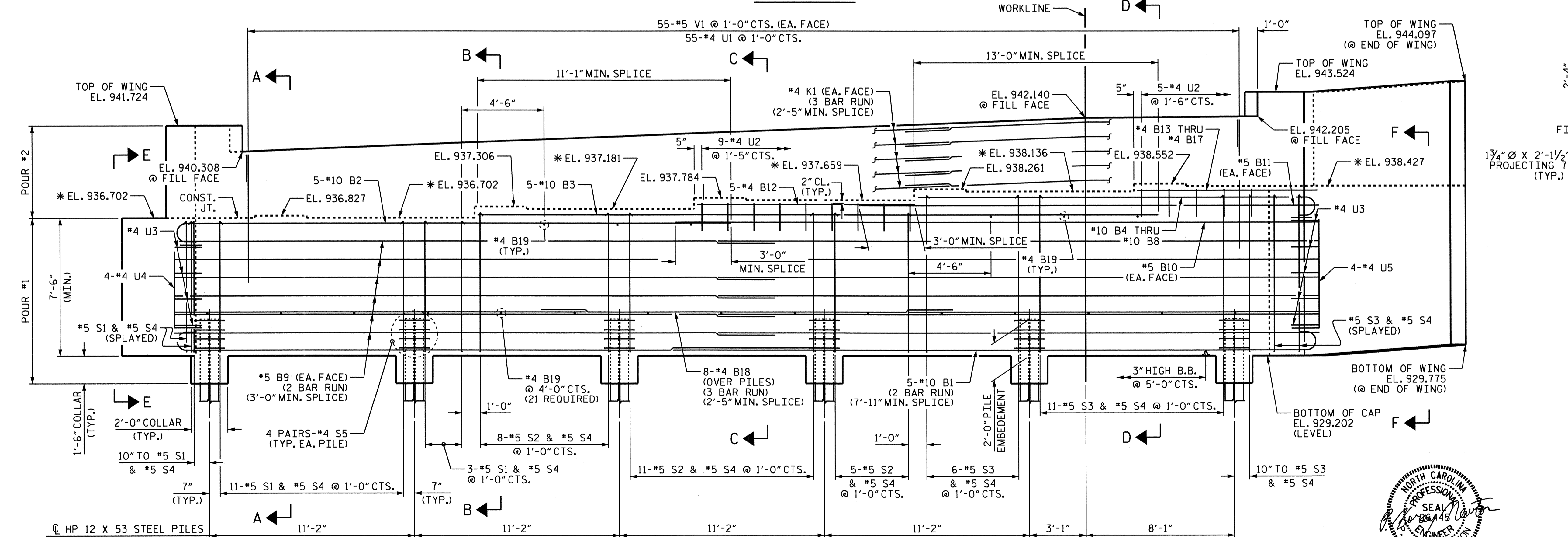
\*THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.

THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4" DIAMETER DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.

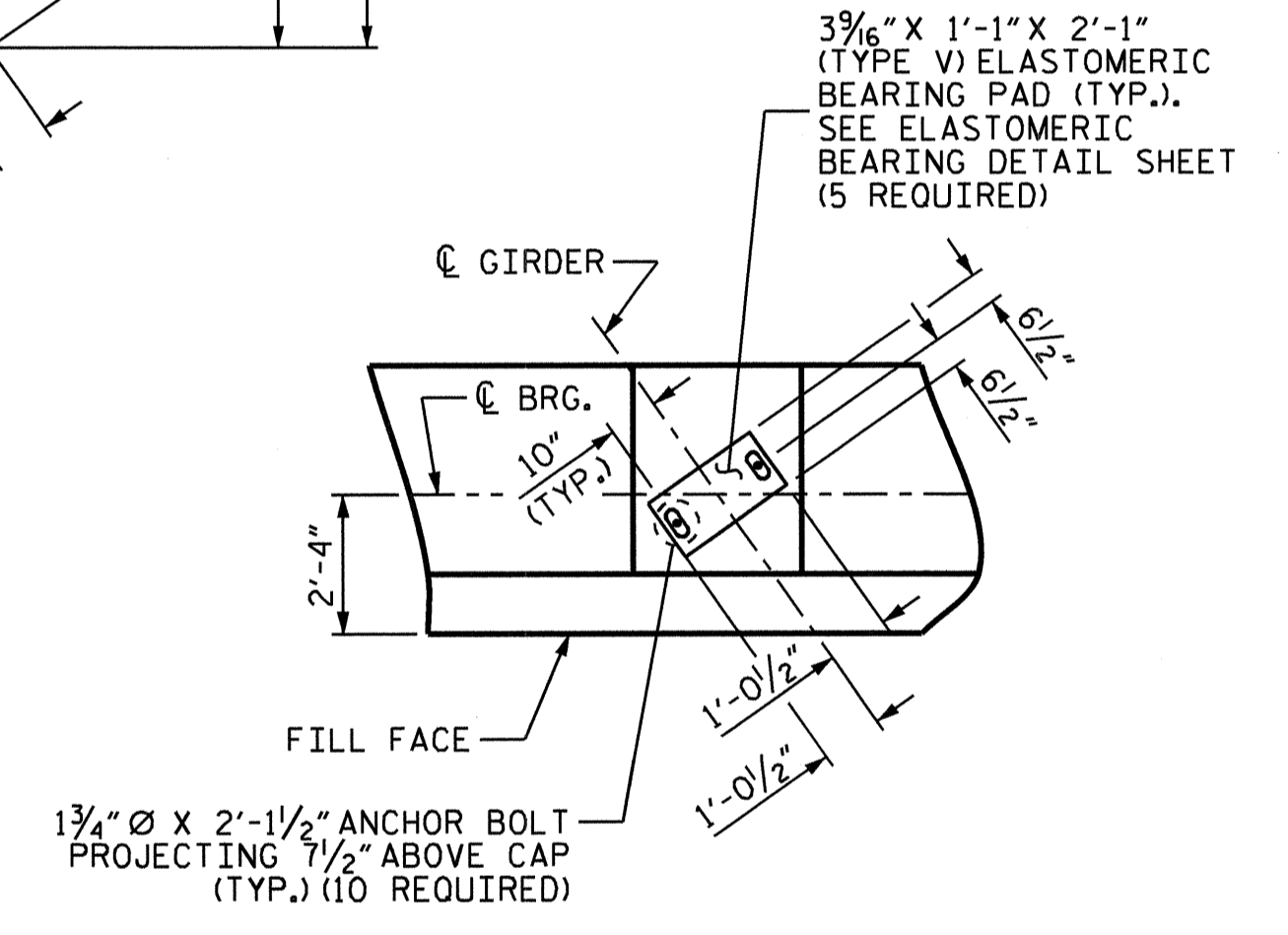


**PLAN**



**ELEVATION**

LEFT WING NOT SHOWN FOR CLARITY.  
BRACE PILES IN WINGS NOT SHOWN FOR CLARITY.



**DETAIL "A"**

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

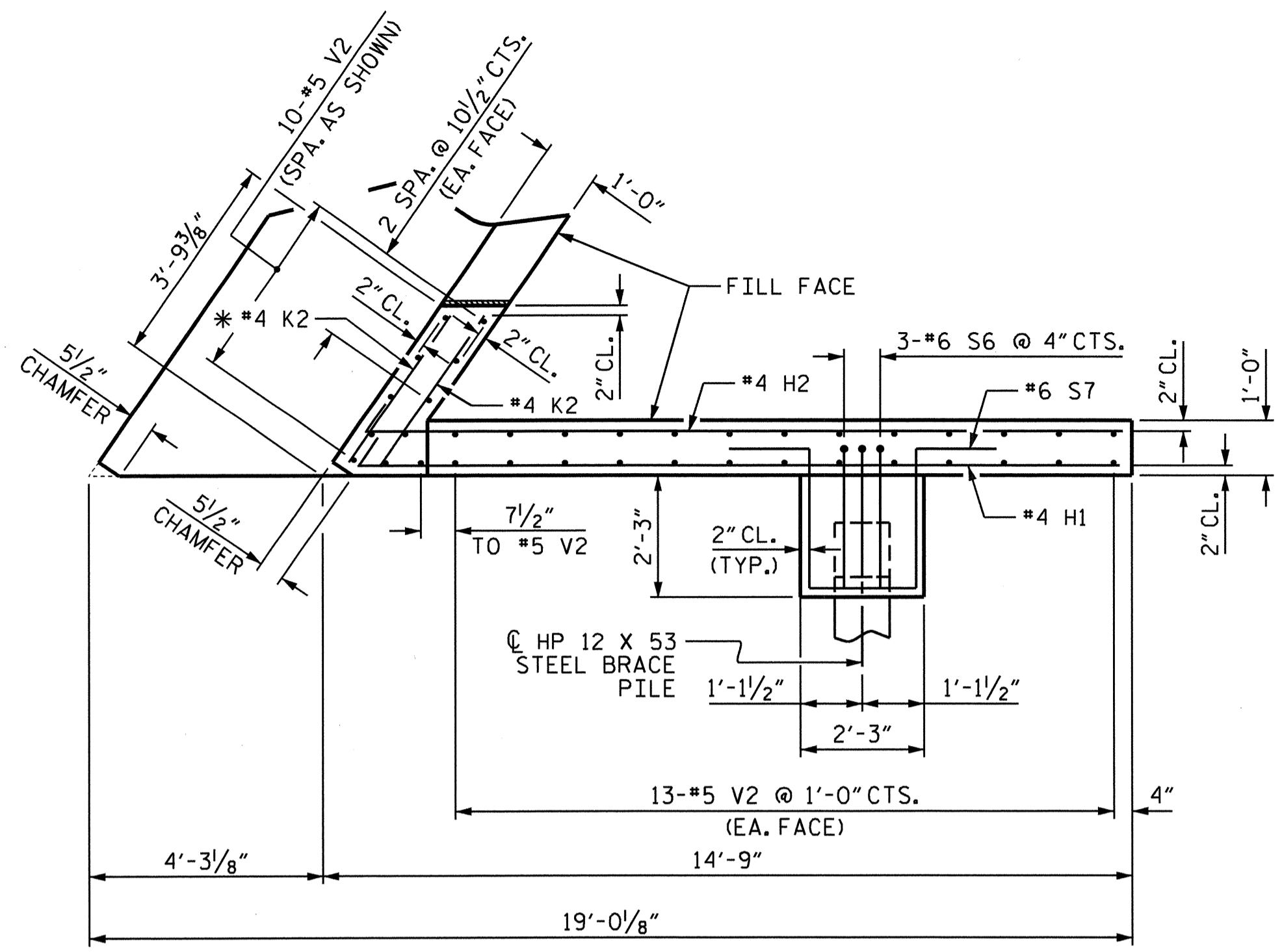
SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT 1  
 (LEFT LANE)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-16	
1			3			TOTAL SHEETS	52
2			4				

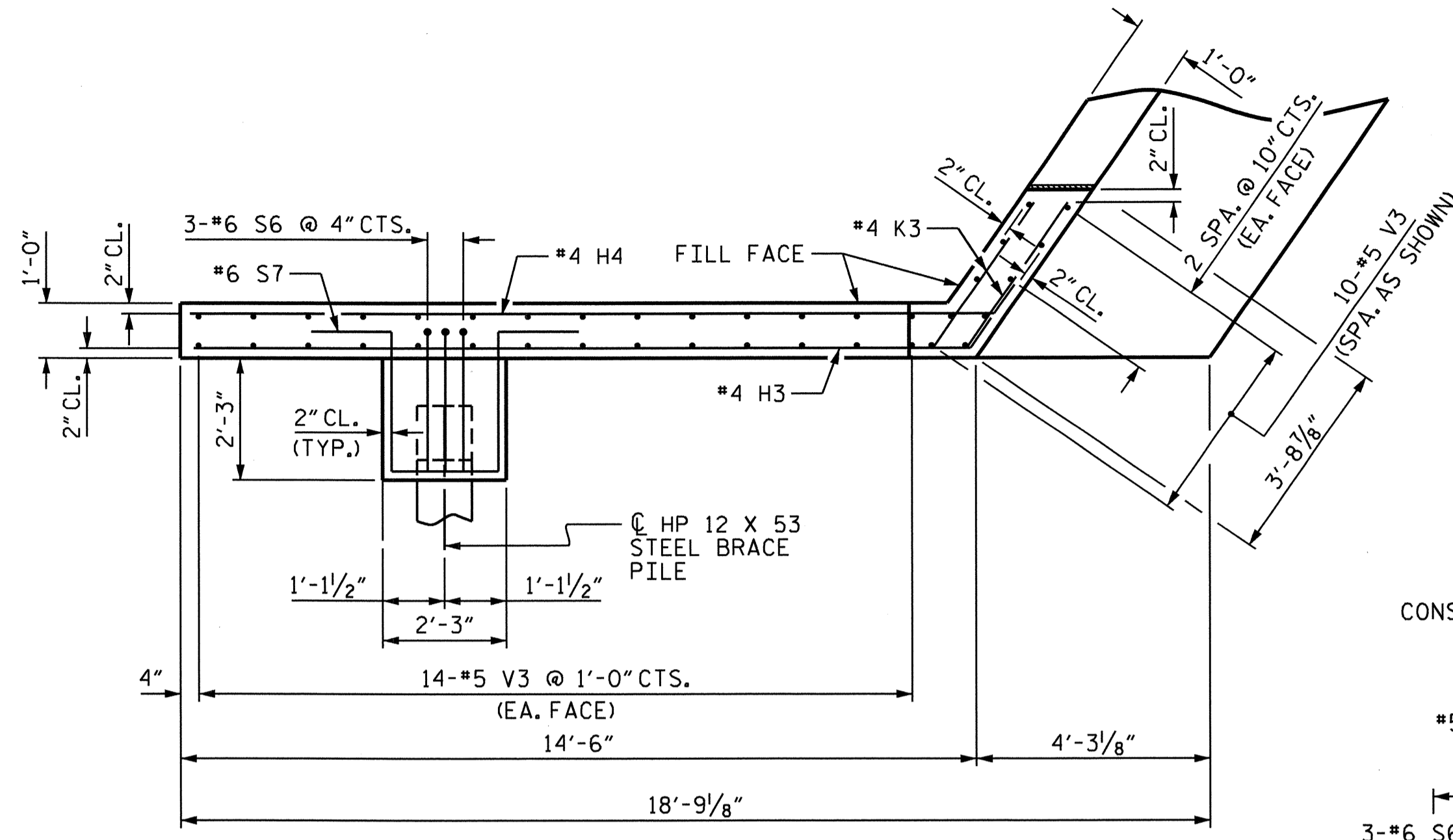


DRAWN BY : P. K. NEWTON DATE : 7/13/11  
 CHECKED BY : T. H. FANG DATE : 12/20/11

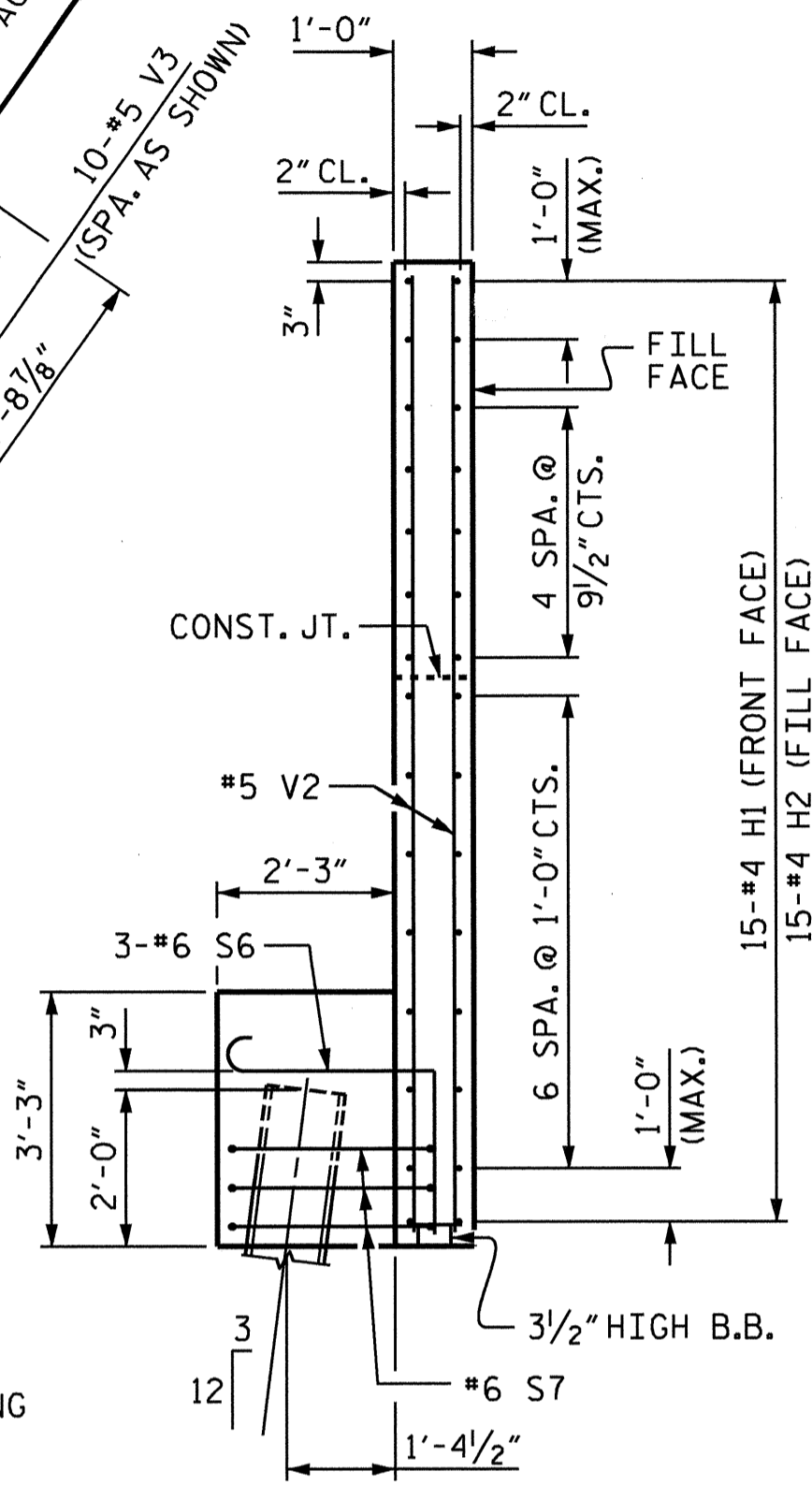


**PLAN OF WING W1**

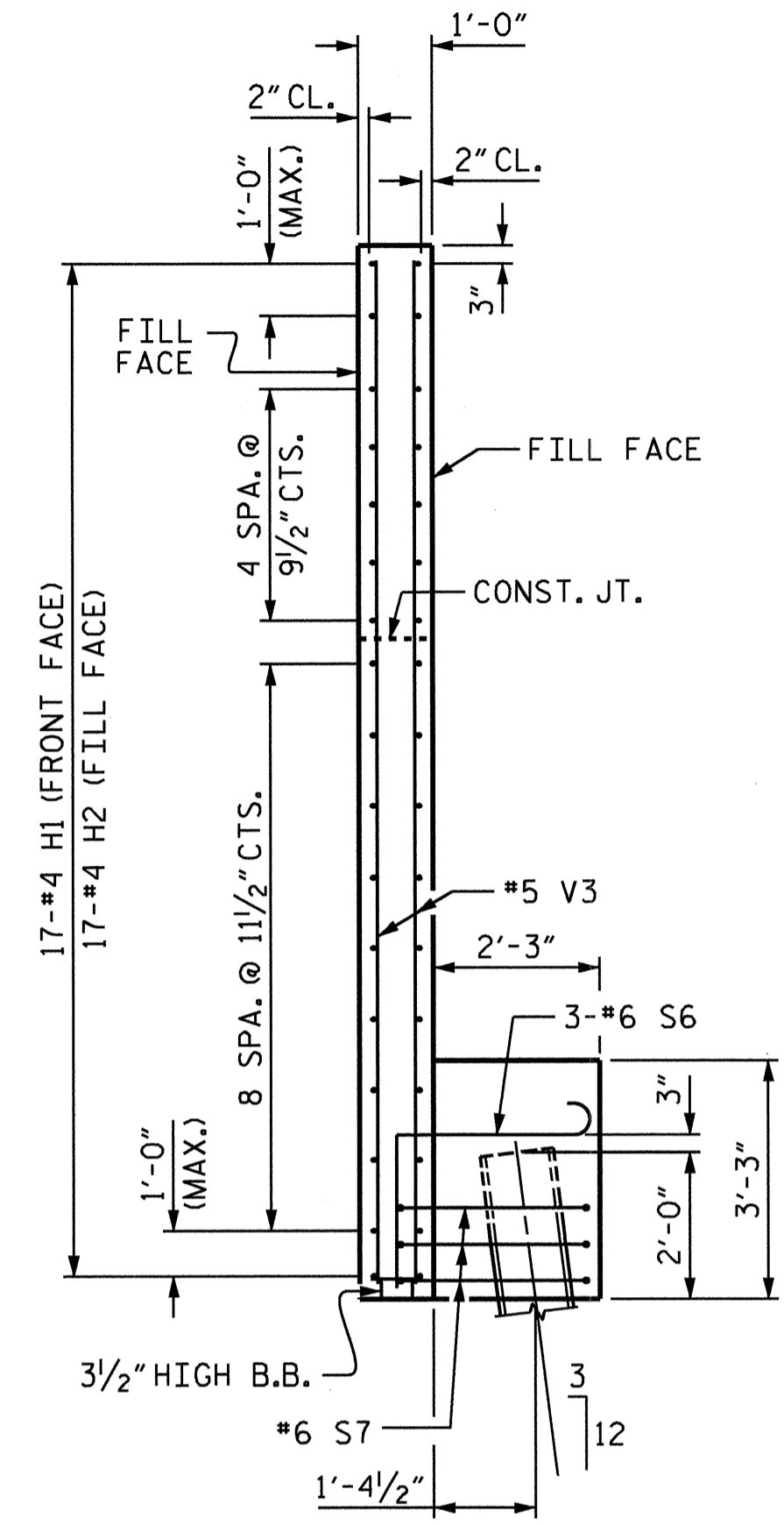
\* FIELD CUT #4 K2 AS NECESSARY TO PROVIDE 2" MIN. CLEARANCE TO CHAMFER.



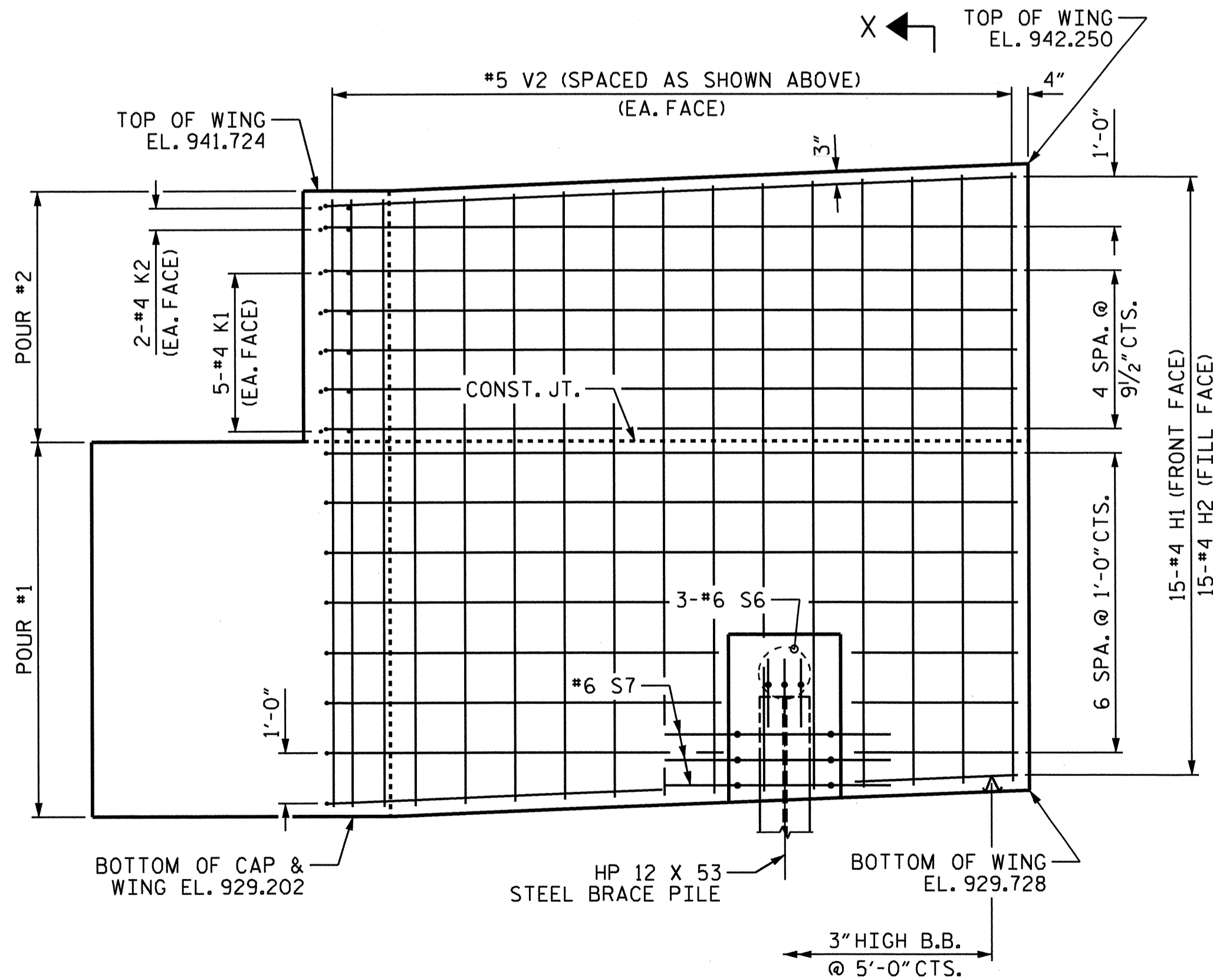
**PLAN OF WING W2**



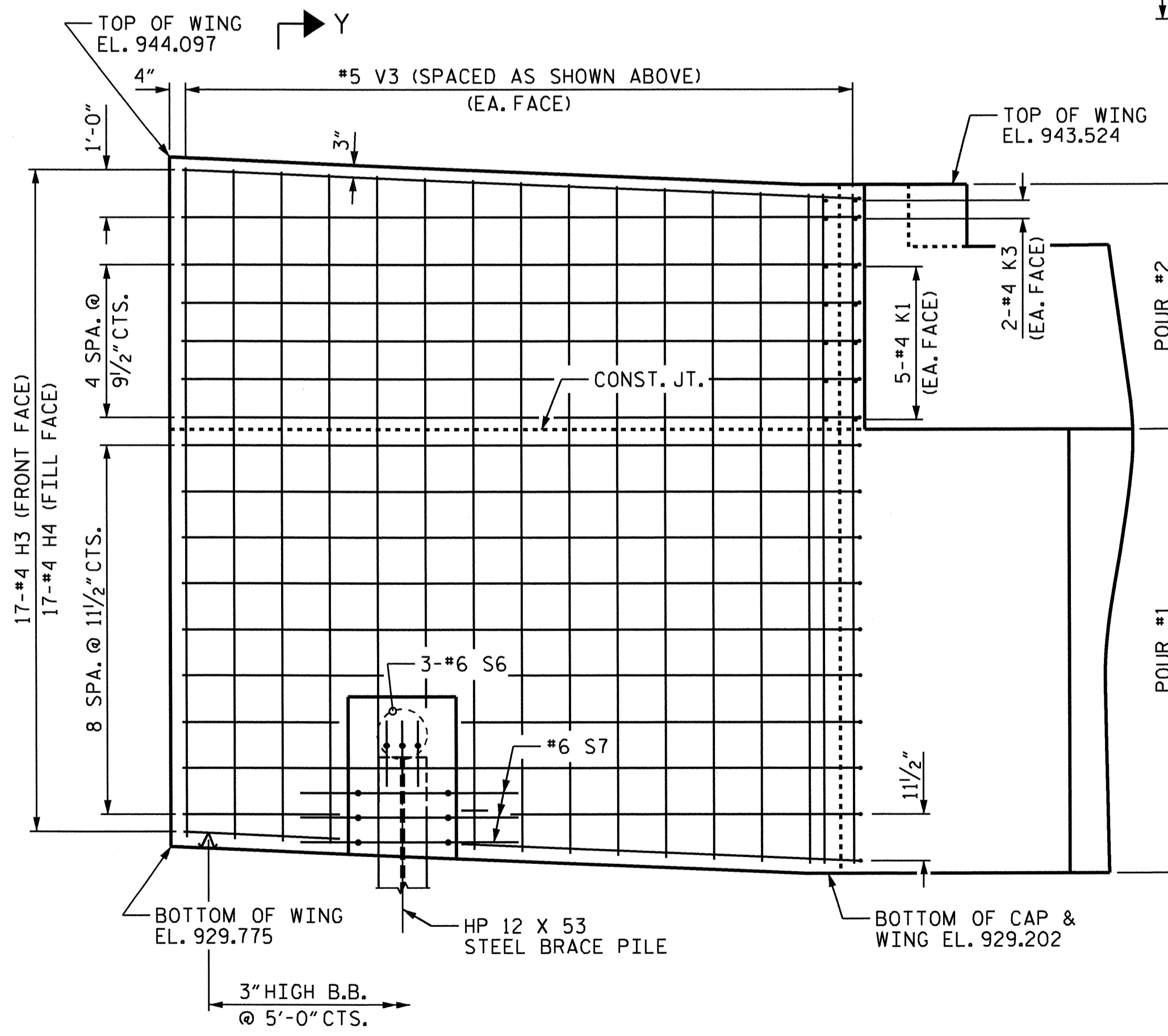
**SECTION X-X**



**SECTION Y-Y**



**ELEVATION OF WING W1**



**ELEVATION OF WING W2**

Professional Engineer Seal for KOREY NEWTON, dated 1/10/2012.

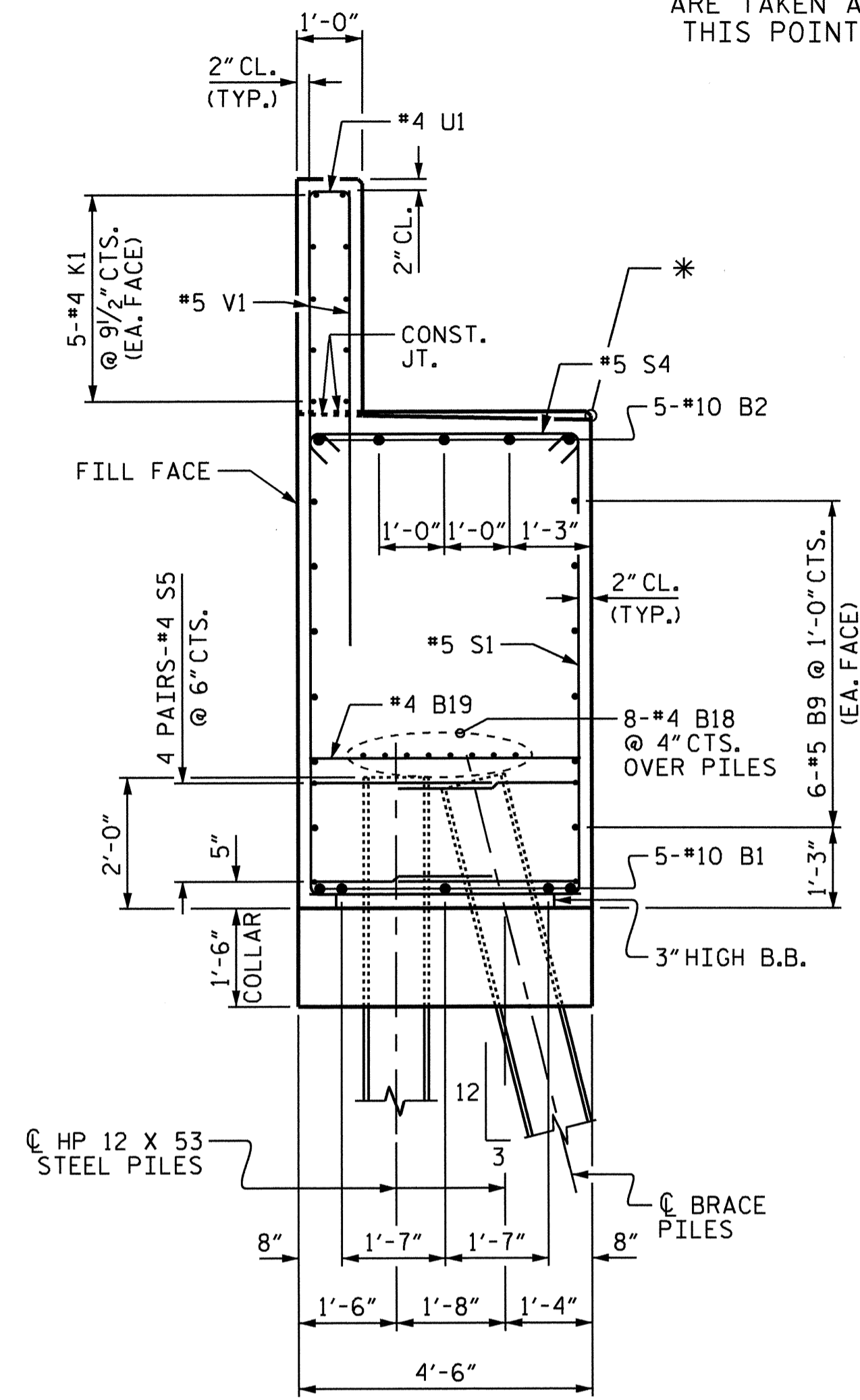
PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 4

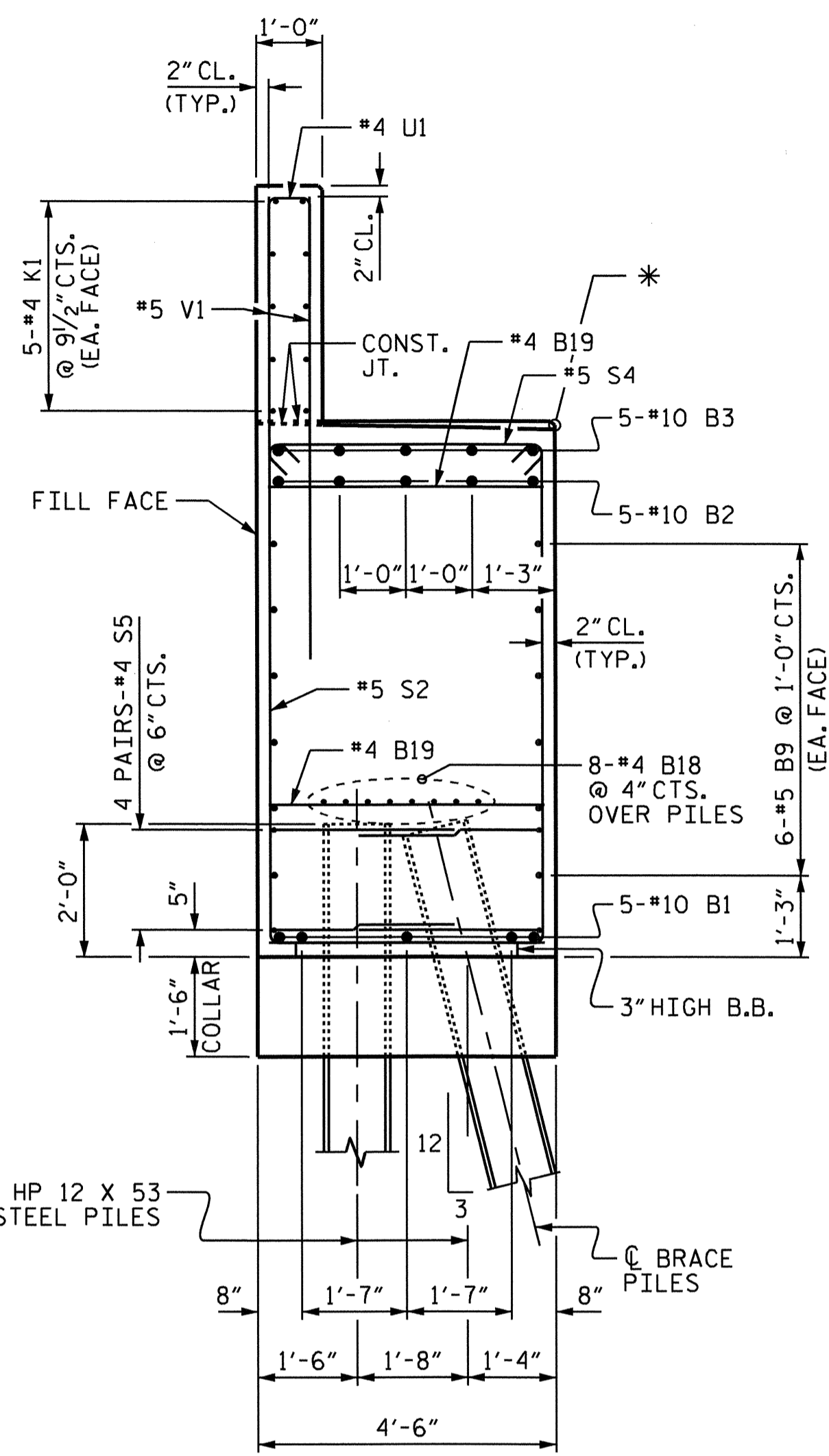
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
SUBSTRUCTURE					
END BENT 1					
(LEFT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S-17
					TOTAL SHEETS 52

DRAWN BY : P. K. NEWTON DATE : 11/1/11  
 CHECKED BY : T. H. FANG DATE : 12/20/11

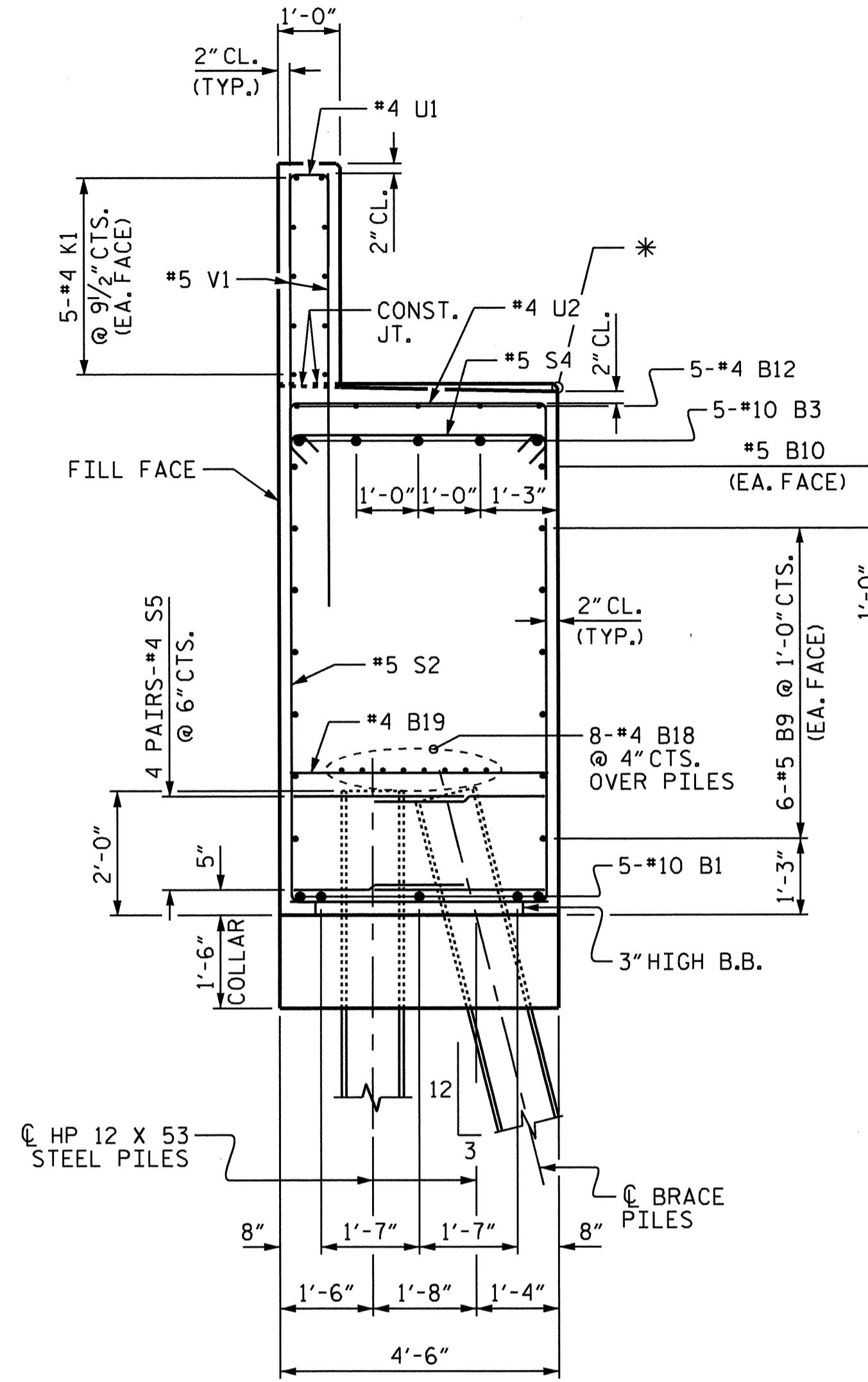
\* ELEVATIONS BETWEEN BRIDGE SEAT BUILD-UPS ARE TAKEN AT THIS POINT.



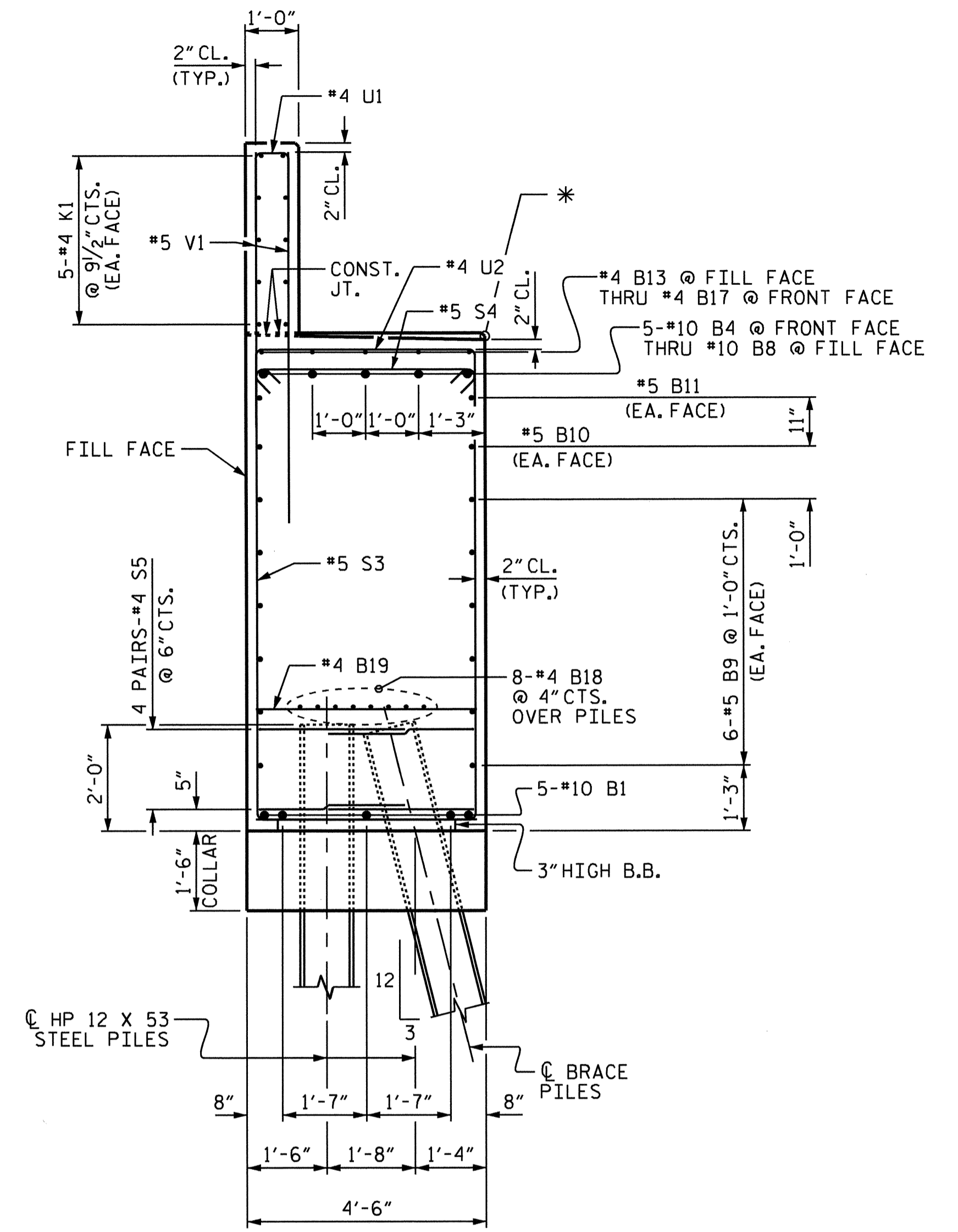
SECTION A-A



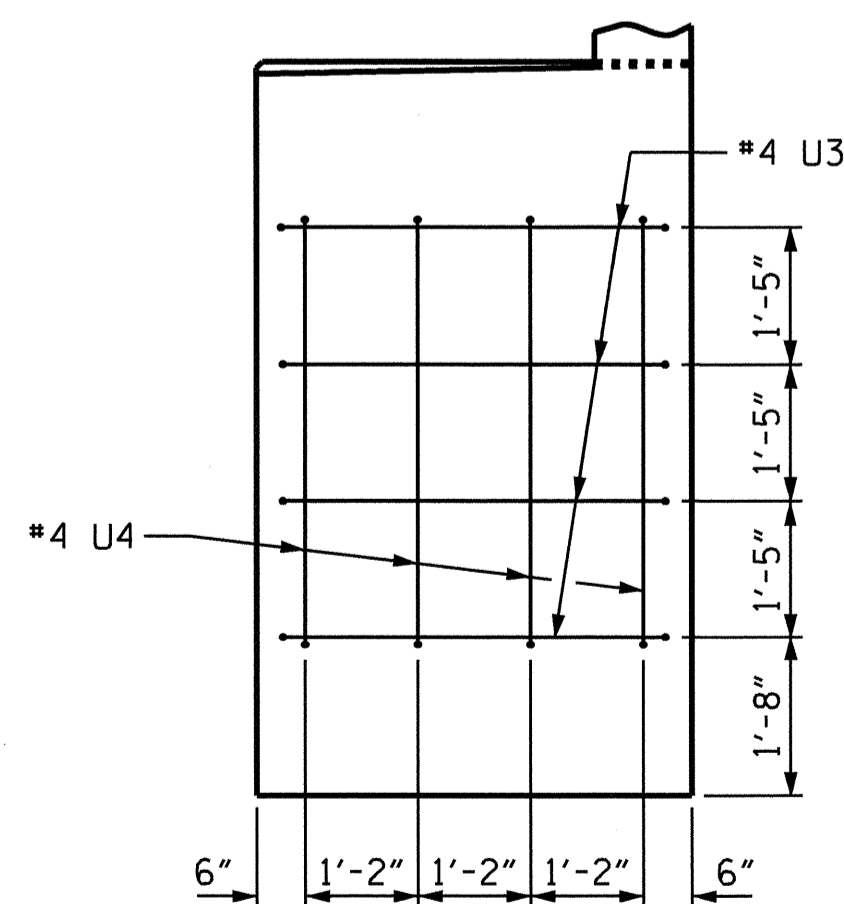
SECTION B-B



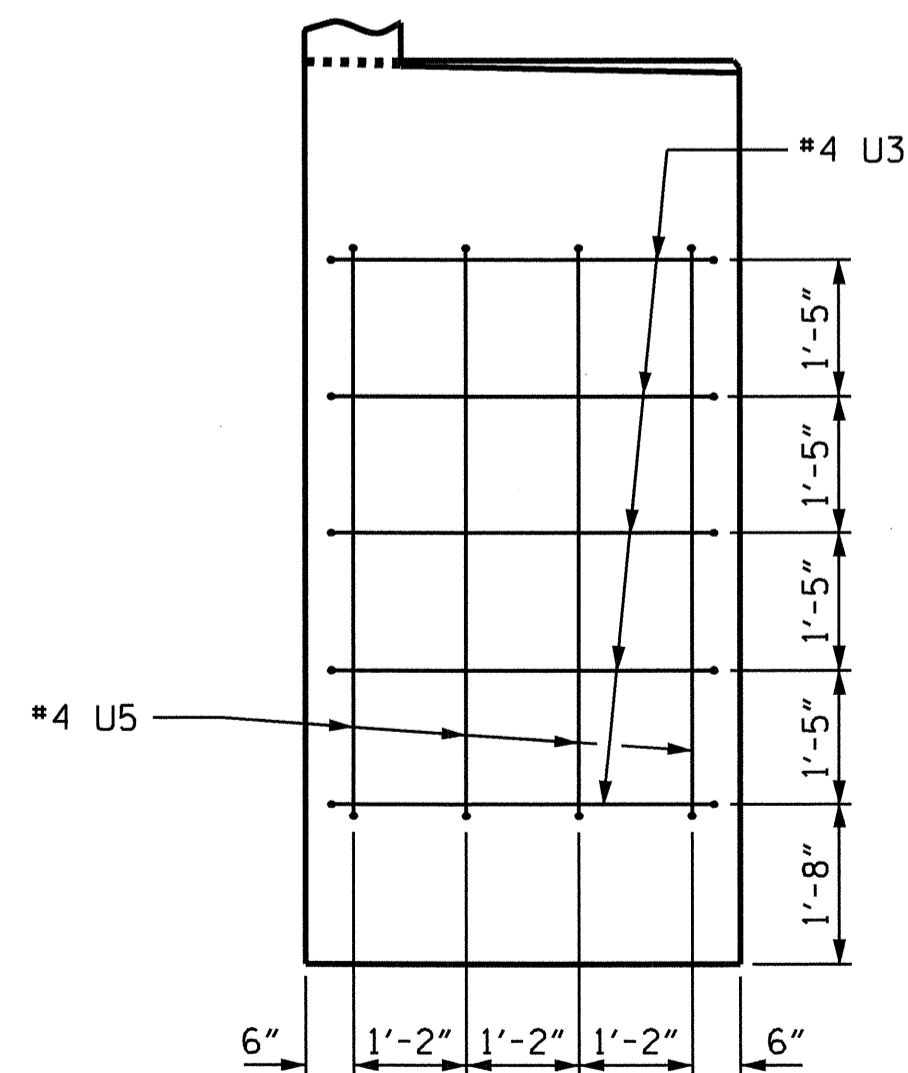
SECTION C-C



SECTION D-D



VIEW E-E



VIEW F-F

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

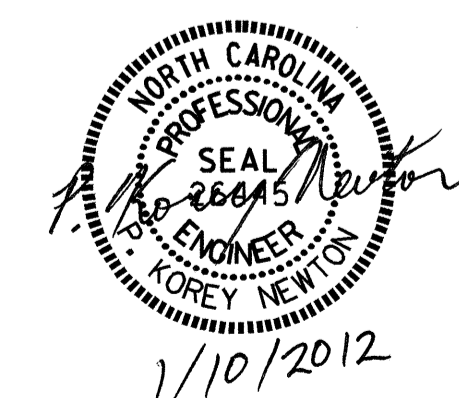
SHEET 3 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE

END BENT 1

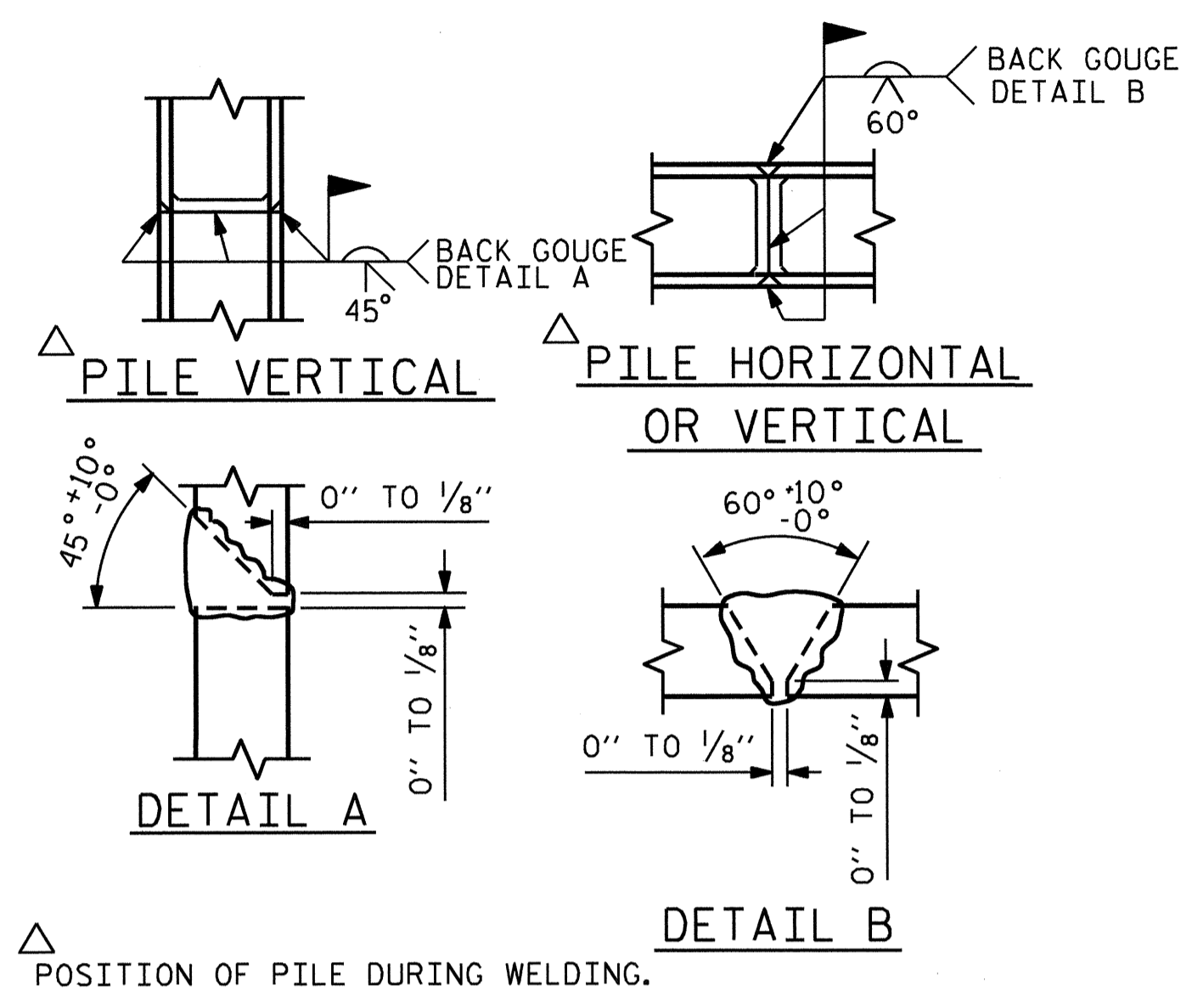
(LEFT LANE)



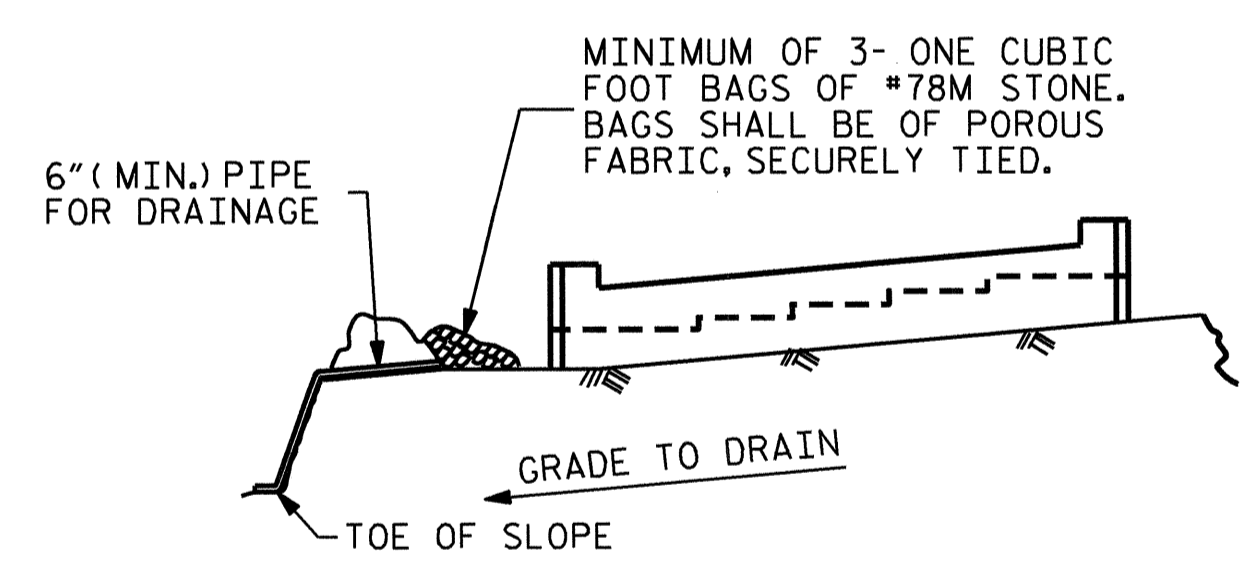
DRAWN BY: P. K. NEWTON DATE: 11/3/11  
 CHECKED BY: T. H. FANG DATE: 12/20/11

09-JAN-2012 16:34  
 R:\Structures\Final Plans\Str\*1\B4506.SD.EBL.dgn  
 kpnewton

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-18	
1			3			TOTAL SHEETS	
2			4			52	



**PILE SPLICE DETAILS**



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

**TEMPORARY DRAINAGE AT END BENT**

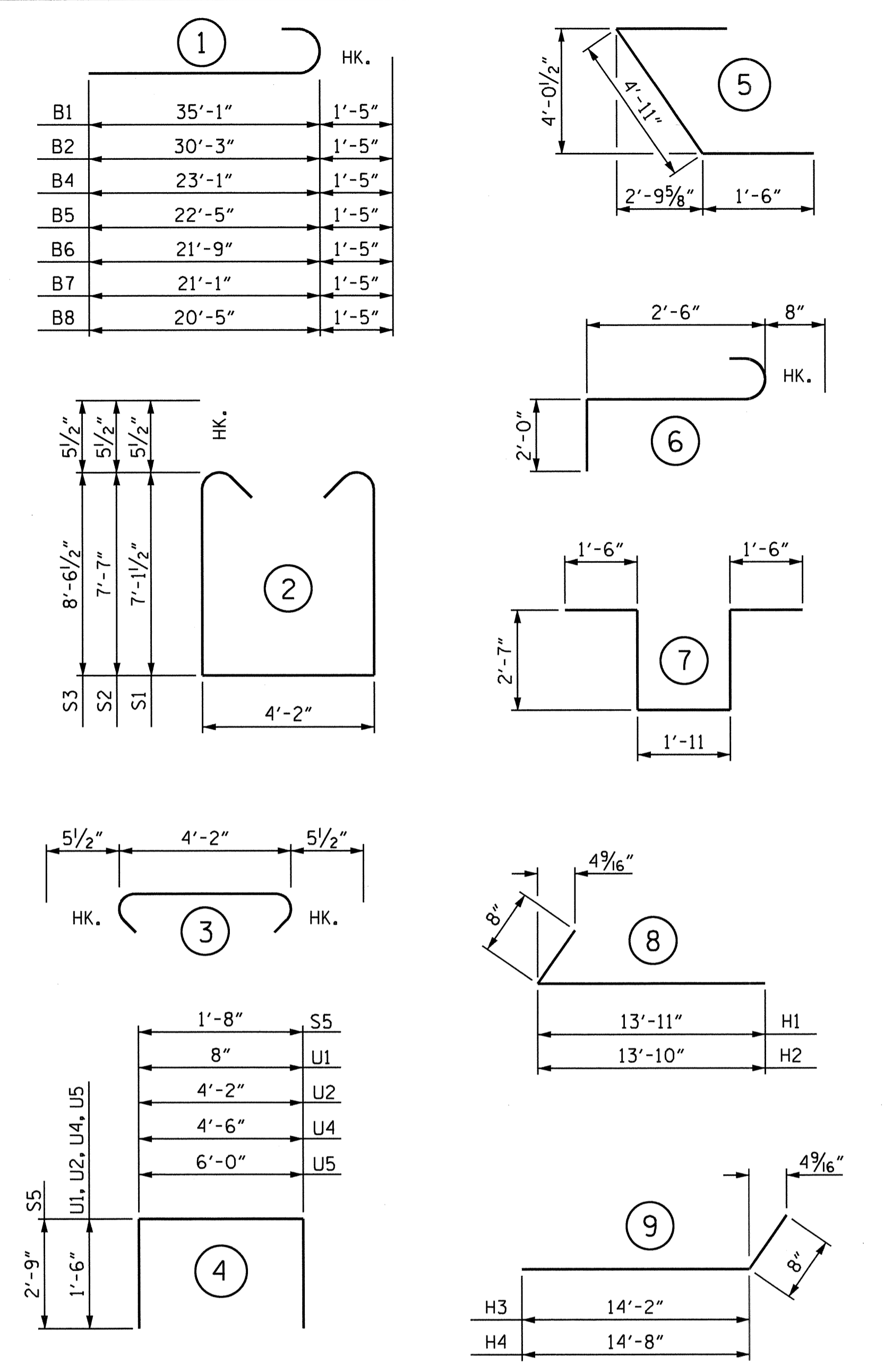
DRAWN BY : P. K. NEWTON DATE : 11/10/11  
 CHECKED BY : T. H. FANG DATE : 12/20/11

27-FEB-2012 12:50  
 K:\TIP\Projects-B\B4506\Structures\Final Plans\Str\*1\B4506-SD.EBI.dgn  
 T.fang

**BILL OF MATERIAL**

END BENT 1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	#10	1	36'-6"	1571
B2	5	#10	1	31'-8"	681
B3	5	#10	STR	37'-1"	798
B4	1	#10	1	23'-1"	99
B5	1	#10	1	22'-5"	96
B6	1	#10	1	21'-9"	94
B7	1	#10	1	21'-1"	91
B8	1	#10	1	20'-5"	88
B9	24	#5	STR	32'-9"	820
B10	2	#5	STR	35'-1"	73
B11	2	#5	STR	25'-1"	52
B12	5	#4	STR	11'-10"	40
B13	1	#4	STR	9'-10"	7
B14	1	#4	STR	9'-2"	6
B15	1	#4	STR	8'-6"	6
B16	1	#4	STR	7'-10"	5
B17	1	#4	STR	7'-2"	5
B18	24	#4	STR	22'-6"	361
B19	21	#4	STR	4'-2"	58
H1	15	#4	8	14'-7"	146
H2	15	#4	8	14'-6"	145
H3	17	#4	9	14'-10"	168
H4	17	#4	9	15'-4"	174
K1	30	#4	STR	22'-5"	449
K2	4	#4	STR	3'-4"	9
K3	4	#4	STR	3'-3"	9
S1	17	#5	2	19'-4"	343
S2	24	#5	2	20'-3"	507
S3	20	#5	2	22'-2"	462
S4	61	#5	3	5'-1"	323
S5	48	#4	4	7'-2"	230
S6	6	#6	6	5'-2"	47
S7	6	#6	7	10'-1"	91
U1	55	#4	4	3'-8"	135
U2	14	#4	4	7'-2"	67
U3	9	#4	5	7'-11"	48
U4	4	#4	4	7'-6"	20
U5	4	#4	4	9'-0"	24
V1	110	#5	STR	7'-0"	803
V2	37	#5	STR	12'-2"	470
V3	38	#5	STR	13'-11"	552
REINFORCING STEEL				LBS.	10171
CLASS A CONCRETE					
POUR 1 (COLLARS, CAP, & LOWER WINGS)					99.4 C.Y.
POUR 2 (BACKWALL & UPPER WINGS)					14.5 C.Y.
TOTAL					113.9 C.Y.
HP 12 X 53 STEEL PILES					
NUMBER = 14					LIN. FT. = 420

**BAR TYPES**



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 4 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE

END BENT 1

(LEFT LANE)

Professional Engineer Seal  
 T. H. FANG  
 2/27/2012

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-19
1			3			TOTAL SHEETS 52
2			4			

**NOTES**

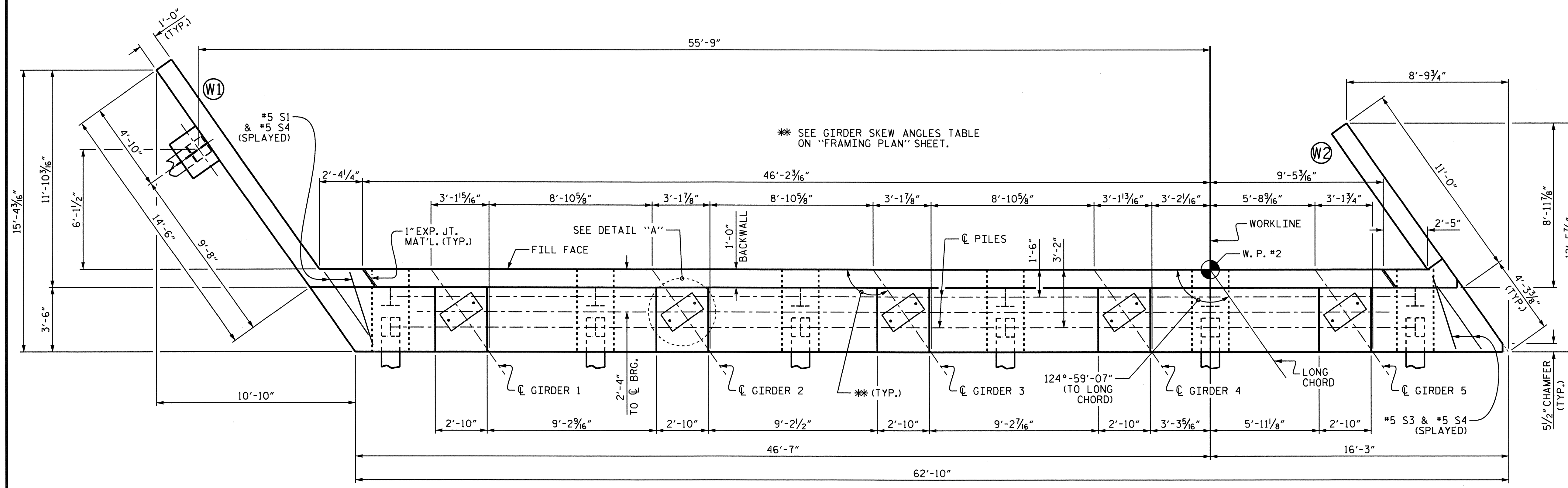
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.

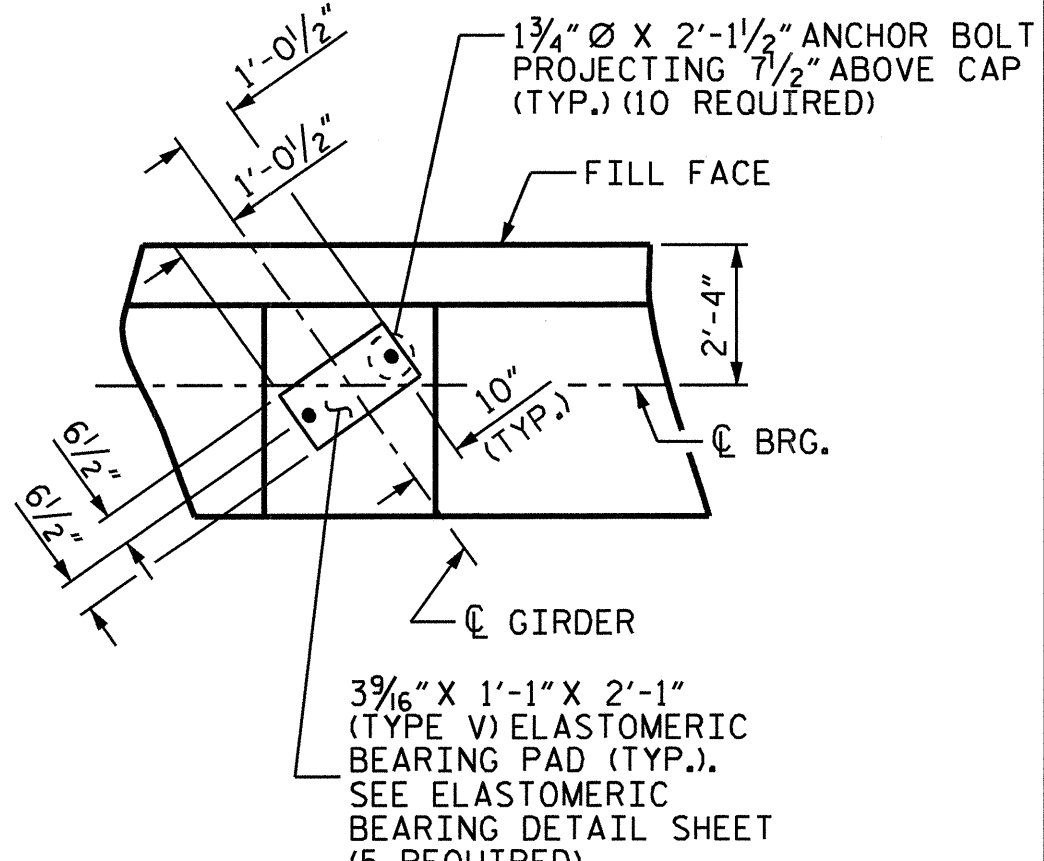
\* THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.

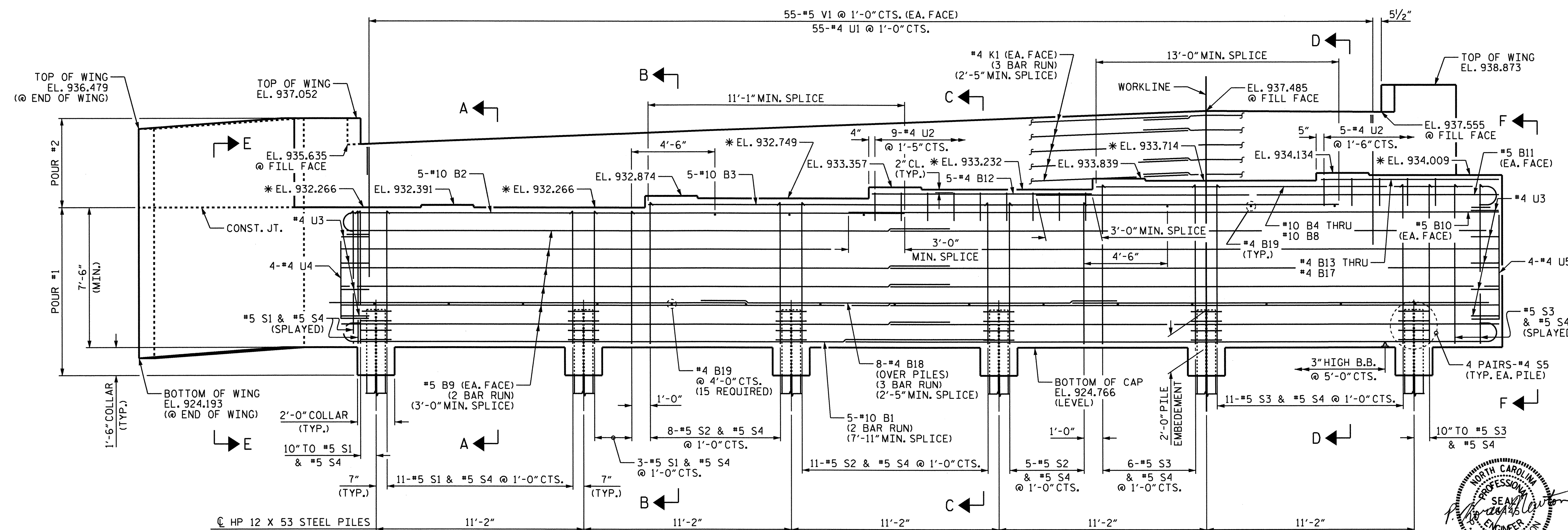
THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4" DIAMETER DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.



**PLAN**



**DETAIL "A"**



**ELEVATION**

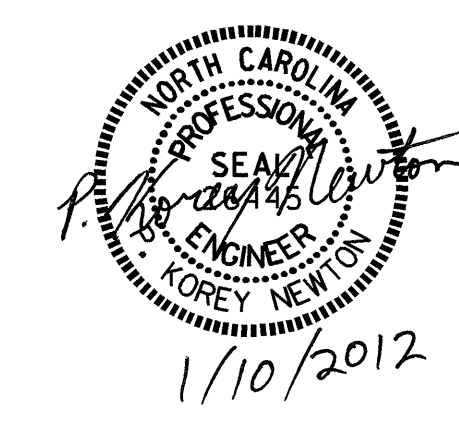
DRAWN BY : P. K. NEWTON DATE : 10/11/11  
 CHECKED BY : R. P. PATEL DATE : 1/5/12

LEFT WING NOT SHOWN FOR CLARITY.  
 BRACE PILES IN WINGS NOT SHOWN FOR CLARITY.

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

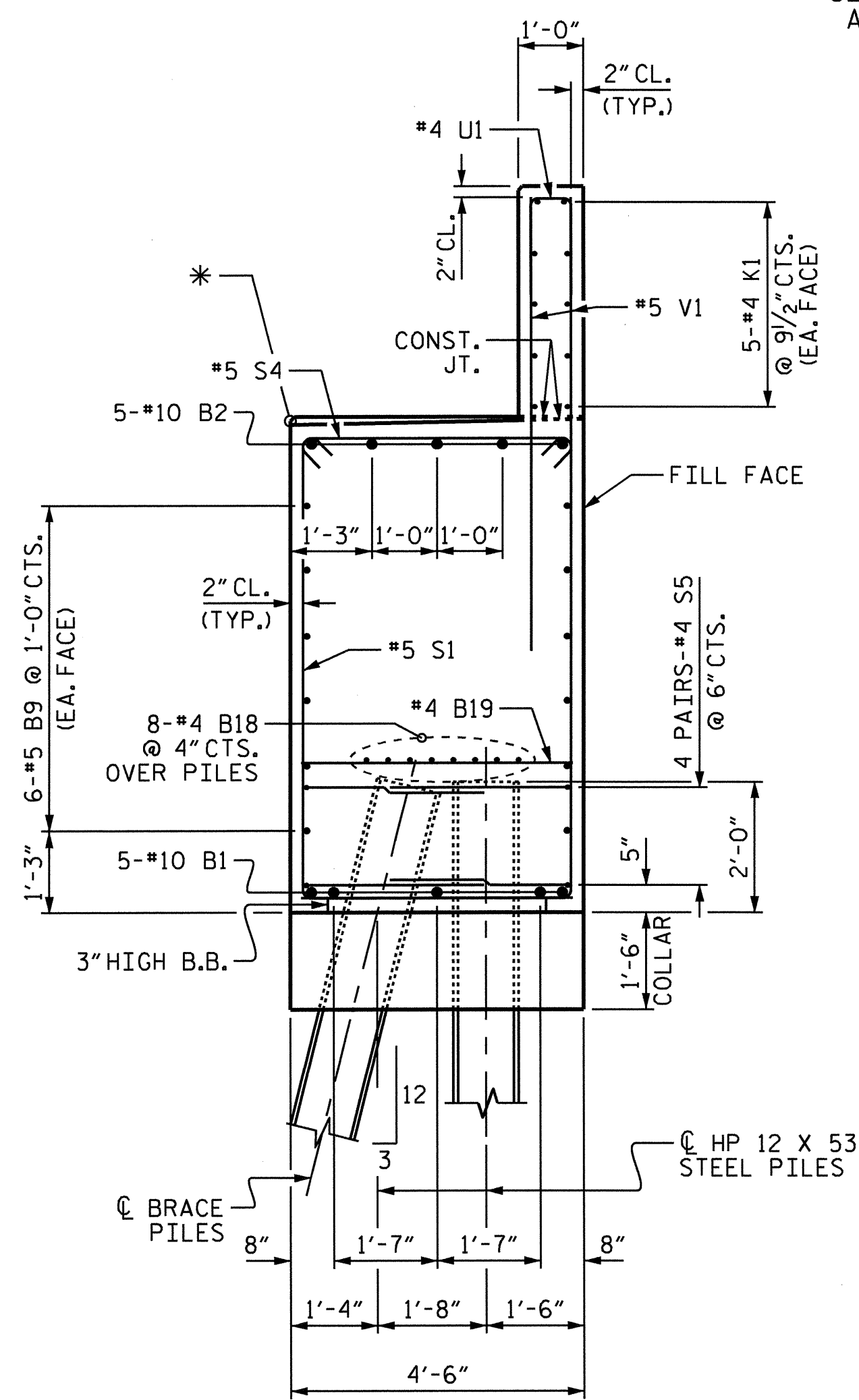
SHEET 1 OF 4  
 STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT 2  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-20
1			3			TOTAL SHEETS
2			4			52

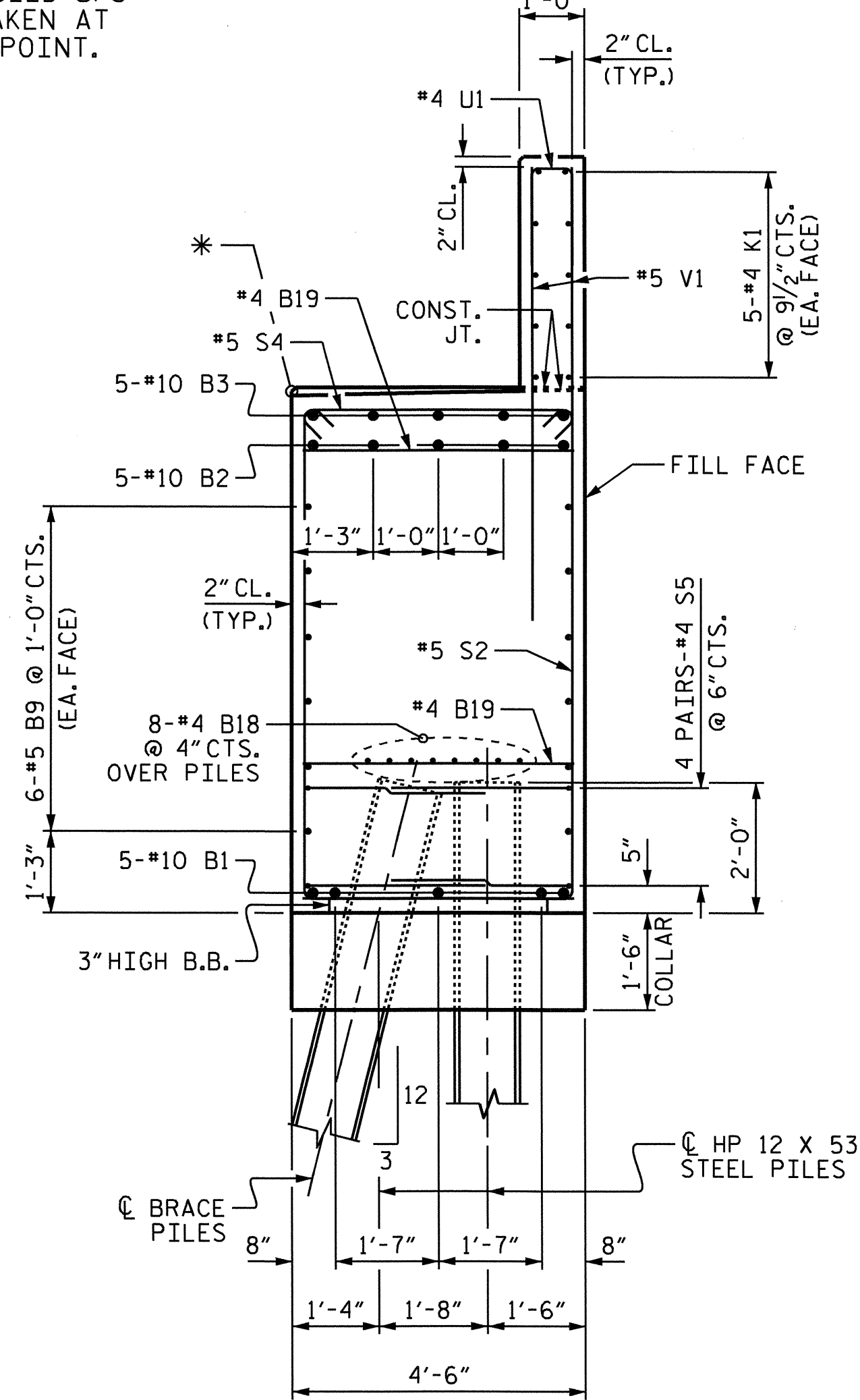




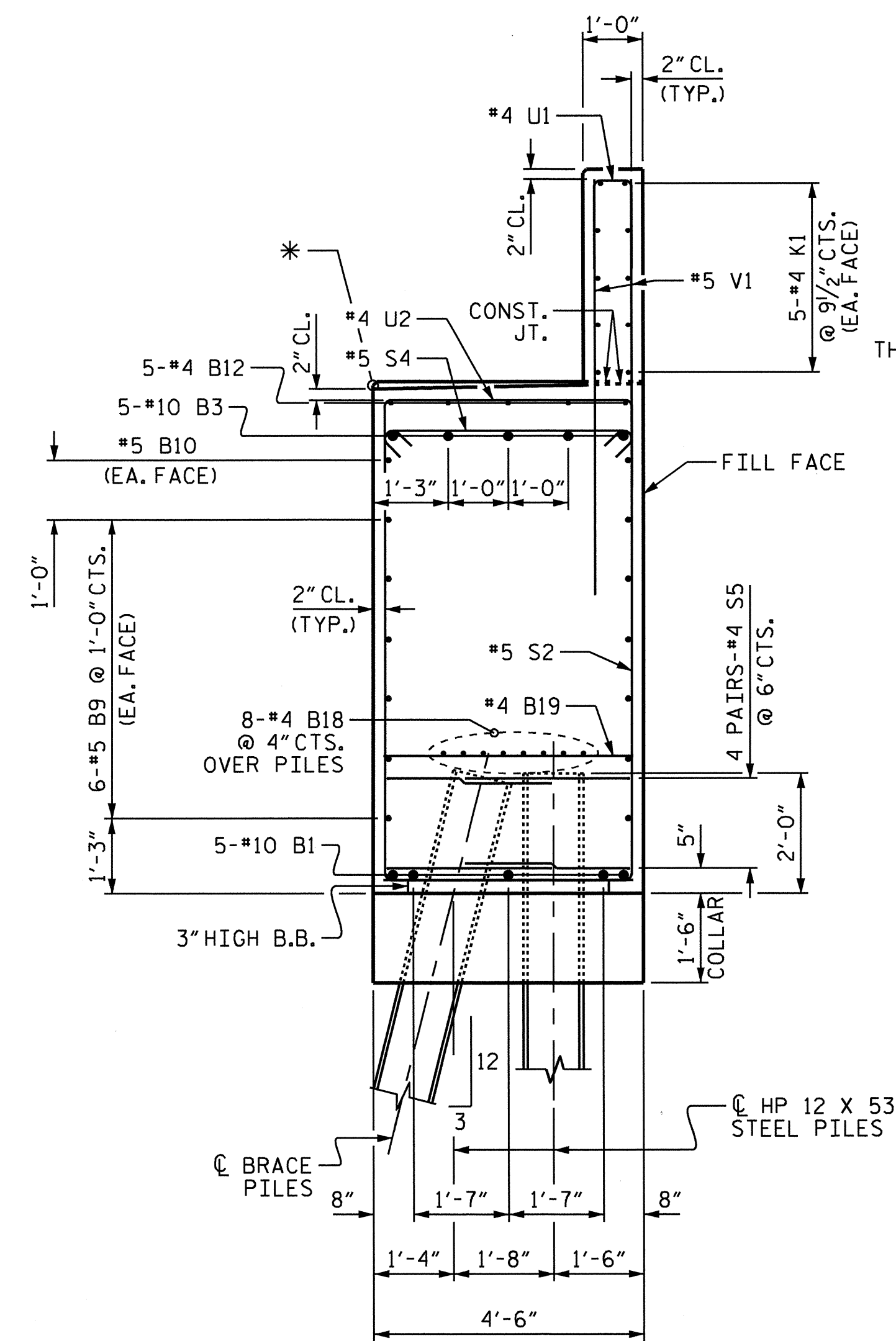
\* ELEVATIONS BETWEEN BRIDGE SEAT BUILD-UPS ARE TAKEN AT THIS POINT.



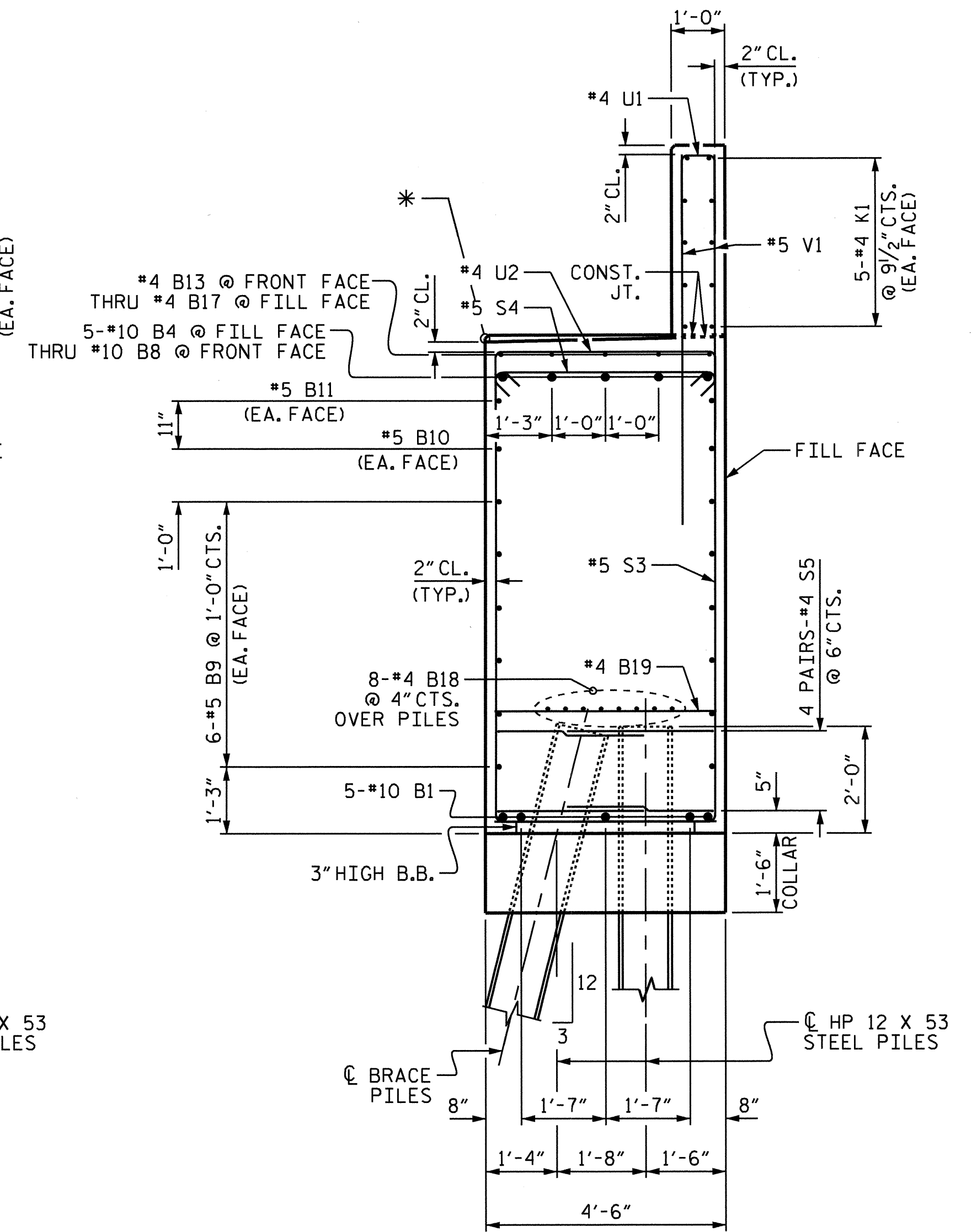
SECTION A-A



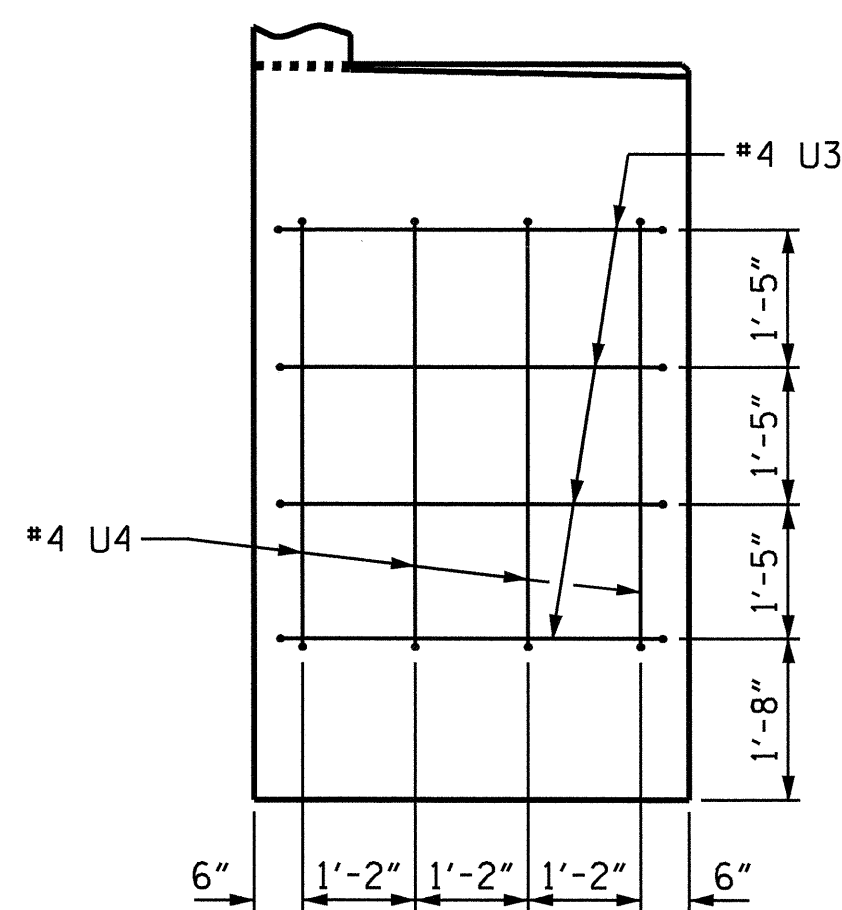
SECTION B-B



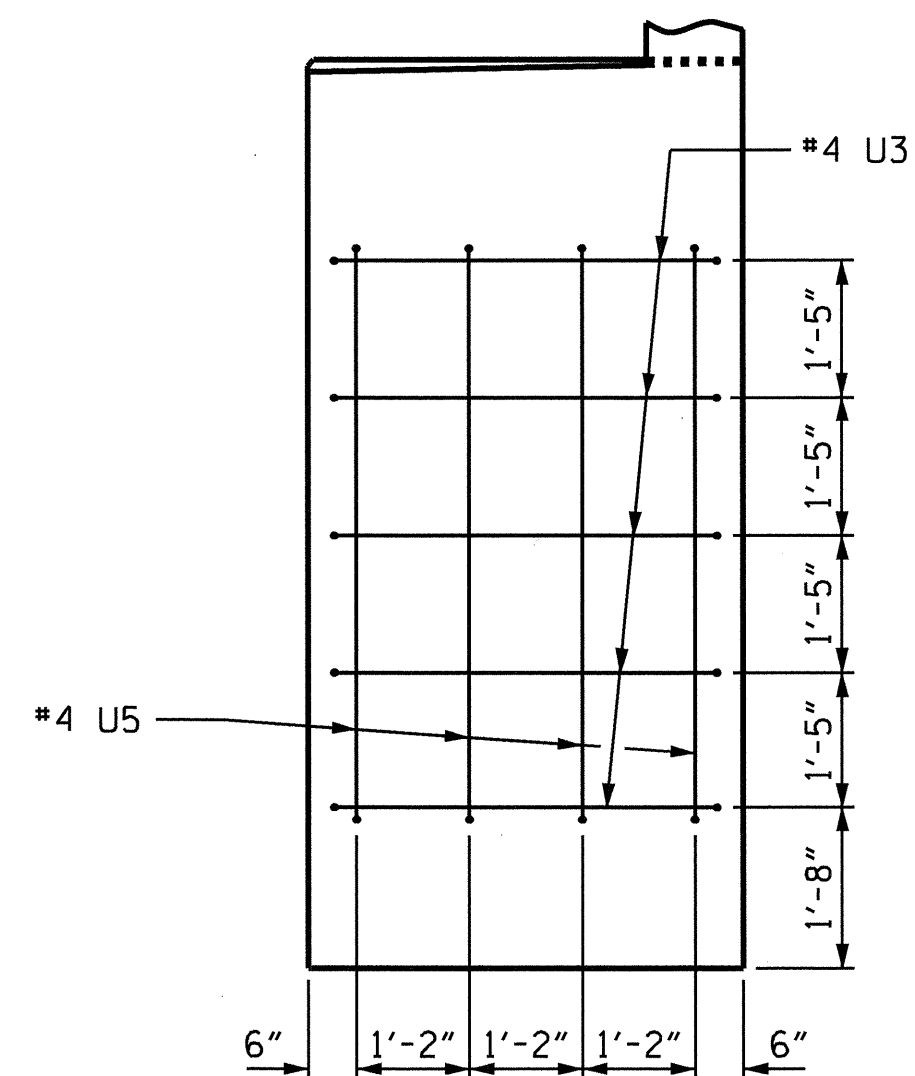
SECTION C-C



SECTION D-D



VIEW E-E



VIEW F-F

Professional Engineer Seal for Corey Newton, dated 1/10/2012.

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 3 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

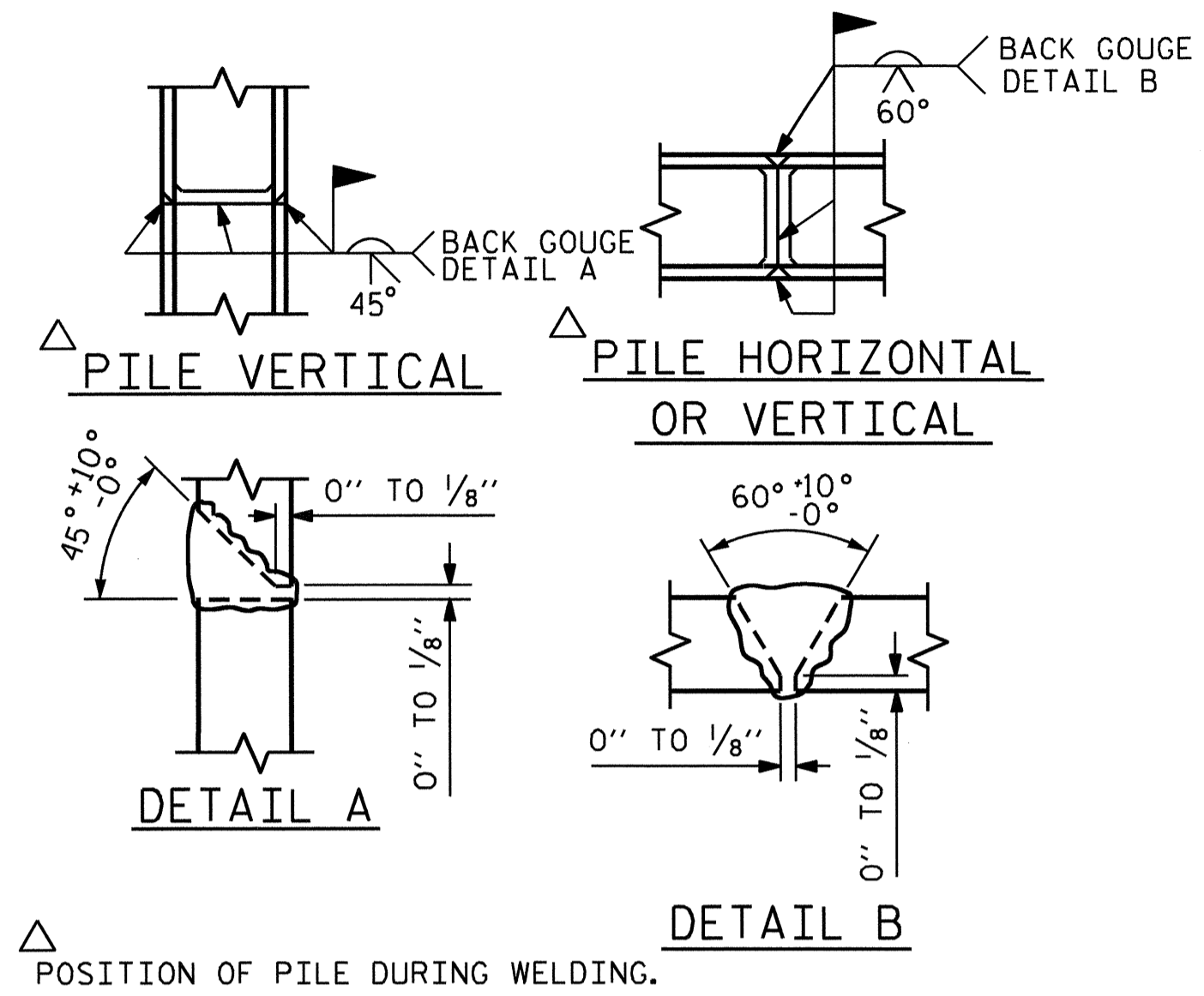
SUBSTRUCTURE

END BENT 2

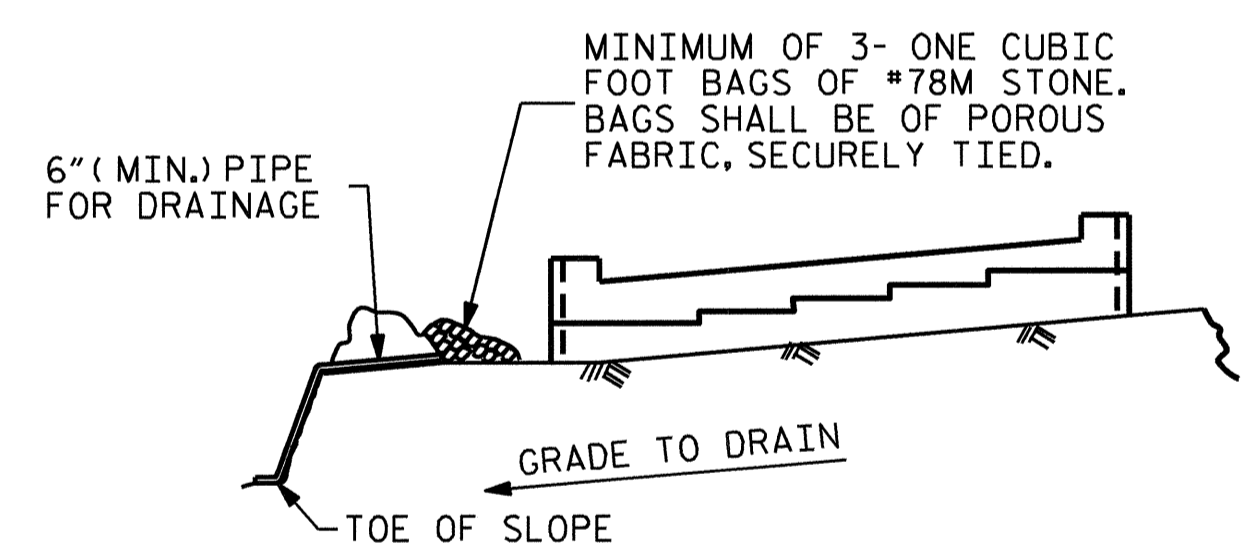
(LEFT LANE)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-22	
1			3			TOTAL SHEETS 52	
2			4				

DRAWN BY: P. K. NEWTON DATE: 11/17/11  
 CHECKED BY: R. P. PATEL DATE: 1/5/12



**PILE SPLICE DETAILS**



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

**TEMPORARY DRAINAGE AT END BENT**

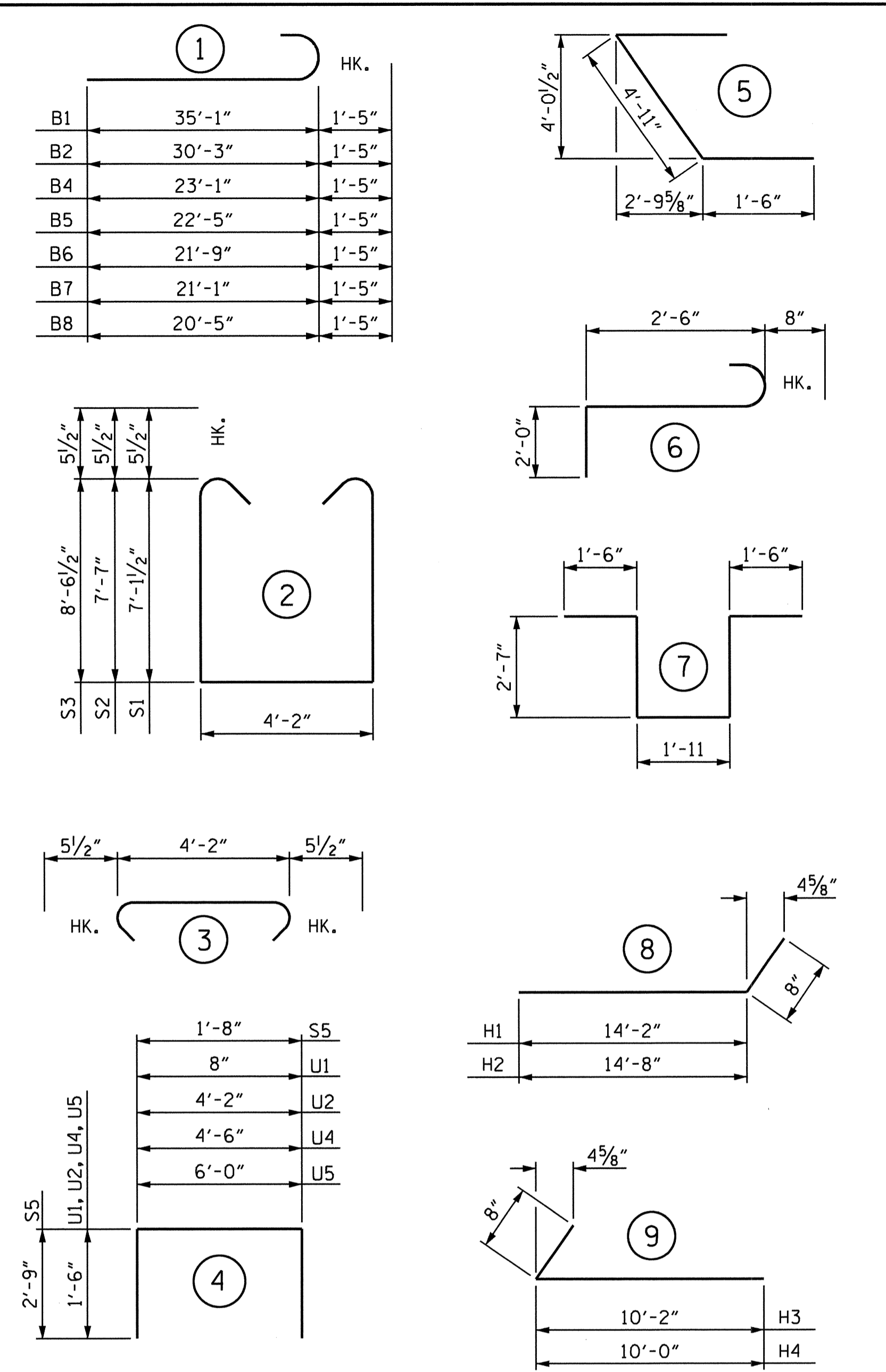
DRAWN BY : P. K. NEWTON DATE : 11/17/11  
 CHECKED BY : R. P. PATEL DATE : 1/5/12

27-FEB-2012 12:47  
 K:\TIP\Projects-B\B4506\Structures\Final Plans\Str\*1\B4506.SD.EBI.dgn  
 rfrong

**BILL OF MATERIAL**

END BENT 2					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	#10	1	36'-6"	1571
B2	5	#10	1	31'-8"	681
B3	5	#10	STR	37'-2"	800
B4	1	#10	1	23'-0"	99
B5	1	#10	1	22'-4"	96
B6	1	#10	1	21'-8"	93
B7	1	#10	1	20'-11"	90
B8	1	#10	1	20'-3"	87
B9	24	#5	STR	32'-9"	820
B10	2	#5	STR	35'-0"	73
B11	2	#5	STR	24'-11"	52
B12	5	#4	STR	11'-10"	40
B13	1	#4	STR	9'-7"	6
B14	1	#4	STR	9'-0"	6
B15	1	#4	STR	8'-4"	6
B16	1	#4	STR	7'-7"	5
B17	1	#4	STR	6'-11"	5
B18	24	#4	STR	22'-5"	359
B19	21	#4	STR	4'-2"	58
H1	17	#4	8	14'-10"	168
H2	17	#4	8	15'-4"	174
H3	29	#5	9	10'-10"	328
H4	29	#5	9	10'-8"	323
K1	30	#4	STR	22'-5"	449
K2	4	#4	STR	3'-1"	8
K3	4	#4	STR	3'-2"	8
S1	17	#5	2	19'-4"	343
S2	24	#5	2	20'-3"	507
S3	20	#5	2	22'-2"	462
S4	61	#5	3	5'-1"	323
S5	48	#4	4	7'-2"	230
S6	3	#6	6	5'-2"	23
S7	3	#6	7	10'-1"	45
U1	55	#4	4	3'-8"	135
U2	14	#4	4	7'-2"	67
U3	9	#4	5	7'-11"	48
U4	4	#4	4	7'-6"	20
U5	4	#4	4	9'-0"	24
V1	110	#5	STR	7'-0"	803
V2	38	#5	STR	11'-11"	472
V3	31	#5	STR	13'-9"	445
REINFORCING STEEL				LBS.	10352
CLASS A CONCRETE					
POUR 1 (COLLARS, CAP, & LOWER WINGS)					97.6 C.Y.
POUR 2 (BACKWALL & UPPER WINGS)					12.7 C.Y.
TOTAL					110.3 C.Y.
HP 12 X 53 STEEL PILES					
NUMBER = 13					LIN. FT. = 390

**BAR TYPES**



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 4 OF 4

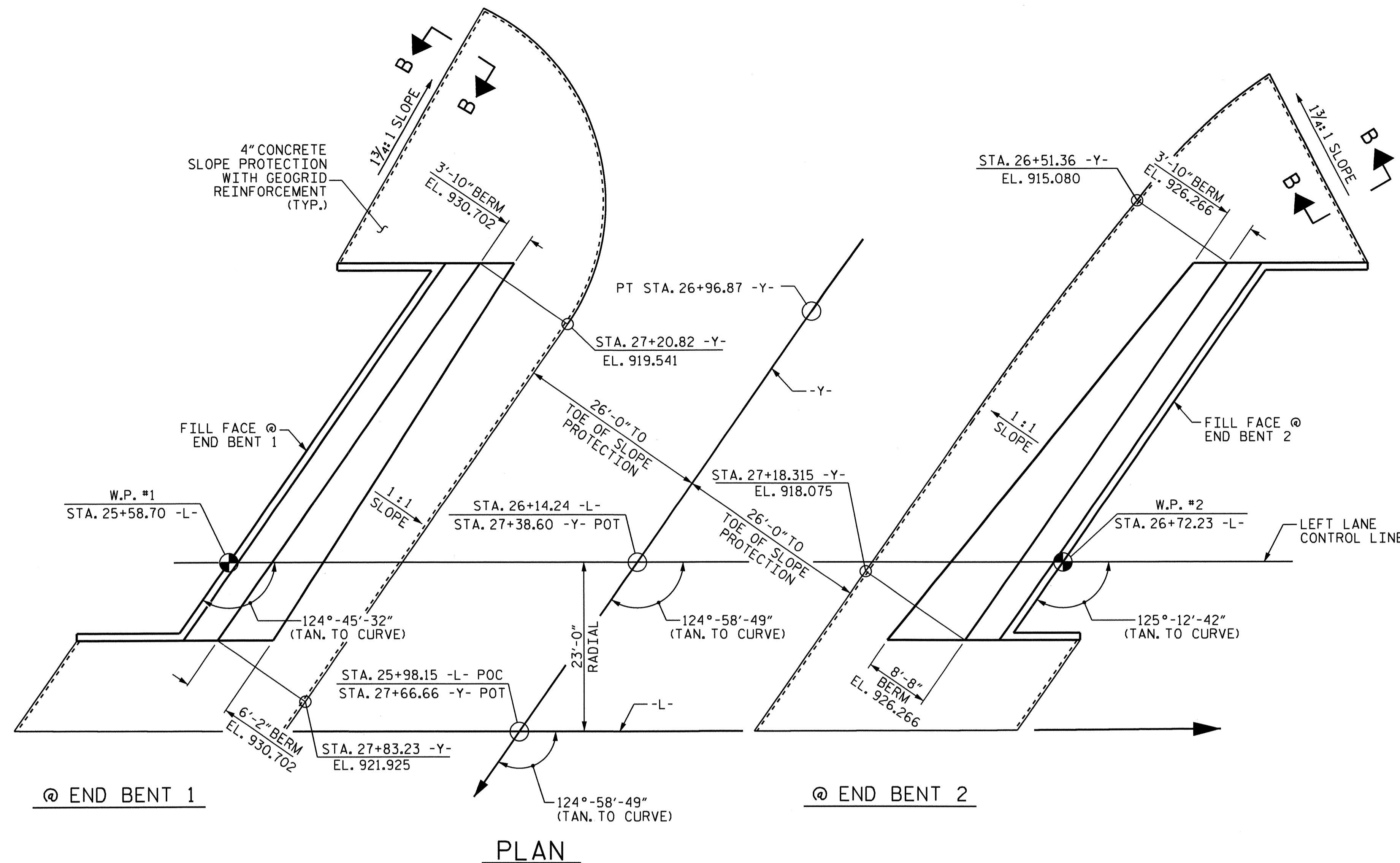
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

SUBSTRUCTURE  
 END BENT 2  
 (LEFT LANE)



REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-23
1			3			TOTAL SHEETS 52
2			4			





PLAN

GENERAL NOTES

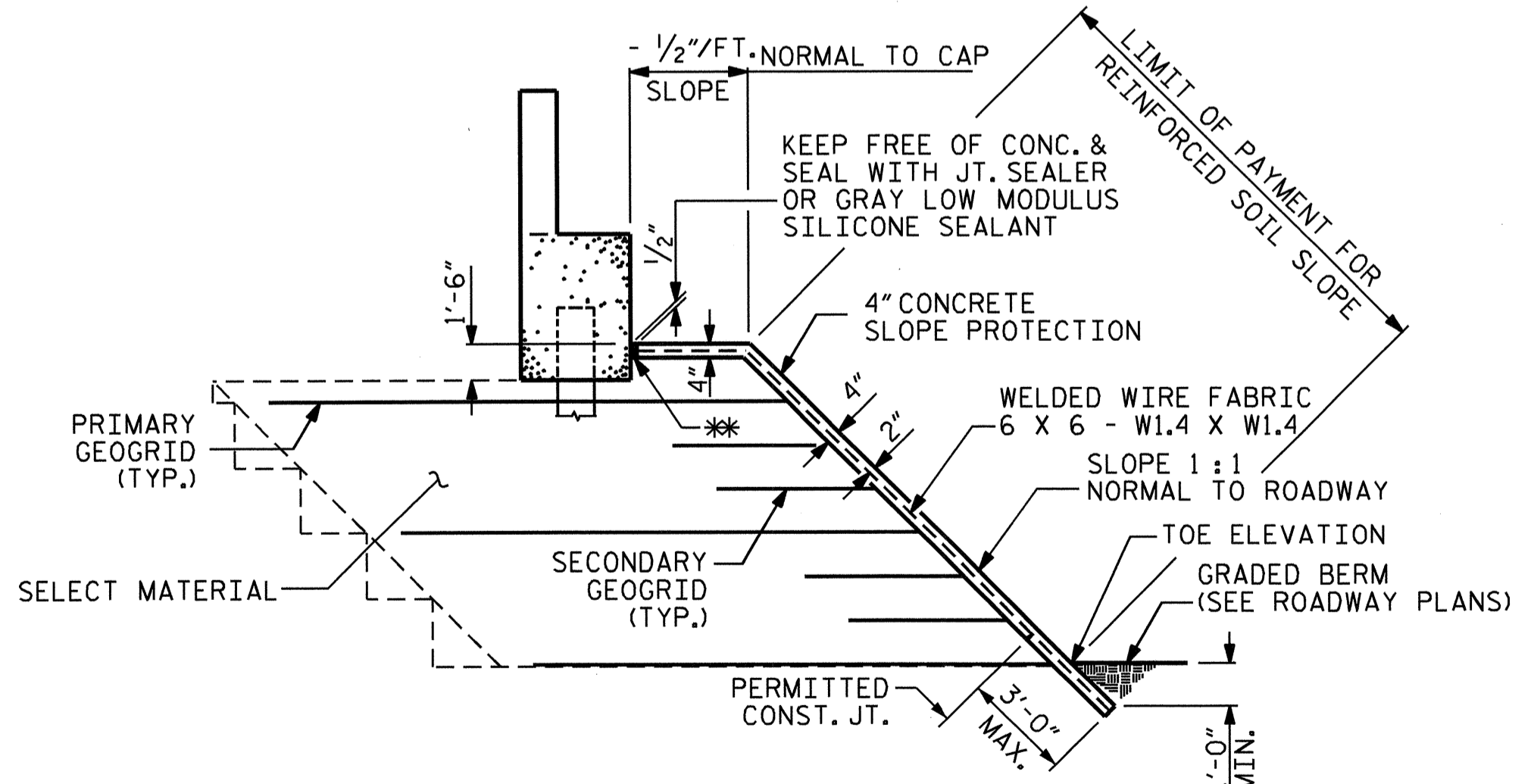
SLOPE PROTECTION SHALL BE PLACED UNDER THE ENDS OF THE BRIDGE AS SHOWN IN THE DETAILS. STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. MEASUREMENT AND PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS.

SLOPE PROTECTION SHALL CONSIST OF 4" POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60" WIDE. SLOPE PROTECTION SHALL BE POURED IN 5' STRIPS AS SHOWN IN THE "POURING DETAIL" WITH 2'-0" LONG #4 BARS PLACED ALONG THE SLOPE BETWEEN STRIPS AT 1'-6" MAXIMUM SPACING. SLOPE PROTECTION MAY BE POURED IN ALTERNATE 4' AND 5' STRIPS AS SHOWN IN THE "OPTIONAL POURING DETAIL" WITH ADJACENT RUNS OF WELDED WIRE FABRIC LAPPING AT LEAST 6". THE COST OF THE WELDED WIRE FABRIC AND #4 BARS, IF USED, SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.

THE ENTIRE AREA UNDER THE 4" CONCRETE SLOPE PROTECTION SHALL BE REINFORCED WITH THE GEOGRID REINFORCEMENT AS DETAILED IN THE PLANS. FOR DETAILS AND PAY ITEMS, SEE "REINFORCED SOIL SLOPE" ON SHEET S-24A.

BRIDGE @ STA. 25+98.15 -L- LEFT LANE	4 INCH SLOPE PROTECTION	* WELDED WIRE FABRIC 60 INCHES WIDE
	SQUARE YARDS	APPROX. L.F.
END BENT 1	330	660
END BENT 2	295	590

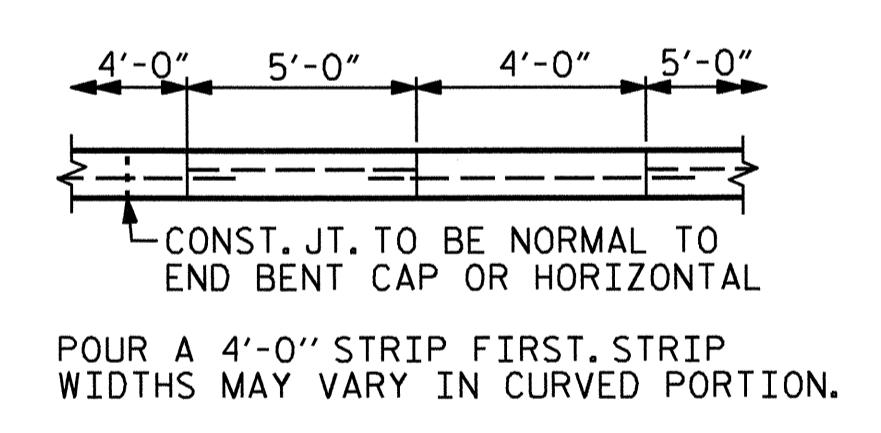
\* QUANTITY SHOWN IS BASED ON 5' POURS.



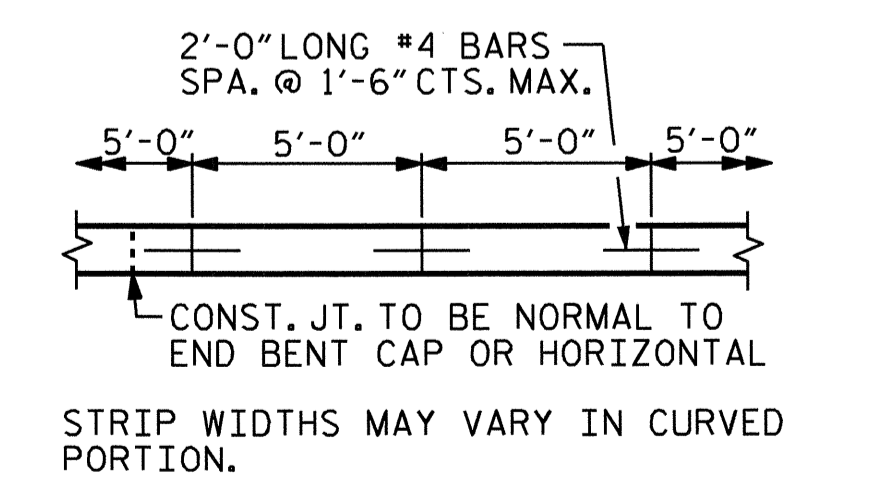
SECTION ALONG C ROADWAY

SHOWING 4" CONCRETE SLOPE PROTECTION WITH GEOGRID REINFORCEMENT. FOR TOP BERM AND TOE ELEVATIONS OF SLOPE PROTECTION, SEE PLAN VIEW.

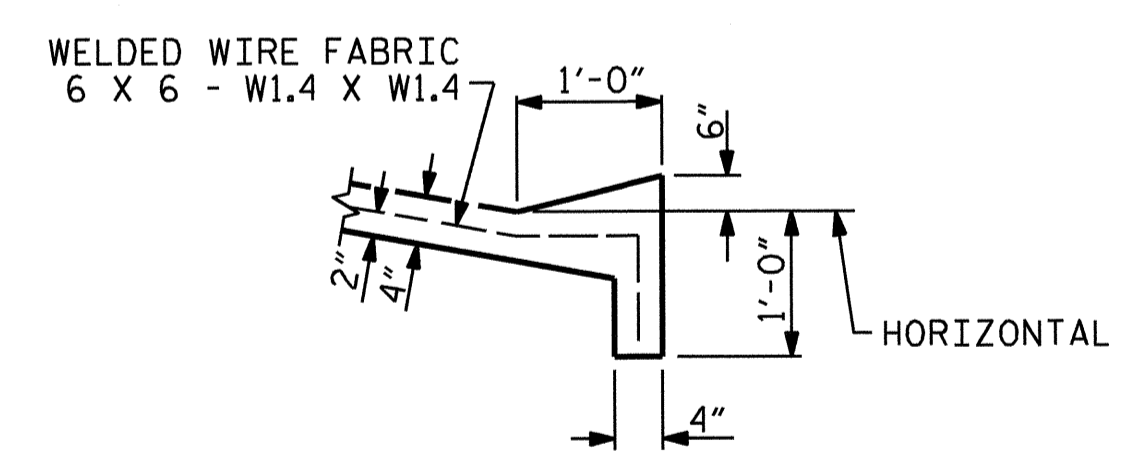
\*\* PLACE DEBONDING TAPE ON TOP OF THE 1" EXP. JT. MAT'L.



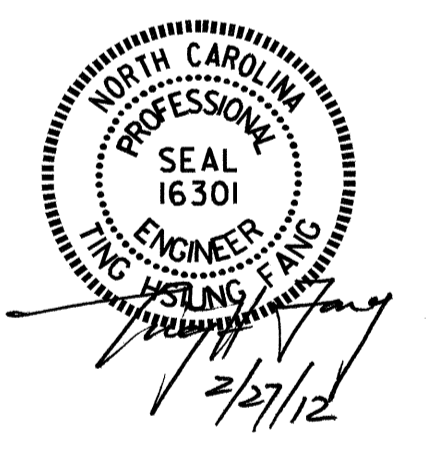
OPTIONAL POURING DETAIL



POURING DETAIL



SECTION B-B

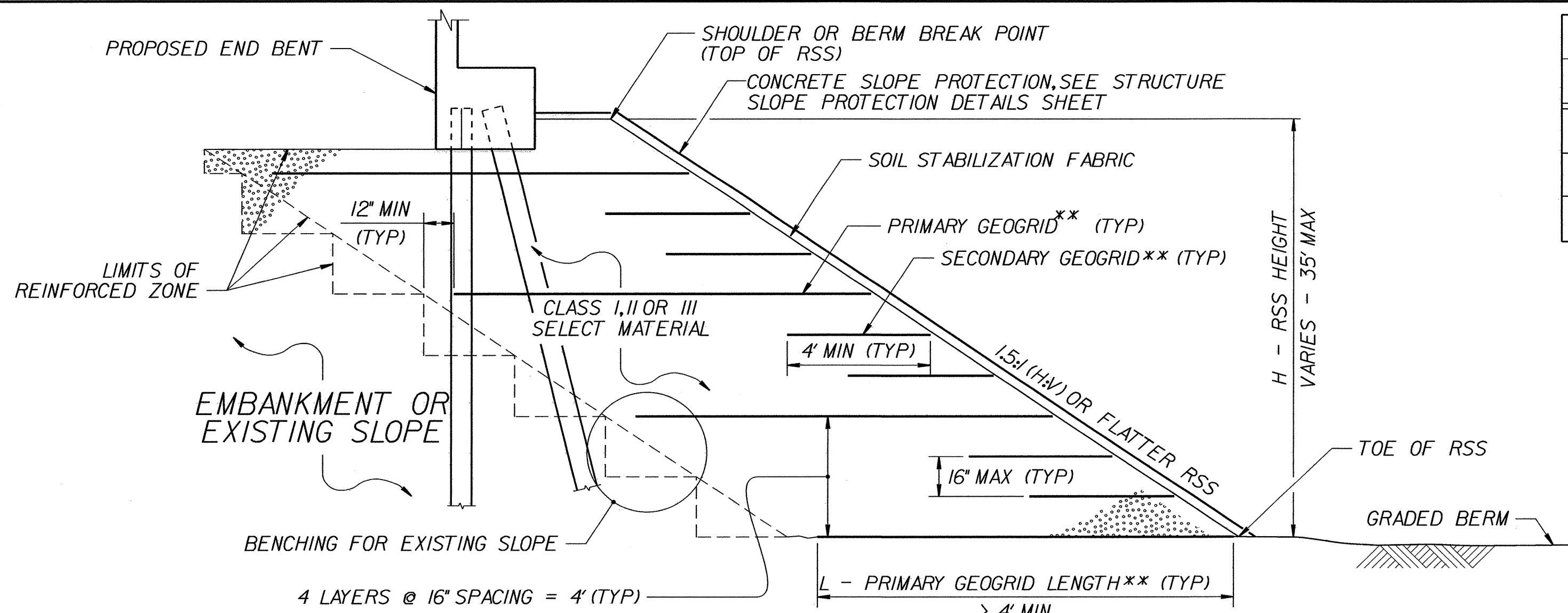


PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 SLOPE PROTECTION  
 DETAILS  
 (LEFT LANE)

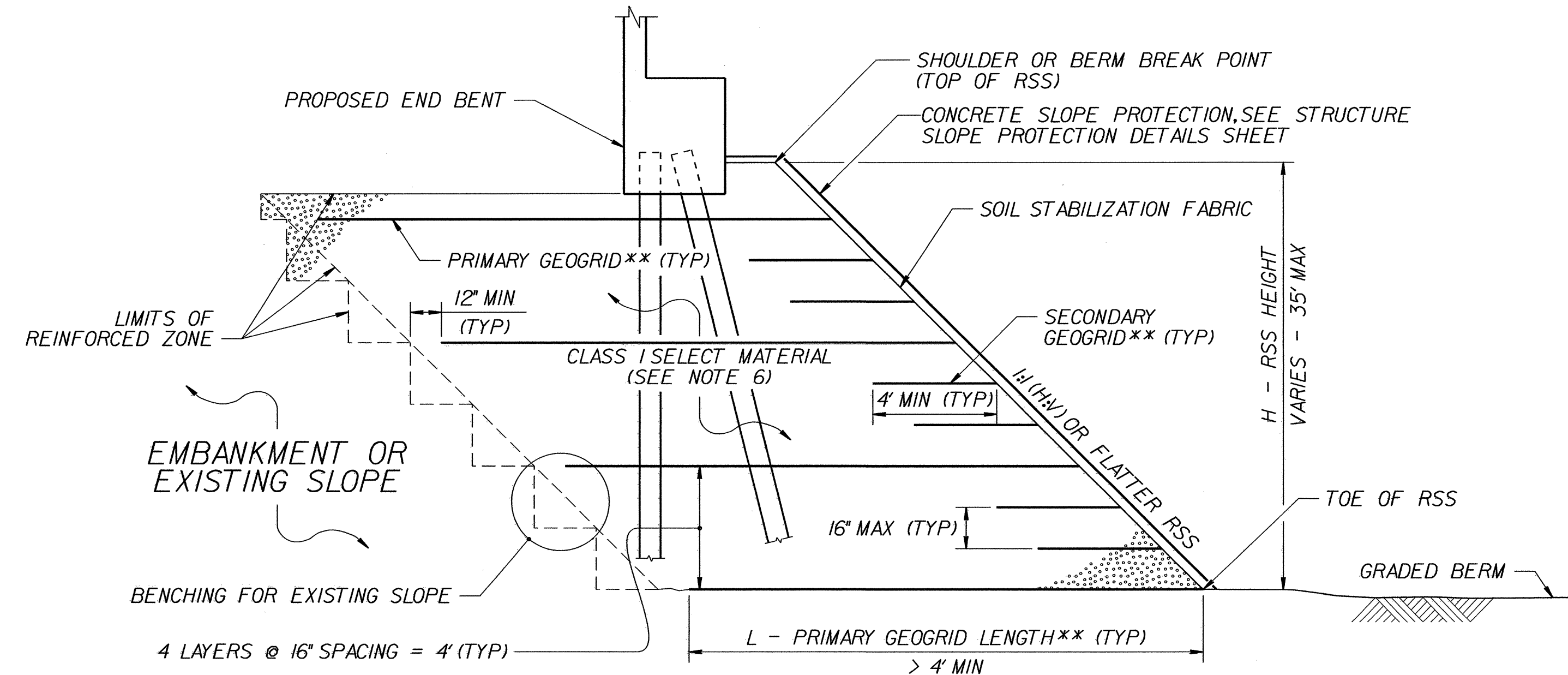
REVISIONS						SHEET NO. S-24
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 52
2			4			

ASSEMBLED BY : HARISH SHAH	DATE : 1-13-10
CHECKED BY : T. H. FANG	DATE : 12-07-11
DRAWN BY : ELR 5/92	REV. 7/10/01 LES/RDR
CHECKED BY : GRP 6/92	REV. 5/7/03 RWW/JTE
	REV. 5/1/06 TLA/GM



**STANDARD RSS WITH SELECT MATERIAL THAT DOES NOT MEET ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS**

**\*\*SEE TABLES AND GEOGRID PLACEMENT DETAILS.**



**STANDARD RSS WITH SELECT MATERIAL THAT MEETS ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS**

**\*\*SEE TABLES AND GEOGRID PLACEMENT DETAILS.**

**NOTES:**

- FOR STANDARD REINFORCED SOIL SLOPES, SEE REINFORCED SOIL SLOPE SPECIAL PROVISION.
- STANDARD RSS ARE BASED ON THE FOLLOWING IN-SITU ASSUMED SOIL PARAMETERS:  
UNIT WEIGHT,  $\gamma = 120$  LB/CF  
FRICTION ANGLE,  $\phi = 30$  DEGREES  
COHESION,  $c = 0$  LB/SF
- DO NOT USE STANDARD RSS IF ASSUMED SOIL PARAMETERS ARE NOT APPLICABLE OR GROUNDWATER IS ABOVE TOE OF RSS.
- DO NOT USE STANDARD RSS WHEN VERY LOOSE OR SOFT SOIL OR MUCK IS BELOW RSS.
- FOR 1:1 TO < 1.5:1 (H:V) RSS, USE CLASS I SELECT MATERIAL IN THE REINFORCED ZONE THAT MEETS ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS EXCEPT FOR SELECT MATERIAL THAT MEETS AASHTO M 145 FOR SOIL CLASSIFICATIONS A-4 AND A-5. DO NOT USE A-4 OR A-5 SOIL OR CLASS II OR III SELECT MATERIAL FOR 1:1 TO < 1.5:1 (H:V) RSS.
- EXCEPT FOR TENSAR UX GEOGRIDS, DO NOT SPLICE OR OVERLAP PRIMARY GEOGRIDS IN THE MACHINE DIRECTION (MD) SO SPLICES OR OVERLAPS ARE PARALLEL TO THE TOE OF RSS. TENSAR UX GEOGRIDS MAY BE SPLICED ONCE PER PRIMARY GEOGRID LENGTH IN ACCORDANCE WITH TENSAR'S BODKIN CONNECTION DETAIL. USE TENSAR UX GEOGRID PIECES AT LEAST 4' LONG.
- EXCEPT FOR TENSAR UX GEOGRIDS, PLACE PRIMARY GEOGRIDS SO GEOGRIDS ARE ADJACENT TO EACH OTHER IN THE CROSS-MACHINE DIRECTION (CD). TENSAR UX GEOGRIDS MAY BE PLACED WITH A MAXIMUM SPACING BETWEEN GEOGRIDS OF 1.64' IN THE CD. STAGGER TENSAR UX GEOGRIDS SO GEOGRIDS ARE CENTERED OVER GAPS IN THE PRIMARY GEOGRID LAYER BELOW.
- DO NOT PLACE PRIMARY GEOGRIDS UNTIL EXCAVATION DIMENSIONS AND IN-SITU MATERIAL ARE APPROVED.
- REINFORCED SOIL SLOPE IS TO BE CONSTRUCTED FIRST AND THEN PILES FOR THE END BENTS TO BE DRIVEN THROUGH THE GEOGRID LAYERS.
- REINFORCED SOIL SLOPE IS TO BE FACED WITH CONCRETE SLOPE PROTECTION. FOR QUANTITIES AND DETAILS SEE SLOPE PROTECTION DETAILS SHEET.
- REINFORCED SOIL SLOPE FACE IS TO BE STABILIZED WITH TYPE II ENGINEERING FABRIC WHEN COMPLETED AND IS TO REMAIN INTACT UNTIL THE SLOPE ARE FACED WITH CONCRETE SLOPE PROTECTION.

PREPARED BY: EJS      DATE: 1/19/12  
REVIEWED BY: SCC      DATE: 2/23/12

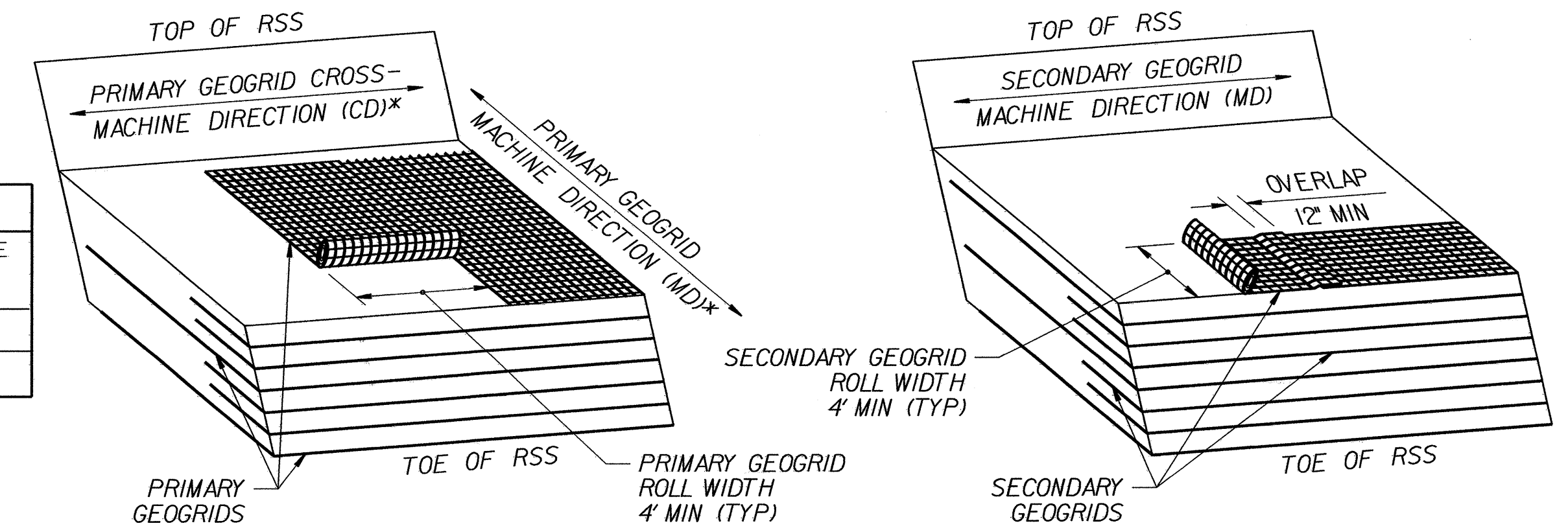
H (FT)	0 - < 10		10 - 20		> 20 - 35	
SELECT MATERIAL CLASS	I	II OR III	I	II OR III	I	II OR III
1:1 TO < 1.5:1 (H:V) RSS	1.20	SEE NOTE 6	1.10	SEE NOTE 6	1.00	SEE NOTE 6
1.5:1 TO 1.75:1 (H:V) RSS	1.15	1.00	1.05	0.95	0.95	0.90
> 1.75:1 TO < 2:1 (H:V) RSS	1.10	0.75	1.00	0.70	0.90	0.65

**L/H RATIO (L > 4' MIN)**  
**IF L ≤ 4', USE SECONDARY GEOGRID INSTEAD OF PRIMARY GEOGRID.**

H (FT)	0 - < 10		10 - 20		> 20 - 35	
SELECT MATERIAL CLASS	I	II OR III	I	II OR III	I	II OR III
PRIMARY GEOGRID (SUBSTITUTE SECONDARY GEOGRID FOR 1:1 TO < 1.5:1 (H:V) RSS)	2XT	SEE NOTE 6	3XT	SEE NOTE 6	5XT	SEE NOTE 6
	SG150		SG200		SG350	
	SF20		SF35		SF55	
PRIMARY GEOGRID (SUBSTITUTE SECONDARY GEOGRID FOR 1.5:1 TO 1.75:1 (H:V) RSS)	2XT	2XT	3XT	2XT	3XT	2XT
	SG150	SG150	SG200	SG150	SG200	SG150
	SF20	SF20	SF35	SF20	SF35	SF20
PRIMARY GEOGRID (SUBSTITUTE SECONDARY GEOGRID FOR > 1.75:1 TO < 2:1 (H:V) RSS)	2XT	2XT	2XT	2XT	2XT	2XT
	SG150	SG150	SG150	SG150	SG150	SG150
	SF20	SF20	SF20	SF20	SF20	SF20
SECONDARY GEOGRID	1:1 (H:V) OR FLATTER RSS		2XT			
			SG150			
			SF11			
			BX1100			

**PRIMARY AND SECONDARY GEOGRIDS**

- #XT REFERS TO MIRAFI SERIES GEOGRID.
- SG### REFERS TO STRATAGRID SERIES GEOGRID.
- SF## REFERS TO SYNTEEN SERIES GEOGRID.
- UX####HS AND BX#### REFER TO TENSAR SERIES GEOGRID.



**GEOGRID PLACEMENT DETAILS**

**\*SEE NOTES 6 AND 7.**

**PROJECT NO.: B-4506**  
**FORSYTH COUNTY**  
**STATION: 25+98.15 -L-**

**GEOTECHNICAL ENGINEERING UNIT**

EASTERN REGIONAL OFFICE  
 WESTERN REGIONAL OFFICE  
 CONTRACT OFFICE

**STATE OF NORTH CAROLINA**  
**DEPARTMENT OF TRANSPORTATION**  
**RALEIGH**

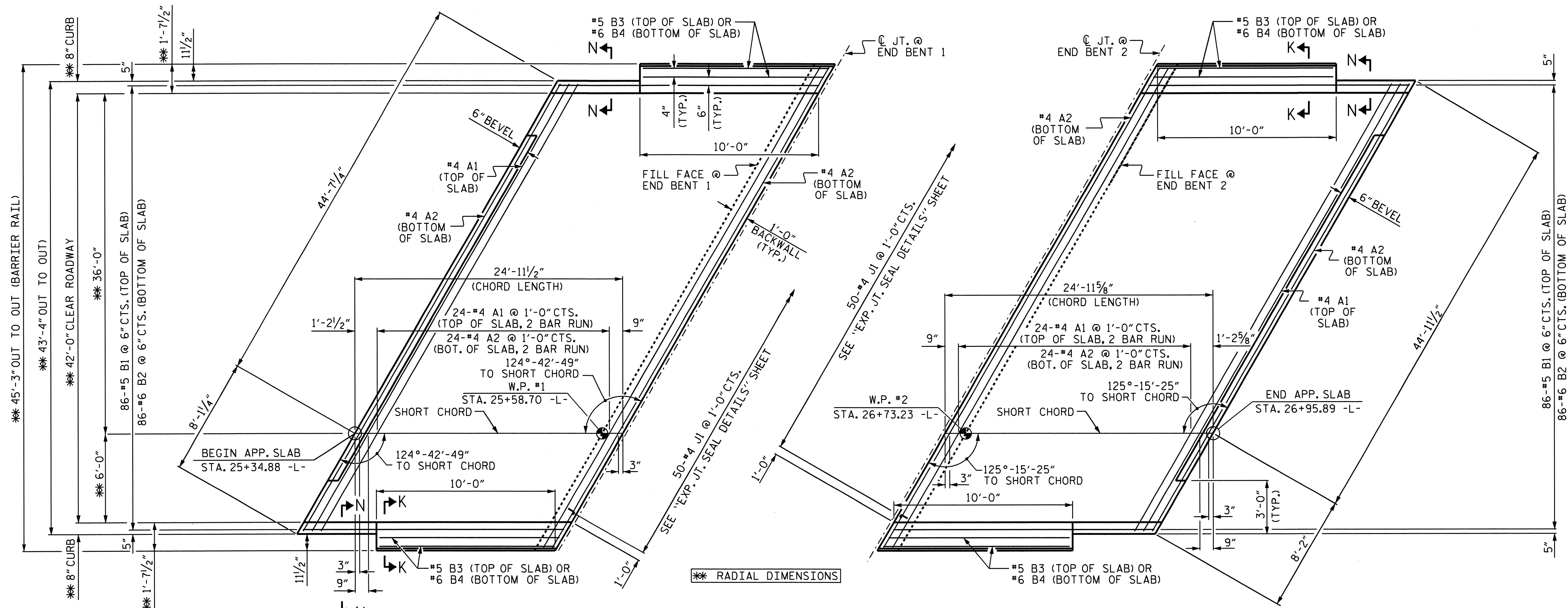
**REINFORCED SOIL SLOPE (RSS) AT END BENTS (LEFT LANE)**

REVISIONS						SHEET NO.
NO.	BY	DATE	NO.	BY	DATE	S-24A
1	-	-	3	-	-	TOTAL SHEETS
2	-	-	4	-	-	52

GEOTECHNICAL ENGINEER      ENGINEER

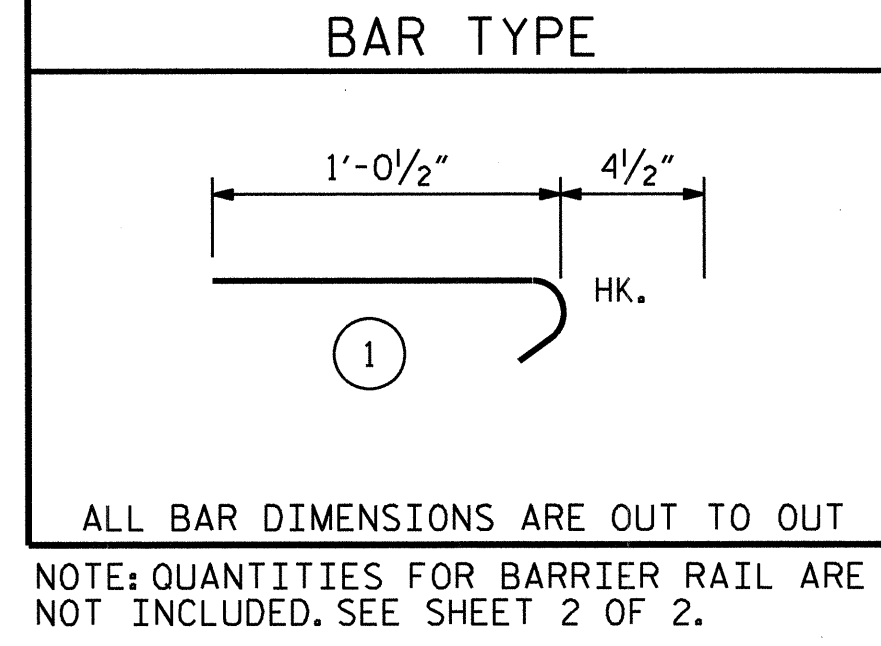
**SEAL**  
029869  
ENGINEER  
SHANE C. CLARK

2/23/12



AT END BENT 1 PLAN AT END BENT 2

BILL OF MATERIAL						
FOR ONE APPROACH SLAB (2 REQ'D)						
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT	
*A1	50	#4	STR	28'-5"	949	
A2	52	#4	STR	28'-3"	981	
*B1	86	#5	STR	23'-4"	2093	
B2	86	#6	STR	24'-7"	3175	
*B3	4	#5	STR	9'-8"	40	
B4	4	#6	STR	9'-8"	58	
*J1	50	#4	1	1'-5"	47	
REINFORCING STEEL				LBS.	4,214	
*EPOXY COATED REINFORCING STEEL				LBS.	3,129	
CLASS AA CONCRETE				C. Y.	48.0	



SPlice CHART		
BAR	SIZE	SPlice
*A1	#4	2'-0"
A2	#4	1'-9"

NOTES

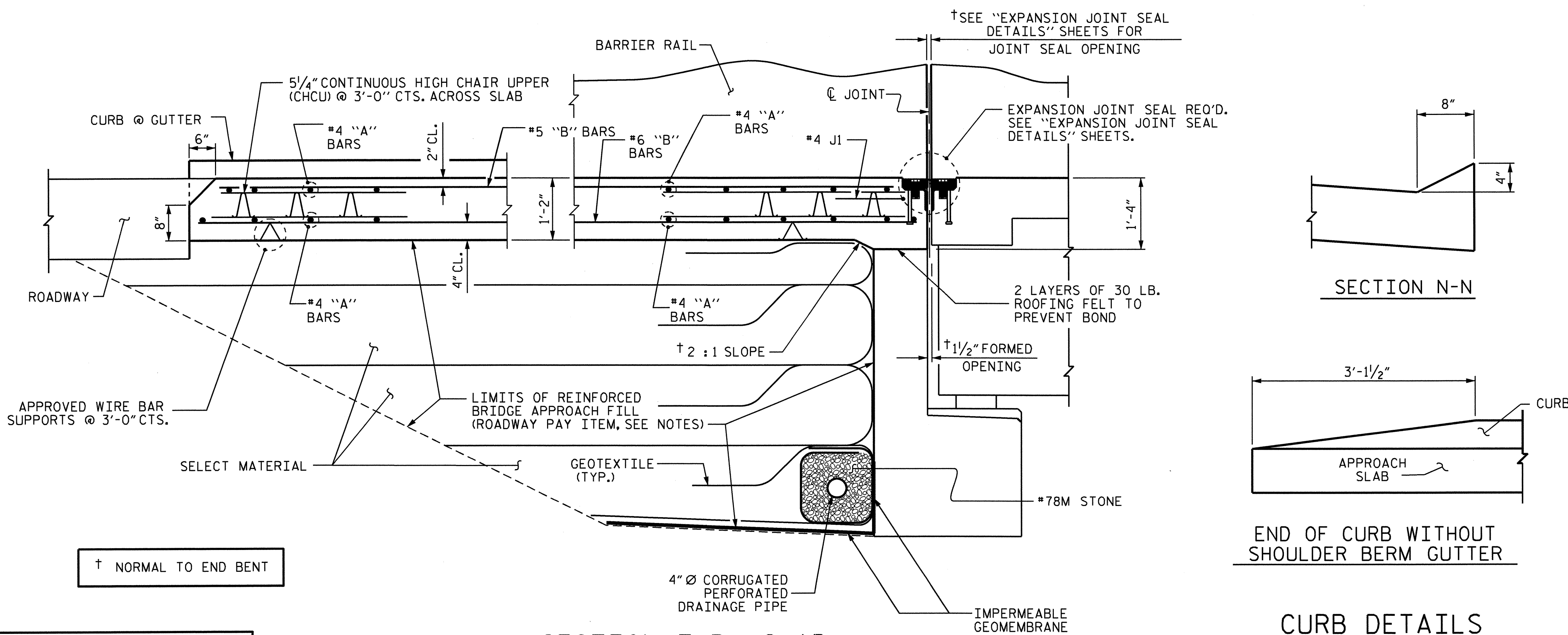
APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

FOR REINFORCED BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, IMPERMEABLE GEOMEMBRANE, 4" Ø DRAINAGE PIPE, #78M STONE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.

ARC OFFSETS ARE NEGLIGIBLE, THEREFORE NOT SHOWN.



SECTION THRU SLAB

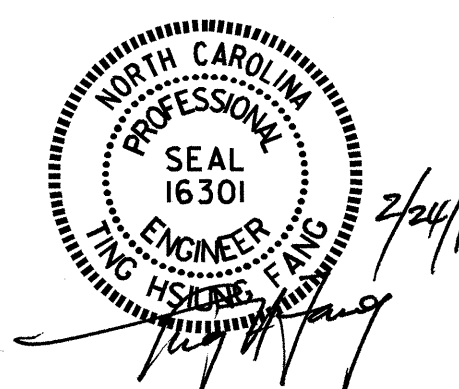
CURB DETAILS

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 BRIDGE APPROACH SLAB  
 FOR FLEXIBLE PAVEMENT  
 (LEFT LANE)



ASSEMBLED BY: S. B. WILLIAMS	DATE: 12-11
CHECKED BY: T. H. FANG	DATE: 1-6-12
DRAWN BY: EEM 3/95	REV. 5/7/03R RWW/JTE
CHECKED BY: VAP 3/95	REV. 5/1/06RR KMM/GM
	REV. 10/1/11 MAA/GM

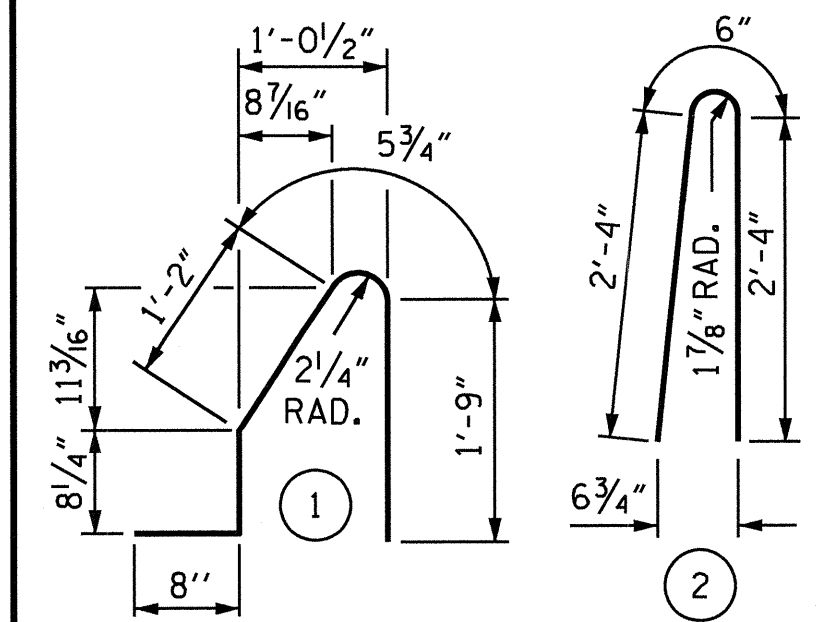
REVISIONS						SHEET NO. S-25
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			TOTAL SHEETS 52
2			4			

**NOTES**

THE BARRIER RAIL ON EACH APPROACH SLAB SHALL NOT BE CAST UNTIL ALL APPROACH SLAB CONCRETE HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

**BAR TYPES**

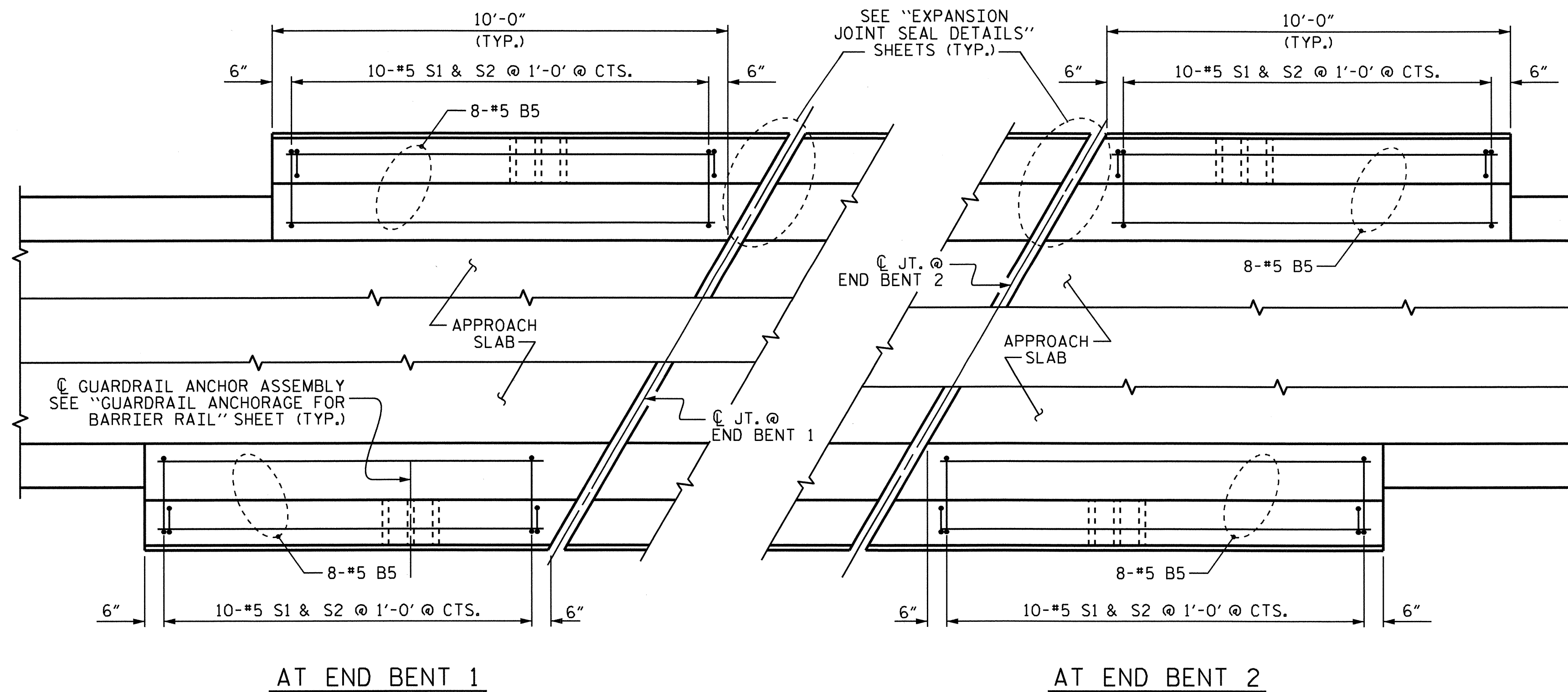


ALL BAR DIMENSIONS ARE OUT TO OUT

**BILL OF MATERIAL**

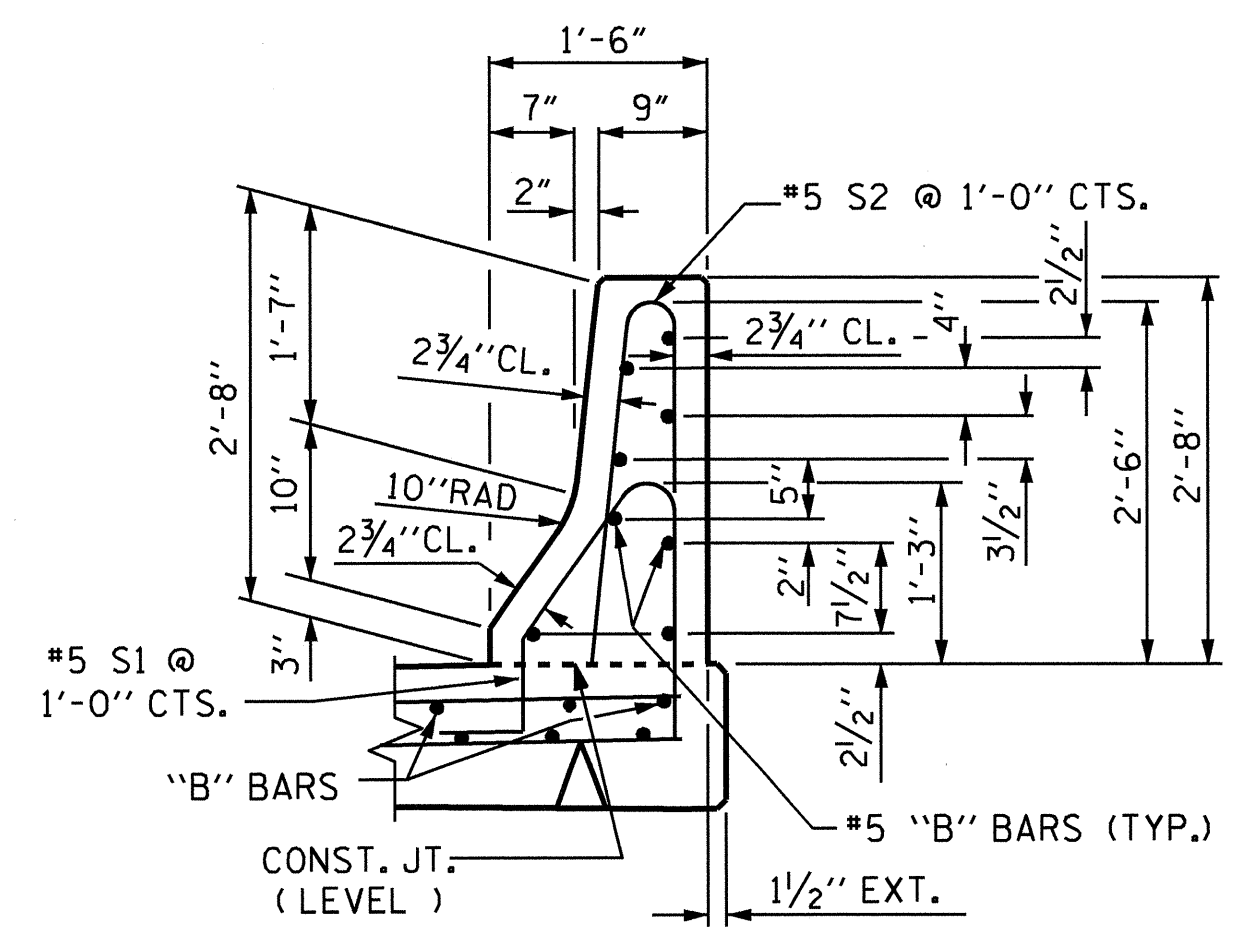
BARRIER RAILS ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
*B5	32	#5	STR	9'-8"	323
*S1	40	#5	1	4'-9"	198
*S2	40	#5	2	5'-2"	216
* EPOXY COATED REINFORCING STEEL				LBS.	737
CLASS AA CONCRETE				C. Y.	4.4
CONCRETE BARRIER RAIL				44.33 LIN. FT.	

\* PAYMENT FOR CONCRETE BARRIER RAIL TO BE INCLUDED IN THE LINEAR FT. QUANTITY ON "CONCRETE BARRIER RAIL" SHEET.

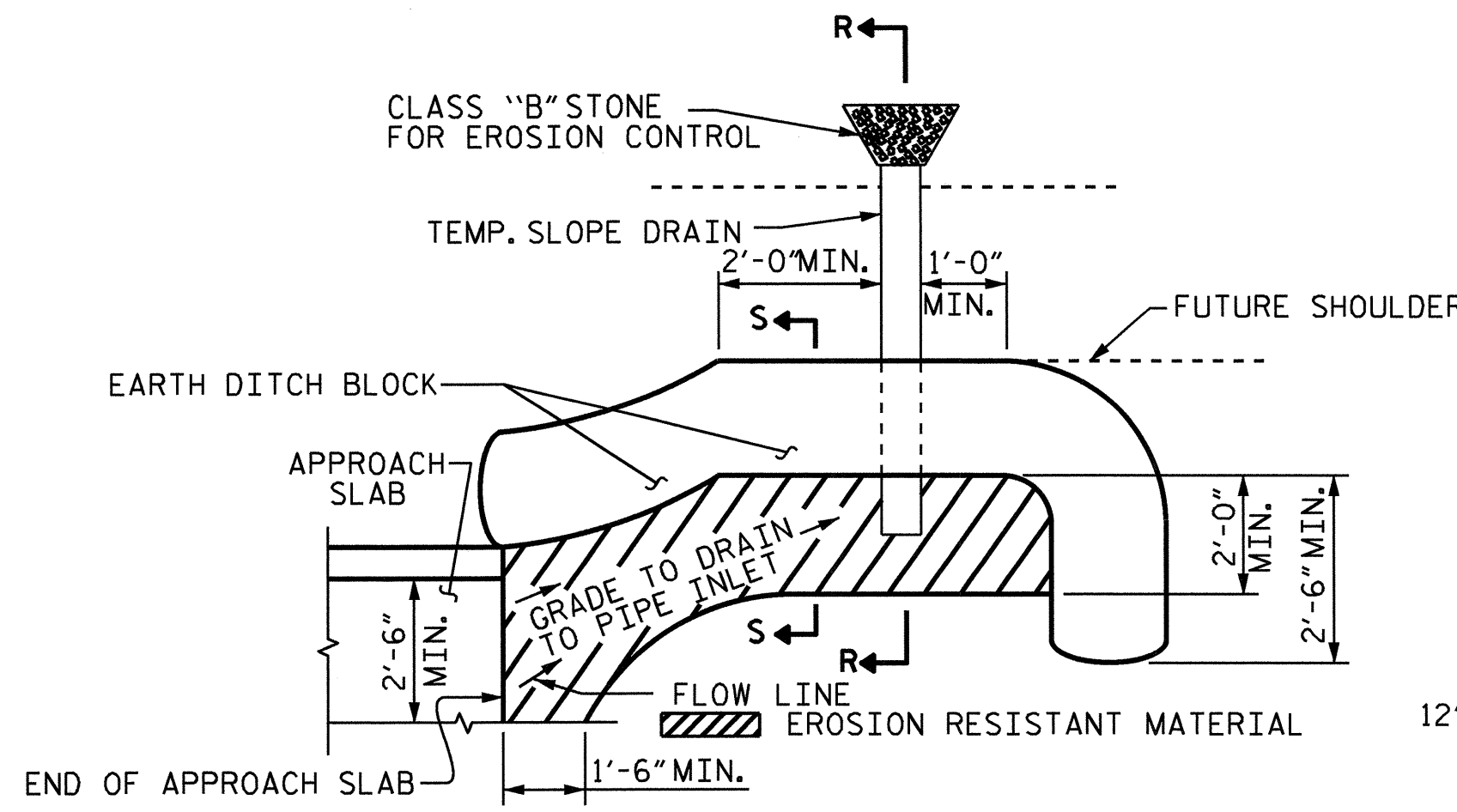


**PLAN OF BARRIER RAIL**

FOR EXPANSION JOINT SEAL, SEE "EXPANSION JOINT SEAL DETAILS" SHEET



**SECTION THRU RAIL**

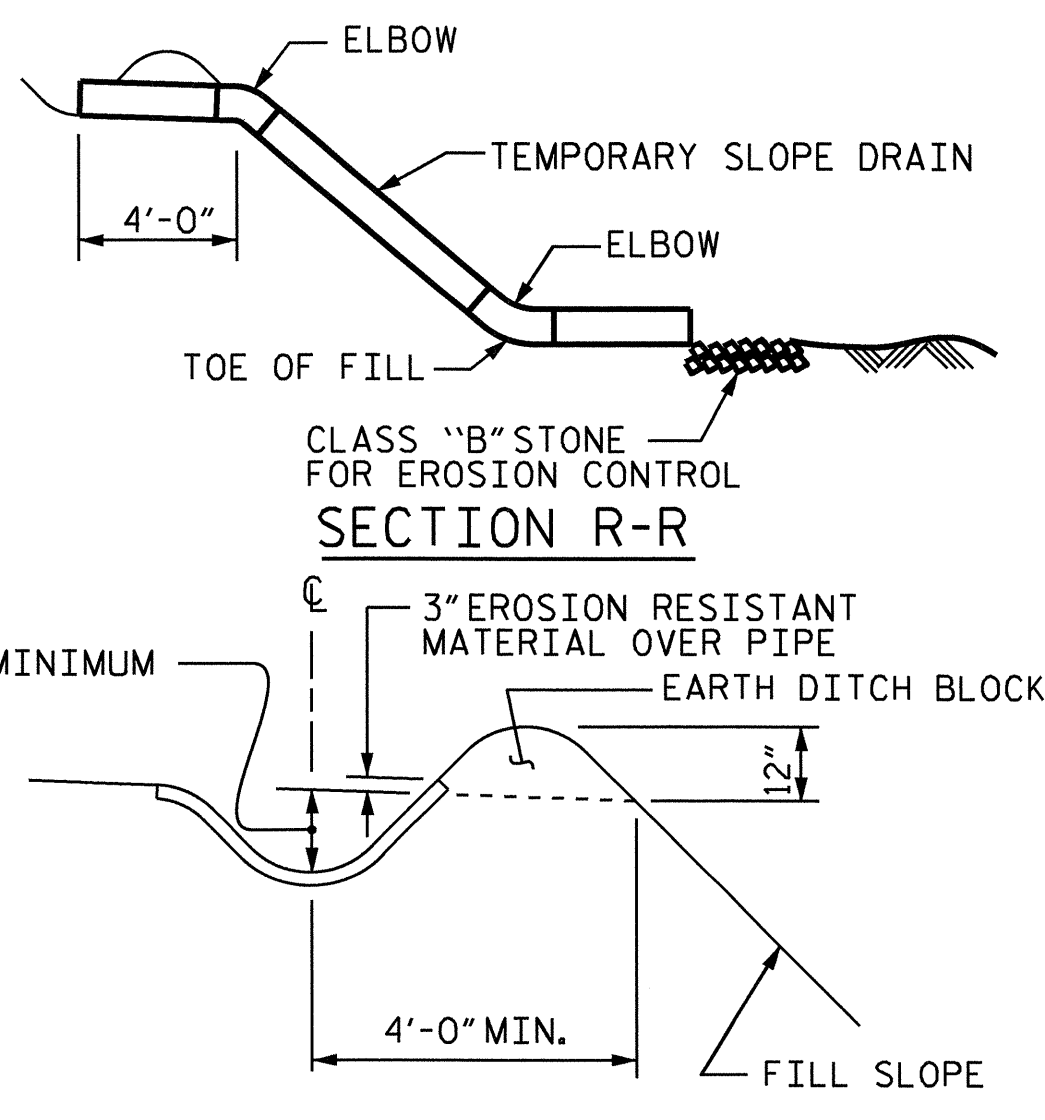


NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

**PLAN VIEW**

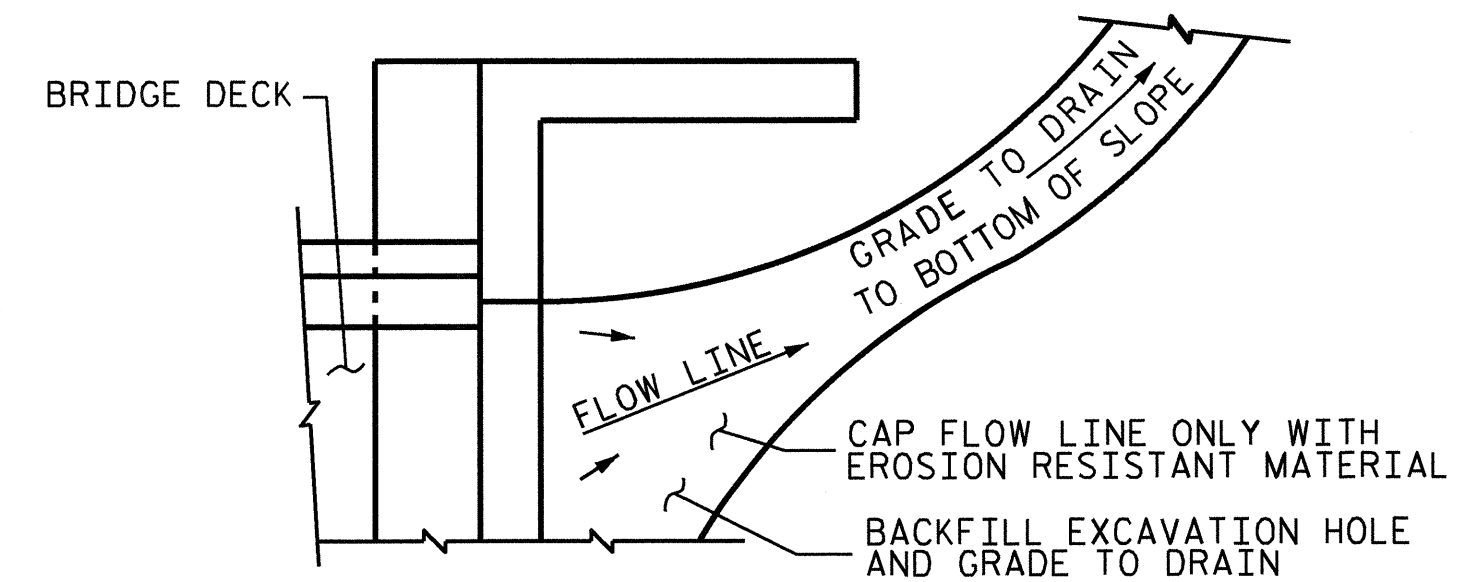
**TEMPORARY BERM AND SLOPE DRAIN DETAILS**

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)



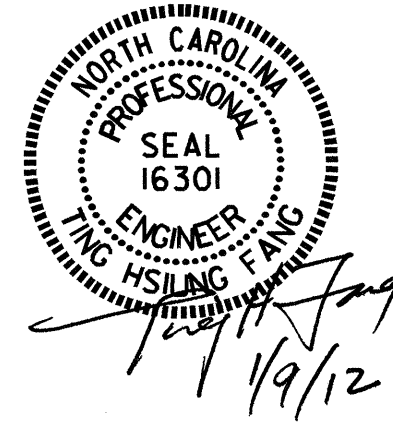
**SECTION R-R**

**SECTION S-S**



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

**TEMPORARY DRAINAGE DETAIL**



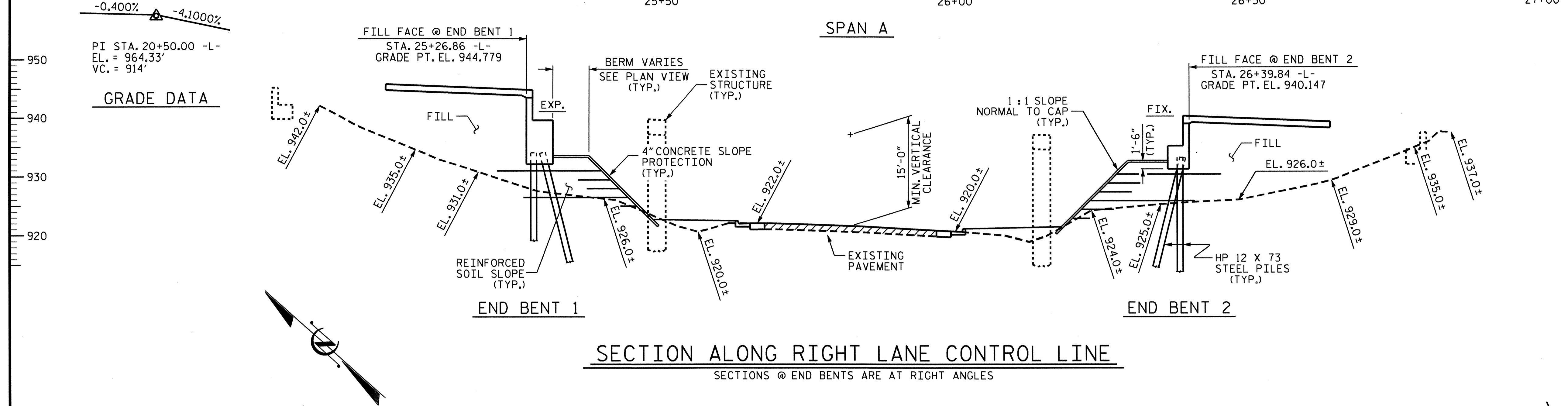
PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 BRIDGE APPROACH  
 SLAB DETAILS  
 (LEFT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-26
1			3			TOTAL SHEETS
2			4			52

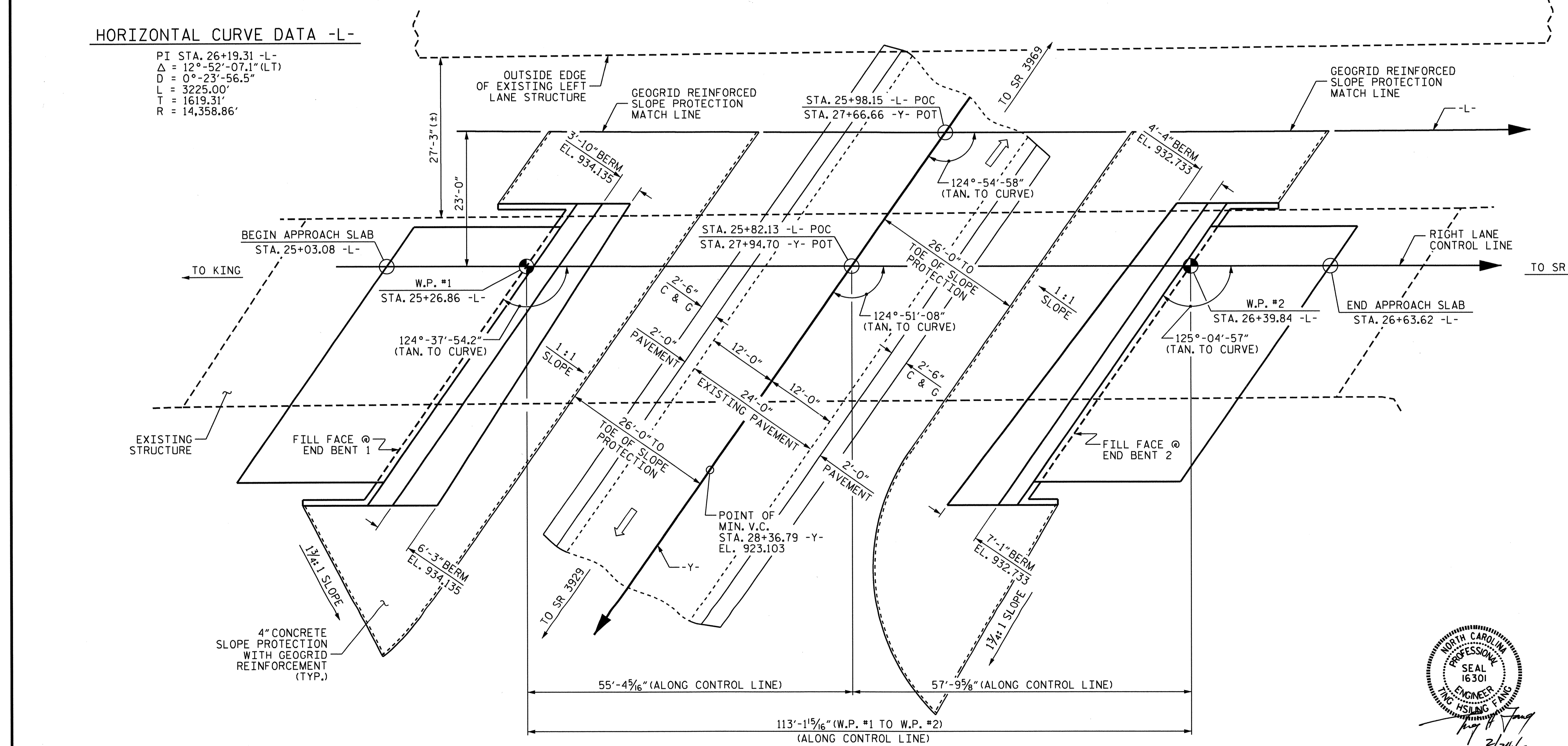
ASSEMBLED BY :	S. B. WILLIAMS	DATE :	12-01-11
CHECKED BY :	T. H. FANG	DATE :	12-08-11
DRAWN BY :	FCJ	REV. 10/17/00	RWW/LJS
CHECKED BY :	ARB	REV. 5/7/03	RWW/JTE
		REV. 5/1/06R	MAA/KMM



**GRADE DATA**  
 -0.400%    -4.1000%  
 PI STA. 20+50.00 -L-  
 EL. = 964.33'  
 VC. = 914'

**HORIZONTAL CURVE DATA -L-**  
 PI STA. 26+19.31 -L-  
 $\Delta = 12^\circ-52'-07.1''$  (LT)  
 $D = 0^\circ-23'-56.5''$   
 $L = 3225.00'$   
 $T = 1619.31'$   
 $R = 14,358.86'$

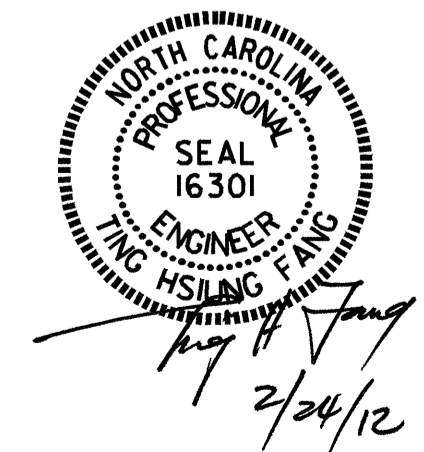
**HORIZONTAL CURVE DATA -Y-**  
 PI STA. 26+74.42 -Y-  
 $\Delta = 5^\circ-08'-55.0''$  (LT)  
 $D = 11^\circ-27'-33.0''$   
 $L = 44.93'$   
 $T = 22.48'$   
 $R = 500.00'$



**PLAN**  
 PILES NOT SHOWN FOR CLARITY.

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L- POC  
 = 27+66.66 -Y- POT  
 SHEET 1 OF 3    REPLACES BRIDGE NO. 335

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**GENERAL DRAWING**  
 FOR BRIDGE ON US 52 OVER  
 SR 1620 (TOBACCOVILLE RD.)  
 (RIGHT LANE)



REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-27	
1			3			TOTAL SHEETS	
2			4			52	

24-FEB-2012 16:42  
 R:\Structures\Final Plans\Str\*2\b4506.sd.gd2.dgn  
 Tfang

**NOTES**

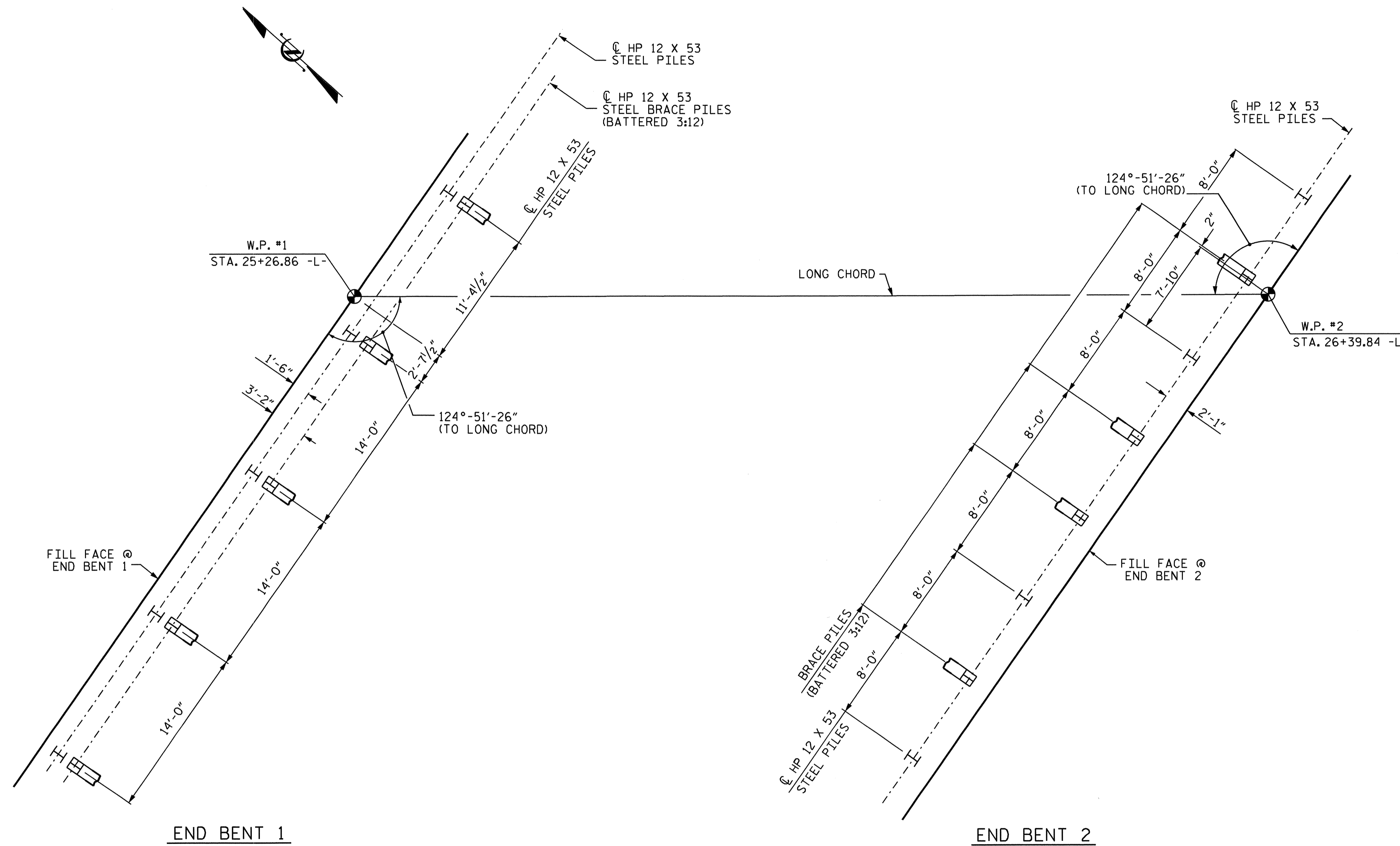
FOR PILES, SEE SECTION 450 OF THE STANDARD SPECIFICATIONS.

PILES AT END BENTS 1 & 2 ARE DESIGNED FOR A FACTORED RESISTANCE OF 110 TONS PER PILE.

DRIVE PILES AT END BENTS 1 & 2 TO A REQUIRED DRIVING RESISTANCE OF 183 TONS PER PILE.

A 1:1 (H:V) REINFORCED SOIL SLOPE WITH SLOPE PROTECTION IS REQUIRED AT EACH END BENT, SEE PLANS AND SPECIAL PROVISIONS.

OBSERVE A 3 MONTH WAITING PERIOD AFTER CONSTRUCTING THE EMBANKMENT TO FINISHED GRADE BEFORE BEGINNING END BENT CONSTRUCTION AT END BENTS 1 AND 2. THE WAITING PERIODS MAY BE REDUCED BY THE ENGINEER AFTER THE REVIEW AND ACCEPTANCE OF SETTLEMENT DATA THAT HAS BEEN OBTAINED BY EMBANKMENT MONITORING USING SURVEY HUBS. INSTALLATION AND MONITORING WILL BE THE RESPONSIBILITY OF THE CONTRACTOR AND WILL BE CONSIDERED INCIDENTAL TO THE PROJECT.



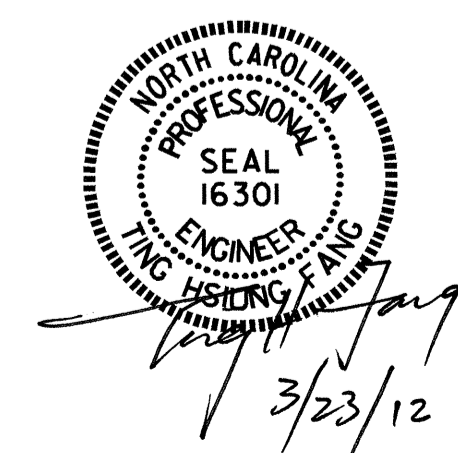
**FOUNDATION LAYOUT**

DIMENSIONS LOCATING PILES ARE SHOWN TO PILE CENTERLINE AND MEASURED AT CAP BOTTOM.

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 3

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
**GENERAL DRAWING**  
 FOR BRIDGE ON US 52 OVER  
 SR 1620 (TOBACCOVILLE RD.)  
 (RIGHT LANE)



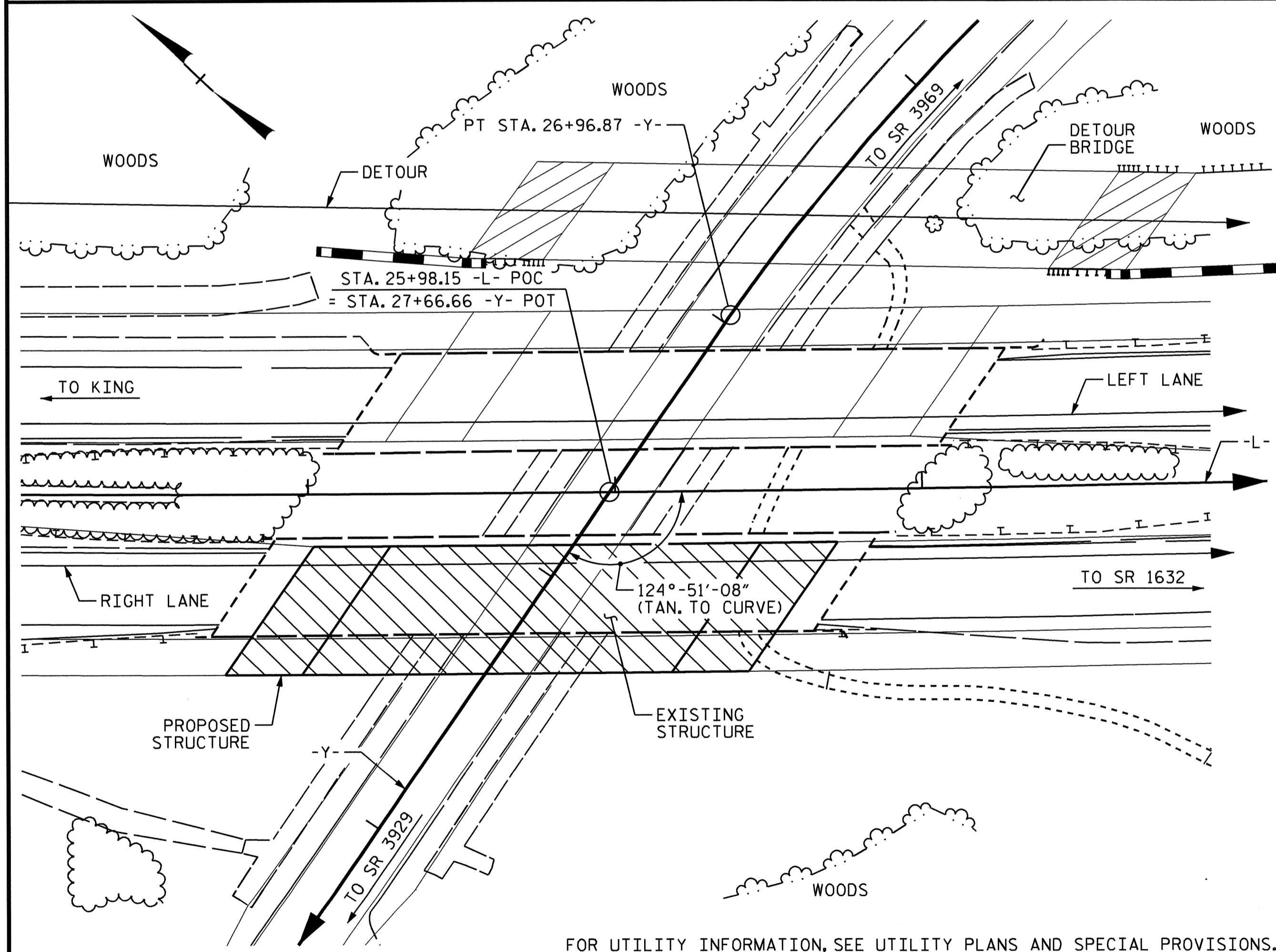
DRAWN BY : QT NGUYEN DATE : 7-20-11  
 CHECKED BY : T. H. FANG DATE : 12-5-11

23-MAR-2012 12:42  
 K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str\*2\b4506.sd.gd2.dgn  
 tfang

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-28
1			3			TOTAL SHEETS
2			4			52

TOTAL BILL OF MATERIAL														
	REMOVAL OF EXISTING STRUCTURE	REINFORCED CONCRETE DECK SLAB	GROOVING BRIDGE FLOORS	CLASS A CONCRETE	BRIDGE APPROACH SLABS	REINFORCING STEEL	STRUCTURAL STEEL	HP 12 X 53 STEEL PILES		CONCRETE BARRIER RAIL	4" SLOPE PROTECTION	ELASTOMERIC BEARINGS	EXPANSION JOINT SEALS	REINFORCED SOIL SLOPE
	LUMP SUM	SO. FT.	SO. FT.	CU. YDS.	LUMP SUM	LBS.	APPROX. LBS.	NO.	LIN. FT.	LIN. FT.	SO. YDS.	LUMP SUM	LUMP SUM	SO. YDS.
SUPERSTRUCTURE		5,001	6,087				149,700			265.38		LUMP SUM	LUMP SUM	
END BENT 1				96.5		10,008		10	400		270			215
END BENT 2				48.6		6,333		8	220		300			240
TOTAL	LUMP SUM	5,001	6,087	145.1	LUMP SUM	16,341	149,700	18	620	265.38	570	LUMP SUM	LUMP SUM	455

BM #3: NORTHERN MOST BOLT ON FIRE HYDRANT, SOUTH OF EOP OF KING/TOBACCOVILLE RD., 472.0' RIGHT OF STA. 23+14.00 -L-, EL. 945.30



LOCATION SKETCH

NOTES

ASSUMED LIVE LOAD = HL-93 OR ALTERNATE LOADING.

THIS BRIDGE HAS BEEN DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

THIS BRIDGE IS LOCATED IN SEISMIC ZONE 1.

FOR OTHER DESIGN DATA AND GENERAL NOTES, SEE SHEET SN.

FOR EROSION CONTROL MEASURES SEE EROSION CONTROL PLANS.

THE CONTRACTOR SHALL PROVIDE INDEPENDENT ASSURANCE SAMPLES OF REINFORCING STEEL AS FOLLOWS: FOR PROJECTS REQUIRING UP TO 400 TONS OF REINFORCING STEEL, ONE 30 INCH SAMPLE OF EACH SIZE BAR USED, AND FOR PROJECTS REQUIRING OVER 400 TONS OF REINFORCING STEEL, TWO 30 INCH SAMPLES OF EACH SIZE BAR USED. THE BARS FROM WHICH THE SAMPLES ARE TAKEN MUST THEN BE SPLICED WITH REPLACEMENT BARS OF THE SIZE AND LENGTH OF THE SAMPLE, PLUS A MINIMUM LAP SPLICE OF THIRTY BAR DIAMETERS. PAYMENT FOR THE SAMPLES OF REINFORCING STEEL SHALL BE CONSIDERED INCIDENTAL TO VARIOUS PAY ITEMS.

INASMUCH AS THE PAINT SYSTEM ON THE EXISTING STRUCTURAL STEEL CONTAINS LEAD, THE CONTRACTOR'S ATTENTION IS DIRECTED TO ARTICLE 107-1 OF THE STANDARD SPECIFICATIONS. ANY COSTS RESULTING FROM COMPLIANCE WITH APPLICABLE STATE OR FEDERAL REGULATIONS PERTAINING TO HANDLING OF MATERIALS CONTAINING LEAD BASED PAINT SHALL BE INCLUDED IN THE BID PRICE FOR "REMOVAL OF EXISTING STRUCTURE AT STATION 25+98.15 -L-."

THE EXISTING STRUCTURE CONSISTS OF RC FLOOR ON I-BEAMS @ 8'-0" CENTER IN 3 SPANS @ 65'-6" WITH A CLEAR ROADWAY WIDTH OF 28'-0". THE SUBSTRUCTURE; END BENTS; RC CAP ON PPC PILES, INTERIOR BENTS; RC POST AND BEAM LOCATED AT THE SITE OF PROPOSED STRUCTURE SHALL BE REMOVED. THE EXISTING BRIDGE IS PRESENTLY NOT POSTED FOR LOAD LIMIT. SHOULD THE STRUCTURAL INTEGRITY OF THE BRIDGE DETERIORATE A LOAD LIMIT MAY BE POSTED AND MAY BE REDUCED AS FOUND NECESSARY DURING THE LIFE OF THE PROJECT.

REMOVABLE FORMS MAY BE USED IN LIEU OF METAL STAY-IN-PLACE FORMS IN ACCORDANCE WITH ARTICLE 420-3 OF THE STANDARD SPECIFICATIONS.

FOR MAINTENANCE AND PROTECTION OF TRAFFIC BENEATH PROPOSED STRUCTURE, SEE SPECIAL PROVISIONS.

THE BRIDGE RAILS ON THE TEMPORARY STRUCTURE SHALL BE DESIGNED FOR THE AASHTO LRFD TEST LEVEL 3 (TL-3) CRASH TEST CRITERIA. FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY STRUCTURE, SEE SPECIAL PROVISIONS.

NEEDLE BEAMS WILL NOT BE ALLOWED UNLESS OTHERWISE CALLED FOR ON THE PLANS OR APPROVED BY THE ENGINEER.

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-8 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

THE SUBSTRUCTURE OF THE EXISTING BRIDGE INDICATED ON THE PLANS IS FROM THE BEST INFORMATION AVAILABLE. SINCE THIS INFORMATION IS SHOWN FOR THE CONVENIENCE OF THE CONTRACTOR, THE CONTRACTOR SHALL HAVE NO CLAIM WHATSOEVER AGAINST THE DEPARTMENT OF TRANSPORTATION FOR ANY DELAYS OR ADDITIONAL COST INCURRED BASED ON DIFFERENCES BETWEEN THE EXISTING BRIDGE SUBSTRUCTURE SHOWN ON THE PLANS AND THE ACTUAL CONDITIONS AT THE PROJECT SITE.

THE CLASS AA CONCRETE IN THE BRIDGE DECK SHALL CONTAIN FLY ASH OR GROUND GRANULATED BLAST FURNACE SLAB AT THE SUBSTITUTION RATE SPECIFIED IN ARTICLE 1024-1 IN ACCORDANCE WITH ARTICLES 1024-5 AND 1024-6 OF THE STANDARD SPECIFICATIONS. NO PAYMENT WILL BE MADE FOR THIS SUBSTITUTION AS IT IS CONSIDERED INCIDENTAL TO THE COST OF THE REINFORCED CONCRETE DECK SLAB.

THE CONTRACTOR WILL BE REQUIRED TO CONSTRUCT, MAINTAIN AND AFTERWARDS REMOVE A TEMPORARY STRUCTURE AT STATION 25+98.15 -L- FOR USE DURING CONSTRUCTION OF THE PROPOSED STRUCTURE. FOR CONSTRUCTION, MAINTENANCE AND REMOVAL OF TEMPORARY STRUCTURE, SEE SPECIAL PROVISIONS.

FOR CRANE SAFETY, SEE SPECIAL PROVISIONS.

FOR FALSEWORK AND FORMWORK, SEE SPECIAL PROVISIONS.

FOR GROUT FOR STRUCTURES, SEE SPECIAL PROVISIONS.

FOR SUBMITTAL OF WORKING DRAWINGS, SEE SPECIAL PROVISIONS.

PROJECT NO. B-4506

FORSYTH COUNTY

STATION: 25+98.15 -L-

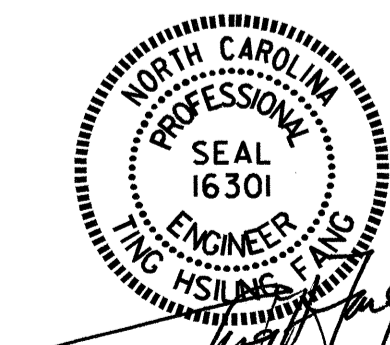
SHEET 3 OF 3

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

GENERAL DRAWING

FOR BRIDGE ON US 52 OVER  
SR 1620 (TOBACCOVILLE RD.)

(RIGHT LANE)



DRAWN BY: E.C. LOCKLEAR DATE: 9-29-10  
CHECKED BY: T.H. FANG DATE: 9-30-10

28-FEB-2012 10:08  
K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str\*2\B4506.sd.gd2.dgn  
TFang

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-29
1			3			TOTAL SHEETS
2			4			52

STR. #2

# LOAD AND RESISTANCE FACTOR RATING (LRFR) SUMMARY FOR STEEL GIRDERS

LEVEL	VEHICLE	WEIGHT (W) (TONS)	CONTROLLING LOAD RATING #	MINIMUM RATING FACTORS (RF)	TONS = W x RF	STRENGTH I LIMIT STATE										SERVICE II LIMIT STATE					COMMENT NUMBER			
						MOMENT					SHEAR					MOMENT								
						LIVE-LOAD FACTORS (γ <sub>LL</sub> )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN	GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	LIVE-LOAD FACTORS (γ <sub>LL</sub> )	DISTRIBUTION FACTORS (DF)	RATING FACTOR	SPAN		GIRDER LOCATION	DISTANCE FROM LEFT END OF SPAN (ft)	
DESIGN LOAD RATING	HL-93 (INVENTORY)	N/A	①	1.34	--	1.75	0.776	1.50	A	EL	53.75	1.075	1.34	A	I	107.46	1.30	0.776	1.62	A	EL	53.75		
	HL-93 (OPERATING)	N/A		1.74	--	1.35	0.776	1.94	A	EL	53.75	1.075	1.74	A	I	107.46	1.00	0.776	2.11	A	EL	53.75		
	HS-20 (INVENTORY)	36.00	②	1.60	57.60	1.75	0.776	1.83	A	EL	53.75	1.075	1.60	A	I	107.46	1.30	0.776	1.97	A	EL	21.50		
	HS-20 (OPERATING)	36.00		2.08	74.88	1.35	0.776	2.37	A	EL	53.75	1.075	2.08	A	I	107.46	1.00	0.776	2.56	A	EL	21.50		
LEGAL LOAD RATING	SINGLE VEHICLE (SV)	SNSH	13.500		4.74	63.99	1.40	0.776	5.48	A	EL	53.75	1.075	5.00	A	I	107.46	1.30	0.776	4.74	A	EL	53.75	
		SNGARBS2	20.000		3.39	67.80	1.40	0.776	3.95	A	EL	53.75	1.075	3.48	A	I	107.46	1.30	0.776	3.39	A	EL	86.00	
		SNAGRIS2	22.000		3.13	68.86	1.40	0.776	3.68	A	EL	53.75	1.075	3.20	A	I	107.46	1.30	0.776	3.13	A	EL	86.00	
		SNCOTTS3	27.250		2.36	64.31	1.40	0.776	2.73	A	EL	53.75	1.075	2.49	A	I	107.46	1.30	0.776	2.36	A	EL	53.75	
		SNAGGRS4	34.925		1.92	67.06	1.40	0.776	2.22	A	EL	53.75	1.075	2.02	A	I	0.00	1.30	0.776	1.92	A	EL	53.75	
		SNS5A	35.550		1.88	66.83	1.40	0.776	2.17	A	EL	53.75	1.075	2.02	A	I	0.00	1.30	0.776	1.88	A	EL	53.75	
		SNS6A	39.950		1.71	68.31	1.40	0.776	1.98	A	EL	53.75	1.075	1.81	A	I	0.00	1.30	0.776	1.71	A	EL	53.75	
	SNS7B	42.000		1.63	68.46	1.40	0.776	1.88	A	EL	53.75	1.075	1.76	A	I	0.00	1.30	0.776	1.63	A	EL	53.75		
	TRUCK TRACTOR SEMI-TRAILER (TTS1)	TNAGRIT3	33.000		2.08	68.64	1.40	0.776	2.40	A	EL	53.75	1.075	2.19	A	I	107.46	1.30	0.776	2.08	A	EL	53.75	
		TNT4A	33.075		2.08	68.80	1.40	0.776	2.40	A	EL	53.75	1.075	2.15	A	I	107.46	1.30	0.776	2.08	A	EL	53.75	
		TNT6A	41.600		1.68	69.89	1.40	0.776	1.94	A	EL	53.75	1.075	1.83	A	I	107.46	1.30	0.776	1.68	A	EL	53.75	
		TNT7A	42.000		1.68	70.56	1.40	0.776	1.94	A	EL	53.75	1.075	1.80	A	I	107.46	1.30	0.776	1.68	A	EL	53.75	
		TNT7B	42.000		1.71	71.82	1.40	0.776	1.99	A	EL	53.75	1.075	1.74	A	I	0.00	1.30	0.776	1.71	A	EL	86.00	
		TNAGRIT4	43.000		1.65	70.95	1.40	0.776	1.90	A	EL	53.75	1.075	1.68	A	I	0.00	1.30	0.776	1.65	A	EL	53.75	
TNAGT5A		45.000		1.57	70.65	1.40	0.776	1.81	A	EL	53.75	1.075	1.65	A	I	0.00	1.30	0.776	1.57	A	EL	53.75		
TNAGT5B	45.000		③	1.55	69.75	1.40	0.776	1.80	A	G1	53.75	1.075	1.61	A	I	0.00	1.30	0.776	1.55	A	EL	53.75		
FATIGUE	HL-93 (INVENTORY)	γ <sub>LL</sub> =0.75																						

### LOAD FACTORS:

DESIGN LOAD RATING FACTORS	LIMIT STATE	γ <sub>DC</sub>	γ <sub>W</sub>
	STRENGTH I	1.25	1.50
	SERVICE II	1.00	1.00

**NOTES:**  
 MINIMUM RATING FACTORS ARE BASED ON THE STRENGTH I AND SERVICE II LIMIT STATES.  
 ALLOWABLE STRESS FOR SERVICE II LIMIT STATE ARE AS REQUIRED FOR DESIGN.

**COMMENTS:**

- ALL GIRDERS HAVE SLIGHTLY DIFFERENT LENGTHS. GIRDER 2 CONTROLS THE STRENGTH I SHEAR RATING.
- 
- 
- 

**# CONTROLLING LOAD RATING**

① DESIGN LOAD RATING (HL-93) \*\*

② DESIGN LOAD RATING (HS-20) \*\*

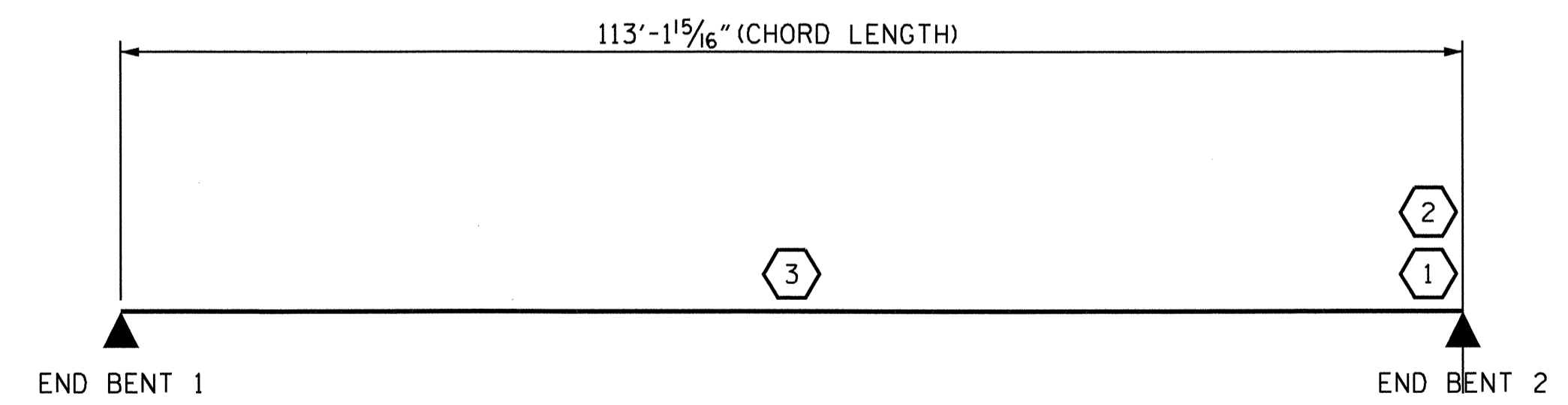
③ LEGAL LOAD RATING \*\*

\*\* SEE CHART FOR VEHICLE TYPE

---

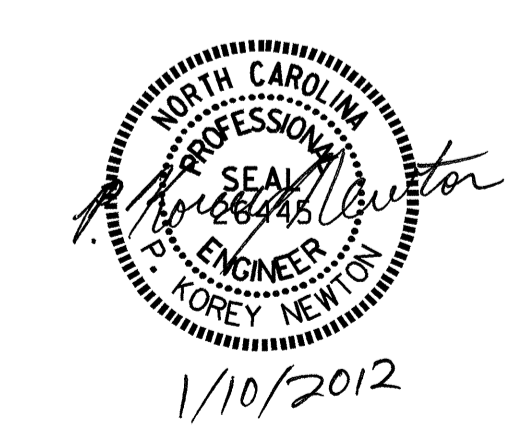
**GIRDER LOCATION**

I - INTERIOR GIRDER  
 EL - EXTERIOR LEFT GIRDER  
 ER - EXTERIOR RIGHT GIRDER



## LRFR SUMMARY

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**STANDARD  
 LRFR SUMMARY FOR  
 STEEL GIRDERS**  
 (RIGHT LANE)  
 (NON-INTERSTATE TRAFFIC)

ASSEMBLED BY : P. K. NEWTON	DATE : 12/12/11
CHECKED BY : P. K. NEWTON	DATE :
DRAWN BY : MAA 1/08	REV. 11/12/08RR MAA/GM
CHECKED BY : GM/DI 2/08	

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-30
1			3			TOTAL SHEETS
2			4			52

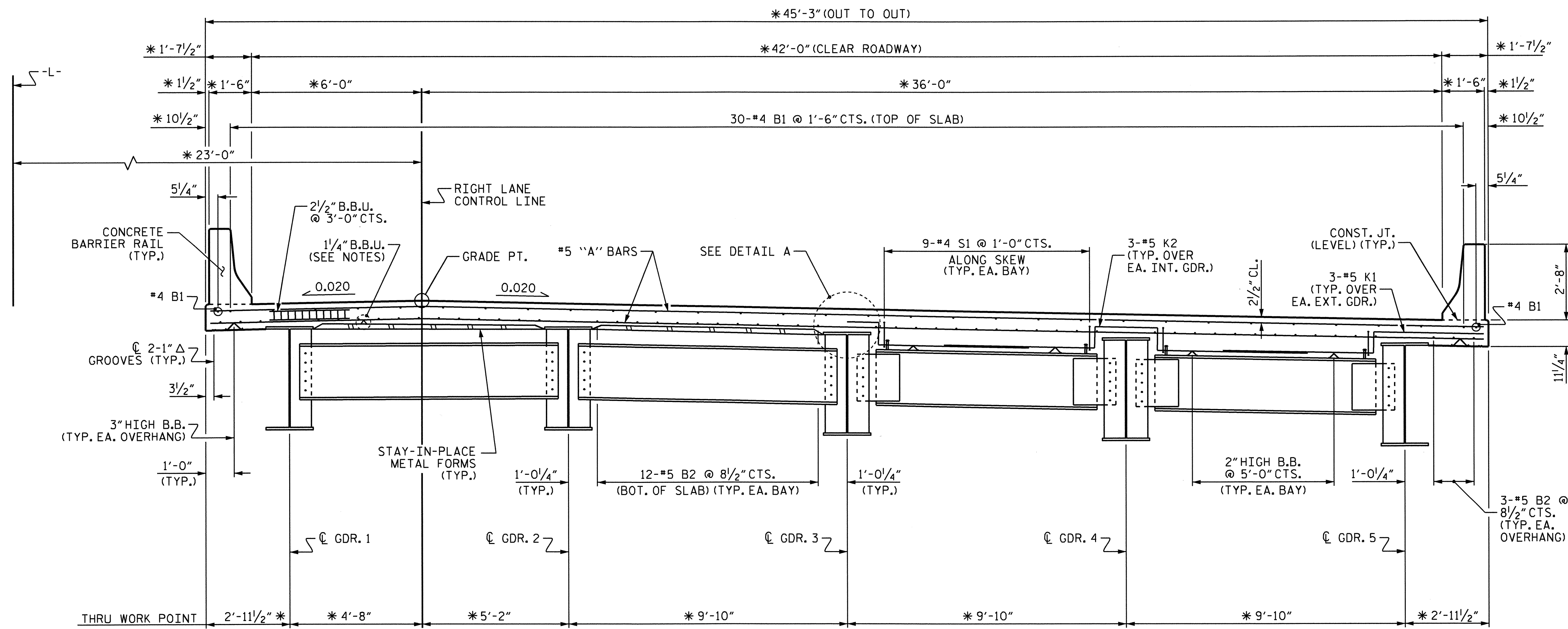


**NOTES**

PROVIDE 1/4" HIGH BEAM BOLSTERS UPPER AT 4'-0" CTS. ATOP THE METAL STAY-IN-PLACE FORMS TO SUPPORT THE BOTTOM MAT OF "A" BARS. WHEN USING REMOVABLE FORMS, PROVIDE CONTINUOUS HIGH CHAIRS FOR METAL DECK (C.H.C.M.) @ 4'-0" CTS. WITH A HEIGHT TO SUPPORT THE BOTTOM MAT OF "A" BARS A CLEAR DISTANCE OF 2 1/2" ABOVE THE TOP OF THE REMOVABLE FORM.

THE CONTRACTOR MAY, WHEN NECESSARY, PROPOSE A SCHEME FOR AVOIDING INTERFERENCE BETWEEN METAL STAY-IN-PLACE FORM SUPPORTS OR FORMS AND BEAM/GIRDER STIFFENERS OR CONNECTOR PLATES. THE PROPOSAL SHALL BE INDICATED, AS APPROPRIATE, ON EITHER THE STEEL WORKING DRAWINGS OR THE METAL STAY-IN-PLACE FORM WORKING DRAWINGS.

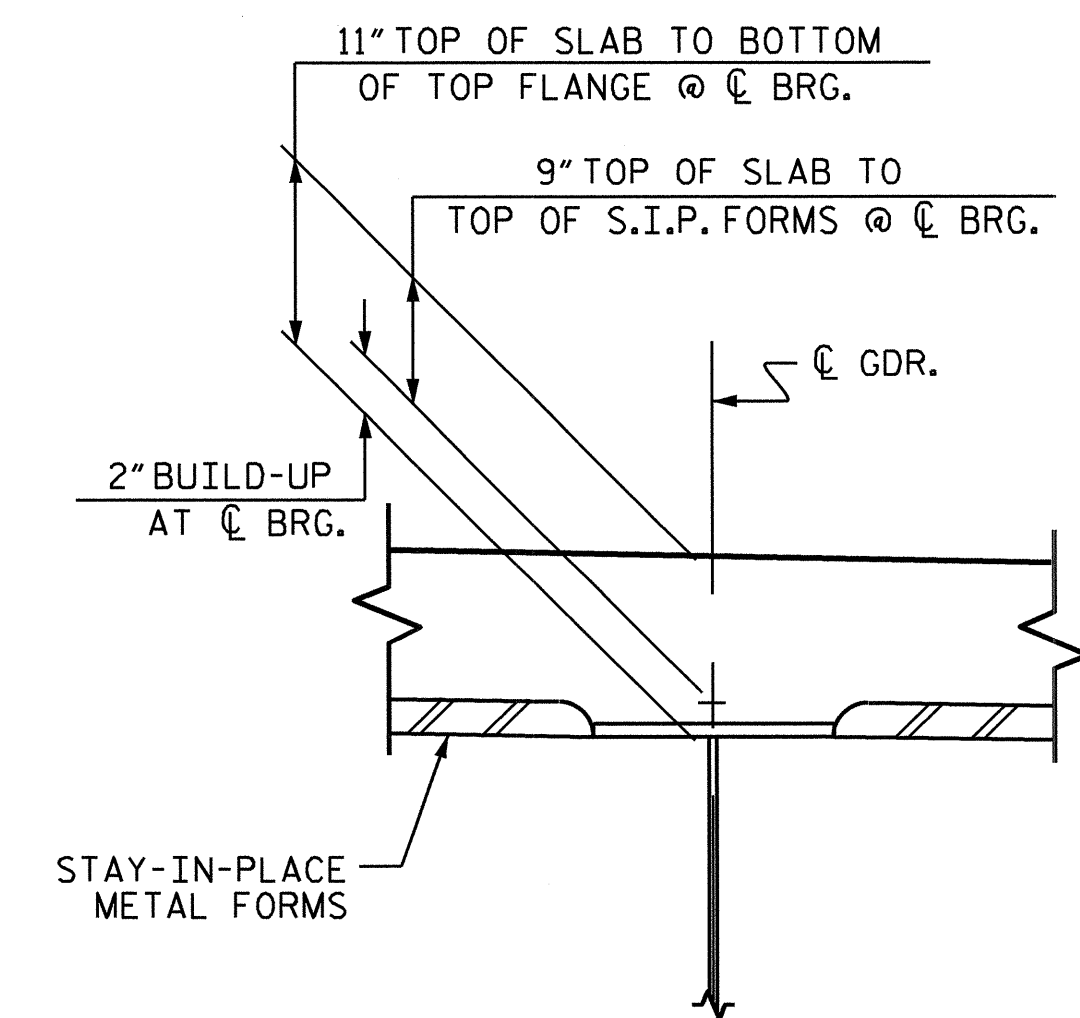
BARRIER RAIL IN THE SPAN SHALL NOT BE CAST UNTIL ALL SLAB CONCRETE IN THAT SPAN HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.



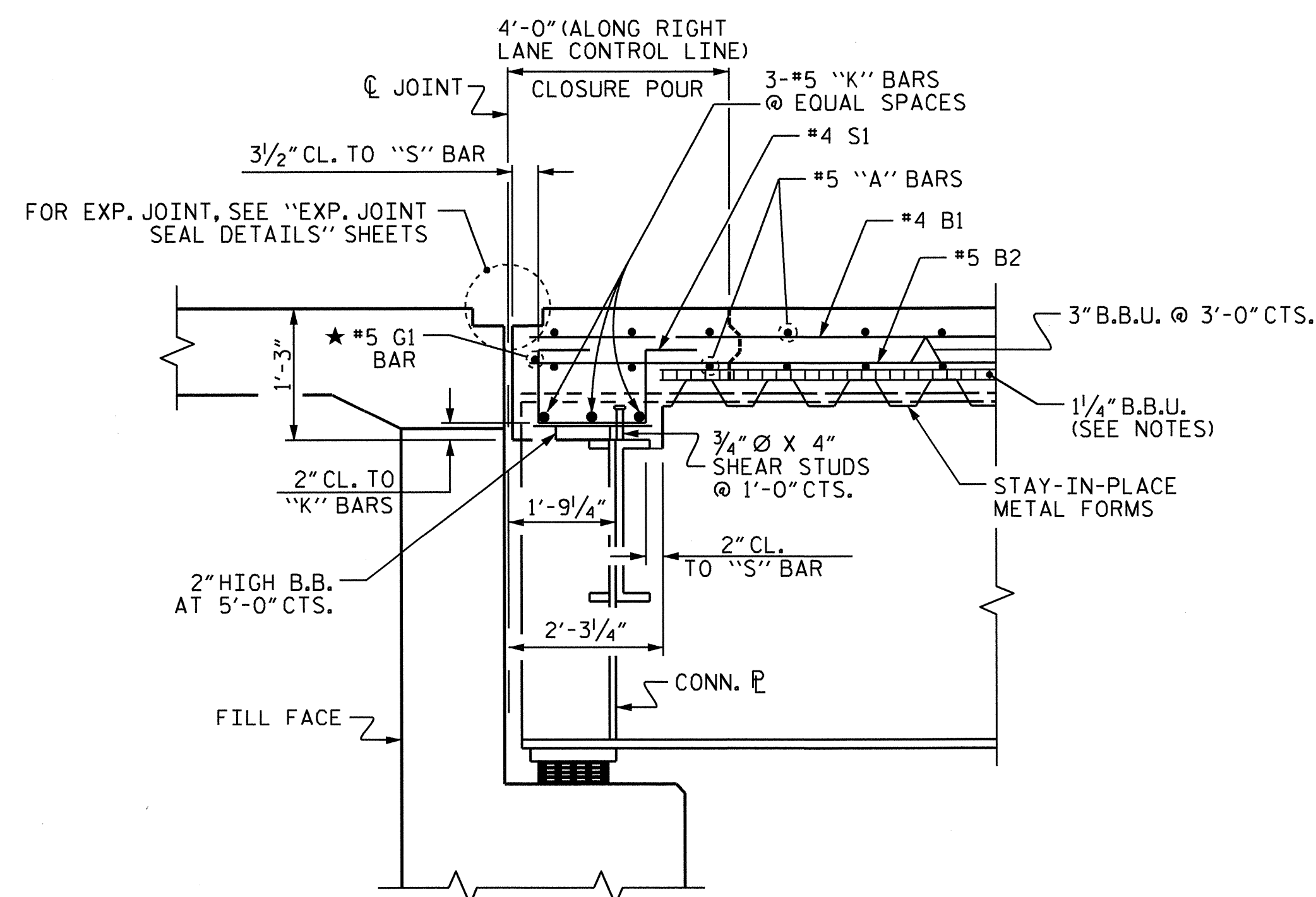
**PARTIAL TYPICAL SECTION**  
SHOWING INTERMEDIATE DIAPHRAGMS

**PARTIAL TYPICAL SECTION**  
SHOWING END BENT DIAPHRAGMS

\* RADIAL DIMENSIONS



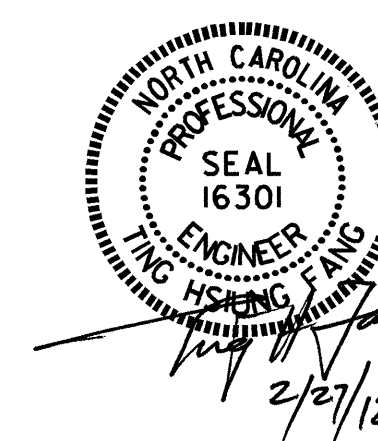
**DETAIL "A"**



**SECTION @ END BENT**

\* #5 G1 BAR MAY BE SHIFTED SLIGHTLY, AS NECESSARY TO CLEAR DIAPHRAGM AND REINFORCING STEEL.

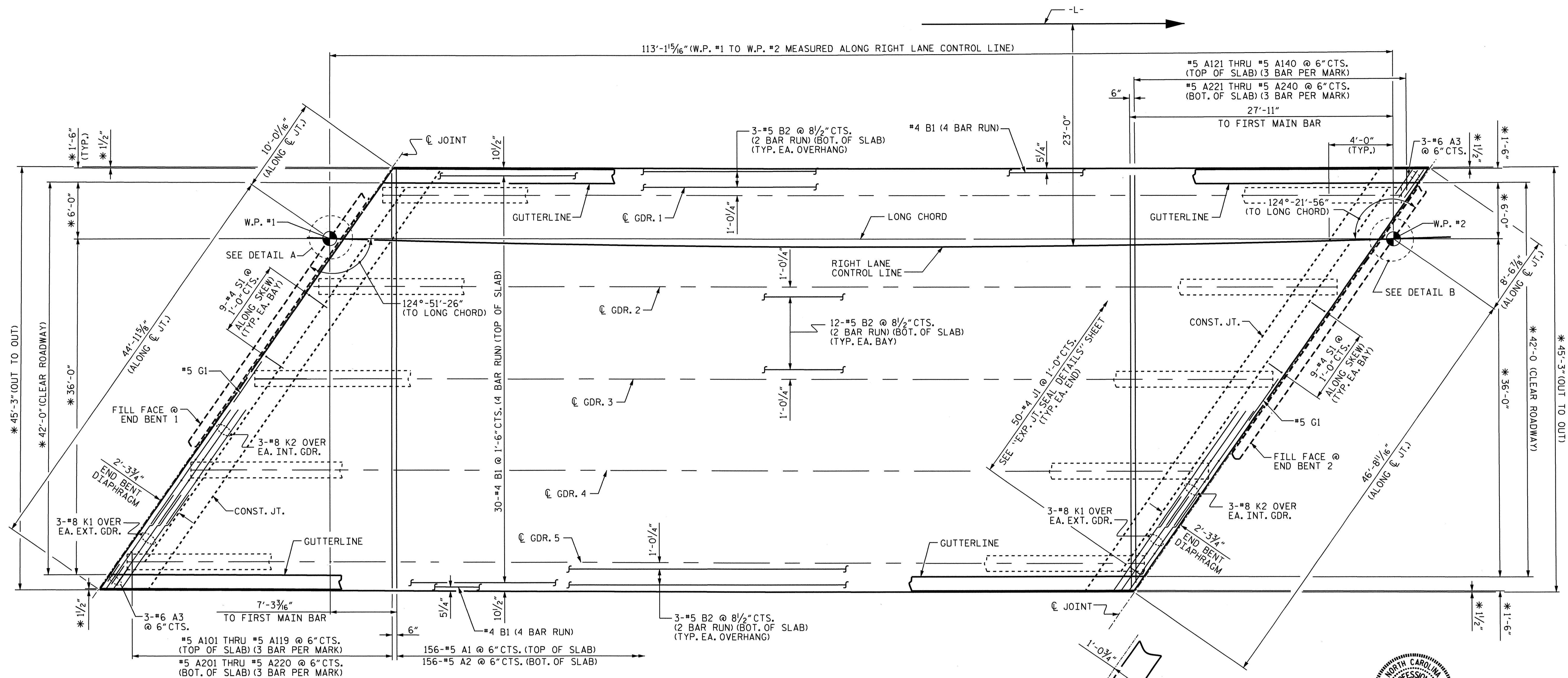
PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-



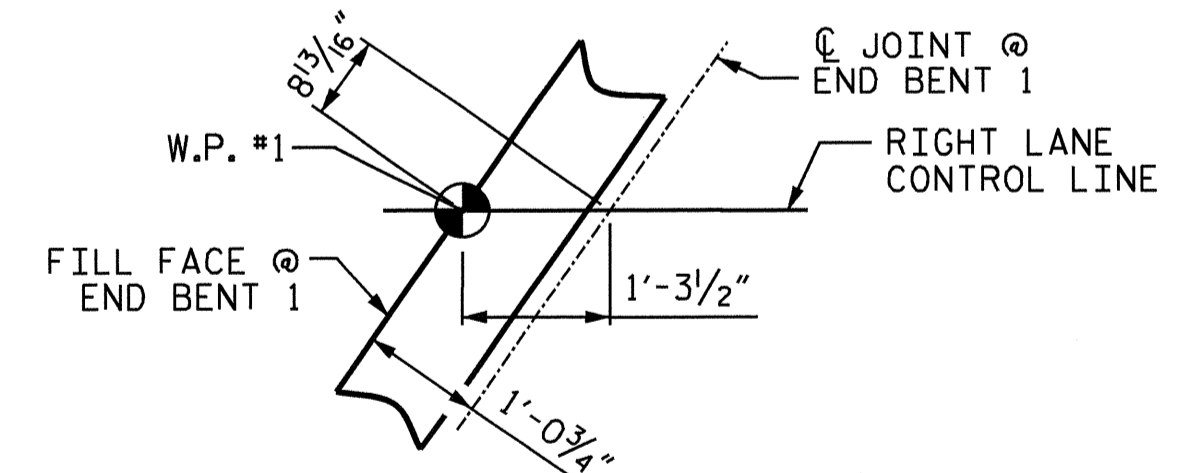
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 TYPICAL SECTION  
 (RIGHT LANE)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-31	
1			3			TOTAL SHEETS	
2			4			52	

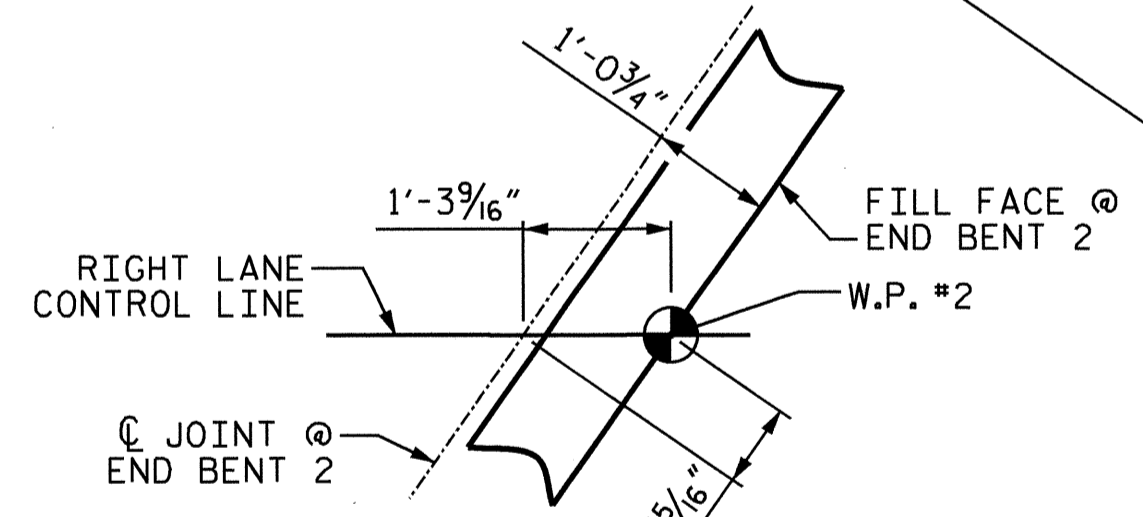
DRAWN BY: OT NGUYEN DATE: 7-11  
 CHECKED BY: T.H. FANG DATE: 1-12



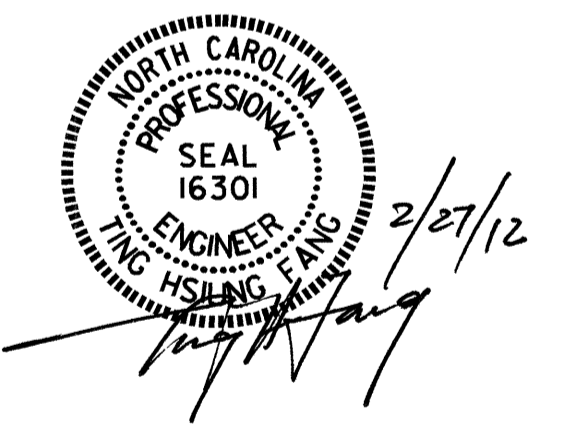
PLAN OF SPAN



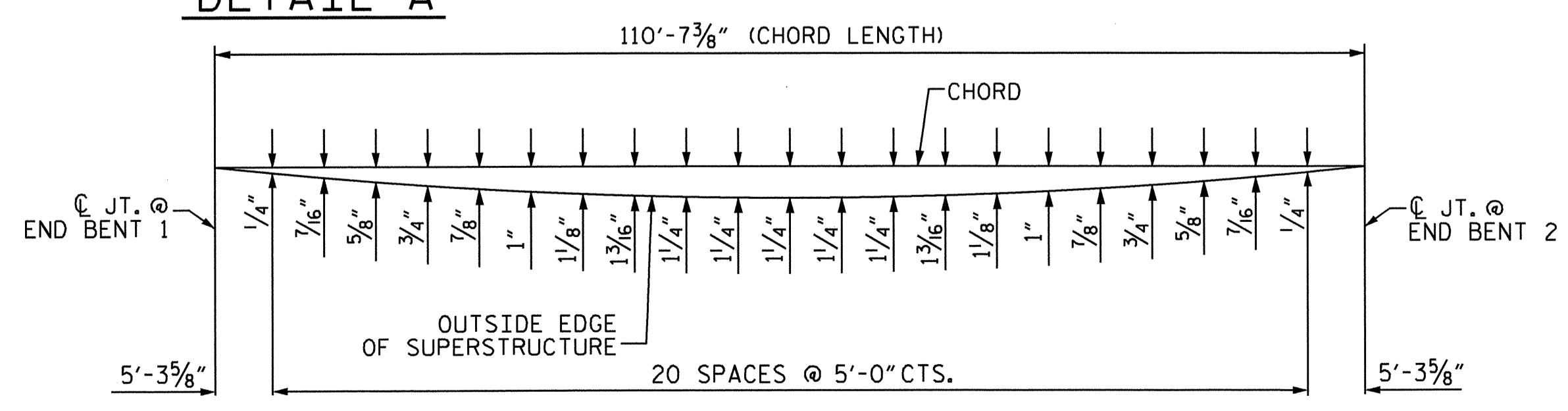
DETAIL A



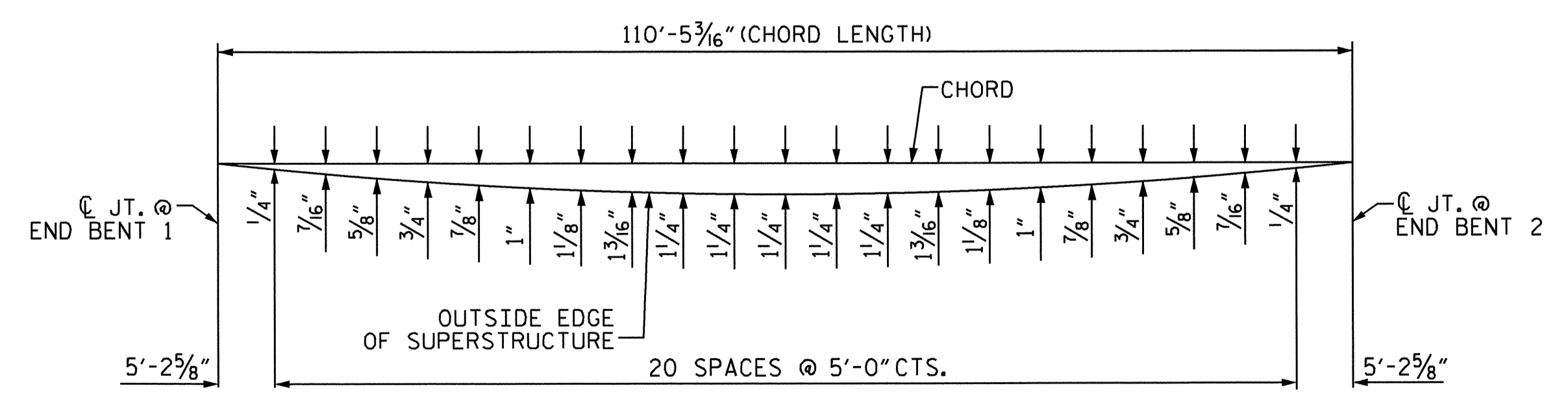
DETAIL B



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-



LEFT OUTSIDE EDGE



RIGHT OUTSIDE EDGE

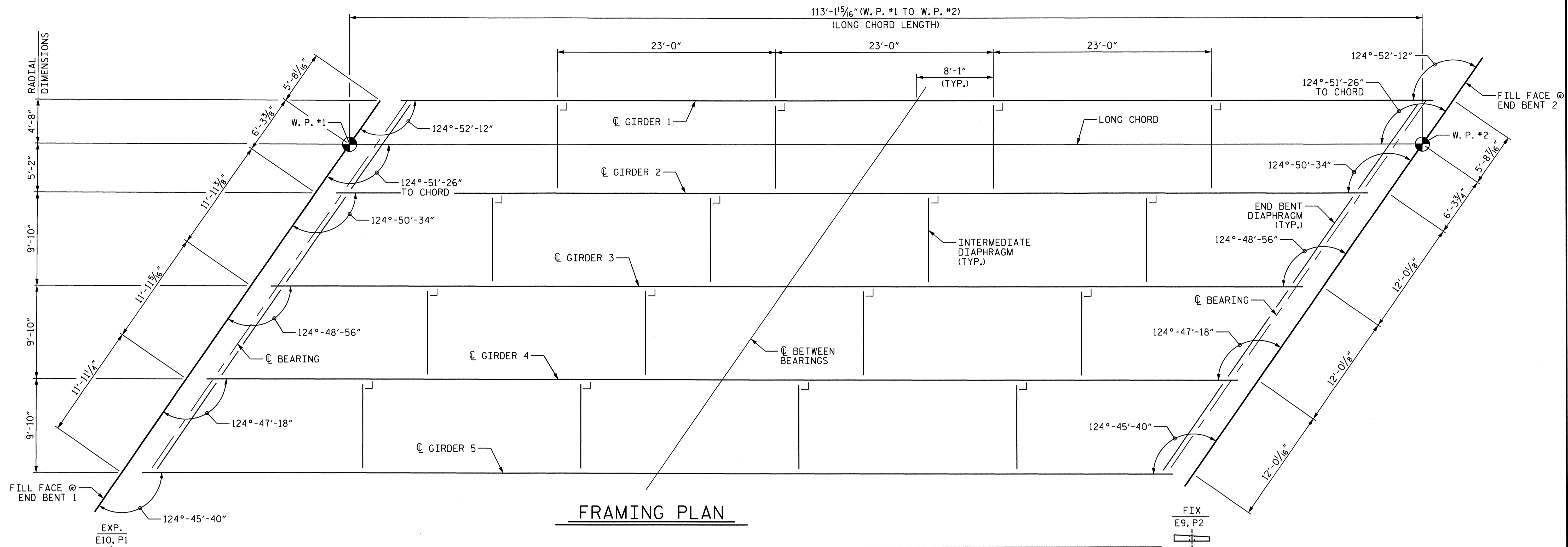
ARC OFFSETS

DRAWN BY: QT NGUYEN DATE: 7-13-11  
 CHECKED BY: T.H. FANG DATE: 1-12

27-FEB-2012 10:23  
 K:\TIPR\Projects-B\B4506\Structures\FinalPlans\Str\*2\B4506.SD.S2\*.dgn  
 \*fang

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-32
1			3			TOTAL SHEETS
2			4			52

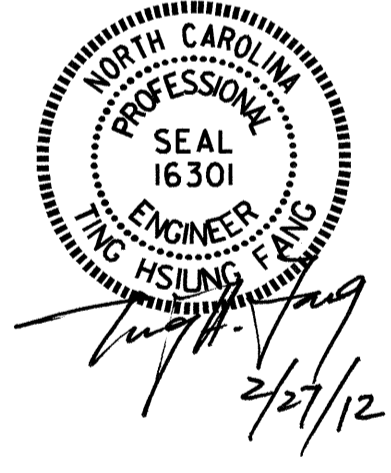
STR. #2



FRAMING PLAN

DEAD LOAD DEFLECTION TABLE FOR GIRDERS																					
GIRDERS 1 & 5																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.014	0.028	0.041	0.053	0.063	0.071	0.078	0.083	0.086	0.087	0.086	0.083	0.078	0.071	0.063	0.053	0.041	0.028	0.014	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.060	0.124	0.184	0.237	0.284	0.324	0.355	0.378	0.393	0.397	0.393	0.378	0.355	0.324	0.284	0.237	0.184	0.124	0.060	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.009	0.014	0.018	0.021	0.024	0.026	0.028	0.029	0.029	0.029	0.028	0.026	0.024	0.021	0.018	0.014	0.009	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.079	0.161	0.239	0.308	0.368	0.419	0.459	0.489	0.508	0.513	0.508	0.489	0.459	0.419	0.368	0.308	0.239	0.161	0.079	0.000
REQUIRED CAMBER	0	0 1/16"	1 1/8"	2 1/8"	3 1/16"	4 1/16"	5"	5 1/2"	5 7/8"	6 1/8"	6 1/8"	6 1/8"	5 7/8"	5 1/2"	5"	4 7/16"	3 11/16"	2 7/8"	1 15/16"	0 5/16"	0
GIRDERS 2 & 4																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.014	0.028	0.041	0.053	0.063	0.071	0.078	0.083	0.086	0.087	0.086	0.083	0.078	0.071	0.063	0.053	0.041	0.028	0.014	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.057	0.119	0.176	0.227	0.272	0.310	0.340	0.362	0.376	0.380	0.376	0.362	0.340	0.310	0.272	0.227	0.176	0.119	0.057	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.009	0.013	0.016	0.020	0.022	0.024	0.026	0.027	0.027	0.027	0.026	0.024	0.022	0.020	0.016	0.013	0.009	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.076	0.156	0.230	0.296	0.355	0.403	0.442	0.471	0.489	0.494	0.489	0.471	0.442	0.403	0.355	0.296	0.230	0.156	0.076	0.000
REQUIRED CAMBER	0	0 1/8"	1 1/8"	2 3/4"	3 9/16"	4 1/4"	4 13/16"	5 1/8"	5 5/8"	5 7/8"	5 15/16"	5 7/8"	5 5/8"	5 1/8"	4 13/16"	4 1/4"	3 9/16"	2 3/4"	1 7/8"	0 5/16"	0
GIRDER 3																					
TWENTIETH POINTS	0	.05	.10	.15	.20	.25	.30	.35	.40	.45	.50	.55	.60	.65	.70	.75	.80	.85	.90	.95	0
DEFLECTION DUE TO WEIGHT OF GIRDER	0.000	0.014	0.028	0.041	0.053	0.063	0.071	0.078	0.083	0.086	0.087	0.086	0.083	0.078	0.071	0.063	0.053	0.041	0.028	0.014	0.000
DEFLECTION DUE TO WEIGHT OF SLAB *	0.000	0.054	0.113	0.168	0.217	0.260	0.296	0.325	0.346	0.359	0.363	0.359	0.346	0.325	0.296	0.260	0.217	0.168	0.113	0.054	0.000
DEFLECTION DUE TO WEIGHT OF BARRIER RAIL	0.000	0.005	0.009	0.013	0.016	0.020	0.022	0.024	0.026	0.027	0.027	0.027	0.026	0.024	0.022	0.020	0.016	0.013	0.009	0.005	0.000
TOTAL DEAD LOAD DEFLECTION	0.000	0.073	0.150	0.222	0.286	0.343	0.389	0.427	0.455	0.472	0.477	0.472	0.455	0.427	0.389	0.343	0.286	0.222	0.150	0.073	0.000
REQUIRED CAMBER	0	0 7/8"	1 3/16"	2 11/16"	3 1/16"	4 1/8"	4 11/16"	5 1/8"	5 7/16"	5 11/16"	5 3/4"	5 11/16"	5 7/16"	5 1/8"	4 11/16"	4 1/8"	3 7/16"	2 11/16"	1 3/16"	0 7/8"	0

\* INCLUDES SLAB, BUILDUPS & STAY-IN-PLACE FORMS. ALL VALUES ARE SHOWN IN FEET (DECIMAL FORM), EXCEPT "REQUIRED CAMBER", WHICH IS GIVEN IN INCHES (FRACTION FORM).

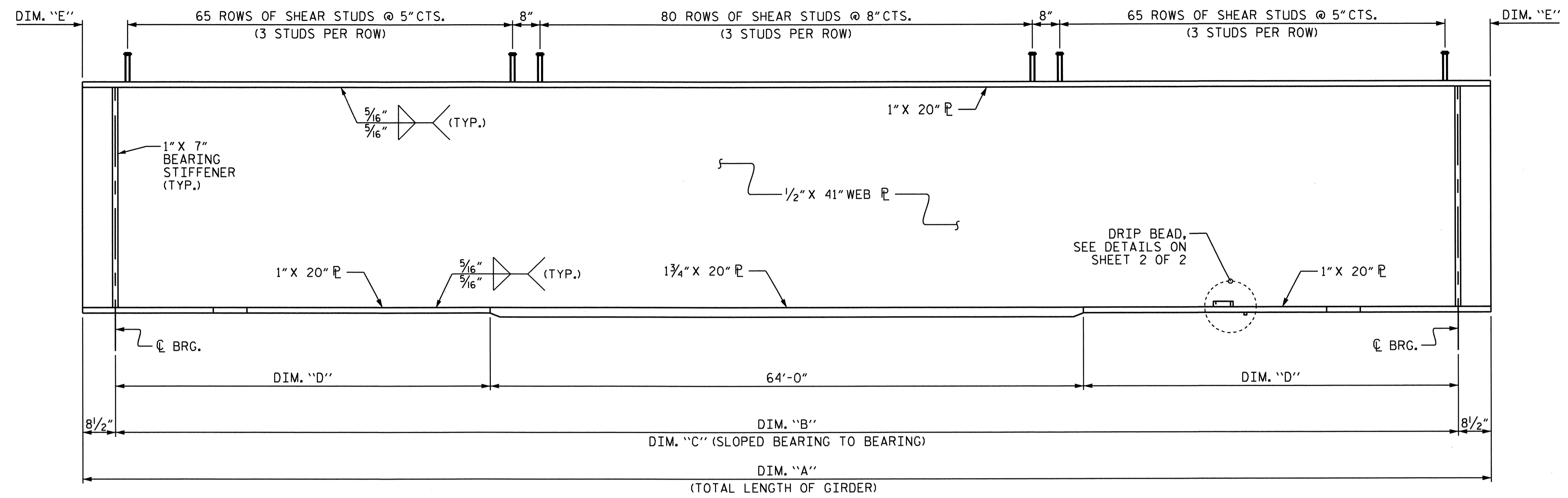


PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

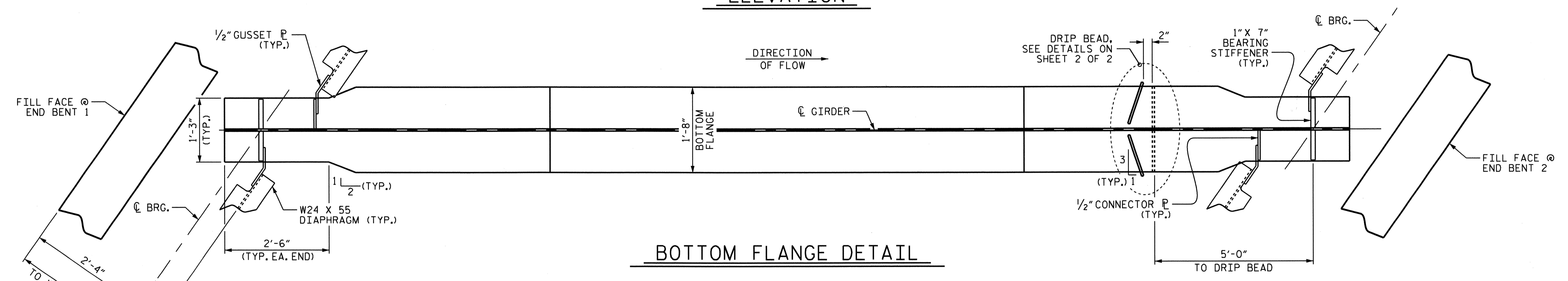
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 FRAMING PLAN &  
 DEAD LOAD DEFLECTIONS  
 (RIGHT LANE)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-33	
1			3			TOTAL SHEETS 52	
2			4				

DRAWN BY: P. K. NEWTON DATE: 8/25/11  
 CHECKED BY: T. H. FANG DATE: 12/01/11

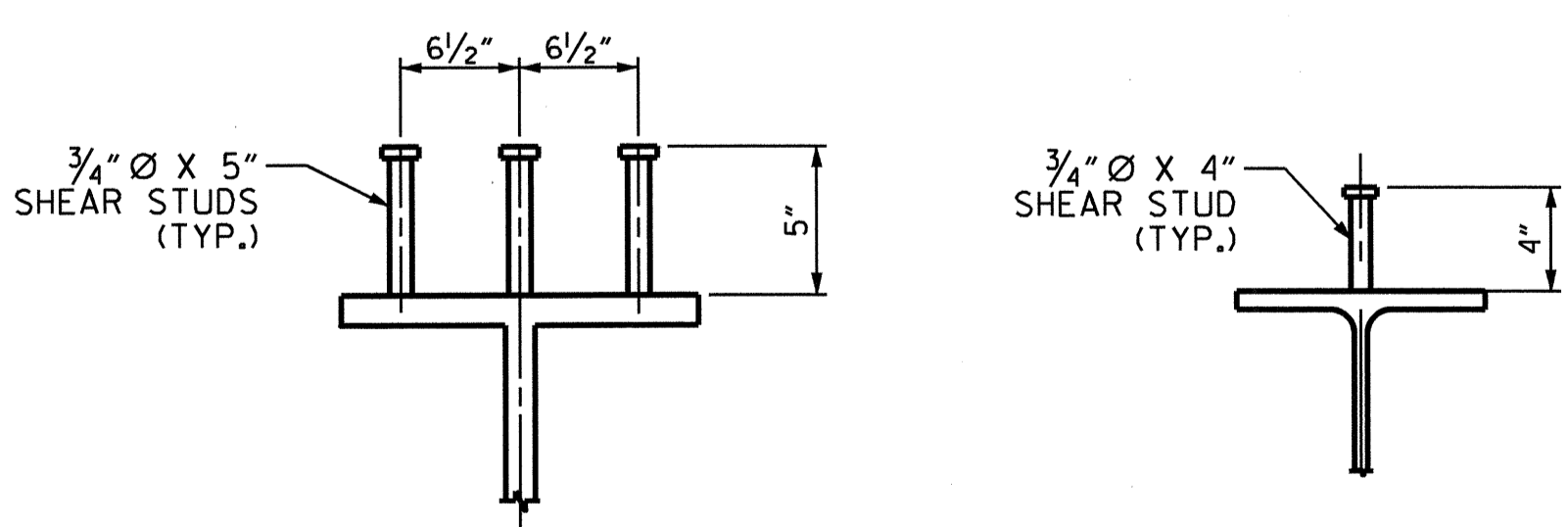


**ELEVATION**



**BOTTOM FLANGE DETAIL**

	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	DIM. "E"
GIRDER 1	108'-11"	107'-6"	107'-7 <sup>1</sup> / <sub>16</sub> "	21'-9"	9 <sup>1</sup> / <sub>2</sub> "
GIRDER 2	108'-10 <sup>1</sup> / <sub>2</sub> "	107'-5 <sup>1</sup> / <sub>2</sub> "	107'-6 <sup>9</sup> / <sub>16</sub> "	21'-8 <sup>3</sup> / <sub>4</sub> "	9 <sup>1</sup> / <sub>4</sub> "
GIRDER 3	108'-10 <sup>1</sup> / <sub>8</sub> "	107'-5 <sup>1</sup> / <sub>8</sub> "	107'-6 <sup>3</sup> / <sub>16</sub> "	21'-8 <sup>5</sup> / <sub>16</sub> "	9 <sup>1</sup> / <sub>16</sub> "
GIRDER 4	108'-9 <sup>5</sup> / <sub>8</sub> "	107'-4 <sup>5</sup> / <sub>8</sub> "	107'-5 <sup>11</sup> / <sub>16</sub> "	21'-8 <sup>5</sup> / <sub>16</sub> "	8 <sup>3</sup> / <sub>16</sub> "
GIRDER 5	108'-9 <sup>1</sup> / <sub>4</sub> "	107'-4 <sup>1</sup> / <sub>4</sub> "	107'-5 <sup>5</sup> / <sub>16</sub> "	21'-8 <sup>1</sup> / <sub>8</sub> "	8 <sup>5</sup> / <sub>8</sub> "



**SHEAR STUD DETAILS**

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-  
 SHEET 1 OF 2



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUPERSTRUCTURE  
 STRUCTURAL STEEL  
 DETAILS  
 (RIGHT LANE)

DRAWN BY : P. K. NEWTON DATE : 9/7/11  
 CHECKED BY : T. H. FANG DATE : 12/7/11

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-34	
1			3			TOTAL	52
2			4			SHEETS	

NOTES

ALL STRUCTURAL STEEL SHALL BE AASHTO M270 GRADE 50W AND PAINTED IN ACCORDANCE WITH SYSTEM 4 OF ARTICLE 442-7 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE NOTED ON THE PLANS.

PERMITTED FLANGE AND WEB SHOP SPLICES SHALL NOT BE LOCATED WITHIN 15 FEET OF MAXIMUM DEAD LOAD DEFLECTION. KEEP 2 FEET MINIMUM BETWEEN WEB AND FLANGE SHOP SPLICES, KEEP 6" MINIMUM BETWEEN CONNECTOR PLATE AND WEB OR FLANGE SHOP SPLICES.

ALL DIMENSIONS SHOWN ARE HORIZONTAL OR VERTICAL, UNLESS OTHERWISE NOTED. ALL FIELD CONNECTIONS TO BE 7/8" DIA. HIGH STRENGTH BOLTS UNLESS OTHERWISE NOTED.

BEARING STIFFENERS ARE TO BE PLACED NORMAL TO THE WEB OF THE GIRDER AND SHALL BE PLUMB.

STUDS ON GIRDERS MAY BE SHIFTED UP TO 1" IF NECESSARY TO CLEAR FLANGE SPLICE WELD.

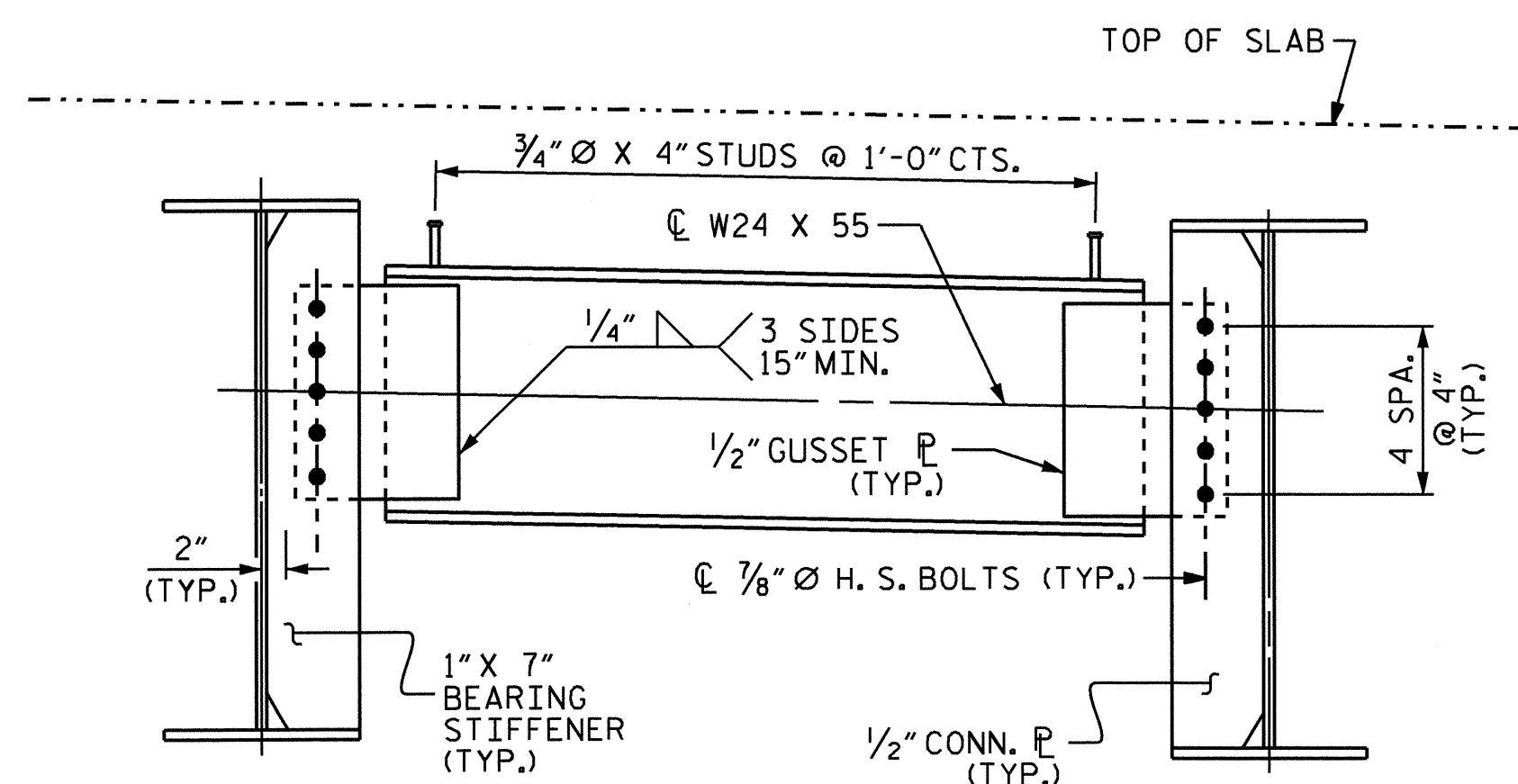
TENSION ON THE AASHTO M164 BOLTS SHALL BE CALIBRATED USING DIRECT TENSION INDICATOR WASHERS IN ACCORDANCE WITH ARTICLE 440-8 OF THE STANDARD SPECIFICATIONS.

A CHARPY V-NOTCH TEST IS REQUIRED FOR WEB PLATES AND BOTTOM FLANGE PLATES FOR ALL GIRDERS AND IN ACCORDANCE WITH ARTICLE 1072-7 OF THE STANDARD SPECIFICATIONS.

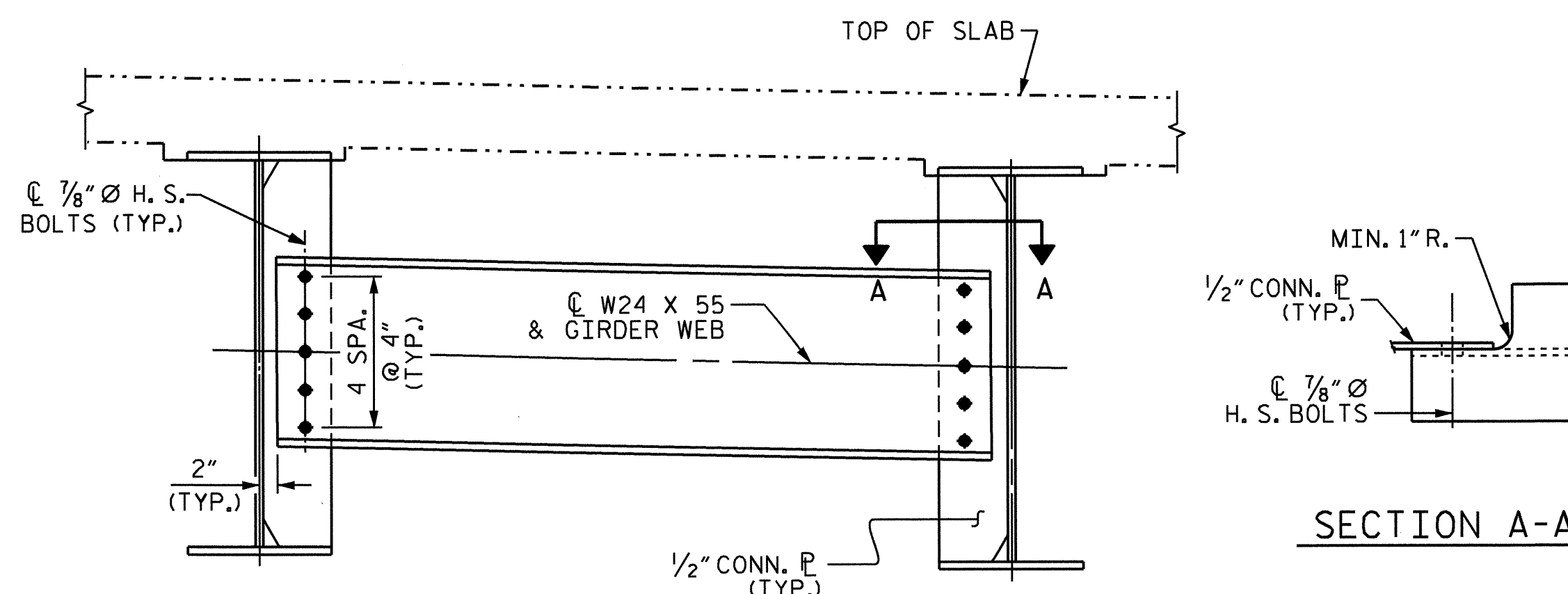
BEARING STIFFENER MAY REQUIRE COPING IF WIDER THAN BOTTOM FLANGE TO AVOID INTERFERENCE WITH THE ANCHOR BOLT.

END OF GIRDERS SHALL BE PLUMB.

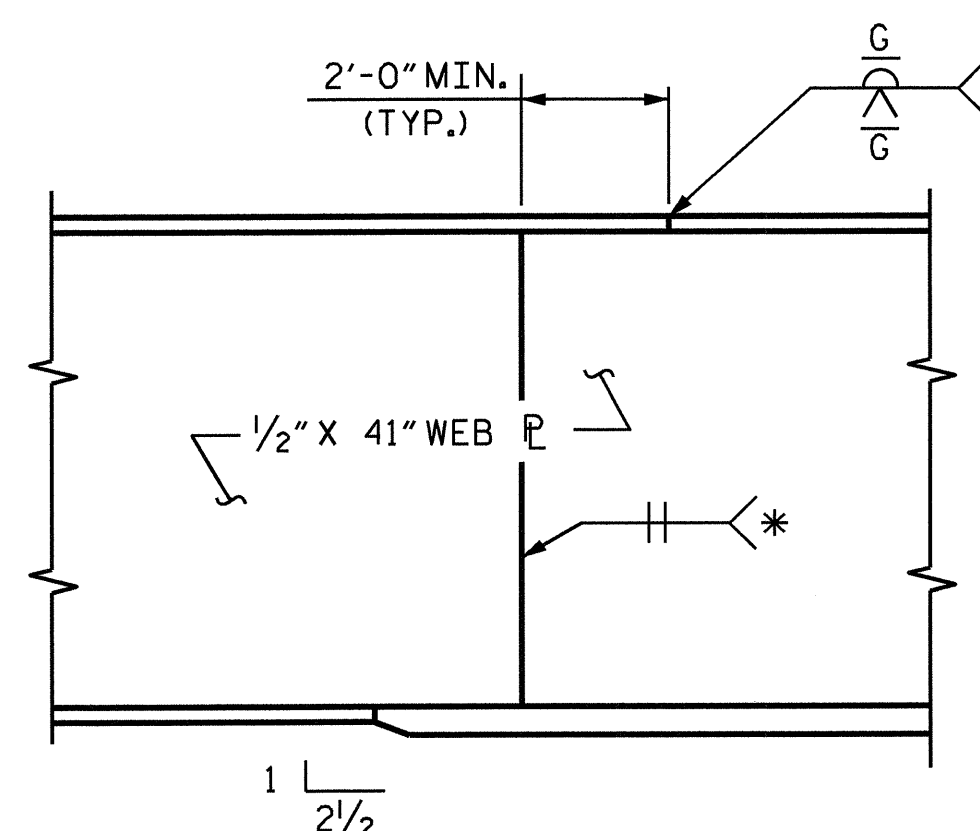
FABRICATORS SHALL DETAIL DIAPHRAGM MEMBERS AND CONNECTIONS FOR FULL DEAD LOAD FIT UP. GIRDERS SHALL BE PLUMB AFTER THE FULL AMOUNT OF DEAD LOAD IS APPLIED.



END BENT DIAPHRAGM

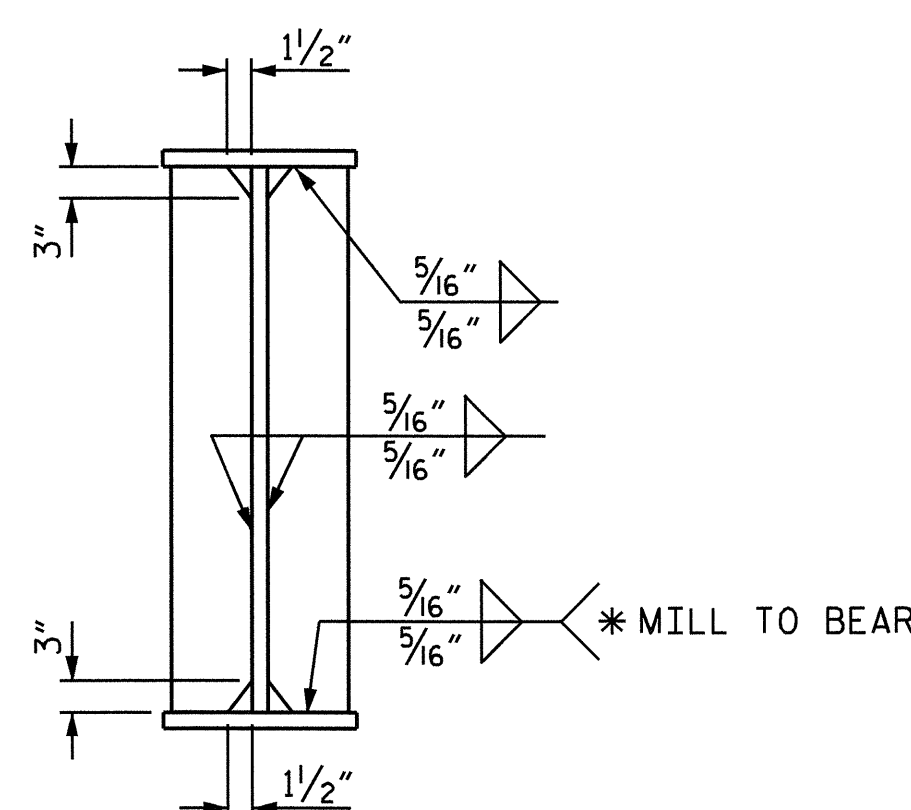


INTERMEDIATE DIAPHRAGM



TYPICAL FLANGE AND WEB BUTT JOINT

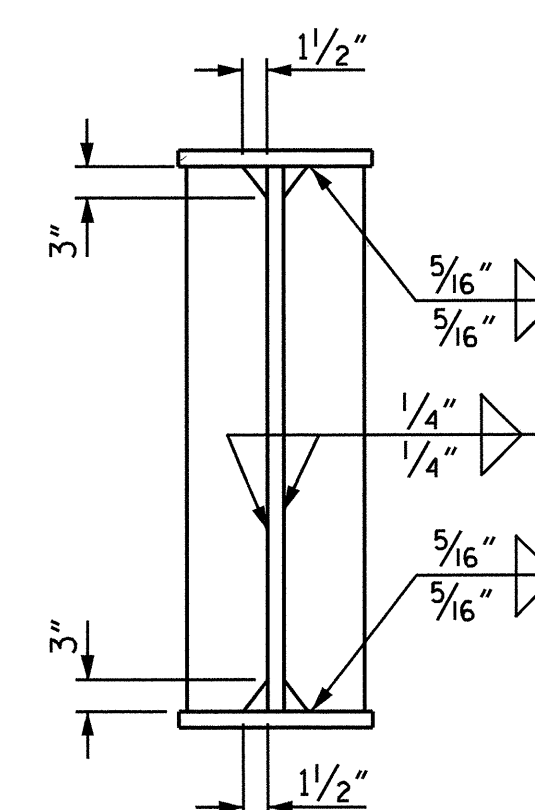
\* GRIND SMOOTH AND FLUSH ON OUTER FACE OF EXTERIOR GIRDERS



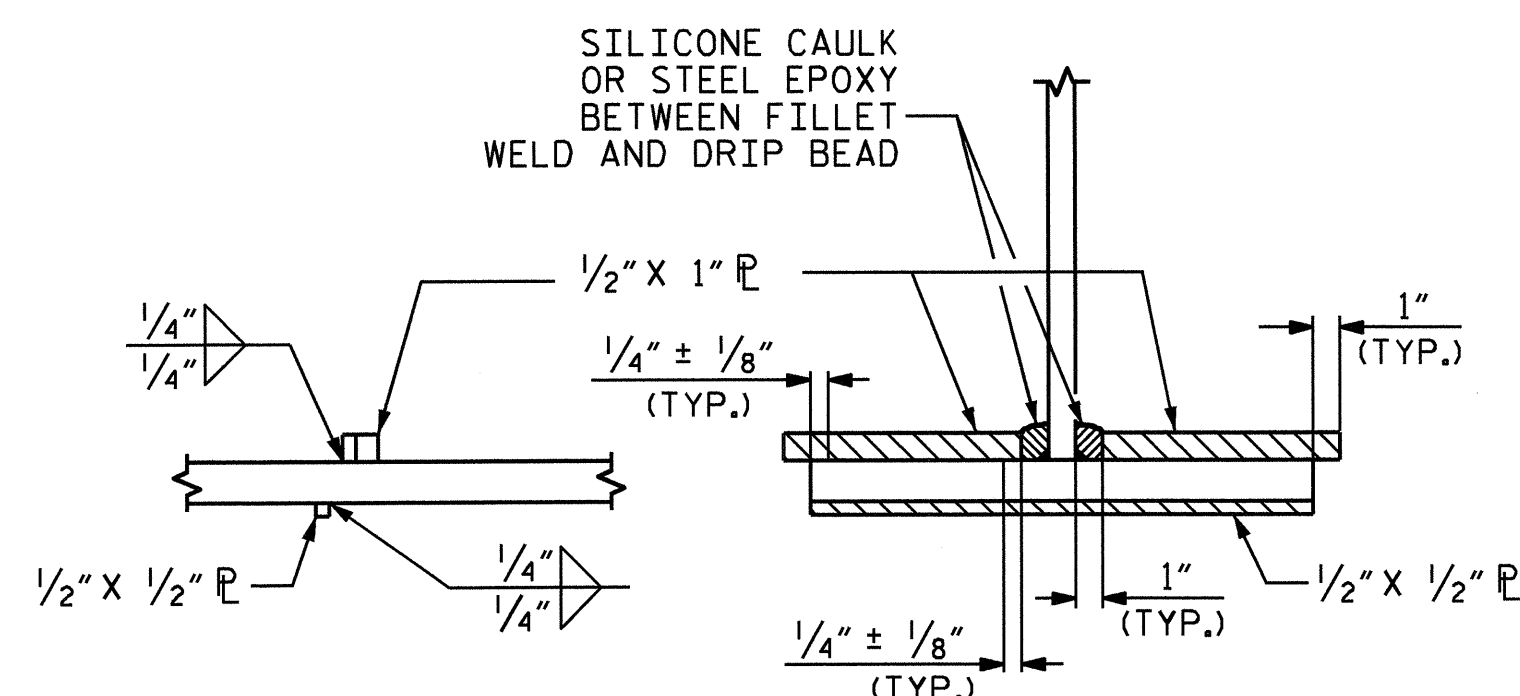
BEARING STIFFENER

NOTE: DO NOT CLIP PLATE AT TOP OUTSIDE CORNER OF STIFFENER PLATE.

\* WELD TO BOTTOM FLANGE IS ONLY REQUIRED WHEN BEARING STIFFENER IS ALSO CONNECTOR PLATE



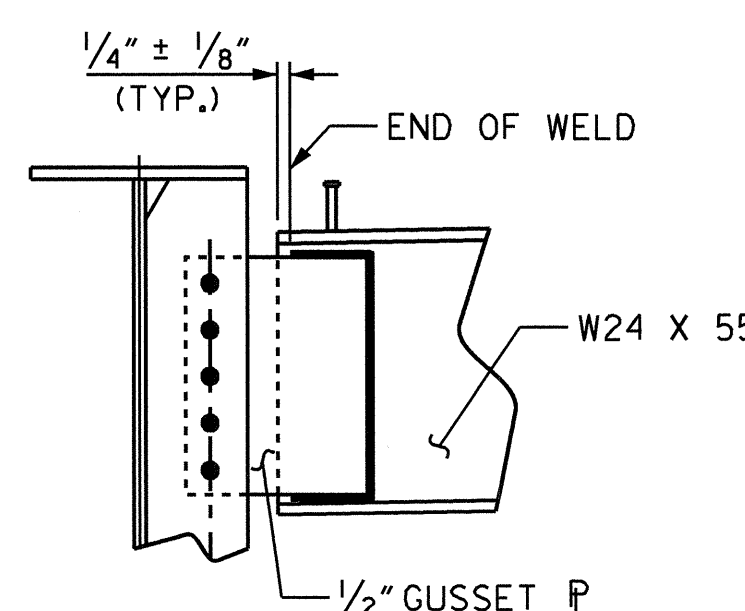
CONNECTOR PLATE



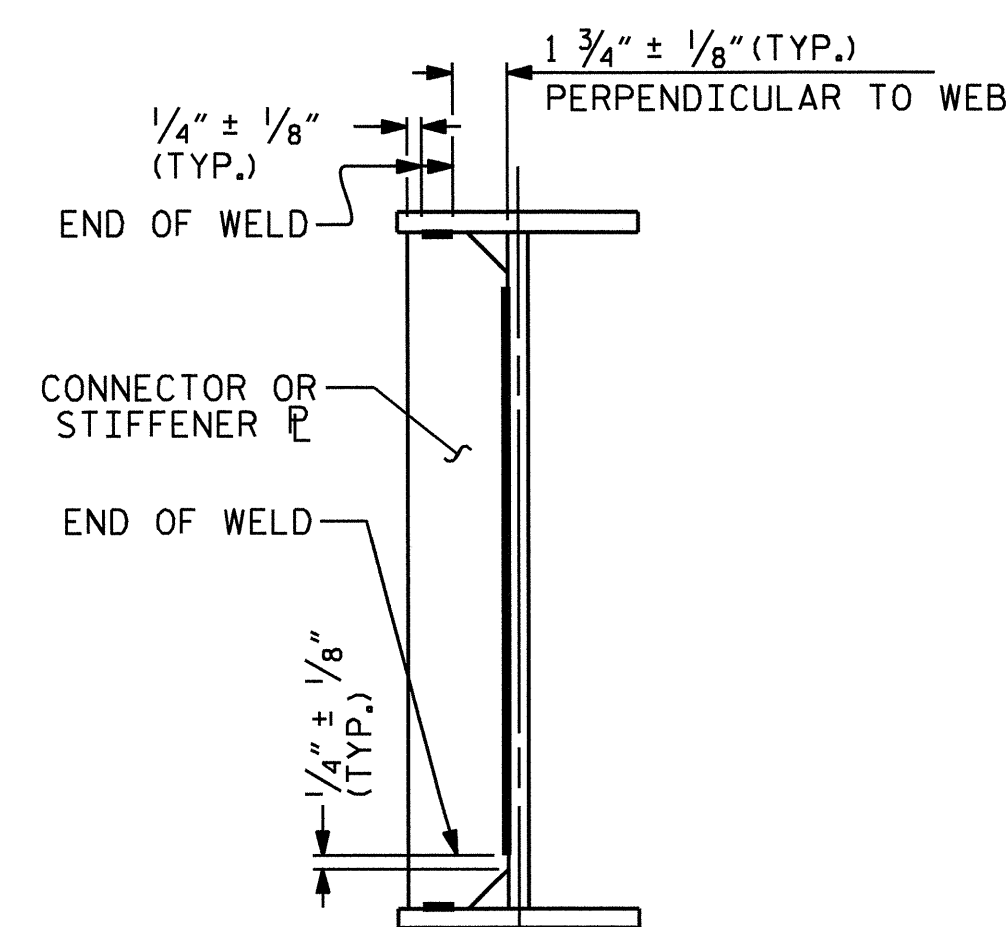
SIDE VIEW

SECTION

DRIP BEAD DETAILS



TYPICAL GUSSET CONNECTIONS



TYPICAL STIFFENER OR CONNECTOR CONNECTIONS

WELD TERMINATION DETAILS



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S-35
SUPERSTRUCTURE STRUCTURAL STEEL DETAILS (RIGHT LANE)						TOTAL SHEETS 52
REVISIONS						
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

DRAWN BY: P. K. NEWTON DATE: 9/7/11  
 CHECKED BY: T. H. FANG DATE: 12/7/11

24-FEB-2012 16:42  
 R:\Structures\Final Plans\Str\*2\B4506.SD.S52.dgn  
 tfang

STR #2

NOTES

AT ALL FIXED POINTS OF SUPPORT, NUTS FOR ANCHOR BOLTS ARE TO BE TIGHTENED FINGER TIGHT AND THEN BACKED OFF 1/2 TURN. THE THREAD OF THE NUT AND BOLT SHALL THEN BE BURRED WITH A SHARP POINTED TOOL.

THE 2" Ø PIPE SLEEVE SHALL BE CUT FROM SCHEDULE 40 PVC PLASTIC PIPE. THE PVC PLASTIC PIPE SHALL MEET THE REQUIREMENTS OF ASTM D1785.

THE PAYMENT FOR THE PIPE SLEEVES SHALL BE INCLUDED IN THE SEVERAL PAY ITEMS.

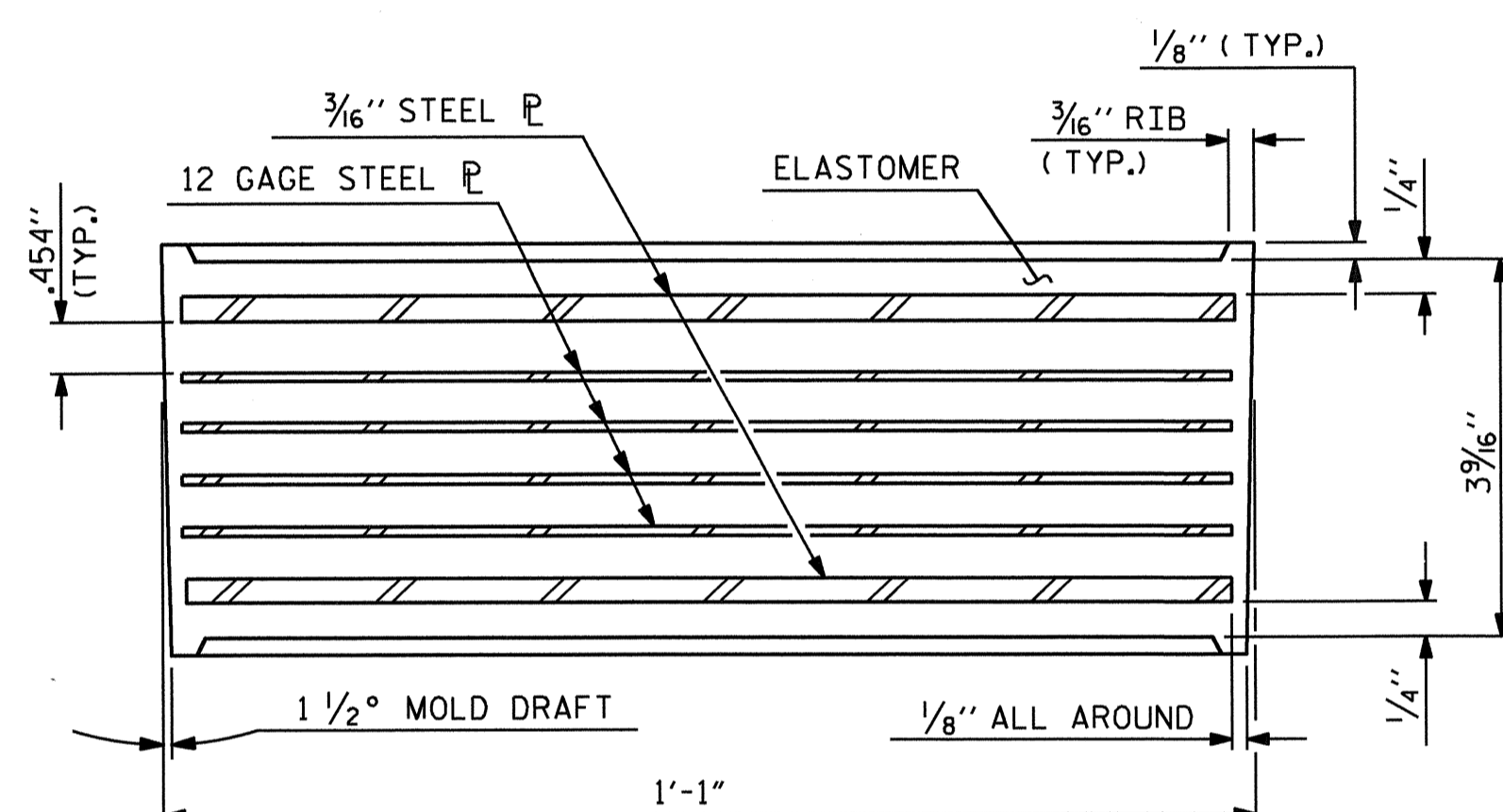
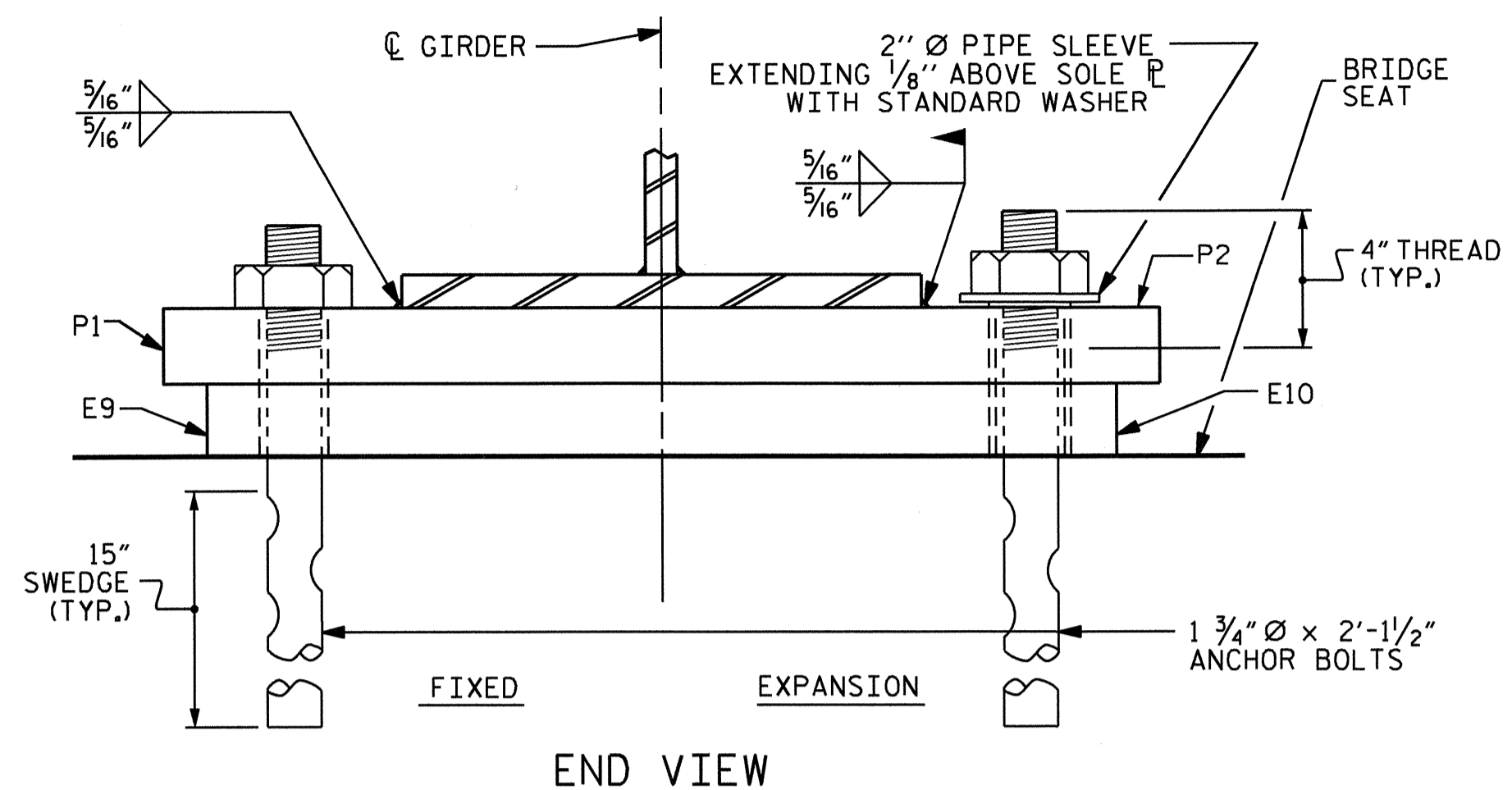
FOR AASHTO M270 GRADE 50W STRUCTURAL STEEL, SOLE PLATE SHALL BE AASHTO M270 GRADE 50W AND SHALL NOT BE GALVANIZED. ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

ANCHOR BOLTS SHALL MEET THE REQUIREMENTS OF ASTM A449. NUTS SHALL MEET THE REQUIREMENTS OF AASHTO M291-DH OR AASHTO M292-2H. WASHERS SHALL MEET THE REQUIREMENTS OF AASHTO M293. SHOP DRAWINGS ARE NOT REQUIRED FOR ANCHOR BOLTS, NUTS AND WASHERS. SHOP INSPECTION IS REQUIRED.

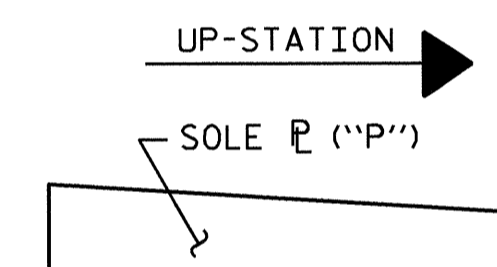
WHEN FIELD WELDING THE SOLE PLATE TO THE GIRDER FLANGE, USE TEMPERATURE INDICATING WAX PENS, OR OTHER SUITABLE MEANS, TO ENSURE THAT THE TEMPERATURE OF THE SOLE PLATE DOES NOT EXCEED 300°F. TEMPERATURES ABOVE THIS MAY DAMAGE THE ELASTOMER.

ALL SURFACES OF BEARING PLATES SHALL BE SMOOTH AND STRAIGHT.

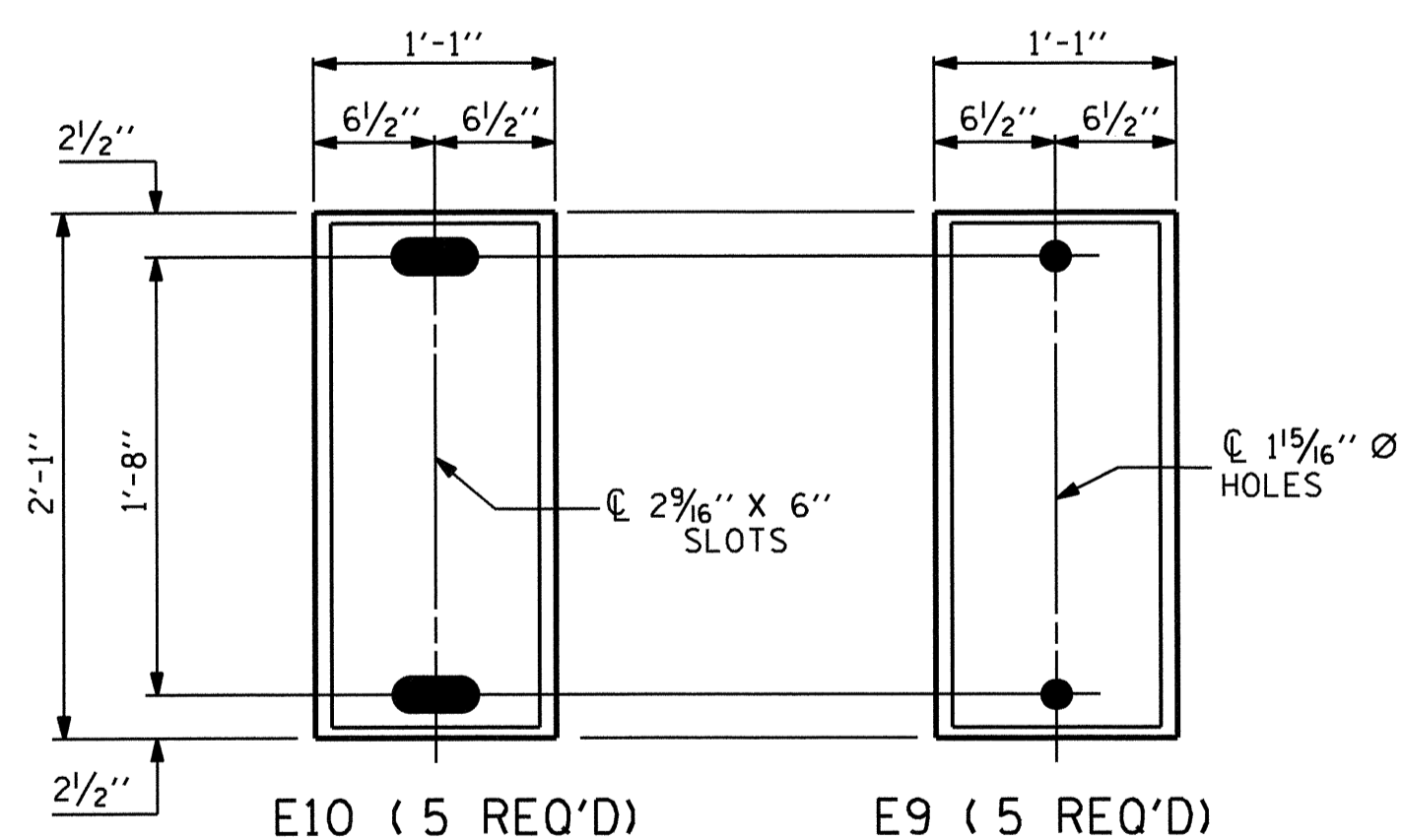
ELASTOMER IN ALL BEARINGS SHALL BE 60 DUROMETER HARDNESS



TYPICAL SECTION OF ELASTOMERIC BEARING

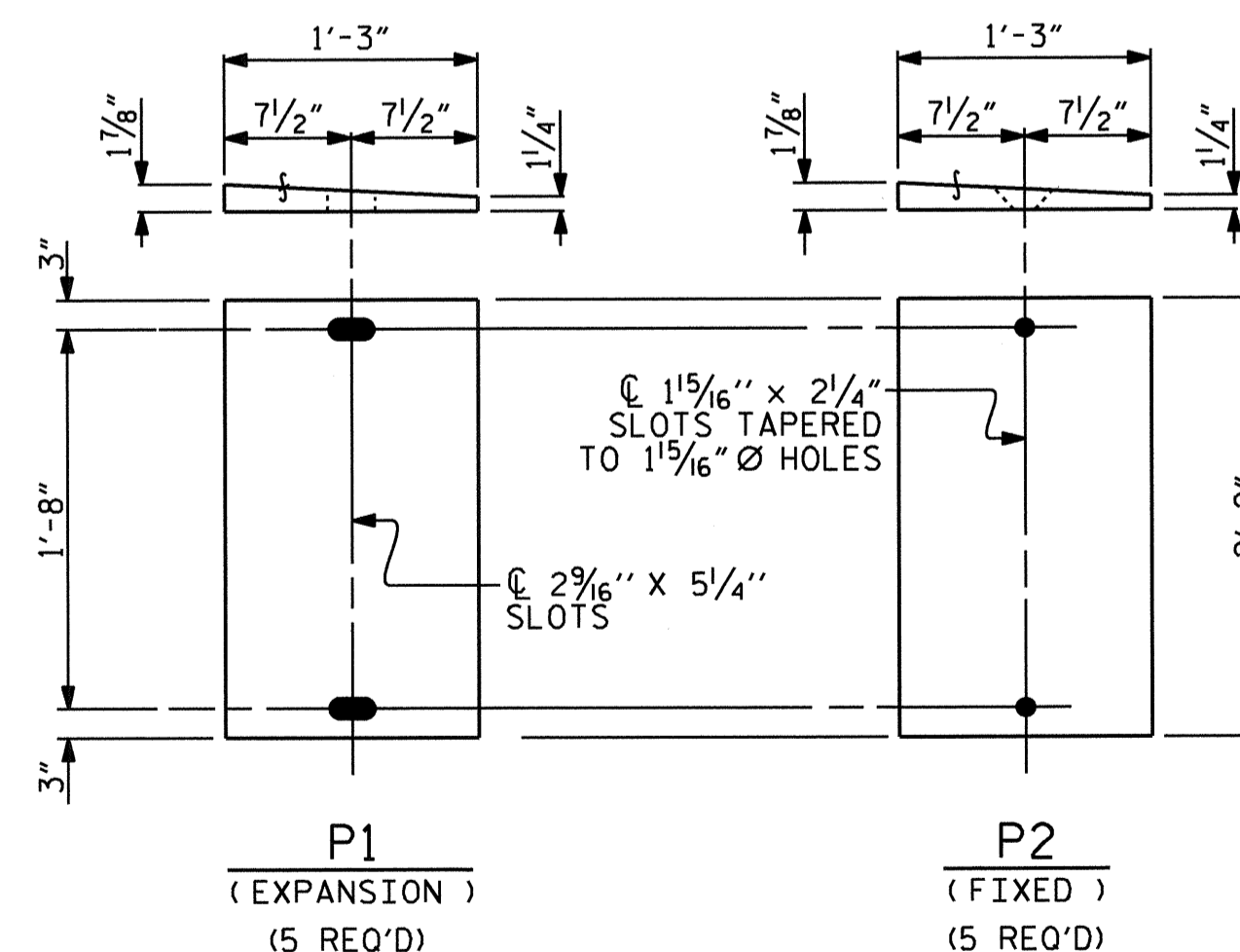


SOLE PLATE PLACEMENT DETAIL



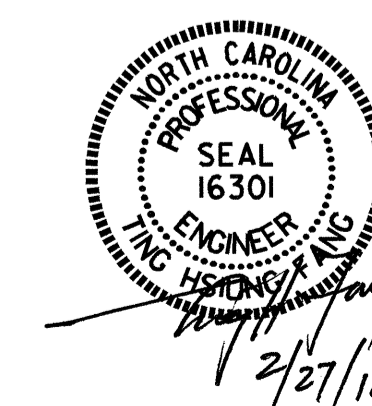
PLAN VIEW OF ELASTOMERIC BEARING

TYPE V



SOLE PLATE DETAILS

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

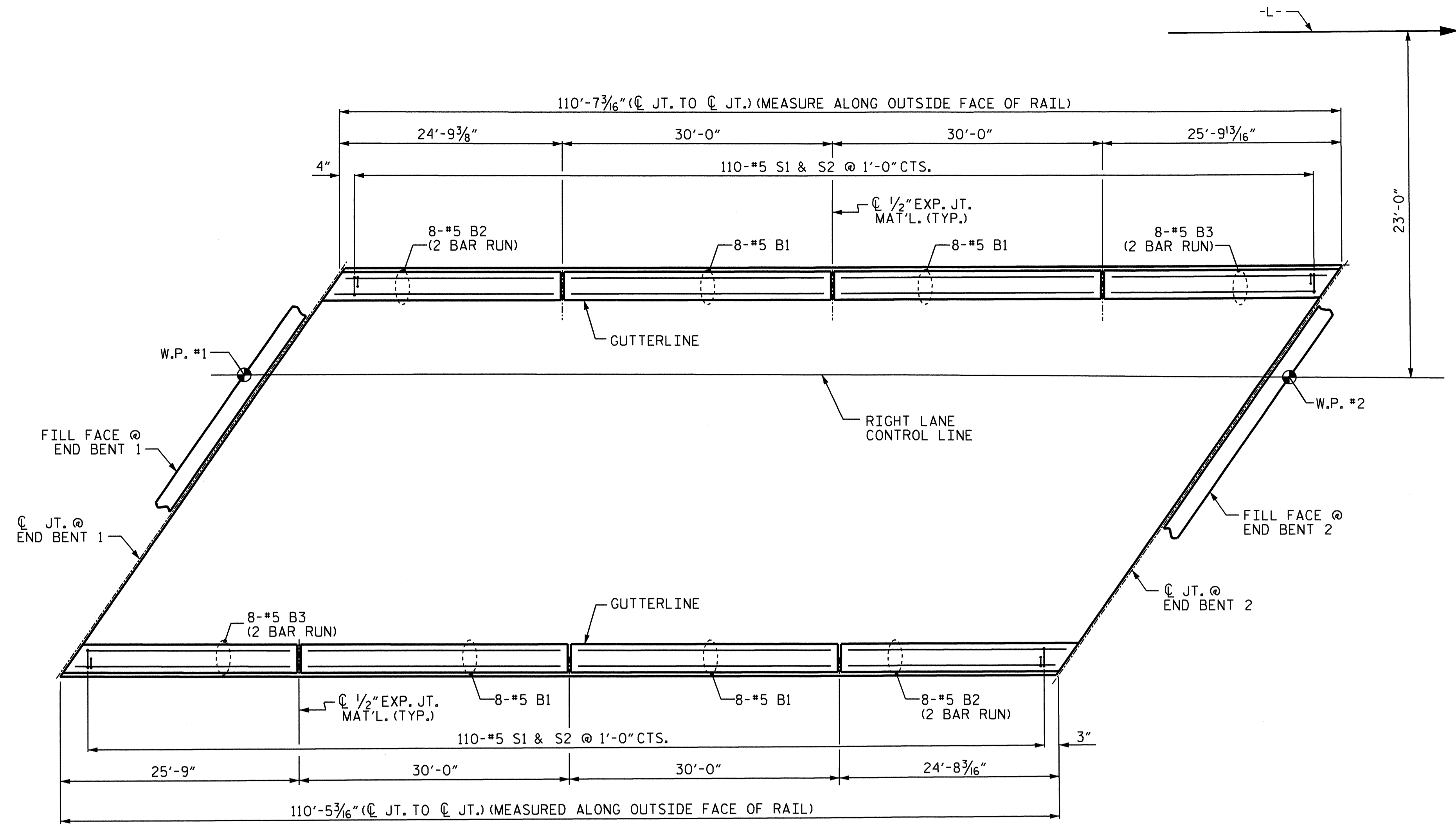


STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
**ELASTOMERIC BEARING**  
**DETAILS**  
 (STEEL SUPERSTRUCTURE)  
 (RIGHT LANE)

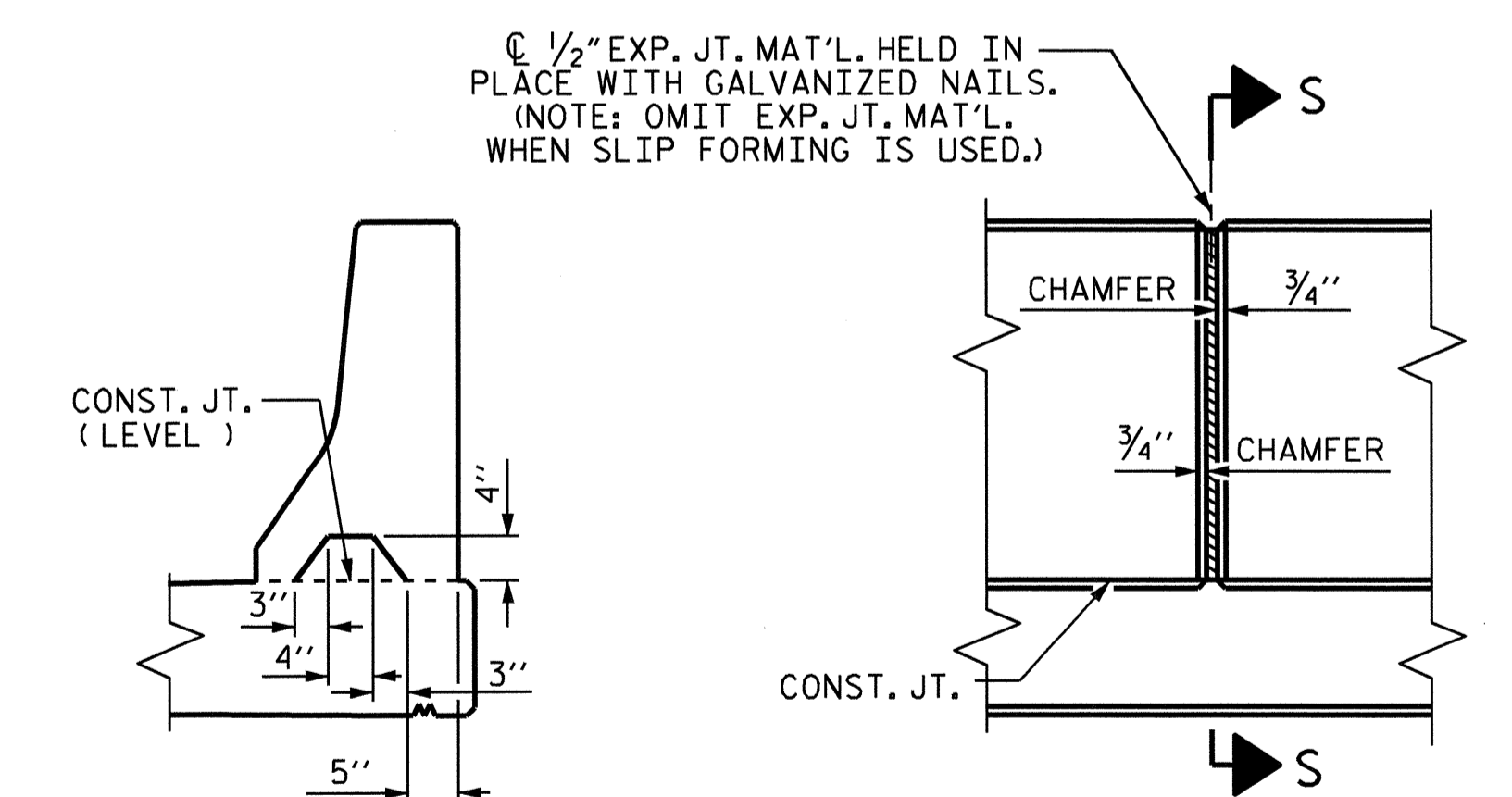
ASSEMBLED BY : O.T. NGUYEN	DATE : 7-18-11
CHECKED BY : T. H. FANG	DATE : 12-07-11
DRAWN BY : EEM 10/95	REV. 10/17/00 RWW/LES
CHECKED BY : PEK 10/95	REV. 7/10/01 LES/RDR
	REV. 5/1/06 TLA/GM

27-FEB-2012 15:53  
 K:\TIP\Projects-B\B4506\Structures\Final Plans\Str\*2\B4506\_SD.B62.dgn  
 ttfang

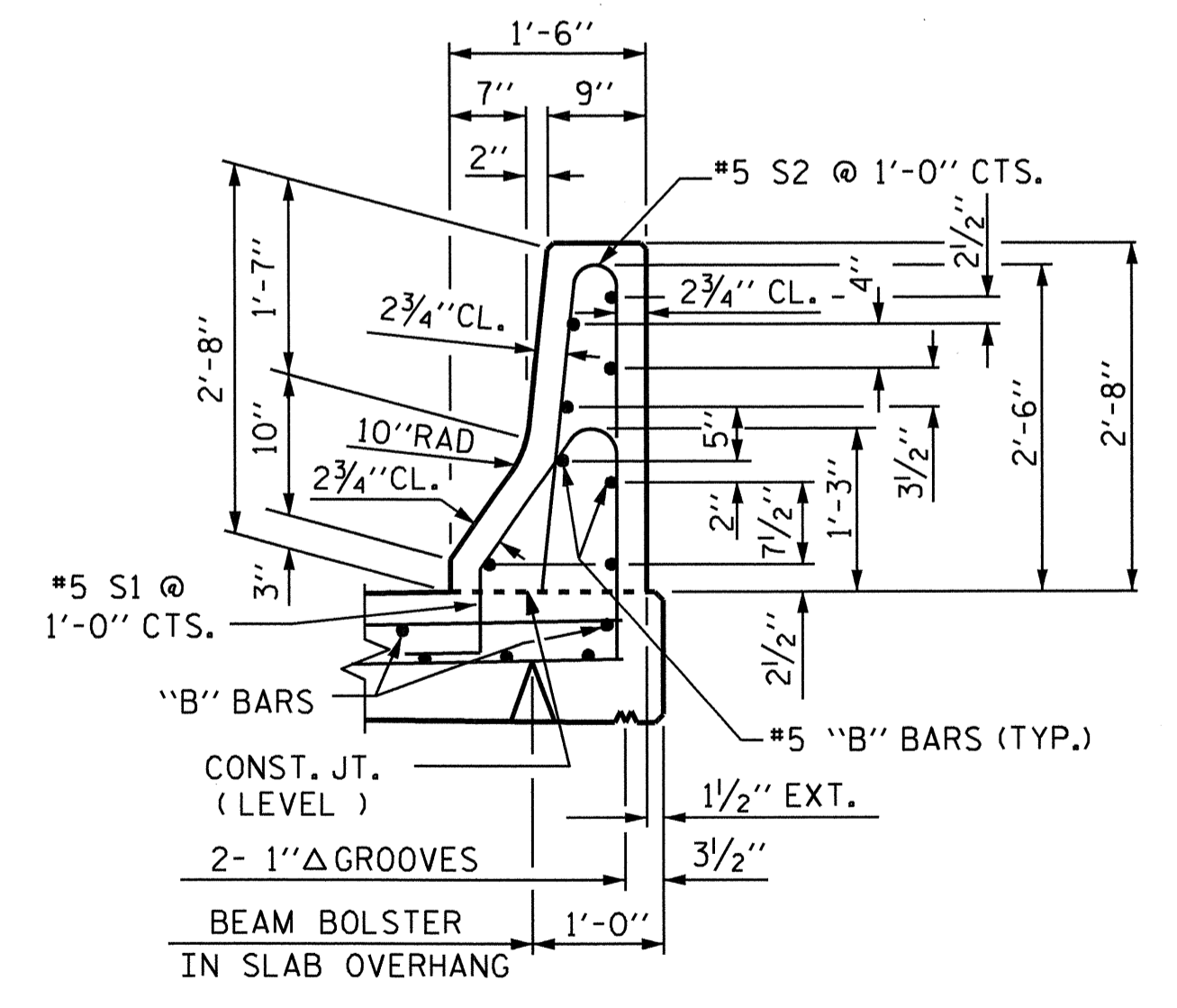
REVISIONS						TOTAL SHEETS
NO.	BY:	DATE:	NO.	BY:	DATE:	S-36
1			3			52
2			4			



PLAN OF BARRIER RAIL



ELEVATION AT EXPANSION JOINTS  
BARRIER RAIL DETAILS



SECTION THRU RAIL

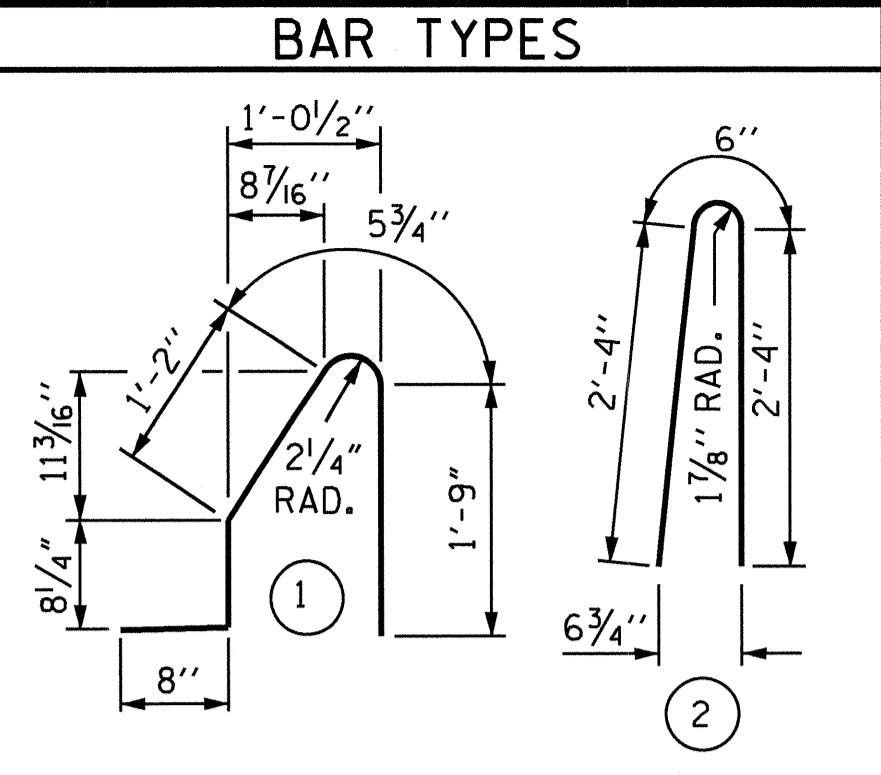
NOTES

THE BARRIER RAIL IN SPAN A SHALL NOT BE CAST UNTIL THE SLAB CONCRETE HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

VERTICAL GROOVED CONTRACTION JOINTS, 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE BARRIER RAIL AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. THE CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN BARRIER RAIL EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF BARRIER RAIL SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

THE COST OF THE BARRIER RAIL ON THE APPROACH SLAB SHALL BE INCLUDED IN THE LINEAR FOOT CONTRACT PRICE BID FOR "CONCRETE BARRIER RAIL".



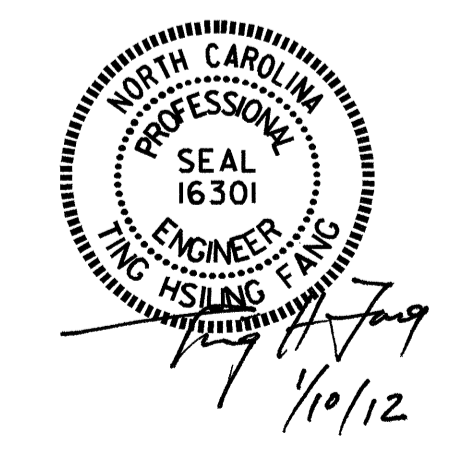
ALL BAR DIMENSIONS ARE OUT TO OUT

BILL OF MATERIAL

FOR CONCRETE BARRIER RAIL ONLY					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
* B1	32	#5	STR	29'-7"	987
* B2	32	#5	STR	14'-0"	467
* B3	32	#5	STR	14'-6"	484
* S1	220	#5	1	4'-9"	1090
* S2	220	#5	2	5'-2"	1186

* EPOXY COATED REINFORCING STEEL	4,214 LBS.
CLASS AA CONCRETE	22.2 CU. YDS.
CONCRETE BARRIER RAIL	
DECK	221.03 LIN. FT.
APPROACH SLABS	44.35 LIN. FT.
TOTAL	265.38 LIN. FT.

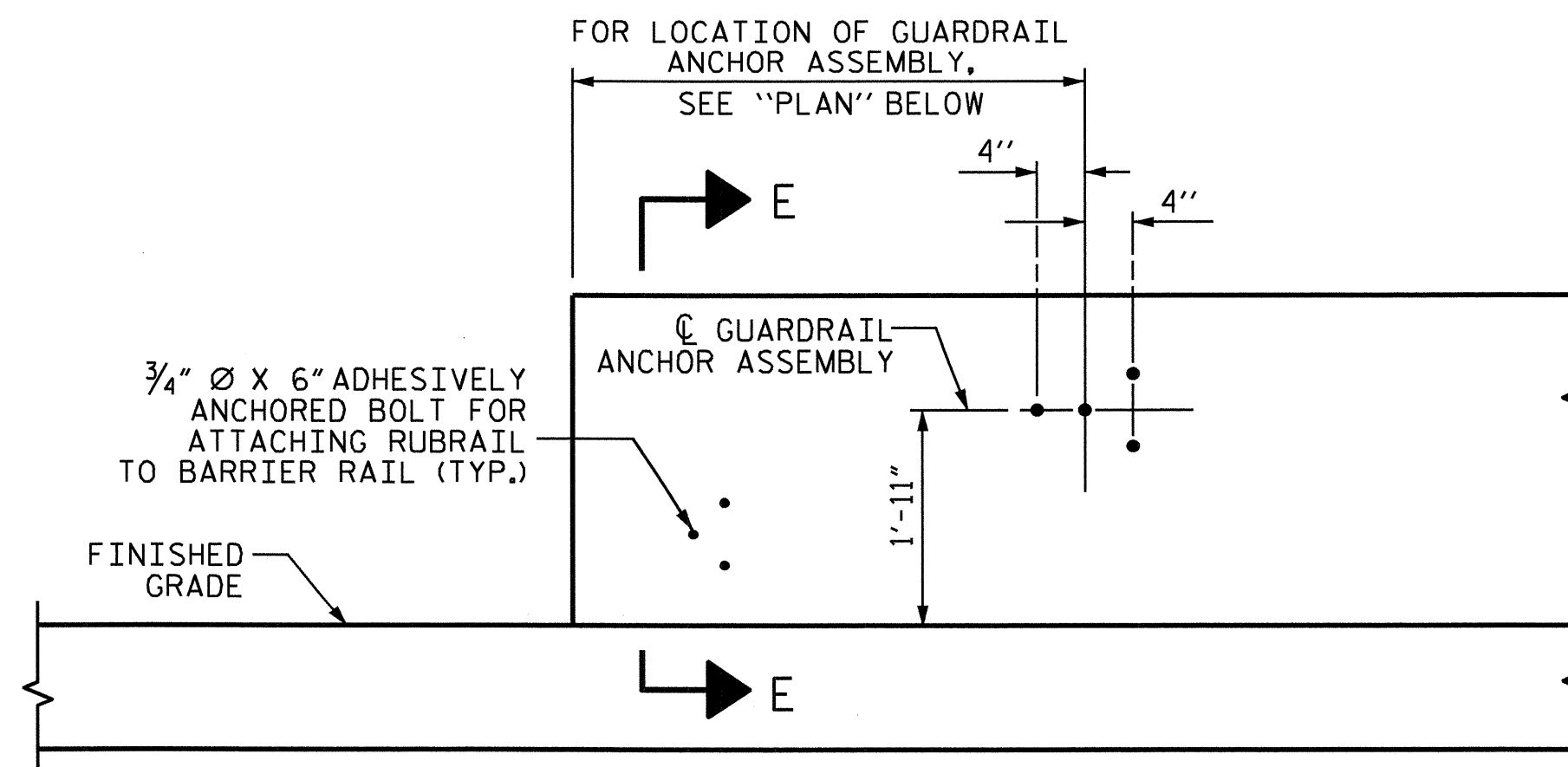
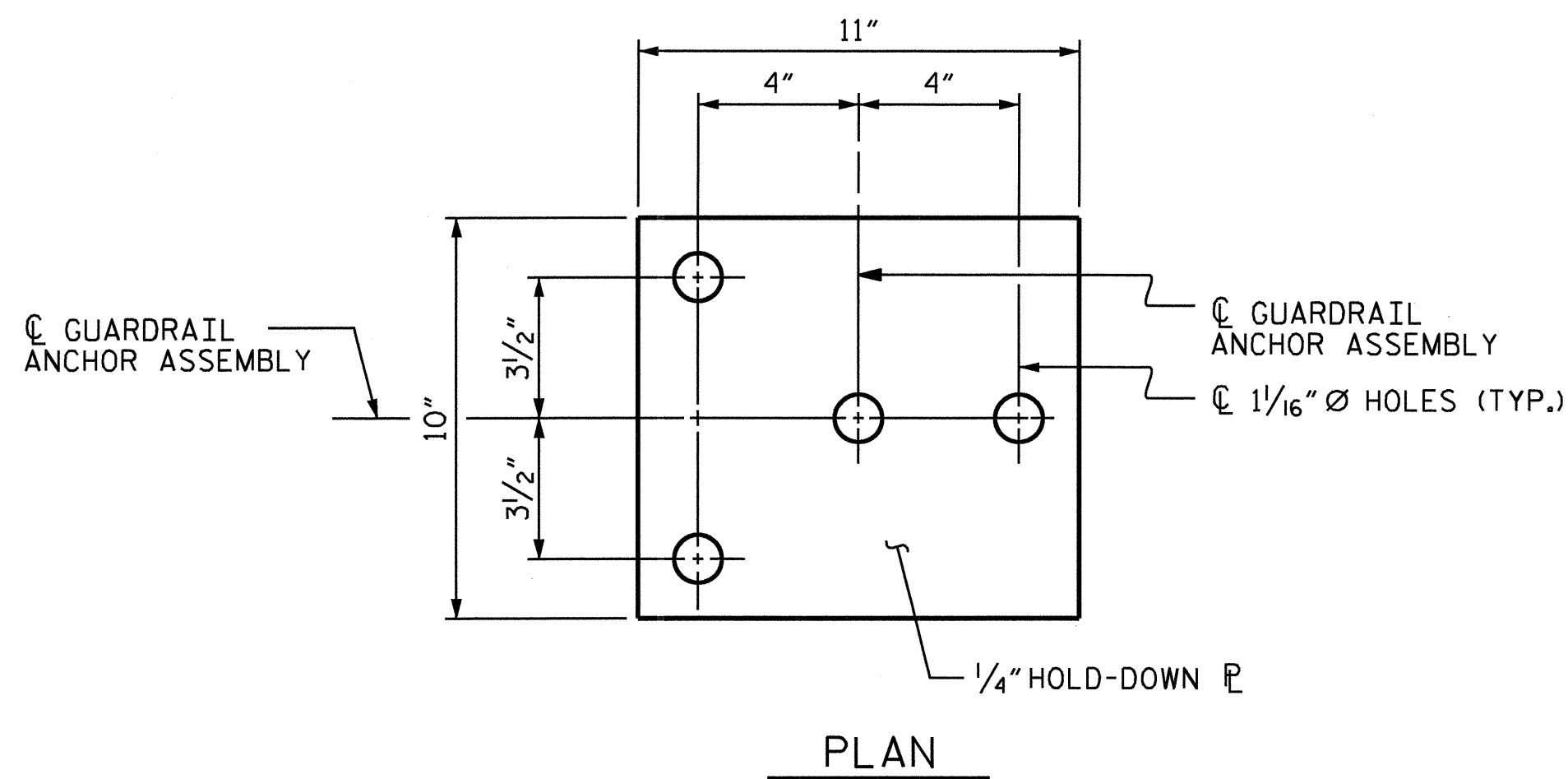
PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-



STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 STANDARD  
 CONCRETE  
 BARRIER RAIL  
 (RIGHT LANE)

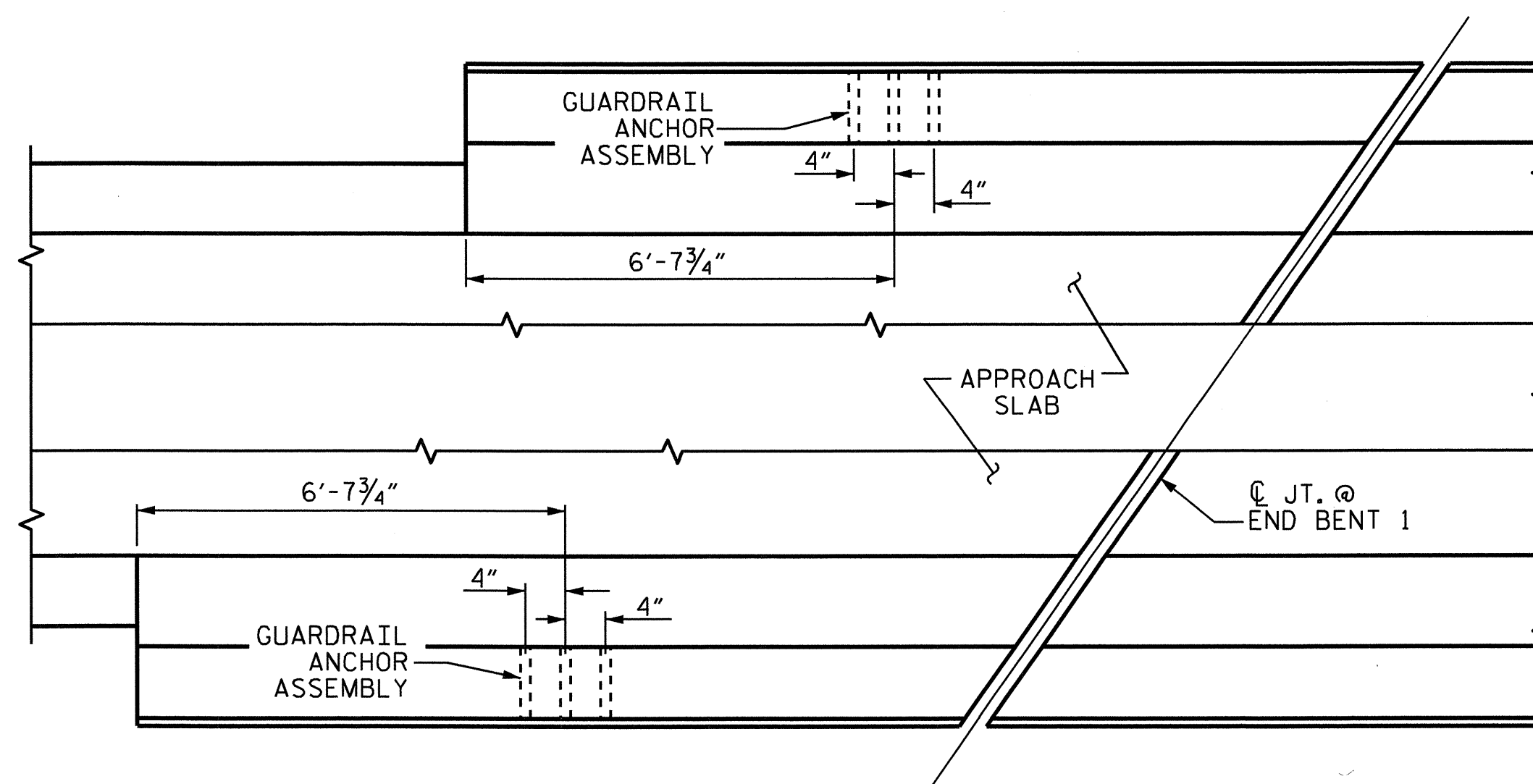
ASSEMBLED BY : QT NGUYEN	DATE : 7-18-11
CHECKED BY : T. H. FANG	DATE : 12-05-11
DRAWN BY : ARB 5/87	REV. 10/17/00 RWW/LES
CHECKED BY : SJD 9/87	REV. 5/7/03R RWW/JTE
	REV. 5/1/06R TLA/GM

REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		



ELEVATION

FOR LOCATION OF RUBRAIL, SEE ROADWAY STD. 862.03



PLAN

LOCATION OF ANCHORS FOR GUARDRAIL

END BENT 1 SHOWN, END BENT 2 SIMILAR

**NOTES**

THE GUARDRAIL ANCHOR ASSEMBLY SHALL CONSIST OF A 1/4" HOLD DOWN PLATE AND 4 - 1/8" Ø BOLTS WITH NUTS AND WASHERS, RUBRAIL, AND ADHESIVELY ANCHORED BOLTS.

THE HOLD-DOWN PLATE SHALL CONFORM TO AASHTO M270 GRADE 36. AFTER FABRICATION, THE HOLD-DOWN PLATE SHALL BE HOT-DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111.

BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A307 AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M291. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED. (AT THE CONTRACTOR'S OPTION, STAINLESS STEEL BOLTS, NUTS AND WASHERS MAY BE USED AS AN ALTERNATE FOR THE 1/8" Ø GALVANIZED BOLTS, NUTS AND WASHERS. THEY SHALL CONFORM TO OR EXCEED THE MECHANICAL REQUIREMENTS OF ASTM A307. THE USE OF THIS ALTERNATE SHALL BE APPROVED BY THE ENGINEER.)

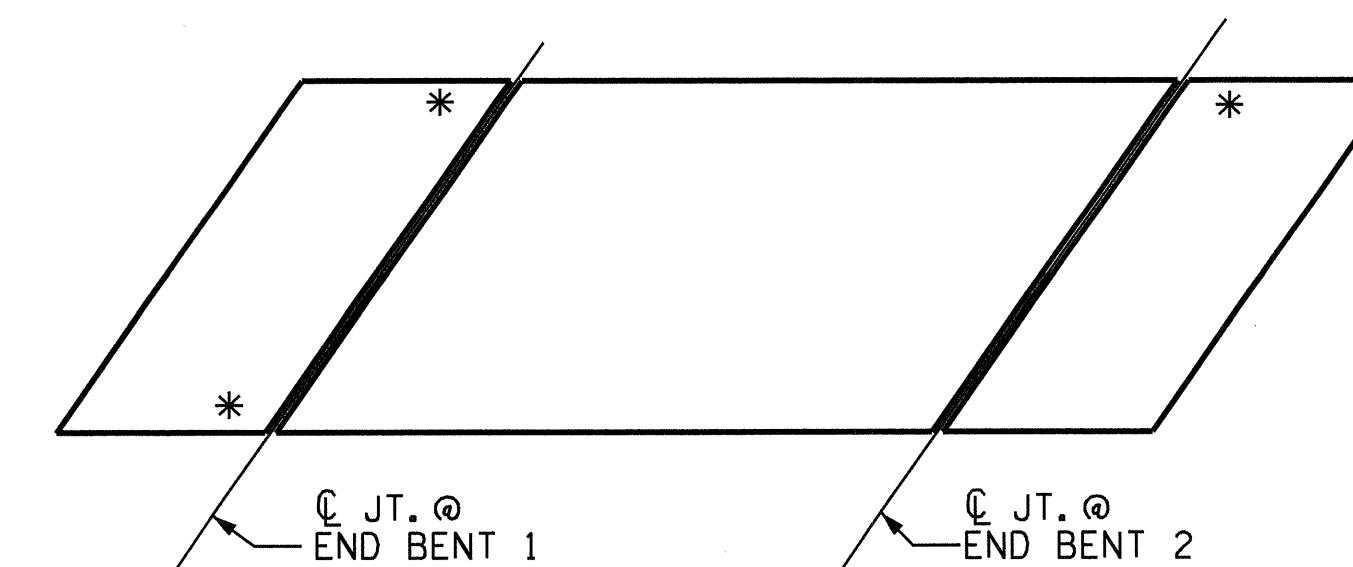
THE GUARDRAIL ANCHOR ASSEMBLY IS REQUIRED AT ALL POINTS WHERE APPROACH GUARDRAIL IS TO BE ATTACHED TO THE END OF BARRIER RAIL. FOR POINTS OF ATTACHMENT, SEE SKETCH.

AFTER INSTALLATION, THE EXPOSED THREAD OF THE BOLT SHALL BE BURRED WITH A SHARP POINTED TOOL.

THE COST OF THE GUARDRAIL ANCHOR ASSEMBLY SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR CONCRETE BARRIER RAIL.

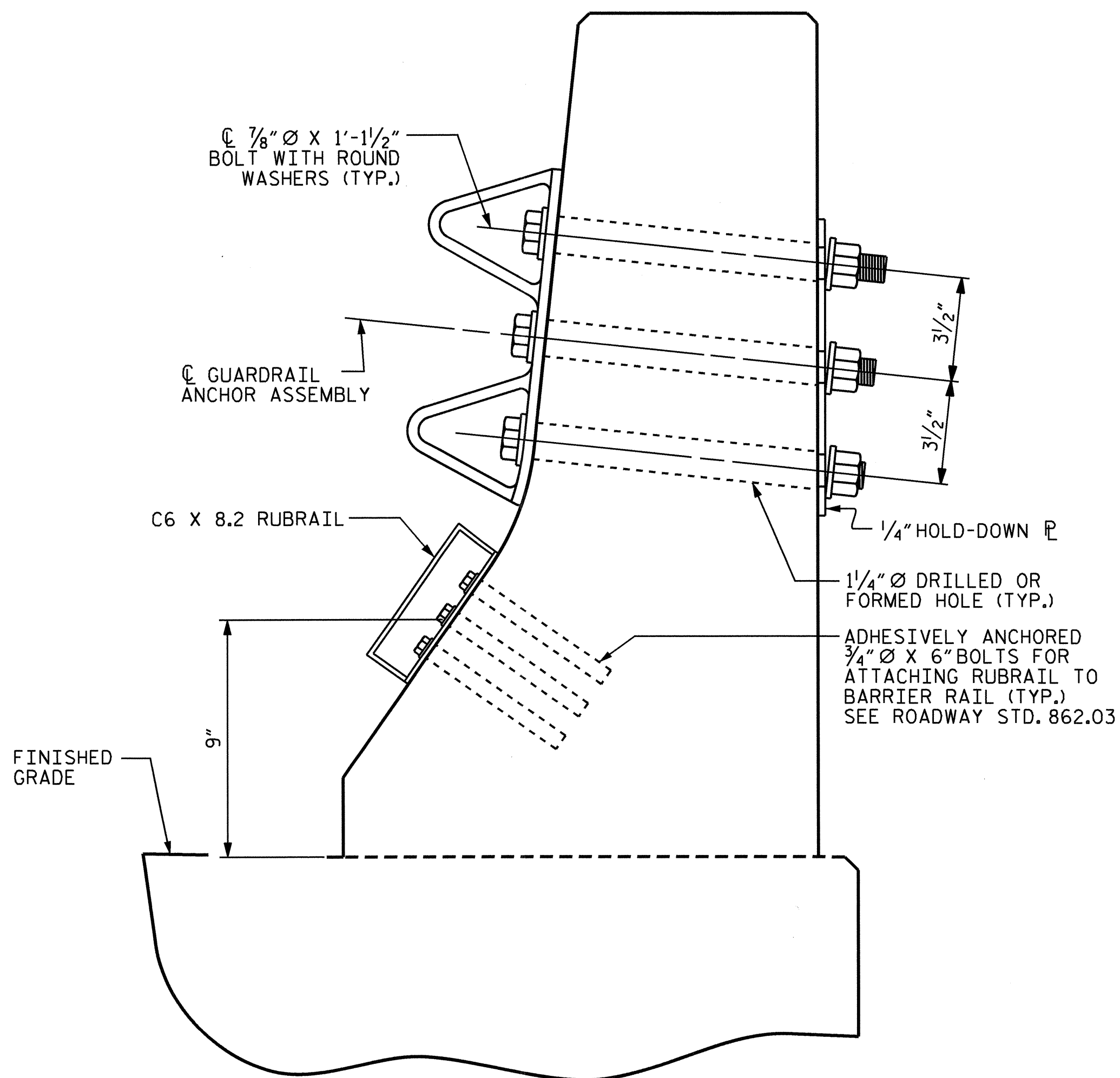
THE 1 1/4" Ø HOLES SHALL BE FORMED OR DRILLED WITH A CORE BIT. IMPACT TOOLS WILL NOT BE PERMITTED. ANY CONCRETE DAMAGED BY THIS WORK SHALL BE REPAIRED TO THE SATISFACTION OF THE ENGINEER.

THE C6 X 8.2 RUBRAIL IS TO BE ADHESIVELY ANCHORED TO THE RAIL USING THREE 3/4" Ø X 6" BOLTS WITH WASHERS. LEVEL ONE FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 12 KIPS. FOR ADHESIVELY ANCHORED ANCHOR BOLTS OR DOWELS, SEE STANDARD SPECIFICATIONS. SEE ROADWAY STANDARD 862.03 FOR DETAILS AND LOCATION OF THE RUBRAIL.



SKETCH SHOWING POINTS OF ATTACHMENTS

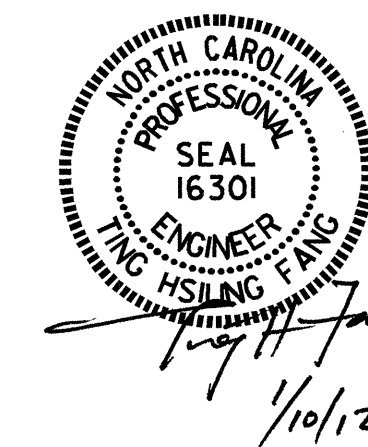
\* DENOTES GUARDRAIL ANCHOR ASSEMBLY



SECTION E-E

GUARDRAIL ANCHOR ASSEMBLY DETAILS

PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-



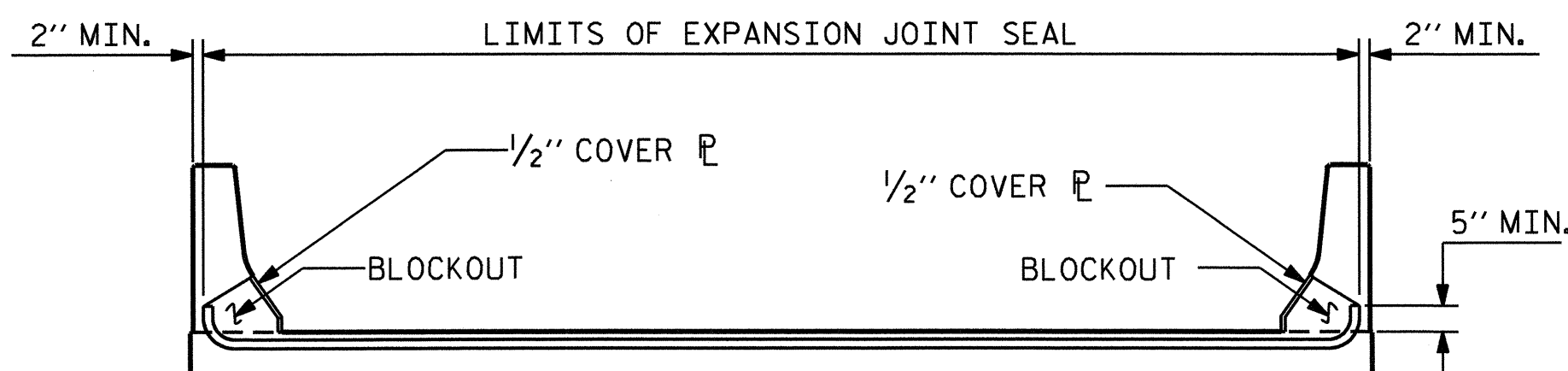
STATE OF NORTH CAROLINA					
DEPARTMENT OF TRANSPORTATION					
RALEIGH					
STANDARD					
GUARDRAIL ANCHORAGE					
FOR BARRIER RAIL					
(RIGHT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO. S-38
					TOTAL SHEETS 52

ASSEMBLED BY : Q. T. NGUYEN	DATE : 7-18-11
CHECKED BY : T. H. FANG	DATE : 12-02-11
DRAWN BY : TLA 5/06	ADDED 5/1/06R KMM/GM
CHECKED BY : GM 5/06	



MOVEMENT AND SETTING AT EXPANSION JOINT					
END BENT	SKEW ANGLE	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 45° F	PERPENDICULAR JOINT OPENING AT 60° F	PERPENDICULAR JOINT OPENING AT 90° F
1	124°-45'-32"	1 1/8"	1 5/8"	1 1/2"	1 1/4"
2	125°-12'-42"	0"	1 1/2"	1 1/2"	1 1/2"

TOTAL MOVEMENT IS CALCULATED ALONG THE CENTERLINE OF ROADWAY. JOINT OPENINGS ARE MEASURED PERPENDICULAR TO THE JOINT.



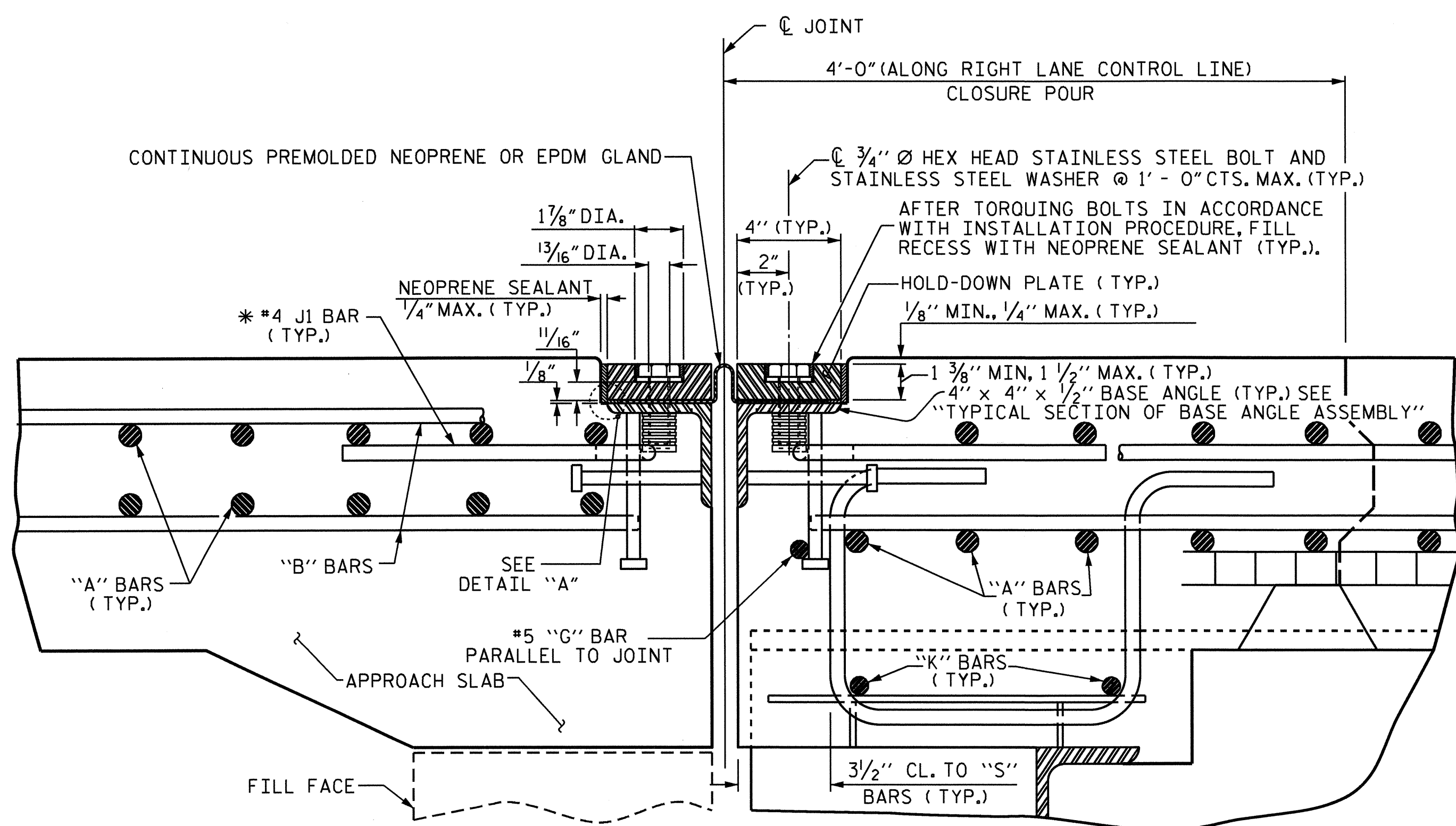
SKETCH SHOWING LIMITS OF EXPANSION JOINT SEAL

INSTALLATION PROCEDURE

1. A TEMPLATE OR OTHER SUITABLE DEVICE SHALL BE USED TO FORM THE TOP OF THE EXPANSION JOINT SEAL BLOCKOUT TO THE PROPER DEPTH AND WIDTH. THE TEMPLATE SHALL BE 4 1/8" TO 4 1/4" WIDE AND OF SUCH THICKNESS AS TO PROVIDE FOR CORRECT FINAL ELEVATION OF TOP OF HOLD-DOWN PLATES. THE TEMPLATE SHALL BE ATTACHED TO THE BASE ANGLE ASSEMBLY WITH THE 3/4" Ø HEX HEAD BOLTS PROVIDED FOR THE HOLD-DOWN PLATES. A 1" Ø HOLE SHALL BE PROVIDED IN THE TEMPLATE CENTERED OVER EACH WEEP HOLE IN THE 4" X 4" X 1/2" BASE ANGLE. OTHER METHODS OF INSURING DRAINAGE THROUGH WEEP HOLES MAY BE EMPLOYED SUBJECT TO ENGINEER'S APPROVAL.
2. AFTER THE CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE THE TEMPLATE. THOROUGHLY CLEAN THE BOLT HOLES AND THE ANGLE PLATE. REMOVE ANY EXCESS CONCRETE THAT COMES OUT OF THE WEEP HOLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
3. LAY THE GLAND ON THE BASE ANGLE AND FIELD MARK THE GLAND FOR THE BOLT HOLES. HOLES IN THE GLAND SHALL BE PUNCHED 1/8" IN DIAMETER WITH A HAND PUNCH.
4. IN ORDER TO CHECK FOR PROPER ALIGNMENT, PLACE THE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. DO NOT APPLY NEOPRENE SEALANT. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE BUT DO NOT TIGHTEN. THE ENGINEER SHALL INSPECT THE JOINT SEAL DEVICE FOR PROPER ALIGNMENT.
5. AFTER INSPECTION, REMOVE THE HOLD-DOWN PLATES AND GLAND. APPLY NEOPRENE SEALANT TO THE BASE ANGLE IN ACCORDANCE WITH THE "INSTALLATION SKETCH". PLACE GLAND AND HOLD-DOWN PLATES ON THE BASE ANGLE. BOLT THE HOLD-DOWN PLATES TO THE BASE ANGLE ASSEMBLY AND TORQUE THE BOLTS TO 88 FT-LBS WITH A TORQUE WRENCH. THE TORQUE WRENCH SHALL BE CALIBRATED IN ACCORDANCE WITH SECTION 440-10 (D) OF THE STANDARD SPECIFICATIONS. CHECK THE TORQUE AFTER THREE (3) HOURS AND, IF NECESSARY, RETIGHTEN TO 88 FT-LBS. A FINAL CHECK SHALL BE MADE AT SEVEN (7) DAYS. TORQUE SHALL NOT BE LESS THAN 80 FT-LBS AFTER SEVEN (7) DAYS.
6. AFTER PROPER TORQUING, CLEAN THE BOLT HOLE RECESSES AND THE RECESS BETWEEN THE JOINT SEAL DEVICE AND CONCRETE, COMPLETELY FILL THESE RECESSES WITH NEOPRENE SEALANT.

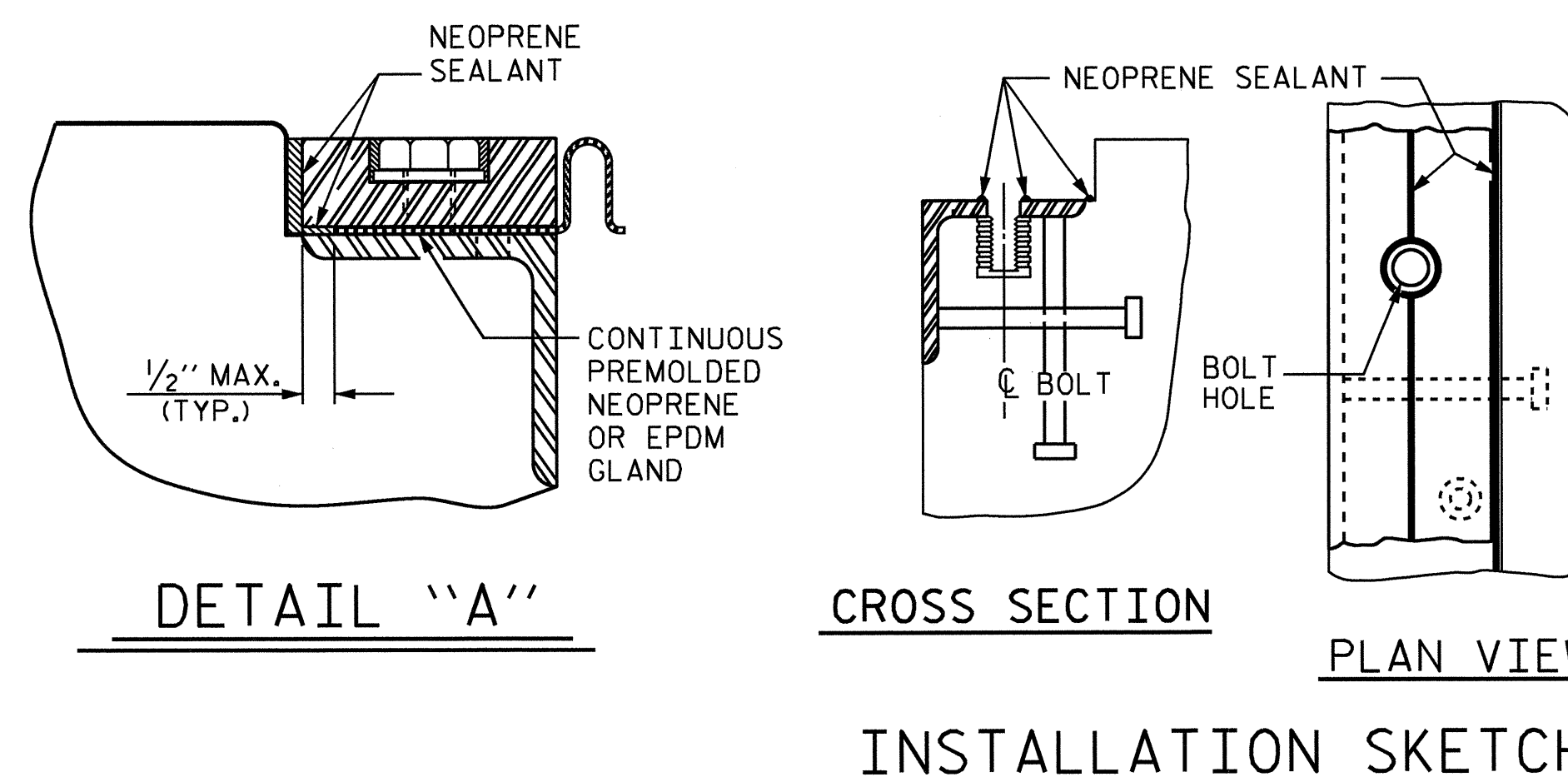
GENERAL NOTES

1. FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.
2. ALL PLATES AND ANGLES SHALL CONFORM TO AASHTO M270 GRADE 36 STEEL OR APPROVED EQUAL. ALL HOLD-DOWN BOLTS SHALL CONFORM TO ASTM F593 ALLOY 304 STAINLESS STEEL AND WASHERS SHALL CONFORM TO ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169, GRADES 1010 THRU 1020 OR APPROVED EQUAL. ALL CONCRETE INSERTS SHALL BE CLOSED END AND SHALL CONFORM TO AASHTO M169, GRADE 12L14. TENSILE CAPACITY SHALL BE 3000 LBS. MIN.
3. A PREMOLDED CORRUGATED OR NON-CORRUGATED GLAND SHALL BE USED FOR JOINTS SKEWED BETWEEN 50° THRU 130°. FOR JOINTS SKEWED LESS THAN 50° OR MORE THAN 130°, ONLY A CORRUGATED GLAND SHALL BE USED.
4. CLOSED END FERRULES AND STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.
5. SURFACES COMING IN CONTACT WITH NEOPRENE SHALL BE GROUND SMOOTH PRIOR TO METALLIZING.
6. UPON COMPLETION OF SHOP FABRICATION, THE HOLD DOWN PLATE AND BASE ANGLE ASSEMBLY, AS SHOWN IN THE "TYPICAL SECTION OF BASE ANGLE ASSEMBLY", SHALL BE METALLIZED. SEE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).
7. BASE ANGLE ASSEMBLY SHALL BE CONTINUOUS FOR THE LENGTH OF THE JOINT. AT CROWN BREAKS, THE ENDS OF THE BASE ANGLE ASSEMBLY SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE FOR SKEWS LESS THAN 80° AND GREATER THAN 100°. FINISHED WELD SHALL BE GROUND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 4 DRY MILS OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
8. FIELD SPLICES OF HOLD-DOWN PLATES SHALL BE KEPT TO A MINIMUM. CONTRACTOR SHALL FURNISH DETAILED PLANS SHOWING PROPOSED SPLICE LOCATIONS FOR APPROVAL. HOLD-DOWN PLATES SHALL NOT EXCEED 20' LENGTHS UNLESS APPROVED BY THE ENGINEER.
9. NO ALTERNATE JOINT DETAILS SHALL BE PERMITTED IN LIEU OF THOSE SHOWN ON THESE PLANS.
10. THE CONTRACTOR MAY, AT HIS OPTION, USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF CONCRETE INSERTS FOR COVER PLATES. THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS. FIELD TESTING OF THE ADHESIVE BONDING SYSTEM IS NOT REQUIRED.

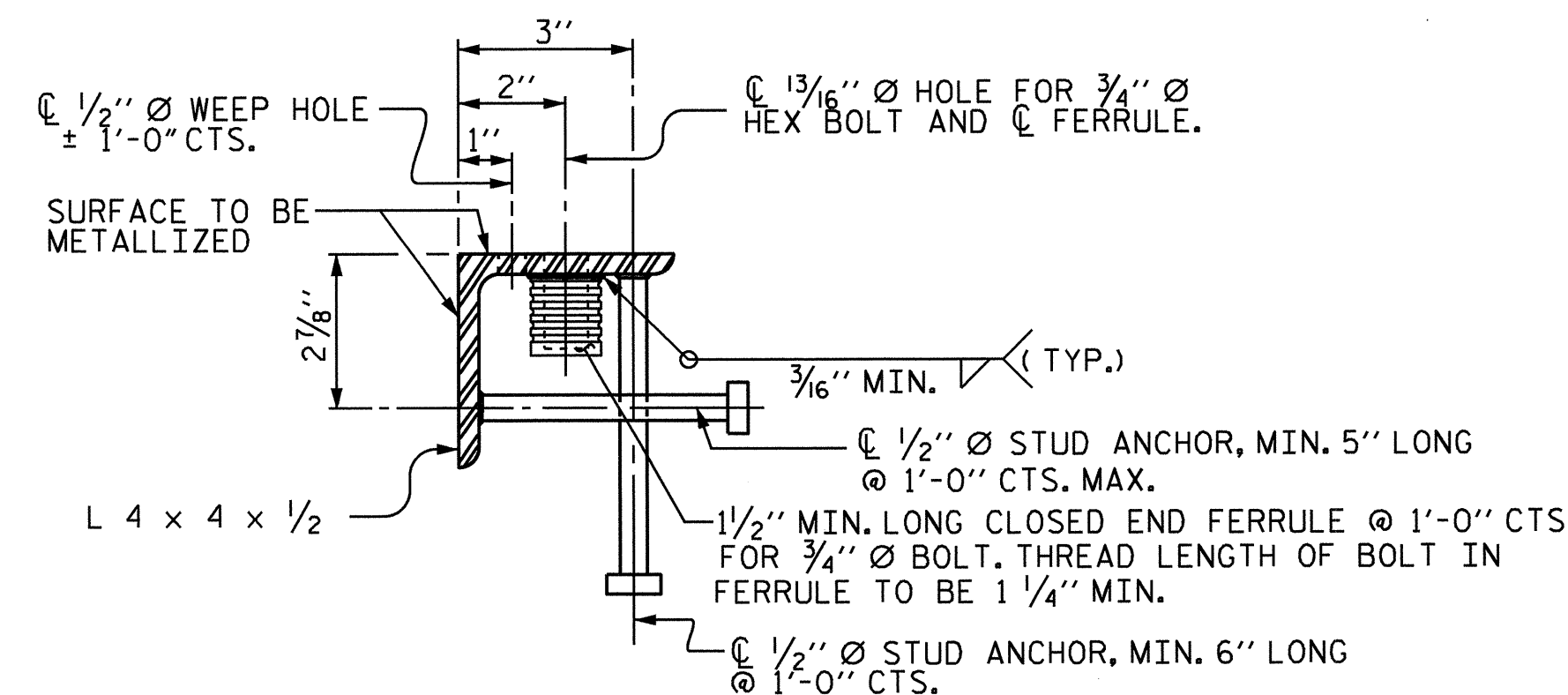


EXPANSION JOINT DETAILS

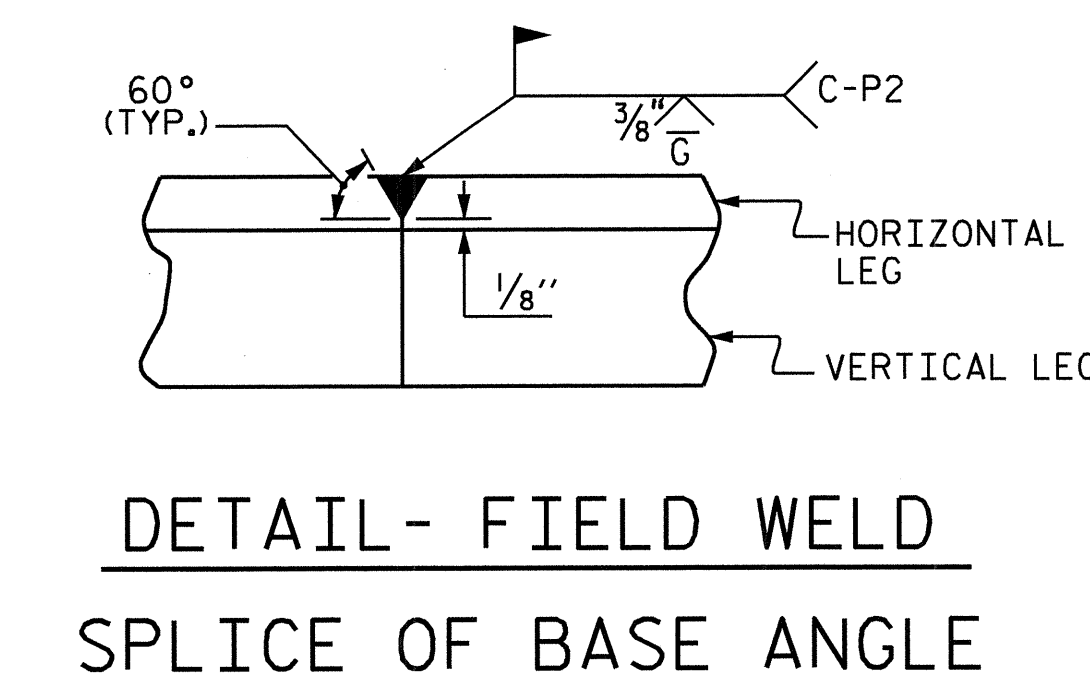
THE QUANTITY OF #4 J1 BARS ON THE BILL OF MATERIAL IS BASED ON 1'-0" CENTERS. \* J1 BARS SHALL BE PLACED AT EACH VERTICAL STUD ANCHOR BOLT. IN THE EVENT THAT THE NUMBER OF VERTICAL STUD ANCHORS EXCEEDS THE NUMBER OF J1 BARS SPECIFIED, ADDITIONAL J1 BARS WILL NOT BE REQUIRED.



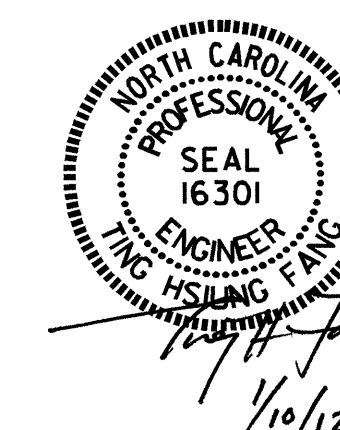
INSTALLATION SKETCH



TYPICAL SECTION OF BASE ANGLE ASSEMBLY



DETAIL - FIELD WELD SPLICE OF BASE ANGLE



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-  
 SHEET 1 OF 2

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD EXPANSION JOINT SEAL DETAILS (RIGHT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		

ASSEMBLED BY : Q. T. NGUYEN	DATE : 10/3/11
CHECKED BY : T. H. FANG	DATE : 10/10/11
DRAWN BY : REK 9/87	REV. 10/17/00 RWW/LES
CHECKED BY : CRK 10/87	REV. 5/7/03R RWW/JTE
	REV. 5/1/06 TLA/GM





**NOTES**

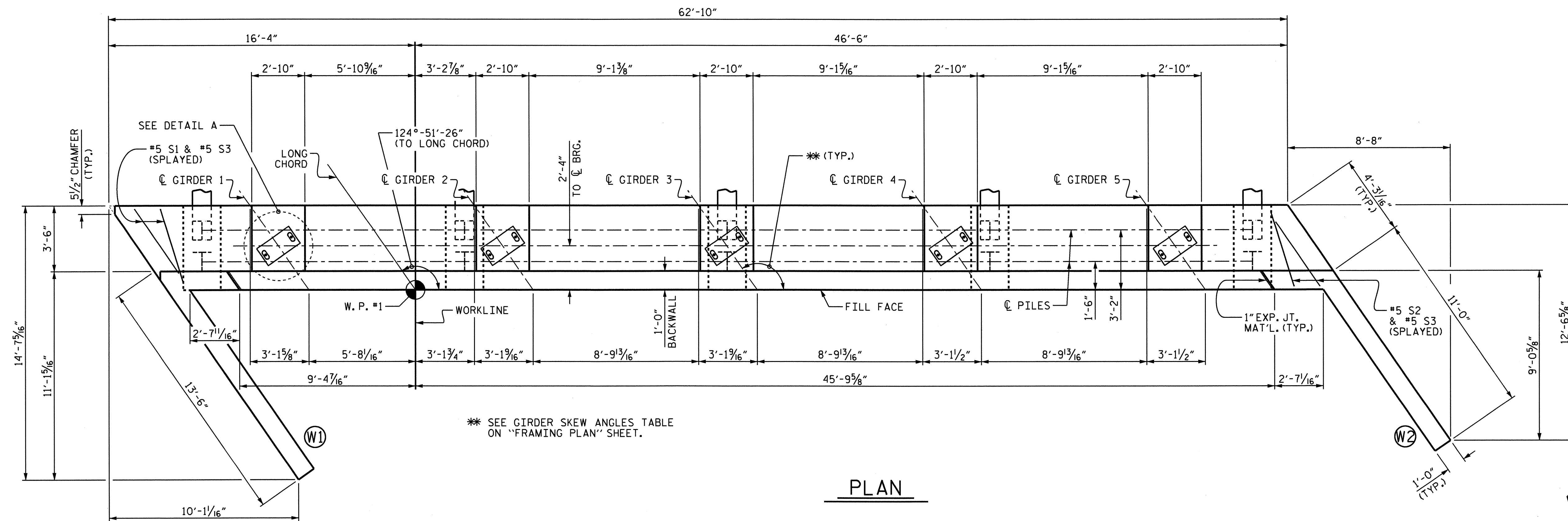
STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.

BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.

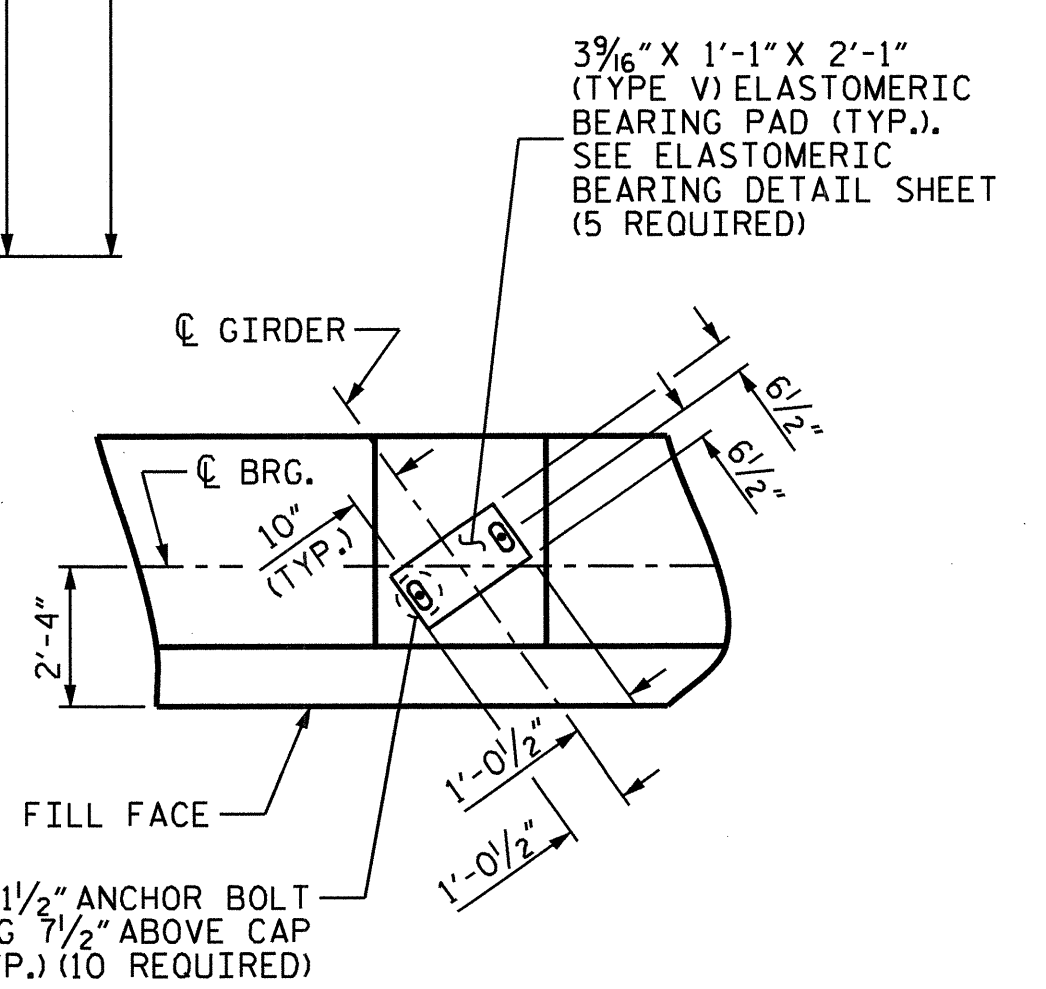
\* THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.

THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.

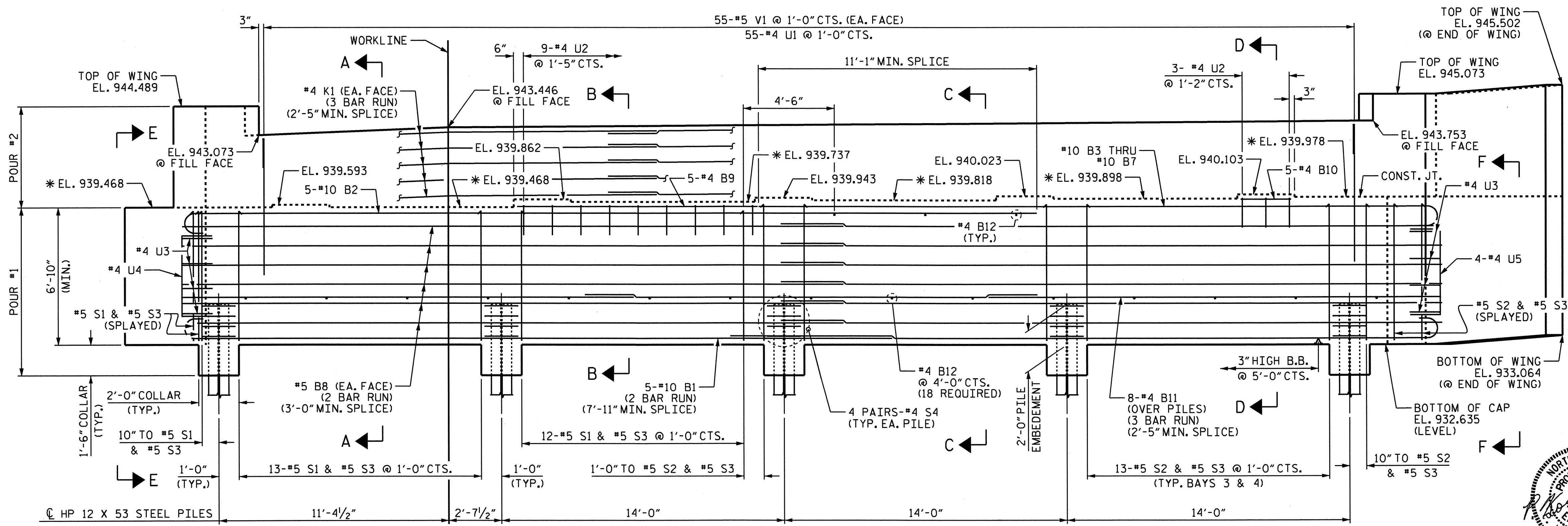
THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4" DIAMETER DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.



**PLAN**



**DETAIL A**



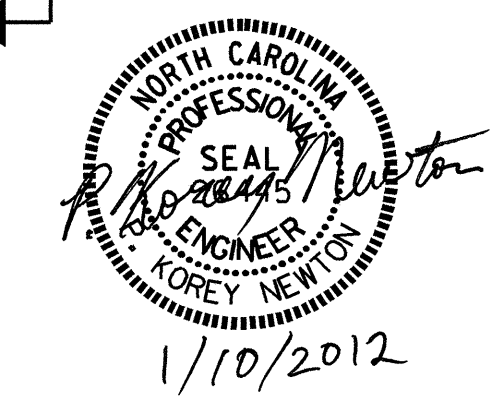
**ELEVATION**

LEFT WING NOT SHOWN FOR CLARITY.

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

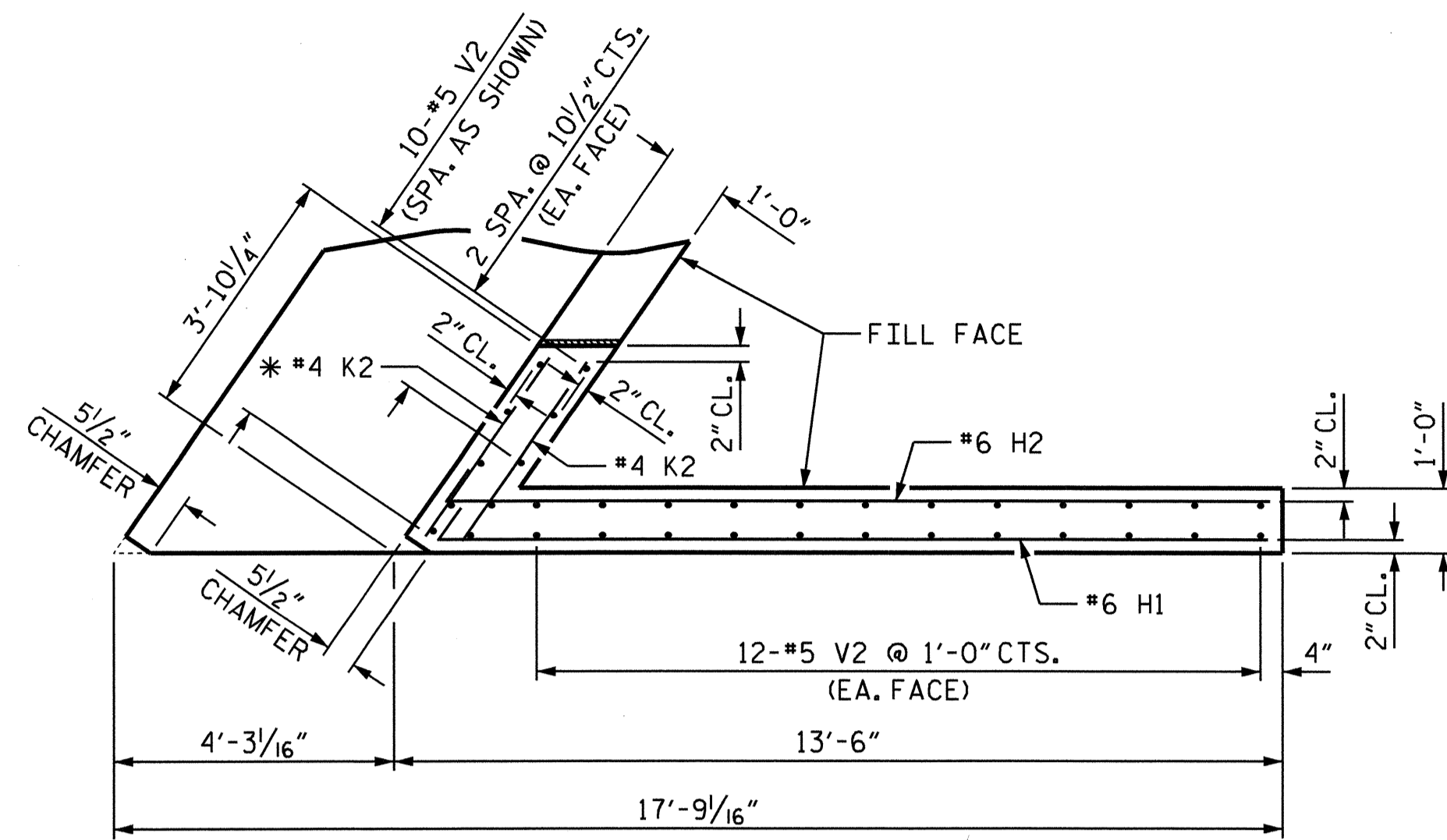
SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
**END BENT 1**  
 (RIGHT LANE)



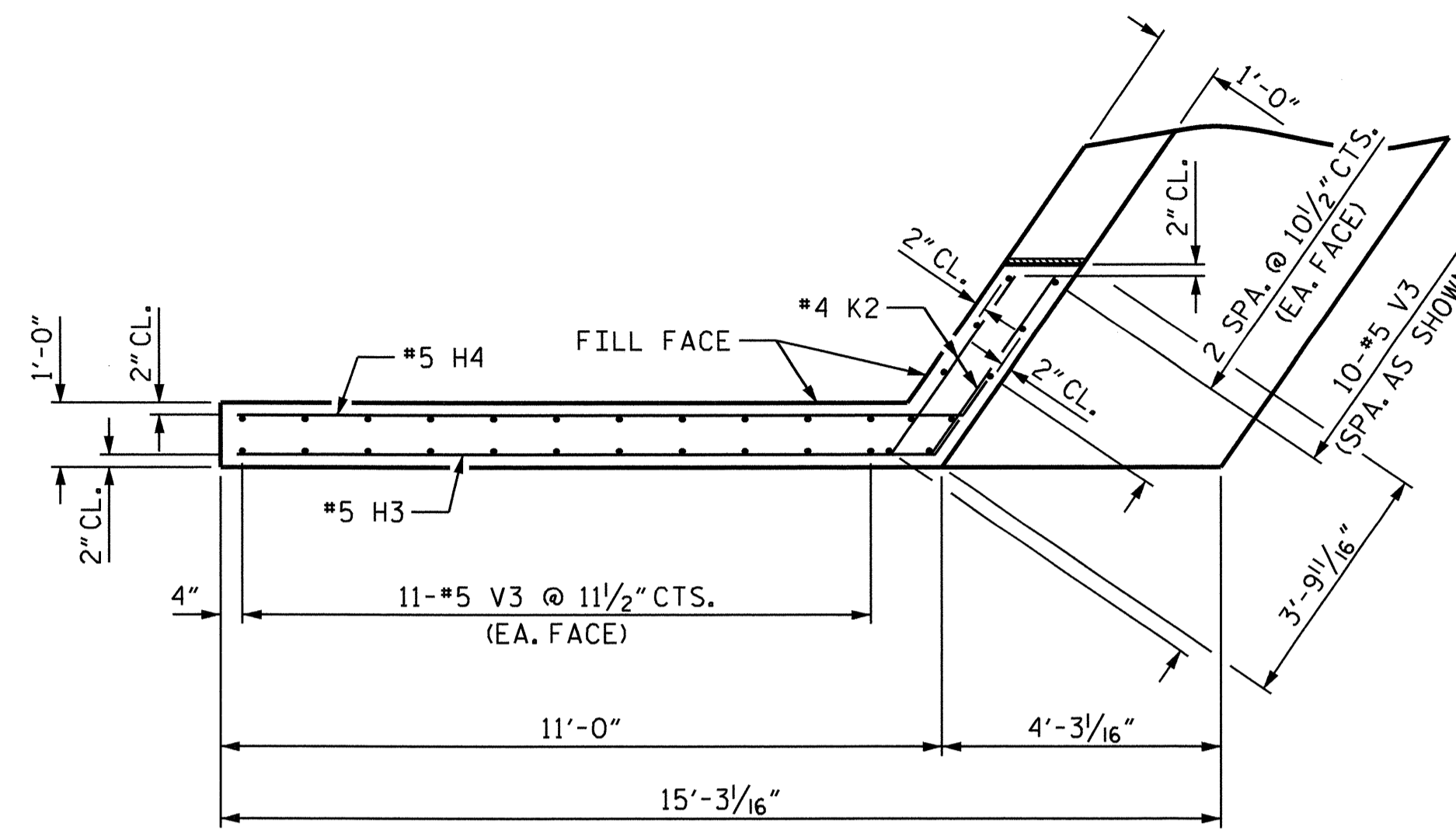
DRAWN BY : P. K. NEWTON DATE : 10/19/11  
 CHECKED BY : R. P. PATEL DATE : 1/4/12

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-42	
1			3			TOTAL SHEETS	
2			4			52	

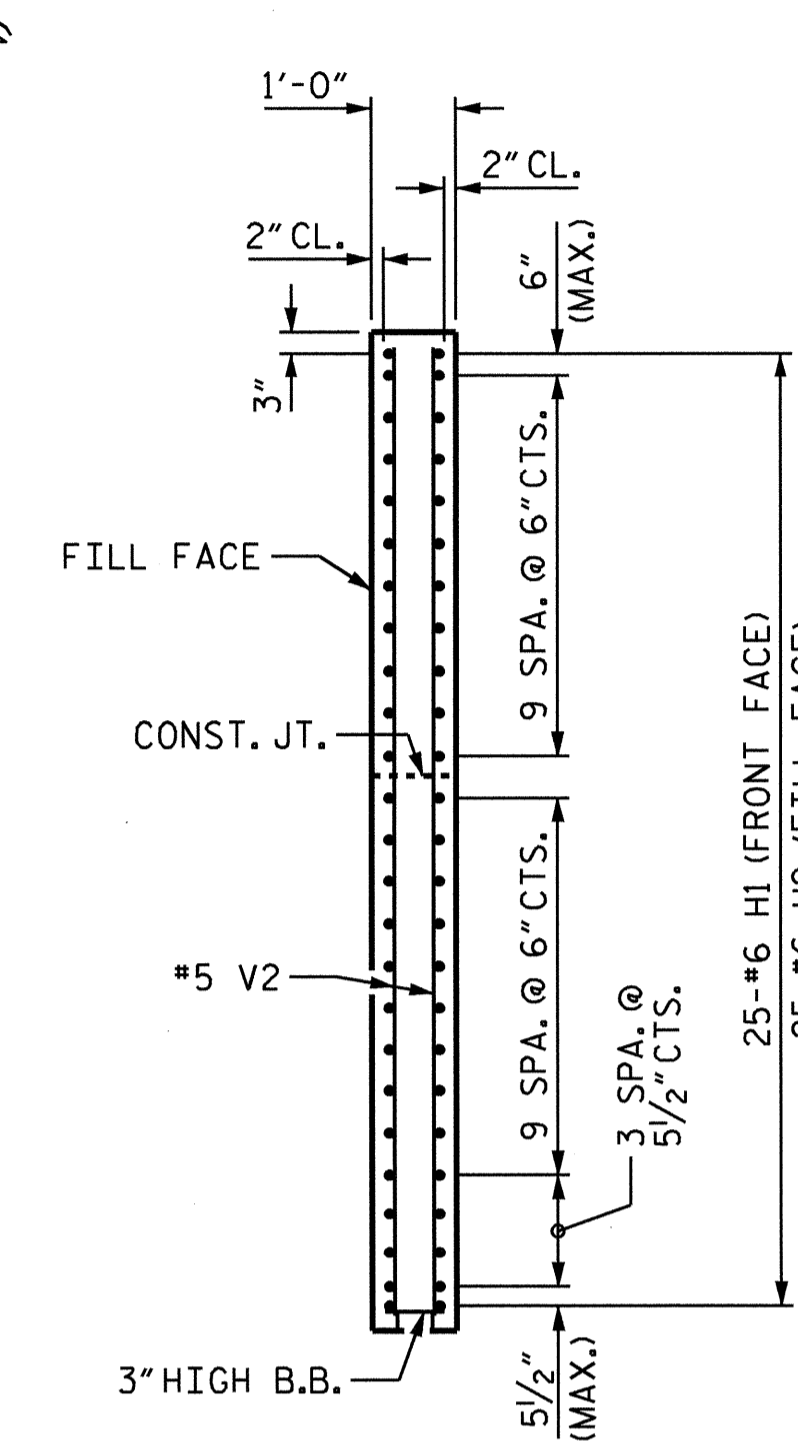


**PLAN OF WING W1**

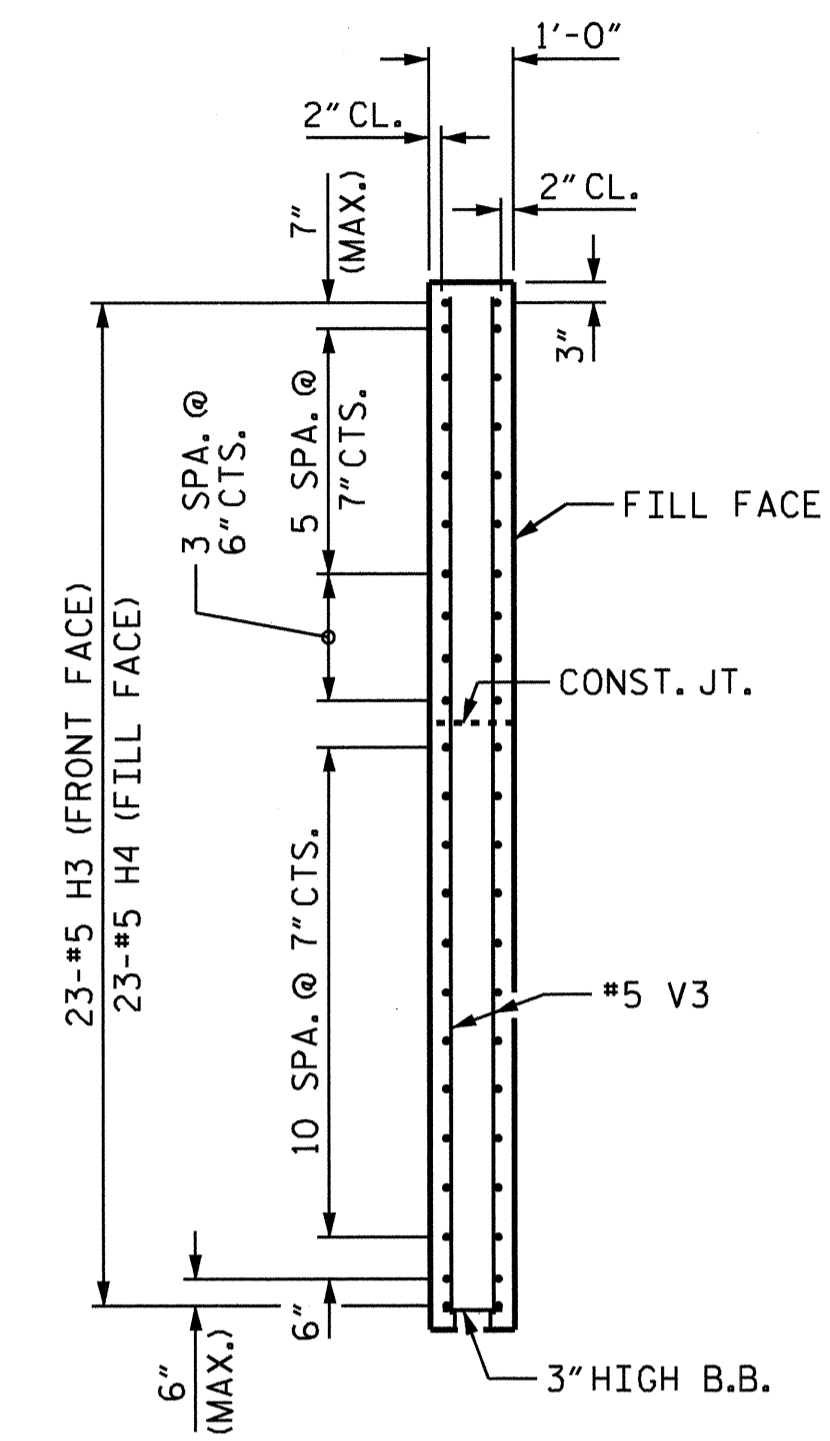
\* FIELD CUT #4 K2 AS NECESSARY TO PROVIDE 2" MIN. CLEARANCE TO CHAMFER.



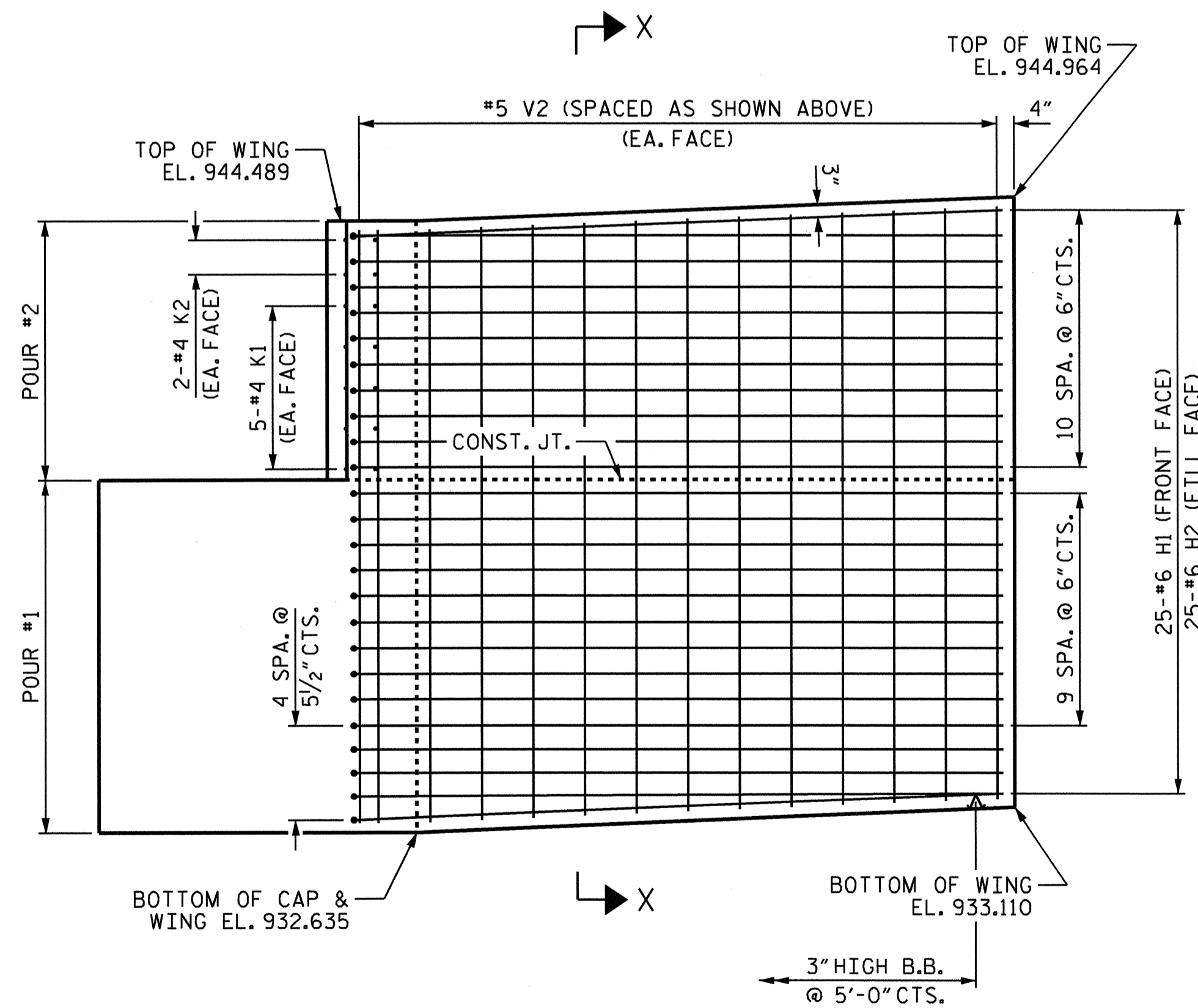
**PLAN OF WING W2**



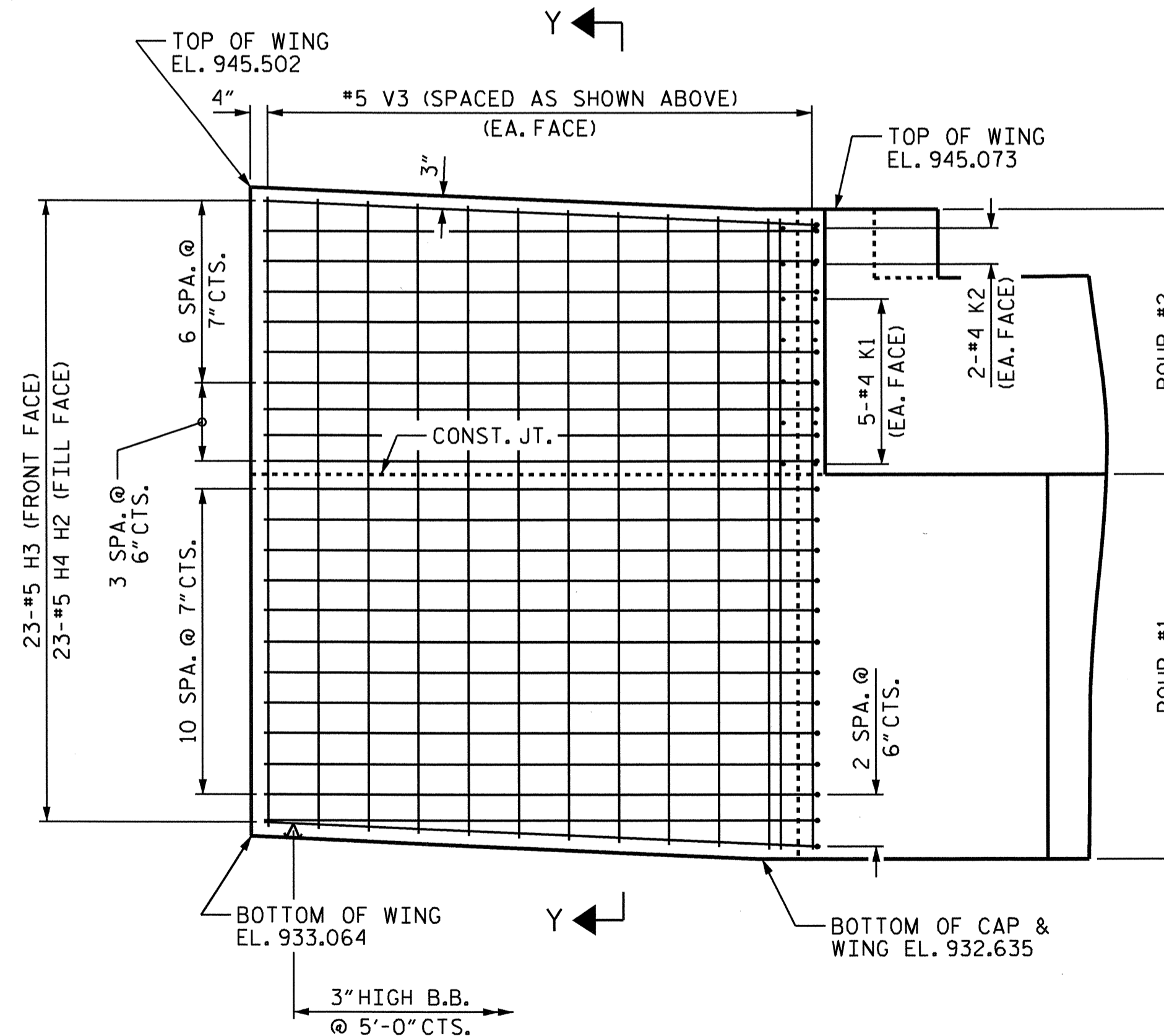
**SECTION X-X**



**SECTION Y-Y**



**ELEVATION OF WING W1**



**ELEVATION OF WING W2**



PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

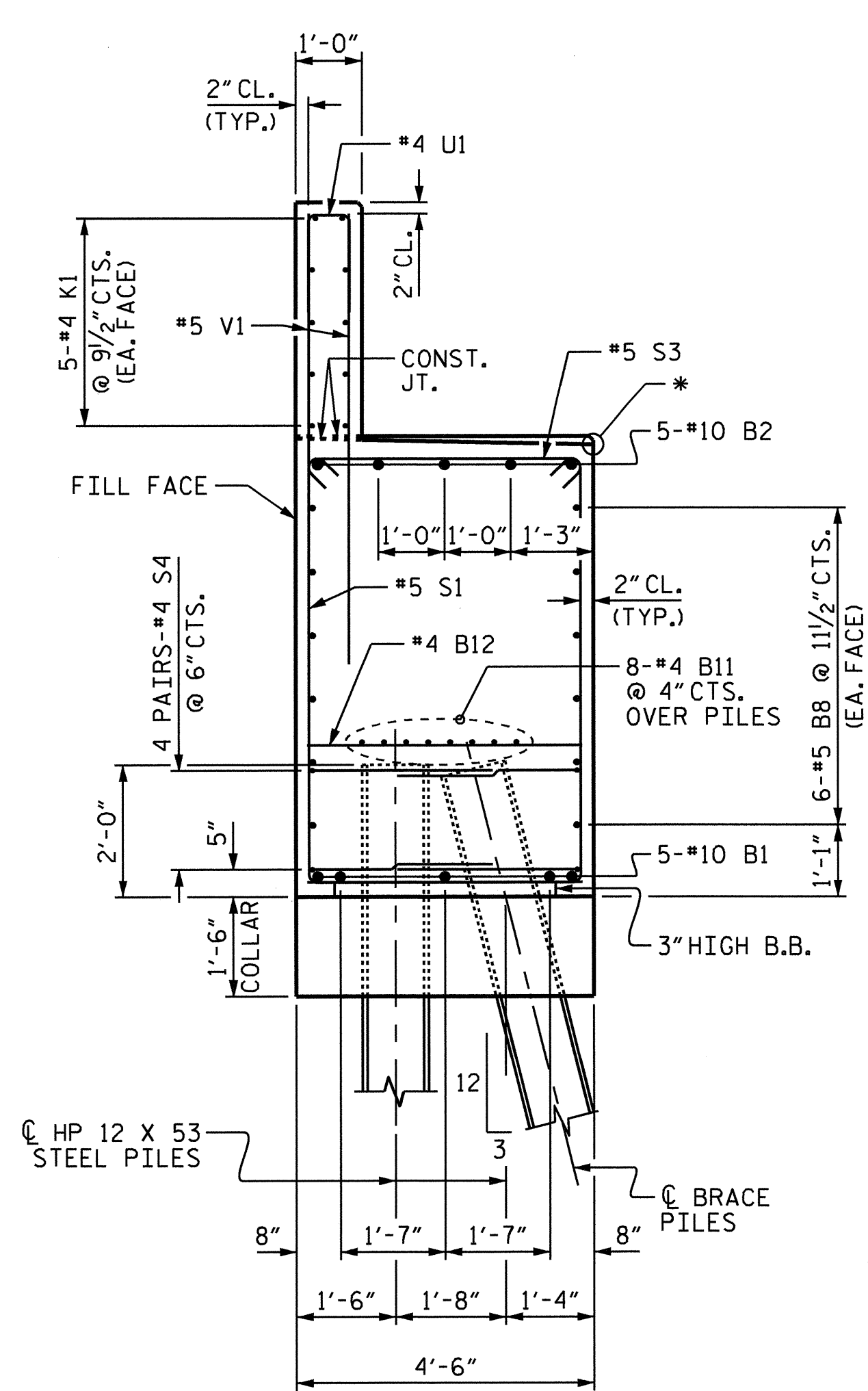
SUBSTRUCTURE

END BENT 1

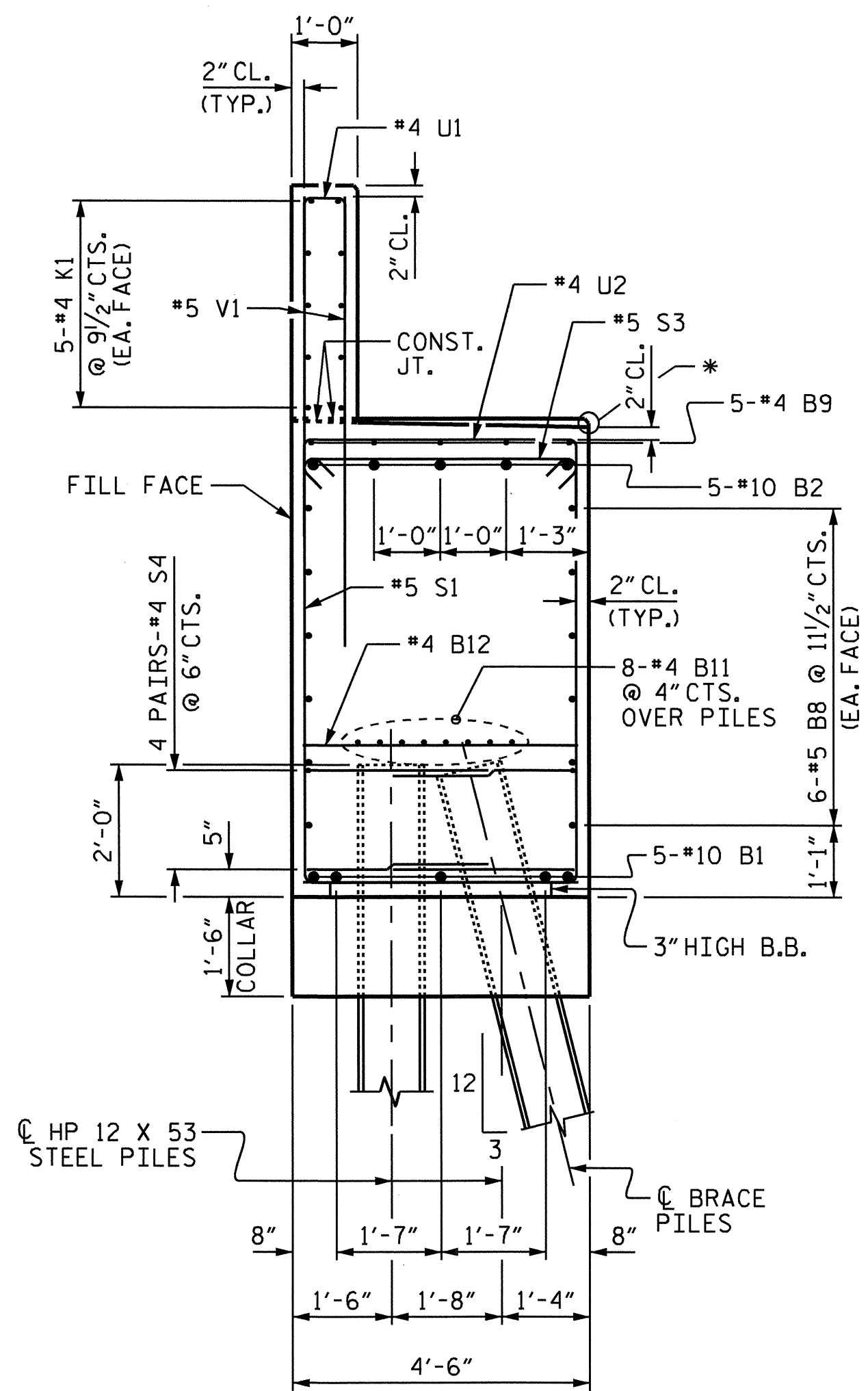
(RIGHT LANE)

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-43	
1			3			TOTAL SHEETS	52
2			4				

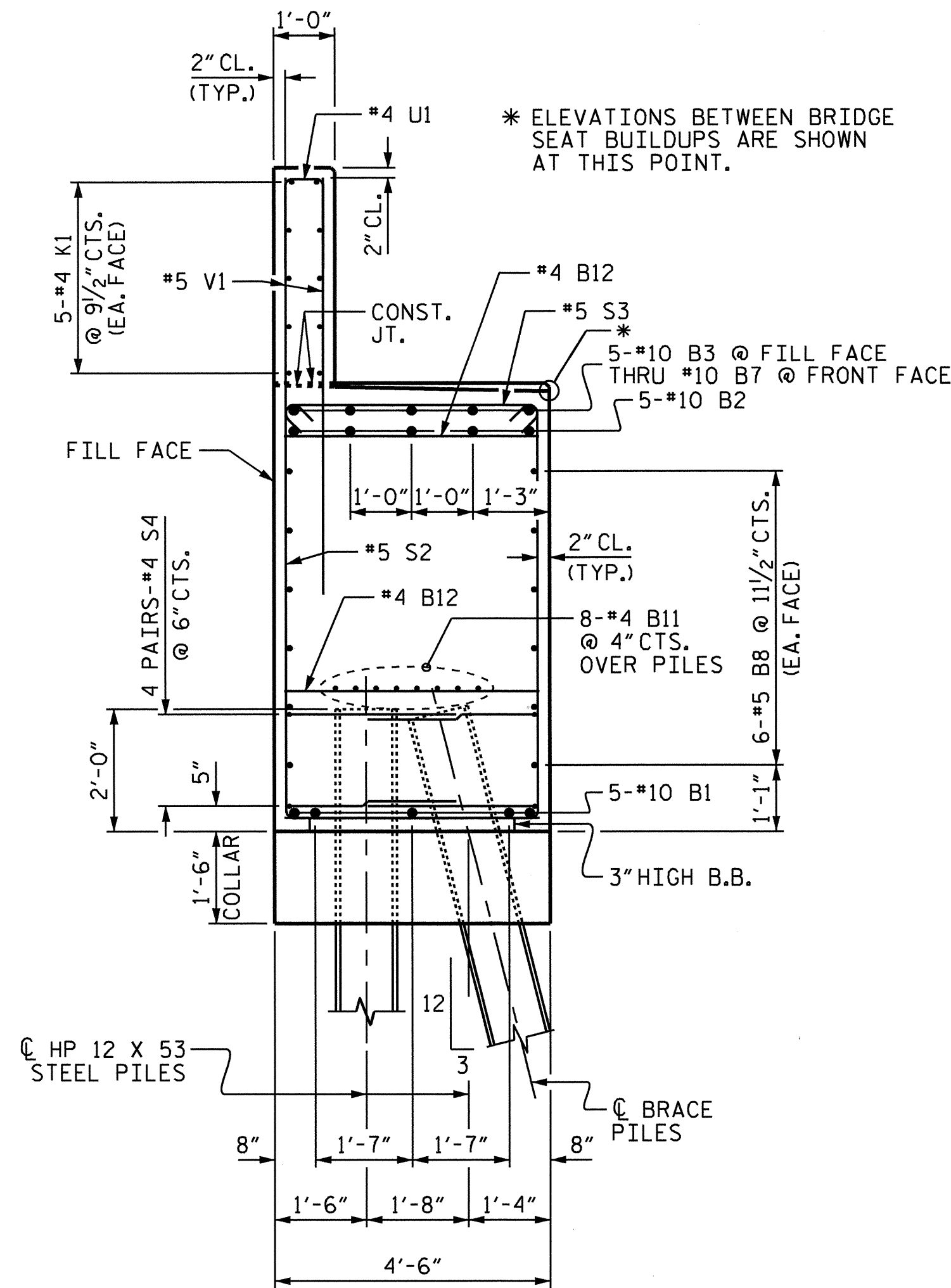
DRAWN BY: P. K. NEWTON DATE: 11/30/11  
 CHECKED BY: R. P. PATEL DATE: 1/4/12



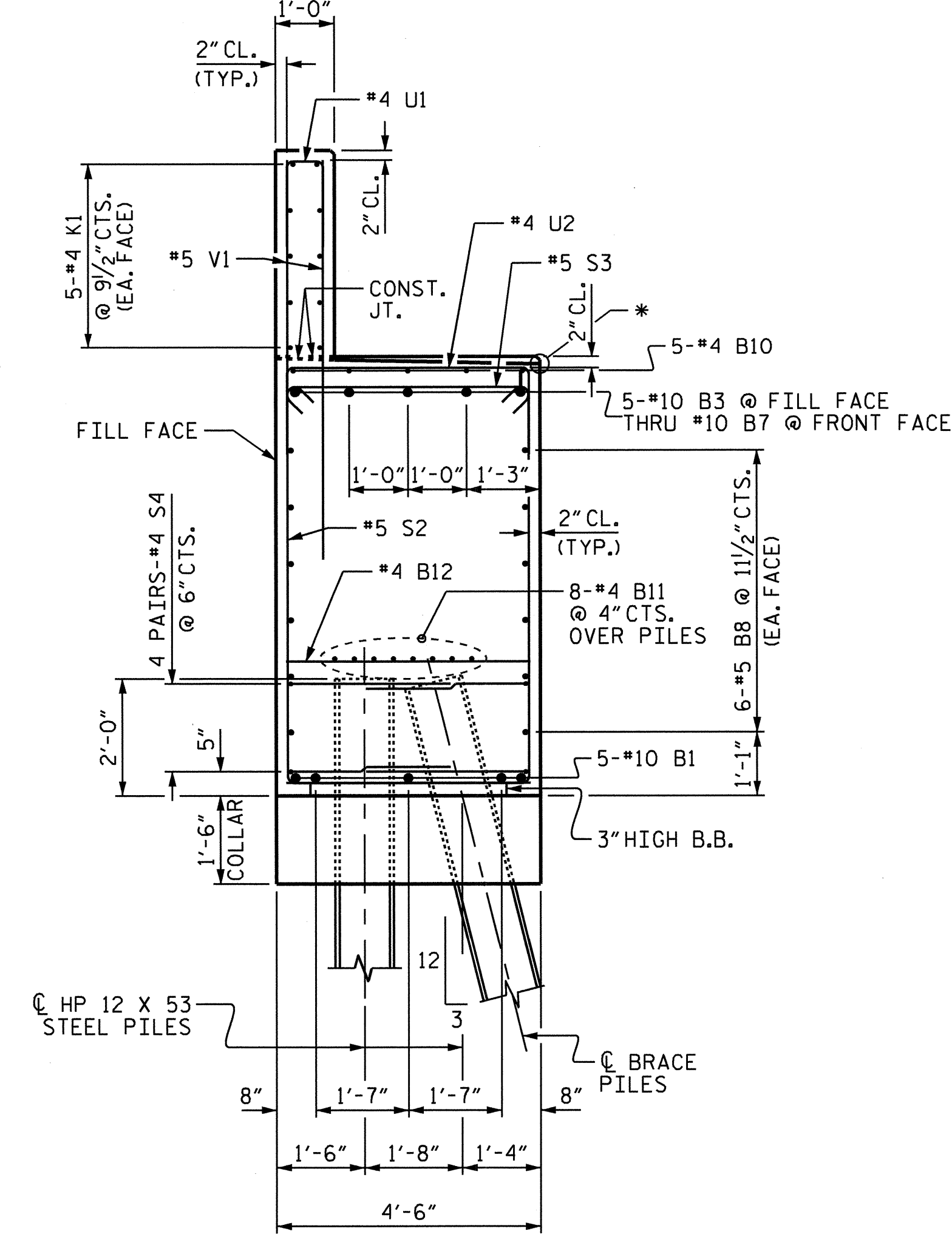
SECTION A-A



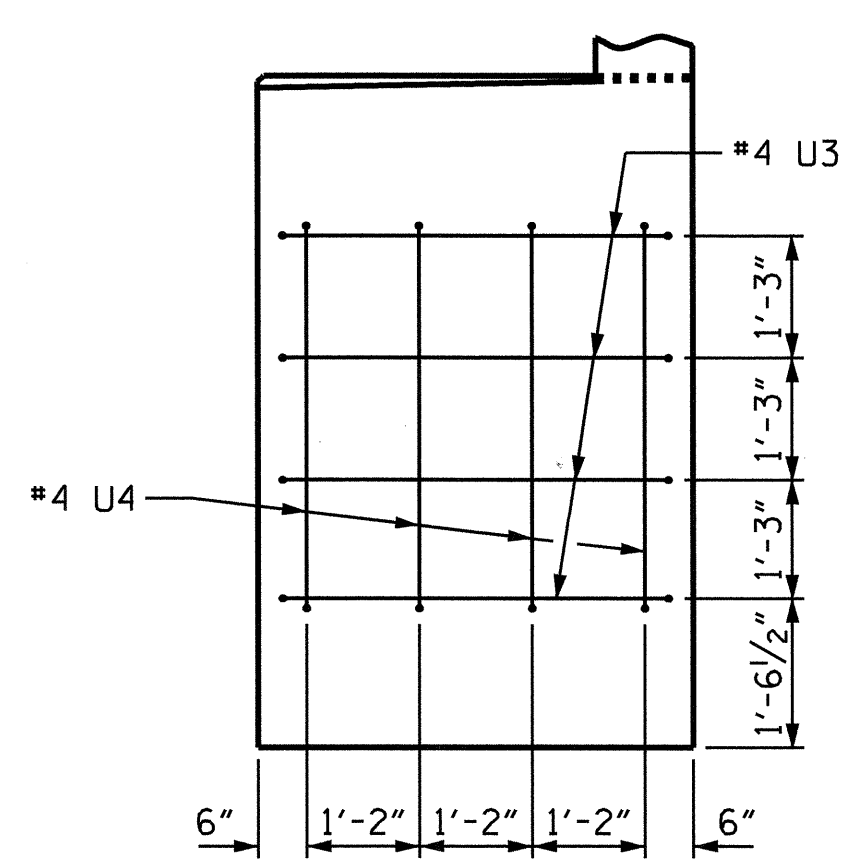
SECTION B-B



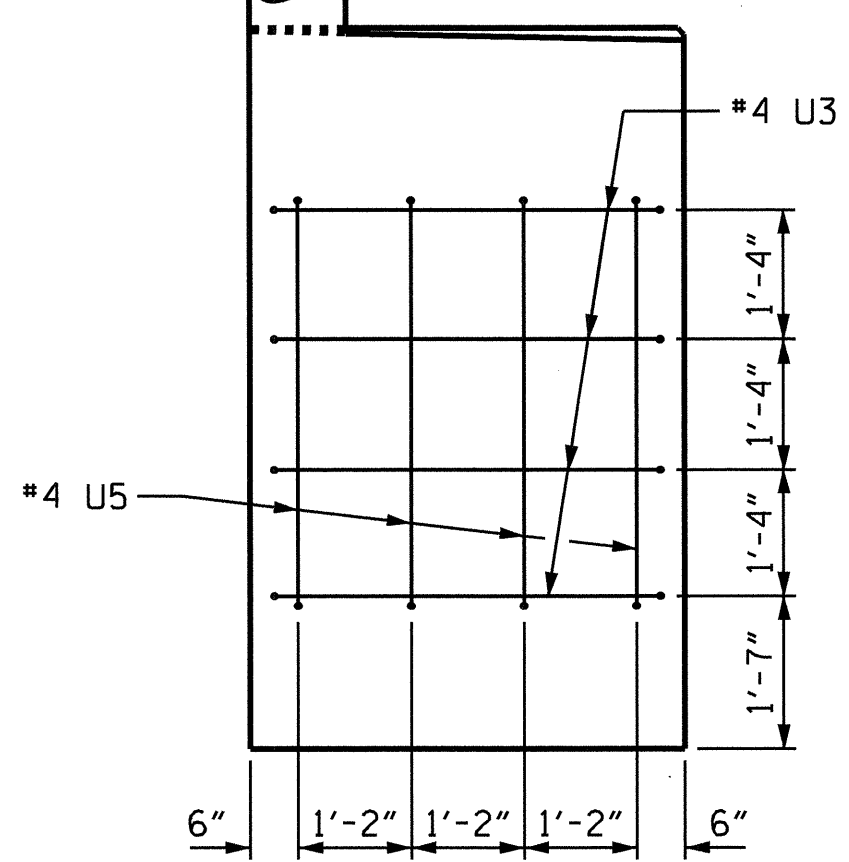
SECTION C-C



SECTION D-D



VIEW E-E



VIEW F-F

\* ELEVATIONS BETWEEN BRIDGE SEAT BUILDUPS ARE SHOWN AT THIS POINT.

1/10/2012

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-  
 SHEET 3 OF 4

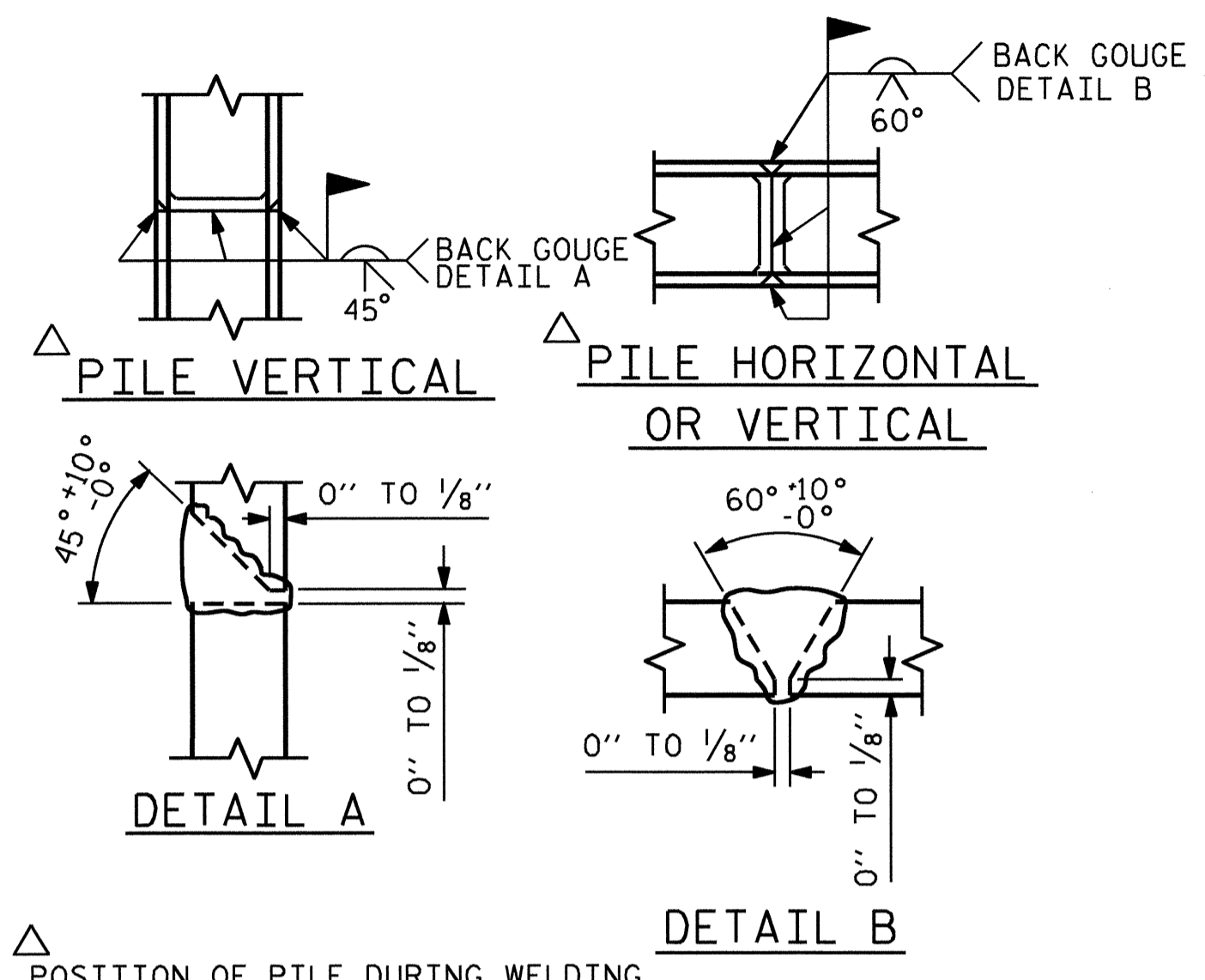
STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT 1  
 (RIGHT LANE)



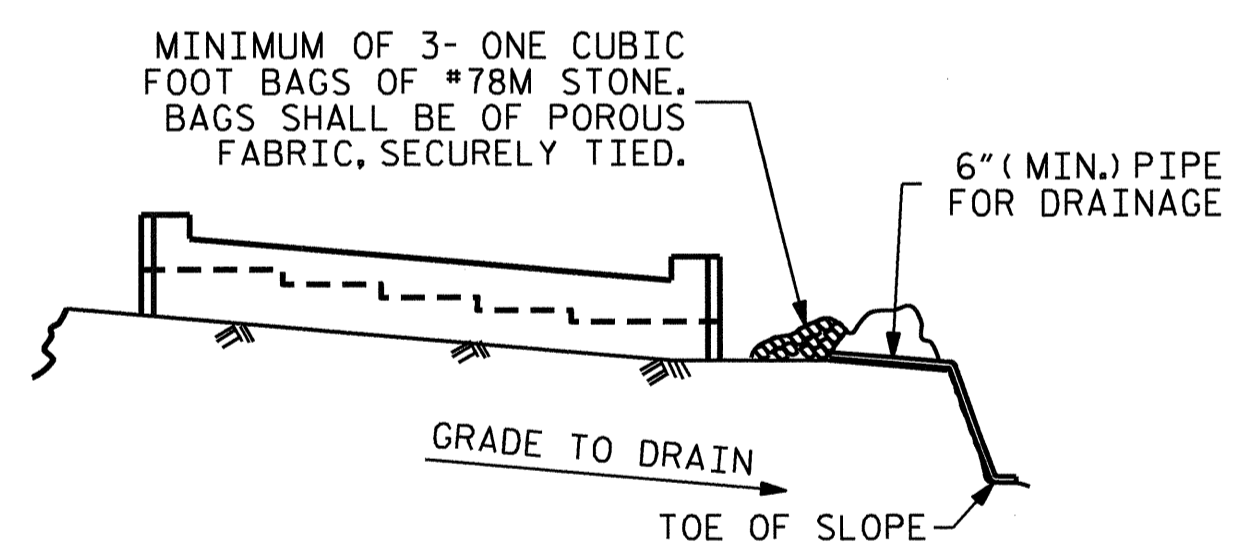
DRAWN BY : P. K. NEWTON DATE : 11/29/11  
 CHECKED BY : R. P. PATEL DATE : 1/4/12

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-44	
1			3			TOTAL SHEETS	
2			4			52	

10-JAN-2012 15:28  
 R:\Structures\Final Plans\Str#2\B4506.SD.EB2\*.dgn  
 kpnewton



POSITION OF PILE DURING WELDING.  
**PILE SPLICE DETAILS**



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

**TEMPORARY DRAINAGE AT END BENT**

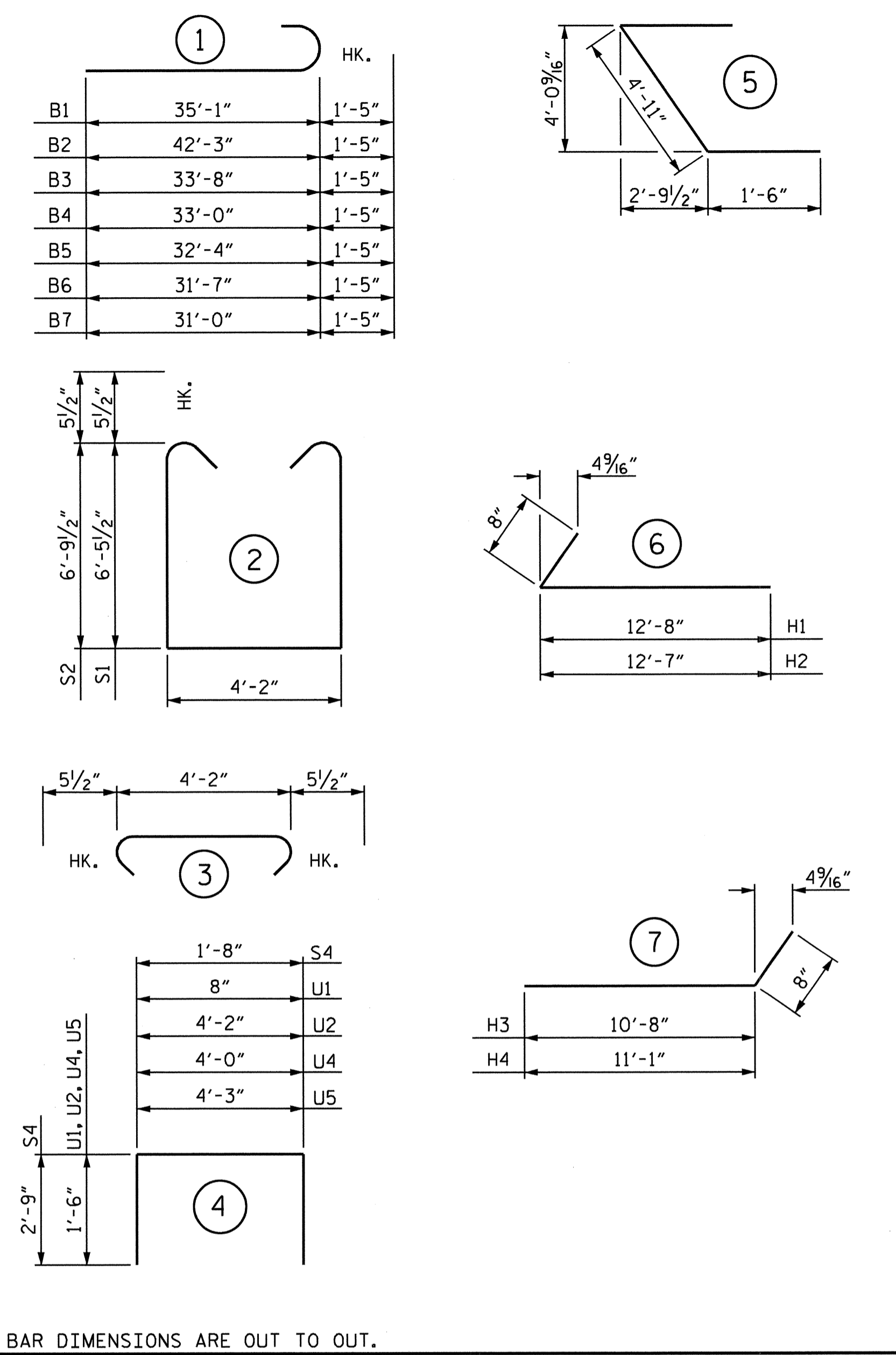
DRAWN BY : P. K. NEWTON DATE : 11/30/11  
CHECKED BY : R. P. PATEL DATE : 1/4/12

27-FEB-2012 17:00  
K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str\*2\B4506.SD.EB2\*.dgn  
tfang

**BILL OF MATERIAL**

END BENT 1					
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	10	*10	1	36'-6"	1571
B2	5	*10	1	43'-8"	939
B3	1	*10	1	35'-1"	151
B4	1	*10	1	34'-5"	148
B5	1	*10	1	33'-9"	145
B6	1	*10	1	33'-0"	142
B7	1	*10	1	32'-5"	139
B8	24	*5	STR	32'-9"	820
B9	5	*4	STR	11'-11"	40
B10	5	*4	STR	2'-6"	8
B11	24	*4	STR	22'-5"	359
B12	18	*4	STR	4'-2"	50
H1	25	*6	6	13'-4"	501
H2	25	*6	6	13'-3"	498
H3	23	*5	7	11'-4"	272
H4	23	*5	7	11'-9"	282
K1	30	*4	STR	22'-5"	449
K2	8	*4	STR	3'-4"	18
S1	28	*5	2	18'-0"	526
S2	30	*5	2	18'-8"	584
S3	58	*5	3	5'-1"	308
S4	40	*4	4	7'-2"	191
U1	55	*4	4	3'-8"	135
U2	12	*4	4	7'-2"	57
U3	8	*4	5	7'-11"	42
U4	4	*4	4	7'-0"	19
U5	4	*4	4	7'-3"	19
V1	110	*5	STR	6'-10"	784
V2	34	*5	STR	11'-6"	408
V3	32	*5	STR	12'-1"	403
REINFORCING STEEL					LBS. 10008
CLASS A CONCRETE					
POUR 1 (COLLARS, CAP, & LOWER WINGS)					83.0 C.Y.
POUR 2 (BACKWALL & UPPER WINGS)					13.5 C.Y.
TOTAL					96.5 C.Y.
HP 12 X 53 STEEL PILES					
NUMBER = 10					LIN. FT. = 400

**BAR TYPES**



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. B-4506  
FORSYTH COUNTY  
STATION: 25+98.15 -L-  
SHEET 4 OF 4

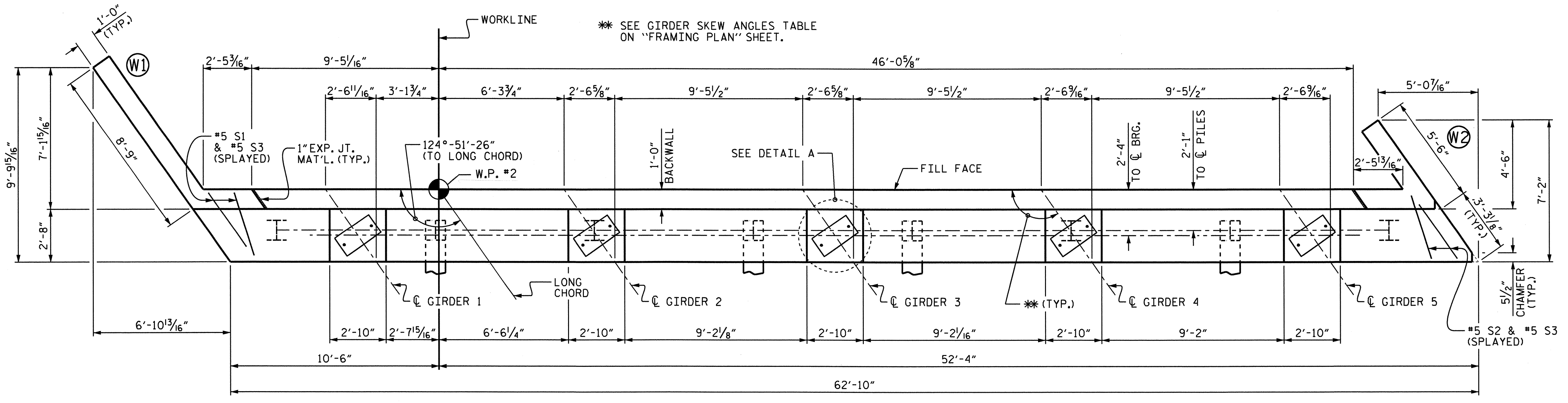
PROFESSIONAL SEAL  
ENGINEER  
FOREY NEWTON  
2/28/2012

STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH  
SUBSTRUCTURE  
END BENT 1  
(RIGHT LANE)

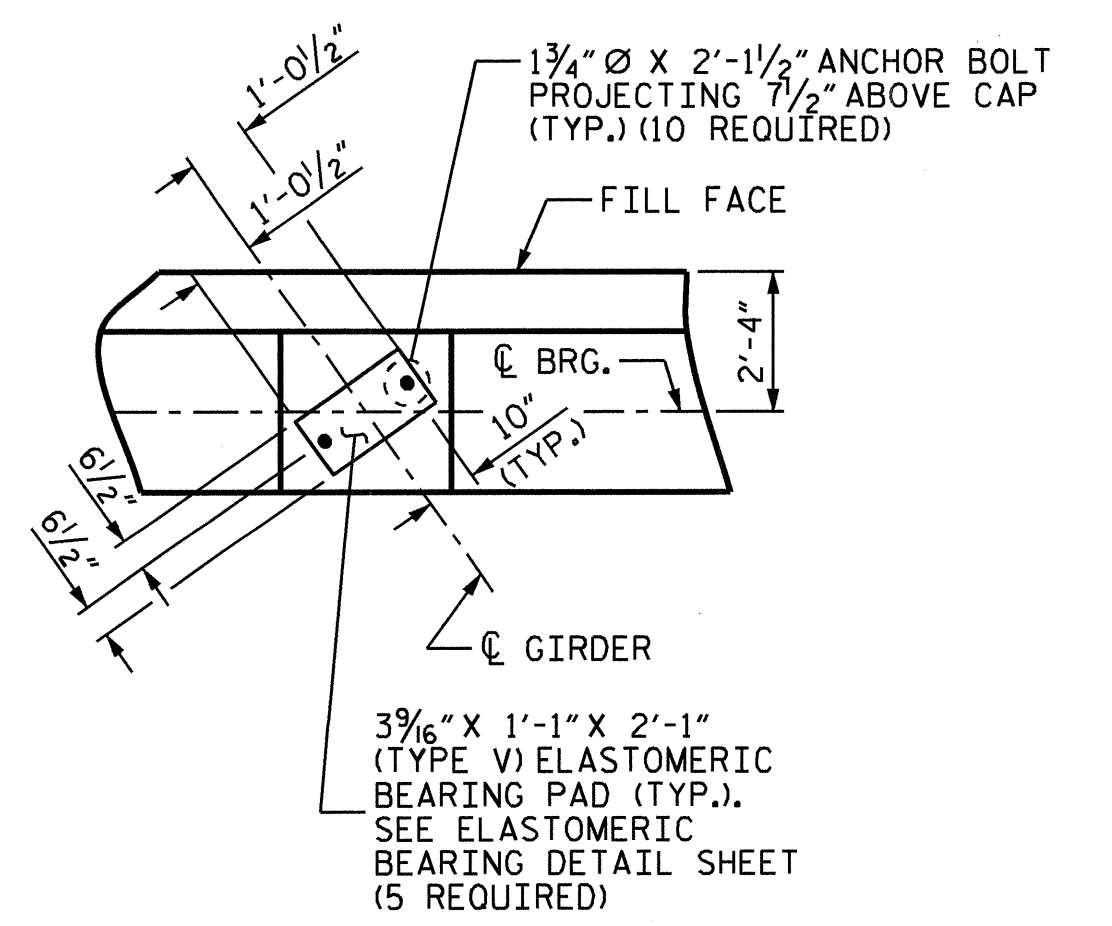
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-45
1			3			TOTAL SHEETS
2			4			52

**NOTES**

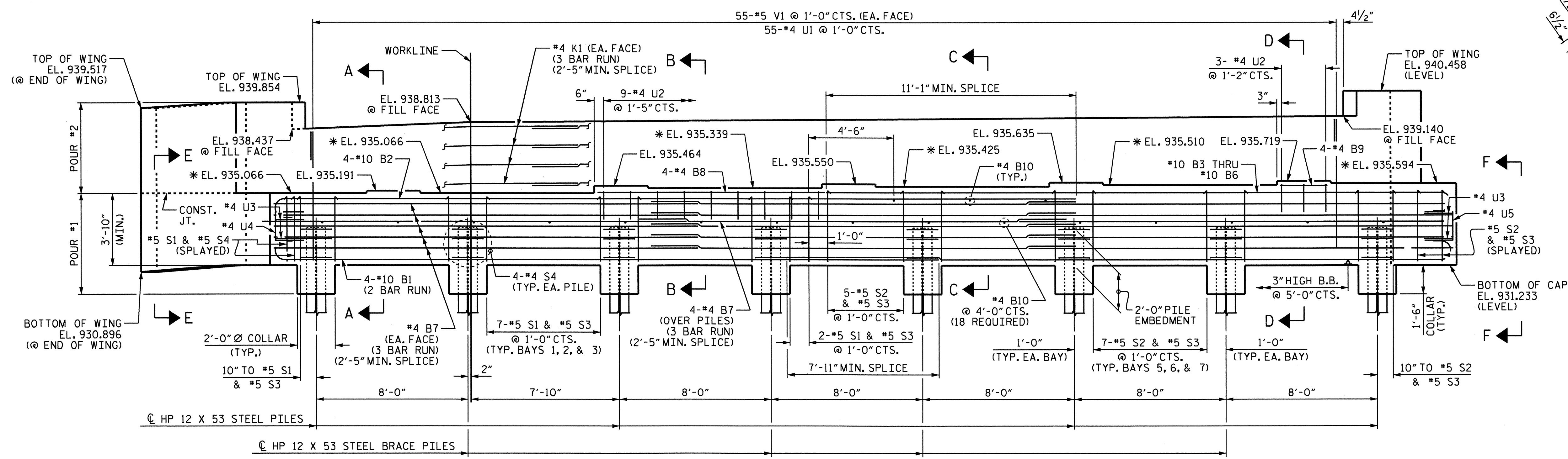
- STIRRUPS IN CAP MAY BE SHIFTED AS NECESSARY TO CLEAR ANCHOR BOLTS.
- BACKWALL SHALL BE PLACED BEFORE APPLYING THE EPOXY PROTECTIVE COATING.
- \*THE TOP SURFACE AREAS OF THE END BENT CAPS SHALL BE CURED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS EXCEPT THAT THE MEMBRANE CURING COMPOUND METHOD SHALL NOT BE USED.
- THE TOP SURFACE OF THE END BENT CAP EXCEPT THE BRIDGE SEAT BUILDUPS SHALL BE SLOPED TRANSVERSELY FROM THE FILL FACE TO THE BACK FACE AT THE RATE OF 2%.
- THE CONTRACTOR SHALL PROVIDE FOR INSTALLATION OF THE 4" DIAMETER DRAIN PIPE THROUGH THE WING WALL AS REQUIRED FOR REINFORCED BRIDGE APPROACH FILLS, SEE THE ROADWAY PLANS. REINFORCING STEEL IN THE WING WALL MAY BE SHIFTED AS NECESSARY TO CLEAR THE DRAIN PIPE.



**PLAN**



**DETAIL A**

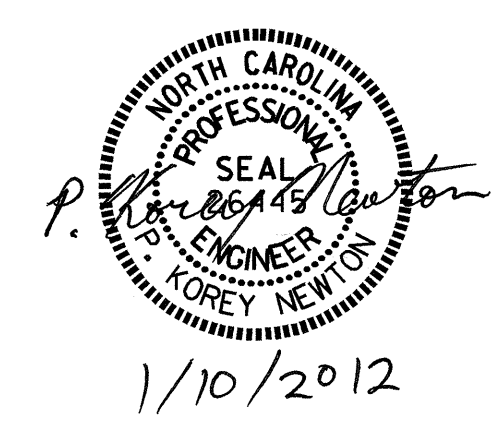


**ELEVATION**

RIGHT WING NOT SHOWN FOR CLARITY

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-  
 SHEET 1 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH  
 SUBSTRUCTURE  
 END BENT 2  
 (RIGHT LANE)

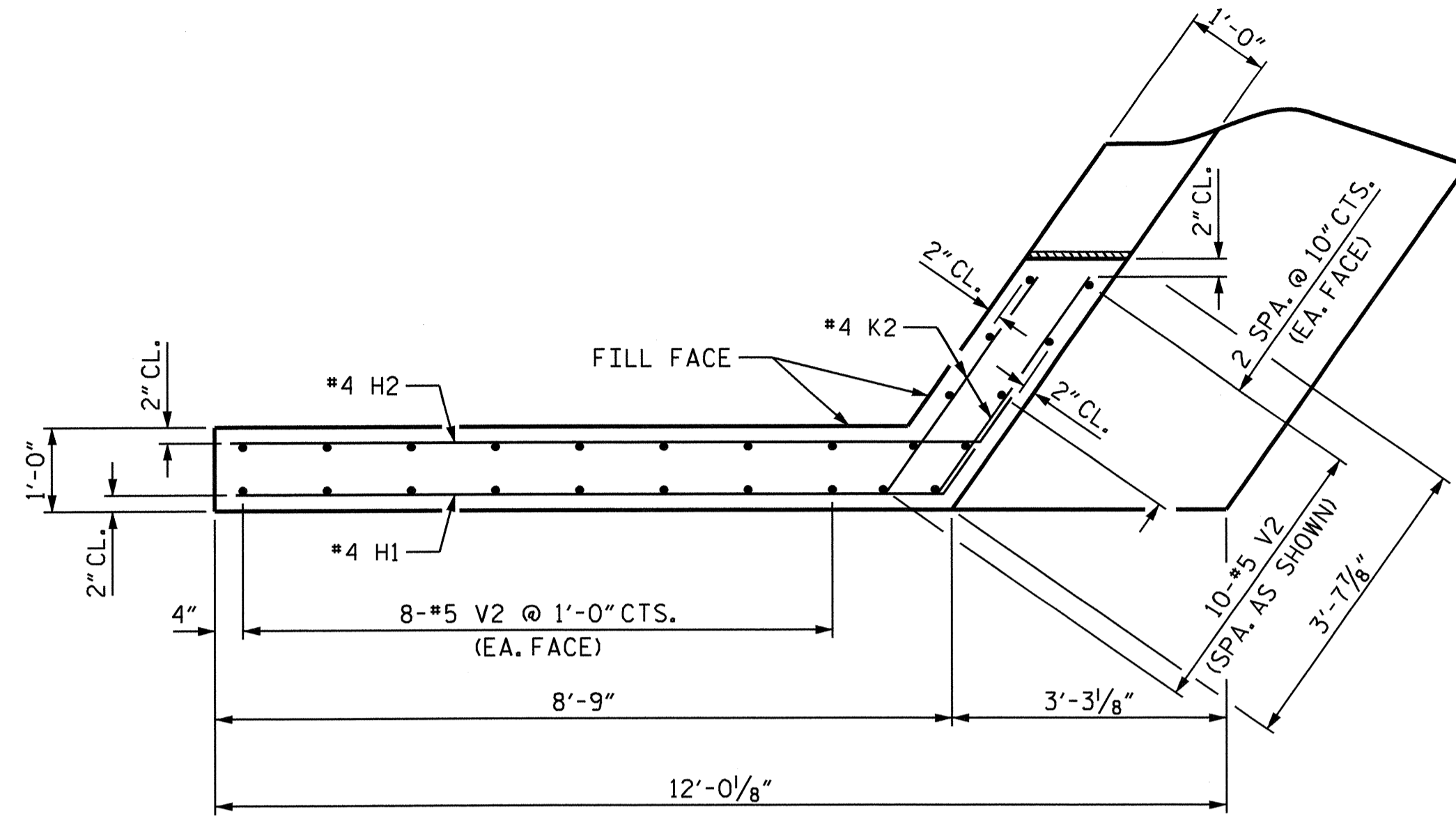


1/10/2012

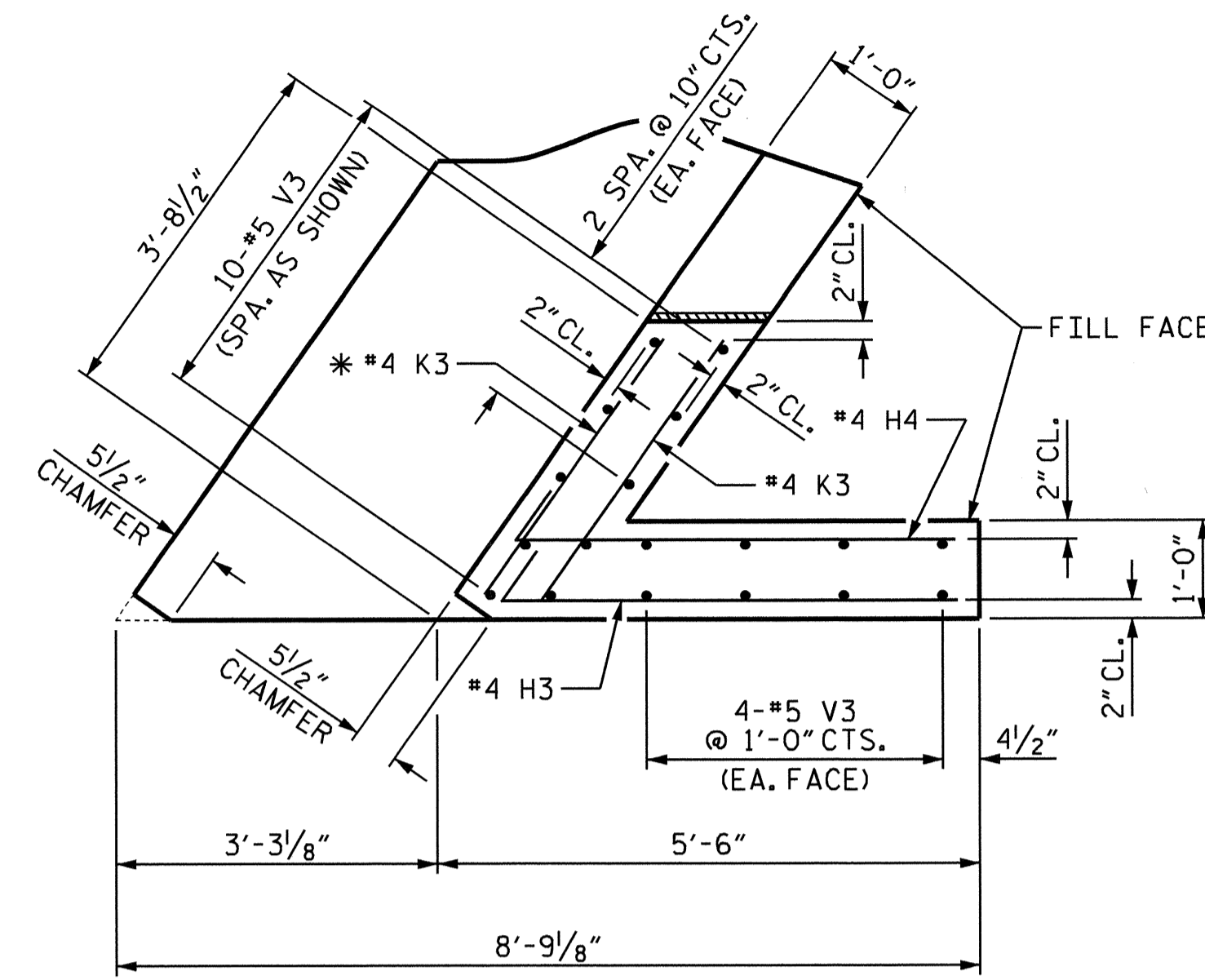
DRAWN BY : P. K. NEWTON DATE : 10/25/11  
 CHECKED BY : R. P. PATEL DATE : 1/5/12

REVISIONS						SHEET NO.	
NO.	BY:	DATE:	NO.	BY:	DATE:	S-46	
1			3			TOTAL SHEETS	
2			4			52	



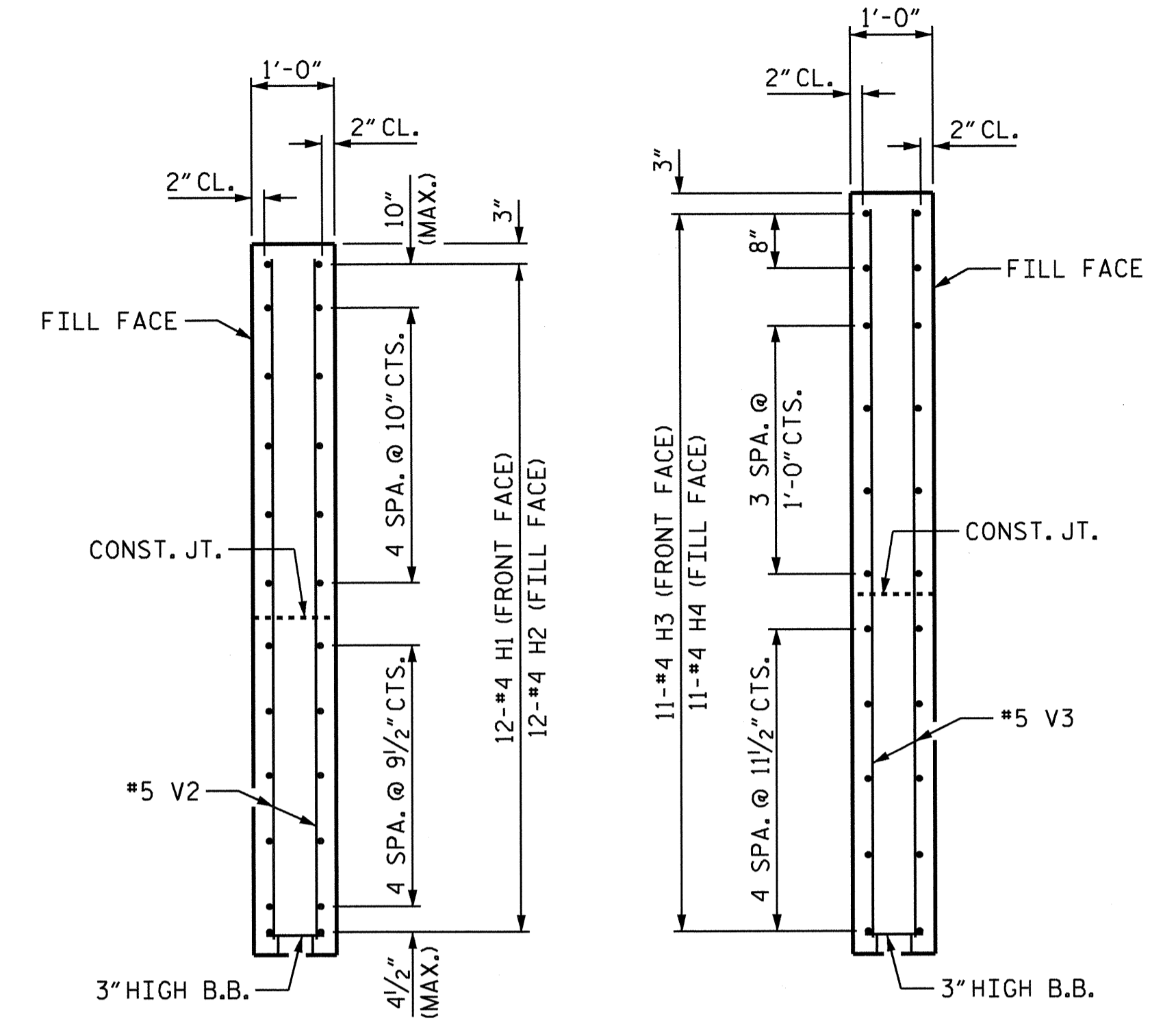


PLAN OF WING W1



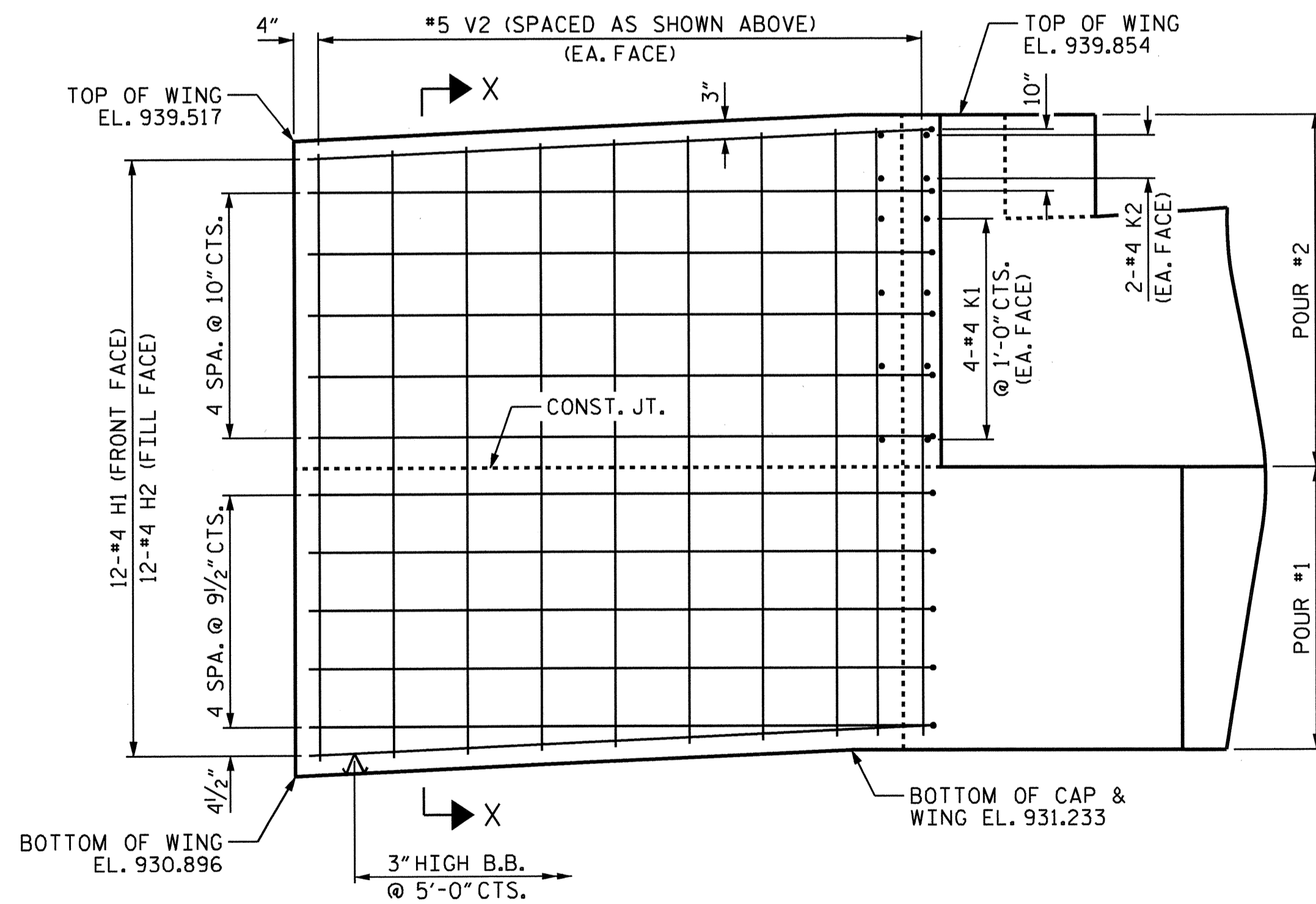
PLAN OF WING W2

\* FIELD CUT #4 K3 AS NECESSARY TO PROVIDE 2" MIN. CLEARANCE TO CHAMFER

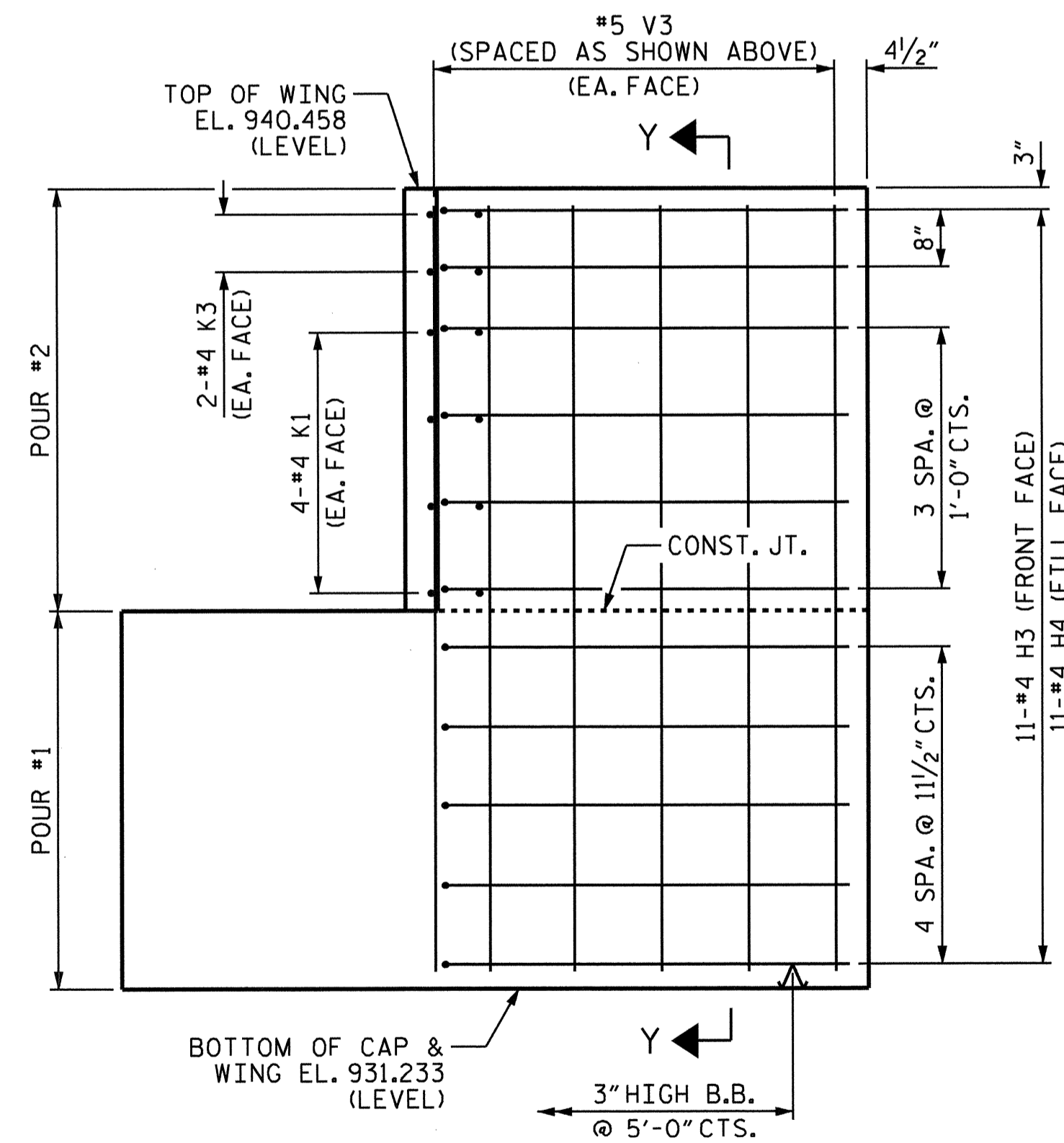


SECTION X-X

SECTION Y-Y



ELEVATION OF WING W1



ELEVATION OF WING W2

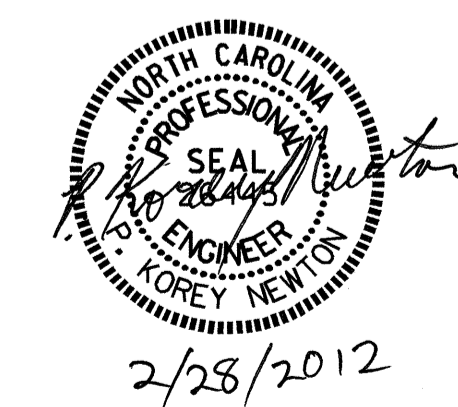
PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 4

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

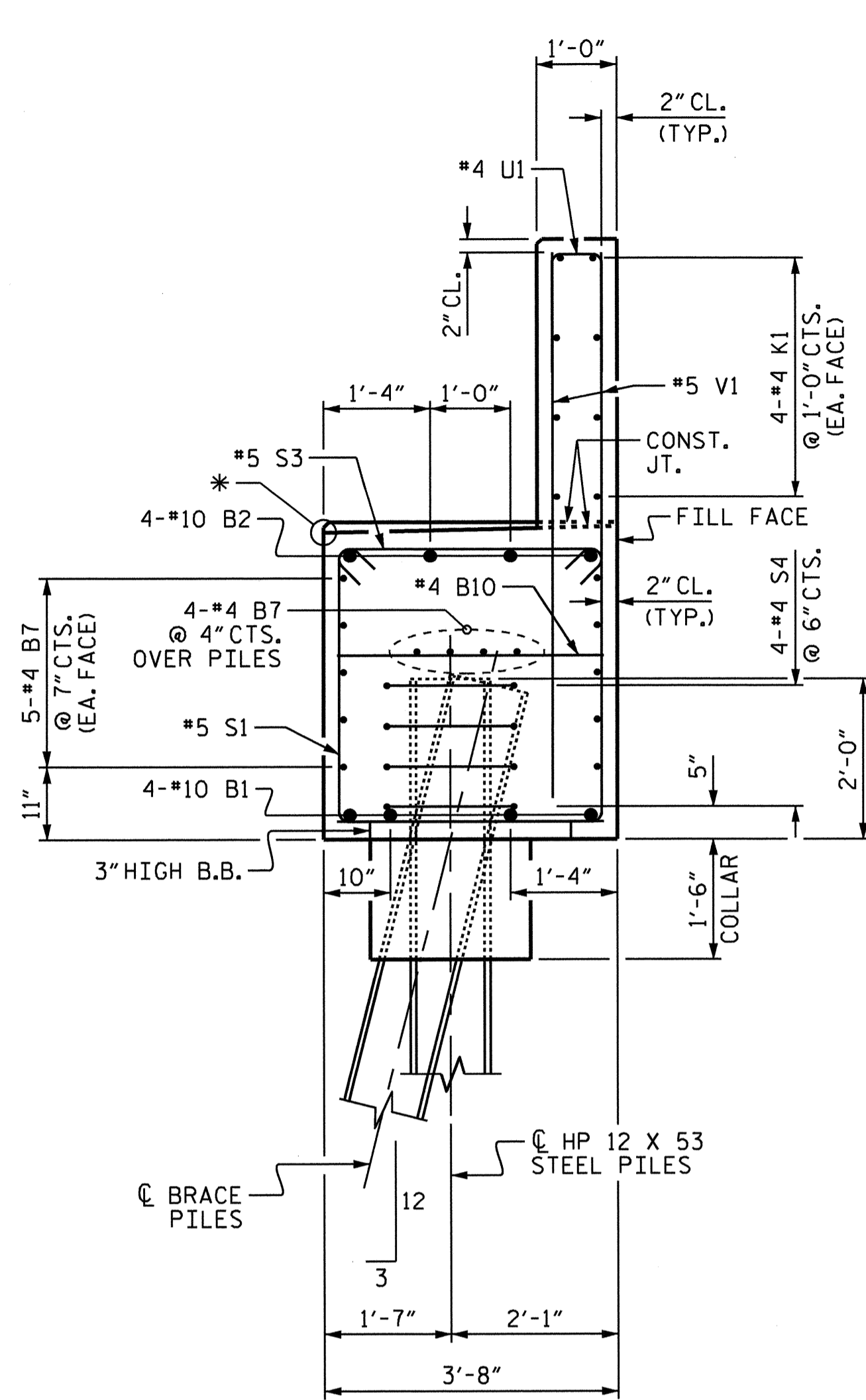
SUBSTRUCTURE  
 END BENT 2

(RIGHT LANE)

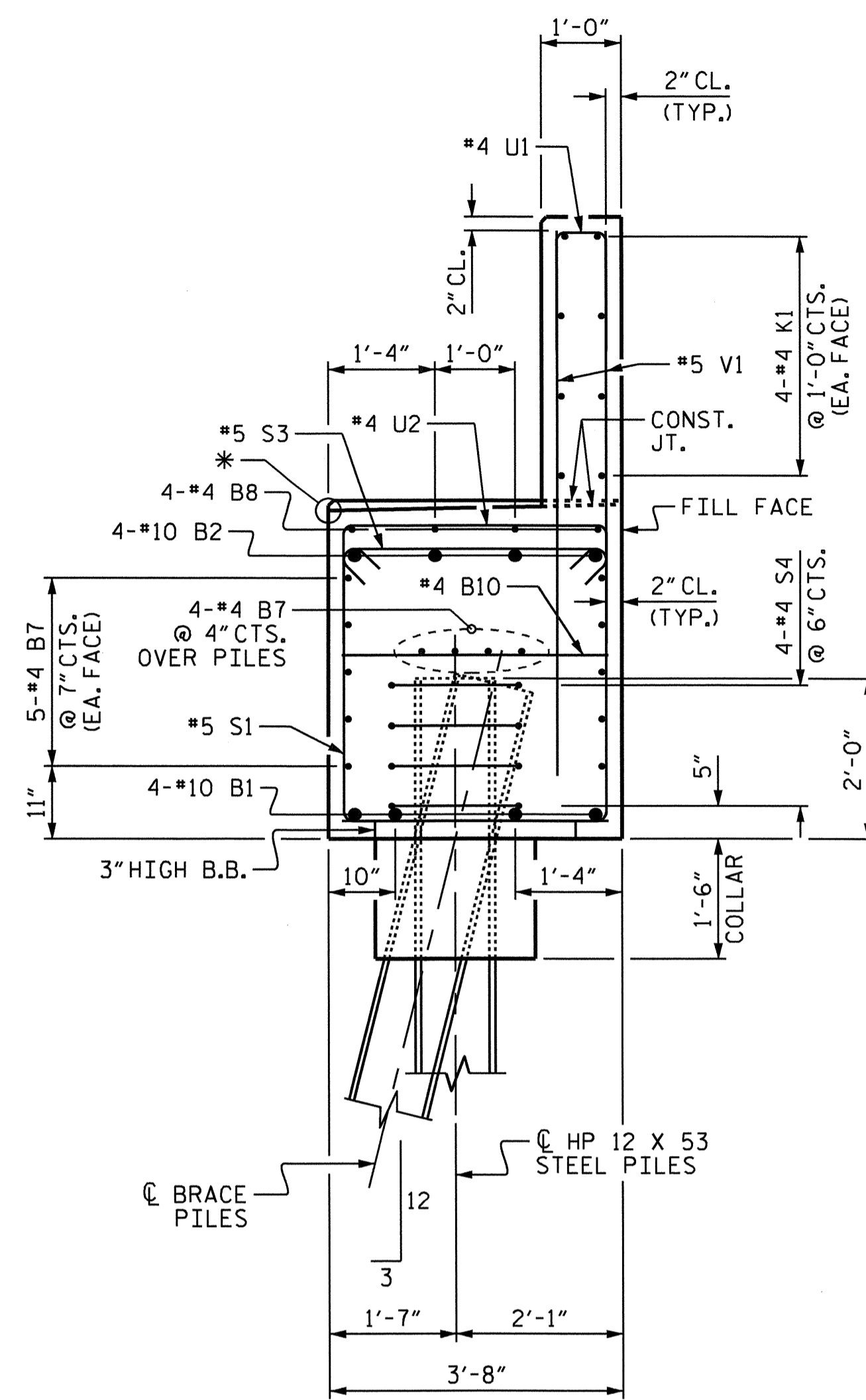


DRAWN BY : P. K. NEWTON DATE : 12/6/11  
 CHECKED BY : R. P. PATEL DATE : 1/5/12

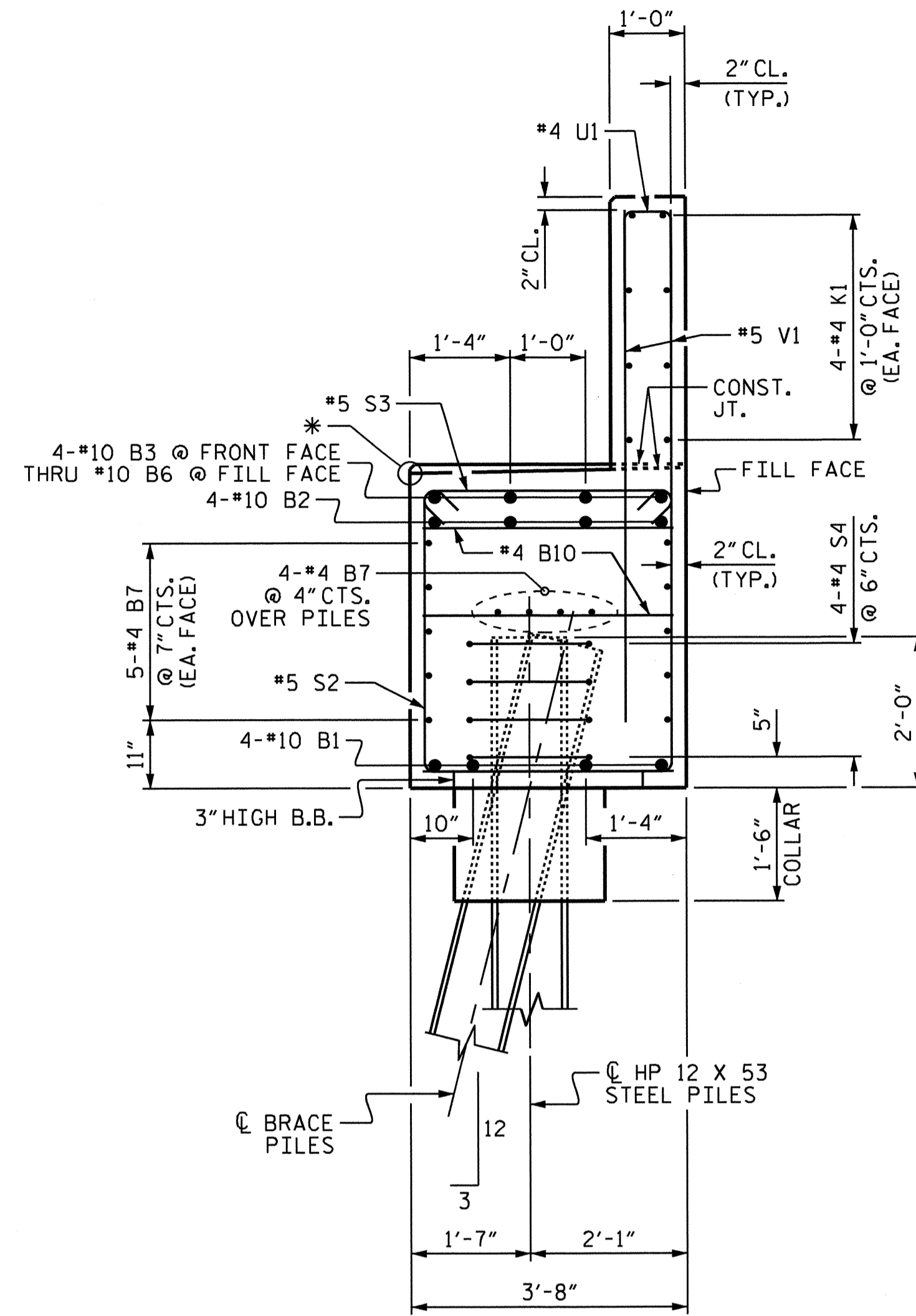
REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-47
1			3			TOTAL SHEETS
2			4			52



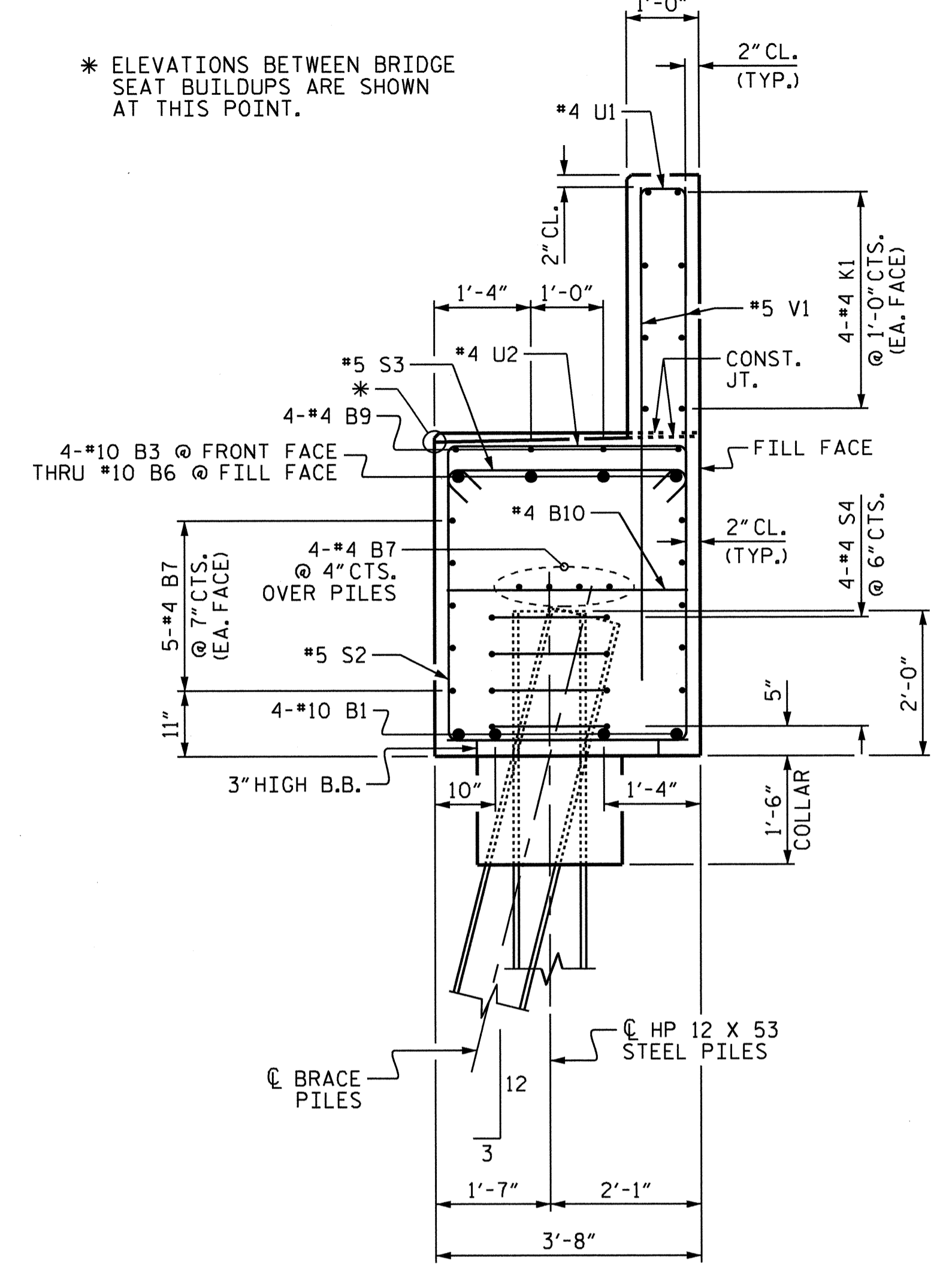
SECTION A-A



SECTION B-B

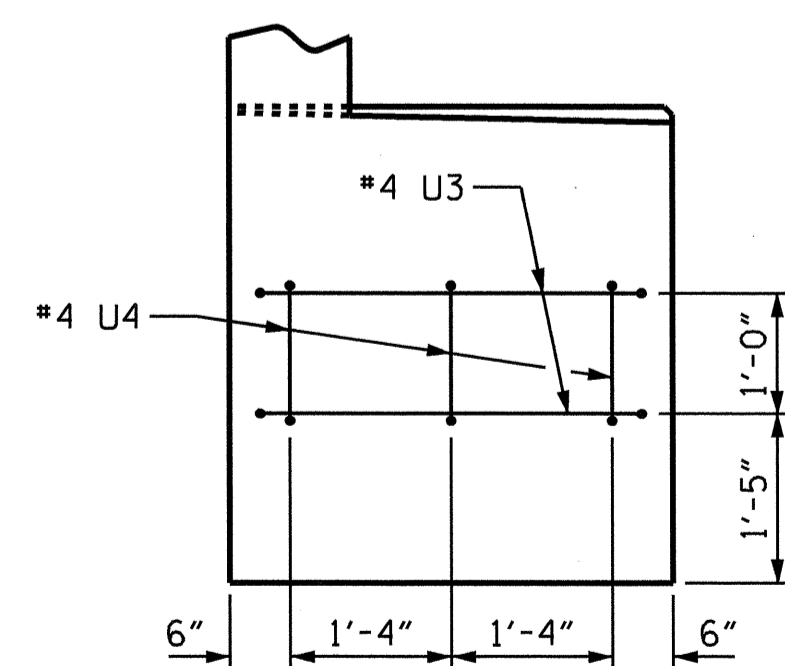


SECTION C-C

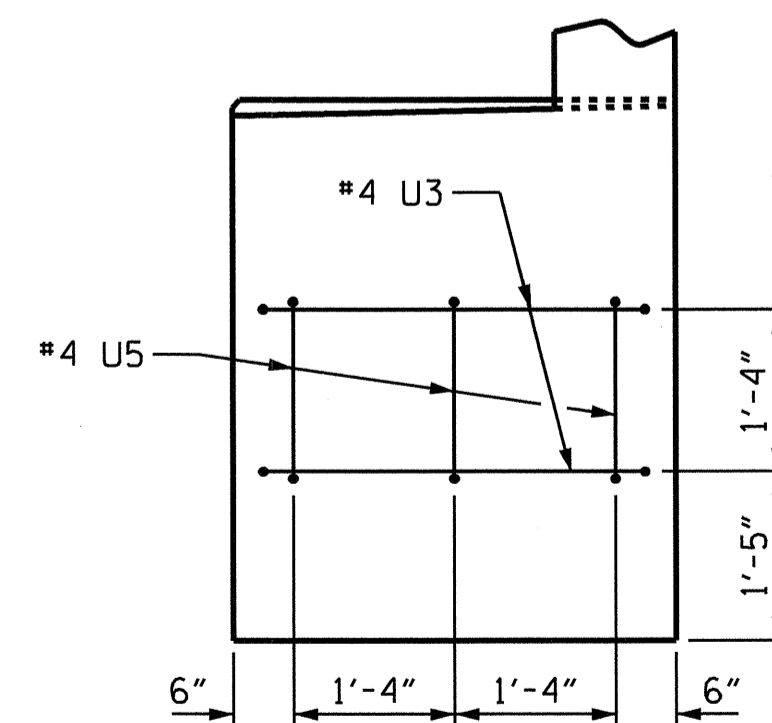


SECTION D-D

\* ELEVATIONS BETWEEN BRIDGE SEAT BUILDUPS ARE SHOWN AT THIS POINT.



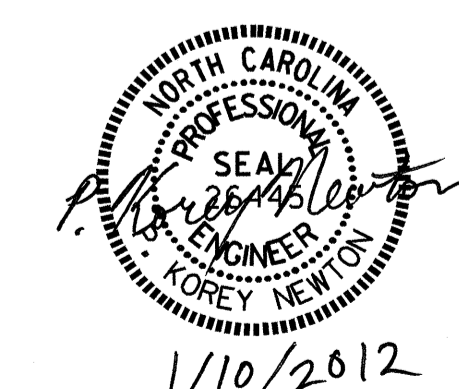
VIEW E-E



VIEW F-F

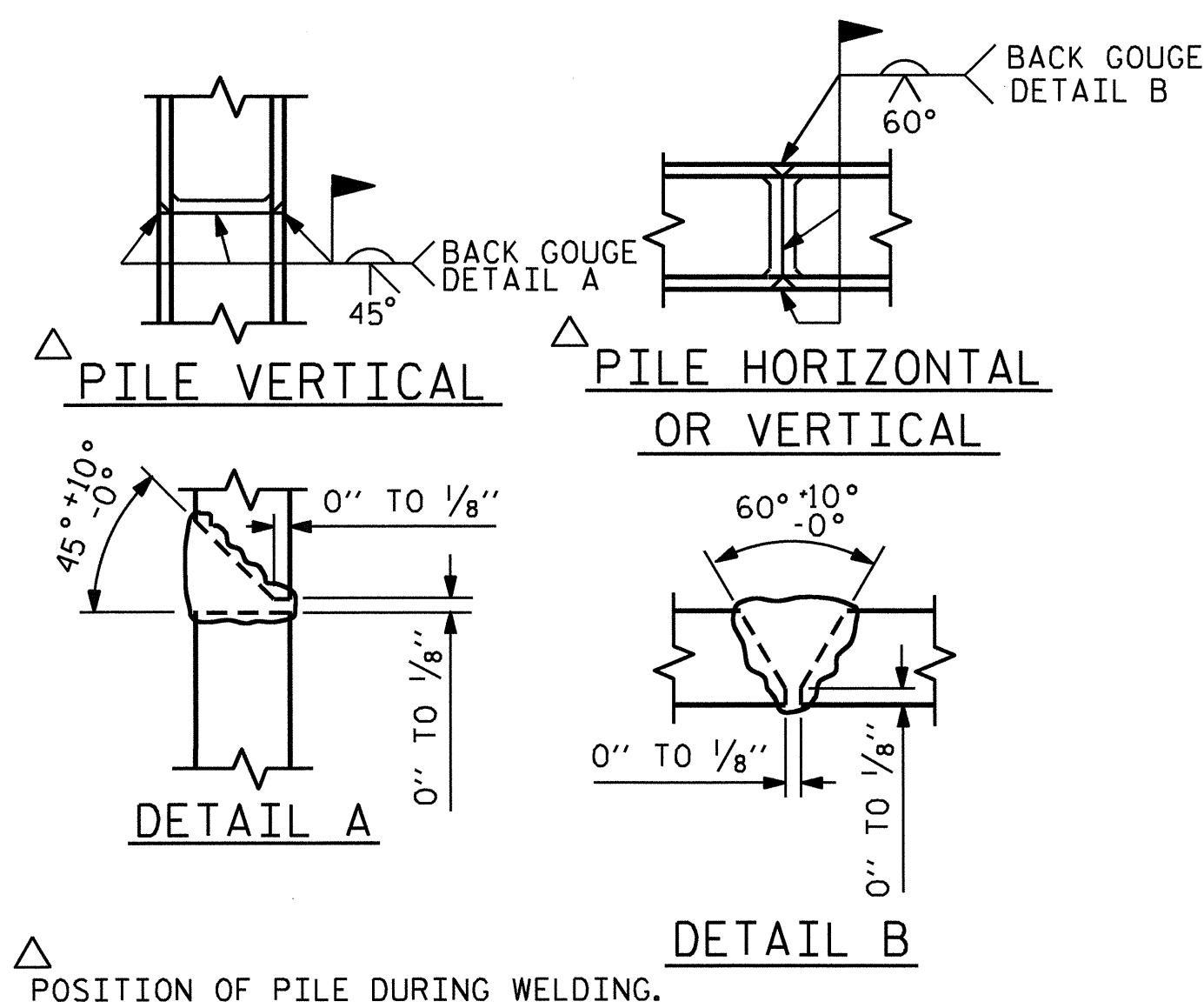
PROJECT NO. B-4506  
FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 3 OF 4

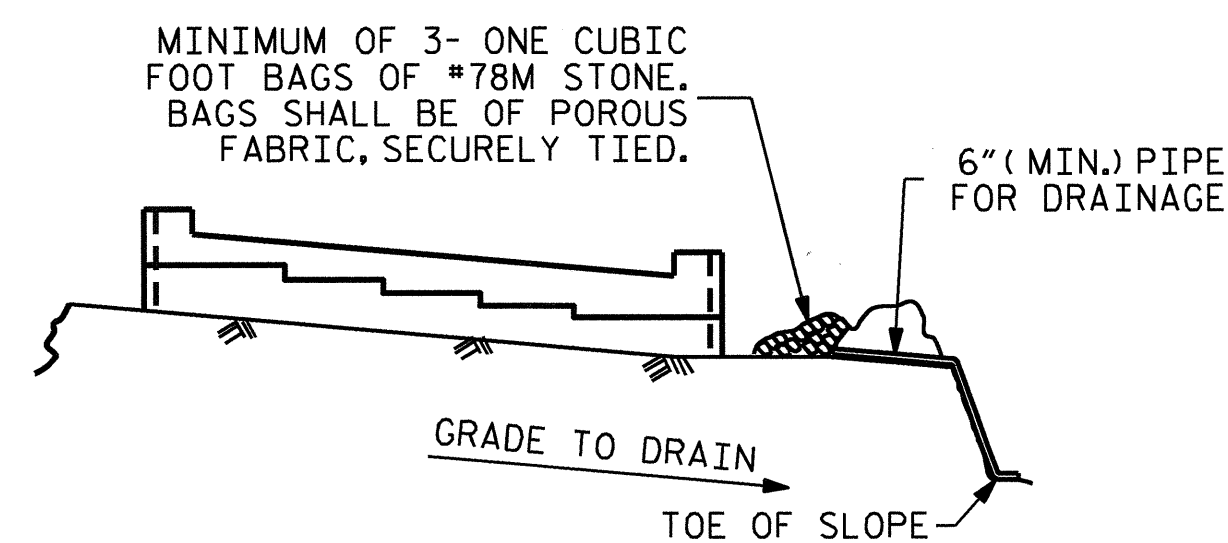


STATE OF NORTH CAROLINA					
DEPARTMENT OF TRANSPORTATION					
RALEIGH					
SUBSTRUCTURE					
END BENT 2					
(RIGHT LANE)					
REVISIONS					
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
					SHEET NO.
					S-48
					TOTAL SHEETS
					52

DRAWN BY: P. K. NEWTON DATE: 12/6/11  
 CHECKED BY: R. P. PATEL DATE: 1/5/12



### PILE SPlice DETAILS



BAGGED STONE AND PIPE SHALL BE PLACED IMMEDIATELY AFTER COMPLETION OF END BENT EXCAVATION. PIPE MAY BE EITHER CONCRETE, CORRUGATED STEEL, CORRUGATED ALUMINUM ALLOY, OR CORRUGATED PLASTIC. PERFORATED PIPE WILL NOT BE ALLOWED.

BAGGED STONE SHALL REMAIN IN PLACE UNTIL THE ENGINEER DIRECTS THAT IT BE REMOVED. THE CONTRACTOR SHALL REMOVE AND DISPOSE OF SILT ACCUMULATIONS AT BAGGED STONE WHEN SO DIRECTED BY THE ENGINEER. BAGS SHALL BE REMOVED AND REPLACED WHENEVER THE ENGINEER DETERMINES THAT THEY HAVE DETERIORATED AND LOST THEIR EFFECTIVENESS.

NO SEPARATE PAYMENT WILL BE MADE FOR THIS WORK AND THE ENTIRE COST OF THIS WORK SHALL BE INCLUDED IN THE UNIT CONTRACT PRICE BID FOR THE SEVERAL PAY ITEMS.

### TEMPORARY DRAINAGE AT END BENT

DRAWN BY : P. K. NEWTON DATE : 12/6/11  
CHECKED BY : R. P. PATEL DATE : 1/5/12

27-FEB-2012 17:00  
K:\TIP\Projects-B\B4506\Structures\FinalPlans\Str\*2\B4506.SD.EB2\*.dgn  
\*fong

## BILL OF MATERIAL

### END BENT 2

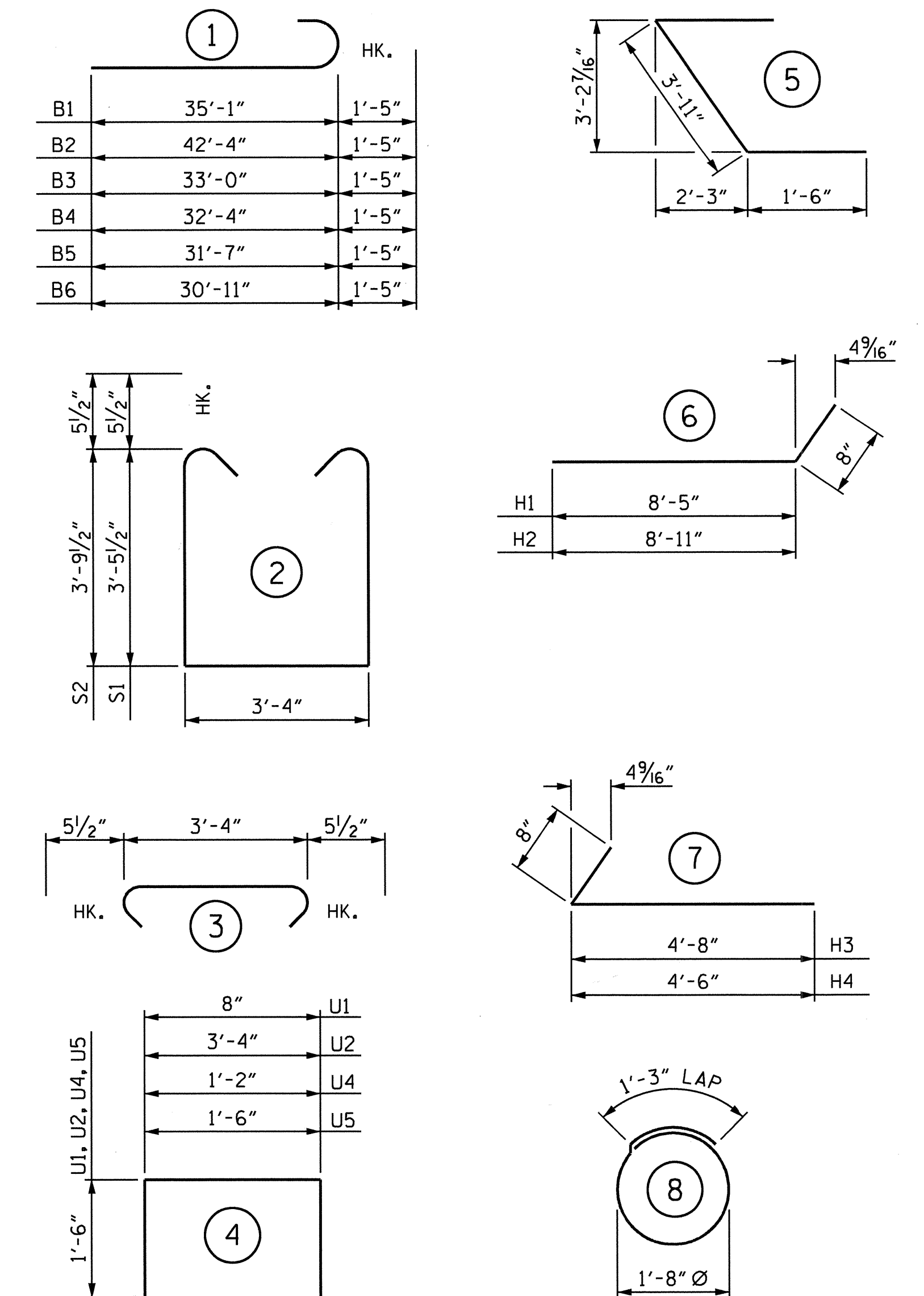
BAR	NO.	SIZE	TYPE	LENGTH	WEIGHT
B1	8	#10	1	36'-6"	1256
B2	4	#10	1	43'-9"	753
B3	1	#10	1	34'-5"	148
B4	1	#10	1	33'-9"	145
B5	1	#10	1	33'-0"	142
B6	1	#10	1	32'-4"	139
B7	42	#4	STR	22'-5"	629
B8	4	#4	STR	12'-0"	32
B9	4	#4	STR	2'-6"	7
B10	18	#4	STR	3'-4"	40
H1	12	#4	6	9'-1"	73
H2	12	#4	6	9'-7"	77
H3	11	#4	7	5'-4"	39
H4	11	#4	7	5'-2"	38
K1	24	#4	STR	22'-5"	359
K2	4	#4	STR	3'-2"	8
K3	4	#4	STR	3'-3"	9
S1	26	#5	2	11'-2"	303
S2	29	#5	2	11'-10"	358
S3	55	#5	3	4'-3"	244
S4	32	#4	8	6'-6"	139
U1	55	#4	4	3'-8"	135
U2	12	#4	4	6'-4"	51
U3	4	#4	5	6'-11"	18
U4	3	#4	4	4'-2"	8
U5	3	#4	4	4'-6"	9
V1	110	#5	STR	6'-10"	784
V2	26	#5	STR	8'-3"	224
V3	18	#5	STR	8'-10"	166

REINFORCING STEEL LBS. 6333

CLASS A CONCRETE  
POUR 1 (COLLARS, CAP, & LOWER WINGS) 38.3 C.Y.  
POUR 2 (BACKWALL & UPPER WINGS) 10.3 C.Y.  
TOTAL 48.6 C.Y.

HP 12 X 53 STEEL PILES  
NUMBER = 8 LIN. FT. = 220

## BAR TYPES



ALL BAR DIMENSIONS ARE OUT TO OUT.

PROJECT NO. B-4506

FORSYTH COUNTY

STATION: 25+98.15 -L-

SHEET 4 OF 4



STATE OF NORTH CAROLINA  
DEPARTMENT OF TRANSPORTATION  
RALEIGH

SUBSTRUCTURE

END BENT 2

(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-49
1			3			TOTAL SHEETS 52
2			4			

**GENERAL NOTES**

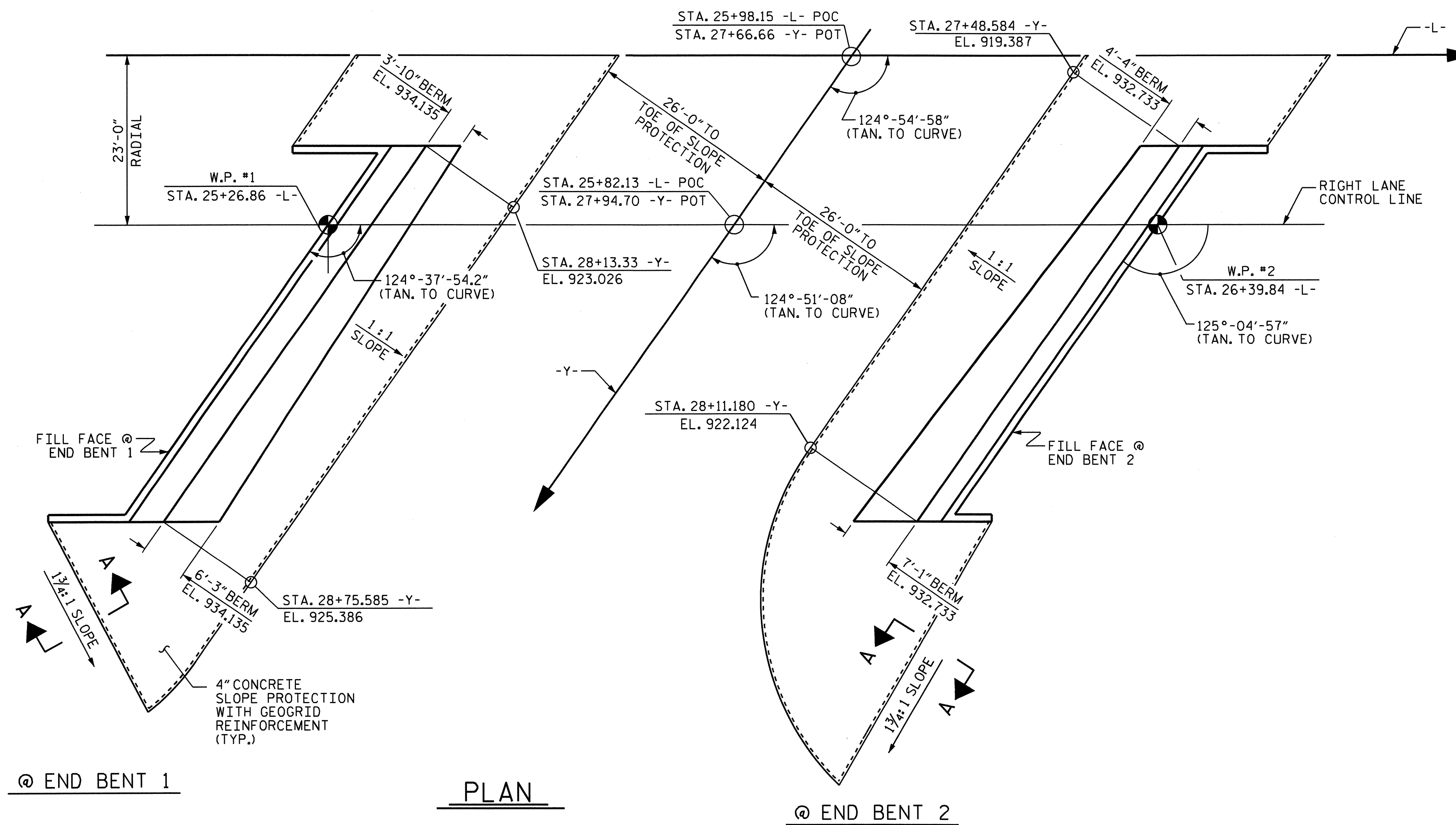
SLOPE PROTECTION SHALL BE PLACED UNDER THE ENDS OF THE BRIDGE AS SHOWN IN THE DETAILS. STRAIGHT EDGING WILL NOT BE REQUIRED UNLESS, IN THE OPINION OF THE ENGINEER, VISUAL INSPECTION INDICATES A NEED FOR IT. MEASUREMENT AND PAYMENT SHALL BE AS PRESCRIBED IN SECTION 462 OF THE STANDARD SPECIFICATIONS.

SLOPE PROTECTION SHALL CONSIST OF 4" POURED-IN-PLACE CONCRETE PAVING AS SHOWN IN THE DETAILS ON THIS SHEET. CONCRETE SHALL BE CLASS "B". THE CONCRETE SURFACE SHALL BE FLOATED WITH A WOODEN FLOAT AND FINISHED. WELDED WIRE FABRIC REINFORCING SHALL BE 6 X 6 - W1.4 X W1.4, 60" WIDE. SLOPE PROTECTION SHALL BE POURED IN 5' STRIPS AS SHOWN IN THE "POURING DETAIL" WITH 2'-0" LONG #4 BARS PLACED ALONG THE SLOPE BETWEEN STRIPS AT 1'-6" MAXIMUM SPACING. SLOPE PROTECTION MAY BE POURED IN ALTERNATE 4' AND 5' STRIPS AS SHOWN IN THE "OPTIONAL POURING DETAIL" WITH ADJACENT RUNS OF WELDED WIRE FABRIC LAPPING AT LEAST 6". THE COST OF THE WELDED WIRE FABRIC AND #4 BARS, IF USED, SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID PER SQUARE YARD FOR SLOPE PROTECTION.

THE ENTIRE AREA UNDER THE 4" CONCRETE SLOPE PROTECTION SHALL BE REINFORCED WITH THE GEOGRID REINFORCEMENT AS DETAILED IN THE PLANS. FOR DETAILS AND PAY ITEMS, SEE "REINFORCED SOIL SLOPE" ON SHEET S-50A.

BRIDGE @ STA. 25+98.15 -L- RIGHT LANE	4 INCH SLOPE PROTECTION	* WELDED WIRE FABRIC 60 INCHES WIDE
	SQUARE YARDS	APPROX. L.F.
END BENT 1	270	540
END BENT 2	300	600

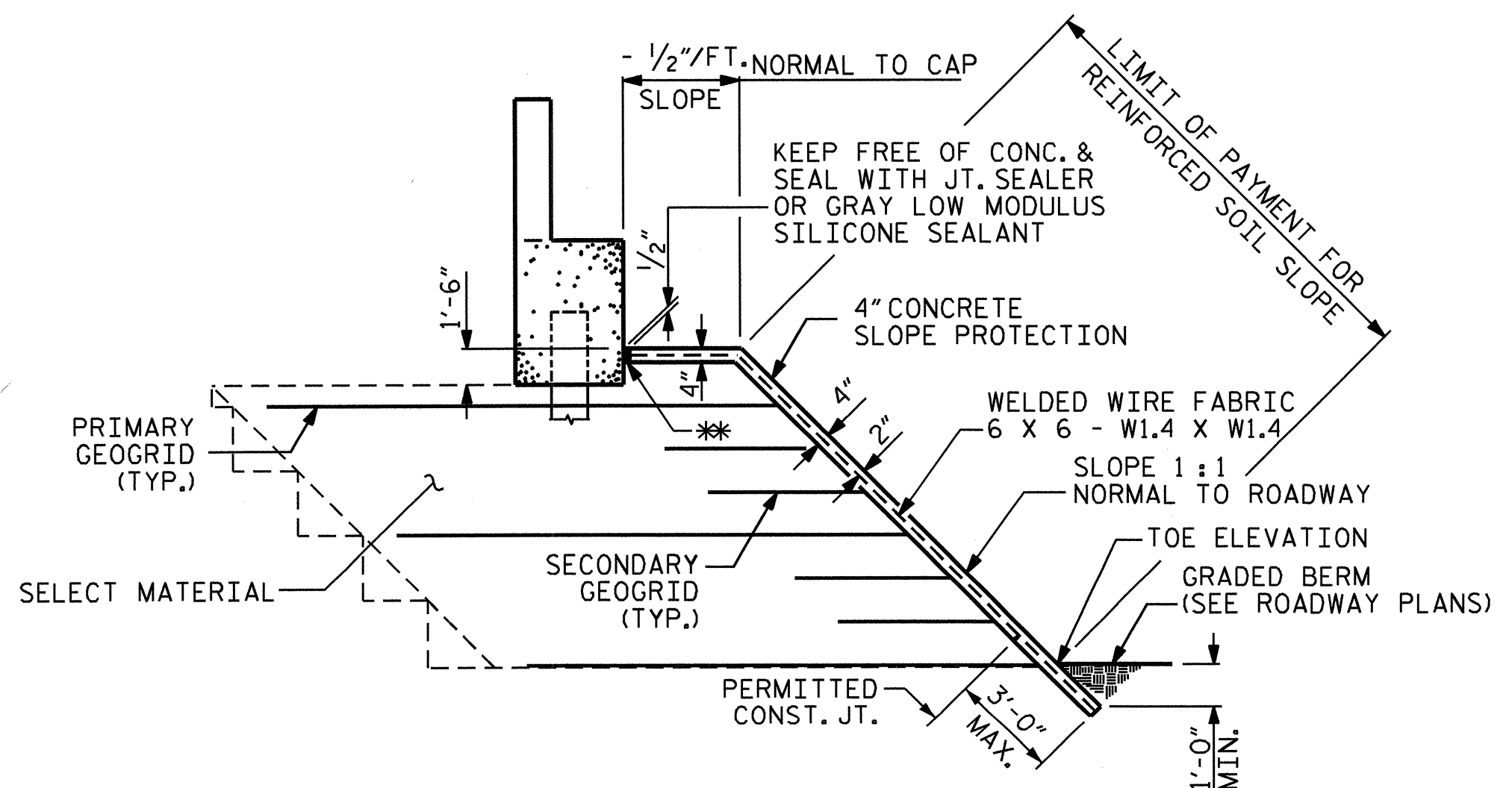
\* QUANTITY SHOWN IS BASED ON 5' POURS.



@ END BENT 1

PLAN

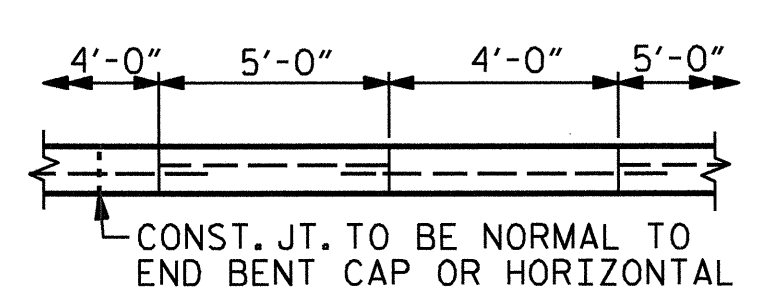
@ END BENT 2



SECTION ALONG ROADWAY

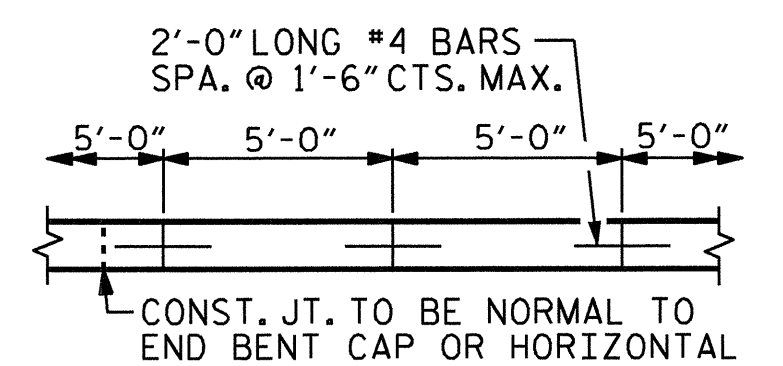
SHOWING 4" CONCRETE SLOPE PROTECTION WITH GEOGRID REINFORCEMENT. FOR TOP BERM AND TOE ELEVATIONS OF SLOPE PROTECTION, SEE PLAN VIEW.

\* PLACE DEBONDING TAPE ON TOP OF THE 1" EXP. JT. MAT'L.



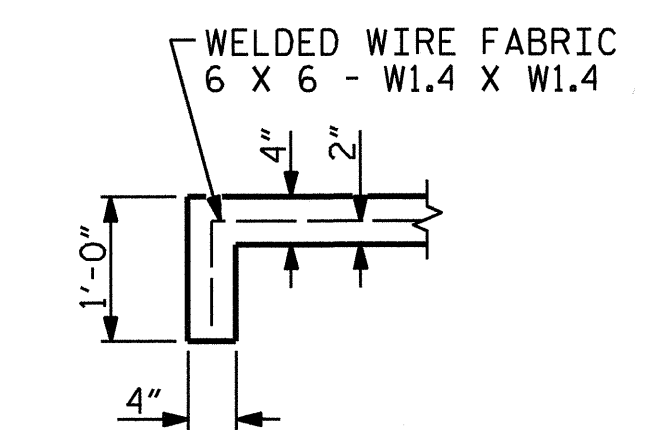
POUR A 4'-0" STRIP FIRST. STRIP WIDTHS MAY VARY IN CURVED PORTION.

OPTIONAL POURING DETAIL

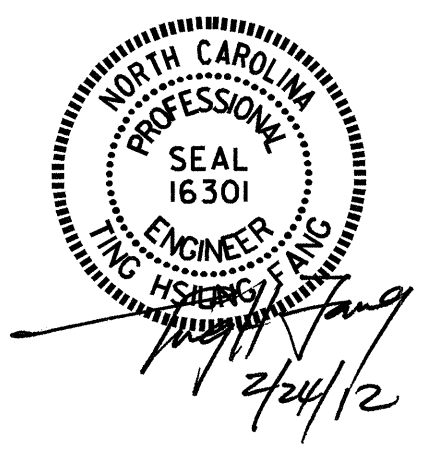


STRIP WIDTHS MAY VARY IN CURVED PORTION.

POURING DETAIL



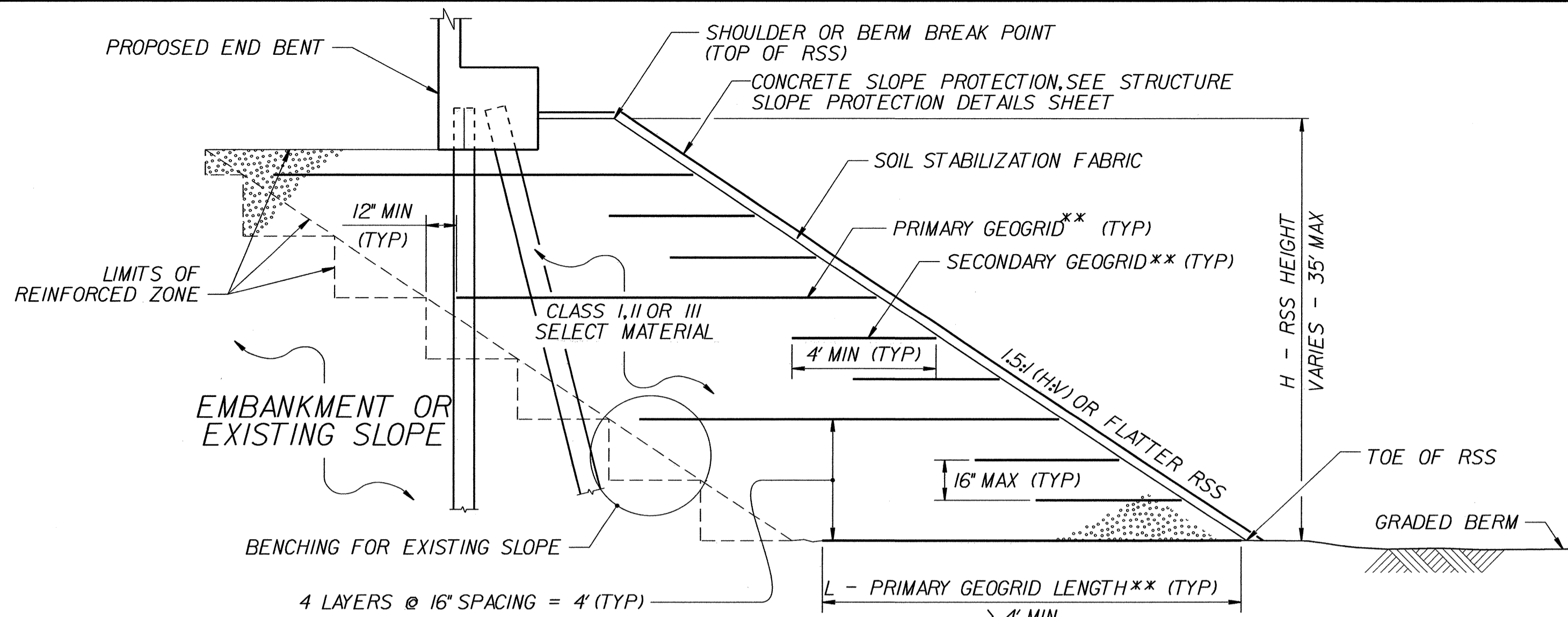
SECTION A-A



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

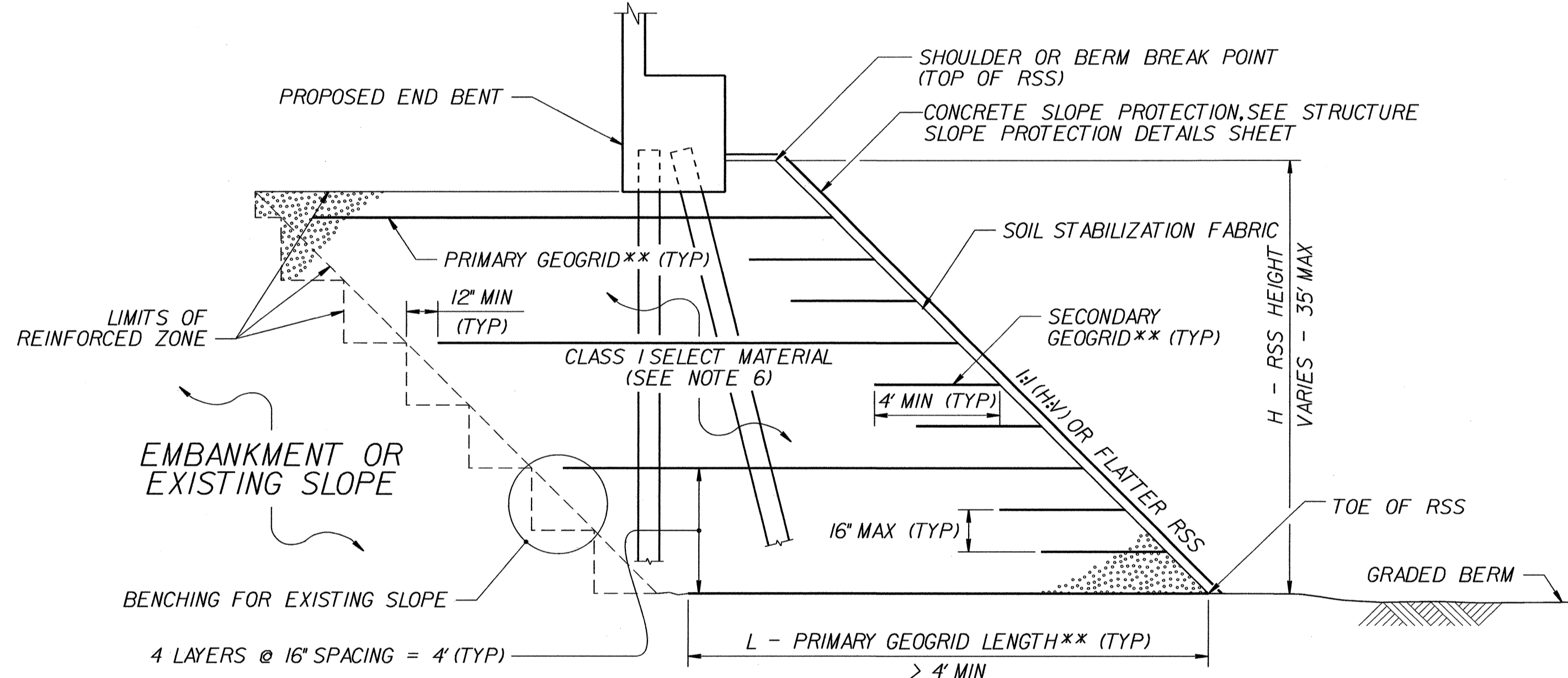
STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH						SHEET NO. S-50
STANDARD SLOPE PROTECTION DETAILS (RIGHT LANE)						
REVISIONS						TOTAL SHEETS 52
NO.	BY:	DATE:	NO.	BY:	DATE:	
1			3			
2			4			

ASSEMBLED BY : HARISH SHAH	DATE : 1-13-10
CHECKED BY : T. H. FANG	DATE : 12-07-11
DRAWN BY : ELR 5/92	REV. 7/10/01 LES/RDR
CHECKED BY : GRP 6/92	REV. 5/17/03 RWW/JTE
	REV. 5/1/06 TLA/GM



**STANDARD RSS WITH SELECT MATERIAL THAT DOES NOT MEET ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS**

**\*\*SEE TABLES AND GEOGRID PLACEMENT DETAILS.**



**STANDARD RSS WITH SELECT MATERIAL THAT MEETS ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS**

**\*\*SEE TABLES AND GEOGRID PLACEMENT DETAILS.**

**NOTES:**

- FOR STANDARD REINFORCED SOIL SLOPES, SEE REINFORCED SOIL SLOPE SPECIAL PROVISION.
- STANDARD RSS ARE BASED ON THE FOLLOWING IN-SITU ASSUMED SOIL PARAMETERS:  
UNIT WEIGHT,  $\gamma = 120$  LB/CF  
FRICTION ANGLE,  $\phi = 30$  DEGREES  
COHESION,  $c = 0$  LB/SF
- DO NOT USE STANDARD RSS IF ASSUMED SOIL PARAMETERS ARE NOT APPLICABLE OR GROUNDWATER IS ABOVE TOE OF RSS.
- DO NOT USE STANDARD RSS WHEN VERY LOOSE OR SOFT SOIL OR MUCK IS BELOW RSS.
- FOR 1:1 TO < 1.5:1 (H:V) RSS, USE CLASS I SELECT MATERIAL IN THE REINFORCED ZONE THAT MEETS ARTICLE 1019-2 OF THE STANDARD SPECIFICATIONS EXCEPT FOR SELECT MATERIAL THAT MEETS AASHTO M 145 FOR SOIL CLASSIFICATIONS A-4 AND A-5. DO NOT USE A-4 OR A-5 SOIL OR CLASS II OR III SELECT MATERIAL FOR 1:1 TO < 1.5:1 (H:V) RSS.
- EXCEPT FOR TENSAR UX GEOGRIDS, DO NOT SPLICE OR OVERLAP PRIMARY GEOGRIDS IN THE MACHINE DIRECTION (MD) SO SPLICES OR OVERLAPS ARE PARALLEL TO THE TOE OF RSS. TENSAR UX GEOGRIDS MAY BE SPLICED ONCE PER PRIMARY GEOGRID LENGTH IN ACCORDANCE WITH TENSAR'S BODKIN CONNECTION DETAIL. USE TENSAR UX GEOGRID PIECES AT LEAST 4' LONG.
- EXCEPT FOR TENSAR UX GEOGRIDS, PLACE PRIMARY GEOGRIDS SO GEOGRIDS ARE ADJACENT TO EACH OTHER IN THE CROSS-MACHINE DIRECTION (CD). TENSAR UX GEOGRIDS MAY BE PLACED WITH A MAXIMUM SPACING BETWEEN GEOGRIDS OF 1.64' IN THE CD. STAGGER TENSAR UX GEOGRIDS SO GEOGRIDS ARE CENTERED OVER GAPS IN THE PRIMARY GEOGRID LAYER BELOW.
- DO NOT PLACE PRIMARY GEOGRIDS UNTIL EXCAVATION DIMENSIONS AND IN-SITU MATERIAL ARE APPROVED.
- REINFORCED SOIL SLOPE IS TO BE CONSTRUCTED FIRST AND THEN PILES FOR THE END BENTS TO BE DRIVEN THROUGH THE GEOGRID LAYERS.
- REINFORCED SOIL SLOPE IS TO BE FACED WITH CONCRETE SLOPE PROTECTION. FOR QUANTITIES AND DETAILS SEE SLOPE PROTECTION DETAILS SHEET.
- REINFORCED SOIL SLOPE FACE IS TO BE STABILIZED WITH TYPE II ENGINEERING FABRIC WHEN COMPLETED AND IS TO REMAIN INTACT UNTIL THE SLOPE ARE FACED WITH CONCRETE SLOPE PROTECTION.

PREPARED BY: EJS DATE: 1/19/12  
REVIEWED BY: SCC DATE: 2/23/12

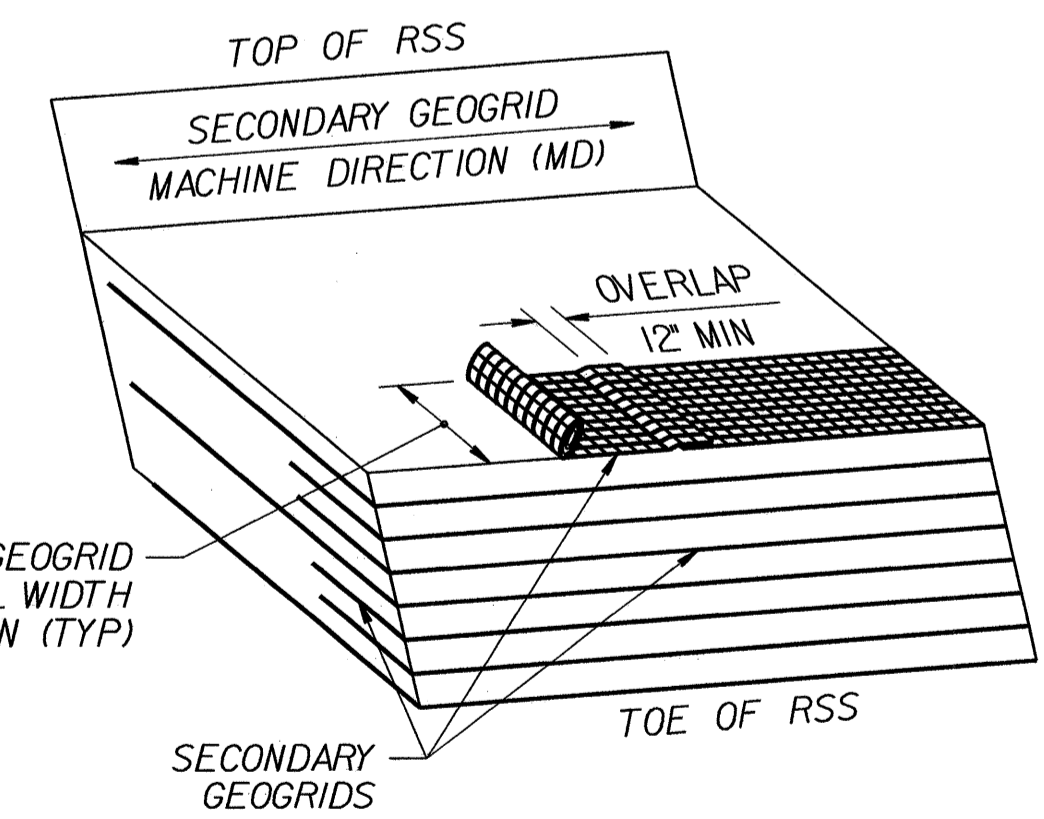
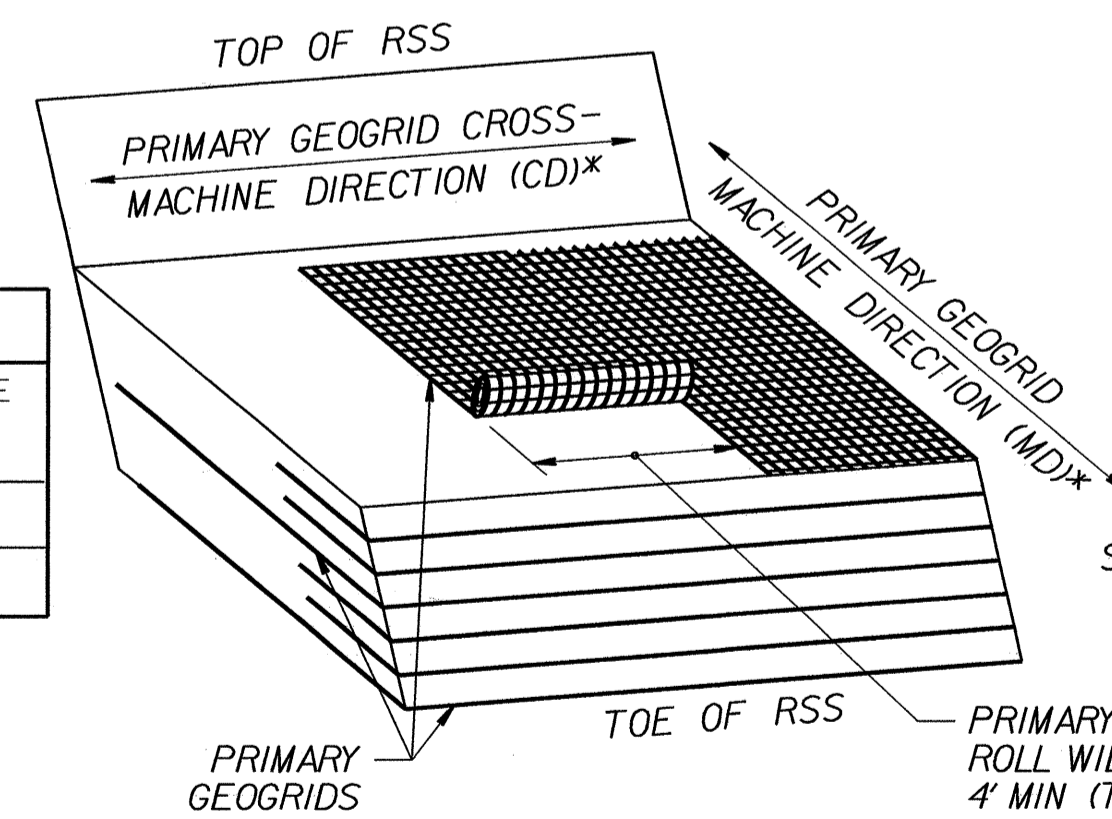
H (FT)	0 - < 10		10 - 20		> 20 - 35	
SELECT MATERIAL CLASS	I	II OR III	I	II OR III	I	II OR III
1:1 TO < 1.5:1 (H:V) RSS	1.20	SEE NOTE 6	1.10	SEE NOTE 6	1.00	SEE NOTE 6
1.5:1 TO 1.75:1 (H:V) RSS	1.15	1.00	1.05	0.95	0.95	0.90
> 1.75:1 TO < 2:1 (H:V) RSS	1.10	0.75	1.00	0.70	0.90	0.65

**L/H RATIO (L > 4' MIN)**  
**IF L ≤ 4', USE SECONDARY GEOGRID INSTEAD OF PRIMARY GEOGRID.**

H (FT)	0 - < 10		10 - 20		> 20 - 35	
SELECT MATERIAL CLASS	I	II OR III	I	II OR III	I	II OR III
PRIMARY GEOGRID (SUBSTITUTE SECONDARY GEOGRID FOR ≥ 2:1 (H:V) RSS)	1:1 TO < 1.5:1 (H:V) RSS	2XT SG150 SF20 UX1100HS	SEE NOTE 6	3XT SG200 SF35 UX1400HS	SEE NOTE 6	5XT SG350 SF55 UX1500HS
	1.5:1 TO 1.75:1 (H:V) RSS	2XT SG150 SF20 UX1100HS	2XT SG150 SF20 UX1100HS	3XT SG200 SF35 UX1400HS	2XT SG150 SF20 UX1100HS	3XT SG200 SF35 UX1400HS
	> 1.75:1 TO < 2:1 (H:V) RSS	2XT SG150 SF20 UX1100HS	2XT SG150 SF20 UX1100HS	2XT SG150 SF20 UX1100HS	2XT SG150 SF20 UX1100HS	2XT SG150 SF20 UX1100HS
SECONDARY GEOGRID	1:1 (H:V) OR FLATTER RSS		2XT SG150 SF11 BX1100			

**PRIMARY AND SECONDARY GEOGRIDS**

- #XT REFERS TO MIRAFI SERIES GEOGRID.
- SG### REFERS TO STRATAGRID SERIES GEOGRID.
- SF## REFERS TO SYNTEEN SERIES GEOGRID.
- UX####HS AND BX#### REFER TO TENSAR SERIES GEOGRID.



**GEOGRID PLACEMENT DETAILS**

**\*SEE NOTES 6 AND 7.**

**PROJECT NO.: B-4506**  
**FORSYTH COUNTY**  
**STATION: 25+98.15 -L-**

**GEOTECHNICAL ENGINEERING UNIT**

EASTERN REGIONAL OFFICE  
 WESTERN REGIONAL OFFICE  
 CONTRACT OFFICE

**STATE OF NORTH CAROLINA**  
**DEPARTMENT OF TRANSPORTATION**  
**RALEIGH**

**REINFORCED SOIL SLOPE (RSS) AT END BENTS (RIGHT LANE)**

**REVISIONS**

NO.	BY	DATE	NO.	BY	DATE	SHEET NO.
1			3			5-50A
2			4			TOTAL SHEETS 52

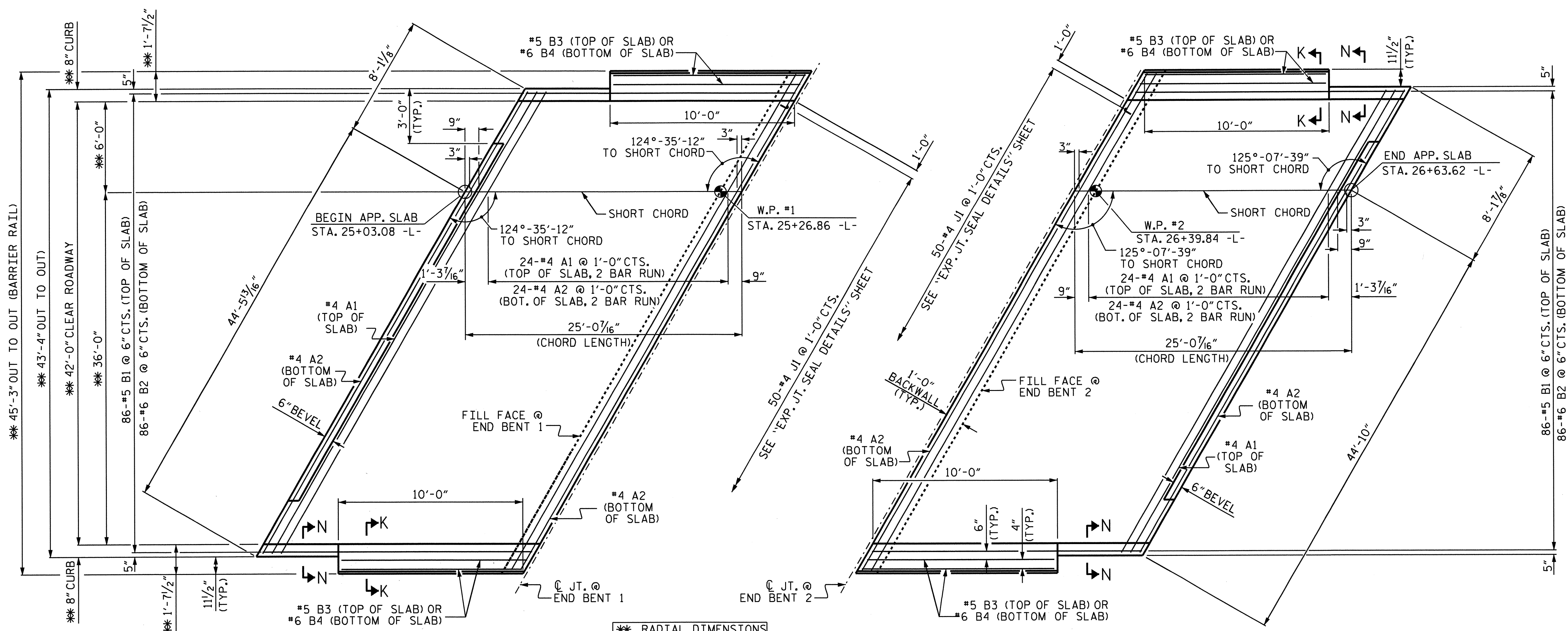
**GEOTECHNICAL ENGINEER**

**ENGINEER**

**NORTH CAROLINA PROFESSIONAL ENGINEER SEAL 029889**

SHAHE C. CLARK

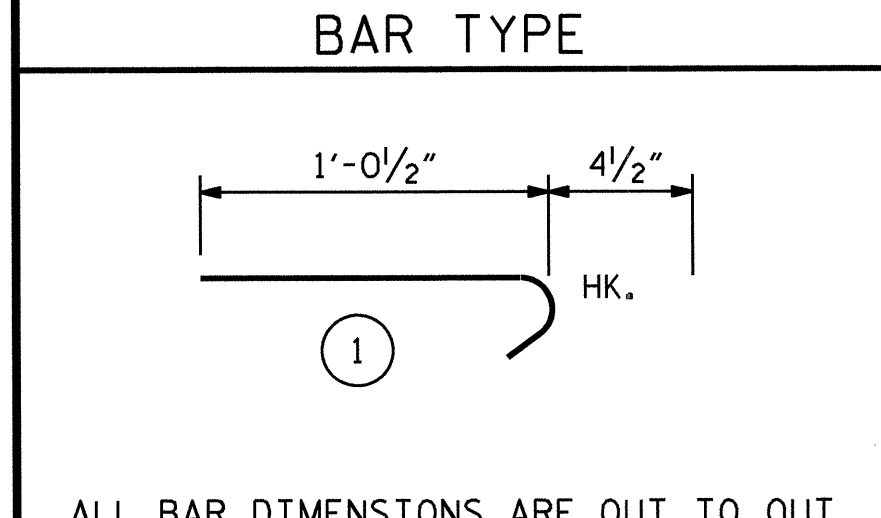
DATE: 2/23/12



AT END BENT 1  
 AT END BENT 2  
 PLAN

**BILL OF MATERIAL**  
 FOR ONE APPROACH SLAB (2 REQ'D)

BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
*A1	50	#4	STR	28'-5"	949
A2	52	#4	STR	28'-3"	981
*B1	86	#5	STR	23'-4"	2093
B2	86	#6	STR	24'-7"	3176
*B3	4	#5	STR	9'-8"	40
B4	4	#6	STR	9'-8"	58
*J1	50	#4	1	1'-5"	47
REINFORCING STEEL				LBS.	4214
*EPOXY COATED REINFORCING STEEL				LBS.	3129
CLASS AA CONCRETE				C. Y.	48.0



**SPLICE CHART**

BAR	SIZE	SPLICE
*A1	#4	2'-0"
A2	#4	1'-9"

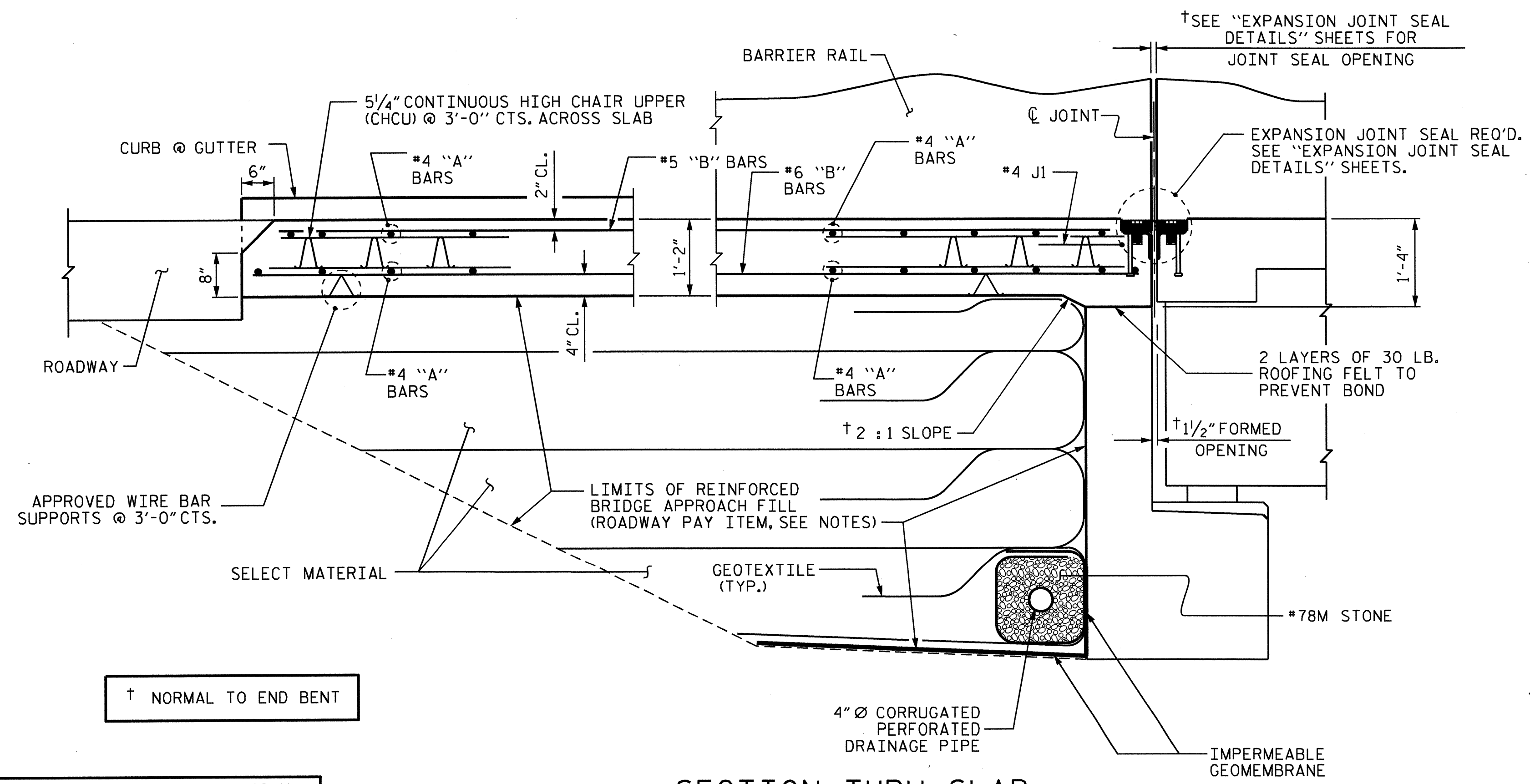
**NOTES**

APPROACH SLAB SHALL NOT BE CONSTRUCTED PRIOR TO COMPLETION OF THE BRIDGE DECK.

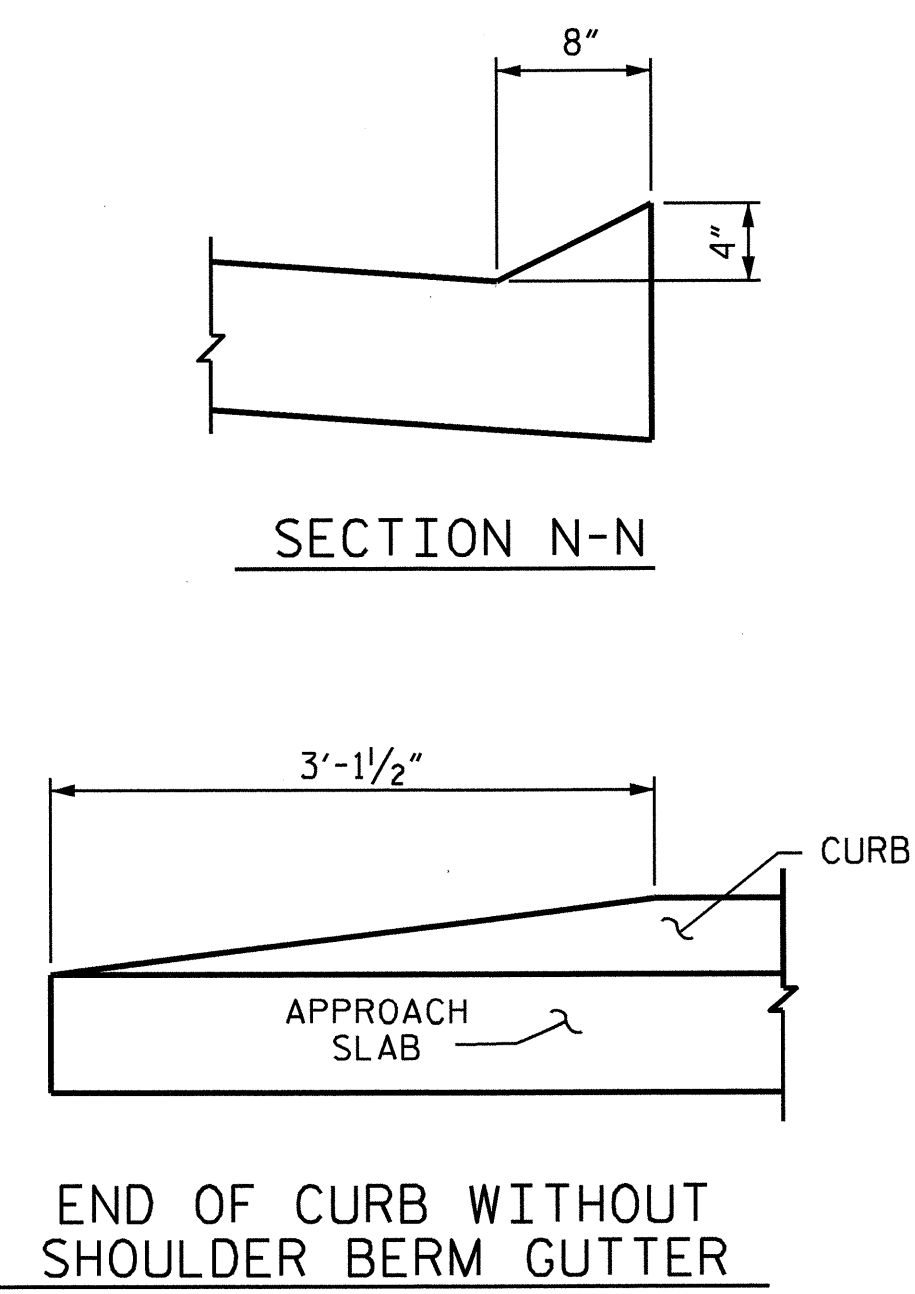
FOR REINFORCED BRIDGE APPROACH FILL INCLUDING GEOTEXTILE, IMPERMEABLE GEOMEMBRANE, 4" Ø DRAINAGE PIPE, #78M STONE, AND SELECT MATERIAL, SEE ROADWAY PLANS.

AREA BETWEEN THE WINGWALL AND APPROACH SLAB SHALL BE GRADED TO DRAIN THE WATER AWAY FROM THE FILL FACE OF THE BRIDGE AND SHALL BE PAVED. SEE ROADWAY PLANS.

FOR EXPANSION JOINT SEALS, SEE SPECIAL PROVISIONS.



SECTION THRU SLAB



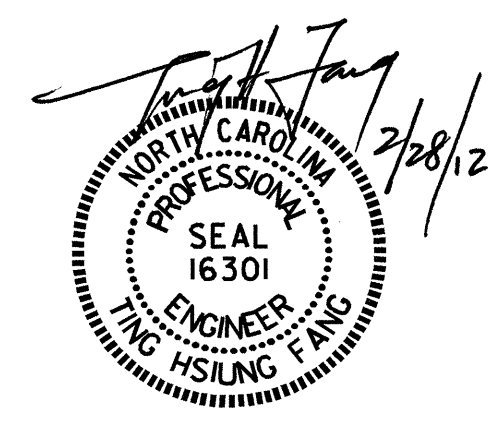
CURB DETAILS

PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 1 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

STANDARD  
 BRIDGE APPROACH SLAB  
 FOR FLEXIBLE PAVEMENT  
 (RIGHT LANE)



ASSEMBLED BY: S. B. WILLIAMS DATE: 12-11  
 CHECKED BY: T. H. FANG DATE: 1-6-12

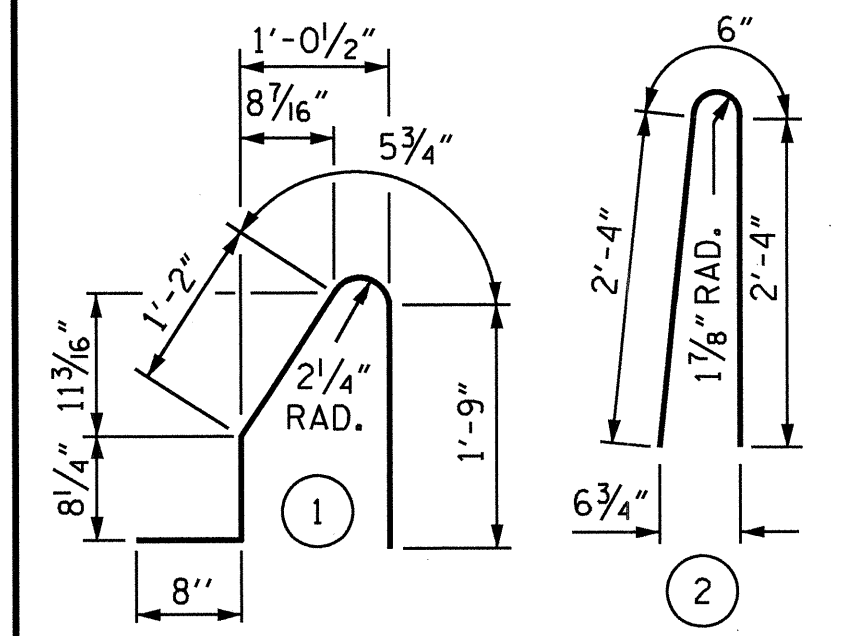
DRAWN BY: EEM 3/95 REV. 5/7/03R RWW/JTE  
 CHECKED BY: VAP 3/95 REV. 5/1/06RR KMM/GM  
 REV. 10/12/11 MAA/GM

**NOTES**

THE BARRIER RAIL ON EACH APPROACH SLAB SHALL NOT BE CAST UNTIL ALL APPROACH SLAB CONCRETE HAS BEEN CAST AND HAS REACHED A MINIMUM COMPRESSIVE STRENGTH OF 3,000 PSI.

ALL REINFORCING STEEL IN BARRIER RAILS SHALL BE EPOXY COATED.

**BAR TYPES**



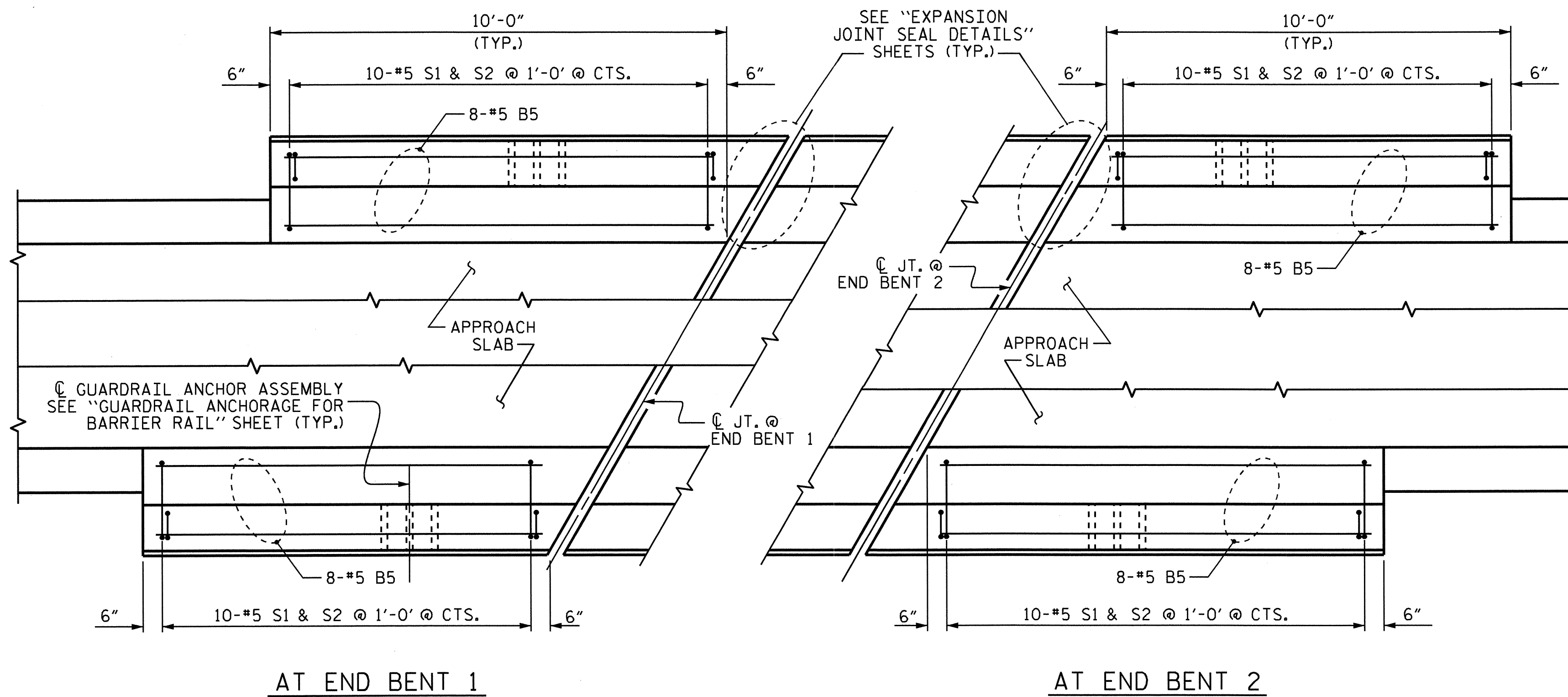
ALL BAR DIMENSIONS ARE OUT TO OUT

**BILL OF MATERIAL**

**BARRIER RAILS ONLY**

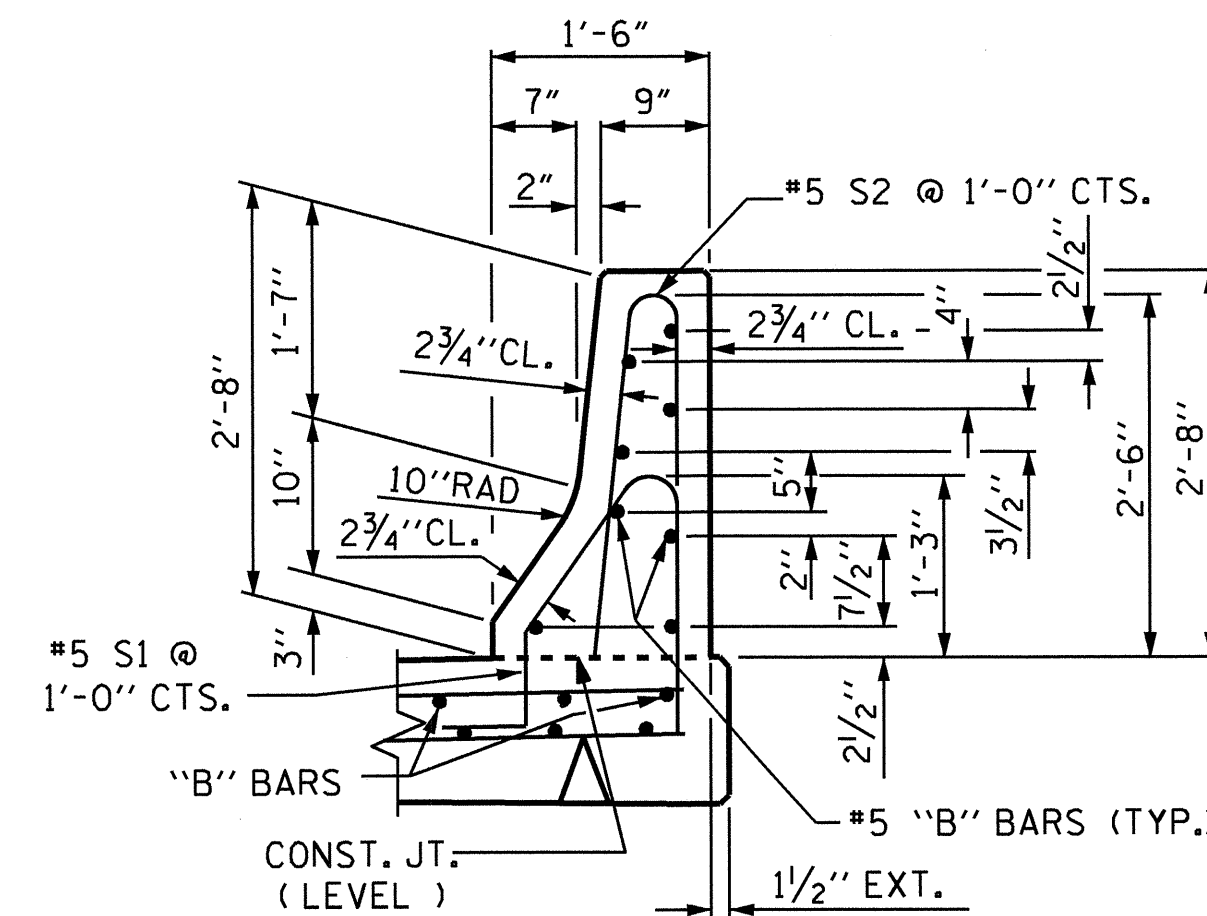
BAR NO.	NO.	SIZE	TYPE	LENGTH	WEIGHT
*B5	32	#5	STR	9'-8"	323
*S1	40	#5	1	4'-9"	198
*S2	40	#5	2	5'-2"	216
* EPOXY COATED REINFORCING STEEL					LBS. 737
CLASS AA CONCRETE					C. Y. 4.4
CONCRETE BARRIER RAIL					44.31 LIN. FT.

\*\* PAYMENT FOR CONCRETE BARRIER RAIL TO BE INCLUDED IN THE LINEAR FT. QUANTITY ON "CONCRETE BARRIER RAIL" SHEET.

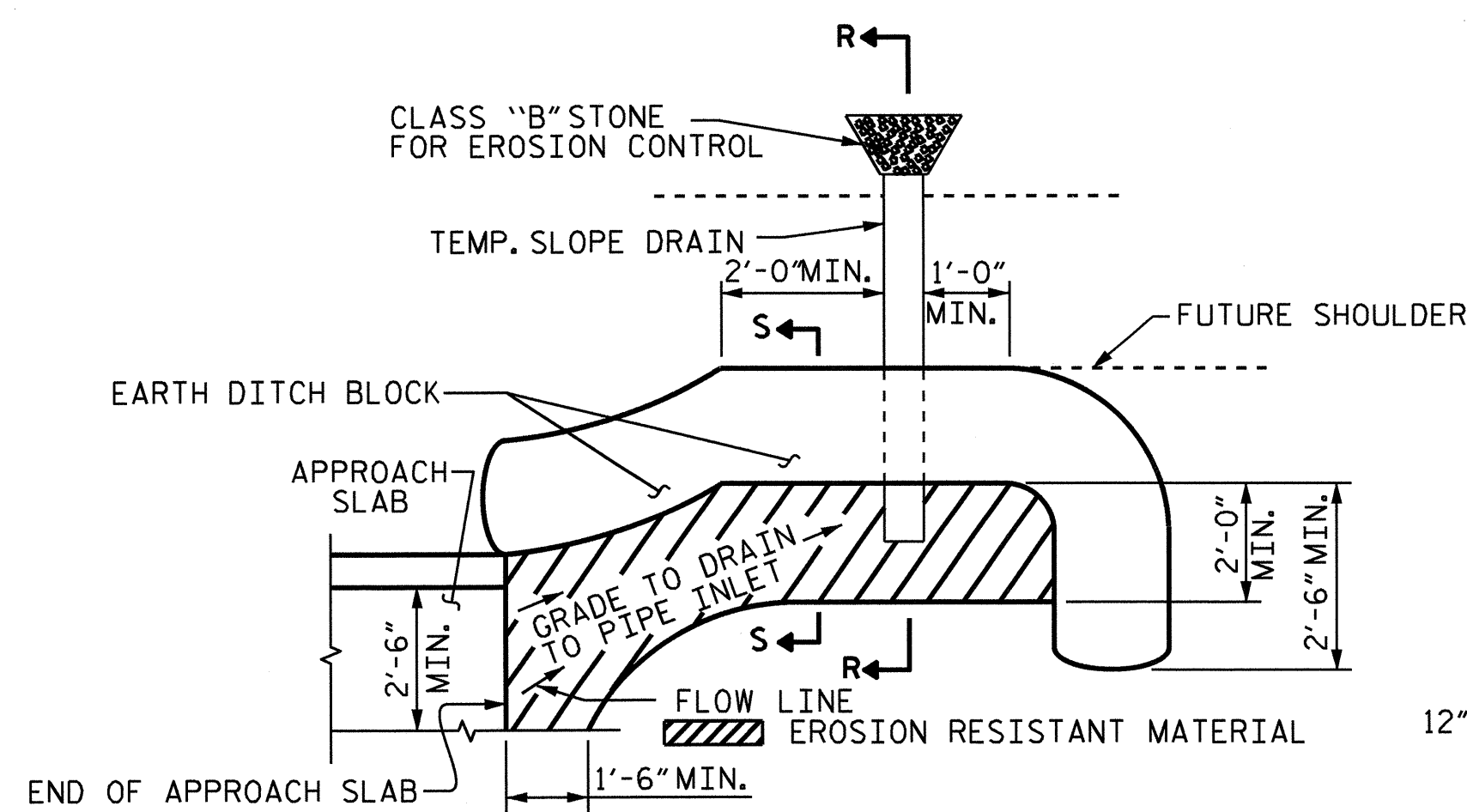


**PLAN OF BARRIER RAIL**

FOR EXPANSION JOINT SEAL, SEE "EXPANSION JOINT SEAL DETAILS" SHEET



**SECTION THRU RAIL**

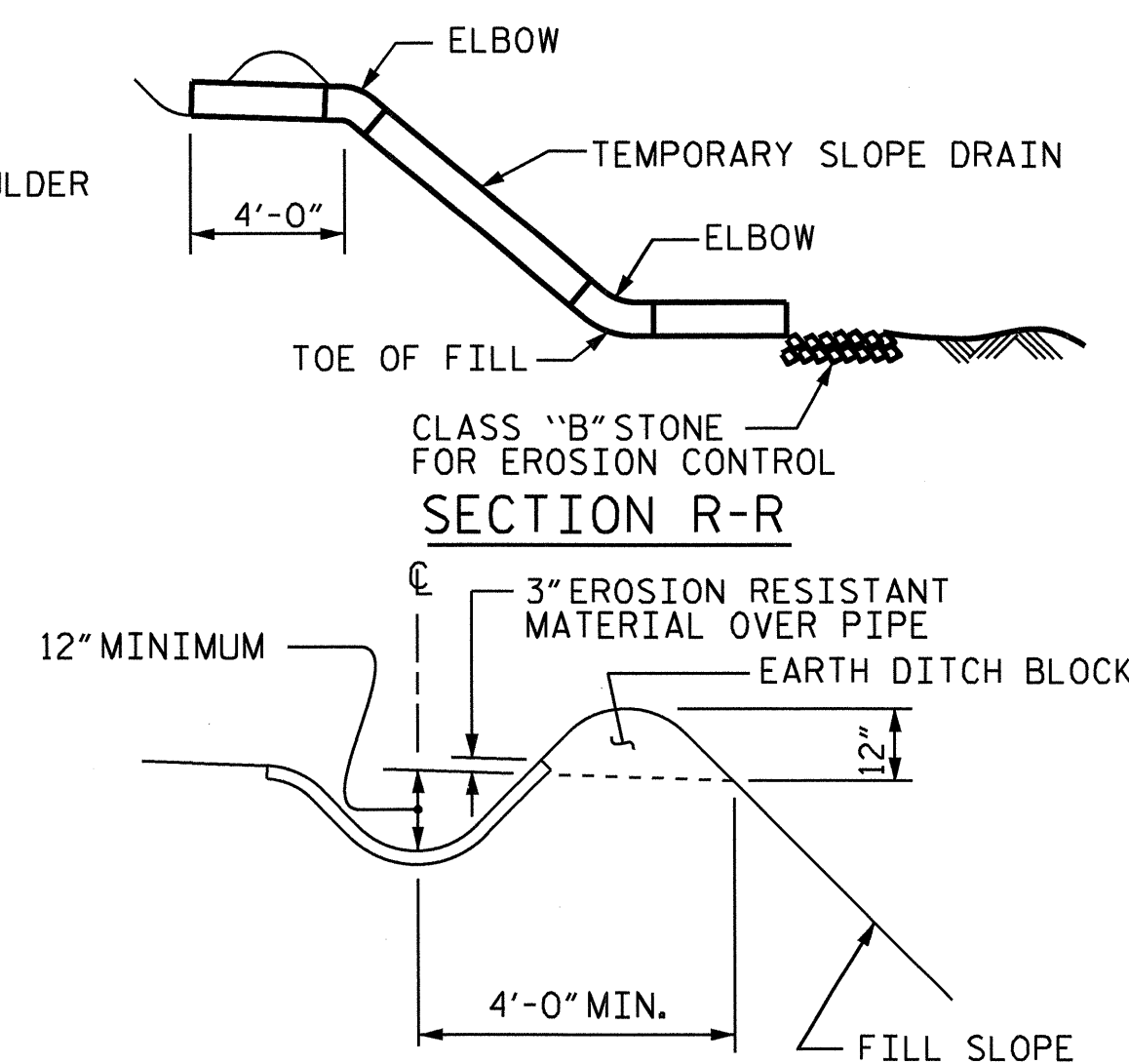


NOTE: IMMEDIATELY AFTER THE CONSTRUCTION OF THE APPROACH SLAB, THE CONTRACTOR SHALL PROVIDE TEMPORARY BERM AND SLOPE DRAIN. CONTRACTOR SHALL GRADE TO PIPE INLET AND PROVIDE EROSION RESISTANT MATERIAL AS SHOWN. THE EROSION RESISTANT MATERIAL SHALL BE EITHER 1) ASPHALT PLANT MIX, TYPE 1 OR TYPE 2, MIN. 2" DEPTH, 2) EROSION CONTROL MAT, OR 3) CONCRETE, AS DIRECTED BY THE ENGINEER. THE SLOPE DRAIN SHALL CONSIST OF A NON-PERFORATED TEMPORARY DRAINAGE PIPE, 12 INCHES IN DIAMETER.

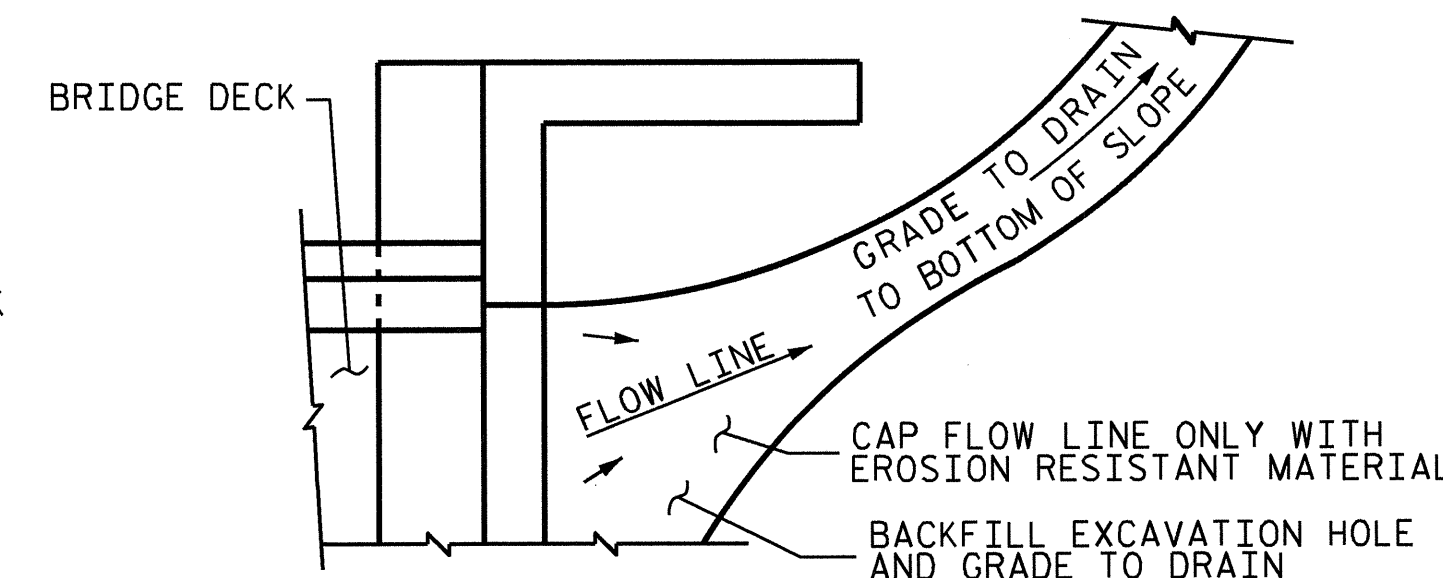
**PLAN VIEW**

**TEMPORARY BERM AND SLOPE DRAIN DETAILS**

(TO BE USED WHEN SHOULDER BERM GUTTER IS REQUIRED)

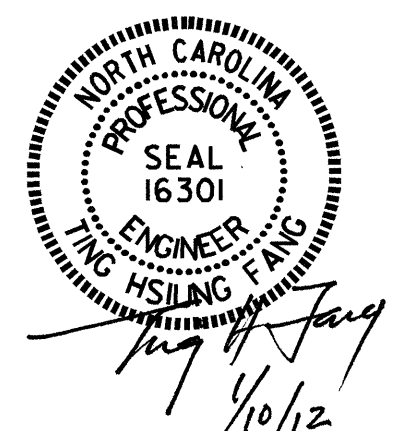


**SECTION S-S**



NOTE: IF THE APPROACH SLAB IS NOT CONSTRUCTED IMMEDIATELY AFTER THE BACKFILLING OF THE END BENT EXCAVATION, GRADE TO DRAIN TO THE BOTTOM OF THE SLOPE AND PROVIDE EROSION RESISTANT MATERIAL, SUCH AS FIBERGLASS ROVING OR AS DIRECTED BY THE ENGINEER TO PREVENT SOIL EROSION AND TO PROTECT THE AREA ADJACENT TO THE STRUCTURE. THE CONTRACTOR WILL BE REQUIRED TO REMOVE THESE MATERIALS PRIOR TO CONSTRUCTION OF THE APPROACH SLAB.

**TEMPORARY DRAINAGE DETAIL**



PROJECT NO. B-4506  
 FORSYTH COUNTY  
 STATION: 25+98.15 -L-

SHEET 2 OF 2

STATE OF NORTH CAROLINA  
 DEPARTMENT OF TRANSPORTATION  
 RALEIGH

**STANDARD  
 BRIDGE APPROACH  
 SLAB DETAILS**

(RIGHT LANE)

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-52
1			3			TOTAL SHEETS
2			4			52

ASSEMBLED BY : S. B. WILLIAMS	DATE : 12-01-11
CHECKED BY : T. H. FANG	DATE : 12-08-11
DRAWN BY : FCJ	11/88
CHECKED BY : ARB	11/88
REV. 10/17/00	RWW/LES
REV. 5/7/03	RWW/JTE
REV. 5/1/06R	MAA/KMM

## STANDARD NOTES

### DESIGN DATA:

SPECIFICATIONS	-----	A.A.S.H.T.O. (CURRENT)
LIVE LOAD	-----	SEE PLANS
IMPACT ALLOWANCE	-----	SEE A.A.S.H.T.O.
STRESS IN EXTREME FIBER OF		
STRUCTURAL STEEL - AASHTO M270 GRADE 36	-	20,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50W	-	27,000 LBS. PER SQ. IN.
- AASHTO M270 GRADE 50	-	27,000 LBS. PER SQ. IN.
REINFORCING STEEL IN TENSION		
GRADE 60	---	24,000 LBS. PER SQ. IN.
CONCRETE IN COMPRESSION	-----	1,200 LBS. PER SQ. IN.
CONCRETE IN SHEAR	-----	SEE A.A.S.H.T.O.
STRUCTURAL TIMBER - TREATED OR		
UNTREATED - EXTREME FIBER STRESS	-----	1,800 LBS. PER SQ. IN.
COMPRESSION PERPENDICULAR TO GRAIN OF TIMBER	-----	375 LBS. PER SQ. IN.
EQUIVALENT FLUID PRESSURE OF EARTH	-----	30 LBS. PER CU. FT. (MINIMUM)

### MATERIAL AND WORKMANSHIP:

EXCEPT AS MAY OTHERWISE BE SPECIFIED ON PLANS OR IN THE SPECIAL PROVISIONS, ALL MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH THE 2006 "STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES" OF THE N. C. DEPARTMENT OF TRANSPORTATION.

STEEL SHEET PILING FOR PERMANENT OR TEMPORARY APPLICATIONS SHALL BE HOT ROLLED.

### CONCRETE:

UNLESS OTHERWISE REQUIRED ON PLANS, CLASS A CONCRETE SHALL BE USED FOR ALL PORTIONS OF ALL STRUCTURES WITH THE EXCEPTION THAT: CLASS AA CONCRETE SHALL BE USED IN BRIDGE SUPERSTRUCTURES, ABUTMENT BACKWALLS, AND APPROACH SLABS; AND CLASS B CONCRETE SHALL BE USED FOR SLOPE PROTECTION AND RIP RAP.

### CONCRETE CHAMFERS:

UNLESS OTHERWISE NOTED ON THE PLANS, ALL EXPOSED CORNERS ON STRUCTURES SHALL BE CHAMFERED 3/4" WITH THE FOLLOWING EXCEPTIONS: TOP CORNERS OF CURBS MAY BE ROUNDED TO 1-1/2" RADIUS WHICH IS BUILT INTO CURB FORMS; CORNERS OF TRANSVERSE FLOOR EXPANSION JOINTS SHALL BE ROUNDED WITH A 1/4" FINISHING TOOL UNLESS OTHERWISE REQUIRED ON PLANS; AND CORNERS OF EXPANSION JOINTS IN THE ROADWAY FACES AND TOPS OF CURBS AND SIDEWALKS SHALL BE ROUNDED TO A 1/4" RADIUS WITH A FINISHING STONE OR TOOL UNLESS OTHERWISE REQUIRED ON PLANS.

### DOWELS:

DOWELS WHEN INDICATED ON PLANS AS FOR CULVERT EXTENSIONS, SHALL BE EMBEDDED AT LEAST 12" INTO THE OLD CONCRETE AND GROUTED INTO PLACE WITH 1:2 CEMENT MORTAR.

### ALLOWANCE FOR DEAD LOAD DEFLECTION, SETTLEMENT, ETC. IN CASTING SUPERSTRUCTURES:

BRIDGES SHALL BE BUILT ON THE GRADE OR VERTICAL CURVE SHOWN ON PLANS. SLABS, CURBS AND PARAPETS SHALL CONFORM TO THE GRADE OR CURVE.

ALL DIMENSIONS WHICH ARE GIVEN IN SECTION AND ARE AFFECTED BY DEAD LOAD DEFLECTIONS ARE DIMENSIONS AT CENTER LINE OF BEARING UNLESS OTHERWISE NOTED ON PLANS. IN SETTING FORMS FOR STEEL BEAM BRIDGES AND PRESTRESSED CONCRETE GIRDER BRIDGES, ADJUSTMENTS SHALL BE MADE DUE TO THE DEAD LOAD DEFLECTIONS FOR THE ELEVATIONS SHOWN. WHERE BLOCKS ARE SHOWN OVER BEAMS FOR BUILDING UP TO THE SLAB, THE VERTICAL DIMENSIONS OF THE BLOCKS SHALL BE ADJUSTED BETWEEN BEARINGS TO COMPENSATE FOR DEAD LOAD DEFLECTIONS, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER. WHERE BOTTOM OF SLAB IS IN LINE WITH BOTTOM OF TOP FLANGES, DEPTH OF SLAB BETWEEN BEARINGS SHALL BE ADJUSTED TO COMPENSATE FOR DEAD LOAD DEFLECTION, VERTICAL CURVE ORDINATE, AND ACTUAL BEAM CAMBER.

IN SETTING FALSEWORK AND FORMS FOR REINFORCED CONCRETE SPANS, AN ALLOWANCE SHALL BE MADE FOR DEAD LOAD DEFLECTIONS, SETTLEMENT OF FALSEWORK, AND PERMANENT CAMBER WHICH SHALL BE PROVIDED FOR IN ADDITION TO THE ELEVATIONS SHOWN. AFTER REMOVAL OF THE FALSEWORK, THE FINISHED STRUCTURES SHALL CONFORM TO THE PROFILE AND ELEVATIONS SHOWN ON THE PLANS AND CONSTRUCTION ELEVATIONS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR FALSEWORK OR FORMS FOR BRIDGE SUPERSTRUCTURE AND ANY STRUCTURE OR PARTS OF A STRUCTURE AS NOTED ON THE PLANS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL BEFORE CONSTRUCTION OF THE FALSEWORK OR FORMS IS STARTED.

### REINFORCING STEEL:

ALL REINFORCING STEEL SHALL BE DEFORMED. DIMENSIONS RELATIVE TO PLACEMENT OF REINFORCING ARE TO CENTERS OF BARS UNLESS OTHERWISE INDICATED IN THE PLANS. DIMENSIONS ON BAR DETAILS ARE TO CENTERS OF BARS OR ARE OUT TO OUT AS INDICATED ON PLANS.

WIRE BAR SUPPORTS SHALL BE PROVIDED FOR REINFORCING STEEL WHERE INDICATED ON THE PLANS. WHEN BAR SUPPORT PIECES ARE PLACED IN CONTINUOUS LINES, THEY SHALL BE SO PLACED THAT THE ENDS OF THE SUPPORTING WIRES SHALL BE LAPPED TO LOCK LEGS ON ADJOINING PIECES.

### STRUCTURAL STEEL:

AT THE CONTRACTOR'S OPTION, HE MAY SUBSTITUTE 7/8" Ø SHEAR STUDS FOR THE 3/4" Ø STUDS SPECIFIED ON THE PLANS. THIS SUBSTITUTION SHALL BE MADE AT THE RATE OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS, AND STUD SPACING CHANGES SHALL BE MADE AS NECESSARY TO PROVIDE THE SAME EQUIVALENT NUMBER OF 7/8" Ø STUDS ALONG THE BEAM AS SHOWN FOR 3/4" Ø STUDS BASED ON THE RATIO OF 3 - 7/8" Ø STUDS FOR 4 - 3/4" Ø STUDS. STUDS OF THE LENGTH SPECIFIED ON THE PLANS MUST BE PROVIDED. THE MAXIMUM SPACING SHALL BE 2'-0".

EXCEPT AT THE INTERIOR SUPPORTS OF CONTINUOUS BEAMS WHERE THE COVER PLATE IS IN CONTACT WITH BEARING PLATE, THE CONTRACTOR MAY, AT HIS OPTION, SUBSTITUTE FOR THE COVER PLATES DESIGNATED ON THE PLANS COVER PLATES OF THE EQUIVALENT AREA PROVIDED THESE PLATES ARE AT LEAST 5/16" IN THICKNESS AND DO NOT EXCEED A WIDTH EQUAL TO THE FLANGE WIDTH LESS 2" OR A THICKNESS EQUAL TO 2 TIMES THE FLANGE THICKNESS. THE SIZE OF FILLET WELDS SHALL CONFORM TO THE REQUIREMENTS OF THE CURRENT ANSI/AASHTO/AWS "BRIDGE WELDING CODE". ELECTROSLAG WELDING WILL NOT BE PERMITTED.

WITH THE SOLE EXCEPTION OF EDGES AT SURFACES WHICH BEAR ON OTHER SURFACES, ALL SHARP EDGES AND ENDS OF SHAPES AND PLATES SHALL BE SLIGHTLY ROUNDED BY SUITABLE MEANS TO A RADIUS OF APPROXIMATELY 1/16" INCH OR EQUIVALENT FLAT SURFACE AT A SUITABLE ANGLE PRIOR TO PAINTING, GALVANIZING, OR METALLIZING.

### HANDRAILS AND POSTS:

METAL STANDARDS AND FACES OF THE CONCRETE END POSTS FOR THE METAL RAIL SHALL BE SET NORMAL TO THE GRADE OF THE CURB, UNLESS OTHERWISE SHOWN ON PLANS. THE METAL RAIL AND TOPS OF CONCRETE POSTS USED WITH THE ALUMINUM RAIL SHALL BE BUILT PARALLEL TO THE GRADE OF THE CURB.

METAL HANDRAILS SHALL BE IN ACCORDANCE WITH THE PLANS. RAILS SHALL BE AS MANUFACTURED FOR BRIDGE RAILING. CASTINGS SHALL BE OF A UNIFORM APPEARANCE. FINIS AND OTHER DEFORMATIONS RESULTING FROM CASTING OR OTHERWISE SHALL BE REMOVED IN A MANNER SO THAT A UNIFORM COLORING OF THE COMPLETED CASTING SHALL BE OBTAINED. CASTINGS WITH DISCOLORATIONS OR OF NON-UNIFORM COLORING WILL NOT BE ACCEPTED. CERTIFIED MILL REPORTS ARE REQUIRED FOR METAL RAILS AND POSTS.

### SPECIAL NOTES:

GENERALLY, IN CASE OF DISCREPANCY THIS STANDARD SHEET OF NOTES SHALL GOVERN OVER THE SPECIFICATIONS, BUT THE REMAINDER OF THE PLANS SHALL GOVERN OVER NOTES HEREON, AND SPECIAL PROVISIONS SHALL GOVERN OVER ALL. SEE SPECIFICATIONS ARTICLE 105-4.

ENGLISH

JANUARY, 1990

STD. NO. SN